

AMF[®] REECE

Better Ideas, Better Made

XL-21

EYELET BUTTONHOLE MACHINE

PARTS AND SERVICE MANUAL

PART NUMBER 97.0021.0.000

PART REPLACEMENT

Ordering Spare Parts

Include on the order form:

- 1) Part Number, listed in the Parts section
- 2) Quantity
- 3) Machine production number

Sample order: 17.0004.8.905 2 pcs
 17.0094.0.029 4 pcs

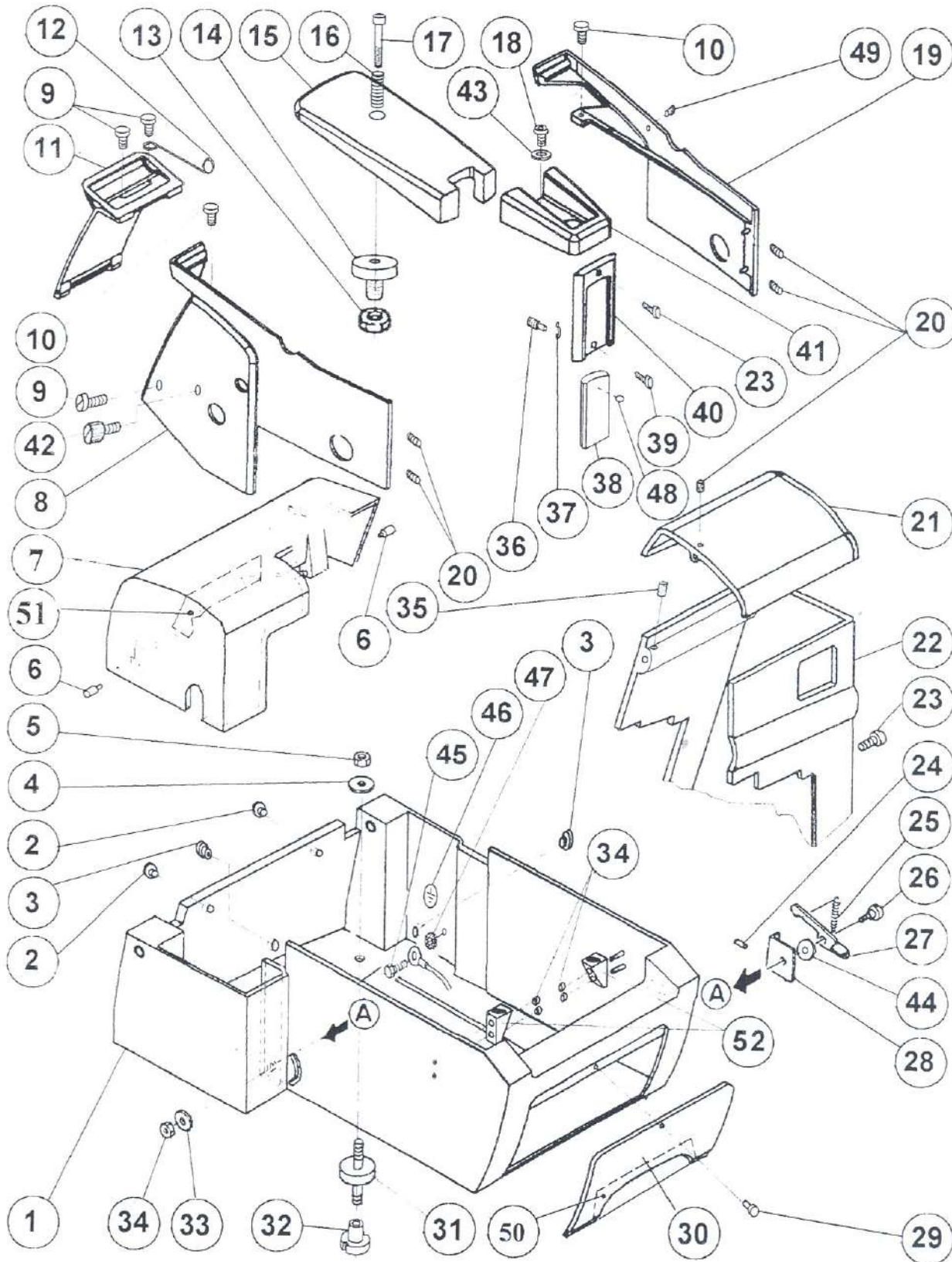
In order to continually improve the productivity and quality of our products, the latest technical documentation revisions are included with each machine. Future revisions are acknowledged by distributing Technical Bulletins for each machine delivered, to be included in the technical Updates section of the Parts and Service manual.

Caution! Using S-100 AMF Reece designed replacement parts, ensure the best quality and highest production possible.

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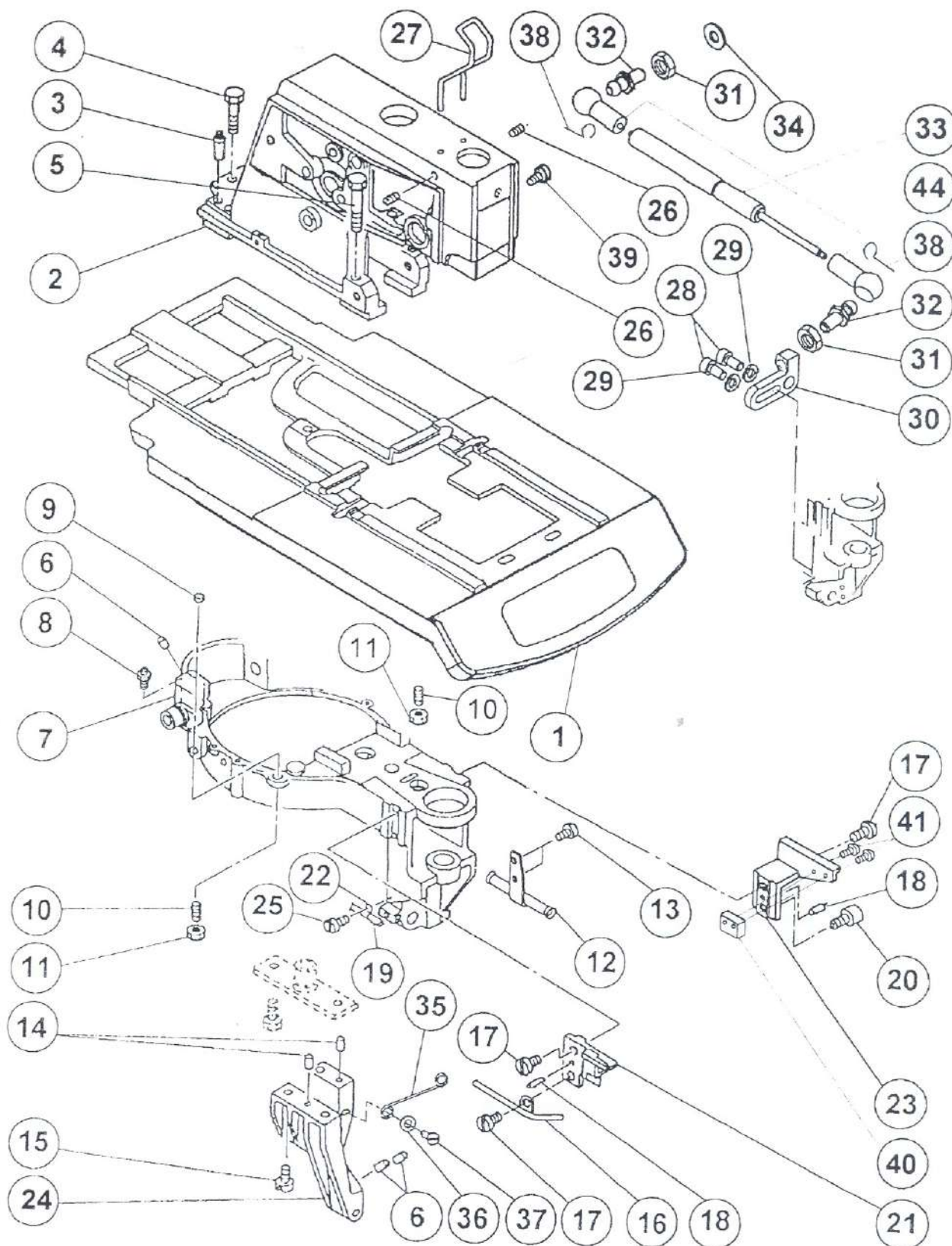
COVERS AND BASE ASSEMBLY



COVERS AND BASE ASSEMBLY

DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	18.0004.8.905	Machine Box	28	18.0083.6.615	Bracket
02	17.0094.0.029	Rubber	29	08.6000.4.008	Screw M4x8
03	17.0042.1.279	Thread Guide	30	18.0074.6.201	Face Of Frame
04	17.0019.0.441	Washer	31	18.0095.1.402	Rubber Spring
05	08.6700.8.000	Nut M8	32	18.0016.3.404	Nut
06	18.0033.1.402	Screw	33	08.6850.6.000	Washer
07	18.0074.6.200	Cover	34	08.6700.6.000	Nut
08	18.0074.6.205	L.H.Cover	35	08.6400.3.006	Screw M3x6
09	08.6000.4.012	Screw M4x12	36	18.0011.3.401	Screw
10	08.6000.4.016	Screw M4x16	37	18.0028.3.400	Spring
11	18.0074.6.206	Arm Cover	38	18.0095.4.400	Plastic Guard Cover
12	17.0027.1.463	Thread Guide	39	08.6100.4.010	Screw M4x10
13	18.0016.1.288	Nut M12x1	40	18.0074.6.203	Front Cover
14	18.0015.6.400	Screw	41	18.0074.6.210	Upper Fixed Cover
15	18.0074.6.209	Upper Fixed Cover	42	22.0124.0.000	Screw
16	17.0026.0.216	Spring	43	17.0019.0.353	Washer
17	08.6000.5.050	Screw M5x50	44	17.0044.1.211	Washer
18	08.6200.4.012	Screw M4x12	45	08.6312.5.010	Screw
19	18.0074.6.204	R.H.Cover	46	08.6852.5.000	Ground
20	08.6400.3.005	Screw M3x5	47	12.0008.4.052	Washer
21	18.0074.6.207	Stitch Drive Cover	48	12.0008.6.915	Holder
22	18.0075.4.020	Control Panel Cover	49	17.0042.1.323	Bushing
23	08.6000.4.010	Screw M4x10	50	18.0083.1.662	Sheet
24	17.0032.2.030	Pin	51	18.0083.1.663	Sheet
25	17.0026.3.231	Spring	52	18.0064.6.471	Block
26	08.6000.6.025	Screw	53		
27	18.0081.0.503	Lewer	54		

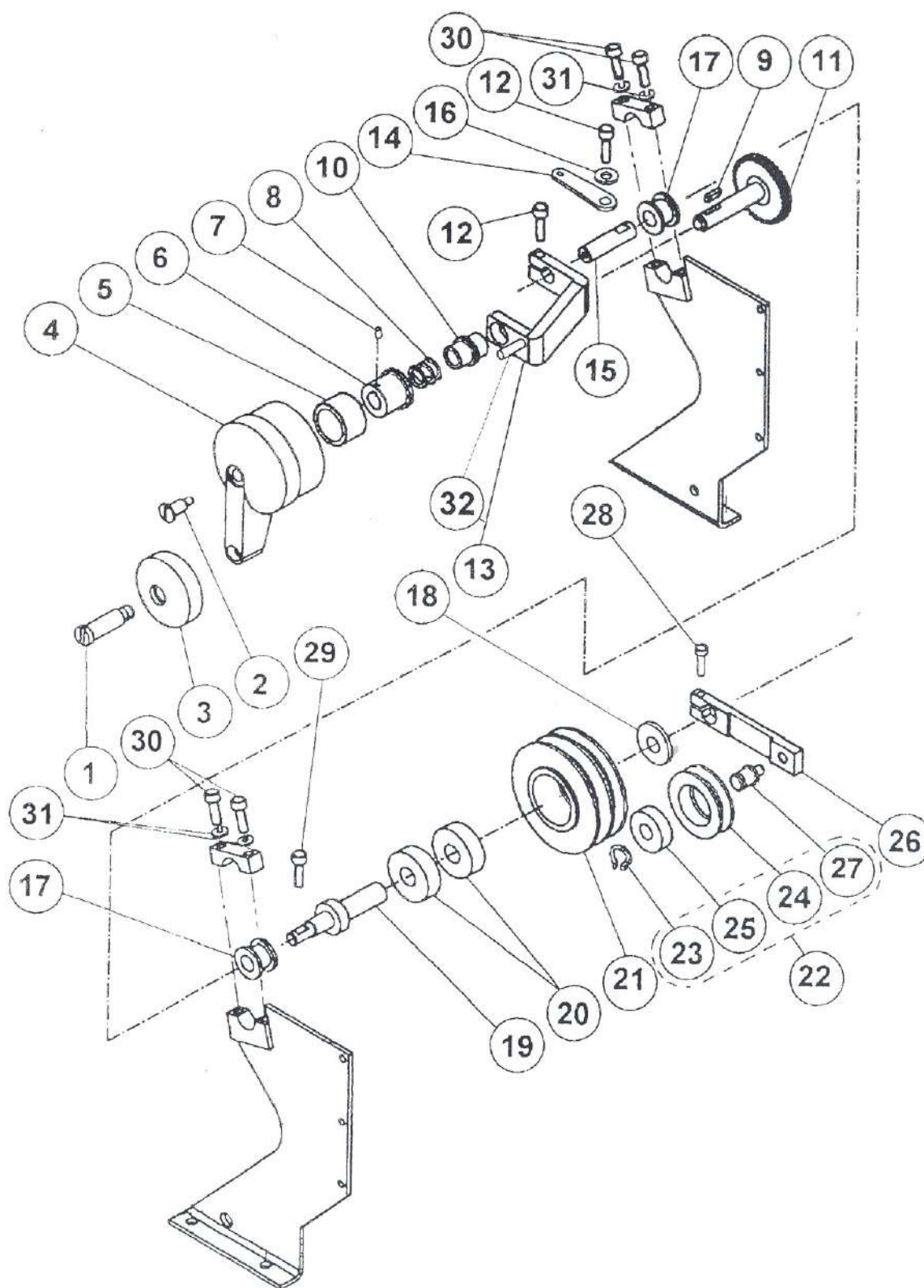
HEAD, CAM CASE AND BEDPLATE SUPPORT



HEAD, CAM CASE AND BEDPLATE SUPPORT

DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	18.0071.4.200	Bedplate	23	18.0074.4.510	Arm
02	18.0071.3.159	Arm	24	17.0074.4.411	Arm
03	17.0031.2.013	Pin	25	17.0012.0.245	Screw
04	17.0014.1.243	Screw	26	17.0011.1.251	Screw
05	17.0014.1.244	Screw	27	17.0027.1.419	Guard
06	17.0094.5.052	Felt	28	08.6000.6.012	Screw
07	18.0071.0.200	Base	29	08.6800.6.000	Washer
08	17.0044.1.443	Screw	30	18.0064.8.404	Bracket
09	17.0019.2.021	Button	31	08.6700.8.000	Nut
10	17.0011.1.079	Screw	32	18.0014.7.000	Fitting
11	17.0016.1.190	Nut	33	07.6481.0.014	Hydraulic Damper
12	17.0002.5.241	Tubing	34	08.6850.8.000	Washer
13	17.0012.0.217	Screw	35	17.0027.1.463	Thread Guide
14	17.0031.7.039	Pin	36	17.0019.0.353	Washer
15	08.6000.6.016	Screw	37	17.0012.0.227	Screw
16	18.0002.5.404	Tubing	38	07.0087.0.001	Safety Clip
17	17.0012.0.124	Screw	39	17.0013.1.415	Screw
18	17.0031.0.433	Pin	40	18.0064.6.470	Block
19	17.0084.0.266	Thread Guide	41	08.6000.6.020	Screw
20	18.0014.6.403	Screw	42		
21	17.0074.4.407	Block	43		
22	17.0082.6.000	Clamp	44	07.0087.0.000	Ball Socket

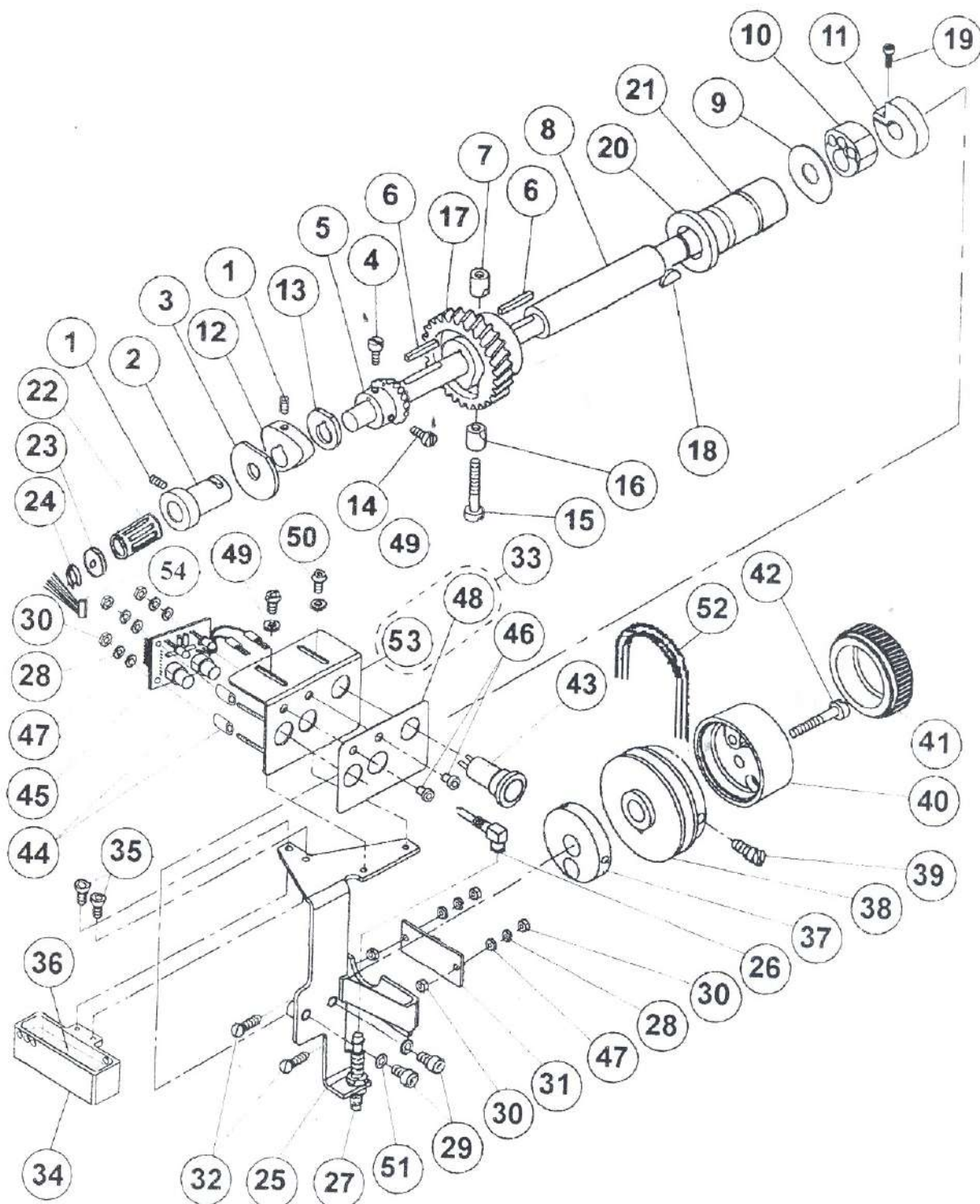
L. H. CRANK AND R. H. BELT PULLEY



L. H. CRANK AND R. H. BELT PULLEY

DET	PART NUMBER	DESCRIPTION
01	17.0013.1.343	Pin
02	18.0013.1.481	Pin
03	18.0023.0.400	Crank
04	18.0062.1.400	Hand Crank
05	17.0002.4.140	Feed Clutch
06	17.0042.5.256	Collar
07	17.0031.0.480	Pin
08	17.0026.0.481	Spring
09	17.0021.1.068	Parallel Key
10	17.0042.4.120	Bushing
11	17.0055.1.153	Gear Wheel
12	08.6310.5.018	Screw
13	18.0074.4.521	Holder-Manual Feeding
14	17.0082.6.403	Spring Holder
15	18.0031.8.401	L.H. Pin
16	08.6800.5.000	Washer
17	18.0095.1.271	Bushing
18	18.0041.0.676	Collar
19	18.0032.2.350	Pin
20	12.2010.0.005	Bearing
21	18.0052.1.400	Pulley
22	18.0004.3.251	Idler Pulley
23	17.0027.4.085	Lock Washer
24	18.0052.0.274	Idler Pulley
25	12.2010.0.004	Bearing
26	18.0061.3.350	Idler Pulley Lever
27	18.0032.3.198	Idler Pulley Pin
28	08.6000.4.016	Screw
29	08.6000.5.012	Screw
30	08.6000.5.016	Screw
31	08.6800.5.000	Spring Washer
32	18.0014.6.406	Pin

MAIN STITCH SHAFT

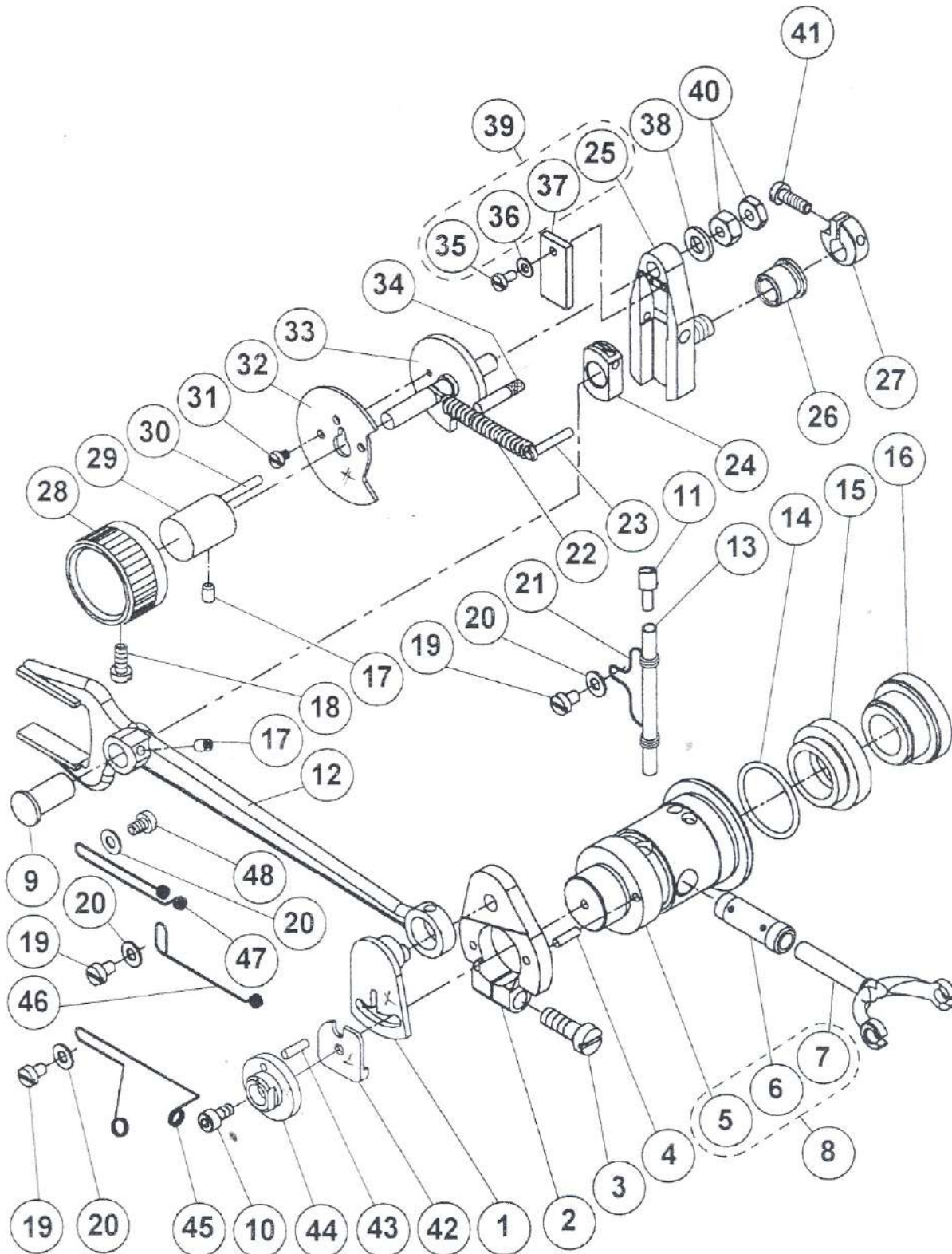


MAIN STITCH SHAFT

DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	17.0011.1.234	Screw	28	08.6802.3.000	Washer
02	18.0042.2.183	Shaft Bushing	29	17.0012.1.172	Screw
03	17.0081.4.376	Washer	30	08.6702.3.000	Nut
04	17.0013.2.119	Screw	31	12.0008.4.266	Synchronizer Board
* 05	18.0056.2.117	Gear	32	08.6132.3.012	Screw
06	17.0021.1.070	Key	33	18.0002.9.002	Operator Control Panel
07	17.0043.1.011	Roll	34	17.0071.0.104	Oil Reservoir
08	17.0034.9.201	Washer	35	17.0012.6.066	Screw
09	17.0019.0.605	Washer	36	17.0094.5.314	Felt
10	18.0067.2.406	Vibrator Cam	37	12.0008.6.400	Magnet Disk Asm.
11	17.0043.6.280	Clamp Collar	38	18.0052.0.500	Pulley
12	17.0067.2.098	Vibrator Cam	39	18.0011.3.400	Screw
13	17.0081.8.377	Washer	40	18.0051.0.400	Hand Grip
14	17.0013.2.120	Screw	41	18.0093.2.400	Hand Grip
15	17.0012.0.114	Screw	42	08.6100.6.035	Screw
16	17.0041.0.232	Gear	43	12.0008.4.185	Emergency Stop
17	17.0055.2.172	Round Key	44	12.0008.4.254	Spacer
18	17.0021.1.045	Key	45	18.0005.2.207	Switch Panel
19	17.0012.0.293	Screw	46	12.0008.4.372	LED Holder
20	17.0042.5.280	Bushing	47	08.6852.3.000	Washer
21	12.2050.1.001	Bearing	48	18.0097.5.400	Label
22	12.2050.0.001	Bearing	49	08.6800.4.000	Washer
23	18.0044.1.213	Shim	50	08.6200.4.006	Screw
24	12.1040.1.000	U-Clip	51	08.6800.6.000	Washer
25	18.0082.6.400	Sensor Holder	52	12.5050.1.008	V-Belt
26	12.0008.4.264	Sensor Cable	53	- - - - -	Part Off Assembly Only 18.0002.9.002
27	07.9014.0.000	Proximity Sensor	54	18.0007.9.503	Cable of the Control Panel

*** Caution:** Do not exchange the part - on the part No. 18.0056.2.117 Gear 1 (one) tooth is *marked!*
(See page 3-16 - Gear wheel assembly)

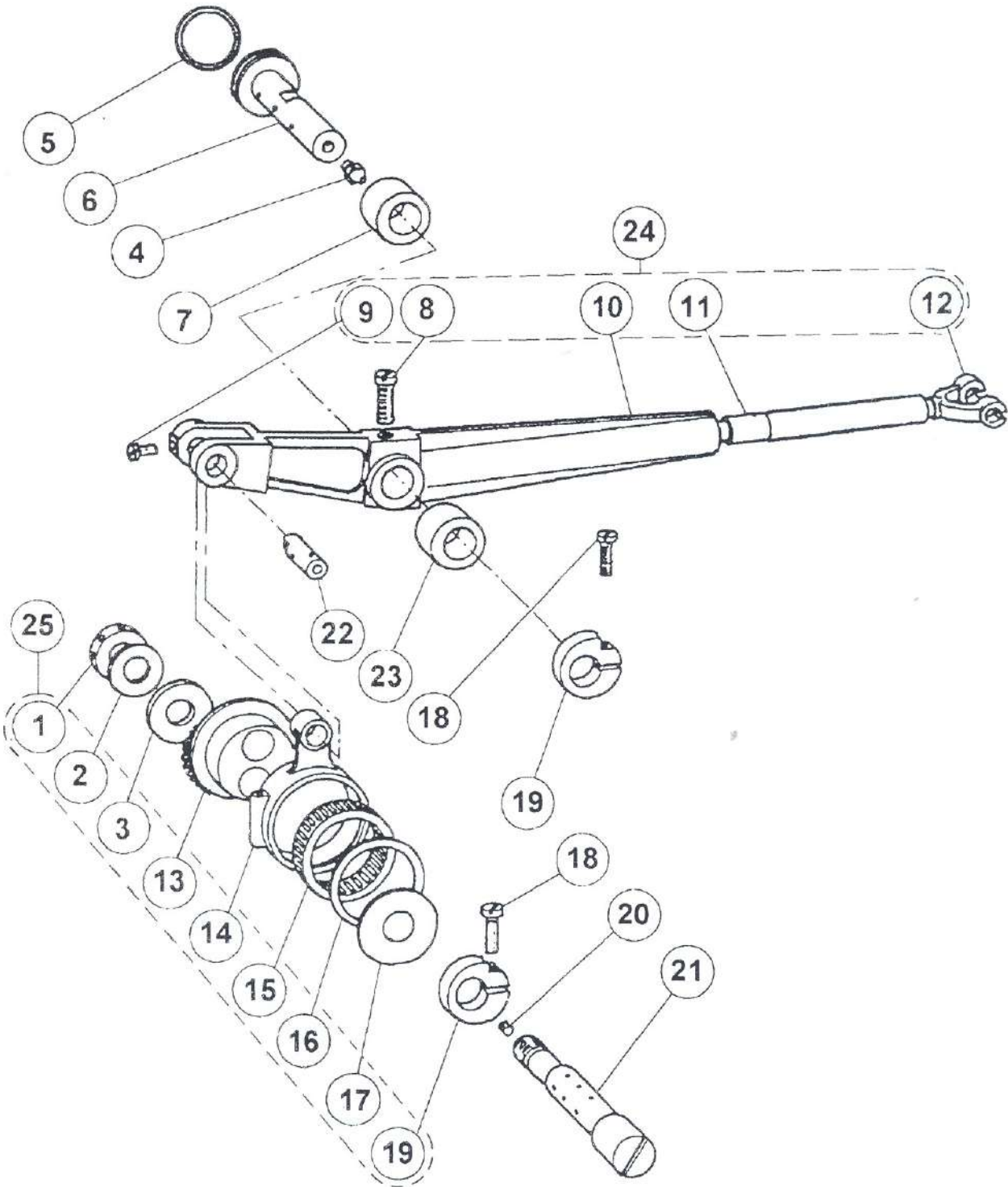
BITE ADJUSTMENTS AND BARREL



BITE ADJUSTMENTS AND BARREL

DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
1	18.0033.8.400	Eccentric	25	18.0064.1.092	Bracket
2	17.0063.6.304	Clamp	26	18.0042.5.080	Bearing
3	17.0012.1.169	Screw	27	18.0043.6.284	Clamp Collar
4	17.0031.0.425	Pin	28	18.0044.2.641	Knob
5	17.0041.5.033	Barrel	29	18.0031.8.402	Knob Pin
6	17.0042.5.323	Bushing	30	17.0031.0.428	Pin
7	17.0063.4.172	Yoke Fork	31	17.0012.0.215	Screw
8	17.0003.5.431	Yoke Assembly	32	17.0081.4.313	Limiter
9	17.0032.0.194	Stud	33	17.0004.9.858	Eccentric
10	17.0012.1.401	Screw	34	07.6045.0.056	Pin
11	17.0042.1.282	Bushing	35	17.0012.0.328	Screw
12	17.0063.4.169	Forl Lever	36	08.6850.3.000	Washer
13	17.0094.2.092	Tubing	37	18.0094.5.319	Felt
14	18.0094.1.103	Rubber Roller	38	17.0019.2.061	Curved Spring Washer
15	18.0042.7.400	Knob Pin	39	18.0002.6.089	Bracket Assembly
16	18.0095.1.401	Wheel	40	17.0016.1.140	Nut
17	17.0011.1.230	Screw	41	17.0012.0.543	Screw
18	08.6000.4.005	Screw	42	17.0081.4.295	Misalignment Limiter
19	17.0012.0.217	Screw	43	17.0031.0.351	Pin
20	17.0019.0.353	Washer	44	18.0044.1.621	Flange
21	17.0027.1.799	Spring	45	17.0027.1.413	Wick Guide
22	17.0026.3.123	Spring	46	17.0027.1.411	Wick Guide
23	17.0031.0.199	Pin	47	17.0027.1.412	Wick Guide
24	17.0045.1.099	Block	48	17.0014.1.102	Screw

NEEDLE BAR DRIVE



NEEDLE BAR DRIVE

DET	PART NUMBER	DESCRIPTION
01	17.0017.4.058	Nut
02	17.0019.0.371	Washer
03	17.0019.0.225	Washer
04	17.0004.7.242	Screw
05	18.0094.1.103	O Ring
06	17.0033.0.057	Pin
07	17.0041.0.551	Roll
08	17.0012.2.031	Screw
09	17.0012.0.290	Screw
10	17.0063.6.257	Needle Bar Lever
11	17.0041.2.160	Bushing
12	17.0063.4.166	Yoke
13	17.0003.5.475	Eccentric
14	17.0063.0.253	Lock Washer
15	12.2050.0.000	Bearing
16	17.0019.2.077	Washer
17	17.0081.4.375	Washer
18	17.0012.0.543	Screw
19	17.0043.6.351	Clamp
20	17.0011.1.230	Screw
21	17.0033.5.127	Shaft Eccentric
22	17.0031.4.205	Pin
23	17.0041.0.548	Roll
24	17.0004.4.797	Needle Bar Lever Assembly
25	17.0003.5.479	Eccentric Assmbly

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NEEDLE BAR AND GEAR

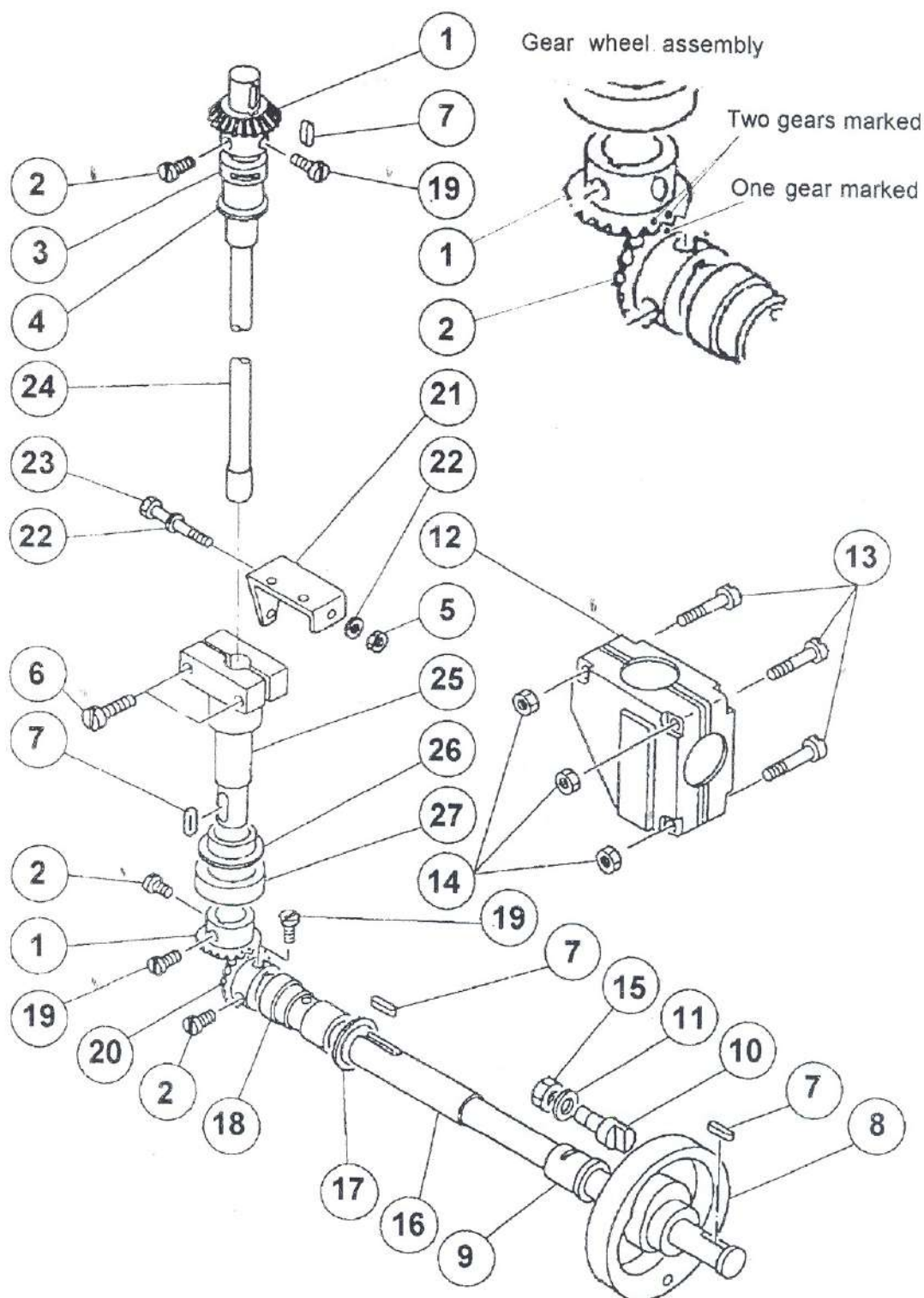
DET	PART NUMBER	DESCRIPTION
01	17.0044.2.229	Washer
02	17.0027.4.085	Retaining Ring
03	12.2010.1.001	Bushing
04	17.0042.2.149	Guide
05	17.0011.2.107	Screw
06	17.0042.1.283	Bushing
07	17.0043.6.277	Clamp
08	17.0002.1.274	Needle Bar
09	17.0043.6.351	Clamp
10	17.0045.3.006	Gimbal
11	17.0055.5.042	Gear
12	17.0031.3.027	Guide
13	18.0011.2.400	Screw
14	17.0004.7.214	Retainer
15	17.0013.1.420	Screw
16	17.0026.2.077	Tension Spring
17	17.0082.8.017	Tension Disc
18	02.0501.0.111	Needle
19	17.0012.0.570	Needle Screw
20	18.0031.8.130	Button
21	18.0041.6.130	Needle Bar Guide
22	17.0019.1.062	Retainer Washer
23	17.0042.2.216	Thread Draw-Off
24	17.0012.0.120	Screw
25	17.0045.3.004	Gimbal
26	17.0031.0.196	Pin
27	17.0026.3.014	Spring
28	17.0012.0.543	Screw
29	17.0027.1.073	Pin
30	17.0012.0.423	Screw
31	17.0026.1.084	Spring
32	17.0011.1.234	Screw
33	17.0002.7.563	Upper Needle Bar Asm.

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STITCH SHAFT AND DRIVE

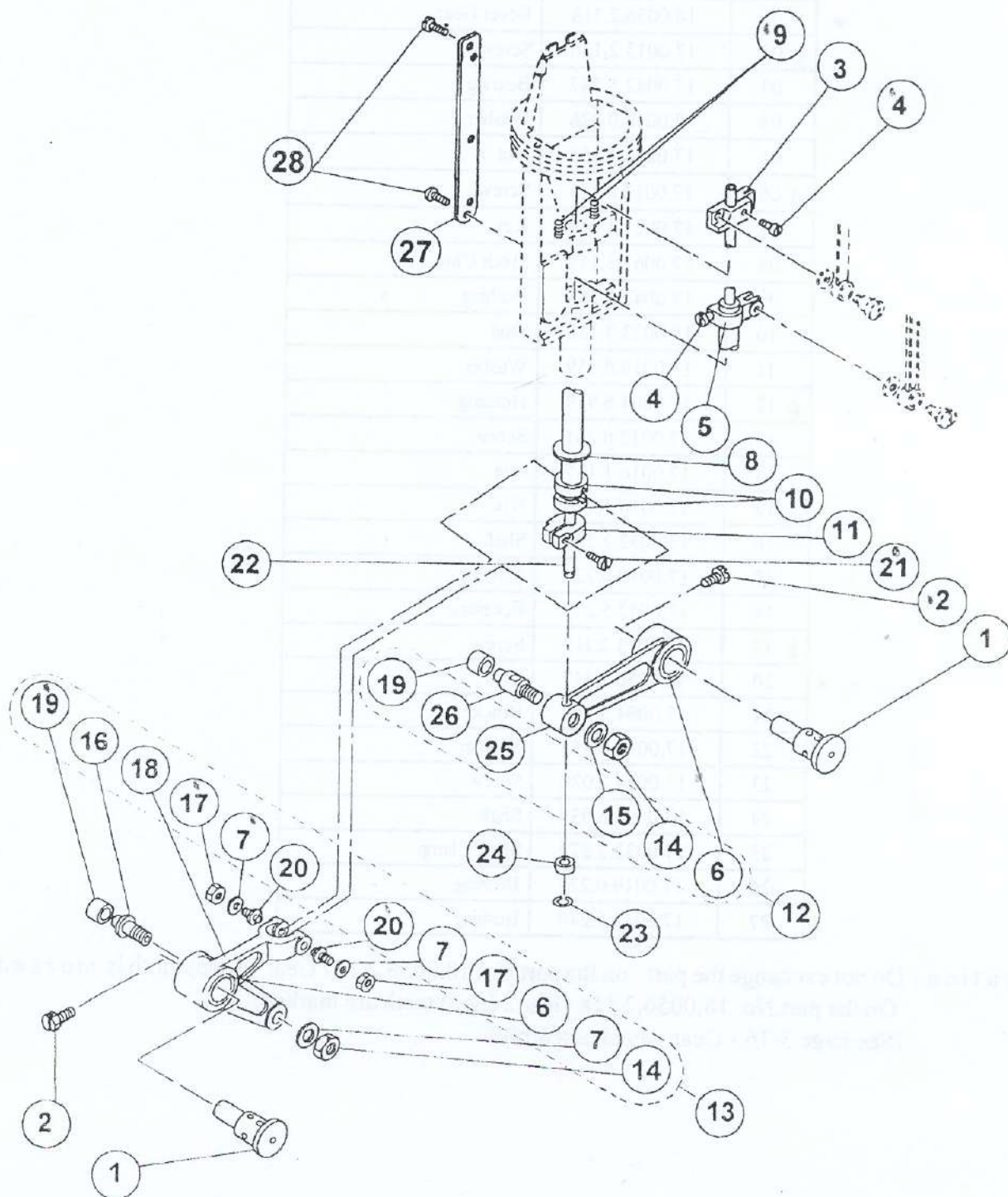


STITCH SHAFT AND DRIVE

DET	PART NUMBER	DESCRIPTION
* 01	18.0056.2.118	Bevel Gear
02	17.0013.2.120	Screw
03	17.0042.5.287	Bearing
04	17.0019.0.226	Washer
05	17.0016.1.165	Nut
06	17.0012.0.113	Screw
07	17.0021.1.069	Key
08	17.0067.5.152	Stitch Cam
09	17.0042.5.288	Bushing
10	17.0033.3.138	Stud
11	17.0019.0.359	Washer
12	17.0004.6.939	Housing
13	17.0012.0.301	Screw
14	17.0016.1.137	Nut
15	17.0016.1.179	Nut
16	17.0032.2.282	Shaft
17	17.0019.0.222	Bushing
18	17.0042.5.247	Eccentric
19	17.0013.2.119	Screw
* 20	18.0056.2.117	Gear
21	17.0094.5.308	Bracket
22	17.0019.0.353	Washer
23	17.0014.2.020	Screw
24	17.0034.6.039	Shaft
25	17.0032.2.272	Shaft Clamp
26	17.0019.0.221	Bushing
27	17.0042.5.249	Bushing

*** Caution:** Do not exchange the part - on the part No. 18.0056.2.117 Gear 1 (one) tooth is *marked!*
 On the part No. 18.0056.2.118 Gear 2 (two) teeth are marked.
 (See page 3-16 - Gear wheel assembly)

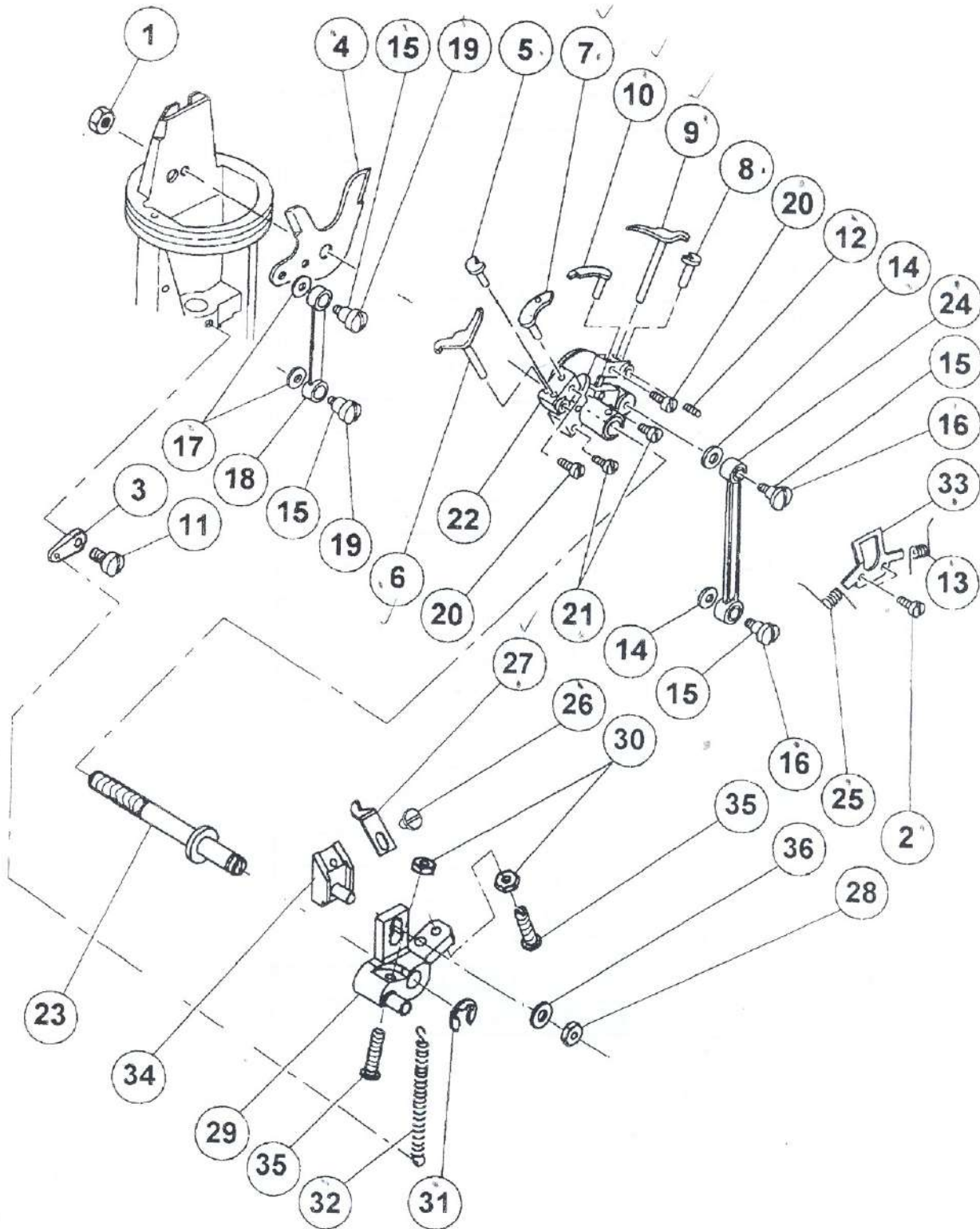
LOOPER AND SPREADER DRIVE



LOOPER AND SPREADER DRIVE

DET	PART NUMBER	DESCRIPTION
01	17.0032.2.268	Stud
02	17.0014.1.015	Screw
03	18.0064.6.427	Clamp
04	08.6010.4.012	Screw
05	17.0074.4.405	Clamp
06	17.0041.0.550	Bushing
07	17.0019.0.359	Washer
08	17.0004.9.850	Shaft, Complete
09	17.0026.0.215	Spring
10	17.0019.0.398	Bushing
11	19.0043.6.441	Clamp
12	17.0004.4.795	Lever Assembly
13	17.0004.4.793	Lever Assembly
14	17.0016.1.140	Nut
15	17.0019.0.346	Washer
16	17.0033.3.129	Stud
17	17.0016.1.143	Nut
18	17.0063.6.256	Looper Lever
19	17.0041.8.096	Roll
20	17.0033.3.131	Stud
21	17.0012.0.226	Screw
22	18.0034.6.035	Shaft
23	17.0027.4.045	Washer
24	17.0042.6.053	Roll
25	17.0061.2.336	Lever
26	17.0033.2.126	Stud
27	17.0081.5.003	Bracket
28	17.0012.0.290	Screw

RIGHT & LEFT LOOPERS/SPREADERS/SPREADER STOPS



RIGHT & LEFT LOOPERS/SPREADERS/SPREADER STOPS

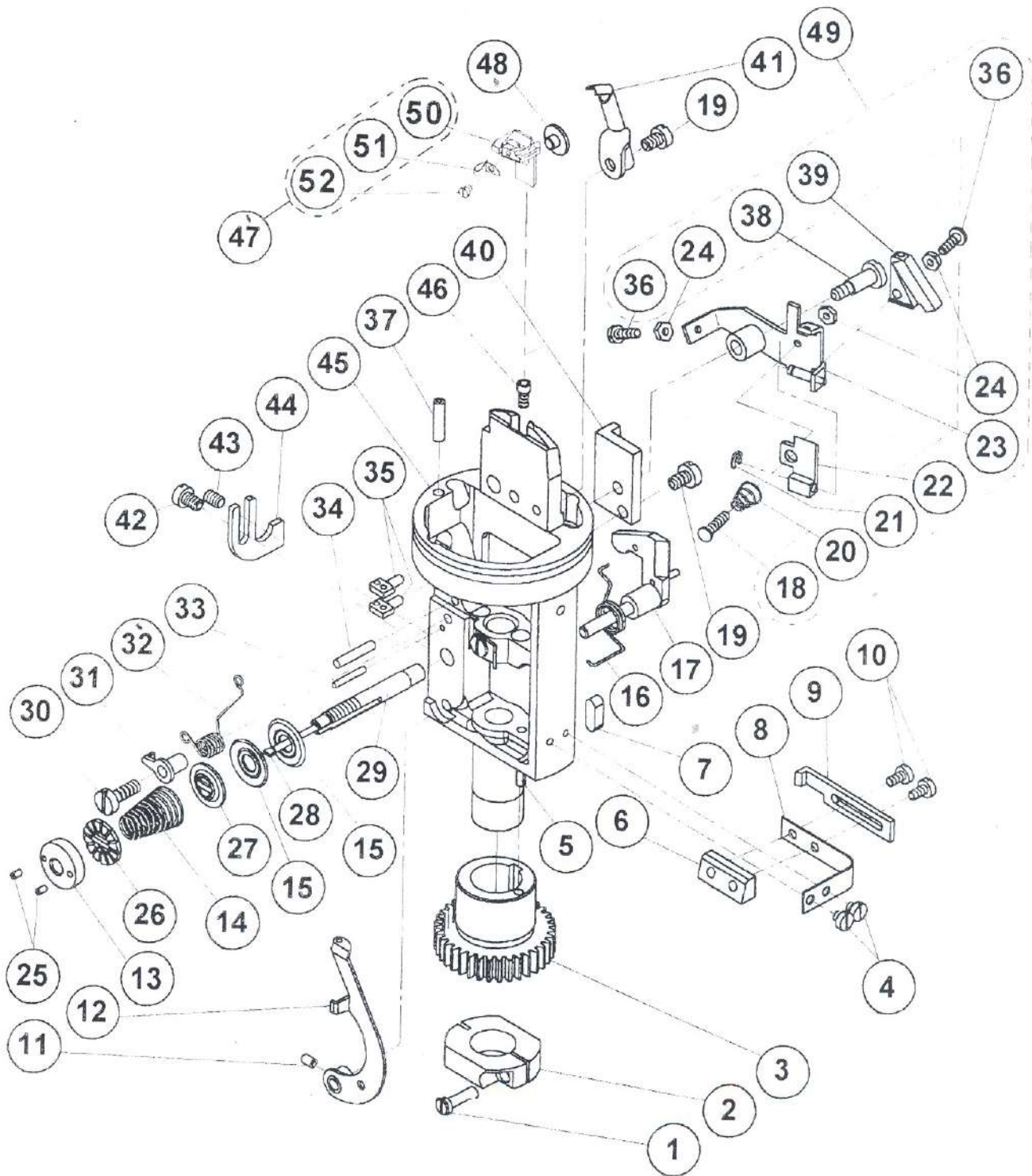
DET	PART NUMBER	DESCRIPTION
01	17.0016.1.149	Nut
02	17.0012.0.404	Screw
03	17.0082.5.235	Plate
04	17.0081.8.547	Spreader Wedge
05	17.0033.8.089	L.H. Spreader Stop
06	17.0004.9.895	Forked Spreader ✓
07	17.0069.4.049	Eye Looper ✓
08	17.0033.8.154	R.H. Spreader Stop*CT
09	17.0004.9.894	R.H. Spreader ✓
10	17.0069.4.048	Blind Looper ✓
11	17.0012.4.105	Screw
12	17.0011.1.248	Screw
13	17.0026.4.292	R.H. Spring ✓
14	17.0019.1.088	Washer
15	17.0041.1.094	Roll
16	17.0012.1.142	Screw
17	17.0019.0.228	Washer
18	17.0063.1.073	Spreader Link
19	17.0012.1.140	Stud
20	08.6010.3.006	ScREW
21	17.0012.1.139	Screw
22	17.0003.5.711	Looper Carrier
23	17.0033.3.158	Stud
24	17.0004.4.829	Looper Link
25	17.0026.4.293	L.H. Spring ✓
26	17.0012.0.605	Screw
27	17.0087.0.204	Knife ✓
28	17.0016.1.165	Nut
29	17.0064.6.336	Lever
30	17.0016.1.185	Nut
31	17.0027.4.090	Retaining Ring
32	17.0026.3.173	Spring
33	17.0082.5.898	Needle Guard ✓
34	17.0003.5.721	Knife Holder
35	17.0013.6.081	Screw
36	17.0019.0.353	Washer

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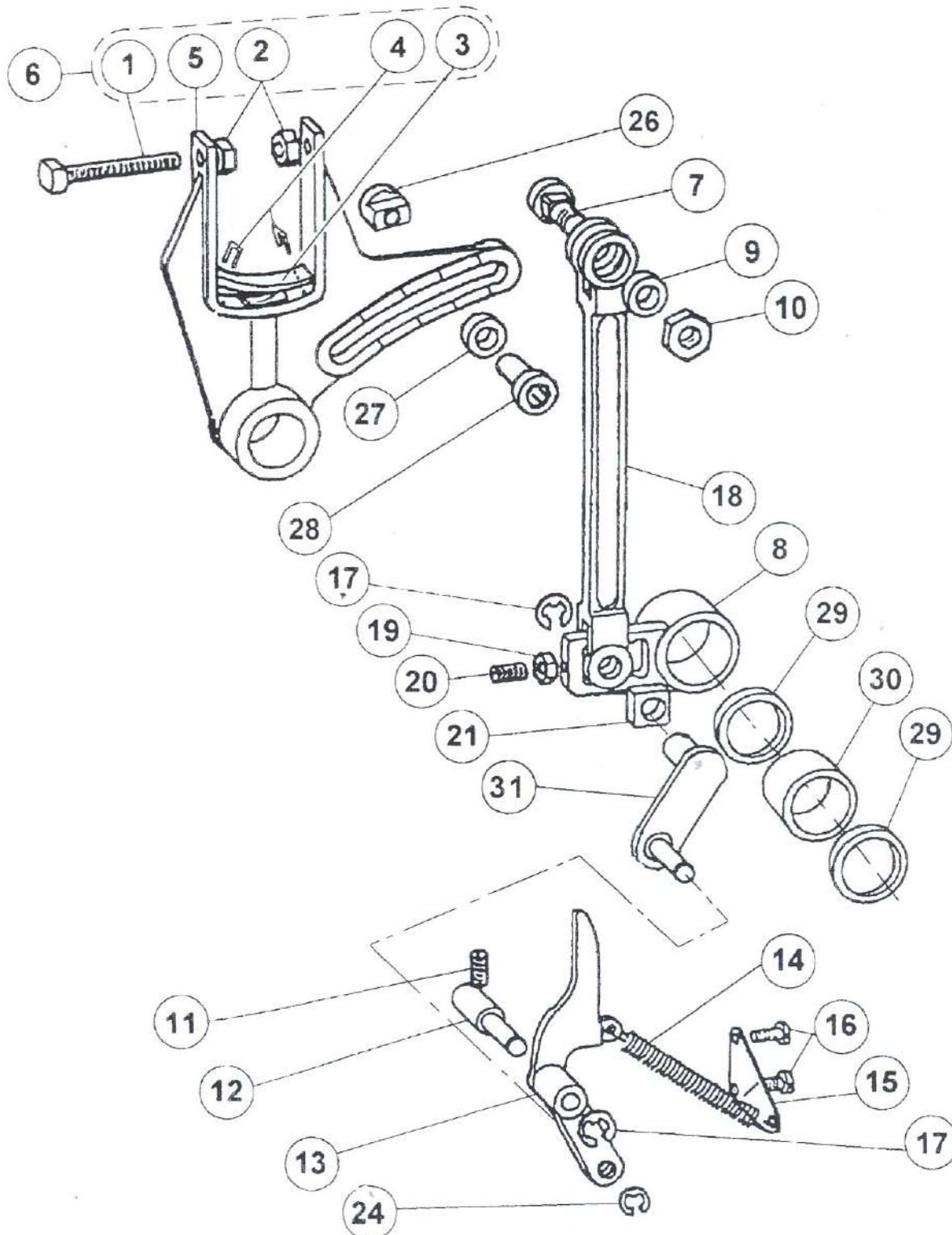
RACE



RACE

DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	17.0012.0.543	Screw	27	17.0082.8.082	Release Washer
02	17.0043.6.290	Clamp Nut	28	18.0031.0.481	Pin
03	17.0055.1.143	Race Gear	29	18.0011.8.400	Stud
04	17.0012.0.330	Screw	30	17.0012.0.227	Screw
05	17.0031.0.424	Pin	31	17.0064.7.162	Plate
06	18.0082.6.406	Block	32	17.0026.4.035	Spring
07	17.0021.1.069	Key	33	17.0031.0.406	Pin
08	18.0028.3.401	Spring	34	17.0031.0.426	Pin
09	18.0062.5.402	Lever	35	17.0027.2.052	Thread Guide
10	17.0012.0.245	Screw	36	08.6032.3.008	Screw
11	08.6400.3.005	Screw	37	17.0084.1.001	Thread Guide
12	18.0005.2.204	Lever	38	17.0013.1.040	Screw
13	18.0017.1.400	Nut	39	17.0064.5.837	Thread Guide
14	17.0026.2.078	Spring	40	18.0082.6.410	Washer
15	17.0082.8.083	Tension Plate	41	17.0002.5.401	Guide
16	18.0026.4.403	Torsion Spring	42	17.0012.4.103	Screw
17	18.0005.2.203	Lever	43	08.6400.4.006	Screw
18	17.0013.6.081	Screw	44	18.0082.6.409	Plate
19	17.0012.0.266	Screw	45	18.0071.7.400	Race
20	17.0026.2.077	Spring	46	17.0012.2.400	Screw
21	17.0027.4.100	Lockwasher	47	18.0002.1.401	Throat Plate Assembly
22	17.0082.6.402	Thread Holder	48	17.0012.1.137	Screw
23	17.0005.2.201	Thread Retainer	49	17.0002.5.400	Abductor Thread
24	08.6700.3.000	Nut	50	18.0064.7.404	Throat Plate
25	08.6460.7.004	Screw	51	18.0028.3.402	Spring
26	18.0082.8.400	Washer	52	08.6230.2.002	Screw

STITCH FEED



STITCH FEED

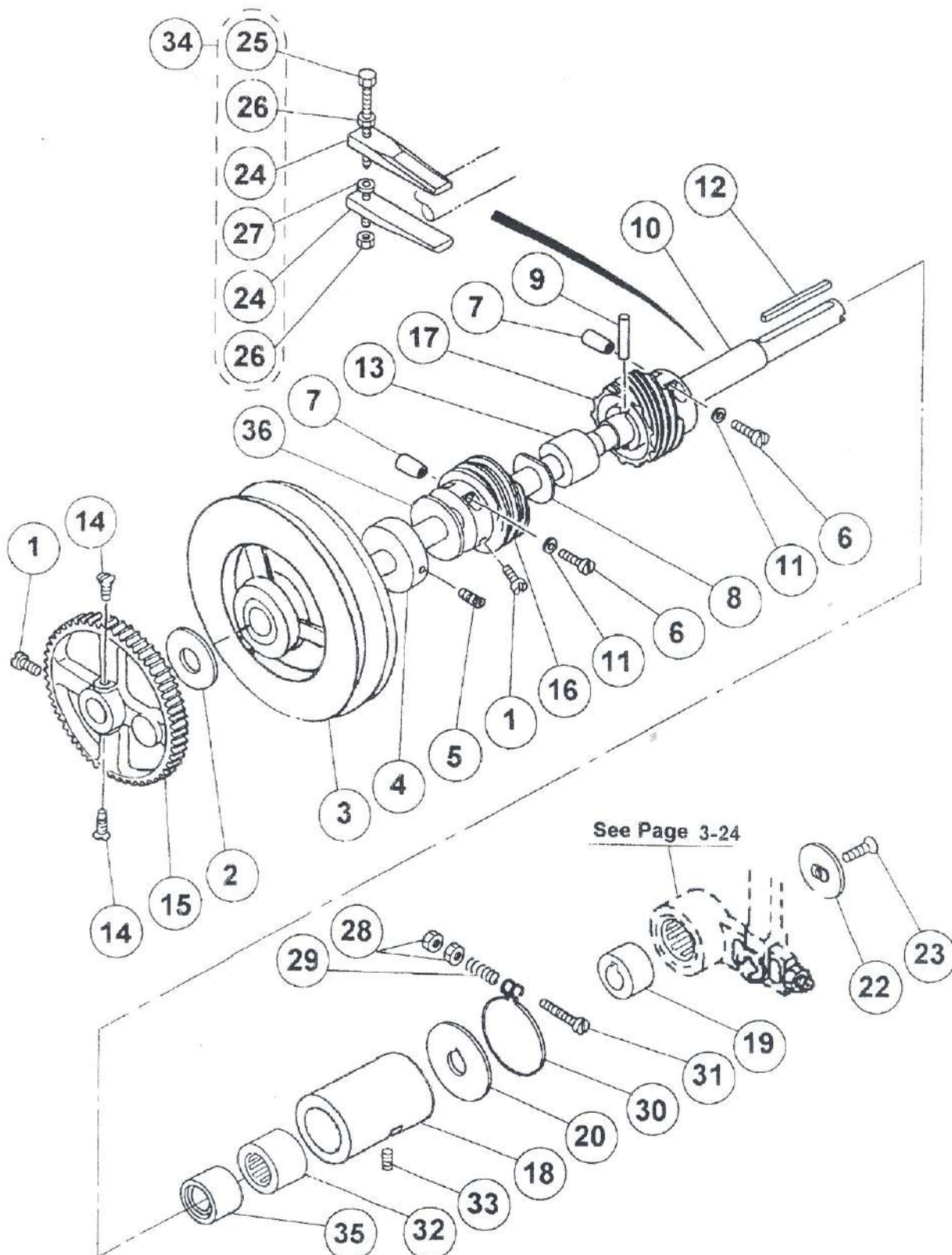
DET	PART NUMBER	DESCRIPTION
01	17.0014.4.036	Screw
02	17.0016.1.117	Nut
03	17.0094.5.307	Wicking
04	17.0027.1.410	Clamp
05	17.0063.6.260	Stitch Feed
06	17.0004.4.806	Stitch Feed Assembly
07	17.0032.5.031	Stud
08	18.0064.1.088	Roll
09	17.0019.0.346	Washer
10	17.0016.1.190	Nut
11	17.0011.1.240	Screw
12	17.0034.9.155	Shaft
13	17.0063.3.195	Lever
14	17.0026.3.013	Spring
15	17.0082.5.869	Plate
16	17.0012.0.218	Screw
17	17.0027.4.084	Lock Washer
18	17.0063.2.154	Lever Guide
19	17.0016.1.146	Nut
20	17.0011.1.242	Screw
21	17.0064.6.122	Block
22		
23		
24	17.0027.4.083	Lock Washer
25		
26	17.0016.3.051	Nut
27	17.0019.0.346	Washer
28	17.0012.0.457	Screw
29	18.0094.3.400	Felt Ring
30	17.0002.4.140	Bearing
31	18.0061.2.420	Lever

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BOTTOM SHAFT ASSEMBLY



BOTTOM SHAFT ASSEMBLY

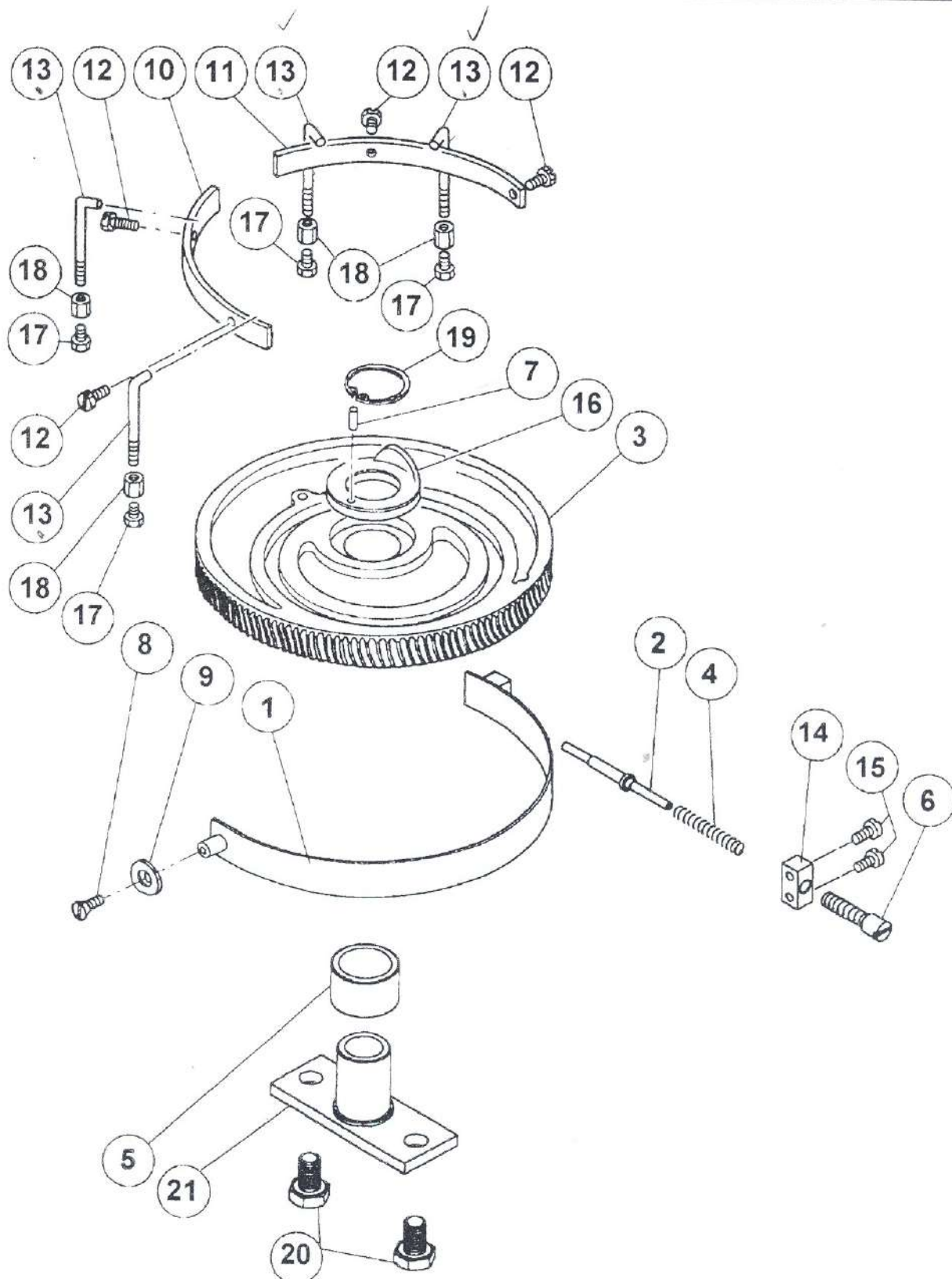
DET	PART NUMBER	DESCRIPTION
01	17.0013.2.192	Screw
02	17.0019.0.235	Bushing
03	18.0051.0.404	Pulley
04	18.0041.2.401	Setting Collar
05	08.6400.5.006	Screw
06	17.0012.0.204	Screw
07	17.0021.0.018	Nut
08	17.0019.1.063	Washer
09	17.0031.0.434	Pin
10	17.0034.9.156	Drive Shaft
11	17.0019.0.469	Washer
12	17.0021.1.071	Key
13	12.2050.1.004	Bearing
14	17.0013.2.090	Screw
15	17.0055.1.152	Wheel
16	17.0057.0.056	Friction Collar
17	17.0057.0.057	Gear
18	18.0041.6.144	Bushing
19	18.0041.3.400	Reverse Clutch Collar
20	17.0019.5.049	Washer
22	17.0019.6.033	Lock Washer
23	17.0012.6.149	Screw
24	17.0074.4.451	Clamp
25	17.0014.2.011	Screw
26	17.0016.1.179	Nut
27	17.0012.7.007	Screw
28	17.0016.1.328	Nut
29	17.0026.0.217	Spring
30	18.0027.1.344	Brake
31	17.0014.1.174	Screw
32	12.2090.0.000	Bearing
33	17.0011.1.240	Screw
34	17.0004.4.553	Clamp Assembly
35	18.0041.2.400	Reverse Clutch Collar
36	17.0094.3.142	Washer

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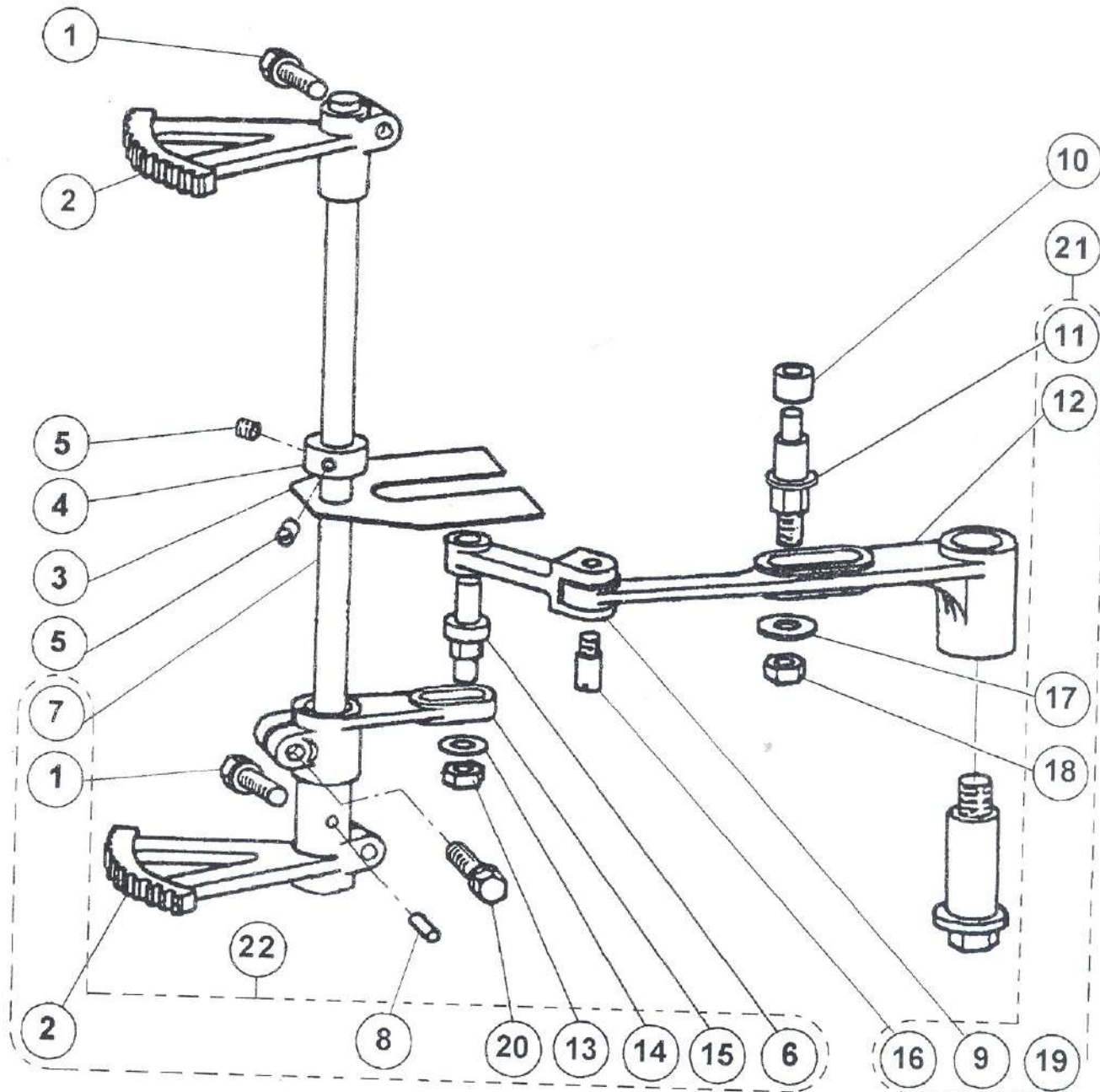
MAIN CAM AND BRAKE BAND



MAIN CAM AND BRAKE BAND

DET	PART NUMBER	DESCRIPTION
01	17.0002.7.589	Brake Band
02	18.0031.3.363	Pin
03	17.0067.4.127	Main Cam
04	18.0026.0.601	Spring
05	12.2050.1.002	Bearing
06	18.0015.6.044	Screw
07	17.0031.0.431	Pin
08	17.0012.6.120	Screw
09	17.0044.1.582	Washer
10	17.0081.3.957	Hold Down
11	17.0081.3.960	Hold Down
12	08.6000.5.012	Screw
13	17.0038.2.012	Hook
14	18.0064.5.836	Block
15	17.0012.0.227	Screw
16	17.0067.2.164	Cutting Cam
17	17.0014.1.015	Screw
18	17.0016.1.045	Nut
19	17.0027.4.128	Retaining Ring
20	17.0014.1.285	Screw
21	17.0004.9.929	Base Assembly

SECTOR SHAFT AND GUARD



SECTOR SHAFT AND GUARD

DET	PART NUMBER	DESCRIPTION
01	17.0011.7.009	Screw
02	17.0055.3.025	Upper Sector
03	17.0083.1.096	Plate
04	17.0043.6.018	Roll
05	08.6400.5.305	Screw
06	17.0033.3.132	Stud
07	17.0034.2.328	Shaft
08	17.0031.2.025	Pin
09	17.0063.6.044	Fork
10	17.0041.8.181	Roll
11	17.0032.3.196	Stud
12	17.0063.6.265	Lower Lateral Lever
13	17.0016.1.182	Nut
14	17.0019.0.364	Washer
15	17.0063.6.308	Lower Lever
16	17.0033.1.153	Screw
17	17.0019.0.371	Washer
18	17.0016.1.290	Nut
19	17.0033.5.137	Stud
20	17.0014.1.180	Screw
21	17.0004.4.559	Lever Change
22	17.0006.0.152	Shaft Segment

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CUTTING LEVER ASSEMBLY

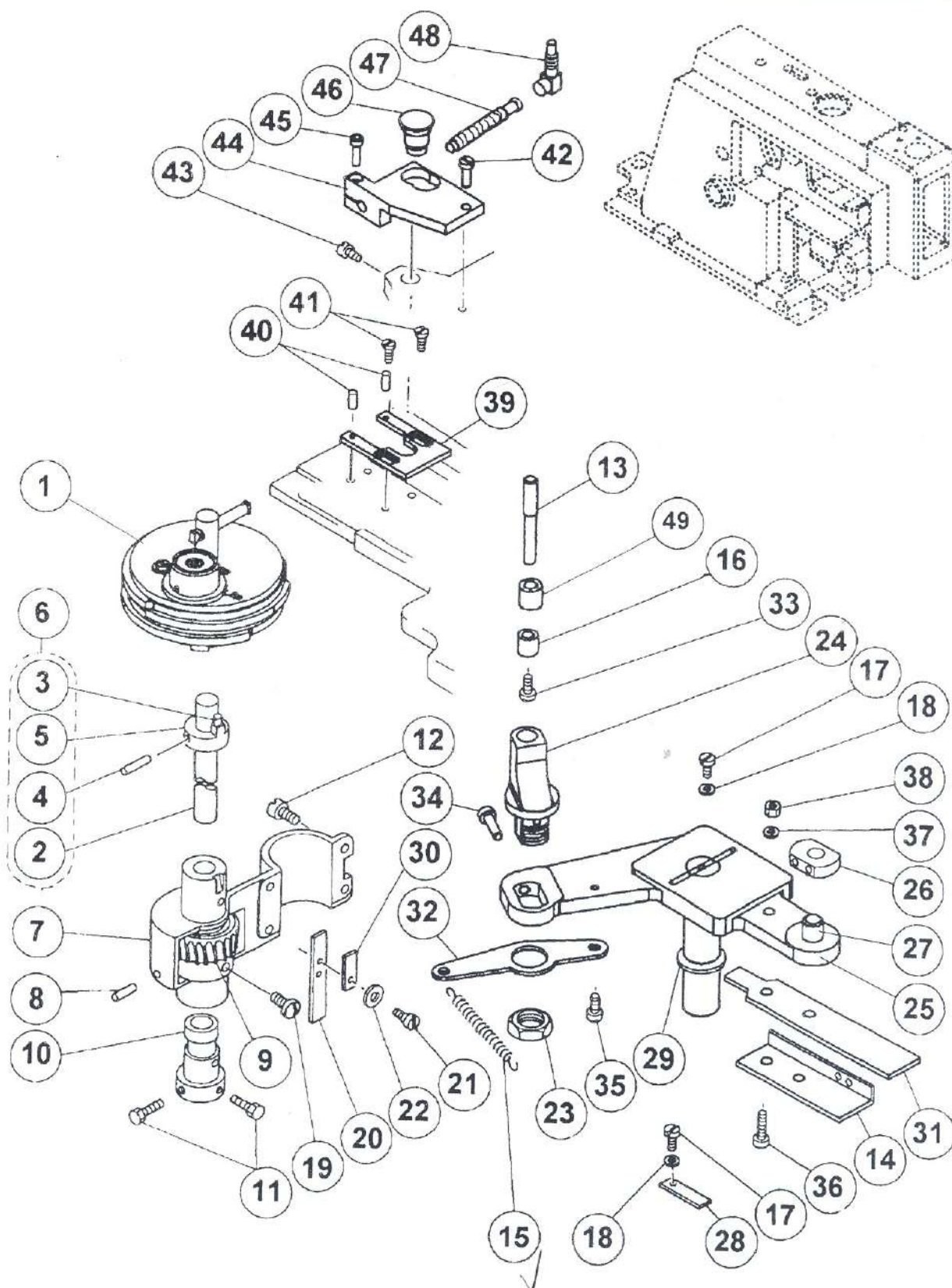
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	17.0013.4.027	Screw	21	17.0074.4.504	Knife Holder
02	17.0063.6.220	Knife Holder	22	17.0082.4.545	Stop
03	17.0012.0.331	Screw	23	17.0064.6.416	Knife Clamp
04	18.0005.0.000	Lever	24	17.0094.3.085	Washer
05	17.0012.0.328	Screw	25	17.0027.4.127	Lock Washer
06	17.0026.3.013	Spring	26	17.0012.0.230	Screw
07	17.0031.0.427	Pin	27	17.0021.1.073	Key
08	17.0028.1.125	Plate	28	17.0084.1.228	Shaft
09	17.0031.0.405	Pin	29	17.0014.1.066	Screw
10	17.0082.5.108	Cover Plate	30	17.0064.5.170	Spreader Block
11	17.0063.5.234	Cutting Lever	31	17.0019.0.346	Washer
12	17.0011.5.019	Shaft	32	17.0012.0.425	Screw
13	17.0064.6.298	Pressure Bar	33	17.0082.5.997	Clamp
14	17.0016.1.260	Nut	34	17.0016.1.288	Nut
15	17.0026.1.082	Spring	35	17.0019.0.560	Washer
16	17.0013.1.415	Screw	36	17.0011.3.113	Screw
17	18.0087.0.405	Knife ✓	37	17.0062.5.149	Cam Follower
18	17.0012.0.571	Screw	38	17.0033.2.154	Stud
19	17.0064.5.951	Cutting Steel	39	17.0027.4.090	Lock Washer
20	17.0012.0.246	Screw	40	17.0003.5.726	Knife Holder Assembly

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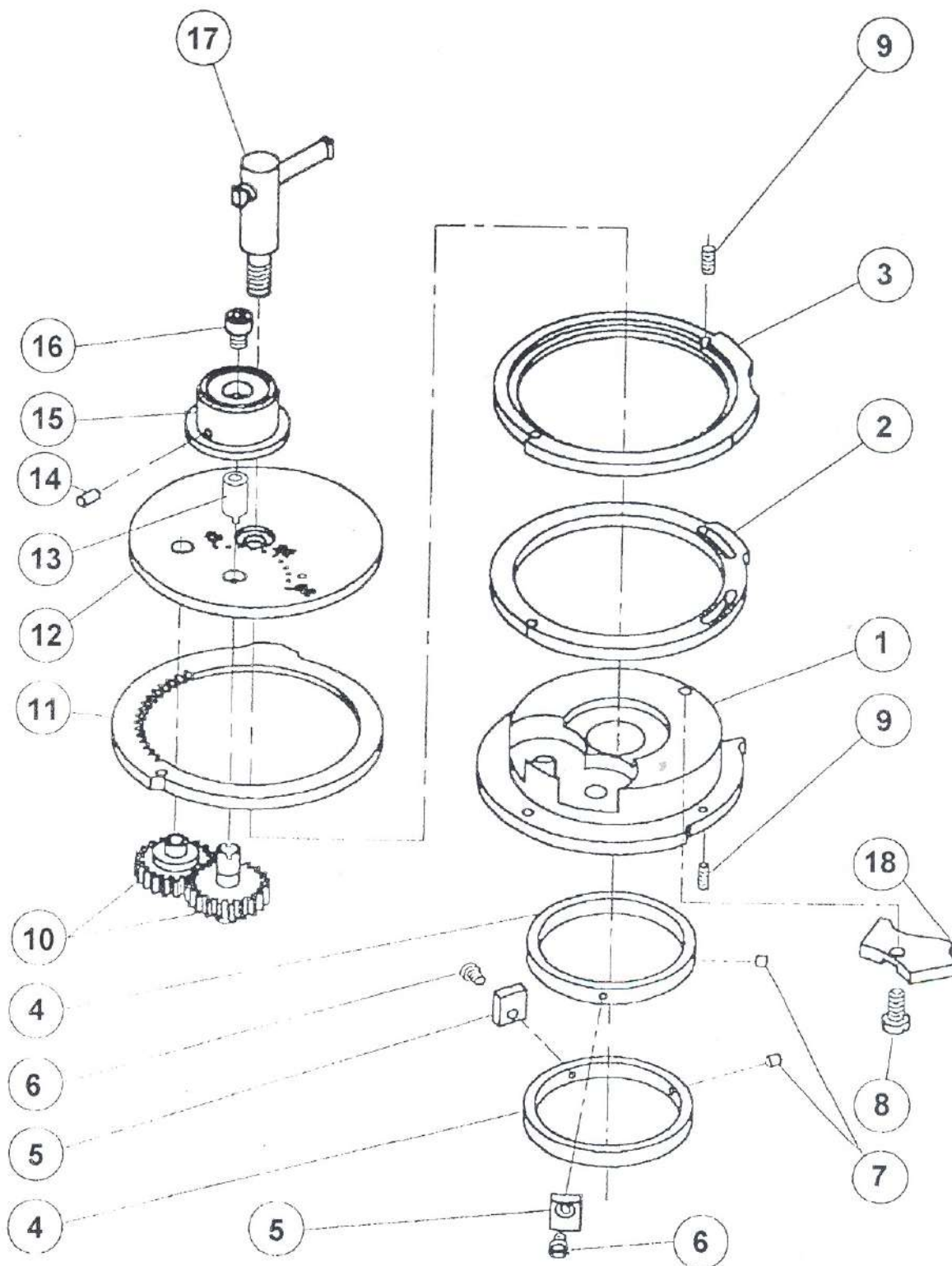
LATERAL CAM SHAFT ASSEMBLY



LATERAL CAM SHAFT ASSEMBLY

DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	See Pg. 3-37	Lateral Cam Asm.	26	17.0045.1.106	Slide Block
02	17.0034.9.134	Shaft	27	17.0032.1.074	Stud
03	17.0031.0.425	Pin	28	17.0094.5.311	Plate
04	17.0031.2.024	Pin	29	17.0019.0.222	Washer
05	17.0064.7.226	Shaft Washer	30	17.0081.5.002	Plate
06	17.0004.3.486	Lateral Cam Shaft Asm.	31	18.0094.5.400	Felt
07	17.0074.4.421	Housing	32	18.0082.3.400	Holder Spring
08	17.0031.0.429	Pin	33	17.0012.0.423	Screw
09	17.0057.1.045	Gear	34	08.6000.4.016	Screw
10	17.0042.5.041	Bushing	35	08.6000.4.010	Screw
11	17.0014.1.033	Screw	36	08.6000.4.014	Screw
12	08.6000.6.016	Screw	37	08.6800.4.000	Washer
13	18.0033.5.400	Stud	38	08.6700.4.000	Nut
14	18.0083.6.613	Felt Holder	39	18.0082.6.405	Guide Plate
15	17.0026.3.258	Spring ✓	40	17.0031.0.351	Pin
16	12.2050.1.005	Bearing	41	08.6200.4.006	Screw
17	17.0012.0.226	Screw	42	08.6000.5.012	Screw
18	17.0019.0.353	Washer	43	08.6400.4.012	Screw
19	17.0013.2.090	Screw	44	18.0062.7.402	Cover
20	17.0094.5.310	Plate	45	08.6000.6.016	Screw
21	17.0013.6.032	Screw	46	17.0004.7.157	Bushing
22	17.0019.2.061	Washer	47	07.9014.0.000	Proximity Sensor
23	17.0016.1.093	Nut	48	12.0008.4.265	Cable Sensor
24	18.0062.6.400	Washer	49	12.2050.1.009	Bearing
25	18.0005.3.000	Upper Lateral Lever			

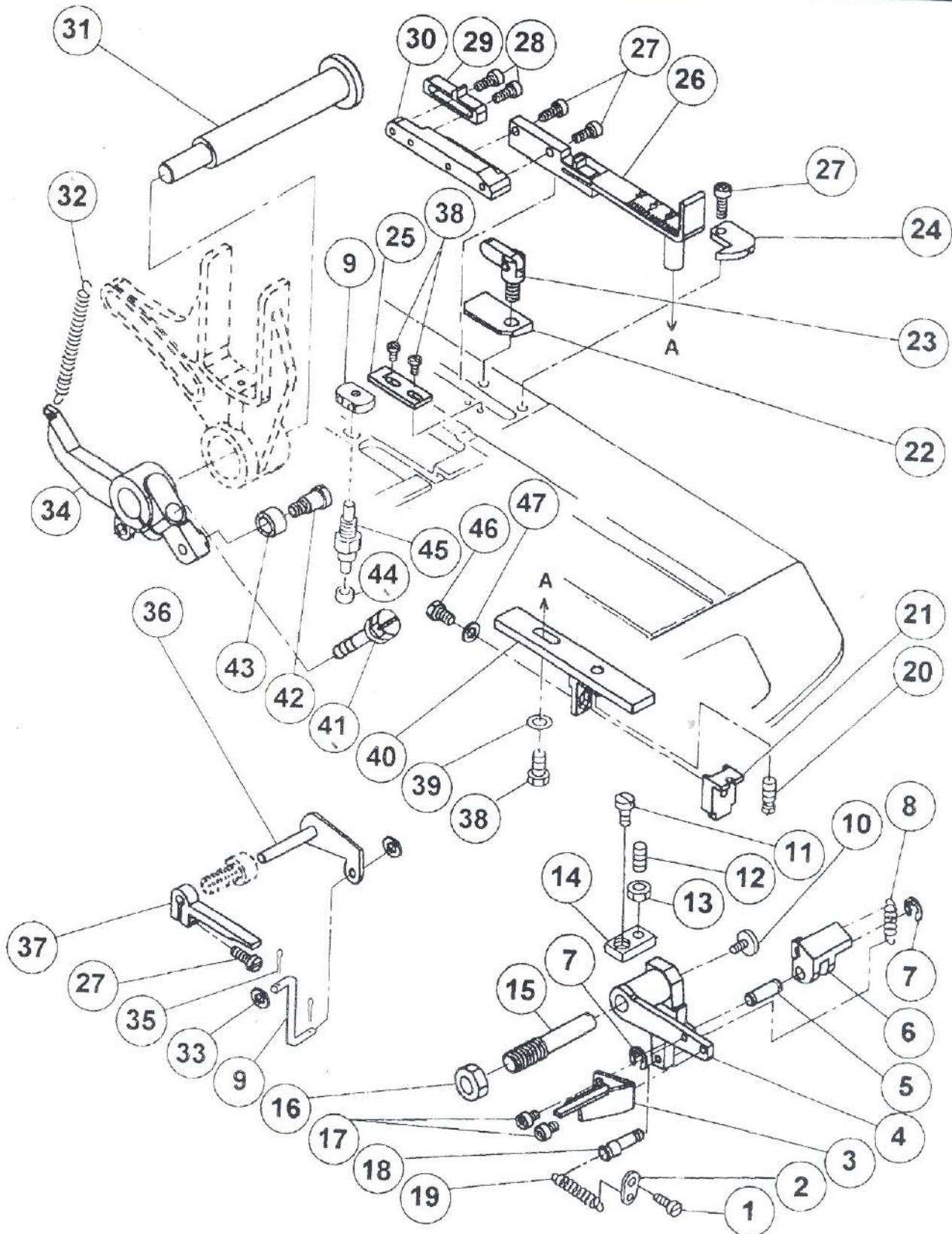
CAM



CAM

DET	PART NUMBER	DESCRIPTION
01	18.0044.2.640	Disc Holder
02	18.0067.2.407	Disc C
03	18.0067.2.401	Disc B
04	18.0041.0.674	Scanning Ring
05	18.0064.8.400	Adjustment Block
06	08.6010.7.004	Screw
07	08.6460.7.004	Screw
08	17.0012.0.543	Screw
09	08.6400.3.008	Screw
10	18.0005.2.205	Gear
11	18.0067.2.400	Disc A
12	18.0081.4.442	Gear Cover
13	18.0041.3.401	Bushing
14	08.6400.3.005	Screw
15	18.0023.3.200	Knob
16	08.6000.4.016	Screw
17	18.0004.7.200	Screw Assembly
18	18.0067.2.402	Segment 2.5-4
	18.0067.2.403	Segment 3-5
	18.0067.2.404	Segment 4-5
	18.0067.2.405	Segment 0

BEDPLATE ASSEMBLY



BEDPLATE ASSEMBLY

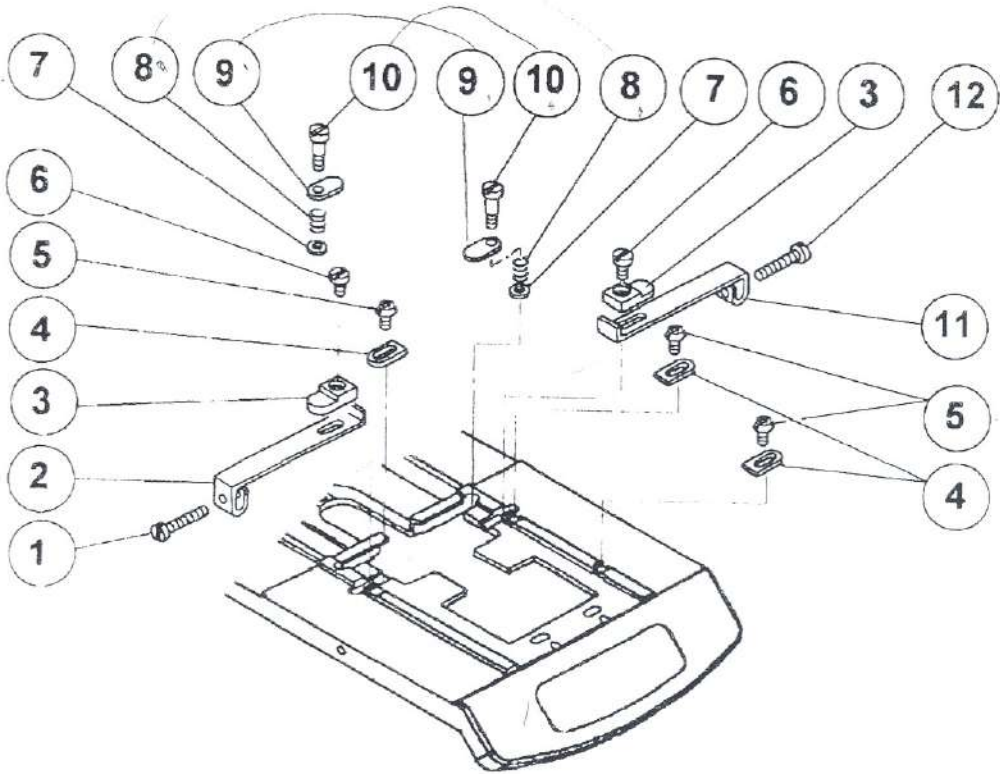
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	17.0012.0.217	Screw	25	17.0081.6.201	Length Gauge
02	17.0082.6.191	Plate	26	18.0004.9.578	Adjustment Block
03	18.0083.4.000	Lever	27	08.6000.4.012	Screw
04	18.0005.2.202	Lever	28	08.6000.4.010	Screw
05	17.0032.2.305	Pin	29	18.0062.5.400	Valve Actuator
06	17.0004.4.951	Block	30	18.0064.5.754	Plate
07	17.0027.4.083	Lockwasher	31	18.0032.8.400	Stud
08	17.0026.3.244	Spring	32	17.0026.3.257	Spring
09	18.0038.3.201	Pull	33	08.6862.4.000	Washer
10	17.0012.4.106	Screw	34	18.0063.5.400	Lever
11	17.0012.0.218	Screw	35	17.0027.1.349	Split Pins
12	17.0011.1.250	Screw	36	18.0005.0.001	Draw-off Lever
13	17.0016.1.165	Nut	37	18.0062.7.404	Actuator Lever
14	18.0064.6.464	Block	38	08.6000.5.012	Screw
15	18.0033.1.400	Screw	39	17.0019.0.359	Washer
16	17.0016.1.041	Nut	40	17.0064.6.057	Pawl Holder
17	17.0012.4.103	Screw	41	17.0014.1.205	Screw
18	17.0031.3.400	Pin	42	18.0013.1.480	Screw
19	17.0026.3.168	Spring	43	17.0041.8.008	Roll
20	17.0012.0.627	Screw	44	17.0041.8.067	Roll
21	17.0082.6.227	Holder	45	17.0032.3.011	Stud
22	18.0081.5.404	Plate	46	17.0014.1.139	Screw
23	18.0002.9.000	Screw Assembly	47	17.0019.0.359	Washer
24	18.0082.6.401	Stop	48		

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CLAMPING



CLAMPING

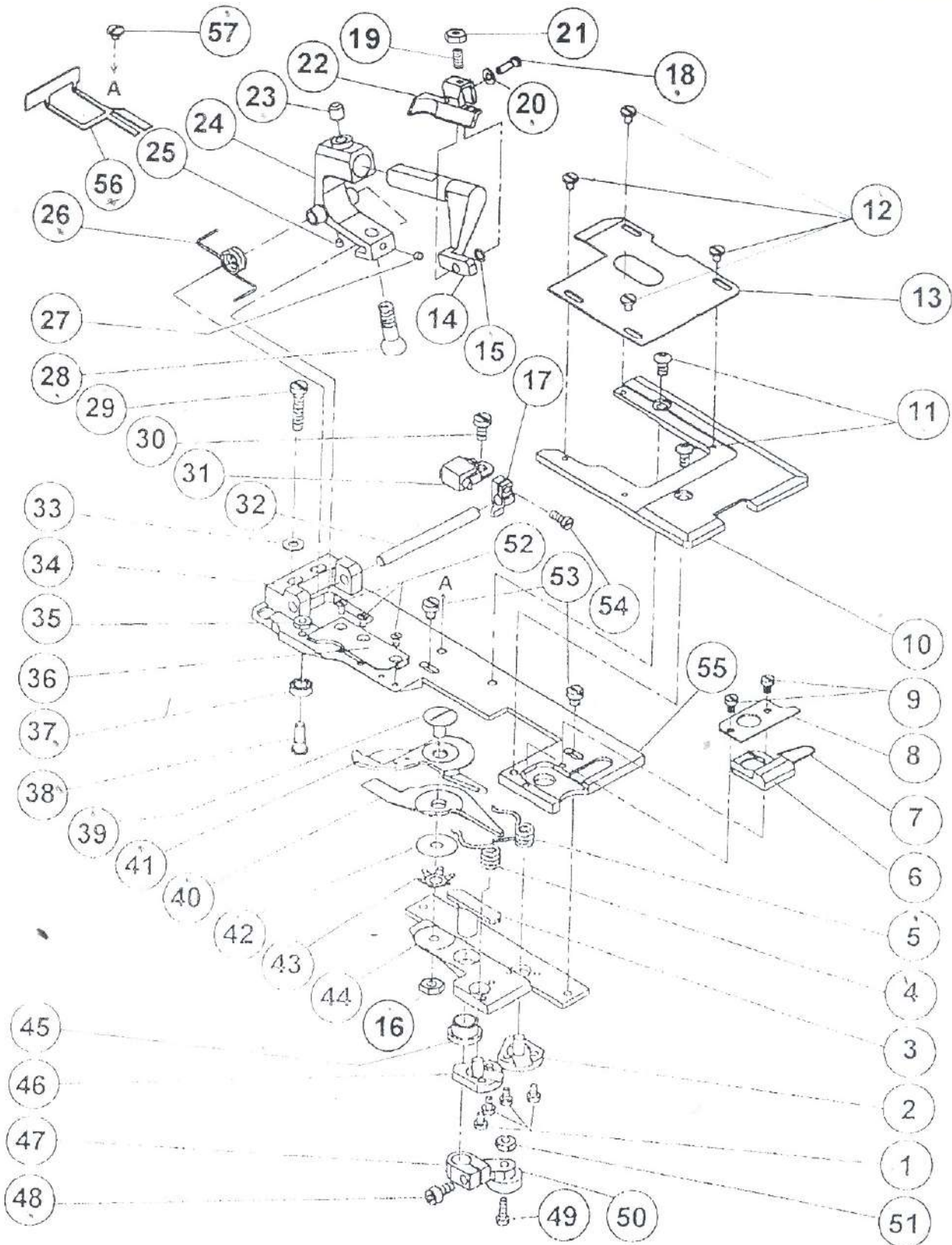
DET	PART NUMBER	DESCRIPTION
01	17.0012.0.204	Screw
02	17.0082.5.893	Stop
03	17.0064.6.130	Block
04	17.0081.5.047	Latch
05	17.0012.0.572	Screw
06	17.0012.0.568	Screw
07	17.0019.0.228	Washer
Ø 08	17.0026.0.217	Spring QTY 02
# 09	17.0081.5.048	Slide QTY 02
6 10	17.0013.1.414	Stud QTY 02
11	17.0082.5.436	R.H.Stop
12	17.0012.0.498	Screw

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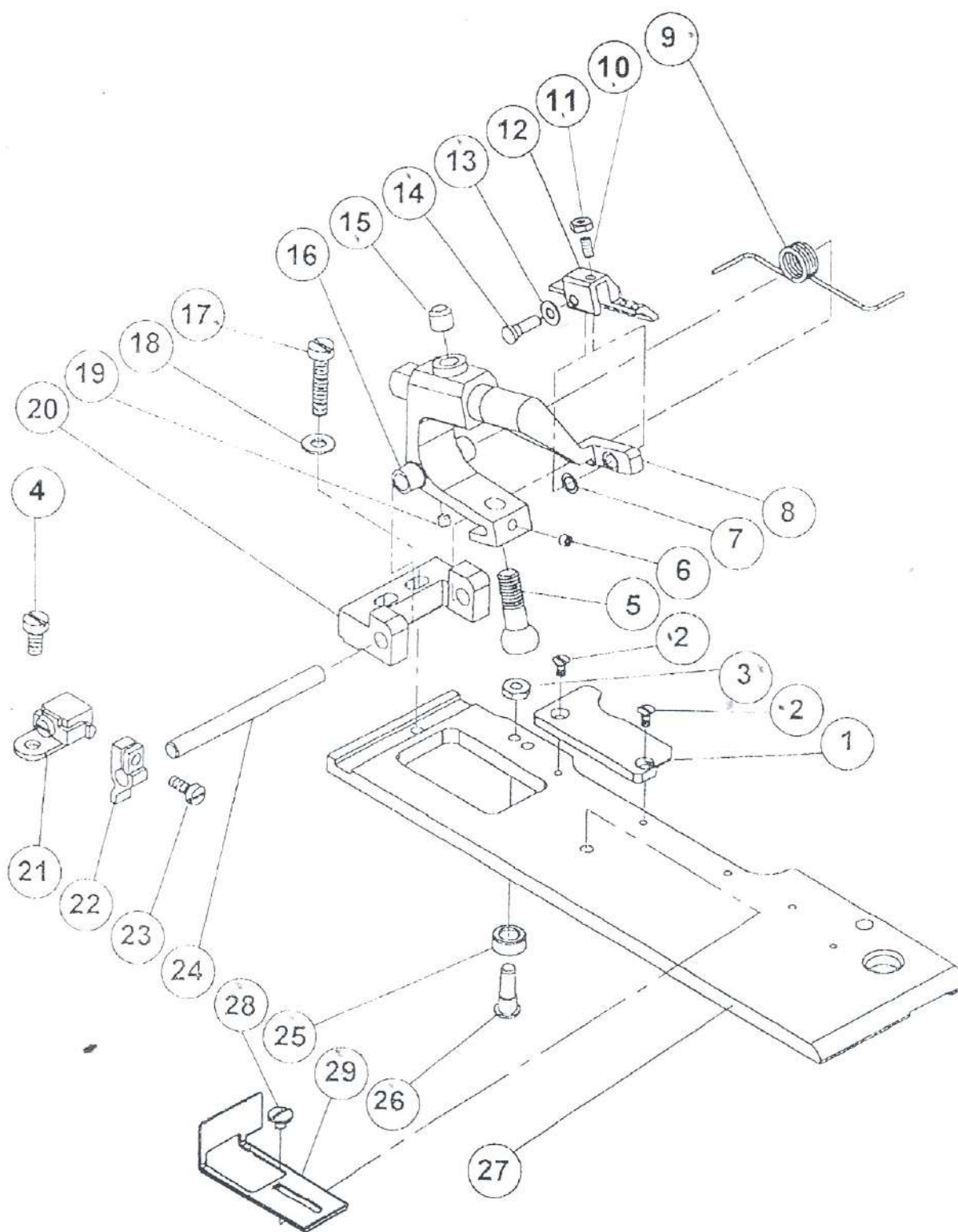
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DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	17.0012.0.296	Screw QTY 01	30	17.0012.0.234	Screw
02	17.0044.1.259	Spring Mount	31	17.0003.5.810	R.H. Stop
03	18.0062.5.187	Actuator	32	17.0034.1.234	Shaft
04	17.0026.4.065	L.H. Spring QTY 01	33	17.0019.0.353	Washer
05	17.0026.4.064	R.H. Spring QTY 01	34	17.0064.7.186	Block
06	17.0062.5.164	Latch	35	17.0016.1.328	Nut
07	17.0027.1.459	Spring	36	18.0081.1.400	Clamp Mat
08	17.0081.3.910	Cover	37	17.0041.8.005	Roll QTY 01
09	17.0012.0.296	Screw	38	17.0013.1.047	Screw QTY 01
10	17.0074.6.170	Cover Plate	39	18.0013.1.488	Pivot Screw QTY 01
11	17.0012.4.103	Screw QTY 02	40	18.0087.0.410	Lower Shear QTY 01
12	17.0012.0.605	Screw QTY 04	41	18.0087.0.409	Upper Shear QTY 01
13	18.0083.1.667	Cover	42	17.0019.0.680	Washer QTY 01
14	17.0066.8.122	R.H. Clamp Arm	43	01.5062.0.000	Star Spring QTY 01
15	17.0019.2.066	Star Spring QTY 01	44	17.0064.8.154	Holder
16	17.0016.1.143	Nut M5 QTY 01	45	18.0042.5.404	Bushing
17	17.0063.5.245	Spread Lock	46	17.0044.1.259	Spring Mount
18	17.0013.5.067	Screw QTY 01	47	18.0061.3.600	Lower Lever
19	08.6400.3.005	Screw	48	17.0012.0.644	Screw QTY 01
20	17.0019.5.040	Lockwasher QTY 01	49	17.0012.0.230	Screw
21	08.6710.3.000	Nut	50	12.2010.0.003	Bearing
22	18.0066.7.404	Clamp Foot	51	17.0016.1.143	Nut
23	08.6400.6.006	Screw QTY 01	52	17.0012.6.114	Screw
24	18.0063.5.401	Clamp Arm Base	53	17.0012.4.105	Screw
25	08.6400.4.005	Screw	54	17.0012.0.328	Screw
26	18.0026.4.401	R.H. Spring QTY 01	55	18.0081.5.401	R.H. Plate
27	08.6400.4.003	Screw	56	17.0082.4.547	R.H. Cloth Gauge QTY 01
28	18.0015.2.400	Screw QTY 01	57	17.0012.4.106	Screw QTY 01
29	17.0014.1.071	Screw QTY 01	58		

CLAMPING - CORD TRIM



CLAMPING - CORD TRIM

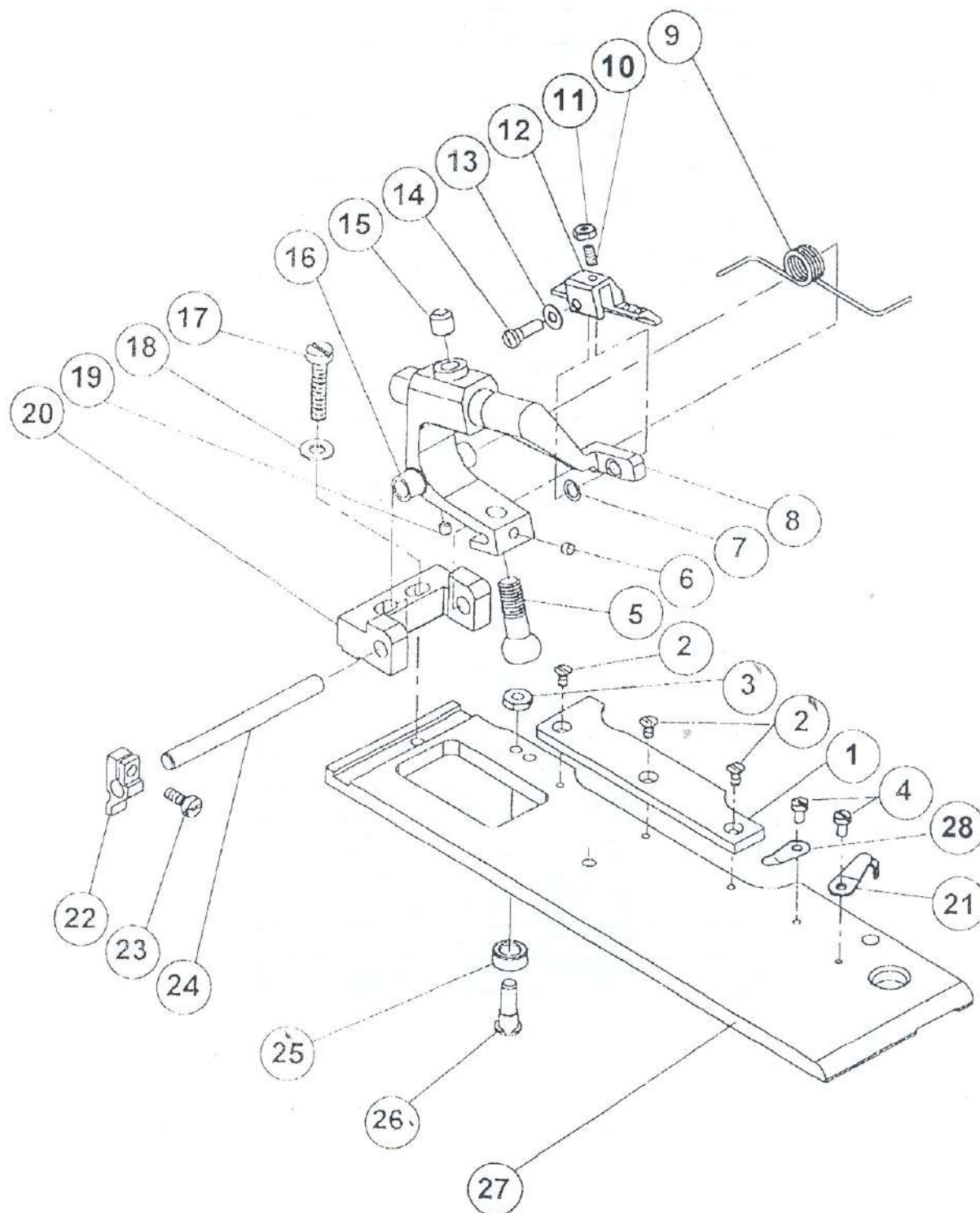
DET	PART NUMBER	DESCRIPTION
01	18.0081.1.401	L.H. Short Clamp Mat
02	17.0012.6.114	Screw QTY 02
03	17.0016.1.328	Nut QTY 01
04	17.0012.0.234	Screw
05	18.0015.2.400	Screw
06	08.6400.4.003	Screw
07	17.0019.2.066	Star Spring
08	17.0066.8.123	L.H. Clamp Arm
09	18.0026.4.400	L.H. Spring QTY 01
10	08.6400.3.005	Screw QTY 01
11	08.6710.3.000	Nut QTY 01
12	18.0066.7.405	L.H. Clamp Foot
13	17.0019.5.040	Lockwasher QTY 01
14	17.0013.5.067	Screw QTY 01
15	08.6400.6.006	Screw QTY 01
16	18.0063.5.401	L.H. Clamp Arm Base
17	17.0014.1.071	Screw QTY 01
18	17.0019.0.353	Washer
19	08.6400.4.005	Screw
20	17.0064.7.186	Block
21	17.0003.5.809	L.H. Stop
22	17.0063.5.245	Spread Lock
23	17.0012.0.328	Screw
24	17.0034.1.234	Shaft
25	17.0041.8.005	Roll QTY 01
26	17.0013.1.047	Screw QTY 01
27	18.0081.5.402	L.H. Plate
28	17.0012.4.106	Screw QTY 01
29	17.0082.4.548	L.H. Cloth Gauge QTY 01

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CLAMPING - ADJUSTABLE FLY



CLAMPING - ADJUSTABLE FLY

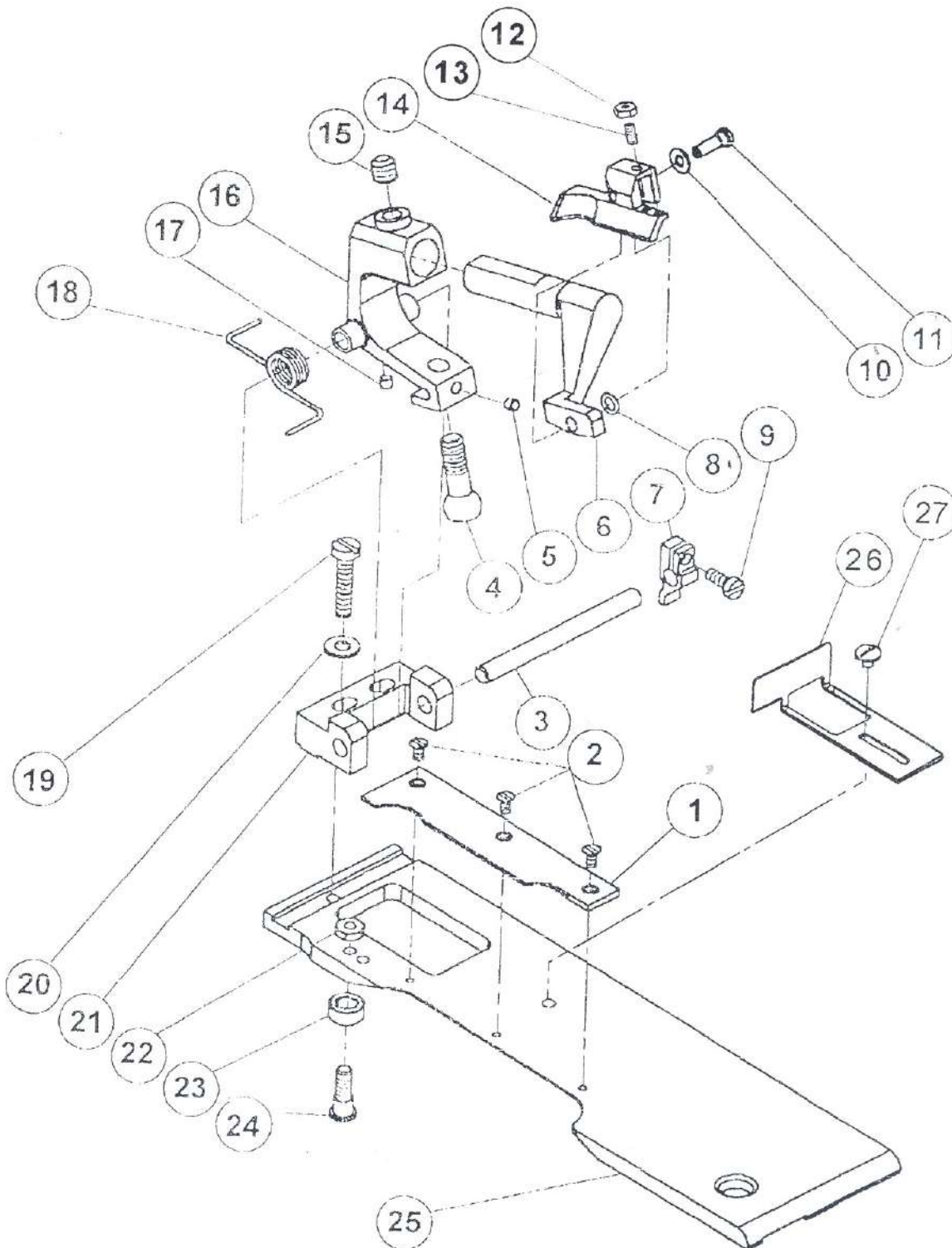
DET	PART NUMBER	DESCRIPTION
01	17.0081.1.645	L.H. Long Clamp Mat
02	17.0012.6.114	Screw 02
03	17.0016.1.328	Nut 01
04	17.0012.0.303	Screw
05	18.0015.2.400	Screw
06	08.6400.4.003	Screw
07	17.0019.2.066	Star Spring
08	17.0066.8.123	L.H. Clamp Arm
09	18.0026.4.400	L.H. Spring
10	08.6400.3.005	Screw
11	08.6710.3.000	Nut
12	17.0066.7.157	L.H. Clamp Foot--AF
13	17.0019.5.040	Lockwasher
14	17.0013.5.067	Screw
15	08.6400.6.006	Screw
16	18.0063.5.401	L.H. Clamp Arm Base
17	17.0014.1.071	Screw
18	17.0019.0.353	Washer
19	08.6400.4.005	Screw
20	17.0064.7.186	Block
21	17.0087.0.169	Knife
22	17.0063.5.245	Spread Lock
23	17.0012.0.328	Screw
24	17.0034.1.234	Shaft
25	17.0041.8.005	Roll 01
26	17.0013.1.047	Screw
27	18.0081.5.402	L.H. Plate 01
28	17.0082.5.884	Clip

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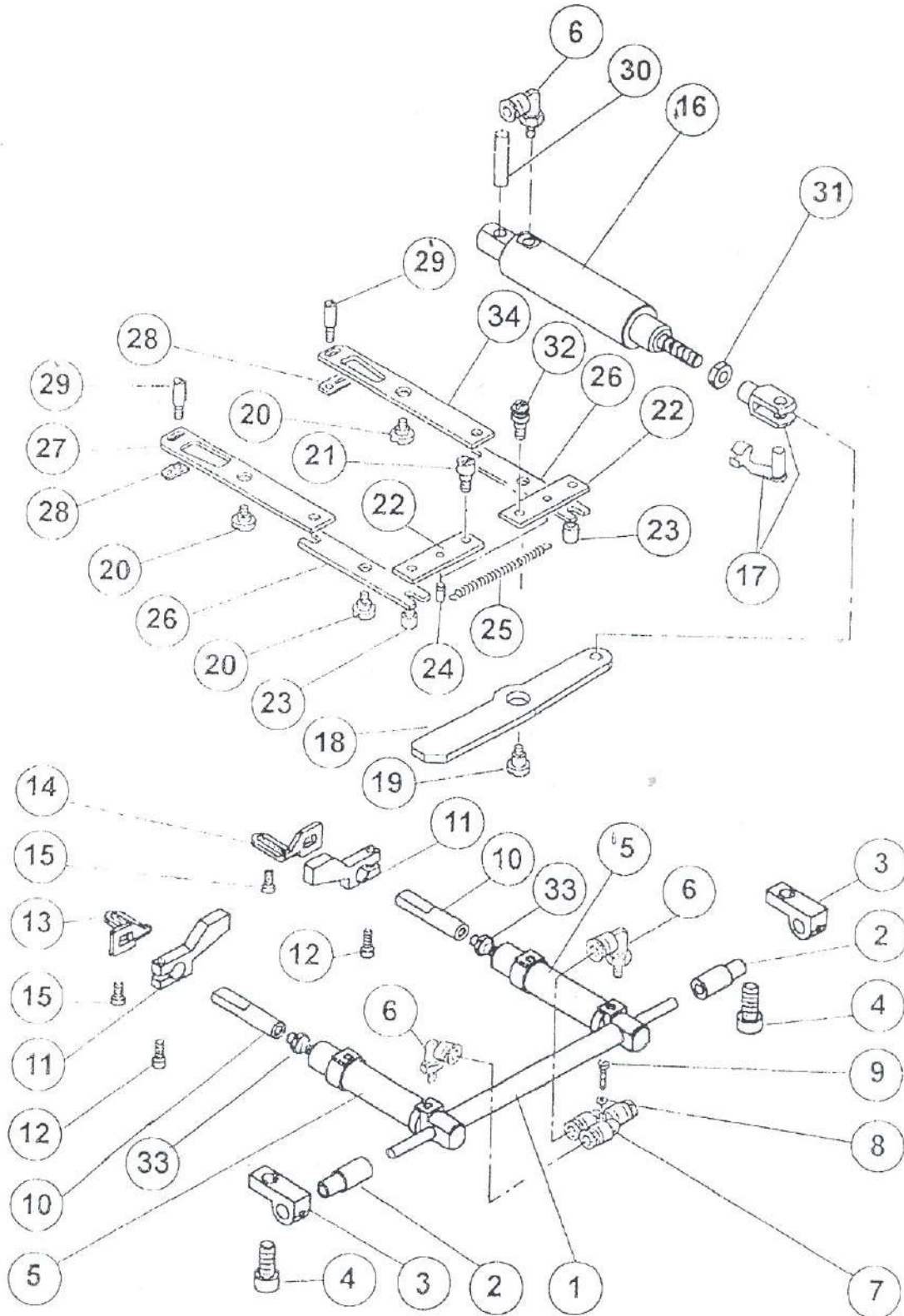
CLAMPING-ADJUSTABLE FLY



CLAMPING-ADJUSTABLE FLY

DET	PART NUMBER	DESCRIPTION
01	17.0081.1.646	R.H. Clamp Mat-AF
02	17.0012.6.114	Screw
03	17.0034.1.234	Shaft
04	18.0015.2.400	Screw
05	08.6400.4.003	Screw
06	17.0066.8.122	R.H. Clamp Arm
07	17.0063.5.245	Spread Lock
08	17.0019.2.066	Star Spring 01
09	17.0012.0.328	Screw
10	17.0019.5.040	Lockwasher 01
11	17.0013.5.067	Screw 01
12	08.6710.3.000	Nut
13	08.6400.3.005	Screw
14	17.0066.7.158	R.H. Clam Foot
15	08.6400.6.006	Screw
16	18.0063.5.401	R.H. Clamp Arm Base
17	08.6400.4.005	Screw
18	18.0026.4.401	R.H. Spring
19	17.0014.1.071	Screw
20	17.0019.0.353	Washer
21	17.0064.7.186	Block
22	17.0016.1.328	Nut
23	17.0041.8.005	Roll
24	17.0013.1.047	Screw
25	18.0081.5.414	R.H. Plate
26	17.0082.4.547	R.H. Cloth Gauge
27	17.0012.4.106	Screw

PNEUMATIC CLAMPING



PNEUMATIC CLAMPING

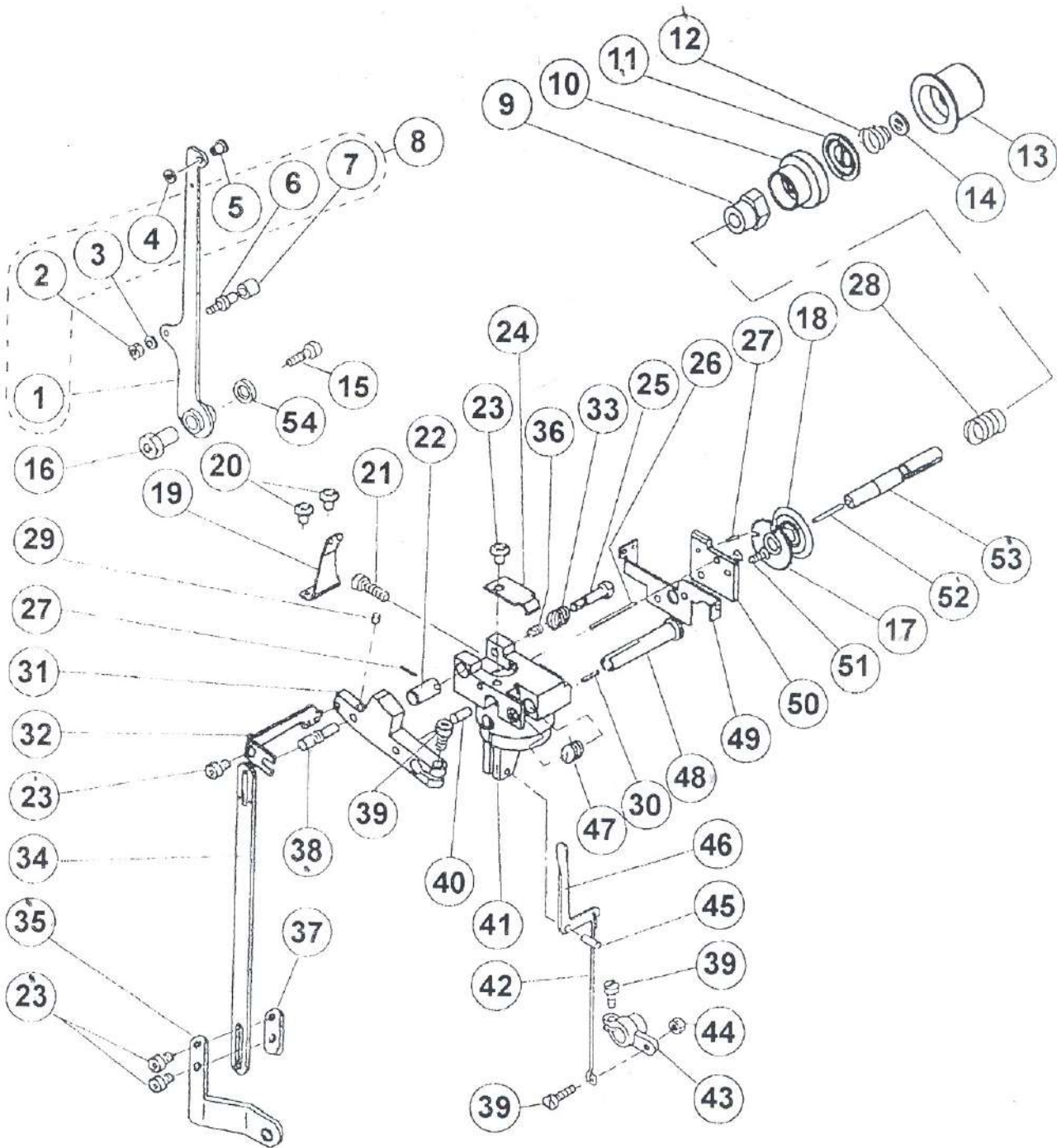
DET	PART NUMBER	DESCRIPTION
01	18.0034.2.400	Shaft
02	18.0042.1.403	Bushing
03	17.0074.4.058	Block
04	17.0012.0.415	Screw
05	12.0008.3.117	Cylinder 02
06	12.0008.3.029	Connector
07	12.0008.3.031	Connector
08	08.6850.3.000	Washer
09	08.6012.3.012	Screw
10	18.0031.8.400	Cylinder Extension Pin
11	18.0062.7.400	Joint Plate
12	08.6000.4.012	Screw
13	18.0083.4.003	L.H. Joint Plate Guide
14	18.0083.4.004	R.H. Joint Plate Guide
15	08.6000.5.012	Screw
16	12.0008.3.180	Cylinder 61
17	12.0008.3.040	Cylinder Terminal
18	17.0082.2.379	Drive Lever
19	17.0013.1.320	Pin
20	17.0012.0.234	Screw
21	17.0013.1.416	Screw
22	17.0081.3.064	Slide
23	17.0031.4.031	Roll
24	17.0032.2.030	Pin
25	17.0026.3.019	Spring
26	17.0082.2.054	Front Link
27	17.0002.7.149	LH Ring Link
28	17.0081.5.091	Locking Plate
29	17.0013.5.069	Screw 01
30	17.0031.0.429	Pin
31	08.6702.4.000	Nut
32	17.0013.1.445	Screw
33	08.6710.6.000	Nut
34	17.0002.7.148	RH Ring Link

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THREAD RELEASE



THREAD RELEASE

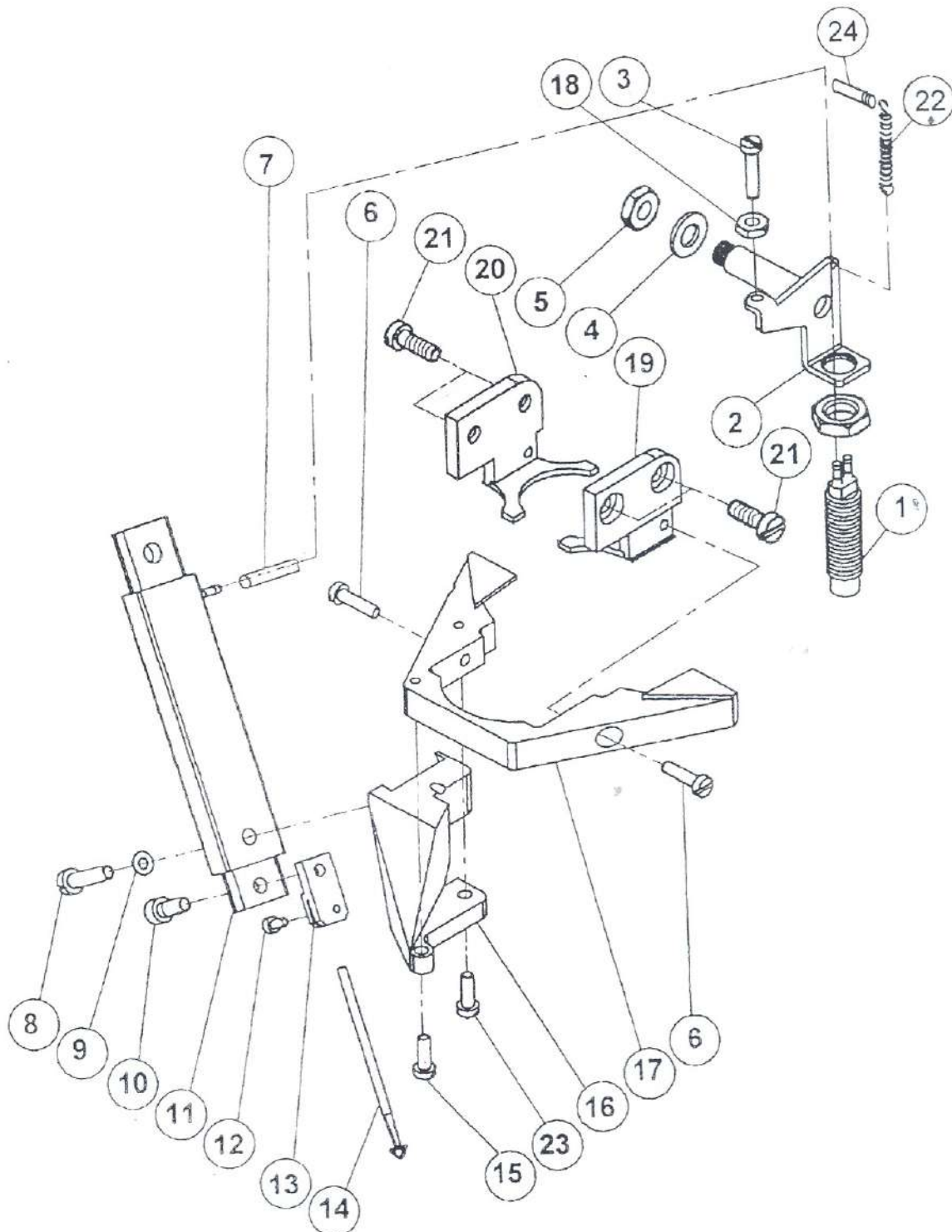
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
1	17.0004.9.849	Take-Up Lever	28	17.0026.2.078	Spring
2	17.0016.1.140	Nut	29	08.6400.3.004	Screw
3	17.0019.0.346	Washer	30	17.0031.0.438	Pin
4	17.0044.1.286	Bushing	31	18.0062.7.403	Bracket
5	17.0042.1.332	Bushing	32	18.0082.2.520	Lever
6	17.0033.3.130	Stud	33	17.0026.0.553	Spring
7	17.0041.8.003	Roll	34	18.0081.0.502	Lever
8	17.0002.5.228	Take-Up Lever Assembly	35	17.0082.2.481	Lock Washer $\phi 1$
9	17.0016.1.302	Nut	36	17.0026.1.084	Spring
10	17.0042.6.078	Bushing	37	17.0081.0.485	Lock Plate
11	17.0082.8.060	Washer	38	18.0032.2.400	Pin $\phi 1$
12	17.0026.2.072	Spring	39	17.0012.0.227	Screw
13	18.0017.2.400	Nut	40	17.0031.0.352	Pin
14	17.0019.5.019	Washer	41	18.0074.4.522	Holder
15	17.0013.2.086	Screw	42	17.0027.1.345	Tension Release Link
16	17.0042.5.305	Nut	43	17.0061.3.351	Lever
17	18.0082.8.401	Tension Disc	44	17.0016.1.165	Nut
18	17.0082.8.071	Tension Disc	45	17.0031.0.425	Pin
19	18.0082.1.401	Bracket	46	17.0061.6.028	Release Lever
20	17.0012.0.245	Screw	47	17.0026.4.257	Spring
21	08.6000.4.014	Screw	48	17.0032.8.134	Pin
22	17.0031.8.198	Stud	49	18.0082.1.400	Bracket
23	17.0012.4.103	Screw $\phi 4$	50	18.0081.5.400	Pin Holder
24	17.0081.5.197	Cover Plate	51	17.0012.6.078	Screw
25	17.0032.6.230	Stud	52	17.0031.0.440	Pin $\phi 1$
26	18.0031.0.482	Pin	53	17.0033.5.138	Stud $\phi 1$
27	17.0031.0.328	Pin	54	17.0019.0.251	Washer

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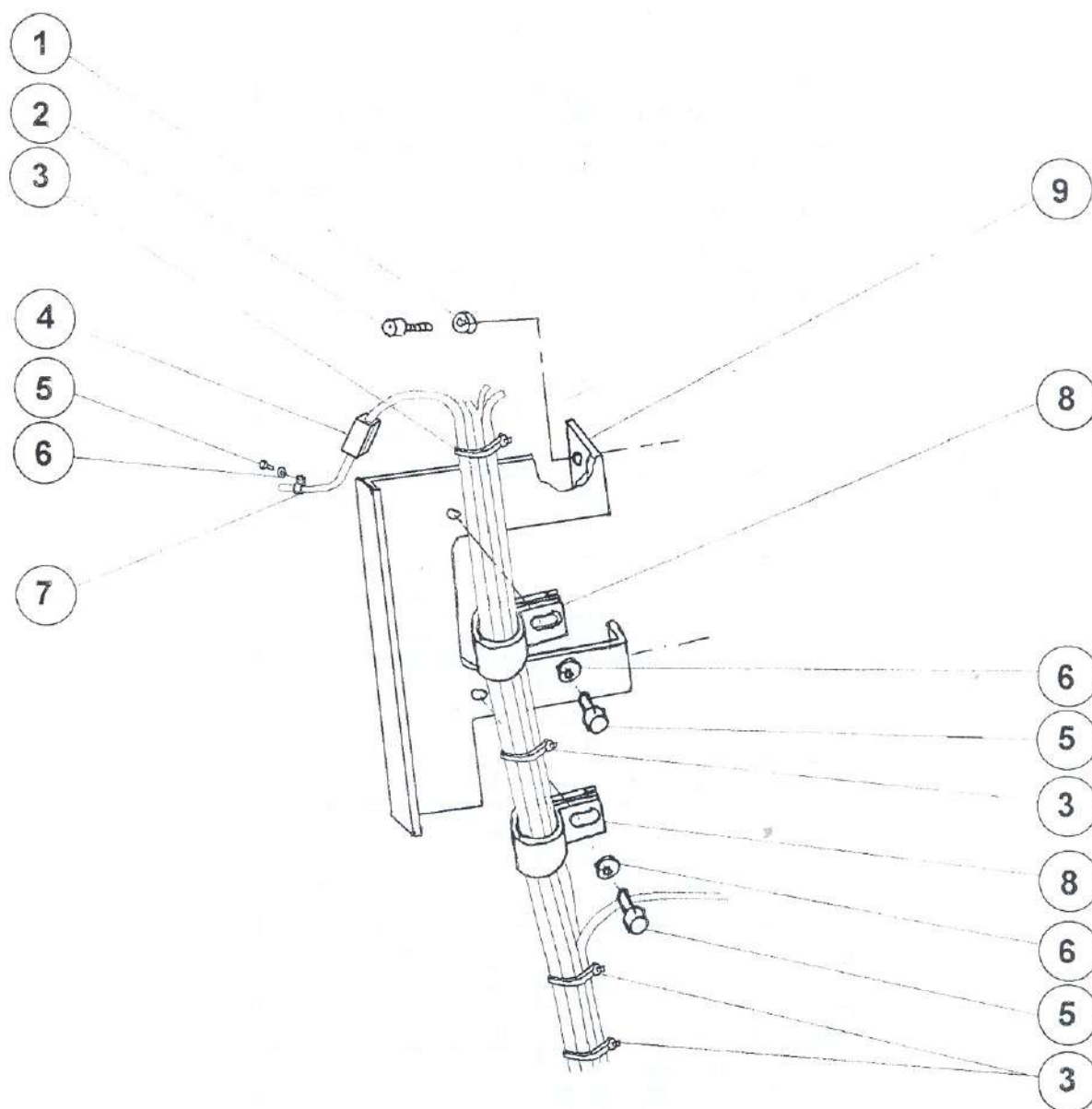
THREAD PICK-UP



THREAD PICK-UP

DET	PART NUMBER	DESCRIPTION
01	12.0008.3.115	Valve
02	18.0083.4.006	Valve Bracket
03	08.6400.4.014	Screw
04	08.6850.8.000	Washer
05	17.0016.1.190	Nut
06	17.0012.0.226	Screw
07	12.0008.3.018	Air Tubing
08	08.6000.5.020	Screw
09	08.6850.5.000	Washer
10	08.6000.5.008	Screw
11	12.0008.3.125	Cylinder
12	08.6000.3.006	Screw
13	17.0064.8.401	Hook Holder
14	17.0027.1.600	Thread Picker
15	08.6000.4.012	Screw
16	18.0062.2.401	Cylinder Holder
17	18.0074.6.208	Segment Cover
18	08.6700.4.000	Nut
19	17.0064.7.000	Plate
20	17.0064.7.164	Plate
21	17.0012.0.229	Screw
22	17.0026.3.189	Spring
23	08.6200.4.016	Screw
24	17.0031.0.199	Pin

WIRE MANAGEMENT



WIRE MANAGEMENT

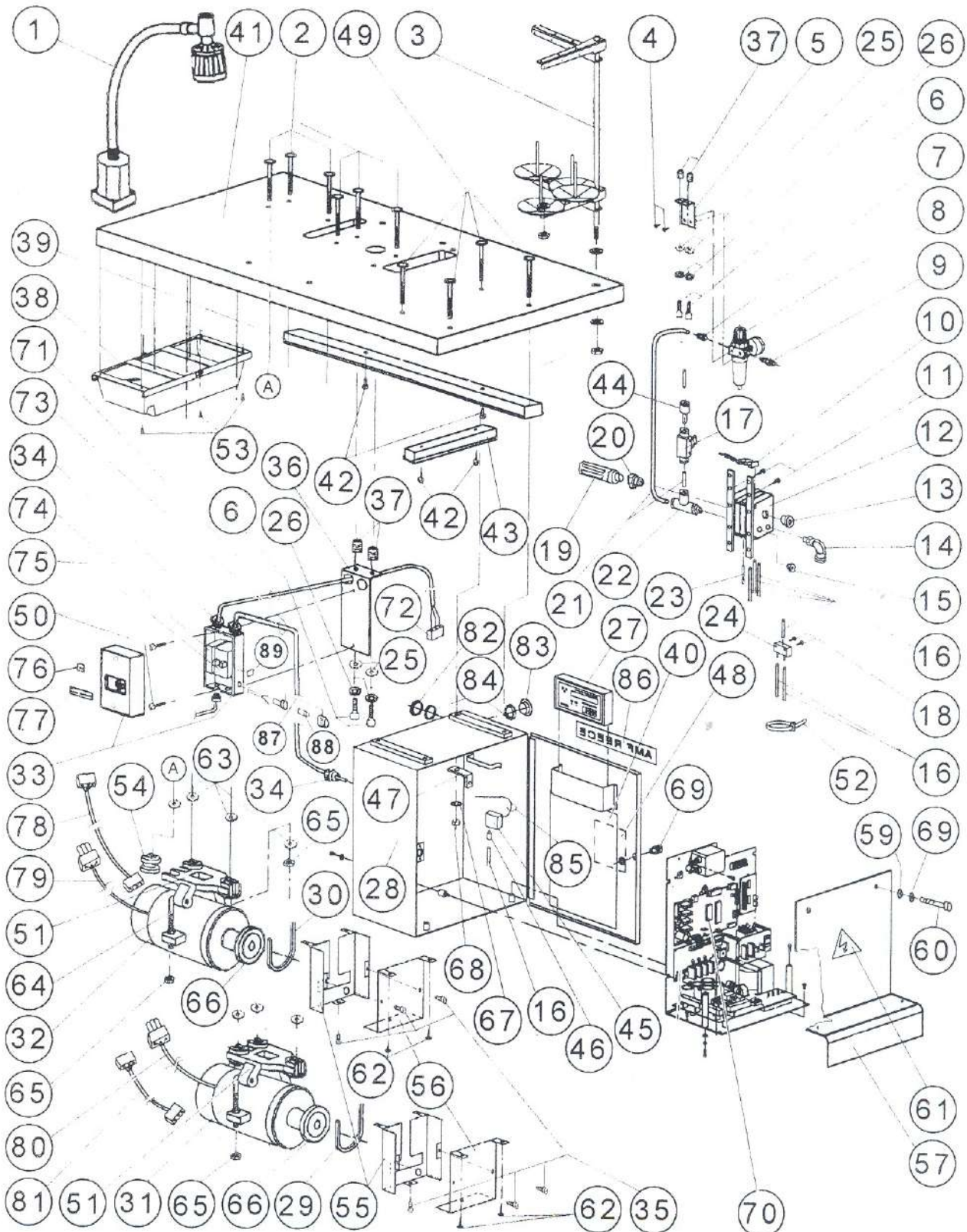
DET	PART NUMBER	DESCRIPTION
01	08.6852.6.000	Washer
02	08.6202.6.012	Screw
03	12.0008.3.023	Folding Belt
04	12.0008.4.263	Sleeve Snap
05	08.6200.4.006	Screw
06	08.6852.4.000	Washer
07	12.0008.4.277	Cord Clamp
08	12.0008.4.253	Cord Clamp
09	18.0082.3.403	Bracket

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REGULAR TABLE



REGULAR TABLE

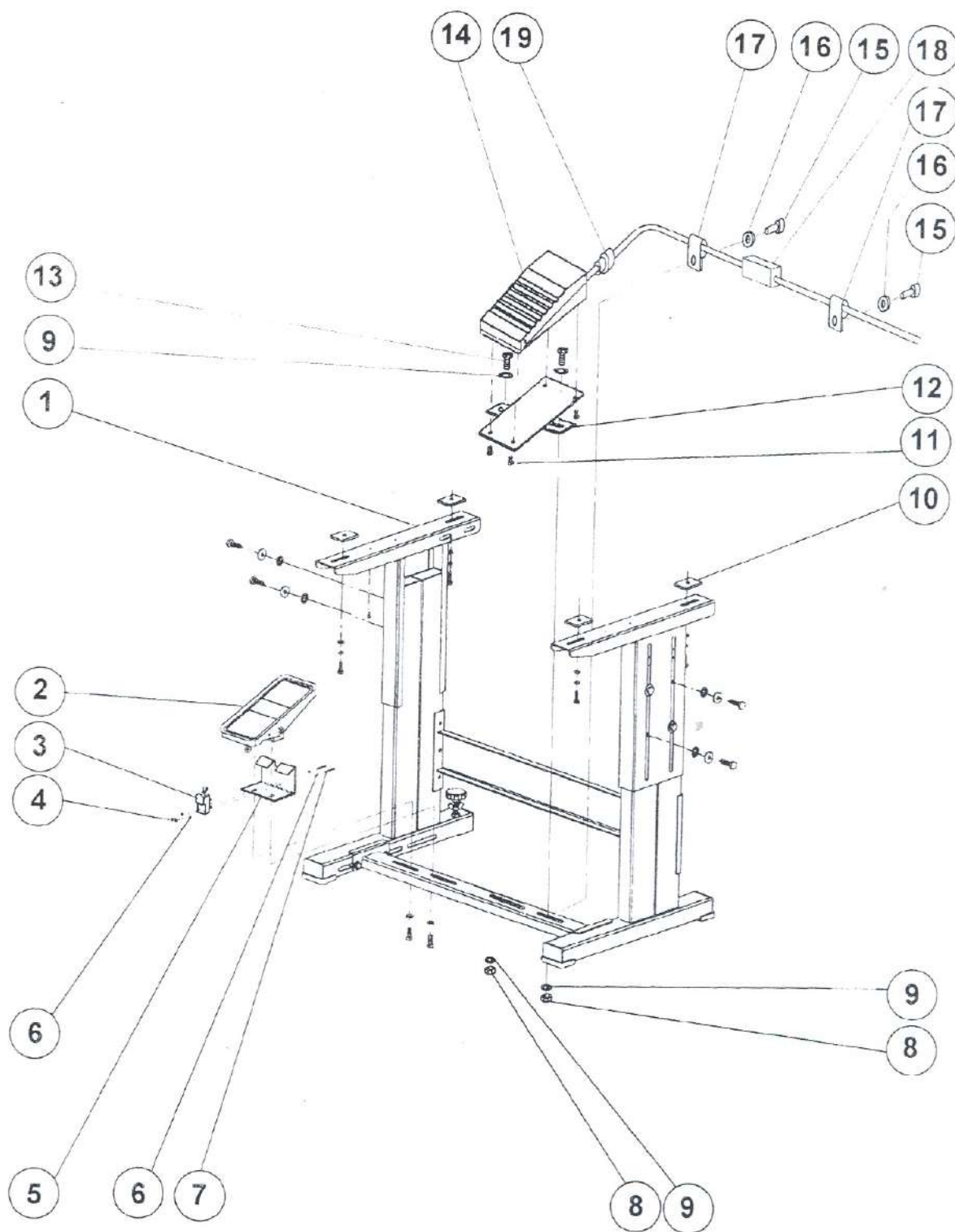
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	12.0008.4.403	Halogen Lamp Kit 12V	48	12.0008.4.378	High Voltage Decal (Large)
02	08.6532.8.070	Screw	49	08.6532.8.080	Screw
03	17.0094.6.009	Thread Stand Asm.	50	08.6000.4.010	Screw
04	08.6100.4.006	Screw	51	12.0008.4.380	Holder Motor
05	22.0204.0.000	Regulator/Delay Valve Bracket	52	12.0008.4.072	Folding Belt
06	08.6000.6.020	Screw	53	08.6632.3.016	Screw
07	12.0008.3.045	Connector	54	18.0042.7.402	Holder Washer
08	12.0008.3.075	Regulator	55	18.0083.1.665	Cover
09	12.0008.3.017	Connector	56	18.0083.1.666	Cover
10	12.0008.3.111	Plug Connector	57	24.0060.0.000	Cover
11	08.6000.4.008	Screw	58	08.6845.4.000	Washer Polyamid
12	12.0008.3.108	Pneumatic Valve	59	08.6852.4.000	Washer
13	12.0008.3.024	Screw	60	08.6032.4.008	Screw
14	12.0008.3.030	Connector	61	12.0008.4.154	Label
15	12.0008.3.141	Screw	62	08.6652.3.016	Screw
16	12.0008.3.018	Air Tubing	63	17.0095.1.272	Nut
17	12.0008.3.046	Valve	64	12.0008.6.402	Screw
18	08.6000.4.020	Screw	65	12.0008.6.403	Nut
19	12.0008.3.107	Silencer	66	12.0008.6.401	Pulley
20	12.0008.3.126	Manifold	67	08.6852.8.000	Washer
21	12.0008.3.019	Air Tubing	68	08.6722.8.000	Nut
22	12.0008.3.026	Connector	69	18.0082.6.408	Castle
23	12.0008.3.002	Plug	70	12.0008.4.278	E -PROM XL 21
24	12.0008.3.098	Pneumatic Switch	71	12.0008.4.902	Cable
25	08.6800.6.000	Washer	72	12.0008.4.286	Connector
26	08.6850.6.000	Washer	73	12.0008.4.281	Cable
27	12.0008.4.199	LCD Display	74	12.0008.4.285	Voltage Trip
28	24.0091.0.000	Electrical Box	75	12.0008.4.284	Motor Circuit Breaker
29	12.5050.1.012	V-Belt	76	12.0008.4.907	Label (AMF REECE)
30	12.5050.1.011	V-Belt	77	12.0008.4.903	Label (1x230V/50Hz)
31	12.0008.4.258	Sew Motor	78	12.0008.4.260	Cable
32	12.0008.4.257	Table Motor	79	12.0008.4.259	Cable
33	12.0008.4.283	Enclosure	80	12.0008.4.262	Cable
34	12.0008.4.203	Cable Bushing	81	12.0008.4.261	Cable
35	17.0012.0.266	Screw M4x6	82	12.0008.4.366	Straight Conduit Fitting
36	17.0083.6.657	Switchbox Bracket	83	12.0008.4.369	Stopper
37	08.6752.6.000	Nut M6x12x12	84	12.0008.4.370	Nut
38	12.0098.6.910	Drawer Kit	85	12.0008.4.145	Insulated Bootlace Ferrules
39	12.0008.4.307	Wire Raceway		12.0008.4.208	Female Receptacles, Funnel-Entry Insulation
40	12.8000.0.001	Electrical Box Wiring Decal		12.0008.4.238	Male Receptacles, Funnel-Entry Insulation
41	18.0091.0.400	XL-21 Regular Table Top		12.0008.4.239	Cable
42	08.6663.5.025	Screw	86	05.1392.0.000	Label (AMF REECE)
43	12.0008.4.376	Wire Raceway	87	12.0008.4.404	Fuse Bushing
44	12.0008.3.004	Connector	88	12.0008.4.405	Fuse F630mA
45	12.0008.3.082	Pressure Switch	89	12.8000.0.002	Fuse Label
46	12.0008.3.066	Connector	90		
47	24.0057.0.000	Holder	91		

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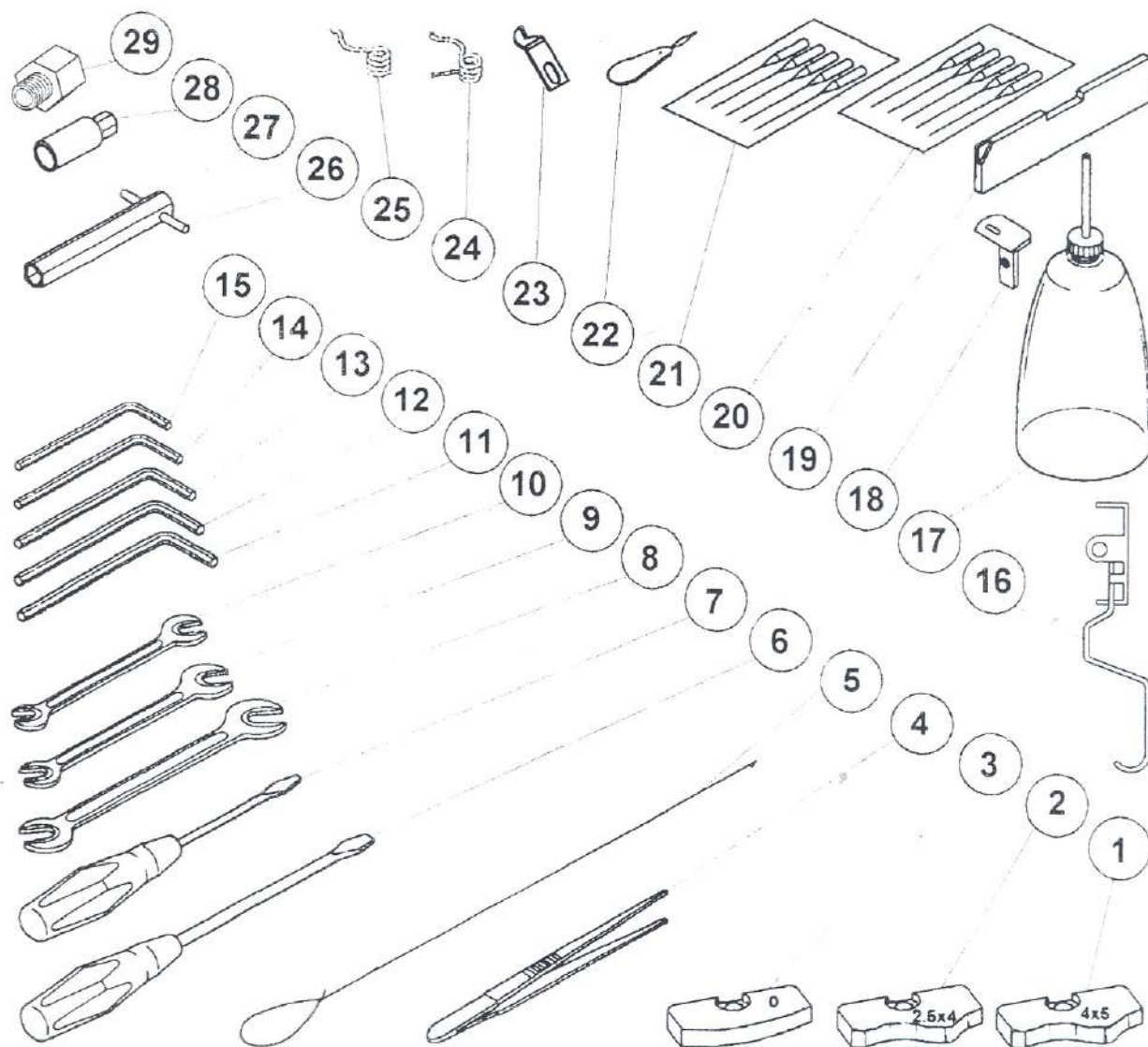
PARALLEL TABLE



PARALLEL TABLE

DET	PART NUMBER	DESCRIPTION
1	04.9000.0.123	Frame Kit
2	12.0008.6.503	Small Foot Pedal Assembly
3	12.0008.3.084	Microswitch
4	08.6700.3.000	Hex Nut M3
5	22.0203.0.000	Air Start Foot Treadle Bracket
6	08.6800.4.000	Washer
7	08.6000.4.025	Screw M4x25
8	08.6702.8.000	Nut M8
9	08.6852.8.000	Washer 8.4
10	17.0094.0.200	Washer
11	08.6100.4.012	Screw M4x12
12	24.0026.0.000	Foot Switch Holder
13	08.6312.8.020	Screw M8x20
14	12.0008.4.204	Foot Switch XPEA111
15	08.6000.5.008	Screw
16	08.6852.5.000	Washer
17	12.0008.4.280	Cord Clamp
18	12.0008.4.263	Sleeve Snap
19	12.0008.4.240	Cable Bushing

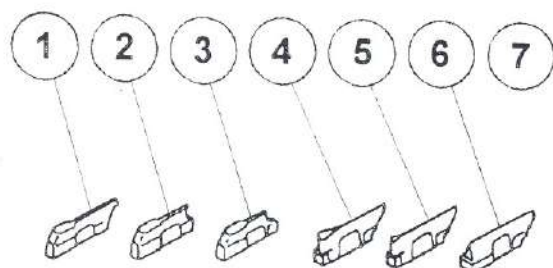
TOOLS / ACCESSORIES



TOOLS / ACCESSORIES

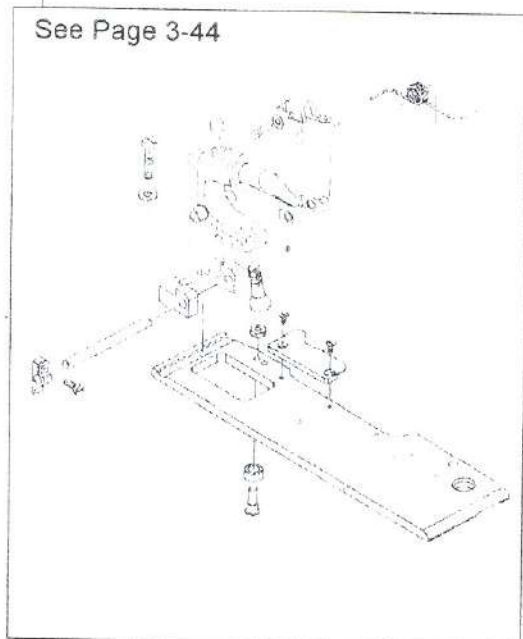
DET	PART NUMBER	DESCRIPTION
01	18.0067.2.404	Segment 4x5
02	18.0067.2.402	Segment 2.5x4
03	18.0067.2.405	Segment 0
04	12.0008.6.201	Tweezers
05	17.0027.1.223	Thread Wire
06	17.0003.8.035	Screwdriver
07	17.0003.8.034	Screwdriver
08	12.0008.6.107	Wrench
09	12.0008.6.109	Wrench
10	12.0008.6.111	Wrench
11	12.0008.6.104	Allen Key Wrench 6
12	12.0008.6.103	Allen Key Wrench 5
13	12.0008.6.102	Allen Key Wrench 4
14	12.0008.6.101	Allen Key Wrench 3
15	12.0008.6.100	Allen Key Wrench 2
16	18.0002.9.001	Needle Guard Assembly
17	05.1322.0.000	Oil Can
18	17.0064.7.275	Throat Plate Gauge
19	17.0082.6.242	Gauge
20	02.0503.3.113	Needles
21	02.0501.0.111	Needles
22	12.0008.6.200	Needle Threader
23	17.0087.0.204	Knife
24	17.0026.4.064	R.H. Spring*CT
25	17.0026.4.065	L.H. Spring*CT
26	17.0038.4.056	Pin
27	17.0084.1.564	Socket Wrench
28	17.0016.3.105	Pin Remover
29	12.0008.3.081	Pneumatic Adapter

ACCESSORIES - CT

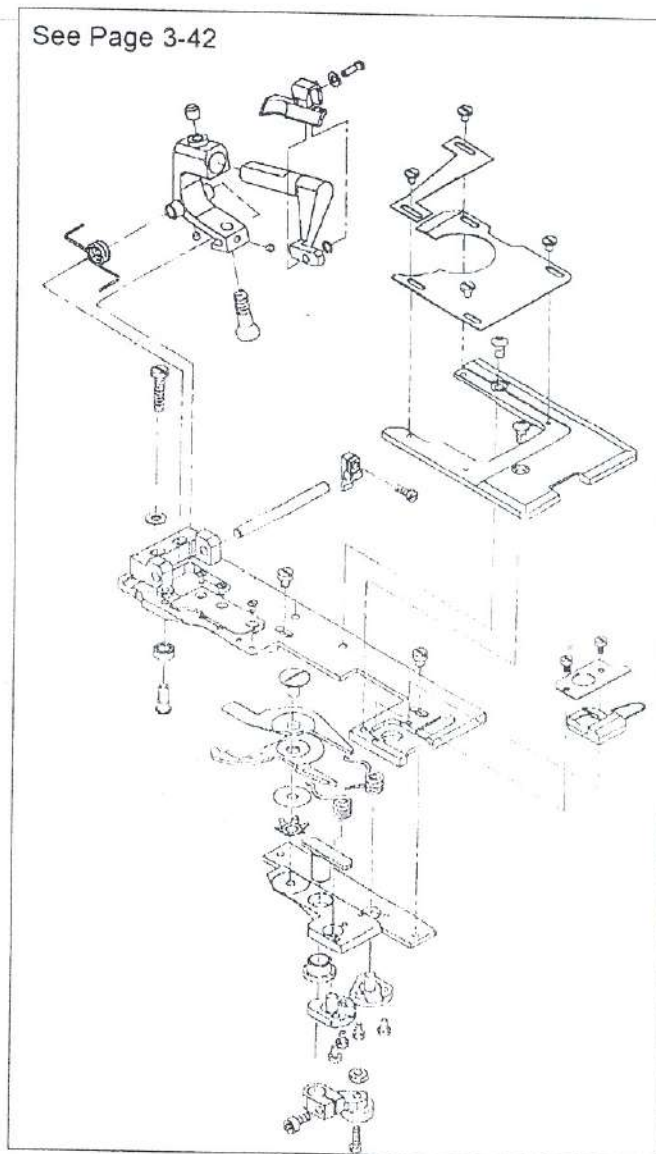


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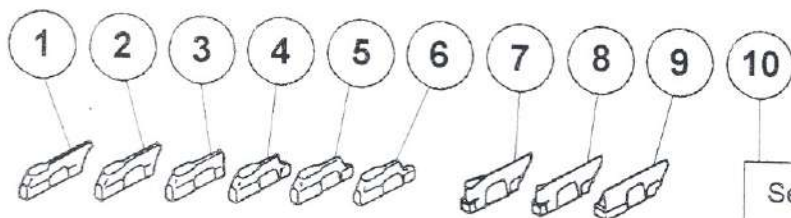
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ACCESSORIES - CT

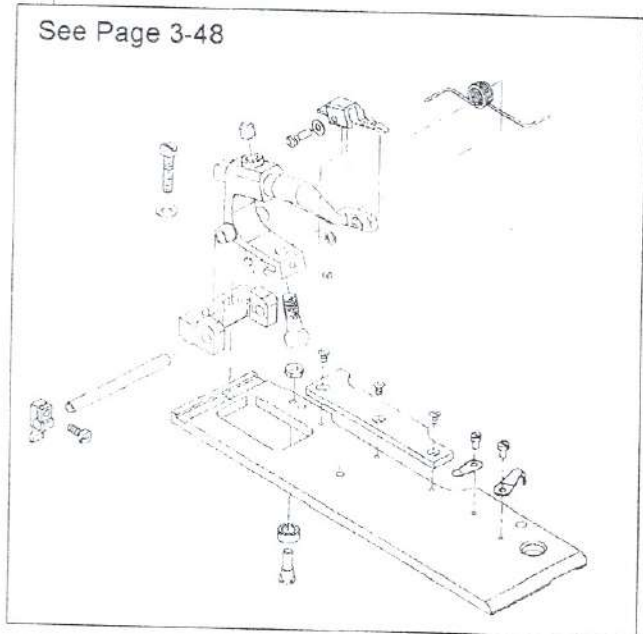
DET	PART NUMBER	DESCRIPTION
01	17.0064.5.852	Cutting Steel*22mm
02	17.0064.5.952	Cutting Steel*19mm
03	17.0064.5.849	Cutting Steel*16mm
04	18.0087.0.408	CB Eye Knife*CT OPT.)
05	18.0087.0.407	CA Eye Knife*CT
06	17.0064.6.325	No Eye Knife*CT OPT.)
07	18.0003.1.644	L.H. Clamp Plate Asm.*CT
08	18.0003.1.643	R.H. Clamp Plate Asm.*CT

ACCESSORIES - AF

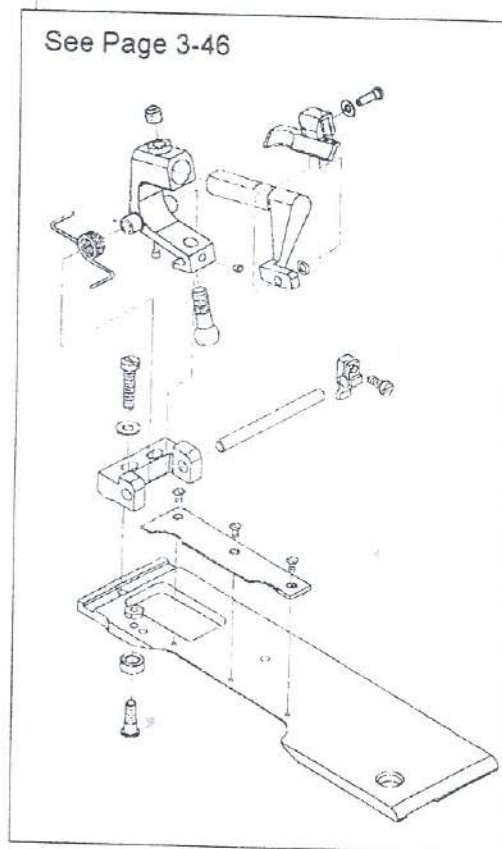


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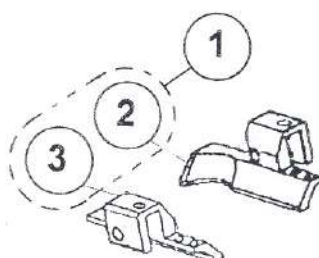


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ACCESSORIES - AF

DET	PART NUMBER	DESCRIPTION
01	17.0064.5.855	Cutting Steel*29mm
02	17.0064.5.854	Cutting Steel*26mm
03	17.0064.5.852	Cutting Steel*22mm
04	17.0064.5.952	Cutting Steel*19mm
05	17.0064.5.849	Cutting Steel*16mm
06	17.0064.5.847	Cutting Steel*12mm (OPT.)
07	18.0087.0.405	CA Eye-Knife
08	18.0087.0.406	CB Eye Knife
09	17.0064.5.863	No Eye Knife
10	18.0003.1.641	R.H. Clamp Plate Asm.*AF
11	18.0003.1.642	L.H. Clamp Plate Asm.*AF

SPECIAL ACCESSORIES

DET	PART NUMBER	DESCRIPTION
01	18.0000.4.040	Clamp Foot Asm.
02	18.0066.7.401	R.H. Clamp Foot
03	18.0066.7.400	L.H. Clamp Foot

INDEX

PART NUMBER	PAGE	DET	PART NUMBER	PAGE	DET	PART NUMBER	PAGE	DET
01.5062.0.000			08.6000.6.012			08.6400.4.003		
01.5062.0.000	3-43	43	08.6000.6.012	3-5	28	08.6400.4.003	3-45	06
02.0501.0.111	3-15	18	08.6000.6.016	3-5	15	08.6400.4.003	3-47	06
02.0501.0.111	3-63	21	08.6000.6.016	3-35	12	08.6400.4.003	3-49	05
02.0503.3.113	3-63	20	08.6000.6.016	3-35	45	08.6400.4.005	3-43	25
04.9000.0.123	3-61	01	08.6000.6.020	3-5	41	08.6400.4.005	3-45	19
05.1322.0.000	3-63	17	08.6000.6.020	3-59	06	08.6400.4.005	3-47	19
05.1392.0.000	3-59	86	08.6000.6.025	3-3	26	08.6400.4.005	3-49	17
07.0087.0.000	3-5	44	08.6010.3.006	3-21	20	08.6400.4.006	3-23	43
07.0087.0.001	3-5	38	08.6010.4.012	3-19	04	08.6400.4.012	3-35	43
07.6045.0.056	3-11	34	08.6010.7.004	3-37	06	08.6400.4.014	3-55	03
07.6481.0.014	5	33	08.6012.3.012	3-51	09	08.6400.5.006	3-27	05
07.9014.0.000	9	27	08.6032.3.008	3-23	36	08.6400.5.305	3-31	05
07.9014.0.000	3-35	47	08.6032.4.008	3-59	60	08.6400.6.006	3-43	23
			08.6100.4.006	3-59	04	08.6400.6.006	3-45	15
08.6000.3.006			08.6100.4.010	3-3	39	08.6400.6.006	3-47	15
08.6000.3.006	3-55	12	08.6100.4.012	3-61	11	08.6400.6.006	3-49	15
08.6000.4.005	3-11	18	08.6100.6.035	3-9	42	08.6460.7.004	3-23	25
08.6000.4.008	3-3	29	08.6132.3.012	3-9	32	08.6460.7.004	3-37	07
08.6000.4.008	3-59	11						
08.6000.4.010	3-3	23	08.6200.4.006			08.6532.8.070		
08.6000.4.010	3-35	35	08.6200.4.006	3-9	50	08.6532.8.070	3-59	02
08.6000.4.010	3-39	28	08.6200.4.006	3-35	41	08.6532.8.080	3-59	49
08.6000.4.010	3-59	50	08.6200.4.006	3-57	05	08.6632.3.016	3-59	53
08.6000.4.012	3-3	09	08.6200.4.012	3-3	18	08.6652.3.016	3-59	62
08.6000.4.012	3-39	27	08.6200.4.016	3-55	23	08.6663.5.025	3-59	42
08.6000.4.012	3-51	12	08.6202.6.012	3-57	02			
08.6000.4.012	3-55	15	08.6230.2.002	3-23	52	08.6700.3.000		
08.6000.4.014	3-35	36				08.6700.3.000	3-23	24
08.6000.4.014	3-53	21	08.6310.5.018			08.6700.3.000	3-61	04
08.6000.4.016	3-3	10	08.6310.5.018	3-7	12	08.6700.4.000	3-35	38
08.6000.4.016	3-7	28	08.6312.5.010	3-3	45	08.6700.4.000	3-55	18
08.6000.4.016	3-35	34	08.6312.8.020	3-61	13	08.6700.6.000	3-3	34
08.6000.4.016	3-37	16				08.6700.8.000	3-3	05
08.6000.4.020	3-59	18	08.6400.3.004			08.6700.8.000	3-5	31
08.6000.4.025	3-61	07	08.6400.3.004	3-53	29	08.6702.3.000	3-9	30
08.6000.5.006	3-61	15	08.6400.3.005	3-3	20	08.6702.4.000	3-51	31
08.6000.5.008	3-55	10	08.6400.3.005	3-37	14	08.6702.8.000	3-61	08
08.6000.5.012	3-7	29	08.6400.3.005	3-23	11	08.6710.3.000	3-43	21
08.6000.5.012	3-29	12	08.6400.3.005	3-43	19	08.6710.3.000	3-45	11
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08.6000.5.012	3-39	38	08.6400.3.005	3-47	10	08.6710.3.000	3-49	12
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18.0087.0.409	3-43	41						
18.0087.0.410	3-43	40						
18.0091.0.400								
18.0091.0.400	3-59	41						
18.0093.2.400	3-9	41						
18.0094.1.103	3-11	14						
18.0094.1.103	3-13	05						
18.0094.3.400	3-25	29						
18.0094.5.319								
18.0094.5.319	3-11	37						
18.0094.5.400	3-35	31						
18.0095.1.271	3-7	17						