

W-765

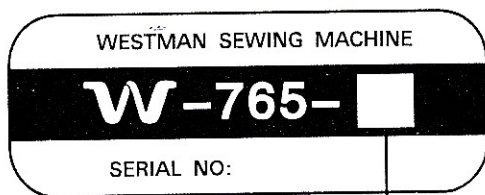
PARTS BOOK

Ratio

High Speed Lockstitch Sewing Machine



Westman SEWING MACHINE



1. Thin materials

3. Medium—thick materials

6. Thick materials

ATTENTION

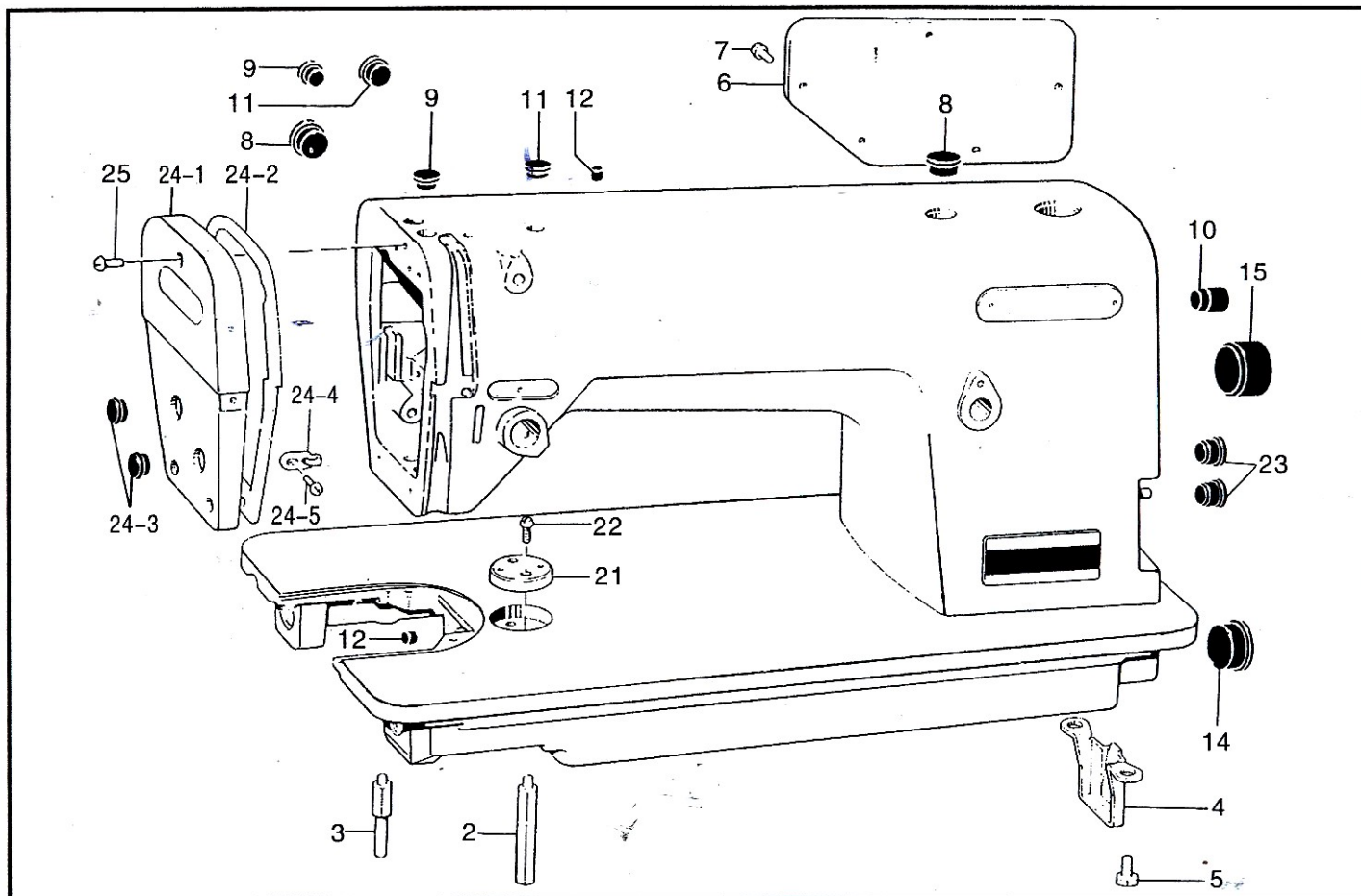
1. This Catalogue is made according to the data of January in 2003.
2. Excuse for not noticement in advance while the design of the spare part has to be changed.
3. The part is indicated with ☐ when supplement taking the complete as a unit.
4. With the signal ✕ in the column of part No. , please check them in the form page19.

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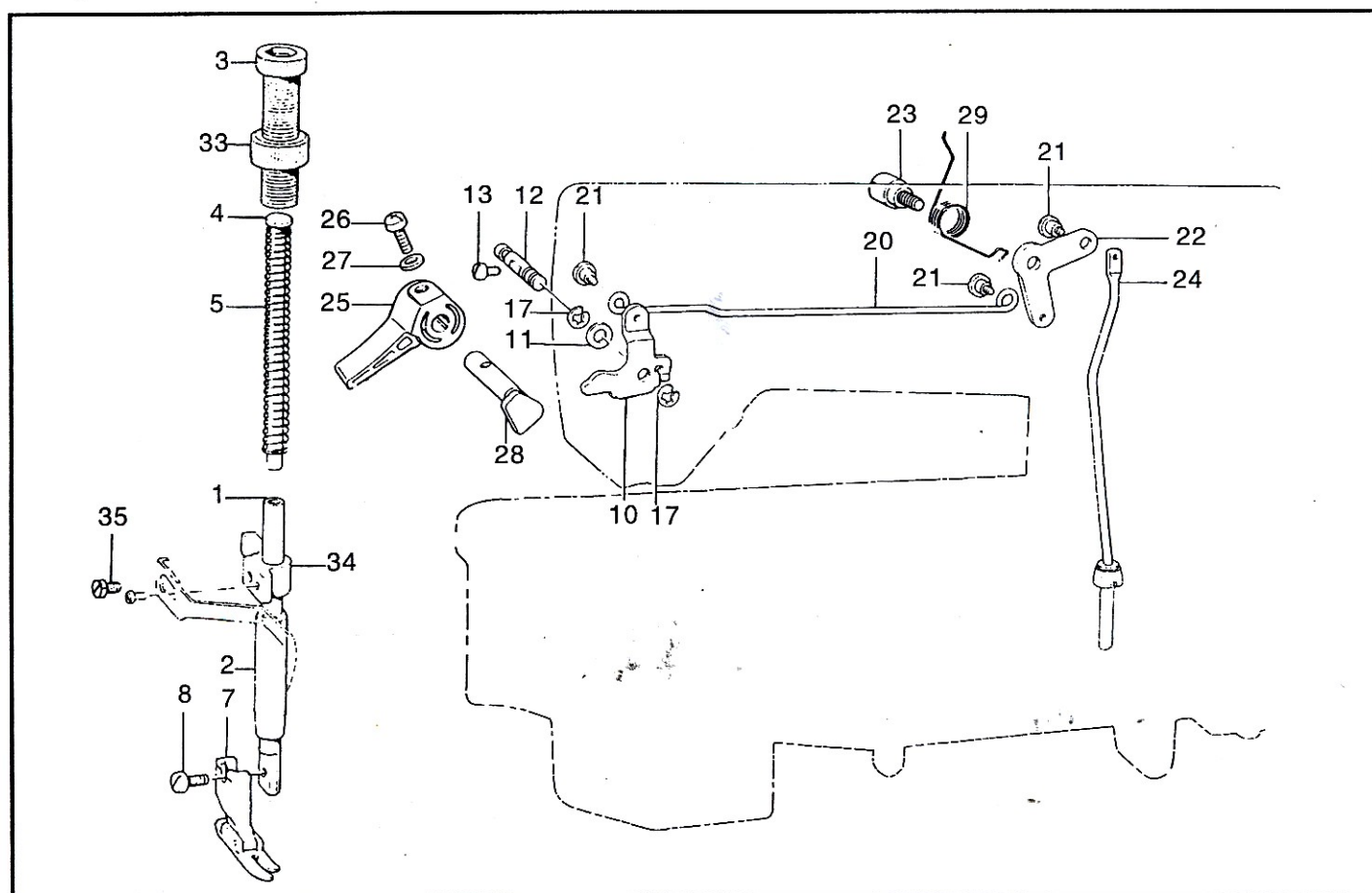
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A. 机壳部分/Machine body/



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B. 压脚机构/Pressor foot mechanism/



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A. 机壳部分/Machine body/

REF. NO.	CODE	Q'TY	NAME OF PARTS	零件名称
2	104829121	1	BED LEG(L)	机壳长支撑杆L
3	104830121	1	BED LEG(S)	机壳短支撑杆S
4	118672021	1	PUMP COVER	机壳支撑板
5	140704021	2	BOLT,SM 7.14	机壳支撑板螺钉SM 7.14
6	※	1	REAR COVER	后盖板
7	062681012	5	SCREW,PAN SM 4.37-40 X 10	园柱头螺钉SM 4.37-40 X 10
8	104449009	2	OIL CAP	橡皮塞
9	104450109	2	OIL CAP	橡皮塞
10	104832009	1	OIL CAP	橡皮塞
11	104821009	2	OIL CAP	橡皮塞
12	142274009	2	OIL CAP	橡皮塞
14	108520009	1	OIL CAP	橡皮塞
15	104451009	1	OIL CAP	橡皮塞
21	S09621021	1	RULER PLATE	夹边座
22	062670612	1	SCREW,PAN SM 3.57-40 X 6	园柱头螺钉SM 3.57-40 X 6
23	104450109	2	OIL CAP	橡皮塞
24	※	1	FACE PLATE ASSY	面板配件
24-1	S35526021	1	FACE PLATE	面板
24-2	S35529020	1	FACE PLATE PACKING	面板垫片
24-3	104449009	2	OIL CAP	橡皮塞
24-4	S02617001	1	FACE PLATE THREAD GUIDE	面板线勾
24-5	060670612	1	SCREW,BIND SM 3.57-40 X 6	园柱头螺钉SM 3.57-40 X 6
25	062671012	3	SCREW,PAN SM 3.57-40 X 10	园柱头螺钉SM 3.57-40 X 10

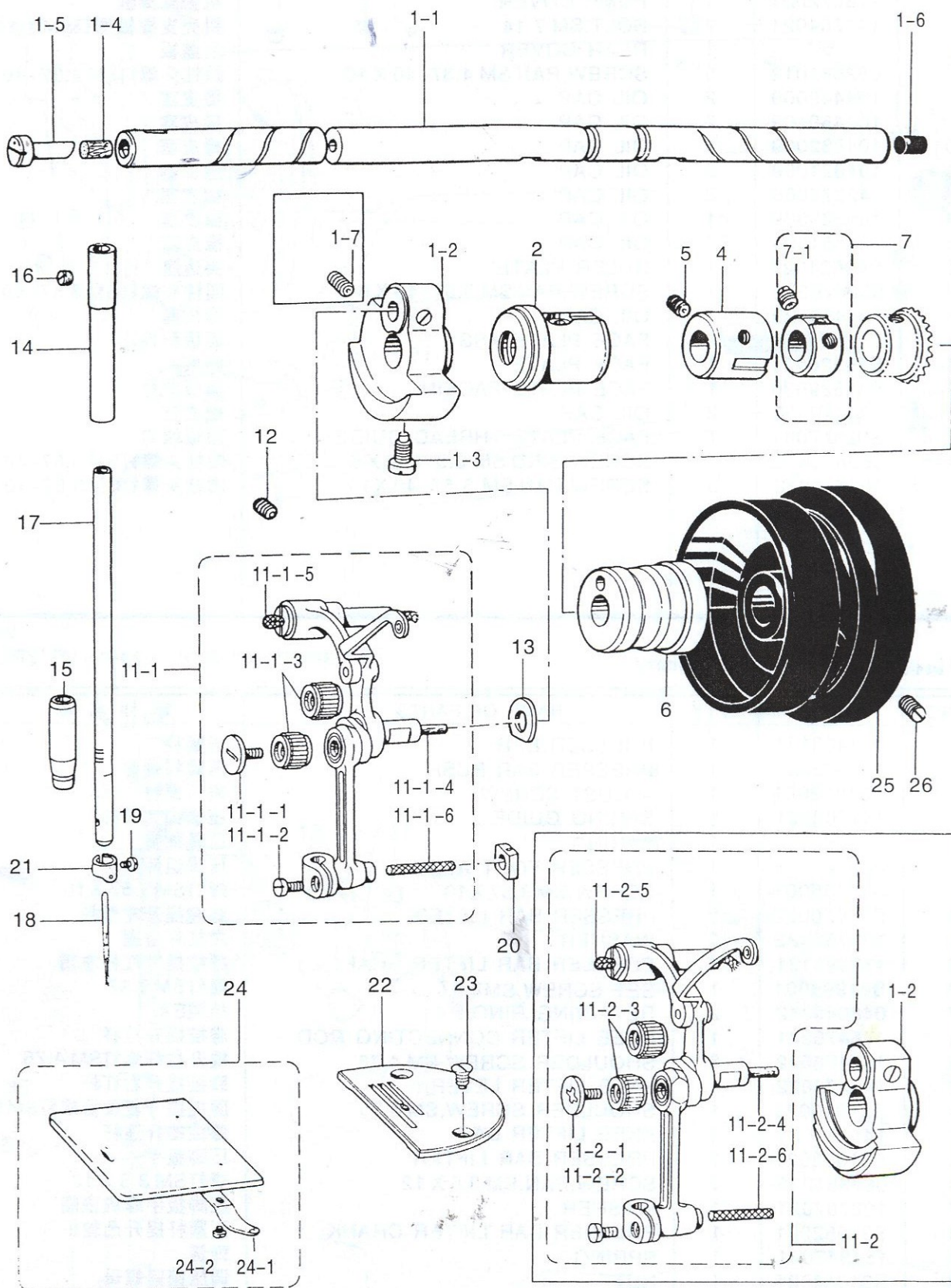
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B. 压脚机构/Pressor foot mechanism/

REF. NO.	CODE	Q'TY	NAME OF PARTS	零件名称
1	111466121	1	PRESSER BAR	压紧杆
2	145472021	1	PRESSER BAR BUSH	压紧杆轴套
3	S31012021	1	ADJUST SCREW	调压螺钉
4	141208021	1	SPRING GUIDE	压紧弹簧导柱
5	※	1	SPRING	压紧弹簧
7	※	1	PRESSER FOOT ASSY	压脚组件
8	S13385001	1	SCREW,SM3.57 X 10	螺钉SM3.57 X 10
10	S01020022	1	PRESSER BAR LIFTER	膝控提升左杠杆
11	109763022	1	WASHER	左杠杆垫圈
12	159998121	1	PRESSER BAR LIFTER SHAFT	膝控提升杠杆左销
13	S01998001	1	SET SCREW,SM3.57	螺钉SM3.57
17	048040342	2	RETAINING RING,E 4	挡圈E 4
20	145476021	1	KNEE LIFTER CONNECTING ROD	膝控提升拉杆
21	145478022	3	SHOULDER SCREW,SM 4.76	提升拉杆螺钉SM 4.76
22	145479022	1	KNEE LIFTER LEVER	膝控提升右杠杆
23	S31010021	1	SHOULDER SCREW,SM 6.35	膝控提升复位簧螺钉SM 6.35
24	145481021	1	KNEE LIFTER BAR	膝控提升连杆
25	S31006021	1	PRESSER BAR LIFTER	压脚扳手
26	062351216	1	SCREW,PAN,SM 3.5 X 12	螺钉SM 3.5 X 12
27	102707021	1	WASHER	压脚扳手螺钉垫圈
28	S31952021	1	PRESSER BAR LIFTER CRANK	压紧杆提升凸轮
29	154347001	1	SPRING	弹簧
33	S31013021	1	NUT	调压锁紧螺母
34	S00879021	1	PRESSER BAR GUIDE BRACKET	压紧杆导架
35	142403001	1	BOLT,SM 5.95	螺栓SM 5.95

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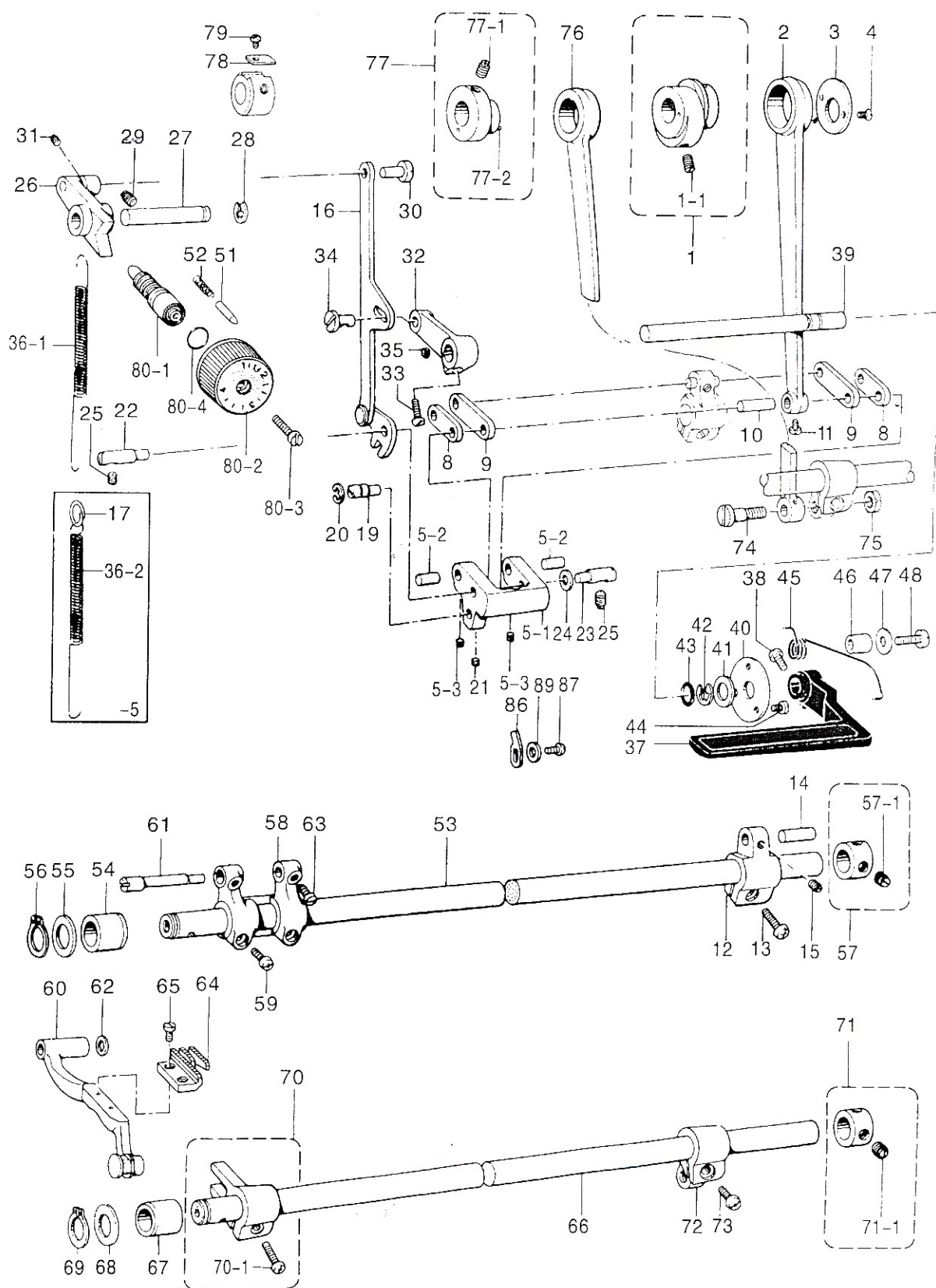
C. 针杆 · 挑线机构 / Needle bar and thread take-up mechanism/



C. 针杆·挑线机构/Needle bar and thread take-up mechanism/

REF. NO.	CODE	Q'TY	NAME OF PARTS	零件名称
2	S37815021	1	UPPER SHAFT BUSH(L)	上轴左轴套
4	140726020	1	UPPER SHAFT BUSH(M)	上轴中轴套
5	013760610	1	SET SCREW,(CP)SM5.95	固定螺钉SM5.95
6	146331021	1	UPPER SHAFT BUSH(R)	上轴右轴套
7	181916121	1	SET COLLAR ASSY	上轴紧圈配件
7-1	100251001	2	SET SCREW,SM6.35	固定螺钉SM6.35
12	013781012	1	SET SCREW,(CP)SM6.35	固定螺钉SM6.35
13	110367021	1	WASHER	挑线曲柄垫圈
14	117242021	1	NEEDLE BAR BUSH(U)	针杆上轴套
16	100260001	1	SET SCREW,SM5.95	螺钉SM5.95
17	※	1	NEEDLE BAR	针杆组件
18	※	1	NEEDLE	机针
19	140553102	1	SET SCREW,SM3.18	螺钉SM3.18
20	102630021	1	NEEDLE BAR GUIDE SLIDE BLOCK	针杆接头滑块
22	※	1	NEEDLE PLATE	针板
23	100032004	2	SCREW,FLAT SM4.37	针板螺钉SM4.37
24	180018121	1	SLIDE PLATE ASSY	推板配件
24-1	114561021	1	SPRING	推板簧
24-2	122771002	2	SCREW,SM2.38	螺钉SM2.38
26	S33689002	2	SET SCREW,(CP)SM5.95-14	固定螺钉5.95-14
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1	S37812021	1	UPPER SHAFT ASSY	上轴组件
1-1	S37814021	1	UPPER SHAFT	上轴
1-2	S06325021	1	THREAD TAKE-UP CRANK ASSY	针杆曲柄配件
1-3	104464001	1	SCREW,SM7.14	螺钉SM7.14
1-4	146327021	1	FELT 7X10	上轴左油封7X10
1-5	146333021	1	OIL REGULATE VALVE	上轴左油塞
1-6	156641001	1	OIL CAP	橡皮塞
1-7	014771022	1	SET SCREW,SOCKET(CP)SM6.35	固定螺钉SM6.35
11-1	S34287021	1	THREAD TAKE-UP LEVER ASSY	挑线杆大配件
11-1-1	S13163001	1	SCREW,SM3.57L	螺钉SM3.57L
11-1-2	140004001	1	SCREW,SM3.57	螺钉SM3.57
11-1-3	147777000	2	NEEDLE BEARING	滚针轴承
11-1-4	145624000	1	FELT	油毡
11-1-5	155488000	1	WICK	油线
11-1-6	158727001	1	WICK 4X4(L=27)	油线4X4 (L=27)
15	S35817021	1	NEEDLE BAR BUSH(D)	针杆下轴套
21	S14814001	1	NEEDLE BAR THREAD GUIDE	针杆过线环
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1	S37813021	1	UPPER SHAFT ASSY	上轴组件
1-1	S37814021	1	UPPER SHAFT	上轴
1-2	S00909021	1	THREAD TAKE-UP CRANK ASSY	针杆曲柄配件
1-3	104464001	1	SCREW,SM7.14	螺钉SM7.14
1-4	146327021	1	FELT 7X10	上轴左油封7 X 10
1-5	146333021	1	OIL REGULATE VALVE	上轴左油塞
1-6	156641001	1	OIL CAP	橡皮塞
11-2	S34290021	1	NEEDLE TAKE-UP LEVER ASSY	挑线杆大配件
11-2-1	S13163001	1	SCREW3.5L	螺钉3.5L
11-2-2	140004001	1	SCREW,SM3.57	螺钉SM3.57
11-2-3	147777000	2	NEEDLE BEARING	滚针轴承
11-2-4	145624000	1	FELT	油毡
11-2-5	155488000	1	WICK	油线
11-2-6	158727001	1	WICK 4X4(L=27)	油线4X4 (L=27)
15	147326021	1	NEEDLE BAR BUSH(D)	针杆下轴套
21	151594001	1	NEEDLE BAR THREAD GUIDE	针杆过线环
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25	145471029	1	PULLEY	
<For WESTMAN>				
25	115244028	1	PULLEY	上轮

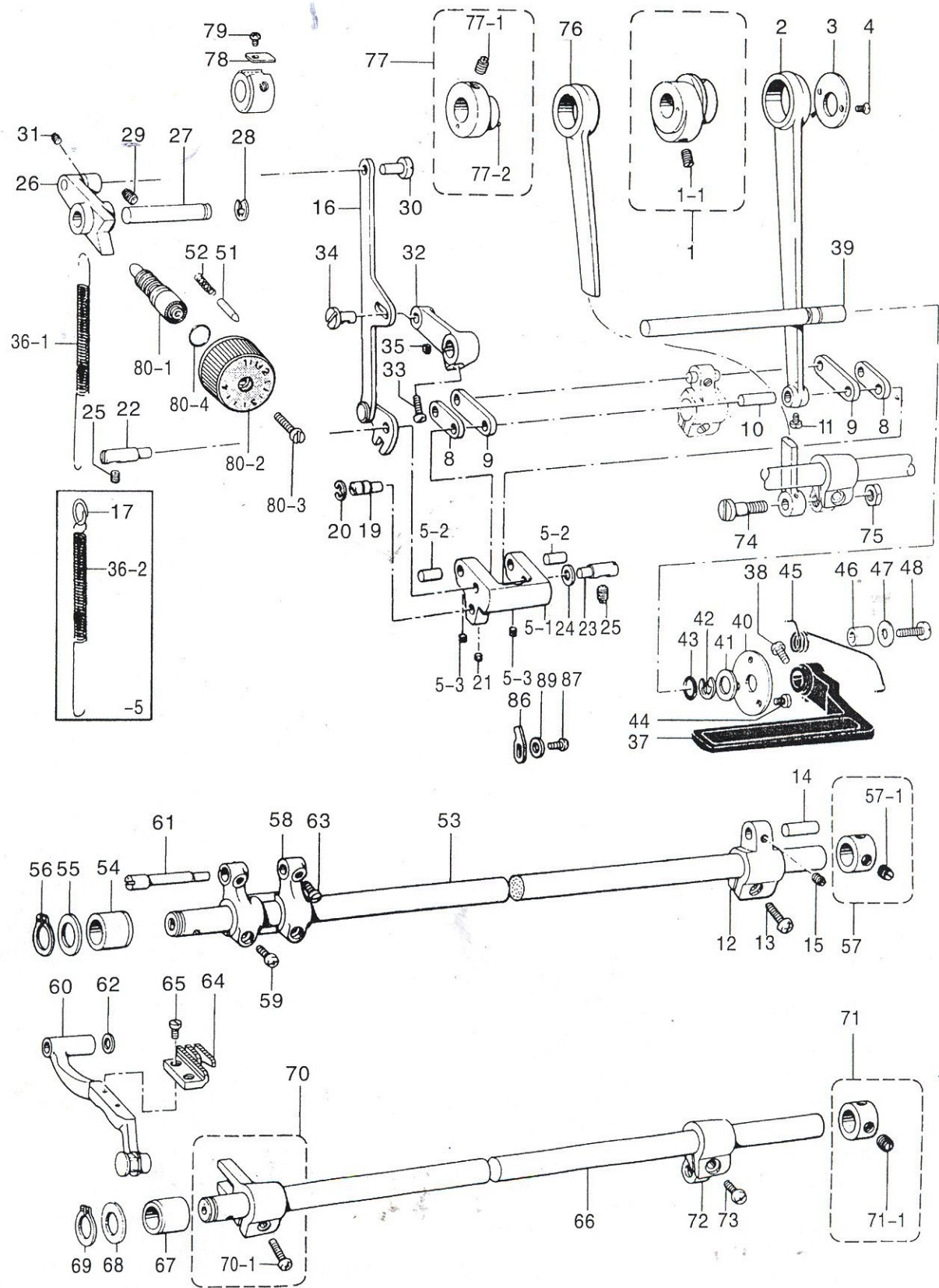
D. 送料机构 / Feed mechanism/



D. 送料机构 /Feed mechanism/

REF. NO.	CODE	QTY	NAME OF PARTS	零件名称
1	※	1	LEVEL FEED ECCENTRIC WHEEL	送布凸轮配件
1-1	013761410	2	SET SCREW,(CP)SM5.95	固定螺钉 SM5.95
2	156949021	1	LEVEL FEED CONNECTING ROD	送布连杆
3	156948021	1	CONNECTING ROD PRESSER	送布连杆挡板
4	108960002	2	SCREW, FLAT SM3.57	螺钉 SM3.57
5	S05898021	1	LEVEL REGULATOR ASSY	针距调节曲柄配件
5-1	156950120	1	LEVEL REGULATOR	针距调节曲柄
5-2	156951021	2	FEED LINK STUD	曲柄短连杆销
5-3	014680622	2	SET SCREW, SOCKET (CP)SM4.37	固定螺钉 SM4.37
8	156952021	1	FEED ROCK LINK ASSY	曲柄短连杆配件
8-1	156953021	2	FEED ROCK LINK	曲柄短连杆
9	156954021	1	FEED ROCK ARM LINK ASSY	曲柄长连杆配件
9-1	156955021	2	FEED ROCK ARM LINK	曲柄长连杆
10	156956021	1	LINK SHAFT	曲柄连杆长销
11	144458001	1	SET SCREW, SM3.57	螺钉 SM3.57
12	156957020	1	FEED ROCK ARM	送布曲柄
13	062711412	1	SCREW, PAN SM4.76-32X14	螺钉 SM4.76-32X14
14	156958021	1	FEED ROCK ARM STUD	送布曲柄销
15	151601002	1	SET SCREW, SM4.37	螺钉 SM4.37
16	158021122	1	FEED REGULATOR ROD ASSY	针距连杆组件
19	156966121	1	PIN	连杆偏心销
20	048060342	1	RETAINING RING, E6	挡圈 E 6
21	014680622	1	SET SCREW, SOCKET (CP)SM4.37	固定螺钉 SM4.37
22	156967021	1	FEED REGULATOR SHAFT(L)	针距调节曲柄长轴
23	118734021	1	FEED REGULATOR SHAFT	针距调节曲柄短轴
24	118735021	1	WASHER	曲柄短轴垫圈
25	151604001	2	SET SCREW, SM5.95	螺钉 SM5.95
26	156969021	1	FEED REGULATOR	针距座
27	156970021	1	FEED REGULATOR SHAFT	针距座铰链轴
28	048070342	1	RETAINING RING, E7	挡圈 E7
29	151605001	1	SET SCREW, SM5.95	螺钉 SM5.95
30	151308121	1	CONNECTING STUD 12.5	针距调节连杆调整销 12.5
31	014680422	1	SET SCREW, SOCKET (CP)SM4.37	固定螺钉 SM4.37
32	156971020	1	LEVER	针距调节连杆曲柄
33	062711412	1	SCREW, PAN SM4.76-32X14	园柱头螺钉 SM4.76-32X14
34	151308121	1	CONNECTING STUD 12.5	针距调节连杆调整销 12.5
35	014680422	1	SET SCREW, SOCKET (CP)SM4.37	固定螺钉 SM4.37
37	S32921120	1	REVERSE STITCHING LEVER	倒缝扳手
38	S37333001	1	SCREW, PAN SM4.76-32X14	园柱头螺钉 SM4.76-32X14
39	S32922021	1	REVERSE STITCHING LEVER SHAFT	倒缝扳手轴
40	147504221	1	WASHER	倒缝操纵杆轴挡板
41	S35818021	1	WASHER, PLAIN S10	倒缝操纵杆板垫圈 S10
41	048080342	1	RETAINING RING, E8	挡圈 E8
43	104564001	1	O RING	O 型密封圈
44	062670712	3	SCREW, PAN SM3.57-40X7	园柱头螺钉 SM3.57-40x7
46	151317021	1	COLLAR	倒缝操纵杆复位套
47	S35819021	1	WASHER, PLAIN L6	垫圈 L6
48	062782512	1	SCREW, PAN SM6.35X25	园柱头螺钉 SM6.35X25
51	145502021	1	POSITIONING PIN	止动销
52	100328001	1	SPRING	止动销弹簧
53	S02568121	1	FEED ROCK SHAFT	送布轴
54	S31014020	1	BUSH 19.3	送布轴轴套 19.3
55	156243021	1	THRUST RING	送布轴轴套垫圈
56	048150142	1	RETAINING RING, C15	挡圈 C15
57	183493021	1	FEED SHAFT SET COLLAR ASSY	送布轴紧固圈组件
57-1	101706001	2	SET SCREW, SM6.35	螺钉 SM6.35
58	156244020	1	FEED ROCK BRACKET ARM	牙架曲柄
59	062681212	2	SCREW, PAN SM4.37-40X12	园柱头螺钉 SM4.37-40X12
60	S02569121	1	FEED BRACKET ASSY	牙架组件

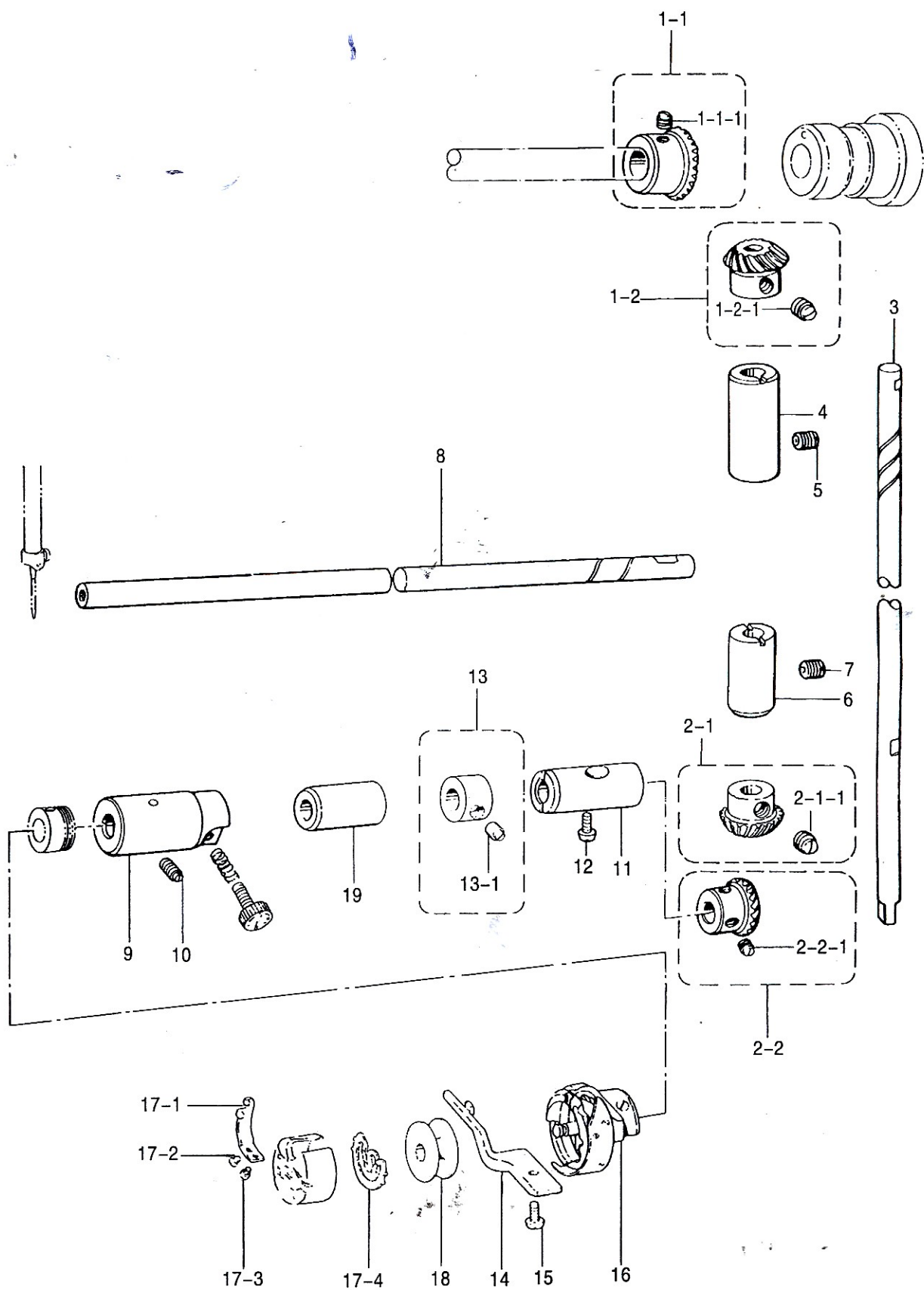
D. 送料机构 / Feed mechanism/



D. 送料机构 /Feed mechanism/

REF. NO.	CODE	QTY	NAME OF PARTS	零件名称
61	S25349021	1	FEED BRACKET SHAFT	牙架曲柄偏心轴
62	158722021	1	WASHER 4.2	牙架垫圈4.2
63	120990001	2	SET SCREW, SM4.37	螺钉SM4.37
64	※	1	FEED DOG	送布牙
65	100080003	2	SCREW, SM 3.18	螺钉SM 3.18
66	S02574121	1	FEED LIFTING ROCK SHAFT	抬牙轴
67	S31014020	1	BUSH 19.3	送布轴轴套19.3
68	156243021	1	THRUST RING	送布轴轴套垫圈
69	048150142	1	RETAINING RING, C15	挡圈C15
70	180322021	1	FEED LIFTING SHAFT CRANK ASSY	抬牙叉组件
70-1	062681412	1	SCREW, PAN SM4.37-40X14	园柱头螺钉SM 4.37-40X14
71	183493021	1	FEED SHAFT SET COLLAR ASSY	抬牙轴紧圈组件
71-1	101706001	2	SET SCREW, SM6.35	螺钉SM 6.35
72	S02575020	1	FEED LIFTING ROCK SHAFT CRANK	抬牙曲柄
73	062711212	1	SCREW, PAN SM4.76-32X12	园柱头螺钉SM 4.76-32X12
74	147509021	1	SHOULDER SCREW, SM7.14	抬牙曲柄铰链螺钉SM 7.14
75	104689022	1	NUT SM7.14	抬牙曲柄铰链螺母SM 7.14
76	118758021	1	FEED LIFTING CONNECTING ROD	抬牙连杆
77	※	1	ECCENTRIC WHEEL WITH SCREW	抬牙凸轮配件
77-1	151604001	2	SET SCREW, SM5.95	螺钉SM 5.95
77-2	047200642	1	PIN, SPRING ROLL AW2	弹簧销AWS
78	159690021	1	FEED CAM STOPPER	上轴紧圈挡板
79	062670412	1	SCREW, PAN SM3.57-40X4	园柱头螺钉SM 3.57-40X4
80	※	1	STITCH LENGTH DIAL ASSY	针距标盘配件
80-1	S06999021	1	ADJUST SCREW	针距调节螺杆
80-2	※	1	STITCH LENGTH DIAL	针距标盘
80-3	S21514021	1	SCREW, SM4.76	针距标盘螺钉SM 4.76
80-4	108549001	1	O RING	○型橡胶圈
80-5	142746022	1	PLATE SUPPORT	针距标盘套
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36-1	S02558201	1	SPRING	拉簧
86	S01753021	1	STOPPER	连杆偏心销轴位板
87	062680812	1	SCREW, PAN SM4.37-40X8	园柱头螺钉SM 4.37-40X8
89	110735022	1	WASHER	垫圈
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17	S04228021	1	SPRING HOOK	针距座拉簧环
36-2	S03818101	1	SPRING(H)	拉簧H
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45	S01676101	1	SPRING	手柄归位弹簧
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45	156974101	1	SPRING	手柄归位弹簧

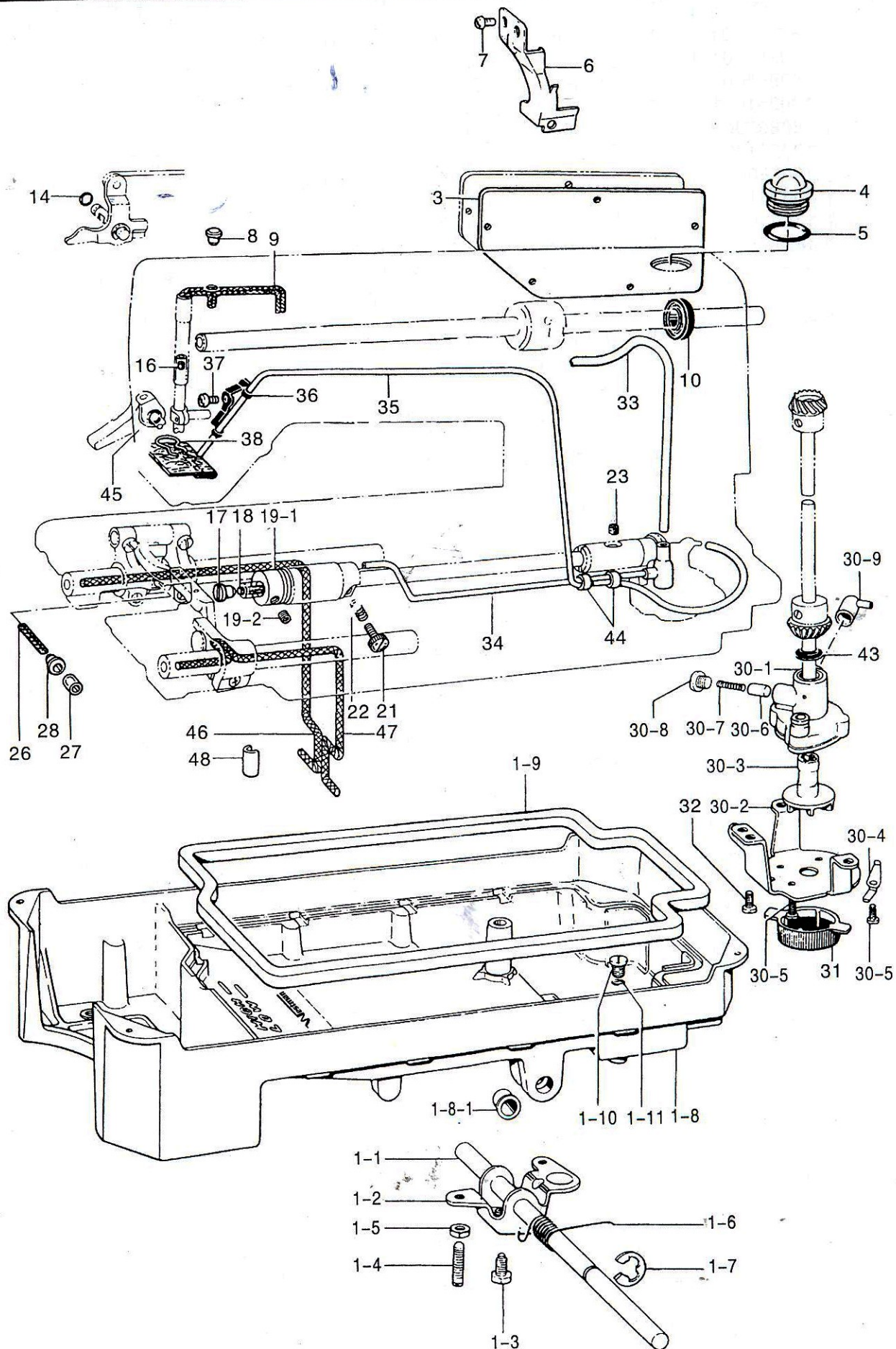
E. 旋梭机构(竖轴下轴)/Rotary hook mechanism/



E. 旋梭机构(竖轴下轴)/Rotary hook mechanism/

REF. NO.	CODE	QTY	NAME OF PARTS	零件名称
1-1	180891001	1	UPPER SHAFT BEVEL GEAR ASSY	上轴伞齿轮组件
1-1-1	100251001	2	SET SCREW,SM6.35	螺钉SM 6.35
1-2	180892001	1	VERTICAL BEVEL GEAR(U) ASSY	竖轴伞齿轮组件U
1-2-1	100251001	2	SET SCREW,SM6.35	螺钉SM 6.35
2-1	180885001	1	VERTICAL BEVEL GEAR(D) ASSY	竖轴伞齿轮组件D
2-1-1	100251001	2	SET SCREW,SM6.35	螺钉SM 6.35
2-2	180886001	1	LOWER SHAFT BEVEL GEAR ASSY	下轴伞齿轮组件
2-2-1	100251001	2	SET SCREW,SM6.35	螺钉SM 6.35
3	145516021	1	VERTICAL SHAFT	竖轴
4	142708020	1	VERTICAL SHAFT BUSH(U)	竖轴上轴套
5	013760610	1	SET SCREW,(CP)SM5.95	固定螺钉 SM 5.95
6	S31026020	1	VERTICAL SHAFT BUSH(D)	竖轴下轴套
7	013761410	1	SET SCREW,(CP)SM5.95	固定螺钉 SM 5.95
8	109160021	1	LOWER SHAFT	下轴
9	118761021	1	LOWER SHAFT BUSH(L)	下轴左轴套
10	014680622	1	SET SCREW,(FT)SM4.37	螺钉 SM 4.37
11	104520020	1	LOWER SHAFT BUSH(R)	下轴右轴套
12	121007001	1	SET SCREW,SM4.37	螺钉 SM 4.37
13	181995021	1	SET COLLAR ASSY	下轴紧圈配件
13-1	101706001	2	SET SCREW,SM6.35	螺钉SM 6.35
15	107407003	1	SCREW,SM4.37	螺钉SM 4.37
17	S06573001	1	BOBBIN CASE ASSY	梭心套组件
17-1	183388001	1	TENSION SPRING	旋梭调整簧片
17-2	183389001	1	ADJUST SCREW	调整簧片螺钉
17-3	183390001	1	SET SCREW	螺钉
17-4	S06594001	1	BOBBIN TENSION SPRING	旋梭空转防止弹簧
19	S31027020	1	LOWER SHAFT BUSH(M)	下轴中轴套
<-1,-3>				
14	S02602021	1	BOBBIN CASE HOLDER	旋梭定位勾
16	159907001	1	ROTARY HOOK(B) ASSY	高速旋梭B
18	146290001	1	BOBBIN	梭心
<-6>				
14	159324021	1	BOBBIN CASE HOLDER	旋梭定位勾
16	S03252001	1	ROTARY HOOK(B) ASSY	高速旋梭B
18	117132001	1	BOBBIN	梭心

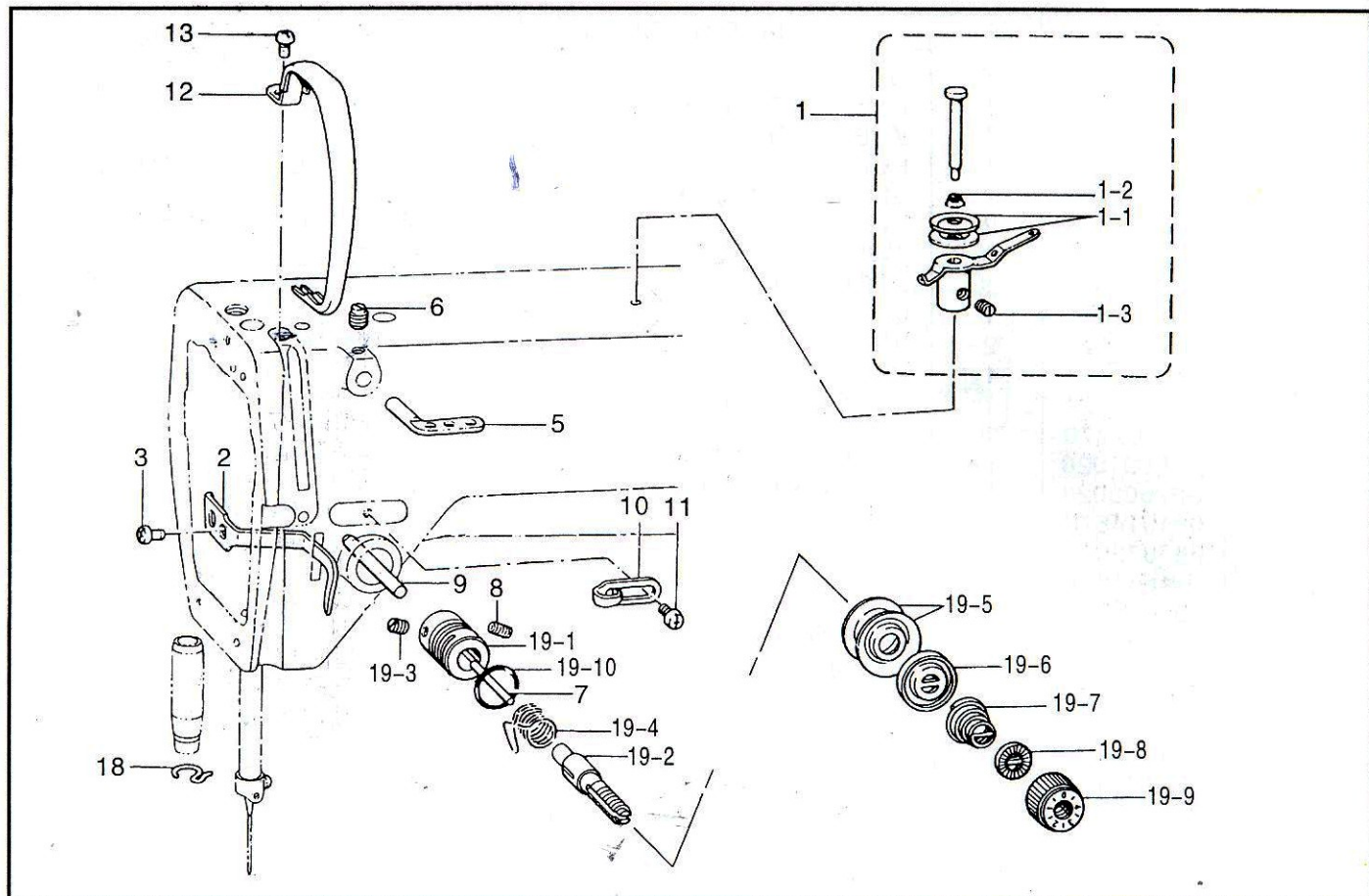
F. 供油润滑机构 / Lubrication/



F. 供油润滑机构 / Lubrication/

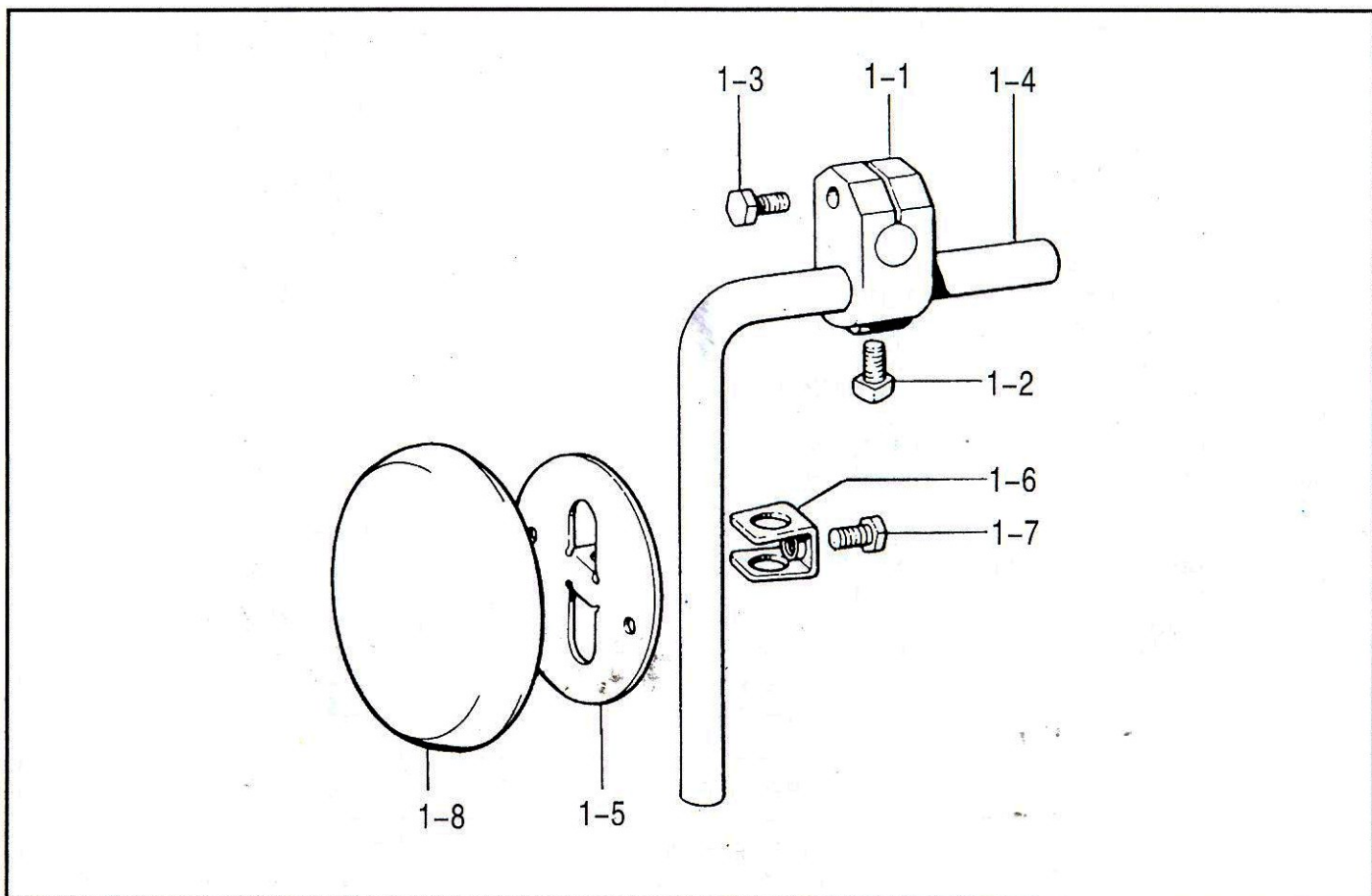
REF. NO.	CODE	QTY	NAME OF PARTS	零件名称
1	※	1	OIL PAN ASSY	膝控铰链轴配件(油盘组件)
1-1	146036121	1	KNEE LIFTER SHAFT	膝控铰链轴
1-2	S09635021	1	KNEE LIFTER	膝控限位架
1-3	146367021	1	BOLT SM5.95	膝控限位架螺钉 SM5.95
1-4	104885121	2	SET SCREW SM5.95	膝控限位调节螺钉 SM5.95
1-5	100022024	2	NUT SM5.95	调节螺钉螺母 SM5.95
1-6	S15889021	1	TWIST SPRING	膝控复位簧
1-7	146293001	1	STOP RING E10	挡圈 E10
1-8	※	1	OIL PAN	油盘
1-8-1	149578020	2	BUSH	膝控铰链轴套
1-9	146040001	1	PACKING	油盘垫
1-10	140518021	1	SCREW, SM7.94	放油螺钉 SM7.94
1-11	081007070	1	O RING, P7	O型圈 P7
3	S35531020	1	REAR COVER PACKING	后盖板垫片
4	S02606020	1	OIL GAUGE WINDOW	油窗
5	081014670	1	O RING, PW14	O型圈 PW14
7	062670516	2	SCREW, PAN, SM3.57-40 X 5	园柱头螺钉 SM3.57-40 X 5
8	111865009	1	OIL CAP	橡皮塞
9	108804001	1	WICK 4 X 4(L=510)	油线 4 X 4
10	101487000	1	OIL SEAL	油封
14	081001670	1	O RING, PW1	O型圈 PW1
17	109173101	1	OIL CAP SCREW	油孔螺钉
18	106436021	1	FELT	下轴滤油塞
19	S06684021	1	OIL REJECTOR ASSY	下轴防油圈配件
19-1	S02608021	1	OIL REJECTOR	下轴防油圈
19-2	014680422	2	SET SCREW, SOCKET(CP) SM4.37	固定螺钉 SM4.37
21	145534001	1	ADJUST SCREW	油量调节螺钉
22	116794001	1	SPRING	油量调节弹簧
23	107155021	1	FELT	下轴右轴套油毡
26	S40017000	1	WICK 4 X 4(L=100)	油线 4 X 4
27	S40016001	1	OIL TUBE	牙架曲柄油线套
28	141189121	1	OIL CAP	油孔塞
30	183850021	1	PUMP BODY ASSY	油泵配件
30-1	S32348021	1	PUMP BODY	油泵体
30-2	144869022	1	PUMP SUPPORT	油泵体架
30-3	148849021	1	PUMP PROPELLER	油泵体轮
30-4	144874021	2	SPRING	油泵滤油盖压片
30-5	062670812	4	SCREW, PAN SM3.57-40 X 8	园柱头螺钉 SM3.57-40 X 8
30-6	144875021	1	PLUNGER	柱塞
30-7	144876001	1	PLUNGER SPRING	柱塞弹簧
30-8	112467022	1	SCREW, SM6.35	螺钉 SM6.35
30-9	144878021	1	TUBE JOINT(B)	回油嘴 B
31	144872121	1	PUMP FILTER	油泵滤油盖
32	062680712	3	SCREW, PAN SM4.37-40 X 7	园柱头螺钉 SM4.37-40 X 7
33	S03592020	1	OIL TUBE(U)	上输油管 U
34	S32349021	1	OIL TUBE(D) ASSY	输油管组件
35	145543021	1	TUBE ASSY	回油管配件
36	145547021	1	TUBE HOLDER	回油管夹板
37	062670516	1	SCREW, PAN SM3.57 X 5	园柱头螺钉 SM3.57 X 5
38	145737021	1	FELT SUPPORT	滤油毡压簧
43	146196001	1	OIL STOPPER	油封
44	146253020	2	TUBE	油线固定带夹
45	081004070	1	O RING, P4	O型圈 P4
46	S08002000	1	WICK (L=325)	油线
47	S08003000	1	WICK (L=380)	油线
48	S08004021	1	WICK SUPPOR	油线夹
<-1,-3>				
6	S07229121	1	OIL STOPPER PLATE	面板挡油板
<-6>				
6	S03253121	1	OIL STOPPER PLATE	面板挡油板
16	111863021	1	NEEDLE BAR CORK	针杆毡塞

G. 过线压线机构 / Threading mechanism/



W-765

H. 膝控机构 / Knee lifter mechanism/



W-765

G. 过线压线机构 / Threading mechanism/

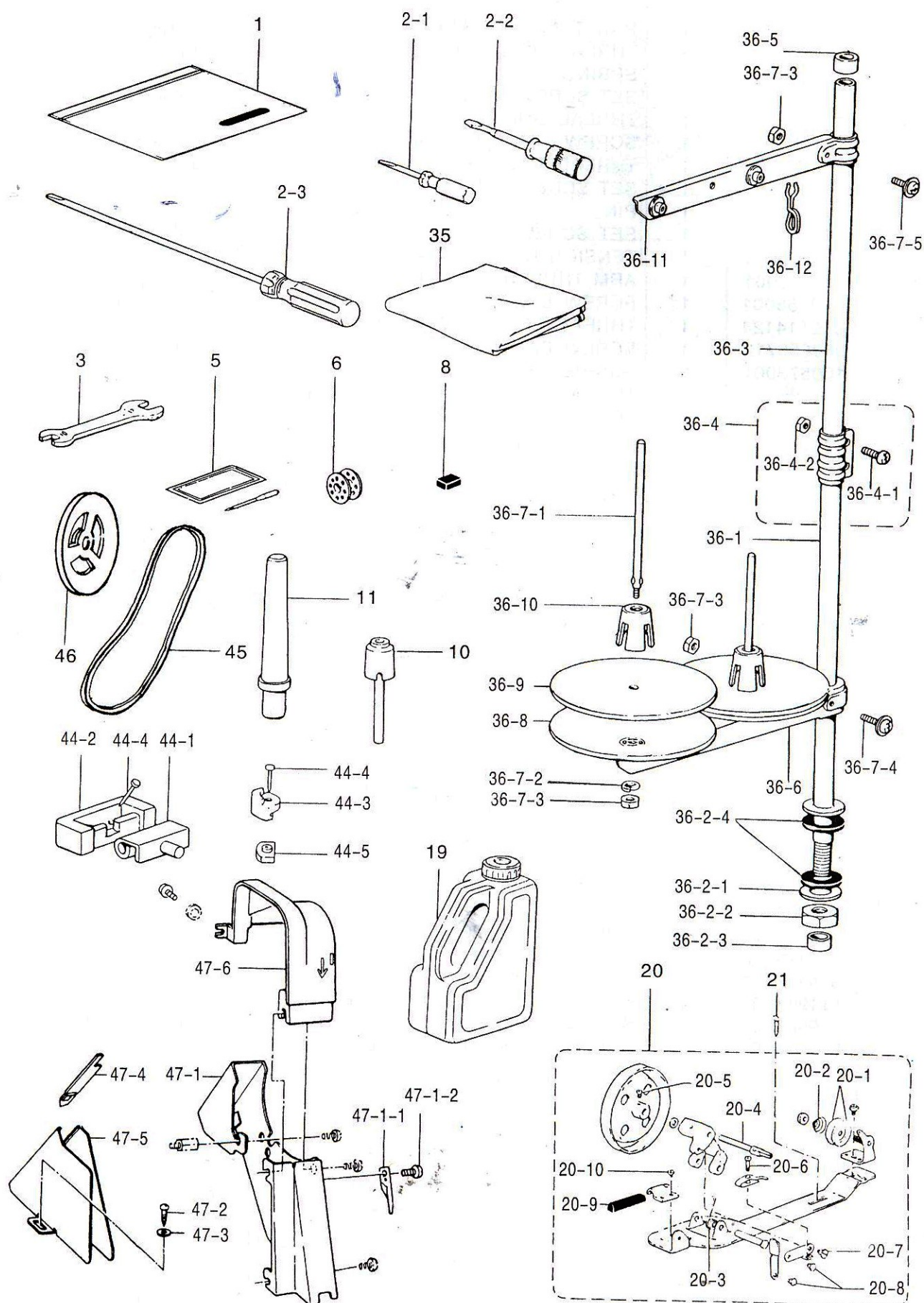
REF. NO.	CODE	QTY	NAME OF PARTS	零件名称
1	144502001	1	PRE-TENSION ASSY	小夹线组件
1-1	144504001	2	THREAD GUIDE DISC	小夹线板
1-2	144505000	1	SPRING	小夹线弹簧
1-3	102716004	1	SET SCREW, SM4.37	螺钉 SM 4.37
2	111469101	1	THREAD GUIDE	大线勾
3	062680712	1	SCREW, PAN SM4.37-40 X 7	园柱头螺钉 SM 4.37-40 x 7
5	114931001	1	THREAD RETAINER	三眼线勾
6	151602002	1	SET SCREW, SM4.37	螺钉 SM 4.37
7	100400020	1	PIN	松线钉
8	103950003	1	SET SCREW, SM5.95	螺钉 SM 5.95
9	145526021	1	TENSION RELEASE BAR	挺线钉
10	145522001	1	ARM THREAD GUIDE(R)	机壳线勾R
11	S19056001	1	SCREW, BIND SM3.57-40 X 6	线勾螺钉 SM 3.57-40 x 6
12	S02614124	1	THREAD TAKE-UP COVER	挑线防护罩
13	062680712	1	SCREW, PAN SM4.37-40 X 7	园柱头螺钉 SM 4.37-40 x 7
18	100573001	1	BUSH(D) THREAD GUIDE	针杆线勾
19	※	1	THREAD TENSION BRACKET ASSY	夹线配件
19-1	S03254021	1	THREAD TENSION BRACKET	夹线调节座
19-2	116922021	1	TENSION STUD	夹线螺钉
19-3	100402004	1	SET SCREW, SM3.57	螺钉 SM 3.57
19-4	S02620001	1	SPRING	挑线簧
19-5	145446003	2	TENSION DISC	夹线板
19-6	159805021	1	TENSION DISC PRESSER	松线板
19-7	※	1	TENSION SPRING	夹线弹簧
19-8	S12441021	1	WASHER	压线螺母止动板
19-9	※	1	THREAD TENSION NUT	压线螺母
19-10	114294001	1	O RING	○ 型圈

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H. 膝控机构 / Knee lifter mechanism/

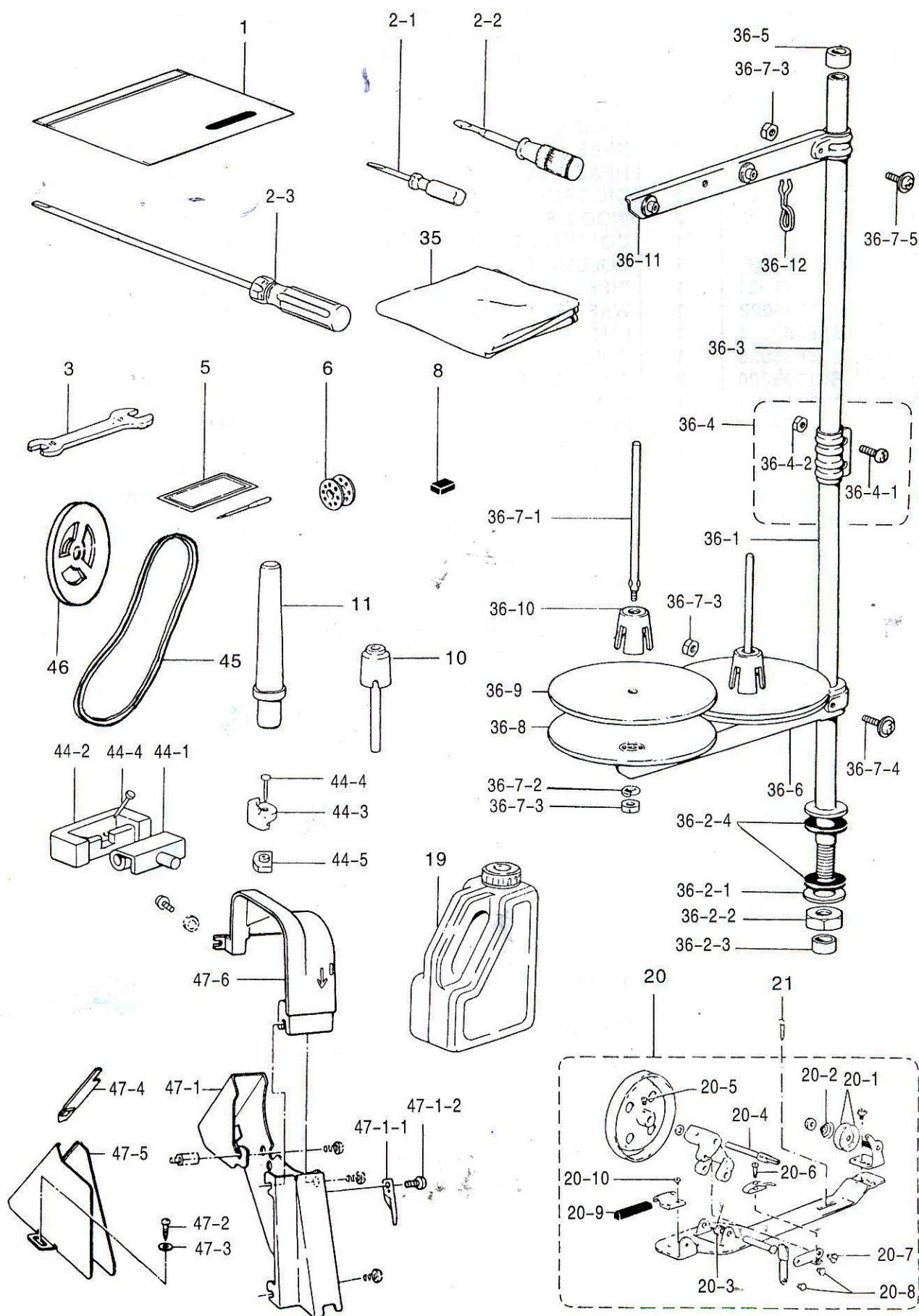
REF. NO.	CODE	QTY	NAME OF PARTS	零件名称
<For WESTMAN>				
1	S35821028	1	KNEE LIFTER ASSY	膝控
1-1	146039021	1	KNEE LIFTER JOINT	碰块弯杆接头
1-2	100463021	1	BOLT SM7.94	接头螺钉 SM 7.94
1-3	S35820021	1	BOLT SM5.95 X 20	弯杆接头夹紧螺钉 SM 5.95 x 20
1-4	104619022	1	KNEE LIFTER BAR	膝控弯杆
1-5	S34756021	1	KNEE LIFTER PLATE	膝控碰块
1-6	114967021	1	KNEE LIFTER PLATE STOPPER	碰块架
1-7	110087021	1	BOLT, SM5.95	碰块架螺钉 SM 5.95
1-8	S31885008	1	KNEE LIFTER PLATE COVER	碰块垫

W-765



Z. 附件部分/Accessories/

REF. NO.	CODE	QTY	NAME OF PARTS	零件名称
2-1	142443021	1	SCREW DRIVER 1.9 X 52	小起子 1.9 X 52
2-2	118837021	1	SCREW DRIVER 3.4 X 70	中起子 3.4 X 70
2-3	S17774021	1	SCREW DRIVER 4.7 X 250	大起子 4.7 X 250
3	100887021	1	SPANNER 8 X 9	双头扳手 8 X 9
5	※	4	NEEDLE	机针
8	112525020	1	MAGNET	磁块
10	S09634020	1	KNEE LIFTER COMPLYING BAR	膝控提升顶杆
11	100477029	1	HEAD REST	机头撑杆
19	S35822021	1	OIL TANK	油箱
21	100666022	2	WOOD SCREW,ROUND M5.5 X 20	下皮带罩螺钉 M 5.5 X 20
36	S35829021	1	COTTON STAND ASSY 2DR	线架配件 2DR
36-1	S36064021	1	COLUMN PIPE(D)	线架下撑管组件 D
36-2	S02777021	1	PIPE (D) SCREW SET	线架撑管螺钉组件
36-2-1	150206022	1	WASHER, PLAIN 16	线架下撑管垫圈 16
36-2-2	S36062021	1	NUT, M16	线架下撑管螺母 M16
36-2-3	S35635020	1	COLUMN CAP	线架上撑管套
36-2-4	S01005020	2	RUBBER WASHER	线架下撑管橡胶垫圈
36-3	150172023	1	COLUMN PIPE	线架上撑管
36-4	S35828021	1	COLUMN JOINT ASSY	撑管夹配件
36-4-1	S35826021	2	SCREW,PAN M5 X 14	撑管夹螺钉 M5 X 14
36-4-2	S35827021	2	NUT, 1M5	撑管夹螺母 1M5
36-5	S35635020	1	COLUMN CAP	线架上撑管套
36-6	S02778022	1	SPOOL HOLDER 2	下过线架
36-7	S35833021	1	SPOOL SCREW SET	线轴螺钉组件
36-7-1	150179022	2	SPOOL SHAFT	线轴
36-7-2	S35830021	2	WASHER,SPRING 2-5	线轴弹簧垫圈 2-5
36-7-3	S35827021	4	NUT, 1M5	撑管夹螺母 1M5
36-7-4	S35831021	1	SCREW,PAN (P WASHER) M5 X 30A	螺钉 M5 X 30A
36-7-5	S35832021	1	SCREW,PAN (P WASHER) M5 X 14A	螺钉 M5 X 14A
36-8	150180021	2	SPOOL STAND BASE	线盘
36-9	150182020	2	SPOOL MAT	线盘垫
36-10	126863021	2	SPOOL CUSHION	线盘压块
36-11	S02786022	1	THREAD HANGER ASSY	上过线架组件
36-12	S02747121	1	SPRING	线架过线簧
44	S35736021	1	RUBBER HINGE ASSY	机壳铰链组件
44-1	143882021	2	HEAD HINGE	机壳铰链
44-2	143910029	2	RUBBER CUSHION	机壳铰链套
44-3	S01302029	4	HEAD CUSHION	机头防震垫块
44-4	109714020	8	NAIL	钉子
44-5	146004021	4	OIL PAN CUSHION	机头防震钉垫
<-1,-3>				
6	146290001	3	BOBBIN	梭心
<-6>				
6	117132001	3	BOBBIN	梭心



Z. 附件部分/Accessories/

REF. NO.	CODE	QTY	NAME OF PARTS	零 件 名 称
<For WESTMAN>				
1	S35733028	1	ACCESSORY BAG	附件塑料袋
20	117963128	1	BOBBIN WINDER ASSY	绕线器组件
20-1	145446003	2	TENSION DISC	过线架夹线板
20-2	100401021	1	SPRING	过线架夹线弹簧
20-3	117969021	1	SPRING	绕线架弹簧
20-4	117970021	1	BOBBIN WINDER SHAFT	绕线轴
20-5	100366022	1	SET SCREW,(FT) SM 4.37 X5	绕线轮螺钉 SM4.37 X 5
20-6	100657021	1	SCREW, SM3.18	绕线跳板螺钉 SM3.18
20-7	100659021	1	SHOULDER SCREW,SM3.18	绕线连杆轴位螺钉 SM3.18
20-8	100661021	2	PIN	铆钉
20-9	100662021	1	BOBBIN WINDER WHEEL STOPPER	止动块
20-10	S01297021	1	SCREW,SM3.57 X 3.5	止动块固定勾螺钉SM3.57 X3.5
35	S35735028	1	HEAD COVER	机壳外罩
47	183658228	1	BELT COVER SET	皮带罩组件 A
47-1	S15172128	1	BELT COVER ASSY(A)	皮带罩
47-1-1	S15164021	1	MES	切刀
47-1-2	062680512	1	SCREW4.37-40 X 5	螺钉
47-1-3	100257020	1	SCREW3.57	螺钉 3.57
47-2	100666022	2	SCREW5.5 X 20	下皮带罩螺钉
47-3	025750132	2	PLAIN WASHER	下皮带罩螺钉垫圈
47-4	S37264028	1	BELT COVER (D) CAP(S)	皮带罩盖
47-5	S14428028	1	BELT COVER(D)	下皮带罩 D
47-6	S37161028	1	BELT COVER(UC)	皮带罩 UC
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45	S36122024	1	V-BELT(M) WHITE 40~49(44)	V皮带 (M) 40~49(44)
46	281012601	1	PULLEYT 110	皮带轮 110
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45	S36122026	1	V-BELT(M) WHITE 40~49(46)	V皮带 (M) 40~49(46)
46	281016021	1	PULLEYT 140	皮带轮 140
<-6>				
45	S36122023	1	V-BELT(M) WHITE 40~49(43)	V皮带 (M) 40~49(43)
46	281013021	1	PULLEYT 95	皮带轮 95

各种规格用零件一览表/DIFFERENT PARTS LIST

REF.NO.	名称 PARTS	规格 SUB CLASS	中国用 For CHINA -1	中国用 For CHINA -3	中国用 For CHINA -6		
A-6	后盖板 REAR COVER		S35625021	←	←		
A-24	面板配件 FACE PLATE ASSY		S35541021	←	←		
B-5	弹簧 SPRING		147514001	141728001	←		
B-7	压脚组件 PRESSER FOOT ASSY		153037221	113280121	150789121		
C-17	针杆组件 NEEDLE BAR		S14811021	←	S02811021		
C-18	机针 NEEDLE		100265031	100265034	100265042		
C-22	针板 NEEDLE PLATE		S03884321	111859321	150792021		
D-1	送布凸轮配件 LEVEL FEED ECCENTRIC WHEEL		S02552021	←	156946021		
D-64	送布牙 FEED DOG		S03885001	111860101	150793001		
D-77	拾牙凸轮配件 ECCENTRIC WHEEL WITH SCREW		S02576021	←	159706021		
D-80	针距标盘配件 STITCH LENGTH DIAL ASSY		S31015028	←	S31018028		
D-80-2	针距标盘 STITCH LENGTH DIAL		S31016028	←	S31019028		
F-1	油盘组件(膝控铰链轴配件) OIL PAN ASSY		183496228	←	←		
F-1-8	油盘 OIL PAN		149580328	←	←		
G-19	夹线配件 THREAD TENSION BRACKET ASSY		S31031028	←	S31034028		
G-19-7	夹线弹簧 TENSION SPRING		104525001	←	S04632001		
G-19-9	压线螺母 THREAD TENSION NUT		S31032028	←	←		
Z-5	机针 NEEDLE		100265031	100265034	100265042		

CODE	REF. NO.	Page
S00879021	B -34	2
S00909021	C -1-2	4
S01005020	Z -36-2-4	16
S01020022	B -10	2
S01302029	Z -44-3	16
S01676101	D -45	8
S01753021	D -86	8
S01998001	B -13	2
S02552021	D -1	6
S02558201	D -36-1	8
S02568121	D -53	6
S02569121	D -60	6
S02574121	D -66	8
S02575020	D -72	8
S02576021	D -77	8
S02602021	E -14	10
S02606020	F -4	12
S02608021	F -19-1	12
S02614124	G -12	14
S02617001	A -24-4	2
S02620001	G -19-4	14
S02742001	D -64	8
S02747121	Z -36-12	16
S02777021	Z -36-2	16
S02778022	Z -36-6	16
S02786022	Z -36-11	16
S02811021	C -17	4
S03252001	E -16	10
S03253121	F -6	12
S03254021	G -19-1	14
S03592020	F -33	12
S03818101	D -36-2	8
S03884321	C -22	4
S03885001	D -64	8
S04228021	D -17	8
S04632001	G -19-7	14
S05898021	D -5	6
S06325021	C -1-2	4
S06573001	E -17	10
S06594001	E -17-4	10
S06684021	F -19	12
S06999021	D -80-1	8
S07229121	F -6	12
S08002000	F -46	12
S08003000	F -47	12
S08004021	F -48	12
S09621021	A -21	2
S09634020	Z -10	16
S09635021	F -1-2	12
S12441021	G -19-8	14
S13163001	C -11-2-1	4
	C -11-1-1	4
S13385001	B -8	2
S14811021	C -17	4
S14814001	C -21	4
S14815021	C -17	4
S15889021	F -1-6	12
S17774021	Z -2-3	16
S19056001	G -11	14
S21514121	D -80-3	8
S25349021	D -61	8
S31006021	B -25	2
S31010021	B -23	2

CODE	REF. NO.	Page
S31012021	B -3	2
S31013021	B -33	2
S31014020	D -54	6
	D -67	8
S31015021	D -80	8
S31015028	D -80	8
S31016021	D -80-2	8
S31016028	D -80-2	8
S31018021	D -80	8
S31018028	D -80	8
S31019021	D -80-2	8
S31019028	D -80-2	8
S31026020	E -6	10
S31027020	E -19	10
S31031021	G -19	14
S31031028	G -19	14
S31032021	G -19-9	14
S31032028	G -19-9	14
S31034021	G -19	14
S31034028	G -19	14
S31885001	H -1-8	14
S31885008	H -1-8	14
S31952021	B -28	2
S32348021	F -30-1	12
S32921120	D -37	6
S32922021	D -39	6
S32349021	F -37	12
S33689002	C -26	4
S34287021	C -11-1	4
S34290021	C -11-2	4
S34756021	H -1-5	14
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S35828021	Z -36-4	16
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