

Ponto Fixe

高速双针平缝机

HIGH SPEED DOUBLE NEEDLE LOCKSTITCH SEWING MACHINE

842/845 SERIES

Westman

W-2275D

零件样本

Parts Book

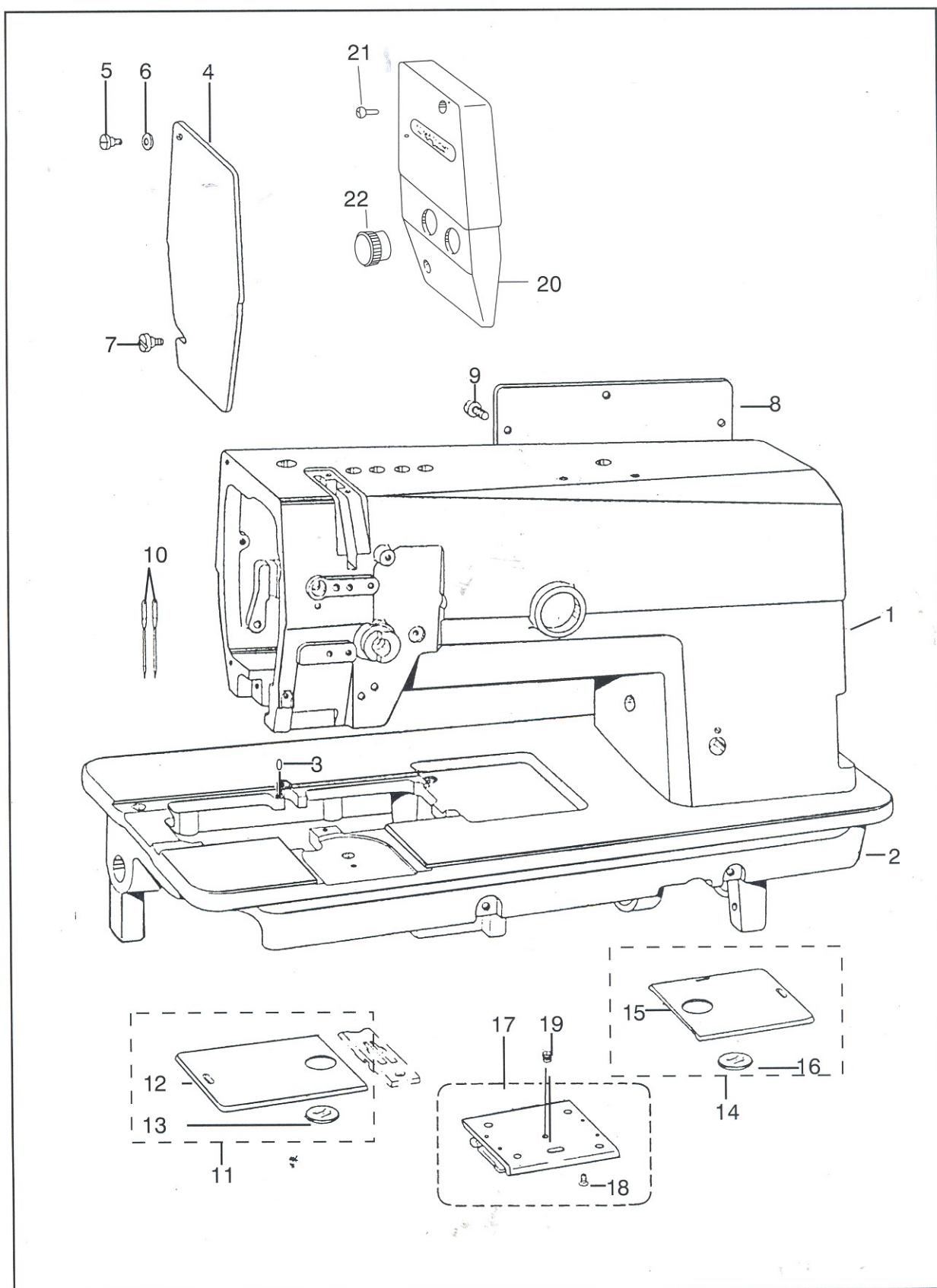
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1、机壳部分/Machine body

序号	图号	旧图号	名 称	DESIGNATION	842S		845S	
					M	H	M	H
1	132.01-01	132-A-011-1	机壳	ARM	1	1	1	1
2	132.01-02	132-A-011-2	底板	BED	1	1	1	1
3	132.01-03	132-A-013	定位销	POSITING PIN	1	1	1	1
4	132.01-04	132-A-021	前盖板	FACE PLATE	1	1		
5	132.01-05	SM301	面板上螺钉	SCREW SM9/64x40	1	1		
6	132.01-06	132-A-016	面板螺钉弹簧垫	SPRING WASHER	1	1		
7	132.01-07	SM302	面板下螺钉	SCREW	1	1		
8	132.01-08	132-A-031	后盖板	REAR COVER	1	1	1	1
9	132.01-09	SM201	后盖板螺钉	SCREW,PAN SM11/64x40x10	7	7	7	7
10	132.01-10	132-A-015	14#机针	NEEDLE DPX5(#14)	2		2	
	133.01-10	133-A-015	22#机针	NEEDLE DPX5(#22)		2		2
11	132.01-11	132-A-041	左推板组件	SLIDE PLATE ASSY(L)	1	1	1	1
12	132.01-11-01	132-A-041-1	左推板	SLIDE PLATE (L)	1	1	1	1
13	132.01-11-02	132-A-010	透视窗	BOBBIN WINDOW	1	1	1	1
14	132.01-12	132-A-051	右推板组件	SLIDE PLATE ASSY(R)	1	1	1	1
15	132.01-13	132-A-051-1	右推板	SLIDE PLATE(R)	1	1	1	1
16	132.01-14	132-A-010	透视窗	BOBBIN WINDOW	1	1	1	1
17	132.01-15	132-A-061	横推板组件	SLIDE PLATE ASSY(F)	1	1	1	1
18	132.01-15-01	SM202	横推板螺钉	SCREW,PLAT SM1/8x40x4	4	4	4	4
19	132.01-16	SM601	横推板固定螺钉	SET SCREW,SM3/16x32x4.2	1	1	1	1
20	135.01-04	135-A-021	面板	FACE PLATE			1	1
21	135.01-05	SM329	面板螺钉	SCREW SM9/64x40			2	2
22	135.01-22	135-A-010	面板油封	OIL CAP			2	2

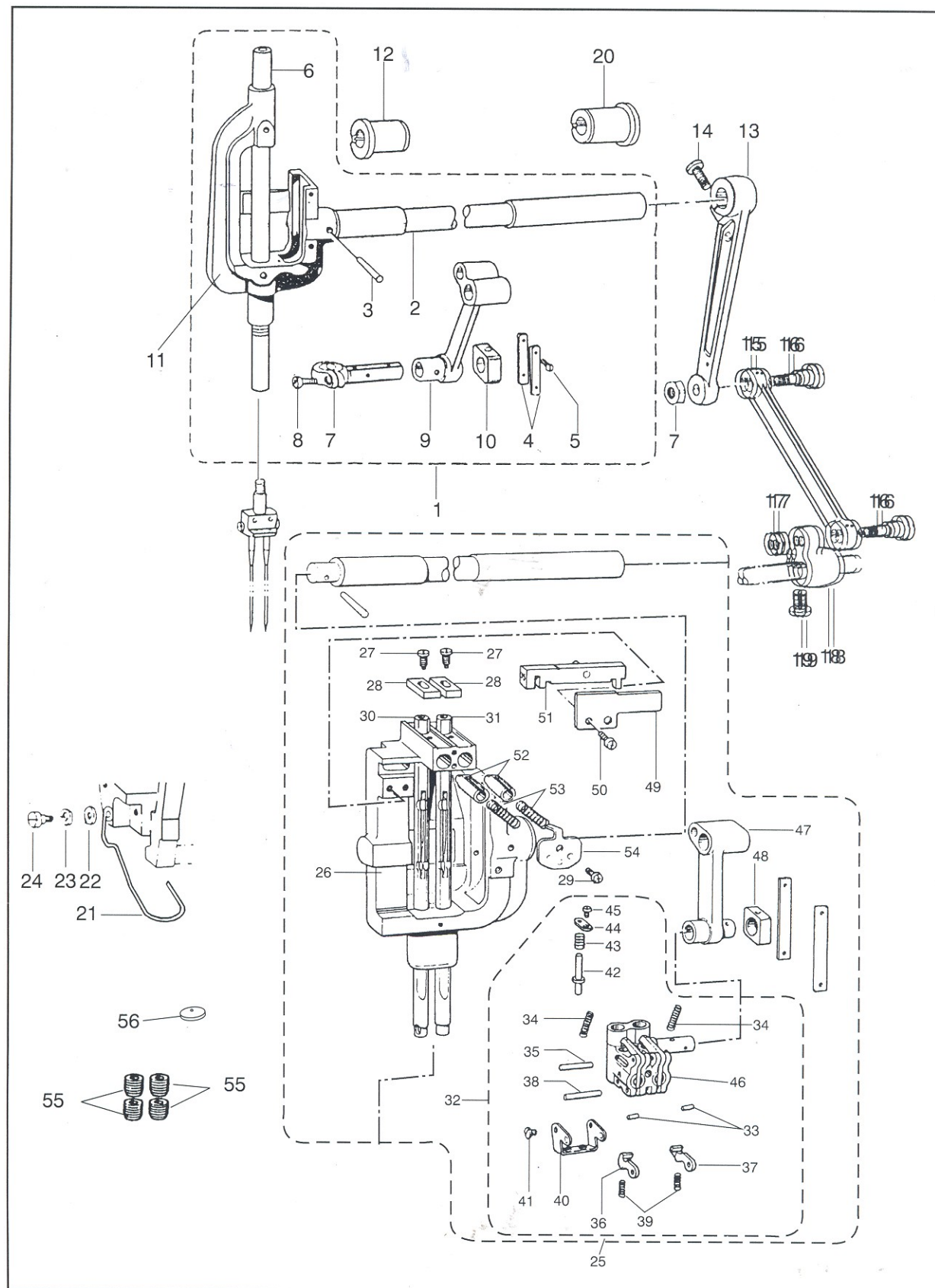
1、机壳部分 / Machine body.



2、针杆机构/Needle bar rocking mechanism

序号	图号	旧图号	名 称	DESIGNATION	842S		845S	
					M	H	M	H
1	132.02-01	132-B-074	针杆支架组件	NEEDLE BAR ROCK SHAFT ASSY	1	1		0
2	132.02-02	132-B-023	摆针轴	NEEDLE BAR ROCK SHAFT	1	1	1	1
3	132.02-03	132-B-020	推销	PIN,TAPER 4x25	1	1	1	1
4	132.02-04	132-B-014	导轨衬板	GUIDE PLATE	2	2	2	2
5	132.02-05	SM101	导轨衬板螺钉	SCREW,FLAT SM3/32x56x4	4	4	4	4
6	132.02-06	132-B-033	针杆	NEEDLE BAR	1	1		
7	132.02-07	132-B-084	针杆连接头	NEEDLE BAR CRANK	1	1		
8	132.02-08	SM303	针杆连接轴螺钉	NEEDLE BAR CRANK ROD SM9/64x40x8	1	1		
9	132.02-09	132-B-024	三眼连杆	SLIDE BLOCK	1	1		
10	132.02-10	132-B-034	针杆支架滑块	NEEDLE BAR GUIDE SLIDE BLOCK	1	1		
11	132.02-11	132-B-074-1	针杆支架	NEEDLE BAR ROCK SHAFT	1	1		
12	132.02-12	132-B-012	针杆摆轴前轴套	NEEDLE BAR ROCK SHAFT BUSH(L)	1	1	1	1
13	132.02-12	132-B-044	针杆摆轴大连杆	NEEDLE BAR ROCK CONNECTING ROD	1	1	1	1
14	132.02-14	SM801	针杆摆轴大连杆螺钉	SCREW,SM1/4x24x20	1	1	1	1
15	132.02-15	132-B-054	针杆摆轴小连杆	NEEDLE BAR ROCK LINK	1	1	1	1
16	132.02-16	SM901	摆轴连杆螺钉	NEEDLE BAR ROCK LINK SHAFT	2	2	2	2
17	132.02-17	SD901	摆轴连杆螺母	NUT,SM15/64x24	2	2	2	2
18	132.02-18	132-B-064	针杆连接曲柄	NEEDLE BAR CONNECTING CRANK	1	1	1	1
19	132.02-19	SM802	针杆连接曲柄螺钉	SCREW,SM1/4x28x18	1	1	1	1
20	132.02-20	132-B-022	针杆摆动轴后轴套	NEEDLE BAR ROCK SHAFT BUSH	1	1	1	1
21	132.02-21	132-B-026	护手板	FINGER GUARD	1	1	1	1
22	132.02-22	132-B-036	护手板垫片	WASHER,PLAIN 5	1	1	1	1
23	132.02-23	132-B-046	护手板弹簧垫片	WASHER,SPRING 2-4.37	1	1	1	1
24	132.02-24	SM304	护手板螺钉	SHOULDER SCREW,SM9/64x40	1	1	1	1
25	135.02-01	135-B-074	针杆支架组件	NEEDLE BAR ROCK SHAFT ASSY			1	1
26	135.02-11	135-B-074-1	针杆支架	NEEDLE BAR ROCK SHAFT			1	1
27	135.02-25	SM219	针杆旋梭限位器螺钉	SCREW SM1/8x40x5			2	2
28	135.02-26	135-B-064	针杆旋梭限位器	NEEDLE BAR ROTATE STOPPER			2	2
29	135.02-27	SM218	护罩弹簧螺钉	SCREW SM1/8x40x5			1	1
30	135.02-28	135-B-043	左针杆组件	NEEDLE BAR ASSY LEFT			1	1
31	135.02-29	135-B-033	右针杆组件	NEEDLE BAR ASSY RIGHT			1	1
32	135.02-30	135-B-124	针杆连接柱组件	NEEDLE BAR CLAMP ASSY			1	1
33	135.02-30-01	135-B-124-1	销1.5X5.8	PIN			2	2
34	135.02-30-02	135-B-124-2	离合器杠杆弹簧	SPRING CLUTCH LEVER			2	2
35	135.02-30-03	135-B-124-3	销2X5.8	PIN			1	1
36	135.02-30-04	135-B-124-4	离合限位器(L)	CLUTCH STOPPER(L)			1	1
37	135.02-30-05	135-B-124-5	离合限位器®	CLUTCH STOPPER (R)			1	1
38	135.02-30-06	135-B-124-6	销2X17.8	PIN			1	1
39	135.02-30-07	135-B-124-7	弹簧	SPRING			2	2
40	135.02-30-08	135-B-124-8	弹簧柄	SPRING HOLDER			1	1
41	135.02-30-09	135-B-124-9	螺钉SM2.38	SCREW			2	2
42	135.02-30-10	135-B-124-10	销	PIN			1	1
43	135.02-30-11	135-B-124-11	松线销弹簧	SPRING RELEASE PIN			1	1
44	135.02-30-12	135-B-124-12	销盖	PIN COVER			1	1
45	135.02-30-13	135-B-124-13	螺钉SM2.38	SCREW			1	1
46	135.02-30-14	135-B-124-14	针杆连接柱	NEEDLE BAR CLAMP			1	1
47	135.02-31	135-B-044	针杆曲柄连杆	NEDLE BAR LINK			1	1
48	135.02-32	135-B-084	针杆支架滑块	NEEDLE BAR PLANK SLIDE BLOCK			1	1
49	135.02-33	135-B-018	滑块导板	SLIDE BLOCK GUIDE PLATE			1	1
50	135.02-34	SM333	滑块导板螺钉	SCREW SM11/64x40x8.5			2	2
51	135.02-35	135-B-054	滑块组件	SLIDE BLOCK ASSY			1	1
52	135.02-36	135-B-053	针杆限位器	NEEDLE BAR STOPPER			2	2
53	135.02-37	135-B-026	针杆限位器弹簧	SPRING			2	2
54	135.02-38	135-B-028	护罩弹簧	SPRING			1	1
55	135.02-39	SM906	筒式固定螺钉	SCREW SM5/16x28x10			4	4
56	135.02-40	135-B-016	筒式固定螺钉垫圈	WASHER			2	2

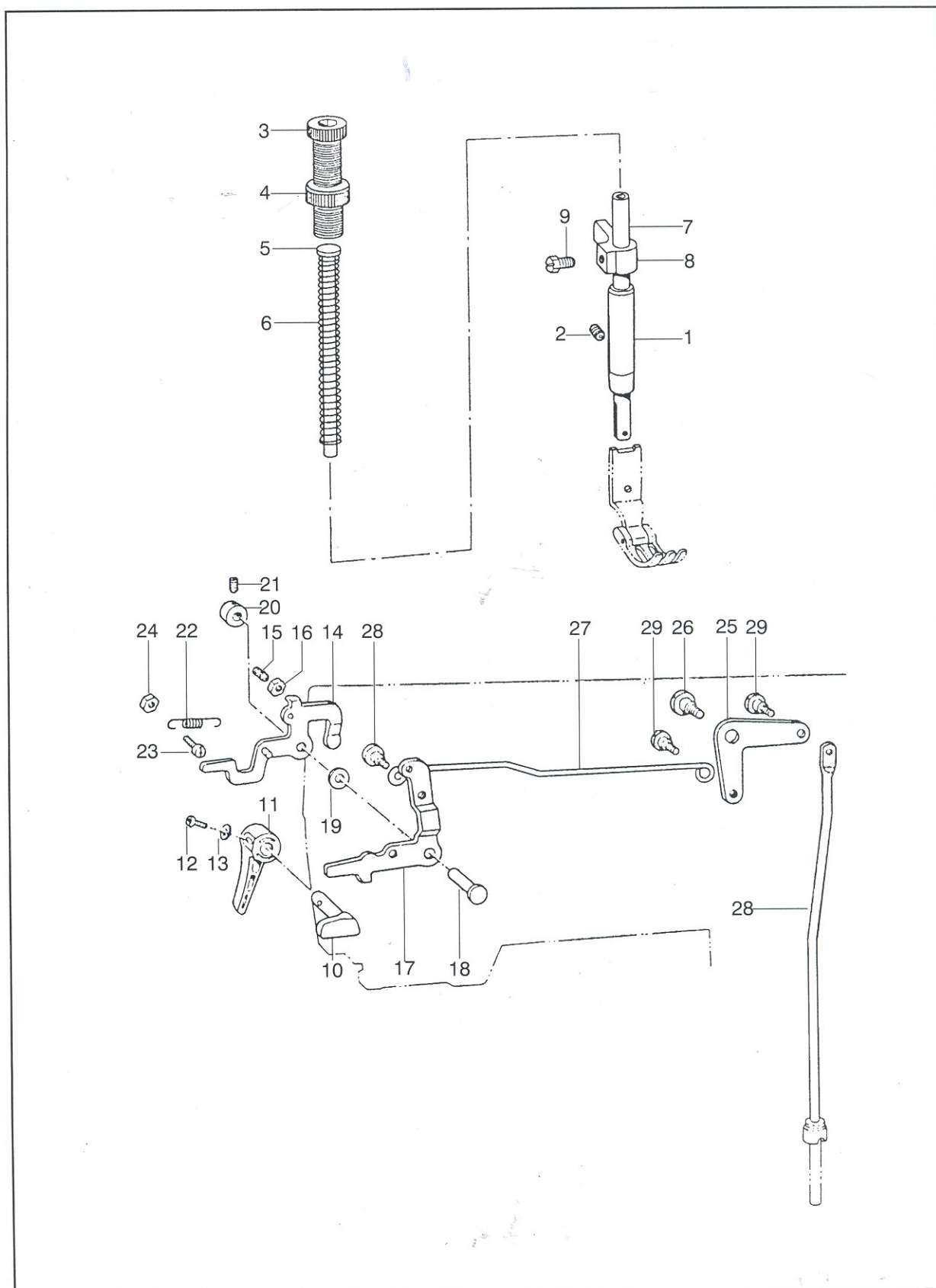
2、针杆机构 / Needle bar rocking mechanism



3、压脚机构/Presser foot mechanism

序号	图号	旧图号	名 称	DESIGNATION	842S		845S	
					M	H	M	H
1	132.03-01	132-C-032	压紧杆轴套	PRESSER BAR BUSH	1	1	1	1
2	132.03-02	SM803	压杆轴套固定螺钉	SET SCREW, SOCKET(CP) SM1/4x28x17	1	1	1	1
3	132.03-03	132-C-030	压紧调节螺钉	PRESSER ADJUST SCREW	1	1	1	1
4	132.03-04	132-C-040	压紧调节螺母	PRESSER ADJUST NUT	1	1	1	1
5	132.03-05	132-C-043	弹簧导柱	SPRING GUIDE	1	1	1	1
6	132.03-06	132-C-056	压杆弹簧	PRESSER SPRING, -5	1	1	1	1
7	132.03-07	132-C-053	压紧杆	PRESSER BAR	1	1	1	1
8	132.03-08	132-C-094-1	压紧杆导架	PRESSER BAR GUIDE BRACKET	1	1	1	1
9	132.03-09	SM701	压杆导架螺钉	BOLT, SM15/64x28x9	1	1	1	1
10	132.03-10	132-C-104	压杆提升凸轮	PRESSER BAR LIFTER STUD	1	1	1	1
11	132.03-11	132-C-018	压紧杆扳手	PRESSER BAR LIFTER	1	1	1	1
12	132.03-12	SM305	压紧杆扳手螺钉	SCREW, PAN SM9/64x40x12	1	1	1	1
13	132.03-13	132-C-066	压紧杆扳手垫片	WASHER	1	1	1	1
14	132.03-14	132-C-028	膝提前内板	TENSION RELEASER PLATE ASSY	1	1	1	1
15	132.03-15	SM803	膝提前内板调压螺钉	SET SCREW, (FT) SM1/4x28x17	1	1	1	1
16	132.03-16	SD803	膝提前内板调压螺母	NUT, SM1/4x28	1	1	1	1
17	132.03-17	132-C-038	膝提前外板	PRESSER BAR LIFTER LEVER	1	1	1	1
18	132.03-18	132-C-063	膝提前拨销	PRESSER BAR LIFTER LEVER SHAFT	1	1	1	1
19	132.03-19	132-C-076	膝提内外板垫	WASHER	1	1	1	1
20	132.03-20	132-C-042-1	膝提前拨销紧圈	SET SCREW COLLAT	1	1	1	1
21	132.03-21	SM401	膝提前拨销紧圈螺钉	SET SCREW SOCKET(CP) SM11/64x40x4	2	2	2	2
22	132.03-22	132-C-086	弹簧	SPRING	1	1	1	1
23	132.03-23	SM306	膝提前板螺钉	SCREW, PAN SM1/8x40x14	1	1	1	1
24	132.03-24	SD306	膝提前板螺母	NUT, SM1/8x40	1	1	1	1
25	132.03-25	132-C-048	膝控提升后杠杆	KNEE LIFTER LEVER	1	1	1	1
26	132.03-26	132-C-690	膝控提升后拉杆螺钉	SHOULDER SCREW SM1/4x28	1	1	1	1
27	132.03-27	132-C-058	膝控提升拉杆	KNEE LIFTER CONNECTING ROD	1	1	1	1
28	132.03-28	132-C-068	膝控提升连杆	KNEE LIFTER BAR	1	1	1	1
29	132.03-29	SM501	膝控提升连杆螺钉	SHOULDER SCREW SM11/64x40	3	3	3	3

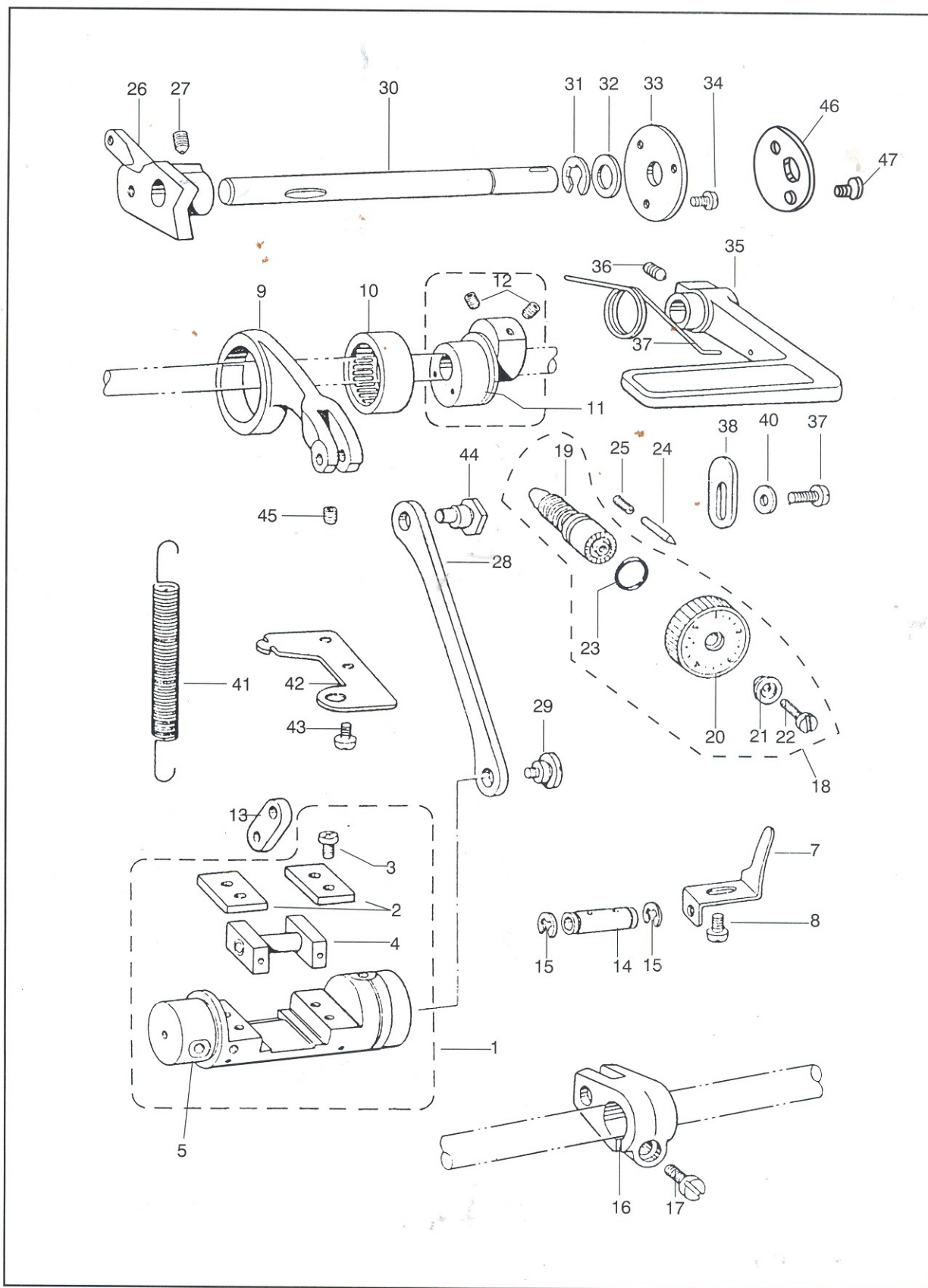
3、压脚机构 / Presser foot mechanism



4、送布机构/Feed mechanism

序号	图号	旧图号	名 称	DESIGNATION	842S		845S	
					M	H	M	H
1	132.04-01	132-D-114	送布调节器组件	FEED REGULATOR ASSY	1		1	
	133.04-01	133-D-114	送布调节器组件	FEED REGULATOR ASSY		1		
	135.04-01	135-D-114	送布调节器组件	FEED REGULATOR ASSY				1
2	132.04-01-01	132-D-124	滑块导板	SLIDE BLOCK GUIDE PLATE	2	2	2	2
3	132.04-01-02	SM421	滑块导板螺钉	SCREW,PAN SM11/64x40x10	4	4	4	4
4	132.04-01-03	132-D-134	倒缝滑块	FEED REGULATOR SLIDE BLOCK	2	2	2	2
5	132.04-01-04	132-D-114-1	倒缝台	FEED REGULATOR STOPPER	1		1	
	133.04-01-04	133-D-114-1	倒缝台	FEED REGULATOR STOPPER		1		
	135.04-01-04	135-D-114-1	倒缝台	FEED REGULATOR STOPPER				1
6	132.04-01-05	132-D-193	送布调节轴	FEED ADJUSTING SHAFT	1	1	1	1
7	132.04-02	132-D-078	送布调整轴挡片	FEED ADJUSTING SHAFT STOPPER	1	1	1	1
8	132.04-03	SM502	螺钉	SCREW,PAN SM3/16x32x6	1	1	1	1
9	132.04-04	132-D-154-1	送布摇动连杆	FEED ROCK CONNECTING ROD	1	1	1	1
10	132.04-05	132-D-052	滚针轴承	NEEDLE BEARING	1	1	1	1
11	132.04-06	132-D-062	送布偏心轮	ECCENTRIC WHEEL	1	1	1	1
12	132.04-07	SM806	送布偏心轮固定螺钉	SET SCREW, SOCKET(CP) SM1/4x40x9.4	2	2	2	2
13	132.04-08	132-D-164	送布摆动臂连板	FEED ROCK ARM LINK	1	1	1	1
14	132.04-09	132-D-073	送布摆动臂轴	FEED ROCK RING, SHAFT	1	1	1	1
15	132.04-10	132-D-096	卡簧	RETAINING RING, E6	2	2	2	2
16	132.04-11	132-D-174	送布曲柄	FEED ROCK ARM	1	1	1	1
17	132.04-12	SM802	螺钉	SCREW, SM1/4x28x18	1	1	1	1
18	132.04-13	132-D-050	针距标盘组件	STITCH CONTROL DIAL ASSY	1		1	
	133.04-13	133-D-050	针距标盘组件	STITCH CONTROL DIAL ASSY		1		
	135.04-13	135-D-050	针距标盘组件	STITCH CONTROL DIAL ASSY				1
19	132.04-13-01	132-D-060	针距调节螺杆	STITCH CONTROL SCREW	1	1	1	1
20	132.04-13-02	132-D-050-1	针距标盘(组件)	STITCH CONTROL DIAL	1		1	
	133.04-13-02	133-D-050-1	针距标盘(组件)	STITCH CONTROL DIAL		1		
	135.04-13-02	135-D-050-1	针距标盘(组件)	STITCH CONTROL DIAL				1
21	132.04-13-03	132-D-070	针距标盘套	LENGTH CONTROL PLATE SUPPORT	1	1	1	1
22	132.04-13-04	SM503	针距标盘螺钉	SCREW, SM15/64x28x20	1	1	1	1
23	132.04-13-05	132-D-080	针距标盘密封圈	O RING	1	1	1	1
24	132.04-14	132-D-090	定位销	POSITIONING PIN	1	1	1	1
25	132.04-15	132-D-106	定位销弹簧	SPRING	1	1	1	1
26	132.04-16	132-D-184	针距座	FEED REGULATOR	1	1	1	1
27	132.04-17	SM718	固定螺钉	SET SCREW, SOCKET SM15/64x28x10	3	3	3	3
28	132.04-18	132-D-194	连杆	FEED REGULATOR CONNECTING ROD	1	1	1	1
29	132.04-19	SM702	针距连杆螺钉	SHOULDER SCREW, SM15/64x28	1	1	1	1
30	132.04-20	132-D-083	倒缝扳手轴	REVERSE STITCH LEVER SHAFT	1	1	1	1
31	132.04-21	132-D-116	卡簧	RETAINING RING E8	1	1	1	1
32	132.04-22	132-D-126	垫圈	WASHER, PLAIN S 10	1	1	1	1
33	132.04-23	132-D-136	倒缝扳手轴挡板	WASHER	1	1	1	1
34	132.04-24	SM307	螺钉	SCREW PAN SM9/64x40x7	3	3	3	3
35	132.04-25	132-D-088	倒缝扳手	REVERSE LEVER ST	1	1	1	1
36	132.04-26	SM729	固定螺钉	SET SCREW, SOCKET SM15/64x28x6	1	1	1	1
37	132.04-27	132-D-146	弹簧	SPRING	1	1	1	1
38	132.04-28	132-D-098	倒转手柄止动块	REVERSE LEVER STOPPER	1	1	1	1
39	132.04-29	SM504	螺钉	SCREW PAN SM3/16x32x10	1	1	1	1
40	132.04-30	132-D-156	垫片	SCREW PLAIN M4.76	1	1	1	1
41	132.04-31	132-D-166	针距座弹簧	SPRING, FEED REGULATOR	1	1	1	1
42	132.04-32	132-D-338	弹簧勾	SPRING HOOK	1	1	1	1
43	132.04-33	SM502	弹簧勾螺钉	SCREW, PAN SM3/16x32x6	2	2	2	2
44	132.04-34	132-D-072	送料调节器偏心轴	FEED REGULATOR ECCENTRIC SHAFT	1	1	1	1
45	132.04-35	SM703	送料调节器偏心轴螺钉	SET SCREW, SOCKET SM15/64x28x6	1	1	1	1
46	132.04-36	132-D-407	挡板	STOPPER PLATE	1	1	1	1
47	132.04-37	SM332	螺钉	SCREW SM9/64x40x7	2	2	2	2

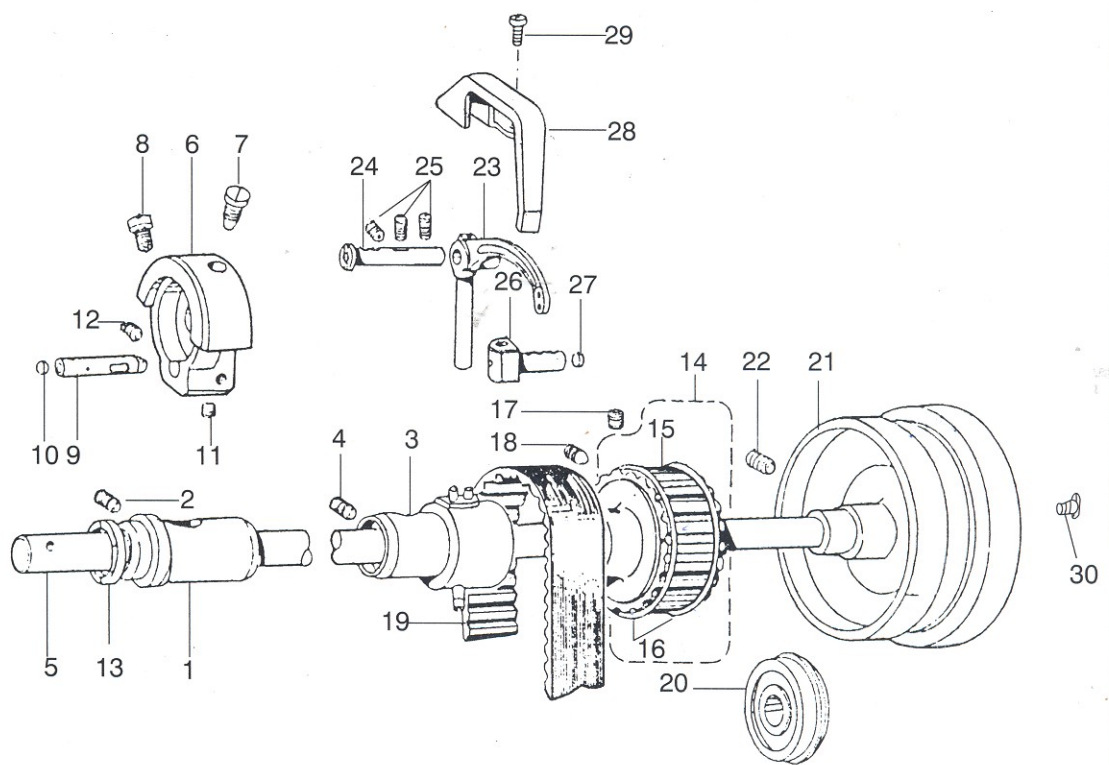
4、送布机构 / Feed mechanism



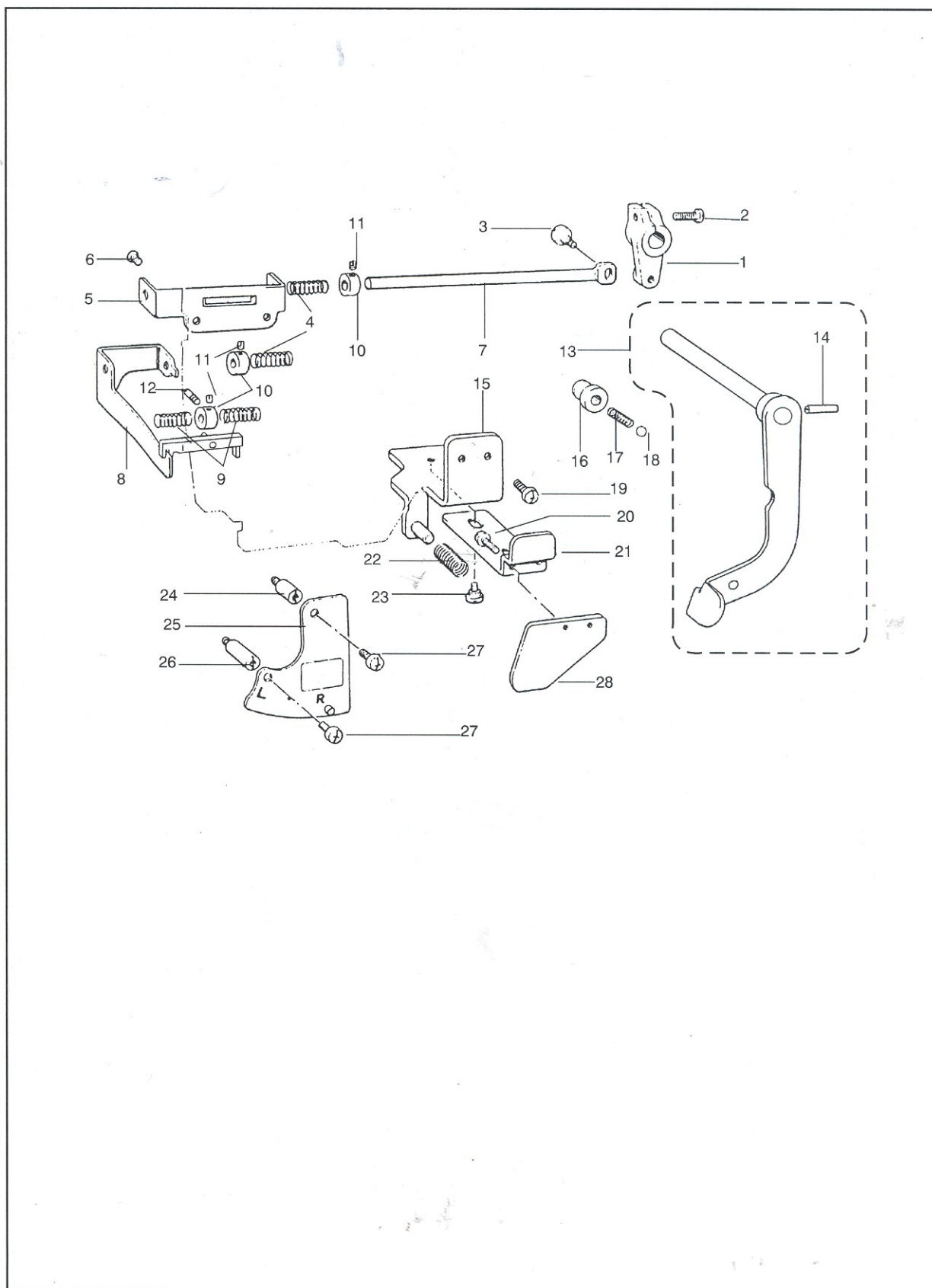
5、上轴机构/Upper shaft mechanism

序号	图号	旧图号	名 称	DESIGNATION	842S		845S	
					M	H	M	H
1	132.05-01	132-E-082	上轴前轴套	UPPER SHAFT BUSHING	1	1	1	1
2	132.05-02	SM818	上轴前轴套固定螺钉	SET SCREW, SOCKET(CP)SM1/4x40x10	1	1	1	1
3	132.05-03	132-E-092	上轴中轴套	UPPER SHAFT BUSHING	1	1	1	1
4	132.05-04	SM808	上轴中轴套固定螺钉	SET SCREW, SOCKET(CP)SM1/4x40x10	1	1	1	1
5	132.05-05	132-E-093	上轴	UPPER SHAFT	1	1		
6	132.05-06	132-E-204	针杆曲柄	THREAD TAKE-UP CRANK			1	1
	135.05-06	135-E-204	针杆曲柄	THREAD TAKE-UP CRANK	1	1	1	1
7	132.05-07	SM001	针杆曲柄定位螺钉	SCREW, SM9/32x28	1	1	1	1
8	132.05-08	SM005	针杆曲柄螺钉	SET SCREW, SM9/32x28x9.5	1	1		
9	132.05-09	132-E-183	针杆曲柄销	NEEDLE BAR CRANK PIN			1	1
	135.05-09	135-E-183	针杆曲柄销	NEEDLE BAR CRANK PIN	1	1	1	1
10	132.05-10	132-E-100	针杆曲柄销堵	PUSHER	1	1	1	1
11	132.05-11	SM809	定位螺钉	SET SCREW, SM1/4x40x4	1	1	1	1
12	132.05-12	SM812	固定螺钉	SET SCREW, SM1/4x40x5	1	1	1	1
13	132.05-13	132-E-102	上轴前轴套套圈	THREAD TAKE-UP CRANK RING	1	1	1	1
14	132.05-14	132-E-112	上齿形带轮组件	TIMING PULLEY(U) ASSY	1	1	1	1
15	132.05-14-01	132-E-112-1	上齿形带轮	TIMING PULLEY	1	1	1	1
16	132.05-14-02	132-E-112-2	上齿形带轮挡圈	TIMING PULLEY RING	1	1	1	1
17	132.05-15	SM806	固定螺钉	SET SCREW, SOCKET(CP)SM1/4x40x9.4	1	1	1	1
18	132.05-16	SM811	定位螺钉	SET SCREW, SOCKET(CN)SM1/4x40x9.8	1	1	1	1
19	132.05-17	132-E-111	同步齿形带	TIMING BELT	1	1	1	1
20	132.05-18	132-E-122	滚珠轴承620422NR	BALL BEARING, 6204ZZNR	1	1	1	1
21	132.05-19	132-E-132	皮带轮	PULLEY, ST	1	1	1	1
22	132.05-20	SM704	皮带轮固定螺钉	SET SCREW, (CP)SM15/64x28x14	2	2	2	2
23	132.05-21	132-E-214-1	挑线杆	THREAD TAKE-UP, S3 TR	1		1	
	133.05-21	133-E-214-1	挑线杆	THREAD TAKE-UP, S4 TR		1		
	135.05-21	135-E-214-1	挑线杆	THREAD TAKE-UP, S3 TR				1
24	132.05-22	132-E-103-1	挑线杆轴	THREAD TAKE-UP SHAFT	1	1	1	1
25	132.05-23	SM818	筒形固定螺钉	SET SCREW, SOCKET(CP)SM1/4x28x10	3	3	3	3
26	132.05-24	132-E-224	挑线连接柱	THREAD TAKE-UP CONNECTION	1	1		
	135.05-24	135-E-224	挑线连接柱	THREAD TAKE-UP CONNECTION			1	1
27	132.05-25	132-E-110	挑线连接柱堵	PUSHER	1	1	1	1
28	132.05-26	132-E-071	挑线杆护罩	THREAD TAKE-UP COVER	1	1	1	1
29	132.05-27	SM308	挑线杆护罩固定螺钉	SCREW, PAN SM9/64x40x5	2	2	2	2
30	132.05-28		主轴螺钉	SCREW SM3/8"X24	1	1	1	1

5、上轴机构 / Presser foot mechanism



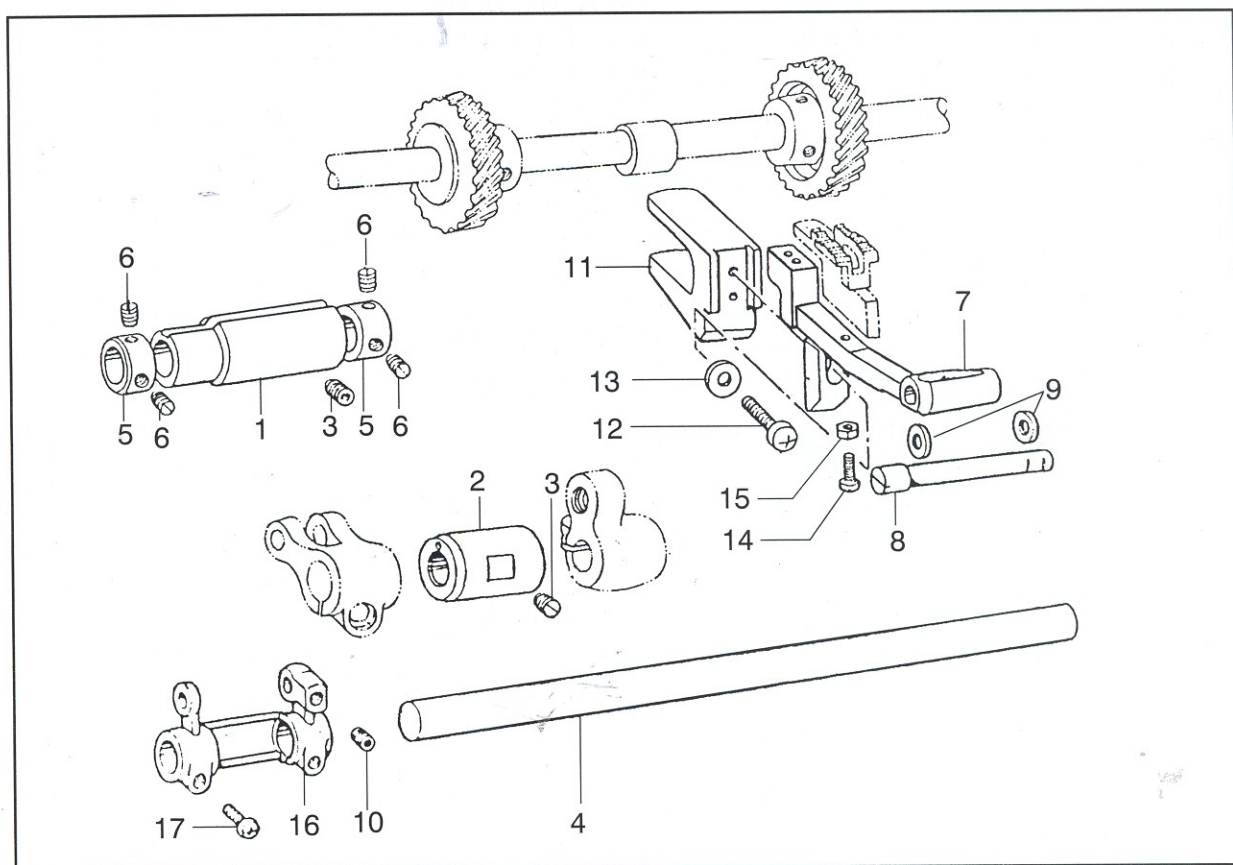
6、针棒切换机构 / Needle bar flip-up mechanism



6、针棒切换机构 / Needle bar flip-up mechanism

序号	图号	旧图号	名 称	DESIGNATION	842S		845S	
					M	H	M	H
1	135.06-01	135-F-094	杠杆轴臂	LEVER SHAFT ARM			1	1
2	135.06-02	SM527	杠杆轴臂螺钉	SCREW SM3/16x32x14			1	1
3	135.06-03	SM435	滑动轴螺钉	SCREW SM11/64x40			2	2
4	135.06-04	135-F-066	弹簧	SPRING			2	2
5	135.06-05	135-F-058	滑动轴板	SLIDING AXLE PLATE			1	1
6	135.06-06	SM404	滑动轴板螺钉	SCREW SM9/64x40x3.5			2	2
7	135.06-07	135-F-063	滑动轴	SLIDE SHAFT			1	1
8	135.06-08	135-F-068	滑动轴助动板	SLIDE SHAFT SUPPORT PLATE			1	1
9	135.06-09	135-F-076	弹簧	SPRING			2	2
10	135.06-10	135-F-012	挡圈	RETAINING RING			3	3
11	135.06-11	SM345	挡圈螺钉	SCREW SM9/64x40x3.5			5	5
12	135.06-12	SM346	导向螺钉	SCREW			1	1
13	135.06-13	135-F-073	止动杆组件	STOP LEVER SHAFT ASSY			1	1
14	135.06-13-01	135-F-073-5	弹性圆柱销	PIN			1	1
15	135.06-14	135-F-048	指示板组件	INDICATION PLATE ASSY			1	1
16	135.06-15	135-F-032	滚珠支撑轴套	BALL BEARING SUPPORT BUSH			1	1
17	135.06-16	1385-F-036	滚珠支撑弹簧	BALL BEARING SUPPORT SPRING			1	1
18	135.06-17	135-F-020	滚珠	BALL BEARING			1	1
19	135.06-18	SM504	螺钉	SCREW SM3/16x32x10			2	2
20	135.06-19	SM308	推板螺钉	SCREW SM9/64x40x8			2	2
21	135.06-20	135-F-078	推杆	HAND SPIKE			1	1
22	135.06-21	135-F-046	指示板弹簧	SPRING			1	1
23	135.06-22	SM431-3	指示板螺钉	SCREW SM3/16x32x10			2	2
24	135.06-23	135-F-030	螺栓（短）	STUD (SHORT)			1	1
25	135.06-24	135-F-038	针杆定位板组件	NEEDLE BAR FLIP-UP PLATE ASSY			1	1
26	135.06-25	135-F-040	螺栓（长）	STUD (LONG)			1	1
27	135.06-26	SM504	螺栓螺钉	SCREW SM3/16x32x10			2	2
28	135.06-27	135-F-088	推板	PUSH PLATE			1	1

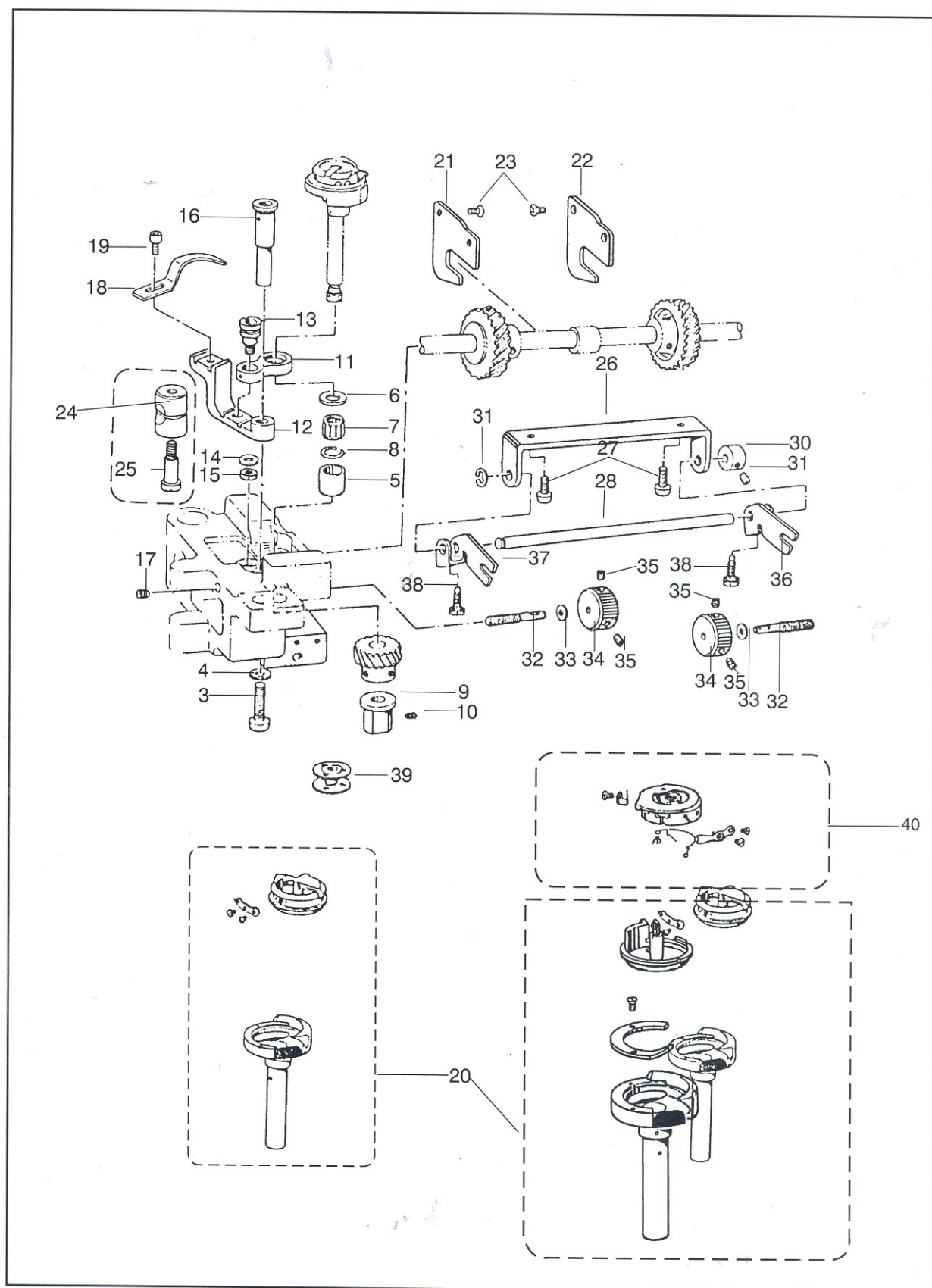
7、送料轴机构/ Feed shaft mechanism



7、送料轴机构 / Feed shaft mechanism

序号	图号	旧图号	名 称	DESIGNATION	842S		845S	
					M	H	M	H
1	132.07-01	132-G-272	送料轴前轴套	FEED SHAFT BUSH(L)	1	1	1	1
2	132.07-02	132-G-282	送料轴右轴套	FEED SHAFT BUSH(R)	1	1	1	1
3	132.07-03	SM807	固定螺针	SET SCRW, SOCKET(CP) SM1/4x28x10	2	2	2	2
4	132.07-04	132-G-143	送布轴	FEED ROCK SHAFT	1	1	1	1
5	132.07-05	132-G-292	送料轴挡圈	SET SCREW, SM6.35	2	2	2	2
6	132.07-06	SM809	送料轴挡圈螺钉	FEED BAR, ST SM1/4x40x4	4	4	4	4
7	132.07-07	132-G-254	牙架	FEED BAR, ST	1	1	1	1
8	132.07-08	132-G-153	牙架销	FEED BAR SHAFT	1	1	1	1
9	132.07-09	132-G-356	牙架销垫圈	RHRUST RING	2	2	2	2
10	132.07-10	SM703	牙架销螺钉	SET SCREW, SOCKET SM15/64x28x6	1	1	1	1
11	132.07-11	132-G-264	抬牙叉	FEED BAR FORK	1	1	1	1
12	132.07-12	SM705	抬牙叉螺钉	SCREW, PAN SM1/8x40x12	1	1	1	1
13	132.07-13	132-G-366	垫圈	WASHING, PLAIN S6	1	1	1	1
14	132.07-14	SM203	螺钉	SCREW, PAN SM1/8x40x12	1	1	1	1
15	132.07-15	SD203	螺母	NUT, 1 SM1/8x40	1	1	1	1
16	132.07-16	132-G-274	牙架曲柄	FEED ROCK BASE ARM	1	1	1	1
17	132.07-17	SM402	牙架曲柄螺钉	SCREW, PAN SM11/64x40x12	2	2	2	2

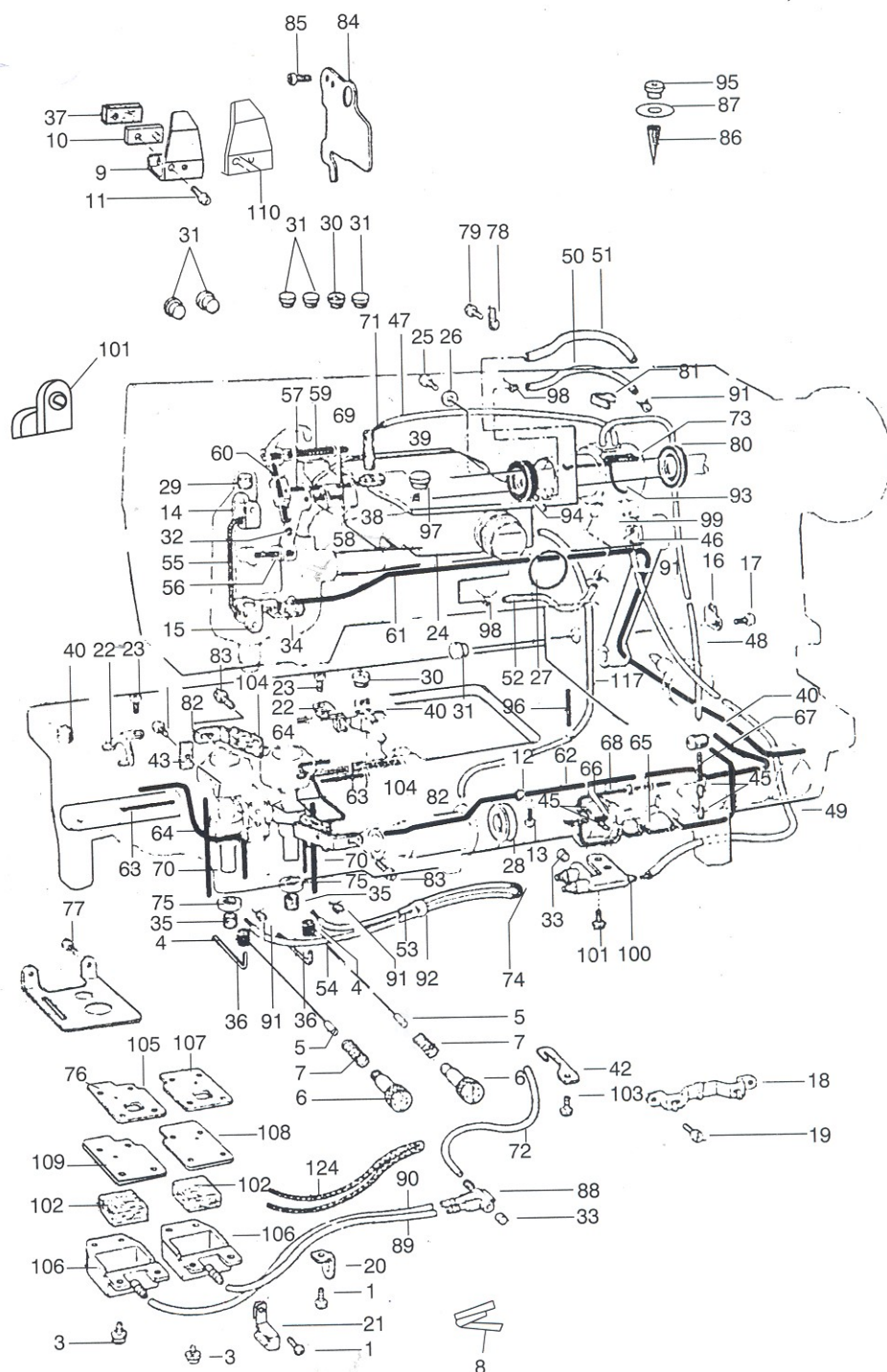
8、旋梭机构 / Rotary mechanism



8、旋梭机构/Rotary mechanism

序号	图号	旧图号	名 称	DESIGNATION	842S		845S	
					M	H	M	H
1	132.08-01	132-H-101	旋梭台左	ROTARY HOOK STAND ASSY (L)	1	1	1	1
2	132.08-02	132-H-111	旋梭台右	ROTARY HOOK STAND ASSY(R)	1	1	1	1
3	132.08-03	SM813	梭架固定螺钉	SCREW,PAN SM1/4x28x25	2	2	2	2
4	132.08-04	132-H-176	梭架固定螺钉垫片	WASHER	2	2	2	2
5	132.08-05	132-H-142	旋梭轴上轴套	ROTARY HOOK SHFAT BUSH(U)	2	2	2	2
6	132.08-06	132-H-186	旋梭轴上轴套衬套	THRUST RING	2	2	2	2
7	132.08-07	132-H-152	滚针轴承	NEEDLE BEARING	2	2	2	2
8	132.08-08	132-H-196	挡圈	STOP RING	2	2	2	2
9	132.08-09	132-H-302	旋梭轴下轴套	ROTARY HOOK SHAFT BUSH(D)	2	2	2	2
10	132.08-10	SM505	梭旋下轴套螺钉	SET SCREW,(CP)SM3/16x32x5	2	2	2	2
11	132.08-11	132-H-234	支架连杆	OPEBER LINK	2	2	2	2
12	132.08-12	132-H-244	分线摆动连杆	OPENER LEVER	2	2	2	2
13	132.08-13	132-H-120	分线连杆连接轴	OPENER LINK SHAFT	2	2	2	2
14	132.08-14	132-H-206	垫圈	WASHER,PLAIN SM4.67	2	2	2	2
15	132.08-1	SD505	螺母	NUT,SM3/16x32	2	2	2	2
16	132.08-16	132-H-113	摆动杆轴	OPENER LEVER SHAFT	2	2	2	2
17	132.08-17	SM506	摆动杆轴固定螺钉	SET SCREW,(CP) SM3/16x32x10	2	2	2	2
18	132.08-18	132-H-025	旋梭拨线勾	OPENER	2	2	2	2
19	132.08-19	SM309	分线勾固定螺钉	BOLT,SOCKER SM9/64x40x8	2	2	2	2
20	132.08-20	132-H-035	旋梭组件	ROTARY HOOK ASSEMBLY	2			
	133.08-20	133-H-035	旋梭组件	ROTARY HOOK ASSEMBLY		2		
	135.08-20	135-H-035	旋梭组件	ROTARY HOOK ASSEMBLY				
	136.08-20	136-H-035	旋梭组件	ROTARY HOOK ASSEMBLY			2	2
21	132.08-21	132-H-108	齿轮挡片(左)	GEAR GUIDE(L)	1	1	1	1
22	132.08-22	132-H-118	齿轮挡片(右)	GEAR GUIDE(R)	1	1	1	1
23	132.08-23	SM310	齿轮导架螺钉	SCREW,SM3.57	4	4	4	4
24	132.08-24	132-H-162	压紧轴套组件	PINCH SLEEVE ASSY	2	2	2	2
25	132.08-25	SM706	压紧轴套螺钉	SCREW,SM15/64x28x14	2	2	2	2
26	132.08-26	132-H-128	调整杆支架	ADJUST BAR SUPPORT	1	1	1	1
27	132.08-27	SM504	调整杆支架螺钉	SCREW,PAN SM3/16x32x10	2	2	2	2
28	132.08-28	132-H-123	调整杆	ADJUST BAR	1	1	1	1
29	132.08-29	132-H-216	调节杆卡圈	RETAINING RING,E4	1	1	1	1
30	132.08-30	132-H-172	止推环	SET SCREW COLLAR	1	1	1	1
31	132.08-31	SM403	止推环螺钉	SET SCREW,SOCKET(CP)SM11/64x40x6	1	1	1	1
32	132.08-32	SM814	旋梭底座调节螺钉	ROTRY HOOK BASS ADJUST SCREW	2	2	2	2
33	132.08-33	132-H-226	梭架调整垫片	WASHER,PLAIN S4.37	2	2	2	2
34	132.08-34	132-H-130	旋梭底座调整旋钮	ROTARY HOOK BASE ADJUST DIAL	2	2	2	2
35	132.08-35	SM403	旋钮坚固螺钉	SET SCREW,SOCKET(CP) SM11/64x40x6	4	4	4	4
36	132.08-36	132-H-138	调整叉杆(右)	PRESET LEVER(R)	1	1	1	1
37	132.08-37	132-H-148	调整叉杆(左)	PRESET LEVER(L)	1	1	1	1
38	132.08-38	SM311	调整叉杆固定螺钉	SCREW	2	2	2	2
39	132.08-39	132-H-045	梭心	BOBBIN SHUTTLE	2	2	2	2
40	132.08-40	135-H-055	梭心套	SHUTTLE COVER			2	2

10、润滑机构/Lubrication



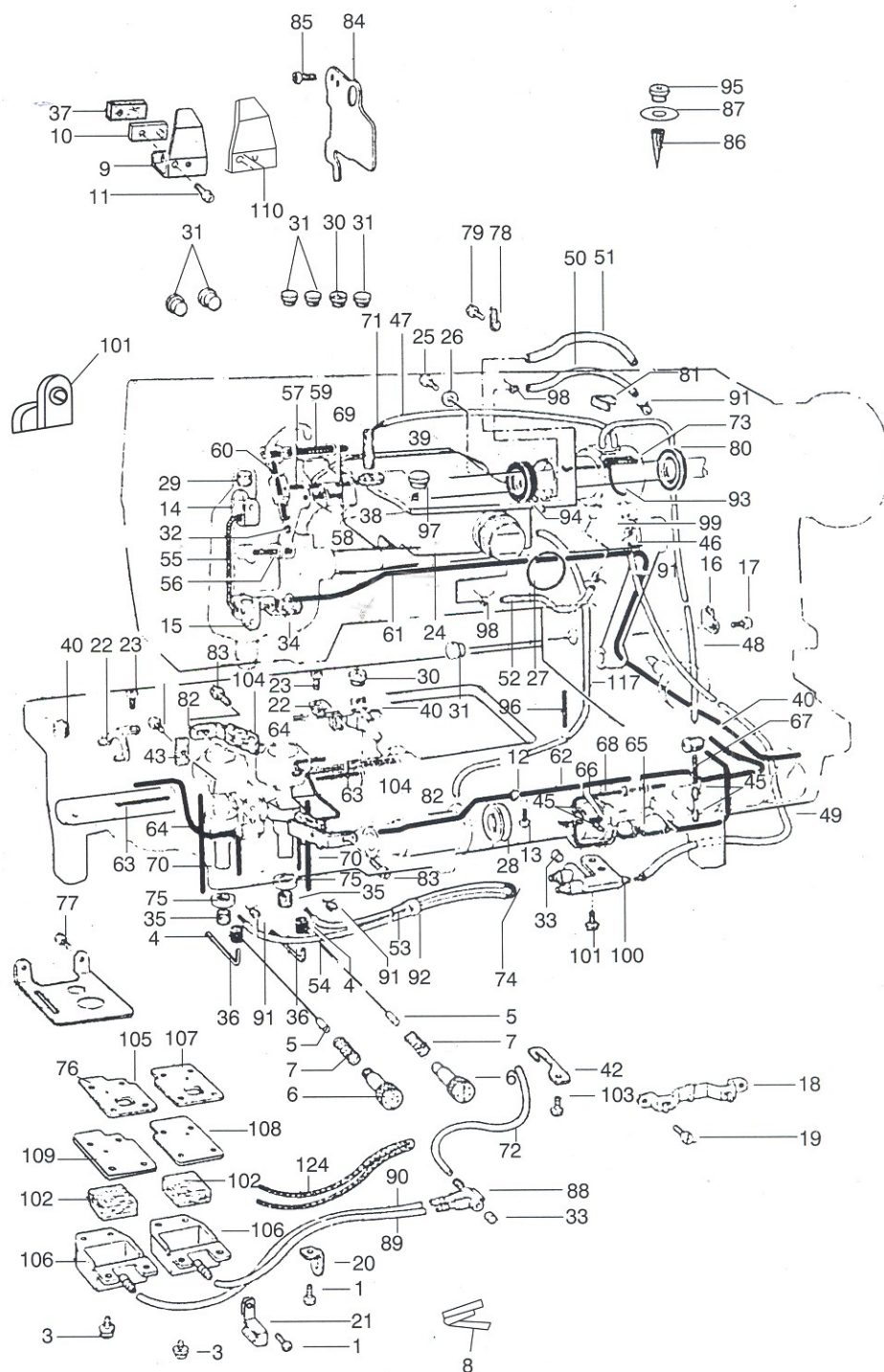
10、润滑机构/Lubrication

序号	图号	旧图号	名 称	DESIGNATION	842S		845S	
					M	H	M	H
1	132.10-01	SM502	油管支架螺钉	SCREW,PAN SM3/16x32x6	2	2	2	2
2	132.10-02	132-J-427	小油箱油线	WICK(L=370),SUN-TANK	1	1	1	1
3	132.10-03	SM312	回油盒螺钉	SCREW,PAN SM9/64x40x8	8	8	8	8
4	132.10-04	132-J-140	油量调节套	RUBBER RING	2	2	2	2
5	132.10-05	132-J-150	油量调节塞	RUBBER ORESSER	2	2	2	2
6	132.10-06	132-J-160	油量调节螺钉	OIL ADJUST SCREW	2	2	2	2
7	132.10-07	132-J-236	油量调节弹簧	OIL ADJUST SPRING	2	2	2	2
8	132.10-08	132-J-266	弹簧夹	WASHER	8	8	8	8
9	132.10-0	132-J-158	油限位板	OIL STOPPER PLATE	1	1	1	1
10	132.10-10	132-J-168	油限位压紧器	OIL STOPPER PLATE PRESSER	1	1	1	1
11	132.10-11	SM507	油限位板螺钉	SCREW,PAN SM3/16x32x12	1	1	1	1
12	132.10-12	132-J-278	油夹	WICK SUPPORT	1	1	1	1
13	132.10-13	SM308	螺钉	SCREW,BIND SM9/64x40x5	1	1	1	1
14	132.10-14	132-J-188	针杆支架上油线夹	FELT SUPPORT(U)	1	1	1	1
	135.10-14	135-J-188	针杆支架油线压板	FELT SUPPORT(U)				
15	132.10-15	132-J-198	针杆支架下油线夹	FELT SUPPORT(D)	1	1	1	1
16	132.10-16	132-J-208	油线支架	WICK SUPPORT	1	1	1	1
17	132.10-17	SM308	螺钉	SCREW,PAN SM9/64x40x5	1	1	1	1
18	132.10-18	132-J-218	送布调整轴油线夹	WICK SUPPORT	1	1	1	1
19	132.10-19	SM204	送布调整轴油线夹螺钉	SCREW,PAN SM1/8x40x4	2	2	2	2
20	132.10-20	132-J-298	油管支架	TUBE SUPPORT BRACKET L	1	1	1	1
21	132.10-21	132-J-308	油管支架	OIL TUBE SUPPORT	1	1	1	1
22	132.10-22	132-J-228	下轴油线夹	WICK HOLDER	2	2	2	2
23	132.10-23	SM308	螺钉	SCREW,PAN SM9/64x40x5	2	2	2	2
24	132.10-24	132-J-170	油盒组件	OIL TANK ASSY	1	1	1	1
25	132.10-25	SM504	油盒螺钉	SCREW,PAN SM3/16x32x10	2	2	2	2
26	132.10-26	132-J-246	油盒螺钉垫片	WASHER,PLAIN M4.76	2	2	2	2
27	132.10-27	132-J-180	油窗O形圈	O RING,P30	1	1	1	1
28	132.10-28	132-J-406	下轴中轴套油封	OIL SEAT,PLUNGER PUMP	1	1	1	1
29	132.10-29	132-J-190	针杆木塞	NEEDLE BAR CAP	1	1	1	1
30	132.10-30	132-J-200	橡皮塞	OIL CAP	2	2	2	2
31	132.10-31	132-J-210	油封(塞)	OIL CAP	6	6	6	6
32	132.10-32	132-J-220	挑线杆塞	OIL CAP	1	1	1	1
33	132.10-33	132-J-700	油管接头油塞	OIL CAP	2	2	2	2
34	132.10-34	132-J-017	摆动架毛毡	FELT	1	1		
	135.10-34	135-J-017	针杆支架羊毛毡	FELT			1	1
35	132.10-35	132-J-027	离合器毛毡	CLUTCH FELT	2	2		
	135.10-35	135-J-027	羊毛毡	FELT			2	2
36	132.10-36	132-J-037	离合器油毡条	CLUTCH FELT	2	2	2	2
37	132.10-37	132-J-047	挑线杆挡油毡	FELT,THREAD TAKE-UP	1	1	1	1
38	132.10-38	132-J-057	上轴前轴套油毡	FELT,UPPER SHAFT L	1	1	1	1
39	132.10-39	132-J-067	上轴前轴套上毛毡	FELT	1	1	1	1
40	132.10-40	132-J-077	底板毛毡	FELT	3	3	3	3
41	132.10-41	132-J-417	油管输油管	OIL TUBE,OIL TANK	1	1	1	1
42	132.10-42	132-J-288	油管勾板	TUBE SUPPORT BRACKET	1	1	1	1
43	132.10-43	132-J-087	抬牙叉毛毡	FELT	1	1	1	1
44	132.10-44	SM313	抬牙叉毛毡螺钉	SCREW,SM9/64x40x6	1	1	1	1
45	132.10-45	132-J-097	送布调整轴油毡	FELT	4	4	4	4
46	132.10-46	132-J-256	中轴套竖钢丝	WIRE	1	1	1	1
47	132.10-47	132-J-107	油管L=190	OIL TUBE(L=190)	1	1	1	1
48	132.10-48	132-J-117	油管	OIL TUBE	1	1	1	1
49	132.10-49	132-J-127	油管L=390	OIL TUBE(L=390)	1	1	1	1
50	132.10-50	132-J-137	油管L=160	OIL TUBE(L=160)	1	1	1	1
51	132.10-51	132-J-147	油管L=160	OIL TUBE(L=160)	1	1	1	1
52	132.10-52	132-J-157	油管L=90	OIL TUBE(L=90)	1	1	1	1
53	132.10-53	132-J-167	油管L=180	OIL TUBE(L=180)	1	1	1	1

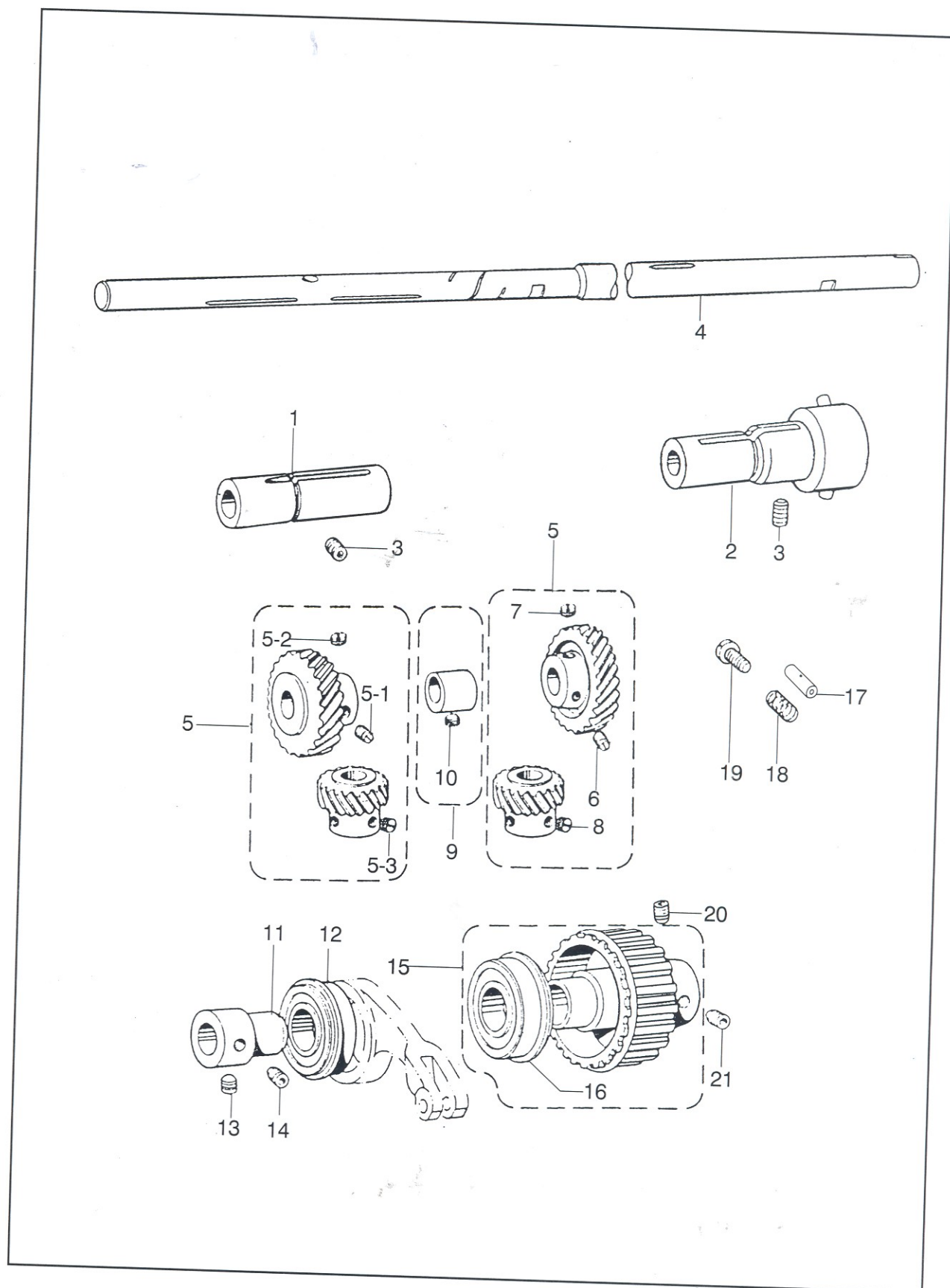
10、润滑机构/Lubrication

序号	图号	旧图号	名 称	DESIGNATION	842S		845S	
					M	H	M	H
54	132.10-54	132-J-177	油管L=240	OIL TUBE(L=240)	1	1	1	1
55	132.10-55	132-J-197	油线 L=200	WICK(L=200)	1	1	1	1
56	132.10-56	132-J-207	油线 L=50	WICK(L=50)	1	1	1	1
57	132.10-57	132-J-217	油线 L=30	WICK(L=30)	1	1	1	1
58	132.10-58	132-J-227	油线 L=45	WICK(L=45)	1	1	1	1
59	132.10-59	132-J-237	油线 L=138	WICK(L=138)	1	1	1	1
60	132.10-60	132-J-247	油线4x4 L=40	WICK 4x4 (L=40)	1	1	1	1
61	132.10-61	132-J-257	油线L=440	WICK (L=440)	1	1	1	1
62	132.10-62	132-J-267	油线4x4 L=350	WICK 4x4 (L=350)	1	1	1	1
63	132.10-63	132-J-277	油线L=250	WICK	2	2	2	2
64	132.10-64	132-J-287	油线4x4 L=250	WICK 4x4 (L=250)	2	2	2	2
65	132.10-65	132-J-287	油线4x4 L=250	WICK 4x4 (L=250)	1	1	1	1
66	132.10-66	132-J-247	油线4x4 L=40	WICK 4x4 (L=40)	1	1	1	1
67	132.10-67	132-J-187	油线L=35	WICK 4x4 (L=35)	1	1	1	1
68	132.10-68	132-J-347	油线L=110	WICK(L=110)	1	1	1	1
69	132.10-69	132-J-357	油线L=25	WICK(L=25)	1	1	1	1
70	132.10-70	132-J-447	油线L=70	WICK(L=70)	2	2	2	2
71	132.10-71	132-J-297	油线L=650	WICK(L=650)	1	1	1	1
72	132.10-72	132-J-407	活塞泵输油管	OIL TUBE,PLUNGER PUMP	1	1	1	1
73	132.10-73	132-J-247	油线4x4 L=40	WICK 4x4 (L=40)	1	1	1	1
74	132.10-74	132-J-307	油线L=530	WICK(L=530)	1	1	1	1
75	132.10-75	132-J-317	梭头下端毛毡架	SPACER	2	2	2	2
76	132.10-76	132-J-230	护尘罩	DUST PROTECTOR	1	1		
	135.10-76	135-J-230	护尘罩	DUST PROTECTOR			1	1
77	132.10-77	SM308	螺钉	SCREW,PAN SM9/64x40x5	2	2	2	2
78	132.10-78	132-J-238	油管支架	TUBE SUPPORT	1	1	1	1
79	132.10-79	SM404	螺钉	SCREW,PAN SM11/64x40x8	1	1	1	1
80	132.10-80	132-J-240	油封	OIL SEAL	1	1	1	1
81	132.10-81	132-J-248	油管夹	TUBE CALKING	1	1	1	1
82	132.10-82	132-J-258	下轴齿轮油毡架	FELT PRESSER	2	2	2	2
83	132.10-83	SM308	螺钉	SCREW,PAN SM9/64x40x5	2	2	2	2
84	132.10-84	132-J-268	挡板	INTERRUPT PLATE	1	1	1	1
85	132.10-85	SM308	螺钉	SCREW,PAN SM9/64x40x5	2	2	2	2
86	132.10-86	132-J-250	过滤器	OIL FILTER	1	1	1	1
87	132.10-87	132-J-260	油标片	OIL MARK SHEET	1	1	1	1
88	132.10-88	132-J-350	油管接头	TERMINALL	1	1	1	1
89	132.10-89	132-J-387	右回油箱油管	OIL TUBE,SUB-TANK R	1	1	1	1
90	132.10-90	132-J-397	左回油箱油管	OIL TUBE,SUB-TANK L	1	1	1	1
91	132.10-91	132-J-278	油夹	TUBE CLIP	7	7	7	7
92	132.10-92	132-J-327	油管 L=5	OIL TUBE(L=5)	1	1	1	1
93	132.10-93	132-J-337	油线 L=70	WICK(L=70)	1	1	1	1
94	132.10-94	132-J-270	油封	OIL SEAL	1	1	1	1
95	132.10-95	132-J-280	油封	OIL CAP	1	1	1	1
96	132.10-96	132-J-187	油线 L=35	WICK(L=35)	1	1	1	1
97	132.10-97	132-J-200	油盒橡皮塞	OIL CAP	1	1	1	1
98	132.10-98	132-J-266	油夹	TUBE CLIP	3	3	3	3
99	132.10-99	132-J-276	油夹	TUBE CLIP	1	1	1	1
100	132.10-100	132-J-290	油管接头	TERMINAL	1	1	1	1
101	132.10-101	SM314	油管接头螺钉	SCREW,PAN SM9/64x40x6	2	2	2	2
102	132.10-102	132-J-377	回油盒油毡	FELT SUB-TANK	2	2	2	2
103	132.10-103	SM314	油管支架螺钉	SCREW,PAN SM9/64x40x6	1	1	1	1
104	132.10-104	132-J-367	旋梭齿轮油毡	FELT	2	2	2	2
105	132.10-105	132-J-340	回油盒	SUB-TANK COVER L	1	1	1	1
106	132.10-106	132-J-300	小油箱	SUB-TANK	2	2	2	2
107	132.10-107	132-J-330	右旋梭底盖板	SUB-TANK COVER R	1	1	1	1
108	132.10-108	132-J-310	右油封垫	OIL SEAL R,SUB-TANK	1	1	1	1
109	132.10-109	132-J-320	左油封垫	OIL SEAL L,SUB-TANK	1	1	1	1
110	135.10-09	135-J-158	挑线杆挡油板	OIL STOPPER PLATE			1	1
111	135.10-110	135-J-208	针杆支架油线夹	OIL STOPPER PLATE			3	3

10、润滑机构/Lubrication



11、下轴机构/Lower shaft mechanism



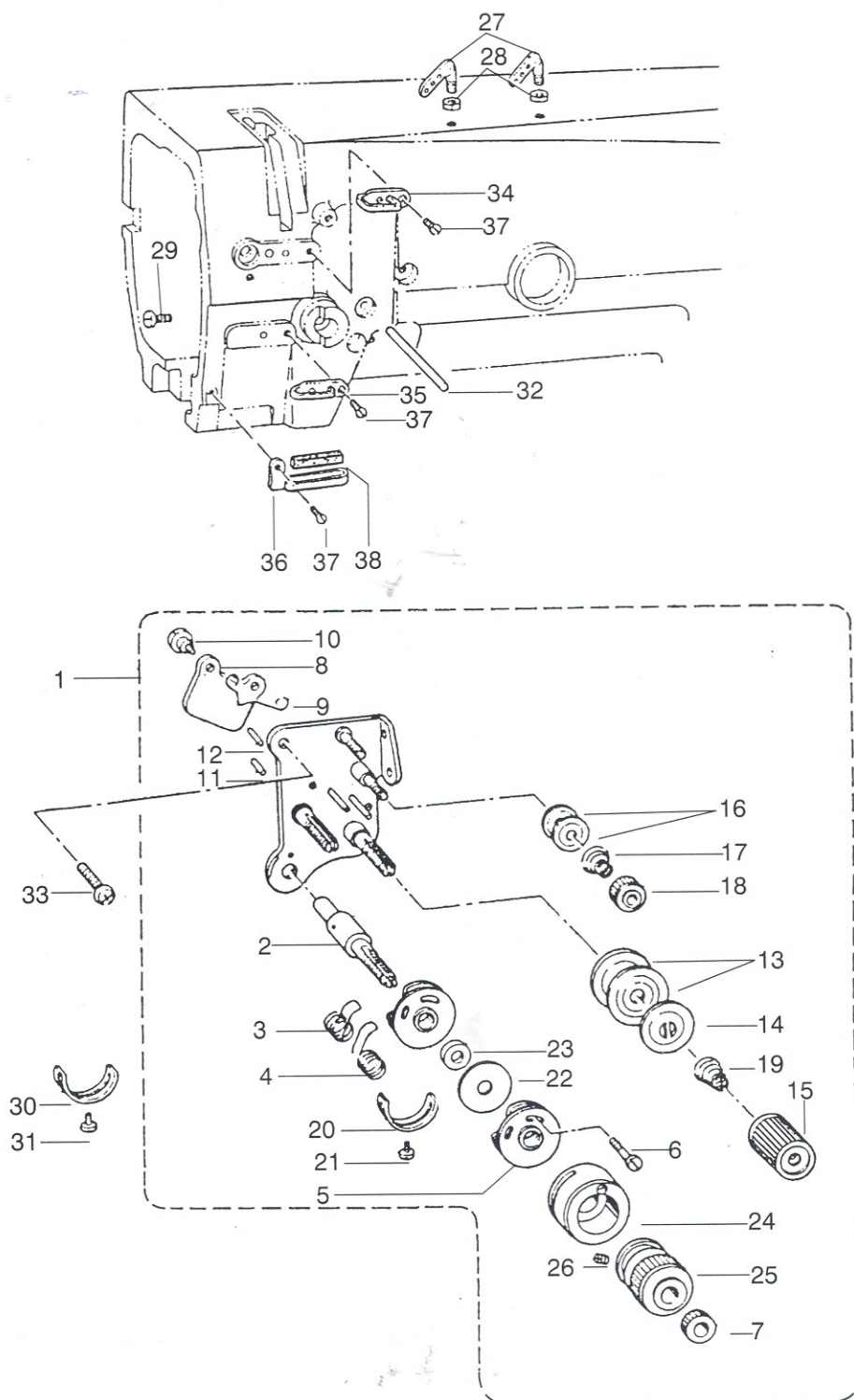
11、下轴机构 / Lower shaft mechanism

序号	图号	旧图号	名 称	DESIGNATION	842S		845S	
					M	H	M	H
1	132.11-01	132-K-182	下轴前轴套	ROTARY HOOK BASE BUSH L	1	1	1	1
2	132.11-02	132-K-192	下轴后轴套	ROTARY HOOK BASE BUSH ASSY®	1	1	1	1
3	132.11-03	SM807	固定螺钉	SET SCREW, SOCKET(CP) SM1/4x28x10	2	2	2	2
4	132.11-04	132-K-133	下轴	LOWER SHAFT, ST	1	1	1	1
5	132.11-05	132-K-202	斜齿轮组件	SPIRAL GEAR ASSY(A)	2	2	2	2
6	132.11-06		固定螺钉	SET SCREW, SM6.35	4	4	4	4
7	132.11-07		固定螺钉	SET SCREW, SM6.35	2	2	2	2
8	132.11-08		固定螺钉	SET SCREW, (CP) SM6.35	6	6	6	6
9	132.11-09	132-K-212	抬牙偏心轮	VERTICAL FEED ECCENTRIC WHEEL	1	1	1	1
10	132.11-10	SM816	抬牙偏心轮固定螺钉	SET SCREW, SM1/4x40x5.5	1	1	1	1
11	132.11-11	132-K-222	轴承衬套	BALL BEARING ASSY	1	1	1	1
12	132.11-12	132-K-232	600422NR	BALL BEARING, 6004ZZNR	1	1	1	1
13	132.11-13	SM817	固定螺钉	SET SCREW, SOCKET(CN) SM1/4x40x10	1	1	1	1
14	132.11-14	SM806	固定螺钉	SET SCREW, SOCKET(CP) SM1/4x40x9.4	1	1	1	1
15	132.11-15	132-K-242	下齿形带轮组件	TIMING PULLEY D ASSY SET	1	1	1	1
16	132.11-16	132-K-252	轴承组件	TIMING PULLEY D ASSY	1	1	1	1
	132.11-16-01	132-K-252-1	滚动轴承620422NR	BALL BEARING 620422NR	1	1	1	1
17	132.11-17	132-K-262	活塞	PLUNGER	1	1	1	1
18	132.11-18	132-K-276	活塞弹簧	PLUNGER SPRING	1	1	1	1
19	132.11-19	SM818	活塞螺钉	SCREW, SM1/4x40x5	1	1	1	1
20	132.11-20	SM806	下轴齿形带轮螺钉	SET SCREW, SOCKET(CP) SM6.35	1	1	1	1
21	132.11-21	SM817	下轴齿形带轮定位螺钉	SET SCREW, SOCKET(CN) SM6.35	1	1	1	1

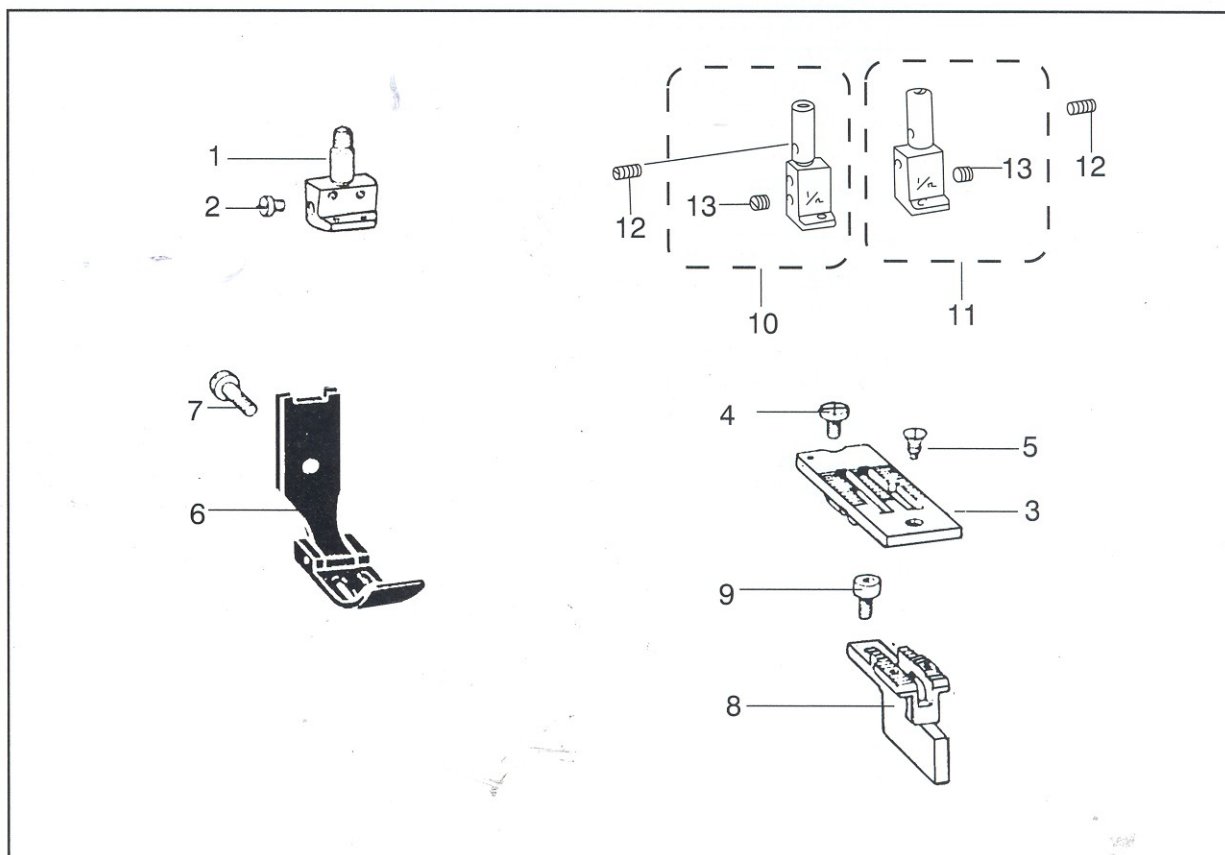
12、穿线机构 / Threading mechanism

序号	图号	旧图号	名 称	DESIGNATION	842S		845S	
					M	H	M	H
1	132.12-01	132-L-055	夹线器组件	UPPER THREAD TENSION ASSY,D	1	1	1	1
2	132.12-01-01	132-L-360	挑线簧螺钉	SPRING,TENSION ADJUST	1	1	1	1
3	132.12-01-02	132-L-296	左挑线簧	TENSION STUD	1	1	1	1
4	132.12-01-03	132-L-306	右挑线簧	THREAD TAKE-UP SPRING L	1	1	1	1
5	132.12-01-04	132-L-065	挑线导线器组件	THREAD TAKE-UP SPRING R	1	1	1	1
6	132.12-01-05	SM105	导线器螺钉	TENSION SPRING GUIDE ASSY	2	2	2	2
7	132.12-01-06	132-L-370	夹线螺母	SCREW,SM3/32x56	1	1	1	1
8	132.12-01-07	132-L-075	松线板	TENSION NUT	1	1	1	1
9	132.12-01-08	132-L-316	松线板簧	TENSION RELEASE PLATE	1	1	1	1
10	132.12-01-09	SM315	松线板螺钉	SPRING,TENSION ERLEASE	1	1	1	1
11	132.12-01-10	132-L-380	松线针 (L)	SHOULDER SCREW,SM3.57	2	2	2	2
12	132.12-01-11	132-L-390	松线针 (R)	PIN,TENSION ELEASE(L)	1	1	1	1
13	132.12-01-12	132-L-085	夹线板	PIN,TENSION RELEASE(R)	1	1	1	1
14	132.12-01-13	132-L-095	夹线板座	TENSION DISC	4	4	4	4
15	132.12-01-14	132-L-400	夹线螺母	TENSION DISE PRESSER	2	2	2	2
16	132.12-01-15	132-L-105	过线夹板	TENSION NUT	2	2	2	2
17	132.12-01-16	132-L-326	过线簧	THREED GUIDE DISC	4	4	4	4
18	132.12-01-17	132-L-410	夹线螺母	SPRING,PRE-TENSION(A)	2	2	2	2
19	132.12-01-18	132-L-286	夹线簧	TENSION NUT	2	2	2	2
20	132.12-01-19	132-L-115	夹线簧调整板	TENSION SPRING STOPPER	2	2	2	2
21	132.12-01-20	SM308	螺钉	SCERW,PAN SM9/64x40x5	1	1	1	1
22	132.12-01-21	132-L-336	挑线簧导向板	SPACER	1	1	1	1
23	132.12-01-22	132-L-346	套环	COLLAT	1	1	1	1
24	132.12-01-23	132-L-125	夹线座	STOPPER SUPPORT	1	1	1	1
25	132.12-01-24	132-L-420	夹线套盖	ADJUST THUMB	1	1	1	1
26	132.12-01-25	SM205	螺钉	SET SCERW,(CP) SM3/32x56	1	1	1	1
27	132.12-02	132-L-135	三眼线勾	THREED RETAINER	1	1	1	1
28	132.12-03	SD707	三眼线勾螺母	NUT,SM15/64x28	2	2	2	2
29	132.12-04	SM316	螺钉	SCREW,SM9/64x40x7	2	2	2	2
30	132.12-05	132-L-115	挑线簧调整板	TENSION SPRING STOPPER	1	1	1	1
31	132.12-06	SM308	螺钉	SCREW,PAN SM9/64x40x5	1	1	1	1
32	132.12-07	132-L-430	松线顶杆	TENSION RELEASE BAR	1	1	1	1
33	132.12-08	SM404	螺钉	SCREW,PAN SM4.37-40x8	1	1	1	1
34	132.12-09	132-L-145	上过线勾	ARM THREAD GUIDE(U)	1	1	1	1
35	132.12-10	132-L-155	大过线勾	ARM THREAD GUIDE(M)	1	1	1	1
36	132.12-11	132-L-165	导线夹	ARM THREAD GUIDE(D)	1	1	1	1
37	132.12-12	SM317	线勾螺钉	SCREW,FLAT SM9/64x40x5.5	1	1	1	1
38	132.12-13	132-L-437	导线夹毛毡	FELT	3	3	3	3
					1	1	1	1

12、穿线机构/ Threading mechanism



13、针组零件 / Gauge part



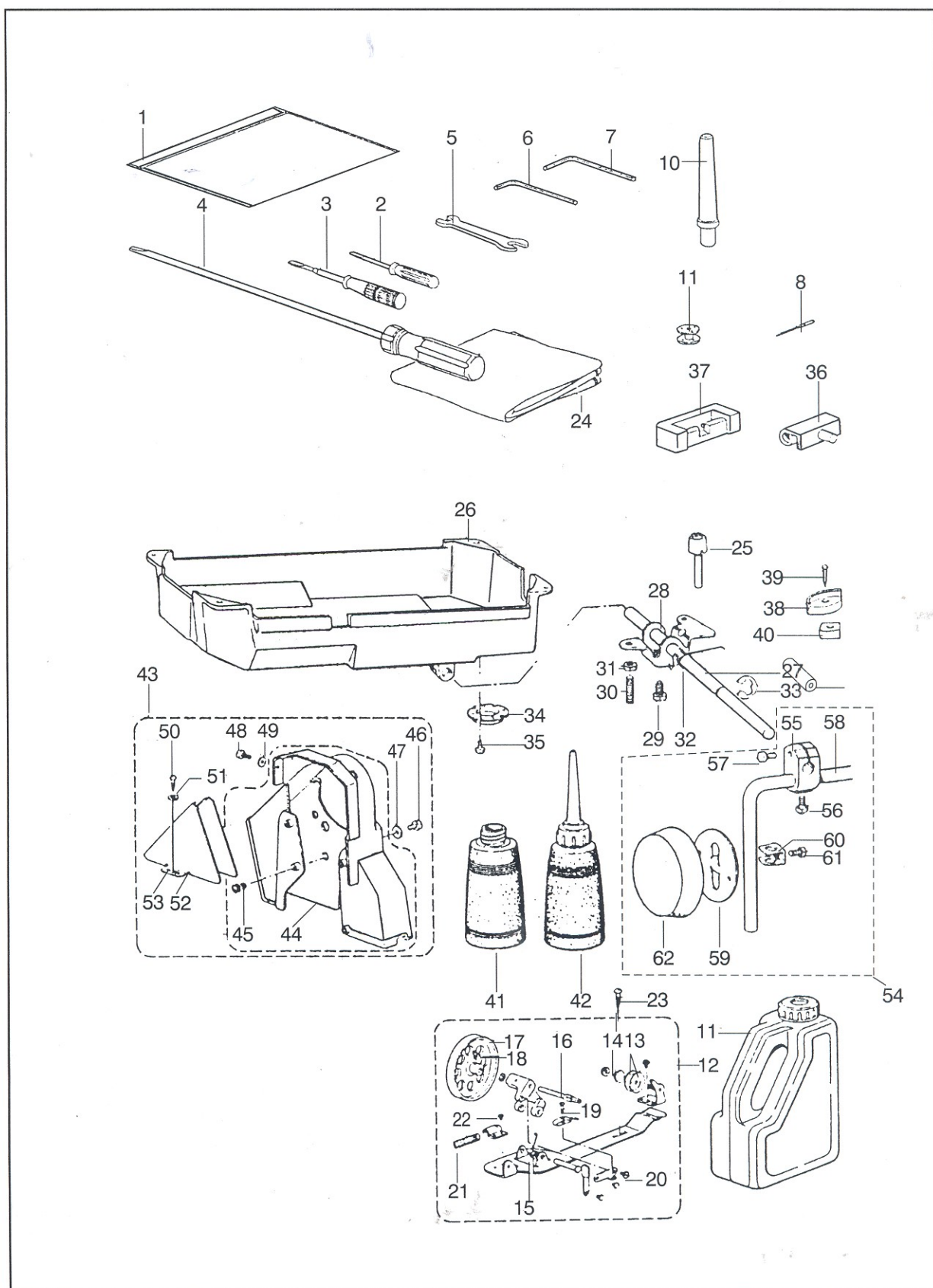
13、针组零件 / Gauge part

序号	图号	旧图号	名 称	DESIGNATION	842S		845S	
					M	H	M	H
1	132.13-01	132-M-175	针杆接头组件	NEEDLE CLAMP ASSY	1	1		
2	132.13-02	SM318	针杆接头螺钉	SCREW,SM9/14x40	2	2		
3	132.13-03	132-M-185	针板	NEEDLE PALTE(ASSY)	1			
	133.13-03	133-M-185	针板	NEEDLE PALTE(ASSY)		1		
	135.13-03	135-M-185	针板	NEEDLE PALTE(ASSY)			1	1
4	132.13-04	SM405	针板螺钉	SCREW,SM11/64x40x6.5	1	1	1	1
5	132.13-05	SM406	针板螺钉	SCREW,FLAT SM11/64x40	1	1	1	1
6	132.13-06	132-M-195	压脚组件	PRESSER FOOT ASSY	1			
	133.13-06	133-M-195	压脚组件	PRESSER FOOT ASSY		1		
	135.13-06	135-M-195	压脚组件	PRESSER FOOT ASSY			1	1
7	132.13-07	SN407	压脚螺钉	SCREW,SM9/64x40x9	1	1	1	1
8	132.13-08	132-M-205	送料牙	PEED DOG	1	1		
	135.13-08	135-M-205	送料牙	PEED DOG			1	1
9	132.13-09	SM206	送料牙固定螺钉	SCREW,SM1/8x40x7	2	2	2	2
10	135.13-10	135-M-104	针夹头(L)	NEEDLE CLAMP ASSY(L)				
11	135.13-11	135-M-114	针夹头(R)	NEEDLE CLAMP ASSY(R)				
12	135.13-12	SM221	机针夹头紧定螺钉	SET SCREW SM1/8x40x6				
13	135.13-13	SM220	机针紧定螺钉	SET SCREW SM1/8x40x4				

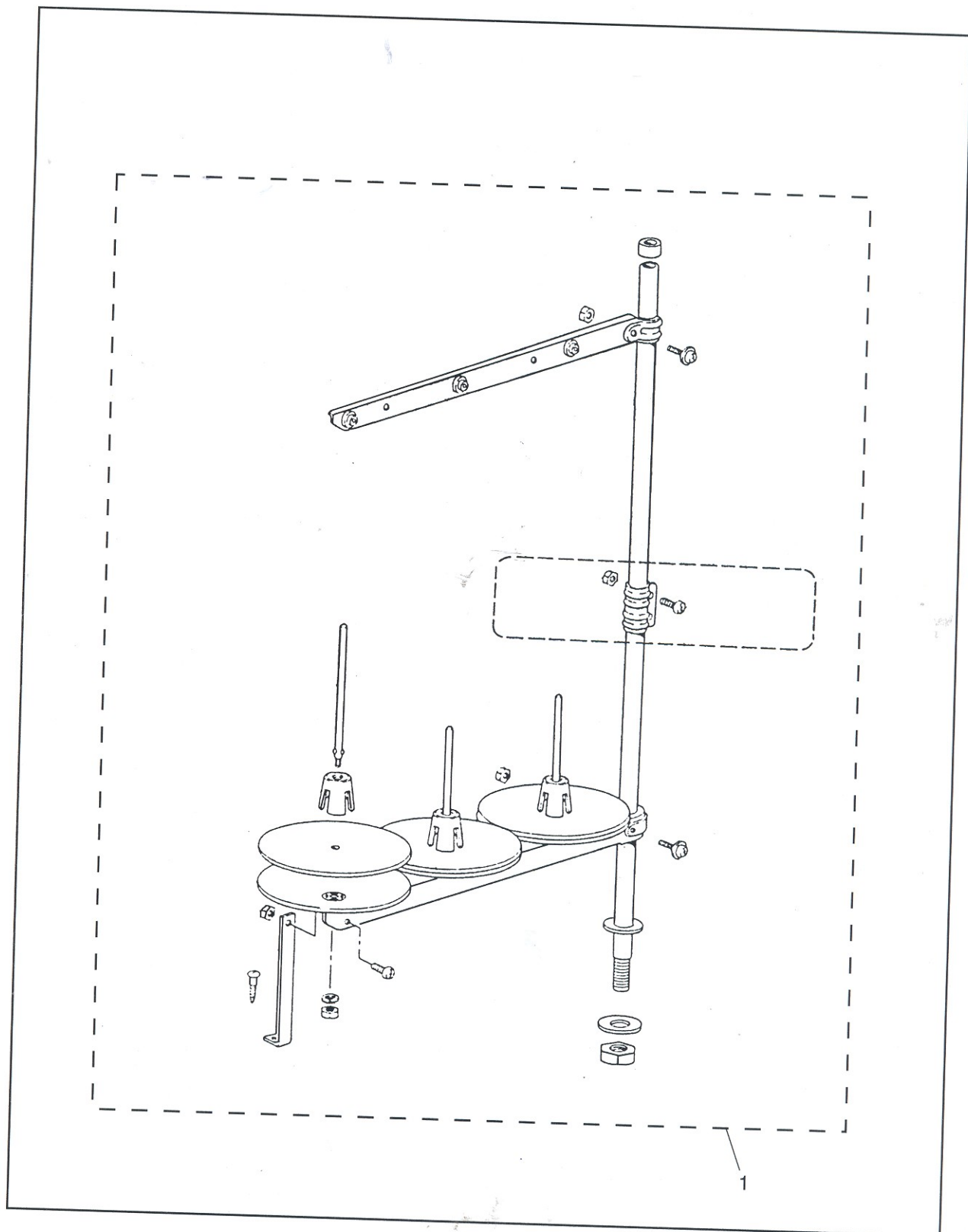
14、附件类 / Accessories

序号	图号	旧图号	名 称	DESIGNATION	842S		845S	
					M	H	M	H
1	132.14-01	132-Z1-440	附件包	ACCESSORY BAG	1	1	1	1
2	132.14-02	132-Z1-450	大螺丝刀	SCREW DRIVER,1.9x52	1	1	1	1
3	132.14-03	132-Z1-460	中螺丝刀	SCREW DRIVER,3.4x70	1	1	1	1
4	132.14-04	132-Z1-470	小螺丝刀	SCREW DRIVER,4.7x250	1	1	1	1
5	132.14-05	132-Z1-480	双头扳手	SPANNER	1	1	1	1
6	132.14-06	132-Z1-490	内六角扳手	HEXAGONAL WRENCH 2	1	1	1	1
7	132.14-07	132-Z1-500	内六角扳手	HEXAGONAL WRENCH 3	1	1	1	1
8	132.14-08	132-A-015	机针	NEEDLE DPX5(#14)	1包		1包	
	133.14-08		机针	NEEDLE DPX5(#22)		1包		1
9	132.14-09	132-Z1-215	梭心	BOBBIN,ST	4	4	4	4
10	132.14-10	132-Z1-510	机头支柱	HEAD REST	1	1	1	1
11	132.14-11	132-Z1-520	大油壶 (带油)	OIL TANK	1	1	1	1
12	132.14-12	132-Z1-019	绕线器组件	BOBBIN WINDER ASSY	1套	1套	1套	1套
13	132.14-12-01		过线夹线板	TENSION DISC	2	2	2	2
14	132.14-12-02		过线夹线簧	TENSION SPRING	1	1	1	1
15	132.14-12-03		弹簧	SPRING	1	1	1	1
16	132.14-12-04		绕线轴	BOBBIN WINDER SHAFT	1	1	1	1
17	132.14-12-05		绕线轮	BOBBIN WINDER	1	1	1	1
18	132.14-12-06	SM400	螺钉	SET SCREW,(FT)SM4/37x5	1	1	1	1
19	132.14-12-07	SM207	螺钉	SCREW,SM3.18	1	1	1	1
20	132.14-12-08	SM208	螺钉	SHOULDER SCREW,SM3.18	1	1	1	1
21	132.14-12-09		止动橡皮	BOBBIN WINDER WHEEL STOPPER	1	1	1	1
22	132.14-12-10	SM319	螺钉	SCREW,PAN SM9/64x40x3.5	1	1	1	1
23	132.14-13	132-Z1-530	木螺钉	WOOD SCREW,ROUND M5.5x20	2	2	2	2
24	132.14-14	132-Z1-540	机头防尘罩	HEAD COVER	1	1	1	1
25	132.14-15	132-Z1-550	膝控提升顶杆	KNEE LIFER COMPLYNIG BAR	1	1	1	1
26	132.14-16	132-Z1-081-1	油盘	OIL PAN	1	1	1	1
27	132.14-17	132-Z1-163	膝控铰链轴	KNEE LIFTER SHAFT	1	1	1	1
28	132.14-19	132-Z1-318	膝控限位架	KNEE LIFTER	1	1	1	1
29	132.14-20	SM708	膝控限位架螺钉	BOLT,SM5.95 SM15/64x28	1	1	1	1
30	132.14-21	SM709	膝控限位调节螺钉	SET SCREW,SM15/64x28	2	2	2	2
31	132.14-22	SD709	膝控限位调节螺母	NUT,SM15/64x28	2	2	2	2
32	132.14-23	132-Z1-386	膝控复位簧	TWIST SPRING	1	1	1	1
33	132.14-24	132-Z1-396	开口挡圈	RETANING RING,E10	1	1	1	1
34	132.14-25	132-Z1-560	排油圈	DRAIN	1	1	1	1
35	132.14-26	SM308	排油圈螺钉	SCREW,PAN SM9/64x40x5	2	2	2	2
36	132.14-27	132-Z1-570	机头勾座	HEAD HINGE	2	2	2	2
37	132.14-28	132-Z1-580	橡皮垫	RUBBER CUSHION	2	2	2	2
38	132.14-29	132-Z1-590	机头防震垫块	HEAD CUSHION	4	4	4	4
39	132.14-30	132-Z1-600	钉子	NAIL	8	8	8	8
40	132.14-31	132-Z1-610	机头防震钉块	OIL PAN CUSHION	4	4	4	4
41	132.14-32		小油壶	OILER	1	1	1	1
42	132.14-33	132-Z1-620	小油壶组件	OILER ASSY	1	1	1	1
43	132.14-34	132-Z1-091	皮带护罩组件	BELT COVER ASSY	1套	1套	1套	1套
44	132.14-34-01	132-Z1-091-1	上皮带护罩	BELT COVER COLLAR ASSY	1	1	1	1
45	132.14-34-02	132-Z1-630	橡皮胶圈	RUBBER COLLAR	4	4	4	4
46	132.14-34-03	SM508	上皮带罩固定螺钉	SCREW,PAN SM3/16x32x20	4	4	4	4
47	132.14-34-04	132-Z1-376	螺钉垫圈	WASHER,PLAIN L5	4	4	4	4
48	132.14-34-05	SM404	固定螺钉	SCREW,PAN SM11/64x40x8	1	1	1	1
49	132.14-34-06	132-Z1-386	螺钉垫圈	WASHER,PLAIN M4.37	1	1	1	1
50	132.14-34-07	132-Z1-640	木螺钉	WOOD SCREW,ROUND M5.5x20	2	2	2	2
51	132.14-34-08	132-Z1-396	木螺钉垫圈	WASGER,PLAIN S5.56	2	2	2	2
52	132.14-34-09	132-Z1-101	下皮带防护罩	KNEE LIFTER ASSY	1	1	1	1
53	132.14-34-10	132-Z1-121	罩片	KNEE LIFTER JOINT	1	1	1	1
54	132.14-35	132-Z1-284	膝控碰块组件	BOLT,SM7.94	1套	1套	1套	1套
55	132.14-35-01	132-Z1-284-1	碰块弯杆接头	BOLT,SM15/64x20	1	1	1	1
56	132.14-35-02	SM902	弯杆接头支头螺钉	KNEE LIFTER BAR	1	1	1	1
57	132.14-35-03	SM710	弯杆接头锁紧螺钉	KNEE LIFTER PLATE	1	1	1	1
58	132.14-35-04	132-Z1-173	膝控碰块弯针	KNEE LIFTER PLATE STOPPER	1	1	1	1
59	132.14-35-05	132-Z1-650	膝控碰块	BOLT,SM5.95	1	1	1	1
60	132.14-35-06	132-Z1-328	碰块架	KNEE LIFTER PLATE COVER	1	1	1	1
61	132.14-35-07	SM711	碰块垫螺栓	HEIGHT GAUGE,PORTRY HOOK B831	1	1	1	1
62	132.14-35-08	132-Z1-660	碰块垫	GAUGE,NEEDLE & PRESSER BAR	1	1	1	1

14、附件部分/ Accessories



15、线架部件/ Thread stand mechanism



15、线架部件/ Thread stand mechanism

序号	图号	旧图号	名 称	DESIGNATION	842S		845S	
					M	H	M	H
1	132.15-01	132-Z2-029	线架组件		1套	1套	1套	1套