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INDUSTRIAL

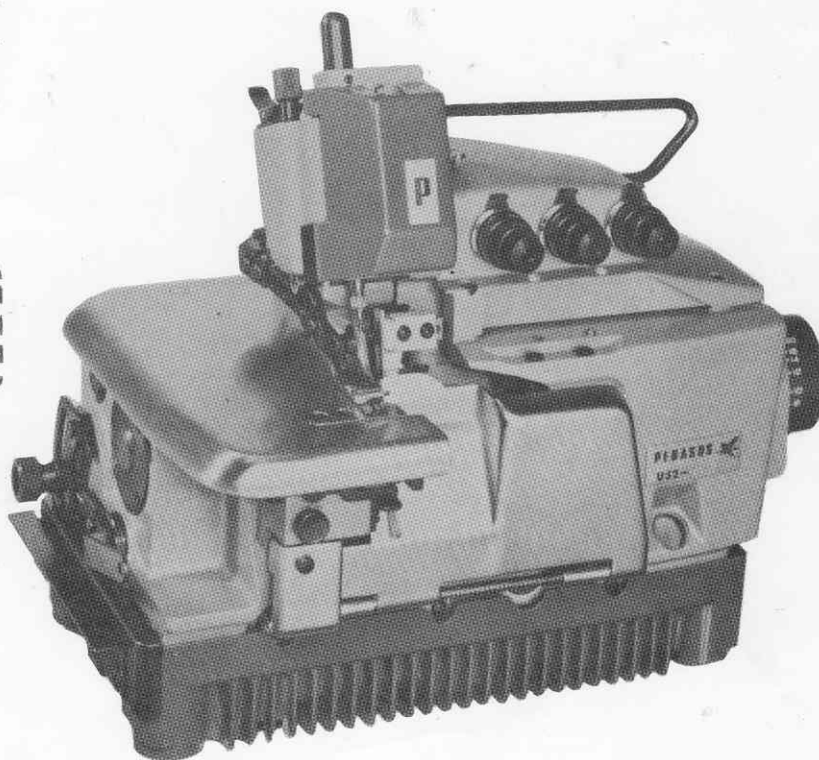
SEWING MACHINE

PARTS LIST

**MODEL
U52-01**

U52-02 U52-37
U52-12 U52-51
U52-12S U52-52
U52-17 U52-53
U52-17S U52-54
U52-25 U52-55
U52-31 U52-57
U52-34 U52-59

**HIGH SPEED
STRAIGHT NEEDLE
OVERLOCK
STITCH MACHINE**



DESCANCIADO

Cavemac

Controle do Acervo de Catálogos

Identificação	614
Edição	ÚNICA
Conteúdo	PEGASUS U52-01

00000614



MODEL U52-01

**G MACHINE CO., LTD.
G MACHINE MFG. CO., LTD.
— JAPAN — TOKYO**

LM - ORIGINAL

IN ORDERING PARTS

This list has been arranged to simplify ordering repair parts for U52 series machines on the basis of model U52-01.

Various sections of the mechanisms are shown on each page. On the page opposite the illustration will be found a listing of the parts with their reference numbers, parts numbers, name and the number of pieces required.

A part whose number is marked with an asterisk, e.g. *204633A, Page 13, is not recommended for the individual replacement, so complete assembly or sub-assembly should be ordered.

Organization parts for all models, whose numbers are marked with two asterisks, e.g. **204623, Ref. 19, Page 13, are again illustrated and listed on the pages 30 to 35 so that the parts numbers of relating other organization parts for repair or conversion may be obtained.

At the back of this list will be found a numerical index of all the parts shown in this list. This will facilitate locating the illustration and descriptions when only the part number is known.

In ordering parts from this list, USE ONLY the PART NUMBER in the second column. Reference number should never be used in ordering parts.

This Parts List applies to the machines manufactured in November, 1972.

パーツ・リストご利用に際して

本パーツ・リストは、U52-01を基にU52シリーズミシンの修理用部品を容易にご利用戴けるよう編集されています。

機構別に各頁に収録され、部品図解頁の反対頁には参照番号、部品番号、名称、使用数量の順で記載されています。

部品番号の左に*印の付された部品は、複数の品が組合された部品の一部品で個々に販売はしていません。ご入用の際はこれらの部品が組合された部品をご注文下さい。

(例: 13頁、*204633A 針板受当ゴムと針板受とが組合されて、参照番号53、部品番号204632針板受(組)となっています。)

**印の付された部品はゲージ・パーツです。ゲージ・パーツは30~32頁に図解を、34頁~35頁に機種別、ゲージ別に該当ゲージ・パーツの一覧表を記載していますので、この一覧表を参照して下さい。(例: 13頁、参照番号 19、部品番号 **204623針棒)

本パーツ・リストの46~48頁には部品番号索引表を付し、部品番号のみでとの図解、名称などが容易に引き出せます。

本パーツ・リストに基き部品ご注文の際、参照番号は絶対に使用されず、部品番号のみを明示して下さい。

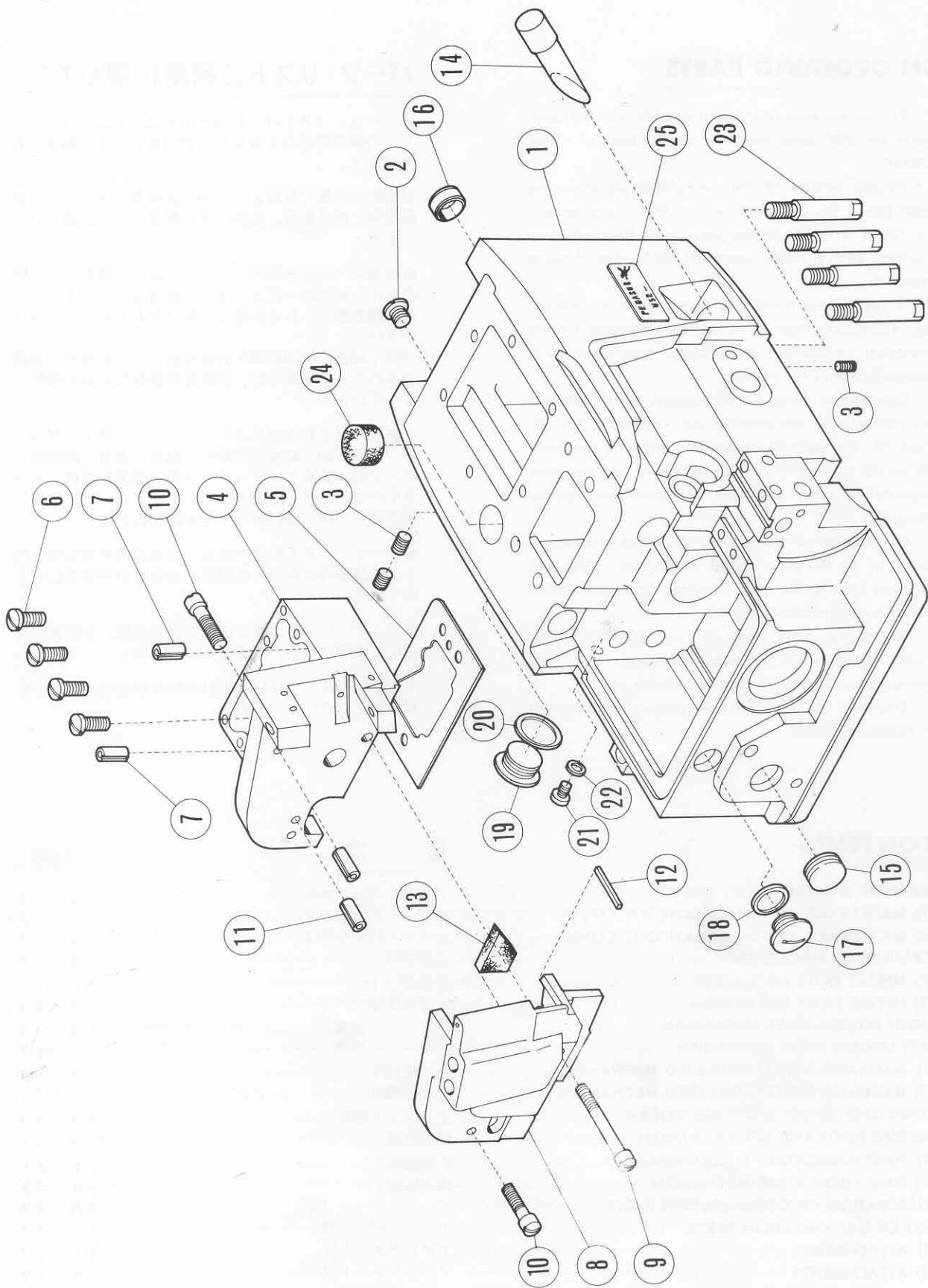
本パーツ・リストは1972年11月現在製造中のミシンをもとに作成されています。

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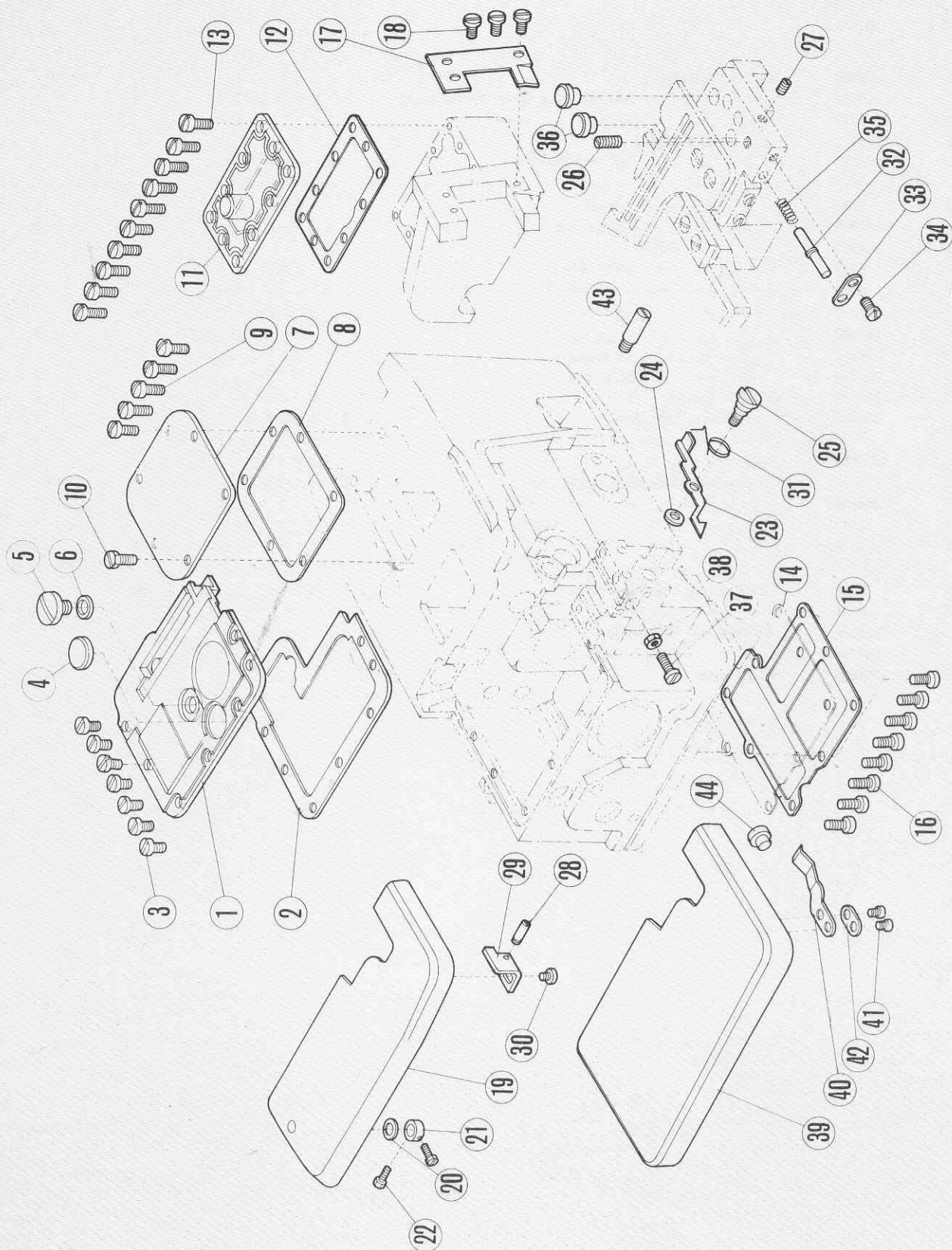
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MACHINE ARM-BED

アーム・ベッド

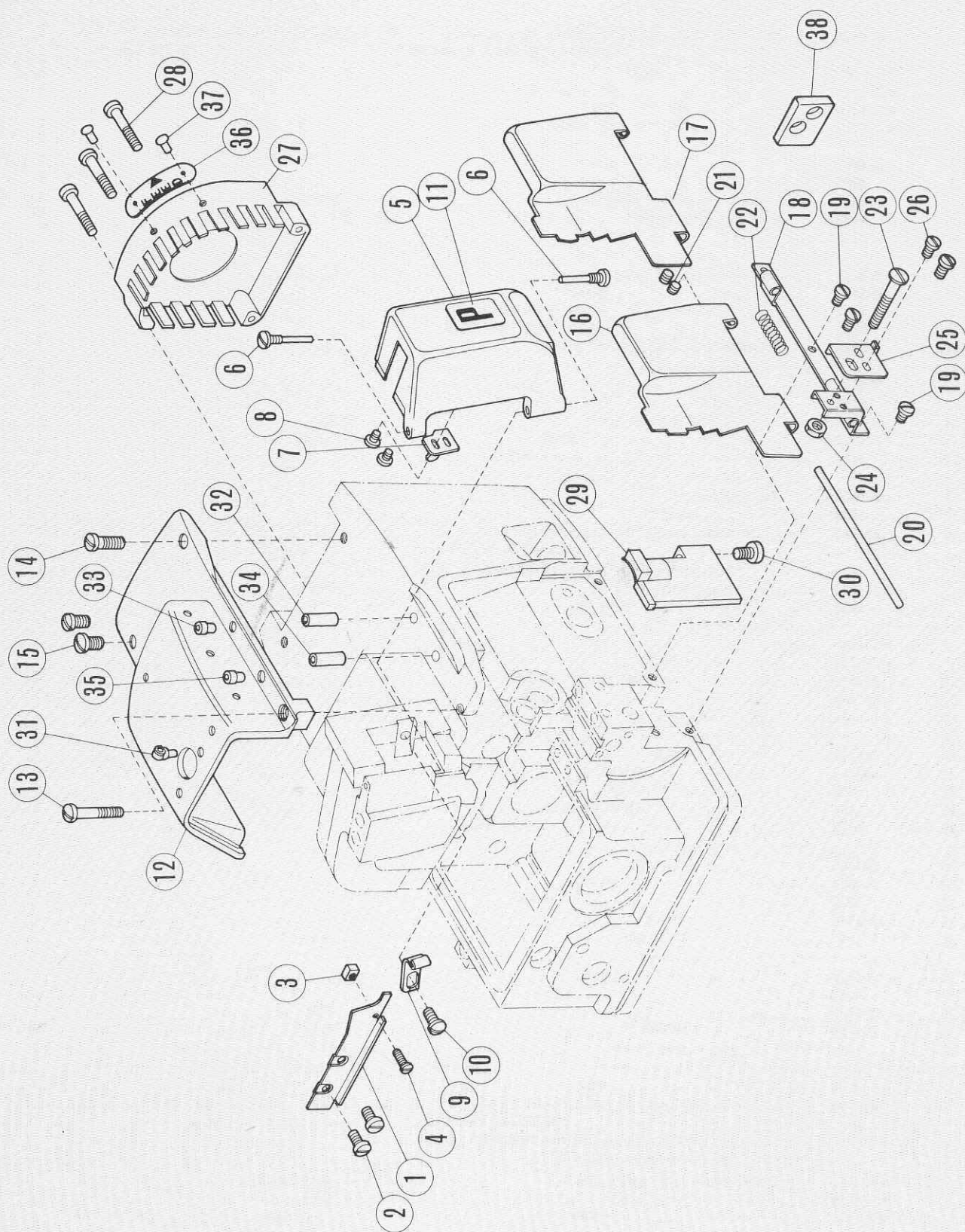
Ref. No. 参照番号	Parts No. 部品番号	Name	名 称	Qt. 数量
1	204739	Machine bed frame	ベッド	1
2	5332	" " " oil hole plug screw (with head)	〃 油穴蓋ネジ (頭付)	1
3	2022	" " " " " screw	〃 〃 (頭無)	3
4	204622A	" arm (right)	アーム (A)	1
5	204251	" " " oil seal gasket	〃 〃 パッキン	1
6	5078	" " " screw	〃 〃 止ネジ	4
7	201002	" " " hinge pin	〃 〃 ノックピン	2
8	204850	" " (left)	〃 (B)	1
9	5237	" " " screw (long)	〃 〃 止ネジ (長)	1
10	5163	" " " " (short)	〃 〃 〃 (短)	2
11	201002	" " " hinge pin	〃 〃 ノックピン	2
12	204277	" " " oil shield	〃 〃 油除ケ	1
13	204849	" " " dust shield	〃 〃 ゴミ除ケ	1
14	204003	Oil sight gauge	オイルゲージ	1
15	204004	Construction hole plug	加工穴蓋 (送り台軸用)	1
16	204828	Dead hole plug	〃 (上メス台用)	1
17	5179	Construction hole plug screw (small)	加工穴蓋ネジ (小)	1
18	201006	" " " " " washer	〃 〃 パッキン	1
19	5313	" " " " " (large)	〃 (大)	1
20	204448	" " " " " washer	〃 〃 パッキン	1
21	5332	Screw driver hole plug screw	ドライバー穴蓋ネジ (送り台ピン止ネジ用)	1
22	200138	" " " " " washer	〃 パッキン	1
23	204006	Machine bed bottom pin	ベッド足ピン	4
24	204794A	" " filter	ベッドフィルター	1
25	204665	Model plate	形式板	1



(1) MAIN FRAME AND MISCELLANEOUS COVERS

カバー・外装機構(1)

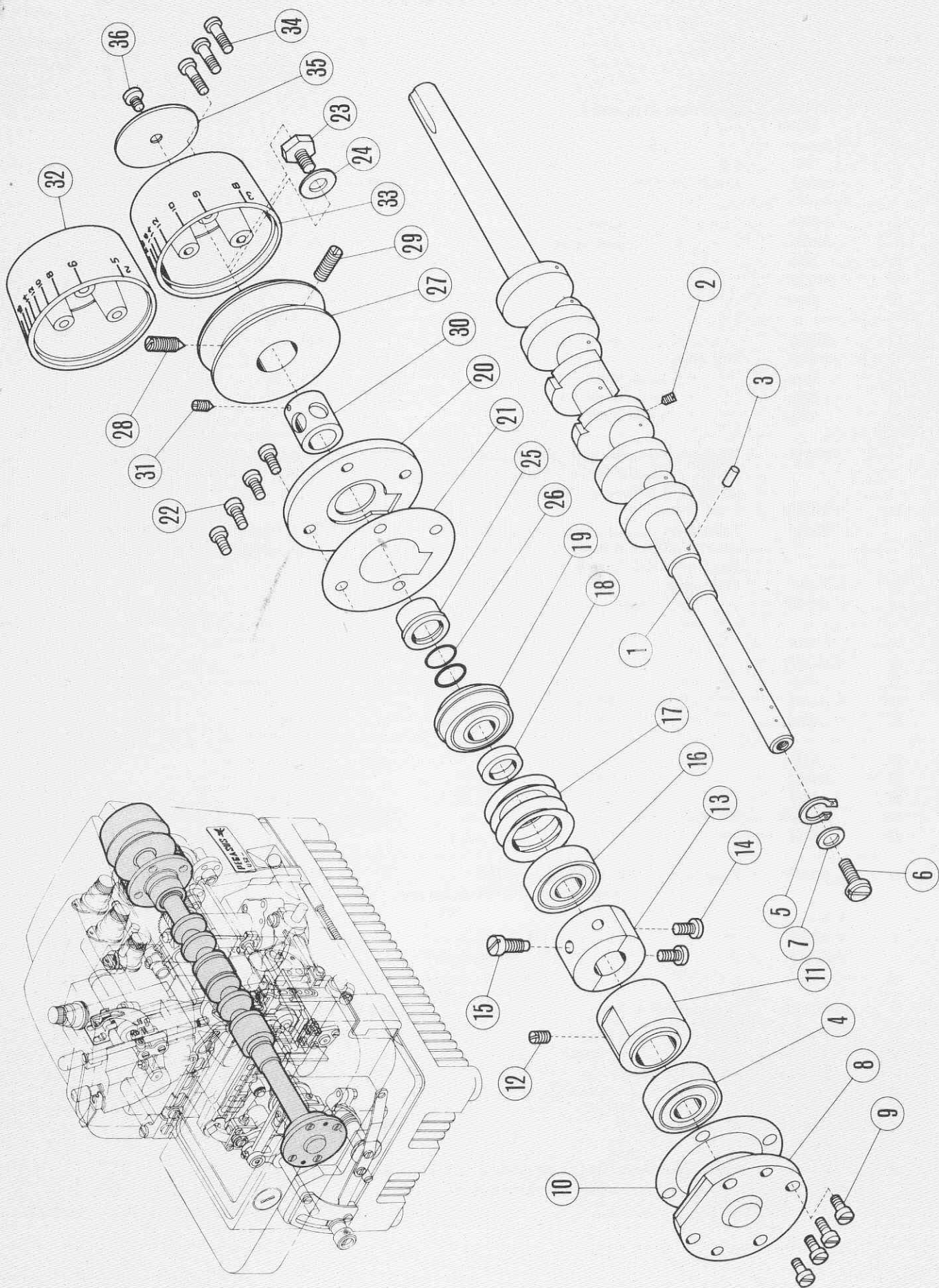
Ref. No. 参照番号	Parts No. 部品番号	Name	名 称	Qt. 数量
1	204842	Bed cover plate (left), complete with 204843, 204844, 204794A & 204795	ベッド上蓋 (左) 組204843, 204844, 204794A, 204795ノ組	1
	*204843	" " " (left)	" "	1
	*204844	" " " " oil splash sight window	" " オイル窓	1
	*204794A	" " " " filter	" " フィルター	1
	*204795	" " " " oil shield	" " 油除ケ	1
2	204851	" " " " gasket	" " パッキン	1
3	4009-1	" " " " screw	" " 止ネジ	7
4	204827	Cloth plate rubber plug (large)	大カバー振動止メ (大)	1
5	5138B	Oil filler plug screw	注油口蓋ネジ	1
6	202287A	" " " " washer	" " パッキン	1
7	204208	Bed cover plate (right)	ベッド上蓋 (右)	1
8	204209	" " " " gasket	" " パッキン	1
9	5117	" " " " screw (with round head)	" " 止ネジ (丸頭)	5
10	2193	" " " " screw (with hex. head)	" " " (六角頭)	1
11	204210A	Machine arm (right) cover plate	アーム上蓋	1
12	204211	" " " " " " gasket	" " パッキン	1
13	5117	" " " " " " screw	" " 止ネジ	10
14	204212A	" " bed bottom cover	ベッド底蓋	1
15	204213A	" " " " " " plate	" " 止板	1
16	5117	" " " " " " screw	" " 止ネジ	8
17	202650	Face plate	面板	1
18	4009-1	" " screw	" 止ネジ	3
19	204740	Cloth plate, complete with 204217, 1457 x 2, 204247 & 204741	大カバー (組)(裾引用) 204217・1457×2・204247・204741トノ組	1
		For model U52-01 only (Ref. No.19 to 35)		
	*204217	" " plate hinge stud	" 取付軸	1
	1457	" " " " " " screw	" " 止ネジ	2
	*204247	" " " " " " joint	" " 継手	1
	*204741	" " " " " " stopper	" " ストップ当金	1
20	202576	" " " " " " hinge stud thrust washer	" 取付軸スラストワッシャー	1
21	201139	" " " " " " collar	" " スラストカラー	1
22	5084	" " " " " " " " screw	" " " 止ネジ	2
23	204742	" " " " " " latch	" 止金	1
24	204118	" " " " " " spacer	" " ワッシャー	1
25	5362	" " " " " " screw	" " 止ネジ	1
26	1435	" " " " " " adjusting screw	" " 調節ネジ	1
27	1459	" " " " " " " " lock screw	" " " 止ネジ	1
28	204743	" " " " " " pin	" " ピン	1
29	204744	" " " " " " bracket	" " 取付台	1
30	1202	" " " " " " " " screw	" " " 止ネジ	1
31	204745	" " " " " " spring	" " バネ	1
32	204746	" " " " " " push pin	" 開閉ピン	1
33	204747	" " " " " " guide	" " 止板	1
34	5053	" " " " " " " " screw	" " " 止ネジ	1
35	204748	" " " " " " spring	" 開閉バネ	1
36	204749	" " " " " " rubber plug (small)	" 振動止メ (小)	2
37	5117	" " " " " " stop screw	" ストップネジ	1
38	3044	" " " " " " nut	" " ナット	1
39	204798	" " plate, complete with 204217, 1457 x 2, 204247 & 204219	太カバー (組)(一般用) 204217, 1457×2, 204247 204219トノ組	1
		For all models except for model U52-01 (Ref. No.39 to 43)		
	*204219	" " plate lock spring bracket	" 止バネ取付台	1
	*204217	" " " " " " hinge stud	" 取付軸	1
	*204247	" " " " " " joint	" " 継手	1
	1457	" " " " " " screw	" " 止ネジ	2
40	204218	" " " " " " lock spring	" 止バネ	1
41	1216	" " " " " " screw	" " 止ネジ	2
42	200162	" " " " " " " " washer	" " " 座金	1
43	5232	" " " " " " pin	" " 止ピン	1
44	204749	" " " " " " rubber plug (small)	" 振動止メ (小)	1



(2) MAIN FRAME AND MISCELLANEOUS COVERS

カバー・外装機構(2)

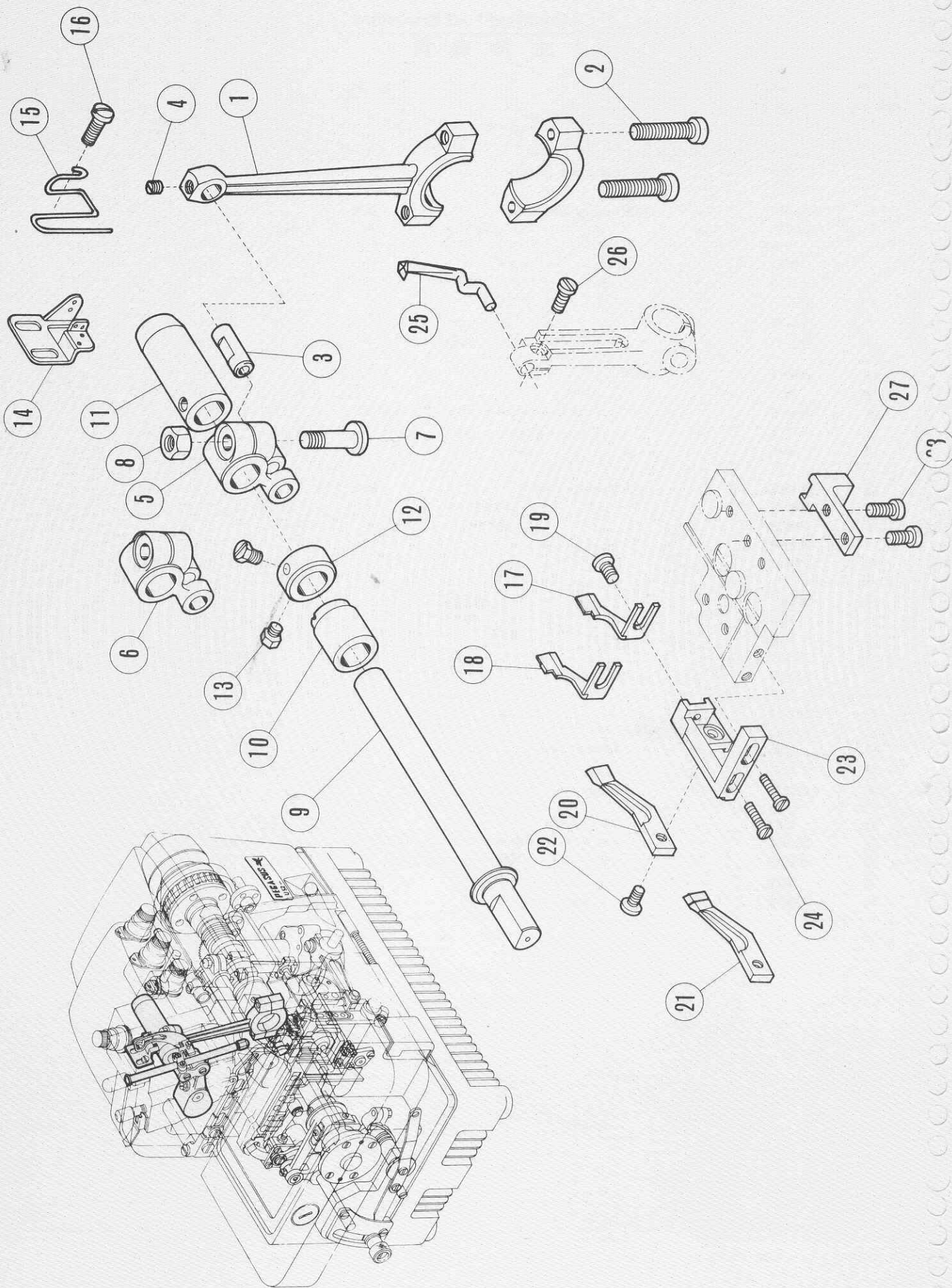
Ref. No. 参照番号	Parts No. 部品番号	Name	名 称	Qt. 数量
1	204848	Cloth plate fabric guard	衣除ケ	1
2	4009-1	" " " " screw	◇ 止ネジ	2
3	* 204681	" " " " spacer	◇ 補助金	1
4	2922	" " " " " screw	◇ ◇ 止ネジ	1
5	204222	Needle bar cover	針棒カバー	1
6	202653	" " " hinge pin	◇ ヒンジピン	2
7	202689	" " " lock spring	◇ 止バネ (A)	1
8	1234	" " " " " screw	◇ ◇ ◇ 止ネジ	2
9	204223	" " " " " latch	◇ ◇ (B)	1
10	4009-1	" " " " " " screw	◇ ◇ ◇ 止ネジ	1
11	201428	" " " name plate	◇ 銘板	1
12	204224	Top cover	上カバー	1
13	5094	" " screw (long)	◇ 止ネジ (長)	1
14	5095	" " screw (medium)	◇ ◇ (中)	1
15	5117	" " screw (short)	◇ ◇ (短)	2
	204764	Front cover, complete with 204765, 204766, 204227, 5025x2 & 204767 (for all models except for U52-17S with seam width 7 and 8 mm)	前カバー(組)(縫巾7mm以下用) 204765, 204766 204227, 5025×2, 204767ノ組	1
16	* 204765	Front cover	◇	1
	204790	Front cover, complete with 204791, 204766, 204227, 5025x2 & 204767 (for model U52-17S with seam width 7 and 8 mm only)	◇ (組)(縫巾7mm以上用) 204791, 204766 204227, 5025×2, 204767ノ組	1
17	* 204791	Front cover	◇	1
18	* 204766	" " hinge	◇ ヒンジ	1
19	1216	" " " screw	◇ ◇ 止ネジ	3
20	* 204227	" " " pin	◇ ◇ ピン	1
21	5025	" " " " screw	◇ ◇ ◇ 止ネジ	2
22	* 204767	" " " spring	◇ ◇ バネ	1
23	5094	" " " fixing screw	◇ 押シネジ	1
24	5137	" " " " " nut	◇ ◇ ナット	1
25	204852	" " guide plate	◇ 調節板	1
26	5328	" " " " screw	◇ ◇ 止ネジ	2
27	204650A	Oil cooler cover	冷却器カバー	1
28	5094	" " " screw	◇ 止ネジ	3
29	204799	Right looper lever oil shield, complete with 204800, 204801 & 204802	右ルーパー台油除ケ(組) 204800, 204801, 204802ノ組	1
	* 204800	" " " oil shield	◇	1
	* 204801	" " " " " felt (large)	◇ スポンジ (大)	1
	* 204802	" " " " " felt (small)	◇ ◇ (小)	1
30	5147	" " " " " screw	◇ 止ネジ	1
31	201048A	Needle thread eyelet	針糸道 (上)	1
32	201072A	Right looper thread tube	右ルーパー糸道パイプ (大)	1
33	201048A-1	" " " " eyelet	◇ (小)	1
34	201072A	Left looper thread tube	左ルーパー糸道パイプ (大)	1
35	201048A-1	" " " " eyelet	◇ (小)	1
36	204649	Stitch indicator	縫目数指針	1
37	204871	" " rivet	◇ 止ピン	2
38	204646	Front cover spacer (used in the machine without silicone lubricant system)	前カバー当金(H.R装置ナシ用)	1



CRANKSHAFT MECHANISM

主 軸 機 構

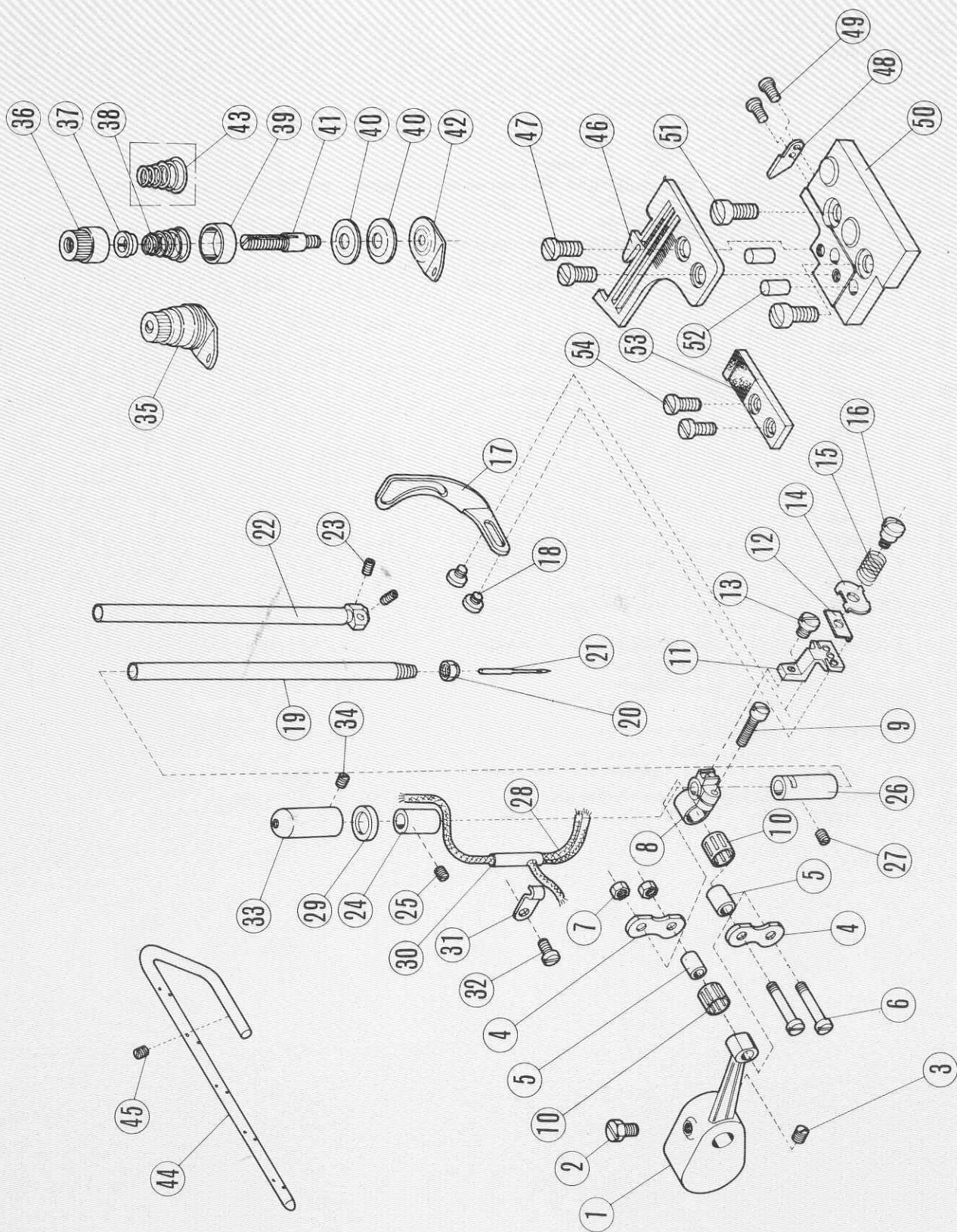
Ref. No. 参照番号	Parts No. 部品番号	Name	名 称	Qt. 数量
1	204733	Crankshaft	クランクシャフト	1
2	5223	" oil plug screw (small)	" 油穴蓋ネジ(小)	1
3	202081	" " wick	" 給油フェルト	1
4	204010	" ball bearing (left)	玉軸受 (左)	1
5	204734	" " " " retaining ring	" " 止輪	1
6	5361	" " " " screw	" " 止ネジ	1
7	204520	" " " " " washer	" " " 座金	1
8	204737	" " " " housing	" " ハウジング	1
9	5136	" " " " " screw	" " " 止ネジ	4
10	204319	" " " " " gasket	" " " パッキン	1
11	204014	" bushing	大ブッシュ	1
12	2022	" " screw	" 止ネジ	1
13	204016	" " (center), complete with 1174x2	中間ブッシュ 1174×2 トノ組	1
14	1174	" " (center) assembly screw	" 組立ネジ	2
15	5240	" " " screw	" 止ネジ	1
16	201523A	" ball bearing (center)	玉軸受 (右) A	1
17	204018	" " " " washer	" " " 止バネ	4
18	204019A	" " " " spacer	" " 中間リング	1
19	204020A	" " bearing (right)	" " B	1
20	204021	" " " " plate	" " " 止板	1
21	204022	" " " " " gasket	" " " " パッキン	1
22	5117	" " " " " screw	" " " " 止ネジ	4
23	5238	" " " " " screw	" " 止ネジ	1
24	204023	" " " " " washer	" " " 座金	1
25	204024	" oil seal collar	クランクシャフト油切	1
26	201022	" " " " " "O" ring	" " 用Oリング	2
27	204025	Machine pulley	プーリー	1
28	5080	" " position screw	" 止ネジ (先有)	1
29	5081	" " screw	" " (先無)	1
30	204026	" " collar	" 用カラー	1
31	5267	" " " screw	" " 案内ネジ	1
32	204658	" " cap (for 2:1 differential feed ratio)	" 蓋 (差動比 2 対 1 用)	1
33	204648	" " cap (for 3:1 differential feed ratio)	" " (差動比 3 対 1 用)	1
34	5010	" " cap screw	" " 止ネジ	3
35	204028	" " " name plate	" " 銘板	1
36	5214	" " " " " screw	" " " 止ネジ	1



(1) NEEDLE DRIVE MECHANISM

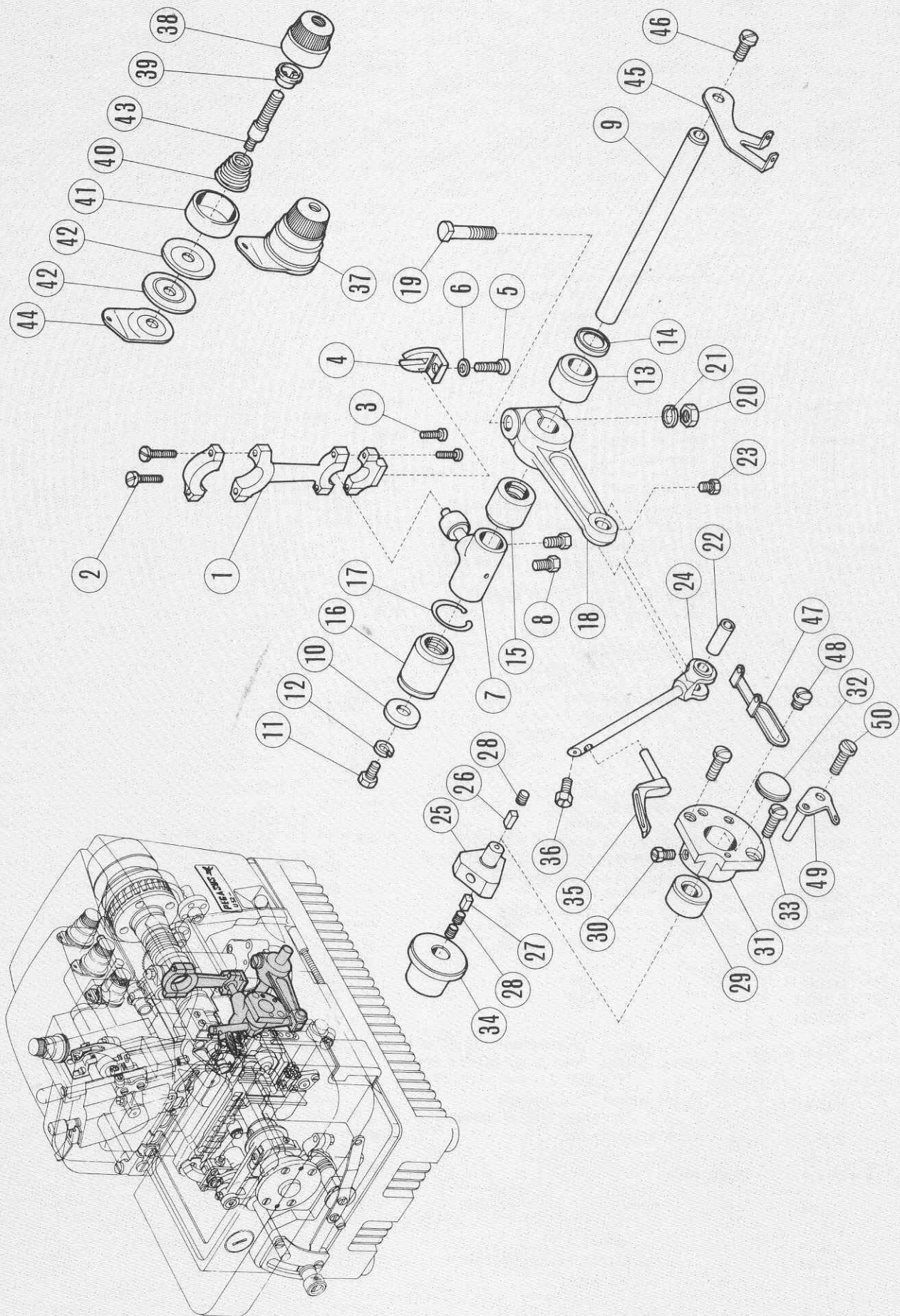
針 棒 機 構 (1)

Ref. No. 参照番号	Parts No. 部品番号	Name	名 称	Qt. 数量
1	204029	Needle bar connection	針棒ロッド	1
2	5233	" " " cap screw	" 蓋止ネジ	2
3	202711A	" " " pin	" ピン	1
4	5234	" " " " screw	" " 止ネジ	1
5	201360A	" " drive crank (right) (for 1-needle machine. max. stroke 25mm)	針棒後クランク (1 本針用, 針棒上下量25mm)	1
6	201441A	" " " crank (right) (for 2-needle machine and model U52-17S max. stroke 26.5mm)	" (2 本針用, 17S 用, " 26.5mm)	1
7	5087	" " drive crank (right) clamp screw	" 抱締ネジ	1
8	5181	" " " " " " " nut	" " ナット	1
9	204031	" " " shaft	針棒クランク軸	1
10	204032	" " " " bushing (left)	" 前軸受	1
11	204033A	" " " " bushing (right)	" 後軸受	1
12	201117	" " " " thrust collar	" スラストカラー	1
13	5084	" " " " " " " screw	" " 止ネジ	2
14	202704	" thread guide	針糸道 (A)	1
15	204046	" " " wire	" (B)	1
16	4009-1	" " " " " screw	" " 止ネジ	1
17	* * 204634	" guard (front) (for 1-needle machine)	針受 (前) 1 本針用	1
18	* * 204659	" guard (front) (for 2-needle machine)	" " 2 本針用	1
19	1206	" guard (front) screw	" " 止ネジ	1
20	* * 204635	" guard (rear) (for 1-needle machine)	" (後) 1 本針用	1
21	* * 204660	" guard (rear) (for 2-needle machine)	" " 2 本針用	1
22	1206	" guard (rear) screw	" " 止ネジ	1
23	204636	" guard bracket	" 取付台	1
24	1174	" " " " screw	" " 止ネジ	2
25	* * 204884	Movable needle guard (rear)(for 2-needle machine)	" (後) 2 本針用 (移動式)	1
26	5136	" " guard (rear) clamp screw	" " 抱締ネジ	1
27	204762	Edge guide holder bracket base	定規台取付台	1
28	1175-2	" " " " " " screw	" " 止ネジ	2



針 棒 機 構 (2)

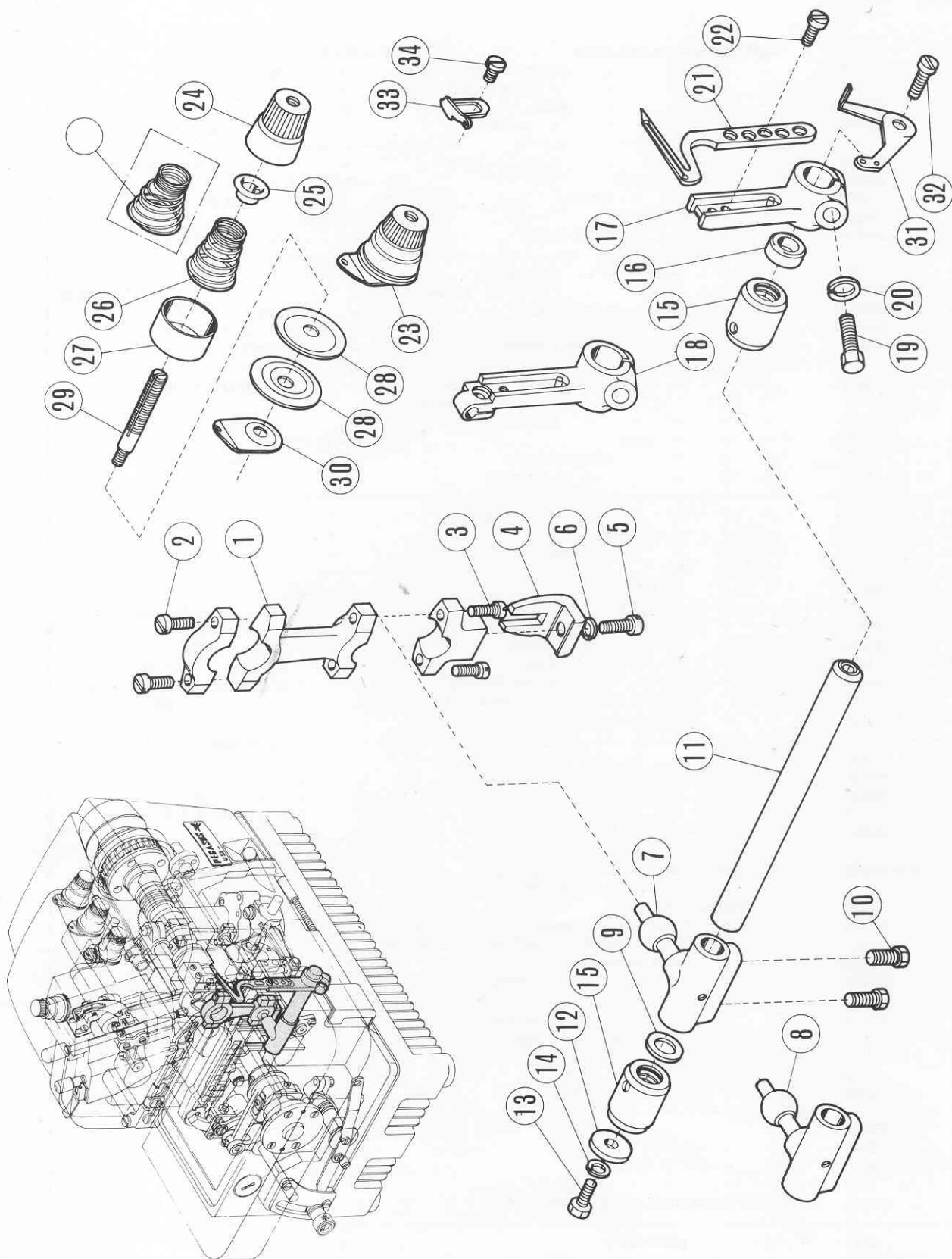
Ref. No. 参照番号	Parts No. 部品番号	Name	名 称	Qt. 数量
1	202607	Needle bar drive crank (left)	針棒前クランク	1
2	2022-4	" " " " " screw (with head)	" " 止ネジ (頭付)	1
3	2022	" " " " " screw	" " (頭無)	1
4	204628	" " connecting link	針棒リンク	2
5	202609	" " " " " bushing	" " ブッシュ	2
6	5154	" " " " " screw	" " 抱締ネジ	2
7	5099	" " " " " nut	" " ナット	2
8	202610	" " " " " bracket	針棒抱キ	1
9	1170-3	" " " " " screw	" " 抱締ネジ	1
10	202611	" " " " " bearing	ニードルベアリング	2
11	202705	" " thread retainer bracket	小調子台	1
12	202495	" " " " " guide spacer	" " 当金	1
13	5359	" " " " " bracket screw	" " 止ネジ	1
14	200041	" " " " " guide	" " 皿	1
15	200205	" " " " " spring	" " バネ	1
16	9070-2	" " " " " screw	" " 止ネジ	1
17	202706A	" " " " " take-up	針糸調節器	1
18	5299	" " " " " screw	" " 止ネジ	2
19	* * 204623	" " bar (for 1-needle machine)	針棒 (1 本針用)	1
20	3119	" " clamp nut	針止ナット	1
21	DC× 1	Needle	針 (2 本針ハ所要数 2 本)	1
22	DC× 3	Needle (for 2-needle machine - 1.5mm gauge)	" (2 本針, 針巾1.5mm用)	2
22	* * 204624	Needle bar (for 2-needle machine - 2mm gauge)	針棒 (2 本針, 針巾 2 mm用)	1
	* * 204837	" " bar (for 2-needle machine - 3mm gauge)	" (" " 3 mm用)	1
	* * 204872	" " bar (for 2-needle machine - 1.5mm gauge)	" (" " 1.5mm用)	1
23	5292	" " clamp screw (for 2-needle machine)	針止ネジ (2 本針用)	2
24	204625	" " bar bushing (upper)	針棒ブッシュ (上)	1
25	1457	" " " " " screw	" " 止ネジ	1
26	204627	" " " " " bushing (lower)	" " (下)	1
27	1457	" " " " " screw	" " 止ネジ	1
28	202176	" " " " " bushing oil wick	" " 給油紐	1
29	204626	" " " " " clamp	" " 押エ	1
30	201436	" " " " " tube	" " 給油パイプ	1
31	201437	" " " " " " clamp	" " 止バネ	1
32	5113	" " " " " " " screw	" " 止ネジ	1
33	202615	" " " " " cap cover	針棒キャップ	1
34	1457	" " " " " screw	" " 止ネジ	1
35	202478	" " thread tension, complete with 201035A, 202278, 201037, 201039, 201482x2 & 5082A (2 required for 2-needle machine)	針糸調子(組)201035A, 202278, 201037, 201039 201482×2, 5082Aノ組 (2 本針ハ所要数 2 ケ)	1
36	201035A	" " " " " tension nut	" " ナット	1
37	202278	" " " " " spring bushing	" " 止パイプ	1
38	201037	" " " " " spring (heavy)	" " バネ (強)	1
39	201039	" " " " " " cup	" " 受皿	1
40	201482	" " " " " disc	" " 皿	2
41	5082A	" " " " " post	" " 棒	1
42	202849	" " " " " guide	" " 台	1
	202480	" " " " " tension, complete with 201035A, 202278, 201086, 201039, 201482x2 & 5082A (for 2-thread machine)	針糸調子 (組)201035A, 202278, 201086, 201039 201482×2, 5082Aノ組 (2 本糸用)	1
43	201086	" " " " " tension spring (medium) (for 2-thread machine)	" " バネ (中)(")	1
44	204045	Top cover thread guide bar	糸道棒	1
45	5185	" " " " " " screw	" " 止ネジ	1
46	* * 202616	Needle plate	針板	1
47	4009-1	" " " " " screw	" " 止ネジ	2
48	204631	" " " " " key	" " キー	1
49	5239	" " " " " screw	" " 止ネジ	2
50	204750	" " " " " bracket, complete with 204636	" " 取付台 (組) 204636 トノ組	1
51	5357	" " " " " bracket screw	" " 止ネジ	2
52	204636	" " " " " bracket	" " 案内ピン	1
53	204630	" " " " " guide pin	" " 案内ピン	2
54	204632	" " " " " support, complete with 204633A	針板受 (組) 204633A トノ組	1
54	5091	" " " " " support screw	" " 止ネジ	2
	* 204633A	" " " " " rubber	" " 当ゴム	1



RIGHT LOOPER DRIVE MECHANISM

右ルーパー機構

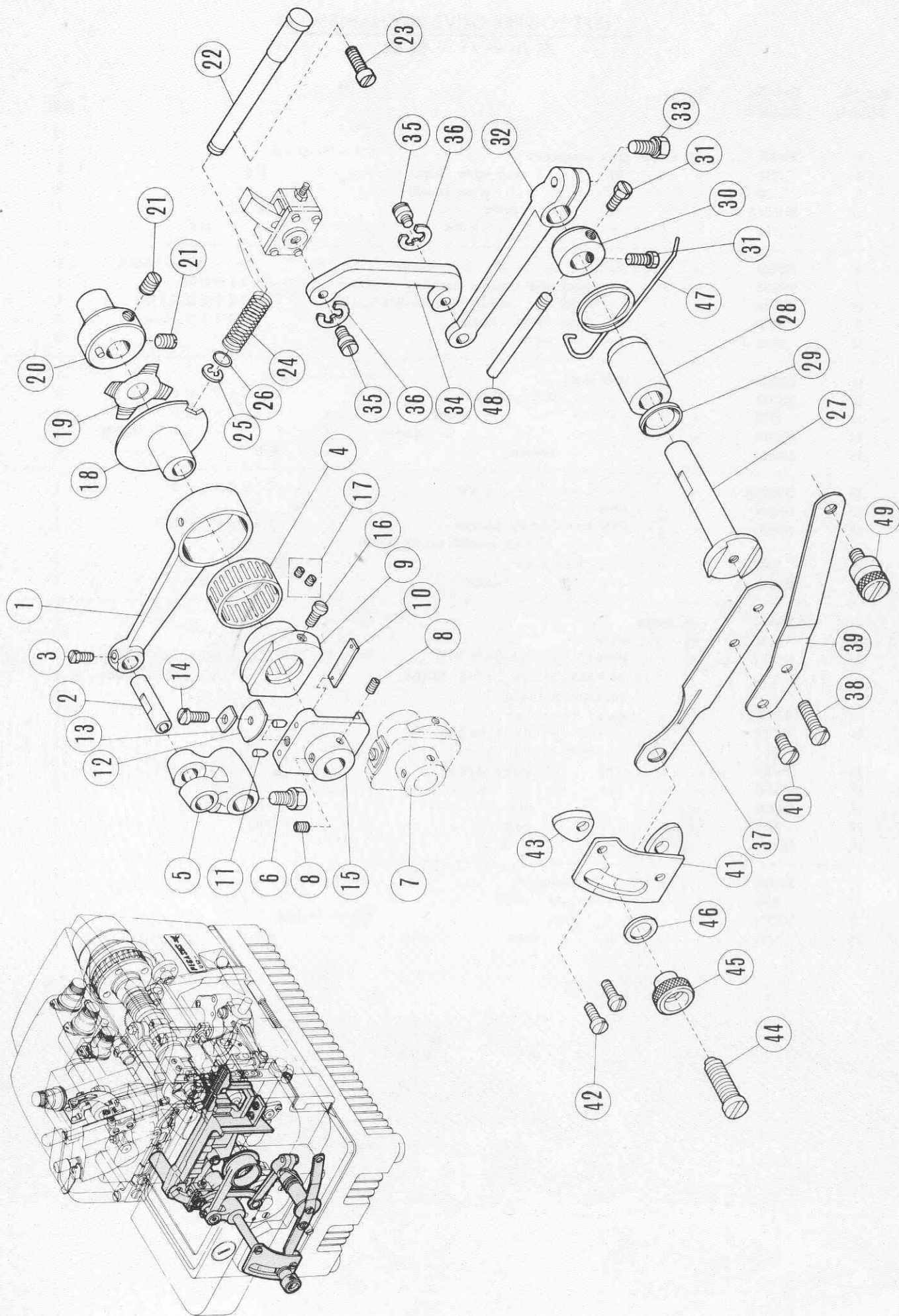
Ref. No. 参照番号	Parts No. 部品番号	Name	名 称	Qt. 数量
1	204047	Right looper drive connection	右ルーパーロッド	1
2	2213-1	" " " " cap screw (large)	〃 蓋止ネジ (大)	2
3	1170-1	" " " " " screw (small)	〃 〃 (小)	2
4	201074A	" " " " guide	〃 振り止め	1
5	1156	" " " " " screw	〃 〃 止ネジ	1
6	202286	" " " " " " washer	〃 〃 〃 バネ座金	1
7	204048A	" " " " crank	右ルーパー後クランク	1
8	2022-4	" " " " screw	〃 止ネジ	2
9	204069A	" " lever shaft	右ルーパー台軸	1
10	204311	" " " " thrust washer	〃 スラストワッシャー	1
11	2193	" " " " " " screw	〃 〃 〃 止ネジ	1
12	202286	" " " " " " washer	〃 〃 〃 バネ座金	1
13	204050A	" " " " bushing (front)	〃 前軸受	1
14	204052A	" " " " " " oil seal	〃 〃 オイルシール	1
15	204081	" " " " bushing (center)	〃 中間軸受	1
16	204437	" " " " bushing (rear), complete with 204438	〃 後軸受204438トノ組	1
17	204438	" " " " " (rear) stop ring	〃 〃 止輪	1
18	204055A	" " " " crank	右ルーパー前クランク	1
19	5239	" " " " clamp screw	〃 抱締ネジ	1
20	5286	" " " " " " nut	〃 〃 ナット	1
21	202045	" " " " " " washer	〃 〃 〃 バネ座金	1
22	202711A	" " " " " " pin	〃 〃 ピン	1
23	5084	" " " " " " screw	〃 〃 止ネジ	1
24	204057A	" " lever	右ルーパー台	1
25	204732	" " " " guide	〃 案内	1
26	204273	" " " " oil wick (long)	〃 〃 フェルト (長)	1
27	204274	" " " " " wick (short)	〃 〃 (短)	1
28	1457-1	" " " " " plug screw	〃 〃 油穴蓋ネジ (前1ヶ, 後2ヶ)	3
	204854	" " " " bushing (front) housing, complete with 204059, 5084 & 204060	〃 〃 前軸受本体 (組) 204059, 5084, 204060ノ組	1
29	* 204059	" " lever guide bushing (front)	〃 〃 〃	1
30	5084	" " " " " " screw	〃 〃 〃 止ネジ	1
31	* 204060	" " " " " " housing	〃 〃 〃 本体	1
32	204004	" " " " " " cap	〃 〃 〃 蓋	1
33	1175-2	" " " " " " screw	〃 〃 〃 止ネジ	2
34	204061	" " " " bushing (rear)	〃 〃 後軸受	1
35	** 204062	" " looper (for 1-needle 3-thread machine. Used with the needle #9-12.)	右ルーパー (1本針・3本糸用・針#9~#12)	1
36	5220	" " looper screw	〃 止ネジ	1
37	202480	" " thread tension, complete with 201035A, 202278, 201086, 201039, 201482x2 & 5082A	〃 〃 糸調子 (組) 201035A, 202278, 201086, 201039, 201482x2, 5082Aノ組	1
38	201035A	" " thread tension nut	〃 ナット	1
39	202278	" " " " spring bushing	〃 〃 止パイプ	1
40	201086	" " " " spring (middle)	〃 バネ (中)	1
41	201039	" " " " " cup	〃 〃 受皿	1
42	201482	" " " " disc	〃 皿	2
43	5082A	" " " " post	〃 棒	1
44	202849	" " " " guide	〃 台	1
45	204784	" " " " take-up	右ルーパー糸サバキ	1
46	2902	" " " " screw	〃 止ネジ	1
47	204785	" " " " guide	右ルーパー糸道	1
48	2905	" " " " screw	〃 止ネジ	1
49	204656	Looper thread guide, complete with 204657	左, 右ルーパー糸道 (組) 204657トノ組	1
50	5012	" " guide screw	〃 止ネジ	1
	* 204657	" " " " tube	〃 パイプ	1



LEFT LOOPER DRIVE MECHANISM

左ルーパー機構

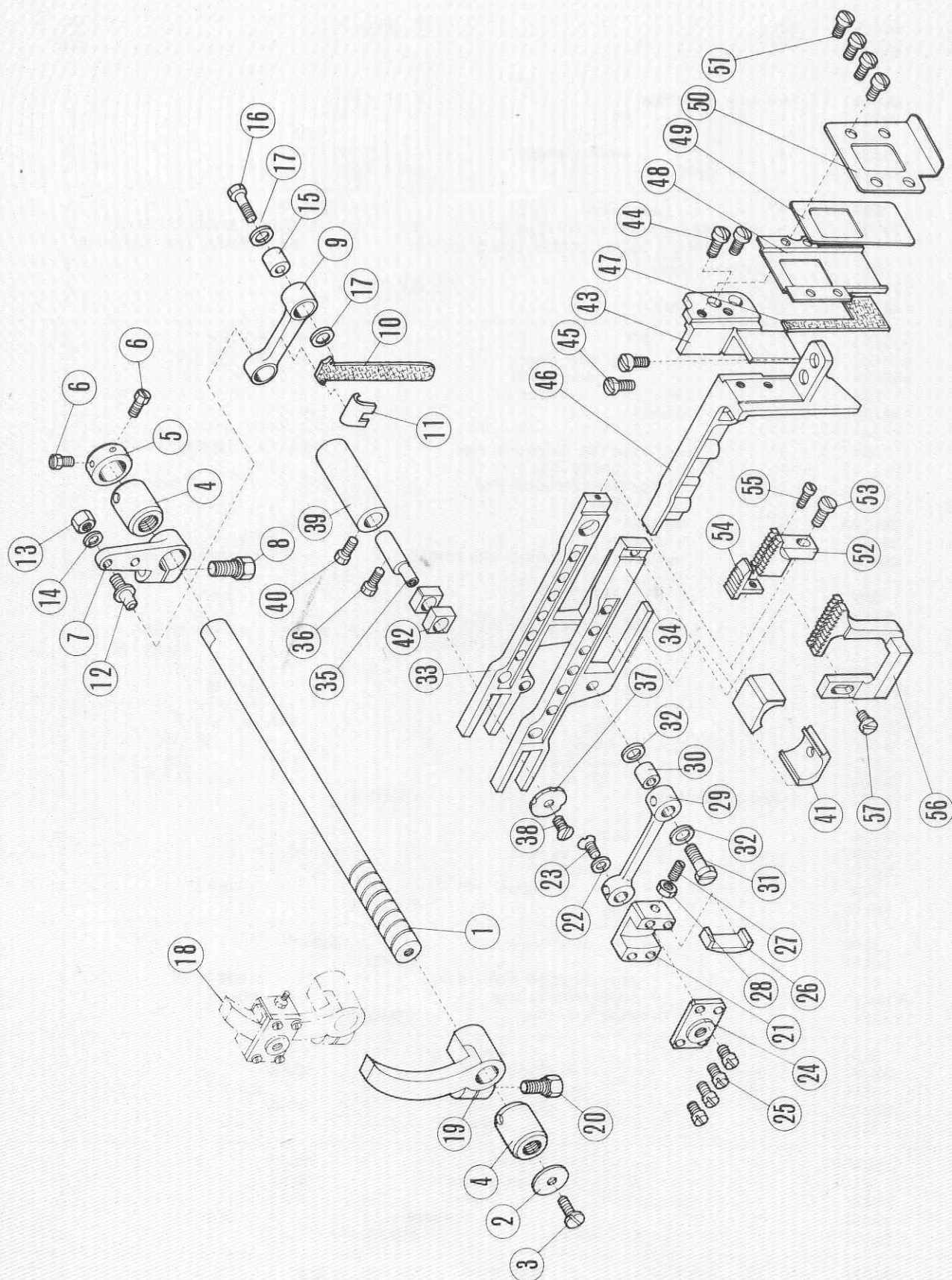
Ref. No. 参照番号	Parts No. 部品番号	Name	名 称	Qt. 数量
1	204047	Left looper drive connection	左ルーパーロッド	1
2	2213-1	" " " " cap screw (large)	〃 蓋止ネジ (大)	2
3	1170-1	" " " " " screw (small)	〃 〃 (小)	2
4	201074A	" " " " guide	〃 振り止メ	1
5	1156	" " " " " screw	〃 〃 止ネジ	1
6	202286	" " " " " " washer	〃 〃 〃 バネ座金	1
7	204787	" " " " crank (for 1-needle machine)	左ルーパークランク (1本針用)	1
8	204788	" " " " crank (for 2-needle machine & US2-17s)	〃 (2本針及17S用)	1
9	204789	" " " " crank thrust washer	〃 スラストワッシャー	1
10	2022-4	" " " " screw	〃 止ネジ	2
11	204069A	" " lever shaft	左ルーパー台軸	1
12	204311	" " " " thrust washer	〃 スラストワッシャー	1
13	2193	" " " " " " screw	〃 〃 止ネジ	1
14	202286	" " " " " " washer	〃 〃 〃 バネ座金	1
15	204054	" " " " bushing	〃 軸受	2
16	204052A	" " " " " oil seal	〃 〃 オイルシール	1
17	204664	" " lever	左ルーパー台	1
18	204853	" " lever (for 2-needle machine with movable needle guard)	〃 (2本針移動式針受用)	1
19	5284	" " lever clamp screw	〃 抱締ネジ	1
20	204293	" " " " " washer	〃 〃 バネ座金	1
21	* * 204072	" " looper	左ルーパー	1
22	1189	" " screw	〃 止ネジ	1
23	202479	" " thread tension, complete with 201035A, 202278, 201068, 201039, 201482x2 & 5082A	左ルーパー糸調子(組)201035A, 202278, 201068, 201039, 201482×2, 5082Aノ組	1
24	201035A	" " thread tension nut	〃 ナット	1
25	202278	" " " " spring bushing	〃 〃 止パイプ	1
26	201068	" " " " spring (light)	〃 バネ (弱)	1
27	201039	" " " " " cup	〃 〃 受皿	2
28	201482	" " " " disc	〃 皿	1
29	5082A	" " " " post	〃 棒	1
30	202849	" " " " guide	〃 台	1
31	204786	" " " " take-up	左ルーパー糸サバキ	1
32	2902	" " " " screw	〃 止ネジ	1
33	204074	" " " " guide	左ルーパー糸道	1
34	5136	" " " " screw	〃 止ネジ	1



(1) MAIN AND DIFFERENTIAL FEED MECHANISM

送り機構 (1)

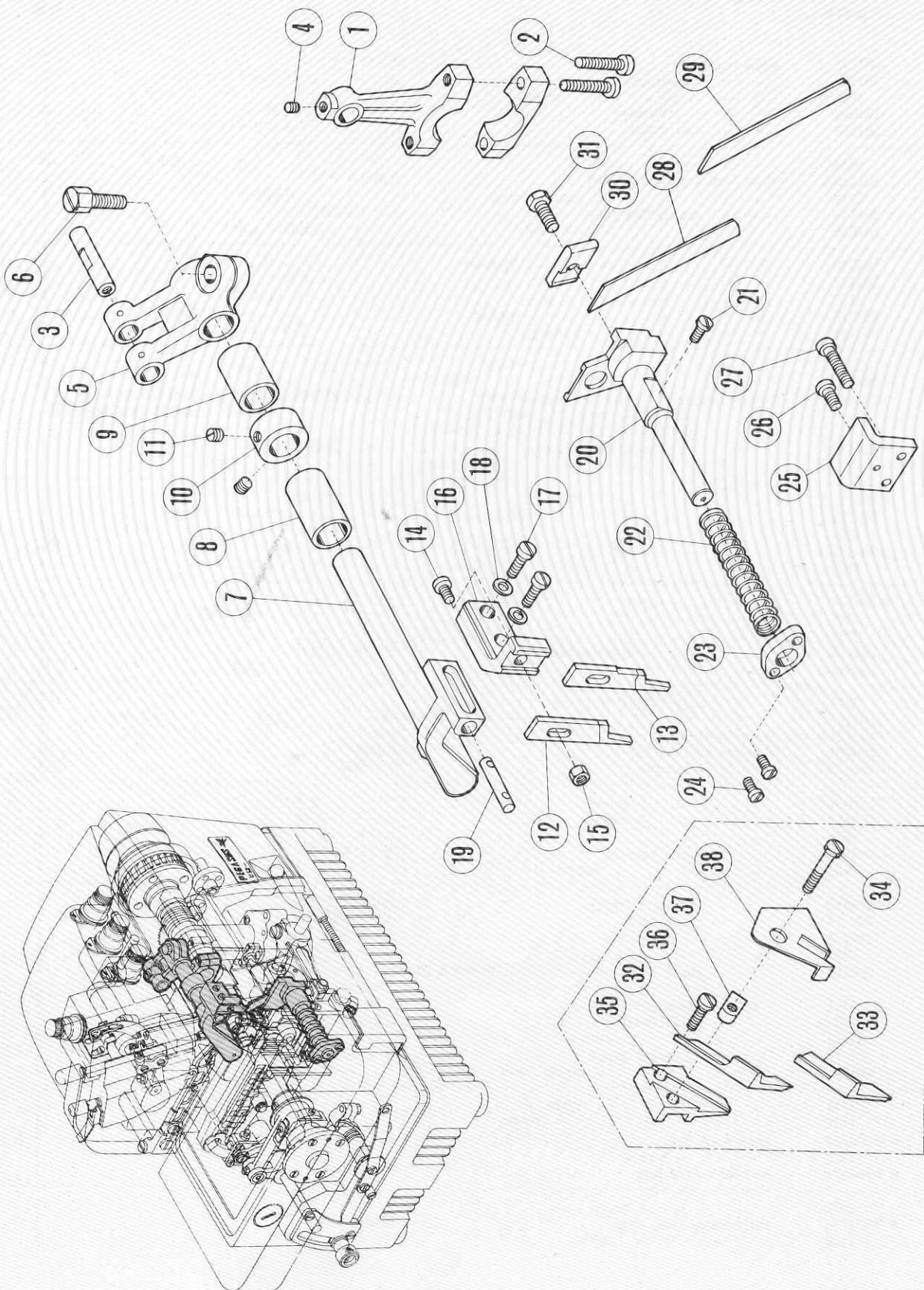
Ref. No. 参照番号	Parts No. 部品番号	Name	名称	Qt. 数量
1	204100	Feed drive connection	送りロッド	1
2	202711A	" " " pin	" ピン	1
3	5084	" " " screw	" " 止ネジ	1
4	204084	" " " needle bearing	ニードルベアリング	1
5	204085	" " crank	送りクランク	1
6	5219	" " " clamp screw	" 抱締ネジ	1
7	204736	" eccentric, complete with 204101A, 204353, 204354 x 2, 204355, 204356, 1196 & 204735	送りエキセン (組) 204101A, 204353, 204354 x 2, 204355, 204356, 1196, 204735 ノ組	1
8	5321	" eccentric screw	" " 止ネジ	2
9	* 204101A	" eccentric	送りエキセン	1
10	* 204353	" " liner	" ライナー	1
11	* 204354	" " " pin	" " 押シピン	2
12	* 204355	" " " spring plate (large)	" " 押シバネ (大)	1
13	* 204356	" " " plate (small)	" " (小)	1
14	1196	" " " " screw	" " 止ネジ	1
15	204735	" " retainer	" 土台	1
16	1216	" " stop screw (for differential feed ratio 2:1)	" ストップネジ (差動比 2 対 1 用)	1
17	1459	" " oil plug (for differential feed ratio 3:1)	" 油栓 (" 3 対 1 用)	2
18	204102A	" " regulator	" 調節器	1
19	204357	" " latch spring	" 止バネ	1
20	204637	" " regulator collar, complete with 204078	" カラー 204078 トノ組	1
21	2022	" " " collar screw	" " 止ネジ	2
22	204078	" " " pin	" " ピン	1
22	204134A	" " push rod, complete with 204463A & 204682	送りエキセン調節押シボタン (組) 204463A, 204682 ノ組	1
23	2133-1	" " " rod screw	" " 止ネジ	1
23	* 204463A	" " " rod	" " 軸	1
24	* 204682	" " " " pipe	" " パイプ	1
25	204135	" " " " spring	" " (組) バネ	1
26	202522	" " " " stop ring	" " 抜止リング	1
27	204185	" " " " "O" ring	" " Oリング	1
27	204752	Differential feed shaft	差動調節軸	1
28	204753	" " " " bushing	" ブッシュ	1
29	204052A	" " " " oil seal	" オイルシール	1
30	204754	" " " " thrust collar	" スラストカラー	1
31	5084	" " " " " screw	" " 止ネジ	2
32	204139A	" " " " arm	差動調節杆	1
33	5219	" " " " clamp screw	" 抱締ネジ	1
34	204140A	" " " link	差動調節リンク	1
35	5316	" " " " screw, complete with 204498	" 段ネジ 204498 トノ組	2
36	* 204498	" " " " screw retaining ring	" " 止輪	2
37	204755	" " " regulating lever (rear)	差動調節レバー	1
38	5118	" " " " " screw	" 止ネジ	1
39	204883	" " " " (front)	" 補助板	1
40	1216	" " " " " screw	" " 止ネジ	1
41	204142B	" " " " " guide	" 案内板	1
42	5118	" " " " " screw	" " 止ネジ	2
43	204143A	" " " " " lift guide	" 調節片	2
44	5321A	" " " " " adjusting screw	" 調節ネジ	1
45	204870	" " " " " nut	" 調節ナット	1
46	202868	" " " " " washer	" " 座金	1
47	204756	" " " " " spring	差動調節バネ	1
48	204757	" " " " " latch screw	" 掛金	1
49	204869	Knee controller chain hook latch screw	ヒザ揚ゲ掛金	1



(2) MAIN AND DIFFERENTIAL FEED MECHANISM

送り機構 (2)

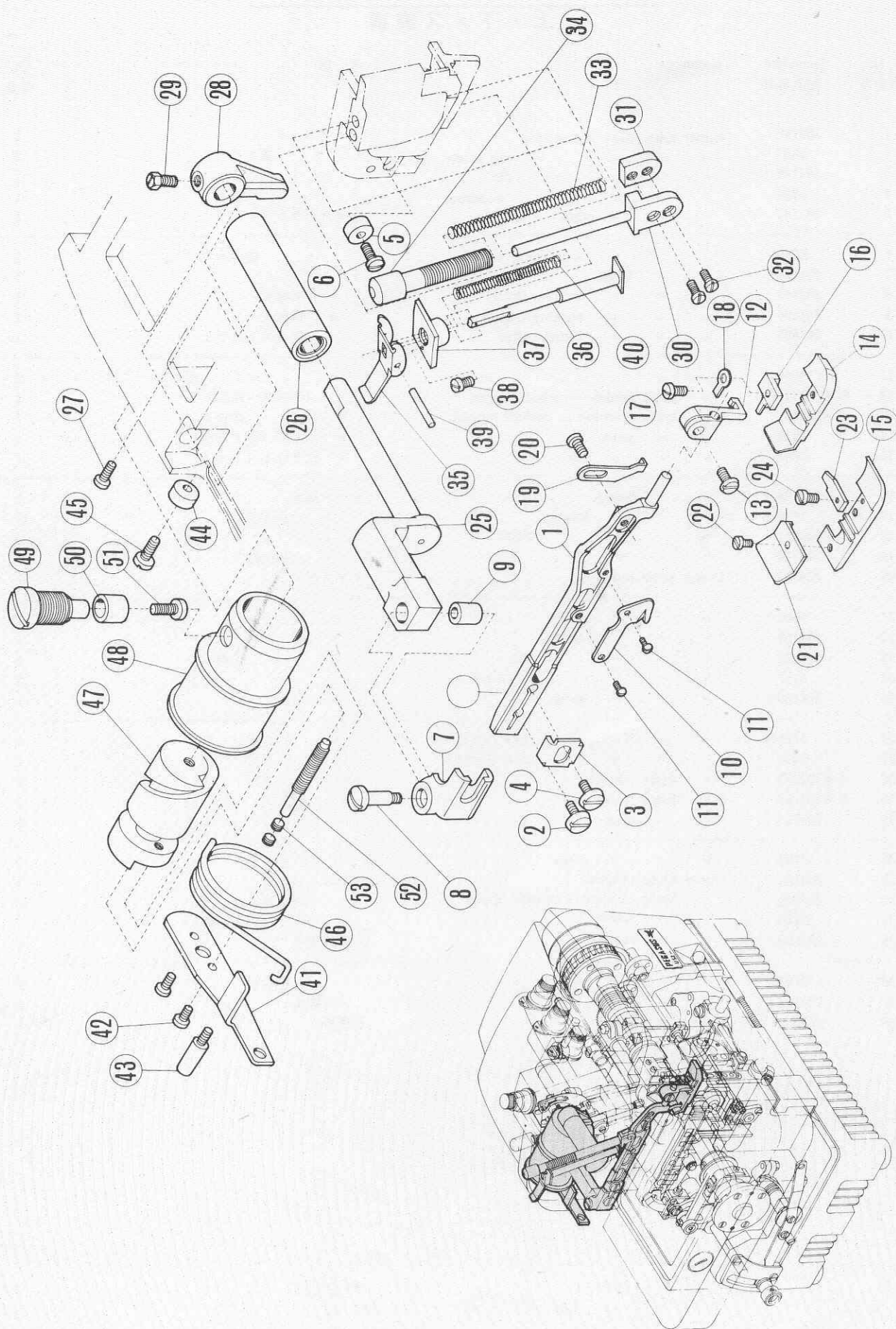
Ref. No. 参照番号	Parts No. 部品番号	Name	名 称	Qt. 数量
1	204751	Feed bar shaft	送り台シャフト	1
2	204107	" " " thrust washer	" スラストワッシャー	1
3	4009-1	" " " " screw	" " 止ネジ	1
4	204054	" " " bushing	" 軸受	2
5	201056	" " " collar	" スラストカラー	1
6	5084	" " " " screw	" " 止ネジ	2
7	204110A	Main feed regulating crank	主送りクランク	1
8	5219	" " " " clamp screw	" 抱締ネジ	1
9	204111	" " connecting link	主送り連結杆	1
10	204618	" " " " oil wick	" 給油フェルト	1
11	204588	" " " " " " " retainer	" " 止金	1
12	204112	" " " " " " pin	" ピン	1
13	5137	" " " " " " nut	" 止ナット	1
14	202286	" " " " " " washer	" " バネ座金	1
15	204114	" " " " " " bushing	" プッシュ	1
16	5231	" " " " " " screw	" " 止ネジ	1
17	204115	" " " " " " washer	" " ワッシャー	2
18	204467	Differential feed regulator, complete with 204116A, 204117A, 204119A, 5029 x 4, 204121, 1435 & 3044	差動送り調節器(組)204116A, 204117A, 204119A, 5029×4, 204121, 1435, 3044ノ組	1
19	* 204116A	" feed regulating segment	" 調節クランク	1
20	5219	" " " " " " clamp screw	" " 抱締ネジ	1
21	* 204117A	" " " " " " block	" 調節器	1
22	204118	" " " " " " thrust washer	" " スラストワッシャー	1
23	3001	" " " " " " " screw	" " 止ネジ	1
24	* 204119A	" " " " " " cover	" 蓋	1
25	5029	" " " " " " screw	" " 止ネジ	4
26	* 204121	" " " " " " slide	" " ライナー	1
27	1435	" " " " " " screw	" " 調節ネジ	1
28	3044	" " " " " " nut	" " ナット	1
29	204122	" " " " " " connecting link	差動送り連結杆	1
30	204114	" " " " " " bushing	" プッシュ	1
31	5231	" " " " " " screw	" " 止ネジ	1
32	204115	" " " " " " washer	" " ワッシャー	2
33	204123A	Main feed bar	主送り台	1
34	204124	Differential feed bar	差動送り台	1
35	204128A	Feed bar hinge pin	送り台ピン	1
36	5084	" " " " " " screw	" 止ネジ	1
37	204439	" " " " " " washer	" 座金	1
38	5317	" " " " " " screw	" 止ネジ	1
39	204129A	" " " " " " guide bushing	送り台案内軸	1
40	2133-1	" " " " " " screw	" 止ネジ	1
41	204810	" " " " " " lift block (split)	送り台上下角玉	1
42	201107	" " " " " " guide block	送り台案内角玉	2
43	204709	" " " " " " (right)	送り台案内 (右)	1
44	5205	" " " " " " screw	" 止ネジ	2
	204710	" " " " " " guide (left), complete with 204814A & 204711	" (左)(組)204814A, 204711トノ組	1
45	5205	" " " " " " guide (left) screw	" " 止ネジ	2
46	204314A	" " " " " " guide (left)	送り台案内 (左)	1
47	204711	" " " " " " gasket	" バッキン	1
48	204712	" " " " " " oil splash guard	送り台油除ケ	1
49	204713A	" " " " " " insert plate	" 案内	1
50	204714	" " " " " " plate	" 止板	1
51	1229	" " " " " " screw	" " 止ネジ	4
52	* * 204729	Main feed dog	主送り歯	1
53	1175-2	" " " " " " screw	" 止ネジ	1
54	* * 204674	Auxiliary feed dog	補助送り歯	1
55	2922	" " " " " " screw	" 止ネジ	1
56	* * 204730	Differential feed dog	差動送り歯	1
57	1189	" " " " " " screw	" 止ネジ	1



UPPER AND LOWER KNIFE MECHANISM

上・下メス機構

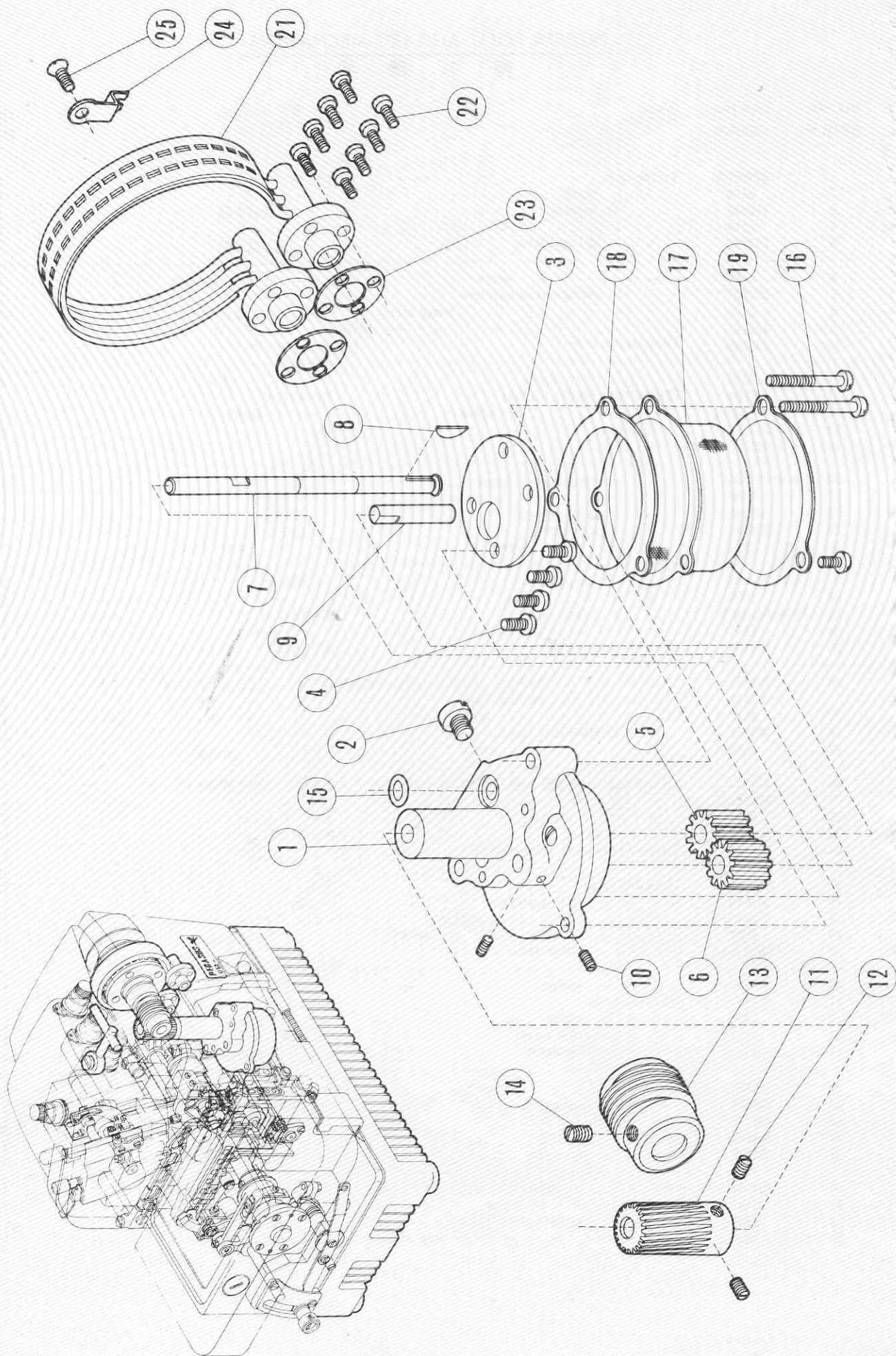
Ref. No. 参照番号	Parts No. 部品番号	Name	名 称	Qt. 数量
1	204145	Upper knife drive connection	上メスロッド	1
2	5233	" " " " cap screw	〃 蓋ネジ	2
3	204146	" " " " pin	〃 ピン	1
4	5234	" " " " " screw	〃 〃 止ネジ	1
5	204147	" " " crank	上メスクランク	1
6	5219	" " " " clamp screw	〃 抱締ネジ	1
7	204148B	" " lever	上メス台	1
8	204149	" " " bushing (left)	〃 前軸受	1
9	204150	" " " bushing (right)	〃 後軸受	1
10	201635	" " " thrust collar	〃 スラストカラー	1
11	5060	" " " " " screw	〃 〃 〃 止ネジ	2
12	* * 201121A	" knife (wide) - carbide tipped	上メス (平メス・巾広)	1
13	* * 202527	" knife (narrow) - carbide tipped	〃 (〃 巾狭)	1
14	5339	" " screw	〃 止ネジ (平メス用)	1
15	3091	" " " nut	〃 止ナット (〃)	1
16	204638	" " clamp	上メス抱キ	1
17	1170-3	" " " screw	〃 止ネジ	2
18	200821	" " " " washer	〃 〃 ワッシャー	2
19	204796	" " " pin	〃 案内棒	1
20	204758	Lower knife holder	下メス台	1
21	5002	" " " " screw	〃 止ネジ	1
22	204158	" " " " spring	〃 押シバネ	1
23	204159	" " " " seat	〃 〃 止板	1
24	5117	" " " " " screw	〃 〃 〃 止ネジ	2
25	204160A	" " " " guide	〃 案内	1
26	1175-2	" " " " " screw (short)	〃 〃 止ネジ (短)	1
27	5010	" " " " " screw (long)	〃 〃 〃 (長)	1
28	* * 202295	" knife (thick)	下メス (厚メス)	1
29	* * 201127	" knife (thin)	〃 (薄メス)	1
30	204759	" " clamp	〃 押エ	1
31	2193	" " " " screw	〃 〃 止ネジ	1
32	204152	Upper knife (angled)	上メス (角メス)	1
33	204835	" knife (angled) - carbide tipped	〃 (超硬角メス)	1
34	5371	" " screw	〃 止ネジ (角メス用)	1
35	204830	" " clamp	〃 抱キ	1
36	5142	" " " " screw	〃 〃 止ネジ	1
37	204155	" " gib	〃 押エ	1
38	204156	" " guard	切屑押シ	1



PRESSER FOOT AND LIFT MECHANISM

押 工 機 構

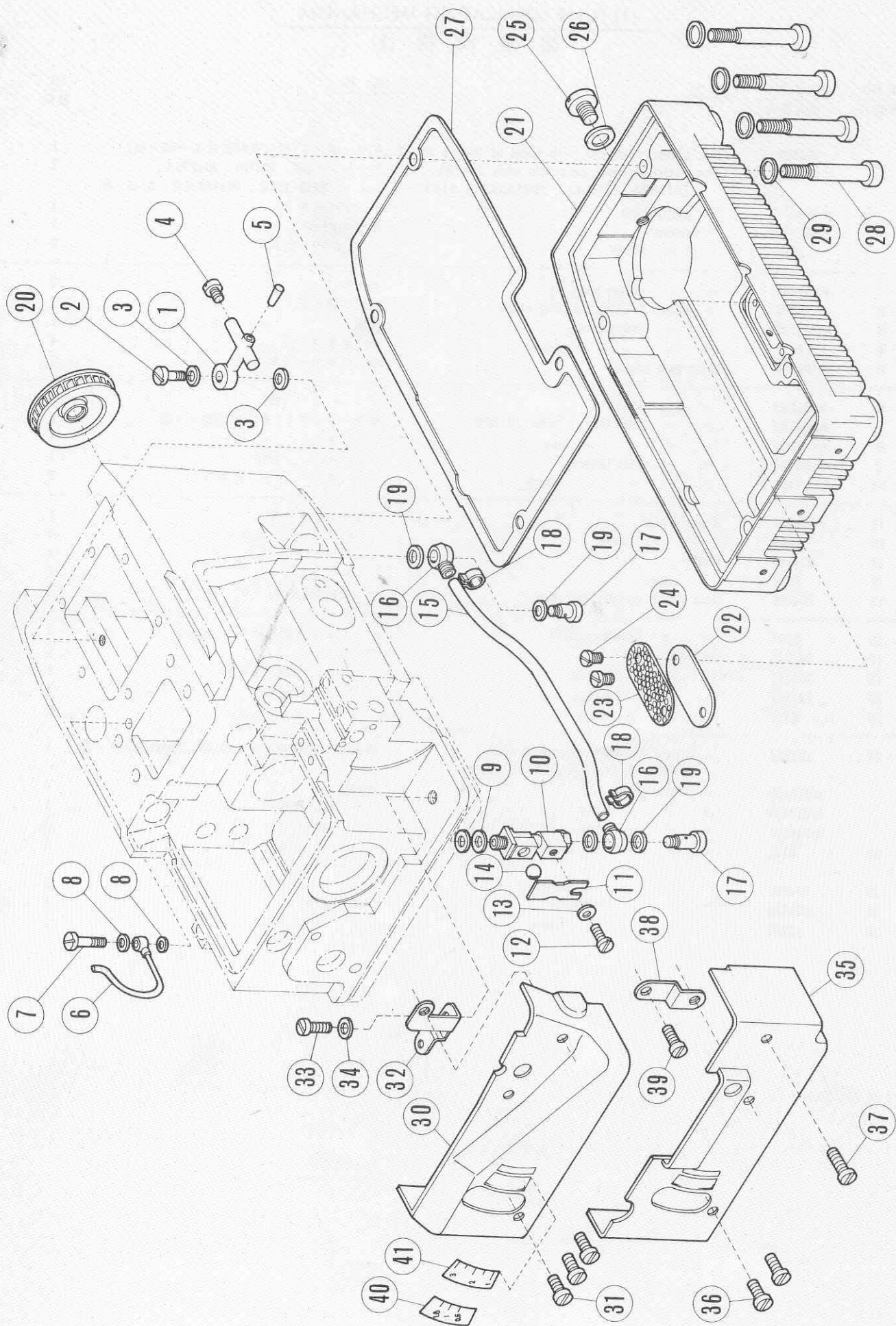
Ref. No. 参照番号	Parts No. 部品番号	Name	名 称	Qt. 数量
1	204640 A	Presser arm	押エ台	1
2	5214	" " screw	〃 止ネジ	1
3	202503	" " regulator	〃 前後調節器	1
4	5214	" " " screw	〃 〃 止ネジ	1
5	202683	" " lift regulator	〃 上下調節器	1
6	5118	" " " " screw	〃 〃 止ネジ	1
7	204237	" " swing-out connection	〃 ヒンヂ	1
8	5164	" " " " hinge screw	〃 〃 蝶番ネジ	1
9	201141	" " " " " collar	〃 〃 〃 ブッシュ	1
10	201308	Chaincutter knife	チェンカッター	1
11	1333	" " " screw	〃 止ネジ	2
12	202504	Presser foot holder bracket	押エ取付台	1
13	4009-1	" " " " screw	〃 抱締ネジ	1
14	** 201152D	" foot	押エ	1
15	** 201230C	" foot	〃	1
16	** 201155C	" " chaining-off finger	〃 爪	1
17	5089	" " " " screw	〃 〃 止ネジ	1
18	201156	" " hinge spring	〃 取付板	1
19	204841	" " regulator	〃 固定金	1
20	2921	" " " " screw	〃 〃 止ネジ	1
21	** 204668	" " uncurler	〃 補助板	1
22	5030	" " " " screw	〃 〃 止ネジ	1
23	** 201265B	" " fabric guard	補助押エ	1
24	1231	" " " " screw	〃 止ネジ	1
25	204164	Foot lift lever shaft	押エ台軸	1
26	204165	" " " " bushing, complete with 204313x2	〃 ブッシュ 204313×2 トノ組	1
27	204313	" " " " bushing liner	〃 〃 ライナー	2
28	2133-1	" " " " " screw	〃 〃 止ネジ	1
29	204166	" " intermediate lever	〃 レバー	1
29	2022-4	" " " " " screw	〃 〃 止ネジ	1
30	202641	Presser bar, complete with 202642 & 5053 x 2	押エ棒 202642, 5053×2 トノ組	1
31	202642	" bar guide	〃 片	1
32	5053	" " " " screw	〃 〃 止ネジ	2
33	201388	" " spring	押エバネ	1
34	202643	Pressure regulating thumb screw	〃 調節ネジ	1
35	202644A	Hand lift lever	手揚	1
36	202645	" " " " spring plunger	〃 軸	1
37	202646A	" " " " " bushing	〃 〃 ブッシュ	1
38	5029	" " " " " " screw	〃 〃 〃 止ネジ	1
39	202647A	" " " " hinge pin	〃 ピン	1
40	201395	" " " " spring	〃 バネ	1
41	204177B	Foot lift lever	足揚レバー	1
42	1202	" " " " screw	〃 〃 止ネジ	2
43	5232	" " " " stop screw	〃 〃 ストップネジ	1
44	202683	" " " " regulator	〃 〃 調節器	1
45	5118	" " " " " screw	〃 〃 〃 止ネジ	1
46	204178	" " " " spring	〃 バネ	1
47	204179A	" " cam	〃 案内	1
48	204241	" " " " bushing	〃 〃 ブッシュ	1
49	204590	" " " " pin screw	〃 〃 ピンネジ	1
50	204591	" " " " " roller	〃 〃 〃 ローラー	1
51	5141	" " " " " " screw	〃 〃 〃 止ネジ	1
52	5236	" " " " regulating screw stud	〃 〃 調節ネジ	1
53	2913-2	" " " " " " stop screw	〃 〃 〃 押シネジ	2



(1) PUMP LUBRICATING MECHANISM

給油機構 (1)

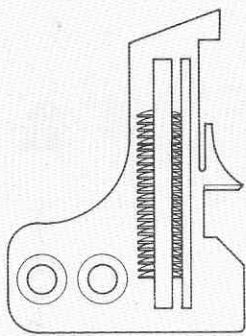
Ref. No. 参照番号	Parts No. 部品番号	Name	名 称	Qt. 数量
1	204593	Gear pump, complete with parts of Ref. 1 to 12.	ギヤーポンプ(組)(参照番号 1~12ノ組)	1
	204180	Gear pump housing, complete with 204181, 201290A, 2213-1x2, 204182x2 & 5145	ケーシング(組) 204181, 201290A, 2213-1×2, 204182×2, 5145ノ組	1
	*204181	" pump base	ポンプベース	1
	*201290A	" casing	ギヤーケース	1
	2213-1	" " screw	" 止ネジ	2
2	*204182	" " cotter pin	ロールピン	2
	5145	" pump housing oil plug screw	油送穴蓋ネジ	1
	*201293A	" " casing plate	側板	1
	5117	" " " " screw	" 止ネジ	4
	*201294	Pump gear (right)	ポンプギヤー (A)	1
6	*201295	" gear (left)	" (B)	1
7	*204183	" " shaft (long), with 201009	ギヤーシャフト(A) 201009トノ組	1
8	*201009	" " " " key	" " キー	1
9	*204184	" " shaft (short)	" (B)	1
10	1458	" " " " screw	" " 止ネジ	2
11	*204187	Worm wheel	ウォームホイール	1
12	5060	" " screw	" " 止ネジ	2
13	204186	Worm	"	1
14	2022	" screw	" 止ネジ	1
15	204185	Gear pump outlet "O" ring	ポンプ吐出口Oリング	1
16	5094	" " housing screw	ケーシング(組) 止ネジ	2
17	201338	Oil screen filter	フィルター	1
18	201311	" " " gasket	" 内枠パッキン	1
19	201341	" " " frame	" 取付板	1
20	5117	" " " screw	" 止ネジ	1
21	204188	" cooler assembly, complete with 204190x3, 201484 & 204191x2	冷却器 204190×3, 201484, 204191×2ノ組	1
	*204190	" cooler tube	冷却管	3
	*201484	" " " plate	" 固定帯板	1
	*204191	" " " joint	" 継手	2
	5142	" " " " screw	" " 止ネジ	8
23	204192	" " " " gasket	" " パッキン	2
24	204189	" " " clamp	冷却器止金	1
25	3001	" " " " screw	" " 止ネジ	1



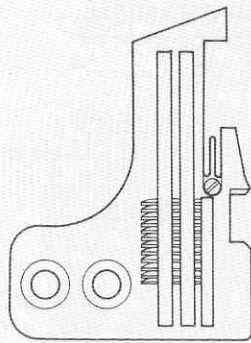
(2) PUMP LUBRICATING MECHANISM

給油機構 (2)

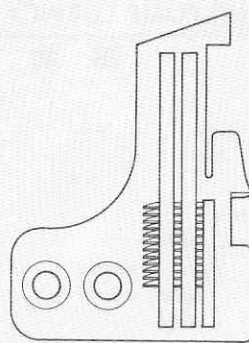
Ref. No. 参照番号	Parts No. 部品番号	Name	名称	Qt. 数量
1	204193	Oil distributor	油配分器	1
2	200152	" " screw	〃 止ネジ	1
3	200138	" " " washer	〃 〃 パッキン	2
4	201323	" " splash screw	〃 噴油口金	1
5	202903	" " plug	〃 油栓	1
6	204194	" splash pipe, complete with 204195 & 201757	噴油管(組)204195, 201757ノ組	1
7	201758	" " pipe screw	〃 〃 止ネジ	1
8	201759	" " " " washer	〃 〃 パッキン	2
	* 204195	" " pipe	噴油管	1
	* 201757	" " " joint	〃 継手	1
	204845	" pressure relief valve, complete with 204846, 204822, 2921, 202875 & 204847	給油流量制御弁(組)204846, 204822, 2921, 202875, 204847ノ組	1
9	200138	" " " valve gasket	〃 〃 パッキン	2
10	* 204846	" " " casing	〃 ケーシング	1
11	* 204822	" " " spring	〃 バネ	1
12	2921	" " " " screw	〃 〃 止ネジ	1
13	* 202875	" " " " " washer	〃 〃 〃 座金	1
14	* 204847	" " " " ball	〃 球	1
15	200698	" tube for lubricating 204016 crankshaft bushing center	〃 中間ブッシュ給油パイプ	1
16	200136	" " joint	〃 継手 (雌)	2
17	200152	" " " stud	〃 〃 (雄)	2
18	202199	" " clamp	〃 止バネ	2
19	200138	" " joint washer	〃 継手パッキン	4
20	204198	" cooling fan	ファン	1
21	204200A	" pan	オイルパン	1
22	204202	" " filter	〃 油濾	1
23	204203	" " " plate	〃 〃 止板	1
24	1216	" " " " screw	〃 〃 〃 止ネジ	2
25	5138B	" drain plug screw	〃 排油穴蓋ネジ	1
26	202287A	" " " " washer	〃 〃 パッキン	1
27	204201	" pan gasket	〃 パッキン	1
28	5150A	" " bolt	〃 取付ボルト	4
29	204818	" " " washer	〃 〃 パッキン	4
30	204857	Machine cover (left), complete with 204858 x 3 for cloth plate 204740	横カバー(大カバー巾狭用)204858×3トノ組	1
31	5091	" cover (left) screw	〃 止ネジ	3
32	204868	" " " spacer	〃 止メ板	1
33	2308	" " " " screw	〃 〃 止ネジ	1
34	202058	" " " " " washer	〃 〃 〃 座金	1
35	204865	" cover (left), complete with 204866, 201317 & 204858 x 2, for cloth plate 204798	〃 (大カバー巾広用)204866, 201317, 204858×2ノ組	1
36	5091	" cover (left) screw (short)	〃 止ネジ(短)	2
37	5182	" " " screw (long)	〃 〃 (長)	1
38	204867	" " " spacer	〃 補助板	1
39	5113	" " " " screw	〃 〃 止ネジ	1
40	204493	Stitch indication plate (for 2:1 diff. feed ratio)	標示板(差動比 2 対 1 用)	1
41	204494	" " plate (for 3:1 diff. feed ratio)	〃 (〃 3 対 1 用)	1



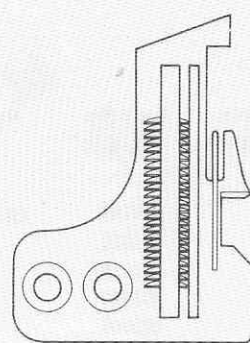
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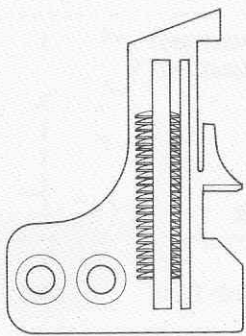
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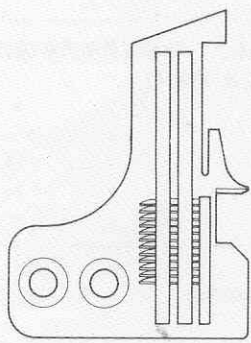
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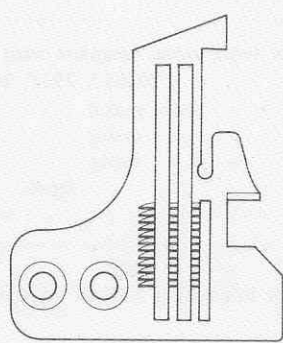
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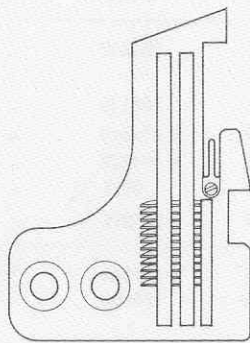
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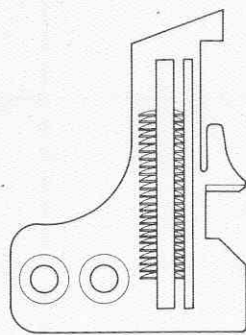
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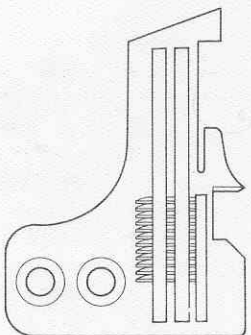
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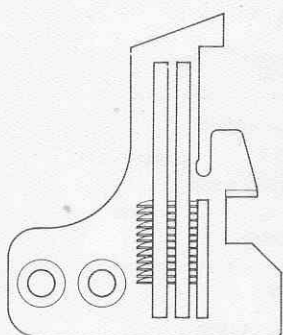
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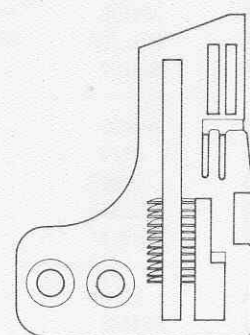
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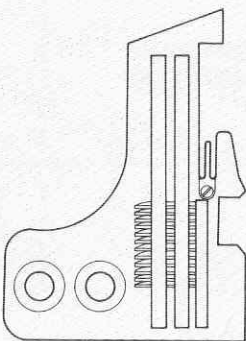
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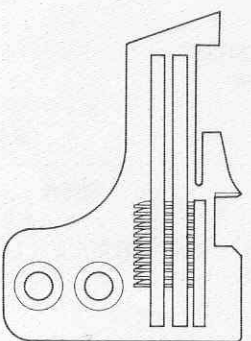
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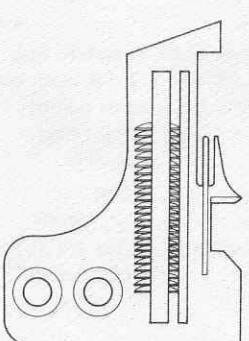
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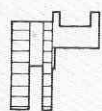
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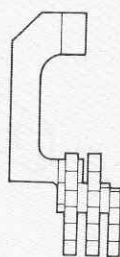
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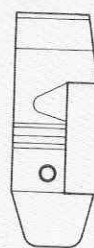
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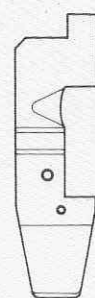
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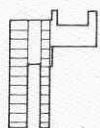
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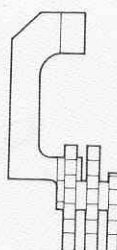
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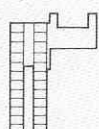
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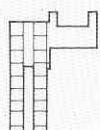
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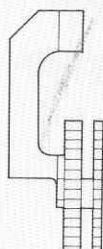
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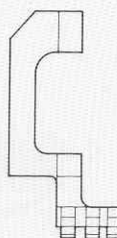
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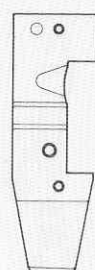
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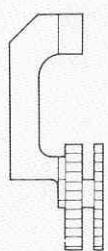
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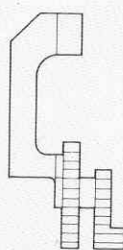
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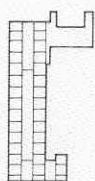
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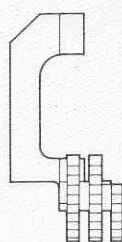
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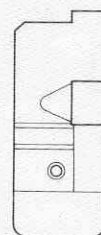
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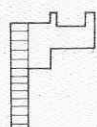
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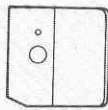
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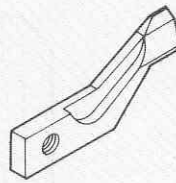
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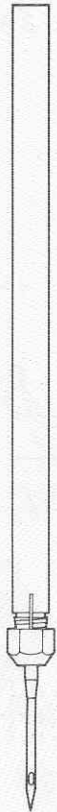
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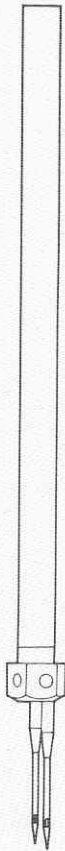
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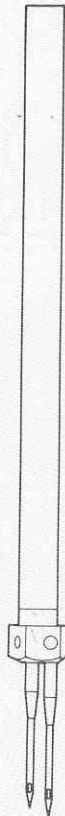
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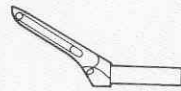
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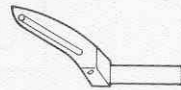
44



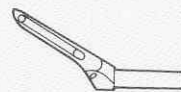
45



49



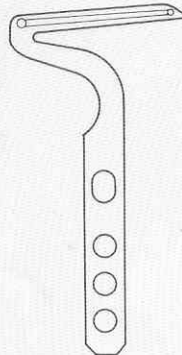
50



51



56



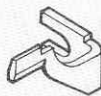
52



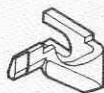
53



54



46



47

IN ORDERING ORGANIZATION PARTS

The List in pages 34 and 35 contains the Organization Parts for each machine model and gauge (seam width or needle gauge x seam width), and enables you to know necessary parts for repair or converting your machine to another model or gauge.

The models and part numbers in BLOCK style are the standard machines of all Pegasus U52 series machines.

The followings are the definitions of words and abbreviations appearing in this list:

Seam Width means the distance from the needle drop point (right-hand needle drop point in case of two-needle machine) to the edge of materials to be trimmed.

Gauge means overlock seam width in case of one-needle machine or needle gauge x overlock seam width in case of two-needle machine.

2N, 2W and 3W indicate type of differential feed dog, two-row narrow, two-row wide and three-row wide.

Various Right Loopers are provided, as listed below, according to the size of needle to be used.

Parts No.	Mark	Name	Number of		Size of Needle		
			Needle	Thread	(Japan)	(U.S.A.)	(Germany)
204062	(# 2)	Right Looper	1	3	9-12	027-032	65- 80
204702	(# 4)	Right Looper	1	3	13-16	034-040	85-100
204703	(# 6)	Right Looper	1	3	17-21	042-051	105-140
204663		Right Looper	2	4	9-12	027-032	65- 80

ゲージ・パーツ表ご利用に際して

- このパーツ・リストのゲージ・パーツ表には、機種及びゲージ（針巾×縫巾）別に各ゲージ・パーツの部品番号を記載しています。
- 右ルーパーは、同一機種、同一ゲージでも使用針の番手に合せ異なった部品番号のものを使用します。次の頁のゲージ・パーツ表には、標準使用針に合せた右ルーパーの部品番号を記載し、下記の表に各々、使用針に合せた右ルーパーの部品番号を記載していますのでご参照下さい。
- 太字で表示された機種はU52シリーズの標準機種です。
- 縫巾とは針中心（2本針の場合は右側の針）よりメス切断面までの巾をいいます。
- 送り歯形式2Nとは差動送り歯の形状が2列の巾狭を示しています。
 - 〃 2Wとは差動送り歯の形状が2列の巾広を示しています。
 - 〃 3Wとは差動送り歯の形状が3列の巾広を示しています。

部品番号	刻 印	名 称	使用針数	使用糸数	使 用 針 番 手		
					日 本	アメリカ	ド イ ツ
204062	(# 2)	右ルーパー	1 本	3 本	# 9 ~ #12	027 ~ 032	65 ~ 80
204702	(# 4)	〃	〃	〃	#13 ~ #16	034 ~ 040	85 ~ 100
204703	(# 6)	〃	〃	〃	#17 ~ #21	042 ~ 051	105 ~ 140
204663		〃	2 本	4 本	# 9 ~ #12	027 ~ 032	65 ~ 80

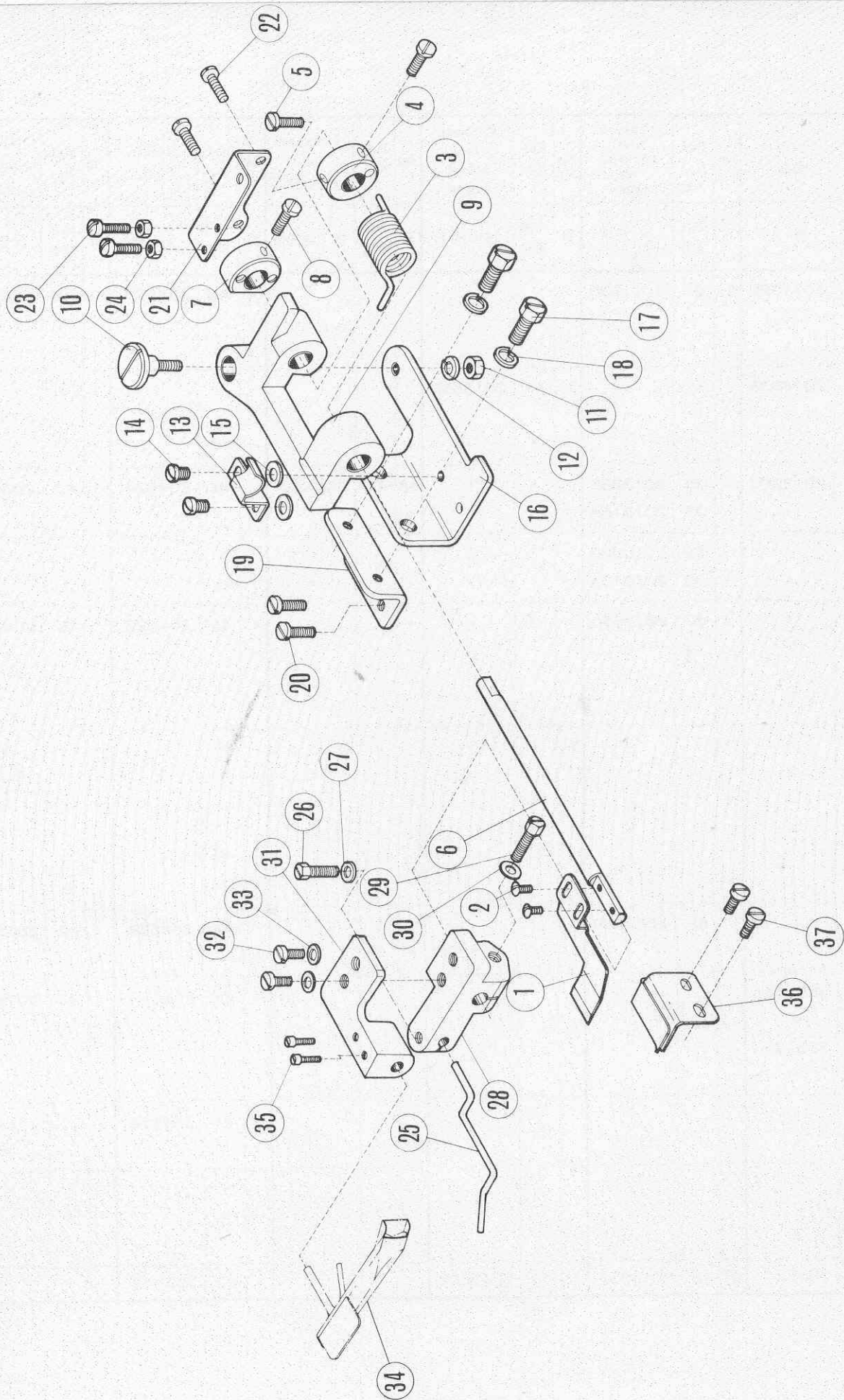
LIST OF ORGANIZGTON PARTS

ゲージ・パーツ表

Model	Gauge (Needle gauge × Seam Width)	Feed dog		Differ- ential feed ratio	Page	Ref. No.	Needle Plate	Page	Ref. No.	Main feed dog	Page	Ref. No.	Auxiliary feed dog	Page	Ref. No.	Differential feed dog
		Type	Pitch													
機 種	ゲ ー ジ (針巾×縫巾)	送 り 歯		差動比	頁	参照 番号	針 板	頁	参照 番号	主送り歯	頁	参照 番号	補助送り歯	頁	参照 番号	差動送り歯
		形 式	ピッチ													
U52-01	2mm	2 N	1.6mm	2 : 1	30	1	202616	31	16	204729	31	22	204674	31	24	204730
	3mm		〃				202617									
	4mm		〃				202618									
U52-02	2mm	2 N	〃	2 : 1	〃	1	202616	〃	17	204672	〃	〃	〃	〃	25	204673
	3mm		〃				202617									
	4mm		〃				202618									
U52-12	2mm×3mm	3 W	〃	3 : 1	〃	4	205255	〃	18	204675	〃	〃	〃	〃	26	204690
	2mm×4mm		〃				202554E									
U52-12S	2mm×3mm	3 W	2.5mm	3 : 1	〃	4	205255	〃	19	204678	〃	〃	〃	〃	27	204691
	2mm×4mm		〃				202554E									
U52-17	3mm	3 W	1.6mm	3 : 1	〃	6	202542E	〃	18	204675	〃	〃	〃	〃	26	204690
	4mm		〃				202546E									
	5mm		〃				202596E									
	6mm		〃				202597E									
U52-17S	3mm	3 W	2.5mm	2 : 1	〃	6	202542E	〃	19	204678	〃	〃	〃	〃	28	204679
	4mm		〃				202546E									
	5mm		〃				202596E									
	6mm		〃				202597E									
	7mm		〃				204797									
	8mm		〃				204731									
U52-25	2mm×2mm	2 N	1.6mm	2 : 1	〃	12	205256	〃	17	204672	〃	〃	〃	〃	25	204673
	2mm×3mm		〃				205257									
U52-31	3mm	3 W	〃	3 : 1	〃	6	202542E	〃	20	204723	〃	〃	〃	〃	29	204724
	4mm		〃				202546E									
	5mm		〃				202596E									
	6mm		〃				202597E									
U52-34	2mm×3mm	3 W	〃	3 : 1	〃	4	205255	〃	20	204723	〃	〃	〃	〃	〃	〃
	2mm×4mm		〃				202554E									
U52-37	2mm×3mm	3 W	〃	3 : 1	〃	4	205255	〃	20	204723	〃	〃	〃	〃	〃	〃
	2mm×4mm		〃				202554E									
	2mm×5mm		〃				202499E									
U52-59	3mm×5mm	2 W	〃	2 : 1	〃	15	205245	〃	21	204838	〃	23	204677	〃	30	204693

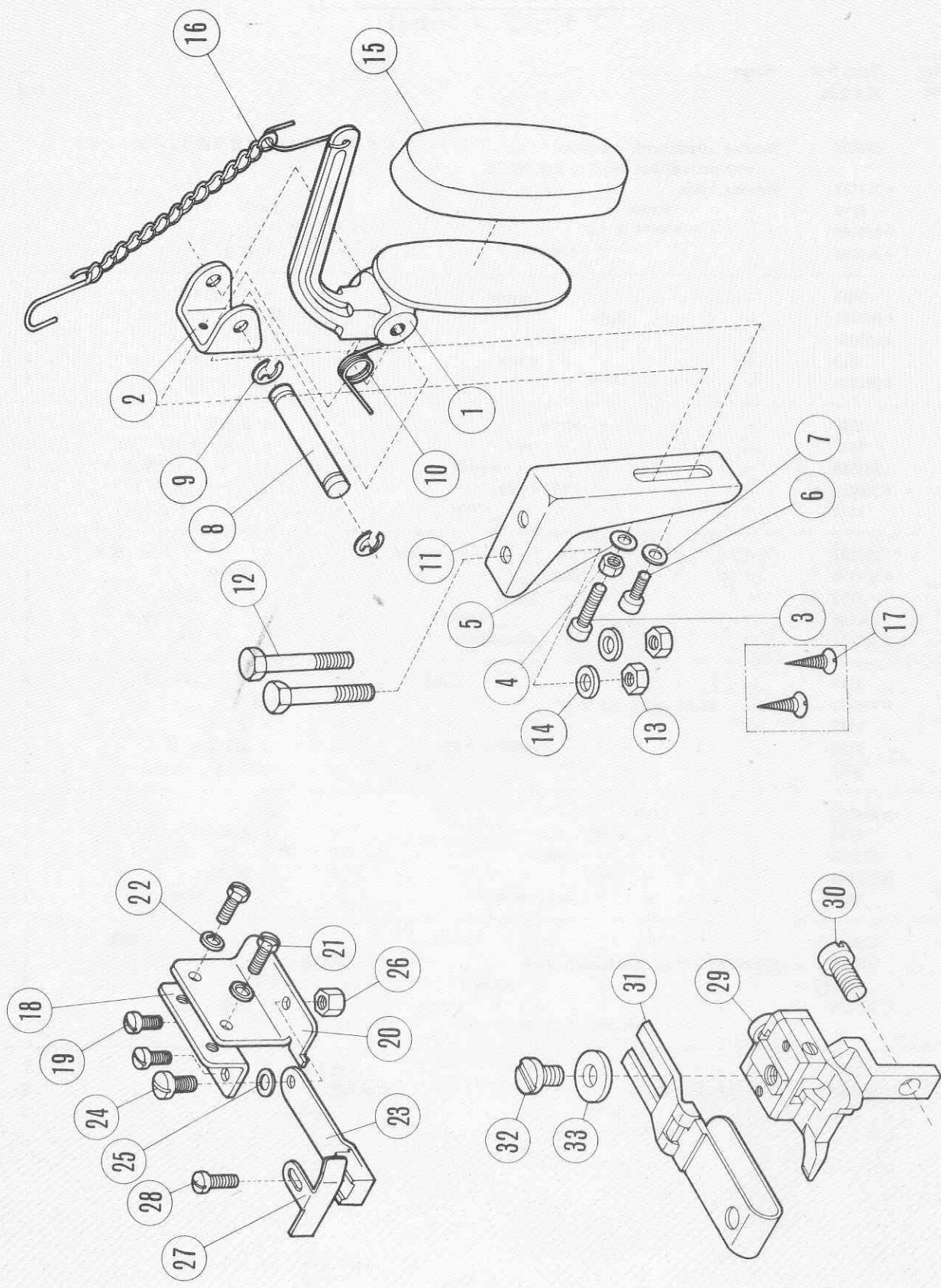
[illegible]

Page	Ref. No.	Presser foot	Page	Ref. No.	Presser foot chaining off finger	Page	Ref. No.	Presser foot fabric guard	Page	Ref. No.	Presser foot uncurlar	Page	Ref. No.	Needle bar	Page	Ref. No.	Needle guard (front)
頁	参照番号	押工	頁	参照番号	押工爪	頁	参照番号	補助押工	頁	参照番号	押工補助板	頁	参照番号	針棒	頁	参照番号	針受(前)
31	31	201152D	31	37	201155C							32	43	204623	32	46	204634
〃	〃	〃	〃	〃	〃							〃	〃	〃	〃	〃	〃
〃	〃	〃	〃	〃	〃							〃	〃	〃	〃	〃	〃
〃	32	201473A	〃	〃	〃	31	41	201265B				〃	〃	〃	〃	〃	〃
〃	〃	〃	〃	〃	〃	〃	〃	〃				〃	〃	〃	〃	〃	〃
〃	〃	〃	〃	〃	〃	〃	〃	〃				〃	〃	〃	〃	〃	〃
〃	33	201230C	〃	38	201396B	〃	〃	〃	32	42	204668	〃	44	204624	〃	47	204659
〃	〃	〃	〃	39	201310A	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃
〃	〃	〃	〃	38	201396B	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃
〃	〃	〃	〃	39	201310A	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃
〃	〃	〃	〃	37	201155C	〃	〃	〃	〃	〃	〃	〃	43	204623	〃	46	204634
〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃
〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃
〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃
〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃
〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃
〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃
〃	〃	〃	〃	38	201396B	〃	〃	〃	〃	〃	〃	〃	44	204624	〃	47	204659
〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃	〃
〃	34	205135										〃	43	204623	〃	46	204634
〃	〃	〃										〃	〃	〃	〃	〃	〃
〃	35	205136										〃	〃	〃	〃	〃	〃
〃	〃	〃										〃	〃	〃	〃	〃	〃
〃	〃	〃										〃	44	204624	〃	47	204659
〃	〃	〃										〃	〃	〃	〃	〃	〃
〃	〃	〃										〃	〃	〃	〃	〃	〃
〃	〃	〃										〃	〃	〃	〃	〃	〃
〃	36	205254	31	40	201461A	31	41	201265B				〃	45	204837	〃	〃	〃



(1) ATTACHMENTS
アタッチメント(1)

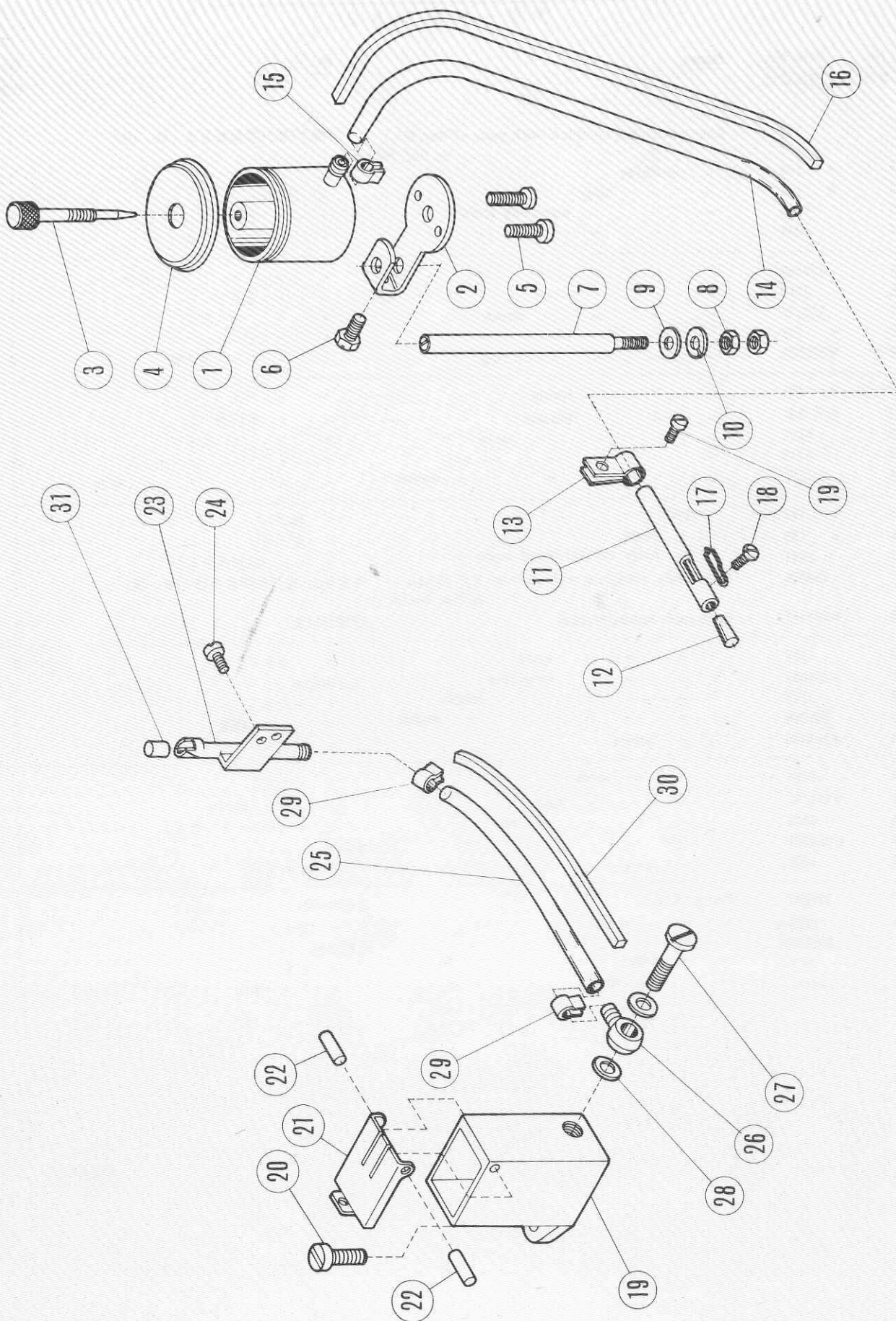
Ref. No. 参照番号	Parts No. 部品番号	Name	名 称	Qt. 数量
	204882	Shirring attachment, complete with parts of Ref. No.1 to Ref. No.30	ヒダ取り用押エ(組)(参照番号1~30トノ組)	1
1	* 205137	Shirring blade	〃	1
2	5227	〃 〃 screw	〃 止ネジ	2
3	* 205065	〃 attachment spring	〃 バネ	1
4	* 205066	〃 〃 〃 collar	〃 〃 掛金	1
5	5064	〃 〃 〃 〃 screw	〃 〃 〃 止ネジ	2
6	* 205067	〃 〃 shaft	〃 軸	1
7	* 205068	〃 〃 〃 collar	〃 〃 カラー	1
8	2213	〃 〃 〃 〃 screw	〃 〃 〃 止ネジ	1
9	* 205069	〃 〃 block	〃 土台	1
10	5326	〃 〃 〃 screw	〃 〃 止ネジ	1
11	5137	〃 〃 〃 nut	〃 〃 ナット	1
12	202286	〃 〃 〃 〃 washer	〃 〃 〃 座金	1
13	* 205070	〃 〃 〃 lock spring	〃 〃 ストッパー	1
14	1229	〃 〃 〃 〃 screw	〃 〃 〃 止ネジ	2
15	200183	〃 〃 〃 〃 〃 washer	〃 〃 〃 〃 座金	2
16	* 204495	〃 〃 〃 plate	〃 取付板	1
17	2193	〃 〃 〃 〃 screw	〃 〃 止ネジ	2
18	202286	〃 〃 〃 〃 washer	〃 〃 〃 座金	2
19	* 204451	〃 〃 〃 〃 extension	〃 〃 〃 土台	1
20	5117	〃 〃 〃 〃 〃 screw	〃 〃 〃 〃 止ネジ	2
21	* 205072	〃 blade swing-out lever	〃 手揚	1
22	5117	〃 〃 〃 〃 screw	〃 〃 止ネジ	2
23	1170	〃 〃 〃 〃 regulating screw	〃 〃 調節ネジ	2
24	3091	〃 〃 〃 〃 〃 nut	〃 〃 ナット	2
25	* 204592	〃 〃 lifter	〃 揚ゲ	1
26	5276	〃 〃 〃 screw	〃 〃 抱締ネジ	1
27	202058	〃 〃 〃 〃 washer	〃 〃 〃 座金	1
28	* 205104	〃 〃 〃 block	〃 取付台	1
29	5276	〃 〃 〃 〃 clamp screw	〃 〃 〃 抱締ネジ	1
30	202058	〃 〃 〃 〃 〃 washer	〃 〃 〃 〃 座金	1
31	205103	Cord and piping attachment block	ラッパ取付台	1
32	1175-3	〃 〃 〃 〃 〃 screw	〃 〃 止ネジ	2
33	167066	〃 〃 〃 〃 〃 washer	〃 〃 〃 座金	2
34		〃 〃 〃 attachment (binder)	ラッパ	1
35	1170-1	〃 〃 〃 〃 〃 screw	〃 〃 止ネジ	2
36	205091	Shirring cloth guide	布案内板	1
37	1216	〃 〃 〃 〃 screw	〃 〃 止ネジ	2



(2) ATTACHMENTS

アタッチメント(2)

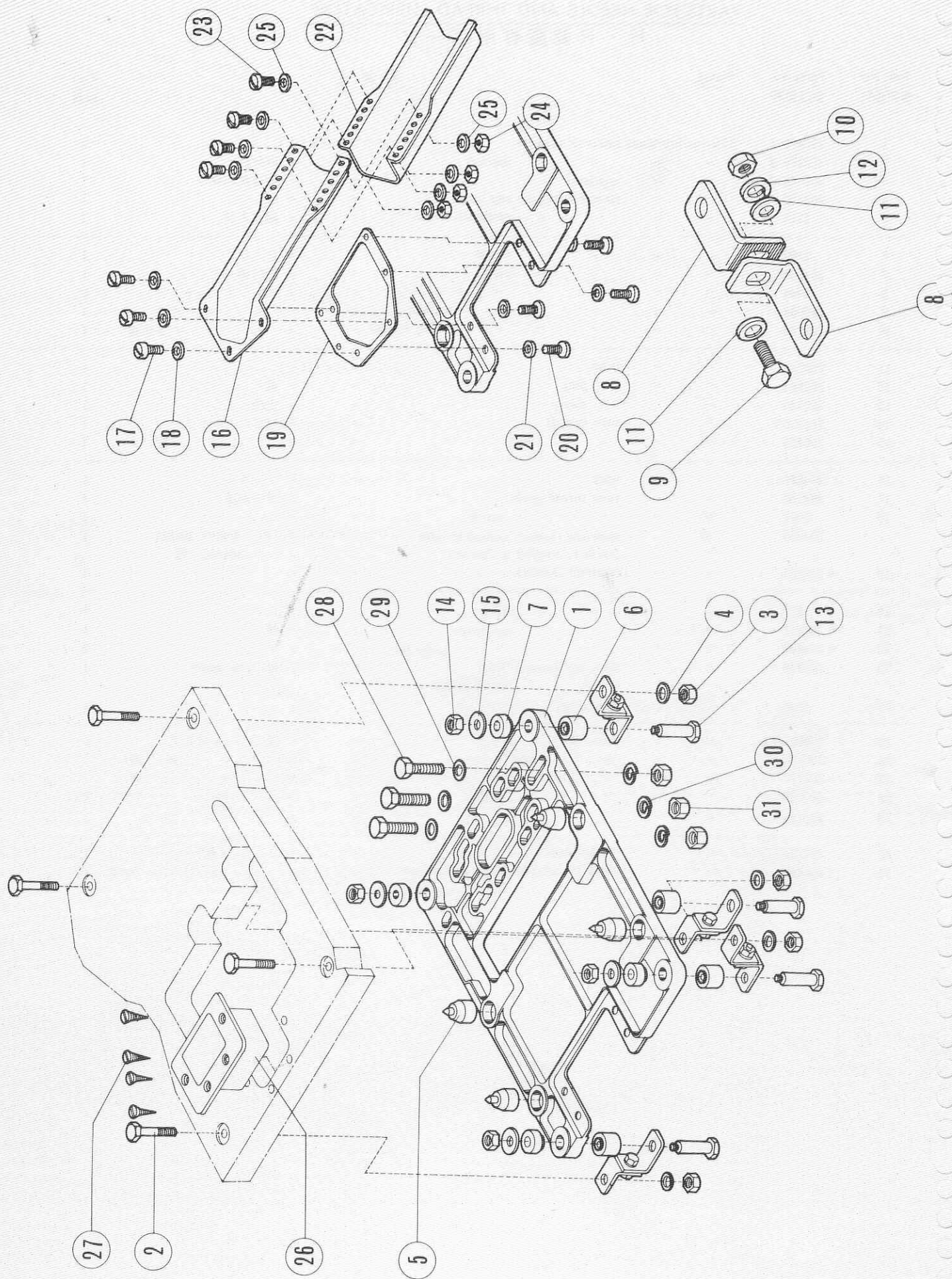
Ref. No. 参照番号	Parts No. 部品番号	Name	名 称	Qt. 数量
	192	Knee controller, complete with parts of Ref. No.1 to Ref. No.16	ヒザ揚ゲ(組)(参照番号1~16ノ組)	1
1	* 193	" controller	◇	1
2	* 194	" " hinge	◇ ヒンヂ	1
3	5183	" " " regulating screw	◇ ◇ 調節ネジ	1
4	3044	" " " " " nut	◇ ◇ ◇ ナット	1
5	137142	" " " " " washer	◇ ◇ ◇ ◇ 座金	1
6	5118	" " " screw	◇ ◇ 止ネジ	1
7	137142	" " " " washer	◇ ◇ ◇ 座金	1
8	* 195	" " " pin	◇ ◇ ピン	1
9	*202522	" " " " stop ring	◇ ◇ ◇ 止メ輪	2
10	* 196	" " " spring	◇ ◇ バネ	1
11	* 197	" " " bracket	◇ ◇ 取付台	1
12	5347	" " " " screw	◇ ◇ ◇ 止ネジ	2
13	5348	" " " " " nut	◇ ◇ ◇ ◇ ナット	2
14	204585	" " " " " washer	◇ ◇ ◇ ◇ 座金	2
15	* 198	" pad	◇ 当ゴム	1
16	* 199	" " chain	◇ 用クサリ	1
17	5341	" " hinge bracket wood screw	◇ ヒンヂ取付台止ネジ	2
	204896	Edge guide, complete with parts of Ref. No.18 to Ref. No.28	当定規台(組)(参照番号18~28ノ組)	1
18	*204451	Edge guide holder bracket	定規取付金	1
19	5117	" " " " screw	◇ 止ネジ	2
20	*204452	" " " " extension	当定規台(A)	1
21	2193	" " " " " screw	◇ ◇ 止ネジ	2
22	202286	" " " " " washer	◇ ◇ ◇ 座金	2
23	*201485	" " holder	◇ (B)	1
24	5184	" " " screw	◇ ◇ 止ネジ	1
25	*201191	" " " " washer	◇ ◇ ◇ 皿バネ	1
26	5074	" " " " " nut	◇ ◇ ◇ ◇ ナット	1
27	*204667	" guide	当定規	1
28	1202	" " screw	◇ 止ネジ	1
29	201206	Welt guide base	定規台(組)	1
30	1175-2	" " " screw	◇ 止ネジ	1
31	201211A	" guide	定規羽根	1
32	2905	" " screw	◇ 止ネジ	1
33	137142	" " " washer	◇ ◇ 座金	1



PARTS FOR NEEDLE AND THREAD LUBRICATOR

H・R装置専用パーツ

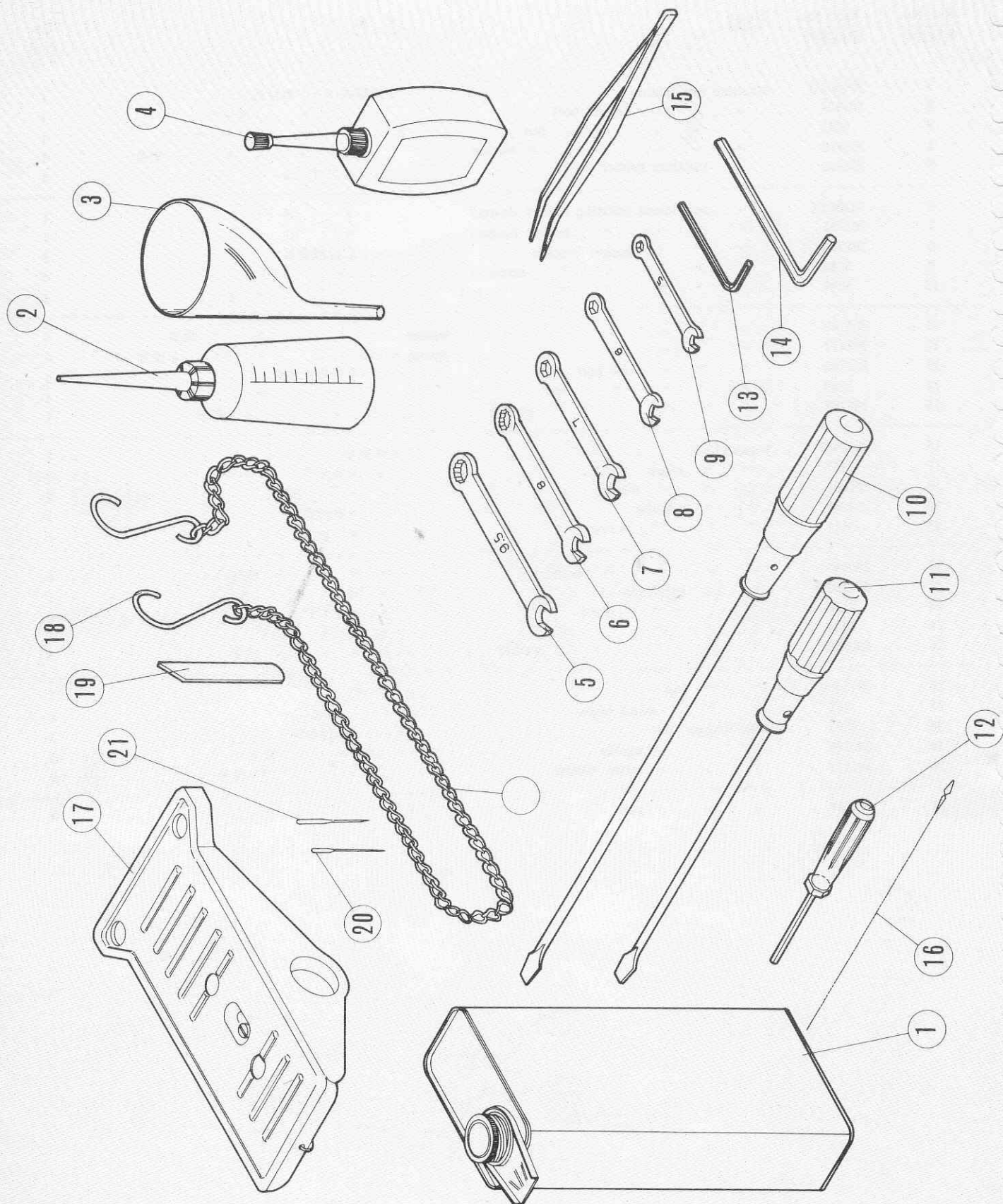
Ref. No. 参照番号	Parts No. 部品番号	Name	名 称	Qt. 数量
1	202476-1	Silicone lubricant reservoir (upper)	シリコンタンク(上)	1
2	202476-2	" " " " bracket	〃 〃 取付板	1
3	202476-3	" " regulator	〃 〃 油量調節棒	1
4	202476-4	" " reservoir (upper) cap cover	〃 〃 蓋	1
5	1216	" " " " assembly screw	〃 〃 組立ネジ	2
6	2193	" " " " screw	〃 〃 止ネジ	1
7	204300	" " " " post	〃 〃 取付棒	1
8	3044	" " " " " nut	〃 〃 止ナット	2
9	200098	" " " " " " washer	〃 〃 〃 〃 座金	1
10	202286	" " " " " " spring washer	〃 〃 〃 〃 バネ座金	1
11	202742	" " tube	シリコンパイプ(上)	1
12	202903	" " " plug	〃 〃 蓋	1
13	202744	" " " clamp	〃 〃 止板	1
14	202030A	" " tube (vinyl)	〃 〃 用ビニールパイプ	1
15	200155	" " " " clamp	〃 〃 〃 抱バネ	1
16	204270	" " wick	〃 〃 フェルト	1
17	204258	" " tube thread guide	〃 〃 用針糸道	1
18	5077	" " " " " screw	〃 〃 〃 止ネジ	1
	204860	" " reservoir (lower), complete with 204861, 204862 & 204863	シリコンタンク(下)(組) 204861, 204862, 204863ノ組	1
19	* 204861	" " reservoir (lower)	〃 〃	1
20	5117	" " " " screw	〃 〃 止ネジ	1
21	* 204862	" " " " cap cover	〃 〃 蓋	1
22	* 204863	" " " " " " hinge pin	〃 〃 〃 ピン	2
23	204259	" " tube, for 2mm & 3mm needle gauge	シリコンパイプ(下)針巾2mm・3mm用	1
24	1206	" " tube screw	〃 〃 止ネジ	1
25	202031A	" " tube (vinyl)	〃 〃 用ビニールパイプ	1
26	200136	" " " " joint	〃 〃 〃 継手(雌)	1
27	200137	" " " " " stud	〃 〃 〃 (雄)	1
28	200138	" " " " " washer	〃 〃 〃 バッキン	2
29	200155	" " " " clamp	〃 〃 〃 抱バネ	2
30	204270	" " wick (long)	〃 〃 フェルト(長)	1
31	204465	" " wick (short), for 2mm & 3mm needle gauge	〃 〃 (短)針巾2mm・3mm用	1



ACCESSORIES FOR SEMI-SUBMERGED INSTALLATION

半 沈 床 式 据 付 付 属 品

Ref. No. 参照番号	Parts No. 部品番号	Name	名 称	Qt. 数量
1	204301B	Machine rest board	半沈床式ベッド取付板	1
2	204303	" " " hanger bolt	" " ボルト	4
3	5221	" " " " " nut	" " ナット	4
4	202700	" " " " " washer	" " 座金	4
5	202691	" isolating rubber	クッションゴム(A)	4
6	202693A	" rest board isolating rubber (lower)	" (B)	4
7	202765	" " " " rubber (upper)	" (D)	4
8	202768	" " " hanger bracket	ベッド取付板金具	8
9	5296	" " " " " screw	" ボルト	4
10	5297	" " " " " nut	" ナット	4
11	202769	" " " " " " " washer	" " 座金	8
12	201477	" " " " " " " spring washer	" " バネ座金	4
13	202766	" " " set bolt	ベッド取付板止ネジ	4
14	5298	" " " " " nut	" ナット	4
15	202767	" " " " " " washer	" 座金	4
16	201348B	Waste chute	切屑受(A)	1
17	5117	" " screw	" " 止ネジ	3
18	200098	" " " washer	" " 座金	3
19	204307	" " adapter	" " 取付板	1
20	5117	" " " screw	" " 止ネジ	4
21	200098	" " " " washer	" " 座金	4
22	201349B	" " extension	" (B)	1
23	5118	" " " screw	" 止ネジ	4
24	3044	" " " " nut	" " ナット	4
25	200098	" " " " washer	" " 座金	8
26	201346A	" " top	" (C)	1
27	175	" " " wood screw	" 止ネジ	4
28	5302	Motor hanger bolt	モーター取付ボルト	3
29	202769	" " " washer	" 座金	6
30	201477	" " " spring washer	" バネ座金	3
31	5297	" " " nut	" ナット	3



ACCESSORIES

付 属 品

Ref. No. 参照番号	Parts No. 部品番号	Name	名 称	Qt. 数量
1	133	Oil container (750cc)	油缶 (750cc入)	1
2	132	Oiler	油差シ	1
3	135A	Oil funnel	ジョウゴ	1
4	178	Silicone lubricant container (50cc)	シリコン油(50cc入)H.R装置付ミシン用	1
5	130A-9.5	Wrench (9.5mm)	スパナ 9.5mm	1
6	130A-8	" (8mm)	〃 8 mm	1
7	130A-7	" (7mm)	〃 7 mm	1
8	130A-6	" (6mm)	〃 6 mm	1
9	130A-5	" (5mm)	〃 5 mm	1
10	127	Screw driver (large)	ドライバー (大)	1
11	128	" " (medium)	〃 (中)	1
12	179	Allen wrench	ソケットスクリユー用ドライバー	1
13	182	Allen key (3.17mm)	ピンレンチ (3.17mm)	1
14	200	" " (4.76mm)	〃 (4.76mm)	1
15	131	Tweezers	ピンセット	1
16	153	Threading wire	糸通し具	1
17	121	Treadle, complete	靴 (組)	1
18	126	Treadle chain	鎖	1
19	204161	Lower knife	下メス	2
20	DC×1	Needle, type DC x 1	針	10
21	DC×3	Needle, type DC x 3 (for 2-needle machine - 1.5mm gauge)	〃 (2本針1.5mm用)	10

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126	45	18	1457-1	15	28	5078	3	6	5185	13	45
127	45	10	1458	27	10	5080	9	28	5205	21	45
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132	45	2	2022-1	13	2	5084	15	23	5219	21	8
133	45	1	2022-4	15	8	5084	19	31	5219	23	6
135A	45	3	2022-4	17	10	5084	19	3	5220	15	36
153	45	16	2022-4	25	29	5084	21	36	5221	43	3
175	43	27	2133-1	19	23	5084	21	6	5223	9	2
178	45	4	2133-1	21	40	5087	11	7	5227	37	2
179	45	12	2133-1	25	27	5089	25	17	5231	21	31
182	45	13	2193	5	10	5091	13	54	5231	21	16
192	39		2193	15	11	5091	29	31	5232	5	43
193	39	1	2193	17	13	5091	29	36	5232	25	43
194	39	2	2193	23	31	5094	7	28	5233	11	2
195	39	8	2193	37	17	5094	7	23	5233	23	2
196	39	10	2193	39	21	5094	7	13	5234	11	4
197	39	11	2193	41	6	5094	27	16	5234	23	4
198	39	15	2213	37	8	5095	7	14	5236	25	52
199	39	16	2213-1	15	2	5099	13	7	5237	3	9
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1156	17	5	2308	29	33	5117	5	37	5239	15	19
1170	37	23	2902	15	46	5117	5	16	5240	9	15
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1170-1	17	3	2905	15	48	5117	5	9	5276	37	26
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1174	11	24	2922	7	4	5117	27	4	5296	43	9
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1189	21	57	3044	43	24	5118	19	38	5316	19	35
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1206	11	19	4009-1	7	10	5136	11	26	5332	3	2
1206	41	24	4009-1	7	2	5136	17	34	5339	23	14
1216	5	41	4009-1	11	16	5137	7	24	5341	39	17
1216	7	19	4009-1	13	47	5137	21	13	5347	39	12
1216	19	40	4009-1	21	3	5137	37	11	5348	39	13
1216	19	16	4009-1	25	13	5138B	5	5	5357	13	51
1216	29	24	5002	23	21	5138B	29	25	5359	13	13
1216	37	37	5010	9	34	5141	25	51	5361	9	6
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1229	37	14	5012	15	50	5142	27	22	5371	23	34
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1231	25	24	5029	21	25	5147	7	30	104678	34	19
1234	7	8	5029	25	38	5150A	29	28	137142	39	33
1333	25	11	5030	25	22	5154	13	6	137142	39	7
1435	5	26	5053	5	34	5163	3	10	137142	39	5
1435	21	27	5053	25	32	5164	25	8	167066	37	33
1457	5		5060	23	11	5179	3	17	200041	13	14
1457	5		5060	27	12	5181	11	8	200098	41	9
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200138	29	3	201388	25	33	202611	13	10	204052A	17	16
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200138	41	28	201428	7	11	202616	34	1	204054	21	4
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200155	41	29	201461A	35	40	202642	25	31	204060	15	31
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200698	29	15	201482	13	40	202646A	25	37	204062	35	51
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201039	17	27	202058	29	34	202711A	11	3	204110A	21	7
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201206	39	29	202478	13	35	204019A	9	18	204147	23	5
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201294	27	5	202522	19	25	204028	9	35	204159	23	23
201295	27	6	202522	39	9	204029	11	1	204160A	23	25
201308	25	10	202527	23	13	204031	11	9	204161	45	19
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204181	27		204467	21	18	204711	21	47	204837	13	
204182	27		204493	29	40	204712	21	48	204837	35	45
204183	27	7	204494	29	41	204713A	21	49	204838	34	21
204184	27	9	204495	37	16	204714	21	50	204841	25	19
204185	19	26	204498	19	36	204723	34	20	204842	5	1
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204213A	5	15	204634	11	17	204748	5	35	204870	19	45
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204354	19	11	204677	34	23	204798	5	39			
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