

Form 2811w, Rev.

(945)

Printed in U. S. A.

LIST OF PARTS



MACHINES
Nos. 410wl and 410wl00

THE SINGER MANUFACTURING COMPANY

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case), must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A. Hardened, Polished, Nickel Plated and Buffed.
- B. Polished, Nickel Plated and Buffed.
- C. Hardened only.
- D. Polished only.
- E. Soft, not polished.
- F. Hardened and Polished.
- H. Blued.
- J. Nickel Plated only.
- R. Merlized.
- X. Black Oxide.
- XC. Hardened and Black Oxide.
- Y. Black Nickel only.

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series:

200001 to 201500 and 350001 to 351500 are Screw Numbers.
201501 to 201800 and 351501 to 351800 are Nut Numbers.
201801 to 202000 and 351801 to 352000 are Roller Numbers.
202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (*) are furnished when repairs are made at the factory.

LIST OF PARTS COMPLETE
FOR



MACHINE No. 410w1

DOUBLE ROTARY DISC TAKE-UP

HIGH SPEED. SHORT ARM. DROP FEED.

SINGLE NEEDLE, SINGLE THREAD CHAIN STITCH.

For Basting or Stitching Light and Medium Fabrics.

No.	Plate	Name	
*270001	-----	Arm	
270002	18308	"	Cover Plate (back)
200041X	18308	"	" " Screw (2)
204235	18308	"	Position Pin (2)
200004E	18308	"	Screw (3)
202005	18308	"	" Washer (3)
*270084	-----	"	Shaft
270098	18301	"	" 270084 with 200333C, 200378C and 270099
270004	18301	Arm	Shaft Ball Bearing (back)
270005	18301	"	" " " (front)

PARTS FOR MACHINE NO. 410w1

No.	Plate	Name
270158	18301	Arm Shaft Connection Belt
270006	18301	" " " " Pulley with 200363C, 350492C and two 202253
350492C	18301	Arm Shaft Connection Belt Pulley Posi- tion Screw
200363C	18301	Arm Shaft Connection Belt Pulley Set Screw
202253	18301	Arm Shaft Connection Belt Pulley Spring Flange
270101	18301	Balance Wheel (belt groove 2-1/8 in. diam.) with two 200354C
270104	18301	Balance Wheel (belt groove 1-13/16 in. diam.) with two 200354C
270103	18301	Balance Wheel 270101 with 270004, 270102 and two 200580H
Note: Balance Wheel 270103 is furnished with this machine unless otherwise specified on order.		
270105	18301	Balance Wheel 270104 with 270004, 270123 and two 200580H
270106	18301	Balance Wheel "v" belt groove (outside diam. of belt groove 2.9 in.) with two 200354C
270107	18301	Balance Wheel 270106 with 270004, 270102 and two 200580H
270102	18301	Balance Wheel Cap
270123	18301	" " "
200580H	18301	" " " Screw
200354C	18301	" " " Set Screw
*270008	-----	Bed
270009	18308	" Slide
270144	18278	Face Plate
200583H	18278	" " " Screw (5)
143030	18305	Feed Bar
270012	18305	" " " Center (2)
200394C	18305	" " " Set Screw (2)
235706	18305	" " " Oiling Wick
270138	18305	" " " " Holder
270139	18305	" " " " " 270138 with 235706
52266	18305	Feed Bar Slide Block
52267	18305	" " " " 52266 with 125060
*125060	18305	" " " " Stud
271033	18285	" Dog, 19 teeth (16 teeth to the inch)
50117E	18285	Feed Dog Screw (2)
270013	18305	" Driving Connection
270014	18305	" " " 270013 with 270016
270015	18305	" " " Crank with 200040E
200040E	18305	" " " Pinch Screw
200545C	18305	" " " Hinge Screw
201522E	18305	" " " " Nut
270016	18305	" " " Needle Bearing
270017	18277	" " " Eccentric
271101	18277	" " " Adjusting Disc

No.	Plate	Name
270137	18277	Feed Driving Eccentric Adjusting Disc Spring
270111	18277	Feed Driving Eccentric Adjusting Disc Spring Collar with 201220C
201220C	18277	Feed Driving Eccentric Adjusting Disc Spring Collar Position Screw
240231	18277	Feed Driving Eccentric Friction Gib
200369C	18277	" " " " "
		Adjusting Screw
350101C	18277	Feed Driving Eccentric Friction Gib Adjusting Screw Set Screw
270020	18277	Feed Driving Flange with 200333C, 200346C, two each 200369C and 350101C
200333C	18277	Feed Driving Flange Position Screw
200346C	18277	" " " Set Screw
270021	18305	" " Rock Shaft with two 200394C
270022	18305	" " " " Center (2)
350277C	18305	" " " " " Set Screw
		(2)
270013	18305	Feed Lifting Connection
270014	18305	" " " 270013 with 270016
270015	18305	" " " Crank with 200040E
200040E	18305	" " " Pinch Screw
200545C	18305	" " " Hinge Screw
201522E	18305	" " " Nut
270016	18305	" " " Needle Bearing
271102	18277	" " Eccentric with 200382C and 201220C
201220C	18277	Feed Lifting Eccentric Position Screw
200382C	18277	" " " Set Screw
270024	18305	" " Rock Shaft with 52267
270022	18305	" " " " Center (2)
350277C	18305	" " " " " Set Screw
		(2)
270140	18277	Feed Regulating Stud
270026	18277	" " " Spring
240245	18277	" " " Retaining Spring
270045	18283	Knee Lifter Lifting Link
270046	18308	" " " " Connection
200427C	18308	" " " " " Set Screw
		Screw
200293C	18283	Knee Lifter Lifting Link Hinge Screw
270094	18308	" " " Rod
270048	18308	" " " " Connection
200434C	18308	" " " " " Set Screw
270049	18308	" " Rock Shaft with 200427C and 200434C
271003	18277	Looper
270031	18277	" Driving Shaft
270032	18277	" " " Ball Bearing
270033	18277	" " " Bushing with 222598
222598	18277	" " " Oil Packing
		(wick)
200362C	18277	Looper Driving Shaft Bushing Set Screw
270034	18277	" " " Connection, Belt Pulley with 202253 and two 200070C

No.	Plate	Name
200070C	18277	Looper Driving Shaft Connection Belt Pulley Set Screw
202253	18277	Looper Driving Shaft Connection Belt Pulley Spring Flange
271004	18277	Looper Driving Shaft Gear with 200382C, 201220C and 271006
201220C	18277	Looper Driving Shaft Gear Position Screw
200382C	18277	Looper Driving Shaft Gear Set Screw
271005	18277	" " " Oil Lead Wire
270038	18308	" " " " Reservoir Cover
270039	18308	" " " " " "
		Gasket
200041X	18308	Looper Driving Shaft Oil Reservoir Cover Screw (6)
270082	18277	Looper Driving Shaft Oil Reservoir Oil Gauge
*271006	-----	Looper Driving Shaft Oil Slinger
271007	18277	" Idler Shaft
271008	18277	" " " Collar with two 50150AL
50150AL	18277	" " " " Set Screw
271009	18277	" " " Needle Bearing
200F	18277	" Set Screw
271010	18277	" Shaft
271044	18277	" " Bushing
271045	18277	" " " 271044 with 271007, 271008, 271010, 271013, 271046, two each 271009 and 271014
200917C	18277	Looper Shaft Bushing Position Screw
271013	18277	" " " Collar with 200F and 462AL
462AL	18277	" " " Set Screw
271046	18277	" " Friction Plate
271014	18277	" " Needle Bearing
271031	18277	Needle and Loop Guide
200082D	18277	" " " " Screw
271027	18283	" Bar with 350445F
270124	18283	" " Bushing (lower)
270261	18283	" " " (upper)
350489C	18283	" " " Set Screw
270053	18283	" " Connecting Link
270054	18283	" " " " 270053 with 270043
270055	18283	Needle Bar Connecting Link Guide Block
200054E	18283	" " " " " "
		Screw (2)
270143	18283	Needle Bar Connecting Link Hinge Stud with 210983 and 222598
222598	18283	Needle Bar Connecting Link Hinge Stud Oil Packing (wick)
200374C	18301	Needle Bar Connecting Link Hinge Stud Set Screw
270043	18283	Needle Bar Connecting Link Needle Bearing
270100	18283	Needle Bar Connecting Link Thrust Washer
270057	18283	Needle Bar Connecting Stud with 200086C and 202330

No.	Plate	Name
202330	18283	Needle Bar Connecting Stud Oil Packing (wick)
200086C	18283	Needle Bar Connecting Stud Pinch Screw
*270099	-----	" " Crank with two 200374C
200333C	18301	" " " Position Screw
200378C	18301	" " " " " Check Screw
270058	18283	Needle Bar Oiling Felt
350445F	18283	" Set Screw
270059	18283	Presser Bar with 176J
270060	18283	" " Bushing
270061	18283	" " Lifter
350442C	18283	" " " Hinge Screw
270062	18283	" " Lifting Releasing Lever Bracket
270095	18283	Presser Bar Lifting Releasing Lever Bracket Spring
270063	18283	Presser Bar Position Guide with 200196E and 350411C
350411C	18283	Presser Bar Position Guide Pinch Screw
270064	18308	" " Spring
350435C	18308	" " " Screw (pressure regulating)
270065	18308	Presser Bar Spring Stud
202090	18285	" Foot Hinge Pin
271041	18285	" " Plate
176J	18283	" " Screw
271042	18285	" " Shank
26231	18285	" " Spring
271043	18285	Presser Foot (spring hinged) complete, Nos. 26231, 202090, 271041 and 271042
271040	18278	Rotary Take-up (large)
210983	18283	" " " Position Pin
401D	18278	" " " Screw (2)
270146	18302	" " (small) with 270147 and 350418C
270068	18302	Rotary Take-up (small) Driving Shaft
270032	18302	" " " " "
		Ball Bearing (2)
270069	18302	Rotary Take-up (small) Driving Shaft Connection Belt
270070	18301	Rotary Take-up (small) Driving Shaft Driving Pulley with two each 200363C and 270071
200363C	18301	Rotary Take-up (small) Driving Shaft Driving Pulley Set Screw
270071	18301	Rotary Take-up (small) Driving Shaft Driving Pulley Spring Flange
270072	18302	Rotary Take-up (small) Driving Shaft Pulley with two 200382C
200382C	18302	Rotary Take-up (small) Driving Shaft Pulley Set Screw
350418C	18302	Rotary Take-up (small) Set Screw
270147	18302	" " " Thread Cast-off Pin

No.	Plate	Name
270148	18278	Rotary Take-up Guard
200583H	18278	" " " Screw (3)
2102	18278	Tension Disc
270076	18283	" Releaser (adjustable)
200132E	18283	" " Screw
32572	18278	" Releasing Disc
270086	18278	" " Pin
13710	18278	" Spring
50304C	18278	" Stud
52098	18278	" " 50304C with 1560C
50305C	18278	" " Set Screw
1560C	18278	" Thumb Nut
270087	18278	Tension complete, Nos. 13710, 32572, 52082, 52083, 52098, 270086 and two 2102
271017	18278	Thread Guide
236245	18278	" " (lower)
270149	18278	" " (upper)
270077	18283	" " (on needle bar bushing)
200580H	18278	" " Screw (2)
270079	18283	" Pull-off
200196E	18283	" " Set Screw
271029	18278	" Retainer
200355H	18278	" " Set Screw
270150	18278	" Severing Finger
270151	18278	" " " Guard
350486XC	18278	" " " " Hinge Screw
270156	18278	" " " " " "
		Spring Washer
200567H	18278	Thread Severing Finger Screw
52082	18278	" Take-up Spring
52083	18278	" " " Regulator with
		50305C
446C	18278	Thread Take-up Spring Regulator Set
		Screw
271034	18285	Throat Plate (large needle hole)
691F	18285	" " Screw (2)

MACHINE No. 410w100

DOUBLE ROTARY DISC TAKE-UP

HIGH SPEED. LONG ARM. DROP FEED.

SINGLE NEEDLE, SINGLE THREAD CHAIN STITCH.

For Basting Medium and Medium Heavy Fabrics.

Same as Machine No. 410w1 with the following exceptions

No.	Plate	Name
*270251	-----	Arm
*270252	-----	" Shaft
270316	18334	" " 270252 with 200333C, 200362C and 270320
*270254	-----	Bed
270308	18282	Face Plate
200580H	18282	" " Screw (4)
271103	18286	Feed Dog (14 teeth to the inch, for basting long stitch)
271001	18276	Feed Driving Connection Crank with 200040E
270256	18284	Knee Lifter Lifting Link
270285	18332	" " " " Connection
200363C	18332	" " " " " Set
		Screw
270257	18332	Knee Lifter Rock Shaft with 200363C and 200434C
270276	18281	Looper Driving Shaft
271023	18284	Needle Bar with 350445F
270303	18284	" " Bushing (lower)
270262	18284	" " Connecting Link
270263	18284	" " " " 270262 with 270266
270264	18284	Needle Bar Connecting Link Guide Block
270265	18284	" " " " Hinge Stud with 210983
270266	18284	Needle Bar Connecting Link Needle Bearing
270305	18284	Needle Bar Connecting Link Thrust Washer
*270320	-----	Needle Bar Crank with two 200374C
200362C	18334	" " " " Position Screw Check
		Screw
270269	18284	Presser Bar with 176J
270270	18284	" " Bushing
270282	18284	" " Lifter
270271	18332	" " Spring
271110	18286	" Foot Plate
271111	18286	Presser Foot (spring hinged) complete, for edge basting, Nos. 26231, 202090, 271042 and 271110
271024	18282	Rotary Take-up (large)
270273	18327	" " (small) Driving Shaft

No.	Plate	Name
270277	18284	Tension Releaser (adjustable)
270278	18282	" Releasing Pin
350457C	18282	" Stud
200377C	18282	" " Set Screw
270279	18282	Tension complete, Nos. 1560C, 13710, 32572, 52082, 270278, 270281, 350457C and two 2102
270280	18284	Thread Pull-off
271018	18282	" Retainer
270281	18282	" Take-up Spring Regulator with 200377C
271104	18286	Throat Plate
271105	18286	" " Needle Guard
200136E	18286	" " " Screw
271106	18286	Throat Plate complete, for basting (long stitch) Nos. 271104, 271105 and two 200136E

Genuine Singer Needles should be used
in Singer Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO." 1

Needles in Containers marked
"For Singer Machines"
are not Singer made needles. 2

ACCESSORIES

FOR MACHINE NO. 410w1

No.	Plate	Name
50190W	18308	Attachment Thumb Screw
25878	18287	Guide
135 x 1	-----	Needles, six, size 16
228372	18311	Drip Pan with four 3/4 in. wire nails
12361	18287	Machine Hinge Connection (2)
41400	18287	" Rest Pin (wood)
120342	18287	Oiler (copper plated) with 120343
120343	18287	" Spout (3-1/2 in. long)
259477	18287	Screw Driver, 5 in. long (moulded handle)

KNEE LIFTER

228360	18311	Rock Lever Bracket with 200347C and three wood screws 7/8 in., No. 12
228361	18311	Rock Lever Bracket 228360 with 228359, 228363, 228367, 228386 and 228455
228359	18311	Rock Lever with two 350231C
228370	18311	" " Extension with 200529C
350231C	18311	" " " Set Screw
228363	18311	" " Hinge Pin
228364	18311	" " Knee Plate with 350231C
228388	18311	" " " Arm
350231C	18311	" " " " Set Screw
350231C	18311	" " " " Set Screw
228455	18311	" " Position Spring
228365	18311	" " Rod
200529C	18311	" " " Set Screw
228386	18311	" " Spring
228367	18311	" " Stop Stud
200347C	18311	" " " " Set Screw
228371	18311	Knee Lifter Rock Lever complete, Nos. 228361, 228364, 228365, 228370 and 228388

(Other Knee Lifter parts are listed with parts of machine head.)

FOR MACHINE NO. 410w100

Same as Machine No. 410w1 with the following exceptions

228393	18333	Drip Pan with four 3/4 in. wire nails
28971	18280	Guide
28972	18280	" Holder
35610	18280	" " Friction Washer
940W	18280	" " Screw
120427	18280	" " Shank
121745	18280	" Leveling Plate
51224W	18280	" Thumb Screw
7071	18280	" " " Washer
120428	18280	Guide (adjustable, hinged) complete, Nos. 940W, 7071, 28971, 28972, 35610, 51224W and 120427
135 x 9	-----	Needles, six, size 20

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NUMERICAL
LIST
OF PARTS

NUMERICAL LIST OF PARTS

No.	Plate	Name
176J	18283	Presser Foot Screw, for 270059 and 270269
200F	18277	Looper Set Screw, for 271013
401D	18278	Rotary Take-up (large) Screw
446C	18278	Thread Take-up Spring Regulator Set Screw
462AL	18277	Looper Shaft Collar Set Screw, for 271013
691F	18285	Throat Plate Screw
940W	18280	Guide Holder Screw, for 120428
1560C	18278	Tension Thumb Nut, for 52098 and 270279
2102	18278	" Disc, for 270087 and 270279
7071	18280	Guide Thumb Screw Washer, for 120428
12361	18287	Machine Hinge Connection
13710	18278	Tension Spring, for 270087 and 270279
25878	18287	Guide, for Machine No. 410w1
26231	18285	Presser Foot Spring, for 271043 and 271111
28971	18280	Guide, for 120428
28972	18280	" Holder, for 120428
32572	18278	Tension Releasing Disc, for 270087 and 270279
35610	18280	Guide Holder Friction Washer, for 120428
41400	18287	Machine Rest Pin (wood)
50117E	18285	Feed Dog Screw
50150AL	18277	Looper Idler Shaft Collar Set Screw, for 271008
50190W	18308	Attachment Thumb Screw
50304C	18278	Tension Stud, for 52098
50305C	18278	" " Set Screw, for 52083
51224W	18280	Guide Thumb Screw, for 120428
52082	18278	Thread Take-up Spring, for 270087 and 270279
52083	18278	Thread Take-up Spring Regulator with 50305C, for 270087
52098	18278	Tension Stud 50304C with 1560C, for 270087
52266	18305	Feed Bar Slide Block, for 52267
52267	18305	" " " " 52266 with 125060, for 270024
120342	18287	Oiler (copper plated) with 120343
120343	18287	" Spout (3-1/2 in. long), for 120342
120427	18280	Guide Holder Shank, for 120428
120428	18280	Guide (adjustable, hinged) complete, Nos. 940W, 7071, 28971, 28972, 35610, 51224W and 120427, for Machine No. 410w100
121745	18280	Guide Leveling Plate, for Machine No. 410w100

NUMERICAL LIST OF PARTS

No.	Plate	Name
*125060	18305	Feed Bar Slide Block Stud, for 52267
143030	18305	" "
200004E	18308	Arm Screw
200040E	18305	Feed Driving Connection Crank Pinch Screw, for 270015 and 271001
200040E	18305	Feed Lifting Connection Crank Pinch Screw, for 270015
200041X	18308	Arm Cover Plate Screw
200041X	18308	Looper Driving Shaft Oil Reservoir Cover Screw
200054E	18283	Needle Bar Connecting Link Guide Block Screw
200070C	18277	Looper Driving Shaft Connection Belt Pulley Set Screw, for 270034
200082D	18277	Needle and Loop Guide Screw
200086C	18283	" Bar Connecting Stud Pinch Screw, for 270057
200132E	18283	Tension Releaser Screw
200136E	18286	Throat Plate Needle Guard Screw, for 271106
200196E	18283	Thread Pull-off Set Screw, for 270063
200293C	18283	Knee Lifter Lifting Link Hinge Screw
200333C	18277	Feed Driving Flange Position Screw, for 270020
200333C	18301	Needle Bar Crank Position Screw, for 270098 and 270316
200346C	18277	Feed Driving Flange Set Screw, for 270020
200347C	18311	Knee Lifter Rock Lever Stop Stud Set Screw, for 228360
200354C	18301	Balance Wheel Set Screw, for 270101, 270104 and 270106
200355H	18278	Thread Retainer Set Screw
200362C	18277	Looper Driving Shaft Bushing Set Screw
200362C	18334	Needle Bar Crank Position Screw Check Screw, for 270316
200363C	18301	Arm Shaft Connection Belt Pulley Set Screw, for 270006
200363C	18332	Knee Lifter Lifting Link Connection Set Screw, for 270257
200363C	18301	Rotary Take-up (small) Driving Shaft Driving Pulley Set Screw, for 270070
200369C	18277	Feed Driving Eccentric Friction Gib Adjusting Screw, for 270020
200374C	18301	Needle Bar Connecting Link Hinge Stud Set Screw, for 270099 and 270320
200377C	18282	Tension Stud Set Screw, for 270281
200378C	18301	Needle Bar Crank Position Screw Check Screw, for 270098
200382C	18277	Feed Lifting Eccentric Set Screw, for 271102
200382C	18277	Looper Driving Shaft Gear Set Screw, for 271004
200382C	18302	Rotary Take-up (small) Driving Shaft Pulley Set Screw, for 270072
200394C	18305	Feed Bar Center Set Screw, for 270021

NUMERICAL LIST OF PARTS

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No.	Plate	Name
200427C	18308	Knee Lifter Lifting Link Connection Set Screw, for 270049
200434C	18308	Knee Lifter Lifting Rod Connection Set Screw, for 270049 and 270257
200529C	18311	Knee Lifter Rock Lever Rod Set Screw, for 228370
200545C	18305	Feed Driving Connection Hinge Screw
200545C	18305	" Lifting Connection Hinge Screw
200567H	18278	Thread Severing Finger Screw
200580H	18301	Balance Wheel Cap Screw, for 270103, 270105 and 270107
200580H	18282	Face Plate Screw, for Machine No. 410w100
200580H	18278	Thread Guide Screw
200583H	18278	Face Plate Screw, for Machine No. 410w1
200583H	18278	Rotary Take-up Guard Screw
200917C	18277	Looper Shaft Bushing Position Screw
201220C	18277	Feed Driving Eccentric Adjusting Disc Spring Collar Position Screw, for 270111
201220C	18277	Feed Lifting Eccentric Position Screw, for 271102
201220C	18277	Looper Driving Shaft Gear Position Screw, for 271004
201522E	18305	Feed Driving Connection Hinge Screw Nut
201522E	18305	Feed Lifting Connection Hinge Screw Nut
202005	18308	Arm Screw Washer
202090	18285	Presser Foot Hinge Pin, for 271043 and 271111
202253	18301	Arm Shaft Connection Belt Pulley Spring Flange, for 270006
202253	18277	Looper Driving Shaft Connection Belt Pulley Spring Flange, for 270034
202330	18283	Needle Bar Connecting Stud Oil Packing (wick), for 270057
204235	18308	Arm Position Pin
210983	18283	Rotary Take-up (large) Position Pin, for 270143 and 270265
222598	18277	Looper Driving Shaft Bushing Oil Packing (wick), for 270033
222598	18283	Needle Bar Connecting Link Stud Oil Packing (wick), for 270143
228359	18311	Knee Lifter Rock Lever with two 350231C, for 228361
228360	18311	Knee Lifter Rock Lever Bracket with 200347C and three wood screws 7/8 in., No. 12, for 228361
228361	18311	Knee Lifter Rock Lever Bracket 228360 with 228359, 228363, 228367, 228386 and 228455, for 228371
228363	18311	Knee Lifter Rock Lever Hinge Pin, for 228361
228364	18311	Knee Lifter Rock Lever Knee Plate with 350231C, for 228371
228365	18311	Knee Lifter Rock Lever Rod, for 228371
228367	18311	" " " " Stop Stud, for 228361

NUMERICAL LIST OF PARTS

No.	Plate	Name
228370	18311	Knee Lifter Rock Lever Extension with 200529C, for 228371
228371	18311	Knee Lifter Rock Lever complete, Nos. 228361, 228364, 228365, 228370 and 228388
228372	18311	Drip Pan with four 3/4 in. wire nails, for Machine No. 410W1
228386	18311	Knee Lifter Rock Lever Spring, for 228361
228388	18311	Knee Lifter Rock Lever Knee Plate Arm, for 228371
228393	18333	Drip Pan with four 3/4 in. wire nails, for Machine No. 410W100
228455	18311	Knee Lifter Rock Lever Position Spring, for 228361
235706	18305	Feed Bar Oiling Wick, for 270139
236245	18278	Thread Guide (lower)
240231	18277	Feed Driving Eccentric Friction Gib
240245	18277	" Regulating Stud Retaining Spring
259477	18287	Screw Driver, 5 in. long (moulded handle)
*270001	-----	Arm, for Machine No. 410W1
270002	18308	" Cover Plate (back)
270004	18301	" Shaft Ball Bearing (back), for 270103, 270105 and 270107
270005	18301	Arm Shaft Ball Bearing (front)
270006	18301	" " Connecting Belt Pulley with 200363C, 350492C and two 202253
*270008	-----	Bed, for Machine No. 410W1
270009	18308	" Slide
270012	18305	Feed Bar Center
270013	18305	" Driving Connection, for 270014
270013	18305	" Lifting Connection, for 270014
270014	18305	" Driving Connection 270013 with 270016
270014	18305	Feed Lifting Connection 270013 with 270016
270015	18305	Feed Driving Connection Crank with 200040E, for Machine No. 410W1
270015	18305	Feed Lifting Connection Crank with 200040E
270016	18305	Feed Driving Connection Needle Bearing, for 270014
270016	18305	Feed Lifting Connection Needle Bearing, for 270014
270017	18277	Feed Driving Eccentric
270020	18277	" " Flange with 200333C, 200346C, two each 200369C and 350101C
270021	18305	Feed Driving Rock Shaft with two 200394C
270022	18305	Feed Driving Rock Shaft Center
270022	18305	" Lifting Rock Shaft Center
270024	18305	" " " " with 52267
270026	18277	" Regulating Stud Spring
270031	18277	Looper Driving Shaft, for Machine No. 410W1

NUMERICAL LIST OF PARTS

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No.	Plate	Name
270032	18277	Looper Driving Shaft Ball Bearing
270032	18302	Rotary Take-up (small) Driving Shaft Ball Bearing
270033	18277	Looper Driving Shaft Bushing with 222598
270034	18277	Looper Driving Shaft Connection Belt Pulley with 202253 and two 200070C
270038	18308	Looper Driving Shaft Oil Reservoir Cover
270039	18308	Looper Driving Shaft Oil Reservoir Cover Gasket
270043	18283	Needle Bar Connecting Link Needle Bearing, for 270054
270045	18283	Knee Lifter Lifting Link, for Machine No. 410w1
270046	18308	Knee Lifter Lifting Link Connection, for Machine No. 410w1
270048	18308	Knee Lifter Lifting Rod Connection
270049	18308	" " Rock Shaft with 200427C and 200434C, for Machine No. 410w1
270053	18283	Needle Bar Connecting Link, for 270054
270054	18283	" " " " 270053 with 270043, for Machine No. 410w1
270055	18283	Needle Bar Connecting Link Guide Block, for Machine No. 410w1
270057	18283	Needle Bar Connecting Stud with 200086C and 202330
270058	18283	Needle Bar Oiling Felt Nos. 270059 to 270061, for Machine No. 410w1
270059	18283	Presser Bar with 176J
270060	18283	" " Bushing
270061	18283	" " Lifter
270062	18283	" " Lifting Releasing Lever Bracket
270063	18283	Presser Bar Position Guide with 200196E and 350411C
270064	18308	Presser Bar Spring, for Machine No. 410w1
270065	18308	" " " Stud
270068	18302	Rotary Take-up (small) Driving Shaft, for Machine No. 410w1
270069	18302	Rotary Take-up (small) Driving Shaft Connection Belt
270070	18301	Rotary Take-up (small) Driving Shaft Driving Pulley with two each 200363C and 270071
270071	18301	Rotary Take-up (small) Driving Shaft Driving Pulley Spring Flange, for 270070
270072	18302	Rotary Take-up (small) Driving Shaft Pulley with two 200382C
270076	18283	Tension Releaser (adjustable), for Machine No. 410w1

NUMERICAL LIST OF PARTS

No.	Plate	Name
270077	18283	Thread Guide (on needle bar bushing)
270079	18283	" Pull-off, for Machine No.410w1
270082	18277	Looper Driving Shaft Oil Reservoir Oil Gauge
*270084	-----	Arm Shaft, for 270098
270086	18278	Tension Releasing Pin, for 270087
270087	18278	Tension complete, Nos.13710, 32572, 52082, 52083, 52098, 270086 and two 2102, for Machine No.410w1
270094	18308	Knee Lifter Lifting Rod
270095	18283	Presser Bar Lifting Releasing Lever Bracket Spring
270098	18301	Arm Shaft 270084 with 200333C, 200378C and 270099, for Machine No.410w1
*270099	-----	Needle Bar Crank with two 200374C, for 270098
270100	18283	Needle Bar Connecting Link Thrust Washer, for Machine No.410w1
270101	18301	Balance Wheel (belt groove 2-1/8 in. diam.) with two 200354C, for 270103
270102	18301	Balance Wheel Cap, for 270103 and 270107
270103	18301	" " 270101 with 270004, 270102 and two 200580H
270104	18301	Balance Wheel (belt groove 1-13/16 in. diam.) with two 200354C, for 270105
270105	18301	Balance Wheel 270104 with 270004, 270123 and two 200580H
270106	18301	Balance Wheel "v" belt groove (outside diam. of belt groove 2.9 in.) with two 200354C, for 270107
270107	18301	Balance Wheel 270106 with 270004, 270102 and two 200580H
270111	18277	Feed Driving Eccentric Adjusting Disc Spring Collar with 201220C
270123	18301	Balance Wheel Cap, for 270105
270124	18283	Needle Bar Bushing (lower), for Machine No.410w1
270137	18277	Feed Driving Eccentric Adjusting Disc Spring
270138	18305	Feed Bar Oiling Wick Holder, for 270139
270139	18305	" " " " " 270138 with 235706
270140	18277	Feed Regulating Stud
270143	18288	Needle Bar Connecting Link Hinge Stud with 210983 and 222598, for Machine No.410w1
270144	18278	Face Plate, for Machine No.410w1
270146	18302	Rotary Take-up (small) with 270147 and 350418C
270147	18302	Rotary Take-up (small) Thread Cast-off Pin, for 270146
270148	18278	Rotary Take-up Guard
270149	18278	Thread Guide (upper)
270150	18278	" Severing Finger
270151	18278	" " " Guard
270156	18278	" " " " Hinge Screw
		Spring Washer

NUMERICAL LIST OF PARTS

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No.	Plate	Name
270158	18301	Arm Shaft Connection Belt
*270251	-----	" for Machine No.410w100
*270252	-----	" Shaft,for 270316
*270254	-----	Bed,for Machine No.410w100
270256	18284	Knee Lifter Lifting Link,for Machine No.410w100
270257	18332	Knee Lifter Rock Shaft with 200363C and 200434C,for Machine No.410w100
270261	18284	Needle Bar Bushing (upper)
270262	18284	" " Connecting Link,for 270263 Nos.270263 to 270265,for Machine No.410w100
270263	18284	Needle Bar Connecting Link 270262 with 270266
270264	18284	Needle Bar Connecting Link Guide Block
270265	18284	" " " " Hinge Stud with 210983
270266	18284	Needle Bar Connecting Link Needle Bearing,for 270263
		Nos.270269 to 270271,for Machine No.410w100
270269	18284	Presser Bar with 176J
270270	18284	" " Bushing
270271	18332	" " Spring
270273	18327	Rotary Take-up (small) Driving Shaft, for Machine No.410w100
270276	18281	Looper Driving Shaft,for Machine No. 410w100
270277	18284	Tension Releaser (adjustable),for Machine No.410w100
270278	18282	Tension Releasing Pin,for 270279
270279	18282	Tension complete,Nos.1560C,13710,32572, 52082,270278,270281,350457C and two 2102,for Machine No.410w100
270280	18284	Thread Pull-off,for Machine No.410w100
270281	18282	" Take-up Spring Regulator with 200377C,for 270279
270282	18284	Presser Bar Lifter,for Machine No. 410w100
270285	18332	Knee Lifter Lifting Link Connection, for Machine No.410w100
270303	18284	Needle Bar Bushing (lower),for Machine No.410w100
270305	18284	Needle Bar Connecting Link Thrust Washer,for Machine No.410w100
270308	18282	Face Plate,for Machine No.410w100
270316	18334	Arm Shaft 270252 with 200333C,200362C and 270320,for Machine No.410w100
*270320	-----	Needle Bar Crank with two 200374C,for 270316
271001	18276	Feed Driving Connection Crank with 200040E,for Machine No.410w100
271003	18277	Looper
271004	18277	" Driving Shaft Gear with 200382C, 201220C and 271006

NUMERICAL LIST OF PARTS

No.	Plate	Name
271005	18277	Looper Driving Shaft Oil Lead Wire
*271006	-----	" " " " Slinger, for
		271004
		Nos. 271007 to 271010, for 271045
271007	18277	Looper Idler Shaft
271008	18277	" " " Collar with two
		50150AL
271009	18277	Looper Idler Shaft Needle Bearing
271010	18277	" Shaft
271013	18277	" " Collar with 200F and 462AL,
		for 271045
271014	18277	Looper Shaft Needle Bearing, for 271045
271017	18278	Thread Guide
271018	18282	" Retainer, for Machine No. 410w100
271023	18284	Needle Bar with 350445F, for Machine
		No. 410w100
271024	18282	Rotary Take-up (large), for Machine No.
		410w100
271027	18283	Needle Bar with 350445F, for Machine
		No. 410w1
271029	18278	Thread Retainer, for Machine No. 410w1
271031	18277	Needle and Loop Guide
271033	18285	Feed Dog, 19 teeth (16 teeth to the
		inch)
271034	18285	Throat Plate (large needle hole), for
		Machine No. 410w1
271040	18278	Rotary Take-up (large), for Machine No.
		410w1
271041	18285	Presser Foot Plate, for 271043
271042	18285	" " Shank, for 271043 and
		271111
271043	18285	Presser Foot (spring hinged) complete,
		Nos. 26231, 202090, 271041 and 271042,
		for Machine No. 410w1
271044	18277	Looper Shaft Bushing, for 271045
271045	18277	" " " 271044 with 271007,
		271008, 271010, 271013, 271046, two each
		271009 and 271014
271046	18277	Looper Shaft Friction Plate, for 271045
271101	18277	Feed Driving Eccentric Adjusting Disc
271102	18277	" Lifting Eccentric with 200382C
		and 201220C
		Nos. 271103 to 271106, for Machine No. 410w100
271103	18286	Feed Dog, 14 teeth, for basting (long
		stitch)
271104	18286	Throat Plate, for 271106
271105	18286	" " Needle Guard, for 271106
271106	18286	Throat Plate complete (long stitch)
		Nos. 271104, 271105 and two 200136E
271110	18286	Presser Foot Plate, for 271111
271111	18286	Presser Foot (spring hinged) complete,
		for edge basting, Nos. 26231, 202090,
		271042 and 271110, for Machine No.
		410w100

NUMERICAL LIST OF PARTS

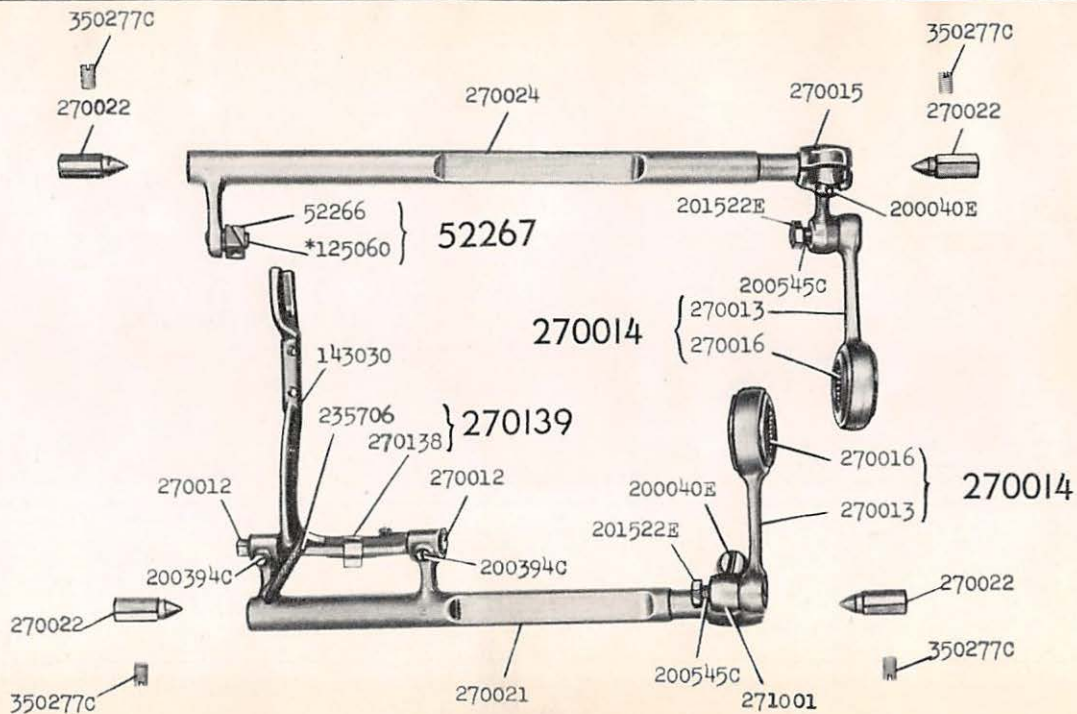
23

No.	Plate	Name
350101C	18277	Feed Driving Eccentric Friction Gib Adjusting Screw Set Screw, for 270020
350231C	18311	Knee Lifter Rock Lever Extension Set Screw, for 228359
350231C	18311	Knee Lifter Rock Lever Knee Plate Arm - Set Screw, for 228359
350231C	18311	Knee Lifter Rock Lever Knee Plate Set Screw, for 228364
350277C	18305	Feed Driving Rock Shaft Center Set Screw
350277C	18305	Feed Lifting Rock Shaft Center Set Screw
350411C	18283	Presser Bar Position Guide Pinch Screw, for 270063
350418C	18302	Rotary Take-up (small) Set Screw, for 270146
350435C	18308	Presser Bar Spring Screw (pressure regulating)
350442C	18283	Presser Bar Lifter Hinge Screw
350445F	18283	Needle Set Screw, for 271023 and 271027
350457C	18282	Tension Stud, for 270279
350486XC	18278	Thread Severing Finger Guard Hinge Screw
350489C	18283	Needle Bar Bushing (upper) Set Screw
350492C	18301	Arm Shaft Connection Belt Pulley Posi- tion Screw, for 270006

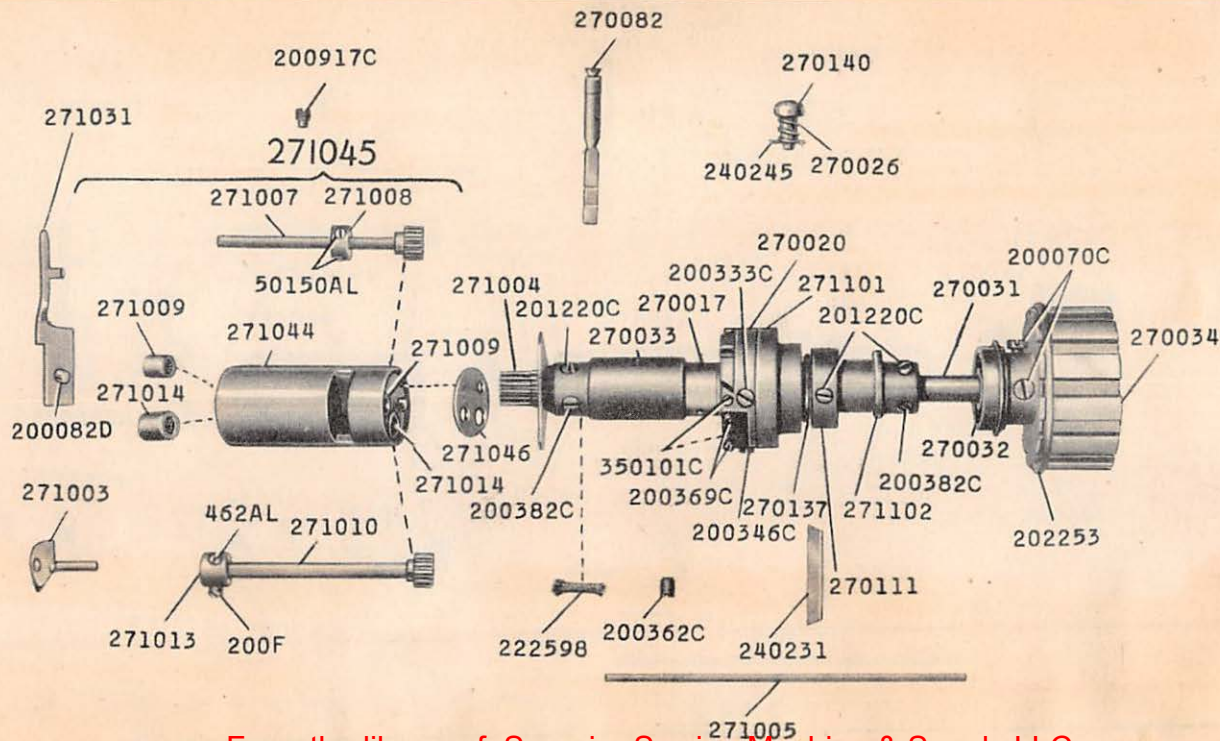
Genuine Singer Needles should be used
in Singer Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO." 1

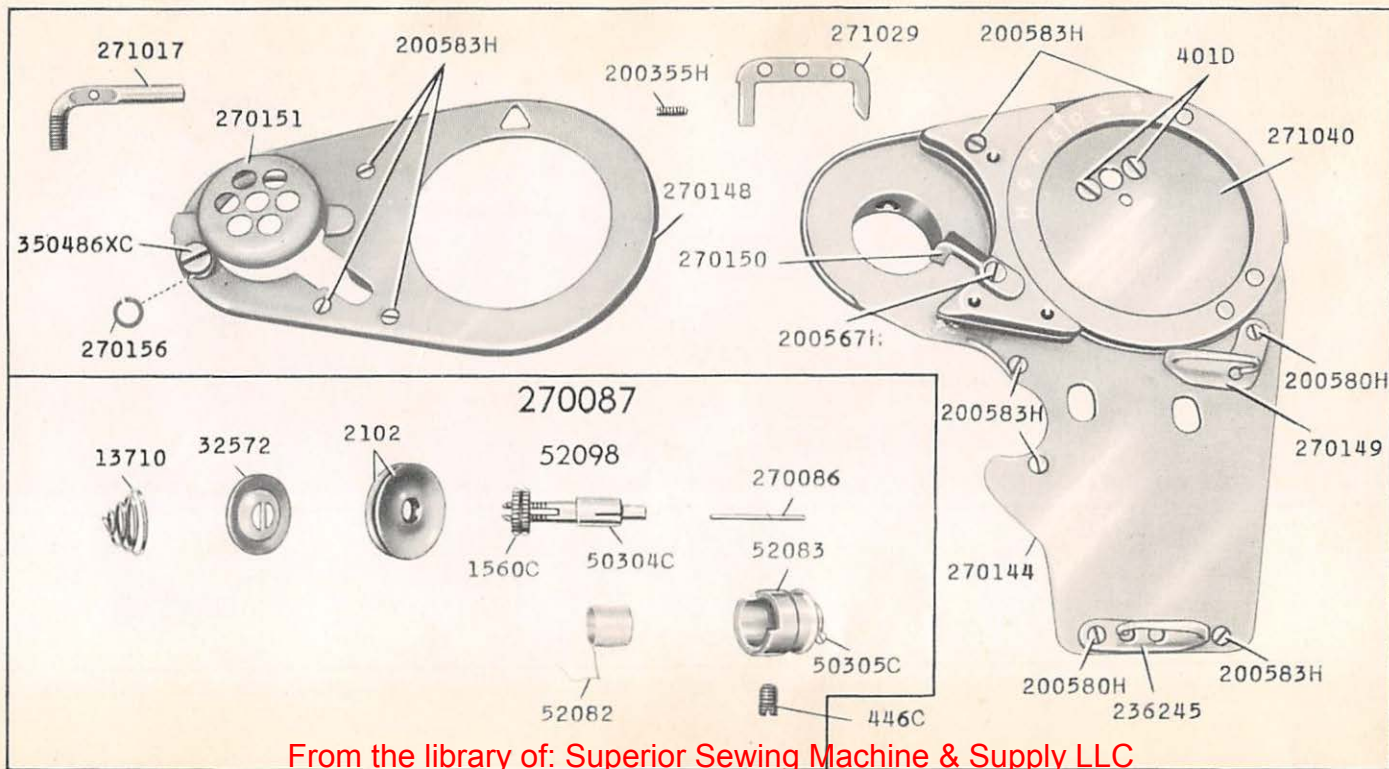
Needles in Containers marked
"For Singer Machines"
are not Singer made needles. 2

ILLUSTRATIONS
OF
PARTS



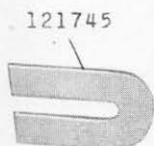
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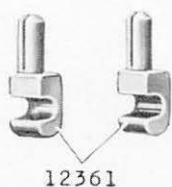
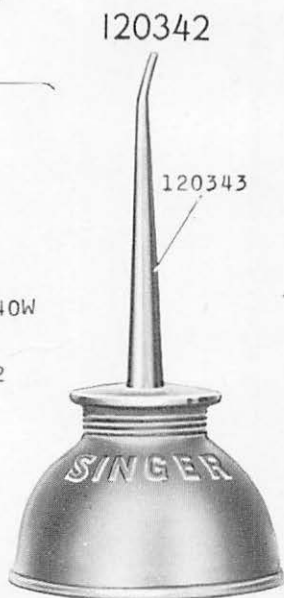
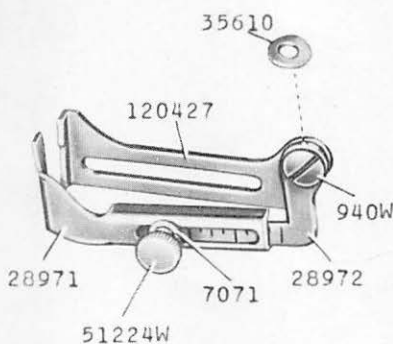


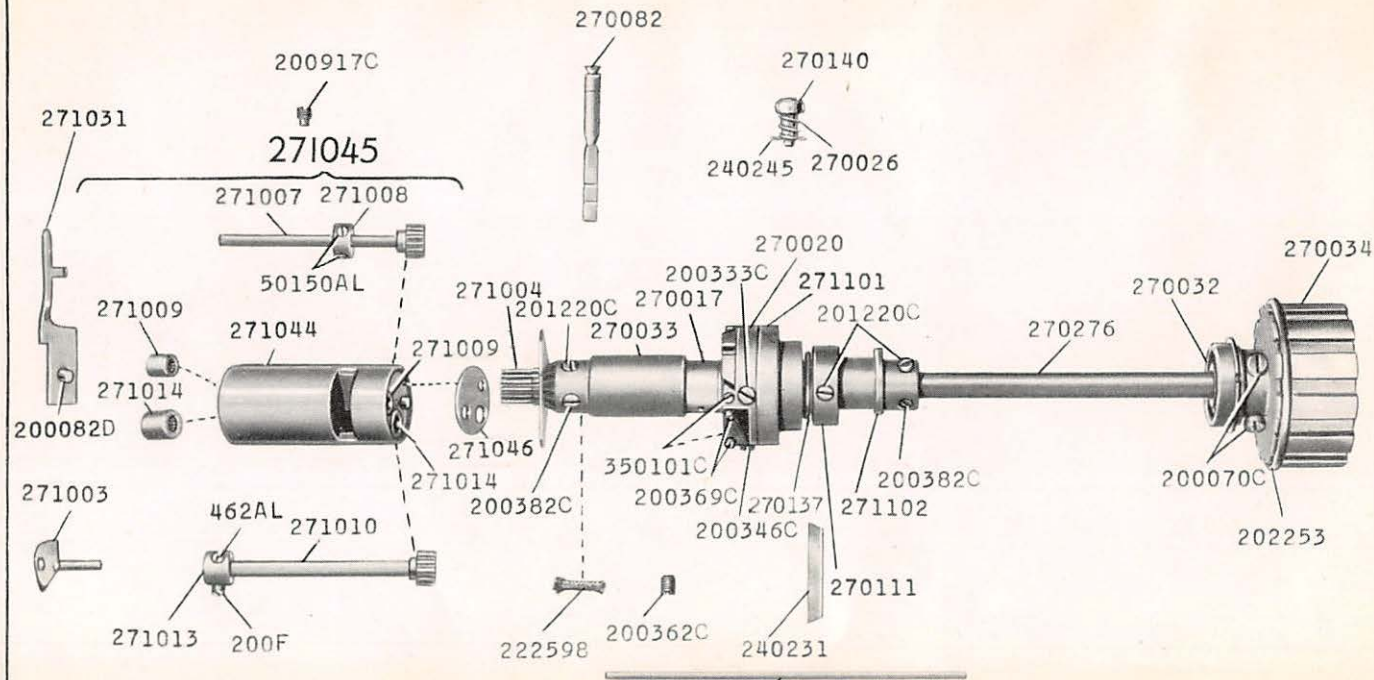
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18280 - 1/2

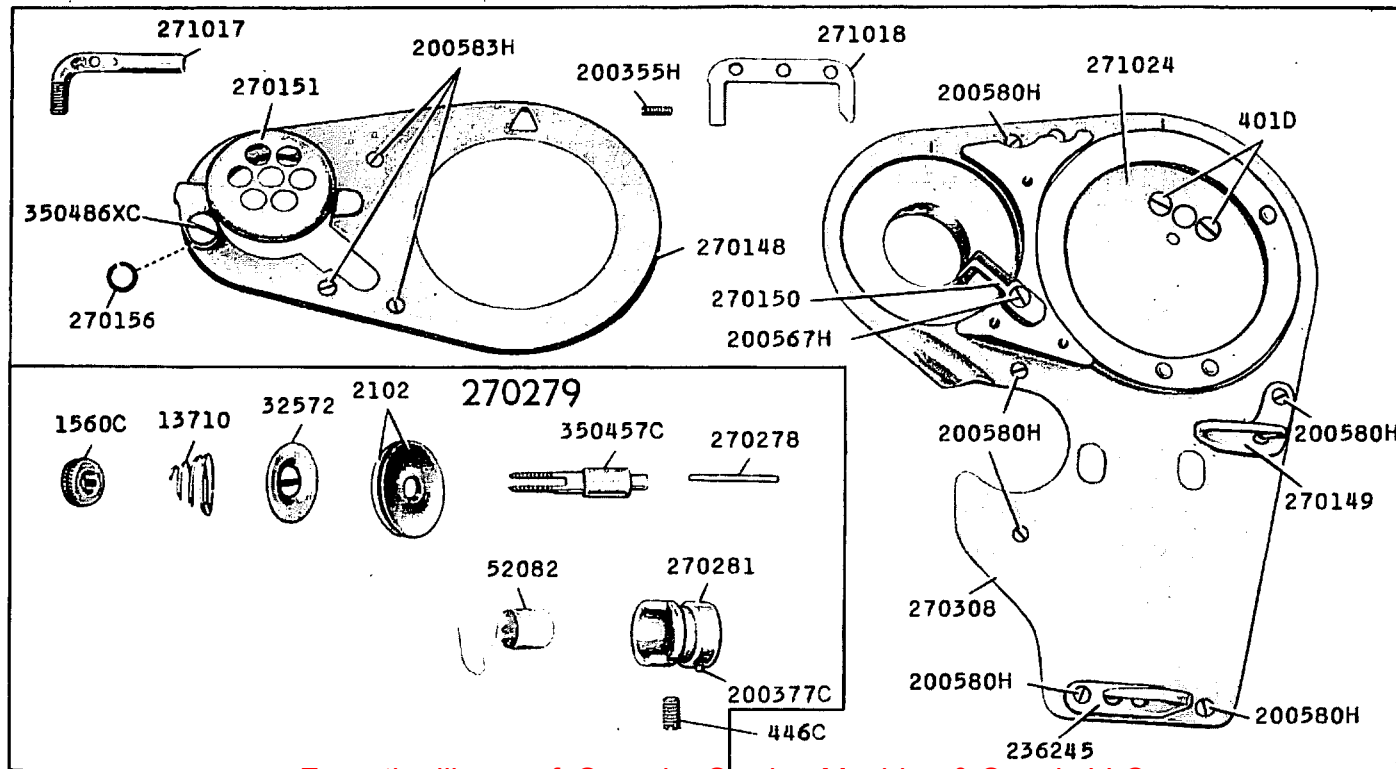


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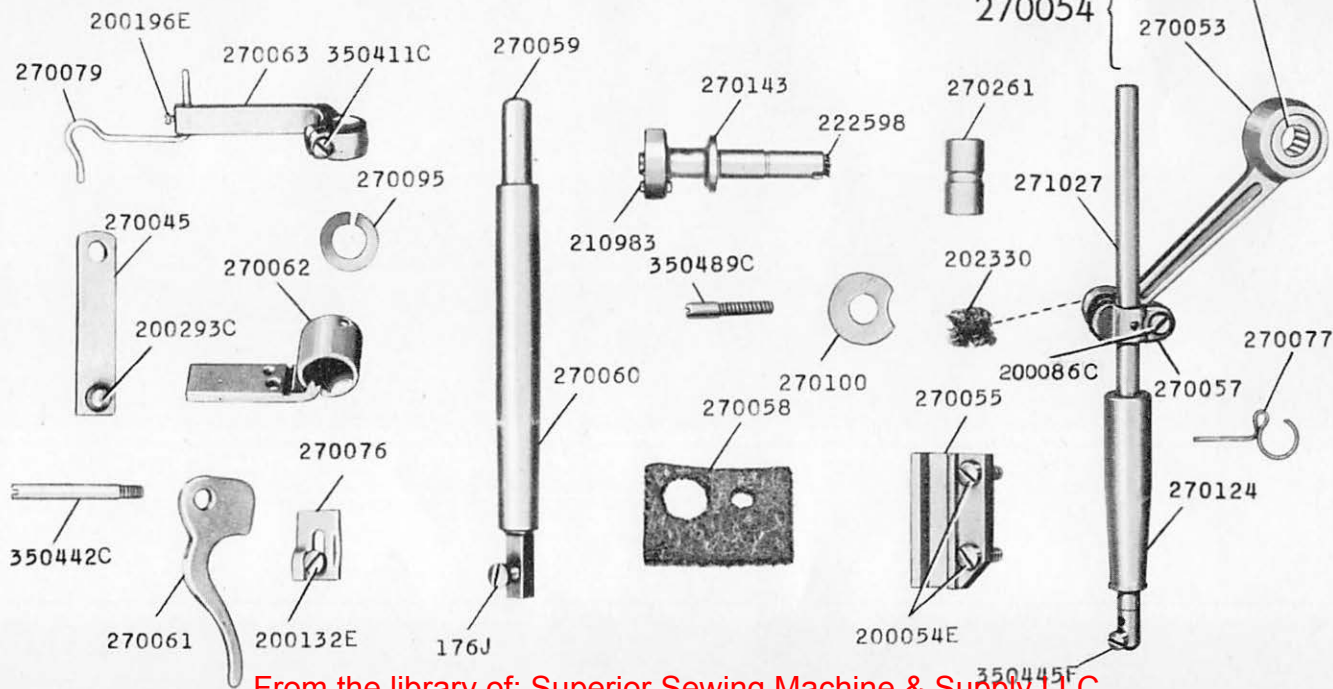




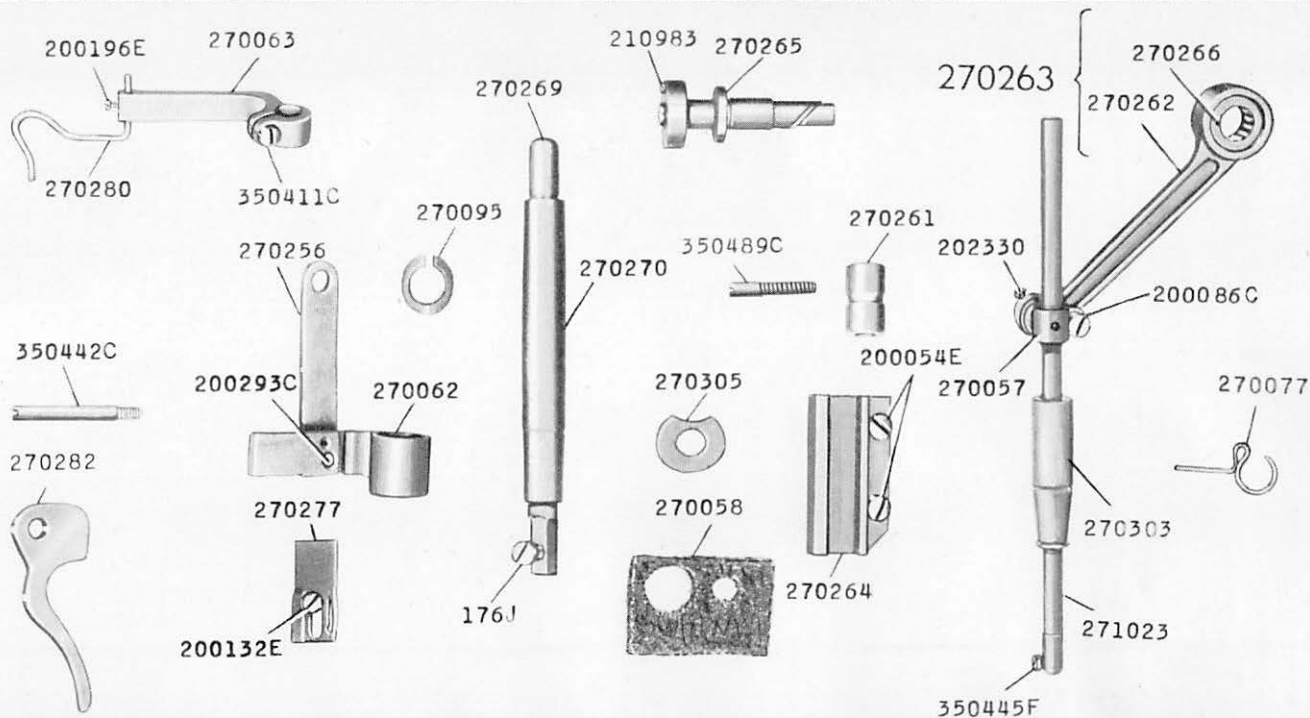
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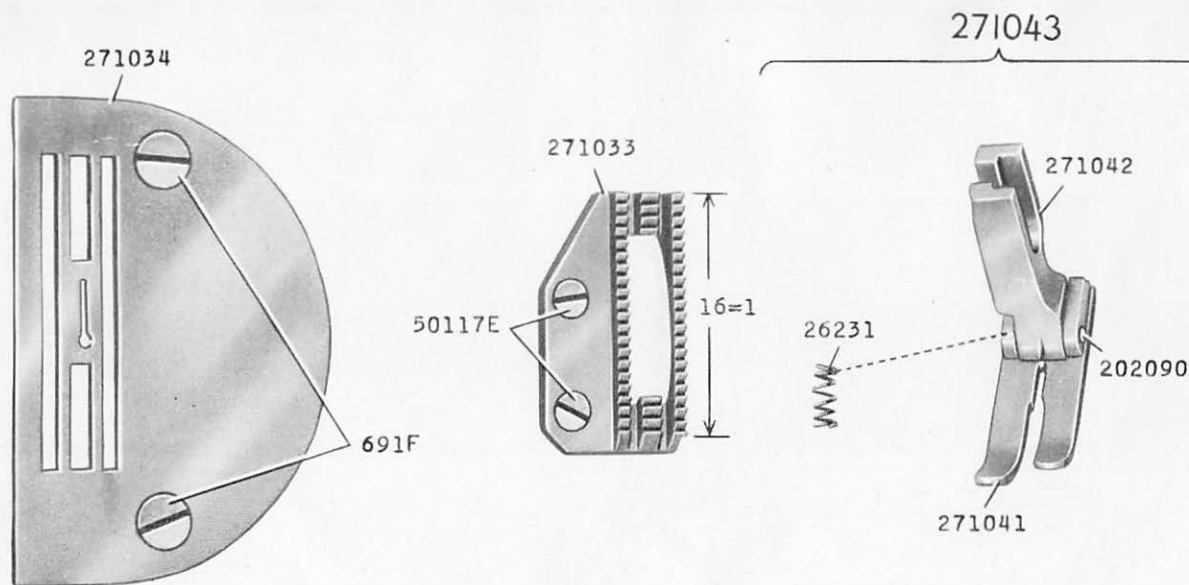


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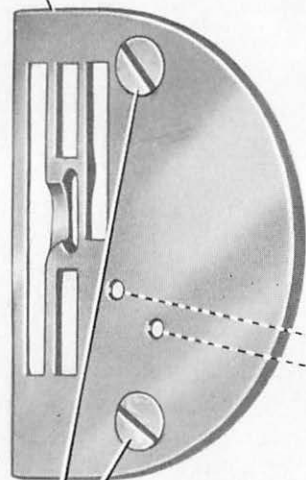




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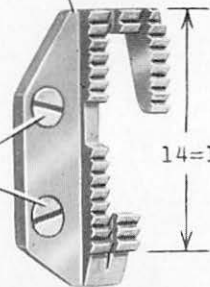
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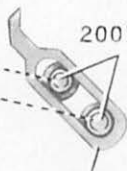


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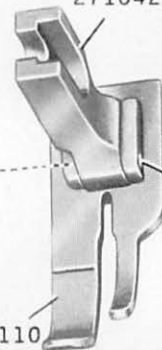
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271111

271042



26231



202090

271110

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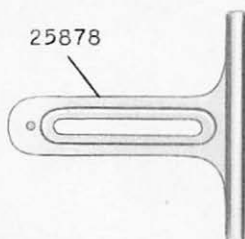


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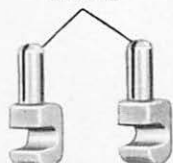
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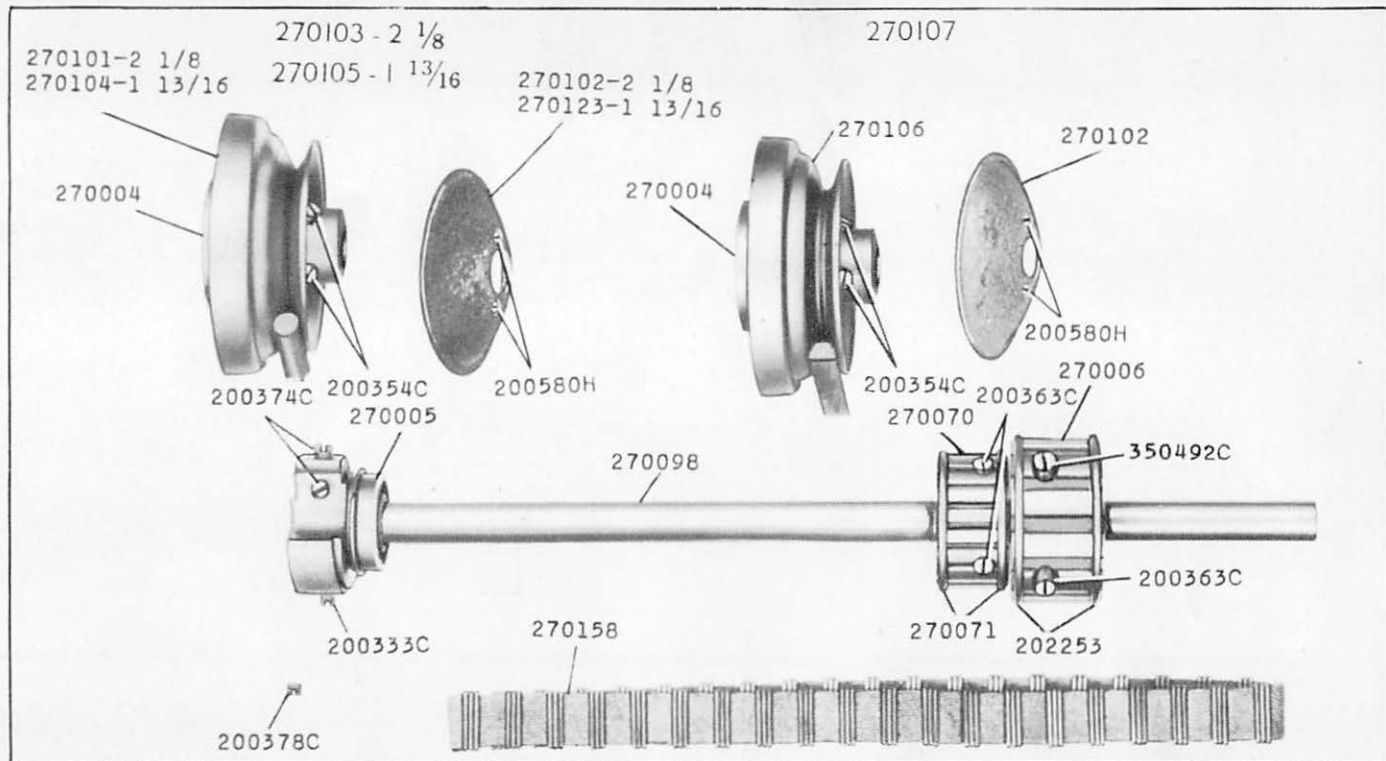


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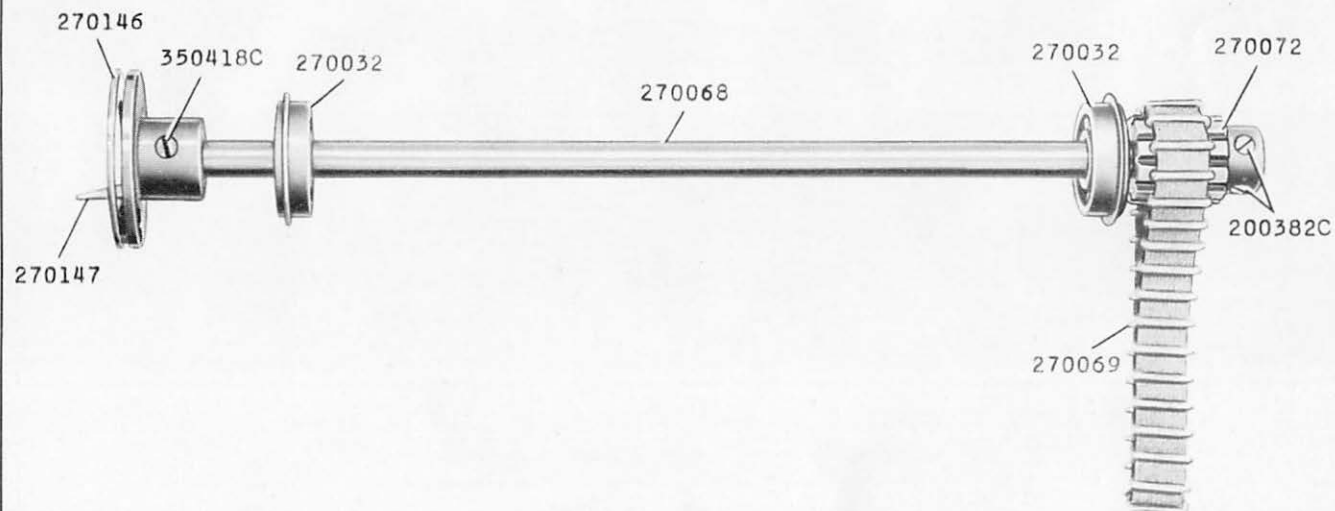
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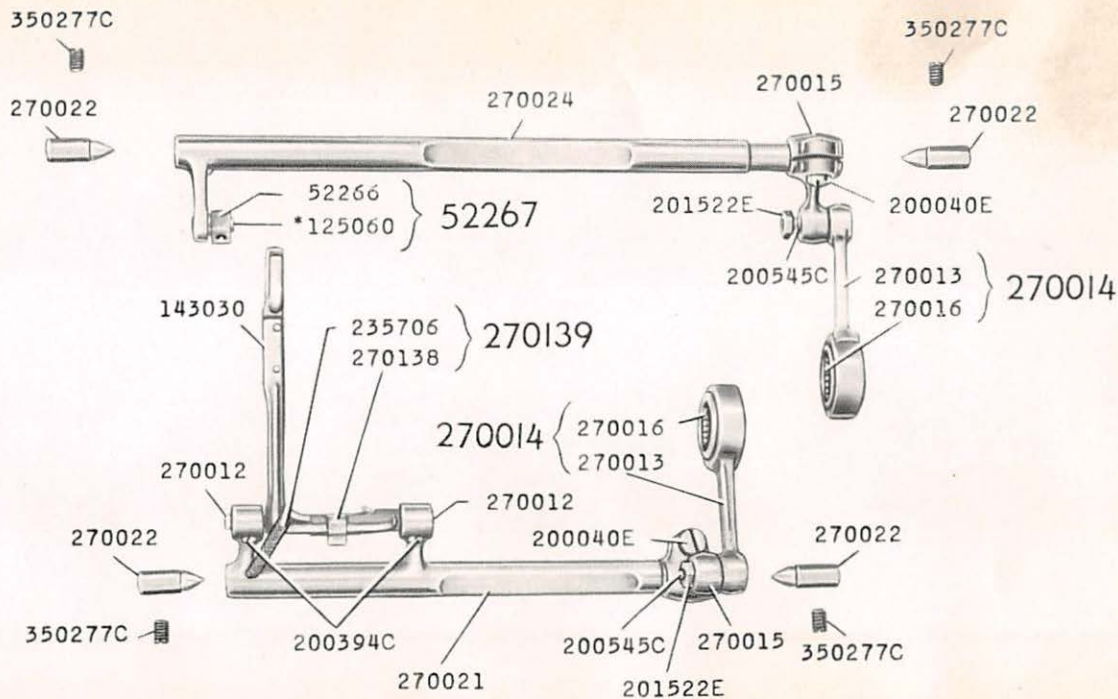
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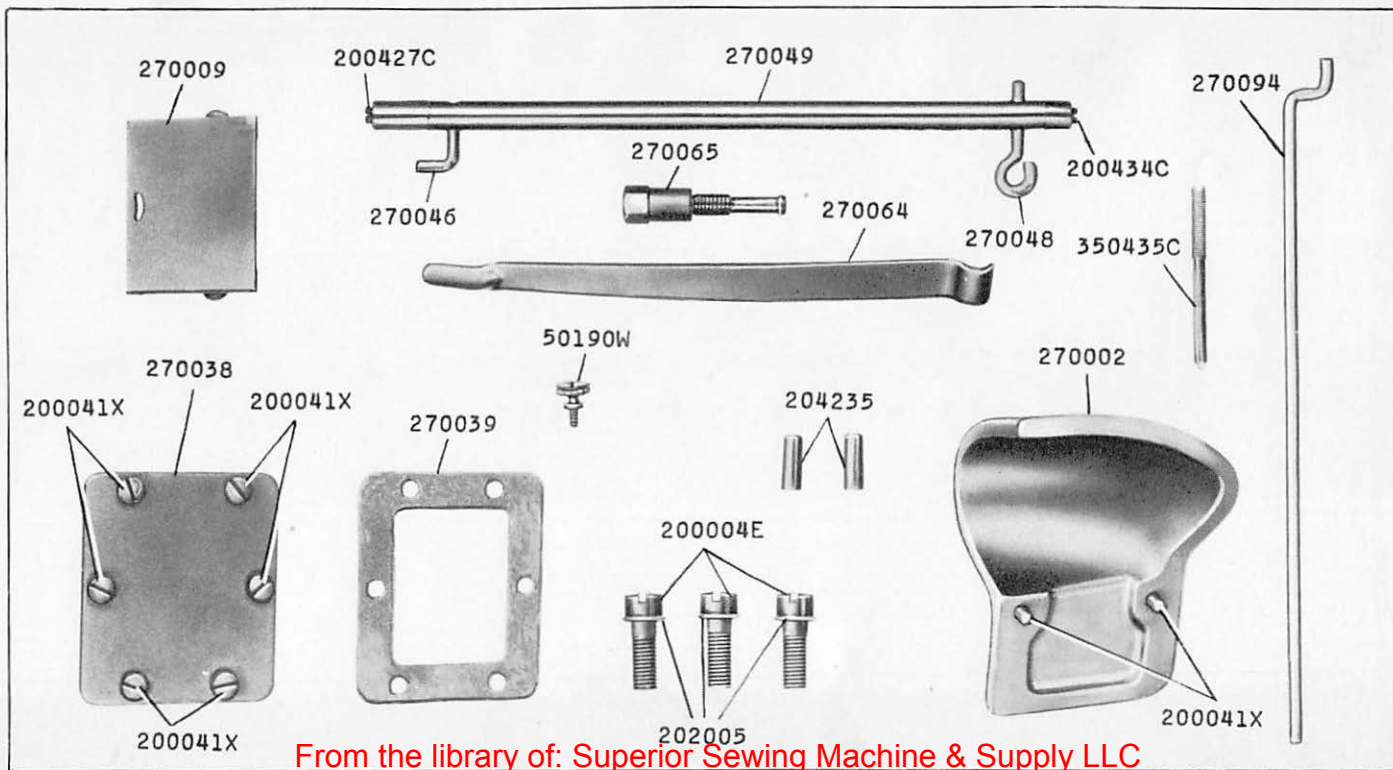


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18305 - 3/8



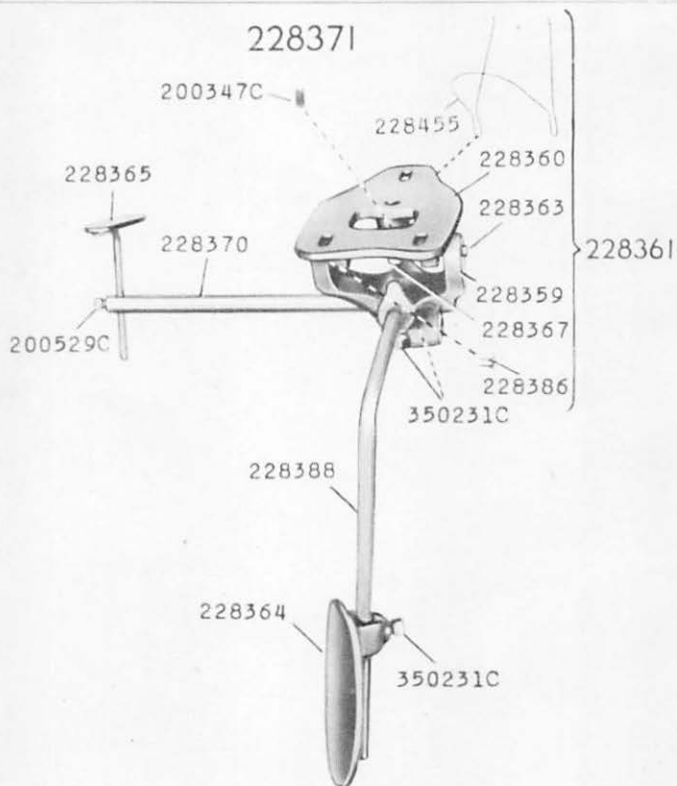
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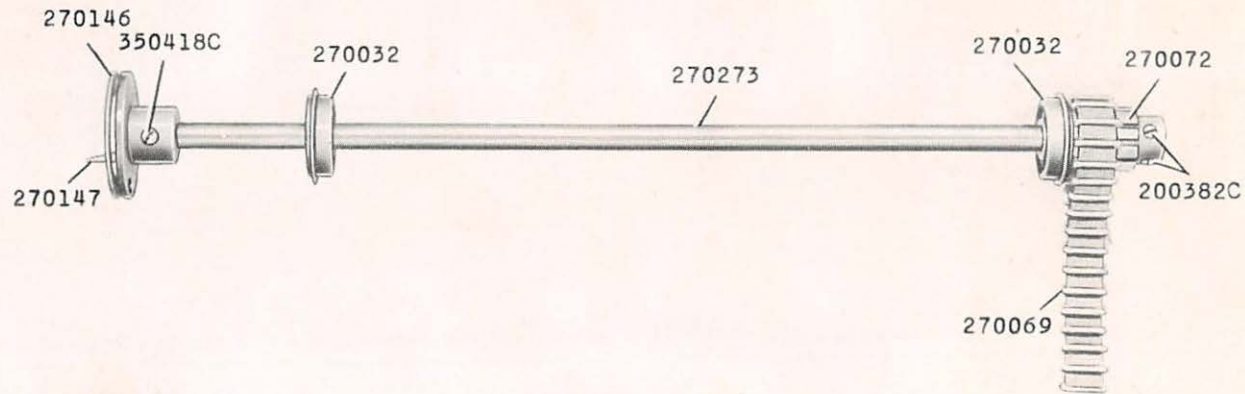
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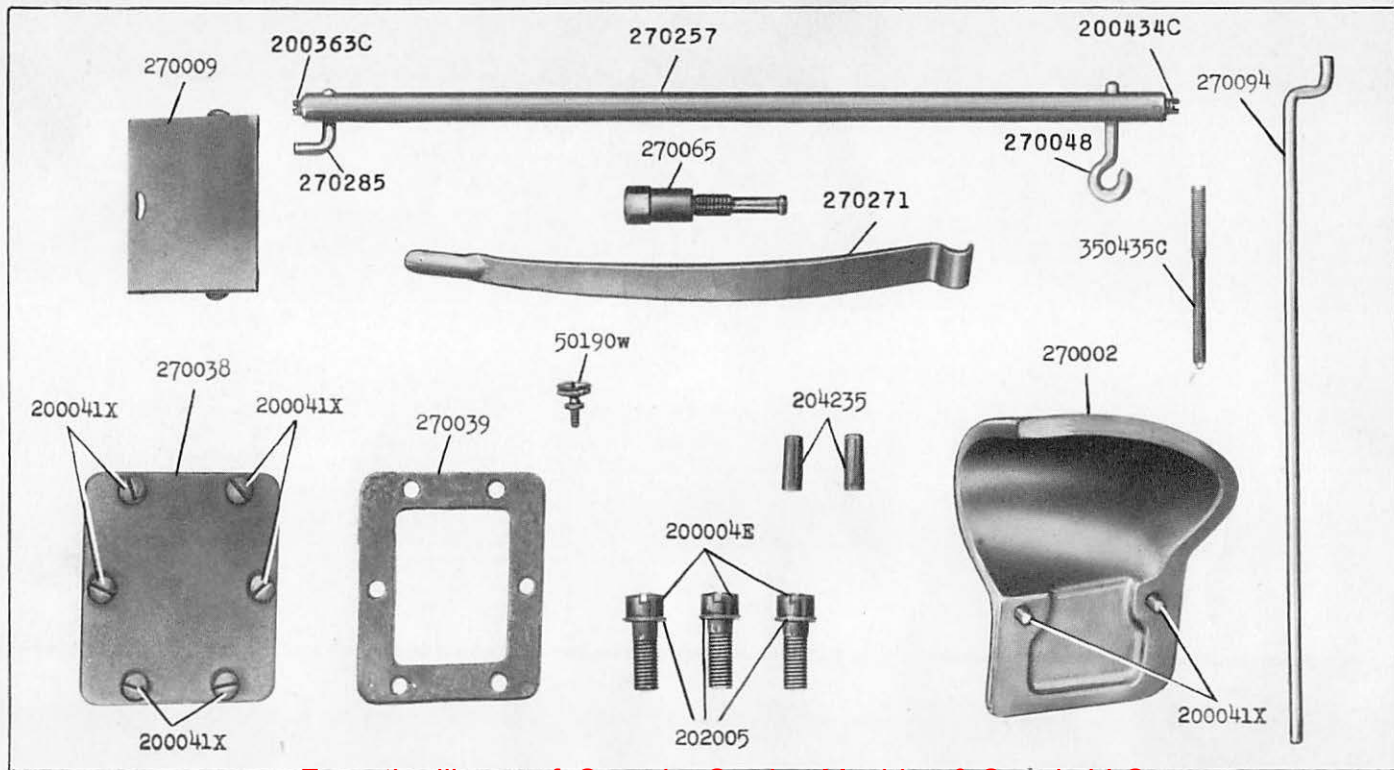
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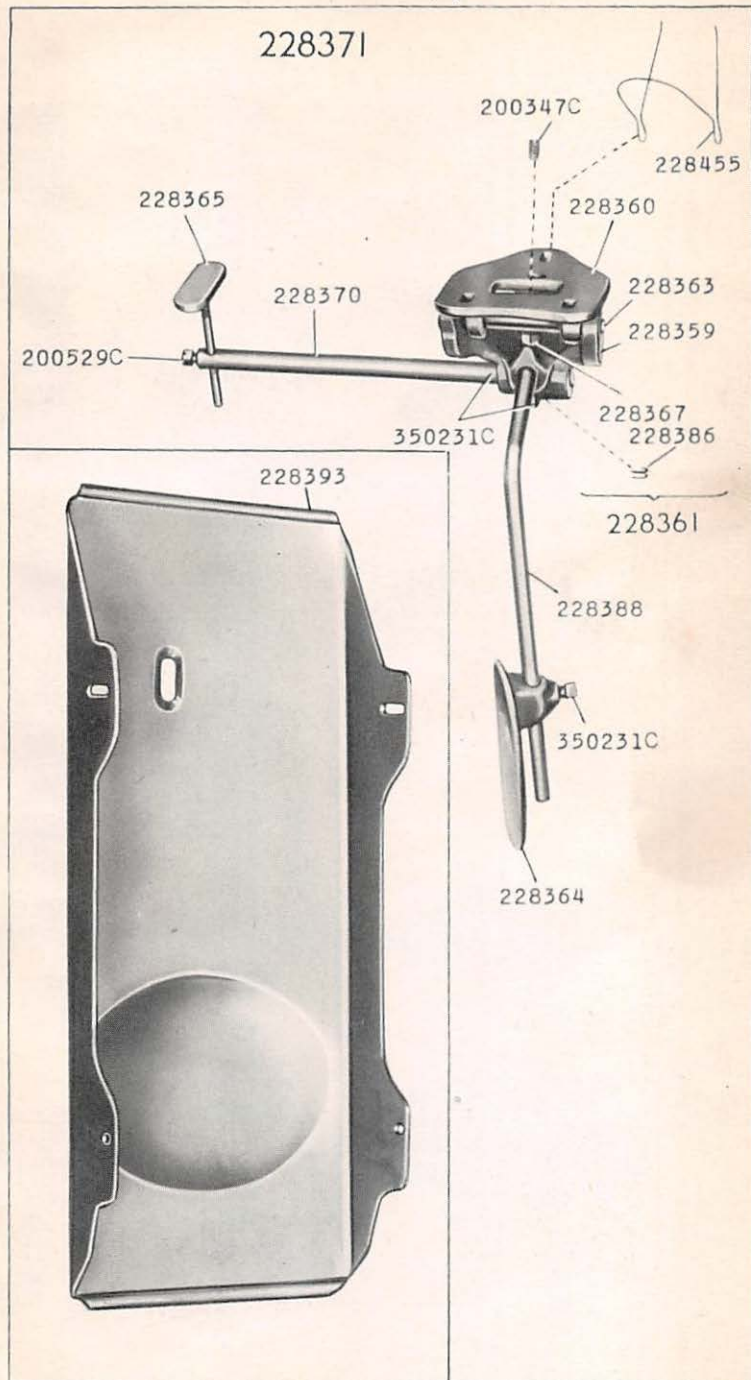
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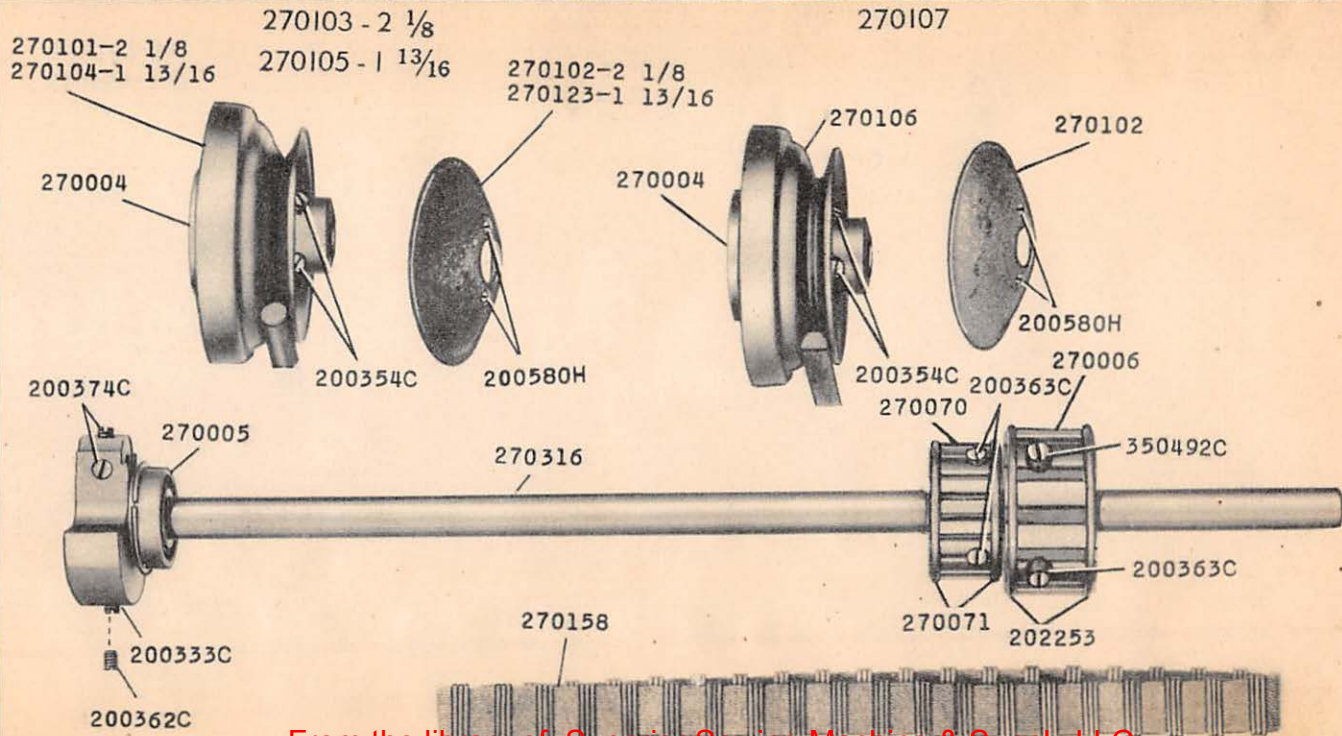


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18333 - 1/4

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18334 - 3/8

