

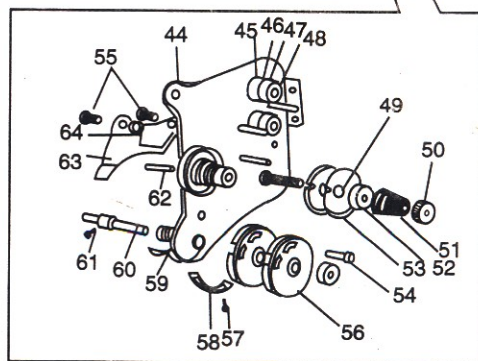
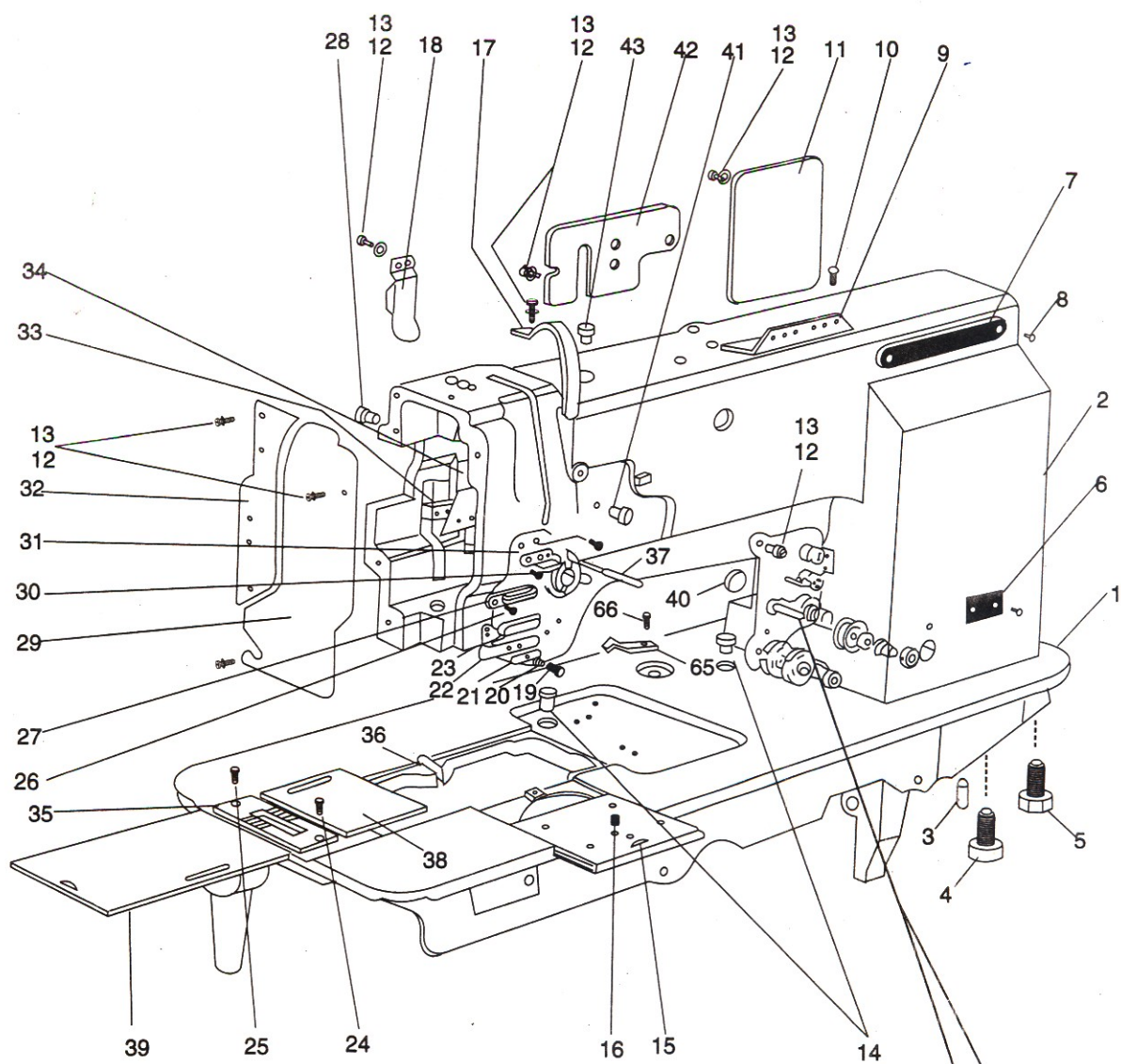
FOR SSTC31606

un **pecial**

OPERATION INSTRUCTION

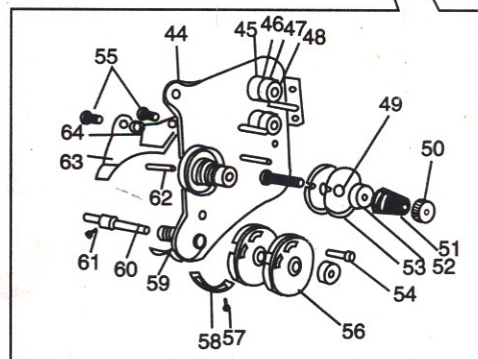
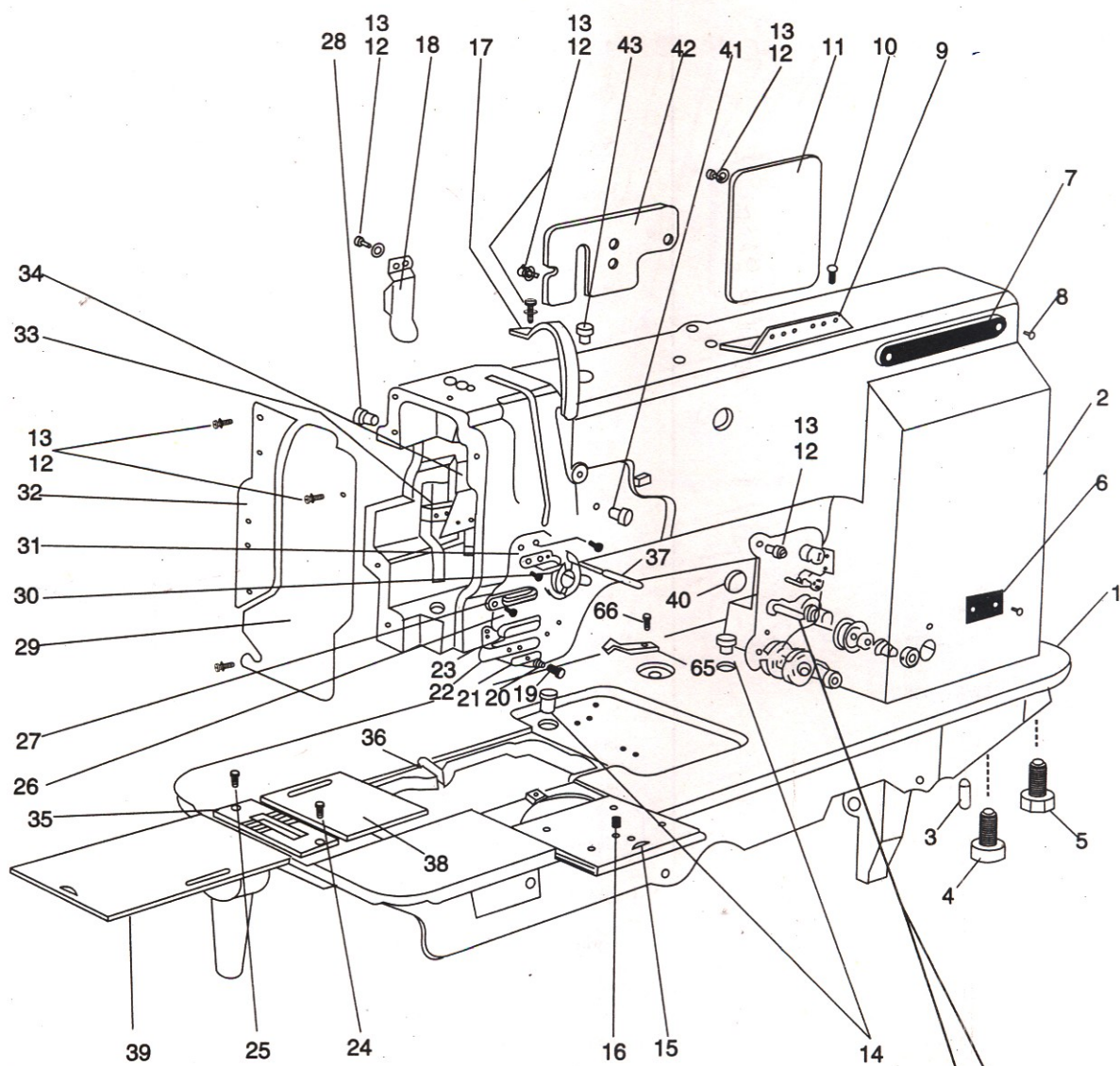
AND

PARTS MANUAL



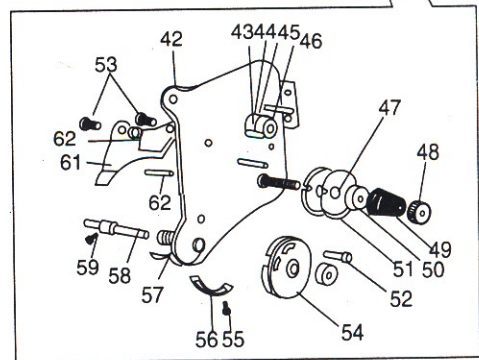
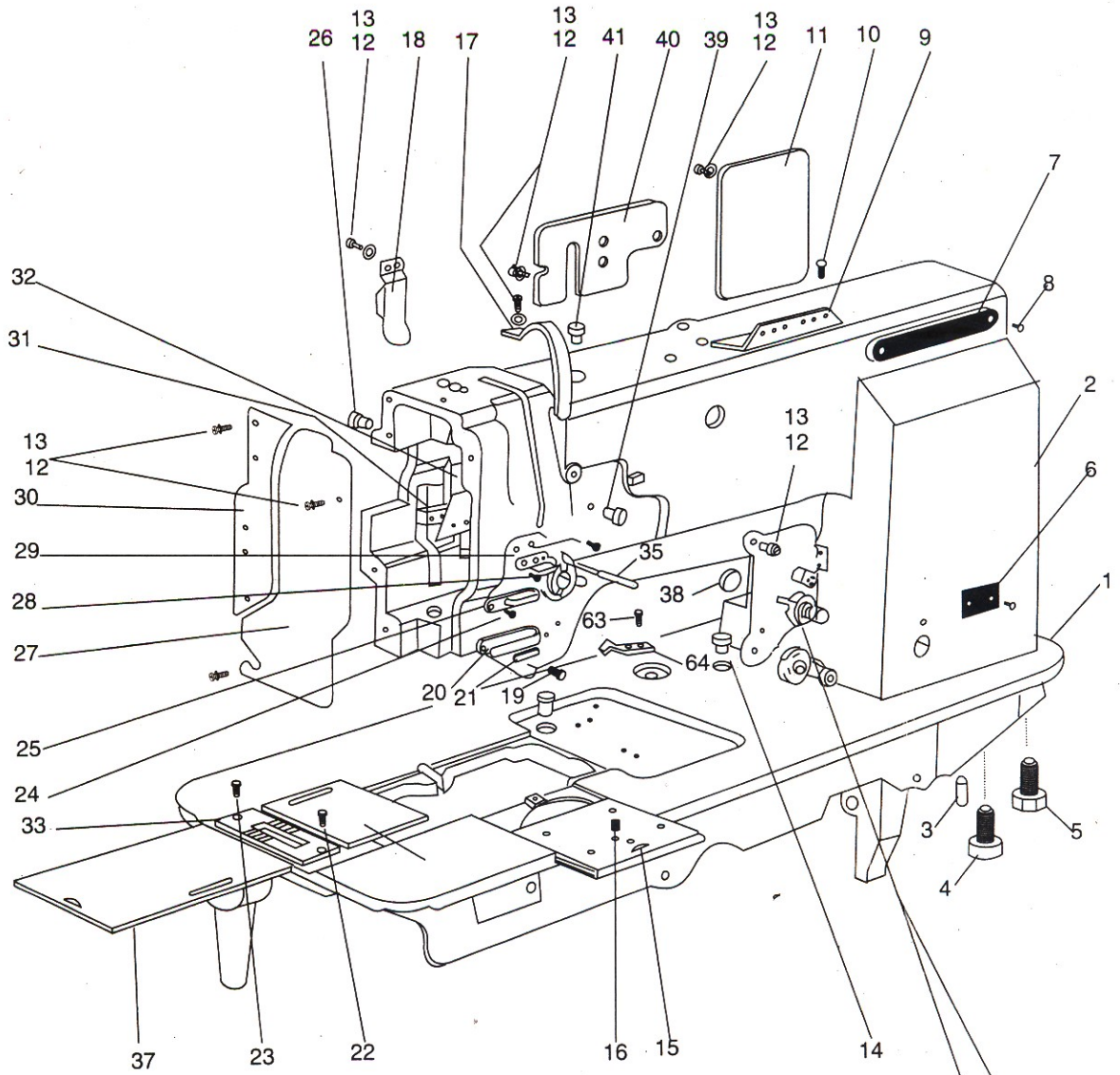
1. SS20606 Arm Parts

Item	Part number	Description	Pcs
1.	1WF1-001	Bed	1
2.	1WF1-002	Arm	1
3.		Pin	2
4.		Screw	1
5.		Screw	3
6.	1WF1-041	Trade mark plate	1
7.	1WF1-042	Model plate	1
8.		Nail	4
9.	1WF1-015	Upper thread guide	1
10.	1WF1-016	Screw	2
11.	1WF1-017	Back cover	1
12.	1WF1-011	Screw	15
13.		Washer	15
14.	1WF1-032	Cover	2
15.	1WF1-038	Front slide plate	1
16.	1WF1-039	Screw	1
17.	1WF1-019	Tread take-up lever guard	1
18.	1WF1-030	Back front cover	1
19.	1WF1-027	Screw	1
20.	1WF1-028	Spring	1
21.	1WF1-003	Thread retainer	1
22.	1WF1-004	Low thread finger	1
23.	1WF1-005	Screw	1
24.	1WF1-034	Screw	1
25.	1WF1-036	Screw	1
26.	1WF1-007	Screw	1
27.	1WF1-006	Middle thread finger	1
28.	1WF1-018	Rubber plug	2
29.	1WF1-013	Face plate	1
30.	1WF1-009	Screw	2
31.	1WF1-008	Upper thread finger	1



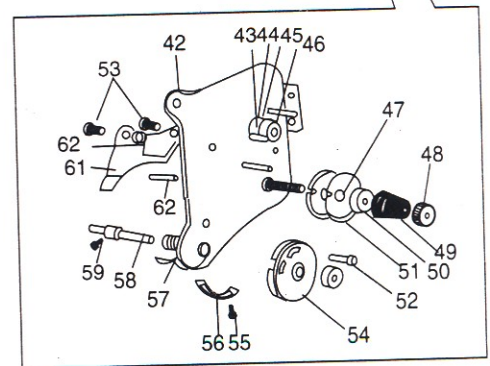
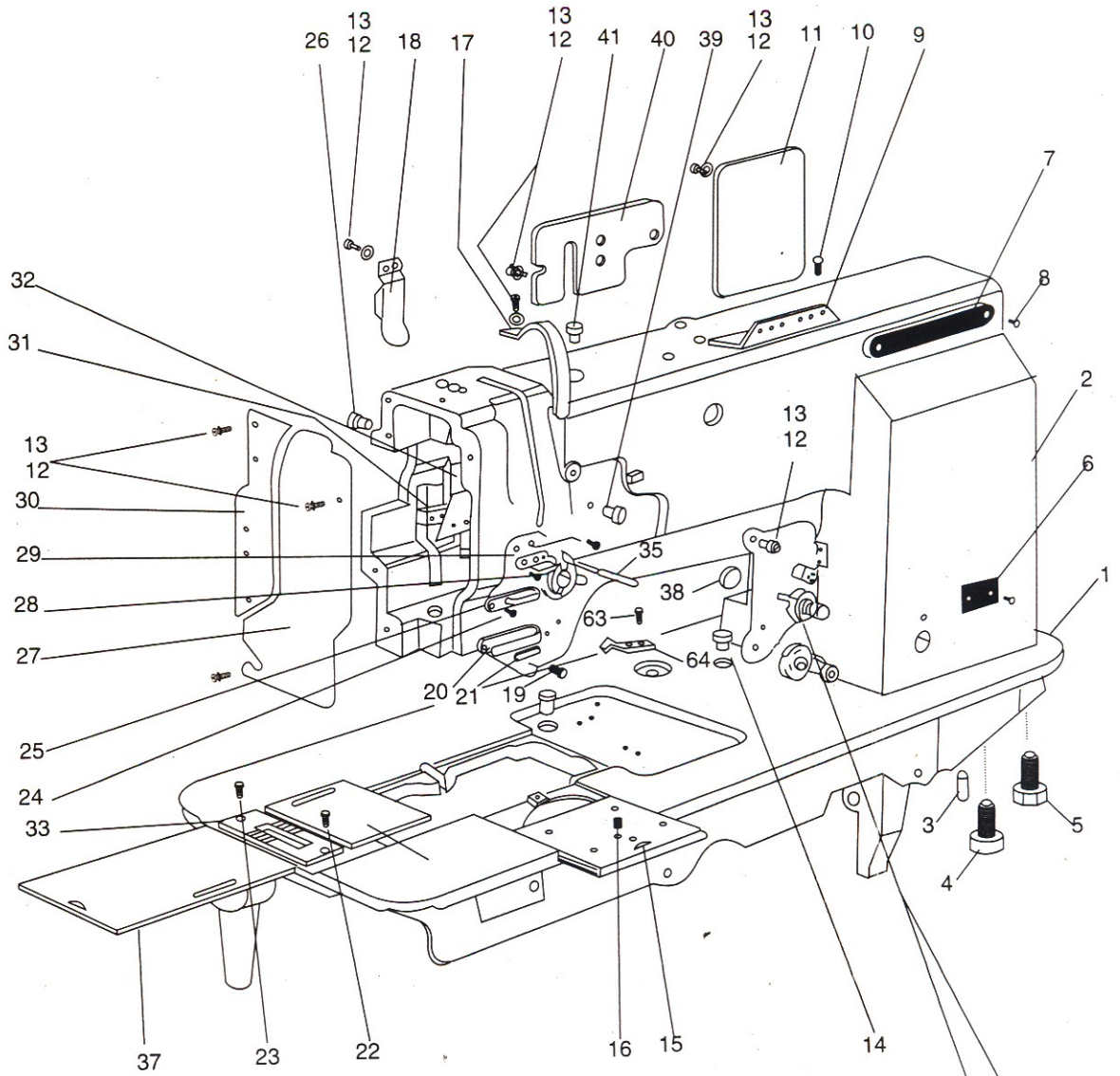
1. SS20606 Arm Parts

Item	Part number	Description	Pcs
32.	1WF1-012	Guid set plate	1
33.	1WF1-021	Set plate	1
34.	1WF1-020	Oil retainer	1
35.	1WF1-035	Tread releasing lever	1
36.	1WF1-037	Pin shaft	1
37.	1WF1-023	Thread releasing lever	1
38.	1WF1-033	Right sliding plate	1
39.	1WF1-040	Left sliding plate	1
40.	1WF1-029	Plug	1
41.	1WF1-022	Plug	1
42.	1WF1-031	Back fitting cover	1
43.	1WF1-014	Plug	1
44.	1WF1-010A	Tread tension set plate assembly	1
45.	1WF1-010B	Thread guide bracket	2
46.	1WF1-010C	Thread guide plate	2
47.	1WF1-010D	Spring	2
48.	1WF1-010E	Thread guide bracket screw assembly	2
49.	1WF1-010M	Tread releasing pin	1
50.	1WF1-010H	Tread tension nut	3
51.	1WF1-010G	Thread tension spring	2
52.	1WF1-010S	Thread tensing plate	2
53.	1WF1-010F	Thread tension plate	4
54.	1WF1-010R	Screw	1
55.	1WF1-010Q	Screw	2
56.	1WF1-010J	Thread control plate assembly	2
57.	1WF1-026	Screw	1
58.	1WF1-025	Stop plate	1
59.	1WF1-010K	Thread take-up spring	1
60.	1WF1-010I	Shaft for thread take-up spring	1
61.	1WF1-024	Set screw	1
62.	1WF1-010L	Thread releasing pin	1
63.	1WF1-010W	Thread tension retaining plate	1
64.	1WF1-010P	Thread releasing spring	1
65.	1WF1-043	Spring retaining plate	1
66.	22T2-004	Screw	1



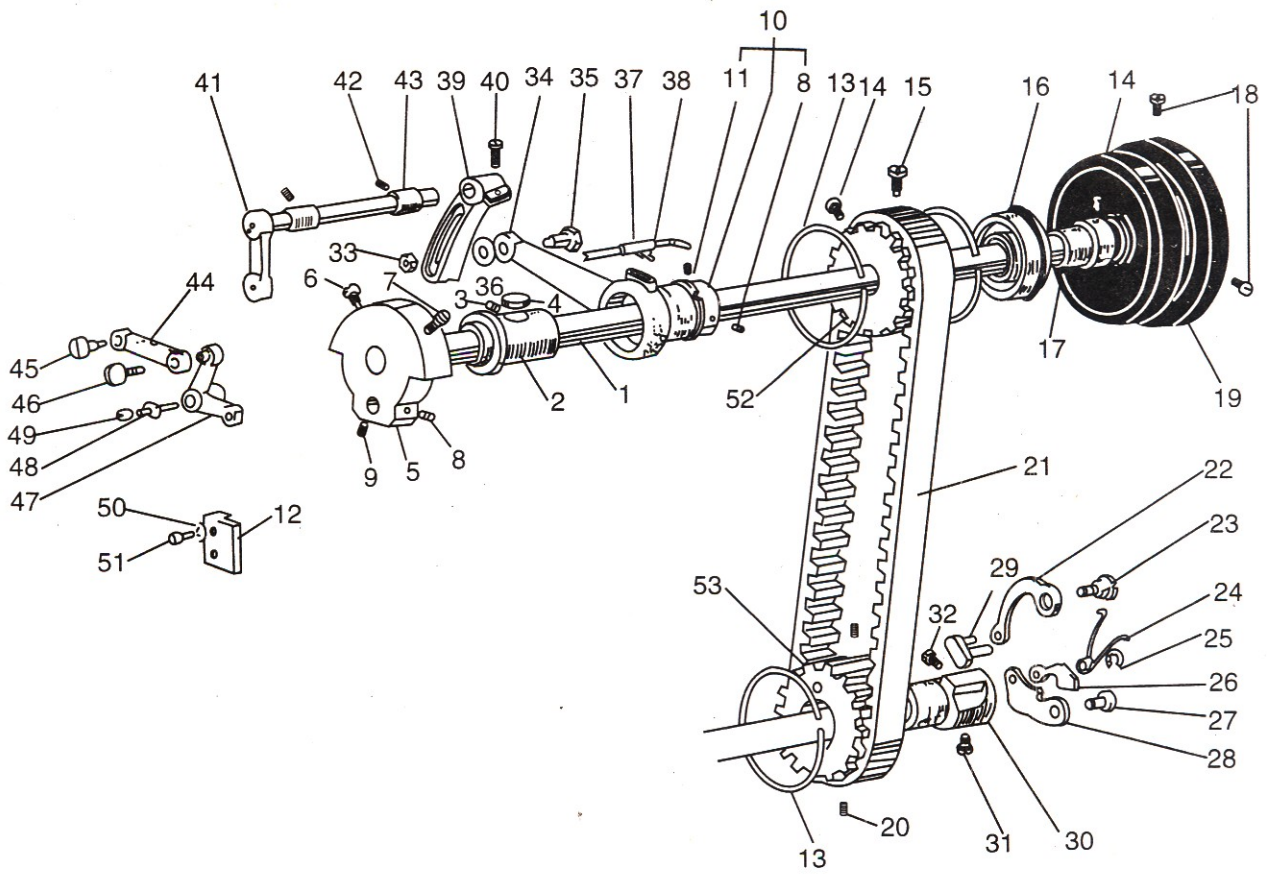
2. SS20606-1 Arm Parts

Item	Part number	Description	Pcs
1.	9WF1-007	Bed	1
2.	1WF1-002	Arm	1
3.		Pin	2
4.		Screw	1
5.		Screw	3
6.	9WF1-005	Trade mark plate	1
7.	9WF1-006	Modle plate	1
8.		Nail	4
9.	1WF1-015	Upper thread guide	1
10.	1WF1-016	Screw	2
11.	1WF1-017	Back cover	1
12.	1WF1-011	Screw	15
13.		Washer	15
14.	1WF1-032	Ccover	2
15.	1WF1-038	Front slide plate	1
16.	1WF1-039	Screw	1
17.	1WF1-019	Thread take-up lever guard	1
18.	1WF1-030	Back front cover	1
19..	1WF1-005	Screw	1
20.	9WF1-001	Low thread finger	1
21.	9WF1-002	Oil felt	1
22.	1WF1-034	Screw	1
23.	1WF1-036	Screw	1
24.	1WF1-007	Screw	1
25.	1WF1-006	Middle thread finger	1
26.	1WF1-018	Rubber plug	2
27.	1WF1-013	Face plate	1
28.	1WF1-009	Screw	2
29.	1WF1-008	Upper thread finger	1
30.	1WF1-012	Guide set plate	1
31.	1WF1-021	Set plate	1



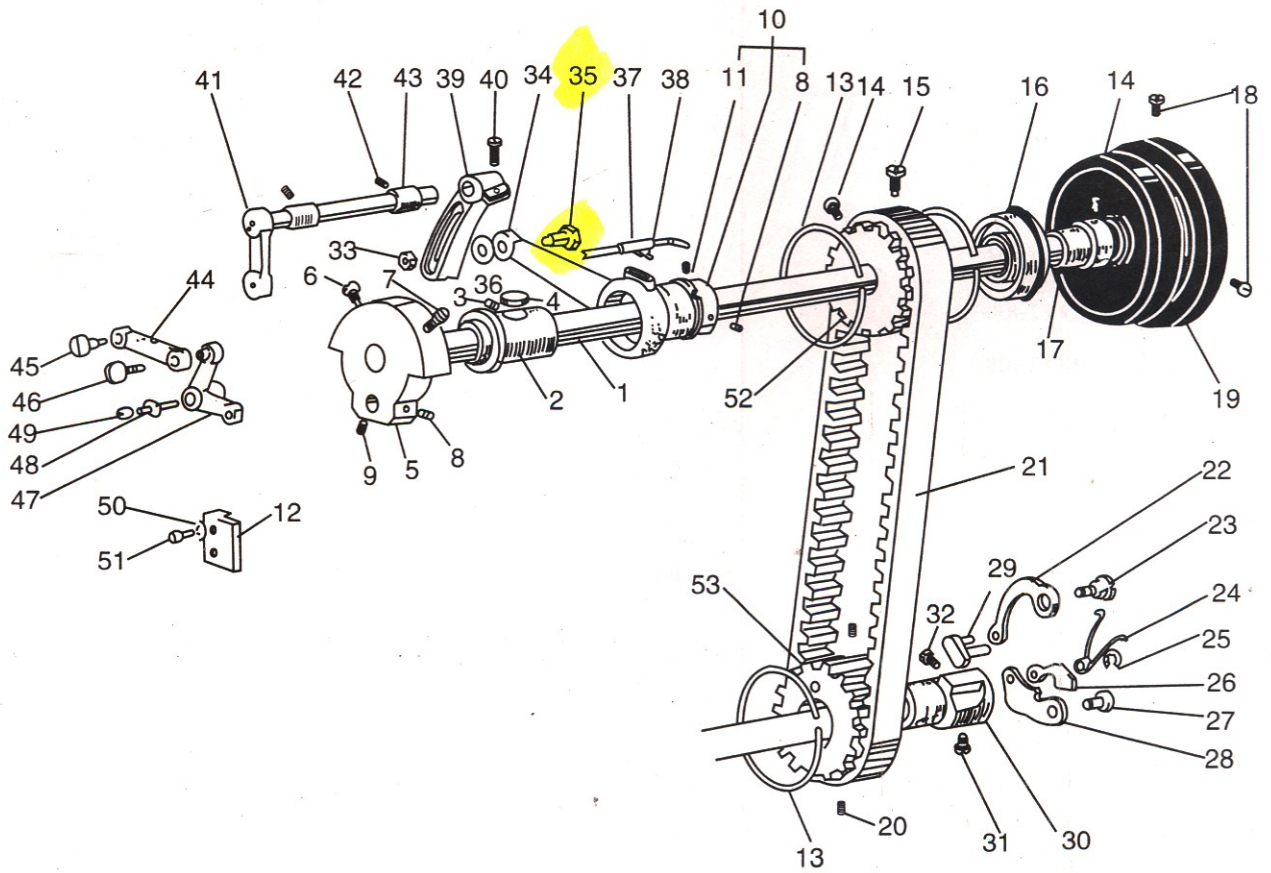
2. SS20606-1 Arm Parts

Item	Part number	Description	Pcs
32.	1WF1-020	Oil retainer	1
33.	9WF1-004A	Throat plate	1
34.	1WF1-043	Spring retaining plate	1
35.	1WF1-023	Thread releasing lever	1
36.	1WF1-033	Right sliding plate	1
37.	1WF1-040	Left sliding plate	1
38.	1WF1-029	Plug ($\Phi 14.5$)	1
39.	1WF1-022	Plug ($\Phi 12.7$)	1
40.	1WF1-031	Back fitting cover	1
41.	1WF1-034	Plug ($\Phi 12.7$)	1
42.	1WF1-010A	Thread tension set plate assembly	1
43.	1WF1-010B	Thread guide bracket	1
44.	1WF1-010C	Thread guide plate	1
45.	1WF1-010D	Spring	1
46.	1WF1-010E	Thread guide bracket screw assembly	1
47.	1WF1-010M	Thread releasing pin	1
48.	1WF1-010H	Thread tension nut	1
49.	1WF1-010G	Thread tension spring	1
50.	1WF1-010S	Thread releasing plate	1
51.	1WF1-010F	Thread tension plate	2
52.	1WF1-010R	Screw	1
53.	1WF1-010Q	Screw	2
54.	1WF1-010J	Thread control plate addembly	1
55.	1WF1-026	Screw	1
56.	1WF1-025	Stop plate	1
57.	1WF1-010K	Thread take-up spring	1
58.	1WF1-003A	Shaft for thread take-up spring	1
59.	1WF1-024	Set screw	1
60.	1WF1-010I	Thread releasing retaining plate	1
61.	1WF1-010W	Thread tension retaining plate	1
62.	1WF1-010P	Thread releasing spring	1
63.	22T2-004	Screw	1



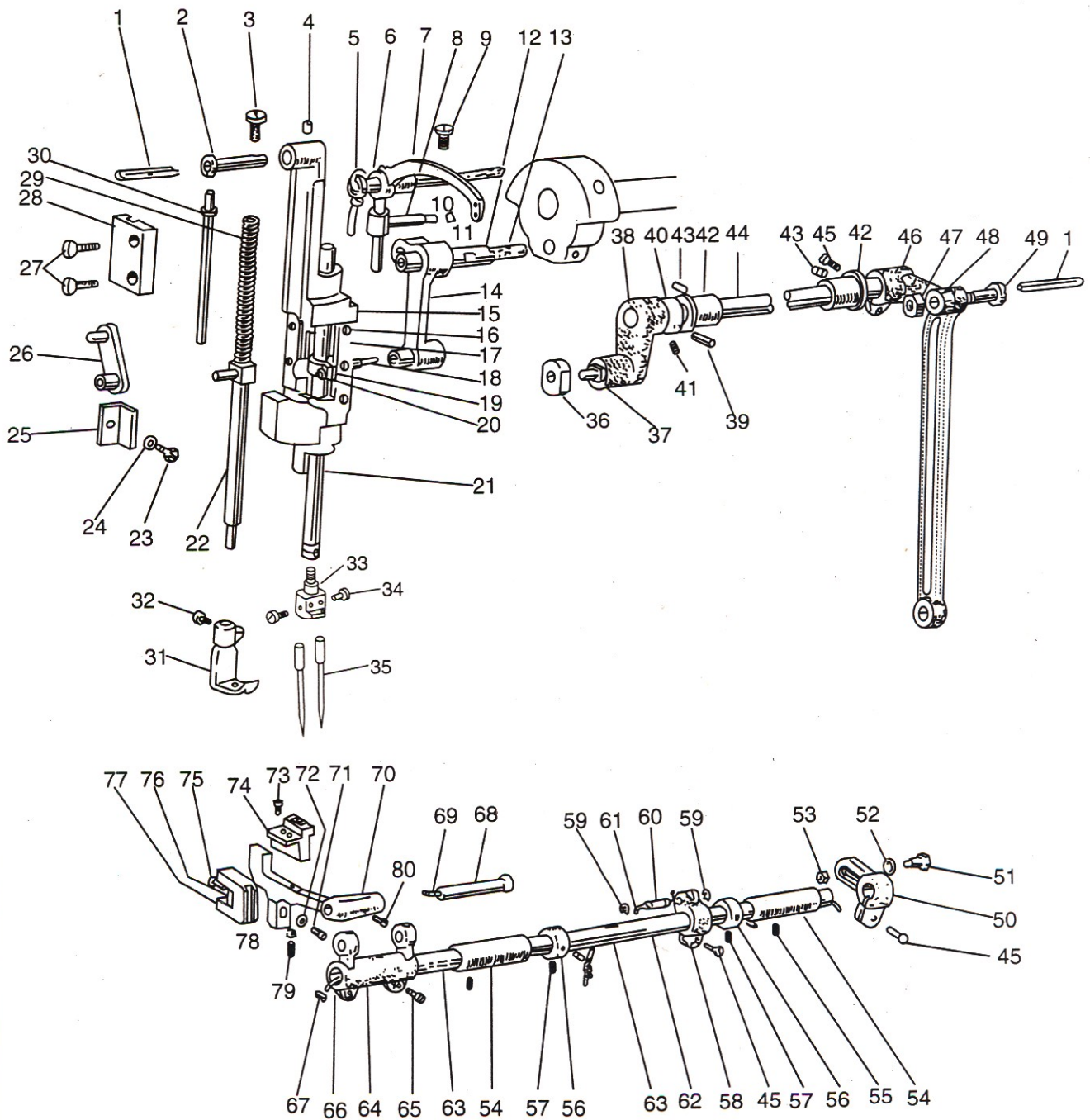
3. Upper Shaft Presser Foot Parts

Item	Part number	Description	Pcs
1.	1WF2-025	Upper shaft	1
2.	1WF2-022	Front bushing	1
3.	1WF2-023	Screw	1
4.	1WF2-024	Oil felt	1
5.	1WF2-021	Needle crank	1
6.	1WF2-020	Screw	1
7.	1WF2-007	Screw	1
8.	1WF2-010	Screw	3
9.	1WF2-009	Screw	1
10.	1WF5-026	Presser foot lift eccentric cam	1
11.		Stop ring	1
12.	1WF5-041	Slot for front crank sliding block	1
13.	1WF2-026	Stop ring	3
14.	1WF2-030	Screw	3
15.	1WF2-029	Set screw	1
16.		Ball bearing for upper shaft	1
17.	1WF2-031	Rear bushing for upper shaft	1
18.	1WF2-019	Screw	2
19.	1WF2-032	Balance wheel	1
20.	1WF2-044	Screw	2
21.	1WF2-028	Teeth belt	1
22.	1WF2-039	Spring plate	1
23.	1WF2-037	Pin for eccentric shaft	1
24.	1WF2-041	Spring	1
25.		Split stop ring	1
26.	1WF2-040	Stop plate	1
27.	1WF2-048	Nail	1
28.	1WF2-045	Control plate	1
29.	1WF2-042	Connection	1
30.	1WF2-046	Bushing	1
31.	1WF2-047	Set screw	1



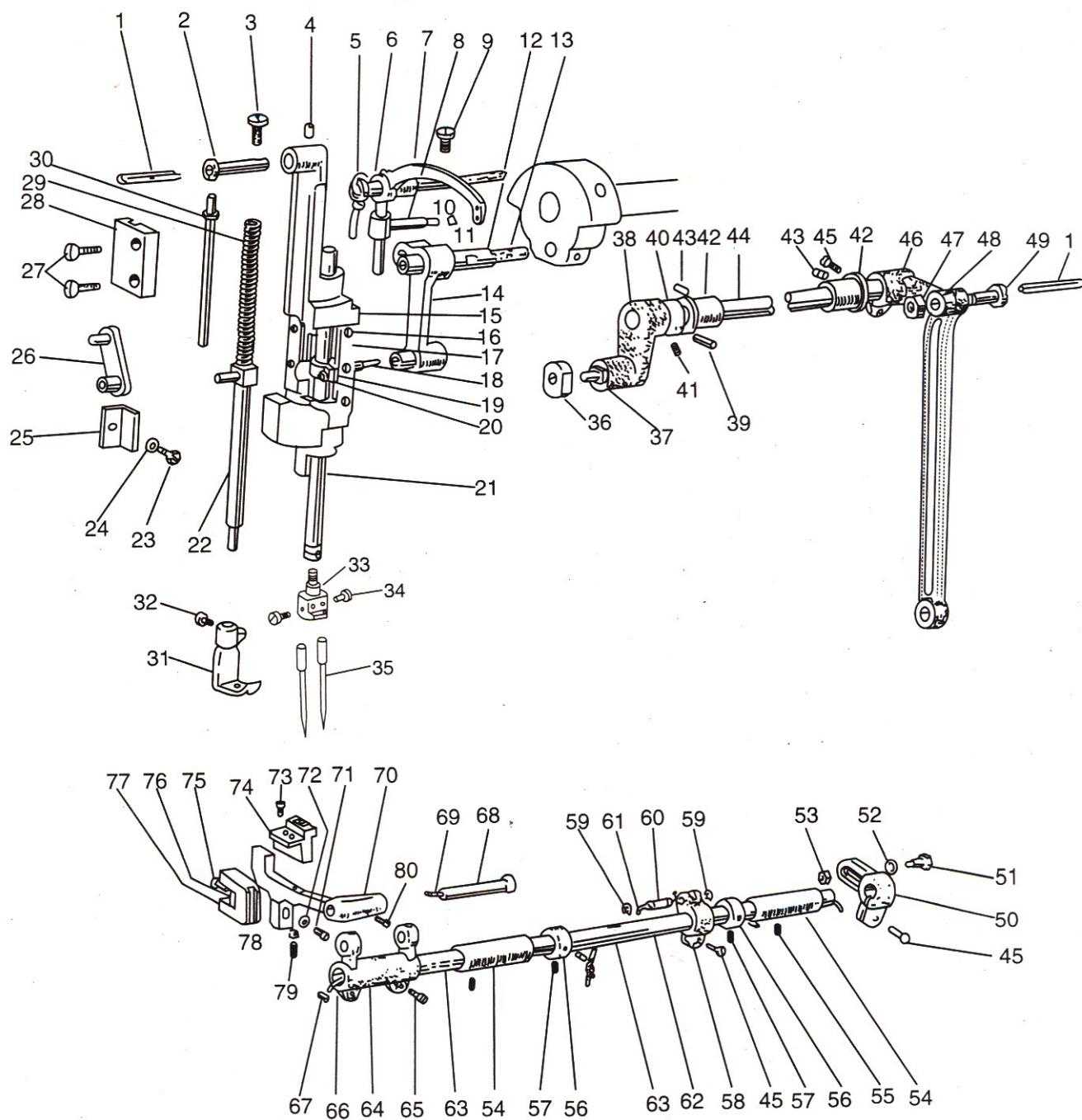
3. Upper Shaft Presser Foot Parts

Item	Part number	Description	Pcs
32.	1WF2-038	Screw	1
33.	1WF5-001	Nut	1
34.	1WF5-025	Connecting lever	1
35.	1WF5-044	Connecting screw	1
36.		Washer	1
37.	1WF5-023	Oil tube assembly	1
38.	1WF5-024	Sping	1
39.	1WF5-045	Presser foot lift rear crank	1
40.	1WF4-018	Screw	3
41.	1WF5-038	Presser foot lift front crank	1
42.	1WF5-028	Screw	2
43.	1WF5-037	Bushing	2
44.	1WF5-030	Presser foot lift link	1
45.	1WF5-029	Connecting screw	1
46.	1WF5-032	Connecting screw	1
47.	1WF5-033	Presser foot lift movable plate	1
48.	1WF5-034	Shaft for needle bearing	1
49.	1WF5-035	Needle bearing	1
50.		Washer	1
51.	1WF5-042	Screw	2
52.	1WF2-027	Timing wheel	2
53.	1WF2-037	Timing wheel	1



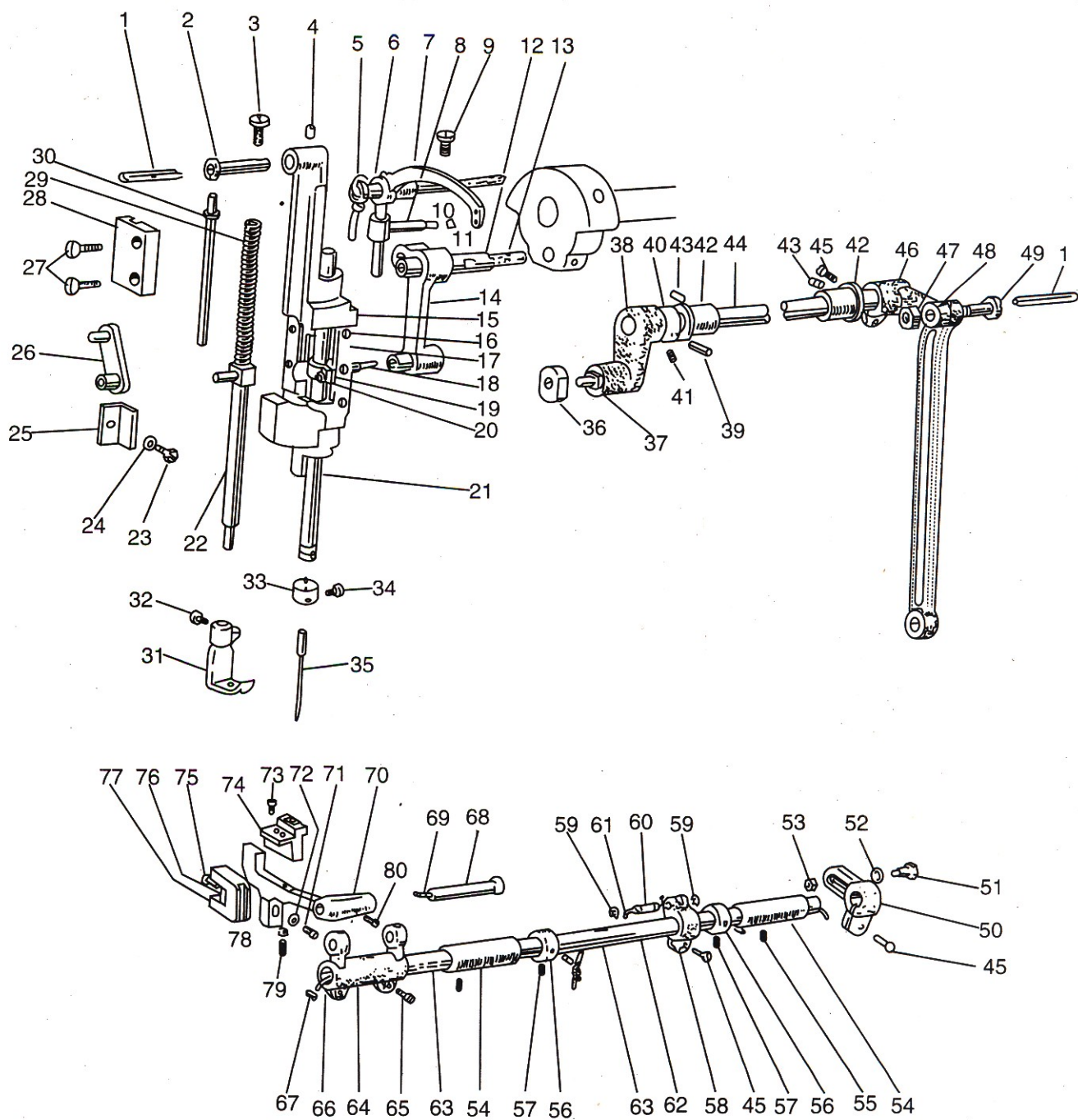
4. SS20606 Needle Bar And Lower Feed Parts

Item	Part number	Description	Pcs
1.	1WF5-017	Oil wick	2
2.	1WF5-018	Shaft for needle bar motion holder	1
3.	1WF5-031	Screw	1
4.	1WF5-019	Screw	1
5.	1WF2-018	Oil wick	1
6.	1WF2-017	Bushing for thread take-up lever hole	1
7.	1WF2-016	Thread take-up lever	1
8.	1WF2-011	Sliding block	1
9.	1WF2-019	Screw	1
10.	1WF2-012	Oil wick	1
11.	1WF2-013	Plug	1
12.	1WF2-014	Pin for needle bar crank	1
13.	1WF2-015	Oil wick	1
14.	1WF2-008	Needle bar link	1
15.	1WF5-011	Needle bar motion holder	1
16.	1WF5-013	Screw	6
17.	1WF5-012	Shim for needle bar motion holder	2
18.	1WF2-007	Oil felt	1
19.	1WF2-005	Needle bar adaptor	1
20.	1WF2-006	Screw	1
21.	1WF2-004	Needle bar	1
22.	1WF5-006	Presser bar	1
23.	1WF5-010	Screw	1
24.		Washer	1
25.	1WF5-009	Needle bar holder guide	1
26.	1WF5-036	Presser bar link	1
27.	1WF3-009	Screw	2
28.	1WF5-014	Needle bar motion holder guide	1
29.	1WF5-016	Spring	1
30.	1WF5-015	Reel for spring	1
31.	1WF5-043	Alternate foot	1
32.	22T2-004	Screw	1
33.	1WF2-003	Needle holder	1
34.	1WF2-002	Screw	2
35.	1F-009	Needle	2
36.	1WF5-007	Sliding block for needle bar motion	1
37.	1WF5-008	Shaft for sliding block	1
38.	1WF5-020	Left crank	1
39.		Pin	1
40.	1WF5-021	Washer	1
41.	1WF5-022	Screw	2



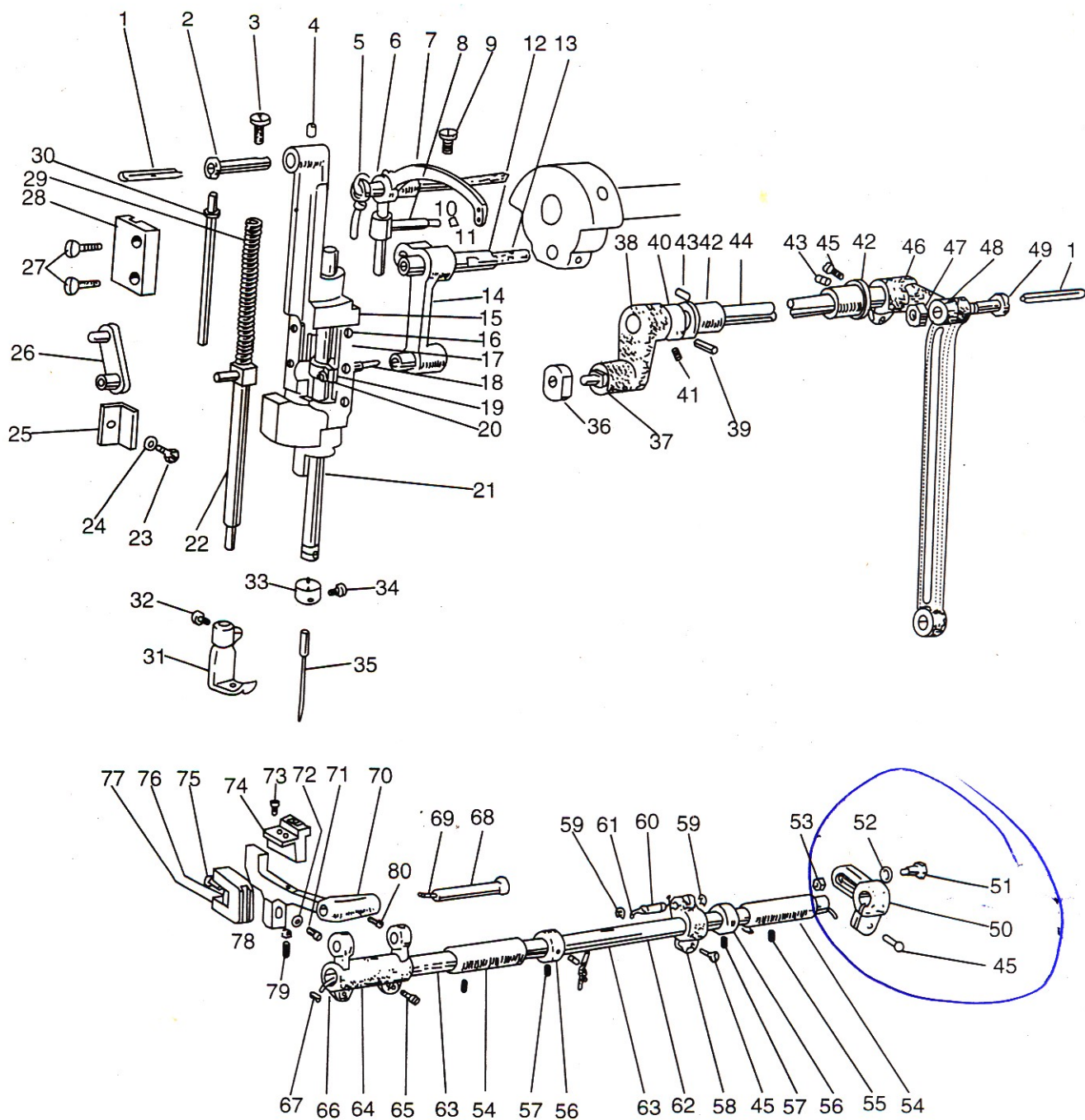
4. SS20606 Needle Bar And Lower Feed Parts

Item	Part number	Description	Pcs
42.	1WF5-027	Bushing for needle bar motion shaft	2
43.	1WF5-028	Set screw	2
44.	1WF5-048	Shaft for needle bar motion	1
45.	1WF4-018	Screw	3
46.	1WF5-005	Rear crank for needle bar motion	1
47.	1WF5-004	Connecting nut	1
48.	1WF5-003	Link for needle bar motion	1
49.	1WF5-049	Connecting screw	1
50.	1WF5-002	Right crank for feed shaft	1
51.	1WF5-046	Pin for right crank	1
52.	1WF5-047	Washer	1
53.	1WF5-001	Nut	1
54.	1WF4-052	Feed shaft bushing	2
55.	1WF2-023	Set screw	2
56.	1WF4-054	Collar for feed shaft	2
57.	1WF2-009	Screw	4
58.	41WF3-017	Feed crank	1
59.		Split stop ring	2
60.	1WF4-019	Pin for feed crank	1
61.	1WF4-020	Oil wick	1
62.	1WF4-037	Feed shaft	1
63.	1WF4-038	Oil felt	2
64.	1WF4-035	Feed connecting crank(left)	1
65.	1WF4-034	Tension screw	2
66.	1WF4-029	Oil wick clump	1
67.	1WF4-030	Oil wick	1
68.	1WF4-036	Shaft for feed dog support crank	1
69.	1WF4-031	Oil wick	1
70.	9WF4-001	Feed dog support	1
71.	1WF4-032	Connecting screw	1
72.		Washer	1
73.	1WF4-005	Screw	2
74.	1WF4-004	Feed dog	1
75.	1WF4-007	Screw	1
76.	1WF4-008	Oil felt for feed dog lift fork	1
77.	1WF4-009	Feed dog lift fork	1
78.	1WF4-002	Nut	1
79.	1WF4-003	Feed dog adjusting screw	1
80.	1WF4-033	Screw	1



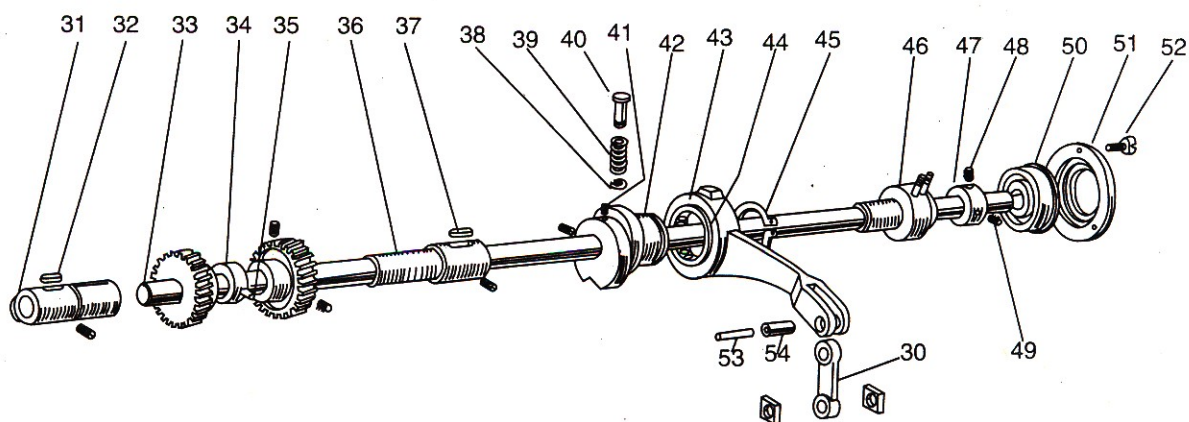
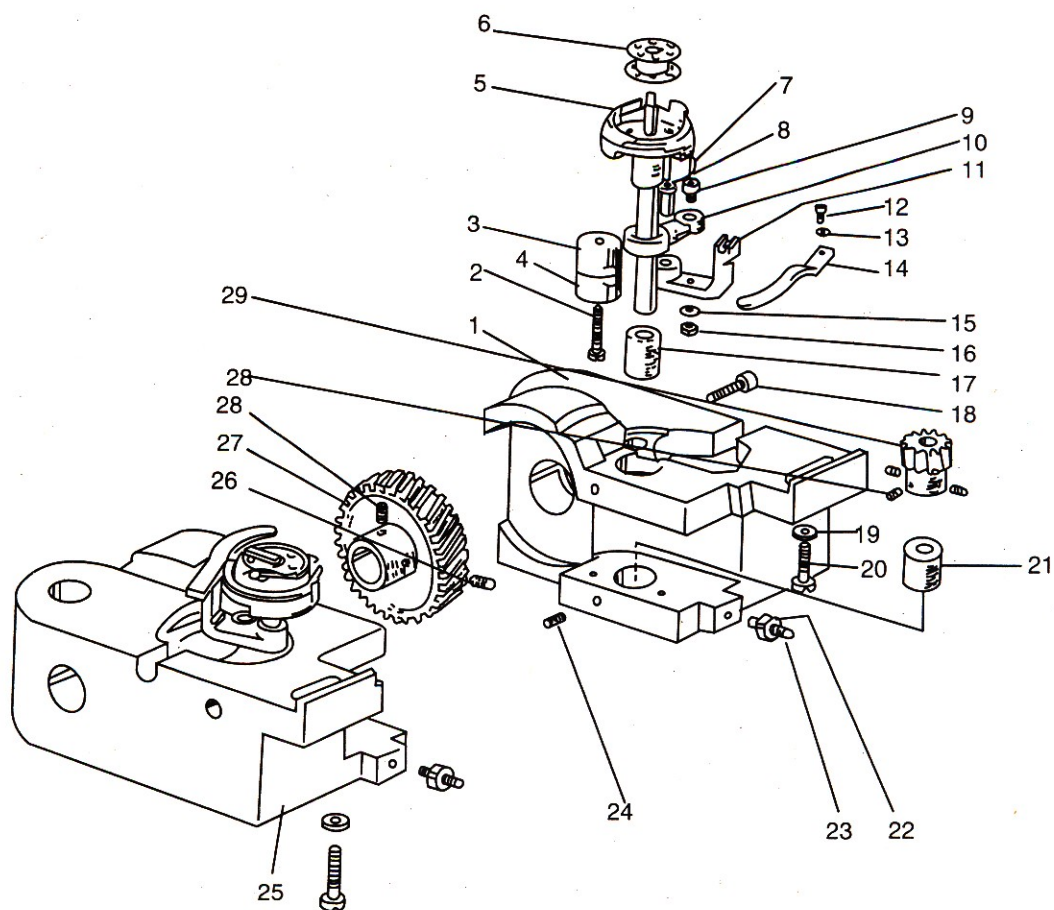
5. SS20606-1 Needle Bar And Lower Feed Parts

Item	Part number	Description	Pcs
1.	1WF5-017	Oil wick	2
2.	1WF5-018	Shaft for needle bar motion holder	1
3.	1WF5-031	Screw	1
4.	1WF5-019	Screw	1
5.	1WF2-018	Oil wick	1
6.	1WF2-017	Bushing for thread take-up lever hole	1
7.	1WF2-016	Thread take-up lever	1
8.	1WF2-011	Sliding block	1
9.	1WF2-019	Screw	1
10.	1WF2-012	Oil wick	1
11.	1WF2-013	Plug	1
12.	1WF2-014	Pin for needle bar crank	1
13.	1WF2-015	Oil wick	1
14.	1WF2-008	Needle bar link	1
15.	1WF5-011	Needle bar motion holder	1
16.	1WF5-013	Screw	6
17.	1WF5-012	Shim for needle bar motion holder	2
18.	1WF2-007	Oil felt	1
19.	1WF2-005	Needle bar adaptor	1
20.	1WF2-006	Screw	1
21.	1WF2-001	Needle bar	1
22.	1WF5-006	Presser bar link	1
23.	1WF5-010	Screw	1
24.	22T1-007	Washer	1
25.	1WF5-009	Needle bar holder guide	1
26.	1WF5-036	Presser bar link	1
27.	1WF3-009	Screw	2
28.	1WF5-014	Needle bar motion holder guide	1
29.	1WF5-016	Spring	1
30.	1WF5-015	Reel for spring	1
31.	35T5-502	Alternate foot	1
32.	22T2-004	Screw	1
33.	35T1-103	Thread guide ring	1
34.	22T2-017	Screw	1
35.	1F-009	Needle	1
36.	1WF5-007	Sliding block for needle bar motion	1
37.	1WF5-008	Shaft for sliding block	1
38.	1WF5-020	Left crank	1
39.		Pin	1
40.	1WF5-021	Washer	1
41.	1WF5-022	Screw	2



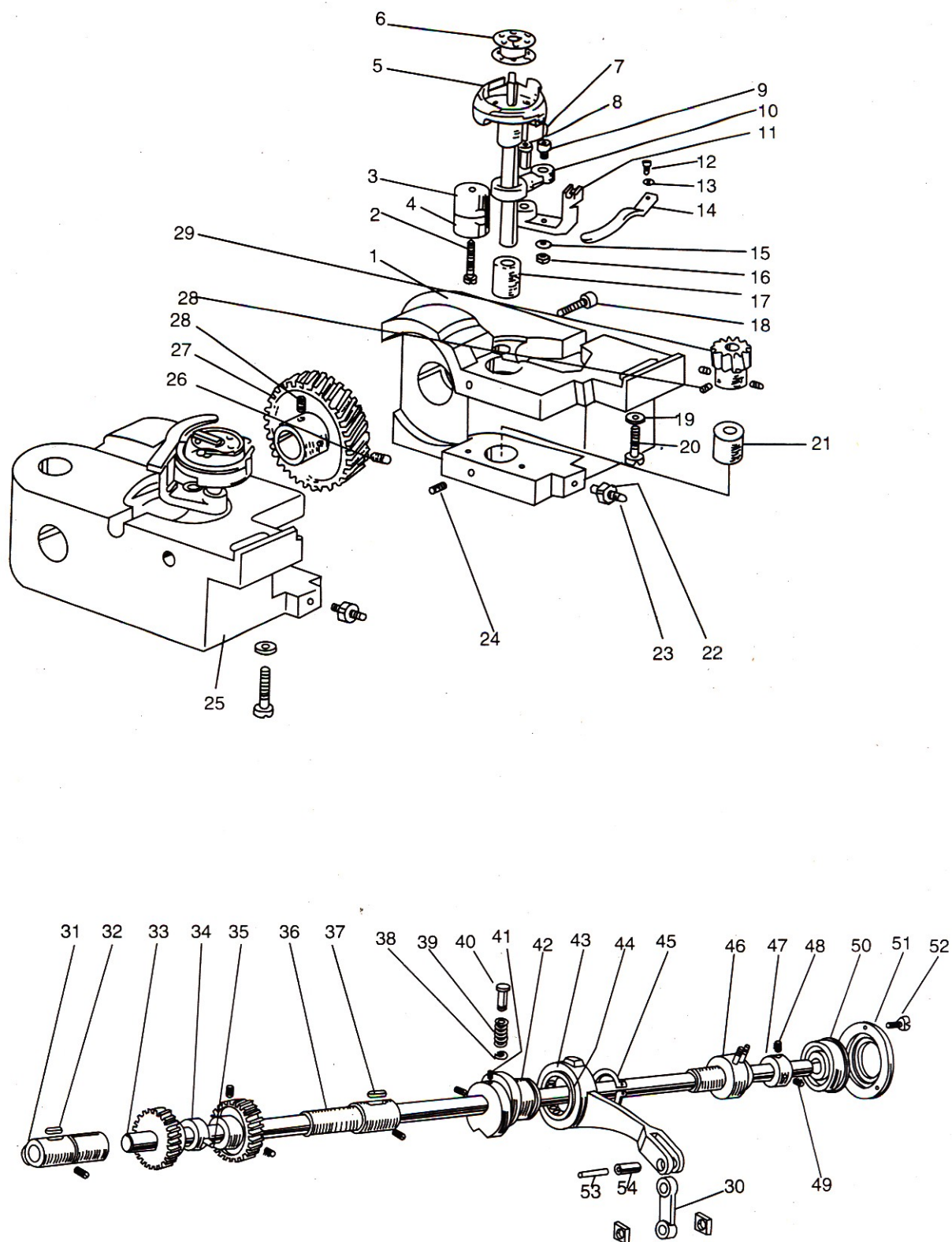
5. SS20606-1 Needle Bar And Lower Feed Parts

Item	Part number	Description	Pcs
42.	1WF5-027	Bushing for needle bar motion shaft	2
43.	1WF5-028	Set screw	2
44.	1WF5-048	Shaft for needle bar motion	1
45.	1WF4-018	Screw	3
46.	1WF5-005	Rear crank for needle bar motion	1
47.	1WF5-004	Connecting nut	1
48.	1WF5-003	Link for needle bar motion	1
49.	1WF5-049	Connecting screw	1
50.	1WF5-002	Right crank for feed shaft	1
51.	1WF5-046	Pin for right crank	1
52.	1WF5-047	Washer	1
53.	1WF5-001	Nut	1
54.	1WF4-052	Feed shaft bushing	2
55.	1WF2-023	Set screw	2
56.	1WF4-054	Collar for feed shaft	2
57.	1WF2-009	Screw	4
58.	41WF3-016	Feed crank	1
59.		Split stop ring	2
60.	1WF4-019	Pin for feed crank	1
61.	1WF4-020	Oil wick	1
62.	1WF4-037	Feed shaft	1
63.	1WF4-038	Oil felt	2
64.	1WF4-035	Feed connecting crank(left)	1
65.	1WF4-034	Tension screw	2
66.	1WF4-030	Oil wick clump	1
67.	1WF4-029	Oil wick	1
68.	1WF4-036	Shaft for feed dog support crank	1
69.	1WF4-031	Oil wick	1
70.	9WF4-001	Feed dog support	1
71.	1WF4-032	Connecting screw	1
72.		Washer	1
73.		Screw	2
74.	9WF4-002A	Feed dog	1
75.	1WF4-007	Screw	1
76.	1WF4-008	Oil felt for feed dog lift fork	1
77.	1WF4-009	Feed dog lift fork	1
78.	1WF4-002	Nut	1
79.	1WF4-003	Feed dog adjusting screw	1
80.	1WF4-033	Screw	1



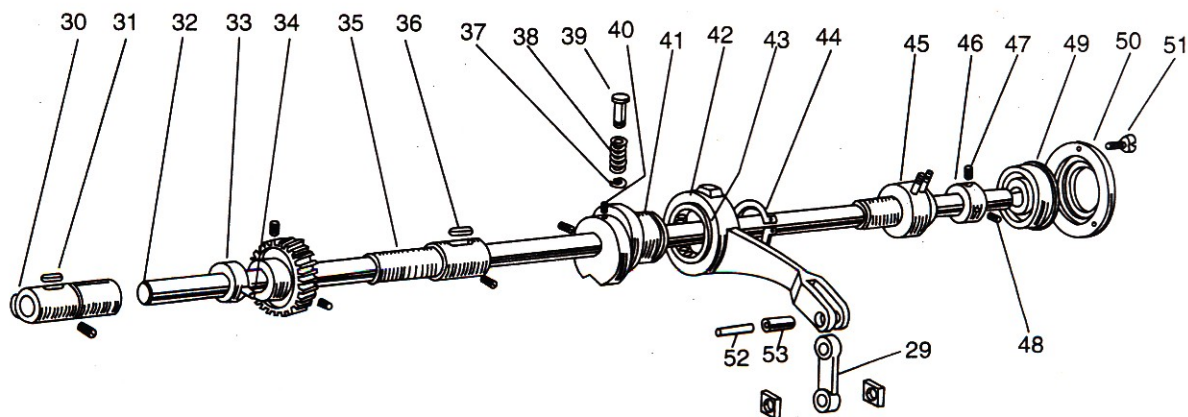
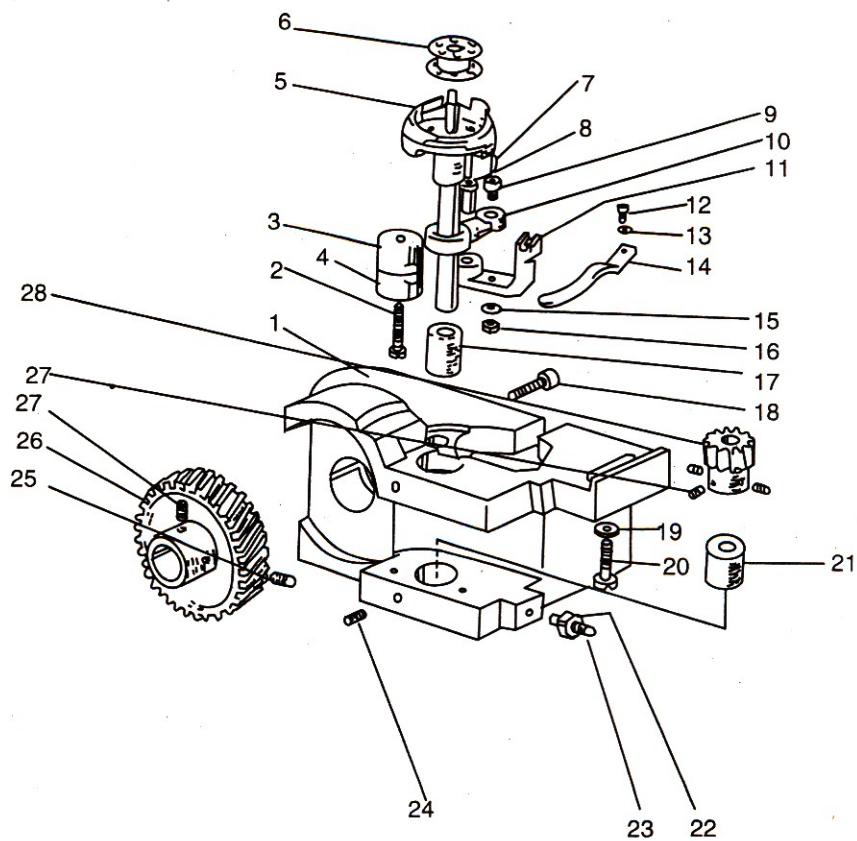
6. SS20606 Rock Shaft And Thread Looping Parts

Item	Part number	Description	Pcs
1.	1WF2-063	Right hook saddle	1
2.	1WF2-060	Screw	2
3.	1WF2-059	Upper bushing of hook saddle	2
4.	1WF2-061	Lower bushing of hook saddle	2
5.	1WF2-064	Hook assembly	2
6.	1WF2-065	Bobbin	2
7.	1WF2-070	Oil wick	2
8.	1WF2--069	Hinge shaft	2
9.	1WF2-072	Screw	2
10.	1WF2-071	Connecting lever	2
11.	1WF2-075	Thread finger bracket	2
12.	1WF5-026	Screw	2
13.		Washer	2
14.	1WF2-076	Thread finger	2
15.		Springy washer	2
16.	1WF2-074	Nut	2
17.	1WF2-062	Bushing	2
18.	1WF2-034	Set screw	2
19..		Washer	2
20.	1WF2-033	Tension screw for hook saddle	2
21.	1WF2-077	Bushing	2
22.	1WF2-067	Adjusting nut	2
23.	1WF2-066	Adjusting screw	2
24.	1WF2-044	Screw	2
25.	1WF2-068	Left hook saddle	1
26.	1WF2-052	Screw	2
27.	1WF2-078	Spiral gear	2
28.	1WF2-009	Screw	8
29.	1WF2-079	Spiral gear	2
30.	1WF2-055	Feed link	1
31.	1WF2-035	Left bushing for rock shaft	1



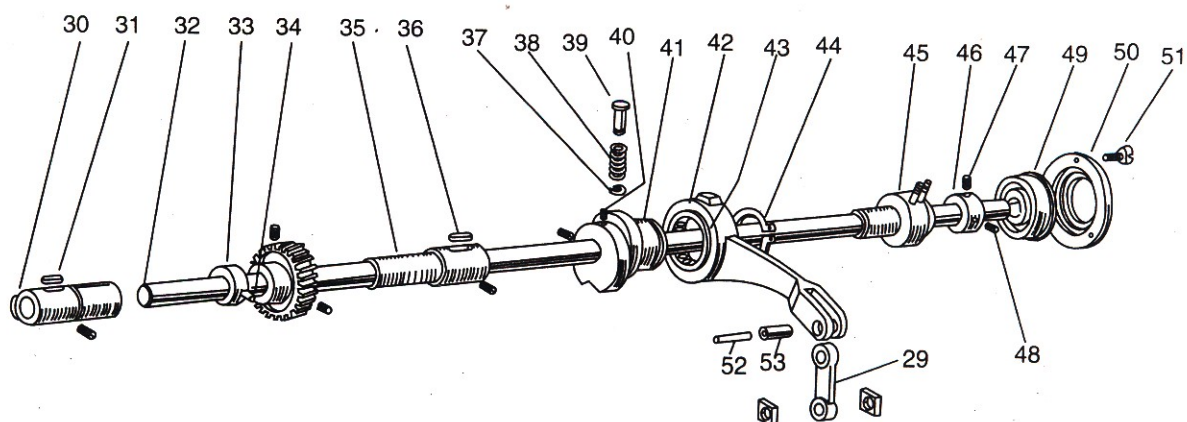
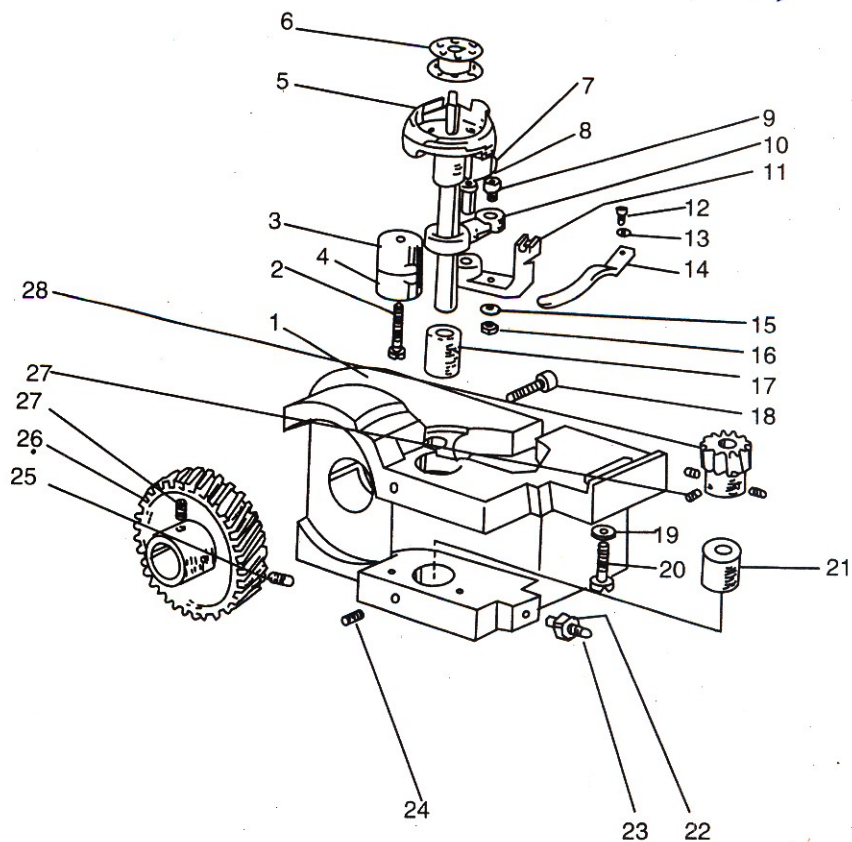
6. SS20606 Rock Shaft And Thread Looping Parts

Item	Part number	Description	Pcs
32.	1WF2-036	Oil wick	1
33.	1WF2-056	Rock shaft	1
34.	1WF2-006	Feed dog lift cam	1
35.	1WF2-019	Set screw	1
36.	1WF2-057	Right bushing for rock shaft	1
37.	1WF2-058	Oil wick	1
38.		Split stop ring	1
39.	1WF4-041	Spring	1
40.	1WF4-042	Button	2
41.	1WF4-010	Set screw	1
42.	1WF4-011	Feed cam	1
43.	1WF4-012	Feed link	1
44.		Needle bearing	1
45.		Spring stop ring	1
46.	1WF2-055	Middle bushing assembly for rock shaft	1
47.	1WF2-051	Rear bushing for rock shaft	1
48.	1WF2-009	Screw	1
49.	1WF2-052	Set screw	1
50.		Ball bearing for rock shaft	1
51.	1WF2-050	Bearing press ring	3
52.	1WF2-049	Set screw	1
53.	1WF4-044	Oil wick	1
54.	1WF4-043	Feed link pin	1



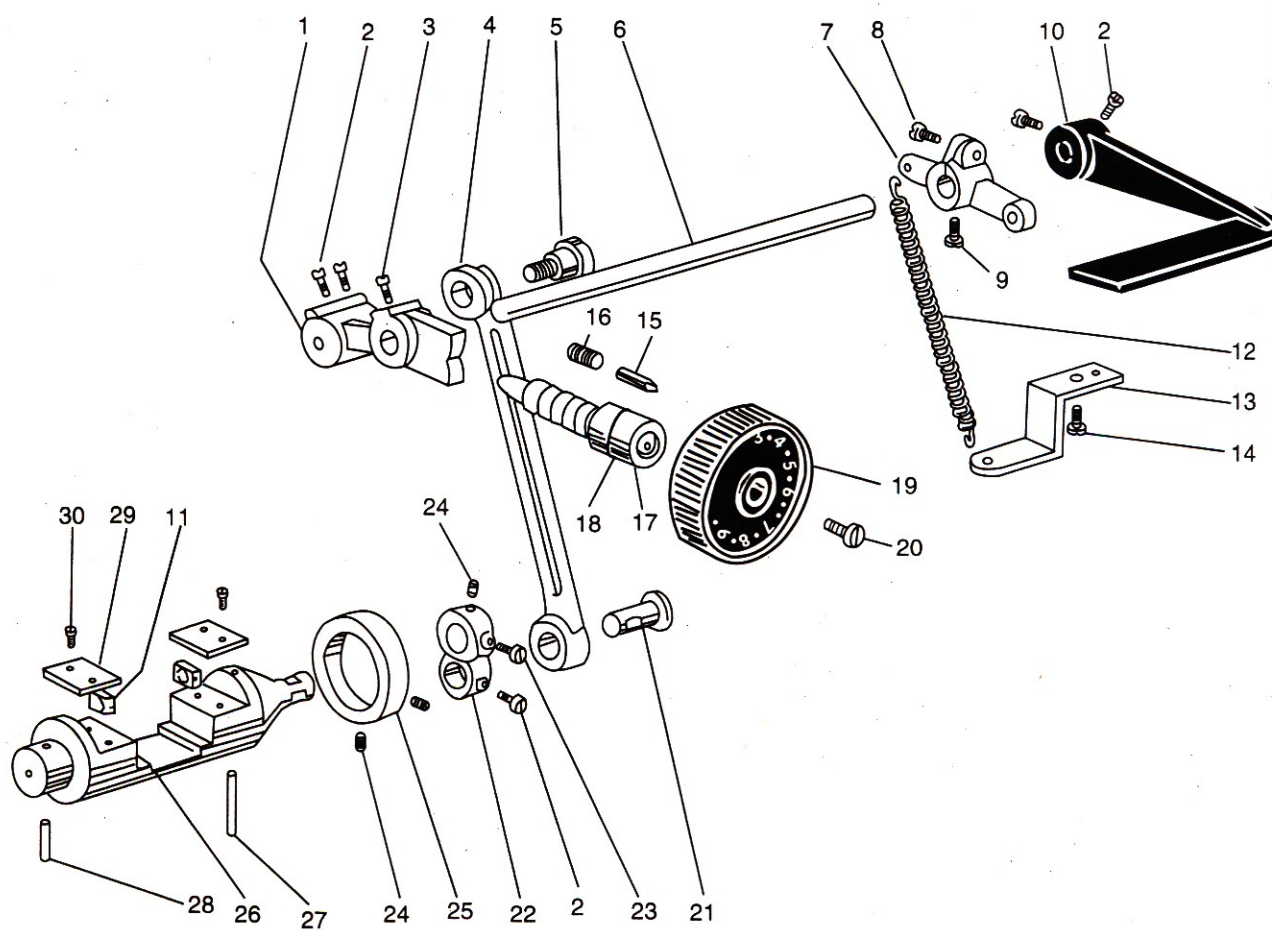
7.SS20606-1 Rock Shaft And Thread Looping Parts

Item	Part number	Description	Pcs
1.	1WF2-063	Right hook saddle	1
2.	1WF2-060	Screw	1
3.	1WF2-059	Upper bushing of hook saddle	1
4.	1WF2-061	Lower bushing of hook saddle	1
5.	1WF2-064	Hook assembly	1
6.	1WF2-065	Bobbin	1
7.	1WF2-070	Oil wick	1
8.	1WF2--069	Hinge shaft	1
9.	1WF2-072	Screw	1
10.	1WF2-071	Connecting lever	1
11.	1WF2-075	Thread finger bracket	1
12.	1WF5-026	Screw	1
13.		Washer	1
14.	1WF2-076	Thread finger	1
15.		Springy washer	1
16.	1WF2-074	Nut	1
17.	1WF2-062	Bushing	1
18.	1WF2-034	Set screw	1
19.		Washer	1
20.	1WF2-033	Tension screw for hook saddle	1
21.	1WF2-077	Bushing	1
22.	1WF2-067	Adjusting nut	1
23.	1WF2-066	Adjusting screw	1
24.	1WF2-044	Screw	1
25.	1WF2-052	Screw	1
26.	1WF2-078	Spiral gear	1
27.	1WF2-009	Screw	4
28.	1WF2-079	Spiral gear	2
29.	1WF2-055	Feed link	1
30.	1WF2-035	Left bushing for rock shaft	1
31.	1WF2-036	Oil wick	1



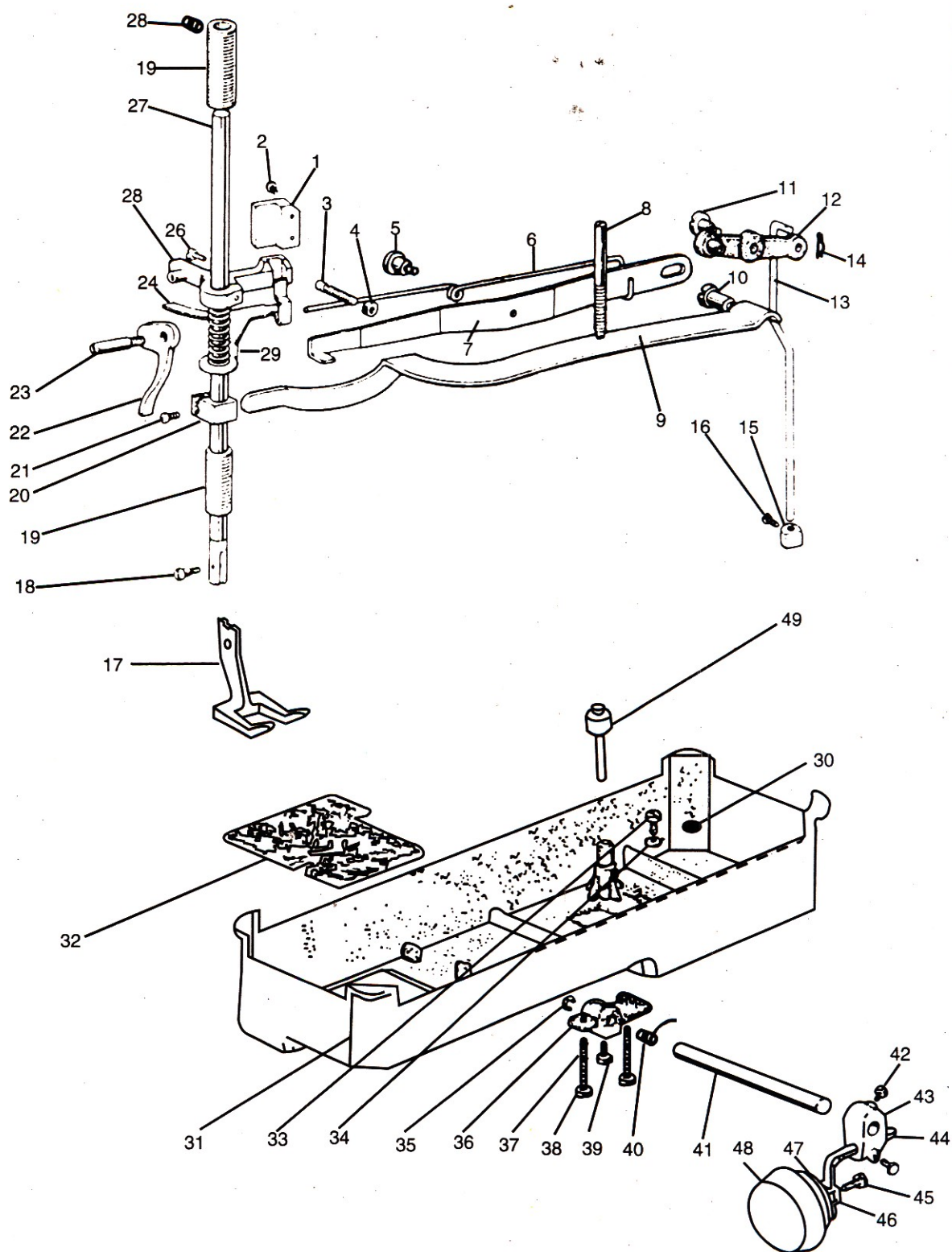
7.SS20606-1 Rock Shaft And Thread Looping Parts

Item	Part number	Description	Pcs
32.	1WF2-056	Rock shaft	1
33.	1WF2-006	Feed dog lift cam	1
34.	1WF2-019	Set screw	1
35.	1WF2-057	Right bushing for rock shaft	1
36.	1WF2-058	Oil wick	1
37.		Split stop ring	1
38.	1WF2-041	Spring	1
39.	1WF4-0421WF4-042	Button	1
40.	1WF4-010	Set screw	2
41.	1WF4-011	Feed cam	1
42.	1WF4-012	Feed link	1
43.		Needle bearing	1
44.		Spring stop ring	1
45.	1WF2-055	Middle bushing assembly for rock shaft	1
46.	1WF2-051	Rear bushing for rock shaft	1
47.	1WF2-009	Screw	1
48.	1WF2-052	Set screw	1
49.		Ball bearing for rock shaft	1
50.	1WF2-050	Bearing press ring	1
51.	1WF2-049	Set screw	3
52.	1WF4-044	Oil wick	1
53.	1WF4-043	Feed link pin	1



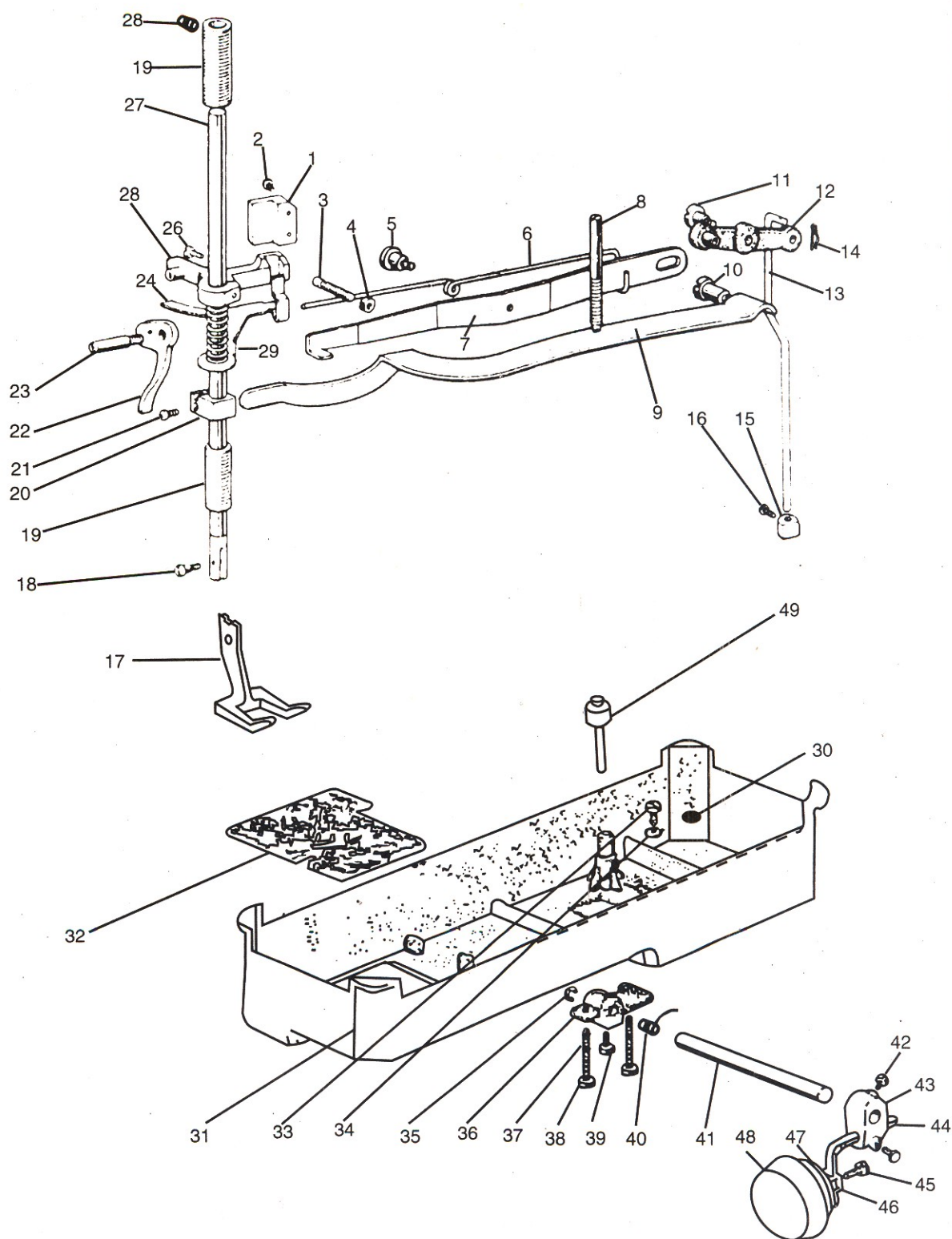
8.Stitch Length Adjusting Parts

Item	Part number	Description	Pcs
1.	1WF4-025	Stitch length adjusting swing lever	1
2.	1WF4-030	Screw	5
3.	1WF4-026	Set screw	1
4.	1WF4-014	Stitch length link	1
5.	1WF4-028	Stitch length link eccentric shaft	1
6.	1WF4-046	Reverse sewing shaft	1
7.	1WF4-047	Reverse sewing crank	1
8.	1WF4-027	Tension screw	1
9.	1WF4-021	Set screw	1
10.	1WF4-048	Reverse sewing lever	1
11.	1WF4-040	Sliding block	2
12.	1WF4-049	Spring	1
13.	1WF4-050	Spring holder	1
14.	1FW4-051	Screw	1
15.	1WF4-024	Stop pin	1
16.	1WF5-006C3	Pin spring	1
17.	1WF4-023	Stitch length adjusting bolt	1
18.		O-gasket	1
19.	1WF4-022	Stitch length dial	1
20.	1WF5-009	Screw	1
21.	1WF4-013	Stitch length adjusting crank shaft	1
22.	1WF4-015	Stitch length adjusting crank	1
23.	1WF2-038	Tension screw	1
24.	1WF4-016	Set screw	3
25.	1WF4-053	Collar	1
26.	1WF4-057	Reverse sewing adjusting stand	1
27.	1WF4-045	Oil wick	1
28.	1WF4-039	Oil wick	1
29.	1WF4-056	Sliding block guide	2
30.	1WF1-011	Tension screw	4



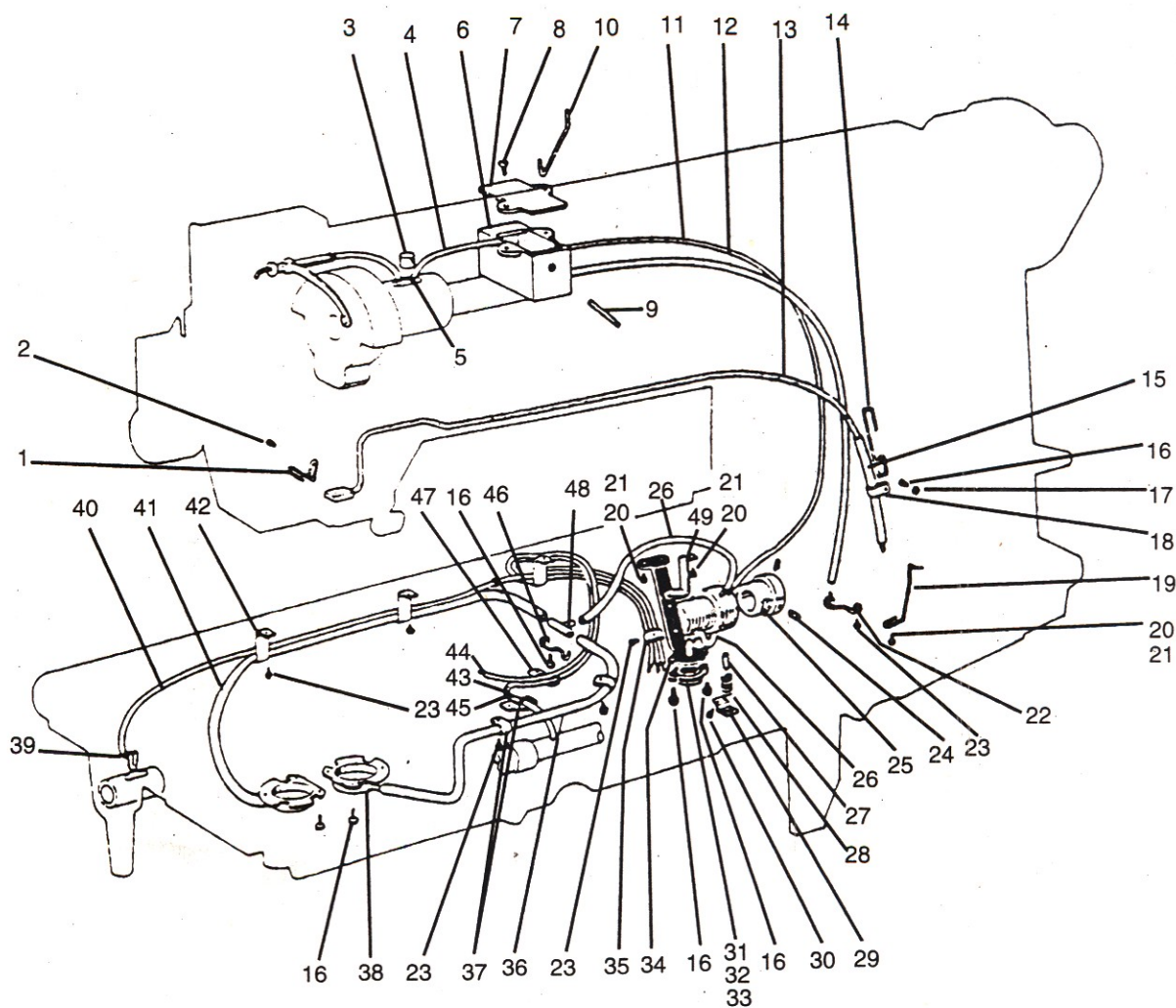
9.Presser Foot Lift Parts

Item	Part number	Description	Pcs
1.	1WF5-040	Sliding block rail	1
2.	1WF5-039	Screw	2
3.	1WF3-011	Screw	1
4.	1WF3-010	Nut	1
5.	1WF3-013	Screw	1
6.	1WF3-014	Spring	1
7.	1WF3-012	Knee lift lever	1
8.	1WF3-015	Pressure adjusting screw	1
9.	1WF3-016	Pressure bar spring lever	1
10.	1WF3-018	Screw	1
11.	1WF3-017	Screw	1
12.	1WF3-019	Knee control crank assembly	1
13.	1WF3-021	Knee lift prop rod	1
14.	1WF3-020	Split pin	1
15.	1WF3-024	Stop collar	1
16.	1WF3-025	Screw	1
17.	1WF3-001(9WF3-001)	Presser foot	1
18.	1WF3-002	Set screw	1
19.	1WF3-004	Bushing for presser bar shaft	2
20.	1WF3-005	Springy lever holder	1
21.	1WF2-006	Screw	1
22.	1WF3-023	Presser foot lift lever	1
23.	1WF3-022	Screw	1
24.	1WF3-007	Thread releasing lever	1
25.	1WF3-008	Presser bar guide	1
26.	1WF3-009	Tension screw	1
27.	1WF3-003	Presser bar	1
28.	1WF3-023	Screw	2
29.	1WF3-006	Spring	1
30.	22F9-012	Magnet	1
31.	58F0-001A1	Oil reservoir	1
32.	58F0-001	Oil gasket	1



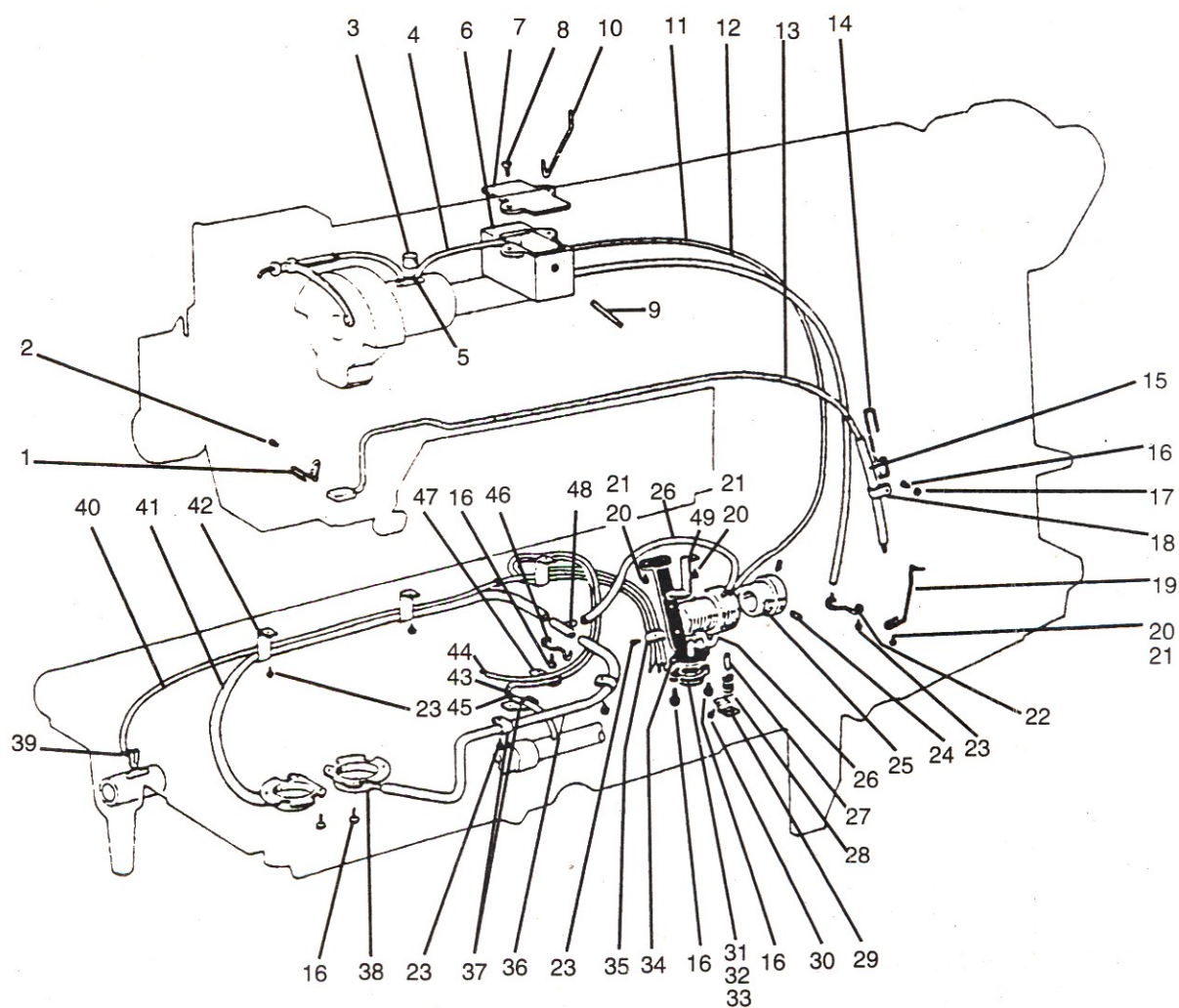
9.Presser Foot Lift Parts

Item	Part number	Description	Pcs
33.	22T9-001A2	Screw	1
34.	22T9-001A3	Washer	1
35.		Retain ring	1
36.	1WF3-028	Knee lifter stop bracket	1
37.	22T9-001A9	Adjust screw	2
38.	22T9-001A10	Adjust nut	2
39.	22T9-007C2	Screw	1
40.	22T9-001A7	Position spring	1
41.	1WF3-027	Hinge pin	1
42.	22T9-003B4	Screw	2
43.	22T9-003B3	Connector	1
44.	22T9-003B2	Bent rod	1
45.	22T9-003B7	Screw	1
46.	22T9-003B6	Knee lifter bell bracket	1
47.	22T9-003B5	Bell	1
48.	22T9-003B8	Pat	1
49.	1WF3-026	Knee lifter prop ear	1



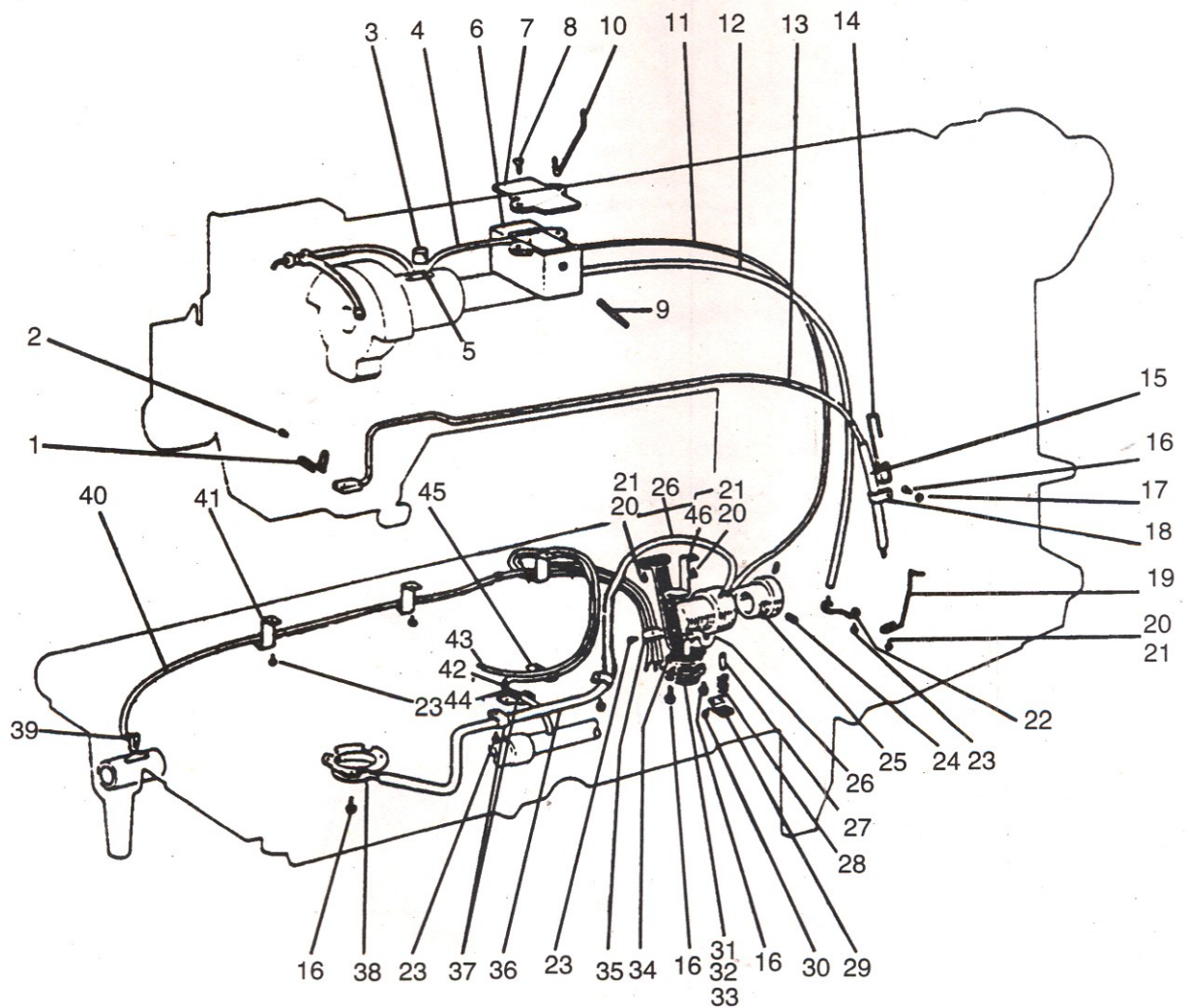
10.SS20606 Lubrication Parts

Item	Part number	Description	Pcs
1.	1WF6-001	Oil felt press spring	1
2.	1WF6-034	Screw	1
3.	1WF6-003	Oil felt	1
4.	1WF6-005A	Oil pipe	1
5.	1WF6-004	Oil wick	1
6.	1WF6-007	Oil cup	1
7.	1WF6-008	Oil cup cover	1
8.		Screw	2
9.	1WF6-009	Spring pin	1
10.	1WF6-006	Wick press spring	1
11.	1WF6-010	Oil pipe	1
12.	1WF6-011	Oil drain pipe	1
13.	1WF6-002	Oil wick	1
14.	1WF6-013	Oil pipe position finger	1
15.	1WF6-012	Needle bar oil return pipe	1
16.	1WF1-024	Screw	10
17.		Washer	1
18.	1WF6-042	Oil pipe clamp	1
19.	1WF6-014	Oil pipe set spring	1
20.	1WF1-011	Screw	4
21.	22T1-007	Washer	4
22.	1WF6-021	Oil pipe end clamp	1
23.	1WF1-026	Screw	8
24.	1WF2-053	Screw	2
25.	1WF2-054	Bushing	1
26.	1WF6-027	Oil pipe	2
27.	1WF6-025	Plunger	1
28.	1WF6-024	Spring	1
29.	1WF6-023	Bracket for spring	1
30.	1WF6-026	Screw	1
31.	1WF6-018	Oil filter	1



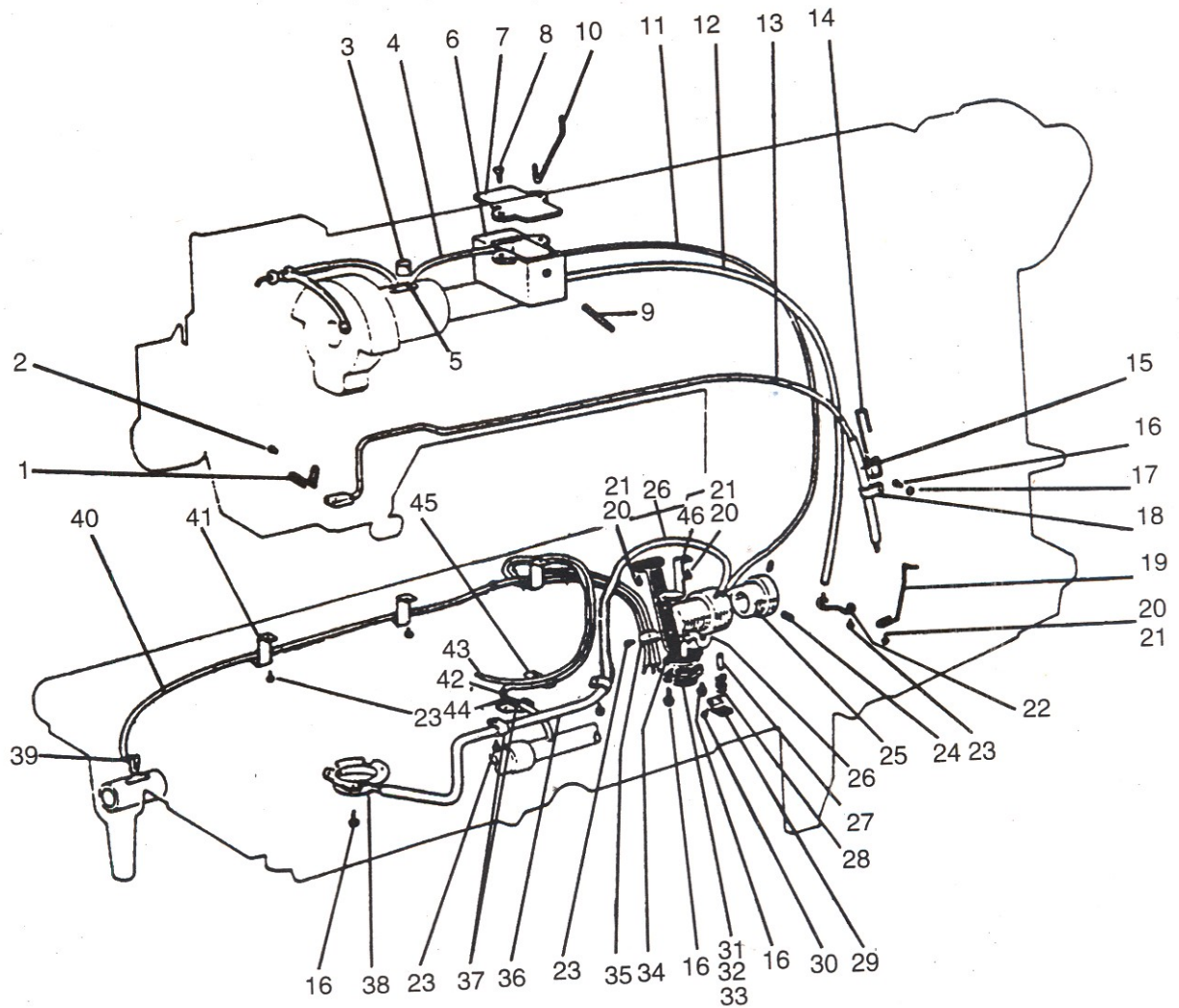
10.SS20606 Lubrication Parts

Item	Part number	Description	Pcs
32.	1WF6-019	Washer	1
33.	1WF6-020	Filter screw	1
34.	1WF6-017	Oil filter bracket	1
35.	1WF6-028	Oil pipe clamp	1
36.	1WF6-035	Oil pipe	1
37.	1WF6-036	Oil pipe clamp	3
38.	1WF6-038	Oil tray assembly	2
39.	1WF6-041	Oil wick	1
40.	1WF6-040	Oil pipe	1
41.	1WF6-039	Oil pipe	1
42.	1WF6-034	Pipe clamp	3
43.	1WF6-032	Oil pipe	2
44.	1WF6-037	Oil wick	1
45.	1WF6-033	Oil wick	1
46.	1WF6-030	3-nozzle oil mouth bracket	1
47.	1WF6-031	Oil pipe clamp	1
48.	1WF6-029	3-nozzle oil mouth bracket	1
49.	1WF6-015	Oil filter bracket	1



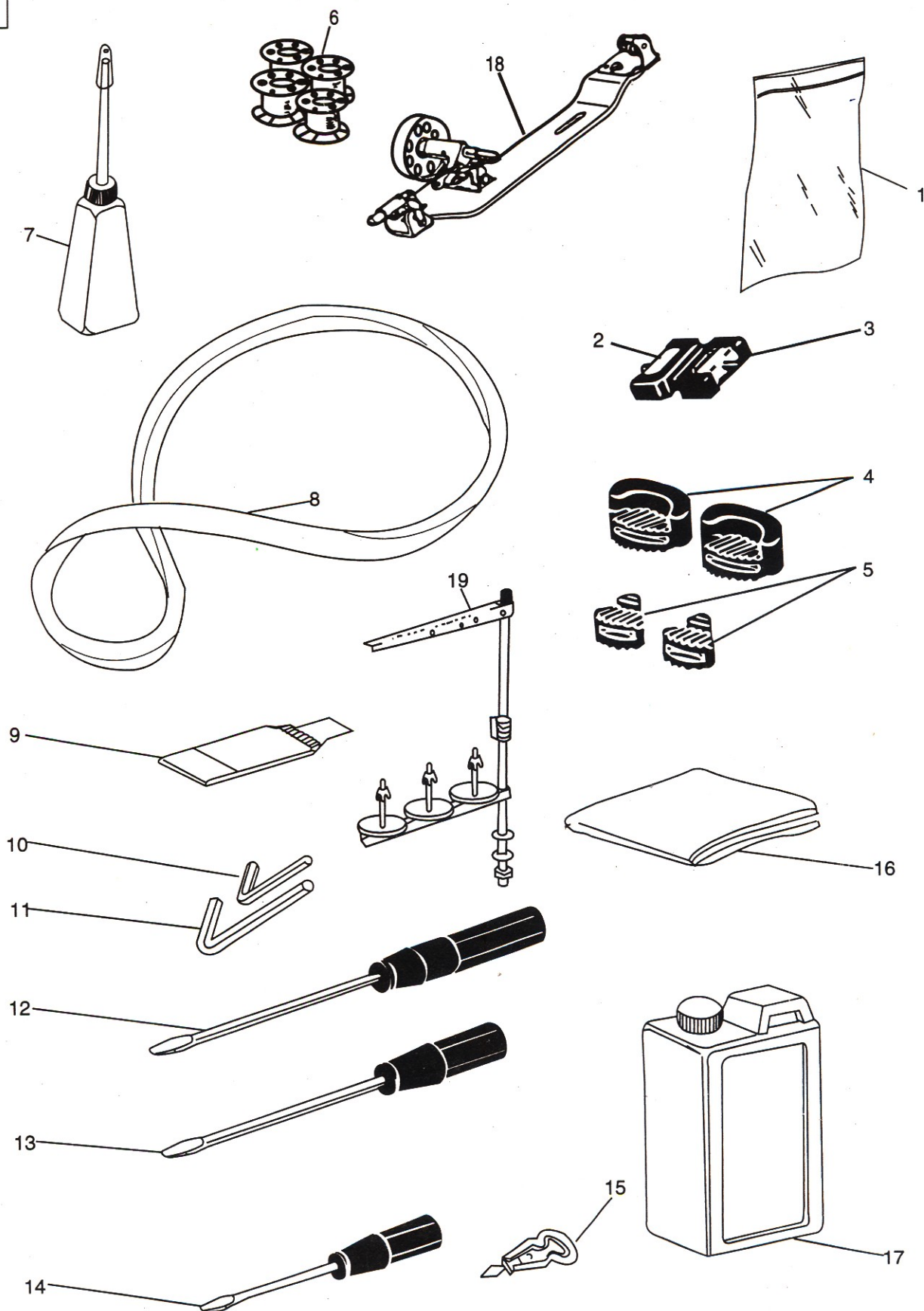
11.SS20606-1Lubrication Parts

Item	Part number	Description	Pcs
1.	1WF6-001	Oil felt press spring	1
2.	1WF6-034	Screw	1
3.	1WF6-003	Oil felt	1
4.	1WF6-005A	Oil pipe	1
5.	1WF6-004	Oil wick	1
6.	1WF6-007	Oil cup	1
7.	1WF6-008	Oil cup cover	1
8.		Screw	2
9.	1WF6-009	Spring pin	1
10.	1WF6-006	Wick press spring	1
11.	1WF6-010	Oil pipe	1
12.	1WF6-011	Oil drain pipe	1
13.	1WF6-002	Oil wick	1
14.	1WF6-013	Oil pipe position finger	1
15.	1WF6-012	Needle bar oil return pipe	1
16.	1WF1-024	Screw	10
17.		Washer	1
18.	1WF6-042	Oil pipe clamp	1
19.	1WF6-014	Oil pipe set spring	1
20.	1WF1-011	Screw	4
21.	22T1-007	Washer	4
22.	1WF6-021	Oil pipe end clamp	1
23.	1WF1-026	Screw	8
24.	1WF2-053	Screw	2
25.	1WF2-054	Bushing	1
26.	1WF6-027	Oil pipe	2
27.	1WF6-025	Plunger	1
28.	1WF6-024	Spring	1
29.	1WF6-023	Braket for spring	1
30.	1WF6-026	Screw	1
31.	1WF6-018	Oil filter	1



11.SS20606-1Lubrication Parts

Item	Part number	Description	Pcs
32.	1WF6-019	Washer	1
33.	1WF6-020	Filter screen	1
34.	1WF6-017	Oil filter bracket	1
35.	1WF6-028	Oil pipe clamp	1
36.	1WF6-035	Oil pipe	3
37.	1WF6-036	Pipe clamp	2
38.	1WF6-038	Oil tray assembly	1
39.	1WF6-041	Oil wick	1
40.	1WF6-040	Oil pipe	1
41.	1WF6-034	Pipe clamp	3
42.	1WF6-032	Oil pipe	2
43.	1WF6-037	Oil wick	1
44.	1WF6-033	Oil wick	1
45.	1WF6-031	Oil pipe clamp	1
46.	1WF6-015	Oil filter bracket	1



12.Accessories

Item	Part number	Description	Pcs
1.	33TF-010	Accessories bag	1
2.	22T9-007F1	Hinge pin	2
3.	22T9-007F2	Hinge pin socket	2
4.	22T9-009	Cushion	2
5.	22T9-010	Cushion	2
6.	1WF2-065	Bobbin	4
7.	33TF-011	Oil pot	1
8.	33TF-016	V-belt	1
9.	1F-009	Needle	1包
10.	1F-011	Hex key	1
11.	1F-010	Hex key	1
12.	33TF-012	Screwdriver	1
13.	33TF-013	Screwdriver	1
14.	33TF-014	Screwdriver	1
15.	58T0-007C	Thread tweezer assembly	1
16.	22T9-018	Arm cover	1
17.	1F-012	Oil tank	1
18.	S14420020	Bobbin winder	1
19.	1F-014(33TF-019)	Thread stand	1