

# SUN SPECIAL INDUSTRIAL SEWING MACHINE

## PARTS BOOK

MODEL: SST-8812BL  
SST-8822BL

# MODEL : SSF-8812BL / 8822BL .

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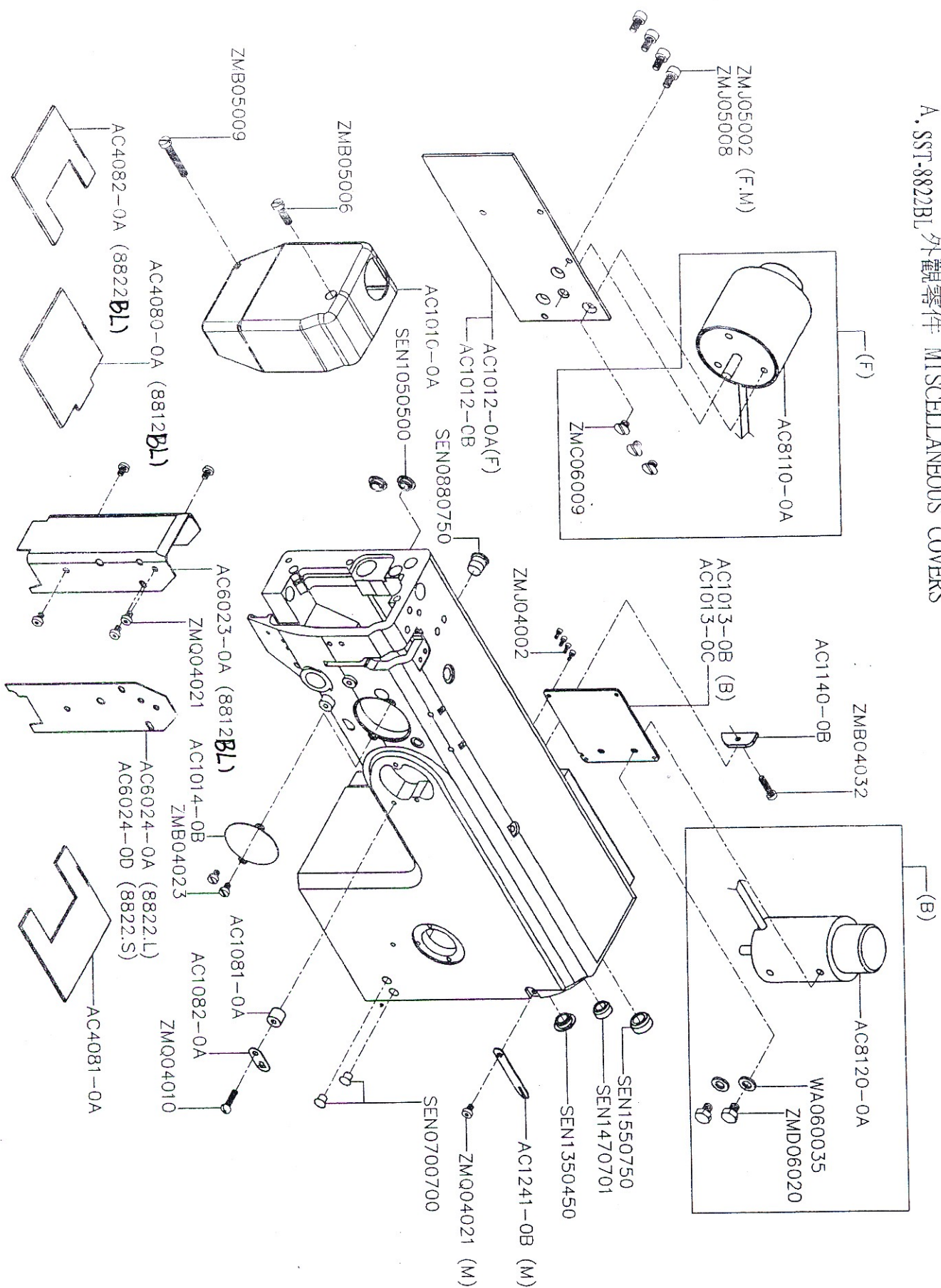
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## 專用件標記說明

## Exclusive Parts Identification Symbols

|           |                             |                 |                                      |
|-----------|-----------------------------|-----------------|--------------------------------------|
| (8812)單針型 | Single Needle Type          | (L) 大旋梭         | Large Hook                           |
| (8822)雙針型 | Two Needle Type             | (S) 小旋梭         | Small Hook                           |
| (B) 自動倒縫  | Automatic Reverse Stitching | (tt) 裝斜台(無裝小馬達) | with Tilt Table (without Mini-motor) |
| (F) 自動抬壓腳 | Automatic Foot Lifter       |                 |                                      |
| (T) 自動切線  | Automatic Thread Trimming   |                 |                                      |
| (M) 裝小馬達  | with Mini-motor             |                 |                                      |

SST-8812BL  
A. SST-8822BL 外觀零件 MISCELLANEOUS COVERS

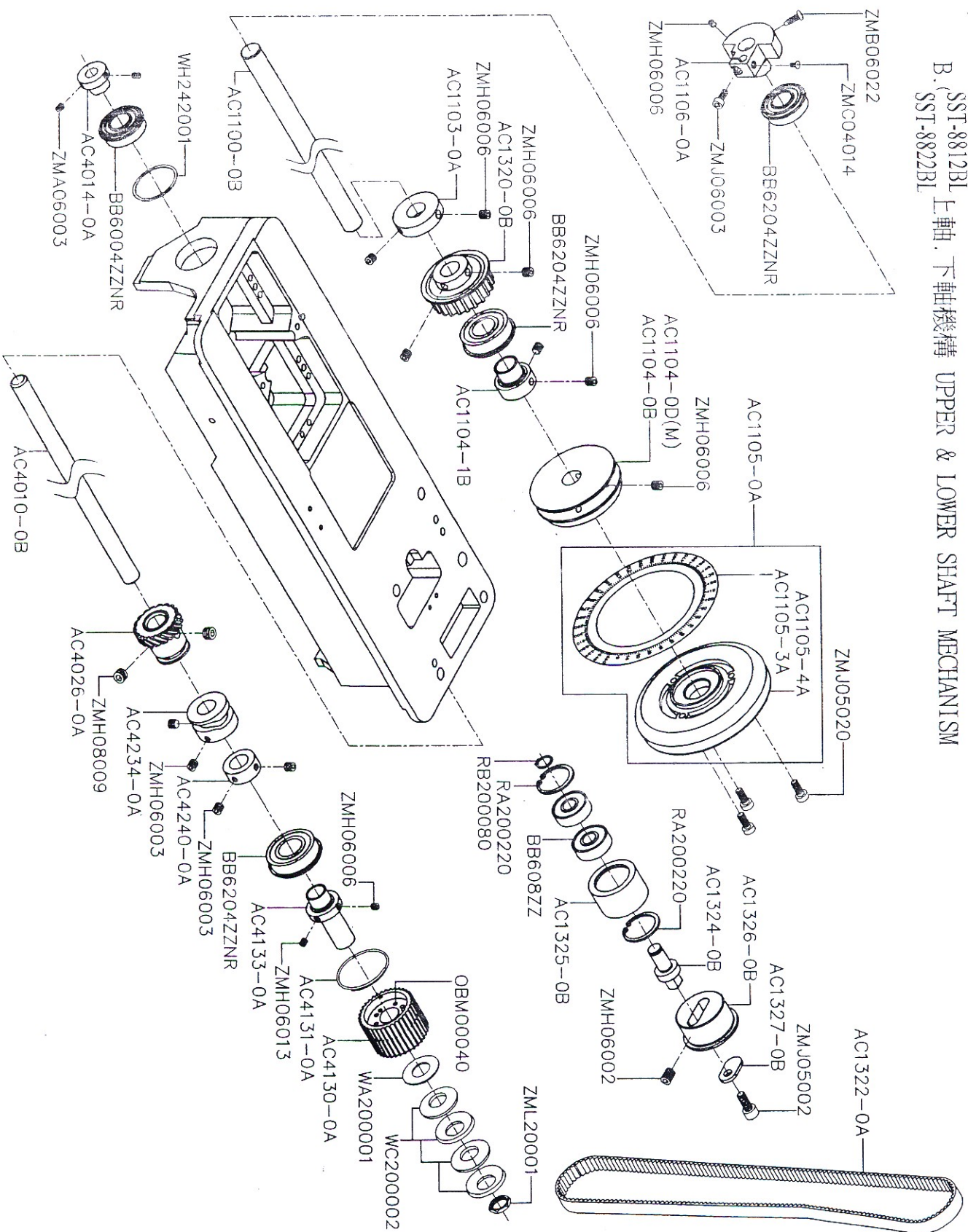


SST-8812BL

## A. SST-8822BL 外觀零件 MISCELLANEOUS COVERS

| 零件號碼<br>Part No. | 零件名稱<br>Name of Part             | 件數<br>Q'TY | 零件號碼<br>Part No. | 零件名稱<br>Name of Part | 件數<br>Q'TY | 備註<br>Remarks |
|------------------|----------------------------------|------------|------------------|----------------------|------------|---------------|
| AC1010-0A        | 面板蓋                              | 1          | SEN0700700       | 油塞                   | 2          |               |
| AC1012-0A        | 後蓋板                              | 1          | SEN0880750       | 油塞                   | 1          |               |
| AC1012-0B        | 後蓋板                              | 1          | SEN1050500       | 油塞                   | 2          |               |
| AC1013-0B        | 後蓋板                              | 1          | SEN1350450       | 油塞                   | 1          |               |
| AC1013-0C        | 後蓋板                              | 1          | SEN1470701       | 油塞                   | 1          |               |
| AC1014-0B        | 電磁鐵孔蓋板                           | 1          | SEN1550750       | 油塞                   | 1          |               |
| AC1081-0A        | 刀片墊塊                             | 1          | WA060035         | 墊圈                   | 2          |               |
| AC1082-0A        | 割線刀                              | 1          | ZMB04023         | 螺絲                   | 2          |               |
| AC1140-0B        | 槽口蓋板                             | 1          | ZMB04032         | 螺絲                   | 1          |               |
| AC1241-0B        | 指標板                              | 1          | ZMB05006         | 螺絲                   | 1          |               |
| AC4080-0A        | 角板(左)                            | 1          | ZMB05009         | 螺絲                   | 1          |               |
| AC4081-0A        | 角板(右)                            | 1          | ZMC06009         | 螺絲                   | 3          |               |
| AC4082-0A        | 角板(左)                            | 1          | ZMD06020         | 螺絲                   | 2          |               |
| AC6023-0A        | 釜座蓋板                             | 1          | ZMJ04002         | 螺絲                   | 4          |               |
| AC6024-0A        | 釜座蓋板                             | 2          | ZMJ05002         | 螺絲                   | 4          |               |
| AC6024-0D        | 釜座蓋板                             | 2          | ZMJ05008         | 螺絲                   | 4          |               |
| AC8110-0A        | 抬壓腳電磁鐵                           | 1          | ZMQ04010         | 螺絲                   | 1          |               |
| AC8120-0A        | 倒縫電磁鐵                            | 1          | ZMQ04021         | 螺絲                   | 6          |               |
|                  | Face Plate Cover                 |            |                  | Rubber Plug          |            |               |
|                  | Rear Cover                       |            |                  | Rubber Plug          |            |               |
|                  | Rear Cover                       |            |                  | Rubber Plug          |            |               |
|                  | Back Cover                       |            |                  | Rubber Plug          |            |               |
|                  | Back Cover                       |            |                  | Rubber Plug          |            |               |
|                  | Hole Cover                       |            |                  | Rubber Plug          |            |               |
|                  | Spacer                           |            |                  | Washer               |            |               |
|                  | Knife                            |            |                  | Screw (M4-0.7x6)     |            |               |
|                  | Slot Plug                        |            |                  | Screw (M4-0.7x16)    |            |               |
|                  | Dial Indicator                   |            |                  | Screw (M5-0.8x16)    |            |               |
|                  | Slide Plate (Left)               |            |                  | Screw (M5-0.8x30)    |            |               |
|                  | Slide Plate (Right)              |            |                  | Screw (M6-1.0x8)     |            |               |
|                  | Slide Plate (Left)               |            |                  | Screw (M6-1.0x8)     |            |               |
|                  | Slide Plate (Left)               |            |                  | Screw (M4-0.7x10)    |            |               |
|                  | Hook Post Cover                  |            |                  | Screw (M5-0.8x12)    |            |               |
|                  | Hook Post Cover                  |            |                  | Screw (M5-0.8x10)    |            |               |
|                  | Hook Post Cover                  |            |                  | Screw (M4-0.7x12)    |            |               |
|                  | Top Roller Lifting Electromagnet |            |                  | Screw (M4-0.7x6)     |            |               |
|                  | Reverse Stitching Electromagnet  |            |                  |                      |            |               |

SST-8812BL 上軸. 下軸機構 UPPER & LOWER SHAFT MECHANISM  
SST-8822BL

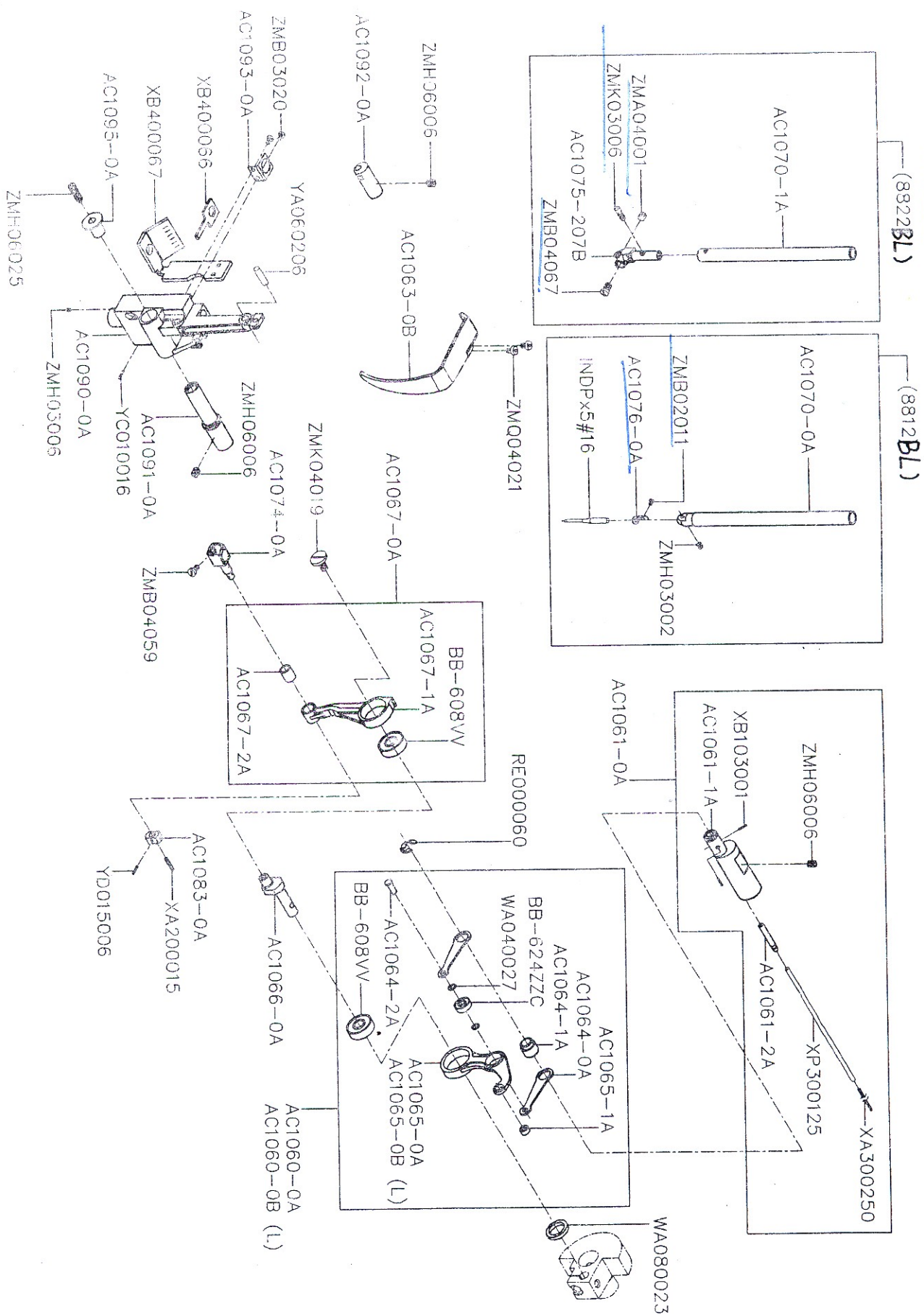


SST-8812BL

B SST-8822BL上軸.下軸機構 UPPER & LOWER SHAFT MECHANISM

| 零件號碼      | 零件名稱   | Name of Part                | 件數   | 零件號碼       | 零件名稱    | Name of Part       | 件數   | 備註      |
|-----------|--------|-----------------------------|------|------------|---------|--------------------|------|---------|
| Part No.  |        |                             | Q'TY | Part No.   |         |                    | Q'TY | Remarks |
| AC1100-0B | 上軸     | Main Shaft                  | 1    | AC4240-0A  | 凸輪限位環   | Cam collar         | 1    |         |
| AC1103-0A | 捲線驅動輪  | Winder Driving Wheel        | 1    | BB6004ZZNR | 軸承      | Bearing            | 1    |         |
| AC1104-0B | 皮帶輪    | Belt Pulley                 | 1    | BB608ZZ    | 軸承      | Bearing            | 2    |         |
| AC1104-0D | 皮帶輪    | Belt Pulley                 | 1    | BB6204ZZNR | 軸承      | Bearing            | 3    |         |
| AC1104-1B | 上軸套管   | Main Shaft Bushing          | 1    | OBM00040   | 鋼球      | Ball               | 8    |         |
| AC1105-0A | 手輪     | Hand Wheel                  | 1    | RA200220   | C 扣環    | Retaining Ring     | 2    |         |
| AC1105-3A | 手輪刻度貼紙 | Hand Wheel Dial             | 1    | RB200080   | 軸用 C 扣環 | Retaining Ring     | 1    |         |
| AC1105-4A | 手輪組    | Hand Wheel Assembly         | 1    | WA200001   | 墊圈      | Washer             | 1    |         |
| AC1106-0A | 凸輪     | Counterweight               | 1    | WC200002   | 盤形墊圈    | Washer             | 4    |         |
| AC1320-0B | 上軸皮帶輪  | Upper Shaft Pulley          | 1    | WH242001   | 墊片      | Washer             | 1    |         |
| AC1322-0A | 齒型皮帶   | Timing Belt                 | 1    | ZMA06003   | 螺絲      | Screw(M6-0.75x7)   | 2    |         |
| AC1324-0B | 惰輪軸    | Idle Shaft                  | 1    | ZMB06022   | 螺絲      | Screw(M6-1.0x17.5) | 1    |         |
| AC1325-0B | 惰輪     | Idle Wheel                  | 1    | ZMC04014   | 螺絲      | Screw(M4-0.7x10)   | 1    |         |
| AC1326-0B | 惰輪座    | Idle Base                   | 1    | ZMH06002   | 螺絲      | Screw(M6-1.0x7.5)  | 1    |         |
| AC1327-0B | 墊片     | Washer                      | 1    | ZMH06003   | 螺絲      | Screw(M6-1.0x8)    | 4    |         |
| AC4010-0B | 下軸     | Hook Driving Shaft          | 1    | ZMH06006   | 螺絲      | Screw (M6-0.75x6)  | 9    |         |
| AC4014-0A | 下軸套管   | Bushing                     | 1    | ZMH06013   | 螺絲      | Screw(M6-1.0x8)    | 1    |         |
| AC4026-0A | 下軸齒輪   | Gear                        | 1    | ZMH08009   | 螺絲      | Screw(M8-0.75x6)   | 2    |         |
| AC4130-0A | 下軸皮帶輪組 | Timing Belt Pulley Assembly | 1    | ZMJ05002   | 螺絲      | Screw(M5-0.8x12)   | 1    |         |
| AC4131-0A | 皮帶輪扣環  | Pulley Snap Ring            | 1    | ZMJ05020   | 螺絲      | Screw(M5-0.8x12)   | 3    |         |
| AC4133-0A | 下軸承套管  | Bushing                     | 1    | ZMJ06003   | 螺絲      | Screw(M6-1.0x14)   | 1    |         |
| AC4234-0A | 凸輪     | Cam                         | 1    | ZML20001   | 螺帽      | Nut(M20-1.0)       | 1    |         |

SST-8812BL  
C. SST-8822BL 針棒. 天平機構 NEEDLE BAR & THREAD TAKE-UP MECHANISM

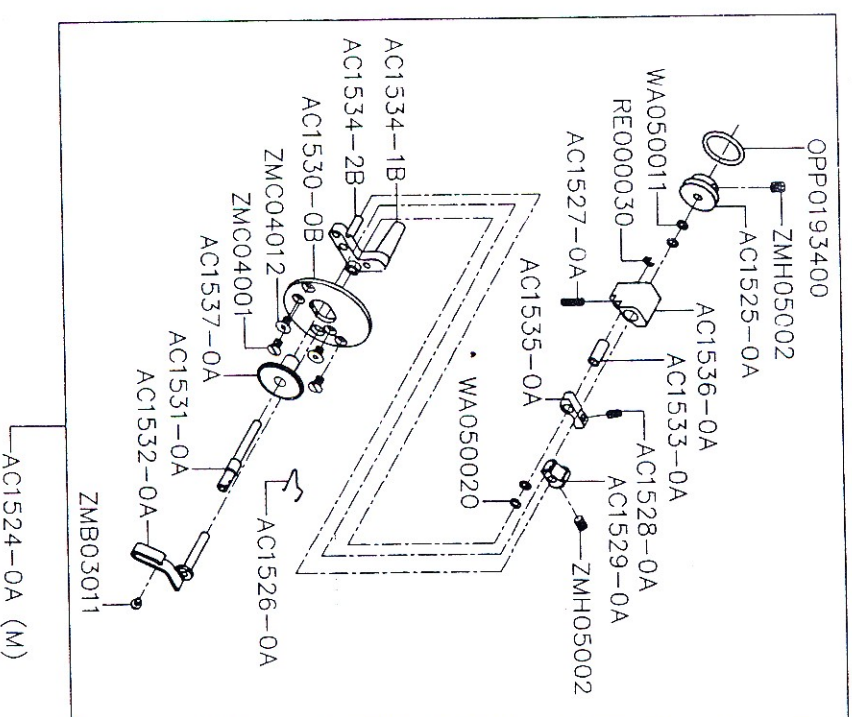
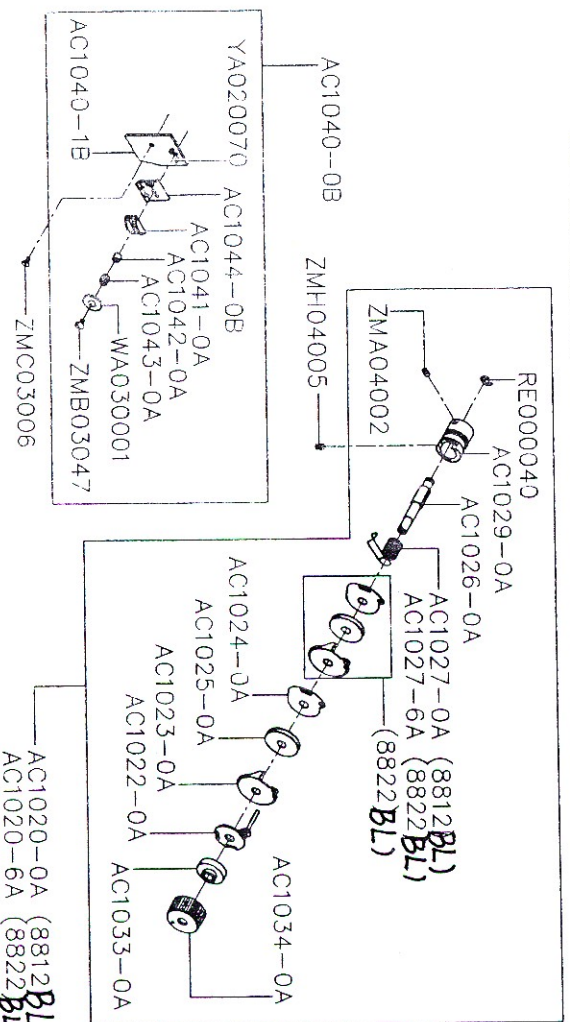
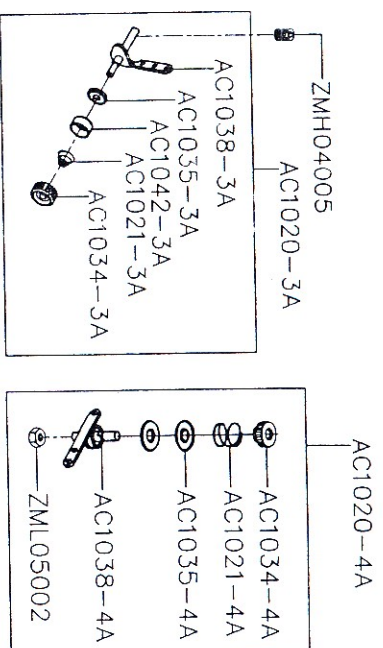
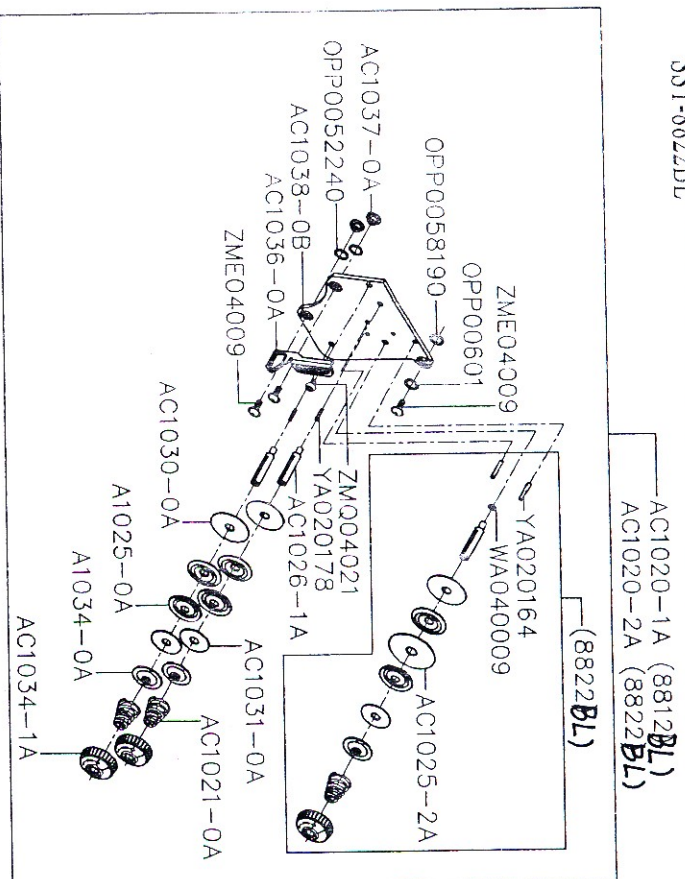


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## C SST-8822BL 針棒 天秤機構 NEEDLE BAR &amp; THREAD TAKE-UP MECHANISM

| 零件號碼<br>Part No. | 零件名稱<br>Name of Part      | 件數<br>Q'TY | 零件號碼<br>Part No. | 零件名稱<br>Name of Part  | 件數<br>Q'TY | 備註<br>Remarks |
|------------------|---------------------------|------------|------------------|-----------------------|------------|---------------|
| AC1060-0A        | 天秤組 -----                 | 1          | BB-608VV         | 軸承 -----              | 1          |               |
| AC1060-0B        | 天秤組 -----                 | 1          | BB-624ZZC        | 滾珠軸承 -----            | 1          |               |
| AC1061-0A        | 天秤軸組 -----                | 1          | INDPx#16         | 針 -----               | 1          |               |
| AC1061-1A        | 天秤軸 -----                 | 1          | RE000060         | E 扣環 -----            | 1          |               |
| AC1061-2A        | 油管接頭 -----                | 1          | WA040027         | 墊圈 -----              | 2          |               |
| AC1063-0B        | 天秤蓋 -----                 | 1          | WA080023         | 墊圈 -----              | 1          |               |
| AC1064-0A        | 天秤連桿 -----                | 2          | XA200015         | 油線 -----              | 1          |               |
| AC1064-1A        | 天秤軸套 -----                | 1          | XA300250         | 油線 -----              | 1          |               |
| AC1064-2A        | 天秤軸銷 -----                | 1          | XB103001         | 油棉 -----              | 2          |               |
| AC1065-0A        | 天秤 -----                  | 1          | XB400066         | 油棉 -----              | 1          |               |
| AC1065-0B        | 天秤 -----                  | 1          | XB400067         | 油棉 -----              | 1          |               |
| AC1065-1A        | 天秤線道 -----                | 1          | XP300125         | 油管 -----              | 1          |               |
| AC1066-0A        | 曲柄 -----                  | 1          | YA060206         | 銷 -----               | 1          |               |
| AC1067-0A        | 針棒連桿組 -----               | 1          | YC010016         | 開口銷 -----             | 1          |               |
| AC1067-1A        | 針棒連桿 -----                | 1          | YD015006         | 彈簧銷 -----             | 1          |               |
| AC1067-2A        | 針棒連桿襯套 -----              | 1          | ZMA04001         | 螺絲 -----              | 1          |               |
| AC1070-0A        | 針棒 -----                  | 1          | ZMB02011         | 螺絲 -----              | 1          |               |
| AC1070-1A        | 針棒 -----                  | 1          | ZMB03020         | 螺絲 -----              | 2          |               |
| AC1074-0A        | 針棒固定器 -----               | 1          | ZMB04059         | 螺絲 -----              | 1          |               |
| AC1075-207B      | 針棒 -----                  | 1          | ZMB04067         | 螺絲 -----              | 1          |               |
| AC1076-0A        | 針棒線掛 -----                | 1          | ZMH03002         | 螺絲 -----              | 1          |               |
| AC1083-0A        | 針棒導塊 -----                | 1          | ZMH03006         | 螺絲 -----              | 1          |               |
| AC1090-0A        | 針柱座組 -----                | 1          | ZMH06006         | 螺絲 -----              | 3          |               |
| AC1091-0A        | 針柱座擺動軸 -----              | 1          | ZMH06025         | 螺絲 -----              | 1          |               |
| AC1092-0A        | 針柱座上導槽 -----              | 1          | ZMK03006         | 螺絲 -----              | 1          |               |
| AC1093-0A        | 油棉固定板 -----               | 1          | ZMK04019         | 螺絲 -----              | 1          |               |
| AC1095-0A        | 調整端蓋 -----                | 1          | ZMQ04021         | 螺絲 -----              | 2          |               |
|                  | Adjusting End Cover ----- |            |                  | Screw(M4-0.7x6) ----- |            |               |

# SST-8812BL 縫線壓力調整機構 THREAD TENSION REGULATING MECHANISM D. SST-8822BL

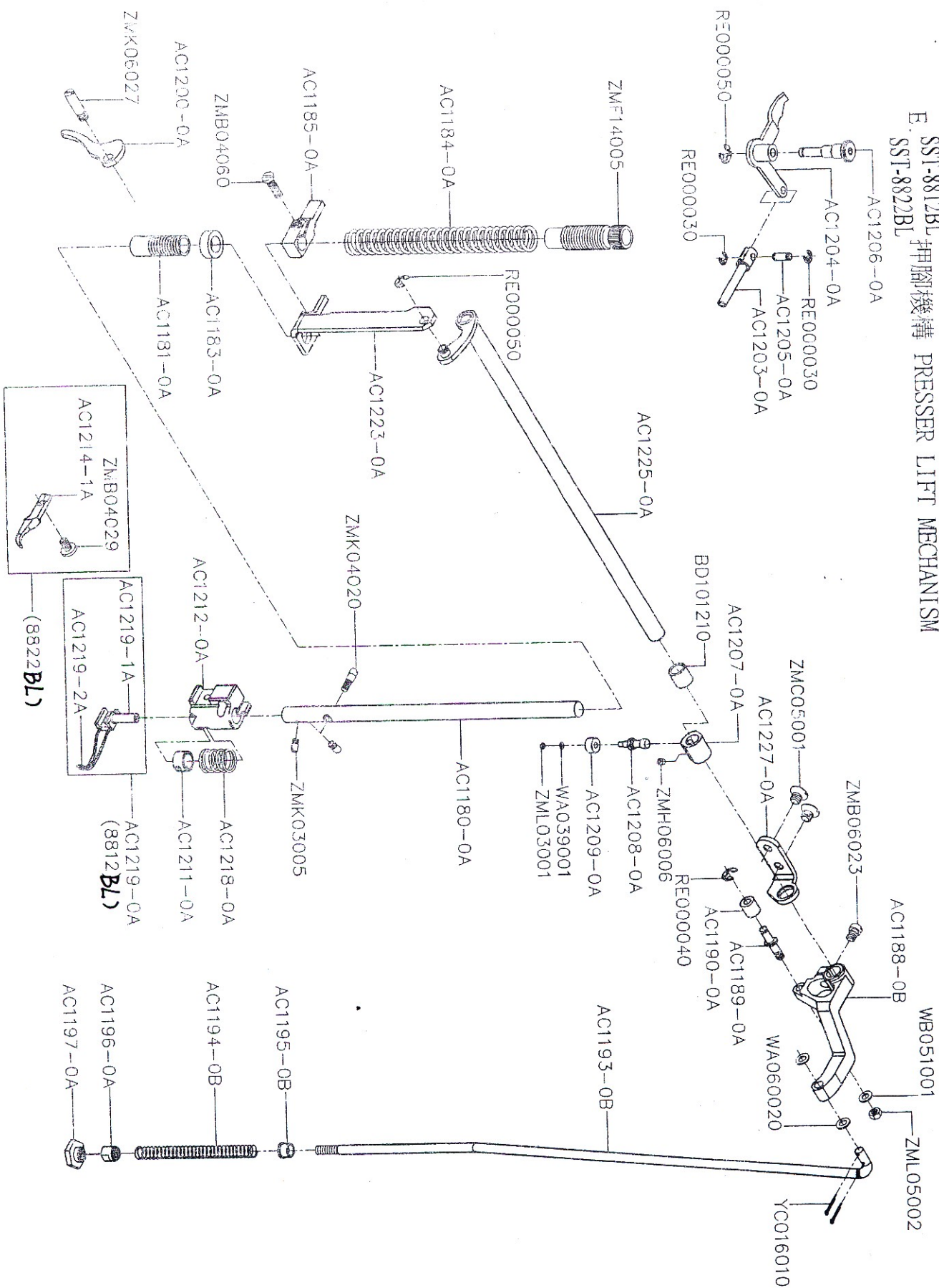


## SST-8812BL

## D、SST-8822BL 縫線壓力調整機構 THREAD TENSION REGULATING MECHANISM

| 零件號碼<br>Part No. | 零件名稱   | Name of Part                           | 件數<br>Q'TY | 零件號碼<br>Part No. | 零件名稱  | Name of Part           | 件數<br>Q'TY | 備註<br>Remarks |
|------------------|--------|----------------------------------------|------------|------------------|-------|------------------------|------------|---------------|
| A1025-0C         | 夾線盤    | Tension Disc                           | 4          | AC1044-0B        | 線掛    | Thread Guide           | 1          |               |
| A1034-0C         | 彈簧底盤   | Spring Seat                            | 2          | AC1524-0A        | 捲線器組  | Bobbin Winder Assembly | 1          |               |
| AC1020-0A        | 紗拉組    | Thread Tension Regulator Assembly      | 1          | AC1525-0A        | 繞線驅動輪 | Winder Driving Wheel   | 1          |               |
| AC1020-1A        | 單針紗拉組  | Single Needle Thread Tension Regulator | 1          | AC1526-0A        | 夾梭子彈簧 | Spring                 | 1          |               |
| AC1020-2A        | 雙針紗拉組  | Two Needle Thread Tension Regulator    | 1          | AC1527-0A        | 壓縮彈簧  | Compression Spring     | 1          |               |
| AC1020-3A        | 紗拉組    | Thread Tension Regulator Assembly      | 1          | AC1528-0A        | 制動凸輪  | Tripping Cam           | 1          |               |
| AC1020-4A        | 紗拉組    | Thread Tension Regulator Assembly      | 1          | AC1529-0A        | 捲線器基板 | Bobbin Winder Base     | 1          |               |
| AC1020-6A        | 紗拉組    | Thread Tension Regulator Assembly      | 1          | AC1530-0B        | 捲線軸   | Bobbin Winder Shaft    | 1          |               |
| AC1021-0A        | 壓線彈簧   | Tension Spring                         | 2          | AC1531-0A        | 推桿組   | Controlling Lever      | 1          |               |
| AC1021-3A        | 壓線彈簧   | Tension Spring                         | 1          | AC1532-0A        | 空心軸   | Hollow Shaft           | 1          |               |
| AC1021-4A        | 紗拉組彈簧  | Tension Spring                         | 1          | AC1533-0A        | 捲線器支架 | Bobbin Winder Support  | 1          |               |
| AC1022-0A        | 止轉墊圈   | Retaining Washer                       | 1          | AC1534-1B        | 支架軸   | Support Shaft          | 1          |               |
| AC1023-0A        | 過線盤    | Thread Guide                           | 1          | AC1534-2B        | 制爪    | Tripping Paw           | 1          |               |
| AC1024-0A        | 墊片     | Spacer                                 | 1          | AC1535-0A        | 輪軸架   | Shaft Holder           | 1          |               |
| AC1025-0A        | 過線輪    | Roller                                 | 1          | AC1536-0A        | 梭子座   | Bobbin Seat            | 1          |               |
| AC1025-2A        | 壓線盤    | Thread Guide Disk                      | 2          | AC1537-0A        | O型環   | O-ring                 | 2          |               |
| AC1026-0A        | 壓線盤螺絲棒 | Thread Guide Tension Stud              | 1          | OPP0052240       | O型環   | O-ring                 | 1          |               |
| AC1026-1A        | 壓線盤螺絲棒 | Thread Guide Tension Stud              | 2          | OPP0058190       | O型環   | O-ring                 | 1          |               |
| AC1027-0A        | 吊線彈簧   | Spring                                 | 1          | OPP00601         | O型環   | O-ring                 | 1          |               |
| AC1027-6A        | 吊線彈簧   | Spring                                 | 1          | OPP0193400       | O型環   | O-ring                 | 1          |               |
| AC1029-0A        | 彈簧座    | Spring Housing                         | 1          | RE000030         | E扣環   | E-ring                 | 1          |               |
| AC1030-0A        | 壓線盤墊片  | Disk Cushion                           | 2          | RE000040         | E扣環   | E-ring                 | 1          |               |
| AC1031-0A        | 壓線盤墊片  | Disk Cushion                           | 2          | WA030001         | 墊圈    | Washer                 | 1          |               |
| AC1033-0A        | 壓線盤墊圈  | Disk Washer                            | 1          | WA040009         | 墊圈    | Washer                 | 1          |               |
| AC1034-0A        | 紗拉組螺帽  | Adjusting Nut                          | 1          | WA050011         | 墊圈    | Washer                 | 2          |               |
| AC1034-1A        | 紗拉組螺帽  | Adjusting Nut                          | 2          | WA050020         | 墊圈    | Washer                 | 2          |               |
| AC1034-3A        | 紗拉組螺帽  | Adjusting Nut                          | 1          | YA020070         | 銷     | Pin                    | 2          |               |
| AC1034-4A        | 紗拉組螺帽  | Adjusting Nut                          | 1          | YA020164         | 銷     | Pin                    | 2          |               |
| AC1035-3A        | 壓線盤    | Thread Guide Disk                      | 1          | YA020178         | 銷     | Pin                    | 2          |               |
| AC1035-4A        | 壓線盤    | Thread Guide Disk                      | 2          | ZMA04002         | 螺絲    | Screw(M4-0.7x6)        | 1          |               |
| AC1036-0A        | 過線板    | Guide Plate                            | 1          | ZMB03011         | 螺絲    | Screw(M3-0.5x8)        | 1          |               |
| AC1037-0A        | 橡膠座圈   | Seal Ring                              | 2          | ZMB03047         | 螺絲    | Screw(M3-0.5x8)        | 1          |               |
| AC1038-0B        | 紗拉組固定板 | Thread Tension Regulator Plate         | 1          | ZMC03006         | 螺絲    | Screw(M3-0.5x6.5)      | 1          |               |
| AC1038-3A        | 線掛組    | Thread Guide Assembly                  | 1          | ZMC04001         | 螺絲    | Screw(M4-0.7x8.5)      | 2          |               |
| AC1038-4A        | 線掛組    | Thread Guide Assembly                  | 1          | ZMC04012         | 螺絲    | Screw(M4-0.7x8.5)      | 2          |               |
| AC1040-0B        | 過線板組   | Thread Eyelet Support Assembly         | 1          | ZME04009         | 螺絲    | Screw(M4-0.7x10)       | 3          |               |
| AC1040-1B        | 過線板    | Thread Eyelet Support                  | 1          | ZMH04005         | 螺絲    | Screw(M5-0.8x6)        | 2          |               |
| AC1041-0A        | 壓線板    | Thread Tension Presser                 | 1          | ZMH05002         | 螺絲    | Screw(M5-0.8x6)        | 2          |               |
| AC1042-0A        | 彈簧隔環   | Spacer                                 | 1          | ZML05002         | 螺帽    | Nut(M5-0.8)            | 1          |               |
| AC1042-3A        | 壓線盤    | Thread Guide Disk                      | 1          | ZMQ04021         | 螺絲    | Screw(M4-0.7x6)        | 1          |               |
| AC1043-0A        | 壓線彈簧   | Tension Spring                         | 1          |                  |       |                        |            |               |

# SST-8812BL 押附機構 PRESSER LIFT MECHANISM SST-8822BL

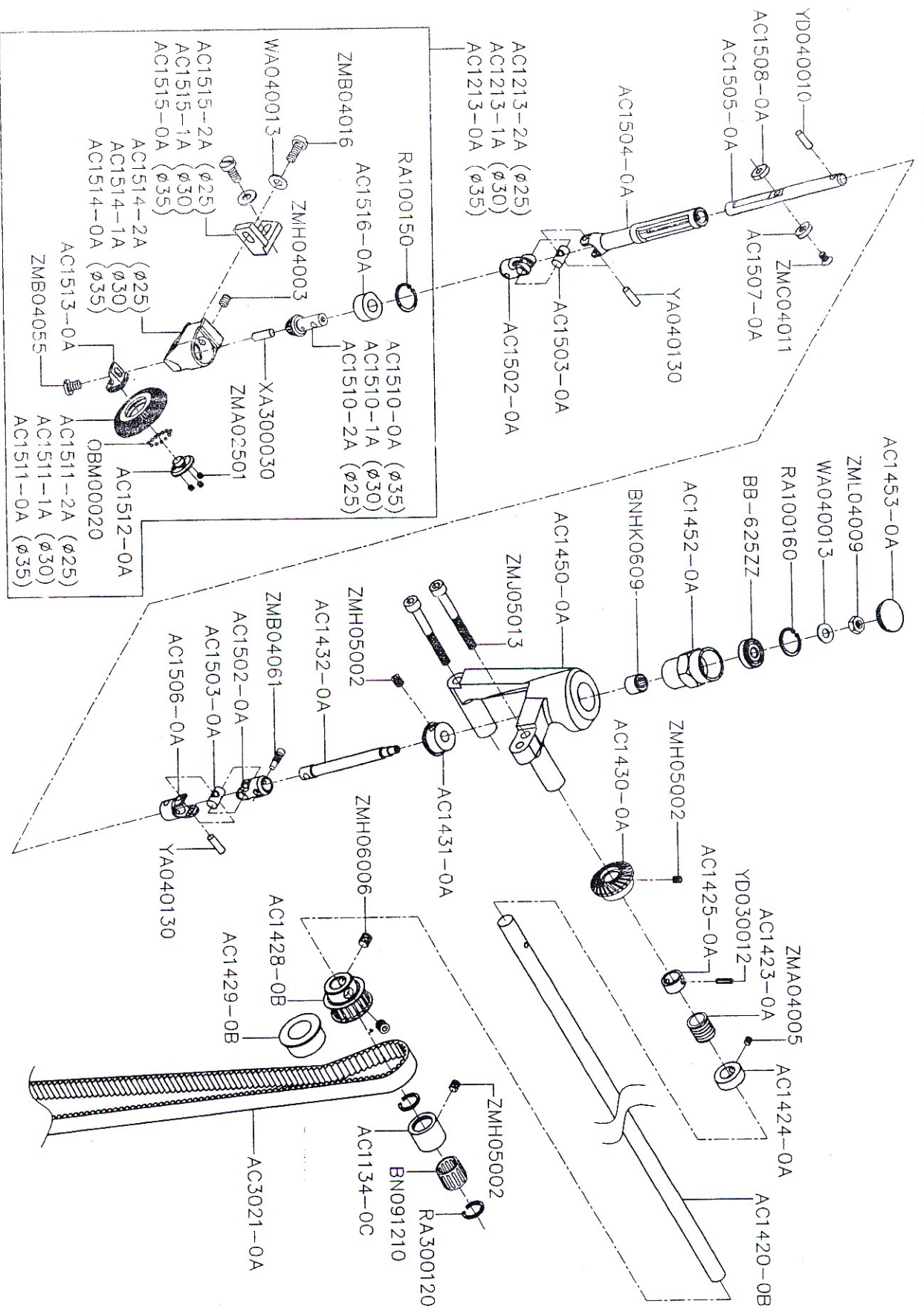


## SST-8812BL

## E SST-8822BL 押腳機構 PRESSER LIFT MECHANISM

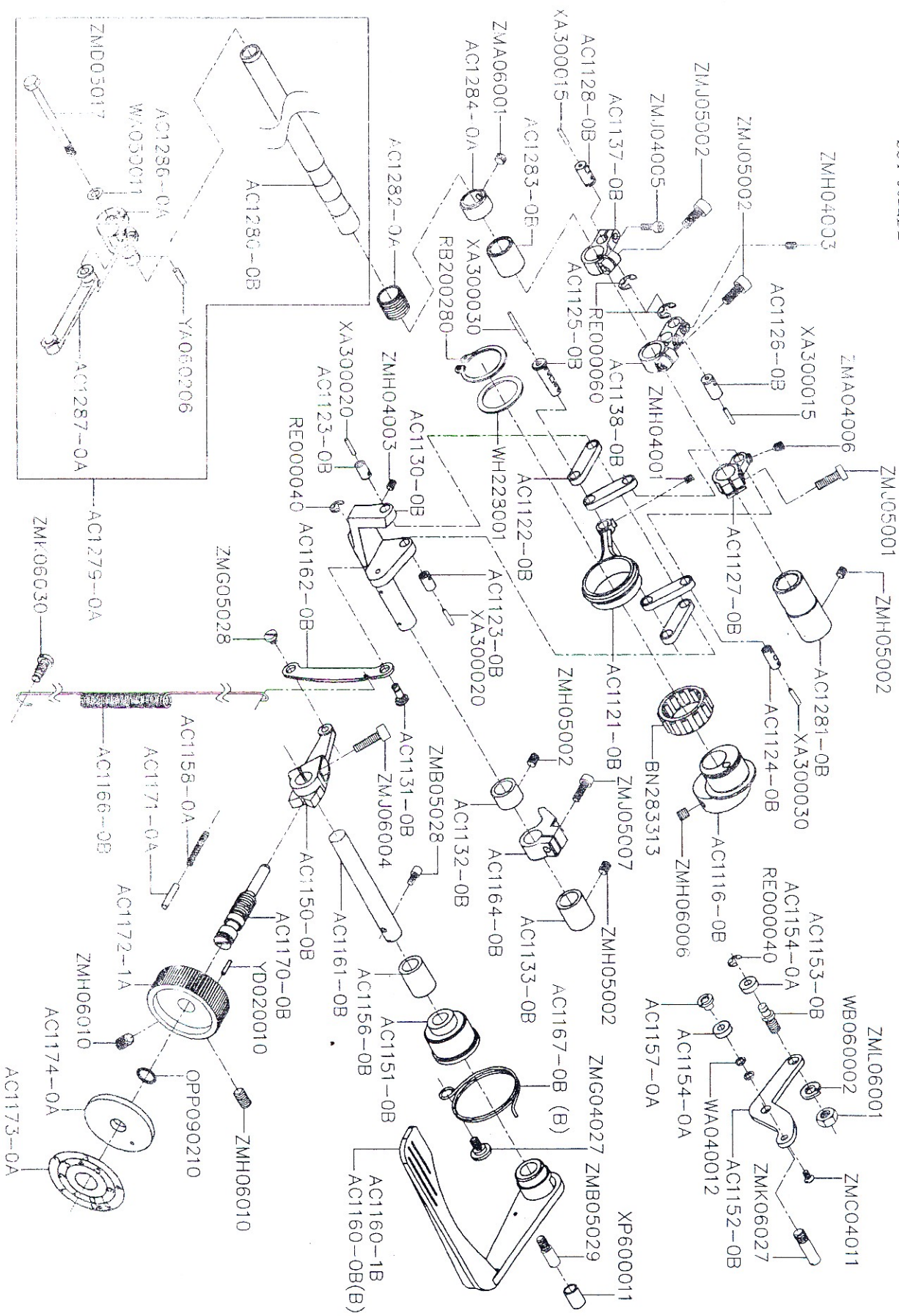
| 零件號碼      | 零件名稱     | Name of Part            | 件數<br>QTY | 零件號碼<br>Part No. | 零件名稱   | Name of Part               | 件數<br>QTY | 備註<br>Remarks |
|-----------|----------|-------------------------|-----------|------------------|--------|----------------------------|-----------|---------------|
| Part No.  |          |                         |           |                  |        |                            |           |               |
| AC1180-0A | 押棒       | Presser Bar             | 1         | AC1219-0A        | 防護架組   | Finger Guard Assembly      | 1         |               |
| AC1181-0A | 押棒下套管    | Presser Bar Bushing     | 1         | AC1219-1A        | 防護架    | Finger Guard Support       | 1         |               |
| AC1183-0A | 墊圈       | Washer                  | 1         | AC1219-2A        | 防護架    | Finger Guard               | 1         |               |
| AC1184-0A | 壓腳彈簧     | Compression Spring      | 1         | AC1223-0A        | 壓腳提昇板  | Release Lever              | 1         |               |
| AC1185-0A | 押棒定位器    | Presser Bar Clamp       | 1         | AC1225-0A        | 壓腳提昇桿組 | Knee Lifter Shaft Assembly | 1         |               |
| AC1188-0B | 壓腳提昇臂    | Presser Lifting Lever   | 1         | AC1227-0A        | 壓腳提昇支架 | Knee Lifter Shaft Bracket  | 1         |               |
| AC1189-0A | 滾輪軸      | Roller Shaft            | 1         | BD101210         | DU 乾軸承 | Dry Bushing                | 1         |               |
| AC1190-0A | 滾輪       | Roller                  | 1         | RE000030         | E 扣環   | E-ring                     | 2         |               |
| AC1193-0B | 壓腳頂昇桿    | Knee Lifting Rod        | 1         | RE000040         | E 扣環   | E-ring                     | 1         |               |
| AC1194-0B | 壓縮彈簧     | Compression Spring      | 1         | RE000050         | E 扣環   | E-ring                     | 2         |               |
| AC1195-0B | 頂銷彈簧座    | Spring Seat             | 1         | WA039001         | 墊圈     | Washer                     | 1         |               |
| AC1196-0A | 頂昇桿螺帽(上) | Nut (Upper)             | 1         | WA060020         | 墊圈     | Washer                     | 2         |               |
| AC1197-0A | 頂昇桿螺帽(下) | Nut (Lower)             | 1         | WB051001         | 彈簧墊圈   | Spring Washer              | 1         |               |
| AC1200-0A | 押棒提桿     | Lifting Lever           | 1         | YC016010         | 銷      | Pin                        | 2         |               |
| AC1203-0A | 鬆線連桿     | Tension Releasing Rod   | 1         | ZMB04029         | 螺絲     | Screw(M4-0.7x6)            | 1         |               |
| AC1204-0A | 鬆線擺臂組    | Tension Releasing Arm   | 1         | ZMB04060         | 螺絲     | Screw(M4-0.7x12)           | 1         |               |
| AC1205-0A | 鬆線連桿銷    | Tension Releasing Pin   | 1         | ZMB06023         | 螺絲     | Screw(M6-1.0x8)            | 1         |               |
| AC1206-0A | 鬆線擺臂軸    | Tension Releasing Shaft | 1         | ZMC05001         | 螺絲     | Screw(M5-0.8x8)            | 2         |               |
| AC1207-0A | 滾輪定位架    | Roller Support          | 1         | ZMF14005         | 螺絲     | Screw(M14-1.0)             | 1         |               |
| AC1208-0A | 滾輪軸      | Roller Shaft            | 1         | ZMH06006         | 螺絲     | Screw(M6-0.75x6)           | 1         |               |
| AC1209-0A | 滾輪       | Roller                  | 1         | ZMK03005         | 螺絲     | Screw(M3-0.5x6)            | 2         |               |
| AC1211-0A | 間隔環      | Ring                    | 1         | ZMK04020         | 螺絲     | Screw(M4-0.7x18)           | 1         |               |
| AC1212-0A | 輪錢上座     | Top Roller Holder       | 1         | ZMK06027         | 螺絲     | Screw(M6-1.0x22)           | 1         |               |
| AC1214-1A | 壓腳       | Presser Foot            | 1         | ZML03001         | 螺帽     | Nut(M3-0.5)                | 1         |               |
| AC1218-0A | 壓縮彈簧     | Compression Spring      | 1         | ZML05002         | 螺帽     | Nut(M5-0.8)                | 1         |               |

F SST-8812BL 上送料機構 UPPER FEED MECHANISM  
F SST-8822BL





# SST-8812BL G·SST-8822BL 針距調整機構 STITCH LENGTH REGULATING MECHANISM

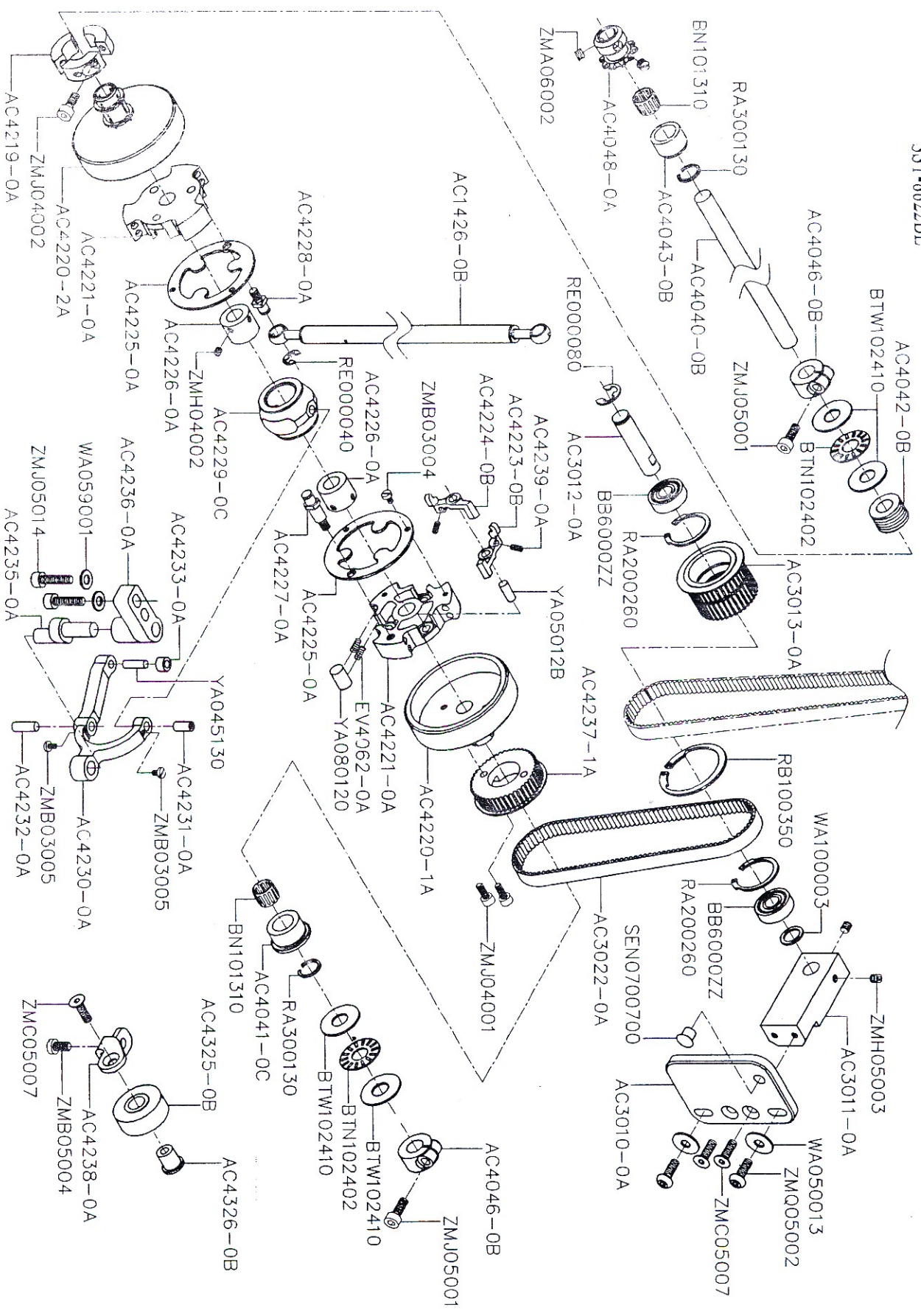


## SST-8812BL

## G SST-8822BL 針距調整機構 STITCH LENGTH REGULATING MECHANISM

| 零件號碼      | 零件名稱      | Name of Part                     | 件數   | 零件號碼      | 零件名稱    | Name of Part                    | 件數   | 備註      |
|-----------|-----------|----------------------------------|------|-----------|---------|---------------------------------|------|---------|
| Part No.  |           |                                  | Q'TY | Part No.  |         |                                 | Q'TY | Remarks |
| AC1116-0B | 送料連桿偏心輪   | Feed Driving Eccentric           | 1    | AC1284-0A | 定位軸環    | Collar                          | 1    |         |
| AC1121-0B | 送料驅動連桿    | Feed Driving Connecting Rod      | 1    | AC1286-0A | 針杆座驅動腕  | Needle Bar Frame Driving Arm    | 1    |         |
| AC1122-0B | 差動鍊板      | Differential Drive Link          | 4    | AC1287-0A | 針杆座連桿組  | Needle Bar Frame Connecting Rod | 1    |         |
| AC1123-0B | 差動驅動銷     | Differential Drive Link Pin      | 2    | BN283313  | 滾針軸承    | Needle Bearing                  | 1    |         |
| AC1124-0B | 差動鍊板銷     | Differential Drive Link Pin      | 1    | OPP090210 | O 型環    | O-ring                          | 1    |         |
| AC1125-0B | 差動鍊板銷     | Differential Drive Link Pin      | 1    | RB200280  | 軸用 C 扣環 | Retaining Ring                  | 1    |         |
| AC1126-0B | 送料連桿銷     | Feed Lever Pin                   | 1    | RE000040  | E 型環    | E-ring                          | 2    |         |
| AC1127-0B | 送料驅動腕     | Feed Lever                       | 1    | RE000060  | E 型環    | E-ring                          | 2    |         |
| AC1128-0B | 送料連桿銷     | Feed Lever Pin                   | 1    | WA040012  | 墊圈      | Washer                          | 1    |         |
| AC1130-0B | 針距驅動腕     | Feed Lever Pin                   | 1    | WA050011  | 彈簧墊圈    | Washer                          | 1    |         |
| AC1131-0B | 偏心調整軸     | Eccentric Pin                    | 1    | WB060002  | 彈簧墊圈    | Spring Washer                   | 1    |         |
| AC1132-0B | 差動腕套管(右)  | Regulating Arm Bushing (Right)   | 1    | WH228001  | 墊片      | Washer                          | 1    |         |
| AC1133-0B | 差動腕套管(左)  | Regulating Arm Bushing (Left)    | 1    | XA300015  | 油線      | Oil Wick                        | 2    |         |
| AC1137-0B | 針下送料腕     | Needle Down Feeding Lever        | 1    | XA300020  | 油線      | Oil Wick                        | 2    |         |
| AC1138-0B | 針上送料腕     | Needle Up Feeding Lever          | 1    | XA300030  | 油線      | Oil Wick                        | 1    |         |
| AC1150-0B | 三叉        | Feed Regulator                   | 1    | XP600011  | 油線      | Felt                            | 1    |         |
| AC1151-0B | 倒縫軸套管     | Reverse Stitching Shaft Bushing  | 1    | YA060206  | 彈簧銷     | Pin                             | 1    |         |
| AC1152-0B | 倒縫驅動桿     | Reverse Stitching Lever          | 1    | YD020010  | 彈簧銷     | Spring Pin                      | 1    |         |
| AC1153-0A | 滾輪軸       | Roller Shaft                     | 2    | ZMA04006  | 螺絲      | Screw(M4-0.7x6)                 | 1    |         |
| AC1154-0A | 滾輪        | Roller                           | 1    | ZMA06001  | 螺絲      | Screw(M6-0.75x3.5)              | 1    |         |
| AC1156-0B | 閘隙環       | Spacer                           | 1    | ZMB05028  | 螺絲      | Screw(M5-0.8x9.5)               | 1    |         |
| AC1157-0A | 滾輪軸       | Roller Shaft                     | 1    | ZMB05029  | 螺絲      | Screw(M4-0.7x10)                | 1    |         |
| AC1158-0A | 壓縮彈簧      | Compression Spring               | 1    | ZMCO4011  | 螺絲      | Screw(M5-0.8x8)                 | 1    |         |
| AC1160-0B | 倒縫桿       | Reverse Stitching Lever          | 1    | ZMD05017  | 螺絲      | Screw(M4-0.7x10)                | 1    |         |
| AC1161-0B | 倒縫桿       | Reverse Stitching Lever          | 1    | ZMG05028  | 螺絲      | Screw(M5-0.8x2.5)               | 1    |         |
| AC1162-0B | 倒縫連桿      | Reverse Stitching Lever Shaft    | 1    | ZMH04001  | 螺絲      | Screw(M4-0.7x4)                 | 1    |         |
| AC1164-0B | 倒縫擺臂      | Reverse Stitching Connecting Rod | 1    | ZMH04003  | 螺絲      | Screw(M4-0.7x5)                 | 2    |         |
| AC1166-0B | 拉伸彈簧      | Tension Spring                   | 1    | ZMH05002  | 螺絲      | Screw(M5-0.8x6)                 | 3    |         |
| AC1167-0B | 扭力彈簧      | Torsion Spring                   | 1    | ZMH06006  | 螺絲      | Screw(M6-0.75x6)                | 2    |         |
| AC1170-0B | 針距調節軸     | Stitch Regulating Screw          | 1    | ZMH06010  | 螺絲      | Screw(M6-1.0x10)                | 2    |         |
| AC1171-0A | 針距盤定位銷    | Dial Stop Pin                    | 1    | ZMJ04005  | 螺絲      | Screw(M4-0.7x12)                | 1    |         |
| AC1172-1A | 針距調節手輪    | Adjusting Hand Wheel             | 1    | ZMJ05001  | 螺絲      | Screw(M5-0.8x14)                | 1    |         |
| AC1173-0A | 針距刻度貼紙    | Dial Sticker                     | 1    | ZMJ05002  | 螺絲      | Screw(M5-0.8x12)                | 2    |         |
| AC1174-0A | 刻度盤       | Dial Plate                       | 1    | ZMJ05007  | 螺絲      | Screw(M5-0.8x16)                | 1    |         |
| AC1279-0A | 針杆座送料軸組   | Needle Feed Shaft Assembly       | 1    | ZMJ06004  | 螺絲      | Screw(M6-1.0x20)                | 1    |         |
| AC1280-0B | 針杆座送料軸    | Needle Feed Shaft                | 1    | ZMK06027  | 螺絲      | Screw(M6-1.0x22)                | 2    |         |
| AC1281-0B | 上送料軸套管(右) | Bushing (Right)                  | 1    | ZMK06030  | 螺絲      | Screw(M6-1.0x13)                | 1    |         |
| AC1282-0A | 上送料軸套管(左) | Bushing (Left)                   | 1    | ZML06001  | 螺絲      | Nut(M6-1)                       | 1    |         |
| AC1283-0B | 上送料軸套管(中) | Bushing (Middle)                 | 1    |           |         |                                 |      |         |

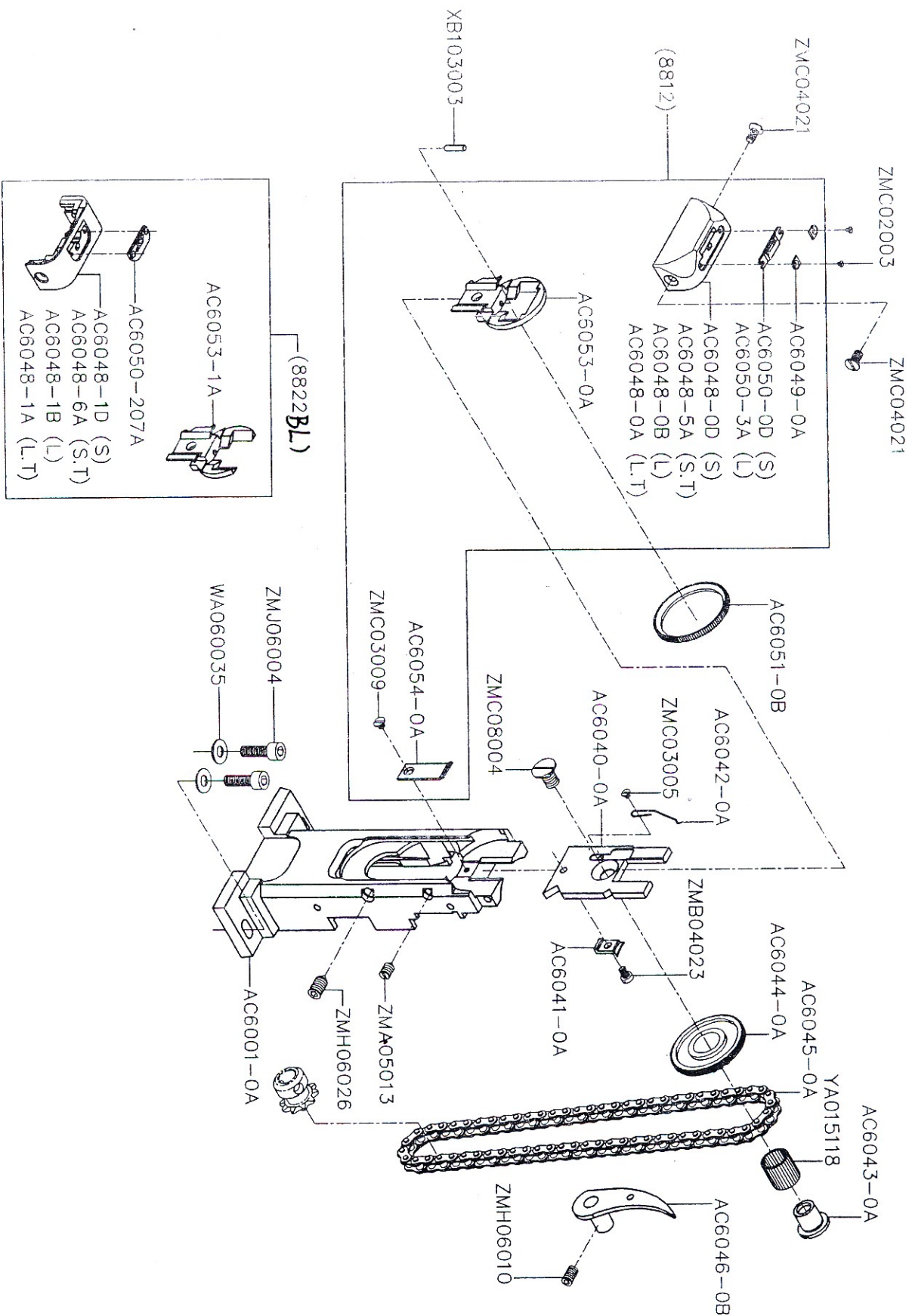
SST-8812BL  
送料離合器機構 FEED CLUTCH MECHANISM  
H. SST-8822BL



## H SST-8822BL送料離合器機構 FEED CLUTCH MECHANISM

| 零件號碼      | 零件名稱           | Name of Part                        | 件數   | 零件號碼       | 零件名稱          | Name of Part                | 件數   | 備註      |
|-----------|----------------|-------------------------------------|------|------------|---------------|-----------------------------|------|---------|
| Part No.  |                |                                     | Q'TY | Part No.   |               |                             | Q'TY | Remarks |
| AC1426-0B | 送料連桿組 ---      | Feed Driving Rod Assembly -----     | 1    | AC4325-0B  | 導輪 -----      | Tension Roller -----        | 1    |         |
| AC3010-0A | 惰輪調整板 ---      | Middle Pulley Adjusting Plate ----- | 1    | AC4326-0B  | 導輪軸 -----     | Tension Roller Axis -----   | 1    |         |
| AC3011-0A | 惰輪支架 -----     | Middle Pulley Bracket -----         | 1    | BB6000ZZ   | 軸承 -----      | Bearing -----               | 2    |         |
| AC3012-0A | 惰輪軸 -----      | Middle Pulley Shaft -----           | 1    | BN101310   | 滾針軸承 -----    | Needle Bearing -----        | 2    |         |
| AC3013-0A | 中間軸皮帶輪 -----   | Middle Pulley -----                 | 1    | BTN102402  | 止推滾針軸承 --     | Thrust Needle Bearing ----- | 2    |         |
| AC3022-0A | 齒型皮帶 -----     | Timing Belt -----                   | 1    | BTW102410  | 滾針軸承墊圈 --     | Needle Bearing Race -----   | 4    |         |
| AC4040-0B | 下送料軸 -----     | Lower Feed Shaft -----              | 1    | EV4062-0A  | 彈簧 -----      | Spring -----                | 24   |         |
| AC4041-0C | 送料軸套管(右) ----- | Feed Shaft Bushing (Right) -----    | 1    | RA200260   | 軸用 C 扣環 ----- | Retaining Ring -----        | 2    |         |
| AC4042-0B | 送料軸套管(中) ----- | Feed Shaft Bushing (Middle) -----   | 1    | RA300130   | 軸用 C 扣環 ----- | Retaining Ring -----        | 2    |         |
| AC4043-0B | 送料軸套管(左) ----- | Feed Shaft Bushing (Left) -----     | 1    | RB100350   | 軸用 C 扣環 ----- | Retaining Ring -----        | 1    |         |
| AC4046-0B | 軸固定環 -----     | Collar -----                        | 2    | RE000040   | E 扣環 -----    | E-ring -----                | 1    |         |
| AC4048-0A | 鍵輪 -----       | Sprocket -----                      | 1    | RE000080   | E 扣環 -----    | E-ring -----                | 1    |         |
| AC4219-0A | 分割定環 -----     | Split Collar -----                  | 3    | SEN0700700 | 橡膠塞 -----     | Rubber Plug -----           | 1    |         |
| AC4220-1A | 外擋圈(右) -----   | Clutch Housing (Right) -----        | 1    | WA050013   | 墊圈 -----      | Washer -----                | 2    |         |
| AC4220-2A | 外擋圈(左) -----   | Clutch Housing (Left) -----         | 1    | WA059001   | 墊圈 -----      | Washer -----                | 2    |         |
| AC4221-0A | 轉子 -----       | Rotor -----                         | 2    | WA100003   | 墊圈 -----      | Washer -----                | 1    |         |
| AC4223-0B | 制爪(右) -----    | Claw (Right) -----                  | 6    | YA045130   | 銷 -----       | Pin -----                   | 1    |         |
| AC4224-0B | 制爪(左) -----    | Claw (Left) -----                   | 6    | YA05012B   | 銷 -----       | Pin -----                   | 1    |         |
| AC4225-0A | 蓋板 -----       | Cover Plate -----                   | 2    | YA080120   | 滾子 -----      | Roller -----                | 12   |         |
| AC4226-0A | 定位環 -----      | Collar -----                        | 2    | ZMA06002   | 墊圈 -----      | Screw(M6-0.75x4.5) -----    | 2    |         |
| AC4227-0A | 連桿銷(右) -----   | Connecting Pin (Right) -----        | 1    | ZMB03004   | 墊圈 -----      | Screw(M3-0.5x5.7) -----     | 2    |         |
| AC4228-0A | 連桿銷(左) -----   | Connecting Pin (Left) -----         | 1    | ZMB03005   | 墊圈 -----      | Screw(M3-0.5x4) -----       | 2    |         |
| AC4229-0C | 推動環 -----      | Pushing Ring -----                  | 1    | ZMB05004   | 墊圈 -----      | Screw(M5-0.8x10) -----      | 1    |         |
| AC4230-0A | 擺動臂 -----      | Rocker -----                        | 1    | ZMC05007   | 墊圈 -----      | Screw(M5-0.8x16) -----      | 3    |         |
| AC4231-0A | 銷 -----        | Pin -----                           | 1    | ZMH04002   | 墊圈 -----      | Screw(M4-0.7x3) -----       | 2    |         |
| AC4232-0A | 銷 -----        | Pin -----                           | 1    | ZMH05003   | 墊圈 -----      | Screw(M5-0.8x8) -----       | 2    |         |
| AC4233-0A | 滾輪 -----       | Roller -----                        | 1    | ZM104001   | 墊圈 -----      | Screw(M4-0.7x8) -----       | 2    |         |
| AC4235-0A | 曲軸 -----       | Crank Shaft -----                   | 1    | ZM104002   | 墊圈 -----      | Screw(M4-0.7x10) -----      | 1    |         |
| AC4236-0A | 支座 -----       | Crank Shaft Support -----           | 1    | ZM105001   | 墊圈 -----      | Screw(M5-0.8x14) -----      | 2    |         |
| AC4237-1A | 下送料軸皮帶 -----   | Lower Feed Shaft Pulley -----       | 1    | ZM105014   | 墊圈 -----      | Screw(M5-0.8x20) -----      | 2    |         |
| AC4238-0A | 導輪支撐板 ---      | Idler Bracket -----                 | 1    | ZMQ05002   | 墊圈 -----      | Screw(M5-0.8x15) -----      | 2    |         |
| AC4239-0A | 壓縮彈簧 -----     | Compression Spring -----            | 12   |            |               |                             |      |         |

# SST-8812BL 下送料機構 LOWER FEED MECHANISM SST-8822BL

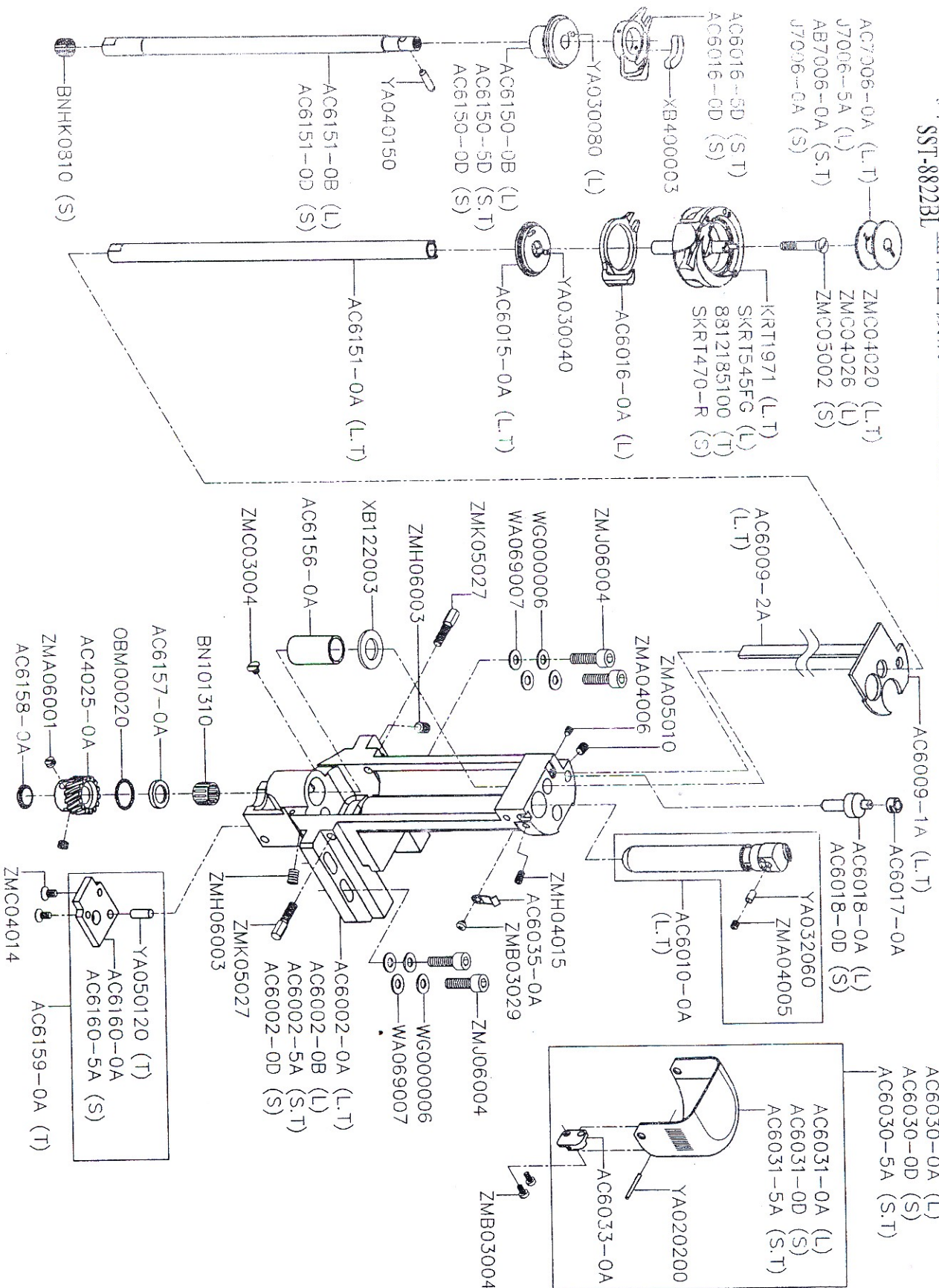


SST-8812BL

I SST-8822BL下送料機構 LOWER FEED MECHANISM

| 零件號碼<br>Part No. | 零件名稱    | Name of Part                | 件數<br>Q'TY | 零件號碼<br>Part No. | 零件名稱  | Name of Part          | 件數<br>Q'TY | 備註<br>Remarks |
|------------------|---------|-----------------------------|------------|------------------|-------|-----------------------|------------|---------------|
| AC6001-0A        | 中座      | Feeding Wheel Support       | 1          | AC6050-3A        | 針板    | Needle Plate          | 1          |               |
| AC6040-0A        | 送料輪座導板  | Feed Wheel Sliding Plate    | 1          | AC6051-0B        | 送料輪   | Feeding Wheel         | 1          |               |
| AC6041-0A        | 刮屑板     | Scraping Tongue             | 1          | AC6053-0A        | 送料輪座  | Feeding Wheel Support | 1          |               |
| AC6042-0A        | 送料輪歸位彈簧 | Feed Wheel Detaining Spring | 1          | AC6053-1A        | 送料輪座  | Feeding Wheel Support | 1          |               |
| AC6043-0A        | 鏈輪軸     | Sprocket Axis               | 1          | AC6054-0A        | 送料輪擋板 | Partition Plate       | 1          |               |
| AC6044-0A        | 送料驅動齒輪  | Feed Driving Gear           | 1          | WA060035         | 墊圈    | Washer                | 2          |               |
| AC6045-0A        | 鏈條      | Chain                       | 1          | XB103003         | 油棉    | Felt                  | 1          |               |
| AC6046-0B        | 鏈條壓板    | Chain Tensioning Plate      | 1          | YA015118         | 銷     | Pin                   | 29         |               |
| AC6048-0A        | 針板座     | Needle Plate Support        | 1          | ZMA005013        | 螺絲    | Screw(M5-0.8x8.2)     | 1          |               |
| AC6048-0B        | 針板座     | Needle Plate Support        | 1          | ZMB04023         | 螺絲    | Screw(M4-0.7x6)       | 1          |               |
| AC6048-0D        | 針板座     | Needle Plate Support        | 1          | ZMC02003         | 螺絲    | Screw(M2-0.4x5.2)     | 2          |               |
| AC6048-1A        | 針板座     | Needle Plate Support        | 1          | ZMC03005         | 螺絲    | Screw(M3-0.5x5)       | 1          |               |
| AC6048-1B        | 針板座     | Needle Plate Support        | 1          | ZMC04021         | 螺絲    | Screw(M3-0.5x6)       | 1          |               |
| AC6048-1D        | 針板座     | Needle Plate Support        | 1          | ZMC08004         | 螺絲    | Screw(M4-0.7x10.5)    | 2          |               |
| AC6048-5A        | 針板座     | Needle Plate Support        | 1          | ZMH06010         | 螺絲    | Screw(M8-1.25x16)     | 1          |               |
| AC6049-0A        | 針板壓板    | Needle Plate Holder         | 1          | ZMH06026         | 螺絲    | Screw(M6-1.0x10)      | 1          |               |
| AC6050-0D        | 針板      | Needle Plate                | 2          |                  | 螺絲    | Screw(M6-1.0x12)      | 1          |               |
| AC6050-207A      | 針板      | Needle Plate                | 1          | ZMJ06004         | 螺絲    | Screw(M6-1.0x20)      | 2          |               |

# SST-8812BL 釜軸台機構 HOOK POST MECHANISM SST-8822BL

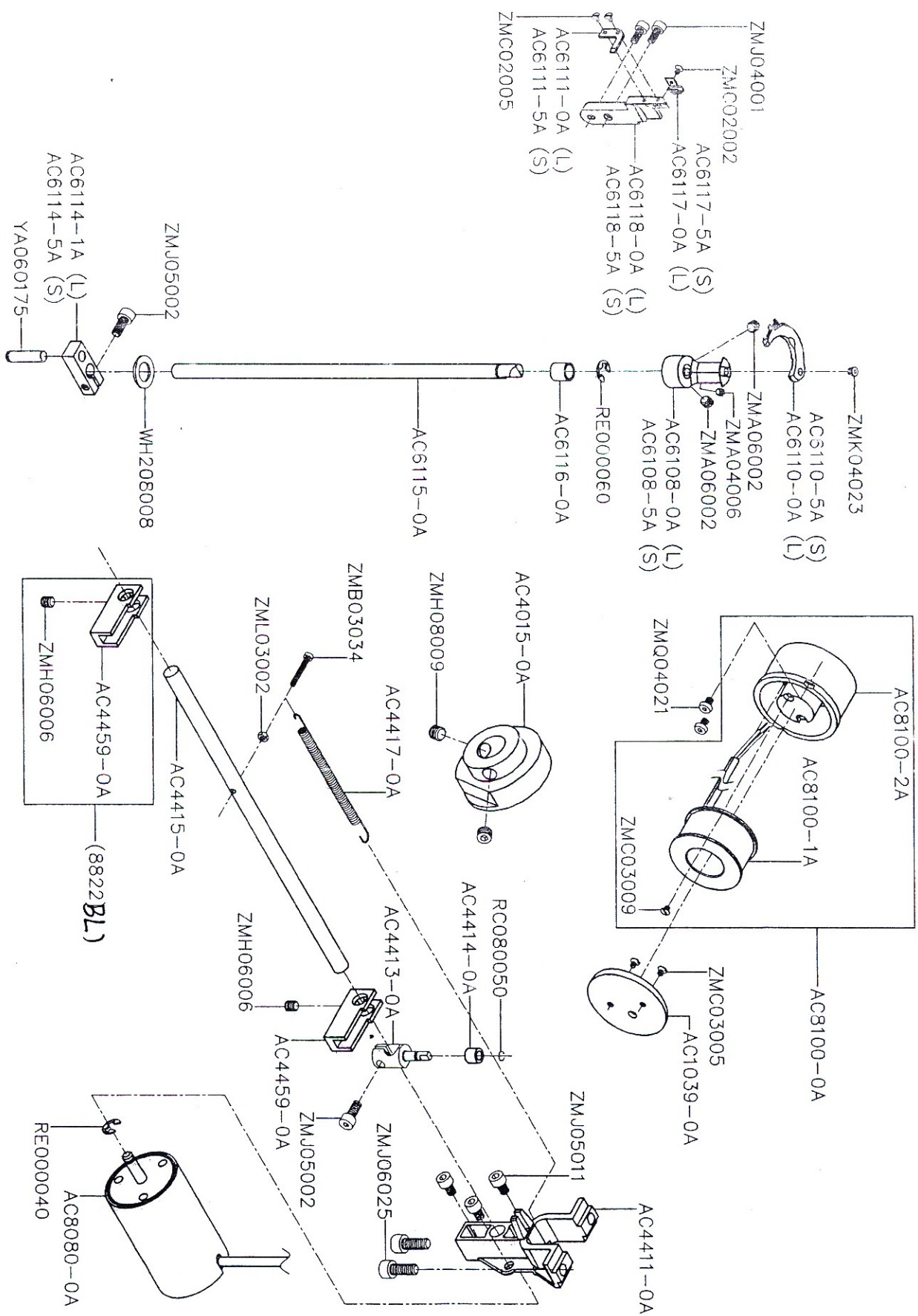


## SST-8812BL

## J SST-8822BL 釜軸台機構 HOOK POST MECHANISM

| 零件號碼       | 零件名稱     | Name of Part                    | 件數   | 零件號碼      | 零件名稱    | Name of Part           | 件數   | 備註      |
|------------|----------|---------------------------------|------|-----------|---------|------------------------|------|---------|
| Part No.   |          |                                 | Q'TY | Part No.  |         |                        | Q'TY | Remarks |
| 8812185100 | 旋梭       | Rotary Hook                     | 1    | AC6160-5A | 切刀軸下定位板 | Trimming Shaft Support | 1    |         |
| AB7006-0A  | 梭子       | Bobbin                          | 1    | AC7006-0A | 梭子      | Bobbin                 | 1    |         |
| AC4025-0A  | 釜軸齒輪     | Hook Shaft Pinion               | 1    | BN101310  | 滾針軸承    | Needle Bearing         | 1    |         |
| AC6002-0A  | 釜軸台      | Hook Post                       | 1    | BNHK0810  | 滾針軸承    | Needle Bearing         | 1    |         |
| AC6002-0B  | 釜軸台      | Hook Post                       | 1    | J7006-0A  | 梭子      | Bobbin                 | 1    |         |
| AC6002-0D  | 釜軸台      | Hook Post                       | 1    | J7006-5A  | 梭子      | Bobbin                 | 1    |         |
| AC6002-5A  | 釜軸台      | Hook Post                       | 1    | KRT1971   | 旋梭      | Rotary Hook            | 1    |         |
| AC6009-1A  | 油棉       | Felt                            | 1    | OBM00020  | 鋼珠      | Ball                   | 30   |         |
| AC6009-2A  | 油棉       | Oil Wick                        | 1    | SKRT470-R | 旋梭      | Rotary Hook            | 1    |         |
| AC6010-0A  | 油壺組      | Oil Container Assembly          | 1    | SKRT545FG | 旋梭      | Rotary Hook            | 1    |         |
| AC6015-0A  | 牛角座組     | Hook Opener Eccentric Assembly  | 1    | WA069007  | 墊圈      | Washer                 | 4    |         |
| AC6016-0A  | 牛角       | Hook Opener                     | 1    | WB000006  | 波浪型墊圈   | Waved Washer           | 4    |         |
| AC6016-5D  | 牛角       | Hook Opener                     | 1    | XB122003  | 油棉      | Felt                   | 1    |         |
| AC6017-0A  | 牛角滑塊     | Hook Opener Guiding Block       | 1    | XB400003  | 油棉      | Felt                   | 1    |         |
| AC6018-0A  | 牛角調整軸    | Hook Opener Adjusting Post      | 1    | YA020200  | 銷       | Pin                    | 1    |         |
| AC6018-0D  | 牛角調整軸    | Hook Opener Adjusting Post      | 1    | YA030040  | 銷       | Pin                    | 1    |         |
| AC6030-0A  | 釜蓋組      | Hook Cover Assembly             | 1    | YA030080  | 銷       | Pin                    | 1    |         |
| AC6030-0D  | 釜蓋組      | Hook Cover Assembly             | 1    | YA032060  | 銷       | Pin                    | 1    |         |
| AC6030-5A  | 釜蓋組      | Hook Cover Assembly             | 1    | YA040150  | 銷       | Pin                    | 1    |         |
| AC6031-0A  | 釜蓋       | Hook Cover                      | 1    | YA050120  | 銷       | Pin                    | 1    |         |
| AC6031-0D  | 釜蓋       | Hook Cover                      | 1    | ZMA04005  | 螺絲      | Screw(M4-0.7x4)        | 1    |         |
| AC6031-5A  | 釜蓋       | Hook Cover                      | 1    | ZMA04006  | 螺絲      | Screw(M4-0.7x6)        | 1    |         |
| AC6033-0A  | 釜蓋後鈕     | Hook Cover Hinge                | 1    | ZMA05010  | 螺絲      | Screw(M5-0.8x6)        | 1    |         |
| AC6035-0A  | 彈簧片      | Spring Plate                    | 1    | ZMA06001  | 螺絲      | Screw(M6-0.75x3.5)     | 2    |         |
| AC6150-0B  | 釜軸頭      | Hook adaptor                    | 1    | ZMB03004  | 螺絲      | Screw(M3-0.5x3)        | 1    |         |
| AC6150-0D  | 釜軸頭      | Hook adaptor                    | 1    | ZMB03029  | 螺絲      | Screw(M3-0.5x5.7)      | 2    |         |
| AC6150-5D  | 釜軸頭      | Hook adaptor                    | 1    | ZMC03004  | 螺絲      | Screw(M3-0.5x6)        | 1    |         |
| AC6151-0A  | 釜軸       | Hook Driving Shaft              | 1    | ZMC04014  | 螺絲      | Screw(M4-0.7x10)       | 2    |         |
| AC6151-0B  | 釜軸       | Hook Driving Shaft              | 1    | ZMC04020  | 螺絲      | Screw(M4-0.7x30)       | 1    |         |
| AC6151-0D  | 釜軸       | Hook Driving Shaft              | 1    | ZMC04026  | 螺絲      | Screw(M4-0.7x17.5)     | 1    |         |
| AC6156-0A  | 釜軸套管     | Hook Driving Shaft Bushing      | 1    | ZMCO5002  | 螺絲      | Screw(M5-0.8x20)       | 2    |         |
| AC6157-0A  | 鋼珠墊塊     | Ball Race                       | 1    | ZMH04015  | 螺絲      | Screw(M4-0.7x8)        | 1    |         |
| AC6158-0A  | 止推墊塊     | Pivoting Disk                   | 1    | ZMH06003  | 螺絲      | Screw(M6-1.0x10)       | 2    |         |
| AC6159-0A  | 切刀軸下定位板組 | Trimming Shaft Support Assembly | 1    | ZMJ06004  | 螺絲      | Screw(M6-1.0x20)       | 4    |         |
| AC6160-0A  | 切刀軸下定位板  | Trimming Shaft Support          | 1    | ZMK05027  | 螺絲      | Screw(M5-0.8x14)       | 2    |         |

SST-8812BL 切線機構  
SST-8822BL THREAD TRIMMING MECHANISM

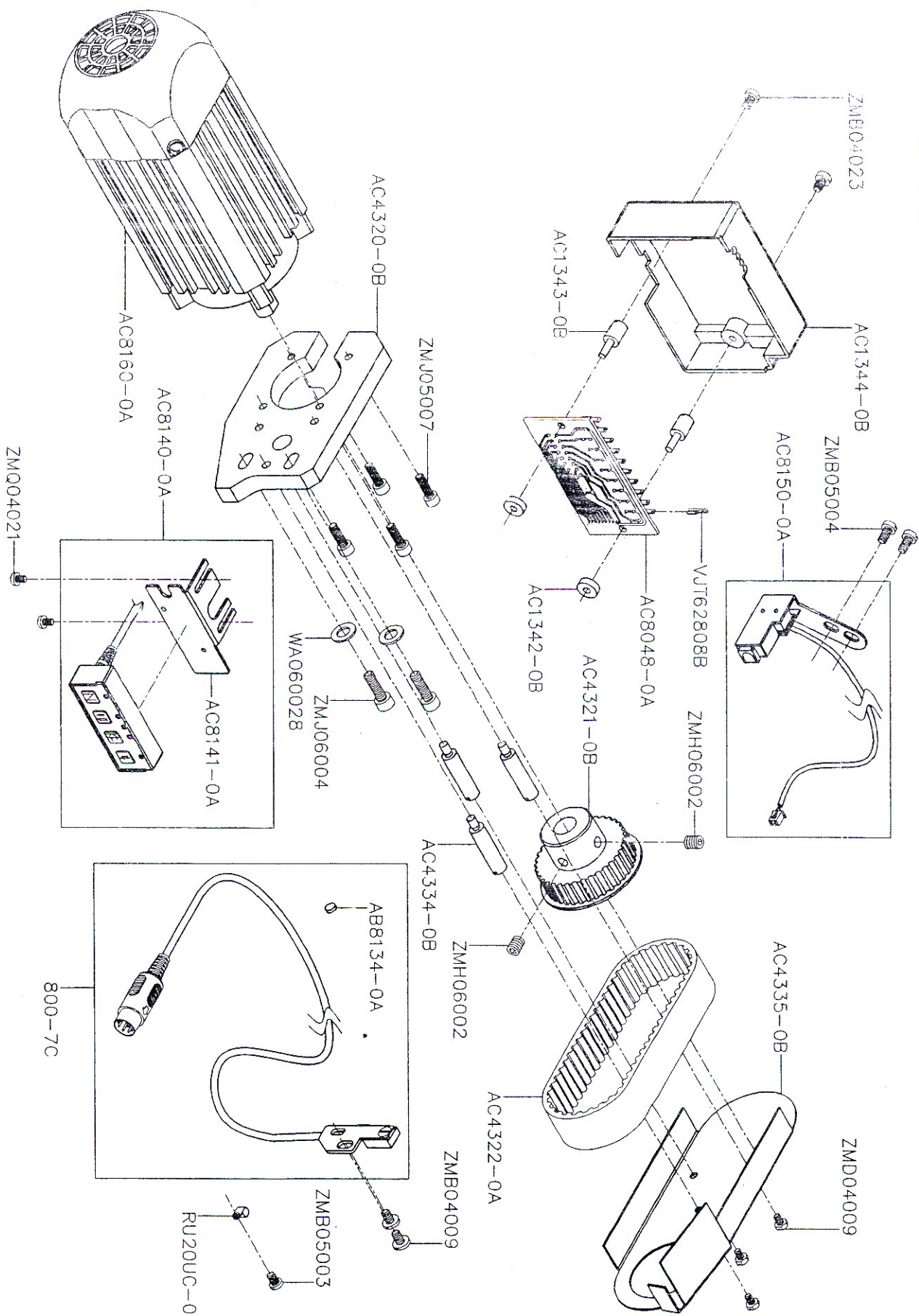


## SST-8812BL

## K SST-8822BL 切線機構 THREAD TRIMMING MECHANISM

| 零件號碼<br>Part No. | 零件名稱<br>Name of Part                        | 件數<br>Q'TY | 零件號碼<br>Part No. | 零件名稱<br>Name of Part                            | 件數<br>Q'TY | 備註<br>Remarks |
|------------------|---------------------------------------------|------------|------------------|-------------------------------------------------|------------|---------------|
| AC1039-0A        | 磁鐵吸附板 --- Magnet Attracting Block ---       | 1          | AC8100-0A        | 鬆線電磁鐵 --- Tension Release Solenoid Assembly --- | 1          |               |
| AC4015-0A        | 切線凸輪 --- Thread Trimming Cam ---            | 1          | AC8100-1A        | 電磁鐵 --- Solenoid ---                            | 1          |               |
| AC4411-0A        | 電磁鐵固定座 --- Solenoid Bracket ---             | 1          | AC8100-2A        | 電磁鐵外殼 --- Solenoid Housing ---                  | 1          |               |
| AC4413-0A        | 滾輪支柱 --- Roller Support ---                 | 1          | RC080050         | C 扣環 --- C-ring ---                             | 1          |               |
| AC4414-0A        | 切線凸輪滾輪 --- Thread Trimming Cam Follower --- | 1          | RE000040         | E 扣環 --- E-ring ---                             | 1          |               |
| AC4415-0A        | 切線驅動桿 --- Knife Driving Rod ---             | 1          | RE000060         | E 扣環 --- E-ring ---                             | 1          |               |
| AC4417-0A        | 拉伸彈簧 --- Extension Spring ---               | 1          | WH208008         | 墊片 --- Washer ---                               | 1          |               |
| AC4459-0A        | 切刀腕導槽 --- Trimming Arm Guide ---            | 2          | YA060175         | 銷 --- Pin ---                                   | 1          |               |
| AC6108-0A        | 活動刀座 --- Trimming Knife Holder ---          | 1          | ZMAA04006        | 螺絲 --- Screw(M4-0.7x6) ---                      | 1          |               |
| AC6108-5A        | 活動刀座 --- Trimming Knife Holder ---          | 1          | ZMAA06002        | 螺絲 --- Screw(M6-0.75x4.5) ---                   | 2          |               |
| AC6110-0A        | 活動刀 --- Movable Knife ---                   | 1          | ZMB03034         | 螺絲 --- Screw(M3-0.5x20) ---                     | 1          |               |
| AC6110-5A        | 活動刀 --- Movable Knife ---                   | 1          | ZMC02002         | 螺絲 --- Screw(M2-0.4x4) ---                      | 1          |               |
| AC6111-0A        | 固定切刀 --- Fixed Knife ---                    | 1          | ZMC02005         | 螺絲 --- Screw(M2-0.4x4) ---                      | 2          |               |
| AC6111-5A        | 固定切刀 --- Fixed Knife ---                    | 1          | ZMC03005         | 螺絲 --- Screw(M3-0.5x5) ---                      | 2          |               |
| AC6114-1A        | 切刀擺臂 --- Trimming Arm ---                   | 1          | ZMC03009         | 螺絲 --- Screw(M3-0.5x6) ---                      | 1          |               |
| AC6114-5A        | 切刀擺臂 --- Trimming Arm ---                   | 1          | ZMH06006         | 螺絲 --- Screw(M6-0.75x6) ---                     | 2          |               |
| AC6115-0A        | 活動切刀軸 --- Movable Knife Driving shaft ---   | 1          | ZMH08009         | 螺絲 --- Screw(M8-0.75x6) ---                     | 2          |               |
| AC6115-5A        | 活動切刀軸 --- Movable Knife Driving shaft ---   | 1          | ZMJ04001         | 螺絲 --- Screw(M4-0.7x8) ---                      | 2          |               |
| AC6116-0A        | 切刀軸套管 --- Driving Shaft Bushing ---         | 1          | ZMJ05002         | 螺絲 --- Screw(M5-0.8x12) ---                     | 3          |               |
| AC6117-0A        | 夾線彈片 --- Thread gripping Spring ---         | 1          | ZMJ05011         | 螺絲 --- Screw(M5-0.8x8) ---                      | 2          |               |
| AC6117-5A        | 夾線彈片 --- Thread gripping Spring ---         | 1          | ZMJ06025         | 螺絲 --- Screw(M6-1.0x16) ---                     | 1          |               |
| AC6118-0A        | 固定刀架 --- Fixed Knife Support ---            | 1          | ZMK-04023        | 螺絲 --- Screw(M4-0.7x4.2) ---                    | 1          |               |
| AC6118-5A        | 固定刀架 --- Fixed Knife Support ---            | 1          | ZML03002         | 螺帽 --- Nut(M3-0.5) ---                          | 1          |               |
| AC8080-0A        | 切線電磁鐵 --- Thread Trimming Solenoid ---      | 1          | ZMQ04021         | 螺絲 --- Screw(M4-0.7x6) ---                      | 1          |               |

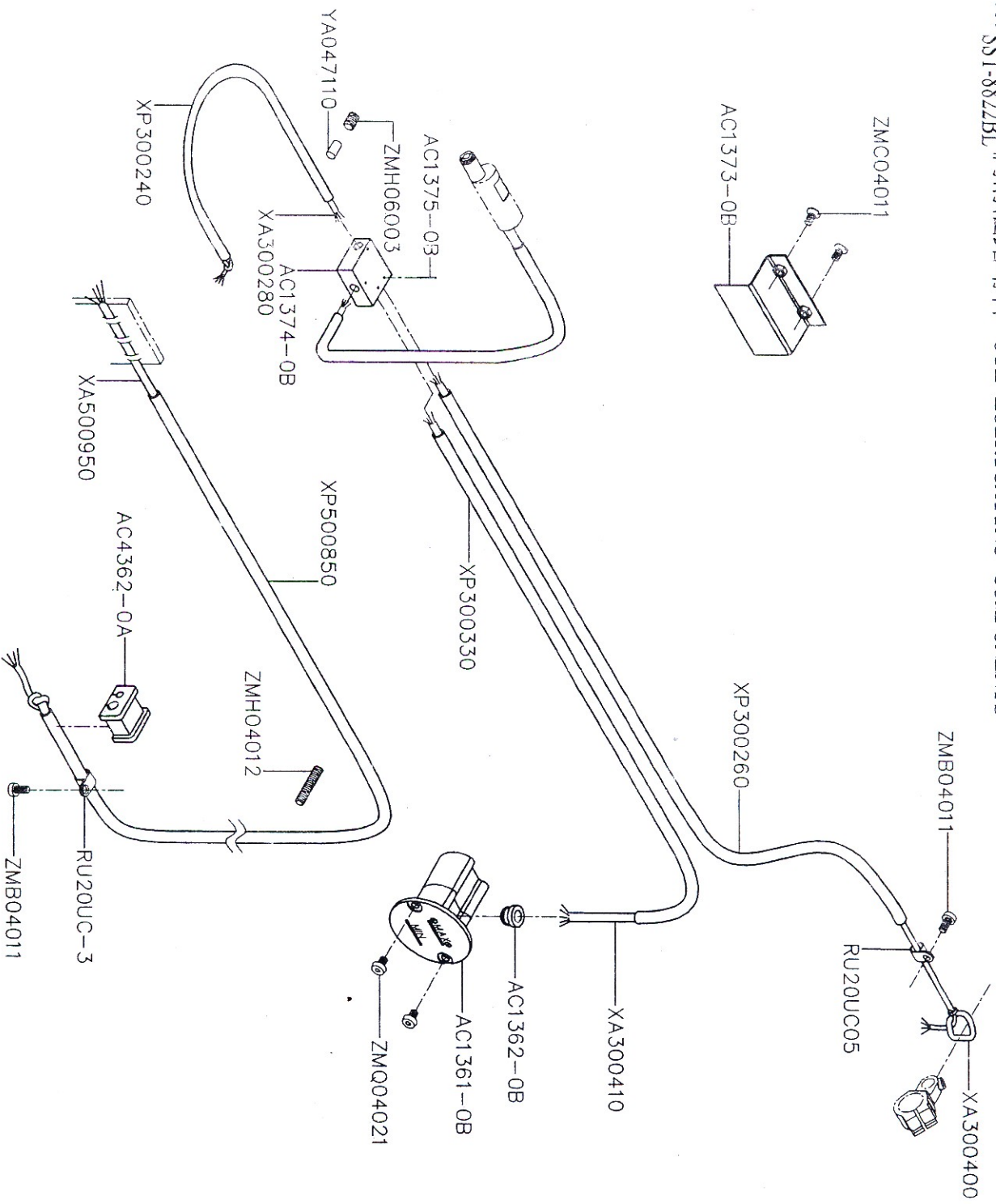
# SST-8812BL 驅動控制零件 DRIVE CONTROL COMPONENTS SST-8822BL



L SST-8822BL 驅動控制零件 DRIVE CONTROL COMPONENTS

| 零件號碼<br>Part No. | 零件名稱<br>Name of Part | 件數<br>Q'TY | 零件號碼<br>Part No. | 零件名稱<br>Name of Part | 件數<br>Q'TY | 備註<br>Remarks |
|------------------|----------------------|------------|------------------|----------------------|------------|---------------|
| 800-7C           | 定位器                  | 1          |                  |                      |            |               |
| AB8134-0A        | 感應磁鐵                 | 1          |                  |                      |            |               |
| AC1342-0B        | 絕緣墊圈                 | 2          |                  |                      |            |               |
| AC1343-0B        | 螺柱                   | 2          |                  |                      |            |               |
| AC1344-0B        | 配線板護蓋                | 1          |                  |                      |            |               |
| AC4320-0B        | 馬達固定板                | 1          |                  |                      |            |               |
| AC4321-0B        | 馬達皮帶輪                | 1          |                  |                      |            |               |
| AC4322-0A        | 齒型皮帶                 | 1          |                  |                      |            |               |
| AC4334-0B        | 螺柱                   | 3          |                  |                      |            |               |
| AC4335-0B        | 下皮帶蓋                 | 1          |                  |                      |            |               |
| AC8048-0A        | 配線板                  | 1          |                  |                      |            |               |
| AC8140-0A        | 按鍵面板                 | 1          |                  |                      |            |               |
| AC8141-0A        | 按鍵固定板                | 1          |                  |                      |            |               |
| AC8150-0A        | 倒縫按鍵組                | 1          |                  |                      |            |               |
| AC8160-0A        | 伺服馬達                 | 1          |                  |                      |            |               |
| RU20UC-0         | 配線固定鈕                | 1          |                  |                      |            |               |
| VJT62808B        | 母端子                  | 8          |                  |                      |            |               |
| WA060028         | 墊圈                   | 2          |                  |                      |            |               |
| ZMB04009         | 螺絲                   | 2          |                  |                      |            |               |
| ZMB04023         | 螺絲                   | 2          |                  |                      |            |               |
| ZMB05003         | 螺絲                   | 1          |                  |                      |            |               |
| ZMB05004         | 螺絲                   | 2          |                  |                      |            |               |
| ZMD04009         | 螺絲                   | 3          |                  |                      |            |               |
| ZMH06002         | 螺絲                   | 2          |                  |                      |            |               |
| ZMJ05007         | 螺絲                   | 4          |                  |                      |            |               |
| ZMJ06004         | 螺絲                   | 2          |                  |                      |            |               |
| ZMQ04021         | 螺絲                   | 2          |                  |                      |            |               |

SSI-8812BL 潤滑油路零件 OIL LUBRICATING COMPONENTS  
M. SST-8822BL

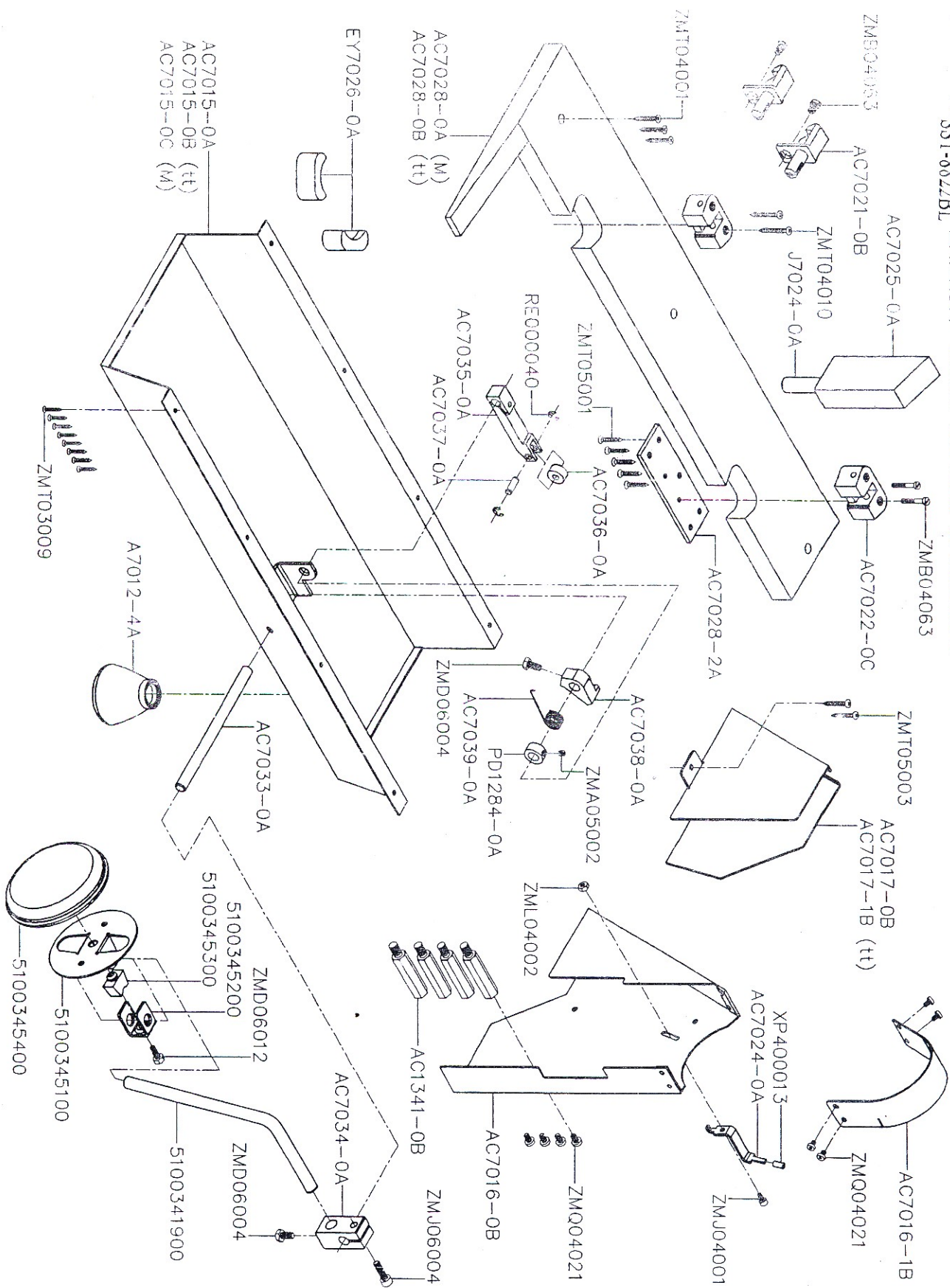


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M SST-8822BL 潤滑油路 零件 OIL LUBRICATING COMPONENTS

| 零件號碼      | 零件名稱  | Name of Part      | 件數<br>Q'TY | 零件號碼     | 零件名稱 | Name of Part | 件數<br>Q'TY | 備註<br>Remarks |
|-----------|-------|-------------------|------------|----------|------|--------------|------------|---------------|
| Part No.  |       |                   |            | Part No. |      |              |            |               |
| ACI361-0B | 油壺組   | Oil reservoir     | 1          |          |      |              |            |               |
| ACI362-0B | 油管護套  | Oil Tube Adaptor  | 1          |          |      |              |            |               |
| ACI373-0B | 油管護板  | Oil Tube Shield   | 1          |          |      |              |            |               |
| ACI374-0B | 油管接頭  | Oil Tube Joint    | 1          |          |      |              |            |               |
| ACI375-0B | 別針    | Pin               | 4          |          |      |              |            |               |
| AC4362-0A | 電線固定套 | Cable Holder      | 1          |          |      |              |            |               |
| RU20UC-3  | 配線固定鉗 | Cable Clamp       | 1          |          |      |              |            |               |
| RU20UC05  | 配線固定鉗 | Cable Clamp       | 1          |          |      |              |            |               |
| XA300280  | 油線    | Oil Wick          | 1          |          |      |              |            |               |
| XA300400  | 油線    | Oil Wick          | 1          |          |      |              |            |               |
| XA300410  | 油線    | Oil Wick          | 1          |          |      |              |            |               |
| XA500950  | 油管    | Oil Tube          | 1          |          |      |              |            |               |
| XP300240  | 油管    | Oil Tube          | 1          |          |      |              |            |               |
| XP300260  | 油管    | Oil Tube          | 1          |          |      |              |            |               |
| XP300330  | 油管    | Oil Tube          | 1          |          |      |              |            |               |
| XP500850  | 油管    | Oil Tube          | 1          |          |      |              |            |               |
| YA047110  | 銷     | Pin               | 1          |          |      |              |            |               |
| ZMB04011  | 螺絲    | Screw(M4-0.7x8)   | 2          |          |      |              |            |               |
| ZMC04011  | 螺絲    | Screw(M4-0.7x10)  | 2          |          |      |              |            |               |
| ZMH04012  | 螺絲    | Screw(M4-0.7x20)  | 1          |          |      |              |            |               |
| ZMH06003  | 螺絲    | Screw(M6-1.0x7.5) | 1          |          |      |              |            |               |
| ZMQ04021  | 螺絲    | Screw(M4-0.7x6)   | 2          |          |      |              |            |               |

# SSI-8812BL 台板配件 TABLE SETTING ATTACHMENT N-SST-8822BL

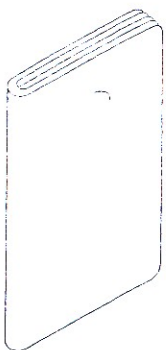


## SST-8812BL

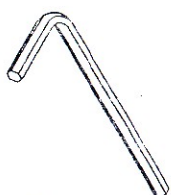
## N-SST-8822BL 台板配件 TABLE SETTING ATTACHMENT

| 零件號碼<br>Part No. | 零件名稱<br>Name of Part | 件數<br>Q'TY | 零件號碼<br>Part No. | 零件名稱<br>Name of Part | 件數<br>Q'TY | 備註<br>Remarks |
|------------------|----------------------|------------|------------------|----------------------|------------|---------------|
| 5100341900       | 腳押曲桿                 | 1          | AC7036-0A        | 滾輪                   | 1          |               |
| 5100345100       | 腳弓鉗支架                | 1          | AC7037-0A        | 滾輪軸                  | 1          |               |
| 5100345200       | 固定支架                 | 1          | AC7038-0A        | 膝控軸檔塊                | 1          |               |
| 5100345300       | 橡膠                   | 1          | AC7039-0A        | 扭力彈簧                 | 1          |               |
| 5100345400       | 腳弓大鉗                 | 1          | EY7026-0A        | 橡膠墊                  | 2          |               |
| A7012-4A         | 油壺                   | 1          | J7024-0A         | 固定銷                  | 1          |               |
| AC1341-0B        | 螺柱                   | 4          | PD1284-0A        | 定環                   | 1          |               |
| AC7015-0A        | 下油槽                  | 1          | RE000040         | E 扣環                 | 2          |               |
| AC7015-0B        | 下油槽                  | 1          | XP400013         | 膠管                   | 1          |               |
| AC7015-0C        | 下油槽                  | 1          | ZMA05002         | 螺絲                   | 1          |               |
| AC7016-0B        | 皮帶蓋                  | 1          | ZMB04063         | 螺絲                   | 2          |               |
| AC7016-1B        | 皮帶蓋(上)               | 1          | ZMB06023         | 螺絲                   | 2          |               |
| AC7017-0B        | 皮帶蓋(後)               | 1          | ZMD06004         | 螺絲                   | 1          |               |
| AC7017-1B        | 皮帶蓋(後)               | 1          | ZMD06012         | 螺絲                   | 1          |               |
| AC7021-0B        | 後鈕鉤                  | 2          | ZM104001         | 螺絲                   | 1          |               |
| AC7022-0C        | 後鈕座                  | 2          | ZM106004         | 螺絲                   | 1          |               |
| AC7024-0A        | 編碼器支架                | 1          | ZML04002         | 螺帽                   | 1          |               |
| AC7025-0A        | 枕柱                   | 1          | ZMQ04021         | 螺絲                   | 8          |               |
| AC7028-0A        | 斜台組                  | 1          | ZMT03009         | 木螺釘                  | 3          |               |
| AC7028-0B        | 斜台                   | 1          | ZMT04001         | 木螺釘                  | 2          |               |
| AC7028-2A        | 後鈕座板                 | 1          | ZMT04010         | 木螺釘                  | 5          |               |
| AC7033-0A        | 膝控軸                  | 1          | ZMT05001         | 木螺釘                  | 2          |               |
| AC7034-0A        | 腳弓固定腕                | 1          | ZMT05003         | 木螺釘                  | 2          |               |
| AC7035-0A        | 膝控擺臂                 | 1          |                  | Wood Screw           |            |               |
|                  |                      |            |                  | Roller               |            |               |
|                  |                      |            |                  | Roller Axis          |            |               |
|                  |                      |            |                  | Knee Lifter Stop     |            |               |
|                  |                      |            |                  | Torsion Spring       |            |               |
|                  |                      |            |                  | Rubber Cushion       |            |               |
|                  |                      |            |                  | Rest Wood Post       |            |               |
|                  |                      |            |                  | Collar               |            |               |
|                  |                      |            |                  | E-ring               |            |               |
|                  |                      |            |                  | Vinyl Tube           |            |               |
|                  |                      |            |                  | Screw(M5-0.8x4.5)    |            |               |
|                  |                      |            |                  | Screw(M4-0.7x25)     |            |               |
|                  |                      |            |                  | Screw(M6-1.0x8)      |            |               |
|                  |                      |            |                  | Screw(M6-1.0x12)     |            |               |
|                  |                      |            |                  | Screw(M6-1.0x11.6)   |            |               |
|                  |                      |            |                  | Screw(M4-0.7x8)      |            |               |
|                  |                      |            |                  | Screw(M6-1.0x20)     |            |               |
|                  |                      |            |                  | Nut(M4-0.7)          |            |               |
|                  |                      |            |                  | Screw(M4-0.7x6)      |            |               |
|                  |                      |            |                  | Wood Screw           |            |               |
|                  |                      |            |                  | Wood Screw           |            |               |
|                  |                      |            |                  | Wood Screw           |            |               |
|                  |                      |            |                  | Wood Screw           |            |               |
|                  |                      |            |                  | Wood Screw           |            |               |
|                  |                      |            |                  | Wood Screw           |            |               |

# SST-8812BL 附件 ACCESSORIES SST-8822BL



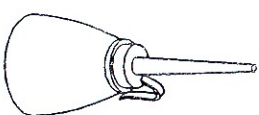
A7001-0A



TLA050



TLA040



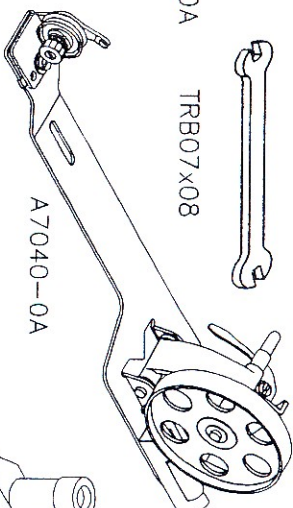
A7012-1A



AC7047-0A



TRB07x08



A7040-0A

INDPX5#16



AC7006-0A (L.T)  
J7006-5A (L)  
AB7006-0A (S.T)  
J7006-0A (S)



TLA030



TLA025



TLA020



TLA013  
(L.T)



A7010-2A



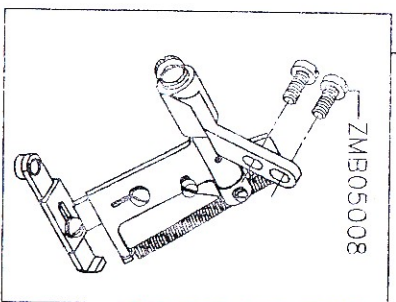
A7010-1A



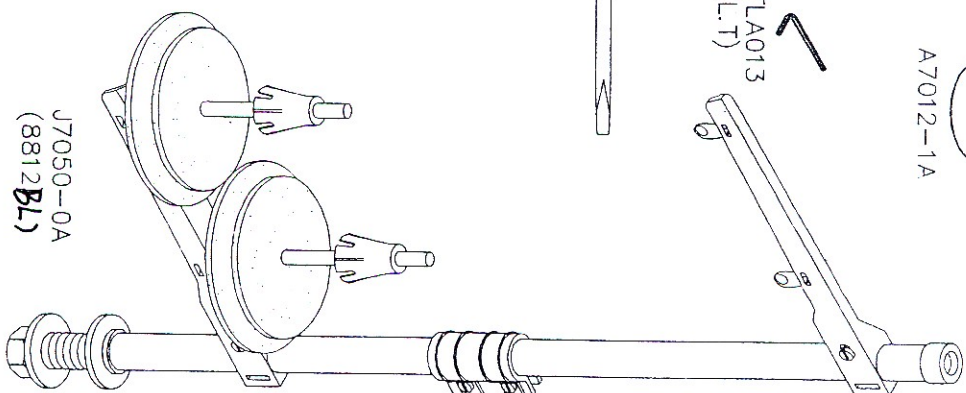
TLC015



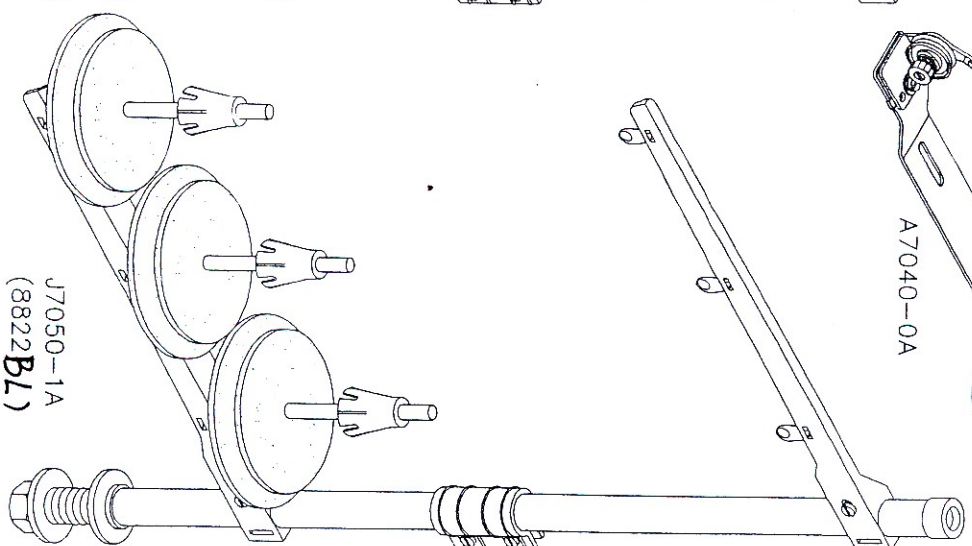
A7010-0A



ZMB05008



J7050-0A  
(8812BL)



J7050-1A  
(8822BL)

## SST-8812BL

## SST-8822BL 附件 ACCESSORIES

| 零件號碼      | 零件名稱    | Name of Part                    | 件數<br>Q'TY | 零件號碼     | 零件名稱 | Name of Part | 件數<br>Q'TY | 備註<br>Remarks |
|-----------|---------|---------------------------------|------------|----------|------|--------------|------------|---------------|
| Part No.  |         |                                 |            | Part No. |      |              |            |               |
| A7001-0A  | 車頭蓋     | Vinyl Cover                     | 1          |          |      |              |            |               |
| A7010-0A  | 螺絲起子(小) | Screw Driver (Small)            | 1          |          |      |              |            |               |
| A7010-1A  | 螺絲起子(中) | Screw Driver (Medium)           | 1          |          |      |              |            |               |
| A7010-2A  | 螺絲起子(大) | Screw Driver (Large)            | 1          |          |      |              |            |               |
| A7012-1A  | 油壺      | Oiler                           | 1          |          |      |              |            |               |
| A7040-0A  | 捲線器組    | Bobbin Winder                   | 1          |          |      |              |            |               |
| AB7006-0A | 梭子      | Bobbin                          | 4          |          |      |              |            |               |
| AC7006-0A | 梭子      | Bobbin                          | 4          |          |      |              |            |               |
| AC7047-0A | 校正棒     | Setting Pin                     | 1          |          |      |              |            |               |
| AC7170-0A | 靠邊器組    | Edge Guide                      | 1          |          |      |              |            |               |
| INDPX5#16 | 針       | Needle                          | 4          |          |      |              |            |               |
| J7006-0A  | 梭子      | Bobbin                          | 4          |          |      |              |            |               |
| J7006-5A  | 梭子      | Bobbin                          | 4          |          |      |              |            |               |
| J7050-0A  | 線架      | Thread Stand                    | 1          |          |      |              |            |               |
| J7050-1A  | 線架      | Thread Stand                    | 1          |          |      |              |            |               |
| TLA013    | 六角板手    | Hexagonal Wrench 1.3mm          | 1          |          |      |              |            |               |
| TLA020    | 六角板手    | Hexagonal Wrench 2.0mm          | 1          |          |      |              |            |               |
| TLA025    | 六角板手    | Hexagonal Wrench 2.5mm          | 1          |          |      |              |            |               |
| TLA030    | 六角板手    | Hexagonal Wrench 3.0mm          | 1          |          |      |              |            |               |
| TLA040    | 六角板手    | Hexagonal Wrench 4.0mm          | 1          |          |      |              |            |               |
| TLA050    | 六角板手    | Hexagonal Wrench 5.0mm          | 1          |          |      |              |            |               |
| TLC015    | 起子型六角板手 | Straight Hexagonal Driver 1.5mm | 1          |          |      |              |            |               |
| TRB07×08  | 開口板手    | Open-End Wrench                 | 1          |          |      |              |            |               |
| ZMB05008  | 螺絲      | Screw(M5-0.8x12)                | 2          |          |      |              |            |               |

## SST-8812BL

## P. SST-8822BL零件號碼與頁數對照 NUMERICAL PARTS-LIST

| 零件號碼<br>PARTS NO. | 頁數<br>PAGE | 零件號碼<br>PARTS NO. | 頁數<br>PAGE | 零件號碼<br>PARTS NO. | 頁數<br>PAGE | 零件號碼<br>PARTS NO. | 頁數<br>PAGE | 零件號碼<br>PARTS NO. | 頁數<br>PAGE |
|-------------------|------------|-------------------|------------|-------------------|------------|-------------------|------------|-------------------|------------|
| 51003-41900       | 28         | ACI1023-0A        | 8          | ACI1061-2A        | 6          | ACI1121-0B        | 14         | ACI1174-0A        | 14         |
| 51003-45160       | 28         | ACI1024-0A        | 8          | ACI1063-0B        | 6          | ACI1122-0B        | 14         | ACI1180-0A        | 10         |
| 51003-45200       | 28         | ACI1025-0A        | 8          | ACI1064-0A        | 6          | ACI1123-0B        | 14         | ACI1181-0A        | 10         |
| 51003-45300       | 28         | ACI1025-2A        | 8          | ACI1064-1A        | 5          | ACI1124-0B        | 14         | ACI1183-0A        | 10         |
| 51003-45400       | 28         | ACI1026-0A        | 8          | ACI1064-2A        | 6          | ACI1125-0B        | 14         | ACI1184-0A        | 10         |
| 830-7C            | 24         | ACI1026-1A        | 8          | ACI1065-0A        | 6          | ACI1126-0B        | 14         | ACI1185-0A        | 10         |
| 8812185100        | 20         | ACI1027-0A        | 8          | ACI1065-0B        | 6          | ACI1127-0B        | 14         | ACI1188-0B        | 10         |
| A1025-0C          | 8          | ACI1027-6A        | 8          | ACI1065-1A        | 6          | ACI1128-0B        | 14         | ACI1189-0A        | 10         |
| A1034-0C          | 8          | ACI1029-0A        | 8          | ACI1066-0A        | 5          | ACI1130-0B        | 14         | ACI1190-0A        | 10         |
| A7001-0A          | 30         | ACI1030-0A        | 8          | ACI1067-0A        | 6          | ACI1131-0B        | 14         | ACI1193-0B        | 10         |
| A7010-0A          | 30         | ACI1031-0A        | 8          | ACI1067-1A        | 6          | ACI1132-0B        | 14         | ACI1194-0B        | 10         |
| A7010-1A          | 30         | ACI1033-0A        | 8          | ACI1067-2A        | 5          | ACI1133-0B        | 14         | ACI1195-0B        | 10         |
| A7010-2A          | 30         | ACI1034-0A        | 8          | ACI1070-0A        | 6          | ACI1134-0C        | 12         | ACI1196-0A        | 10         |
| A7012-1A          | 30         | ACI1034-1A        | 8          | ACI1070-1A        | 6          | ACI1137-0B        | 14         | ACI1197-0A        | 10         |
| A7012-4A          | 28         | ACI1034-3A        | 8          | ACI1074-0A        | 6          | ACI1138-0B        | 14         | ACI1200-0A        | 10         |
| A7040-0A          | 30         | ACI1034-4A        | 8          | ACI1075-207B      | 6          | ACI1140-0B        | 2          | ACI1203-0A        | 10         |
| AB7006-0A         | 20         | ACI1035-3A        | 8          | ACI1076-0A        | 5          | ACI1150-0B        | 14         | ACI1204-0A        | 10         |
| AB7006-0A         | 30         | ACI1035-4A        | 8          | ACI1081-0A        | 2          | ACI1151-0B        | 14         | ACI1205-0A        | 10         |
| AB8134-0A         | 24         | ACI1036-0A        | 8          | ACI1082-0A        | 2          | ACI1152-0B        | 14         | ACI1206-0A        | 10         |
| ACI1010-0A        | 2          | ACI1037-0A        | 8          | ACI1083-0A        | 5          | ACI1153-0B        | 14         | ACI1207-0A        | 10         |
| ACI1012-0A        | 2          | ACI1038-0B        | 8          | ACI1090-0A        | 6          | ACI1154-0A        | 14         | ACI1208-0A        | 10         |
| ACI1012-0B        | 2          | ACI1038-3A        | 8          | ACI1091-0A        | 6          | ACI1156-0B        | 14         | ACI1209-0A        | 10         |
| ACI1013-0B        | 2          | ACI1038-4A        | 8          | ACI1092-0A        | 6          | ACI1157-0A        | 14         | ACI1211-0A        | 10         |
| ACI1013-0C        | 2          | ACI1039-0A        | 22         | ACI1093-0A        | 6          | ACI1158-0A        | 14         | ACI1212-0A        | 10         |
| ACI1014-0B        | 2          | ACI1040-0B        | 8          | ACI1095-0A        | 6          | ACI1160-0B        | 14         | ACI1213-0A        | 12         |
| ACI1020-0A        | 8          | ACI1040-1B        | 8          | ACI1100-0B        | 4          | ACI1160-1B        | 14         | ACI1213-1A        | 12         |
| ACI1020-1A        | 8          | ACI1041-0A        | 8          | ACI1103-0A        | 4          | ACI1161-0B        | 14         | ACI1213-2A        | 12         |
| ACI1020-2A        | 8          | ACI1042-0A        | 8          | ACI1104-0B        | 4          | ACI1162-0B        | 14         | ACI1214-1A        | 10         |
| ACI1020-3A        | 8          | ACI1042-3A        | 8          | ACI1104-0D        | 4          | ACI1164-0B        | 14         | ACI1218-0A        | 10         |
| ACI1020-4A        | 8          | ACI1043-0A        | 8          | ACI1104-1B        | 4          | ACI1166-0B        | 14         | ACI1219-0A        | 10         |
| ACI1020-6A        | 8          | ACI1044-0B        | 8          | ACI1105-0A        | 4          | ACI1167-0B        | 14         | ACI1219-1A        | 10         |
| ACI1021-0A        | 8          | ACI1060-0A        | 6          | ACI1105-3A        | 4          | ACI1170-0B        | 14         | ACI1219-2A        | 10         |
| ACI1021-3A        | 8          | ACI1060-0B        | 6          | ACI1105-4A        | 4          | ACI1171-0A        | 14         | ACI1223-0A        | 10         |
| ACI1021-4A        | 8          | ACI1061-0A        | 6          | ACI1106-0A        | 4          | ACI1172-1A        | 14         | ACI1225-0A        | 10         |
| ACI1022-0A        | 8          | ACI1061-1A        | 6          | ACI1116-0B        | 14         | ACI1173-0A        | 14         | ACI1227-0A        | 10         |

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| ACI1241-0B        | 2          | ACI1452-0A        | 12         | ACI1534-2B        | 8          | AC4227-0A         | 16         | AC6010-0A         | 20         |
| ACI1279-0A        | 14         | ACI1453-0A        | 12         | ACI1535-0A        | 8          | AC4228-0A         | 16         | AC6015-0A         | 20         |
| ACI1280-0B        | 14         | ACI1502-0A        | 12         | ACI1536-0A        | 8          | AC4229-0C         | 16         | AC6016-0A         | 20         |
| ACI1281-0B        | 14         | ACI1503-0A        | 12         | ACI1537-0A        | 8          | AC4230-0A         | 16         | AC6016-0D         | 20         |
| ACI1282-0A        | 14         | ACI1504-0A        | 12         | AC3010-0A         | 16         | AC4231-0A         | 16         | AC6016-5D         | 20         |
| ACI1283-0B        | 14         | ACI1505-0A        | 12         | AC3011-0A         | 16         | AC4232-0A         | 16         | AC6017-0A         | 20         |
| ACI1284-0A        | 14         | ACI1506-0A        | 12         | AC3012-0A         | 16         | AC4233-0A         | 16         | AC6018-0A         | 20         |
| ACI1286-0A        | 14         | ACI1507-0A        | 12         | AC3013-0A         | 16         | AC4234-0A         | 4          | AC6018-0D         | 20         |
| ACI1287-0A        | 14         | ACI1508-0A        | 12         | AC3021-0A         | 12         | AC4235-0A         | 16         | AC6023-0A         | 2          |
| ACI1320-0B        | 4          | ACI1510-0A        | 12         | AC3022-0A         | 16         | AC4236-0A         | 16         | AC6024-0A         | 2          |
| ACI1322-0A        | 4          | ACI1510-1A        | 12         | AC4010-0B         | 4          | AC4237-1A         | 16         | AC6024-0D         | 2          |
| ACI1324-0B        | 4          | ACI1510-2A        | 12         | AC4014-0A         | 4          | AC4238-0A         | 16         | AC6030-0A         | 20         |
| ACI1325-0B        | 4          | ACI1511-0A        | 12         | AC4015-0A         | 22         | AC4239-0A         | 16         | AC6030-0D         | 20         |
| ACI1326-0B        | 4          | ACI1511-1A        | 12         | AC4025-0A         | 20         | AC4240-0A         | 4          | AC6030-5A         | 20         |
| ACI1327-0B        | 4          | ACI1511-2A        | 12         | AC4026-0A         | 4          | AC4320-0B         | 24         | AC6031-0A         | 20         |
| ACI1341-0B        | 28         | ACI1512-0A        | 12         | AC4040-0B         | 16         | AC4321-0B         | 24         | AC6031-0D         | 20         |
| ACI1342-0B        | 24         | ACI1513-0A        | 12         | AC4041-0C         | 16         | AC4322-0A         | 24         | AC6031-5A         | 20         |
| ACI1343-0B        | 24         | ACI1514-0A        | 12         | AC4042-0B         | 16         | AC4325-0B         | 16         | AC6033-0A         | 20         |
| ACI1344-0B        | 24         | ACI1514-1A        | 12         | AC4043-0B         | 16         | AC4326-0B         | 16         | AC6035-0A         | 20         |
| ACI1361-0B        | 26         | ACI1514-2A        | 12         | AC4046-0B         | 16         | AC4334-0B         | 24         | AC6040-0A         | 18         |
| ACI1362-0B        | 26         | ACI1515-0A        | 12         | AC4048-0A         | 16         | AC4335-0B         | 24         | AC6041-0A         | 18         |
| ACI1373-0B        | 26         | ACI1515-1A        | 12         | AC4080-0A         | 2          | AC4362-0A         | 26         | AC6042-0A         | 18         |
| ACI1374-0B        | 26         | ACI1515-2A        | 12         | AC4081-0A         | 2          | AC4411-0A         | 22*        | AC6043-0A         | 18         |
| ACI1375-0B        | 26         | ACI1516-0A        | 12         | AC4082-0A         | 2          | AC4413-0A         | 22         | AC6044-0A         | 18         |
| ACI1420-0B        | 12         | ACI1524-0A        | 8          | AC4130-0A         | 4          | AC4414-0A         | 22         | AC6045-0A         | 18         |
| ACI1423-0A        | 12         | ACI1525-0A        | 8          | AC4131-0A         | 4          | AC4415-0A         | 22         | AC6046-0B         | 18         |
| ACI1424-0A        | 12         | ACI1526-0A        | 8          | AC4133-0A         | 4          | AC4417-0A         | 22         | AC6048-0A         | 18         |
| ACI1425-0A        | 12         | ACI1527-0A        | 8          | AC4139-0A         | 16         | AC4459-0A         | 22         | AC6048-0B         | 18         |
| ACI1426-0B        | 16         | ACI1528-0A        | 8          | AC4220-1A         | 16         | AC6001-0A         | 18         | AC6048-0D         | 18         |
| ACI1428-0B        | 12         | ACI1529-0A        | 8          | AC4220-2A         | 16         | AC6002-0A         | 20         | AC6048-1A         | 18         |
| ACI1429-0B        | 12         | ACI1530-0B        | 8          | AC4221-0A         | 16         | AC6002-0B         | 20         | AC6048-1B         | 18         |
| ACI1430-0A        | 12         | ACI1531-0A        | 8          | AC4223-0B         | 16         | AC6002-0D         | 20         | AC6048-1D         | 18         |
| ACI1431-0A        | 12         | ACI1532-0A        | 8          | AC4224-0B         | 16         | AC6002-5A         | 20         | AC6048-5A         | 18         |
| ACI1432-0A        | 12         | ACI1533-0A        | 8          | AC4225-0A         | 16         | AC6009-1A         | 20         | AC6048-6A         | 18         |
| ACI1450-0A        | 12         | ACI1534-1B        | 8          | AC4226-0A         | 16         | AC6009-2A         | 20         | AC6049-0A         | 18         |

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| 零件號碼<br>PARTS NO. | 頁數<br>PAGE | 零件號碼<br>PARTS NO. | 頁數<br>PAGE | 零件號碼<br>PARTS NO. | 頁數<br>PAGE | 零件號碼<br>PARTS NO. | 頁數<br>PAGE           |          |       |
|-------------------|------------|-------------------|------------|-------------------|------------|-------------------|----------------------|----------|-------|
| AC6050-0D         | 18         | AC7006-0A         | 30         | BB6000ZZ          | 16         | RA200260          | 16                   | WA040012 | 14    |
| AC6050-207A       | 18         | AC7015-0A         | 28         | BB6004ZZNR        | 4          | RA300120          | 12                   | WA040013 | 12    |
| AC6050-3A         | 18         | AC7015-0B         | 28         | BB-608VV          | 6          | RA300130          | 16                   | WA040027 | 6     |
| AC6051-0B         | 18         | AC7015-0C         | 28         | BB608ZZ           | 4          | RB100350          | 16                   | WA050011 | 8,14  |
| AC6053-0A         | 18         | AC7016-0B         | 28         | BB6204ZZNR        | 4          | RB200080          | 4,14                 | WA050013 | 16    |
| AC6053-1A         | 18         | AC7016-1B         | 28         | BB-624ZZC         | 6          | RC080050          | 22                   | WA050020 | 8     |
| AC6054-0A         | 18         | AC7017-0B         | 28         | BB-625ZZ          | 12         | RE000030          | 8,10                 | WA059001 | 16    |
| AC6108-0A         | 22         | AC7017-1B         | 28         | BD101210          | 10         | RE000040          | 8,10,14,16,<br>22,28 | WA060020 | 10    |
| AC6108-5A         | 22         | AC7021-0B         | 28         | BN091210          | 12         | RE000050          | 10                   | WA060028 | 24    |
| AC6110-0A         | 22         | AC7022-0C         | 28         | BN101310          | 16,20      | RE000060          | 6,14,22              | WA060035 | 2,18  |
| AC6110-5A         | 22         | AC7024-0A         | 28         | BN283313          | 14         | RE000080          | 16                   | WA069007 | 20    |
| AC6111-0A         | 22         | AC7025-0A         | 28         | BNHK0609          | 12         | RU20UC-0          | 24                   | WA080023 | 6     |
| AC6111-5A         | 22         | AC7028-0A         | 28         | BNHK0810          | 20         | RU20UC-05         | 26                   | WA100003 | 16    |
| AC6114-1A         | 22         | AC7028-0B         | 28         | BTN102402         | 16         | RU20UC3           | 26                   | WA200001 | 4     |
| AC6114-5A         | 22         | AC7028-2A         | 28         | BTW102410         | 16         | SEN0700700        | 26                   | WB051001 | 10    |
| AC6115-0A         | 22         | AC7033-0A         | 28         | EV4062-0A         | 16         | SEN0700700        | 2,16                 | WB060002 | 14    |
| AC6115-5A         | 22         | AC7034-0A         | 28         | EY7026-0A         | 28         | SEN0880750        | 2                    | WC200002 | 4     |
| AC6116-0A         | 22         | AC7035-0A         | 28         | INDPX5#16         | 6,30       | SEN1050500        | 2                    | WG000006 | 20    |
| AC6117-0A         | 22         | AC7036-0A         | 28         | J7006-0A          | 20,30      | SEN1350450        | 2                    | WH208008 | 22    |
| AC6117-5A         | 22         | AC7037-0A         | 28         | J7006-5A          | 20,30      | SEN1470701        | 2                    | WH228001 | 14    |
| AC6118-0A         | 22         | AC7038-0A         | 28         | J7024-0A          | 28         | SEN1550750        | 2                    | WH242001 | 4     |
| AC6118-5A         | 22         | AC7039-0A         | 28         | J7050-0A          | 30         | SKRT470-R         | 20                   | XA200015 | 6     |
| AC6150-0B         | 20         | AC7047-0A         | 30         | J7050-1A          | 30         | SKRT545FG         | 20                   | XA300015 | 14    |
| AC6150-0D         | 20         | AC7170-0A         | 30         | KRT1971           | 20         | TLA013            | 30                   | XA300020 | 14    |
| AC6150-5D         | 20         | AC8048-0A         | 24         | OBM00020          | 12,20      | TLA020            | 30                   | XA300030 | 12,14 |
| AC6151-0A         | 20         | AC8080-0A         | 22         | OBM00040          | 4          | TLA025            | 30                   | XA300250 | 6     |
| AC6151-0B         | 20         | AC8100-0A         | 22         | OPM0052240        | 8          | TLA030            | 30                   | XA300280 | 26    |
| AC6151-0D         | 20         | AC8100-1A         | 22         | OPM0058190        | 8          | TLA040            | 30                   | XA300400 | 26    |
| AC6156-0A         | 20         | AC8100-2A         | 22         | OPM00601          | 8          | TLA050            | 30                   | XA300410 | 26    |
| AC6157-0A         | 20         | AC8110-0A         | 2          | OPM0193400        | 8          | TLC015            | 30                   | XA500950 | 26    |
| AC6158-0A         | 20         | AC8120-0A         | 2          | OPM090210         | 14         | TRB07x08          | 30                   | XB103001 | 6     |
| AC6159-0A         | 20         | AC8140-0A         | 24         | PD1284-0A         | 28         | VJT62808B         | 24                   | XB103003 | 18    |
| AC6160-0A         | 20         | AC8141-0A         | 24         | RA100150          | 12         | WA030001          | 8                    | XB122003 | 20    |
| AC6160-5A         | 20         | AC8150-0A         | 24         | RA100160          | 12         | WA039001          | 10                   | XB400003 | 20    |
| AC7006-0A         | 20         | AC8160-0A         | 24         | RA200220          | 4          | WA040009          | 8                    | XB400066 | 6     |

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| 零件號碼<br>PARTS NO. | 頁數<br>PAGE | 零件號碼<br>PARTS NO. | 頁數<br>PAGE | 零件號碼<br>PARTS NO. | 頁數<br>PAGE | 零件號碼<br>PARTS NO. | 頁數<br>PAGE  | 零件號碼<br>PARTS NO. | 頁數<br>PAGE   |
|-------------------|------------|-------------------|------------|-------------------|------------|-------------------|-------------|-------------------|--------------|
| XB400067          | 6          | ZMA04006          | 14,20,22   | ZMB06023          | 10,28      | ZMH04012          | 26          | ZMK06030          | 14           |
| XP300125          | 6          | ZMA05002          | 28         | ZMC02002          | 22         | ZMH04015          | 20          | ZML03001          | 10           |
| XP300240          | 26         | ZMA05010          | 20         | ZMC02003          | 18         | ZMH05002          | 8,12,14     | ZML03002          | 22           |
| XP300260          | 26         | ZMA05013          | 18         | ZMC02005          | 22         | ZMH05003          | 16          | ZML04002          | 28           |
| XP300330          | 26         | ZMA06001          | 14,20      | ZMC03004          | 20         | ZMH06002          | 4,24        | ZML04009          | 12           |
| XP400013          | 28         | ZMA06002          | 16,22      | ZMC03005          | 18,22      | ZMH06003          | 4,20,26     | ZML05002          | 8,10         |
| XP500850          | 26         | ZMA06003          | 4          | ZMC03006          | 8          | ZMH06006          | 4,6,10,12,  | ZML06001          | 14           |
| XP600011          | 14         | ZMB02011          | 6          | ZMC03009          | 18,22      |                   | 14,22       | ZML20001          | 4            |
| YA015118          | 18         | ZMB03004          | 16,20      | ZMC04001          | 8          | ZMH06010          | 14,18       | ZMQ04010          | 2            |
| YA020070          | 8          | ZMB03005          | 16         | ZMC04011          | 12,14,26   | ZMH06013          | 4           | ZMQ04021          | 2,6,8,22,24, |
| YA020164          | 8          | ZMB03011          | 8          | ZMC04012          | 8          | ZMH06025          | 6           | ZMQ04021          | 26,28        |
| YA020178          | 8          | ZMB03020          | 6          | ZMC04014          | 4,20       | ZMH06026          | 18          | ZMQ05002          | 16           |
| YA020200          | 20         | ZMB03029          | 20         | ZMC04020          | 20         | ZMH08009          | 4,22        | ZMT03009          | 28           |
| YA030040          | 20         | ZMB03034          | 22         | ZMC04021          | 18         | ZMJ04001          | 16,22,28    | ZMT04001          | 28           |
| YA030080          | 20         | ZMB03047          | 8          | ZMC04026          | 20         | ZMJ04002          | 2,16        | ZMT04010          | 28           |
| YA032060          | 20         | ZMB04009          | 24         | ZMC05001          | 10         | ZMJ04005          | 14          | ZMT05001          | 28           |
| YA040130          | 12         | ZMB04011          | 26         | ZMC05002          | 20         | ZMJ05001          | 14,16       | ZMT05003          | 28           |
| YA040150          | 20         | ZMB04016          | 12         | ZMC05007          | 16         | ZMJ05002          | 2,4,14,22   |                   |              |
| YA0445130         | 16         | ZMB04023          | 2,18,24    | ZMC06009          | 2          | ZMJ05007          | 14,24       |                   |              |
| YA047110          | 26         | ZMB04029          | 10         | ZMC08004          | 18         | ZMJ05008          | 2           |                   |              |
| YA050120          | 20         | ZMB04032          | 2          | ZMD04009          | 24         | ZMJ05011          | 22          |                   |              |
| YA05012B          | 16         | ZMB04055          | 12         | ZMD05017          | 14         | ZMJ05013          | 12          |                   |              |
| YA060175          | 22         | ZMB04059          | 6          | ZMD06004          | 28         | ZMJ05014          | 16          |                   |              |
| YA060206          | 6,14       | ZMB04060          | 10         | ZMD06012          | 28         | ZMJ05020          | 4           |                   |              |
| YA080120          | 16         | ZMB04061          | 12         | ZMD06020          | 2          | ZMJ06003          | 4           |                   |              |
| YC010016          | 6          | ZMB04063          | 28         | ZME04009          | 8          | ZMJ06004          | 14,18,20,24 |                   |              |
| YC016010          | 10         | ZMB04067          | 6          | ZMF14005          | 10         |                   | 28          |                   |              |
| YD015006          | 6          | ZMB05003          | 24         | ZMG04027          | 14         | ZMJ06025          | 22          |                   |              |
| YD020010          | 14         | ZMB05004          | 16,24      | ZMG05028          | 14         | ZMK03005          | 10          |                   |              |
| YD030012          | 12         | ZMB05006          | 2          | ZMH03002          | 6          | ZMK03006          | 6           |                   |              |
| YD040010          | 12         | ZMB05008          | 30         | ZMH03006          | 6          | ZMK04019          | 6           |                   |              |
| ZMA02501          | 12         | ZMB05009          | 2          | ZMH04001          | 14         | ZMK04020          | 10          |                   |              |
| ZMA04001          | 6          | ZMB05028          | 14         | ZMH04002          | 16         | ZMK04023          | 22          |                   |              |
| ZMA04002          | 8          | ZMB05029          | 14         | ZMH04003          | 12,14      | ZMK05027          | 20          |                   |              |
| ZMA04005          | 12,20      | ZMB06022          | 4          | ZMH04005          | 8          | ZMK06027          | 10,14       |                   |              |