

SUN SPECIAL INDUSTRIAL SEWING MACHINE

PARTS BOOK

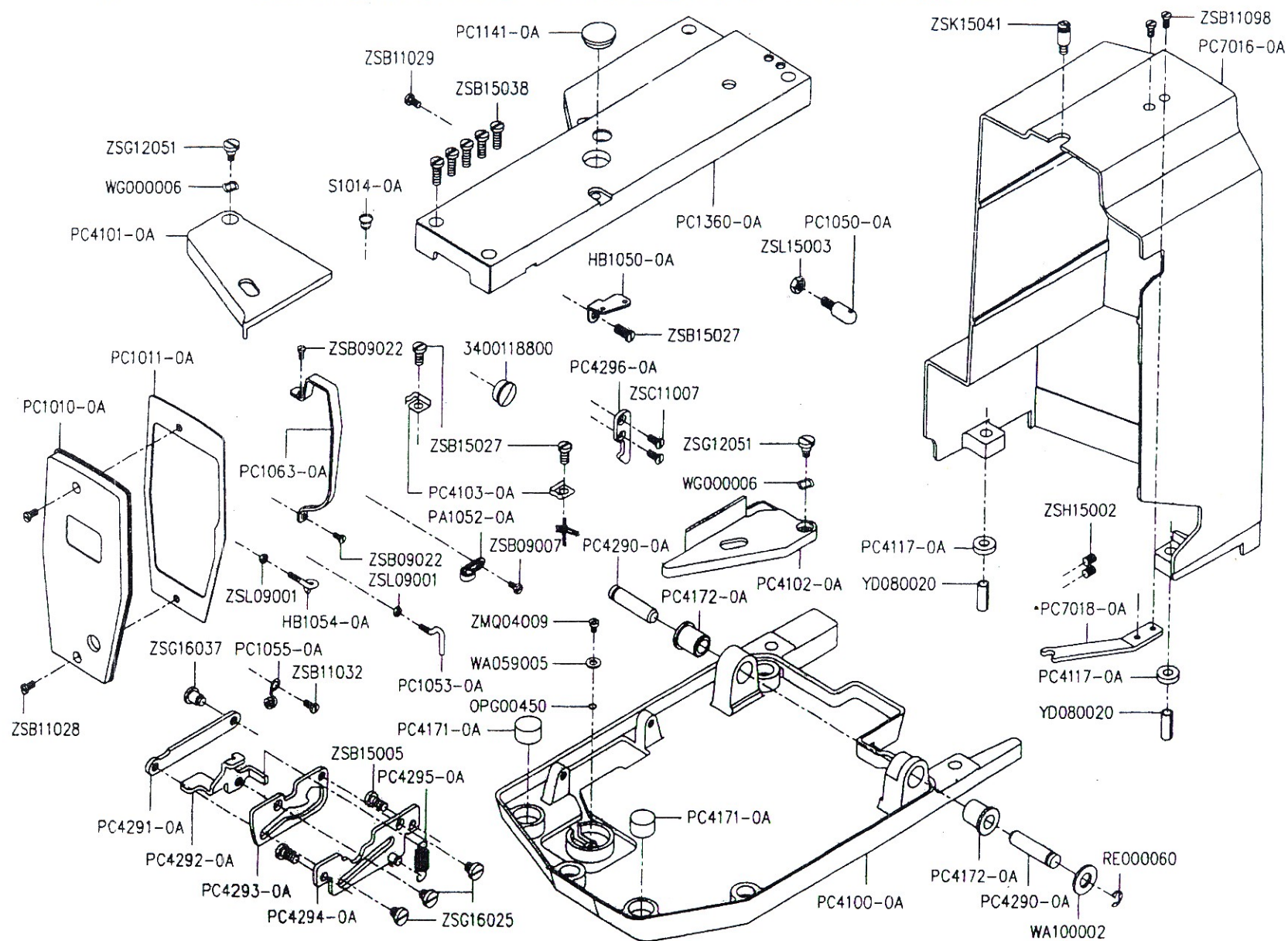
MODEL: SST-1842H
SST-1828M.

MODEL : SST-1828M / SST-1842H

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SST-1842H
A. SST-1828M

頭部外裝關係 FRAME & MISCELLANEOUS COVERS COMPONENTS

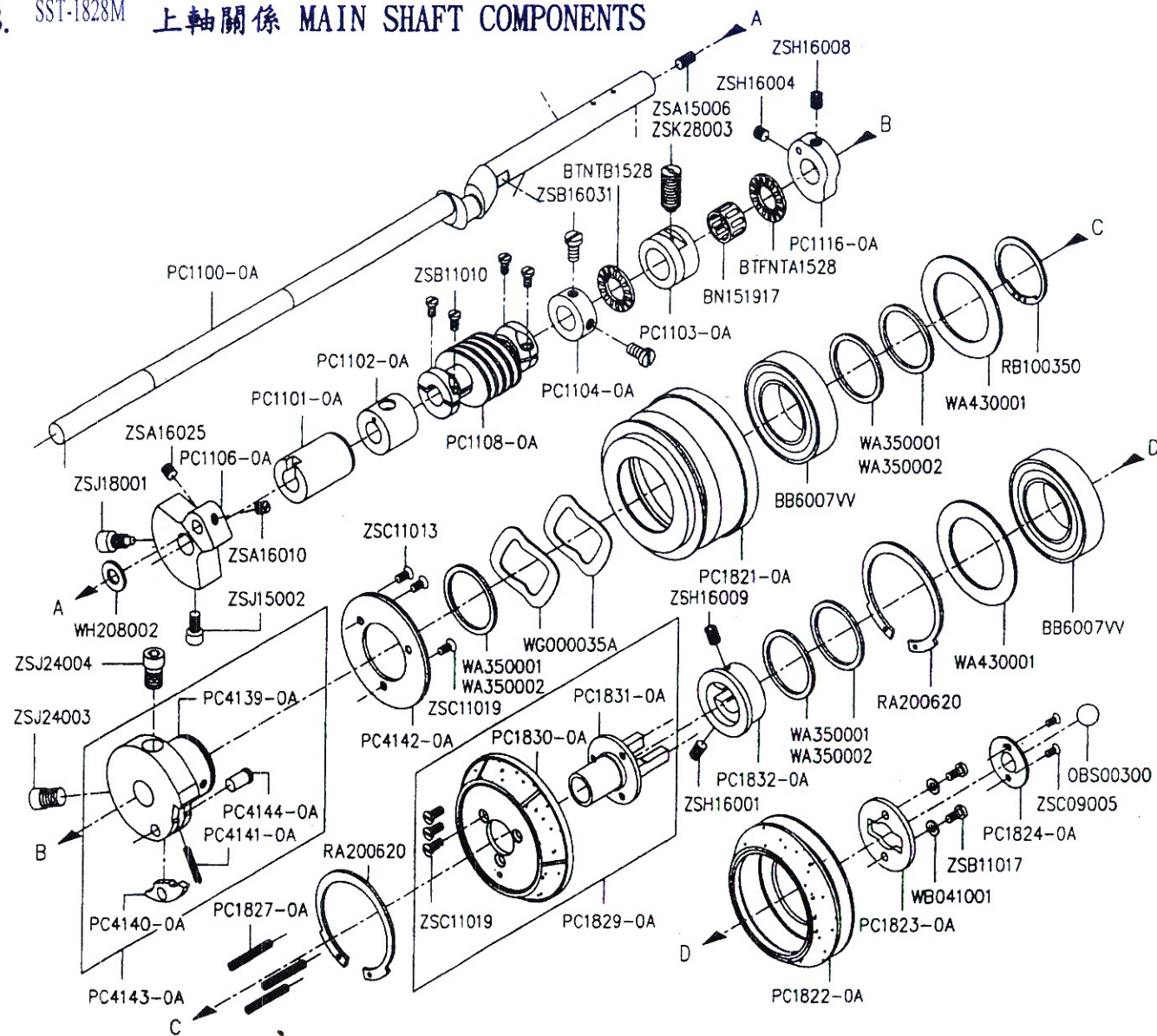


SST-1842H

A、SST-1828M 頭部外裝關係 FRAME & MISCELLANEOUS COVERS COMPONENTS

零件號碼	零件名稱	Name of Part	件數	零件號碼	零件名稱	Name of Part	件數	備註
Part No			Q, TY	Part No			Q, TY	Remar
340011880	橡膠塞	RUBBER PLUG	1	RE000060	E扣環	E-RING	1	
HB1050-0A	線掛	THREAD GUIDE PLATE	1	S1014-0A	橡膠塞	RUBBER PLUG	1	
HB1054-0A	線掛	THREAD GUIDE	1	WA059005	墊圈	WASHER	1	
OPG00450	O形環	RUBBER RING	1	WA100002	墊圈	WASHER	1	
PA1052-0A	線掛	ARM THREAD GUIDE A	1	WG000006	墊圈	WAVED WASHER	2	
PC1010-0A	面板	FACE PLATE ASM.	1	YD080020	彈簧銷	SPRING PIN	2	
PC1011-0A	面板墊片	FACE PACKING	1	ZMQ04009	螺絲	SCREW (M4-0.7x6)	1	
PC1050-0A	線掛	FIRST THREAD GUIDE	1	ZSB09022	螺絲	SCREW (9/64-40x8)	2	
PC1053-0A	L形線掛	L-SHAPED THREAD GUIDE A	1	ZSB11028	螺絲	SCREW (11/64-40x10)	2	
PC1055-0A	線掛	ARM THREAD GUIDE B	1	ZSB11029	螺絲	SCREW (11/64-40x7)	1	
PC1063-0A	天秤蓋	THREAD TAKE-UP LEVER OIL GUARD	1	ZSB11032	螺絲	SCREW (11/64-40x7.8)	1	
PC1141-0A	橡膠塞	RUBBER PLUG	1	ZSB11082	螺絲	SCREW (11/64-40x6.5)	1	
PC1360-0A	頂蓋	TOP COVER	1	ZSB11098	螺絲	SCREW (11/64-40x8.7)	2	
PC4100-0A	底座盤	BED FITTING BASE	1	ZSB15005	螺絲	SCREW (15/64-28x12)	2	
PC4101-0A	防塵蓋 B	BED COVER B	1	ZSB15027	螺絲	SCREW (15/64-28x7)	3	
PC4102-0A	防塵蓋 A	BED COVER A	1	ZSB15038	螺絲	SCREW (15/64-28x11.5)	5	
PC4103-0A	彈簧板	SPRING	2	ZSC11007	螺絲	SCREW (11/64-40x8.5)	2	
PC4117-0A	橡膠墊圈	RUBBER WASHER	2	ZSG12051	螺絲	HINGE SCREW (3/16-28x5.3)	2	
PC4171-0A	橡膠墊	VIBRATION-PROOF RUBBER	2	ZSG16025	螺絲	HINGE SCREW (1/4-40x3.2)	2	
PC4172-0A	橡膠襯套	RUBBER BUSH	2	ZSG16037	螺絲	HINGE SCREW (1/4-40x3.2)	2	
PC4290-0A	旋轉基準銷	BASE CONNECTING PIN	2	ZSH15002	螺絲	SCREW (15/64-28x8)	2	
PC4291-0A	支撐桿	STAY	1	ZSK15041	螺絲	SPRING RACK	1	
PC4292-0A	底座旋轉板	BED ROCKER	1	ZSL09001	螺帽	NUT (9/64-40)	2	
PC4293-0A	旋轉停止板	STAY ROCKER	1	ZSL15003	螺帽	NUT (15/64-28)	1	
PC4294-0A	停止定位板組	STAY GUIDE ASM.	1					
PC4295-0A	彈簧	THREAD TENSION SPRING	1					
PC4296-0A	底座掛勾	BED FITTING HOOK	1					
PC7016-0A	皮帶蓋	BELT COVER	1					
PC7018-0A	皮帶蓋固定板	BELT COVER FIXING PLATE	1					

SST-1842H
 B. SST-1828M 上軸關係 MAIN SHAFT COMPONENTS



SST-1842H

B、SST-1828M 上軸關係 MAIN SHAFT COMPONENTS

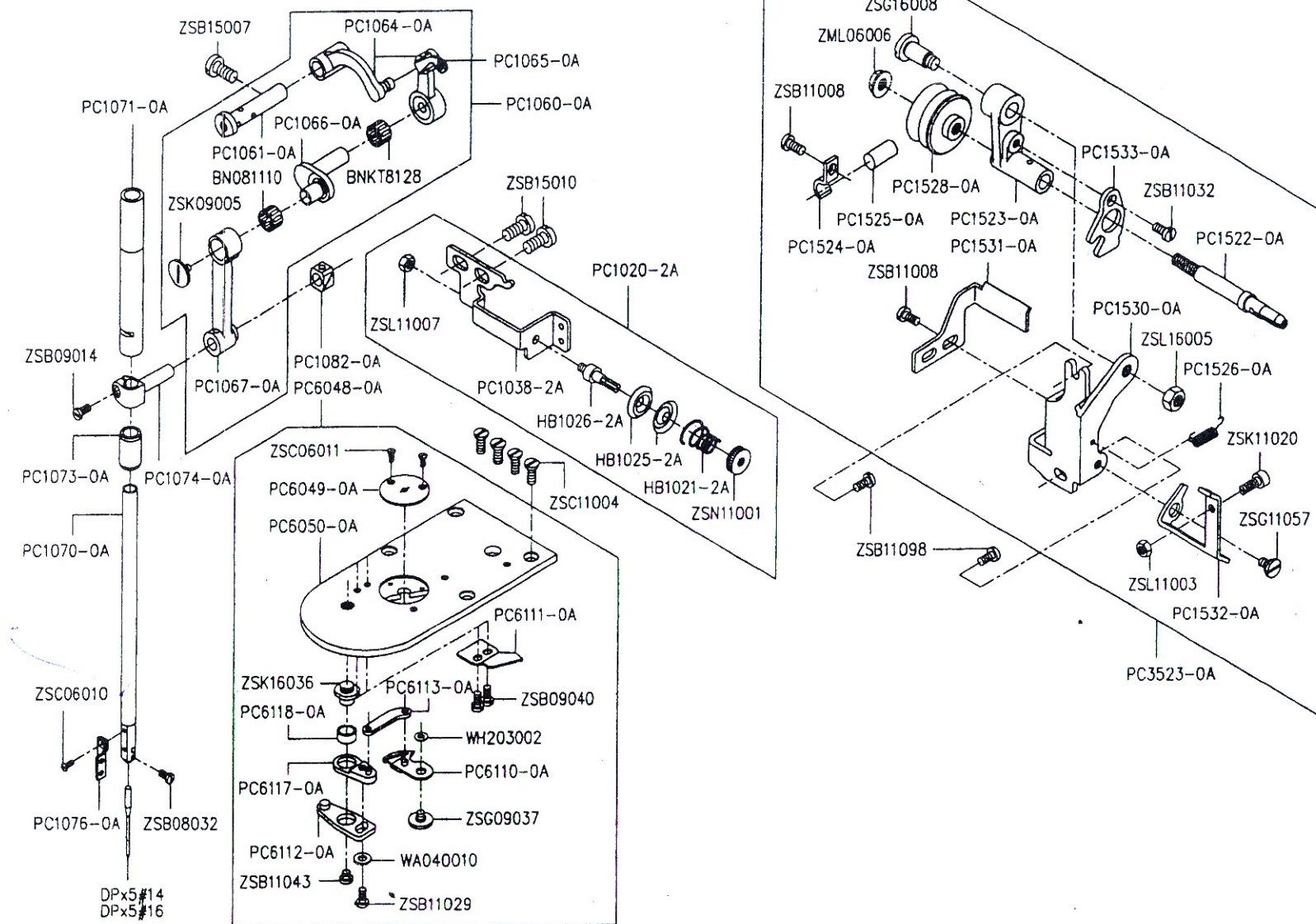
零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY	零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY	備註 Remar
BB6007VV	軸承	BEARING	2	RA200620	孔用C扣環	RETAINING RING	2	
BN151917	針狀軸承	MAIN SHAFT NEEDLE BEARING B	1	RB100350	軸用C扣環	RETAINING RING	1	
BTNTB1528	止推軸承	UPPER SHAFT THRUST BEARING	2	WA350001	填隙片	SPACER	8	
OBS00300	鋼珠	STOP-MOTION BALL	1	WA350002	墊圈	PULLEY SPACER	2	
PC1100-0A	上軸	MAIN SHAFT	1	WA430001	墊圈	WASHER	2	
PC1101-0A	上軸套管(前)	UPPER SHAFT FRONT METAL	1	WB041001	墊圈	SPRING WASHER	2	
PC1102-0A	上軸套管(中)	UPPER SHAFT INNER METAL	1	WG000035A	波浪形墊圈	SPRING	2	
PC1103-0A	上軸套管(後)	UPPER SHAFT REAR METAL	1	WH208002	墊圈	NEEDLE ROD CRANK WASHER	1	
PC1104-0A	定環	THRUST COLLAR ASM.	1	ZSA15006	螺絲	SCREW (15/64-28x12)	1	
PC1106-0A	凸輪	COUNTER WEIGHT	1	ZSA16010	螺絲	SCREW (1/4-40x4.5)	1	
PC1108-0A	蝸桿	WORM ASM.	1	ZSA16025	螺絲	SCREW (1/4-40x6)	1	
PC1116-0A	切線凸輪	THREAD CUTTING CUM ASM.	1	ZSB11010	螺絲	SCREW (11/64-40x14)	(4)	
PC1821-0A	高速皮帶輪	HIGH SPEED PULLEY	1	ZSB11017	螺絲	SCREW (11/64-40x12)	2	
PC1822-0A	低速皮帶輪(組)	SLOW SPEED PULLEY	1	ZSB16031	螺絲	SCREW (1/4-40x11)	(2)	
PC1823-0A	低速皮帶輪板	SLOW SPEED PULLEY PLATE	1	ZSC09005	螺絲	SCREW (9/64-40x7.5)	2	
PC1824-0A	鋼珠支持板	BALL RETAINER	1	ZSC11007	螺絲	SCREW (11/64-40x8.5)	2	
PC1827-0A	彈簧	SLOW SPEED PULLEY SPRING	3	ZSC11019	螺絲	SCREW (11/64-40x5.5)	4	
PC1829-0A	皮帶輪組	PULLEY ASM.	1	ZSH16001	螺絲	SCREW (1/4-40x6)	1	
PC1830-0A	皮帶輪	PULLEY	(1)	ZSH16004	螺絲	SCREW (1/4-40x10)	(1)	
PC1831-0A	皮帶輪軸	PULLEY SHAFT	(1)	ZSH16008	螺絲	SCREW (1/4-40x11.5)	(1)	
PC1832-0A	低速皮帶輪軸	SLOW SPEED PULLEY SHAFT	1	ZSH16009	螺絲	SCREW (1/4-40x11)	1	
PC4139-0A	停止凸輪器	STOP-MOTION CAM	(1)	ZSJ15002	螺絲	SCREW ((15/64-28x14)	1	
PC4140-0A	遮斷用爪	STOP MOTION CAM LATCH	(1)	ZSJ18001	螺絲	SCREW (9/32-28x16.5)	1	
PC4141-0A	彈簧	SAFETY PLATE STOPPER SPRING	(1)	ZSJ24003	螺絲	SCREW (3/8-28x14.5)	1	
PC4142-0A	高速離合器(組)	HIGH SPEED CLUTCH PLATE ASM.	1	ZSJ24004	螺絲	SCREW (3/8-28x19.5)	1	
PC4143-0A	停止凸輪器組	STOP-MOTION CAM ASM.	1	ZSK28003	注油螺絲	SET SCREW	1	
PC4144-0A	銷	PIN	(1)					

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C.

針棒關係 NEEDLE BAR COMPONENTS



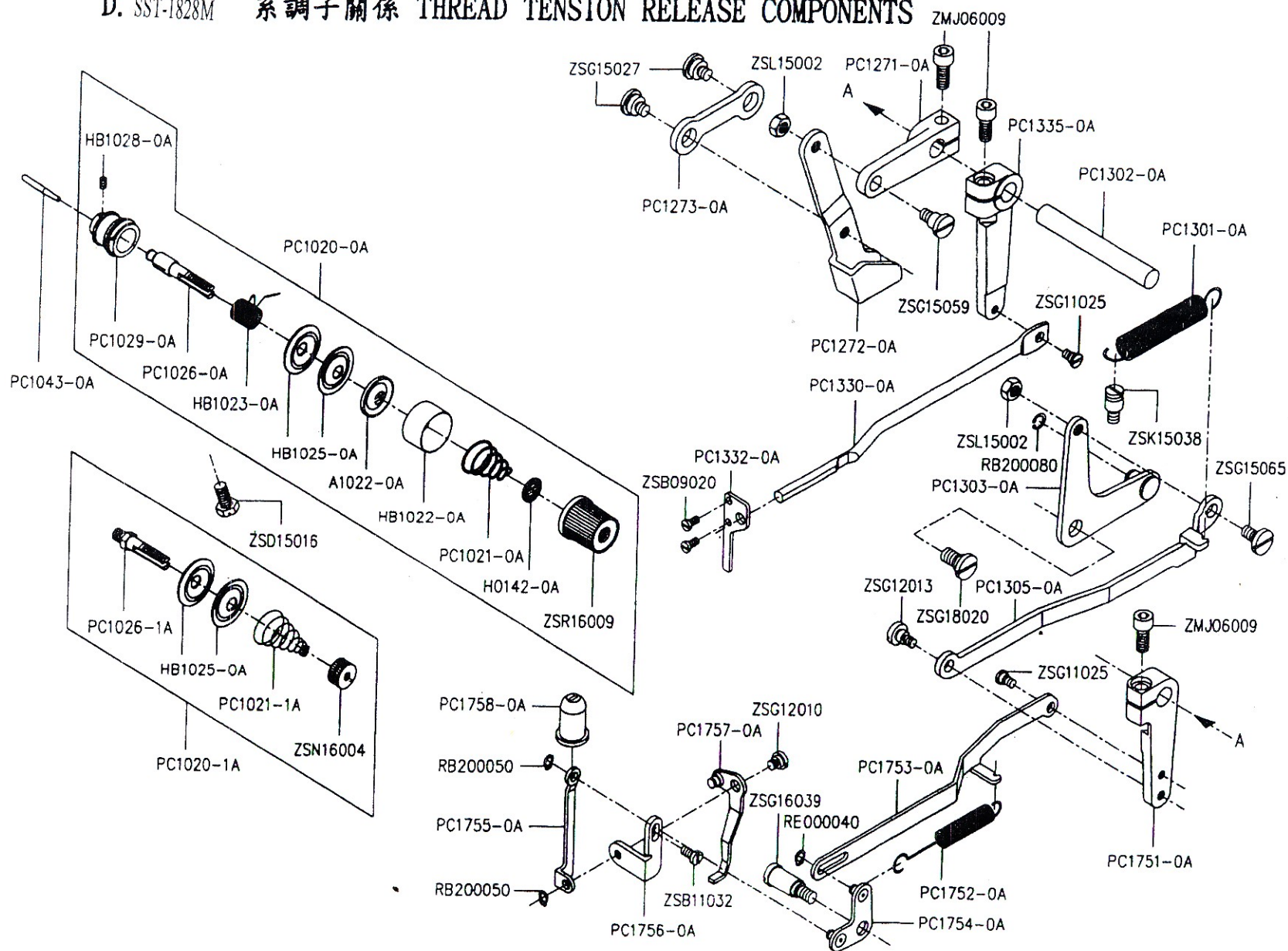
SST-1842H

C. SST-1828M 針棒關係 NEEDLE BAR COMPONENTS

零件號碼 Part No	零件名稱 Name of Part	件數 Q, TY	零件號碼 Part No	零件名稱 Name of Part	件數 Q, TY	備註 Remar
BN081110	針狀軸承 --- NEEDLE DRIVING LEVER BEARING C ---	(1)	PC6050-0A	針板 ----- NEEDLE PLATE ASM. -----	(1)	
BNKT8128	針狀軸承 --- NEEDLE BEARING -----	(1)	PC6110-0A	活動刀組 -- MOVING KNIFE ASM. -----	(1)	
DPx5#14	針 ----- NEEDLE DPx5#14 -----	1	PC6111-0A	固定刀 ---- FIXING KNIFE -----	(1)	
DPx5#16	針 ----- NEEDLE DPx5#16 -----	1	PC6112-0A	切線連桿組 THREAD CUTTER LEVER ADM., LARGE	(1)	
HB1021-2A	調彈簧 ----- BOBBIN WINDER TENSION SPRING -----	(1)	PC6113-0A	切刀連桿 -- MOVING KNIFE LINK -----	(1)	
HB1025-2A	壓線盤 ----- BOBBIN WINDER TENSION DISC -----	(2)	PC6117-0A	切線連結板組 THREAD CUTTING LEVER, SMALL	(1)	
HB1026-2A	調整螺絲棒 - BOBBIN WINDER TENSION POST -----	(1)	PC6118-0A	軸環 ----- THREAD CUTTING LEVER RING	(1)	
PC1020-2A	捲線壓力調整組 THREAD GUIDE BRACKET ASM. -----	1	WA040010	墊圈 ----- WASHER -----	(2)	
PC1038-2A	捲線壓力調整 THREAD GUIDE BRACKET -----	(1)	WH203002	墊片 ----- MOVING KNIFE WASHER C ---	(1)	
PC1060-0A	天秤組 ----- LINK BALANCE ASM. -----	1	ZML06006	螺帽 ----- NUT M6 -----	(1)	
PC1061-0A	天秤支軸 --- BALANCE CRANK PIN -----	(1)	ZSB08032	螺絲 ----- SCREW (1/8-44x3) -----	1	
PC1065-0A	天秤 ----- BALANCE ASM. -----	(1)	ZSB09014	螺絲 ----- SCREW (9/64-40x6) -----	(1)	
PC1066-0A	針棒曲柄 --- NEEDLE ROD CRANK -----	(1)	ZSB09040	螺絲 ----- SCREW (9/64-40x3.5) -----	(2)	
PC1067-0A	針棒連桿 --- NEEDLE BAR CRANK ROD -----	(1)	ZSB11008	螺絲 ----- SCREW (11/64-40x5) -----	(2)	
PC1070-0A	針棒 ----- NEEDLE BAR -----	1	ZSB11029	螺絲 ----- SCREW (11/64-40x7) -----	(1)	
PC1071-0A	針棒套管(上) NEEDLE ROD METAL -----	1	ZSB11032	螺絲 ----- SCREW (11/64-40x7.8) -----	(1)	
PC1073-0A	針棒套管(下) NEEDLE ROD LOWER METAL -----	1	ZSB11043	螺絲 ----- SCREW (11/64-40x4) -----	(1)	
PC1074-0A	針棒拉基 --- NEEDLE ROD HOLDER ASM. -----	1	ZSB11098	螺絲 ----- SCREW (11/64-40x8.7) -----	2	
PC1076-0A	針棒線掛 --- NEEDLE BAR THREAD GUIDE -----	1	ZSB15007	螺絲 ----- SCREW (15/64-28x12) -----	1	
PC1082-0A	滑塊 ----- SQUARE BLOCK -----	1	ZSB15010	螺絲 ----- SCREW (15/64-28x10) -----	2	
PC1522-0A	捲線軸 ----- BOBBIN WINDER SHAFT -----	(1)	ZSC06010	螺絲 ----- SCREW (3/32-56x5.1) -----	1	
PC1523-0A	槓桿 ----- BOBBIN WINDER SPINDLE BUSHING -----	(1)	ZSC06011	螺絲 ----- SCREW (3/32-56x2.2) -----	(2)	
PC1524-0A	橡膠固定板 - BOBBIN WINDER BRAKE PRESSURE P ---	(1)	ZSC11004	螺絲 ----- SCREW (11/64-40x8) -----	4	
PC1525-0A	剎車橡膠 --- BOBBIN WINDER BRAKE -----	(1)	ZSG09037	螺絲 ----- HINGE SCREW (9/64-40x3.2) (1)		
PC1526-0A	彈簧 ----- SPRING -----	(1)	ZSG11057	螺絲 ----- HINGE SCREW (11/64-40x5.1) (1)		
PC1528-0A	捲線輪 ----- BOBBIN WINDER WHEEL -----	(1)	ZSG16008	螺絲 ----- HINGE SCREW (1/4-40x5.7) (1)		
PC1530-0A	捲線台 ----- BOBBIN WINDER BASE -----	(1)	ZSK09005	螺絲 ----- LEFT SCREW ----- (1)		
PC1531-0A	皮帶支撐板 - BOBBIN WINDER BELT SUPPORT -----	(1)	ZSK11020	螺絲 ----- BOBBIN WINDER ADJUSTING SCREW (1)		
PC1532-0A	梭子接觸板 - BOBBIN WINDER TRIP LATCH -----	(1)	ZSK16036	螺絲 ----- SCREW ----- 1		
PC1533-0A	捲線離合板 - BOBBIN WINDER TRIP LATCH -----	(1)	ZSL11003	螺帽 ----- NUT (11/64-40) ----- (1)		
PC3523-0A	捲線器組 --- BOBBIN WINDER ASM. -----	1	ZSL11007	螺帽 ----- NUT (11/64-40) ----- (1)		
PC6048-0A	針板組 ----- NEEDLE PLATE ASM. -----	1	ZSL16005	螺帽 ----- NUT (1/4-40) ----- (1)		
PC6049-0A	針穴板 ----- NEEDLE HOLE GUIDE -----	(1)	ZSN11001	螺帽 ----- BOBBIN WINDER TENSION NUT (1)		

SST-1842H
D. SST-1828M

系調子關係 THREAD TENSION RELEASE COMPONENTS

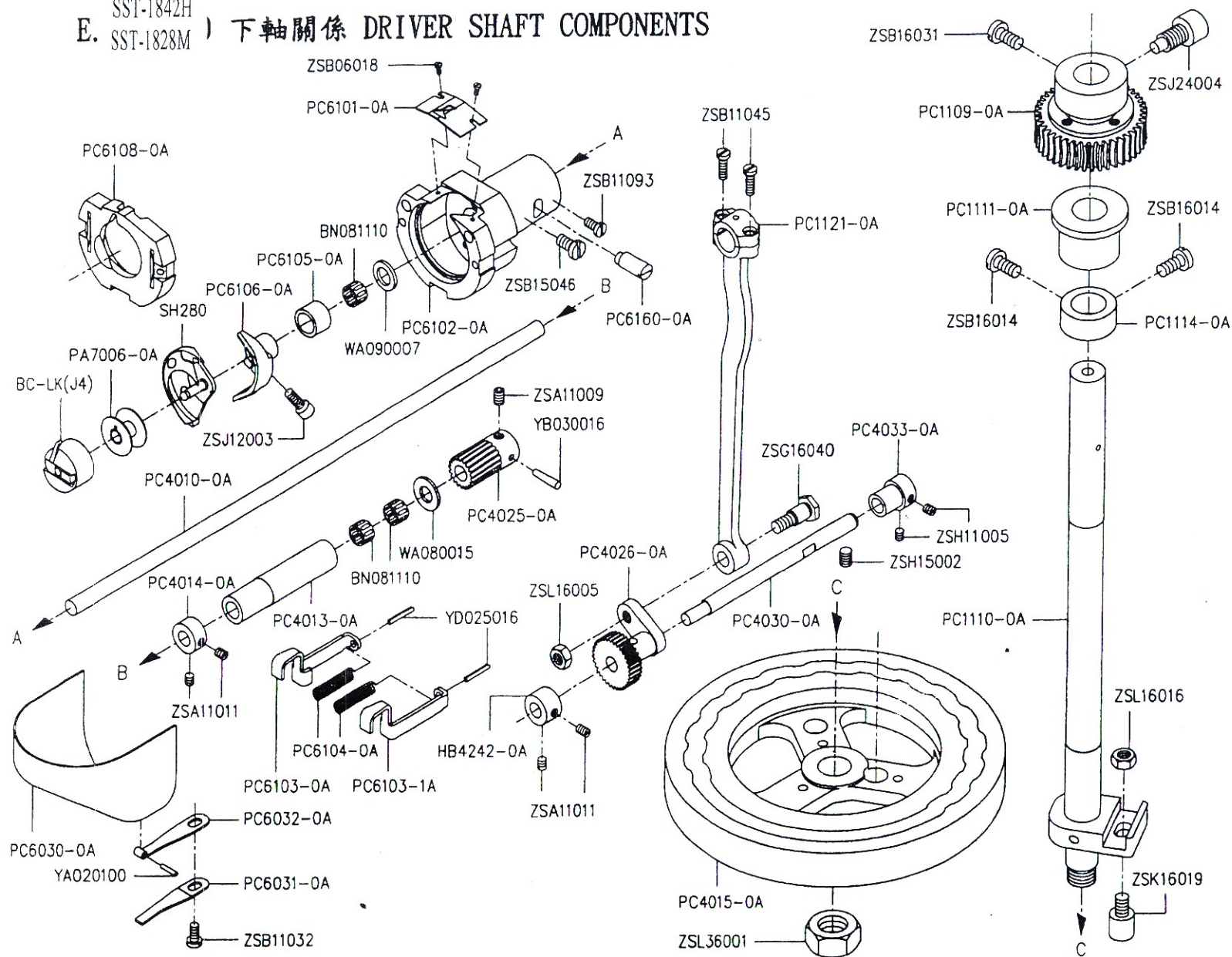


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D、SST-1828M 系調子關係 THREAD TENSION RELEASE COMPONENTS

零件號碼	零件名稱	Name of Part	件數	零件號碼	零件名稱	Name of Part	件數	備註
Part No			Q, TY	Part No			Q, TY	Remar
A1022-0A	壓線盤	THREAD TENSION DISK PRESSER	(1)	RB200050	軸用 C 扣環	RETAINING RING	3	
H1042-0A	彈簧座	ROTATING STOPPER	(1)	RB200080	軸用 C 扣環	C-RING	1	
HB1022-0A	外殼	THREAD TENSION DISK PRESSER	(1)	ZMJ06009	螺絲	SCREW (M6-1.0x18)	3	
HB1023-0A	吊線彈簧	THREAD TAKE-UP SPRING	(1)	ZSB09020	螺絲	SCREW (9/64-40x6)	2	
HB1025-0A	壓線盤	THREAD TENSION DISK	(4)	ZSB11032	螺絲	SCREW (11/64-40x7.8)	1	
HB1028-0A	螺絲	SCREW (9/64-40x5.9)	(1)	ZSD15016	螺絲	SCREW (15/64-28x17)	1	
PC1020-0A	縫線壓力調整組	SECOND THREAD TENSION ASM.	1	ZSG11025	螺絲	HINGE SCREW (11/64-40x4.5)	2	
PC1020-1A	縫線壓力調整組	FIRST THREAD TENSION ASM.	1	ZSG12010	螺絲	HINGE SCREW (3/16-28x3.4)	1	
PC1021-0A	調整彈簧	THREAD TENSION SPRING	(1)	ZSG12013	螺絲	HINGE SCREW (3/16-28x6.3)	1	
PC1021-1A	調整彈簧	FIRST THREAD TENSION SPRIG	(1)	ZSG15027	螺絲	HINGE SCREW (15/64-28x5.5)	2	
PC1026-0A	調整螺絲棒	SECOND THREAD TENSION ROD	(1)	ZSG15059	螺絲	HINGE SCREW (15/64-28x7)	1	
PC1026-1A	調整螺絲棒	THREAD TENSION ROD	(1)	ZSG15065	螺絲	HINGE SCREW (15/64-28x8)	1	
PC1029-0A	彈簧座	THREAD TENSION ROD, LARGE	(1)	ZSG16039	螺絲	HINGE SCREW (1/40-40x9.2)	1	
PC1043-0A	鬆線銷	TENSION RELEASE PIN	1	ZSG18020	螺絲	HINGE SCREW (9/32-28x10)	1	
PC1271-0A	押腳驅動腕	LOWERING ARM	1	ZSK15038	彈簧固定螺絲	SPRING PACK	1	
PC1272-0A	押腳驅動桿	LOWERING FOOT	1	ZSL15002	螺帽	NUT (15/64-28)	2	
PC1273-0A	連桿	CONNECTING LINK	1	ZSN16004	螺帽	THREAD TENSION NUT	(1)	
PC1301-0A	彈簧	TENSION SPRING	1	ZSR16009	螺帽	THREAD TENSION NUT	(1)	
PC1302-0A	軸	SHAFT	1					
PC1303-0A	押腳驅動槓桿組	LOWERING CONNECTING LEVER ASM.	1					
PC1305-0A	押腳驅動連桿	LOWERING CONNECTING RING	1					
PC1330-0A	鬆線拉桿	TENSION RELEASE BAR	1					
PC1332-0A	鬆線桿支持架	THREAD TENSION ARM	1					
PC1335-0A	鬆線連結腕	TENSION RELEASE ARM	1					
PC1751-0A	撥線驅動腕	CONNECTING ARM	1					
PC1752-0A	彈簧	SPRING	1					
PC1753-0A	撥線連桿	WIPER CONNECTING LINK	1					
PC1754-0A	撥線桿槓桿組	WIPER CONNECTING ARM ASM.	1					
PC1755-0A	撥線連接板	WIPER CONNECTING PLATE	1					
PC1756-0A	撥線桿連接板	WIPER INSTALLING PLATE	1					
PC1757-0A	撥線桿組	WIPER ASM.	1					
PC1758-0A	油塞	OIL SHIELD CAP	1					

SST-1842H
E. SST-1828M) 下軸關係 DRIVER SHAFT COMPONENTS

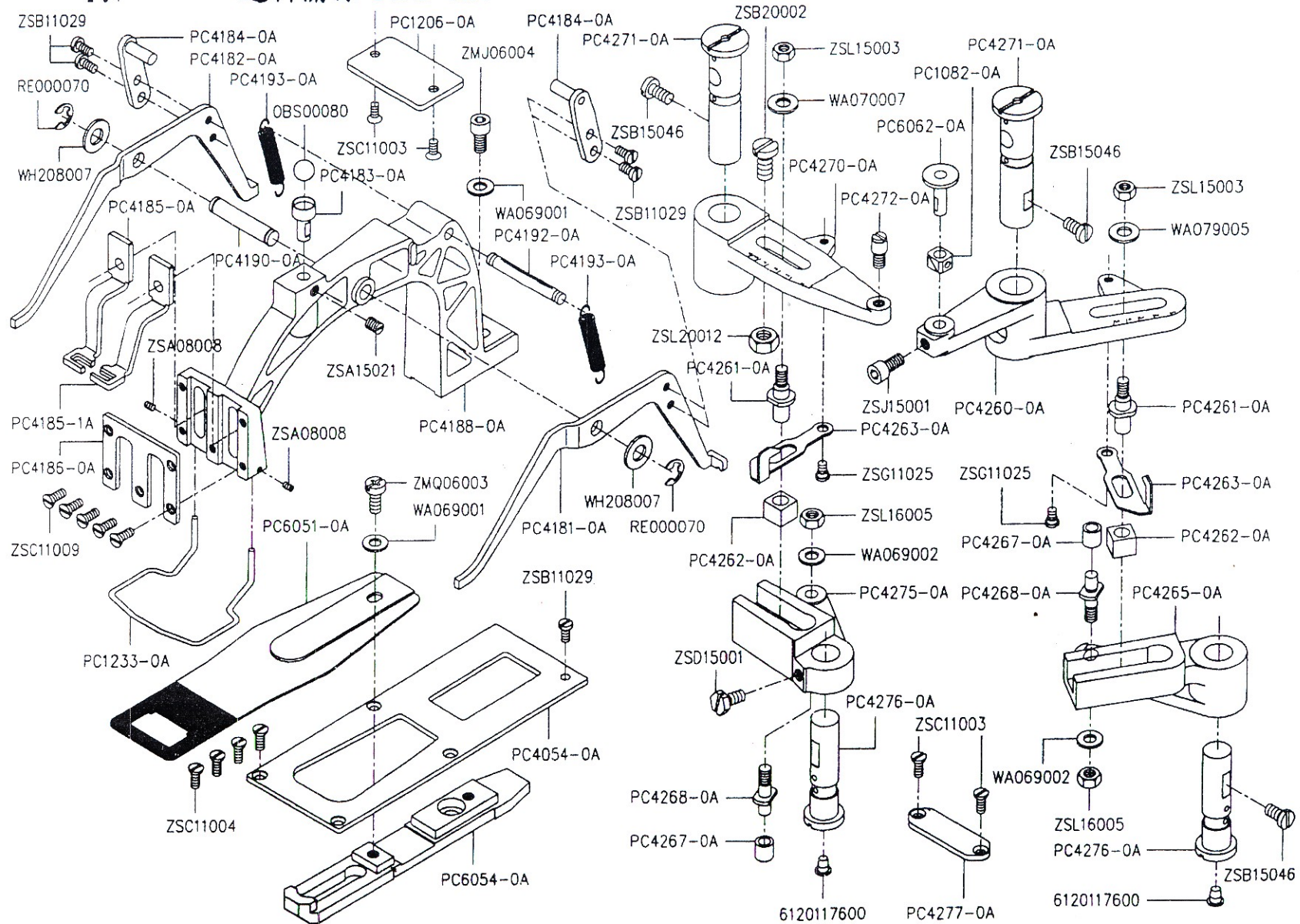


E、SST-1828M 下軸關係 DRIVER SHAFT COMPONENTS

零件號碼	零件名稱	Name of Part	件數	零件號碼	零件名稱	Name of Part	件數	備註
Part No			Q, TY	Part No			Q, TY	Remar
BC-LK(J4)	梭殼	BOBBIN CASE ASM.	1	WA080015	墊圈	LOWER SHAFT THRUST WASHER	1	
BN081110	針狀軸承	NEEDLE DRIVING LEVER BEARING B	3	WA090007	墊圈	WASHER	1	
HB4242-0A	定環	THRUST COLLAR ASM.	1	YA020100	彈簧銷	HOOK COVER PRESSER SPRING PIN	1	
PA7006-0A	梭子	BOBBIN	1	YD025016	彈簧銷	SPRING PIN	2	
PC1109-0A	蝸輪	WORM WHEEL ASM.	1	ZSA11011	螺絲	SCREW (11/64-40x4.5)	(6)	
PC1110-0A	豎軸組	WORM WHEEL SHAFT ASM.	1	ZSB06018	螺絲	SCREW (3/32-56x4.2)	2	
PC1111-0A	豎軸套管(上)	WORM WHEEL SHAFT BUSHING	1	ZSB11032	螺絲	SCREW (11/64-40x7.8)	1	
PC1114-0A	定環	THRUST COLLAR ASM.	1	ZSB11045	螺絲	SCREW (11/64-40x10.5)	(2)	
PC1121-0A	曲柄	CRANK ROD ASM.	1	ZSB11093	螺絲	SCREW (11/64-40x4.3)	1	
PC4010-0A	下軸	LOWER SHAFT GEAR A ASM.	1	ZSB15046	螺絲	SCREW (15/64-28x11.5)	1	
PC4013-0A	下軸套管(後)	LOWER SHAFT REAR METAL	1	ZSB16014	螺絲	SCREW (1/4-40x7)	(2)	
PC4014-0A	定環	THRUST COLLAR ASM.	1	ZSB16031	螺絲	SCREW (1/4-40x11)	1	
PC4015-0A	送料凸輪	FEED CAM	1	ZSG16040	螺絲	HINGE SCREW (1/4-40x11)	1	
PC4026-0A	齒輪	OSCILLATOR	1	ZSH15002	螺絲	SCREW (15/64-28x8)	1	
PC4030-0A	齒輪軸	OSCILLATING SHAFT	1	ZSJ12003	螺絲	SCREW (3/16-28x12)	(1)	
PC4033-0A	定環	THRUST COLLAR ASM.	1	ZSJ24004	螺絲	SCREW (3/8-28x19.5)	1	
PC6030-0A	釜蓋組	CYLINDER ARM CAP ASM.	1	ZSK16019	導引銷	CAM GUIDE PIN	1	
PC6031-0A	釜蓋彈片(B)	HOOK COVER PRESSER SPRING B	1	ZSL16005	螺帽	NUT (1/4-40)	1	
PC6032-0A	釜蓋彈片(A)	HOOK COVER PRESSER SPRING A	1	ZSL16016	螺帽	NUT (1/4-40)	1	
PC6101-0A	線導片	SHUTTLE UPPER SPRING	1	ZSL36001	螺帽	NUT (9/16-20)	1	
PC6102-0A	大釜	SHUTTLE	1					
PC6103-0A	把手(左)	INNER HOOK PRESSER, LEFT	1					
PC6103-1A	把手(右)	INNER HOOK PRESSER, RIGHT	1					
PC6104-0A	彈簧	INNER HOOK PRESSER SPRING	2					
PC6105-0A	軸承襯套	SHUTTLE NEEDLE OUTER RING	1					
PC6106-0A	勾線環	DRIVER ASM.	1					
PC6108-0A	大釜壓板組	INNER HOOK PRESSER ASM.	1					
PC6160-0A	調節銷	SHUTTLE RACE ADJUSTING SHAFT	1					
SH280	中釜	INNER HOOK	1					

SST-1842H

F. (SST-1828M) 送料關係 FEED MECHANISM COMPONENTS



SST-1842H

F、SST-1828M

送料關係 FEED MECHANISM COMPONENTS

零件號碼	零件名稱	Name of Part	件數 Q, TY	零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY	備註 Remar
Part No								
612011760	橡膠塞	RUBBER PLUG	2	RE000070	E形扣環	E-RING	2	
OBS00080	滑動滾珠	WORK CLAMP FOOT MOUNTING BASE	7	WA069001	墊圈	WASHER	2	
PC1082-0A	滑塊	SQUARE BLOCK	1	WA069002	墊圈	WASHER	2	
PC1206-0A	支持板	SUPPORT PLATE	1	WA070007	墊圈	WASHER	1	
PC1233-0A	護手環	FINGER GUARD	1	WA079005	墊圈	WASHER	1	
PC4054-0A	送料齒壓板	FEED PLATE PRESSER PLATE	1	WH208007	墊圈	WASHER	2	
PC4181-0A	押腳槓桿(右)	LIFTING LEVER, RIGHT	1	ZMJ06004	螺絲	SCREW (M6-1.0x20)	1	
PC4182-0A	押腳槓桿(左)	LIFTING LEVER, LEFT	1	ZMQ06003	螺絲	SCREW (M6-1.0x9.7)	1	
PC4183-0A	滾珠座	BALL RETAINER	1	ZSA08008	螺絲	SCREW (1/8-44x3)	2	
PC4184-0A	押腳槓桿板組	LEVER DRIVING PLATE ASM.	2	ZSA15021	螺絲	SCREW (15/64-28x4.5)	1	
PC4185-0A	押腳(左)	WORK CLAMP FOOT, RIGHT	1	ZSB11029	螺絲	SCREW (11/64-40x7)	5	
PC4185-1A	押腳(右)	WORK CLAMP FOOT, LEFT	1	ZSB15046	螺絲	SCREW (15/64-28x11.5)	3	
PC4186-0A	押腳導板	WORK CLAMP FOOT FACE PLATE	1	ZSB20002	螺絲	SCREW (5/16-24x9.5)	1	
PC4188-0A	押腳座	FEED BRACKET	1	ZSC11003	螺絲	SCREW (11/64-40x9)	4	
PC4190-0A	押腳槓桿支軸	LIFTING LEVER SHAFT	1	ZSC11004	螺絲	SCREW (11/64-40x8)	4	
PC4192-0A	彈簧掛鉤	SPRING SUSPENSION	1	ZSC11009	螺絲	SCREW (11/64-40x8.6)	5	
PC4193-0A	彈簧	TENSION SPRING	2	ZSD15001	螺絲	SCREW (15/64-28x14)	1	
PC4260-0A	橫向調節桿	FEED ACROSS DRIVING ARM	1	ZSG11025	螺絲	HINGE SCREW (11/64-40x4.5)	2	
PC4261-0A	指針支軸	FEED REGULATOR STUD	2	ZSJ15001	螺絲	SCREW (15/64-28x10.7)	1	
PC4262-0A	滑塊	SLIDE BLOCK B	2	ZSL15003	螺帽	NUT (15/64-28)	2	
PC4263-0A	指針	INDICATOR LEVER	2	ZSL16005	螺帽	NUT (1/4-40)	2	
PC4265-0A	橫向曲柄槓桿	FEED ACROSS REGULATOR	1	ZSL20012	螺帽	NUT (5/16-24)	1	
PC4267-0A	凸輪滾珠	FEED CAM ROLLER	2					
PC4268-0A	滾珠支軸	FEED CAM ROLLER SHAFT	2					
PC4270-0A	縱送調節桿	FEED REGULATOR	1					
PC4271-0A	調節桿支軸	FEED DRIVING ARM SHAFT	2					
PC4272-0A	滾輪	HINGE STUD	1					
PC4275-0A	縱送調節槓桿	FEED DRIVING ARM	1					
PC4276-0A	槓桿支軸	FEED REGULATOR SHAFT	2					
PC4277-0A	壓板	PLATE	1					
PC6051-0A	送料板	FEED PLATE	1					
PC6054-0A	送料台	FEED PLATE CARRIER BAR	1					
PC6062-0A	橫向滑塊軸	SLIDE BLOCK STUD	1					

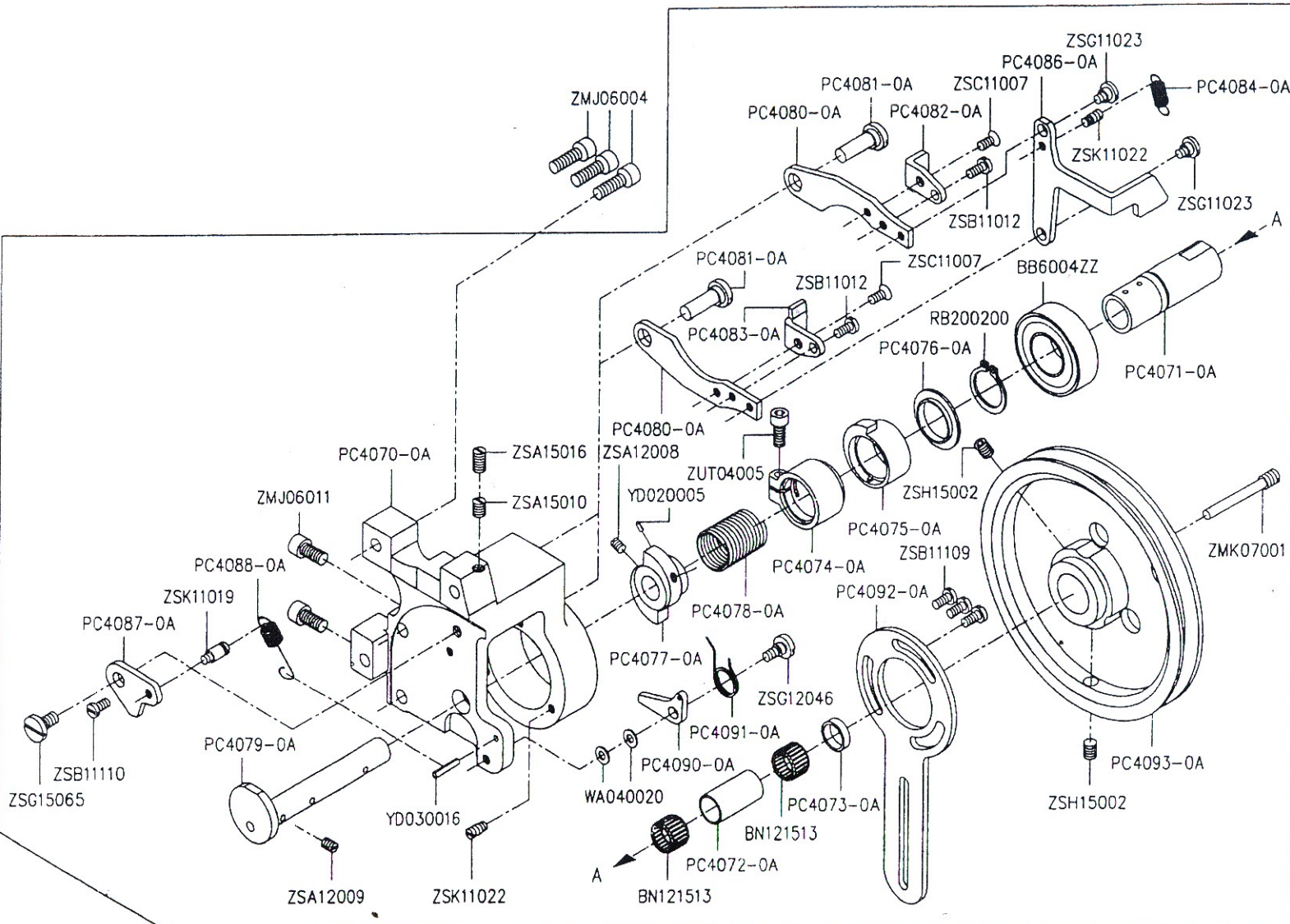
G. (SST-1828M) 系切關係 THREAD TRIMMING COMPONENTS



SST-1842H
G、SST-1828M 系切關係 THREAD TRIMMING COMPONENTS

零件號碼 Part No	零件名稱 Name of Part	件數 Q, TY	零件號碼 Part No	零件名稱 Name of Part	件數 Q, TY	備註 Remar
PC6114-0A	連桿 ----- CONNECTING ROD, LARGE -----	1	WA049003	墊圈 ----- WASHER -----	2	
PC6115-0A	連桿曲柄 --- THREAD CUTTING LINK -----	1	WA060022	墊圈 ----- WASHER -----	(1)	
PC6116-0A	曲柄支軸 --- THREAD CUTTING LINK SHAFT -----	1	WA100001	墊圈 ----- WASHER -----	1	
PC6119-0A	彈簧 ----- TENSION SPRING -----	1	WA110001	墊片 ----- THREAD CUTTING RING -----	1	
PC6120-0A	切線凸輪組 - THREAD CUTTING CAM COMPL. -----	1	WA110002	墊圈 ----- THREAD CUTTING LINK WASHER	1	
PC6121-0A	凸輪支軸 --- CAM STUD -----	1	ZSA18003	螺絲 ----- SCREW (9/32-28x19) -----	1	
PC6122-0A	滾輪 ----- ROLLER -----	1	ZSB11012	螺絲 ----- SCREW (11/64-40x8) -----	2	
PC6123-0A	滾輪 ----- THREAD CUTTING DAM ROLLER -----	1	ZSB15032	螺絲 ----- SCREW (15/64-28x14) -----	1	
PC6124-0A	連桿 ----- CONNECTING ROD, SMALL -----	1	ZSG12024	螺絲 ----- HINGE SCREW (3/64-28x7) -	1	
PC6125-0A	切刀連桿組 - LOWERING LINK ASM. -----	1	ZSG12066	螺絲 ----- HINGE SCREW (3/16-28x8.2)	2	
PC6126-0A	切刀連桿 --- LOWERING LINK -----	(1)	ZSG15010	螺絲 ----- HINGE SCREW (15/64-28x8)	(1)	
PC6127-0A	連桿槓桿組 - LOWERING LEVER ASM. -----	(1)	ZSG16007	螺絲 ----- HINGE SCREW (1/4-24x10) -	1	
PC6128-0A	滾輪 ----- ROLLER -----	(1)	ZSG18021	螺絲 ----- HINGE SCREW (9/32-28x13.5)	1	
PC6129-0A	切線驅動凸輪 THREAD TRIMMING AUXILIARY CAM ----	1	ZSJ24003	螺絲 ----- SCREW (3/8-28x14.5) -----	1	
PC6130-0A	連接板 ----- AUXILIARY LEVER -----	1	ZSK11021	螺絲 ----- TENSION SPRING ADJUSTING SCREW	1	
PC6131-0A	連接板 B --- CONNECTING PLATE B -----	1	ZSK11022	彈簧吊桿 -- THREAD CUTTING LINK SPRING RACK	1	
PC6132-0A	連接板 A --- CONNECTING PLATE A -----	1	ZSK12028	彈簧吊桿 -- TENSION SPRING RACK B ---	1	
PC6133-0A	彈簧 ----- SPRING -----	1	ZSK16020	螺絲 ----- SHAFT -----	1	
RB200060	扣環 ----- STOP RING -----	(1)	ZSL11002	螺帽 ----- NUT (11/64-40) -----	1	
RB200080	扣環 ----- RETAINING RING -----	1	ZSL12004	螺帽 ----- NUT (3/16-28) -----	3	
RB200110	軸用 C 扣環 - RETAINING RING -----	1	ZSL15002	螺帽 ----- NUT (15/64-28) -----	(1)	

H. SST-1842H
SST-1828M



SST-1842H

H、SST-1828M 減輕裝置關係 PEDAL PRESSURE DECREASING UNIT COMPONENTS

零件號碼	零件名稱	Name of Part	件數	零件號碼	零件名稱	Name of Part	件數	備註
Part No			Q, TY	Part No			Q, TY	Remar
BB6004ZZ	軸承 -----	BEARING -----	(1)	RB200200	軸用 C 扣環	SNAP RING -----	(1)	
BN121513	軸承 -----	BEARING -----	(2)	WA040020	墊圈 -----	WASHER -----	(2)	
PC4070-0A	減輕機構座 -	PRESSURE DECREASING UNIT FRAME ---	(1)	YD020005	彈簧銷 ----	SPRING PIN -----	(1)	
PC4071-0A	培林軸 -----	SHAFT -----	(1)	YD030016	彈簧銷 ----	SPRING PIN -----	(1)	
PC4072-0A	滾輪 A -----	COLLAR A -----	(1)	ZMJ05002	螺絲 -----	SCREW (M5-0.8x12) -----	(1)	
PC4073-0A	滾輪 B -----	COLLAR B -----	(1)	ZMJ06004	螺絲 -----	SCREW (M6-1.0x20) -----	3	
PC4074-0A	內套筒 -----	INNER SLEEVE -----	(1)	ZMJ06011	螺絲 -----	SCREW (M6-1.0x10) -----	(2)	
PC4075-0A	外套筒組 ---	INNER SLEEVE -----	(1)	ZMK07001	螺絲 -----	SCREW -----	(1)	
PC4076-0A	外套筒定規 -	OUTER SLEEVE GUIDE -----	(1)	ZSA12008	螺絲 -----	SCREW (3/16-32x6) -----	(1)	
PC4077-0A	減輕離合器 -	DECREASING CLUTCH ASM. -----	(1)	ZSA12009	螺絲 -----	SCREW (3/16-32x8) -----	(1)	
PC4078-0A	彈簧 -----	CLUTCH SPRING -----	(1)	ZSA15010	螺絲 -----	SCREW (15/64-28x15) -----	(1)	
PC4079-0A	減輕座軸 ---	PRESSURE DECREASING SHAFT ASM. ---	(1)	ZSA15016	螺絲 -----	SCREW (15/64-28x7) -----	(1)	
PC4080-0A	減輕機構槓桿	PRESSURE DECREASING LEVER -----	(2)	ZSB11012	螺絲 -----	SCREW (11/64-40x8) -----	(2)	
PC4081-0A	槓桿支軸 ---	STUD -----	(2)	ZSB11109	螺絲 -----	SCREW (11/64-40x8) -----	(3)	
PC4082-0A	檔板 A -----	LEVER LATCH A -----	(1)	ZSB11110	螺絲 -----	SCREW (11/64-40x6.5) -----	(1)	
PC4083-0A	檔板 B -----	LEVER LATCH B -----	(1)	ZSC11007	螺絲 -----	SCREW (11/64-40x8.5) -----	(2)	
PC4084-0A	彈簧 -----	SPRING -----	(1)	ZSG11023	螺絲 -----	HINGE SCREW (11/64-40x3.8) -----	(2)	
PC4086-0A	減輕機構連桿	PRESSURE DECREASING LEVER LINK ---	(1)	ZSG12046	螺絲 -----	HINGE SCREW (3/16-28x7.5) -----	(1)	
PC4087-0A	輔助凸輪 ---	AUXILIARY CAM -----	(1)	ZSG15065	螺絲 -----	HINGE SCREW (15/64-28x8) -----	(1)	
PC4088-0A	彈簧 -----	SPRING -----	(1)	ZSH15002	螺絲 -----	SCREW (15/64-28x8) -----	(2)	
PC4090-0A	止擋塊 -----	ROTATION PREVENTING LATCH ASM. ---	(1)	ZSK11019	彈簧掛銷 --	SUSPENSION PIN -----	(1)	
PC4091-0A	彈簧 -----	SPRING -----	(1)	ZSK11022	彈簧掛銷 --	THREAD CUTTING LINK SPRING RACK	(2)	
PC4092-0A	惰輪調整板 -	IDLER PULLEY INSTALLING PLATE -----	(1)					
PC4093-0A	輔助輪 -----	DRIVING PULLEY -----	(1)					

I. SST-1828M) 遮斷制御關係 STOP-MOTION MECHANISM COMPONENTS



SST-1842H

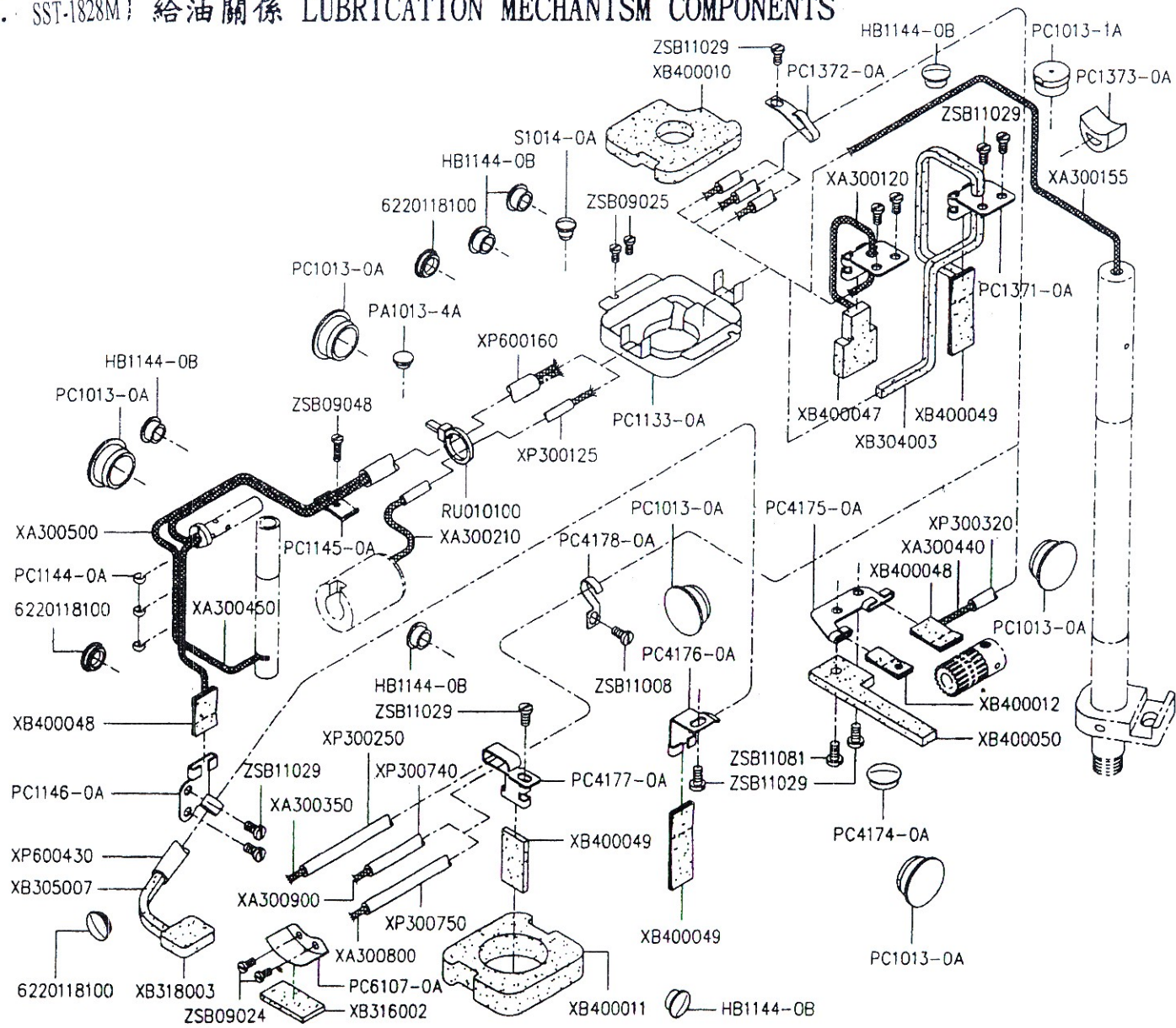
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遮斷制御關係 STOP-MOTION MECHANISM COMPONENTS

零件號碼	零件名稱	Name of Part	件數 Q, TY	零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY	備註 Remar
Part No								
H4224-0A	橡膠墊圈	RUBBER CUSHION	3	RB200050	扣環	RETAINING RING	1	
PC4220-0A	遮斷軸	STOP-MOTION LEVER SHAFT	1	RE000040	E形扣環	E-RING	1	
PC4221-0A	遮斷座	STOP-MOTION LEVER	1	WA040020	墊圈	WASHER	3	
PC4222-0A	驅動壓板	PULLEY PRESSING PLATE	1	WA059002	墊圈	WASHER	1	
PC4223-0A	遮斷栓	STOP-MOTION HOOK	1	WA060024	墊圈	WASHER	1	
PC4224-0A	墊圈	WASHER	2	WA069011	墊圈	WASHER	1	
PC4225-0A	安全板	SAFETY PLATE	1	WA079006	墊圈	WASHER	2	
PC4226-0A	彈簧	PRESSURE SPRING	1	ZMJ06003	螺絲	SCREW (M6-1.0x14)	2	
PC4227-0A	彈簧板	STOP-MOTION LEVER PLATE SPRING	1	ZMJ06004	螺絲	SCREW (M6-1.0x20)	1	
PC4228-0A	推動板	DRIVING PLATE	1	ZMJ06009	螺絲	SCREW (M6-1.0x18)	1	
PC4230-0A	彈簧掛鎖	STARTING SPRIG RACK	1	ZMK06021	定位銷	GUIDE PIN	1	
PC4231-0A	彈簧	TENSION SPRING	1	ZSA15008	螺絲	SCREW (15/64-28x17)	1	
PC4232-0A	彈簧	TENSION SPRING	1	ZSB15007	螺絲	SCREW (15/64-28x12)	1	
PC4233-0A	彈簧	TENSION SPRING	1	ZSB15032	螺絲	SCREW (15/64-28x14)	1	
PC4233-0A	驅動連桿	STARTING LEVER	1	ZSB15036	螺絲	SCREW (15/64-28x13)	1	
PC4234-0A	滾輪	SLIDE ROLLER	1	ZSB18012	螺絲	SCREW (9/32-28x16.5)	1	
PC4236-0A	遮斷臂軸	STOP-MOTION ARM SHAFT	1	ZSB18013	螺絲	SCREW (9/32-28x7)	1	
PC4237-0A	遮斷臂A	STOP-MOTION ARM A	1	ZSG11089	螺絲	HINGE SCREW (11/64-40x8)	1	
PC4238-0A	遮斷連桿	STOP-MOTION CONNECTING LEVER	1	ZSG15033	螺絲	HINGE SCREW (15/64-28x8.5)	4	
PC4240-0A	遮斷控制凸輪	STOP-MOTION REGULATING CAM	1	ZSG18004	螺絲	HINGE SCREW (9/32-28x30)	1	
PC4241-0A	滾輪	COLLAR	1	ZSJ12006	螺絲	SCREW (3/16-28x12)	3	
PC4242-0A	滾輪軸	ROLLER SHAFT	1	ZSK11023	彈簧掛鎖	SUSPENSION SCREW	1	
PC4243-0A	遮斷臂B	STOP-MOTION ARM B	1	ZSL11002	螺帽	NUT (11/64-40)	1	
PC4244-0A	遮斷連桿	STOP-MOTION LINK	1	ZSL15002	螺帽	NUT (15/64-28)	2	
PC4245-0A	遮斷槓桿組	LEVER ASM.	1	ZSL15004	螺帽	NUT (15/64-28)	4	
PC4246-0A	槓桿支軸	REGULATING LEVER STUD	1	ZSL15008	螺帽	NUT (15/64-28)	1	
				ZSL18003	螺帽	NUT (9/32-28)	1	
				ZSL18004	螺帽	NUT (9/32-28)	2	

SST-1842H

J. SST-1828M) 給油關係 LUBRICATION MECHANISM COMPONENTS



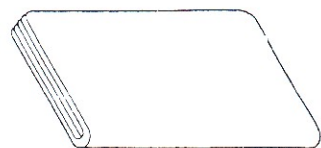
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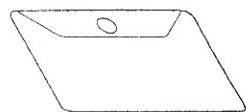
給油關係

LUBRICATION MECHANISM COMPONENTS

零件號碼	零件名稱	Name of Part	件數 Q, TY	零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY	備註 Remar
Part No								
622011810	油塞	RUBBER PLUG	3	XB304003	油棉條 E	OIL FELT E	1	
HB1144-0B	油塞	RUBBER PLUG	6	XB305006	油棉條 K	OIL FELT K	1	
PA1013-4A	油塞	RUBBER PLUG	1	XB305007	油棉線 L	OIL FELT L	1	
PC1013-0A	油塞	RUBBER PLUG	5	XB316002	油棉	SHUTTLE FELT	2	
PC1013-1A	注油塞	GREASE CAP	1	XB318003	油棉 L	OIL FELT L	1	
PC1133-0A	上油槽	LUBRICATING TANK	1	XB400010	油棉	LUBRICATING TANK FELT	1	
PC1144-0A	油線壓板	OIL WICK PRESSER	3	XB400011	油棉	LUBRICATING TANK FELT	1	
PC1145-0A	油棉壓板	BALANCE LUBRICATING PLATE	1	XB400012	油棉	OIL FELT	2	
PC1146-0A	油棉壓板	OIL WICK PRESSER	1	XB400047	油棉布 D	OIL FELT D	1	
PC1371-0A	油棉壓板 D, E	CRANK ROD LUBRICATING PLATE D, E	2	XB400048	油棉布	OIL FELT	4	
PC1372-0A	油管固定板	LUBRICATING OIL WICK STOPPER	1	XB400049	油棉布 E	CRANK LUBRICATING FELT E	2	
PC1373-0A	橡膠襯套	REAR METAL BUSH	1	XB400050	油棉	OSCILLATOR LUBRICATING FELT	1	
PC4174-0A	油塞	RUBBER PLUG	1	XP300125	油管 A	VINYL TUBE A	1	
PC4175-0A	油棉固定板	OSCILLATOR LUBRICATING PLATE	1	XP300250	油管 J	VINYL TUBE J	2	
PC4176-0A	油棉壓板	OIL FELT HOLDER	1	XP300320	油管 G	VINYL TUBE G	1	
PC4177-0A	油管壓板	HOOK OIL WICK STOPPER A	1	XP300740	油管 H	VINYL TUBE H	1	
PC4178-0A	油棉壓板	OIL WICK PIPE STOPPER	1	XP300750	油管 I	VINYL TUBE I	1	
PC6107-0A	油棉壓板	SHUTTLE LUBRICATING PLATE	1	XP500170	油管 K	VINYL PIPE K	1	
RU010100	尼龍紫線帶	CABLE BAND	2	XP600160	油管 B, C	VINYL PIPE B, C	1	
S1014-0A	油塞	RUBBER PLUG	1	XP600430	油管 L	VINYL PIPE L	1	
XA300120	油線 D	OIL WICK D	1	ZSB09024	螺絲	SCREW (9/64-40x4)	2	
XA300155	油線 F	OIL WICK F	1	ZSB09025	螺絲	SCREW (9/64-40x5)	2	
XA300210	油線 A	OIL WICK A	1	ZSB09048	螺絲	SCREW (9/64-40x21)	1	
XA300350	油線 J	OIL WICK J	1	ZSB11008	螺絲	SCREW (11/64-40x5)	1	
XA300440	油線 G	OIL WICK G	1	ZSB11029	螺絲	SCREW (11/64-40x7)	10	
XA300450	油線 B	OIL WICK B	1	ZSB11081	螺絲	SCREW (11/64-40x10)	1	
XA300500	油線 C	OIL WICK C	1					
XA300880	油線 I	OIL WICK I	1					
XA300900	油線 H	OIL WICK H	1					



A7001-0A



A7000-0A



INDPx5#16



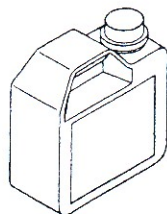
A7010-0A



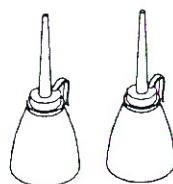
A7010-1A



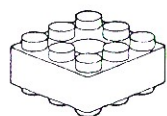
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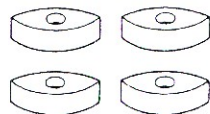
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A7012-1A



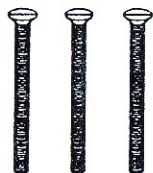
HB7032-0A



H7026-0A



ZMT03009



ZMC06005



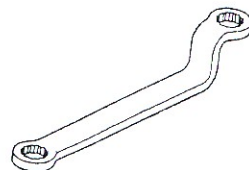
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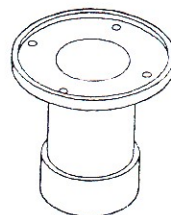
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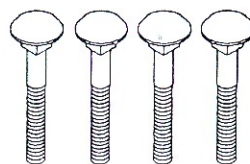
PA7006-0A



PC7301-0A



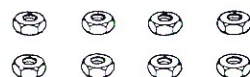
3450354600



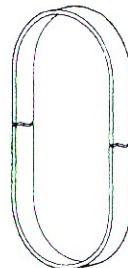
HB7028-0A



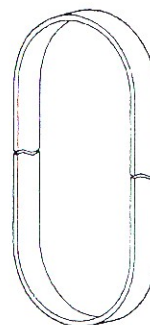
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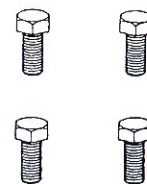
ZSL20010



1M46



1M49



ZMD08001



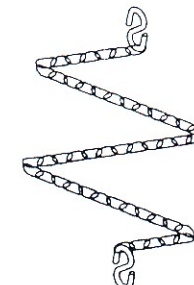
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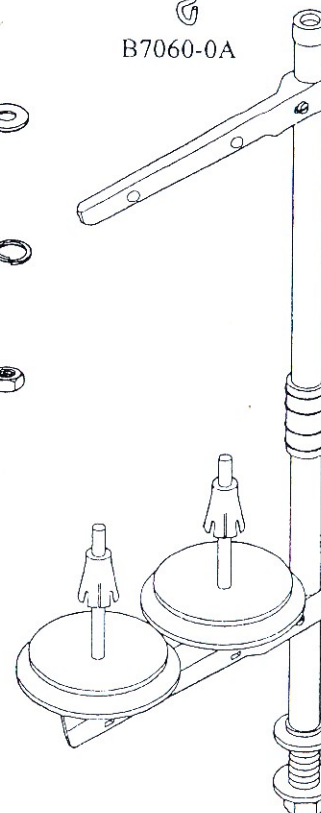
WB081001



ZML08001



B7060-0A



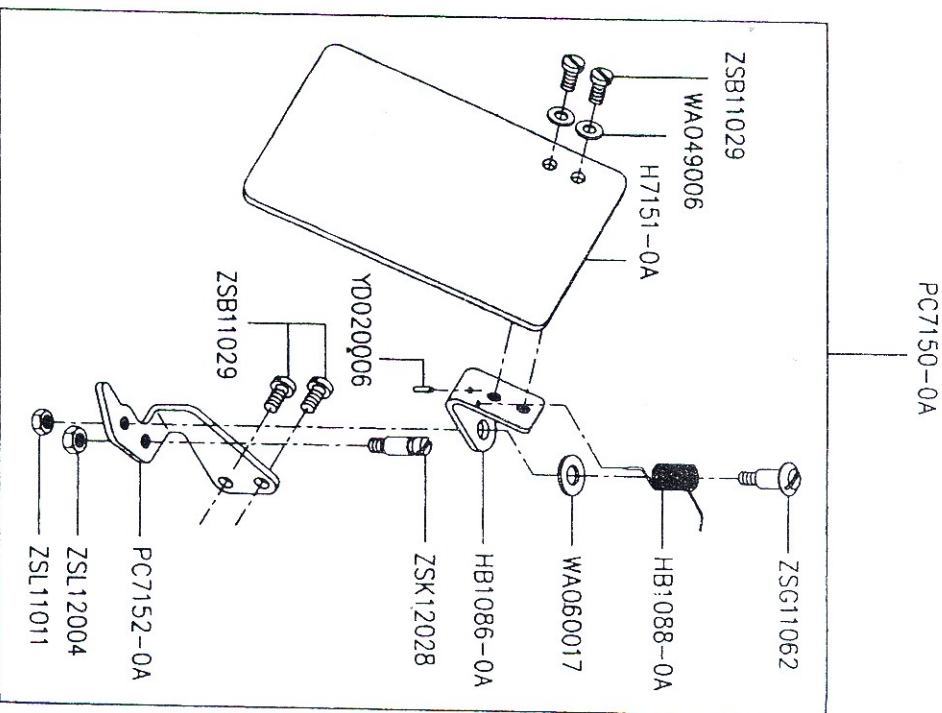
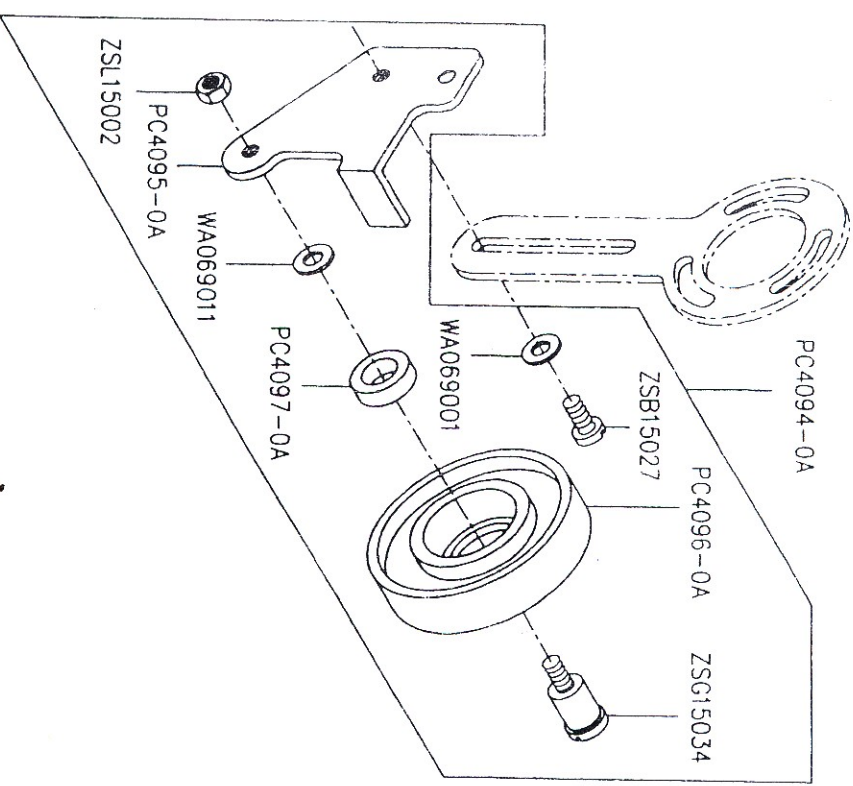
PC7050-0A

SST-1842H

K. SST-1828M 附件 (1) ACCESSOIRES (1)

零件號碼 Parts No.	零件名稱 Name of Parts	件數 QTY	備注 Remarks	零件號碼 Parts No.	零件名稱 Name of Parts	件數 QTY	備注 Remarks
3450354600	滴油漏鬥-----DRAIN FUNNEL-----	1					
1M46	皮帶-----BELT-----	1					
1M49	皮帶-----BELT-----	1					
A7000-0A	工具袋-----ACCESSORY BOX-----	1					
A7001-0A	車蓋頭-----VINYL COVER-----	1					
A7010-0A	螺絲起子 (小) --- DRIVER (S) -----	1					
A7010-1A	螺絲起子 (中) --- DRIVER (M) -----	1					
A7010-2A	螺絲起子 (大) --- DRIVER (L) -----	1					
A7012-1A	油壺 (中) ----- OILER (M) -----	2					
A7012-2A	油壺 (大) ----- OIL CAN-----	1					
B7060-0A	鏈子-----CHAIN-----	1					
H7026-0A	橡膠墊-----RUBBER CUSHION-----	4					
HB7028-0A	螺絲-----SCREW-----	4					
HB7032-0A	墊片-----WASHER-----	1					
INDPx5 # 16	針-----NEEDLE-----	4					
PA7006-0A	梭子-----BOBBIN-----	1					
PC7050-0A	綫架-----THREAD STAND-----	1					
PC7301-0A	梅花扳手-----BOXED END SPANNER-----	1					
WA069011	墊圈-----WASHER-----	3					
WA080010	墊圈-----WASHER-----	4					
WA089013	墊圈-----WASHER-----	4					
WB081001	彈簧墊圈-----SPRING WASHER-----	4					
ZMC06005	螺絲-----SCREW-----	3					
ZMD08001	螺絲-----SCREW-----	4					
ZML06001	螺帽-----NUT-----	3					
ZML08001	螺帽-----NUT-----	4					
ZMT03009	木螺釘-----SCREW-----	4					
ZSL20010	螺帽-----NUT-----	8					

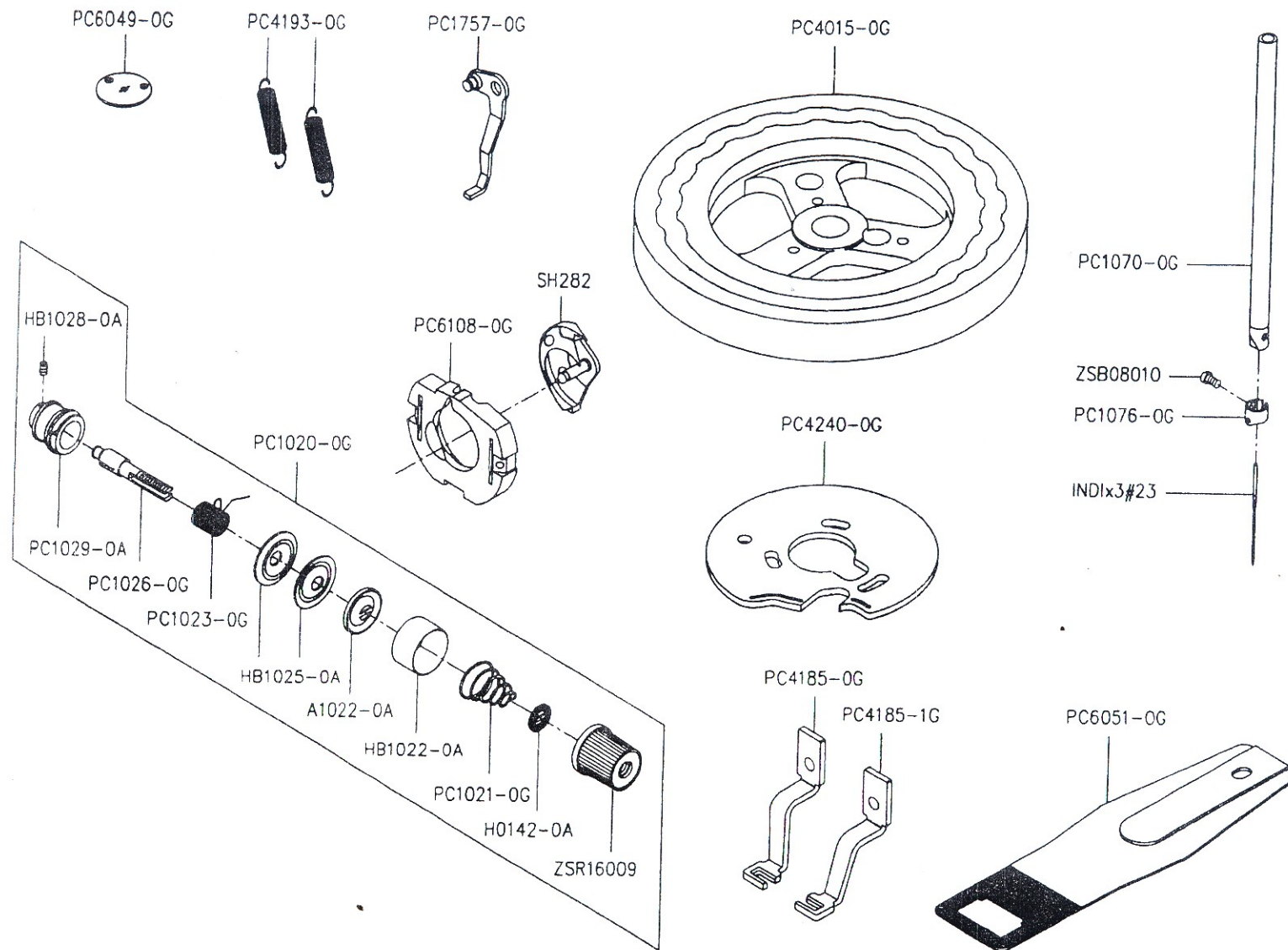
SST-1842H
SST-1828M 附件(2) ACCESSORIES(2)



SST-1842H
L、SST-1828M

附件(2) ACCESSORIES(2)		件數	備註
零件號碼	零件名稱	Name of Part	Q, TY
Part No			Remarks
H7151-0A	壓克力板	SAFETY PLATE	(1)
HB1086-0A	護目鏡固定板	SAFETY PLATE INSTALLING PLATE	(1)
HB1088-0A	彈簧	SAFETY PLATE RETURN SPRING	(1)
PC4094-0A	惰輪組	IDLER PULLEY ASM.	1
PC4095-0A	惰輪固定板	IDLER PULLEY BRACKET	(1)
PC4096-0A	惰輪	IDLER PULLEY ASM.	(1)
PC4097-0A	墊片	TENSION RING	(1)
PC7150-0A	護目鏡組	SAFETY PLATE ASM.	1
PC7152-0A	護目鏡座	SAFETY PLATE INSTALLING BASE	(1)
WA049006	墊圈	WASHER	(2)
WA060017	墊圈	WASHER	(1)
WA069001	墊圈	WASHER	(1)
WA069011	墊圈	WASHER	(1)
YD020006	彈簧銷	SPRING PIN	(1)
ZSB11029	螺絲	SCREW (11/64-40x7)	4
ZSB15027	螺絲	SCREW (15/64-28x7)	(1)
ZSG11062	螺絲	HINGE SCREW (11/64-40x7)	(1)
ZSG15034	螺絲	HINGE SCREW (15/64-28x11)	(1)
ZSK12028	螺絲	TENSION SPRING RACK B	(1)
ZSL11011	螺帽	NUT (11/64-40)	(1)
ZSL12004	螺帽	NUT (3/16-28)	(1)
ZSL15002	螺帽	NUT (15/64-28)	(1)

M. SST-1842H
SST-1828M 専用件 FOR SS-8150G

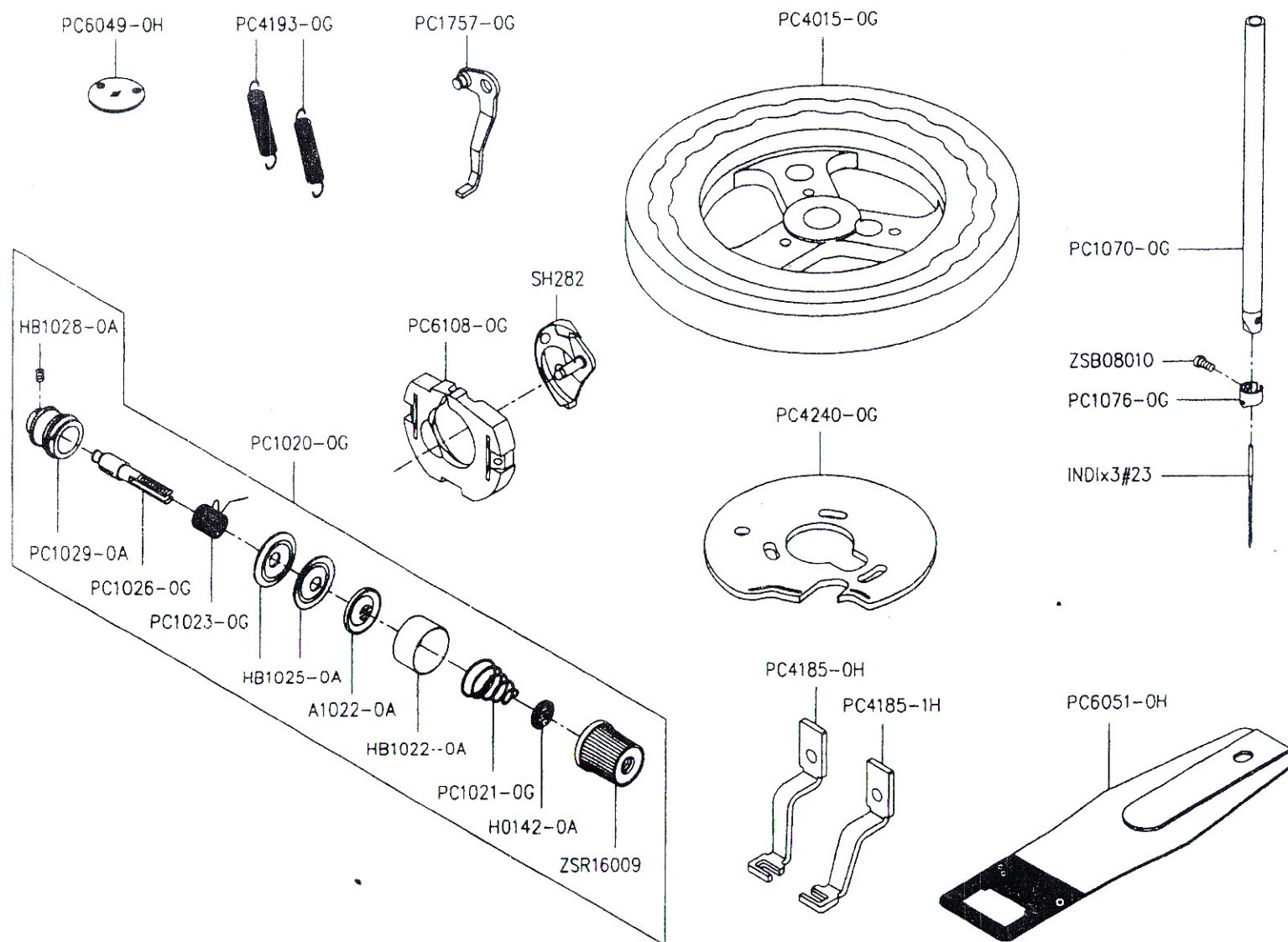


SST-1842H

M、SST-1828M 專用件 FOR SS-8150G

零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY	備註 Remarks
INDI x3#23	針	NEEDLE	1	
PC1020-0G	縫線壓力調整組	TENSION CONTROLLER NO. 2 ASM.	1	
PC1021-0G	調整彈簧	TENSION SPRING	(1)	
PC1023-0G	扭力彈簧	TAKE-UP SPRING (HEAVY)	(1)	
PC1026-0G	調整螺絲棒	THREAD TENSION ROD	(1)	
PC1070-0G	針棒	NEEDLE BAR	1	
PC1076-0G	針棒線掛	NEEDLE BAR THREAD GUIDE	1	
PC1757-0G	撥線桿	WIPER ASM.	1	
PC4015-0G	送料凸輪	FEED CAM	1	
PC4185-0G	押腳(左)	WORK CLAMP FOOT. RIGHT	1	
PC4185-1G	押腳(右)	WORK CLAMP FOOT. LEFT	1	
PC4193-0G	拉伸彈簧	TENSION SPRING	2	
PC4240-0G	遮斷控制凸輪	STOP-MOTION REGULATING CAM	1	
PC6049-0G	針內板	NEEDLE PLATE NEEDLE HOLE GUIDE	1	
PC6051-0G	送料板	FEED PLATE	1	
PC6108-0G	大釜壓板組	SHUTTLE RACE RING, THICK NEEDL	1	
SH-282	中釜	SHUTTLE	1	
ZSB08010	螺絲	SCREW (1/8-44x4.5)	1	

N. SST-1842H.
SST-1828M. 専用件 FOR SS-8150H



SST-1842H
N、SST-1828M

專用件 FOR SS-8150H

零件號碼 Part No	零件名稱	Name of Part	件數 Q, TY	備註 Remarks
INDIx3#23	針	NEEDLE	1	
PC1020-OG	縫線壓力調整組	TENSION CONTROLLER NO. 2 ASM.	1	
PC1021-OG	調整彈簧	TENSION SPRING	(1)	
PC1023-OG	扭力彈簧	TAKE-UP SPRING (HEAVY)	(1)	
PC1026-OG	調整螺絲棒	THREAD TENSION ROD	(1)	
PC1070-OG	針棒	NEEDLE BAR	1	
PC1076-OG	針棒線掛	NEEDLE BAR THREAD GUIDE	1	
PC1757-OG	撥線桿	WIPER ASM.	1	
PC4015-OG	送料凸輪	FEED CAM	1	
PC4185-0H	押腳(左)	WORK CLAMP FOOT. RIGHT	1	
PC4185-1H	押腳(右)	WORK CLAMP FOOT. LEFT	1	
PC4193-OG	拉伸彈簧	TENSION SPRING	2	
PC4240-OG	遮斷控制凸輪	STOP-MOTION REGULATING CAM	1	
PC6049-0H	針內板	NEEDLE PLATE NEEDLE HOLE GUIDE	1	
PC6051-0H	送料板	FEED PLATE	1	
PC6108-OG	大釜壓板組	SHUTTLE RACE RING, THICK NEEDL	1	
SH-282	中釜	SHUTTLE	1	
ZSB08010	螺絲	SCREW (1/8-44x4.5)	1	

O. SST-1842H, 零件號碼與頁數對照 Numerical Parts-List SST-1828M

零件號碼	頁數	零件號碼	頁數	零件號碼	頁數	零件號碼	頁數	零件號碼	頁數
PARTS NO.	PARTS	PARTS NO.	PARTS	PARTS NO.	PARTS	PARTS NO.	PARTS	PARTS NO.	PARTS
3400118800	2	HB1022-0A	8	PC1021-0A	8	PC1103-0A	4	PC1373-0A	20
3450354600	22	HB1023-0A	8	PC1021-0G	26, 28	PC1104-0A	4	PC1522-0A	6
6120117600	12	HB1025-0A	8	PC1021-1A	8	PC1106-0A	4	PC1523-0A	6
6220118100	20	HB1025-2A	6	PC1023-0G	26, 28	PC1108-0A	4	PC1524-0A	6
1M46	22	HB1026-2A	6	PC1026-0A	8	PC1109-0A	10	PC1525-0A	6
1M49	22	HB1028-0A	8	PC1026-0G	26, 28	PC1110-0A	10	PC1526-0A	6
A1022-0A	8	HB1050-0A	2	PC1026-1A	8	PC1111-0A	10	PC1528-0A	6
A7000-0A	22	HB1054-0A	2	PC1029-0A	8	PC1114-0A	10	PC1530-0A	6
A7001-0A	22	HB1086-0A	24	PC1038-2A	6	PC1116-0A	4	PC1531-0A	6
A7010-0A	22	HB1088-0A	24	PC1043-0A	8	PC1121-0A	10	PC1532-0A	6
A7010-1A	22	HB1144-0B	20	PC1050-0A	2	PC1133-0A	20	PC1533-0A	6
A7010-2A	22	HB4242-0A	10	PC1053-0A	2	PC1141-0A	2	PC1751-0A	8
A7012-1A	22	HB7028-0A	22	PC1055-0A	2	PC1144-0A	20	PC1752-0A	8
A7012-2A	22	HB7032-0A	22	PC1060-0A	6	PC1145-0A	20	PC1753-0A	8
B7060-0A	22	INDPx3 # 23	26, 28	PC1061-0A	6	PC1146-0A	20	PC1754-0A	8
BB6004ZZ	16	INDPx5 # 16	22	PC1063-0A	2	PC1206-0A	12	PC1755-0A	8
BB6007VV	4	OBS00080	12	PC1065-0A	6	PC1233-0A	12	PC1756-0A	8
BC-LK(J4)	10	OBS00300	4	PC1066-0A	6	PC1271-0A	8	PC1757-0A	8
BN081110	6,10	OPG00450	2	PC1067-0A	6	PC1272-0A	8	PC1757-0G	26, 28
BN121513	16	PA1013-4A	20	PC1070-0A	6	PC1273-0A	8	PC1758-0A	8
BN151917	4	PA1052-0A	2	PC1070-0G	26, 28	PC1301-0A	8	PC1821-0A	4
BNKT8128	6	PA7006-0A	10, 22	PC1071-0A	6	PC1302-0A	8	PC1822-0A	4
BTNTB1528	4	PC1010-0A	2	PC1073-0A	6	PC1303-0A	8	PC1823-0A	4
DPx5 # 14	6	PC1011-0A	2	PC1074-0A	6	PC1305-0A	8	PC1824-0A	4
DPx5 # 16	6	PC1013-0A	20	PC1076-0A	6	PC1330-0A	8	PC1827-0A	4
H1042-0A	8	PC1013-1A	20	PC1076-0G	26, 28	PC1332-0A	8	PC1829-0A	4
H4224-0A	18	PC1020-0A	8	PC1082-0A	6, 12	PC1335-0A	8	PC1830-0A	4
H7026-0A	22	PC1020-0G	26, 28	PC1100-0A	4	PC1360-0A	2	PC1831-0A	4
H7151-0A	24	PC1020-1A	8	PC1101-0A	4	PC1371-0A	20	PC1832-0A	4
HB1021-2A	6	PC1020-2A	6	PC1102-0A	4	PC1372-0A	20	PC3523-0A	6

SST-1842H
O. SST-1828M

零件號碼與頁數對照 Numerical Parts-List

零件號碼	頁數	零件號碼	頁數	零件號碼	頁數	零件號碼	頁數	零件號碼	頁數
PARTS NO.	PARTS	PARTS NO.	PARTS	PARTS NO.	PARTS	PARTS NO.	PARTS	PARTS NO.	PARTS
PC4010-0A	10	PC4093-0A	16	PC4185-1A	12	PC4243-0A	18	PC6049-0H	28
PC4013-0A	10	PC4094-0A	24	PC4185-1G	26	PC4244-0A	18	PC6050-0A	6
PC4014-0A	10	PC4095-0A	24	PC4185-1H	28	PC4245-0A	18	PC6051-0A	12
PC4015-0A	10	PC4096-0A	24	PC4186-0A	12	PC4246-0A	18	PC6051-0G	26
PC4015-0G	26, 28	PC4097-0A	24	PC4188-0A	12	PC4260-0A	12	PC6051-0H	28
PC4026-0A	10	PC4100-0A	2	PC4190-0A	12	PC4261-0A	12	PC6054-0A	12
PC4030-0A	10	PC4101-0A	2	PC4192-0A	12	PC4262-0A	12	PC6062-0A	12
PC4033-0A	10	PC4102-0A	2	PC4193-0A	12	PC4263-0A	12	PC6101-0A	10
PC4054-0A	12	PC4103-0A	2	PC4193-0G	26, 28	PC4265-0A	12	PC6102-0A	10
PC4070-0A	16	PC4117-0A	2	PC4220-0A	18	PC4267-0A	12	PC6103-0A	10
PC4071-0A	16	PC4139-0A	4	PC4221-0A	18	PC4268-0A	12	PC6103-1A	10
PC4072-0A	16	PC4140-0A	4	PC4222-0A	18	PC4270-0A	12	PC6104-0A	10
PC4073-0A	16	PC4141-0A	4	PC4223-0A	18	PC4271-0A	12	PC6105-0A	10
PC4074-0A	16	PC4142-0A	4	PC4224-0A	18	PC4272-0A	12	PC6106-0A	10
PC4075-0A	16	PC4143-0A	4	PC4225-0A	18	PC4275-0A	12	PC6107-0A	20
PC4076-0A	16	PC4144-0A	4	PC4226-0A	18	PC4276-0A	12	PC6108-0A	10
PC4077-0A	16	PC4171-0A	2	PC4227-0A	18	PC4277-0A	12	PC6108-0G	26, 28
PC4078-0A	16	PC4172-0A	2	PC4228-0A	18	PC4290-0A	2	PC6110-0A	6
PC4079-0A	16	PC4174-0A	20	PC4230-0A	18	PC4291-0A	2	PC6111-0A	6
PC4080-0A	16	PC4175-0A	20	PC4231-0A	18	PC4292-0A	2	PC6112-0A	6
PC4081-0A	16	PC4176-0A	20	PC4232-0A	18	PC4293-0A	2	PC6113-0A	6
PC4082-0A	16	PC4177-0A	20	PC4233-0A	18	PC4294-0A	2	PC6114-0A	14
PC4083-0A	16	PC4178-0A	20	PC4234-0A	18	PC4295-0A	2	PC6115-0A	14
PC4084-0A	16	PC4181-0A	12	PC4236-0A	18	PC4296-0A	2	PC6116-0A	14
PC4086-0A	16	PC4182-0A	12	PC4237-0A	18	PC6030-0A	10	PC6117-0A	6
PC4087-0A	16	PC4183-0A	12	PC4238-0A	18	PC6031-0A	10	PC6118-0A	6
PC4088-0A	16	PC4184-0A	12	PC4240-0A	18	PC6032-0A	10	PC6119-0A	14
PC4090-0A	16	PC4185-0A	12	PC4240-0G	26, 28	PC6048-0A	6	PC6120-0A	14
PC4091-0A	16	PC4185-0G	26	PC4241-0A	18	PC6049-0A	6	PC6121-0A	14
PC4092-0A	16	PC4185-0H	28	PC4242-0A	18	PC6049-0G	26	PC6122-0A	14

零件號碼與頁數對照 Numerical Parts-List

零件號碼	頁數	零件號碼	頁數	零件號碼	頁數	零件號碼	頁數	零件號碼	頁數
PARTS NO.	PARTS	PARTS NO.	PARTS	PARTS NO.	PARTS	PARTS NO.	PARTS	PARTS NO.	PARTS
PC6123-0A	14	SH280	10	WG000006	2	XP300750	20	ZSA15010	16
PC6124-0A	14	SH-282	26, 28	WG000035A	4	XP500170	20	ZSA15016	16
PC6125-0A	14	WA040010	6	WH203002	6	XP600160	20	ZSA15021	12
PC6126-0A	14	WA040020	16, 18	WH208002	4	XP600430	20	ZSA16010	4
PC6127-0A	14	WA049003	14	WH208007	12	YA020100	10	ZSA16025	4
PC6128-0A	14	WA049006	24	XA300120	20	YD020006	24	ZSA18003	14
PC6129-0A	14	WA059002	18	XA300155	20	YD025016	10	ZSB06018	10
PC6130-0A	14	WA059005	2	XA300210	20	YD030016	16	ZSB08010	26, 28
PC6131-0A	14	WA060017	24	XA300350	20	YD080020	2	ZSB08032	6
PC6132-0A	14	WA060022	14	XA300440	20	ZMC06005	22	ZSB09014	6
PC6133-0A	14	WA060024	18	XA300450	20	ZMD08001	22	ZSB09020	8
PC6160-0A	10	WA069001	12, 24	XA300500	20	ZMJ05002	16	ZSB09022	2
PC7016-0A	2	WA069002	12	XA300880	20	ZMJ06003	18	ZSB09024	20
PC7018-0A	2	WA069011	18,22,24	XA300900	20	ZMJ06004	12,16,18	ZSB09025	20
PC7050-0A	22	WA070007	12	XB304003	20	ZMJ06009	8, 18	ZSB09040	6
PC7150-0A	24	WA079005	12	XB305006	20	ZMJ06011	16	ZSB09048	20
PC7152-0A	24	WA079006	18	XB305007	20	ZMK06021	18	ZSB11008	6, 20
PC7301-0A	22	WA080015	10	XB316002	20	ZMK07001	16	ZSB11010	4
RA200620	4	WA089013	22	XB318003	20	ZML06001	22	ZSB11012	14, 16
RB100350	4	WA090007	10	XB400010	20	ZML06006	6	ZSB11017	4
RB200050	8, 18	WA100001	14	XB400011	20	ZML08001	22	ZSB11028	2
RB200060	14	WA100002	2	XB400012	20	ZMQ04009	2	ZSB11029	2,6,12,20,24
RB200080	8, 14	WA110001	14	XB400047	20	ZMQ06003	12	ZSB11032	2,6,8,10
RB200110	14	WA110002	14	XB400048	20	ZMT03009	22	ZSB11043	6
RB200200	16	WA350001	4	XB400049	20	ZSA08008	12	ZSB11045	10
RE000040	18	WA350002	4	XB400050	20	ZSA11011	10	ZSB11081	20
RE000060	2	WA430001	4	XP300125	20	ZSA12008	16	ZSB11082	2
RE000070	12	WB041001	4	XP300250	20	ZSA12009	16	ZSB11093	10
RU010100	20	WB080010	22	XP300320	20	ZSA15006	4	ZSB11098	2, 6
S1014-0A	2, 20	WB081001	22	XP300740	20	ZSA15008	18	ZSB11109	16

零件號碼與頁數對照 Numerical Parts-List

零件號碼	頁數	零件號碼	頁數	零件號碼	頁數	零件號碼	頁數	零件號碼	頁數
PARTS NO.	PARTS	PARTS NO.	PARTS	PARTS NO.	PARTS	PARTS NO.	PARTS	PARTS NO.	PARTS
ZSB11110	16	ZSG12010	8	ZSJ18001	4	ZSL20010	22		
ZSB15005	2	ZSG12013	8	ZSJ24003	4, 14	ZSL20012	12		
ZSB15007	6, 18	ZSG12024	14	ZSJ24004	4, 10	ZSL36001	10		
ZSB15010	6	ZSG12046	16	ZSK09005	6	ZSN11001	6		
ZSB15027	2, 24	ZSG12051	2	ZSK11019	16	ZSN16004	8		
ZSB15032	14, 18	ZSG12066	14	ZSK11020	6	ZSR16009	8		
ZSB15036	18	ZSG15010	14	ZSK11021	14				
ZSB15038	2	ZSG15027	8	ZSK11022	14, 16				
ZSB15046	10, 12	ZSG15033	18	ZSK11023	18				
ZSB16014	10	ZSG15034	24	ZSK12028	14, 24				
ZSB16031	4, 10	ZSG15059	8	ZSK15038	8				
ZSB18012	18	ZSG15065	8, 16	ZSK15041	2				
ZSB18013	18	ZSG16007	14	ZSK16019	10				
ZSB20002	12	ZSG16008	6	ZSK16020	14				
ZSC06010	6	ZSG16025	2	ZSK16036	6				
ZSC06011	6	ZSG16037	2	ZSK28003	4				
ZSC09005	4	ZSG16039	8	ZSL09001	2				
ZSC11003	12	ZSG16040	10	ZSL11002	14, 18				
ZSC11004	6, 12	ZSG18004	18	ZSL11003	6				
ZSC11007	2,4,16	ZSG18020	8	ZSL11007	6				
ZSC11009	12	ZSG18021	14	ZSL11011	24				
ZSC11019	4	ZSH15002	2,10,16	ZSL12004	14, 24				
ZSD15001	12	ZSH16001	4	ZSL15002	8,14,18,24				
ZSD15016	8	ZSH16004	4	ZSL15003	2, 12				
ZSG09037	6	ZSH16008	4	ZSL15004	18				
ZSG11023	16	ZSH16009	4	ZSL15008	18				
ZSG11025	8, 12	ZSJ12003	10	ZSL16005	6,10,12				
ZSG11057	6	ZSJ12006	18	ZSL16016	10				
ZSG11062	24	ZSJ15001	12	ZSL18003	18				
ZSG11089	18	ZSJ15002	4	ZSL18004	18				