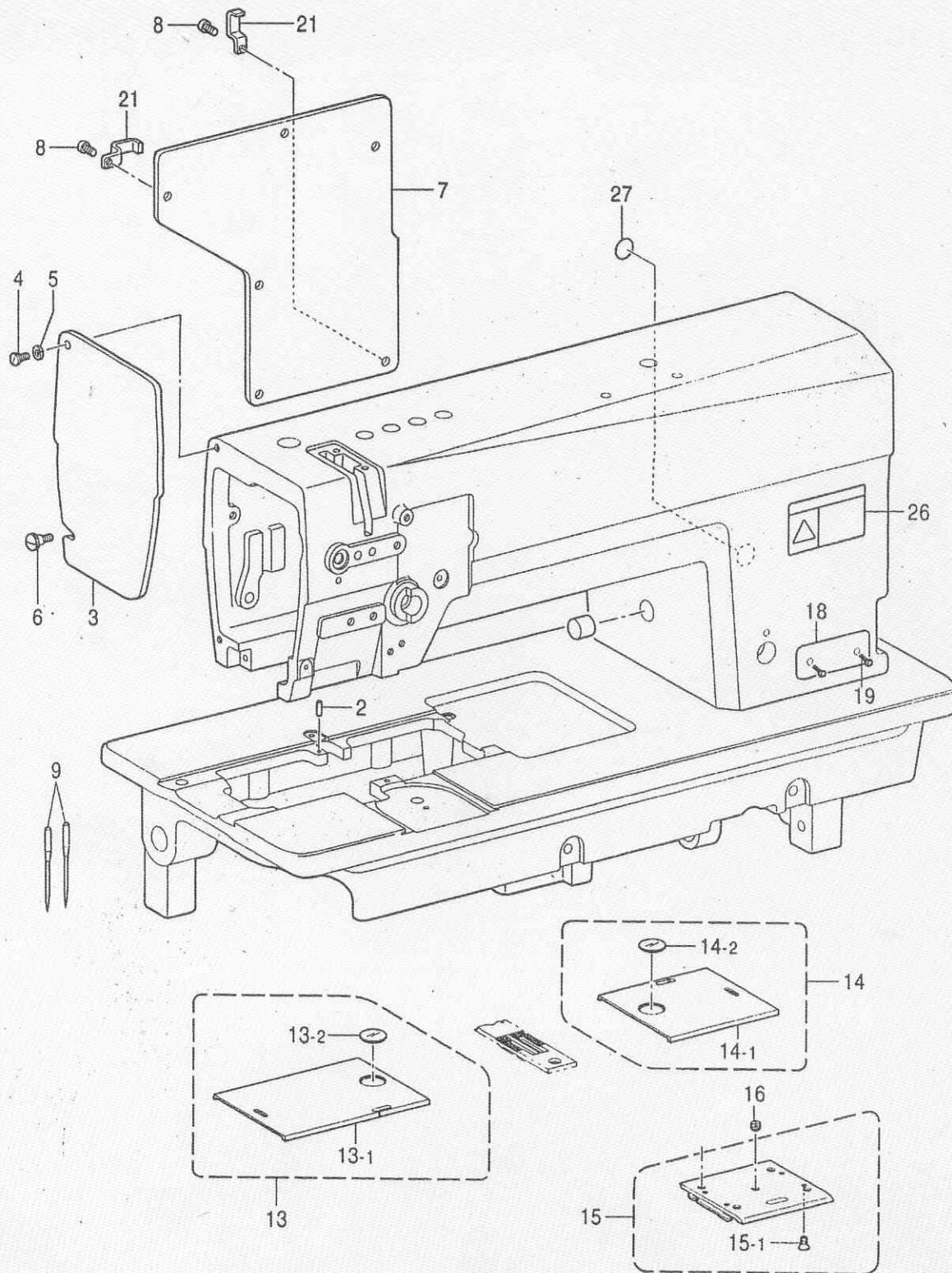


Sun Special[®]

SS6872HD3

A1. MACHINE BODY

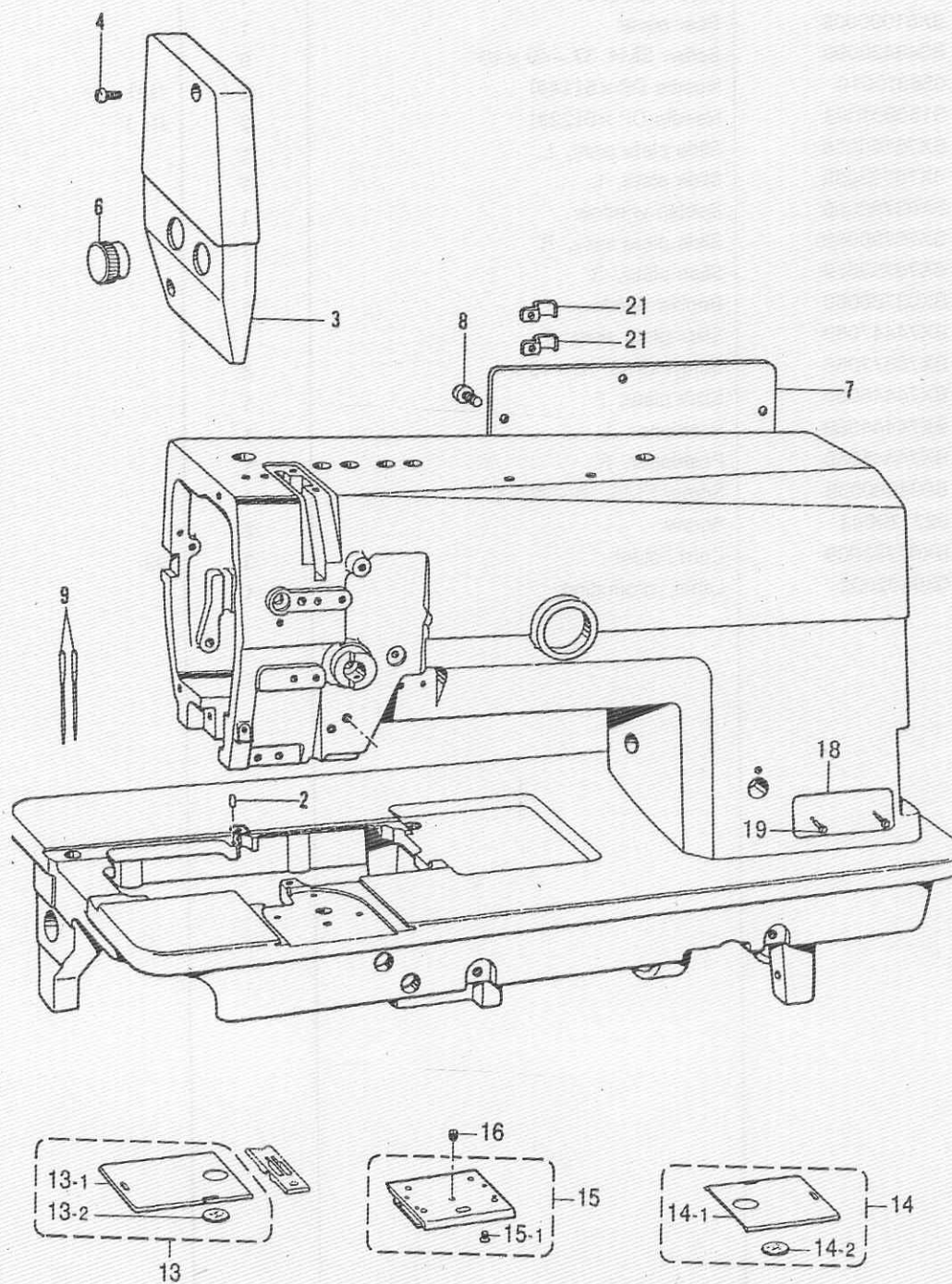


Contact your nearest dealer, if the Ref No. is ' * '

A1. MACHINE BODY

No.	Ref. No.	Description	Qt	Note
2	B997724000	Position pin	1	
3	BX03794001	Face plate	1	
4	BX03793009	Screw SM3. 57	1	
5	B964512009	Washer	1	
6	B981126007	Screw SM3. 57	1	
7	BX61990009	Rear cover	1	
8	B048429098	Screw SM4. 37 - 40 x 10	6	
9	058310010	Needle DP x 5 (14#)	2	(M)
9	S150901003	Needle DP x 5 (22#)	2	(H)
13	BX76704059	Slide plate assy, L	1	
13-1	BX76703059	Slide plate, L	1	
13-2	BX03780050	Bobbin window	1	
14	BX76790059	Slide plate assy, R	1	
14-1	BX76799059	Slide plate, R	1	
14-2	BX03780050	Bobbin window	1	
15	BX74447059	Slide plate assy, F	1	
15-1	BX76672059	Screw SM3. 18 - 40 x 4	4	
	BX74446059	Slide plate, F	1	
	BX74444059	Positioner, L	1	
	BX74445059	Positioner, R	1	
16	B994090009	Screw SM5. 16 - 32 x 4	1	
19	022120003	Screw	2	
21	BX03783009	Cord holder	3	D3
27	036E02002	Label, grounding	1	

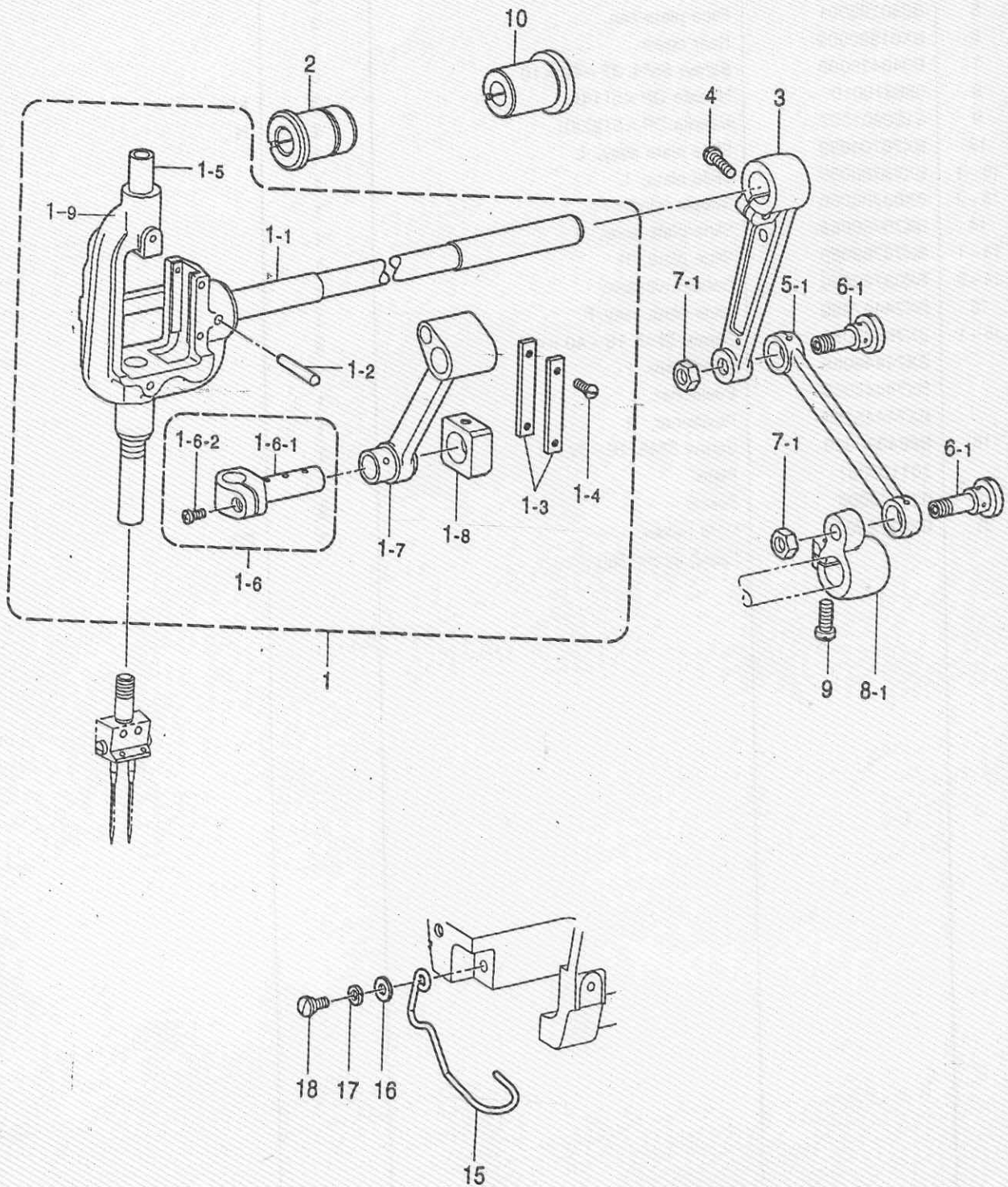
A2. MACHINE BODY



A2. MACHINE BODY

No.	Ref. No.	Description	Qt	Note
2	B997724000	Position pin	1	
3	BX03544901	Face plate	1	
4	B048439098	Screw SM3. 57 - 40 x 10	2	
5	B950295001	Face plate cap	2	
6	BX61990009	Rear cover	1	
7	B048429098	Screw SM4. 37 - 40 x 10	6	
9	058310010	Needle DP x 5(14#)	2	M
9	S150901003	Needle DP x 5(22#)	2	H
13	BX76704059	Slide plate assy, L	1	
13-1	BX76703059	Slide plate, L	1	
13-2	BX03780050	Bobbin window	1	
14	BX76790059	Slide plate assy, R	1	
14-1	BX76799059	Slide plate, R	1	
14-2	BX03780050	Bobbin window	1	
15	BX74447059	Slide plate assy, F	1	
15-1	BX76672059	Screw SM3. 18 - 40 x 4	4	
	BX74446059	Slide plate, F	1	
	BX74444059	Positioner, L	1	
	BX74445059	Positioner, R	1	
16	B994090009	Screw SM5. 16 - 32 x 4	1	
	201100001	Plate	1	
19	022120003	Screw	2	
21.	BX03783009	Cord holder	3	D3
		Label, grounding		

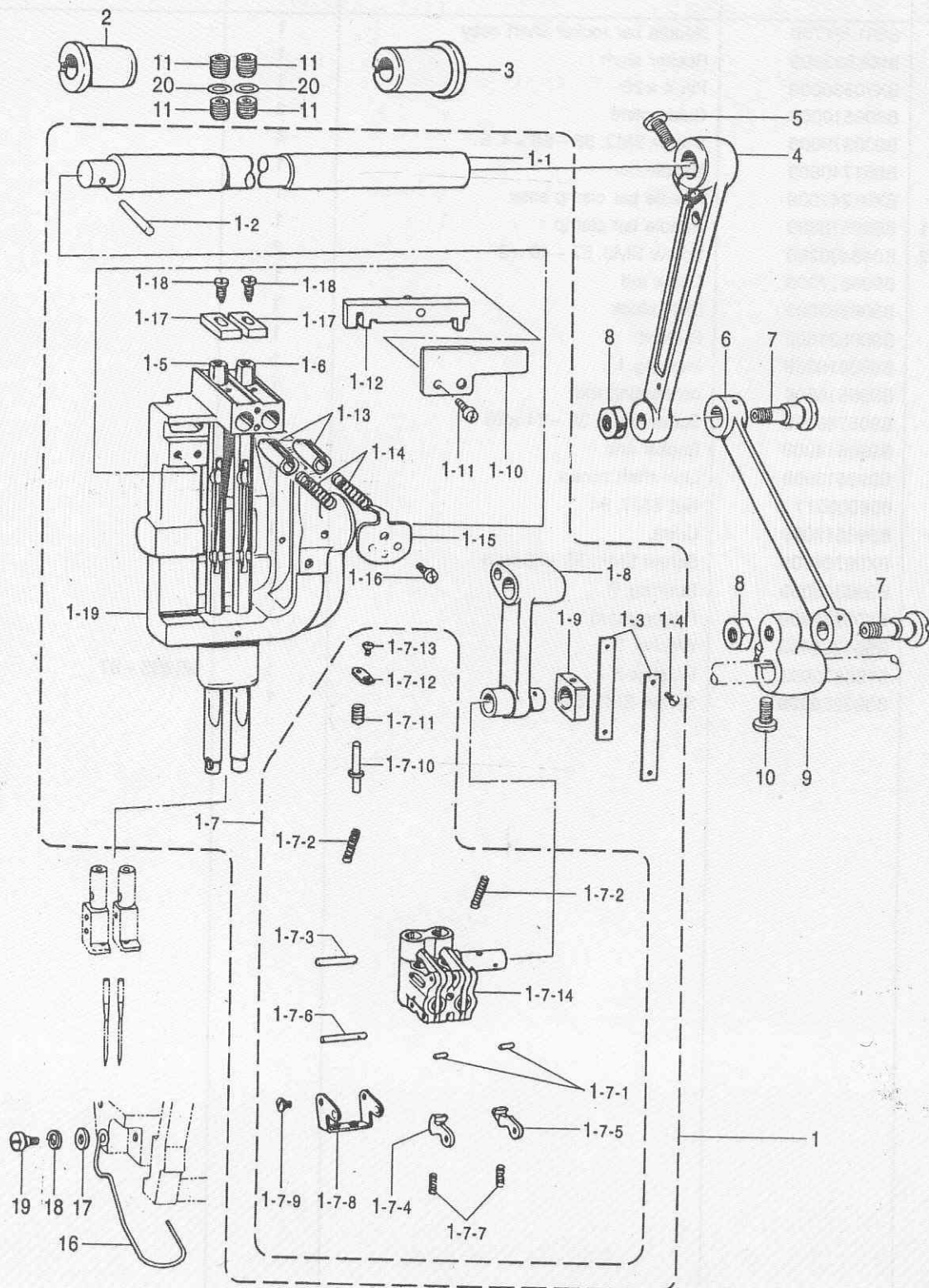
B1. NEEDLE BAR ROCKING MECHANISM



B1. NEEDLE BAR ROCKING MECHANISM

No.	Ref. No.	Description	Qt	Note
1	B951751709	Needle bar rocker shaft assy	1	
1-1	B998522909	Rocker shaft	1	
1-2	BX70530009	Pin 4 x 25	1	
1-3	B998510009	Guide plate	2	
1-4	B908379006	Screw SM2. 38 - 56 x 4. 5	4	
1-5	B951740809	Needle bar	1	
1-6	BX81247009	Needle bar clamp assy	1	
1-6-1	B998518009	Needle bar clamp	1	
1-6-2	B048430298	Screw SM3. 57 - 40 x 8	2	
1-7	B998517009	Crank rod	1	
1-8	B998389009	Slide block	1	
1-9	B998521800	Bracket	1	
2	B998516059	Bushing, L	1	
3	B998515000	connecting rod	1	
4	B905759008	Screw SM6. 35 - 24 x 20	1	
5-1	B998514909	Rocker link	1	
6-1	B998513959	Link shaft screw	2	
7-1	058500017	Nut SM7. 94	2	
8-1	B998512059	Crank	1	
9	BX09706009	Screw SM6. 35 - 28 x 18	1	
10	B998346059	Bushing, R	1	
15	BX03766909	Finger guard	1	
16	B964756009	Washer 5	1	
17	S150670003	Washer 5	1	GB955 - 87
18	B993250009	Screw SM3. 57	1	

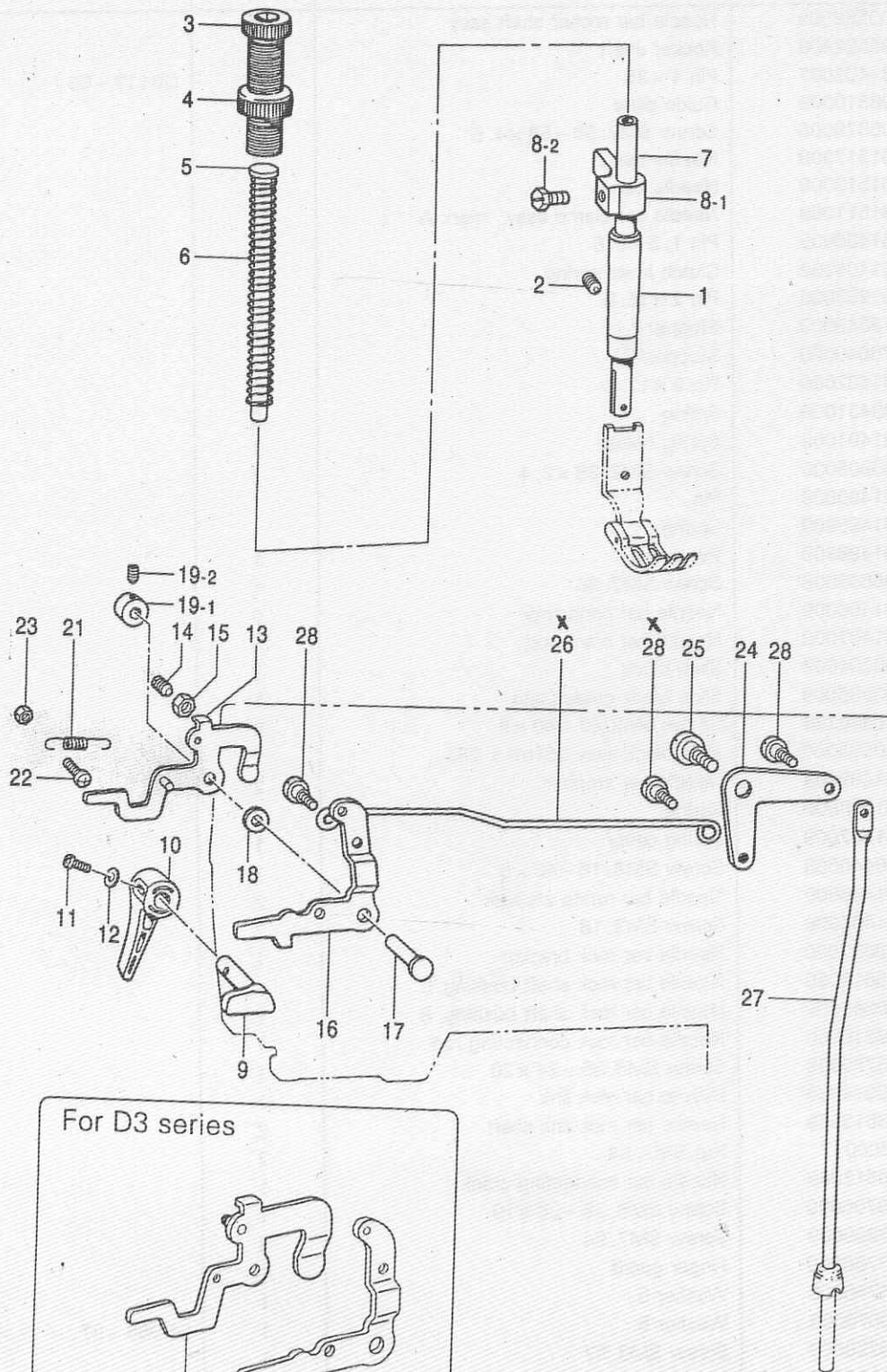
B2. NEEDLE BAR ROCKING MECHANISM



B2. NEEDLE BAR ROCKING MECHANISM

No.	Ref. No.	Description	Qt	Note
1	BX03538909	Needle bar rocker shaft assy	1	GB117 -86
1-1	B998522909	Rocker shaft	1	
1-2	SFB1402007	Pin 4 x 25	1	
1-3	B998510009	Guide plate	2	
1-4	B908379006	Screw SM2. 38 - 56 x 4. 5	4	
1-5	B961517909	Needle bar, L	1	
1-6	B961513009	Needle bar, R	1	
1-7	B961511009	Needle bar clamp assy, mark A	1	
1-7-1	B961406009	Pin 1. 5 x 5. 8	2	
1-7-2	B961405009	Clutch lever spring	2	
1-7-3	B961283009	Pin 2 x 15. 8	1	
1-7-4	BX76549009	Stopper(L)	1	
1-7-5	BX76548009	Stopper(R)	1	
1-7-6	B961402009	Pin 2 x 17. 8	1	
1-7-7	B998401009	Spring	2	
1-7-8	B961401009	Spring holder	1	
1-7-9	B900905005	Screw SM2. 38 x 2. 4	2	
1-7-10	B961490009	Pin	1	
1-7-11	B961499909	Spring	1	
1-7-12	B961498909	Pin cover	1	
1-7-13	B996663008	Screw SM2. 38	1	
1-7-14	B961400009	Needle bar connector	2	GB955 -87
1-8	B961497009	Needle bar crank rod	1	
1-9	B950294009	Slide block	1	
1-10	BX03536009	Slide block guide plate	1	
1-11	B048430298	Screw SM3. 57 - 40 x 8	2	
1-12	BX03535000	slide block assy 25(mark 25)	1	
1-13	B961489009	Needle bar stopper	2	
1-14	B961488009	Spring	2	
1-15	B961487009	Spring cover	1	
1-16	B040440598	Screw SM3. 18 - 40 x 5	1	
1-17	B961486009	Needle bar rotate stopper	2	
1-18	B961485009	Screw SM3. 18	2	
1-19	BX03537000	Needle bar rock bracket	1	
2	B998516059	Needle bar rock shaft bushing, L	1	
3	B998346059	Needle bar rock shaft bushing, R	1	
4	B998515000	Needle bar rock connecting rod	1	
5	B905759008	Screw SM6. 35 - 24 x 20	1	
6	B998514909	Needle bar rock link	1	
7	B998513959	Needle bar rock link shaft	2	
8	058500017	Nut SM7. 94	2	
9	B998512059	Needle bar connecting crank	1	
10	BX09706009	Screw SM6. 35 - 28 x 18	1	
11	B096289088	Screw SM7. 94	4	
16	BX03766909	Finger guard	1	
17	B964756009	Washer 5	1	
18	S150670003	Washer 5	1	
19	B993250009	Screw SM3. 57	1	
20	B922222089	Washer	2	

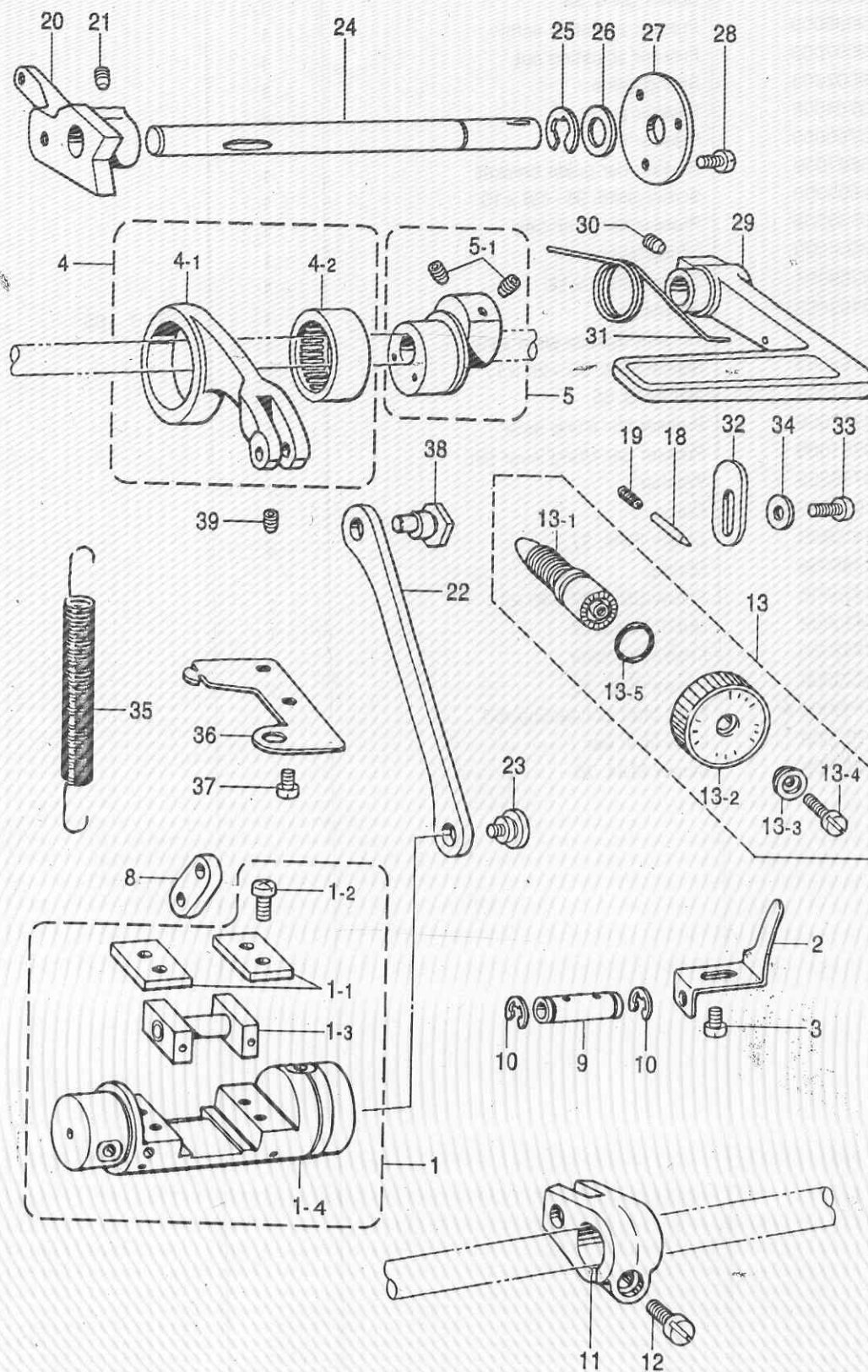
C. PRESSER FOOT MECHANISM



C. PRESSER FOOT MECHANISM

No.	Ref. No.	Description	Qt	Note
1	B965638009	Presser bar bushing	1	GB97.1 - 85
2	B096329078	Screw SM6. 35	1	
3	BX79098009	Presser adjusting screw	1	
4	BX79097009	Presser adjusting nut	1	
5	B969802009	Spring guide	1	
6	BX03764909	Presser spring 5	1	
7	BX03765059	Presser bar	1	
8-1	B963597059	Presser bar guide bracket	1	
8-2	B968607009	Screw SM5. 95 - 28 x 10	1	
9	BX03763909	Presser bar lifter cam	1	
10	BX79004009	Lifting lever	1	
11	B048759894	Screw M3. 5 x 12	1	
12	S8A3103003	Washer 4	1	
13	*	Tension release plate assy	1	
14	BX03754009	Screw SM6. 35 - 28 x 17	1	
15	B950554009	Nut SM6. 35	1	
16	BX03762009	Presser bar lifting lever	1	
17	BX03761009	Presser bar lifting lever pin	1	
18	BX03750009	Washer	1	
19-1	B971014009	Collar	1	
19-2	B096420688	Screw SM4. 37	2	
21	BX03755059	Spring	1	
22	B048439698	Screw SM3. 57 - 40 x 14	1	
23	B089430908	Nut 1 SM3. 57	1	
24	BX03752059	Knee lifter lever	1	
25	B965620909	Screw SM6. 35	1	
26	BX03753009 ✕	Knee lifter connecting rod	1	
27	BX03751009	Knee lifter bar	1	
28	B965632909 ✕	Screw SM4. 76	3	

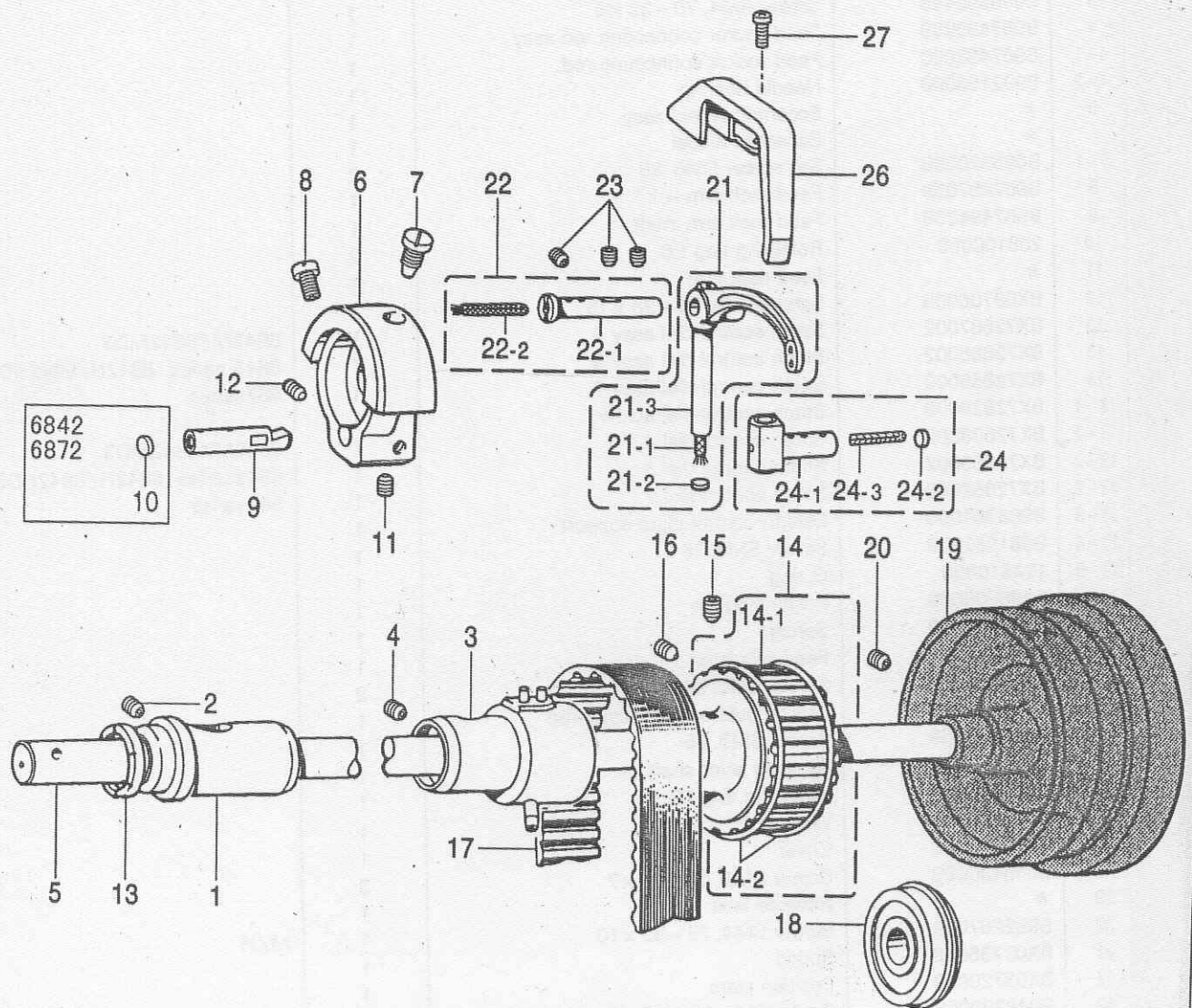
D. FEEDING MECHANISM



D. FEEDING MECHANISM

No.	Ref. No.	Description	Qt	Note
1	*	Feed regulator assy	1	
1-4	*	Feed regulator	1	
1-1	BX03747009	Slide block guide plate	2	
1-2	B048429098	Screw SM4. 37 - 40 x 10	4	
1-3	BX03746009	Feed regulator slide block assy	1	
2	BX72847009	Feed regulator stopper	1	
3	B048390498	Screw SM4. 76 - 32 x 6	1	
4	B967499909	Feed rocker connecting rod assy	1	
4-1	B967498000	Feed rocker connecting rod	1	
4-2	B992156000	Needle bearing	1	
5	*	Eccentric wheel assy	1	
	*	Eccentric wheel	1	
5-1	B096339088	Set screw SM6. 35	2	
8	B967497059	Feed rock arm link	1	
9	B967494009	Feed rock arm shaft	1	
10	208100009	Retaining ring E6	2	
11	*	Feed rock arm	1	
12	BX09706009	Screw SM6. 35 - 28 x 18	1	
13	BX72687002	Stitch control dial assy 4	1	6842M/6842MD3
13	BX72686002	Stitch control dial assy 5	1	6845 series 6842H/6842HD3
13	BX72685009	Stitch control dial assy 7	1	687series
13-1	BX72826009	Stitch control dial screw	1	
13-2	BX72688002	Stitch control dial 4	1	6842M/6842MD3
13-2	BX72683002	Stitch control dial 5	1	6842series 6842H/6842HD3
13-2	BX72682009	Stitch control dial 7	1	687series
13-3	B968364008	Length control plate support	1	
13-4	B981652908	Screw SM4. 76	1	
13-5	124510003	O ring	1	
18	B965508009	Positioning pin	1	
19	B900782009	Spring	1	
20	*	Feed regulator	1	
21	B992257009	Screw SM5. 95	2	
22	BX03741009	Feed regulator connecting rod	1	
23	BX03730909	Screw SM5. 95	1	
24	*	Reverse lever shaft	1	
25	208100005	Retaining ring E8	1	
26	B085900978	Washer 10	1	
27	B963506809	Cover	1	
28	B048430398	Screw SM3. 57 - 40 x 7	3	
29	*	Reverse lever	1	
30	B992257009	Screw SM4. 76 - 32 x 10	1	M/H
31	BX03735009	Spring	1	
32	BX03720009	Position plate	1	
33	B048399098	Screw SM4. 76 - 32 x 10	1	
34	208100006	Washer 5	1	
35	*	Spring	1	
36	BX03733009	Spring hook	1	
37	B048390498	Screw SM4. 76 - 32 x 6	2	
38	BX98412059	Feed regulator eccentric wheel shaft	1	
39	B096340488	Screw SM5. 95	1	

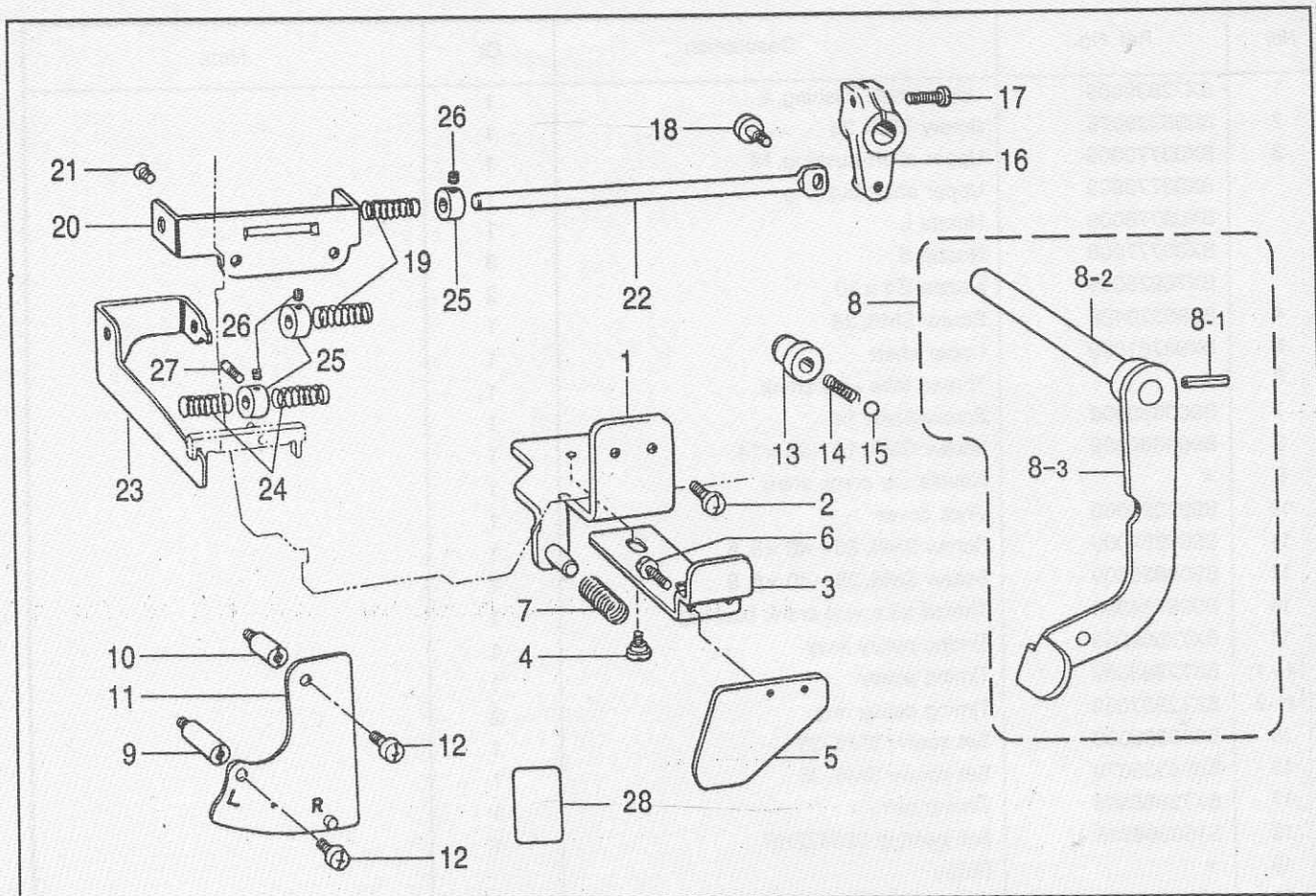
E. UPPER SHAFT MECHANISM



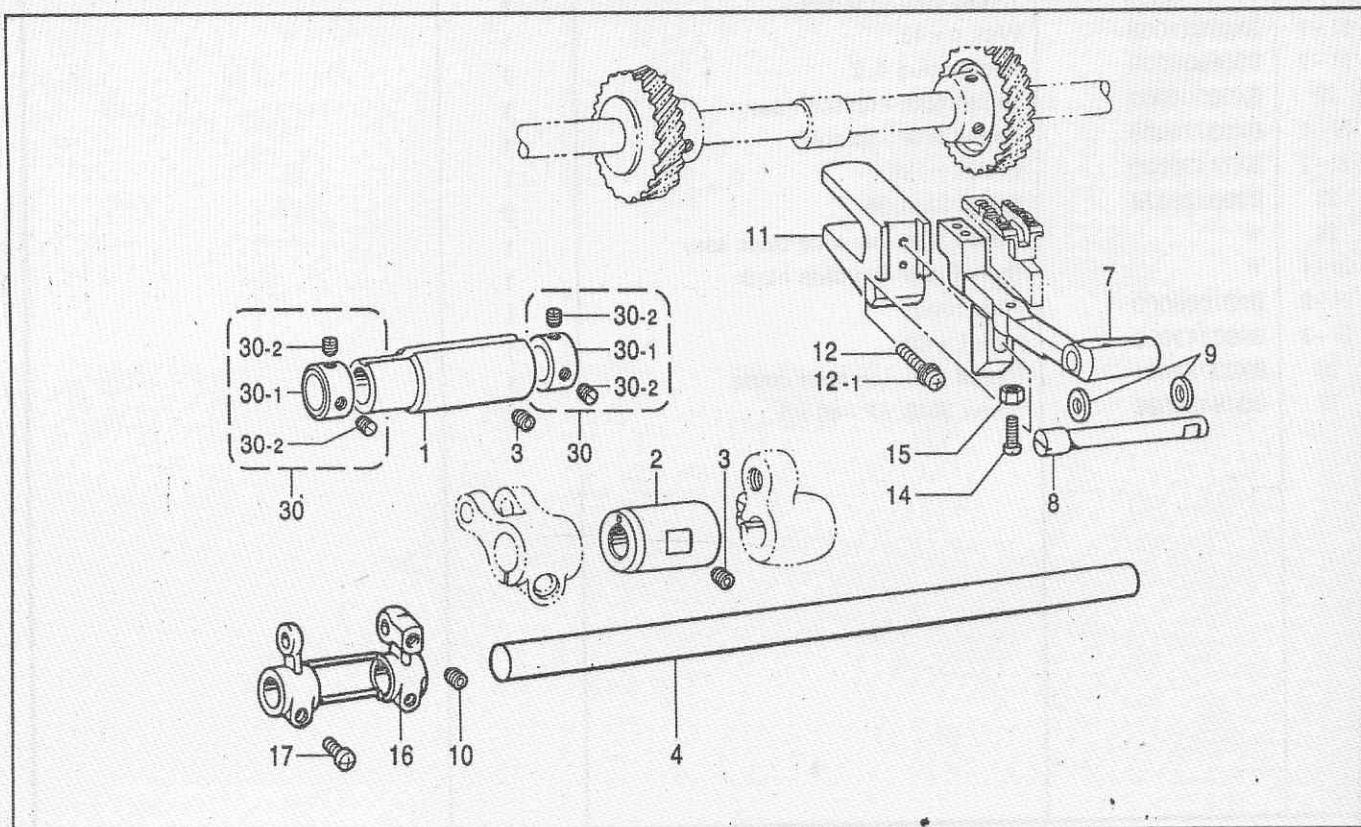
E. UPPER SHAFT MECHANISM

No.	Ref. No.	Description	Qt	Note
1	BX72830009	Upper shaft bushing, L	1	
2	B096329078	Screw SM6. 35	1	
3	BX03770809	Upper shaft bushing, M	1	
	BX03779809	Upper shaft bushing	1	
	BX03778009	Nozzle L	1	
	BX03777009	Nozzle S	3	
	BX76925009	Nozzle Ø4 x 10	2	
4	B096320488	Screw SM6. 35	1	
5	BX03781009	Upper shaft	1	
6	*	Thread take - up crank	1	
7	B900850009	Screw SM7. 14	1	
8	B964969009	Screw SM7. 14 - 28 x 14	1	
9	*	Needle bar crank shaft	1	
10	B997096000	Wick cover	1	
11	B909304009	Screw SM6. 35 - 40 x 5. 5	1	
12	B900859009	Screw SM6. 35 - 40 x 6. 8	1	
13	B998534009	Thread take - up crank bushing	1	
14	BX72869059	Timing pulley assy	1	
14-1	BX72868059	Timing pulley	1	
14-2	BX72867059	Timing pulley ring	2	
15	B096339088	Set screw SM6. 35	1	
16	B094339078	Set screw SM6. 35	1	
17	BX72866900	Timing belt	1	
18	S150866006	Ball bearing 6204ZZNR	1	
19	*	Pulley		
20	022330002	Set screw SM5. 95 - 28 x 14	2	
21	*	Thread take - up lever assy	1	
21-3	*	Thread take - up lever	1	
21-1	BX07821009	Wick 4 x 4L	1	
21-2	B968836909	Rubber plug 4. 2	1	
22	BX96504009	Thread take - up shaft assy	1	
22-1	BX03776009	Thread take - up shaft	1	
22-2	BX74430000	Wick L = 138	1	
23	B096329078	Screw SM6. 35	3	
24	*	Thread take - up slide block assy	1	
24-1	*	Thread take - up slide block	1	
24-2	B997086000	Wick cover	1	
24-3	B996417009	Wick L = 30	1	
26	BX03771801	Thread take - up lever cover	1	
27	B048430598	Screw SM3. 57 - 40 x 5	2	

F. NEEDLE BAR FLIP - UP MECHANISM (6845, 6875)



G. FEED SHAFT MECHANISM



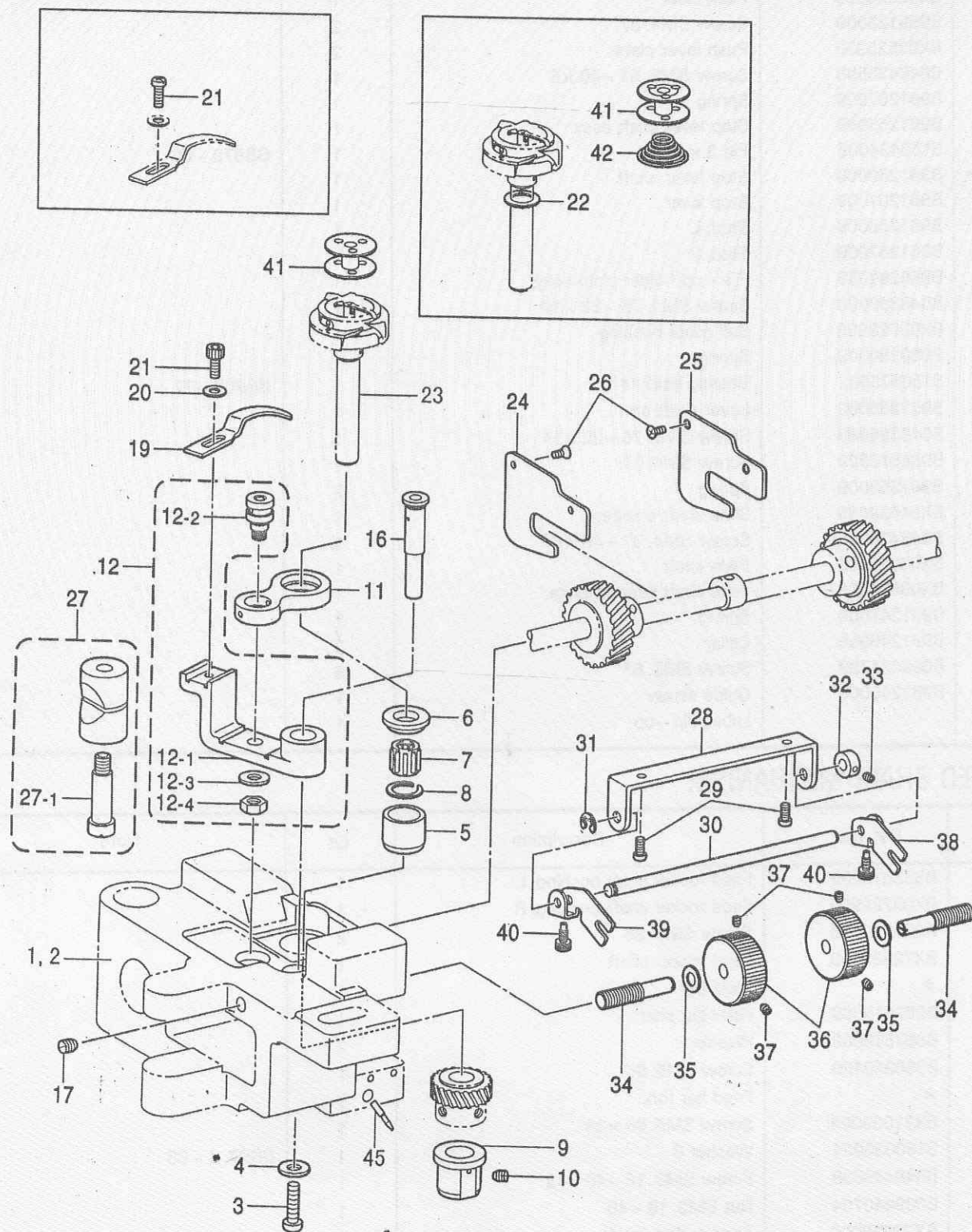
F. NEEDLE BAR FLIP - UP MECHANISM (6845, 6875)

No.	Ref. No.	Description	Qt	Note
1	BX03529009	Indication plate assy	1	GB879 - 86
2	B048399098	Screw SM4. 76 - 32 x 10	2	
3	BX03526059	Push lever	1	
4	B959123009	Screw SM4. 37	2	
5	BX03525958	Push lever plate	2	
6	B048430598	Screw SM3. 57 - 40 x 5	1	
7	B961267009	Spring	1	
8	B961263009	Stop lever shaft assy	1	
8-1	S150434005	Pin 3 x 18	1	
8-2	B961259008	Stop lever shaft	1	
8-3	B961261009	Stop lever	1	
9	B961258009	Stud, L	1	
10	B961257009	Stud, S	1	
11	B950292059	Flip - up holder plate assy	1	
12	B048399098	Screw SM4. 76 - 32 x 10	2	
13	BX03523909	Ball guide bushing	1	
14	B950280009	Spring	1	
15	S150675002	Bearing ball 1/4"	1	
16	B961255059	Lever shaft arm	1	
17	B048399698	Screw SM4. 76 - 32 x 14	1	
18	B964513909	Screw SM4. 37	1	
19	B961253009	Spring	2	
20	BX94639059	Slide shaft bracket	1	
21	B048420298	Screw SM4. 37 - 40 x 8	2	
22	BX03522009	Slide shaft	1	
23	BX03524009	Slide shaft support plate	1	
24	B961247009	Spring	2	
25	B961246059	Collar	3	
26	B099431798	Screw SM3. 57	5	
27	B961245009	Guide screw	1	
28		Label, flip - up	1	

G. FEED SHAFT MECHANISM

No.	Ref. No.	Description	Qt	Note
1	B962616009	Feed rocker shaft bushing, L	1	GB97. 1 - 85
2	BX03724909	Feed rocker shaft bushing, R	1	
3	B096329078	Screw SM6. 35	2	
4	BX72839009	Feed rocker shaft	1	
7	*	Feed bar	1	
8	B962619009	Feed bar shaft	1	
9	B967519009	Washer	2	
10	B096340488	Screw SM5. 95	1	
11	*	Feed bar fork	1	
12	BX71063009	Screw SM5. 95 x 14	1	
12-1	S150633004	Washer 6	1	
14	B048449898	Screw SM3. 18 - 40 x 12	1	
15	B089440704	Nut SM3. 18 - 40	1	
16	BX72838000	Feed rocker crank	1	
17	B048429898	Screw SM4. 37 - 40 x 12	2	
30	BX71001009	Set screw collar assy	2	
30-1	B997036059	Set screw collar	2	
30-2	B979003009	Screw SM6. 35	4	

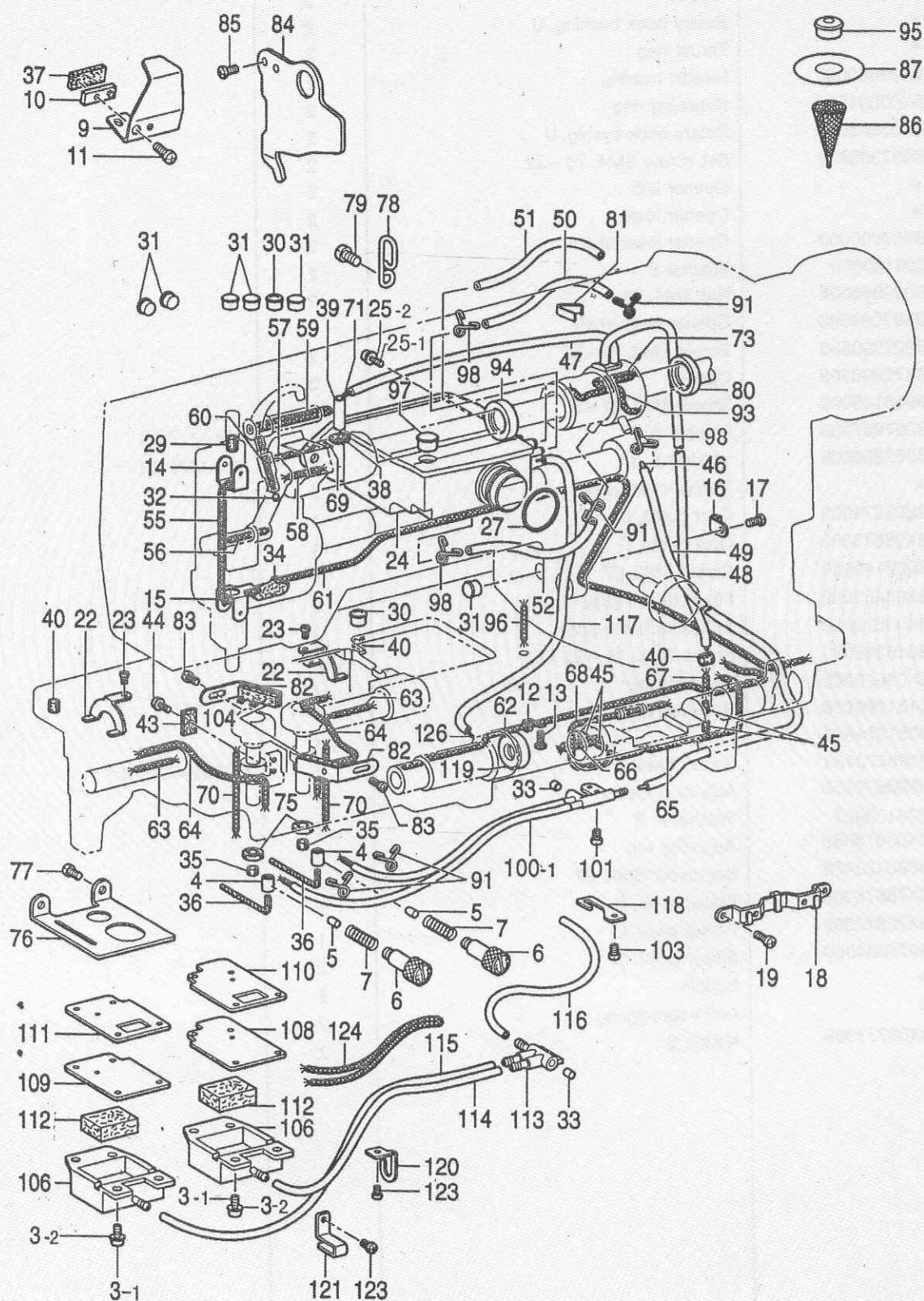
H. ROTARY HOOK MECHANISM



H. ROTARY HOOK MECHANISM

No.	Ref. No.	Description	Qt	Note
3	B048328598	Screw SM6. 35	2	
4	058600003	Washer	2	
5	*	Rotary hook bushing, U	2	
6	*	Thrust ring	2	
7	BX03680000	Needle bearing	2	
8	BX03691009	Retaining ring	2	
9	BX03693009	Rotary hook byshig, U	2	
10	B097390598	Set screw SM4. 76 -32	2	
11	*	Opener link	2	
12-1	*	Opener lever	2	
12-2	B962005009	Opener lever shaft	2	
12-3	208100006	Washer 5	2	
12-4	B990949004	Nut SM4. 76	2	
16	BX97089009	Opener lever shaft	2	
17	B097390598	Screw SM4. 76 -32	2	
19	BX72898009	Opener	2	
21	B956145009	Screw SM3. 57 x6	2	
22	B957867009	Washer 0. 2	4	684 M/HD3
22	B957866009	Washer 0. 3	2	684 M/HD3
23	*	Bobbin case assy	2	
24	BX03674009	Gear guide, L	1	
25	BX03673009	Gear guide, R	1	
26	B902140008	Screw SM3. 57	4	
27	BX03452009	Pinch sleeve assy	2	
28	BX03670009	Adjusting bar support	1	
29	B048399098	Screw SM4. 76 -32 x32	2	
30	BX03679009	Adjusting bar	1	
31	S4B1202008	Retaining ring	1	
32	B951674059	Collar	1	
33	B096420488	Screw SM4. 37	1	GB896 -86 -4
34	BX03676959	Adjusting screw	2	
35	208100007	Washer 4. 5	2	
36	BX03675059	Adjusting nut	2	
37	B096420488	Set screw SM4. 37	4	
38	BX76675009	Preset lever, R	1	
39	BX76674009	Preset lever, L	1	
40	B979884009	Screw SM3. 57	2	
41	*	Bobbin	2	
42	*	Anti -spin spring	2	
45	BX03777009	Nozzle S	2	

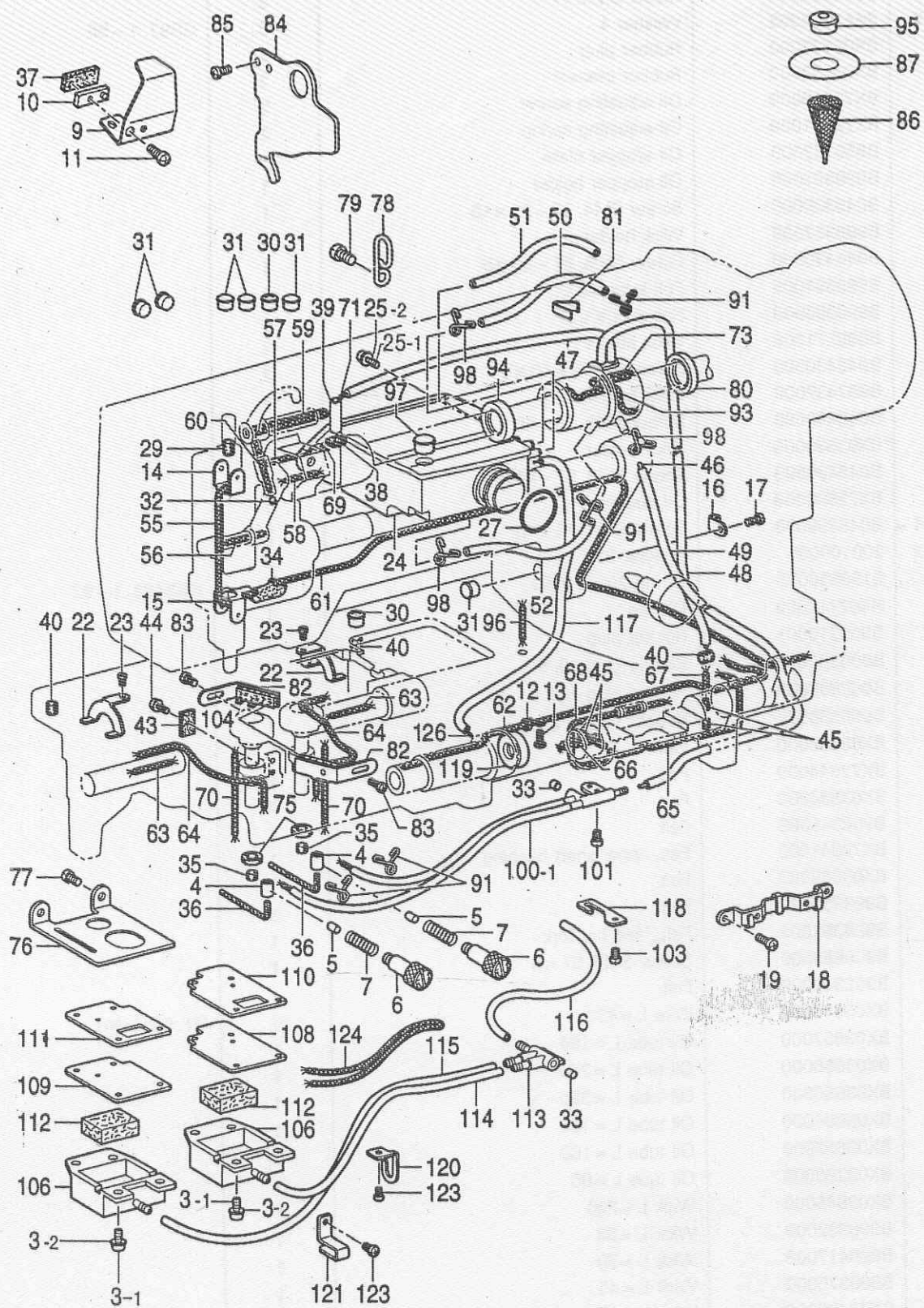
J1. LUBRICATION (6842, 6872)



J1. LUBRICATION (6842, 6872)

No.	Ref. No.	Description	Qt	Note
3-1	B048430298	Screw SM3. 57	8	GB97.1-85
3-2	S8A3103003	Washer 4	8	
4	BX03633000	Rubber plug	2	
5	BX03632000	Rubber presser	2	
6	BX72818009	Oil adjusting screw	2	
7	BX72811009	Oil adjusting spring	2	
9	B950122009	Oil stopper plate	1	
10	B998393009	Oil stopper holder	1	
11	B048399098	Screw SM4. 76-32 x 10	1	
12	B998367009	Wick holder	1	
13	B040430598	Screw SM3. 57-40 x 5	1	
14	B998391009	Felt support, U	1	
15	B998380909	Felt support, D	1	
16	B998371009	Wick holder	2	
17	B048430598	Screw S3. 57-40 x 5	2	
18	B967437009	Wick holder	1	
19	B048440698	Screw SM3. 18-40 x 4	2	
22	BX03639009	Wick holder	2	
23	B048430598	Screw SM3. 57-40 x 5	2	
24	BX72693009	Oil tank assy	1	
25-1	B048399098	Screw SM4. 76 x 10	2	
25-2	208100006	Washer 5	2	
27	S150656027	O ring 28 x 3. 55G	1	GB3452.1-92
29	B962716000	Oil cap	1	
30	B960210001	Rubber plug	2	
31	B906289009	Rubber plug 10. 5	6	
32	B968836909	Rubber plug 4. 2	1	
33	B968836909	Rubber plug 4. 2	1	
34	BX03636000	Felt	1	
35	BX72844000	Felt	2	
36	BX03634000	Felt	2	
37	B962348009	Felt	1	
38	BX72841000	Felt, upper shaft bushing	1	
39	BX03539000	Felt	1	
40	B998357009	Felt	3	
43	B998351009	Felt, feed bar fork	1	
44	B900853090	Screw SM3. 57 x 6	1	
45	B962367009	Felt	4	
46	BX03640900	Wire L = 430	1	Ø1.5(seven)
47	BX03657000	Oil tube L = 190	1	
48	BX03656000	Oil tube L = 280	1	
49	BX03655900	Oil tube L = 390	1	
50	BX03654000	Oil tube L = 160	1	
51	BX03653900	Oil tube L = 160	1	
52	BX03290000	Oil tube L = 90	1	
55	BX03645000	Wick L = 200	1	
56	B998382009	Wick L = 50	1	
57	B996417009	Wick L = 30	1	
58	B998375000	Wick L = 45	1	
59	BX74430000	Wick L = 138	1	
60	BX07821009	Wick 4 x 4L = 40	1	
61	B998374000	Wick L = 440	1	
62	B958136009	Wick 4 x 4L = 350	1	

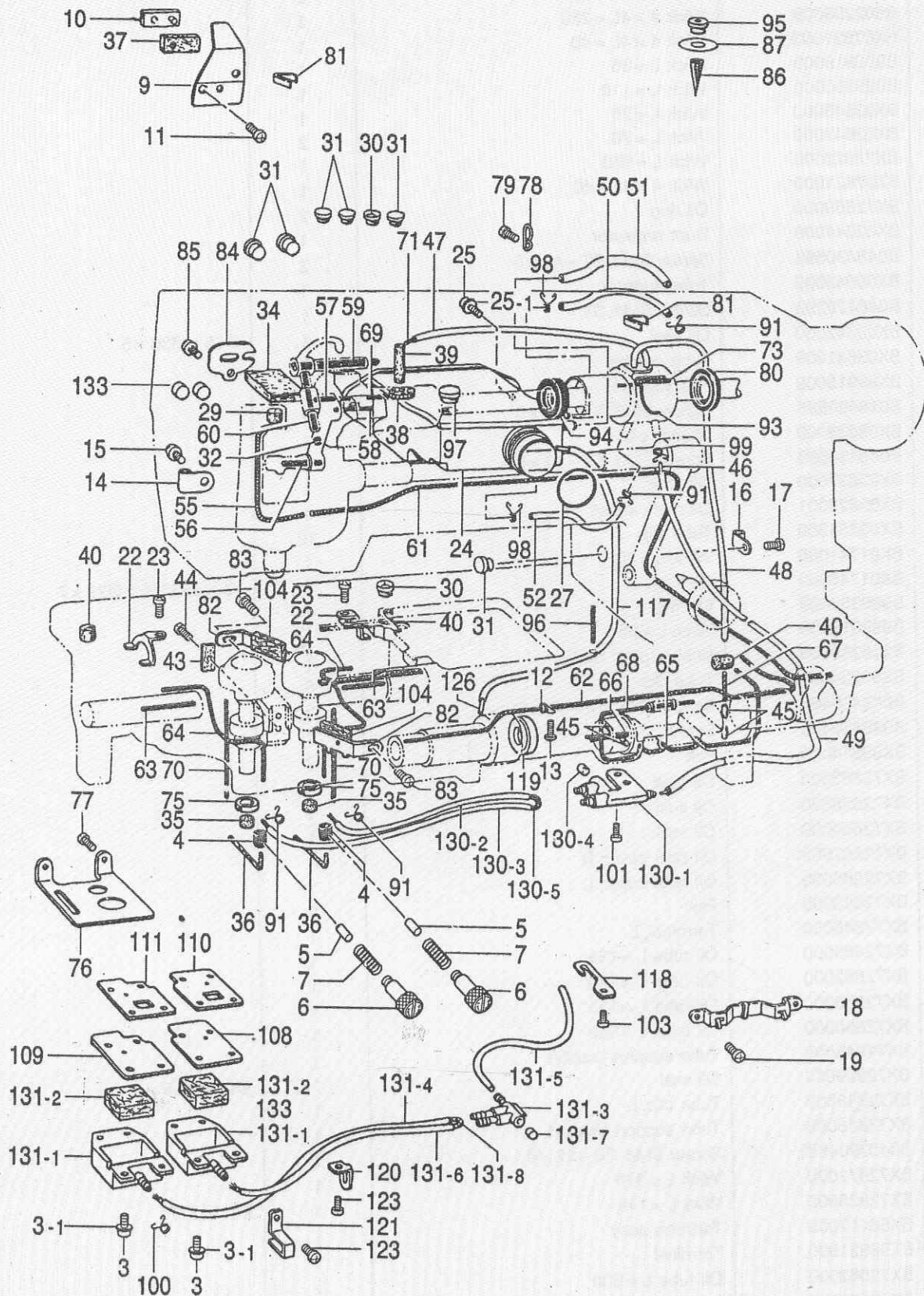
J1. LUBRICATION (6842, 6872)



J1. LUBRICATION (6842, 6872)

No.	Ref. No.	Description	Qt	Note
63	BX72629000	Wick L = 42	2	
64	B902208009	Wick 4 x 4L = 250	2	
65	B902208009	Wick 4 x 4L = 250	1	
66	BX07821009	Wick 4 x 4L = 40	1	
67	B999919009	Wick L = 35	1	
68	B998350000	Wick L = 110	1	
69	BX03648000	Wick L = 25	1	
70	BX03647000	Wick L = 70	2	
71	BX72926000	Wick L = 650	1	
73	BX07821009	Wick 4 x 4L = 40	1	
75	BX72569000	Oil ring	2	
76	BX03644009	Dust protector	1	
77	B048430598	Screw SM3. 57 - 40 x 5	2	
78	BX03643009	Tube support	1	
79	B048420298	Screw SM4. 37	1	
80	BX03642000	Oil seal	1	Ø15 x Ø30 x 5
81	BX03641009	Tube calking	3	
82	BX89915009	Felt support	2	
83	B048430598	Screw SM3. 57 - 40 x 5	2	
84	BX03638009	Shelter plate	1	
85	B048430598	Screw SM3. 57 - 40 x 5	2	
86	BX03637000	Oil filter	1	
87	BX03629001	Oil mark sheet	1	
91	BX03234909	Tube clip	10	
93	BX01741000	Wick L = 70	1	
94	BX01746000	Oil seal	1	W type Ø15 x Ø28 x 7
95	B998352009	Oil ring	1	
96	B999919009	Wick L = 35	1	
97	B906289009	Rubber plug 10. 5	1	
98	BX03234901	Tube clip	6	
101	B048430498	Screw SM3. 57 - 40 x 6	2	
103	B048430498	Screw SM3. 57 - 40 x 6	1	
104	BX89914009	Felt	2	
106	BX72863000	Oil tank	2	
108	BX72665000	Oil seal, R	1	
109	BX72664000	Oil seal. L	1	
110	BX72667009	Oil tank cover, R	1	
111	BX72666009	Oil tank cover, L	1	
112	BX72843000	Felt	2	
113	BX72845000	Terminal, L	1	
114	BX72663000	Oil tube L = 135	1	
115	BX72662000	Oil tube L = 120	1	
116	BX72663000	Oil tube L = 135	1	
117	BX72650000	Oil tube L = 590	1	
118	BX72848009	Tube support bracket	1	
119	BX72859000	Oil seal	1	Ø10 x Ø25 x 5
120	BX72849009	Tube clip, L	1	
121	BX72846009	Tube support bracket	1	
123	B048390498	Screw SM4. 76 - 32 x 6	2	
124	BX72671000	Wick L = 370	1	
126	BX72825000	Wire L = 148	1	Ø1.5(7, 7)
100-1	BX56117009	Terminal assy	1	
	BX96921900	Terminal	1	
	BX72662000	Oil tube L = 200	1	
	BX03651900	Oil tube L = 240	1	
	B968836909	Rubber plug 4. 2	1	
	BX03646900	Wick L = 530	1	

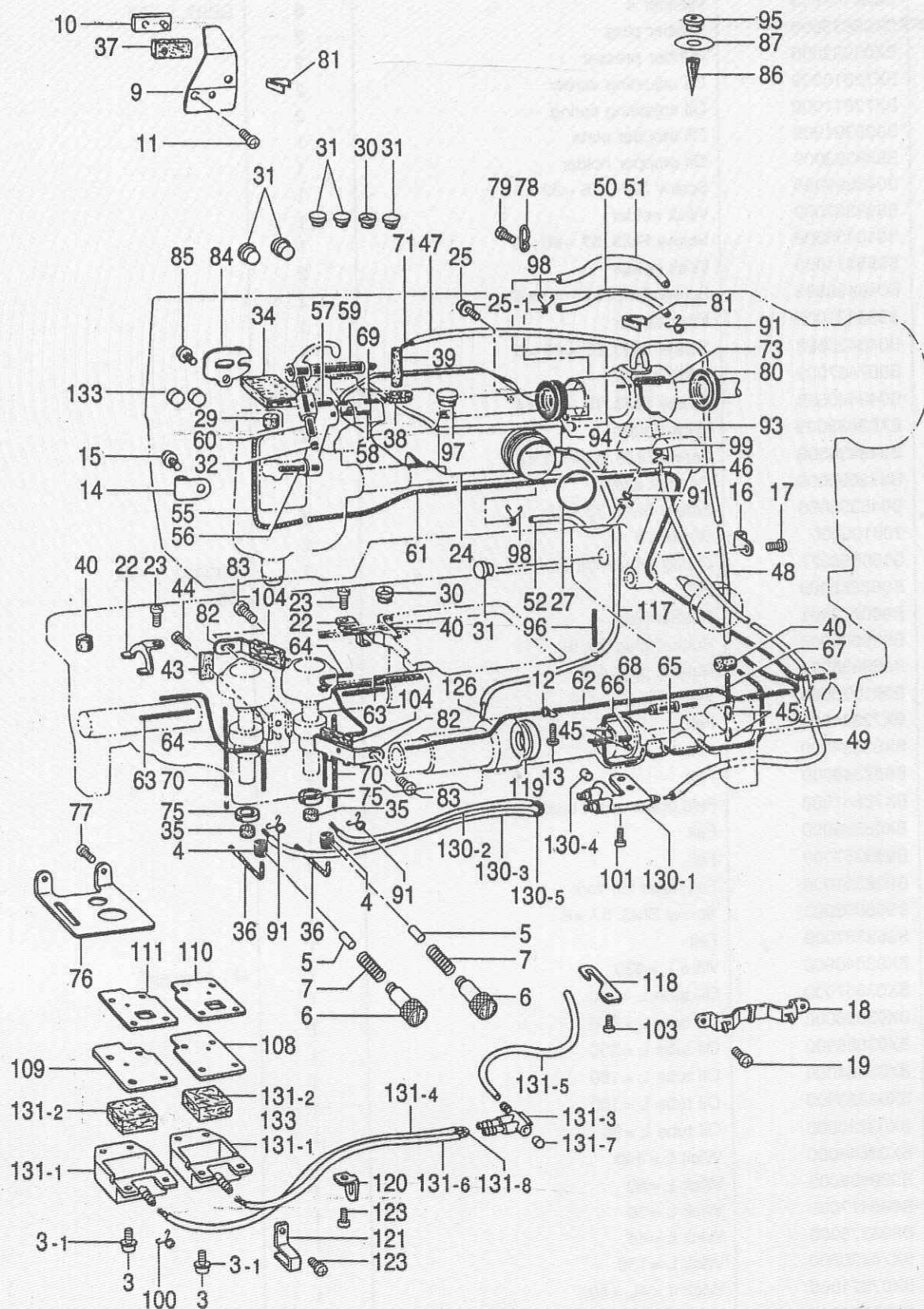
J2. LUBRICATION (6845, 6875)



J2. LUBRICATION (6845, 6875)

No.	Ref. No.	Description	Qt	Note
3	B048430298	Screw SM3. 57	8	GB97.1 -85
3 - 1	S8A3103003	Washer 4	8	
4	BX03633000	Rubber plug	2	
5	BX03632000	Rubber presser	2	
6	BX72818009	Oil adjusting screw	2	
7	BX72811009	Oil adjusting spring	2	
9	B998394909	Oil stopper plate	1	
10	B998393009	Oil stopper holder	1	
11	B048399098	Screw SM4. 76 -32 x 10	1	
12	B998367009	Wick holder	1	
13	B040430598	Screw SM3. 57 -40 x 5	1	
14	B998371009	Wick holder	2	
15	B048430598	Screw SM3. 57 -40 x 5	2	
16	B998371009	Wick holder	1	
17	B048430598	Screw SM3. 57 -40 x 5	1	
18	B967437009	Wick holder	1	
19	B048440698	Screw SM3. 18 -40 x 4	2	
22	BX03639009	Wick holder	2	
23	B048430598	Screw SM3. 57 -40 x 5	2	
24	BX72693009	Oil tank assy	1	
25	B048399098	Screw SM4. 76 x 10	2	GB3452.1 -92 Ø6 x 7
25 - 1	208100006	Washer 5	2	
27	S150656027	O ring 28 x 3. 55 G	1	
29	B903955009	Felt	2	
30	B960210001	Rubber plug	2	
31	B906289009	Rubber plug 10. 5	6	
32	B968836909	Rubber plug 4. 2	1	
34	B961276000	Felt	1	
35	BX72844000	Felt	2	
36	BX03634000	Felt	2	
37	B962348009	Felt	1	
38	BX72841000	Felt, upper shaft bushing	1	
39	BX03539000	Felt	1	
40	B998357009	Felt	3	
43	B998351009	Felt, feed bar fork	1	
44	B900853090	Screw SM3. 57 x 6	1	
45	B962367009	Felt	1	
46	BX03640900	Wire L = 430	1	Ø1. 5 (seven)
47	BX03657000	Oil tube L = 190	1	
48	BX03656000	Oil tube L = 280	1	
49	BX03655900	Oil tube L = 390	1	
50	BX03654000	Oil tube L = 160	1	
51	BX03653900	Oil tube L = 160	1	
52	BX03290000	Oil tube L = 90	1	
55	BX03645000	Wick L = 340	1	
56	B998382009	Wick L = 50	1	
57	B996417009	Wick L = 30	1	
58	B998375000	Wick L = 45	1	
59	BX74430000	Wick L = 138	1	
60	BX07821009	Wick 4 x 4L = 40	1	
61	B998374000	Wick L = 440	1	
62	B958136009	Wick 4 x 4L = 350	1	

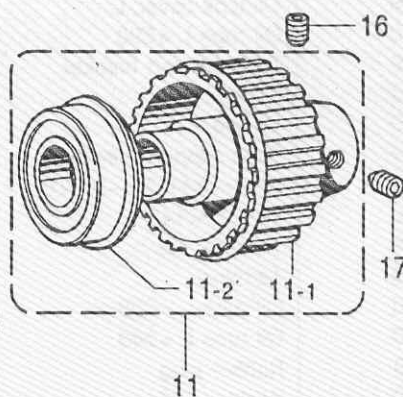
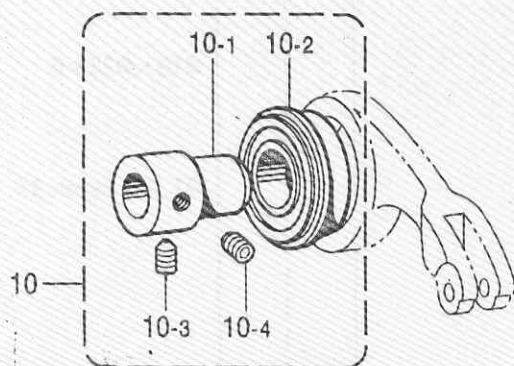
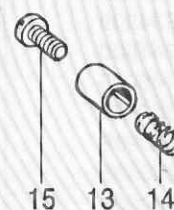
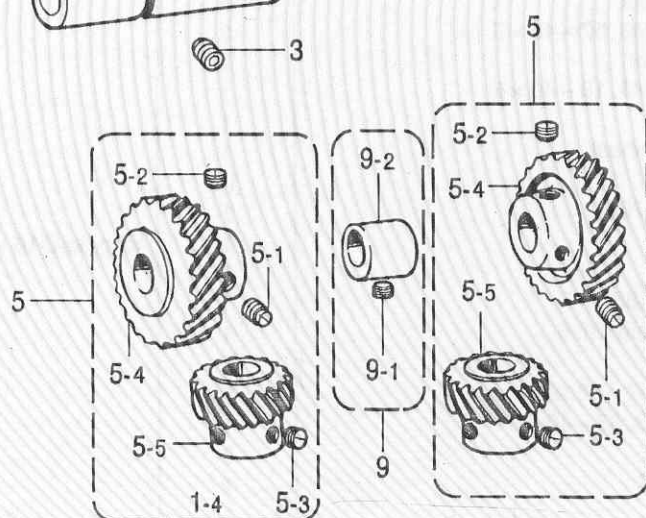
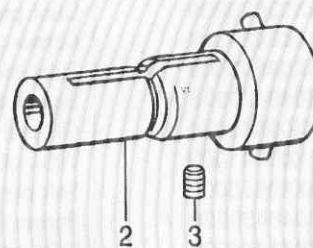
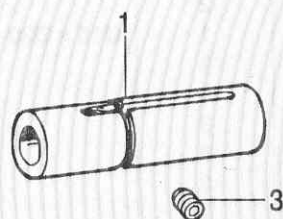
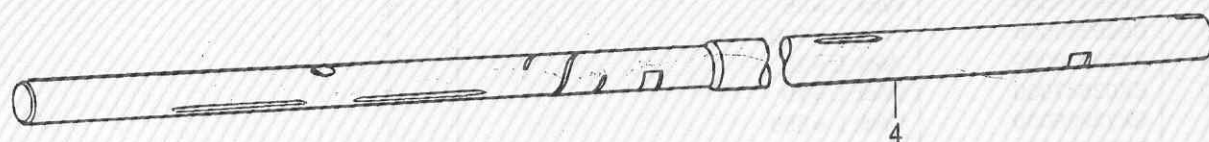
J2. LUBRICATION (6845, 6875)



J2. LUBRICATION (6845, 6875)

No.	Ref. No.	Description	Qt	Note
63	BX72629000	Wick L = 42	2	
64	B902208009	Wick 4 x 4L = 250	2	
65	B902208009	Wick 4 x 4L = 250	1	
66	BX07821009	Wick 4 x 4L = 40	1	
67	B999919009	Wick L = 35	1	
68	B998350000	Wick L = 110	1	
69	BX03648000	Wick L = 25	1	
70	BX03647000	Wick L = 70	2	
71	BX72926000	Wick L = 650	1	
73	BX07821009	Wick 4 x 4L = 40	1	
75	BX72569000	Oil ring	2	
76	BX03530009	Dust protector	1	
77	B048430598	Screw SM3. 57 - 40 x 5	2	
78	BX03643009	Tube support	1	Ø15 x Ø30 x 5
79	B048420298	Screw SM4. 37 - 40 x 8	1	
80	BX03642000	Oil seal	1	
81	BX03641009	Tube clip	3	
82	BX89915009	Felt presser	2	
83	B048430598	Screw SM3. 57 - 40 x 5	2	
84	B961484009	Wick cover	1	
85	B040440598	Screw SM3. 18 - 40 x 5	1	
86	BX03637000	Oil filter	1	
87	BX03629001	Oil mark sheet	1	
91	BX03234909	Tube clip	10	
93	BX01741000	Wick L = 70	1	
94	BX01746000	Oil seal	1	W type Ø15 x Ø28 x 7
95	B998352009	Oil cup	1	
96	B999919009	WICK L = 35	1	
97	B906289009	Rubber plug 10.5	1	
98	BX03234901	Tube clip	6	
101	B048430498	Screw3. 57 - 40 x 6	2	
103	B048430498	Screw M3. 57 - 40 x 6	1	
104	BX89914009	Felt	2	
108	BX72665000	Oil seal, R	1	
109	BX72664000	Oil seal, L	1	
110	BX72667009	Oil tank cover, R	1	
111	BX72666009	Oil tank cover, L	1	
117	BX72650000	Oil tube L = 590	1	
118	BX72848009	Tube support bracket	1	
119	BX72859000	Oil seal	1	Ø10 x Ø25 x 5
120	BX72849009	Oil clip, L	1	
121	BX72846009	Tube support bracket	1	
123	B048390498	ScrewSM4. 76 - 32 x 6	2	
126	BX72825000	Wick L = 148	1	Ø1.5 (7 seven 6)
130	BX56117009	Terminal assy	1	
130 - 1	BX96921900	Terminal	1	
130 - 2	BX72662000	Oil tube L = 200	1	
130 - 3	BX03651900	Oil tube L = 240	1	
130 - 4	B968836909	Rubber plug	1	
130 - 5	BX03646900	WickL = 530	1	
131	BX56116009	Oil terminal assy	1	
131 - 1	BX72863000	Oil terminal	2	
131 - 2	BX72843000	Felt	2	
131 - 3	BX72845000	Terminal	1	
131 - 4	BX72663000	Oil tube L = 135	1	
131 - 5	BX72662000	Oil tube L = 200	1	
131 - 6	BX72663000	Oil tube L = 135	1	
131 - 7	B968836909	Rubber plug 4.2	1	
131 - 8	BX72671000	Wick L = 370	1	
133	B903955009	Felt	2	

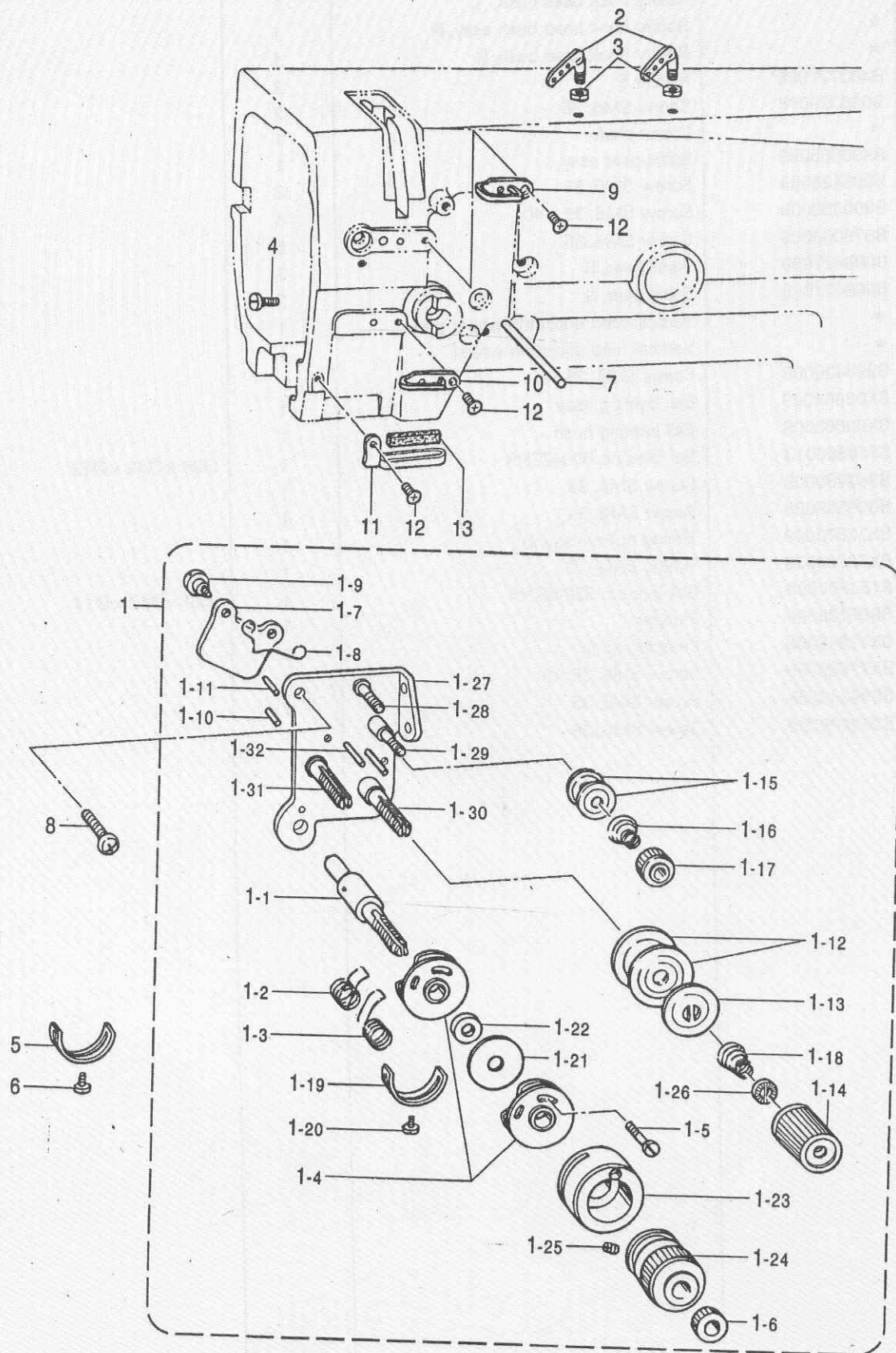
K. LOWER SHAFT MECHANISM



K. LOWER SHAFT MECHANISM

No.	Ref. No.	Description	Qt	Note
1	*	Rotary hook base bush, L	1	
2	*	Rotary hook base bush assy, R	1	
	*	Rotary hook base bush, R	1	
	BX03777009	Nozzle S	2	
3	B096329078	Screw SM6. 35	2	
4	*	Lower shaft	1	
5	BX98665059	Spiral gear assy	2	
5-1	B998426009	Screw SM6. 35	2	
5-2	B900859009	Screw SM6. 35 - 40	4	
5-3	B979003009	Screw SM6. 35	6	
5-4	B998427059	Spiral gear, B	2	
5-5	B998421059	Spiral gear, S	2	
9	*	Vertical feed eccentric wheel assy	1	
9-2	*	Vertical feed eccentric wheel	1	
9-1	B998426009	Screw SM6. 35	1	
10	BX03664009	Ball bearing assy	1	
10-1	BX03663009	Ball bearing bush	1	
10-2	S150866013	Ball bearing 6004ZZNR	1	Ø20 × Ø42 × Ø12
10-3	B962289009	Screw SM6. 35	1	
10-4	B096339088	Screw SM6. 35	1	
11	BX72873009	Timing pulley assy, D	1	
11-1	BX72864059	Timing pulley, D	1	
11-2	S150866006	Ball bearing 6204ZZNR	1	Ø20 × Ø47 × Ø14
13	B966235009	Plunger	1	
14	BX72842009	Plunger spring	1	
15	BX72668009	Screw SM6. 35 × 5	1	
16	B096339088	Screw SM6. 35	1	
17	B962289009	Screw SM6. 35	1	

L. THREADING MECHANISM

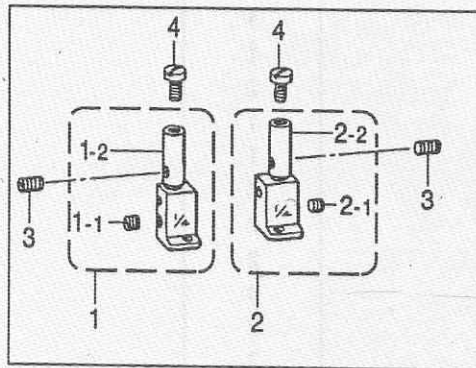


L. THREADING MECHANISM

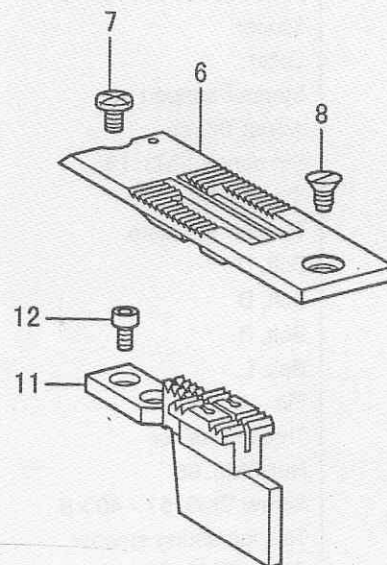
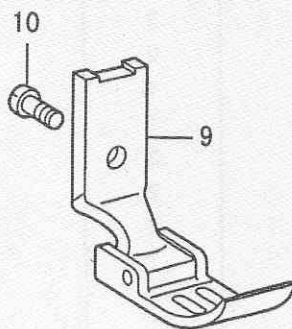
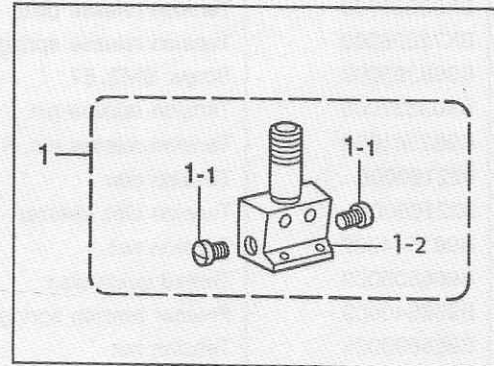
No.	Ref. No.	Description	Qt	Note
1	BX95526502	Upper thread tension assy	1	
1-1	BX02406009	Tension stud	1	
1-2	BX02403009	Thread take -up spring, L	1	
1-3	BX02402009	Thread take -up spring, R	1	
1-4	B902856009	Tension spring guide assy	2	
1-5	B964986001	Screw SM2. 38	1	
1-6	B902845001	Tension nut	1	
1-7	BX03623909	Tension release plate	1	
1-8	BX72836009	Tension release spring	1	
1-9	B998398009	Screw SM3. 57	2	
1-10	BX03622009	Tension release pin, L	1	
1-11	B952341009	Tension release pin, R	1	
1-12	022160005	Tension disc	4	
1-13	022160004	Tension disc presser	2	
1-14	B961544902	Tension nut	2	
1-15	B966506009	Thread guide disc	4	
1-16	B956540009	Presser tension spring	2	
1-17	B955590009	Tension nut	2	
1-18	BX03610009	Tension adjust spring	2	
1-19	B998301009	Tension spring stopper	1	
1-20	B048430598	Screw SM3. 57—40 × 5	1	
1-21	BX02405909	Spacer	1	
1-22	BX02404009	Collar	1	
1-23	BX02401809	Stopper support	1	
1-24	BX02490909	Adjust thumb	1	
1-25	B097440498	Set screw SM3. 18	1	
1-26	B959962009	Stopper ML	2	
1-27	B952344801	Tension set plate	1	
1-28	B952339909	Bolt, U	2	
1-29	B952330909	Bolt, D	2	
1-30	BX03624009	Bolt, R	1	
1-31	BX03625009	Bolt, L	1	
1-32	B952342009	Pin	2	
2	B960583009	Thread retainer	2	
3	B950557007	Nut SM5. 95	2	
4	B900046008	Screw SM3. 57 - 40 × 8	1	
5	B998301009	Tension spring stopper	1	
6	B048430598	Screw SM3. 57 - 40 × 5	1	
7	BX03617009	Tension release bar	1	
8	B048420298	Screw SM4. 37	1	
9	B902844009	Arm thread guide, U	1	
10	B998452009	Arm thread guide, M	1	
11	B998395009	Arm thread guide, D	1	M/H
11	B998452009	Arm thread guide, M	1	M/HD3
12	B902140008	Screw SM3. 57 - 40 × 5	3	
13	B996169009	Felt	1	M/H

M. GAUGE PARTS

6845
6875



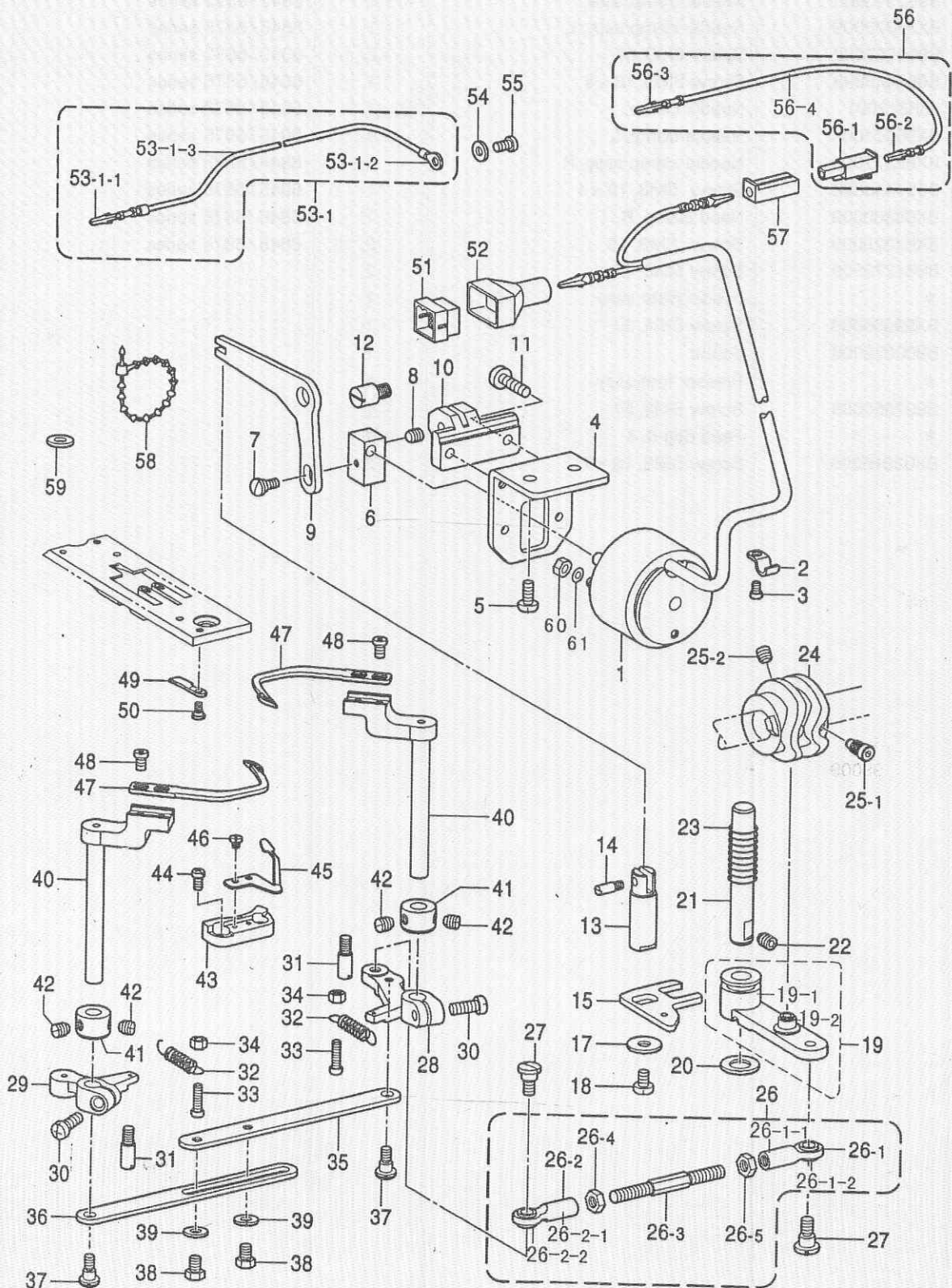
6842
6872



M. GAUGE PARTS

No.	Ref. No.	Description	Qt	Note
1	B952318909	Needle clamp assy	1	6842/6872 series
1	BX95373009	Needle clamp assy, L	1	6845/6875 series
1 - 1	B994787009	Screw SM3. 57	2	6842/6872 series
1 - 1	B097440698	Screw SM3. 18 x 4	1	6845/6875 series
1 - 2	058312001	Needle clamp,	1	6842/6872 series
1 - 2	BX95371009	Needle clamp, L	1	6845/6875 series
2	BX95372009	Needle clamp assy, R	1	6845/6875 series
2 - 1	B097440698	Screw SM3. 18 x 4	1	6845/6875 series
2 - 2	BX95360009	Need clamp, R	1	6845/6875 series
3	BX97025009	Screw SM3. 18	2	6845/6875 series
4	B961279909	Screw SM3. 18	2	
6	*	needle plate assy	1	
7	BX99866009	Screw SM4. 37	1	
8	B900078006	Screw	1	
9	*	Presser foot assy	1	
10	B997050009	Screw SM3. 57	1	
11	*	Feed dog 6. 4	1	
12	BX03616009	Screw SM3. 18 x 7	2	

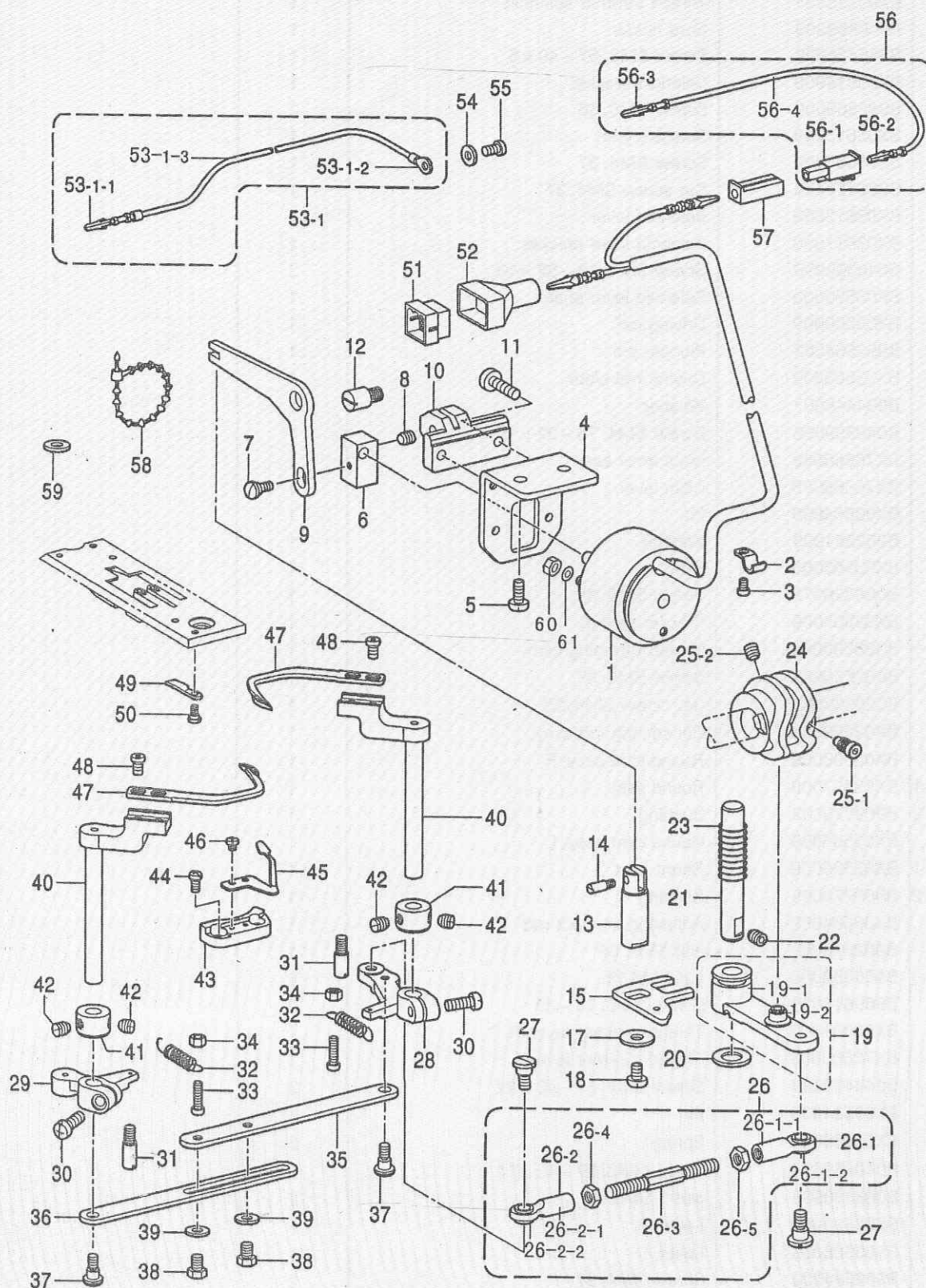
N. THREAD TRIMMER MECHANISM



N. THREAD TRIMMER MECHANISM

No.	Ref. No.	Description	Qt	Note
1	BX92226001	Thread trimmer solenoid	1	
2	B960463909	Cord holder	1	
3	B048430598	Screw SM3. 57 - 40 x 5	1	
4	BX03614009	Solenoid bracket	1	
5	B990809009	Screw SM6. 35	2	
6	BX03613909	Solenoid joint	1	
7	B966584009	Screw SM4. 37	1	
8	B096420488	Set screw SM4. 37	1	
9	BX03612009	Solenoid lever	1	
10	BX03611009	Solenoid lever bracket	1	
11	B048399098	Screw SM4. 76 - 32 x 10	2	
12	BX03500009	Solenoid lever shard	1	
13	BX03509009	Driving rod	1	
14	B962564009	Plunger pin	1	
15	BX03508909	Driving rod plate	1	
17	B994448007	Washer	1	
18	B048399098	Screw SM4. 76 - 32 x 10	1	
19	BX76666089	Main lever assy	1	
19 - 1	BX76665009	Main lever	1	
19 - 2	BX03504009	Pin	1	
20	B962551900	Washer	1	
21	BX03502009	Shaft	1	
22	B096329078	Screw SM6. 35	1	
23	BX03501009	Presser spring	1	
24	BX03590009	Thread trimming cam	1	
25 - 1	B962536009	Screw SM6. 35	1	
25 - 2	B096339088	Set screw SM6. 35	1	
26	BX03599009	Connecting rod assy	1	
26 - 1	BX03598009	Round joint assy, R	1	
26 - 1 - 1	BX03597009	Round joint	1	
26 - 1 - 2	B969779009	Bushing	1	
26 - 2	BX03596009	Round joint assy, L	1	
26 - 2 - 1	BX03595009	Round joint	1	
26 - 2 - 2	B969779009	Bushing	1	
26 - 3	BX03594009	Adjusting connect rod	1	
26 - 4	B962518009	Nut SM5. 95	1	
26 - 5	B900088005	nut SM5. 95	1	
27	B969616009	Screw SM5. 95 - 28	2	
28	BX72691009	Thread trimmer lever, R	1	
29	BX72680009	Thread trimmer lever, L	1	
30	B048429898	Screw SM4. 37 - 40 x 12	2	
31	BX03591009	Pin	2	
32	BX03580009	Spring	2	
33	B048439698	Screw SM3. 57 - 40 x 14	2	
34	B089430908	Nut 1 SM3. 57	2	
35	BX03589009	Lever, R	1	
36	BX03588009	Lever, L	1	
37	B966584009	Screw SM4. 37	2	
38	B964740002	Screw SM4. 76 x 7	2	
39	208100006	Washer 5	2	
40	BX03587909	Movable knife lever	2	
41	B980358009	Collar	2	

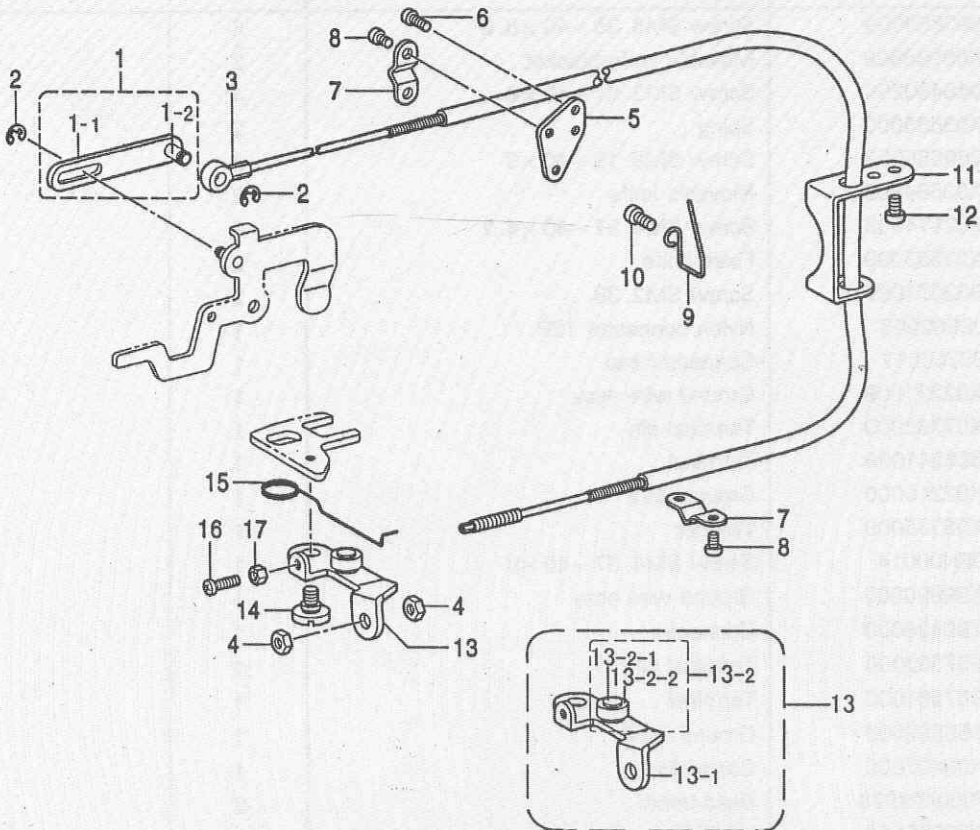
N. THREAD TRIMMER MECHANISM



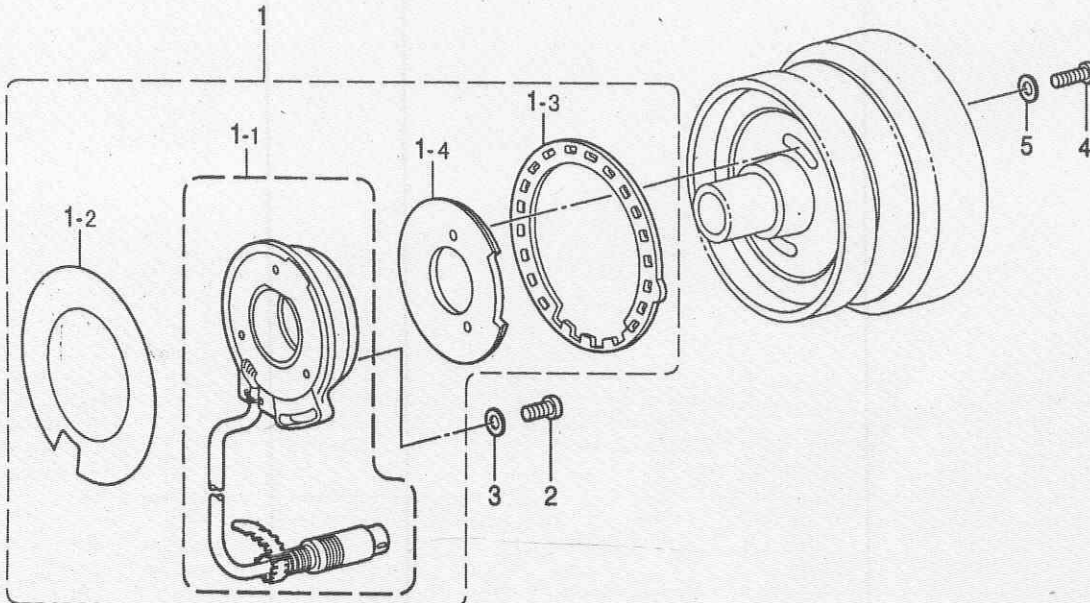
N. THREAD TRIMMER MECHANISM

No.	Ref. No.	Description	Qt	Note
42	B900859009	Screw SM6. 35 - 40 x 6. 8	4	
43	BX03586909	Movable knife bracket	2	
44	B048430298	Screw SM3. 57 - 40 x 8	4	
45	BX03585000	Sping	2	
46	B969566009	Screw SM3. 18 - 40 x 3	4	
47	BX03584809	Movable knife	2	
48	B962574009	Screw SM4. 37 - 40 x 4. 2	4	
49	BX03583009	Fixed knife	2	
50	B962571909	Screw SM2. 38	2	
51	108500003	Nylon connector 12P	1	
52	036700017	Connector cap	1	
53 - 1	BX92221009	Ground wire assy	1	
53 - 1 - 1	BX07782000	Terminal pin	1	
53 - 1 - 2	B806541009	Terminal	1	
53 - 1 - 3	BX92210000	Ground wire	1	
54	BX08365009	Washer	1	
55	208N00014	Screw SM4. 37 - 40 x 6	1	
56	BX99890000	Ground wire assy	1	
56 - 1	BX99426000	Connector	1	
56 - 2	B967562000	Terminal pin	1	
56 - 3	B967561000	Terminal	1	
56 - 4	B956899000	Ground wire	1	
57	BX99427000	Connector	1	
58	W060402029	Bead band	2	
59	BXF8240009	Washer	1	
60	S120501003	Nut	2	GB6170
61	S8A3103011	Washer 4	2	GB859

P. TENSION RELEASE MECHANISM



Q. SYNCHRONIZER



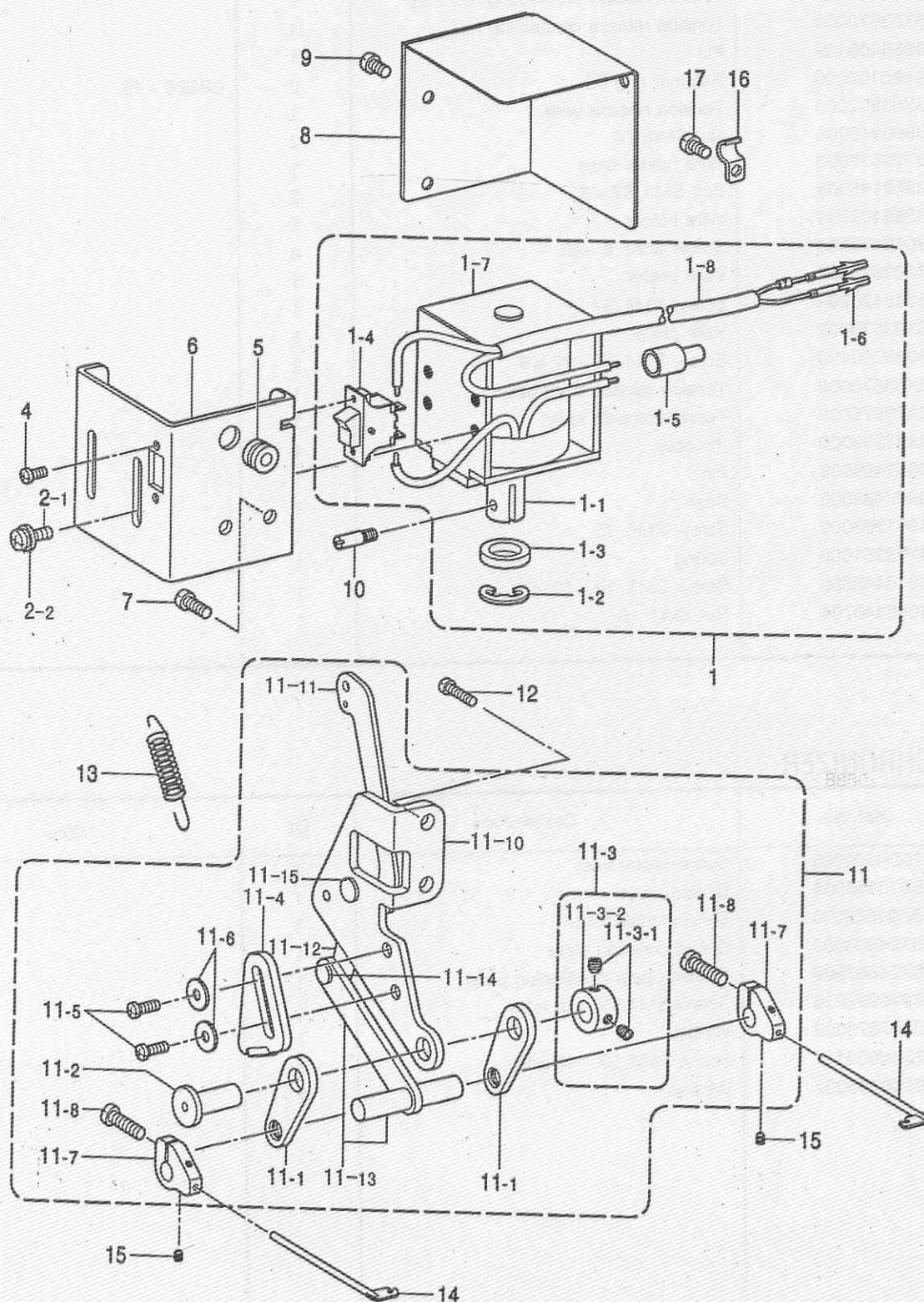
P. TENSION RELEASE MECHANISM

No.	Ref. No.	Description	Qt	Note
1	BX03581009	Tension release connecting rod assy	1	GB896 - 76
1 - 1	BX03570009	Tension release connecting rod	1	
1 - 2	B956405009	Pin	1	
2	S4A0105006	Retainer ring E3	2	
3	BX03582000	Tension release wire	1	
4	B990949006	Nut SM4. 76	2	
5	BX03577009	Wire holder base	1	
6	B958145009	Bolt SM3. 57 x 8	2	
7	B956403909	Wire holder	2	
8	B048430598	Screw SM3. 5 - 40	4	
9	BX03579009	Wire holder	1	
10	B048420298	Screw SM4. 37	1	
11	BX03578009	Wire guide	1	
12	B048390498	Screw SM4. 76 - 32 x 6	2	
13	BX03576009	Tension release levre assy	1	
13 - 1	BX03575009	Tension release lever	1	
13 - 2	B962338009	Pin assy	1	
13 - 2 - 1	B962489009	Pin	1	
13 - 2 - 2	B962488009	Bush	1	
14	B961983009	Screw SM6. 35	1	
15	BXF8251000	Spring	1	
16	B048449898	Screw SM3. 18 - 40 x 12	1	
17	B089440704	Nut SM3. 18	1	

Q. SYNCHRONIZER

No.	Ref. No.	Description	Qt	Note
1	208N100000	Synchronizer assy	1	
1 - 1	B873150009	Synchronizer	1	
1 - 2	BX04869000	Synchronizer cover	1	
1 - 3	BX04868009	Speed connand plate	1	
1 - 4	BX04867909	Needle upper positioning plate	1	
2	B048399098	Screw SM4. 76 - 32 x 10	1	
3	B997679008	Washer	1	
4	208N00011	Screw SM4. 37 - 40 x 16	2	
5	B900465007	Washer	2	

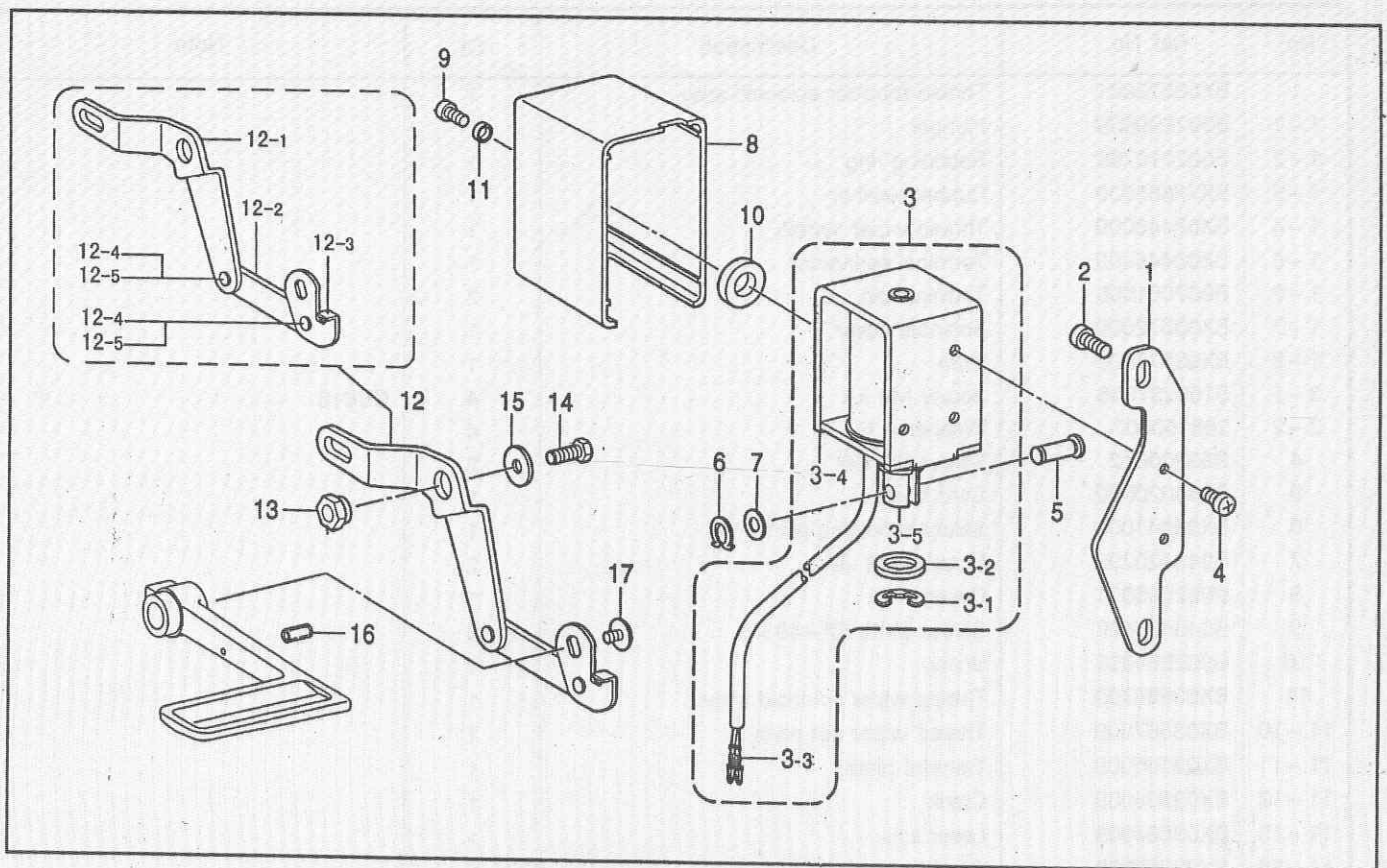
R. THREAD WIPER MECHANISM



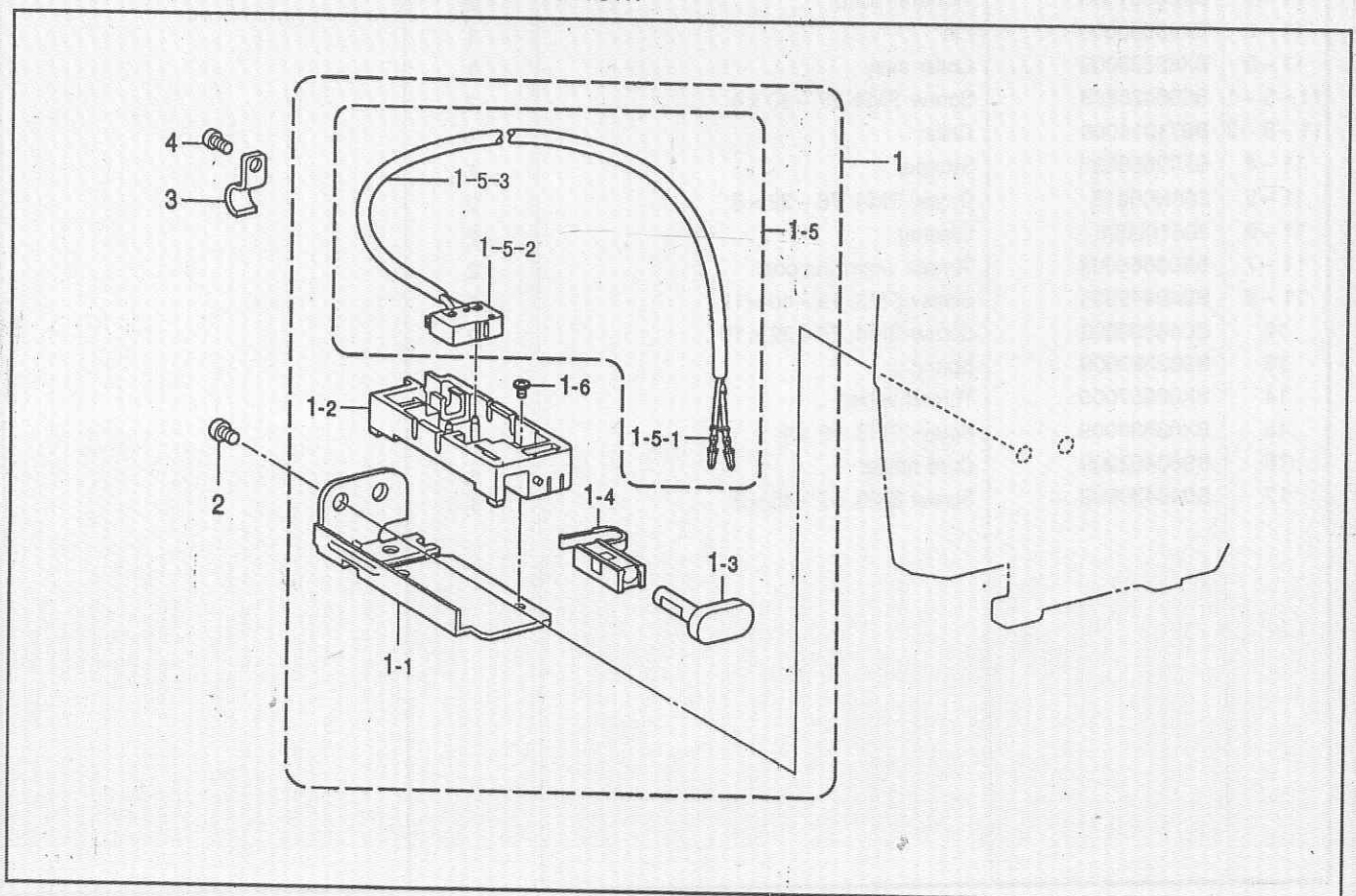
R. THREAD WIPER MECHANISM

No.	Ref. No.	Description	Qt	Note
1	BX03573801	Thread trimmer solenoid assy	1	
1-1	B962599009	Plunger	1	
1-2	B062010768	Retaining ring	1	
1-3	BX72684000	Rubber washer	1	
1-4	BX08446009	Thread wiper switch	1	
1-5	BX08445000	Terminal connector	1	
1-6	B967561000	Terminal pin	2	
1-7	BX03572000	Solenoid cover	1	
1-8	BX03571001	Wire	1	
2-1	S150237006	Screw M4 x8	4	GB818
2-2	208100007	Washer 4. 5	4	
4	B60300612	Screw M3 x6	2	
5	B964020000	Cord bush	1	
6	BX02641001	Solenoid holding plate	1	
7	B048420298	Screw SM4. 37	2	
8	B962596001	Cover	1	
9	B048430598	Screw SM3. 57 -40 x5	3	
10	B962564009	Screw	1	
11	BX03568709	Thread wiper solenoid assy	1	
11-10	BX03567909	Thread wiper set plate	1	
11-11	BX03566009	Transfer plate	1	
11-12	BX03565009	Crank	1	
11-13	BX03564009	Lever assy	1	
11-14	BX03563009	Rivet	2	
11-15	BX03562009	Pin	1	
11-1	BX03561009	Transfer plate	2	
11-2	BX03550009	Pin	1	
11-3	BX89335009	Collar assy	1	
11-3-1	B096420688	Screw SM4.37 -40 x4	2	
11-3-2	B971014009	Collar	1	
11-4	BX72689009	Stopper	1	
11-5	208N00015	Screw SM4. 76 -32 x8	2	
11-6	208100006	Washer	2	
11-7	BX03558009	Thread wiper support	2	
11-8	B048449898	Screw SM3. 18 -40 x12	2	
12	B048399098	Screw SM4. 76 -32 x10	2	
13	B962583909	Spring	1	
14	BX03557009	Thread wiper	2	
15	BX03686009	Screw SM3. 18 x4	2	
16	B960463909	Cord holder	1	
17	B048430598	Screw SM3. 57 -40 x5	1	

S. QUICK REVERSE MECHANISM



T. QUICK REVERSE SWITCH MECHANISM



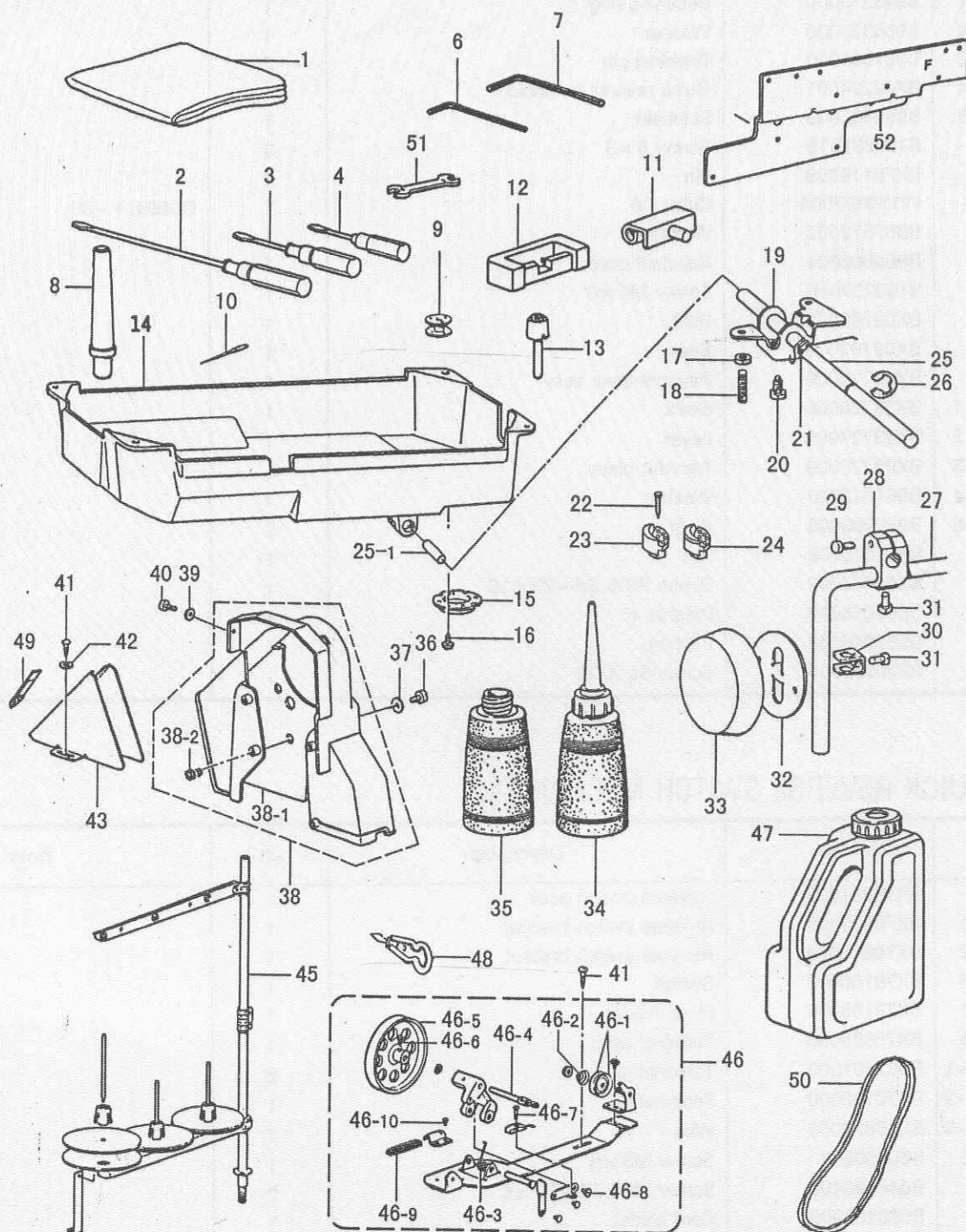
S. QUICK REVERSE MECHANISM

No.	Ref. No.	Description	Qt	Note
1	BX03725008	Solenoid bracket	1	GB694.1 - 86
2	208N00013	Screw SM6. 35 - 28 x 14	2	
3	BX92225001	Quick reverse solenoid assy	1	
3 - 1	B956370009	Retaining ring	1	
3 - 2	B956379000	Washer	1	
3 - 3	B967561000	Terminal pin	2	
3 - 4	BX92224001	Quick reverse solenoid	1	
3 - 5	B956381009	Solenoid	1	
4	S150237010	Screw 5 x 8	3	
5	BXF8118009	Pin	1	
6	W120607004	Collar C6	1	
7	B957972009	Washer	1	
8	B964905001	Solenoid cover	1	
9	S150237010	Screw M5 x 8	1	
10	BX09783009	Bush	1	
11	BX09782009	Bush	1	
12	BX03729009	Reverse lever assy	1	
12 - 1	BX03728009	Crank	1	
12 - 2	BX03727009	Lever	1	
12 - 3	BX03726009	Transfer plate	1	
12 - 4	B961013000	Washer	4	
12 - 5	B959769009	Rivet	2	
13	B961016009	Nut	1	
14	BX09706009	Screw SM6. 35 - 28 x 18	1	
15	B961015009	Washer 6	1	
16	B957978000	Bushing	1	
17	B900599007	Screw SM4. 76	1	

T. QUICK REVERSE SWITCH MECHANISM

No.	Ref. No.	Description	Qt	Note
1	BX76831009	Reverse switch assy	1	
1 - 1	BXF8830009	Reverse switch bracket	1	
1 - 2	BX76829000	Reverse switch bracket	1	
1 - 3	BX78106000	Switch	1	
1 - 4	BX78105000	Fixed holder	1	
1 - 5	BX76828000	Terminal assy	1	
1 - 5 - 1	B967561000	Terminal pin	2	
1 - 5 - 2	BX78103000	Terminal pin	1	
1 - 5 - 3	BX76827000	Wire	1	
1 - 6	B60300612	Screw M3 x 6	1	
2	B048390498	Screw SM4. 76 - 32 x 6	2	
3	B960463909	Cord holder	1	
4	B048430598	Screw SM3. 57 - 40 x 5	1	

Z. ACCESSORIES



Z. ACCESSORIES

No.	Ref. No.	Description	Qt	Note
1	W060302037	Machine head cover	1	
2	W050102050	Screw driver(B)	1	
3	W050102051	Screw driver(M)	1	
4	W050102049	Screw driver(S)	1	
6	B968008009	Hexagonal wrench (2mm)	1	
7	B968389009	Hexagonal wrench (3mm)	1	
8	022900040	Head support	1	
9	*	Bobbin	4	
10	058310010	Needle DP x5 14#	4	M
10	S150901003	Needle DP x5 22#	4	H
11	02298	Head hinge	2	
12	B143910029	Hinge cover	2	
13	B965537000	Knee lifter	1	
14	BX72837800	Oil pan	1	
15	B957870909	Drain	1	
16	B048430598	Screw	4	
17	020300005	Adjusting nut	2	
18	022910009	Adjusting screw	2	
19	B964073007	Knee lifter	1	
20	B964743009	Screw	1	
21	BX95221009	Spring	1	
25	BX72834009	Hinge pin	1	
25 - 1	B961532080	Pin	2	
26	S4A1002010	Retaining ring	1	GB896 - 76
22	B901396080	Nail	4	SG162 - 79 L = 22
23	BX55743908	Cushion, R	4	
24	BX55743909	Cushion, L	4	
27	W210105018	Knee lifter bar	1	
28	W210105029	Knee lifter bracket	1	
29	W120105040	Screw 6 x 20	1	
30	W210105004	Knee lifter plate stopper	1	
31	W120105042	Screw	2	
32	W210105003	Knee lifter plate	1	
33	W210105006	Knee lifter plate cover	1	
34	W050202014	Oiler	1	
35	W050202013	Oiler assy	1	
36	B048398089	Screw 4. 76	4	
37	208100006	Washer 5	4	
38	BX02642902	Belt cover assy	1	
38 - 1	BX03451802	Belt cover	1	
38 - 2	BX03440000	Belt cover collar	1	
39	208100007	Washer 4. 5	1	
40	B048420298	Screw SM4. 37	1	
41	W050101015	Wood screw 5 x 18	4	
42	W120602004	Washer 6	2	GB97. 1 - 85
43	B963256001	Belt cover D	1	
45	*	Spool stand	1	
46	B993147890	Bobbin winder assy	1	
47	W050202009	Oil tank	1	
48	W050103008	Tweezer	1	
49	BX73847009	Belt cover plate	1	M/HD3
50	*	V - belt cover	1	M/HD3
51	B900223009	Wrench	1	
52	208N00016	Support	1	