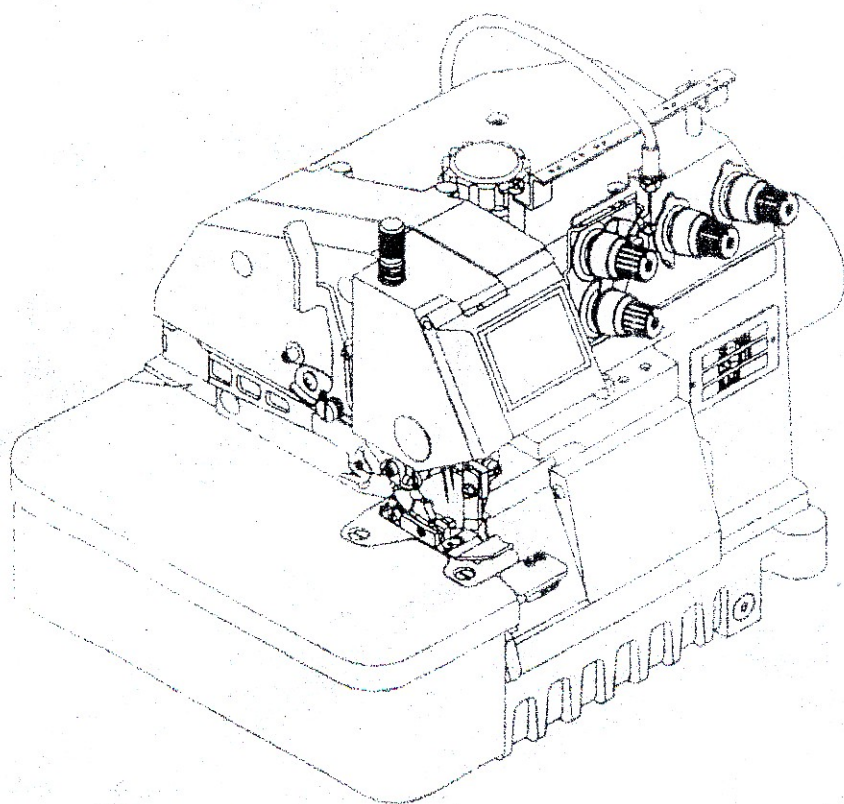


SC9000

SunStar[®]
SERIES

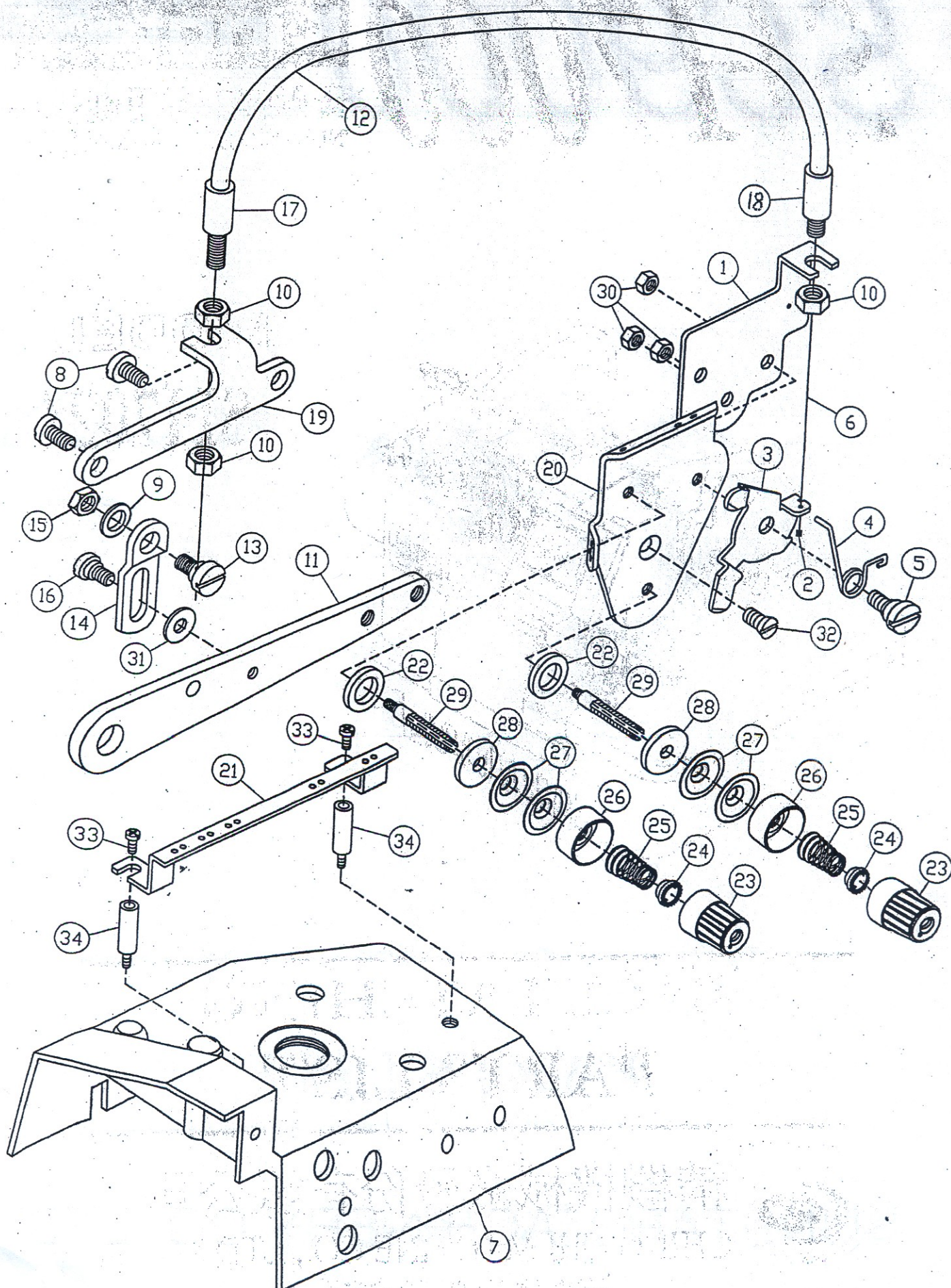


MODEL
SC9024

PARTS LIST

SUNSTAR MACHINERY CO., LTD

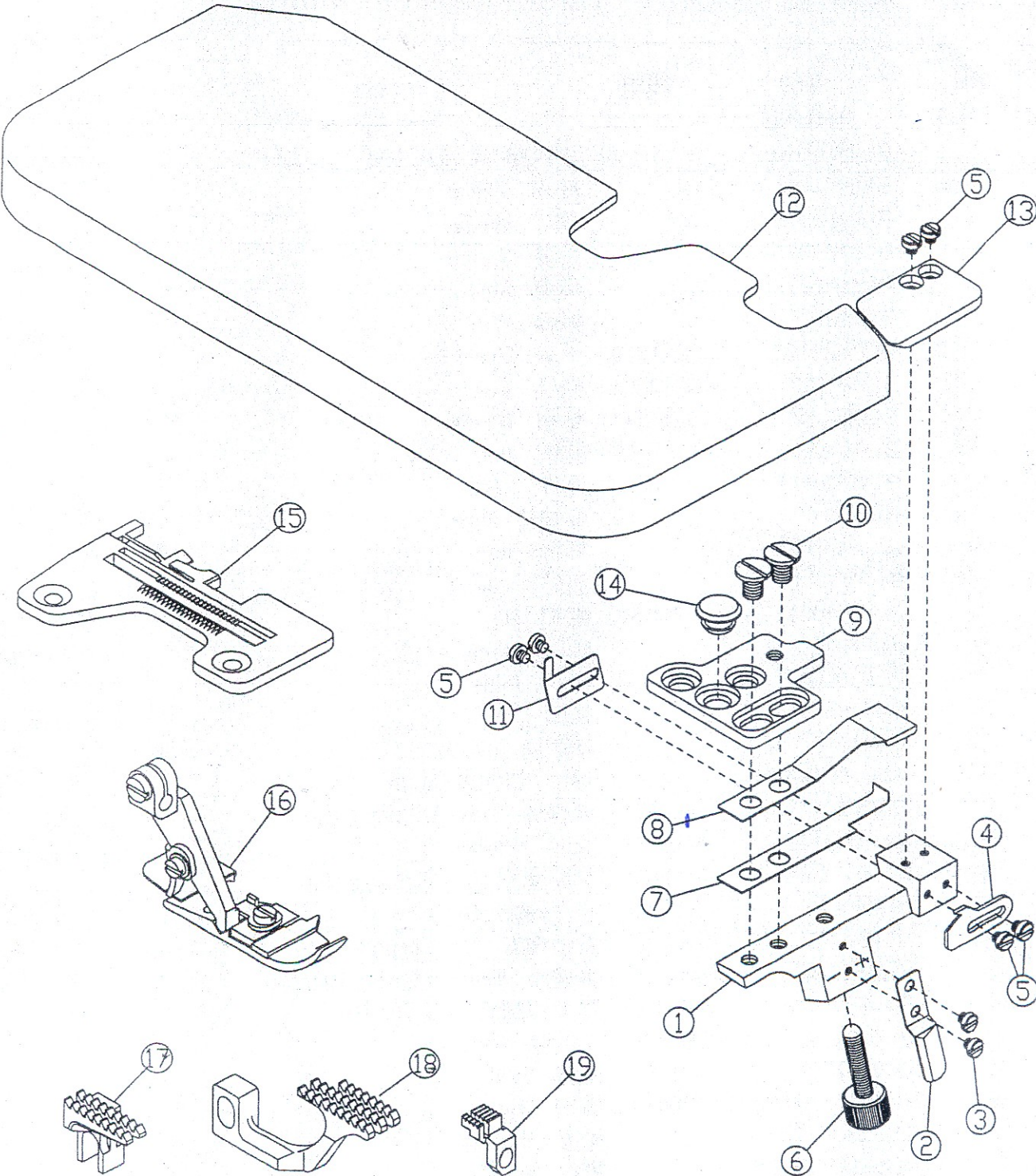
BL04B 縫線張力控制組 Thread Tension Control



BL04B 縫線張力控制組 Thread Tension Control

序號 Ref.NO.	圖號 Parts NO.	通用	名稱 Description	單位用量 Amt.Req.
1	BL04B0101		楔片座 Wedge Seat	1
2	BL040102		線夾 Clamp	1
3	BL04B0103		楔片 Wedge	1
4	BL040104		彈簧 Spring	1
5	BL040105		螺樁 Stud	1
6	BL040106		鋼線 Wire	1
7	BL04B0107	SH1919	上蓋 Upper Cover	1
8	BL030108	SH0208	螺絲 Screw	2
9	BL030109	SH0645	墊圈 Washer	1
10	BL030110	CT1028	螺帽 Nut	3
11	BL03B0111		連桿 Level	1
12	BL030105		螺線管 Pipe	1
13	BL03B0113		螺絲 Screw	1
14	BL03B0114		連結片 Joint	1
15	MA06400510A	CT0533	螺帽 Nut	1
16	BL030116		螺絲 Screw	1
17	BL030106		接頭 Joint	1
18	BL030119		接頭 Joint	1
19	BL030107		接頭座 Bracket	1
20	6061907B700		導線 Thread Guide	1
21	BL04B0121	7061918	導線桿 Thread Guide Center	1
22	BL04B0122	SH0603	墊圈 Washer	2
23	BL030123	SH1121	調節螺帽(紅) Tension Nut	2
24	BL030124	SH1122	止滑齒輪 Bush	2
25	BL030125	SH1123	錐型彈簧(紅) Spring	2
26	BL030126	SH1125	彈簧座 Tension Spring Retainer	2
27	BL030127	SH1126	張力控制盤 Tension Disc	4
28	BL030128	SH1127	羊毛氈 Felt	2
29	BL030129	SH1142	螺樁 Stud	2
30	SA44400307A	SH0914	螺帽 Nut	3
31	BL03B0131		墊圈 Washer	1
32	SE44400708C		螺絲 Screw	1
33	SC44400808D	SH0721	螺絲 Screw	2
34	BL04B0134	70619151	隔環 Spacer	2

BT082線頭夾持組



機型 Models	Main parts 更換零件	針板 Throat plate	壓腳 Presser foot asm	主送布齒 Main feed dog	副送布齒 Diffreantial feed dog	輔送布齒 Auxiliary feed dog
SC9023-032-M04		TP623032	PF603032	FD60821	DF8040T	AF60871
SC9023-053-H04		TP623053	PF603052	FD60822	DF85100	AF60871
SC9024-A43-A14		TP624A43	PF604A32	FD60824	DF86504	AF60871

BT082 線頭夾持組

序 號	圖 號	名 稱	單位用量
Ref. No.	Parts No.	Description	Amt. Req.
1	BT0820101	夾簧座 Springbase -----	1
2	BT0820102	止動壓板 Stopper -----	1
3	SB24560205A	螺絲 Screw -----	2
4	BT0820104	切線刀 Cutter -----	1
5	SB24560205A	螺絲 Screw -----	6
6	BT0820106	調壓簧片 Spring -----	1
7	BT0820107	螺絲 Screw -----	1
8	BT0820108	夾線簧片 Thread Holder -----	1
9	BT0820109	針板座(7023用)Bracket-----	1
10	SE44400682	螺絲 Screw -----	2
11	BT0820111	線頭定位鉤 Stopper -----	1
12	BT0820112	布板 Cloth Plate -----	1
13	BT0820113	護蓋 Spring Cover -----	1
14	6031213A600	減震橡膠 Rubber -----	1
15	-----	針板 Needl Plate (See Left Page) -----	1
16	-----	壓腳 Press Foot (See Left Page) -----	1
17	-----	主送布齒 Main Feed Dog (See Left Page) -----	1
18	-----	副送布齒 Diff. Feed Dog (See Left Page) -----	1
19	-----	輔助送布齒 Auxiliary Feed Dog (See Left Page) -----	1