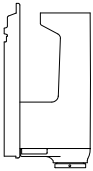
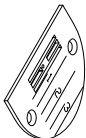
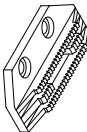
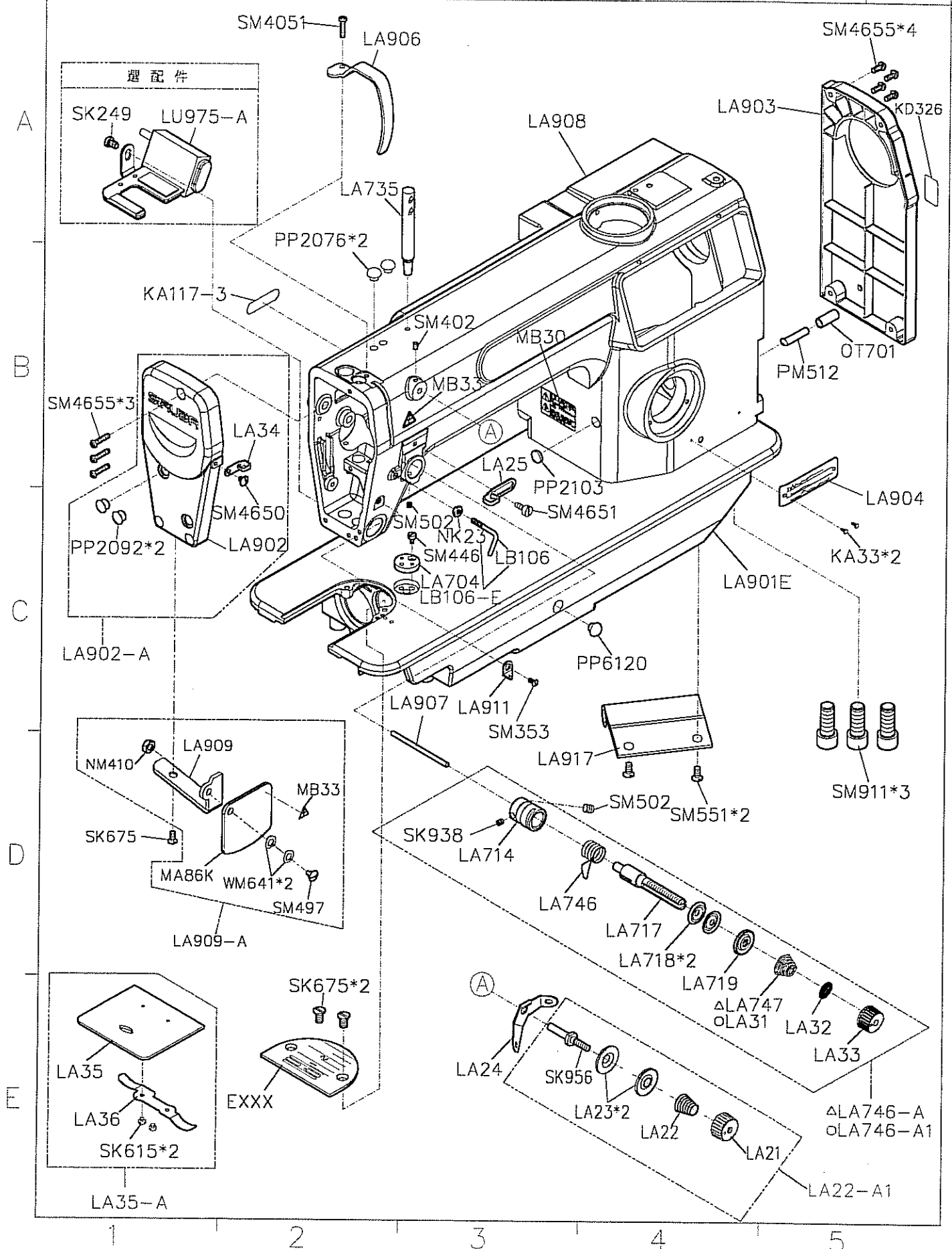
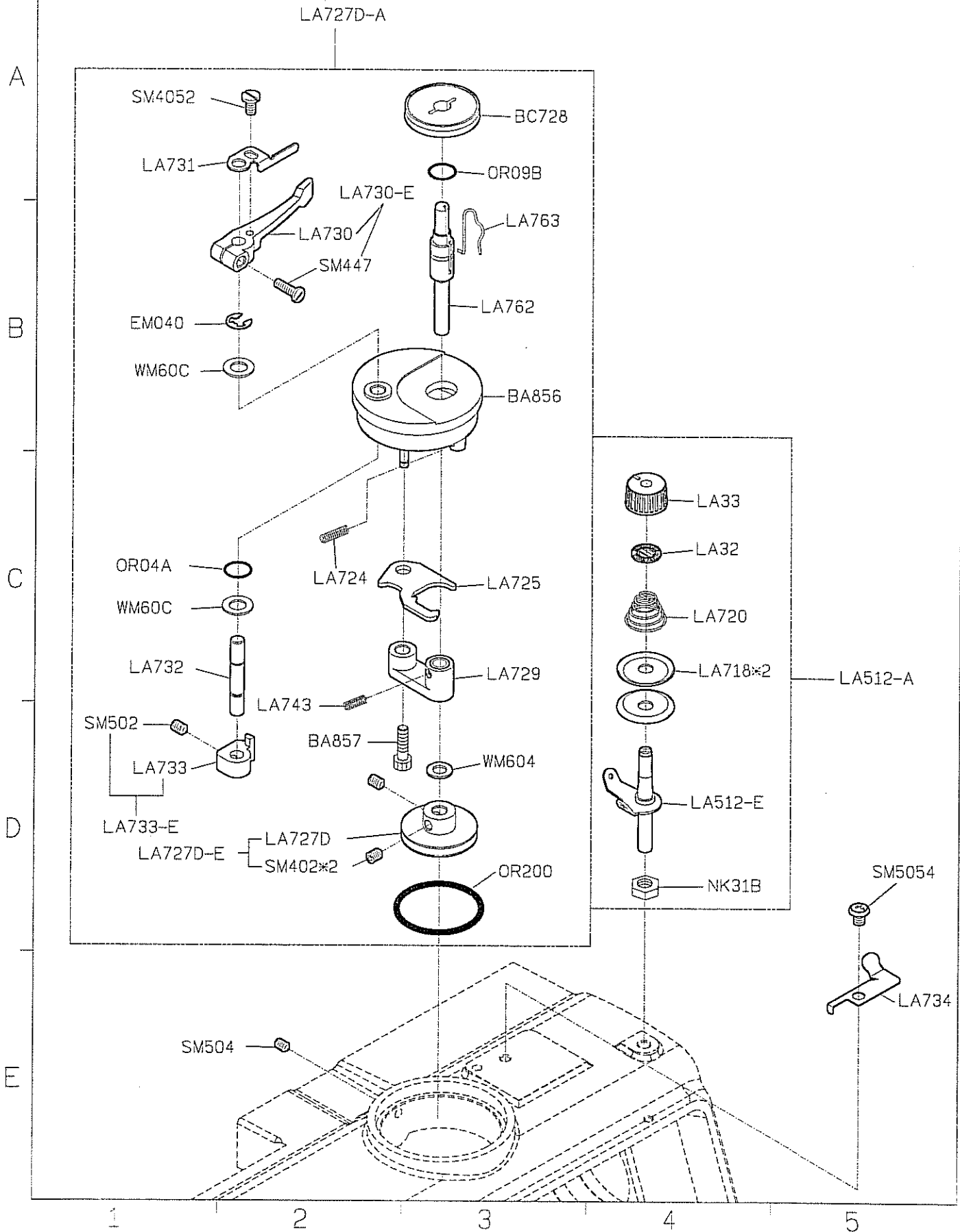


SIRUBA		Series		Remark		Page	Date		
GAGE PARTS LIST		ML8000D				1 / 1	2012/12/06		
									
MODEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOK ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE	
機 型	規 格	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	針 號	
ML 8000D-AM1-11 ?	中厚布料 至 厚布料	E806	D806	P701	G121	G202	G303	DB*1#14	
ML 8000D-AM1-13									
ML 8000D-AM1A-11 ?		E806D	D806D						
ML 8000D-AH1-11 ?	厚布料	E711	D711	P711	G125	G202	G303	DB*1#21	
ML 8000D-AH1-13									
ML 8000D-AH1A-11 ?		E711D	D711D						
ML 8000D-AH1A-13		E711D	D711D	P711D					

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	ML8000D	LA	△For Heavy Model 厚料 (ML8000D-AHX-XX)	1/2
			○For Medium Model 中厚 (ML8000D-AMX-XX)	Date
				2014/03/26



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	ML8000D	LA		2/2
				Date
				2013/10/23



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	ML8000D	LB	△ For AH1-13 Model ◎ For AM1-13 Model # For AM1-11 & AH1-11 Model	1/1
				Date
				2012/12/04

Diagram illustrating the assembly structure of the ML8000D LB component, showing various sub-components and their assembly sequence.

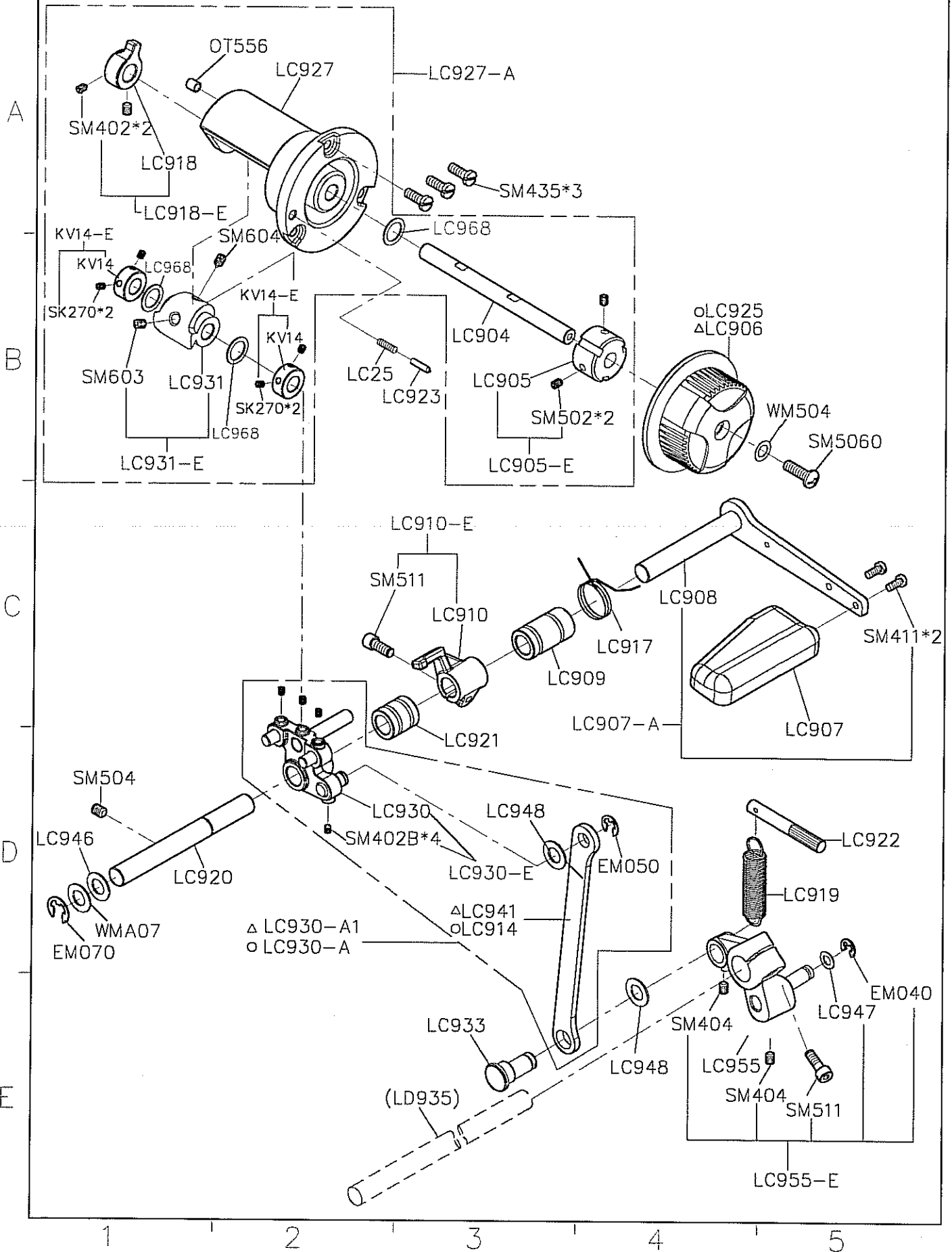
Key components and assembly points labeled:

- LB701-A, LB701, LB702, LB921, LB929(M), LB922(H), LB912-E, LB912, SK277, LL18, LB727, LB707, LB726D, SK621, LB22, PXXX
- SM4843*4, SM137, TI11, OR040, LB905, LB904, SM4306, Δ LU950-E @ LU922-E, SM8802, LB913, SM6808, EM040, EM050, LB916, SK635, SM6808, LB917, LB919, LB917-A, LB916-A, EM040, LB930, SM5651, LB932, LB931, (LU952-A)
- LB923, # BL708, EM040, LB907, SK643, LB908, EM050, EM040, SK655, # LB925-A Δ @ LB903-A, (LU955)
- # SM490, # LB925 Δ @ LB903, SM431 Δ LB928 @ LB904, Δ @ LB924
- # WM407*11, Δ LU950-A @ LU922-A, LB904, LB928, Δ LB928-E @ LB904-E, SM431 Δ LB928 @ LB904, SM4306

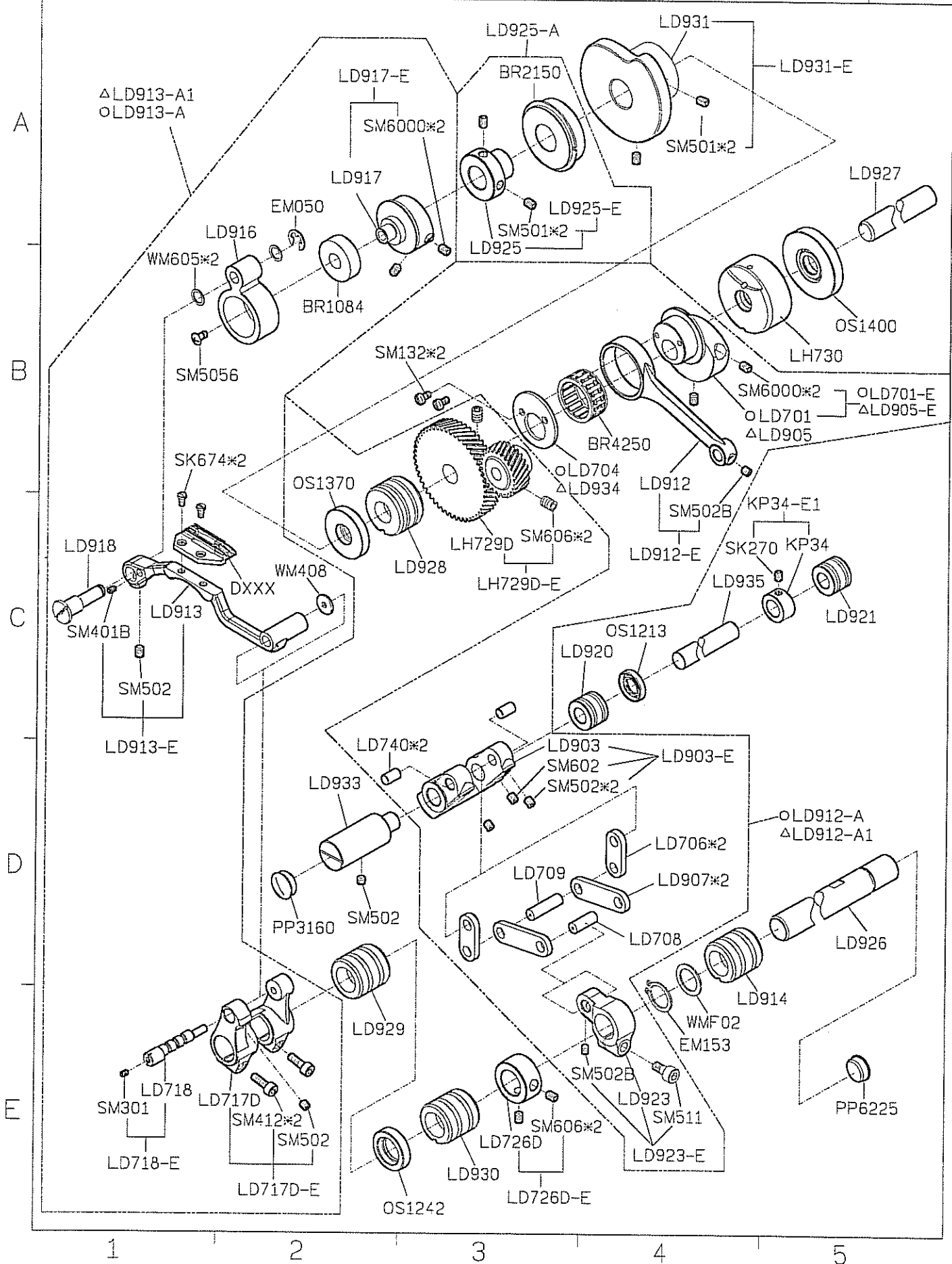
Assembly sequence indicated by letters A through E:

- 1
- 2
- 3
- 4
- 5

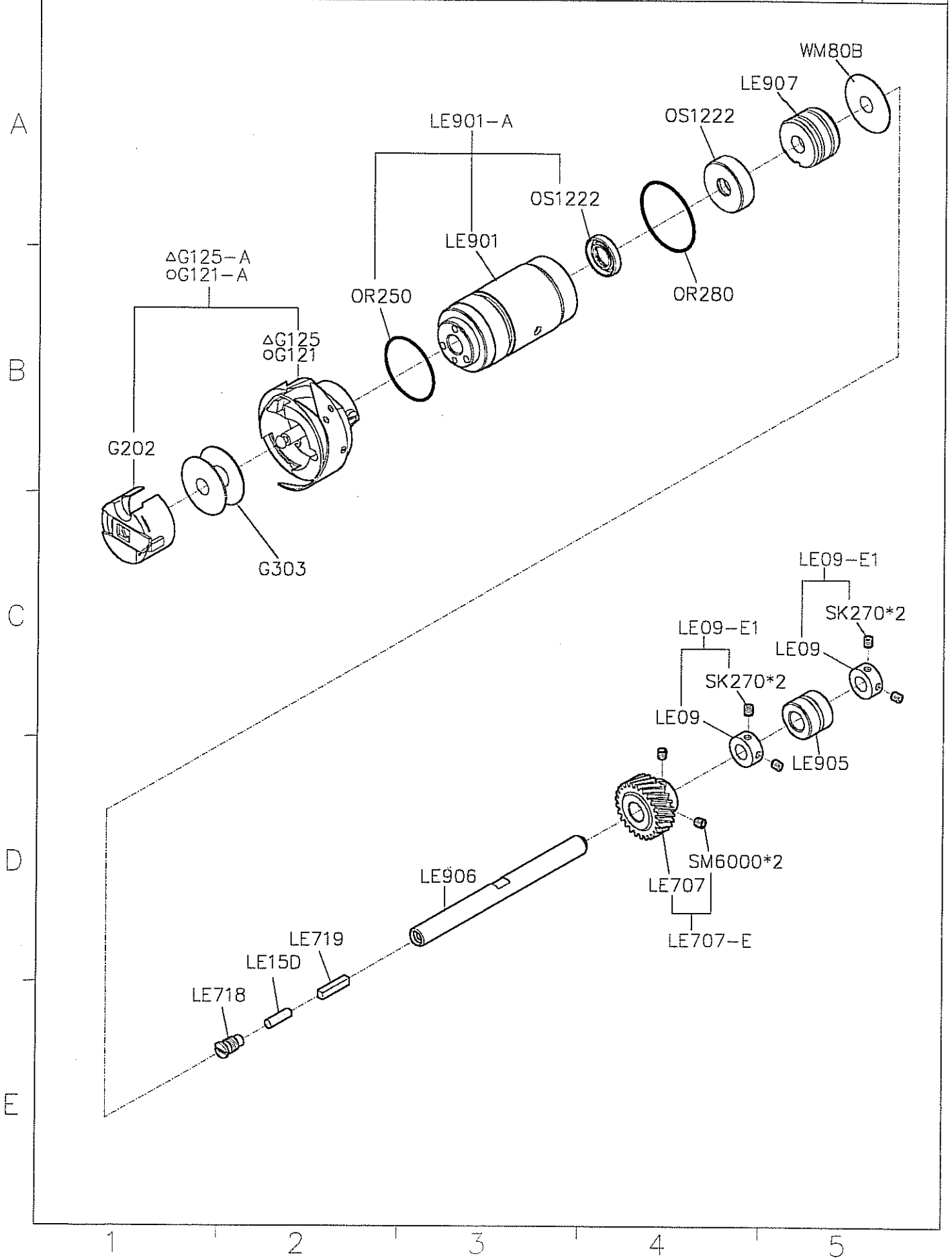
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	ML8000D	LC	△For Heavy Model 厚料 (ML8000D-AHX-XX)	1/1
			○For Medium Model 中厚 (ML8000D-AMX-XX)	Date
				2014/03/12



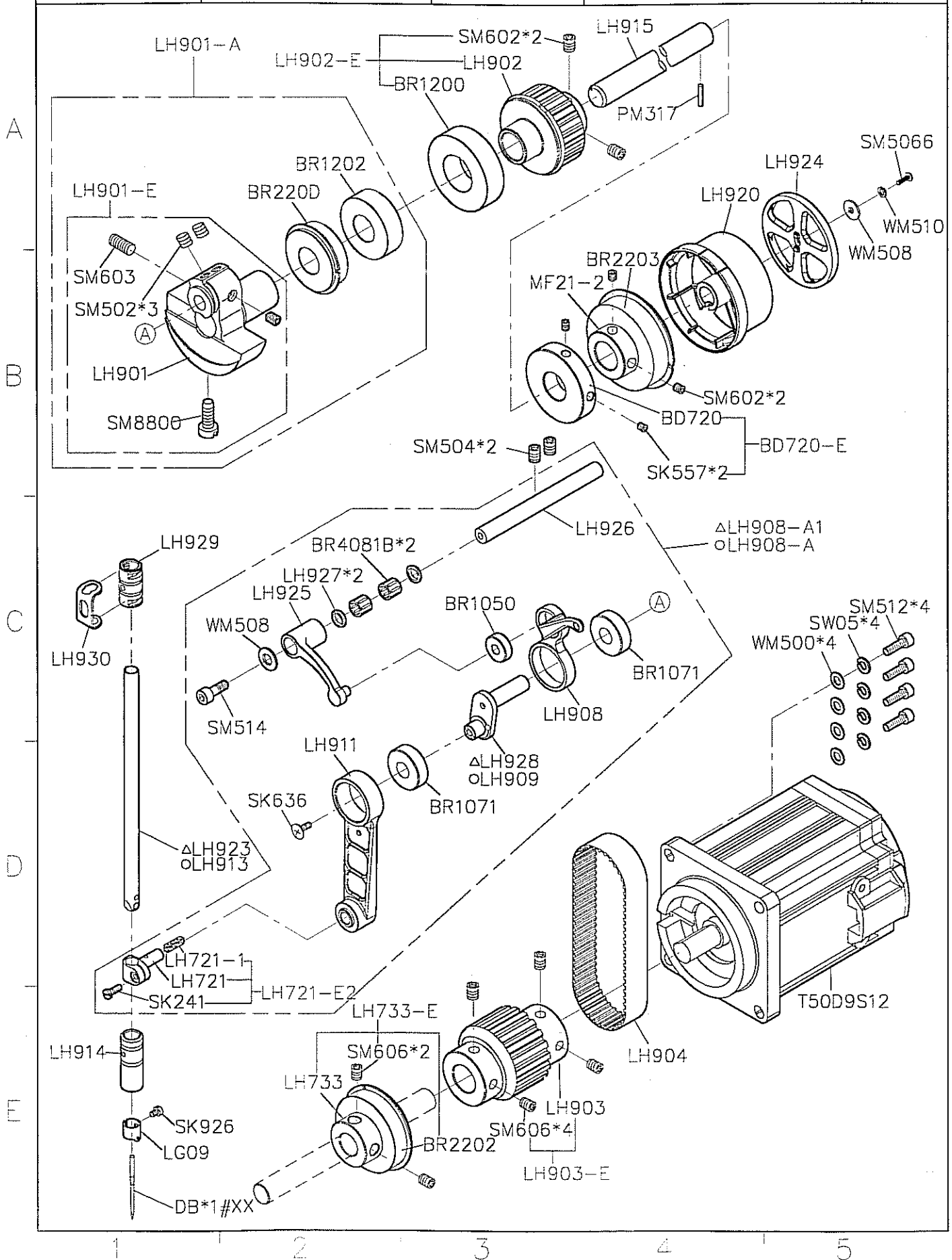
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	ML8000D	LD	△ For Heavy Model 厚料 (ML8000D-AHX-XX)	1/1
			○ For Medium Model 中厚 (ML8000D-AMX-XX)	Date
				2013/09/16



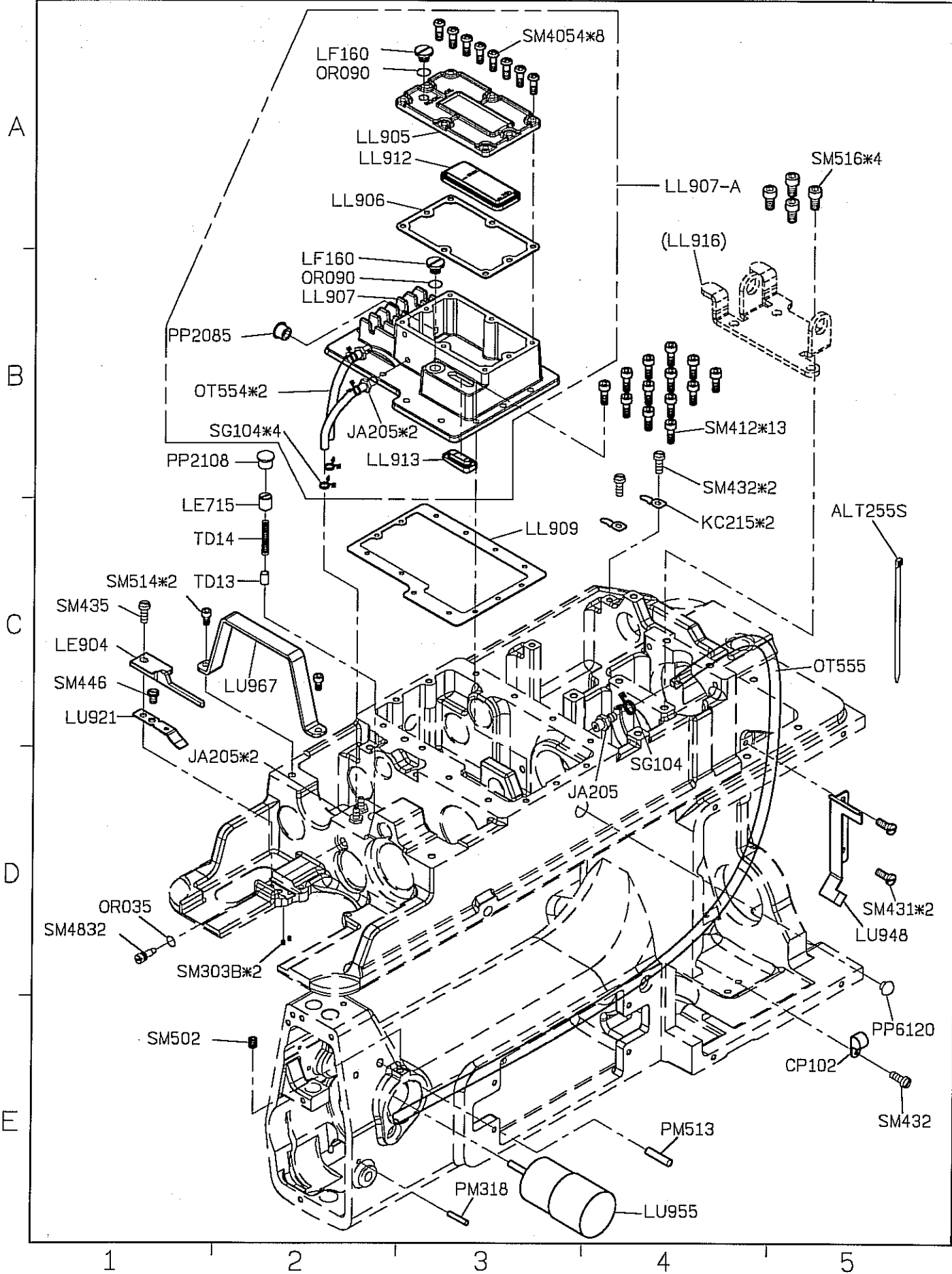
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	ML8000D	LE	△For Heavy Model 厚料 (ML8000D-AHX-XX)	1/1
			○For Medium Model 中厚 (ML8000D-AMX-XX)	Date
				2013/07/12



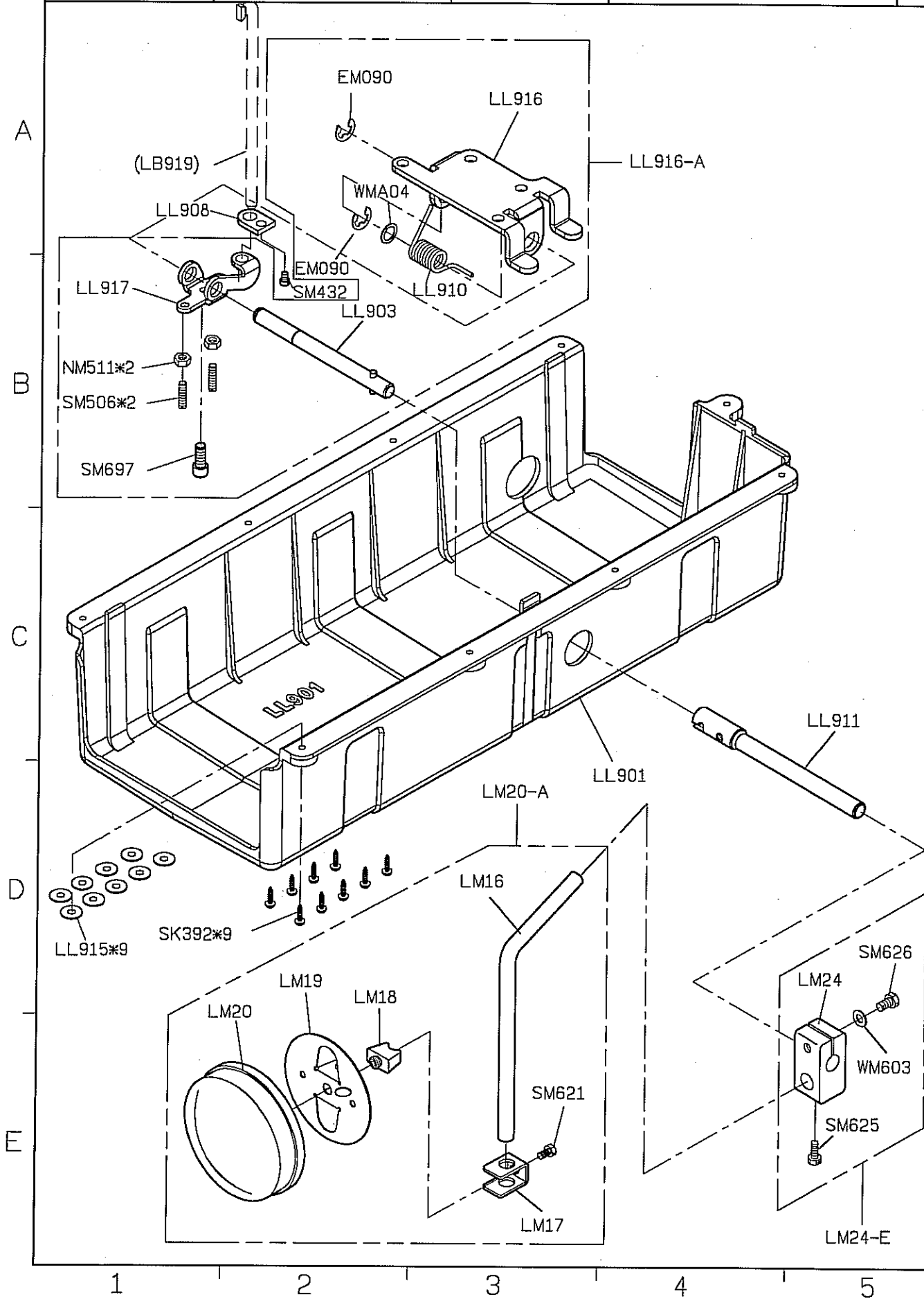
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	ML8000D	LH	△For Heavy Model 厚機 (ML8000D-AHX-XX)	1/1
			○For Medium Model 中機 (ML8000D-AMX-XX)	Date
				2013/10/30



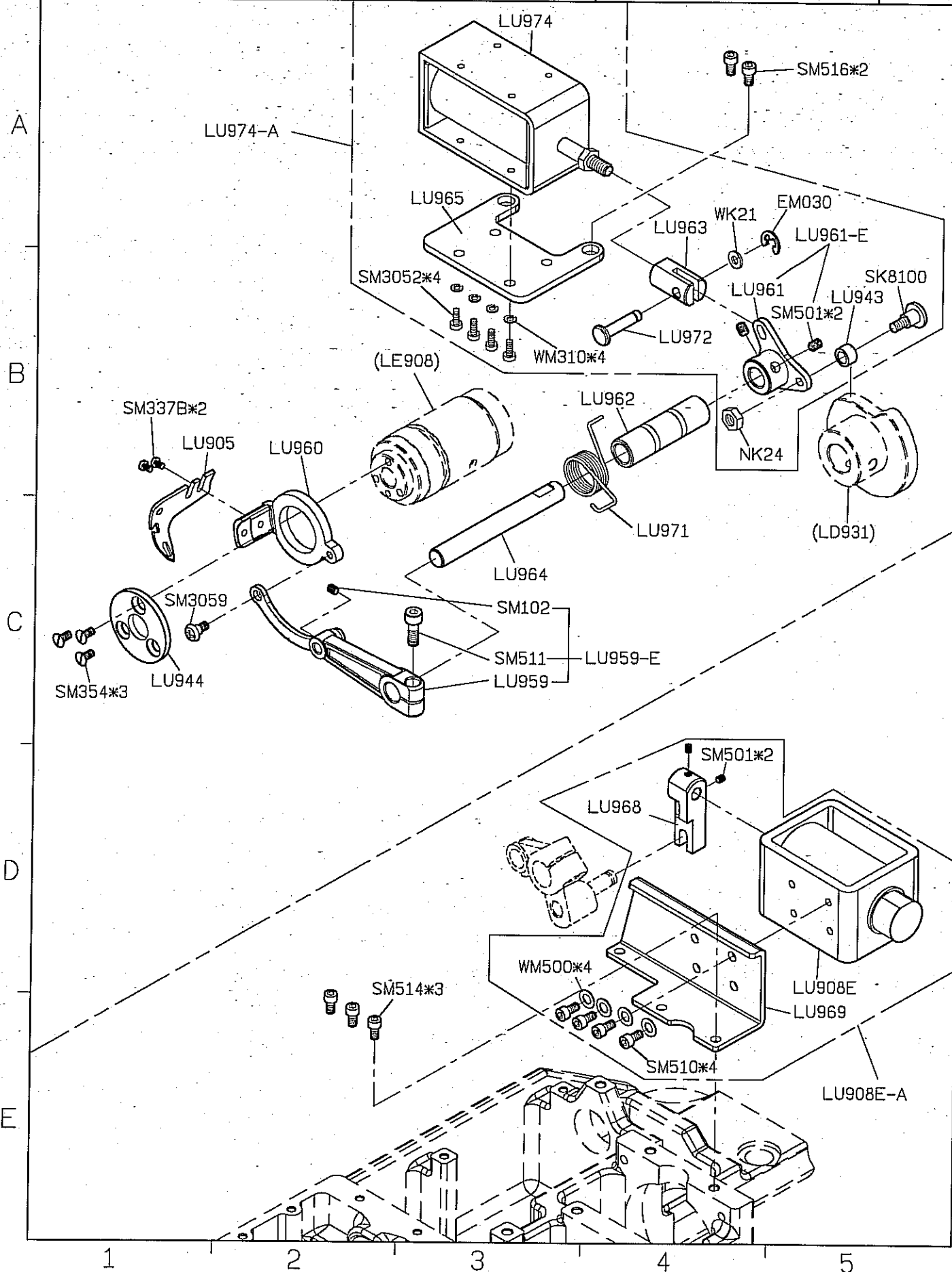
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	ML8000D	LL		1/2
				Date
				2013/12/20



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	ML8000D	LL		2/2
				Date
				2013/12/20



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	ML8000D	LU	△ For Heavy Model 厚料 (ML8000D-AHX-XX)	1/2
			○ For Medium Model 中厚 (ML8000D-AMX-XX)	Date
				2013/12/13

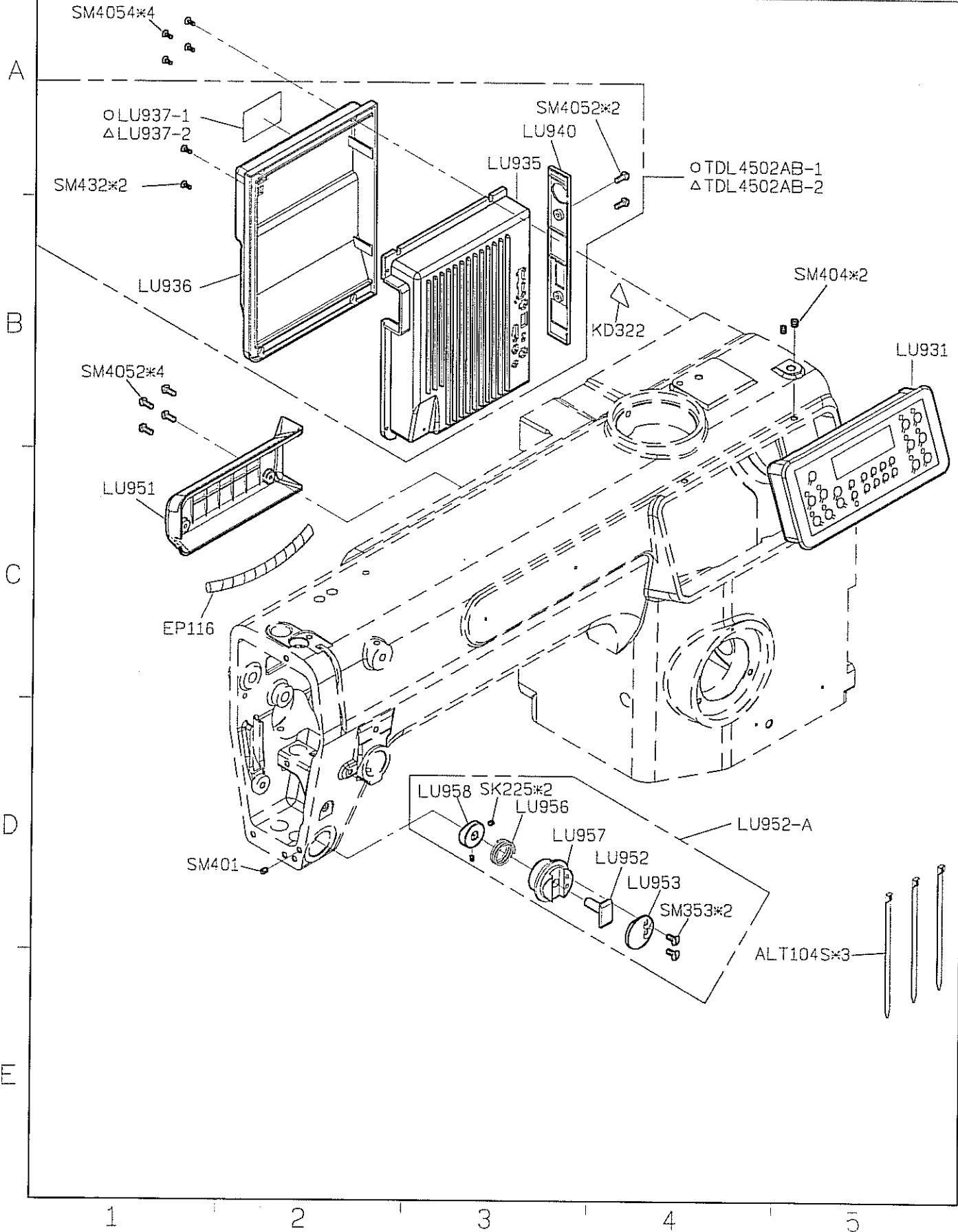


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	ML8000D	LU	△ For Heavy Model 厚料 (ML8000D-AHX-XX)	2/2
			○ For Medium Model 中厚 (ML8000D-AMX-XX)	Date
				2013/07/25

○ TDL4502AB-1
△ TDL4502AB-2

+T50D9S11+CS101-A3+LU931+LU946+BQ27-A1+ANC08×2+FU202×3=

○ TDL4502AB-A1
△ TDL4502AB-A2



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	ML8000D	LW		1/1
				Date
				2012/12/04

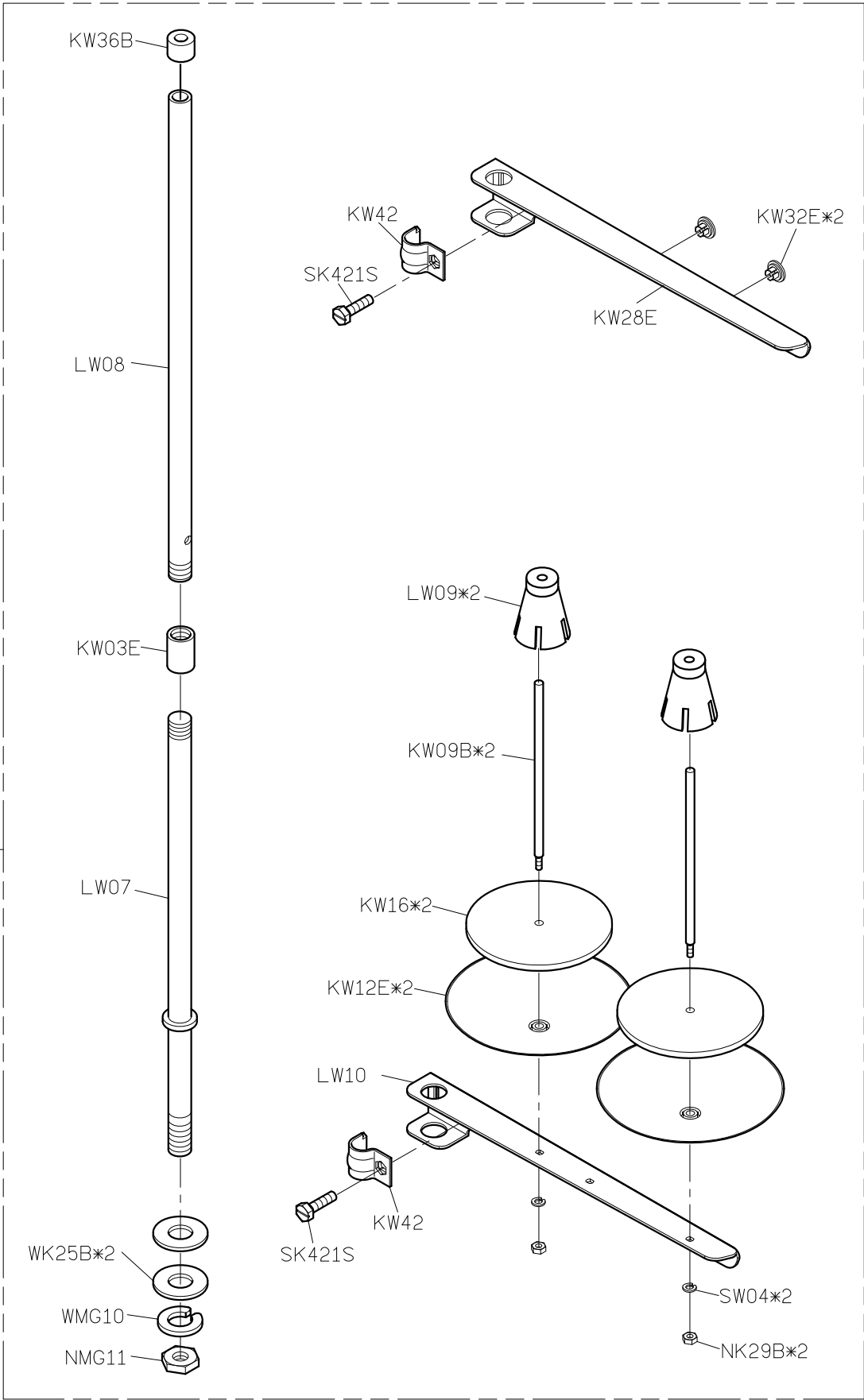
A

B

C

D

E



1

2

3

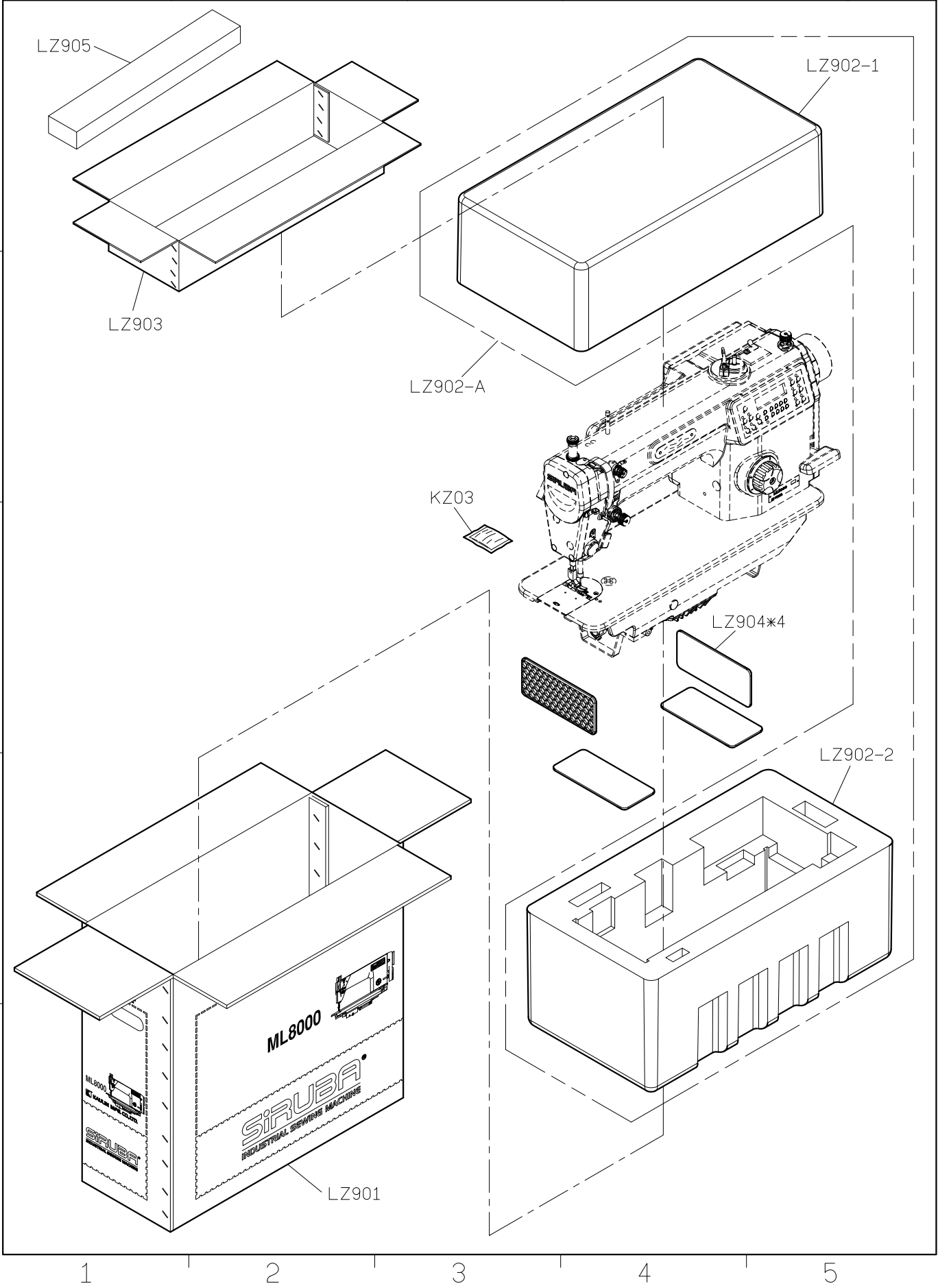
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5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	ML8000D	LY	△For Heavy Model 厚料 (ML8000D-AHX-XX)	1/1
			○For Medium Model 中厚 (ML8000D-AMX-XX)	Date
				2013/09/10

	LY901	LY909*3	LY910*2	LY911	LY01	LY05
A						
B	LY33-A 	LY35 	LY37-A(#10) 	ANC08*2 	BS508-A 	△DB*1#21B-E(H) ○DB*1#14B-E(M)
C	FU202*3 	G303*2 	KY02F-A(#20) 	KY03 	KY04 	KY201
D	LU946 	MHK80 	MY01 	MY10-A 	MY09 	KY10
E					MY10 	MY11
					MY12 	KY11

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	ML8000D	LZ		1/1
				Date
				2012/12/04



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	ML8000D	CS		1/1
				Date
				2013/08/14

