

M832(P) · 852(P)

M832(P) Series 安全縫いマシン
Safety Stitch Machines

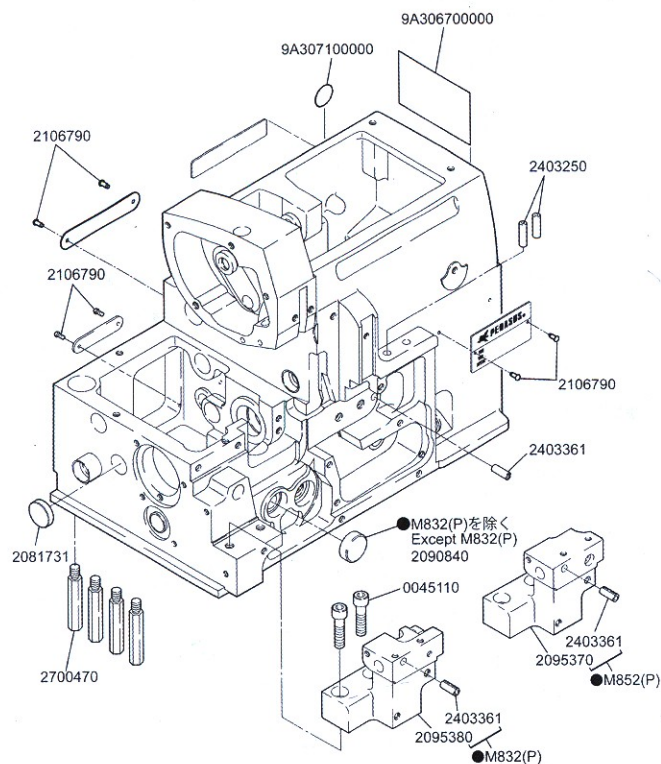
M852(P) Series オーバーロックマシン
Overedgers

Parts Checker

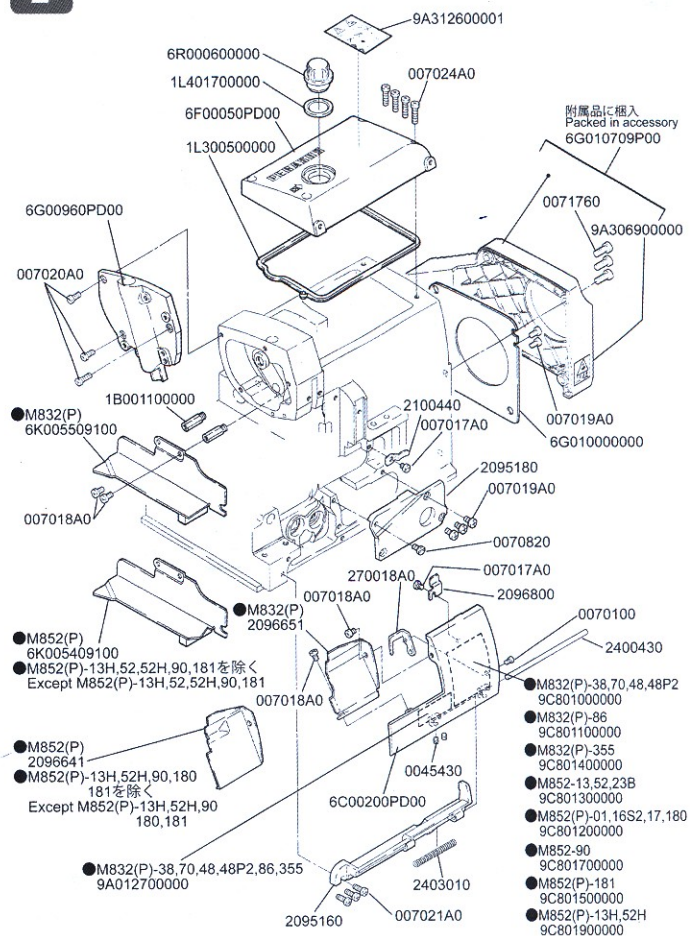


PEGASUS®

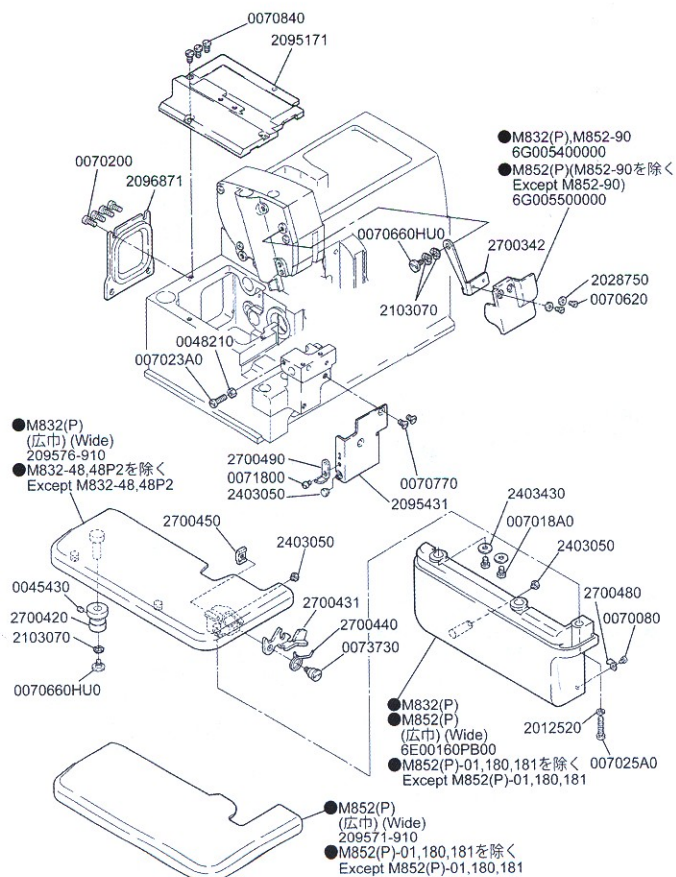
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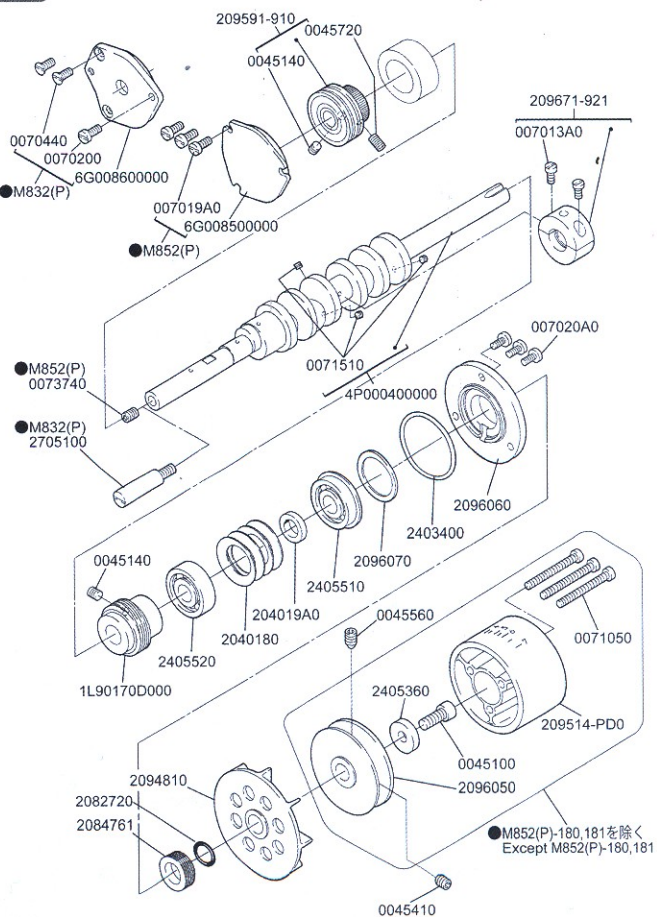
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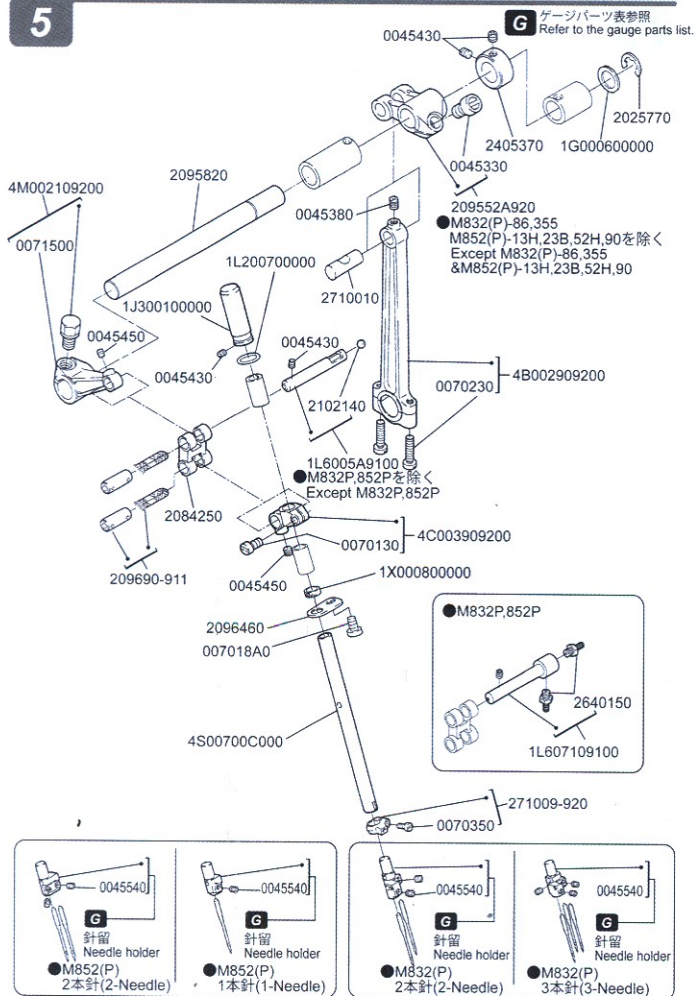
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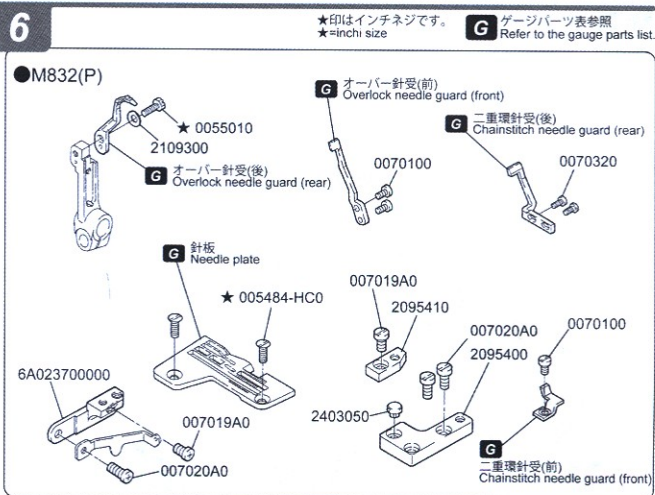
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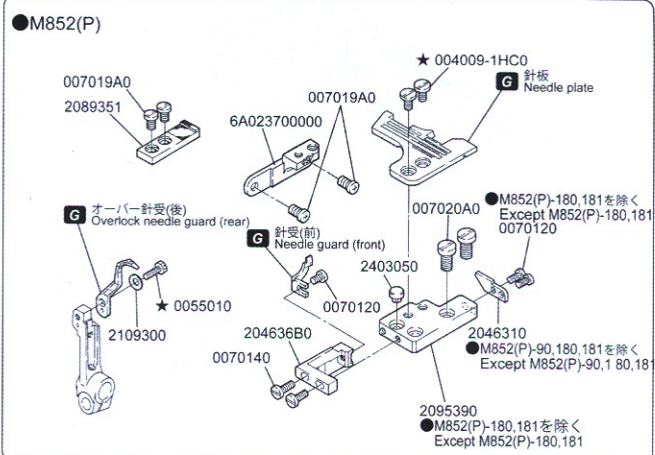
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6



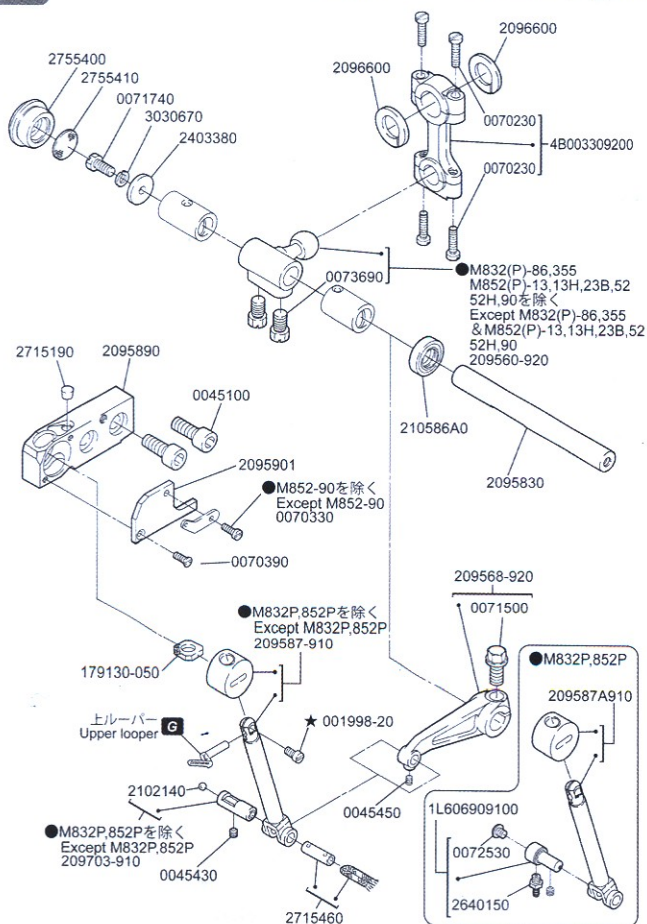
●M852(P)



7

★印はインチネジです。
★=inch size

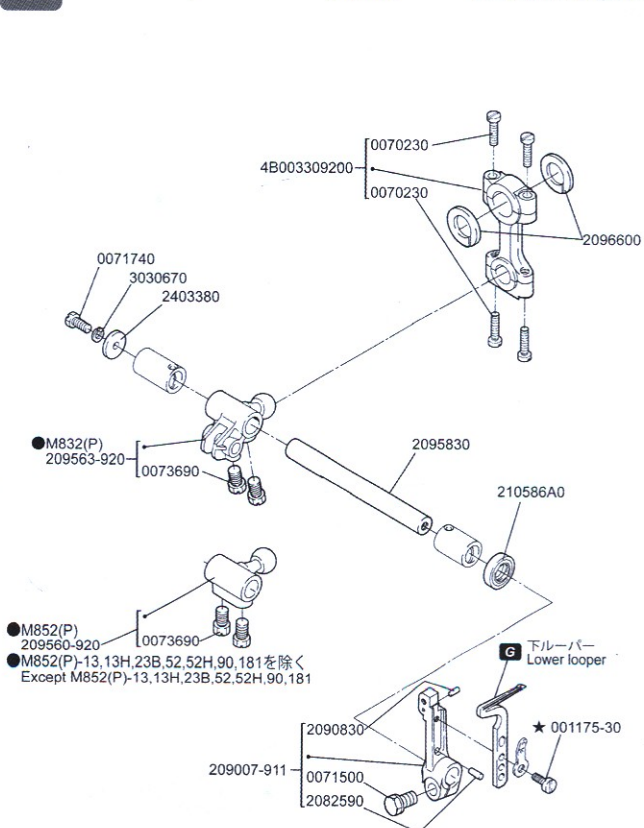
G ゲージパーツ表参照
Refer to the gauge parts list.



8

★印はインチネジです。
★=inch size

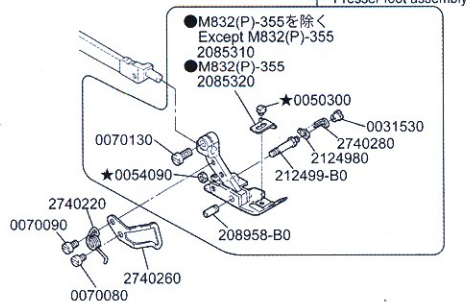
G ゲージパーツ表参照
Refer to the gauge parts list.



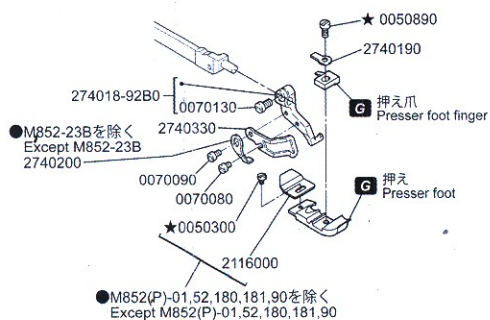
●M832(P)

M832(P)-48,48P2.86を除く
Except M832(P)-48,48P2.86

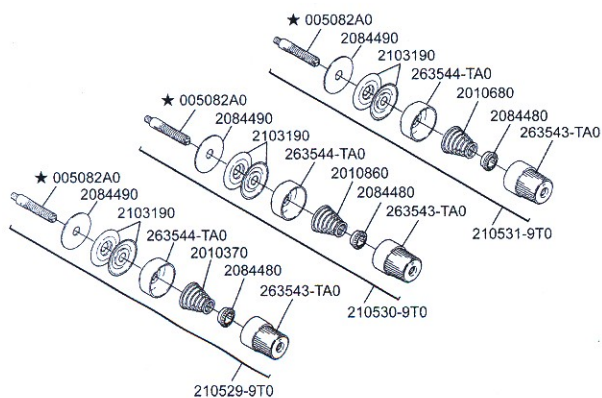
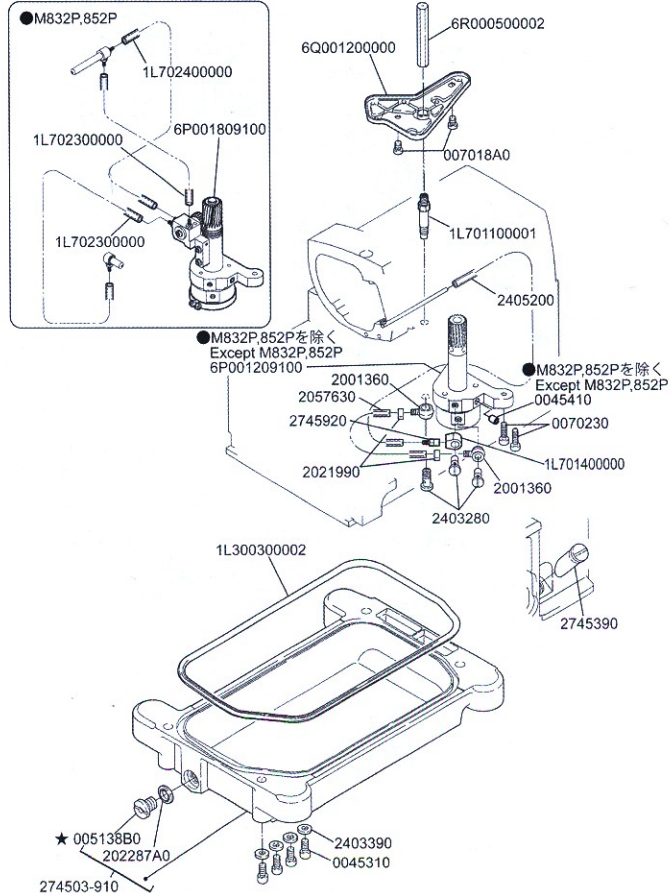
G 押え(組)
Presser foot assembly



●M852(P)

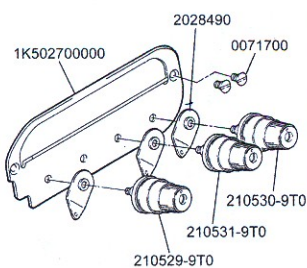


●M832P,852P



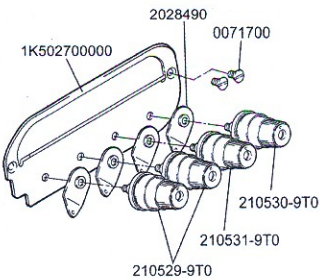
●M852(P)

M852(P)-13,13H,52,52H,90,181を除く
Except M852(P)-13,13H,52,52H,90,181

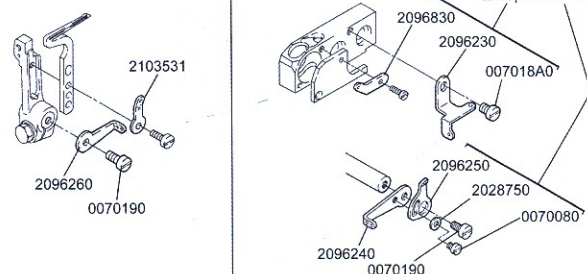


●M832(P)

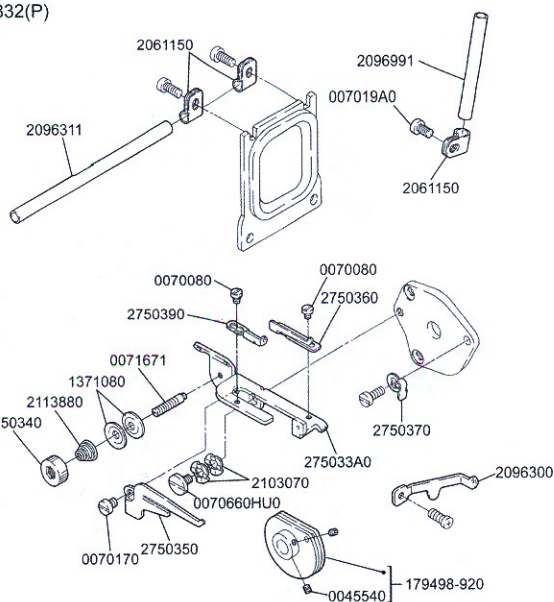
M832(P)-355を除く
Except M832(P)-355



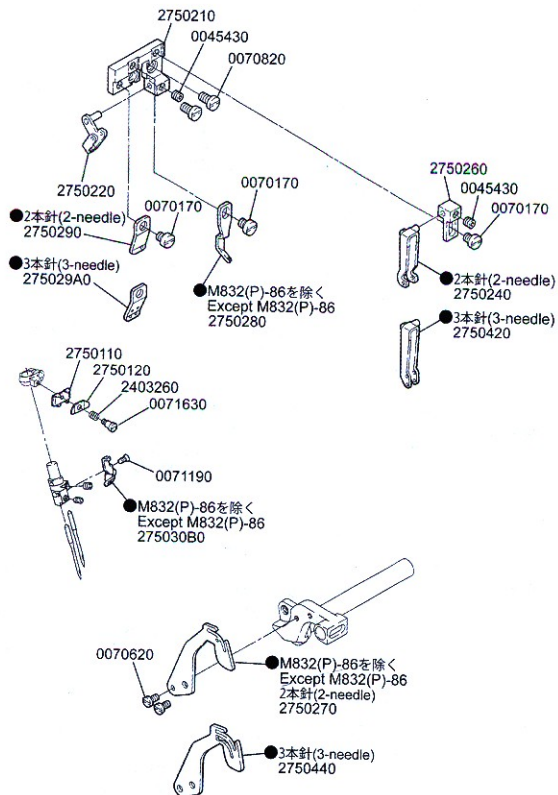
●M852-90を除く
Except M852-90



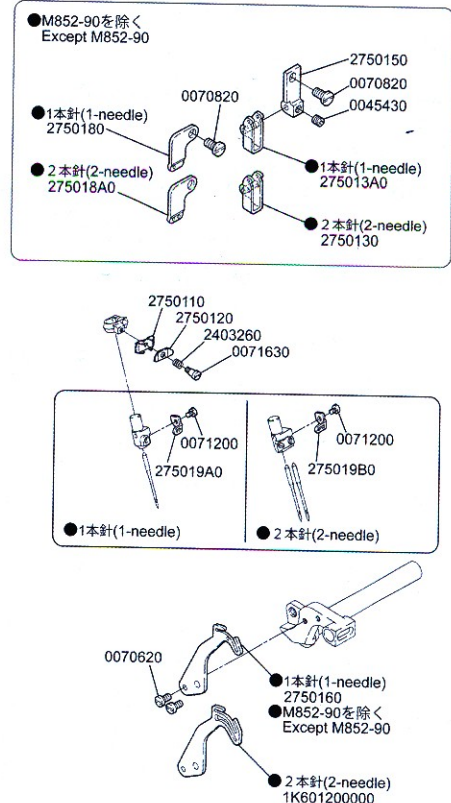
●M832(P)



●M832(P)



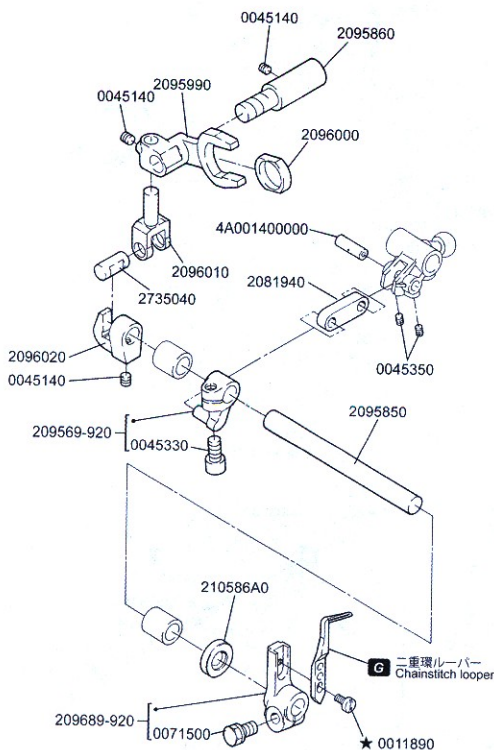
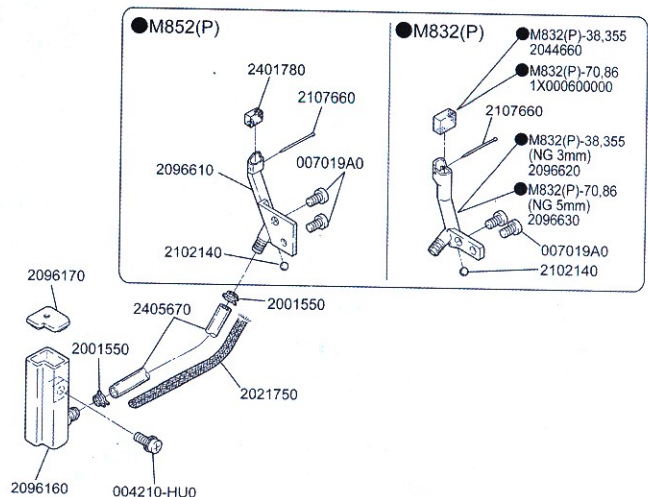
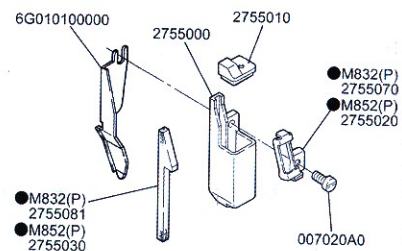
●M852(P)



●M832(P)

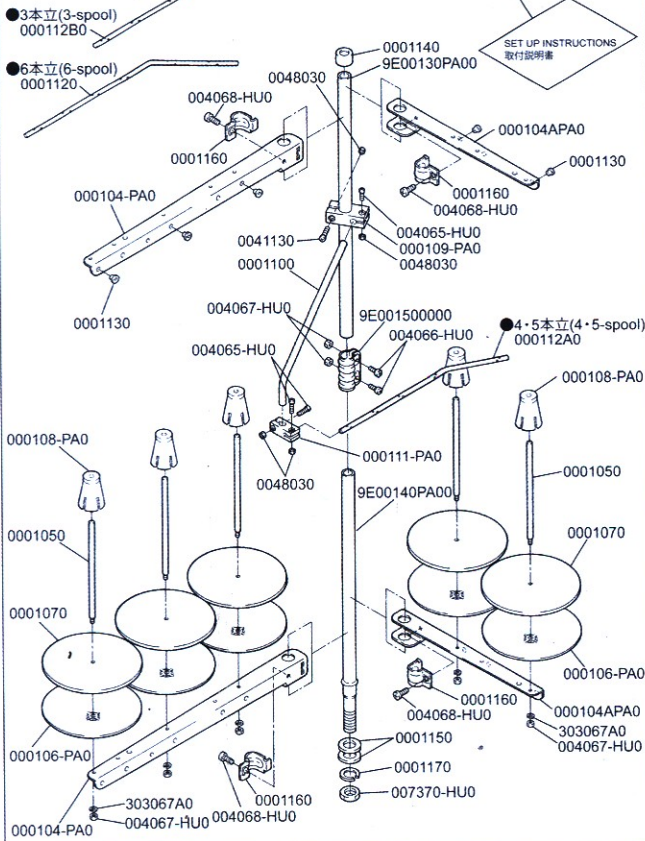
★印はインチネジです。
★=inch size

G ゲージパーツ表参照。
Refer to the gauge parts list.

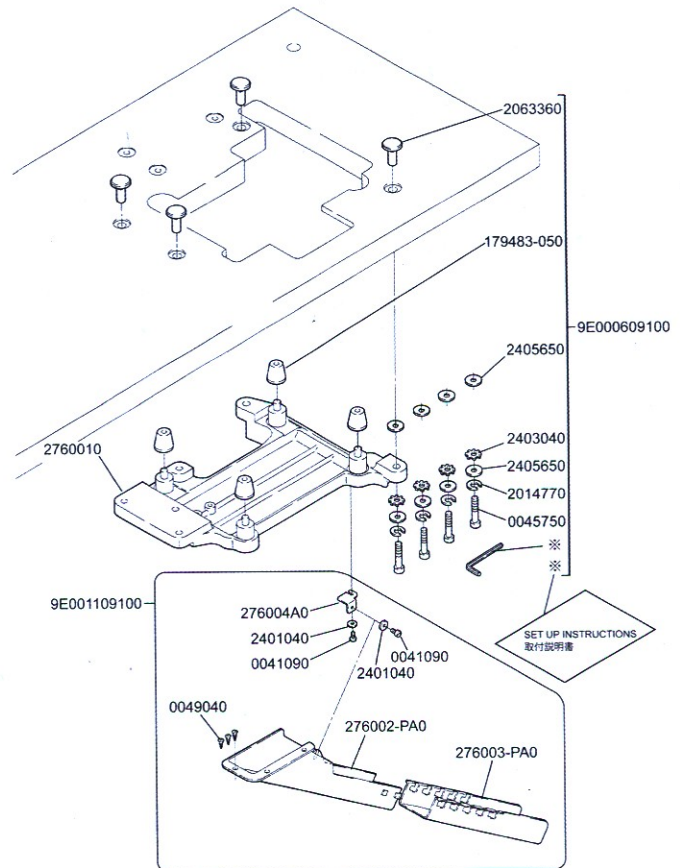
●M852-90を除く
Except M852-90

- 3本立(3-spool) 9E0012C9P00 ●4本立(4-spool) 9E0012B9P00 ●5本立(5-spool) 9E0012A9P00 ●6本立(6-spool) 9E001209P00

付属品に梱入
Packed in accessory



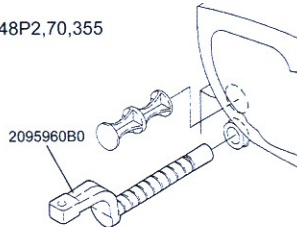
付属品に梱入
Packed in accessory



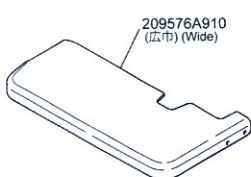
★印はインチネジです。
★=inch size

G ゲージパーツ表参照
Refer to the gauge parts list.

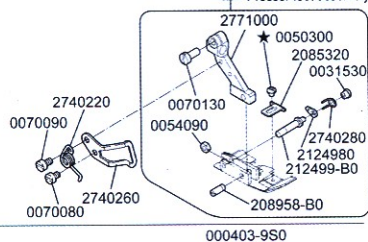
●M832(P)-38,48,48P2,70,355



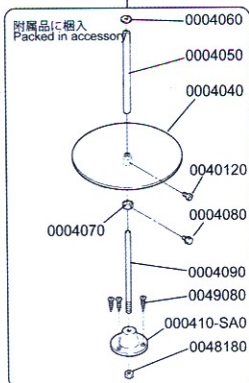
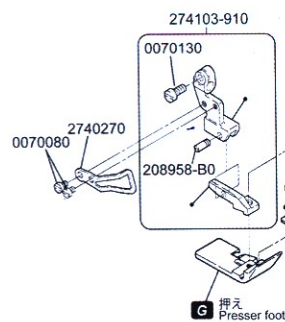
●M832-48,48P2



●M832-48

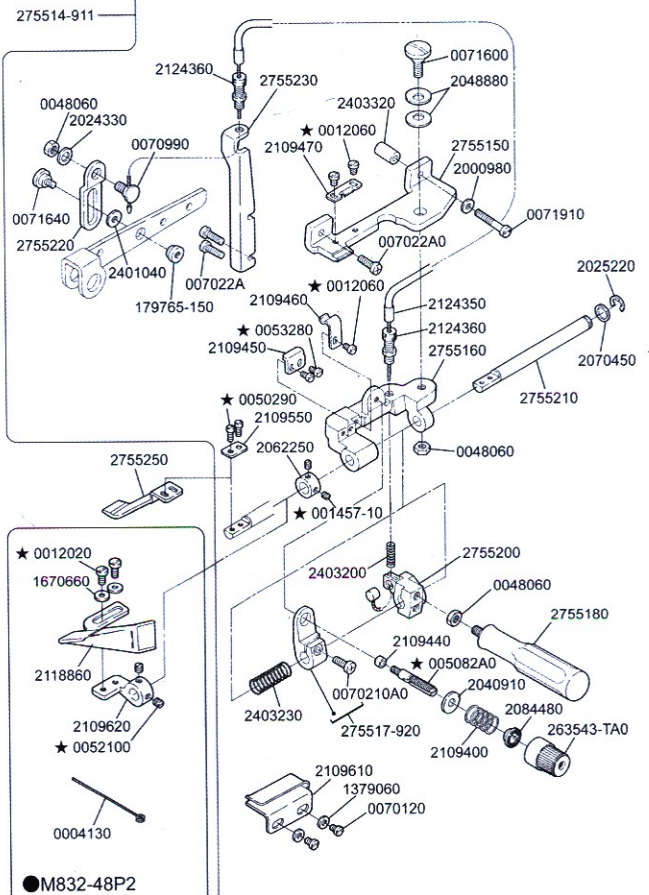


●M832-48P2

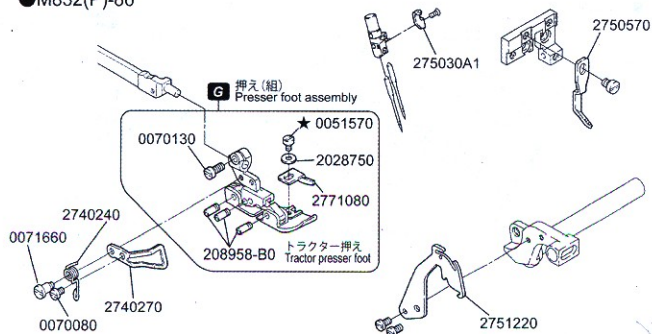


●M832-48,48P2

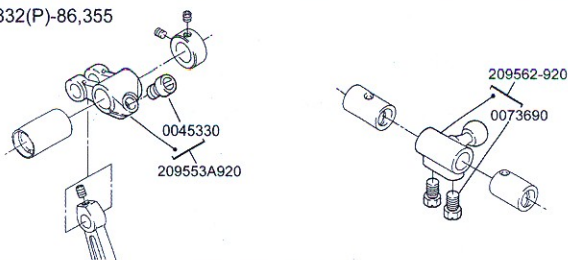
★印はインチネジです。
★=inch size



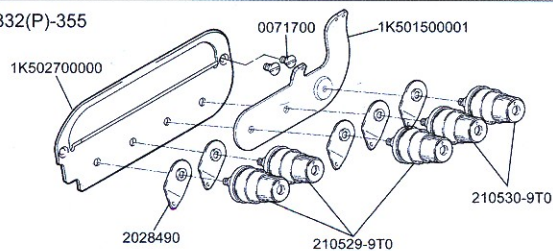
●M832(P)-86



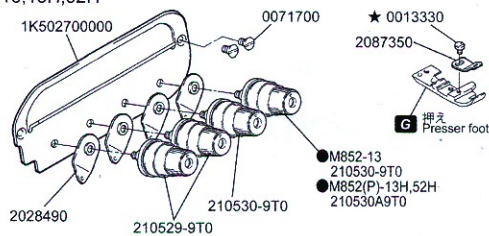
●M832(P)-86,355



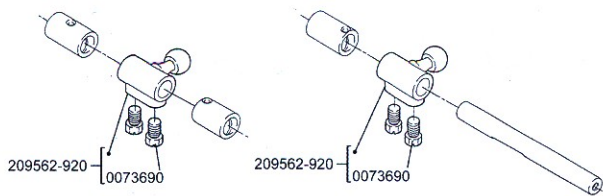
●M832(P)-355



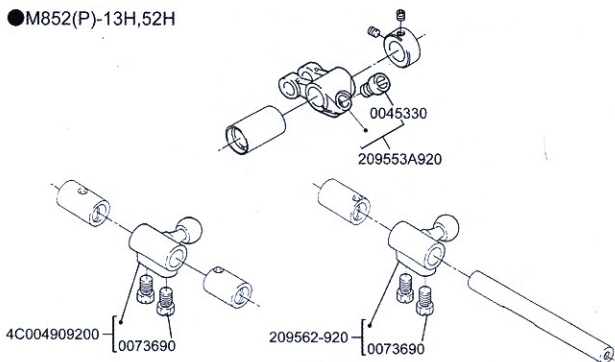
●M852(P)-13,13H,52H



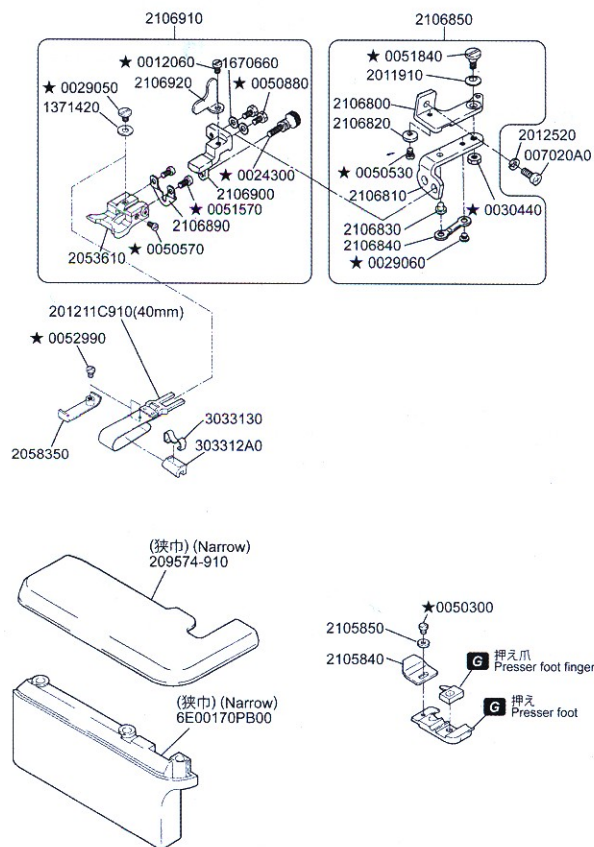
●M852-13



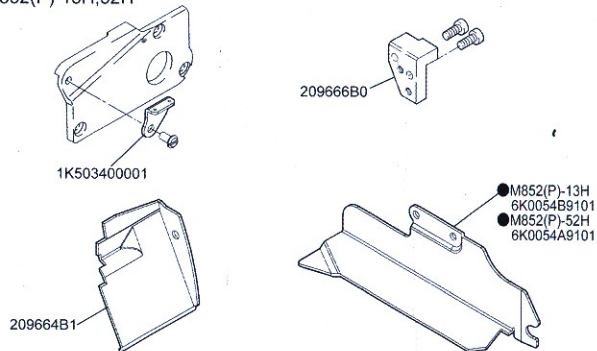
●M852(P)-13H,52H



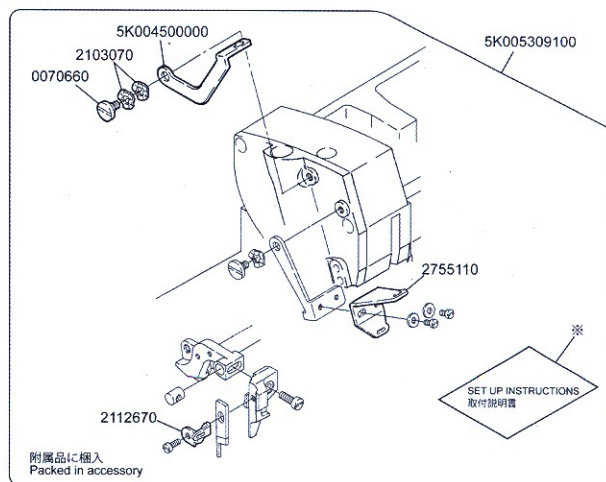
●M852-01



●M852(P)-13H,52H



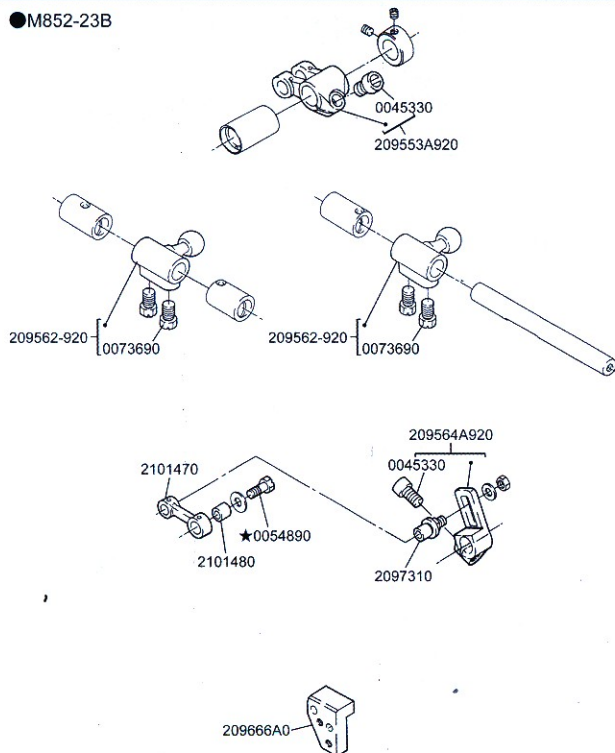
●M852(P)-13,13H,52,52H



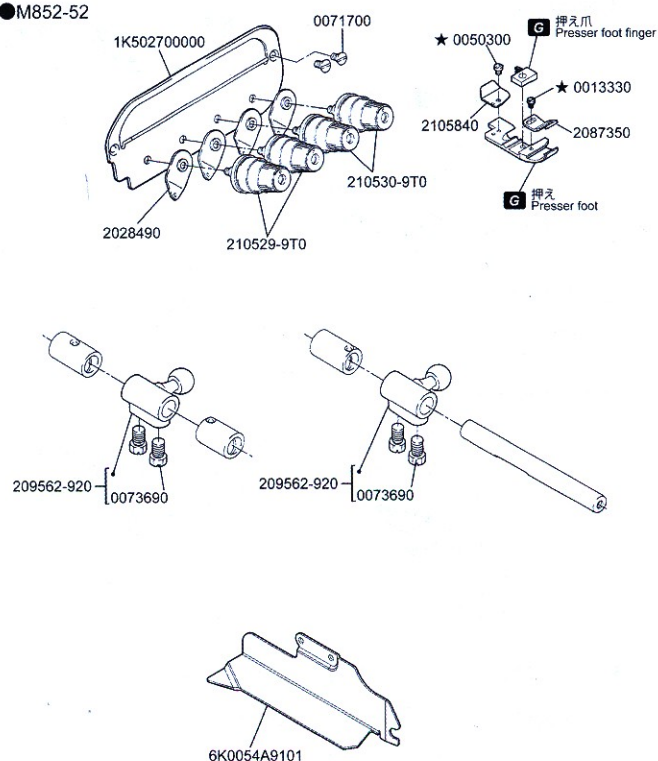
●M852(P)-16S2,17,23B



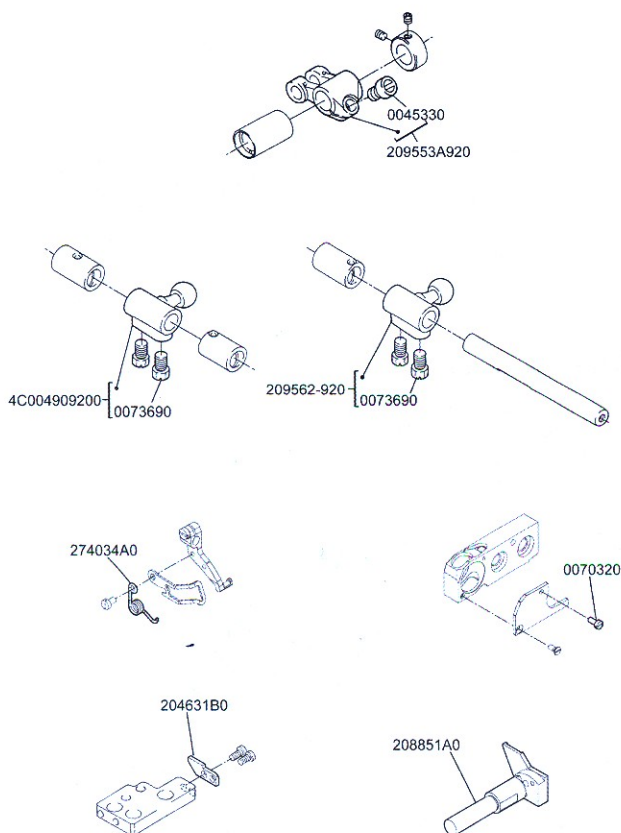
●M852-23B



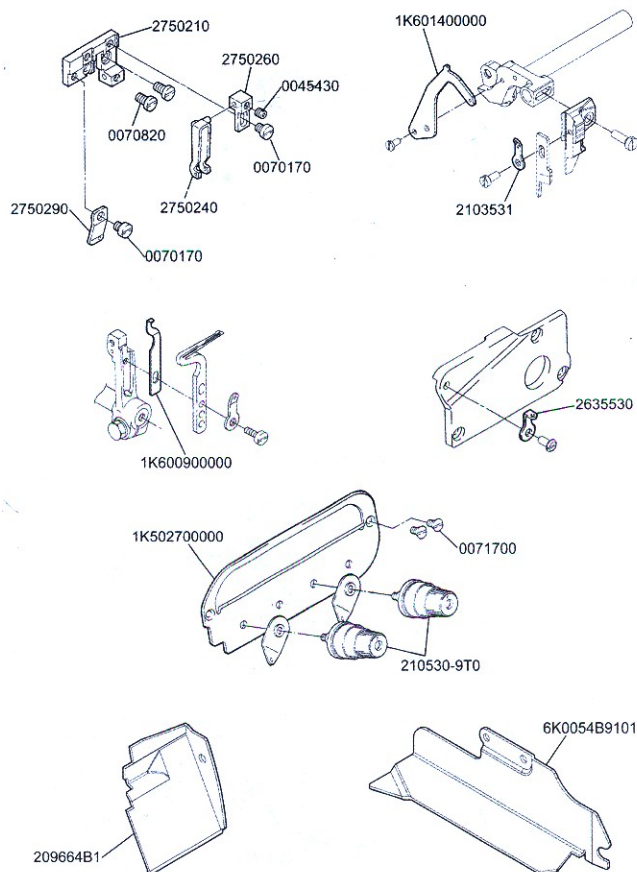
●M852-52



●M852-90



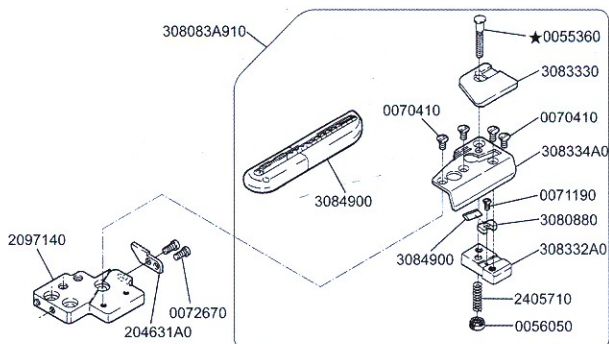
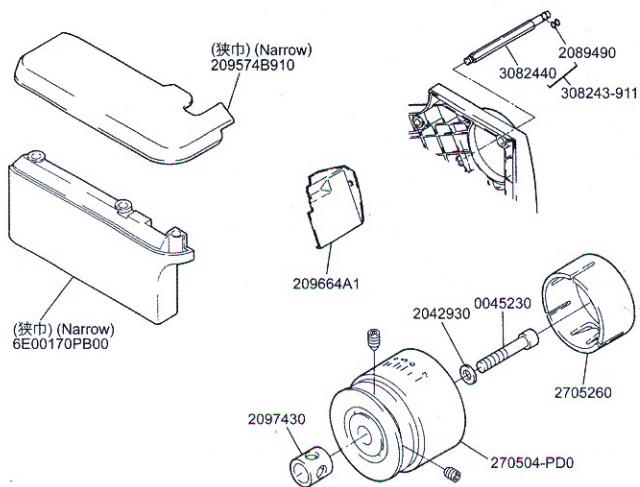
●M852-90



33

★印はインチネジです。
★=inch size

●M852(P)-180,181

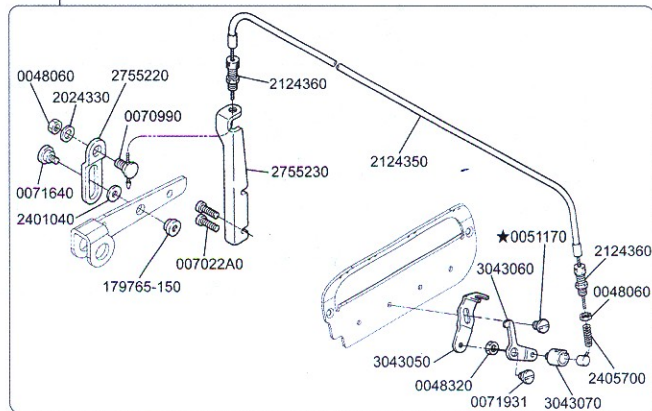


34

★印はインチネジです。
★=inch size

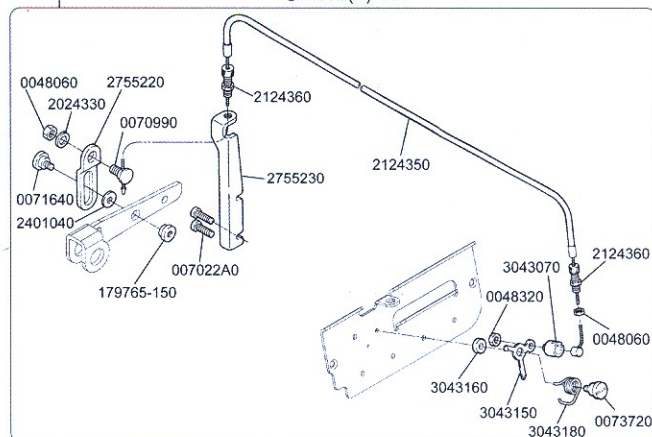
308567-91Y0

●M852-180



304314A9100

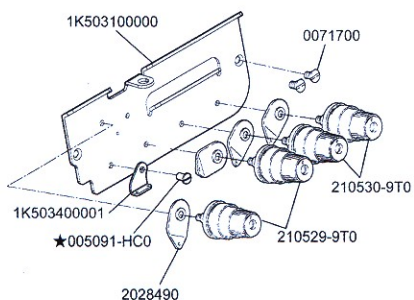
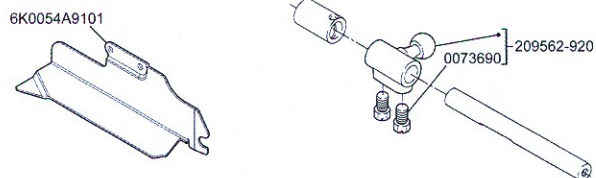
●M852(P)-181



35

★印はインチネジです。
★=inch sizeG ゲージパーツ表参照
Refer to the gauge parts list.

●M852(P)-181

G 押え(組)
Presser foot assembly

M832(P) ゲージパーツ表

M832(P) GAUGE PARTS LIST

												
マシン形式	ゲージ		針板	主送り歯(組)	主送り歯本体	補助送り歯	差動送り歯	押え(組)	上ルーバー	下ルーバー	二重環ルーバー	上メス
MACHINE TYPE /SPEC.	GAUGE		NEEDLE PLATE	MAIN FEED DOG ASSY.	MAIN FEED DOG	AUX. FEED DOG	DIFF. FEED DOG	PRESSER FOOT ASSY.	UPPER LOOPER	LOWER LOOPER	CHAINSTITCH LOOPER	UPPER KNIFE
	NG	SW										
M832(P)-38	3	4	2043671	2080660	(2043960)	(2080600)	2082190	2771180	2047020 #4	2040720	2096850	201121A0
M832-48	3	4	2049401	2080740	(2049310)	(2080610)	2044201	2771200	2047020 #4	2040720	2096850	201121A0
M832-48P2	3	4	2049401	2080740	(2049310)	(2080610)	2044201	204502A1	2047020 #4	2040720	2096850	201121A0
M832(P)-70	5	5	204360A1	2080630	(204248B0)	(2080590)	2082150	2771190	2047020 #4	2040720	2096850	201121A0
M832(P)-86	5	6	2045291	2080640	(2043940)	(2080590)	2082170	2771220	2047030 #6	2040720	209685AC0	201121A0
M832(P)-355	3×2	4	2086481	2080660	(2043960)	(2080600)	2082190	277118A0	2097331 #14	2040720	2096850	201121A0

									
マシン形式	ゲージ		下メス	オーバー針受け		二重環針受		針留	針
MACHINE TYPE /SPEC.	GAUGE		LOWER KNIFE	OVERLOCK NEEDLE GUARD		CHAINSTITCH NEEDLE GUARD		NEEDLE HOLDER	NEEDLE
	NG	SW		前	後	前	後		
				FRONT	REAR	FRONT	REAR		
M832(P)-38	3	4	2041610	2096680	2090090	2045360	2096690	277027-921	DC×27 #14
M832-48	3	4	2041610	2096680	2090090	2045360	2096690	277027-921	DC×27 #14
M832-48P2	3	4	2041610	2096680	2090090	2045360	2096690	277027-921	DC×27 #14
M832(P)-70	5	5	2041610	2096680	2090090	2040420	209669A0	277029-920	DC×27 #14
M832(P)-86	5	6	2041610	2096680	2090090	2040420	209669A0	277029-920	DC×27 #21
M832(P)-355	3×2	4	2041610	2096680	2090090	2045360	2096690	2K000309200	DC×27 #11

M852(P) ゲージパーツ表(1)

M852(P) GAUGE PARTS LIST(1)

												
マシン形式	ゲージ		針板	主送り歯(組)	主送り歯本体	補助送り歯	差動送り歯	押え(組)	押え爪	上ルーバー	下ルーバー	上メス
MACHINE TYPE /SPEC.	GAUGE		NEEDLE PLATE	MAIN FEED DOG ASSY.	MAIN FEED DOG	AUX. FEED DOG	DIFF. FEED DOG	PRESSER FOOT ASSY.	PRESSER FOOT FINGER	UPPER LOOPER	LOWER LOOPER	UPPER KNIFE
	NG	SW										
M852-01	—	4	2057731	208090-BF0	(204729ABF0)	(2046740)	204730-BF0	201152E0	201155C0 #34	2040620 #2	2040720	201121A0
M852-13	2	4	202554E1	208078-BF0	(204675ABF0)	(2046740)	204676-BF0	2087301	2087321 #38	2049631 #81	2040720	201121A0
	2	5	202499E1									
M852(P)-13H	2	4	202554E1	208078-BF0	(204675ABF0)	(2046740)	204676-BF0	2087301	2087321#38	2F000300000 #17	2040720	201121A0
	2	5	202499E1									
	2	7	2P000607000									
M852(P)-16S2	—	1.5	2054651	2089110	(204729A0)	(2089120)	2047300	201230C0	2055250 #57	2040620 #2	2040720	201121A0
M852(P)-17	—	4	202546E1	208078-BF0	(204675ABF0)	(2046740)	204676-BF0	201230C0	2103710 #2	2040620 #2	2040720	201121A0
M852-23B	2.5	4.5	209508-451	209509-25F0	(209416-25F0)	(2046740)	209417A25F0	201230C0	208050A0 #61	2092091 #13	2049910	201121A0
M852-52	2	4	2052431	208079-BF0	(204675ABF0)	(2046770)	204676-BF0	2093860	201310A0 #55	2049631 #81	2040720	201121A0

M852(P) ゲージパーツ表(2)

M852(P) GAUGE PARTS LIST(2)



マシン形式	ゲージ		針板	主送り歯(組)	主送り歯本体	補助送り歯	差動送り歯	押え(組)	押え爪	上ルーバー	下ルーバー	上メス
MACHINE TYPE /SPEC	GAUGE		NEEDLE PLATE	MAIN FEED DOG ASSY.	MAIN FEED DOG	AUX. FEED DOG	DIFF. FEED DOG	PRESSER FOOT ASSY.	PRESSER FOOT FINGER	UPPER LOOPER	LOWER LOOPER	UPPER KNIFE
	NG	SW										
M852(P)-52H	2	4	2052431	208079-BF0	(204675ABF0)	(2046740)	204676-BF0	2093860	201310A0 #55	2F000300000 #17	2040720	201121A0
	2	5	2052441									
M852-90	—	6	2P000106001	—	—	—	3F000102500	2772960	3T000300000	2F000200000 #16	2040720	2770000
M852-180	—	4	202618A1	208090A16F0	(204729B16F0)	(2046740)	204730A16F0	201473B0	3014330	2040620 #2	2040720	201121A0
M852(P)-181	2	4	2097321	209740-16F0	(209741-16F0)	(2046770)	209742-16F0	2052530	2097340 #66	2049631 #81	2040720	201121A0









マシン形式	ゲージ		下メス	針受け		針留	針
				前	後		
				NEEDLE GUARD			
MACHINE TYPE /SPEC	GAUGE		LOWER KNIFE	FRONT	REAR	NEEDLE HOLDER	NEEDLE
	NG	SW					
M852(P)-52H	2	4	2022950	2046591	2090090	277022-920	DC×27 #9
	2	5					
M852-90	—	6	2770091	2046591	2090090	277066-920	DC×27 #14
M852-180	—	4	2022950	2046591	2090090	179630-920	DC×27 #9
M852(P)-181	2	4	2022950	2046591	2090090	277022-920	DC×27 #9