

# M832・M852

**M832 Series** 安全縫いマシン  
Safety stitch machines

**M852 Series** オーバーロックマシン  
Overedgers

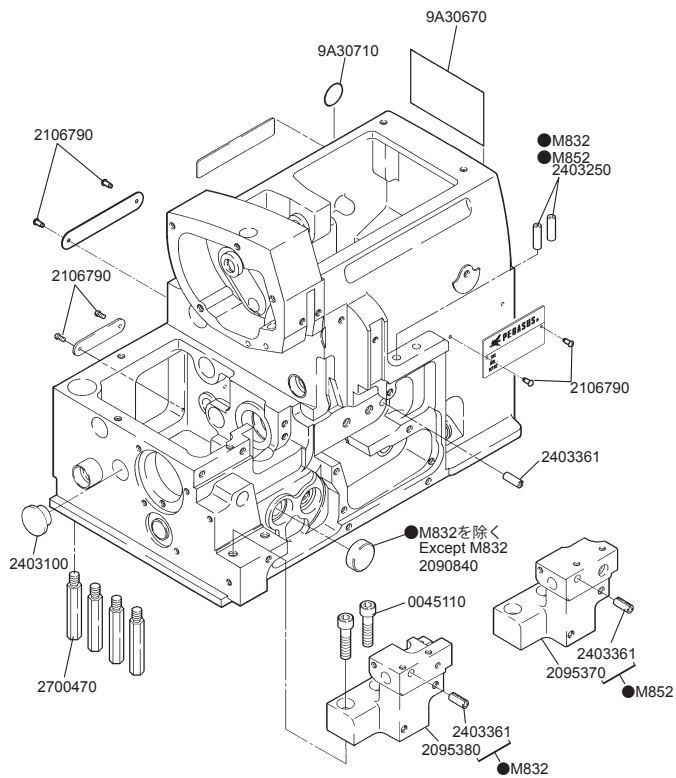
## Parts Checker



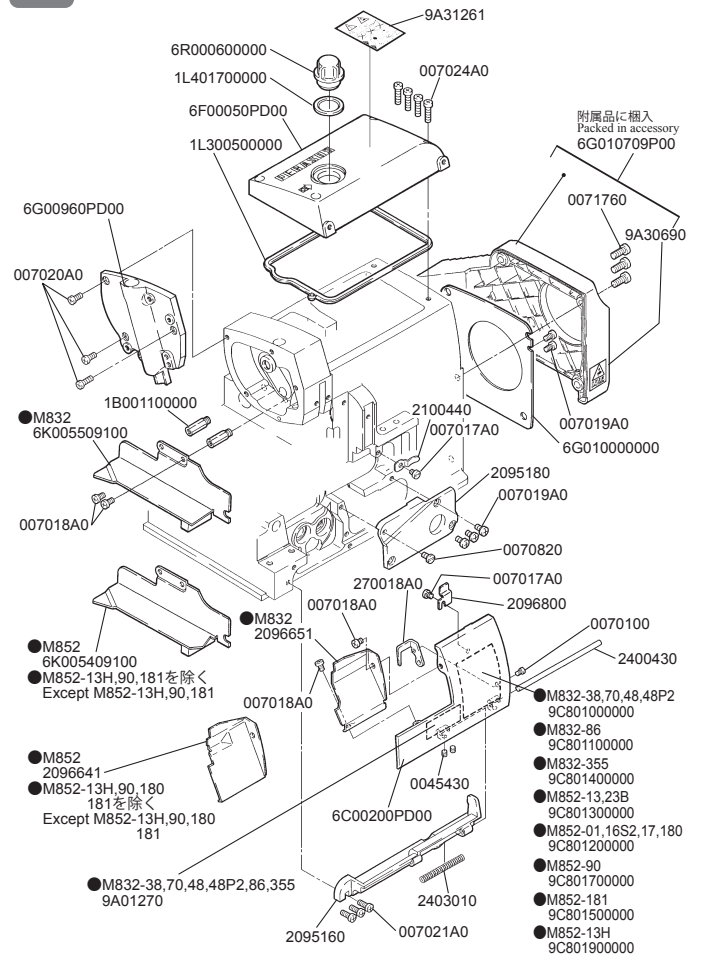
**PEGASUS®**



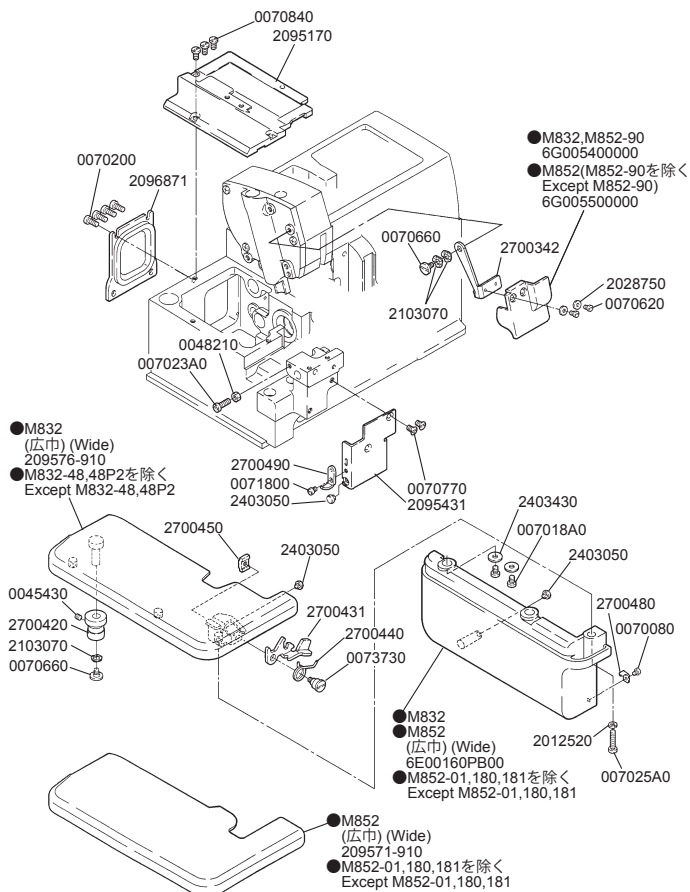
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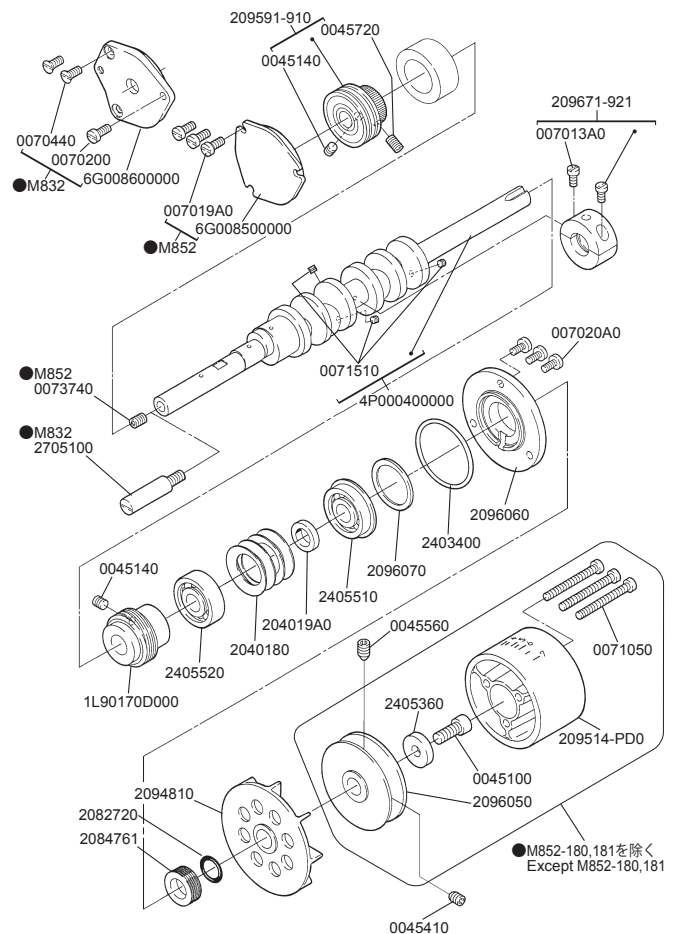
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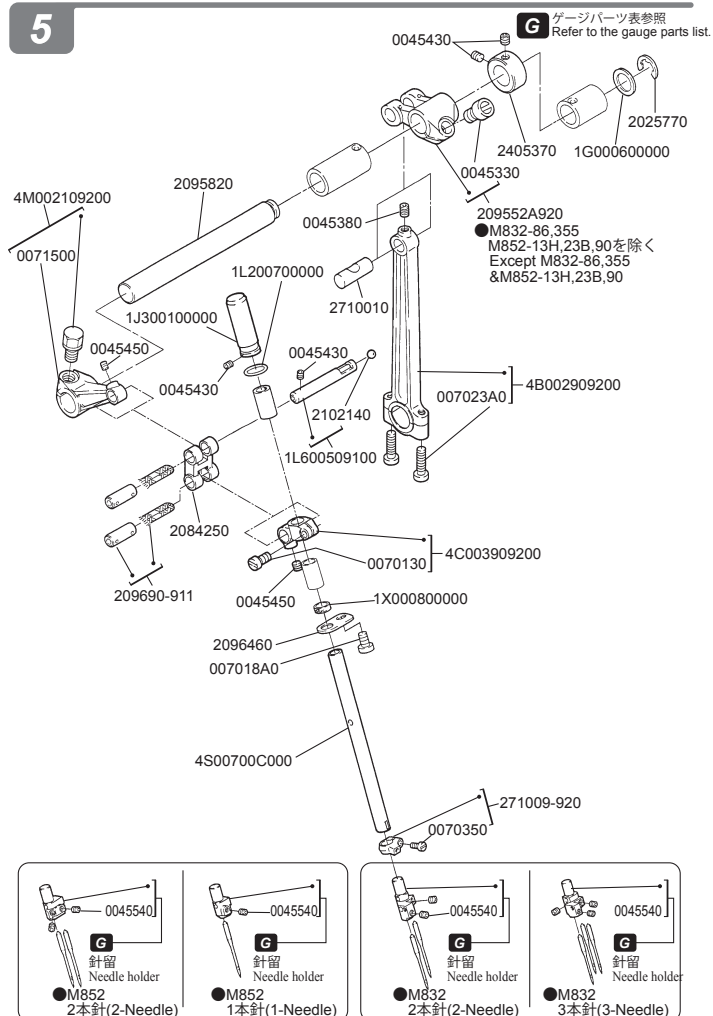
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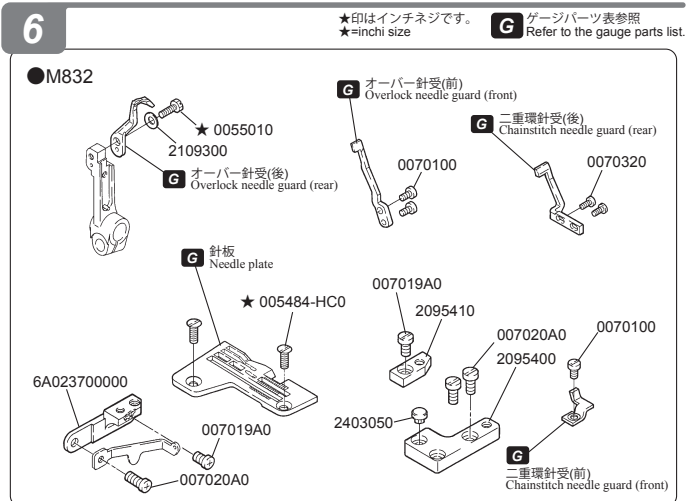
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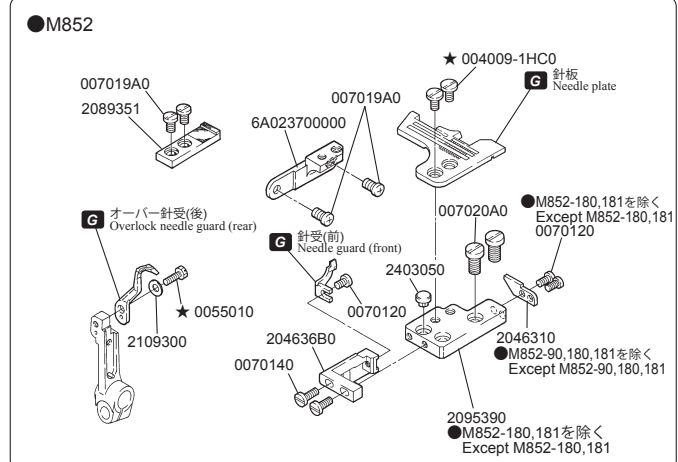
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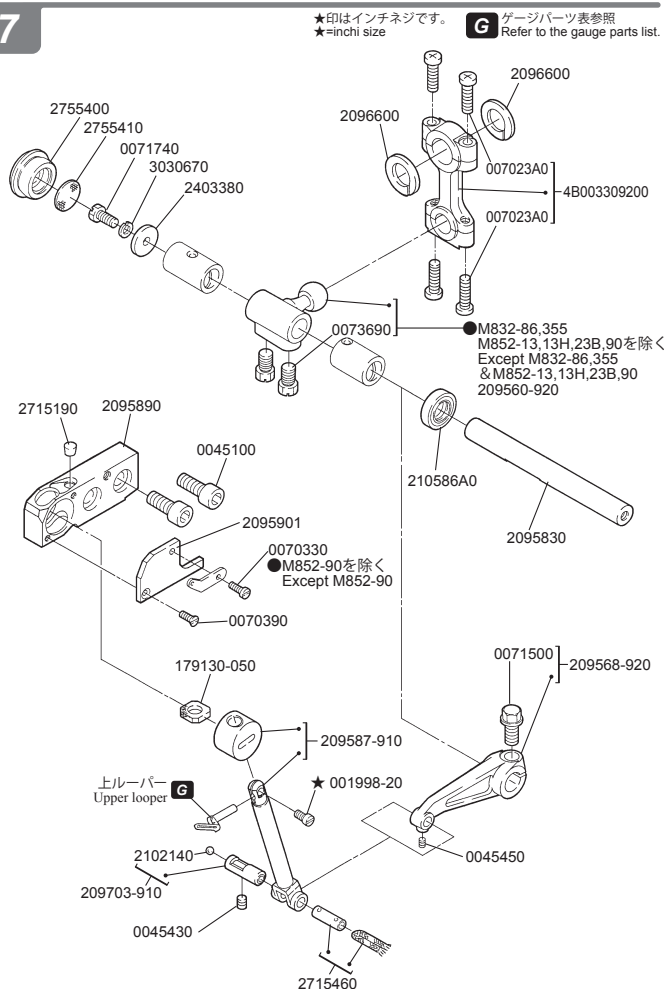
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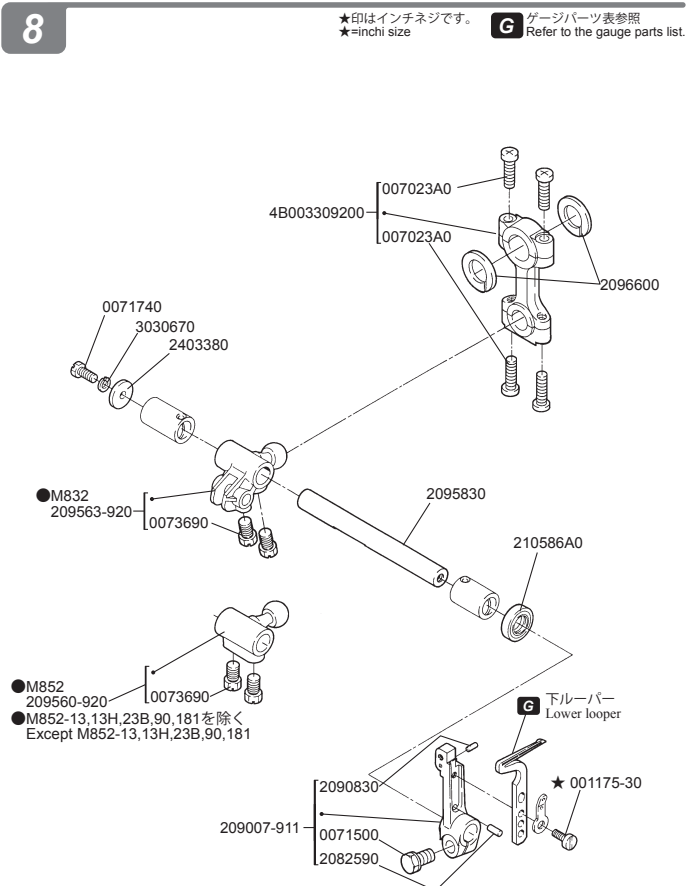
●M852

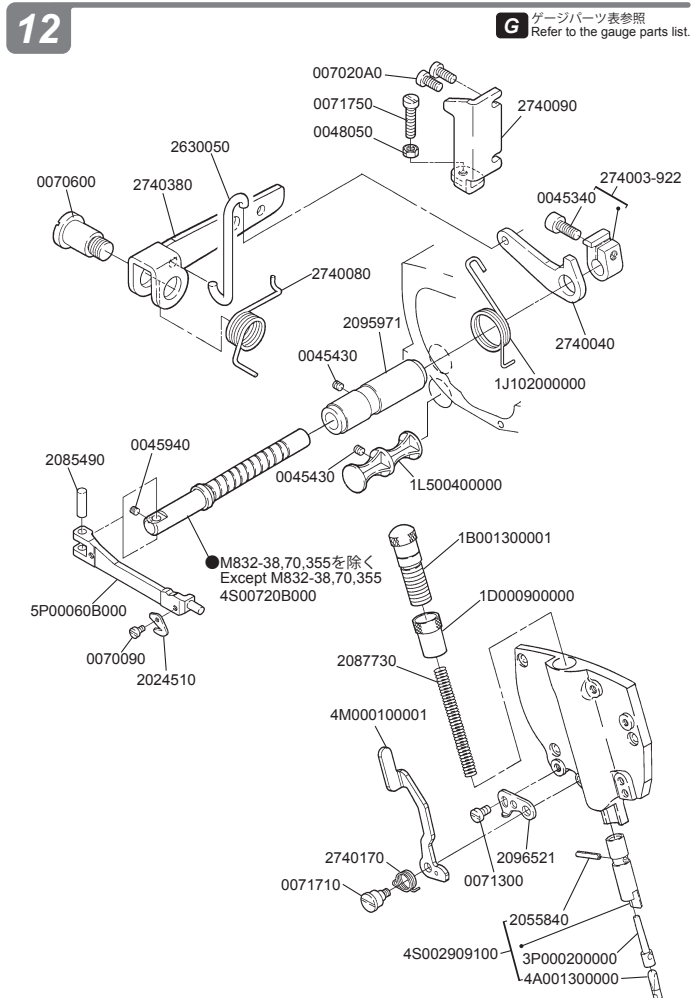
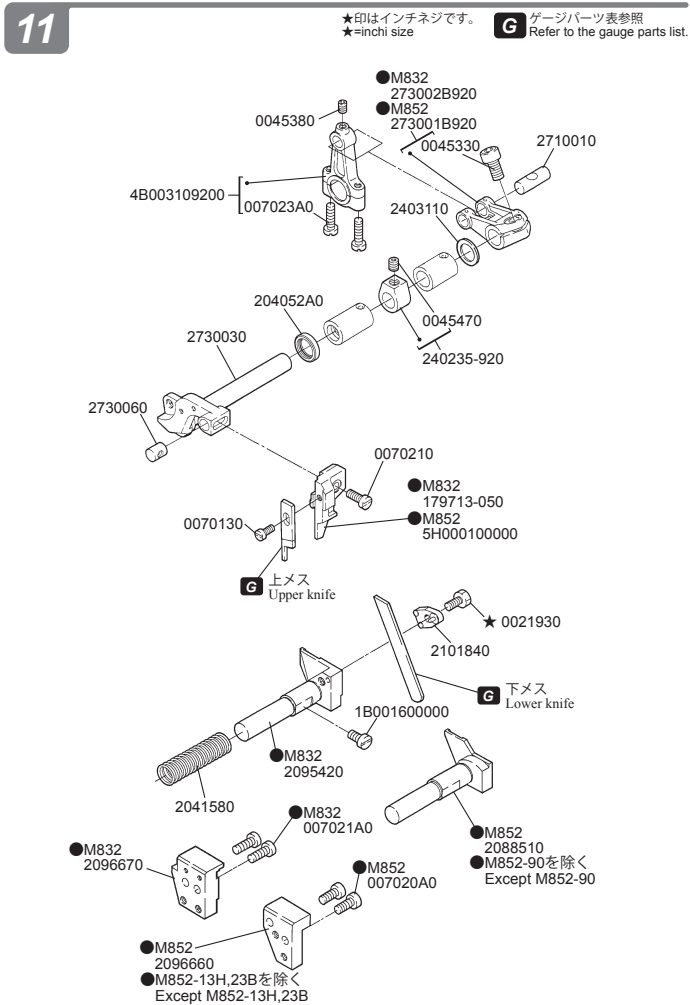
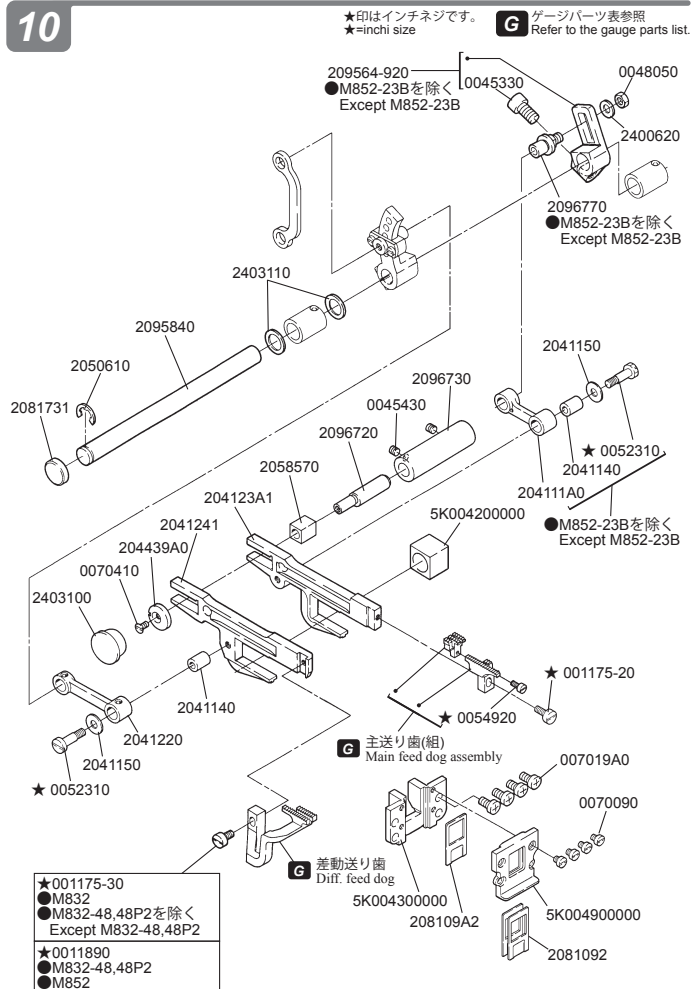
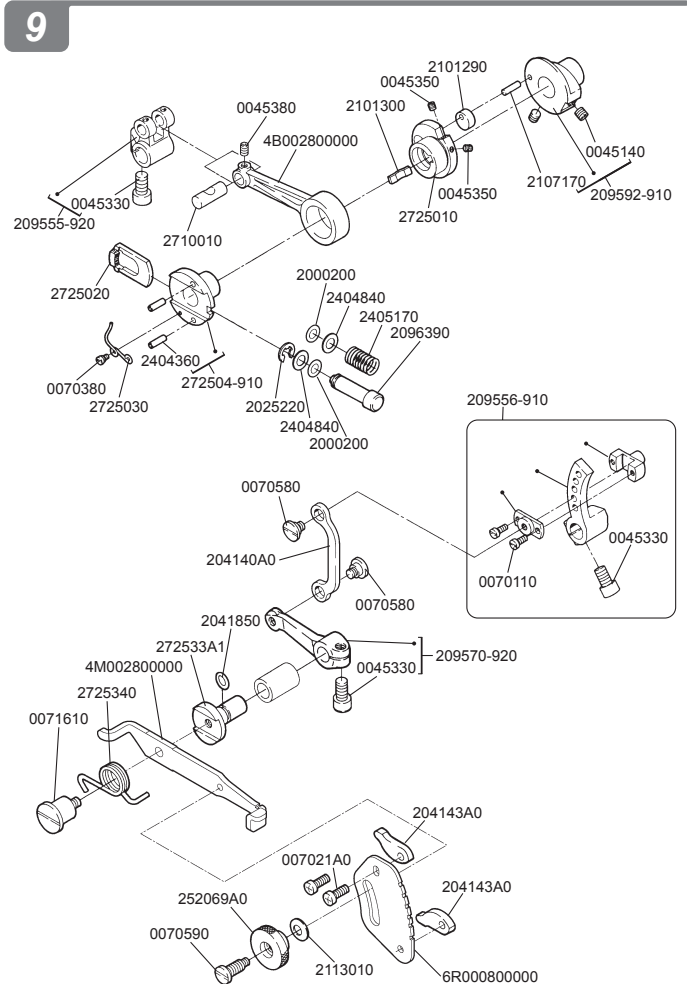


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8

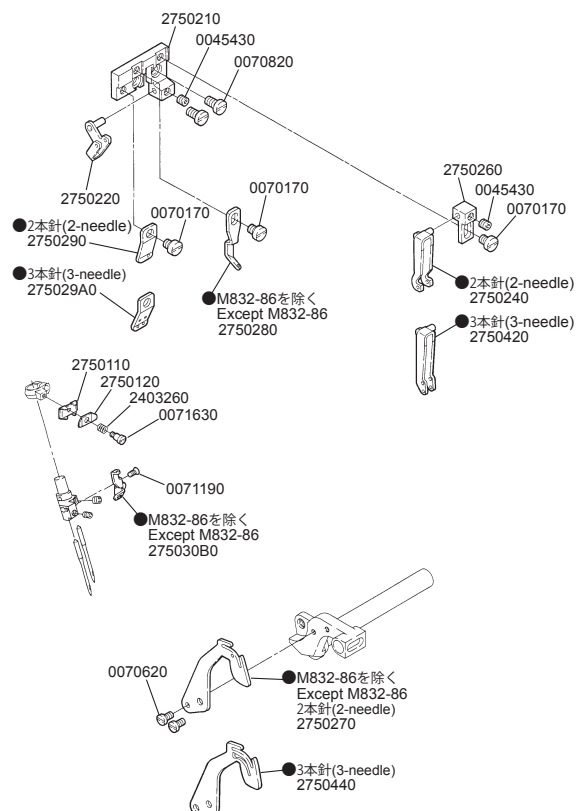






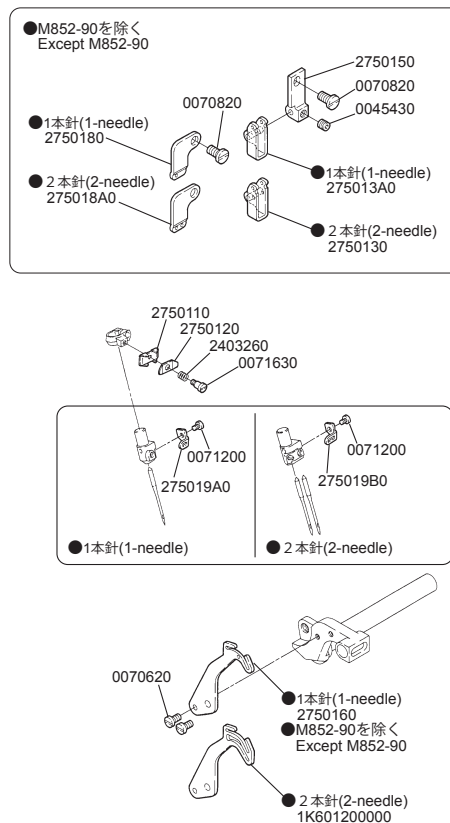
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●M832



## 18

●M852

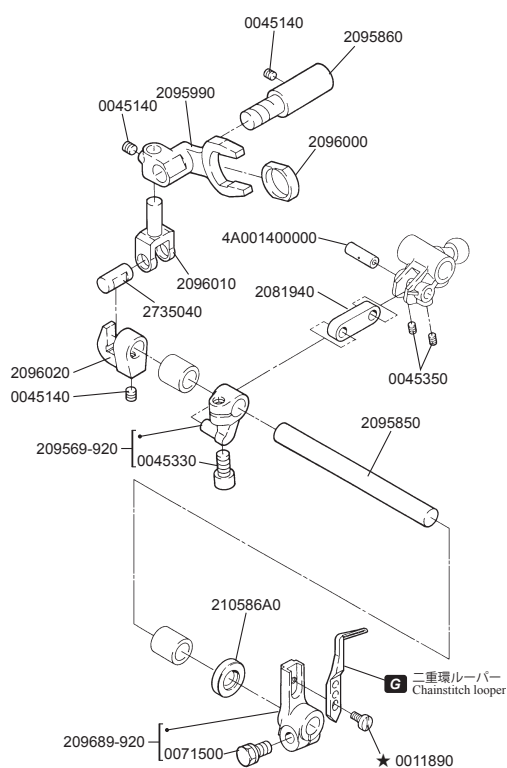


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●M832

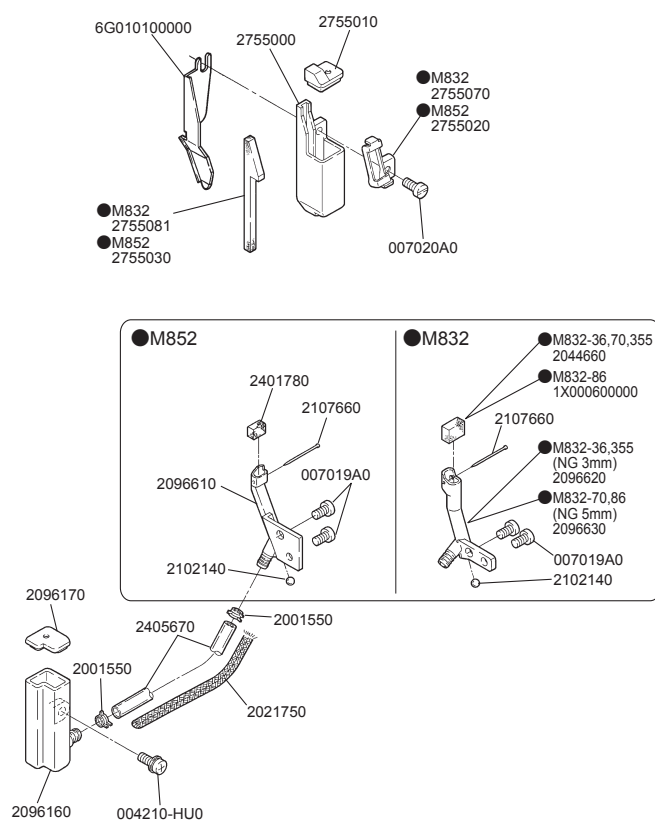
★印はインチネジです。  
★=inch size

**G** ゲージパーツ表参照。  
Refer to the gauge parts list.



## 20

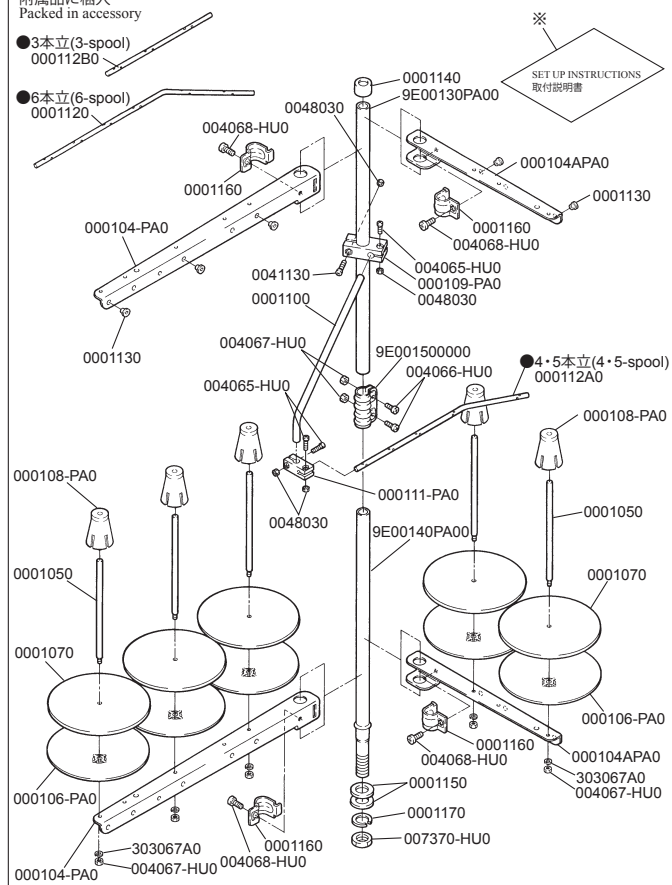
●M852-90を除く  
Except M852-90



●3本立(3-spool) 9E0012C9P00 ●4本立(4-spool) 9E0012B9P00 ●5本立(5-spool) 9E0012A9P00 ●6本立(6-spool) 9E001209P00

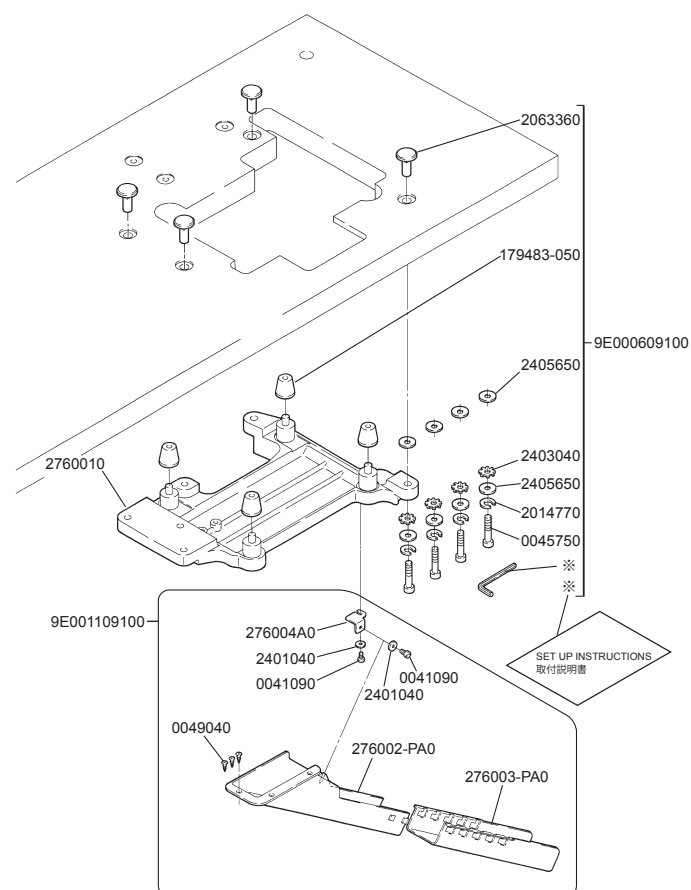
※印は非売品です。  
※=Not for sale.

附属品に梱入  
Packed in accessory



※印は非売品です。  
※=Not for sale

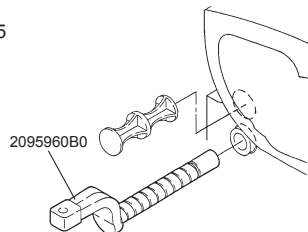
附属品に梱入  
Packed in accessory



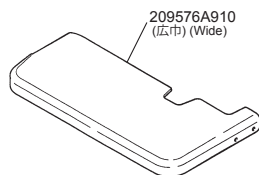
★印はインチネジです。  
★=inchi size

**G** ゲージパーツ表参照  
Refer to the gauge parts list.

●M832-38,70,355

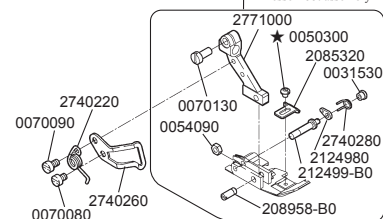


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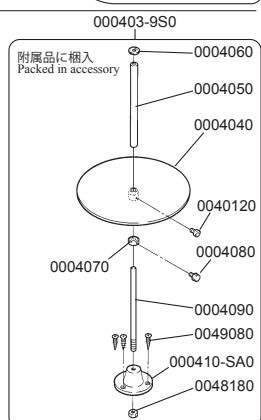
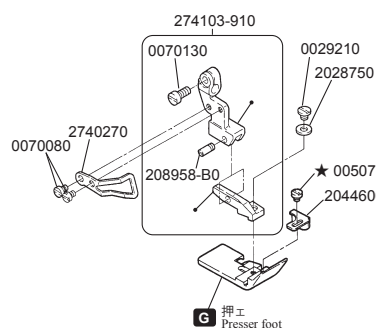


●M832-48

**G** 押工(組)  
Presser foot assembly

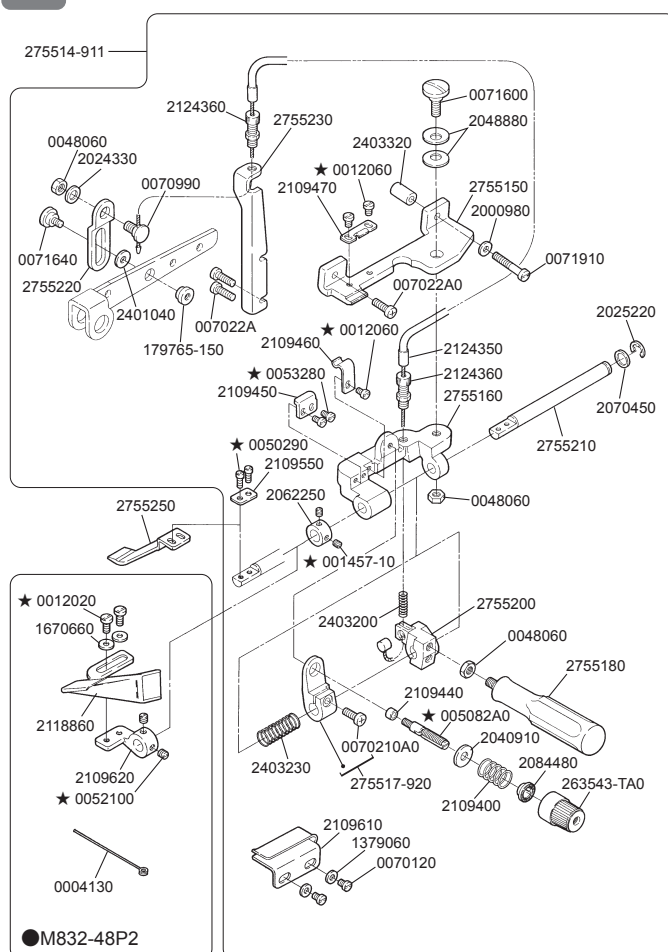


●M832-48P2



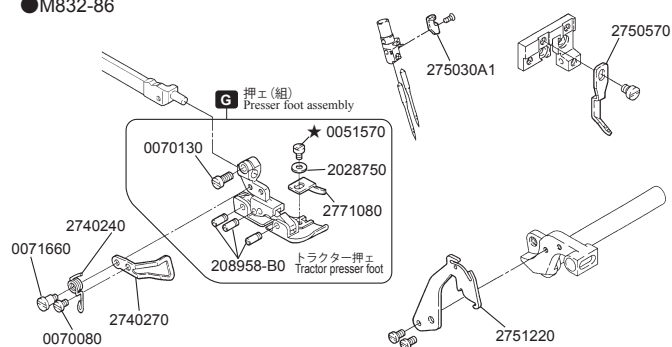
●M832-48.48P2

★印はインチネジです。  
★=inchi size

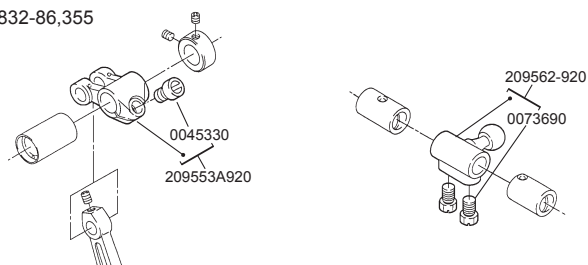


●M832-48P2

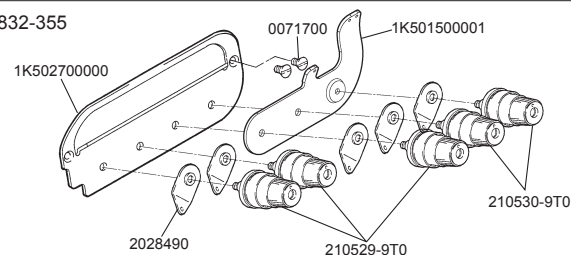
## ●M832-86



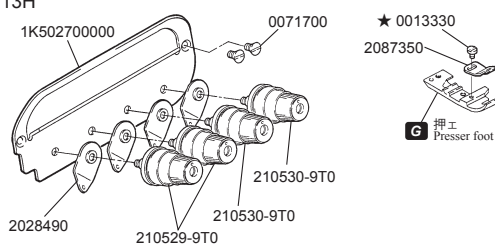
## ●M832-86,355



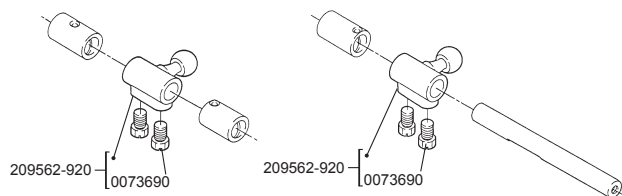
## ●M832-355



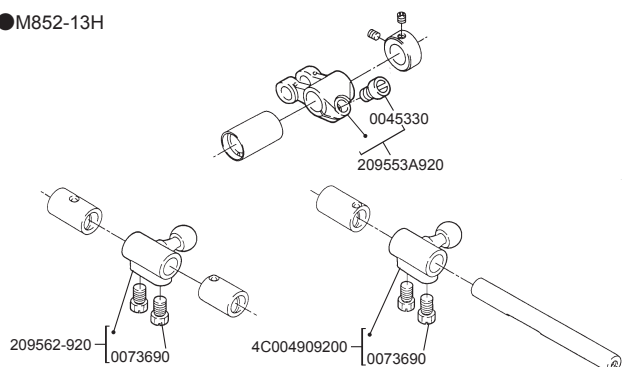
## ●M852-13,13H



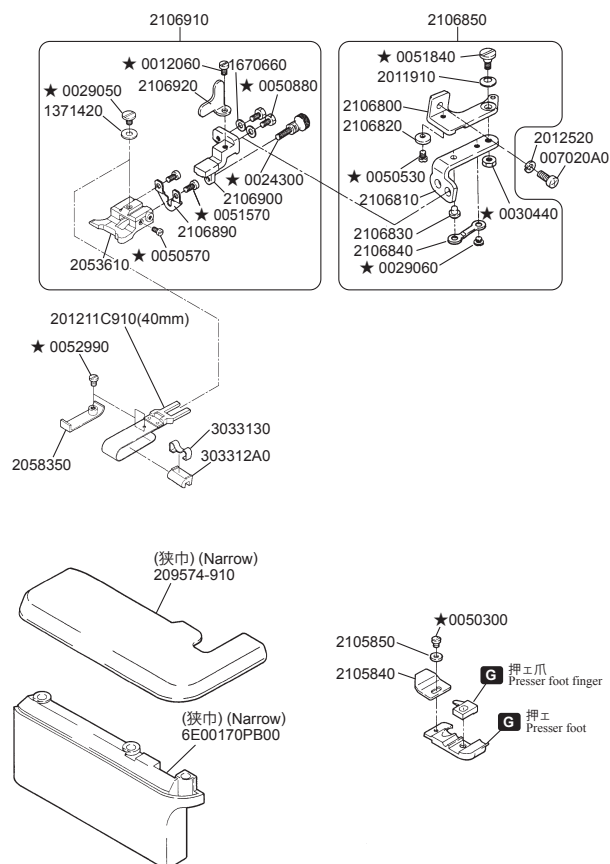
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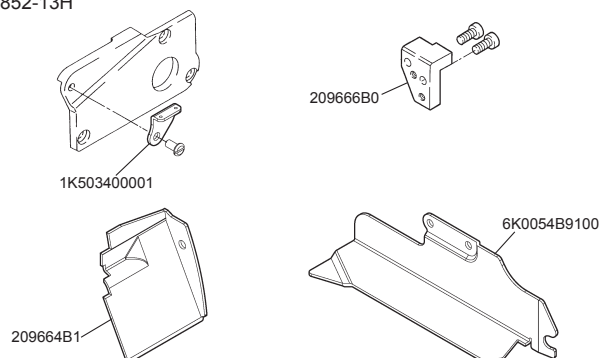
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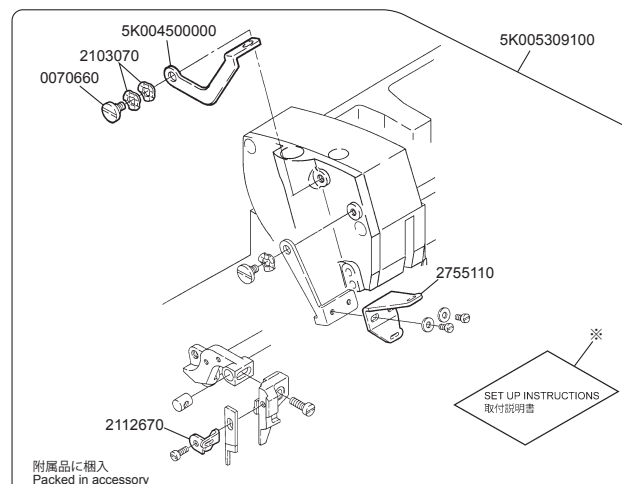
## ●M852-01



## ●M852-13H



## ●M852-13,13H



29

★印はインチネジです。  
★=inch size

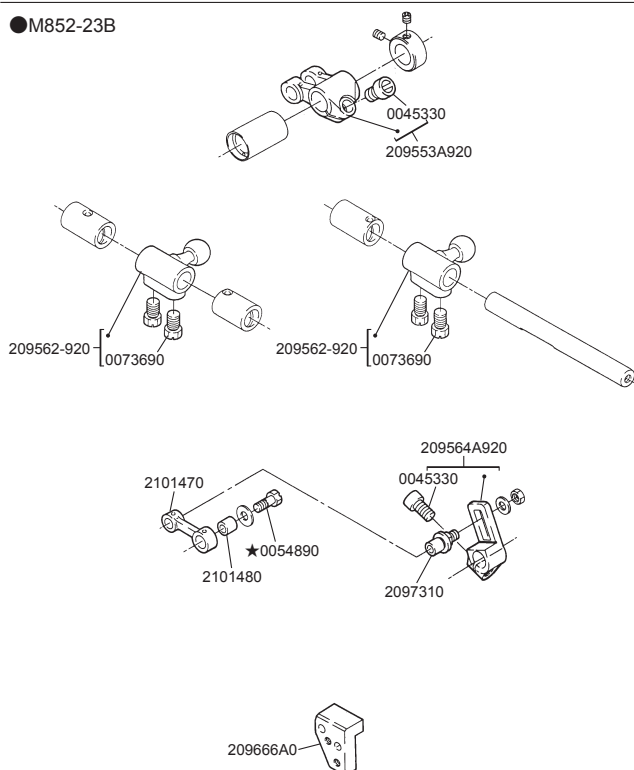
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ゲージパーツ表参照  
Refer to the gauge parts list.

●M852-16S2,17,23B

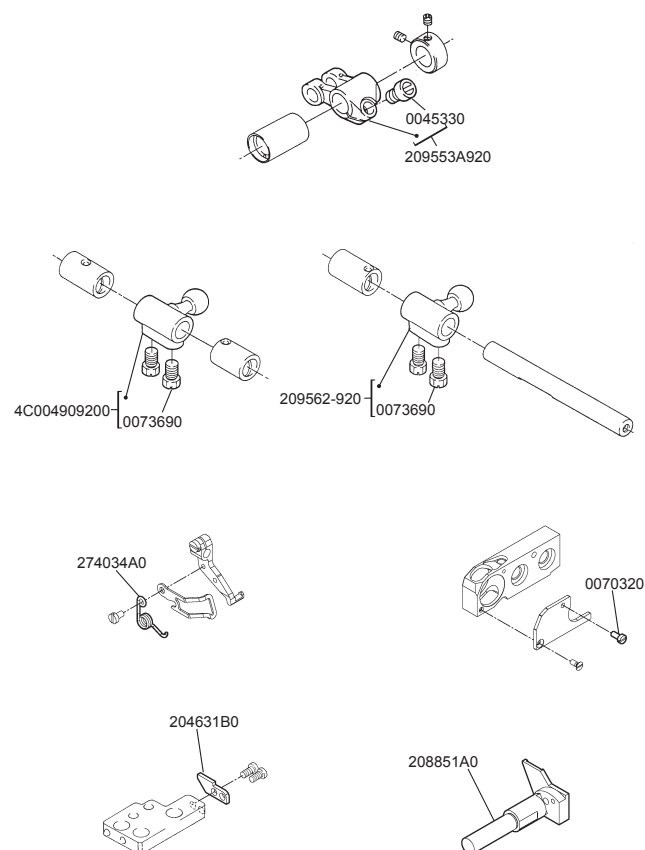


●M852-23B



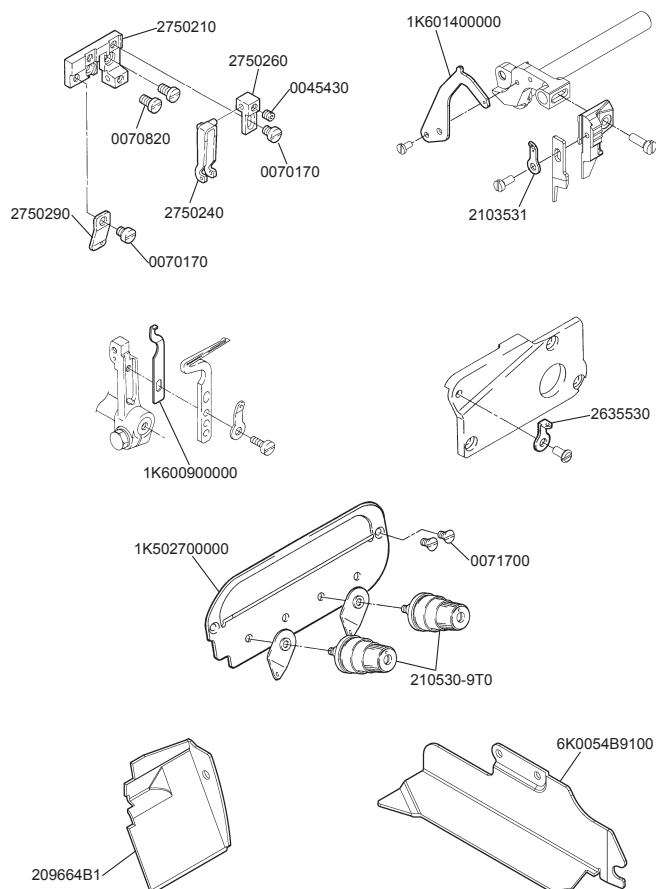
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●M852-90



31

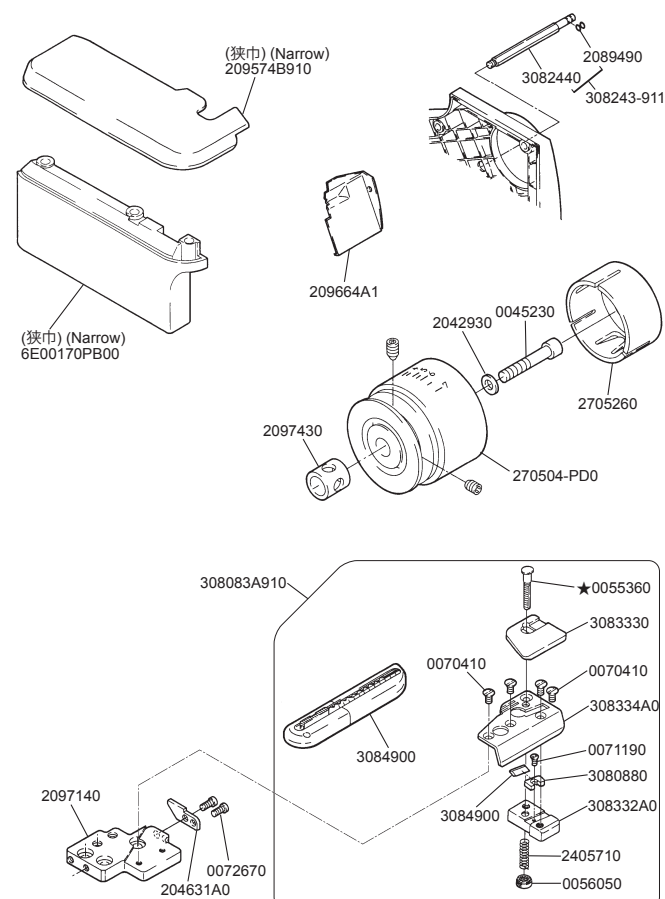
●M852-90



32

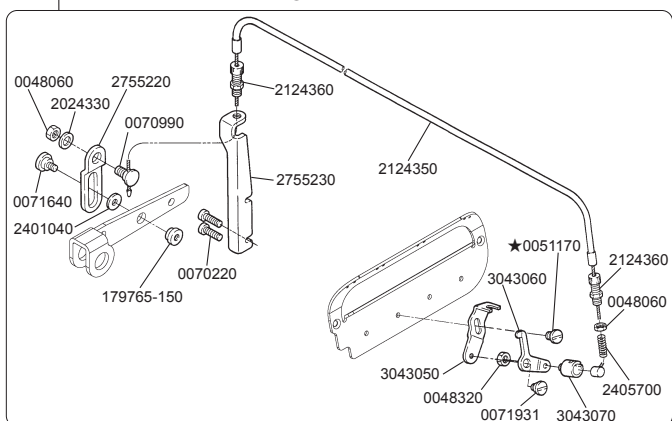
●M852-180,181

★印はインチネジです。  
★=inch size



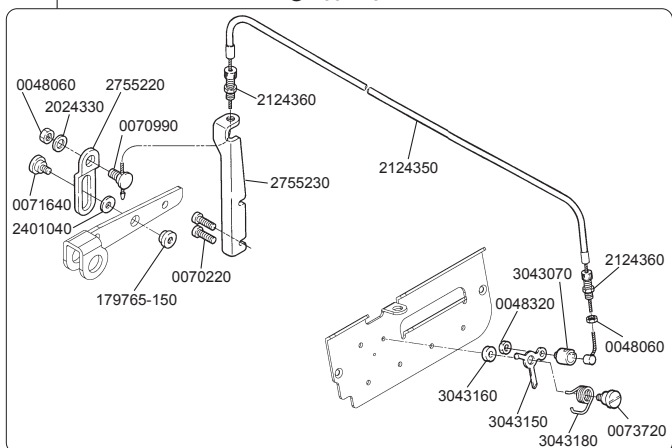
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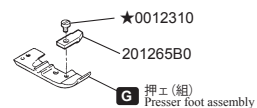


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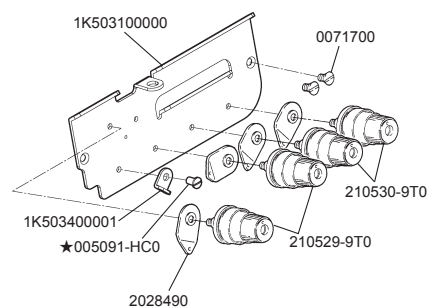
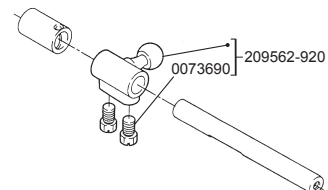
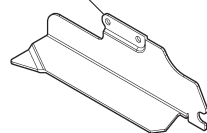
●M852-181



●M852-181



6K0054A9100



M832 ゲージパーツ表

M832 GAUGE PARTS LIST

|  |  |  |  |  |  |  |  |  |  |  |  |  |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| マシン形式<br>MACHINE TYPE<br>/SPEC.                                                   | ゲージ<br>GAUGE                                                                      |                                                                                   | 針板<br>NEEDLE<br>PLATE                                                             | 主送り歯(組)<br>MAIN FEED<br>DOG ASSY.                                                 | 主送り歯本体<br>MAIN FEED<br>DOG                                                        | 補助送り歯<br>AUX. FEED<br>DOG                                                         | 差動送り歯<br>DIFF. FEED<br>DOG                                                         | 押エ(組)<br>PRESSER<br>FOOT ASSY.                                                      | 上ルーバー<br>UPPER<br>LOOPER                                                            | 下ルーバー<br>LOWER<br>LOOPER                                                            | 二重環ルーバー<br>CHAINSTITCH<br>LOOPER                                                    | 上メス<br>UPPER<br>KNIFE                                                               |
|                                                                                   | NG                                                                                | SW                                                                                |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
| M832-38                                                                           | 3                                                                                 | 4                                                                                 | 2043671                                                                           | 2080660                                                                           | (2043960)                                                                         | (2080600)                                                                         | 2082190                                                                            | 2771180                                                                             | 2047020 #4                                                                          | 2040720                                                                             | 2096850                                                                             | 201121A0                                                                            |
| M832-48                                                                           | 3                                                                                 | 4                                                                                 | 2049401                                                                           | 2080740                                                                           | (2049310)                                                                         | (2080610)                                                                         | 2044201                                                                            | 2771200                                                                             | 2047020 #4                                                                          | 2040720                                                                             | 2096850                                                                             | 201121A0                                                                            |
| M832-48P2                                                                         | 3                                                                                 | 4                                                                                 | 2049401                                                                           | 2080740                                                                           | (2049310)                                                                         | (2080610)                                                                         | 2044201                                                                            | 204502A1                                                                            | 2047020 #4                                                                          | 2040720                                                                             | 2096850                                                                             | 201121A0                                                                            |
| M832-70                                                                           | 5                                                                                 | 5                                                                                 | 204360A1                                                                          | 2080630                                                                           | (204248B0)                                                                        | (2080590)                                                                         | 2082150                                                                            | 2771190                                                                             | 2047020 #4                                                                          | 2040720                                                                             | 2096850                                                                             | 201121A0                                                                            |
| M832-86                                                                           | 5                                                                                 | 6                                                                                 | 2045291                                                                           | 2080640                                                                           | (2043940)                                                                         | (2080590)                                                                         | 2082170                                                                            | 2771220                                                                             | 2047030 #6                                                                          | 2040720                                                                             | 209685AC0                                                                           | 201121A0                                                                            |
| M832-355                                                                          | 3×2                                                                               | 4                                                                                 | 2086481                                                                           | 2080660                                                                           | (2043960)                                                                         | (2080600)                                                                         | 2082190                                                                            | 277118A0                                                                            | 2097331 #14                                                                         | 2040720                                                                             | 2096850                                                                             | 201121A0                                                                            |

|  |  |  |  |  |  |  |           |                        |             |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------|------------------------|-------------|
| マシン形式<br>MACHINE TYPE<br>/SPEC.                                                   | ゲージ<br>GAUGE                                                                      |                                                                                   | 下メス<br>LOWER<br>KNIFE                                                             | オーバ針受け<br>OVERLOCK NEEDLE GUARD                                                   |                                                                                   | 二重環針受<br>CHAINSTITCH NEEDLE GUARD                                                 |           | 針留<br>NEEDLE<br>HOLDER | 針<br>NEEDLE |
|                                                                                   | NG                                                                                | SW                                                                                |                                                                                   | 前<br>FRONT                                                                        | 後<br>REAR                                                                         | 前<br>FRONT                                                                        | 後<br>REAR |                        |             |
| M832-38                                                                           | 3                                                                                 | 4                                                                                 | 2041610                                                                           | 2096680                                                                           | 2090090                                                                           | 2045360                                                                           | 2096690   | 277027-921             | DC×27 #14   |
| M832-48                                                                           | 3                                                                                 | 4                                                                                 | 2041610                                                                           | 2096680                                                                           | 2090090                                                                           | 2045360                                                                           | 2096690   | 277027-921             | DC×27 #14   |
| M832-48P2                                                                         | 3                                                                                 | 4                                                                                 | 2041610                                                                           | 2096680                                                                           | 2090090                                                                           | 2045360                                                                           | 2096690   | 277027-921             | DC×27 #14   |
| M832-70                                                                           | 5                                                                                 | 5                                                                                 | 2041610                                                                           | 2096680                                                                           | 2090090                                                                           | 2040420                                                                           | 209669A0  | 277029-920             | DC×27 #14   |
| M832-86                                                                           | 5                                                                                 | 6                                                                                 | 2041610                                                                           | 2096680                                                                           | 2090090                                                                           | 2040420                                                                           | 209669A0  | 277029-920             | DC×27 #21   |
| M832-355                                                                          | 3×2                                                                               | 4                                                                                 | 2041610                                                                           | 2096680                                                                           | 2090090                                                                           | 2045360                                                                           | 2096690   | 2K000309200            | DC×27 #11   |

M852 ゲージパーツ表

M852 GAUGE PARTS LIST

|  |  |  |  |  |  |  |  |  |  |  |  |  |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| マシン形式<br>MACHINE TYPE<br>/SPEC.                                                     | ゲージ<br>GAUGE                                                                        |                                                                                     | 針板<br>NEEDLE<br>PLATE                                                               | 主送り歯(組)<br>MAIN FEED<br>DOG ASSY.                                                   | 主送り歯本体<br>MAIN FEED<br>DOG                                                          | 補助送り歯<br>AUX. FEED<br>DOG                                                           | 差動送り歯<br>DIFF. FEED<br>DOG                                                           | 押エ(組)<br>PRESSER<br>FOOT ASSY.                                                        | 押エ爪<br>PRESSER<br>FOOT FINGER                                                         | 上ルーバー<br>UPPER<br>LOOPER                                                              | 下ルーバー<br>LOWER<br>LOOPER                                                              | 上メス<br>UPPER<br>KNIFE                                                                 |
|                                                                                     | NG                                                                                  | SW                                                                                  |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                      |                                                                                       |                                                                                       |                                                                                       |                                                                                       |                                                                                       |
| M852-01                                                                             | —                                                                                   | 4                                                                                   | 2057731                                                                             | 208090-BF0                                                                          | (204729ABF0)                                                                        | (2046740)                                                                           | 204730-BF0                                                                           | 201152E0                                                                              | 201155C0 #34                                                                          | 2040620 #2                                                                            | 2040720                                                                               | 201121A0                                                                              |
| M852-13                                                                             | 2                                                                                   | 4                                                                                   | 202554E1                                                                            | 208078-BF0                                                                          | (204675ABF0)                                                                        | (2046740)                                                                           | 204676-BF0                                                                           | 2087301                                                                               | 2087321 #38                                                                           | 2049631 #81                                                                           | 2040720                                                                               | 201121A0                                                                              |
|                                                                                     | 2                                                                                   | 5                                                                                   | 202499E1                                                                            | 208078-BF0                                                                          | (204675ABF0)                                                                        | (2046740)                                                                           | 204676-BF0                                                                           | 2087301                                                                               | 2087321 #38                                                                           | 2049631 #81                                                                           | 2040720                                                                               | 201121A0                                                                              |
| M852-13H                                                                            | 2                                                                                   | 7                                                                                   | 2P000607000                                                                         | 208078-BF0                                                                          | (204675ABF0)                                                                        | (2046740)                                                                           | 204676-BF0                                                                           | 2087301                                                                               | 278023A0 #71                                                                          | 2F000300000 #17                                                                       | 2040720                                                                               | 201121A0                                                                              |
| M852-16S2                                                                           | —                                                                                   | 1.5                                                                                 | 2054651                                                                             | 2089110                                                                             | (204729A0)                                                                          | (2089120)                                                                           | 2047300                                                                              | 201230C0                                                                              | 2055250 #57                                                                           | 2040620 #2                                                                            | 2040720                                                                               | 201121A0                                                                              |
| M852-17                                                                             | —                                                                                   | 4                                                                                   | 202546E1                                                                            | 208078-BF0                                                                          | (204675ABF0)                                                                        | (2046740)                                                                           | 204676-BF0                                                                           | 201230C0                                                                              | 2103710 #2                                                                            | 2040620 #2                                                                            | 2040720                                                                               | 201121A0                                                                              |
| M852-23B                                                                            | 2.5                                                                                 | 4.5                                                                                 | 209508-451                                                                          | 209509-25F0                                                                         | (209416-25F0)                                                                       | (2046740)                                                                           | 209417A25F0                                                                          | 201230C0                                                                              | 208050A0 #61                                                                          | 2092091 #13                                                                           | 2049910                                                                               | 201121A0                                                                              |
| M852-90                                                                             | —                                                                                   | 6                                                                                   | 2P000106001                                                                         | —                                                                                   | —                                                                                   | —                                                                                   | 3F000102500                                                                          | 2772960                                                                               | 3T000300000                                                                           | 2F000200000 #16                                                                       | 2040720                                                                               | 2770000                                                                               |
| M852-180                                                                            | —                                                                                   | 4                                                                                   | 202618A1                                                                            | 208090A16F0                                                                         | (204729B16F0)                                                                       | (2046740)                                                                           | 204730A16F0                                                                          | 201473B0                                                                              | 3014330                                                                               | 2040620 #2                                                                            | 2040720                                                                               | 201121A0                                                                              |
| M852-181                                                                            | 2                                                                                   | 4                                                                                   | 2097321                                                                             | 209740-16F0                                                                         | (209741-16F0)                                                                       | (2046770)                                                                           | 209742-16F0                                                                          | 2052530                                                                               | 2097340 #66                                                                           | 2049631 #81                                                                           | 2040720                                                                               | 201121A0                                                                              |

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|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------|
| マシン形式<br>MACHINE TYPE<br>/SPEC                                                      | ゲージ<br>GAUGE                                                                        |                                                                                     | 下メス<br>LOWER<br>KNIFE                                                               | 針受け<br>NEEDLE GUARD                                                                 |                                                                                     | 針留<br>NEEDLE<br>HOLDER                                                              | 針<br>NEEDLE |
|                                                                                     |                                                                                     |                                                                                     |                                                                                     | 前<br>FRONT                                                                          | 後<br>REAR                                                                           |                                                                                     |             |
| M852-01                                                                             | —                                                                                   | 4                                                                                   | 2022950                                                                             | 2046591                                                                             | 2090090                                                                             | 179630-920                                                                          | DC×27 #9    |
| M852-13                                                                             | 2                                                                                   | 4                                                                                   | 2022950                                                                             | 2046591                                                                             | 2090090                                                                             | 277022-920                                                                          | DC×27 #9    |
|                                                                                     | 2                                                                                   | 5                                                                                   | 2022950                                                                             | 2046591                                                                             | 2090090                                                                             | 277022-920                                                                          | DC×27 #9    |
| M852-13H                                                                            | 2                                                                                   | 7                                                                                   | 2022950                                                                             | 2046591                                                                             | 2090090                                                                             | 277022-920                                                                          | DC×27 #9    |
| M852-16S2                                                                           | —                                                                                   | 1.5                                                                                 | 2022950                                                                             | 2046591                                                                             | 2090090                                                                             | 179630-920                                                                          | DC×27 #11   |
| M852-17                                                                             | —                                                                                   | 4                                                                                   | 2022950                                                                             | 2046591                                                                             | 2090090                                                                             | 179630-920                                                                          | DC×27 #9    |
| M852-23B                                                                            | 2.5                                                                                 | 4.5                                                                                 | 2022950                                                                             | 2046591                                                                             | 2090090                                                                             | 277023-920                                                                          | DC×27 #14   |
| M852-90                                                                             | —                                                                                   | 6                                                                                   | 2770091                                                                             | 2046591                                                                             | 2090090                                                                             | 277066-920                                                                          | DC×27 #14   |
| M852-180                                                                            | —                                                                                   | 4                                                                                   | 2022950                                                                             | 2046591                                                                             | 2090090                                                                             | 179630-920                                                                          | DC×27 #9    |
| M852-181                                                                            | 2                                                                                   | 4                                                                                   | 2022950                                                                             | 2046591                                                                             | 2090090                                                                             | 277022-920                                                                          | DC×27 #9    |







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The description in this PARTS CHECKER is subject to change without prior notice for improvement.