

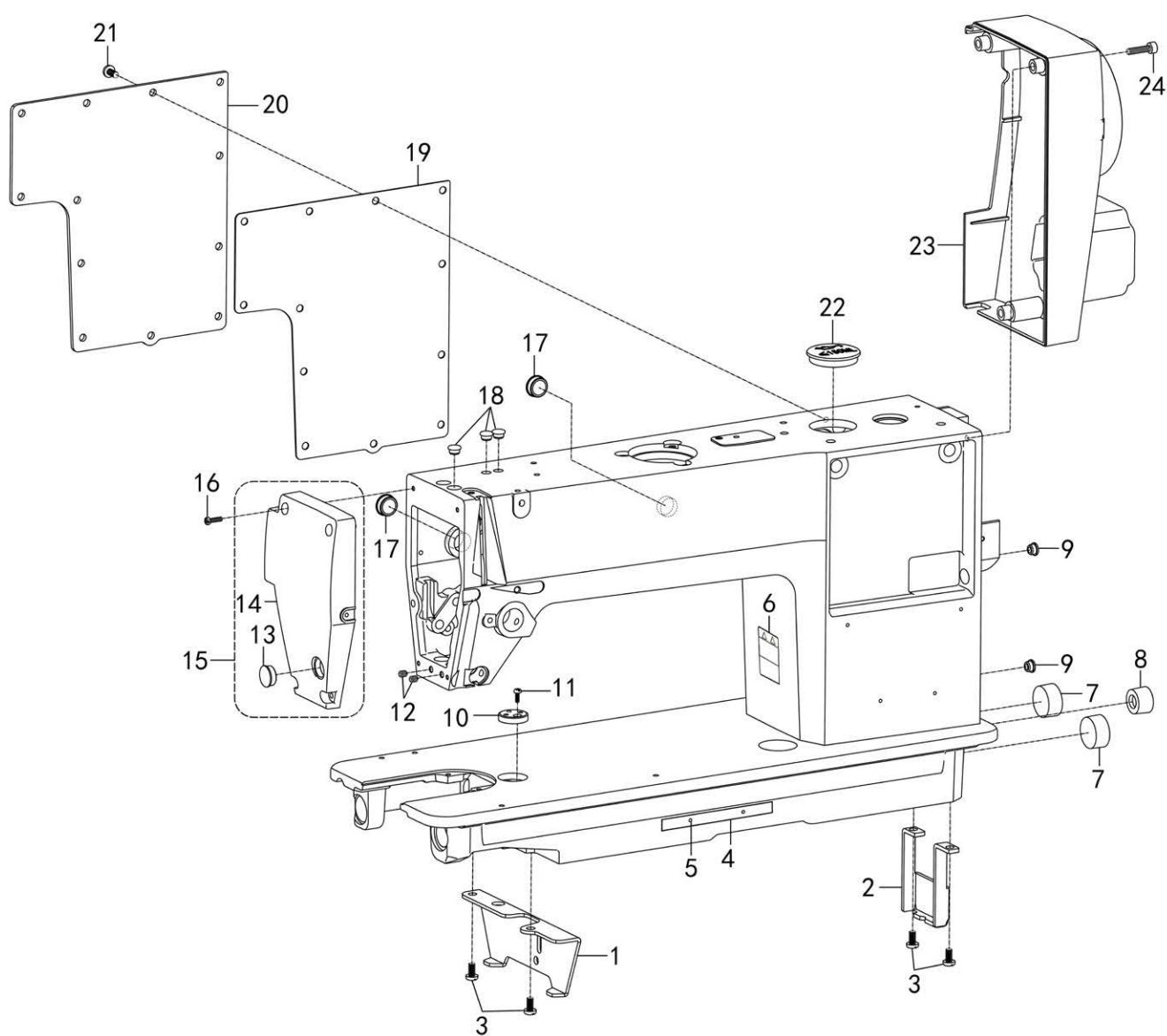
P

H6300-SDN

PART BOOK

Unicorn®

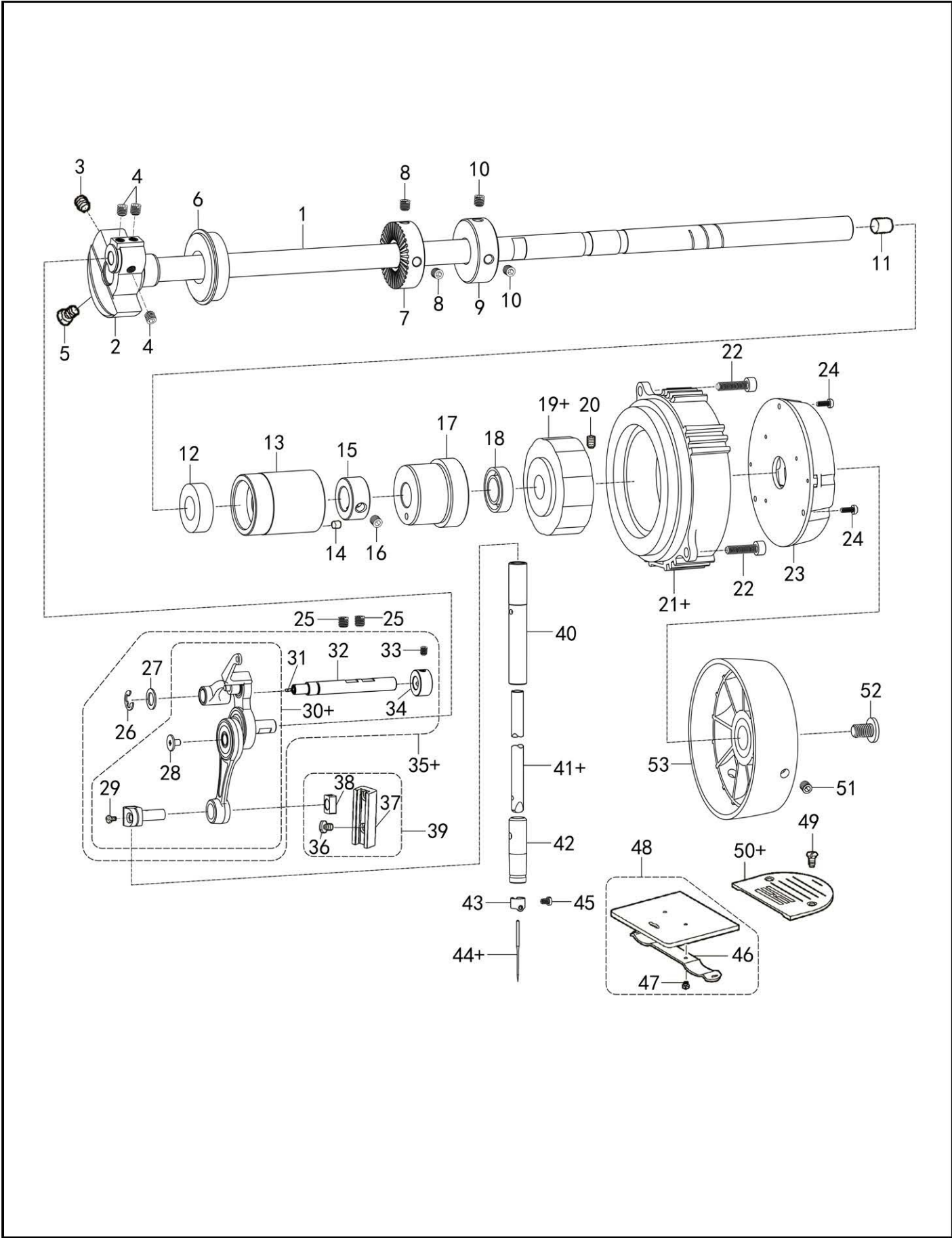
1. Machine body



1. Machine body

序号	图号	数量	名 称	Name of parts
1	115010101	1	支撑板	Support plate
2	115010201	1	脚柱R	Stand, R
3	062061016	4	螺钉M6×10	Screw M6×10
4	169010401	1	机器编号	Machine number
5	115012501	2	铆钉	Rivet
6	115012001	1	操作注意标签	Operating attention label
7	115085601	2	橡皮塞25.5	Rubber 25.5
8	115010901	1	橡皮塞19.8	Rubber 19.8
9	115010801	2	橡皮塞8	Rubber 8
10	115011201	1	定位板	Ruler plate
11	115011301	2	螺钉SM4. 37-40×6	Screw SM4. 37-40×6
12	012500536	2	螺钉M5×5	Screw M5×5
13	115010701	1	橡皮塞15.5	Rubber 15.5
14	169011601	1	面板	Face plate
15	169011501	1	面板组件	Face plate assy
16	115011901	4	螺钉SM3. 57-40×12	Screw SM3. 57-40×12
17	115010701	2	橡皮塞15.5	Rubber 15.5
18	115010801	3	橡皮塞8	Rubber 8
19	115010501	1	后窗板衬垫	Thread take-up leber cober
20	115010401	1	后窗盖	Gasket
21	062501216	9	螺钉M5×12	Screw M5×12
22	115011101	1	橡皮塞37.8	Rubber 37.8
23	169012401	1	马达罩盖	Motor cover
24	018501236	3	螺钉M5×12	Screw M5×12

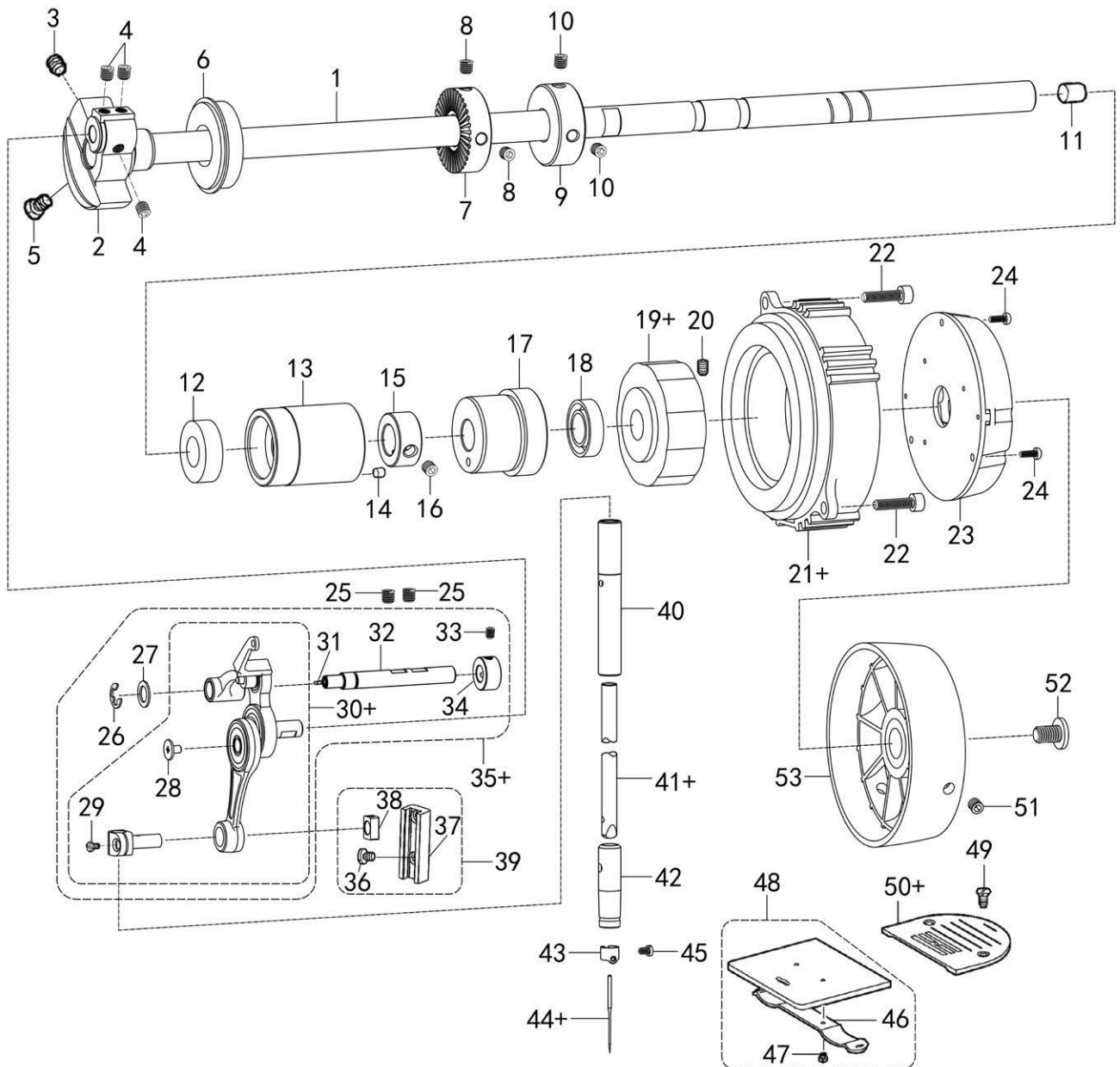
2. Needle bar and thread take-up mechanism



2. Needle bar and thread take-up mechanism

序号	图号	数量	名 称	Name of parts
1	115020701	1	上轴	Main shaft
2	115024401	1	针杆曲柄	Counterweight
3	014771032	1	固定螺钉SM6. 35-40×10	Set screw SM6.35-40×10
4	014770632	3	螺钉SM6. 35-40×6	Screw SM6.35-40×6
5	115021001	1	螺钉SM7. 14-28	Screw SM7.14-28
6	115024501	1	上轴前轴承	Main shaft bushing front
7	115021201	1	绕线驱动轮	Bobbin winder driving wheel
8	115021301	4	固定螺钉M6×8	Set screw M6×8
9	115021501	1	上轴轮	Main shaft wheel
10	115021301	4	固定螺钉M6×8	Set screw M6×8
11	115020801	1	橡皮塞6. 4	Rubber 6.4
12	115022901	1	油封	oil seal
13	115022701	1	上轴轴套M	Upper shaft bush, M
14	115022801	1	橡皮塞4. 2	Rubber 4.2
15	115024701	1	紧圈	Set screw collar
16	115024801	2	螺钉SM6. 35-40×8	Screw SM6.35-40×8
17	115023901	1	上轴后套	Main shaft bushing rear
18	115024001	1	油封	oil seal
19+	115025101	1	马达转子	Servo motor
19+	115025102	1	马达转子H	Servo motor H
20	012500536	2	螺钉M5×5	Screw M5×5
21+	115024201	1	马达组件	Servo motor assy
21+	115024202	1	马达组件H	Servo motor assy H
22	018501432	3	螺钉M5×14	Screw M5×14
23	115020101	1	编码器组件	Film rotating and Encoder assy
24	115025201	5	螺钉M3×6	Screw M3×6
25	012060636	2	螺钉M6×6	Screw M6×6
26	048060342	1	挡圈E6	Thrust collar E6
27	115022101	1	垫圈	Washer
28	115021701	1	螺钉SM3. 57-40×6L	Screw SM3.57-40×6L
29	115021601	1	螺钉SM3. 57-40×7	Screw SM3.57-40×7
30+	115020401	1	针杆连杆组件	Needle bar crank rod assy
30+	115020402	1	针杆连杆组件H	Needle bar crank rod assy H
31	115022301	1	油线	Oil line
32	115021801	1	挑线杆支撑轴	Take-up shaft support
33	012400536	2	螺钉M4×5	Screw M4×5

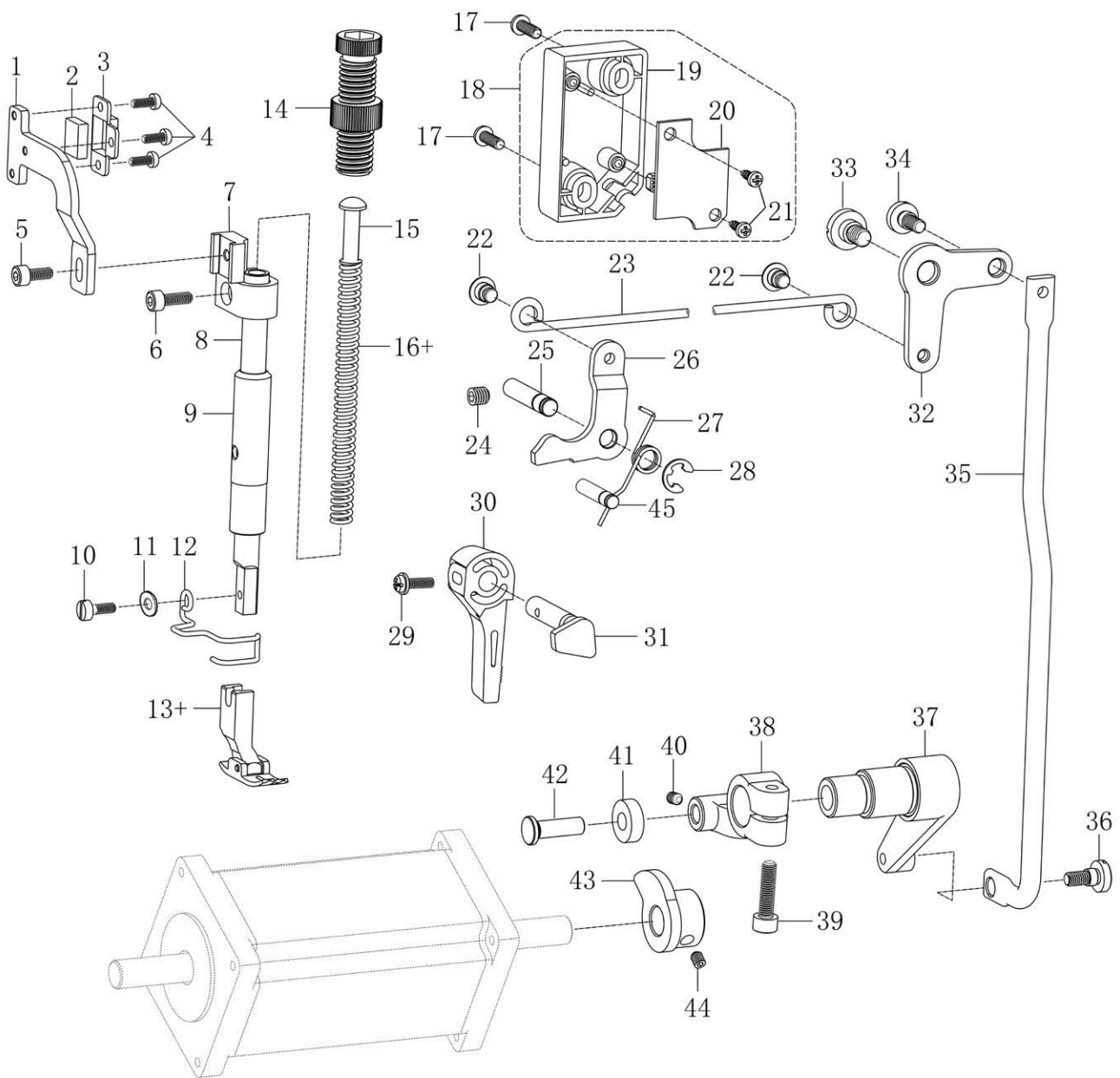
2. Needle bar and thread take-up mechanism



2. Needle bar and thread take-up mechanism

序号	图号	数量	名 称	Name of parts
34	115021901	1	紧圈	Set screw collar
35+	115020301	1	针杆连杆总组件	Needle bar connecting rod unit
35+	115020302	1	针杆连杆总组件H	Needle bar connecting rod assy H
36	115024601	2	螺钉SM3. 57	Screw SM3.57
37	115024301	1	针杆接头滑块导轨	Needle bar guide groove
38	115023201	1	针杆导向滑块	Needle bar guide slide block
39	115020201	1	滑块槽组件	Slide block slot assy
40	115023001	1	针杆轴套U	Needle bar bush, U
41+	115020601	1	针杆DB<用于DB机针>	Needle (DB)
41+	115020602	1	针杆H	Needle H
42	115020501	1	针杆轴套D	Needle bar bush, D
43	115023301	1	针杆过线环	Needle bar thread guide
44+	115024101	1	机针DBX1--(#14)	Needle DBX1--(#14)
44+	115024102	1	机针DPX5--(#22)	Needle DPX5--(#22)
45	115023101	1	固定螺钉SM3. 18	Set screw SM3.18
46	115023701	1	推板簧	Spring,plate
47	115023801	2	螺钉SM2. 38	Screw SM2.38
48	115023601	1	推板组件	Slide plate assy
49	115023501	2	螺钉SM4. 37-40×8	Screw SM4.37-40×8
50+	115023401	1	针板	Thread plate
50+	115023402	1	针板H	Thread plate H
51	012501032	2	螺钉M5×10	Screw M5×10
52	115025401	1	螺钉SM8. 73	Screw SM8.73
53	115025301	1	手轮	Hand wheel assy

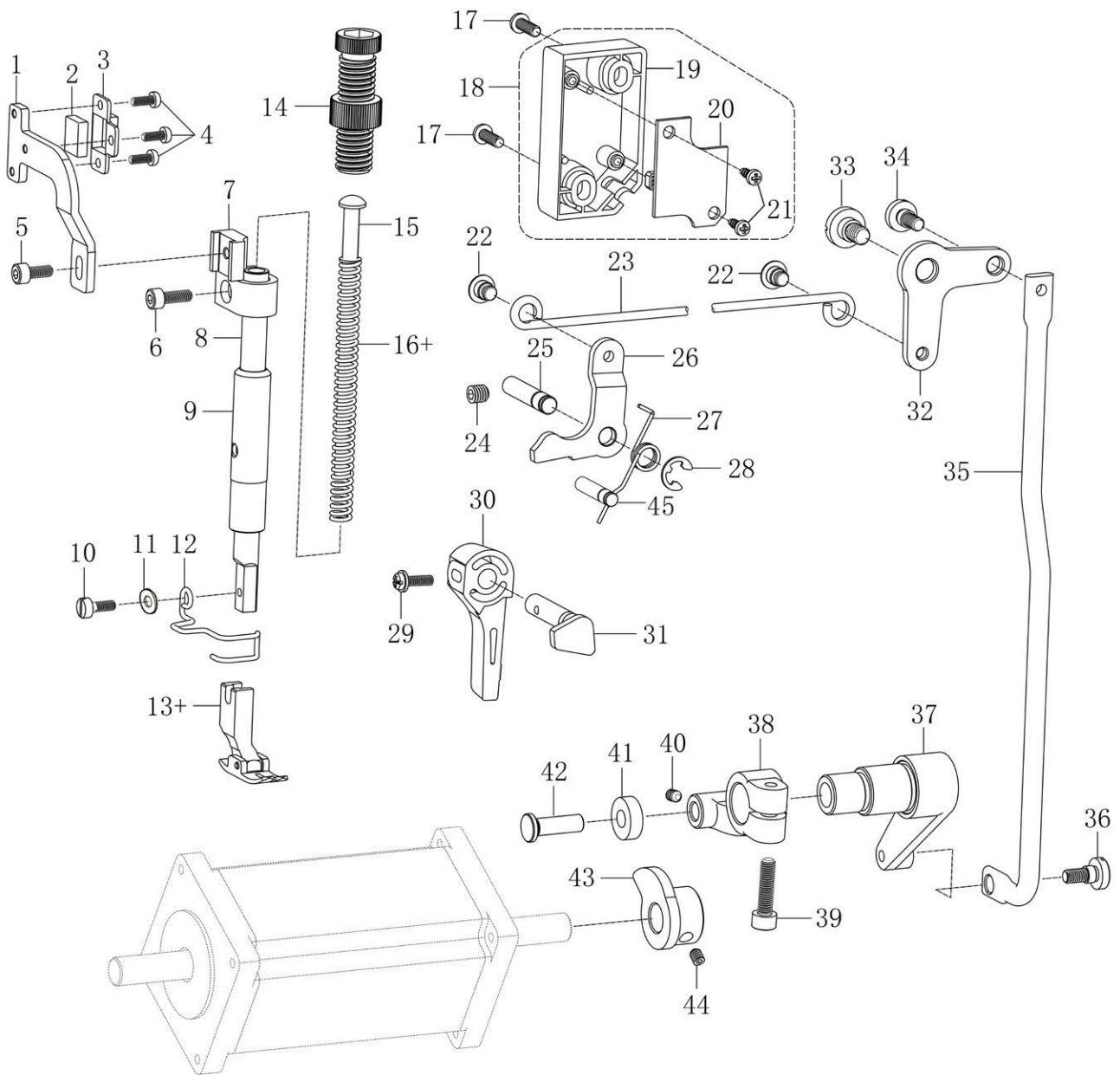
3. Presser foot mechanism



3. Presser foot mechanism

序号	图号	数量	名 称	Name of parts
1	169033701	1	磁铁安装板	Magnet mounting plate
2	169033601	1	方形磁块	Square magnetic block
3	169033501	1	方形磁铁罩	Square magnet cover
4	062300516	3	螺钉M3×5	Screw M3×5
5	018401036	1	螺钉M4×10	Screw M4×10
6	018401236	1	螺钉M4×12	Screw M4×12
7	169032901	1	压紧杆导架	Needle bar guide bracket
8	115030101	1	压紧杆	Needle bar
9	115030201	1	压紧杆轴套	Needle bar bush
10	115031001	1	螺钉SM3. 57-40×10	Screw SM3.57-40×10
11	025350132	1	平垫圈 S3. 5	Washer S3.5
12	115030901	1	护指器	Finger guard
13+	115030701	1	压脚组件	Presser foot assy
13+	115030702	1	压脚组件H	Presser foot assy, H
14	115030301	1	调压螺栓组件	Pressure regulating bolt assy
15	115030401	1	弹簧导杆	Spring guide rod
16+	115030501	1	压紧弹簧	Presser bar spring
16+	115030502	1	压紧弹簧H	Presser bar spring, H
17	062401216	2	螺钉M4×12	Screw M4×12
18	169034000	1	感应器罩组件	Sensor cover assy
19	169033801	1	感应器罩	Sensor cover
20	169033901	1	感应电路板	Induction circuit board
21	169030101	2	螺钉ST2. 9×6	Screw ST2.9×6
22	115034301	2	轴位螺钉SM4. 76	Screw SM4.76
23	115034401	1	膝控连杆	Knee controlling connecting rod
24	012500536	1	螺钉M5×5	Screw M5×5
25	115031401	1	膝控提升杆短轴	Knee control lifting rod short axis
26	169031201	1	膝控提升左杠杆	Knee control lift left lever
27	169031701	1	左杠杆复位簧	Left lever reset spring
28	048040342	1	挡圈E4	Thrust collar E4
29	115032001	1	螺钉（带垫圈）M3. 5×12	Screw (S/P washer) M3.5×12
30	115031901	1	抬压脚扳手	Hand lifter
31	115032101	1	压紧杆扳手曲柄	Needle bar wrench crank
32	169032101	1	膝控提升手杆	Lift knee control lever
33	115034501	1	螺钉SM6. 35	Screw SM6.35

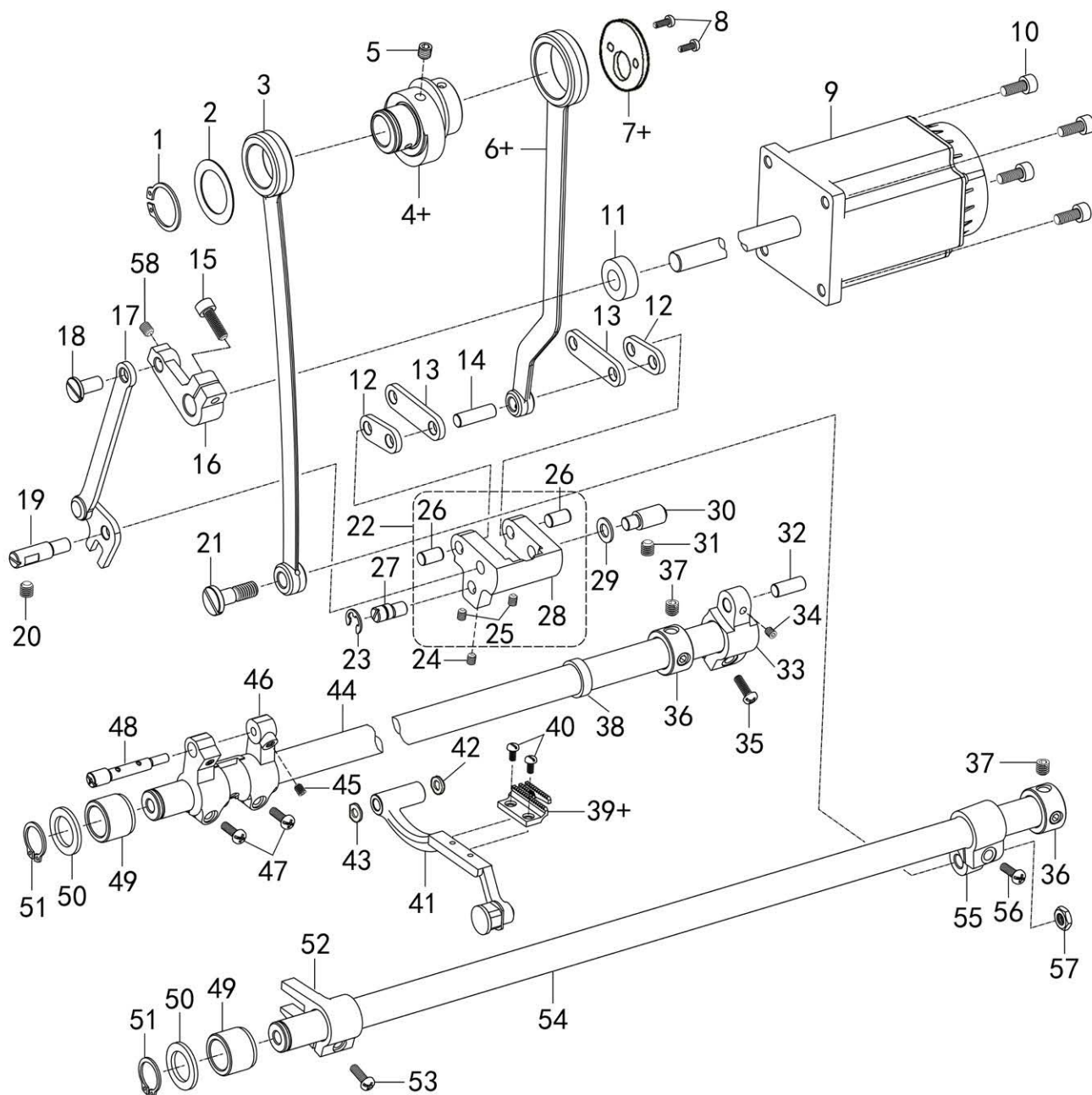
3. Presser foot mechanism



3. Presser foot mechanism

序号	图号	数量	名 称	Name of parts
34	169032201	1	轴位螺钉	Screw
35	169032301	1	膝控提升杆	Knee lift rod control
36	169032401	1	轴位螺钉6-4	Screw 6-4
37	169033101	1	抬压脚曲柄轴	Presser foot crank shaft
38	169033201	1	抬压脚驱动曲柄	Presser foot driving crank
39	018501436	1	螺钉M5×14	Screw M5×14
40	012500536	1	螺钉M5×5	Screw M5×5
41	169034001	1	轴承	Bearing
42	169033401	1	轴承支撑轴	Bearing support shaft
43	169033301	1	抬压脚凸轮	Hand lifter cam
44	169034401	2	螺钉M6×6-0.75	Screw M6×6-0.75
45	169034501	1	圆柱销	Cylindrical pin

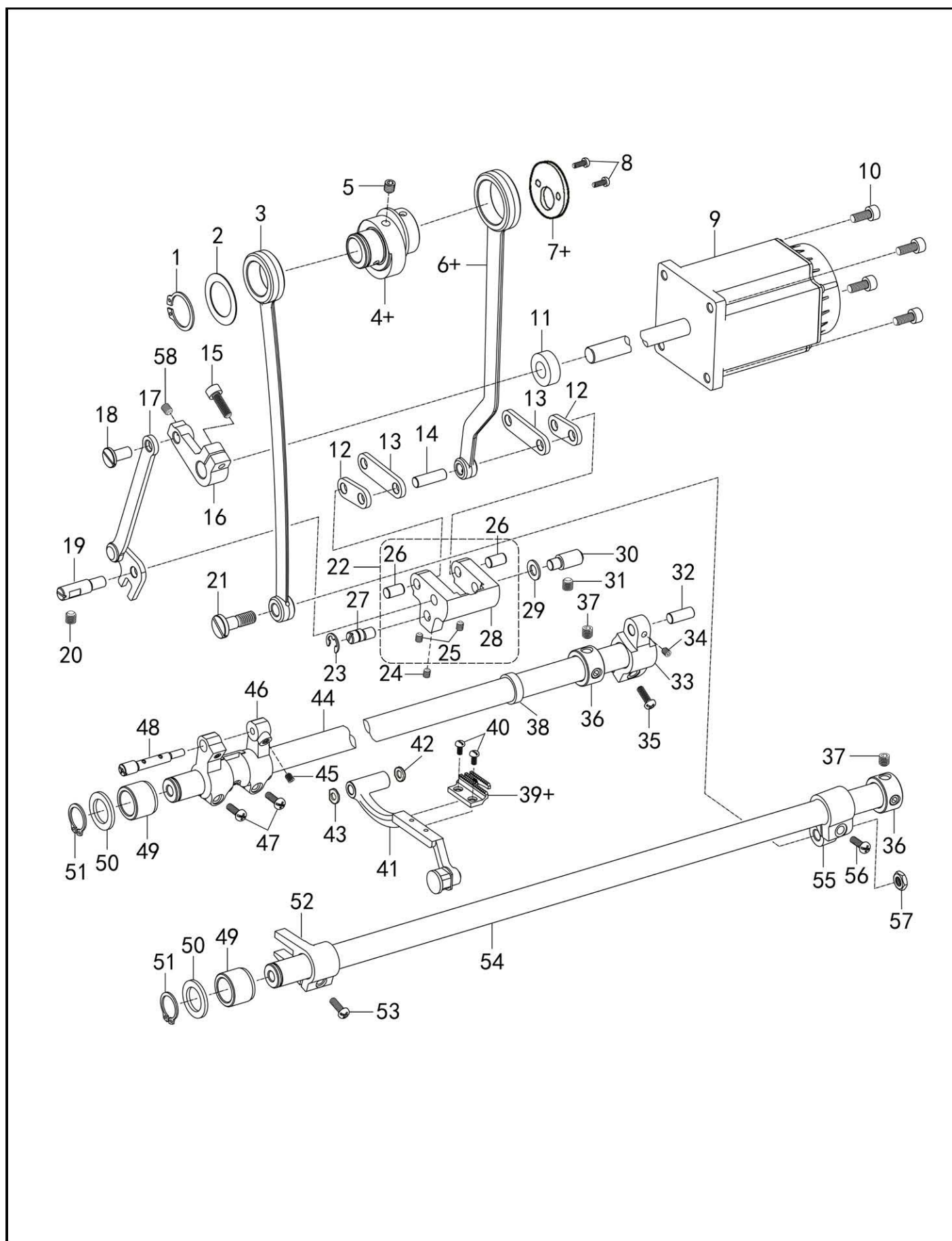
4. Feed mechanism



4. Feed mechanism

序号	图号	数量	名 称	Name of parts
1	115041101	1	轴用挡圈C21	Thrust collar C21
2	115041201	1	垫圈21.5×31.5	Washer 21.5×31.5
3	115048001	1	抬牙连杆	Connecting rob
4+	115040101	1	偏心轮	Eccentric wheel
4+	115040102	1	偏心轮H	Eccentric wheel H
5	014771032	2	固定螺钉SM6.35-40×10	Set screw SM6.35-40×10
6+	115040801	1	送布连杆	Level feed connecting rob
6+	115040802	1	送布连杆H	Level feed connecting rob H
7+	115040901	1	送布连杆挡圈	Holder
7+	115040902	1	送布连杆挡圈H	Holder H
8	115041001	2	螺钉SM3.57	Screw SM3.57
9	169044401	1	倒缝步进电机	Backsewing stepping motor
10	018401636	4	螺钉M4×16	Screw M4×16
11	169041101	1	油封	oil seal
12	115041701	1	曲柄短连杆组件	Feed rocker link assy
13	115041801	2	曲柄长连杆	Feed rocker arm link
14	115041901	1	曲柄长连杆销	link shaft
15	018501436	1	螺钉M5×14	Screw M5×14
16	169044001	1	倒缝曲柄	Inverted crank
17	169042500	1	倒缝连杆组件	F-regulator connect rod assy
18	115043801	1	连杆轴12.5	Stud 12.5
19	115042901	1	切换器轴L	Feed regulator shaft L
20	012060636	2	螺钉M6×6	Screw M6×6
21	115047801	1	螺钉SM7.14	Screw SM7.14
22	115041301	1	切换器组件	Level feed regulator assy
23	048060342	1	挡圈E6	Thrust collar E6
24	115042801	1	螺钉SM4.37-40×8	Screw SM4.37-40×8
25	014680632	2	螺钉SM4.37-40×6	Screw SM4.37-40×6
26	115041501	2	曲柄连杆短销	Feed link stud
27	115042601	1	偏心销	Pin
28	115041401	1	切换器	Level feed regulator
29	115043101	1	垫圈	Washer
30	115043001	1	切换器轴	Level feed regulator shaft
31	012060636	2	螺钉M6×6	Screw M6×6
32	115042301	1	送布曲柄销	Feed rock arm shaft
33	115042101	1	送布曲柄	Feed rock arm

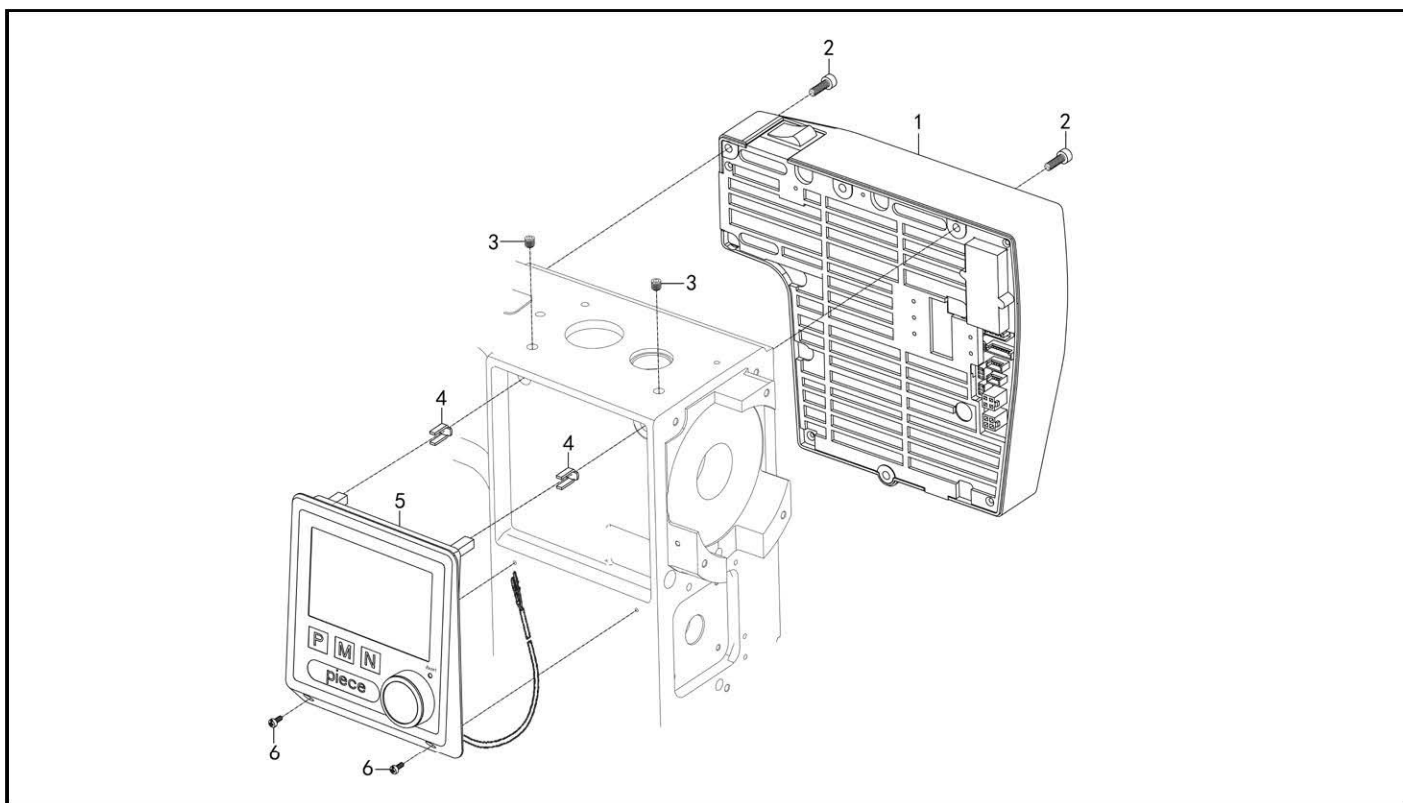
4. Feed mechanism



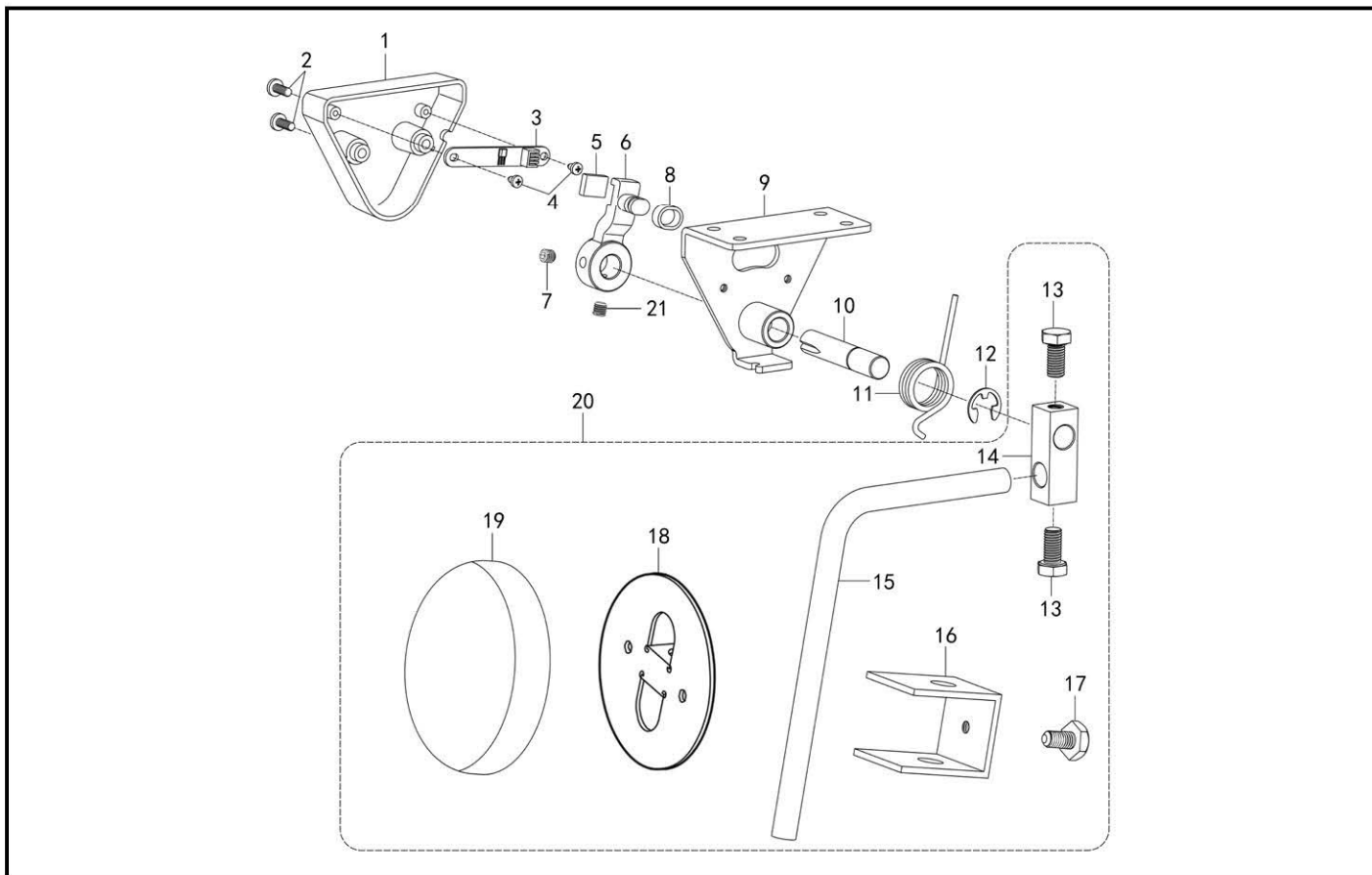
4. Feed mechanism

序号	图号	数量	名 称	Name of parts
34	014680632	1	螺钉SM4. 37-40×6	Screw SM4.37-40×6
35	062711412	1	螺钉SM4. 76-32×14	Screw SM4.76-32×14
36	115046001	1	紧圈	Set screw collar
37	014770632	4	螺钉SM6. 35-40×6	Screw SM6.35-40×6
38	115049001	1	油封	oil seal
39+	115046901	1	送布牙	Feed dog
39+	115046902	1	送布牙H	Feed dog H
40	115047001	2	螺钉SM3. 18-44×6. 5	Screw SM3.18-44×6.5
41	115046401	1	送布台组件	Feed bar assy
42	115046701	1	垫圈4. 2	Washer 4.2
43	115046501	1	垫圈	Washer
44	115045701	1	水平送布轴	Feed rocker arm shaft
45	115046801	2	螺钉SM4. 37-40×8	Screw SM4.37-40×8
46	115046201	1	牙架曲柄	Feed rocker bracket arm
47	062681212	1	螺钉SM4. 37-40×12	Screw SM4.37-40×12
48	115046601	1	牙架销	Feed bar stud
49	115045801	2	轴套19. 3	Axle sleeve 19.3
50	115048501	2	送布轴轴套垫圈	Washer
51	048150142	2	轴用挡圈C15	Thrust colla C15
52	115040401	1	抬牙叉	Tension release stud
53	062681412	1	螺钉SM4. 37-40×14	Screw SM4.37-40×14
54	115047101	1	抬牙轴	Feed lifting rocker shaft
55	115047601	1	抬牙曲柄	F-lifting rocker shaft crank
56	062711212	1	螺钉SM4. 76-32×12	Screw SM4.76-32×12
57	115047901	1	螺母SM7. 14	Nut SM7.14
58	012500536	1	螺钉M5×5	Screw M5×5

5. Control box device and operation box



6. Electronic knee lifter device



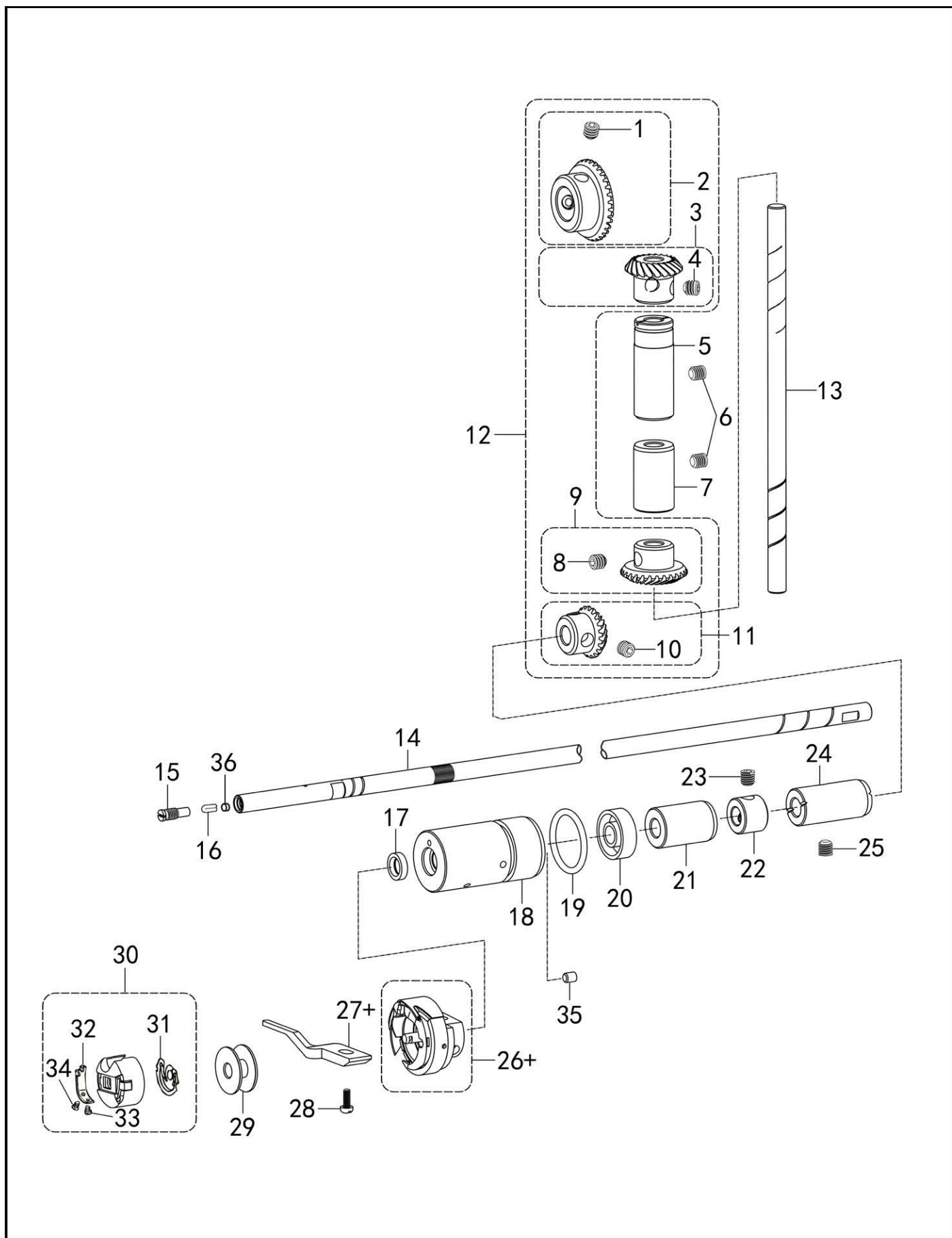
5. Control box device and operation box

序号	图号	数量	名 称	Name of parts
1	169050101	1	控制箱组件	Control box asm
2	115130501	3	螺钉M5×20	Screw M5X20
3	012501032	2	螺钉M5×10	Screw M5X10
4	115130801	2	操作面板支座	Operating panel mount
5	169050501	1	操作面板	Operation panel
6	062301012	2	螺钉M3×10	Screw M3X10

6. Electronic knee lifter device

序号	图号	数量	名 称	Name of parts
1	169050301	1	膝提电路板罩	Knee lifter circuit board cover
2	062401016	2	螺钉M4×10	Screw M4×10
3	169050801	1	膝控感应电路板	Knee lifter induction circuit board
4	169030101	2	螺钉ST2.9×6	Screw ST2.9×6
5	169033601	1	方形磁块	Square magnetic block
6	169050401	1	膝控摆杆	Knee swing lever
7	016060836	1	尖头螺钉M6×8	Screw M6×8
8	169050901	1	膝靠缓冲圈	Lap lap
9	169050201	1	膝控支架	Knee lifter support
10	169050601	1	膝控铰链轴	Hinge axis
11	169050501	1	膝控弹簧	Knee lifter spring
12	048090342	1	挡圈E9	Thrust collar E9
13	115060301	2	螺栓M6×15	Bolt M6×15
14	115060201	1	碰块弯杆接头	Knee lifter bucket
15	115060501	1	膝控弯管	Knee lifter bar
16	115060701	1	碰块架	Knee lifter plate stopper
17	115060801	1	螺栓M6×12	Bolt M6×12
18	115060601	1	膝控碰块	Knee lifter plate
19	115060901	1	膝控碰块垫	Knee lifter plate cover
20	115060101	1	膝控组件	Knee lifter assy
21	012060636	1	螺钉M6×6	Screw M6×6

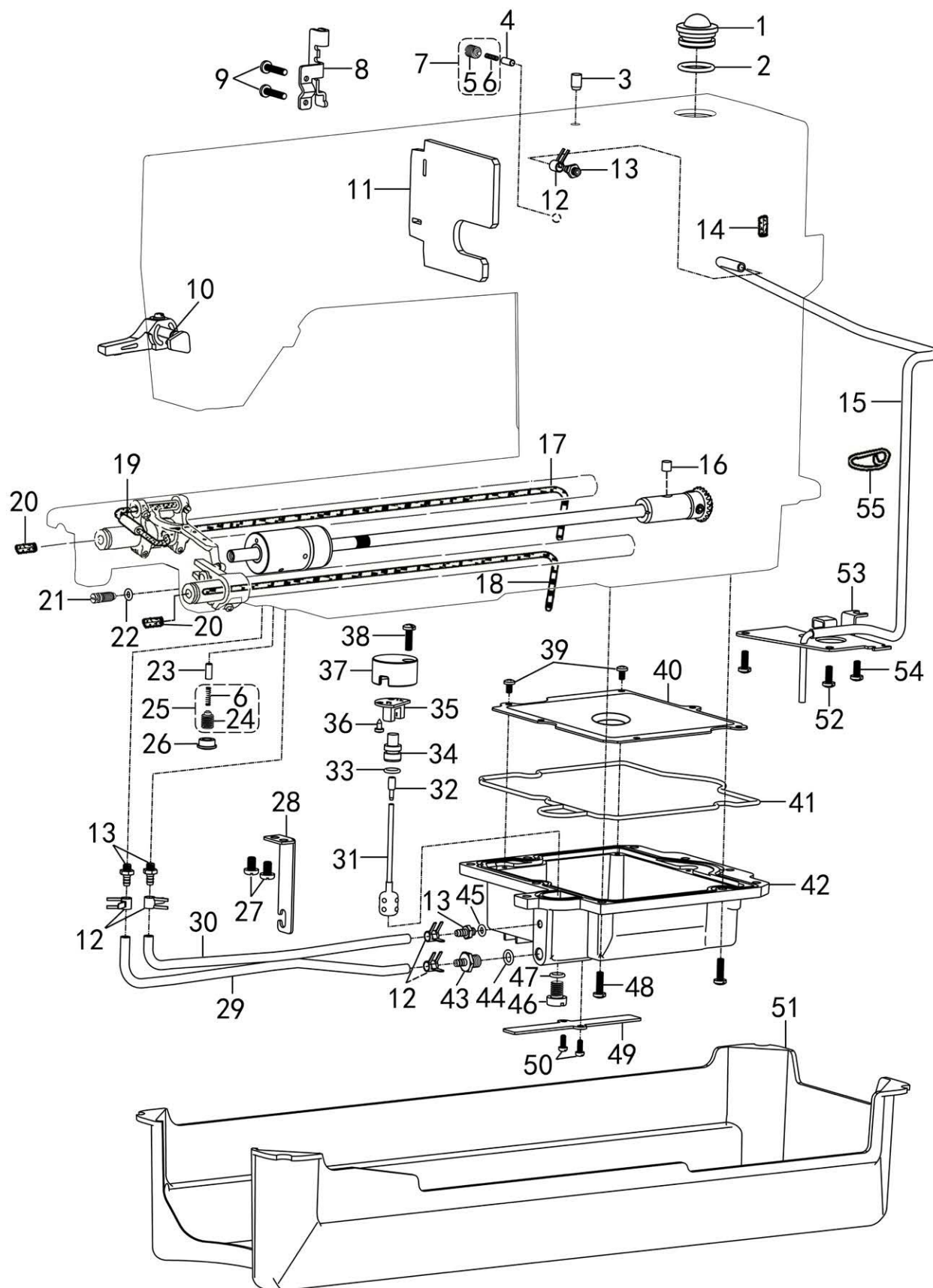
7. Rotary hook mechanism



7. Rotary hook mechanism

序号	图号	数量	名 称	Name of parts
1	014770632	2	螺钉SM6. 35-40×6	Screw SM6.35-40×6
2	115070101	1	上轴伞齿轮组件	Upper shaft bevel gear assy
3	115070301	1	竖轴伞齿轮组件U	Vertical bevel gear assy U
4	14770632	2	螺钉SM6. 35-40×6	Screw SM6.35-40×6
5	115071001	1	竖轴上轴套	Vertical shaft bush,U
6	012060636	2	螺钉M6×6	Screw M6×6
7	115071201	1	竖轴下轴套	Vertical shaft bush,D
8	014770632	2	螺钉SM6. 35-40×6	Screw SM6.35-40×6
9	115070501	1	竖轴伞齿轮组件D	Vertical bevel gear assy,D
10	014770632	2	螺钉SM6. 35-40×6	Screw SM6.35-40×6
11	115070701	1	下轴伞齿轮组件	Lower shaft bevel gear assy
12	115072501	1	伞齿轮组件	Bevel gear assy
13	115070901	1	竖轴	Vertical shaft
14	115071301	1	旋梭轴	Rotary hook shaft
15	115071401	1	油盖螺钉	Oil cover screw
16	115071901	1	油毡	Felt
17	115073401	1	油封	Oil seal
18	115071501	1	泵轴套	Pump bush
19	115073301	1	O型圈	O ring
20	115071601	1	油封	Oil seal
21	115073201	1	下轴中轴套	Lower shaft bush,M
22	115072001	1	紧圈	Set screw collar
23	014770632	2	螺钉SM6. 35-40×6	Screw SM6.35-40×6
24	115071701	1	下轴右轴套	Lower shaft bush,R
25	012060636	1	螺钉M6×6	Screw M6×6
26+	115072301	1	旋梭组件	Rotary hook assy
26+	115072302	1	旋梭组件H	Rotary hook assy, H
27+	115072201	1	旋梭定位钩	Hook stopper
27+	115072202	1	旋梭定位钩H	Hook stopper H
28	115072601	1	螺钉SM4. 37-40×12	Screw SM4.37-40×12
29	115072401	1	梭芯	Bobbin
30	115072701	1	梭心套组件	Bobbin case assy
31	115073101	1	空转防止弹簧	Spring, anti-spin
32	115072801	1	旋梭调整簧片	Tension spring
33	115073001	1	固定螺钉	Set screw
34	115072901	1	旋梭调整螺钉	Adjusting screw
35	115022801	1	橡皮塞4. 2	Rubber 4.2
36	115073601	1	油毡	Felt

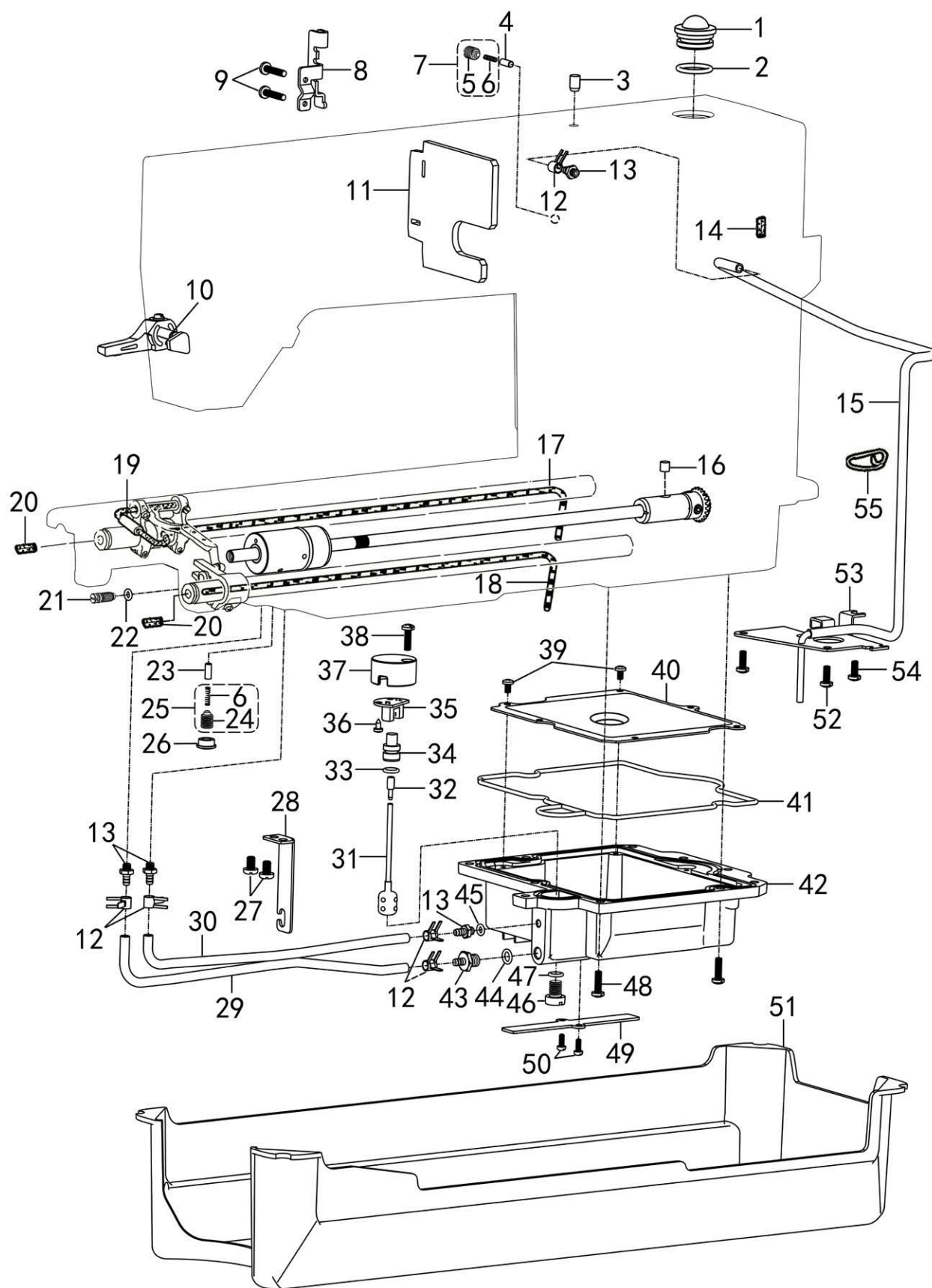
8. Lubrication



8. Lubrication

序号	图号	数量	名 称	Name of parts
1	115080101	1	油窗	Oil gauge window
2	081014670	1	O形圈 PW14	O ring PW14
3	115083801	1	橡皮塞6. 4	Rubber 6.4
4	115083001	1	柱塞	Plunger
5	115083501	1	泵盖螺钉	Cap screw, pump
6	115083601	1	弹簧	Spring
7	115083401	1	泵盖螺钉组件	Cap screw, pump assy
8	115081301	1	油线挡板支架	Oil stopper plate support
9	062401612	2	螺钉M4×16	Screw M4×16
10	081004070	1	O形圈P4	O ring P4
11	115081201	1	油线挡板	Oil stopper plate
12	115085501	5	油管夹	Oil pipe clamp
13	115080401	1	供油口	Oil feeding pipe
14	115087001	1	竖轴毛毡	The vertical axis of felt
15	115082001	1	维尼龙管	Vinyl tube
16	115081701	1	油毡	Felt
17	115081801	1	油线	Wick
18	115082901	1	油线	Wick
19	115081901	1	油管2×25	Oil tube 2×25
20	115082801	2	油毡	Felt
21	115081501	1	调节螺钉	Adjusting screw
22	081004870	1	O形圈S4	O ring S4
23	115083001	1	柱塞	Plunger
24	115083201	1	泵盖螺钉	Cap screw, pump
25	115083101	1	泵盖螺钉组件	Cap screw, pump assy
26	115011001	1	橡皮塞10. 5	Rubber 10.5
27	062500816	2	螺钉M5×8	Screw M5×8
28	169080101	1	油管支架	Oil Pipe Bracket
29	115084101	1	维尼龙管	Vinyl tube
30	115084001	1	维尼龙管	Vinyl tube
31	115085401	1	浮球组件	Floating ball assy
32	115087101	1	油位感应罩	The oil level sensing cover
33	115085301	1	O型圈	O ring

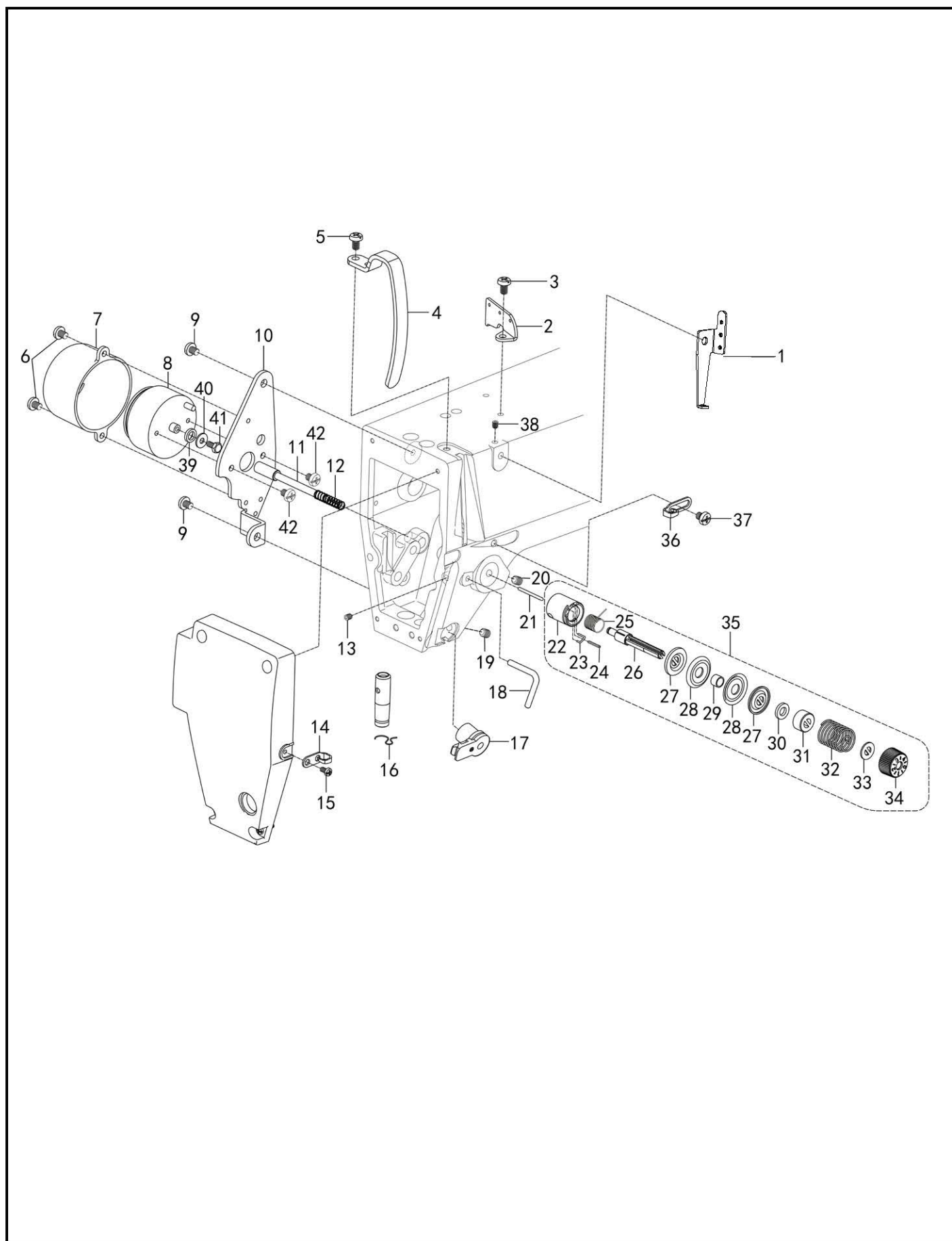
8. Lubrication



8. Lubrication

序号	图号	数量	名 称	Name of parts
34	115085201	1	油标透明罩	Oil standard transparent cover
35	115085101	1	光电感应器	Photoelectric sensors
36	115082601	2	螺钉ST2. 9	Screw ST2.9
37	115084901	1	油标检测器盖	Oil mark detector cover
38	062401812	1	螺钉M4×18	Screw M4×18
39	062350612	6	螺钉M3. 5×6	Screw M3.5×6
40	115084202	1	油盒盖	The oil box cover
41	115084301	1	油盒密封圈	Oil box sealing ring
42	169084001	1	油盒	Oil box
43	115080501	1	供油口	Oil feeding pipe
44	115080601	1	O形圈 PW6	O ring PW6
45	115080701	1	O形圈 PW5	O ring PW5
46	115080901	1	螺钉8	Screw 8
47	115080801	1	O形圈 P8	O ring P8
48	115081001	10	SM4. 37-40×14	SM4.37-40×14
49	115084701	1	电线压板	Wire clamp
50	062350612	2	螺钉M3. 5×6	Screw M3.5×6
51	169085001	1	油盘	Oil pan
52	115084501	1	螺钉SM4. 37	Screw SM4.37
53	115084601	1	钢绳导向板组件	Wire rope guide plate assy
54	062060816	1	螺钉M6	Screw M6
55	115082101	1	油管导向	Tube guide

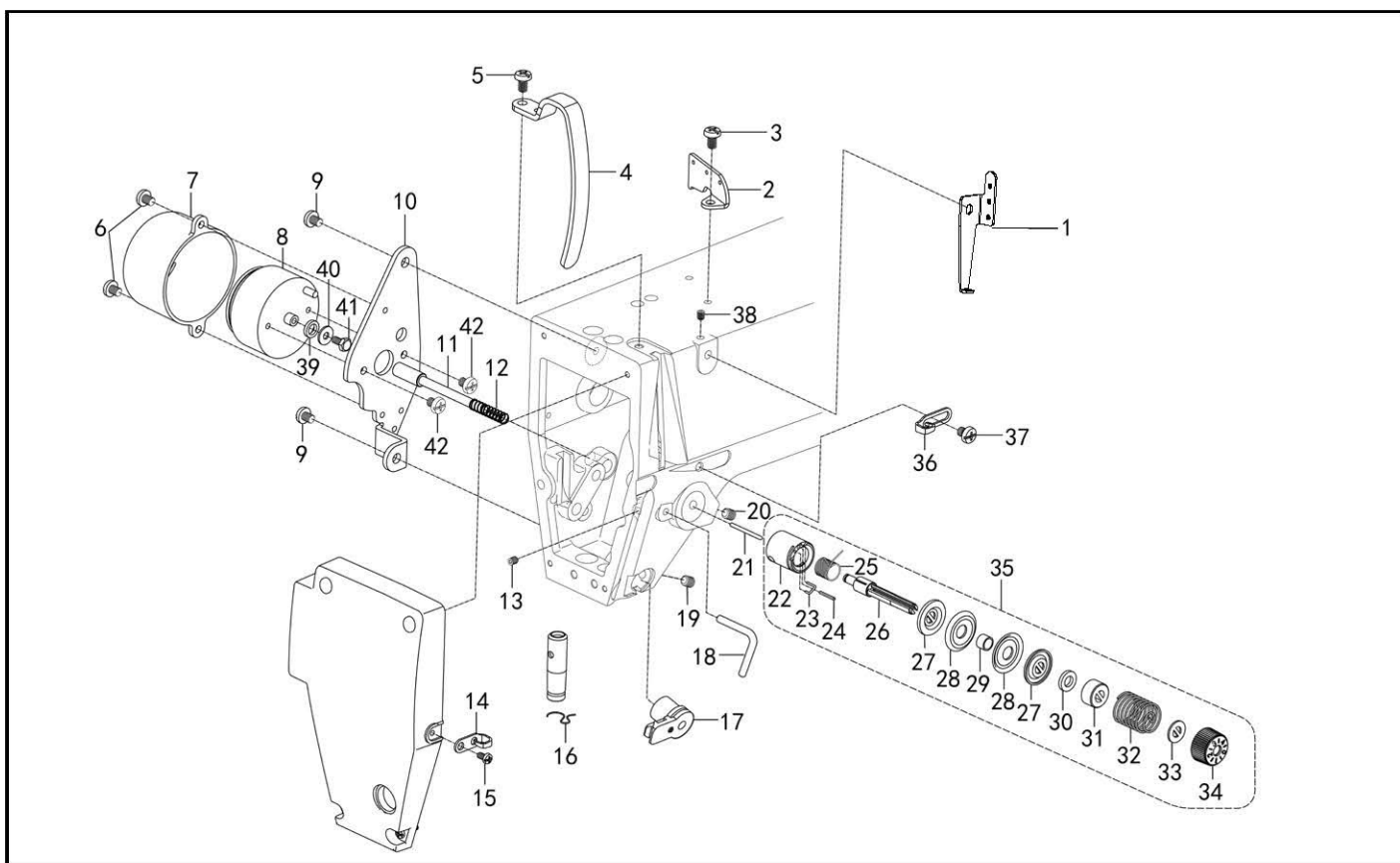
9. Threading mechanism



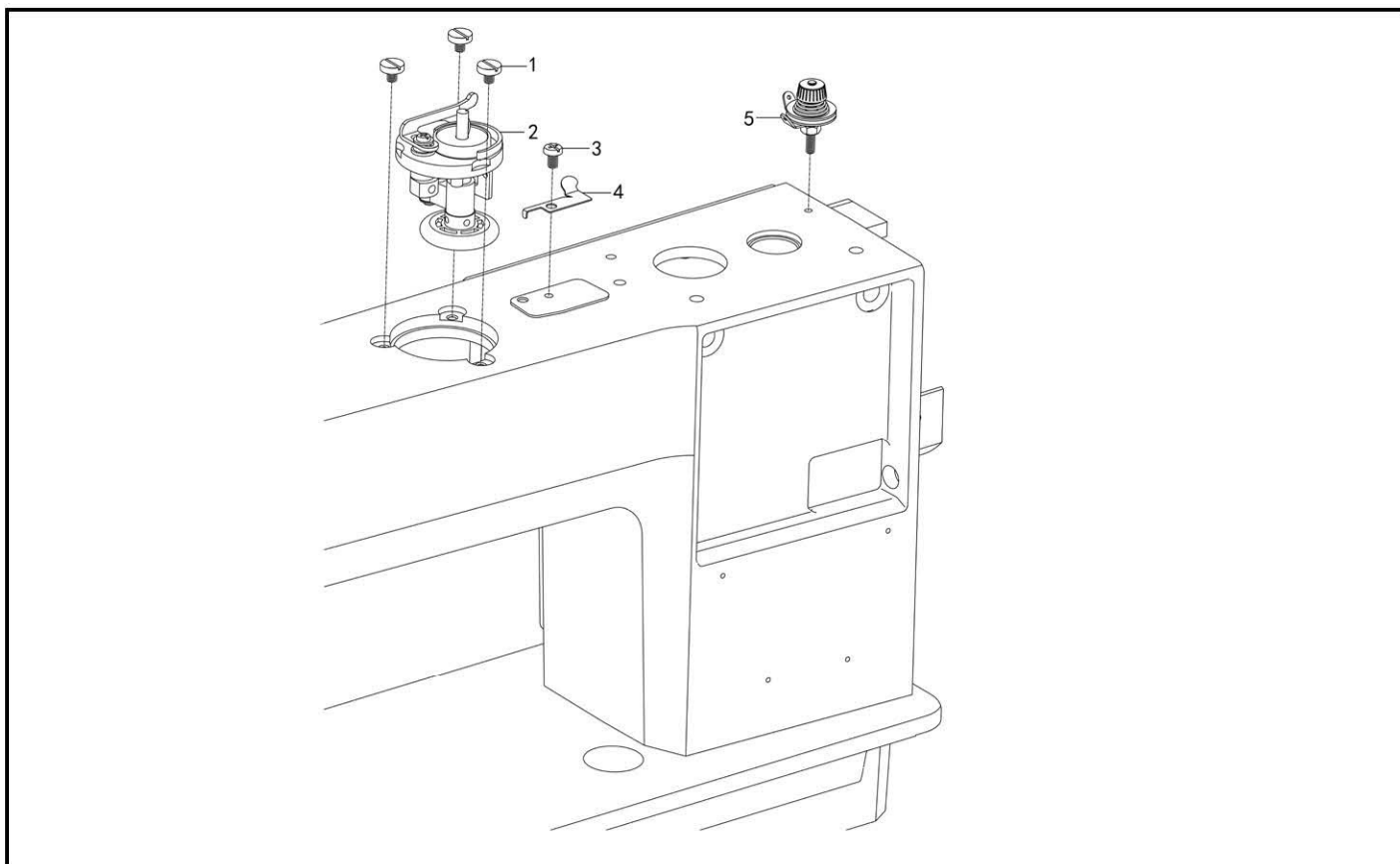
9. Threading mechanism

序号	图号	数量	名 称	Name of parts
1	169090101	1	过线板	Spool plate
2	115090301	1	穿线板	Spool plate
3	062500816	1	螺钉M5×8	Screw M5×8
4	115090901	1	挑线杆防护罩	Thread take-up lever cover
5	062500816	1	螺钉M5×8	Screw M5×8
6	062400616	2	螺钉M4×6	Screw M4×6
7	169123001	1	电磁铁罩	Solenoid cover
8	691220000	1	挺线电磁铁	Elec. tension release assy
9	062500816	2	螺钉M5×8	Screw M5×8
10	169122901	1	磁铁安装板	Solenoid setting plate
11	169122801	1	夹线轴	Tension shaft
12	169122701	1	松线杆复位簧	Tension release return spring
13	012500536	1	螺钉M5×5	Screw M5×5
14	115091201	1	面板线钩	Face plate thread guide
15	062400616	1	螺钉M4×6	Screw M4×6
16	115091401	1	线导向	P-bar bracket thread guide
17	115092801	1	电子夹线器	Thread take-up
18	115090501	1	线导向	P-bar bracket thread guide
19	012060636	1	螺钉M6×6	Screw M6×6
20	012060636	1	螺钉M6×6	Screw M6×6
21	169093401	1	松线销	Tension release pin
22	169092201	1	夹线器本体	Thread tension
23	169092701	1	挑线簧止动勾	Take-up Spring stop hook
24	169092801	1	止动勾压簧	Stop hook holder
25	169093001	1	挑线簧	Take-up Spring
26	169091701	1	夹线器轴	Thread take-up shaft
27	169091901	2	夹线压盘	Tension disc presser
28	169091801	2	夹线盘	Tension disc
29	169092501	1	过线滚柱	Spool roller
30	169092401	1	防震垫	Shock pad
31	169092901	1	挡圈	Thrust collar
32	169093001	1	夹线簧	Tension spring
33	169092001	1	止动垫圈	Washer

9. Threading mechanism



10. Bobbin winder mechanism



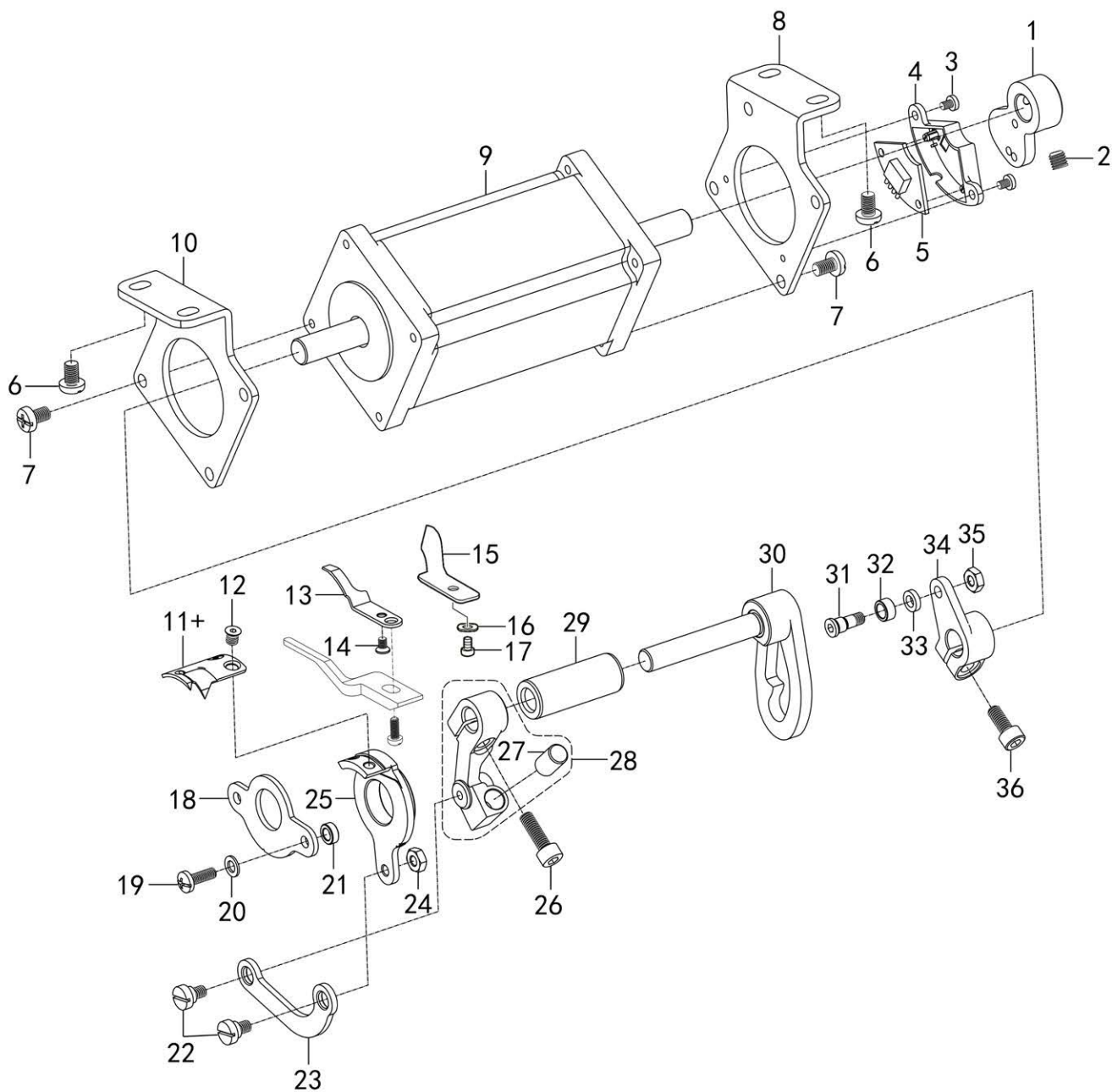
9. Threading mechanism

序号	图号	数量	名 称	Name of parts
34	169092101	1	夹线螺母	Tension nut
35	169091501	1	夹线器组件	Therad tension assy
36	115090701	1	机壳线导向R	Frame thread guide R
37	115090801	1	螺钉M5×6	Screw M5×6
38	012500536	1	螺钉M5×5	Screw M5×5
39	169093901	1	缓冲垫	Cushion pad
40	025040336	1	大垫圈M4	Big washer M4
41	017400816	1	六角螺栓M4×8	Hex bolts M4×8
42	062400616	2	螺钉M4×6	Screw M4×6

10. Bobbin winder mechanism

序号	图号	数量	名 称	Name of parts
1	115100501	1	固定螺钉	Bobbin winder fixed screw
2	115100101	1	绕线器组件	Bobbin winder asm
3	062500616	1	螺钉 M5×6	Screw M5×6
4	115100301	1	切刀	Knife
5	115100201	1	绕线器夹线组件	Bobbin thread tension asm

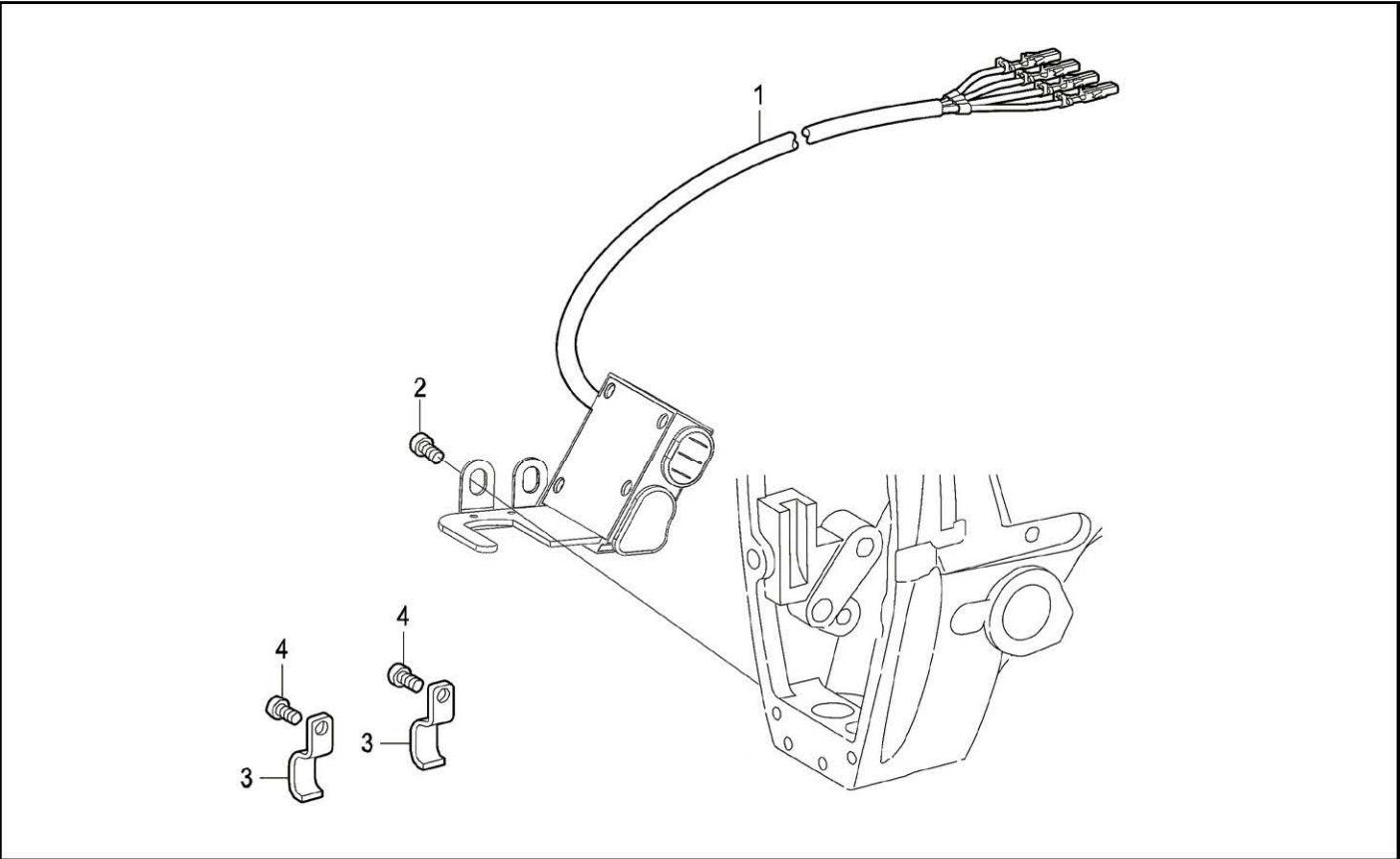
11. Thread trimmer mechanism



11. Thread trimmer mechanism

序号	图号	数量	名 称	Name of parts
1	169110601	1	磁铁安装座	Solenoid setting plate
2	012500536	2	螺钉M5×5	Screw M5×5
3	062300516	2	螺钉M3×5	Screw M3×5
4	169110901	1	感应器罩	Sensor cover
5	169110701	1	感应电路板	Induction circuit board
6	062501216	4	螺钉M5×12	Screw M5×12
7	062401016	8	螺钉M4×10	Screw M4×10
8	169110502	1	电机安装板R	Mounting plate R
9	169110402	1	抬压脚步进电机	Presser foot stepping motors
10	169110503	1	电机安装板L	Mounting plate L
11+	169111201	1	动刀	Movable knife
11+	169111202	1	动刀	Movable knife
12	115111301	2	螺钉SM4. 37	Screw SM4.37
13	169112301	1	定刀	Fixed knife
14	115110401	1	平头螺钉SM3. 57	Screw SM3.57
15	115110501	1	分线器	LOwer thread finger
16	115110601	1	垫圈	Washer
17	115110701	1	螺钉SM3. 57-40×5	Screw SM3.57-40×5
18	115110901	1	刀架压板组件	Knife holder presser plate asm
19	115111101	2	螺钉SM4. 37-40×10	Screw SM4.37-40×10
20	115111001	2	垫圈	Washer
21	115115701	2	刀架压板垫圈	Knife holder presser plate washer
22	115111501	2	螺钉SM4. 37	Screw SM4.37
23	115111401	1	切线连杆	Thread trimmer connecting rod
24	115111601	1	螺母SM4. 37	Nut SM4.37
25	169111301	1	刀架	Holer,M-knife
26	018501432	1	螺钉M5×14	Screw M5×14
27	115111801	1	手杆定位	Lever stopper
28	115111701	1	切线手杆	Thread trimmer lever
29	115112301	1	叉轴轴套	Forked shaft bush
30	169110201	1	切线曲柄	Thread trimmer lever
31	115115301	1	滚轮轴C	Roller shaft C
32	115115401	1	滚轮	Roller
33	169113301	1	垫圈	Washer
34	169110101	1	切线驱动曲柄	Thread trimmer cam lever shaft
35	115114701	1	螺母SM4. 37	Screw SM4.37

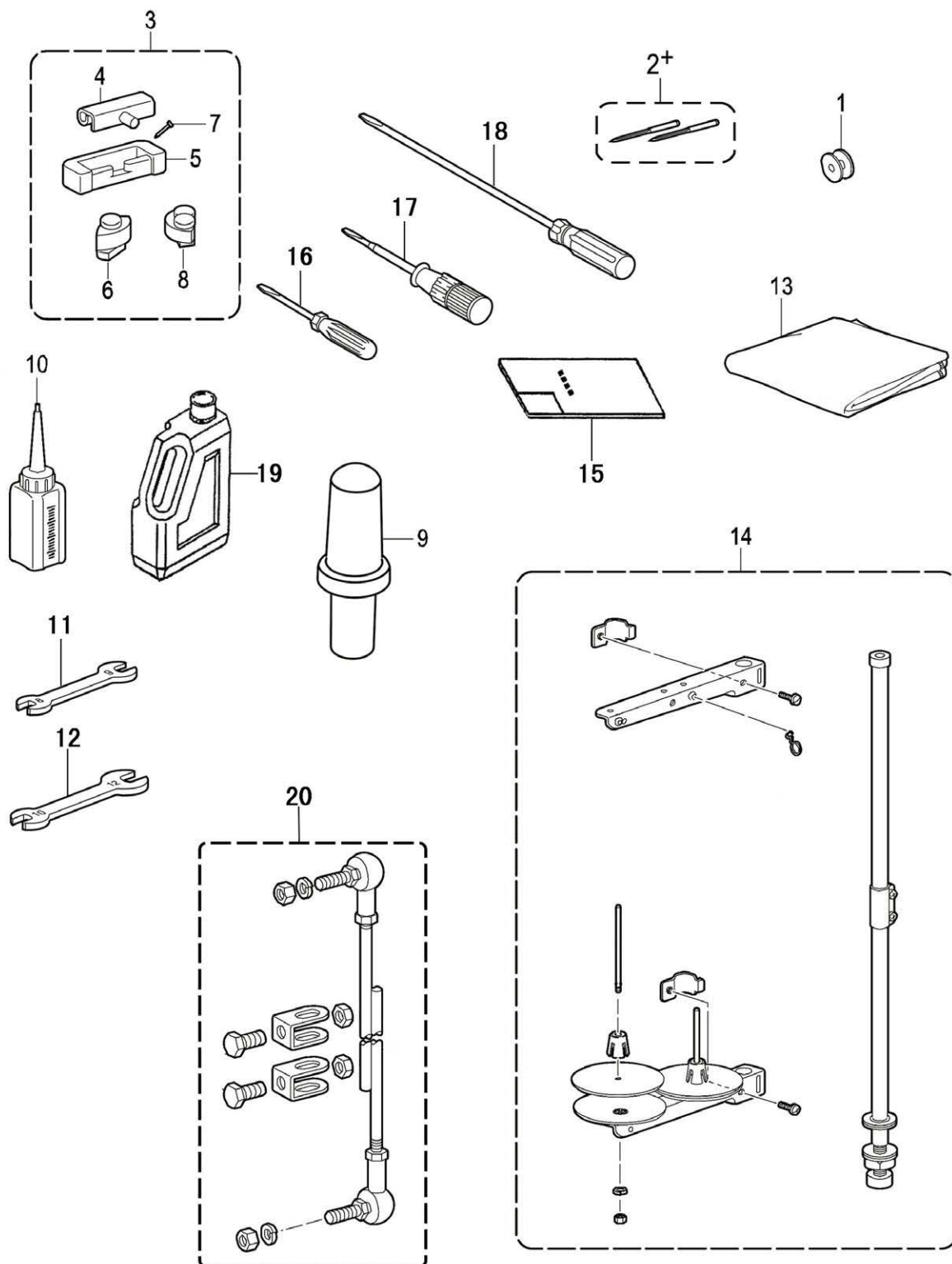
12. Quick reverse switch mechanism



12. Quick reverse switch mechanism

序号	图号	数量	名 称	Name of parts
1	115140101	1	LED倒缝开关组件	R-switch assy
2	062500816	2	螺钉 M5×8	Screw M5×8
3	115140301	2	电线夹 U2	Cord holder, U2
4	062400816	2	螺钉 M4×8	Screw M4×8

13. Accessories



13. Accessories

序号	图号	数量	名 称	Name of parts
1	115150101	3	梭芯	Bobbin
2+	115150201	5	机针DBX1—(#14)	Needle (DBX1) #14
2+	115150202	5	机针DPX5—(#22)	Needle (DPX5) #22
3	115150301	1	橡胶铰链组件	Rubber hinge asm
4	115150401	2	机头铰链	Machine hinge plate
5	115150501	2	机头铰链套	Hinge sleeve head
6	115150601	2	头部防震垫	Quakeproof washer
7	115150701	4	钉	Nail
8	115150801	2	头部防震垫	Quakeproof washer
9	169130901	1	机头撑杆	Head rest
10	115151001	1	中号油壶	Oil reserivir
11	115151101	1	扳手8×10	Wrench,8×10
12	115151201	1	扳手12×14	Wrench,12×14
13	115151301	1	机头罩	Head cover
14	115151401	1	线架组件2DR	Thread stand asm 2DR
15	169131501	1	说明书	Instruction book
16	115151601	1	螺丝刀（小）	Screw dirver
17	115151701	1	螺丝刀（中）	Screw dirver
18	115151801	1	螺丝刀（大）	Screw dirver
19	115151901	1	大号油壶	Oil reserivir
20	115152001	1	连杆组件	Connecting rod asm

P

Unicorn[®]

H6300-SDN

UNICORN MACHINE INDUSTRIES Corp.

HEAD OFFICE

No. 588-21, SHINSA-DONG, KANGNAM-KU, SEOUL, KOREA

TEL : 82-2-3446-4083 / FAX : 82-2-3446-5144

유니콘머신공업(주)

서울시 강남구 신사동 588-21

TEL : 82-2-3446-4083 / FAX : 82-2-3446-5144

부산공장

부산시 사하구 다대동 1521-2

TEL : 051-265-3301/5