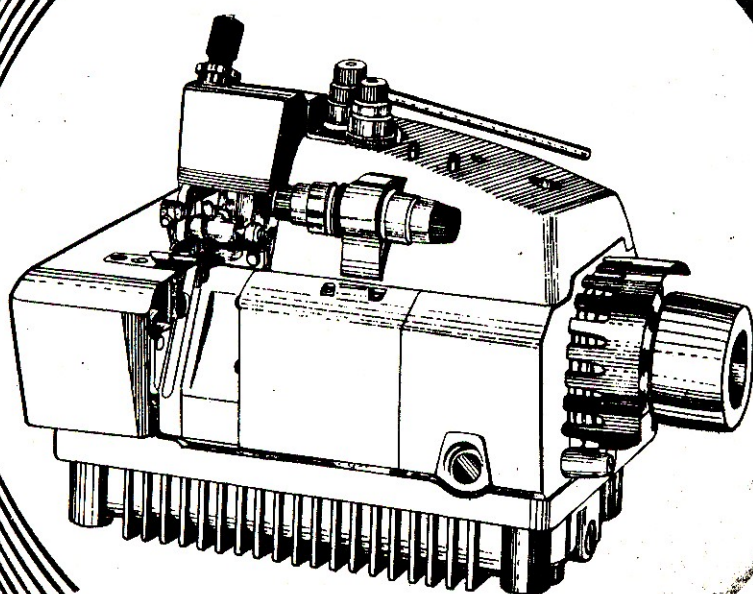


Super High Speed Curved Needle
OVERLOCK SEWING MACHINE

PARTS BOOK

MODEL H-300 SERIES



TAIPOW MACHINE CO., LTD.
CHUNG CHI MACHINE CO.

IN ORDERING PARTS

This list has been arranged to simplify ordering repair parts for H300 series machines on the basis of model H300-01.

Various sections of the mechanisms are shown on each page. On the page opposite the illustration will be found a listing of the parts with their reference numbers, part numbers, names and number of pieces required.

A part whose number is marked with an asterisk, e.g. *201288A, Ref. No. 1, Page 21, is not recommended for the individual replacement, so complete assembly or sub-assembly should be ordered.

Organization parts for all models, whose numbers are marked with two asterisks, e.g. **202616, Ref. No. 18, Page 9, are again illustrated and listed on the pages 33 to 41 so that the part numbers of relating other organization parts for repair or conversion may be obtained.

Where parts for other H300 series machines are not the same as for model H300-01, the difference for each model is shown on the pages 24 to 31.

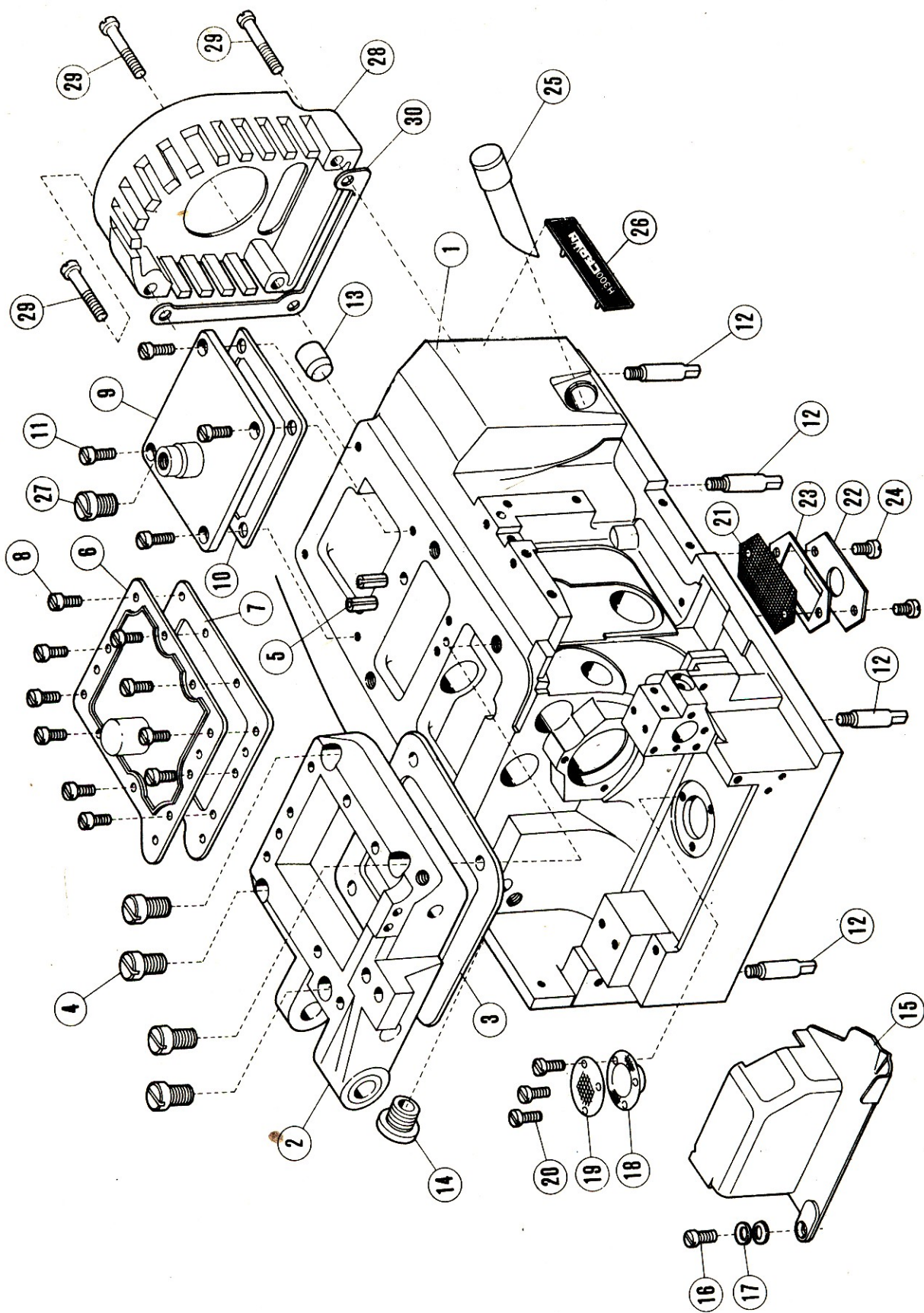
At the back of this list will be found a numerical index of all the parts shown in this list. This will facilitate locating the illustration and description when only the part number is known.

In ordering parts from this list, use ONLY the part NUMBER in the second column. Reference number should never be used in ordering parts.

This list covers H300 series machines in July production, 1974 and is applicable to your machine subject to change without notice.

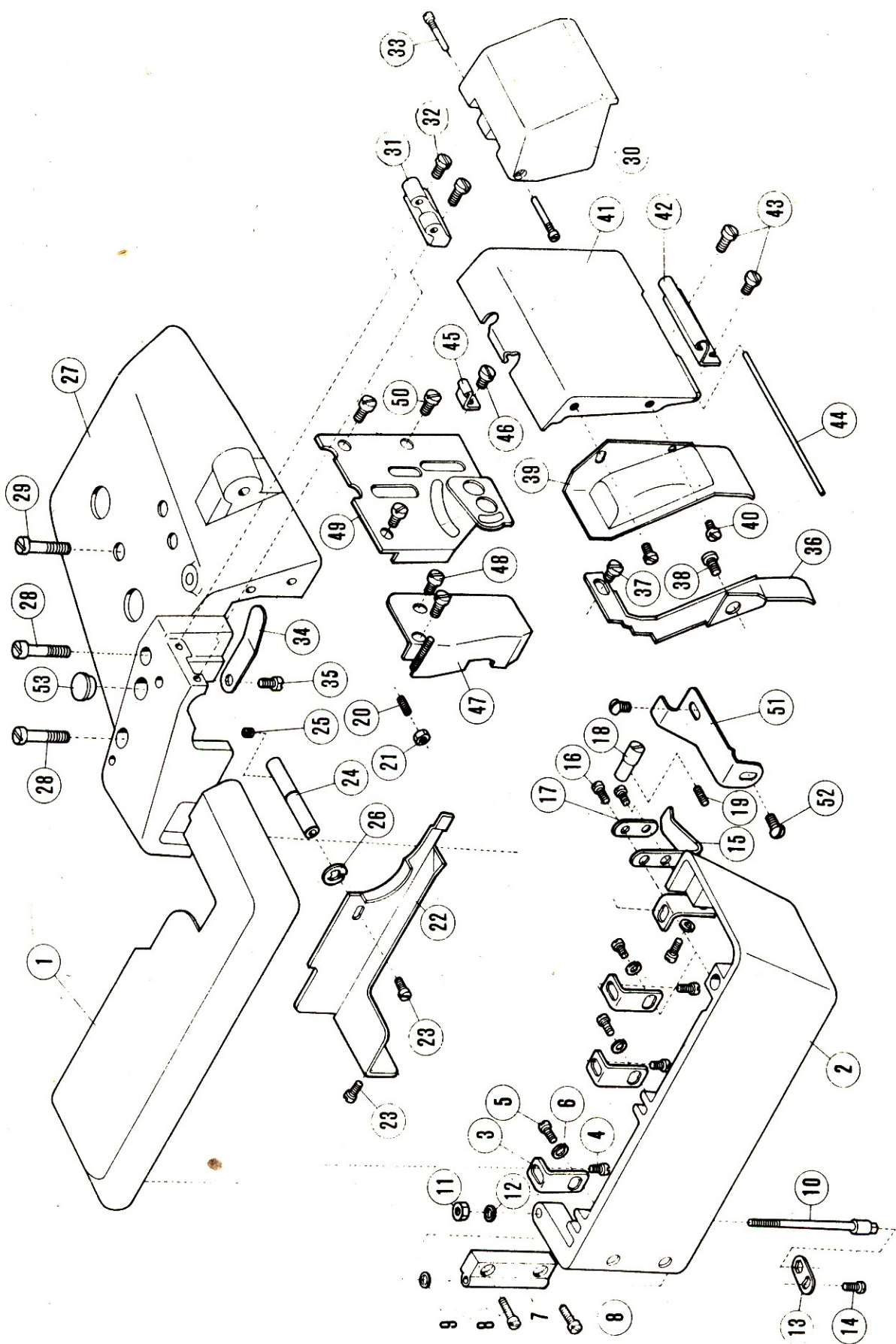
CONTENTS

	PAGE
MACHINE ARM-BED	2 ~ 3
MAIN FRAME AND MISCELLANEOUS COVERS	4 ~ 5
CRANKSHAFT MECHANISM	6 ~ 7
NEEDLE DRIVE MECHANISM	8 ~ 9
RIGHT LOOPER DRIVE MECHANISM	10 ~ 11
LEFT LOOPER DRIVE MECHANISM	12 ~ 13
MAIN AND DIFFERENTIAL FEED DRIVE MECHANISM	14 ~ 15
UPPER AND LOWER KNIFE DRIVE MECHANISM	16 ~ 17
PRESSER FOOT AND LIFT MECHANISM	18 ~ 19
(1) PUMP LUBRICATING MECHANISM	20 ~ 21
(2) PUMP LUBRICATING MECHANISM	22 ~ 23
SPECIFIC PART ASSORTMENTS	24 ~ 27
PLAIN FEED DRIVE MECHANISM	28 ~ 29
NEEDLE AND THREAD LUBRICATOR	30 ~ 31
ORGANIZATION PARTS	32 ~ 41
ATTACHMENTS	42 ~ 43
ACCESSORIES FOR SEMI-SUBMERGED INSTALLATION	44 ~ 45
THREAD STAND	46 ~ 47
ACCESSORIES	48 ~ 49
NUMERICAL INDEX OF PARTS	50 ~ 52



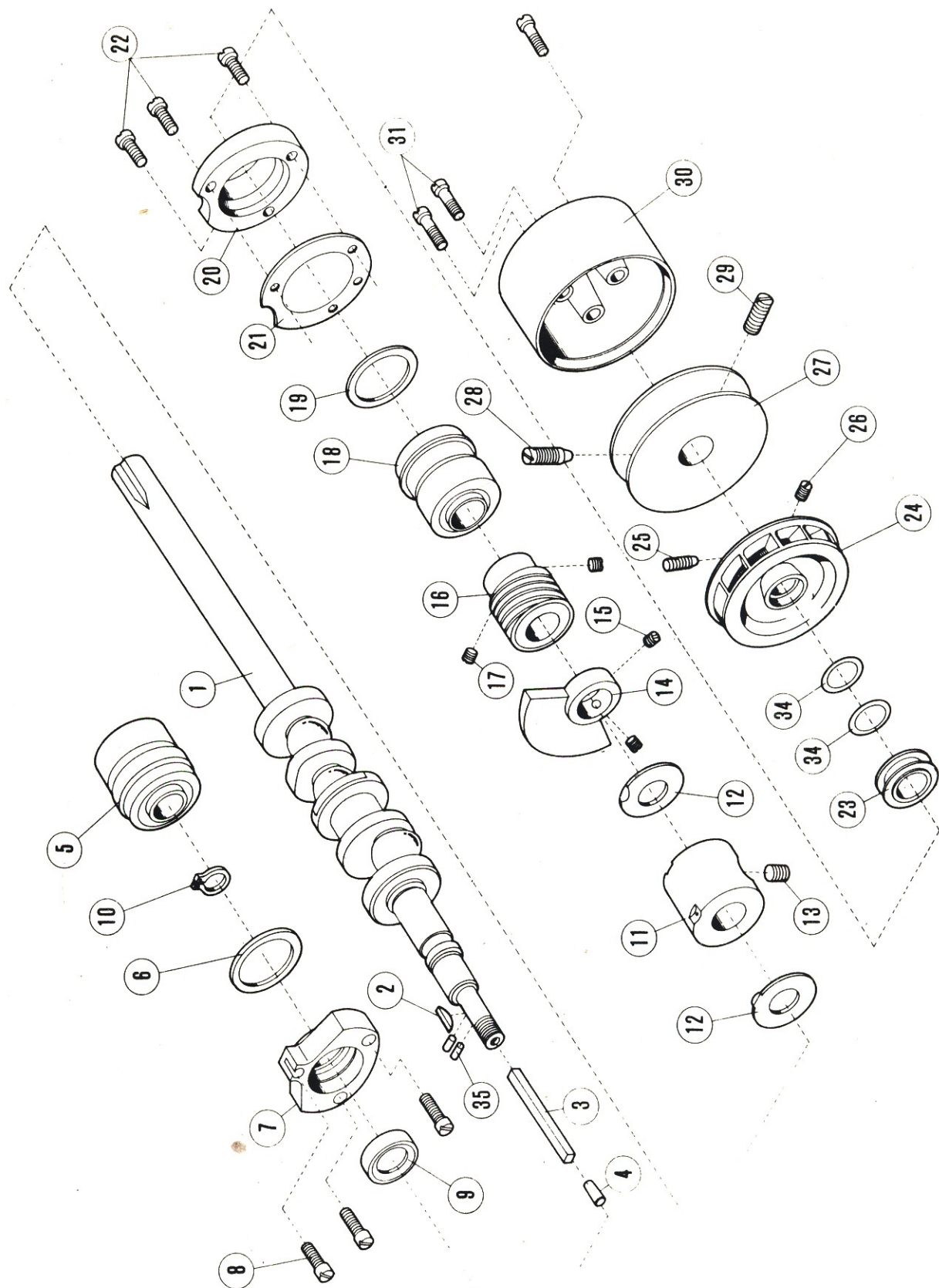
MACHINE ARM-BED

Ref. No.	Parts No.	Name	Qt.
1	205208	Machine bed frame	1
2	202501A	" arm	1
3	202371	" " gasket	1
4	5078	" " screw	4
5	201002	" " hinge pin	2
6	201178B	" " cover plate	1
7	201179B	" " " " gasket	1
8	5117	" " " " screw	10
9	202932	" bed cover plate	1
10	201177A	" " " " gasket	1
11	5118	" " " " screw	4
12	202354	" " bottom pin	4
13	202863B	Base hole plug	1
14	202687	Construction hole plug	1
15	202934	Feed eccentric cover, complete with 202935, 202933 & 201235	1
16	5215	" " cover hinge screw	1
17	201191	" " " " " washer	2
18	201004	Oil filter screen (left)	1
19	201005	" " " " plate	1
20	1175-2	" " " " " screw	3
21	202662	" " " (front)	1
22	202663D	" " " " plate	1
23	202720B	" " " " " gasket	1
24	1175-2	" " " " " screw	2
25	201330	" sight gauge	1
26	202951	Type plate, for H300-01	1
27	5198	Oil filler port cover screw	1
28	201318B	" cooler cover	1
29	5094	" " " screw	3
30	202748	" " " gasket	1



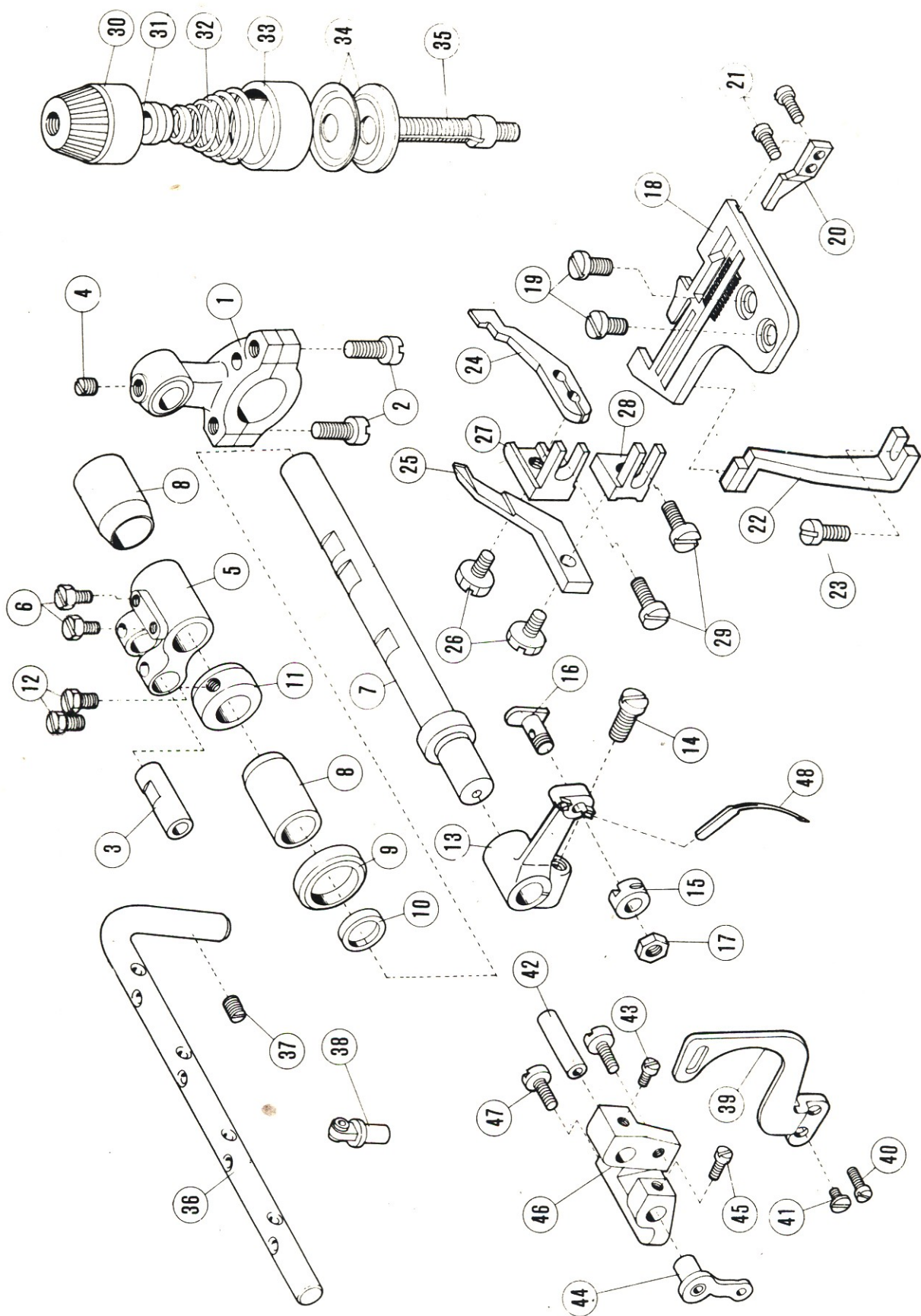
MAIN FRAME AND MISCELLANEOUS COVERS

Ref. No.	Parts No.	Name	Qt.
	202466	Cloth plate, complete with 201181C, 202467, 201184x4, 1216x4, 1202x4 & 201185x4	1
1	201181C	" plate	1
2	202467	" " frame	1
3	201184	" " joint	4
4	1216	" " screw	4
5	1202	" " joint screw	4
6	201185	" " " " washer	4
7	200159A	" " hinge	1
8	5095	" " " screw	2
9	200183	" " " thrust washer	1
10	201221A	" " " pin	1
11	5099	" " " " nut	1
12	200821	" " " " " washer	1
13	202865	" " " " " retainer	1
14	5293	" " " " " screw	1
15	201186	" " lock spring	1
16	1216	" " " " screw	2
17	200162	" " " " " washer	1
18	200163A	" " " " " stud	1
19	1435	" " " " " screw	1
20	1435	" " stop screw	1
21	3044	" " " " nut	1
22	** 202513B	" " fabric guard	1
23	1216	" " " " screw	2
24	202521	" " " " pin	1
25	1457	" " " " " screw	1
26	202522	" " " " " stop ring	1
27	202514A	Machine top cover	1
28	5094	" " " " screw (long)	2
29	5095	" " " " (short)	1
30	202515A	Upper knife cover	1
31	202516	" " " " hinge	1
32	2918	" " " " screw	2
33	202579	" " " " pin	2
34	202517	" " " " lock spring	1
35	5117	" " " " " screw	1
36	202843	Chip guard, complete with 201090	1
37	1216	" guard screw (upper)	1
38	2905	" " " (lower)	1
39	202660	Front cover extension	1
40	2921	" " " " screw	2
41	201200	" cover	1
42	201201	" " hinge	1
43	1216	" " " " screw	2
44	201202	" " " " pin	1
45	201203	" " lock spring	1
46	1216	" " " " screw	1
47	202937	Right looper cover, complete with 202939	1
48	1216	" " " " cover screw	2
49	202938	Looper thread plate	1
50	1216	" " " " screw	3
51	202936	Feed eccentric cover latch	1
52	1216	" " " " " screw	2
53	201755	Machine top cover plug	1



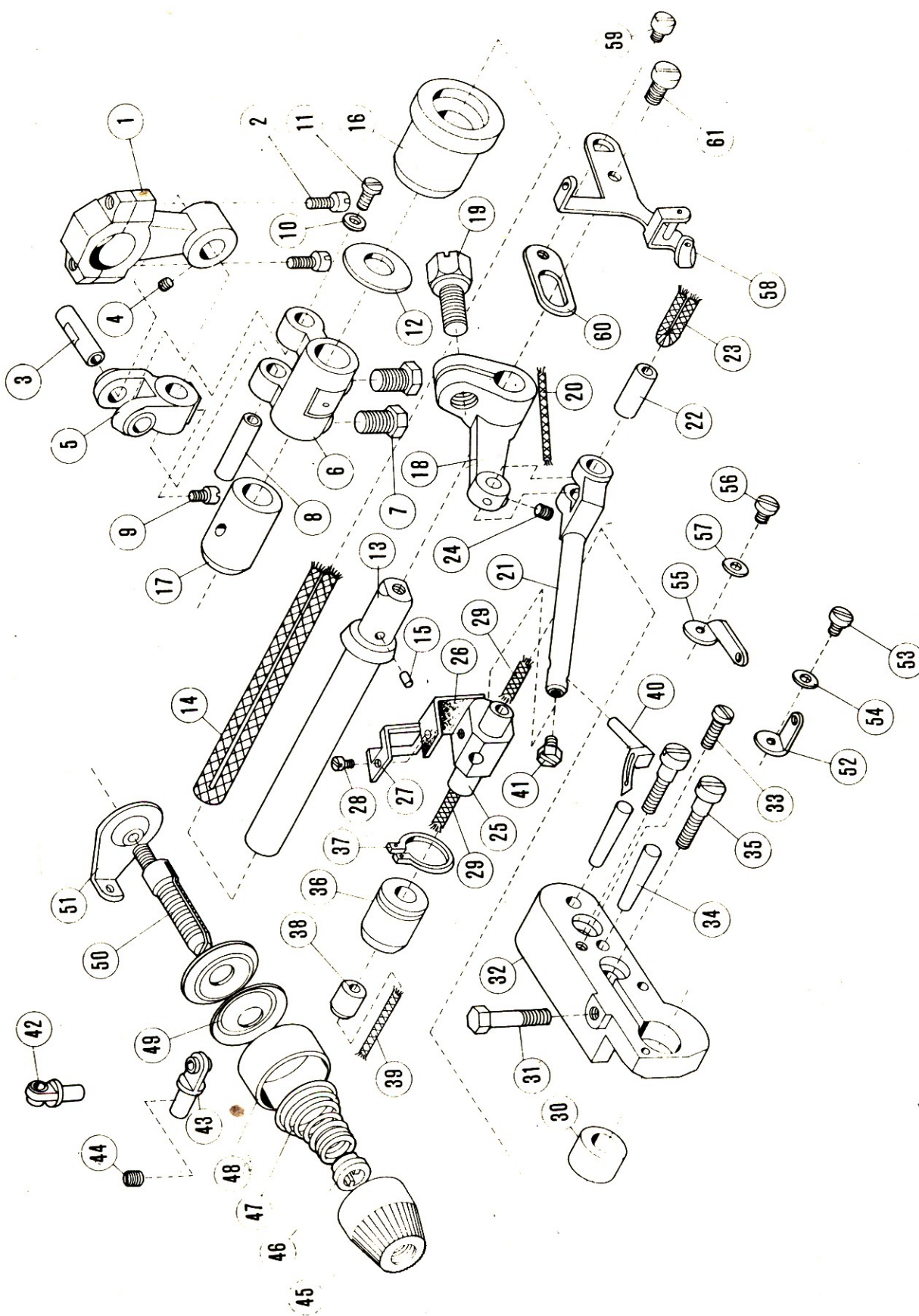
CRANKSHAFT MECHANISM

<u>Ref. No.</u>	<u>Parts No.</u>	<u>Name</u>	<u>Ot.</u>
1	205260	Crankshaft, complete with 201009	1
2	201009	Crankshaft key	1
3	202990	" oil wick	1
4	202903	" " stopper	1
5	202902	" bearing (left)	1
6	202907	" " (left) oil seal ring	1
7	202906	" " " retainer	1
8	1175-2	" " " " screw	3
9	202908	" " " oil seal ring	1
10	202901	" " " retaining ring	1
11	201212C	" bushing (center)	1
12	202722A	" " " thrust washer	2
13	2022-3	" " " screw	1
14	201010A	" counterweight	1
15	5060	" " screw	2
16	201298	" worm	1
17	5060	" " screw	2
18	202902	" bearing (right)	1
19	202907	" " " oil seal ring	1
20	202904	" " " retaining bracket	1
21	202905	" " " " " gasket	1
22	1175-2	" " " " " screw	3
23	202909	" " " oil seal collar	1
24	205149	Oil cooling fan	1
25	5149	" " " position screw	1
26	1458	" " " screw	1
27	201017A	Pulley	1
28	5080	" position screw	1
29	5081	" screw	1
30	201018B	" cap	1
31	5010	" " screw	3
32	201022	" 'o' ring	1
33	202081	Crankshaft oil wick	1



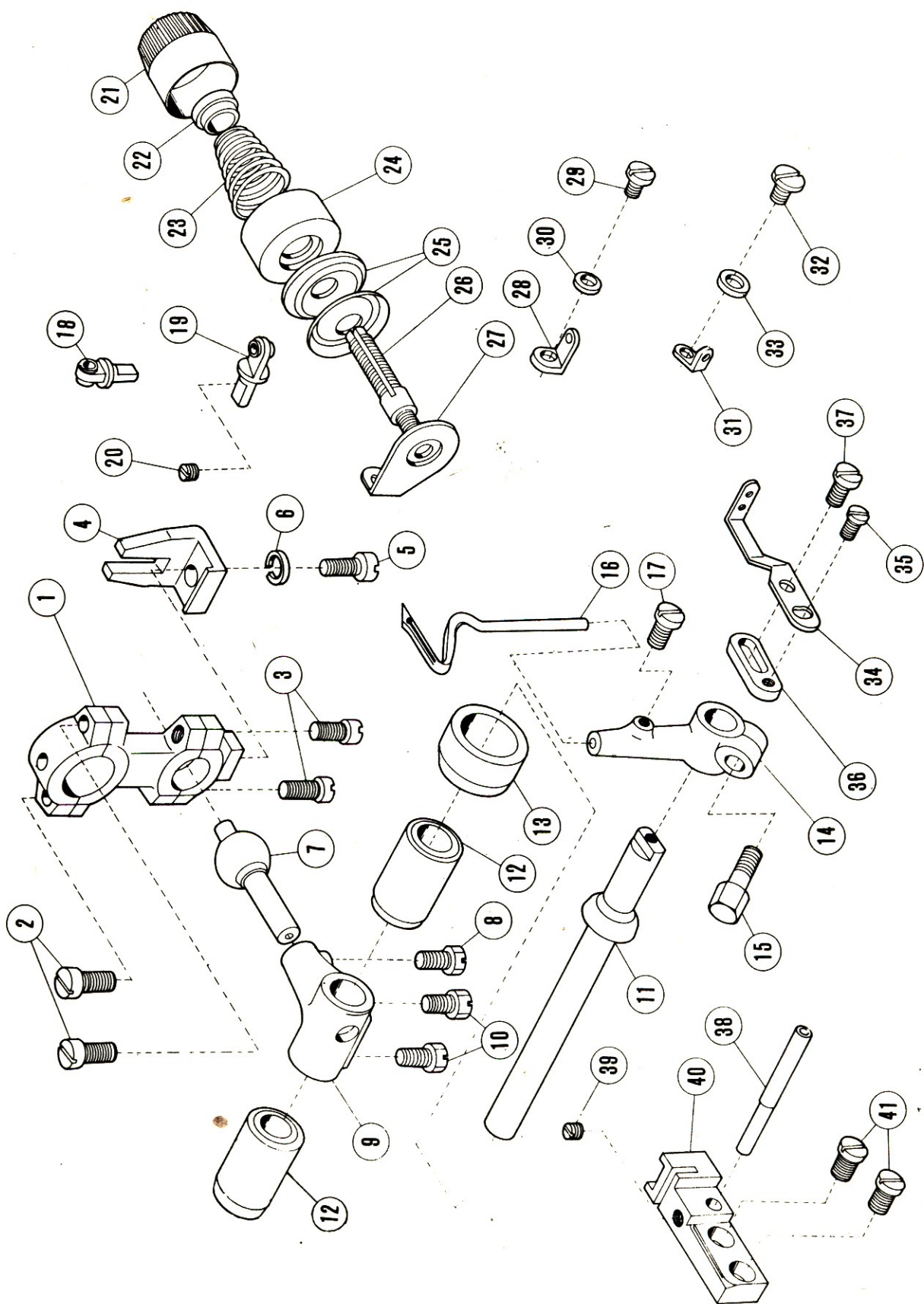
NEEDLE DRIVE MECHANISM

Ref. No.	Parts No.	Name	Qt.
1	201023	Needle drive connection	1
2	2213-1	" " " cap screw	2
3	202711A	" " " hinge pin	1
4	1457	" " " " " screw	1
5	201025	" " crank	1
6	5084	" " " screw	2
7	202825A	" " shaft	1
8	201027A	" " " bushing	2
9	202910	" " " " thrust washer	1
10	202911	" " " oil seal	1
11	201029	" " " thrust collar	1
12	5084	" " " " " screw	2
13	* * 201030A	" " arm, complete with 201030-1A	1
14	5002	" " arm clamp screw	1
15	201031A	" clamp	1
16	201032	" " screw stud	1
17	3044	" " " " nut	1
18	* * 202616	" plate - 2.0mm seam width	1
19	4009-1	" plate screw	2
20	201034A	" " key	1
21	5053	" " " screw	1
22	202912	" " supporter, complete with 202913	1
23	1175-3	" " supporter screw	1
24	* * 201248B	" guard (front)	1
25	* * 201249B	" " (rear)	1
26	5364	" " screw	2
27	202491	" " (front) holder	1
28	202492	" " (rear) holder	1
29	1175-3	" " " " screw	2
	202478	Needle thread tension, complete with 201035A, 202278, 201037, 201039, 201482x2 & 5082A	1
30	201035A	Needle thread tension nut	1
31	202278	" " " spring bushing	1
32	201037	" " " " (heavy)	1
33	201039	" " " " cup	1
34	201482	" " " disc	2
35	5082A	" " " post	1
36	202999	Top cover thread guide bar	1
37	5185	" " " " " screw	1
38	201048A	Needle thread eyelet	1
39	202826A	" " take-up	1
40	1229	" " " screw (long)	1
41	2905	" " " " (short)	1
42	201042	" " tube	1
43	5109	" " " screw	1
44	201044	" " take-up eyelet, complete with 201045 & 201046	1
45	5109	" " " eyelet screw	1
46	201043B	" " tube bracket	1
47	1175-2	" " " " screw	2
48	UO×154	Needle - size #9	1



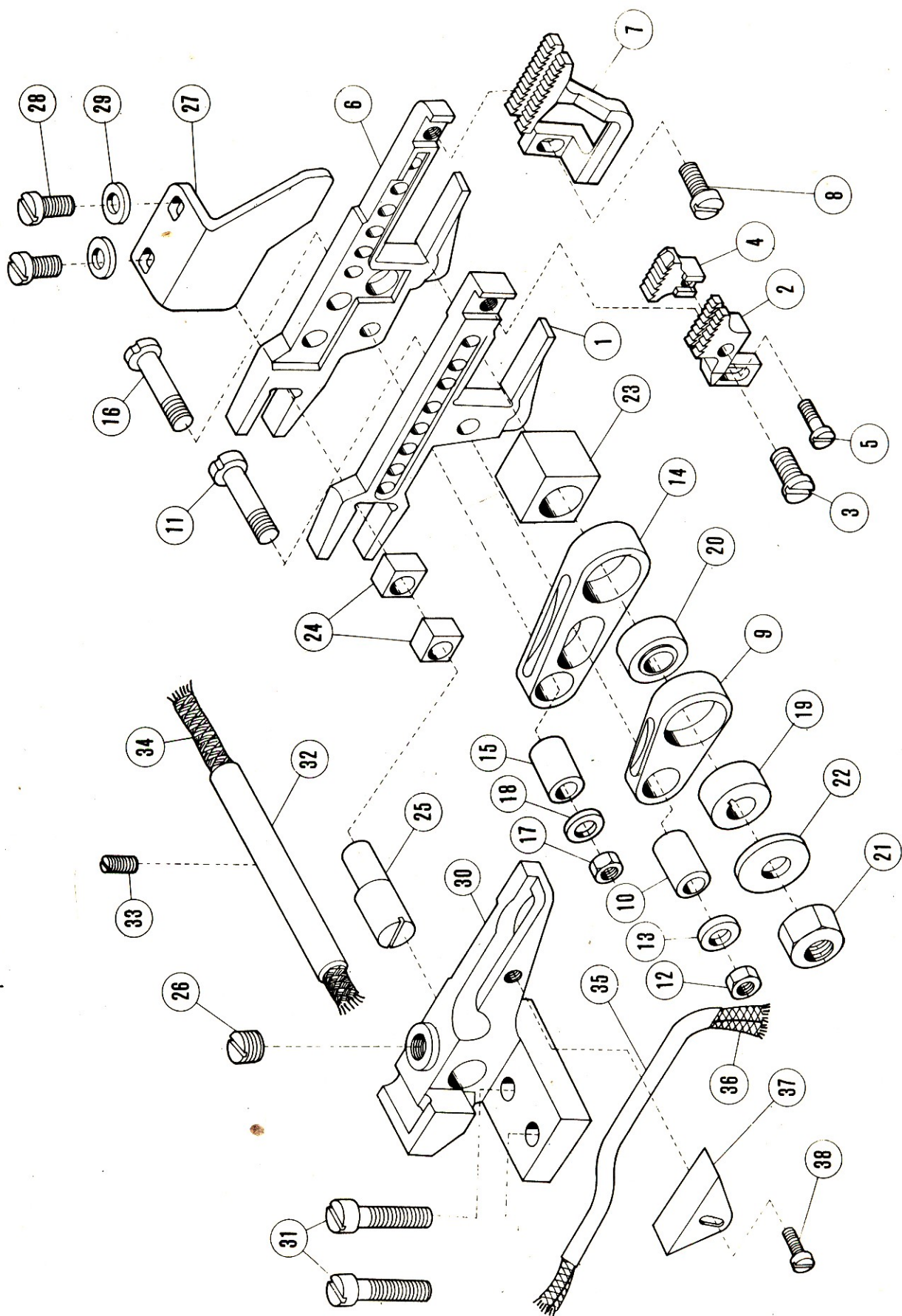
RIGHT LOOPER DRIVE MECHANISM

Ref. No.	Parts No.	Name	Qt.
1	202619A	Right looper drive connection	1
2	5002	" " " " cap screw	2
3	202711A	" " " " hinge pin	1
4	5084	" " " " " " screw	1
5	202709A	" " " " crank	1
6	202710A	" " lever shaft crank	1
7	2022-4	" " " " " " screw	2
8	202712A	" " " " " " hinge pin	1
9	5084	" " " " " " screw	1
10	202757	" " " " " " thrust washer	1
11	1216	" " " " " " " " " " screw	1
12	202922	" " " " " " " " thrust washer	1
13	202622B	" " " " shaft	1
14	202178	" " " " oil wick	1
15	202081	" " " " felt	1
16	202623A	" " " " bushing (front)	1
17	204054	" " " " " (rear)	1
18	202626A	" " " " connection	1
19	5219	" " " " clamp screw	1
20	202175	" " " " oil wick	1
21	202827	" " lever	1
22	202625	" " " " hinge pin	1
23	202176	" " " " " " oil wick	1
24	5146	" " " " " " screw	1
25	202914	" " " " guide	1
26	202915	" " " " oil felt	1
27	202916	" " " " " " retainer	1
28	1231	" " " " " " " " screw	1
29	202177	" " " " " " wick	2
30	202917	" " " " bushing (front)	1
31	5305	" " " " " " " " clamp screw	1
32	202918	" " " " " " bracket	1
33	2133-1	" " " " " " removing screw	1
34	202926	" " " " " " cone pin	2
35	5095	" " " " " " screw	2
36	202919	" " " " " " bushing (rear)	1
37	202920	" " " " " " " " retainer	1
38	202921	" " " " " " " " oil stopper	1
39	202174	" " " " " " " " " " oil wick	1
40	* * 202874	" " looper #1	1
41	5220	" " looper screw	1
42	201048A	" " " " thread eyelet, complete with 201048A-1	1
43	201048A	" " " " " " eyelet, complete with 201048A-1	1
44	1459	" " " " " " eyelet screw	1
	202409	" " " " " " tension, complete with 201035A, 202278, 201068, 201039, 201482x2 & 5082A	1
45	201035A	" " " " " " tension nut	1
46	202278	" " " " " " spring bushing	1
47	201068	" " " " " " (weak)	1
48	201039	" " " " " " cup	1
49	201482	" " " " " " disc	2
50	5082A	" " " " " " post	1
51	202849	" " " " " " guide	1
52	201089	" " " " " " guide (left)	1
53	2921	" " " " " " " " screw	1
54	202875	" " " " " " " " washer	1
55	202859	" " " " " " (right)	1
56	2921	" " " " " " " " screw	1
57	202875	" " " " " " " " washer	1
58	202829A	" " " " " " take-up	1
59	5064	" " " " " " screw	1
60	202858	" " " " " " holder	1
61	2921	" " " " " " " " screw	1



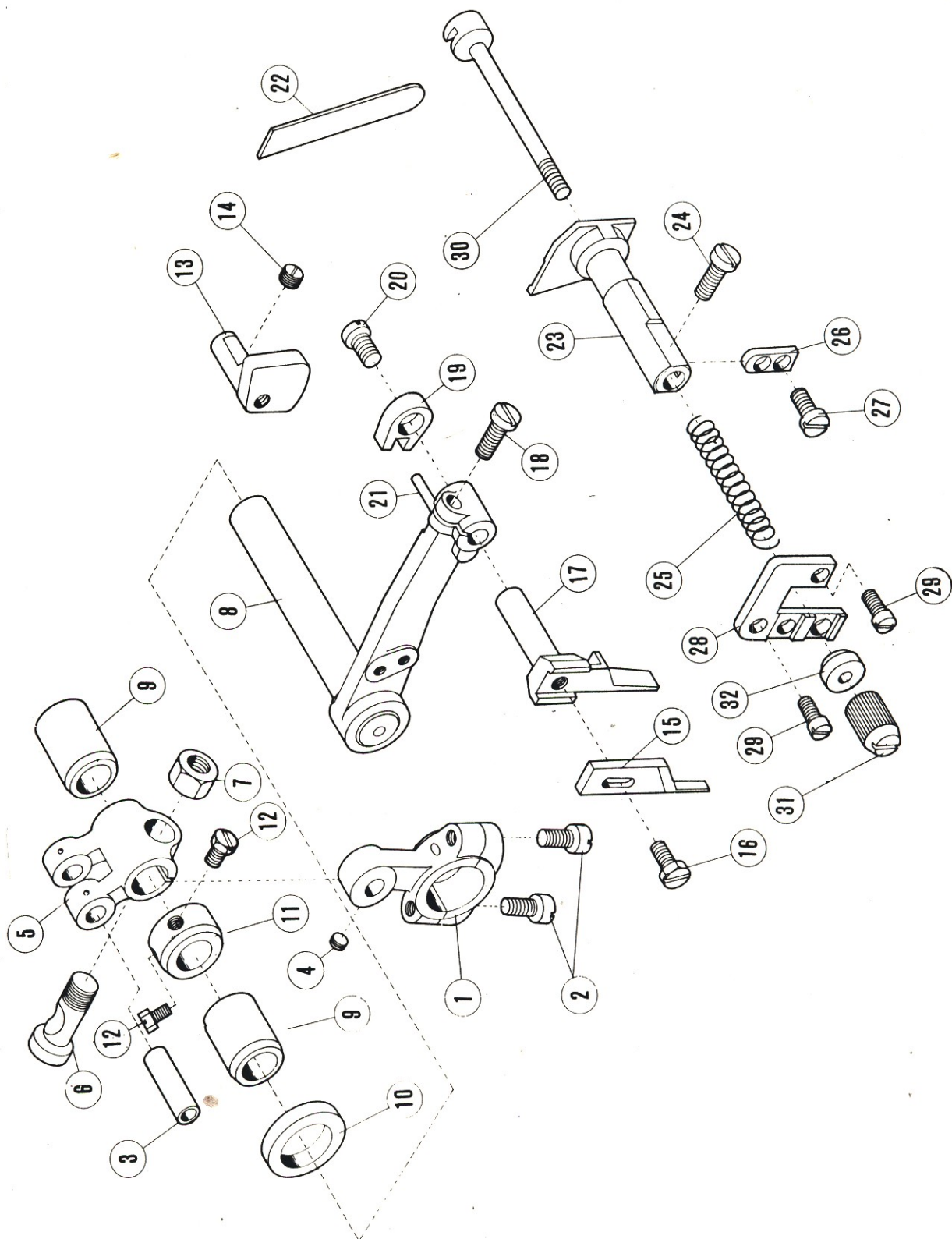
LEFT LOOPER DRIVE MECHANISM

Ref. No.	Parts No.	Name	Qt.
1	201073 B	Left looper drive connection	1
2	5002	" " " " cap screw (large)	2
3	1170-1	" " " " " " (small)	2
4	201074 A	" " " " guide	1
5	1156	" " " " " screw	1
6	202286	" " " " " " washer	1
7	201075	" " " " ball stud	1
8	5048	" " " " " " screw	1
9	201079 A	" " " " crank	1
10	5048	" " " " " screw	2
11	201080	" " " " shaft	1
12	201081 A	" " " " " bushing	2
13	202923	" " " " " housing	1
14	201084 A	" " " lever	1
15	5274	" " " " clamp screw	1
16	* * 202861	" " " " " looper	1
17	5328	" " " " " screw	1
18	201048 A	" " " " thread eyelet (upper), complete with 201048A-1	1
19	201048 A	" " " " " (lower), complete with 201048A-1	1
20	1459	" " " " " (lower) screw	1
	202480	" " " " " tension, complete with 201035A, 202278, 201086, 201039, 201482x2 & 5082A	1
21	201035 A	" " " " " tension nut	1
22	202278	" " " " " spring bushing	1
23	201086	" " " " " (middle)	1
24	201039	" " " " " cup	1
25	201482	" " " " " disc	2
26	5082 A	" " " " " post	1
27	202849	" " " " " guide	1
28	201089	" " " " " guide (right)	1
29	2921	" " " " " " screw	1
30	202875	" " " " " " washer	1
31	202860	" " " " " (left)	1
32	2921	" " " " " " screw	1
33	202875	" " " " " " washer	1
34	202830 A	" " " " " take-up	1
35	2921	" " " " " " screw	1
36	201088	" " " " " bracket	1
37	1202	" " " " " " screw	1
38	201091	" " " " " tube	1
39	1892	" " " " " screw	1
40	201092 A	" " " " " bracket	1
41	1175-2	" " " " " " screw	2



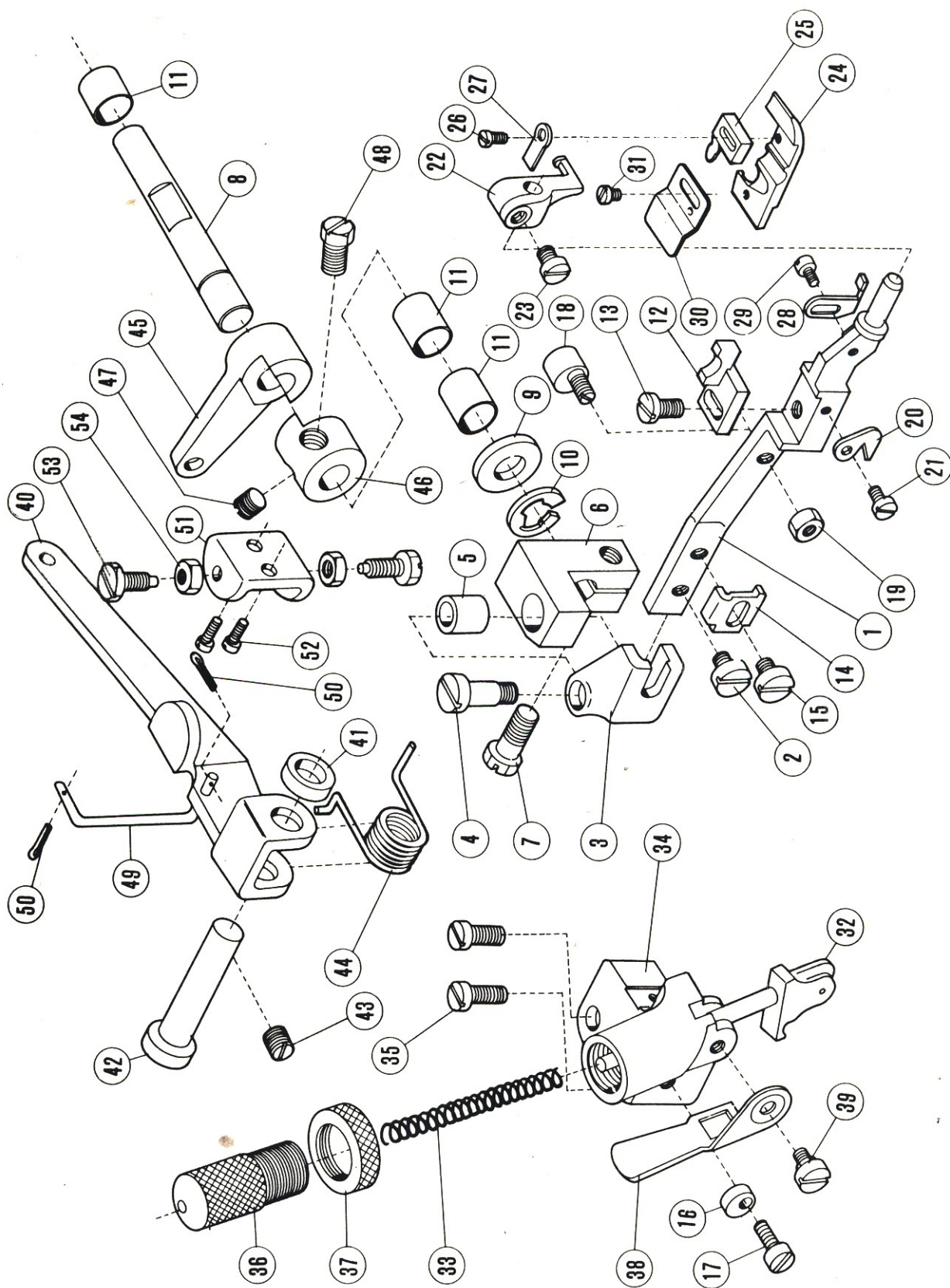
MAIN AND DIFFERENTIAL FEED DRIVE MECHANISM

Ref. No.	Parts No.	Name	Qt.
1	201093A	Main feed bar, complete with 201093-1A	1
2	** 201094B	" " dog	1
3	1202	" " " screw	1
4	** 202634A	Auxiliary feed dog	1
5	5086	" " " screw	1
6	201096A	Differential feed bar, complete with 201093-1A	1
7	** 201097C	" " dog	1
8	1202	" " " screw	1
9	201098	Main feed connecting link	1
10	201099	" " " " bushing	1
11	201100	" " " " " screw	1
12	3044	" " " " " nut	1
13	200098	" " " " " washer	1
14	201101	Differential feed connecting link	1
15	201099	" " " " bushing	1
16	201100	" " " " " screw	1
17	3044	" " " " " nut	1
18	200098	" " " " " washer	1
19	** 201103B-12	Main feed eccentric #12	1
20	** 201103B-10	Differential feed eccentric #10	1
21	5213	Feed eccentric lock nut	1
22	202924	" " " " washer	1
23	201106	" bar lift block	1
24	201107	" " guide block	2
25	202200	" " tilt adjust pin	1
26	2022	" " " " " screw	1
27	201109	" " guide (right)	1
28	1175-3	" " " " " screw	2
29	167066	" " " " " washer	2
30	202201A	" " " (left)	1
31	5095	" " " " " screw	2
32	201110	" " " oil wick tube	1
33	1435	" " " " " screw	1
34	202181	" " " " " oil wick	1
35	202202	" eccentric oil wick tube	1
36	202175	" " " " " oil wick	1
37	202203	" " " " " holder	1
38	1196	" " " " " screw	1



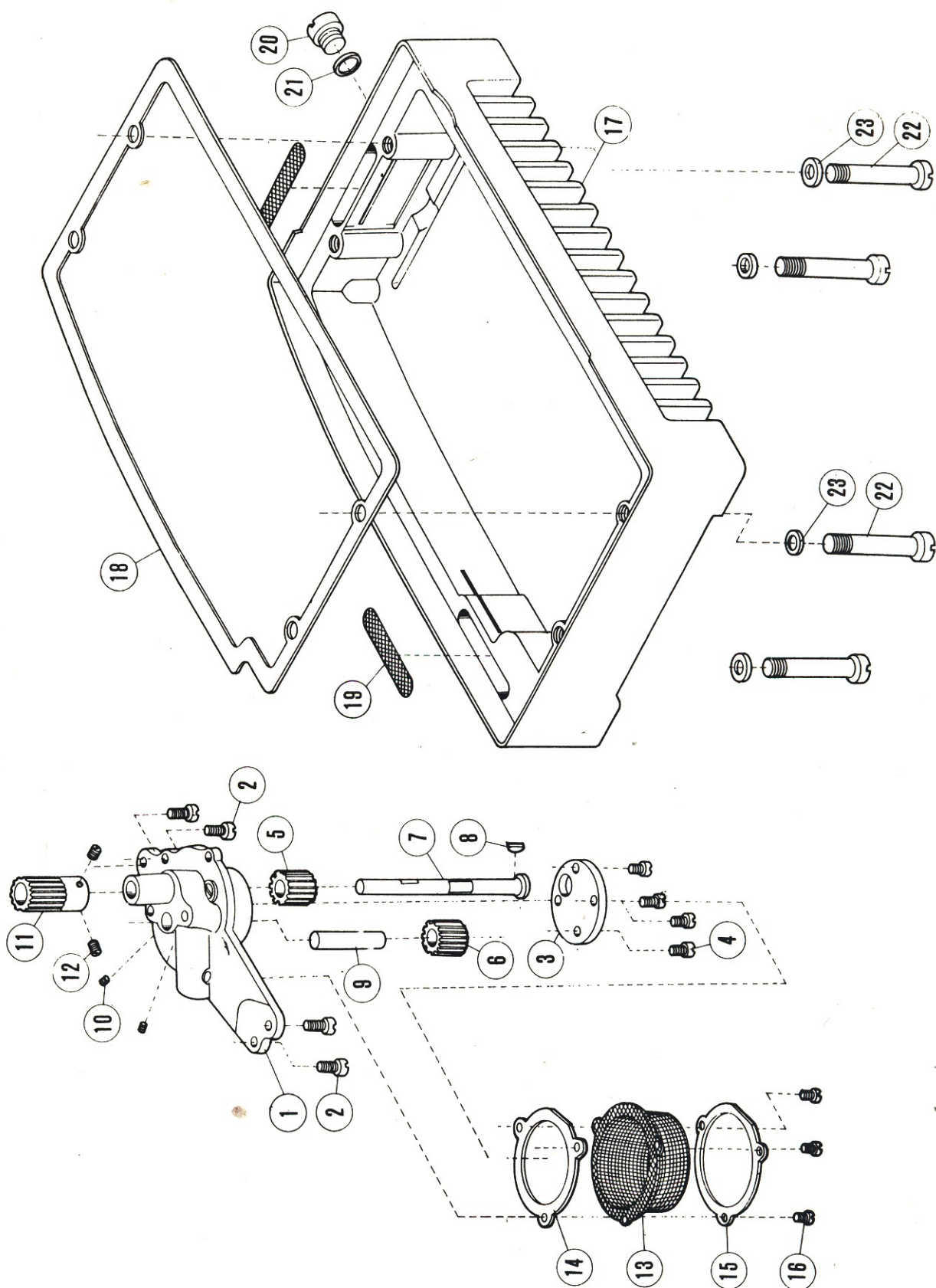
UPPER AND LOWER KNIFE DRIVE MECHANISM

Ref. No.	Parts No.	Name	Qt.
1	202925	Upper knife drive connection	1
2	5187	" " " " cap screw	2
3	202711A	" " " " hinge pin	1
4	1457	" " " " " " screw	1
5	201360A	" " " crank	1
6	5087	" " " " clamp screw	1
7	5181	" " " " " " nut	1
8	205292	" " lever, complete with 205148 & 205147	1
9	201115A	" " lever shaft bushing	2
10	202927	" " " " oil seal	1
11	201117	" " " " thrust collar	1
12	5084	" " " " " " screw	2
13	202636	" " " guide	1
14	2022	" " " " screw	1
15	* * 201121A	" knife	1
16	5088	" " screw	1
17	202637B	" " holder	1
18	1175-2	" " " screw	1
19	202638B	" " " guide, complete with 202381	1
20	1189	" " " guide screw	1
21	201125	" " " " pin	1
22	* * 202295	Lower knife	1
23	202739	" " holder	1
24	4009-1	" " " screw	1
25	201129	" " " spring	1
26	201130A	" " " " retainer	1
27	1175-3	" " " " " " screw	1
28	201131A	" " " guide	1
29	1175-3	" " " " screw	2
30	201132B	" " clamp stud (for all models except for model H300-20)	1
31	5260	" " " stud nut	1
32	201134	" " " " " washer	1



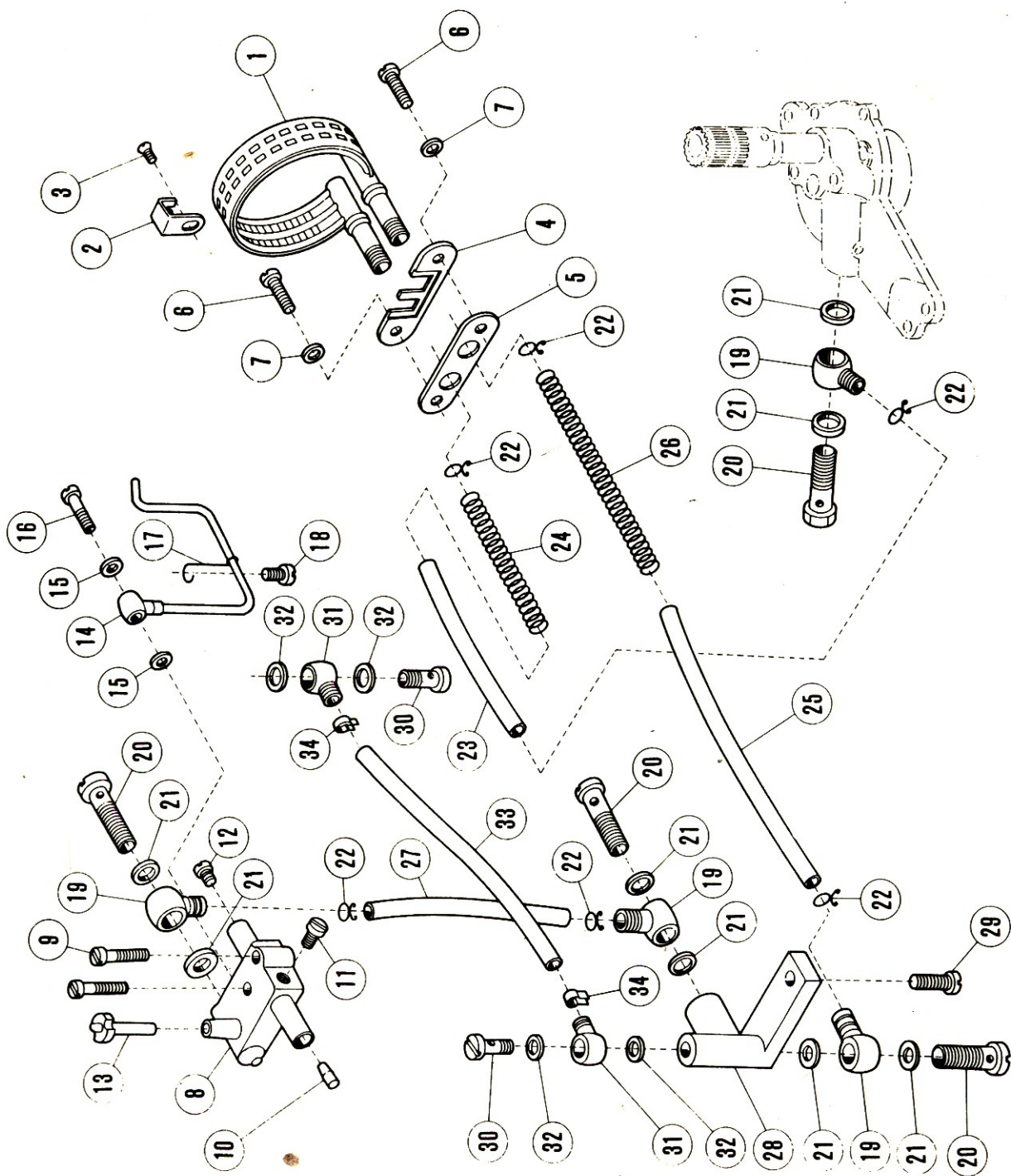
PRESSER FOOT AND LIFT MECHANISM

Ref. No.	Parts No.	Name	Qt.
1	202502 B	Presser arm	1
2	5214	" " screw	1
3	202505	" " swing-out connection	1
4	5164	" " " " hinge screw	1
5	201141	" " " " " " bushing	1
6	202575 A	" " " " bracket	1
7	5266	" " " " " screw	1
8	202574	Foot lift lever shaft	1
9	202576	" " " " thrust collar	1
10	202577	" " " " retaining ring	1
11	202589	" " " " bushing	3
12	202578	Presser arm guide	1
13	5117	" " " screw	1
14	202503	" " regulator	1
15	5214	" " " screw	1
16	202683	" " stopper	1
17	5345	" " " screw	1
18	5258	" " regulating screw (eccentric)	1
19	5137	" " " " nut	1
20	202451	Chain cutter knife	1
21	2921	" " " screw	1
22	202504 A	Presser foot holder	1
	205317	" " holder } refer to page 36	1
23	4009-1	" " holder clamp screw	1
24	** 201152 E	" foot	1
25	** 201155 C	" " chaining-off finger	1
26	5089	" " " " screw	1
27	201156	" " hinge spring	1
28	202512 A	" " regulator	1
29	1229	" " " screw	1
30	** 205342	" " uncurler	1
31	5030	" " " screw	1
32	202507	" bar, complete with 202508, 202509, 202778 & 202779	1
33	201148 A	" bar spring	1
34	202518 A	" " housing	1
35	2903	" " " screw	2
36	202510	Pressure regulating thumb screw	1
37	202871	" " " " lock nut	1
38	202511	Hand lift lever	1
39	5256	" " " screw	1
40	201160 B	Foot lift lever	1
41	202868	" " " hinge pin washer	1
42	201161	" " " " pin	1
43	2022	" " " " " screw	1
44	201162 A	" " " spring	1
45	201163	" " intermediate lever	1
46	201164 A	" " " " collar	1
47	2022	" " " " " screw	1
48	2022-4	" " " " " " (with hex. head)	1
49	201165	" " lever connecting pin	1
50	201166	" " " " " split-pin	2
51	201167 A	" " " bracket	1
52	5142	" " " " screw	2
53	5097	" " " regulating screw	2
54	3044	" " " " " nut	2



(1) PUMP LUBRICATING MECHANISM

<u>Ref. No.</u>	<u>Parts No.</u>	<u>Name</u>	<u>Qt.</u>
	205378	Gear pump, complete with parts of Ref. Nos. 1 to 12	1
1	* 201288 A	" pump housing, complete with 201548x2, 201289A, 201290A, 2213-1x2, 201291 & 201292	1
2	2213-1	" pump housing screw	4
3	* 201293 A	" " casing plate	1
4	5117	" " " " screw	4
5	* 201294	Pump gear (right)	1
6	* 201295	" " (left)	1
7	* 201296	" " shaft (long)	1
8	* 201009	" " " " key	1
9	* 201297	" " " (short)	1
10	1458	" " " " screw	2
11	* 201299	Worm wheel	1
12	5060	" " screw	2
13	201338	Oil screen filter, complete with 201339 & 201340	1
14	201311	" " filter gasket	1
15	201341	" " " frame	1
16	1175-2	" " " screw	3
17	201334 B	Oil pan	1
18	201335	" " gasket	1
19	201487	" " filter	2
20	5138 B	" drain plug screw	1
21	202287 A	" " " " washer	1
22	5150 B	" pan bolt	4
23	204806	" " " washer	4



(2) PUMP LUBRICATING MECHANISM

<u>Ref. No.</u>	<u>Parts No.</u>	<u>Name</u>	<u>Qt.</u>
1	201342 B	Oil cooler assembly, complete with 201343B, 201344B & 201484	1
2	201345 A	" " tube clamp	1
3	3001	" " " " screw	1
4	201315	" " retaining plate	1
5	201316	" " " " gasket	1
6	5152	" " " " screw	2
7	200149	" " " " " washer	2
8	201321 A	" distributor	1
9	5095	" " screw	2
10	202903	" " oil plug	1
11	201323	" " " splash screw (right)	1
12	201324	" " " " " (front)	1
13	202794	" splash indicator, complete with 202792 & 202793	1
14	201327	Worm gear oil tube, complete with 201757	1
15	201759	" " " tube joint washer	2
16	201758	" " " " joint	1
17	202208	" " " " clamp	1
18	5117	" " " " " screw	1
19	201300	Oil tube joint	4
20	201301	" " " oil splash screw	4
21	201302	" " " " " " washer	8
22	201303	" " clamp	6
23	201319 A	" pump tube	1
24	201304	" " " spring	1
25	202929	" tube, for 201212C	1
26	202930	" tube spring	1
27	202931	" distributor tube	1
28	202928	" distributor, for 201212C	1
29	1156	" distributor screw	1
30	200152	" " tube joint oil splash screw	2
31	200136	" " " joint	2
32	200138	" " " " oil splash screw washer	4
33	200134 A	" distributing tube	1
34	202199	" " " spring	2

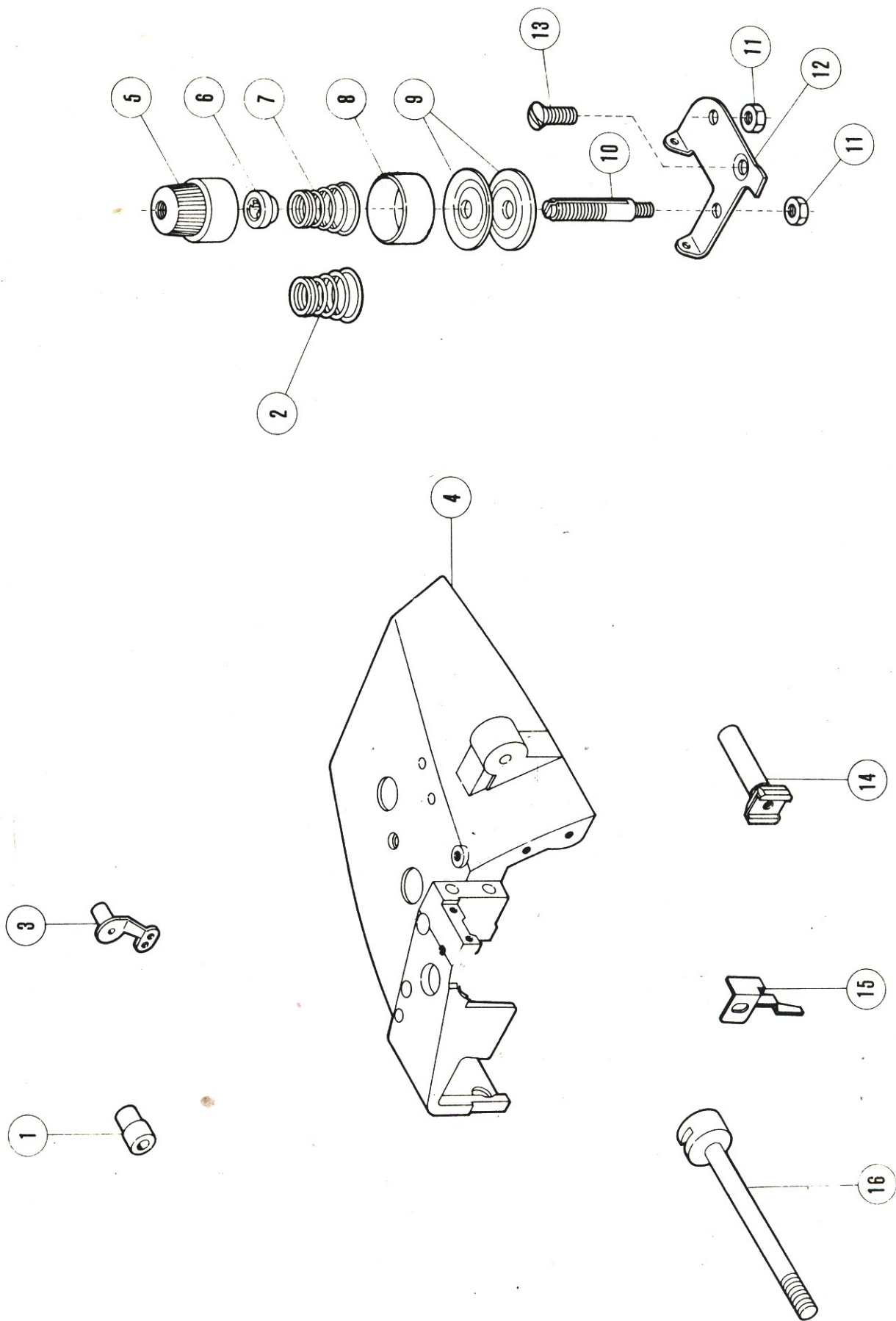
SPECIFIC PART ASSORTMENTS

On pages 26 to 31 is shown specific part assortments basing on stitch formation or similar operational specification.

Specific parts described in the same assortment are interchangeable among machine models headed top of the assortment unless specific model name is given next to the part name. Accordingly all machine models described in the same assortment have same parts except organization parts.

In addition to specific parts shown on page 26, plain feed drive mechanism used in models H300-14, -18 & -19 are illustrated and described on pages 28 to 29 and needle and thread lubricator for models H300-81, -85, -85AN, -85G & -89 on pages 30 to 31.

Presuming the machine model H300-01 as an original machine model, parts whose numbers are marked with © should be replaced with the ones already in the original model and parts with ○ should be additionally used to the original model.



PARTS FOR MODELS H300-03, -14 AND -18 ONLY

<u>Ref. No.</u>	<u>Parts No.</u>	<u>Name</u>	<u>Ot.</u>
1	○ 201154	Main feed connecting link bushing, for model H300-03	1
2	○ 201086	Needle thread tension spring (middle)	1
	○ 201068	Left looper thread tension spring (light)	1

PARTS FOR MODELS H300-05, -12, -25, -52, -55, -85 AND -85AN ONLY

3	○ 201241	Needle thread guide, complete with 201242 & 201046	1
4	○ 202520 A	Machine top cover	1
	○ 202478	Needle thread tension, complete with 201035A, 202278, 201037, 201039, 201482x2 & 5082A	1
5	○ 201035 A	" " tension nut	1
6	○ 202278	" " " spring bushing	1
7	○ 201037	" " " " (heavy)	1
8	○ 201039	" " " " cup	1
9	○ 201482	" " " disc	2
10	○ 5082 A	" " " post	1
11	○ 3044	" " " nut	2
12	○ 201243 A	" " " guide	1
13	○ 1732	" " " screw	1

PARTS FOR MODEL H300-06 ONLY

14	○ 202848	Upper knife clamp
15	○ 201284	Chip guard

PARTS FOR MODELS H300-09, -07, -11, -51, -59 AND -89 ONLY

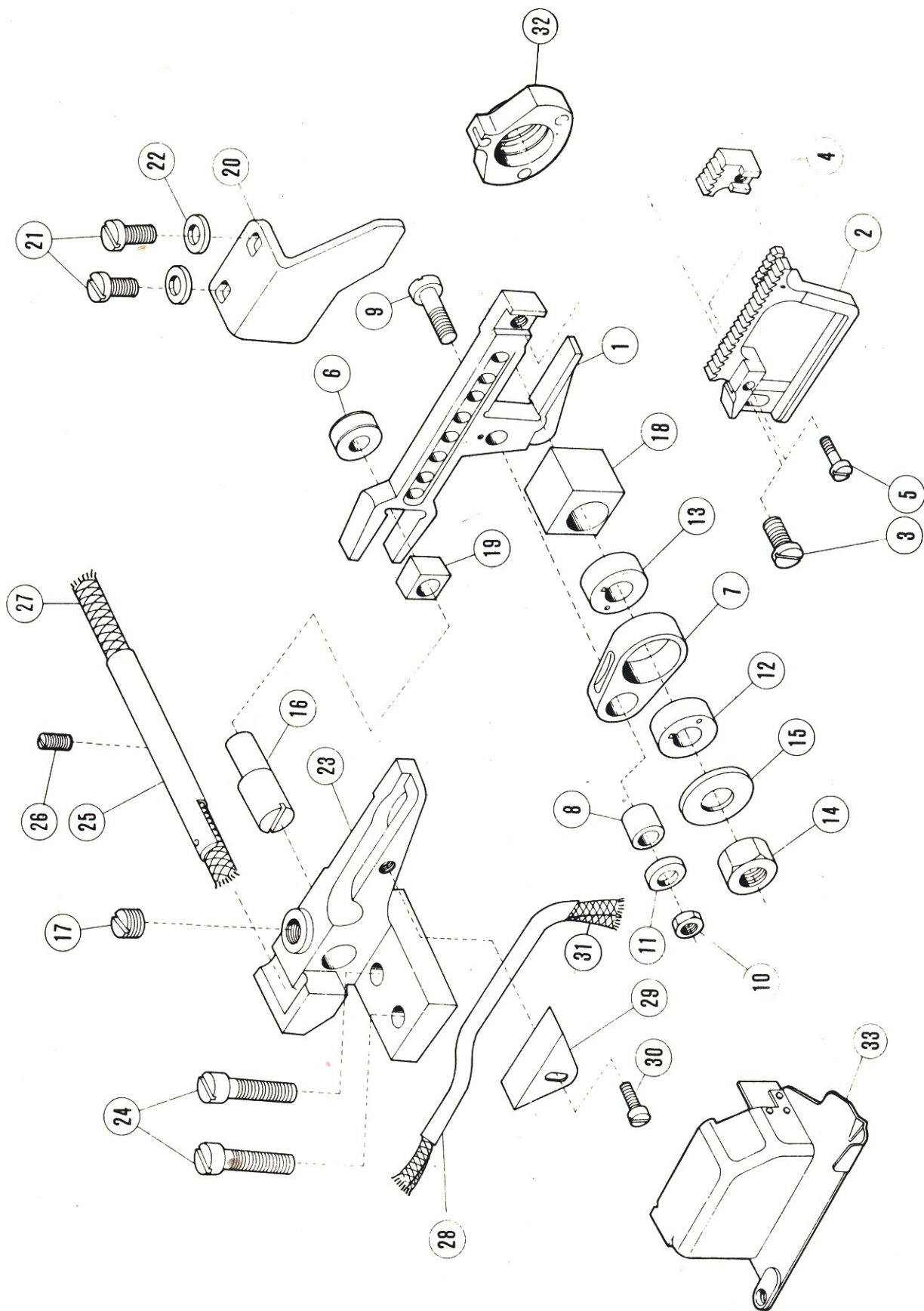
Ref. No.	Parts No.	Name	Qt.
3	○ 201241	Needle thread guide, complete with 201242 & 201046	1
4	○ 202520	Machine top cover	1
	○ 202478	Needle thread tension, complete with 201035A, 202278, 201037, 201039, 201482x2 & 5082A	1
5	○ 201035A	" " tension nut	1
6	○ 202278	" " " spring bushing	1
7	○ 201037	" " " " (heavy)	1
8	○ 201039	" " " " cup	1
9	○ 201482	" " " disc	1
10	○ 5082A	" " " post	2
11	○ 3044	" " " nut	1
12	○ 201243A	" " " guide	2
13	○ 1732	" " " screw	1

PARTS FOR MODEL H300-10 ONLY

14	○ 202848	Upper knife holder	1
15	○ 201284	Chip guard	1
3	○ 201241	Needle thread guide, complete with 201242 & 201046	1
4	○ 202520A	Machine top cover	1
	○ 202478	Needle thread tension, complete with 201035A, 202278, 201086, 201039, 201482x2 & 5082A	1
5	○ 201035A	" " tension nut	1
6	○ 202278	" " " spring bushing	1
7	○ 201086	" " " (middle)	1
8	○ 201039	" " " cup	2
9	○ 201482	" " " disc	1
10	○ 5082A	" " " post	2
11	○ 3044	" " " nut	1
12	○ 201243A	" " " guide	2
13	○ 1232	" " " screw	1

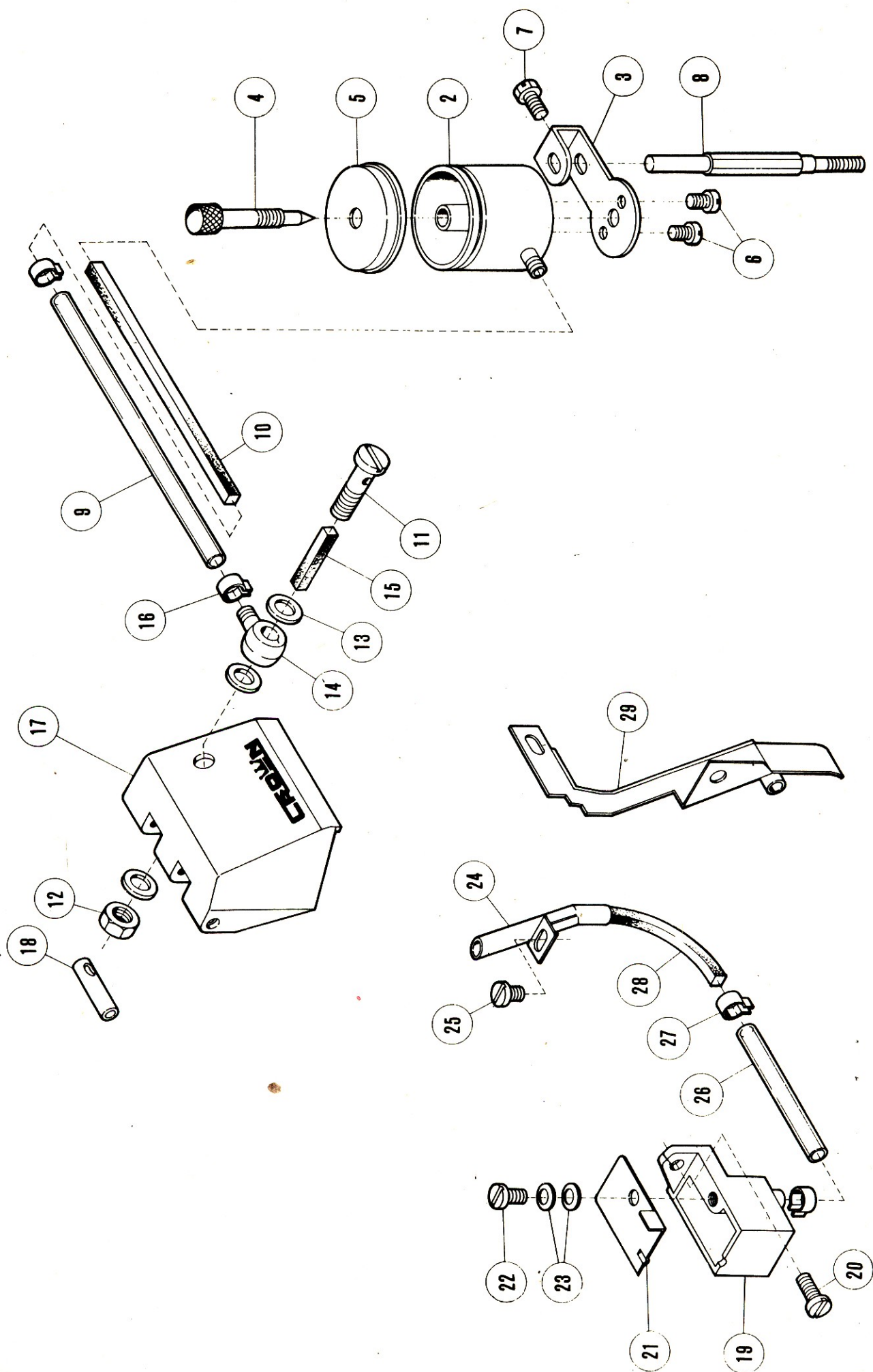
PARTS FOR MODEL H300-20 ONLY

16	○ 202590	Lower knife clamp stud	
----	----------	------------------------	--



PLAIN FEED DRIVE MECHANISM FOR MODELS H300-14, -18 AND -19 ONLY

Ref. No.	Parts No.	Name	Qt.
1	201093 A	Plain feed bar	1
2	* * 205356	" " dog	1
3	1202	" " " screw	1
4	* * 202671	Auxiliary feed dog	1
5	○ 5086	" " " screw, for model H300 -18	1
	○ 5335	" " " screw, for models H300-14 & -19	1
6	○ 202566	Feed bar tilt adjust pin collar	1
7	201098	Plain feed bar connecting link	1
8	○ 202567	" " " " " bushing	1
9	○ 202310	" " " " " " screw	1
10	3044	" " " " " " nut	1
11	200098	" " " " " " " washer	1
12	○ 202568	" " " " " " collar	1
13	○ 201103 B-6	Feed eccentric #6	1
14	5213	" " nut	1
15	202924	" " " washer	1
16	202200	" bar tilt adjust pin	1
17	2022	" " " " " screw	1
18	201106	" " lift block	1
19	201107	" " guide block	1
20	201109	" " " (right)	1
21	1175-3	" " " " " screw	2
22	167066	" " " " " washer	2
23	202201 A	" " " (left)	1
24	5095	" " " " " screw	2
25	201110	" " " oil wick tube	1
26	1458	" " " " " " screw	1
27	202181	" " " " " wick	1
28	202202	" eccentric oil wick tube	1
29	202203	" " " " " holder	1
30	1196	" " " " " " screw	1
31	202175	" " " wick	1
32	○ 202943	Crankshaft bearing (left) retainer	1
33	○ 202944	Feed bar cover	1



NEEDLE AND THREAD LUBRICATOR

<u>Ref. No.</u>	<u>Parts No.</u>	<u>Name</u>	<u>Qt.</u>
1	○ 202476-1	Silicone lubricant reservoir (upper)	1
2	○ 202476-2	" " " " bracket	1
3	○ 202476-3	" " regulator	1
4	○ 202476-4	" " reservoir (upper) cap cover	1
5	○ 1216	" " " " assembly screw	1
6	○ 2193	" " " " screw	2
7	○ 202461	" " " " screw stud	1
8	○ 202029	" " tube	1
9	○ 200633	" " oil felt	1
10	○ 202878	" " joint screw	1
11	○ 5020	" " " " nut	1
12	○ 200138	" " " " " washer	1
13	○ 200136	" " joint	3
14	○ 202473	" " felt	1
15	○ 200155	" " tube clamp	1
16	○ 202877 A	Upper knife cover	2
17	○ 202468	Needle thread tube	1
18	○ 202455	Silicone lubricant reservoir (lower)	1
19	○ 5117	" " " " screw	1
20	○ 202456	" " " " cap cover	1
21	○ 5184	" " " " " " screw	1
22	○ 201191	" " " " " " " washer	1
23	○ 202745 A	" " tube, complete	2
24	○ 5091	" " tube screw	1
25	○ 202472	" " " (lower)	1
26	○ 200155	" " " " clamp	1
27	○ 200633	" " felt	2
28	● 202879	Chip guard (left)	1

IN ORDERING ORGANIZATION PARTS

On pages 33 to 35 will be found illustrations of organization parts and list of organization parts on pages 36 to 41, which enables you to know necessary parts for repair or converting your machine model to another model or gauge.

Note

1. Needle drive arm and its relating parts (not shown in list of organization)

Needle drive arm and its relating parts vary with number of needles used, or Needle gauge and overlock seam width as specified in chart above.

2. Meaning of words or abbreviations

Overlock seam width means the distance from needle drop point* to the edge of material to be trimmed by knives.
*Righthand needle drop point in case of 2-needle machine.

Type of feed dog

2N shows the type of differential feed dog-Two-row Narrow.

2W shows the type of differential feed dog - Two-row Wide.

3L shows the type of differential feed dog - Three-row Long.

3S shows the type of differential feed dog - Three-row Short.

1R shows One-Row of feed dog or plain feed dog, or type of differential feed dog is One-Row.

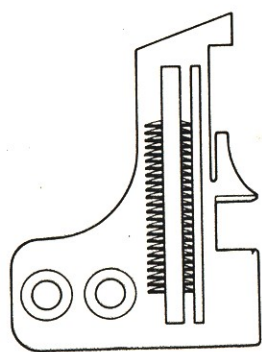
Feed eccentric "M" stands for Main feed eccentric.

Feed eccentric "D" stands for Differential feed eccentric.

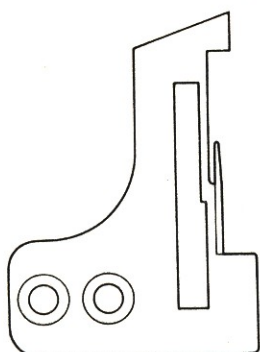
3. On ordering feed eccentrics.

List of organization parts on pages 36 to 41 contains size number of feed eccentric only at the column of feed eccentric, and it is recommended to specify part number in addition to size number on ordering feed eccentrics, e.g., 201103B-10 for feed eccentric size #10, 201103B-12 for size #12, etc..

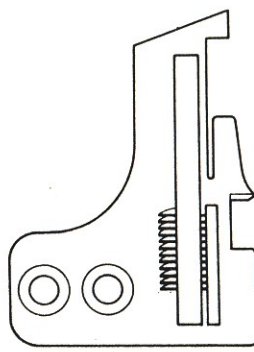
4. Caution to marks * and ☆ preceeding to part numbers of presser foot in list of organization parts on pages 36 to 41.
Presser foot whose number is marked with * should be used with presser foot holder (part number #202504A, Page 19 Ref. No. 22).
Presser foot whose number is marked with ☆ should be used with presser foot holder (part number #205317, Page 19 Ref. No. 22).



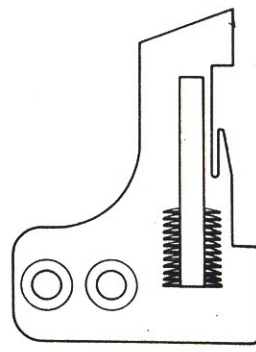
1



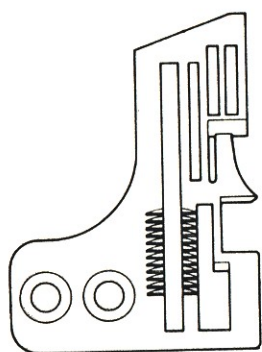
5



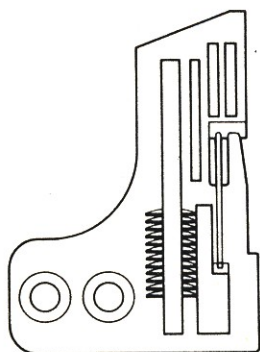
9



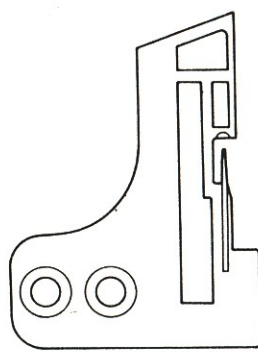
13



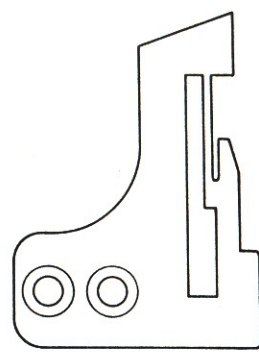
2



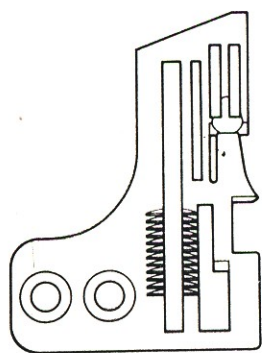
6



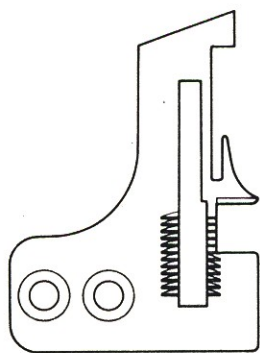
10



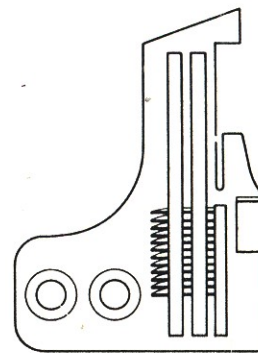
14



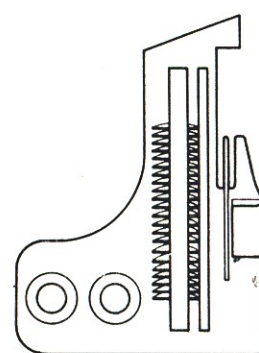
3



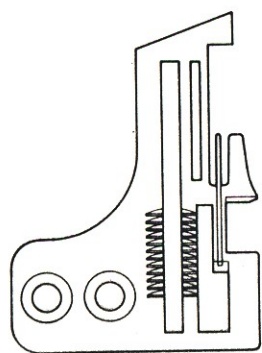
7



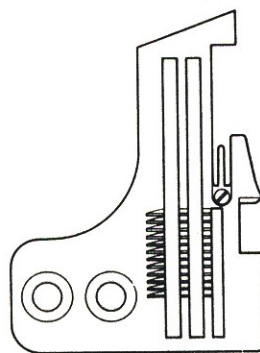
11



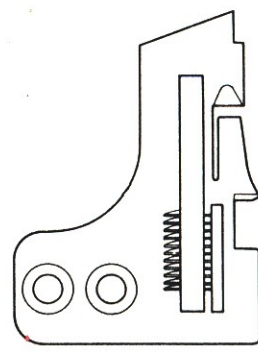
15



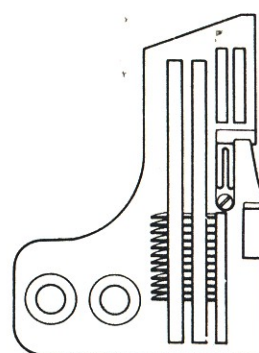
4



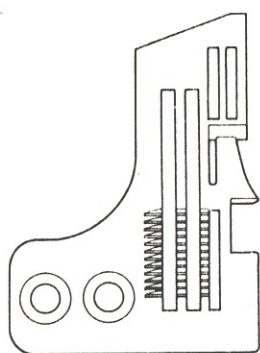
8



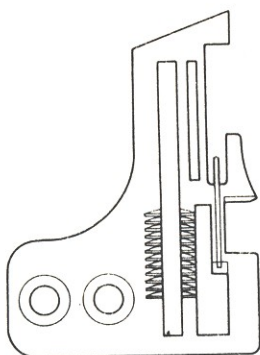
12



16



17



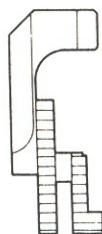
21



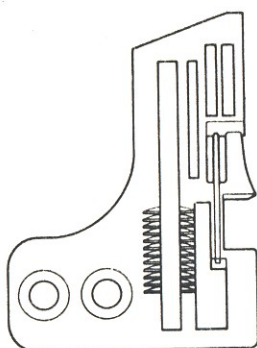
27



32



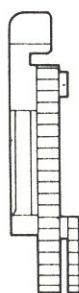
37



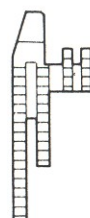
18



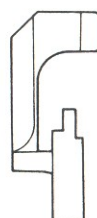
22



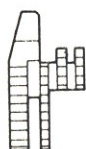
28



33



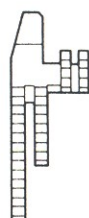
38



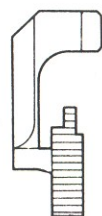
23



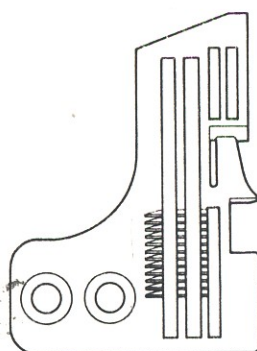
29



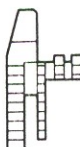
34



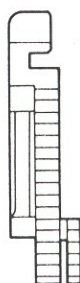
39



19



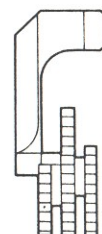
24



30



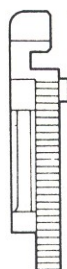
35



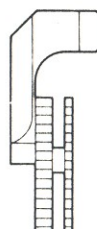
40



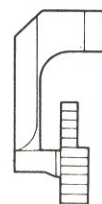
25



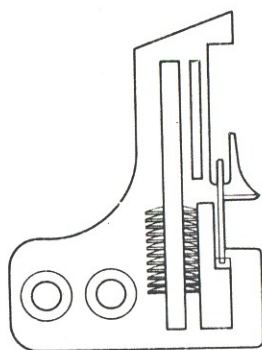
31



36



41



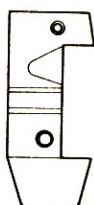
20



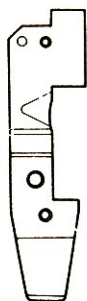
26



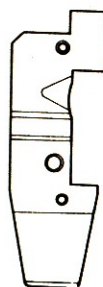
42



47



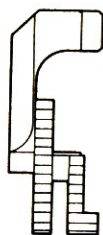
52



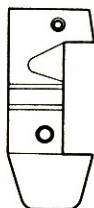
57



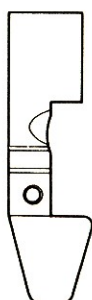
64



43



48



53



58



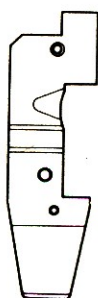
65



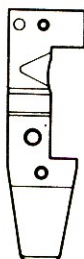
66



44



49



54



59



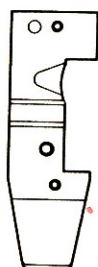
67



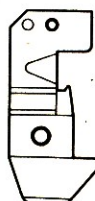
60



45



50



55



61



68



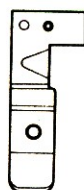
69



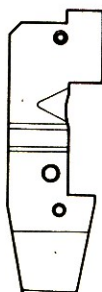
70



46



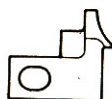
51



56



62



63



71



72



73



81



82



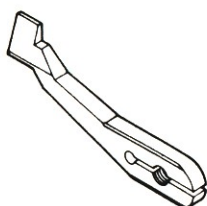
83



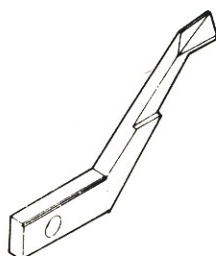
74



26



75



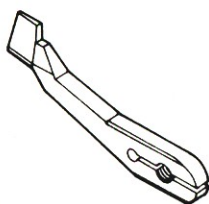
78



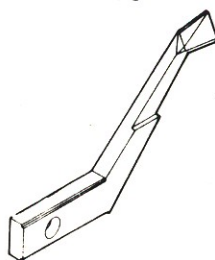
84



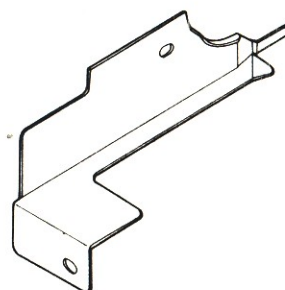
85



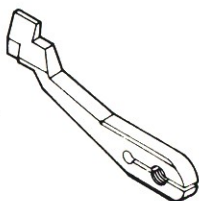
76



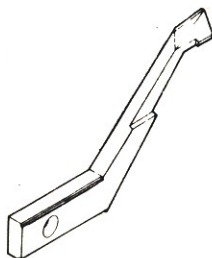
79



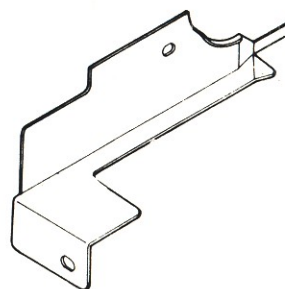
87



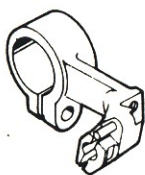
77



80



88



89



90



91



92

LIST OF ORGANIZATION PARTS

Model	Gauge (Needle gauge × Seam width)	Feed dog		Page	Ref. No.	Needle plate	Page	Ref. No.	Main feed dog	Page	Ref. No.	Differential feed dog	Page	Ref. No.	Auxiliary feed dog
		Type	Pitch												
H300-01	2 mm	2 N	1.6mm	33	1	202616	34	22	201094 B	34	36	201097 C	35	45	202634 A
"	3 mm	"	"	"	"	202617	"	"	"	"	"	"	"	"	"
"	4 mm	"	"	"	"	202618	"	"	"	"	"	"	"	"	"
H300-02	2 mm	"	"	"	"	202616	"	"	"	"	"	"	"	"	"
"	3 mm	"	"	"	"	202617	"	"	"	"	"	"	"	"	"
"	4 mm	"	"	"	"	202618	"	"	"	"	"	"	"	"	"
H300-04	3 mm	2 W	"	"	2	205231	"	23	202798	"	37	202854 A			
H300-03	3 mm	"	"	"	3	205320	"	24	205248	"	"	"			
"	4 mm	"	"	"	"	205321	"	"	"	"	"	"			
"	5 mm	"	"	"	"	205322	"	"	"	"	"	"			
"	6 mm	"	"	"	"	205323	"	"	"	"	"	"			
H300-05	1.5mm × 3 mm	"	"	"	4	202674	"	22	201094 B	"	"	"	35	45	202634 A
"	2 mm × 3 mm	"	"	"	"	202702	"	"	"	"	"	"	"	"	"
"	2 mm × 4 mm	"	"	"	"	202675	"	"	"	"	"	"	"	"	"
H300-06	1 mm	1 R	"	"	5	201490 A	"	25	202844 A	"	38	202845 A			
H300-09	2 mm × 3 mm	2 W	1.6mm	"	4	202702	"	22	201094 B	"	37	202854 A	35	45	202634 A
"	2 mm × 4 mm	"	"	"	"	202675	"	"	"	"	"	"	"	"	"
H300-07	2 mm × 3 mm	"	"	"	6	205246	"	23	202798	"	"	"			
H300-10	0.8mm × 1.5mm	1 R	1.25mm	"	7	201274 A	"	26	202529 A	"	39	202530 B	35	45	202634 A
"	1.2mm × 1.5mm	"	"	"	"	201347 A	"	"	"	"	"	"	"	"	"
H300-11	2 mm × 3 mm	3 L	1.6mm	"	8	205255	"	27	202543 D	"	40	202544 D	"	"	"
"	2 mm × 4 mm	"	"	"	"	202554 E	"	"	"	"	"	"	"	"	"
"	2 mm × 5 mm	"	"	"	"	202499 E	"	"	"	"	"	"	"	"	"
H300-12	2 mm × 3 mm	"	"	"	"	205255	"	"	"	"	"	"	"	"	"
"	2 mm × 4 mm	"	"	"	"	202554 E	"	"	"	"	"	"	"	"	"

[illegible]

LIST OF ORGANIZATION PARTS

Model	Gauge (Needle gauge × Seam width)	Feed dog		Page	Ref. No.	Needle plate	Page	Ref. No.	Main feed dog	Page	Ref. No.	Differential feed dog	Page	Ref. No.	Auxiliary feed dog
		Type	Pitch												
H300-14	3 mm	2 N	2 mm	33	9	205357	34	28	205356				35	44	202671
"	4 mm	"	"	"	"	205358	"	"	"				"	"	"
"	5 mm	"	"	"	"	205359	"	"	"				"	"	"
"	6 mm	"	"	"	"	205360	"	"	"				"	"	"
H300-16	1.5 mm	1 R		"	10	202782	"	29	202783	34	38	202845 A	"	46	202784
H300-17	3 mm	3 L	1.6 mm	"	11	202542 E	"	27	202543 D	"	40	202544 D	"	45	202634 A
"	4 mm	"	"	"	"	202546 E	"	"	"	"	"	"	"	"	"
"	5 mm	"	"	"	"	202596 E	"	"	"	"	"	"	"	"	"
"	6 mm	"	"	"	"	202597 E	"	"	"	"	"	"	"	"	"
H300-18	3 mm	1 R	2 mm	"	12	205365	"	30	205364						
"	4 mm	"	"	"	"	205366	"	"	"						
"	5 mm	"	"	"	"	205367	"	"	"						
"	6 mm	"	"	"	"	205368	"	"	"						
H300-19	2.5 mm	"	1.6 mm	"	13	202553 A	"	31	202552				35	45	202634 A
H300-20	3 mm	"	"	"	14	202582	"	32	202584	34	41	202585 A			
"	4 mm	"	"	"	"	202583	"	"	"	"	"	"			
H300-25	2 mm × 2 mm	2 N	"	"	15	205256	"	22	201094 B	"	36	201097 C	35	45	202634 A
"	2 mm × 3 mm	"	"	"	"	205257	"	"	"	"	"	"	"	"	"
H300-51	2 mm × 4 mm	3 L	"	"	16	205243	"	33	205250	"	40	202544 D			
"	2 mm × 5 mm	"	"	"	"	205244	"	"	"	"	"	"			
H300-52	2 mm × 4 mm	"	"	"	"	205243	"	"	"	"	"	"			
H300-53	3 mm	3 S	"	34	17	205235	"	34	205249	35	42	202535 C			
"	4 mm	"	"	"	"	205236	"	"	"	"	"	"			
"	5 mm	"	"	"	"	205237	"	"	"	"	"	"			
"	6 mm	"	"	"	"	205238	"	"	"	"	"	"			

[illegible]

Page	Ref. No.	Needle guard (front)	Page	Ref. No.	Needle guard (rear)	Page	Ref. No.	Upper knife	Page	Ref. No.	Lower knife	Page	Ref. No.	Feed eccentric		Page	Ref. No.	Fabric guard	Model
														M	D				
35	75	201248B	35	78	201249B	35	81	201121A	35	84	202295	35	86	# 6		35	87	202513B	H300-14
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	83	202527	"	85	201127	"	"	# 12	# 14	"	"	"	H300-16
"	"	"	"	"	"	"	81	201121A	"	"	"	"	"	"	# 10	"	"	"	H300-17
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	# 6		"	"	"	H300-18
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	83	202527	"	"	"	"	"	# 10		"	"	"	H300-19
"	"	"	"	"	"	"	"	"	"	84	202295	"	"	# 8	# 8	"	"	"	H300-20
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	77	201250B	"	80	201251B	"	81	201121A	"	"	"	"	"	# 12	# 10	"	"	"	H300-25
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	88	202795A	H300-51
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	H300-52
"	75	201248B	"	78	201249B	"	"	"	"	"	201127	"	"	"	"	"	"	"	H300-53
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	202295	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"

LIST OF ORGANIZATION PARTS

Model	Gauge (Needle gauge × Seam width)	Feed dog		Page	Ref. No.	Needle plate	Page	Ref. No.	Main feed dog	Page	Ref. No.	Differential feed dog	Page	Ref. No.	Auxiliary feed dog
		Type	Pitch												
H300-54	3 mm	2 W	1.6mm	33	2	205231	34	23	202798	34	37	202854 A			
"	4 mm	"	"	"	"	205232	"	"	"	"	"	"			
"	5 mm	"	"	"	"	205233	"	"	"	"	"	"			
"	6 mm	"	"	"	"	205234	"	"	"	"	"	"			
H300-55	1.5mm × 3 mm	"	"	34	18	202981	"	"	"	"	"	"			
"	2 mm × 3 mm	"	"	"	"	202982	"	"	"	"	"	"			
"	2 mm × 4 mm	"	"	"	"	202983	"	"	"	"	"	"			
H300-57	3 mm	3 L	"	"	19	205239	"	33	205250	"	40	202544 D			
"	4 mm	"	"	"	"	205240	"	"	"	"	"	"			
"	5 mm	"	"	"	"	205241	"	"	"	"	"	"			
"	6 mm	"	"	"	"	205242	"	"	"	"	"	"			
H300-59	2 mm × 3 mm	2 W	"	"	18	202982	"	23	202798	"	37	202854 A			
"	2 mm × 4 mm	"	"	"	"	202983	"	"	"	"	"	"			
H300-81	2 mm														
"	3 mm														
"	4 mm														
H300-85	1.5mm × 3 mm														
"	2 mm × 3 mm														
"	2 mm × 4 mm														
H300-85 ZAN	1.5mm × 2 mm	2 W	1.6mm	34	20	202899	34	35	202947	34	43	202948	35	45	202634 A
H300-85G	2 mm × 2 mm	"	"	"	21	202946	"	"	"	"	"	"	"	"	"
H300-89	2 mm × 3 mm														
"	2 mm × 4 mm														

Page	Ref. No.	Presser foot	Page	Ref. No.	Presser foot chaining off finger	Page	Ref. No.	Presser foot uncurlar	Page	Ref. No.	Presser foot fabric guard	Page	Ref. No.	Right looper mark	Page	Ref. No.	Left looper
35	49	★ 202799	35	59	201224 B	35	69	205342	35	71	201265 B	35	72	202874 #1	35	74	202861
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	35	60	201396 B	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	35	61	201310 A	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
35	56	★ 205253	"	59	201224 B	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	49	★ 202799	"	60	201396 B	"	"	"	"	"	"	"	"	202872 #3	"	"	"
"	"	"	"	61	201310 A	"	"	"	"	"	"	"	"	"	"	"	"

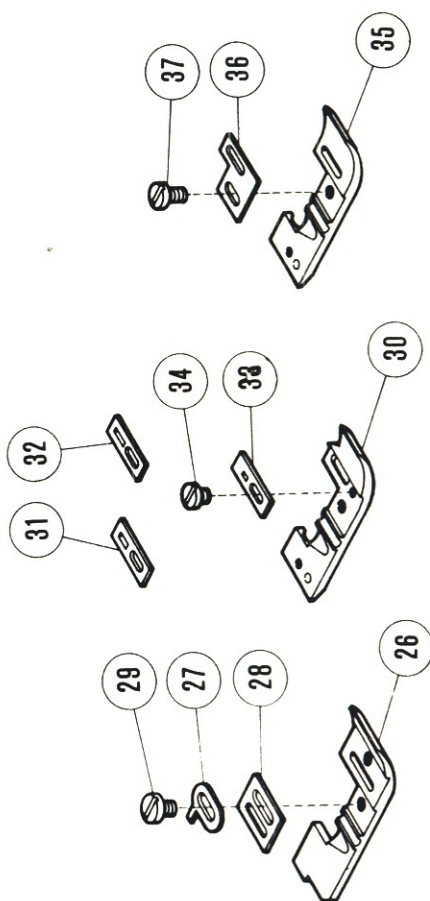
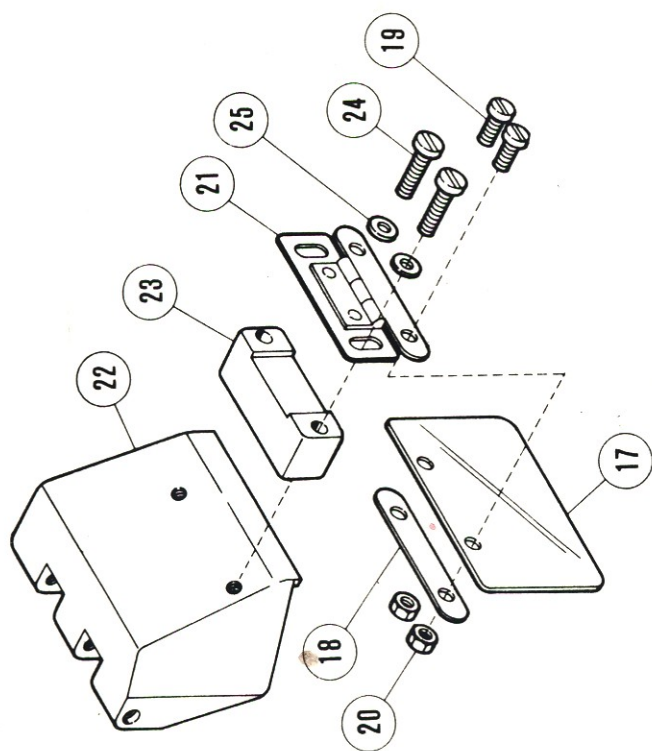
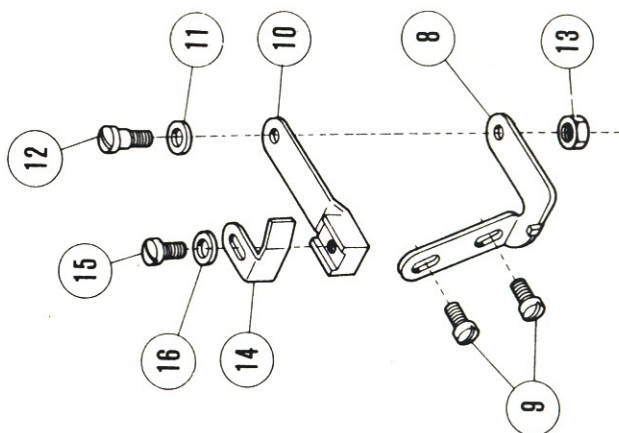
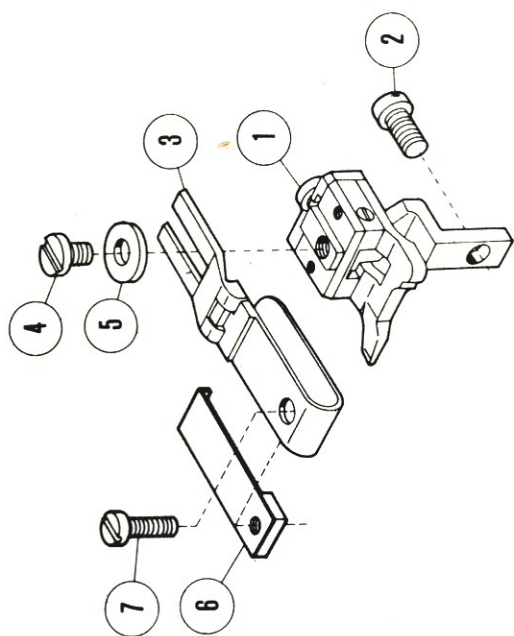
Same as model H300-01 except that the Thread Lubricator is additionally equipped.

Same as model H300-05 except that the Thread Lubricator is additionally equipped.

35	48	★ 201473 B	35	68	202898	35	69	205342				35	72	202874 #1	35	74	202861
"	50	★ 201230 C	"	60	201396 B	"	"	"	35	71	201265 B	"	"	"	"	"	"

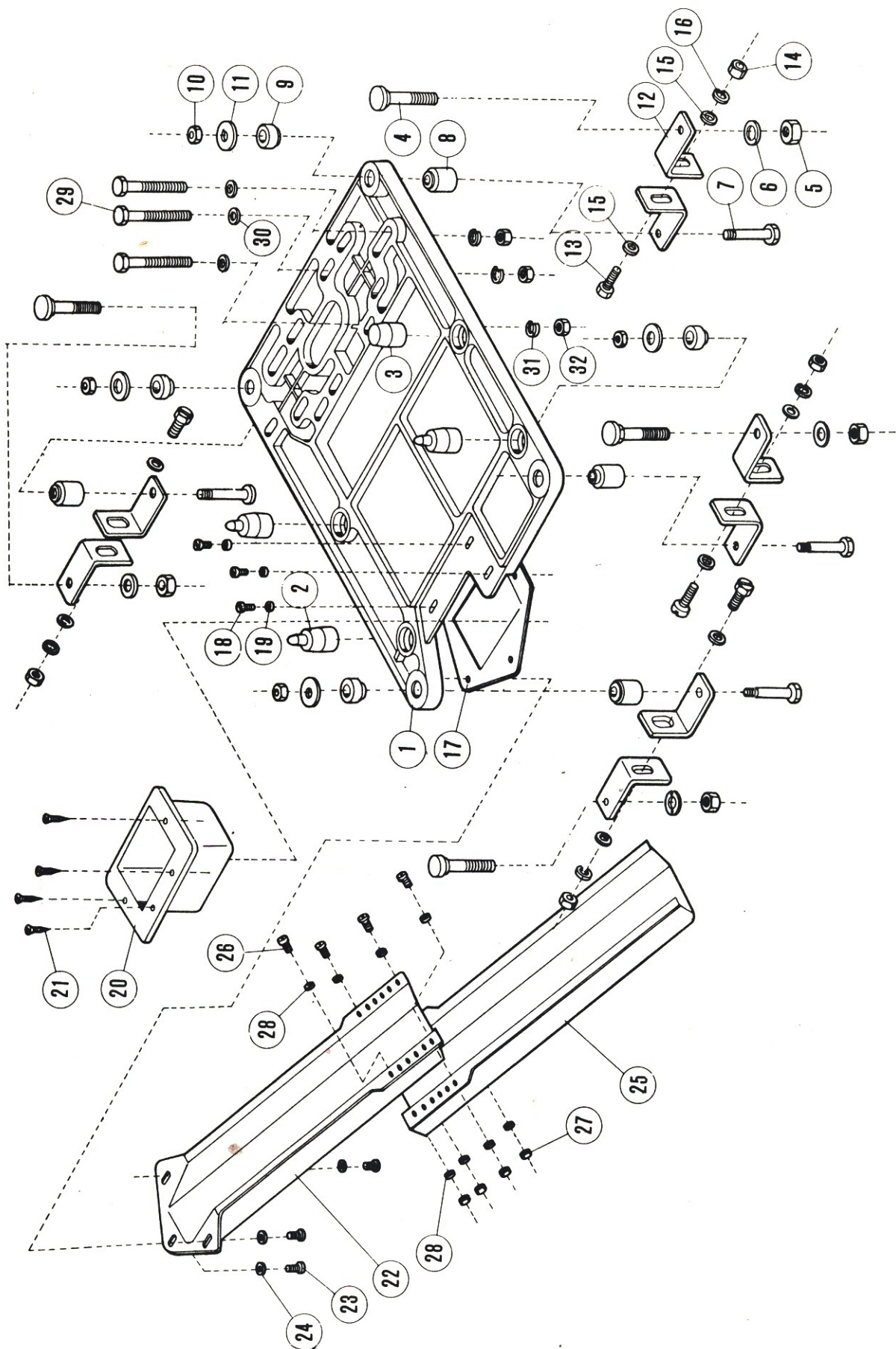
Same as model H300-09 except that the Thread Lubricator is additionally equipped.

Page	Ref. No.	Needle guard (front)	Page	Ref. No.	Needle guard (rear)	Page	Ref. No.	Upper knife	Page	Ref. No.	Lower knife	Page	Ref. No.	Feed eccentric		Page	Ref. No.	Fabric guard	Model
														M	D				
35	75	201248B	35	78	201249B	35	81	201121A	35	85	201127	35	86	# 12	# 10	35	88	202795A	H300-54
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	84	202295	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	76	201285B	"	79	201286B	"	"	"	"	"	"	"	"	"	"	"	"	"	H300-55
"	77	201250B	"	80	201251B	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	75	201248B	"	78	201249B	"	"	"	"	85	201127	"	"	"	"	"	"	"	H300-57
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	84	202295	"	"	"	"	"	"	"	"
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
"	77	201250B	"	80	201251B	"	"	"	"	"	"	"	"	"	"	"	"	"	H300-59
"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"
																			H300-81
																			"
																			"
																			H300-85
																			"
35	76	201285B	35	79	201286B	35	81	201121A	35	84	202295	35	86	# 20	# 20	35	87	202513B	H300-85ZAN
"	"	"	"	"	"	"	"	"	"	"	"	"	"	# 35	"	"	"	"	H300-85G
																			H300-89
																			"



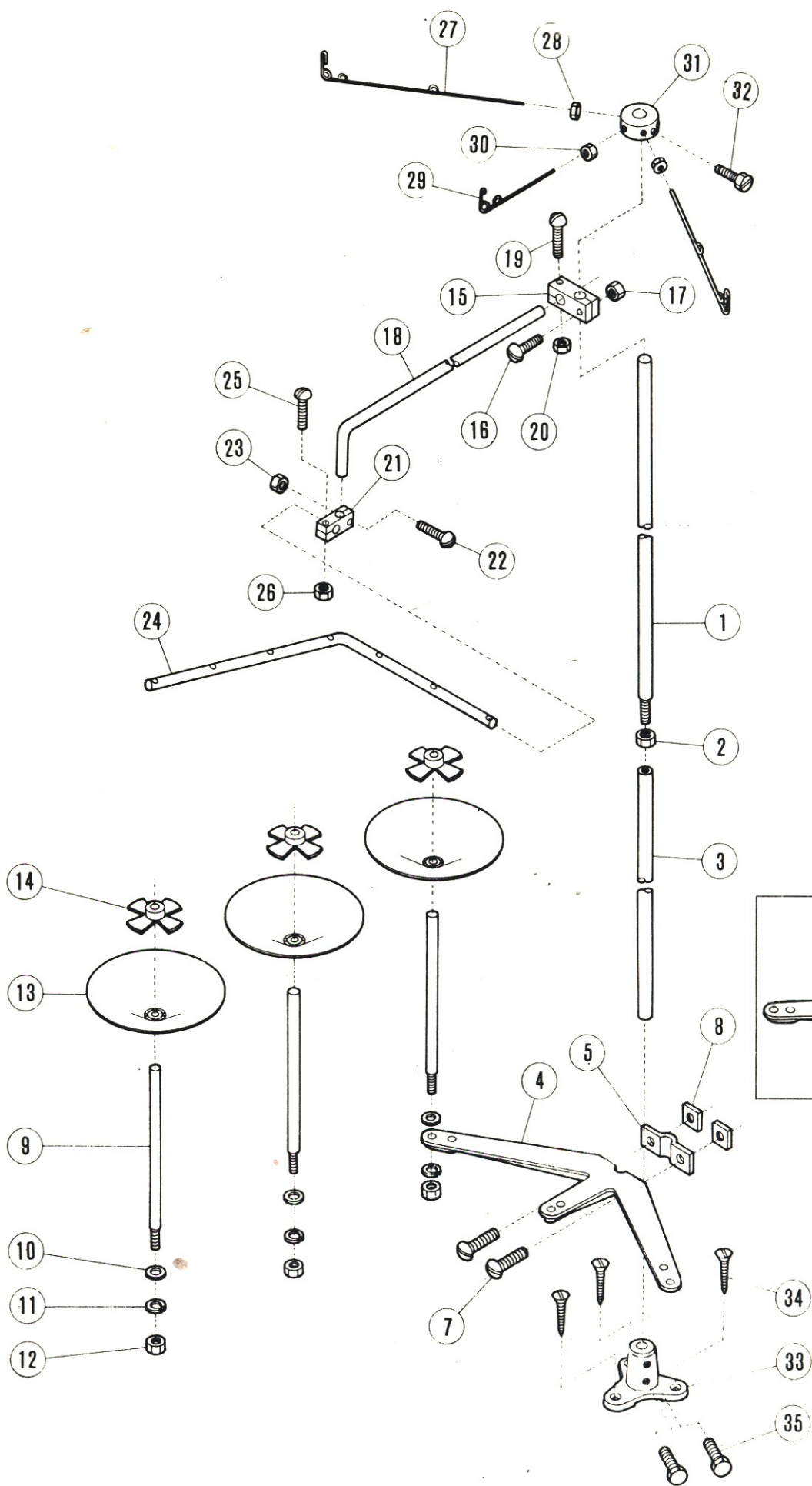
ATTACHMENTS

<u>Ref. No.</u>	<u>Parts No.</u>	<u>Name</u>	<u>Qt.</u>
1	201206	Welt guide holder, complete with 201207B, 201208, 201209, 201210, 5096, 2430x4 & 5057	1
2	1175-2	" " holder screw	1
3	201211 A	" guide	1
4	2905	" " screw	1
5	137142	" " " washer	1
6	202281	" " extension	1
7	2905	" " " screw	1
	201500	Edge guide, complete with 201232A, 1202x2, 201485, 201191, 5184, 5074, 201233A, 1202 & 137906	1
8	201232 A	" guide arm holder	1
9	1202	" " " " screw	2
10	201485	" " arm	1
11	201191	" " " hinge screw washer	1
12	5184	" " " " screw	1
13	5074	" " " " " nut	1
14	201233 A	" guide	1
15	1202	" " screw	1
16	137906	" " " washer	1
	205355	Eye guard, complete with 205345, 204924, 204925, 2918x2 & 5099x2	1
17	204924	" guard	1
18	204925	" " screw nut washer	1
19	2918	" " screw	2
20	5099	" " " nut	2
21	205345	" " hinge, complete with 204923, 204926, 204927, 205343 & 204989x2	1
22	205340	Upper knife cover	1
23	205344	Eye guard base	1
24	5405	" " " screw	2
25	200821	" " " " washer	2
26	205314	Presser foot – for tape or elastic band inserting operation. Universal type.	1
27	205315	" foot tape guide	1
28	205316	" " " " bracket	1
29	2921	" " " " " screw	1
30	205328	" foot – used with 205330, 205331 or 205332	1
31	205330	" foot tape guide – for 2.7mm tape or band width	1
32	205331	" " " guide – for 4.4mm tape or band width	1
33	205332	" " " guide – for 5.0mm tape or band width	1
34	5077	" " " guide screw	1
35	205329	" foot – for 9.0mm tape or band width	1
36	205333	" foot tape guide	1
37	5366	" " " " screw	1



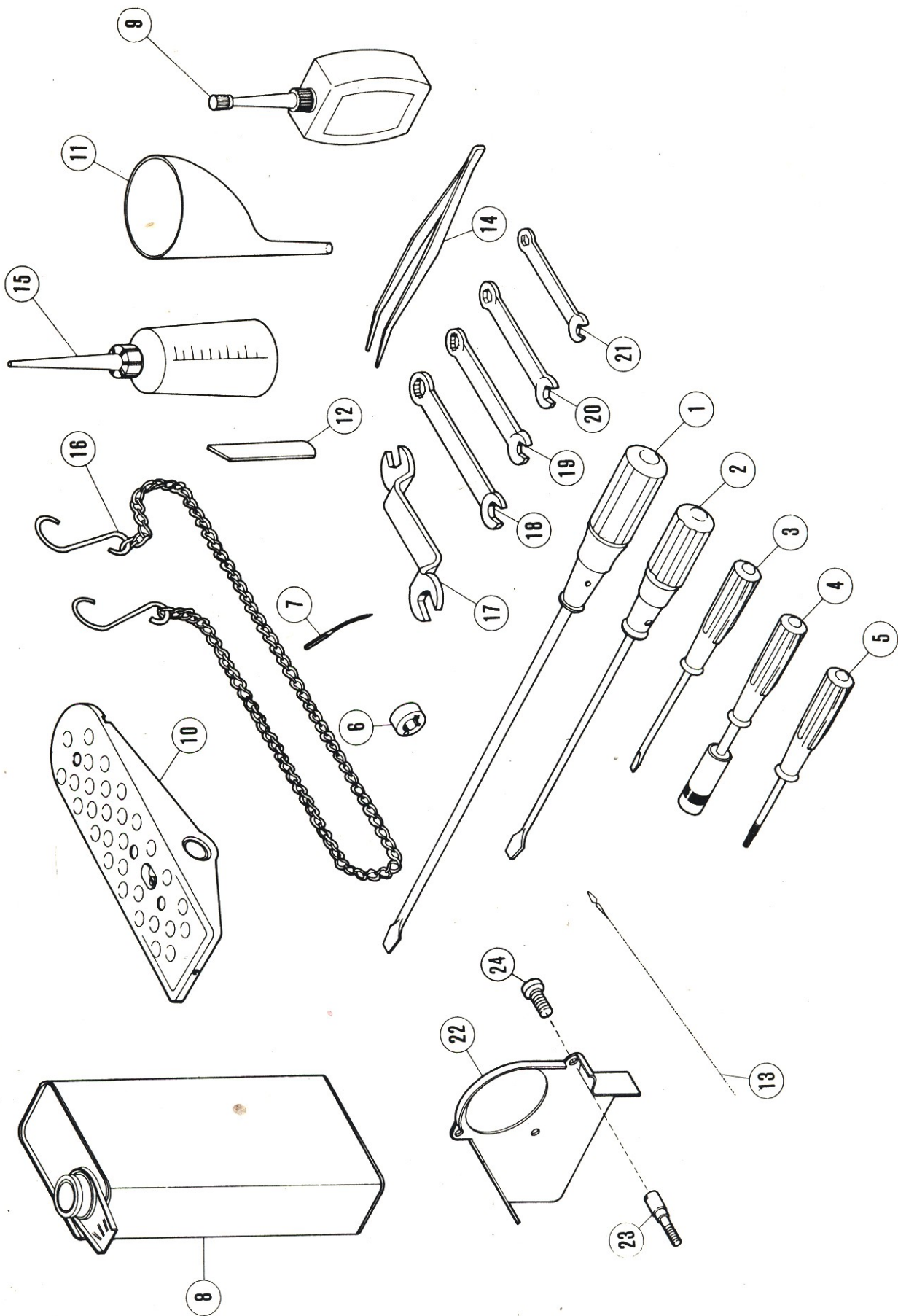
ACCESSORIES FOR SEMI-SUBMERGED INSTALLATION

<u>Ref. No.</u>	<u>Parts No.</u>	<u>Name</u>	<u>Qt.</u>
1	202697C	Mach. e rest board	1
2	202691	" cushion rubber, with 202692 (pin)	3
3	202761	" " rubber	1
4	204303	" rest board hanger bolt	4
5	5221	" " " " " nut	4
6	202700	" " " " " " washer	4
7	202766	" " " set bolt	4
8	202693A	" " " cushion rubber (lower)	4
9	202765	" " " " " (upper)	4
10	5298	" " " set bolt nut	4
11	202767	" " " " " " washer	4
12	202768	" " " hanger bracket	8
13	5296	" " " " " screw	4
14	5297	" " " " " nut	4
15	202769	" " " " " " washer	8
16	201477	" " " " " " " spring washer	4
17	202715A	Waste chute bracket	1
18	5117	" " " screw	3
19	200098	" " " " washer	3
20	201346A	" " top	1
21	175	" " " screw	4
22	201348B	" chute	1
23	5117	" " screw	3
24	200098	" " " washer	3
25	201349B	" " extension	1
26	5118	" " " screw	4
27	3044	" " " " nut	4
28	200098	" " " " washer	8
29	5302	Motor hanger bolt	3
30	202769	" " " " washer	3
31	201477	" " " spring washer	3
32	5297	" " " nut	3



THREAD STAND

Ref. No.	Parts No.	Name	Nos. required	
			3 spools	4 spools
	208	For 3 SPOOLS These Part Numbers represent		
	209	For 4 SPOOLS respective types of complete set of Thread Stand.	1	—
			—	1
1	216	Thread Stand Upper Rod		
2	217	" " " " Screw	1	1
3	218	" " Lower Rod	1	1
4	219	Spool Pin Bracket for 3 Spools	1	1
5	243	" " " Clamping Plate	1	—
			1	—
6	220	" " " for 2 Spools		
7	221	" " " Clamping Screw	—	2
8	222	" " " " " Nut	2	2
9	223	" " " " " " "	2	2
10	224	" " Washer	3	4
			3	4
11	225	" " Nut Spring Washer		
12	226	" " " "	3	4
13	227	" Tray	3	4
14	228	" Retaining Fin	3	4
15	229	Thread Guide Bar Rod Bracket	3	4
			1	1
16	230	" " " " " Clamping Screw		
17	231	" " " " " " Nut	1	1
18	232	" " " " " " "	1	1
19	230	" " " " " Screw	1	1
20	231	" " " " " " Nut	1	1
			1	1
21	233	" " Rod Retaining Block		
22	230	" " " " " Clamping Screw	1	1
23	231	" " " " " " Nut	1	1
24	234	" " Bar	1	1
25	230	" " " Clamping Screw	1	1
			1	1
26	231	" " " " " Nut		
27	235	" " Wire, Long	1	1
28	236	" " " " Lock Nut	2	—
29	237	" " " Short	2	—
30	236	" " " Short, Lock Nut	1	4
			1	4
31	260	" " " Holder		
32	261	" " " " "	1	—
33	239	" " " " " Screw	—	1
34	240	" Stand Base	1	1
35	241	" " " Wood Screw	1	1
			3	3
36	242	" " " Rod Screw		
			2	2



ACCESSORIES

Ref. No.	Parts No.	Name	Qt.
1	127	Screw driver (large)	1
2	128	" " (medium)	1
3	129	" " (small)	1
4	152	Socket wrench	1
5	154	Feed eccentric extractor	1
6	201103B-8	Feed eccentric, size #8	1
	201103B-14	" " " #14	1
	201103B-16	" " " #16	1
	201103B-22	" " " #22	1
	201103B-6	" " " #6	2
	201103B-22	" " " #22	1
	201103B-28	" " " #28	1
	201103B-20	" " " #20	1
	201103B-24	" " " #24	1
	201103B-8	" " " #8	2
	201103B-8	" " " #8	1
	201103B-12	" " " #12	1
	201103B-22	" " " #22	2
	201103B-24	" " " #24	1
	201103B-30	" " " #30	1
7	U O - 154	Needle, size #11	10
	U O - 154	" " #14	10
	U N - 154	" " #11	10
	U N - 154	" " #14	10
	U N - R 12	" " #11	10
	U N - R 7	" " #9	10
	U N - 154	" " #9	10
8	133-7.5	Oil container	1
9	178	Silicone lubricant container (50 cc)	1
10	121	Treadle	1
11	135 A	Oil funnel	1
12	202295	Lower knife	1
	201127	" knife	1
13	153	Threading wire	1
14	131	Tweezers	1
15	132	Oiler	1
16	126	Treadle chain	1
17	130A-12-14	Wrench, 12.0mm, 14.0mm	1
18	130A-9.5	" , 9.5mm	1
19	130A-7	" , 7.0mm	1
20	130A-6	" , 6.0mm	1
21	130A-5	" , 5.0mm	1
22	205216	Belt guard	1
23	205217	" " fixing screw	3
24	5117	" " screw	3

NUMERICAL INDEX OF PARTS

Parts No.	Page	Ref. No.	Parts No.	Page	Ref. No.	Parts No.	Page	Ref. No.	Parts No.	Page	Ref. No.	Parts No.	Page	Ref. No.
121	49	10	1175-2	3	24	2022-4	19	48	5084	11	9	5293	5	14
126	49	16	1175-2	7	8	2133-1	11	33	5084	17	12	5296	45	13
127	49	1	1175-2	7	22	2193	31	7	5086	15	5	5297	45	14
128	49	2	1175-2	9	47	2213-1	9	2	5086	29	5	5297	45	32
129	49	3	1175-2	13	41	2213	21	2	5087	17	6	5298	45	10
130A-12-14	49	17	1175-2	17	18	2903	19	35	5088	17	16	5302	45	29
130A-5	49	21	1175-2	21	16	2905	5	38	5089	19	26	5305	11	31
130A-6	49	20	1175-2	43	2	2905	9	41	5091	31	25	5328	13	17
130A-7	49	19	1175-3	9	23	2905	43	4	5094	3	29	5335	29	
130A-9.5	49	18	1175-3	9	29	2905	43	7	5094	5	28	5345	19	17
131	49	14	1175-3	15	28	2918	5	32	5095	5	8	5364	9	26
132	49	15	1175-3	17	27	2918	43	19	5095	5	29	5366	43	37
133	49	8	1175-3	17	29	2921	5	40	5095	11	35	5405	43	24
135A	49	11	1175-3	29	21	2921	11	53	5095	15	31	UN × R12	49	
152	49	4	1189	17	20	2921	11	56	5095	23	9	UN × R7	49	
153	49	13	1196	15	38	2921	11	61	5095	29	24	UN × 154	49	
154	49	5	1196	29	30	2921	13	29	5097	19	53	U O × 154	49	48
175	45	21	1202	5	5	2921	13	32	5099	5	11	U O × 154	49	7
178	49	9	1202	13	37	2921	13	35	5099	43	20	137142	43	5
208	47		1202	15	3	2921	19	21	5109	9	43	137906	43	16
209	47		1202	15	8	2921	43	29	5109	9	45	167066	15	29
216	47	1	1202	29	3	3001	23	3	5117	3	8	167066	29	22
217	47	2	1202	43	9	3044	5	21	5117	5	35	200098	15	13
218	47	3	1202	43	15	3044	9	17	5117	19	13	200098	15	18
219	47	4	1216	5	4	3044	15	12	5117	21	4	200098	29	11
220	47	6	1216	5	16	3044	15	17	5117	23	18	200098	45	19
221	47	7	1216	5	23	3044	19	54	5117	31	20	200098	45	24
222	47	8	1216	5	37	3044	26	11	5117	45	18	200098	45	28
223	47	9	1216	5	43	3044	27	11	5117	45	23	200134A	23	33
224	47	10	1216	5	46	3044	29	10	5117	49	24	200136	23	31
225	47	11	1216	5	48	3044	45	27	5118	3	11	200136	31	14
226	47	12	1216	5	50	4009-1	9	19	5118	45	26	200138	23	32
227	47	13	1216	5	52	4009-1	17	24	5137	19	19	200138	31	13
228	47	14	1216	11	11	4009-1	19	23	5138B	21	20	200149	23	7
229	47	15	1216	31	6	5002	9	14	5142	19	52	200152	23	30
230	47	16	1229	9	40	5002	11	2	5146	11	24	200155	31	16
230	47	19	1229	19	29	5002	13	2	5149	7	25	200155	31	27
230	47	22	1231	11	28	5010	7	31	5150B	21	22	200159A	5	7
230	47	25	1232	27	13	5020	31	12	5152	23	6	200162	5	17
231	47	17	1435	5	19	5030	19	31	5164	19	4	200163A	5	18
231	47	20	1435	5	20	5048	13	8	5181	17	7	200183	5	9
231	47	23	1435	15	33	5048	13	10	5184	31	22	200633	31	10
231	47	26	1457	5	25	5053	9	21	5184	43	12	200633	31	28
232	47	18	1457	9	4	5060	7	15	5185	9	37	200821	5	12
233	47	21	1457	17	4	5060	7	17	5187	17	2	200821	43	25
234	47	24	1458	7	26	5060	21	12	5198	3	27	201002	3	5
235	47	27	1458	21	10	5064	11	59	5213	29	14	201004	3	18
236	47	28	1458	29	26	5074	43	13	5213	15	21	201005	3	19
236	47	30	1459	11	44	5077	43	34	5214	7	33	201009	7	2
237	47	29	1459	13	20	5078	3	4	5214	19	2	201009	21	8
239	47	33	1732	26	13	5080	7	28	5214	19	15	201010A	7	14
239	47	34	1732	27	13	5081	7	29	5215	3	16	201017A	7	27
241	47	35	1892	13	39	5082A	9	35	5219	11	19	201018B	7	30
242	47	36	2022	15	26	5082A	11	50	5220	11	41	201022	7	34
243	47	5	2022	17	14	5082A	13	26	5221	45	5	201023	9	1
1156	13	5	2022	19	43	5082A	26	10	5256	19	39	201025	9	5
1156	23	29	2022	19	47	5082A	27	10	5258	19	18	201027A	9	8
1170-1	13	3	2022	29	17	5084	9	6	5260	17	31	201029	9	11
1175-2	3	20	2022-3	7	13	5084	9	12	5266	19	7	201030A	9	13
			2022-4	11	7	5084	11	4	5274	13	15	201030A	32	13

Parts No.	Page	Ref. No.	Parts No.	Page	Ref. No.	Parts No.	Page	Ref. No.	Parts No.	Page	Ref. No.	Parts No.	Page	Ref. No.
201031A	9	15	201103B-12	15	19	201191	3	17	201299	21	11	202181	15	34
201031A	32	15	201103B-12	49		201191	31	23	201300	23	19	202181	29	27
201032	9	16	201103B-14	49		201191	43	11	201301	23	20	202199	23	34
201032	32	16	201103B-16	49		201200	5	41	201302	23	21	202200	15	25
201034A	9	20	201103B-20	49		201201	5	42	201303	23	22	202200	29	16
201035A	9	30	201103B-22	49		201202	5	44	201304	23	24	202201A	15	30
201035A	11	45	201103B-24	49		201203	5	45	201310A	36	61	202201A	29	23
201035A	13	21	201103B-28	49		201206	43	1	201310A	39	61	202202	15	35
201035A	26	5	201103B-30	49		201211A	43	3	201310A	40	61	202202	29	28
201035A	27	5	201103B-6	29	13	201212C	7	11	201311	21	14	202203	15	37
201037	9	32	201103B-6	49		201221A	5	10	201315	23	4	202203	29	29
201037	26	7	201103B-8	49	6	201224B	36	59	201316	23	5	202208	23	17
201037	27	7	201106	15	23	201224B	39	59	201318B	3	28	202271	32	89
201039	9	33	201106	29	18	201224B	40	59	201319A	23	23	202272	32	89
201039	11	48	201107	15	24	201230C	36	50	201321A	23	8	202273	32	90
201039	13	24	201107	29	19	201230C	39	50	201323	23	11	202274	32	92
201039	26	8	201109	15	27	201230C	40	50	201324	23	12	202275	32	92
201039	27	8	201109	29	20	201232A	43	8	201327	23	14	202276	32	92
201042	9	42	201110	15	32	201233A	43	14	201330	3	25	202278	9	31
201043B	9	46	201110	29	25	201239A	32	91	201334B	21	17	202278	11	46
201044	9	44	201115A	17	9	201241	26	3	201335	21	18	202278	13	22
201048A	9	38	201117	17	11	201241	27	3	201338	21	13	202278	26	6
201048A	11	42	201121A	41	81	201243A	26	12	201341	21	15	202278	27	6
201048A	11	43	201121A	17	15	201243A	27	12	201342B	23	1	202281	43	6
201048A	13	18	201121A	37	81	201248B	9	24	201345A	23	2	202286	13	6
201048A	13	19	201121A	39	81	201248B	37	75	201346A	45	20	202287A	21	21
201068	11	47	201125	17	21	201248B	39	75	201347A	36	7	202288	7	32
201068	26		201127	37	85	201248B	41	75	201348B	45	22	202292	36	63
201073B	13	1	201127	39	84	201249B	9	25	201349B	45	25	202295	17	22
201074A	13	4	201127	39	85	201249B	37	78	201360A	17	5	202295	37	84
201075	11	7	201127	41	85	201249B	39	78	201396B	36	60	202295	39	84
201079A	13	9	201127	49		201249B	41	78	201396B	39	60	202295	41	84
201080	13	11	201129	17	25	201250B	37	77	201396B	40	60	202295	49	12
201081A	13	12	201130A	17	26	201250B	39	77	201473B	36	48	202310	29	9
201084A	13	14	201131A	17	28	201250B	41	77	201473B	40	48	202354	3	12
201086	13	23	201132B	17	30	201251B	37	80	201477	45	16	202371	3	3
201086	26	2	201134	17	32	201251B	39	80	201477	45	31	202409	11	
201086	27	7	201141	19	5	201251B	41	80	201482	9	34	202451	19	20
201088	13	36	201148A	19	33	201263	32	91	201482	11	49	202455	31	19
201089	11	52	201152E	19	24	201265B	36	71	201482	13	25	202456	31	21
201089	13	28	201152E	36	47	201265B	39	71	201482	26	9	202461	31	8
201091	13	38	201154	26	1	201265B	40	71	201482	27	9	202466	5	
201092A	13	40	201155C	19	25	201274A	36	7	201485	43	10	202467	5	2
201093A	15	1	201155C	36	58	201281A	36	51	201487	21	19	202468	31	18
201093A	29	1	201156	19	27	201281A	39	51	201490A	36	5	202472	31	26
201094B	15	2	201160B	19	40	201282B	36	64	201494B	36	62	202473	31	15
201094B	36	22	201161	19	42	201283A	37	82	201500	43		202476-1	31	2
201094B	38	22	201162A	19	44	201284	26	15	201755	5	53	202476-2	31	3
201096A	15	6	201163	19	45	201284	27	15	201758	23	16	202476-3	31	4
201097C	15	7	201164A	19	46	201285B	37	76	201759	23	15	202476-4	31	5
201097C	36	36	201165	19	49	201285B	41	76	202029	31	9	202477	31	1
201097C	38	36	201166	19	50	201286B	37	79	202081	7	35	202478	9	
201098	15	9	201167A	19	51	201286B	41	79	202081	11	15	202478	26	
201098	29	7	201177A	3	10	201288A	21	1	202174	11	39	202478	27	
201099	15	10	201178B	3	6	201293A	21	3	202175	11	20	202480	13	
201099	15	15	201179B	3	7	201294	21	5	202175	15	36	202491	9	27
201100	15	11	201181C	5	1	201295	21	6	202175	29	31	202492	9	28
201100	15	16	201184	5	3	201296	21	7	202176	11	23	202499E	36	8
201101	15	14	201185	5	6	201297	21	9	202177	11	29	202501A	3	2
201103B-10	15	20	201186	5	15	201298	7	16	202178	11	14	202502B	19	1

Parts No.	Page	Ref. No.	Parts No.	Page	Ref. No.	Parts No.	Page	Ref. No.	Parts No.	Page	Ref. No.	Parts No.	Page	Ref. No.
202503	19	14	202618	36	1	202825A	9	7	202912	9	22	205246	36	6
202504A	19	22	202619A	11	1	202826A	9	39	202914	11	25	205248	36	24
202505	19	3	202622B	11	13	202827	11	21	202915	11	26	205249	38	34
202507	19	32	202623A	11	16	202829A	11	58	202916	11	27	205250	38	33
202510	19	36	202625	11	22	202830A	13	34	202917	11	30	205250	40	33
202511	19	38	202626A	11	18	202842 # 2	36	73	202918	11	32	205252	39	57
202512A	19	28	202634A	15	4	202842 # 2	39	73	202919	11	36	205253	39	56
202513B	5	22	202634A	36	45	202843	5	36	202920	11	37	205253	40	56
202513B	37	87	202634A	38	45	202844A	36	25	202921	11	38	205255	36	8
202513B	39	87	202634A	40	45	202845A	36	38	202922	11	12	205256	38	15
202513B	41	87	202636	17	13	202845A	38	38	202923	13	13	205257	38	15
202514A	5	27	202637B	17	17	202848	26	15	202924	15	22	205260	7	1
202516	5	31	202638B	17	19	202848	27	15	202924	29	15	205292	17	8
202517	5	34	202660	5	39	202849	11	51	202925	17	1	205314	43	26
202518A	19	34	202662	3	21	202849	13	27	202926	11	34	205315	43	27
202520	27	4	202663D	3	22	202854A	36	37	202927	17	10	205316	43	28
202520A	26	4	202671	38	44	202854A	40	37	202928	23	28	205317	19	
202520A	27	4	202671	29	4	202858	11	60	202929	23	25	205320	36	3
202521	5	24	202674	36	4	202859	11	55	202930	23	26	205321	36	3
202522	5	26	202675	36	4	202860	13	31	202931	23	27	205322	36	3
202527	39	83	202683	19	16	202861	13	16	202932	3	9	205323	36	3
202529A	36	26	202687	3	14	202861	36	74	202934	3	15	205328	43	30
202530B	36	39	202691	45	2	202861	39	74	202936	5	51	205329	43	35
202535C	38	42	202693A	45	8	202861	40	74	202937	5	47	205330	43	31
202540B	39	52	202697C	45	1	202861	40	74	202938	5	49	205331	43	32
202542E	38	11	202700	45	6	202863B	3	13	202943	29	32	205332	43	33
202543D	36	27	202702	36	4	202865	5	13	202944	29	33	205333	43	36
202543D	38	27	202709A	11	5	202868	19	41	202946	40	21	205340	43	22
202544D	36	40	202710A	11	6	202871	19	37	202947	40	35	205342	19	30
202544D	38	40	202711A	9	3	202872 # 3	36	72	202948	40	43	205342	36	69
202544D	40	40	202711A	11	3	202872 # 3	39	72	202951	3	26	205342	39	69
202546E	38	11	202711A	17	3	202872 # 3	40	72	202981	40	18	205342	40	69
202549B	39	54	202712A	11	8	202874 # 1	11	40	202982	40	18	205344	43	23
202551A	39	66	202715A	45	17	202874 # 1	36	72	202983	40	18	205345	43	21
202552	38	31	202720B	3	23	202874 # 1	39	72	202990	7	3	205355	43	
202553A	38	13	202722A	7	12	202874 # 1	40	72	202999	9	36	205356	38	28
202554E	36	8	202739	17	23	202875	11	54	204054	11	17	205356	29	2
202566	29	6	202745A	31	24	202875	11	57	204303	45	4	205357	38	9
202567	29	8	202748	3	30	202875	13	30	204806	21	23	205358	38	9
202568	29	12	202757	11	10	202875	13	33	204924	43	17	205359	38	9
202574	19	8	202761	45	3	202877A	31	17	204925	43	18	205360	38	9
202575A	19	6	202765	45	9	202878	31	11	205149	7	24	205364	38	30
202576	19	9	202766	45	7	202879	31	29	205208	3	1	205365	38	12
202577	19	10	202767	45	11	202896	26	14	205216	49	22	205366	38	12
202578	19	12	202768	45	12	202898	40	68	205217	49	23	205367	38	12
202579	5	33	202769	45	15	202899	40	20	205231	36	2	205368	38	12
202582	38	14	202769	45	30	202901	7	10	205231	40	2	205378	21	
202583	38	14	202782	38	10	202902	7	5	205232	40	2	205380	36	69
202584	38	32	202783	38	29	202902	7	18	205233	40	2	205380	39	69
202585A	38	41	202784	38	46	202903	7	4	205234	40	2			
202586	39	55	202786	39	53	202903	23	10	205235	38	17	260	47	31
202587	39	67	202787	39	65	202904	7	20	205236	38	17	261	47	32
202588	39	70	202794	23	13	202905	7	21	205237	38	17	202515A	5	30
202589	19	11	202795A	37	88	202906	7	7	205238	38	17			
202590	27	16	202795A	39	88	202907	7	6	205239	40	19			
202596E	38	11	202795A	41	88	202907	7	19	205240	40	19			
202597E	38	11	202798	36	23	202908	7	9	205241	40	19			
202616	9	18	202798	40	23	202909	7	23	205242	40	19			
202616	36	1	202799	36	49	202910	9	9	205243	38	16			
202617	36	1	202799	40	49	202911	9	10	205244	38	16			