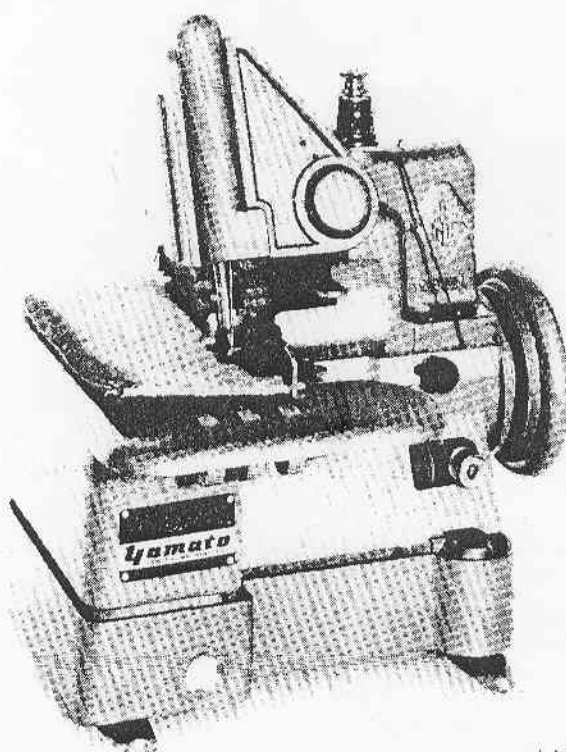


# ***Yamato***<sup>®</sup>

**INDUSTRIAL SEWING MACHINE**

**ILLUSTRATED SPARE PARTS LIST  
FOR  
OVERLOCK MACHINE**



 - ORIGINAL

**MODELS**



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**DCY-104**

**DCY-108**

**DCY-109**

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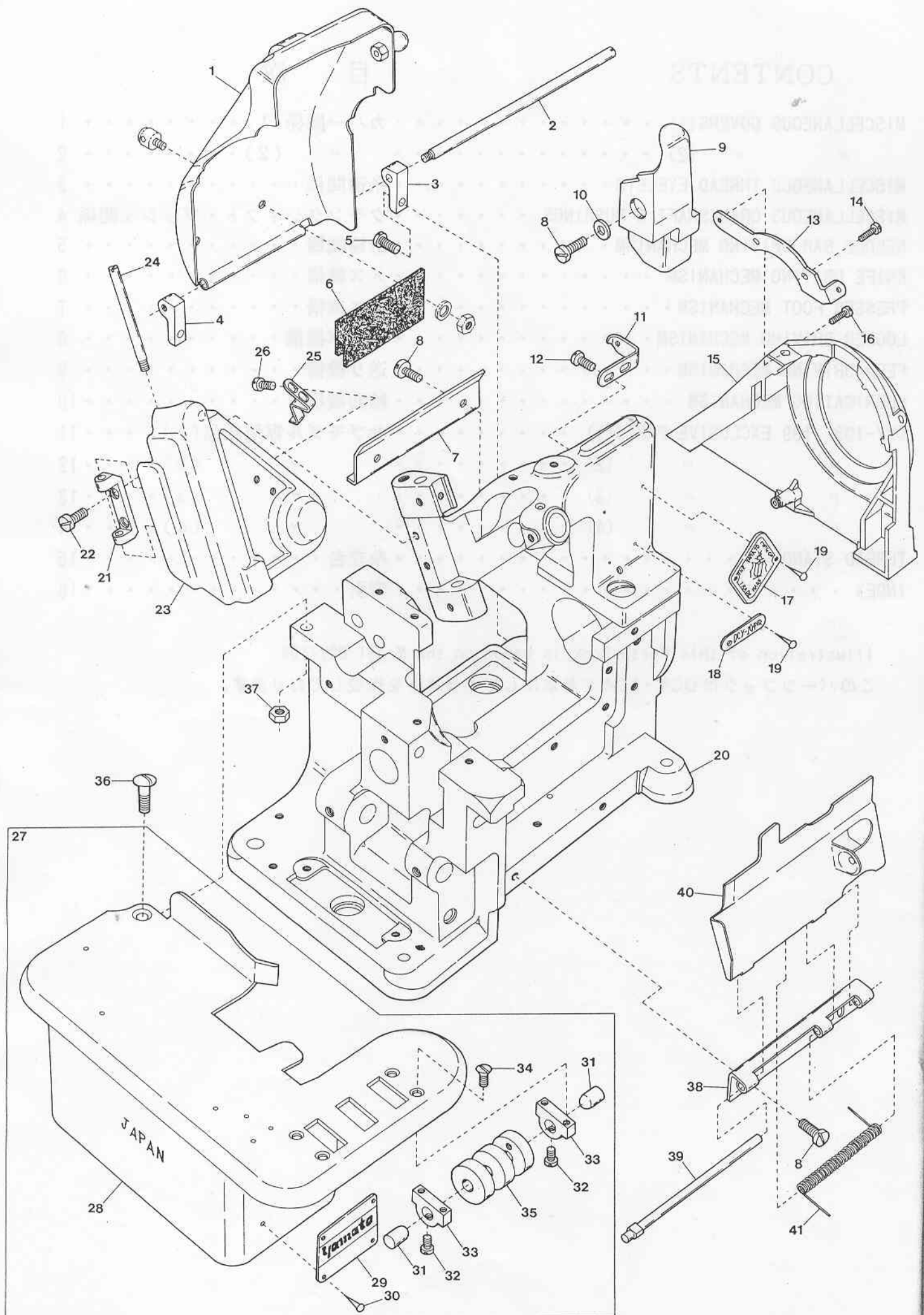
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Illustration of this Parts Book is based on the Model DCY-104.

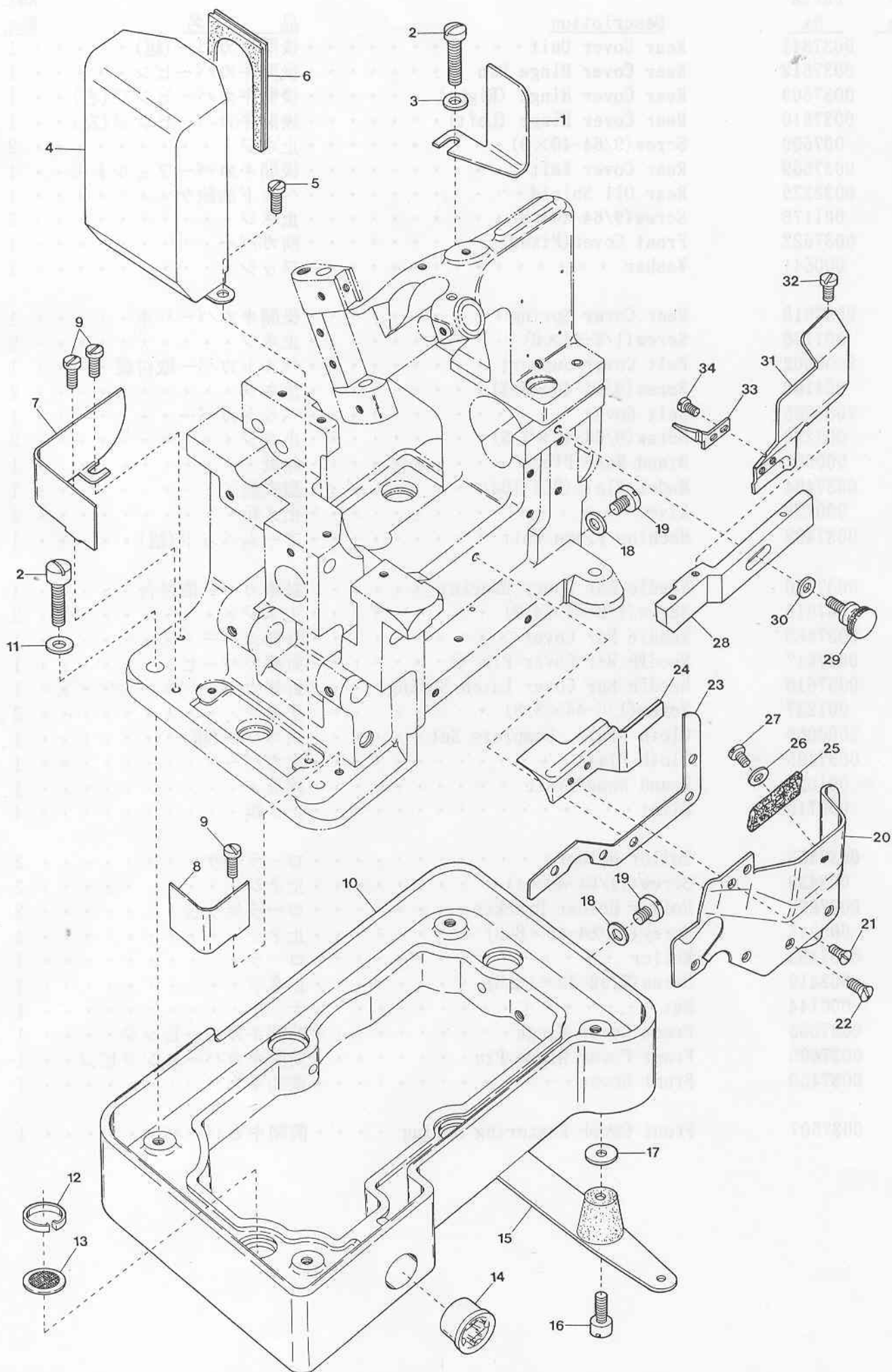
このパーツブックはDCY-104を基本にしてイラストを作成しております。



MISCELLANEOUS COVERS(1)

カバー関係 (1)

| Ref. | Parts   |                                         |                        |      | 1    |
|------|---------|-----------------------------------------|------------------------|------|------|
| No.  | No.     | Description                             | 品 名                    | Amt. | Req. |
| 1    | 0037841 | Rear Cover Unit . . . . .               | 後開キカバー(組) . . . . .    | 1    |      |
| 2    | 0037612 | Rear Cover Hinge Pin . . . . .          | 後開キカバーピン . . . . .     | 1    |      |
| 3    | 0037609 | Rear Cover Hinge (Right) . . . . .      | 後開キカバーヒンジ(右) . . . . . | 1    |      |
| 4    | 0037610 | Rear Cover Hinge (Left) . . . . .       | 後開キカバーヒンジ(左) . . . . . | 1    |      |
| 5    | 007609  | Screw(9/64-40×9) . . . . .              | 止ネジ . . . . .          | 2    |      |
| 6    | 0037569 | Rear Cover Felt . . . . .               | 後開キカバーフェルト . . . . .   | 1    |      |
| 7    | 0038229 | Rear Oil Shield . . . . .               | ベッド油除ケ . . . . .       | 1    |      |
| 8    | 001175  | Screw(9/64-40×8) . . . . .              | 止ネジ . . . . .          | 5    |      |
| 9    | 0037622 | Front Cover(Fixed) . . . . .            | 前カバー . . . . .         | 1    |      |
| 10   | 000541  | Washer . . . . .                        | ワッシャ . . . . .         | 1    |      |
| 11   | 0037613 | Rear Cover Spring . . . . .             | 後開キカバーバネ . . . . .     | 1    |      |
| 12   | 001196  | Screw(1/8-44×6) . . . . .               | 止ネジ . . . . .          | 2    |      |
| 13   | 2000002 | Belt Cover Support . . . . .            | ベルトカバー取付板 . . . . .    | 1    |      |
| 14   | 004169  | Screw(9/64-40×8.2) . . . . .            | 止ネジ . . . . .          | 2    |      |
| 15   | 2000005 | Belt Cover . . . . .                    | ベルトカバー . . . . .       | 1    |      |
| 16   | 001223  | Screw(9/64-40×7.5) . . . . .            | 止ネジ . . . . .          | 2    |      |
| 17   | 000901  | Brand Name Plate . . . . .              | 銘板 . . . . .           | 1    |      |
| 18   | 0037484 | Model Plate(DCY-104) . . . . .          | 型式板 . . . . .          | 1    |      |
| 19   | 000726  | Rivet . . . . .                         | 止メ鋲 . . . . .          | 4    |      |
| 20   | 0037482 | Machine Frame Unit . . . . .            | アームベッド(組) . . . . .    | 1    |      |
| 21   | 0037616 | Needle Bar Cover Bracket . . . . .      | 針棒カバー取付台 . . . . .     | 1    |      |
| 22   | 007616  | Screw(1/8-44×4.2) . . . . .             | 止ネジ . . . . .          | 2    |      |
| 23   | 0037489 | Needle Bar Cover . . . . .              | 針棒カバー . . . . .        | 1    |      |
| 24   | 0037617 | Needle Bar Cover Pin . . . . .          | 針棒カバーピン . . . . .      | 1    |      |
| 25   | 0037618 | Needle Bar Cover Latch Spring . . . . . | 針棒カバーバネ . . . . .      | 1    |      |
| 26   | 001227  | Screw(1/8-44×3.8) . . . . .             | 止ネジ . . . . .          | 2    |      |
| 27   | 2000006 | Cloth Plate, Complete Set . . . . .     | 大カバー(組) . . . . .      | 1    |      |
| 28   | 0037495 | Cloth Plate . . . . .                   | 大カバー . . . . .         | 1    |      |
| 29   | 001024  | Brand Name Plate . . . . .              | 銘板 . . . . .           | 1    |      |
| 30   | 000715  | Rivet . . . . .                         | 止メ鋲 . . . . .          | 4    |      |
| 31   | 0037453 | Roller Holder . . . . .                 | ローラ受ケ . . . . .        | 2    |      |
| 32   | 003433  | Screw(11/64-40×4) . . . . .             | 止ネジ . . . . .          | 2    |      |
| 33   | 0037809 | Roller Holder Bracket . . . . .         | ローラ受ケ台 . . . . .       | 2    |      |
| 34   | 005345  | Screw(11/64-40×8.3) . . . . .           | 止ネジ . . . . .          | 4    |      |
| 35   | 0037452 | Roller . . . . .                        | ローラ . . . . .          | 1    |      |
| 36   | 002419  | Screw(7/32-32×14.5) . . . . .           | 止ネジ . . . . .          | 1    |      |
| 37   | 000144  | Nut . . . . .                           | ナット . . . . .          | 1    |      |
| 38   | 0037605 | Front Cover Hinge . . . . .             | 前開キカバーヒンジ . . . . .    | 1    |      |
| 39   | 0037606 | Front Cover Hinge Pin . . . . .         | 前開キカバーヒンジピン . . . . .  | 1    |      |
| 40   | 0037460 | Front Cover . . . . .                   | 前開キカバー . . . . .       | 1    |      |
| 41   | 0037607 | Front Cover Restoring Spring . . . . .  | 前開キカバーバネ . . . . .     | 1    |      |



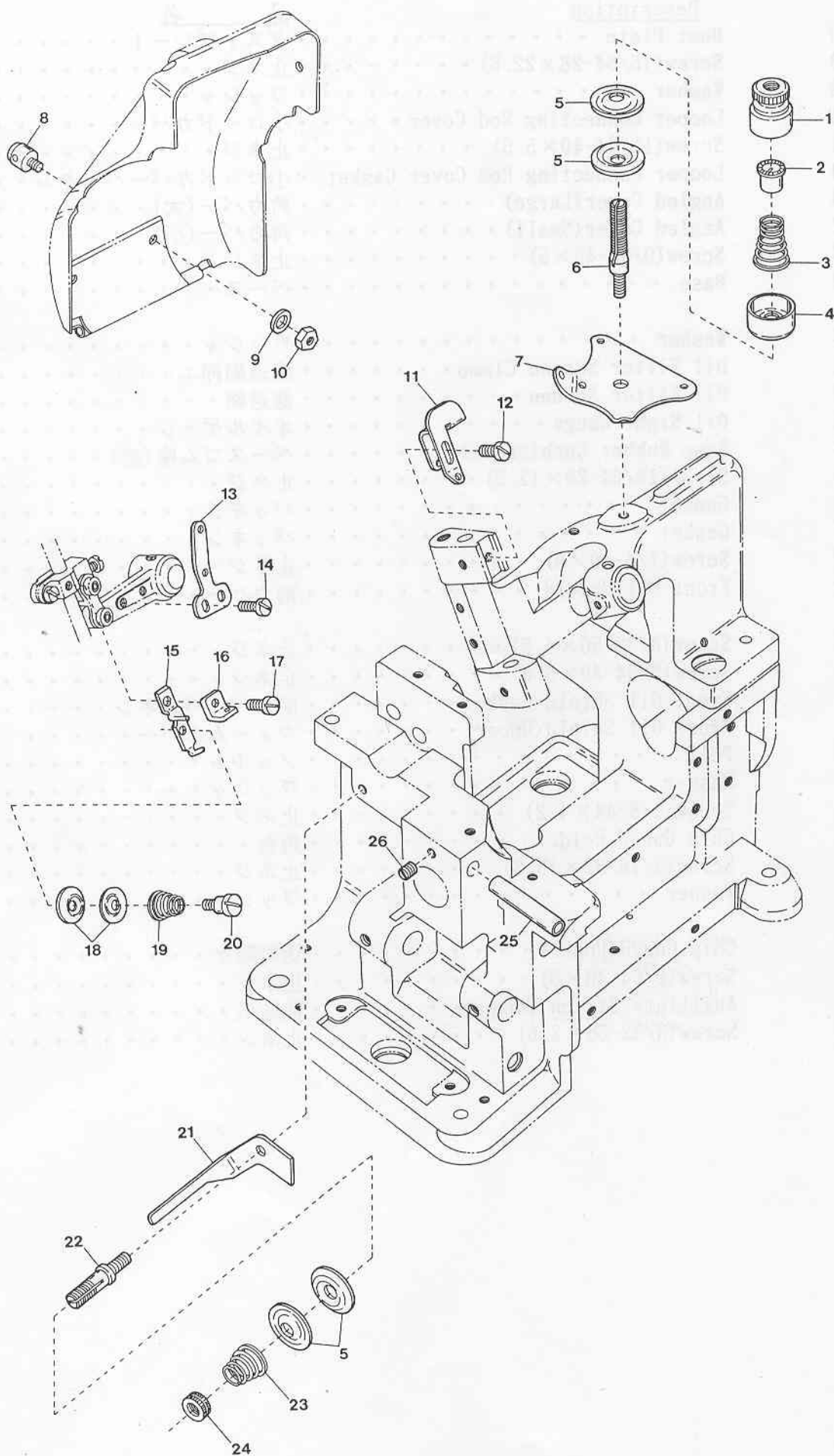


MISCELLANEOUS COVERS(2)

カバー関係 (2)

2

| Ref. | Parts   |                                              |                       | Amt. |
|------|---------|----------------------------------------------|-----------------------|------|
| No.  | No.     | Description                                  | 品 名                   | Req. |
| 1    | 0037709 | Dust Plate . . . . .                         | ダストプレート . . . . .     | 1    |
| 2    | 007763  | Screw(15/64-28×22.5) . . . . .               | 止ネジ . . . . .         | 4    |
| 3    | 000562  | Washer . . . . .                             | ワッシャ . . . . .        | 1    |
| 4    | 0037624 | Looper Connecting Rod Cover . . . . .        | 小ロッドカバー . . . . .     | 1    |
| 5    | 009604  | Screw(11/64-40×5.5) . . . . .                | 止ネジ . . . . .         | 2    |
| 6    | 0037699 | Looper Connecting Rod Cover Gasket . . . . . | 小ロッドカバーパッキン . . . . . | 1    |
| 7    | 0037626 | Angled Cover(Large) . . . . .                | 角カバー(大) . . . . .     | 1    |
| 8    | 0037627 | Angled Cover(Small) . . . . .                | 角カバー(小) . . . . .     | 1    |
| 9    | 001208  | Screw(9/64-40×5) . . . . .                   | 止ネジ . . . . .         | 3    |
| 10   | 0037678 | Base . . . . .                               | ベース . . . . .         | 1    |
| 11   | 000500  | Washer . . . . .                             | ワッシャ . . . . .        | 3    |
| 12   | 0037681 | Oil Filter Screen Clamp . . . . .            | 濾過網押エ . . . . .       | 6    |
| 13   | 0037680 | Oil Filter Screen . . . . .                  | 濾過網 . . . . .         | 6    |
| 14   | 0037679 | Oil Sight Gauge . . . . .                    | オイルゲージ . . . . .      | 1    |
| 15   | 0037540 | Base Rubber Cushion Unit . . . . .           | ベースゴム座(組) . . . . .   | 2    |
| 16   | 005083  | Screw(15/64-28×12.5) . . . . .               | 止ネジ . . . . .         | 4    |
| 17   | 000568  | Gasket . . . . .                             | パッキン . . . . .        | 4    |
| 18   | 000567  | Gasket . . . . .                             | パッキン . . . . .        | 2    |
| 19   | 005062  | Screw(1/4-40×8) . . . . .                    | 止ネジ . . . . .         | 2    |
| 20   | 0037805 | Front Oil Shield . . . . .                   | 前カバー . . . . .        | 1    |
| 21   | 001613  | Screw(3/32-56×4.5) . . . . .                 | 止ネジ . . . . .         | 2    |
| 22   | 007619  | Screw(9/64-40×6.3) . . . . .                 | 止ネジ . . . . .         | 5    |
| 23   | 0037620 | Front Oil Shield Gasket . . . . .            | 前カバーパッキン . . . . .    | 1    |
| 24   | 0037842 | Front Oil Shield(Upper) . . . . .            | ウォームカバー . . . . .     | 1    |
| 25   | 0037692 | Felt . . . . .                               | フェルト . . . . .        | 1    |
| 26   | 000531  | Washer . . . . .                             | ワッシャ . . . . .        | 1    |
| 27   | 007616  | Screw(1/8-44×4.2) . . . . .                  | 止ネジ . . . . .         | 1    |
| 28   | 0037466 | Chip Guard Holder . . . . .                  | 角台 . . . . .          | 1    |
| 29   | 001218  | Screw(3/16-32×13.3) . . . . .                | 止ネジ . . . . .         | 1    |
| 30   | 000554  | Washer . . . . .                             | ワッシャ . . . . .        | 1    |
| 31   | 0037487 | Chip Guard(Upper) . . . . .                  | 切屑除ケ . . . . .        | 1    |
| 32   | 001175  | Screw(9/64-40×8) . . . . .                   | 止ネジ . . . . .         | 2    |
| 33   | 0037286 | Auxiliary Stitch Tongue . . . . .            | 補助爪 . . . . .         | 1    |
| 34   | 004237  | Screw(3/32-56×2.6) . . . . .                 | 止ネジ . . . . .         | 2    |



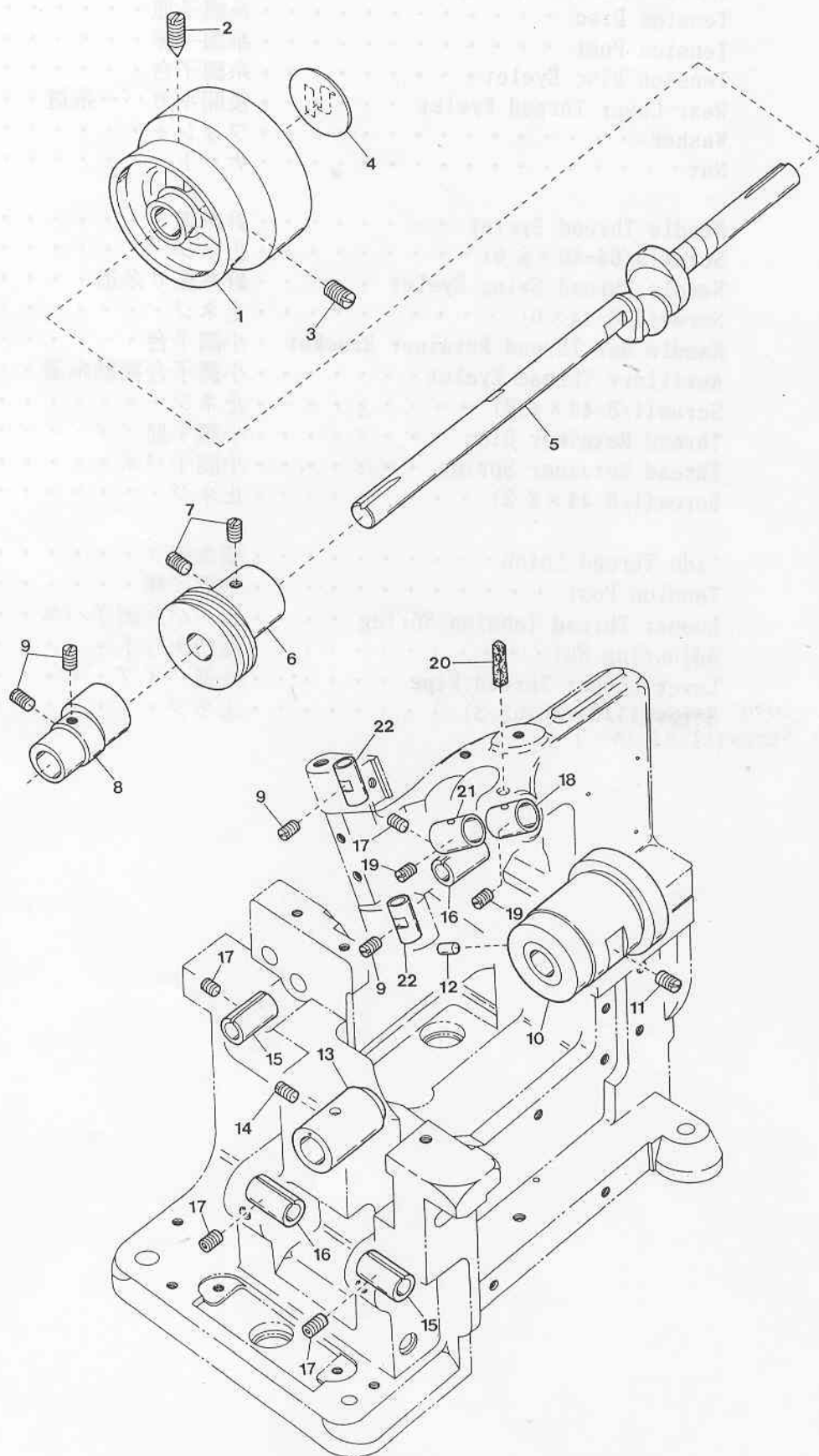
## MISCELLANEOUS THREAD EYELETS

## 糸道関係

3

| Ref. | Parts   |                                              |                    | Amt. |
|------|---------|----------------------------------------------|--------------------|------|
| No.  | No.     | Description                                  | 品 名                | Req. |
| 1    | 0037634 | Thread Tension Spring Cap . . . . .          | 糸調子バネキャップ(上) . . . | 1    |
| 2    | 0037170 | Tension Spring Bushing . . . . .             | 糸調子ナット回り止メ . . .   | 1    |
| 3    | 0037632 | Needle Thread Tension Spring . . . . .       | 糸調子バネ . . . . .    | 1    |
| 4    | 0037635 | Thread Tension Spring Retainer . . . . .     | 糸調子バネキャップ(下) . . . | 1    |
| 5    | 0031111 | Tension Disc . . . . .                       | 糸調子皿 . . . . .     | 4    |
| 6    | 007904  | Tension Post . . . . .                       | 糸調子棒 . . . . .     | 1    |
| 7    | 0037812 | Tension Disc Eyelet . . . . .                | 糸調子台 . . . . .     | 1    |
| 8    | 0038364 | Rear Cover Thread Eyelet . . . . .           | 後開キカバー糸道 . . . . . | 1    |
| 9    | 000531  | Washer . . . . .                             | ワッシャ . . . . .     | 1    |
| 10   | 000012  | Nut . . . . .                                | ナット . . . . .      | 1    |
| 11   | 0037262 | Needle Thread Eyelet . . . . .               | 針糸道 . . . . .      | 1    |
| 12   | 004358  | Screw(9/64-40×5.6) . . . . .                 | 止ネジ . . . . .      | 1    |
| 13   | 0037060 | Needle Thread Swing Eyelet . . . . .         | 針糸振り糸道 . . . . .   | 1    |
| 14   | 001196  | Screw(1/8-44×6) . . . . .                    | 止ネジ . . . . .      | 2    |
| 15   | 0037107 | Needle Bar Thread Retainer Bracket . . . . . | 小調子台 . . . . .     | 1    |
| 16   | 0037110 | Auxiliary Thread Eyelet . . . . .            | 小調子台補助糸道 . . . . . | 1    |
| 17   | 001222  | Screw(1/8-44×4.8) . . . . .                  | 止ネジ . . . . .      | 1    |
| 18   | 0037108 | Thread Retainer Disc . . . . .               | 小調子皿 . . . . .     | 2    |
| 19   | 0037109 | Thread Retainer Spring . . . . .             | 小調子バネ . . . . .    | 1    |
| 20   | 001093  | Screw(1/8-44×2.2) . . . . .                  | 止ネジ . . . . .      | 1    |
| 21   | 0037016 | Side Thread Latch . . . . .                  | 横糸掛け . . . . .     | 1    |
| 22   | 001817  | Tension Post . . . . .                       | 糸調子棒 . . . . .     | 1    |
| 23   | 0037115 | Looper Thread Tension Spring . . . . .       | ループ糸調子バネ . . . . . | 1    |
| 24   | 000056  | Adjusting Nut . . . . .                      | 調節ナット . . . . .    | 1    |
| 25   | 0037112 | Lower Looper Thread Pipe . . . . .           | 糸道パイプ . . . . .    | 1    |
| 26   | 001457  | Screw(11/64-40×3.3) . . . . .                | 止ネジ . . . . .      | 1    |



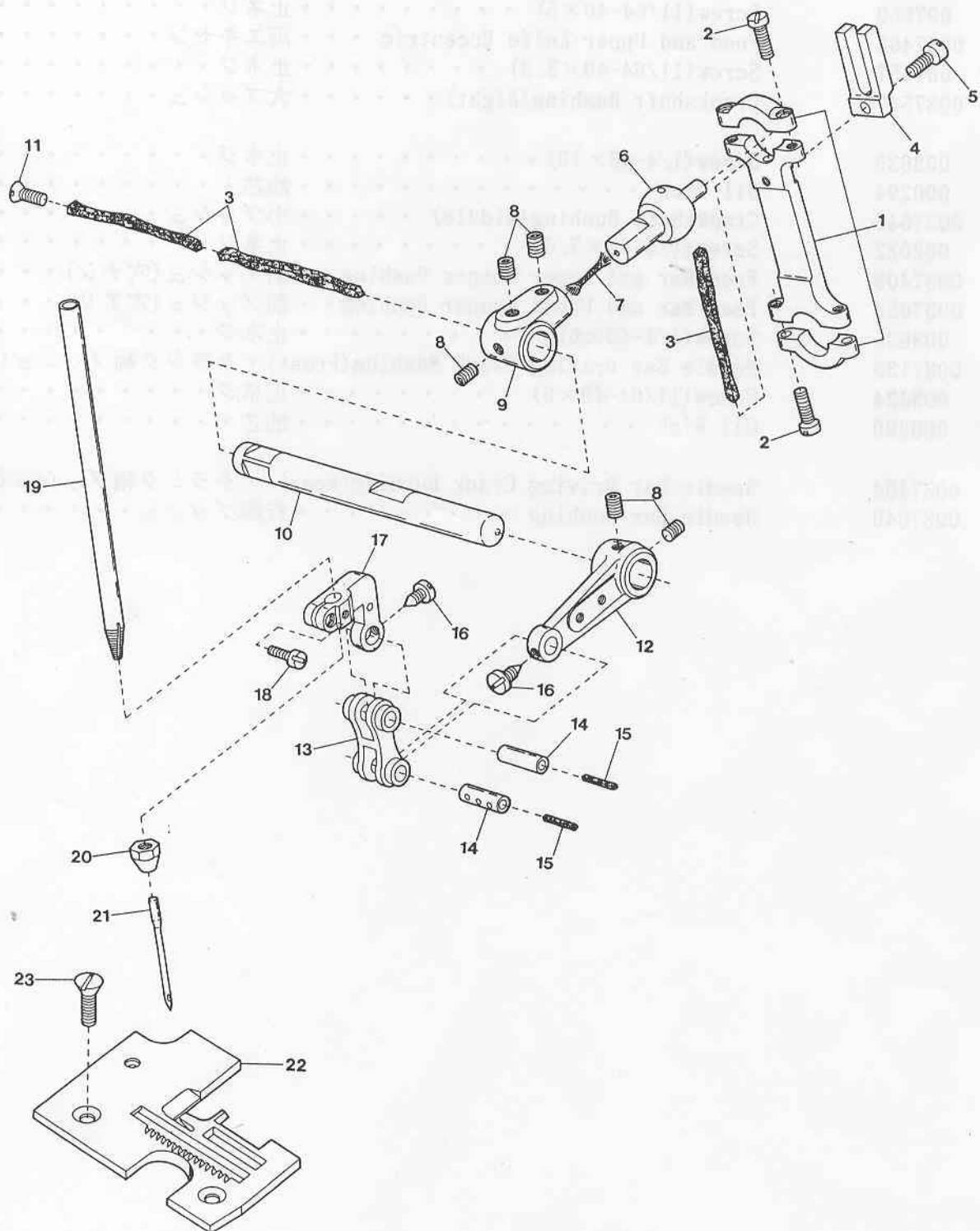


## MISCELLANEOUS CRANKSHAFT &amp; BUSHINGS

## クランクシャフト・ブッシュ関係

4

| Ref. | Parts   |                                                   |                        | Amt. |
|------|---------|---------------------------------------------------|------------------------|------|
| No.  | No.     | Description                                       | 品 名                    | Req. |
| 1    | 0037703 | Pulley . . . . .                                  | プーリ . . . . .          | 1    |
| 2    | 003591  | Screw(15/64-28×11.6) . . . . .                    | 止ネジ . . . . .          | 1    |
| 3    | 003593  | Screw(15/64-28×16) . . . . .                      | 止ネジ . . . . .          | 1    |
| 4    | 000989  | Handwheel Mark . . . . .                          | ハンドホイールマーク . . . . .   | 1    |
| 5    | 0037799 | Main Crankshaft . . . . .                         | クランクシャフト . . . . .     | 1    |
| 6    | 0037650 | Feed Driving Eccentric . . . . .                  | 片エキセン . . . . .        | 1    |
| 7    | 007650  | Screw(11/64-40×5) . . . . .                       | 止ネジ . . . . .          | 2    |
| 8    | 0037462 | Feed and Upper Knife Eccentric . . . . .          | 両エキセン . . . . .        | 1    |
| 9    | 001457  | Screw(11/64-40×3.3) . . . . .                     | 止ネジ . . . . .          | 4    |
| 10   | 0037547 | Crankshaft Bushing(Right) . . . . .               | 大ブッシュ . . . . .        | 1    |
| 11   | 003639  | Screw(1/4-40×10) . . . . .                        | 止ネジ . . . . .          | 1    |
| 12   | 000294  | Oil Wick . . . . .                                | 油芯 . . . . .           | 1    |
| 13   | 0037645 | Crankshaft Bushing(Middle) . . . . .              | 小ブッシュ . . . . .        | 1    |
| 14   | 002022  | Screw(1/4-40×7.6) . . . . .                       | 止ネジ . . . . .          | 1    |
| 15   | 0037409 | Feed Bar and Upper Looper Bushing . . . . .       | 割ブッシュ(穴ナシ) . . . . .   | 2    |
| 16   | 0037654 | Feed Bar and Upper Looper Bushing . . . . .       | 割ブッシュ(穴アリ) . . . . .   | 2    |
| 17   | 003635  | Screw(1/4-40×6) . . . . .                         | 止ネジ . . . . .          | 4    |
| 18   | 0037133 | Needle Bar Driving Crank Bushing(Front) . . . . . | クランク軸ブッシュ(前) . . . . . | 1    |
| 19   | 003434  | Screw(11/64-40×6) . . . . .                       | 止ネジ . . . . .          | 2    |
| 20   | 000290  | Oil Wick . . . . .                                | 油芯 . . . . .           | 1    |
| 21   | 0037134 | Needle Bar Driving Crank Bushing(Rear) . . . . .  | クランク軸ブッシュ(後) . . . . . | 1    |
| 22   | 0037049 | Needle Bar Bushing . . . . .                      | 針棒ブッシュ . . . . .       | 2    |

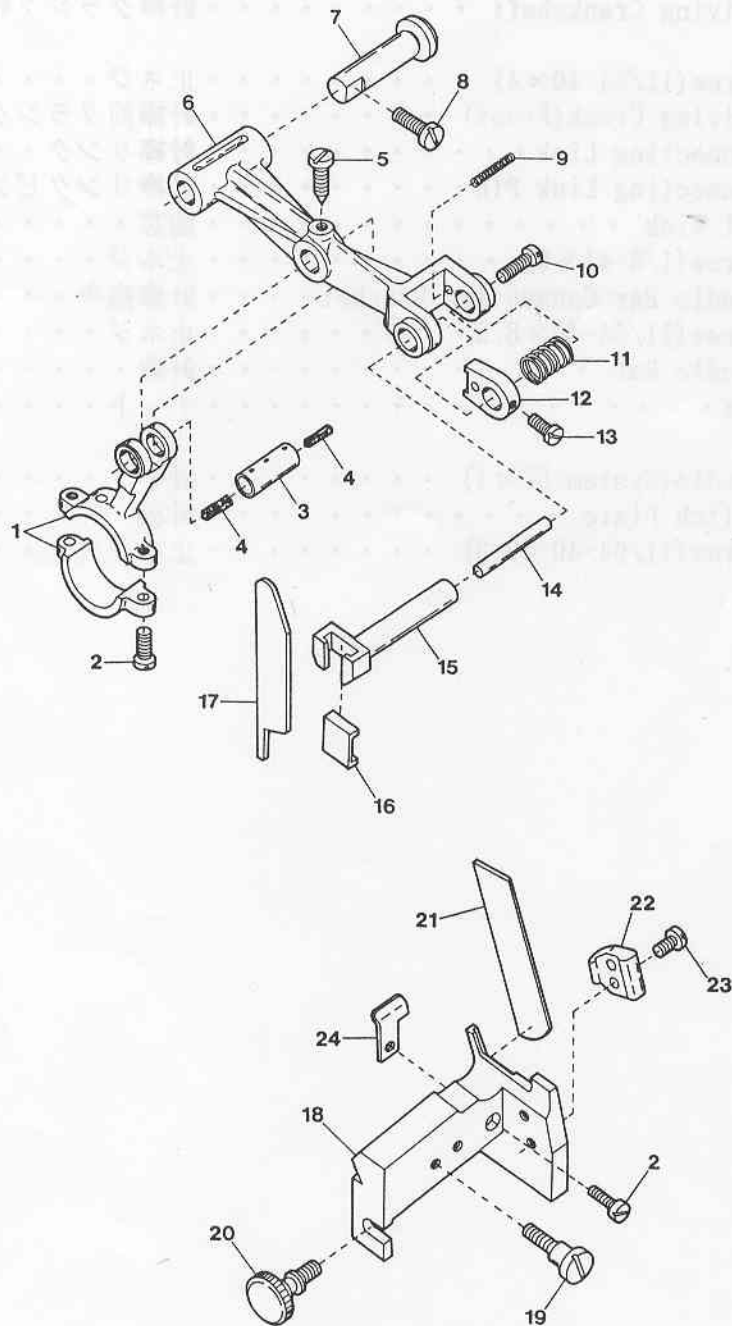


## NEEDLE BAR DRIVING MECHANISM

## 針棒機構

5

| Ref. | Parts   |                                         |                   | Amt. |
|------|---------|-----------------------------------------|-------------------|------|
| No.  | No.     | Description                             | 品 名               | Req. |
| 1    | 0037057 | Needle Bar Connecting Rod . . . . .     | 大ロッド . . . . .    | 1    |
| 2    | 007311  | Screw(11/64-40×12.6) . . . . .          | 止ネジ . . . . .     | 4    |
| 3    | 000304  | Oil Wick . . . . .                      | 油芯 . . . . .      | 3    |
| 4    | 0037130 | Connecting Rod Guide Fork . . . . .     | 振り止メ . . . . .    | 1    |
| 5    | 001170  | Screw(9/64-40×12) . . . . .             | 止ネジ . . . . .     | 1    |
| 6    | 0037132 | Driving Crank Ball Stud . . . . .       | 球 . . . . .       | 1    |
| 7    | —       | Oil Wick . . . . .                      | 油芯 . . . . .      | 1    |
| 8    | 003635  | Screw(1/4-40×6) . . . . .               | 止ネジ . . . . .     | 5    |
| 9    | 0037127 | Driving Crank(Rear) . . . . .           | 針棒後クランク . . . . . | 1    |
| 10   | 0037059 | Driving Crankshaft . . . . .            | 針棒クランク軸 . . . . . | 1    |
| 11   | 009932  | Screw(11/64-40×4) . . . . .             | 止ネジ . . . . .     | 1    |
| 12   | 0037150 | Driving Crank(Front) . . . . .          | 針棒前クランク . . . . . | 1    |
| 13   | 0090321 | Connecting Link . . . . .               | 針棒リンク . . . . .   | 1    |
| 14   | 0090320 | Connecting Link Pin . . . . .           | 針棒リンクピン . . . . . | 2    |
| 15   | 000278  | Oil Wick . . . . .                      | 油芯 . . . . .      | 2    |
| 16   | 004313  | Screw(1/8-44×5) . . . . .               | 止ネジ . . . . .     | 2    |
| 17   | 0037818 | Needle Bar Connecting Bracket . . . . . | 針棒抱キ . . . . .    | 1    |
| 18   | 004435  | Screw(11/64-40×8.5) . . . . .           | 止ネジ . . . . .     | 1    |
| 19   | 0037062 | Needle Bar . . . . .                    | 針棒 . . . . .      | 1    |
| 20   | 000062  | Nut . . . . .                           | ナット . . . . .     | 1    |
| 21   | —       | Needle(System:DC×1) . . . . .           | 針 . . . . .       | 1    |
| 22   | 0037483 | Stitch Plate . . . . .                  | 針板 . . . . .      | 1    |
| 23   | 001732  | Screw(11/64-40×9.3) . . . . .           | 止ネジ . . . . .     | 2    |



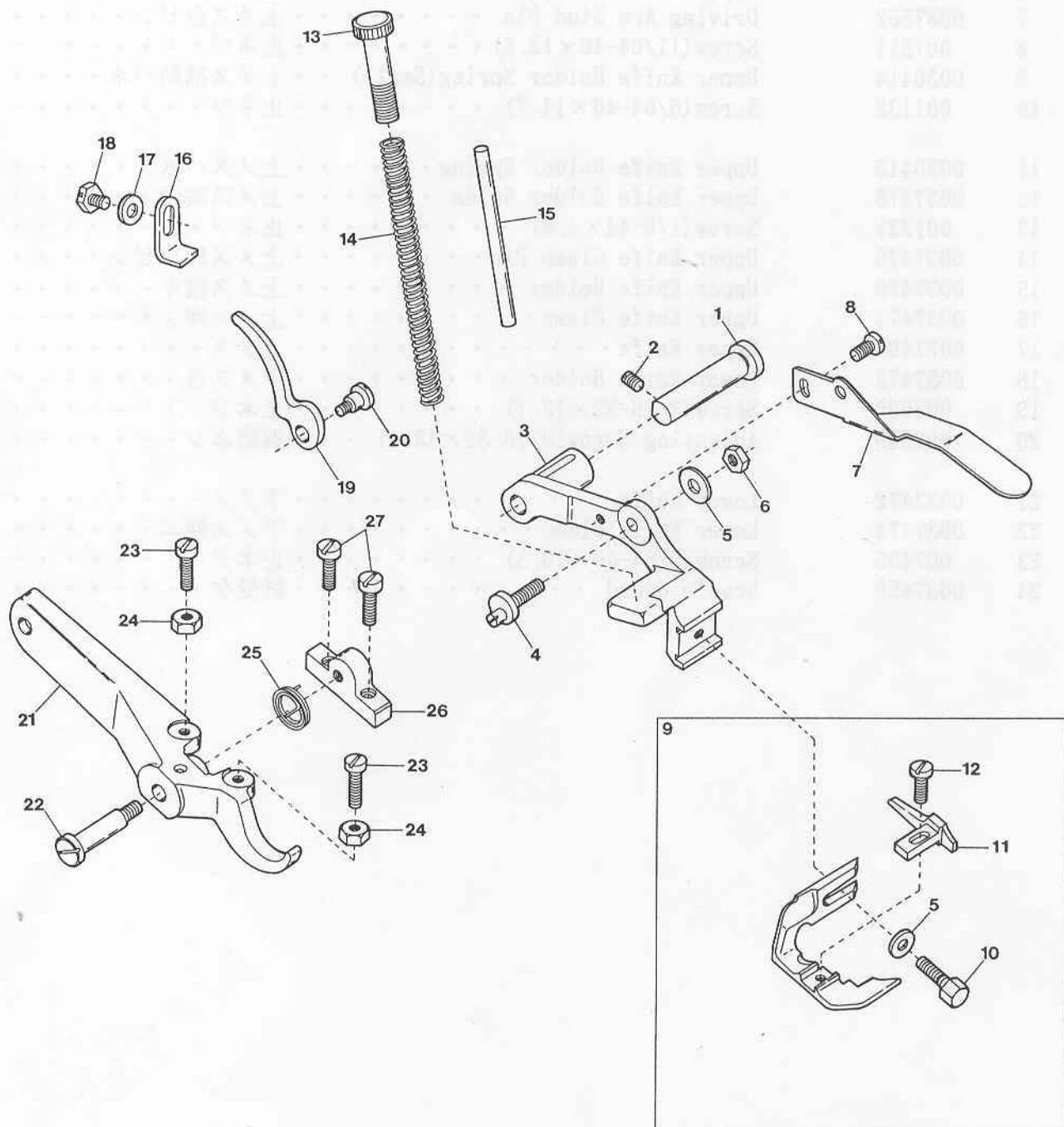


## KNIFE DRIVING MECHANISM

## メス機構

6

| Ref. | Parts   |                                             |                    | Amt. |
|------|---------|---------------------------------------------|--------------------|------|
| No.  | No.     | Description                                 | 品 名                | Req. |
| 1    | 0037833 | Upper Knife Connecting Rod . . . . .        | 上メスロッド . . . . .   | 1    |
| 2    | 001174  | Screw (9/64-40×10.3) . . . . .              | 止ネジ . . . . .      | 3    |
| 3    | 0037876 | Connecting Rod Pin . . . . .                | 上メスロッドピン . . . . . | 1    |
| 4    | 000290  | Oil Wick . . . . .                          | 油芯 . . . . .       | 2    |
| 5    | 001176  | Screw (9/64-40×8) . . . . .                 | 止ネジ . . . . .      | 1    |
| 6    | 0037467 | Upper Knife Driving Arm Stud . . . . .      | 上メス台 . . . . .     | 1    |
| 7    | 0037552 | Driving Arm Stud Pin . . . . .              | 上メス台ピン . . . . .   | 1    |
| 8    | 007311  | Screw (11/64-40×12.6) . . . . .             | 止ネジ . . . . .      | 1    |
| 9    | 0030414 | Upper Knife Holder Spring (Small) . . . . . | 上メス補助バネ . . . . .  | 1    |
| 10   | 001132  | Screw (6/64-40×14.7) . . . . .              | 止ネジ . . . . .      | 1    |
| 11   | 0030413 | Upper Knife Holder Spring . . . . .         | 上メスバネ . . . . .    | 1    |
| 12   | 0037478 | Upper Knife Holder Guide . . . . .          | 上メス案内 . . . . .    | 1    |
| 13   | 001222  | Screw (1/8-44×4.8) . . . . .                | 止ネジ . . . . .      | 1    |
| 14   | 0037475 | Upper Knife Clamp Pin . . . . .             | 上メス押シピン . . . . .  | 1    |
| 15   | 0037470 | Upper Knife Holder . . . . .                | 上メス抱キ . . . . .    | 1    |
| 16   | 0037471 | Upper Knife Clamp . . . . .                 | 上メス押シ . . . . .    | 1    |
| 17   | 0037469 | Upper Knife . . . . .                       | 上メス . . . . .      | 1    |
| 18   | 0037473 | Lower Knife Holder . . . . .                | 下メス台 . . . . .     | 1    |
| 19   | 002086  | Screw (3/16-32×13.1) . . . . .              | 止ネジ . . . . .      | 1    |
| 20   | 002369  | Adjusting Screw (3/16-32×13.4) . . . . .    | 調節ネジ . . . . .     | 1    |
| 21   | 0037472 | Lower Knife . . . . .                       | 下メス . . . . .      | 1    |
| 22   | 0037474 | Lower Knife Clamp . . . . .                 | 下メス押エ . . . . .    | 1    |
| 23   | 007405  | Screw (9/64-40×10.3) . . . . .              | 止ネジ . . . . .      | 2    |
| 24   | 0037458 | Needle Guard . . . . .                      | 針受ケ . . . . .      | 1    |

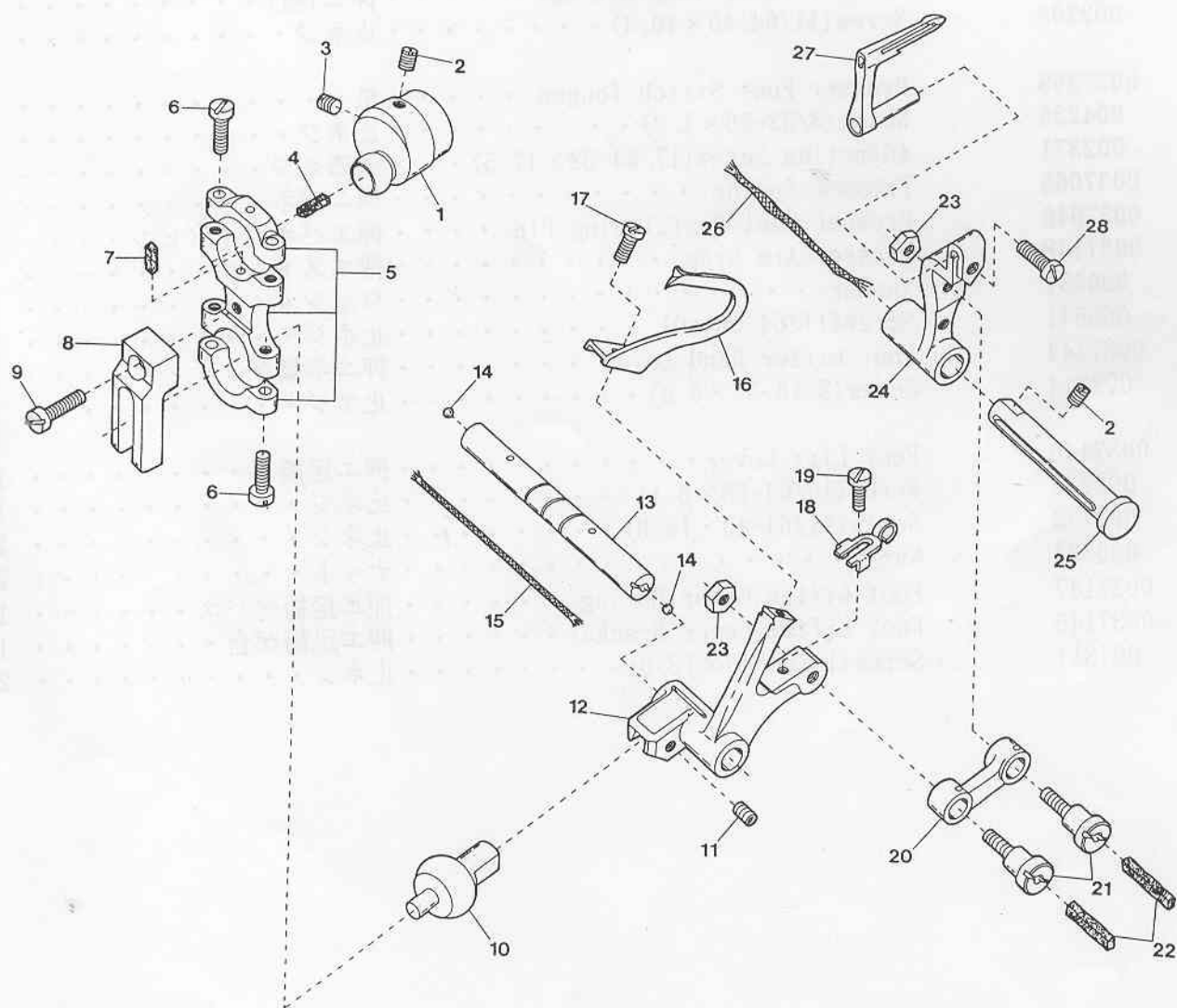


## PRESSER FOOT MECHANISM

## 押エ機構

7

| Ref. | Parts   | Description                                | 品名                  | Amt. |
|------|---------|--------------------------------------------|---------------------|------|
| No.  | No.     |                                            |                     | Req. |
| 1    | 0037552 | Presser Arm Hinge Stud . . . . .           | 押エ台ピン . . . . .     | 1    |
| 2    | 003434  | Screw(11/64-40×6) . . . . .                | 止ネジ . . . . .       | 1    |
| 3    | 0037064 | Presser Arm . . . . .                      | 押エ台 . . . . .       | 1    |
| 4    | 007143  | Eccentric Screw(11/64-40×7.6) . . . . .    | エキセンネジ . . . . .    | 1    |
| 5    | 000554  | Washer . . . . .                           | ワッシャ . . . . .      | 2    |
| 6    | 000340  | Nut . . . . .                              | ナット . . . . .       | 1    |
| 7    | 0037886 | Auxiliary Foot Lifter Hand Lever . . . . . | 補助手揚げ . . . . .     | 1    |
| 8    | 001175  | Screw(9/64-40×8) . . . . .                 | 止ネジ . . . . .       | 2    |
| 9    | 0037496 | Presser Foot, Complete Set . . . . .       | 押エ(組) . . . . .     | 1    |
| 10   | 002308  | Screw(11/64-40×10.4) . . . . .             | 止ネジ . . . . .       | 1    |
| 11   | 0037268 | Presser Foot Stitch Tongue . . . . .       | 爪 . . . . .         | 1    |
| 12   | 004236  | Screw(3/32-56×4.2) . . . . .               | 止ネジ . . . . .       | 1    |
| 13   | 002371  | Adjusting Screw(17/64-32×17.5) . . . . .   | 調節ネジ . . . . .      | 1    |
| 14   | 0037065 | Presser Spring . . . . .                   | 押エバネ . . . . .      | 1    |
| 15   | 0037048 | Presser Foot Positioning Pin . . . . .     | 押エバネガイドピン . . . . . | 1    |
| 16   | 0037148 | Presser Arm Stop . . . . .                 | 押エストッパ . . . . .    | 1    |
| 17   | 000531  | Washer . . . . .                           | ワッシャ . . . . .      | 1    |
| 18   | 005541  | Screw(11/64-40×9) . . . . .                | 止ネジ . . . . .       | 1    |
| 19   | 0037144 | Foot Lifter Hand Lever . . . . .           | 押エ手揚げ . . . . .     | 1    |
| 20   | 002214  | Screw(3/16-32×6.6) . . . . .               | 止ネジ . . . . .       | 1    |
| 21   | 0037146 | Foot Lift Lever . . . . .                  | 押エ足揚げ . . . . .     | 1    |
| 22   | 002285  | Screw(15/64-28×8.1) . . . . .              | 止ネジ . . . . .       | 1    |
| 23   | 002133  | Screw(11/64-40×14.8) . . . . .             | 止ネジ . . . . .       | 2    |
| 24   | 000334  | Nut . . . . .                              | ナット . . . . .       | 2    |
| 25   | 0037147 | Foot Lifter Lever Spring . . . . .         | 押エ足揚げバネ . . . . .   | 1    |
| 26   | 0037145 | Foot Lifter Lever Bracket . . . . .        | 押エ足揚げ台 . . . . .    | 1    |
| 27   | 007311  | Screw(11/64-40×12.6) . . . . .             | 止ネジ . . . . .       | 2    |

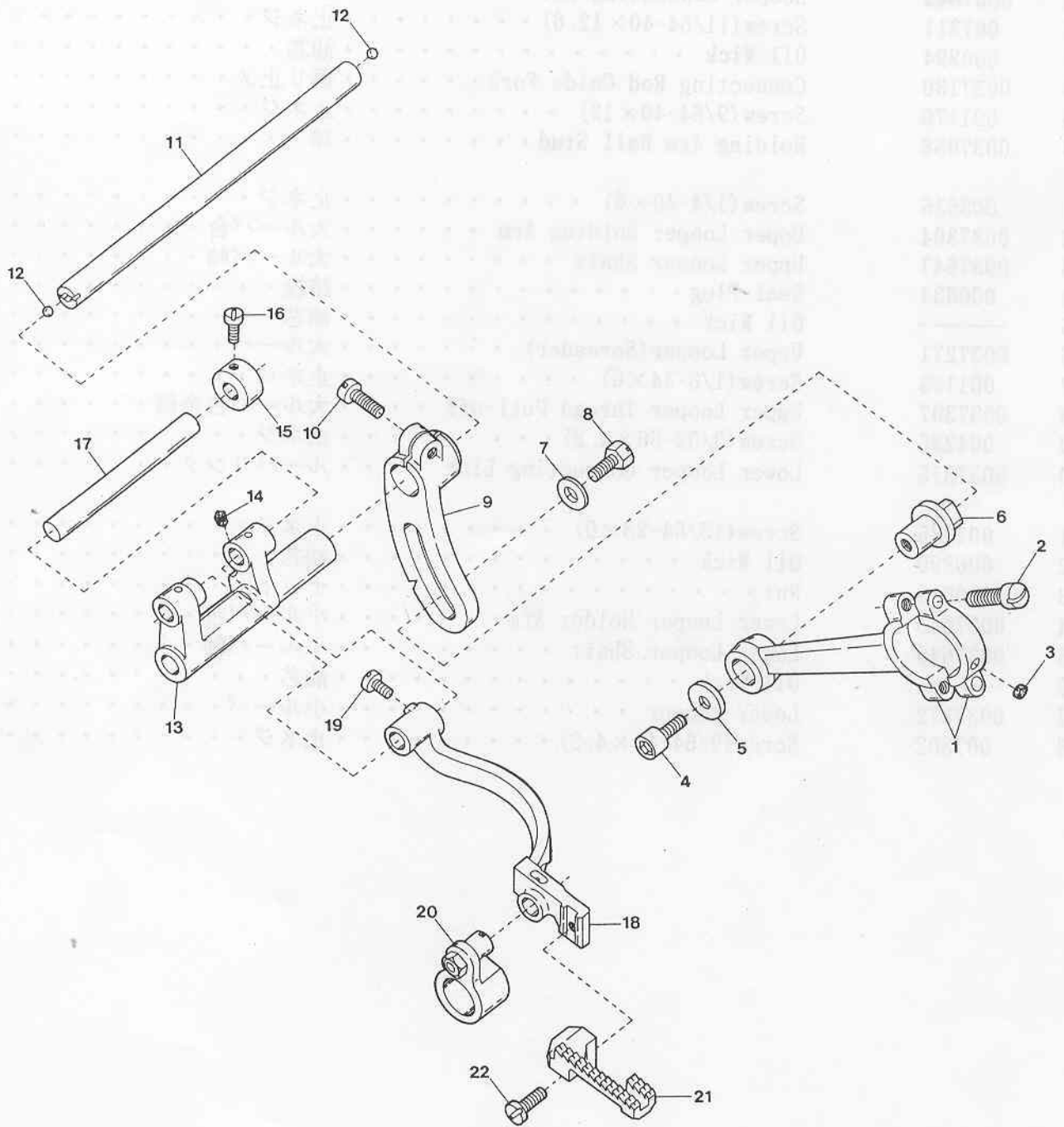


# LOOPER DRIVING MECHANISM

## ルーパ機構

8

| Ref. | Parts   |                                        | 品名                 | Amt. |
|------|---------|----------------------------------------|--------------------|------|
| No.  | No.     | Description                            |                    | Req. |
| 1    | 0037831 | Looper Driving Crank . . . . .         | エキセンクランク . . . . . | 1    |
| 2    | 002022  | Screw(1/4-40×7.6) . . . . .            | 止ネジ . . . . .      | 2    |
| 3    | 002368  | Screw(1/4-40×9.2) . . . . .            | 止ネジ . . . . .      | 1    |
| 4    | 000292  | Oil Wick . . . . .                     | 油芯 . . . . .       | 1    |
| 5    | 0037843 | Looper Connecting Rod . . . . .        | 小ロッド . . . . .     | 1    |
| 6    | 007311  | Screw(11/64-40×12.6) . . . . .         | 止ネジ . . . . .      | 4    |
| 7    | 000294  | Oil Wick . . . . .                     | 油芯 . . . . .       | 1    |
| 8    | 0037130 | Connecting Rod Guide Fork . . . . .    | 振り止メ . . . . .     | 1    |
| 9    | 001170  | Screw(9/64-40×12) . . . . .            | 止ネジ . . . . .      | 1    |
| 10   | 0037058 | Holding Arm Ball Stud . . . . .        | 球 . . . . .        | 1    |
| 11   | 003635  | Screw(1/4-40×6) . . . . .              | 止ネジ . . . . .      | 1    |
| 12   | 0037304 | Upper Looper Holding Arm . . . . .     | 大ルーパ台 . . . . .    | 1    |
| 13   | 0037647 | Upper Looper Shaft . . . . .           | 大ルーパ軸 . . . . .    | 1    |
| 14   | 000634  | Seal Plug . . . . .                    | 詰栓 . . . . .       | 2    |
| 15   |         | Oil Wick . . . . .                     | 油芯 . . . . .       | 1    |
| 16   | 0037271 | Upper Looper(Spreader) . . . . .       | 大ルーパ . . . . .     | 1    |
| 17   | 001196  | Screw(1/8-44×6) . . . . .              | 止ネジ . . . . .      | 1    |
| 18   | 0037307 | Upper Looper Thread Pull-off . . . . . | 大ルーパ台糸道 . . . . .  | 1    |
| 19   | 004236  | Screw(3/32-56×4.2) . . . . .           | 止ネジ . . . . .      | 1    |
| 20   | 0037315 | Lower Looper Connecting Link . . . . . | ルーパリンク . . . . .   | 1    |
| 21   | 001335  | Screw(15/64-28×9) . . . . .            | 止ネジ . . . . .      | 2    |
| 22   | 000290  | Oil Wick . . . . .                     | 油芯 . . . . .       | 2    |
| 23   | 000018  | Nut . . . . .                          | ナット . . . . .      | 2    |
| 24   | 0037648 | Lower Looper Holder Arm . . . . .      | 小ルーパ台 . . . . .    | 1    |
| 25   | 0037649 | Lower Looper Shaft . . . . .           | 小ルーパ軸 . . . . .    | 1    |
| 26   |         | Oil Wick . . . . .                     | 油芯 . . . . .       | 1    |
| 27   | 0037272 | Lower Looper . . . . .                 | 小ルーパ . . . . .     | 1    |
| 28   | 007302  | Screw(9/64-40×4.2) . . . . .           | 止ネジ . . . . .      | 1    |





## FEED DRIVING MECHANISM

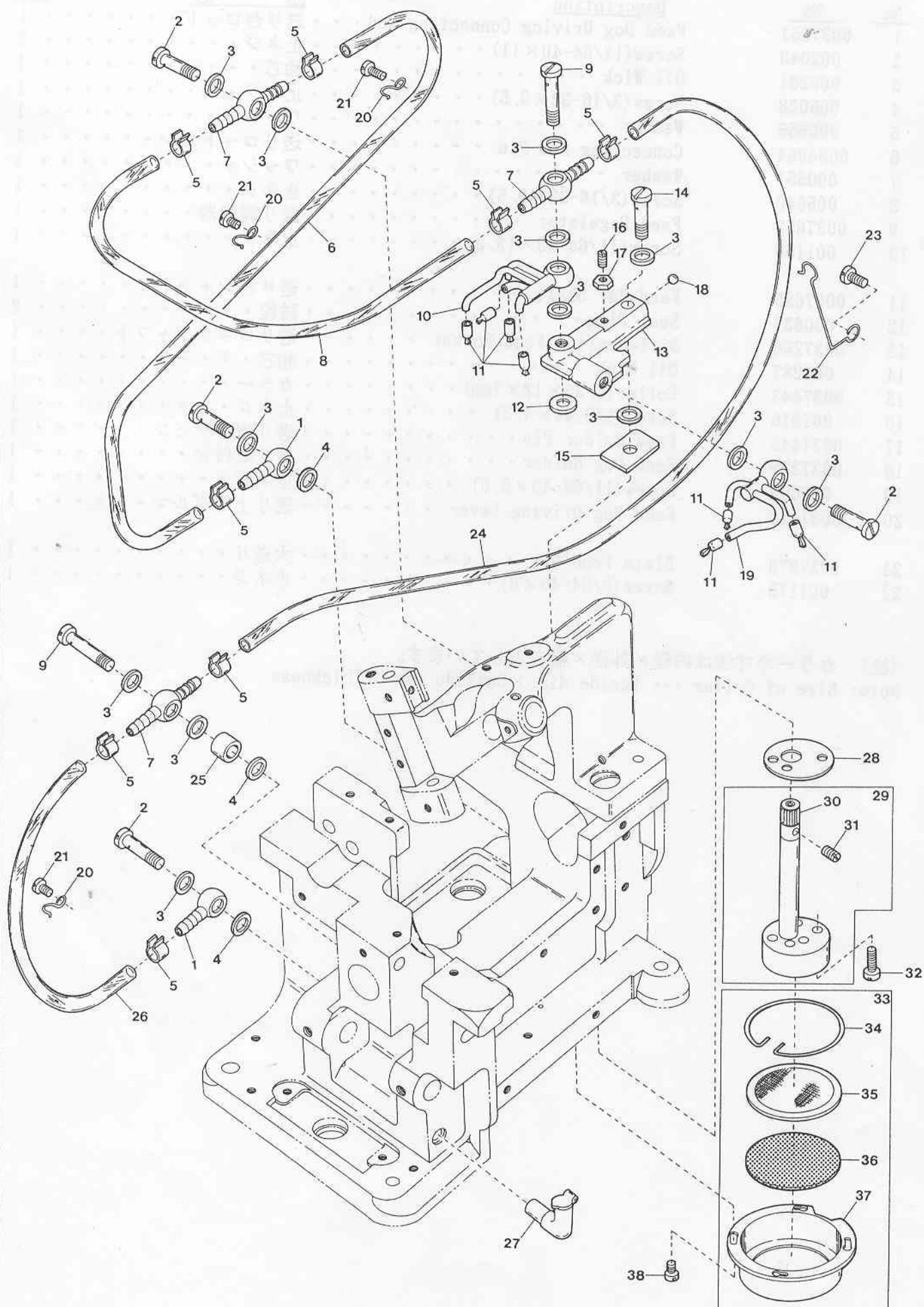
## 送り機構

9

| Ref. | Parts   |                                       |                 | Amt. |
|------|---------|---------------------------------------|-----------------|------|
| No.  | No.     | Description                           | 品 名             | Req. |
| 1    | 0037651 | Feed Dog Driving Connecting Rod . . . | 送り台ロッド . . .    | 1    |
| 2    | 002043  | Screw(11/64-40×11) . . .              | 止ネジ . . .       | 2    |
| 3    | 000281  | Oil Wick . . .                        | 油芯 . . .        | 1    |
| 4    | 005028  | Screw(3/16-32×9.5) . . .              | 止ネジ . . .       | 1    |
| 5    | 000555  | Washer . . .                          | ワッシャ . . .      | 1    |
| 6    | 0038064 | Connecting Rod Pin . . .              | 送りロッドピン . . .   | 1    |
| 7    | 000551  | Washer . . .                          | ワッシャ . . .      | 1    |
| 8    | 005540  | Screw(3/16-32×9.5) . . .              | 止ネジ . . .       | 1    |
| 9    | 0037652 | Feed Regulator . . .                  | 送り調節器 . . .     | 1    |
| 10   | 001156  | Screw(11/64-40×13.3) . . .            | 止ネジ . . .       | 1    |
| 11   | 0037653 | Feed Bar Shaft . . .                  | 送り台シャフト . . .   | 1    |
| 12   | 000637  | Seal Plug . . .                       | 詰栓 . . .        | 2    |
| 13   | 0037256 | Differential Feed Rocker . . .        | 送りロックシャフト . . . | 1    |
| 14   | 000287  | Oil Wick . . .                        | 油芯 . . .        | 1    |
| 15   | 0037443 | Collar(6.35×12×7mm) . . .             | カラー . . .       | 1    |
| 16   | 007616  | Screw(1/8-44×4.2) . . .               | 止ネジ . . .       | 1    |
| 17   | 0037442 | Feed Holder Pin . . .                 | 送り取付ケピン . . .   | 1    |
| 18   | 0037279 | Feed Dog Holder . . .                 | 送り取付台 . . .     | 1    |
| 19   | 009604  | Screw(11/64-40×5.5) . . .             | 止ネジ . . .       | 1    |
| 20   | 0037410 | Feed Dog Driving Lever . . .          | 送り上下ダルマ . . .   | 1    |
| 21   | 0037273 | Plain Feed Dog . . .                  | 大送り . . .       | 1    |
| 22   | 001175  | Screw(9/64-40×8) . . .                | 止ネジ . . .       | 1    |

(注) カラーの寸法は内径×外径×幅を表しています。

Note: Size of Collar ... Inside dia. × Outside dia. × Thickness



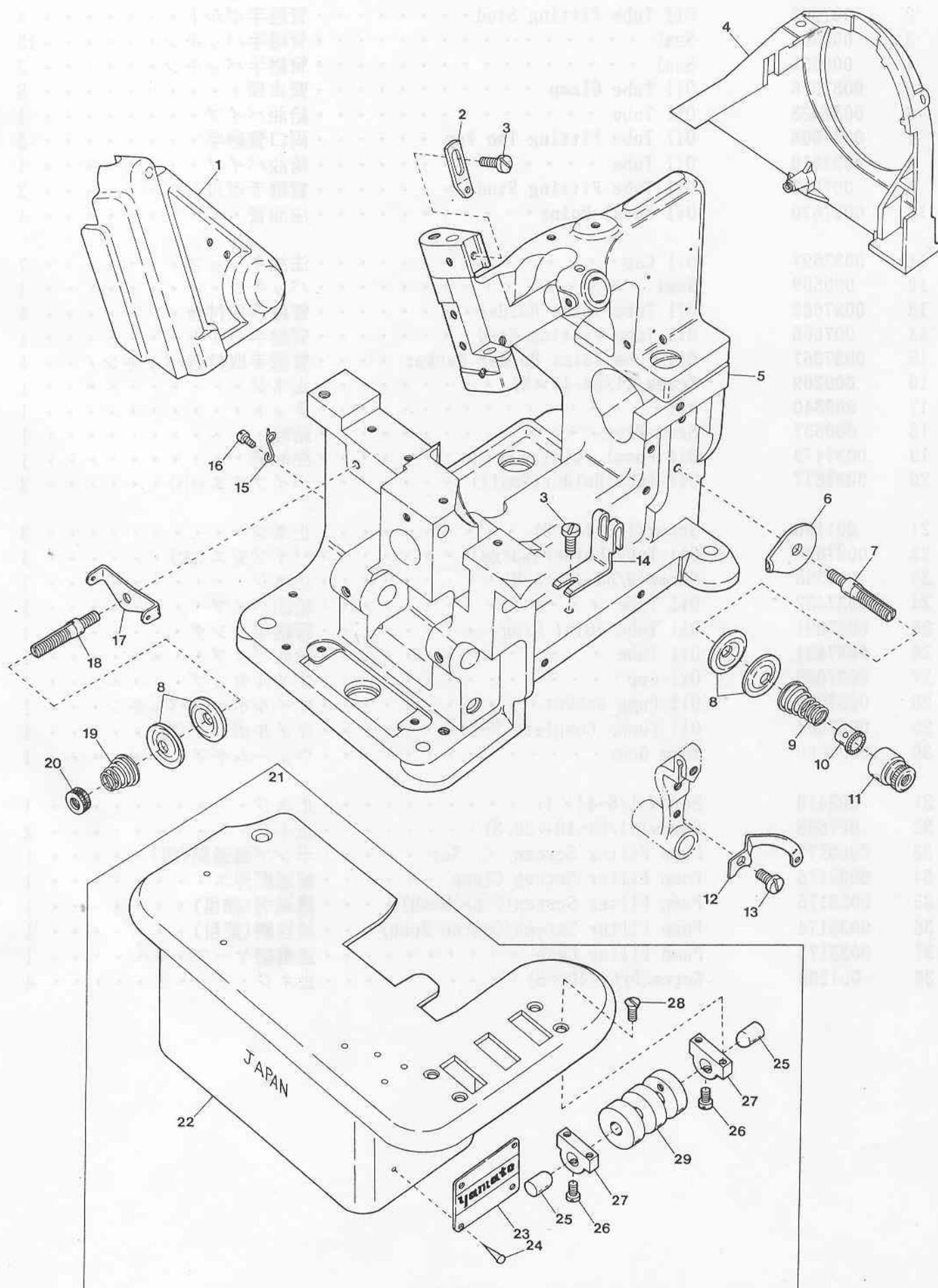
## LUBRICATING MECHANISM

## 給油機構

10

| Ref. | Parts   |                                           |                      |              |
|------|---------|-------------------------------------------|----------------------|--------------|
| No.  | No.     | Description                               | 品 名                  | Amt.<br>Req. |
| 1    | 0037669 | Oil Tube Fitting One Way End . . . . .    | 片口管継手 . . . . .      | 2            |
| 2    | 007668  | Oil Tube Fitting Stud . . . . .           | 管継手ボルト . . . . .     | 4            |
| 3    | 000567  | Seal . . . . .                            | 管継手パッキン . . . . .    | 13           |
| 4    | 000566  | Seal . . . . .                            | 管継手パッキン . . . . .    | 3            |
| 5    | 0037675 | Oil Tube Clamp . . . . .                  | 緊束環 . . . . .        | 8            |
| 6    | 0037433 | Oil Tube . . . . .                        | 給油パイプ . . . . .      | 1            |
| 7    | 0037668 | Oil Tube Fitting Two Way . . . . .        | 両口管継手 . . . . .      | 3            |
| 8    | 0093619 | Oil Tube . . . . .                        | 給油パイプ . . . . .      | 1            |
| 9    | 007667  | Oil Tube Fitting Stud . . . . .           | 管継手ボルト . . . . .     | 2            |
| 10   | 0037670 | Oil Focal Point . . . . .                 | 注油管 . . . . .        | 1            |
| 11   | 0037697 | Oil Cap . . . . .                         | 注油キャップ . . . . .     | 7            |
| 12   | 000569  | Seal . . . . .                            | パッキン . . . . .       | 1            |
| 13   | 0037666 | Oil Tube Joint Holder . . . . .           | 管継手取付台 . . . . .     | 1            |
| 14   | 007666  | Oil Tube Fitting Stud . . . . .           | 管継手ボルト . . . . .     | 1            |
| 15   | 0037667 | Oil Tube Joint Holder Gasket . . . . .    | 管継手取付台パッキン . . . . . | 1            |
| 16   | 009209  | Screw(11/64-40×9) . . . . .               | 止ネジ . . . . .        | 1            |
| 17   | 000340  | Nut . . . . .                             | ナット . . . . .        | 1            |
| 18   | 000637  | Seal Plug . . . . .                       | 詰栓 . . . . .         | 1            |
| 19   | 0037479 | Oil Focal Point . . . . .                 | 注油管 . . . . .        | 1            |
| 20   | 0037677 | Oil Tube Holder(Small) . . . . .          | パイプ支エ(小) . . . . .   | 3            |
| 21   | 001196  | Screw(1/8-44×6) . . . . .                 | 止ネジ . . . . .        | 3            |
| 22   | 0037676 | Oil Tube Holder(Large) . . . . .          | パイプ支エ(大) . . . . .   | 1            |
| 23   | 004358  | Screw(9/64-40×5.6) . . . . .              | 止ネジ . . . . .        | 1            |
| 24   | 0037432 | Oil Tube . . . . .                        | 給油パイプ . . . . .      | 1            |
| 25   | 0037691 | Oil Tube Joint Ring . . . . .             | 管継手リング . . . . .     | 1            |
| 26   | 0037431 | Oil Tube . . . . .                        | 給油パイプ . . . . .      | 1            |
| 27   | 0037685 | Oil Cup . . . . .                         | オイルカップ . . . . .     | 1            |
| 28   | 0037659 | Oil Pump Gasket . . . . .                 | オイルポンプパッキン . . . . . | 1            |
| 29   | 0037684 | Oil Pump, Complete Set . . . . .          | オイルポンプ(組) . . . . .  | 1            |
| 30   | 0037660 | Worm Gear . . . . .                       | ウォームギア . . . . .     | 1            |
| 31   | 003410  | Screw(1/8-44×4) . . . . .                 | 止ネジ . . . . .        | 1            |
| 32   | 007658  | Screw(11/64-40×26.3) . . . . .            | 止ネジ . . . . .        | 2            |
| 33   | 0038172 | Pump Filter Screen, C. Set . . . . .      | ポンプ濾過網(組) . . . . .  | 1            |
| 34   | 0038176 | Pump Filter Screen Clamp . . . . .        | 濾過網押エ . . . . .      | 1            |
| 35   | 0038175 | Pump Filter Screen(Fine Mesh) . . . . .   | 濾過網(細目) . . . . .    | 1            |
| 36   | 0038174 | Pump Filter Screen(Coarse Mesh) . . . . . | 濾過網(荒目) . . . . .    | 1            |
| 37   | 0038173 | Pump Filter Case . . . . .                | 濾過網ケース . . . . .     | 1            |
| 38   | 001208  | Screw(9/64-40×5) . . . . .                | 止ネジ . . . . .        | 4            |

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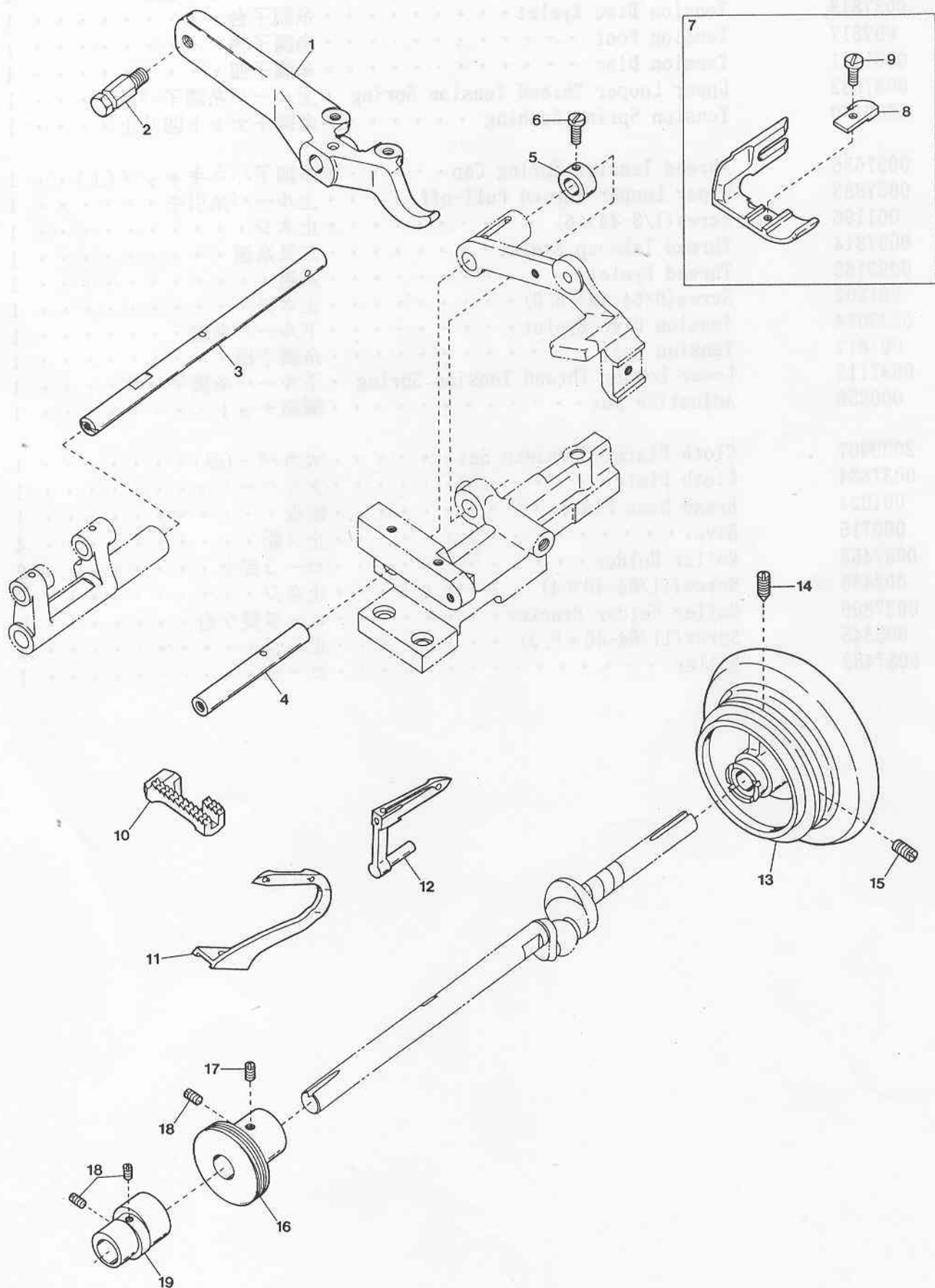
## DCY-108, 109 EXCLUSIVE PARTS(1)

## サブモデル専用部品(1) 11

| Ref. | Parts   | Description                                  | 品 名                    | Amt. |
|------|---------|----------------------------------------------|------------------------|------|
| No.  | No.     |                                              |                        | Req. |
| 1    | 0037804 | Needle Bar Cover . . . . .                   | 針棒カバー . . . . .        | 1    |
| 2    | 0037101 | Needle Thread Eyelet . . . . .               | 針糸道 . . . . .          | 1    |
| 3    | 004358  | Screw(9/64-40×5.6) . . . . .                 | 止ネジ . . . . .          | 2    |
| 4    | 2000001 | Belt Cover . . . . .                         | ベルトカバー . . . . .       | 1    |
| 5    | 0037801 | Machine Frame Unit . . . . .                 | アームベッド(組) . . . . .    | 1    |
| 6    | 0037813 | Tension Disc Eyelet . . . . .                | 糸調子台 . . . . .         | 1    |
| 7    | 007817  | Tension Post . . . . .                       | 糸調子棒 . . . . .         | 1    |
| 8    | 0031111 | Tension Disc . . . . .                       | 糸調子皿 . . . . .         | 4    |
| 9    | 0037632 | Upper Looper Thread Tension Spring . . . . . | 上ルーパー糸調子バネ . . . . .   | 1    |
| 10   | 0037170 | Tension Spring Bushing . . . . .             | 糸調子ナット回り止メ . . . . .   | 1    |
| 11   | 0037636 | Thread Tension Spring Cap . . . . .          | 糸調子バネキャップ(上) . . . . . | 1    |
| 12   | 0037833 | Upper Looper Thraed Pull-off . . . . .       | 上ルーパー糸引き . . . . .     | 1    |
| 13   | 001196  | Screw(1/8-44×6) . . . . .                    | 止ネジ . . . . .          | 1    |
| 14   | 0037814 | Thread Take-up Eyelet . . . . .              | 二又糸道 . . . . .         | 1    |
| 15   | 0090185 | Thread Eyelet . . . . .                      | 糸道 . . . . .           | 1    |
| 16   | 001202  | Screw(9/64-40×6.6) . . . . .                 | 止ネジ . . . . .          | 1    |
| 17   | 0038074 | Tension Disc Eyelet . . . . .                | 下ルーパー糸道 . . . . .      | 1    |
| 18   | 001817  | Tension Post . . . . .                       | 糸調子棒 . . . . .         | 1    |
| 19   | 0037113 | Lower Looper Thread Tension Spring . . . . . | 下ルーパー糸調子バネ . . . . .   | 1    |
| 20   | 000056  | Adjusting Nut . . . . .                      | 調節ナット . . . . .        | 1    |
| 21   | 2000007 | Cloth Plate, Complete Set . . . . .          | 大カバー(組) . . . . .      | 1    |
| 22   | 0037834 | Cloth Plate . . . . .                        | 大カバー . . . . .         | 1    |
| 23   | 001024  | Brand Name Plate . . . . .                   | 銘板 . . . . .           | 1    |
| 24   | 000715  | Rivet . . . . .                              | 止メ鋌 . . . . .          | 4    |
| 25   | 0037453 | Roller Holder . . . . .                      | ローラ受ケ . . . . .        | 2    |
| 26   | 003433  | Screw(11/64-40×4) . . . . .                  | 止ネジ . . . . .          | 2    |
| 27   | 0037809 | Roller Holder Bracket . . . . .              | ローラ受ケ台 . . . . .       | 2    |
| 28   | 005345  | Screw(11/64-40×8.3) . . . . .                | 止ネジ . . . . .          | 4    |
| 29   | 0037452 | Roller . . . . .                             | ローラ . . . . .          | 1    |



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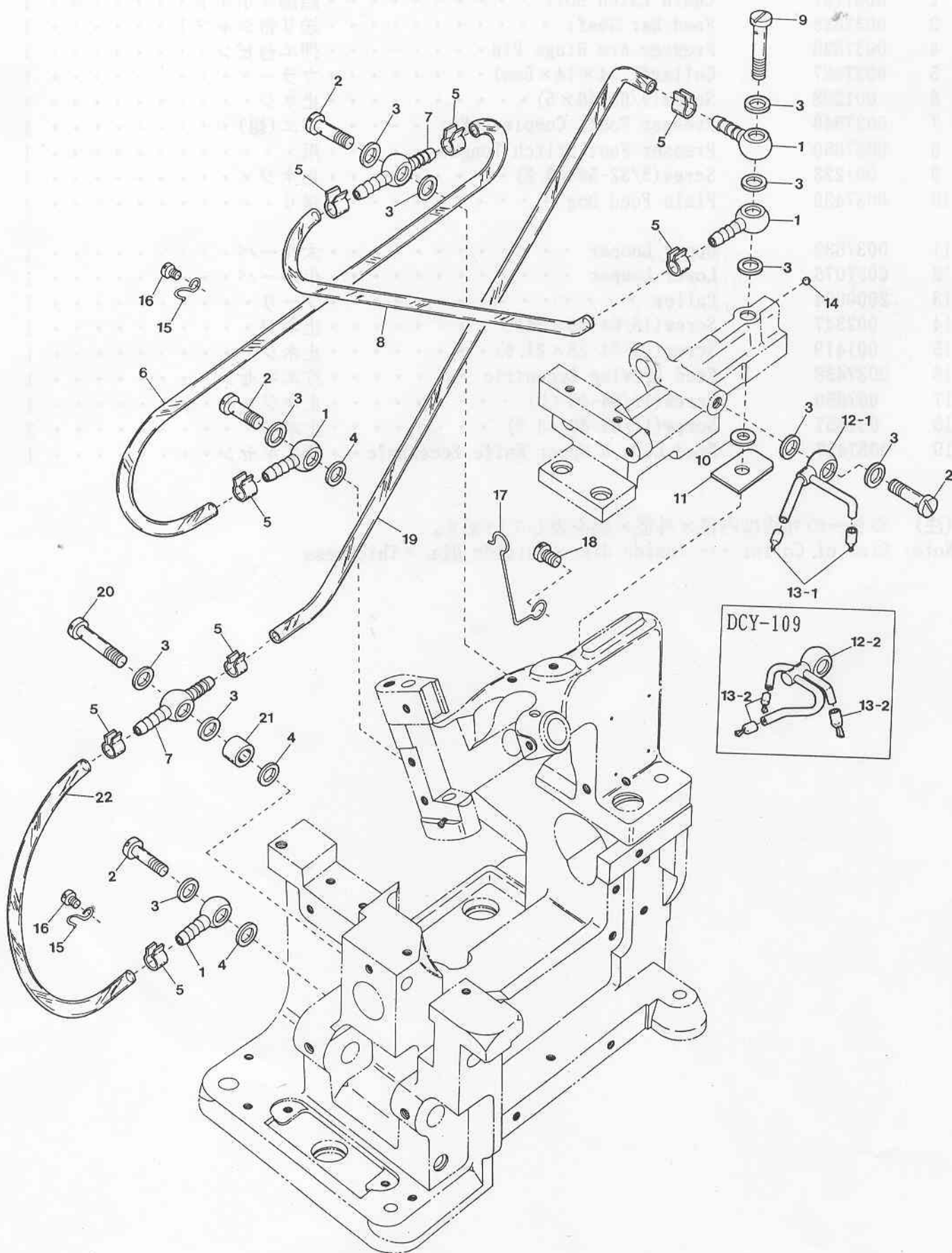




| Ref. | Parts   |                                             |                   | Amt. |
|------|---------|---------------------------------------------|-------------------|------|
| No.  | No.     | Description                                 | 品 名               | Req. |
| 1    | 0037755 | Foot Lifter Lever . . . . .                 | 押エ足揚げ . . . . .   | 1    |
| 2    | 0037757 | Chain Latch Bolt . . . . .                  | 鎖掛ケボルト . . . . .  | 1    |
| 3    | 0037835 | Feed Bar Shaft . . . . .                    | 送り台シャフト . . . . . | 1    |
| 4    | 0037826 | Presser Arm Hinge Pin . . . . .             | 押エ台ピン . . . . .   | 1    |
| 5    | 0037827 | Collar (7.94×14×6mm) . . . . .              | カラー . . . . .     | 1    |
| 6    | 001208  | Screw (9/64-40×5) . . . . .                 | 止ネジ . . . . .     | 1    |
| 7    | 0037848 | Presser Foot, Complete Set . . . . .        | 押エ(組) . . . . .   | 1    |
| 8    | 0037850 | Presser Foot Stitch Tongue . . . . .        | 爪 . . . . .       | 1    |
| 9    | 001228  | Screw (3/32-56×3.2) . . . . .               | 止ネジ . . . . .     | 1    |
| 10   | 0037439 | Plain Feed Dog . . . . .                    | 送り . . . . .      | 1    |
| 11   | 0037832 | Upper Looper . . . . .                      | 大ルーパ . . . . .    | 1    |
| 12   | 0037076 | Lower Looper . . . . .                      | 小ルーパ . . . . .    | 1    |
| 13   | 2000004 | Pulley . . . . .                            | プーリ . . . . .     | 1    |
| 14   | 002347  | Screw (15/64-28×24) . . . . .               | 止ネジ . . . . .     | 1    |
| 15   | 001419  | Screw (15/64-28×21.6) . . . . .             | 止ネジ . . . . .     | 1    |
| 16   | 0037438 | Feed Driving Eccentric . . . . .            | 片エキセン . . . . .   | 1    |
| 17   | 007650  | Screw (11/64-40×5) . . . . .                | 止ネジ . . . . .     | 1    |
| 18   | 001457  | Screw (11/64-40×3.3) . . . . .              | 止ネジ . . . . .     | 3    |
| 19   | 0037437 | Feed Lift & Upper Knife Eccentric . . . . . | 両エキセン . . . . .   | 1    |

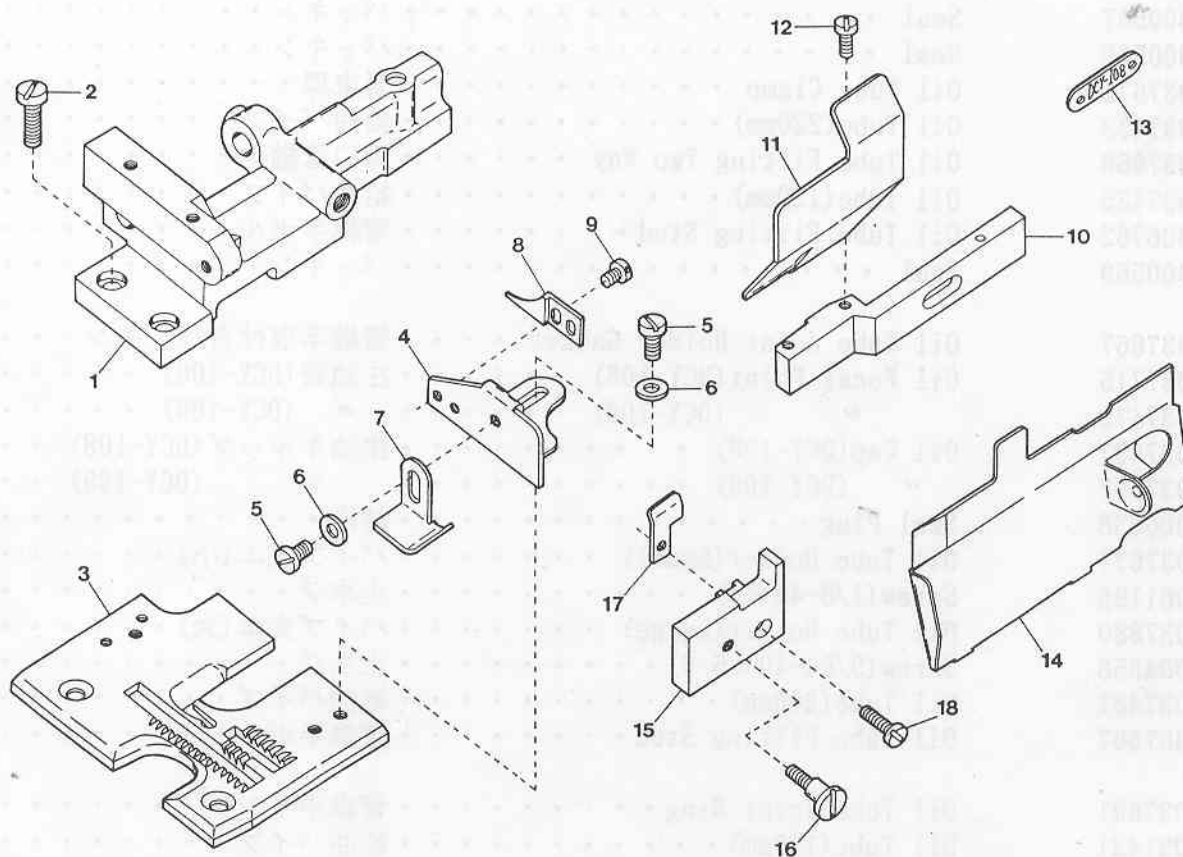
(注) カラーの寸法は内径×外径×幅を表しています。

Note: Size of Collar ... Inside dia. × Outside dia. × Thickness

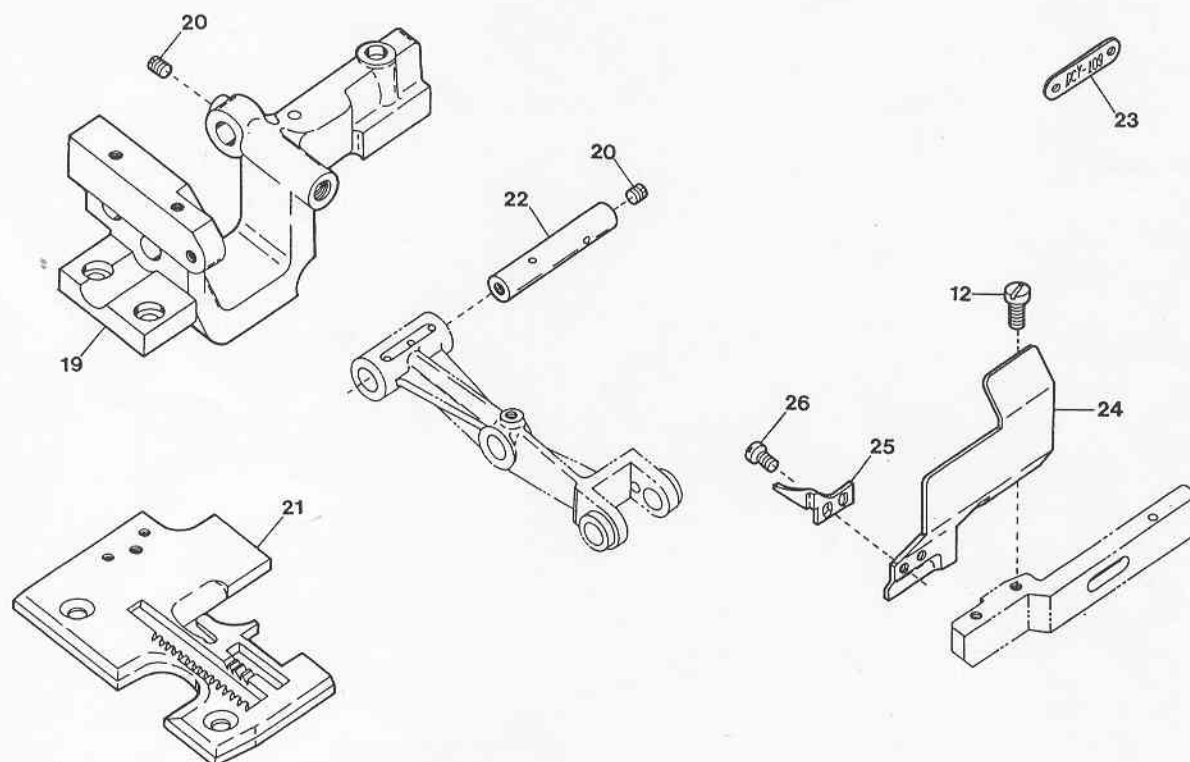


| Ref. | Parts   |                                        |                           | Amt. |
|------|---------|----------------------------------------|---------------------------|------|
| No.  | No.     | Description                            | 品 名                       | Req. |
| 1    | 0037669 | Oil Tube Fitting One Way End . . . . . | 片口管継手 . . . . .           | 4    |
| 2    | 007668  | Oil Tube Fitting Stud . . . . .        | 管継手ボルト . . . . .          | 4    |
| 3    | 000567  | Seal . . . . .                         | パッキン . . . . .            | 11   |
| 4    | 000566  | Seal . . . . .                         | パッキン . . . . .            | 3    |
| 5    | 0037675 | Oil Tube Clamp . . . . .               | 緊束環 . . . . .             | 8    |
| 6    | 0037433 | Oil Tube(220mm) . . . . .              | 給油パイプ . . . . .           | 1    |
| 7    | 0037668 | Oil Tube Fitting Two Way . . . . .     | 両口管継手 . . . . .           | 2    |
| 8    | 0037435 | Oil Tube(120mm) . . . . .              | 給油パイプ . . . . .           | 1    |
| 9    | 006762  | Oil Tube Fitting Stud . . . . .        | 管継手ボルト . . . . .          | 1    |
| 10   | 000569  | Seal . . . . .                         | パッキン . . . . .            | 1    |
| 11   | 0037667 | Oil Tube Joint Holder Gasket . . . . . | 管継手取付台パッキン . . . . .      | 1    |
| 12-1 | 0037715 | Oil Focal Point(DCY-108) . . . . .     | 注油管(DCY-108) . . . . .    | 1    |
| 12-2 | 0037479 | " (DCY-109) . . . . .                  | " (DCY-109) . . . . .     | 1    |
| 13-1 | 0037697 | Oil Cap(DCY-108) . . . . .             | 注油キャップ(DCY-108) . . . . . | 2    |
| 13-2 | 0037697 | " (DCY-109) . . . . .                  | " (DCY-109) . . . . .     | 3    |
| 14   | 000638  | Seal Plug . . . . .                    | 詰栓 . . . . .              | 1    |
| 15   | 0037677 | Oil Tube Holder(Small) . . . . .       | パイプ支エ(小) . . . . .        | 2    |
| 16   | 001196  | Screw(1/8-44×6) . . . . .              | 止ネジ . . . . .             | 2    |
| 17   | 0037880 | Oil Tube Holder(Large) . . . . .       | パイプ支エ(大) . . . . .        | 1    |
| 18   | 004358  | Screw(9/64-40×5.6) . . . . .           | 止ネジ . . . . .             | 1    |
| 19   | 0037481 | Oil Tube(240mm) . . . . .              | 給油パイプ . . . . .           | 1    |
| 20   | 007667  | Oil Tube Fitting Stud . . . . .        | 管継手ボルト . . . . .          | 1    |
| 21   | 0037691 | Oil Tube Joint Ring . . . . .          | 管継手リング . . . . .          | 1    |
| 22   | 0037431 | Oil Tube(130mm) . . . . .              | 給油パイプ . . . . .           | 1    |

DCY-108(4)

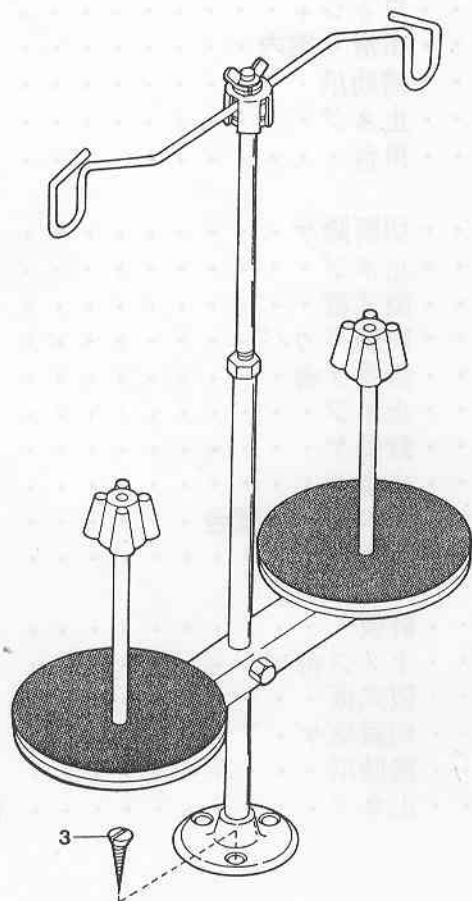


DCY-109(4)

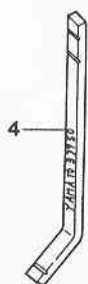
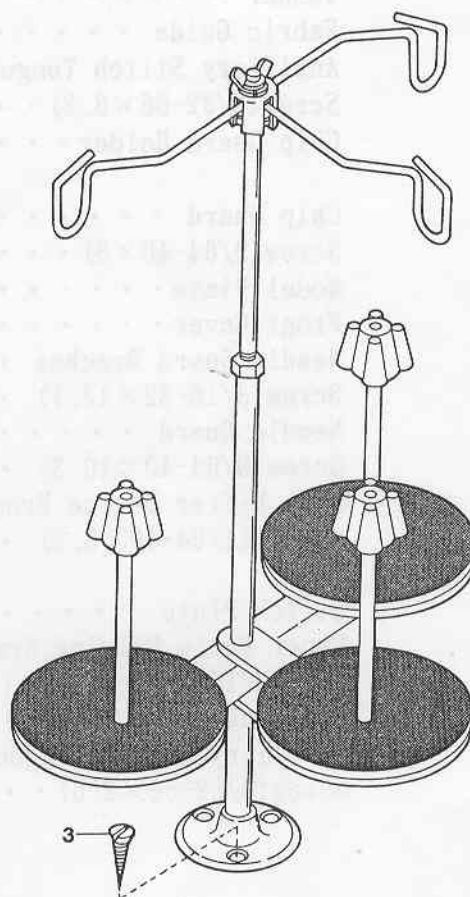


| Ref. | Parts   |                                            |                   | Amt. |
|------|---------|--------------------------------------------|-------------------|------|
| No.  | No.     | Description                                | 品 名               | Req. |
| 1    | 0037825 | Foot Lifter Device Bracket . . . . .       | 押エ揚げ装置台 . . . . . | 1    |
| 2    | 001156  | Screw(11/64-40×13.3) . . . . .             | 止ネジ . . . . .     | 2    |
| 3    | 0037800 | Stitch Plate . . . . .                     | 針板 . . . . .      | 1    |
| 4    | 0037821 | Edge Guide . . . . .                       | 定規 . . . . .      | 1    |
| 5    | 001202  | Screw(9/64-40×6.6) . . . . .               | 止ネジ . . . . .     | 3    |
| 6    | 000532  | Washer . . . . .                           | ワッシャ . . . . .    | 3    |
| 7    | 0037822 | Fabric Guide . . . . .                     | 布滑り案内 . . . . .   | 1    |
| 8    | 0037823 | Auxiliary Stitch Tongue . . . . .          | 補助爪 . . . . .     | 1    |
| 9    | 001228  | Screw(3/32-56×3.2) . . . . .               | 止ネジ . . . . .     | 2    |
| 10   | 0037637 | Chip Guard Holder . . . . .                | 角台 . . . . .      | 1    |
| 11   | 0037811 | Chip Guard . . . . .                       | 切屑除ケ . . . . .    | 1    |
| 12   | 001175  | Screw(9/64-40×8) . . . . .                 | 止ネジ . . . . .     | 2    |
| 13   | 0037839 | Model Plate . . . . .                      | 型式板 . . . . .     | 1    |
| 14   | 0037604 | Front Cover . . . . .                      | 前開キカバー . . . . .  | 1    |
| 15   | 0037824 | Needle Guard Bracket . . . . .             | 針受ケ台 . . . . .    | 1    |
| 16   | 002086  | Screw(3/16-32×13.1) . . . . .              | 止ネジ . . . . .     | 1    |
| 17   | 0037845 | Needle Guard . . . . .                     | 針受ケ . . . . .     | 1    |
| 18   | 001174  | Screw(9/64-40×10.3) . . . . .              | 止ネジ . . . . .     | 1    |
| 19   | 0037465 | Foot Lifter Device Bracket . . . . .       | 押エ揚げ装置台 . . . . . | 1    |
| 20   | 001457  | Screw(11/64-40×3.3) . . . . .              | 止ネジ . . . . .     | 2    |
| 21   | 0037459 | Stitch Plate . . . . .                     | 針板 . . . . .      | 1    |
| 22   | 0037468 | Upper Knife Driving Arm Stud Pin . . . . . | 上メス台ピン . . . . .  | 1    |
| 23   | 0037480 | Model Plate . . . . .                      | 型式板 . . . . .     | 1    |
| 24   | 0037461 | Chip Guard . . . . .                       | 切屑除ケ . . . . .    | 1    |
| 25   | 0037464 | Auxiliary Stitch Tongue . . . . .          | 補助爪 . . . . .     | 1    |
| 26   | 004237  | Screw(3/32-56×2.6) . . . . .               | 止ネジ . . . . .     | 2    |

<sup>1</sup> for DCY-104



<sup>2</sup> for DCY-108, 109





THREAD STAND

糸立台

15

| Ref. | Parts   | Description                        | 品名               | Amt. | Req. |
|------|---------|------------------------------------|------------------|------|------|
| No.  | No.     |                                    |                  |      |      |
| 1    | 0037981 | Thread Stand, C. Set(2 Spool Type) | ・糸立台(組)(2本糸用)・・・ | 1    |      |
| 2    | 0037982 | " " (3 Spool Type)                 | ・ " " (3本糸用)・・・  | 1    |      |
| 3    |         | Wood Screw                         | ・木ネジ             | 3    |      |
| 4    | 0037950 | Timing Gauge(Extra Parts)          | ・タイミングゲージ(特注品)   | 1    |      |

| Parts<br>No. | Page<br>No. | Ref.<br>No. | Weight<br>(g) | Parts<br>No. | Page<br>No. | Ref.<br>No. | Weight<br>(g) | Parts<br>No. | Page<br>No. | Ref.<br>No. | Weight<br>(g) |
|--------------|-------------|-------------|---------------|--------------|-------------|-------------|---------------|--------------|-------------|-------------|---------------|
| 000012       | 3           | 10          |               | 001170       | 8           | 9           |               | 003433       | 11          | 26          |               |
| 000018       | 8           | 23          |               | 001174       | 6           | 2           |               | 003434       | 4           | 19          |               |
| 000056       | 3           | 24          |               | 001174       | 14          | 18          |               | 003434       | 7           | 2           |               |
| 000056       | 11          | 20          |               | 001175       | 1           | 8           |               | 003591       | 4           | 2           |               |
| 000062       | 5           | 20          |               | 001175       | 2           | 32          |               | 003593       | 4           | 3           |               |
| 000144       | 1           | 37          |               | 001175       | 7           | 8           |               | 003635       | 4           | 17          |               |
| 000278       | 5           | 15          |               | 001175       | 9           | 22          |               | 003635       | 5           | 8           |               |
| 000281       | 9           | 3           |               | 001175       | 14          | 12          |               | 003635       | 8           | 11          |               |
| 000287       | 9           | 14          |               | 001176       | 6           | 5           |               | 003639       | 4           | 11          |               |
| 000290       | 4           | 20          |               | 001196       | 1           | 12          |               |              |             |             |               |
| 000290       | 6           | 4           |               | 001196       | 3           | 14          |               | 004169       | 1           | 14          |               |
| 000290       | 8           | 22          |               | 001196       | 8           | 17          |               | 004236       | 7           | 12          |               |
| 000292       | 8           | 4           |               | 001196       | 10          | 21          |               | 004236       | 8           | 19          |               |
| 000294       | 4           | 12          |               | 001196       | 11          | 13          |               | 004237       | 2           | 34          |               |
| 000294       | 8           | 7           |               | 001196       | 13          | 16          |               | 004237       | 14          | 26          |               |
| 000304       | 5           | 3           |               | 001202       | 11          | 16          |               | 004313       | 5           | 16          |               |
| 000334       | 7           | 24          |               | 001202       | 14          | 5           |               | 004358       | 3           | 12          |               |
| 000340       | 7           | 6           |               | 001208       | 2           | 9           |               | 004358       | 10          | 23          |               |
| 000340       | 10          | 17          |               | 001208       | 10          | 38          |               | 004358       | 11          | 3           |               |
| 000500       | 2           | 11          |               | 001208       | 12          | 6           |               | 004358       | 13          | 18          |               |
| 000531       | 2           | 26          |               | 001218       | 2           | 29          |               | 004435       | 5           | 18          |               |
| 000531       | 3           | 9           |               | 001222       | 3           | 17          |               |              |             |             |               |
| 000531       | 7           | 17          |               | 001222       | 6           | 13          |               | 005028       | 9           | 4           |               |
| 000532       | 14          | 6           |               | 001223       | 1           | 16          |               | 005062       | 2           | 19          |               |
| 000541       | 1           | 10          |               | 001227       | 1           | 26          |               | 005083       | 2           | 16          |               |
| 000551       | 9           | 7           |               | 001228       | 12          | 9           |               | 005345       | 1           | 34          |               |
| 000554       | 2           | 30          |               | 001228       | 14          | 9           |               | 005345       | 11          | 28          |               |
| 000554       | 7           | 5           |               | 001335       | 8           | 21          |               | 005540       | 9           | 8           |               |
| 000555       | 9           | 5           |               | 001419       | 12          | 15          |               | 005541       | 7           | 18          |               |
| 000562       | 2           | 3           |               | 001457       | 3           | 26          |               |              |             |             |               |
| 000566       | 10          | 4           |               | 001457       | 4           | 9           |               | 006762       | 13          | 9           |               |
| 000566       | 13          | 4           |               | 001457       | 12          | 18          |               |              |             |             |               |
| 000567       | 2           | 18          |               | 001457       | 14          | 20          |               | 007143       | 7           | 4           |               |
| 000567       | 10          | 3           |               | 001613       | 2           | 21          |               | 007302       | 8           | 28          |               |
| 000567       | 13          | 3           |               | 001732       | 5           | 23          |               | 007311       | 5           | 2           |               |
| 000568       | 2           | 17          |               | 001817       | 3           | 22          |               | 007311       | 6           | 8           |               |
| 000569       | 10          | 12          |               | 001817       | 11          | 18          |               | 007311       | 7           | 27          |               |
| 000569       | 13          | 10          |               |              |             |             |               | 007311       | 8           | 6           |               |
| 000634       | 8           | 14          |               | 002022       | 4           | 14          |               | 007405       | 6           | 23          |               |
| 000637       | 9           | 12          |               | 002022       | 8           | 2           |               | 007609       | 1           | 5           |               |
| 000637       | 10          | 18          |               | 002043       | 9           | 2           |               | 007616       | 1           | 22          |               |
| 000638       | 13          | 14          |               | 002086       | 6           | 19          |               | 007616       | 2           | 27          |               |
| 000715       | 1           | 30          |               | 002086       | 14          | 16          |               | 007616       | 9           | 16          |               |
| 000715       | 11          | 24          |               | 002133       | 7           | 23          |               | 007619       | 2           | 22          |               |
| 000726       | 1           | 19          |               | 002214       | 7           | 20          |               | 007650       | 4           | 7           |               |
| 000901       | 1           | 17          |               | 002285       | 7           | 22          |               | 007650       | 12          | 17          |               |
| 000989       | 4           | 4           |               | 002308       | 7           | 10          |               | 007658       | 10          | 32          |               |
|              |             |             |               | 002347       | 12          | 14          |               | 007666       | 10          | 14          |               |
| 001024       | 1           | 29          |               | 002368       | 8           | 3           |               | 007667       | 10          | 9           |               |
| 001024       | 11          | 23          |               | 002369       | 6           | 20          |               | 007667       | 13          | 20          |               |
| 001093       | 3           | 20          |               | 002371       | 7           | 13          |               | 007668       | 10          | 2           |               |
| 001132       | 6           | 10          |               | 002419       | 1           | 36          |               | 007668       | 13          | 2           |               |
| 001156       | 9           | 10          |               |              |             |             |               | 007763       | 2           | 2           |               |
| 001156       | 14          | 2           |               | 003410       | 10          | 31          |               | 007817       | 11          | 7           |               |
| 001170       | 5           | 5           |               | 003433       | 1           | 32          |               | 007904       | 3           | 6           |               |

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|--------------|-------------|----------|---------------|--------------|-------------|----------|---------------|--------------|-------------|----------|---------------|
| 009209       | 10          | 16       |               | 0037315      | 8           | 20       |               | 0037607      | 1           | 41       |               |
| 009604       | 2           | 5        |               | 0037409      | 4           | 15       |               | 0037609      | 1           | 3        |               |
| 009604       | 9           | 19       |               | 0037410      | 9           | 20       |               | 0037610      | 1           | 4        |               |
| 009932       | 5           | 11       |               | 0037431      | 10          | 26       |               | 0037612      | 1           | 2        |               |
|              |             |          |               | 0037431      | 13          | 22       |               | 0037613      | 1           | 11       |               |
| 0030413      | 6           | 11       |               | 0037432      | 10          | 24       |               | 0037616      | 1           | 21       |               |
| 0030414      | 6           | 9        |               | 0037433      | 10          | 6        |               | 0037617      | 1           | 24       |               |
|              |             |          |               | 0037433      | 13          | 6        |               | 0037618      | 1           | 25       |               |
| 0031111      | 3           | 5        |               | 0037435      | 13          | 8        |               | 0037620      | 2           | 23       |               |
| 0031111      | 11          | 8        |               | 0037437      | 12          | 19       |               | 0037622      | 1           | 9        |               |
|              |             |          |               | 0037438      | 12          | 16       |               | 0037624      | 2           | 4        |               |
| 0037016      | 3           | 21       |               | 0037439      | 12          | 10       |               | 0037626      | 2           | 7        |               |
| 0037048      | 7           | 15       |               | 0037442      | 9           | 17       |               | 0037627      | 2           | 8        |               |
| 0037049      | 4           | 22       |               | 0037443      | 9           | 15       |               | 0037632      | 3           | 3        |               |
| 0037057      | 5           | 1        |               | 0037452      | 1           | 35       |               | 0037632      | 11          | 9        |               |
| 0037058      | 8           | 10       |               | 0037452      | 11          | 29       |               | 0037634      | 3           | 1        |               |
| 0037059      | 5           | 10       |               | 0037453      | 1           | 31       |               | 0037635      | 3           | 4        |               |
| 0037060      | 3           | 13       |               | 0037453      | 11          | 25       |               | 0037636      | 11          | 11       |               |
| 0037062      | 5           | 19       |               | 0037458      | 6           | 24       |               | 0037637      | 14          | 10       |               |
| 0037064      | 7           | 3        |               | 0037459      | 14          | 21       |               | 0037645      | 4           | 13       |               |
| 0037065      | 7           | 14       |               | 0037460      | 1           | 40       |               | 0037647      | 8           | 13       |               |
| 0037076      | 12          | 12       |               | 0037461      | 14          | 24       |               | 0037648      | 8           | 24       |               |
| 0037101      | 11          | 2        |               | 0037462      | 4           | 8        |               | 0037649      | 8           | 25       |               |
| 0037107      | 3           | 15       |               | 0037464      | 14          | 25       |               | 0037650      | 4           | 6        |               |
| 0037108      | 3           | 18       |               | 0037465      | 14          | 19       |               | 0037651      | 9           | 1        |               |
| 0037109      | 3           | 19       |               | 0037466      | 2           | 28       |               | 0037652      | 9           | 9        |               |
| 0037110      | 3           | 16       |               | 0037467      | 6           | 6        |               | 0037653      | 9           | 11       |               |
| 0037112      | 3           | 25       |               | 0037468      | 14          | 22       |               | 0037654      | 4           | 16       |               |
| 0037113      | 11          | 19       |               | 0037469      | 6           | 17       |               | 0037659      | 10          | 28       |               |
| 0037115      | 3           | 23       |               | 0037470      | 6           | 15       |               | 0037660      | 10          | 30       |               |
| 0037127      | 5           | 9        |               | 0037471      | 6           | 16       |               | 0037666      | 10          | 13       |               |
| 0037130      | 5           | 4        |               | 0037472      | 6           | 21       |               | 0037667      | 10          | 15       |               |
| 0037130      | 8           | 8        |               | 0037473      | 6           | 18       |               | 0037667      | 13          | 11       |               |
| 0037132      | 5           | 6        |               | 0037474      | 6           | 22       |               | 0037668      | 10          | 7        |               |
| 0037133      | 4           | 18       |               | 0037475      | 6           | 14       |               | 0037668      | 13          | 7        |               |
| 0037134      | 4           | 21       |               | 0037478      | 6           | 12       |               | 0037669      | 2           | 6        |               |
| 0037144      | 7           | 19       |               | 0037479      | 10          | 19       |               | 0037669      | 10          | 1        |               |
| 0037145      | 7           | 26       |               | 0037479      | 13          | 12-2     |               | 0037669      | 13          | 1        |               |
| 0037146      | 7           | 21       |               | 0037480      | 14          | 23       |               | 0037670      | 10          | 10       |               |
| 0037147      | 7           | 25       |               | 0037481      | 13          | 19       |               | 0037675      | 10          | 5        |               |
| 0037148      | 7           | 16       |               | 0037482      | 1           | 20       |               | 0037675      | 13          | 5        |               |
| 0037150      | 5           | 12       |               | 0037483      | 5           | 22       |               | 0037676      | 10          | 22       |               |
| 0037170      | 3           | 2        |               | 0037484      | 1           | 18       |               | 0037677      | 10          | 20       |               |
| 0037170      | 11          | 10       |               | 0037487      | 2           | 31       |               | 0037677      | 13          | 15       |               |
| 0037256      | 9           | 13       |               | 0037489      | 1           | 23       |               | 0037678      | 2           | 10       |               |
| 0037262      | 3           | 11       |               | 0037495      | 1           | 28       |               | 0037679      | 2           | 14       |               |
| 0037268      | 7           | 11       |               | 0037496      | 7           | 9        |               | 0037680      | 2           | 13       |               |
| 0037271      | 8           | 16       |               | 0037540      | 2           | 15       |               | 0037681      | 2           | 12       |               |
| 0037272      | 8           | 27       |               | 0037547      | 4           | 10       |               | 0037684      | 10          | 29       |               |
| 0037273      | 9           | 21       |               | 0037552      | 6           | 7        |               | 0037685      | 10          | 27       |               |
| 0037279      | 9           | 18       |               | 0037552      | 7           | 1        |               | 0037691      | 10          | 25       |               |
| 0037286      | 2           | 33       |               | 0037569      | 1           | 6        |               | 0037691      | 13          | 21       |               |
| 0037304      | 8           | 12       |               | 0037604      | 14          | 14       |               | 0037692      | 2           | 25       |               |
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