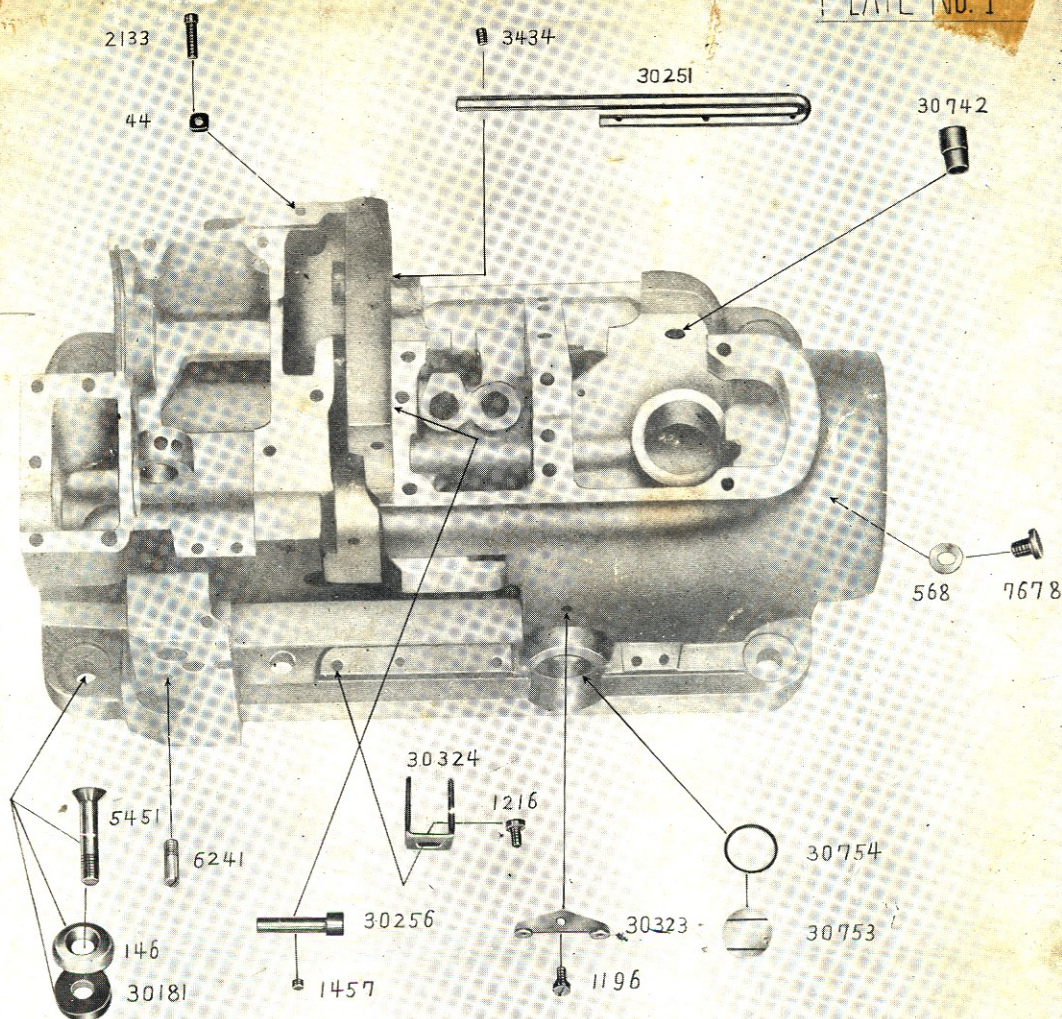


YAMATO

DCS-200

 - ORIGINAL



MACHINE FRAME MISCELLANEOUS PARTS FOR DCS-200
(SEE PLATE No. 1)

Parts Nos: DESCRIPTION:

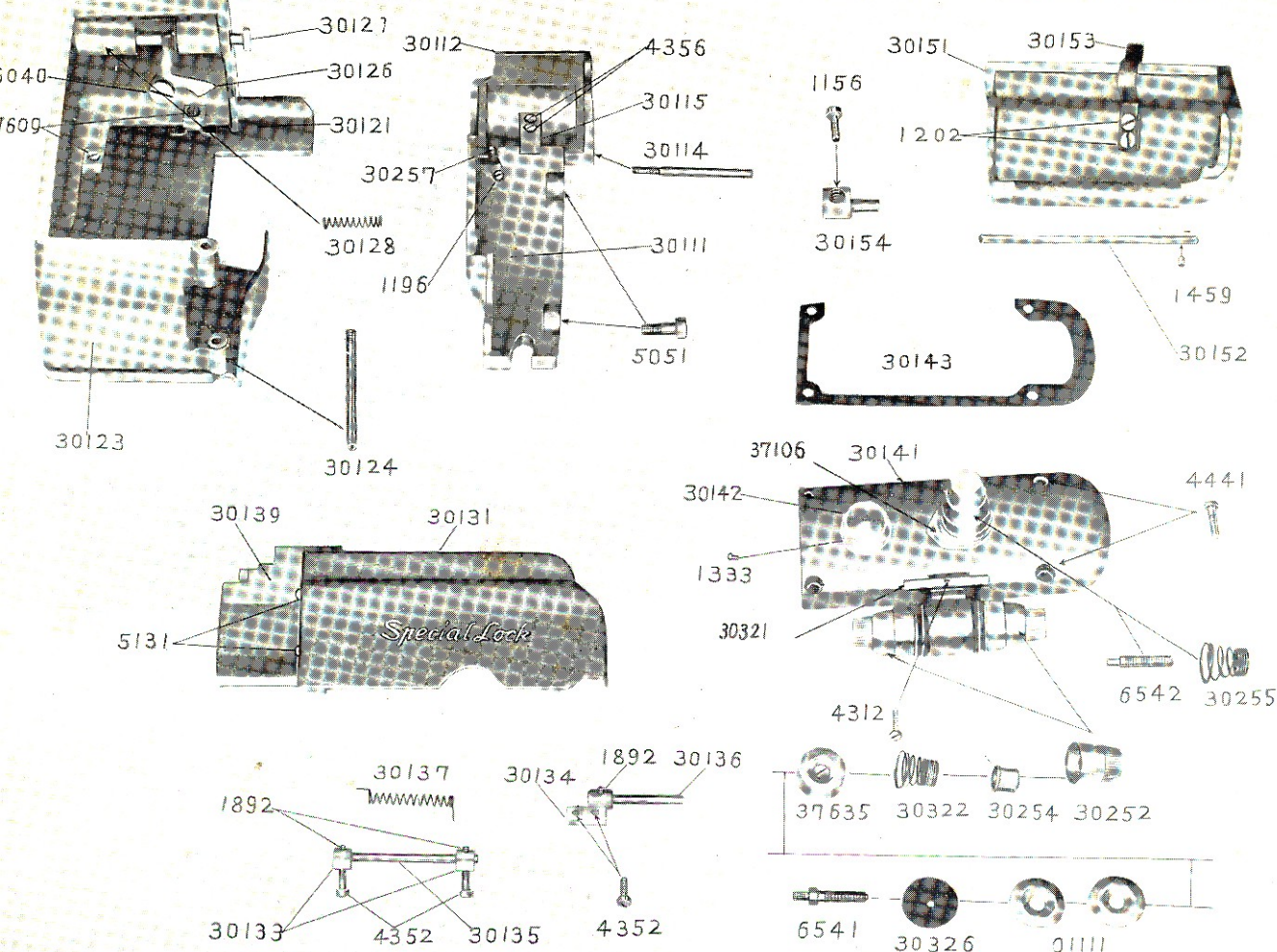
- 44 Presser lifting lever regulating nut.
- 146 Frame rubber cushion washer.
- 568 Frame oil drain cap screw washer.
- 1196 Thread (looper) guide set screw.
- 1216 Thread (looper) staple set screw.
- 1457 Thread (needle) tube set screw.
- 2133 Presser lifting lever regulating screw.
- 3434 Rear thread guide set screw.
- 5451 Frame tightening screw.
- 6241 Cloth plate lock stud.
- 7678 Frame oil drain cap screw.
- 30181 Frame rubber cushion.
- 30251 Rear thread guide.
- 30256 Thread (needle) tube.
- 30323 Thread (looper) guide.
- 30324 Thread (looper) staple
- 30742 Oil cup.
- 30753 Oil sight gauge.
- 30754 Oil sight gauge gasket.

Cadastrado

*29
4
87*

CAVEMAC Maquinas Industriais L'da.

CAVEMAC - ORIGINAL



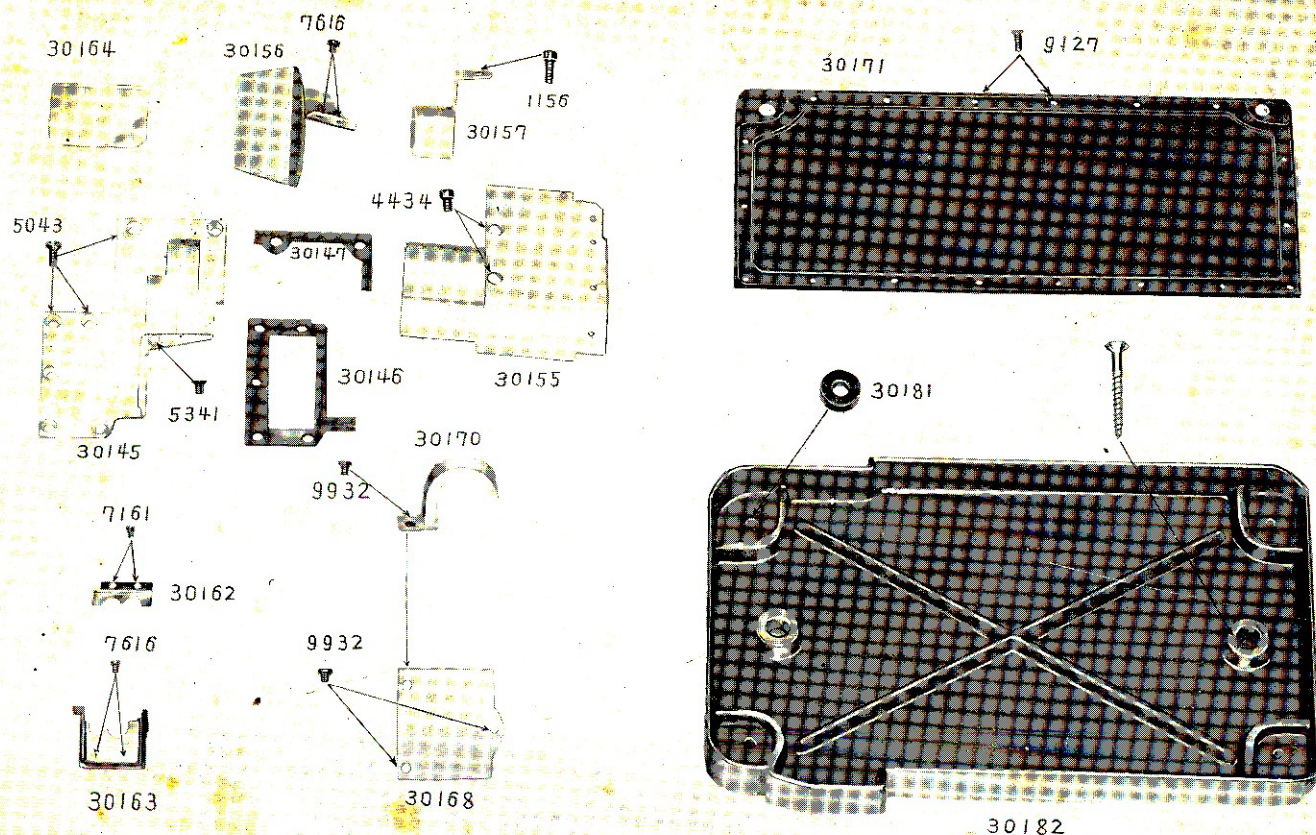
MACHINE FRAME MISCELLANEOUS COVERS & PARTS FOR DCS-200 (SEE PLATE No. 2)

Parts Nos: DESCRIPTION:

1111	Tension disc.
1156	Frame back cover lock stud set screw.
1196	Needle thread guide set screw.
1202	Frame back cover lock spring set screw.
1333	Lubrication sight window set screw.
1459	Frame back cover hinge pin set screw.
1892	Frame side cover bracket hinge pin set screw.
4312	Front thread guide set screw.
4352	Frame side cover bracket set screw.
4356	Frame upper (front) cover spring set screw.
4441	Frame top cover set screw.
5051	Frame upper (back) cover set screw.
5131	Chip guard plate set screw.
6040	Cloth plate lock set screw.
6541	Tension (looper thread) stud.
6542	Tension (needle thread) stud.
7609	Cloth plate lower cover set screw.
30111	Frame upper (back) cover.
30112	Frame upper (front) cover.
30114	Frame upper cover hinge pin.
30115	Frame upper (front) cover spring.
30121	Cloth plate.
30123	Cloth plate lower cover.
30124	Cloth.
30126	Cloth.

Parts Nos: DESCRIPTION:

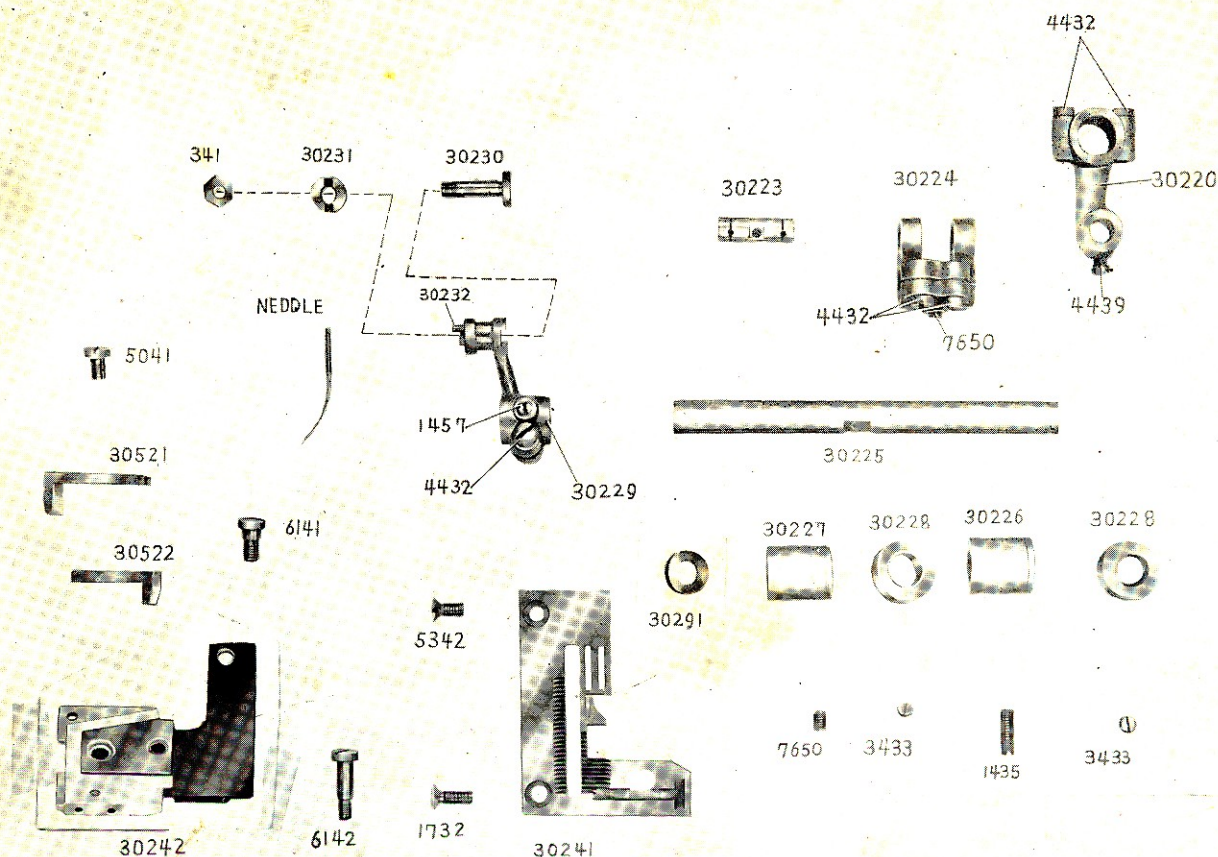
30127	Cloth plate lock release push pin.
30128	Cloth plate lock release push pin spring.
30131	Frame side cover.
30133	Frame side cover bracket (left).
30134	Frame side cover bracket (right).
30135	Frame side cover bracket (left) hinge pin.
30136	Frame side cover bracket (right) hinge pin.
30137	Frame side cover bracket spring.
30139	Chip guard plate.
30141	Frame top cover.
30142	Lubrication sight window.
30143	Frame top cover gasket.
30151	Frame back cover.
30152	Frame back cover hinge pin.
30153	Frame back cover lock spring.
30154	Frame back cover lock stud.
30252	Tension regulating thumb nut.
30254	Tension regulating spring bushing.
30255	Tension (needle thread) spring.
30257	Needle thread guide.
30321	Front thread guide.
30322	Tension (looper thread) spring.
30326	Tension disc felt washer.
	Tension (needle thread) thread guide plate.
	Tension regulator lower cap.



MACHINE BASE & MISCELLANEOUS INSIDE COVERS FOR DCS-200
(SEE PLATE No. 3)

Parts Nos: DESCRIPTION:

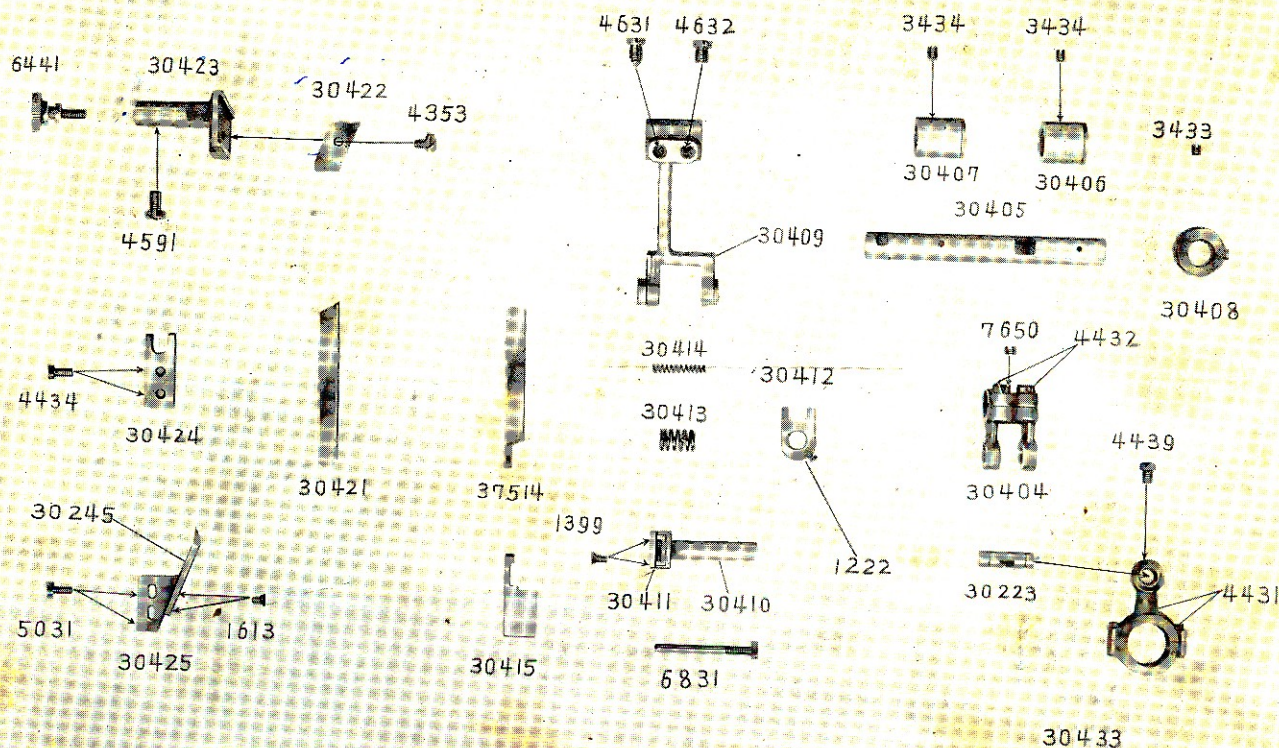
- 1156 Feed rocking shaft connecting rod cover set screw.
- 4434 Frame inner back cover set screw.
- 5043 Feed upper cover set screw.
- 5341 Feed upper cover set screw.
- 7161 Feed bar lifting bracket upper cover set screw.
- 7616 Feed regulator cover set screw.
- " Feed bar lifting bracket lower cover set screw.
- 9127 Frame bottom cover screw.
- 9932 Feed lifting eccentric cover set screw.
- " Feed lower cover set screw.
- 30145 Feed upper cover (synthetic resin)
- 30146 Feed upper cover gasket (front).
- 30147 Feed upper cover gasket (back).
- 30155 Frame inner rear cover.
- 30156 Feed regulator cover.
- 30157 Feed rocking shaft connecting rod cover.
- 30162 Feed bar lifting bracket upper cover.
- 30163 Feed bar lifting bracket lower cover.
- 30164 Frame side inner (left) cover (synthetic resin).
- 30168 Feed lower cover.
- 30170 Feed lifting eccentric cover.
- 30171 Frame bottom cover.
- 30181 Frame rubber cushion.
- 30182 Machine base.



NEEDLE MOVING MECHANISM & THROAT PLATE FOR DCS-200
(SEE PLATE No. 4)

Parts Nos: DESCRIPTION:

- 341 Needle clamping stud nut.
- 1435 Needle crank shaft bushing (right) set screw.
- 1457 Needle crank shaft set screw.
- 1732 Throat plate (front) screw.
- 3433 Needle crank shaft collar set screw.
- 4432 Needle crank shaft rocker clamping screw.
- " Needle crank shaft rocker connecting rod cap screw.
- " Needle crank clamping screw.
- 4439 Needle crank shaft rocker pin set screw.
- 5041 Feed bar lifting bracket lower guide set screw.
- 5342 Throat plate (back) screw.
- 6141 Throat plate bracket set screw (short).
- 6142 Throat plate bracket set screw (long).
- 7650 Needle crank shaft bushing (left) set screw.
- " Needle crank shaft rocker set screw.
- 30220 Needle crank shaft rocker connecting rod.
- 30223 Needle crank shaft rocker pin.
- 30224 Needle crank shaft rocker.
- 30225 Needle crank shaft.
- 30226 Needle crank shaft bushing (right).
- 30227 Needle crank shaft bushing (left).
- 30228 Needle crank shaft collar.
- 30229 Needle crank.
- 30230 Needle clamping stud.
- 30231 Needle clamp.
- 30232 Needle position stop pin.
- 30241 Throat plate.
- 30242 Throat plate bracket.
- 30291 Needle crank shaft oil seal.
- 30521 Feed bar lifting bracket guide (upper).
- 30522 Feed bar lifting bracket guide (lower).
- Needle TLXI



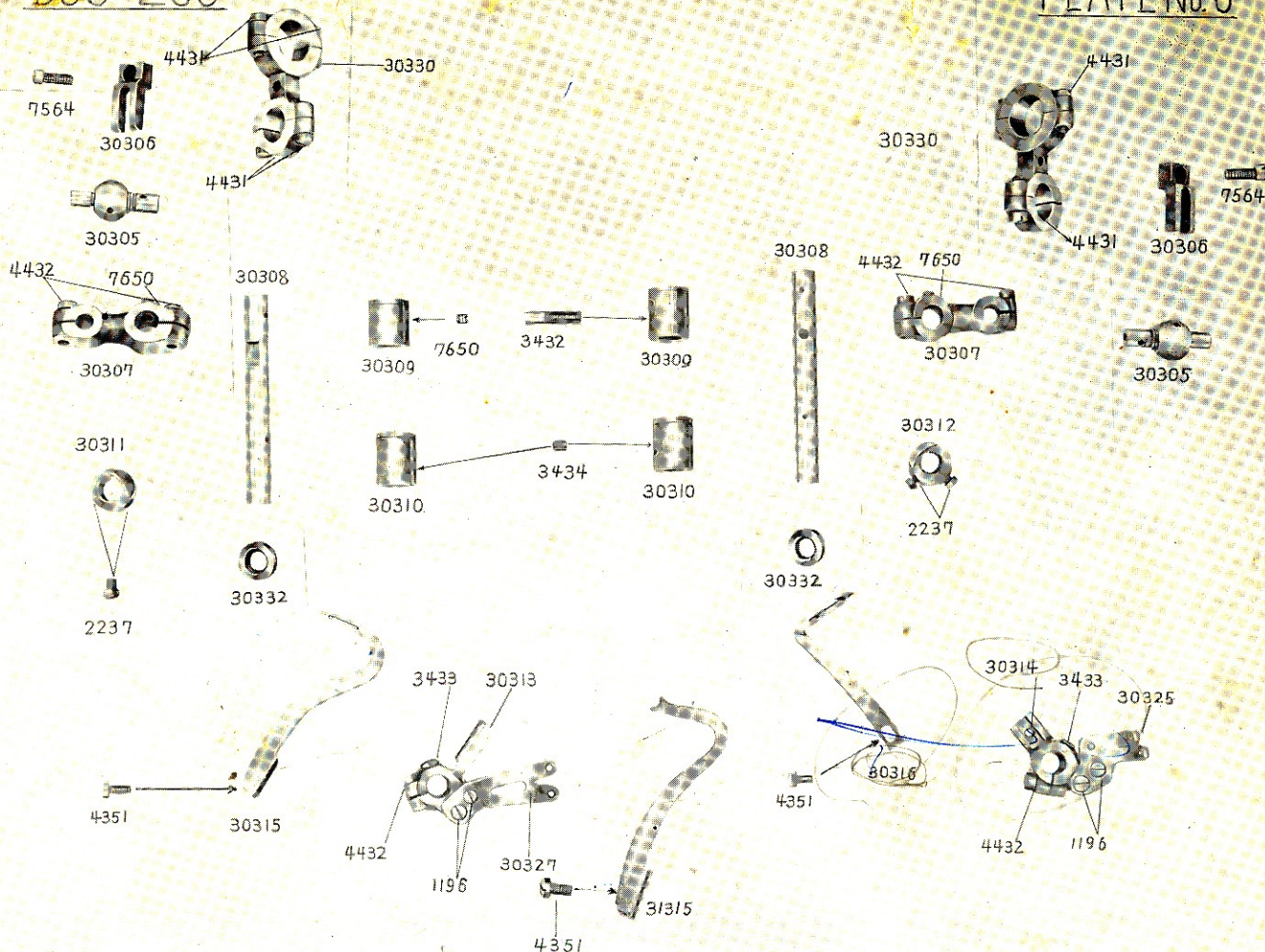
TRIMMING MECHANISM & NEEDLE GUARD FOR DCS-200
(SEE PLATE No. 5)

Parts Nos: DESCRIPTION:

1222 Knife (movable) holder guide set screw.
 1399 Knife (movable) holder cap screw.
 1613 Needle guard set screw.
 3433 Knife (movable) crank shaft collar set screw.
 3434 Knife (movable) crank shaft bushing set screw.
 4353 Knife (stationary) holder plate set screw.
 4431 Knife (movable) crank connecting rod cap screw.
 4432 Knife (movable) crank shaft rocker clamping screw.
 4434 Knife (stationary) holder regulating plate set screw.
 4439 Knife (movable) crank connecting rod hinge pin set screw.
 4591 Knife (stationary) holder set screw.
 4631 Knife (movable) crank position screw.
 4632 Knife (movable) crank set screw.
 5031 Knife (stationary) holder stopper set screw.
 6441 Knife (stationary) holder regulating thumb screw.
 6831 Knife (movable) holder screw.
 7650 Knife (movable) crank shaft rocker set screw.
 30223 Knife (movable) crank connecting rod hinge pin.
 30245 Needle guard.

Parts Nos: DESCRIPTION:

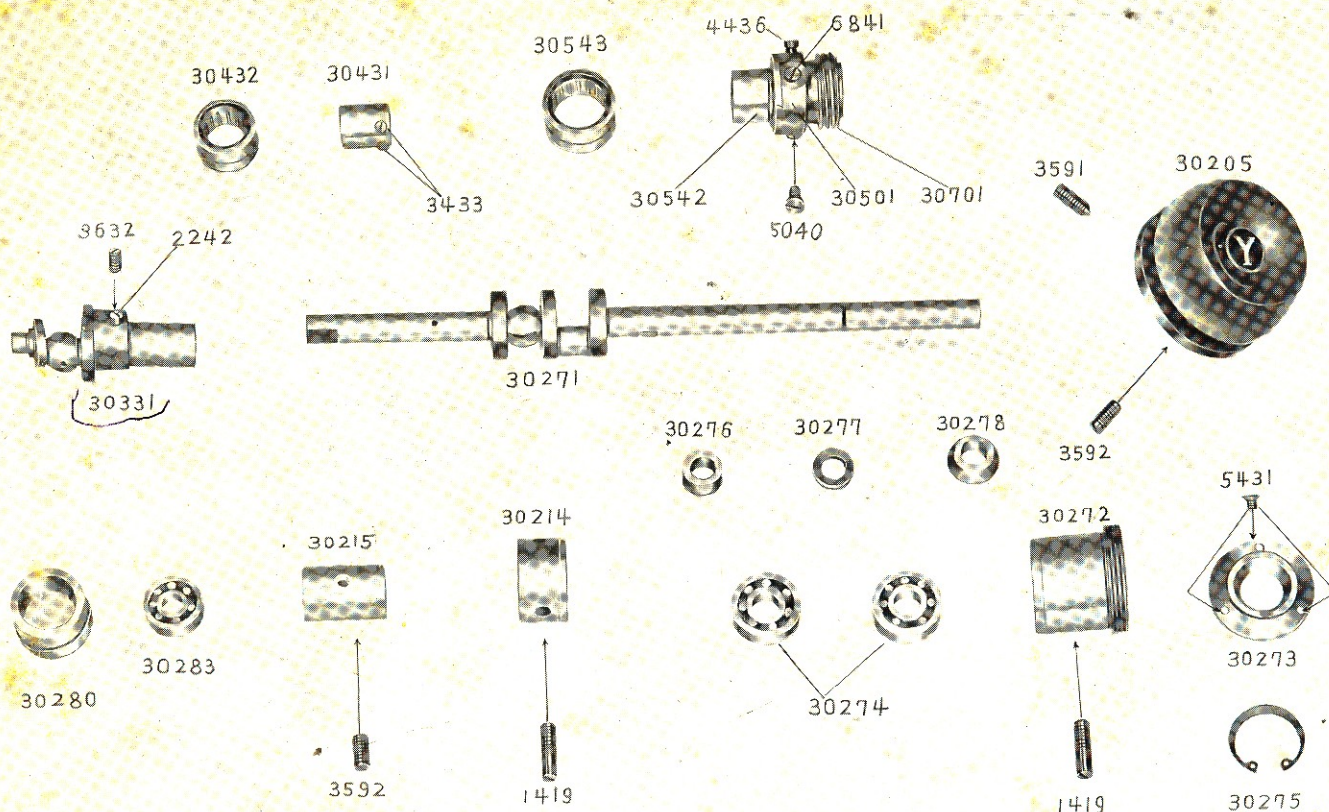
30404 Knife (movable) crank shaft rocker.
 30405 Knife (movable) crank shaft.
 30406 Knife (movable) crank shaft bushing (right).
 30407 Knife (movable) crank shaft bushing (left).
 30408 Knife (movable) crank shaft collar.
 30409 Knife (movable) crank.
 30410 Knife (movable) holder.
 30411 Knife (movable) holder cap.
 30412 Knife (movable) holder guide.
 30413 Knife (movable) holder spring (large).
 30414 Knife (movable) holder spring (small).
 30415 Knife (movable) gib.
 30421 Knife (stationary).
 30422 Knife (stationary) position plate.
 30423 Knife (stationary) holder.
 30424 Knife (stationary) holder regulating plate.
 30425 Knife (stationary) holder stopper.
 30433 Knife (movable) crank connecting rod complete set.
~~30514~~ Knife (movable).
 37514



LEFT & RIGHT LOOPER MECHANISM FOR DCS-200
(SEE PLATE No. 6)

Parts Nos: DESCRIPTION:

1196	Looper (right & left hand) thread take-up set screw.
2237	Looper (right & left hand) rocking shaft collar set screw.
3432	Looper (left hand) rocking shaft bushing (back) set screw.
3433	Looper (right & left hand) lever set screw.
3434	Looper (right & left hand) rocking shaft bushing (front) set screw.
4351	Looper (right & left hand) screw.
"	Spreader screw.
4431	Looper (right & left hand) lever connecting rod cap screw.
4432	Looper (right & left hand) lever connecting link clamping screw.
"	Looper (right & left hand) lever clamping screw.
7564	Looper (right & left hand) lever connection guide screw.
7650	Looper (right & left hand) lever connecting link set screw.
"	Looper (right hand) rocking shaft bushing (back) set screw.
30305	Looper (right & left hand) lever connection ball stud.
30306	Looper (right & left hand) lever connection guide.
30307	Looper (right & left hand) lever connecting link.
30308	Looper (right & left hand) rocking shaft.
30309	Looper (right & left hand) rocking shaft bushing (back) .
30310	Looper (right & left hand) rocking shaft bushing (front).
30311	Looper (right hand) rocking shaft collar.
30312	Looper (left hand) rocking shaft collar.
30313	Looper (right hand) lever.
30314	Looper (left hand) lever.
30315	Looper (right hand).
30316	Looper (left hand).
30325	Looper (right hand) thread take-up.
30327	Looper (left hand) thread take-up.
30330	Looper (right & left hand) lever connecting rod complete set.
30332	Looper (right & left hand) rocking shaft oil seal.
31315	Spreader



MAIN CRANK SHAFT MECHANISM FOR DCS-200 (SEE PLATE No. 7)

Parts Nos: DESCRIPTION:

- 1419 Frame rotary shaft bushing (right) set screw.
- " Frame rotary shaft bushing (middle) set screw.
- 2242 Frame rotary shaft crank and feed lifting eccentric set screw.
- 3433 Knife (movable) eccentric set screw.
- 3591 Balance wheel position set screw.
- 3592 Balance wheel set screw.
- " Frame rotary shaft bushing (left) set screw.
- 3632 Frame rotary shaft crank and feed lifting eccentric position screw.
- 4436 Feed (back) regulator set screw.
- 5040 Feed (back) regulator position screw.
- 5431 Frame rotary shaft bushing (right) cover set screw.
- 6841 Feed (back) regulating screw.
- 30205 Balance wheel.
- 30214 Frame rotary shaft bushing (middle)
- 30215 Frame rotary shaft bushing (left).
- 30271 Frame rotary shaft.
- 30272 Frame rotary shaft bushing (right).
- 30273 Frame rotary shaft bushing (right) cover.
- 30274 Frame rotary shaft ball bearing.
- 30275 Frame rotary shaft ball bearing stop ring.
- 30276 Frame rotary shaft ball bearing position collar.
- 30277 Frame rotary shaft ball bearing spacer.
- 30278 Frame rotary shaft oil seal.
- 30280 Frame rotary shaft crank and feed lifting eccentric ball bearing cap.
- 30283 Frame rotary shaft crank and feed lifting eccentric ball bearing.
- 30331 Frame rotary shaft crank and feed lifting eccentric.
- 30431 Knife (movable) eccentric.
- 30432 Frame rotary shaft needle bearing (left).
- 30501 Feed (back) regulator.
- 30542 Feed (back) eccentric.
- 30543 Frame rotary shaft needle bearing (right).
- 30701 Worm for oil pump gear.

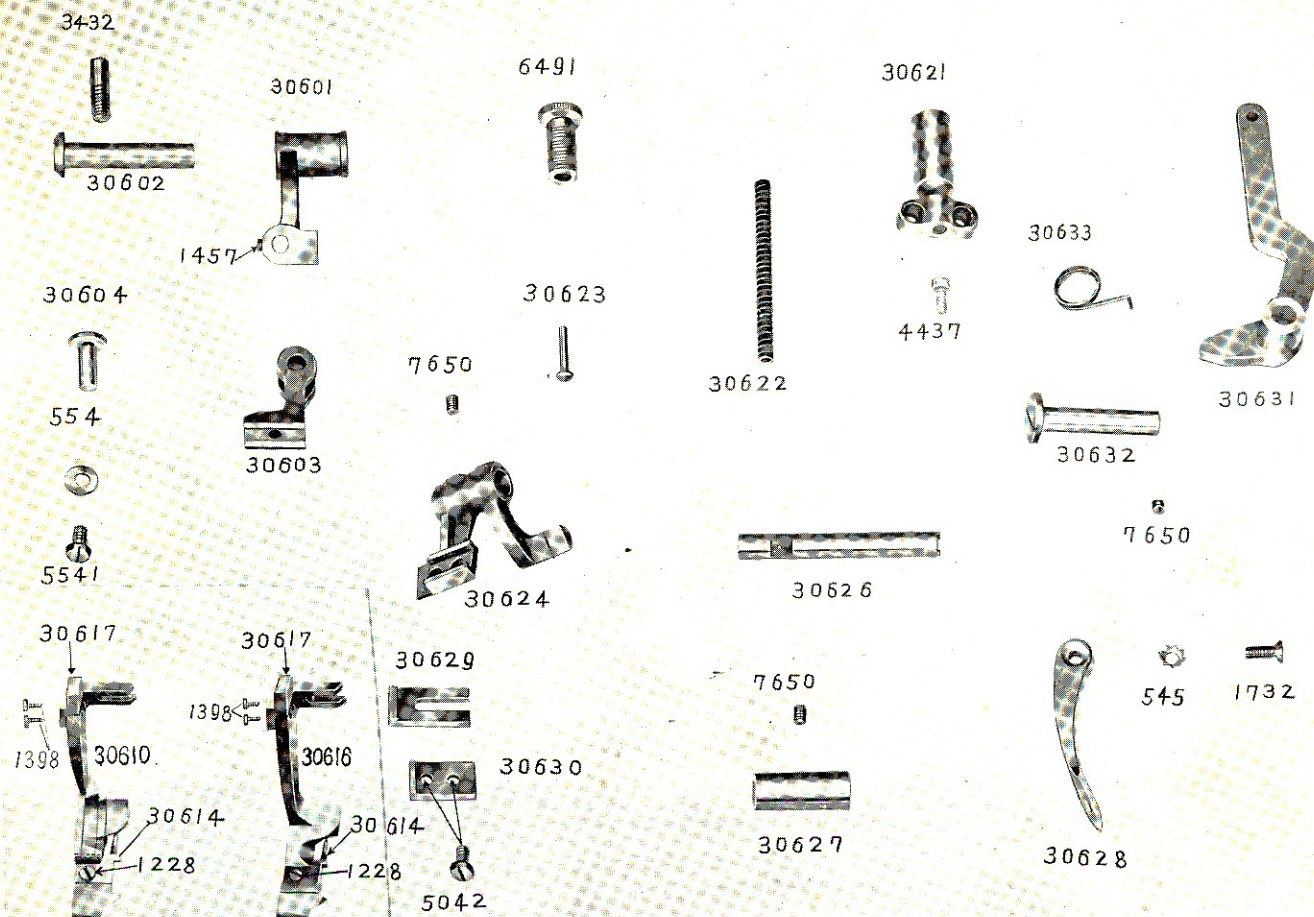


Parts Nos: DESCRIPTION:

(8)

DCS-200

PLATE No. 9



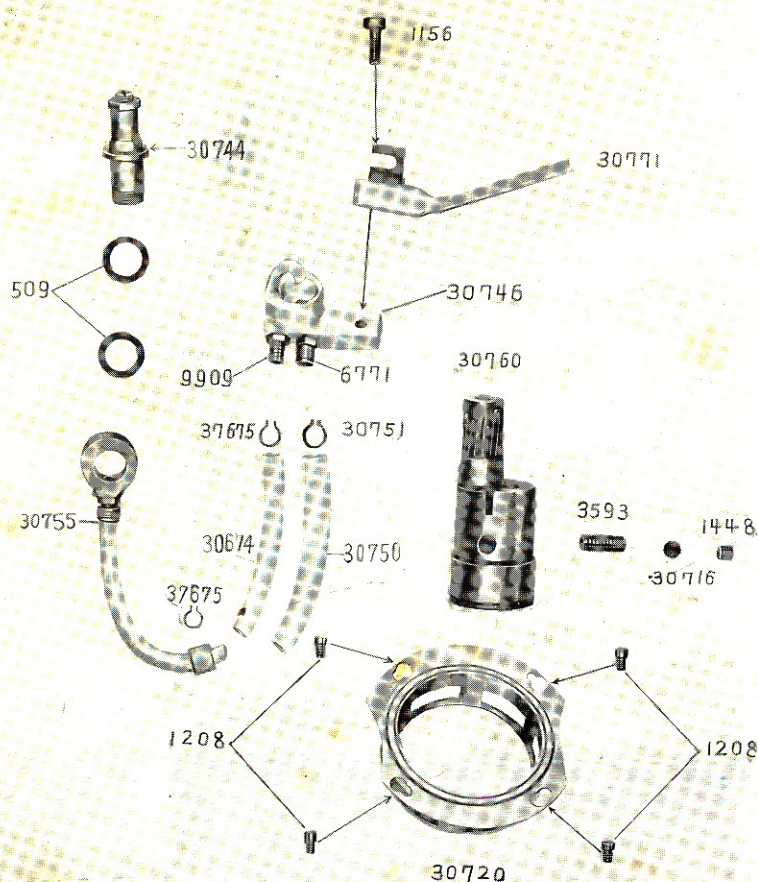
PRESSER FOOT & PRESSER MECHANISM FOR DCS-200 (SEE PLATE No. 9)

Parts Nos: DESCRIPTION:

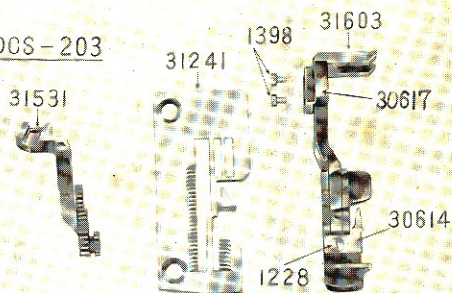
- 545 Presser lever lifter hinge screw washer.
- 554 Presser foot screw washer.
- 1228 Presser foot chaining-off finger set screw.
- 1398 Presser foot upper tip set screw.
- 1457 Presser lifting bracket arm hinge pin set screw.
- 1732 Presser lever lifter hinge screw.
- 3432 Presser lifting bracket hinge pin set screw.
- 4437 Presser lever spring bracket set screw.
- 5042 Presser foot position plate set screw.
- 5541 Presser foot screw.
- 6491 Pressure regulating thumb screw.
- 7650 Presser lifting lever hinge pin set screw.
- " Presser lever shaft set screw.
- " Presser lever shaft bushing set screw.
- 30601 Presser lifting bracket.
- 30602 Presser lifting bracket hinge pin.
- 30603 Presser lifting bracket arm.
- 30604 Presser lifting bracket arm hinge pin.
- 30610 Presser foot (hinged) complete.
- 30614 Presser foot chaining-off finger.
- 30616 Presser foot (solid) complete.
- 30617 Presser foot upper tip.
- 30621 Presser lever spring bracket.
- 30622 Presser lever spring.
- 30623 Presser lever spring tip.
- 30624 Presser lever.
- 30626 Presser lever shaft.
- 30627 Presser lever shaft bushing.
- 30628 Presser lever lifter.
- 30629 Presser foot position plate upper.
- 30630 Presser foot position plate lower.
- 30631 Presser lifting lever.
- 30632 Presser lifting lever hinge pin.
- 30633 Presser lifting lever spring.

DCS-200

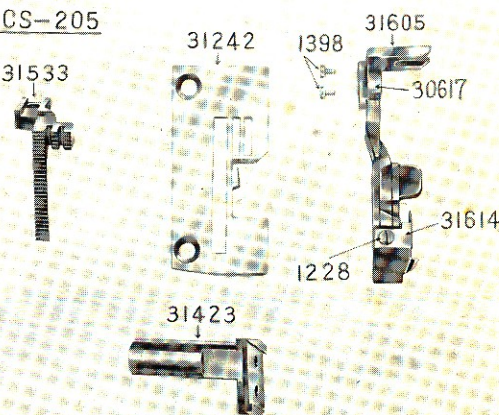
PLATE No.10



DCS-203



DCS-205



LUBRICATING SYSTEM FOR DCS-200 (SEE PLATE No. 10)

Parts Nos: DESCRIPTION:

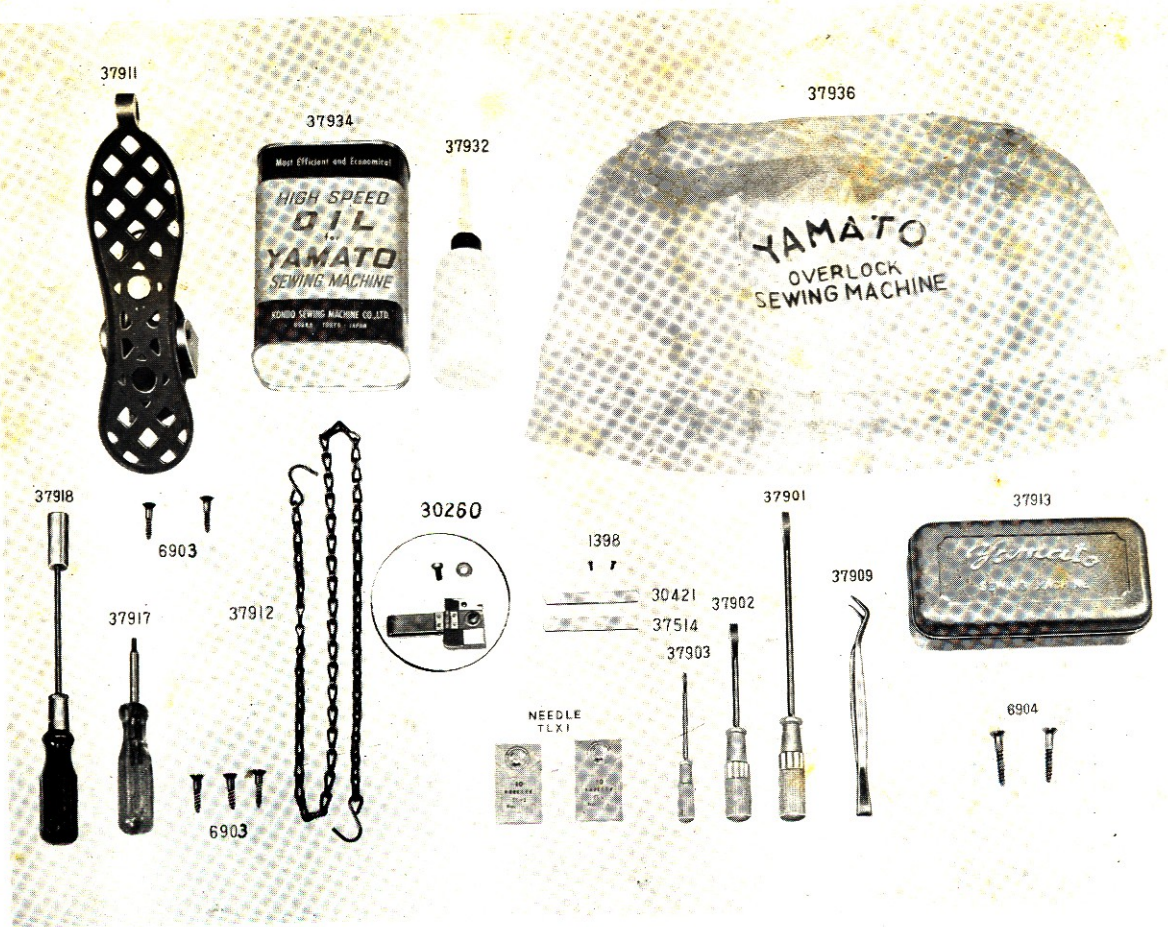
- 509 Oil pressure check valve gasket.
- 1156 Frame rotary shaft bushing (right) oil dripper set screw.
- 1208 Oil filter outer cover set screw.
- 1448 Oil pump outer set screw.
- 3593 Oil pump inner set screw.
- 6771 Lubrication over-flow tube fitting (large).
- 9909 Lubrication over-flow tube fitting (small).
- 30716 Oil pump set screw between gasket.
- 30720 Oil filter complete set.
- 30744 Oil pressure check valve complete.
- 30746 Lubrication over-flow.
- 30750 Oil tube (vinyl) large.
- 30751 Oil tube clamp (large).
- 30755 Oil focal point with pipe.
- 30760 Oil pump complete set.
- 30771 Frame rotary shaft bushing (right) oil dripper.
- 37674 Oil tube (vinyl) small.
- 37675 Oil tube clamp (small).

SPECIALIZED PARTS FOR DCS-203

- 31241 Throat plate.
- 31422 Knife (stationary) holder.
- 31531 Feed (front) dog.
- 31603 Presser foot complete.

SPECIALIZED PARTS FOR DCS-205

- 31242 Throat plate.
- 31423 Knife (stationary) holder.
- 31533 Feed dog.
- 31605 Presser foot complete.
- 31614 Presser foot chaining-off finger.



DCS STANDARD ACCESSORIES

Parts No. 8	Description:	DCS-200.	DCS-203.	DCS-205.
1398	Knife (movable) holder cap screw.	2	2	2
6903	Wood screws for attaching Pedal.	2	2	2
"	Wood screws for attaching Thread stand.	3	3	3
6904	Wood screws for attaching Machine base.	2	2	2
30260	Welt guide.	1		
30421	Knife (stationary).	1	1	1
37514	Knife (movable).	1	1	1
37901	Screw driver (large).	1	1	1
37902	Screw driver (medium).	1	1	1
37903	Screw driver (small).	1	1	1
37909	Tweezer.	1	1	1
37911	Pedal.	1	1	1
37912	Chain.	1	1	1
37913	Attachment box.	1	1	1
37917	Arren driver.	1	1	1
37918	Box wrench.	1	1	1
37920	Thread stand. 3 spool type.	1	1	1
37932	Oiler.	1	1	1
37934	Oil.	1	1	1
37936	Machine cover.	1	1	1
	Needle TL X 1	20	20	20

37920

