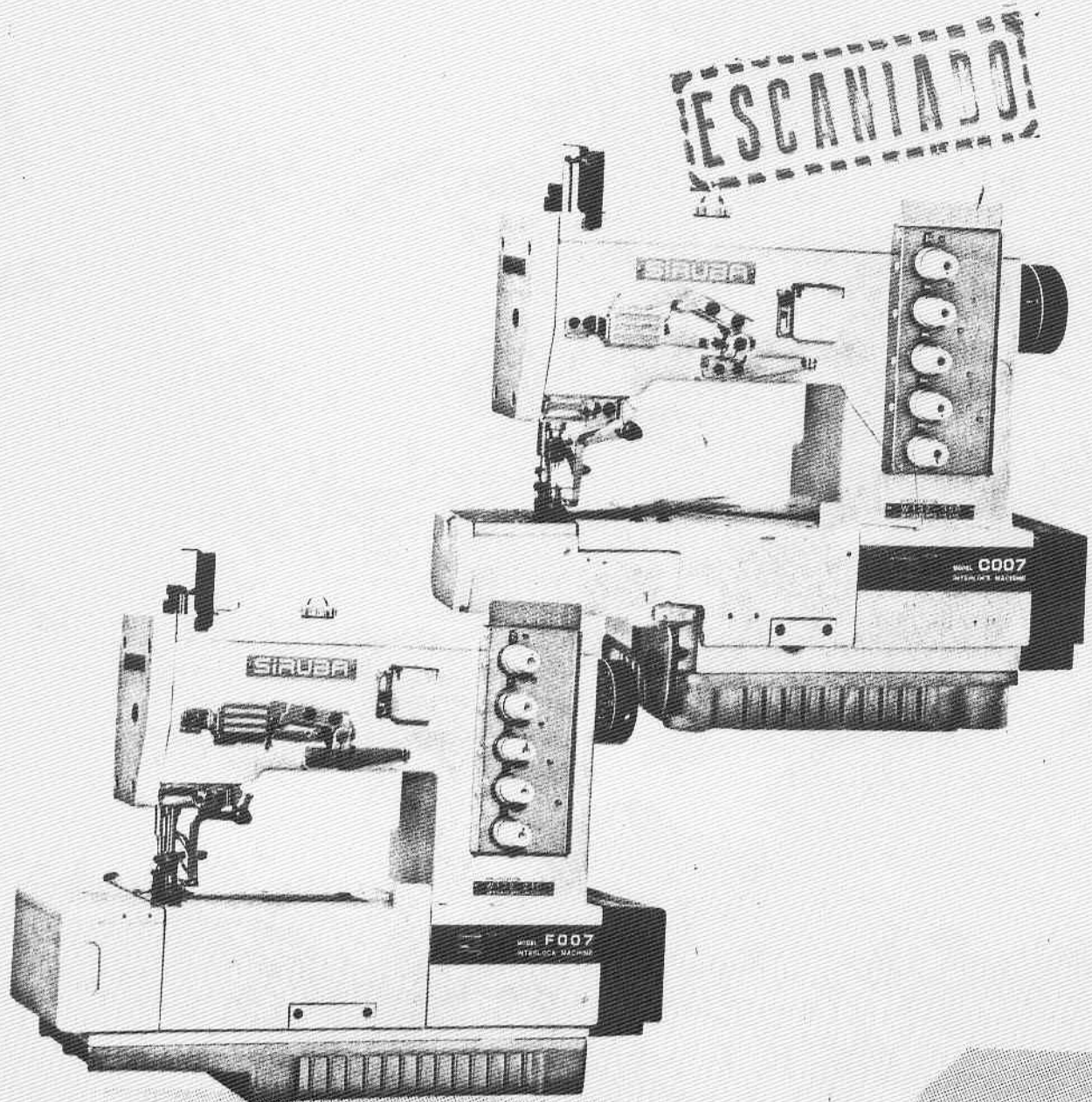


SIRUBA[®] ^{BT} C007 / F007

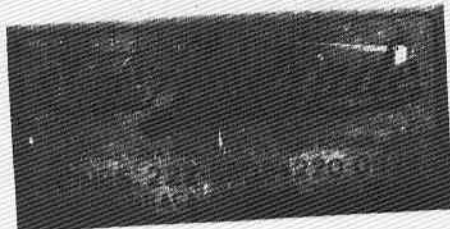
INTERLOCK MACHINE SALES GUIDE



 **KAULIN MANUFACTURING CO., LTD.**

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A : THE FEATURE OF SIRUBA INTERLOCK MACHINE

1. ULTRA HIGH SPEED, STRAIGHT NEEDLE.

Up to 6000 SPM boosts production for all models.

2. EXCELLENT OILING SYSTEM

Automatically lubricated, filtered oiling system.

3. MICRO ADJUSTMENT OF DIFFERENTIAL FEEDING

Precisely adjusting for feeding different stretching fabric in continuous stitching.

4. EASY PUSH -- BUTTON SELECTOR FOR STITCH LENGTH

Simple operation.

5. THREAD LUBRICATION AND NEEDLE COOLING SYSTEM

Silicon thread lubrication and needle cooler to prevent thread breakage for increasing the efficiency of sewing and quality.

6. VARIOUS FUNCTIONS & LATEST MECHANISM, AVAILABLE TO FIX WITH DIFFERENT ATTACHMENT

Advanced attachments for time saving, quality improving and increasing your profit.

B : MACHINE MODEL NUMBERING SYSTEM

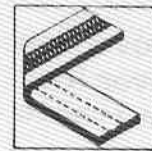
F007	- W222 -	240 /	FQ
a	b c d e	f g	h

a: MODEL

F007 : Flat-bed interlock machine
 C007 : Cylinder-bed interlock machine

b: TYPE OF SEAMING

W : Interlock stitch with top cover
 U : Interlock stitch without top cover



U



W

c: MACHINE FUNCTIONS

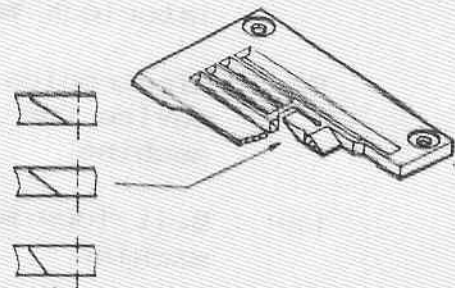
- 1 : General plain seaming
- 2 : Binding (collarets, tape attaching) seaming
- 3 : Covering seaming (for coverstitching over and overlock seam)
- 5 : Elastic, lace....etc., attaching
- 6 : Bottom coverstitch, belt-loop making

d: TYPE OF PRESSER FOOT

- 1 : Fixed presser foot
- 2 : Hinged presser foot

e: TYPE OF NEEDLE PLATE FINGER

- 1 : Tight thread tension for fine stitching, light material
- 2 : Moderate thread tension for fair stitching, medium material
- 3 : Loose thread tension for coarse stitch, heavy material



f: NUMBER OF NEEDLE

- 2 : Two needles
- 3 : Three needles

g: NEEDLE GAUGE

- 40 Gauge between 2 needles is 4.0 mm
(of 2 needles machine)
- 48 Gauge between 2 needles is 4.8 mm
(of 2 needles machine)
- 56 Gauge between right needle and left
needle is 5.6mm (of 3 needles machine)
- 64 Gauge between right needle and left
needle is 6.4mm (of 3 needles machine)



h: ATTACHMENT

- CD : Covering seam device (3 needles, to flatten
overlock stitch, fitted with heavy weight fabrics,
suitable for 4 threads overlock stitch)
- CE : Covering seam device (2 needles, fitted with heavy
weight fabrics, suitable for coverstitching over a
3-threads overlocked seam)
- CF : Covering seam device (3 needles, fitted with light
weight fabrics, suitable for coverstitching over a
3-threads overlocked seam)
- CFC : Elastic instering device (with under elastic feeding
device)
- CL : Rear puller for cylinder-bed interlock machine
- CQ : Binding (or Piping) device for cylinder-bed
interlock machine
- FA : Electronically controlled, side tape metering
device for flat-bed or cylinder-bed interlock
machine
- FBP : Belt-loop making device for flat-bed interlock
machine
- FBQ : Belt-loop making device for flat-bed interlock
machine with fabric trimming
- FE : Electronic elastic feeder for flat-bed interlock
machine or cylinder-bed interlock machine
- FEC : Electric tape cutter with knee controller, for
flat-bed interlock machine.
- FFC : Continuous elastic feeder for flat-bed or cylinder-
bed interlock machine

FG : Tape holder for flat-bed or cylinder-bed interlock machine

FQ : Binding (or Piping) device for flat-bed interlock machine

FQ : Binding (or Piping) device for flat-bed interlock machine

FR : Fabric trimming device

FV : Suctionally automatic thread cutter for flat-bed interlock machine

LF-A: Electronically controlled, top elastic metering device for flat-bed or cylinder-bed interlock machine

C: SPARE PARTS NUMBERING SYSTEM

1. NEEDLE PLATE	Exxxx	Ex: E1514
2. MAIN FEED DOG	Dxxxx	Ex: D1206
3. DIFFERENTIAL FEED DOG	Hxxxx	Ex: H1256
4. PRESSER FOOT	Pxxxx	EX: Pxxxx
5. NEEDLE CLAMP		

M4240 , M4248 FOR 2 NEEDLES

M4356 , M4348, M4364 FOR 3 NEEDLES

6. LOOPER OF COVERING THREAD MH41
7. LOWER LOOPER ME28 FOR F007, MTO1 FOR C007
8. MAxx -- MZxx PARTS SERIES

MA: Machine bed frame and cover of flat-bed interlock machine
 MB: O-ring of flat-bed interlock machine
 MC: Feeding mechanism of flat-bed interlock machine
 MD: Crank shaft mechanism of flat-bed interlock machine
 ME: Lower looper mechanism of flat-bed interlock machine
 MF: Pulley mechanism
 MG: Lower looper threading mechanism
 MH: Needle/cover stitch looper mechanism
 MJ: Presser foot mechanism
 MK: Threading mechanism
 ML: Lubrication mechanism of flat-bed interlock machine
 MN: Head supporter
 MQ: Bed frame and o-ring of cylinder-bed interlock machine
 MR: Bed frame and bottom board of cylinder-bed interlock machine
 MS: Crank shaft mechanism of cylinder-bed interlock machine
 MT: Lower looper mechanism of cylinder-bed interlock machine
 MU: Threading and driving mechanism
 MV: Threading and driving mechanism
 MW: Lubricating mechanism
 MY: Accessories

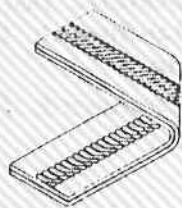
SM: Screw
PM: Pin
EM: E-type stopper
WM: Washer
NM: Nut
Parts No. ended with "E" : including screws
Parts No. ended with "A" : group parts
Parts No. ended with "C" : component parts
FAxx -- FZxx : Parts No. of attachment for flat-bed
interlock machine
CAxx -- CZxx : Parts No. of attachment for cylinder-bed
interlock machine

D : MODELS OF SIRUBA INTERLOCK MACHINE

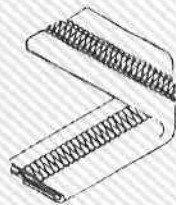
1. CO07-W122 (U122)

FO07-W122 (U122)

* GENERAL SEAMING



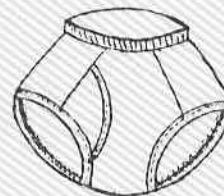
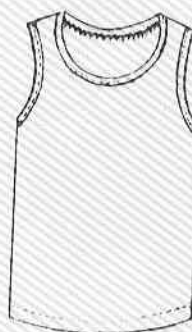
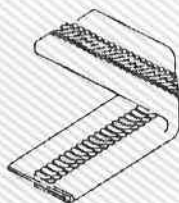
* HEMMING (CO07-W122 WITH ATTACHMENT CH)



2. CO07-W222 (U222)

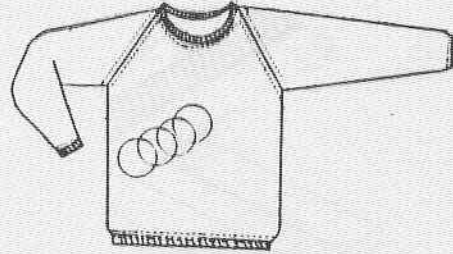
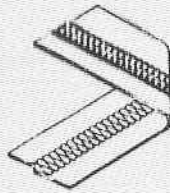
FO07-W222 (U222)

* BINDING (OR PIPING) SEAMING WITH ATTACHMENT CQ OR FQ



3. C007-W322 (U322)

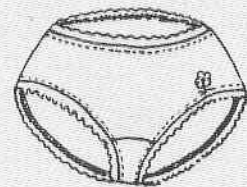
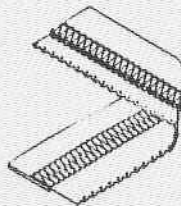
* COVERING SEAMING WITH ATTACHMENT CD, CE OR CF



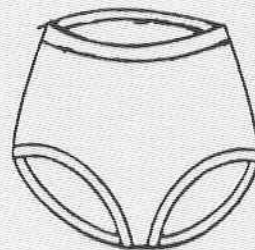
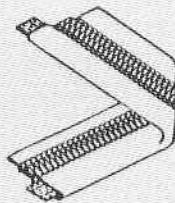
4. C007-W522 (U522)

F007-W522 (U522)

* ELASTIC, LACE...ETC., SEAMING WITH ATTACHEMENT FE OR FFC

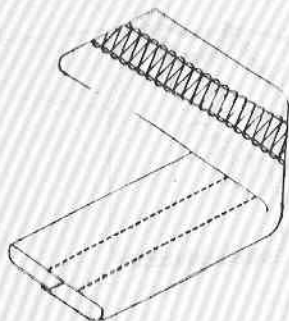


* ELSTIC INSTERING



5. F007-U612

* BELT-LOOP MAKING



E. MODELS CONVERSION

1. CONVERTING 2 TO 3 NEEDLES OR 3 TO 2 NEEDLES

* Changing gauge set

Ex: F007-W222-240/FQ converted to F007-W222-356/FQ

From	- M4240 Needle Holder - E3024 Needel Plate - D1215 Main Feed Dog - H1261 Diff. feed dog - P1814 Presser Foot #9 Needle	To	- M4356 - E3326 - D1216 - H1262 - P1216 #10
------	---	----	--

2. COVERTION OF SUB-MODEL

* Change gauge set

* Installing device needed

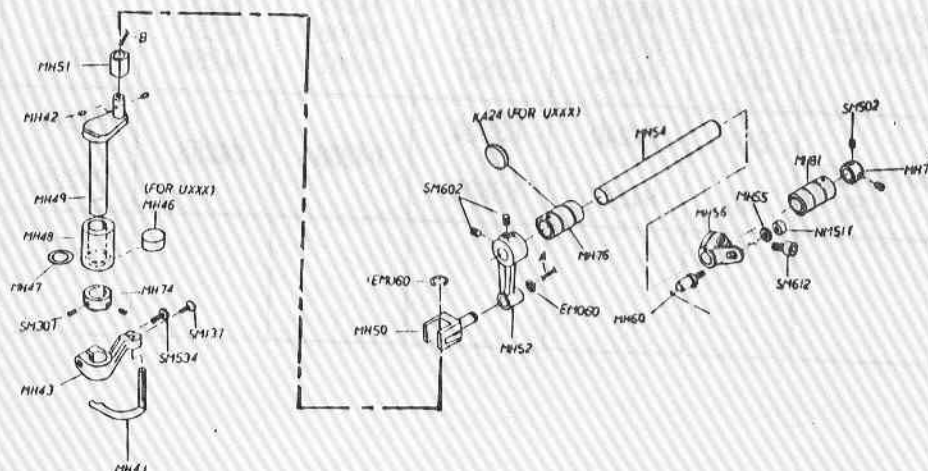
Ex: F007-W122-240 converted to F007-W222-240/FQ

From	- M4240 Needle Holder - E1524 Needel Plate - D1206 Main Feed Dog - H1258 Diff. feed dog - P0014 Presser Foot #9 Needle	To	- M4240 (unchanged) - E3024 - D1215 - H1261 - P1814 #10 - FQ attachment set
------	---	----	---

3. CONVERSION BETWEEN TOP/BOTTOM COVERSTITCH AND BOTTOM COVERSTITCH

* Changing top/bottom coverstitch to bottom coverstitch - not to thread cover stitch looper

* Changing bottom coverstitch to top/bottom coverstitch - to equip with device "MH" as following diagram. We suggest device "MH" must be equipped by qualified and experienced technician, because it should be adjusted after equipping.



F : PARTS CONVERSION CHART

CYLINDER-BED INTERLOCK MACHINE

MODEL	GAUGE	NEEDLE CLAMP	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	SPREADER	NEEDLE UY128GAS
C007-W122	240 356 364	M4240 M4356 M4364	E3524 E3826 E3827	D4206 D4206 D4207	H4258 H4258 H4259	P0014 P0116 P0117	MH41	# 9 #10 #10
C007-U122	240 356 364	M4240 M4356 M4364	E3524 E3826 E3827	D4206 D4206 D4207	H4258 H4258 H4259	P0214 P0316 P0317	----	# 9 #10 #10
C007-W222 /CQ	240 356 364	M4240 M4356 M4364	E4024 E4326 E4327	D3215 D3216 D3217	H3261 H3262 H3263	P1814 P2116 P2117	MH41	# 9 #10 #10
C007-U222 /CQ	240 356 364	M4240 M4356 M4364	E4024 E4326 E4327	D3215 D3216 D3217	H3261 H3262 H3263	P2314 P2616 P2617	----	# 9 #10 #10
C007-W322 /CC	240 356 364	M4240 M4356 M4364	E2524 E2826 E2827	D2206 D2207 D2207	H3258 H3259 H3259	P0304 P0406 P0407	MH41	# 9 #10 #10
C007-U322 /CC	240 356 364	M4240 M4356 M4364	E2524 E2826 E2827	D2206 D2207 D2207	H3258 H3259 H3259	P0504 P0606 P0607	----	# 9 #10 #10
C007-W322 /CD	356 364	M4356 M4364	E3626 E3627	D4206 D4207	H4158 H4159	P0016 P0117	MH41	#10 #10
C007-W322 /CE	356 364	M4356 M4364	E2626 E2627	D2107	H3159	P1406 P1407	MH41	# 9 #10
C007-U322 /CF	248	M4348	E2625	D2106	H3158	P1406	----	#10
C007-W522 /FE (FFC)	240 356 264	M4240 M4356 M4364	E3524 E3826 E3827	D4206 D4206 D4207	H4258 H4258 H4259	P2814 P3116 P3117	MH41	# 9 #10 #10
C007-U522 /CFC	240 248	M4240 M4248	E3524 E3825	D4206	H4258	P0244 P0225	----	# 9 # 9

FLAT-BED INTERLOCK MACHINE

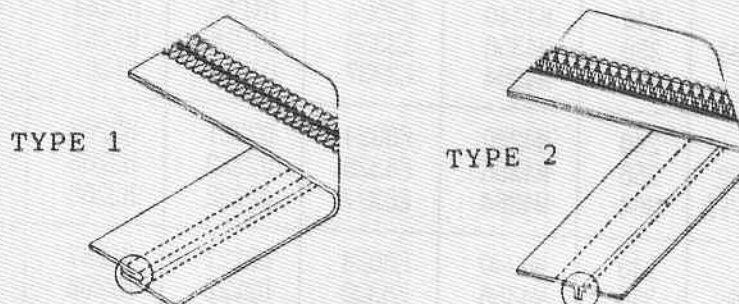
MODEL	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	SPREADER	NEEDLE UY128GAS
F007-W122	240 356 364	M4240 M4356 M4364	E1524 E1826 E1827	D1206 D1207 D1207	H1258 H1259 H1259	P0014 P0116 P0117	MH41	# 9 #10 #10
F007-U122	240 356 364	M4240 M4356 M4364	E1524 E1826 E1827	D1206 D1207 D1207	H1258 H1259 H1259	P0214 P0316 P0317	----	# 9 #10 #10
F007-W123	240 356 364	M4240 M4356 M4364	E1534 E1836 E1837	D1206 D1207 D1207	H1258 H1259 H1259	P0014 P0116 P0117	MH41	# 9 #10 #10
F007-W222 /FQ	240 356 364	M4240 M4356 M4364	E3024 E3326 E3327	D1215 D1216 D1216	H1261 H1262 H1262	P1814 P2116 P2117	MH41	# 9 #10 #10
F007-U222 /FQ	240 356 364	M4240 M4356 M4364	E3024 E3326 E3327	D1215 D1216 D1216	H1261 H1262 H1262	P2314 P2616 P2617	----	# 9 #10 #10
F007-W223	240 356 364	M4240 M4356 M4364	E3024 E3336 E3337	D1215 D1216 D1216	H1261 H1262 H1262	P1814 P2116 P2117	MH41	# 9 #10 #10
F007-W522 /FE/FR	240 356 364	M4240 M4356 M4364	E6024 E6326 E6327	D2221 D2222 D2222	H2267 H2268 H2268	P2814 P3116 P3117	MH41	# 9 #10 #10
F007-U522 /FE/FR	240 356 364	M4240 M4356 M4364	E6024 E6326 E3627	D2221 D2222 D2222	H2267 H2268 H2268	P3314 P3616 P3617	----	# 9 #10 #10
F007-U612	256	M4356	E1826 E4001	D5001	H5001	P4001 P4002	----	#14 (#16)
	264	M4364	E1827 E4001	D5001	H5001	P4001 P4002	----	#14 (#16)

G : FUNCTION OF ATTACHMENT AND DEVICE

1. CD : Covering seam device (3 needles, to flatten overlock stitch fitted with heavy weight fabrics, suitable for coverstitching over a 4 threads overlock stitch)
- CE : Covering seam device (2 needles, fitted with heavy weight fabrics, suitable for coverstitching over a 3 threads overlocked seam)
- CF : Covering seam device (3 needles, fitted with light weight fabrics, suitable for coverstitching over a 3 threads overlocked seam)

FUNCTION: For attaching collarettes or knitted binding to neck and arm hole of sportwear with or without top covering thread, to make garment beautiful.

SUITABLE MACHINE: C007-W322 OR C007-U322



2. CL : Cylinder-bed interlock machine with rear puller

FUNCTION: Flating cloth while sewing to prevent from shirking, to make seaming smoothly and evenly.

SUITABLE MACHINE : C007-W122 or C007-W522

NOTE : Round puller(CL20) is equipped and extra toothed feed puller(CL19) is enclosed in carton for user to change, if it is needed.

3. CQ : BINDING DEVICE OF CYLINDER-BED INTERLOCK MACHINE

FUNCTION: For attaching ring collarettes at the neck of knitwear T-shirt, underwear etc..

SUITABLE MACHINE : C007-W222 or C007-U222

NOTE : (1) Machine is equipped with ring collarette binder 3 ply as standard. Width before binding 1-3/8" (34.92mm), width after binding 1/2" (12.7mm).



- (2) When special binder is needed, please order with specification, extra cost will be charged.
- (3) Attachment FG tape folder will be enclosed, when machine with attachment CQ is purchased.

4. FA : ELECTRICALLY CONTROLLED, SIDE METERING DEVICE FOR FLAT-BED OR CYLINDER BED INTERLOCK MACHINE

FUNCTION: Sufficiently feeding tape, elastic, lace. Ensure equal tension and beautiful seam.

SUITABLE MACHINE: Used with attachment FQ or CQ.

NOTE : Please specify voltage 110V or 220V while placing order.

5. FBP : BELT-LOOP MAKING
FBQ : BELT-LOOP MAKING WITH FABRIC TRIMMING

FUNCTION: Automatic, edge trimming and belt-loop making.

SUITABLE MACHINE: F007-U612

NOTE: Mechanism of attachment FBQ is specially designed and can not be equipped on ready-made machine

6. FEC : ELECTRIC TAPE CUTTER WITH KNEE SWITCH FOR FLAT-BED INTERLOCK MACHINE

FUNCTION: To cut tape accurately after sewing is finished.

SUITABLE MACHINE: Any flat-bed interlock machine with binding device

- NOTE :
- (1) Please specify voltage 110V or 220V while ordering
 - (2) Maxium cutting width about 1-1/2" (38.1mm)

7. FE : ELECTRONIC ELASTIC FEEDER FOR FLAT-BED AND CYLINDER-BED INTERLOCK MACHINE.

FUNCTION: Perfectly control tension of elastic lace feeding.

SUITABLE MACHINE: F007-W522 or F007-U522
C007-W522 OR C007-U522

NOTE : (1) Please specify voltage 110V or 220V while ordering
(2) Maximum width of elastic lace feeding 2-1/2 (63.5mm)

8. FFC : CONTINUOUS ELASTIC LACE FEEDER FOR FLAT-BED OR CYLINDER-BED INTERLOCK MACHINE. (IT CAN BE USED TOGETHER WITH ATTACHMENT 'FR' ON FLAT-BED INTERLOCK MACHINE)

FUNCTION: Perfectly control tension of elastic lace feeding.

SUITABLE MACHINE: F007-W522 or F007-U522
C007-W522 or C007-U522

NOTE : maximum width of elastic lace feeding 2-1/2" (63.5 mm)

9. FG : TAPE HOLDER

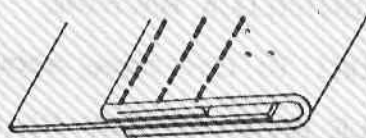
FUNCTION: For holding tape, elastic, lace.

SUITABLE MACHINE: F007-W222/FQ or F007-U222/FQ
C007-W522/CQ or C007-W522/FQ

10. FQ : BINDING DEVICE FOR FLAT BED INTERLOCK MACHINE

FUNCTION: For attaching ring collarettes at the neck of knitwear, T-shirt, underwear....etc..

NOTE : (1) Machine is equipped with ring collarette binder 3 ply as standard. width before binding 1-3/8" (34.92mm), width after binding 1/2" (12.7mm).



- (2) When special binder is needed, please order with specification, extra cost will be charged.
- (3) Attachment FG will be enclosed, when machine with attachment FQ is purchased.

11. FR : FABRIC TRIMMING DEVICE USED TOGETHER WITH ATTACHMENT FE AND FFC FOR FLAT-BED INTERLOCK MACHINE

FUNCTION: For trimming fabric neatly.

SUITABLE MACHINE: F007-W522 or F007-U522

12. FV : SUCTIONALLY AUTOMATIC THREAD CUTTER FOR FLAT-BED INTERLOCK MACHINE

FUNCTION: For cutting thread chain with air suction when sewing is finished.

SUITABLE MACHINE: Flat-bed interlock machine

NOTE : Attachment FV must be used together with pneumatic suction device. We can supply following 3 devices:

CSA : Steel suction box, less noisy

CSB : Plastic suction box, less expensive

TU : Venturi device to control suction air from compressor

13. LF-A : ELECTRICALLY CONTROLLED, TOP ELASTIC METERING DEVICE

FUNCTION: For releasing and metering tape, elastic, or lace to ensure smooth sewing

SUITABLE MACHINE: Machine equipped with attachment FE, FFC

NOTE: Please specify voltage 110v or 220v while ordering

14. CFC : ELASTIC INSERTION ATTACHMENT WITH AN UNDER ELASTIC FEEDING DEVICE

FUNCTION: For inserting elastic into the waist of briefs and the opening of the panties. The elastic can be sewn on smoothly and beautifully.

SUITABLE MACHINE: C007-U522

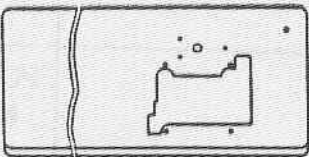
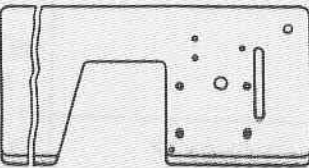
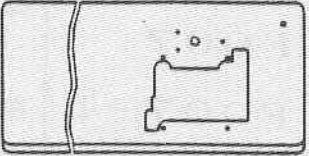
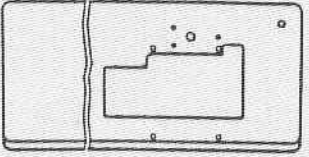
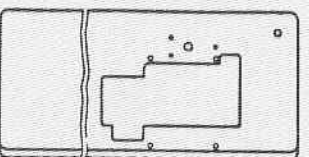
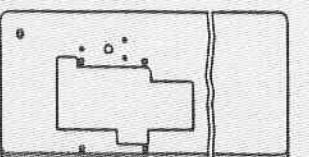
NOTE: 1. This attachment can be equipped with rear puller, additional cost will be charged.

2. Maximum width of elastic tape 8mm.

H. AVAILABILITY OF ATTACHMENT EQUIPPED ON MACHINE

MODEL	CD	CE	CF	CFC	CH	CL	CQ	FA	FBP FBQ	FE	FEC	FFC	FG	FQ	FR	FV	LF-A
C007-W122 (U122)					V	V											
C007-W222 (U222)							V	V					V				
C007-W322-356 364	V	V															
C007-U322-248			V														
C007-W522 (U522)						V				V		V					V
C007-U522				V		V											V
F007-W122 (U122)																V	
F007-W222 (U222)								V			V		V	V			
F007-W522 (U522)										V	V	V			V		V
F007-U612									V		V						

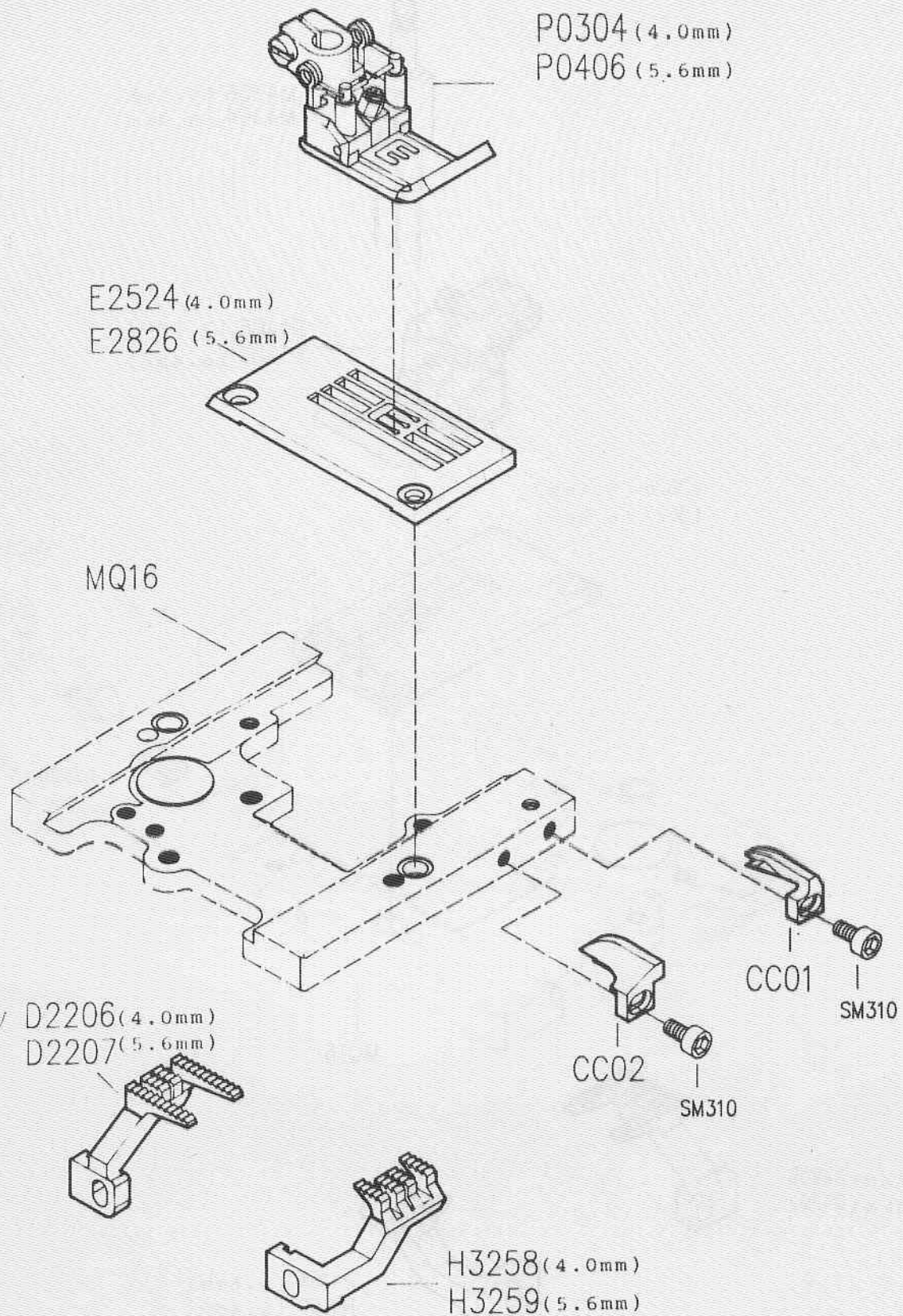
1. AVAILABLE MODEL AMONG TABLE, MOTOR, AND MACHINE

TABLE NO.	MOTOR	MACHINE	TABLE DIAGRAM
C007	CLUTCH MOTOR POSITION MOTOR 1/2 HP 2P 400W	C007-W122 U122 W222 U222 W522 U522	
C007-1	CLUTCH MOTOR POSITION MOTOR AC SERVO MOTOR 1/2 HP 2P 400W	C007-W322 U322	
C007-2	CLUTCH MOTOR 1/2 HP 2P 400W	C007-U522 /CFC	
F007	CLUTCH MOTOR POSITION MOTOR AC SERVO MOTOR 1/2 HP 2P 400W	F007-W122 U122 W222 U222	
F007-1	CLUTCH MOTOR POSITION MOTOR 1/2 HP 2P 400W	F007-W522 U522	
F007-2	CLUTCH MOTOR POSITION MOTOR 1/2 HP 2P 400W	F007-U612	

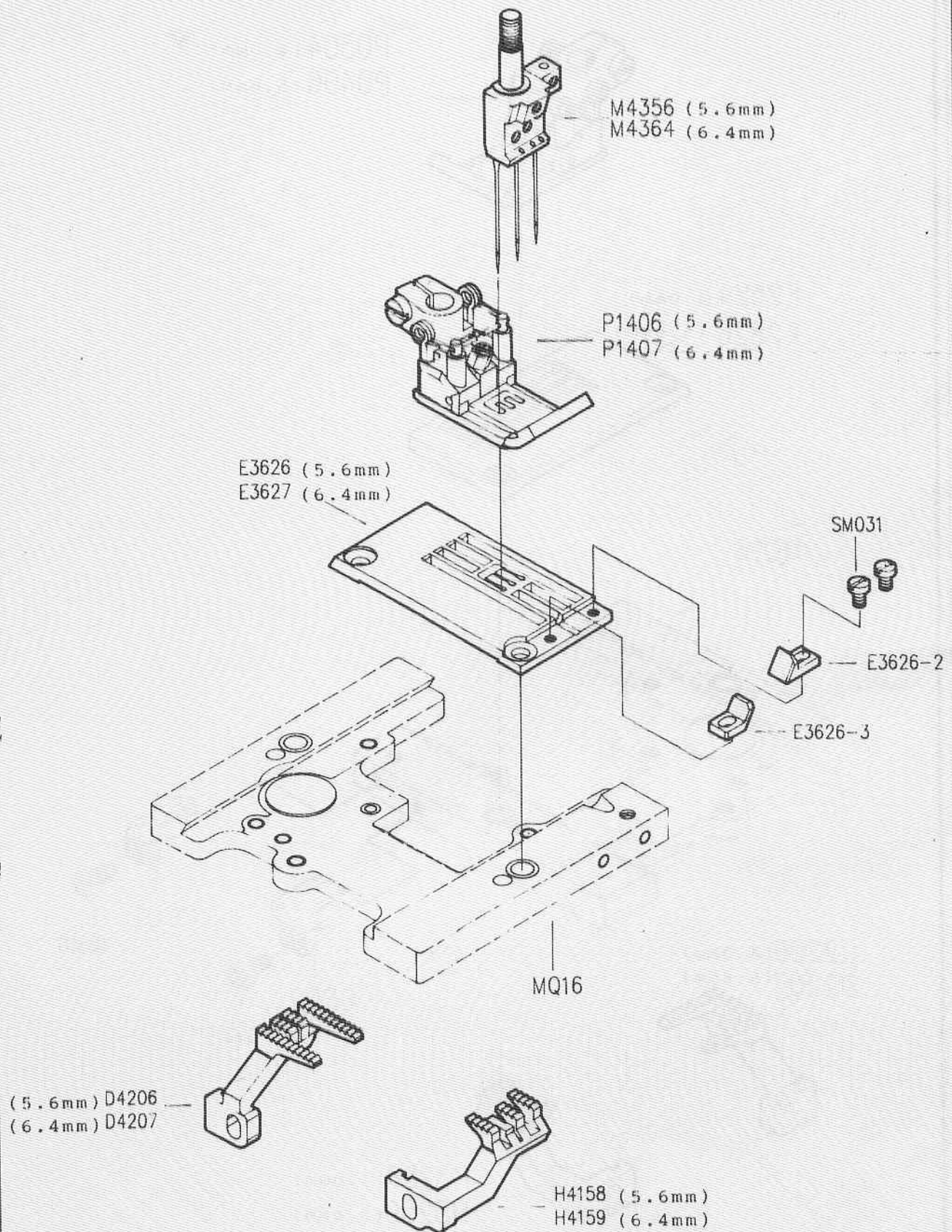
J. AVAILABLE SPECIFICATION AMONG TABLE, MOTOR AND BELT

TABLE NO.	MOTOR 1/2HP 2P	PULLEY OUTER CIR- CUMFERENCE	SIZE OF V-TYPE BELT	MACHINE SPEED	
				50HZ	60HZ
C007-1	POSITION MOTOR	MM			
		75	38"	3600 SPM	4300 SPM
	CLUTCH MOTOR	80	↑	3800 "	4600 "
		85		4000 "	4900 "
		90	39"	4300 "	5200 "
		100		4800 "	5800 "
	AC SERVO MOTOR	115	↓	5500 "	6600 "
		130	40"	6200 "	7500 "
C007	POSITION MOTOR	75	34"	3600 SPM	4300 SPM
C007-2		80	↑	3800 "	4600 "
F007	CLUTCH MOTOR	85		4000 "	4900 "
		90	35"	4300 "	5200 "
F007-1	AC SERVO MOTOR	100		4800 "	5800 "
		115	↓	5500 "	6600 "
F007-2		130	36"	6200 "	7500 "

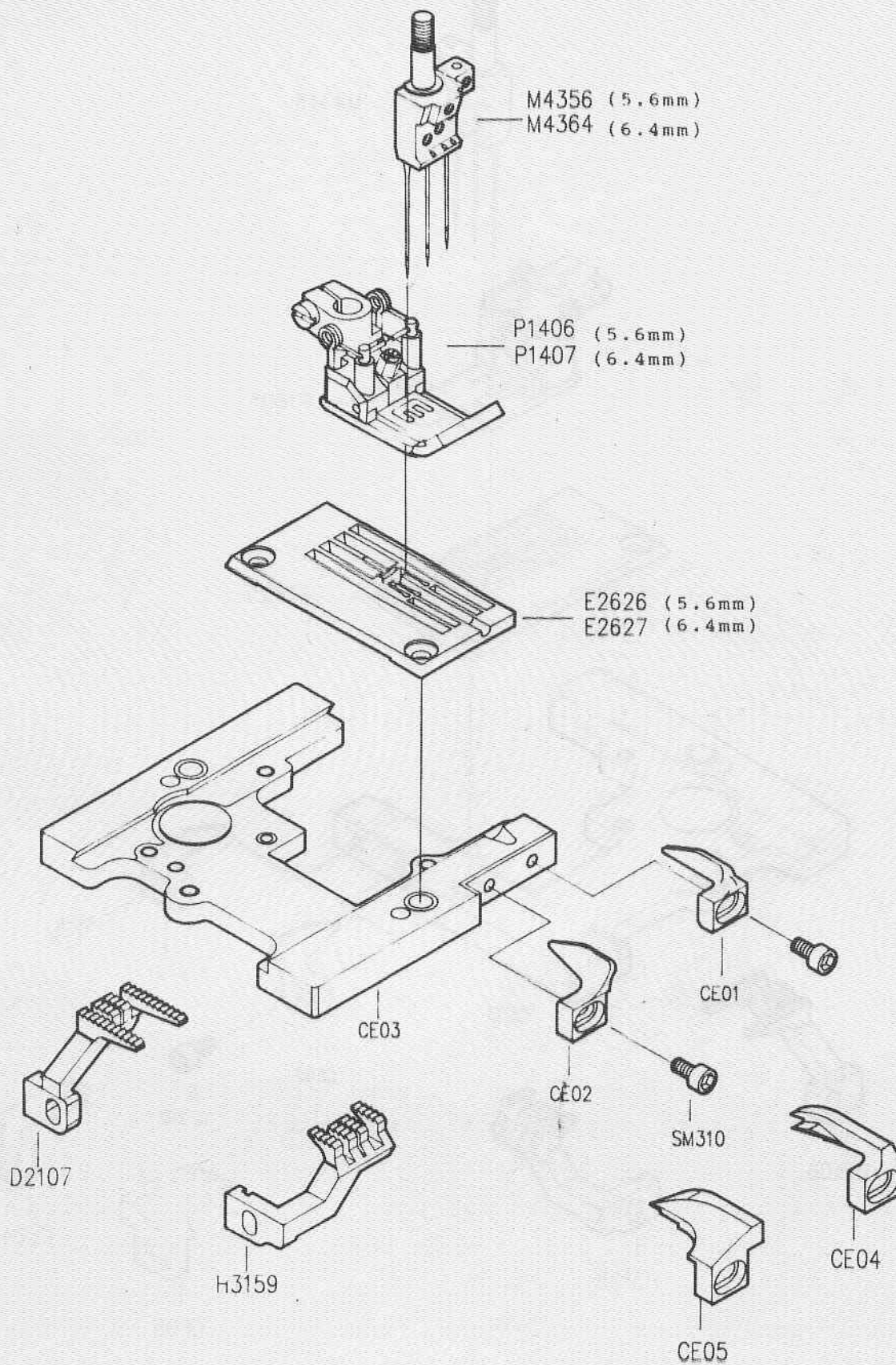
CC COVER SEAMING DEVICE



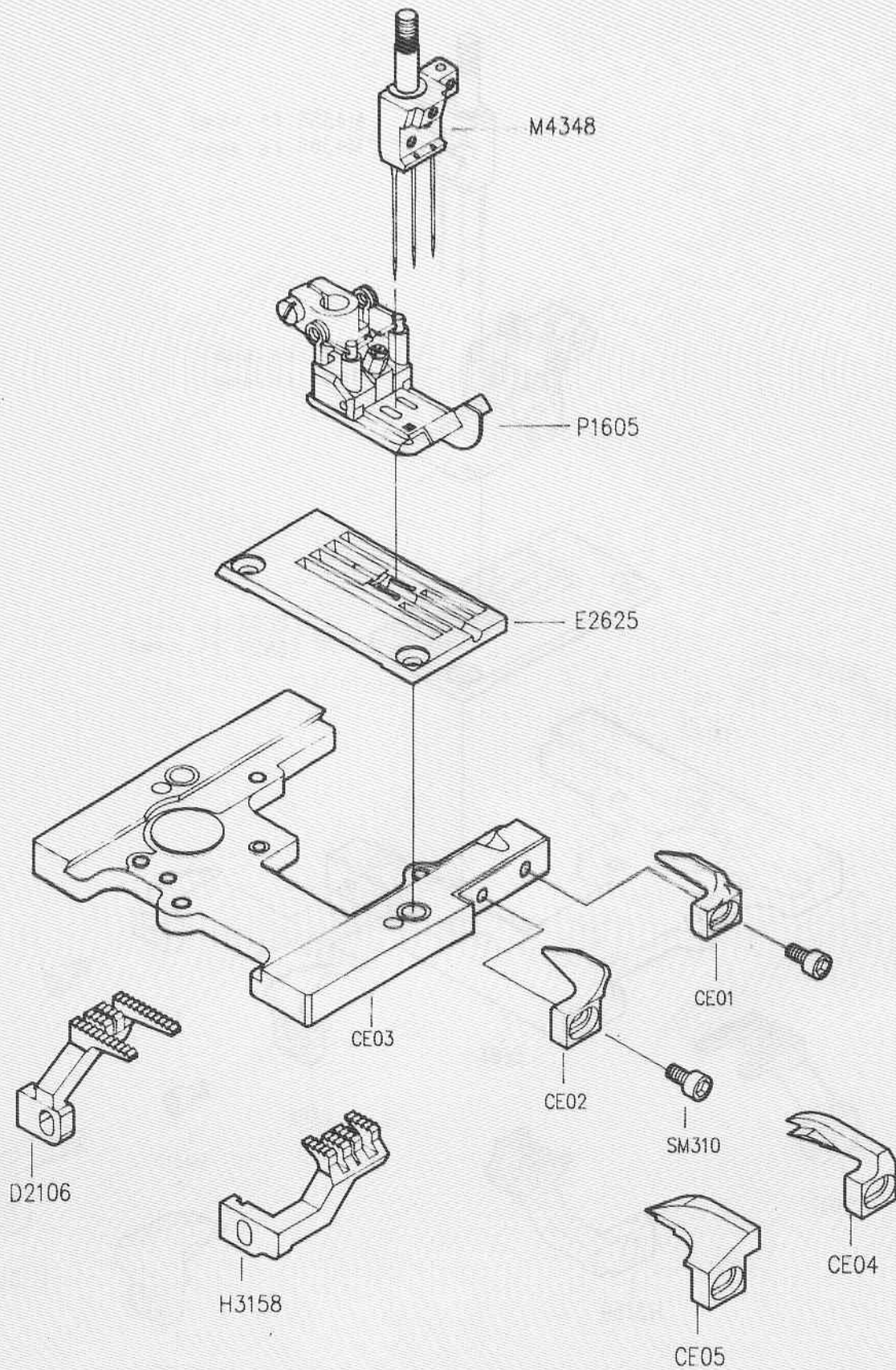
CD COVER SEAMING DEVICE



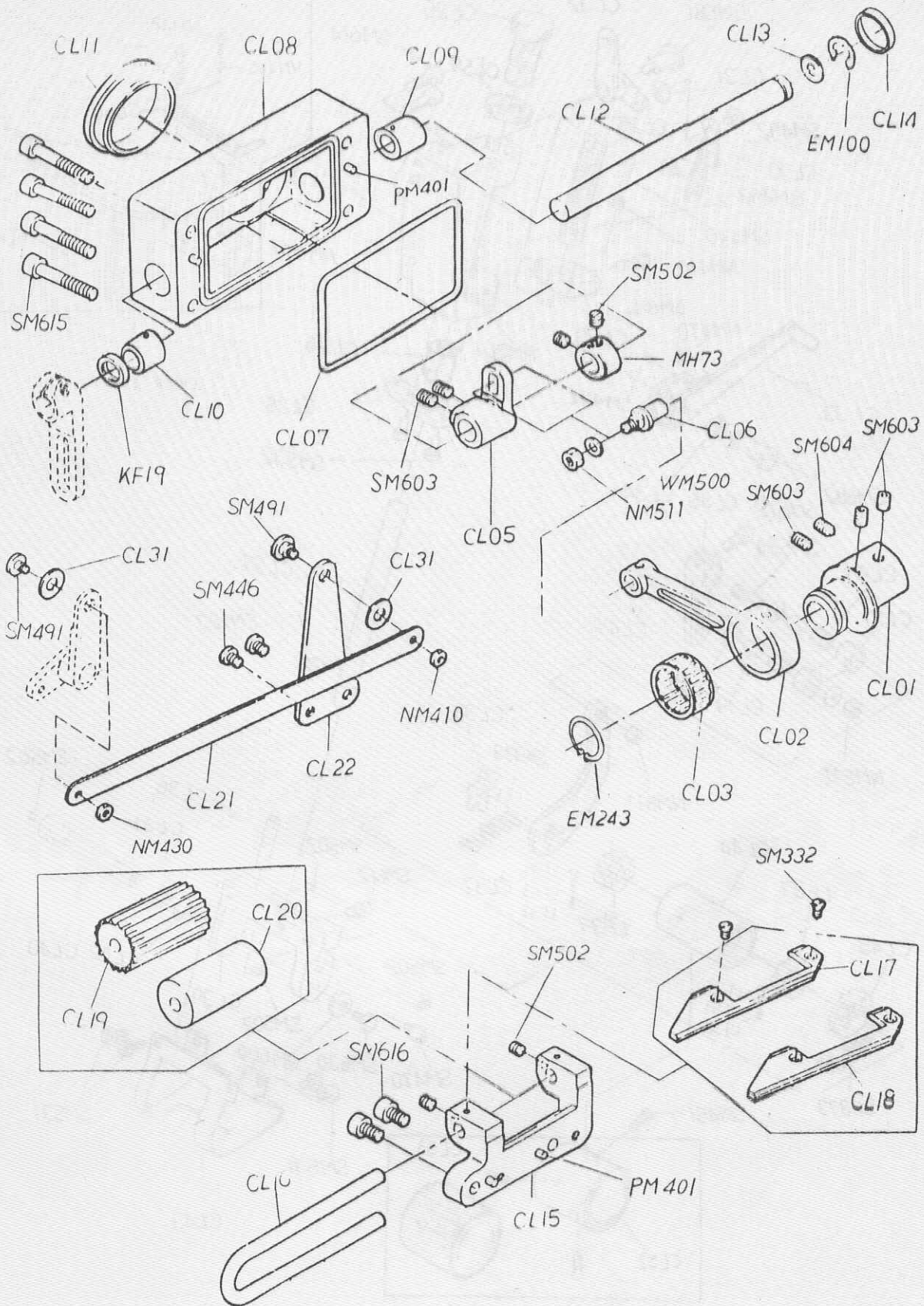
CE COVER SEAMING DEVICE



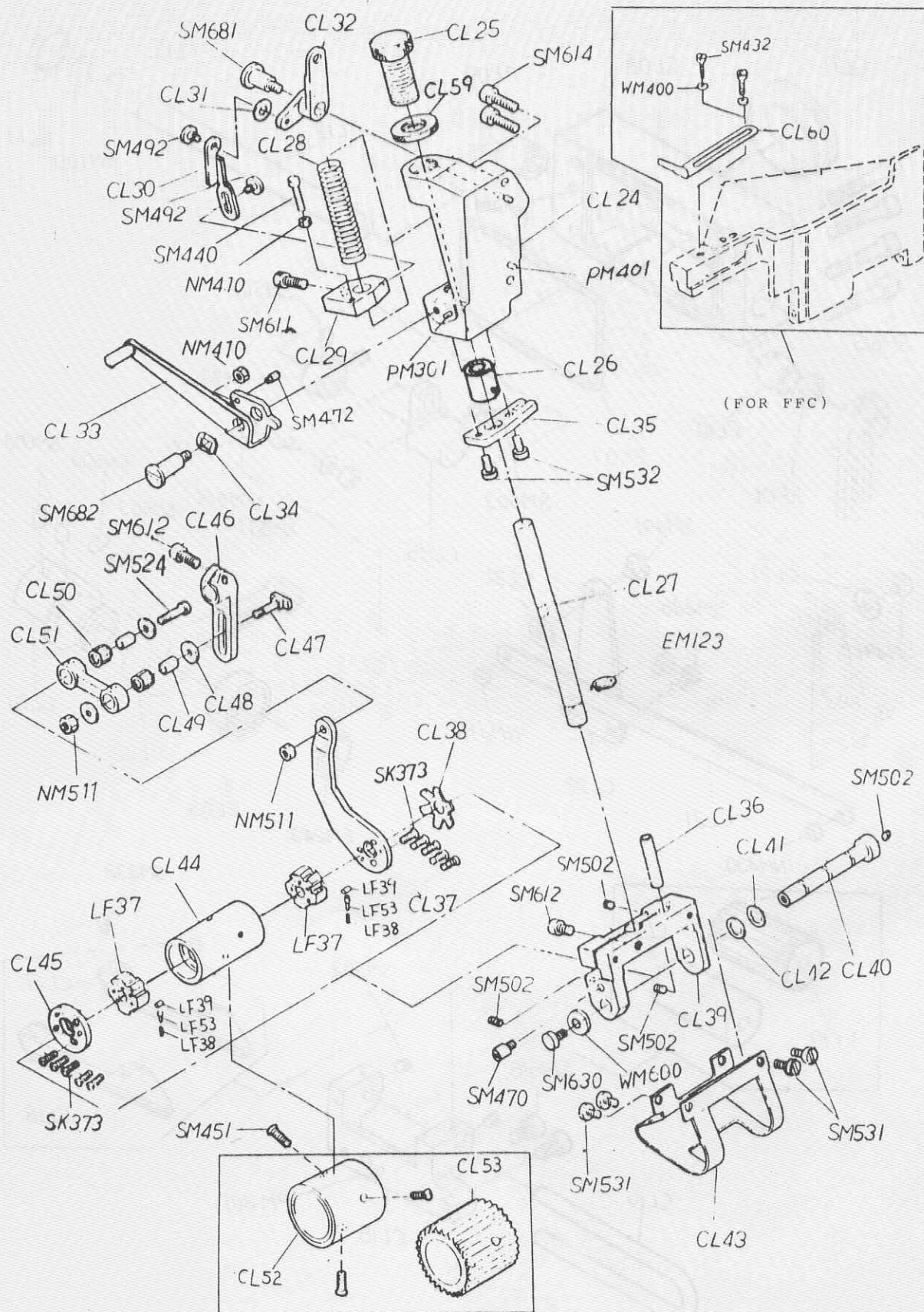
CF COVER SEAMING DEVICE



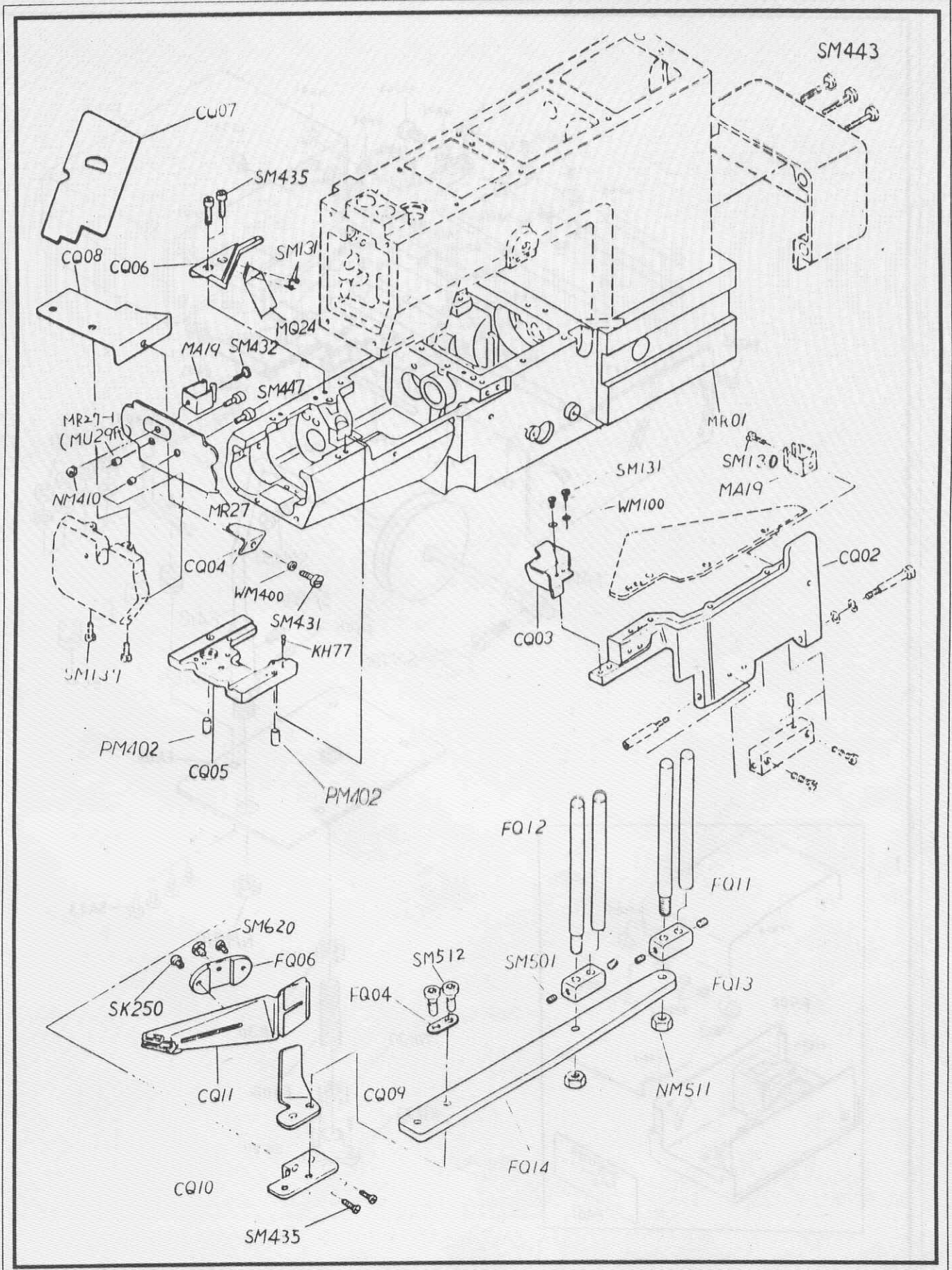
CL REAR PULLER DEVICE



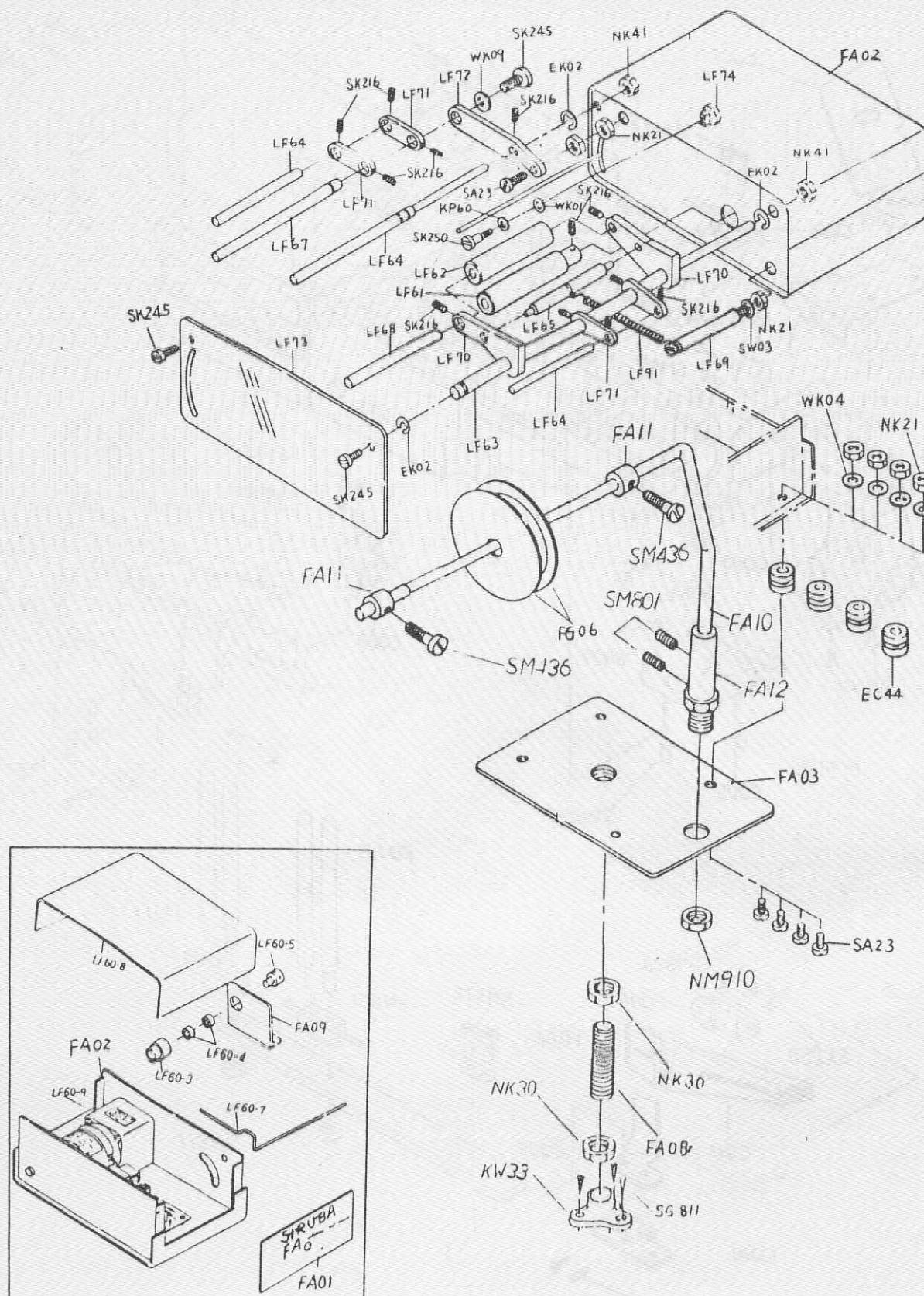
CL REAR PULLER DEVICE



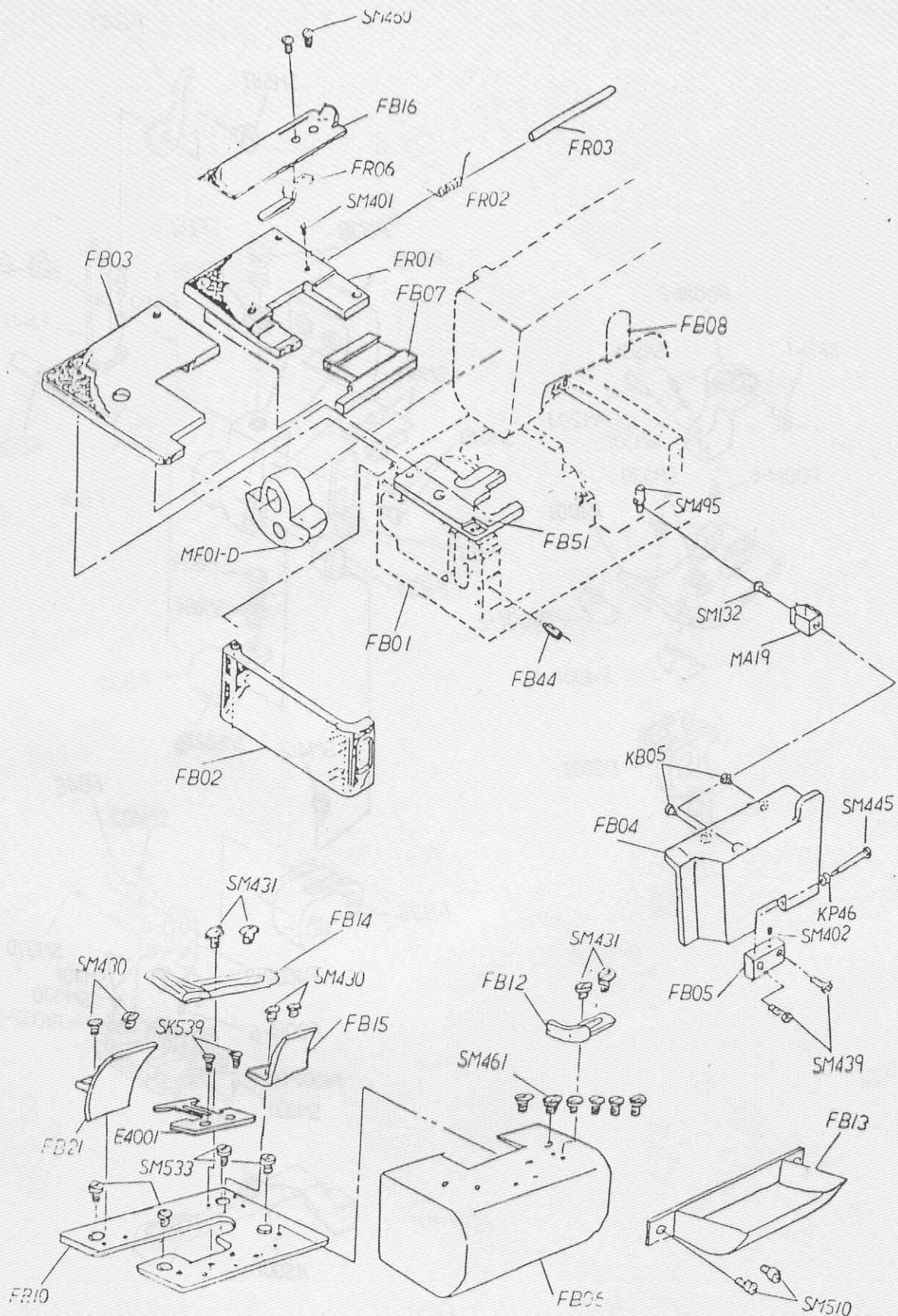
CQ TAPING (PIPING) DEVICE



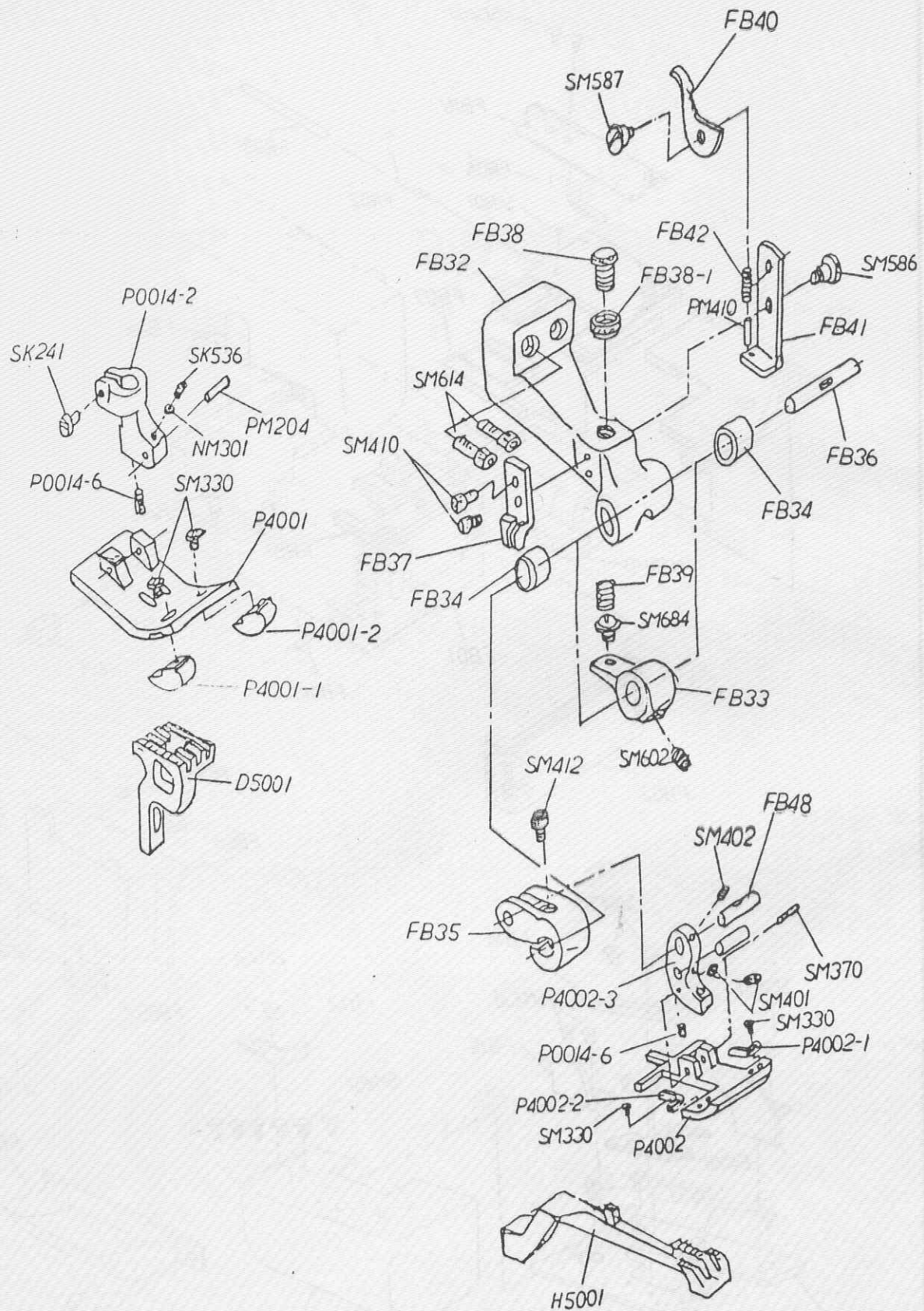
FA HORIZONTAL ELECTRIC FEEDING DEVICE



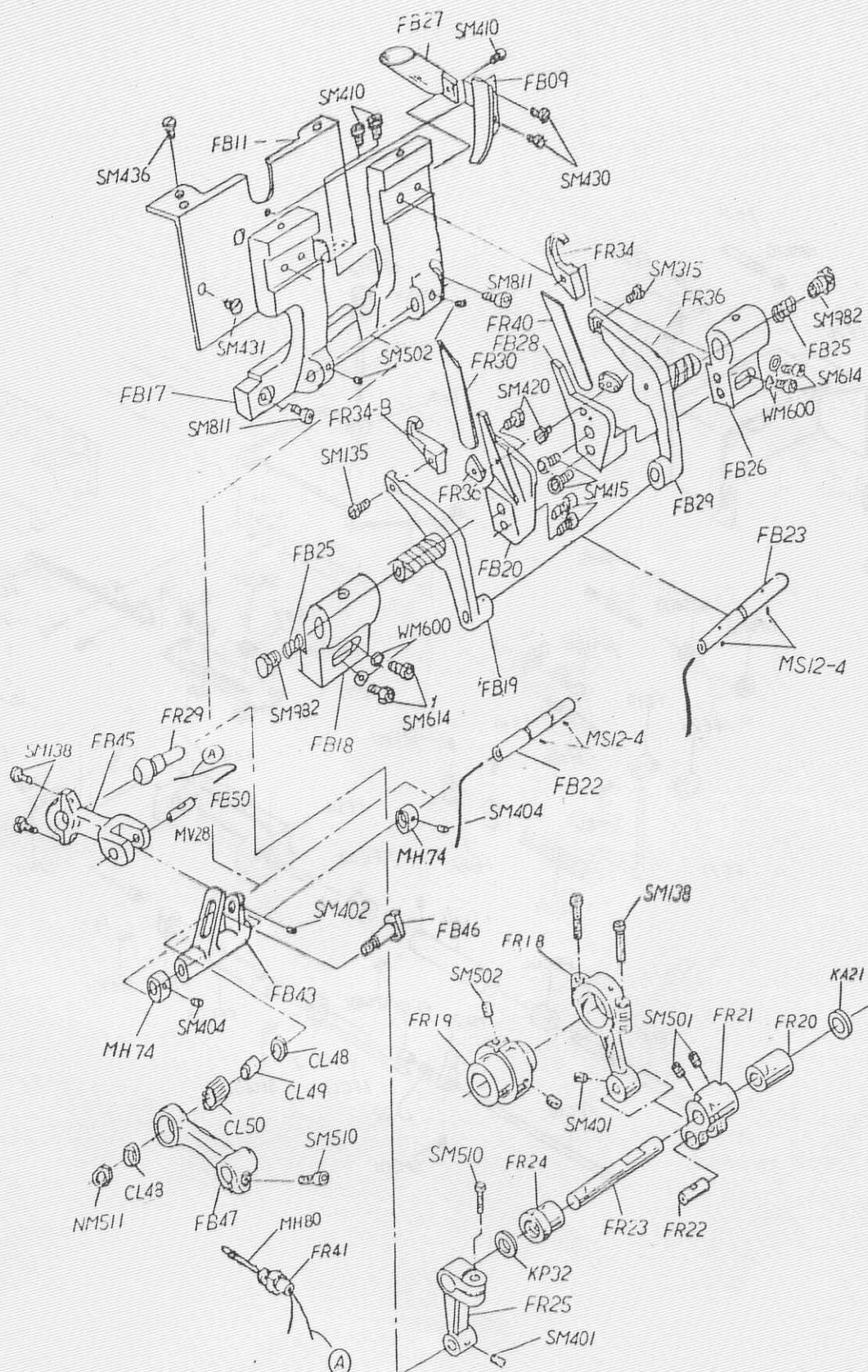
FB BELT-LOOP MAKING DEVICE (COVER)



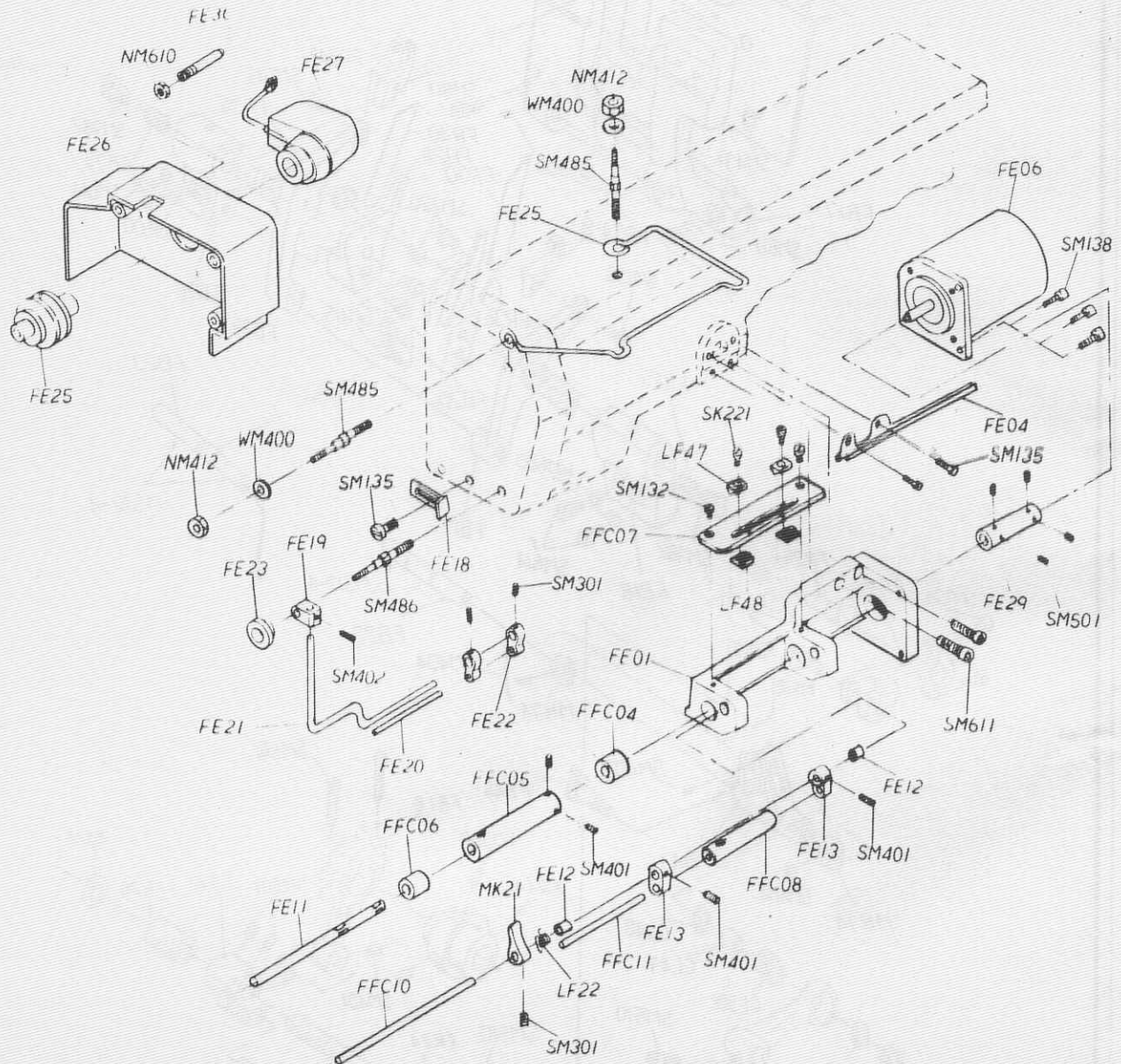
FB BELT-LOOP MAKING DEVICE (FEEDING MECHANISM)



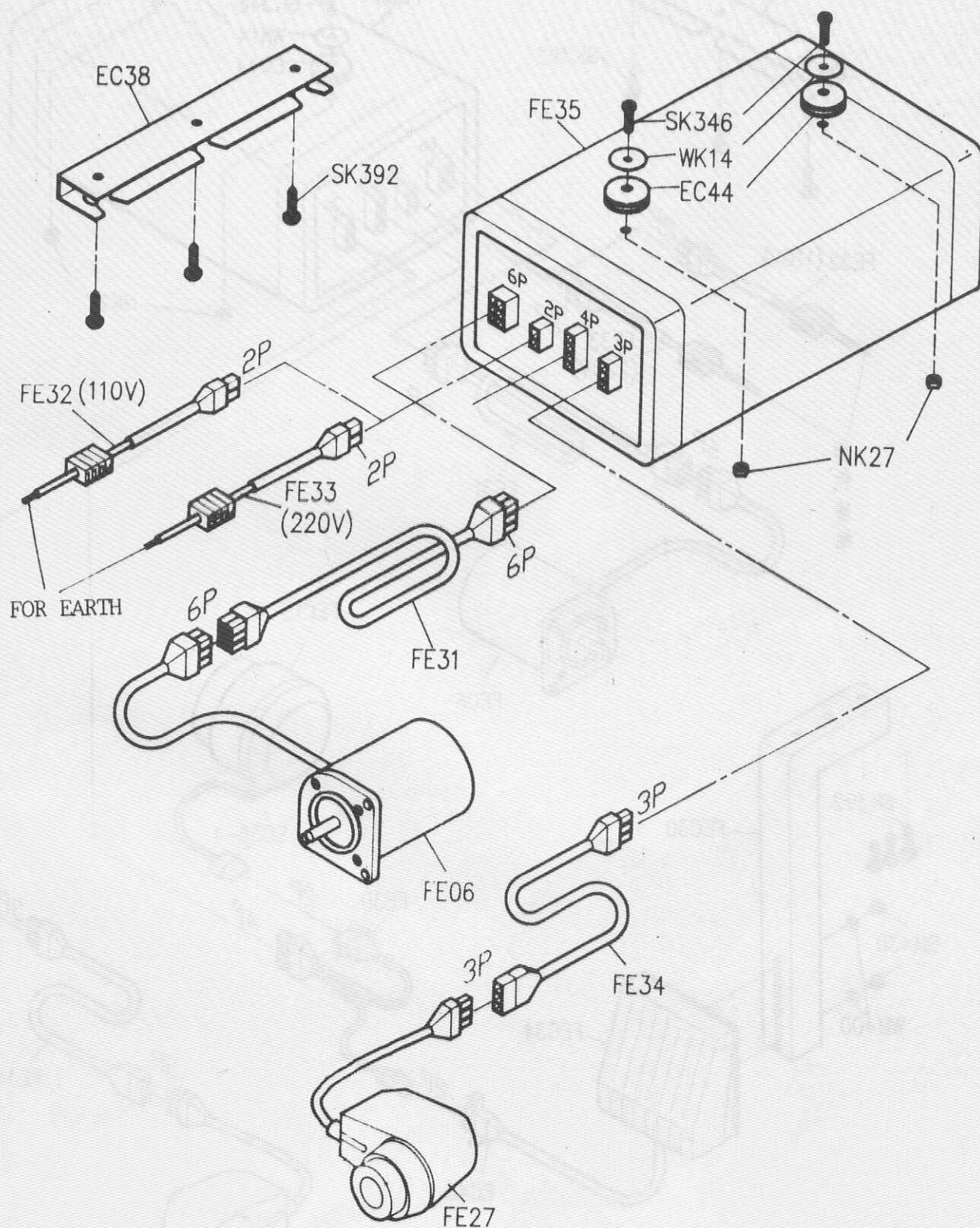
FB BELT-LOOP MAKING DEVICE (TRIMMING MECHANISM)



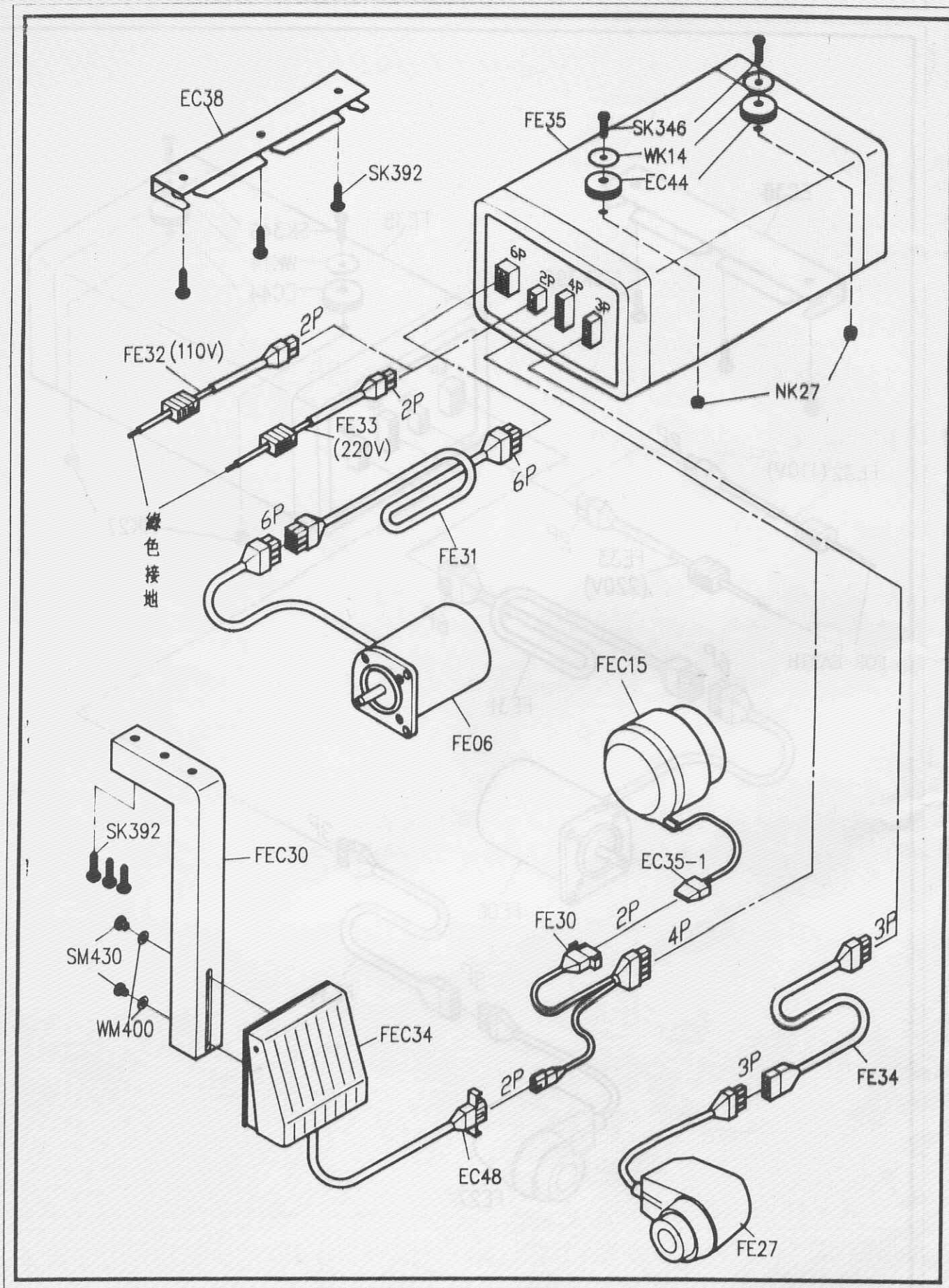
FE ELECTRONIC ELASTIC FEEDING DEVICE (FEEDING MECHANISM)



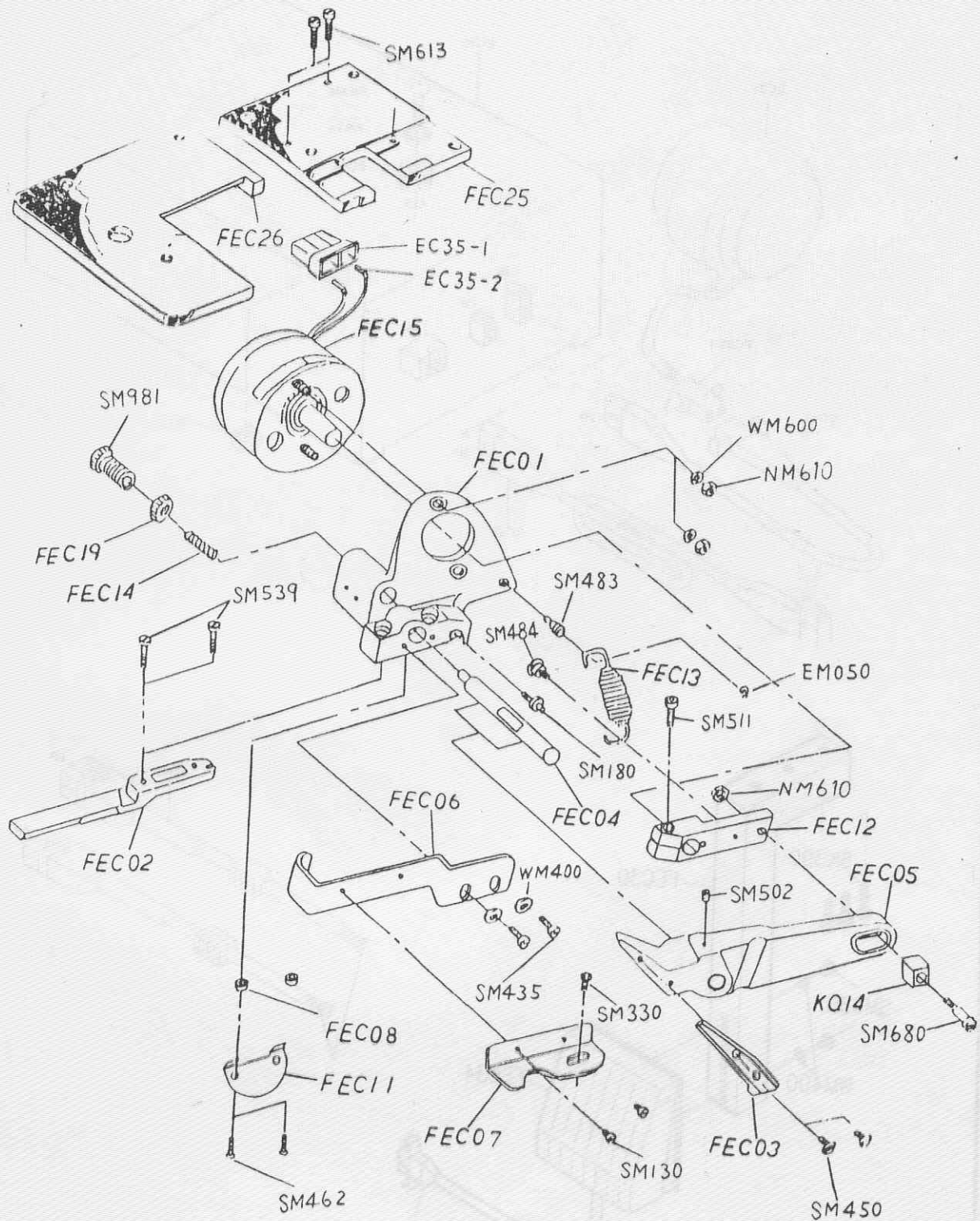
FE ELECTRONIC ELASTIC FEEDING DEVICE (CONTROLLER)



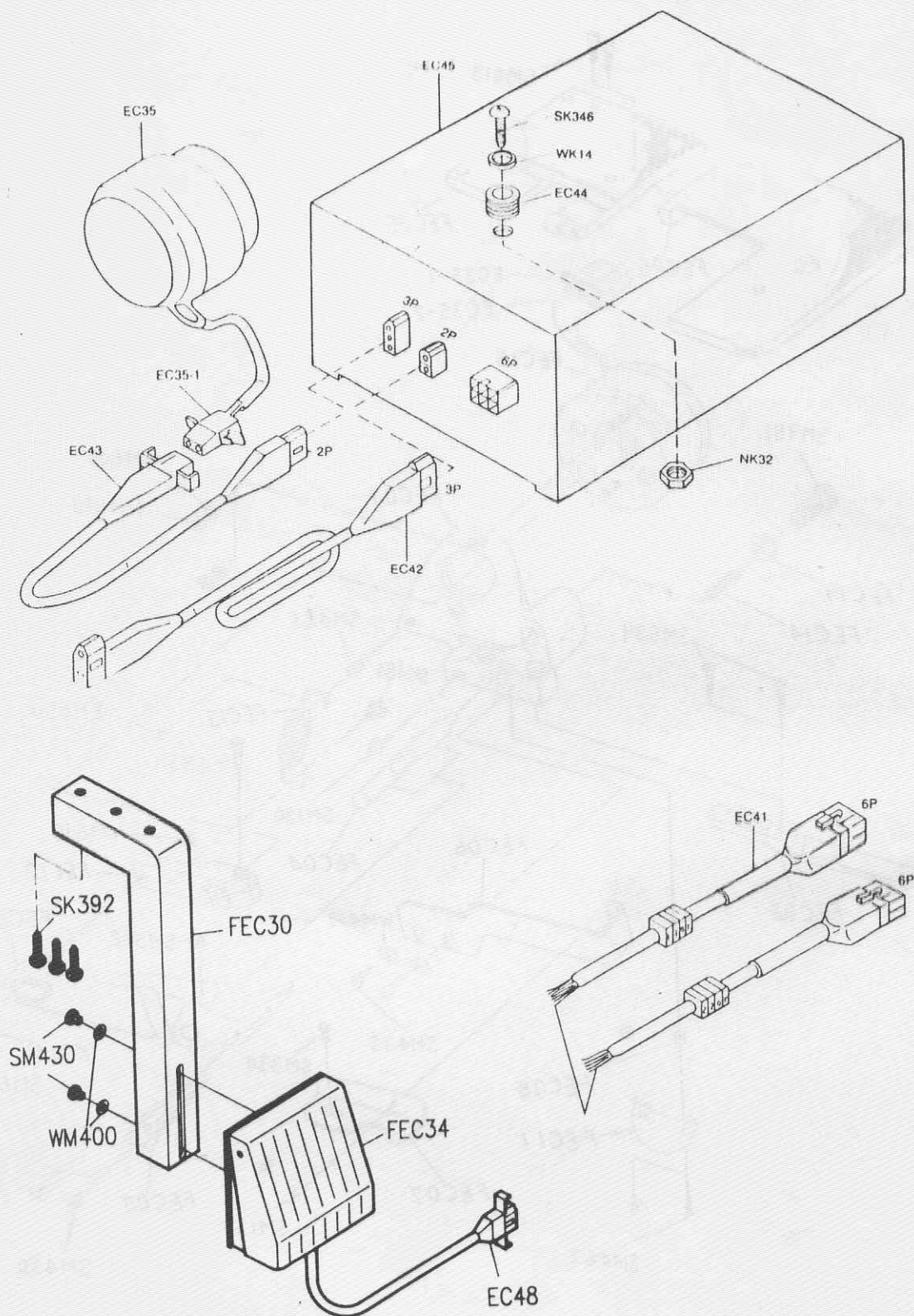
FE AND FEC CONTROLLER



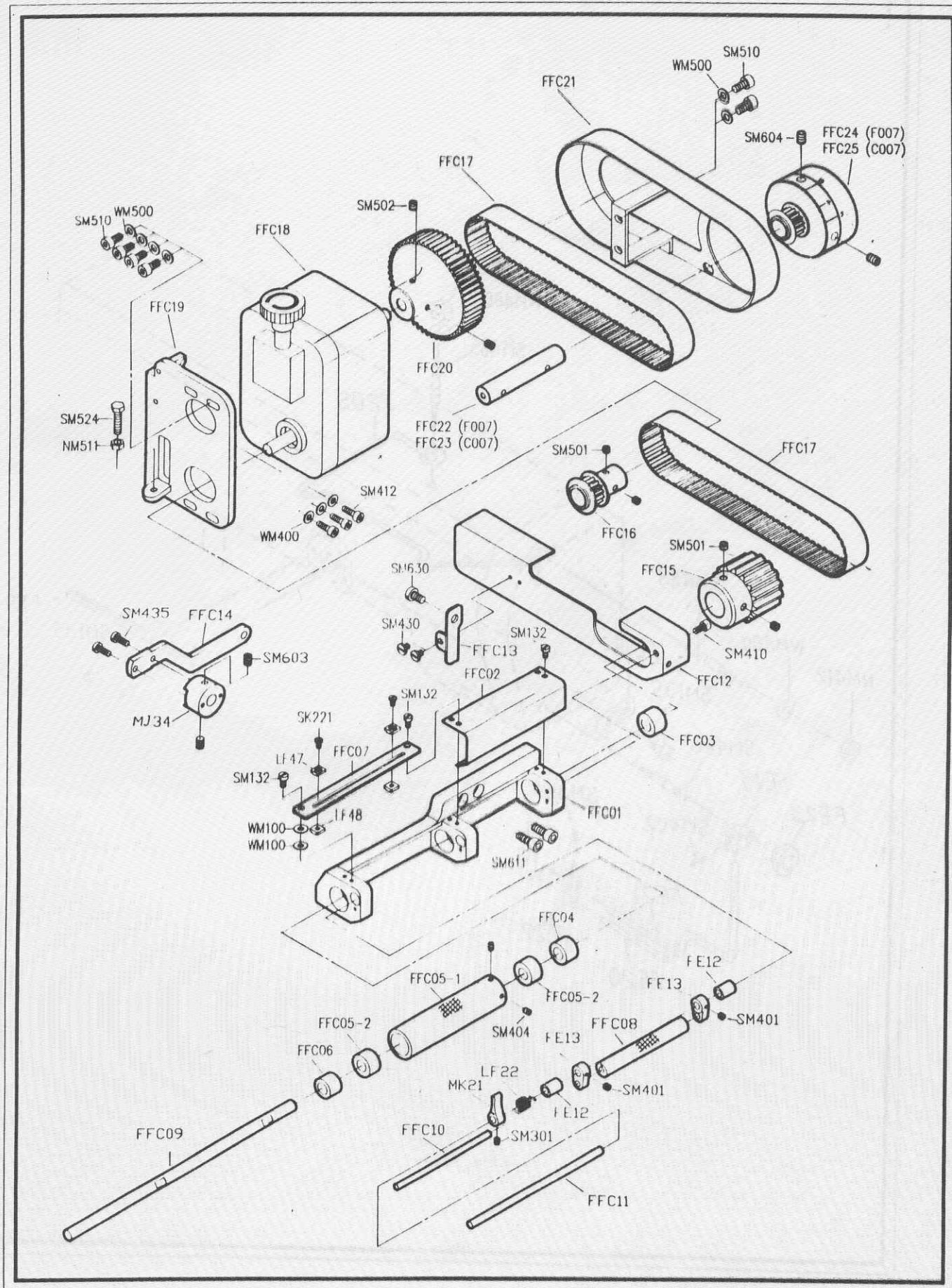
FEC ELECTRIC TAPE CUTTING DEVICE (TRIMMING MECHANISM)



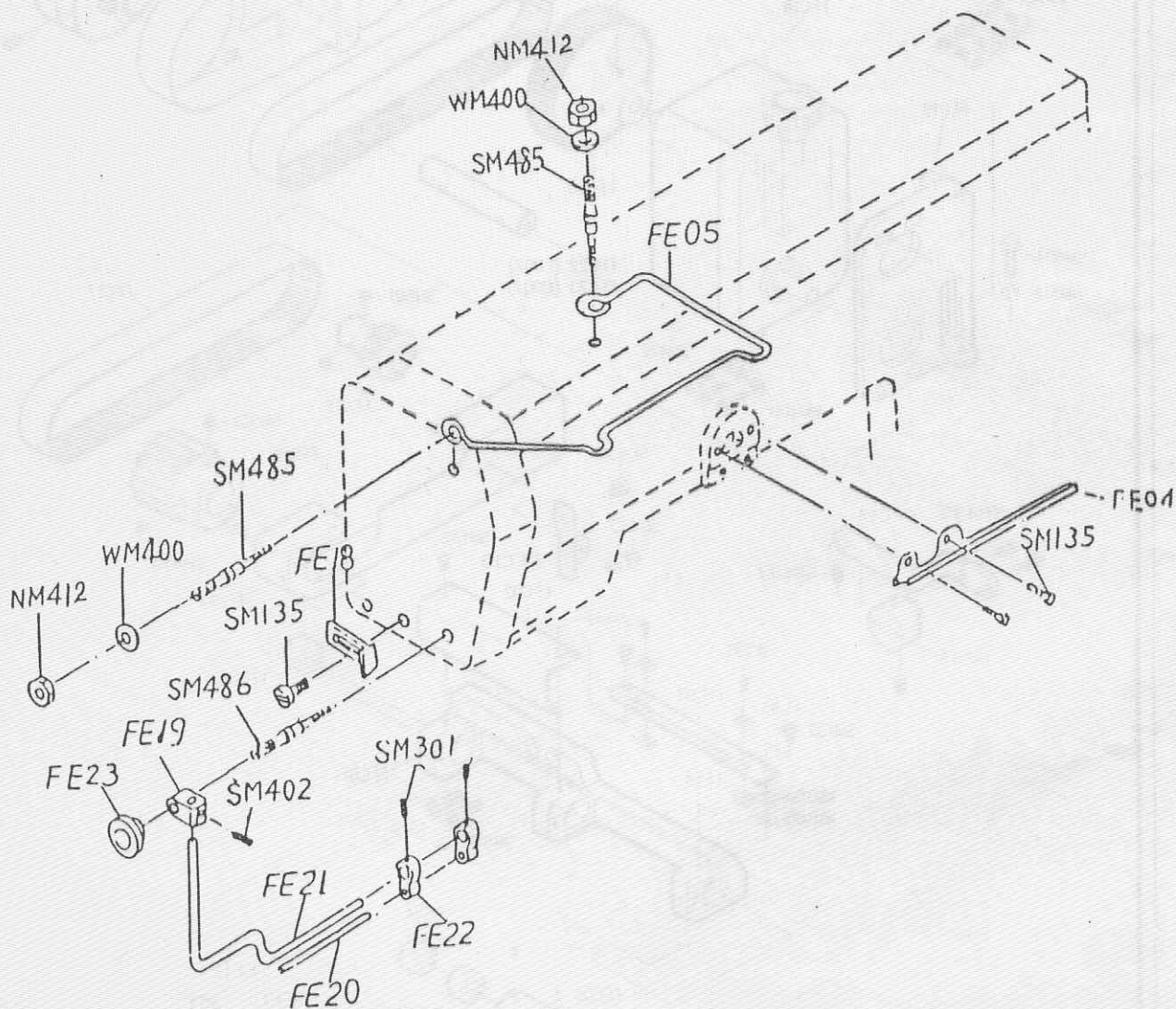
FEC ELECTRIC TAPE CUTTING DEVICE (CONTROLLER)



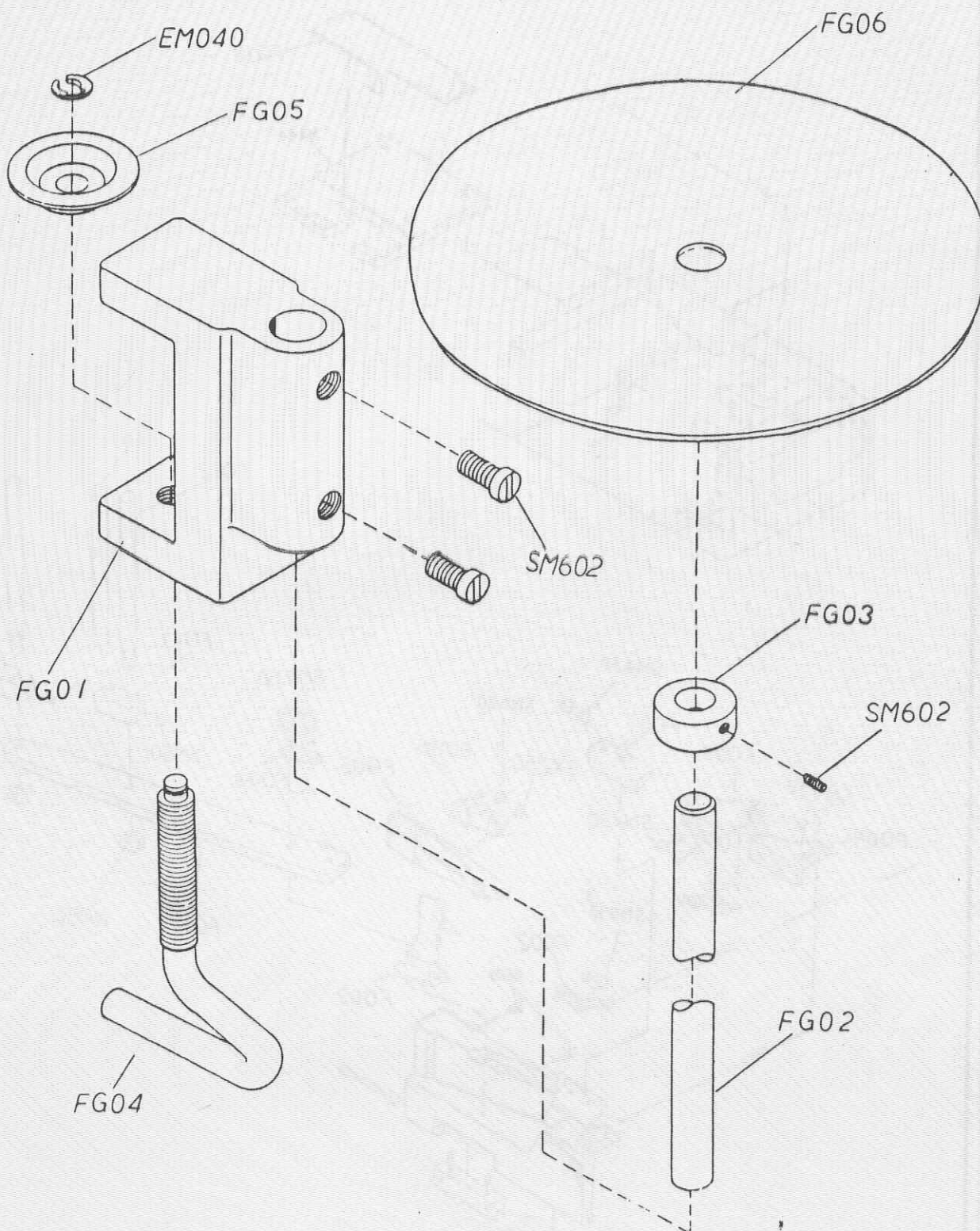
FFC CONTINUOUS ELASTIC FEEDING DEVICE (FEEDING MECHANISM)



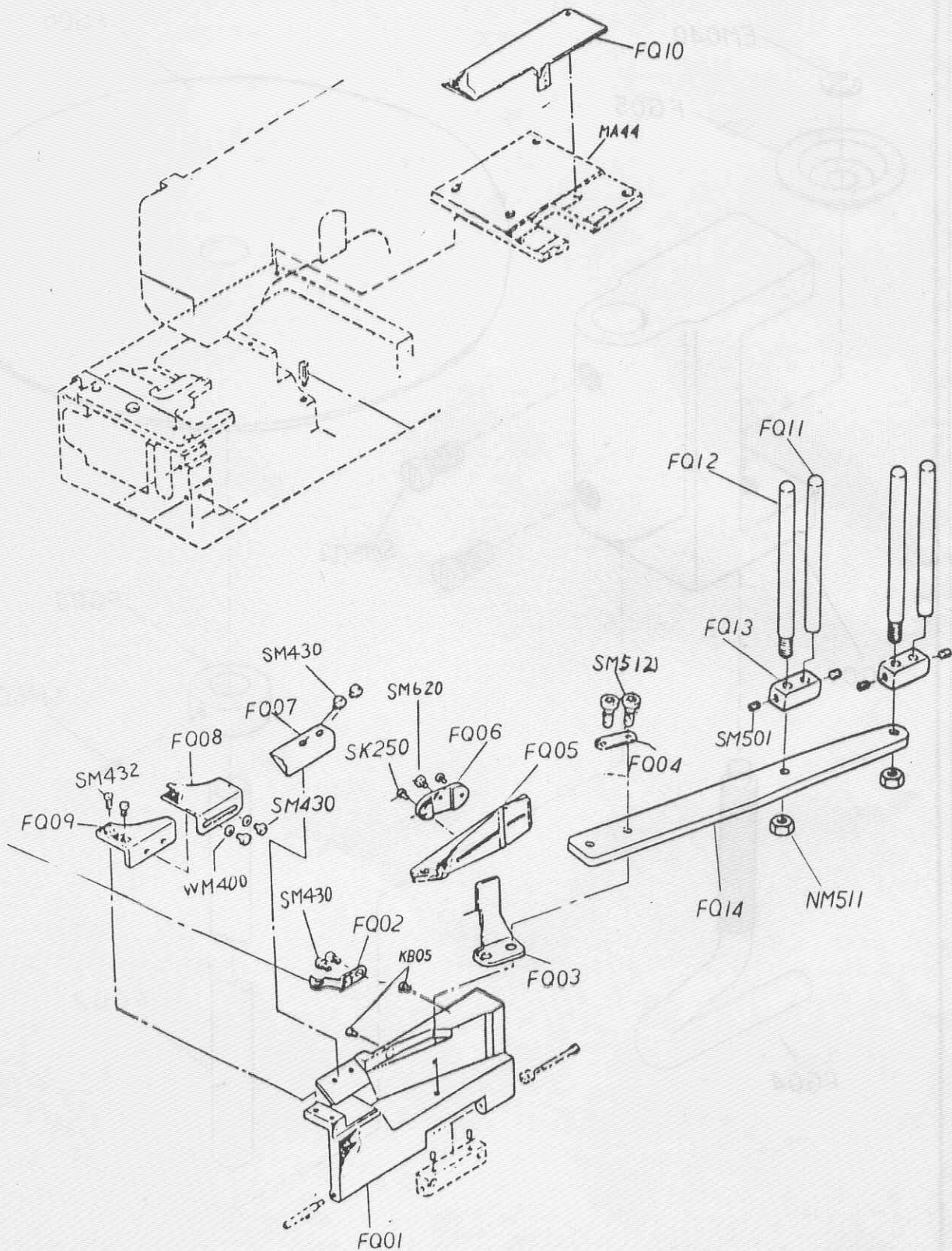
FFC CONTINUOUS ELASTIC FEEDING DEVICE (GUIDE)



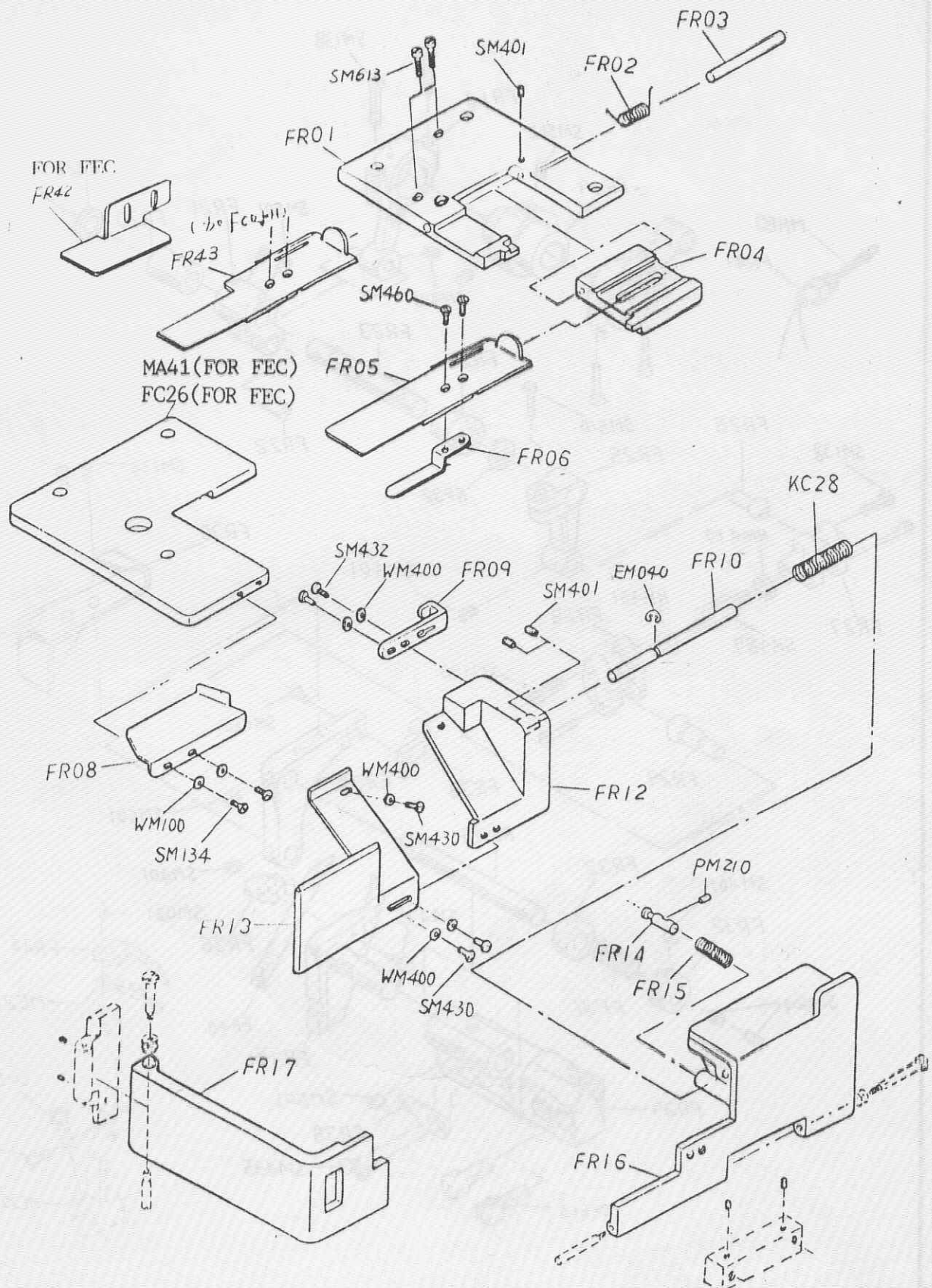
FG TAPE FRAME DEVICE



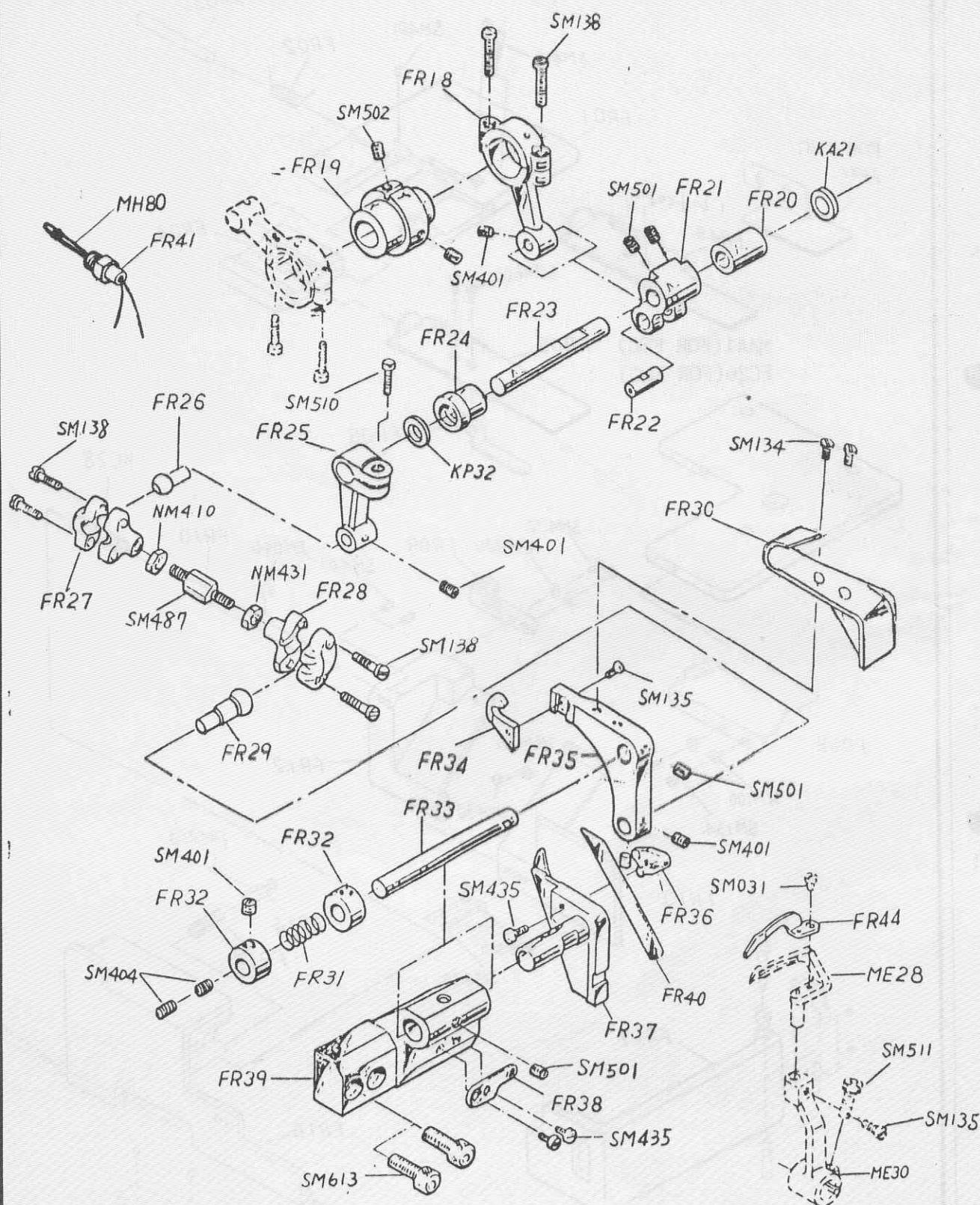
FQ TAPING (PIPING) DEVICE



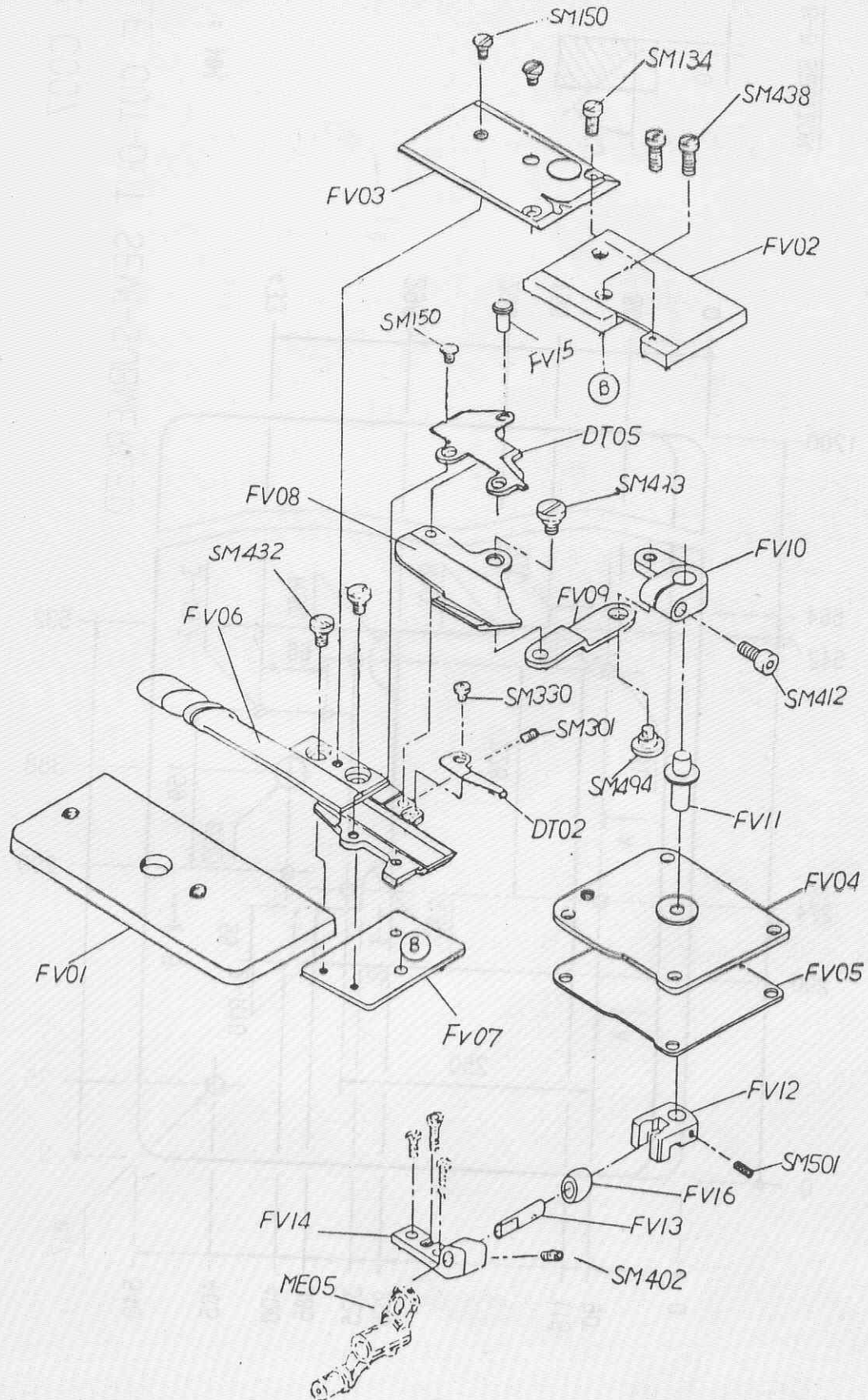
FR FABRIC TRIMMING DEVICE (COVER)



FR FABRIC TRIMMING DEVICE (TRIMMING MECHANISM)



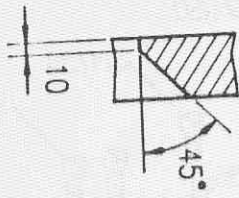
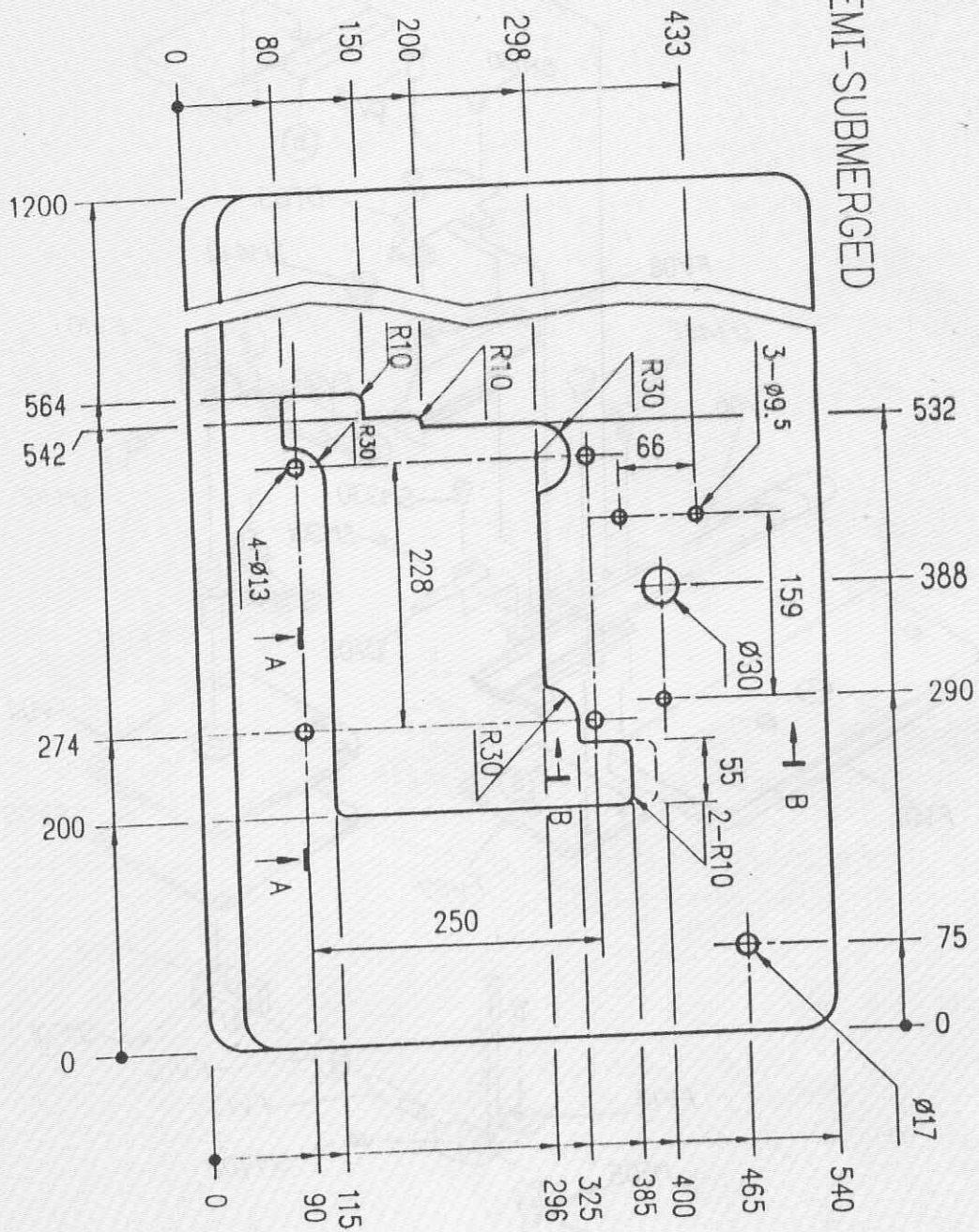
FV PNEUMATIC CHAIN CUTTING DEVICE



FOR C007

TABLE CUT-OUT SEMI-SUBMERGED

UNIT : MM

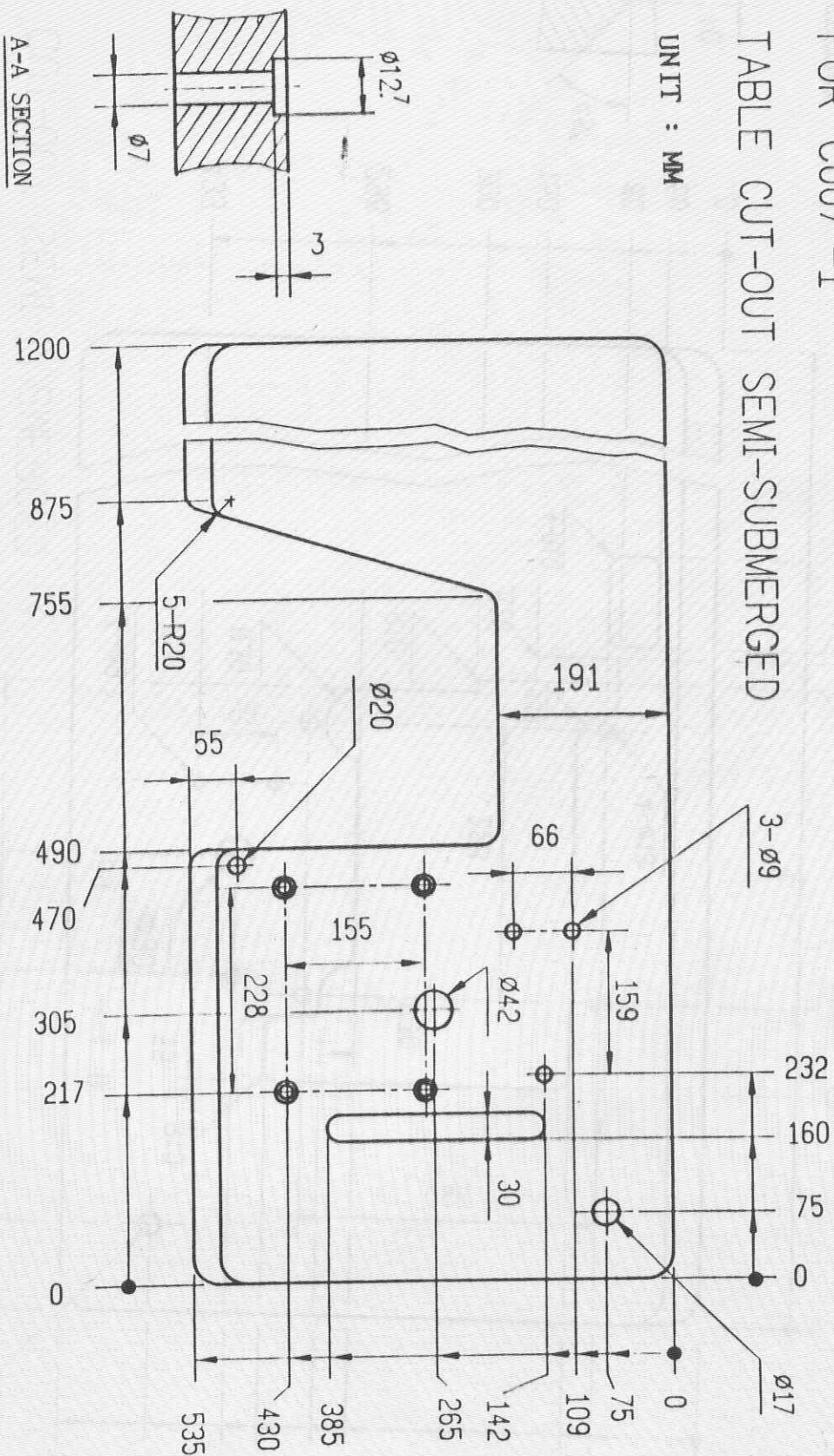


B-B SECTION

FOR C007-1

TABLE CUT-OUT SEMI-SUBMERGED

UNIT : MM



FOR C007-2

TABLE CUT-OUT SEMI-SUBMERGED

UNIT: MM

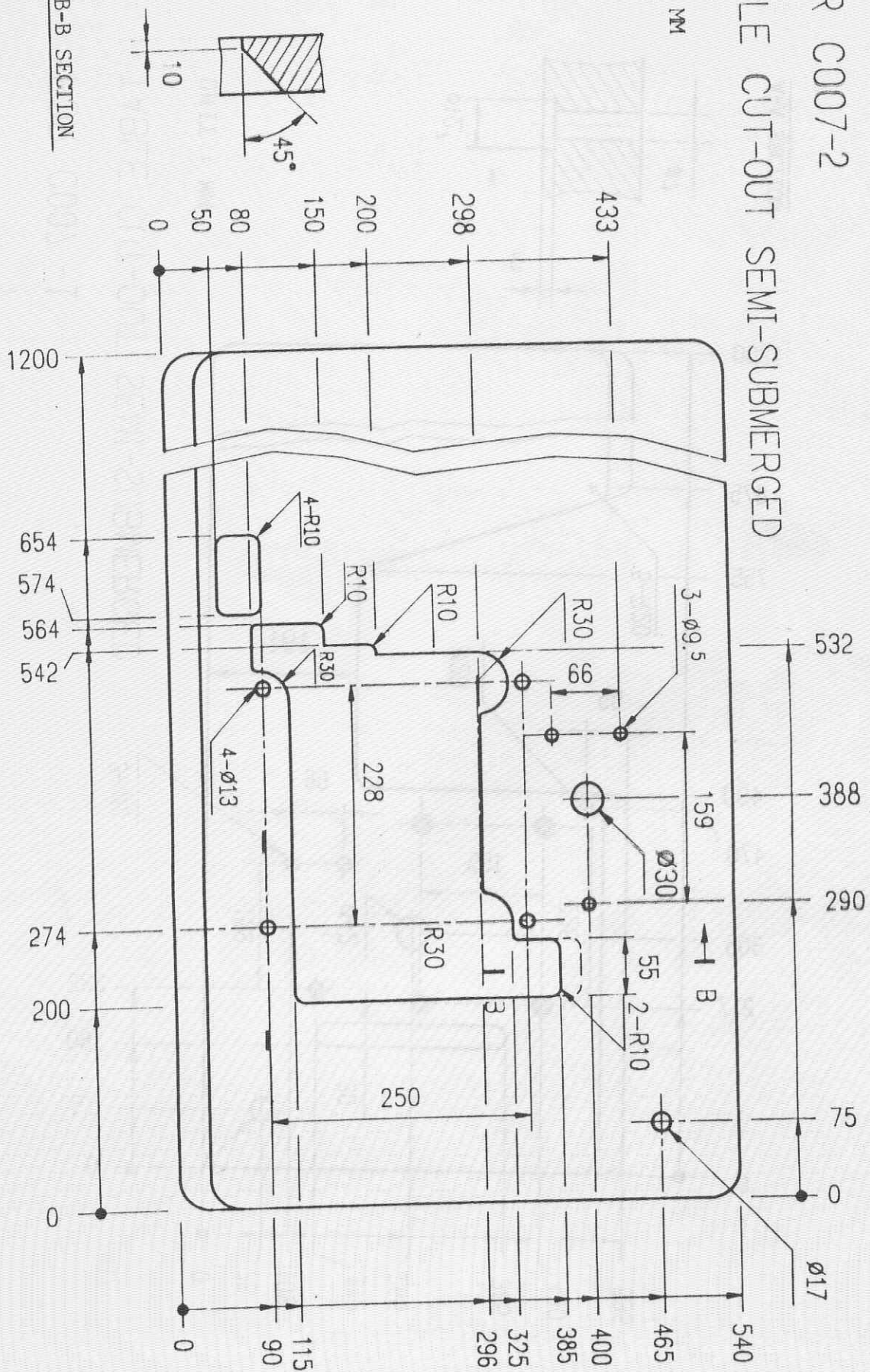
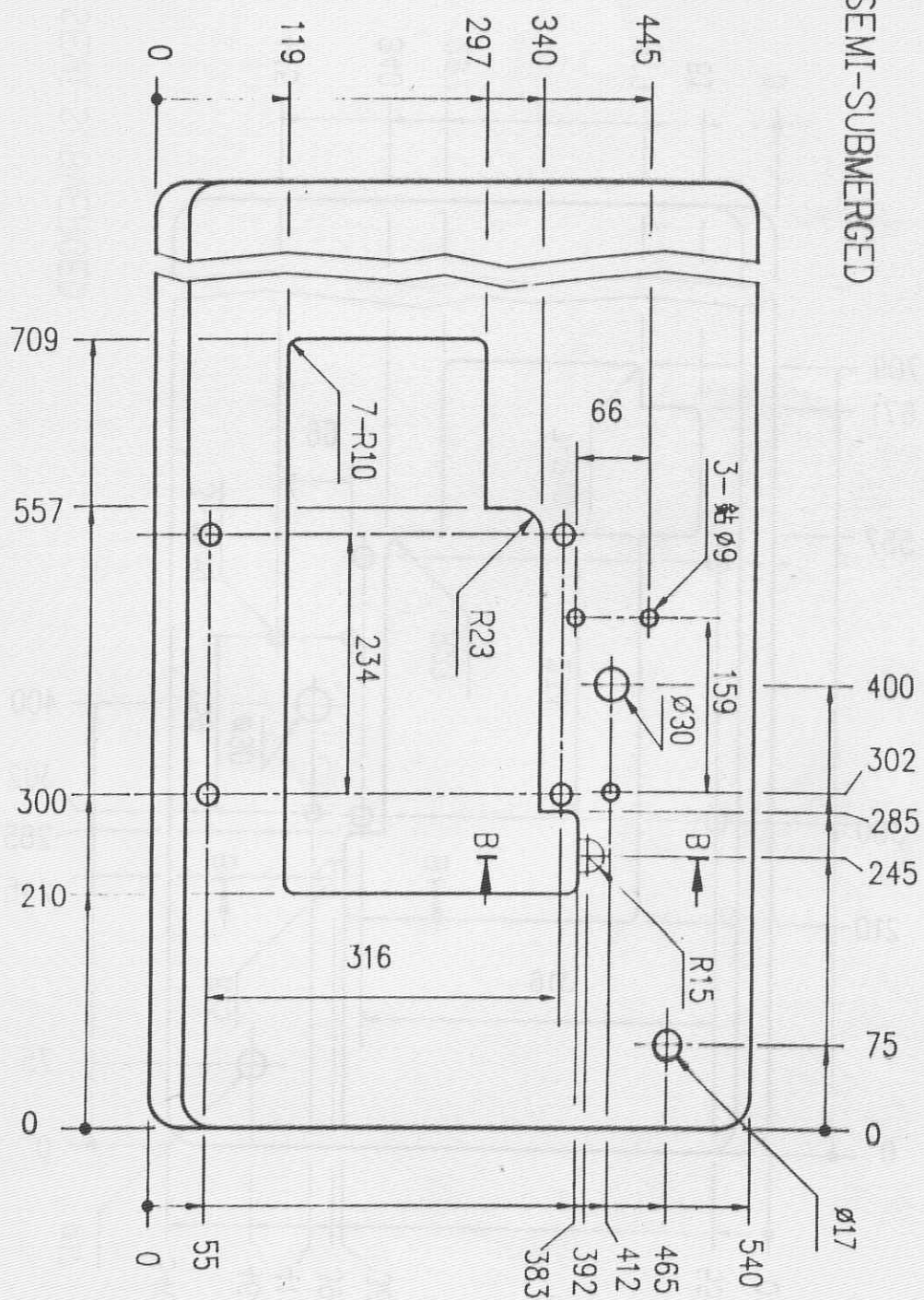


TABLE CUT-OUT SEMI-SUBMERGED

A cross-sectional view of a stepped shaft. The shaft has a central section with a diameter of 15, indicated by a dimension line and the number 15. The shaft is shown with a hatched pattern on the right side, representing a material cut.

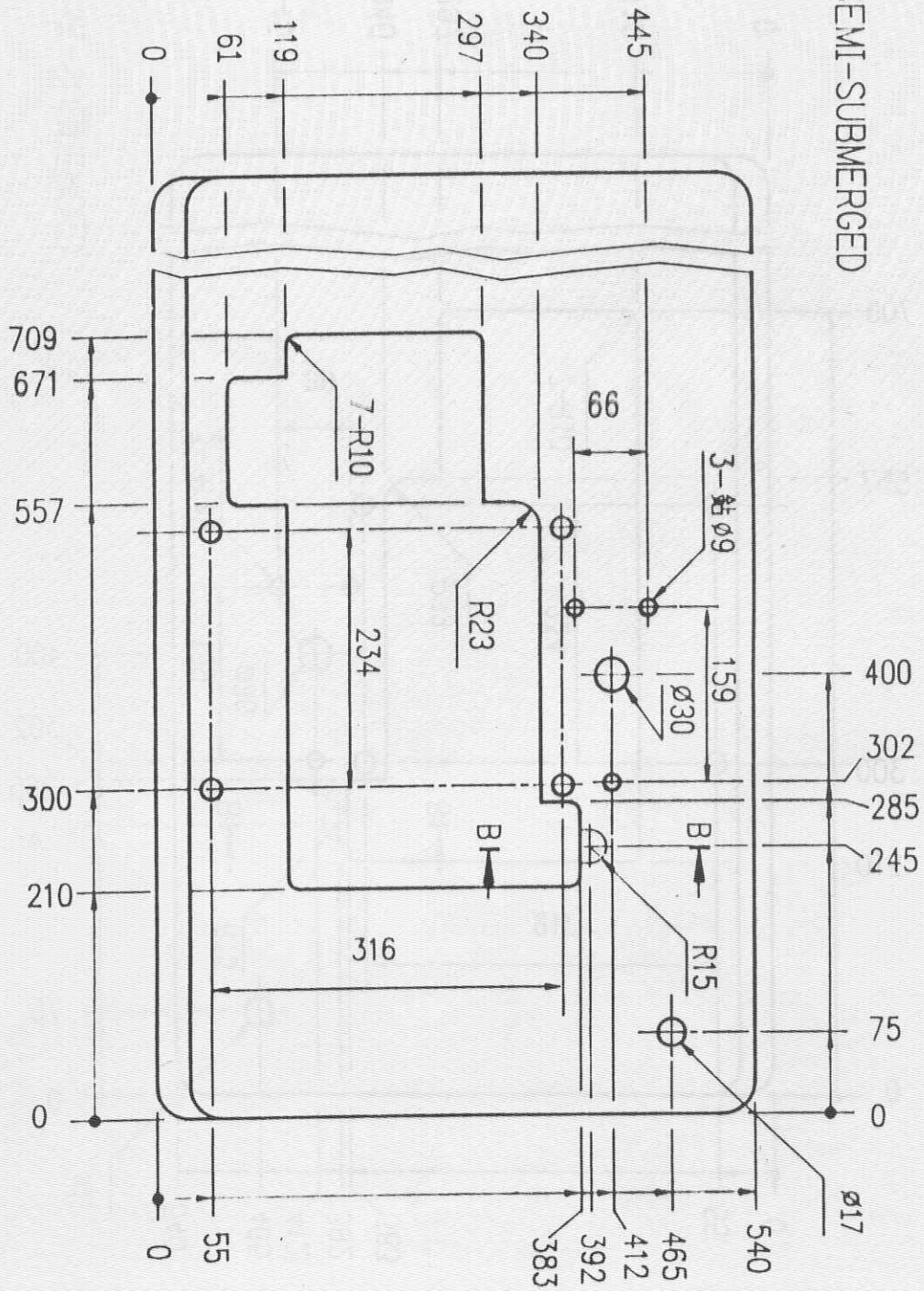
B-B SECTION



FOR F 007-1

TABLE CUT-OUT SEMI-SUBMERGED

UNIT : MM



FOR F 007-2

TABLE CUT-OUT SEMI-SUBMERGED

UNIT: MM

