

**LIST
OF
PARTS**



MACHINES
Nos. 81-70, 81-73 and 81-76

THE SINGER MANUFACTURING COMPANY

Genuine Singer Needles should be used
in Singer Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO." 1

Needles in Containers marked
"For Singer Machines"
are not Singer made needles. 2

ILLUSTRATIONS OF PARTS

PLATE 5566—ONE-HALF SIZE

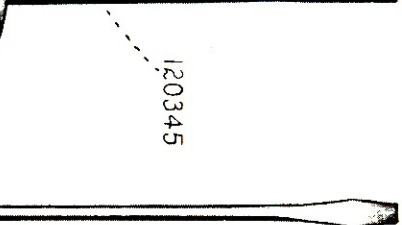
20341

120344

120440 42090



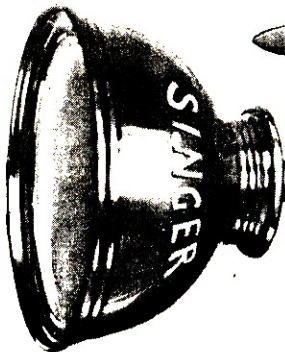
120345



8908

42089

4822



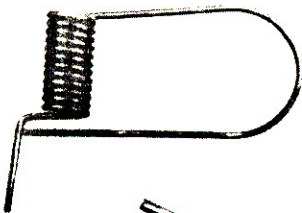
4882



4883



4879



56864

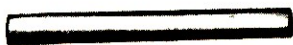
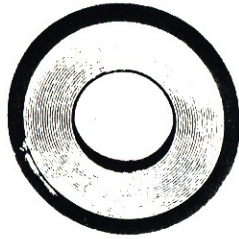


PLATE 5569—FULL SIZE

42065



41513



1508



1036



878



157



1520



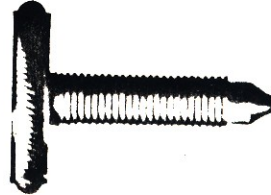
1519



14222



970



771



717



313



41333



41334



41332



PLATE 7406—FULL SIZE

42147



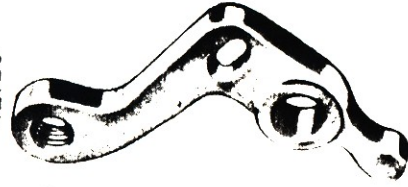
61



42148



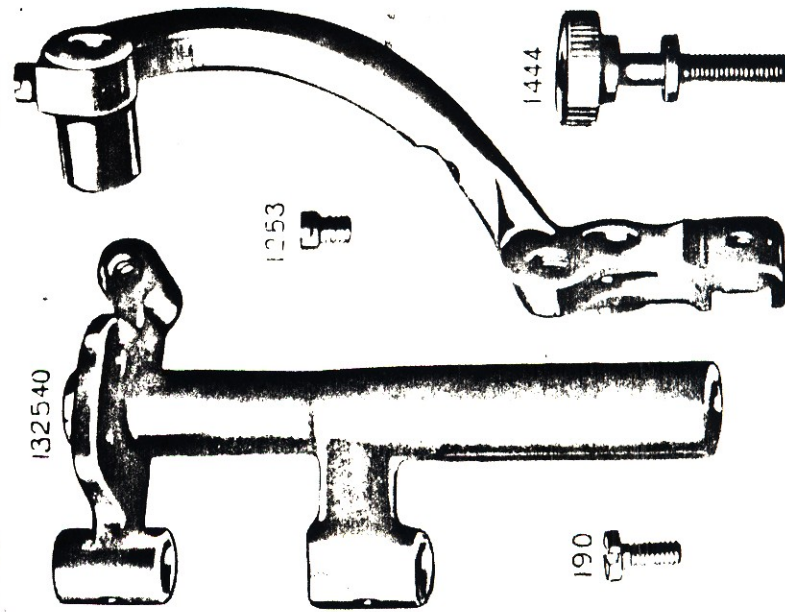
42150



1132



42151



132540

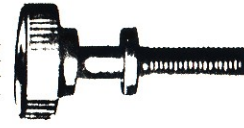
1253



190



1444



132528



PLATE 7407-FULL SIZE

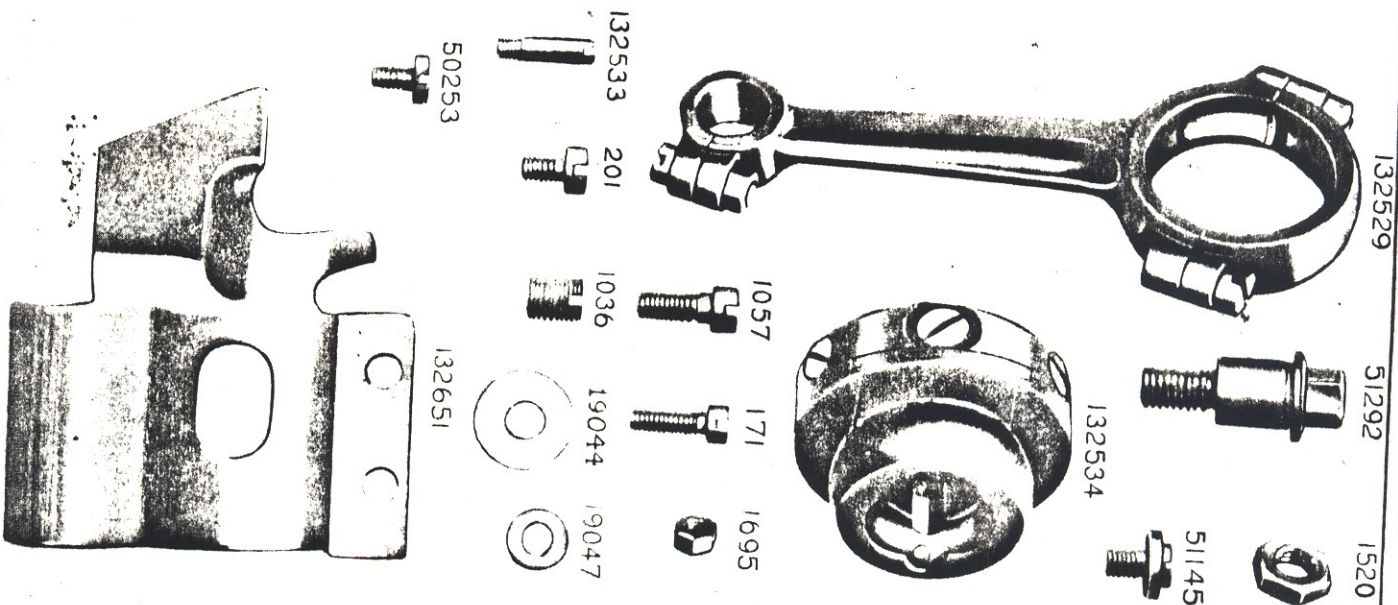


PLATE 7409-FULL SIZE

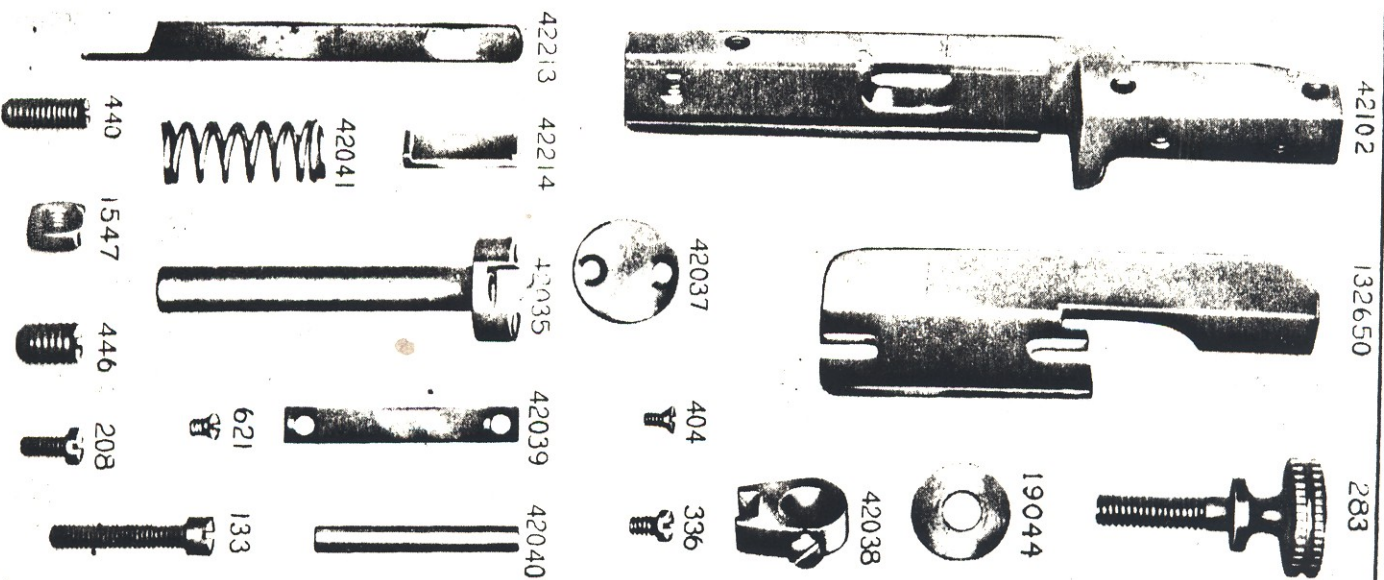
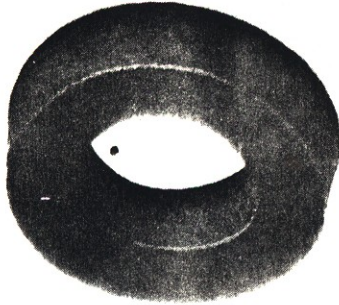


PLATE 7419—FULL SIZE

132596



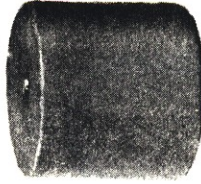
132595



132618



42088



51576



9842



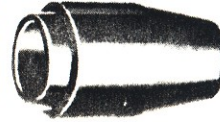
54477



935



132594



132593

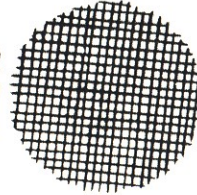
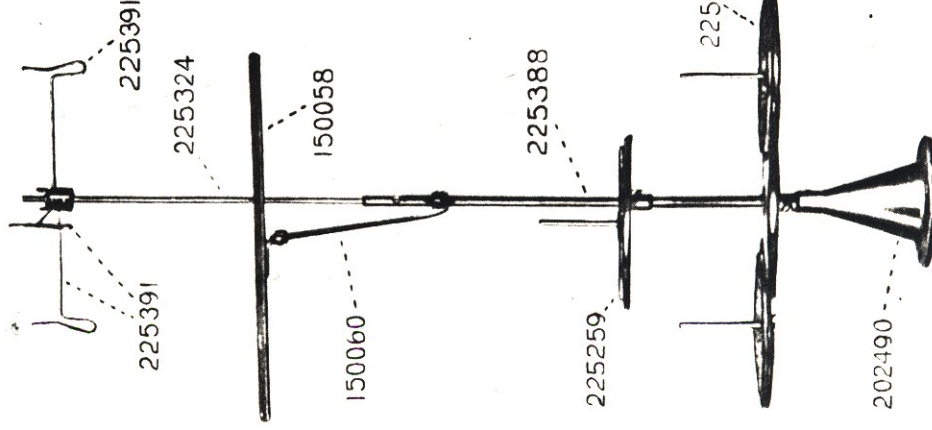


PLATE 20778—ONE-SIXTH SIZE

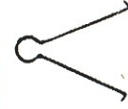
150178



27739



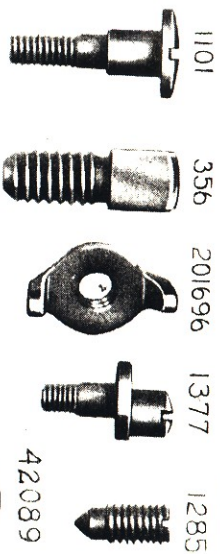
225390



150203



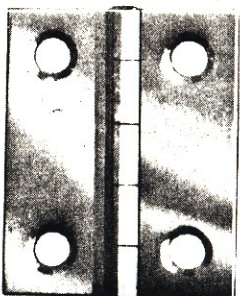
PLATE 20807-FULL SIZE



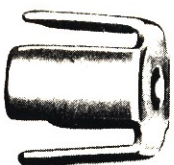
28291

27998

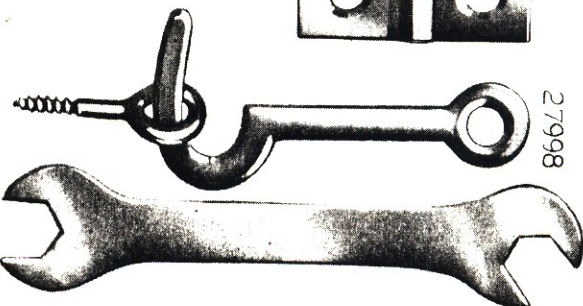
42089



225326

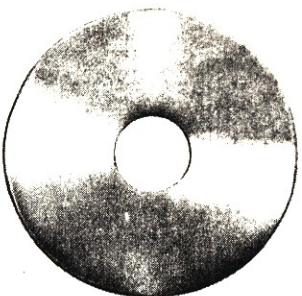


132602



56865

14063



46548



225322

164



201018

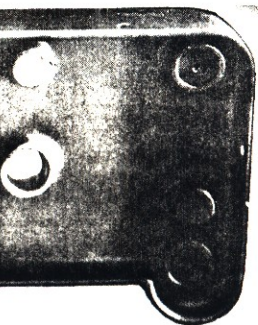


9525



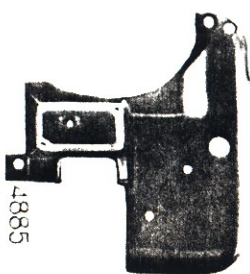
200383

PLATE 20808-ONE-FOURTH SIZE



132647

132780



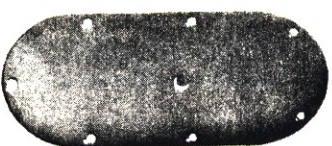
4885

42142

4881

132546

132547



7125



4884



2770

12242

6337

42143

2766

2763

132524

2770



2765

2767



132601

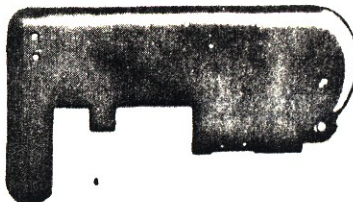
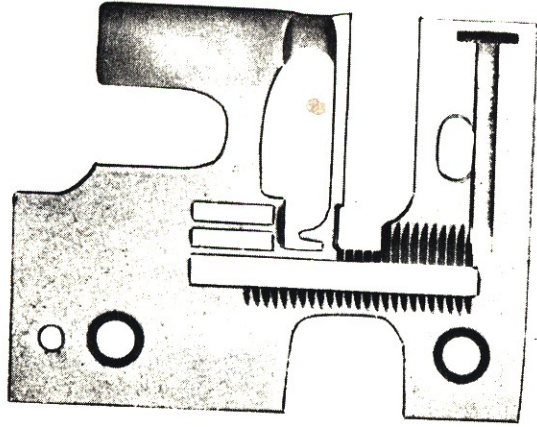
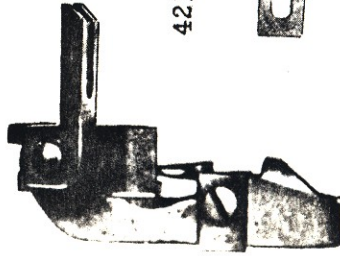


PLATE 20816-FULL SIZE

42452



42185



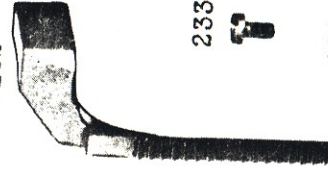
42184



42149



42182



14058



9320



42160



233

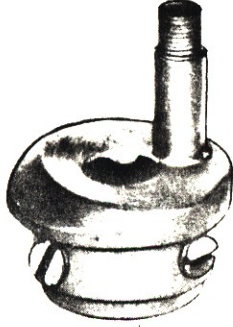


464



PLATE 20817-FULL SIZE

132769



1036



1375



132774 1664



132770



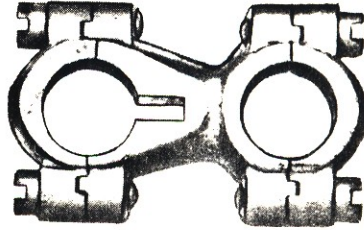
132771



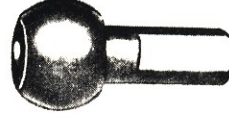
132772



132777



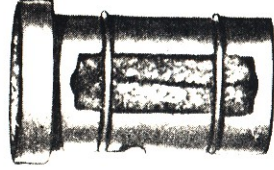
132802



896



132863



132715



132835

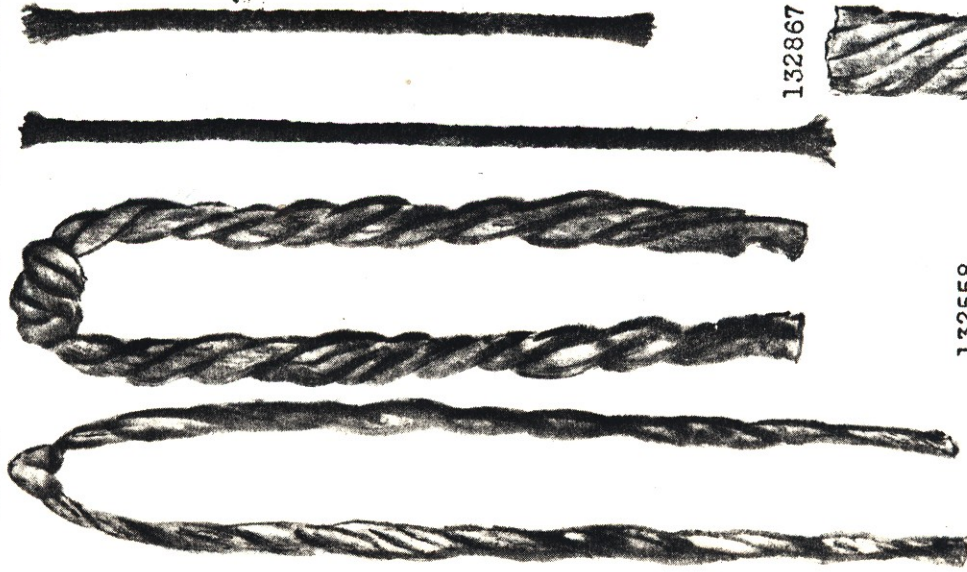


PLATE 20821-FULL SIZE

[illegible]

PLATE 20823-FULL SIZE

132816 132817 132864 132868



132559



132558

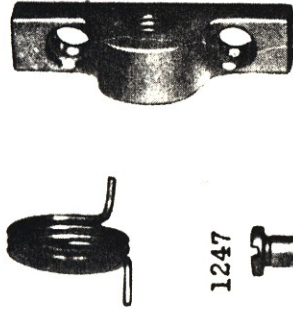


132867



PLATE 20824-FULL SIZE

42130 42132 42131



1247



1301



131022



1148



1204



1324



39541



203



PLATE 20825-FULL SIZE

42188



42473

42478

42476



42475



42477



1117



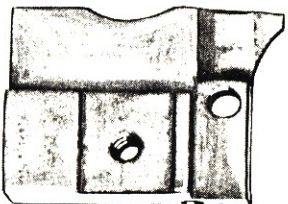
42474



190



132710



1209

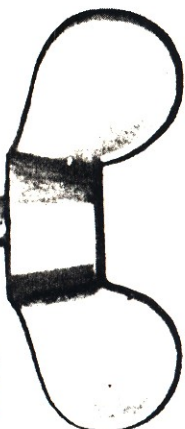


22436

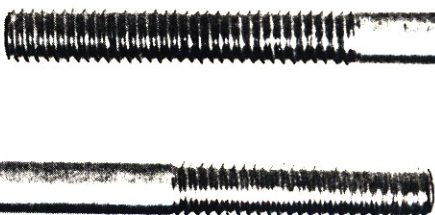


PLATE 20826-FULL SIZE

474



1408



150244



27498

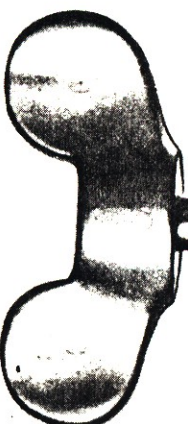
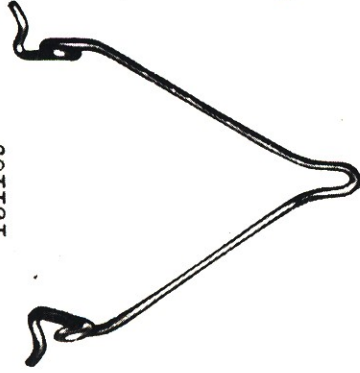


PLATE 20828-ONE-HALF SIZE

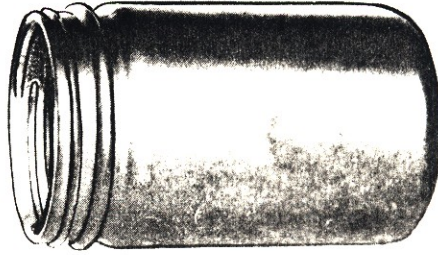
131189



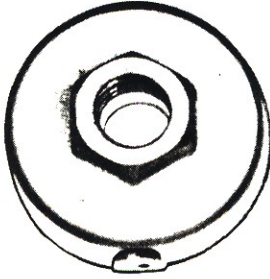
131265



131185



131191



131267



131266



131188

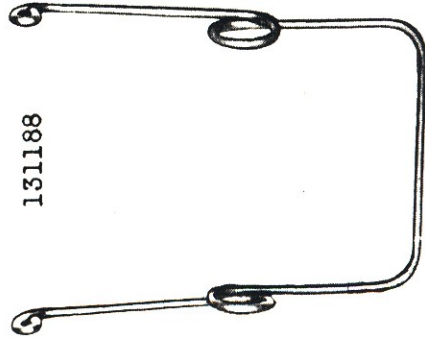
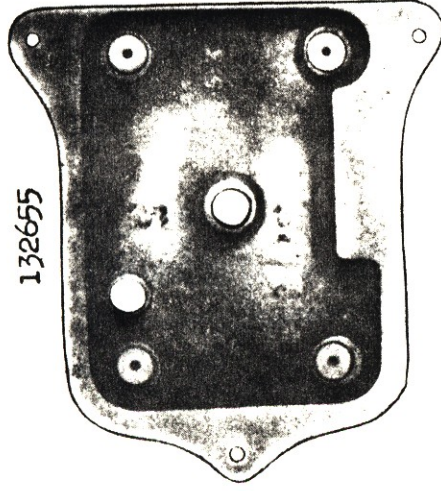


PLATE 20830-ONE-FOURTH SIZE

132655



41329

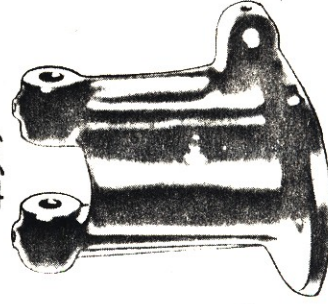
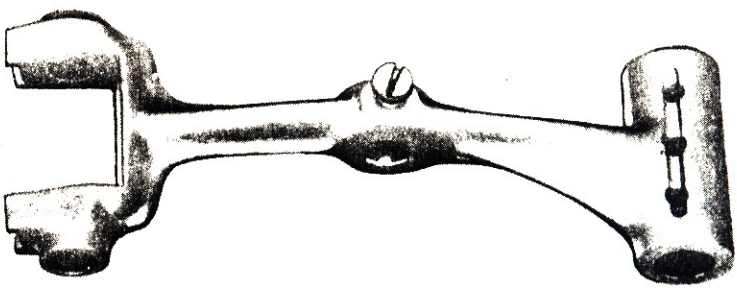
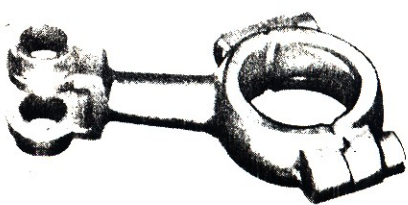


PLATE 20834 - FULL SIZE

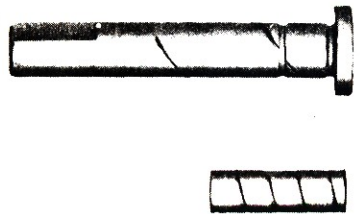
132821



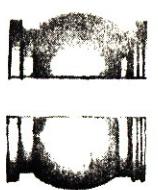
132563



42045 132565



132790



132603

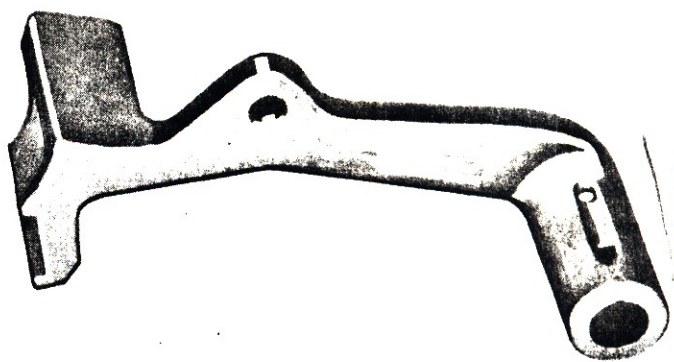


132692



PLATE 20839 - FULL SIZE

42069



42071



42070



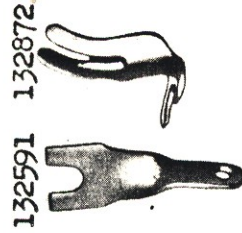
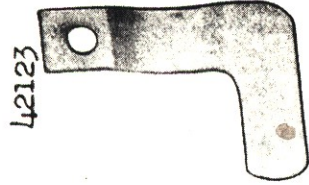
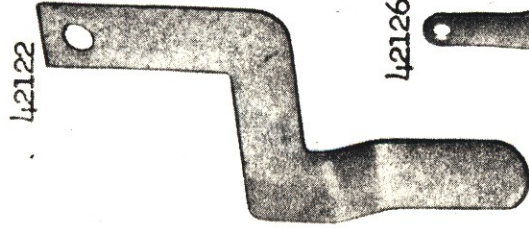
85



1378



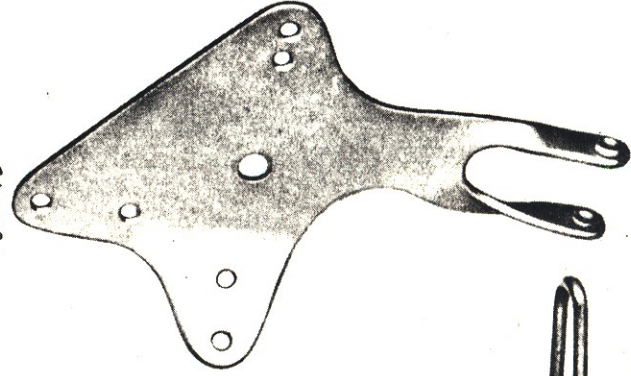
PLATE 20844 - FULL SIZE



42244



132875

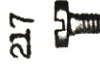
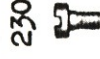
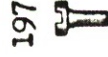


132664



PLATE 20846 - FULL SIZE

949 1253 190 462 132773



50117



187

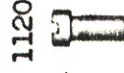


PLATE 20847 - ONE-HALF SIZE

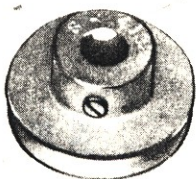
41327



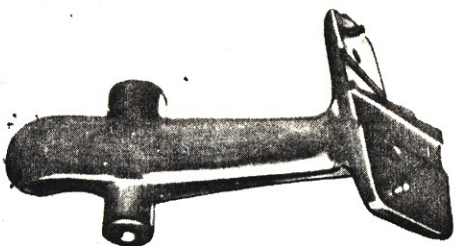
41326



41328



41818



41331

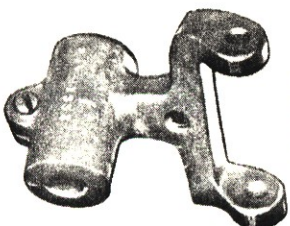
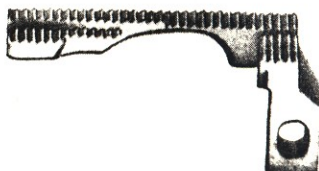
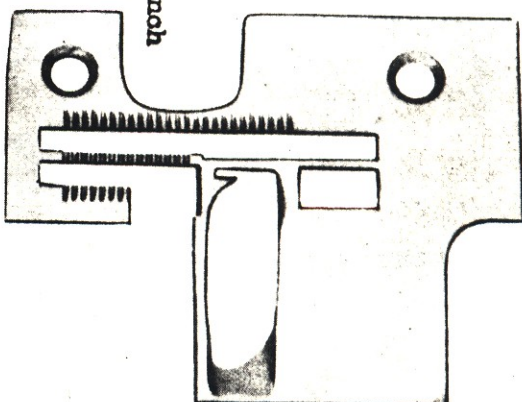


PLATE 20853 - FULL SIZE

132859

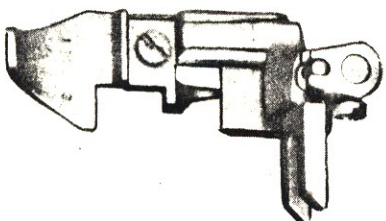


132861



22 teeth = 1 inch

132860

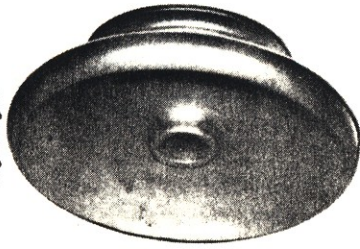


132608

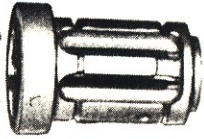


PLATE 20855 - ONE-HALF SIZE

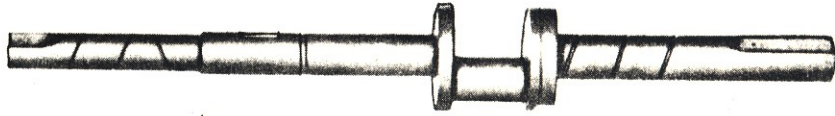
132632



132865



132819



132654



132560



42028

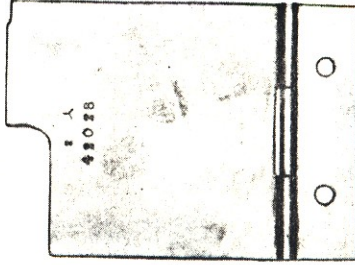
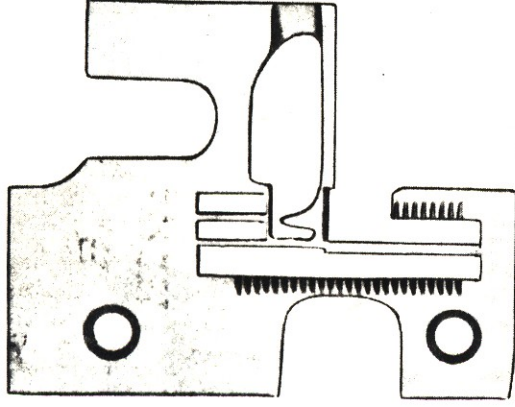


PLATE 20856 - FULL SIZE

132858



42149

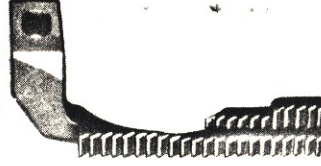


193



16 teeth = 1 inch

132855



16 teeth = 1 inch

42158 42105 42161



132857

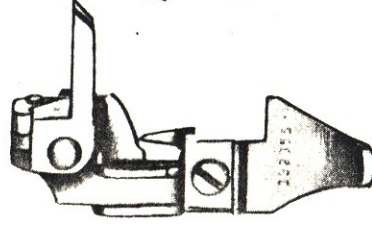
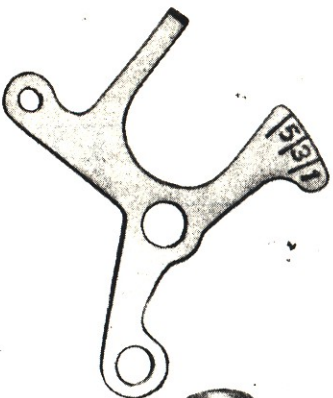
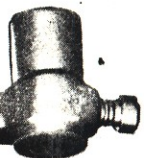


PLATE 20857 - FULL SIZE

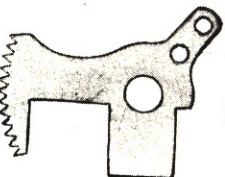
132837



132671



132839



132840



132838



69



132841



132844

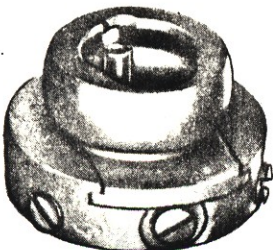
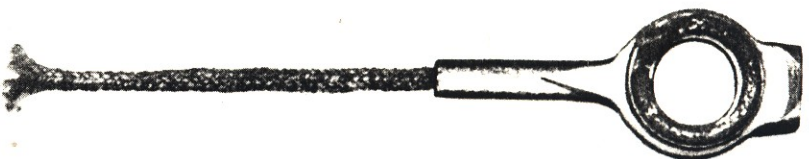
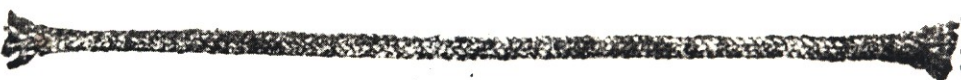


PLATE 20858 - FULL SIZE

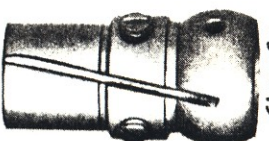
132785



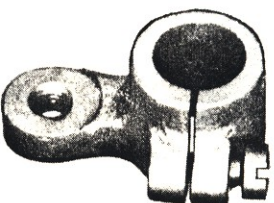
132537



132849



142021



132539

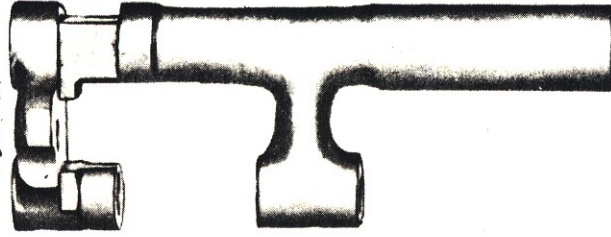


132712



PLATE 20859 - FULL SIZE

132844



132543



132542

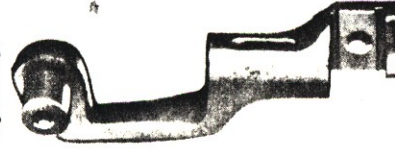


132544



PLATE 20860 - FULL SIZE

132665



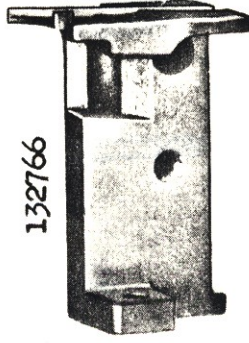
132666



132667



132766



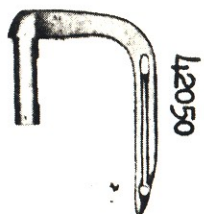
42046



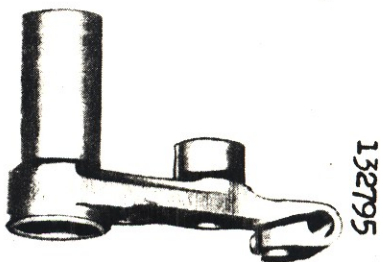
42048



PLATE 20861 - FULL SIZE



42050



132795



132796



132797



51459



1735



132552



132798

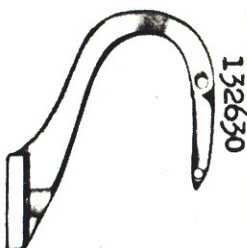
PLATE 20862 - FULL SIZE



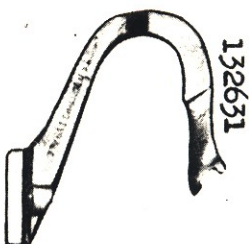
132699



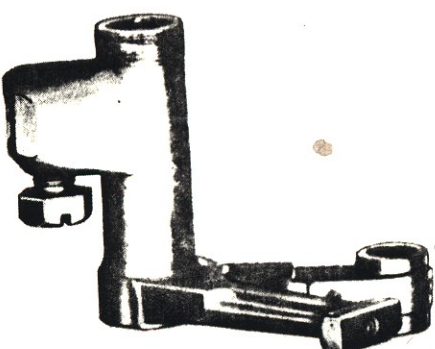
125056



132630



132631



132799

PLATE 20863 - FULL SIZE

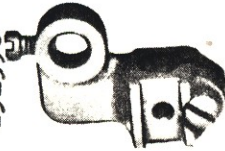
42054 42253 42580 132581



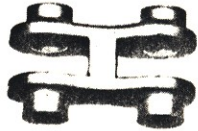
132621



132598



132582



132583



132584



42115



42483



10107

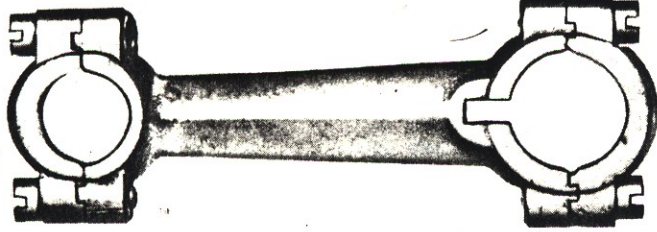


42066



PLATE 20864 - FULL SIZE

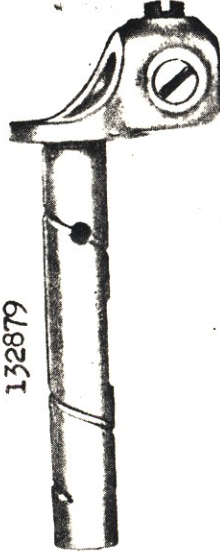
132806 132589



132590



132879



132880

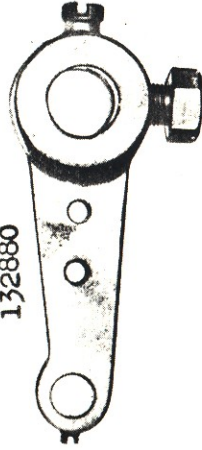


PLATE 20865 - FULL SIZE

50326 50261 50148

59534

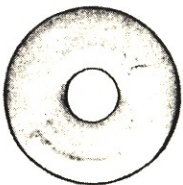
59535



2102

51570 59537 59538

42084



132599



132812



185



132873 52130



1301

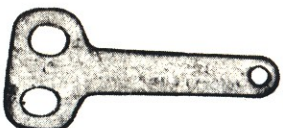


PLATE 20866 - FULL SIZE

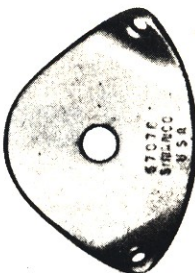
132883

42128

42096



57076



42242



132914



42082

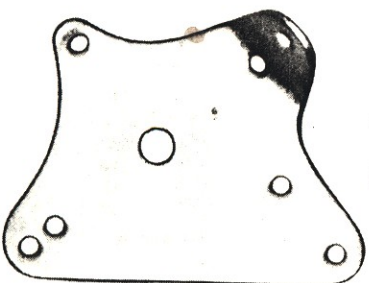


PLATE 20867 - FULL SIZE

132903

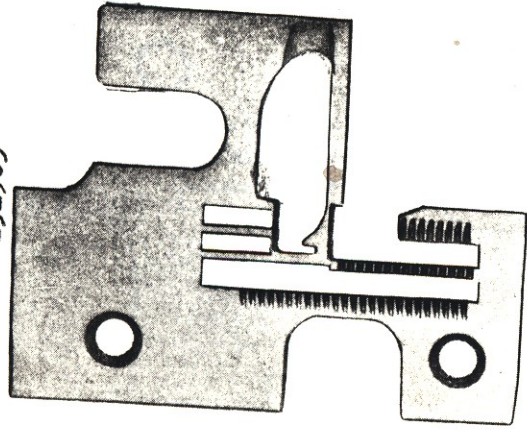
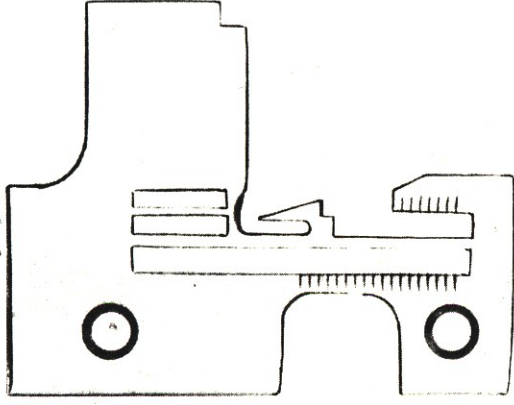


PLATE 20868 - FULL SIZE

132920

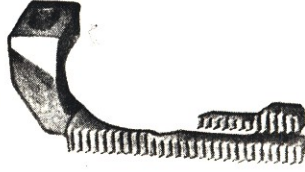


42492



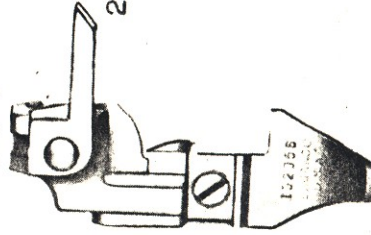
22 teeth = 1 inch

42491



42490

132904



22 teeth = 1 inch

42288

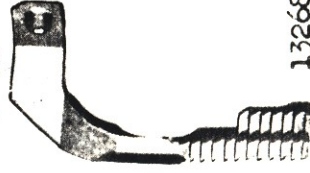


132836

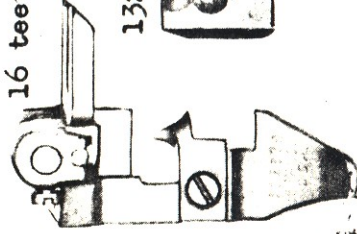


16 teeth = 1 inch

132843



132681



16 teeth = 1 inch

132680

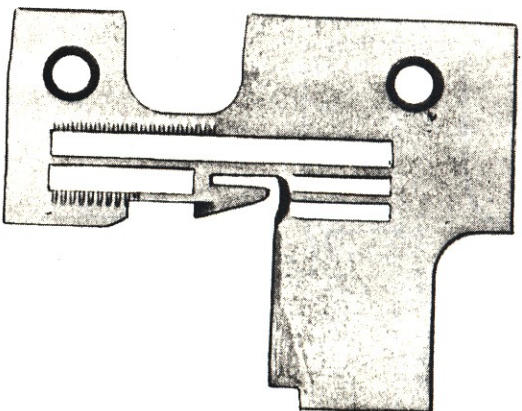


132609 132610 132611



PLATE 20869 - FULL SIZE

132689

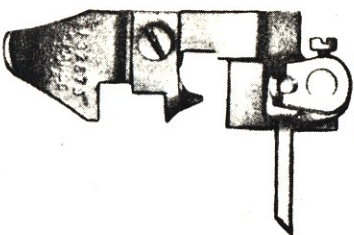


132836



16 teeth = 1 inch

132681



132843



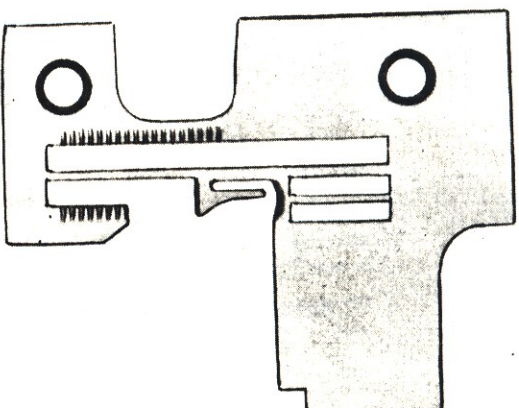
16 teeth = 1 inch

132680

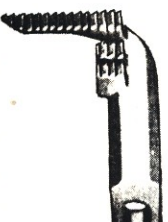


PLATE 20870 - FULL SIZE

132850

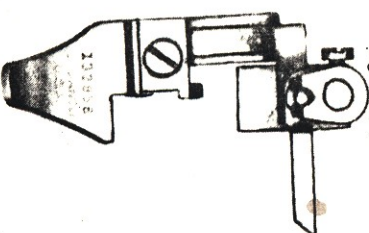


132848

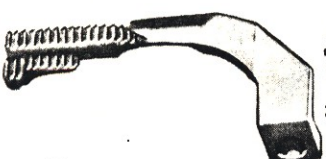


22 teeth = 1 inch

132877



132849



22 teeth = 1 inch

132876



PLATE 20871 - FULL SIZE

132690

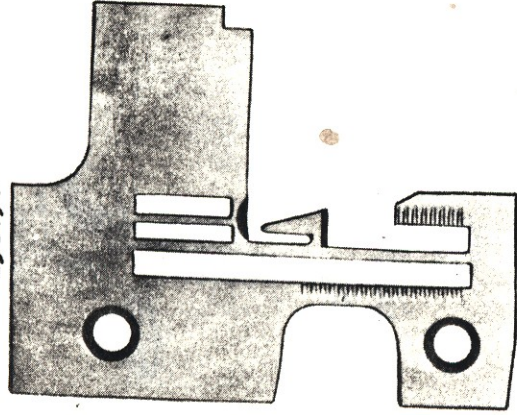
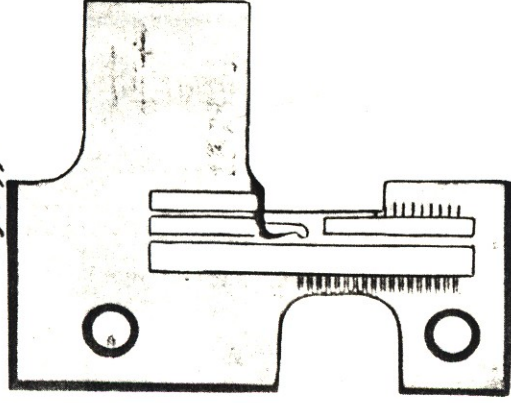


PLATE 20872 - FULL SIZE

132899

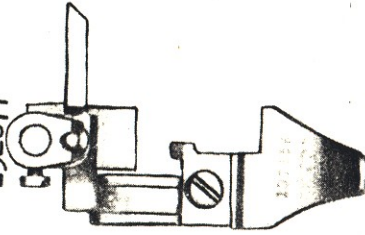


132848

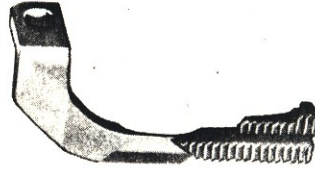


22 teeth - 1 inch

132877



132849



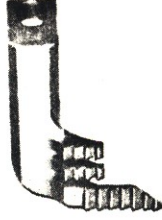
22 teeth - 1 inch

132876

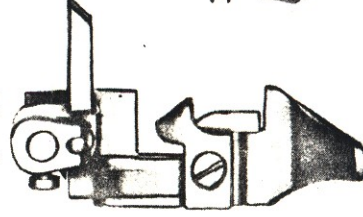


132892

16 teeth - 1 inch

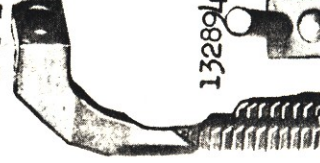


132898



132893

16 teeth - 1 inch



132894



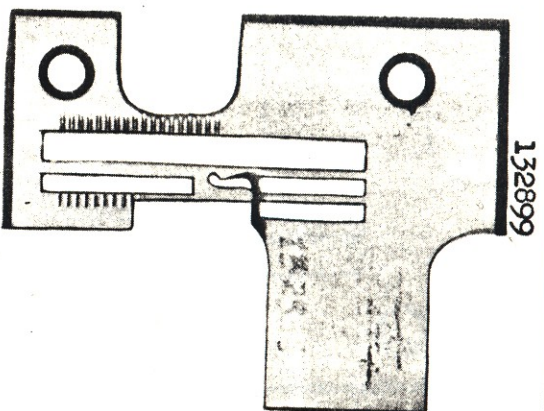
132895



132896

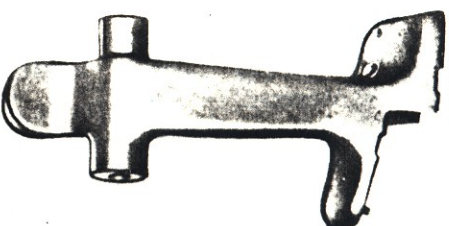


PLATE 20873 - FULL SIZE

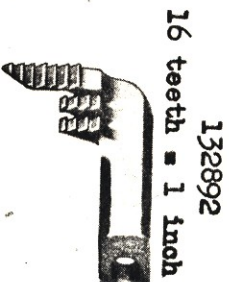


132899

PLATE 20874 - ONE-HALF SIZE

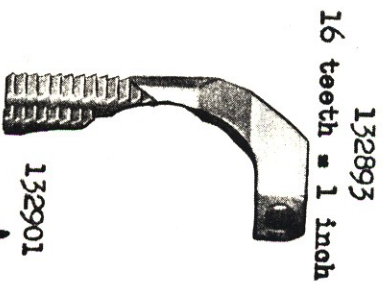


141330



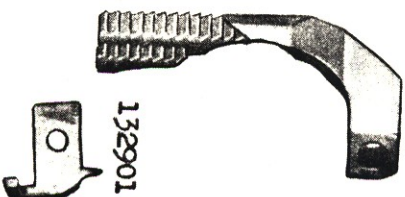
132892

16 teeth = 1 inch

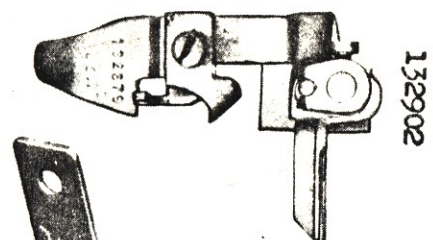


132893

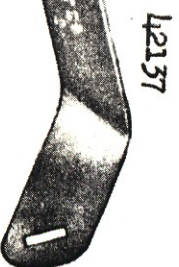
16 teeth = 1 inch



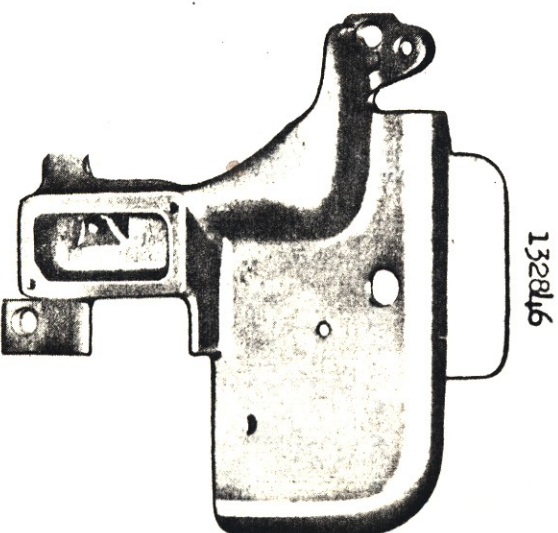
132901



132902



142137



132846