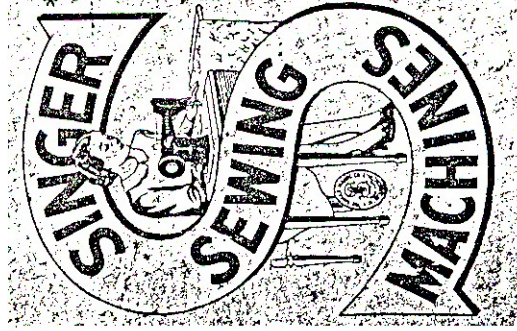
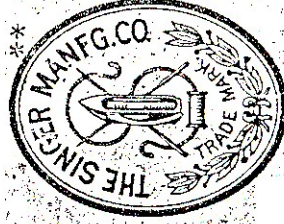




LIST

OF

PARTS



MACHINE No. 81-10

INSTRUCTIONS FOR OILING

To ensure easy running and prevent unnecessary wear of the parts which are in movable contact, the machine requires oiling, and when in continuous use, "TYPE B" or "TYPE D" OIL, sold only by Singer Sewing Machine Company, should be applied at least twice each day to all oil holes marked "OIL", as instructed in Form 18194.

"TYPE D" OIL is stainless.

CAUTION: A machine new from the factory, or one that has not been used for some time, SHOULD NOT BE OPERATED UNTIL ABOUT THREE HOURS AFTER FILLING THE RESERVOIRS. Failure to heed this caution may result in serious damage to the mechanism of the machine.

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use **ONLY** the part **NUMBER** in the **FIRST** column.

The number stamped on a Sewing Machine part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A—Hardened, Polished, Nickel Plated and Buffed
- B—Polished, Nickel Plated and Buffed
- C—Hardened Only
- D—Polished Only
- E—Soft, Not Polished
- F—Hardened and Polished
- H—Blued
- J—Nickel Plated Only
- K—Hardened and Nickel Plated
- L—Brass Plated
- M—Oxidized
- P—Japanned
- R—Merized
- T—Copper Plated
- T.N.—Copper—and Nickel Plated
- T.M.—Copper Plated and Oxidized
- T.L.—Copper—and Brass Plated
- U—Zinc Plated
- V—Silver Plated
- W—Polished and Nickel Plated
- Z—Chromium Plated

These letters **MUST BE USED** when they appear in the list; and **AFTER** the number **as** in the list.

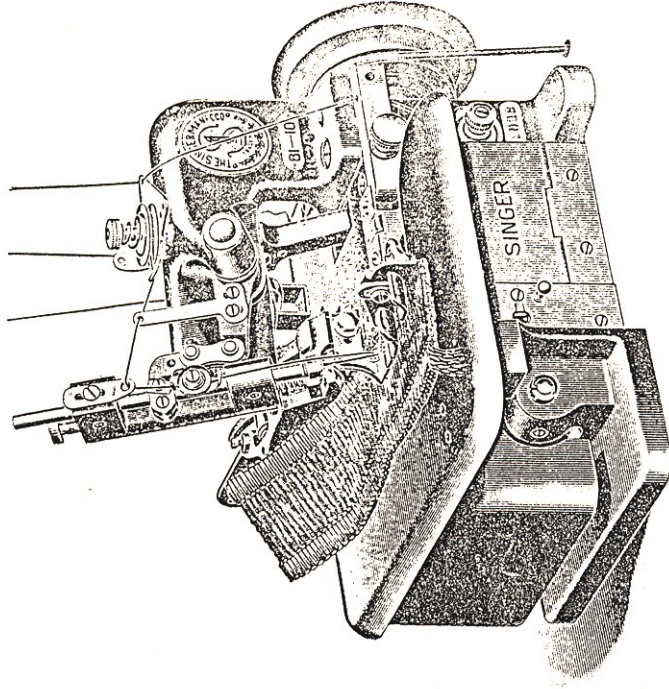
In this series:

- 1 to 1500 and 50001 to 51500 are Screw Numbers.
- 1501 to 1800 and 51501 to 51800 are Nut Numbers.
- 1801 to 2000 and 51801 to 52000 are Roller Numbers.
- 2001 to 50000 and 52001 and upward are numbers of Machine Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

LIST OF PARTS COMPLETE FOR



MACHINE No. 81-10

FOR OVEREDGING CARPETS, RUGS, BLANKETS, ETC. NO TRIMMER, BIGHT ADJUSTABLE FROM $\frac{1}{4}$ TO $\frac{1}{2}$ INCH; GREATEST LENGTH OF STITCH $\frac{1}{4}$ INCH. THREE-THREAD STITCH. FOOT LIFTER.

NO. PLATE	NAME
*42252	Arm with two each 462c and 42253
4389 7387	" Dowel Pin
949E 5587	" Screw
42001 7381	Balance Wheel, 2 $\frac{3}{16}$ in. pulley, with 424c and 1354c
1354c 5587	Balance Wheel Position Screw
424c 5587	" Set Screw
*42229 5528	Cloth Plate

NO.	PLATE	NAME
*42230	—	Cloth Plate complete, Nos. 42005, 42229, 42231, two 236c and three 229E.
42231	5528	Cloth Plate Extension
229E	5587	" " " Screw
1437D	5587	" " " Hinge Screw
1655E	5587	" " " " Nut
42005	7381	" " " Lock Spring
236c	5587	" " " " Screw
42205	5558	Feed Bar with 1253c
42007	5578	" " " Hinge Pin
1253c	5587	" " " " Set Screw
42008	5573	" Connecting Rod with 42009 and two 1057E.
*42009	—	Feed Connecting Rod Cap
1057E	5578	" " " " Screw
1373c	5578	" " " " Hinge Screw
1520c	5578	" " " " " Nut
*42232	7383	" Dog, 17 teeth (12 teeth to the inch)
42447	7405	" " 14 teeth (10 teeth to the inch)

NOTE: No. 42447 is sent with this Machine unless otherwise specified on order

190D	7388	Feed Dog Screw
42011	5578	" Eccentric with two 453c
42094	7381	" " " Cover
42102	7382	" " " " Holder
283D	7382	" " " " Thumb Screw
2749	7382	" " " " " Washer
207F	5587	Feed Eccentric Cover Screw
453c	5578	" " " Set Screw
42012	5578	" Lifting Eccentric with two 462c
42013	5578	" " " " Connection
462c	7385	" " " " Set Screw
1374c	5578	" Regulating Screw Stud
1680c	5578	" " " " Nut
42290	5578	" " " " Washer
42014	7382	" Regulator with 233D and two 1259c
42015	5578	" " " Connection with 1012E
1012E	5578	" " " " Adjusting Screw
1373c	5578	" " " " Hinge Screw
1520c	5578	" " " " " Nut
42016	7382	Feed Regulator Hinge Stud
1259c	7382	" " " Set Screw
233D	7382	" " " Stop Screw
42019	7382	" " " Rock Shaft

NO.	PLATE	NAME
42020	—	Feed Rock Shaft complete, Nos. 42019 and 42021
42021	5578	Feed Rock Shaft Crank with 157E
157E	5578	" " " " Clamping Screw
42098	7382	" " " " Hinge Pin
42079	7382	" " " " " Bushing
1036c	7382	" " " " " Set Screw
*42233	—	Frame
42210	7381	" " Rotary Shaft
42024	7381	" " " " Bushing (front)
1036c	7382	" " " " " Set Screw
42211	7386	Frame Rotary Shaft Crank with 1036c and 1375c
1375c	7384	Frame Rotary Shaft Crank Position Screw
1036c	7382	" " " " " Set Screw
42026	7381	" " " " Flanged Bushing (back) with 54967
54967	7387	Frame Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton)
1036c	7382	Frame Rotary Shaft Flanged Bushing (back) Set Screw
42367	7387	Frame Rotary Shaft Front Bearing Oil Pad (braided cotton)
42193	7381	Frame Side Cover (left) with 19015
19045	7387	" " " " Handle
330J	5587	" " " " Screw
42028	7381	" " " " (right) hinged
42192	7386	" " " " Lock Spring
330J	5587	" " " " " Screw
330J	5587	Frame Side Cover (right) Screw
42234	7381	" Top Cover
742F	5587	" " " Screw
42235	7383	Guide Body
42236	7383	" Finger
233D	7382	" " Screw
42237	7383	" Smoothing Plate
203F	5587	" " " Screw
7071	5548	" " " Washer
42238	7383	Guide complete, Nos. 203F, 7071, 42235 to 42237 and two 233D
217F	5548	Guide Screw
7071	5548	" " Washer
42219	7386	Looper (left hand)
42051	7384	" " " Lever with 209H

NO.	PLATE	NAME
42052	7384	Looper (left hand) Lever Connecting Link
50562c	7396	" " "
		Hinge Screw.....
1520c	5578	Looper (left hand) Lever Connecting Link
		Hinge Screw Nut.....
42053	7384	Looper (left hand) Lever Hinge Stud.....
1036c	7382	" " " " " Set
		Screw.....
209H	7384	Looper (left hand) Set Screw.....
42239	7388	" (right hand).....
42073	7384	" " " and Spreader Lever
		with 1259c.....
42221	7386	Looper (right hand) and Spreader Lever
		Ball Stud.....
1259c	7382	Looper (right hand) and Spreader Lever
42075	7384	Ball Stud Set Screw.....
		Looper (right hand) and Spreader Lever
		Connection with 42059, 42076 and four
		896E.....
*42076	—	Looper (right hand) and Spreader Lever
		Connection Cap (lower).....
896E	7396	Looper (right hand) and Spreader Lever
		Connection Cap (lower) Screw.....
*42059	—	Looper (right hand) and Spreader Lever
		Connection Cap (upper).....
896E	7396	Looper (right hand) and Spreader Lever
		Connection Cap (upper) Screw.....
42077	7386	Looper (right hand) and Spreader Lever
		Connection Guide.....
171F	7386	Looper (right hand) and Spreader Lever
		Connection Guide Screw.....
42106	7386	Looper (right hand) and Spreader Lever
		Connection Oil Tube and Bracket with
		29599.....
29599	7386	Looper (right hand) and Spreader Lever
		Connection Oil Tube Packing (felt)...
42078	7386	Looper (right hand) and Spreader Lever
		Hinge Pin.....
42079	7382	Looper (right hand) and Spreader Lever
		Hinge Pin Bushing.....
1259c	7382	Looper (right hand) and Spreader Lever
		Hinge Pin Bushing Set Screw.....
197D	7384	Looper (right hand) Screw.....
38534	7385	Needle Bar (hollow).....
42253	7385	" " Bushing.....
462c	7385	" " " Set Screw.....

NO.	PLATE	NAME
42291	7385	Needle Bar Connecting Bracket with 223F
		and 1057D.....
1057D	5578	Needle Bar Connecting Bracket Clamping
		Screw.....
42055	7385	Needle Bar Connecting Link.....
40247	7385	" " " " Hinge Pin
223F	7385	" " " " "
		Set Screw for 42291.....
904c	7385	Needle Bar Connecting Link Hinge Pin
		Set Screw for 42104.....
42057	7385	Needle Bar Connecting Rod with 42059,
		42076 and four 896E.....
*42076	—	Needle Bar Connecting Rod Cap (lower)
		" " " " "
896E	7396	Screw.....
*42059	—	Needle Bar Connecting Rod Cap (upper)
		" " " " "
896E	7396	Screw.....
42077	7386	Needle Bar Connecting Rod Guide.....
171F	7386	" " " " Screw
42103	7385	" " Crank (back) with 1258c and
		two 1259c.....
42074	7385	Needle Bar Crank (back) Ball Stud.....
1259c	7382	" " " " " Set
		Screw.....
1259c	7382	Needle Bar Crank (back) Position Screw
1258c	7385	" " " " Set Screw.....
42104	7385	" " " (front) with 904c,
		1258c and 1259c.....
1259c	7382	Needle Bar Crank (front) Position Screw
1258c	7385	" " " " Set Screw.....
42105	7385	" " " Shaft.....
42115	7385	" " Thread Retainer Bracket.....
228D	7385	" " " " Screw
10106	7385	" " " " Disc.....
93c	7385	" " " " Screw.....
10107	7385	" " " " Spring.....
1629c	7385	" Clamping Nut.....
42066	7385	" Guard.....
42195	7387	" " Holder.....
1101c	5587	" " " Screw.....
171F	7386	" " " Screw.....
42240	7383	Presser Foot with 233D and 42241.....
42241	7383	" " Chaining-off Finger.....
233D	7382	" " " " " Screw.....
1324c	5587	" " " " " Screw.....
39541	7387	" " " " " Washer.....

NO.	PLATE	NAME
42227	5558	Presser Lever
42045	7384	" " Hinge Stud
1120c	7384	" " " Set Screw
42070	7384	" " " Lifter
85d	7384	" " " Hinge Screw
1377c	7384	" " " Screw Stud (eccentric)
1547d	7384	" " " " Nut
42071	7386	" " " Spring
1378J	7386	Pressure Regulating Thumb Screw
42250	7386	Spreader
197d	7384	" " " Screw
2102	7387	Tension (looper, left hand) Disc
1560c	7387	" " " " Regulating Thumb Nut
828c	7387	Tension (looper, left hand) Screw Stud
10148	7387	" " " " Spring
2102	7387	" " (looper, right hand) Disc
1560c	7387	" " " " Regulating Thumb Nut
828c	7387	Tension (looper, right hand) Screw Stud
10148	7387	" " " " Spring
17547	7387	" " " " Thread Guide
2102	7387	" " (needle thread) Disc
1560c	7387	" " " " Regulating Thumb Nut
916c	7387	Tension (needle thread) Screw Stud
2103	7386	" " " " Spring
42082	7387	" " " " Thread Guide
42242	7388	Thread (looper, left hand) Eyelet
233d	7382	" " " " " Screw
42122	7388	" " " " " Nipper Spring (lower)
42123	7388	Thread (looper, left hand) Nipper Spring (upper)
176d	7388	Thread (looper, left hand) Nipper Spring Screw
42243	7388	Thread (looper, left hand) Pull-off
42244	7388	" " " " " Eyelet
207F	5587	" " " " " "
42084	7387	Screw
462c	7385	Thread (looper, left hand) Tube
42093	7387	" " " " " Set Screw
190d	7387	" " (looper, right hand) Staple
42245	7387	" " " " " Screw
197F	7384	" " " " " Take-up
		" " " " " "
		" " " " " Screw

IRON BASE

NO.	PLATE	NAME
42086	5564	Machine Base with three wood screws 1 1/4 in. No. 12 and four each 935d, 4718, 42088 and 66707
4718	5558	Machine Base Cushion (felt)
42088	5558	" " Cushion (felt)
935d	5558	" " " Screw
66707	7405	" " " Washer

ACCESSORIES

NO.	PLATE	NAME
1407E	5563	Machine Base Thumb Screw, for 3 in. table
1408E	5563	" " " " 2 in. table
14063	5558	" " " " Spring
9842	5558	" " " " " Washer
120344	5566	Oiler (copper plated) with 120345
120345	5566	" Spout, 5 in. long
120440	5566	Screw Driver
42090	5566	Threading Wire
120341	5566	Tweezers (curved)
42089	5566	Wrench for 1324, 1374 and 1629
8908	5566	" " 1520 and 1655
4822	5566	" " 1547

HEMMER

NO.	PLATE	NAME
35864	5548	Hemmer on Shank, for 1 1/2 in. hem, for blankets
217F	5548	Hemmer Screw
7071	5548	" " Washer
35865	5548	Presser Foot for 35864

FOOT LIFTER PARTS

NO.	PLATE	NAME
6439	—	Chain, 36 in. to 45 in., with 56864 and 56865.....

Note: When ordering No. 6439, give length required

4879	5566	Chain Connecting Link.....
56864	7405	" Hook (large).....
56865	7396	" " (small).....
42130	7389	Lifting Lever.....
42247	7389	" " Bracket.....
1229c	7389	" " " Screw.....
1301j	7389	" " " Hinge Screw.....
42132	7389	" " " Spring.....
1148f	7389	" " " Stop Screw.....
1547b	7389	" " " Nut.....
4881	5564	Treadle.....
4882	5506	" " Shaft.....
4883	5566	" " Spring.....
4884	5564	" " Stand.....
4885	5564	Treadle complete, Nos. 4879, 4881 to 4884 and two wood screws 1 in. No. 16.....
42248	—	Foot Lifter complete, Nos. 1301j, 4885, 6439, 42130, 42132, 42247 and two each 1148f, 1229c and 1547b.....

KNEE LIFTER PARTS

NO.	PLATE	NAME
42130	7389	Lifting Lever.....
42247	7389	" " Bracket.....
1229c	7389	" " " Screw.....
42142	5564	" " Connecting Rod.....
1301j	7389	" " Hinge Screw.....
42132	7389	" " Spring.....
1148f	7389	" " Stop Screw.....
1547b	7389	" " " Nut.....
2763	5564	Rock Shaft.....
12242	5564	" " Hanger with two wood screws 1 in. No. 10.....
2765	5564	Rock Shaft Knee Arm.....
2766	5564	" " " Hub with 356c.....
356c	5587	" " " " Set Screw.....
2768	—	Rock Shaft Knee Arm complete, Nos. 2765 to 2767.....

KNEE LIFTER PARTS

2767	5564	Rock Shaft Knee Plate with 356c.....
356c	5587	" " " Set Screw.....
6337	5564	" " Lifting Bracket with two 356c.....
7125	5564	" " " Hook.....
356c	5587	" " " " Set Screw.....
356c	5587	" " " " Set Screw.....
2770	5564	" " Stop Dog with 356c.....
356c	5587	" " " Set Screw.....
42143	5564	Rock Shaft complete, Nos. 2763, 2768, 6337, 7125 and two each 2770 and 12242.....
42249	—	Knee Lifter complete, Nos. 1301j, 42130, 42132, 42142, 42143, 42247 and two each 1148f, 1229c and 1547b.....

THREAD UNWINDER

FOR THREE SPOOLS

NO.	PLATE	NAME
225389	7165	Spool Rest (for one spool) with 201018c.....
225395	7165	" " (for two spools) with 201018c.....
225388	7165	" " Rod.....
200383c	7396	" " " Set Screw.....
201018c	7396	" " Set Screw.....
202490	7165	" Stand with 200383c.....
225391	7165	Thread Guide.....
201696j	7396	" " Lock Nut.....
225392	7165	" " Rod with 208e and 225393.....
208e	7396	" " " Screw.....
225393	7396	" " " Washer.....
225397	7165	Thread Unwinder complete, Nos. 201696j, 202490, 225388, 225389, 225392, 225395, three 225391 and wood screws 7/8 in. No. 12.....
27739	7234	Thread Cone (wood) for large cones.....
225390	7234	" " Holder, for inverted cones.....

Note: Nos. 27739 and 225390 are used with, but not included in, 225397

SINGER Needles should be used
in **SINGER** Machines
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO.***" 1

Needles in Containers marked
"FOR SINGER MACHINES"
are NOT **SINGER** made needles. 2

NUMERICAL LIST OF PARTS

NO. PLATE	NAME
85d 7384	Presser Lever Lifter Hinge Screw
93c 7385	Needle Bar Thread Retainer Screw
157E 5578	Feed Rock Shaft Crank Clamping Screw for 42021.
171F 7386	Looper (right hand) and Spreader Lever Connection Guide Screw
171F 7386	Needle Bar Connecting Rod Guide Screw
171F 7386	" Guard Screw
176F 7388	Thread (looper, left hand) Nipper Spring Screw
190b 7388	Feed Dog Screw
190b 7387	Thread (looper, right hand) Staple Screw
197b 7384	Looper (right hand) Screw
197b 7384	Spreader Screw
197F 7384	Thread (looper, right hand) Take-up Screw
197F 7384	Thread (needle) Take-up Screw
203F 5587	Guide Smoothing Plate Screw for 42238.
207F 5587	Feed Eccentric Cover Screw
207F 5587	Thread (looper, left hand) Pull-off Eyelet Screw
208E 7396	Thread Unwinder Thread Guide Rod Screw for 225392.
209H 7384	Looper (left hand) Set Screw for 42051.
217F 5548	Guide Screw
217F 5548	Hemmer Screw
217F 5548	Thread (needle) Eyelet Screw
223F 7385	Needle Bar Connecting Link Hinge Pin Set Screw for 42291
228d 7385	Needle Bar Thread Retainer Bracket Screw
229E 5587	Cloth Plate Extension Screw for 42230
233b 7382	Feed Regulator Stop Screw for 42014
233b 7382	Guide Finger Screw for 42238
233b 7382	Presser Foot Chaining-off Finger Screw for 42240
233b 7382	Thread (looper, left hand) Eyelet Screw
236C 5587	Cloth Plate Lock Spring Screw for 42230
283b 7382	Feed Eccentric Cover Holder Thumb Screw
330J 5587	Frame Side Cover (left) Screw
330J 5587	" " (right) Lock Spring Screw

NUMERICAL LIST OF PARTS

NO.	PLATE	NAME
330b	5587	Frame Side Cover (right) Screw
356c	5587	Rock Shaft Knee Arm Hub Set Screw for 2766
356c	5587	Rock Shaft Knee Plate Set Screw for 2767
356c	5587	" " Lifting Bracket Hook Set Screw for 6337
356c	5587	Rock Shaft Lifting Bracket Set Screw for 6337
356c	5587	Rock Shaft Stop Dog Set Screw for 2770
424c	5587	Balance Wheel Set Screw for 42001
453c	5578	Feed Eccentric Set Screw for 42011
462c	7385	" Lifting Eccentric Set Screw for 42012
462c	7385	Needle Bar Bushing Set Screw for 42252
462c	7385	Thread (loop, left hand) Tube Set Screw
742F	5587	Frame Top Cover Screw
742F	5587	Throat Plate Screw
828c	7387	Tension (loop, left hand) Screw Stud
828c	7387	" (loop, right hand) Screw Stud
896E	7396	Looper (right hand) and Spreader Lever Connection Cap (lower) Screw for 42075
896E	7396	Looper (right hand) and Spreader Lever Connection Cap (upper) Screw for 42075
896E	7396	Needle Bar Connecting Rod Cap (lower) Screw for 42057
896E	7396	Needle Bar Connecting Rod Cap (upper) Screw for 42057
904c	7385	Needle Bar Connecting Link Hinge Pin Set Screw for 42104
916c	7387	Tension (needle thread) Screw Stud
935b	5558	Machine Cushion Screw for 42086
949E	5587	Arm Screw
1012E	5578	Feed Regulator Connection Adjusting Screw for 42015
1036c	7382	Feed Rock Shaft Hinge Pin Bushing Set Screw
1036c	7382	Frame Rotary Shaft Bushing (front) Set Screw
1036c	7382	Frame Rotary Shaft Crank Set Screw for 42211
1036c	7382	Frame Rotary Shaft Flanged Bushing (back) Set Screw
1036c	7382	Looper (left hand) Lever Hinge Stud Set Screw
1057E	5578	Feed Connecting Rod Cap Screw for 42008
1057b	5578	Needle Bar Connecting Bracket Clamping Screw for 42291
1101c	5587	Needle Guard Holder Screw

NUMERICAL LIST OF PARTS

NO.	PLATE	NAME
1120c	7384	Presser Lever Hinge Stud Set Screw
1148F	7389	Lifting Lever Stop Screw for 42248 and 42249
1229c	7389	Lifting Lever Bracket Screw for 42248 and 42249
1253c	5587	Feed Bar Hinge Pin Set Screw for 42205
1258c	7385	Needle Bar Crank (back) Set Screw for 42103
1258c	7385	Needle Bar Crank (front) Set Screw for 42104
1259c	7382	Feed Regulator Set Screw for 42014
1259c	7382	Looper (right hand) and Spreader Lever Ball Stud Set Screw for 42073
1259c	7382	Looper (right hand) and Spreader Lever Hinge Pin Bushing Set Screw
1259c	7382	Needle Bar Crank (back) Ball Stud Set Screw for 42103
1259c	7382	Needle Bar Crank (back) Position Screw for 42103
1259c	7382	Needle Bar Crank (front) Position Screw for 42104
1301J	7389	Lifting Lever Hinge Screw for 42248 and 42249
1324c	5587	Presser Foot Screw
1354c	5587	Balance Wheel Position Screw for 42001
1373c	5578	Feed Connecting Rod Hinge Screw
1373c	5578	" Regulator Connection Hinge Screw
1374c	5578	" Regulating Screw Stud
1375c	7384	Frame Rotary Shaft Crank Position Screw for 42211
1377c	7384	Presser Lever Screw Stud (eccentric)
1378J	7386	Pressure Regulating Thumb Screw
1407E	5563	Machine Base Thumb Screw, for 3 in. table (Accessories)
1408E	5563	Machine Base Thumb Screw, for 2 in. table (Accessories)
1437b	5587	Cloth Plate Hinge Screw
1520c	5578	Feed Connecting Rod Hinge Screw Nut
1520c	5578	" Regulator Connection Hinge Screw Nut
1520c	5578	Looper (left hand) Lever Connecting Link Hinge Screw Nut
1547b	7389	Lifting Lever Stop Screw Nut for 42248 and 42249
1547b	7384	Presser Lever Screw Stud Nut
1560c	7387	Tension (loop, left hand) Regulating Thumb Nut

NO.	PLATE	NAME
1560c	7387	Tension (looper, right hand) Regulating Thumb Nut.....
1560c	7387	Tension (needle thread) Regulating Thumb Nut.....
1629c	7385	Needle Clamping Nut.....
1655e	5887	Cloth Plate Hinge Screw Nut.....
1680c	5578	Feed Regulating Screw Stud Nut.....
2102	7387	Tension (looper, left hand) Disc.....
2102	7387	" (looper, right hand) Disc.....
2102	7387	" (needle thread) Disc.....
2103	7386	" " " Spring.....
2749	7382	Feed Eccentric Cover Holder Thumb Screw Washer.....
2763	5564	Rock Shaft for 42143.....
Nos. 2765 to 2767 for 2768		
2765	5564	Rock Shaft Knee Arm.....
2766	5564	" " " Hub with 356c.....
2767	5564	" " " Plate with 356c.....
2768	—	Rock Shaft Knee Arm complete for 42143, Nos. 2765 to 2767.....
2770	5564	Rock Shaft Stop Dog with 356c, for 42143
4389	7387	Arm Dowel Pin.....
4718	5558	Machine Base Cushion (felt) for 42086...
4822	5566	Wrench for 1547 (Accessories).....
4879	5566	Chain Connecting Link for 4885.....
Nos. 4881 to 4884 for 4885		
4881	5564	Treadle.....
4882	5566	" Shaft.....
4883	5566	" Spring.....
4884	5564	" Stand.....
4885	5564	Treadle complete for 42248, Nos. 4879, 4881 to 4884 and two wood screws 1 in. No. 16.....
6337	5564	Rock Shaft Lifting Bracket with two 356c, for 42143.....
6439	—	Chain, 36 in. to 45 in., with 56864 and 56865, for 42248.....
7071	5548	Guide Smoothing Plate Screw Washer for 42238.....
7071	5548	Guide Screw Washer.....
7071	5548	Hemmer Screw Washer.....
7125	5564	Rock Shaft Lifting Bracket Hook for 42143.....
8908	5566	Wrench for 1520 and 1655 (Accessories).....

NO.	PLATE	NAME
9842	5558	Machine Base Thumb Screw Spring Washer (Accessories).....
10106	7385	Needle Bar Thread Retainer Disc.....
10107	7385	" " " Spring.....
10148	7387	Tension (looper, left hand) Spring.....
10148	7387	" (looper, right hand) Spring.....
12242	5564	Rock Shaft Hanger with two wood screws 1 in. No. 10, for 42143.....
14063	5558	Machine Base Thumb Screw Spring (Accessories).....
17547	7387	Tension (looper, right hand) Thread Guide
19045	7387	Frame Side Cover (left) Handle for 42193
27739	7234	Thread Unwinder Thread Cone (wood) for large cones, for 225397.....
29599	7386	Looper (right hand) and Spreader Lever Connection Oil Tube Packing (felt) for 42106.....
35804	5548	Hemmer on Shank, for 1½ in. hem, for blankets.....
35865	5548	Presser Foot for 35864.....
38534	7385	Needle Bar (hollow).....
39541	7387	Presser Foot Screw Washer.....
40247	7385	Needle Bar Connecting Link Hinge Pin.....
42001	7381	Balance Wheel, 2⅜ in. pulley, with 424c and 1354c.....
42005	7381	Cloth Plate Lock Spring for 42230.....
42007	5578	Feed Bar Hinge Pin.....
42008	5578	" Connecting Rod with 42009 and two 1057E.....
*42009	—	Feed Connecting Rod Cap for 42008.....
42011	5578	" Eccentric with two 453c.....
42012	5578	" Lifting Eccentric with two 462c.....
42013	5578	" " " Connection.....
42014	7382	" Regulator with 233b and two 1259c.....
42015	5578	" " " Connection with 1012E.....
42016	7382	" " " Hinge Stud.....
42019	7382	" Rock Shaft for 42020.....
42020	—	Feed Rock Shaft complete, Nos. 42019 and 42021.....
42021	5578	Feed Rock Shaft Crank with 157e, for 42020.....
42024	7381	Frame Rotary Shaft Bushing (front).....
42026	7381	" " " Flanged Bushing (back) with 51967.....
42028	7381	Frame Side Cover (right) lugged.....
42045	7384	Presser Lever Hinge Stud.....

NUMERICAL LIST OF PARTS

NO.	PLATE	NAME
42051	7384	Looper (left hand) Lever with 209H
42052	7384	" " " Connecting Link
42053	7384	" " " " Hinge Stud
42055	7385	Needle Bar Connecting Link
42057	7385	" " " Rod with 42059, 42076 and four 896E
*42059	—	Looper (right hand) and Spreader Lever Connection Cap (upper) for 42075
*42059	—	Needle Bar Connecting Rod Cap (upper) for 42057
42066	7385	Needle Guard
42070	7384	Presser Lever Lifter
42071	7386	" " Spring
42073	7384	Looper (right hand) and Spreader Lever with 1259C
42074	7385	Needle Bar Crank (back) Ball Stud
42075	7384	Looper (right hand) and Spreader Lever Connection with 42059, 42076 and four 896E
*42076	—	Looper (right hand) and Spreader Lever Connection Cap (lower) for 42075
*42076	—	Needle Bar Connecting Rod Cap (lower) for 42057
42077	7386	Looper (right hand) and Spreader Lever Connection Guide
42077	7386	Needle Bar Connecting Rod Guide
42078	7386	Looper (right hand) and Spreader Lever Hinge Pin
42079	7382	Feed Rock Shaft Hinge Pin Bushing
42079	7382	Looper (right hand) and Spreader Lever Hinge Pin Bushing
42082	7387	Tension (needle thread) Thread Guide
42084	7387	Thread (looper, left hand) Tube
42086	5564	Machine Base with three wood screws 1¼ in. No. 12 and four each 935D, 4718, 42088 and 66707
42088	5558	Machine Cushion (felt) for 42086
42089	5566	Wrench for 1324, 1374 and 1629 (Accessories)
42090	5566	Threading Wire (Accessories)
42093	7387	Thread (looper, right hand) Staple
42094	7381	Feed Eccentric Cover
42096	7387	Thread (needle) Eyelet
42098	7382	Feed Rock Shaft Hinge Pin
42102	7382	" Eccentric Cover Holder
42103	7385	Needle Bar Crank (back) with 1258C and two 1259C

NUMERICAL LIST OF PARTS

NO.	PLATE	NAME
42104	7385	Needle Bar Crank (front) with 904c, 1258c, and 1259c
42105	7385	Needle Bar Crank Shaft
42106	7386	Looper (right hand) and Spreader Lever
		Connection Oil Tube and Bracket with 29599
42115	7385	Needle Bar Thread Retainer Bracket
42122	7388	Thread (looper, left hand) Nipper Spring (lower)
42123	7388	Thread (looper, left hand) Nipper Spring (upper)
42128	7387	Thread (needle) Take-up
42130	7389	Lifting Lever for 42248 and 42249
42132	7389	" " Spring for 42248 and 42249
42142	5564	" " Connecting Rod for 42249
42143	5564	Rock Shaft complete for 42249, Nos. 2763, 2765, 6337, 7125 and two each 2770 and 12242
42192	7386	Frame Side Cover (right) Lock Spring
42193	7381	" " " (left) with 19045
42195	7387	Needle Guard Holder
42205	5558	Feed Bar with 1253c
42210	7381	Frame Rotary Shaft
42211	7386	" " " Crank with 1036c and 1375c
42219	7386	Looper (left hand)
42221	7386	" (right hand) and Spreader Lever
		Ball Stud
42227	5558	Presser Lever
*42229	5528	Cloth Plate for 42230
*42230	—	Cloth Plate complete, Nos. 42005, 42229, 42231, two 236c and three 229c
42231	5528	Cloth Plate Extension for 42230
42232	7383	Feed Dog, 17 teeth (12 teeth to the inch)
*42233	—	Frame
42234	7381	" Top Cover
		Nos. 42235 to 42237 for 42238
42235	7383	Guide Body
42236	7383	" Finger
42237	7383	" Smoothing Plate
42238	7383	Guide complete, Nos. 203F, 7071, 42235 to 42237 and two 233b
42239	7388	Looper (right hand)
42240	7383	Presser Foot with 233b and 42241
42241	7383	" " Chaining-off Finger for 42240

NO.	PLATE	NAME
42242	7388	Thread (looper, left hand) Eyelet
42243	7388	" " " Pull-off
42244	7388	" " " "
42245	7387	" " " Take-up
42246	7383	Throat Plate for 42232
42247	7389	Lifting Lever Bracket for 42248 and 42249
42248	—	Foot Lifter complete, Nos. 1301a, 4885, 6439, 42130, 42132, 42247 and two each 1148f, 1229c and 1547b
42249	—	Knee Lifter complete, Nos. 1301a, 42130, 42132, 42142, 42143, 42247 and two each 1148f, 1229c and 1547b
42250	7386	Spreader
*42252	—	Arm with two each 462c and 42253
42253	7385	Needle Bar Bushing for 42252
42290	5578	Feed Regulating Screw Stud Washer
42291	7385	Needle Bar Connecting Bracket with 223f and 1057b
42367	7387	Frame Rotary Shaft Front Bearing Oil Pad (braided cotton)
42447	7405	Feed Dog, 14 teeth (10 teeth to the inch)
42448	7405	Throat Plate for 42147
50562c	7396	Looper (left hand) Lever Connecting Link Hinge Screw
54967	7387	Frame Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton) for 42026
56864	7405	Chain Hook (large) for 6439
56865	7396	" " (small) for 6439
66707	7405	Machine Cushion Screw Washer for 42086
120341	5566	Tweezers, curved (Accessories)
120344	5566	Oil (copper plated) with 120345 (Accessories)
120345	5566	Oil Spout, 5 in. long, for 120344
120440	5566	Screw Driver (Accessories)
200383c	7396	Thread Unwinder Spool Rest Rod Set Screw for 202490
201018c	7396	Thread Unwinder Spool Rest Set Screw for 225389 and 225395
201696j	7396	Thread Unwinder Thread Guide Lock Nut for 225397
202490	7165	Thread Unwinder Spool Stand with 200383c, for 225397

Nos. 225388 to 225392 FOR 225397

225388 7165 Thread Unwinder Spool Rest Rod

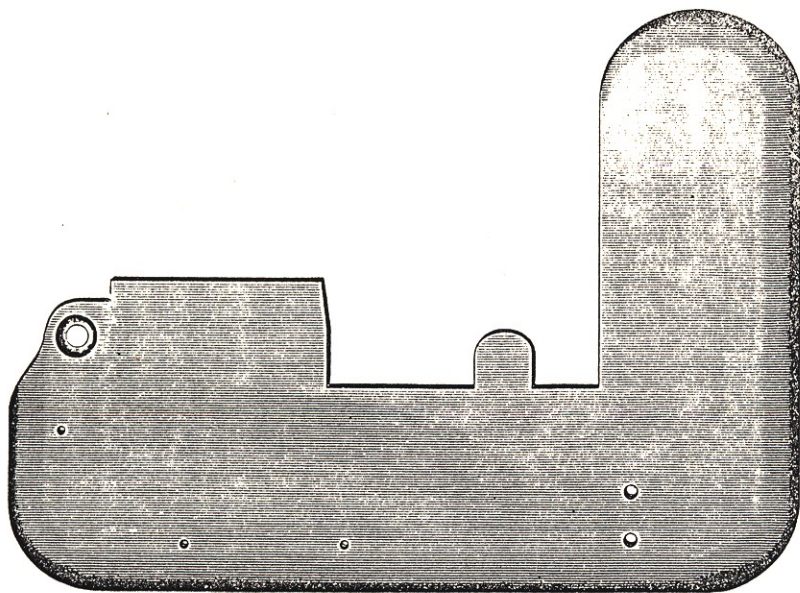
NO.	PLATE	NAME
225389	7165	Thread Unwinder Spool Rest (for one spool) with 201018c
225390	7234	Thread Unwinder Thread Cone Holder, for inverted cones
225391	7165	Thread Unwinder Thread Guide
225392	7165	" " " Rod with 208E and 225393
225393	7396	Thread Unwinder Thread Guide Rod Washer for 225392
225395	7165	Thread Unwinder Spool Rest (for two spools) with 201018c, for 225397
225397	7165	Thread Unwinder complete, for three spools, Nos. 201696j, 202490, 225388, 225389, 225392, 225395, three 225391 and wood screws $\frac{7}{8}$ in. No. 12

SINGER Needles should be used
in **SINGER** Machines
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO." ¹

Needles in Containers marked
"FOR SINGER MACHINES"
are NOT **SINGER** made needles. ²

PLATE 5528—ONE-HALF SIZE

42229



42231

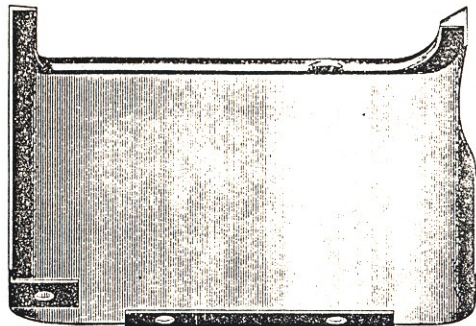


PLATE 5548—FULL SIZE

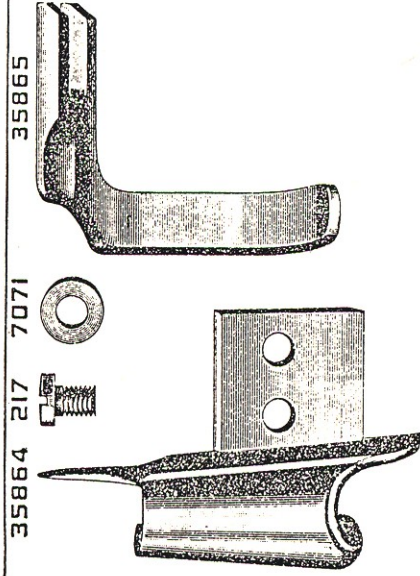


PLATE 5558—FULL SIZE

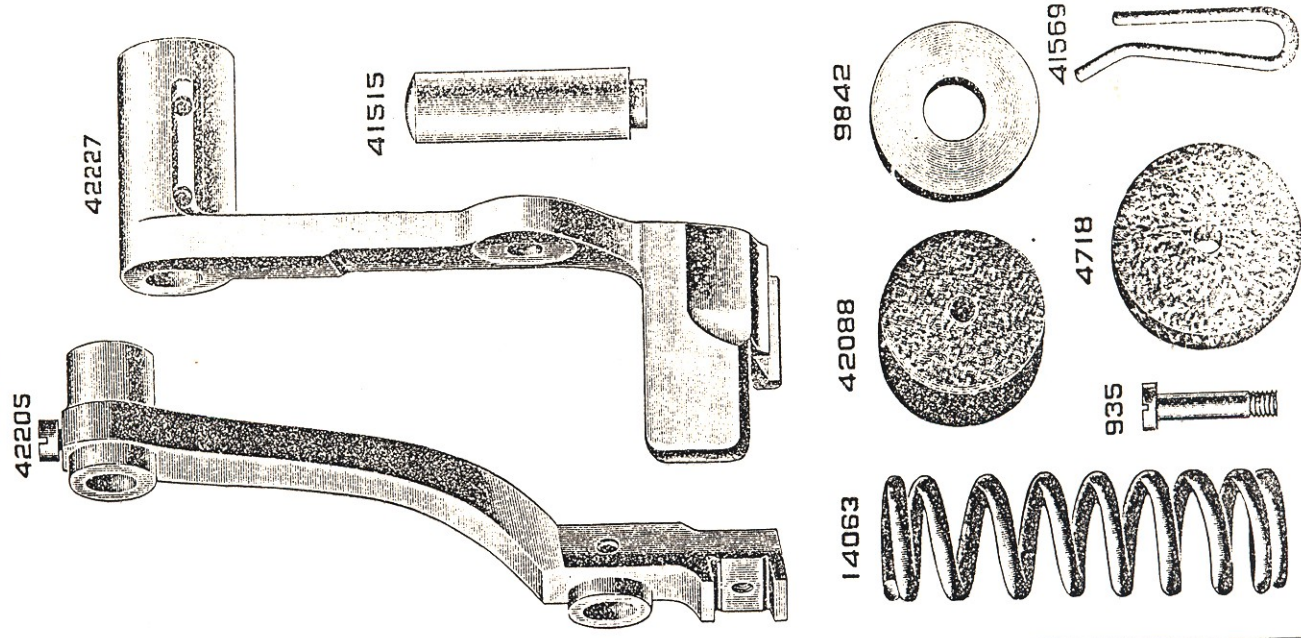


PLATE 5563—FULL SIZE

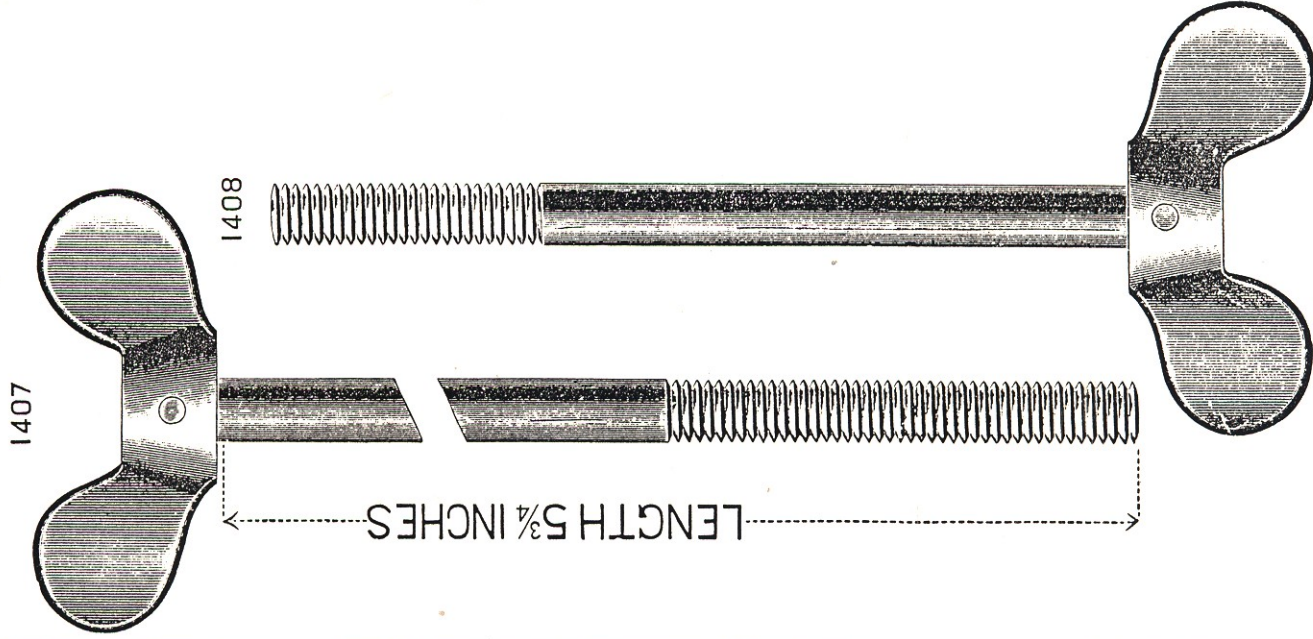
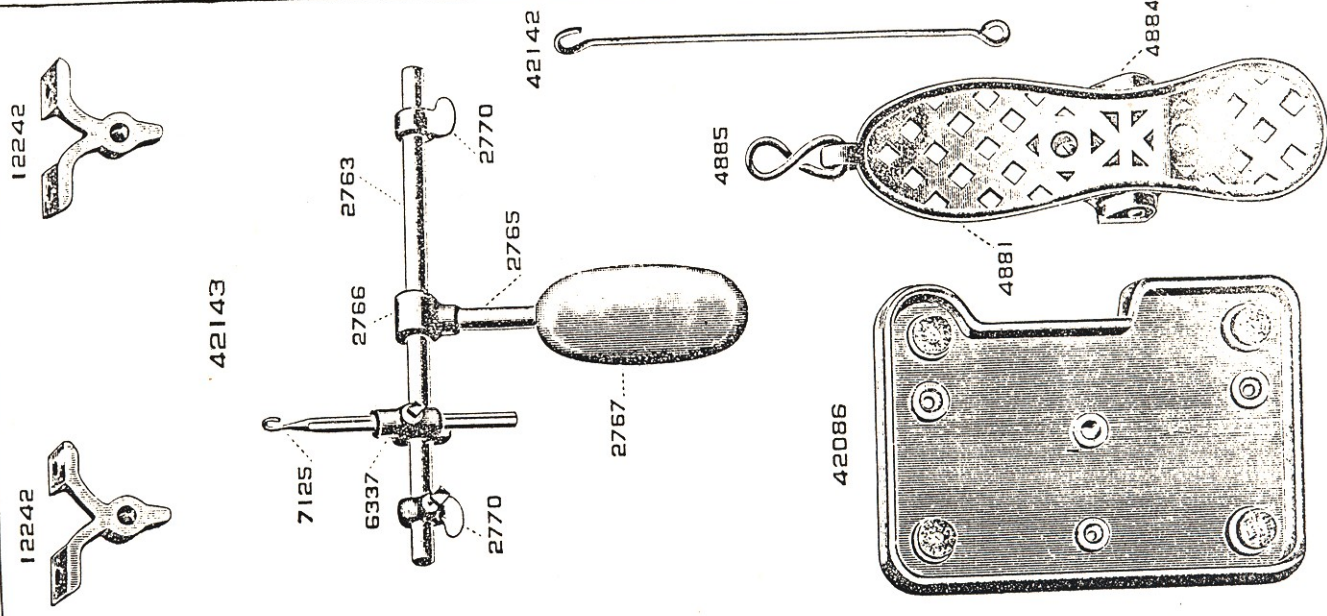


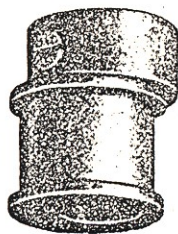
PLATE 5564—ONE-FOURTH SIZE



42011

42008

120341 120344 120440 42090



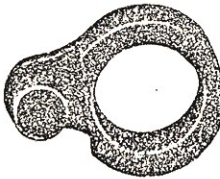
42012

1057



453

42013



1374

1373

1520

1680



42290

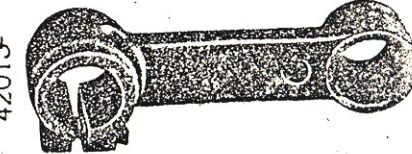
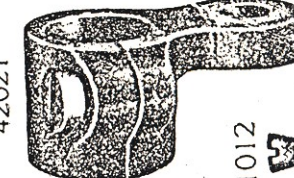


42007

157

42021

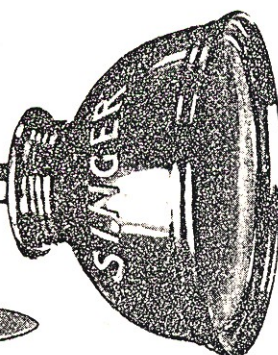
42015



1012



120345



8908

42089 4822



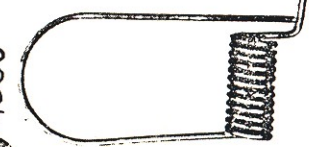
4882



56864



4883



4879



PLATE 5587—FULL SIZE

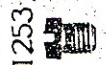
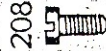
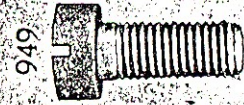
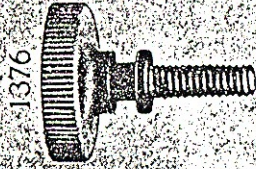
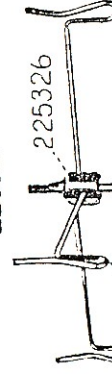


PLATE 7165—ONE-FOURTH SIZE

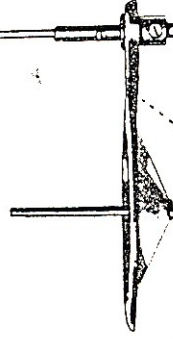
225397



225391

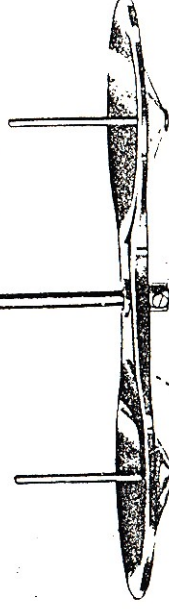
225391

225324



225389

225388



225395

202490

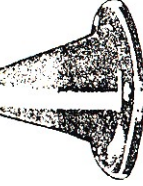
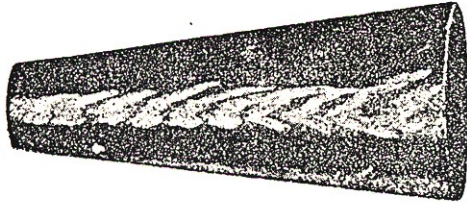


PLATE 7234—ONE-HALF SIZE

27739



225390

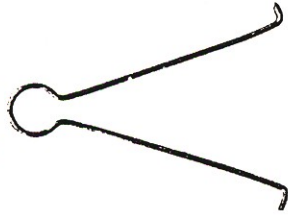
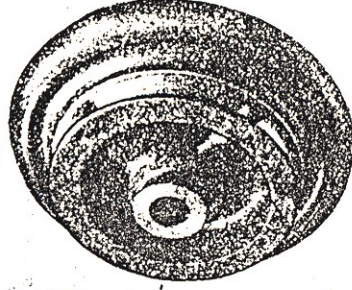
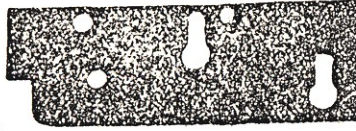


PLATE 7381—ONE-HALF SIZE

42001



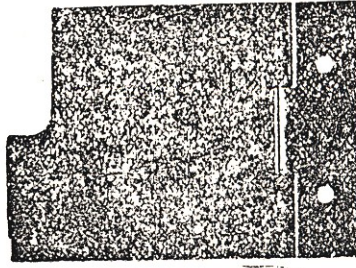
42193



42210



42028



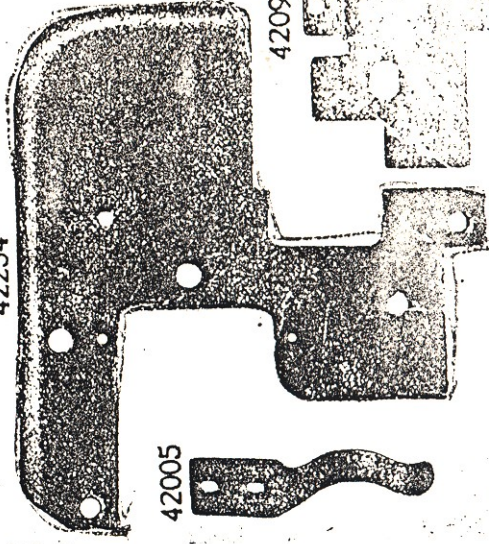
42024



42026



42234



42005



42094

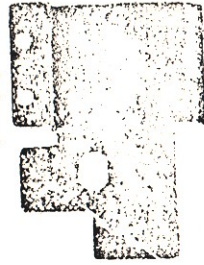


PLATE 7382—FULL SIZE

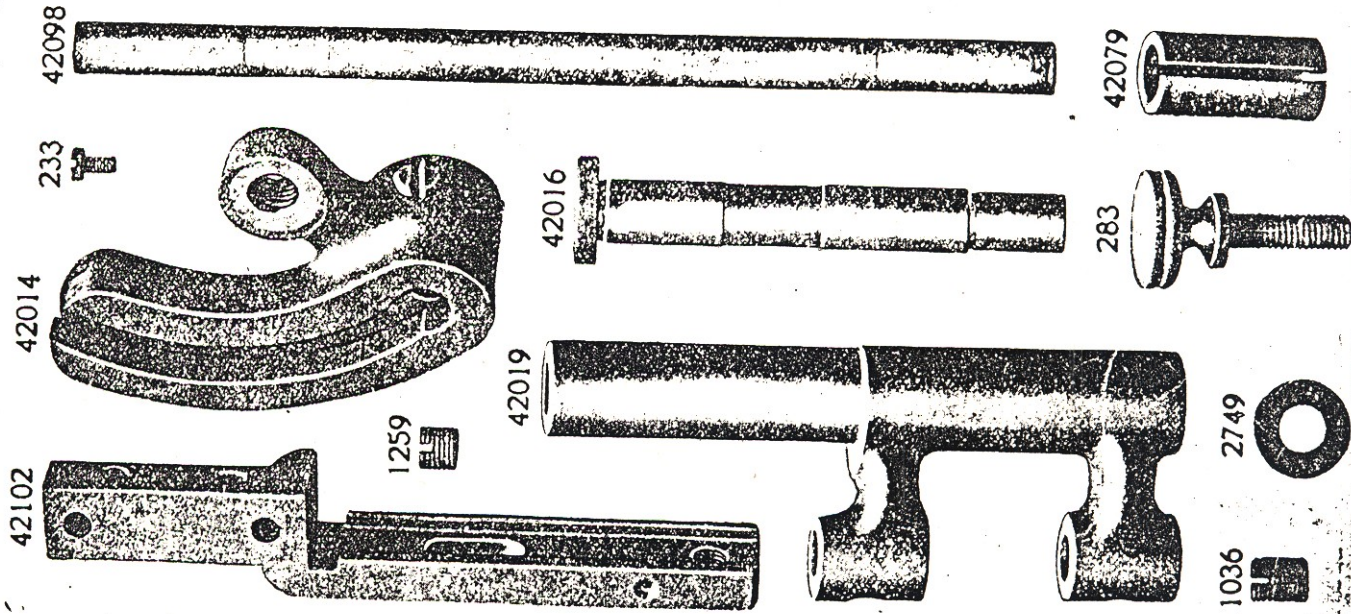


PLATE 7383—FULL SIZE

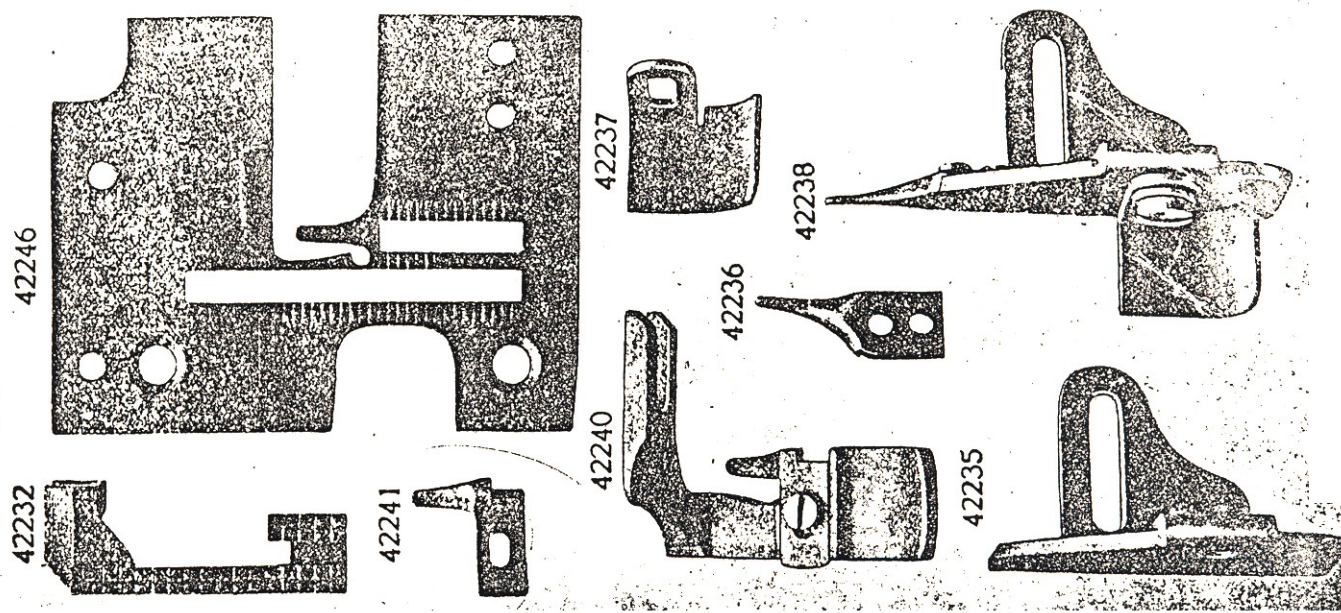
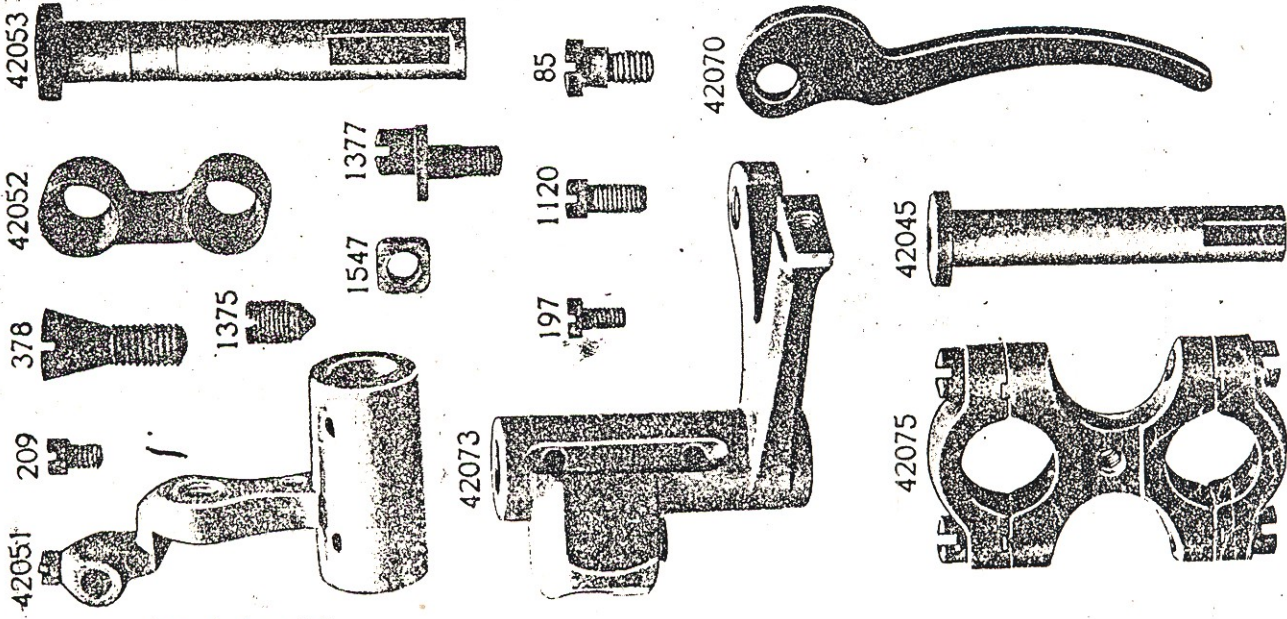


PLATE 7384—FULL SIZE



132810

PLATE 7385—FULL SIZE

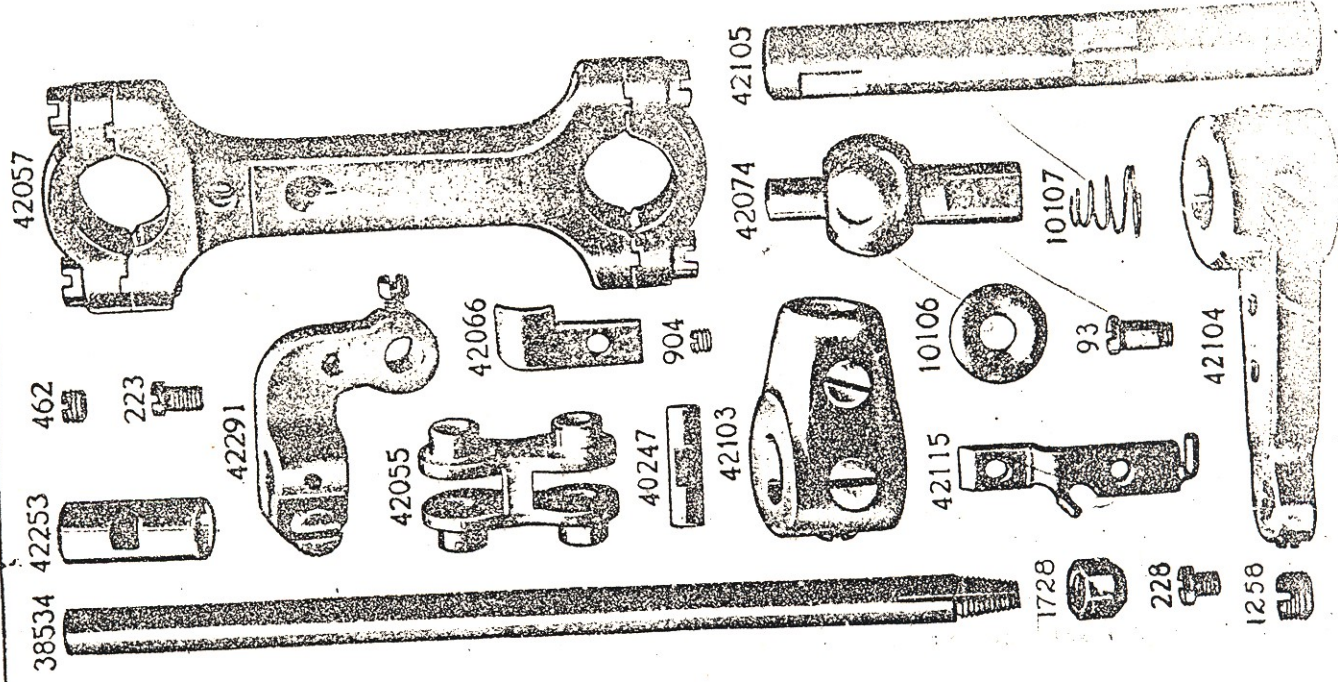
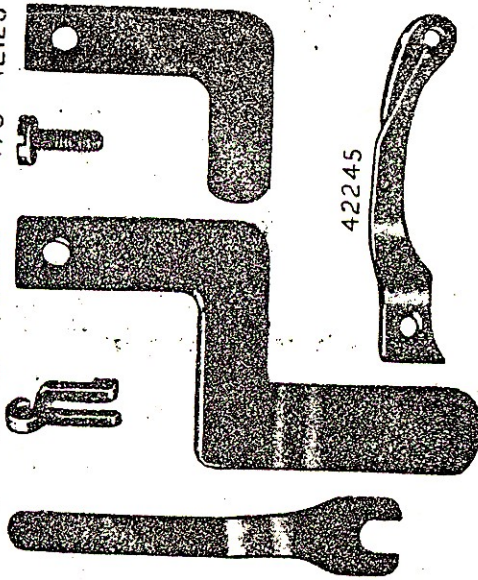
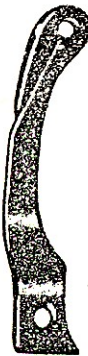


PLATE 7388—FULL SIZE

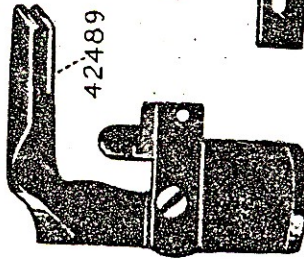
42243 42242 42122 176 42123



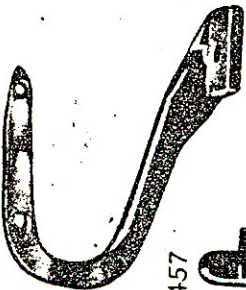
42245



42458



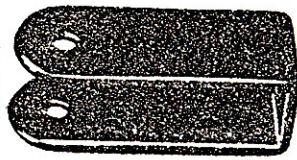
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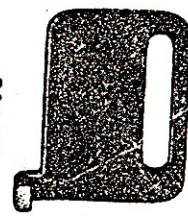
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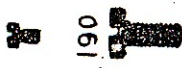
42244



42455



50365



190



42456

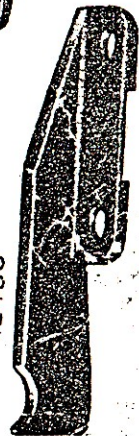
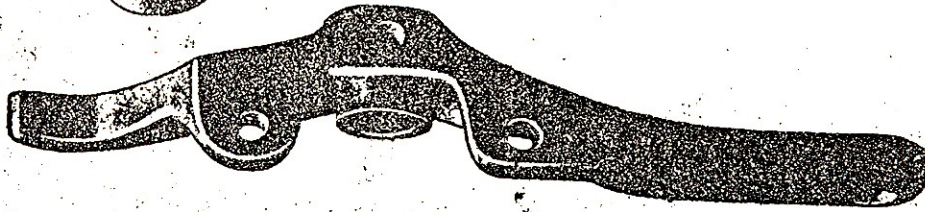
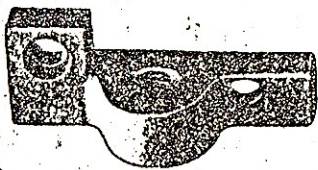


PLATE 7389—FULL SIZE

42130



42247



1301



1547



1148



1229



42132



PLATE 7396—FULL SIZE

60914 56865 201696 225393



200383



201018



896



50562



42242



42461 208 624 1258 66707



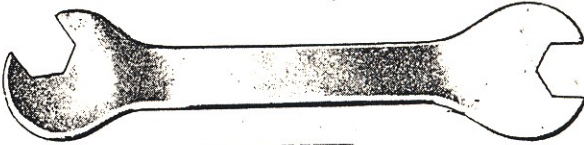
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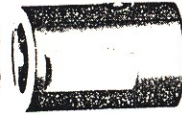
42483



68547



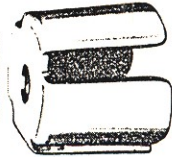
42487



225322



225326

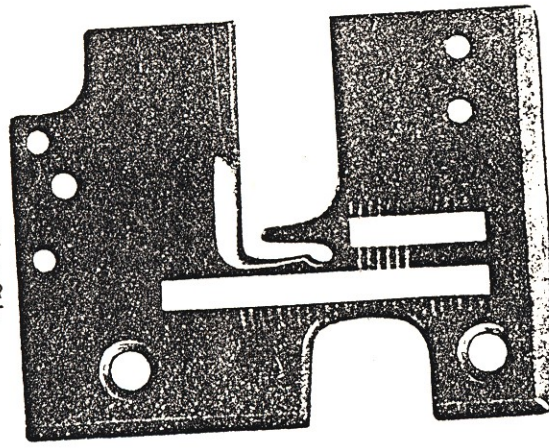


42+88



PLATE 7405—FULL SIZE

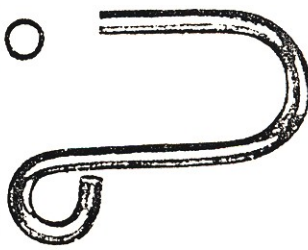
42448



42447



56864



66707

