

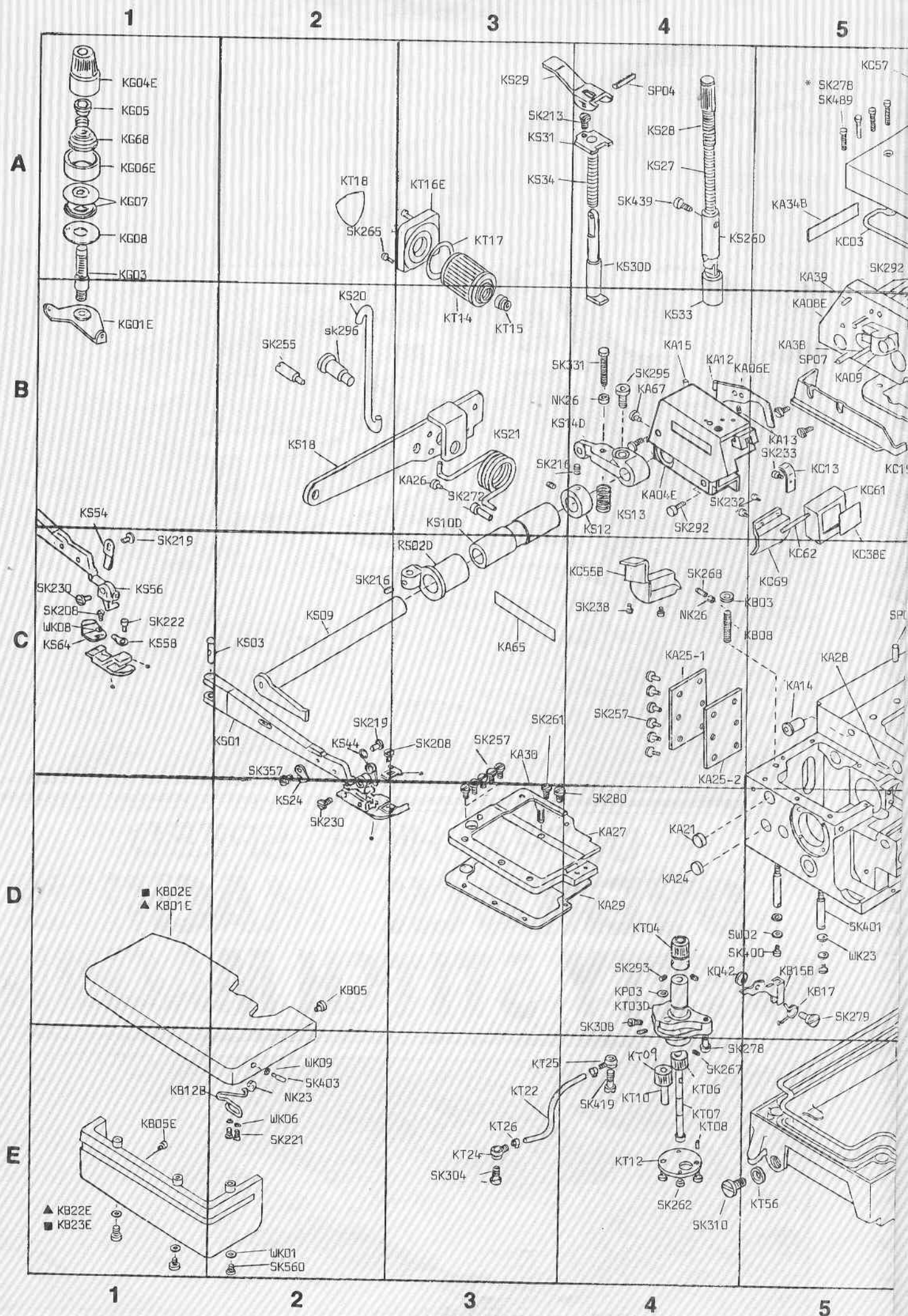
Siruba 737, 747, 757. BRANCA

PARTS LIST

ULTRA HIGH SPEED
OVERLOCK MACHINE
SAFETY STITCH MACHINE

AM - ORIGINAL

Set No. K700-15-1-1001





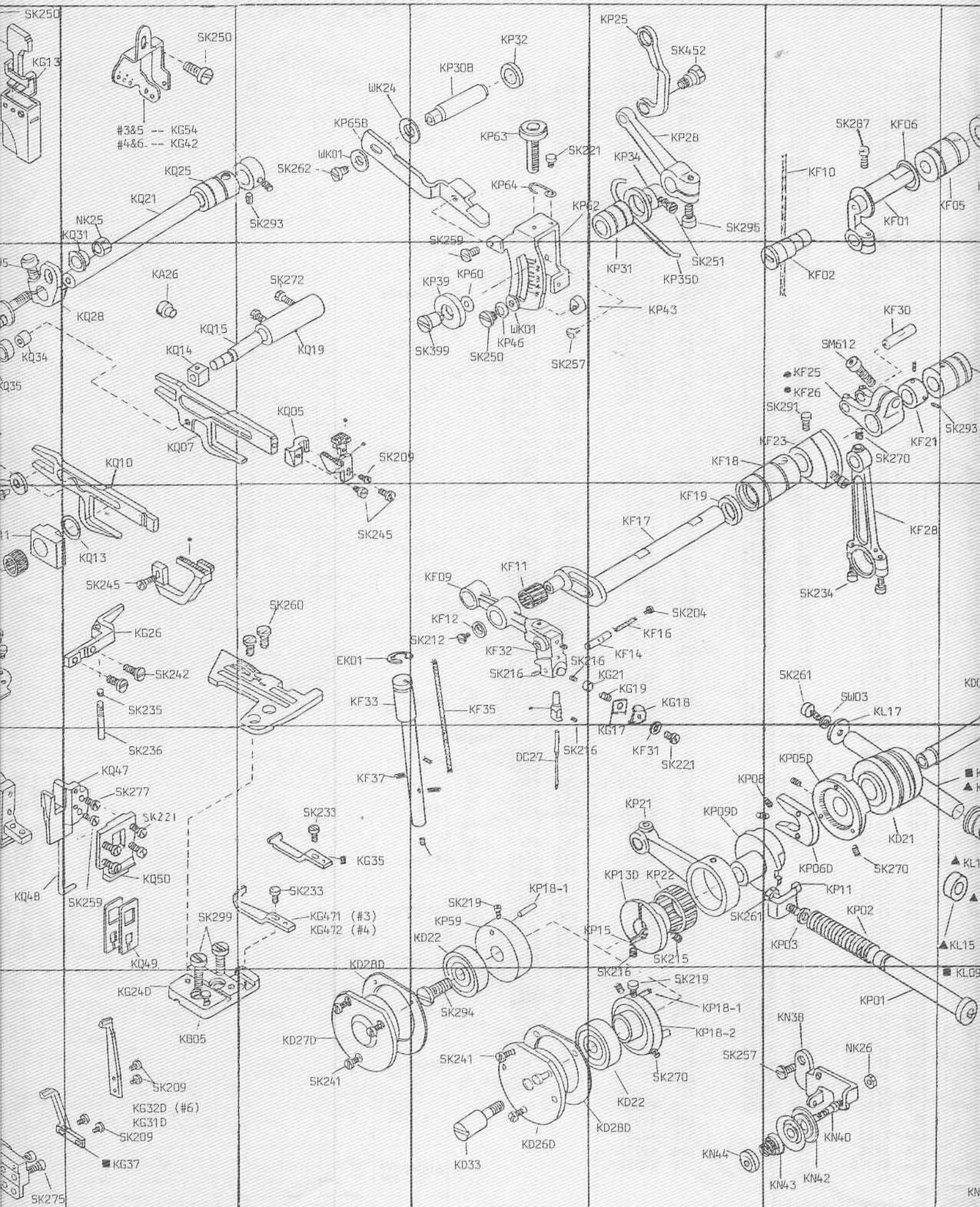
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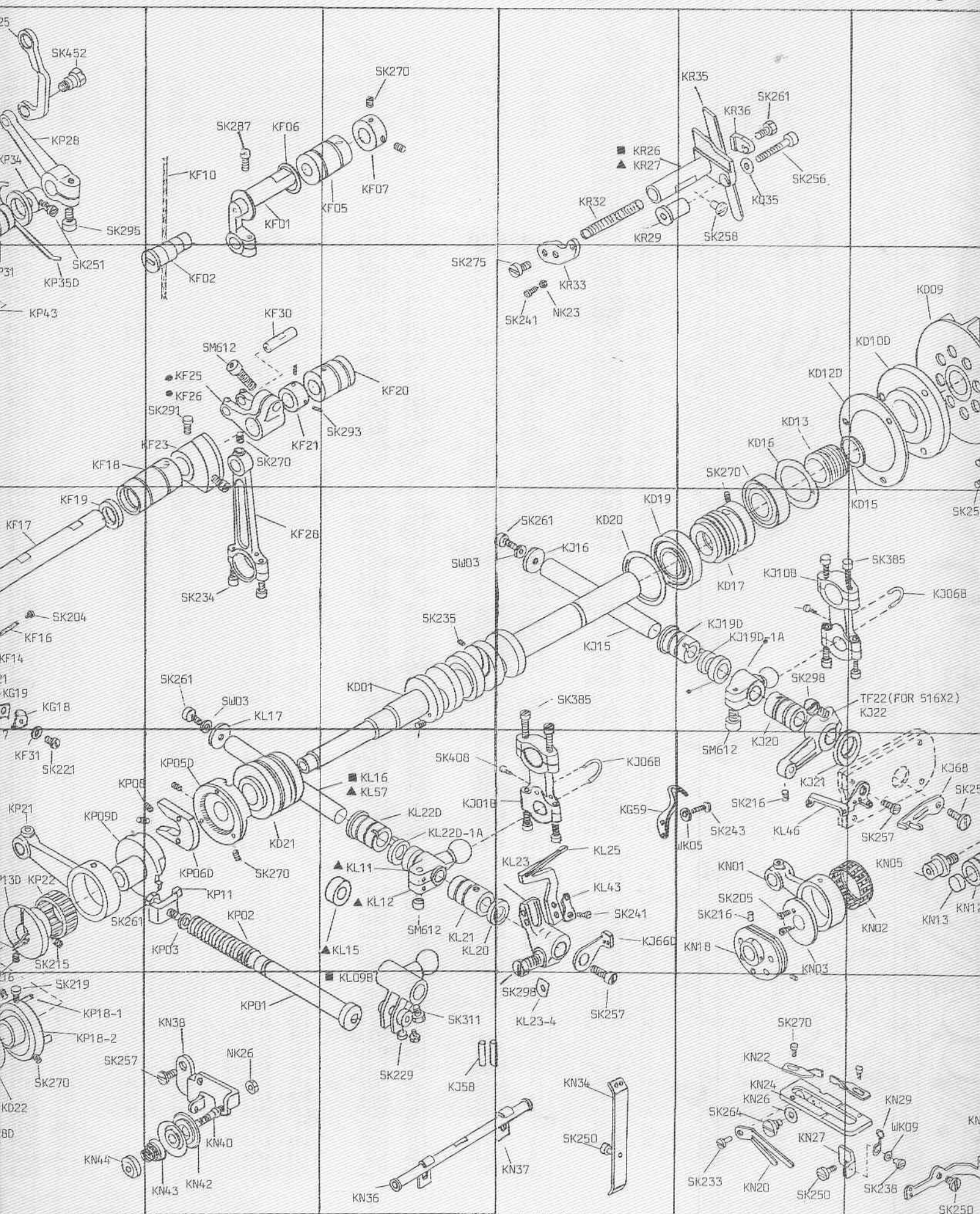
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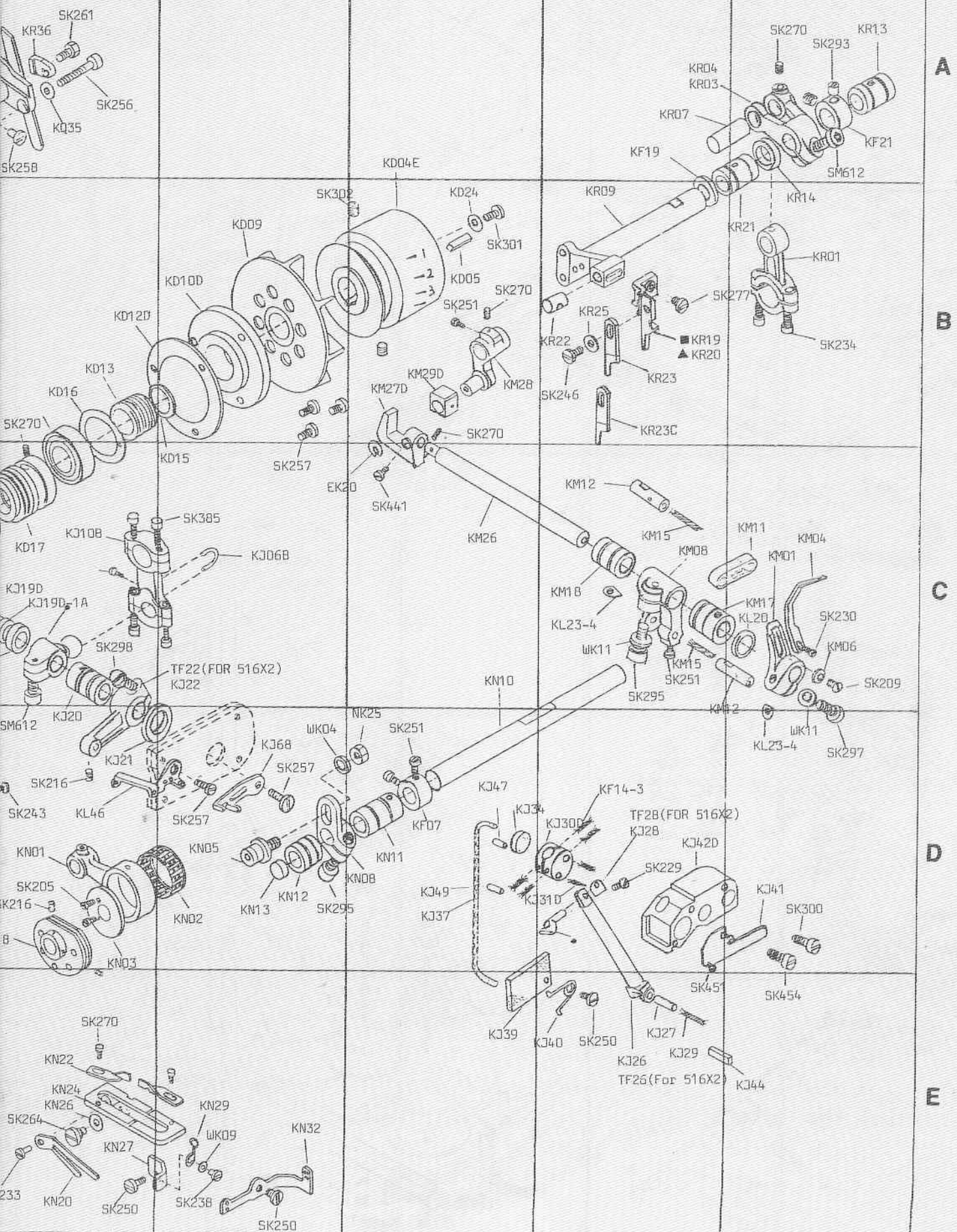
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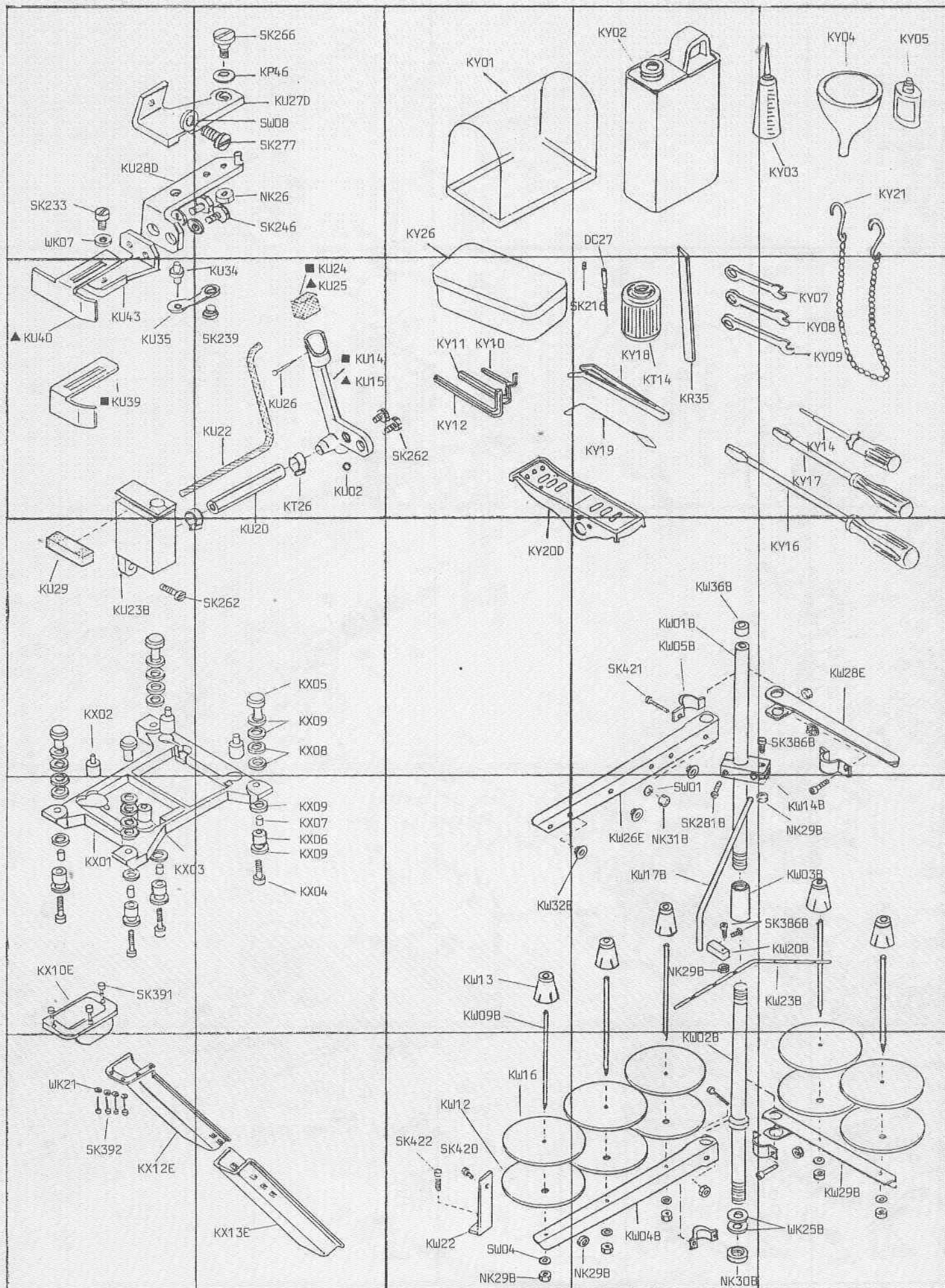
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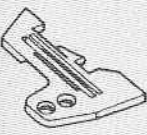
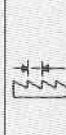
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- K A -		6C KC39-5E	8A KG11F	15D KL22D-1A	13B KP31	1C KS03	22C KU29
6D KA01E	4C KC55B	9A KG12	16D KL23	12A KP32	2C KS09	23B KU34	
4B KA04E	5A KC57	9A KG13	20C KL23-4	13A KP34	3B KS10D	22B KU34	
4B KA05E	6A KC58	9A KG14	16E KL23-4	13B KP35D	4B KS12	22B KU35	
4B KA06E	5B KC61	9A KG15D	21D KL23-4	12B KP39	4B KS13	22B KU39	
5B KA08E	5C KC62	9A KG16	16D KL25	13B KP43	4B KS14D	22B KU40	
5B KA09	5C KC69	13C KG17	7C KL38	23A KP46	2B KS18	22B KU43	
6B KA10	6A KC91	13C KG18	16D KL43	12B KP46	2B KS20		
6D KA10E		13C KG19	17D KL46	12D KP59	3B KS21	- K W -	
4B KA12	- K D -		7A KG20	12B KP60	2C KS24	25C KW01B	
5B KA13	15C KD01	13C KG21	15D KL57	12A KP62	4A KS26D	25E KW02B	
5C KA14	19A KD04E	10E KG24D	- K M -		4A KS27	26D KW03B	
4B KA15	19B KD05	9A KG25	21C KM01	12A KP63	4A KS28	25E KW04B	
4D KA21	18B KD09	10C KG26	21C KM04	12A KP64	3A KS29	25C KW05B	
6C KA22	17B KD12D	10E KG31D	21C KM06	11A KP65B	4A KS30D	24D KW09B	
4D KA24	18B KD10D	10E KG32D	20C KM08	- K Q -		24E KW12	
4C KA25-1	17B KD13	11D KG35	21C KM11	11B KQ05	3A KS31	24D KW13	
4C KA25-2	18C KD15	10E KG37	20C KM12	10B KQ07	3A KS34	26C KW14B	
10B KA26	17B KD16	9E KG39	20C KM12	10B KQ10	5A KS34B	24E KW16	
3B KA26	17C KD17	10A KG42	20C KM15	9C KQ11	5A KS39	25D KW17B	
4D KA27	16C KD19	11D KG471	21C KM17	9C KQ12	2C KS44	26D KW20B	
5C KA28	16C KD20	11D KG472	20C KM18	10C KQ13	1C KS54	24E KW22	
4D KA29	14D KD21	10A KG54	19C KM26	10B KQ14	1C KS56	26D KW23B	
3D KA30	13E KD22	16D KG59	19B KM27D	10B KQ15	1C KS58	25D KW26E	
6C KA33	12D KD22	8A KG60F	19B KM28	9B KQ17	1C KS64	26C KW28E	
6C KA34B	19B KD24	7B KG68	19B KM29D	11B KQ19		26E KW29B	
6D KA36E	12E KD26D	1A KG68	- K N -		10A KQ21	24D KW32E	
5B KA38	11D KD27D	- K J -		7B KQ24	- K T -		
5B KA39	13E KD28D	15D KJ01B	17D KN01	10A KQ25	4D KT03D	25C KW36B	
6D KA40	11D KD28D	16D KJ06B	18D KN02	10B KQ28	4D KT04		
6D KA42	12E KD33	18C KJ06B	17D KN03	9B KQ30	4E KT06	- K X -	
3C KA65		17C KJ10B	18D KN05	10B KQ31	4E KT07	22C KX02	
4B KA67	- K F -		19D KN08	9B KQ33	4E KT08	22D KX01	
- K B -		16C KJ15	19C KN10	9B KQ34	4E KT09	22D KX03	
1D KB01E	14A KF01	16C KJ16	19D KN11	8B KQ35	4E KT10	23D KX04	
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4C KB03	14A KF06	17C KJ19D	18D KN13	9B KQ35	25B KT14	23D KX06	
10E KB05	19D KF07	17C KJ19D-1A	17D KN18	8B KQ37	3B KT14	23D KX07	
2D KB05	15A KF07	17C KJ20	17E KN20	8B KQ40	3B KT15	23C KX08	
6D KB05	12C KF09	17D KJ21	17E KN22	8A KQ41	3A KT16	23D KX09	
1E KB05E	14A KF10	18C KJ22	17E KN24	4D KQ42	3A KT17	23C KX09	
6D KB06E	12C KF11	20E KJ26	17E KN26	8B KQ42	2A KT18	22D KX10	
4C KB08	12C KF12	20E KJ26	17E KN27	9D KQ46D	3E KT22	22E KX12E	
2E KB12B	13C KF14	20E KJ27	18E KN29	10D KQ47	3E KT24	23E KX13E	
5D KB15B	20D KF14-3	20D KJ28	18E KN32	9D KQ48	3E KT25		
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1E KB22E	13C KF17	20D KJ30D	15E KN36	10D KQ50	23B KT26	24A KY01	
1E KB23E	13C KF18	20D KJ31D	16E KN37	- K R -		25A KY02	
9C KB29	20A KF19	20D KJ34	14E KN40	21B KR01	6C KT38	26A KY03	
7D KB31D-1	15B KF20	19D KJ37	14E KN42	20A KR03	6B KT39-2	26A KY04	
7D KB31D-2	14B KF21	19E KJ39	14E KN43	20A KR04	6C KT39E-1	26A KY05	
- K C -		20E KJ40	13E KN44	20A KR07	6B KT41	26B KY07	
6A KC01E	14B KF23	21E KJ41	- K P -		7E KT46	26B KY08	
5A KC03	14B KF25	20D KJ42D	14E KP01	20B KR09	7E KT47	26B KY09	
6A KC05E	14B KF26	21E KJ44	14D KP02	21A KR13	7E KT49	24B KY10	
7C KC09E	14C KF28	19D KJ47	14D KP03	21B KR14	6E KT51E	24B KY11	
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5B KC13	13D KF31	15E KJ58	14D KP05D	20B KR20	5E KT56	26B KY14	
5B KC15	12C KF32	7C KJ61D	14D KP06D	21B KR21	6D KT57	26C KY16	
6C KC17	11C KF33	7C KJ63	13D KP08	20B KR22	6D KT58	26B KY17	
8D KC18	12C KF35	16D KJ66	13D KP09D	20B KR23	7B KT61D	25B KY18	
8D KC20	11D KF37	18D KJ68	14D KP11	20B KR23C	- K U -		
9E KC21E	- K G -		13D KP13D	20B KR25	23B KU02	24B KY20D	
8E KC22B	7B KG02	- K L -		16A KR26	23B KU14	26A KY21	
8E KC23B	1B KG03	15E KL09B	13D KP15	16A KR27	23B KU15	24A KY26	
8D KC24B	1A KG03	15D KL11	13D KP18-1	16A KR29	14D KU17	- T F -	
8E KC25B	1A KG04E	15D KL12	12D KP18-1	16A KR32	9E KU18	18C TF22	
8D KC28	1A KG05	15D KL15	13E KP18-2	16B KR33	23C KU20	20E TF26	
7D KC29	1A KG06E	15D KL16	13D KP21	25B KR35	23B KU22	20D TF28	
8D KC36	1A KG07	14C KL17	13D KP22	17A KR35	22C KU23B		
5C KC38E	1A KG08	15D KL20	7B KP23	17A KR36	23B KU24		
	1B KG10E	21C KL20	13A KP25	- K S -		23B KU25	
	12C KG11	15D KL21	13A KP28	2C KS01	23B KU26	23A KU27D	
		15D KL22D	12A KP30B	3C KS02D	22A KU28D		

SPARE PARTS CONVERSION CHART

MODEL	GAUGE NG SM															
503F1-04	4	E784	(D569) D438 + D674	H442	1.6	P152/F155			(LP21)	KG131	KF25 STD	KJ09B	KJ10	#9	5.5	
504M1-15	1.5	E934	(D290) D438 + D912	H442	1.6	P152/F525	KS62	LP26		KG131	KF25 STD	KJ09B	KJ10	#9	5.5	
504M2-04	4	E800	(D575) D440 + D095	H445	1.6	P253/F371	KS62	LP26		KG131	KF25 STD	KJ09B	KJ10	#11	5.5	
504M3-05	5	E797	(D574) D440 + D674	H445	1.6	P230/F371	KS62	LP26		KG131	KF25 STD	KJ09B	KJ10	#11	5.5	
504M5-03 04	3 4	E588 E589	(D390) D969 + D675	H974	1.6	P975/F380	BK03	LP26		KG131	KF25 STD	KJ11B	KJ10	#11	5.5	
505F1-04	4	E784	(D569) D438 + D674	H442	1.6	P152/F155		LP26		KG131	KF25 STD	KJ09B	KJ10	#9	5.5	
512M1-25	2 5	E810	(D575) D440 + D095	H445	1.6	P253/F374	KS62	LP36		KG142	KF26 HI	KJ11B	KJ13	#11x2	6.0	
512M8-25	2 5	E810A	(D577) D441 + D095	H446	2.5	P253/F374	KS62	LP36A		KG142	KF26 HI	KJ11B	KJ12	#16x2	6.0	
514M2-24	2 4	E809	(D575) D440 + D095	H445	1.6	P253/F374	KS62	LP26		KG142	KF26 HI	KJ11B	KJ13	#11x2	6.0	
514M4-23	2 3	E804	(D574) D440 + D674	H445	1.6	P230/F503	KS62	LP26		KG142	KF25 STD	KJ11B	KJ13	#11x2	5.5	
514M5-23	2 3	E591	(D390) D969 + D675	H974	1.6	P975/F381	BK03	LP26		KG142	KF25 STD	KJ11B	KJ12	#11x2	6.0	
514M7-23 24	2 3 4 4	E804A E809A	(D576) D441 + D674 (D577) D441 + D095	H446	2.5	P230/F503 P253/F374	KS62	LP26A		KG142	KF26 HI	KJ11B	KJ12	#16x2	6.0	
514H4-24	2 4	E809	(D996) D958 + D095	H959	1.6	P136		LP26		KG142	KF26 GA HI	KJ11B	KJ13	#11x2	6.0	
516L1-24 35	2 4 3 5	E834 E839	(D579) D487 + D060	H492	1.6	P500 P501	KS42	LP26	(LP21)	KG152 KG153	KF25 STD	KJ11B	KJ10	#14x2	5.5	
401M1		E110	D105	H101	1.6	P767		LP26		KG153	KF25 STD	KJ11B	KJ10	#14x2	5.5	
401M2-50	5 0	E005	D005 + D006	H005	1.6	P005	P005-5			TA155	KF25 STD			#14x2	5.5	
516M2-35 55	3 5 5 5	E982 E986	(D581) D489 + D502	H497 H500	1.6	P504 P502	KS42	LP26	(LP23)	KG153 KG155	KF25 STD	KJ11B	KJ10	#14x2	6.0	
516H2-56	5 6	E868	(D582) D490 + D502	H501	2.5	P502	KS42	LP38D	(LP23)	KG155	KF26 HI	KJ11B	KJ12	#18x2	6.0	
516H4-35 55	3 5 5 5	E982 E986	(D002) D008 + D502 (D003) D956 + D502	H957	1.6	P508 P509	KS42B	LP26	(LP23)	KG153 KG155	KF25 STD	KJ11B	KJ10	#14x2	5.5	
516X2-56	5 6	E868	(D582) D490 + D502	H501	2.5	P955	KS47	LP38D	(LP23)	KG155	KF26 HI	KJ11B	KJ12	#18x2	6.0	
516M2-324 524	32 4 52 4	E989 E988	D971 + D502 D972 + D502	H497 H500	1.6	P233 P255	KS42	LP26	(LP21) (LP23)	KG333 KG355	KF26 HI	KJ11B	KJ10	#11x3	6.0	
516H4-324 524	32 4 52 4	E989 E988	(D002) D971 + D502 (D003) D972 + D502	H957	1.6	P510 P511	KS42B	LP26	(LP23)	KG333 KG355	KF26 HI	KJ11B	KJ10	#11x3	6.0	

PARTS CONVERSION CHART

														
E784	(D569) D438 + D674	H442	1.6	P152/F155			(LP21)	KG131	KF25 STD	KJ09B	KJ10	#9	5.5	
E934	(D290) D438 + D912	H442	1.6	P152/F525	KS62	LP26		KG131	KF25 STD	KJ09B	KJ10	#9	5.5	
E800	(D575) D440 + D095	H445	1.6	P253/F371	KS62	LP26		KG131	KF25 STD	KJ09B	KJ10	#11	5.5	
E797	(D574) D440 + D674	H445	1.6	P230/F371	KS62	LP26		KG131	KF25 STD	KJ09B	KJ10	#11	5.5	
E588 E589	(D390) D969 + D675	H974	1.6	P975/F380	BK03	LP26		KG131	KF25 STD	KJ11B	KJ10	#11	5.5	
E784	(D569) D438 + D674	H442	1.6	P152/F155		LP26		KG131	KF25 STD	KJ09B	KJ10	#9	5.5	
E810	(D575) D440 + D095	H445	1.6	P253/F374	KS62	LP36		KG142	KF26 HI	KJ11B	KJ13	#11x2	6.0	
E810A	(D577) D441 + D095	H446	2.5	P253/F374	KS62	LP36A		KG142	KF26 HI	KJ11B	KJ12	#16x2	6.0	
E809	(D575) D440 + D095	H445	1.6	P253/F374	KS62	LP26		KG142	KF26 HI	KJ11B	KJ13	#11x2	6.0	
E804	(D574) D440 + D674	H445	1.6	P230/F503	KS62	LP26		KG142	KF25 STD	KJ11B	KJ13	#11x2	5.5	
E591	(D390) D969 + D675	H974	1.6	P975/F381	BK03	LP26		KG142	KF25 STD	KJ11B	KJ12	#11x2	6.0	
E804A E809A	(D576) D441 + D674 (D577) D441 + D095	H446	2.5	P230/F503 P253/F374	KS62	LP26A		KG142	KF26 HI	KJ11B	KJ12	#16x2	6.0	
E809	(D996) D958 + D095	H959	1.6	P136		LP26		KG142	KF26 GA HI	KJ11B	KJ13	#11x2	6.0	
E834 E839	(D579) D487 + D060	H492	1.6	P500 P501	KS42	LP26	(LP21)	KG152 KG153	KF25 STD	KJ11B	KJ10	#14x2	5.5	
E110	D105	H101	1.6	P767		LP26		KG153	KF25 STD	KJ11B	KJ10	#14x2	5.5	
E005	D005 + D006	H005	1.6	P005	P005-5			TA155	KF25 STD			#14x2	5.5	
E982 E986	(D581) D489 + D502	H497 H500	1.6	P504 P502	KS42	LP26	(LP23)	KG153 KG155	KF25 STD	KJ11B	KJ10	#14x2	6.0	
E868	(D582) D490 + D502	H501	2.5	P502	KS42	LP38D	(LP23)	KG155	KF26 HI	KJ11B	KJ12	#18x2	6.0	
E982 E986	(D002) D008 + D502 (D003) D956 + D502	H957	1.6	P508 P509	KS42B	LP26	(LP23)	KG153 KG155	KF25 STD	KJ11B	KJ10	#14x2	5.5	
E868	(D582) D490 + D502	H501	2.5	P955	KS47	LP38D	(LP23)	KG155	KF26 HI	KJ11B	KJ12	#18x2	6.0	
E989 E988	D971 + D502 D972 + D502	H497 H500	1.6	P233 P255	KS42	LP26	(LP21) (LP23)	KG333 KG355	KF26 HI	KJ11B	KJ10	#11x3	6.0	
E989 E988	(D002) D971+D502 (D003) D972+D502	H957	1.6	P510 P511	KS42B	LP26	(LP23)	KG333 KG355	KF26 HI	KJ11B	KJ10	#11x3	6.0	