

LIST OF PARTS



MACHINES

Nos. 72w19 and 72w20

SINGER MANUFACTURING COMPANY

Cavemac

Controle do Acervo de Catálogos		
Identificação	809	
Edição	1977	
Conteúdo	SINGER 72W19	

00000809



Instructions for Ordering

In ordering from this list, use **ONLY** the **PART** number in the **FIRST** column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above cases) must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A. Hardened, Polished and Plated.
- B. Polished and Plated.
- C. Hardened only.
- D. Polished only.
- E. Soft, not polished.
- F. Hardened and Polished.
- M. Blued

These letters **MUST BE USED** when they appear in the list and **AFTER** the number, as in the list.

In this series

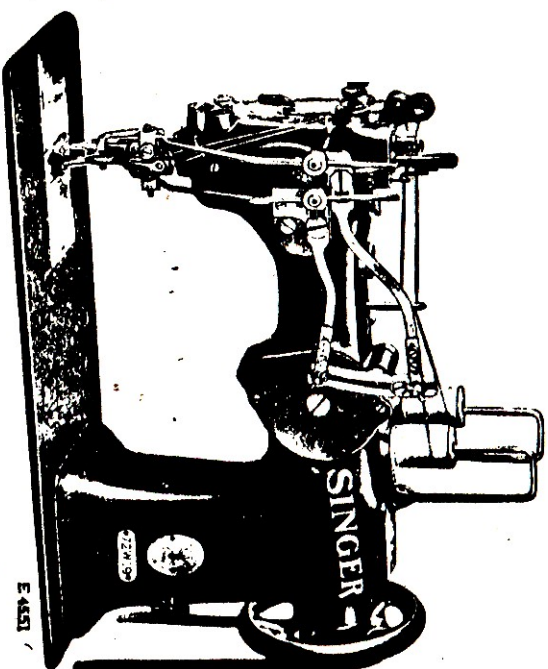
- 200001 to 201300 are Screw Numbers.
- 201501 to 201800 are Nut Numbers.
- 201801 to 202000 are Roller Numbers.
- 202001 and upward are numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are **NOT TO BE USED** in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE FOR



MACHINE NO. 72W19

For Ornamental Hemstitching in Handkerchiefs, Shirt Waists, Neckties, Underwear, etc., with its In. Openings. Has Forward Feed.

No.	Plate	Name
234705	—	Arm with 202036, 234706, two each 200346c and 213222
204163	12344	Arm Cap
200278H	12311	" " Screw
202248	12307	" " " Washer
213257	13401	" Plate
200671H	11090	" " Screw (2)
204235	13423	" Position Pin (2)
200010E	13402	" " Screw (3)
202005	12308	" " Washer (3)
203237	11636	" " Shaft
204801	13401	" " Bushing (back) with 202260
202260	—	Arm Shaft Bushing (back) with Packing (wick)

Parts for Machine No. 72w19

No.	Plate	Name
200352c	11635	Arm Shaft Bushing (back) Set Screw
204802	13401	Arm Shaft Bushing (front) with 202036 and 202260
202260	—	Arm Shaft Bushing (front) Oil Packing (wick)
200502m	11635	Arm Shaft Bushing (front) Oil Packing Thumb Screw
202036	13402	Arm Shaft Bushing (front) Position Pin
200352c	11635	Arm Shaft Bushing (front) Set Screw
204804	13401	Arm Shaft Connection with four 200054s (2)
200054s	12307	Arm Shaft Connection Screw
234739	13423	Auxiliary Piercer
234714	13428	" " Holder with 200117r and 200389c
213261	11097	Auxiliary Piercer Holder Bracket with two 200118r
200118r	13402	Auxiliary Piercer Holder Bracket Screw
200117r	11097	Auxiliary Piercer Holder Screw
200389c	11642	" " Set Screw
204174	11636	Balance Wheel, 5 1/2 in. diam., (belt groove 2 3/4 in. diam.), with 200329g and 200335c
200062H	12311	Balance Wheel Adjusting Screw
200328c	12311	" " Position Screw
200335c	12311	" " Set Screw
*213235	—	Bed with 202062, 203249, 213191, two each 200352c, 200516s, 200840s and 202299
202258	12153	Bed Hinge Connection (2)
200570g	12311	" " " Screw (4)
203329	13401	" " Slide (back)
203301	13401	" " (front)
213710	11635	Bobbin
203210	12312	" " Case Base with 202056, 20321f to 203213 and 203210
203211	12312	Bobbin Case Base Latch
202056	—	" " " Pin
203212	12312	" " " Plunger
203213	12312	" " " Spring
203209	12312	" " " Cap with 200984c, 203214, 203215 and two 200594e
203214	12312	Bobbin Case Tension Spring
200984c	12312	" " " " Regulating Screw

Parts for Machine No. 72w19

No.	Plate	Name
200594c	12312	Bobbin Case Tension Spring Screw
203215	12312	" " Thread Guide
200594c	12312	" " " Screw
203216	12312	" " Washer (cloth)
203217	12312	Bobbin Case complete, Nos. 203209 and 203210
213945	11636	Face Plate with 200355H, 203751, 207069, two each 200368H, 202090, 204281 and three 200397H
200053c	12311	Face Plate Screw
203751	13423	" " Thread Guide
200397H	13404	" " " " Set Screw
213946	11636	Face Plate complete, Nos. 200098r, 200318s, 202108, 213213, 213214, 213267, 213935, 213941 to 213945, 213866, 219867, 225604, 228026, two each 200089b, 200290c, 203753 and 204059
213789	11090	Feed Bar with 204189
213765	—	" " " " 213789 with 200075s, 200214s, 201525s, 201535s and 204200
200214s	13402	Feed Bar Hinge Screw
201525s	13402	" " " " Nut
214424	13423	" " " Spring
204189	11635	" " " Hook
212827	13413	" " " Dog
200106z	12311	" " " Screw (2)
200075s	11090	" " Support Screw
201535s	11090	" " " " Nut
206206	13401	" " Driving Cam and Gear, 54 teeth, with two 200383c
206609	—	Feed Driving Cam and Gear Driving Gear, 18 teeth
213218	11090	Feed Driving Cam and Gear Driving Gear 206609 with two 200348c
200348c	11090	Feed Driving Cam and Gear Driving Gear Set Screw
201816	12307	Feed Driving Cam and Gear Roller
201850	11090	" " " " " "
200320c	11635	Feed Driving Cam and Gear Roller Stud
201517s	11090	Feed Driving Cam and Gear Roller Stud Nut
200333c	12311	Feed Driving Cam and Gear Set Screw
212222	11097	Feed Driving Cam and Gear Shaft
212240	13401	" " " " Bracket

No.	Plate	Name
200036E	11090	Feed Driving Cam and Gear Shaft Bracket Screw (3)
230748	—	Feed Driving Cam and Gear Shaft Bracket Screw Washer (3)
213172	11636	Feed Driving Rock Shaft
213167	11636	" " " 213172
202305	12307	Feed Driving Rock Shaft Center (2)
200043C	12311	" " " " Set Screw (2)
204193	13401	Feed Driving Rock Shaft Connection with 200688C and 201525E ..
200002E	13402	Feed Driving Rock Shaft Connection Hinge Screw
201522E	13402	Feed Driving Rock Shaft Connection Hinge Screw Nut
204200	11635	Feed Driving Rock Shaft Crank with 204189 (on left side) and two 200383C
200383C	12311	Feed Driving Rock Shaft Crank Set Screw
213188	13411	Feed Driving Segment Lever with 213391 and 225526
215700	11635	Feed Driving Segment Lever Clamp with 200031E
215702	—	Feed Driving Segment Lever Clamp 215700 with 215701
215701	11635	Feed Driving Segment Lever Clamp Block
200031E	12311	Feed Driving Segment Lever Clamp Pinch Screw
200668C	13402	Feed Driving Segment Lever Clamp Screw Stud
201525E	13402	Feed Driving Segment Lever Clamp Screw Stud Nut
203741	—	Feed Driving Segment Lever Crank with two 200363C
213246	11097	Feed Driving Segment Lever Crank 203741 with 201517E and 201850 ..
200363C	11635	Feed Driving Segment Lever Crank Set Screw
*213391	11635	Feed Driving Segment Lever Shaft
225236	13423	" " " " " "
213809	11101	Pin
204196	12307	Feed Driving Segment Lever Shaft Sleeve (split) (left)
2000430E	12311	Feed Driving Segment Lever Shaft Sleeve Set Screw (2)

No.	Plate	Name
201524E	13404	Feed Driving Segment Lever Shaft Sleeve Set Screw Nut (2)
213234	11097	Feed Lifting Cam with 204020 and two 200383C
200383C	12311	Feed Lifting Cam Set Screw
213796	—	" " " Rock Shaft
203321	13412	" " " " 213796 with 203238
202305	12307	Feed Lifting Rock Shaft Center (2)
2000430	12311	" " " " " Set Screw (2)
224717	13423	Feed Lifting Rock Shaft Lever with 200049E and 201807
204020	—	Feed Lifting Rock Shaft Lever Cushion (leather)
200049E	13402	Feed Lifting Rock Shaft Lever Pinch Screw
201822	—	Feed Lifting Rock Shaft Lever Roller
201807	11099	Feed Lifting Rock Shaft Lever Roller 201822 with 200261E
200261E	13410	Feed Lifting Rock Shaft Lever Roller Screw Stud
202276	12308	Feed Lifting Rock Shaft Slide Block
203238	12308	" " " " " " " " 202276 with 200243E and 201531E
200243E	13402	Feed Lifting Rock Shaft Slide Block Hinge Screw
201531E	12308	Feed Lifting Rock Shaft Slide Block Hinge Screw Nut
204206	13402	Feed Regulating Handle
204713	—	" " " " 204206 with 200098E, 202622, 204208, 204209, 204213, 204714 and 204925
204208	12307	Feed Regulating Handle Adjustable Stop
200098E	12307	Feed Regulating Handle Adjustable Stop Screw
204925	13402	Feed Regulating Handle Adjustable Stop Screw Washer
204209	12307	Feed Regulating Handle Position Pin
204714	13402	Feed Regulating Handle Shaft
204211	13402	" " " " " Crank with 200098E
204212	12307	Feed Regulating Handle Shaft Crank Link
200271E	12311	Feed Regulating Handle Shaft Crank Link Hinge Screw (lower)

No.	Plate	Name
202277	—	Needle Bar Connecting Stud On Packing (wick)
200072c	12308	Needle Bar Connecting Stud Pinch Screw
221480	13402	Needle Bar Guide with 200086c ..
200086c	12308	" " " Pinch Screw ...
213256	11099	" " Thread Guide
234715	13423	" Holder (left) with two 200117r
234716	13423	Needle Holder (right) with two 200117r
213236	11099	Needle Holder Bracket
213398	—	" " 213236 with 234715, 234716, two each 200797c, 201183r, 201537H and 225604
201206r	13410	Needle Holder Bracket Screw
201183r	13423	" " Cap Screw
200797c	11099	" " Stud
201537H	12319	" " " Nut
225604	13402	" " " Washer
200117r	11097	" Set Screw
221472	13411	" Vibrating Cam and Gear, 48 teeth
221475	—	Needle Vibrating Cam and Gear 221472 with 200062H and 213203..
200062H	12311	Needle Vibrating Cam and Gear Adjusting Screw
221470	13404	Needle Vibrating Cam and Gear Driving Gear, 16 teeth, with two 200383c
200383c	12311	Needle Vibrating Cam and Gear Driving Gear Set Screw
213802	11098	Needle Vibrating Cam and Gear Segment Lever with 201809, 204928 and 215691
234706	—	Needle Vibrating Cam and Gear Segment Lever Bushing
204922	11099	Needle Vibrating Cam and Gear Segment Lever Connecting Link (lower or upper)
204841	—	Needle Vibrating Cam and Gear Segment Lever Connecting Link 204922 with 204923
204923	11642	Needle Vibrating Cam and Gear Segment Lever Connecting Link Bushing
200110s	13404	Needle Vibrating Cam and Gear Segment Lever Connecting Link Screw

No.	Plate	Name
204924	13404	Needle Vibrating Cam and Gear Segment Lever Connecting Link Screw Washer
213241	11098	Needle Vibrating Cam and Gear Segment Lever Connection (lower) with 214005
213242	11098	Needle Vibrating Cam and Gear Segment Lever Connection (upper) with 214005
213243	11098	Needle Vibrating Cam and Gear Segment Lever Connection Bracket
213277	—	Needle Vibrating Cam and Gear Segment Lever Connection Bracket 213243 with 213241, 213242, two each 201275d, 204841, 204924, 213265 and four 200110s..
200571H	11090	Needle Vibrating Cam and Gear Segment Lever Connection Bracket Screw (lower)
200574E	11642	Needle Vibrating Cam and Gear Segment Lever Connection Bracket Screw (upper)
200791E	13404	Needle Vibrating Cam and Gear Segment Lever Connection Screw Stud Slide (2)
228026	10884	Needle Vibrating Cam and Gear Segment Lever Connection Screw Stud Slide Washer (2) ..
201581E	13404	Needle Vibrating Cam and Gear Segment Lever Connection Screw Stud Slide Washer (2) ..
213265	11100	Needle Vibrating Cam and Gear Segment Lever Connection Slide Block
201275d	13410	Needle Vibrating Cam and Gear Segment Lever Connection Slide Block Screw
204506	11100	Needle Vibrating Cam and Gear Segment Lever Connection Stop Block
200135E	11642	Needle Vibrating Cam and Gear Segment Lever Connection Stop Block Screw
200099	11100	Needle Vibrating Cam and Gear Segment Lever Connection Stop Block Screw Washer

No.	Plate	Name
206008	—	Needle Vibrating Cam and Gear Segment Lever Connection Stop Block complete, No. 200135E, 206505 and 225908 (2)
*214005	—	Needle Vibrating Cam and Gear Segment Lever Connection Stud with 204020
201816	12307	Needle Vibrating Cam and Gear Segment Lever Roller
201809	13404	Needle Vibrating Cam and Gear Segment Lever Roller 201816 with 202556
202556	—	Needle Vibrating Cam and Gear Segment Lever Roller Stud
*204928	—	Needle Vibrating Cam and Gear Segment Lever Shaft
202574	11635	Needle Vibrating Cam and Gear Segment Lever Shaft Collar with 200380C
200380C	12319	Needle Vibrating Cam and Gear Segment Lever Shaft Collar Set Screw
215691	11642	Needle Vibrating Cam and Gear Segment Lever Shaft Position Pin
213203	13412	Needle Vibrating Cam and Gear Stud
201501D	13404	Needle Vibrating Cam and Gear Stud Nut
200343C	13404	Needle Vibrating Cam and Gear Stud Set Screw
213240	11100	Needle Vibrating Lever (2)
213250	11100	" " Bearing (left)
234704	11100	Needle Vibrating Lever Bearing (right)
204020	—	Needle Vibrating Lever Friction (leather)
200117F	11097	Needle Vibrating Lever Set Screw
213826	13413	Piercer
213260	13411	" Bar
214003	—	" " 213260 with 213262 and 221481
221481	13404	Piercer Bar Bushing (lower)
200352C	11635	" " " Set Screw
213262	11100	Piercer Bar Bushing (upper)
200352C	11635	" " " Set Screw

No.	Plate	Name
213248	11100	Piercer Bar Driving Cam with two 200382C
213258	11100	Piercer Bar Driving Cam Connection with 200057H and 200066D
213247	11642	Piercer Bar Driving Cam Connection 213258 with 200128E, 213248 and 213740
221461	11642	Piercer Bar Driving Cam Connection Crank with 200070C, 200740C and 201520H
200740C	11101	Piercer Bar Driving Cam Connection Crank Ball Screw
201520H	11101	Piercer Bar Driving Cam Connection Crank Ball Screw Nut
200070C	11642	Piercer Bar Driving Cam Connection Crank Pinch Screw
200057H	13404	Piercer Bar Driving Cam Connection Pinch Screw
200046D	11642	Piercer Bar Driving Cam Connection Pinch Screw
213740	11101	Piercer Bar Driving Cam Retaining Washer
200128E	11642	Piercer Bar Driving Cam Retaining Washer Screw
200342C	12311	Piercer Bar Driving Cam Set Screw
213249	11101	" " Lifting Bracket with two 201052C
201052C	13423	Piercer Bar Lifting Bracket Set Screw
213304	13411	Piercer Bar Lifting Rock Shaft
215720	11642	" " " "
201354C	13410	Bushing (2)
201524E	13404	Piercer Bar Lifting Rock Shaft Bushing Set Screw (2)
200107	11635	Piercer Bar Lifting Rock Shaft Bushing Set Screw Nut (2)
200113F	12308	Piercer Bar Lifting Rock Shaft Collar with 200113F
200113F	—	Piercer Bar Lifting Rock Shaft Collar Set Screw
213248	11098	Piercer Bar Lifting Rock Shaft Crank with 201812
213248	11098	Piercer Bar Lifting Rock Shaft Crank 213738 with 203339 and 213804
213248	—	Piercer Bar Lifting Rock Shaft Crank 213255 with 213249
213248	11642	Piercer Bar Lifting Rock Shaft Crank Position Pin

No.	Plate	Name
201812	11642	Piercer Bar Lifting Rock Shaft
		Crank Roller and Stud
213253	11101	Piercer Holder with 200117r
200076D	11642	" " Screw
200117F	11097	" Set Screw
213791	13411	Presser Bar (hollow)
204252	12308	" " Lifter
200550C	12311	" " Hinge Screw ...
202179	11643	" " Lifting Bracket with 200387c
204254	12307	Presser Bar Lifting Bracket Position Guide
200382C	12311	Presser Bar Lifting Bracket Position Guide Set Screw
200387C	11643	Presser Bar Lifting Bracket Set Screw
204327	—	Presser Bar Packing Washer (felt)
200504E	13404	" " Screw Bushing (lower)
204255	13404	" " Spring
200491B	12344	" " Thumb Screw (pressure regulating)
200436F	13404	Presser Foot Adjusting Screw
200086F	12308	" " " Clamp Screw
221479	13404	Presser Foot Hinge Pin
229635	13404	" " " Stud
200397H	13404	" " " Set Screw
229705	13407	" " Plate (left)
229707	13407	" " " (right)
206653	14214	" " Shank (left) with 200086F, 200397H and 200436F ..
229775	14214	Presser Foot Shank 206653 with 221479 and 229706
229796	13407	Presser Foot Shank (right) with 200086F
229776	14214	Presser Foot Shank 229796 with 221479 and 229707
200086F	12308	Presser Foot Shank (right) Set Screw
229674	13407	Presser Foot Spring
202737	13404	" " " Collar with 200380C
200380C	12319	Presser Foot Spring Collar Set Screw
229711	14214	Presser Foot (hinged) (narrow) complete, Nos. 229685, 229775 and 229776
202068	12153	Spool Holder Base
204551	11636	" " " Bracket (for two spools)

No.	Plate	Name
200257D	13404	Spool Holder Base Bracket Screw
204552	11636	Spool Holder Base Bracket complete, Nos. 204551, two each 200575H and 204297
200575H	12311	Spool Holder Base Screw
204296	12153	" " Wire
200079H	12311	" " " Hinge Screw
204297	12153	Spool Holder complete, Nos. 200079H, 202068 and 204296
212320	—	Take-up Cam with 200335C and 200430C
202348	13411	Take-up Cam 212920 with 200383C, 200658C and 201519E
203172	12307	Take-up Cam Friction Washer ...
200430C	12311	" " " Position Screw
200335C	12311	" " " " Check Screw
200335C	12311	Take-up Cam Set Screw
203211	13404	" Lever
221454	—	" " 203311 with 204263 ..
204263	13404	" " Bearing with 204264 ..
204264	11643	" " " Position Pin ..
200042F	12311	" " " Screw
201516	12307	" " Roller
203212	13404	Take-up Lever complete, Nos. 200042F, 201816 and 221454
	11643	Tension Disc
	11643	" " Position Pin
	11101	" Release Cam
	13413	" " " Screw
	13423	" " " Stop Pin
	13413	" " Lever
	13413	" " " Screw
	13413	" " " Spring
	13413	" " " " Screw ..
	11643	" Plunger
	13423	" " Slide
	13423	" " " Spring
	13428	" Spring
	11643	" Stud
	13404	" " Set Screw
	10891	" Thumb Nut
	11643	" Washer
	13428	Tension complete, Nos. 13710, 200632B, 201572B, 202075, 204271 and two 202402
	11644	Thread Controller Bracket

20 Parts for Machine No. 72w19

No.	Plate	Name
213935	—	Thread Controller Bracket 213934 with 200152H, 213937 to 213939, two each 200315H, 202092, 213936 and four 213940
202108	13404	Thread Controller Bracket Position Pin
200098F	12307	Thread Controller Bracket Screw..
213936	11644	" " Plate
202098	11644	" " " Roller
213937	11644	" " " Guard (back)
213938	11644	" " " (front)
213939	11644	" " " Clamp
200152H	11644	" " " " "
Screw		
213940	11644	Thread Controller Roller Guard Clamp Screw Washer
200315H	11644	Thread Controller Roller Screw ..
219866	11644	" " " Spring (back)
219867	11644	" " " (front)
213942	11644	" " " " Adjusting Col- lar (back)
200089D	11635	Thread Controller Spring Adjusting Collar (back) Clamp Screw
225604	13402	Thread Controller Spring Adjusting Collar (back) Clamp Screw
Washer		
213941	11644	Thread Controller Spring Adjusting Collar (front) with 200397H
200397H	13404	Thread Controller Spring Adjusting Collar (front) Set Screw
213943	11644	Thread Controller Spring Stop (ad- justable)
200089D	11635	Thread Controller Spring Stop Screw
213944	11644	Thread Controller Spring Stud ...
200356H	12319	" " " " Set Screw
228026	10884	Thread Controller Spring Stud Washer
203313	13413	Thread Guide
204459	13413	" " (2)
204281	11643	" " Retainer Guide Wire
202091	11643	" " " Sleeve
202092	11643	" " " Spring (spiral)
204058	11643	" " " Stud
200363H	11643	" " " " Set Screw
204059	11643	Thread Retainer complete, No. 202091, 202092 and 204068

Parts for Machine No. 72w19

No.	Plate	Name
212826	13413	Throat Plate with 212863 and two 200687D
200161D	12319	Throat Plate Clamp Screw
212863	13413	" " " Needle Guard
200687D	13413	" " " " Screw..
202042	12308	" " " Position Pin
200677H	12311	" " " Screw

MACHINE No. 72w20

Same as No. 72w19 with the following exceptions

No.	Plate	Name
234744	13428	Auxiliary Piercer, in place of 234739
234756	13426	Feed Dog, in place of 212827
234767	—	Needle Bar 213244 with 201206F, 213256 and 234765, in place of 213387
234764	13423	Needle Holder Bracket, in place of 213236
234765	—	Needle Holder Bracket 234764 with 234715, 234716, 234766, two each 200172H, 200797C, 201183F, 201537H and 225604, in place of 213398 ..
234766	13423	Needle Holder Thread Guide
200172H	13423	" " " Screw
234768	13424	" " " Vibrating Cam and Gear, 48 teeth, in place of 231472
234769	—	Needle Vibrating Cam and Gear 234768 with 200062H and 213203, in place of 221475
213388	13412	Needle Vibrating Cam and Gear Segment Lever Connection (low- er) with 214005, in place of 213241
234752	13424	Needle Vibrating Cam and Gear Segment Lever Connection (up- per) with 214005, in place of 213242
234753	—	Needle Vibrating Cam and Gear Segment Lever Connection Bracket 213243 with 213388, 234752, two each 201275D, 204841, 204924, 213265 and four 200110a, in place of 213277
234754	13423	Piercer, in place of 213826
234757	—	Presser Foot Plate (left), in place of 229706
234770	—	Presser Foot Plate (right), in place of 229707
234759	—	Presser Foot Shank (left) with 200086F, 200397H and 200436F, in place of 206653
234760	13426	Presser Foot Shank 234759 with 221479 and 234757, in place of 229775

No.	Plate	Name
234761	—	Presser Foot Shank (right) with 200086F, in place of 229796
234771	13426	Presser Foot Shank 234761 with 221479 and 234770, in place of 229776
234772	13426	Presser Foot (hinged) complete, Nos. 229685, 234760 and 234771, in place of 229711
234755	13426	Throat Plate, in place of 212826 ..

FOR MACHINE No. 72w19

Swing Automatic, Right Hand

KNEE LIFTER

227781	11659	Knee Lifter Rock Lever with 200529c and 200529c
227782	—	Knee Lifter Rock Lever 227781 with two each 202451 and 202452
227783	11659	Knee Lifter Rock Lever 227782 with 202395 and 227728
22781	11659	Knee Lifter Rock Lever Knee Plate with 200526c
22785	—	Knee Lifter Rock Lever Knee Plate 202453 with 202455
22785	11659	Knee Lifter Rock Lever Knee Plate Arm (short)
22785	12319	Knee Lifter Rock Lever Knee Plate Arm Set Screw
22786	12319	Knee Lifter Rock Lever Knee Plate Set Screw
22787	11659	Knee Lifter Rock Lever Lug with two wood screws $\frac{3}{8}$ in., No. 12H
22788	12319	Knee Lifter Rock Lever Lug Hinge Pin
22789	11659	Knee Lifter Rock Lever Rod, 3 in. long, with 227729
22790	—	Knee Lifter Rock Lever Rod Cap or Oil Guard
22791	12319	Knee Lifter Rock Lever Rod Set Screw

(Other Knee Lifter Parts are listed with Parts of machine head)

FOR MACHINE No. 72w20

Same as Machine No. 72w19 with the following exceptions:

No.	Plate	Name
234744	13428	Auxiliary Piercer, in place of 234739
234754	13423	Piercer, in place of 213825
(213826	Piercer, not used)	

PRESSER FEET

FOR MACHINE No. 72w19

200436F	13404	Presser Foot Adjusting Screw	
200086F	12308	" " " " Clamp, Screw	
221479	13404	Presser Foot Hinge Pin	
229685	13404	" " " Stud	
200397H	13404	" " " Set Screw	
229706	13407	" " Plate (left)	
229707	13407	" " " (right)	
206653	14214	" " Shank (left) with 200086F, 200397H and 200436F	
229775	14214	Presser Foot Shank 206653 with 221479 and 229706	
229796	13407	Presser Foot Shank (right) with 200086F	
229776	14214	Presser Foot Shank 229796 with 221479 and 229707	
200086F	12308	Presser Foot Shank (right) Set Screw	
229711	14214	Presser Foot (hinged) (narrow) complete, Nos. 229685, 229775 and 229776	
200436F	13404	Presser Foot Adjusting Screw	
200086F	12308	" " " " Clamp Screw	
221479	13404	Presser Foot Hinge Pin	
229685	13404	" " " Stud	

No.	Plate	Name
200397H	13404	Presser Foot Hinge Stud Set Screw
229706	13407	" " Plate (left)
229835	—	" " (right)
229672	—	" " Shank (left) with 200086F, 200397H and 200436F
229772	—	Presser Foot Shank 229672 with 221479 and 229706
229796	13407	Presser Foot Shank (right) with 200086F
229836	—	Presser Foot Shank 229796 with 221479 and 229835
200086F	12308	Presser Foot Shank (right) Set Screw
229837	13407	Presser Foot (hinged) complete, Nos. 229685, 229772 and 229836

CORD HOLDER

11098	Cord Holder
11097	" " Screw

HEMMERS

No. Name

230192 11649 Hemmer on Shank, for hems from

$\frac{3}{8}$ to $\frac{1}{2}$ inch

Note: State width required on order.

HEMMER (REVERSE)

230190 11649 Hemmer on Shank, for hems from

$\frac{3}{8}$ to $\frac{1}{2}$ inch

Note: State width required on order.

HEMMER

(Right Hand)

Folds $\frac{3}{8}$ in. Hem

230524	14606	Base Plate with 225706
225706	13410	" " Position Pin
200246B	13410	" " Screw
201525E	13402	" " Nut
225708	13410	" " Spring
230713	11650	Folder on Shank
200187B	13410	" " " Screw
230484	13410	" " " Washer
230714	11651	Tongue with two 200133B
200133B	13410	" " Screw
230711	11652	Hemmer complete, Nos. 200246B,

201525E, 225708, 230484, 230524,
230713, 230714 and two 200187B.

HEMMER

(Right Hand)

Folds $\frac{3}{8}$ in. Hem

230524	14606	Base Plate with 225706
225706	13410	" " Position Pin
200246B	13410	" " Screw
201525E	13402	" " Nut
225708	13410	" " Spring
230715	11650	Folder on Shank
200187B	13410	" " " Screw
230484	13410	" " " Washer
230716	11651	Tongue with two 200103D
200103D	13410	" " Screw
230712	11652	Hemmer complete, Nos. 200246B,

201525E, 225708, 230484, 230524,
230715, 230716 and two 200187B.

Hemmers

HEMMER

(Right Hand) (Small Opening)

Folds $\frac{3}{8}$, $\frac{1}{2}$ and $\frac{1}{4}$ in. Hems

Note: State width of hem required.

No.	Plate	Name
230524	14606	Base Plate with 225706
225706	13410	" " Position Pin
200246B	13410	" " Screw
201525E	13402	" " Nut
225708	13410	" " Spring
230512	14608	Folder on Shank
200187B	13410	" " " Screw
230484	13410	" " " Washer
230513	14608	Tongue with two 200133B
200133B	13410	" " Screw
230515	14609	Hemmer complete, Nos. 200246B,

201525E, 225708, 230484, 230524,
230532, 230533 and two 200187B.

HEMMER

(Right Hand) (Large Opening)

Folds $\frac{3}{8}$, $\frac{1}{2}$ and $\frac{1}{4}$ in. Hems

Note: State width of hem required.

230524	13425	Base Plate
225706	13410	" " Screw
201525E	13402	" " Nut
225708	13410	" " Spring
230512	13425	Folder on Shank
200187B	13410	" " " Screw
230484	13410	" " " Washer
230513	13425	Tongue with two 200164B
200164B	13410	" " Screw
230515	—	Hemmer complete, Nos. 200246B,

201525E, 225708, 230484, 230898
to 230900 and two 200187B.

HEMMER

(Right Hand)

Folds Hems from $\frac{1}{8}$ to $2\frac{1}{2}$ in. in steps of $\frac{1}{8}$ inch

Note: State width of hem required.

14606	Base Plate with 225706
13410	" " Position Pin
13410	" " Screw
13402	" " Nut

No.	Plate	Name
225708	13410	Base Plate Spring
230540	11650	Folder on Shank
200187B	13410	" " " Screw
230484	13410	" " " Washer
230539	11651	Tongue with two 200103D
200103D	13410	" Screw
230542	14609	Hemmer complete, Nos. 200246B, 201525E, 225708, 230484, 230524, 230539, 230540 and two 200187B...

HEMMER (REVERSE)

(Right Hand)

Folds Hems from $\frac{1}{4}$ to $2\frac{1}{2}$ in., in steps of $\frac{1}{8}$ inch

Note: State width of hem required.

230756	11651	Base Plate with 225706
225706	13410	" " Position Pin
200246B	13410	" " Screw
201525E	13402	" " " Nut
225708	13410	" " Spring
230537	14608	Folder on Shank
200187B	13410	" " " Screw
230484	13410	" " " Washer
230536	14608	Tongue with two 200103D
200103D	13410	" Screw
230538	11652	Hemmer (reverse) complete, Nos. 200246B, 201525E, 225708, 230484, 230536, 230537, 230756 and two 200187B

HEMMER (ADJUSTABLE)

(Right Hand)

Folds Hems from $\frac{1}{4}$ to $2\frac{1}{2}$ inches

230524	14606	Base Plate with 225706
225706	13410	" " Position Pin
200246B	13410	" " Screw
201525E	13402	" " " Nut
225708	13410	" " Spring
230519	14606	Bracket (lower) with two 200078D
200158B	13410	" " " Screw
230484	13410	" " " Washer
230521	14606	" (upper) with 200462B and two 200160B
200078D	12307	Bracket (upper) Screw
230518	14606	Folder Arm and Guard (left)
200460B	13410	" " " Screw
230520	14606	" and Arm (right)

No.	Plate	Name
200462B	13410	Folder and Arm (right) Adjustable Thumb Screw
226163	13410	Folder and Arm (right) Adjustable Thumb Screw Washer
230523	14606	Tongue (left) with two 200164B ..
200164B	13410	" " Screw
230522	14606	" (right) with two 200164B
200164B	13410	" " Screw
230525	14609	Hemmer (adjustable) complete, Nos. 200246B, 201525E, 225708, 226163, 230484, 230518 to 230524 and two 200158B

HEMMER (REVERSE) (ADJUSTABLE)

(Right Hand)

Folds Hems from $\frac{1}{4}$ to $2\frac{1}{2}$ inches

230529	14607	Base Plate with 225706
225706	13410	" " Position Pin
200246B	13410	" " Screw
201525E	13402	" " " Nut
225708	13410	" " Spring
230528	14607	Folder Arm and Guard (left) with two 200155F
200187B	13410	Folder Arm and Guard (left) Screw ..
230484	13410	" " " "
230526	14607	Washer
230526	14607	Folder and Arm (right) with two 200155F
200469B	13410	Folder and Arm (right) Adjustable Thumb Screw
226163	13410	Folder and Arm (right) Adjustable Thumb Screw Washer
230530	14607	Tongue (left)
230527	14607	" (right)
200155F	13410	" Screw
230531	14609	Hemmer (reverse) (adjustable) complete, Nos. 200246B, 200469B, 201525E, 225708, 226163, 230484, 230526 to 230530 and two 200187B.

HEMMER (ADJUSTABLE)

(Left Hand)

Folds Hems from $\frac{1}{4}$ to $2\frac{1}{2}$ inches

230516	14605	Base Plate with 225706
225706	13410	" " Position Pin
200246B	13410	" " Screw
201525E	13402	" " " Nut
225708	13410	" " Spring

Hammers

No.	Plate	Name
230515	14605	Bracket (lower) with two 200078D
200158B	13410	" " Screw
230484	13410	" " Washer
230514	14605	" (upper) with 200462s and two 200160B
200078D	12307	Bracket (upper) Screw
230510	14605	Folder Arm and Guard (right)
200160B	13410	" " " Screw
230511	14605	" and Arm (left)
200462B	13410	" " " Adjustable
226163	13410	Thumb Screw
		Folder and Arm (left) Adjustable
230512	14605	Thumb Screw Washer
200164B	13410	" " " Screw
230513	14605	" (right) with two 200164B
200164B	13410	" " Screw
230517	14609	Hammer (adjustable) (left hand) complete, Nos. 200246B, 201525E, 225708, 226163, 230484, 230510 to 230516 and two 200158B

BOX PLATER

(ADJUSTABLE)

230001	14526	Base Plate
230002	14526	" " Arm Bracket with two 200344C
200344C	14527	Base Plate Arm Bracket Adjusting Screw
200048B	14527	Base Plate Arm Bracket Screw
230003	14526	" " Cloth Guide (left)
230004	14526	" " " (right)
200169B	14527	" " " " Screw
200048B	14527	" " " " Screw
230005	14527	Folder Blade (left) (adjustable)
230006	14527	" " (right) (adjustable)
230007	14526	" " Plate
200844C	14527	" " Adjusting Screw
200653B	12311	" " " Screw

Box Platter

No.	Plate	Name
200169B	14527	Folder Blade Screw
230008	14527	Presser Foot
230009	14528	Space Gauge (left)
230010	14528	" " (right)
230011	14528	" " Adjustable Slide (left)
230012	—	" " " 230011 with 200176B, 200186B, 202603 and 230009
230013	14528	Space Gauge Adjustable Slide (right)
230014	14529	Space Gauge Adjustable Slide 230013 with 200176B, 200186B, 202603 and 230010
200186B	14527	Space Gauge Screw (long)
202603	14527	" " " " Washer
200176B	14527	" " " (short)
200472B	14527	" " " Thumb Screw
202603	14527	" " " " Washer
230015	14529	Box Platter (adjustable) complete, Nos. 200472B, 202603, 230001 to 230008, 230012, 230014, two 200053B, four 200169B and five 200048B

LAP SEAM FELLER

(ADJUSTABLE)

For Joining Lace to Cloth or Two Pieces of Cloth with Double Hemstitch		
230460	14581	Base Plate
20017B	13410	" " Screw
230158	14581	Folder on Shank (left)
200253	14581	" " " (right)
200170B	13410	" " Screw
200251	14581	Lap Seam Feller (adjustable) complete, Nos. 230258 to 230260 and two 200170B

PICOT EDGE CUTTING DEVICE

No.	Plate	Name
234719	13421	Blade (lower)
350124C	13427	" " Position Screw Stud
201634D	13427	" " " "
		Thumb Nut
202603	14527	Blade (lower) Position Screw Stud
		Washer
234720	13421	Blade (upper)
234721	13421	" Arm
234722	13421	" Bracket with 200036D
200036D	11090	" " Pinch Screw
234723	13421	" " Support
200082D	10881	" " Screw
234735	13421	" " Shim
234724	13421	" Hinge Stud
200162D	13427	" " Cap Screw
234725	13421	" Operating Connection
350125F	13427	" " Hinge Screw (lower)
201319C	13427	Blade Operating Connection Hinge Screw (upper)
234726	13421	Blade Operating Lever
350126C	13427	" " Screw
201706C	13427	" " " Nut
221486	13427	" Spring
234728	—	Picot Edge Cutting Device complete, Nos. 200162D, 201319C, 201634D, 201706C, 202603, 221486, 234719 to 234726, 350124C, 350125F, 350126C, two each 200082D and 234735
200436F	13404	Presser Foot Adjusting Screw
200086F	12308	" " " Clamp Screw
221479	13404	Presser Foot Hinge Pin
229685	13404	" " Stud
200397H	13404	" " Set Screw
234729	—	" Plate (left)
234730	—	" " (right)
234736	—	" Shank (left) with 200086F, 200397H and 200436F
234731	13427	Presser Foot Shank 234736 with 221479 and 234729
229796	13407	Presser Foot Shank (right) with 200086F

No.	Plate	Name
224732	13427	Presser Foot Shank 229796 with 221479 and 234730
224733	13427	Presser Foot (hinged) complete, Nos. 229685, 234731 and 234732
224734	—	Picot Edge Cutting Device and Presser Foot complete, Nos. 234728 and 234733

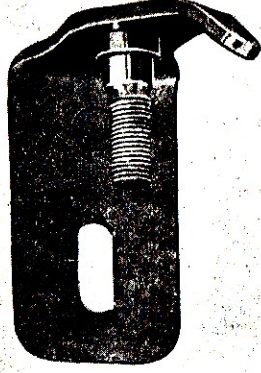
OBSOLETE PARTS

202470	12320	Bobbin Winder Base
202471	12320	" " Frame
202472	12319	" " Spring
202474	12320	" " Spindle
227522	12319	" " Stop Latch
202477	12319	" " " Thumb Lever
227523	12320	Bobbin Winder complete, Nos. 200056E, 200161D, 200221D, 201537H, 202470 to 202474, 202477, 202478, 227522, three 200299H and two round head wood screws 3 in., No. 12
202480	12320	Bobbin Winder Spool Holder Base with 200355H and 202484
202481	12320	Bobbin Winder Spool Holder Base Spool Pin
202482	12319	Bobbin Winder Spool Holder Tension Disc (lower or upper)
202483	12319	Bobbin Winder Spool Holder Tension Disc Spring (brass)
202484	12319	Bobbin Winder Spool Holder Tension Disc Thread Guide
202485	12320	Bobbin Winder Spool Holder complete, Nos. 200011E, 202480, 202481, 202483, two 202482 and one wood screw 1 in., No. 12

No.	Plate	Name	No.	Plate	Name
213290	11652	Face Plate with 200368H, 202087, 207069, two each 200368H, 200397H and 202090	229764	13408	Presser Foot Shank 20652 with 221479 and 229726, for 229727 ..
213266	11097	Face Plate Thread Guide	229727	13408	Presser Foot (hinged) complete, Nos. 206487, 207127, 229681 to 229684, 229763, 229764, two each 200057F, 201537E and 207125, to be used with Presser Bar 204251 ..
213291	11652	Face Plate complete, Nos. 200161D, 200303U, 200677H, 202088, 213213, 213214, 213231, 213266, 213267, 213290, two each 200290C, 201537H, 204059, 213872 and three 226604 ..	229731	13409	Presser Foot Plate (left) with 200468D and 213848, for 229791 ..
220634	—	Hemmer Base Plate with 225706 ..	229732	13409	Presser Foot Plate (right), for 229792 ..
208250	12308	Hook Driving Shaft Collar with two 200393C	229791	13409	Presser Foot Shank 207136 with 200175H, 2065979, 207140 and 229731, for 229733 ..
213239	11099	Needle Holder Stop Screw Washer ..	229792	13409	Presser Foot Shank 207137 with 200175H, 2065979, 207140 and 229732, for 229733 ..
213198	13410	" Vibrating Cam and Gear Driving Gear, 16 teeth, with two 200383C	213648	13409	Presser Foot (left) Strip Guide, for 229731 ..
215697	13411	Needle Vibrating Cam and Gear, 48 teeth	229733	13409	Presser Foot (hinged) (adjustable) complete, Nos. 207138, 229791, 229792, two each 200112H and 228026, to be used with Presser Bar 221468 ..
215698	—	Needle Vibrating Cam and Gear 215697 with 200062H and 213203 ..	229739	13409	Presser Foot (hinged) (adjustable) complete, Nos. 207138, 229787, 229788, two each 200112H and 228026, to be used with Presser Bar 221468 ..
234751	13424	Needle Vibrating Cam and Gear Segment Lever Connection (lower) with 21405	234703	13413	Tension Release Lever Stop
213811	13410	Piercer Bar Lifting Rock Shaft Bushing	213805	11101	Thread Controller Roller Guard
Nos. 229681 to 229684, for 229706 and 229727			213231	13410	Thread Controller and Spring complete, Nos. 202085 and 203745 ..
229681	14204	Presser Foot Bracket	203745	13423	Thread Controller complete, Nos. 200300C, 200581H, 202098, 204274, 204275, 204333 and 213805
229682	14204	" " Wheel Spring			
229683	14204	" " " Post			
229684	14204	" " " Washer			
229703	14204	" " Plate (left), for 229769 ..			
229704	14204	" " " (right), for 229795 ..			
206651	—	" " Shank (left) with 229949, for 229763 and 229769 ..			
229769	13407	Presser Foot Shank 206651 with 221479 and 229703, for 229705 ..			
206652	—	Presser Foot Shank (right) with 229949, for 229764 and 229795 ..			
229795	13407	Presser Foot Shank 206652 with 221479 and 229704, for 229705 ..			
229705	14204	Presser Foot (hinged) complete, Nos. 206487, 207127, 229681 to 229684, 229769, 229795, two each 200057F, 201537E and 207125, to be used with Presser Bar 204251 ..			
229755	13408	Presser Foot Plate (left), for 229763 ..			
229726	13408	" " " (right), for 229764 ..			
229763	13408	" " Shank 206651 with 221479 and 229725, for 229727 ..			

PLATE 10881—FULL SIZE

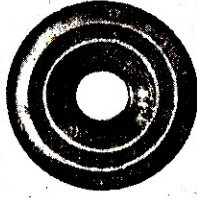
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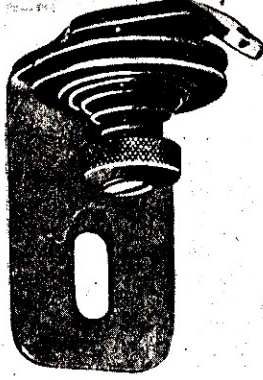
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2102



225462



202407



201499



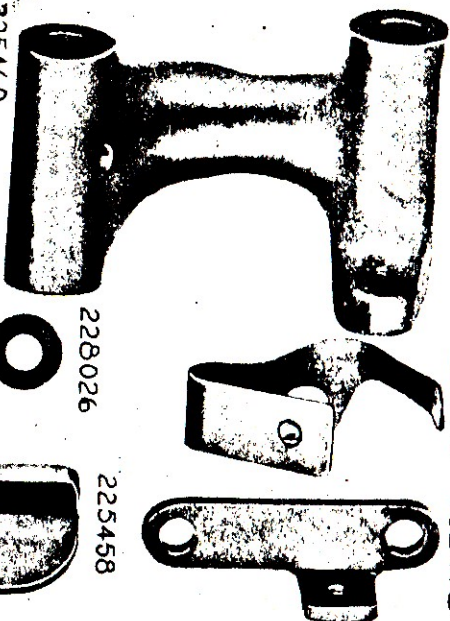
201572



PLATE 10884—FULL SIZE

225453

225444 202478



225460

225454

225438

225459

225456



225381



225455



PLATE 10885—ONE-FOURTH SIZE

225433

202473

225382

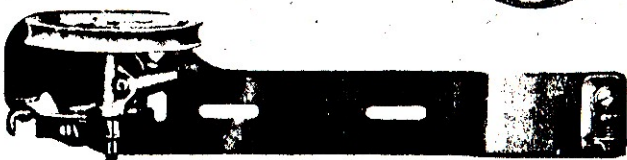


PLATE 11090—FULL SIZE

200571 200075 200348 201535



213789



201517



200036



201850



213218

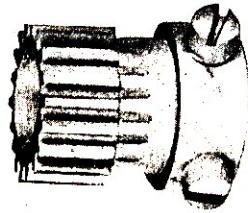
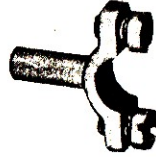
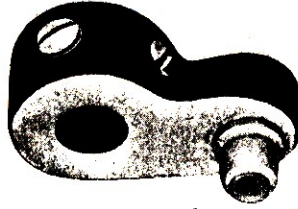


PLATE 11097—FULL SIZE

213261 200117 213266



213246



213233



213234



200809

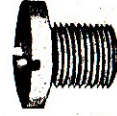


PLATE 11098—ONE-HALF SIZE

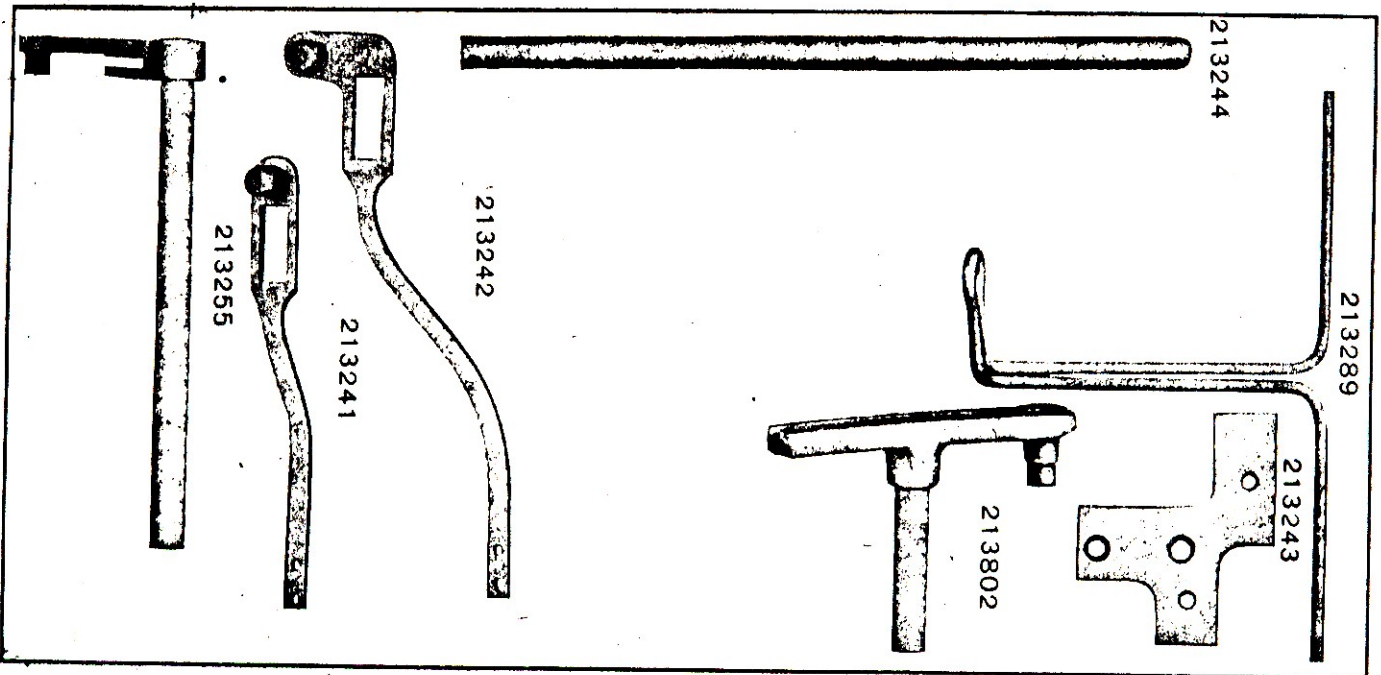


PLATE 11099—FULL SIZE

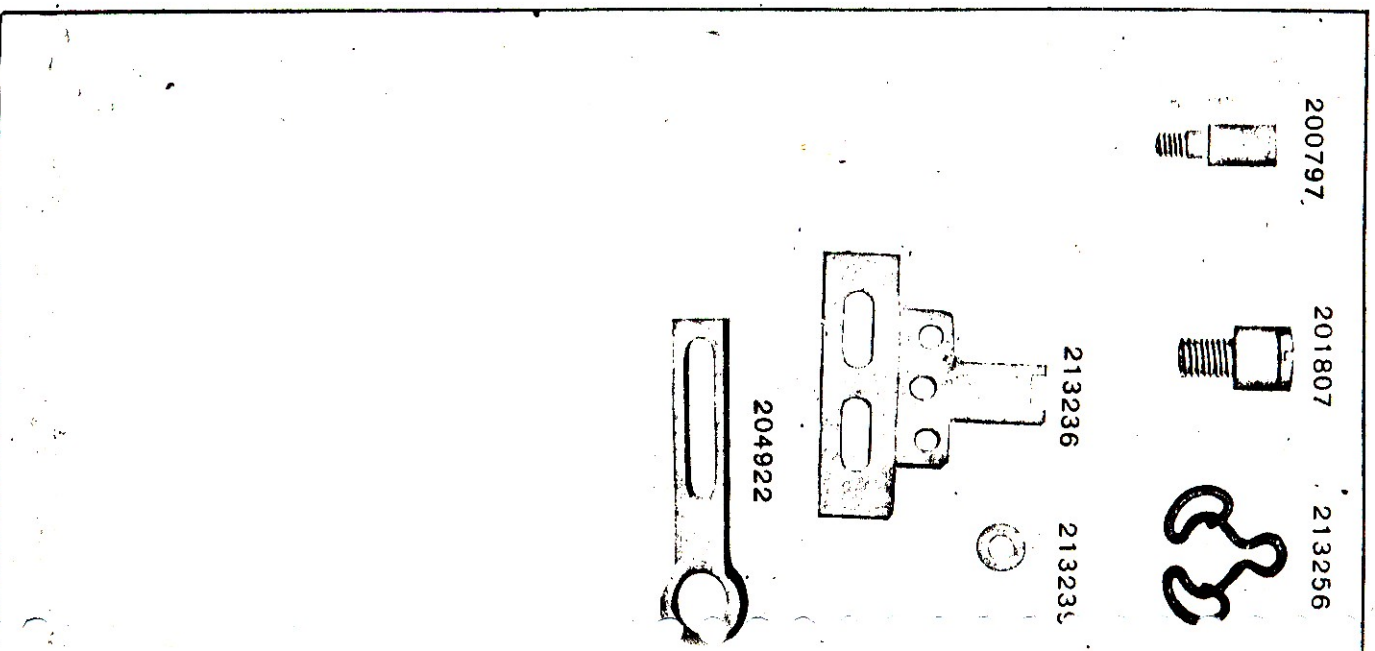


PLATE 11635 - FULL SIZE

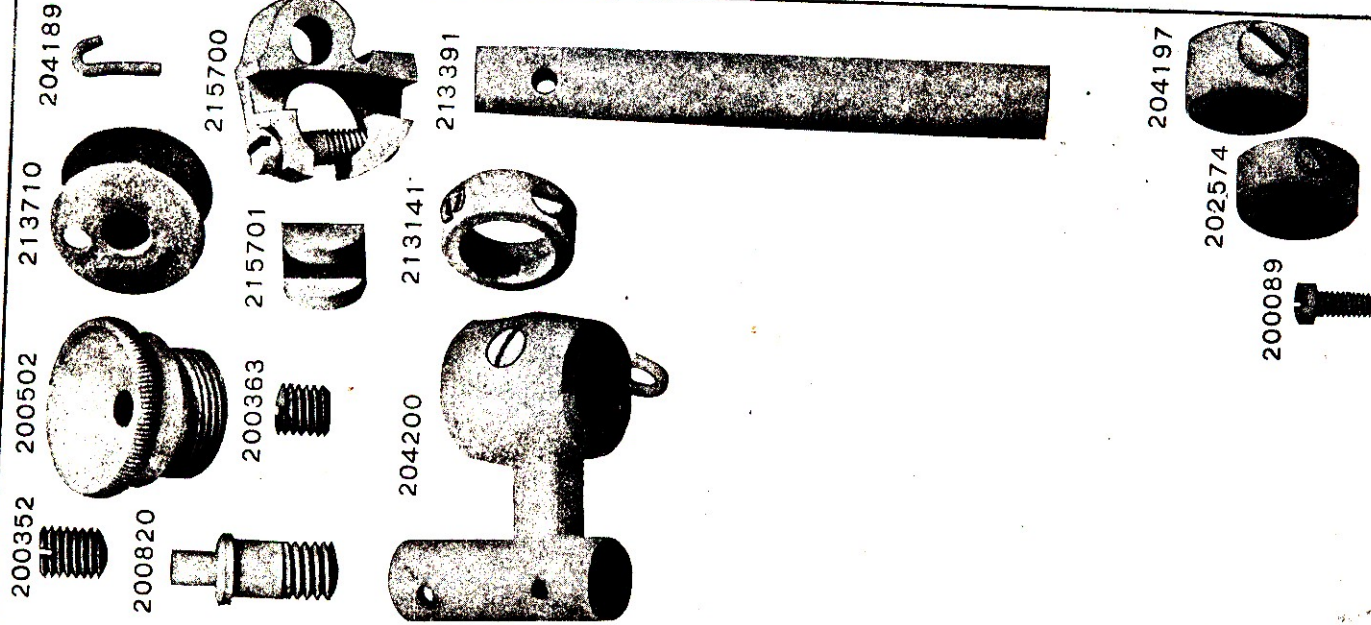


PLATE 11636 - ONE-FOURTH SIZE

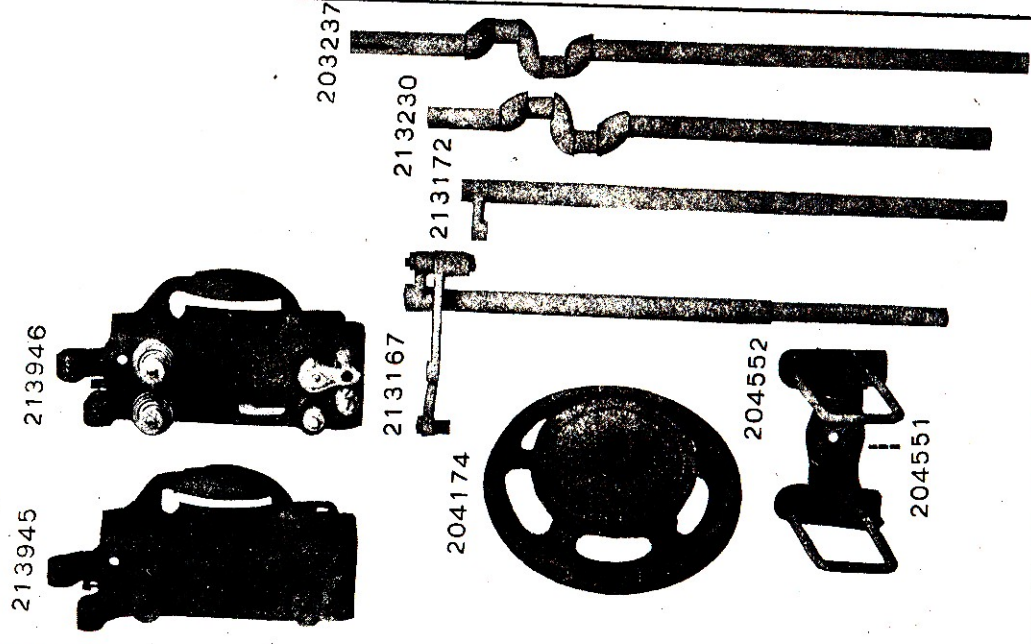


PLATE 11100—FULL SIZE

213265



200280



206505



213240

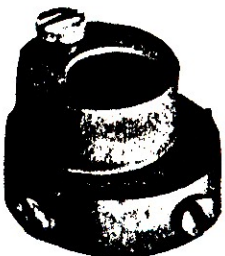
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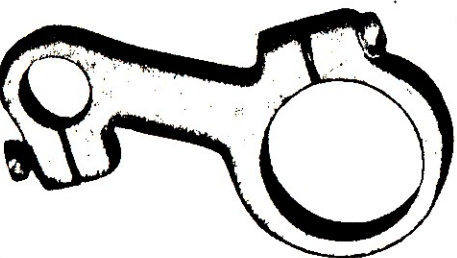
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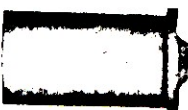
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213258



213262



213250

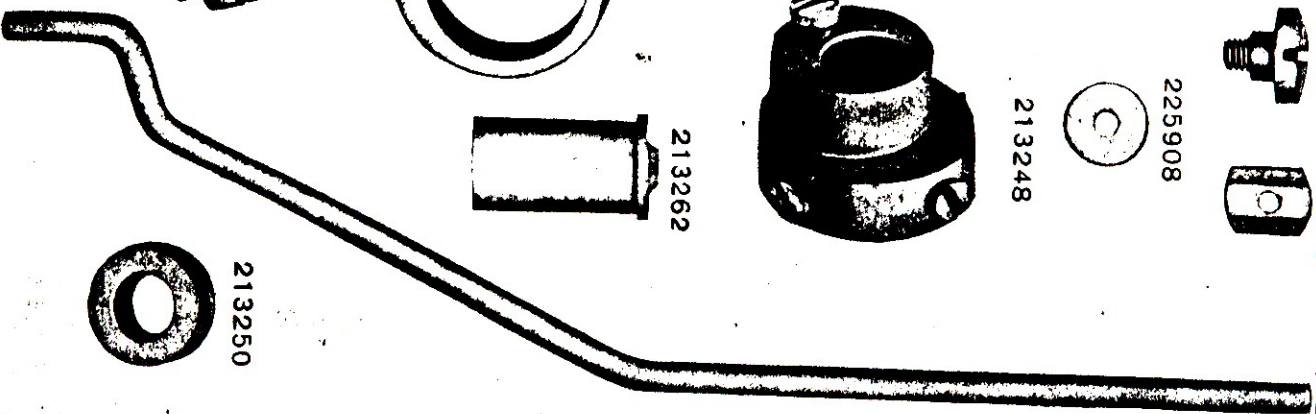
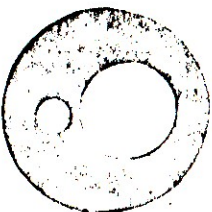


PLATE 11101—FULL SIZE

213740



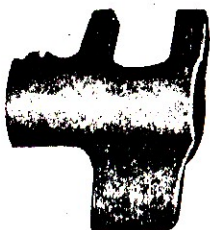
200740



201520



213249



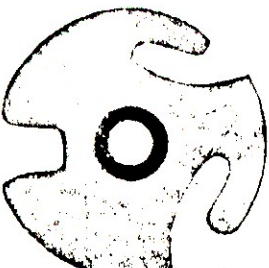
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213805

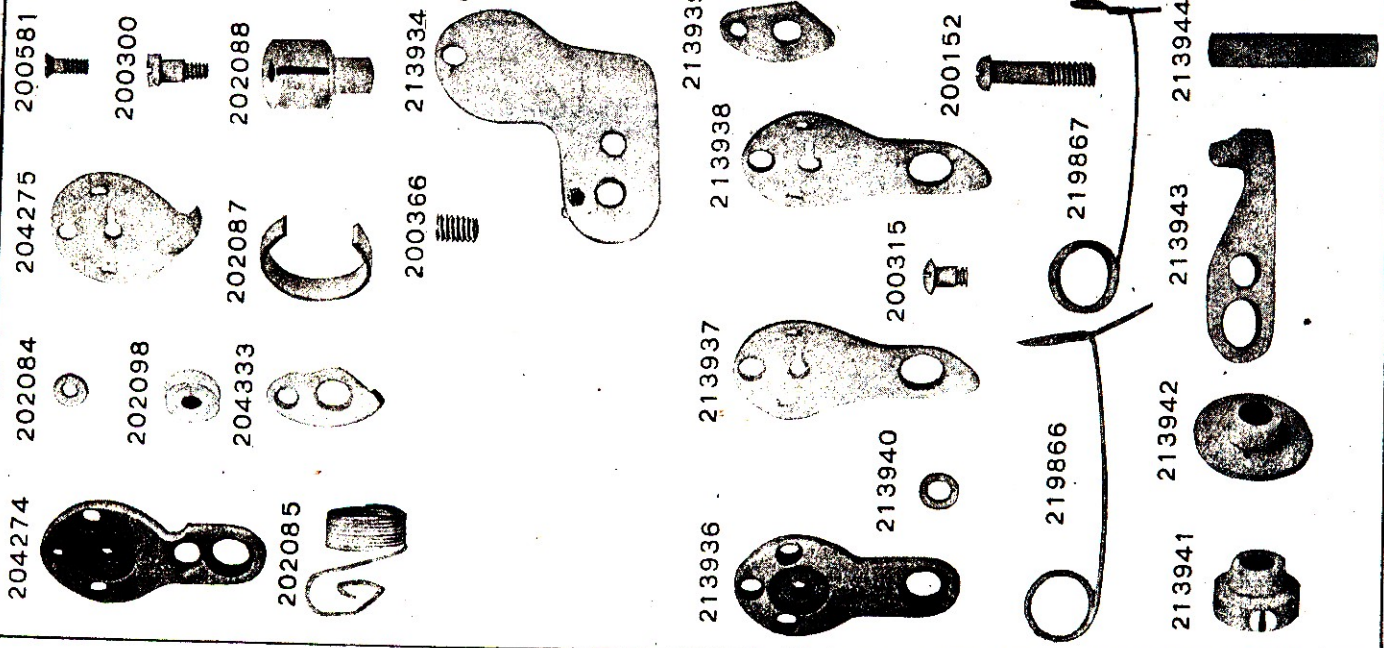


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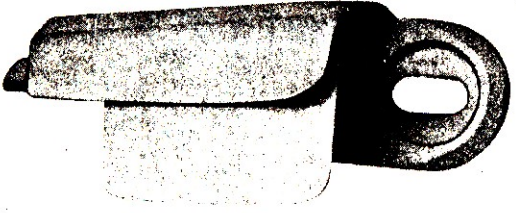


213809





230190



230192

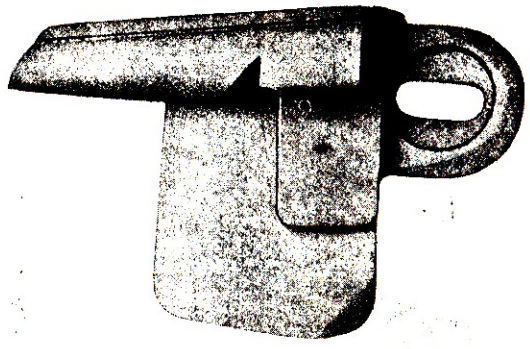


PLATE 11642 - FULL SIZE

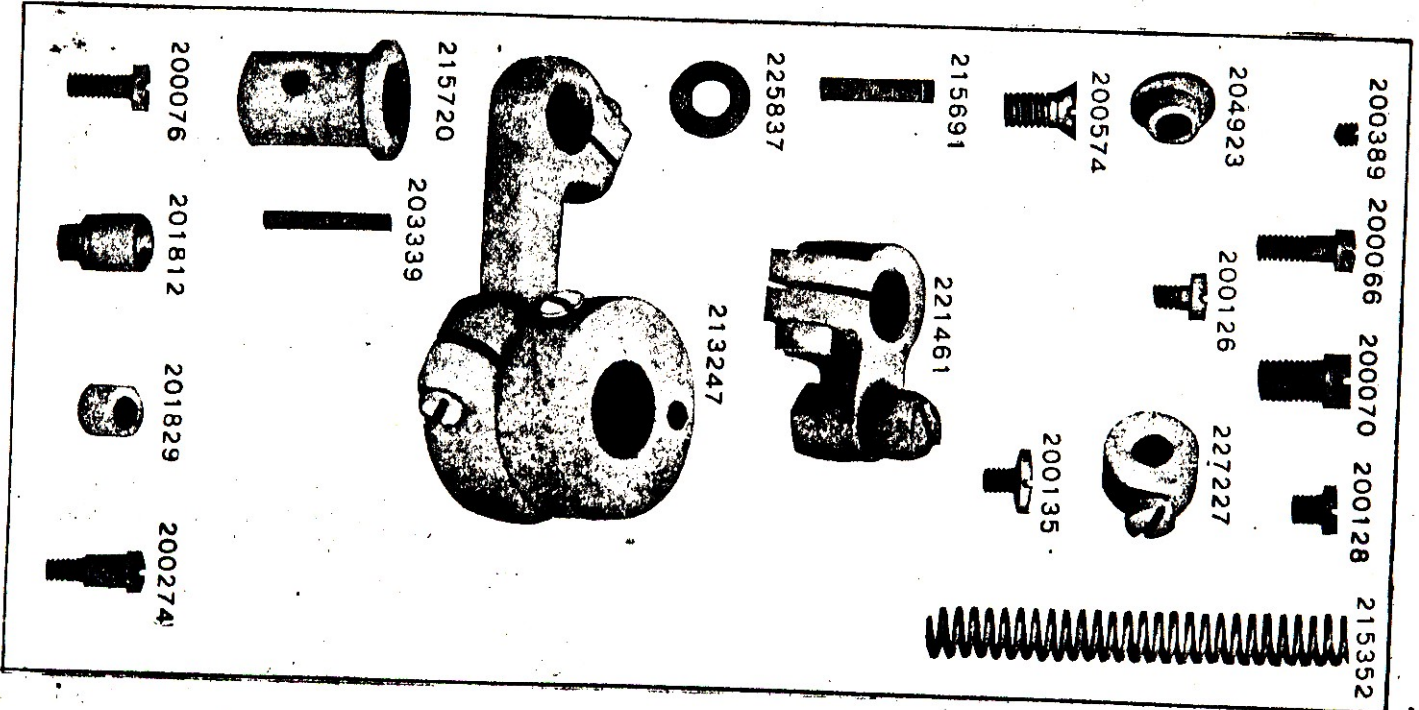


PLATE 11643 - FULL SIZE

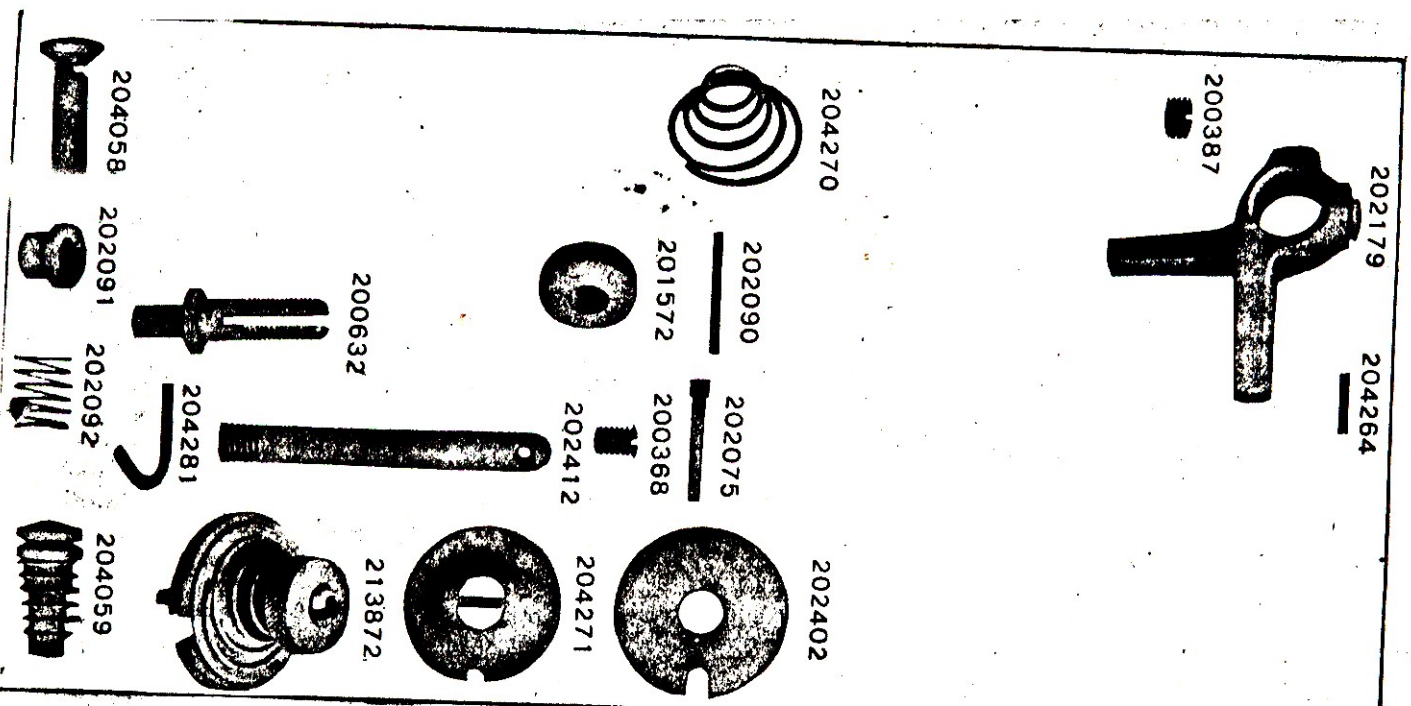


PLATE 11652—ONE-FOURTH SIZE

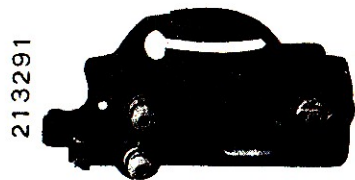
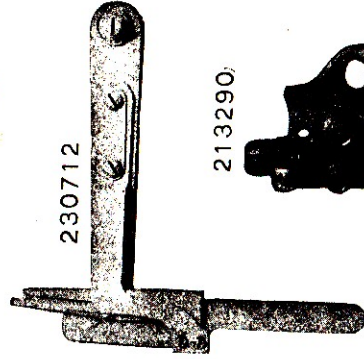
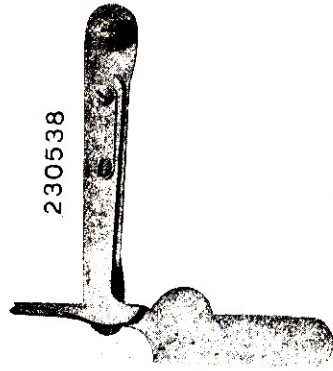
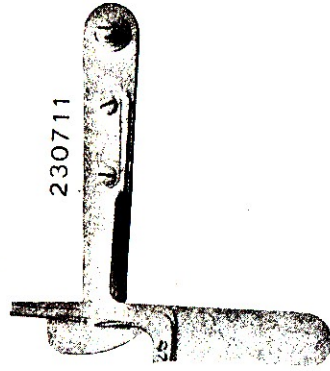
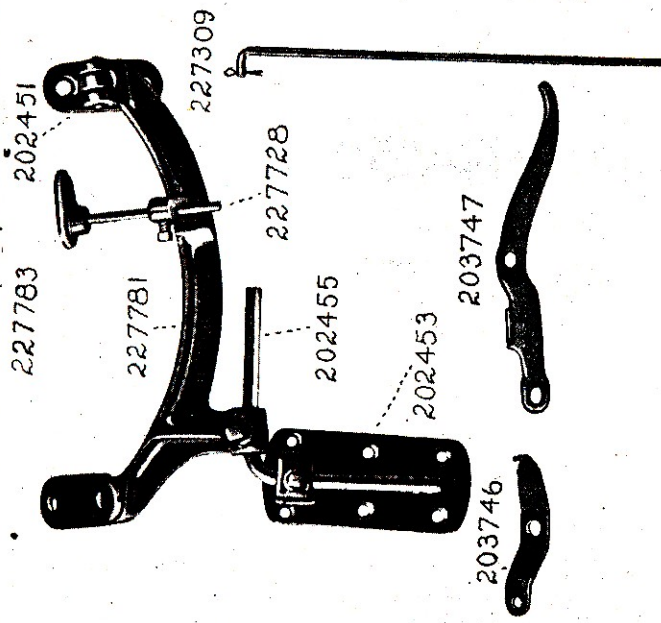
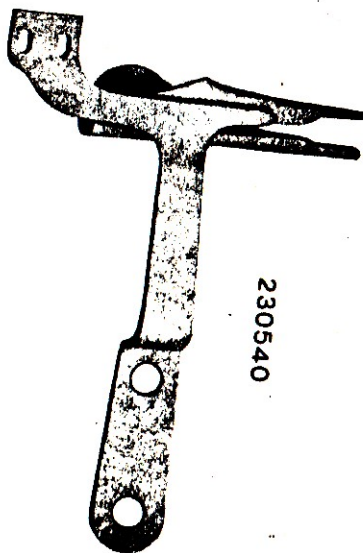
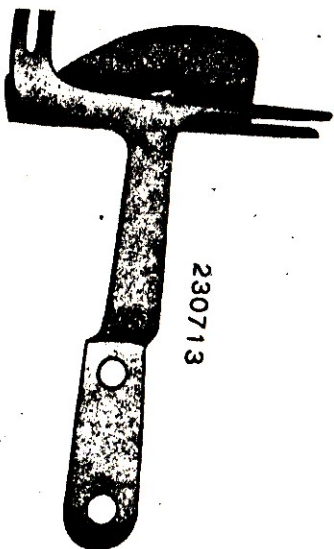


PLATE 11659—ONE-FOURTH SIZE

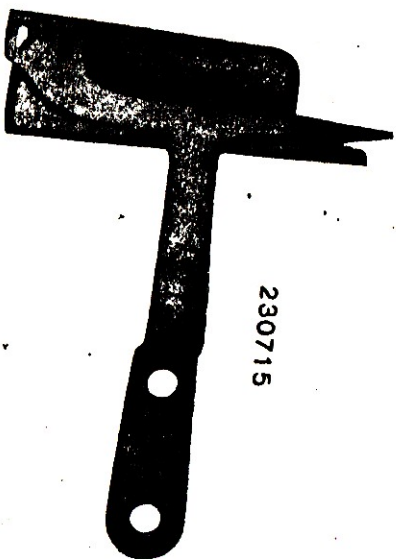




230540



230713



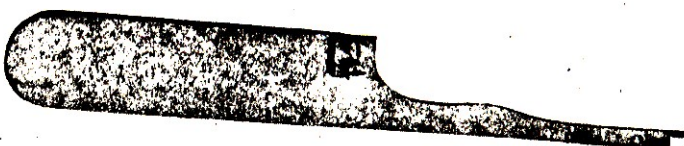
230715



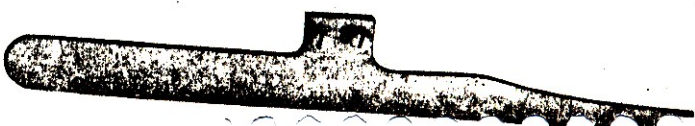
230756



230539



230714



230714

PLATE 2308—FULL SIZE

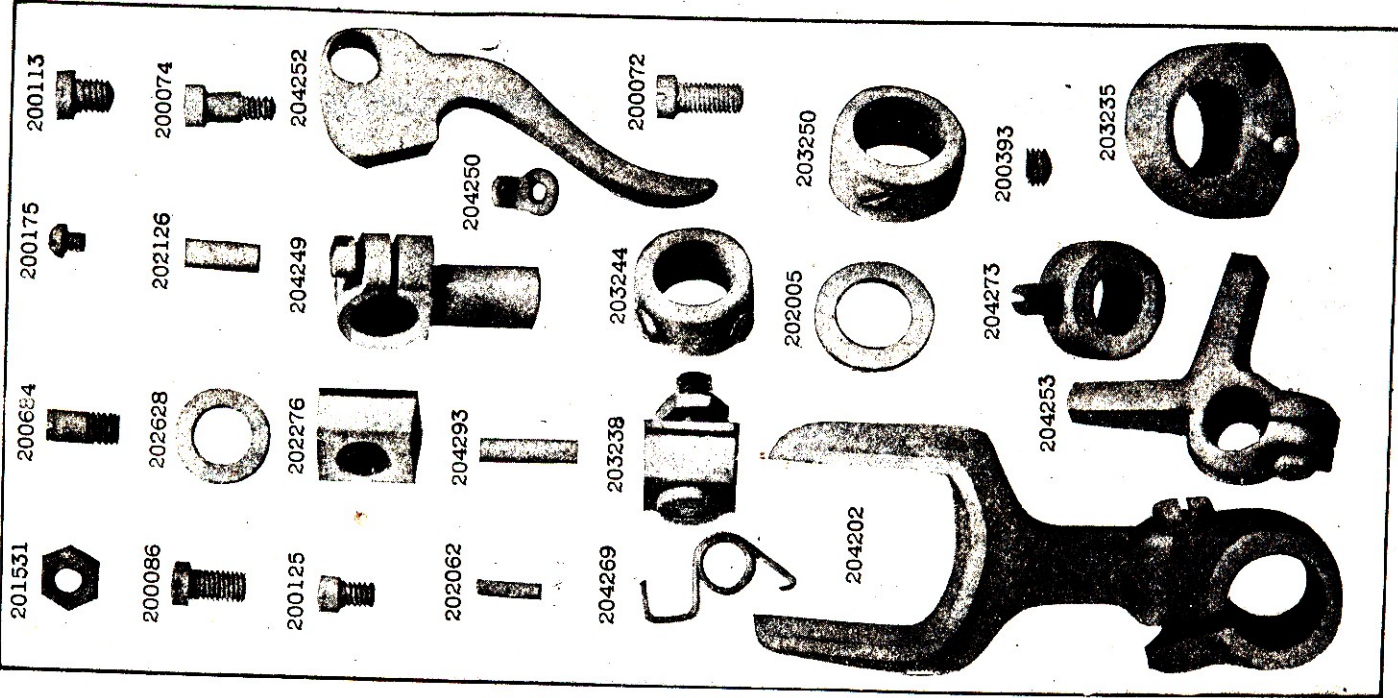


PLATE 12311—FULL SIZE

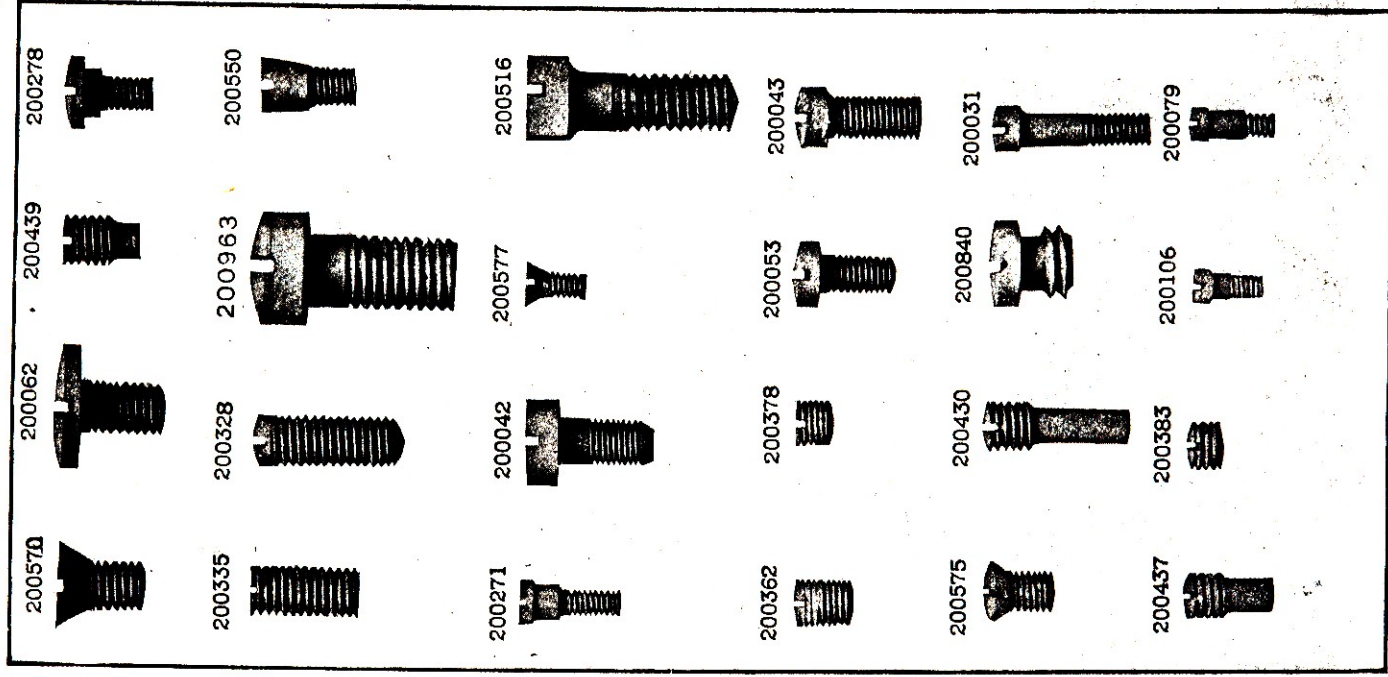


PLATE 12153—ONE HALF SIZE.

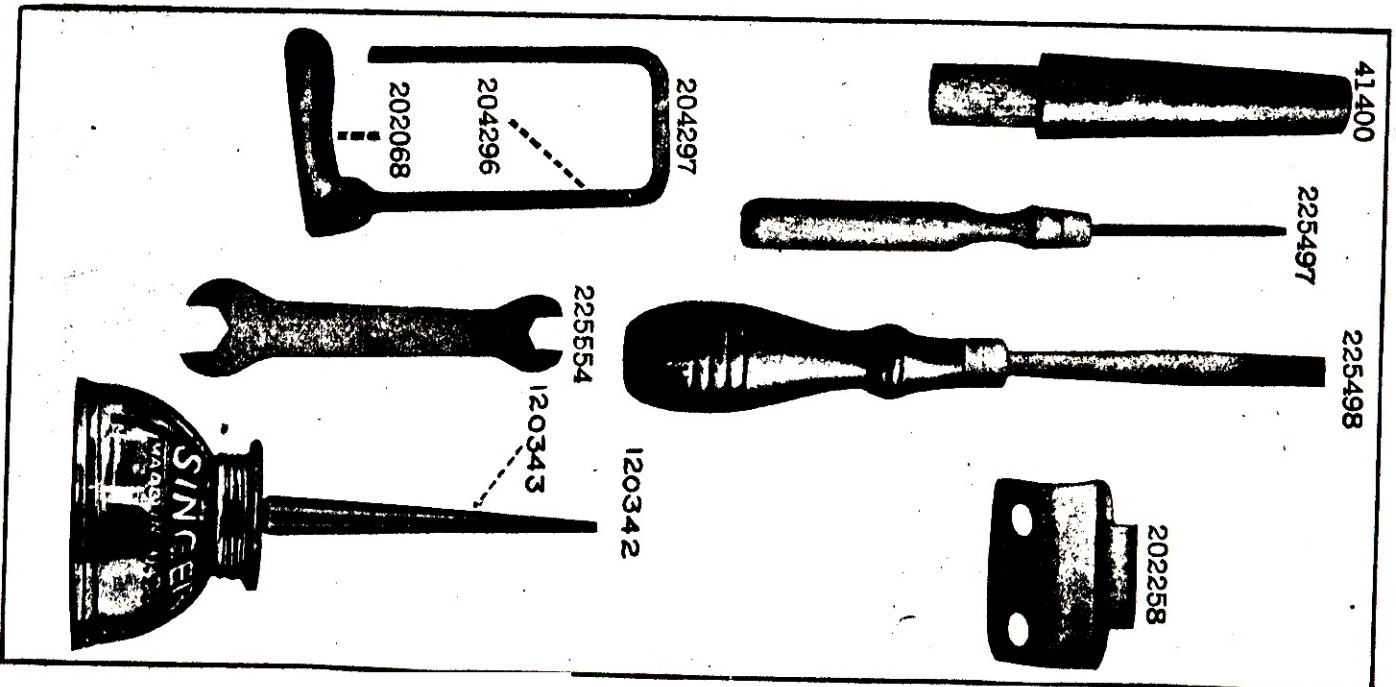
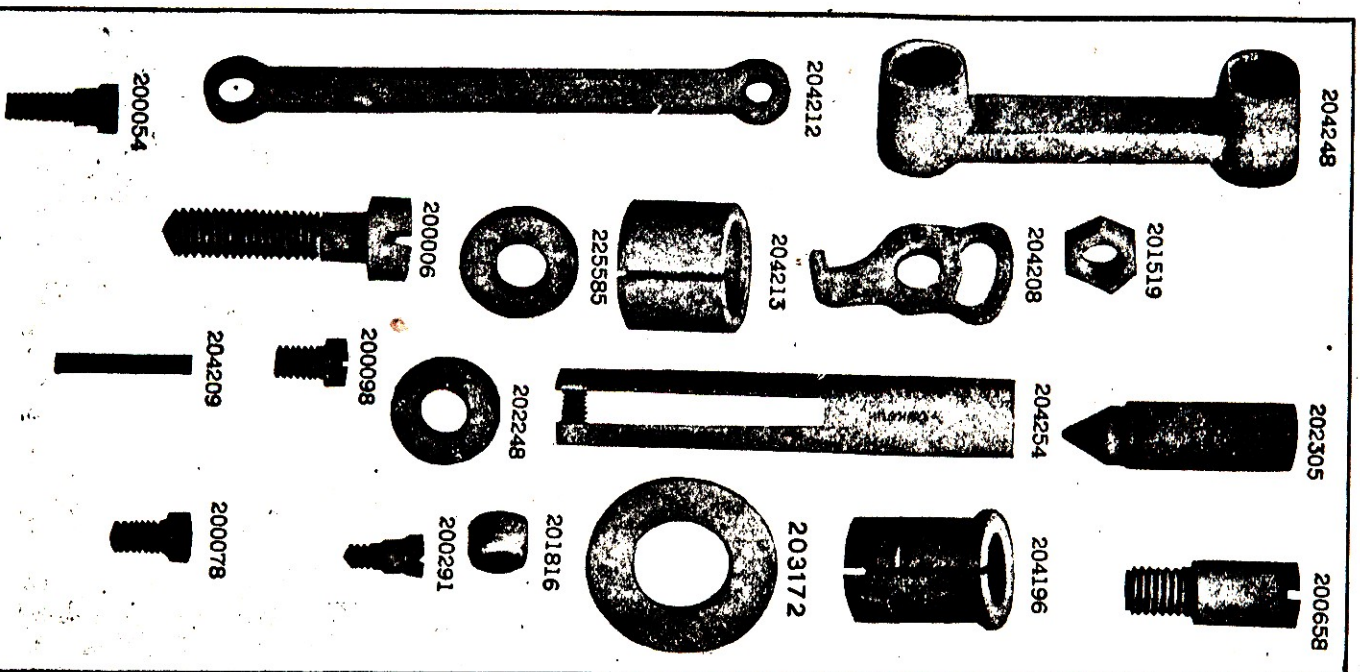
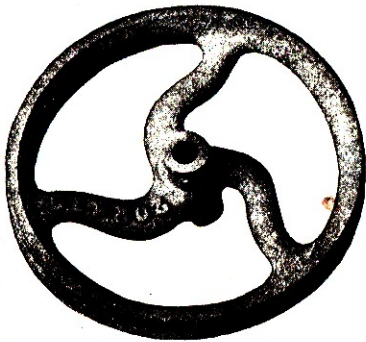


PLATE 12307—FULL SIZE



202473



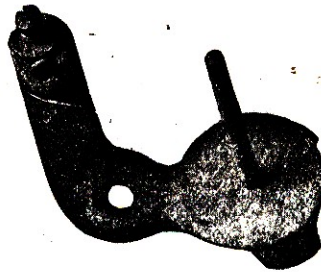
202474



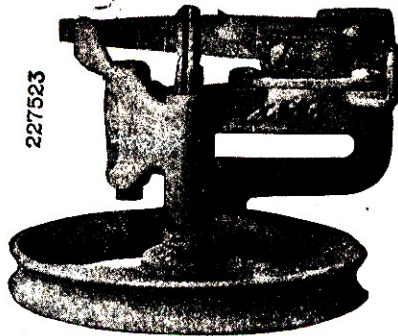
202481



202485



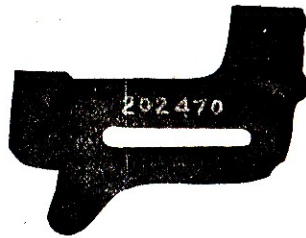
227523



202480



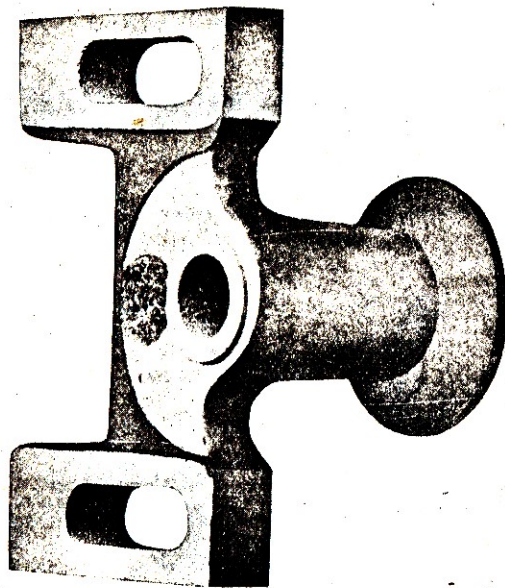
202470



202471



203307



203308

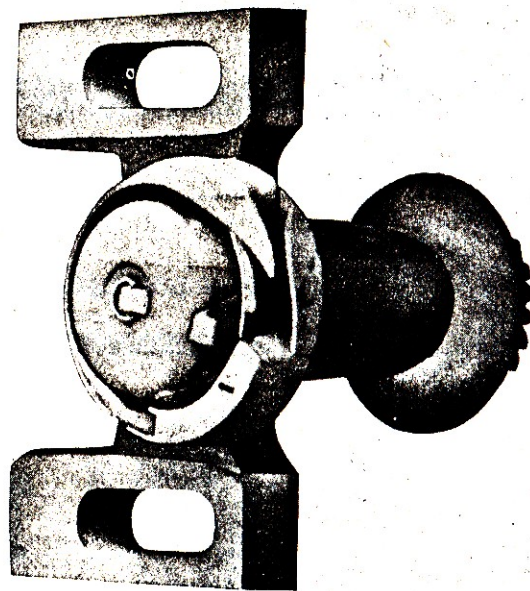


PLATE 12312 - FULL SIZE

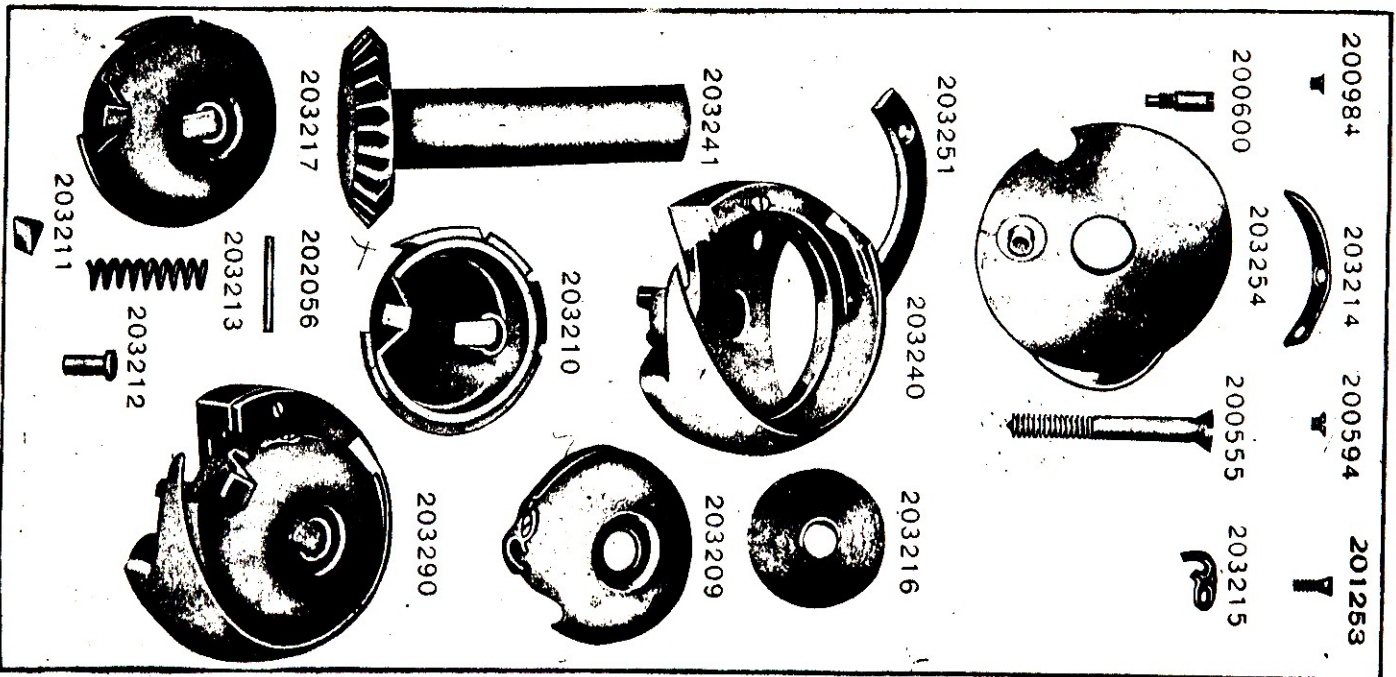


PLATE 12319 - FULL SIZE

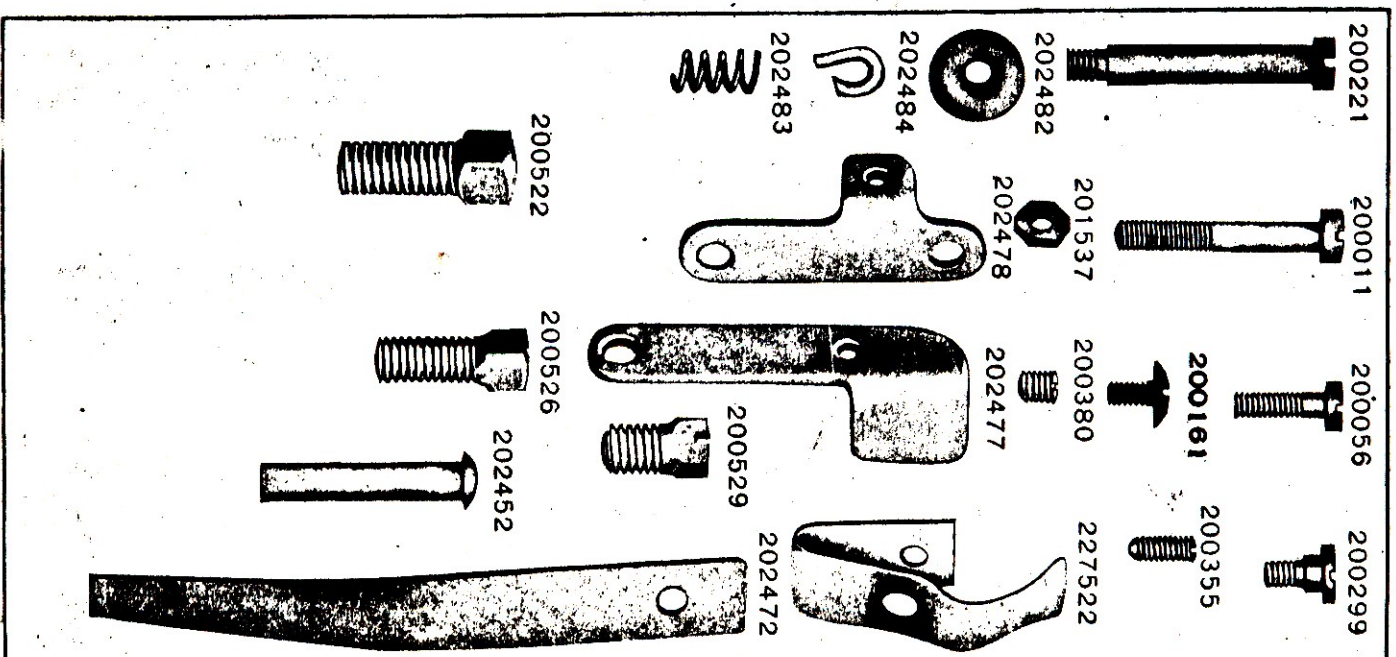


PLATE 13402—FULL SIZE

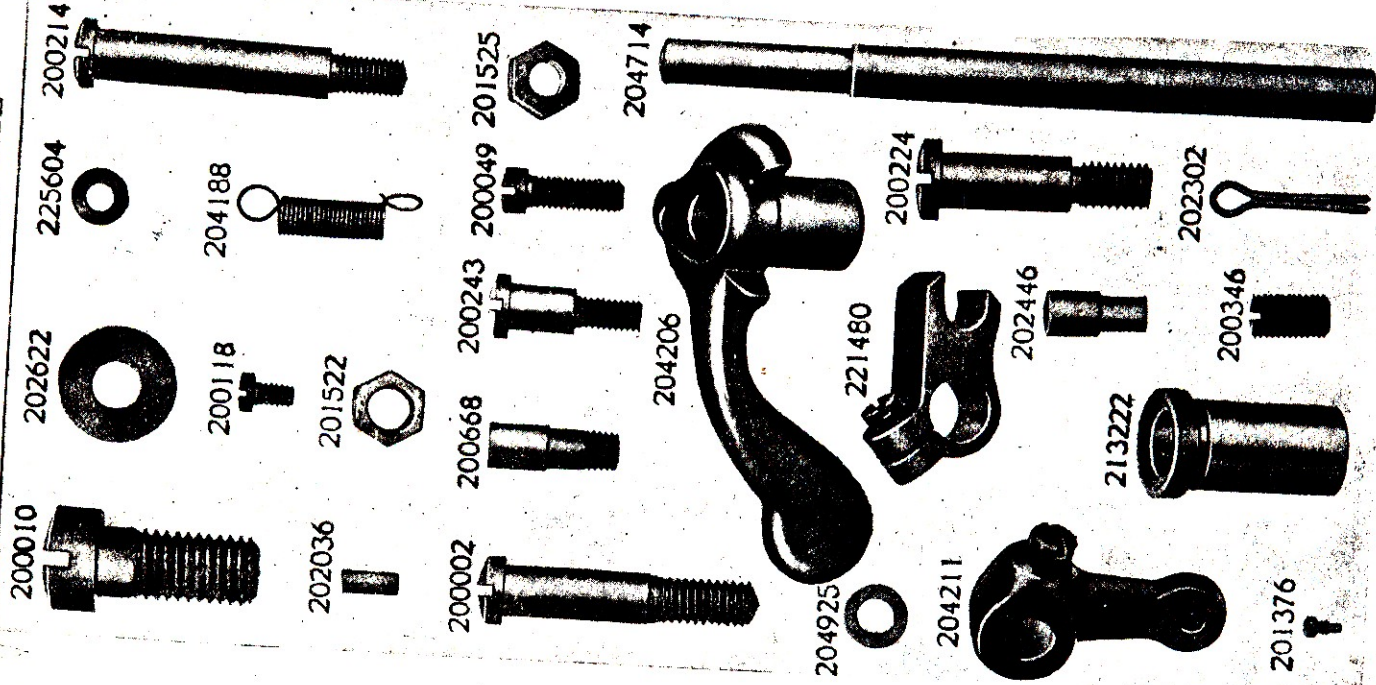


PLATE 13404—FULL SIZE

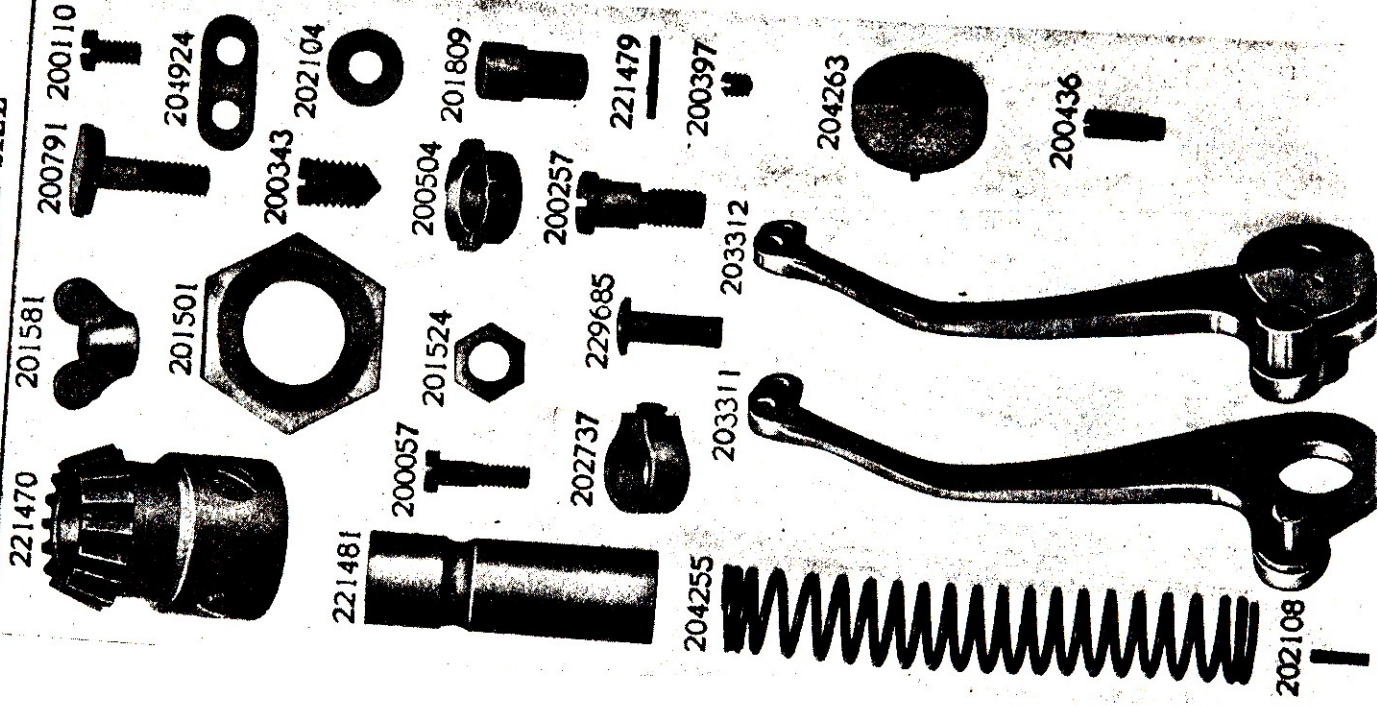
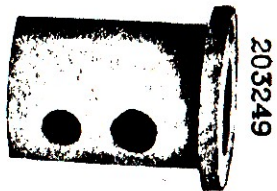
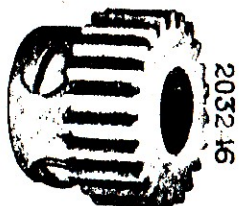


PLATE 12344 FULL SIZE



203249

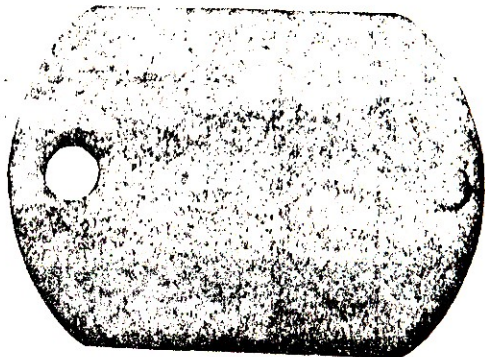


203246

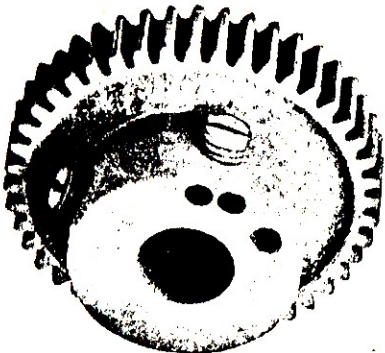


203242

204163

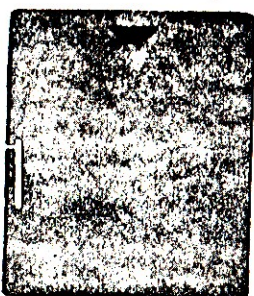


200491

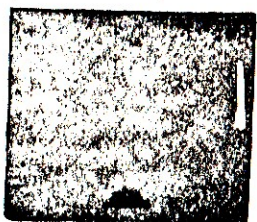


203245

PLATE 13401-ONE-HALF SIZE

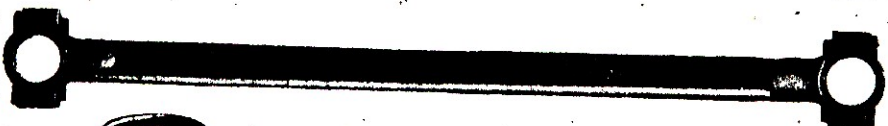


203301

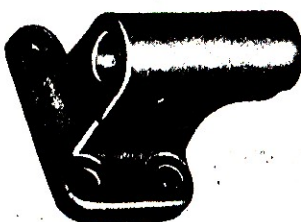


203329

204804



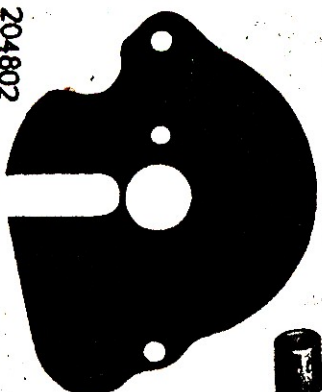
213245



204193



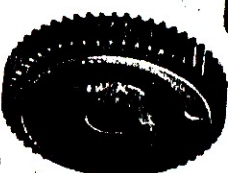
213257



204802



206206



204801

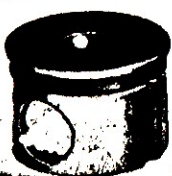


PLATE 13407-FULL SIZE

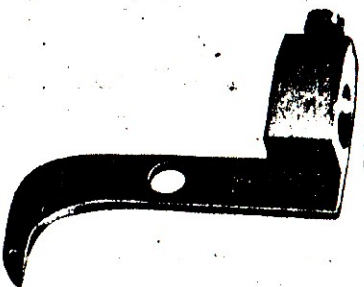
229706



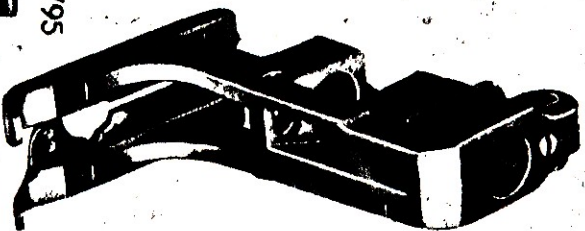
229707



229796



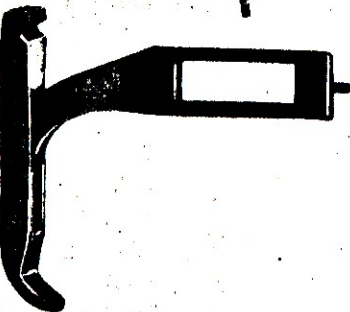
229837



229674



229769



229795

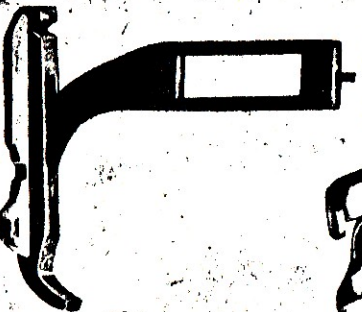


PLATE 13408-FULL SIZE

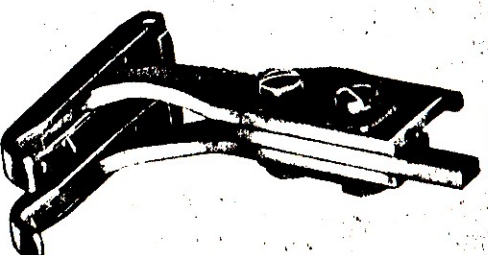
229725



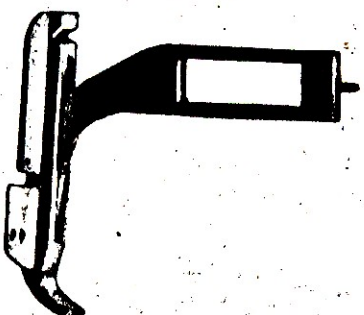
229726



229727



229764



229763

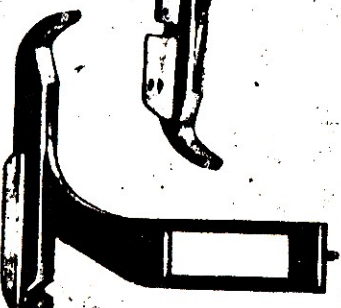


PLATE 13413—FULL

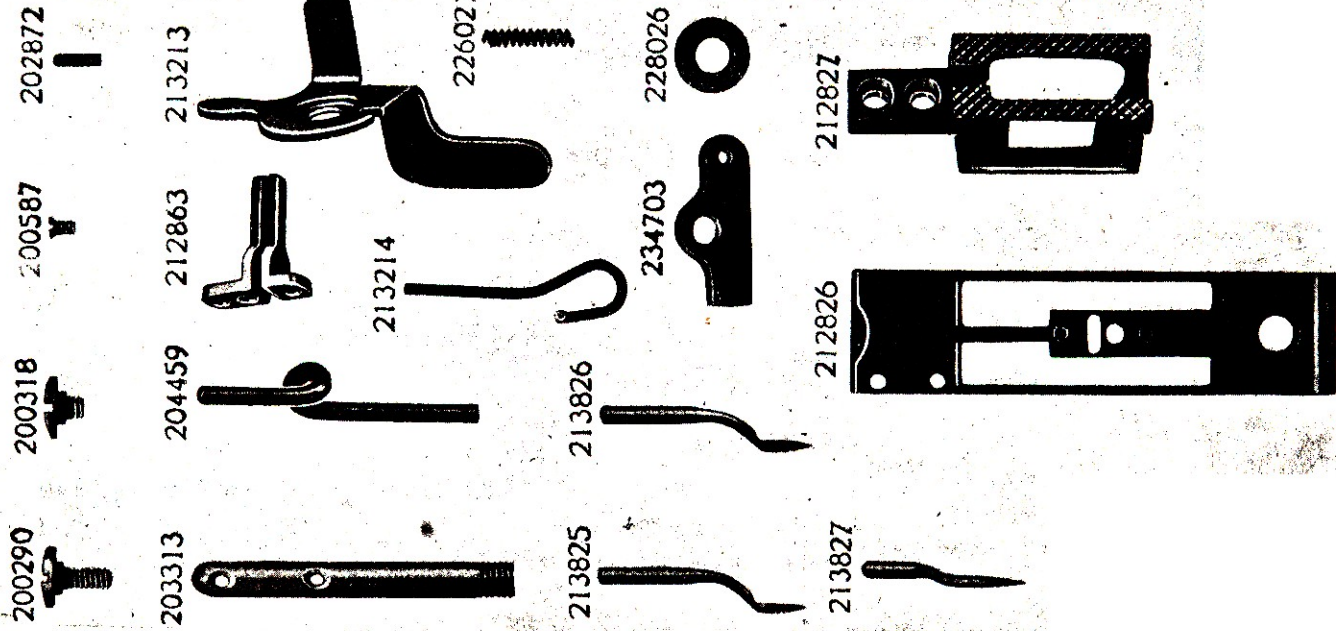


PLATE 13421—FULL SIZE

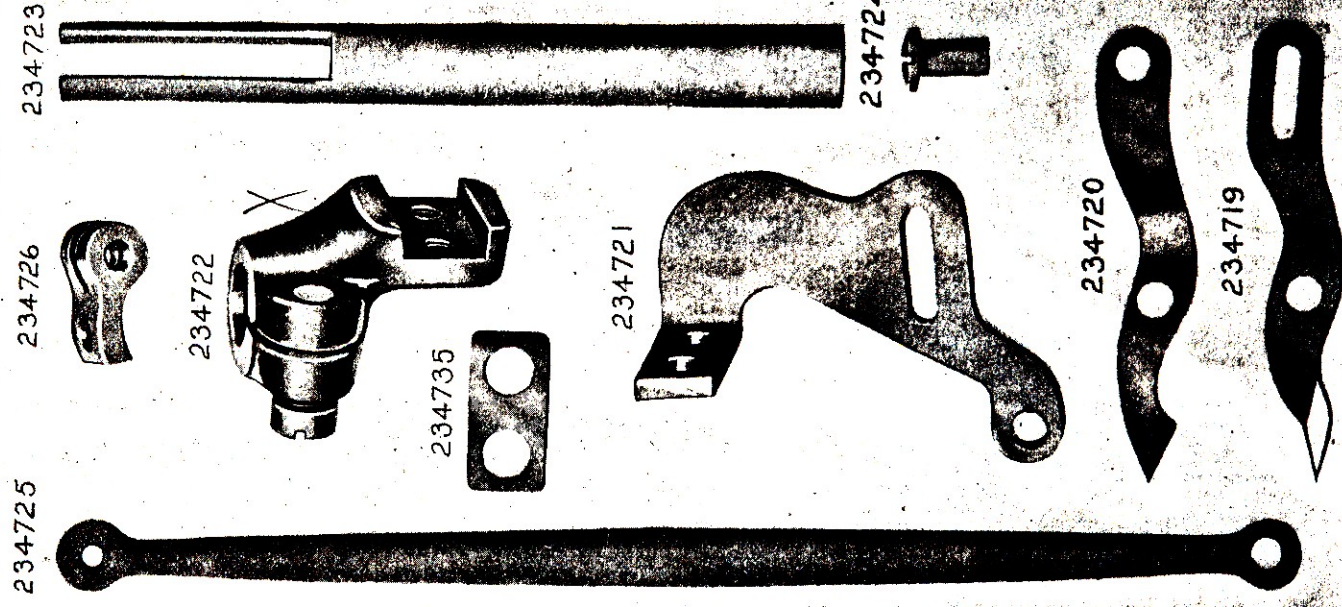


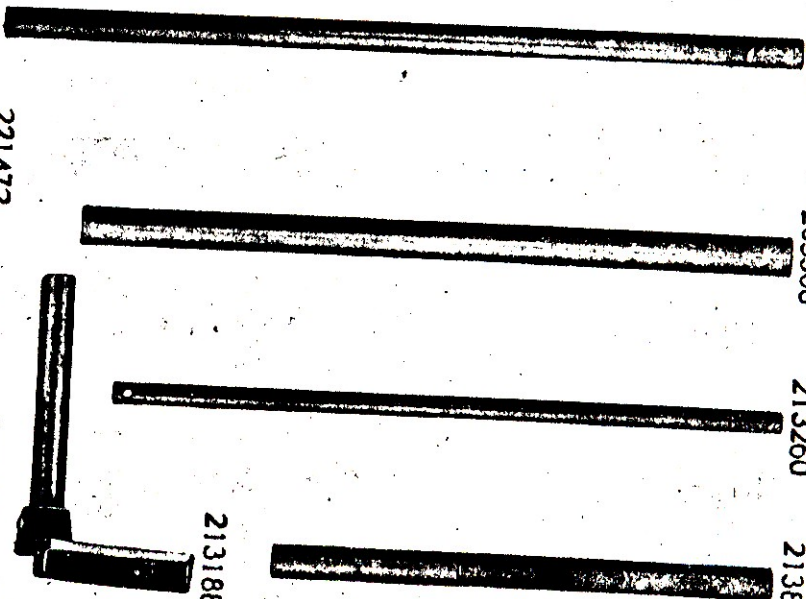
PLATE 13411-ONE-HAL

213791

203306

213260

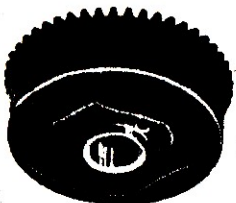
213804



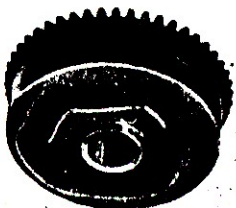
213188



221472



215697



203268



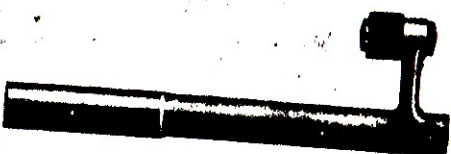
PLATE 13412-ONE-HALF SIZE

203321

213203

213388

204200



213191

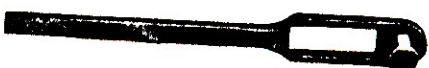
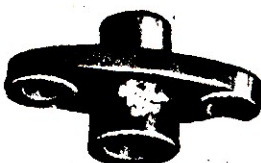
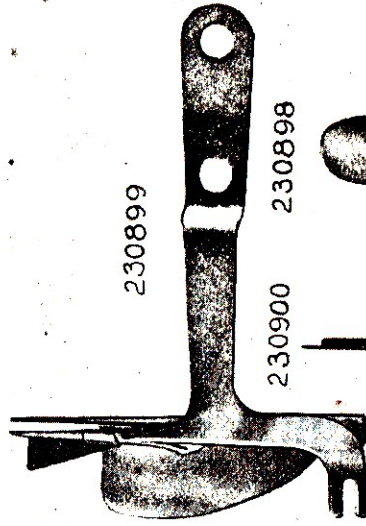


PLATE 13425—ONE-HALF SIZE



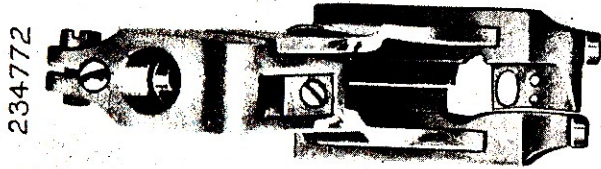
230899

230900

230898



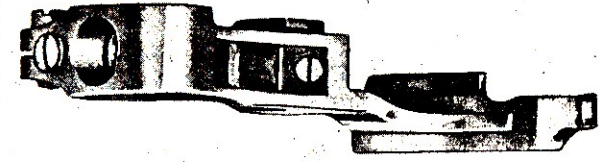
PLATE 13426—FULL SIZE



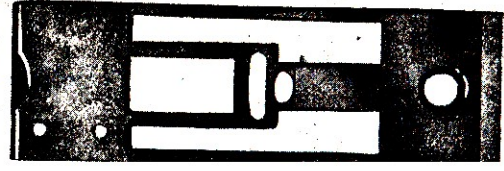
234772

234760

234771



234755



234756

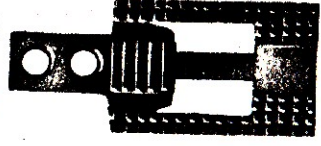
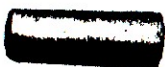
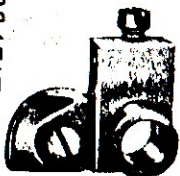


PLATE 13423—FULL SIZE

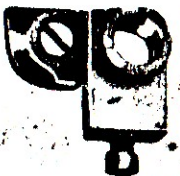
204235



234715

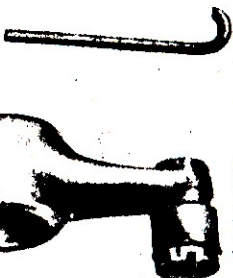


234716



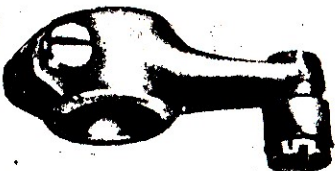
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234717



203750

214424



214022

234754



203745



222526



201183

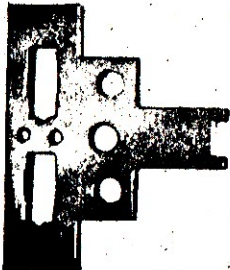
201052

207069

206608



234764



200172

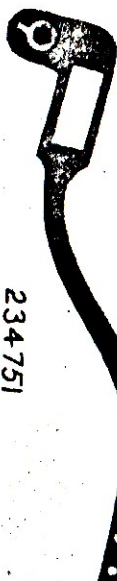


234766



PLATE 13424—ONE-HALF SIZE

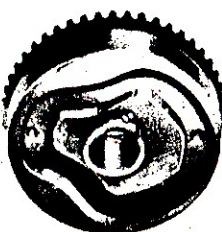
234752



234751



234768



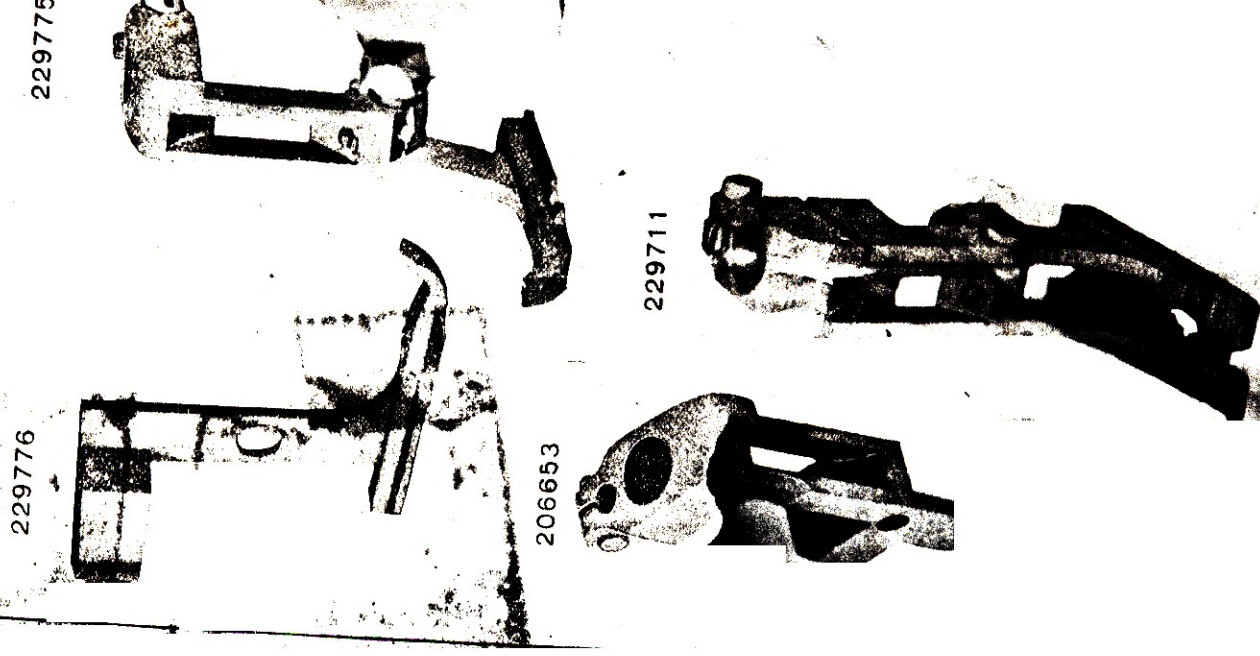
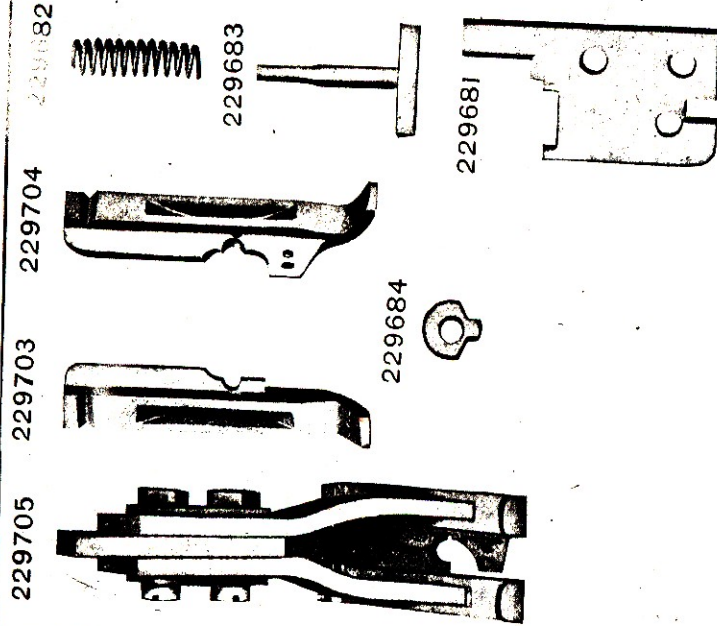


PLATE 1342 - FULL SET

350124



201634



200162



350125



201319



350126



234733



201706



221486

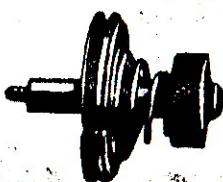


234731

234732

PLATE 13428 - FULL SET

203753



13710

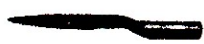


234714

200262



234739



234744



