

SINGER

71-1

Cavemac

Controle do Acervo de Catálogos		
Identificação	802	
Edição	ÚNICA	
Conteúdo	SINGER 71-1	

00000802



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INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the part NUMBER in the FIRST column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

A-Hardened, Polished, Nickel Plated and Buffed

A.A-Buffed and Chromium Plated

A.B-Hardened, Polished, Buffed and Chromium Plated

B-Polished, Nickel Plated and Buffed

C-Hardened Only

C.R-Hardened and Merlized

D-Polished Only

E-Soft, Not Polished

F-Hardened and Polished

G-Bright Rumbled and Nickel Plated

H-Blued

J-Nickel Plated Only

K-Hardened and Nickel Plated

L-Brass Plated

M-Oxidized

N-Dapanned, Dull

P-Japaned, Bright

P-P-Wrinkle Finish

R-Merlized

S-Cadmium Plated

T-Copper Plated

T.A-Hardened, Polished, Copper and Nickel Plated and Buffed

T.B-Copper and Nickel Plated and Polished

T.J-Copper and Nickel Plated Only

T.K-Hardened, Copper and Nickel Plated

T.L-Copper and Brass Plated

T.M-Copper plated and Oxidized

U-Zinc Plated

V-Silver Plated

W-Polished and Nickel Plated

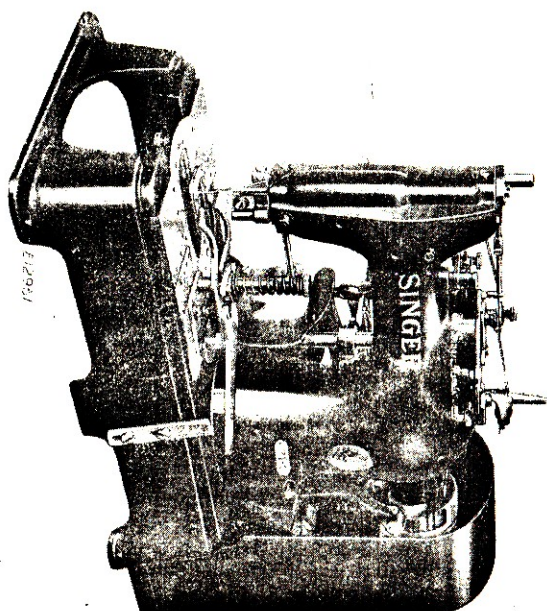
X-Black Oxide, for Iron and Steel

X.C-Hardened and Black Oxide, for Iron or Steel

Y-Black Nickel Plated Only

LIST OF PARTS COMPLETE

FOR



MACHINE No. 71-1

MAKES PURL STITCH, BARRED ENDS,
KNIVES FROM 1/4 to 1 INCH LONG.
CUTS AFTER STITCHING.

No.	Plate	Name
*23351	-----	Arm with 24081
3582	17681	" Dowel Pin (2)
748E	17681	" Screw (back) (2)
868E	17681	" " (front) (2)
23352	17690	" Shaft
*24081	-----	" Bushing (front)
12357	17690	" " Flanged Bushing (back)
435C	17690	" " " Set Screw
478A	17690	" Shaft Oil Pad (2)
1069D	17690	" " Screw
12193	17913	" Side Cover
703D	17913	" " Thumb Screw
39640	17908	" Top Cover
809F	17908	" " Screw (3)
23562	17682	Barring Cam with two 858C
858C	17682	" " Set Screw
39844	17908	" Indicator
1228C	17908	" Stud

AFTER the number as in the list.

In this series:

1 to 1500, 50001 to 51500 and 140001 to 142000

are Screw Numbers

1501 to 1900 and 51501 to 51800 are Nut Numbers

1901 to 2000 and 51901 to 52000 are Roller Numbers

2001 to 50000 and 52001 to 540000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward

*are numbers of Electrical Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are NOT TO BE USED in ordering. Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

PARTS FOR MACHINE No. 71-I

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No.	Plate	Name
1589C	17908	Barring Indicator Stud Thumb Nut
23563	17889	" Lever
23564	17889	" Catch with 1226C
1276C	17889	" Hinge Screw
1226C	17889	" Position Stud
23565	17889	" Spring
805C	17889	" " Screw
213949	17889	" " Washer
39616	17889	" Stud
39617	17889	" Rivet (long)
39618	17889	" " (short)
1227C	17889	" Hinge Screw
1655E	17889	" Nut
23566	17889	" Spring
124F	17889	" Stop Screw
1518J	17889	" Nut
23361	17889	" Ratchet Pawl
1249C	17889	" Hinge Screw
23362	17889	" Spring
93H	17889	" " Screw
15072	17889	" " Stop Pin
23544	17889	" Retaining Pawl (hinge screw end)
23545	17889	Barring Ratchet Retaining Pawl (wheel end)
203C	17889	Barring Ratchet Retaining Pawl Adjusting Screw
23546	17889	Barring Ratchet Retaining Pawl (adjustable) complete, Nos. 203C, 23544 and 23545
999F	17889	Barring Ratchet Retaining Pawl Hinge Screw
23364	17889	Barring Ratchet Retaining Pawl Spring
240D	17889	" Wheel
23664	17889	" Spring
23665	17889	" " Screw
1286C	17889	" " Washer
23666	17889	" Tripping Point
23367	17889	" " Screw
193F	17889	" " "
7071	17889	Washer
23369	17913	Barring Stop Arm
23370	17908	" Tripping Lever
856C	17908	" Hinge Screw
*23371	-----	Bed
39538	17881	" Oil Guard
1235F	17881	" " Screw (2)
399F	17897	Bobbin Winder Base Plate Screw
135D	17897	" Tension Bracket Screw

PARTS FOR MACHINE No. 71-I

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No.	Plate	Name
23567	17910	Clamp Arm
625F	17910	" Adjusting Screw
1547J	17910	" Nut
23584	17910	" Bracket with 196F
191C	17910	" " Screw
39541	17910	" Washer
23379	17910	" Hinge Block
23380	17910	" Pin
196F	17910	" " Set Screw
1231F	17910	" Screw
23381	17909	" Carrier
40006	17882	" Block with 40007 and four 404D
40007	17882	Clamp Carrier Block Plate
404D	17882	" " Screw
23384	17882	" Connecting Rod
52C	17882	" " Hinge Screw
39591	17909	" Guide (left)
756D	17909	" " Screw
23385	17909	" (right)
1230F	17909	" " Screw (3)
23386	17909	" Plate
1231F	17909	" " Screw (back) (2)
404D	17909	" " (front) (2)
40010	17882	" Regulator with 240D, 1960 and 39583
1232C	17882	Clamp Carrier Regulator Hinge Screw
1960	17882	" " Roller and Screw
1520J	17882	Stud with 1520J
39544	17881	Clamp Carrier Regulator Roller and Screw
350076C	17882	Stud Nut
1671C	17882	Clamp Carrier Regulator Slide
39532	17882	" Stud (to regulate length of buttonhole)
39583	17882	Clamp Carrier Regulator Stud Nut
240D	17882	" Sleeve
39619	17909	" Stop
23392	17909	" " Screw
914F	17909	" Slide with 39591 and three 756D, for general work
23393	17909	Clamp Carrier Slide Guide (left)
914F	17909	" " (right)
23394	17882	" " Screw (2)
23395	17882	" Lever with 1960
23396	17882	" " Regulator
223D	17882	" " Cap
87D	17882	" " " Screw
87D	17882	Clamp Carrier Slide Lever Regulator Screw

PARTS FOR MACHINE No. 71-1

No.	Plate	Name
1960	17882	Clamp Carrier Slide Lever Roller and Screw Stud with 1520J
1520J	17882	Clamp Carrier Slide Lever Roller and Screw Stud Nut
7278	17882	Clamp Carrier Slide Lever Socket Joint
1234C	17882	" " " Regulating Stud
23397	17882	" " " Bushing
1658C	17882	" " " Thumb
Nut		
1256D	17909	Clamp Carrier Slide Screw (2)
23691	17910	" Check for general work
39585	17910	" Adjusting Plate
219F	17910	" " " Screw
109D	17910	" Hinge Screw
39586	17910	" Holder
1297F	17910	" " " Screw
39549	17910	" Lifting Arm
1235F	17910	" " " Screw
40020	17910	" Plate
1235F	17909	" " " Screw (4)
23573	17909	" " " Support
402D	17909	" " " Screw (2)
23574	17910	" Post
1659C	17910	" Pressure Regulating Thumb Nut
23404	17910	" Spring
23693	17910	" Bushing
1294C	17910	" " " Position Stud
1550J	17910	" " " Nut
39587	17910	Clamp (universal) complete, Nos. 1294C, 1550J, 1659C, 23379, 23380, 23404, 23567, 23574, 23691, 23693 to 23695, 39549, 39584 to 39586, 40020 two each 109D, 625F, 1297F, 1547J, three each 1231F, 1235F, four each 191C, 219F and 39541
24028	17891	Crank Connecting Rod with 24085 and two 896E
*24085	-----	Crank Connecting Rod Cap
896E	17891	" " " Screw
308C	17891	" " " Hinge Screw
1613E	17891	" " " Nut
249631	17881	Face Plate
217D	17881	" " " Screw (lower)
190D	17881	" " " (upper)
23407	17891	Feed Connecting Rod (lower)
375C	17891	" " " Hinge Screw
1518J	17891	" " " Nut
23408	17891	" " " (upper) with 12204,
202277 and two 966E		
*12204	-----	Feed Connecting Rod (upper) Cap
966E	17891	" " " Screw
202277	17891	" " " Oil Packing
(wick)		

PARTS FOR MACHINE No. 71-1.

No.	Plate	Name
23409	17891	Feed Disengaging Lever
1275C	17891	" " " Hinge Screw
1521E	17891	" " " Nut
23557	17891	" " " Spring
23412	17890	" Eccentric with 448C
448C	17890	" Set Screw
39994	17882	" Hand Ratchet Lever
23414	17882	" " " Collar with two 453C
453C	17882	Feed Hand Ratchet Lever Collar Set Screw
39995	17882	" " " Pawl Body
39996	17882	Feed Hand Ratchet Lever Pawl complete, Nos. 207E, 39523, 39995 and two 1049E
90D	17882	Feed Hand Ratchet Lever Pawl Hinge Screw
39523	17882	" " " Point
1049E	17882	" " " Position
Screw		
207E	17882	Feed Hand Ratchet Lever Pawl Point Screw
13218	17882	" " " Spring
39997	17882	Feed Hand Ratchet Lever complete, Nos. 90D 13218, 39994 and 39996
39924	17882	Feed Hand Ratchet Wheel with 460C
3012	17882	" " " Pin
460C	17882	" " " Set Screw
23418	17891	" Rock Shaft
23419	17891	Feed Rock Shaft complete, Nos. 23418 and 23420
23420	17891	Feed Rock Shaft Hinge Pin with 23421
23421	17891	" " " Plug (leather)
449C	17891	" " " Set Screw
23422	17891	" " " Spring
39590	17891	" " " Plate
181D	17891	" " " Screw
23698	17883	" Wheel with 23432 and two 220D, for wide flight and wide cutting space, for overall work, etc.
249555	17883	Feed Wheel Clutch Disc
249562	17883	" " " 249555 with 249549 to 249551, three each 185H, 201897, 255096 and 255097
249556	17883	Feed Wheel Clutch Disc Locking Plate with 350415C
350415C	17883	Feed Wheel Clutch Disc Locking Plate Screw
249560	-----	Feed Wheel Clutch (positive) complete, for machines equipped with spring clutch, Nos. 52C, 201724A, 249556 to 249559, 249561, 249562, 249820 and Form 2461W
201897	17883	Feed Wheel Clutch Roller

No.	Plate	Name	No.	Plate	Name
249549	17883	Feed Wheel Clutch Roller Carrier	23443	17887	Knife, 1/4 inch
249550	17883	" " " " " Oiling	23444	17887	" 5/16 inch
		Felt	23445	17887	" 3/8 inch
255096	17883	Feed Wheel Clutch Roller Spring	23446	17887	" 7/16 inch
255097	17883	" " " " " Guide	23447	17887	" 1/2 inch
249551	17883	" " Driving Lever	23448	17887	" 9/16 inch
249561	17883	" " " Pitman with 23429,	23449	17887	" 5/8 inch
		50088C and two 196E	23450	17887	" 11/16 inch
50088C	17883	Feed Wheel Driving Lever Pitman Ball	23451	17887	" 3/4 inch
		Joint Screw	23452	17887	" 13/16 inch
*23429	-----	Feed Wheel Driving Lever Pitman Cap	23453	17887	" 7/8 inch
196E	17883	" " " " " Screw	23454	17887	" 15/16 inch
249557	17883	" " " Plate	23455	17887	" 1 inch
52C	17883	" " " Screw	23460	17887	" Bar
1236C	17883	" " " Regulating Stud	23461	17887	" " Connecting Link
7070	17883	" " " " "	1239D	17887	" " " Hinge Cap Screw
		Sleeve	1240C	17887	" " " " Screw
201724A	17883	Feed Wheel Driving Lever Regulating Stud	23462	17887	" " Stud with 1319F
		Thumb Nut	1319F	17887	" " " Clamping Screw
165H	17883	Feed Wheel Driving Lever Screw	249656	17887	" " Disengaging Lever with 1242E
249558	17883	" " " Washer (felt)	23464	17887	" " " Catch with 1963
1237C	17883	" " Friction Ring Screw			
1520J	17883	" " " Nut	23465	17887	Knife Bar Disengaging Lever Catch Bracket
14017	17883	" " " Washer			
23552	17883	" " " Section (long)	157D	17887	Knife Bar Disengaging Lever Catch Bracket
23553	17883	" " " (short)			
23554	17883	" " " Spring	90C	17887	Knife Bar Disengaging Lever Catch Hinge Screw
23555	17883	Feed Wheel Friction Ring complete, Nos. 23552 to 23554			
		Feed Wheel Pin	1963	17887	Knife Bar Disengaging Lever Catch Roller and Stud
2117C	17883	" " Retaining Clutch	23468	17887	Knife Bar Disengaging Lever Catch Spring
249559	17883	" " " Cap	1241E	17887	" " " " "
39595	17883	" " " Screw			
898C	17883	" " " Washer	23466	17882	Screw Stud (2)
39504	17883	" " " Spring			
2256	17883	" " " Screw	23467	17882	Knife Bar Disengaging Lever Catch Trip- ping Point
235D	17883	" " " Stop Screw			
721D	17883	" " " Stud	448C	17882	Knife Bar Disengaging Lever Catch Trip- ping Point Collar with two 448C
39596	17883	" " Shaft			
23431	17882	" " Oil Hole Plug Screw			
457C	17882	" " Tripping Lever	175D	17882	Knife Bar Disengaging Lever Catch Trip- ping Point Screw
23433	17883	" " Hinge Screw			
1257C	17883	" " Point	90C	17887	Knife Bar Disengaging Lever Hinge Screw
23587	17883	" " " Screw (2)	23606	17887	" " " Spring
203C	17883	" " Spring	1242E	17887	" " " Driving Lever
23435	17883	" " " Screw	23469	17887	" " " Hinge Screw
190D	17883	" " Stop Screw	350281C	17887	" " " Screw Stud
179E	17883	" " Point	1428C	17887	" " " Nut
23432	17883	" " " Screw	1520J	17887	" " " Spring
220D	17883	" " " "	23681	17887	" " " " Spring
			*.8056	17887	" " " " Screw

No.	Plate	Name
39657	17890	Oscillating Shaft Crank
39658	17890	Oscillating Shaft Crank complete, Nos. 1636E, 24050, 39657 and two 1253C
1253C	17890	Oscillating Shaft Crank Set Screw
19448	17890	" " " Slide Block
226J	17890	" " " " Cap
		Screw
12424	17890	Oscillating Shaft Crank Slide Block Cap
		Screw Washer
1035C	17890	Oscillating Shaft Crank Slide Block
1636E	17890	Oscillating Shaft Crank Slide Block
		Screw Stud Nut
24050	17890	Oscillating Shaft Crank Slide Block complete, Nos. 226J, 1035C, 12424 and 19448
39927	17890	Pulley 40024 with 40025
*249538	-----	" (loose) with 200584D
249891	17890	" " Ball Bearing
249539	17890	" " Bushing
200584D	17890	" " Grease Retaining Screw
249540	17890	Pulley (loose) (ball bearing) complete, Nos. 249538, 249539 and 249891
40024	17890	Pulley (tight)
249541	17890	" " Counterbalance
249542	17890	" " Rivet
40025	17890	" " Pin
23500	17911	Shuttle Bobbin
15140	17911	" " Case Latch
2973	17911	" " " Lever
2974	17911	" " " Fulcrum Pin
15141	17911	Shuttle Bobbin Case Hinge, Nos. 2973, 2974 and 15140
2975	17911	Shuttle Bobbin Case Latch Spring
592E	17911	" " " Stop Screw
23501	17911	" " " Position Finger
2523	17911	" " " Rivet
249546	17911	" " " Plate
399D	17911	" " " " Screw
23502	17911	Shuttle Bobbin Case complete, Nos. 591F, 592E, 2523, 2975, 15141, 23501 and 23680
		Shuttle Body
23503	17911	" " Tension Regulating Screw
591F	17911	" " Spring
23680	17911	" " 1-11/16 in. diam., Nos. 23500, 23502 and 23503
23504	17911	Shuttle Driver with 462C
23505	17890	" " Pin
2269	17890	" " Set Screw
462C	17890	" Race
249924	17911	" " Back
39969	17911	" " "

No.	Plate	Name
2532	17911	Shuttle Race Back Position Pin
2533	17911	" " " Spring
907E	17911	" " " Screw
7326	17911	" " Cap
662D	17911	" " " Screw
249928	17911	" " Oil Packing (felt)
249926	17911	" " Plate
203E	17911	" " " Screw
249927	17911	" " Position Pin
249929	17911	Shuttle Race complete, Nos. 907E, 2533, 7326, 39969, 249546, 249924, 249926, two each 399D, 662D, 2532, 249927, 249928 and three 203E
		Shuttle Race Screw (2)
145F	17911	Starting Lever
23509	17912	" " Adjusting Screw
717C	17912	" " " Nut
1520J	17912	" " Belt Shifter Fork
*66108	-----	" " " Shank
*66109	-----	" " " "
21643	17912	Starting Lever Belt Shifter complete, Nos. 66108 and 66109, for general work
		Starting Lever Belt Shifter Screw
159F	17912	" " Bracket
23510	17912	" " Dowel Pin (2)
8582	17912	" " " Screw
123E	17912	" " Rod
23511	17912	" " " Hinge Screw
61C	17912	" " " Screw Center
564C	17912	" " " " 564C with 1508E
58394	17912	(2)
		Starting Lever Screw Center Nut
1508E	17912	" " Spring
14174	17912	" " Stop Screw
124F	17912	" " " Nut
1518J	17912	Stop Cam with 39629 and 202330
39628	17890	" " Interlocking Rod
39580	17912	" " " Guide with 1070C and 1959
23514	17912	Stop Cam Interlocking Rod Guide Set Screw
1070C	17912	Stop Cam Interlocking Rod Guide Washer (rawhide)
39998	17912	Stop Cam Interlocking Rod Spring
21651	17912	" " " Regulat-
913C	17912	ing Thumb Screw
1638E	17912	Stop Cam Interlocking Rod Spring Regulating Thumb Screw Nut
202330	17890	Stop Cam Oil Packing (wick)
39629	17890	" " Pin
23515	17890	" " Spring (long)

No.	Plate	Name
23516	17990	Stop Cam Spring (short)
249543	17890	" " " Cover with 249541 two each
9780	17890	9780 and 249542 Stop Cam Spring Cover Position Pin
997E	17890	" " " Screw (2)
39637	17890	" " " Stop Block
1349C	17890	" " " Screw
39638	17890	" " " Block
457C	17890	" " " Set Screw
23518	17882	" Lever
78D	17882	" " Hinge Screw
9540	17882	" " Spring
2102	17913	Tension (side of Arm) Disc (2)
1560C	17913	" " " Regulating Thumb Nut
23519	17913	Tension (side of Arm) Releaser with 200F
200F	17913	" " " Set Screw
23520	17913	" " " Shaft
23521	17913	" " " Arm
23694	17910	" " " " Con- nection
23695	17910	Tension (side of Arm) Releaser Shaft Arm
191C	17910	Connection Bracket
39541	17910	Tension (side of Arm) Releaser Shaft Arm
232344	17913	Connection Screw Washer
413F	17913	Tension (side of Arm) Releaser Shaft Arm
8238	17913	" " " Spring
23669	17913	" " " Thread Guard
460C	17913	" " " Set
32012	17908	Screw
1560C	17908	Tension (top cover) Disc (2)
39641	17908	" " " Regulating Thumb Nut
1367C	17908	" " " Releaser
1521E	17908	" " " Guide Screw Stud
39632	17908	" " " " Nut
993F	17908	Tension (top cover) Releaser Holder with 201F
201F	17908	Hinge Screw
32572	17908	Tension (top cover) Releaser Set Screw
39642	17908	" " " Releasing Disc
68D	17908	" " " Lever
39635	17908	" " " Hinge
17908	17908	Screw
17908	17908	Tension (top cover) Releasing Pin

No.	Plate	Name
1389C	17908	Tension (top cover) Screw Stud
2103	17908	" " " Spring
39636	17908	" " " Thread Eyelet (double)
217F	17908	" " " " Screw
39711	17913	Thread Guiding Stud (side of Arm)
460C	17913	" " " Set Screw
39712	17908	" Retainer Holder with 462C
1664E	17908	" " " Nut
12400	17908	" " " Sleeve
39713	17908	" " " Spring
12402	17908	" " " Stud
462C	17908	" " " Set Screw
39714	17908	Thread Retainer complete, Nos. 1664E, 12400
23523	17888	12402, 39712 and 39713 Thread Take-up Crank
1336C	17890	" " " Position Screw
1258C	17890	" " " Set Screw
23524	17888	" " " Lever
12166	17888	" " " Hinge Pin
23543	17888	" " " Link
11204	17888	" " " Hinge Pin
435C	17898	" " " " Set
23525	17888	Screw
4784	17888	Thread Take-up lever complete, Nos. 12166, 23524 and 23543
7335	17913	Thread Take-up lever Oil Pad
23526	17913	" " " Spring
446C	17913	" " " Regulator
		" " " Set Screw

ACCESSORIES

No.	Plate	Name
23530	17914	Gauge, for 1/4 to 1 in., for setting length of buttonhole
23445	17887	Knife, 3/8 inch
23447	17887	" 1/2 inch
23451	17887	" 3/4 inch
23500	17911	Shuttle Bobbin (5)
71 x 1	17888	Needles, three each, sizes 14 and 16
23528	17914	Bed Frame Clamp Lifting Arm Stop
162D	17914	" " " " Screw (2)
23527	17899	Drip Pan with two wood screws 1/2 in., No. 5, R.H.B.
41401	17914	Machine Rest Pin (wood), 5-11/16 in. long
120346	17914	Oilier (copper plated) with 120347
120347	17914	" Spout, 8-1/2 in. long
11831	17914	Screw Driver, 5 in. blade (machine large)
*120088	-----	" Blade, for 26026
*120090	-----	" Handle with 120089, for 26026
26026	17914	" (machine, small), Nos. 120088 and 120090
*120092	-----	Screw Driver Blade, for 26485
*120094	-----	" Handle with 120093, for 26485
26485	17914	" (shuttle tension), Nos. 120092 and 120094
10875	17914	Wrench, for 1518 and 1520
21654	17914	" 1508 and 1638
23535	17914	" 1671, for regulating length of buttonhole
249620	17914	Wrench, for 249560 and 350415

BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

27914	17897	Base with 27916 and two 28084
27915	17897	" Plate
399F	17897	" Screw
15072	17897	Bobbin Position Pin
27916	17897	Brake (leather)
28084	17897	" Rivet
27302	17897	Frame
50356D	17897	" Hinge Screw
1620J	17897	" " Nut
27917	17897	" Spring

ACCESSORIES

No.	Plate	Name
27918	17897	Pulley
27538	17897	Spindle 27849 with 15072, 27850 and 41828
*27850	-----	" Collar
41828	17897	" " Pin
27919	17897	Stop Latch
35D	17897	" Hinge Screw
27920	17897	Tension Bracket with 452C
41336	17897	Tension Bracket complete, Nos. 5989, 10145 and 27920
27921	17897	Tension Bracket with Rod complete, Nos. 27922 and 41336
2455	17897	Tension Disc
1562J	17897	" Regulating Thumb Nut
418D	17897	" Screw Stud
10141	17897	" Spring
10145	17897	" Thread Guide
5989	17897	Tension complete, Nos. 418D, 1562J, 10141 and two 2455
27922	17897	Thread-Eyelet Rod
452C	17897	" " Set Screw
27923	17897	Bobbin Winder, Nos. 35D, 1620J, 27302, 27538, 27914, 27917 to 27919 and 50356D
27924	17897	Bobbin Winder (swinging automatic, right hand) complete, Nos. 27915, 27921, 27923 and two 389F

IRON BASE

39910	17899	Bed Frame with two each 16555, 19398 four each 158E, 24106, six 14010 and four wood screws 1-1/4 in., No. 12
24106	17899	Bed Frame Cushion (felt)
158E	17899	" " Screw
19226	17899	" Hinge Connection
19398	17899	" " 19226 with 211E and 19397
19397	17899	Bed Frame Hinge Connection Cap
211E	17899	" " " Screw
16555	17899	" " plate
14010	17899	" " Rivet
39911	17899	Splash Guard with 201655J
39912	17899	" Hinge
200574E	17899	" " Screw
201655J	17899	" Locking Screw Wing Nut
39913	17899	Bed Frame and Splash Guard complete, Nos. 39910, 39911, two 39912 and eight 200574E

ACCESSORIES

TABLE BELT GUIDES

No.	Plate	Name
23536	17914	Belt Guide with two 168E
168E	17914	" " Set Screw
14229	17914	Bracket with 448C
23538	17914	Pulley
39708	17914	" Shaft with 858C and 130901
858C	17914	" " Oil Hole Plug Screw
130901	17914	" " Wick
448C	17914	" " Set Screw
39716	17914	Table Belt Guide (single, left) complete, Nos. 14229, 23536, 23538, 39708 and four wood screws 1-1/4 in., No. 12, R.H.B.
39709	17914	Table Belt Guide (single, right) complete, Nos. 14229, 23536, 23538, 39708 and four wood screws 1-1/4 in., No. 12, R.H.B.

THREAD UNWINDER

225257	17900	Spool Rest (for two spools) (flat) with 201018C
150203	17900	Spool Rest Cushion (felt)
225388	17900	" " Rod
200683C	17900	" " Set Screw
201018C	17900	" " Set Screw
202490	17900	" Stand with 200683C
225391	17900	Thread Guide
201696J	17900	" " Lock Nut
225326	17900	" " Position Cup
225324	17900	" " Rod with 208E and 225322
208E	17900	" " Screw
225322	17900	" " Washer
225258	17900	Thread Unwinder (for two spools) complete, Nos. 201696J, 202490, 225257, 225324, 225326, 225388, two each 150203, 225391 and three wood screws 7/8 in., No. 12

TREADLE

14372	17899	Treadle
39569	17899	" Chain, 45 in. long, with 39575 and 39576 (2)
39570	17914	Treadle Chain Guide Bracket
39571	17914	" " Pulley
1064D	17914	" " Screw

ACCESSORIES

GUIDES

No.	Plate	Name
39575	17899	Treadle Chain Hook (lower)
39576	17899	" " (upper)
39572	17914	Treadle Chain Guide complete, Nos. 39570, two each 1064D, 39571 and wood screws 1-1/4 in., No. 12, R.H.B. (2)
23551	17899	Treadle Chain Screw Eye (2)
14373	17899	" Extension
50581R	17899	" " Screw
2718R	17899	" " Washer
17881	17899	" Shaft
14374	17899	" Spring
14375	17899	" Stand
14376	17899	Treadle complete, Nos. 2718R, 14372 to 14375, 17881, 50581R and two wood screws 1-1/4 in., No. 12, F.H. (2)

KNIVES

23443	17887	Knife, 1/4 inch
23444	17887	" 5/16 inch
23445	17887	" 3/8 inch
23446	17887	" 7/16 inch
23447	17887	" 1/2 inch
23448	17887	" 9/16 inch
23449	17887	" 5/8 inch
23450	17887	" 11/16 inch
23451	17887	" 3/4 inch
23452	17887	" 13/16 inch
23453	17887	" 7/8 inch
23454	17887	" 15/16 inch
23455	17887	" 1 inch

MISCELLANEOUS PARTS

No.	Plate.	Name
39615	17915	Clamp Carrier Slide with 39591 and three 756D, for overall work
39508	17915	Clamp Check
39573	17915	" " Adjusting Plate
39574	17915	" " Holder
23679	17905	Drip Pan, 7/8 in. deep
39518	17915	Needle Plate, for collar and cuff work

Used in conjunction with Thread Unwinder

60913	17900	Spool Weight with 60914
60914	17900	" " Center Pin
225377	17900	" Wire, for small spools
27739	17900	Thread Cone (wood)
225390	17900	" " Holder

DRIVING EQUIPMENT

PARTS REQUIRED FOR MACHINES WHEN SET IN PAIRS

228320	17903	Bed Frame Cushion (felt)
228321	17903	Belt Idler Belt Guide with 361C
361C	17903	" " " Set Screw
228322	17903	" " Pulley with 228325
228323	17903	" " Bracket with three 355C
355C	17903	" " " Set Screw
126910	17903	" " " Shaft
228324	17903	" " " " Hanger with two 355C and three wood screws 1 in. No. 12
355C	17903	Belt Idler Pulley Bracket Shaft Set Screw
228325	17903	Belt Idler Pulley Bushing
228326	17903	" " " Shaft with 858C and 203100
203100	17903	Belt Idler Pulley Shaft Oil Packing (wick)
858C	17903	Belt Idler Pulley Shaft Oil Stop Screw
355C	17903	" " " " Set Screw
228327	17903	" " " Washer (rawhide)
228328	17903	Belt Idler complete, Nos. 126910, 228324, two each 228321 to 228323, 228326, four 228327 and Form A1127
228329	17903	Clamp Lifting Chain, 34 in. long, with 39575 and 39576, (for left hand machine)

No.	Plate	Name
228330	17903	Clamp Lifting Chain, 46 in. long, with 39575 and 39576 (for right hand machine)
39571	17903	Clamp Lifting Chain Guide Pulley
236789	17903	" " " " Bracket
1064D	17903	" " " " " Hinge Screw
236790	17903	Clamp Lifting Chain Guide Pulley Bracket complete, Nos. 1064D, 39571, 236789 and two wood screws 1-1/4 in., No. 12 R.H.B.
39575	17903	Clamp Lifting Chain Hook (large)
39576	17903	" " " " (small)
23551	17903	" " " Screw Eye
228331	17903	Front Plank Extension with two wood screws 2-1/2 in., No. 14
39810	17903	Knee Starting Rock Shaft
228332	17903	" " " " Connecting Rod
6337	17903	" " " " " "
356C	17903	Bracket with two 356C
356C	17903	Knee Starting Rock Shaft Connecting Rod Bracket Set Screw
228333	17903	Knee Starting Rock Shaft Connecting Rod Set Screw
39575	17903	Knee Starting Rock Shaft Connection Cushion Spring
39576	17903	Knee Starting Rock Shaft Connection Hook (large)
228334	17903	Knee Starting Rock Shaft Connection Hook (small)
228335	17903	Knee Starting Rock Shaft Connection Spring
21327	17903	Knee Starting Hook Shaft Connection complete, Nos. 39575, 39576, 228333 and 228334
6335	17903	Knee Starting Rock Shaft Hanger, two wood screws 1 in., No. 10
6336	17903	Knee Starting Rock Shaft Knee Arm " " " " 6335
2766	17903	With 2766 and 2767
356C	17903	Knee Starting Rock Shaft Knee Arm Hub with 356C
1507R	17903	Knee Starting Rock Shaft Knee Arm Hub Set Screw
2767	17903	Knee Starting Rock Shaft Knee Arm Lock Nut
228336	17903	Knee Starting Rock Shaft Knee Plate with 356C
228336	17903	Knee Starting Rock Shaft Knee Plate Pad (rubber)

DRIVING EQUIPMENT

No.	Plate	Name
356C	17903	Knee Starting Rock Shaft Knee Plate Set
228337	17903	Screw
228338	17903	Knee Starting Rock Shaft Position Spring
454C	17903	" " " " " "
2770	17903	Adjusting Collar with 454C
356C	17903	Knee Starting Rock Shaft Position Spring
356C	17903	Adjusting Collar Set Screw
356C	17903	Knee Starting Rock Shaft Stop Dog with
228339	17903	Screw
250408	17903	Knee Starting Rock Shaft Stop Dog Set
232982	17903	Screw
14372	17903	Knee Starting Rock Shaft complete, Nos.
14373	17903	1507R, 2770, 6336, 6337, 39810, 228332,
50581R	17903	228335 to 228338 and two 21327
2718R	17903	Machine Rest (high) with 232982 and two
17881	17903	wood screws 1 in., No. 12
14374	17903	Machine Rest Cushion (leather)
14375	17903	Treadle
14376	17903	" Extension
228355	17903	" " Screw
		" " Washer
		" Shaft
		" Spring
		" Stand
		Treadle complete, Nos. 2718R, 14372 to
		14375, 17881, 50581R and two wood
		screws 1-1/4 in., No. 12, F.H.
		Driving Equipment less shaft pulley
		complete, Nos. 228329 to 228331, 250408,
		two each 14376, 23551, 228328, 228339,
		236790, eight 228320 and two blue
		prints

KNIFE GRINDER

No.	Plate	Name
39889	17904	Knife Grinder Frame
39890	17904	" Holder (adjustable)
57C	17904	" Hinge Screw
39891	17904	" Indicator
203094	17904	" " Position Pin
200165H	17904	" " Screw
39892	17904	" Slide Bracket with 200386C
201298C	17904	" " Adjusting Screw
39893	17904	" " " "
		Slide Plate
200577XC	17904	Knife Holder Slide Bracket Adjusting
10249	17904	Screw Slide Plate Screw
219F	17904	Knife Holder Slide Bracket Adjusting
200386C	17904	Screw Tension Spring
39894	17904	Knife Holder Slide Bracket Adjusting
206232	17904	Screw Tension Spring Screw
201052C	17904	Knife Holder Slide Bracket Set Screw
		with 201052C
		Knife Holder Slide Bracket Shaft Collar
		Set Screw
771D	17904	Knife Holder Thumb Screw
9525	17904	" " " Washer
39895	17904	" Holding Spring
39896	17904	" " Bracket
204264	17904	" " " Position Pin
176D	17904	" " " Screw
204264	17904	" " Position Pin
793D	17904	" " Thumb Screw
39897	17904	" Stop (adjustable)
208D	17904	" " Screw
39898	17904	Knife Grinder complete, Nos. 57C, 176D,
		208D, 219F, 771D, 793D, 9525, 10249, 39886
		to 39897, 200165H, 201298C, 201510D,
		203094, 204701, 206363, 350068F, two each
		200577XC, 204264, 206232, 206969 and
		three wood screws 1-1/4 in., No. 12

KNIFE GRINDER

OBSOLETE PARTS

No.	Plate	Name
23630	17906	Barring Indicator
23529	17905	Bed Frame with two each 16555, 19398, four each 158E, 24106, six 14010 and four wood screws 1-1/4 in., No. 12
23373	17905	Belt Cover
23374	17906	" " Bracket
39582	17906	" " "
23375	17906	" " Hinge Block with 460C
23376	17906	" " " Pin
39531	17905	Clamp Carrier
23699	17915	" Check, for wide bight, for overall work, etc.
39566	17906	Knife Bar Stop
39565	17906	Knife Bar Stop complete, Nos. 1673C, 23548 and 39566
23548	17906	Knife Bar Stop Plug (fibre)
23486	17906	Needle Bar Frame Driving Bevel Pinion with two 453C
39530	17915	Needle Plate, for overall work
23492	17915	" " " general work
23417	17905	Oscillating Shaft
24046	17906	" " Bushing (back)
23495	17906	" " Crank
23496	17906	Oscillating Shaft Crank complete, Nos. 231C, 1636E, 23495 and 24050
23537	17905	Table Belt Guide Bracket with 448C
23539	17905	" " " Pulley Shaft with 436C
23540	17905	Table Belt Guide (double) complete, Nos. 23537, 23539, two each 23536, 23538 and four wood screws 1-1/4 in., No. 12, R.H.B.

Genuine Singer Needles should be used
in Singer Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO." 1

Needles in Containers marked
"For Singer Machines"
are not Singer made needles. 2

NUMERICAL LIST OF PARTS

No.	Plate	Name
35D	17897	Bobbin Winder Stop Latch Hinge Screw, for 27923
52C	17882	Clamp Carrier Connecting Rod Hinge Screw
52C	17883	Feed Wheel Driving Lever Plate Screw, for 249560
54C	17887	Knife Bar Driving Lever (intermediate) Connecting Link Hinge Screw
57C	17904	Knif Grinder Knife Holder Hinge Screw, for 39898
61C	17912	Starting Lever Rod Hinge Screw
67D	17882	Clamp Carrier Slide Lever Regulator Screw
68D	17908	Tension (top cover) Releasing Lever Hinge Screw
78C	17889	Needle Bar Frame Connection Hinge Screw, for 39926.
78D	17862	Stop Lever Hinge Screw
90D	17882	Feed Hand Ratchet Lever Pawl Hinge Screw
90D	17887	Knife Bar Disengaging Lever Catch Hinge Screw, for 39937
90C	17887	Knife Bar Disengaging Lever Hinge Screw
93H	17889	Barring Ratchet Pawl Spring Screw
109D	17910	Clamp Check Hinge Screw, for 39587
123E	17912	Starting Lever Bracket Screw
124F	17889	Barring Lever Stop Screw
124F	17912	Starting Lever Stop Screw
135D	17897	Bobbin Winder Tension Bracket Screw
145F	17911	Snuttle Race Screw
157D	17887	Knife Bar Disengaging Lever Catch Bracket Screw
157C	17887	Knife Holder Screw
158E	17899	Bed Frame Cushion Screw, for 23529 and 39910
159F	17912	Starting Lever Belt Shifter Screw
162D	17914	Bed Frame Clamp Lifting Arm Stop Screw
168E	17914	Table Belt Guide Set Screw, for 23536
175D	17882	Knife Bar Disengaging Lever Catch Tripping Point Screw
176D	17904	Knife Grinder Knife Holding Spring Bracket Screw, for 39898
179E	17883	Feed Wheel Tripping Lever Stop Screw
181D	17891	" Rock Shaft Spring Screw
185H	17883	" Wheel Driving Lever Screw, for 249562
190D	17881	Face Plate Screw (upper)
190D	17883	Feed Wheel Tripping Lever Spring Screw
190C	17888	Needle Bar Frame Pitman Adjusting Screw, for 23611
191C	17910	Clamp Arm Bracket Screw, for 39867

NUMERICAL LIST OF PARTS

No.	Plate	Name
191C	17887	Knife Screw
191C	17910	Tension (side of Arm) Releaser Shaft Arm Connection Screw
193F	17889	Barring Ratchet Wheel Tripping Point Screw
196F	17910	Clamp Arm Hinge Block Pin Set Screw, for 39584
196E	17883	Feed Wheel Driving Lever Pitman Cap Screw, for 23428 and 249561
196F	17889	Needle Bar Frame Connection Stud Set Screw
200F	17913	Tension (side of Arm) Releaser Set Screw, for 23519
201F	17908	Tension (top cover) Releaser Set Screw, for 39632
203C	17889	Barring Ratchet Retaining Pawl Adjusting Screw, for 23546
203C	17883	Feed Wheel Tripping Lever Point Screw
203E	17911	Shuttle Race Plate Screw, for 249929
207E	17882	Feed Hand Ratchet Lever Pawl Point Screw, for 39996
208D	17904	Knife Grinder Knife Stop Screw, for 39898
208E	17900	Thread Unwinder Thread Guide Rod Screw, for 225324
211E	17899	Bed Frame Hinge Connection Cap Screw, for 19399
217D	17881	Face Plate Screw (lower)
217F	17908	Tension (top cover) Thread Eyelet Screw
219F	17910	Clamp Check Adjusting Plate Screw, for 39587
219F	17904	Knife Grinder Knife Holder Slide Bracket Adjusting Screw Tension Spring Screw, for 39898
220D	17883	Feed Wheel Tripping Point Screw, for 23698
223D	17882	Clamp Carrier Slide Lever Regulator Cap Screw
226J	17890	Oscillating Shaft Crank Slide Block Cap Screw, for 24050
229D	17912	Knife Bar Driving Lever (intermediate) Roller Cap Screw, for 1959
229D	17889	Needle Bar Frame Bell Crank Roller Cap Screw, for 1956
231C	17906	Oscillating Shaft Crank Set Screw, for 23496
233D	17883	Feed Wheel Retaining Clutch Spring Screw
240D	17889	Barring Ratchet Retaining Pawl Spring Screw
240D	17882	Clamp Carrier Regulator Stud Stop Screw, for 40010

NUMERICAL LIST OF PARTS

No.	Plate	Name
355C	17903	Belt Idler Pulley Bracket Set Screw, for 228323
355C	17903	Belt Idler Pulley Bracket Shaft Set Screw, for 228324
355C	17903	Belt Idler Pulley Shaft Set Screw
356C	17903	Knee Starting Rock Shaft Connecting Rod Bracket Set Screw, for 6337
356C	17903	Knee Starting Rock Shaft Connecting Rod Set Screw
356C	17903	Knee Starting Rock Shaft Knee Arm Hub Set Screw
356C	17903	Knee Starting Rock Shaft Knee Plate Set Screw, for 2767
356C	17903	Knee Starting Rock Shaft Stop Dog Set Screw
361C	17903	Belt Idler Belt Guide Set Screw
375C	17891	Feed Connecting Rod (lower) Hinge Screw
389F	17897	Bobbin Winder Base Plate Screw
389F	17897	" " " Screw, for 27924
399D	17911	Shuttle Bobbin Case Position Plate Screw, for 249929
402D	17909	Clamp Plate Support Screw
404D	17882	" Carrier Block Plate Screw, for 40006
404D	17909	" " Plate Screw (front)
413F	17913	Tension (side of Arm) Screw Stud
418D	17897	Bobbin Winder Tension Screw Stud, for 5989
435C	17890	Arm Shaft Flanged Bushing (back) Set Screw
435C	17888	Thread Take-up Lever Link Hinge Pin Set Screw
446C	17913	Thread Take-up Spring Regulator Set Screw
448C	17890	Feed Eccentric Set Screw, for 23412
448C	17891	" Rock Shaft Hinge Pin Set Screw
448C	17882	Knife Bar Disengaging Lever Catch Tripping Point Collar Set Screw, for 23467
448C	17891	Oscillating Rock Shaft Hinge Pin Set Screw
448C	17914	Table Belt Guide Pulley Shaft Set Screw, for 14229
452C	17897	Bobbin Winder Thread Eyelet Rod Set Screw, for 27920
453C	17882	Feed Hand Ratchet Lever Collar Set Screw, for 23414
453C	17890	Needle Bar Frame Driving Bevel Pinion Set Screw, for 39967
454C	17903	Knee Starting Rock Shaft Position Spring Adjusting Collar Set Screw, for 228338
457C	17882	Feed Wheel Shaft Oil Hole Plug Screw
457C	17890	Stop Cam Spring Stop Screw Set Screw

NUMERICAL LIST OF PARTS

No.	Plate	Name
460C	17906	Belt Cover Hinge Block Pin Set Screw, for 23375
460C	17882	Feed Hand Ratchet Wheel Set Screw, for 39924
460C	17913	Tension (side of Arm) Thread Guard Set Screw
460C	17913	Thread Guiding Stud Set Screw
462C	17890	Shuttle Driving Set Screw, for 23505
462C	17908	Thread Retainer Stud Set Screw, for 39712
564C	17912	Starting Lever Screw Center, for 58384
591F	17911	Shuttle Tension Regulating Screw, for 23502
592E	17911	Shuttle Bobbin Case Latch Stop Screw, for 23502
625F	17910	Clamp Arm Adjusting Screw, for 39587
662D	17911	Shuttle Race Cap Screw, for 24929
673F	17888	Needle Bar Frame Screw Center
703D	17913	Arm Side Cover Thumb Screw
717C	17912	Starting Lever Adjusting Screw
721D	17883	Feed Wheel Retaining Clutch Spring Stop Screw
748E	17881	Arm Screw (back)
756D	17909	Clamp Carrier Guide (left) Screw, for 39615 and 39619
771D	17904	Knife Grinder Knife Holder Thumb Screw, for 39898
793D	17904	Knife Grinder Knife Holding Spring Thumb Screw, for 39898
794E	17888	Needle Bar Connecting Link Adjusting Screw, for 23476
805C	17889	Barring Layer Catch Spring Screw
805C	17887	Knife Bar Driving Lever Spring Screw
808F	17908	Arm Top Cover Screw
866C	17908	Barring Tripping Lever Hinge Screw
868C	17882	" Cam Set Screw, for 23562
868C	17903	Belt Idler Pulley Shaft Oil Stop Screw, for 228526
868C	17890	Needle Bar Crank Set Screw, for 23477
868C	17914	Table Belt Guide Pulley Shaft Oil Hole Plug Screw, for 39708
868E	17881	Arm Screw (front)
896E	17891	Crank Connecting Rod Cap Screw, for 24028
898C	17883	Feed Wheel Retaining Clutch Cap Screw
904F	17888	Needle Set Screw
907E	17911	Shuttle Race Back Spring Screw, for 24929
909C	17891	Crank Connecting Rod Hinge Screw
913C	17912	Stop Cam Interlocking Rod Spring Regulating Thumb Screw
914F	17909	Clamp Carrier Slide Guide (left) Screw
914F	17909	" " (right) Screw

NUMERICAL LIST OF PARTS

No.	Plate	Name
966E	17891	Feed Connecting Rod (upper) Cap Screw, for 23408
997E	17890	Stop Cam Spring Cover Screw
999F	17889	Barring Ratchet Retaining Pawl Hinge Screw
999F	17908	Tension (top cover) Releaser Holder Hinge Screw
1021E	17888	Needle Bar Connecting Link Cap Screw
1035C	17890	Oscillating Shaft Crank Slide Block Screw Stud, for 24050
1036C	17890	Thread Take-up Crank Position Screw, for 23477
1038C	17888	Needle Bar Frame Regulator Adjusting Screw
1042C	17888	Needle Bar Frame Pitman Hinge Screw
1049E	17882	Feed Hand Ratchet Lever Pawl Point Position Screw, for 39996
1064D	17903	Clamp Lifting Chain Guide Pulley Hinge Screw, for 236790
1064D	17914	Treadle Chain Guide Pulley Screw, for 39572
1065C	17890	Needle Bar Crank Position Screw, for 23477
1069D	17890	Arm Shaft Screw
1070C	17912	Stop Cam Interlocking Rod Guide Set Screw, for 23514
1222C	17887	Knife Bar Driving Lever (intermediate) Hinge Screw
1226C	17889	Barring Layer Catch Position Stud, for 23564
1226E	17889	Needle Bar Frame Connection Spring Screw Stud, for 39926
1227C	17889	Barring Layer Hinge Screw
1228C	17908	" Indicator Stud
1230F	17909	Clamp Carrier Guide (right) Screw
1231F	17910	" Arm Screw, for 39587
1231F	17909	" Carrier Plate Screw (back)
1231F	17882	" Regulator Hinge Screw
1234C	17882	" Slide Regulating Stud
1235F	17881	Bed Oil Guard Screw
1235F	17910	Clamp Lifting Arm Screw, for 39587
1235F	17909	" Plate Screw
1236C	17883	Feed Wheel Driving Lever Regulating Stud
1237C	17883	" Friction Ring Screw
1238F	17902	Guide Screw
1239D	17887	Knife Bar Connecting Link Hinge Cap Screw
1240C	17887	Knife Bar Connecting Link Hinge Screw

NUMERICAL LIST OF PARTS

No.	Plate	Name
1241E	17887	Knife Bar Disengaging Lever Catch Spring Screw Stud
1242E	17887	Knife Bar Disengaging Lever Spring Screw
1243C	17888	" Holder Guide Stud
1244C	17889	Needle Bar Frame Cam and Bevel Gear Screw
1245C	17888	Needle Bar Frame Regulator Hinge Screw, for 39900
1248C	17889	Barring Ratchet Pawl Hinge Screw
1253C	17890	Oscillating Shaft Crank Set Screw, for 39658
1256D	17909	Clamp Carrier Slide Screw
1257C	17983	Feed Wheel Tripping Lever Hinge Screw
1258C	17890	Thread Take-up Crank Set Screw, for 23477
1275C	17991	Feed Disengaging Lever Hinge Screw
1276C	17989	Barring Lever Catch Hinge Screw
1286C	17989	" Ratchet Wheel Spring Screw
1294C	17910	Clamp Spring Bushing Position Stud, for 39587
1297F	17910	Clamp Check Holder Screw, for 39587
1319F	17987	Knife Bar Connecting Stud Clamping Screw for 23462
1341C	17988	Needle Bar Connecting Stud Set Screw, for 39601
1349C	17890	Stop Cam Spring Stop Screw
1387C	17908	Tension (top cover) Releaser Guide Screw Stud
1388C	17908	Tension (top cover) Screw Stud
1428C	17887	Knife Bar Driving Lever Screw Stud
1507R	17903	Knee Starting Rock Shaft Knee Arm Lock Nut, for 228339
1508E	17912	Starting Lever Screw Center Nut, for 58384
1517J	17888	Needle Bar Frame Screw Center Nut
1518J	17889	Barring Lever Stop Screw Nut
1518J	17891	Feed, Connecting Rod (lower) Hinge Screw Nut
1518J	17912	Starting Lever Stop Screw Nut
1520J	17882	Clamp Carrier Regulator Roller and Screw Stud Nut, for 1960
1520J	17882	Clamp Carrier Slide Lever Roller and Screw Stud Nut, for 1960
1520J	17883	Feed Wheel Friction Ring Screw Nut
1520J	17887	Knife Bar Driving Lever Screw Stud Nut
1520J	17912	Starting Lever Adjusting Screw Nut
1521E	17891	Feed Disengaging Lever Hinge Screw Nut
1521E	17908	Tension (top cover) Releaser Guide Screw Stud Nut
1547J	17910	Clamp Arm Adjusting Screw Nut, for 39587
1547J	17887	Knife Holder Screw Nut
1547J	17888	Needle Bar Frame Pitman Hinge Screw Nut

NUMERICAL LIST OF PARTS

No.	Plate	Name
1550J	17910	Clamp Spring Bushing Position Stud Nut, for 39587
1560C	17913	Tension (side of Arm) Regulating Thumb Nut
1560C	17908	Tension (top cover) Regulating Thumb Nut
1562J	17937	Bobbin Winder Tension Regulating Thumb Nut, for 5989
1589C	17908	Barring Indicator Stud Thumb Nut
1589C	17888	Needle Bar Frame Regulator Adjusting Screw Thumb Nut
1603C	17888	Knife Holder Guide Stud Nut
1619E	17891	Crank Connecting Rod Hinge Screw Nut
1620J	17897	Bobbin Winder Frame Hinge Screw Nut, for 27923
1636E	17890	Oscillating Shaft Crank Slide Block Screw Stud Nut, for 23496 and 39658
1638E	17912	Stop Cam Interlocking Rod Spring Regulating Thumb Screw Nut
1655E	17889	Barring Lever Hinge Screw Nut
1655C	17889	Needle Bar Frame Bell Crank Roller and Screw Stud Nut, for 1956
1658C	17882	Clamp Carrier Slide Regulating Stud Thumb Nut
1659C	17910	Clamp Pressure Regulating Thumb Nut, for 39587
1664E	17908	Thread Retainer Holder Nut, for 39714
1671C	17882	Clamp Carrier Regulator Stud Nut
1673C	17906	Knife Bar Stop Lock Nut, for 39565
1956	17889	Needle Bar Frame Bell Crank Roller and Screw Stud with 229D, 1655C and 23389, for 23558
1959	17912	Knife Bar Driving Lever (intermediate) Roller and Screw Stud with 229D and 12424, for 23514
1950	17882	Clamp Carrier Regulator Roller and Screw Stud with 1520J, for 40010
1960	17882	Clamp Carrier Slide Lever Roller and Screw Stud with 1520J, for 23394
1963	17887	Knife Bar Disengaging Lever Catch Roller and Stud, for 23464
1963	17889	Needle Bar Frame Connection Roller and Stud, for 39622
2102	17913	Tension (side of Arm) Disc
2103	17908	" (top cover) Spring
2117C	17883	Feed Wheel Pin
2256	17883	" Retaining Clutch Spring
2269	17890	Shuttle Driver Pin
2455	17897	Bobbin Winder Tension Disc, for 5989
2523	17911	Shuttle Bobbin Case Position Finger Rivet, for 23502

NUMERICAL LIST OF PARTS

No.	Plate	Name
2532	17911	Shuttle Race Back Position Pin, for 249929
2533	17911	Shuttle Race Back Spring, for 249929
2718R	17899	Treadle Extension Screw Washer, for 14376
2766	17903	Knee Starting Rock Shaft Knee Arm Hub with 356C
2767	17903	Knee Starting Rock Shaft Knee Plate, with 356C, for 6337
2770	17903	Knee Starting Rock Shaft Stop Dog with 356C
2973	17911	Shuttle Bobbin Case Latch Lever, for 15141
2974	17911	Shuttle Bobbin Case Latch Lever Fulcrum Pin, for 15141
2975	17911	Shuttle Bobbin Case Latch Spring, for 23502
3012	17882	Feed Hand Ratchet Wheel Pin
4784	17890	Arm Shaft Oil Pad
4784	17891	Oscillating Rock Shaft Oil Pad, for 39654
4784	17888	Thread Take-up Lever Oil Pad, for 23478
5989	17897	Bobbin Winder Tension complete, Nos. 418D, 1562J, 10141 and two 2455, for 27921
6335	17903	Knee Starting Rock Shaft Knee Arm, for 6336
6336	17903	Knee Starting Rock Shaft Knee Arm 6335 with 2766 and 2767, for 228339
6337	17903	Knee Starting Rock Shaft Connecting Rod Bracket with two 356C, for 228339
7070	17883	Feed Wheel Driving Lever Regulating Stud Sleeve
7070	17888	Needle Bar Frame Regulator Adjusting Screw Sleeve
7071	17889	Barring Ratchet Wheel Tripping Point Screw Washer
7071	17888	Needle Bar Frame Pitman Adjusting Screw Washer, for 23611
7278	17882	Clamp Carrier Slide Lever Socket Joint
7326	17911	Shuttle Race Cap, for 249929
7335	17913	Thread Take-up Spring
8238	17913	Tension (side of Arm) Spring
8582	17861	Arm Dowel Pin
8582	17912	Starting Lever Bracket Dowel Pin
9525	17904	Knife Grinder Knife Holder Thumb Screw Washer, for 39898
9540	17882	Stop Lever Spring
9780	17890	" Cam Spring Cover Position Pin, for 249543
10141	17897	Bobbin Winder Tension Spring, for 5989
10145	17897	" " Thread Guide, for 27921

NUMERICAL LIST OF PARTS

No.	Plate	Name
10249	17904	Knife Grinder Knife Holder Slide Bracket Adjusting Screw Tension Spring, for 39898
10875	17914	Wrench, for 1518 and 1520
11204	17888	Thread Take-up Lever Link Hinge Pin
11831	17914	Screw Driver, 5 in. blade (machine, large)
12166	17888	Thread Take-up Lever Hinge Pin, for 23525
12193	17913	Arm Side Cover
*12204	-----	Feed Connecting Rod (upper) Cap, for 23408
12357	17890	Arm Shaft Flanged Bushing (back)
12400	17908	Thread Re-aligner Sleeve, for 39714
12402	17908	" Stud, for 39714
12424	17912	Knife Bar Driving Lever (intermediate) Roller Cap Screw Washer, for 1969
12424	17890	Oscillating Shaft Crank Slide Block Cap Screw Washer, for 24050
12424	17890	Feed Hand Ratchet Lever Pawl Spring
13218	17882	Bed Frame Hinge Plate Rivet, for 23529 and 39910
14010	17899	Feed Wheel Friction Ring Screw Washer
14017	17883	Starting Lever Spring
14174	17912	Table Belt Guide Bracket with 448C, for 14229
14229	17914	Nos. 14372 to 14375, for 14376
14372	17899	Treadle
14373	17899	" Extension
14374	17899	" Spring
14375	17899	" Stand
14376	17899	Treadle complete, Nos. 2718R, 14372 to 14375, 17881, 50581R and two wood screws 1-1/4 in., No. 12, F. H., for 228365
15072	17889	Barring Ratchet Pawl Spring Stop Pin, for 23558
15072	17897	Bobbin Winder Bobbin Position Pin, for 27538
15140	17911	Shuttle Bobbin Case Latch, for 15141
15141	17911	" " Hinge, Nos. 2973, 2974 and 15140, for 23502
16555	17899	Bed Frame Hinge Plate, for 23529 and 39910
17881	17899	Treadle Shaft, for 14376
19226	17899	Bed Frame Hinge Connection, for 19398
19397	17899	" " Cap, for 19398
19398	17899	Bed Frame Hinge Connection 19226 with 211E and 19397, for 23529 and 39910
19448	17890	Oscillating Shaft Crank Slide Block, for 24050
21327	17903	Knee Starting Rock Shaft Hanger with two wood screws 1 in., Nos. 10, for 228339

NUMERICAL LIST OF PARTS

No.	Plate	Name
21643	17912	Starting Lever Belt Shifter, complete
		Nos. 66108 and 66109, for general work
21651	17912	Stop Cam Interlocking Rod Spring
21654	17914	Wrench, for 1508 and 1638
*23351	-----	Arm with 24081
23362	17990	" Shaft
23361	17989	Barring Ratchet Pawl
23362	17889	" " " Spring
23364	17889	" " Retaining Pawl Spring
23367	17889	" " Wheel Tripping Point
23369	17913	" Stop Arm
23370	17908	" Tripping Lever
*23371	-----	Bed
		Nos. 23373 to 23376 (obsolete)
23373	17905	Belt Cover
23374	17906	" " Bracket
23375	17906	" " Hinge Block with 460C
23376	17906	" " " Pin
23379	17910	Clamp Arm Hinge Block, for 39587
23380	17910	" " " Pin, for 39587
23381	17909	" Carrier
23384	17882	" " Connecting Rod
23385	17909	" " Guide (right)
23386	17909	" " Plate
23389	17899	Needle Bar Frame Bell Crank Roller Cap
		Screw Washer, for 1956
23390	17887	Knife Screw Washer
23392	17909	Clamp Carrier Slide Guide (left)
23393	17909	" " " (right)
23394	17882	" " " Lever with 1960
23395	17882	" " " Regulator
23396	17882	" " " Cap
23397	17882	" " " Regulating Stud Bush-
		ing
23404	17910	Clamp Spring, for 39587
23407	17991	Feed Connecting Rod (lower)
23408	17991	" " " (upper) with 12204,
		202277 and two 966E
23409	17891	Feed Disengaging Lever
23412	17890	" Eccentric with 448C
23414	17882	" Hand Ratchet Lever Collar with two
		453C
23417	17905	Oscillating Shaft (obsolete)
23418	17891	Feed Rock Shaft, for 23419
23419	17891	Feed Rock Shaft complete, Nos. 23418 and
		23420
23420	17891	Feed Rock Shaft Hinge Pin with 23421, for
		23419
23421	17891	Feed Rock Shaft Hinge Pin Plug (leather)
		for 23420

NUMERICAL LIST OF PARTS

No.	Plate	Name
23421	17891	Oscillating Rock Shaft Hinge Pin Oil
		Hole Plug (leather), for 23494
23422	17891	Feed Rock Shaft Spring
*23429	-----	" Wheel Driving Lever Pitman Cap, for
		249561
23431	17882	Feed Wheel Shaft
23432	17883	" " Tripping Point, for 23698
23433	17883	" " " Lever
23435	17883	" " " Spring
23436	17902	Guide (back), for cuffs
23437	17902	" (left), for cuffs
23438	17902	" (right), for cuffs
23439	17902	" (left), for collars
23440	17902	" (right), for collars
23441	17902	" (corner), for collars
23443	17887	Knife, 1/4 inch
23444	17887	" 5/16 inch
23445	17887	" 3/8 inch
23446	17887	" 7/16 inch
23447	17887	" 11/2 inch
23448	17887	" 9/16 inch
23449	17887	" 5/8 inch
23450	17887	" 11/16 inch
23451	17887	" 3/4 inch
23452	17887	" 13/16 inch
23453	17897	" 7/8 inch
23454	17887	" 15/16 inch
23455	17887	" 1 inch
23460	17887	" Bar
23461	17897	" Connecting Link
23462	17897	" " Stud with 1319F
23464	17887	" " Disengaging Lever Catch with
		1963
23465	17887	Knife Bar Disengaging Lever Catch Brack-
		et
23466	17882	Knife Bar Disengaging Lever Catch Trip-
		ping Point
23467	17882	Knife Bar Disengaging Lever Catch Trip-
		ping Point Collar with two 448C
23468	17887	Knife Bar Disengaging Lever Catch Spring
23469	17887	" " Driving Lever
23470	17887	" " " (intermediate)
23471	17887	" " " Connect-
		ing Link
23473	17887	Knife Holder
23476	17888	Needle Bar Connecting Link with 794E
23477	17890	" " Crank with 858C, 1036C, 1065C
		and 1258C
23478	17888	Needle Bar Frame with 4784
23483	17889	" " Connection Spring
23484	17889	" " " Hook

NUMERICAL LIST OF PARTS

No.	Plate	Name
23485	17889	Needle Bar Frame Connection Stud
23486	17906	" " " Driving Bevel Pinion
23491	17888	With two 453C (obsolete)
23492	17915	Needle Bar Frame Regulator, for 39900
23494	17891	" Plate (obsolete), for General Work
23495	17906	Oscillating Rock Shaft Hinge Pin with 23421, for 23493 and 39654
23496	17906	Oscillating Shaft Crank (obsolete), for 23496
23500	17911	Oscillating Shaft Crank complete, Nos. 231C, 1636E, 23495 and 24050 (obsolete)
23501	17911	Shuttle Bobbin, for 23504
23502	17911	" Case Position Finger, for 23502
23503	17911	Shuttle Bobbin Case complete, Nos. 591F, 592E, 2523, 2975, 15141, 23501 and 23680, for 23504
23504	17911	Shuttle Body, for 23504
23505	17890	" 1-11/16 in. diam., Nos. 23500, 23502 and 23503
23509	17912	Shuttle Driver with 462C
23510	17912	Starting Lever
23511	17912	" " Bracket
23514	17912	" " Rod
23515	17890	Stop Cam Interlocking Rod Guide with 1070C and 1959
23516	17890	Stop Cam Spring (long)
23518	17882	" " (short)
23519	17913	" Lever
23520	17913	Tension (side of Arm) Releaser with 200F
23521	17913	" " " Shaft
23523	17888	" " " Arm
23524	17888	Thread Take-up Crank
23525	17888	" Lever, for 23525
23526	17913	Thread Take-up Lever complete, Nos. 12166 and 23543
23527	17899	Thread Take-up Spring Regulator
23528	17914	Drip Pan with two wood screws 1/2 in., No. 5, R. H. B.
23529	17905	Bed Frame Clamp Lifting Arm Stop
23530	17914	" with two each 16555, 19398, four each 158E, 24106, six 14010 and four wood screws 1-1/4 in., No. 12 (obsolete)
23535	17914	Gauge, for 1/4 to 1 in., for setting length of buttonhole
23535	17914	Wrench, for 1671, for regulating length of buttonhole

NUMERICAL LIST OF PARTS

No.	Plate	Name
23536	17914	Nos. 23536 to 23539, for 23540
23537	17905	Table Belt Guide with two 168E; also for 39709 and 39716
23538	17914	Table Belt Guide Bracket with 448C (obsolete)
23539	17905	Table Belt Guide Pulley, also for 39709 and 39716
23540	17905	Table Belt Guide Pulley Shaft with 436C (obsolete)
23543	17888	Table Belt Guide (double) complete, Nos. 23537, 23539, two each 23536, 23538 and four wood screws 1-1/4 in., No. 12, R. H. B. (obsolete)
23544	17889	Thread Take-up Lever Link, for 23525
23545	17889	Barring Ratchet Retaining Pawl (hinge screw end), for 23546
23546	17889	Barring Ratchet Retaining Pawl (wheel end), for 23546
23548	17906	Barring Ratchet Retaining Pawl (adjustable) complete, Nos. 203C, 23544 and 23545
23549	17902	Knife Bar Stop Plug (fibre) (obsolete), for 39565
23551	17903	Guide, for shirt bosoms
23551	17899	Clamp Lifting Chain Screw Eye
23552	17883	Treadle Chain Screw Eye, for 228355
23553	17883	Nos. 23552 to 23554, for 23555
23554	17883	Feed Wheel Friction Ring Section (long)
23555	17883	" " " (short)
23555	17883	" " " Spring
23557	17931	Feed Wheel Friction Ring complete, Nos. 23552 to 23554
23558	17889	Feed Disengaging Lever Spring
23562	17882	Needle Bar Frame Bell Crank with 1956 and 15072
23563	17889	Barring Cam with two 858C
23564	17889	" Lever
23565	17889	" Catch with 1226C
23566	17889	" " " Spring
23567	17910	" " Spring
23573	17909	Clamp Arm, for 33587
23574	17910	" Plate Support
23577	17910	" Post, for 39587
23587	17883	Feed Wheel Tripping Lever Point
23606	17887	Knife Bar Disengaging Lever Spring
23609	17888	Needle Bar Frame Pitman (regulator end), for 23611
23610	17888	Needle Bar Frame Pitman (hinge screw end), for 23611
23611	17888	Needle Bar Frame Pitman (adjustable) complete, Nos. 23609, 23610 two each

No.	Plate	Name
23630	17906	Barring Indicator (obsolete)
23664	17889	" Ratchet Wheel
23665	17899	" " " Spring
23666	17889	" " " Washer
23667	17889	Needle Bar Frame Bell Crank Stud
23669	17913	Tension (side of Arm) Thread Guard
23679	17905	Drip Pan, 7/8 in. deep
23680	17911	Shuttle Tension Spring, for 23502
23681	17887	Knife Bar Driving Lever Spring
23691	17910	Clamp Check, for general work, for 39587
		Nos. 23693 to 23695, for 39587
23693	17910	Clamp Spring Bushing
23694	17910	Tension (side of Arm) Releaser Shaft Arm Connection
23695	17910	Tension (side of Arm) Releaser Shaft Arm Connection Bracket
23698	17883	Feed Wheel with 23432 and two 220D, for wide bight and wide cutting space, for overall work, etc.
23699	17915	Clamp Check, for wide bight, for overall work, etc. (obsolete)
24028	17891	Crank Connecting Rod with 24085 and two 898E
24046	17906	Oscillating Shaft Bushing (back) (obsolete)
24047	17890	Oscillating Shaft Bushing (front)
24050	17890	Oscillating Shaft Crank Slide Block complete, Nos. 226J, 1035C, 12424 and 19448, for 23496 and 39658
24051	-----	Arm Shaft Bushing (front), for 23351
24095	-----	Crank Connecting Rod Cap, for 24028
24106	17899	Bed Frame Cushion (felt), for 23529 and 39910
26026	17914	Screw Driver (machine, small), Nos. 120088 and 120090
26435	17914	Screw Driver (shuttle tension), Nos. 120092 and 120094
27302	17897	Bobbin Winder Frame, for 27923
27350	-----	Spindle Collar
27538	17897	Bobbin Winder Spindle with 15072, for 27923
27739	17900	Thread Unwinder Thread Cone (wood)
27914	17897	Bobbin Winder Base with 27916 and two 28094, for 27923
27915	17897	Bobbin Winder Base Plate, for 27924
27916	17897	" " Brake (leather), for 27914
		Nos. 27917 to 27919, for 27923
27917	17897	Bobbin Winder Frame Spring
27918	17897	" " Pulley
27919	17897	" " Stop Latch
27920	17897	" " Tension Bracket with 452C, for 27921

No.	Plate	Name
27921	17897	Bobbin Winder Tension Bracket with Rod complete, Nos. 27922 and 41336
27922	17897	Bobbin Winder Thread Eyelet Rod, for 27921
27923	17897	Bobbin Winder, Nos. 35D, 1620J, 27302, 27538, 27914, 27917 to 27919 and 50358D, for 27924
27924	17897	Bobbin Winder (swinging automatic, right hand) complete, Nos. 27915, 27921, 27923 and two 399F
28084	17897	Bobbin Winder Brake Rivet, for 27914
32012	17908	Tension (top cover) Disc
32572	17908	" " " Releasing Disc
39504	17983	Feed Wheel Retaining Clutch Cap Screw Washer
39508	17915	Clamp Check
39518	17915	Needle Plate, for collar and cuff work
39523	17882	Feed Hand Ratchet Lever Pawl Point, for 39996
39530	17915	Needle Plate, for overall work (obsolete)
39531	17905	Clamp Carrier (obsolete)
39532	17882	" " Regulator Stud Sleeve
39538	17881	Bed Oil Guard
39541	17910	Clamp Arm Bracket Screw Washer, for 39587
39541	17910	Tension (side of Arm) Releaser Shaft Arm Connection Screw Washer
39544	17881	Clamp Carrier Regulator Slide
39549	17910	" Lifting Arm, for 39587
39565	17906	Knife Bar Stop complete, Nos. 1673C, 23548 and 39566 (obsolete)
39566	17906	Knife Bar Stop (obsolete), for 39565
39569	17899	Treadle Chain, 45 in. long with 39575 and 39576
39570	17914	Treadle Chain Guide Bracket, for 39572
39571	17903	Clamp Lifting Chain Guide Pulley, for 236790
39571	17914	Treadle Chain Guide Pulley, for 39572
39572	17914	Treadle Chain Guide complete, Nos. 39570, two each 1064D, 39571 and wood screws 1-1/4 in., No. 12, R. H. B.
39573	17915	Clamp Check Adjusting Plate
39574	17915	" " Holder, for 39508
39575	17903	" Lifting Chain Hook (large), for 228329 and 228330
39575	17903	Knee Starting Rock Shaft Connection Hook (large), for 228335
39575	17899	Treadle Chain Hook (lower), for 39569
39576	17903	Clamp Lifting Chain Hook (small), for 228329 and 228330
39576	17903	Knee Starting Rock Shaft Connection Hook (small), for 228335
39576	17899	Treadle Chain Hook (upper), for 39569

NUMERICAL LIST OF PARTS

No.	Plate	Name
39580	17912	Stop Cam Interlocking Rod
39582	17906	Belt Cover Bracket (obsolete)
39583	17882	Clamp Carrier Regulator Stud Stop, for 40010
39584	17910	Nos. 39584 to 39586, for 39587
39585	17910	Clamp Arm Bracket with 196F
39586	17910	" Check Adjusting Plate
39587	17910	" Holder
		Clamp (universal) complete, Nos. 1294C, 1550J, 1659C, 23379, 23380, 23404, 23567, 23574, 23691, 23693 to 23695, 39549, 39584 to 39586, 40020 two each 109D, 625F, 1297F, 1547J, three each 1231F, 1235F, four each 191C, 219F and 39541
39590	17991	Feed Rock Shaft Spring Plate
39591	17909	Clamp Carrier Guide (left), for 39615 and 39619
39595	17883	Feed Wheel Retaining Clutch Cap
39596	17883	" " Stud
39601	17888	Needle Bar Connecting Stud with 1341C
39615	17915	Clamp Carrier Slide with 39591 and three 756D, for overall work
		Nos. 39616 to 39618, for 39622
39616	17889	Barring Lever Catch Stud
39617	17889	" " Rivet (long)
39618	17889	" " " (short)
39619	17909	Clamp Carrier Slide with 39591 and three 756D, for General work
39622	17689	Needle Bar Frame Connection with 1363 and 39616 to 39619, for 39626
39628	17890	Stop Cam with 39629 and 202330
39629	17890	" Pin, for 39628
39632	17908	Tension (top cover) Releaser Holder with 201F
39635	17908	Tension (top cover) Releasing Pin
39636	17905	" " Thread Eyelet (double)
39637	17930	Stop Cam Spring Stop Block
39638	17930	" " Screw Block
39640	17908	Arm Top Cover
39641	17908	Tension (top cover) Releaser
39642	17908	" " Releasing Lever
39653	17891	Oscillating Rock Shaft, for 39654
39654	17891	Oscillating Rock Shaft complete, Nos. 4784 23494 and 39653
39655	17890	Oscillating Shaft
39656	17890	" Bushing (back)
39657	17890	" Crank, for 39658
39658	17890	Oscillating Shaft Crank complete, Nos. 1335E, 24050, 39657 and two 1253C
39708	17914	Table Belt Guide Pulley Shaft with 858C and 130901, for 39709 and 39716

NUMERICAL LIST OF PARTS

No.	Plate	Name
39709	17914	Table Belt Guide (single, right) complete
		Nos. 14229, 23536, 23538, 39708 and four wood screws 1-1/4 in., No. 12, R. H. B.
39711	17913	Thread Guiding Stud (side of Arm)
39712	17908	" Retainer Holder with 462C, for 39714
39713	17908	" Spring, for 39714
39714	17908	Thread Retainer complete, Nos. 1664E, 12400 12402, 39712 and 39713
39716	17914	Table Belt Guide (single, left) complete, Nos. 14229, 23536, 23538, 39708 and four wood screws 1-1/4 in., No. 12, R. H. B.
39810	17903	Knee Starting Rock Shaft, for 228339
39844	17908	Barring Indicator
39857	17868	Needle Bar with 904F
		Nos. 39886 to 39897, for 39898
39886	17904	Knife Grinder Emery Wheel, 4 in. diameter
39887	17904	" " Driving Shaft
39888	17904	" " " 011
		Hole Cover
		Knife Grinder Frame
39889	17904	" Knife Holder (adjustable)
39890	17904	" " Indicator
39891	17904	" " Slide Bracket
39892	17904	with 200386C
39893	17904	Knife Grinder Knife Holder Slide Bracket
		Adjusting Screw Slide Plate
39894	17904	Knife Grinder Knife Holder Slide Bracket
		Shaft
39895	17904	Knife Grinder Knife Holding Spring
39896	17904	" " Bracket
39897	17904	" " Stop (adjustable)
39898	17904	Knife Grinder complete, Nos. 57C, 176D, 208D 219F, 771D, 783D, 9525, 10249, 39886 to 39897, 200165H, 201298C, 201510D, 203094, 204101, 206963, 350068E, two each 200577XC, 204264, 206232, 206969 and three wood screws 1-1/4 in., No. 12
39900	17888	Needle Bar Frame Regulator 23491 with 1245C
		Nos. 39910 to 39912, for 39913
39910	17899	Bed Frame with two each 16555, 19398, four each 158E, 24106, six 14010 and four wood screws 1-1/4 in., No. 12
39911	17899	Splash Guard with 201655J
39912	17899	" Hinge
39913	17899	Bed Frame and Splash Guard complete, Nos. 39910, 39911, two 39912 and eight 200574E
39924	17882	Feed Hand Ratchet Wheel with 460C
39926	17889	Needle Bar Frame Connection 39622 with 78C and 1226E

No.	Plate	Name
39927	17890	Pulley 40024 with 40025
39966	17899	Needle Bar Frame Cam and Bevel Gear
39967	17890	" " " Driving Bevel Pinion with two 453C
39969	17911	Shuttle Race Back, for 249929
39988	17912	Stop Cam Interlocking Rod Guide Washer (rawhide)
39994	17882	Feed Hand Ratchet Lever
39995	17882	" " " " Pawl Body, for 39996
39996	17882	Feed Hand Ratchet Lever Pawl complete, Nos. 207E, 39523, 39995 and two 1049E, for 39997
39997	17882	Feed Hand Ratchet Lever complete, Nos. 90D 1321B, 39994 and 39996
40006	17882	Clamp Carrier Block with 40007 and four 404D
40007	17882	Clamp Carrier Block Plate, for 40006
40010	17882	" " Regulator with 240D, 1960 and 39583
40020	17910	Clamp Plate, for 39587
40024	17890	Pulley (tight), for 39927
40025	17890	" " Pin, for 39927
41336	17897	Bobbin Winder Tension Bracket complete, Nos. 5989, 10145 and 27920
41401	17914	Machine Rest Pin (wood), 5-11/16 in. long
41828	17897	Spindle Collar Pin
50088C	17883	Feed Wheel Driving Lever Pitman Ball Joint Screw, for 249561
50356D	17897	Bobbin Winder Frame Hinge Screw, for 27923
50581R	17899	Treadle Extension Screw, for 14376
50615D	17887	Knife Bar Stop Retainer Plate Screw
58384	17912	Starting Lever Screw Center 564C with 1508E
60913	17900	Thread Unwinder Spool Weight with 60914
60914	17900	" " " " Center Pin, for 60913
*66108	----	Starting Lever Belt Shifter Fork, for 21643
*66109	----	Starting Lever Belt Shifter Shank, for 21643
*120088	----	Screw Driver Blade, for 26026
*120090	----	" " Handle with 120089, for 26026
*120092	----	" " Blade, for 26485
*120094	----	" " Handle with 120093, for 26485
120346	17914	Oilier (copper plated) with 120347
120347	17914	" Spout, 8-1/2 in. long, for 120346
126910	17903	Belt Idler Pulley Bracket Shaft, for 228328

No.	Plate	Name
130901	17914	Thread Belt Guide Pulley Shaft Oil Wick, for 39708
150203	17900	Thread Unwinder Spool Rest Cushion (felt), for 225258
200165H	17904	Knife Grinder Knife Holder Indicator Screw, for 39898
200383C	17900	Thread Unwinder Spool Rest Rod Set Screw for 202490
200386C	17904	Knife Grinder Knife Holder Slide Bracket Set Screw, for 39892
200403C	17904	Knife Grinder Emery Wheel Driving Shaft Pulley Set Screw, for 206963
200574E	17899	Splash Guard Hinge Screw, for 39913
200577XC	17904	Knife Grinder Knife Holder Slide Bracket Adjusting Screw Slide Plate Screw, for 39898
200584D	17890	Pulley (loose) Grease Retaining Screw, for 249538
201018C	17900	Thread Unwinder Spool Rest Set Screw, for 225257
201052C	17904	Knife Grinder Knife Holder Slide Bracket Shaft Collar Set Screw, for 206232
201298C	17904	Knife Grinder Knife Holder Slide Bracket Adjusting Screw, for 39898
201510D	17904	Knife Grinder Emery Wheel Driving Shaft Nut, for 39898
201655J	17899	Splash Guard Locking Screw Wing Nut, for 39911
201696J	17900	Thread Unwinder Thread Guide Lock Nut, for 225258
201724A	17883	Feed Wheel Driving Lever Regulating Stud Thumb Nut, for 249560
201897	17883	Feed Wheel Driving Clutch Roller, for 249562
202277	17891	Feed Connecting Rod (upper) Oil Packing (wick), for 23408
202330	17890	Stop Cam Oil Packing (wick), for 39628
202490	17900	Thread Unwinder Spool Stand with 200383C for 225258
203094	17904	Knife Grinder Knife Holder Indicator Position Pin, for 39898
203100	17903	Belt Idler Pulley Shaft Oil Packing (wick), for 228326
204101	17904	Knife Grinder Emery Wheel Driving Shaft Nut Washer, for 39898
204264	17904	Knife Grinder Knife Holding Spring Bracket Position Pin, for 39898
204264	17904	Knife Grinder Knife Holding Spring Position Pin, for 39898
206232	17904	Knife Grinder Knife Holder Slide Bracket Shaft Collar with 201052C, for 39898

NUMERICAL LIST OF PARTS

No.	Plate	Name
206963	17904	Knife Grinder Emery Wheel Driving Shaft
206969	17904	Pulley With two 200403C, for 39898
213949	17889	Knife Grinder Emery Wheel Washer (paper) for 39898
225257	17900	Barring Layer Catch Spring Screw Washer
225258	17900	Thread Unwinder Spool Rest (for two spools) with 201018C, for 225258
225322	17900	Thread Unwinder (for two spools) complete, Nos. 201696J, 202490, 225257, 225324, 225326, 225328 two each 150203, 225391 and three wood screws 7/8 in., No. 12
225324	17900	Thread Unwinder Thread Guide Rod Washer, for 225324
225326	17900	Thread Unwinder Thread Guide Rod With 208E and 225322, for 225258
225377	1790d	Thread Unwinder Thread Guide Position Cup, for 225258
225388	17900	Thread Unwinder Spool Wire, for small spools
225390	17900	Thread Unwinder Spool Rest Rod, for 225358
225391	17900	Thread Unwinder Thread Cone Holder
228320	17903	" " Guide, for 225258
228321	17903	Bed Frame Cushion (felt), for 228355
228322	17903	Nos. 228321 to 228323, for 228328
228323	17903	Belt Idler Belt Guide With 361C
228324	17903	" " Pulley With 228325
		" " Bracket With three 355C
		" " Shaft Hanger With two 355C and three wood screws 1 in., No. 12, for 228328
228325	17903	Belt Idler Pulley Bushing, for 228322
228326	17903	Shaft With 858C and 203100, for 228328
228327	17903	Belt Idler Pulley Washer (rawhide), for 228328
228328	17903	Nos. 228328 to 228331, for 228355
228329	17903	Belt Idler complete, Nos. 126910, 228324, two each 228321 to 228323, 228326, four 228327 and Form A1127
228330	17903	Clamp Lifting Chain, 34 in. long, with 39575 and 39576 (for left hand machine)
228331	17903	Clamp Lifting Chain, 46 in. long, with 39575 and 39576 (for right hand machine)
228332	17903	Front Plank Extension With two wood screws 2-1/2 in., No. 14
		Knee Starting Rock Shaft Connecting Rod, for 228339

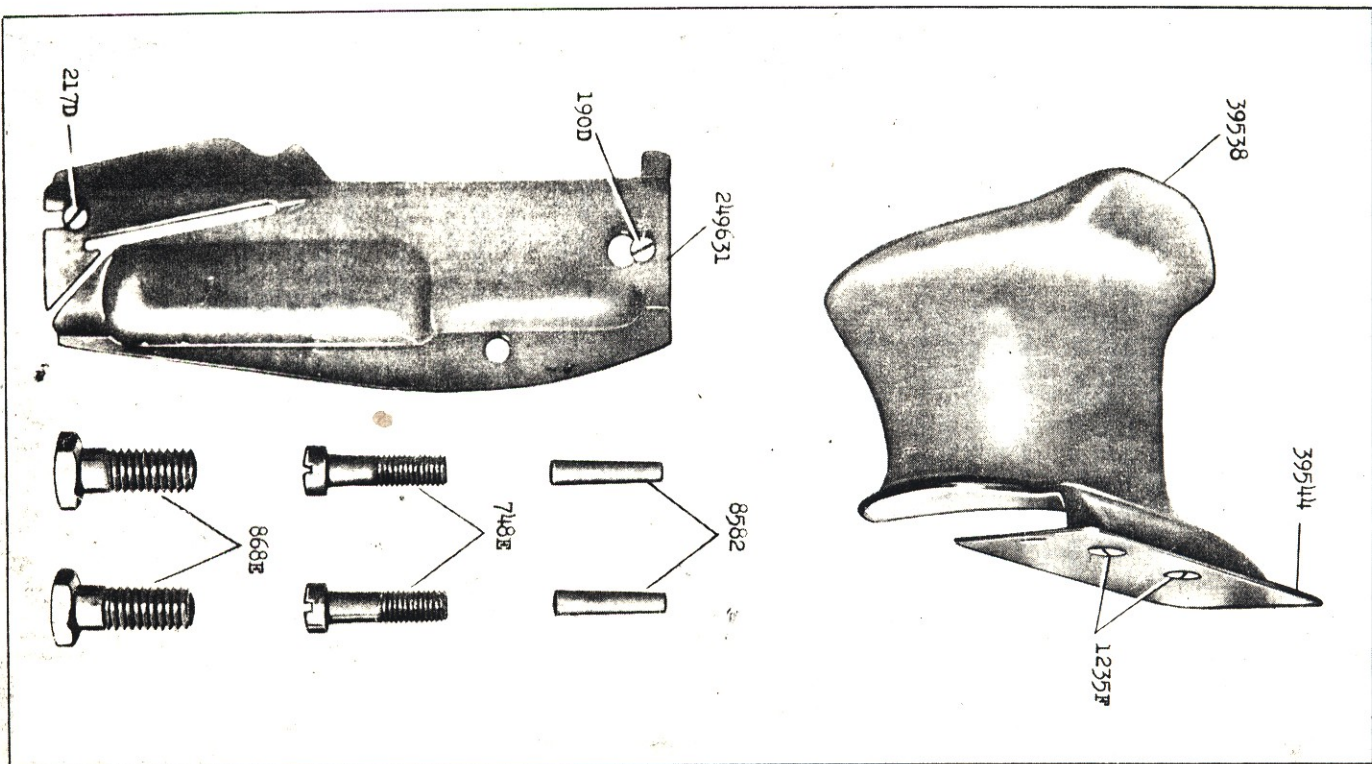
NUMERICAL LIST OF PARTS

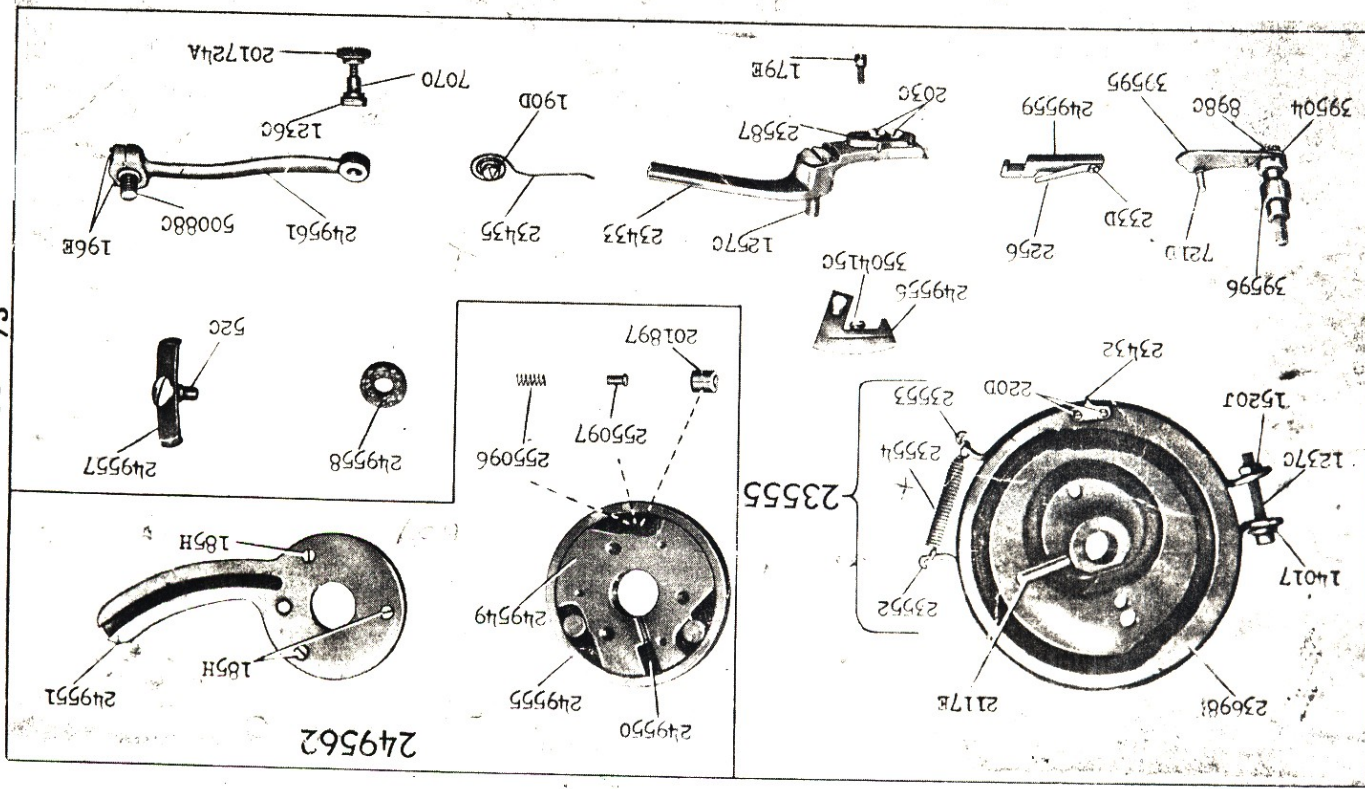
No.	Plate	Name
228333	17903	Knee Starting Rock Shaft Connection
228334	17903	Cushion Spring, for 228335
228335	17903	Knee Starting Rock Shaft Connection Spring, for 228335
228336	17903	Nos. 228335 to 228338, for 228339
228337	17903	Knee Starting Rock Shaft Connection complete, Nos. 39575, 39576, 228333 and 228334
228338	17903	Knee Starting Rock Shaft Knee Plate Pad (rubber)
228339	17903	Knee Starting Rock Shaft Position Spring
		" " " "
		Adjusting Collar with 454C
		Knee Starting Rock Shaft complete, Nos. 1507R, 2770, 6336, 6337, 39810, 228332, 228335 to 228338 and two 21327, for 228355
228344	17913	Driving Equipment Less Shaft Pulley complete, Nos. 228329 to 228331, 250408, two each 14376, 23551, 228328, 228339, 236790 eight 228320 and two blue prints
228342	17903	Tension (side of Arm) Releaser Shaft Arm Pin
226789	17903	Machine Rest Cushion (leather)
236790	17903	Clamp Lifting Chain Guide Pulley Bracket for 236790
		Clamp Lifting Chain Guide Pulley Bracket complete, Nos. 1064D, 39571, 236789 and two wood screws 1-1/4 in., No. 12, R.H.B., for 228355
*249538	-----	Pulley (loose) with 200584D, for 249540
249539	17890	" " Bushing, for 249540
249540	17890	Pulley (loose, ball bearing) complete, Nos. 249538, 249539 and 249891
249541	17890	Pulley (tight) Counterbalance, for 249543
249542	17890	" " Rivet, for 249543
249543	17890	Stop Cam Spring Cover With 249541, two each 9780 and 249542
249544	17887	Knife Bar Stop
249545	17887	" " Retainer Plate
249546	17911	Shuttle Bobbin Case Position Plate, for 249929
249549	17883	Nos. 249549 to 249551, for 249562
249550	17883	Feed Wheel Clutch Roller Carrier
249551	17883	" " " "
249555	17883	Feed Wheel Driving Lever
		" " Clutch Disc, for 249562
		Oiling

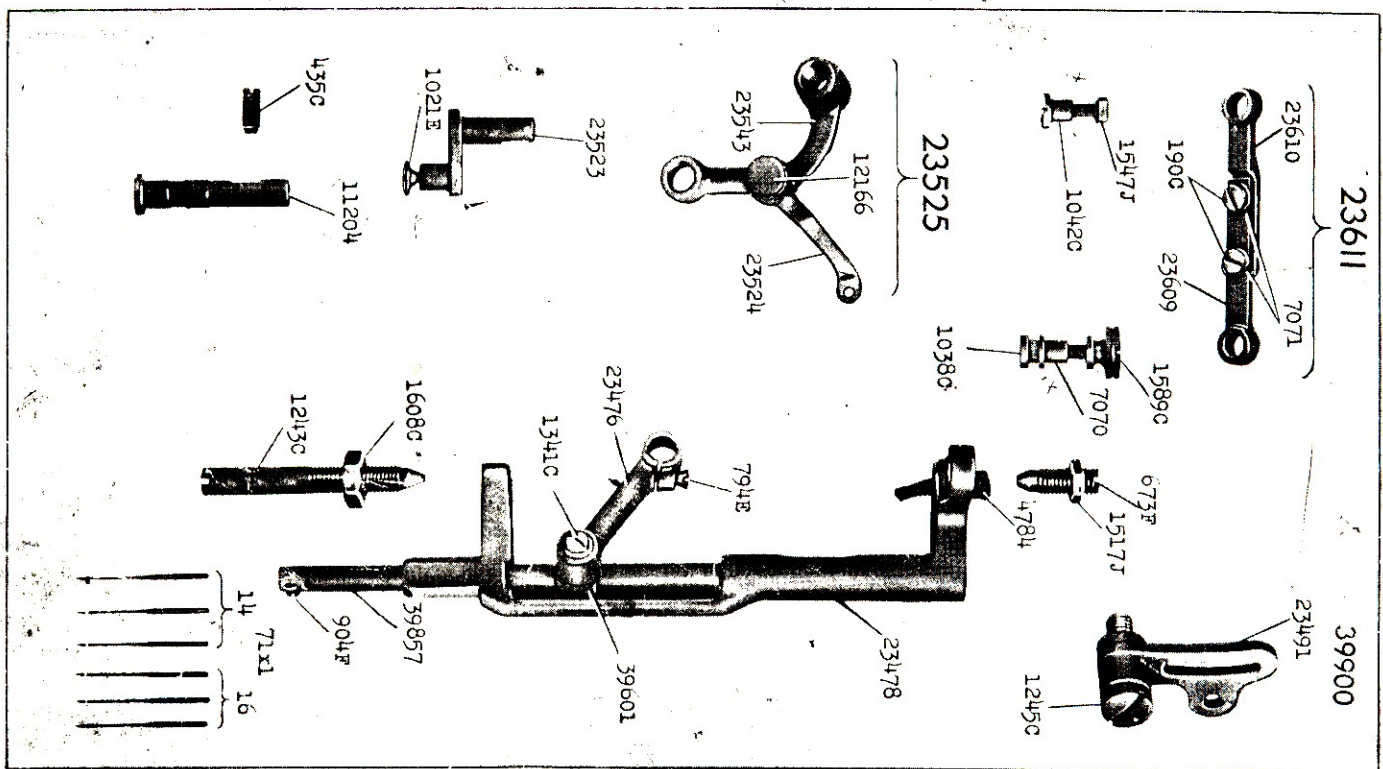
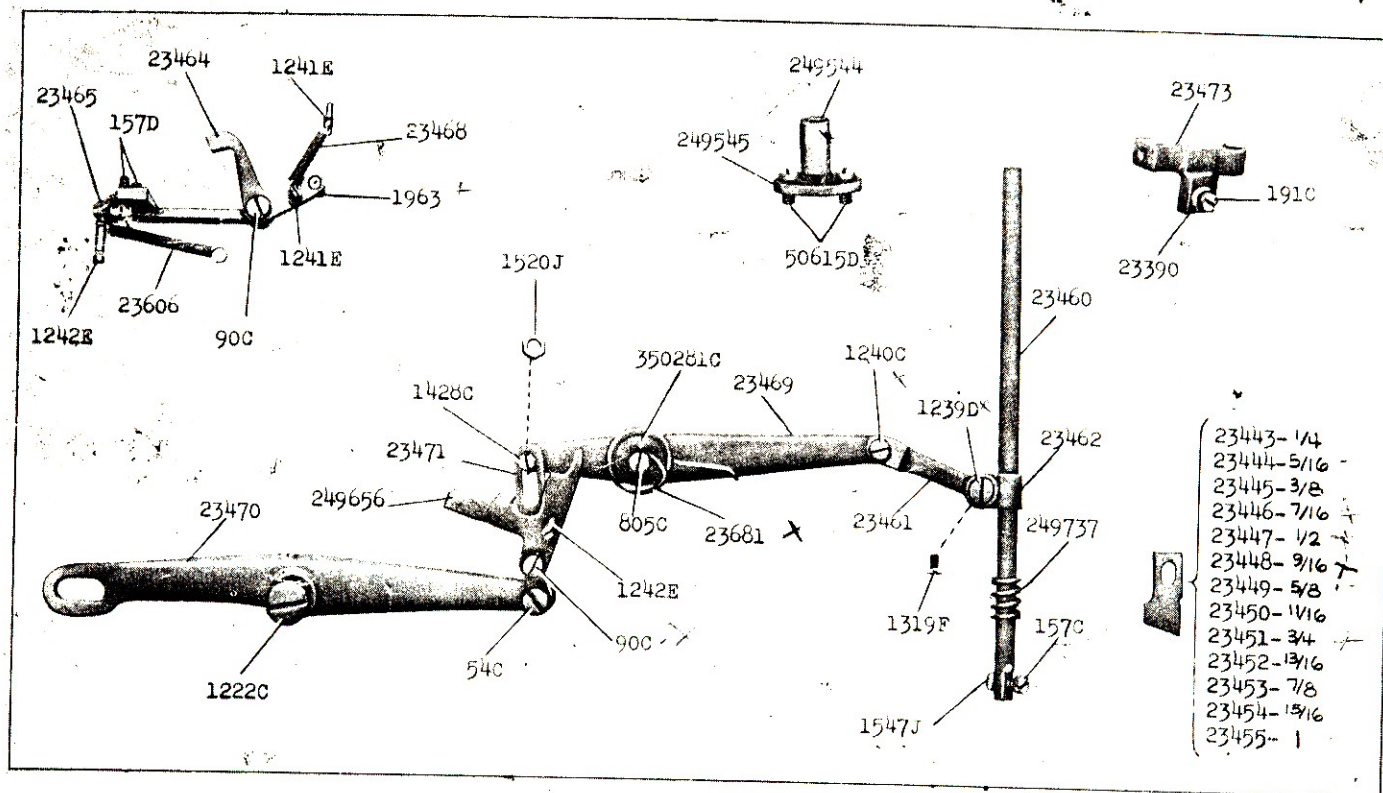
NUMERICAL LIST OF PARTS

No.	Plate	Name
249556	17883	Nos. 249556 to 249559, for 249560
		Feed Wheel Clutch Disc Locking Plate
		with 350415C
249557	17883	Feed Wheel Driving Lever Plate
249558	17883	" " " Washer (felt)
249559	17883	" " Retaining Clutch
249560	-----	Feed Wheel Clutch (positive) complete, for machines equipped with spring clutch, Nos. 52C, 201724A, 249556 to 249559, 249561, 249562, 249820 and Form 2461W
249561	17883	Feed Wheel Driving Lever Pitman with 23423, 50088C and two 196E, for 249560
249562	17883	Feed Wheel Clutch Disc 249555 with 249549 to 249551 three each 185H, 201897, 255096 and 255097, for 249560
249631	17881	Face Plate
249656	17887	Knife Bar Disengaging Lever with 1242E
249734	17902	Guide, for shirt bands
249737	17887	Knife Bar Spring
249820	17914	Wrench, for 249560 and 350415C
249891	17890	Pulley (loose) Ball Bearing, for 249540
249924	17911	Shuttle Race, for 249929
		Nos. 249926 to 249928, for 249929
249926	17911	Shuttle Race Plate
249927	17911	" " Position Pin
249928	17911	" " Oil Packing (felt)
249929	17911	Shuttle Race complete, Nos. 907E, 2533, 7326 39969, 249546, 249924, 249926, two each 399D, 662D, 2532, 249927, 249928 and three 203E
250408	17903	Machine Rest (high) with 232982 and two wood screws 1 in., No. 12, for 228355
255036	17883	Feed Wheel Clutch Roller Spring, for 249562
255097	17883	Feed Wheel Clutch Roller Spring Guide, for 249562
350068E	17904	Knife Grinder Emery Wheel Driving Shaft Oil Hole Cover Screw, for 39898
350076C	17882	Clamp Carrier Regulator Stud (to regu- late length of buttonhole)
350281C	17887	Knife Bar Driving Lever Hinge Screw
350415C	17883	Feed Wheel Clutch Disc Locking Plate Screw, for 249556

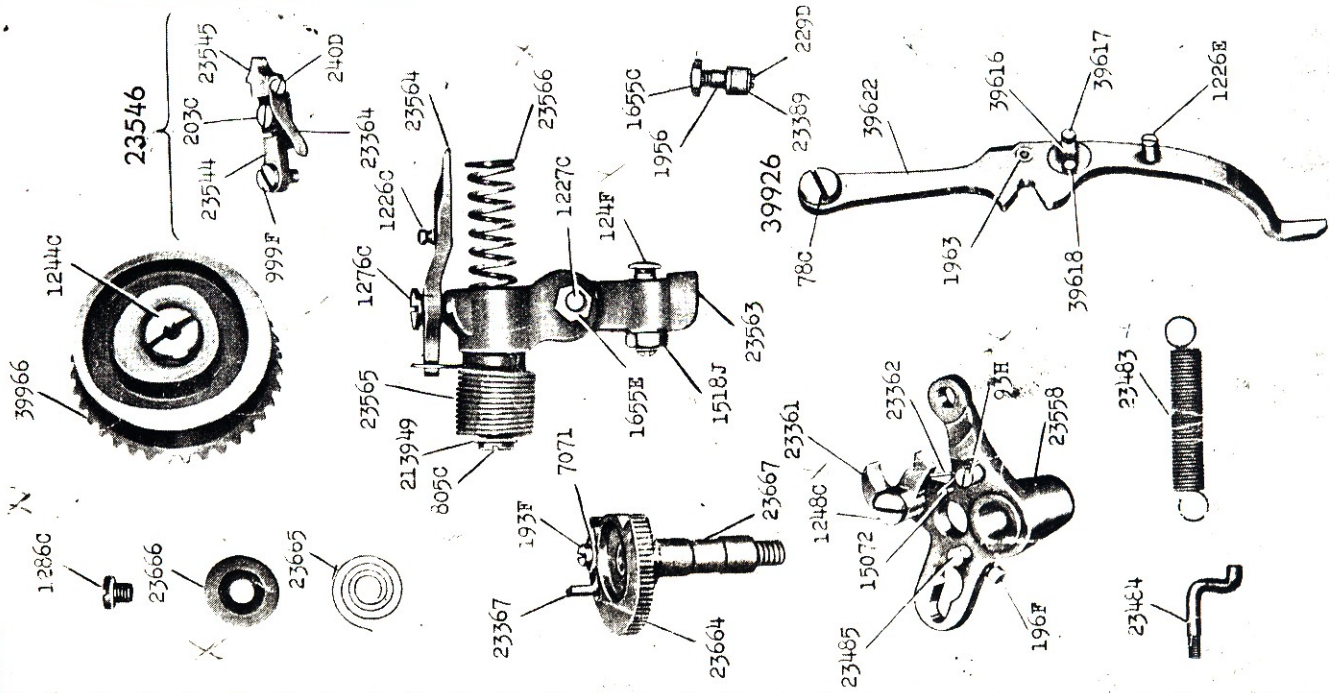
ILLUSTRATIONS
OF
PARTS



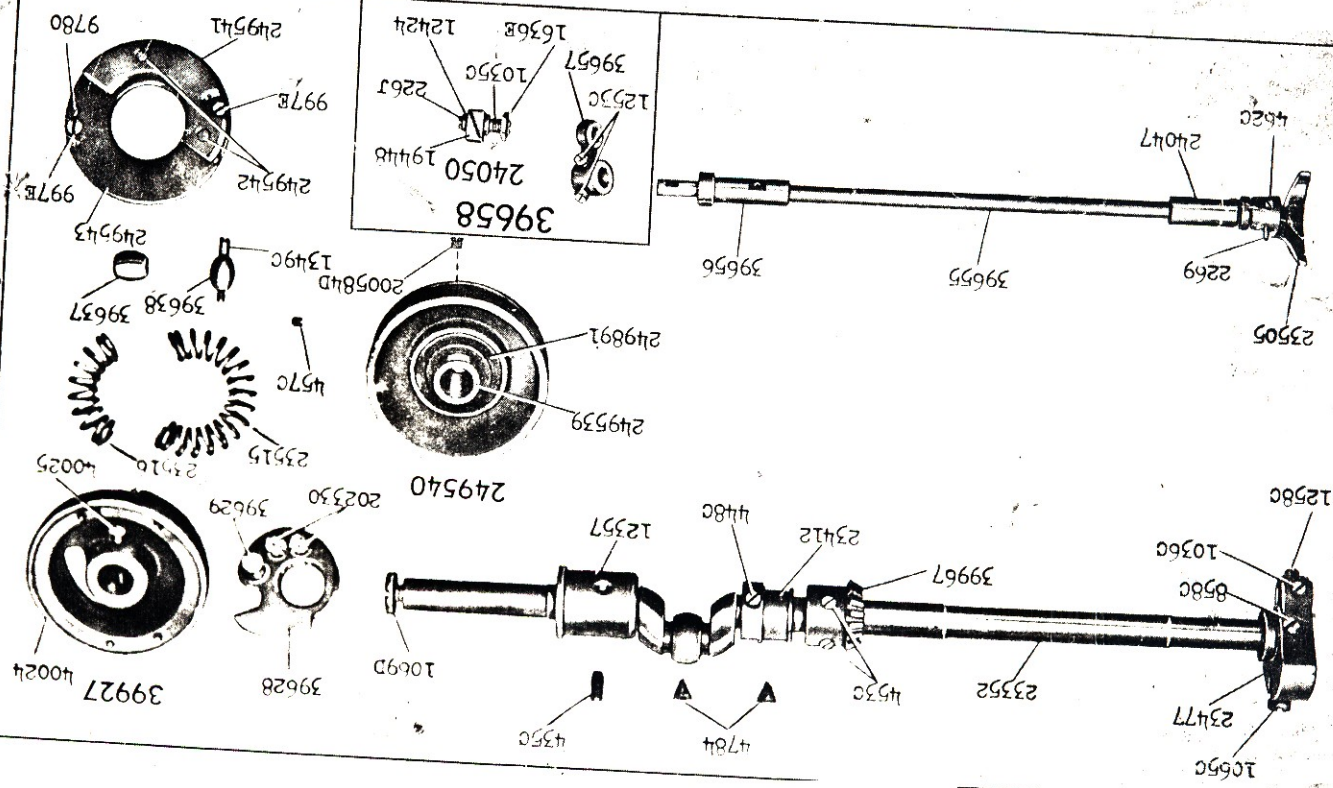


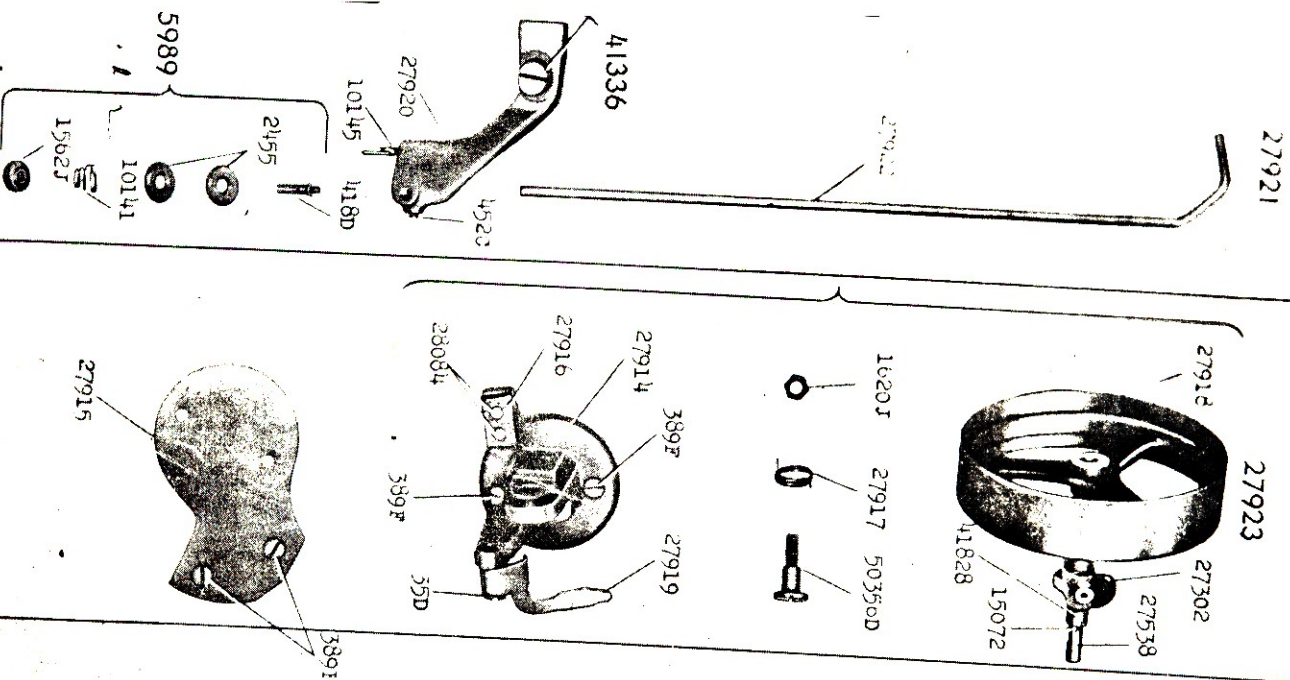
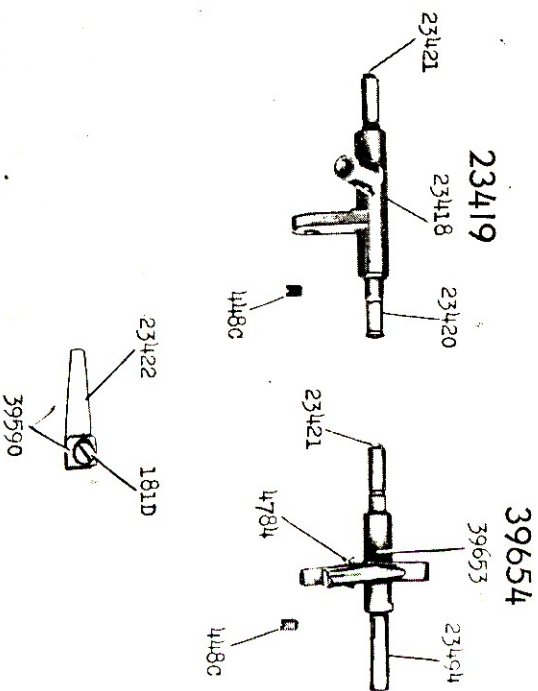
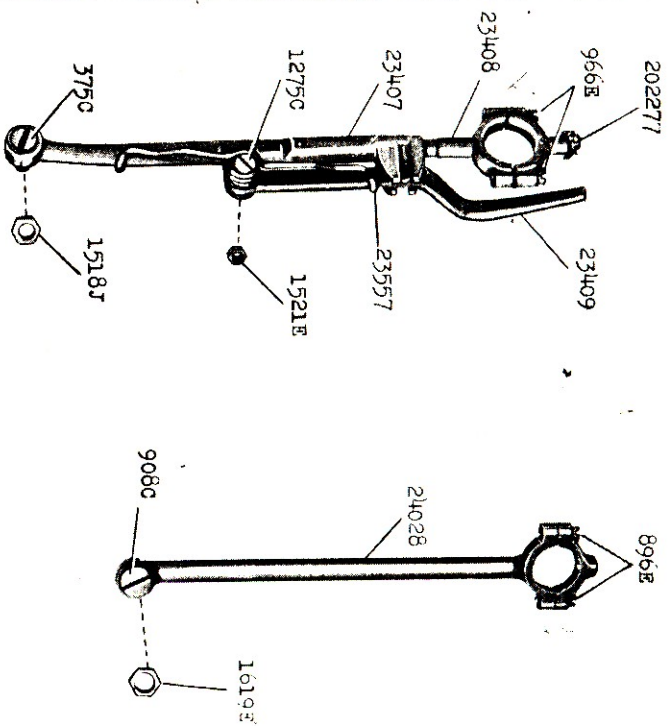


17889 - 1/2



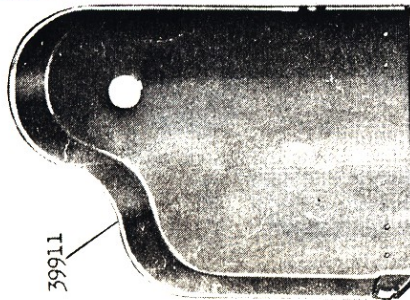
17890 - 1/3





17899 - 1/6

39913

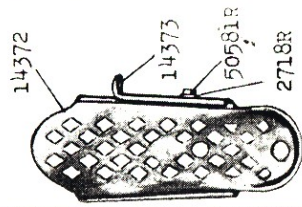


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39569

14376 (2)



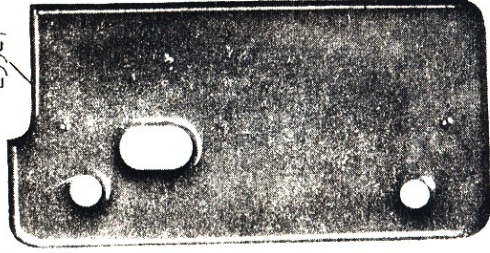
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14375



23527



201655J

200574E

39912

200574E

24106

158E

14010

16555

39910

19398

19397

211E

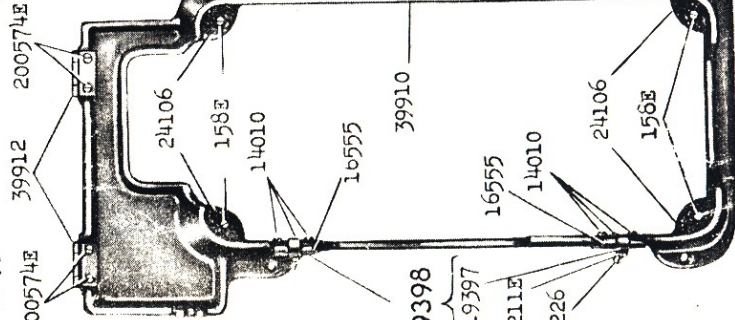
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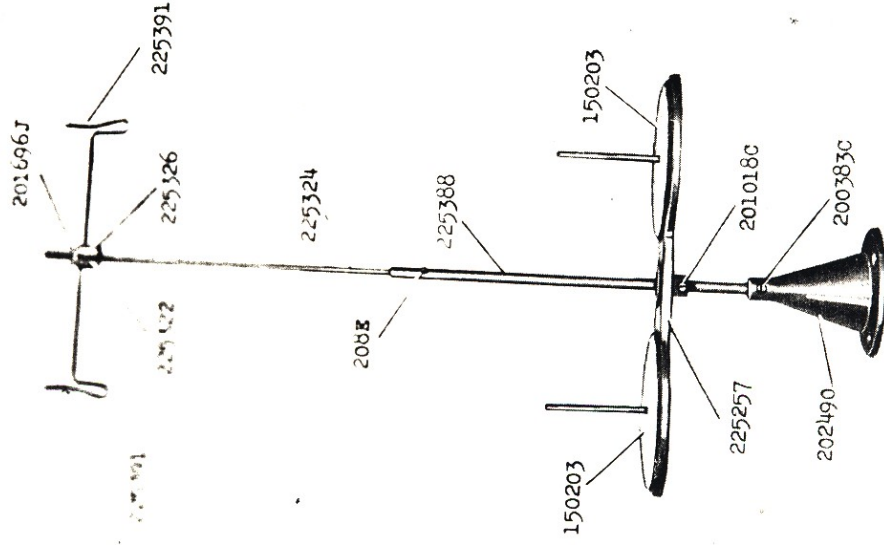
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17900 - 1/6

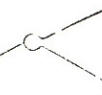
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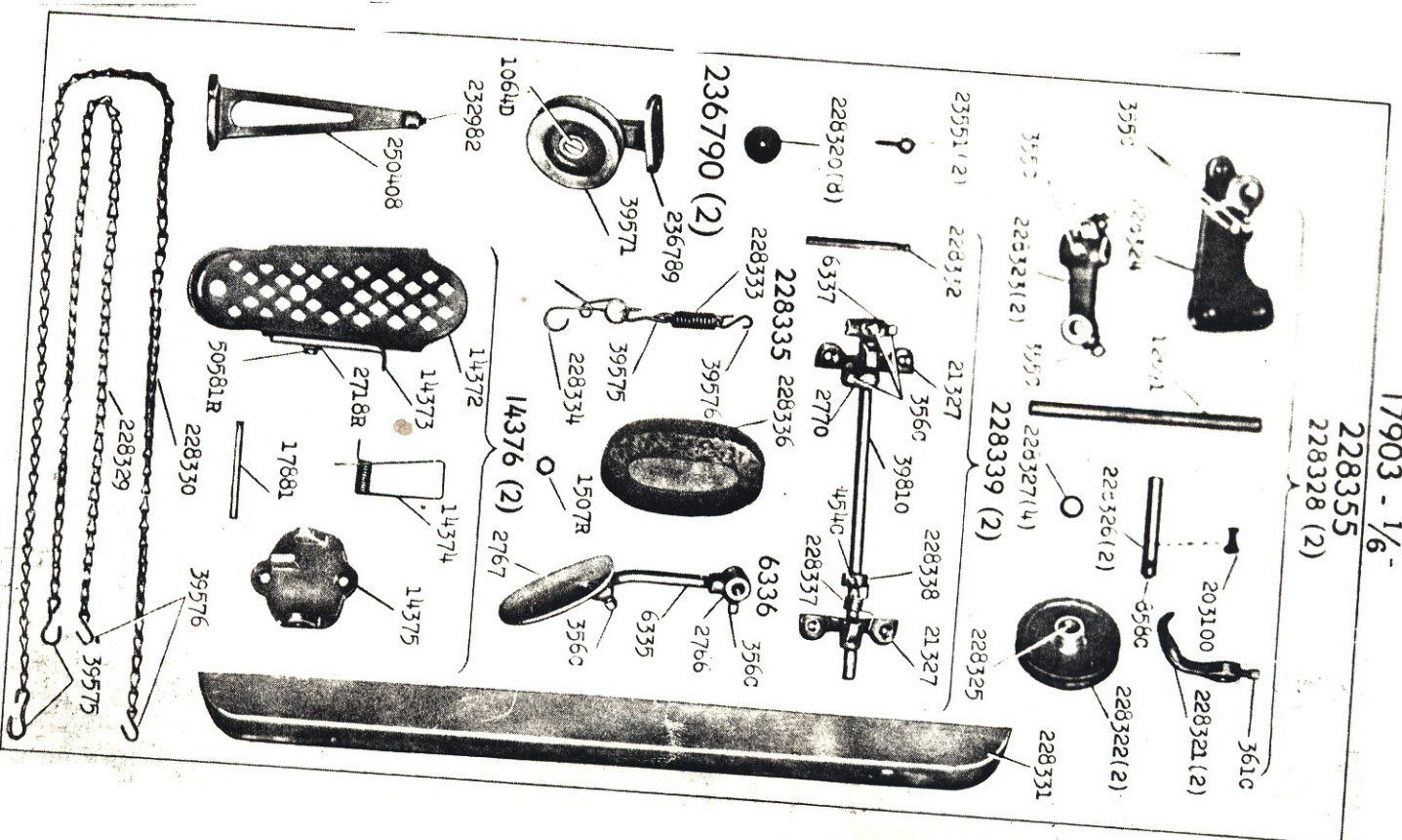
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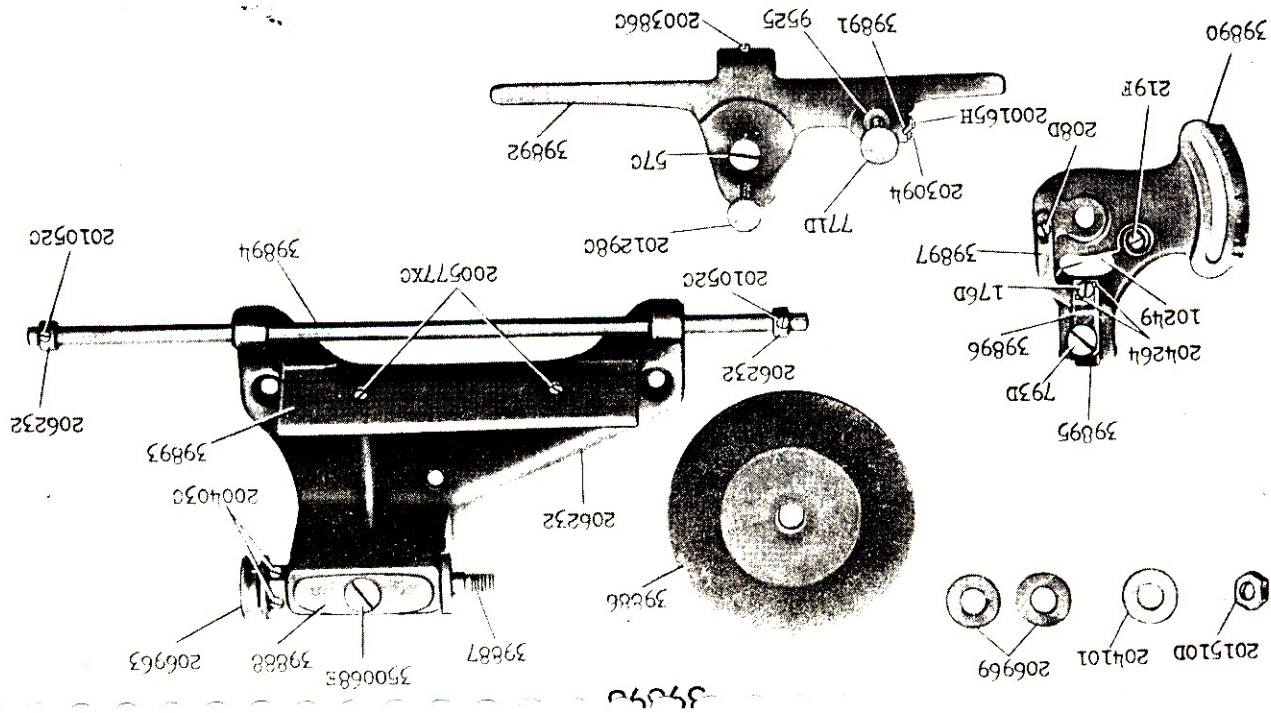
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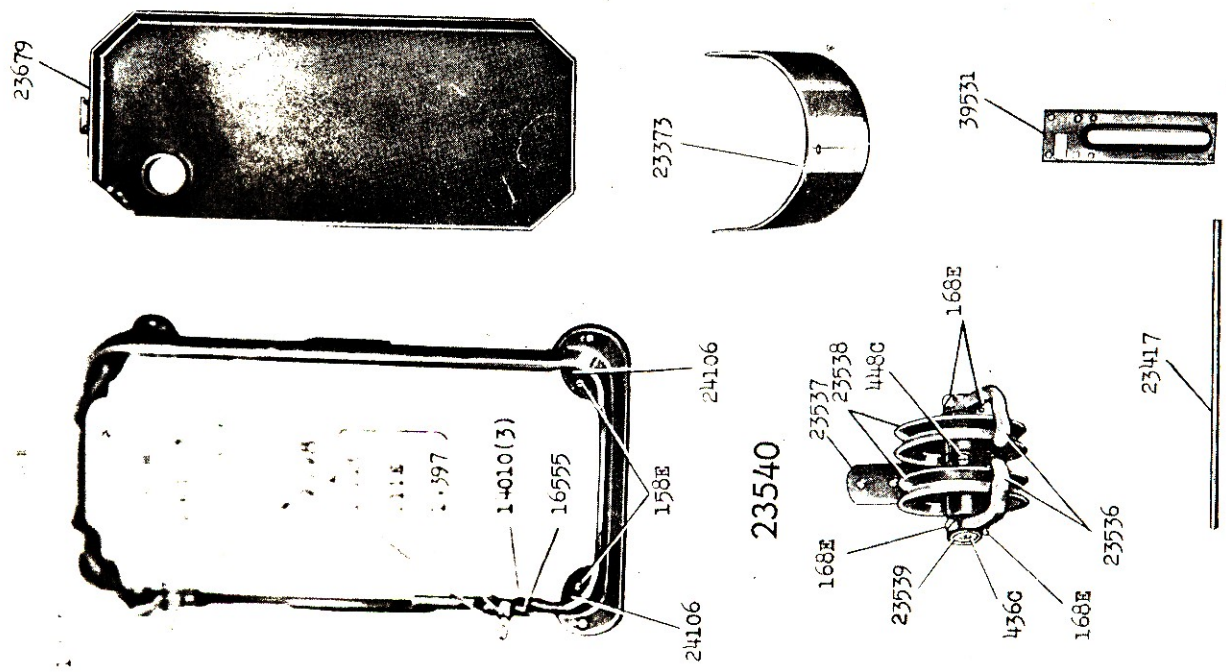
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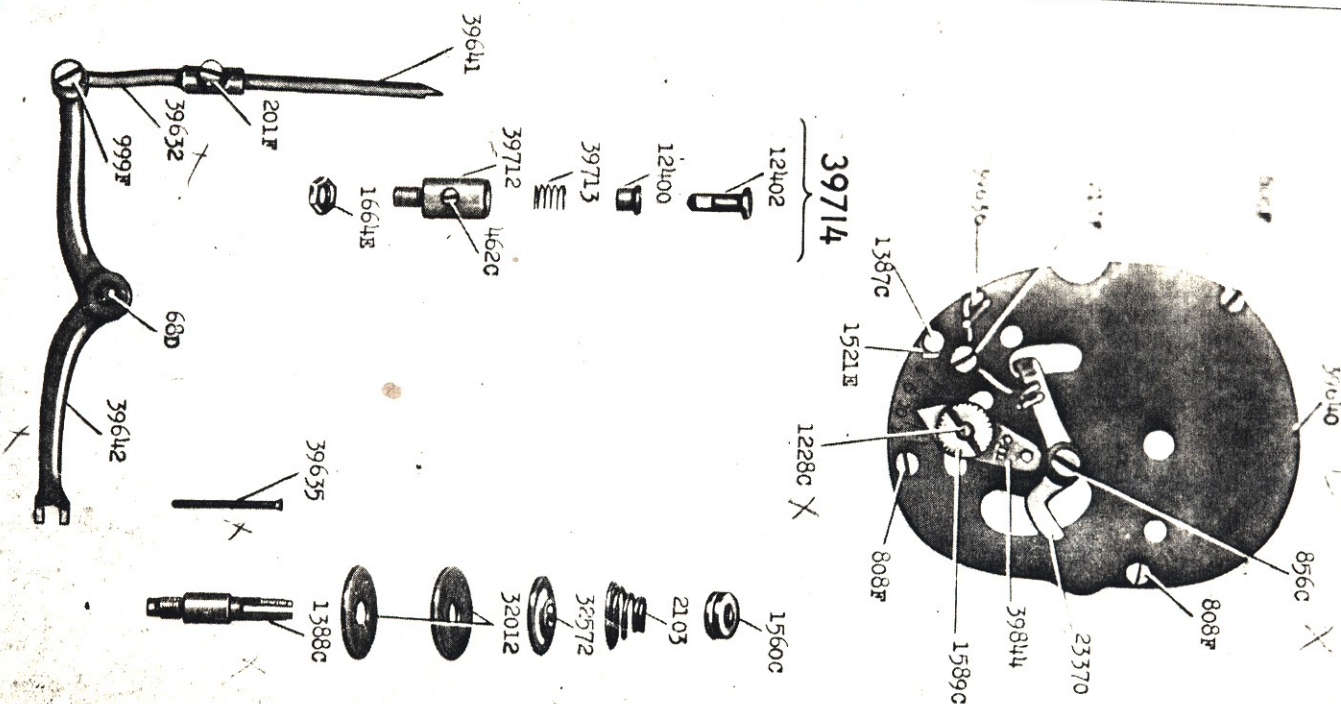
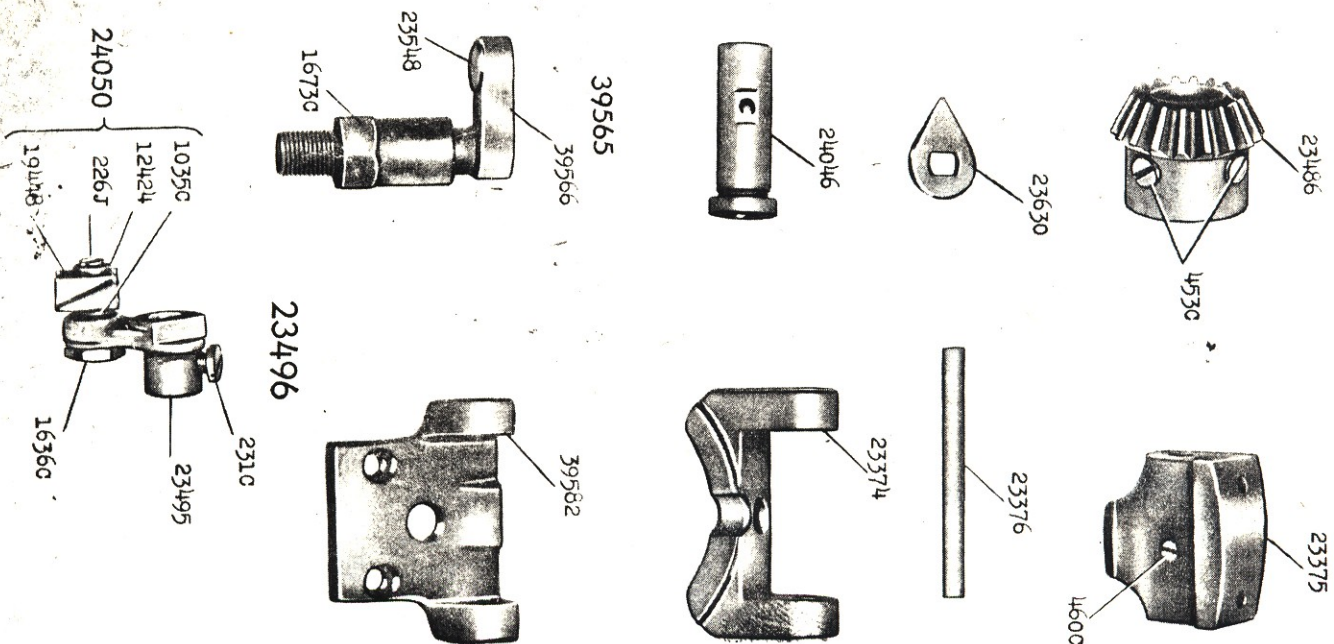


17904 - 1/3

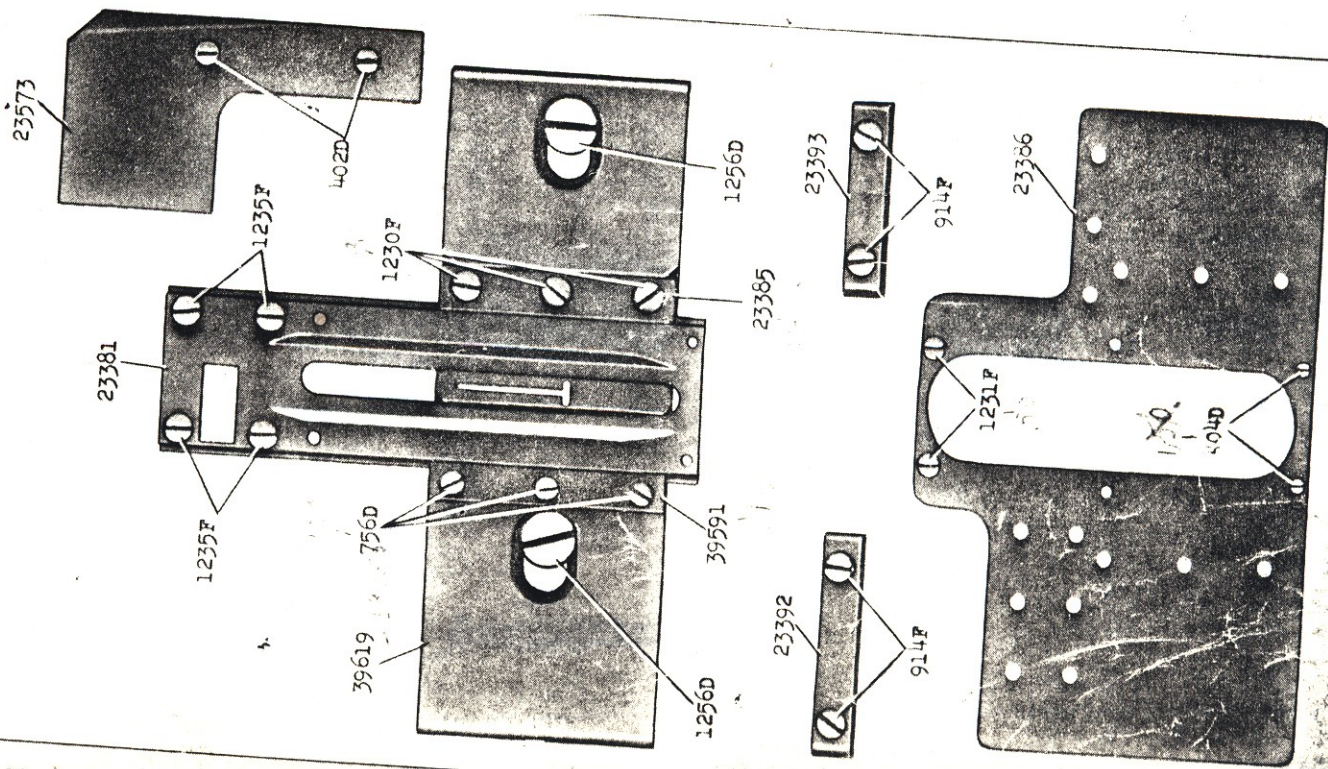


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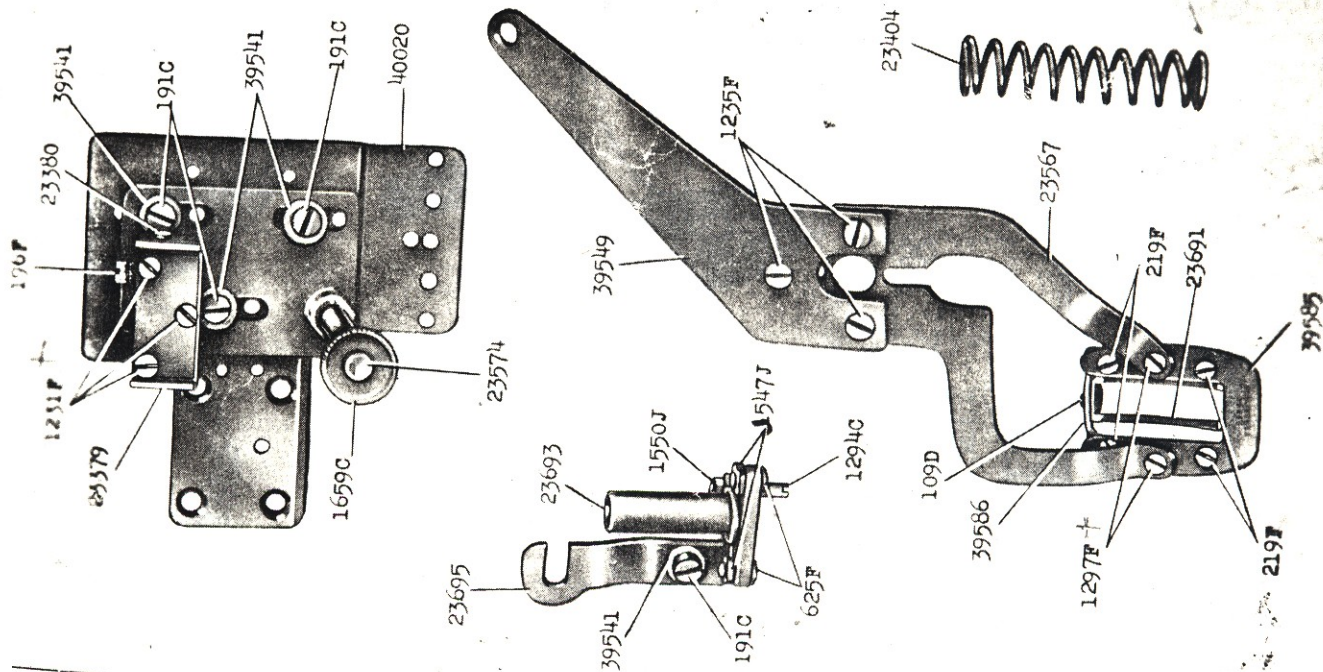




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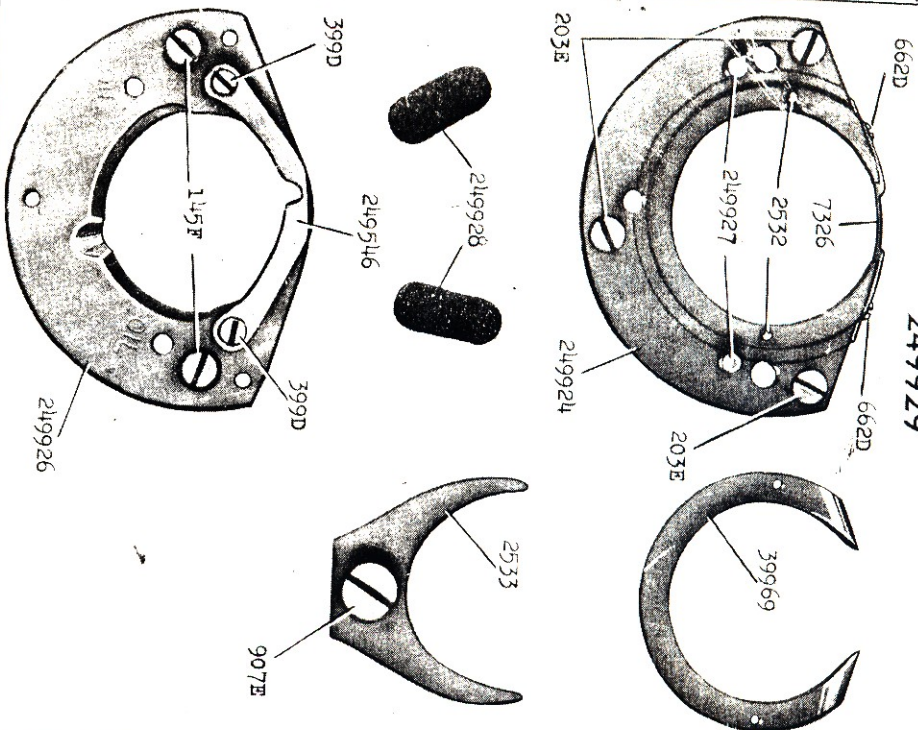


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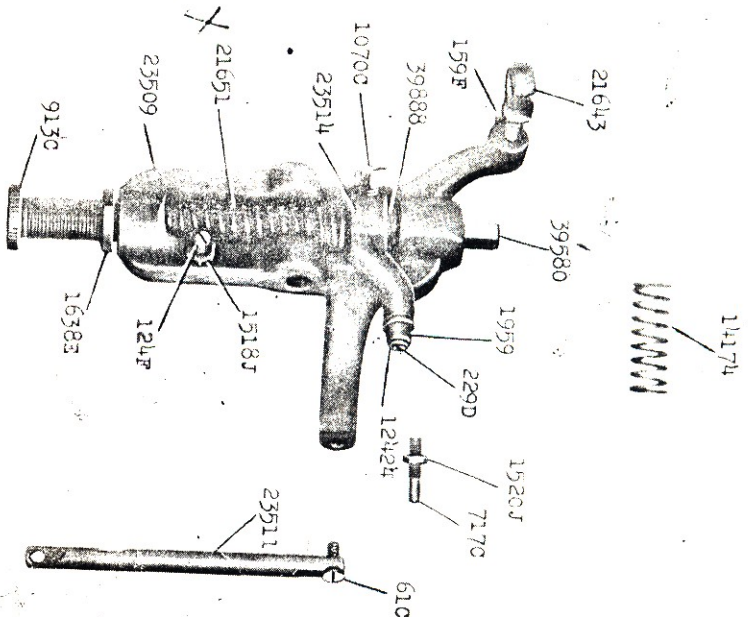


17911 - 2/3

249929



17912 - 1/3



23504

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