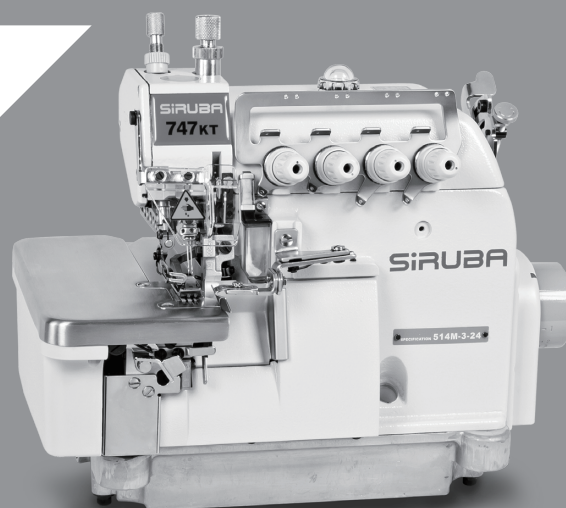


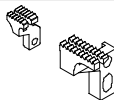
SIRUBA[®] Sew Reach

零件圖

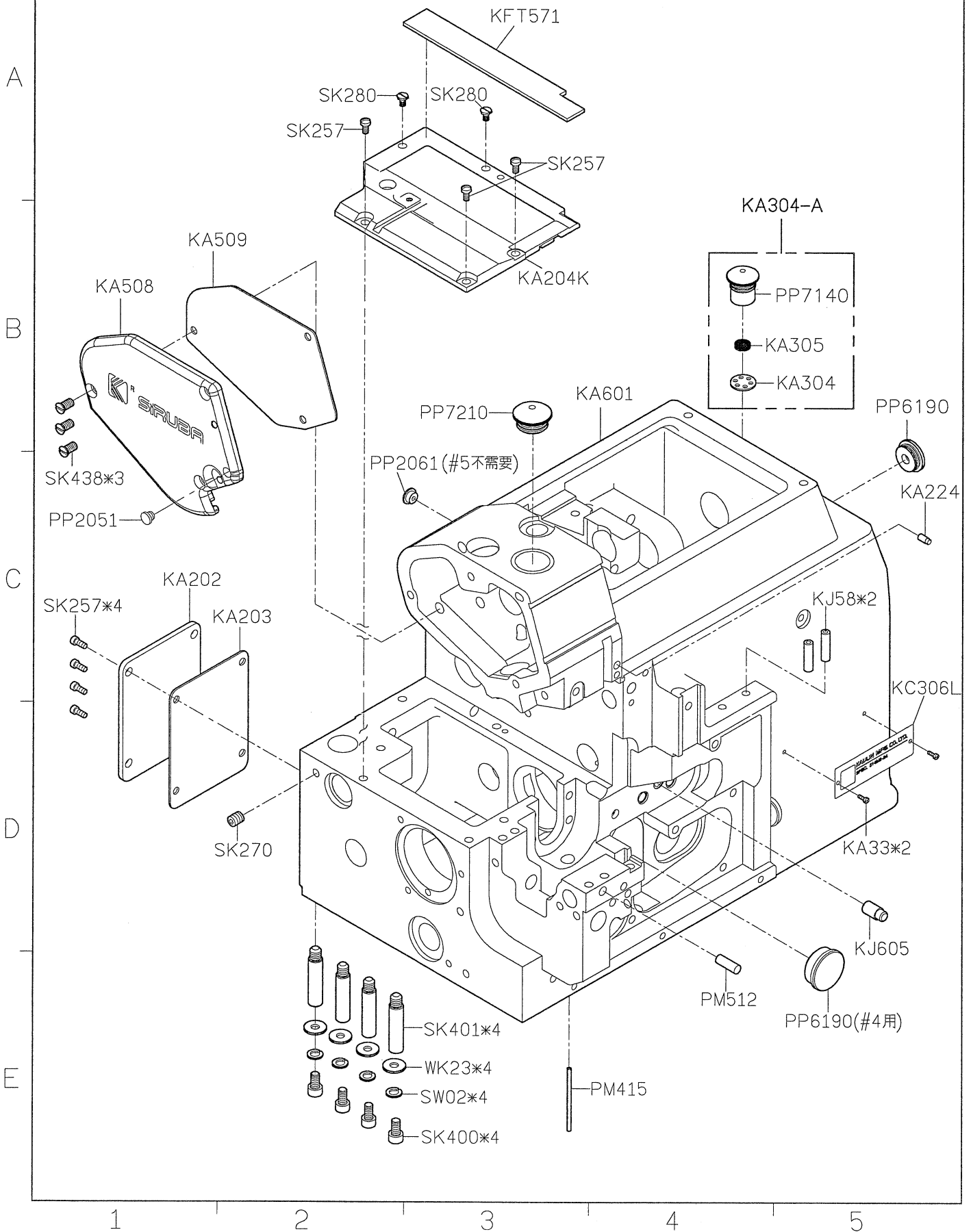
PARTS LIST

■ 700KT



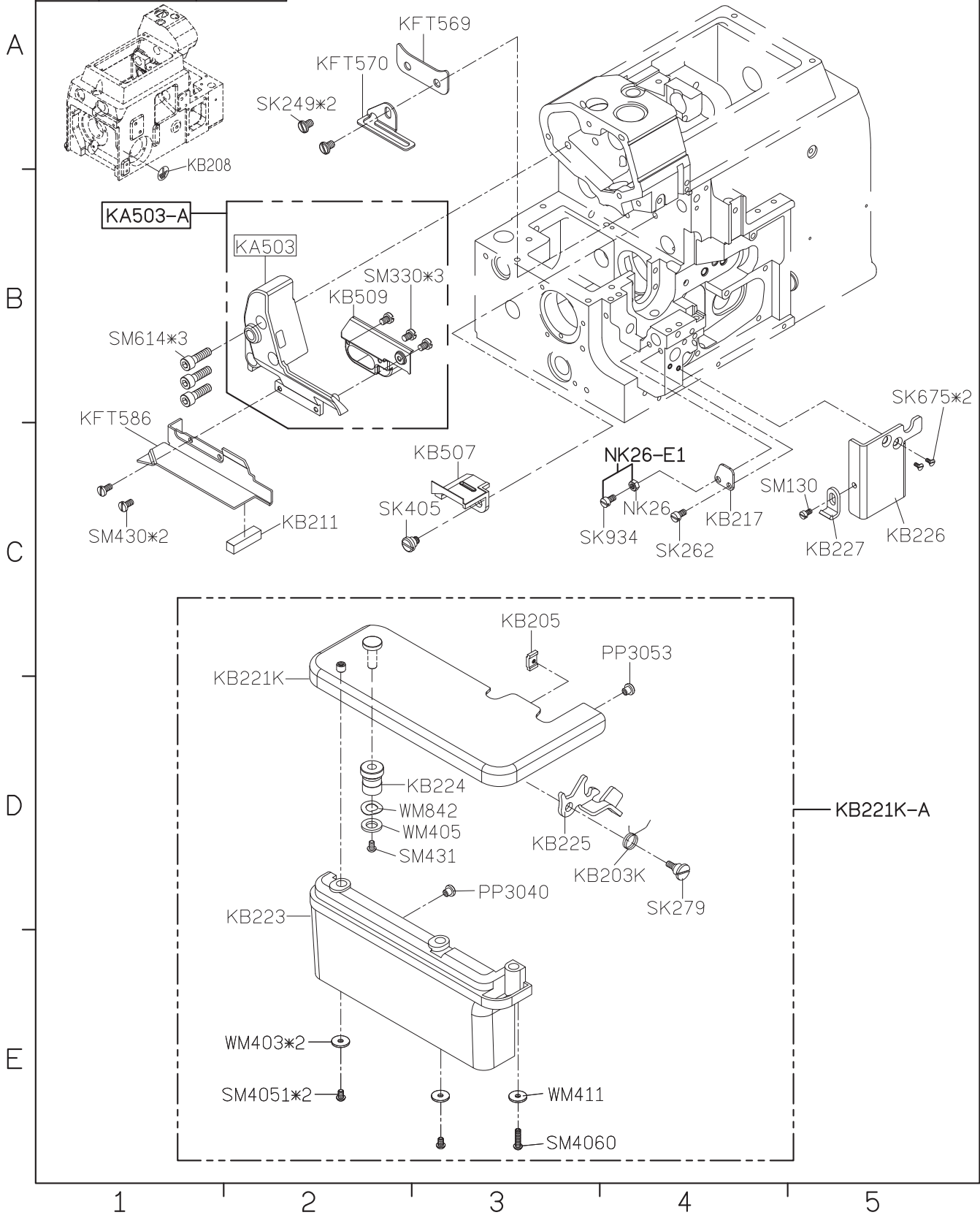
SIRUBA GAGE PARTS LIST		Series				Remark								Page	Date
		700KT												1 / 1	2019/10/07
															
機 型 Model		針板 Needle Plate	送具 Feed Dog		送具 Feed Dog	押具 Presser Foot	上送具 TopFeed Dog	衝程 Crank	大心 Crank Shaft	針鎖 Needle Clamp	束子 Coller	勾針連桿座 Upper Looper Holder	上勾針 Upper Looper	下勾針 Lower Looper	針 Needle
737KT	504M-3-04	E220	D210K	D231	H204K	P552-A	D551	KJ206-E	KD201K	KG231K-E	KJ247	KJ236K	LP225	KL202	DCX27#11
	504M-3-05	E221	D210K	D231	H204K	P554-A	D551	KJ206-E	KD201K	KG231K-E	KJ247	KJ236K	LP225	KL202	DCX27#11
747KT	514M-3-23	E209	D210K	D207	H204K	P553-A	D551	KJ203-E	KD201K	KG242K-E	KJ246	KJ208K	LP226	KL202	DCX27#11
	514M-3-23/CT	E209	D210K	D207	H204K	P553-A	D551	KJ203-E	KD201K	KG242K-E	KJ246	KJ208K	LP226	KL202	DCX27#11
	514M-3-23/GA	E209	D202K	D207	H202K	P606-A	D554	KJ203-E	KD201K	KG242K-E	KJ246	KJ208K	LP226	KL202	DCX27#11
	514M-3-24	E252	D210K	D207	H204K	P550-A	D551	KJ203-E	KD201K	KG242K-E	KJ246	KJ208K	LP226	KL202	DCX27#11
	514M-3-24/CT	E252	D210K	D207	H204K	P550-A	D551	KJ203-E	KD201K	KG242K-E	KJ246	KJ208K	LP226	KL202	DCX27#11
	514M-3-24/VT	E252	D210K	D207	H204K	P550-A	D551	KJ203-E	KD201K	KG242K-E	KJ246	KJ208K	LP226	KL202	DCX27#11
	514M-3-24/GA	E252	D202K	D207	H202K	P607-A	D554	KJ203-E	KD201K	KG242K-E	KJ246	KJ208K	LP226	KL202	DCX27#11
	514M-3-25	E276	D210K	D207	H204K	P551-A	D551	KJ203-E	KD201K	KG242K-E	KJ246	KJ208K	LP226	KL202	DCX27#11
	514M-3-25/CT	E276	D210K	D207	H204K	P551-A	D551	KJ203-E	KD201K	KG242K-E	KJ246	KJ208K	LP226	KL202	DCX27#11
	514M-3-25/GA	E276	D202K	D207	H202K	P608-A	D554	KJ203-E	KD201K	KG242K-E	KJ246	KJ208K	LP226	KL202	DCX27#11
	514H-4-23	E605	D212	D207	H210	P611-A	D556	KJ203-E	KD201KA	KG242K-E	KJ246	KJ228K	LP230	KL202A	DCX27#16
	514H-4-24	E226	D212	D207	H210	P612-A	D556	KJ203-E	KD201KA	KG242K-E	KJ246	KJ228K	LP230	KL202A	DCX27#16
	514H-4-25	E225	D212	D207	H210	P613-A	D556	KJ203-E	KD201KA	KG242K-E	KJ246	KJ228K	LP230	KL202A	DCX27#16
757KT	516M-3-34	E253	D208K	D207	H602	P602-A	D553	KJ206-E	KD201K	KG253K-E	KJ247	KJ236K	LP226	KL202	DCX27#14
	516M-3-34/CT	E253	D208K	D207	H602	P602-A	D553	KJ206-E	KD201K	KG253K-E	KJ247	KJ236K	LP226	KL202	DCX27#14
	516M-3-35	E217	D208K	D207	H602	P603-A	D553	KJ206-E	KD201K	KG253K-E	KJ247	KJ236K	LP226	KL202	DCX27#14
	516M-3-35/CT	E217	D208K	D207	H602	P603-A	D553	KJ206-E	KD201K	KG253K-E	KJ247	KJ236K	LP226	KL202	DCX27#14
	516M-3-35/GB	E602	D208K	D207	H602	P603-A	D553A	KJ206-E	KD201K	KG253K-E	KJ247	KJ236K	LP226	KL202	DCX27#14
	516M-3-55	E606	D208K	D207	H605	P615-A	D557	KJ206-E	KD201K	KG255K-E	KJ247	KJ236K	LP226	KL202	DCX27#14
	516H-3-55	E259	D216A	D207	H601	P609-A	D555	KJ206-E	KD201K	KG255K-E	KJ247	KJ236K	LP227	KL202	DCX27#21
	516H-3-56	E234	D216A	D207	H601	P601-A	D555	KJ206-E	KD201K	KG255K-E	KJ247	KJ236K	LP227	KL202	DCX27#21
	516X-3-55	E606	D216A	D207	H601	P609-A	D555	KJ602-E	KD601	KG601-E	KJ246+KJ234	KJ601	LP601	KL202	DCX27#21
	516X-3-56	E277	D216A	D207	H601	P601-A	D555	KJ602-E	KD601	KG601-E	KJ246+KJ234	KJ601	LP601	KL202	DCX27#21
	516X-3-56-CT	E277	D216A	D207	H601	P601-A	D555	KJ602-E	KD601	KG601-E	KJ246+KJ234	KJ601	LP601	KL202	DCX27#21
	516X-3-57	E607	D216A	D207	H601	P610-A	D555	KJ602-E	KD601	KG601-E	KJ246+KJ234	KJ601	LP601	KL202	DCX27#21
	516X-3-38	E618	D216A	D207	H601	P618-A	D555	KJ602-E	KD601	KG253K-E	KJ246+KJ234	KJ601	LP601	KL202	DCX27#16

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700KT	KA		1/1
				Date
				2017/02/13



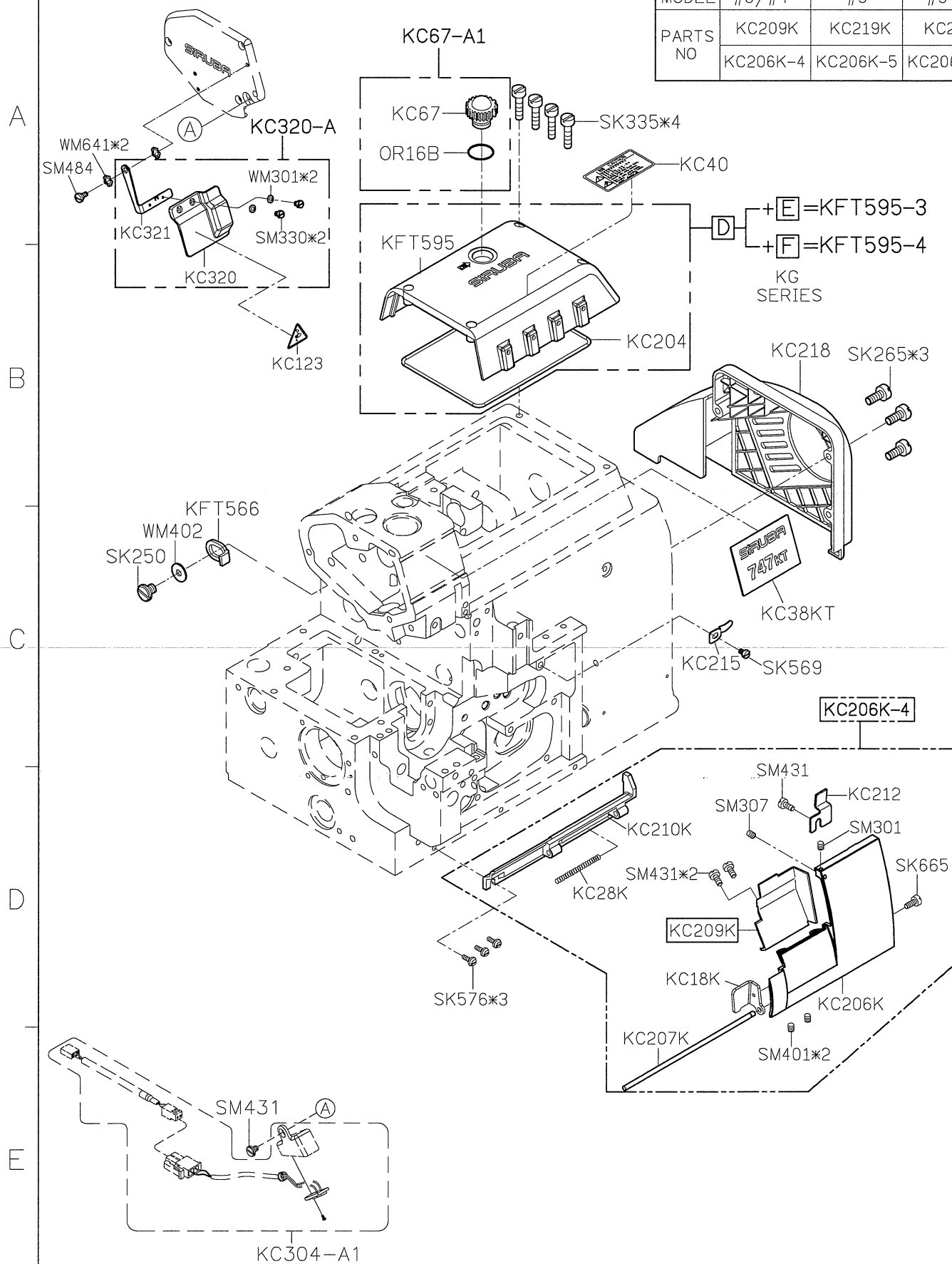
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700KT	KB		1/1
				Date
				2015/10/14

MODEL	#3/#4/#5	#5 X3series
PARTS NO	KA503-A	KFT607-A
	KA503	KFT607



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700KT	KC		1/1
				Date
				2018/11/29

MODEL	#3/#4	#5	#5 X3
PARTS NO	KC209K	KC219K	KC219
	KC206K-4	KC206K-5	KC206K-5A



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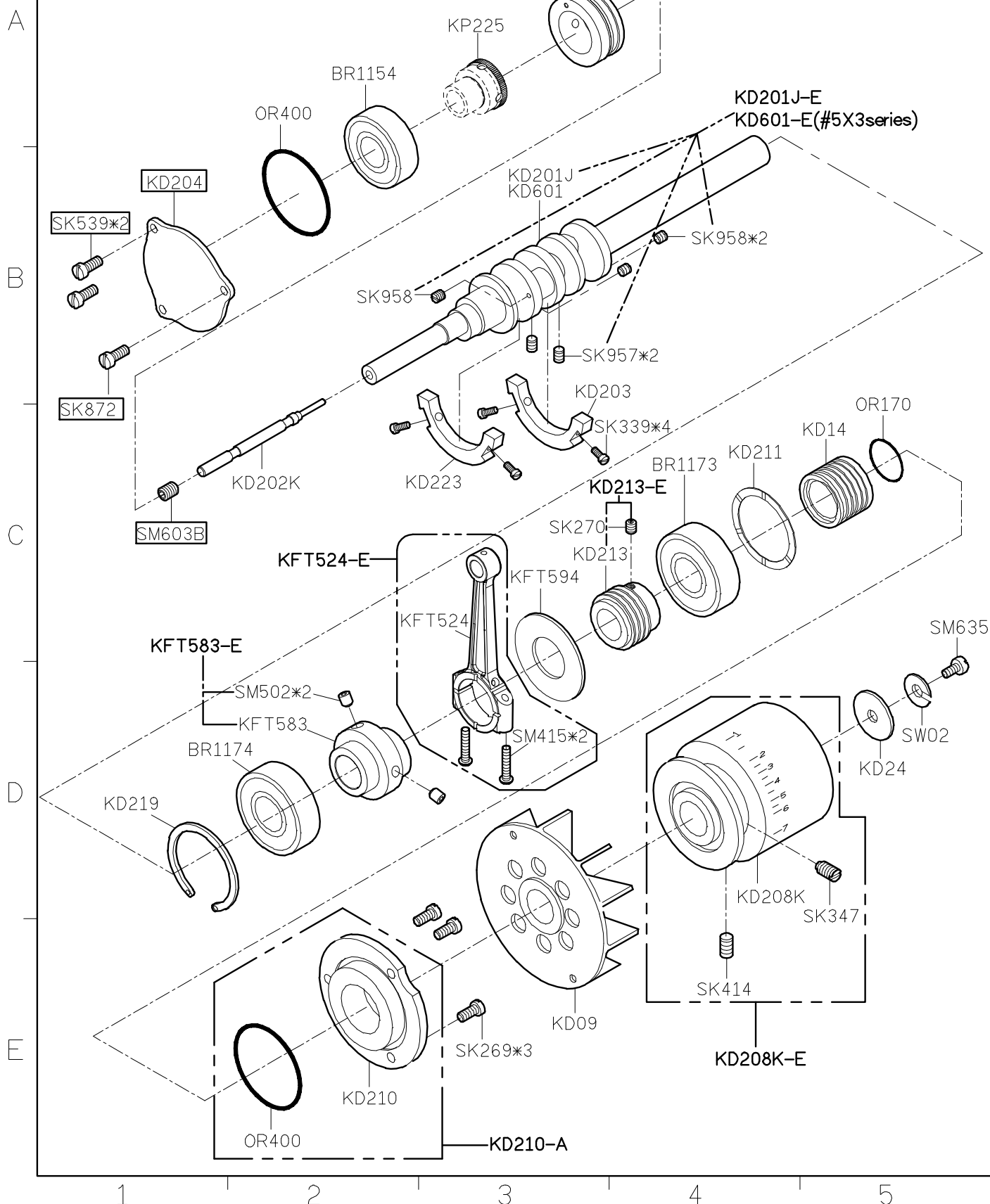
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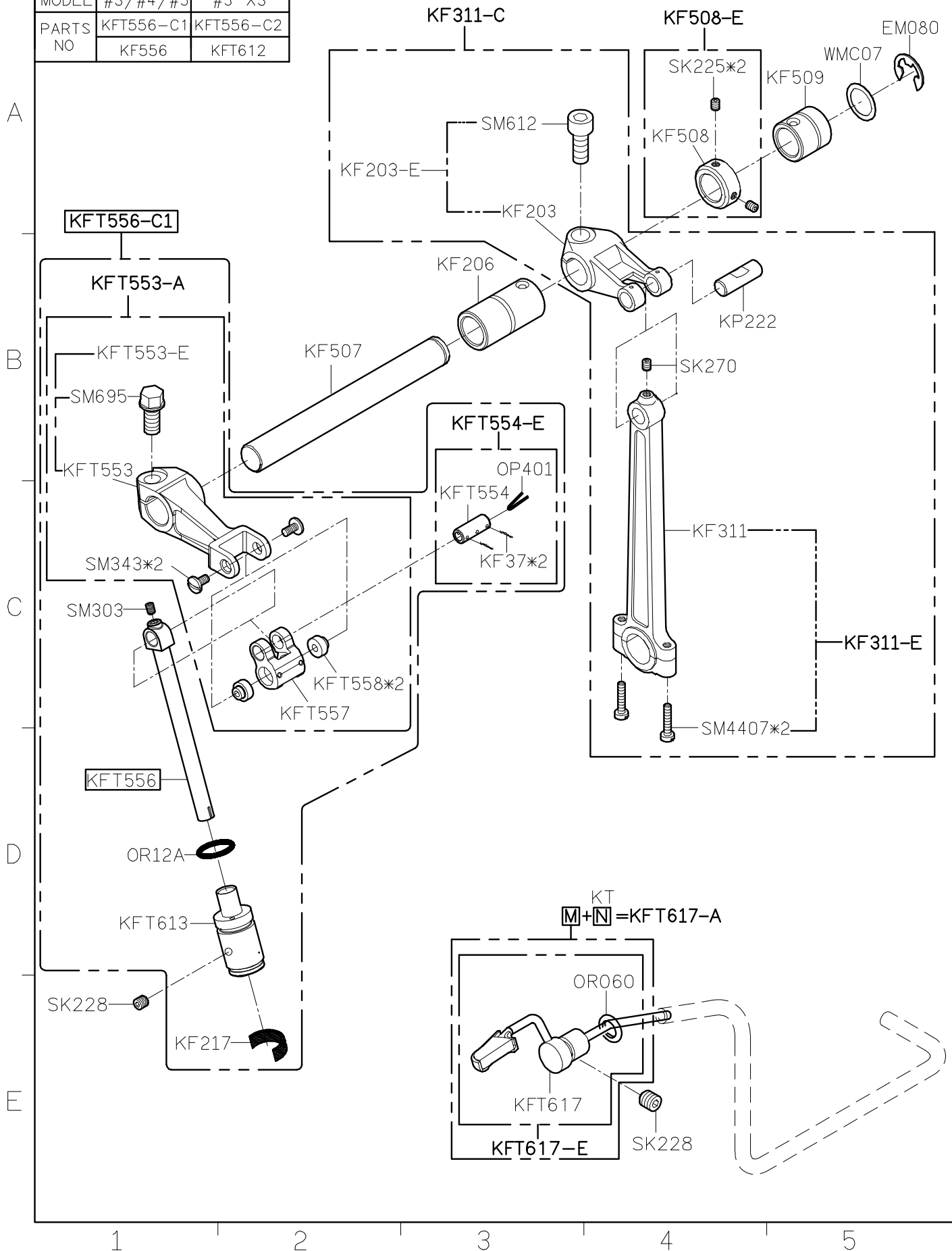
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700KT	KD		1/1
				Date
				2019/10/25

MODEL	#3/#4	#5
	KD204	KD217
PARTS NO	SM603B	KD220
	SK241*3	SK539*2
		SK872*1

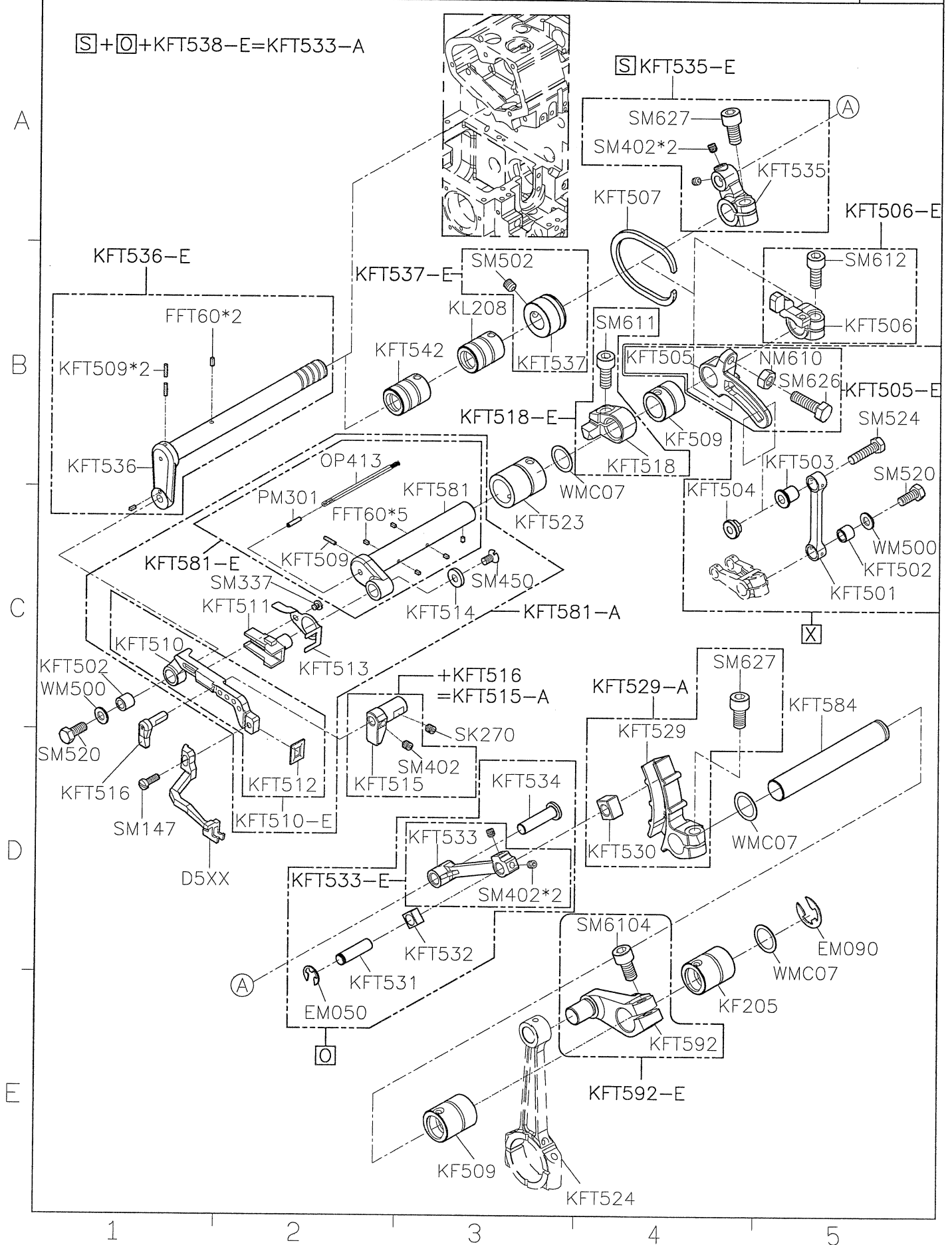


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700KT	KF		1/3
				Date
				2020/03/25

MODEL	#3/#4/#5	#5 X3
PARTS NO	KFT556-C1	KFT556-C2
	KF556	KFT612



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700KT	KF		2/3
				Date
				2017/03/02



SIRUBA

PARTS LIST

Series

700KT

Parts Group

KF

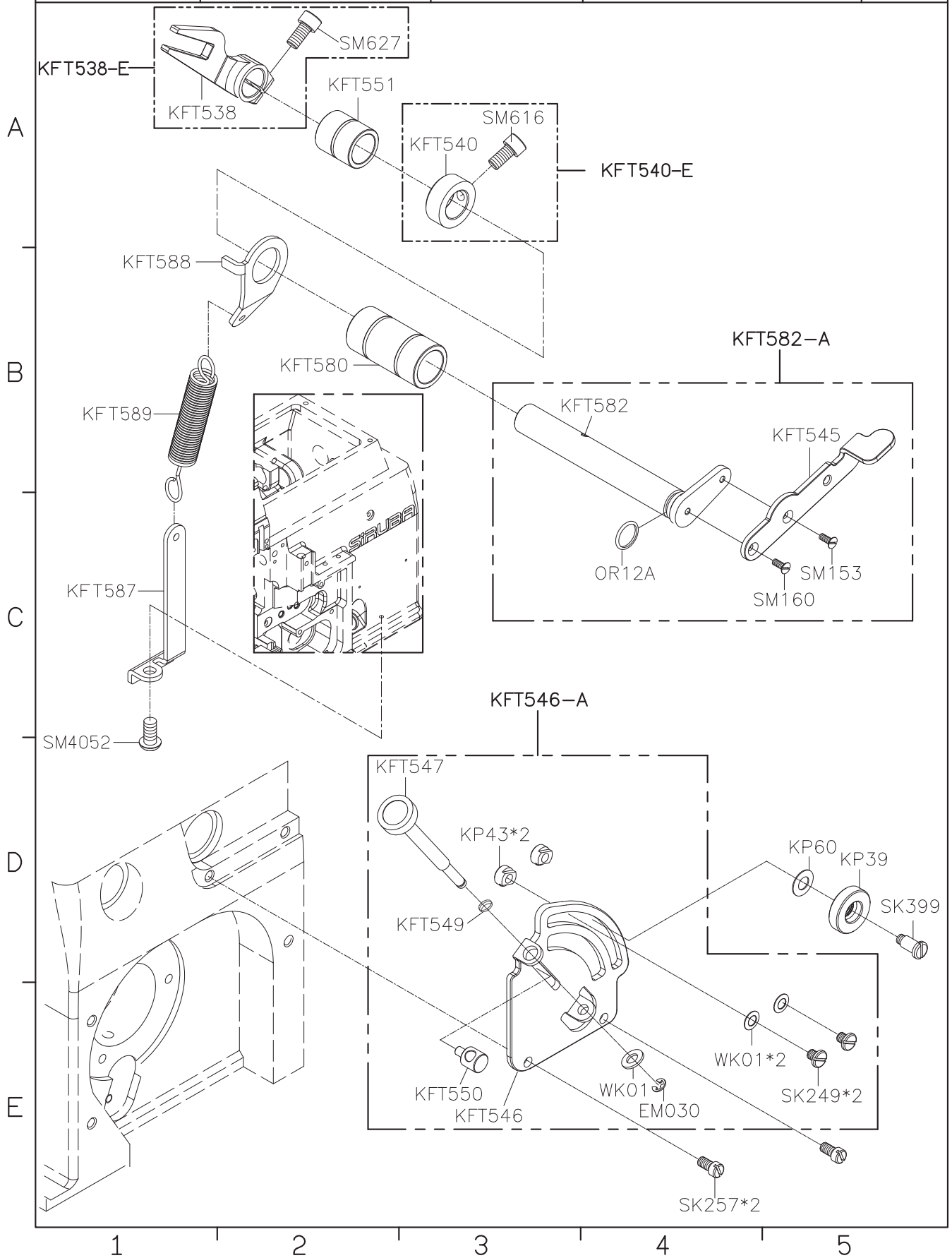
Subclass / Remark

Page

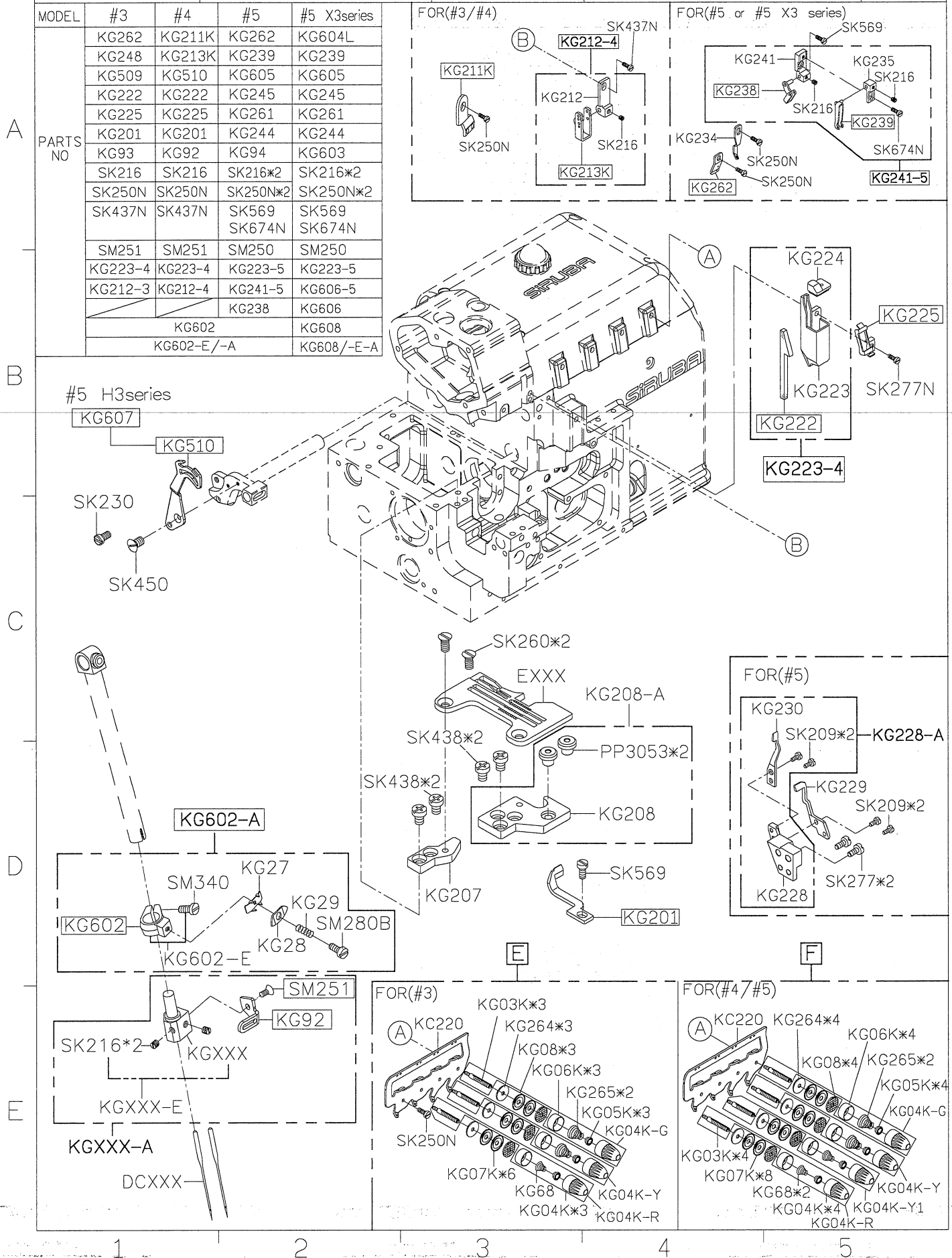
3/3

Date

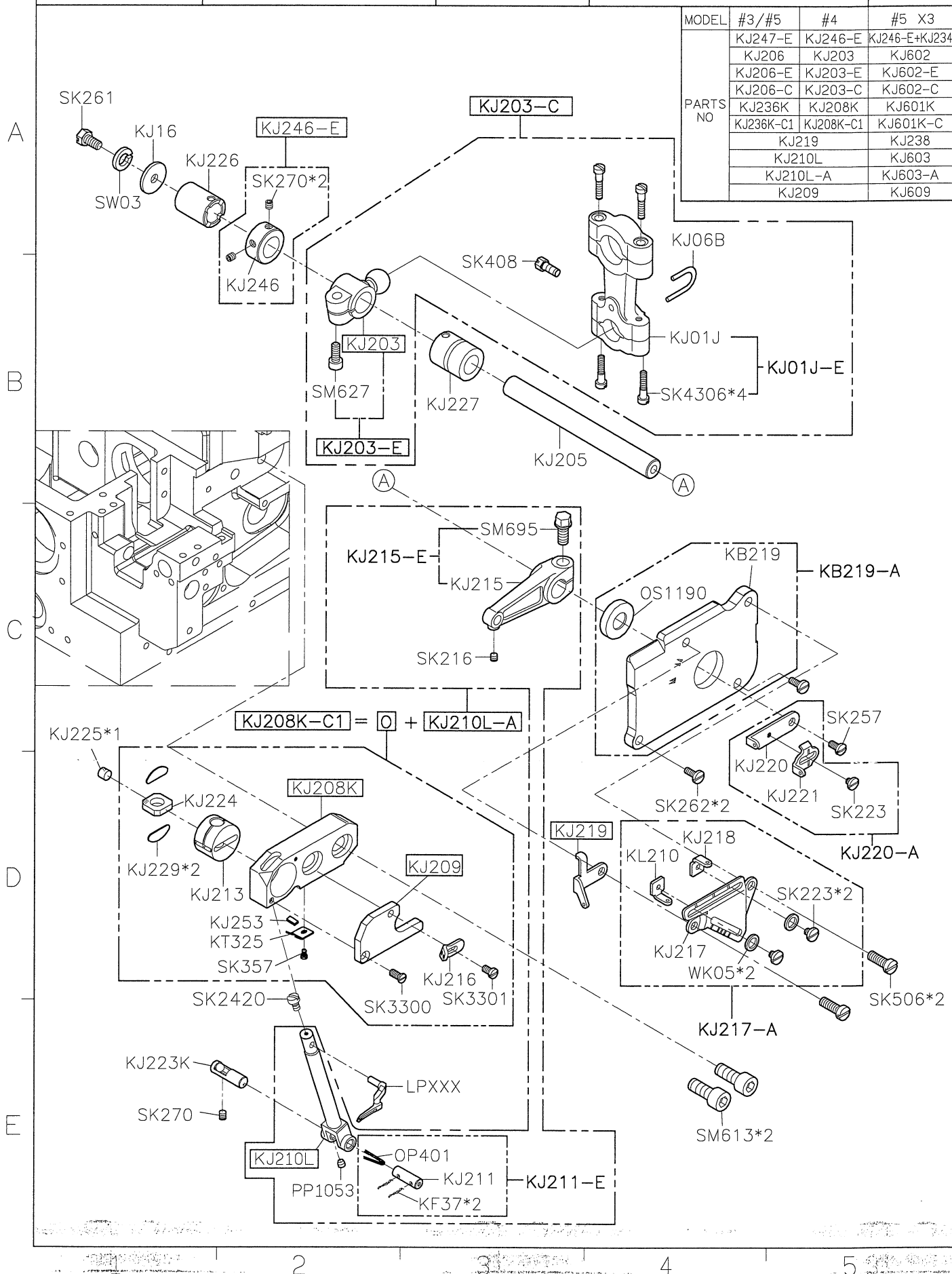
2015/06/16



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700KT	KG		1/1
				Date
				2018/10/29



MODEL	#3/#5	#4	#5 X3
PARTS NO	KJ247-E	KJ246-E	KJ246-E+KJ234
	KJ206	KJ203	KJ602
	KJ206-E	KJ203-E	KJ602-E
	KJ206-C	KJ203-C	KJ602-C
	KJ236K	KJ208K	KJ601K
	KJ236K-C1	KJ208K-C1	KJ601K-C
	KJ219		KJ238
	KJ210L		KJ603
	KJ210L-A		KJ603-A
	KJ209	KJ609	

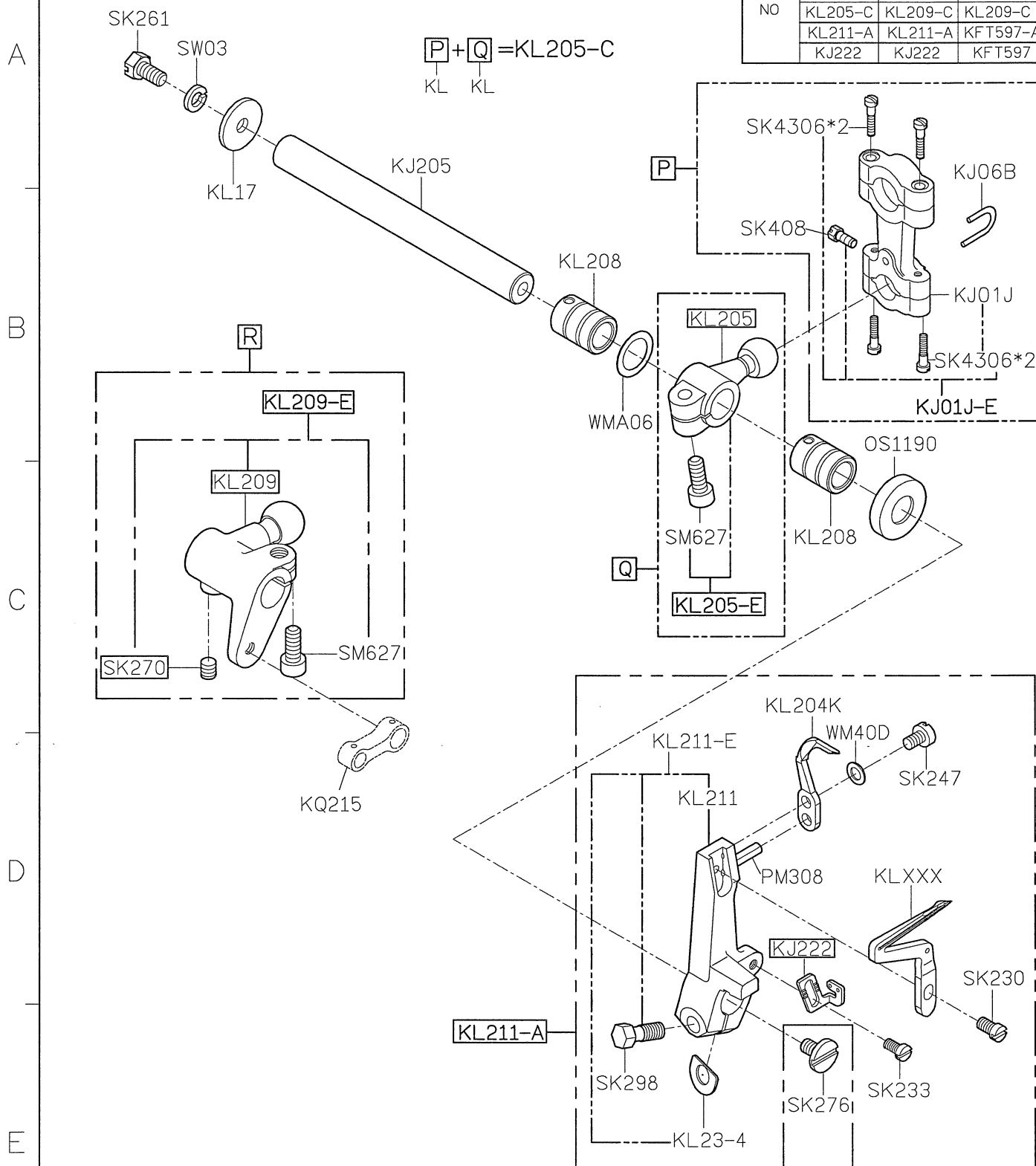


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700KT	KL		1/1
				Date
				2016/10/17

MODEL	#3/#4	#5	#5 X3series
PARTS NO	KL205	KL209	KL209
		SK270	SK270
	KL205-E	KL209-E	KL209-E
	KL205-C	KL209-C	KL209-C
	KL211-A	KL211-A	KFT597-A
	KJ222	KJ222	KFT597

$\boxed{S} + \boxed{R} + \boxed{P} = \text{KL209-C}$
 KM KL KL

$\boxed{P} + \boxed{Q} = \text{KL205-C}$
 KL KL



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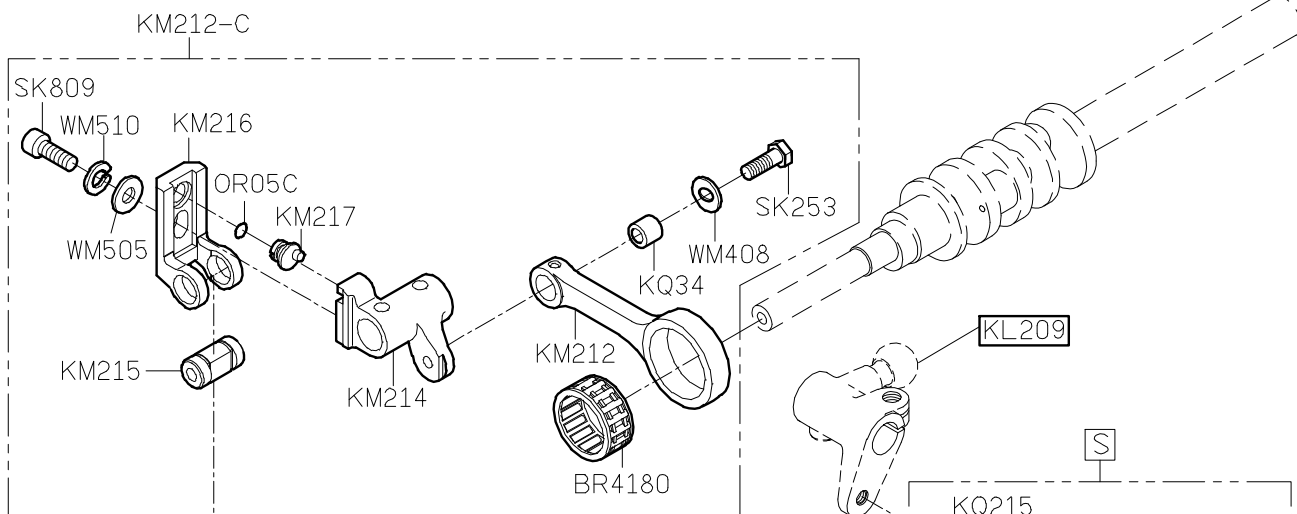
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700KT	KM		1/1
				Date
				2019/08/06

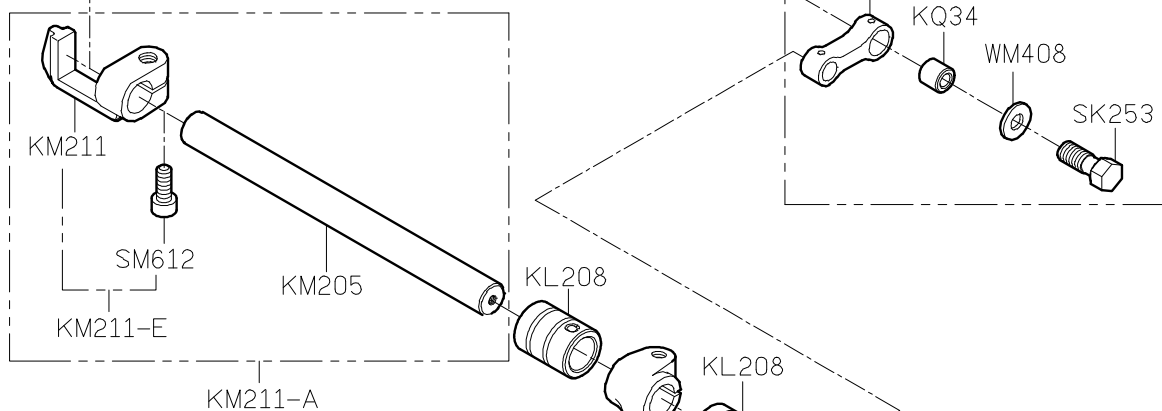
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$\boxed{S} + \boxed{R} + \boxed{P} = \text{KL209-C}$
 KM KL KL

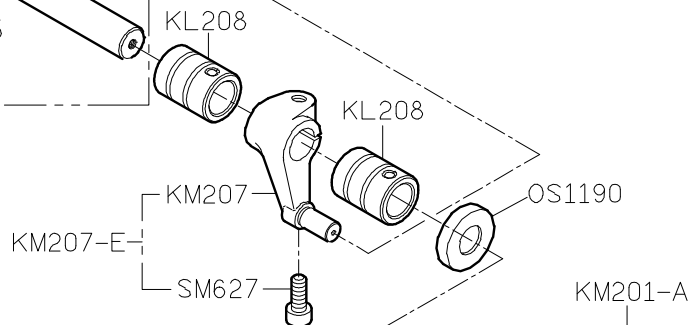
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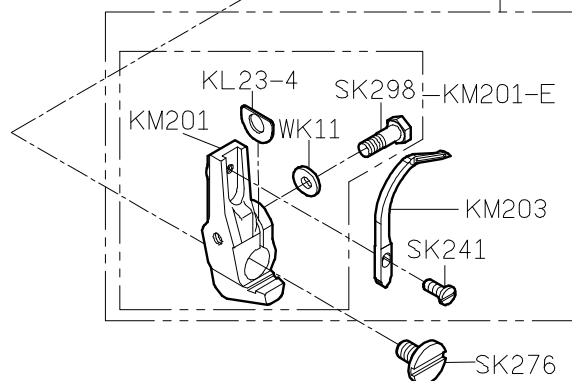
C



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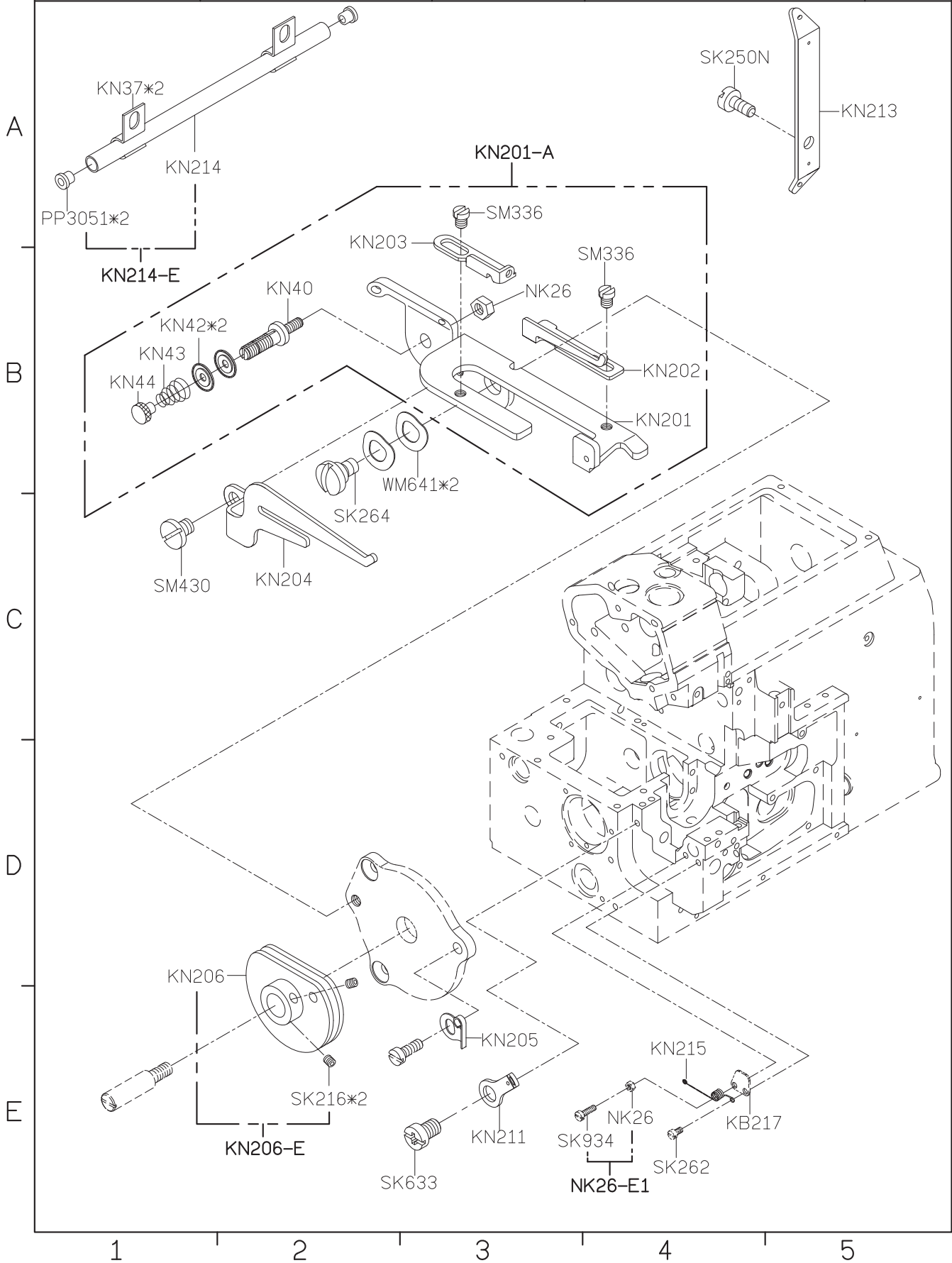
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700KT	KN		1/1
				Date
				2015/10/14



SIRUBA PARTS LIST	Series		Parts Group	Subclass / Remark	Page
	700KT		KR		1/1
					Date
					2016/08/05

MODEL	#3/#4	#5	#5 X3series
KFT590	KFT590	KFT590	KFT605
KFT590-E	KFT590-E	KFT590-E	KFT605-E
KFT590-C	KFT590-C	KFT590-C	KFT605-C
KR23	KR23C	KR23C	KFT596
KR503	KR503	KR503	KFT614
KR206	KR206	KR206	KFT616
			KFT615
SK269	SK269	SK269	SK348
KR206-A	KR221-A	KR221-A	KFT596-A
KR209	KR219	KR219	KR223
KR209-A	KR219-A	KR219-A	KR223-A1
KR35	KR35	KR35	KR35JK

A

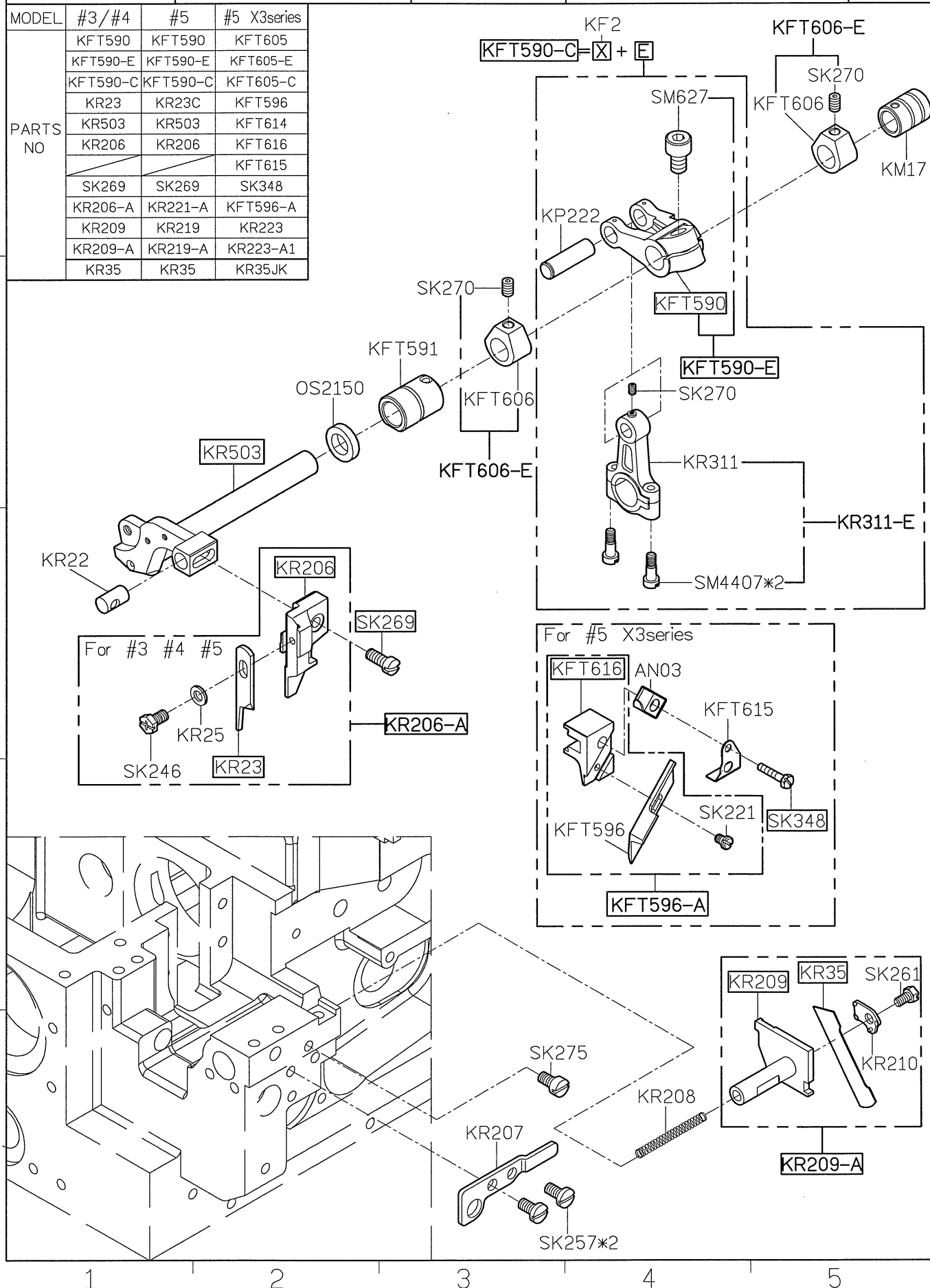
PARTS
NO

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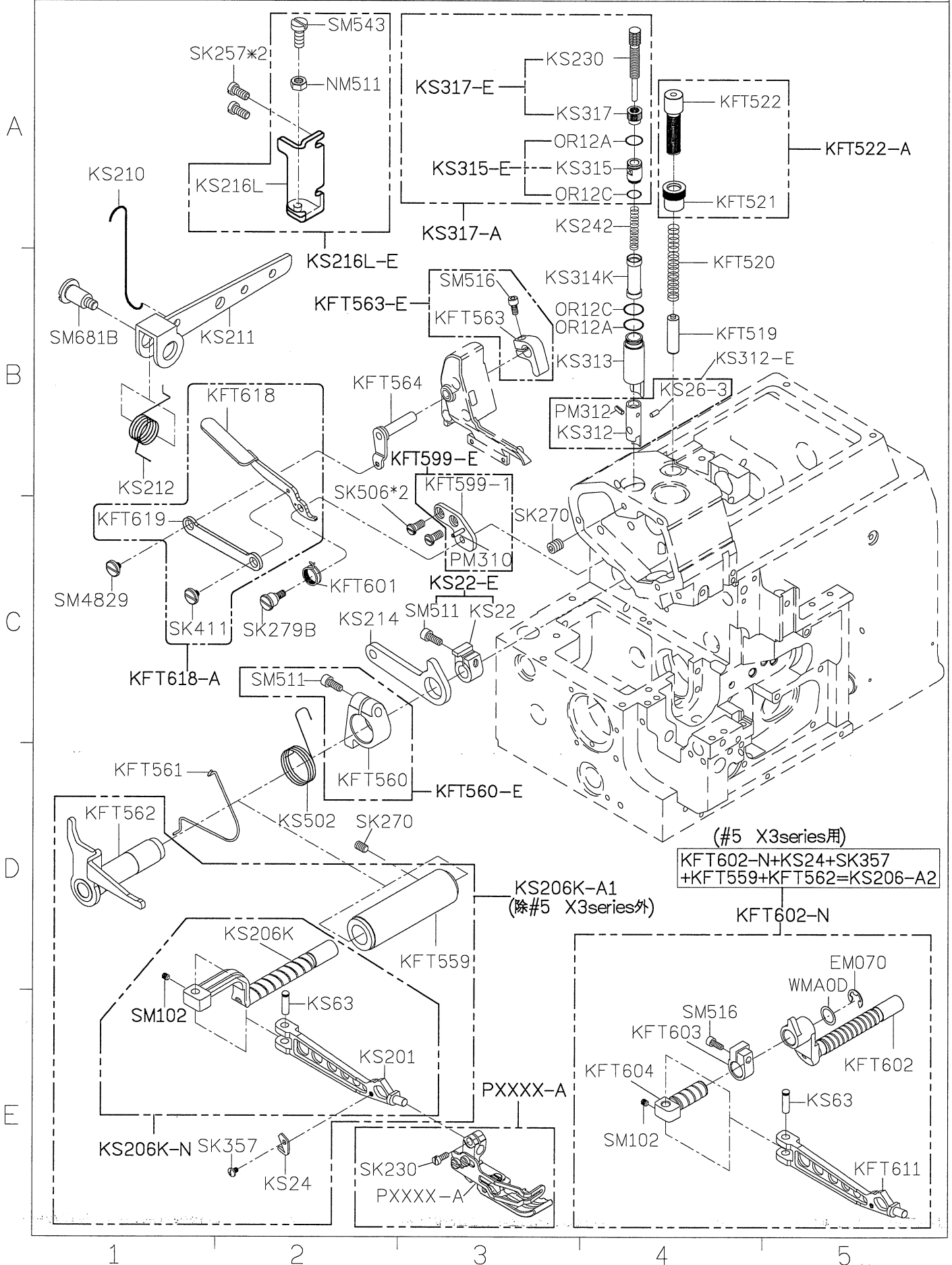
C

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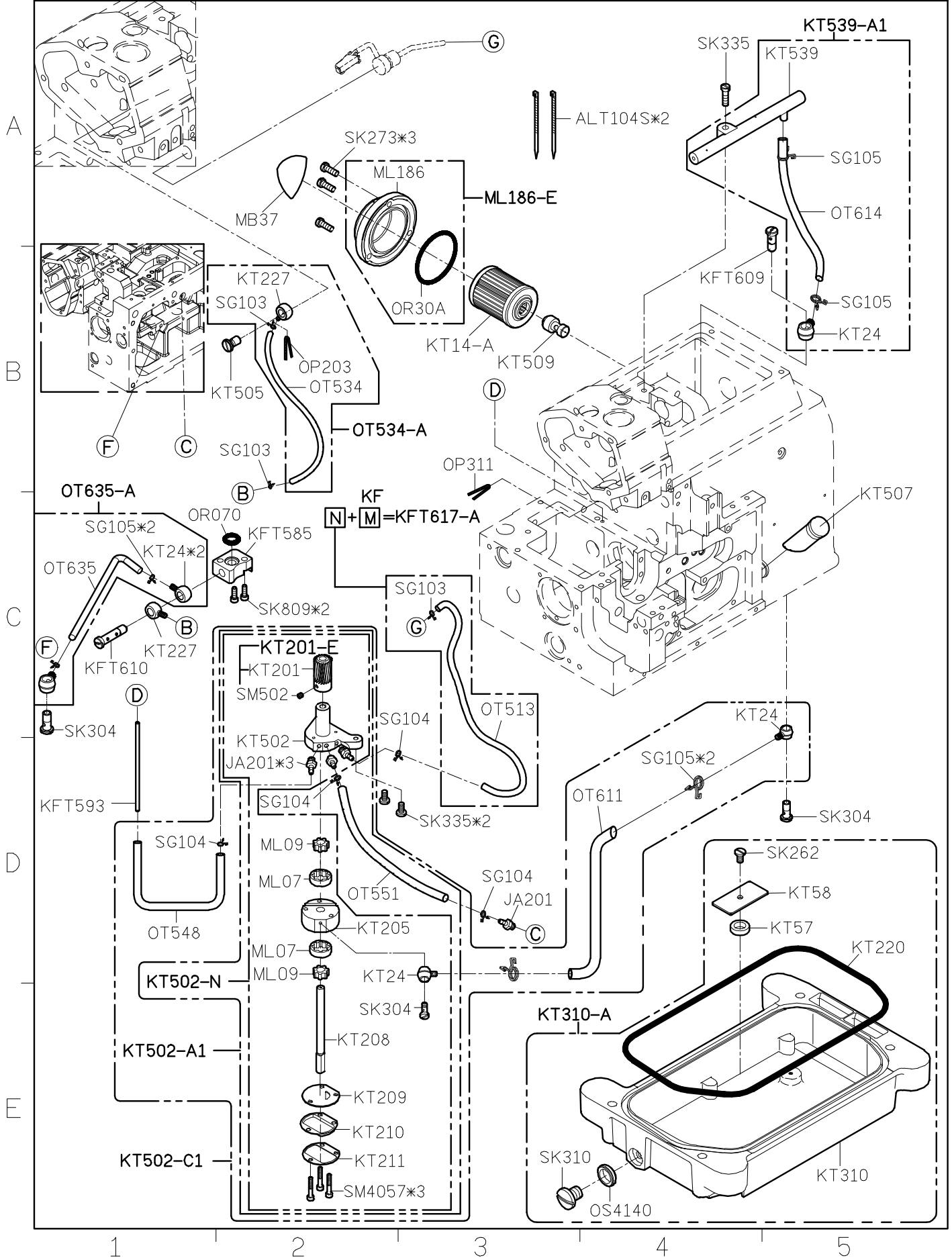
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700KT	KS		1/1
				Date
				2018/09/12



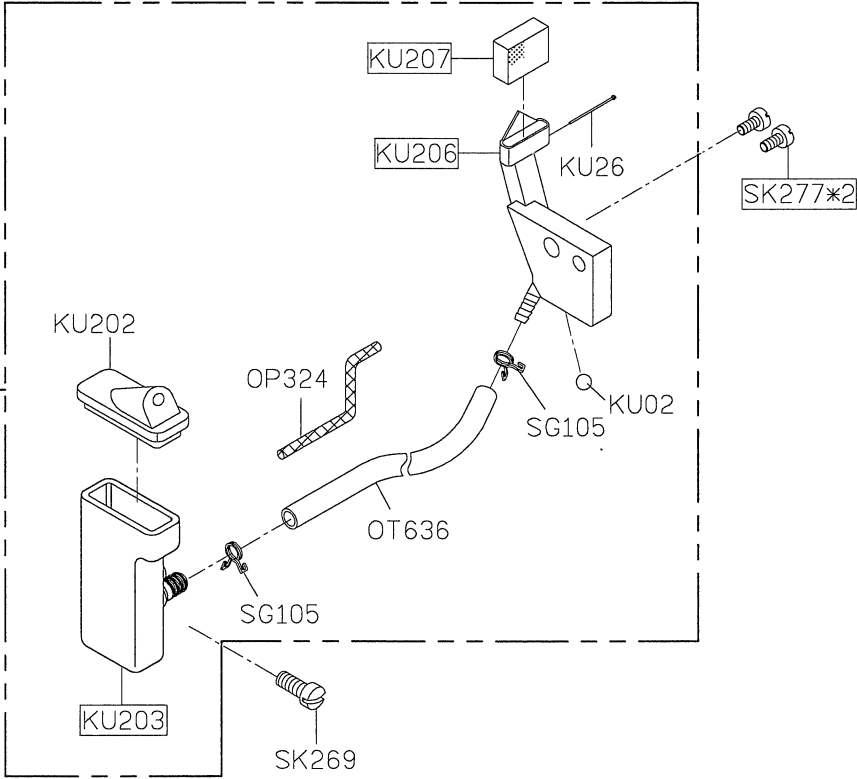
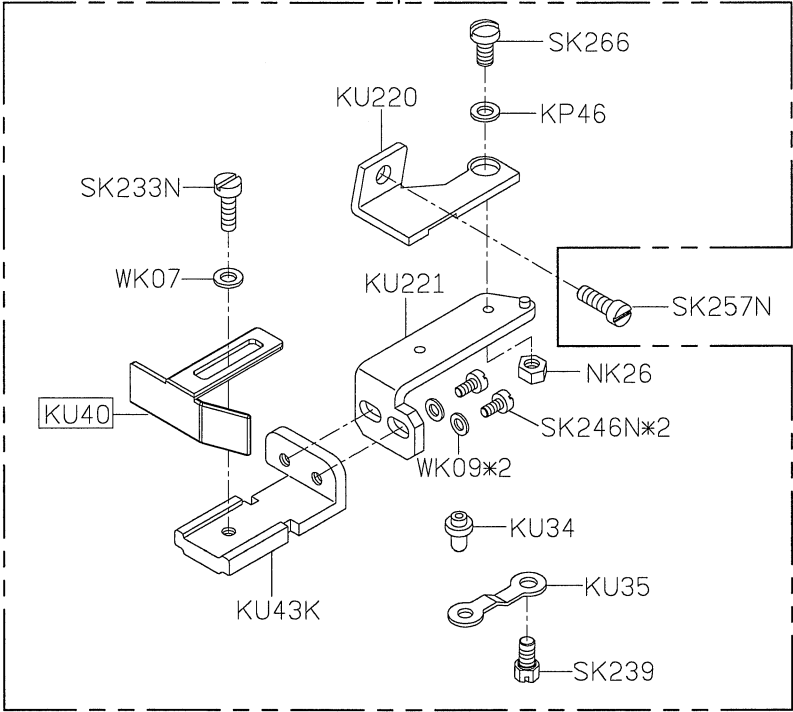
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700KT	KT		1/1
				Date
				2019/12/05



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700KT	KU		1/1
				Date
				2018/07/02

MODEL	#3/#4	#5
PARTS NO	KU40	KU39
	KU220-4	KU220-5
	KU207	KU209
	KU206	KU211
	KU203-4	KU203-5
	SK277	SK437

Option: **KU220-4**



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	KW		1/4
	Overlock			Date
	含MO6800系列			2017/2/20

KW40E-3

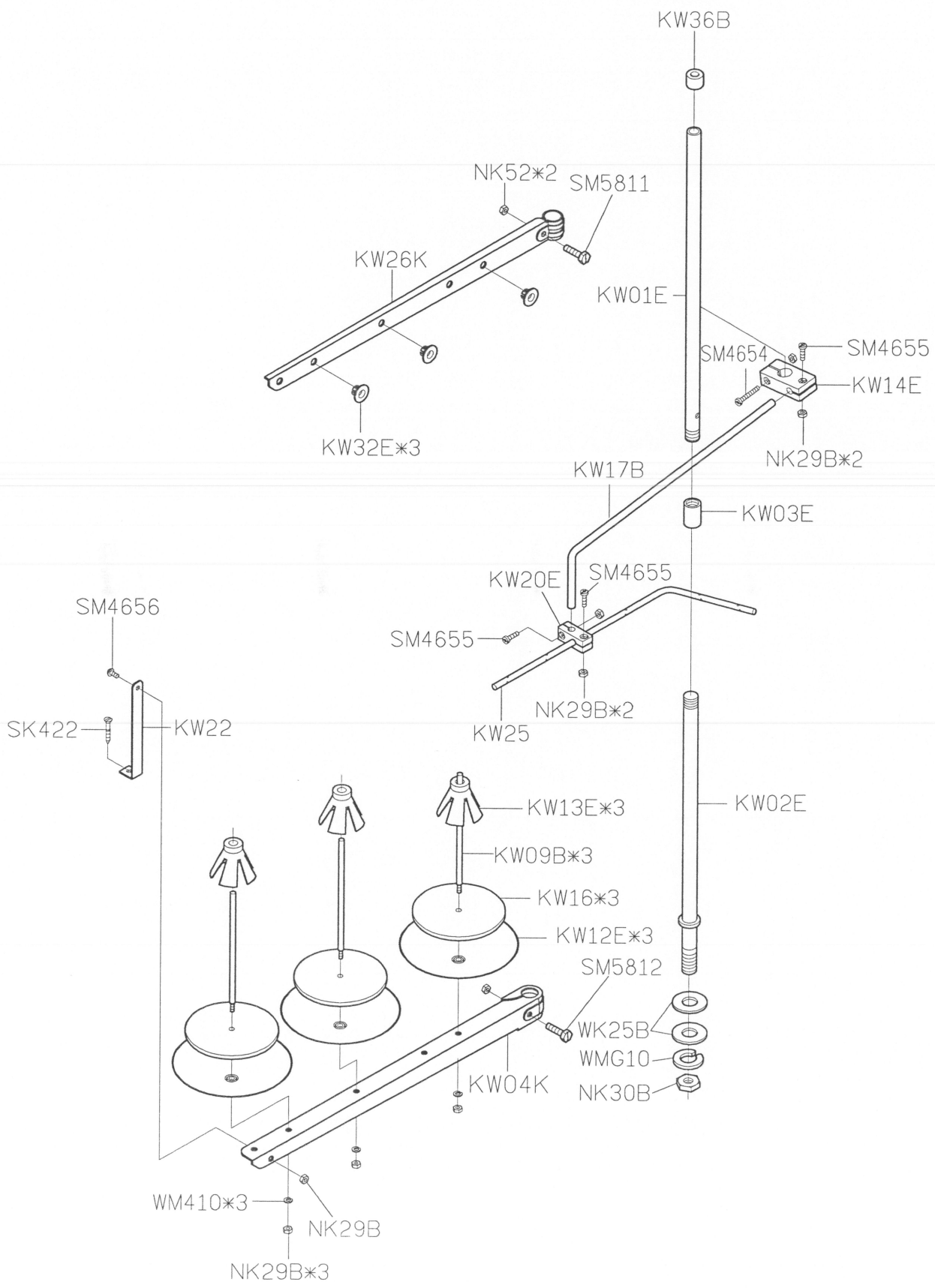
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	KW		2/4
	Overlock			Date
	含MO6800系列			2017/2/20

KW40E-4

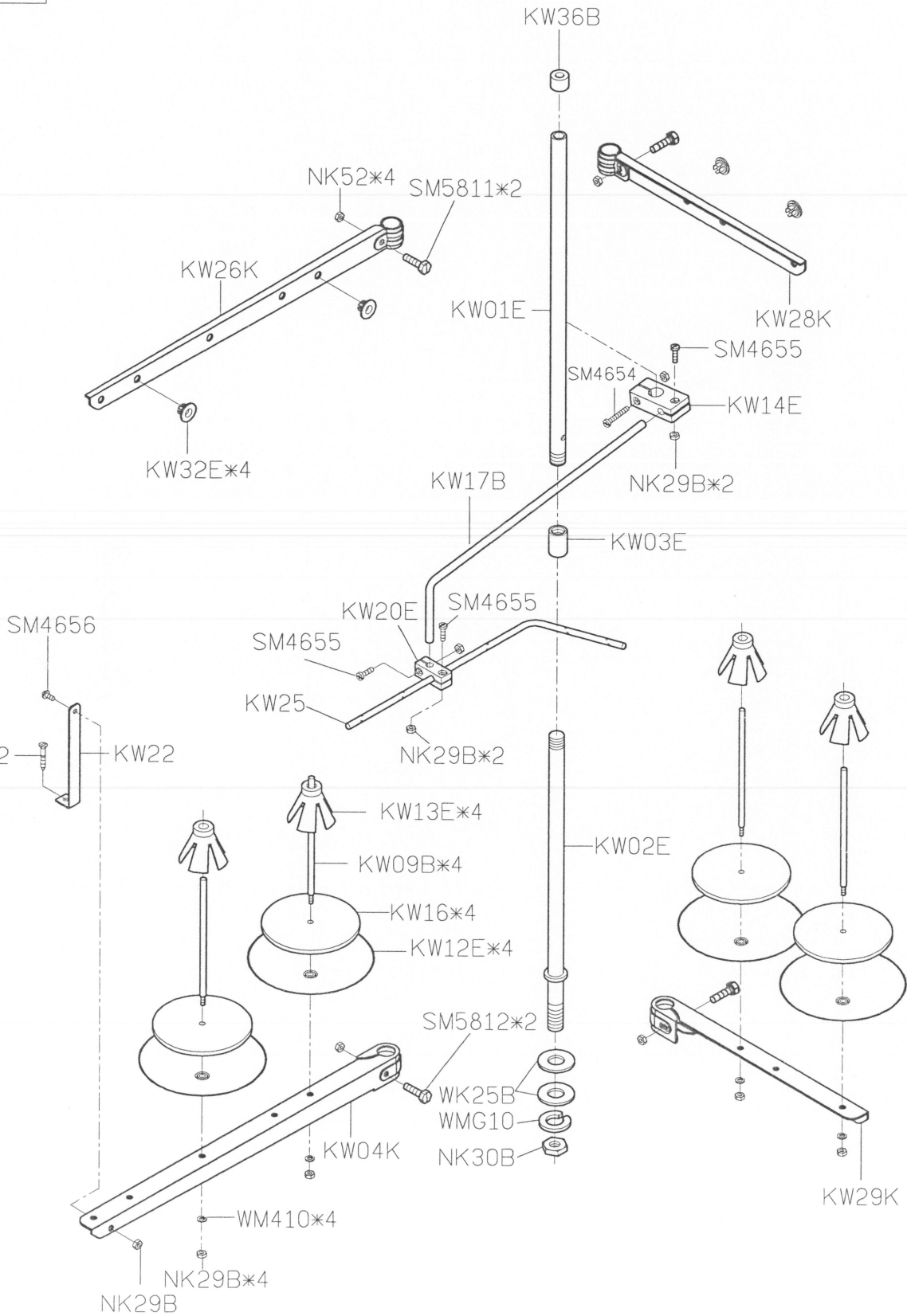
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	KW		3/4
	Overlock			Date
	含MO6800系列			2017/2/20

KW40E-5

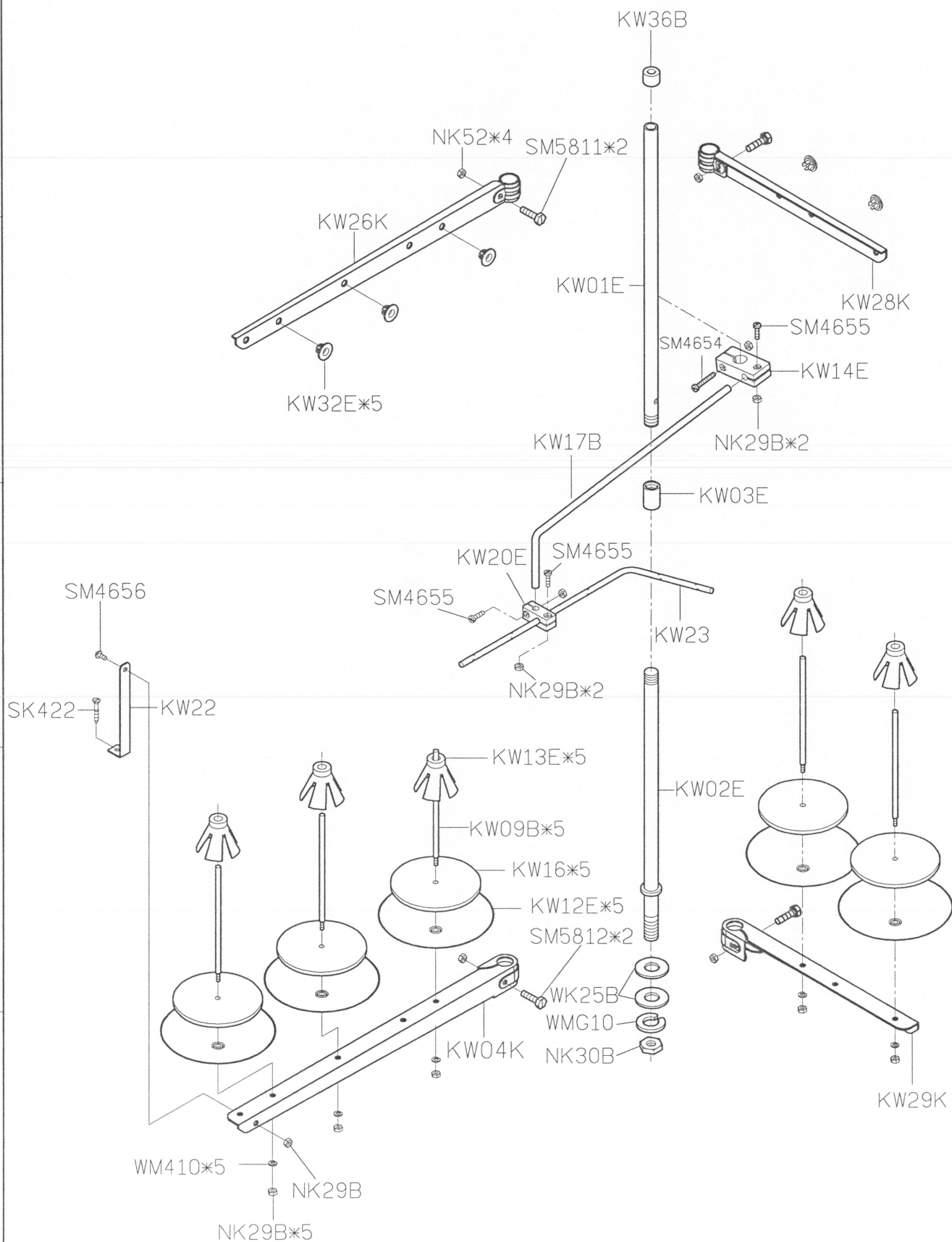
A

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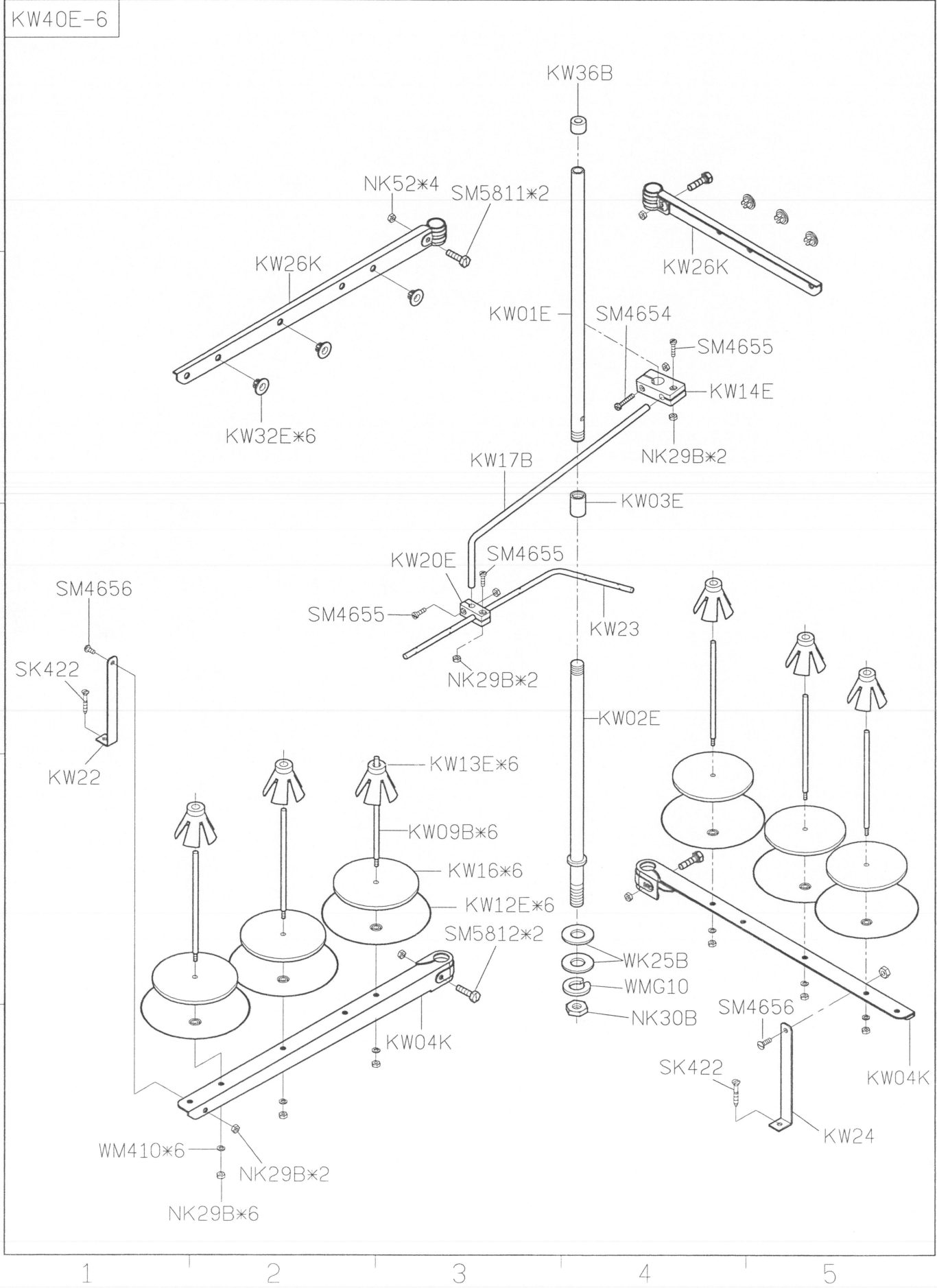
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	KW		4/4
	Overlock			Date
	含MO6800系列			2017/2/20



SIRUBA

PARTS LIST

Series

700KT

Parts Group

KX

Subclass / Remark

Page

1/1

Date

2015/10/14

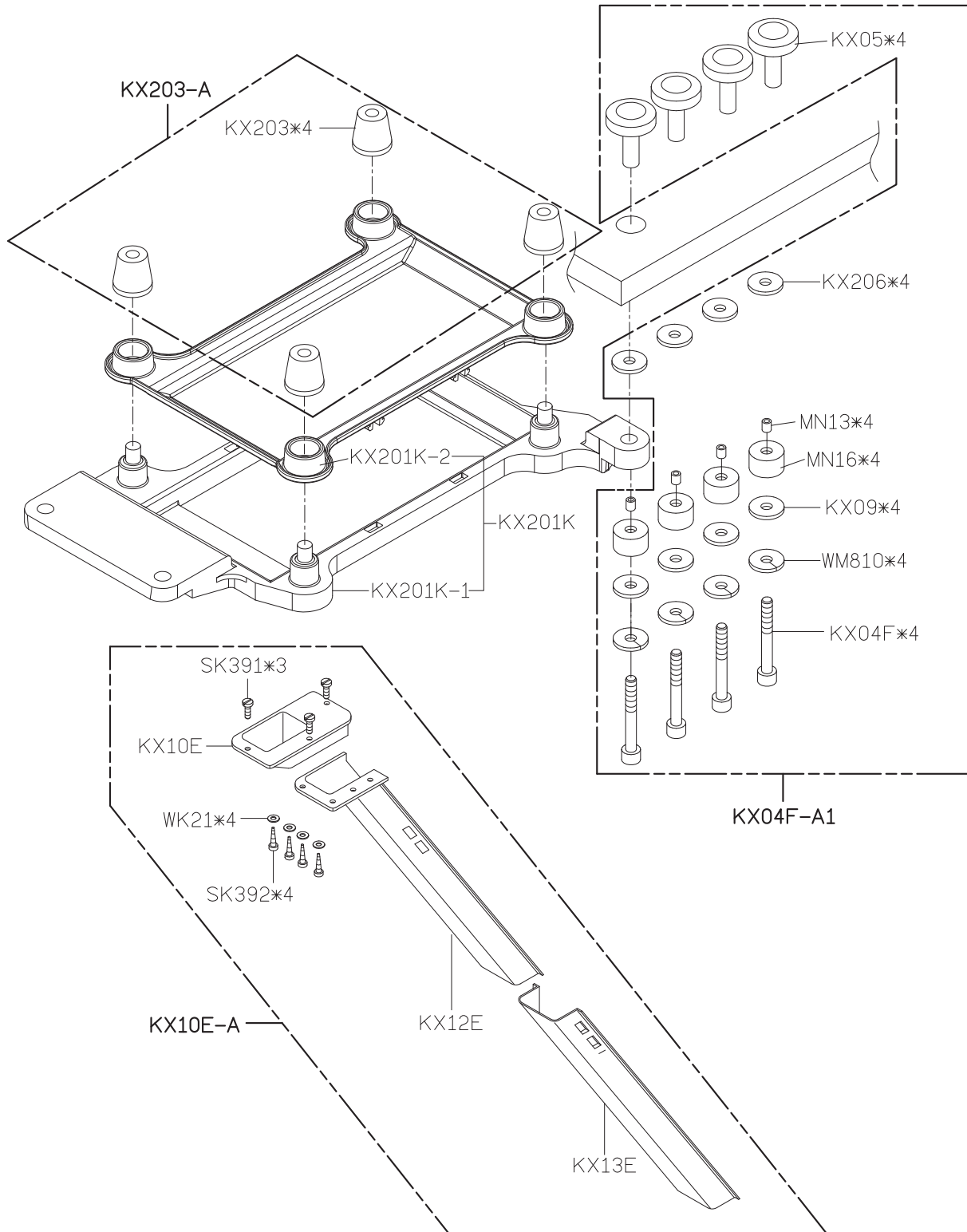
A

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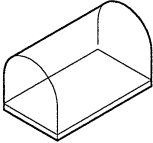
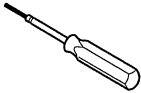
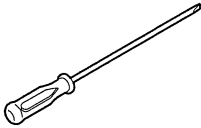
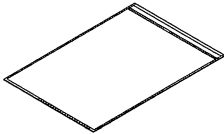
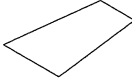
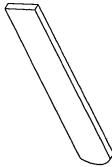
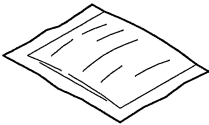
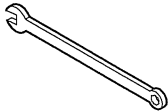
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700KT	KY		1/1
				Date
				2018/11/22

A	KY01-1 防塵罩 	KY02F-A 油罐 	KY03 油壺 	KY04 漏斗 	KY14 內六角螺絲起子 
	LY33 一字起子 	KY18 鑷子 	KY201JK 工具袋 	KY30 針板紙 	KR35 下刀片 
	KT14-A 濾油器 	KZ03 乾燥劑 	針*5 車針 	SK216 螺絲 	KY21-A/MY21-A 鉤子 / 鍊條 
D	KY231 開口板手 				
E					

SIRUBA

PARTS LIST

Series

700KT

Parts Group

KZ

Subclass / Remark

Page

1/1

Date

2014/11/18

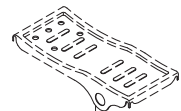
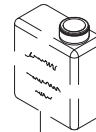
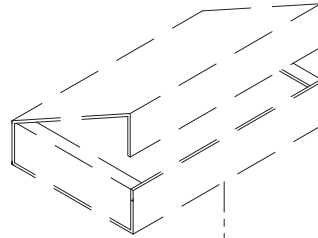
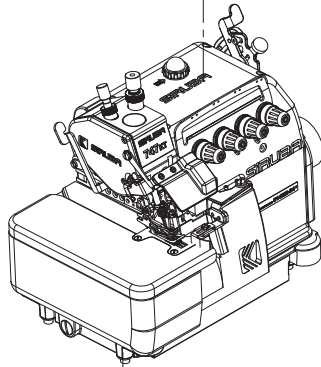
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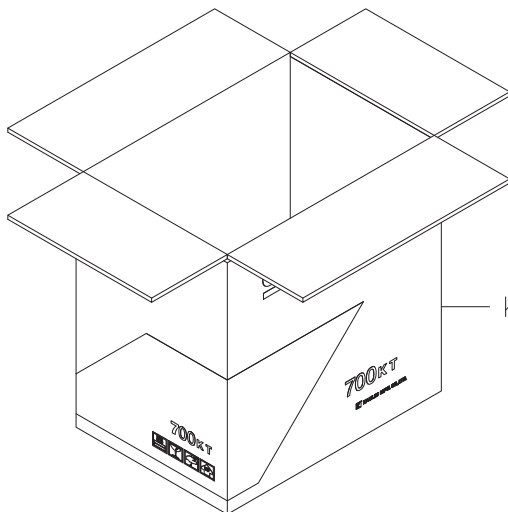
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KZ26K-12

KZ602

KZ602-A



KZ601

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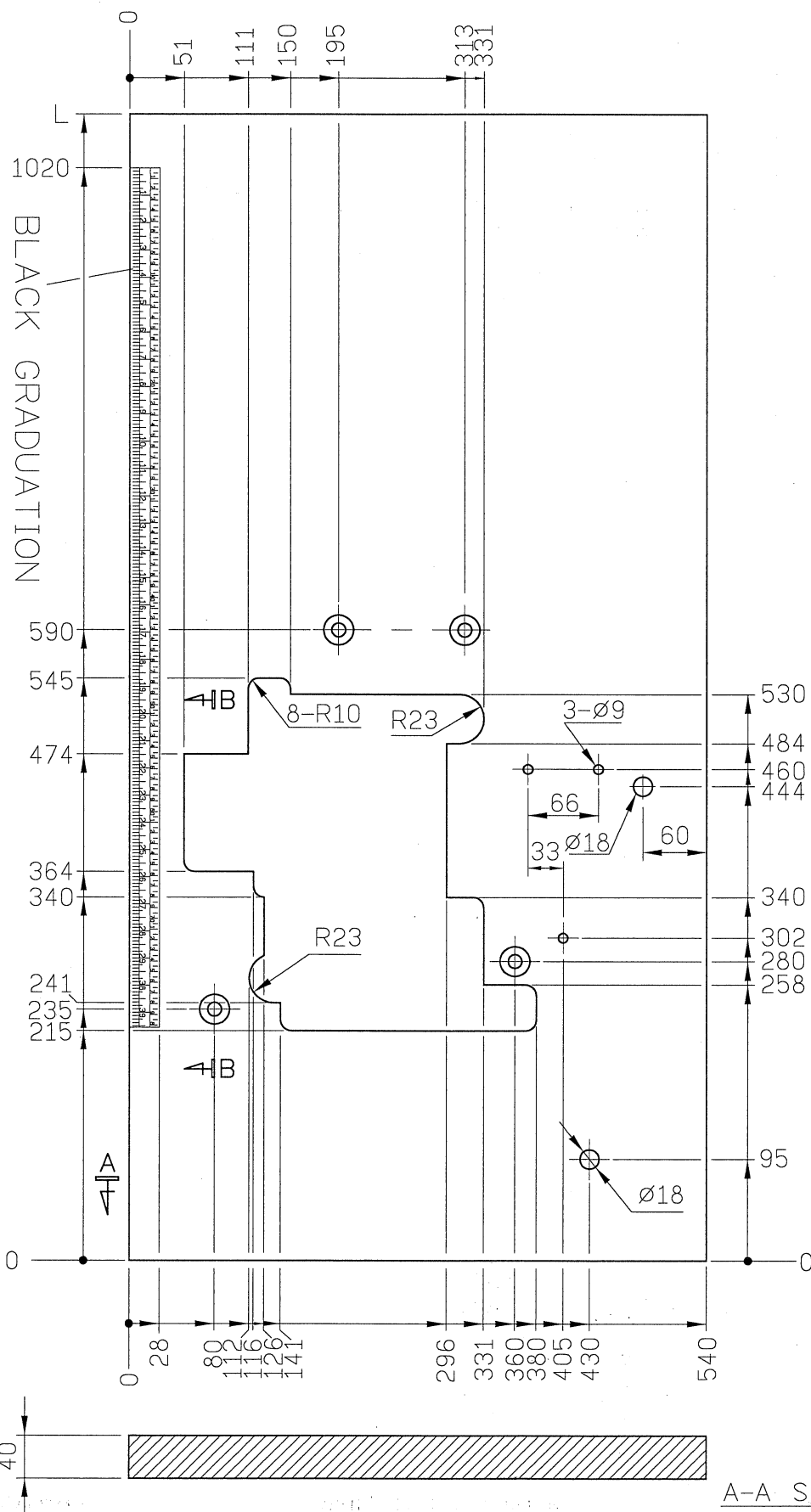
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SiRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700K/988	700K-T		Semi-submerged
	700KT/700L			Date
				2018/08/28



單位/UNIT:mm
所有尺寸公差/TOLERANCE:±2
長度(L):1070/重量(W):10.5kg±5%
長度(L):1200/重量(W):11.5kg±5%

B-B SECTION

A-A SECTION

SIRUBA

TABLE
CUT - OUT

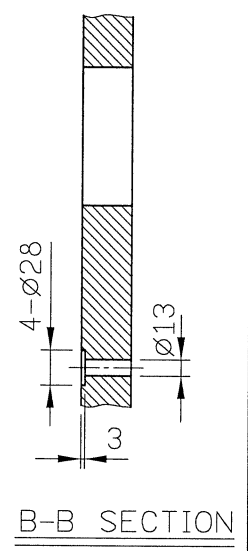
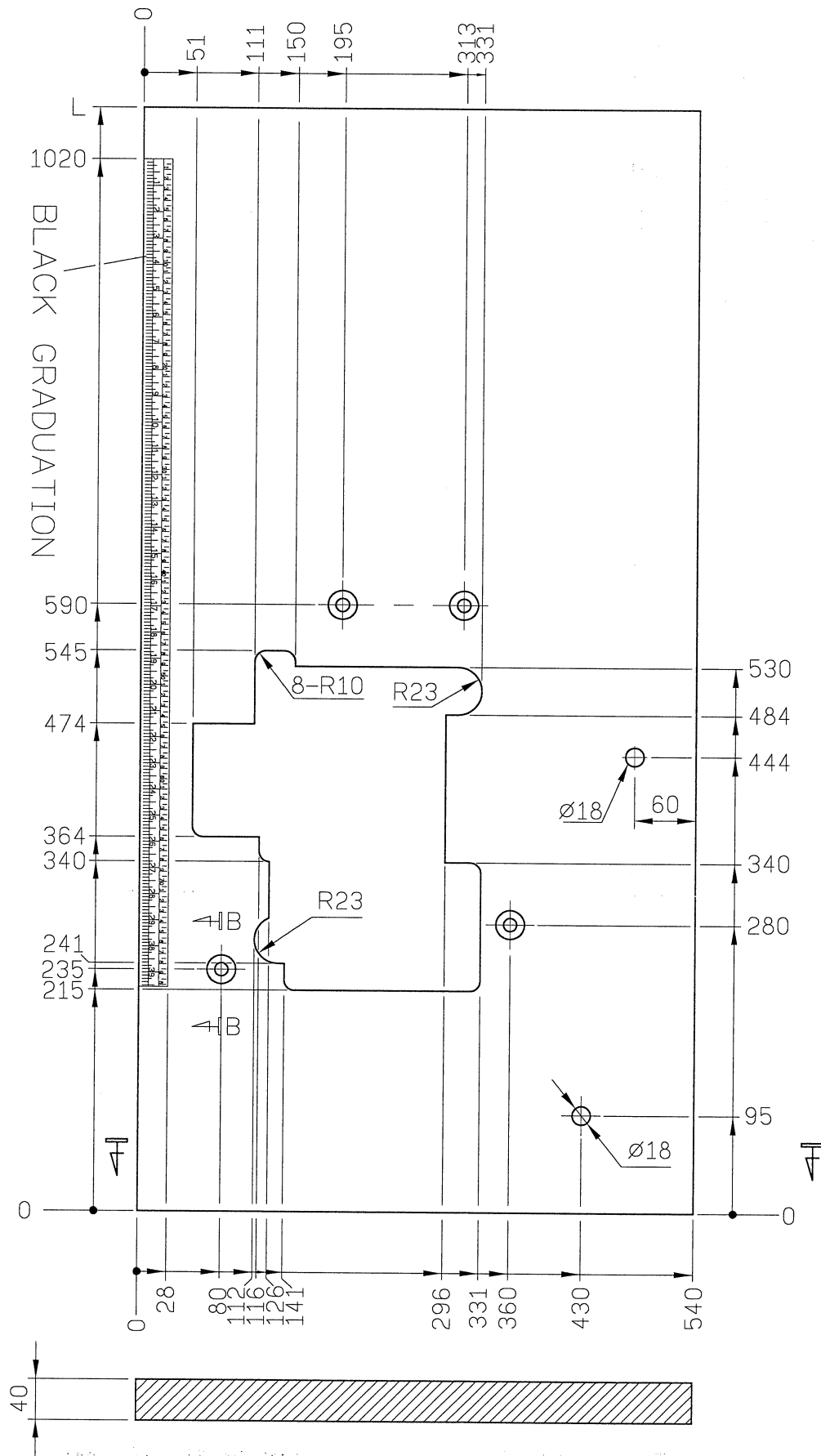
Series
700K/988/700KT
700L/700LD

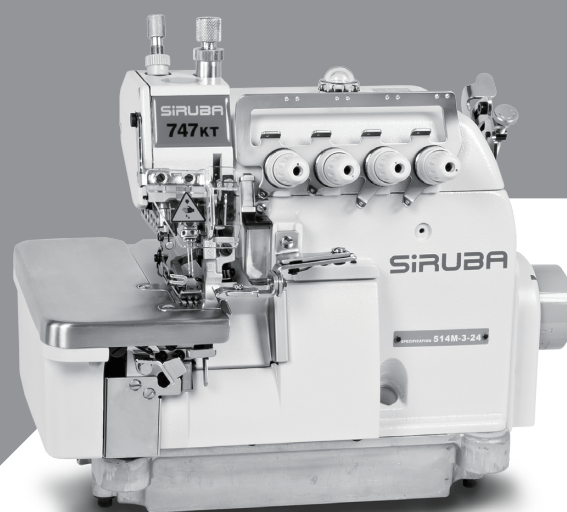
Item Code
700LD-T

Subclass Remark
FOR 直驅用

Mounting
Semi-submerged
Date
2018/08/31

單位 / UNIT: mm
所有尺寸公差 / TOLERANCE: ± 2
長度 (L): 1200
重量 (W): $11.5 \text{ kg} \pm 5\%$





 **高林股份有限公司**
KAULIN MFG. CO., LTD.

由於對產品的改良及更新，本產品使用說明書中與零件圖之產品及外觀的修改恕不事先通知！
The specification and/or appearances of the equipment described in this instruction book & parts list are subject to change because of modification which will without previous notice.
KZ08T.JAN.2016