

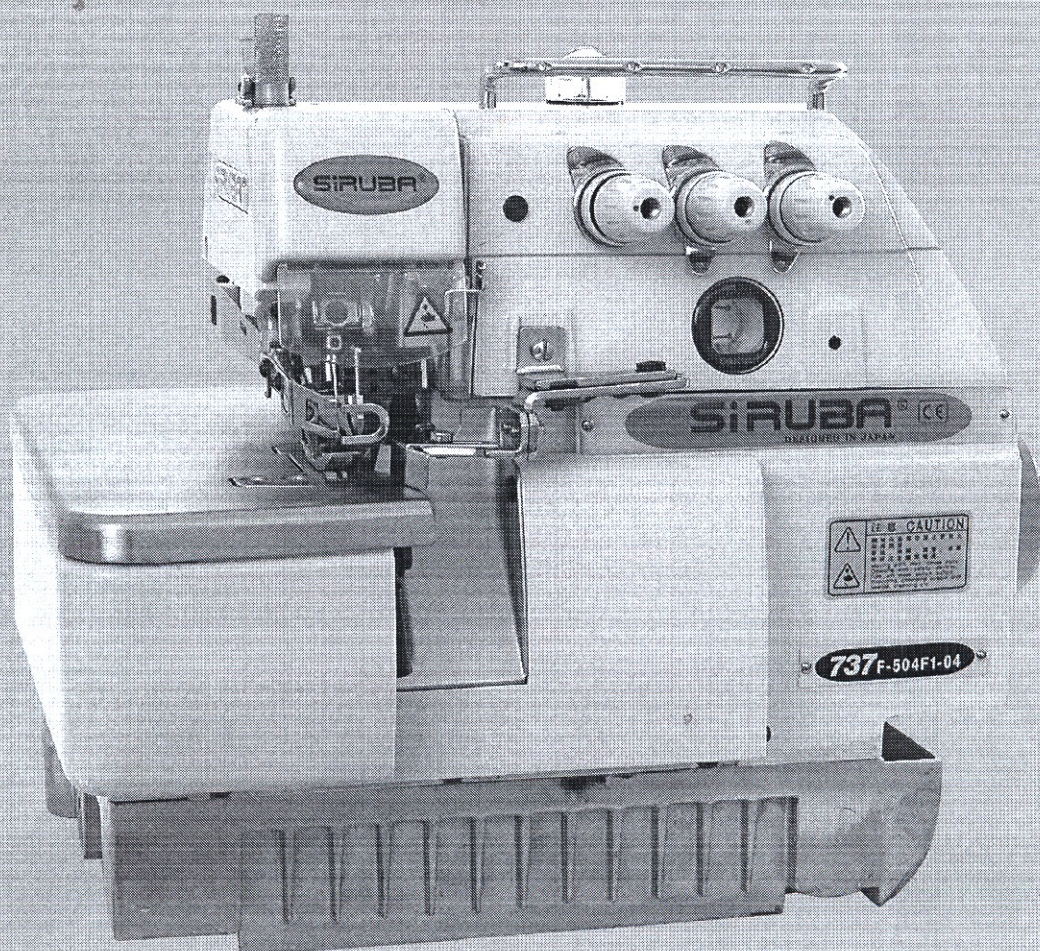
SIRUBA®

銀箭牌工業用縫紉機

INDUSTRIAL SEWING MACHINE

700F

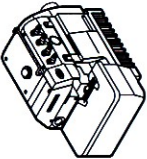
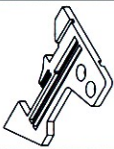
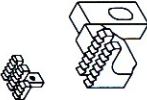
零件圖 PARTS LIST



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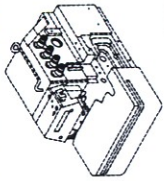
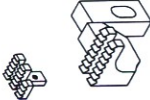
高林股份有限公司
KAULIN MFG. CO., LTD.

										
機 型 MODEL	針板 NEEDLE PLATE	送 具 FEED DOG	送 具 FEED DOG	押 具 PRESSER FOOT	勾 針 LOOPER	針留 NEEDLE CLAMP	束 子 COLLAR	衝 程 CRANK	衝 程 CRANK	針 號 NEEDLE
737F-504M1-15	E934D	D438	D912	H442	P152D-2	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #9
737F-504M2-04	E800	D440	D095	H445	P253E-3	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M2-04CT	E800C	D440	D095	H445	P253E-3	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M2-04LFC-2	E800	D440	D095	H445	P101-3	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M2-04LFC-2/EC	E800C	D440	D095	H445	P101-3	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M2-04TR	E011	D015	D011	H445	P101-3	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M2-04VT	E800	D440	D095	H445	P253E-3	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M2-04WR/LF-B	E001					KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M3-05PZ	E797	D440	D674	H445	PZ01-A	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #18
737F-504M3-05	E797	D440	D674	H445	P230-3	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M3-05CT	E797C	D440	D674	H445	P230-3	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M3-05VT	E797	D440	D674	H445	P230-3	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M5-04BK	E589F	D969	D675	H974	P975-3	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M5-04BK/VT	E589F	D969	D675	H974	P975-3	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-505F1-04	E784	D438	D674	H442	P152D-3	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #9
737F-505F1-04ES	E784	D438	D674	H442	P152D-3	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #9
737F-505F1-04VT	E784	D438	D674	H442	P152D-3	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #9
737F-504M3-04	E796	D440	D674	H445	P230-3	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-505F1-04ES/VT	E784	D438	D674	H442	P152D-3	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #9
737F-504M2-04EC	E800C	D440	D095	H445	P253E-3	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504M1-15VT	E934D	D438	D912	H442	P152D-5	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #9
737F-504M2-04TR/EC	E011C	D011	D015	H445	P101-3	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #11
737F-504F1-04	E784	D438	D674	H442	P152D-3	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #9

規格件表 CONVERSION CHART

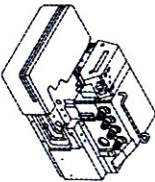
型別件對照表 MODEL COMPARE LIST

機 型 MODEL	針板 NEEDLE PLATE	送 具 FEED DOG	送 具 FEED DOG	押 具 PRESSER FOOT	勾 針 LOOPER	針留 NEEDLE CLAMP	束 子 COLLAR	衝 程 CRANK	衝 程 CRANK	針 號 NEEDLE
737F-504F1-15	E471	D471	D472	LP26	KG131-E	KG131-E	KJ10F	KF25-A	KJ09B-E	DC27 #9
747F-512M1-25	E920	D440	D095	P253E-4	LP36	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-512M1-25CT	E920C	D440	D095	P253E-4	LP36	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514H4-24GA	E919	D958	D095	P136-A	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514H4-24GA/CT	E919C	D958	D095	P136-A	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514H4-24GA/EC	E919C	D958	D095	P136-A	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514H4-24GA/P	E919	D958	D095	P136P-A	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-24	E919	D440	D095	P253E-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-24CT	E919C	D440	D095	P253E-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-24EC *	E919C	D440	D095	P253E-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-24LF-B	E919	D440	D095	P101-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-24LFC-2	E919	D440	D095	P101-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-24LFC-2/EC	E919C	D440	D095	P101-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-24TG	E919	D440	D095	P254G-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-24TG/EC	E919C	D440	D095	P254G-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-24VT	E919	D440	D095	P253E-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-25TG	E920	D440	D095	P253G-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-25	E920C	D440	D095	P253E-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M2-25CT	E920C	D440	D095	P253E-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M4-23	E804	D440	D674	P230-A	LP26	KG142-E	KJ13F	KF25-A	KJ11B-E	DC27 #11*2
747F-514M4-23CT	E804C	D440	D674	P230-A	LP26	KG142-E	KJ13F	KF25-A	KJ11B-E	DC27 #11*2
747F-514M5-23BK	E591B	D969	D657	P975-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M7-23	E804A	D441	D674	P230-A	LP38	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #16*2

									
機 型 MODEL	針板 NEEDLE PLATE	送 具 FEED DOG	押 具 PRESSER FOOT	勾 針 LOOPER	針留 NEEDLE CLAMP	束 子 COLLAR	衝 程 CRANK	衝 程 CRANK	針 號 NEEDLE
747F-514M7-23CT	E804AC	D441 D674	P230-A	LP38	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M7-24	E919A	D441 D095	P253E-4	LP38	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #16*2
747F-514M7-24CT	E919AC	D441 D095	P253E-4	LP38	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #16*2
747F-514M7-25	E920A	D441 D095	P253E-4	LP38	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #16*2
747F-514M7-25CT	E920AC	D441 D095	P253E-4	LP38	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #16*2
747F-514M7-24TG	E919A	D441 D095	P254G-4	LP38	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #16*2
747F-514M7-25TG	E920A	D441 D095	P254G-4	LP38	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #16*2
747F-514F1-24	E990	D438 D674	P152D-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-514M5-23BK/VT	E591B	D675 D969	P975-4	LP26	KG142-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*2
747F-512M1-34	E832	D440 D095	P253E-A	LP36	KG143-E	KJ13F	KF26-A	KJ11B-E	DC27 #14*2
757F-401M1/TW	E110		P767-A	LP26	KG153-E		KF26-A		DC27 #14*2
757F-401M2-50TA	E005	D005 D006	P005-A		TA155-E		KF26-A		DC27 #14*2
757F-401M2-50TA/EC	E005C	D005 D006	P005-A		TA155-E		KF26-A		DC27 #14*2
757F-516H2-56	E868	D490 D502	P502-A	LP38	KG155-E	KJ13F	KF26-A	KJ11B-E	DC27 #18*2
757F-516H2-56CT	E868C	D490 D502	P502-A	LP38	KG155-E	KJ13F	KF26-A	KJ11B-E	DC27 #18*2
757F-516H4-35GA	E982	D008 D502	P508-A	LP26	KG153-E	KJ10F	KF25-A	KJ09B-E	DC27 #14*2
757F-516H4-35GA/EC	E982C	D008 D502	P508-A	LP26	KG153-E	KJ10F	KF25-A	KJ09B-E	DC27 #14*2
757F-516H4-35GA/P	E982	D008 D502	P508P-A	LP26	KG153-E	KJ10F	KF25-A	KJ09B-E	DC27 #14*2
757F-516H4-35GA/P/EC	E982C	D008 D502	P508P-A	LP26	KG153-E	KJ10F	KF25-A	KJ09B-E	DC27 #14*2
757F-516H4-55GA	E986	D956 D502	P509-A	LP26	KG155-E	KJ10F	KF25-A	KJ09B-E	DC27 #14*2
757F-516H4-55GA/EC	E986C	D956 D502	P509-A	LP26	KG155-E	KJ10F	KF25-A	KJ09B-E	DC27 #14*2
757F-516H4-55GA/P	E986	D956 D502	P509P-A	LP26	KG155-E	KJ10F	KF25-A	KJ09B-E	DC27 #14*2
757F-516H4-55GA/P/EC	E986C	D956 D502	P509P-A	LP26	KG155-E	KJ10F	KF25-A	KJ09B-E	DC27 #14*2

規格件表 CONVERSION CHART

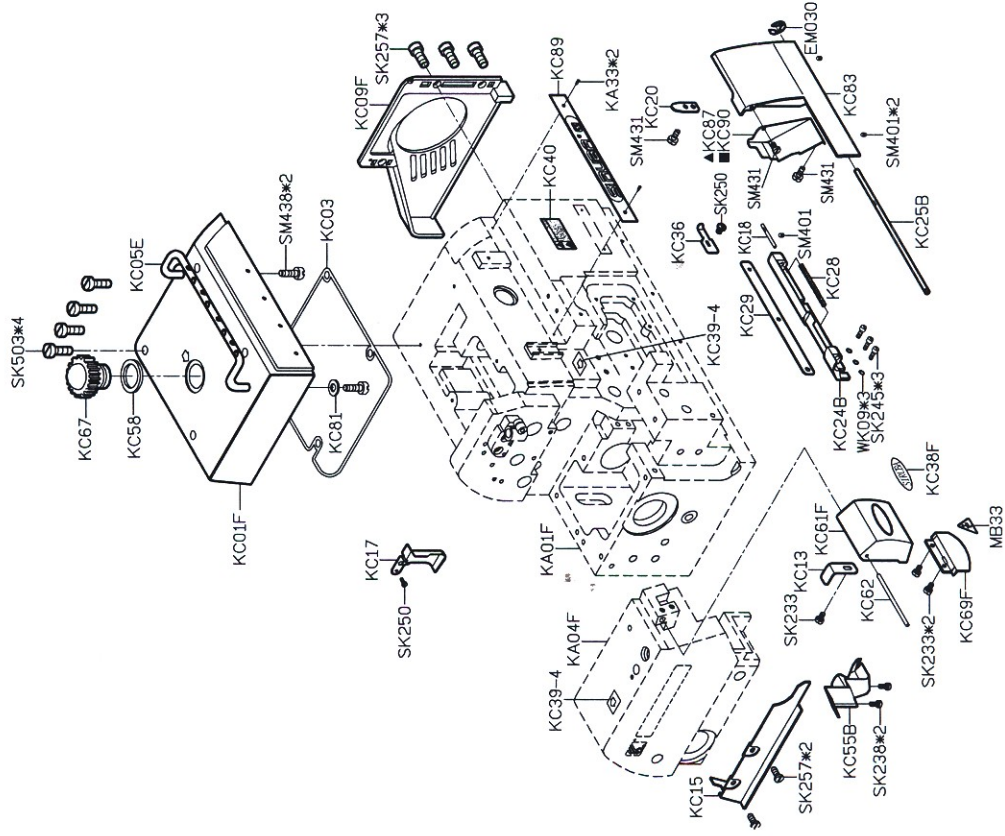
型別件對照表 MODEL COMPARE LIST

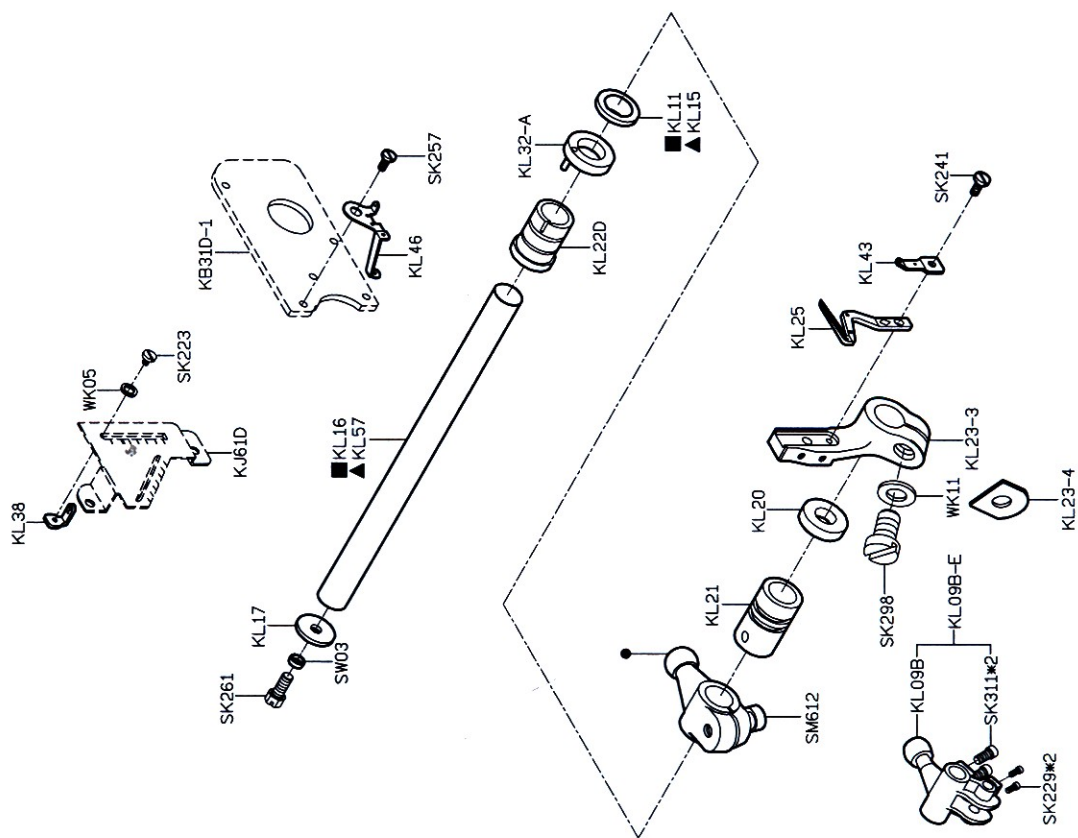
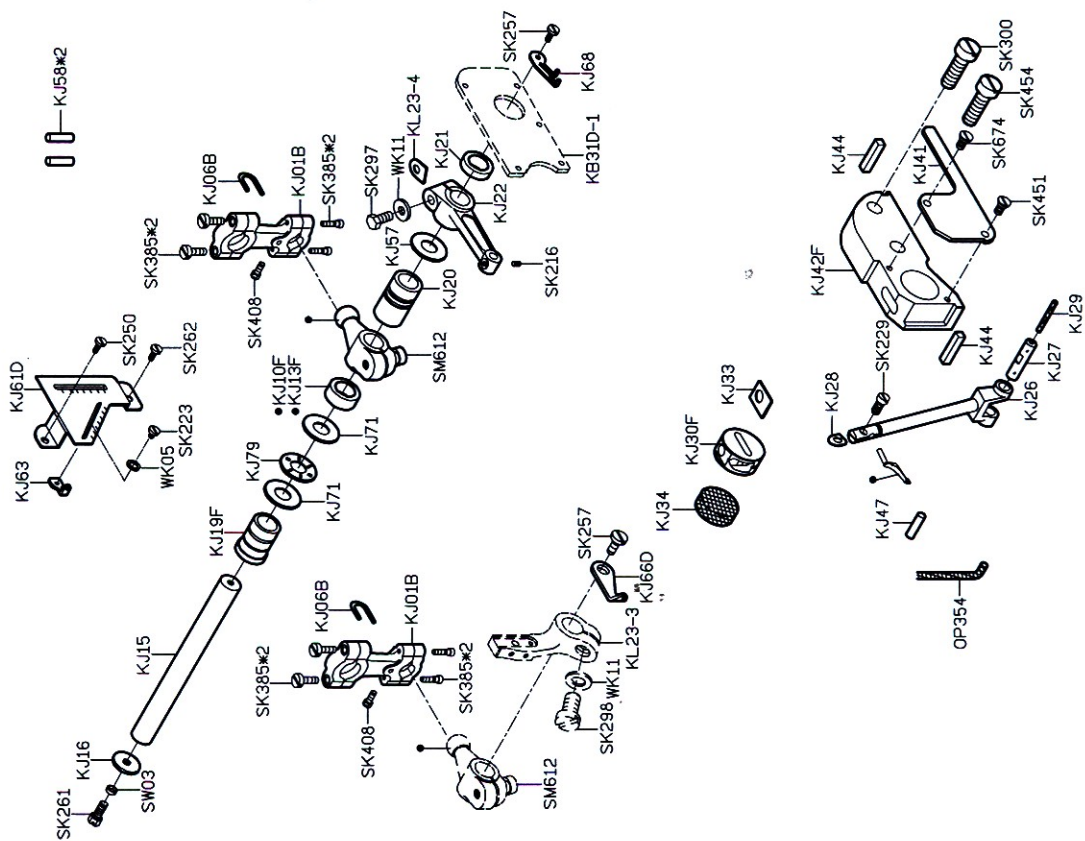
											
機 型 MODEL	針 板 NEEDLE PLATE	送 具 FEED DOG	送 具 FEED DOG	押 具 PRESSER FOOT	勾 針 LOOPER	針 留 NEEDLE CLAMP	束 子 COLLER	衝 程 CRANK	衝 程 CRANK	針 號 NEEDLE	
757F-516L1-24	E834	D487	D060	H492	P500-A	LP26	KG152-E	KJ10F	KF25-A	KJ09B-E	DC27 #14*2
757F-516L1-24CT	E834C	D487	D060	H492	P500-A	LP26	KG152-E	KJ10F	KF25-A	KJ09B-E	DC27 #14*2
757F-516L1-35	E839	D487	D060	H492	P504-A	LP26	KG153-E	KJ10F	KF25-A	KJ09B-E	DC27 #14*2
757F-516L1-35CT	E839C	D487	D060	H492	P504-A	LP26	KG153-E	KJ10F	KF25-A	KJ09B-E	DC27 #14*2
757F-516M2-35	E982	D489	D502	H497	P504-A	LP26	KG153-E	KJ10F	KF25-A	KJ11B-E	DC27 #14*2
757F-516M2-35CT	E982C	D489	D502	H497	P504-A	LP26	KG153-E	KJ10F	KF25-A	KJ11B-E	DC27 #14*2
757F-516M2-35PS	E982S	D489	D502	H497	P504S-A	LP26	KG153-E	KJ10F	KF25-A	KJ11B-E	DC27 #14*2
757F-516M2-35PS/EC	E982SC	D489	D502	H497	P504S-A	LP26	KG153-E	KJ10F	KF25-A	KJ11B-E	DC27 #14*2
757F-516M2-55	E986	D489	D502	H500	P502-A	LP26	KG155-E	KJ10F	KF25-A	KJ11B-E	DC27 #14*2
757F-516M2-55CT	E986C	D489	D502	H500	P502-A	LP26	KG155-E	KJ10F	KF25-A	KJ11B-E	DC27 #14*2
757F-516M2-55PS	E986S	D489	D502	H497	P502S-A	LP26	KG155-E	KJ10F	KF25-A	KJ11B-E	DC27 #14*2
757F-516M2-55PS/EC	E986SC	D489	D502	H497	P502S-A	LP26	KG155-E	KJ10F	KF25-A	KJ11B-E	DC27 #14*2
757F-516X2-56	E870	D490	D502	H501	P960-A	LP38	KG155-E	KJ13F	KF26-A	KJ11B-E	DC27 #18*2
757F-516X2-56CT	E870C	D490	D502	H501	P960-A	LP38	KG155-E	KJ13F	KF26-A	KJ11B-E	DC27 #18*2
757F-516X3-56	E870	D490	D502	H501	P960-A	LP38	KG155A-E	KJ13F	KF26-A	KJ11B-E	TVX64#21*2
757F-516X3-56CT	E870C	D490	D502	H501	P960-A	LP38	KG155A-E	KJ13F	KF26-A	KJ11B-E	TVX64#21*2
757F-516M2-55/EC	E986C	D489	D502	H500	P502-A	LP26	KG155-E	KJ13F	KF25-A	KJ11B-E	DC27 #14*2
757F-401M1/TW/CT	E110C			H101	P767-A	LP26	KG153-E	KJ13F	KF25-A	KJ09B-E	DC27 #14*2
767F-516M2-324	E989	D971	D502	H497	P233-A	LP26	KG333-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*3
767F-516M2-324/CT	E989C	D971	D502	H497	P233-A	LP26	KG333-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*3
767F-516M2-524	E988	D972	D502	H500	P255-A	LP26	KG355-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*3
767F-516M2-524CT	E988C	D972	D502	H500	P255-A	LP26	KG355-E	KJ13F	KF26-A	KJ11B-E	DC27 #11*3

This exploded view diagram illustrates the assembly of the front panel. The components and their assembly sequence are as follows:

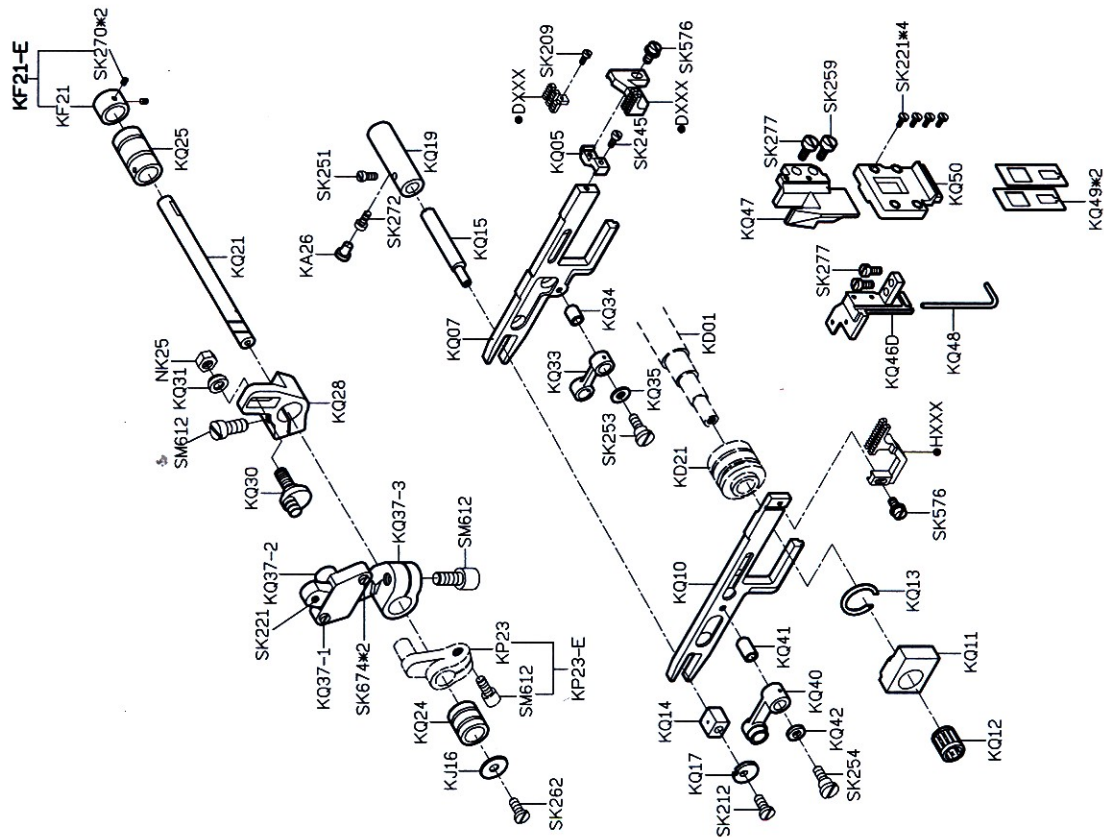
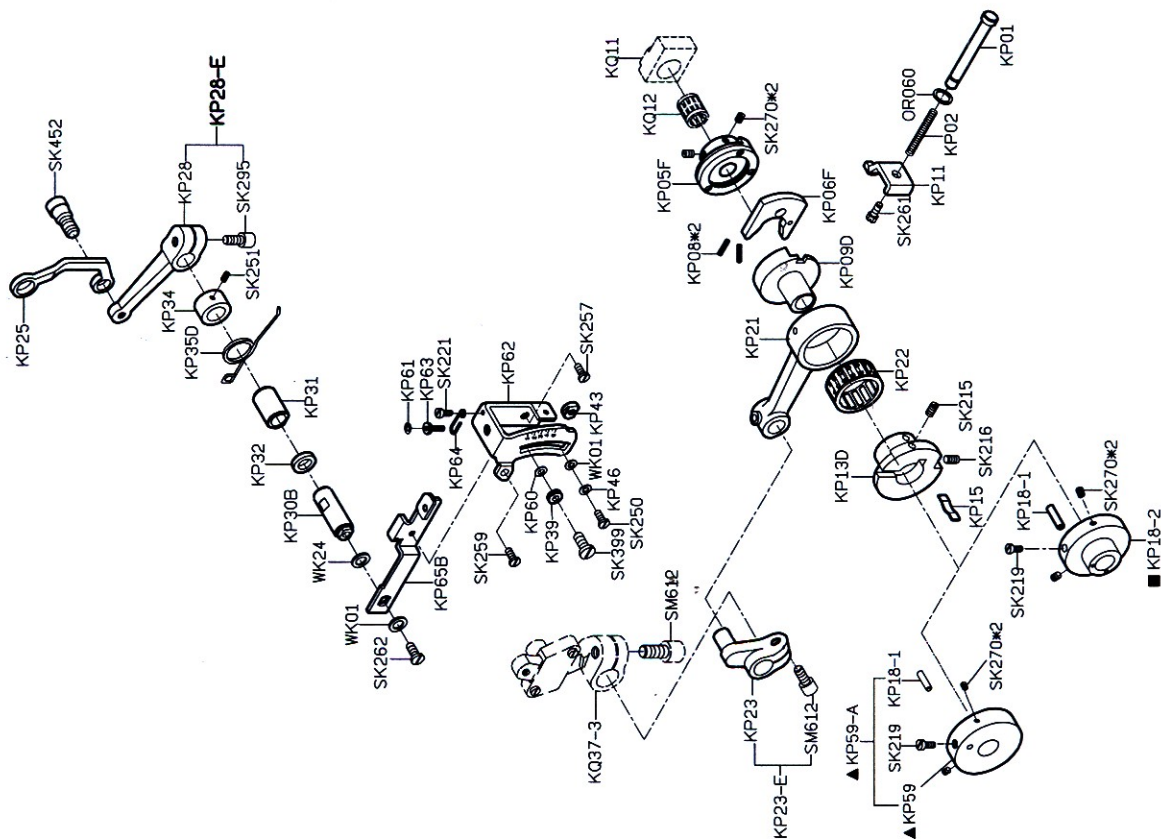
- Top Panel Assembly:**
 - KA84 (Top Panel) is secured with KA117 (Screws) and SK307*4 (Screws).
 - SK290*2 (Screws) are used to secure the top panel to the main body.
 - KA08F (Front Panel) is attached to the main body.
 - KA09F (Front Panel) is attached to the main body.
 - KA04F (Front Panel) is attached to the main body.
 - KA67 (Front Panel) is attached to the main body.
 - KA65-1 (Front Panel) is attached to the main body.
 - SK292*2 (Screws) are used to secure the front panel.
 - KA12 (Front Panel) is attached to the main body.
 - KA39 KA38 SK293 (Front Panel) are attached to the main body.
 - KA04E-1 (Front Panel) is attached to the main body.
 - SK216 (Screw) and SK357 (Screw) are used to secure the front panel.
 - SK257*5 (Screw) and SK261 (Screw) are used to secure the front panel.
 - SK280 (Screw) is used to secure the front panel.
 - KA27-A (Front Panel) is attached to the main body.
 - OP205 (Front Panel) is attached to the main body.
 - KA27 (Front Panel) is attached to the main body.
 - KA29 (Front Panel) is attached to the main body.
 - SK268 (Screw) and NK26 (Screw) are used to secure the front panel.
 - KA28 (Front Panel) is attached to the main body.
 - KA114 (Front Panel) is attached to the main body.
 - KA21 (Front Panel) is attached to the main body.
 - KA24 (Front Panel) is attached to the main body.
 - KA25-1 (Front Panel) is attached to the main body.
 - KA25-2 (Front Panel) is attached to the main body.
 - SK257*6 (Screw) is used to secure the front panel.
- Main Body Assembly:**
 - KA10 (Main Body) is the central component.
 - KA08F (Main Body) is attached to the main body.
 - KA09 (Main Body) is attached to the main body.
 - KA04F (Main Body) is attached to the main body.
 - KA67 (Main Body) is attached to the main body.
 - KA65-1 (Main Body) is attached to the main body.
 - SK290*2 (Main Body) are used to secure the main body.
 - KA12 (Main Body) is attached to the main body.
 - KA39 KA38 SK293 (Main Body) are attached to the main body.
 - KA04E-1 (Main Body) is attached to the main body.
 - SK216 (Main Body) and SK357 (Main Body) are used to secure the main body.
 - SK257*5 (Main Body) and SK261 (Main Body) are used to secure the main body.
 - SK280 (Main Body) is used to secure the main body.
 - KA27-A (Main Body) is attached to the main body.
 - OP205 (Main Body) is attached to the main body.
 - KA27 (Main Body) is attached to the main body.
 - KA29 (Main Body) is attached to the main body.
 - SK268 (Main Body) and NK26 (Main Body) are used to secure the main body.
 - KA28 (Main Body) is attached to the main body.
 - KA114 (Main Body) is attached to the main body.
 - KA21 (Main Body) is attached to the main body.
 - KA24 (Main Body) is attached to the main body.
 - KA25-1 (Main Body) is attached to the main body.
 - KA25-2 (Main Body) is attached to the main body.
 - SK257*6 (Main Body) is used to secure the main body.
- Bottom Panel Assembly:**
 - KA10F (Bottom Panel) is attached to the main body.
 - KA36F (Bottom Panel) is attached to the main body.
 - KA33*2 (Bottom Panel) is attached to the main body.
 - SK308 (Bottom Panel) is attached to the main body.
 - KA115 (Bottom Panel) is attached to the main body.
 - EM164 (Bottom Panel) is attached to the main body.
 - KA40 (Bottom Panel) is attached to the main body.
 - KA49 (Bottom Panel) is attached to the main body.
 - SW02*4 (Bottom Panel) is attached to the main body.
 - SK400*4 (Bottom Panel) is attached to the main body.

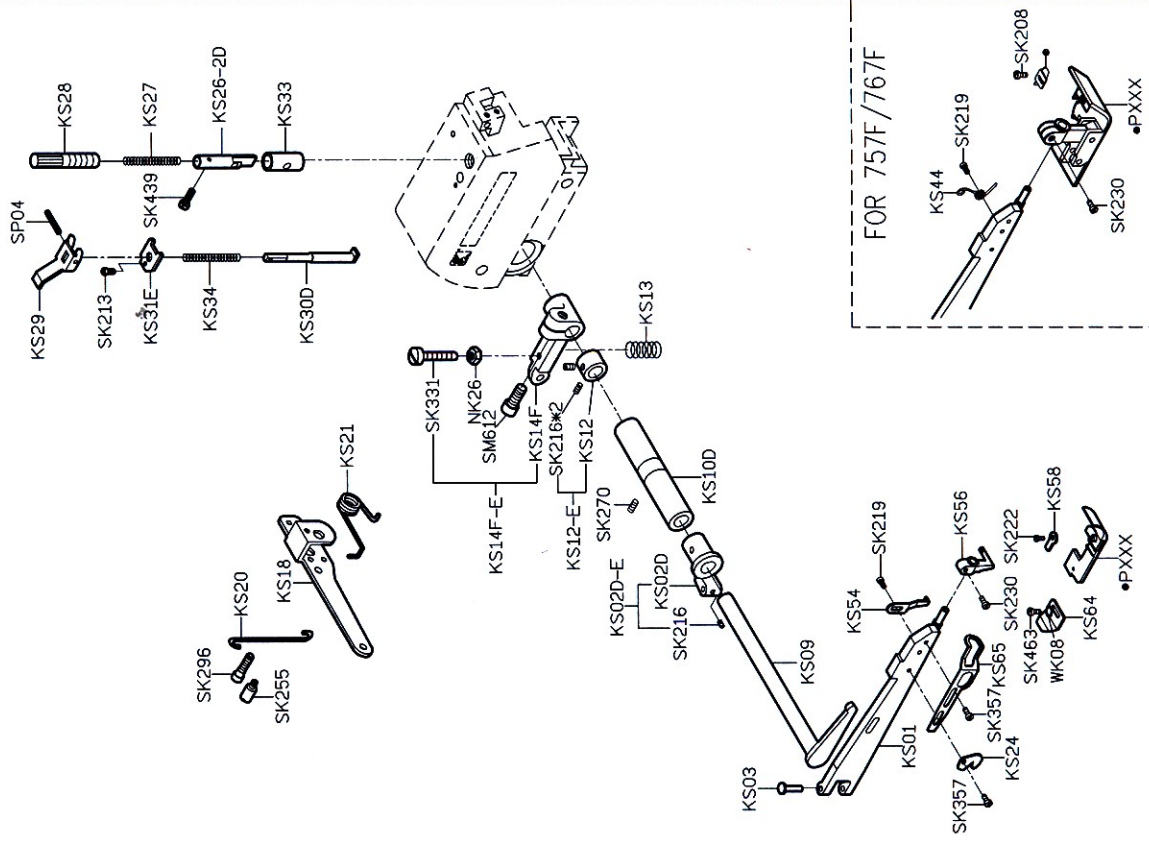
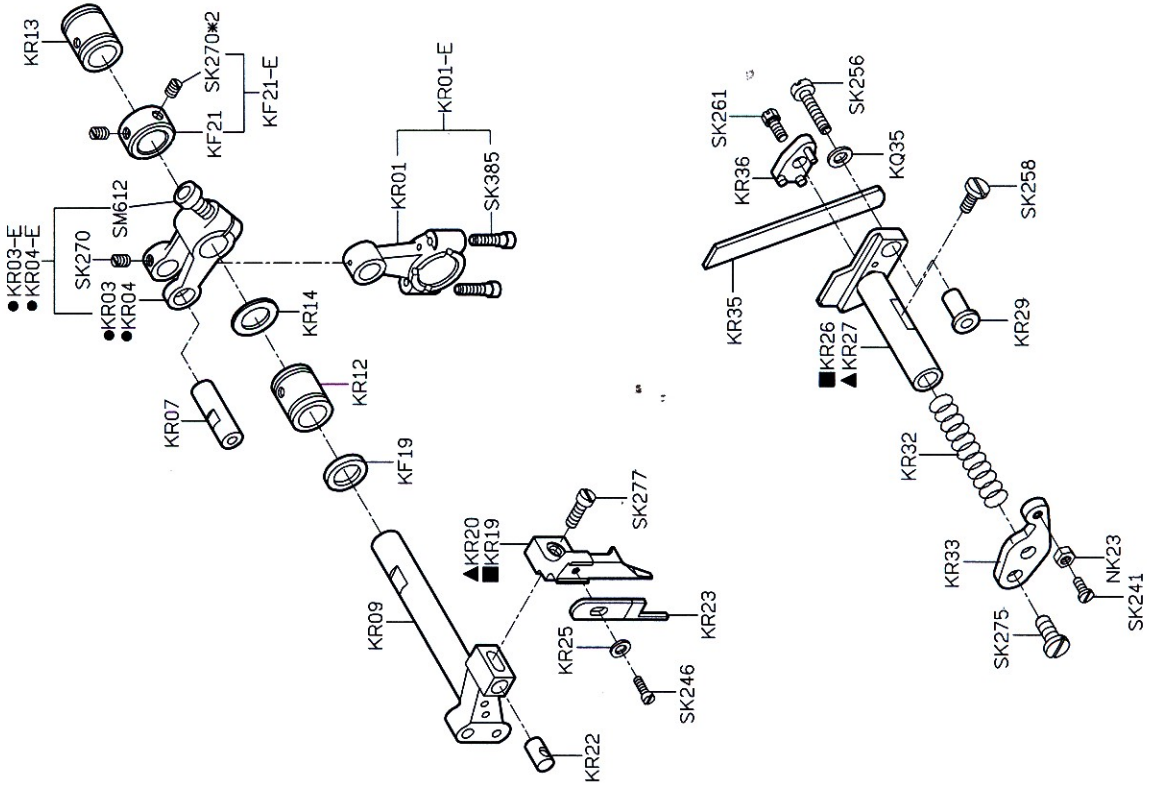
PARTS LIST FOR KD GROUP





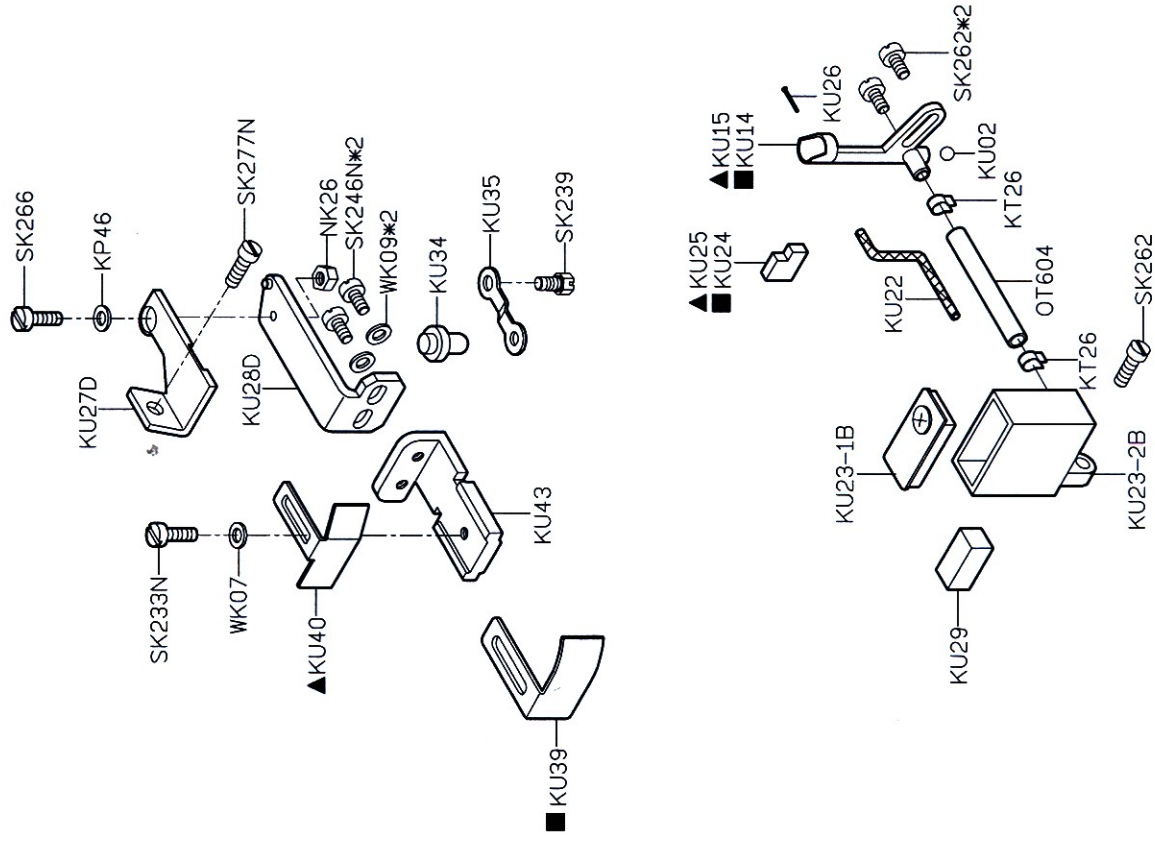
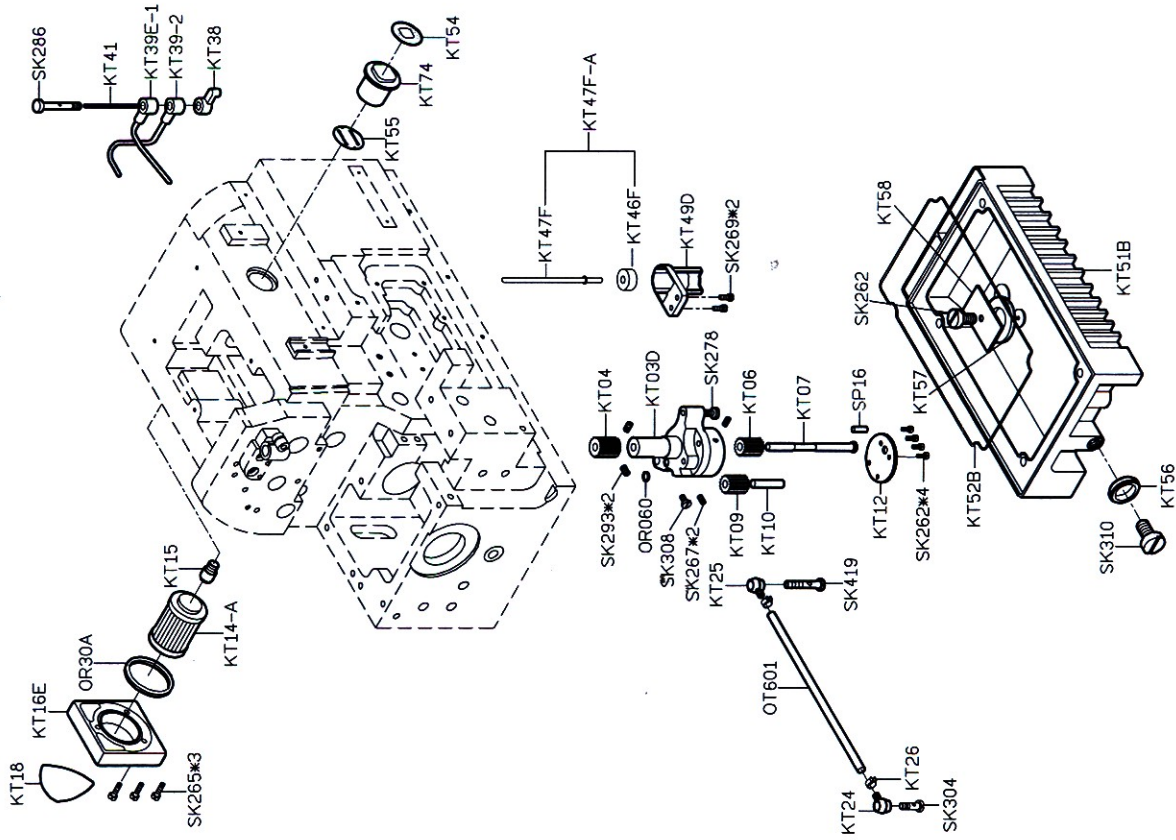






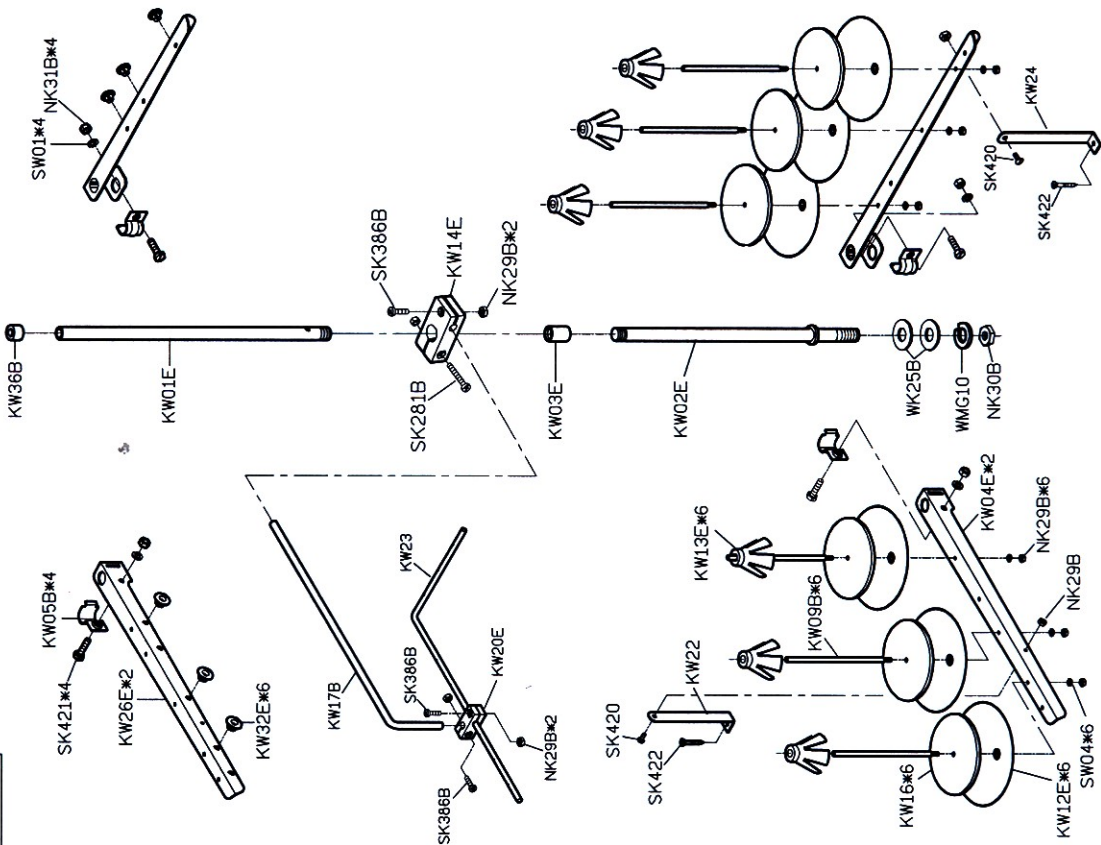
FOR 757F / 767F

PARTS LIST FOR KU GROUP



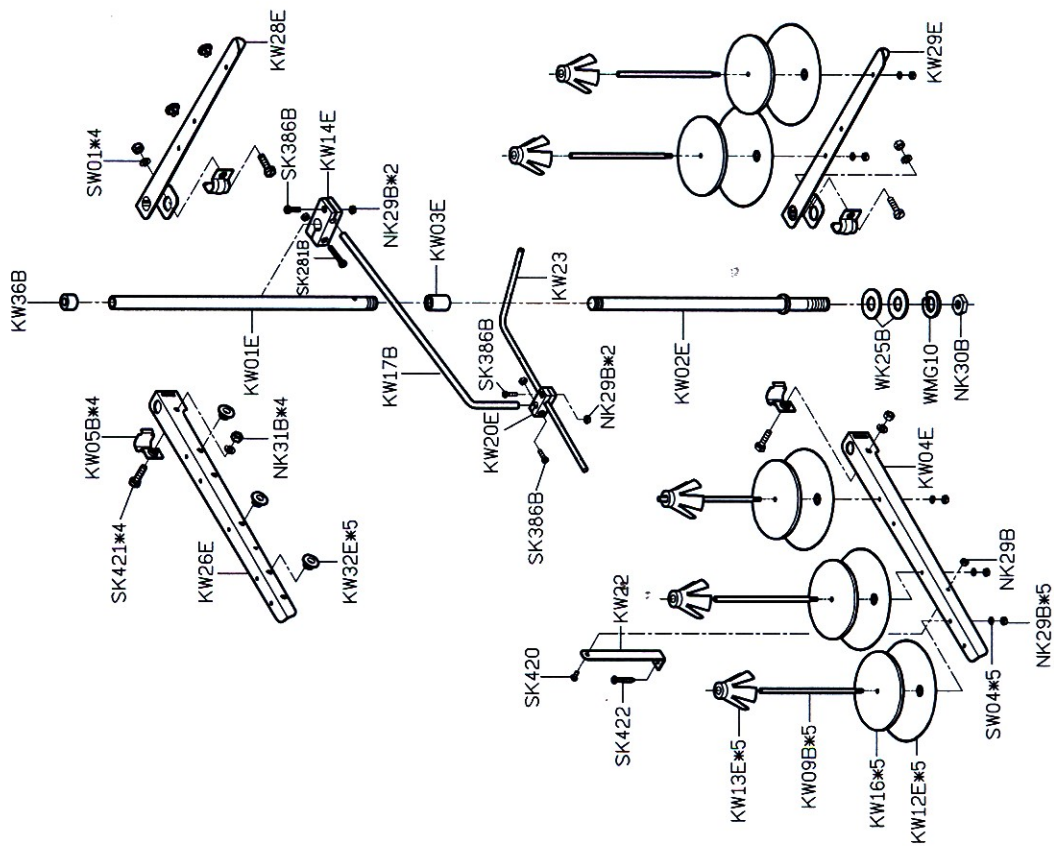
PARTS LIST FOR KW GROUP

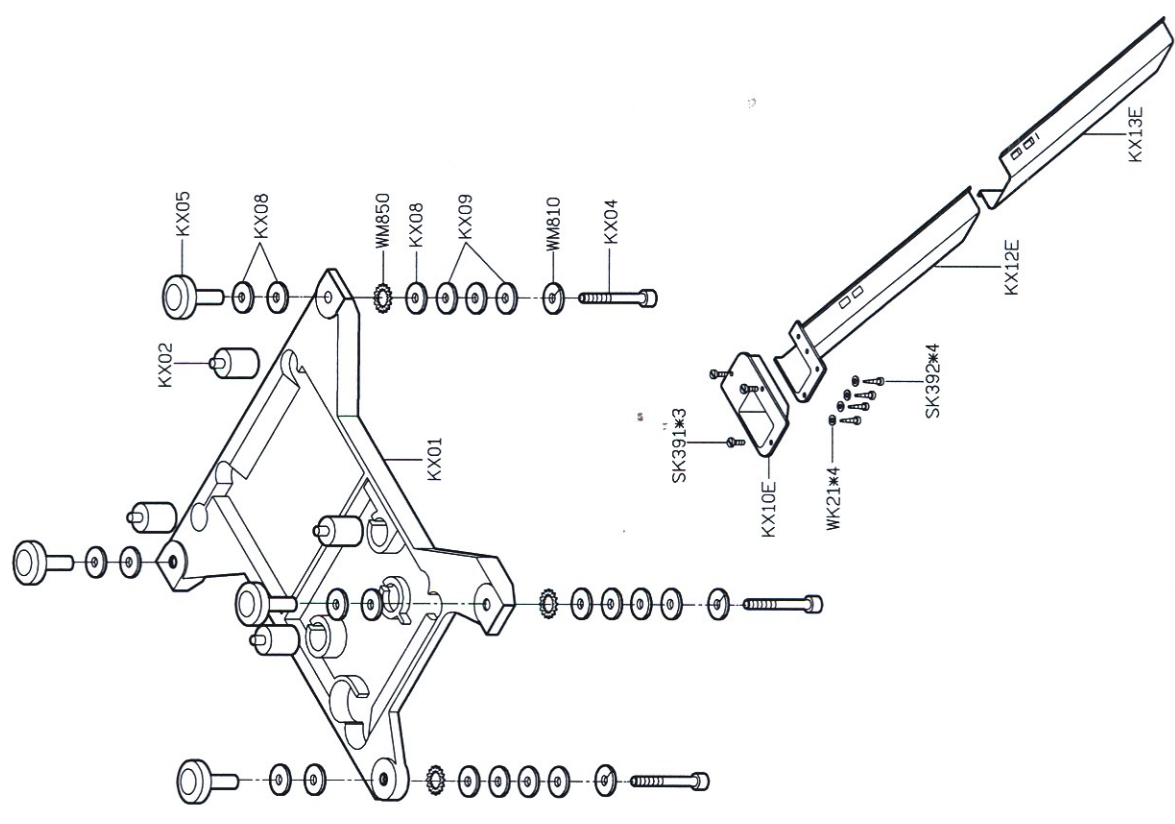
KW40E-6



PARTS LIST FOR KW GROUP

KW40E-5

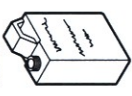




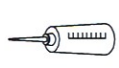
KY01
防塵罩



KY02-A
油罐



KY03
油壺



KY04
漏斗



KY05
油壺



KY07
開口板手



KY08
開口板手



KY09
開口板手



KY10
六角板手



KY11
六角板手



KY12
六角板手



KY14
內六角螺絲起子



KY16
一字起子



KY17
一字起子



KY18
鑷子



KY19
穿線器



KY20D
腳踏板



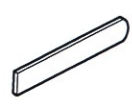
KY21-A/MY21
鉤子 / 鍊條



KY26F
工具袋



KR35
下刀片



KT14-A
濾油器



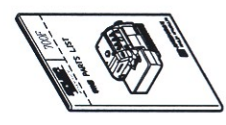
KZ03
乾燥劑



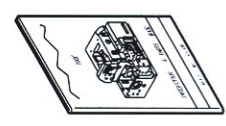
針*4



KZ08F
零件圖



KZ08F-2
使用說明書

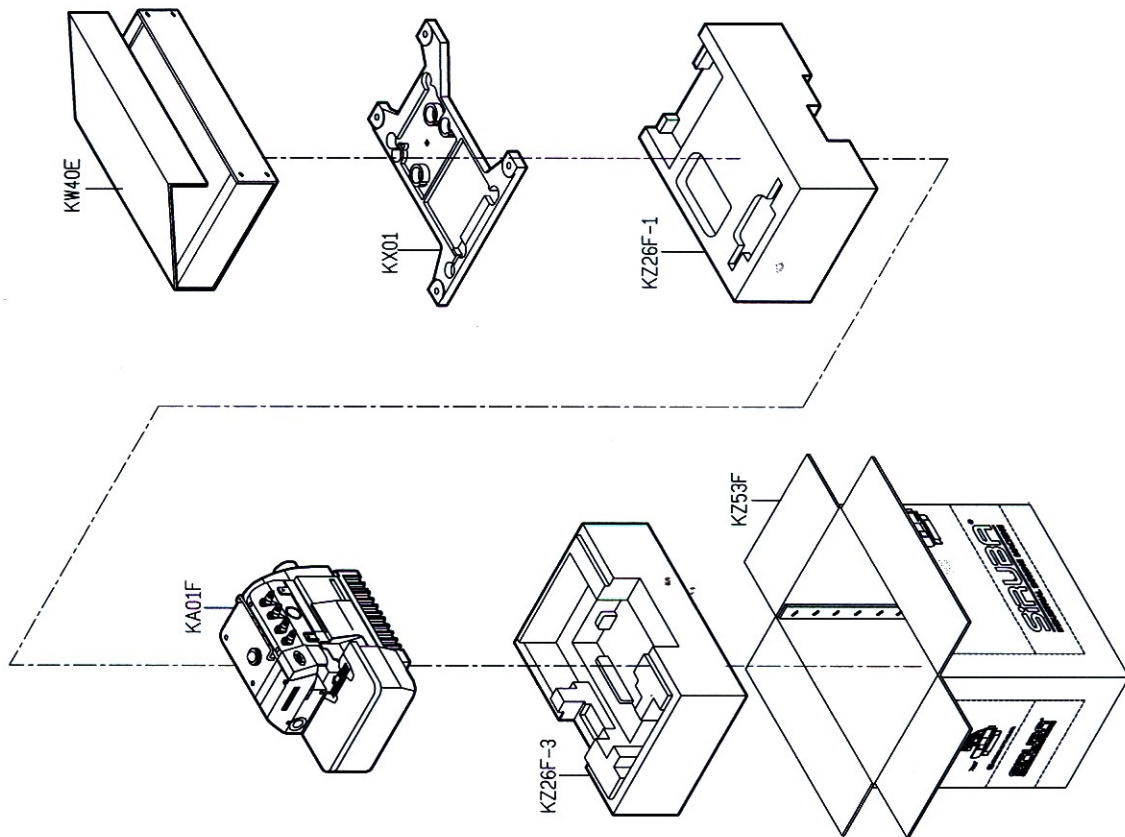


SK216*2
螺絲



MY11
六角板手







700F

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