

ILLUSTRATED

PARTS LIST

FOR

SINGER

MACHINE

591

601

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 - ORIGINAL

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HOW TO USE THIS PARTS BOOK

In the case of 591D203AD machine

- Look for the group symbol for your machine in the upper table. Please note that different group symbols are used in other pages.

- Next, look for the group symbol in the lower table of the same page. Parts marked with asterisk under the group symbol indicates parts used on your machine.

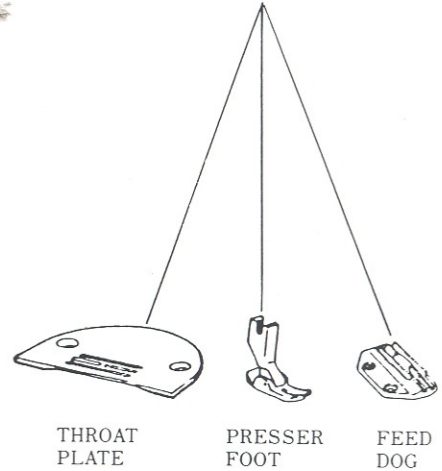
591 MODEL							
GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY
A	D203 AD	D	D305 AF	d	D240 BD	P	D318 BF
B	D203 AF	I	D308 AD	e	D240 BF	d	D200 GD
C	D205 AD	J	D308 AF	K	D300 BD	e	D200 GF
D	D205 AF	d	D200 BD	L	D300 BF	d	D210 GD
E	D240 AD	e	D200 BF	K	D310 BD	e	D210 GF
F	D240 AF	d	D210 BD	L	D310 BF	M	D215 GD
G	D303 AD	e	D210 BF	M	D315 BD	N	D215 GF
H	D303 AF	M	D215 BD	N	D315 BF	d	D240 GD
C	D305 AD	N	D215 BF	O	D318 BD	e	D240 GF

[illegible]

FITTINGS PARTS LIST

5 9 1	THROAT PLATE	PRESSER FOOT	FEED DOG	5 9 1	THROAT PLATE	PRESSER FOOT	FEED DOG	6 0 1	THROAT PLATE	PRESSER FOOT	FEED DOD
D 203 AD	52033-452	505643	149031	C 200 AD	410919	410916	410925	D 100 AD	52033-452	505643	149031
D 203 AF	52033-452	505643	149031	C 200 AF	410919	410916	410925	D 100 AF	52033-452	505643	149031
D 205 AD	414042-008	522683-008	522674	C 240 AD	410919	410916	410925				
D 205 AF	414042-008	522683-008	522674	C 240 AF	410919	410916	410925	D 100 BD	414464	505643	414463
D 240 AD	52033-452	505643	149031	C 300 AD	410969-452	530541	275010	D 100 BF	414464	505643	414463
D 240 AF	52033-452	505643	149031	C 300 AF	410969-452	530541	275010				
D 303 AD	12482-452	543419	12481	C 308 AD	410969-452	410922	275010	D 100 GD	414464	505643	414463
D 303 AF	12482-452	543419	12481	C 308 AF	410969-452	410922	275010	D 100 GF	414464	505643	414463
D 305 AD	414043-012	522680-012	522674								
D 305 AF	414043-012	522680-012	522674	C 200 BD	410919	410916	410933				
D 308 AD	543484	541585-002	543396	C 200 BF	410919	410916	410933				
D 308 AF	543484	541585-002	543396	C 210 BD	410919	410916	410933				
				C 210 BF	410919	410916	410933				
D 200 BD	414464	505643	414463	C 240 BD	410919	410916	410933				
D 200 BF	414464	505643	414463	C 240 BF	410919	410916	410933				
D 210 BD	414464	505643	414463	C 300 BD	410969-452	530541	410918				
D 210 BF	414464	505643	414463	C 300 BF	410969-452	530541	410918				
D 215 BD	414042-008	522683-008	414039	C 310 BD	410969-452	530541	410918				
D 215 BF	414042-008	522683-008	414039	C 310 BF	410969-452	530541	410918				
D 240 BD	414464	505643	414463	C 318 BD	410969-452	410922	410918				
D 240 BF	414464	505643	414463	C 318 BF	410969-452	410922	410918				
D 300 BD	12482-452	543419	544818								
D 300 BF	12482-452	543419	544818	C 200 GD	410919	410916	410933				
D 310 BD	12482-452	543419	544818	C 200 GF	410919	412916	410933				
D 310 BF	12482-452	543419	544818	C 210 GD	410919	410916	410933				
D 315 BD	414043-012	522680-012	414039	C 210 GF	410919	410916	410933				
D 315 BF	414043-012	522680-012	414039	C 240 GD	410919	505643	410933				
D 318 BD	543484	541585-002	544885	C 240 GF	410919	505643	410933				
D 318 BF	543484	541585-002	544885	C 300 GD	410969-452	530541	410918				
				C 300 GF	410969-452	530541	410918				
D 200 GD	414464	505643	414463	C 310 GD	410969-452	530541	410918				
D 200 GF	414464	505643	414463	C 310 GF	410969-452	530541	410918				
D 210 GD	414464	505643	414463								
D 210 GF	414464	505643	414463	UX 100 AF	52145	543059	149144				
D 215 GD	414042-008	522683-008	414039	UX 301 AF	414213-452	543024-001	149436				
D 215 GF	414042-008	522683-008	414039	UX 302 AF	414213-452	543117-001	149436				
D 240 GD	414464	505643	414463								
D 240 GF	414464	505643	414463	UX 100 BF	52145	543059	414229				
D 300 GD	12482-452	543419	544818	UX 312 BF	414213-452	543117-001	414212				
D 300 GF	12482-452	543419	544818	UX 313 BF	12482-452	543419	544818				
D 310 GD	12482-452	543419	544818								
D 310 GF	12482-452	543419	544818	UX 100 GF	52145	543059	414229				
D 315 GD	414043-012	522680-012	414039	UX 220 GF	414464	505643	414463				
D 315 GF	414043-012	522680-012	414039	UX 312 GF	414213-452	543117-001	414212				
				UX 320 GF	12482-452	543419	544818				

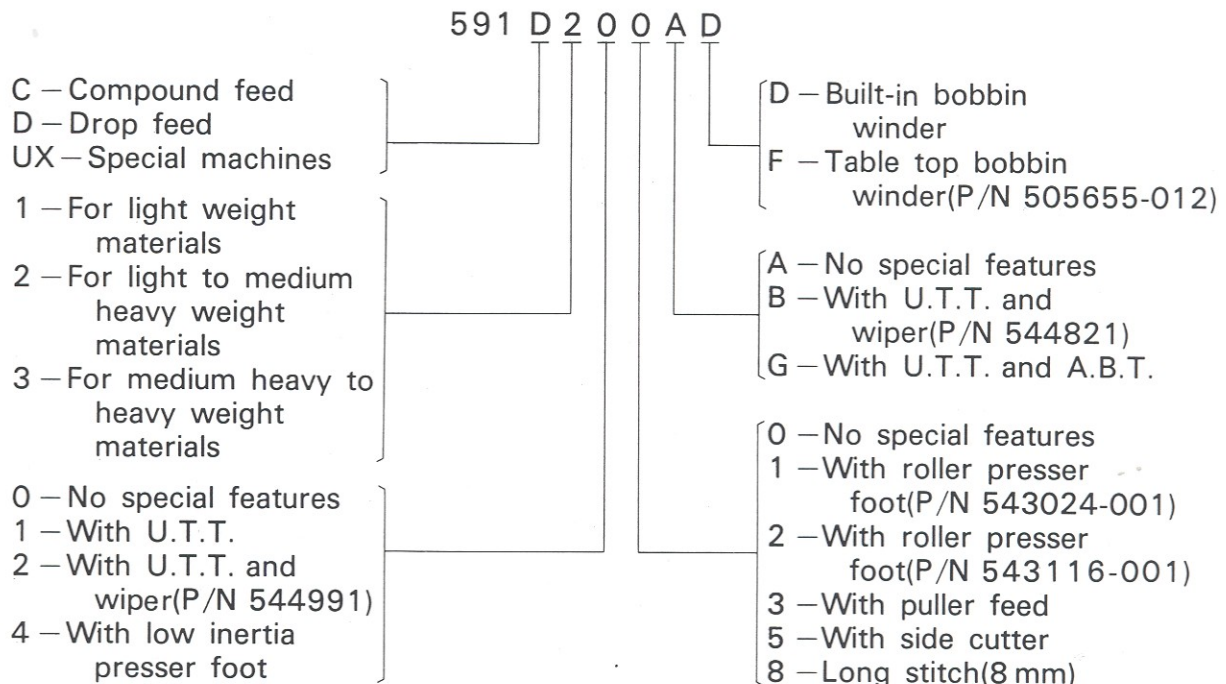
SEE LIST FOR FITTINGS



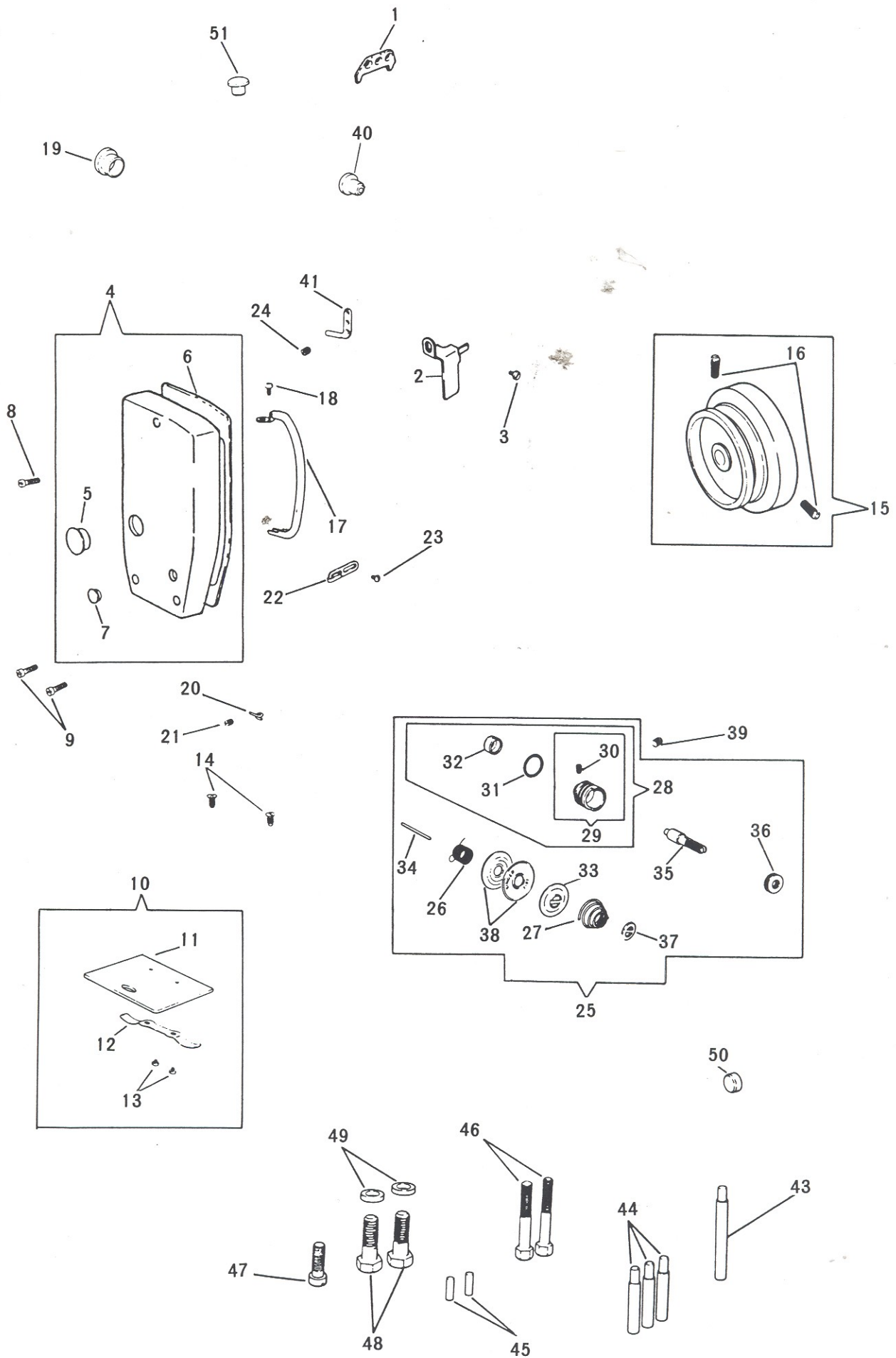
Note:

- Standard trim margin for 591D205AD/AF and 591D215BD/BF, 215 GD/GF is 1/8".
- Standard trim margin for 591D305AD/AF and 591D315BD/BF, 315 GD/GF is 3/16".

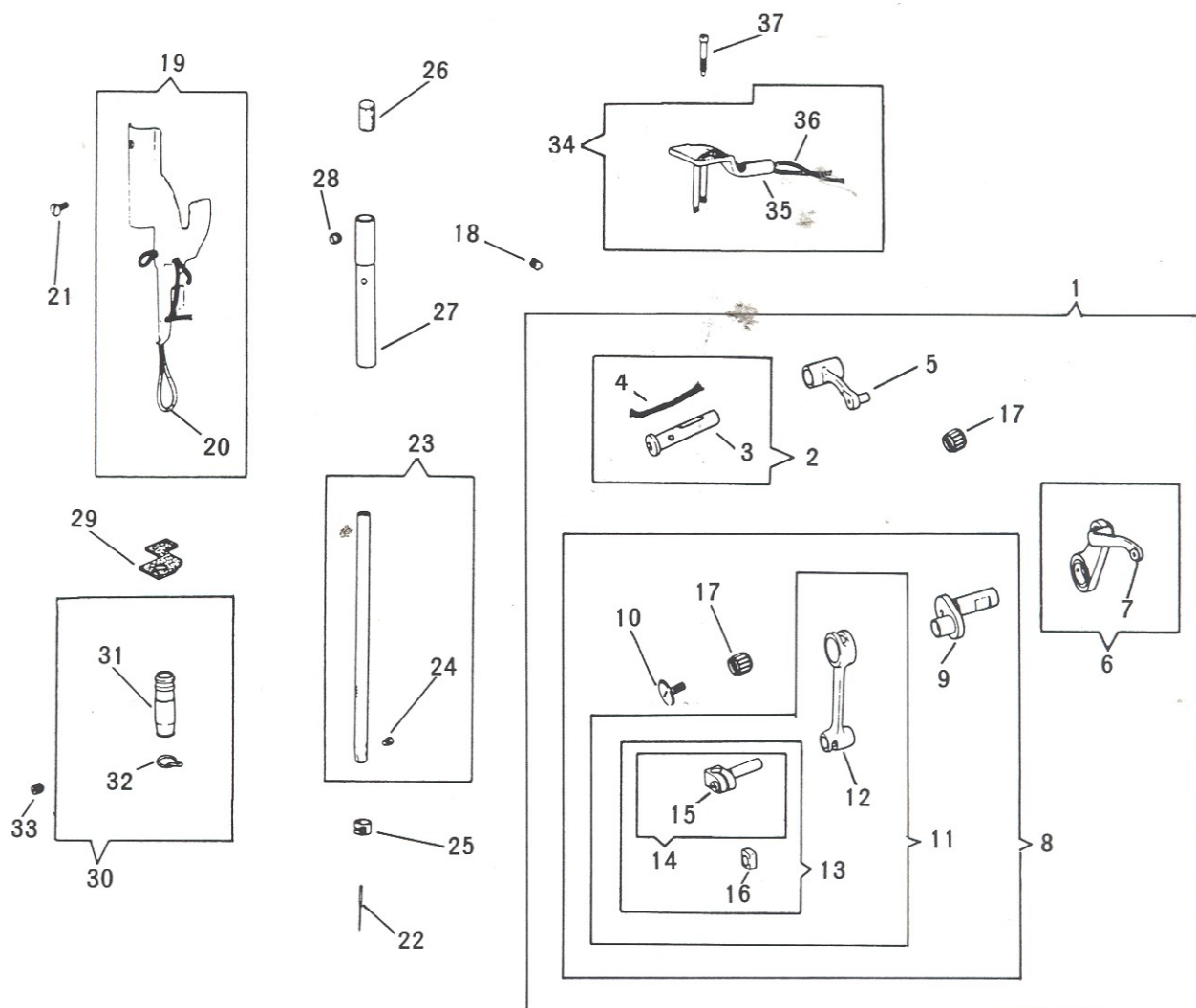
MACHINE NUMBERING SYSTEM



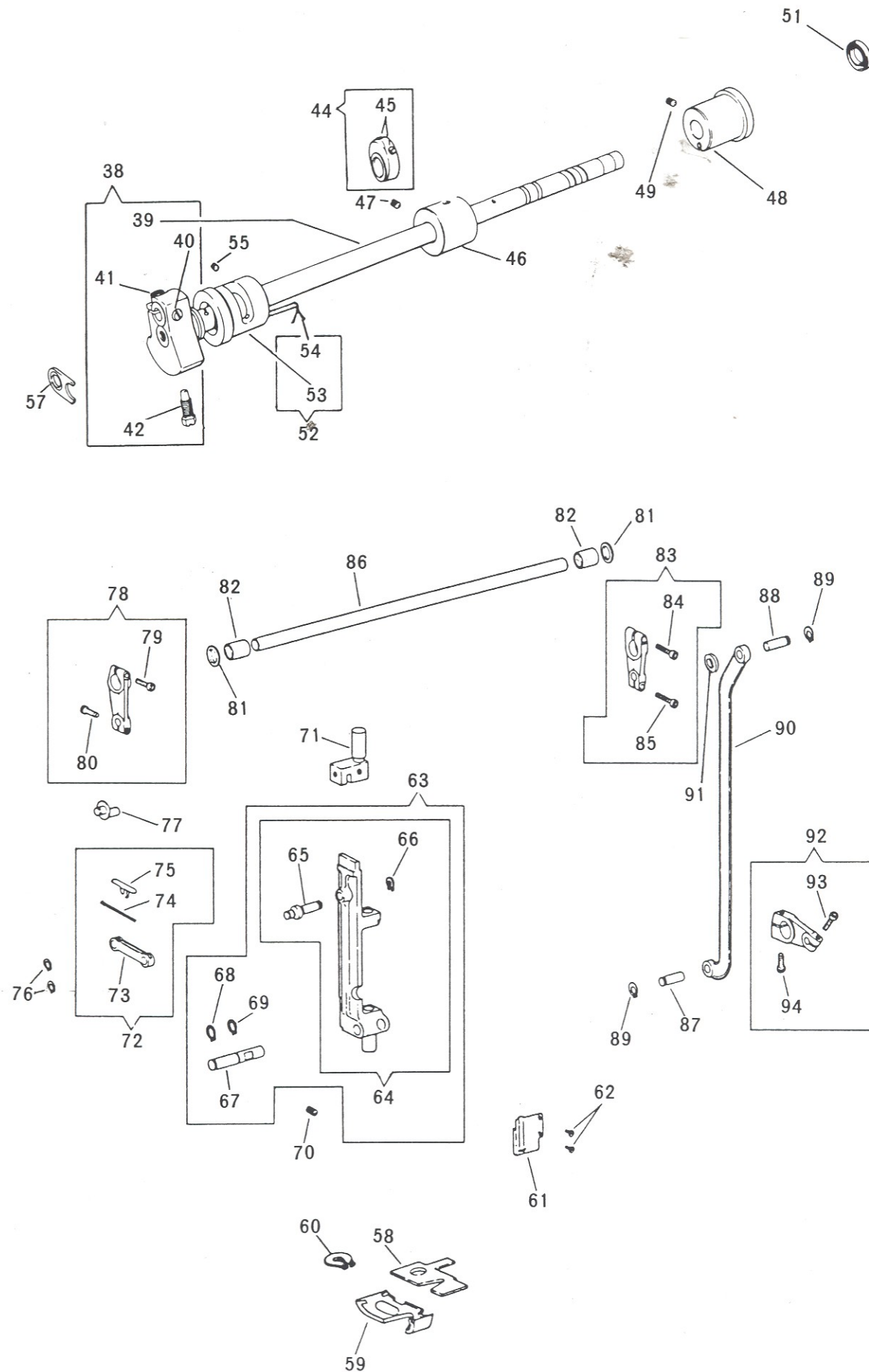
COVERS



ARM SHAFT, NEEDLE BAR AND TAKE-UP LEVER



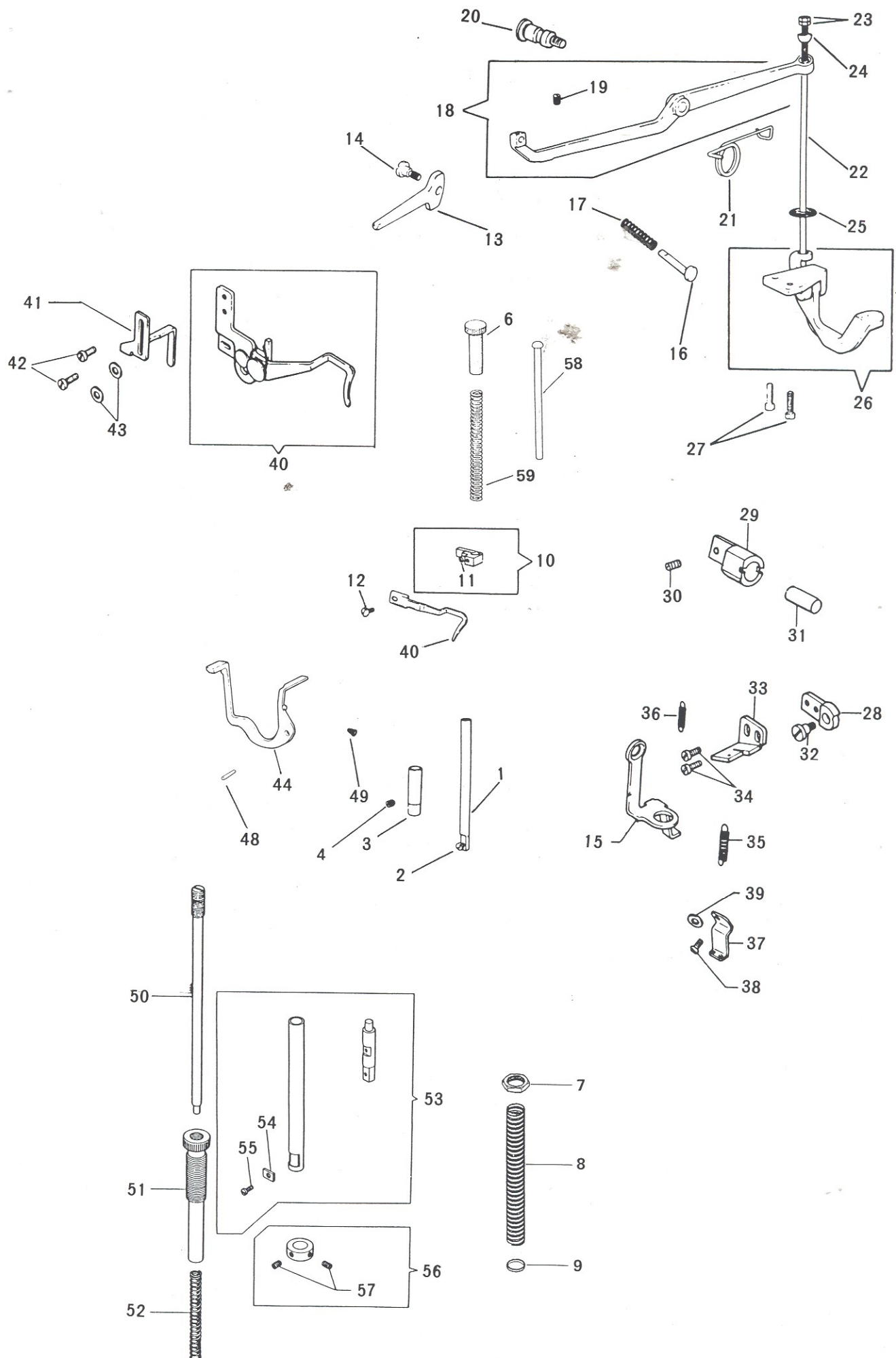
ARM SHAFT, NEEDLE BAR AND TAKE-UP LEVER



591 MODEL														601 MODEL	
GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY
B	D203AD	E	D305AF	A	D240BD	F	D318BF	G	D300GD	H	C240AF	H	C240BD	M	UX100AF
B	D203AF	F	D308AD	A	D240BF	A	D200GD	G	D300GF	I	C300AD	H	C240BF	N	UX301AF
C	D205AD	F	D308AF	G	D300BD	A	D200GF	G	D310GD	I	C300AF	I	C300BD	H	C210GF
C	D205AF	A	D200BD	G	D300BF	A	D210GD	G	D310GF	J	C308AD	I	C300BF	H	C240GD
A	D240AD	A	D200BF	G	D310BD	A	D210GF	E	D315GD	J	C308AF	I	C310BD	H	C240GF
A	D240AF	A	D210BD	G	D310BF	C	D215GD	E	D315GF	H	C200BD	I	C310BF	L	C300GD
D	D303AD	A	D210BF	E	D315BD	C	D215GF	H	C200AD	H	C200BF	K	C318BD	L	C300GF
D	D303AF	C	D215BD	E	D315BF	A	D240GD	H	C200AF	H	C210BD	K	C318BF	L	C310GD
E	D305AD	C	D215BF	F	D318BD	A	D240GF	H	C240AD	H	C210BF	H	C200GD	L	C310GF
														O	UX312GF

NO.	PART NO.	GROUP														DESCRIPTION
		A	B	C	D	E	F	G	H	I	J	K	L	M	N	
38	376353	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(horizontal) and Needle Bar Crank Complete
38	376290	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(horizontal) and Needle Bar Crank Complete
39	376352	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(horizontal) complete
40	504095	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Thread Take-up Crank Set Screw
41	504117	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Thread Take-up Crank Clamping Screw
42	374100	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Crank Position Screw
44	545762	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(horizontal) Thrust Collar Complete
45	504101	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(horizontal) Thrust Collar Set Screw(2)
46	545758	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(horizontal) Bushing(center)
47	504002	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(horizontal) Flanged Bushing(back) Set Screw
48	540706	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(horizontal) Flanged Bushing(back)
49	504002	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(horizontal) Flanged Bushing(back) Set Screw
51	540707	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(horizontal) Flanged Bushing(back) Oil Seal
52	540720	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(horizontal) Flanged Bushing(front) Complete
53	376363	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(horizontal) Flanged Bushing(front)
53	540406	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(horizontal) Flanged Bushing(front)
54	540722	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(horizontal) Flanged Bushing(front) Oil Drain Tube Tape
55	504002	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(horizontal) Flanged Bushing(front) Set Screw
57	540476	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Thread Take-up Crank Bearing Plate
58	410795	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Oil Retainer Pad
59	410796	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Oil Retainer
60	410797	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Oil Retainer Retaining Ring
61	410761	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Thread Shield
62	504051	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Thread Shield Screw(2)
63	410798	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Pivot Stud Ass'y
63	410826	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Pivot Stud Ass'y
63	410909	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Pivot Stud Ass'y
64	410799	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Ass'y
64	410827	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Ass'y
64	410910	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Ass'y
65	410760	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Stud
66	13288	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Stud Retaining Ring
67	410735	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Pivot Stud
68	522571	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Pivot Stud Retaining Ring(front)
69	543827-001	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Pivot Stud Retaining Ring(back)
70	544802-005	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Pivot Stud Set Screw
71	410802	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Stabilizer
72	410803	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Connecting Link Ass'y
73	410759	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Connecting Link
74	410804	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Connecting Link Wick
75	410805	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Connecting Link Wick Retainer
76	13288	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Connecting Link Retaining Ring(2)
77	410758	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Eccentric Stud
78	410756	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Rocker Shaft Crank(left side) Complete
79	350881-869	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Rocker Shaft Crank(left side) Screw
80	414508	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Eccentric Stud Clamping Screw
81	543828	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Rock Shaft Thrust Bearing(2)
82	410755	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Rock Shaft Bushing(2)
83	410752	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Rock Shaft Crank(right side) Complete
84	350899-869	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Rock Shaft Crank(right side) Screw
85	350883-869	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Connecting Rod Pin Clamping Screw
86	410754	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Rocker Shaft
87	410885	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Connecting Rod Pin(lower)
88	410750	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Connecting Rod Pin(upper)
89	13288	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Connecting Rod Pin Retaining Ring(2)
90	414223	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Connecting Rod
91	414224	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Connecting Rod Collar
92	410748	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Connecting Rod Drive Crank Complete
93	350883-869	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Connecting Rod Pin Clamping Screw
94	350899-869	*	*	*	*	*	*	*	*	*	*	*	*	*	*	Needle Bar Frame Connecting Rod Drive Crank Screw

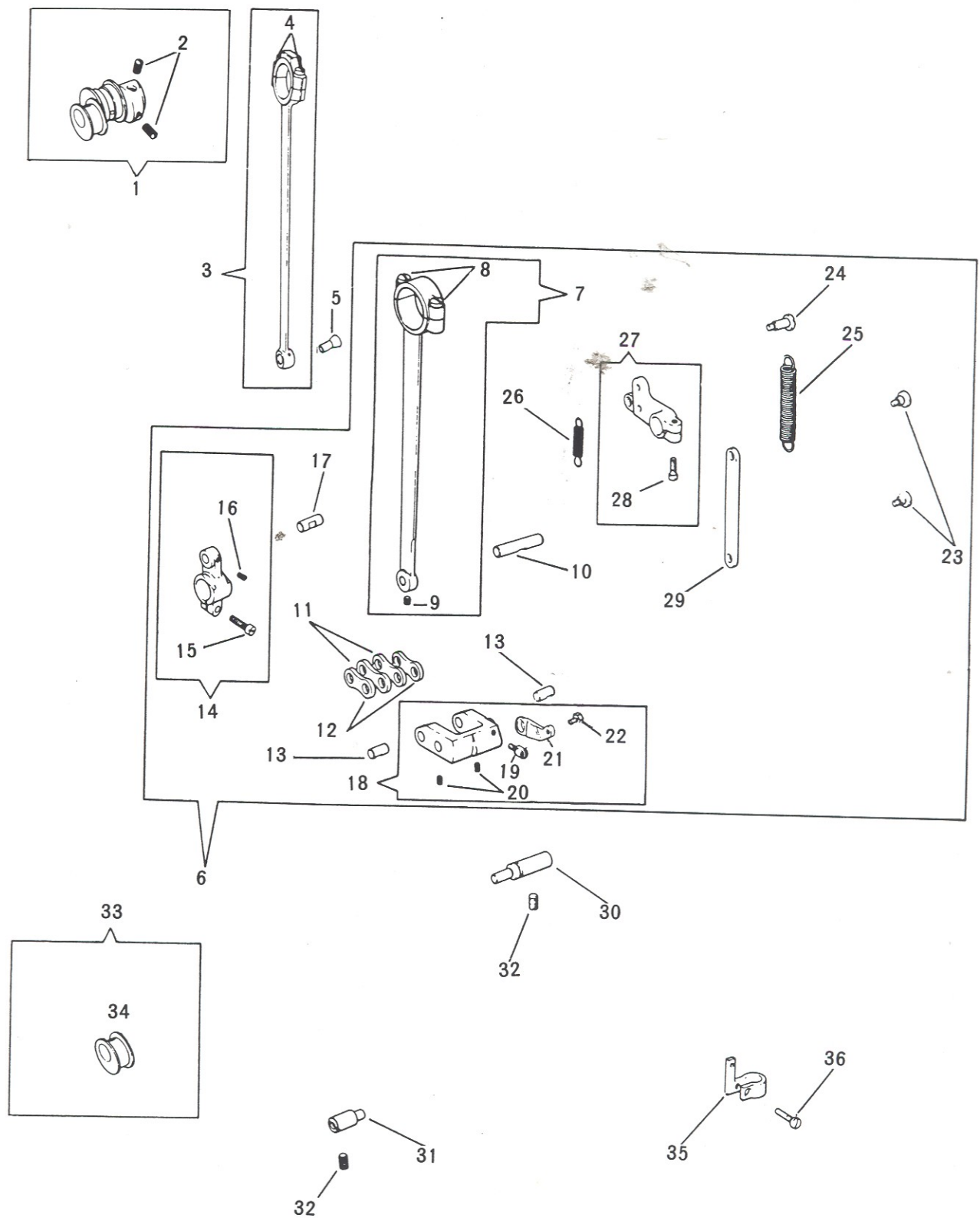
PRESSER BAR AND PRESSER FOOT



591 MODEL																601 MODEL	
GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY
A	D203AD	B	D305AF	G	D240BD	E	D318BF	H	D300GD	L	C240AF	N	C240BD	P	C200GF	D	UX100AF
A	D203AF	D	D308AD	G	D240BF	H	D200GD	H	D300GF	K	C300AD	N	C240BF	P	C210GD	a	UX301AF
B	D205AD	D	D308AF	E	D300BD	H	D200GF	H	D310GD	K	C300AF	M	C300BD	P	C210GF	R	UX302AF
B	D205AF	E	D200BD	E	D300BF	H	D210GD	H	D310GF	K	C308AD	M	C300BF	Q	C240GD	S	UX100BF
C	D240AD	E	D200BF	E	D310BD	H	D210GF	I	D315GD	K	C308AF	M	C310BD	Q	C240GF	T	UX312BF
C	D240AF	E	D210BD	E	D310BF	I	D215GD	I	D315GF	M	C200BD	M	C310BF	P	C300GD	U	UX313BF
A	D303AD	E	D210BF	F	D315BD	I	D215GF	K	C200AD	M	C200BF	O	C318BD	P	C300GF	V	UX100GF
A	D303AF	F	D215BD	F	D315BF	J	D240GD	K	C200AF	M	C210BD	O	C318BF	P	C310GD	H	UX220GF
B	D305AD	F	D215BF	E	D318BD	J	D240GF	L	C240AD	M	C210BF	P	C200GD	P	C310GF	W	UX312GF

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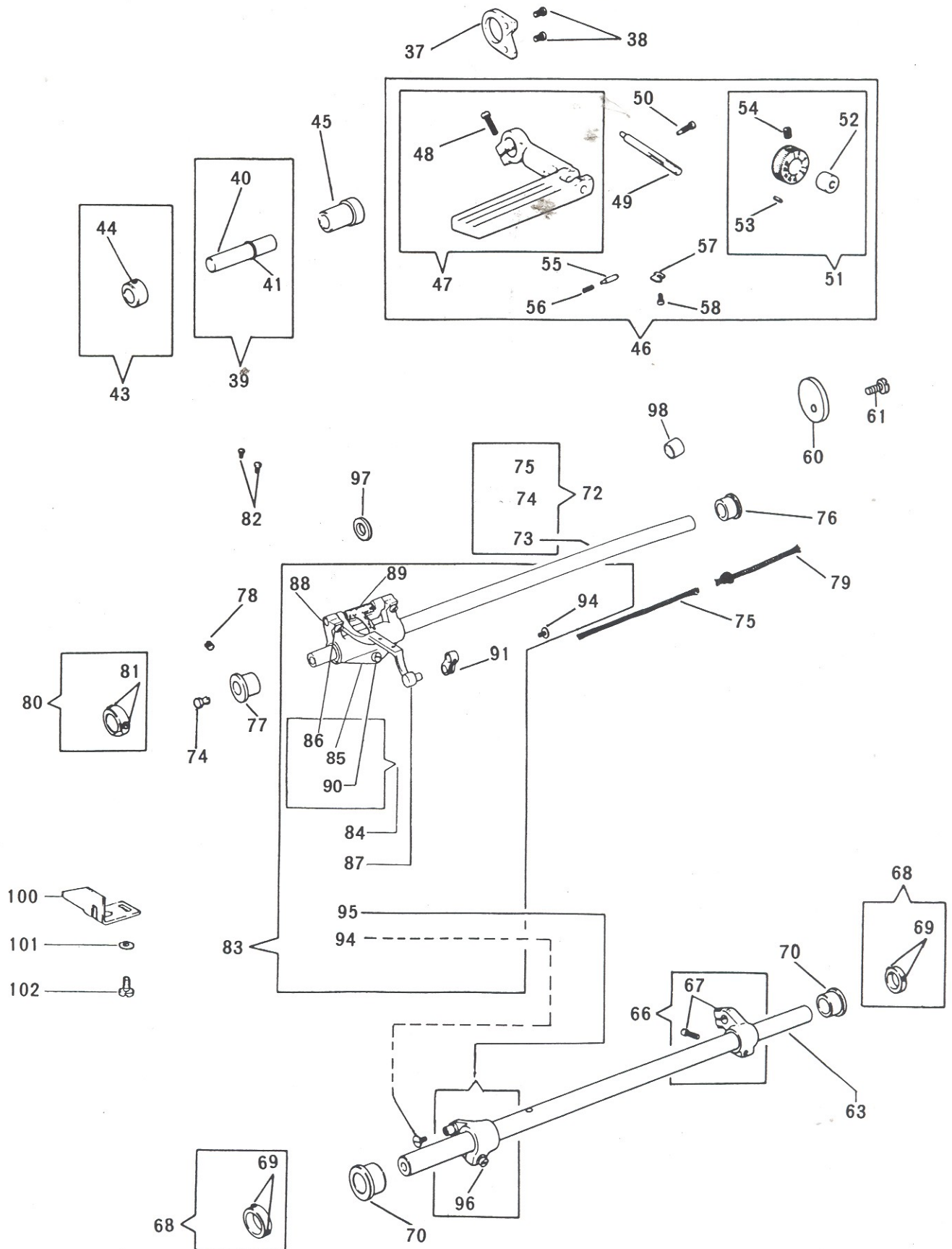
FEED MECHANISM



591 MODEL														601 MODEL	
GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY
A	D203AD	B	D305AF	A	D240BD	C	D318BF	D	D300GD	E	C240AF	E	C240BD	G	C200GF
A	D203AF	C	D308AD	A	D240BF	D	D200GD	D	D300GF	E	C300AD	E	C240BF	G	C210GD
A	D205AD	C	D308AF	B	D300BD	D	D200GF	D	D310GD	E	C300AF	E	C300BD	G	C210GF
A	D205AF	A	D200BD	B	D300BF	D	D210GD	D	D310GF	F	C308AD	E	C300BF	G	C240GD
A	D240AD	A	D200BF	B	D310BD	D	D210GF	D	D315GD	F	C308AF	E	C310BD	G	C240GF
A	D240AF	A	D210BD	B	D310BF	D	D215GD	D	D315GF	E	C200BD	E	C310BF	G	C300GD
B	D303AD	A	D210BF	B	D315BD	D	D215GF	E	C200AD	E	C200BF	F	C318BD	G	C300GF
B	D303AF	A	D215BD	B	D315BF	D	D240GD	E	C200AF	E	C210BD	F	C318BF	G	C310GD
B	D305AD	A	D215BF	C	D318BD	D	D240GF	E	C240AD	E	C210BF	G	C200GD	G	C310GF
												D	UX320GF		
														H	D100AD
														H	D100AF
														H	D100BD
														H	D100BF
														G	D100GD
														G	D100GF

NO.	PART NO.	GROUP								DESCRIPTION
		A	B	C	D	E	F	G	H	
1	410729	*	*	*	*	*	*	*	*	Feed and Feed Lifting Eccentric complete
1	543474	*	*	*	*	*	*	*	*	Feed and Feed Lifting Eccentric complete
2	545313	*	*	*	*	*	*	*	*	Feed and Feed Lifting Eccentric Set Screw (2)
3	545812	*	*	*	*	*	*	*	*	Feed Lifting Rock Shaft Crank(back) Connecting Rod Complete
3	543488	*	*	*	*	*	*	*	*	Feed Lifting Rock Shaft Crank(back) Connecting Rod Complete
4	545059	*	*	*	*	*	*	*	*	Feed Lifting Rock Shaft Crank(back) Connecting Rod Cap Screw
5	545799	*	*	*	*	*	*	*	*	Feed Lifting Rock Shaft Crank(back) Connecting Rod Hinge Stud
6	540645	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Complete
6	543407	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Complete
6	414415	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Complete
6	414240	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Complete
6	414011	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Complete
6	414411	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Complete
6	410736	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Complete
7	540648	*	*	*	*	*	*	*	*	Feed Rock Shaft Crank Connecting Rod Complete
7	414176	*	*	*	*	*	*	*	*	Feed Rock Shaft Crank Connecting Rod Complete
8	545059	*	*	*	*	*	*	*	*	Feed Rock Shaft Crank Connecting Rod Cap Screw (2)
9	545181	*	*	*	*	*	*	*	*	Feed Rock Shaft Crank Connecting Rod Pin Set Screw
10	540649	*	*	*	*	*	*	*	*	Feed Rock Shaft Crank Connecting Rod Pin
10	410737	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Link (large) (2)
11	540655	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Link (large) (2)
11	410738	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Link (small) (2)
12	540656	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Link (small) (2)
12	410739	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Link (small) Pin (2)
13	376239	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Link (small) Pin (2)
13	410740	*	*	*	*	*	*	*	*	Feed Rock Shaft Crank Complete
14	540644	*	*	*	*	*	*	*	*	Feed Rock Shaft Crank Complete
14	543404	*	*	*	*	*	*	*	*	Feed Rock Shaft Crank Complete
14	414012	*	*	*	*	*	*	*	*	Feed Rock Shaft Crank Clamping Screw
15	549183	*	*	*	*	*	*	*	*	Feed Rock Shaft Crank Pin Set Screw
16	545181	*	*	*	*	*	*	*	*	Feed Rock Shaft Crank Pin
17	540650	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Complete
17	410741	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Complete
18	540652	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Complete
18	543406	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Complete
18	544868	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Complete
18	414014	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Complete
18	410742	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Complete
18	410994	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Complete
19	545264	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Spring Stud
19	544138	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Spring Stud
20	376240	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Link (small) Pin Set Screw (2)
21	410807	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Extension Arm Screw
21	410980	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Extension Arm Screw
22	545289	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Spring Stud
23	549288	*	*	*	*	*	*	*	*	Feed Reverse Lever Hinge Stud Crank Connecting Link Screw (2)
24	544156	*	*	*	*	*	*	*	*	Feed Reverse Lever Spring Screw
24	544394	*	*	*	*	*	*	*	*	Feed Reverse Lever Spring Screw
25	540639	*	*	*	*	*	*	*	*	Feed Reverse Lever Spring
26	548091	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Pull Back Spring
27	540635	*	*	*	*	*	*	*	*	Feed Reverse Lever Hinge Stud Crank Complete
27	414416	*	*	*	*	*	*	*	*	Feed Reverse Lever Hinge Stud Crank Complete
27	410809	*	*	*	*	*	*	*	*	Feed Reverse Lever Hinge Stud Crank Complete
27	414412	*	*	*	*	*	*	*	*	Feed Reverse Lever Hinge Stud Crank Complete
28	414737	*	*	*	*	*	*	*	*	Feed Reverse Lever Hinge Stud Crank Clamping Screw
28	414737	*	*	*	*	*	*	*	*	Feed Reverse Lever Hinge Stud Crank Clamping Screw
29	540636	*	*	*	*	*	*	*	*	Feed Reverse Lever Hinge Stud Crank Connecting Link
29	543438	*	*	*	*	*	*	*	*	Feed Reverse Lever Hinge Stud Crank Connecting Link
29	410808	*	*	*	*	*	*	*	*	Feed Reverse Lever Hinge Stud Crank Connecting Link
29	414307	*	*	*	*	*	*	*	*	Feed Reverse Lever Hinge Stud Crank Connecting Link
30	540653	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Hinge Pin (back)
30	410745	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Hinge Pin (back)
31	410746	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Hinge Pin (front)
32	504029	*	*	*	*	*	*	*	*	Feed Rock Shaft Driving Frame Hinge Pin Set Screw (2)
33	543472	*	*	*	*	*	*	*	*	Feed Eccentric Complete
34	504048	*	*	*	*	*	*	*	*	Feed Eccentric Set Screw
35	540641	*	*	*	*	*	*	*	*	Feed Reverse Lever Spring Retainer
35	410981	*	*	*	*	*	*	*	*	Feed Reverse Lever Spring Retainer
36	545183	*	*	*	*	*	*	*	*	Feed Reverse Lever Spring Retainer Screw

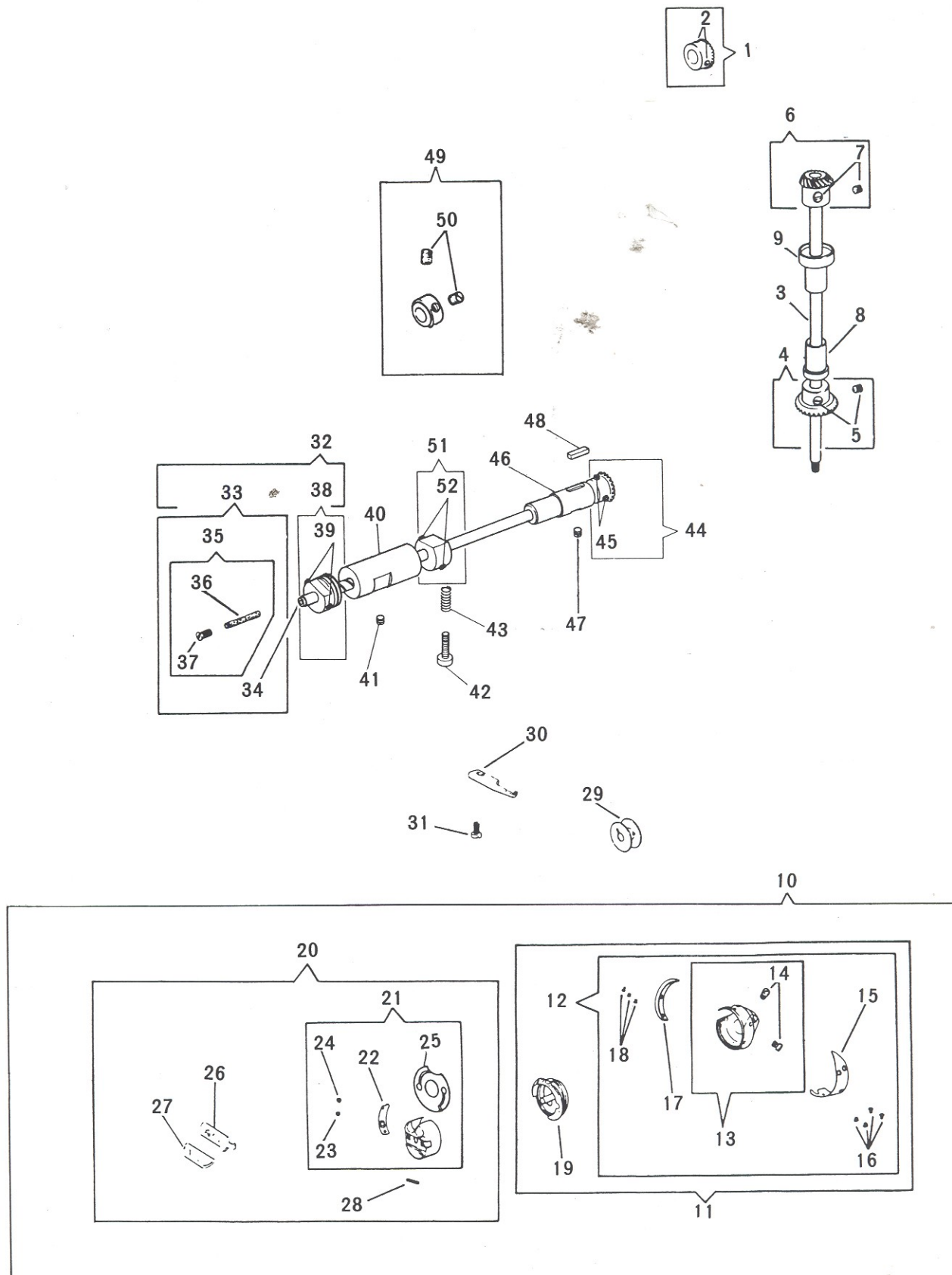
FEED MECHANISM



591 MODEL																601 MODEL	
GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY
A	D203 AD	B	D305 AF	A	D240 BD	C	D318 BF	D	D300 GD	E	C240 AF	E	C240 BD	G	C200 GF	A	UX100 AF
A	D203 AF	C	D308 AD	A	D240 BF	D	D200 GD	D	D300 GF	E	C300 AD	E	C240 BF	G	C210 GD	B	UX301 AF
A	D205 AD	C	D308 AF	B	D300 BD	D	D200 GF	D	D310 GD	E	C300 AF	E	C300 BD	G	C210 GF	B	UX302 AF
A	D205 AF	A	D200 BD	B	D300 BF	D	D210 GD	D	D310 GF	F	C308 AD	E	C300 BF	G	C240 GD	A	UX100 BF
A	D240 AD	A	D200 BF	B	D310 BD	D	D210 GF	D	D315 GD	F	C308 AF	E	C310 BD	G	C240 GF	B	UX312 BF
A	D240 AF	A	D210 BD	B	D310 BF	D	D215 GD	D	D315 GF	E	C200 BD	E	C310 BF	G	C300 GD	B	UX313 BF
B	D303 AD	A	D210 BF	B	D315 BD	D	D215 GF	E	C200 AD	E	C200 BF	F	C318 BD	G	C300 GF	D	UX100 GF
B	D303 AF	A	D215 BD	B	D315 BF	D	D240 GD	E	C200 AF	E	C210 BD	F	C318 BF	G	C310 GD	D	UX220 GF
B	D305 AD	A	D215 BF	C	D318 BD	D	D240 GF	E	C240 AD	E	C210 BF	G	C200 GD	G	C310 GF	D	UX312 GF

NO.	PART NO.	GROUP								DESCRIPTION
		A	B	C	D	E	F	G	H	
37	410733	*	*	*						Feed Regulating Plate
37	410829		*							Feed Regulating Plate
37	410811				*		*	*		Feed Regulating Plate
37	414016				*					Feed Regulating Plate
38	549168	*	*	*	*	*	*	*	*	Feed Regulating Plate Screw (2)
38	545249-452				*					Feed Regulating Plate Screw (2)
39	540631	*	*	*	*	*	*	*	*	Feed Reverse Lever Hinge Stud Complete
40	540630	*	*	*	*	*	*	*	*	Feed Reverse Lever Hinge Stud
41	545825	*	*	*	*	*	*	*	*	Feed Reverse Lever Hinge Stud O-ring
43	540633	*	*	*	*	*	*	*	*	Feed Reverse Lever Hinge Stud Collar Complete
44	504134	*	*	*	*	*	*	*	*	Feed Reverse Lever Hinge Stud Collar Set Screw
45	410720	*	*	*	*	*	*	*	*	Feed Reverse Lever Hinge Stud Flanged Bushing
46	540629	*		*						Feed Reverse Lever and Feed Regulating Dial
46	410878		*							Feed Reverse Lever and Feed Regulating Dial
46	414017		*		*					Feed Reverse Lever and Feed Regulating Dial
46	410843				*	*	*	*	*	Feed Reverse Lever and Feed Regulating Dial
47	540628	*	*		*	*	*	*	*	Feed Reverse Lever Complete
47	414018		*		*					Feed Reverse Lever Complete
48	545046	*	*	*	*	*	*	*	*	Feed Reverse Lever Clamping Screw
49	549382	*	*	*	*	*	*	*	*	Feed Regulating Screw
50	549383	*	*	*	*	*	*	*	*	Feed Regulating Screw Guide Screw
51	540623	*	*	*	*					Feed Regulating Dial Complete
51	543476		*		*					Feed Regulating Dial Complete
51	410837				*	*	*	*	*	Feed Regulating Dial Complete
52	545492	*	*	*	*	*	*	*	*	Feed Regulating Nut
53	540689	*	*	*	*	*	*	*	*	Feed Regulating Dial Pin
54	504134	*	*	*	*	*	*	*	*	Feed Regulating Dial Set Screw
55	540624	*	*	*	*	*	*	*	*	Feed Regulating Dial Lock Pin (2)
56	543399	*	*	*	*	*	*	*	*	Feed Regulating Dial Lock Pin Spring
57	540690	*	*	*	*	*	*	*	*	Feed Segulating Dial Stopper
58	504051	*	*	*	*	*	*	*	*	Feed Regulating Dial Stopper Screw (2)
60	540800		*		*					Feed Reverse Lever Stopper
61	549164-002		*		*					Feed Reverse Lever Stopper Screw
63	544933	*	*	*	*	*	*	*	*	Feed Lifting Rock Shaft
66	545807	*	*	*	*	*	*	*	*	Feed Lifting Rock Shaft Crank(back) Complete
67	549183	*	*	*	*	*	*	*	*	Feed Lifting Rock Shaft Crank(back) Clamping Screw(2)
68	545806	*	*	*	*	*	*	*	*	Feed Lifting Rock Shaft Collar Complete(2)
69	504007	*	*	*	*	*	*	*	*	Feed Lifting Rock Shaft Collar Set Screw(4)
70	545949	*	*	*	*	*	*	*	*	Feed Lifting Rock Shaft Flanged busing(2)
72	414287	*	*	*	*	*	*	*	*	Feed Rock Shaft Complete
72	414289		*		*					Feed Rock Shaft Complete
73	414288	*	*	*	*	*	*	*	*	Feed Rock Shaft
73	414290		*		*					Feed Rock Shaft
74	502987	*	*	*	*	*	*	*	*	Feed Rock Shaft Oil Plug
75	545839	*	*	*	*	*	*	*	*	Feed Rock Shaft Oil Wick(cotton)
76	545949	*	*	*	*	*	*	*	*	Feed Rock Shaft Flanged Bushing(back)
77	545836	*	*	*	*	*	*	*	*	Feed Rock Shaft Flanged Bushing(front)
78	504094	*	*	*	*	*	*	*	*	Feed Rock Shaft Flanged Bushing(front) Set Screw
79	540541	*	*	*	*	*	*	*	*	Feed Rock Shaft Oil Wick(outer) (cotton)
80	545837	*	*	*	*	*	*	*	*	Feed Rock Shaft Collar Complete
81	504007	*	*	*	*	*	*	*	*	Feed Rock Shaft Collar Set Screw (2)
82	504051	*	*	*	*	*	*	*	*	Feed Dog Screw (2)
83	376334	*	*	*	*	*	*	*	*	Feed Bar Complete
83	376384		*		*					Feed Bar Complete
84	376335	*	*	*	*	*	*	*	*	Feed Bar Carrier Complete
85	376336	*	*	*	*	*	*	*	*	Feed Bar Carrier
86	544207-013	*	*	*	*	*	*	*	*	Feed Bar Hinge Pin Clamping Screw(2)
87	545987	*	*	*	*	*	*	*	*	Feed Bar (body) Complete
87	543482		*		*					Feed Bar (body) Complete
88	545791	*	*	*	*	*	*	*	*	Feed Bar Hinge Pin
89	540538	*	*	*	*	*	*	*	*	Feed Bar Carrier Oil Wick
90	549028	*	*	*	*	*	*	*	*	Feed Bar Carrier Clamping Screw
91	376268	*	*	*	*	*	*	*	*	Feed Bar Connecting Link
94	504103	*	*	*	*	*	*	*	*	Feed Bar Connecting Link Cap Screw (2)
95	545808	*	*	*	*	*	*	*	*	Feed Lifting Rock Shaft Crank(front) Complete
96	545043	*	*	*	*	*	*	*	*	Feed Lifting Rock Shaft Crank(front) Clamping Screw
96	504135				*					Feed Lifting Rock Shaft Crank(front) Clamping Screw
97	416000	*	*	*	*	*	*	*	*	Feed Rock Shaft O-ring
98	410806				*	*	*	*	*	Feed Rock Shaft Bushing(intermediate)
100	544801		*							Feed Rock Shaft Driving Frame Stopper
101	543803-003		*							Feed Rock Shaft Driving Frame Stopper Screw Washer
102	504084		*							Feed Rock Shaft Driving Frame Stopper Screw

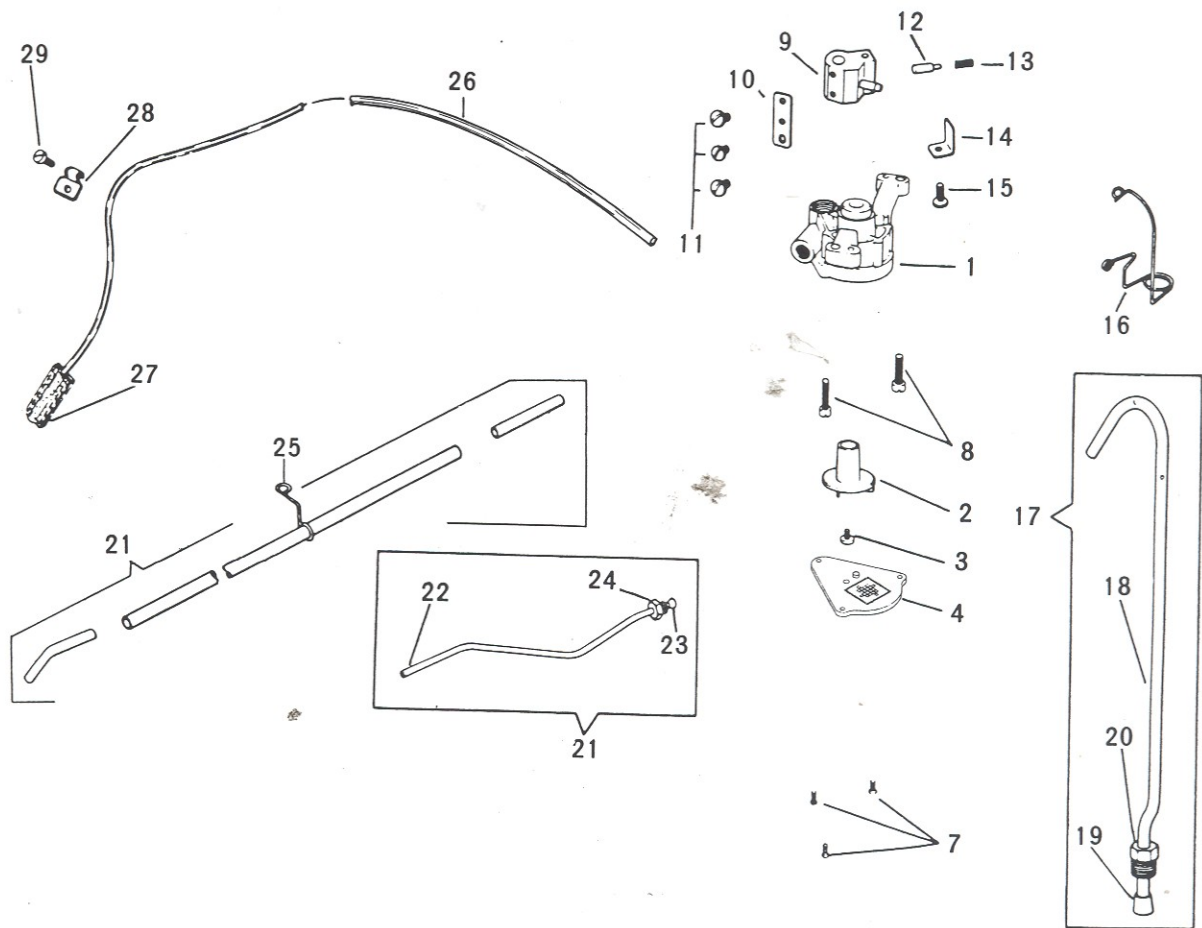
UPRIGHT SHAFT AND HOOK DRIVING SHAFT



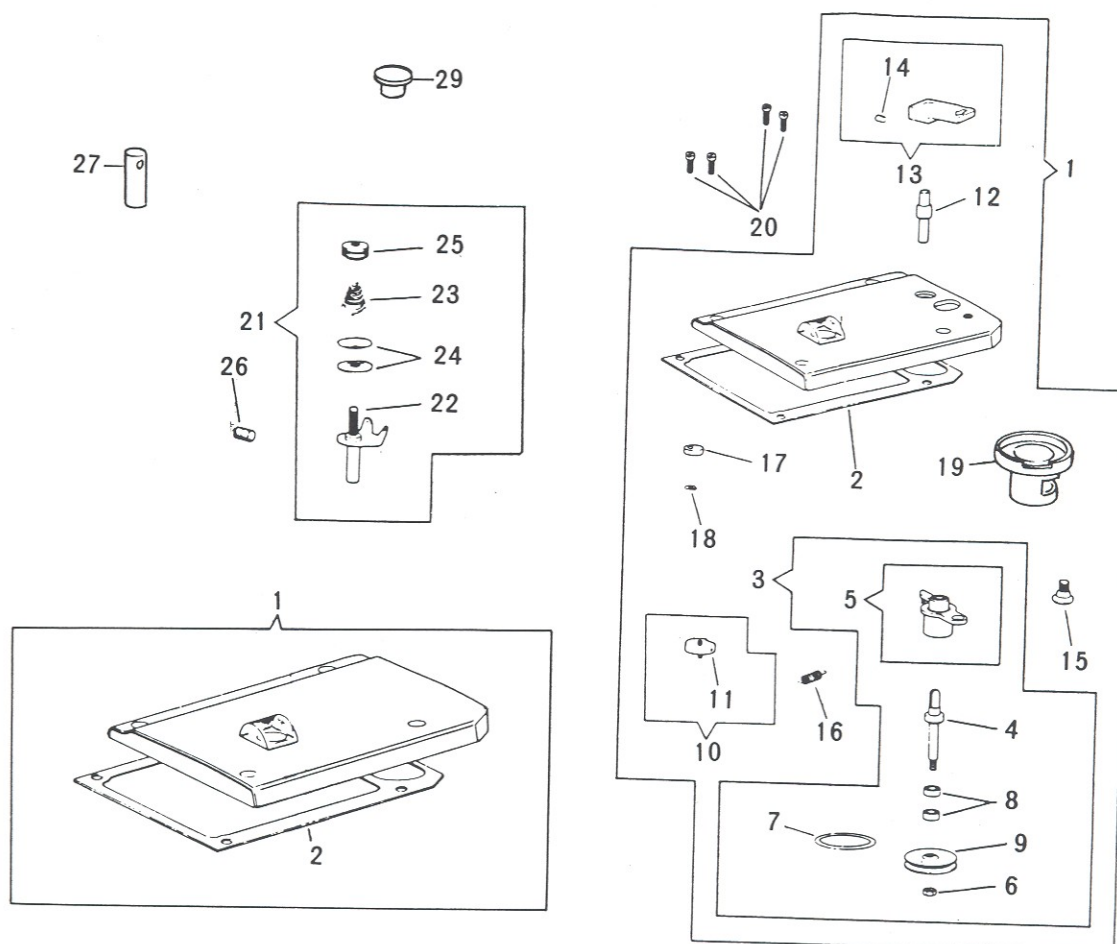
NO.	PART NO.	GROUP											DESCRIPTION
		A	B	C	D	E	F	G	H	I	J	K	
47	504002	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Shaft Bushing(back) Set Screw
48	544957	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Shaft Bushing(back) Oil Felt
49	543910	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Shaft Collar(back)
50	504102	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Shaft Collar(back) Set Screw (2)
51	376219	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Shaft Balance Complete
52	504134	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Shaft Balance Set Screw (2)

591 MODEL														601 MODEL			
GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY
A	D203AD	A	D305AF	C	D240BD	E	D318BF	C	D300GD	F	C240AF	H	C240BD	H	C200GF	A	UX100AF
A	D203AF	B	D308AD	C	D240BF	C	D200GD	C	D300GF	F	C300AD	H	C240BF	H	C210GD	A	UX301AF
A	D205AD	B	D308AF	C	D300BD	C	D200GF	C	D310GD	F	C300AF	H	C300BD	H	C210GF	A	UX302AF
A	D205AF	C	D200BD	C	D300BF	C	D210GD	C	D310GF	G	C308AD	H	C300BF	H	C240GD	C	UX100BF
A	D240AD	C	D200BF	C	D310BD	C	D210GF	D	D315GD	G	C308AF	H	C310BD	H	C240GF	C	UX312BF
A	D240AF	C	D210BD	C	D310BF	D	D215GD	D	D315GF	H	C200BD	H	C310BF	H	C300GD	C	UX313BF
A	D303AD	C	D210BF	D	D315BD	D	D215GF	F	C200AD	H	C200BF	I	C318BD	H	C300GF	C	UX100GF
A	D303AF	D	D215BD	D	D315BF	C	D240GD	F	C200AF	H	C210BD	I	C318BF	H	C310GD	C	UX220GF
A	D305AD	D	D215BF	E	D318BD	C	D240GF	F	C240AD	H	C210BF	H	C200GD	H	C310GF	C	UX312GF

NO.	PART NO.	GROUP											DESCRIPTION
		A	B	C	D	E	F	G	H	I	J	K	
1	545757	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(horizontal) Bevel Gear Complete
2	504066	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(horizontal) Bevel Gear Set Screw (2)
3	540551	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(upright)
4	545764	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(upright) Bevel Gear(lower) Right Hand Spiral
5	504101	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(upright) Bevel Gear(lower) Set Screw (2)
6	545765	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(upright) Bevel Gear(upper) Left Hand Spiral
7	504101	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(upright) Bevel Gear(upper) Set Screw (2)
8	545766	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(upright) Bushing(lower)
9	545767	*	*	*	*	*	*	*	*	*	*	*	Arm Shaft(upright) Bushing(upper)
10	414139	*											Rotating Hook, Rotating Hook Bobbin Case Holder and Rotating Hook Bobbin Case Complete
10	544755	*			*								Rotating Hook, Rotating Hook Bobbin Case Holder and Rotating Hook Bobbin Case Complete
10	414020					*							Rotating Hook, Rotating Hook Bobbin Case Holder and Rotating Hook Bobbin Case Complete
10	414069							*					Rotating Hook, Rotating Hook Bobbin Case Holder and Rotating Hook Bobbin Case Complete
11	414126	*											Rotating Hook & Rotating Hook Bobbin Case Holder Complete
11	543381	*	*		*	*							Rotating Hook & Rotating Hook Bobbin Case Holder Complete
11	544784		*	*	*	*							Rotating Hook & Rotating Hook Bobbin Case Holder Complete
11	414070						*	*					Rotating Hook & Rotating Hook Bobbin Case Holder Complete
11	414430							*	*				Rotating Hook & Rotating Hook Bobbin Case Holder Complete
12	545951	*											Rotating Hook & Rotating Hook Bobbin Case Holder Complete
12	544756	*	*		*	*							Rotating Hook Complete
12	410776		*	*	*	*							Rotating Hook Complete
12	414071						*	*					Rotating Hook Complete
12	414436							*	*				Rotating Hook Complete
13	545950	*			*	*			*	*			Rotating Hook Complete
13	544757	*	*		*	*							Rotating Hook(body) Complete
13	410777		*	*	*	*							Rotating Hook(body) Complete
13	414072						*	*					Rotating Hook(body) Complete
13	414437							*	*				Rotating Hook(body) Complete
14	544244	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Screw (2)
15	544955	*											Rotating Hook Thread Guard
15	544759	*	*		*	*							Rotating Hook Thread Guard
15	410779		*	*	*	*	*	*	*	*	*	*	Rotating Hook Thread Guard
16	549186	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Thread Guard Screw
17	545954	*											Rotating Hook Section
17	544760	*	*		*	*							Rotating Hook Section
17	410780		*	*	*	*	*	*	*	*	*	*	Rotating Hook Section
18	549187	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Section Screw (3)
19	414127	*											Rotating Hook Bobbin Case Holder
19	544761	*	*		*	*							Rotating Hook Bobbin Case Holder
19	544785		*	*	*	*							Rotating Hook Bobbin Case Holder
19	414074						*	*					Rotating Hook Bobbin Case Holder
19	414431							*	*				Rotating Hook Bobbin Case Holder
20	544745	*	*		*	*					*	*	Rotating Hook Bobbin Case Complete
20	540735		*	*	*	*	*						Rotating Hook Bobbin Case Complete
20	544783		*	*				*					Rotating Hook Bobbin Case Complete
21	544746	*	*		*	*							Rotating Hook Bobbin Case
21	544753		*	*	*	*	*						Rotating Hook Bobbin Case
21	544787		*	*	*	*	*	*					Rotating Hook Bobbin Case
22	540767	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Bobbin Case Tension Spring
23	504087	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Bobbin Case Tension Spring Screw
24	504086	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Bobbin Case Tension Regulating Screw
25	544808		*	*	*	*	*	*	*	*	*	*	Anti-Spill Spring
26	410026	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Bobbin Case Latch
27	410027	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Bobbin Case Latch Lever
28	505356	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Bobbin Case Latch Spring
29	55623	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Bobbin
29	272152		*	*	*	*	*	*	*	*	*	*	Rotating Hook Bobbin
30	545881	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Bobbin Case Holder Position Bracket
31	504084	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Bobbin Case Holder Position Bracket Screw
32	376220	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Shaft and Collar
33	376227	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Shaft Complete
34	376217	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Shaft
35	505648	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Shaft Oil Filter Complete
36	143042	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Shaft Oil Filter Wick (felt)
37	505647	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Shaft Oil Filter Wick Holder
38	376218	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Shaft Oil Retaining Collar Complete
39	504134	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Shaft Oil Retaining Collar Set Screw (2)
40	544954	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Shaft Bushing(front)
41	504002	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Shaft Bushing(front) Set Screw
42	544246	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Oil Flow Regulating Thumb Screw
43	544958	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Oil Flow Regulating Thumb Screw Spring
44	545887	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Shaft Bevel Gear(left hand spiral comp)
45	504101	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Shaft Bevel Gear Set Screw (2)
46	544956	*	*	*	*	*	*	*	*	*	*	*	Rotating Hook Shaft Bushing(back)



ARM TOP COVER AND BUILT-IN BOBBIN WINDER



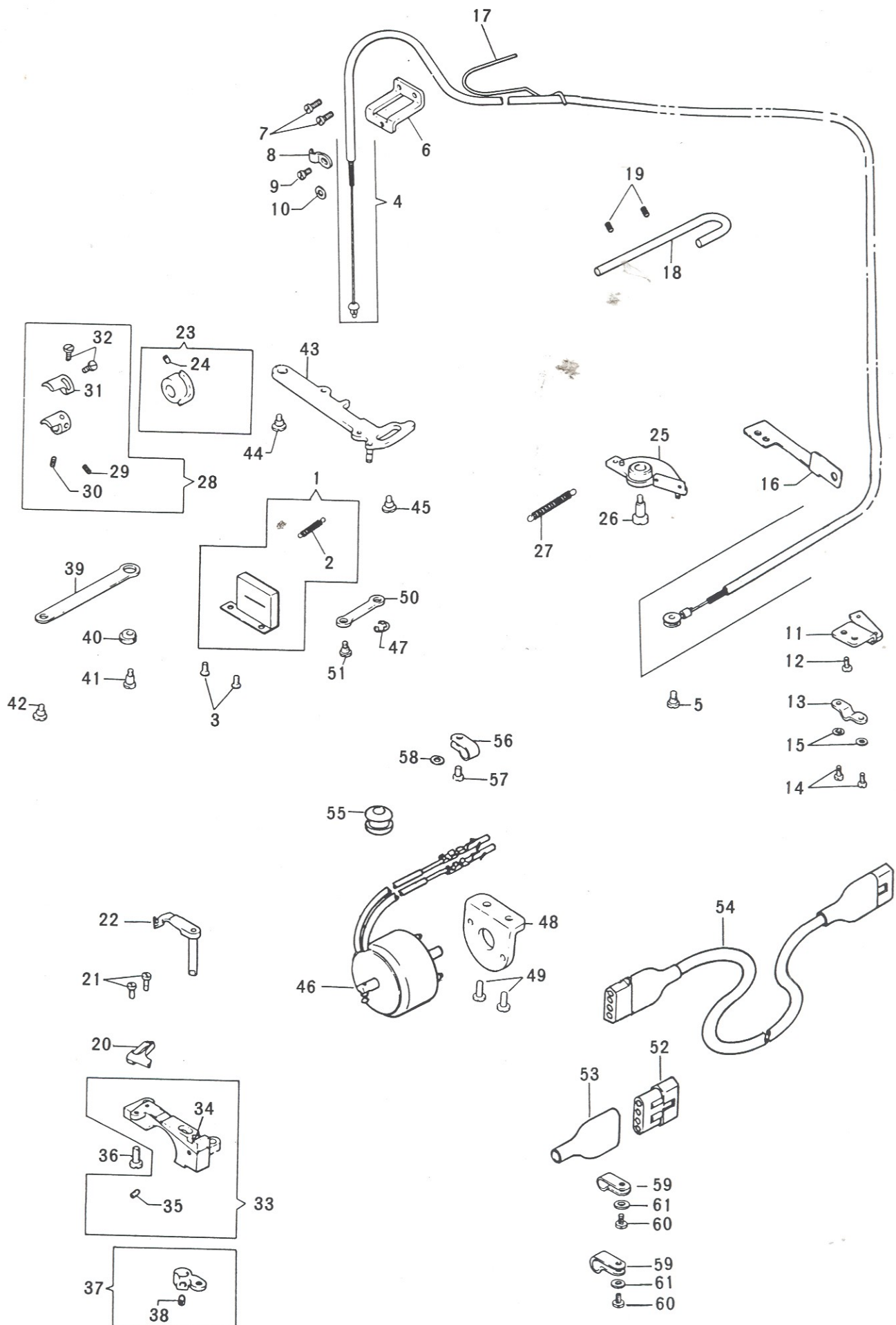
591 MODEL														601 MODEL	
GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY
A	D203AD	A	D305AF	B	D240BD	B	D318BF	C	D300GD	A	C240AF	B	C240BD	C	C200GF
A	D203AF	A	D308AD	B	D240BF	C	D200GD	C	D300GF	A	C300AD	B	C240BF	C	C210GD
A	D205AD	A	D308AF	B	D300BD	C	D200GF	C	D310GD	A	C300AF	B	C300BD	C	C210GF
A	D205AF	B	D200BD	B	D300BF	C	D210GD	C	D310GF	A	C308AD	B	C300BF	C	C240GD
A	D240AD	B	D200BF	B	D310BD	C	D210GF	C	D315GD	A	C308AF	B	C310BD	C	C240GF
A	D240AF	B	D210BD	B	D310BF	C	D215GD	C	D315GF	B	C200BD	B	C310BF	C	C300GD
A	D303AD	B	D210BF	B	D315BD	C	D215GF	A	C200AD	B	C200BF	B	C318BD	C	C300GF
A	D303AF	B	D215BD	B	D315BF	C	D240GD	A	C200AF	B	C210BD	B	C318BF	C	C310GD
A	D305AD	B	D215BF	B	D318BD	C	D240GF	A	C240AD	B	C210BF	C	C200GD	C	C310GF
														C	UX312GF

NO.	PART NO.	GROUP	DESCRIPTION
		A B C	
1	543493	* * *	Oil Pump(centrifugal)
2	545856	* * *	Oil Pump(centrifugal) Impeller
3	545049	* * *	Oil Pump(centrifugal) Impeller Locking Screw
4	376388	* * *	Oil Pump(centrifugal) Cover
6	543446	* * *	Oil Pump(centrifugal) Screen Frame
7	545050	* * *	Oil Pump(centrifugal) Screen Frame Screw (3)
8	504071	* * *	Oil Pump(centrifugal) (body) Screw (2)
9	540553	* * *	Oil Removing Pump (body)
10	540555	* * *	Oil Removing Pump Bracket
11	545239	* * *	Oil Removing Pump Bracket Set Screw (3)
12	540556	* * *	Oil Removing Pump Piston
13	540625	* * *	Oil Removing Pump Piston Spring
14	540557	* * *	Oil Removing Pump Piston Spring Bracket
15	504010-451	* * *	Oil Removing Pump Piston Spring Bracket Screw
16	540714	* * *	Oil Removing Tube Retaining Spring
17	410721	* * *	Oil Pipe Complete
18	410722	* * *	Oil Pipe
19	545846	* * *	Oil Pipe Clamping Sleeve
20	545847	* * *	Oil Pipe Clamping Sleeve Nut
21	545852	* * *	Oil Pipe Complete
21	414220	* * *	Oil Tube (cpl)
22	545845	* * *	Oil Pipe
23	545849	* * *	Oil Pipe Clamping Sleeve
24	540719	* * *	Oil Pipe Clamping Sleeve Nut
25	543335	* * *	Oil Tube Holder
26	540561	* * *	Oil Removing Tube
27	16380	* * *	Oil Removing Lint Screen
28	543371	* * *	Oil Removing Tube Retaining Clamp
29	504145	* * *	Oil Removing Tube Retaining Clamp Screw

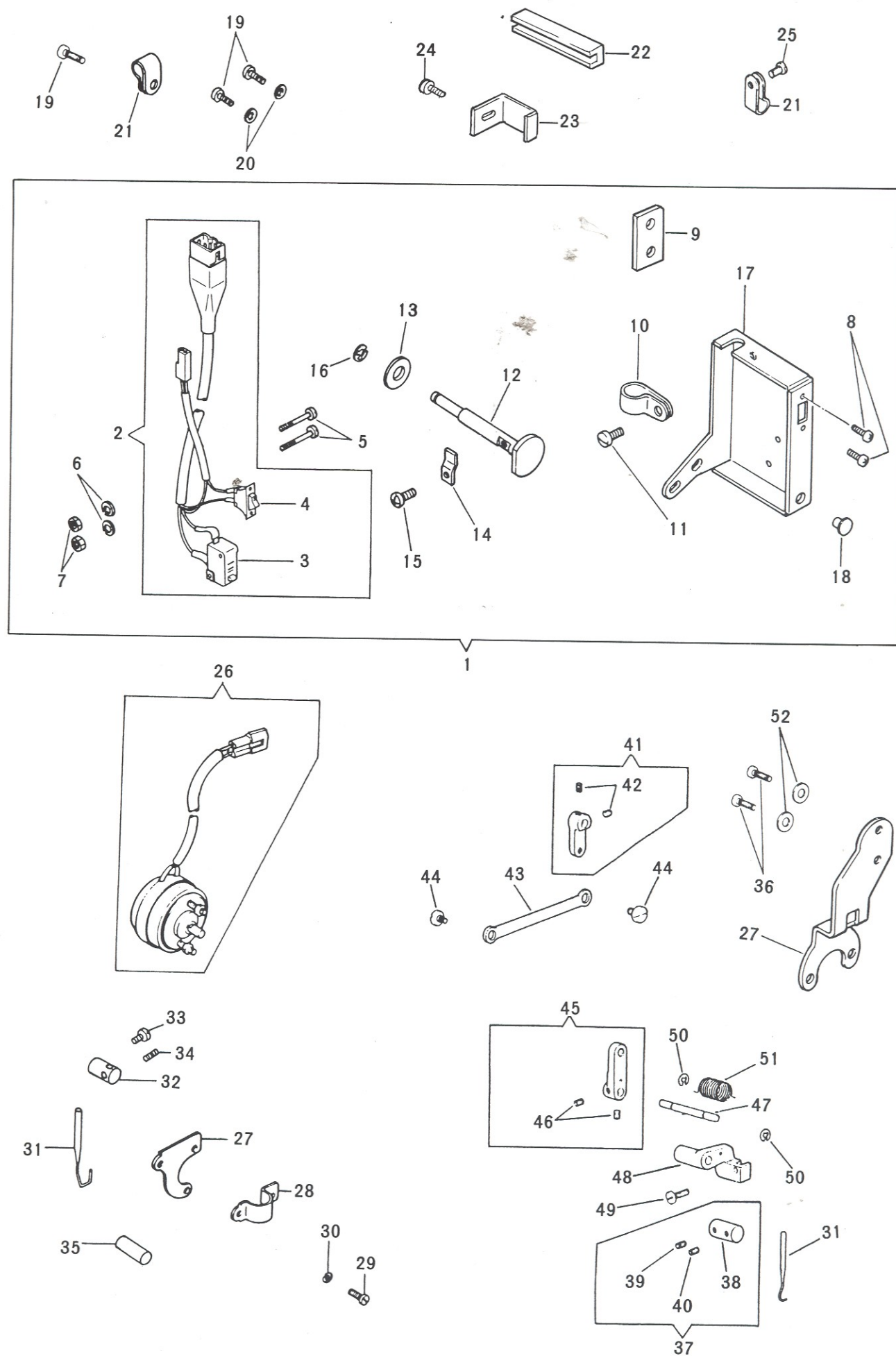
591 MODEL														601 MODEL	
GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY
A	D203AD	B	D305AF	A	D240BD	B	D318BF	A	D300GD	B	C240AF	A	C240BD	B	C200GF
B	D203AF	A	D308AD	B	D240BF	A	D200GD	B	D300GF	A	C300AD	B	C240BF	A	C210GD
A	D205AD	B	D308AF	A	D300BD	B	D200GF	A	D310GD	B	C300AF	A	C300BD	B	C210GF
B	D205AF	A	D200BD	B	D300BF	A	D210GD	B	D310GF	A	C308AD	B	C300BF	A	C240GD
A	D240AD	B	D200BF	A	D310BD	B	D210GF	A	D315GD	B	C308AF	A	C310BD	B	C240GF
B	D240AF	A	D210BD	B	D310BF	A	D215GD	B	D315GF	A	C200BD	B	C310BF	A	C300GD
A	D303AD	B	D210BF	A	D315BD	B	D215GF	A	C200AD	B	C200BF	A	C318BD	B	C300GF
B	D303AF	B	D215BD	B	D315BF	A	D240GD	B	C200AF	A	C210BD	B	C318BF	A	C310GD
A	D305AD	B	D215BF	A	D318BD	B	D240GF	A	C240AD	B	C210BF	A	C200GD	B	C310GF
														B	UX312GF

NO.	PART NO.	GROUP	DESCRIPTION
		A B	
1	414313	*	Arm Top Cover and Bobbin Winder Complete
1	414242	*	Arm Top Cover Complete
2	410713	* *	Arm Top Cover Gasket
3	414317	*	Bobbin Winder Complete
4	414314	*	Bobbin Winder Spindle
5	410883	*	Bobbin Winder Bearing Housing Complete
6	541171	*	Bobbin Winder Pulley Lock Nut
7	544857	*	Bobbin Winder Pulley Ring (rubber)
8	544853	*	Bobbin Winder Bearing (2)
9	544856	*	Bobbin Winder Pulley
10	544859	*	Bobbin Winder Actuating Cam Complete
11	544207-002	*	Bobbin Winder Actuating Cam Set Screw
12	544862	*	Bobbin Winder Actuating Cam Stud
13	544863	*	Bobbin Winder Stop Latch Complete
14	544212-002	*	Bobbin Winder Stop Latch Set Screw
15	544243	*	Bobbin Winder Bracket Screw Stud
16	544865	*	Bobbin Winder Spring
17	544866	*	Bobbin Winder Stopper
18	543855-001	*	Bobbin Winder Stopper Snap Ring
19	414318	*	Bobbin Winder Spindle Thread Guard
20	504099	*	Arm Top Cover Screw (4)
21	547242	*	Bobbin Winder Tension Complete
22	547243	*	Bobbin Winder Tension Stud Complete
23	547246	*	Bobbin Winder Tension Spring
24	547247	*	Bobbin Winder Tension Disc (2)
25	541170	*	Bobbin Winder Tension Nut
26	544204-001	*	Bobbin Winder Tension Set Screw
27	508562	*	Thread Guide Stud
29	414245	*	Bobbin Winder Tension Hole Plug

THREAD TRIMMER AND TENSION RELEASE MECHANISM



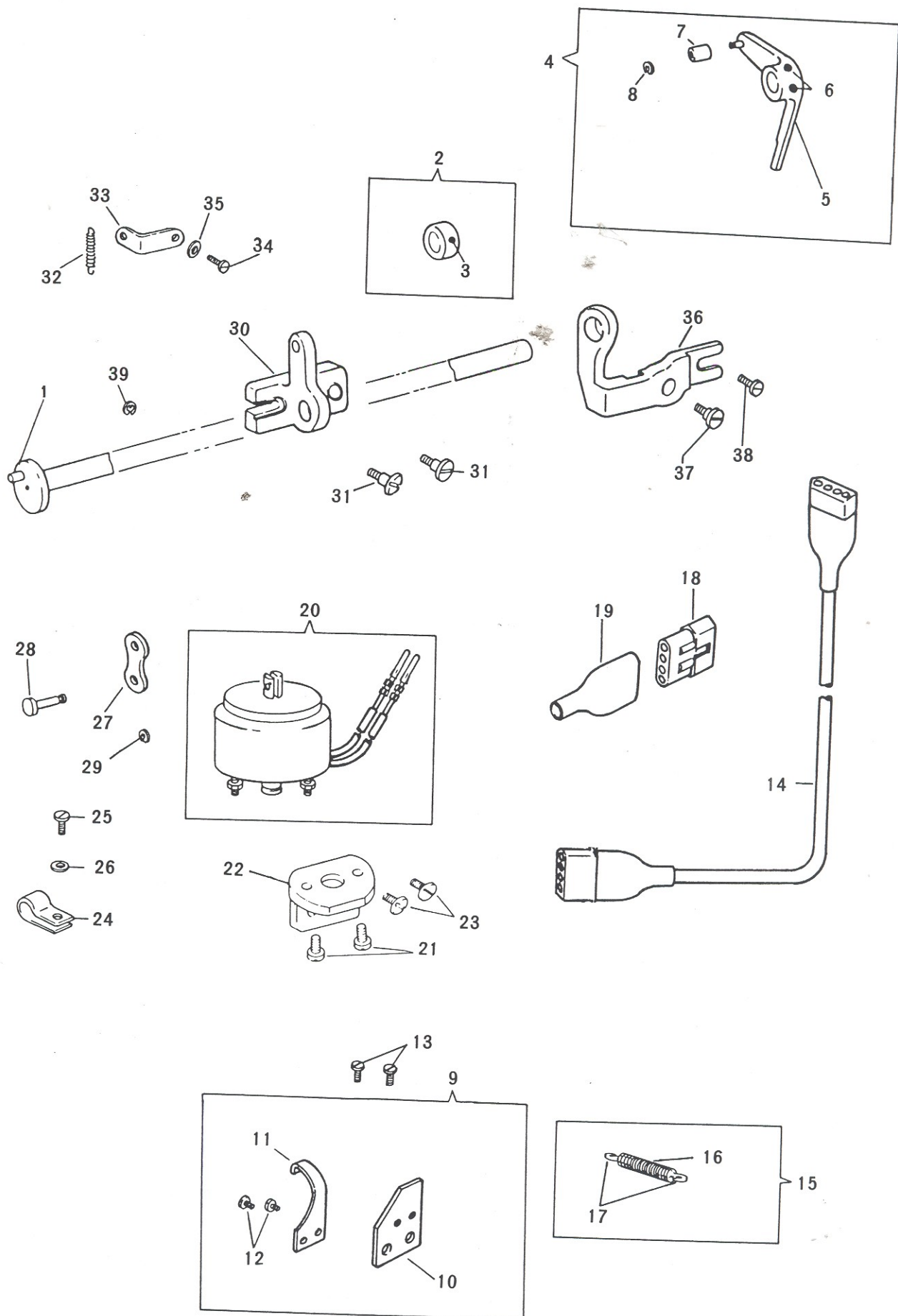
SWITCH BOX AND WIPER



591 MODEL														601 MODEL			
GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY
	D203AD		D305AF	A	D240BD		D318BF	B	D300GD		C240AF	A	C240BD	B	C200GF		UX100AF
	D203AF		D308AD	A	D240BF	B	D200GD	B	D300GF		C300AD	A	C240BF	C	C210GD		UX301AF
	D205AD		D308AF	A	D300BD	B	D200GF	C	D310GD		C300AF	A	C300BD	C	C210GF		UX302AF
	D205AF	A	D200BD	A	D300BF	C	D210GD	C	D310GF		C308AD	A	C300BF	B	C240GD	A	UX100BF
	D240AD	A	D200BF		D310BD	C	D210GF		D315GD		C308AF		C310BD	B	C240GF		UX312BF
	D240AF		D210BD		D310BF		D215GD		D315GF	A	C200BD		C310BF	B	C300GD		UX313BF
	D303AD		D210BF		D315BD		D215GF		C200AD	A	C200BF		C318BD	B	C300GF	B	UX100GF
	D303AF		D215BD		D315BF	B	D240GD		C200AF		C210BD		C318BF	C	C310GD	D	UX220GF
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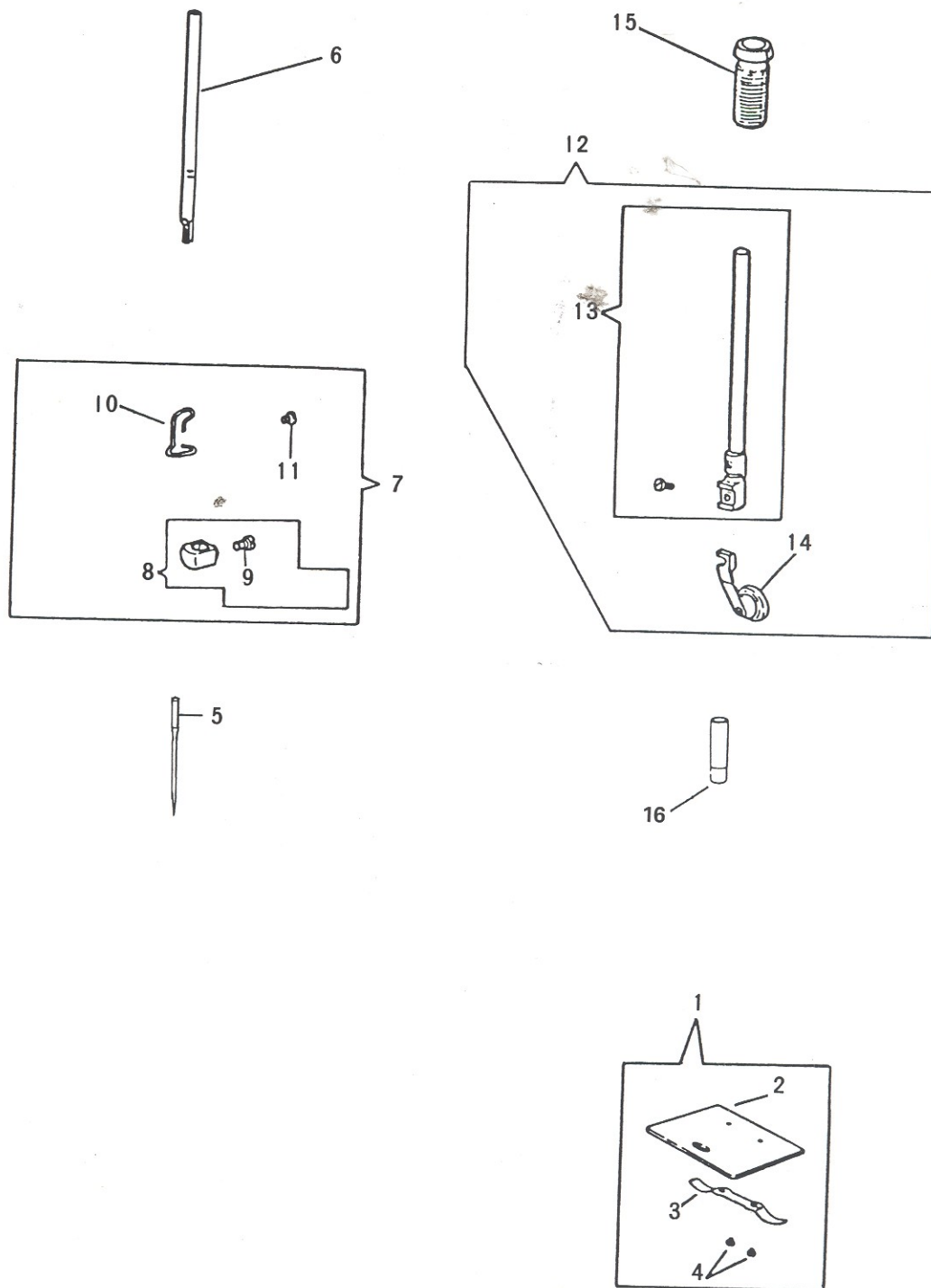
NO.	PART NO.	GROUP					DESCRIPTION
		A	B	C	D	E	
1	419047	*					Wiper Back Tack Switch Box Complete
1	419008		*	*	*		Wiper Back Tack Switch Box Complete
1	419124				*		Wiper Back Tack Switch Box Complete
2	419048	*					Wiper Back Tack Switch Cord, Connector Complete
2	419125				*		Wiper Back Tack Switch Cord, Connector Complete
2	419009		*	*	*		Wiper Back Tack Switch Cord, Connector Complete
3	411888		*	*	*	*	Wiper Back Tack Switch Cord, Connector Complete
4	411998	*	*	*	*	*	Back Tack Switch
5	544211-056	*	*	*	*	*	Wiper Switch
6	543805-002	*	*	*	*	*	Back Tack Switch Screw (2)
7	541164-003	*	*	*	*	*	Back Tack Switch Screw Nut Washer (2)
8	544211-001	*	*	*	*	*	Back Tack Switch Screw Nut (2)
9	414305		*	*	*	*	Wiper Switch Screw (2)
10	542766-005	*	*	*	*	*	Wiper Switch Base Plug Cover
10	542766-002		*	*	*	*	Wiper Back Tack Switch Cord Clip
11	545307	*	*	*	*	*	Wiper Back Tack Switch Cord Clip
12	414235	*	*	*	*	*	Wiper Back Tack Switch Cord Clip Screw
13	414234	*	*	*	*	*	Back Tack Switch Action Shaft Complete
14	411417	*	*	*	*	*	Back Tack Switch Action Shaft Cushion Ring
15	544212-054	*	*	*	*	*	Back Tack Switch Action Plate
16	546623	*	*	*	*	*	Back Tack Switch Action Plate Screw
17	414237	*	*	*	*	*	Back Tack Switch Action Shaft Snap Ring
18	414245	*					Wiper Back Tack Switch Box
19	544212-052	*	*	*	*	*	Switch Action Shaft Plug
20	543803-003	*	*	*	*	*	Wiper Back Tack Switch Box Screw (3)
21	542766-004	*	*	*	*	*	Wiper Back Tack Switch Box Screw Washer (2)
22	414291	*	*	*	*	*	Switch Box Cord Clip (2)
23	414321	*	*	*	*	*	Wiper Back Tack Switch Box Spacer
24	545307	*	*	*	*	*	Wiper Solenoid Connector Clip
25	504010-452	*	*	*	*	*	Wiper Solenoid Connector Clip Screw
26	419090	*	*	*	*	*	Switch Box Cord Clip Screw
27	542613	*	*				Wiper Solenoid Connector Complete
27	414419	*			*		Wiper Solenoid Bracket
28	543383	*	*		*		Wiper Solenoid Bracket
29	504063-451	*	*		*		Wiper Solenoid Bracket Clamping Plate
30	547671	*	*		*		Wiper Solenoid Bracket Clamping Screw
31	544821	*	*		*		Wiper Solenoid Bracket Clamping Screw Spring Washer
31	544991	*	*		*		Wiper
32	543432	*	*		*		Wiper
33	544212-001	*	*		*		Wiper Holder
34	549368	*	*		*		Wiper Holder Set Screw
35	543435	*	*		*		Wiper Set Screw
36	544212-052	*	*		*		Wiper Cushion
37	544740	*	*		*		Wiper Solenoid Bracket Set Screw (2)
38	544992	*	*		*		Wiper Holder Complete
39	544196	*	*		*		Wiper Holder
40	549368	*	*		*		Wiper Holder Set Screw
41	414420	*	*		*		Wiper Set Screw
42	549368	*	*		*		Wiper Solenoid Lever Complete
43	544999	*	*		*		Wiper Solenoid Lever Screw (2)
44	544147	*	*		*		Wiper Solenoid Link
45	544723	*	*		*		Wiper Solenoid Link Screw (2)
46	549368	*	*		*		Wiper Oscilating Shaft Arm Complete
47	544998	*	*		*		Wiper Oscilating Shaft Arm Screw (2)
48	545000	*	*		*		Wiper Oscilating Shaft
49	504063-451	*	*		*		Wiper Oscilating Shaft Arm Hob
50	543801-004	*	*		*		Wiper Oscilating Shaft Arm Hob Screw
51	544997	*	*		*		Wiper Oscilating Shaft Snap Ring (2)
52	543803-003	*	*		*		Wiper Oscilating Spring
							Wiper Solenoid Bracket Set Screw Washer (2)

BACK TACK MECHANISM



591 MODEL														601 MODEL	
GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY
	D203AD		D305AF		D240BD	A	D318BF	A	D300GD		C240AF		C240BD	B	C200GF
	D203AF		D308AD		D240BF	A	D200GD	A	D300GF		C300AD		C240BF	B	C210GD
	D205AD		D308AF		D300BD	A	D200GF	A	D310GD		C300AF		C300BD	B	C210GF
	D205AF		D200BD		D300BF	A	D210GD	A	D310GF		C308AD		C300BF	B	C240GD
	D240AD		D200BF		D310BD	A	D210GF	A	D315GD		C308AF		C310BD	B	C240GF
	D240AF		D210BD		D310BF	A	D215GD	A	D315GF		C200BD		C310BF	B	C300GD
	D303AD		D210BF		D315BD	A	D215GF		C200AD		C200BF		C318BD	B	C300GF
	D303AF		D215BD		D315BF	A	D240GD		C200AF		C210BD		C318BF	B	C310GD
	D305AD		D215BF		D318BD	A	D240GF		C240AD		C210BF	B	C200GD	B	C310GF
														A	UX100GF
															UX312GF
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															UX313BF
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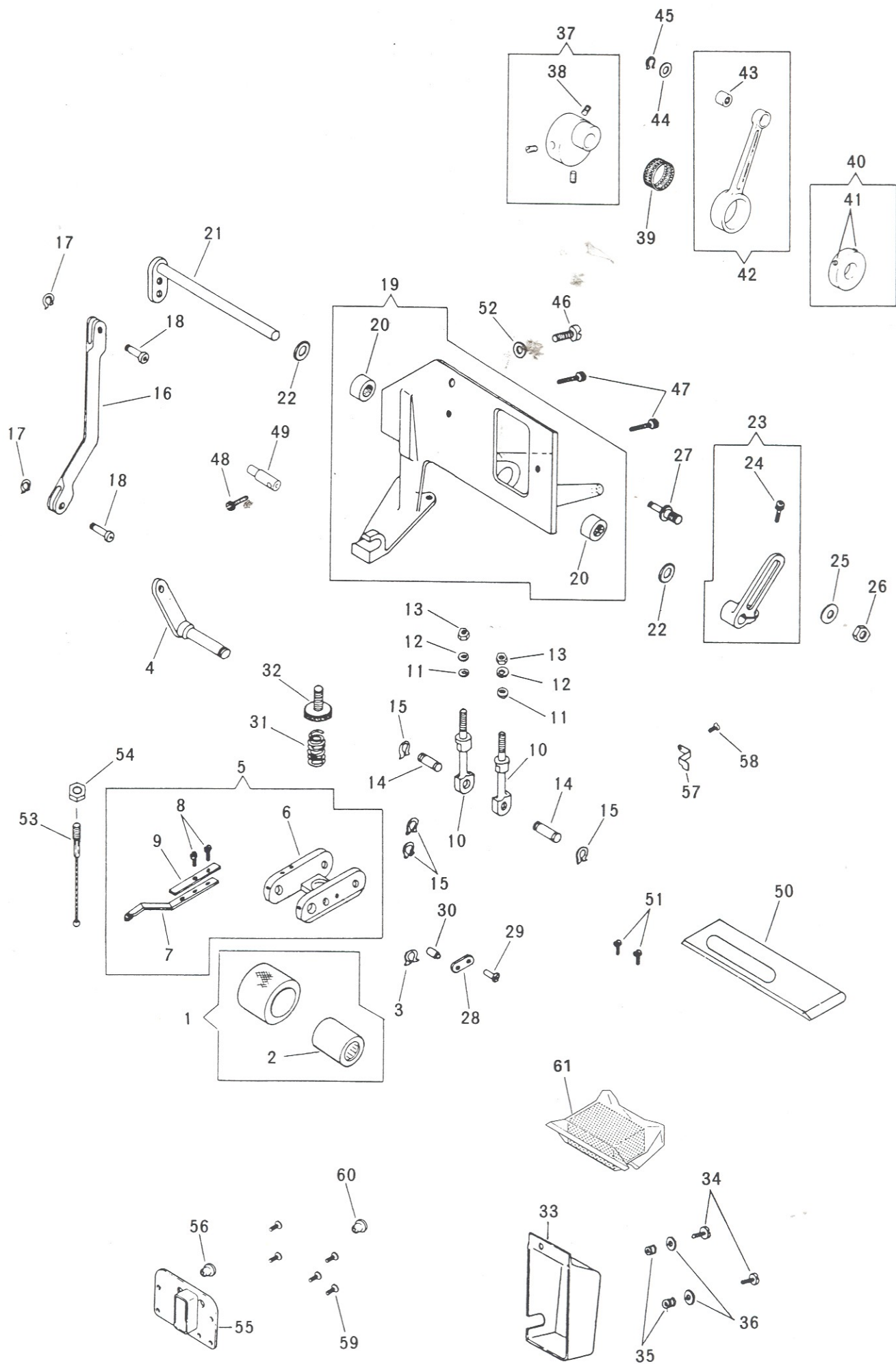
NO.	PART NO.	GROUP	DESCRIPTION
1	543454	* * *	Feed Rock Shaft Driving Frame Action Shaft Complete
2	542364	* * *	Feed Rock Shaft Driving Frame Action Shaft Collar Complete
3	549293	* * *	Feed Rock Shaft Driving Frame Action Shaft Collar Set Screw
4	544803	*	Feed Rock Shaft Driving Frame Action Lever Complete
4	410997	* * *	Feed Rock Shaft Driving Frame Action Lever Complete
5	543456	*	Feed Rock Shaft Driving Frame Action Lever Complete
5	410993-900	* * *	Feed Rock Shaft Driving Frame Action Lever Complete
6	549368	* * *	Feed Rock Shaft Driving Frame Action Lever Complete
7	543458	* * *	Feed Rock Shaft Driving Frame Action Lever Complete
8	543801-001	* * *	Feed Rock Shaft Driving Frame Action Lever Screw (2)
9	414268	*	Feed Rock Shaft Driving Frame Action Lever Cushion
10	414269	*	Feed Rock Shaft Driving Frame Action Lever Pin Cushion Ring
11	414270	*	Feed Rock Shaft Driving Frame Stopper Spring Complete
12	544383	*	Feed Rock Shaft Driving Frame Stopper Spring Bracket
13	504084	*	Feed Rock Shaft Driving Frame Stopper Spring
14	542757-004	* * *	Feed Rock Shaft Driving Frame Stopper Spring Screw (2)
15	410701	* * *	Feed Rock Shaft Driving Frame Stopper Spring Bracket Screw (2)
16	410702	* * *	Trim Solenoid and Back Tack Solenoid Cord Connector Complete
17	410703	* * *	Feed Rock Shaft Driving Frame Spring Complete
18	542598	* * *	Feed Rock Shaft Driving Frame Spring
19	542599	* * *	Feed Rock Shaft Driving Frame Spring Hook (2)
20	419218-001	* * *	Trimmer Solenoid Connector
20	411710-002	*	Trimmer Solenoid Connector Cover
21	544213-002	*	Back Tack Solenoid Complete
22	414246	* * *	Back Tack Solenoid Complete
22	411711	*	Back Tack Solenoid Screw (2)
23	545371	* * *	Back Tack Solenoid Bracket
24	542766-002	* * *	Back Tack Solenoid Bracket
25	504051	* * *	Back Tack Solenoid Bracket Screw (2)
26	408572	* * *	Back Tack Solenoid Cord Clip
27	414247	* * *	Back Tack Solenoid Cord Clip Screw
27	543447	*	Back Tack Solenoid Cord Clip Screw Washer
28	544822	* * *	Back Tack Solenoid Link
29	544823	* * *	Back Tack Solenoid Link
30	414281	* * *	Back Tack Solenoid Link Pin
30	543450	*	Back Tack Solenoid Link Pin Snap Ring
31	549288	* * *	Feed Rock Shaft Driving Frame Action Shaft Bracket (front) Complete
32	543462	* * *	Feed Rock Shaft Driving Frame Action Shaft Bracket (front) Complete
33	543463	* * *	Feed Rock Shaft Driving Frame Action Shaft Bracket (front) Screw (2)
34	504051	* * *	Back Tack Solenoid Spring
35	408572	* * *	Back Tack Solenoid Spring Retainer
36	543451	* * *	Back Tack Solenoid Spring Retainer Screw
37	549288	* * *	Back Tack Solenoid Spring Retainer Screw Washer
38	504084	* * *	Feed Rock Shaft Driving Frame Action Shaft Bracket (back) Screw
39	543801-005	*	Feed Rock Shaft Driving Frame Action Shaft Bracket (back) Screw
			Back Tack Solenoid Link Guide Pin Stud Snap Ring



591 MODEL														601 MODEL	
GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY
	D203 AD		D305 AF		D240 BD		D318 BF		D300 GD		C240 AF		C240 BD		C200 GF
	D203 AF		D308 AD		D240 BF		D200 GD		D300 GF		C300 AD		C240 BF		C210 GD
	D205 AD		D308 AF		D300 BD		D200 GF		D310 GD		C300 AF		C300 BD		C210 GF
	D205 AF		D200 BD		D300 BF		D210 GD		D310 GF		C308 AD		C300 BF		C240 GD
	D240 AD		D200 BF		D310 BD		D210 GF		D315 GD		C308 AF		C310 BD		C240 GF
	D240 AF		D210 BD		D310 BF		D215 GD		D315 GF		C200 BD		C310 BF		C300 GD
	D303 AD		D210 BF		D315 BD		D215 GF		C200 AD		C200 BF		C318 BD		C300 GF
	D303 AF		D215 BD		D315 BF		D240 GD		C200 AF		C210 BD		C318 BF		C310 GD
	D305 AD		D215 BF		D318 BD		D240 GF		C240 AD		C210 BF		C200 GD		C310 GF
														B	UX312 GF

NO.	PART NO.	A B	GROUP	DESCRIPTION
1	505317-452	* *		Bed Slide Complete
2	12431-452	* *		Bed Slide (body)
3	154884	* *		Bed Slide Spring
4	154789-451	* *		Bed Slide Spring Screw (2)
5	N 1955-01 #14	* *		Needle (135×65 #14)
6	505645	* *		Needle Bar (hollow)
7	543497	* *		Needle Bar Thread Guard and Needle Clamp Complete
8	505638	* *		Needle Clamp Complete
9	504113	* *		Needle Clamp Screw
10	543496	* *		Needle Bar Thread Guard
11	504114	* *		Needle Bar Thread Guard Screw
12	543117-001	* *		Presser Bar and Roller Complete
13	543115-001	* *		Presser Bar Complete
14	543116-001	* *		Roller Presser (ball bearing) Complete
14	543024-001	* *		Presser Bar and Roller Complete
15	504083	* *		Presser Regulating Thumb Screw
16	376266	* *		Presser Bar Bushing (lower)

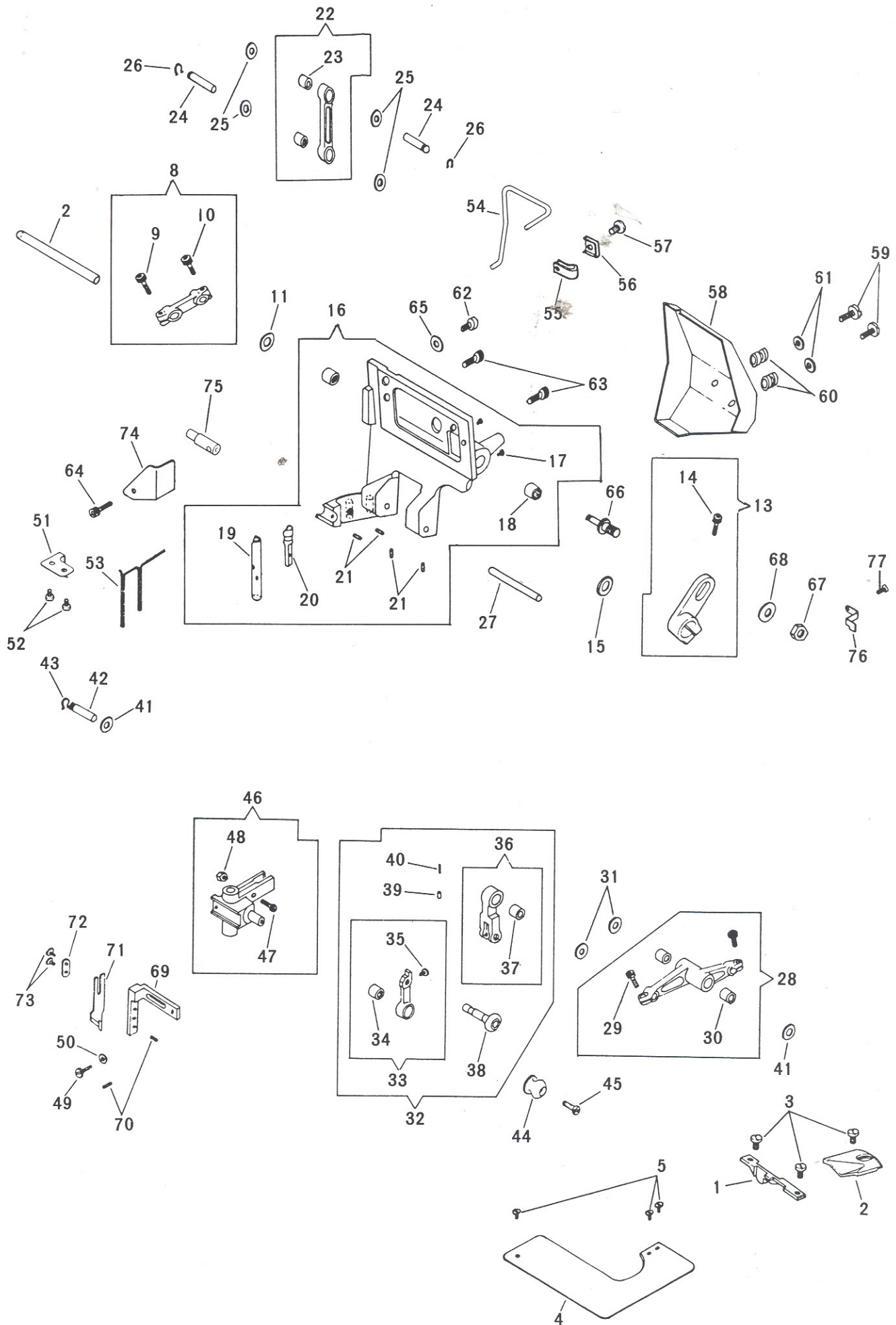
PULLER FEED



591 MODEL															601 MODEL				
GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY
A	D203AD	C	D305AF		D240BD		D318BF		D300GD		C240AF		C240BD		C200GF		UX100AF		UX320GF
A	D203AF		D308AD		D240BF		D200GD		D300GF		C300AD		C240BF		C210GD		UX301AF		
C	D205AD		D308AF		D300BD		D200GF		D310GD		C300AF		C300BD		C210GF		UX302AF		
C	D205AF		D200BD		D300BF		D210GD		D310GF		C308AD		C300BF		C240GD		UX100BF		
	D240AD		D200BF		D310BD		D210GF	C	D315GD	C	C308AF		C310BD		C240GF		UX312BF		
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B	D303AD		D210BF	C	D315BD	C	D215GF		C200AD		C200BF		C318BD		C300GF		UX100GF		
B	D303AF	C	D215BD	C	D315BF		D240GD		C200AF		C210BD		C318BF		C310GD		UX220GF		
C	D305AD	C	D215BF		D318BD		D240GF		C240AD		C210BF		C310GF		UX312GF				

NO.	PART NO.	A B C	GROUP	DESCRIPTION
1	522583	*		Feed Roller and Holder Ass'y
1	522577	* *		Feed Roller and Holder Ass'y
2	522665	* *		Feed Roller Clutch
3	44731	* *		Feed Roller Retaining Ring
4	522561	* *		Feed Roller Shaft Ass'y
5	522551	* *		Feed Roller Holder Complete
6	522550	* *		Feed Roller Holder
7	522554	* *		Feed Roller Lifting Arm
8	545050	* *		Feed Roller Lifting Arm Screw (2)
9	522670	* *		Feed Roller Lifting Arm Strip
10	522553	* *		Feed Roller Holder Mounting Stud (2)
11	703473-036	* *		Feed Roller Mounting Stud Lock Washer (2)
12	706382-053	* *		Feed Roller Holder Mounting Stud Plate Washer (2)
13	782872-003	* *		Feed Roller Holder Mounting Stud Nut (2)
14	522552	* *		Feed Roller Holder Hinge Pin (2)
15	522571	* *		Feed Roller Holder Hinge Pin Retaining Ring (4)
16	410862	* *		Feed Roller Link
17	13288	* *		Feed Roller Link Retaining Ring (2)
18	149280	* *		Feed Roller Link Stud Ass'y (2)
19	410863	* *		Puller Feed Mounting Bracket Ass'y
20	522109	* *		Puller Feed Driving Shaft Bearing (2)
21	410865	* *		Feed Roller Driving Shaft Complete
22	522516	* *		Feed Roller Driving Shaft Thrust Washer (2)
23	522549	* *		Feed Roller Driving Shaft Adjusting Crank Complete
24	350883-869	* *		Feed Roller Driving Shaft Adjusting Crank Screw
25	522542	* *		Feed Roller Driving Connecting Rod Hinge Stud Bevel Spring Washer
26	51637	* *		Feed Roller Driving Connecting Rod Hinge Stud Nut
27	522543	* *		Feed Roller Driving Connecting Rod Stud
28	522546	* *		Feed Roller Brake Spring
29	504063-452	* *		Feed Roller Brake Spring Screw
30	522547	* *		Feed Roller Brake Stud
31	522558	* *		Feed Roller Pressure Spring
32	522559	* *		Feed Roller Pressure Spring Adjusting Seat
33	410867	* *		Puller Feed Cover
34	544237	* *		Puller Feed Cover Screw (2)
35	635498-01	* *		Puller Feed Cover Cushion (2)
36	408558	* *		Puller Feed Cover Screw Washer (2)
37	410762	* * *		Arm Shaft Feed Eccentric Complete
38	544209-005	* * *		Arm Shaft Feed Eccentric Set Screw (3)
39	410782	* * *		Connecting Rod Needle Bearing (large)
40	410764	* * *		Arm Shaft Feed Eccentric Collar Complete
41	544209-005	* * *		Arm Shaft Feed Eccentric Collar Set Screw (2)
42	410835	* * *		Connecting Rod Complete
43	522378	* * *		Connecting Rod Needle Bearing (small)
44	522498	* * *		Feed Roller Driving Connecting Rod Stud Thrust Washer
45	13288	* * *		Feed Roller Driving Connecting Rod Stud Retaining Ring
46	544071	* * *		Frame Mounting Screw (large)
47	350938-451	* *		Frame Mounting Screw (small) (2)
48	350899-869	* *		Frame Mounting Screw (lower)
49	410767	* *		Frame Supporting Pin
50	414077	* *		Puller Feed Base Plate Complete
51	1492	* *		Puller Feed Base Plate Screw (2)
52	543804-006	* *		Frame Mounting Screw (large) Washer
53	522555	* *		Feed Roller Lifting Cable
54	522636	* *		Feed Roller Lifting Cable Lock Nut
55	410846	* * *		Rear Cover Plate
56	502577	* * *		Rear Cover Plate Plug (right)
57	410848	* *		Oil Removing Tube Retainer (intermediate)
58	504051	* *		Oil Removing Tube Retainer (intermediate) Screw
59	545334-452	* * *		Rear Cover Plate Screw (5)
60	544782	* * *		Rear Cover Plate Plug
61	376383	* * *		Oil Guard (inside of arm) Complete

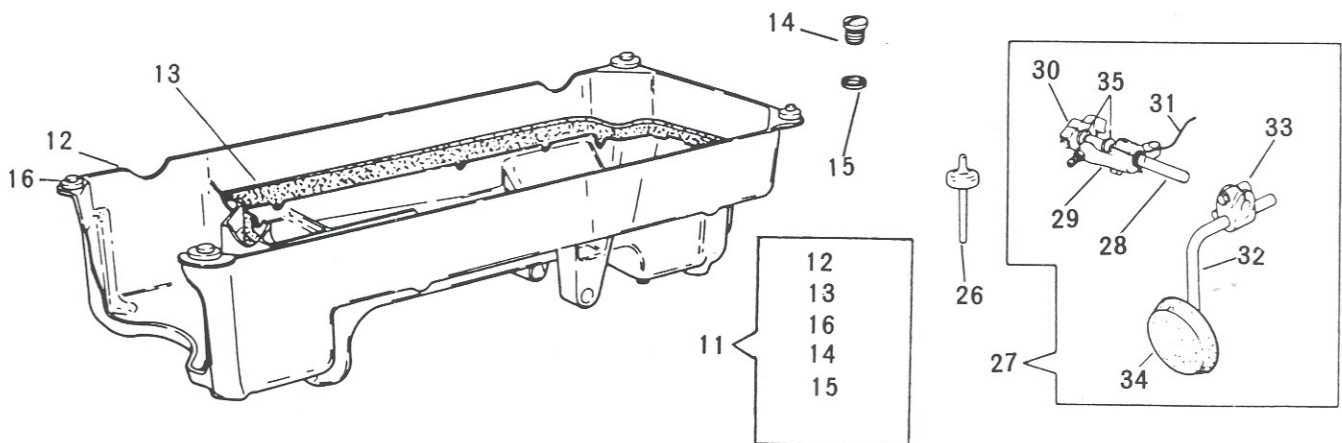
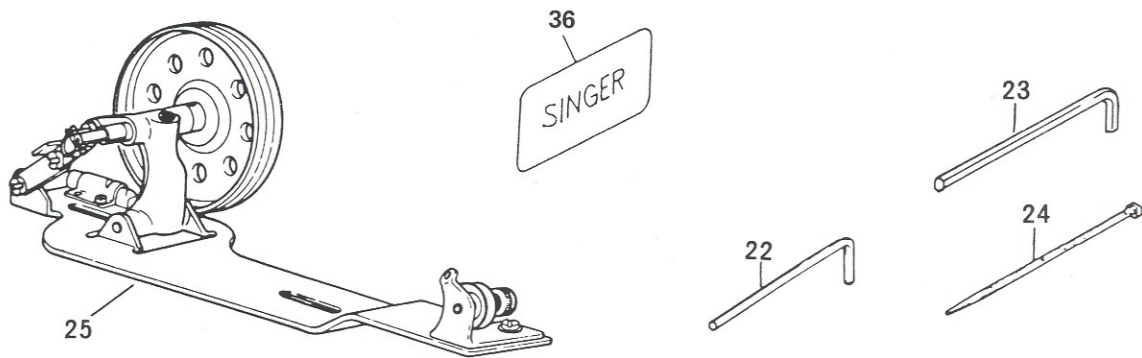
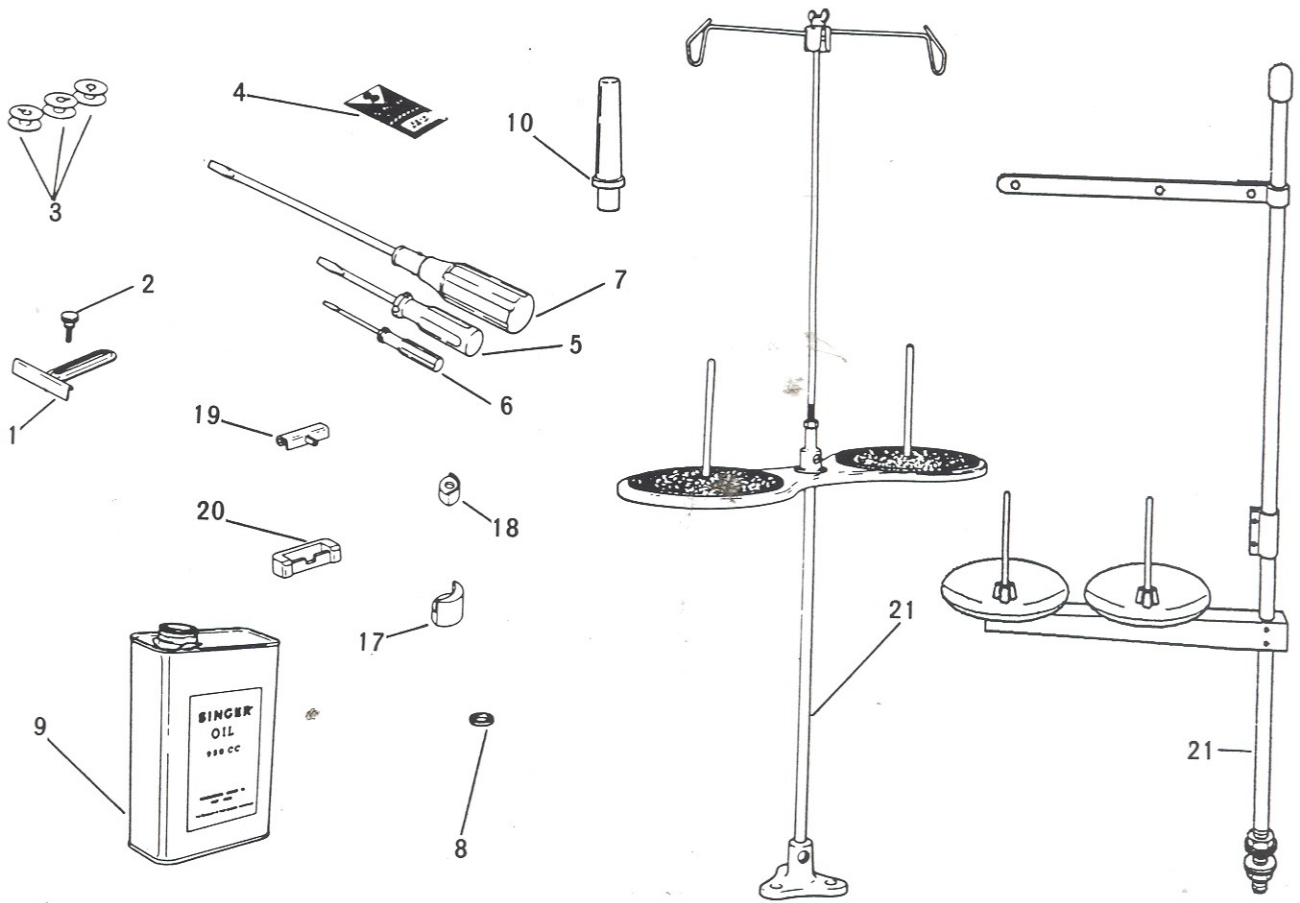
VERTICAL EDGE TRIMMER



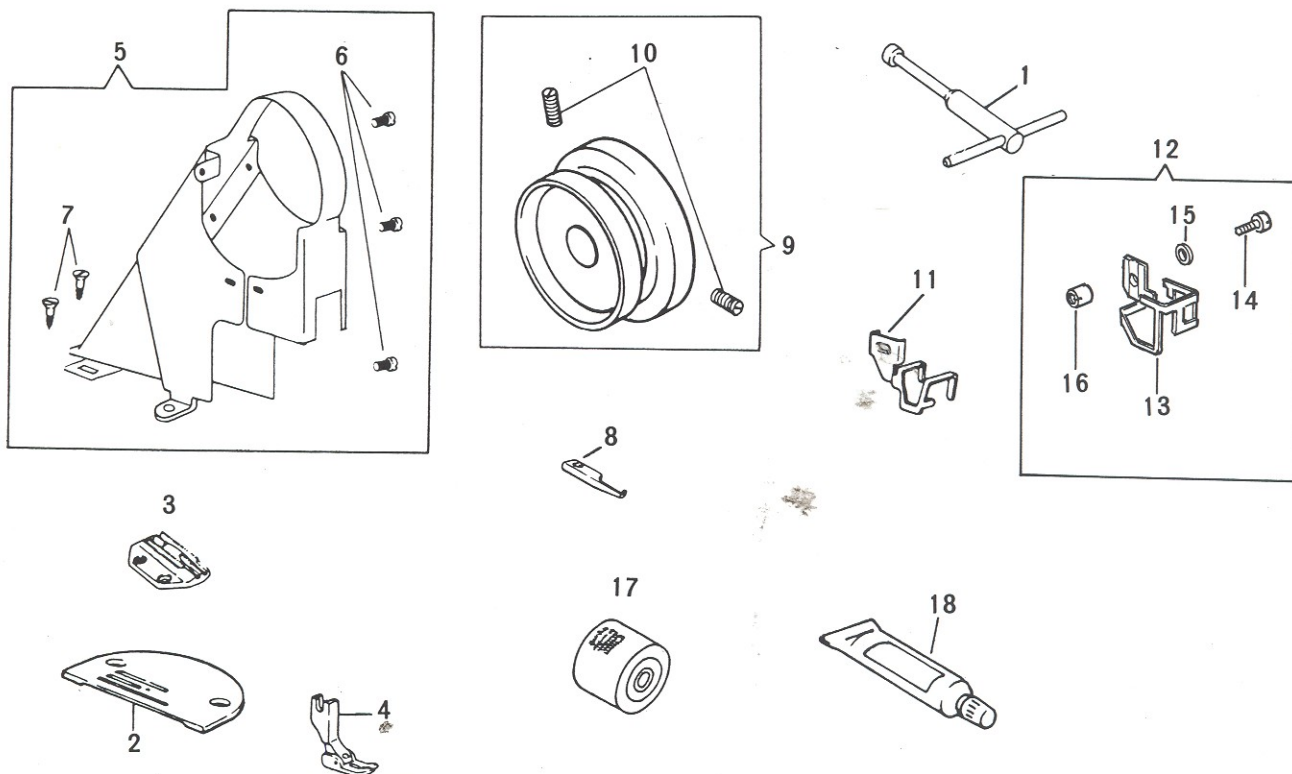
591 MODEL														601 MODEL	
GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY	GROUP	VARIETY
	D203AD	B	D305AF		D240BD		D318BF		D300GD		C240AF		C240BD		C200GF
	D203AF		D308AD		D240BF		D200GD		D300GF		C300AD		C240BF		C210GD
A	D205AD		D308AF		D300BD		D200GF		D310GD		C300AF		C300BD		C210GF
A	D205AF		D200BD		D300BF		D210GD		D310GF		C308AD		C300BF		C240GD
	D240AD		D200BF		D310BD		D210GF	B	D315GD		C308AF		C310BD		C240GF
	D240AF		D210BD		D310BF	A	D215GD	B	D315GF		C200BD		C310BF		C300GD
	D303AD		D210BF	B	D315BD	A	D215GF		C200AD		C200BF		C318BD		C300GF
	D303AF	A	D215BD	B	D315BF		D240GD		C200AF		C210BD		C318BF		C310GD
B	D305AD	A	D215BF		D318BD		D240GF		C240AD		C210BF		C200GD		C310GF
													C200GD		C310GF

NO.	PART NO.	A B	GROUP	DESCRIPTION
1	414049-008	*		Throat Plate Gutter Bar ("1/8" trim small needle hole)
1	414050-012	*		Throat Plate Cutter Bar ("3/16" trim large needle hole)
2	410961	**		Throat Plate Slide
3	544238	**		Throat Plate Cutter Bar Screw (2)
3	544238	**		Throat Plate Slide Screw
4	410875	**		Bed Cover Plate
5	544235	**		Bed Cover Plate Screw (3)
8	522499	**		Drive Feed Clamp (front) Complete
9	350881-869	**		Drive Feed Clamp (front) Screw (long)
10	350883-869	**		Drive Feed Clamp (front) Screw (short)
11	522516	**		Drive Feed Clamp (front) Thrust Washer
12	522515	**		Drive Feed Clamp Idler Shaft
13	414258	**		Drive Feed Clamp (back) Complete
14	350883-869	**		Drive Feed Clamp (back) Screw
15	543856	**		Drive Feed Clamp (back) Thrust Washer
16	522508-452	**		Frame Ass'y
17	228661	**		Rubber Stop (6)
18	522109	**		Idler Shaft Bearing (2)
19	522513	**		Slide Block Post (long)
20	522514	**		Slide Block Post (short)
21	350885-869	**		Rocker Arm Shaft Set Screw (2)
21	350885-869	**		Slide Block Post Set Screw (2)
22	522519	**		Link Complete
23	522378	**		Link Bearing (2)
24	522497	**		Link Pivot Pin (2)
25	522498	**		Link Thrust Washer (4)
26	13288	**		Link Pivot Pin Stop Ring (2)
27	522527	**		Rocker Arm Shaft
28	522526	**		Rocker Arm Complete
29	350944-451	**		Rocker Arm Screw (2)
30	522378	**		Rocker Arm Bearing (2)
31	522498	**		Rocker Arm Thrust Washer (2)
32	522502	**		Drive Link Ass'y
33	522505	**		Drive Link (lower) Complete
34	522378	**		Drive Link (lower) Bearing
35	549157	**		Drive Link Pivot Pin Screw
36	522507	**		Drive Link (upper) Complete
37	522378	**		Drive Link (upper) Bearing
38	522504	**		Drive Link Pivot Pin
39	522500	**		Drive Link Detent Pin
40	522501	**		Drive Link Detent Pin Spring
41	522498	**		Drive Link (upper) Thrust Washer (2)
42	522497	**		Drive Link (upper) Pivot Pin
43	13288	**		Drive Link (upper) Pivot Pin Stop Ring
44	522521	**		Spring Retainer Knob
45	544236	**		Spring Retainer Knob Screw
46	522528	**		Slide Block Complete
47	350899-869	**		Slide Block Screw
48	53680-830	**		Slide Block Screw Lock Nut
49	350946-830	**		Knife Mounting Block Mounting Screw
50	543803-003	**		Knife Mounting Block Mounting Screw Washer
51	522785	**		Disengagement Spring
52	504103	**		Disengagement Spring Screw (2)
53	410839	**		Vertical Edge Trimmer Oil Wick
54	410840	**		V.E.T. Oil Wick Tube
55	410841	**		V.E.T. Oil Wick Tube Mounting Bracket
56	410842	**		Oil Wick Tube Mounting Bracket Plate
57	504063-451	**		Oil Wick Tube Mounting Bracket Screw
58	522510-452	**		V.E.T. Cover
59	544237	**		V.E.T. Cover Screw (2)
60	635498-01	**		V.E.T. Cover Screw Cushion (2)
61	408558	**		V.E.T. Cover Screw Washer (2)
62	544071	**		Frame Mounting Screw (large)
63	350938-451	**		Frame Mounting Screw (small) (2)
64	350899-869	**		Frame Mounting Screw (lower)
65	543804-006	**		Frame Mounting Screw (large) Washer
66	522543	**		Connecting Rod Pivot Pin
67	51637	**		Connecting Rod Pivot Pin Nut
68	522542	**		Connecting Rod Pivot Pin Spring Washer
69	522517	**		Knife Mounting Block
70	545315-452	**		Knife Mounting Block Adjusting Screw (2)
71	410968	**		Knife
72	2291	**		Knife Mounting Block Clamping Plate
73	1056-830	**		Knife Set Screw (2)
74	410844	**		V.E.T. Finger Guard
75	410767	**		Frame Supporting Pin
76	410848	**		Oil Removing Tube Retainer (intermediate)
77	504051	**		Oil Removing Tube Retainer (intermediate) Screw

ACCESSORIES AND ATTACHMENTS

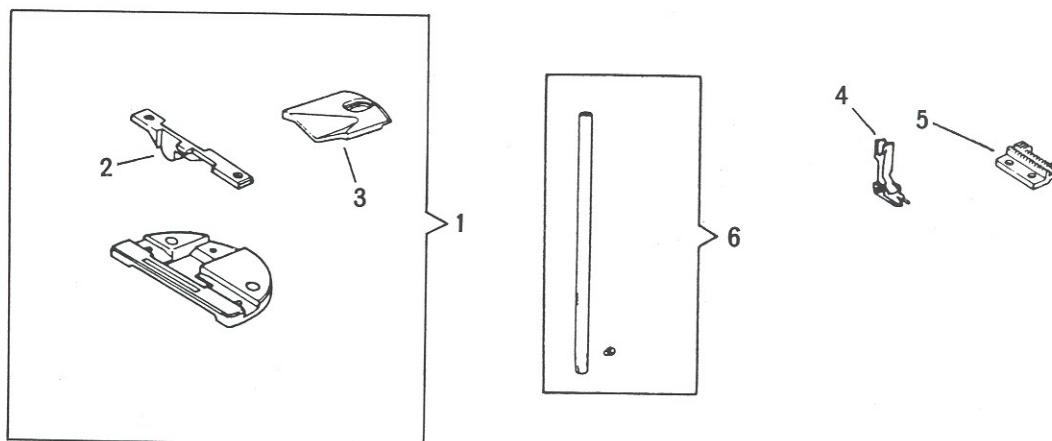


PARTS AVAILABLE AT EXTRA CHARGE



VERTICAL TRIMMER FITTINGS—APPLICABLE FOR

591D205AD/AF, 215BD/BF, 215GD/GF, 305AD/AF, 315BD/BF, 315GD/GF



	1	2	3	4	5	5	6	6
TRIM MARGIN	THROAT PLATE COMPLETE	CUTTER BAR	THROAT PLATE SLIDE	PRESSER FOOT COMPLETE	FEED DOG (215) BD/BF (315) GD/GF	FEED DOG (205) AD (305) AF	NEEDLEBAR COMPLETE 205 AD/AF 215 GD/GF	NEEDLEBAR COMPLETE 305 AD/AF 315 GD/GF
*1/16"	414459-004 (S.N.H.)	414046-004 (S.N.H.)	410960	522689-004	414460	414460	410903	—
1/16"	414040-004 (S.N.H.)	414046-004 (S.N.H.)	410960	522689-004	414358	149025	410903	410901
3/32"	414040-006 (S.N.H.)	414047-006 (S.N.H.)	410961	522683-006	414039	522674	410903	410901
3/32"	414041-006 (L.N.H.)	414048-006 (L.N.H.)	410961	522683-006	414039	522674	410903	410901
1/8"	414042-008 (S.N.H.)	414049-008 (S.N.H.)	410961	522683-008	414039	522674	410932	410931
1/8"	414043-008 (L.N.H.)	414050-008 (L.N.H.)	410961	522683-008	414039	522674	410932	410931
5/32"	414042-010 (S.N.H.)	414049-010 (S.N.H.)	410961	522683-010	414039	522674	410932	410931
5/32"	414043-010 (L.N.H.)	414050-010 (L.N.H.)	410961	522683-010	414039	522674	410932	410931
3/16"	414042-012 (S.N.H.)	414049-012 (S.N.H.)	410961	522680-012	414039	522674	410932	410931
3/16"	414043-012 (L.N.H.)	414050-012 (L.N.H.)	410961	522680-012	414039	522674	410932	410931
1/4"	414042-016 (S.N.H.)	414049-016 (S.N.H.)	410961	522680-016	414039	522674	410932	410931
1/4"	414043-016 (L.N.H.)	414050-016 (L.N.H.)	410961	522680-016	414039	522674	410932	410931
5/16"	414044-020 (S.N.H.)	414051-020 (S.N.H.)	410961	522680-020	414039	522674	410932	410931
5/16"	414045-020 (L.N.H.)	414052-020 (L.N.H.)	410961	522680-020	414039	522674	410932	410931

NOTE: 1) S.N.H.—SMALL NEEDLE HOLE, L.N.H.—LARGE NEEDLE HOLE
2) *—UNIQUE TO 205 & 215 MACHINES

