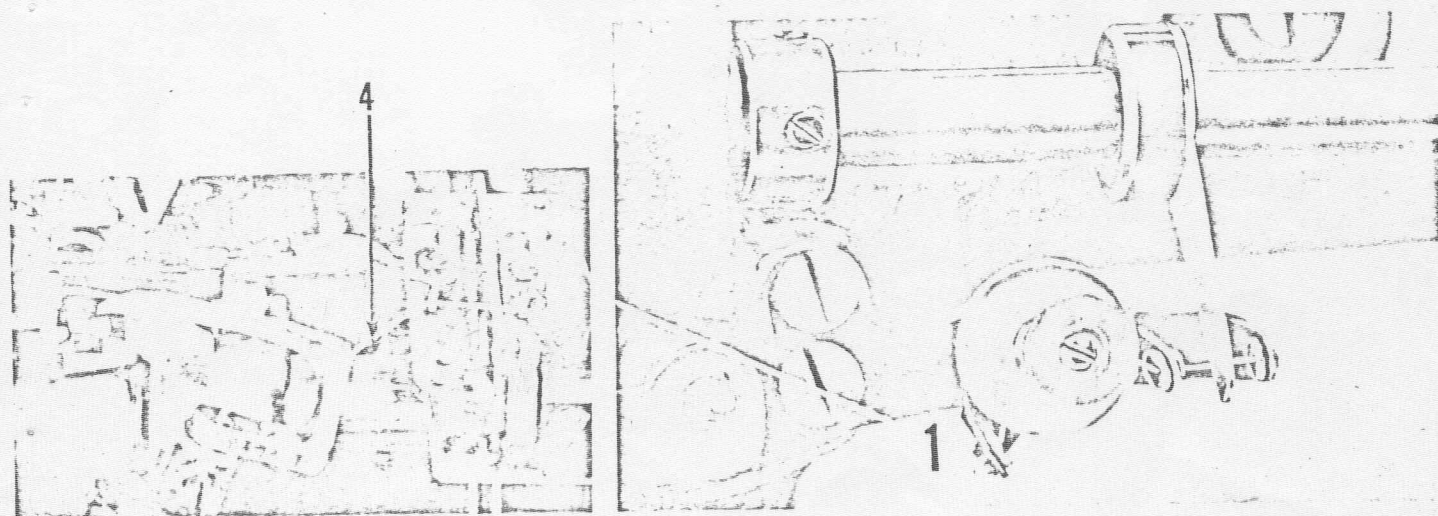
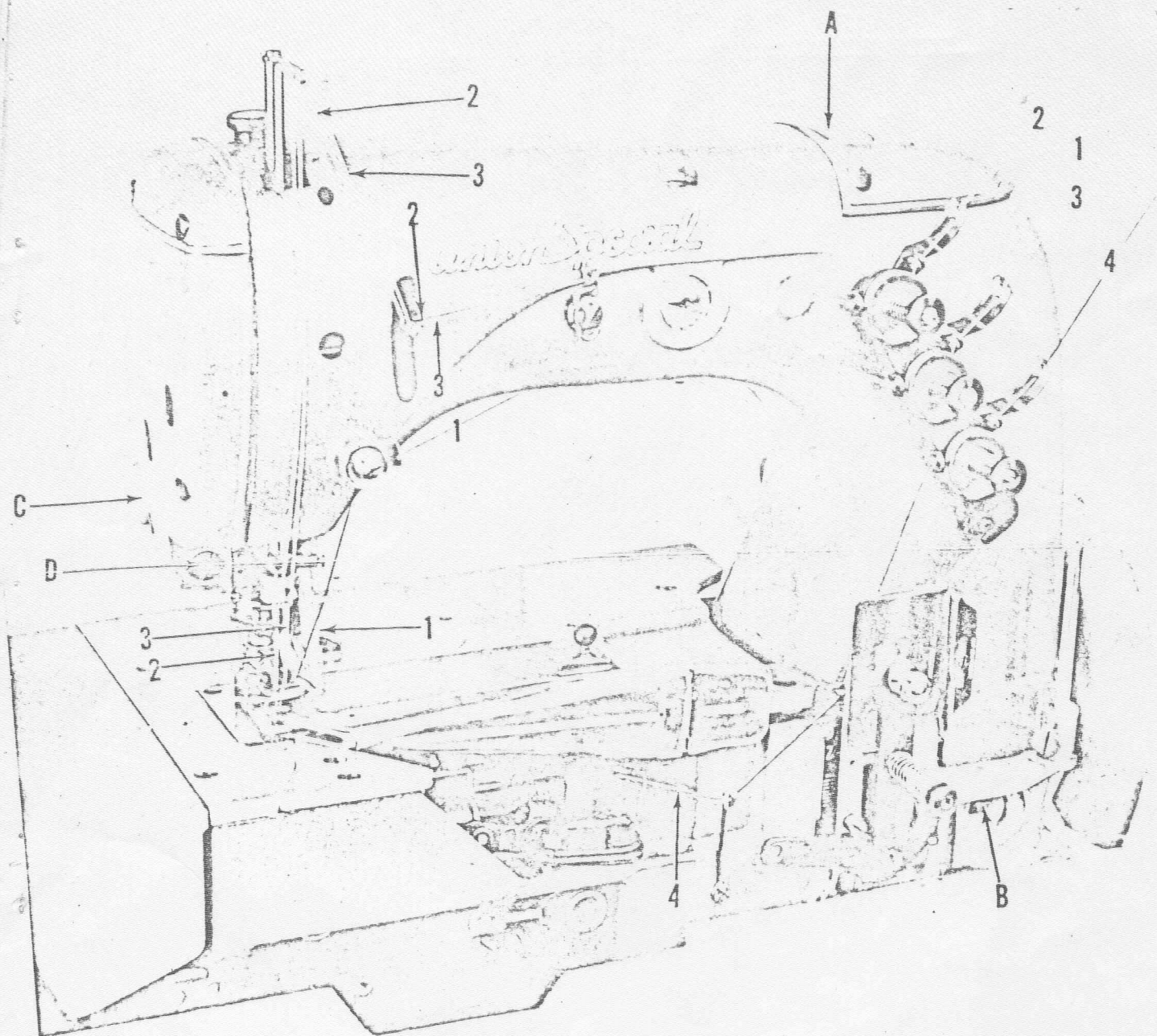


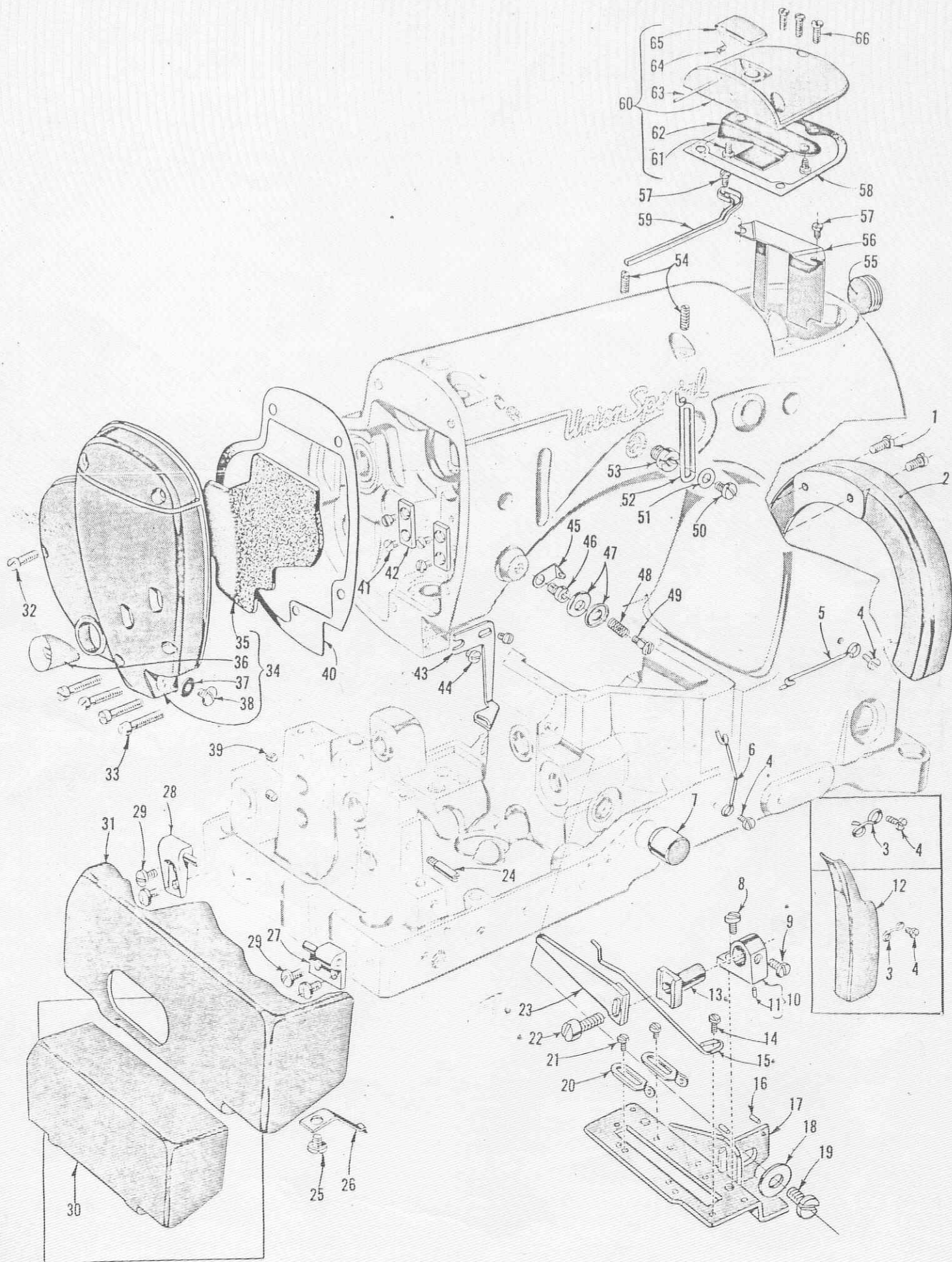
CATÁLOGO DE PEÇAS

GALONEIRA

UNION SPECIAL

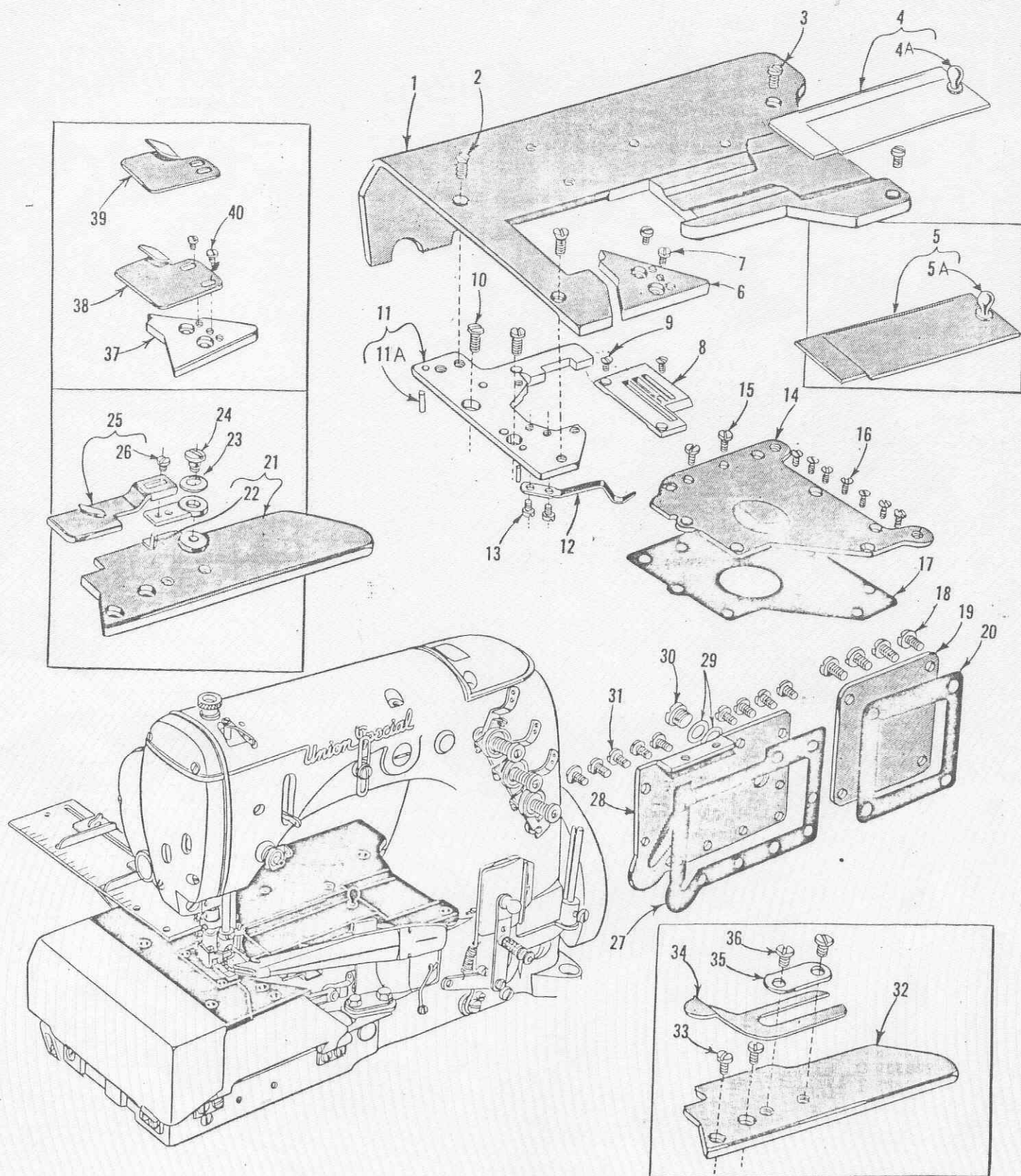
MODELO - 52800 BV BN





MAIN FRAME, CAST-OFF PLATE AND MISCELLANEOUS COVERS

Ref. No.	Part No.	Description.	Amt. Req.
1	93	Screw-----	2
2	B21375 AH	Belt Guard-----	1
3	52 A	Frame Thread Eyelet, for Styles 52800 BC, BD, BE, BF, BM, BN, BR, BS, BT, BU, BV, BW, BX, BY-----	1
4	98 A	Screw-----	2
5	52858	Frame Thread Eyelet, for Styles 52800 BA, BP-----	1
6	52958 B	Frame Thread Eyelet-----	1
7	52942 Y	Looper Drive Lever Shaft Synchronizing Stud-----	1
8	22768	Screw-----	1
9	87 U	Screw-----	1
10	52904 E	Cast-off and Retaining Finger Support Bracket-----	1
11	50-216 Blk.	Dowel Pin-----	1
12	51291 A	Looper Thread Guard, for Style 52800 BX-----	1
13	52804 E	Retainer Support-----	1
14	73 A	Screw-----	1
15	52904 G	Cast-off Wire-----	1
16	50-216 Blk.	Dowel Pin-----	2
17	52957 C	Cast-off Support Plate-----	1
18	21657 E	Washer-----	1
19	22528	Screw-----	1
20	52958 D	Looper Thread Take-up Eyelet-----	2
21	73 A	Screw-----	2
22	22516	Screw-----	1
23	52904 B	Retaining Finger-----	1
24	22799 M	Screw-----	1
25	22711	Screw-----	1
26	52885 L	End Cover Spring-----	1
27	52885 G	End Cover Hinge, front-----	1
28	52885 J	End Cover Hinge, rear-----	1
29	22848	Screw-----	4
30	52985	End Cover, for Styles 52800 BA, BC, BD, BE, BF, BM, BN, BP, BS, BT, BU, BV, BW, BX, BY-----	1
31	52985 A	End Cover, for Style 52800 BR-----	1
32	22572 A	Screw-----	1
33	294	Screw, for Styles 52800 BA, BM, BN, BP, BR, BS, BU, BV, BW, BX, BY-----	4
	294	Screw, for Styles 52800 BC, BD, BE, BF, BT-----	2
34	52882 R	Head Cover-----	1
35	52882 Z	Felt Liner-----	1
36	50-648 Blk.	Oil Gauge-----	1
37	52882 W	Gasket-----	1
38	22542	Screw-----	1
39	22597	Screw, for Style 52800 BR-----	2
40	52882 S	Gasket-----	1
41	22513	Screw-----	4
42	35731 A	Presser Bar Connection Guide Plate-----	2
43	52844 A	Thread Guide-----	1
44	90	Screw-----	2
45	35582 B	Thread Guide-----	1
46	22517 C	Supplementart Tension Screw, front-----	1
47	15438 B	Supplementary Tension Disc-----	2
48	15438 C	Supplementary Tension Spring, front-----	1
49	15438 D	Supplementary Tension Stud-----	1
50	22848	Screw-----	1
51	20	Washer-----	1
52	539	Frame Thread Eyelet-----	1
53	22889 A	Plug Screw-----	1
54	719	Screw-----	2
55	22539 D	Plug Screw-----	1
56	52882 Y	Baffle Plate-----	1
57	90	Screw-----	2
58	52882 P	Gasket-----	1
59	51282 AE	Needle Lever Bearing Oiler-----	1
60	52882 AD	Chamber Cover-----	1
61	90	Screw-----	2
62	52882 AA	Drip Plate-----	1
63	50-789 Blk.	Oil Cap Hinge Pin-----	1
64	52882 AC	Oil Cap Torsion Spring-----	1
65	39582 L	Oil Cap-----	1
66	22541 B	Screw-----	3



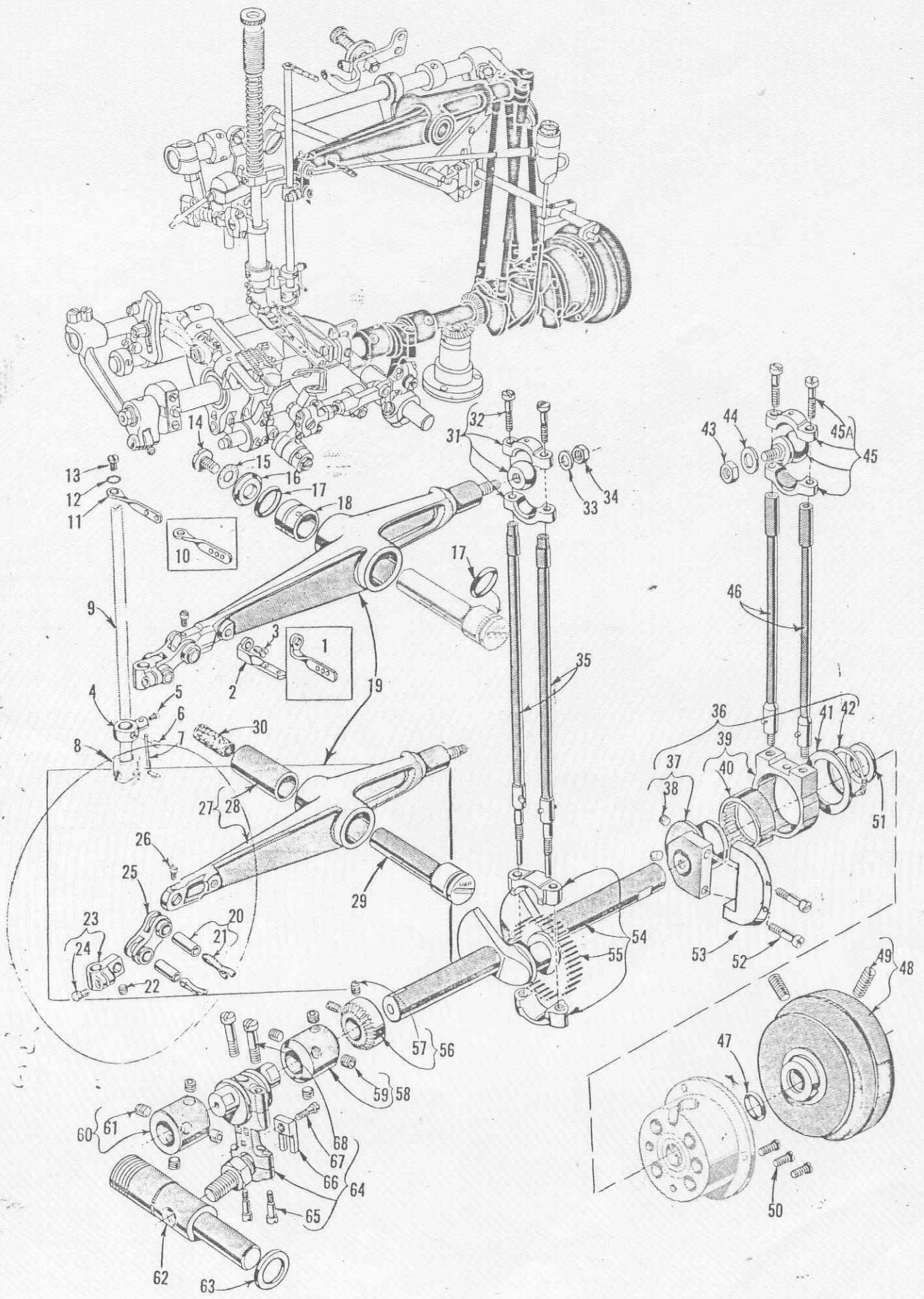
CLOTH PLATE, MISCELLANEOUS COVERS AND EDGE GUIDES

Ref. No.	Part No.	Description	Amt. Req.
1	52801 G	Cloth Plate -----	1
2	80	Screw -----	2
3	22839 C	Screw -----	2
4	52802 D	Cloth Plate Slide Cover, for Styles 52800 BA, BC, BD, BF, BP, BR, BS, BU, BV, BW, BY -----	1
4A	52978 V	Knob -----	1
5	52802 C	Cloth Plate Slide Cover, for Styles 52800 BE, BM, BN, BT, BX -----	1
5A	52978 V	Knob -----	1
6	52864 R	Folder Support Platform, for Styles 52800 BA, BP, BR, BS, BU, BV, BY -----	1
7	90	Screw -----	2
8		Throat Plate (See Pages 27, 29) -----	1
9	87	Screw -----	2
10	22839	Screw -----	2
11	52880	Throat Plate Support -----	1
11A	51280 J	Dowel Pin -----	2
12	43281 K	Hinge Bracket Spring -----	1
13	90	Screw -----	2
14	52982 F	Oil Reservoir Top Cover -----	1
15	22585 A	Screw -----	2
16	22524	Screw -----	7
17	51382 A	Gasket -----	1
18	22548	Screw -----	4
19	52882 AF	Crank Chamber Cover, lower -----	1
20	52882 U	Gasket -----	1
21	52864 U	Swinging Arm Platform, for Styles 52800 BF, BT -----	1
22	35772 D	Pin -----	1
23	12957 E	Spring Washer -----	1
24	22735	Screw -----	1
25	5003	Cloth Plate Gauge, for Styles 52800 BF, BT -----	1
26	357	Screw -----	1
27	52982 E	Gasket -----	1
28	52982 D	Oil Reservoir Back Cover -----	1
29	41394 A	Gasket -----	2
30	22733.B	Screw -----	1
31	22848	Screw -----	9
32	52864 T	Folder Support Swinging Arm Platform, for Styles 52800 BE, BM, BN, BX -----	1
33	93 A	Screw, for Styles 52800 BE, BF, BM, BN, BT, BX -----	2
34	10303 A	Cloth Plate Gauge, for Styles 52800 BE, BM -----	1
35	23425 V	Washer Plate -----	1
36	25 C	Screw -----	2
37	52864 S	Folder Support Platform, for Style 52800 BW -----	1
38	23133 M	Edge Guide, 5/64 inch capacity -----	1
39	23133 L	Edge Guide, 3/64 inch capacity, for Styles 52800 BS, BU, BV, BW -----	1
40	22561	Screw -----	2



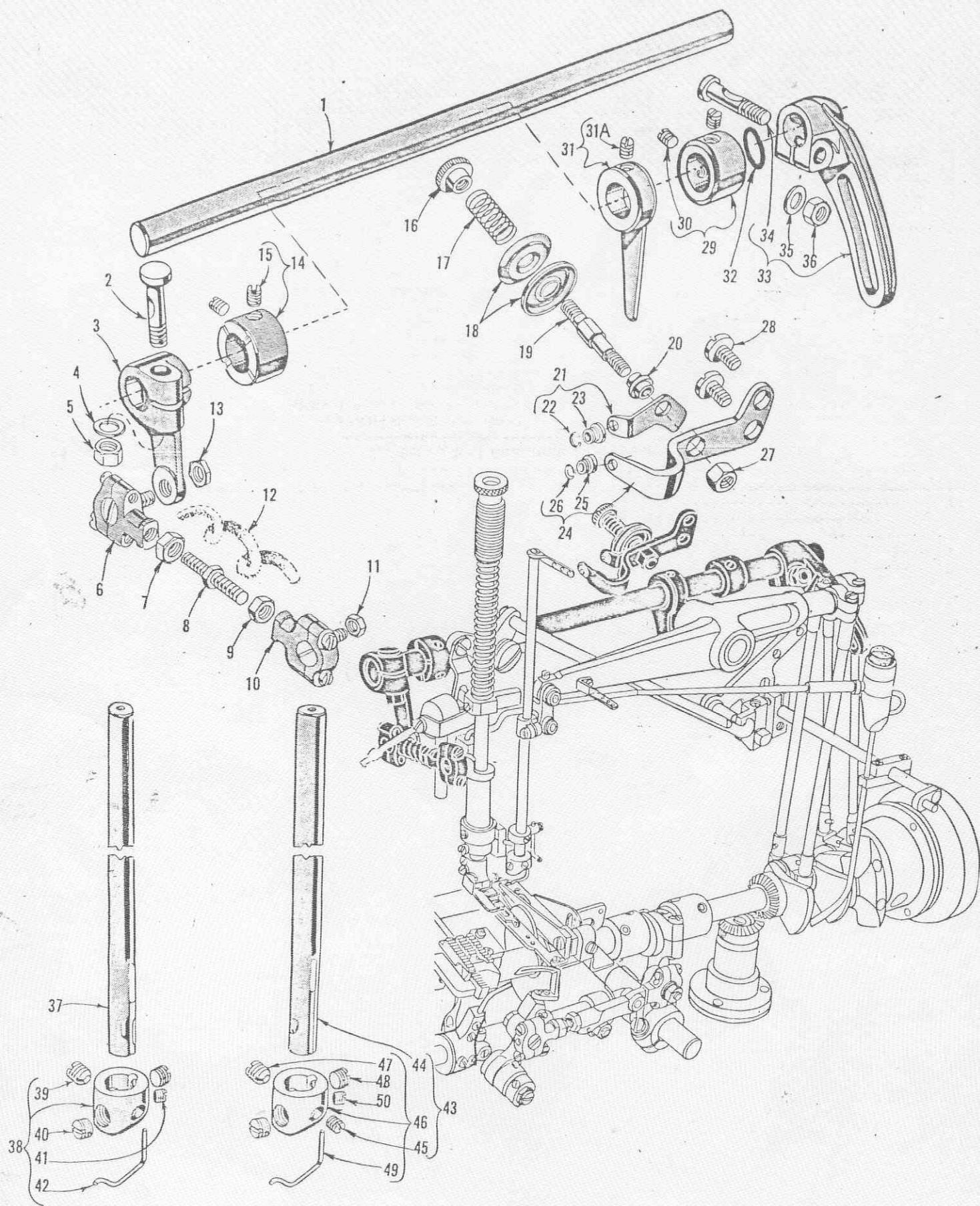
MAIN FRAME, BUSHINGS AND MISCELLANEOUS PARTS

Ref. No.	Part No.	Description	Amt. Req.
1	51493 BQ	Pump Driven Gear -----	1
2	531	Screw -----	2
3	643-127 Blk.	Gasket -----	1
4	51493 AG	Oil Pump Housing -----	1
5	51493 D	Oil Pump Driving Shaft -----	1
6	51493 E	Driving Shaft Gear -----	2
7	51493 AH	Oil Pump Housing Cover -----	1
8	22569 B	Screw -----	3
9	22645 H-64	Screw -----	1
10	22823 A	Screw -----	1
11	39595	Mounting Isolators -----	4
12	51295 B	Mounting Isolators -----	2
13	22823 B	Screw -----	1
14	51493 AZ	Oil Pan Base Plate -----	1
14A	51493 BG	Base Plate Oil Pad -----	1
15	51493 BH	Filter Cap Assembly -----	1
16	51493 BJ	Washer, sponge rubber -----	1
17	52944 T	Looper Rocker Shaft Bushing, left -----	1
18	52894 AK	Oil Tube, for looper rocker and left ball joint -----	1
18A	22560 B	Screw -----	1
19	51493 BK	Lint Filter Screen -----	1
20	52942 W	Looper Drive Lever Shaft Bushing, front -----	1
21	52944 U	Looper Rocker Shaft Bushing, right -----	1
22	52890 C	Main Shaft Bushing, left, inner right and Rocker Shaft Bushing, upper right -----	3
23	51290 T	Main Shaft Bushing, middle -----	1
24	52942 X	Looper Drive Lever Shaft Bushing, rear -----	1
25	52936	Feed Rocker Shaft Bushing, left and right -----	2
26	660-136	Oil Tube, for feed crank link -----	1
27	258 A	Nut -----	1
28	52894 AB	Oil Tube Holder -----	3
29	90	Screw -----	3
30	52794 G	Oil Tube, for feed, left and looper avoid eccentric -----	1
31	52894 AD	Oil Tube, for differential feed bar shaft -----	1
32	52894 AE	Oil Tube, for differential feed bar guide -----	1
33	22706 A	Plug Screw -----	1
34	666-99	Oil Wick, with spring, for spreader rocker shaft -----	1
35	51254 C	Needle Bar Bushing, upper -----	1
36	52890 C	Rocker Shaft Bushing, upper left -----	1
37	52894 K	Oil Tube Assembly -----	1
	294	Screw -----	1
	52994 V	Oil Siphon Clamp -----	1
	51154 D	Needle Bar Bushing, lower -----	1
41	52994 U	Oil Siphon Tube -----	1
42	666-214	Felt Lint Filter -----	1
43	52883 R	Presser Foot Lifter Lever Bushing -----	1
44	51294 Y	Oil Tube Connection -----	1
45	21212	Oil Siphon Connection Locking Ring -----	2
46	21657 X	Tension Release Lever Shaft Bushing -----	1
47	666-201	Felt Plug -----	1
48	666-209	Siphon Cup Disc, felt -----	1
49	51294 U	Oil Siphon Assembly -----	1
50	643-263 Blk.	Siphon -----	1
51	22729 B	Screw -----	1
51A	51294 K	Clamp, upper -----	1
52	22729 A	Screw -----	1
53	52891 B	Crankshaft Bushing Housing, including bushing -----	1
54	50-648 Blk.	Lucite Oil Gauge -----	1
55	22571 A	Plug Screw -----	18
56	666-114	Oil Wick, for right main shaft bearing -----	2
57	35178 D	Spring -----	4
58	666-65	Oil Wick, for looper rocker shaft -----	2
59	666-118	Oil Wick, for left main shaft bearing -----	2
60	666-179	Wedge Pin -----	2
61	666-111	Oil Wick, for feed rocker shaft -----	2
62	22539 H	Plug Screw -----	1
63	56390 E	Crankshaft Bearing Housing Gasket -----	1



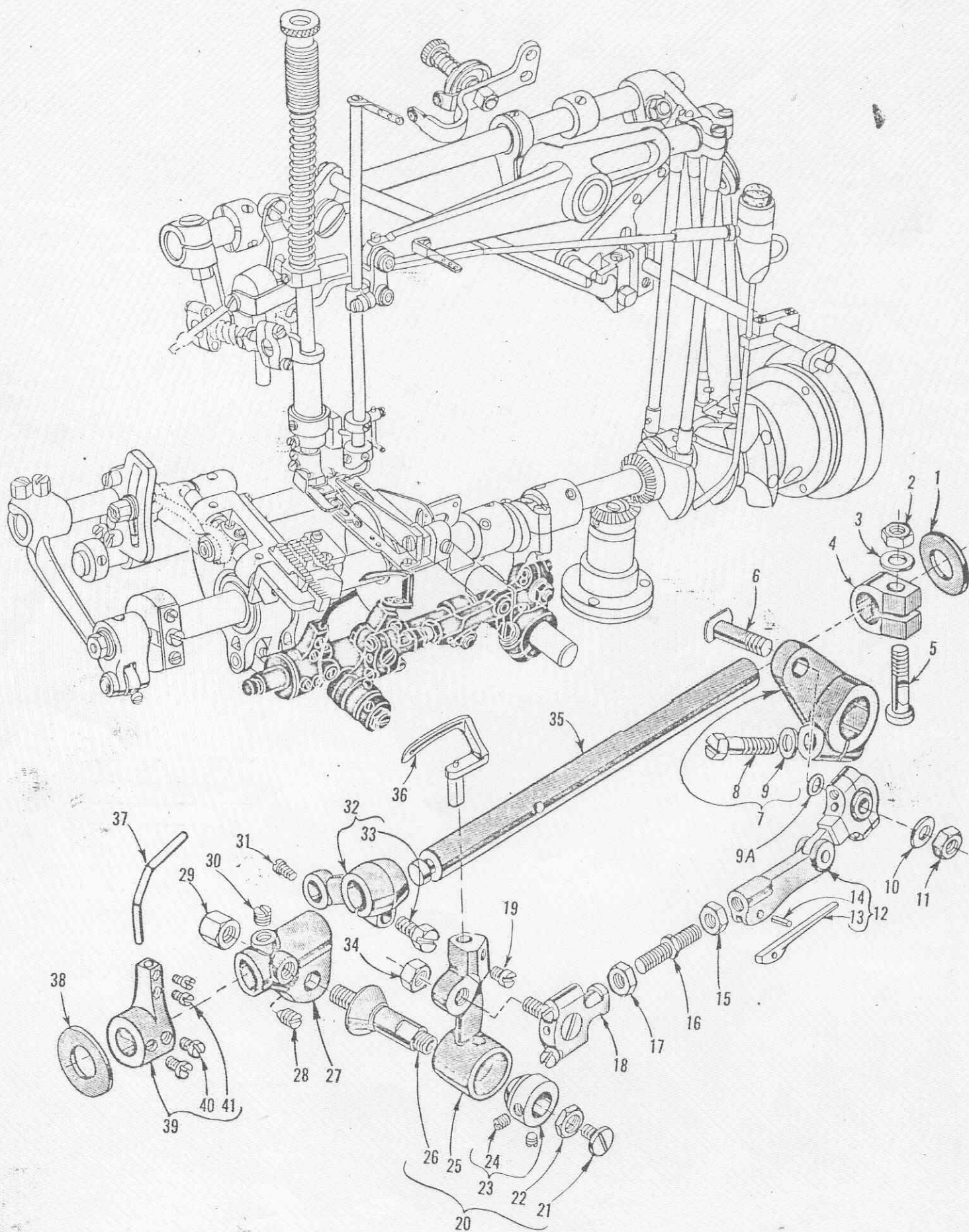
CRANKSHAFT, NEEDLE LEVER AND LOOPER DRIVING PARTS

Ref. No.	Part No.	Description	Amt. Req.
1	56958	Needle Lever Thread Eyelet, for Styles 52800 BC, BE, BM, BN, BW, BX -----	1
2	56458	Needle Lever Thread Eyelet, for Styles 52800 BA, BD, BF, BP, BR, BS, BT, BU, BV, BY -----	1
3	22768	Screw -----	1
4	52842 A	Needle Bar Finger Thread Eyelet Support -----	1
5	73 A	Screw -----	1
6	22743	Screw -----	1
7	41076 D	Thread Eyelet -----	1
8		Needle Bar Head (See Page 17) -----	1
9		Needle Bar (See Page 17) -----	1
10	56958 A	Needle Bar Thread Eyelet, for Styles 52800 BC, BE, BM, BN, BW, BX -----	1
11	56458 A	Needle Bar Thread Eyelet, for Styles 52800 BA, BD, BF, BP, BR, BS, BT, BU, BV, BY -----	1
12	27-435 Blk.	Washer -----	1
13	22768	Screw -----	1
14	22586 R	Screw -----	1
15	51250 F	Gasket -----	1
16	51250 D	Washer -----	1
17	660-212	Oil Seal Ring -----	2
18	51150	Needle Lever Shaft Stop Collar -----	1
19	29348 P	Needle Lever Assembly -----	1
20	51054	Link Pin -----	2
21	666-149	Lubricating Felt -----	2
22	22564	Screw -----	1
23	51254 J	Needle Bar Connection -----	1
24	22562 A	Screw -----	1
25	54	Needle Bar Link -----	1
26	77	Screw -----	1
27	51215 J	Needle Lever -----	1
28	51250 A	Needle Lever Bushing -----	1
29	51250 E	Needle Lever Stud -----	1
30	666-170	Oil Wick -----	1
31	29066 R	Needle Lever Connecting Rod and Upper Bearing Assembly -----	1
32	22559 G	Screw -----	2
33	51216 N	Washer -----	1
34	51216 P	Nut -----	1
35	51216 G	Needle Lever Connecting Rod -----	2
36	29126 CR	Spreader Drive Eccentric Assembly -----	1
37	52951	Spreader Driving Eccentric, .382 inch throw -----	1
38	95	Screw -----	2
39	52951 A	Connecting Rod Bearing -----	1
40	660-244	Needle Bearing -----	1
41	52951 B	Retaining Washer -----	1
42	660-246	Tru-Arc Ring -----	1
43	18	Nut -----	1
44	HA20 A	Washer -----	1
45	52952 B	Spreader Connecting Rod Ball Joint, upper -----	1
45A	22559 G	Screw -----	2
46	52916	Spreader Driving Eccentric Connecting Rod -----	2
47	660-202	Oil Seal Ring -----	1
48	52921 B	Pulley -----	1
49	22894 G	Screw -----	2
50	22569 B	Screw -----	3
51	52951 C	Spacing Washer -----	1
52	22587 H	Screw -----	2
53	52947 A	Counterweight -----	1
54	29476 HL	Crankshaft Assembly, .910 inch throw -----	1
55	51216 M	Needle Bearing Rollers -----	28
56	51493 BP	Pump Driving Gear -----	1
57	22560 B	Screw -----	2
58	52943 L	Looper Drive Lever Crank and Crankshaft Connection -----	1
59	22894 X	Screw -----	4
60	56343 D	Looper Drive Lever Crank and Main Shaft Connection -----	1
61	22894 X	Screw -----	4
62	52942 A	Looper Drive Lever Rocker Shaft -----	1
63	52951 C	Spacing Washer -----	1
64	29476 LE	Looper Driving Lever Crank Assembly -----	1
65	22559 A	Screw, lower -----	2
66	51243 C	Ball Stud Guide -----	1
67	22729	Screw -----	1
68	22587	Screw, upper -----	2



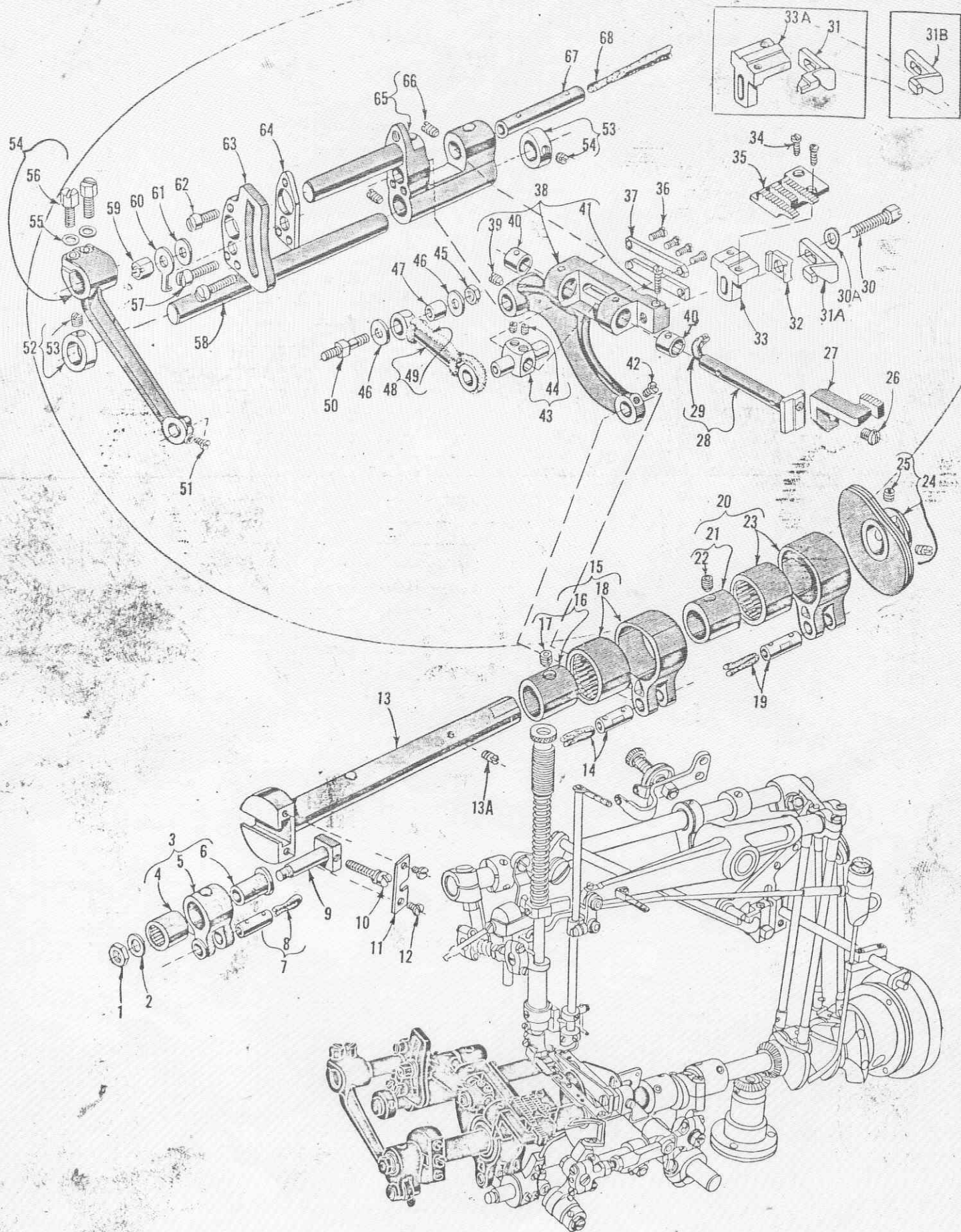
NEEDLE BARS AND SPREADER DRIVING MECHANISM

Ref. No.	Part No.	Description	Amt. Req.
1	52849	Spreader Rocker Shaft -----	1
2	55235 D	Screw -----	1
3	52849 B	Spreader Rocker Shaft Arm-----	1
4	6042 A	Washer-----	1
5	55235 E	Nut -----	1
6	52848 C	Spreader Connecting Rod Ball Joint, rear-----	1
7	269	Nut, left thread -----	1
8	51240 D	Spreader Connecting Rod -----	1
9	18	Nut, right thread -----	1
10	52848 B	Spreader Connecting Rod Ball Joint, front-----	1
11	12934 A	Nut -----	1
12	CL21	Oil Wick-----	1
13	15037 A	Nut -----	1
14	51147	Rocker Shaft Collar-----	1
15	95	Screw -----	2
16	51292 C	Tension Nut-----	1
17	51292 F-2	Tension Spring -----	1
18	109	Tension Disc-----	2
19	51292	Tension Post-----	1
20	51292 A	Tension Post Ferrule -----	1
21	51292 D	Tension Thread Eyelet -----	1
22	668-28	Eyelet Locking Ring -----	2
23	668-25	Eyelet-----	2
24	52855 A	Spreader Thread Pull-off Eyelet -----	1
25	668-25	Eyelet-----	1
26	668-28	Eyelet Locking Ring -----	1
27	43266	Nut -----	1
28	22872	Screw -----	2
29	52849 C	Spreader Rocker Shaft Oil Seal Collar -----	1
30	95	Screw -----	2
31	52855 G	Spreader Thread Pull-off Arm -----	1
31A	95	Screw -----	1
32	660-202	Oil Ring -----	1
33	52952 C	Spreader Thread Rock Shaft Lever -----	1
34	55235 D	Screw -----	1
35	6042 A	Washer-----	1
36	55235 E	Nut -----	1
37	52817 E-8-	Needle Bar, for No. 8 gauge, 2 needle, on Styles 52800 BA, BP, BR, BS, BT, BU, BV, BY -----	1
	52817 E-10	Needle Bar, for No. 10 gauge, 2 needle, Style 52800 BT -----	1
	52717 E-12	Needle Bar, for No. 12 gauge, 2 needle, Style 52800 BD, BF, BT, BU, BV -----	1
	52817-14	Needle Bar, for No. 14 gauge, 3 needle, Style 52800 BW -----	1
38	52818-8	Needle Bar Head, for No. 8 gauge, Styles 52800 BA, BP, BR, BS, BT, BU, BV, BY-----	1
	52818-8	Needle Bar Head, for No. 10 gauge, Style 52800 BT -----	1
	52818-8	Needle Bar Head, for No. 12 gauge, Styles 52800 BD, BF, BT, BU, BV -----	1
	52818-8	Needle Bar Head, for No. 14 gauge, Style 52800 BW -----	1
39	89	Screw, spot -----	1
40	88 B	Screw, needle-----	2
41	28 B	Screw, thread guide wire-----	1
42	52842 G	Thread Guide Wire -----	1
43	29264 S-16	Needle Bar Assembly, for No. 16 gauge, 3 needle, Styles 52800 BC, BE, BM, BN, BW, BX-----	1
44	52817-16	Needle Bar, for No. 16 gauge, 3 needle, Styles 52800 BC, BE, BM, BN, BW, BX -----	1
45	28 C	Screw, middle needle -----	1
46	52818-8	Needle Bar Head -----	1
47	89	Screw, spot-----	1
48	88 B	Screw, needle-----	2
49	52842 G	Thread Guide Wire-----	1
50	28 B	Screw, thread guide wire-----	1



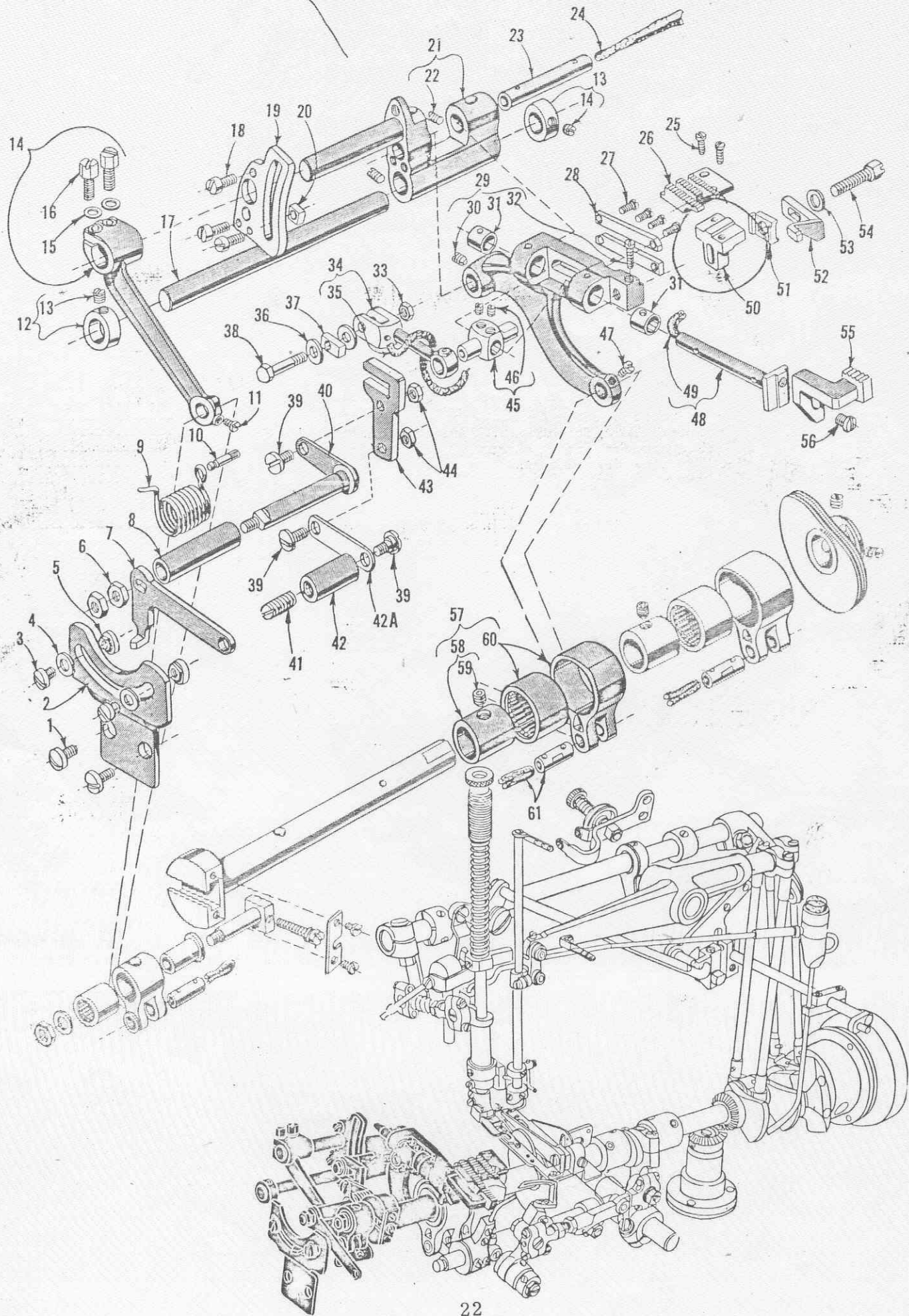
LOOPER ROCKER AND CONNECTING ROD PARTS

Ref. No.	Part No.	Description	Amt. Req.
1	51244 L	Thrust Washer-----	1
2	18	Nut-----	1
3	51216 N	Washer-----	1
4	51244 N	Looper Rocker Shaft Collar-----	1
5	55244 G	Looper Rocker Shaft Collar Stud-----	1
6	52942 R	Looper Drive Lever Stud-----	1
7	52942 P	Looper Drive Lever-----	1
8	22882 A	Screw-----	1
9	51242 M	Washer-----	1
9A	41355 U-4	Shim, .004 inch thick----- (as required)	
	41355 U-5	Shim, .005 inch thick----- (as required)	
	41355 U-6	Shim, .006 inch thick----- (as required)	
	41355 U-7	Shim, .007 inch thick----- (as required)	
	41355 U-8	Shim, .008 inch thick----- (as required)	
	41355 U-9	Shim, .009 inch thick----- (as required)	
10	20	Washer-----	1
11	18	Nut-----	1
12	52941 F	Looper Connecting Rod Section and Ball Joint Assembly, right-----	1
13	56341 G	Spring-----	1
14	50-458 Blk.	Spring Pin-----	1
15	18	Nut, right thread-----	1
16	51240 E	Looper Connecting Rod-----	1
17	269	Nut, left thread-----	1
18	52841 A	Looper Connecting Rod Ball Joint, left-----	1
19	73	Looper Set Screw-----	1
20	29192 T	Looper Rocker Assembly-----	1
21	22829	Lock Nut Screw-----	1
22	258 A	Lock Nut-----	1
23	15465 F	Looper Rocker Cone-----	1
24	88	Set Screw-----	2
25	52813	Looper Rocker-----	1
26	51745	Looper Rocker Cone Stud-----	1
27	52444 B	Looper Rocker Frame-----	1
28	96	Spot Screw-----	1
29	51246	Looper Rocker Stud Nut-----	1
30	98	Set Screw-----	1
31	22768	Screw-----	1
32	51244 B	Thrust Rocker Shaft Arm-----	1
33	22519 H	Screw-----	1
34	18	Nut-----	1
35	51144	Looper Rocker Shaft-----	1
36	52708 B	Looper, for all Styles except 52800 BF-----	1
	K70991	Looper, for Style 52800 BF-----	1
37	52825 C	Looper Needle Guard-----	1
38	51244 L	Thrust Washer-----	1
39	52825 D	Looper Needle Guard Holder-----	1
40	33174 B	Screw-----	2
41	22563	Screw-----	2



MAIN SHAFT, TAKE-UP AND DIFFERENTIAL FEED MECHANISM

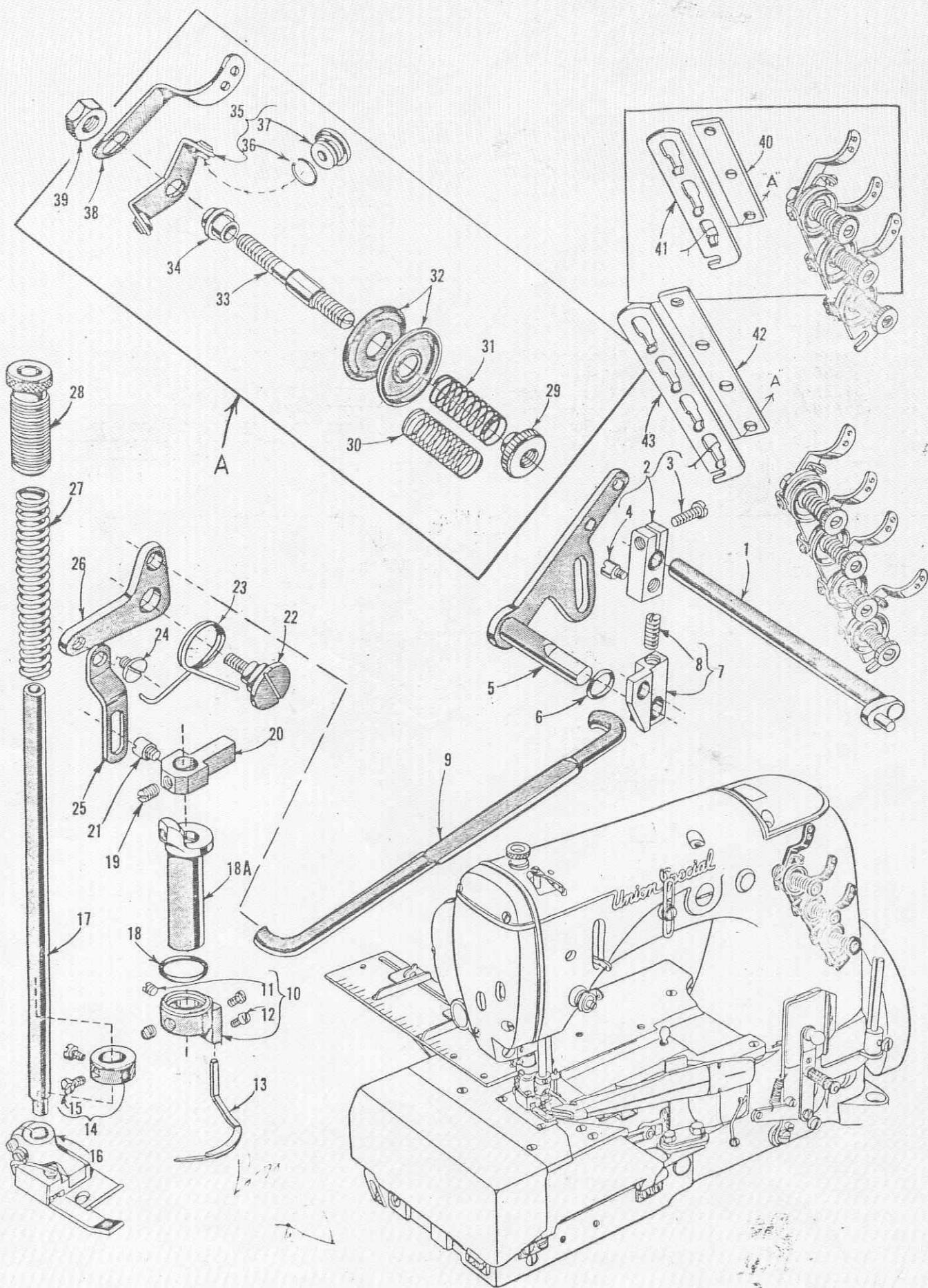
Ref. No.	Part No.	Description	Amt. Req.
1	269	Nut, left thread -----	1
2	20	Washer -----	1
3	51236 E	Feed Crank Link Assembly -----	1
4	660-169	Needle Bearing -----	1
5	51236 D	Feed Crank Link -----	1
6	51236 F	Feed Crank Link Ferrule -----	1
7	51054	Feed Crank Link Pin -----	1
8	666-149	Oil Wick -----	1
9	51236 G	Feed Crank Stud -----	1
10	82	Stitch Regulating Screw -----	1
11	51236 B	Feed Crank Stud Cap -----	1
12	22768	Screw -----	2
13	52822 A	Main Shaft -----	1
13A	22801	Screw, for take-up -----	1
14	51236 A	Link Pin -----	1
15	29476 DX	Feed Lift Eccentric Assembly -----	1
16	51306	Feed Lift Eccentric, .072 inch throw -----	1
17	22894 D	Screw -----	1
18	51145 A	Eccentric Bearing -----	1
19	51236 A	Link Pin -----	1
20	29476 DX	Looper Avoid Eccentric Assembly -----	1
21	51306	Looper Avoid Eccentric, .072 inch throw -----	1
22	22894 D	Screw -----	1
23	51145 A	Eccentric Bearing -----	1
24	52923 D	Take-up -----	1
25	22580 D	Screw -----	2
26	90	Screw -----	1
27		Differential Feed Dog (See Pages 27, 29) -----	1
28	52834 H	Differential Feed Bar -----	1
29	CL21	Oil Wick -----	1
30	22519 J	Screw -----	1
30A	51235 G	Washer -----	1
31	52825 A	Rear Needle Guard, for 2 needle 12 gauge Styles 52800 BD, BF -----	1
	52825 E	Rear Needle Guard, for 3 needle 16 gauge Styles 52800 BC, BE -----	1
31A	52825 B	Rear Needle Guard, for 2 needle 8 gauge Style 52800 BP, 2 needle 10 or 12 gauge Styles 52800 BT, BU, BV and 3 needle 14 or 16 gauge Styles 52800 BM, BN, BW, BX -----	1
31B	52825 F	Rear Needle Guard, for 2 needle 8 gauge Styles 52800 BA, BR, BS, BT, BU, BV, BY -----	1
32	52925 D	Needle Guard Holder -----	1
33	52853	Feed Dog Holder, for all Styles except 52800 BC, BW -----	1
33A	52853 A	Feed Dog Holder, for Styles 52800 BC, BW -----	1
34	22593	Screw -----	2
35		Main Feed Dog (See Pages 27, 29) -----	1
36	22593	Screw -----	4
37	39237 D	Differential Feed Bar Guide Plate -----	2
38	52834	Main Feed Bar -----	1
39	22560 B	Screw -----	1
40	39237 G	Bushing -----	2
41	22747	Feed Dog Height Adjusting Screw -----	1
42	77	Screw -----	1
43	39237	Differential Feed Bar Guide -----	1
44	22565 C	Screw -----	2
45	907	Nut -----	1
46	51225 W	Differential Feed Bar Regulating Stud Washer -----	2
47	39236 V	Differential Feed Drive Link Bushing -----	1
48	52835 T	Differential Feed Bar Driving Link -----	1
49	CL21	Oil Wick -----	1
50	39236 B	Differential Feed Regulating Stud -----	1
51	77	Screw -----	1
52	482	Collar -----	2
53	98	Screw -----	2
54	52836 C	Feed Rocker Arm -----	1
55	51235 G	Washer -----	2
56	22519 C	Screw -----	2
57	75	Screw -----	2
58	8	Feed Rocker Shaft -----	1
59	52834 N	Differential Feed Regulating Stud Nut -----	1
60	39236 C	Regulating Stud Stop -----	1
61	51225 W	Washer -----	1
62	22516	Screw -----	1
63	52836 G	Feed Rocker Segment Plate -----	1
64	52836 N	Feed Rocker Segment Slot Plate Shim -----	1
65	52836	Feed Rocker -----	1
66	89	Screw -----	2
67	51134 C	Feed Bar Shaft -----	1
68		Wool Yarn -----	1



FOR STYLE 52800 BR ONLY

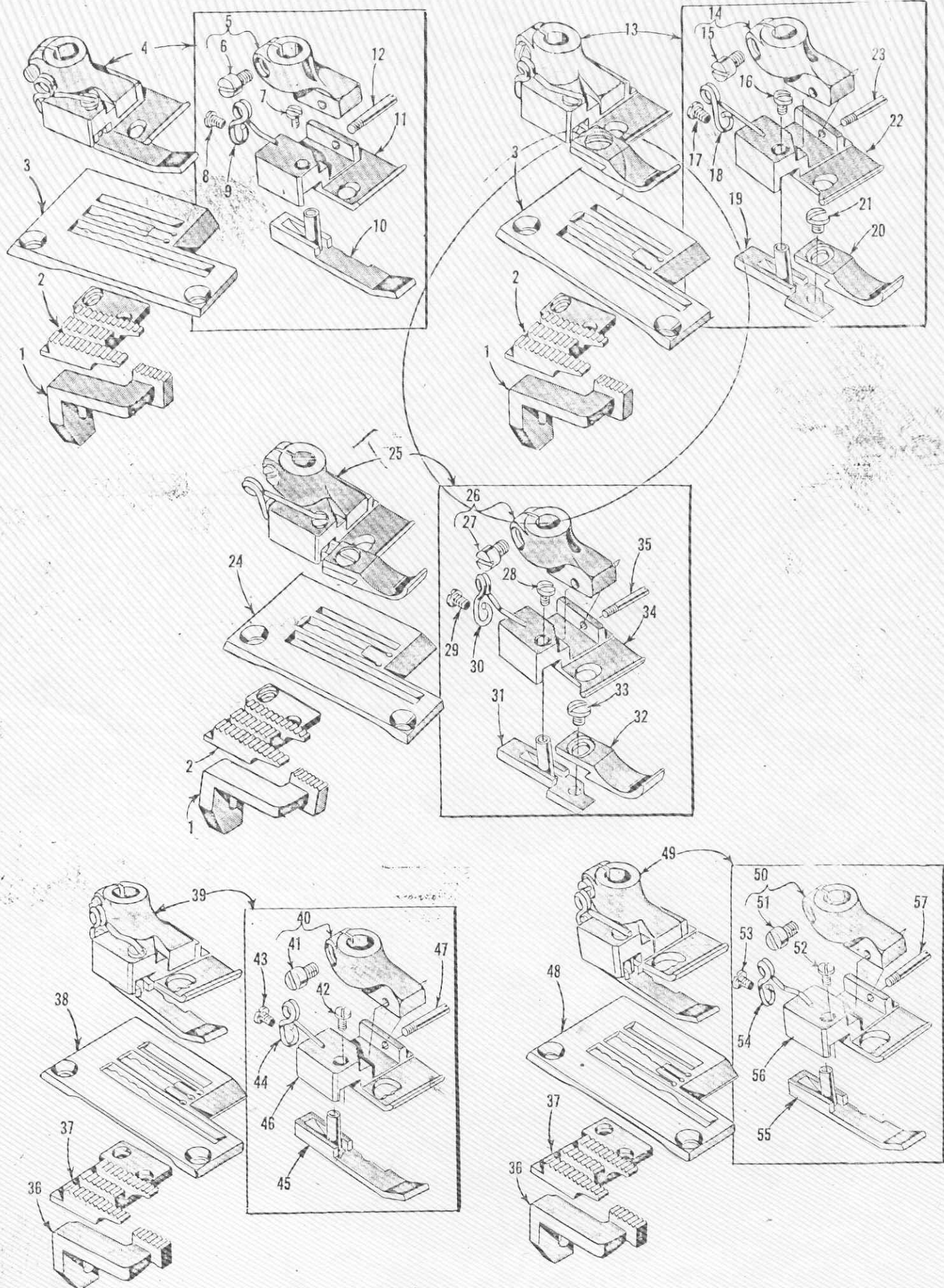
INTERMITTENT DIFFERENTIAL FEED MECHANISM

Ref. No.	Part No.	Description	Amt. Req.
1	22848	Screw -----	2
2	52835 N	Control Lever Stop Plate -----	1
3	25 CC	Screw -----	2
4	8372 A	Stop Washers -----	2
5	43139 A	Index Stop -----	2
6	9937	Nut -----	2
7	52835	Differential Feed Control Lever -----	1
8	51435 B	Control Lever Bushing -----	1
9	52835 K	Control Lever Spring -----	1
10	61267 G	Spring Pin -----	1
11	77	Screw -----	1
12	482	Collar -----	2
13	98	Screw -----	2
14	52836 C	Feed Rocker Arm -----	1
15	51235 G	Washer -----	2
16	22519 C	Screw -----	2
17	8	Feed Rocker Shaft -----	1
18	22516	Screw -----	3
19	52836 H	Feed Rocker Segment Plate -----	1
20	57836 F-40	Sliding Block, marked "N", .2540 inch wide -----	1
-	57836 F-45	Sliding Block, marked "P", .2545 inch wide -----	1
-	57836 F-50	Sliding Block, marked "R", .2550 inch wide -----	1
21	52836	Feed Rocker -----	1
22	89	Screw -----	2
23	51134 C	Feed Bar Shaft -----	1
24		Wool Yarn -----	1
25	22593	Screw -----	2
26		Main Feed Dog (See Pages 27, 29) -----	1
27	22593	Screw -----	4
28	39237 D	Differential Feed Bar Guide Plate -----	2
29	52834	Main Feed Bar -----	1
30	22560 B	Screw -----	1
31	39237 G	Bushing -----	2
32	22747	Feed Dog Height Adjusting Screw -----	1
33	907	Nut -----	1
34	52835 V	Differential Feed Bar Driving Link -----	1
35	CL21	Oil Wick -----	1
36	51225 W	Washer -----	2
37	52835 S	Differential Feed Fork Block -----	1
38	22868 A	Screw -----	1
39	22758 B	Screw -----	3
40	51435	Feed Control Lever, rear -----	1
41	719	Screw -----	1
42	52835 U	Pivot Stud Insert -----	1
42A	52835 G	Control Lever Link -----	1
43	52835 Q	Differential Feed Fork -----	1
44	12934 A	Nut -----	2
45	39237	Differential Feed Bar Guide -----	1
46	22565 C	Screw -----	2
47	77	Screw -----	1
48	52834 H	Differential Feed Bar -----	1
49	CL21	Oil Wick -----	1
50	52853	Feed Dog Holder -----	1
51	52925 D	Needle Guard Holder -----	1
52	52825 F	Rear Needle Guard, for 2 needle 8 gauge Styles 52800 BA, BR, BS, BT, BU, BV, BY -----	1
53	51235 G	Washer -----	1
54	22519 J	Screw -----	1
55		Differential Feed Dog (See Pages 27, 29) -----	1
56	90	Screw -----	1
57	29476 DV	Feed Lift Eccentric Assembly -----	1
58	51406	Feed Lift Eccentric, .062 inch throw -----	1
59	22894 D	Screw -----	1
60	51145 A	Eccentric Bearing -----	1
61	51236 A	Link Pin -----	1



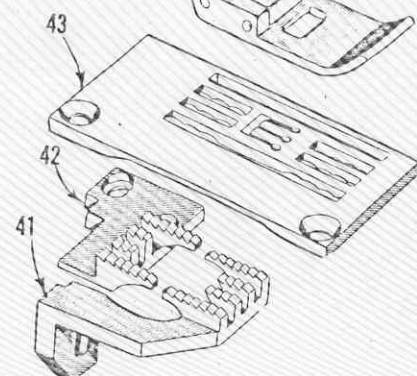
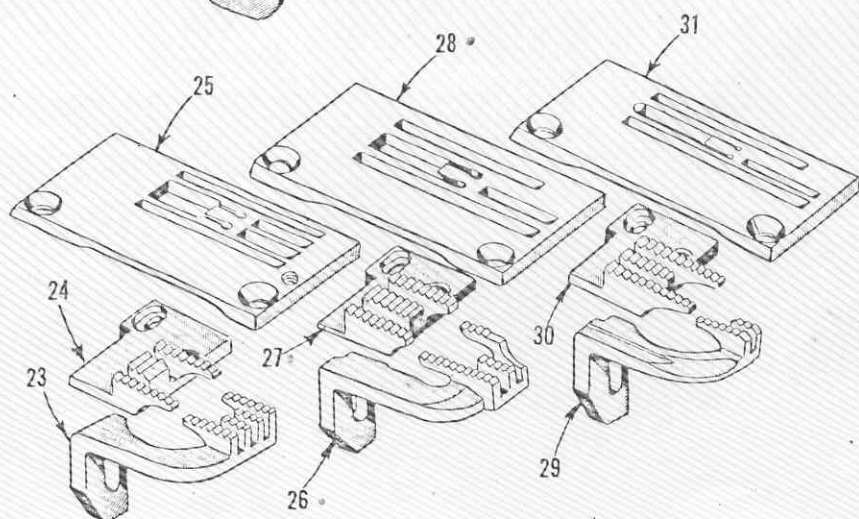
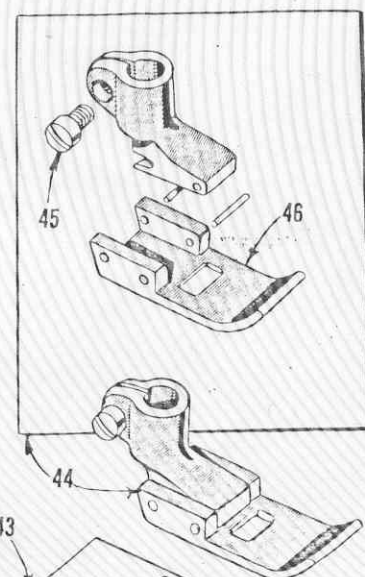
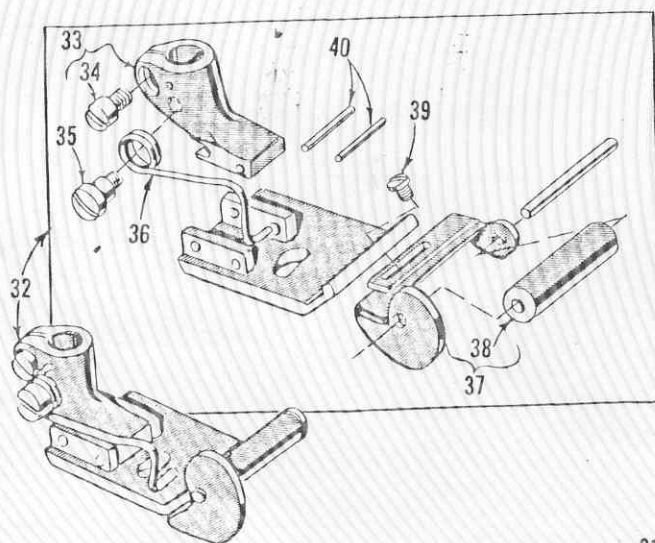
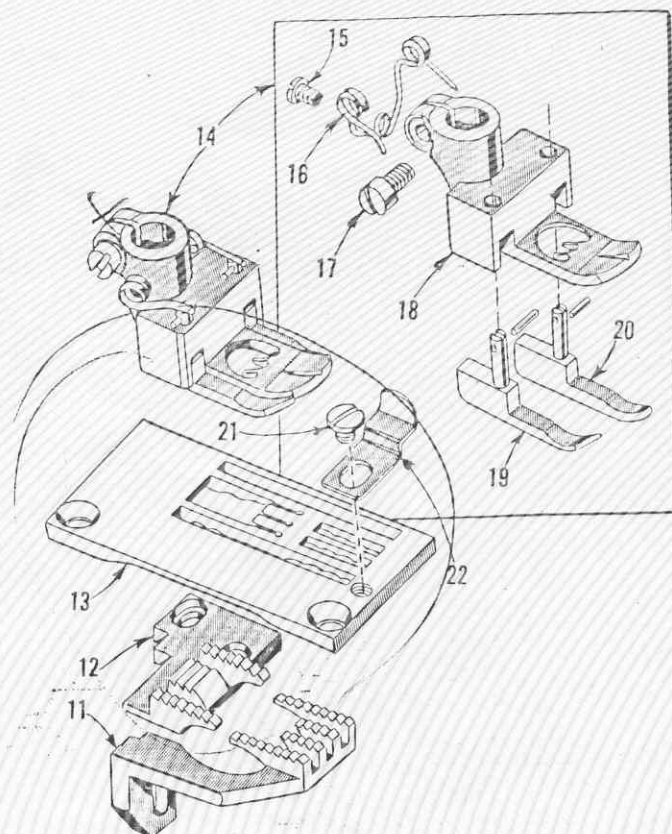
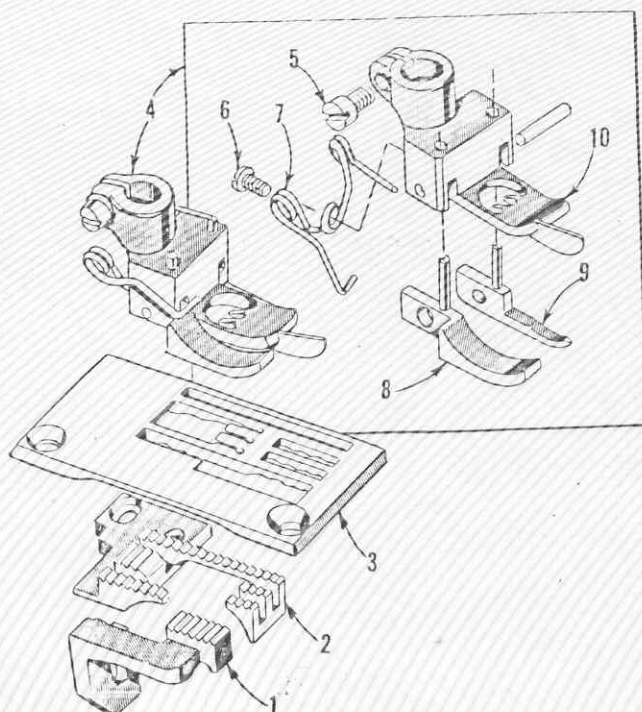
THREAD TENSION, LIFTER LEVER PARTS AND SPREADER HOLDING PARTS

Ref. No.	Part No.	Description	Amt. Req.
1	21657 W	Tension Release Lever Shaft -----	1
2	21657 Y	Tension Release Lever Connection -----	1
3	22596	Screw -----	1
4	402	Screw -----	1
5	51283 H	Presser Foot Lifter Lever -----	1
6	660-207	Oil Ring, for presser foot lifter lever -----	1
7	53783 N	Presser Foot Lifter Lever, internal -----	1
8	22537	Screw -----	1
9	53783 M	Presser Foot Lifter Lever Connecting Rod -----	1
10	52846 A	Spreader Holder -----	1
11	88	Screw -----	2
12	77 A	Screw -----	2
13	52945 M	Spreader -----	1
14	52888 B	Presser Bar Stop Collar -----	1
15	22562	Screw -----	2
16		Presser Foot (See Pages 27, 29) -----	1
17	53688	Presser Bar -----	1
18	660-202	Oil Ring -----	1
18A	52847	Spreader Holder Carrier and Lower Presser Bar Bushing -----	1
19	531	Screw -----	1
20	51257 M	Presser Bar Connection and Guide -----	1
21	402	Screw -----	1
22	22557 B	Screw -----	1
23	52883 S	Presser Foot Lifter Lever Bell Crank Spring -----	1
24	22758 C	Screw -----	1
25	53783 A	Lifter Lever Link -----	1
26	53783 L	Presser Foot Lifter Lever Bell Crank -----	1
27	51256 C	Presser Bar Spring -----	1
28	52889 A	Presser Spring Regulator -----	1
29	51292 C	Tension Nut, for Styles 52800 BA, BD, BF, BP, BR, BS, BT, BU, BV, BY -----	3
	51292 C	Tension Nut, for Styles 52800 BC, BE, BM, BN, BW, BX -----	4
30	51292 F-1	Tension Spring, looped -----	1
31	51292 F-5	Tension Spring, needle, for Styles 52800 BA, BP, BR, BT -----	2
	51292 F-5	Tension Spring, needle, for Styles 52800 BC, BE, BM, BN, BW, BX --	3
	51292 F-8	Tension Spring, needle, for Styles 52800 BD, BF, BS, BU, BV, BY --	2
32	109	Tension Disc, for Styles 52800 BA, BD, BF, BP, BR, BS, BT, BU, BV, BY -----	6
	109	Tension Disc, for Styles 52800 BC, BE, BM, BN, BW, BX -----	8
33	51292 G	Tension Post, for Styles 52800 BA, BD, BF, BP, BR, BS, BT, BU, BV, BY -----	3
	51292 G	Tension Post, for Styles 52800 BC, BE, BM, BN, BW, BX -----	4
34	51292 A	Tension Post Ferrule, for Styles 52800 BA, BD, BF, BP, BR, BS, BT, BU, BV, BY -----	3
	51292 A	Tension Post Ferrule, for Styles 52800 BC, BE, BM, BN, BW, BX --	4
35	51292 D	Tension Thread Eyelet, for Styles 52800 BA, BD, BF, BP, BR, BS, BT, BU, BV, BY -----	3
	51292 D	Tension Thread Eyelet, for Styles 52800 BC, BE, BM, BN, BW, BX -----	4
36	668-28	Locking Ring -----	6-8
37	668-25	Eyelet Insert -----	6-8
38	51491 C	Thread Lead-in Guide, for Styles 52800 BA, BD, BF, BP, BR, BS, BT, BU, BV, BY -----	3
	51491 C	Thread Lead-in Guide, for Styles 52800 BC, BE, BM, BN, BW, BX --	4
39	43266	Nut, for Styles 52800 BA, BD, BF, BP, BR, BS, BT, BU, BV, BY -----	1
	43266	Nut, for Styles 52800 BC, BE, BM, BN, BW, BX -----	2
40	52892	Tension Post Support, for Styles 52800 BA, BD, BF, BP, BR, BS, BT, BU, BV, BY -----	1
41	21657-3	Tension Disc Separator, for Styles 52800 BA, BD, BF, BP, BR, BS, BT, BU, BV, BY -----	1
42	56382 X	Tension Post Support, for Styles 52800 BC, BE, BM, BN, BW, BX --	1
43	21657-4	Tension Disc Separator, for Styles 52800 BC, BE, BM, BN, BW, BX -----	1



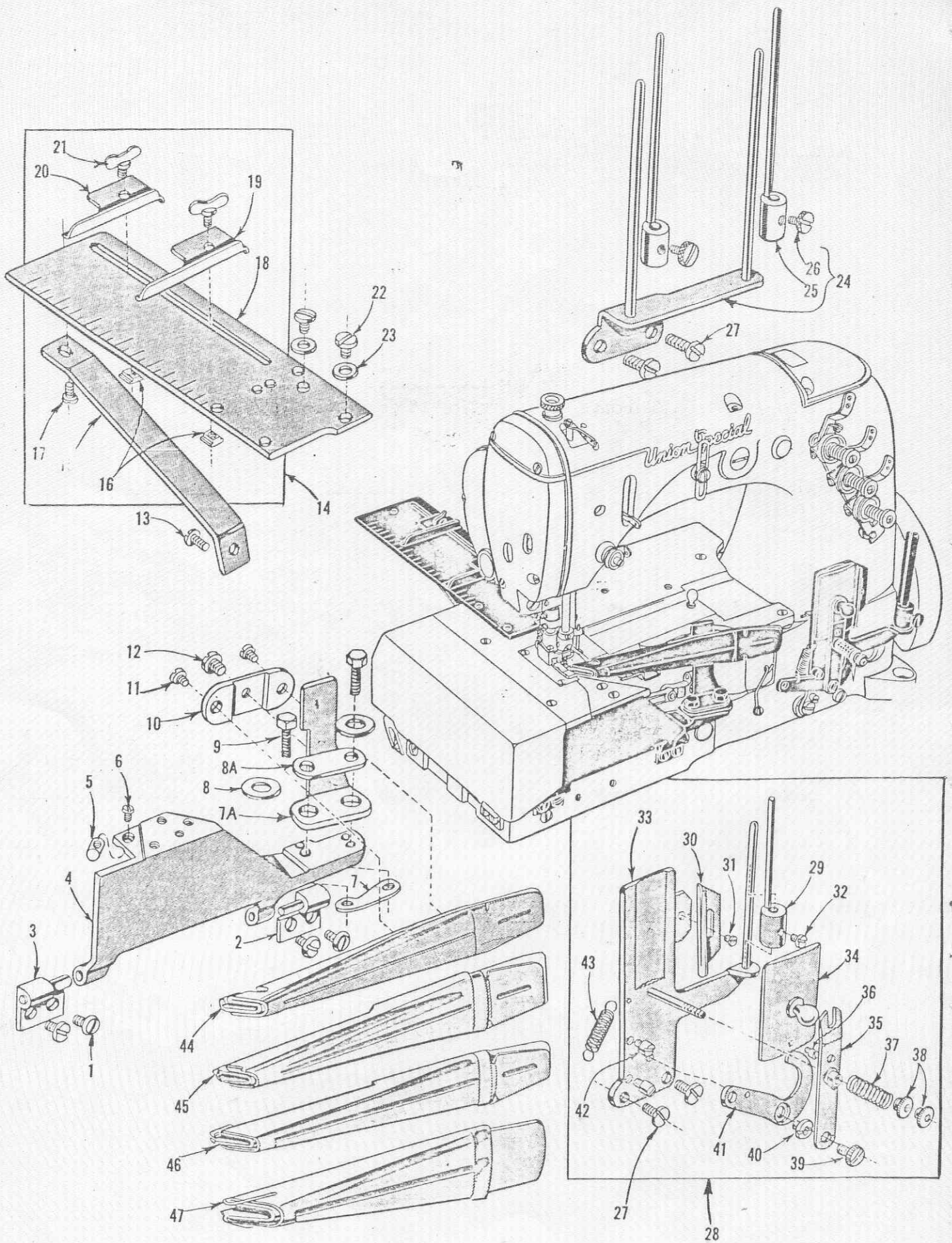
FEED DOGS, THROAT PLATES, PRESSER FEET

Ref. No.	Part No.	Description	Amt. Req.
1	5026 A	Differential Feed, for Styles 52800 BA, BP, BR, BS, BU, BV, BY -----	1
2	52805 F-8	Main Feed Dog, for Styles 52800 BA, BD, BP, BR, BS, BU, BV, BY -----	1
3	52824 F-8	Throat Plate, for No. 8 gauge, Styles 52800 BA, BP, BR, BS, BU, BV, BY -----	1
4	13120 F-8	Presser Foot, for No. 8 gauge, Styles 52800 BA, BD, BP, BR, BS, BY -----	1
5	13130 B	Presser Foot Shank -----	1
6	91	Screw -----	1
7	73 A	Screw -----	1
8	605	Screw -----	1
9	11534	Spring -----	1
10	13130 A	Yielding Section -----	1
11	13130 F-8	Presser Foot Bottom -----	1
12	22799 B	Hinge Screw -----	1
13	52820 H-8	Presser Foot, for No. 8 gauge, Styles 52800 BU, BV -----	1
14	13130 B	Presser Foot Shank -----	1
15	91	Screw -----	1
16	73 A	Screw -----	1
17	605	Screw -----	1
18	11534	Spring -----	1
19	52830 C	Yielding Section -----	1
20	52830 D	Adjustable Guide -----	1
21	22561	Screw -----	1
22	52830 H-8	Presser Foot Bottom -----	1
23	22799 B	Hinge Screw -----	1
24	52824 F-12	Throat Plate, for No. 12 gauge, Styles 52800 BU, BV -----	1
	52828 F-12	Throat Plate, for No. 12 gauge 16 to 20 S. P. I., Style 5280800 BD -----	1
25	52820 H-12	Presser Foot, for No. 12 gauge, Styles 52800 BU, BV -----	1
	52820 M-12	Presser Foot, for No. 12 gauge, Style 52800 BF -----	1
26	13130 B	Presser Foot Shank -----	1
27	91	Screw -----	1
28	73 A	Screw -----	1
29	605	Screw -----	1
30	11534	Spring -----	1
31	52830 C	Yielding Section, for No. 52820 H-12 -----	1
	52830 N	Yielding Section, for No. 52820 M-12 -----	1
32	52830 D	Adjustable Guide, for No. 52820 H-12 -----	1
33	22561	Screw, for No. 52820 H-12 -----	1
34	52830 H-12	Presser Foot Bottom, for No. 52820 H-12 -----	1
	52830 M-12	Presser Foot Bottom, for No. 52820 M-12 -----	1
35	22799 B	Hinge Screw -----	1
36	52826 K	Differential Feed Dog, for Style 52800 BW -----	1
37	52805 K	Main Feed Dog, for Styles 52800 BC, BW -----	1
38	52824 K-14	Throat Plate, for No. 14 gauge, 9 to 12 S. P. I., Style 5280400 BW -----	1
	52828 K-14	Throat Plate, for No. 14 gauge, 13 to 16 S. P. I., Style 5280800 BW -----	1
39	52820 K-14	Presser Foot, for No. 14 gauge, Style 52800 BW -----	1
40	13130 B	Presser Foot Shank -----	1
41	91	Screw -----	1
42	73 A	Screw -----	1
43	605	Screw -----	1
44	11534	Spring -----	1
45	13130 A	Yielding Section -----	1
46	52830 K-14	Presser Foot Bottom -----	1
47	22799 B	Hinge Screw -----	1
48	52824 K-16	Throat Plate, for No. 16 gauge, 9 to 12 S. P. I., Style 5280400 BW -----	1
	52828 K-16	Throat Plate, for No. 16 gauge, 13 to 16 S. P. I., Style 5280800 BW -----	1
	52828 K-16	Throat Plate, for No. 16 gauge, 16 to 20 S. P. I., Style 5280800 BC -----	1
49	52820 K-16	Presser Foot, for No. 16 gauge, Style 52800 BW -----	1
50	13130 B	Presser Foot Shank -----	1
51	91	Screw -----	1
52	73 A	Screw -----	1
53	605	Screw -----	1
54	11534	Spring -----	1
55	13130 A	Yielding Section -----	1
56	52830 K-16	Presser Foot Bottom -----	1
57	22799 B	Hinge Screw -----	1



FEED DOGS, THROAT PLATES, PRESSER FEET

Ref. No.	Part No.	Description	Amt. Req.
1	5126 B	Differential Feed Dog, for Style 52800 BM-----	1
2	52805 B	Main Feed Dog, for Style 52800 BM-----	1
3	52824 B-16	Throat Plate, for No. 16 gauge, Style 52800 BM-----	1
4	5127 C	Presser Foot, for Styles 52800 BE, BM-----	1
5	91	Screw -----	1
6	605	Screw -----	1
7	5140	Spring -----	1
8	5141	Yielding Section, left-----	1
9	5041	Yielding Section, right -----	1
10	5141 A	Presser Foot Bottom-----	1
11	3026 A	Differential Feed Dog, for Styles 52800 BE, BN-----	1
12	52805 D-16	Main Feed Dog, for Styles 52800 BE, BN-----	1
13	52824 D-16	Throat Plate, for No. 16 gauge, 12 to 15 S.P.I., Style 52800 BN -----	1
	52828 D-16	Throat Plate, for No. 16 gauge, 16 to 18 S.P.I., Style 52800 BN -----	1
	52828 D-16	Throat Plate, for No. 16 gauge, 16 to 20 S.P.I., Style 52800 BE -----	1
14	5127 H	Presser Foot, for Style 52800 BN -----	1
15	605	Screw -----	1
16	11940	Spring -----	1
17	91	Screw -----	1
18	5141 B	Presser Foot Bottom-----	1
19	5141 L	Yielding Section, left-----	1
20	5141 R	Yielding Section, right -----	1
21	187 A	Screw, for Style 52800 BN -----	1
22	23195	Guide, for Style 52800 BN -----	1
23	5126	Differential Feed Dog, for No. 12 gauge, Styles 52800 BF, BT-----	1
24	5105 B	Main Feed Dog, for No. 12 gauge, Style 52800 BT-----	1
	52805 M-12	Main Feed Dog, for No. 12 gauge, Style 52800 BF-----	1
25	5024 B-12	Throat Plate, for No. 12 gauge, Style 52800 BT-----	1
	52824 M-12	Throat Plate, for No. 12 gauge, Styles 52800 BF -----	1
26	52826	Differential Feed Dog, for No. 10 gauge, Style 52800 BT -----	1
27	13105 B	Main Feed Dog, for No. 10 gauge, Style 52800 BT-----	1
28	13124 B-10	Throat Plate, for No. 10 gauge, Style 52800 BT-----	1
29	52826 G	Differential Feed Dog, for No. 8 gauge, Style 52800 BT -----	1
30	5005 R	Main Feed Dog, for No. 8 gauge, Style 52800 BT-----	1
31	5024 M-8	Throat Plate for No. 8 gauge, Style 52800 BT-----	1
32	52820 T-12	Presser Foot, for Style 52800 BT -----	1
33	52730	Presser Foot Shank -----	1
34	91	Screw -----	1
35	57 WD	Screw -----	1
36	52830 G.	Spring -----	1
37	52730 A	Roller Guide, adjustable -----	1
38	52730 C	Roller -----	1
39	604	Screw -----	1
40	52730 X-578	Hinge Pin -----	2
41	52826 H	Differential Feed Dog, for Style 52800 BX -----	1
42	52805 X-16	Main Feed Dog, for Style 52800 BX -----	1
43	52824 X-16	Throat Plate, for No. 16 gauge, Style 52800 BX-----	1
44	52820 X-16	Presser Foot, for Style 52800 BX -----	1
45	91	Screw -----	1
46	52830 X-16	Presser Foot Bottom-----	1



ATTACHMENTS

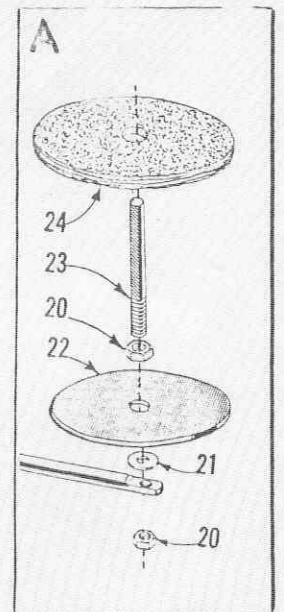
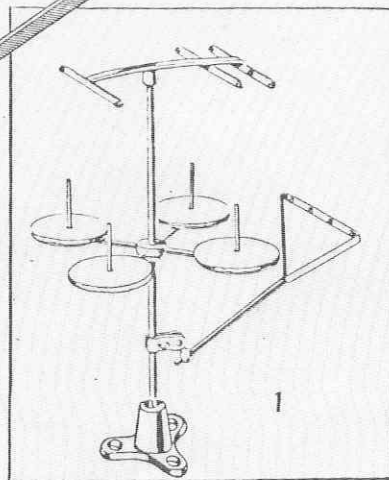
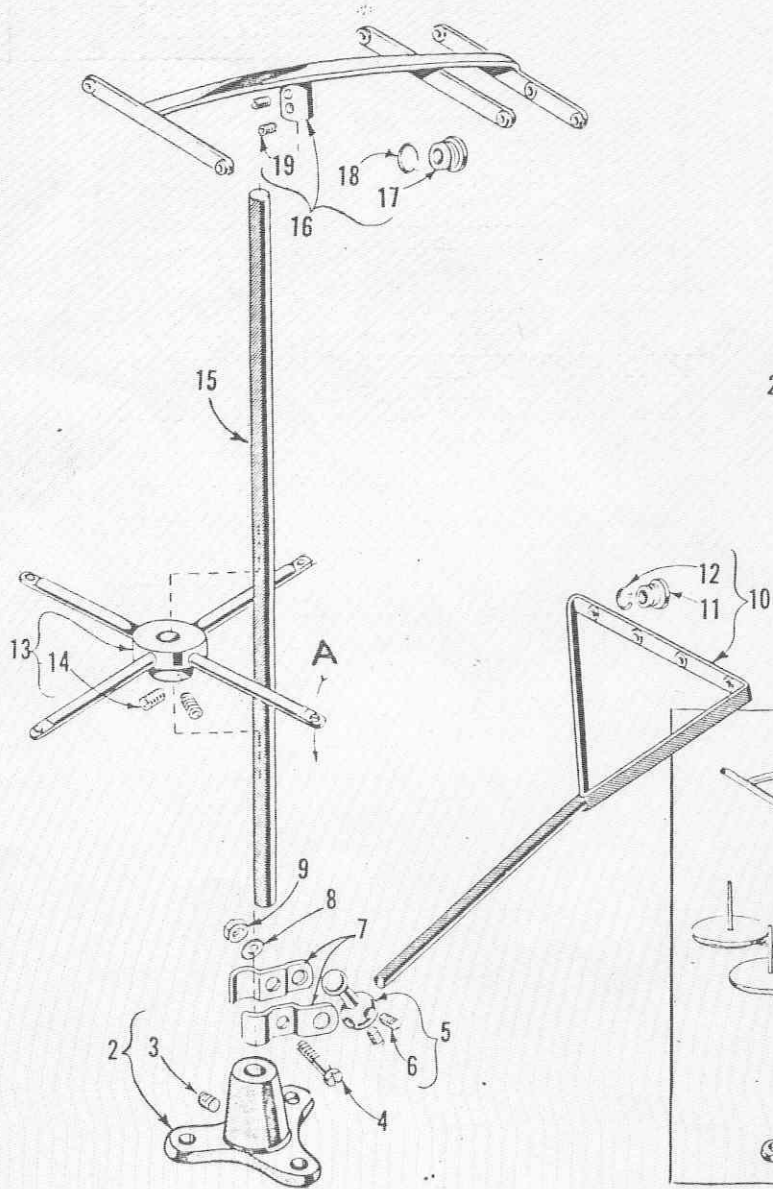
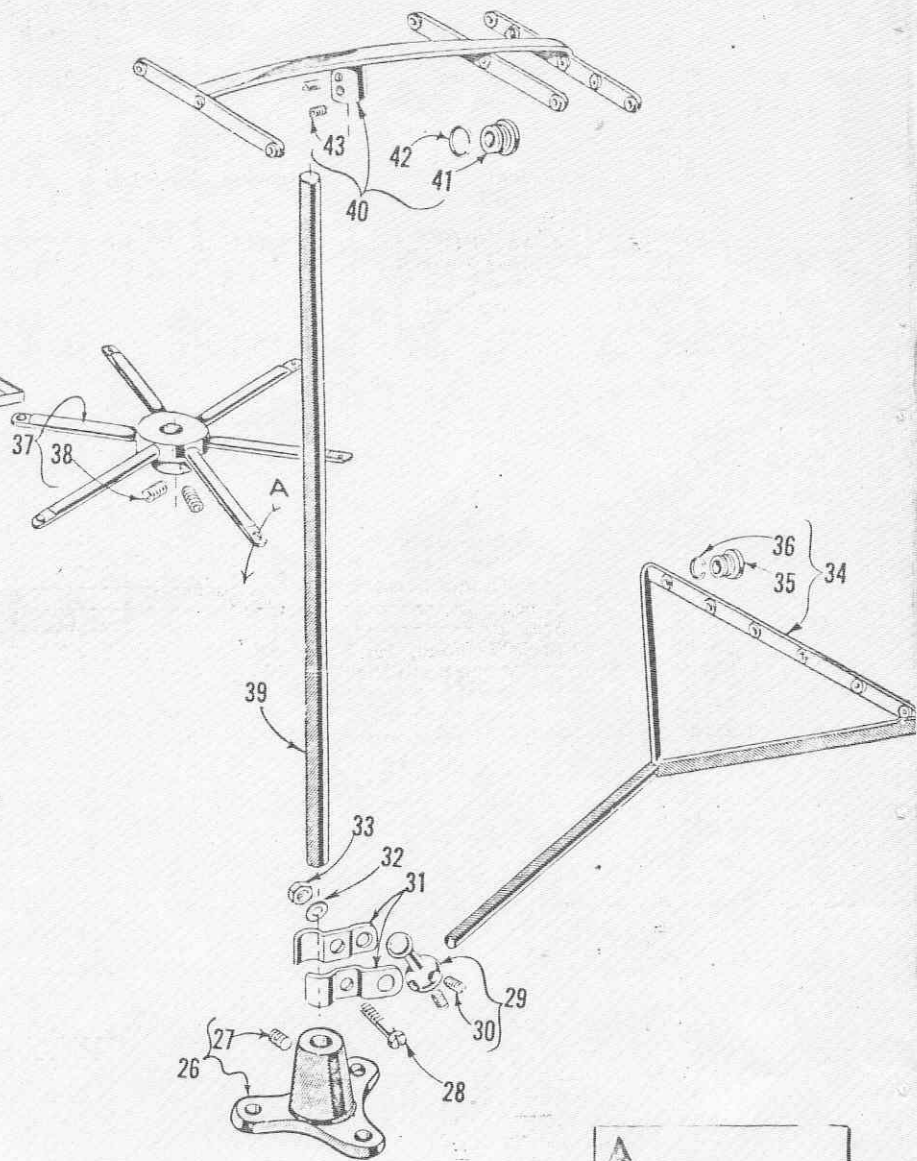
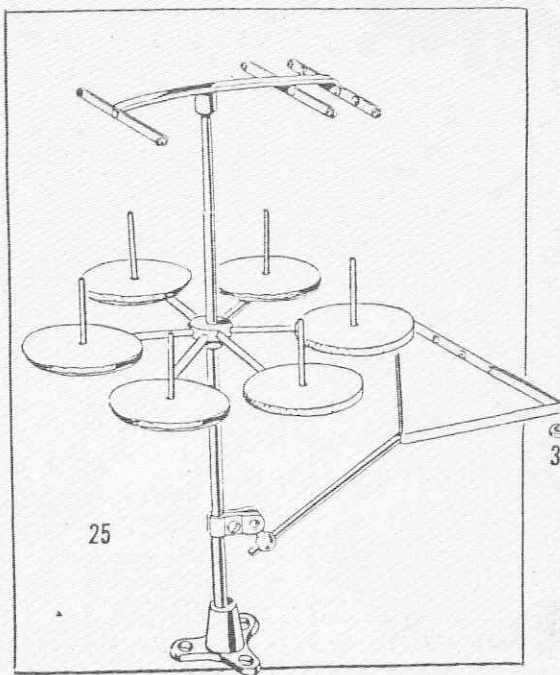
Ref. No.	Part No.	Description	Amt. Req.
1	22848	Screw	4
2	52885 G	Swing Cover Hinge, right	1
3	52885 H	Swing Cover Hinge, left	1
4	52864 V	Folder Support Hinged Bracket, for all Styles except 52800 BC, BD	1
5	57885 A	Hinge Bracket Spring Pin	1
6	22564	Screw	1
7	57864	Clamp Plate, for Styles 52800 BA, BP, BR, BS, BU, BV, BW, BY	1
7A	52864 N	Folder Support Bracket, for Styles 52800 BA, BP, BR, BS, BU, BV, BW, BY	1
8	53634 C	Washer, for Styles 52800 BA, BP, BR, BS, BU, BV, BW, BY	2
8A	23425 V	Washer Plate	1
9	T38	Screw	2
10	23432	Folder Clamp, for Styles 52800 BA, BP, BR, BS, BU, BV, BW	1
11	25 CC	Screw	2
12	25 S	Screw	1
13	93	Screw	1
14	21198 K	Measuring Gauge, for Styles 52800 BA, BP, BR	1
15	21198 L	Brace	1
16	21198 J	Lock Nut	2
17	94	Screw	1
18	21198 F	Base	1
19	21198 G	Slide Gauge, front	1
20	21198 H	Slide Gauge, rear	1
21	22756	Thumb Screw	2
22	25 S	Screw	2
23	21657 E	Washer	2
24	23439 D	Strip Tension, for Styles 52800 BR, BS, BU, BV, BW, BY	1
25	23439 E	Adjustable Pin	2
26	188 D	Screw	2
27	22548	Screw	2
28	21182 AA	Strip Tension, for Styles 52800 BA, BP	1
29	23439 E	Adjustable Pin	1
30	21182 AE	Adjustable Strip Guide	1
31	22561	Screw	1
32	188 D	Screw	1
33	21182 AB	Base	1
34	21182 AF	Tension Plate	1
35	21182 AD	Operating Arm	1
36	22845 A	Shoulder Screw	1
37	110-2	Spring	1
38	21185	Nut	2
39	22760	Screw	1
40	22504 B	Pivot Stud	1
41	21182 AC	Operating Lever	1
42	402	Screw Pin	2
43	11663	Spring	1
44		Folder (See Chart Below)	1
45		Folder (See Chart Below)	1
46		Folder (See Chart Below)	1
47		Folder (See Chart Below)	1

TABLE OF FOLDERS

Ref. No.	Part No.	Machine Style Used On		Seam Type	Strip Size	Finish Size	Strip Capacity	Uncurlers	Amt. Req.
44	23406 L-7/16	BP-8 7/16	BR-8 7/16	BSa-1	7/8"	7/16"	.025"	†Ent. & Del.	1
	23406 L-1/2	BP-8 1/2	BR-8 1/2	BSa-1	1"	1/2"	.025"	†Ent. & Del.	1
	23406 L-5/8	BP-8 5/8	BR-8 5/8	BSa-1	1-1/4"	5/8"	.025"	†Ent. & Del.	1
	23406 L-3/4	BP-8 3/4	BR-8 3/4	BSa-1	1-1/2"	3/4"	.025"	†Ent. & Del.	1
45	23406 R-1/2	BV-8 1/2	BV-12 1/2	BSb-1	1-1/4"	1/2" top*	3/64"	†Ent. & Del.	1
	23406 R-5/8	BV-8 5/8	BV-12 5/8	BSb-1	1-1/2"	5/8" top*	3/64"	Entrance	1
	23406 U-3/4	BV-8 3/4	BV-12 3/4	BSb-1	1-3/4"	3/4" top*	3/64"	None	1
	23406 S-3/4	BV-12 3/4		BSb-1	1-13/16"	3/4" top*	5/64"	None	1
	K59055	BV-8 7/8	BV-12 7/8	BSb-1	2-1/8"	7/8" top*	3/64"	Entrance	1
	K63210	BV-8 7/8	BV-12 7/8	BSb-1	2"	7/8" top*	5/64"	None	1
	K64049	BV-8-1	BV-12-1	BSb-1	2-1/4"	1" top*	3/64"	†Ent. & Del.	1
	23406 T-1	BV-8-1	BV-12-1	BSb-1	2-1/4"	1" top*	5/64"	None	1
	K64050	BV-8-1 1/4	BV-12-1 1/4	BSb-1	2-3/4"	1-1/4" top*	5/64"	None	1
46	23406 M-1/2	BS-8 1/2	BA-8 1/2	BSa-1	1"	1/2"	3/64"	Entrance	1
	23406 M-5/8	BS-8 5/8		BSa-1	1-1/4"	5/8"	3/64"	Entrance	1
	23406 M-3/4	BS-8 3/4		BSa-1	1-1/2"	3/4"	3/64"	Entrance	1
	23406 M-7/8	BS-8 7/8		BSa-1	1-3/4"	7/8"	3/64"	Entrance	1
	23406 M-1	BS-8-1		BSa-1	2"	1"	3/64"	Entrance	1
47	23406 N-3/4	BU-8 3/4	BW-14 3/4	BSa-1	1-1/2"	3/4"	5/64"	None	1
		BU-12 3/4	BW-16 3/4						
	23406 N-7/8	BU-8 7/8	BW-14 7/8	BSa-1	1-3/4"	7/8"	5/64"	None	1
		BU-12 7/8	BW-16 7/8						
	23406 N-1	BU-8-1	BW-14-1	BSa-1	2"	1"	5/64"	None	1
		BU-12-1	BW-16-1						
	23406 N-1 1/4	BU-8-1 1/4	BW-14-1 1/4	BSa-1	2-1/2"	1-1/4"	5/64"	None	1
		BU-12-1 1/4	BW-16-1 1/4						

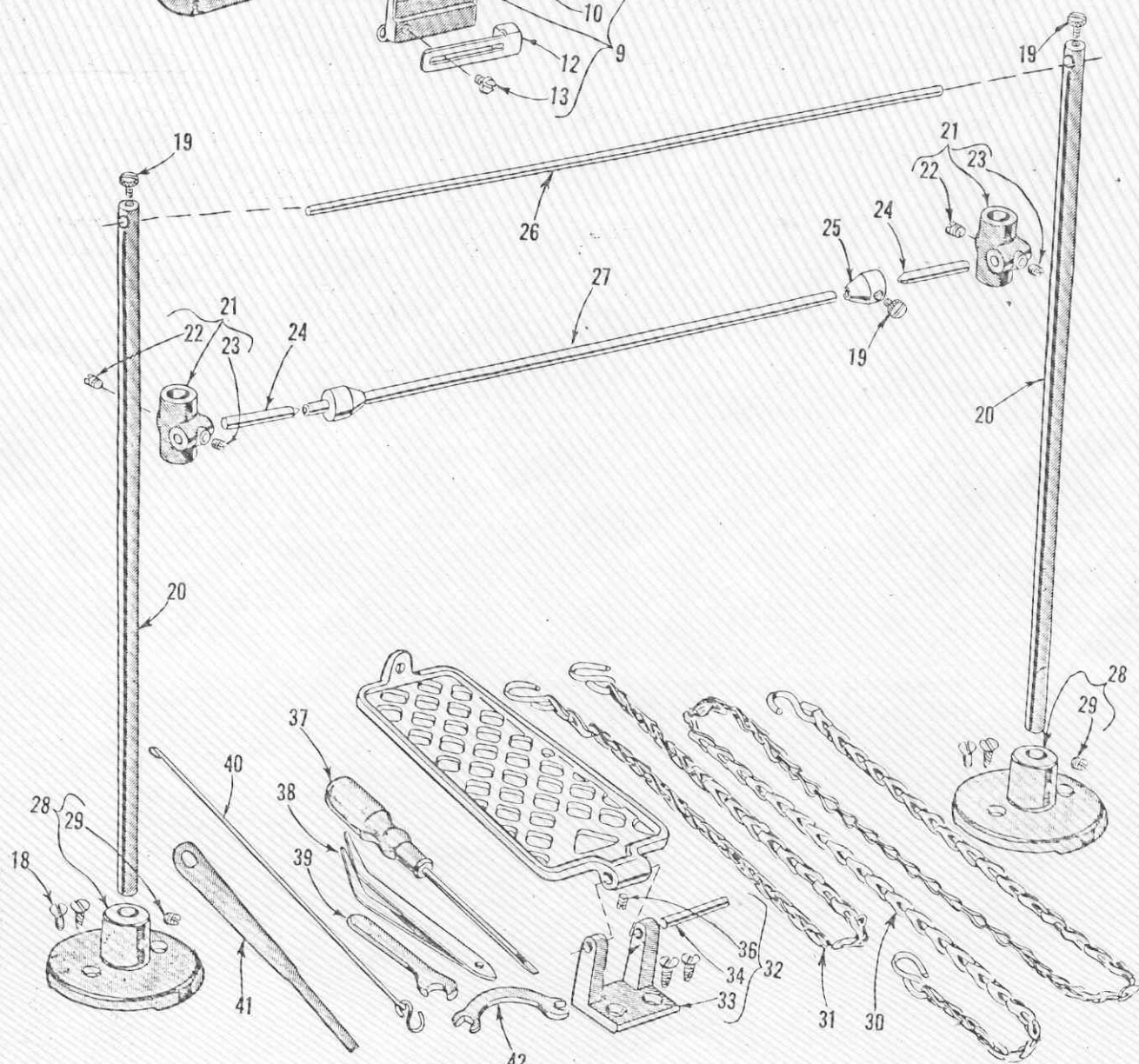
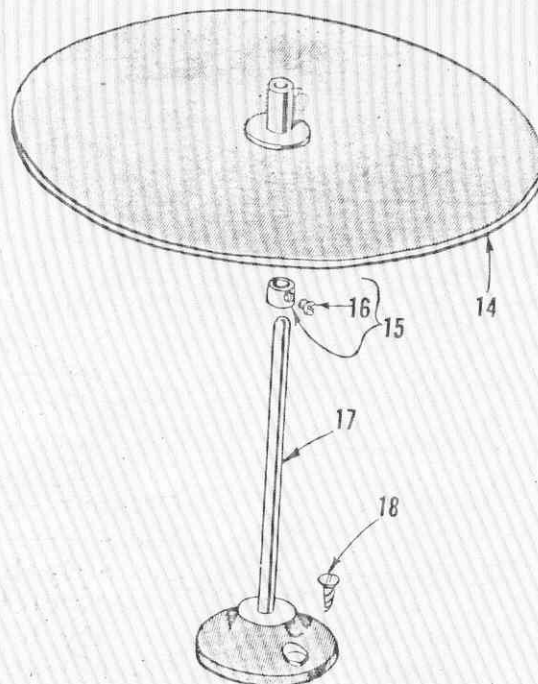
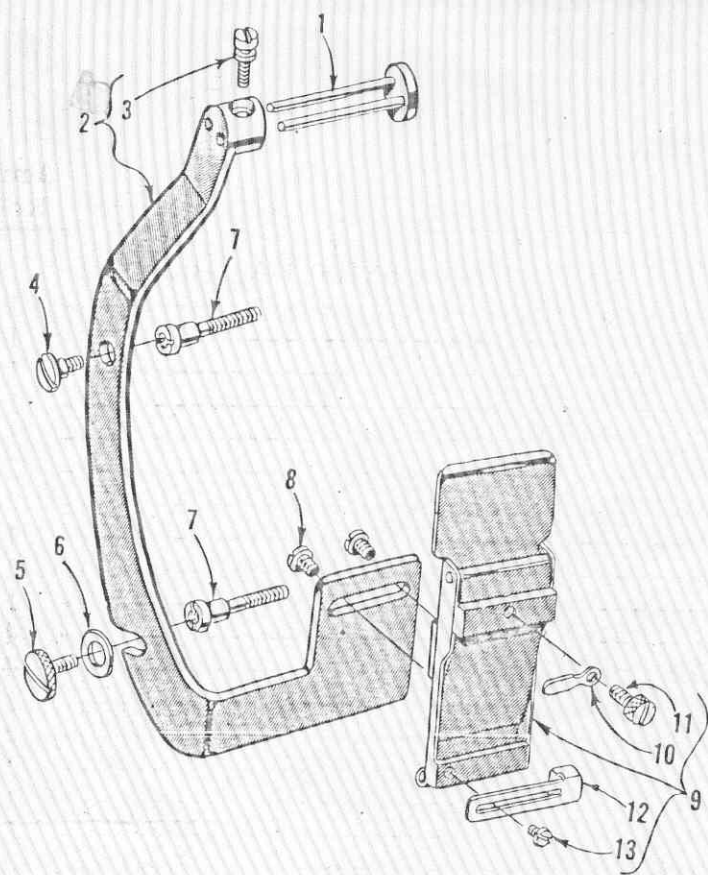
* Above folders, producing seam Type BSb-1, finish 1/16" wider on top than on bottom with 1/16" margin to left of left hand needle.

† Entrance and delivery ends.



THREAD STAND PARTS

Ref. No.	Part No.	Description	Amt. Req.
1	21101 H-4	Thread Stand Assembly, for Styles 52800 BA, BD, BF, BP, BR, BS, BT, BU, BV, BY -----	1
2	21114 A	Thread Stand Base -----	1
3	22651 CD-4	Screw-----	1
4	22810	Screw-----	1
5	21114 T	Lead Eyelet Socket Ball-----	1
6	22651 CD-4	Screw-----	2
7	21114 U	Lead Eyelet Ball Split Socket -----	2
8	652-16	Washer -----	1
9	21104 H	Nut -----	1
10	21114 S-4	Lead Eyelet -----	1
11	21114 L	Eyelet -----	4
12	21114 M	Eyelet Locking Ring -----	4
13	21114 D-4	Spool Seat Support-----	1
14	22651 CD-5	Screw-----	2
15	21104 B-24	Thread Stand Rod -----	1
16	21114 H-4	Eyelet Support -----	1
17	21114 L	Eyelet -----	8
18	21114 M	Eyelet Locking Ring -----	8
19	22651 CD-4	Screw-----	2
20	258 A	Nut -----	8
21	652-16	Washer -----	4
22	21114	Spool Seat Disc -----	4
23	21114 W	Spool Pin-----	4
24	21104 V	Felt Pad -----	4
25	21101 H-6	Thread Stand Assembly, for Styles 52800 BC, BE, BM, BN, BW, BX-----	1
26	21114 A	Thread Stand Base -----	1
27	22651 CD-3	Screw-----	1
28	22810	Screw-----	1
29	21114 T	Lead Eyelet Socket Ball-----	1
30	22651 CD-4	Screw-----	2
31	21114 U	Lead Eyelet Ball Split Socket -----	2
32	652-16	Washer -----	1
33	21104 H	Nut -----	1
34	21114 S-6	Lead Eyelet -----	1
35	21114 L	Eyelet -----	6
36	21114 M	Eyelet Locking Ring-----	6
37	21114 D-6	Spool Seat Support-----	1
38	22651 CD-5	Screw-----	2
39	21104 B-24	Thread Stand Rod -----	1
40	21114 H-6	Eyelet Support -----	1
41	21114 L	Eyelet -----	12
42	21114 M	Eyelet Locking Ring -----	12
43	22651 CD-4	Screw-----	2



STRIP TENSION PARTS, STRIP HOLDING PARTS AND ACCESSORIES

Ref. No.	Part No.	Description	Amt. Req.
1	23306 Q	Strip Guide, for Style 52800 BT -----	1
	23306 A	Strip Guide, for Styles 52800 BC, BD, BE, BF -----	1
2	23306 AA	Strip Guide Support, for Styles 52800 BC, BD, BE, BF, BT -----	1
3	22568	Screw -----	1
4	22504 C	Screw, for Styles 52800 BC, BD, BE, BF, BT -----	1
5	22837	Thumbscrew, for Styles 52800 BC, BD, BE, BF, BT -----	1
6	12957 E	Washer, for Styles 52800 BC, BD, BE, BF, BT -----	1
7	52882 V	Stud, for Styles 52800 BC, BD, BE, BF, BT -----	2
8	94	Screw, for Styles 52800 BC, BD, BE, BF, BT -----	2
9	23306 Z	Strip Guide and Tension Assembly, for Style 52800 BT ----	1
	23306 AE	Strip Guide and Tension Assembly, for Styles 52800 BC, BD, BE, BF -----	1
10	23306 AF	Tension Adjusting Lock Nut -----	1
11	22703	Tension Thumbscrew -----	1
12	23306 T	Adjustable Strip Guide, for No. 23306 Z -----	1
	23306 W	Adjustable Strip Guide, for No. 23306 AE -----	1
13	25 B	Screw -----	1
14	21169 E	Binding Holder Disc, for Styles 52800 BA, BP, BR, BS, BU, BV, BW, BY -----	1
15	161	Binding Holder Stop Collar, for Styles 52800 BA, BP, BR, BS, BU, BV, BW, BY -----	1
16	88	Screw -----	1
17	21169 F	Binding Holder Base, for Styles 52800 BA, BP, BR, BS, BU, BV, BW, BY -----	1
18	SC303	Wood Screw #12-1" long -----	2
19	188 D	Screw, for Styles 52800 BC, BD, BE, BF, BT -----	3
20	21216	Spool Support Upright Rod, for Styles 52800 BC, BD, BE, BF, BT -----	2
21	21217 A	Pin Support, for Style 52800 BT -----	2
22	22651 CD-4	Screw -----	2
23	22650 CB-4	Screw -----	2
24	751 A	Pin, for Style 52800 BT -----	2
25	753	Axle Cone, for Styles 52800 BC, BD, BE, BF, BT -----	1
26	21102 B	Guide Holder Supporting Rod, for Styles 52800 BC, BD, BE, BF, BT -----	1
27	752	Axle, for Style 52800 BT -----	1
28	21114 A	Spool Support Base, for Styles 52800 BC, BD, BE, BF, BT -----	2
29	22651 CD-4	Screw -----	1
30	421 D-38	Treadle Chain, 38 inches long, for Styles 52800 BA, BP, BR -----	1
31	421 D-28	Treadle Chain, 28 inches long -----	1
32	29402	Lifter Treadle Assembly, for Styles 52800 BA, BP, BR ---	1
33	423	Lifter Treadle Rest -----	1
34	424	Lifter Treadle Pin -----	1
36	22813	Screw -----	1
37	21201	Screwdriver, 9/64 inch round blade, length over all 7 5/8 inches -----	1
38	660-240	Thread Tweezer -----	1
39	21388	Wrench, single end, 3/8 inch opening -----	1
40	51493 BC	Lifter Link -----	1
41	23279 D	Folder Threader, for Styles 52800 BA, BC, BD, BF, BP, BR, BS, BU, BV, BW, BX, BY -----	1
42	21388 W	Wrench, double end, curved, 9/32 inch opening -----	1