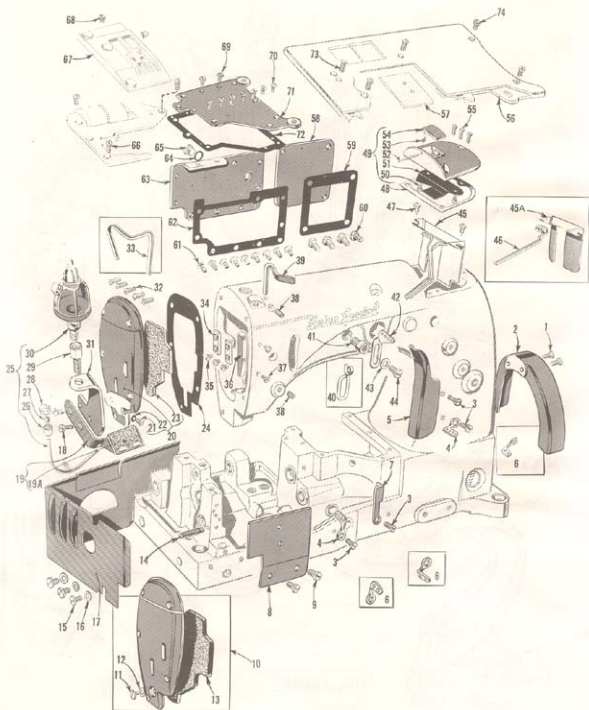


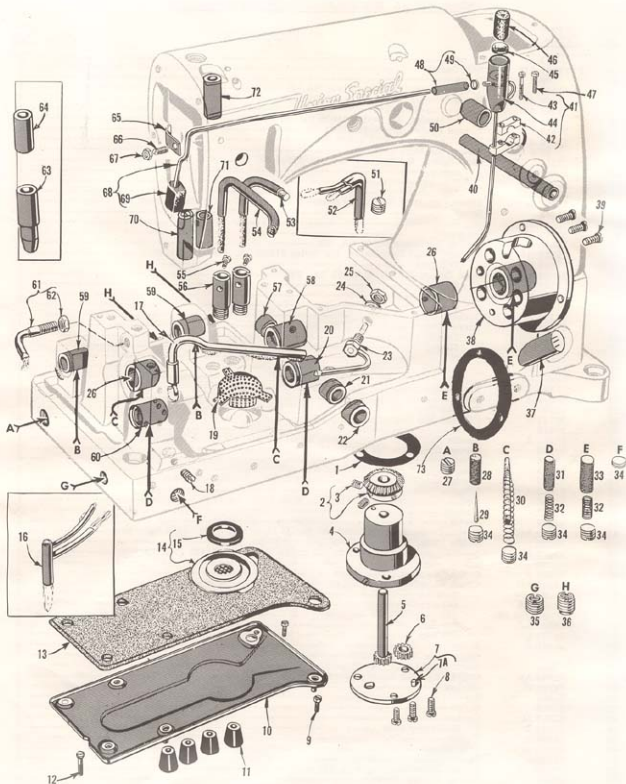
UNION
SPECIAL

CLASS *51800*



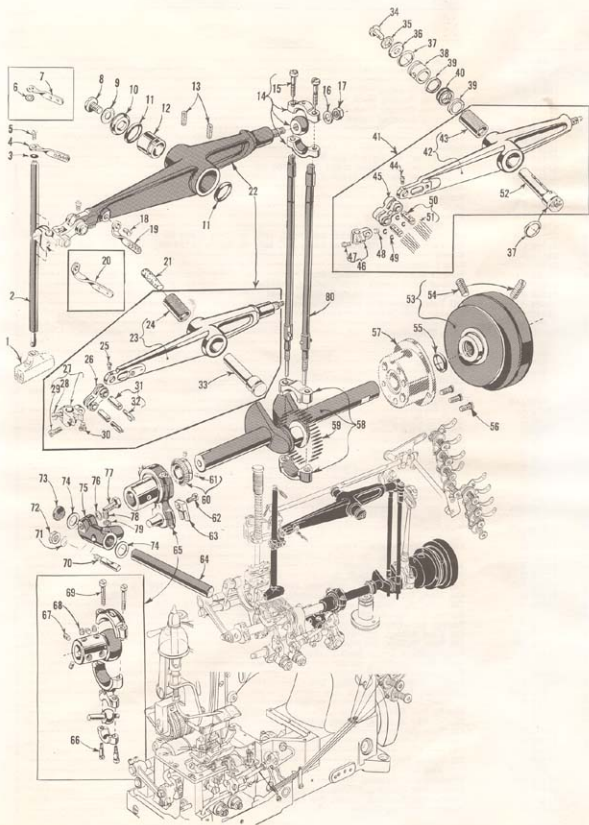
MAIN FRAME, MISCELLANEOUS COVERS AND PLATES

Ref. No.	Part No.	Description	Amt. Req.
1	83	Screw	2
2	BB21375 AH	Bolt Guard	1
3	98 A	Screw	1
4	1068	Thread Eyelet, for Style 51800 BA	2
5	1068	Thread Eyelet, for Style 51800 BB	2
6	51291 A	Looper Thread Guard	1
7	158 R	Thread Eyelet, for Styles 51400 BE, 51700 BU	3
8	51059 B	Thread Eyelet, for Style 51800 BA	1
9	51482 A	Cloth Guard, for Style 51400 BE	1
10	25 S	Screw, for Style 51400 BE	2
11	51282 Y	Head Cover, for Styles 51400 BE, 51700 BU	1
12	22542	Screw	1
13	52882 W	Washer	1
14	51282 AC	Felt Liner	1
15	22799 M	Screw, for strip collapsing device mounting bracket on Style 51800 BA	1
16	22848	Screw	3
17	20	Washer	3
18	51282 AH	Oil Shield	1
19	22541	Screw, for Styles 51800 BA, BB	2
20	21396 BP	Needle Thread Lubricator, for Styles 51800 BA, BB	1
21	21396 AG	Felt Pad	2
22	51782 A	Head Cover, for Styles 51800 BA, BB	1
23	22542	Screw	1
24	52882 W	Washer	1
25	51282 AC	Gasket	1
26	51282 Z	Gasket	1
27	21396 RJ	Thread Oiler, for Styles 51800 BA, BB	1
28	650-75	Coupling	1
29	650-74	Sleeve	1
30	11638 M	Nut	1
31	61394 V	Adapter	1
32	656-79	Oiler	1
33	21396 BK	Thread Oiler Bracket, for Styles 51800 BA, BB	1
34	22569 B	Screw	5
35	51270	Take-up Wire, for Styles 51400 BE, 51700 BU	1
36	35731 A	Presser Bar Connection Guide Plate	2
37	22513	Screw	3
38	51454 A	Needle Bar Guide Block, for Styles 51700 BU, 51800 BA, BB	1
39	22849	Screw, for Styles 51700 BU, 51800 BA, BB	2
40	85	Screw	2
41	51870	Take-up Wire, for Style 51800 BA, BB	1
42	51758	Frame Needle Thread Eyelet, for Styles 51400 BE, 51700 BU	1
43	22889 A	Adapter Screw	1
44	51858	Frame Needle Thread Eyelet, for Style 51800 BA, BB	1
45	20	Washer	1
46	22848	Screw	1
47	56382 AC	Needle Lever Bearing Oiler and Baffle Plate, for Style 51400 BE	1
48	52882 Y	Baffle Plate, for Styles 51700 BU, 51800 BA, BB	1
49	51282 AE	Needle Lever Bearing Oiler, for Styles 51700 BU, 51800 BA, BB	1
50	90	Screw	2
51	52882 P	Crank Chamber Cover Gasket	1
52	52882 AD	Crank Chamber Cover, upper	1
53	90	Screw	2
54	52882 AA	Oil Drip Plate	1
55	50-789 Bk	Pin	1
56	52882 AC	Spring	1
57	39582 L	Oil Cap	1
58	22541 B	Screw	3
59	52882 AE	Cloth Plate (See Page 27)	1
60	52882 U	Cloth Plate Cover (See Page 27)	1
61	22548	Crank Chamber Cover, lower	1
62	22848	Gasket	1
63	52882 M	Screw	4
64	52882 L	Gasket	9
65	41394 A	Oil Reservoir Back Cover	1
66	22733 B	Gasket	1
67	22839	Plug Screw	2
68	87	Screw	1
69	22585 A	Throat Plate (See Pages 29, 31)	1
70	22524	Screw, for throat plate	2
71	53782 B	Screw	2
72	51582 A	Oil Reservoir Top Cover	7
73	80	Gasket	1
74	22839 C	Screw, for cloth plate	3
		Screw, for cloth plate	2



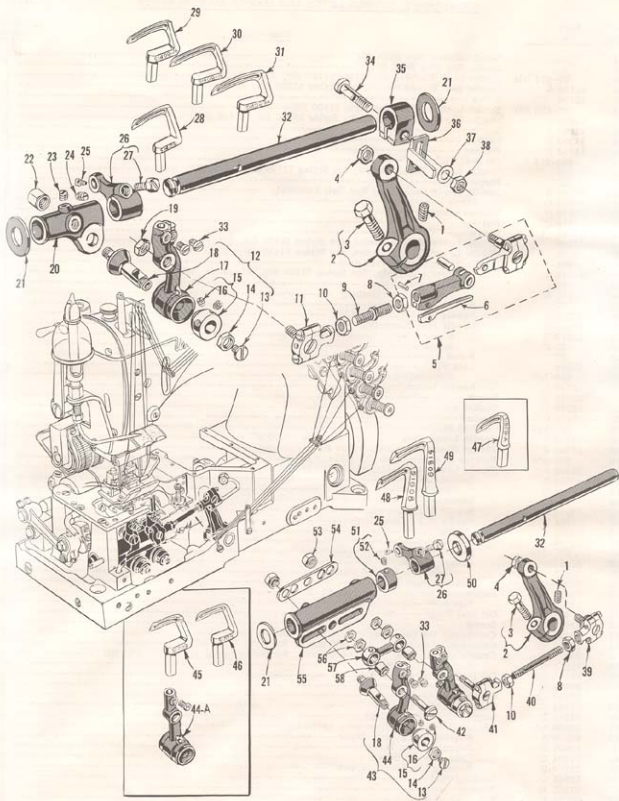
MAIN FRAME, BUSHINGS AND MISCELLANEOUS OILING PARTS

Ref. No.	Part No.	Description	Amt. Req.
1	643-127	Gasket	1
2	51493 BQ	Oil Pump Driven Gear	1
3	531	Screw	2
4	51493 AG	Oil Pump Housing	1
5	51493 D	Oil Pump Driving Shaft	1
6	51493 E	Oil Pump Driving Shaft Gear	1
7	51493 AH	Oil Pump Housing Cover	1
7A	50-294 Blk	Pin	1
8	22560 B	Screw	1
9	22823 A	Screw	2
10	51493 AY	Base Plate, for Style 51800 BB	1
	51493 BA	Base Plate, for Styles 51400 BE, 51700 BU	1
	51493 BD	Base Plate, for Style 51800 BA	1
11	51205 A	Mounting Isolator	4
12	22823 B	Screw	1
13	51493 BG	Base Plate Felt	1
14	51493 BH	Filter Cap Assembly	1
15	51493 BJ	Washer, rubber	1
16	52894 AK	Oil Tube, for loop rocker ball joint, left, on Style 51400 BE	1
17	51754 C	Oil Tube, for loop rocker ball joint, left, on Styles 51700 BU, 51800 BA, BB	1
18	22560 B	Screw	1
19	51493 BK	Lint Filter Screen	1
20	52044 U	Looper Rock Shaft Bushing, right	1
21	51242 R	Looper Drive Lever Shaft Bushing, middle	1
22	51242 Z	Looper Drive Lever Shaft Bushing, front	1
23	52894 AM	Oil Tube, for loop connecting rod ball joint, right	1
24	6042 A	Washer	1
25	258 A	Nut	1
26	52890 C	Main Shaft Bushing, left, inner right	2
27	22539 H	Plug Screw	1
28	666-111	Oil Wick	2
29	666-170	Wedge Pin	2
30	666-110	Oil Wick	2
31	666-65	Oil Wick	2
32	35178 D	Spring	4
33	666-114	Oil Wick	2
34	22571 A	Plug Screw	15
35	22609 D	Adaptor Plug Screw	1
36	22889 C	Adaptor Plug Screw	2
37	50-648 Blk	Lucite Oil Gauge	1
38	52891 B	Crankshaft Bushing Housing, including bushing	1
39	22509 B	Screw	3
40	21657 X	Tension Release Lever Shaft Bushing	1
41	51294 U	Oil Siphon Assembly	1
42	51294 K	Clamp, upper	1
43	22729 B	Screw	1
44	643-263	Siphon	1
45	666-209	Felt Plug	1
46	666-201	Felt Disc	1
47	22729 A	Screw	1
48	51294 Z	Oil Tube Connection	1
49	21212	Locking Ring, for oil siphon connection	1
50	52883 R	Foot Lifter Lever Bushing	1
51	22571 B	Plug Screw, for Style 51400 BE	1
52	52064 AC	Oil Tube, for feed lift and looper avoid eccentric, on Style 51400 BE	1
53	51754 B	Oil Tube, for looper avoid eccentric, on Styles 51700 BU, 51800 BA, BB	1
54	54263 A	Oil Tube, for feed lift eccentric, on Styles 51700 BU, 51800 BA, BB	1
55	90	Screw, for Styles 51700 BU, 51800 BA, BB	2
	90	Screw, for Style 51400 BE	1
56	52094 AB	Oil Tube Holder, for Styles 51700 BU, 51800 BA, BB	2
	52894 AB	Oil Tube Holder, for Style 51400 BE	1
57	51242 S	Looper Drive Lever Shaft Bushing, rear	1
58	51290 T	Main Shaft Bushing, middle	1
59	52936	Feed Rocker Shaft Bushing	2
60	52944 T	Looper Rock Shaft Bushing, left	1
61	560-136	Oil Tube, for feed crank link	1
62	258 A	Nut	1
63	51254 C	Needle Bar Bushing, upper, for Style 51400 BE	1
64	51254 D	Needle Bar Bushing, lower, for Style 51400 BE	1
65	51294 P	Oil Tube Clamp	1
66	51294 R	Screw	1
67	7947	Nut	1
68	51294 M	Oil Siphon Tube	1
69	666-214	Felt Lint Filter	1
70	51257 AA	Presser Bar Bushing, lower	1
71	51854 E	Needle Bar Bushing, lower, for Styles 51700 BU, 51800 BA, BB	1
72	51854 F	Needle Bar Bushing, upper, for Styles 51700 BU, 51800 BA, BB	1
73	56390 E	Bearing Housing Gasket	1



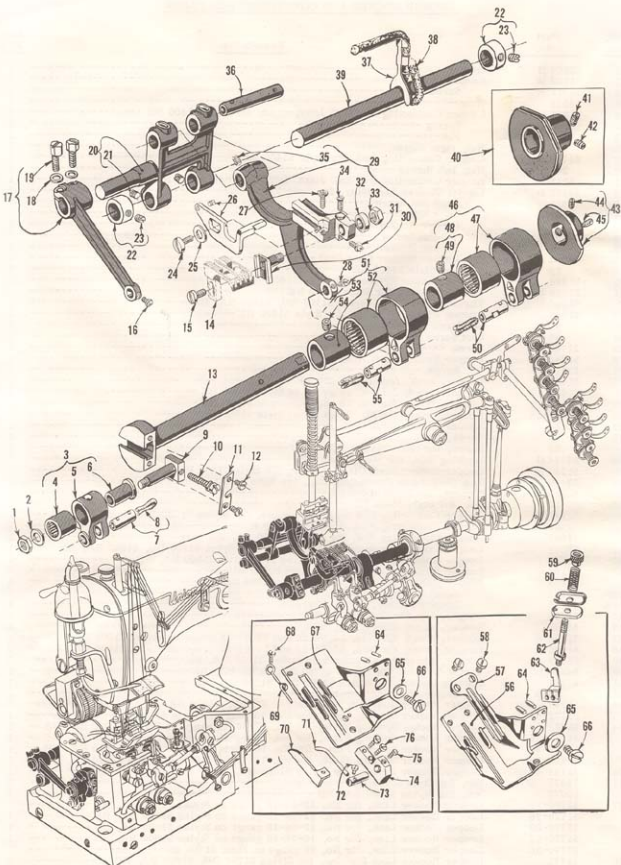
CRANKSHAFT, NEEDLE LEVER AND LOOPER DRIVING PARTS

Ref. No.	Part No.	Description	Amt. Req.
1		Needle Holder (See Page 27) -----	1
2		Needle Bar (See Page 27) -----	1
3	27-484 Bk	Eyellet Lock Washer, for Styles 51700 BU, 51800 BA, BB -----	1
4	54158 A	Needle Bar Thread Eyellet, for Styles 51800 BA, BB -----	1
5	22766	Screw -----	1
6	27-435 Bk	Eyellet Lock Washer, for Style 51400 BE -----	1
7	56458 A	Needle Bar Thread Eyellet, for Styles 51400 BE, 51700 BU -----	1
8	22596 R	Screw -----	1
9	51250 F	Gasket -----	1
10	51250 D	Washer -----	1
11	660-212	Oil Seal Ring -----	2
12	51150	Needle Lever Thrust Collar, for Styles 51700 BU, 51800 BA, BB -----	1
13	719	Screw -----	2
14	29066 R	Needle Lever Connecting Rod Ball Assembly -----	1
15	22559 G	Screw -----	2
16	51216 N	Washer -----	1
17	51216 P	Nut -----	1
18	22768	Screw -----	1
19	54158	Needle Lever Thread Eyellet, for Styles 51800 BA, BB -----	1
20	56458	Needle Lever Thread Eyellet, for Styles 51400 BE, 51700 BU -----	1
21	669-170	Oil Wick, for needle lever stud -----	1
22	29348 S	Needle Lever Assembly, for Styles 51700 BU, 51800 BA, BB -----	1
23	56315	Needle Lever -----	1
24	56350 B	Needle Lever Bushing -----	1
25	77	Screw -----	1
26	56354 A	Needle Bar Connecting Link -----	1
27	51454 B	Needle Bar Connection -----	1
28	22516 B	Screw -----	1
29	75 C	Screw -----	1
30	77	Screw -----	1
31	51054	Link Pin -----	2
32	660-149	Lubricating Felt -----	1
33	56350 A	Needle Lever Stud -----	1
34	22586 R	Screw -----	1
35	51250 F	Gasket -----	1
36	51250 D	Washer -----	1
37	660-212	Oil Seal Ring -----	2
38	56350 E	Needle Lever Thrust Collar, for Style 51400 BE -----	1
39	56350 F	Thrust Washer, for Style 51400 BE -----	2
40	660-614	Temper Load Ring, for Style 51400 BE -----	1
41	29348 AF	Needle Lever Assembly, for Style 51400 BE -----	1
42	56315 A	Needle Lever -----	1
43	56350 G	Needle Lever Bushing -----	1
44	77	Screw -----	1
45	56354 D	Needle Bar Connection Link -----	1
46	51254 K	Needle Bar Connection -----	1
47	22582 A	Screw -----	1
48	22584	Screw -----	1
49	660-213	Retaining Ring -----	4
50	52336 A	Connecting Pin -----	2
51	WO-3	Columbia Yarn (6 stands) -----	-
52	56350 D	Needle Lever Stud -----	1
53	52921 B	Handwheel, for No. "V" or round belt -----	1
54	22894 G	Screw -----	2
55	660-202	Oil Seal Ring -----	1
56	22569 B	Screw -----	3
57	22891 B	Crankshaft Bushing Housing, including bushing -----	1
58	29476 HE	Crankshaft Assembly, .770 inch throw, for Style 51400 BE -----	1
59	29476 HD	Crankshaft Assembly, .900 inch throw, for Styles 51700 BU, 51800 BA, BB -----	1
60	51216 M	Needle Bearing -----	26
61	51493 BP	Oil Pump Driving Gear -----	1
62	22560 B	Screw -----	2
63	22729	Screw -----	1
64	51243 C	Ball Stud Guide Fork -----	1
65	51242 P	Looper Drive Lever Shaft -----	1
66	29105 AA	Looper Drive Lever Eccentric Assembly -----	1
67	22559 A	Bearing Cap Screw, lower -----	2
68	22894 D	Eccentric Spot Screw -----	1
69	22894 C	Eccentric Set Screw -----	4
70	22559 B	Bearing Cap Screw, upper -----	2
71	52841 G	Locking Stud -----	1
72	51242 M	Washer -----	1
73	52841 J	Nut -----	1
74	22863 A	Plug Screw -----	1
75	51242 L	Target Washer -----	2
76	51242 Y	Looper Drive Lever Rocker -----	1
77	51242 M	Washer -----	1
78	22852 A	Clamp Screw -----	1
79	81	Spot Screw -----	1
80	12962	Lock Nut -----	1
	51216 G	Needle Lever Connecting Rod -----	2



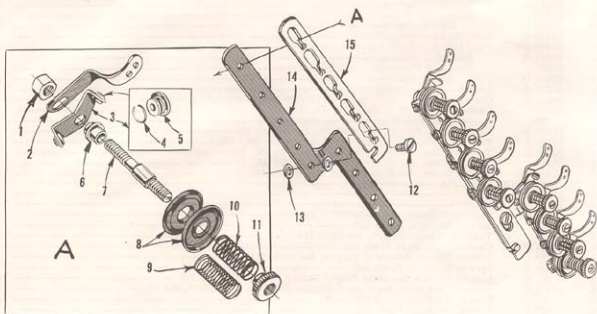
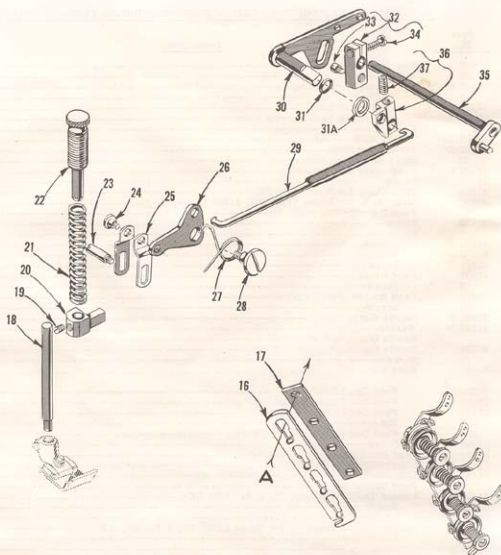
LOOPER ROCKER AND CONNECTING ROD PARTS

Ref. No.	Part No.	Description	Amt. Req.
1	22894 H	Spot Screw -----	1
2	51242 W	Looper Drive Lever -----	1
3	22811 B	Screw -----	1
4	12538	Nut -----	1
5	51241 K	Looper Connecting Rod Ball Joint, right, for Style 51400 BE -----	1
6	56341 G	Spring -----	1
7	50-458 Blk	Pin -----	1
8	18	Nut, right thread -----	1
9	51240 E	Looper Connecting Rod, for Style 51400 BE -----	1
10	269	Nut, left thread -----	1
11	55241 N	Looper Connecting Rod Ball Joint, left, for Style 51400 BE -----	1
12	29192 D	Looper Rocker Assembly, for Style 51400 BE -----	1
13	22829	Lock Nut Screw -----	1
14	258 A	Lock Nut -----	1
15	15465 F	Looper Rocker Cone -----	1
16	80	Set Screw -----	2
17	51513	Looper Rocker -----	1
18	51745	Looper Rocker Cone Stud -----	1
19	18	Nut, for Style 51400 BE -----	1
20	51244	Looper Rocker Frame, for Style 51400 BE -----	1
21	51244 L	Thrust Washer, for Style 51400 BE -----	2
22	51244 L	Thrust Washer, for Styles 51700 BU, 51800 BA, BB -----	1
23	51246	Looper Rocker Stud Nut, for Style 51400 BE -----	1
24	99	Set Screw -----	1
25	96	Spot Screw -----	1
26	22768	Screw -----	1
27	51244 B	Looper Rocker Shaft Arm -----	1
28	22510 H	Screw -----	1
29	51409	Looper, back, for Style 51400 BE -----	1
30	51408-16	Looper, front, for No. 16 gauge on Style 51400 BE -----	1
31	51408-18	Looper, front, for No. 18 gauge on Style 51400 BE -----	1
32	51408-24	Looper, front, for No. 24 gauge on Style 51400 BE -----	1
33	51144	Looper Rocker Rock Shaft -----	1
34	73	Screw, for No. 29192 K -----	4
35	73	Screw, for Nos. 29192 C, 29192 D -----	2
36	55244 G	Locking Stud, for Style 51400 BE -----	1
37	51244 N	Looper Rocker Shaft Clamp Collar, for Style 51400 BE -----	1
38	52470	Stop for Looper Connecting Rod, for Style 51400 BE -----	1
39	51216 N	Washer, for Style 51400 BE -----	1
40	18	Nut, for Style 51400 BE -----	1
41	51741 C	Looper Connecting Rod Ball Joint, right, for Styles 51700 BU, 51800 BA, BB -----	1
42	4761	Looper Connecting Rod, for Style 51700 BU -----	1
43	41047	Looper Connecting Rod, for Styles 51800 BA, BB -----	1
44	55641	Looper Connecting Rod Ball Joint, left, for Styles 51700 BU, 51800 BA, BB -----	1
45	22835	Looper Rocker Link Stud, for Styles 51700 BU, 51800 BA, BB -----	1
46	29192 C	Looper Rocker Assembly, for Style 51700 BU -----	2
47	29192 K	Looper Rocker Assembly, for Styles 51800 BA, BB -----	2
48	51813	Looper Rocker, for No. 29192 K -----	1
49	51713	Looper Rocker, for No. 29192 C -----	1
50	51709	Looper, left, for Style 51700 BU -----	1
51	51708	Looper, right, for Style 51700 BU -----	1
52	51808 A	Looper, front, for Nos. 16-64-16 and 16-76-16 gauge on Styles 51800 BA, BB -----	2
53	51808	Looper, front, for Nos. 12-56-12 and 12-64-12 gauge on Styles 51800 BA, BB -----	2
54	51809	Looper, back, for all gauges on Styles 51800 BA, BB -----	2
55	54244 L	Thrust Washer, for Styles 51700 BU, 51800 BA, BB -----	1
56	51773	Spacing Collar, for Styles 51700 BU, 51800 BA, BB -----	1
57	88 B	Screw -----	1
58	1280	Looper Rocker Stud Nut, for Styles 51700 BU, 51800 BA, BB -----	2
59	51772-56	Looper Rocker Spacing Plate, for No. 96 gauge on Style 51700 BU -----	1
60	51772-68	Looper Rocker Spacing Plate, for No. 12-55-12 gauge on Styles 51800 BA, BB -----	1
61	51772-76	Looper Rocker Spacing Plate, for No. 12-64-12 gauge on Styles 51800 BA, BB -----	1
62	51772-80	Looper Rocker Spacing Plate, for No. 15-64-16 gauge on Styles 51800 BA, BB -----	1
63	51772-92	Looper Rocker Spacing Plate, for No. 18-76-16 gauge on Styles 51800 BA, BB -----	1
64	51744 A	Looper Rocker Frame, for Styles 51700 BU, 51800 BA, BB -----	1
65	14077	Nut, for Style 51700 BU -----	2
66	14077	Nut, for Styles 51800 BA, BB -----	4
67	51770-68	Looper Rocker Link, for No. 12-55-12 gauge on Styles 51800 BA, BB -----	1
68	51770-76	Looper Rocker Link, for No. 12-64-12 gauge on Styles 51800 BA, BB -----	1
69	51770-80	Looper Rocker Link, for No. 16-64-16 gauge on Styles 51800 BA, BB -----	1
70	51770-92	Looper Rocker Link, for No. 18-76-16 gauge on Styles 51800 BA, BB -----	1
71	51770-96	Looper Rocker Link, for No. 96 gauge on Style 51700 BU -----	1
72	51771	Looper Rocker Link Bushing, for Styles 51700 BU, 51800 BA, BB -----	2



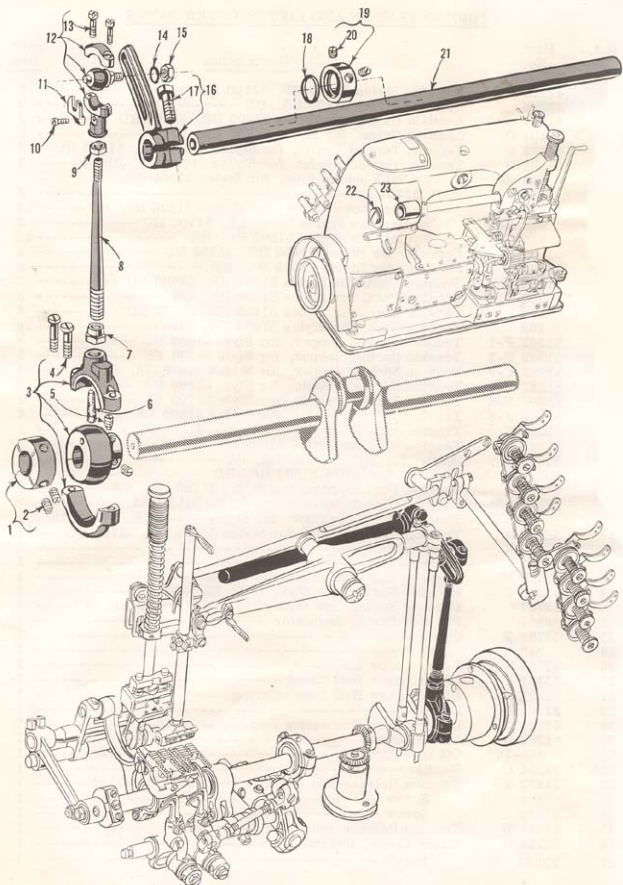
MAIN SHAFT, FEED DRIVING PARTS AND LOOPER THREAD TAKE-UP PARTS

Ref. No.	Part No.	Description	Amt. Req.
1	269	Nut, left thread -----	1
2	20	Washer-----	1
3	51236 E	Feed Crank Link, complete-----	1
4	660-169	Needle Bearing -----	1
5	51236 D	Feed Crank Link -----	1
6	51236 F	Feed Crank Link Ferrule -----	1
7	51054	Link Pin-----	1
8	666-149	Oil Wick -----	1
9	51236 G	Feed Crank Stud-----	1
10	82	Stitch Regulating Screw -----	1
11	51236 B	Feed Crank Stud Cap-----	1
12	22768	Screw-----	2
13	51222	Main Shaft, for Style 51400 BE-----	1
	51722	Main Shaft, for Styles 51700 BU, 51800 BA, BB -----	1
14		Feed Dog (See Pages 29, 31)-----	1
15	22528	Screw-----	1
16	77	Screw-----	1
17	51235 A	Feed Rocker Arm -----	1
18	51235 G	Washer-----	2
19	22519 C	Screw-----	2
20	51235	Feed Rocker -----	1
21	98	Screw-----	1
22	482	Feed Rocker Shaft Collar-----	2
23	98	Screw-----	1
24	22585 B	Needle Guard Screw -----	1
25	51225 W	Washer-----	1
26		Needle Guard (See Page 27)-----	1
27	22834	Needle Guard Adjusting Screw -----	1
28	77	Screw-----	1
29	51434	Feed Bar -----	1
30	56334 L	Feed Dog Holder -----	1
31	22863	Feed Dog Holder Adjusting Screw -----	1
32	51134 J	Feed Dog Holder Washer-----	1
33	258	Nut-----	1
34	538	Feed Dog Height Adjusting Screw -----	1
35	22560 B	Screw-----	1
36	51134 C	Feed Bar Shaft-----	1
37	51134 R	Lubricating Felt Guard-----	1
38	51134 P	Lubricating Felt-----	1
39	8	Feed Rocker Shaft -----	1
40	51423 C	Looper Thread Take-up, for Style 51400 BE-----	1
41	96	Spot Screw -----	1
42	22580 D	Set Screw -----	1
43	51723 A	Looper Thread Take-up, for Styles 51700 BU, 51800 BA, BB -----	1
44	96	Spot Screw -----	1
45	22580 D	Set Screw -----	1
46	29476 DV	Looper Avoid Eccentric Assembly-----	1
47	51145 A	Eccentric Bearing-----	1
48	51406	Looper Avoid Eccentric, .062 inch throw -----	1
49	22894 D	Spot Screw -----	1
50	51236 A	Link Pin (includes felt wick) -----	1
51	29476 DV	Feed Lift Eccentric Assembly-----	1
52	51145 A	Eccentric Bearing-----	1
53	51406	Feed Lift Eccentric, .062 inch throw-----	1
54	22894 D	Spot Screw -----	1
55	51236 A	Link Pin (includes felt wick) -----	1
56	51757 B	Cast-off Plate Support, for Styles 51700 BU, 51800 BA, BB-----	1
57	51704	Cast-off Wire, for Style 51700 BU, 51800 BA, BB -----	1
58	28	Screw, for cast-off wire -----	2
59	51959 D	Tension Nut, for Styles 51700 BU, 51800 BA, BB -----	1
60	51959 K	Tension Spring, for Styles 51700 BU, 51800 BA, BB -----	1
61	51959 B	Tension Disc, for Styles 51700 BU, 51800 BA, BB -----	2
62	51492	Tension Post, for Styles 51700 BU, 51800 BA, BB -----	1
63	51459 A	Thread Guide, for Styles 51700 BU, 51800 BA, BB -----	1
64	50-216BK	Dowel Pin -----	2
65	21657 E	Washer-----	1
66	22528	Screw-----	1
67	51257 P	Cast-off Support, for Style 51400 BE -----	1
68	22768	Screw, for Style 51400 BE -----	1
69	52958	Take-up Thread Eyelet, for Style 51400 BE -----	1
70	51204 B	Cast-off, for Style 51400 BE -----	1
71	51204	Looper Thread Retaining Finger, for Style 51400 BE -----	1
72	22798 A	Screw, for Style 51400 BE -----	1
73	51204 A	Looper Thread Retaining Finger Holder, for Style 51400 BE -----	1
74	51204 C	Cast-off and Retaining Finger Support Bracket, for Style 51400 BE -----	1
75	77	Screw, for Style 51400 BE -----	1
76	387 J	Screw, for Style 51400 BE -----	2



THREAD TENSION AND LIFTER LEVER PARTS

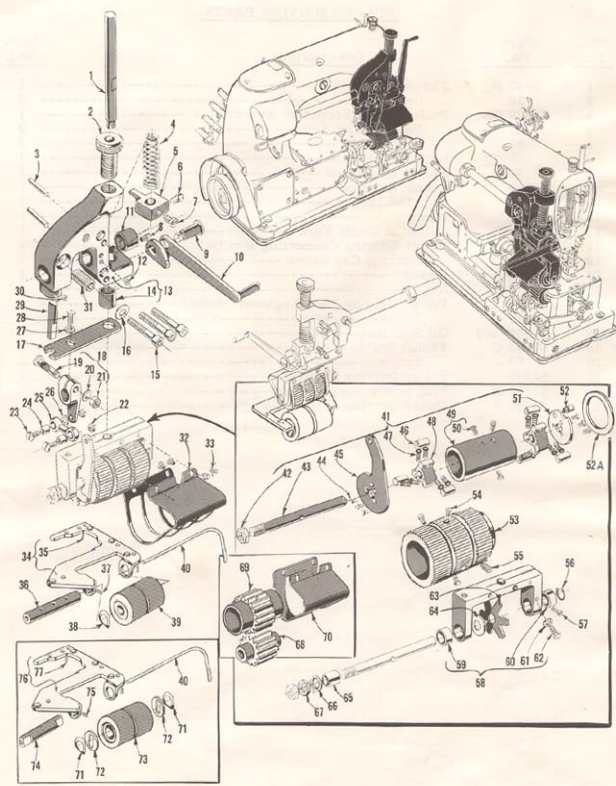
Ref. No.	Part No.	Description	Amt. Req.
1	43266	Nut, for Styles 51400 BE, 51700 BU -----	2
	43266	Nut, for Styles 51800 BA, BB -----	7
2	51491 C	Lead-in Guide, for Styles 51400 BE, 51700 BU -----	4
	51491 C	Lead-in Guide, for Styles 51800 BA, BB -----	8
3	51292 D	Tension Thread Eyelet, for Styles 51400 BE, 51700 BU --	4
	51292 D	Tension Thread Eyelet, for Styles 51800 BA, BB -----	8
4	666-28	Eyelet Locking Ring, for Styles 51400 BE, 51700 BU -----	8
	668-28	Eyelet Locking Ring, for Styles 51800 BA, BB -----	16
5	668-25	Eyelet, for Styles 51400 BE, 51700 BU -----	8
	668-25	Eyelet, for Styles 51800 BA, BB -----	16
6	51292 A	Ferrule, for Styles 51400 BE, 51700 BU -----	4
	51292 A	Ferrule, for Styles 51800 BA, BB -----	8
7	51292 G	Tension Post, for Styles 51400 BE, 51700 BU -----	4
	51292 G	Tension Post, for Styles 51800 BA, BB -----	8
8	109	Tension Disc, for Styles 51400 BE, 51700 BU -----	8
	109	Tension Disc, for Styles 51800 BA, BB -----	16
9	51292 F-1	Tension Spring, loop, for Style 51400 BE -----	2
	51292 F-2	Tension Spring, loop, for Style 51700 BU -----	2
	51292 F-2	Tension Spring, loop, for Styles 51800 BA, BB -----	4
10	51292 F-5	Tension Spring, needle, for Style 51400 BE -----	2
	51292 F-8	Tension Spring, needle, for Style 51700 BU -----	2
	51292 F-8	Tension Spring, needle, for Styles 51800 BA, BB -----	4
11	51292 C	Tension Nut, for Styles 51400 BE, 51700 BU -----	4
	51292 C	Tension Nut, for Styles 51800 BA, BB -----	8
12	22598 C	Screw, for Styles 51800 BA, BB -----	1
13	80557	Washer, for Styles 51800 BA, BB -----	2
14	51892	Tension Post Support, for Styles 51800 BA, BB -----	1
15	21657 AM-5	Tension Disc Separator, for Styles 51800 BA, BB -----	1
16	21657-4	Tension Disc Separator, for Styles 51400 BE, 51700 BU -	1
17	56382 X	Tension Post Support, for Styles 51400 BE, 51700 BU ---	1
18	51257 K	Presser Bar -----	1
19	531	Screw -----	1
20	51257 M	Presser Bar Connection and Guide-----	1
21	51256 C	Presser Spring, for Style 51400 BE -----	1
	53787	Presser Spring, for Styles 51700 BU, 51800 BA, BB ----	1
22	56356	Presser Spring Regulator -----	1
23	22799 T	Screw -----	1
24	240	Screw -----	1
25	53783 S	Lifter Lever Link -----	2
26	53783 L	Lifter Lever Bell Crank -----	1
27	52883 S	Lifter Lever Bell Crank Spring -----	1
28	22557 B	Screw -----	1
29	53783 M	Lifter Lever Connecting Rod -----	1
30	51283 H	Lifter Lever -----	1
31	660-207	Oil Seal Ring -----	1
31A	39552 C	Washer -----	1
32	21657 Y	Tension Release and Lifter Lever Shaft Connection -----	1
33	402	Screw -----	1
34	22596	Screw -----	1
35	21657 W	Tension Release and Lifter Lever Shaft -----	1
36	53783 N	Lifter Lever, internal -----	1
37	22537	Screw -----	1



PULLER DRIVING PARTS

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Amt. Req.</u>
1	9660 B	Thrust Collar -----	1
2	98	Screw-----	2
3	29126 DE	Puller Drive Eccentric Assembly -----	1
4	22587	Bearing Cap Screw -----	2
5	95	Screw-----	2
6	666-53	Lubricating Felt-----	1
7	15430 D	Nut, right thread-----	1
8	53716	Connecting Rod-----	1
9	269	Nut, left thread -----	1
10	22747	Screw-----	1
11	41255 B	Ball Stud Guide Fork-----	1
12	52854	Puller Driving Connecting Rod Ball Joint-----	1
13	22729 C	Bearing Cap Screw -----	2
14	454 A	Washer-----	1
15	258	Nut -----	1
16	53752	Puller Driving Shaft Segment Lever -----	1
17	22811	Screw-----	1
18	660-202	Oil Seal Ring-----	1
19	52849 C	Thrust Collar -----	1
20	95	Screw-----	2
21	54249	Puller Driving Shaft -----	1
22	22539 D	Plug Screw -----	1
23	53790 A	Puller Driving Shaft Bushing-----	1

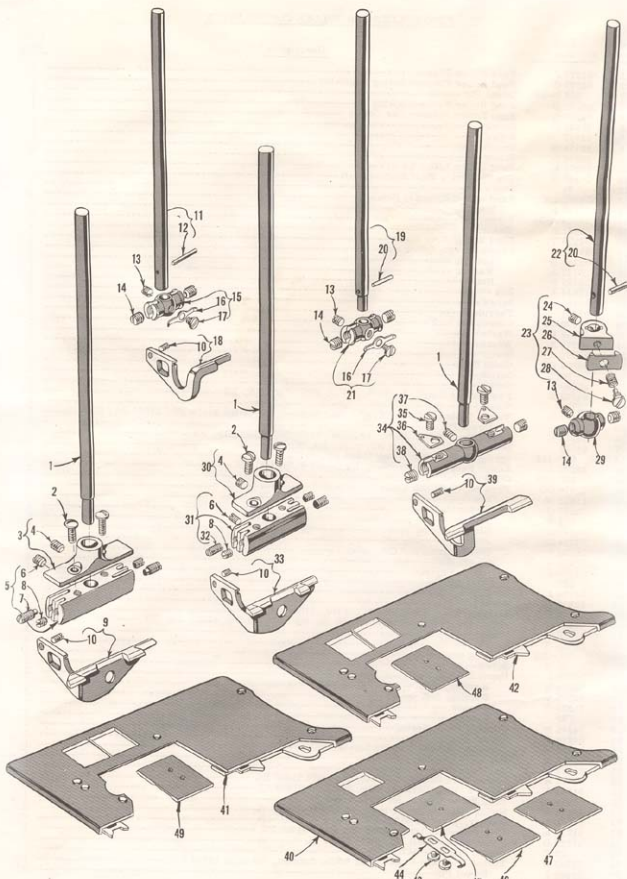
STAY SEWING MACHINE



FEED ROLLER AND PULLER CLUTCH PARTS

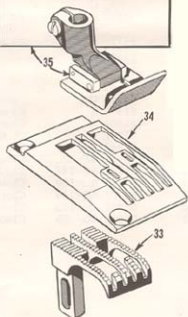
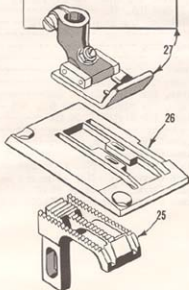
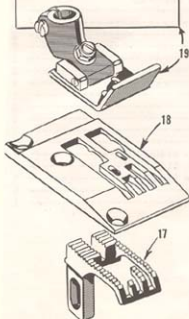
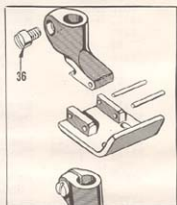
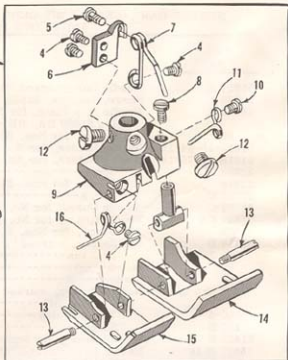
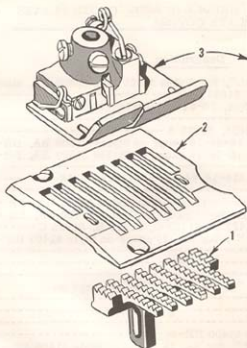
Ref. No.	Part No.	Description	Amt. Req.
1	54277 J	Feed Roller Presser Bar	1
2	54277 C	Feed Roller Presser Spring Regulator	1
3	697 D-24	Dowel Pin	2
4	54277 B	Feed Roller Presser Spring	1
* 5	54277 G	Feed Roller Presser Bar Collar	1
* 6	22845 C	Screw	1
7	22517	Screw	1
8	33174 B	Stop Screw	1
9	22854 D	Screw	1
10	54277 K	Feed Roller Lifter Lever	1
11	54249 B	Clutch Driving Shaft Bushing, left	1
12	89	Screw	1
13	54277 HA	Feed Roller Mounting Bracket	1
14	43245 N	Bushing	1
15	22653 D-24	Screw	3
16	43137 E	Washer	1
17	54276 T	Feed Roller Yoke Guide	1
18	54240 C	Clutch Driving Lever	1
19	55235 D	Locking Stud	1
20	6042 A	Washer	1
21	55235 E	Nut	1
22	12634 A	Nut	2
23	22757	Screw	2
24	51771	Ferrule	2
25	51770-56	Connection Link	1
26	54249 D	Washer	1
27	8372 A	Washer	1
28	22792 A	Screw	1
29	54278 B	Guide Stud	1
30	89	Screw	1
31	22899	Screw	1
32	54278 X	Feed Roller Guard, for Styles 51700 BU, 51800 BA, BB	1
33	22704	Screw	4
34	51480 D	Throat Plate and Lower Feed Roller Support, for Styles 51400 BE, 51800 BA, BB	1
35	51280 J	Dowel Pin	2
36	54276 L	Lower Feed Roller Shaft, for Styles 51400 BE, 51800 BA, BB	1
37	22733	Screw, for Styles 51400 BE, 51800 BA, BB	1
38	660-223	Spring Washer, for Styles 51400 BE, 51800 BA, BB	1
39	54276 A	Lower Feed Roller, rubber, for Styles 51800 BA, BB	1
40	666-153	Oil Wick, for No. 54276 L	1
41	29476 GG	Feed Roller Clutch Assembly	1
42	11638 M	Nut	1
43	54274 G	Clutch Shaft	1
44	805 A	Screw	6
45	54274 K	Clutch Driving Lever	1
46	54274 L	Roller	6
47	20480 KP	Clutch Spring and Cap Assembly	12
48	54274 H	Clutch Disc	2
49	54274 F	Clutch Barrel	1
50	538	Screw	3
51	54274 J	Clutch Plate	1
52	22892 D	Screw	1
52A	54274 R	Washer, fiber, for Styles 51700 BU, 51800 BA, BB	1
53	54275 C	Upper Feed Roller, steel toothed, for Styles 51700 BU, 51800 BA, BB	1
54	530	Screw	3
55	22804 H	Screw	1
56	660-208	Locking Ring	1
57	77 B	Screw	1
58	54278 S	Upper Feed Roller Yoke	1
59	54278 U	Bushing, right	1
60	54278 V	Bushing, left	1
61	51235 G	Washer	1
62	T38	Screw	1
63	54274 N	Clutch Tension Spring	1
64	54274 P	Thrust Washer	1
65	54278 W	Feed Roller Yoke Bearing Sleeve	1
66	54278 Y	Driving Washer	1
67	11638 M	Nut	1
68	51476 A	Lower Feed Roller, bakelite, for Style 51400 BE	1
69	51475 A	Upper Feed Roller, bakelite, for Style 51400 BE	1
70	54278 AB	Feed Roller Guard, for Style 51400 BE	1
71	54276 W	Spring Washer, for Style 51700 BU	2
72	51776 C	Washer, for Style 51700 BU	2
73	51776 A	Lower Feed Roller, rubber, for Style 51700 BU	1
74	51776 B	Puller Roller Shaft, for Style 51700 BU	1
75	73 C	Screw, for Style 51700 BU	1
76	51780 B	Throat Plate and Lower Feed Roller Support, for Style 51700 BU	1
77	51280 J	Dowel Pin	2

* Replaced by No. 54277 M, on late model machines.



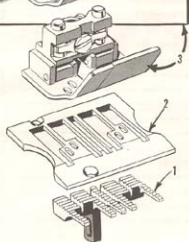
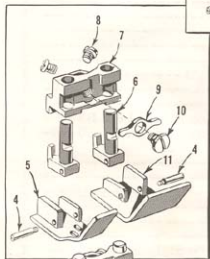
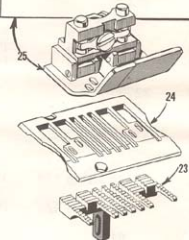
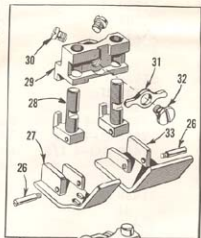
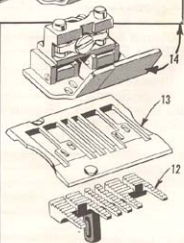
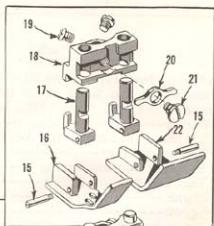
**NEEDLE BARS, NEEDLE HOLDERS, NEEDLE GUARDS, CLOTH PLATES
AND CLOTH PLATE COVERS**

Ref. No.	Part No.	Description	Amt. Req.
1	51817 A	Needle Bar, marked "DL", for Styles 51700 BU, 51800 BA, BB-----	1
2	22849	Screw, for Nos. 51833, 51833 A-----	2
3	51833 A	Needle Stop Plate, for Nos. 16-64-16, 16-76-16 gauge on Styles 51800 BA, BB-----	1
4	88	Screw, for Nos. 51833, 51833 A-----	1
5	51818-16-64-16	Needle Holder, for No. 16-64-16 gauge on Styles 51800 BA, BB-----	1
	51818-16-76-16	Needle Holder, for No. 16-76-16 gauge on Styles 51800 BA, BB-----	1
6	22894 P	Screw-----	1
7	22575	Screw, for Nos. 51818-16-64-16, 51818-16-76-16-----	2
8	22565 C	Screw-----	2
9	51825 C	Needle Guard, for No. 16-76-16 gauge on Styles 51800 BA, BB-----	1
	51825 CA	Needle Guard, for No. 16-64-16 gauge on Styles 51800 BA, BB-----	1
10	22601	Screw, for Nos. 51425 E, 51725 C, 51825 B, 51825 C-----	1
11	51417 D	Needle Bar, marked "DE", for No. 24 gauge on Style 51400 BE-----	1
12	50 J-40	Stop Pin-----	1
13	89	Screw-----	1
14	98	Screw-----	2
15	7018 E-5 1/2	Needle Holder, marked "G-5 1/2", for No. 24 gauge on Style 51400 BE-----	1
16	7040-6	Thread Guide-----	1
17	187 B	Screw-----	1
18	51425 E	Needle Guard, for Style 51400 BE-----	1
19	56517 B-18	Needle Bar, marked "EU", for No. 18 gauge on Style 51400 BE-----	1
20	50 J-16	Stop Pin, for Nos. 15417 E-16 and 51417 F-----	1
21	7018 E-5	Needle Holder, marked "G-5", for No. 18 gauge on Style 51400 BE-----	1
22	56517 B-16	Needle Bar, marked "ET", for No. 16 gauge on Style 51400 BE-----	1
23	1287	Needle Bar Thread Nipper, for Style 51400 BE-----	1
24	88	Screw-----	1
25	1288	Needle Bar Thread Nipper Collar-----	1
26	57 WB	Needle Bar Thread Nipper Spring Plate-----	1
27	57 WC	Needle Bar Thread Nipper Spring-----	1
28	57 WD	Screw-----	1
29	51418-16	Needle Holder, marked "D-16", for No. 16 gauge on Style 51400 BE-----	1
30	51833	Needle Stop Plate, for Nos. 12-56-12, 12-64-12 gauge on Styles 51800 BA, BB-----	1
31	51818-12-56-12	Needle Holder, for No. 12-56-12 gauge on Styles 51800 BA, BB-----	1
	51818-12-64-12	Needle Holder, for No. 12-64-12 gauge on Styles 51800 BA, BB-----	1
32	22565 D	Screw, for Nos. 51818-12-56-12, 51818-12-64-12-----	2
33	51825 B	Needle Guard, for Nos. 12-56-12, 12-64-12 gauge on Styles 51800 BA, BB-----	1
34	51718 A-96	Needle Holder, for Style 51700 BU-----	1
35	22513 B	Screw-----	2
36	51718 B-64	Needle Stop-----	2
37	22894 P	Screw-----	1
38	98	Screw-----	2
39	51725 C	Needle Guard, for Style 51700 BU-----	1
40	51401 S	Cloth Plate, for Style 51400 BE-----	1
41	51801 A	Cloth Plate, for Styles 51800 BA, BB-----	1
42	51701 V	Cloth Plate, for Style 51700 BU-----	1
43	12986 B	Screw-----	2
44	51281 AF	Cloth Plate Cover Spring-----	1
45	51281 AG-148	Cloth Plate Cover, for No. 24 gauge on Style 51400 BE-----	1
46	51281 AG-150	Cloth Plate Cover, for No. 16 gauge on Style 51400 BE-----	1
47	51281 AG-144	Cloth Plate Cover, for No. 18 gauge on Style 51400 BE-----	1
48	51281 AG-103	Cloth Plate Cover, for Style 51700 BU-----	1
49	51281 AG-99	Cloth Plate Cover, for Styles 51800 BA, BB-----	1



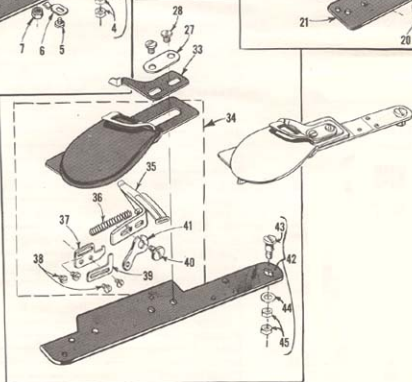
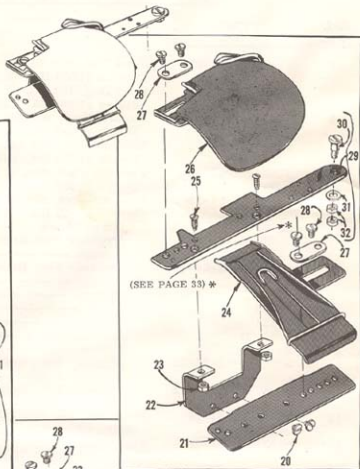
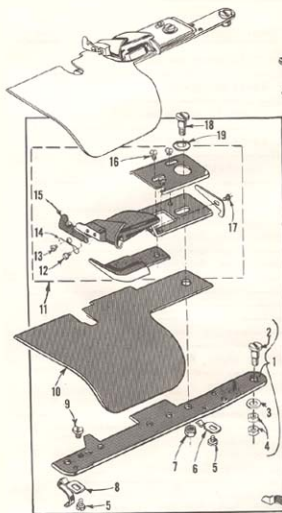
FEED DOGS, THROAT PLATES, PRESSER FEET

Ref. No.	Part No.	Description	Amt. Req.
1	16505-96	Feed Dog, for Style 51700 BU-----	1
2	16524 B-96	Throat Plate, for Style 51700 BU-----	1
3	51720 F-96	Presser Foot, for Style 51700 BU-----	1
4	605	Screw-----	4
5	605 A	Yielding Section Spring Adjusting Screw -----	1
6	65-96	Spring Holder-----	1
7	16194	Yielding Section Spring -----	1
8	87 U	Yielding Section Screw-----	1
9	51730 G	Shank -----	1
10	604	Screw-----	1
11	16241	Hinge Spring, right side -----	1
12	22570	Clamp Screw -----	2
13	22799 S	Hinge Screw -----	2
14	51730 J	Presser Foot Bottom, right -----	1
15	51730 H	Presser Foot Bottom, left -----	1
16	16241 A	Hinge Spring, left side-----	1
17	7405 U-4 1/2	Feed Dog, for No. 16 gauge on Style 51400 BE----	1
18	7528 H-4 1/2	Throat Plate, for No. 16 gauge on Style 51400 BE-	1
19	7420 AG-4 1/2	Presser Foot, for No. 16 gauge on Style 51400 BE-----	1
20	22799 E	Hinge Screw -----	1
21	51430 D	Shank -----	1
22	91	Clamp Screw -----	1
23	51430 F	Adjusting Nut -----	1
24	22840 A	Adjusting Screw-----	1
25	7405 AG-5	Feed Dog, for No. 18 gauge on Style 51400 BE----	1
26	7424 AG-5	Throat Plate, for No. 18 gauge on Style 51400 BE-	1
27	7420 AG-5	Presser Foot, for No. 18 gauge on Style 51400 BE-----	1
28	22799 E	Hinge Screw -----	1
29	51430 D	Shank -----	1
30	91	Clamp Screw -----	1
31	51430 F	Adjusting Nut -----	1
32	22840 A	Adjusting Screw-----	1
33	7405 AF-5 1/2	Feed Dog, for No. 24 gauge, on Style 51400 BE----	1
34	7424 AF-5 1/2	Throat Plate, for No. 24 gauge, on Style 51400 BE-----	1
35	7420 AG-5 1/2	Presser Foot, for No. 24 gauge, on Style 51400 BE-----	1
36	91	Clamp Screw -----	1



FEED DOGS, THROAT PLATES, PRESSER FEET

Ref. No.	Part No.	Description	Amt. Req.
1	51805-12-56-12	Feed Dog, for No. 12-56-12 gauge on	
		Styles 51800 BA, BB-----	1
	51805-12-64-12	Feed Dog, for No. 12-64-12 gauge on	
		Styles 51800 BA, BB-----	1
2	51824-12-56-12	Throat Plate, for No. 12-56-12 gauge on	
		Styles 51800 BA, BB-----	1
	51824-12-64-12	Throat Plate, for No. 12-64-12 gauge on	
		Styles 51800 BA, BB-----	1
3	51820-12-56-12	Presser Foot, for No. 12-56-12 gauge on	
		Styles 51800 BA, BB-----	1
	51820-12-64-12	Presser Foot, for No. 12-64-12 gauge on	
		Styles 51800 BA, BB-----	1
4	22799 S	Hinge Screw-----	2
5	51830 B-12-56-12	Presser Foot Bottom, left, for No. 12-56-12	
		gauge-----	1
	51830 B-12-64-12	Presser Foot Bottom, left, for No. 12-64-12	
		gauge-----	1
6	51830 C	Plunger-----	2
7	51830	Shank-----	1
8	22584	Screw-----	2
9	51830 D	Equalizer-----	1
10	22758	Screw-----	1
11	51830 A-12-56-12	Presser Foot Bottom, right, for No. 12-56-12	
		gauge-----	1
	51830 A-12-64-12	Presser Foot Bottom, right, for No. 12-64-12	
		gauge-----	1
12	51805-16-64-16	Feed Dog, for No. 16-64-16 gauge on	
		Styles 51800 BA, BB-----	1
13	51824-16-64-16	Throat Plate, for No. 16-64-16 gauge on	
		Styles 51800 BA, BB-----	1
14	51820-16-64-16	Presser Foot, for No. 16-64-16 gauge on	
		Styles 51800 BA, BB-----	1
		Hinge Screw-----	2
15	22799 S	Presser Foot Bottom, left, for No. 16-64-16	
16	51830 B-16-64-16	gauge-----	1
		Plunger-----	2
17	51830 C	Shank-----	1
18	51830	Screw-----	2
19	22584	Equalizer-----	1
20	51830 D	Screw-----	1
21	22758	Presser Foot Bottom, right, for No. 16-64-16	
22	51830 A-16-64-16	gauge-----	1
23	51805-16-76-16	Feed Dog, for No. 16-76-16 gauge on	
		Styles 51800 BA, BB-----	1
24	51824-16-76-16	Throat Plate, for No. 16-76-16 gauge on	
		Styles 51800 BA, BB-----	1
25	51820-16-76-16	Presser Foot, for No. 16-76-16 gauge on	
		Styles 51800 BA, BB-----	1
		Hinge Screw-----	2
26	22799 S	Presser Foot Bottom, left, for No. 16-76-16	
27	51830 B-16-76-16	gauge-----	1
		Plunger-----	2
28	51830 C	Shank-----	1
29	51830	Screw-----	2
30	22584	Equalizer-----	1
31	51830 D	Screw-----	1
32	22758	Presser Foot Bottom, right, for No. 16-76-16	
33	51830 A-16-76-16	gauge-----	1

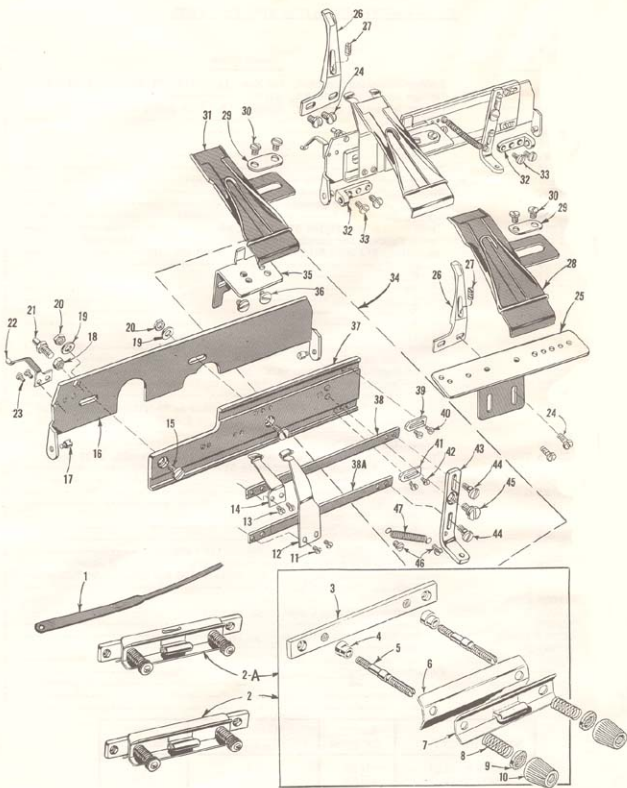


ATTACHMENTS AND ATTACHING BRACKETS

Ref. No.	Part No.	Description	Amt Req
1	51864	Folder Mounting Bracket, for Nos. 12-56-12, 12-64-12, 16-64-16	1
	K72393	Folder Mounting Bracket, for No. 16-76-16 gauge on Styles	1
		51800 BA, BB -----	1
2	22504 A	Pivot Screw -----	1
3	28577	Washer -----	1
4	9937	Nut -----	2
5	12986 B	Screw -----	2
6	54264 B	Spring -----	1
7	1280	Nut, for 22854 on Styles 51800 BA, BB -----	1
8	54264 C	Spring, with finger projection -----	1
9	25 C	Screw, for 23325 S -----	1
10	23325 S	Cloth Guard, for Styles 51800 BA, BB -----	1
11	23325 R-96-3/16	Upper Folder, for turning edge of bib downwardly, 3/16 inch capacity, 3/8 inch fold, for Styles 51800 BA, BB -----	1
12	22561	Screw -----	1
13	187 A	Screw -----	1
14	23325 D	Spring -----	1
15	23325 M	Yielding Guide -----	1
16	22570	Screw -----	3
17	87 U	Screw -----	1
18	22854	Pivot Screw, for 23325 S on Styles 51800 BA, BB -----	1
19	HA86 B	Spring Washer, for 22854 on Styles 51800 BA, BB -----	1
20	22730	Screw, for 23293 R -----	2
21	23293 R	Folder Support, for Style 51700 BU -----	1
22	23293 S	Folder Support Bracket, for Style 51700 BU -----	1
23	18	Nut, for 80 -----	2
24	23293 P-06	Lower Strip Folder, for attaching waistbands to trousers, 3/64 inch capacity, uses 2 1/2 inch strip, finishes 1 3/4 inch wide, for Style 51700 BU -----	1
25	80	Screw, for 23293 S -----	2
26	23325 T-120	Upper Folder, for turning edge of garment downwardly, 5/32 inch capacity, 3/8 inch fold, for Style 51700 BU -----	1
27	23425 V	Washer Plate -----	1
28	25 C	Screw -----	2
29	51764	Folder Mounting Bracket, for Style 51700 BU -----	1
30	22504 A	Pivot Screw -----	1
31	28577	Washer -----	1
32	9937	Nut -----	2
33	7403 P	Supplemental Edge Guide, for Style 51400 BE -----	1
34	23386 E-()	Reverse Hemmer, 1/16 inch capacity, 3/8 inch width of elastic, with shiftable elastic guide, for Style 51400 BE (See Chart Below)---	1
35	23386 F	Shiftable Elastic Guide -----	1
36	75080 C	Spring -----	1
37	23386 H	Shiftable Elastic Guide Stop, right -----	1
38	22513	Screw -----	4
39	23386 J	Shiftable Elastic Guide Stop, left -----	1
40	22787 B	Screw -----	1
41	23386 G	Shiftable Elastic Guide Lever -----	1
42	51464	Folder Mounting Bracket, for Style 51400 BE -----	1
43	22504 A	Pivot Screw -----	1
44	28577	Washer -----	1
45	9937	Nut -----	2

ATTACHMENT NO.	WIDTH OF HEM	MACHINE GAUGE NUMBER	HEADING
23386 E-7/16	7/16"	16	1/8"
23386 E-15/32	15/32"	18	1/8"
23386 E-1/2	1/2"	16	3/16"
	1/2"	18	3/16"
23386 E-9/16	9/16"	16	1/4"
23386 E-19/32	19/32"	18	1/4"
23386 E-5/8	5/8"	24	1/8"

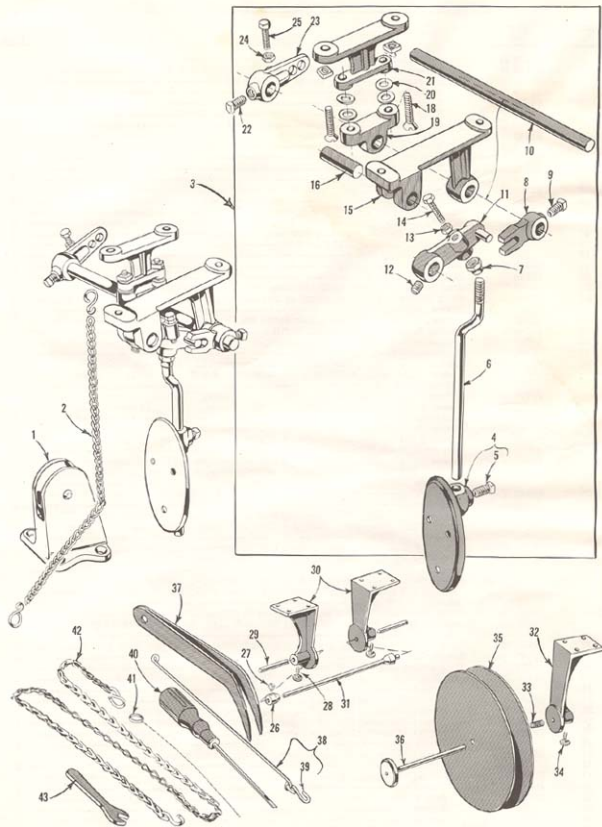
* NOTE: Two No. 28577 washers are required for use with No. 23293 P-96 folder.



ATTACHMENTS, STRIP TENSIONS AND COLLAPSING MECHANISM

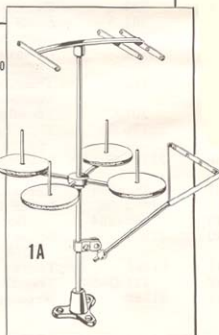
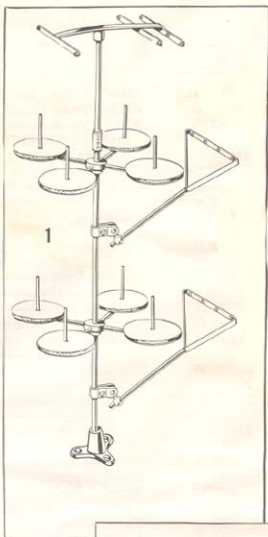
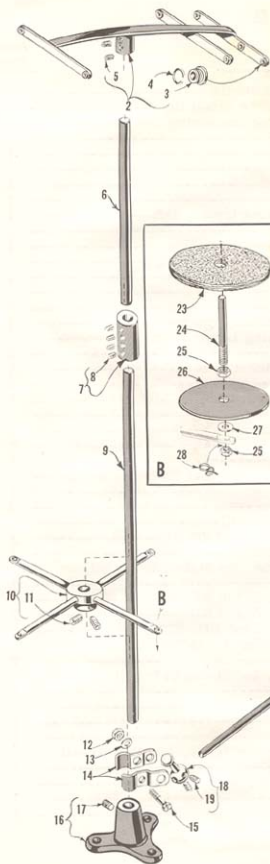
<u>Ref.</u> <u>No.</u>	<u>Part</u> <u>No.</u>	<u>Description</u>	<u>Am't.</u> <u>Req.</u>
1	23270 D	Folder Threader, for Style 51700 BU-----	1
2	21182 N	Strip Tension Assembly, for Styles 51700 BU, 51800 BA, BB-----	1
2A	21182 T	Strip Tension Assembly, for Style 51400 BE-----	1
3	21182 P	Strip Tension Base-----	1
4	11261 B	Tension Post Ferrule-----	2
5	56392 E	Tension Post-----	2
6	21162 L	Strip Tension Plate, inner, for 21182 N-----	1
7	21162 K	Strip Tension Plate, outer-----	1
8	110-3	Tension Spring-----	2
9	39592 AK	Tension Spring Ferrule-----	2
10	39502 Z	Tension Nut-----	2
11	90	Screw, for No. 23454 H-----	2
12	23454 H	Strip Collapsing Finger, left, for Style 51800 BA-----	1
13	90	Screw, for No. 23454 G-----	2
14	23454 G	Strip Collapsing Finger, right, for Style 51800 BA-----	1
15	22548	Screw, for No. 23454 on Style 51800 BA-----	2
16	23454 J	Collapsing Device Mounting Bracket, for Style 51800 BA-----	1
17	402	Hinge Pin, for No. 23454 J-----	2
18	258	Nut, for No. 4952 C-----	1
19	21657 E	Washer, for No. 22548-----	2
20	12538	Nut, for No. 22548-----	2
21	4952 C	Stud Stop for Collapsing Mechanism, for Style 51800 BA-----	1
22	23454 L	Strip Collapsing Device Mounting Bracket Latch Spring, for Style 51800 BA-----	1
23	90	Screw, for No. 23454 L-----	2
24	22548	Screw, for No. 51880 on Styles 51800 BA, BB-----	2
25	23293 N	Folder Support, for Style 51800 BB-----	1
26	51880	Supplementary Throat Plate Support, for Styles 51800 BA, BB-----	1
27	12935 A	Adjusting Screw, for No. 51880-----	1
28	23293 D-80	Lower Strip Folder, for attaching bibs to overalls, 1/16 inch capacity, uses 2 inch strip, finishes 1 3/8 inch wide, for No. 12-56-12 gauge on Style 51800 BB-----	1
	23293 D-88	Lower Strip Folder, for attaching bibs to overalls, 1/16 inch capacity, uses 2 1/8 inch strip, finishes 1 1/2 inch wide, for No. 12-64-12 gauge on Style 51800 BB-----	1
	23293 D-96	Lower Strip Folder, for attaching bibs to overalls, 1/16 inch capacity, uses 2 1/4 inch strip, finishes 1 5/8 inch wide, for No. 16-64-16 gauge on Style 51800 BB-----	1
	23293 D-108	Lower Strip Folder, for attaching bibs to overalls, 1/16 inch capacity, uses 2 1/2 inch strip, finishes 1 13/16 inch wide, for No. 16-76-16 gauge on Style 51800 BB-----	1
29	23425 V	Washer Plate-----	1
30	25 C	Screw-----	2
31	23293 M-80	Lower Strip Folder, for attaching bibs to overalls, 3/64 inch capacity, uses 2 1/8 inch strip, finishes 1 7/16 inch wide, for No. 12-56-12 gauge on Style 51800 BA-----	1
	23293 M-88	Lower Strip Folder, for attaching bibs to overalls, 3/64 inch capacity, uses 2 1/16 inch strip, finishes 1 9/16 inch wide, for No. 12-64-12 gauge on Style 51800 BA-----	1
	23293 M-96	Lower Strip Folder, for attaching bibs to overalls, 3/64 inch capacity, uses 2 1/4 inch strip, finishes 1 11/16 inch wide, for No. 16-64-16 gauge on Style 51800 BA-----	1
	23293 M-108	Lower Strip Folder, for attaching bibs to overalls, 3/64 inch capacity, uses 2 1/2 inch strip, finishes 1 7/8 inch wide, for No. 16-76-16 gauge on Style 51800 BA-----	1
32	23454 M	Strip Collapsing Device Mounting Bracket Hinge Block, for Style 51800 BA-----	2
33	22548	Screw, for No. 23454 M-----	4
34	23454	Strip Collapsing Device, for Style 51800 BA-----	1
35	23454 B	Strip Collapsing Device Folder Support-----	1
36	255	Screw-----	2
37	23454 A	Strip Collapsing Device Frame-----	1
38	23454 E	Strip Collapsing Device Finger Operating Arm, lower-----	1
38A	23454 D	Strip Collapsing Device Finger Operating Arm, upper-----	1
39	23454 F	Strip Collapsing Device Finger Operating Arm Stop, adjustable-----	1
40	90	Screw-----	2
41	23454 F	Strip Collapsing Device Finger Operating Arm Stop, adjustable-----	1
42	90	Screw-----	2
43	23454 C	Strip Collapsing Device Operating Lever-----	1
44	HA65 L	Screw-----	2
45	22715	Screw-----	2
46	90	Screw-----	2
47	9471	Spring-----	1

* No part number available for Assembly No. 21182 T



ACCESSORIES

Ref. No.	Part No.	Description	Amt. Req.
1	660-167	Idler Pulley, for Style 51800 BA-----	1
2	21693 L	Knee Press Chain, for Style 51800 BA-----	1
3	21693 A	Knee Press Assembly, for collapsing mechanism on Style 51800 BA-----	1
4	21685	Knee Press Plate-----	1
5	69 FD	Set Screw-----	1
6	21693 J	Knee Press Plate Rod-----	1
7	15430 D	Nut-----	1
8	21693 F	Knee Press Interlocking Lever, left-----	1
9	69 FD	Set Screw-----	1
10	21693 B	Knee Press Shaft-----	1
11	21693 G	Knee Press Interlocking Lever, right-----	1
12	22622	Set Screw-----	1
13	34	Nut-----	1
14	12993 A	Stop Screw-----	1
15	21693 C	Knee Press Shaft Bracket, front-----	1
16	21693 H	Knee Press Interlocking Lever Shaft-----	1
18	650-10	Stove Bolt-----	2
19	21693 D	Knee Press Shaft Bracket, rear-----	1
20	28577	Washer-----	4
21	21693 T	Knee Press Shaft Hanger Spacing Block-----	1
22	69 FD	Set Screw-----	1
23	21693 K	Knee Press Chain Lever-----	1
24	34	Nut-----	1
25	12993 A	Stop Screw-----	1
26	753	Spool Support Cone, adjustable, for Style 51400 BE----	1
27	188 D	Screw, for No. 753-----	1
28	201 C	Screw, for No. 201 A-----	2
29	751	Center Pin, for Style 51400 BE-----	2
30	201 A	Spool Axle Support, for Style 51400 BE-----	2
31	21218	Spool Axle, for Style 51400 BE-----	1
32	21179	Lower Tape Holder Frame, for Styles 51700 BU, 51800 BA, BB-----	1
33	110-4	Tension Spring, for Style 51800 BA, BB-----	1
	110-3	Tension Spring, for Style 51700 BU-----	1
34	201 C	Thumbscrew, for Styles 51700 BU, 51800 BA, BB-----	1
35	21178 A	Tape Holder Disc, for Styles 51700 BU, 51800 BA, BB-----	2
36	21385 B	Lower Tape Holder Axle, for Styles 51700 BU, 51800 BA, BB-----	1
37	660-240	Thread Tweezers-----	1
38	51493 BC	Lifter Link-----	1
39	660-264	Hook-----	1
40	21201	Screwdriver, 9/64 inch round blade, length over-all 7 5/8 inches-----	1
41	51899	Thread Wire, for Styles 51800 BA, BB-----	1
42	421 D-28	Treadle Chain-----	1
43	21388	Wrench, single end, 3/8 inch opening-----	1



THREAD STANDS

Ref. No.	Part No.	Description	Amt. Req.
1	21101 P-8	Thread Stand, complete, for Styles 51800 BA, BB ----	1
1A	21101 H-4	Thread Stand, complete, for Styles 51400 BE, 51700 BU -----	1
2	21114 H-4	Eyelet Support-----	1
3	21114 L	Eyelet-----	8
4	21114 M	Eyelet Locking Ring -----	8
5	22651 CD-4	Screw-----	2
6	21104 B-11	Thread Stand Rod, upper, for No. 21101 P-8 ----	1
7	21127	Coupling, for No. 21101 P-8-----	1
8	22651 CD-3	Screw-----	4
9	21104 B-24	Thread Stand Rod, lower, for No. 21101 P-8 ----	1
		Thread Stand Rod, for No. 21101 H-4-----	1
10	21114 D-4	Spool Seat Support, for No. 21101 P-8 -----	2
		Spool Seat Support, for No. 21101 H-4 -----	1
11	22651 CD-5	Screw, for No. 21101 P-8-----	4
		Screw, for 21101 H-4-----	2
12	21104 H	Nut, for No. 21101 P-8-----	2
		Nut, for No. 21101 H-4-----	1
13	652-16	Washer, for No. 21101 P-8-----	2
		Washer, for No. 21101 H-4-----	1
14	21114 U	Lead Eyelet Ball Split Socket, for No. 21101 P-8--	4
		Lead Eyelet Ball Split Socket, for No. 21101 H-4--	2
15	22810	Screw, for No. 21101 P-8-----	2
		Screw, for No. 21101 H-4-----	1
16	21114 A	Thread Stand Base-----	1
17	22651 CD-3	Screw-----	1
18	21114 T	Lead Eyelet Socket Ball, for No. 21101 P-8 ----	2
		Lead Eyelet Socket Ball, for No. 21101 H-4 ----	1
19	22651 CD-4	Screw, for No. 21101 P-8-----	4
		Screw, for No. 21101 H-4-----	2
20	21114 S-4	Lead Eyelet, for No. 21101 P-8-----	2
		Lead Eyelet, for No. 21101 H-4-----	1
21	21114 M	Eyelet Locking Ring, for No. 21101 P-8 ----	8
		Eyelet Locking Ring, for No. 21101 H-4 ----	4
22	21114 L	Eyelet, for No. 21101 P-8-----	8
		Eyelet, for No. 21101 H-4-----	4
23	21104 V	Felt Pad, for No. 21101 P-8-----	8
		Felt Pad, for No. 21104 H-4-----	4
24	21114 W	Spool Pin, for No. 21101 P-8-----	8
		Spool Pin, for No. 21104 H-4-----	4
25	258 A	Nut, for No. 21101 P-8-----	16
		Nut, for No. 21104 H-4-----	8
26	21114	Spool Seat Disc, for No. 21101 P-8-----	8
		Spool Seat Disc, for No. 21104 H-4-----	4
27	652-16	Washer, for No. 21101 P-8-----	8
		Washer, for No. 21104 H-4-----	4
28	21114 AF	Eyelet, for No. 21101 P-8-----	8

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