

500 BT

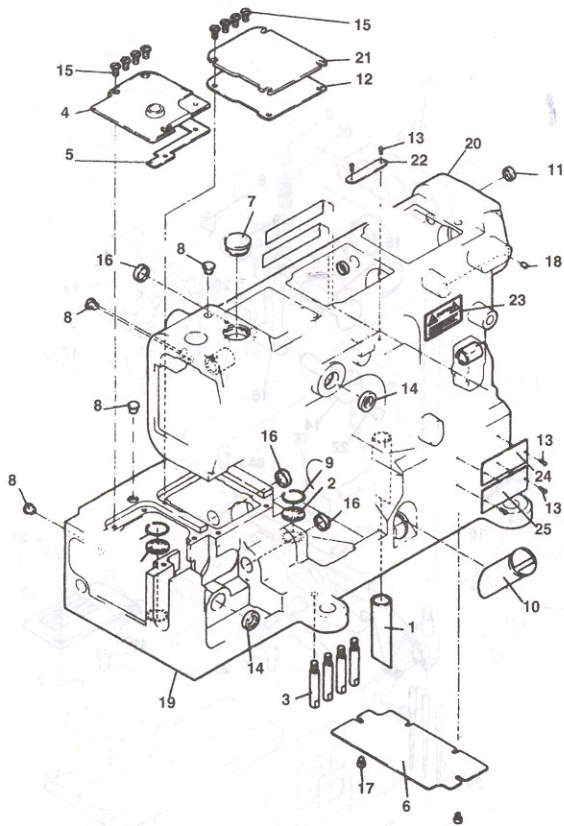
Flatbed Interlock Stitch Machines
平型偏平縫いマシン

Parts Checker

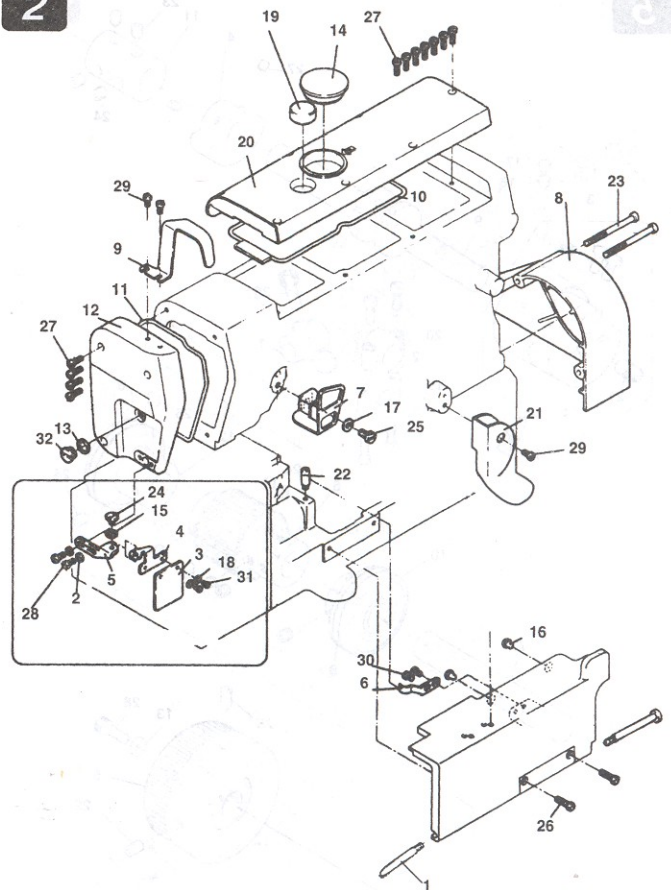
Westman

W-32500BTD

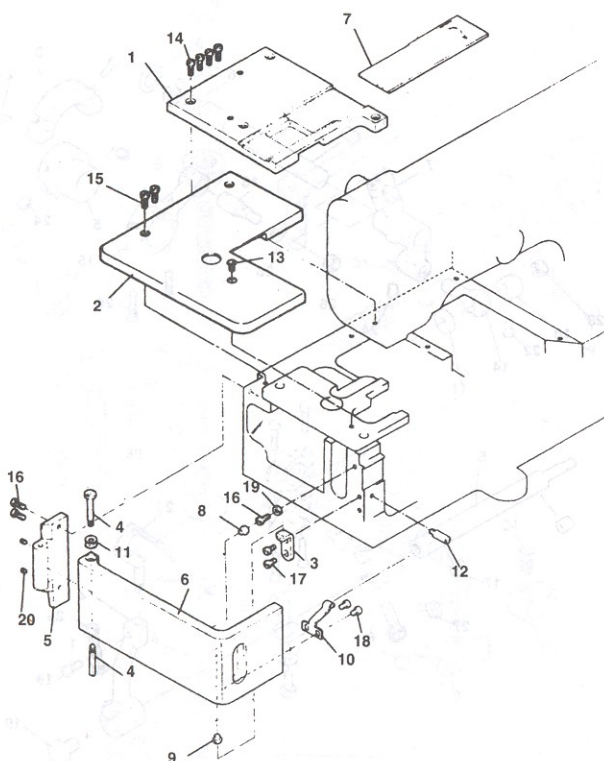
1



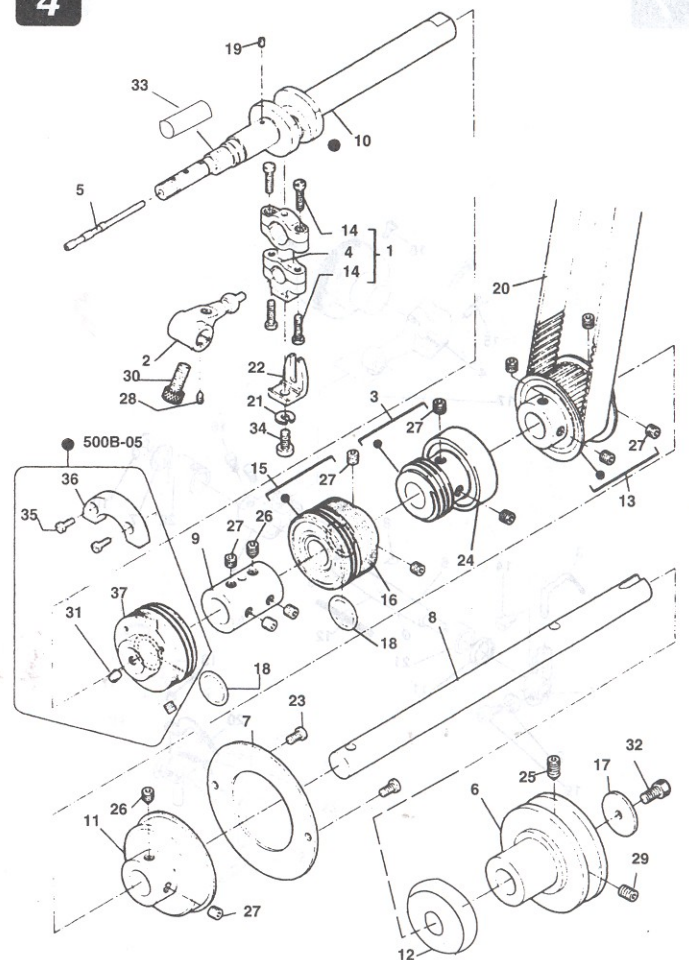
2



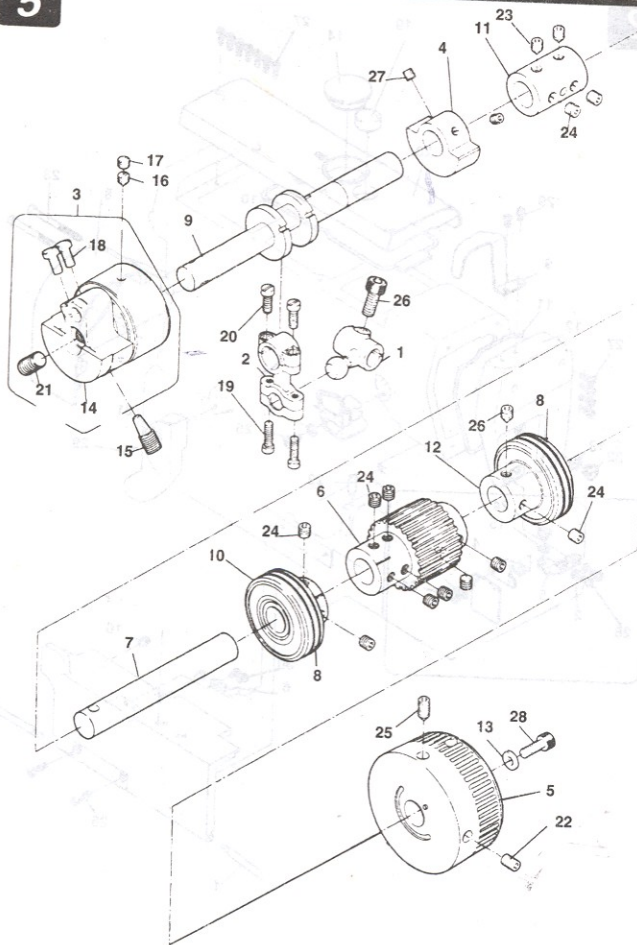
3



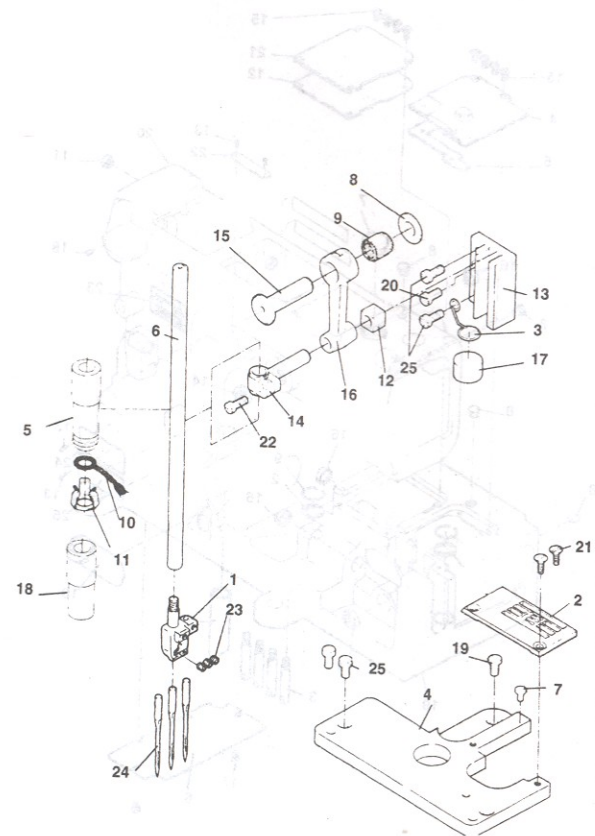
4



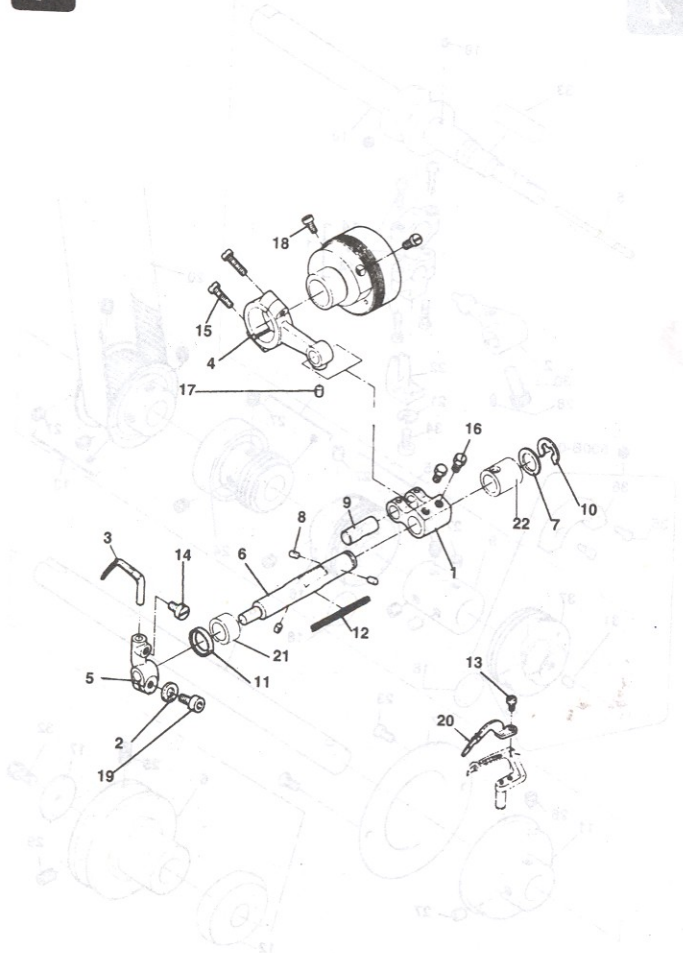
5



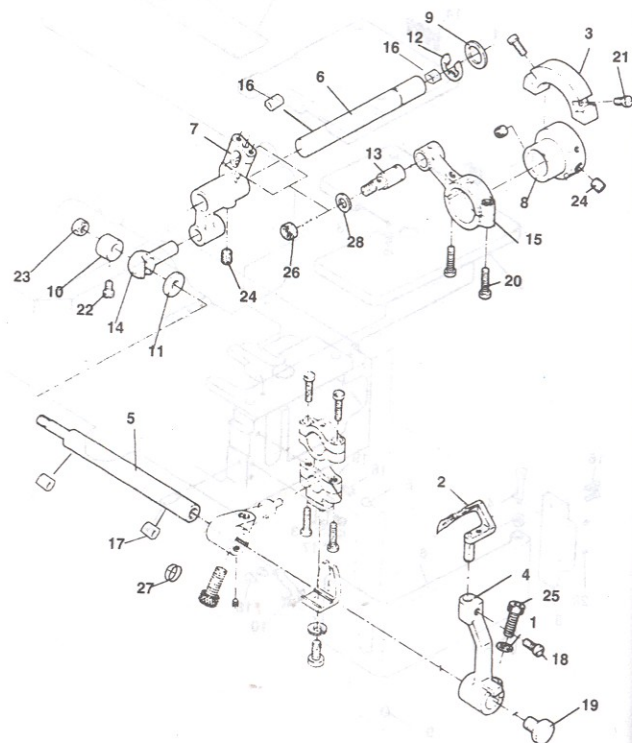
6



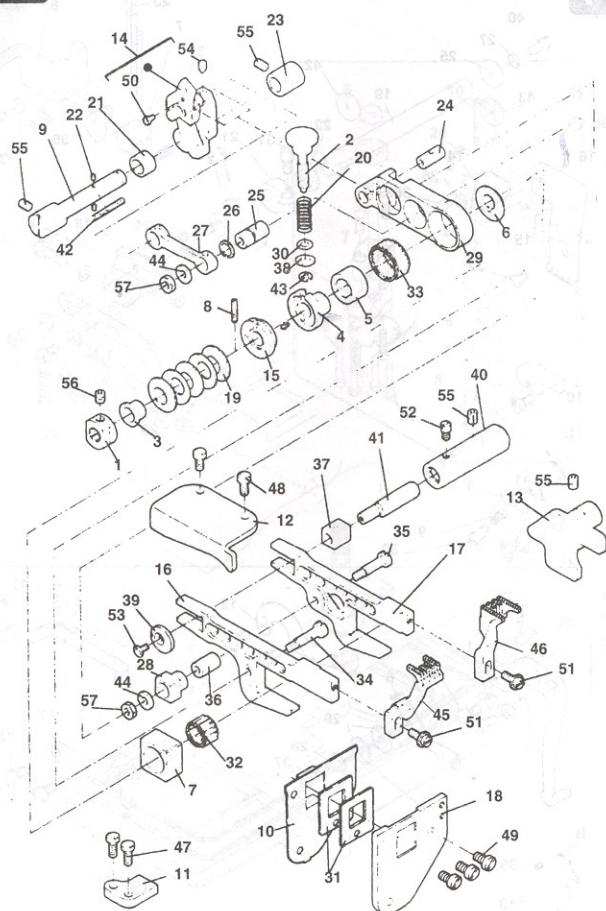
7



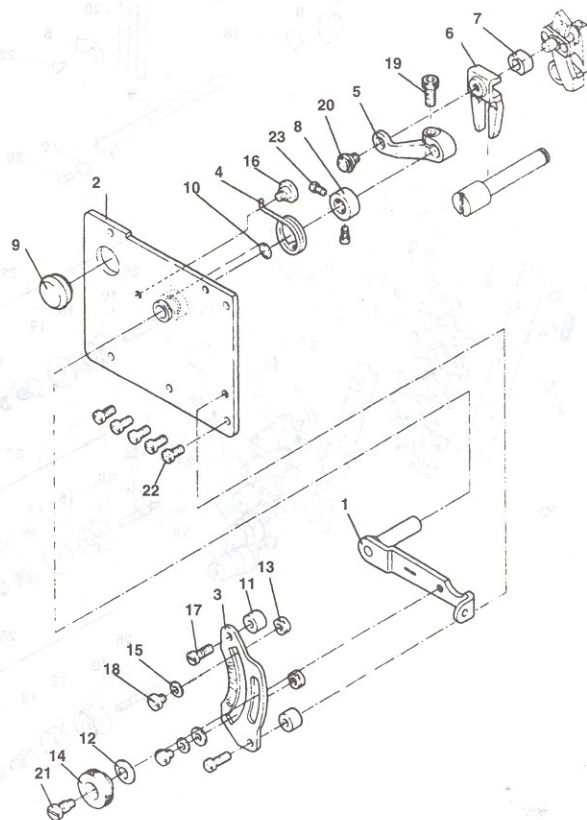
8



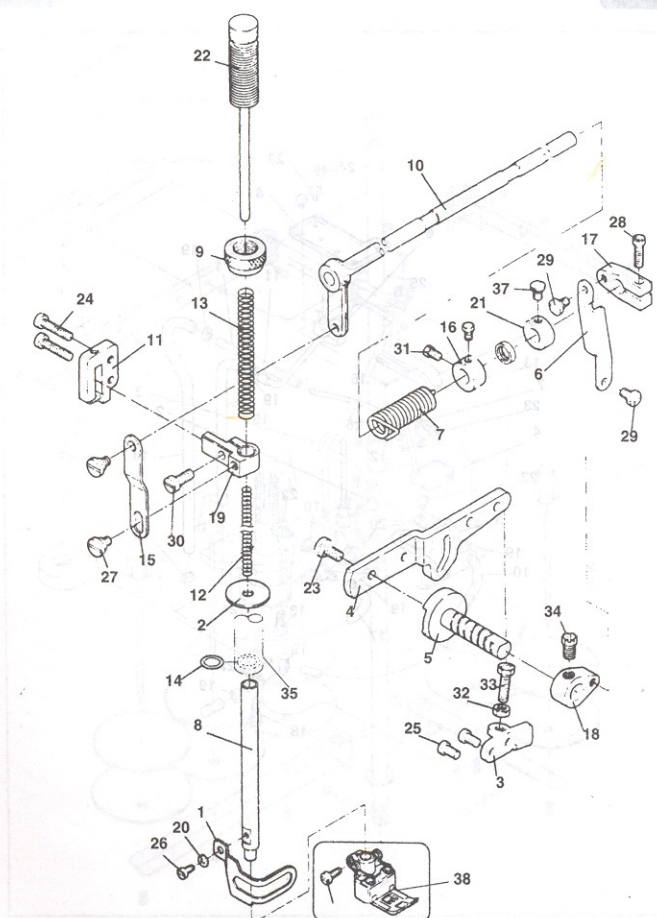
9



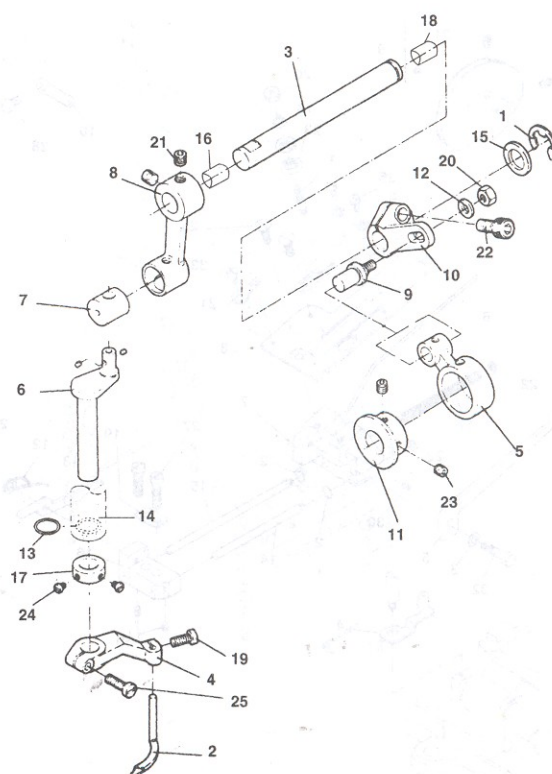
10



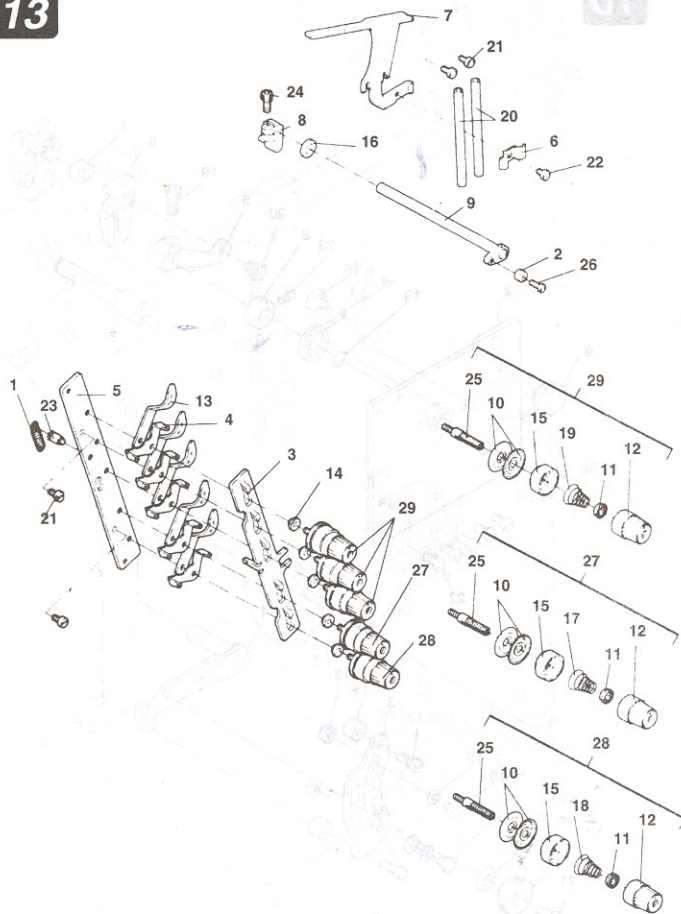
11



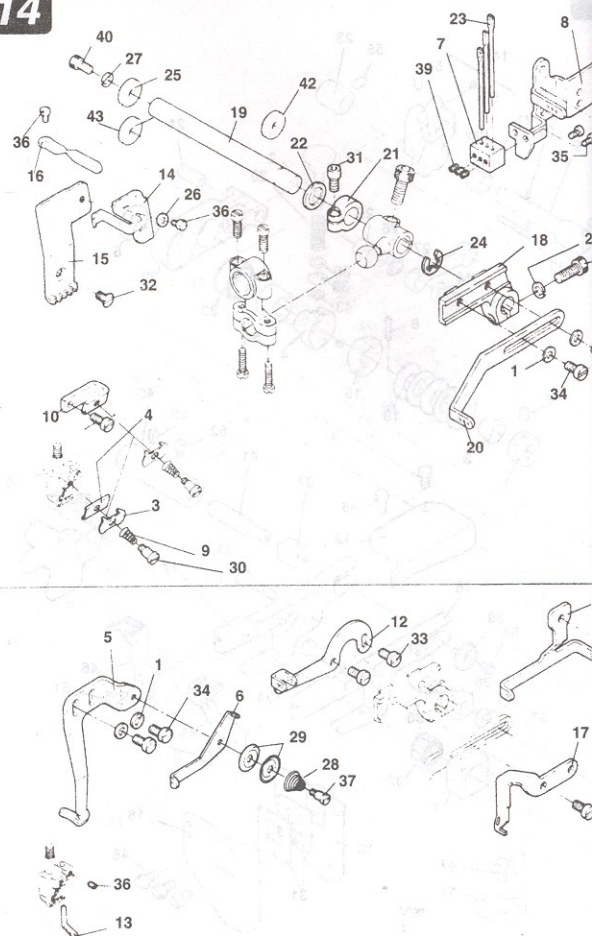
12



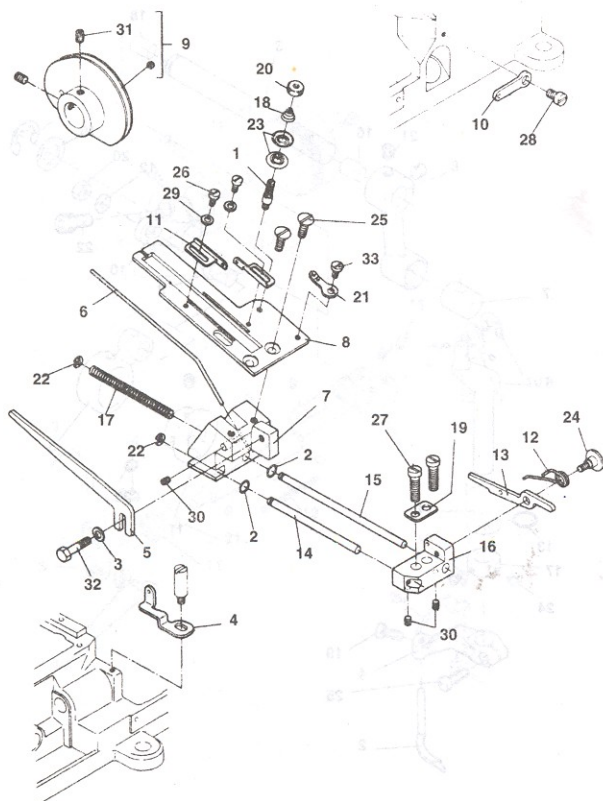
13



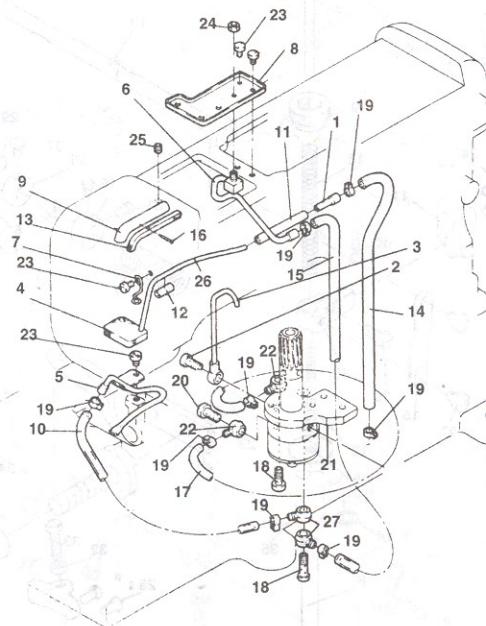
14



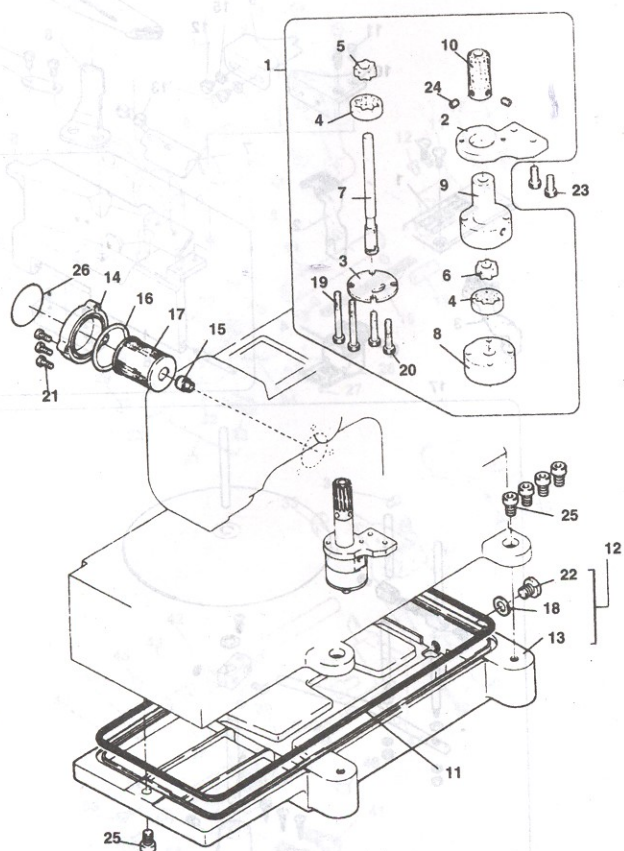
15



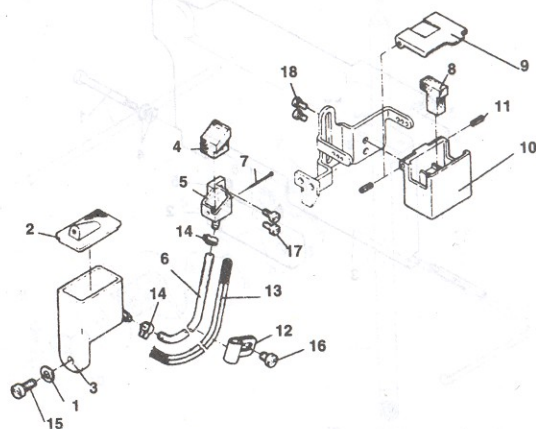
16



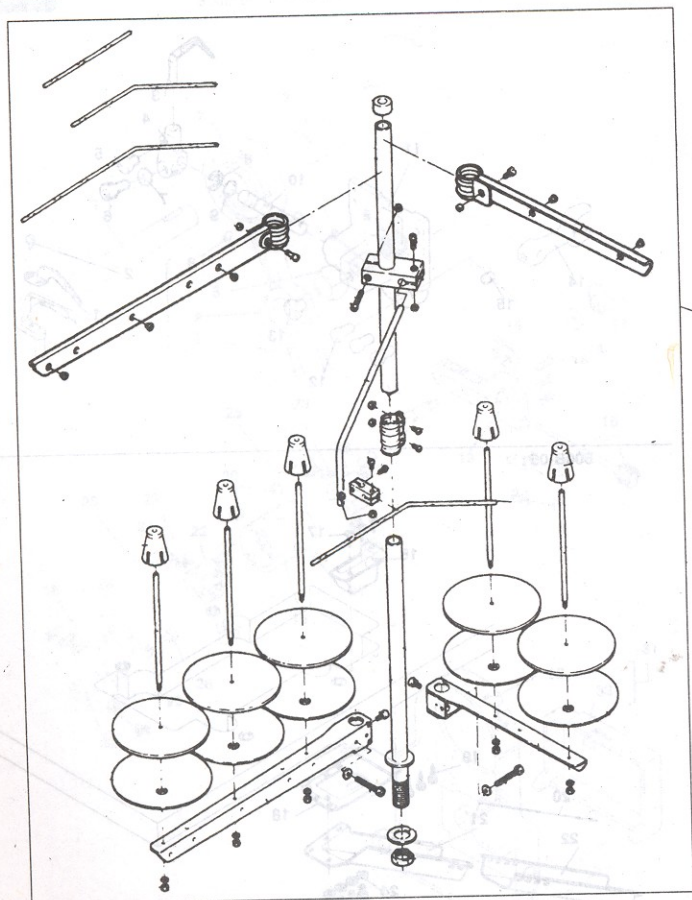
17



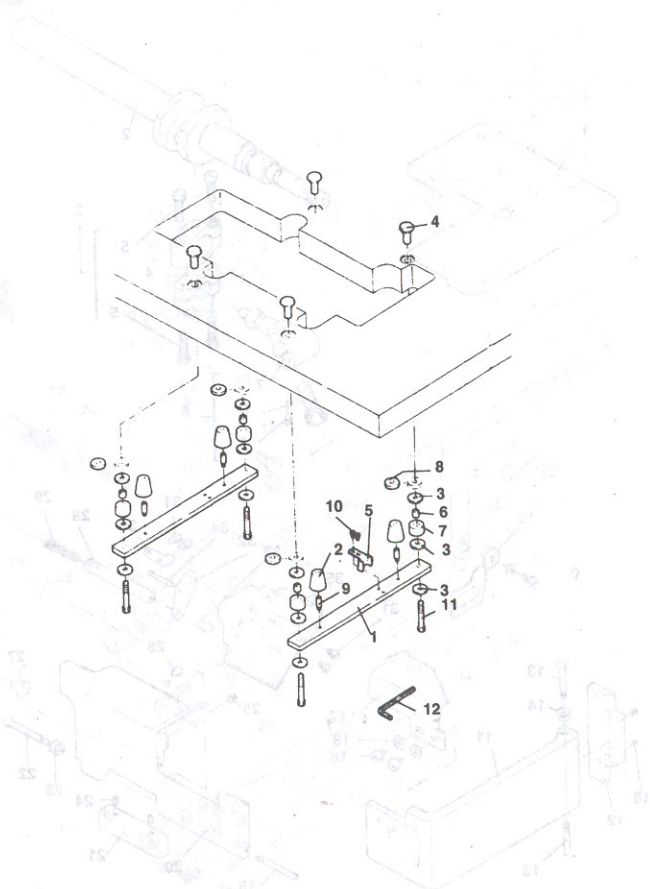
18



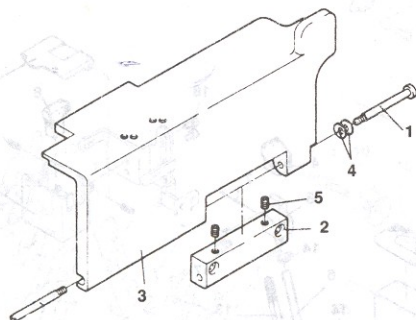
19



20

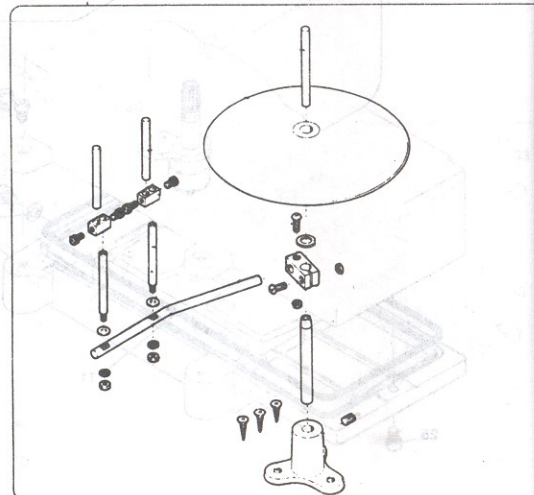
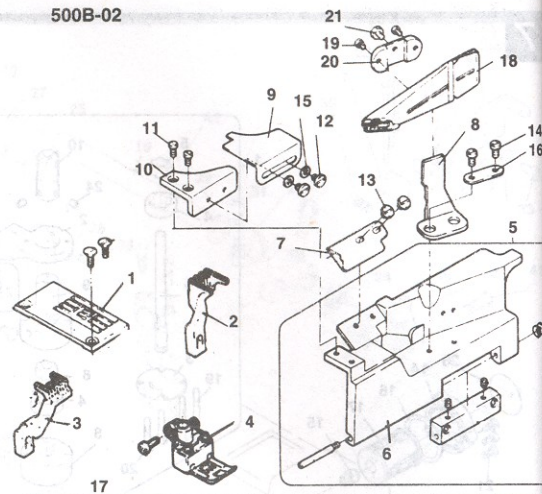


21



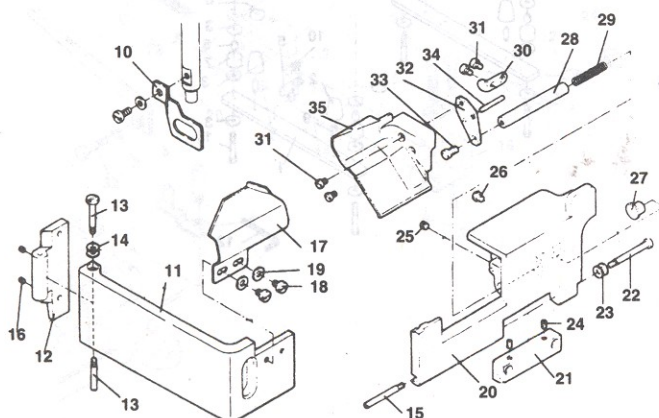
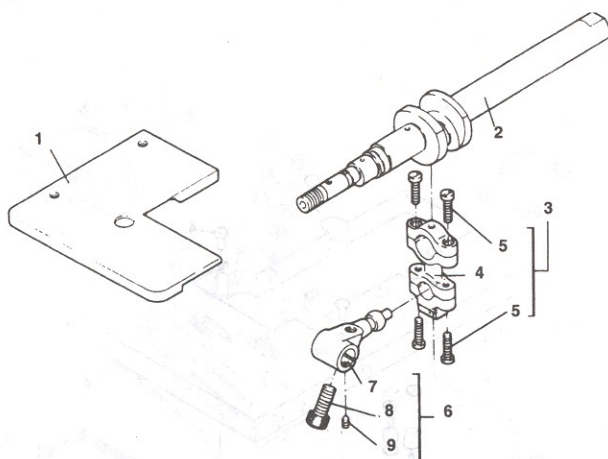
23

500B-02



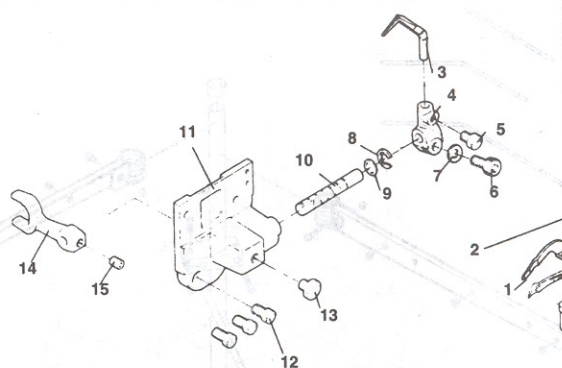
24

500B-05

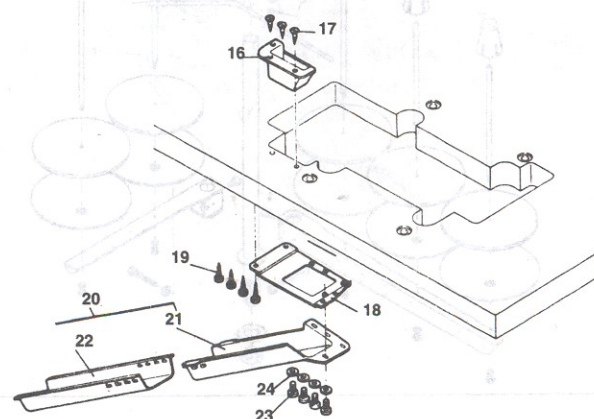


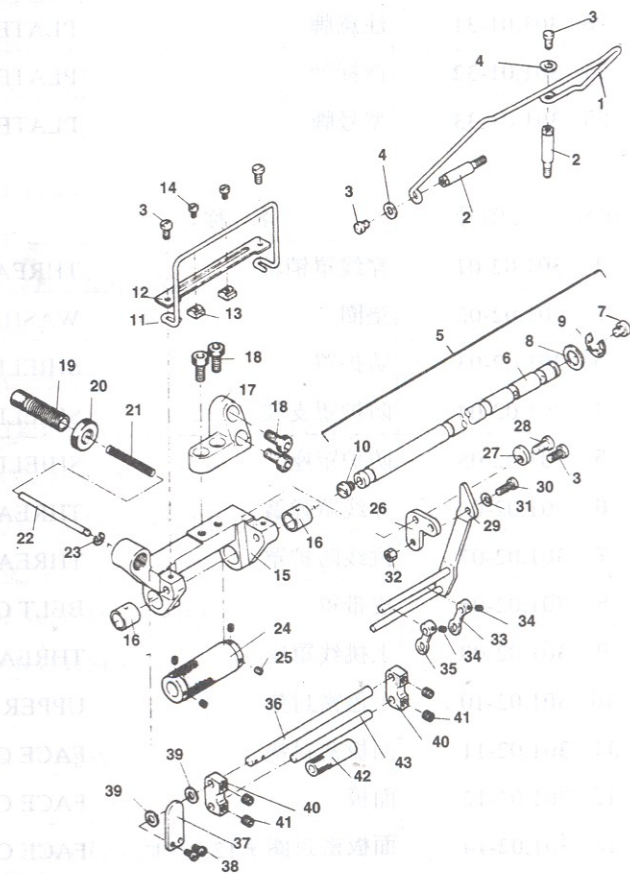
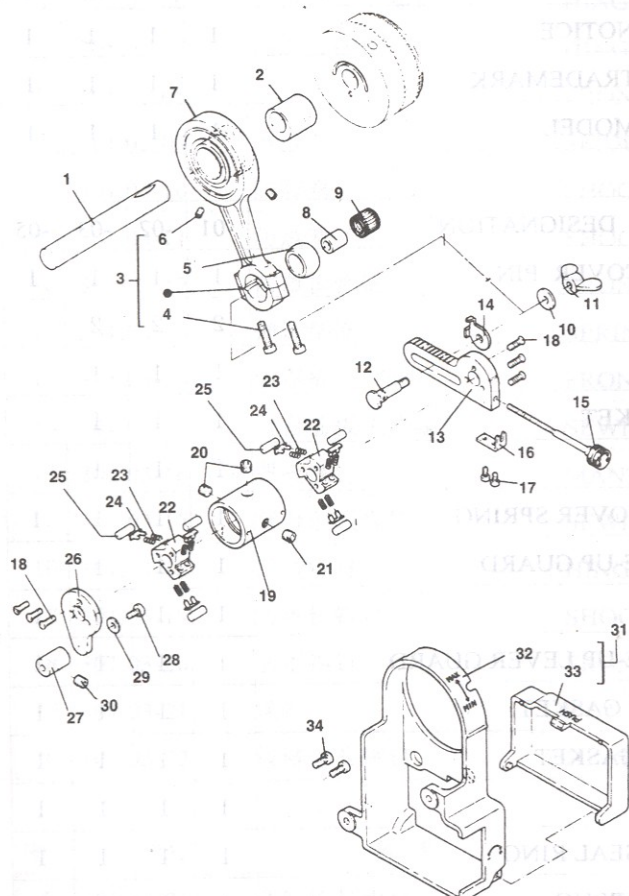
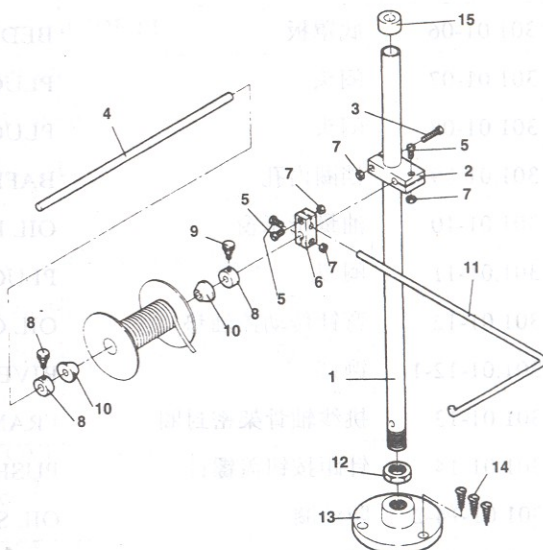
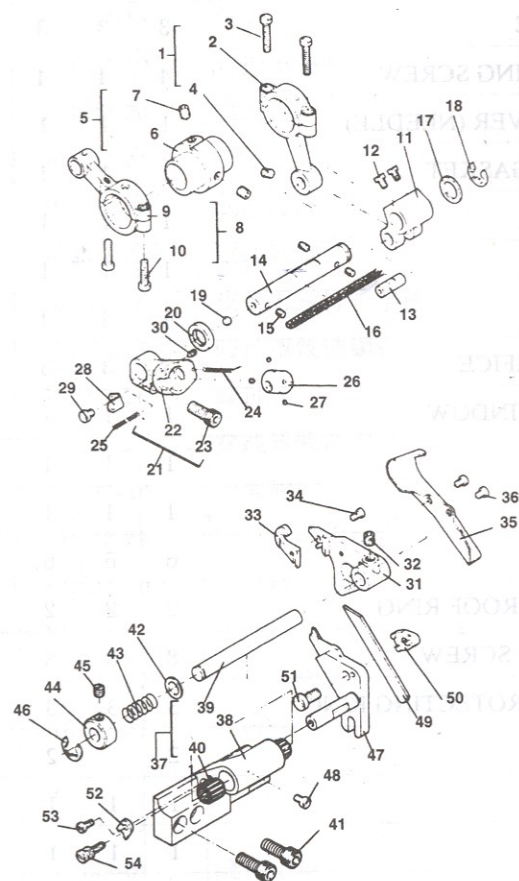
25

500B-05



500B-05





序号	图号	名 称	DESIGNATION	-01	-02	-03	-04
1	301.01-01	机壳竖回油管	MACHINE FRAME OIL STAND PIPE	1	1	1	1
2	301.01-02	过滤网20目	FILTER HALFTONE	3	3	3	3
3	301.01-03	机座螺钉	MACHINE MOUNTING SCREW	4	4	4	4
4	301.01-04	针距按钮盖	PUSH BUTTON COVER (NEEDLE)	1	1	1	1
5	301.01-05	针距按钮盖防油垫	OIL PROTECTING GASKET	1	1	1	1
6	301.01-06	底罩板	BED HOOD PLATE	1	1	1	1
7	301.01-07	闷头	PLUG STUD	1	1	1	1
8	301.01-08	闷头	PLUG STUD	4	4	4	4
9	301.01-09	挡圈内孔	BAFFLE INNER ORIFICE	3	3	3	3
10	301.01-10	油量指示窗	OIL INDICATION WINDOW	1	1	1	1
11	301.01-11	闷 头	PLUG STUD	1	1	1	1
12	301.01-12	弯针传动盖油垫	OIL GASKET	1	1	1	1
13	301.01-12-1	铆钉	RIVET	6	6	6	6
14	301.01-13	挑线轴骨架密封圈	FRAMEWORK AIRPROOF RING	2	2	2	2
15	301.01-14	针距按钮盖螺钉	PUSH BUTTON CAP SCREW	8	8	8	8
16	301.01-14-2	防油圈	OIL SHIELD COIL PROTECTING RING	3	3	3	3
17	301.01-22	螺钉	SCREW	2		2	2
18	301.01-23	指示销	DIRECTION OF PIN	1	1	1	1
19	301.01-27	机座	MACHINE SEAT	1	1	1	1
20	301.01-28	机壳	ARM	1	1	1	1
21	301.01-29	弯针传动仓板	LOOPER DRIVER PLATE	1	1	1	1
22	301.01-30	机身号码	AIRFRAME NUMBER	1	1	1	1
23	301.01-31	注意牌	PLATE WITH NOTICE	1	1	1	1
24	301.01-32	商标牌	PLATE WITH TRADEMARK	1	1	1	1
25	301.01-33	型号牌	PLATE WITH MODEL	1	1	1	1

序号	图号	名 称	DESIGNATION	-01	-02	-03	-04
1	301.02-01	穿线罩销轴	THREADING COVER PIN	1	1	1	1
2	301.02-02	垫圈	WASHER	2	2	2	2
3	301.02-03	防护罩	SHIELD	1	1	1	1
4	301.02-04	防护罩支架	SHIELD BRACKET	1	1	1	1
5	301.02-05	防护罩座	SHIELD SEAT	1	1	1	1
6	301.02-06	穿线罩弹簧	THREADING COVER SPRING	1	1	1	1
7	301.02-07	挑线防护罩	THREAD TAKE-UP GUARD	1	1	1	1
8	301.02-08	皮带罩	BELT GUARD	1	1	1	1
9	301.02-09	上挑线罩座	THREAD TAKE-UP LEVER GUARD	1	1	1	1
10	301.02-10	上盖密封垫	UPPER COVER GASKET	1	1	1	1
11	301.02-11	面板密封垫	FACE COVER GASKET	1	1	1	1
12	301.02-12	面板	FACE COVER	1	1	1	1
13	301.02-14	面板密封圈 $\phi 12.5 \times 1$	FACE COVER SEAL RING	1	1	1	1
14	301.02-15	上盖闷头 $\phi 36.7 \times 12.2$	UPPER COVER PLUG	1	1	1	1

15	301.02-16	鞍型垫圈	WAVE WASHER	1	1	1	1
16	301.02-17	防震塞	SHOCKPROOF PLUG	2	2	2	2
17	301.02-18	垫圈	WASHER	1	1	1	1
18	301.02-19	防护罩垫圈	SHIELD WASHER	2	2	2	2
19	301.02-20	喷油窗	SIGHT WINDOW	1	1	1	1
20	301.02-21	上盖	UPPER COVER	1	1	1	1
21	301.02-22	底线过线导板	THREAD EYELET GUIDE PLATE	1	1	1	1
22	301.02-23	过线连接柱	THREAD HANDLER LINK	1	1	1	1
23	301.02-24	皮带罩螺钉一字槽	BELT GUARD SCREW	2	2	2	2
24	301.02-25	防护罩铰链螺钉	SHIELD HINGE SCREW	1	1	1	1
25	301.02-26	螺钉	SCREW	1	1	1	1
26	301.02-27	穿线罩铰链螺钉	THREADING COVER HINGE SCREW	2	2	2	2
27	301.02-28	上盖螺钉	UPPER COVER SCREW	11	11	11	11
28	301.02-29	硅油过线架螺钉	SILICONE OIL THREAD STAND SCREW	2	2	2	2
29	301.02-30	上跳线罩螺钉	SCREW	3	3	3	3
30	301.02-31	穿线罩弹簧螺钉	THREADING COVER SPRING SCREW	2	2	2	2
31	301.02-32	防护罩螺钉	SHIELD SCREW	2	2	2	2
32	301.02-33	面板螺钉	FACE COVER SCREW	1	1	1	1

序号	图号	名 称	DESIGNATION	-01	-02	-03	-05
1	301.03-01	缝台上罩	SEWING PLATE UPER COVER	1	1	1	1
2	301.03-03	缝台前板	SEWING PLATE FRONT COVER	1	1	1	1
3	301.03-04	防震板	SHOCKPROOF BOARD	1	1	1	1
4	301.03-06	铰链连接上螺钉	HINGE LINK SCREW	2	2	2	2
5	301.03-07	前罩铰链板	HINGE BOARD	1	1	1	1
6	301.03-08	前罩	FRONTAL MANTLE	1	1	1	1
7	301.03-09	推板	SLIDE PLATE	1	1	1	1
8	301.03-10	防震塞	SHOCKPROOF PLUG	1	1	1	1
9	301.03-11	防震塞	SHOCKPROOF PLUG	2	2	2	2
10	301.03-12	前罩板弹簧	FRONTAL MANTLE SPRING	1	1	1	1
11	301.03-13	弹簧垫圈	SPRING WASHER	1	1	1	1
12	301.03-14	前罩板定位螺钉	FRONTAL MANTLE SCREW	1	1	1	1
13	301.03-15	缝台前板沉头螺钉	SEWING PLATE FRONT COVER SCREW	1	1	1	1
14	301.03-16	罩板螺钉	MANTLE PLATE SCREW	4	4	4	4
15	301.03-17	缝台前板螺钉	SEWING PLATE FRONT COVER SCREW	2	2	2	2
16	301.03-18	铰链螺钉	HINGE SCREW	3	3	3	3
17	301.03-19	防震板螺钉	SHOCKPROOF BOARD SCREW	2	2	2	2
18	301.03-20	前罩螺钉	FRONTAL MANTLE SCREW	2	2	2	2
19	301.03-21	螺帽	NUT	1	1	1	1
20	301.03-22	铰链上头螺钉	HINGE UPPER SCREW	2	2	2	2

序号	图号	名 称	DESIGNATION	-01	-02	-03	-05
1	301.04-01	弯针连杆组件	LOOPER LEVER COMPLETE	1	1	1	1

2	301.04-02	弯针球曲柄	LOOPER BALL CRANK	1	1	1	1
3	301.04-03	油泵蜗杆	OIL PUMP WORM	1	1	1	1
4	301.04-04	弯针连杆	LOOPER LEVER COMPLETE				
5	301.04-05	下轴油量调节芯针	OIL FLOW REGULATING NEEDLE	1	1	1	1
6	301.04-06	从动轮	TRACTION WHEEL	1	1	1	1
7	301.04-07	压紧环	IMPACTED LOOP	1	1	1	1
8	301.04-08	下轴后节轴	LOWER SHAFT BACKSIDE	1	1	1	1
9	301.04-09	联轴器	LINK BEARING	1	1	1	1
10	301.04-10	下轴前节	LOWER SHAFT FOREPART	1	1	1	1
11	301.04-11	下轴后衬套	LOWER BEARING FITTINGS	1	1	1	1
12	301.04-12	弹簧挡圈	SPRIGN THRUST RING	1	1	1	1
13	301.04-13	主动时规轮组件	DRIVING WHEEL	1	1	1	1
14	301.04-14	弯针连杆螺钉	SCREW	4	4	4	4
15	301.04-15	下轴中衬套组件	LOWER SHAFT CENTRE BUSHING ASM.	1	1	1	1
16	301.04-36	O型圈	O-RING				
17	301.04-17		TRACTION WHEEL WASHER	1	1	1	1
18	301.04-18	O型圈	O-RING	2	2	2	2
19	301.04-19	销子	PIN	1	1	1	1
20	301.04-20	皮带	BELT	1	1	1	1
21	301.04-21	开口垫圈	SNAP RIGN	1	1	1	1
22	301.04-22	叉口	FORK	1	1	1	1
23	301.04-23	压紧环螺钉	IMPACTED LOOP SCREW	2	2	2	2
24	301.04-37	O型圈	O-RING	4	4	4	4
25	301.04-25	从动轮定位螺钉	TRACTION WHEEL SCREW	1	1	1	1
26	301.04-26	联轴器定位螺钉锥端	LINK BEARING SCREW	2	2	2	2
27	301.04-27	螺钉	SCREW	12	12	12	12
28	301.04-28	球曲柄螺钉	BALL CRANK SCREW	1	1	1	1
29	301.04-29	从动轮定位螺钉	TRACTION WHEEL SCREW	1	1	1	1
30	301.04-30	球曲柄螺钉	BALL CRANK SCREW	1	1	1	1
31	301.04-31	前套螺钉	FRONT BUSHING SCREW	2	2	2	2
32	301.04-32	螺钉	SCREW	1	1	1	1
33	301.04-35	下轴前套	LOWER SHAFT FRONT BUSHING	1	1	1	1
34	301.04-34	叉口螺钉	FORK SCREW	1	1	1	1
35	311.04-02	螺钉	SCREW				2
36	311.04-16-1	平衡块	NEEDLE DRIVING FRONT BEARING				1
37	311.04-16	下轴前衬套组件	LOWER SHAFT FRONT BUSHING ASM.				1

序号	图号	名 称	DESIGNATION	-01	-02	-03	-05
1	301.05-01	上挑线球曲柄	UPPER TACE-UP THREAD BALL CRANK	1	1	1	1
2	301.05-02	上挑线连杆	UPPER TACE-UP THREAD LINK LEVER	1	1	1	1
3	301.05-03	针杆曲柄组件	NEEDLE BAR CRANK ASM.	1	1	1	1
4	301.05-04	平衡块（上）	UPPER BALANCE BLOCK	1	1	1	1
5	301.05-05	上轮	BELT WHEEL	1	1	1	1

	311.05-01	带轮	PULLEY GUARD				1
6	301.05-06	从动时轮规	FOLLOWER WHEEL	1	1	1	1
7	301.05-07	上轴后节	MAIN SHAFT BACKSIDE	1	1	1	
8	301.05-29	O型圈	O-RING	4	4	4	4
9	301.05-09	上轴前节	MAIN SHAFT FOREPART	1	1	1	1
10	301.05-10	上轴前衬套	MAIN SHAFT FRONT BUSHING	1	1	1	1
11	301.05-11	联轴器	LINK BEARING	1	1	1	1
12	301.05-12	后衬套组件	MAIN SHAFT BACK BUSHING ASM.	1	1	1	1
13	301.05-13	上轮垫圈	BELT WHEEL WASHER	1	1	1	1
14	301.05-14	针杆曲柄	NEEDLE BAR CRANK	1	1	1	1
15	301.05-15	定位螺钉长锥端紧定螺钉	POSITION SCREW	1	1	1	1
16	301.05-16	定位螺钉	SCREW	1	1	1	1
17	301.05-17	止夹螺钉	SCREW	1	1	1	1
18	301.05-18	螺钉	SCREW	2	2	2	2
19	301.05-19	连杆螺钉	LINK LEVER SCREW	2	2	2	2
20	301.05-20	连杆螺钉	LINK LEVER SCREW	2	2	2	2
21	301.05-21	螺钉	SCREW	1	1	1	1
22	301.05-22	上轮止夹螺钉	BELT WHEEL SCREW	1	1	1	1
23	301.05-23	后套定位螺钉尖端	BACK BUSHING POSITION SCREW	3	3	3	3
24	301.05-24	螺钉	SCREW	11	11	11	11
25	301.05-25	定位螺钉	POSITION SCREW	1	1	1	1
26	301.05-26	球曲柄螺钉	BALL CRANK SCREW	1	1	1	1
27	301.05-27	平衡块螺钉	BALANCE BLOCK SCREW	2	2	2	2
28	301.05-28	上轮螺钉	BELT WHEEL SCREW	1	1	1	1

序号	图号	名 称	DESIGNATION	-01	-02	-03	-05
1	306-01	针夹	NEEDLE HOLDER	1	1	1	1
2	301.06-02	针板	NEEDLE PLATE	1			
	303.06-02	针板	NEEDLE PLATE			1	
	311.06-02	针板	NEEDLE PLATE				1
3	301.06-03	油毡定位圈	OIL FELT POSITION LOOP	1	1	1	1
4	301.06-04	针板接板	NEEDLE PLATE LINK PLATE	1	1	1	1
5	301.06-05	针杆上套	NEEDLE BAR UPPER BUSHING	1	1	1	1
6	301.06-06	针杆	NEEDLE BAR	1	1	1	1
7	301.06-07	防震塞	SHOCKPROOF PLUG	1	1	1	1
8	301.06-08	针杆连杆垫圈	NEEDLE BAR LINK LEVER WASHER	1	1	1	1
9	301.06-09	滚针轴承	NEEDLE BEARING	1	1	1	1
10	301.06-10	油线	OIL WICK	1	1	1	1
11	301.06-11	油线夹	OIL WICK HOLDER	1	1	1	1
12	301.06-12	针杆滑块	NEEDLE BAR SLIDE BLOCK	1	1	1	1
13	301.06-13	针杆滑块座	NEEDLE BAR SLIDE BLOCK SEATING	1	1	1	1
14	301.06-14	针杆接头	NEEDLE BAR CONNECTING POLE	1	1	1	1
15	301.06-15	针杆连接销	NEEDLE BAR CONNECTING PIN	1	1	1	1

16	301.06-16	针杆连杆	NEEDLE BAR LINK LEVER	1	1	1	1
17	301.06-17	油毡	OIL FELT	1	1	1	1
18	301.06-18	针杆下套	NEEDLE BAR LOWER BUSHING	1	1	1	1
19	301.06-19	针板螺钉	NEEDLE PLATE SCREW	1	1	1	1
20	301.06-20	螺钉 (同3部件)	SCREW	1	1	1	1
21	301.06-21	针板螺钉开槽半沉头	NEEDLE PLATE SCREW	2	2	2	2
22	301.06-22	针杆接头螺钉	NEEDLE BAR CONNECTING SCREW	1	1	1	1
23	301.06-23	针夹螺钉	NEEDLE HOLDER SCREW	3	3	3	3
24	301.06-24	机针	NEEDL	3	3	3	3
25	301.06-25	螺钉	SCREW	4	4	4	4

序号	图号	名 称	DESIGNATION	-01	-02	-03	-0
1	301.07-01	保针曲柄	NEEDLE GUARD CRANK	1	1	1	1
2	301.07-02	垫圈	WASHER	1	1	1	1
3	301.07-03	后保针	REAR NEEDLE GUARD	1	1	1	1
4	301.07-04	保针连杆	NEEDLE GUARD CONNECTING ROD	1	1	1	1
5	301.07-05	保针座	NEEDLE GUARD BASE	1	1	1	1
6	301.07-07	保针轴	NEEDLE GUARD SHAFT	1	1	1	1
7	301.07-08	垫圈	WASHER	1	1	1	1
8	301.07-09	油线	OIL WICK	3	3	3	3
9	301.07-10	保针曲柄销	NEEDLE GUARD CRANK PIN	1	1	1	1
10	301.07-11	开口挡圈	SNAP THRUST RING	1	1	1	1
11	301.07-12	骨架防油圈	FRAMEWORK OIL SHIELD	1	1	1	1
12	301.07-13	油线	OIL WICK	1	1	1	1
13	301.07-14	保针螺钉	NEEDL GUARD SCREW	1	1	1	1
14	301.07-15	螺钉	SCREW	1	1	1	1
15	301.07-16	保针连杆螺钉	NEEDLE GUARD CONNECTING ROD SCREW	2	2	2	2
16	301.07-17	保针曲柄螺钉	NEEDLE GUARD CRANK SCREW	2	2	2	2
17	301.07-18	螺钉	SCREW	1	1	1	1
18	301.07-19	螺钉	SCREW	2	2	2	2
19	301.07-20	保针座螺钉	NEEDLE GUARD BASE SCREW	1	1	1	1
20	301.07-21	前保针	FRONT NEEDLE GUARD	1	1	1	1
21	301.07-23	保针轴左套	NEEDLE GUARD SHAFT LEFT BUSHING	1	1	1	1
22	301.07-24	保针轴右套	NEEDLE GUARD SHAFT RIGHT BUSHING	1	1	1	1

序号	图号	名 称	DESIGNATION	-01	-02	-03
1	301.08-01	垫片	WASHER	1	1	1
2	301.08-02	弯针	LOOPER	1	1	1
3	301.08-03	平衡块 (下)	LOWER BALANCE BLOCK	1	1	1
4	301.08-04	弯针曲柄	LOOPER CRANK	1	1	1
5	301.08-05	弯针轴	LOOPER SHAFT	1	1	1
6	301.08-06	弯针调节摆轴	LOOPER REGULATE DRIVING SHAFT	1	1	1
7	301.08-07	调节摆杆	REGULATOR DRIVING BAR	1	1	1

8	301.08-08	偏心凸轮	ECCENTRICITY CAM	1	1	1	
9	301.08-09	垫圈	WASHER	1	1	1	1
10	301.08-12	偏心紧圈	ECCENTRICITY THRUST RING	1	1	1	1
11	301.08-13	垫圈	WASHER	1	1	1	1
12	301.08-14	开口挡圈	SNAP THRUST RING	1	1	1	1
13	301.08-15	弯针调节柱	LOOPER REGULATOR POLE	1	1	1	1
14	301.08-16	接头	CONNECTING POLE	1	1	1	1
15	301.08-17	弯针连杆组件	LOOPER LINK LEVER ASM.	1	1	1	1
16	301.08-18	弯针调节摆轴左 /右套	REGULATOR DRIVING SHAFT BUSHING(LEFT,RIGHT)	2	2	2	2
17	301.08-20	弯针轴前 /后套	LOOPER SHAFT BUSHING (FRONG ,BACK)	2	2	2	2
18	301.08-22	弯针刀槽螺钉	LOOPER GROOVE SCREW	1	1	1	1
19	301.08-23	弯针螺钉	LOOPER SCREW	1	1	1	1
20	301.08-24	连杆螺钉	LINK LEVER SCREW	2	2	2	2
21	301.08-25	平衡块螺钉	BALANCE BLOCK SCREW	2	2	2	2
22	301.08-26	紧圈螺钉	THRUST RING SCREW	1	1	1	1
23	301.08-27	螺帽	NUT	1	1	1	1
24	301.08-28	凸轮螺钉	CAM SCREW	3	3	3	3
25	301.08-29	弯针曲柄螺钉	LOOPER CRANK SCREW	1	1	1	1
26	301.08-30	螺帽	NUT	1	1	1	1
27	301.08-31	骨架密封圈	FRAMEWORK AIRPROOF RING	1	1	1	1
28	301.08-10	垫圈	WASHER	1	1	1	1

序号	图号	名 称	DESIGNATION	-01	-02	-03	-05
1	301.09-01	凸轮螺母	CAM NUT	1	1	1	1
2	301.09-02	针距按钮	NEEDLE DISTANCE BUTTON	1	1	1	1
3	301.09-03	台阶套	LADDER BUSHING	1	1	1	1
4	301.09-04	送布调节凸轮	FEED DOG REGULATOR CAM	1	1	1	1
5	301.09-05	凸轮	CAM	1	1	1	1
6	301.09-06	送布连杆垫圈	FEED DOG LINK LEVER WASHER	1	1	1	1
7	301.09-07	牙架前滑块	FEED RACK FRONT SLIDE BLOCK	1	1	1	1
8	301.09-08	销螺钉	PIN SCREW	1	1	1	1
9	301.09-09	差动器轴	DIFFERENTIAL FEED SHAFT	1	1	1	1
10	301.09-10	垫板	WASHER	1	1	1	1
11	301.09-11	左限位板	LEFT STOPPER PLATE	1	1	1	1
12	301.09-12	牙架上限位板	FEED RACK UPPER STOPPER PLATE	1	1	1	1
13	301.09-13	牙架右限位板	FEED RACK RIGHT STOPPER PLATE	1	1	1	1
14	301.09-14	差动器组件	DIFFERENTIAL FEED ASSEMBLY.	1	1	1	1
15	301.09-15	针距调节套	NEEDLE DISTANCE REGULATOR BUSHING	1	1	1	1
16	301.09-16	差动牙架	DIFFERENTIALFEED RACK	1	1	1	1
17	301.09-17	送布牙架	FEED DOG RACK	1	1	1	1
18	301.09-18	弯针盖	LOOPER COVER	1	1	1	
19	301.09-19	蝶形弹簧圈	WAVE WASHER	5	5	5	5
20	301.09-20	针距按钮簧	NEEDLE DISTANCE BUTTON SPRING	1	1	1	1
21	301.09-21	差动器隔套	DIFFERENTIAL FEED SPACER	1	1	1	1

22	301.09-22	油线	OIL WICK	1	1	1	1
23	301.09-23	差动器轴套	DIFFERENTIAL FEED BUSHING	1	1	1	1
24	301.09-24	送布连杆销	FEED DOG LINK LEVER PIN	1	1	1	1
25	301.09-25	送布连杆销	FEED DOG LINK LEVER PIN	1	1	1	1
26	301.09-26	开口挡圈	SNAP RING	1	1	1	1
27	301.09-27	差动送布连杆	DIFFERENTIAL FEED LINK LEVER	1	1	1	1
28	301.09-28	送布滑块	FEED DOG SLIDE BLOCK	1	1	1	1
29	301.09-29	送布连杆	FEED DOG LINK LEVER	1	1	1	1
30	301.09-30	O型圈	O-RING	1	1	1	1
31	301.09-31	胶垫片	RUBBER WASHER	2	2	2	2
32	301.09-32	滚针轴承	NEEDLE BEARING	1	1	1	1
33	301.09-33	滚针轴承	NEEDLE BEARING	1	1	1	1
34	301.09-34	连接螺钉	CONNECTION SCREW	1	1	1	1
35	301.09-35	送布滑块连接螺钉	CONNECTION SCREW	1	1	1	1
36	301.09-36	送布滑块套	FEED DOG SLIDE BLOCK BUSHING	1	1	1	1
37	301.09-37	牙架后滑块	FEED DOG RACK BACK SLIDE BLOCK	1	1	1	1
38	301.09-38	垫圈	WASHER	1	1	1	1
39	301.09-39	垫圈	WASHER	1	1	1	1
40	301.09-40	偏心轴套	ECCENTRIC BUSHING	1	1	1	1
41	301.09-41	牙架偏心轴	ECCENTRIC SHAFT	1	1	1	1
42	301.09-42	油线	OIL WICK	1	1	1	1
43	301.09-43	开口挡圈	SNAP RING	1	1	1	1
44	301.09-44	垫片	WASHER	2	2	2	2
45	301.09-45	差动送布牙	DIFFERENTIAL FEED DOG	1			
	303.09-45	差动牙	DIFFERENTIAL FEED DOG			1	
	311.09-45	差动送布牙	DIFFERENTIAL FEED DOG				1
46	301.09-46	主动送布牙	MAIN FEED DOG	1			
	311.09-46	主动送布牙	MAIN FEED DOG				1
47	301.09-47	螺钉	SCREW	2	2	2	2
48	301.09-48	限位板螺钉	STOPPER PLATE SCREW	2	2	2	2
49	301.09-49	螺钉	SCREW	3	3	3	3
50	301.09-50	差动器螺钉	DIFFERENTIALFEED SCREW	2	2	2	2
51	301.09-51	牙架螺钉	RACK SCREW	2	2	2	2
52	301.09-52	轴套螺钉	BUSHING SCREW	1	1	1	1
53	301.09-53	螺钉	SCREW	1	1	1	1
54	301.09-54	螺钉	SCREW	1	1	1	1
55	301.09-55	螺钉	SCREW	4	4	4	4
56	301.09-56	螺钉	SCREW	1	1	1	1
57	301.09-57	螺母	NUT	2	2	2	2

序号	图号	名 称	DESIGNATION	-01	-02	-03	-04
1	301.10-01	调节杆（组件）	ADJUSTING ROD ASM.	1	1	1	1
2	301.10-02	差动调节板	DIFFERENTIAL FEED REGULATING PLATE	1	1	1	1

3	301.10-03	差动调节刻度板	DIFFERENTIAL FEED REGULATING GRADUATION PLATE	1	1	1	1
4	301.10-04	差动调节复位弹簧	DIFFERENTIAL FEED REGULATING RETURN SPRING	1	1	1	1
5	301.10-05	差动调节曲柄	DIFFERENTIAL FEED REGULATING CRANK	1	1	1	1
6	301.10-06	差动调节吊板	DIFFERENTIAL FEED REGULATING FORK PLATE	1	1	1	1
7	301.10-07	滑块	SLIDE BLOCK	1	1	1	1
8	301.10-08	差动板手紧圈	THRUST RING	1	1	1	1
9	301.10-09	闷头	PLUG	1	1	1	1
10	301.10-10	O型密封圈	RUBBER RING	1	1	1	1
11	301.10-11	刻度板隔套	GRADUATION PLATE SPACER	2	2	2	2
12	301.10-12	蝶形垫圈	WAVE WASHER	1	1	1	1
13	301.10-13	螺母（专用）	NUT	2	2	2	2
14	301.10-14	差动调节锁紧螺母	LOCKNUT	1	1	1	1
15	301.10-15	平垫圈	WAVE WASHER	2	2	2	2
16	301.10-16	螺钉	SCREW	1	1	1	1
17	301.10-17	螺钉	SCREW	2	2	2	2
18	301.10-18	螺钉	SCREW	2	2	2	2
19	301.10-19	螺钉	SCREW	1	1	1	1
20	301.10-20	螺钉	SCREW	1	1	1	1
21	301.10-21	锁紧螺钉	SCREW	1	1	1	1
22	301.10-22	螺钉	SCREW	5	5	5	5
23	301.10-23	螺钉	SCREW	2	2	2	2

序号	图号	名 称	DESIGNATION	-01	-02	-03	-05
1	301.11-01	压紧防护罩	PRESSER BAR SHIELD	1	1	1	
2	301.11-02	压紧杆防油罩	RUBBER WASHER	1	1	1	1
3	301.11-03	限位板	STOPPER PLATE	1	1	1	1
4	301.11-04	抬压脚拉杆	PRESSER FOOT LIFTING LEVER	1	1	1	1
5	301.11-05	拉杆座	LEVER BASE	1	1	1	1
6	301.11-06	抬压脚吊杆	PRESSER FOOT LIFTING STEEVE	1	1	1	1
7	301.11-07	抬压脚弹簧	PRESSER FOOT LIFTING SPRING	1	1	1	1
8	301.11-08	压紧杆	PRESSER BAR	1	1	1	1
9	301.11-09	调压螺母	ADJUSTING NUT	1	1	1	1
10	301.11-10	抬压脚轴组件	PRESSER FOOT LIFTING SHAFT	1	1	1	1
11	301.11-11	压杆导架座	PRESSER BAR GUIDE BRACKET BASE	1	1	1	1
12	301.11-12	调压内弹簧	PRESSER REGULATING INNER SPRING	1	1	1	1
13	301.11-13	调压弹簧	PRESSER REGULATING SPRING	1	1	1	1
14	301.11-14	O型圈	O-RING	1	1	1	1
15	301.11-15	抬压脚吊板	PRESSER FOOT LIFTING STEEVE	1	1	1	1
16	301.11-16	抬压脚轴紧圈	THRUST RING	1	1	1	1
17	301.11-17	抬压脚曲柄	PRESSER FOOT LIFTING CRANK	1	1	1	1
18	301.11-18	吊杆曲柄	STEEVE CRANK	1	1	1	1
19	301.11-19	压杆导架	PRESSER BAR GUIDE BRACKET	1	1	1	1
20	301.11-20	垫圈	WASHER	1	1	1	1

21	301.11-21	限位紧圈	THRUST RING	1	1	1	1
22	301.11-22	调压螺钉 (组件)	ADJUSTING SCREW	1	1	1	1
23	301.11-23	螺钉	SCREW	1	1	1	1
24	301.11-24	导架座螺钉	BRACKET BASE SCREW	2	2	2	2
25	301.11-25	螺钉	SCREW	2	2	2	2
26	301.11-26	螺钉	SCREW	1	1	1	1
27	301.11-27	螺钉	SCREW	2	2	2	2
28	301.11-28	螺钉	SCREW	1	1	1	1
29	301.11-29	螺钉	SCREW	2	2	2	2
30	301.11-30	螺钉	SCREW	1	1	1	1
31	301.11-31	螺钉	SCREW	2	2	2	2
32	301.11-32	螺母	NUT	1	1	1	1
33	301.11-33	螺钉	SCREW	1	1	1	1
34	301.11-34	螺钉 非标	SCREW	1	1	1	1
35	301.11-35	压紧杆套	PRESSER BAR BUSHING	1	1	1	1
36	301.11-36	拉杆座套	LEVER BASE BUSHING	1	1	1	1
37	301.11-37	螺钉	SCREW	1	1	1	1
38	301.11-38	压脚 (组件)	PRESSER FOOT	1			
	303.11-38	压脚组件	PRESSER FOOT COMPLETE.			1	
	311.11-38	压脚	PRESSER FOOT COMPLETE.				1

序号	图号	名 称	DESIGNATION	-01	-02	-03	-04
1	301.12-01	开口挡圈	SNAP RING	1	1	1	1
2	301.12-02	绷针	STRETCH TIGHT NEEDLE	1	1	1	1
3	301.12-03	绷针横轴	STRETCH TIGHT NEEDLE CROSSING SHAFT	1	1	1	1
4	301.12-04	绷针下摆杆	LOWER OSCILLATING BAR	1	1	1	1
5	301.12-05	绷针连杆	STRETCH TIGHT NEEDLE LINK LEVER	1	1	1	1
6	301.12-06	绷针曲柄	STRETCH TIGHT NEEDLE CRANK	1	1	1	1
7	301.12-07	绷针连接柱	STRETCH TIGHT NEEDLE CONNECTING POLE	1	1	1	1
8	301.12-08	绷针上摆杆	UPPER OSCILLATING BAR	1	1	1	1
9	301.12-09	摆杆螺钉	OSCILLATING BAR SCREW	1	1	1	1
10	301.12-10	绷针调节摆杆	REGULATE OSCILLATING BAR	1	1	1	1
11	301.12-11	绷针凸轮	STRETCH TIGHT NEEDLE CAM	1	1	1	1
12	301.12-12	垫圈	WASHER	1	1	1	1
13	301.12-13	O型圈	O-RING	1	1	1	1
14	301.12-14	绷针竖套	STRETCH TIGHT NEEDLE UPRIGHT BUSHING	1	1	1	1
15	301.12-15	垫圈	WASHER	1	1	1	1
16	301.12-16	绷针左套	STRETCH TIGHT NEEDL LEFT BUSHING	1	1	1	1
17	301.12-17	绷针紧圈	THRUST RING	1	1	1	1
18	301.12-18	绷针右套	STRETCH TIGHT NEEDLE RIGHT BUSHING	1	1	1	1
19	301.12-19	螺钉	SCREW	1	1	1	1
20	301.12-20	螺母	NUT	1	1	1	1
21	301.12-21	螺钉	SCREW	2	2	2	2

22	301.12-22	螺钉	SCREW	1	1	1	1
23	301.12-23	螺钉	SCREW	2	2	2	2
24	301.12-24	螺钉	SCREW	2	2	2	2
25	301.12-27	螺钉	SCREW	1	1	1	1

序号	图号	名 称	DESIGNATION	-01	-02	-03	-05
1	301.13-01	挺线板拉簧	SPRING	1	1	1	1
2	301.13-02	隔套	SPACER	1	1	1	1
3	301.13-03	过线座	THREAD EYELET BASE	1	1	1	1
4	301.13-04	压线过线板2	THREAD GUIDE PLATE2	5	5	5	5
5	301.13-05	挺线板	THREAD EYELET BASE	1	1	1	1
6	301.13-06	过线管夹	THREAD EYELET TUBE CLAMP	2	2	2	2
7	301.13-07	过线架	THREAD EYELET STAND	1	1	1	1
8	301.13-08	挺线杆曲柄	THREAD EYELET BASE SHAFT CRANK	1	1	1	1
9	301.13-09	挺线杆(组件)	THREAD EYELET BASE SHAFT	1	1	1	1
10	301.13-10	夹线板	THREAD TENSION PLATE	10	10	10	10
11	301.13-11	夹线防松圈	THREAD TENSION RING	5	5	5	5
12	301.13-12	夹线螺母	THREAD TENSION NUT	5	5	5	5
13	301.13-13	压线过线板1	THREAD EYELET PLATE 1	5	5	5	5
14	301.13-14	垫圈	WASHER	5	5	5	5
15	301.13-15	夹线座	THREAD TENSION BASE	5	5	5	5
16	301.13-16	垫圈	WASHER	1	1	1	1
17	301.13-17	夹线簧 B	THREAD TENSION SPRING	1	1	1	1
18	301.13-18	夹线簧 C	THREAD TENSION SPRING	1	1	1	1
19	301.13-19	夹线簧 A	THREAD TENSION SPRING	3	3	3	3
20	301.13-20	过线管	THREAD GUIDE TUBE	2	2	2	2
21	301.13-21	螺钉	SCREW	4	4	4	4
22	301.13-22	螺钉	SCREW	1	1	1	1
23	301.13-23	挺线板螺钉	SCREW	2	2	2	2
24	301.13-24	螺钉	SCREW	1	1	1	1
25	301.13-25	夹线螺钉	THREAD TENSION SCREW STUD	5	5	5	5
26	301.13-26	螺钉	SCREW	1	1	1	1
27	301.13-27	夹线器组件B	THREAD TENSION SPRING ARM B	1	1	1	1
28	301.13-28	夹线器组件C	THREAD TENSION SPRING ARM C	1	1	1	1
29	301.13-29	夹线器组件A	THREAD TENSION SPRING ARM A	3	3	3	3

序号	图号	名 称	DESIGNATION	-01	-02	-03	-05
1	301.14-01	垫圈	WASHER	5	5	5	5
2	301.14-02	垫圈	WASHER	1	1	1	1
3	301.14-03	针轧过线压板	THREAD GUIDE PRESSING PLATE	1	1	1	1
4	301.14-04	针轧过线板	THREAD GUIDE PLATE	1	1	1	1
5	301.14-05	绷线过线下过线板	LOWER THREAD GUIDE PLATE	1	1	1	1

6	301.14-06	绷线过线板	THREAD GUIDE PLATE	1	1	1	1
7	301.14-07	硅油过线座	SILICONE THREAD GUIDE BASE	1	1	1	1
8	301.14-08	硅油过线座	SILICONE THREAD GUIDE BASE	1	1	1	1
9	301.14-09	针轧过线簧	THREAD EYELET SPRING	1	1	1	1
10	301.14-10	小过线座	THREAD GUIDE BASE (SMALL)	1	1	1	1
11	301.14-11	绷针上导线板	UPPER THREAD GUIDE PLATE	1	1	1	1
12	301.14-12	张线杆	THREAD EYELET GUIDE LEVER	1	1	1	1
13	301.14-13	针轧右过线杆	THREAD EYELET RIGHT BAR	1	1	1	1
14	301.14-14	挑线防护罩	THREAD TAKE-UP SHIELD	1	1	1	1
15	301.14-15	挑线防护罩座	THREAD TAKE-UP SHIELD BASE	1	1	1	1
16	301.14-16	针杆上过线	NEEDLE BAR TOP THREAD GUIDE	1	1	1	1
17	301.14-17	上叉挑线杆	THREAD TAKE-UP LEVER	1	1	1	1
18	301.14-18	挑线杆座	THREAD TAKE-UP LEVER BASE	1	1	1	1
19	301.14-19	挑线杆轴	THREAD TAKE-UP LEVER SHAFT	1	1	1	1
20	301.14-20	挑线杆	THREAD TAKE-UP LEVER	1	1	1	1
21	301.14-21	紧圈	THRUST RING	1	1	1	1
22	301.14-22	密封圈 (骨架)	AIRPROOF RING	1	1	1	1
23	301.14-23	挑线钉	THREAD EYELET GUIDED NAIL	3	3	3	3
24	301.14-24	开口挡圈	SNAP RING	1	1	1	1
25	301.14-25	垫圈	WASHER	1	1	1	1
26	301.14-26	垫圈	WASHER	1	1	1	1
27	301.14-27	止退圈	STOPPER RING	1	1	1	1
28	301.14-28	压线簧	PRESSER SPRING	1	1	1	1
29	301.14-29	过线压板	PRESSER PLATE	2	2	2	2
30	301.14-30	针轧过线螺钉	SCREW	1	1	1	1
31	301.14-31	螺钉	SCREW	2	2	2	2
32	301.14-32	螺钉	SCREW	1	1	1	1
33	301.14-33	螺钉	SCREW	7	7	7	7
34	301.14-34	螺钉	SCREW	4	4	4	4
35	301.14-35	螺钉	SCREW	2	2	2	2
36	301.14-36	螺钉	SCREW	1	1	1	1
37	301.14-37	夹线螺钉	SCREW	1	1	1	1
38	301.14-38	螺钉	SCREW	1	1	1	1
39	301.14-40	螺钉	SCREW	3	3	3	3
40	301.14-41	挑线杆轴螺钉	THREAD TAKE-UP LEVER SHAFT SCREW	1	1	1	1
41	301.14-42	螺钉 (同上部件)	SCREW	1	1	1	1
42	301.14-43	挑线杆轴前套	THREAD TAKE-UP LEVER SHAFT FRONT BUSHING	1	1	1	1
43	301.14-44	挑线杆轴后套	THREAD TAKE-UP LEVER SHAFT BACK BUSHING	1	1	1	1

序号	图号	名称	DESIGNATION	-01	-02	-03
1	301.15-01	压线板螺钉	SCREW	1	1	1

2	301.15-02	O型垫圈	O-RING	2	2	2	2
3	301.15-03	垫圈	WASHER	1	1	1	1
4	301.15-04	过线板	THREAD GUIDE PLATE	1	1	1	1
5	301.15-05	下过线压板	LOWER THREAD GUIDE PRESSER PLATE	1	1	1	1
6	301.15-06	下过线杆	LOWER THREAD EYELET BAR	1	1	1	1
7	301.15-07	下过线架	LOWER THREAD GUIDE FRAME	1	1	1	1
8	301.15-08	下过线板	LOWER THREAD GUIDE PLATE	1	1	1	1
9	301.15-09	凸轮 (组件)	CAM ASM.	1	1	1	1
10	301.15-10	过线板	THREAD GUIDE PLATE	1	1	1	1
11	301.15-11	下过线板	LOWER THREAD GUIDE PLATE	2	2	2	2
12	301.15-12	下过线勾	LOWER THREAD FINGER	1	1	1	1
13	301.15-13	扳手	HANDLE	1	1	1	1
14	301.15-14	下线短导杆	SHORT THREAD LEADER ROD	1	1	1	1
15	301.15-15	下过线导杆	THREAD LEADER ROD	1	1	1	1
16	301.15-16	下过线座	LOWER THREAD GUIDE SEATING	1	1	1	1
17	301.15-17	压簧	PRESS SPRING	1	1	1	1
18	301.15-18	绷线簧	SPRING	1	1	1	1
19	301.15-19	下过线垫片	WASHER	1	1	1	1
20	301.15-20	螺母 (夹线板专用)	NUT	1套	1套	1套	1套
21	301.15-21	下过线板	LOWER THREAD GUIDE PLATE	1	1	1	1
22	301.15-22	开口挡圈	SNAP RING	2	2	2	2
23	301.15-23	绷线小压板	PRESSER PLATE	2	2	2	2
24	301.15-24	螺钉	SCREW	1	1	1	1
25	301.15-25	螺钉	SCREW	2	2	2	2
26	301.15-26	螺钉	SCREW	2	2	2	2
27	301.15-27	螺钉	SCREW	2	2	2	2
28	301.15-28	螺钉	SCREW	1	1	1	1
29	301.15-29	垫圈	WASHER	2	2	2	2
30	301.15-30	螺钉	SCREW	3	3	3	3
31	301.15-31	螺钉	SCREW	2	2	2	2
32	301.15-32	螺钉外六角	SCREW	1	1	1	1
33	301.15-33	螺钉	SCREW	1	1	1	1

序号	图号	名 称	DESIGNATION	-01	-02	-03	-05
1	301.16-01	管接头	TERMINAL	1	1	1	1
2	301.16-02	螺钉小双通油接头	SCREW WITH SMALL DOUBLE HOLES	1	1	1	1
3	301.16-03	油管组件	OIL TUBE COMPLETE	1	1	1	1
4	301.16-04	羊毛毡	WOOL FELT	1	1	1	1
5	301.16-05	下油管组件	LOWER OIL TUBE COMPLETE	1	1	1	1
6	301.16-06	油管组件	OIL TUBE COMPLETE	1	1	1	1
7	301.16-07	油管定位勾	OIL TUBE HOLDER	1	1	1	1
8	301.16-08	上油盘	UPPER OIL PAN	1	1	1	1
9	301.16-09	油管	OIL TUBE	1	1	1	1

10	301.16-10	油管	OIL TUBE	1	1	1	1
11	301.16-11	油管	OIL TUBE	1	1	1	1
12	301.16-12	小油管	SMALL OIL TUBE	1	1	1	1
13	301.16-13	油线	OIL WICK	1	1	1	1
14	301.16-14	油管	OIL TUBE	1	1	1	1
15	301.16-15	油管	OIL TUBE	1	1	1	1
16	301.16-16	油线钉	OIL WICK NAIL	1	1	1	1
17	301.16-17	油管	OIL TUBE	1	1	1	1
18	301.16-18	螺钉双通油接头	SCREW WITH DOUBLE HOLES	2	2	2	2
19	301.16-19	夹头	COLLET	8	8	8	8
20	301.16-20	螺钉单通油螺钉	SCREW WITH SINGLE HOLE	1	1	1	1
21	301.16-20-01	管接头	TERMINAL	1	1	1	1
22	301.16-21	管接头(单)	TERMINAL (SINGLE HOLE)	2	2	2	2
23	301.16-22	螺钉	SCREW	4	4	4	4
24	301.16-23	螺母M4外六角3	NUT	1	1	1	1
25	301.16-24	螺钉	SCREW	1	1	1	1
26	301.16-25	油管	OIL TUBE	1	1	1	1
27	301.16-26	管接头(双)	TERMINAL	1	1	1	1

序号	图号	名 称	DESIGNATION	-01	-02	-03	-05
1	301.17-01	(油泵组件)	PUMP COMPLETE	1	1	1	1
2	301.17-02	固定板	FIXING PLATE	1	1	1	1
3	301.17-03	油泵端盖(底板)	MOTHERBOARD	1	1	1	1
4	301.17-04	内齿轮	INNER GEAR WHEEL	2	2	2	2
5	301.17-05	上齿轮	GEAR WHEEL (UPPER)	1	1	1	1
6	301.17-06	下齿轮	GEAR WHEEL (LOWER)	1	1	1	1
7	301.17-07	油示轴 $\phi 8$	SHAFT	1	1	1	1
8	301.17-08	油泵壳体	PUMP BODY	1	1	1	1
9	301.17-09	上油泵体	UPPER PUMP BODY	1	1	1	1
10	301.17-10	小轮	SMALL GEAR WHEEL	1	1	1	1
11	301.17-11	油盘防油垫	OIL PROTECTING GASKET	1	1	1	1
12	301.17-12	油盘组件	OIL PAN ASM.	1	1	1	1
13	301.17-13	油盘	OIL PAN	1	1	1	1
14	301.17-14	滤油器盖	PUMP FILTER COVER	1	1	1	1
15	301.17-15	滤油器螺钉	PUMP FILTER SCREW	1	1	1	1
16	301.17-16	O型圈	O-RING	1	1	1	1
17	301.17-17	滤油器	PUMP FILTER	1	1	1	1
18	301.17-18	密封垫	OIL PROTECTING GASKET	1	1	1	1
19	301.17-20	螺钉	SCREW	2	2	2	2
20	301.17-21	螺钉	SCREW	2	2	2	2
21	301.17-22	螺钉	SCREW	3	3	3	3
22	301.17-23	油盘螺钉	OIL PAN SCREW	1	1	1	1
23	301.17-24	螺钉	SCREW	2	2	2	2

24	301.17-25	螺钉	SCREW	2	2	2	2
25	301.17-26	螺钉	SCREW	5	5	5	5
26	301.17-27	商标	BRAND	1	1	1	1

序号	图号	名 称	DESIGNATION	-01	-02	-03	-05
1	301.18-01	垫圈	WASHER	1	1	1	1
2	301.18-02	硅油贮盒盖	SILICONE OIL RESERVOIR COVER	1	1	1	1
3	301.18-03	硅油贮盒	SILICONE OIL RESERVOIR	1	1	1	1
4	301.18-04	硅油盒油毡	SILICONE OIL RESERVOIR FELT	1	1	1	1
5	301.18-05	硅油盒壳体	SILICONE OIL RESERVOIR BADCY	1	1	1	1
6	301.18-06	硅油输油管	SILICONE OIL EFFERENT	1	1	1	1
7	301.18-07	大头针	PIN	1	1	1	1
8	301.18-08	上硅油毡	SILICONE OIL FELT (UPPER)	1	1	1	1
9	301.18-09	上硅油盖	SILICONE OIL COVER (UPPER)	1	1	1	1
10	301.18-10	上硅油盒 铝20g	SILICONE OIL CASE (UPPER)	1	1	1	1
11	301.18-11	开口弹簧销	ELASTIC PIN	2	2	2	2
12	301.18-12	油线压板	OIL WICK PRESS PLATE	1	1	1	1
13	301.18-13	油线	OIL WICK	2	2	2	2
14	301.18-14	弹簧管夹头	SPRING TUBE COLLET	2	2	2	2
15	301.18-15	螺钉	SCREW	1	1	1	1
16	301.18-16	螺钉	SCREW	1	1	1	1
17	301.18-17	螺钉	SCREW	2	2	2	2
18	301.18-18	螺钉	SCREW	2	2	2	2

序号	图号	名 称	DESIGNATION	-01	-02	-03	-05
1	301.19-01	线架组件	THREAD STAND COMPLETE.	1	1	1	1

序号	图号	名 称	DESIGNATION	-01	-02	-03	-05
1	301.20-01	承重板	BEARING PLATE	2	2	2	2
2	301.20-02	胶垫	SPACE RING	4	4	4	4
3	301.20-03	垫片	WASHER	12	12	12	12
4	301.20-04	螺钉	SCREW	4	4	4	4
5	301.20-05	护板	PROTECT PLATE	1	1	1	1
6	301.20-06	胶垫骨架	SPACE RING FRAME WORK	4	4	4	4
7	301.20-07	胶垫	SPACE RING	4	4	4	4
8	301.20-08	塑料垫圈	PLASTIC WASHER	4	4	4	4
9	301.20-09	螺钉	SCREW	4	4	4	4
10	301.20-10	螺钉	SCREW	2	2	2	2
11	301.20-11	长螺钉	LONG SCREW	4	4	4	4
12	301.20-12	内六角	WITHIN SIX FORELAND	1套	1套	1套	1套

序号	图号	名 称	DESIGNATION	-01	-02	-03	-05
1	301.21-02	长螺钉	LONG SCREW	1	1	1	1
2	301.21-03	穿线链	HINGE THREAD GUIDE LATH	1	1	1	1
3	301.21-04	穿线罩板	THREAD GUIDE PLATE	1		1	
4	301.21-05	鞍形垫圈 $\phi 5/\phi 9-0.3/0.82$	WAVE WASHER	2	2	2	2
5	301.21-06	螺钉	SCREW	2	2	2	2

序号	图号	名称	DESIGNATION	-01	-02	-03	-05
1	302.06-01	针板	NEEDLE PLATE		1		
2	302.09-01	主送布牙	MAIN FEED DOG		1		
3	302.09-02	差动送布牙	DIFFERENTIAL FEED DOG		1		
4	302.11-00	压脚组件	PRESSER FOOT COMPLETE.		1		
5	302.23-00	穿线罩板组件	THREAD GUIDE PLATE COVER COMPLETE		1		
6	302.23-01	穿线罩板	THREAD GUIDE PLATE COVER		1		
7	302.23-02	穿线罩板滚条护板(右)	PROTECT PLATE(RIGHT)		1		
8	302.23-03	穿线罩板滚条挡板	BIBCOCK INSTALLATION BRACKET		1		
9	302.23-04	穿线罩板滚条护板(左)	PROTECT PLATE(LEFT)		1		
10	302.23-05	穿线罩挡线压板	KEEP OFF THREAD PRESS PLATE		1		
11	301.03-15	穿线罩挡线压板螺钉	KEEP OFF THREAD PRESS PLATE SCREW		2		
12	302.23-06	穿线罩板护板(左)螺钉	PROTECT PLATE(LEFT) SCREW		2		
13	301.15-28	穿线罩板滚条护板(右)螺钉	PROTECT PLATE(RIGHT) SCREW		2		
14	301.02-26	穿线罩板滚条挡板螺钉	BIBCOCK INSTALLATION BRACKET SCREW		2		
15	301.12-12	垫片	WASHER		2		
16	302.23-12	穿线罩板滚条挡板垫片	BIBCOCK INSTALLATION BRACKET WASHER		1		
17	302.23-07	线架组件	THREAD STAND COMPLETE		1		
18	302.23-08	龙头组件(夹边器组件)	BIBCOCK COMPLETE		1		
19	302.23-14	夹线器固定板螺钉	BIBCOCK FIXING PLATE SCREW		1		
20	302.23-09	夹线器固定板	BIBCOCK FIXING PLATE		1		
21	302.23-10	螺钉	SCREW		1		

序号	图号	名称	DESIGNATION	-01	-02	-03	-05
1	311.24-01	缝台上盖	SEWING PLATE UPER COVER				1
2	311.24-02	下轴前节	LOWER SHAFT FOREPART				1
3	311.24-03	连杆组件	LOOPER LEVER COMPLETE ASM.				1
4	311.24-03-1	连杆	LOOPER LEVER COMPLETE				1
5	311.24-03-2	螺钉	SCREW				4
6	311.24-04	曲柄组件	LOOPER BALL CRANK ASM.				1
7	311.24-04-1	曲柄	LOOPER BALL CRANK				1
8	311.24-04-2	螺钉	SCREW				1
9	311.24-04-3	螺钉	SCREW GB78-85 M3×4				1

10	311.24-05	护指架	PRESSER BAR SHIELD				1
11	311.24-06	左侧盖	FRONTAL MANTLE				1
12	311.24-07	铰链	HINGE BOARD				1
13	311.24-08	螺钉	HINGE LINK SCREW				2
14	311.24-09	弹簧	SPRING WASHER				2
15	311.24-10	销轴	THREADING COVER PIN				1
16	311.24-11	螺钉	SCREW GB80-85 M3×4				2
17	311.24-12	护料板	PROTECT BAT				1
18	311.24-13	螺钉	SECREW				2
19	311.24-14	垫圈	WASHER				2
20	311.24-15	前盖	FRONTAL MANTLE				1
21	311.24-16	铰链	HINGE THREAD GUIDE LATH				1
22	311.24-17	螺钉	LONG SCREW				1
23	311.24-18	弹簧	WAVE WASHER				2
24	311.24-20	螺钉	SCREW GB80-85 M5×6				2
25	311.24-21	螺钉	SCREW GB80-85 M5×5				1
26	311.24-22	孔塞	SHOCKPROOF PLUG				1
27	311.24-23	塞	PLUG				1
28	311.24-24	轴	SHAFT				1
29	311.24-25	弹簧	SPRING				1
30	311.24-26	止动片	STOP STIR PIECE				1
31	311.24-27	螺钉	SCREW GB818-85 M4×6				4
32	311.24-28	支架	BAR ROCK SHAFT				1
33	311.24-29	螺钉	SCREW M5×10				1
34	311.24-30	销	PIN				1
35	311.24-31	前盖 (小)	FRONTAL MANTLE (SMALL)				1

序号	图号	名称	DESIGNATION	-01	-02	-03	-05
1	311.25-01	护针 (前)	FRONT NEEDLE GUARD				1
2	311.25-02	螺钉	SCREW GB65-85 M2.5×4				1
3	311.25-03	护针 (后)	REAR NEEDLE GUARD				1
4	311.25-04	杠杆	HAND LIFTER LINK				1
5	311.25-05	螺钉	SCREW GB818-85 M4×8				1
6	311.25-06	螺钉	SCREW GB70-85 M5×10				1
7	311.25-07	弹簧垫片	WASHER				1
8	311.25-08	卡簧	RETAINING RING				1
9	311.25-09	垫圈	WASHER				1
10	311.25-10	轴	SHAFT				1
11	311.25-11	支架	BAR ROCK SHAFT				1
12	311.25-12	螺钉	SCREW GB818-85 M4×8				2
13	311.25-13	螺钉	SCREW				1
14	311.25-14	杠杆	HAND LIFTER LINK				1
15	311.25-15	螺钉	SCREW GB80-85 M5×5				1

16	311.25-16	废屑槽	filler chute		1
17	311.25-17	螺钉	SCREW		3
18	311.25-18	支架	BAR ROCK SHAFT		1
19	311.25-19	螺钉	SCREW		4
20	311.25-20	废屑流槽装置	filler chute ASM.		1
21	311.25-20-1	废屑流槽	filler chute (upper)		1
22	311.25-20-2	废屑流槽	filler chute (lower)		1
23	311.25-21	螺钉	SCREW		4
24	311.25-22	垫圈	WASHER		4
25	311.25-23	铜套	copper bushing		1

序号	图号	名称	DESIGNATION	-01	-02	-03	-05
1	311.26-01	连杆组件	CONNECTING ROD ASM.				1
2	311.26-01-1	连杆	CONNECTING ROD				1
3	311.26-01-2	螺钉	SCREW				2
4	311.26-01-3	螺钉	SCREW GB80-85 M4×4				1
5	311.26-02	偏心轮组件	ECCENTRIC CAM ASM.				1
6	311.26-02-1	偏心轮	ECCENTRIC CAM				1
7	311.26-02-2	螺钉	SCREW GB80-85 M5×6				2
8	311.26-03	连杆组件	LOOPER LINK LEVER ASM.				1
9	311.26-03-1	连杆	LOOPER LINK LEVER				1
10	311.26-03-2	螺钉	NEEDLE GUARD CRANK				2
11	311.26-04	曲柄	SCREW SM11/64"×40×6				1
12	311.26-05	螺钉	SCREW SM11/64x46-5.5				2
13	311.26-06	销	PIN				1
14	311.26-07	轴	SHAFT				1
15	311.26-08	毛毡	FELT				3
16	311.26-09	油线	OIL WICK				1
17	311.26-10	垫圈	WASHER				1
18	311.26-11	卡簧	SNAP THRUST RING				1
19	311.26-12	塞头	PLUG				1
20	311.26-13	油封	OIL SEAL				1
21	311.26-14	杠杆组件	HAND LIFTER LINK ASM.				1
22	311.26-14-1	杠杆	HAND LIFTER LINK				1
23	311.26-14-2	螺钉	SCREW GB70-85 M5 × 15				1
24	311.26-15	油线	OIL WICK				1
25	311.26-16	油线	OIL WICK				1
26	311.26-17	滑块	SLIDE BLOCK				1
27	311.26-18	毛毡	FEKT				3
28	311.26-19	销门	PIN				1
29	311.26-20	螺钉	SCREW GB65-85 M3×5				1
30	311.26-21	螺钉	SCREW GB78-85 M3×4				1
31	311.26-22	上切刀架组件	UPPER KNIFE BRACKET ASM.				1

32	311.26-23	螺钉	SCREW GB80-85 M6×0.75×5				1
33	311.26-24	上切刀	UPPER KNIFE BRACKET				1
34	311.26-25	螺钉	SCREW SM1/8x44-5.5				1
35	311.26-26	挡屑罩	WARD OFF SCRAPS COVER				1
36	311.26-27	螺钉	SCREW M3				2
37	311.26-28	支架组件	BAR ROCK SHAFT asm.				1
38	311.26-28-1	支架	BAR ROCK SHAFT				1
39	311.26-28-2	轴	SHAFT				1
40	311.26-28-3	滚针轴承	NEEDLE BEARING				2
41	311.26-29	螺钉	SCREW				2
42	311.26-30	垫圈	WASHER				1
43	311.26-31	弹簧	SPRING				1
44	311.26-32	紧圈	THRUST RING				1
45	311.26-33	螺钉	SCREW SM11/64x40-4				1
46	311.26-34	卡簧	CLIP SPRING				1
47	311.26-35	下切刀架	KNIFE BOTTOM BRACKET				1
48	311.26-36	螺钉	SCREW				1
49	311.26-37	下刀片	KNIFE BOTTOM				1
50	311.26-38	下刀夹	KNIFE BOTTOM				1
51	311.26-39	螺钉	SCREW M5×10				1
52	311.26-40	导向器	LEAD FAVER WARE				1
53	311.26-41	螺钉	SCREW GB65-85 M3×6				1
54	311.26-42	螺钉	SCREW				1

序号	图号	名称	DESIGNATION	-01	-02	-03	-05
1	311.28-01	杆	HAND. LIFTER LINK				1
2	311.28-02	支架	BAR ROCK SHAFT				1
3	311.28-03	螺钉	SCREW				1
4	311.28-04	棒	STICK				1
5	311.28-05	螺钉	SCREW				3
6	311.28-06	固定器	FIXER				1
7	311.28-08	螺母	NUT M4				4
8	311.28-09	紧圈	THRUST RING				2
9	311.28-10	螺钉	SCREW SM9/64x40				2
10	311.28-11	卷轴导向	REEL LEAD FAVOR				2
11	311.28-12	辅助杆	ASSISTANT PERCH				1
12	311.28-15	螺母	NUT				1
13	311.28-16	线支架	LINE BAR ROCK SHAFT				1
14	311.28-17	螺钉	SCREW				3
15	311.28-18	塑料帽	PLASTIC CAP				1

序号	图号	名称	DESIGNATION	-01	-02	-03	-05
1	311.29-01	上轴后节	MAIN SHAFT BACKSIDE				1
2	311.29-02	偏心组件	ECCENTRICITY ASM.				1

3	311.29-03	连接组件	LINK ASM.				1
4	311.29-03-1	螺钉	SCREW				2
5	311.29-03-2	球轴	SPHERE SHAFT				1
6	311.29-03-3	螺钉	SCREW GB80-85 M5×5				2
7	311.29-03-4	轴承	BEARING				1
8	311.29-04	轴套	BUSHING				1
9	311.29-05	滚针轴承	NEEDLE BEARING				1
10	311.29-06	垫圈	WASHER				1
11	311.29-07	螺母	NUT				1
12	311.29-08	销	PIN				1
13	311.29-09	曲柄	BRACE				1
14	311.29-10	显示器	DISPLAY				1
15	311.29-11	螺钉	SCREW				1
16	311.29-12	止动板	STOP STIR BOARD				1
17	311.29-13	螺钉	SCREW GB65-85 M3×6				2
18	311.29-14	螺钉	SCREW				6
19	311.29-15	轴套	BUSHING				1
20	311.29-16	螺钉	SCREW GB80-85 M6×0.75×5				2
21	311.29-17	螺钉	SCREW				1
22	311.29-18	离合器	CLUTCH				2
23	311.29-19	弹簧	SPRING				12
24	311.29-20	导向板组件	GUIDE FAVOR BOARD				6
25	311.29-21	销	PIN				6
26	311.29-22	止动板	STOP STIR BOARD				1
27	311.29-24	销	PIN				1
28	311.29-25	螺钉	SCREW SM11/64x40				1
29	311.29-26	垫圈	WASHER				1
30	311.29-27	螺钉	SCREW GB80-85 M5×5				1
31	311.29-28	盖 (组件)	ABOUT ASM.				1
32	311.29-28-1	盖	ABOUT				1
33	311.29-28-2	盖	ABOUT				1
34	311.29-29	螺钉	SCREW GB818-85 M4×10				2

序号	图号	名称	DESIGNATION	-01	-02	-03	-05
1	311.30-01	花边导向器	LACE LEAD FAVER WARE				1
2	311.30-02	螺钉	SCREW				2
3	311.30-03	螺钉	SCREW GB818-85 M4×8				5
4	311.30-04	垫圈	WASHER				2
5	311.30-05	轴组件	SHAFT ASM.				1
6	341.30-05-1	轴	SHAFT				1
7	311.30-05-2	螺钉	SCREW				1
8	311.30-05-3	垫圈	WASHER				1
9	311.30-05-4	卡簧	RETAINING RING				1
10	311.30-05-5	螺钉	SCREW				2
11	311.30-06	花边导向器	LACE LEAD FAVER WARE				1
12	311.30-07	导向器	LEAD FAVER WARE				1
13	311.30-09	滑块	BLOCK				2

14	311.30-10	螺钉	SCREW SM3/32x56				2
15	311.30-11	支架	BAR ROCK SHAFT				1
16	311.30-12	轴套	BUSHING				2
17	311.30-13	支架	BAR ROCK SHAFT				1
18	311.30-14	螺钉	SCREW				4
19	311.30-16	螺钉	SCREW				1
20	311.30-17	调节螺母	NUT				1
21	311.30-18	弹簧	SPRING				1
22	311.30-19	轴	SHAFT				1
23	311.30-20	卡簧	RETAINING RING				1
24	311.30-21	滚柱组件	ROLL MAST ASM.				1
25	311.30-22	螺钉	SCREW				4
26	311.30-23	支架	BAR ROCK SHAFT				1
27	311.30-24	止动片	STOP STIR PIECE				1
28	311.30-25	螺钉	SCREW GB818-85 M4x10				1
29	311.30-27	支架组件	BAR ROCK SHAFT ASM.				1
30	311.30-28	螺栓	BOLT				1
31	311.30-29	弹簧垫圈	WASHER				1
32	311.30-30	螺母	NUT M4				1
33	311.30-31	花边导向器	LACE LEAD FAVER WARE				1
34	311.30-32	螺钉	SCREW				2
35	311.30-33	花边导向器	LACE LEAD FAVER WARE				1
36	311.30-35	轴	SHAFT				1
37	311.30-36	杠杆	HAND LIFIER LINK				1
38	311.30-37	螺钉	SCREW				2
39	311.30-38	垫圈	WASHER				2
40	311.30-39	支架	BAR ROCK SHAFT				2
41	311.30-40	螺钉	SCREW				4
42	311.30-41	滚柱	ROLL MAST				1
43	311.30-42	轴	SHAFT				1

562 ゲージパーツ表 (1)

562机型更换零件对照表

562 GAUGE PARTS LIST (1)

形式	ゲージ	針留	針板	主送り歯	差動送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッター	針
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD		SPREADER	NEEDLE
								FRONT	REAR		
562-01CA 562-01CA/M	224	257517-24	257015A24	257206-16F	257258-16F	257406-24	257550E91	257553	257551B	257565	UY128GAS # 9
	232	" 32	" 32			" 32	257550-91				
	240	" 40	" 40			" 40					
	248	" 48	" 48			" 48					
	256	" 56	257017A56	257207-16F	257259-16F	" 56					257550E91
	264	" 64	" 64	" 64							
	348	257518-48	257016A48	257206-16F	257258-16F	257461-48	257550E91				
	356	" 56	257018A56	257207-16F	257207-16F	" 56	257550-91				
364	" 64	" 64			" 64						
562-01CB 562-01CB/M	224	257517-24	257015B24	257206-16F	257258-16F	257460-24	257550E91	257553	257551B	257565	UY128GAS # 9
	232	" 32	" 32			" 32	257550-91				
	240	" 40	" 40			" 40					
	248	" 48	" 48			" 48					
	258	" 56	257017B56	257207-16F	257259-16F	" 56					257550E91
	264	" 64	" 64	" 64							
	348	257518-48	257016B48	257206-16F	257258-16F	257461-48	257550E91				
	356	" 56	257018B56	257207-16F	257259-16F	" 56	257550-91				
364	" 64	" 64			" 64						
562-01CC 562-01CC/M	224	257517-24	257015C24	257206-16F	257258-16F	257460-24	257550E91	257553	257551B	257565	UY128GAS # 9
	232	" 32	" 32			" 32	257550-91				
	240	" 40	" 40			" 40					
	248	" 48	" 48			" 48					
	256	" 56	257017C56	257207-16F	257259-16F	" 56					257550E91
	264	" 64	" 64	" 64							
	348	257518-48	257016C48	257206-16F	257258-16F	257461-48	257550E91				
	356	" 56	257018C56	257207-16F	257259-16F	" 56	257550-91				
364	" 64	" 64			" 64						
562-01DB 562-01DB/M	460	257513-60	257020-60	257203A16F	257256-16F	257491-60	257550E91	257553	257551A	257565	SM×1014B # 10
562-01GB 562-01GB/M	356	257518-56	257018B56	257207-16F	257259-16F	257472-56	257550-91	257553	257551B	257565	UY128GAS # 10
	364	" 64	" 64			" 64					

562 ゲージパーツ表 (2)

562 GAUGE PARTS LIST (2)

形式	ゲージ	針留	針板	主送り歯	差動送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッター	針	
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD		SPREADER	NEEDLE	
								FRONT	REAR			
542 - 02BA 542 - 02BA/M	224	257517 - 24	257029A24	257214 - 16F	257260 - 16F	257317A24	257550E91	257553	257551B	257565	UY128GAS # 9	
	232	" 32	" 32			" 32						
	240	" 40	257030A40	257318A40								
	248	" 48	" 48	" 48								
	256	" 56	257032A56	257216 - 16F	257262 - 16F	257319A56	257550 - 91				UY128GAS # 10	
	264	" 64	" 64	" 64								
	348	257518 - 48	257031A48	257215 - 16F	257261 - 16F	257320A48						257550E91
	356	" 56	257033A56	257216 - 16F	257262 - 16F	257321A56						257550 - 91
364	" 64	" 64	" 64	" 64	" 64							
542 - 02BB 542 - 02BB/M	224	257517 - 24	257029B24	257214 - 16F	257260 - 16F	257317A24	257550E91	257553	257551B	257565	UY128GAS # 9	
	232	" 32	" 32			" 32						
	240	" 40	257030B40	257318A40								
	248	" 48	" 48	" 48								
	256	" 56	257032B56	257216 - 16F	257262 - 16F	257319A56	257550 - 91				UY128GAS # 10	
	264	" 64	" 64	" 64								
	348	257518 - 48	257031B48	257215 - 16F	257261 - 16F	257320A48						257550E91
	356	" 56	257033B56	257216 - 16F	257262 - 16F	257321A56						257550 - 91
364	" 64	" 64	" 64	" 64	" 64							
542 - 02BC 542 - 02BC/M	224	257517 - 24	257029C24	257214 - 16F	257260 - 16F	257317A24	257550E91	257553	257551B	257565	UY128GAS # 9	
	232	" 32	" 32			" 32						
	240	" 40	257029C40	257318A40								
	248	" 48	" 48	" 48								
	256	" 56	257032C56	257216 - 16F	257262 - 16F	257319A56	257550 - 91				UY128GAS # 10	
	264	" 64	" 64	" 64								
	348	257518 - 48	257031C48	257215 - 16F	257261 - 16F	257320A48						257550E91
	356	" 56	257033C56	257216 - 16F	257262 - 16F	257321A56						257550 - 91
364	" 64	" 64	" 64	" 64	" 64							

562 ゲージパーツ表 (3)

562 GAUGE PARTS LIST (3)

形式	ゲージ	針留	針板	主送り歯	差動送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッター	針
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD		SPREADER	NEEDLE
562-02CA 562-02CA/M	232	257517-32	257139A32	259123-16F	257260-16F	257448-32	257550-91	257553	257551B	257565	UY128GAS # 9
	240	" 40	257140A40	259124-16F	257261-16F	257449-40					
562-02CB 562-02CB/M	232	257517-32	257139B32	259123-16F	257260-16F	257448-32	257550-91	257553	257551B	257565	UY128GAS # 9
	240	" 40	257140B40	259124-16F	257261-16F	257449-40					
562-02CC 562-02CC/M	232	257517-32	257139C32	259123-16F	257260-16F	257448-32	257550-91	257553	257551B	257565	UY128GAS # 9
	240	" 40	257140C40	259124-16F	257261-16F	257449-40					
562-02DB 562-02DB/M	232	257517-32	257157B32	259128-16F	259234-16F	257499-32	257550-91	257553	257551B	257565	UY128GAS # 9
562-02SA 562-02SA/M	224	257517-24	257023A24	257208-16F	257260-16F	257350-24	257550E91	257553	257551B	257565	UY128GAS # 9
	232	" 32	" 32			" 32					
	240	" 40	257024A40	257209-16F	257261-16F	257351-40					
	248	" 48	" 48			" 48					
	256	" 56	257041A56	257210-16F	257262-16F	257358-56					UY128GAS # 10
	264	" 64	" 64			" 64					
	348	257518-48	257040A48	257209-16F	257261-16F	257359-48					
	356	" 56	257025A56	257210-16F	257262-16F	257352-56					
364	" 64	" 64	" 64			257550-91					
562-02SB 562-02SB/M	224	257517-24	257023B24	257208-16F	257260-16F	257350-24	257550E91	257553	257551B	257565	UY128GAS # 9
	232	" 32	" 32			" 32					
	240	" 40	257024B40	257209-16F	257261-16F	257351-40					
	248	" 48	" 48			" 48					
	256	" 56	257041B56	257210-16F	257262-16F	257358-56					UY128GAS # 10
	264	" 64	" 64			" 64					
	348	257518-48	257040B48	257209-16F	257261-16F	257359-48					
	356	" 56	257025B56	257210-16F	257262-16F	257352-56					
364	" 64	" 64	" 64			257550-91					
562-02SC 562-02SC/M	224	257517-24	257023C24	257208-16F	257260-16F	257350-24	257550E91	257553	257551B	257565	UY128GAS # 9
	232	" 32	" 32			" 32					
	240	" 40	257024C40	257209-16F	257261-16F	257351-40					
	248	" 48	" 48			" 48					
	256	" 56	257041C56	257210-16F	257262-16F	257358-56					UY128GAS # 10
	264	" 64	" 64			" 64					
	348	257518-48	257040C48	257209-16F	257261-16F	257359-48					
	356	" 56	257025C56	257210-16F	257262-16F	257352-56					
364	" 64	" 64	" 64			257550-91					

562 ゲージパーツ表 (4)

562 GAUGE PARTS LIST (4)

形式	ゲージ	針留	針板	主送り歯	差動送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッター	針	
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD FRONT	NEEDLE GUARD REAR	SPREADER	NEEDLE	
562-03DB 562-03DB/M	240	257517-40	257087B40	257206-16F	257200-16F	257467-40	257550-91	257553	257551B	257565	UY128GAS # 9	
	248	" 48	" 48			" 48						
	256	" 56	257089B56	257207-16F	257253-16F	" 56						UY128GAS # 10
	264	" 64	" 64			" 64						
	348	257518-48	257088B48	257206-16F	257200-16F	257468-48					257550E91	
	356	" 56	257090B56	257207-16F	257253-16F	" 56					257550-91	
364	" 64	" 64	" 64									
562-03DC 562-03DC/M	240	257517-40	257087C40	257206-16F	257200-16F	257467-40	257550-91	257553	257551B	257565	UY128GAS # 9	
	248	" 48	" 48			" 48						
	256	" 56	257089C56	257207-16F	257253-16F	" 56						UY128GAS # 10
	264	" 64	" 64			" 64						
	348	257518-48	257088C48	257206-16F	257200-16F	257468-48					257550E91	
	356	" 56	257090C56	257207-16F	257253-16F	" 56					257550-91	
364	" 64	" 64	" 64									
562-03EB 562-03EB/M	240	257517-40	257091B40	257206-16F	257201-16F	257467-40	257550-91	257553	257551B	257565	UY128GAS # 9	
	248	" 48	" 48			" 48						
	256	" 56	257093B56	257207-16F	257254-16F	" 56						UY128GAS # 10
	264	" 64	" 64			" 64						
	348	257518-48	257092B48	257206-16F	257201-16F	257468-48					257550E91	
	356	" 56	257094B56	257207-16F	257254-16F	" 56					257550-91	
364	" 64	" 64	" 64									
562-03EC 562-03EC/M	240	257517-40	257091C40	257206-16F	257201-16F	257467-40	257550-91	257553	257551B	257565	UY128GAS # 9	
	248	" 48	" 48			" 48						
	256	" 56	257093C56	257207-16F	257254-16F	" 56						UY128GAS # 10
	264	" 64	" 64			" 64						
	348	257518-48	257092C48	257206-16F	257201-16F	257468-48					257550E91	
	356	" 56	257094C56	257207-16F	257254-16F	" 56					257550-91	
364	" 64	" 64	" 64									

562 ゲージパーツ表 (5)

562 GAUGE PARTS LIST (5)

形式	ゲージ	針留	針板	主送り歯	差動送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッダー	針
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD FRONT REAR		SPREADER	NEEDLE
562-05CA 562-05CA/M	224	257517-24	257049A24	257220A16F	257266-16F	257327A24	257550E91				
	232	" 32	" 32			" 32					
	240	" 40	257050A40	257221A16F	257267-16F	257328A40					UY128GAS # 9
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257052A56	257222A16F	257268-16F	257329A56		257553	257551B	257565	
	264	" 64	" 64			" 64					
	348	257518-48	257051A48	257221A16F	257267-16F	257330A48	257550E91				UY128GAS # 10
	356	" 56	257053A56	257222A16F	257268-16F	257331A56	257550-91				
562-05CB 562-05CB/M	224	257517-24	257049B24	257220A16F	257266-16F	257327A24	257550E91				
	232	" 32	" 32			" 32					
	240	" 40	257050B40	257221A16F	257267-16F	257328A40					UY128GAS # 9
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257052B56	257222A16F	257268-16F	257329A56		257553	257551B	257565	
	264	" 64	" 64			" 64					
	348	257518-48	257051B48	257221A16F	257267-16F	257330A48	257550E91				UY128GAS # 10
	356	" 56	257053B56	257222A16F	257268-16F	257331A56	257550-91				
562-05SA 562-05SA/M	224	257517-24	257054A24	257223-16F	257266-16F	257354-24	257550E91				
	232	" 32	" 32			" 32					
	240	" 40	257055A40	257224-16F	257267-16F	257355-40					UY128GAS # 9
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257057A56	257225-16F	257268-16F	257364-56		257553	257551B	257565	
	264	" 64	" 64			" 64					
	348	257518-48	257056A48	257224-16F	257267-16F	257365-48	257550E91				UY128GAS # 10
	356	" 56	257058A56	257225-16F	257268-16F	257356-56	257550-91				
562-05SB 562-05SB/M	224	257517-24	257054B24	257223-16F	257266-16F	257354-24	257550E91				
	232	" 32	" 32			" 32					
	240	" 40	257055B40	257224-16F	257267-16F	257355-40					UY128GAS # 9
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257057B56	257225-16F	257268-16F	257364-56		257553	257551B	257565	
	264	" 64	" 64			" 64					
	348	257518-48	257056B48	257224-16F	257267-16F	257365-48	257550E91				UY128GAS # 10
	356	" 56	257058B56	257225-16F	257268-16F	257356-56	257550-91				

562 ゲージパーツ表 (6)

562 GAUGE PARTS LIST (6)

形式	ゲージ	針留	針板	主送り歯	差動送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッダー	針
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD FRONT REAR		SPREADER	NEEDLE
562-05CA 562-05CA/M	224	257517-24	257049A24	257220A16F	257266-16F	257327A24	257550E91				
	232	" 32	" 32			" 32					
	240	" 40	257050A40	257221A16F	257267-16F	257328A40					UY128GAS # 9
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257052A56	257222A16F	257268-16F	257329A56		257553	257551B	257565	
	264	" 64	" 64			" 64					
	348	257518-48	257051A48	257221A16F	257267-16F	257330A48	257550E91				UY128GAS # 10
	356	" 56	257053A56	257222A16F	257268-16F	257331A56	257550-91				
562-05CB 562-05CB/M	224	257517-24	257049B24	257220A16F	257266-16F	257327A24	257550E91				
	232	" 32	" 32			" 32					
	240	" 40	257050B40	257221A16F	257267-16F	257328A40					UY128GAS # 9
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257052B56	257222A16F	257268-16F	257329A56		257553	257551B	257565	
	264	" 64	" 64			" 64					
	348	257518-48	257051B48	257221A16F	257267-16F	257330A48	257550E91				UY128GAS # 10
	356	" 56	257053B56	257222A16F	257268-16F	257331A56	257550-91				

562 ゲージパーツ表 (7)

562 GAUGE PARTS LIST (7)

形式	ゲージ	針留	針板	主送り歯	差動送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッター	針
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD FRONT	NEEDLE GUARD REAR	SPREADER	NEEDLE
562-06BA 562-06BA/M 562-07BA 562-07BA/M	232	257517-32	257044A32	257214-16F	257260-16F	257337A32	257550-91				UY128GAS #9
	240	" 40	257045A40	257215-16F	257261-16F	257338A40					
	248	" 48	" 48			" 48					
	256	" 56	257047A56	257216-16F	257262-16F	257339A56	257550E91	257553	257551B	257565	UY128GAS #10
	264	" 64	" 64			" 64					
	348	257518-48	257046A48	257215-16F	257261-16F	257340A48					
	356	" 56	257048A56	257216-16F	257262-16F	257341A56	257550-91				
562-06BB 562-06BB/M 562-07BB 562-07BB/M	232	257517-32	257044B32	257214-16F	257260-16F	257337A32	257550-91				UY128GAS #9
	240	" 40	257045B40	257215-16F	257261-16F	257338A40					
	248	" 48	" 48			" 48					
	256	" 56	257047B56	257216-16F	257262-16F	257339A56	257550E91	257553	257551B	257565	UY128GAS #10
	264	" 64	" 64			" 64					
	348	257518-48	257046B48	257215-16F	257261-16F	257340A48					
	356	" 56	257048B56	257216-16F	257262-16F	257341A56	257550-91				
562-08AB 562-08AB/M	240	257517-40	257084B40	257206-16F	259209-16F	257460-40	257550-91				UY128GAS #9
	248	" 48	" 48			" 48					
	356	257518-56	257095B56	257207-16F	259210-16F	257461-56		257553	257551B	257565	UY128GAS #10
	364	" 64	" 64			" 64					
562-08AC 562-08AC/M	240	257517-40	257084C40	257206-16F	259209-16F	257460-40	257550-91				UY128GAS #9
	248	" 48	" 48			" 48					
	356	257518-56	257095C56	257207-16F	259210-16F	257461-56		257553	257551B	257565	UY128GAS #10
	364	" 64	" 64			" 64					

562 ゲージパーツ表 (8)

562 GAUGE PARTS LIST (8)

形式	ゲージ	針留	針板	主送り歯	差動送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッター	針
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD FRONT	NEEDLE GUARD REAR	SPREADER	NEEDLE
562-21BA 562-21BA/M	356	257501C56	257022A56	257207-16F	257259-16F	257466-56	257550A91	257553	257551B	257565	UY128GAS #12
	364	" 64	" 64			" 64					
562-21BB 562-21BB/M	356	257501C56	257022B56	257207-16F	257259-16F	257466-56	257550A91	257553	257551B	257565	UY128GAS #12
	364	" 64	" 64			" 64					
562-82AB 562-82AB/M	224	257517-24	257119-24			257460-24	257550E91				UY128GAS #9
	240	" 40	" 40	257206-16F	259223-16F	" 40	257550-91	257553	257551B	257565	
	248	" 48	" 48			" 48					
	356	257518-56	257120-56	257207-16F	259224-16F	257461-56					UY128GAS #10
	364	" 64	" 64			" 64					

542 ゲージパーツ表 (1)

542机型更换零件对照表

542 GAUGE PARTS LIST (1)

G-2 GAUGE PARTS LIST (T)

形式 MACHINE TYPE /SPEC.	ゲージ GAUGE	針留 NEEDLE HOLDER	針板 NEEDLE PLATE	主送り歯 MAIN FEED DOG	差動送り歯 DIFF. FEED DOG	押エ PRESSER FOOT	ルーバー LOOPER	針受 (前) NEEDLE GUARD FRONT	針受 (後) NEEDLE GUARD REAR	スプレッター SPREADER	針 NEEDLE
542-01CA 542-01CA/M	224	257517-24	257015A24	257206-16F	257258-16F	257462-24	257550E91	257553	257551B	-	UY128GAS # 9
	232	" 32	" 32			" 32	257550-91				
	240	" 40	" 40			" 40					
	248	" 48	" 48			" 48					
	256	" 56	257017A56	257207-16F	257259-16F	" 56	257550E91				
	264	" 64	" 64			" 64					
	348	257518-48	257016A48			257463-48					
	356	" 56	257018A56			" 56					
364	" 64	" 64	257207-16F	257259-16F	" 64	257550-91	UY128GAS # 10				
542-01CB 542-01CB/M	224	257517-24	257015B24	257206-16F	257258-16F	257462-24	257550E91	257553	257551B	-	UY128GAS # 9
	232	" 32	" 32			" 32	257550-91				
	240	" 40	" 40			" 40					
	248	" 48	" 48			" 48					
	256	" 56	257017B56	257207-16F	257259-16F	" 56	257550E91				
	264	" 64	" 64			" 64					
	348	257518-48	257016B48			257463-48					
	356	" 56	257018B56			" 56					
364	" 64	" 64	257207-16F	257259-16F	" 64	257550-91	UY128GAS # 10				
542-01CC 542-01CC/M	224	257517-24	257015C24	257206-16F	257258-16F	257462-24	257550E91	257553	257551B	-	UY128GAS # 9
	232	" 32	" 32			" 32	257550-91				
	240	" 40	" 40			" 40					
	248	" 48	" 48			" 48					
	256	" 56	257017C56	257207-16F	257259-16F	" 56	257550E91				
	264	" 64	" 64			" 64					
	348	257518-48	257016C48			257463-48					
	356	" 56	257018C56			" 56					
364	" 64	" 64	257207-16F	257259-16F	" 64	257550-91	UY128GAS # 10				

542 ゲージパーツ表 (2)

542 GAUGE PARTS LIST (2)

3-4 GAUGE PARTS LIST (2)

形式 MACHINE TYPE /SPEC.	ゲージ GAUGE	針留 NEEDLE HOLDER	針板 NEEDLE PLATE	主送り歯 MAIN FEED DOG	差動送り歯 DIFF. FEED DOG	押エ PRESSER FOOT	ルーバー LOOPER	針受 (前) NEEDLE GUARD FRONT	針受 (後) NEEDLE GUARD REAR	スプレッター SPREADER	針 NEEDLE								
542-02BA 542-02BA/M	224	257517-24	257029A24	257214-16F	257260-16F	257322A24	257550E91	257553	257551B	-	UY128GAS # 9								
	232	" 32	" 32			" 32	257550-91												
	240	" 40	257030A40	257323A40															
	248	" 48	" 48	" 48															
	256	" 56	257032A56	257216-16F	257262-16F	257324A56	257550E91												
	264	" 64	" 64			" 64													
	348	257518-48	257031A48	257215-16F	257261-16F	257325A48						257550E91							
	356	" 56	257033A56	257216-16F	257262-16F	257326A56											257550-91		
364	" 64	" 64			" 64														
542-02BB 542-02BB/M	224	257517-24	257029B24	257214-16F	257260-16F	257322A24	257550E91	257553	257551B	-	UY128GAS # 9								
	232	" 32	" 32			" 32	257550-91												
	240	" 40	257030B40	257323A40															
	248	" 48	" 48	" 48															
	256	" 56	257032B56	257216-16F	257262-16F	257324A56	257550E91												
	264	" 64	" 64			" 64													
	348	257518-48	257031B48	257215-16F	257261-16F	257325A48						257550E91							
	356	" 56	257033B56	257216-16F	257262-16F	257326A56											257550-91		
364	" 64	" 64			" 64														
542-02BC 542-02BC/M	224	257517-24	257029C24	257214-16F	257260-16F	257322A24	257550E91	257553	257551B	-	UY128GAS # 9								
	232	" 32	" 32			" 32	257550-91												
	240	" 40	257029C40	257323A40															
	248	" 48	" 48	" 48															
	256	" 56	257032C56	257216-16F	257262-16F	257324A56	257550E91												
	264	" 64	" 64			" 64													
	348	257518-48	257031C48	257215-16F	257261-16F	257325A48						257550E91							
	356	" 56	257033C56	257216-16F	257262-16F	257326A56											257550-91		
364	" 64	" 64			" 64														

542 ゲージパーツ表 (3)

542 GAUGE PARTS LIST (3)

形式	ゲージ	針留	針板	主送り歯	差動送り歯	押エ	ルーバー	針受(前)	針受(後)	スプレッター	針
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD FRONT REAR		SPREADER	NEEDLE
542-02SA 542-02SA/M	224	257517-24	257023A24	257208-16F	257260-16F	257360-24	257550E91	257553	257551B	-	UY128GAS # 9
	232	" 32	" 32			" 32					
	240	" 40	257024A40	257209-16F	257261-16F	257361-40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257041A56	257210-16F	257262-16F	257362-56					UY128GAS # 10
	264	" 64	" 64			" 64					
	348	257518-48	257040A48	257209-16F	257261-16F	257363-48	257550E91				
	356	" 56	257025A56	257210-16F	257262-16F	257353-56	257550-91				
542-02SB 542-02SB/M	224	257517-24	257023B24	257208-16F	257260-16F	257360-24	257550E91	257553	257551B	-	UY128GAS # 9
	232	" 32	" 32			" 32					
	240	" 40	257024B40	257209-16F	257261-16F	257361-40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257041B56	257210-16F	257262-16F	257362-56					UY128GAS # 10
	264	" 64	" 64			" 64					
	348	257518-48	257040B48	257209-16F	257261-16F	257363-48	257550E91				
	356	" 56	257025B56	257210-16F	257262-16F	257353-56	257550-91				
542-02SC 542-02SC/M	224	257517-24	257023C24	257208-16F	257260-16F	257360-24	257550E91	257553	257551B	-	UY128GAS # 9
	232	" 32	" 32			" 32					
	240	" 40	257024C40	257209-16F	257261-16F	257361-40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257041C56	257210-16F	257262-16F	257362-56					UY128GAS # 10
	264	" 64	" 64			" 64					
	348	257518-48	257040C48	257209-16F	257261-16F	257363-48	257550E91				
	356	" 56	257025C56	257210-16F	257262-16F	257353-56	257550-91				

542 ゲージパーツ表 (4)

542 GAUGE PARTS LIST (4)

形式	ゲージ	針留	針板	主送り歯	差動送り歯	押エ	ルーバー	針受(前)	針受(後)	スプレッター	針
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD FRONT REAR		SPREADER	NEEDLE
542-03DB 542-03DB/M	240	257517-40	257087B40	257206-16F	257200-16F	257469-40	257550-91	257553	257551B	-	UY128GAS # 9
	248	" 48	" 48			" 48					
	256	" 56	257089B56	257207-16F	257253-16F	" 56					
	264	" 64	" 64	257206-16F	257200-16F	257470-48	257550E91				UY128GAS # 10
	348	257518-48	257088B48	257206-16F	257200-16F	257470-48	257550E91				
	356	" 56	257090B56	257207-16F	257253-16F	" 56	257550-91				
542-03DC 542-03DC/M	240	257517-40	257087C40	257206-16F	257200-16F	257469-40	257550-91	257553	257551B	-	UY128GAS # 9
	248	" 48	" 48			" 48					
	256	" 56	257089C56	257207-16F	257253-16F	" 56					
	264	" 64	" 64	257206-16F	257200-16F	257470-48	257550E91				UY128GAS # 10
	348	257518-48	257088C48	257206-16F	257200-16F	257470-48	257550E91				
	356	" 56	257090C56	257207-16F	257253-16F	" 56	257550-91				
542-03EB 542-03EB/M	240	257517-40	257091B40	257206-16F	257201-16F	257469-40	257550-91	257553	257551B	-	UY128GAS # 9
	248	" 48	" 48			" 48					
	256	" 56	257093B56	257207-16F	257254-16F	" 56					
	264	" 64	" 64	257206-16F	257201-16F	257470-48	257550E91				UY128GAS # 10
	348	257518-48	257092B48	257206-16F	257201-16F	257470-48	257550E91				
	356	" 56	257094B56	257207-16F	257254-16F	" 56	257550-91				
542-03EC 542-03EC/M	240	257517-40	257091C40	257206-16F	257201-16F	257469-40	257550-91	257553	257551B	-	UY128GAS # 9
	248	" 48	" 48			" 48					
	256	" 56	257093C56	257207-16F	257254-16F	" 56					
	264	" 64	" 64	257206-16F	257201-16F	257470-48	257550E91				UY128GAS # 10
	348	257518-48	257092C48	257206-16F	257201-16F	257470-48	257550E91				
	356	" 56	257094C56	257207-16F	257254-16F	" 56	257550-91				

542 ゲージパーツ表 (5)

542 GAUGE PARTS LIST (5)

形式	ゲージ	針留	針板	主送り歯	差動送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッター	針
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD FRONT REAR		SPREADER	NEEDLE
542-05BA 542-05BA/M	224	257517-24	257049A24	257220-16F	257266-16F	257332A24	257550E91	257553	257551B	-	UY128GAS # 9
	232	" 32	" 32			" 32					
	240	" 40	257050A40	257221-16F	257267-16F	257333A40	257550-91				
	248	" 48	" 48			" 48					
	256	" 56	257052A56	257222-16F	257268-16F	257334A56	257550-91				
	264	" 64	" 64			" 64					
	348	257518-48	257051A48	257221-16F	257267-16F	257335A48	257550E91				
542-05BB 542-05BB/M	224	257517-24	257049B24	257220-16F	257266-16F	257332A24	257550E91	257553	257551B	-	UY128GAS # 9
	232	" 32	" 32			" 32					
	240	" 40	257050B40	257221-16F	257267-16F	257333A40	257550-91				
	248	" 48	" 48			" 48					
	256	" 56	257052B56	257222-16F	257268-16F	257334A56	257550E91				
	264	" 64	" 64			" 64					
	348	257518-48	257051B48	257221-16F	257267-16F	257335A48	257550E91				
542-05BB 542-05BB/M	356	" 56	257053B56	257222-16F	257268-16F	257336A56	257550-91				
	364	" 64	" 64			" 64					

542 ゲージパーツ表 (6)

542 GAUGE PARTS LIST (6)

															
形式	ゲージ	針留	針板	主送り歯	差動送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッダー	針				
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD FRONT REAR		SPREADER	NEEDLE				
542-05CA 542-05CA/M	224	257517-24	257049A24	257220A16F	257266-16F	257332A24	257550E91	257553	257551B	-	UY128GAS # 9				
	232	" 32	" 32			" 32									
	240	" 40	257050A40	257221A16F	257267-16F	257333A40	257550-91								
	248	" 48	" 48			" 48									
	256	" 56	257052A56	257222A16F	257268-16F	257334A56	257550E91				UY128GAS # 10				
	264	" 64	" 64			" 64									
	348	257518-48	257051A48	257221A16F	257267-16F	257335A48	257550E91								
	356	" 56	257053A56	257222A16F	257268-16F	257336A56	257550-91								
	364	" 64	" 64			" 64									
542-05CB 542-05CB/M	224	257517-24	257049B24	257220A16F	257266-16F	257332A24	257550E91	257553	257551B	-	UY128GAS # 9				
	232	" 32	" 32			" 32									
	240	" 40	257050B40	257221A16F	257267-16F	257333A40	257550-91								
	248	" 48	" 48			" 48									
	256	" 56	257052B56	257222A16F	257268-16F	257334A56	257550E91				UY128GAS # 10				
	264	" 64	" 64			" 64									
	348	257518-48	257051B48	257221A16F	257267-16F	257335A48	257550E91								
	356	" 56	257053B56	257222A16F	257268-16F	257336A56	257550-91								
	364	" 64	" 64			" 64									
542-05SA 542-05SA/M	224	257517-24	257054A24	257223-16F	257266-16F	257366-24	257550E91	257553	257551B	257565	UY128GAS # 9				
	232	" 32	" 32			" 32									
	240	" 40	257055A40	257224-16F	257267-16F	257367-40	257550-91								
	248	" 48	" 48			" 48									
	256	" 56	257057A56	257225-16F	257268-16F	257368-56	257550E91				UY128GAS # 10				
	264	" 64	" 64			" 64									
	348	257518-48	257056A48	257224-16F	257267-16F	257367-48	257550E91								
	356	" 56	257058A56	257225-16F	257268-16F	257368-56	257550-91								
	364	" 64	" 64			" 64									
542-05SB 542-05SB/M	224	257517-24	257054B24	257223-16F	257266-16F	257366-24	257550E91	257553	257551B	257565	UY128GAS # 9				
	232	" 32	" 32			" 32									
	240	" 40	257055B40	257224-16F	257267-16F	257367-40	257550-91								
	248	" 48	" 48			" 48									
	256	" 56	257057B56	257225-16F	257268-16F	257368-56	257550E91				UY128GAS # 10				
	264	" 64	" 64			" 64									
	348	257518-48	257056B48	257224-16F	257267-16F	257367-48	257550E91								
	356	" 56	257058B56	257225-16F	257268-16F	257368-56	257550-91								
	364	" 64	" 64			" 64									

542 ゲージパーツ表 (7)

542 GAUGE PARTS LIST (7)

											
形式	ゲージ	針留	針板	主送り歯	差動送り歯	押エ	ルーバー	針受 (前)	針受 (後)	スプレッター	針
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER	NEEDLE GUARD FRONT REAR		SPREADER	NEEDLE
542-06BA 542-06BA/M 542-07BA 542-07BA/M	232	257517 - 32	257044A32	257214 - 16F	257260 - 16F	257342A32	257550 - 91	257553	257551B	-	UY128GAS # 9
	240	" 40	257045A40	257216 - 16F	257262 - 16F	257343A40					
	248	" 48	" 48			" 48					
	256	" 56	257047A56			257344A56					
	264	" 64	" 64	257216 - 16F	257262 - 16F	" 64	257550E91				UY128GAS # 10
	348	257518 - 48	257046A56			257345A56					
	356	" 56	257048A56			257346A56					
364	" 64	" 64	" 64	257550 - 91							
542-06BB 542-06BB/M 542-07BB 542-07BB/M	232	257517 - 32	257044B32	257214 - 16F	257260 - 16F	257342A32	257550 - 91	257553	257551B	-	UY128GAS # 9
	240	" 40	257045B40	257216 - 16F	257262 - 16F	257343A40					
	248	" 48	" 48			" 48					
	256	" 56	257047B56			257344A56					
	264	" 64	" 64	257216 - 16F	257262 - 16F	" 64	257550E91				UY128GAS # 10
	348	257518 - 48	257046B48			257345A48					
	356	" 56	257048B56			257346A56					
364	" 64	" 64	" 64	257550 - 91							
542-08AB 542-08AB/M	240	257517 - 40	257084B40	257206 - 16F	259209 - 16F	257462 - 40	257550 - 91	257553	257551B	-	UY128GAS # 9
	248	" 48	" 48			" 48					UY128GAS # 10
	356	257518 - 56	257095B56			257463 - 56					
	364	" 64	" 64			" 64					
542-08AC 542-08AC/M	240	257517 - 40	257084C40	257207 - 16F	259210 - 16F	257462 - 40	257550 - 91	257553	257551B	-	UY128GAS # 9
	248	" 48	" 48			" 48					UY128GAS # 10
	356	257518 - 56	257095C56			257463 - 56					
	364	" 64	" 64			" 64					
542-84AC 542-84AC/M	232	257517 - 32	257141 - 32	257206 - 16F	257258 - 16F	257357 - 32	257550E91	257553	257551B	-	UY128GAS # 10

522

522 ゲージパーツ表 (1)

522 GAUGE PARTS LIST (1)

形式	ゲージ	針留	針板	主送り歯	差動送り歯	押エ	ルーパー (右)	ルーパー (左)	針受 (後)	スプレッター	針
MACHINE TYPE /SPEC.	GAUGE	NEEDLE HOLDER	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	PRESSER FOOT	LOOPER		NEEDLE GUARD REAR	SPREADER	NEEDLE
							RIGHT	LEFT			
522A-01F 522A-01F/M	264	257519 - 64	257121 - 64	257247 - 16F	257296 - 16F	257490 - 64	257550D	206097C	257587	257565	UY128GAS # 18
522-04A 522-04A/M	295	257523 - 95	257130 - 95	259115 - 16F	259226 - 16F	257435 - 95	257550F	206097D	257589	-	UY128GAS # 10
522-04B 522-04B/M	264	257522 - 64	257180 - 64	259136 - 16F	259246 - 16F	259417 - 64	257550F	206097D	257589	-	UY128GAS # 10