

ILLUSTRATED

PARTS LIST

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SINGER*

MACHINE

457U105 457U125

Cavemac

Controle do Acervo de Catálogos

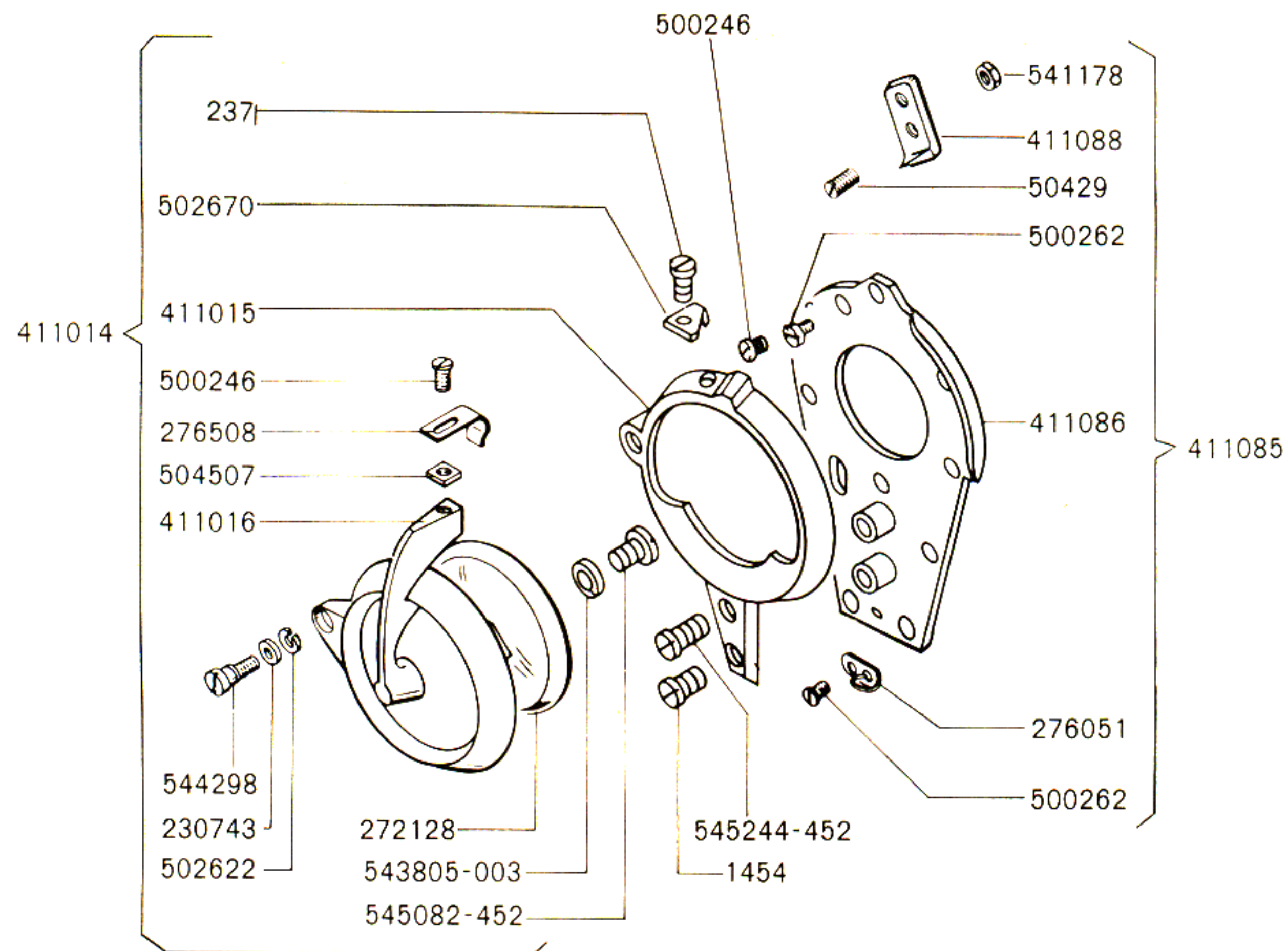
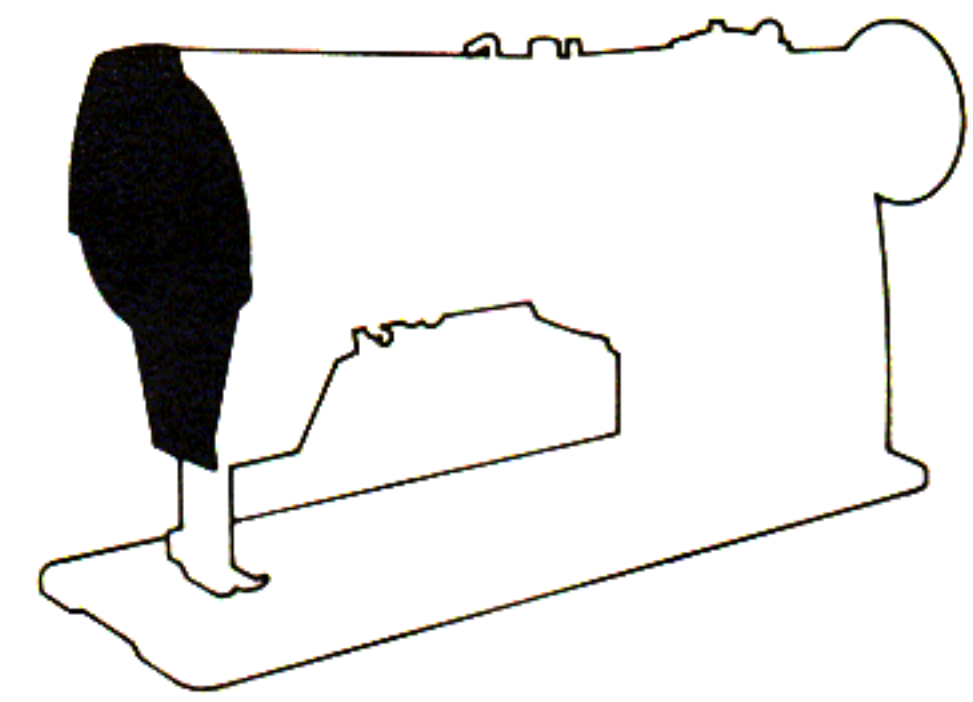
Identificação	891
Edição	1981
Conteúdo	SINGER 457U105

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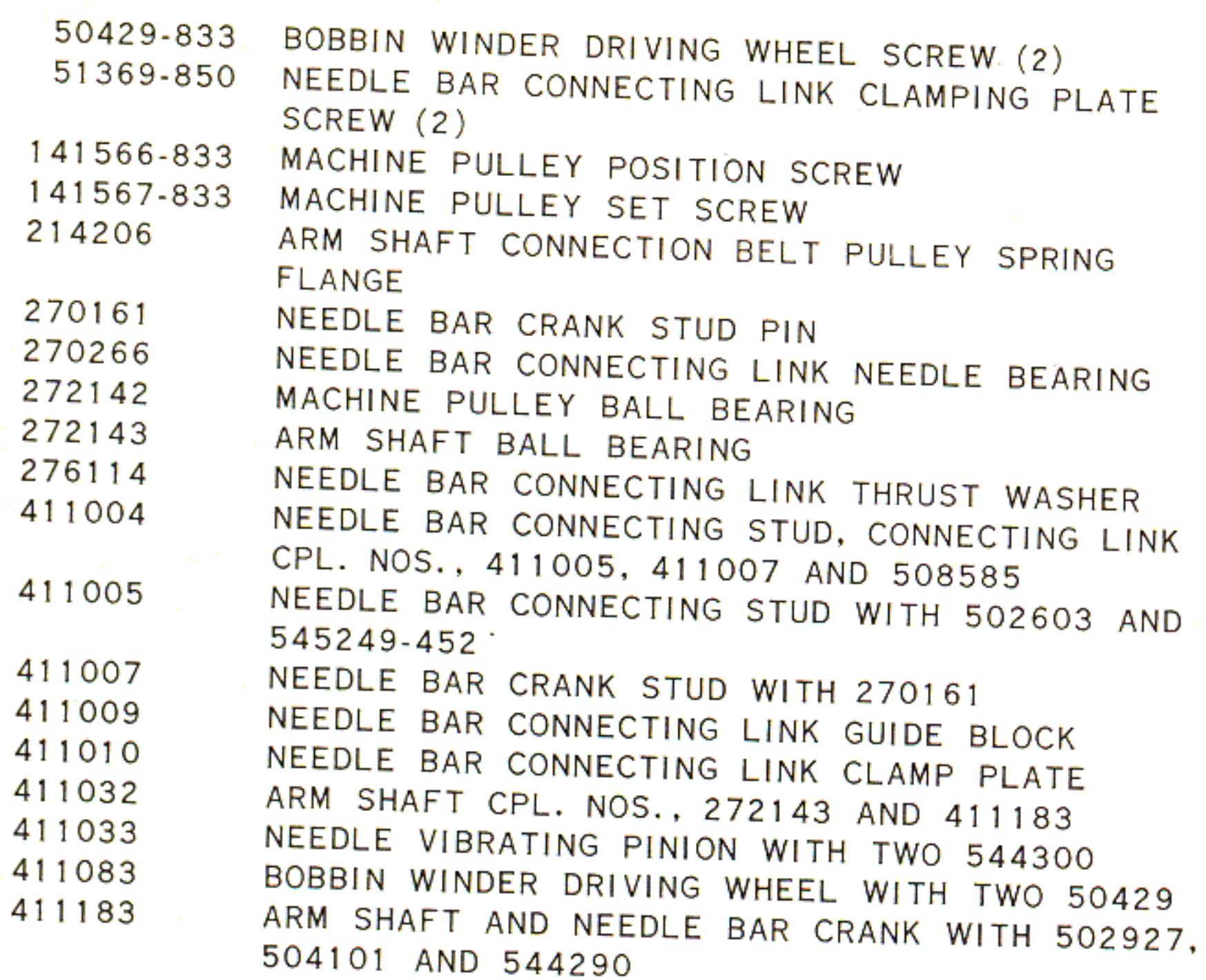


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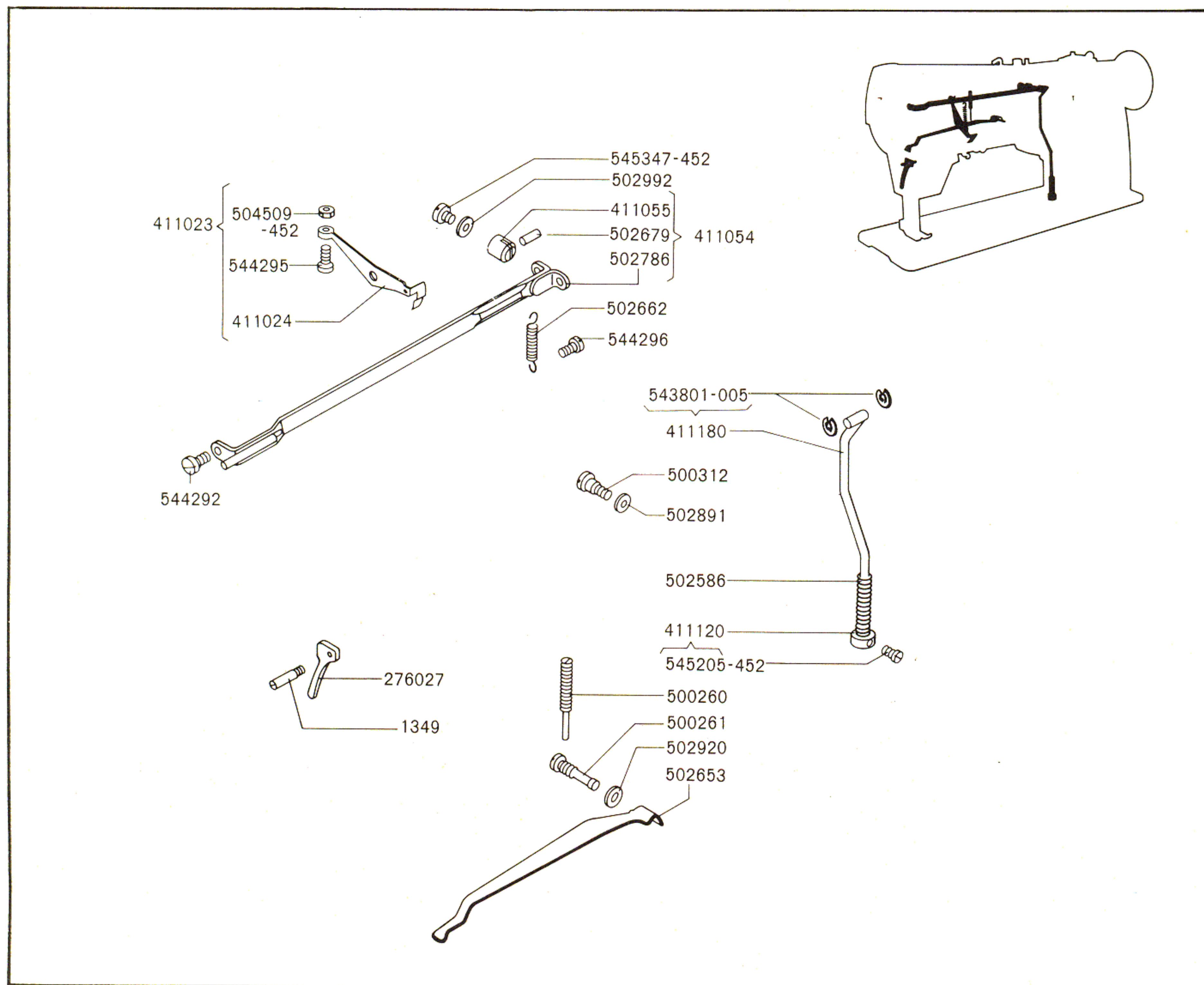
237-833	THREAD CUTTER (ON ROTARY TAKE-UP GUARD) SCREW
1454-850	ROTARY TAKE-UP GUARD SCREW (SHORT)
50429-833	THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW
230743	ROTARY TAKE-UP GUARD HINGE SCREW SPRING WASHER
272128	ROTARY TAKE-UP GUARD COVER WINDOW
276051	THREAD GUIDE (ON FACE PLATE)
276508	ROTARY TAKE-UP GUARD SPRING CATCH
411014	ROTARY TAKE-UP GUARD CPL. NOS., 237, 230743, 272128, 276508, 411015, 411016, 500246, 502622, 502670, 504507, 543805-003, 544298 AND 545082-452
411015	ROTARY TAKE-UP GUARD
411016	ROTARY TAKE-UP GUARD COVER
411085	FACE PLATE CPL. NOS., 50429, 276051, 411086, 411088, 541178 AND TWO 500262

411086	FACE PLATE
411088	THREAD CUTTER (ON FACE PLATE)
500246-850	FACE PLATE SCREW (8)
500246-850	ROTARY TAKE-UP GUARD SPRING CATCH SCREW
500262-833	THREAD GUIDE (ON FACE PLATE) SCREW
500262-833	THREAD CUTTER (ON FACE PLATE) SCREW
502622	ROTARY TAKE-UP GUARD HINGE SCREW SPRING WASHER
502670	THREAD CUTTER (ON ROTARY TAKE-UP GUARD)
504507	SPRING CATCH SCREW NUT
541178	THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW NUT
543805-003	ROTARY TAKE-UP COVER WINDOW WASHER
544298	ROTARY TAKE-UP GUARD HINGE SCREW
545082-452	ROTARY TAKE-UP GUARD COVER WINDOW SCREW
545244-452	ROTARY TAKE-UP GUARD SCREW (LONG)



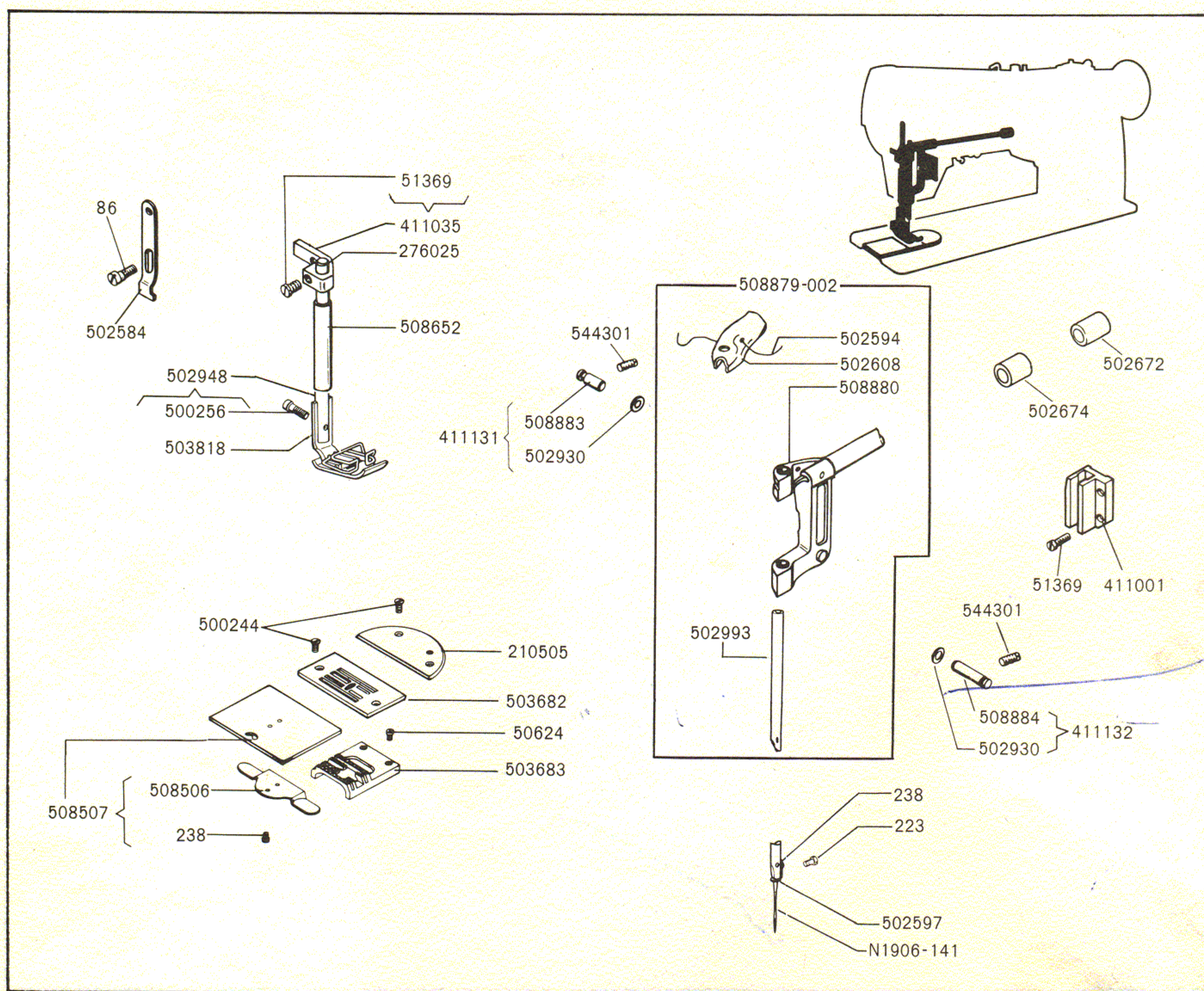
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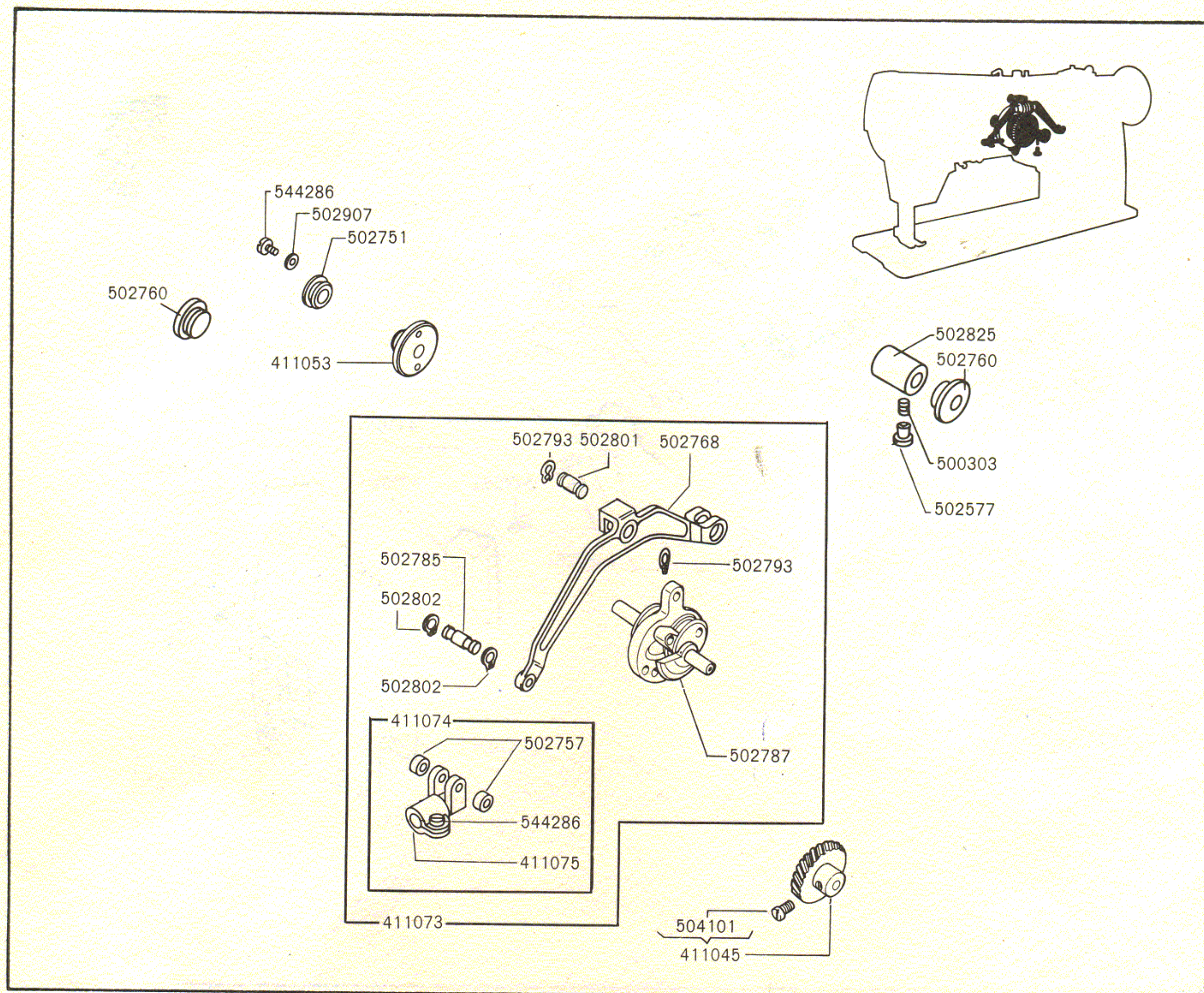
1349-850	PRESSER BAR LIFTER HINGE SCREW
276027	PRESSER BAR LIFTER
411023	TENSION RELEASER CPL. NOS., 411024, 504509-452 AND 544295
411024	TENSION RELEASER
411054	KNEE LIFTER ROCK FRAME CPL. NOS., 411055, 502679 AND 502786
411055	KNEE LIFTER ROCK FRAME HINGE STUD
411120	KNEE LIFTER LIFTING ROD SPRING COLLAR WITH 545205-452
411180	KNEE LIFTER LIFTING ROD WITH TWO 543801-005
500260-833	PRESSER BAR SPRING ADJUSTING SCREW
500261-850	PRESSER BAR SPRING SCREW STUD
500312-850	LIGHT STUD HOLE SCREW PLUG (FOR UN-USED HOLE)
502586	KNEE LIFTER LIFTING ROD SPRING

502653	PRESSER BAR SPRING
502662	TENSION RELEASER SPRING
502679	KNEE LIFTER ROCK FRAME HINGE STUD PIN
502786	KNEE LIFTER ROCK FRAME
502891	LIGHT STUD HOLE SCREW PLUG GASKET
502920	PRESSER BAR SPRING SCREW STUD GASKET
502992	KNEE LIFTER LOCK FRAME HINGE STUD GASKET
504509-452	TENSION RELEASER ADJUSTING SCREW LOCK NUT
543801-005	KNEE LIFTER LIFTING ROD GRIP RING (2)
544292	KNEE LIFTER ROCK FRAME HINGE SCREW
544295	TENSION RELEASER ADJUSTING SCREW
544296	TENSION RELEASER HINGE SCREW
545205-452	KNEE LIFTER LIFTING ROD COLLAR SET SCREW
545347-452	KNEE LIFTER ROCK FRAME HINGE STUD LOCK SCREW

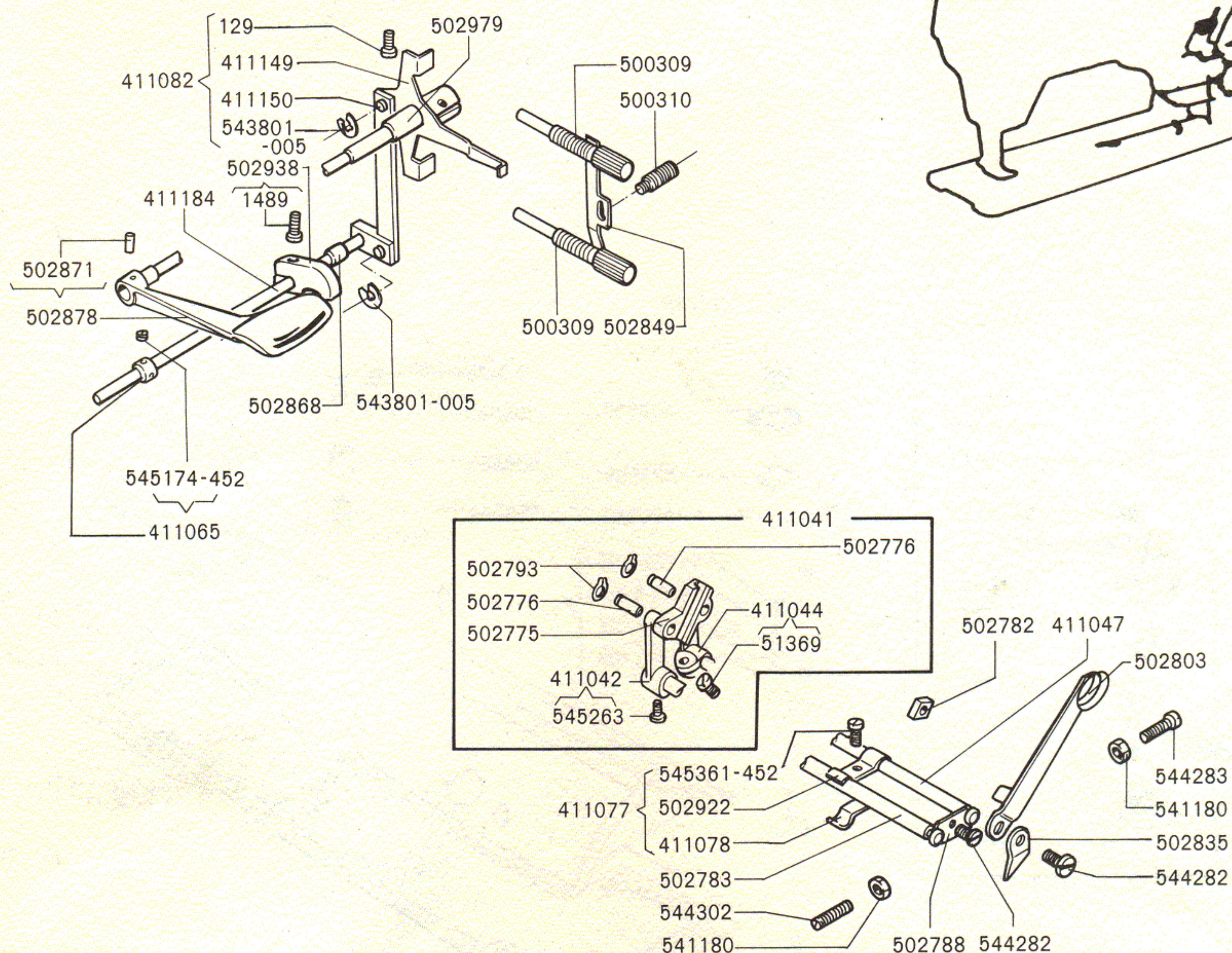


86-850	KNEE LIFTER LIFTING LINK SCREW
223	NEEDLE SET SCREW
238	NEEDLE BAR THREAD GUIDE SET SCREW
238	BED SLIDE SPRING SCREW (2)
N1906-141	NEEDLE
50624-833	FEED DOG SCREW (2)
51369-850	NEEDLE BAR CONNECTING STUD GUIDE BLOCK SCREW (2)
51369-850	PRESSER BAR POSITION GUIDE PINCH SCREW
210505	BED PLATE
276025	PRESSER BAR BALL
411001	NEEDLE BAR CONNECTING STUD GUIDE BLOCK
411035	PRESSER BAR POSITION GUIDE WITH 51369
411131	NEEDLE BAR YOKE GUIDE (REAR) CPL. NOS., 502930 AND 508883
411132	NEEDLE BAR YOKE GUIDE (FRONT) CPL. NOS., 502930 AND 508884
500244	BED PLATE SCREW (2)
500244	THROAT PLATE SCREW (2)
500256	PRESSER FOOT SCREW
502584	KNEE LIFTER LIFTING LINK

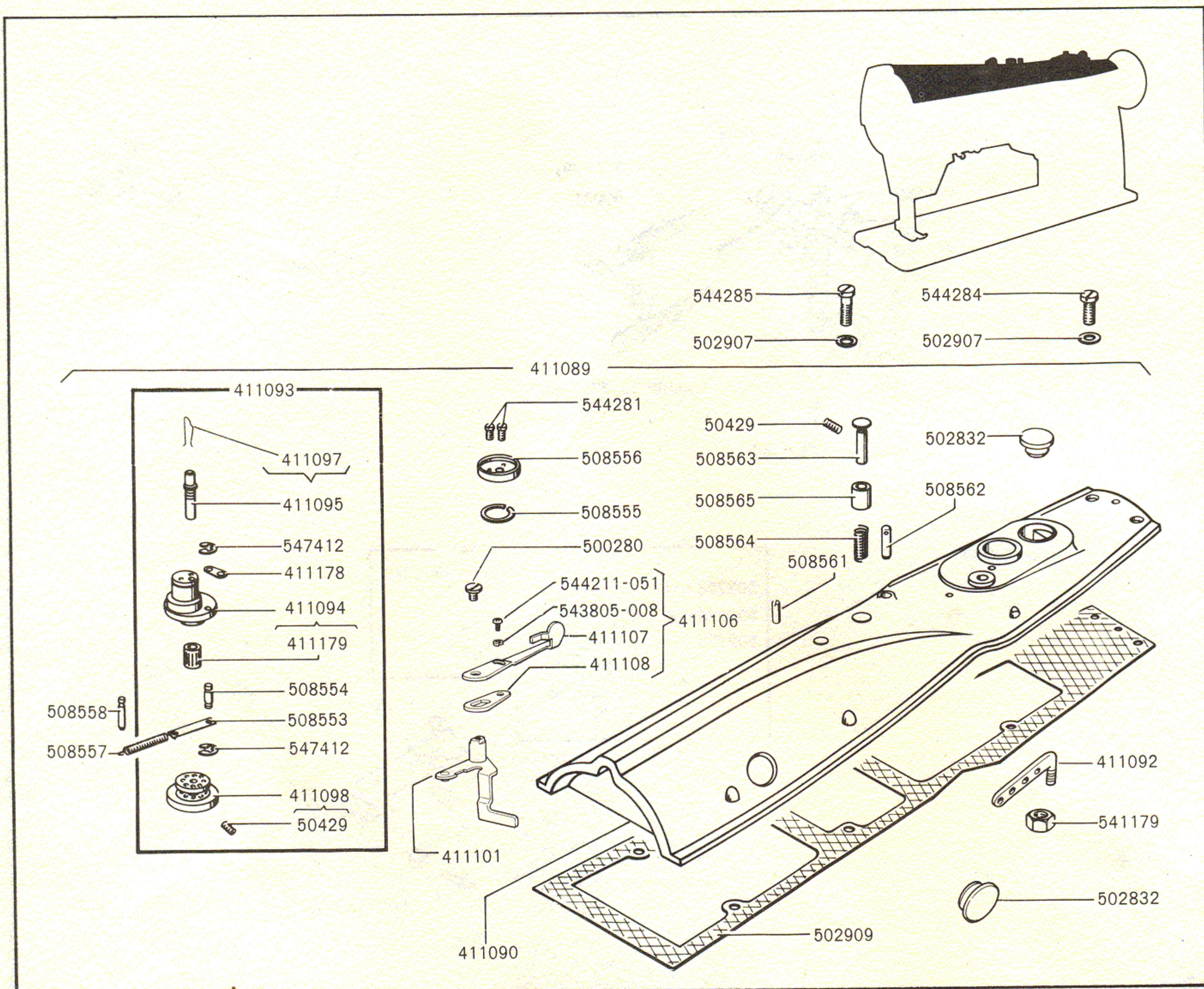
502594	NEEDLE BAR OIL FELT CORD
502597	NEEDLE BAR THREAD GUIDE
502608	NEEDLE BAR OIL FELT
502672	NEEDLE BAR YOKE BEARING (BACK)
502674	NEEDLE BAR YOKE BEARING (FRONT)
502930	NEEDLE BAR YOKE GUIDE SEAL (FRONT AND REAR) (2)
502948	PRESSER BAR WITH 500256
502993	NEEDLE BAR
* 503682	THROAT PLATE
* 503683	FEED DOG
* 503818	PRESSER FOOT (HINGED) WITH FINGER GUARD
508506	BED SLIDE SPRING
508507	BED SLIDE WITH 508506 AND TWO 238
508652	PRESSER BAR BUSHING
508879-002	NEEDLE BAR YOKE CPL. NOS., 502594, 502608, 502993 AND 508880
508880	NEEDLE BAR YOKE
508883	NEEDLE BAR YOKE GUIDE (REAR)
508884	NEEDLE BAR YOKE GUIDE (FRONT)
544301	NEEDLE BAR YOKE GUIDE SET SCREW (2)



411045	NEEDLE VIBRATING ECCENTRIC SHAFT GEAR WITH TWO 504101	502760	ARM HOLE PLUG
411053	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK)	502760	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) PLUG
* 411073	NEEDLE BAR YOKE CONNECTING LINK CPL. NOS., 411074, 502768, 502785, 502787, 502801, TWO EACH 502793 AND 502802	* 502768	NEEDLE BAR YOKE CONNECTING LINK
* 411074	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING CPL. NOS., 411075, 544286 AND TWO 502757	* 502785	NEEDLE BAR YOKE CONNECTING LINK HINGE STUD
411075	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING	502787	NEEDLE VIBRATING ECCENTRIC SHAFT
500303-869	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW	502793	NEEDLE BAR YOKE CONNECTING LINK STUD SNAP RING (2)
502577	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW PLUG	502801	NEEDLE BAR YOKE CONNECTING LINK STUD
502751	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) PLUG	* 502802	NEEDLE BAR YOKE CONNECTING LINK HINGE STUD SNAP RING (2)
* 502757	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (2)	502825	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT)
		502907	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) GASKET RING (2)
		504101	NEEDLE VIBRATING ECCENTRIC SHAFT GEAR SET SCREW (2)
		544286	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING PINCH SCREW
		544286	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) SCREW (2)

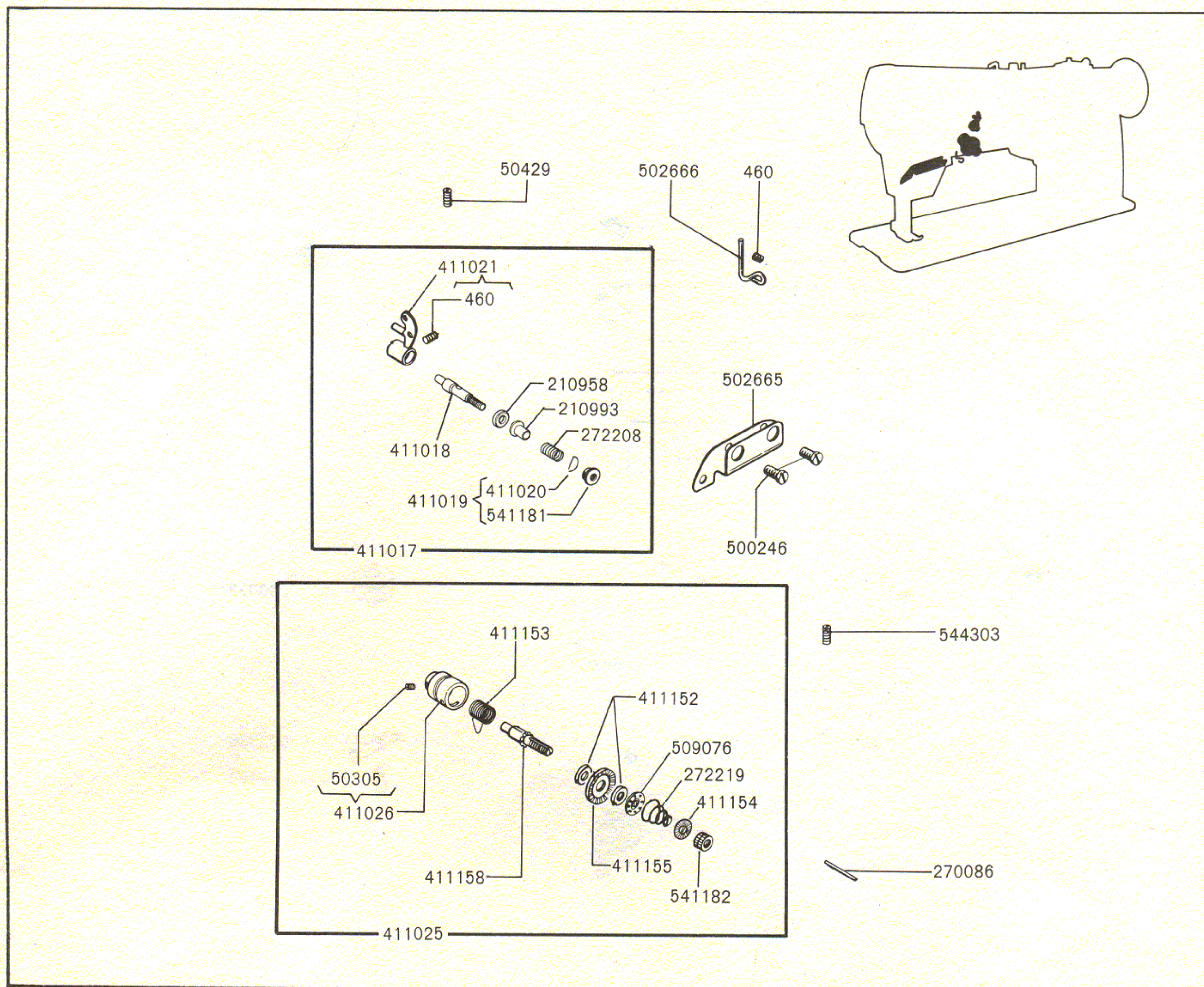


129-850	FEED REGULATING SHAFT INDICATOR LEVER SCREW	* 502793	NEEDLE VIBRATING ADJUSTING BRACKET STUD SNAP RING (2)
1489-850	FOOT CONTROL REVERSE FEED BLOCK PINCH SCREW	* 502803	NEEDLE VIBRATING ADJUSTING LEVER
* 51369-850	NEEDLE VIBRATING ADJUSTING CRANK PINCH SCREW	* 502835	NEEDLE VIBRATING ADJUSTING LEVER OIL GUIDE
* 411041	NEEDLE VIBRATING ADJUSTING BRACKET CPL. NOS., 411042, 411044, 502775, TWO EACH 502776 AND 502793	502849	FEED REGULATING SHAFT INDICATOR STOP SCREW
* 411042	NEEDLE VIBRATING ADJUSTING GUIDE CRANK WITH 545263	502868	FEED REGULATING CONNECTION SHAFT BUSHING
* 411044	NEEDLE VIBRATING ADJUSTING CRANK WITH 51369	502871	FEED REGULATING SHAFT LEVER POSITION PIN
* 411047	NEEDLE VIBRATING ADJUSTING CRANK SHAFT	502878	FEED REGULATING SHAFT LEVER WITH 502871
411065	FEED REGULATING CONNECTION SHAFT COLLAR WITH TWO 545174-452	* 502922	NEEDLE VIBRATING ADJUSTING SHAFT CLAMPING BRACKET (UPPER)
* 411077	NEEDLE VIBRATING ADJUSTING SHAFT CLAMPING BRACKET CPL. NOS., 411078, 502922 AND 545361-452	502938	FOOT CONTROL REVERSE FEED BLOCK WITH 1489
* 411078	NEEDLE VIBRATING ADJUSTING SHAFT CLAMPING BRACKET (LOWER)	502979	FEED REGULATING SHAFT SPACER
411082	FEED REGULATING SHAFT INDICATOR CPL. NOS., 129, 411149, 411150 AND 543801-005	* 541180	NEEDLE VIBRATING ADJUSTING LEVER STOP SCREW NUT (2)
411149	FEED REGULATING SHAFT INDICATOR LEVER	543801-005	FEED REGULATING SHAFT INDICATOR LEVER HINGE STUD RETAINER
411150	FEED REGULATING SHAFT INDICATOR LEVER CONNECTING LINK	543801-005	FEED REGULATING CONNECTION SHAFT CRANK LINK RETAINING RING
411184	FEED REGULATING CONNECTION SHAFT	* 544282	NEEDLE VIBRATING ADJUSTING LEVER OIL GUIDE SCREW
500309-850	FEED REGULATING SHAFT INDICATOR STOP SCREW (2)	* 544282	NEEDLE VIBRATING ADJUSTING SHAFT RETAINER SCREW
500310-833	FEED REGULATING RETAINING SPRING SCREW	* 544283	NEEDLE VIBRATING ADJUSTING LEVER STOP SCREW (RIGHT)
* 502775	NEEDLE VIBRATING ADJUSTING BRACKET	* 544302	NEEDLE VIBRATING ADJUSTING LEVER STOP SCREW (LEFT)
* 502776	NEEDLE POSITION ADJUSTING ECCENTRIC BUSHING (SMALL) SLIDE BLOCK STUD (2)	545174-452	FEED REGULATING CONNECTION SHAFT COLLAR SET SCREW (2)
* 502782	NEEDLE VIBRATING ADJUSTING BRACKET SLIDE BLOCK	* 545263	NEEDLE VIBRATING ADJUSTING GUIDE CRANK SET SCREW
* 502783	NEEDLE VIBRATING ADJUSTING GUIDE CRANK SHAFT	* 545361-452	NEEDLE VIBRATING ADJUSTING SHAFT CLAMPING BRACKET SCREW
* 502788	NEEDLE VIBRATING ADJUSTING SHAFT RETAINER		



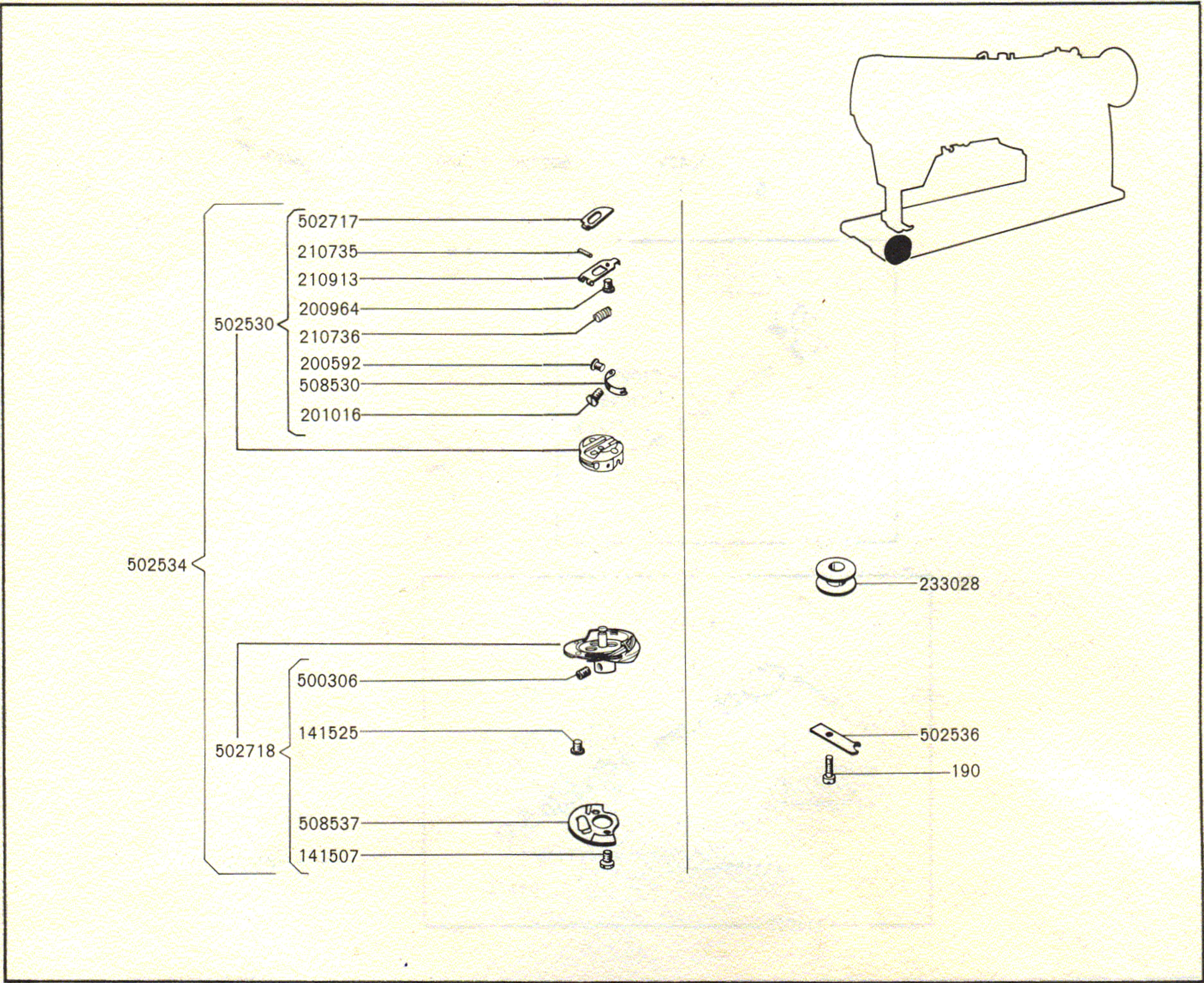
50429-833	BOBBIN WINDER SHAFT FRICTION WHEEL SET SCREW (2)
50429-833	ARM COVER (TOP) THREAD TENSION STUD SET SCREW
411089	ARM COVER (TOP) CPL. NOS., 50429, 411090, 411092, 411093, 411101, 411106, 500280, 502909, 508555, 508556, 508557, 508558, 508562, 508563, 508564, 508565, 541179, TWO EACH 502832, 508561 AND 544281
411090	ARM COVER (TOP)
411092	THREAD RETAINER
411093	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) CPL. NOS., 411094, 411095, 411098, 411178, 508553, 508554 AND TWO 547412
411094	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) WITH 411179
411095	BOBBIN WINDER SHAFT WITH 411097
411097	BOBBIN SNAP SPRING
411098	BOBBIN WINDER SHAFT FRICTION WHEEL WITH TWO 50429
411101	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) ROCKING LEVER
411106	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER CPL. NOS., 411107, 411108, 543805-008 AND 544211-051
411107	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER (LONG)
411108	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER (SHORT)
411178	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) CONNECTING LEVER
411179	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) BEARING

500280-850	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER CAP SCREW
502832	ARM COVER (TOP) PLUG (2)
502907	ARM COVER (TOP) SCREW GASKET RING (8)
502909	ARM COVER (TOP) GASKET
508553	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) SPRING SHACKLE
508554	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) LINK STUD
508555	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) SNAP RING
508556	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) THREAD GUARD
508557	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) COIL SPRING
508558	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) COIL SPRING STUD
508561	ARM COVER (TOP) POSITION PIN (2)
508562	ARM COVER (TOP) THREAD GUIDE STUD
508563	ARM COVER (TOP) THREAD TENSION STUD
508564	ARM COVER (TOP) THREAD TENSION STUD SPRING
508565	ARM COVER (TOP) THREAD TENSION STUD DISC
541179	THREAD RETAINER LOCK NUT
543805-008	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER SCREW WASHER
544211-051	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER SCREW
544281	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) THREAD GUARD FASTENING SCREW (2)
544284	ARM COVER (TOP) SCREW (SHORT) (4)
544285	ARM COVER (TOP) SCREW (LONG) (4)
547412	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) LINK STUD LOCKING WASHER (2)



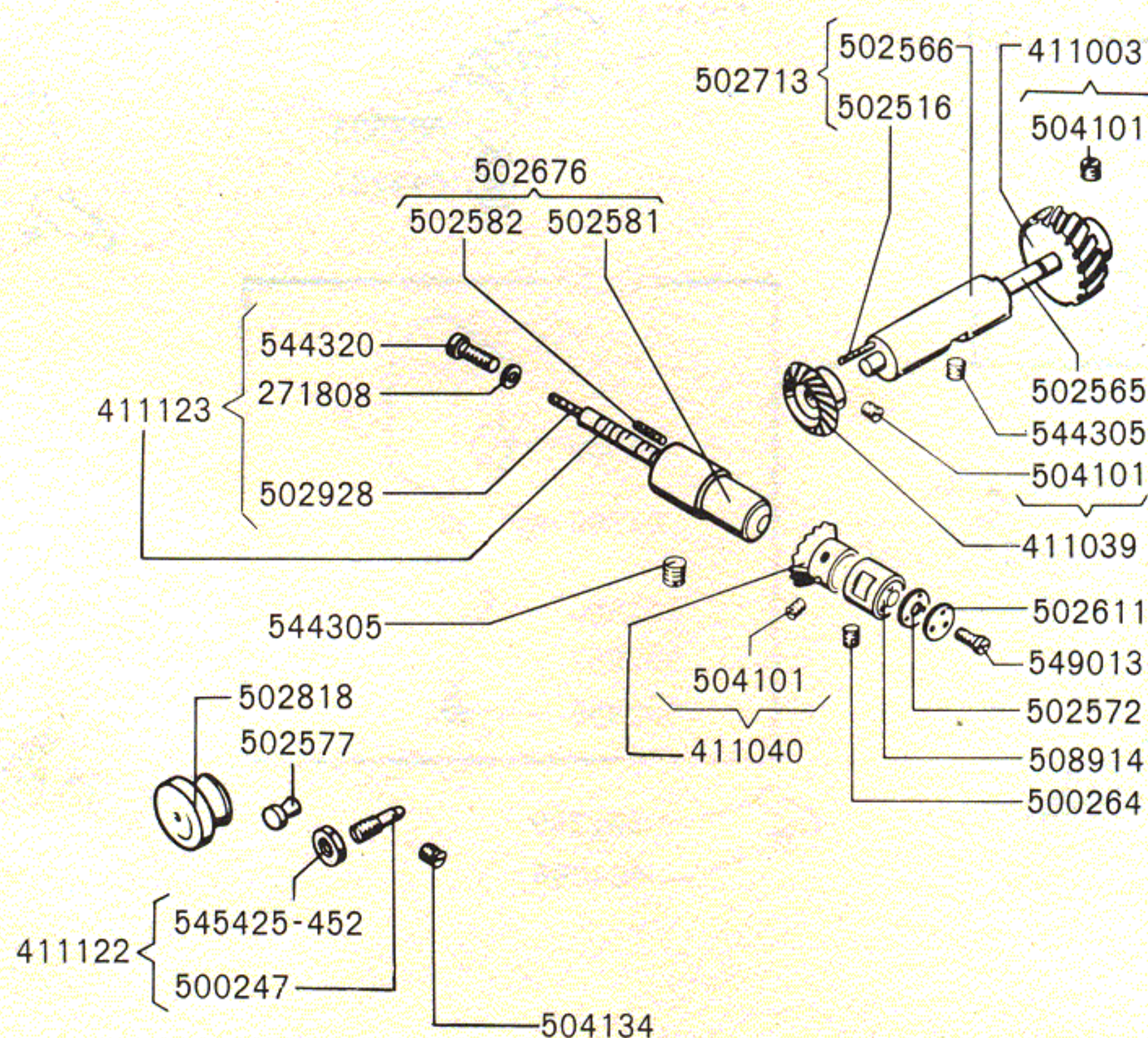
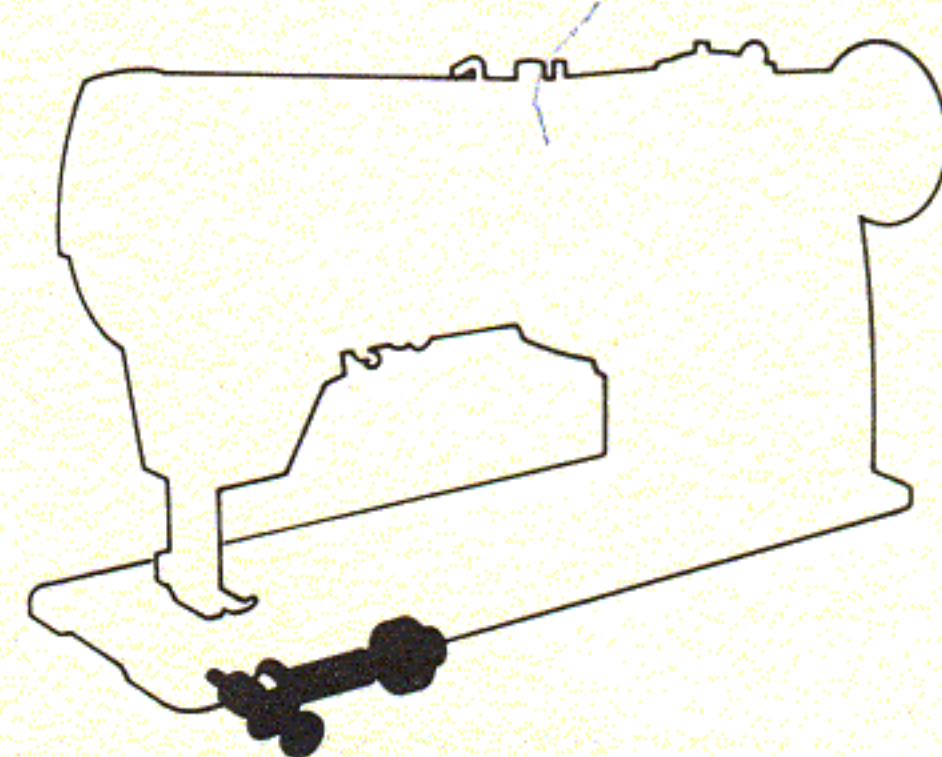
460-833	THREAD PULL OFF SET SCREW
460-833	PRETENSION BRACKET SCREW
50305-850	TENSION STUD SET SCREW
50429-833	PRETENSION BRACKET SET SCREW
210958	PRETENSION STUD COLLAR
210993	PRETENSION SLEEVE
270086	TENSION RELEASING PIN
272208	PRETENSION SPRING
272219	TENSION SPRING
411017	PRETENSION CPL. NOS., 210958, 210993, 272208 411018, 411019 AND 411021
411018	PRETENSION STUD
411019	PRETENSION ADJUSTING NUT CPL. NOS., 411020 AND 541181
411020	PRETENSION ADJUSTING NUT SPRING
411021	PRETENSION BRACKET WITH 460

411025	TENSION CPL. NOS., 272219, 411026, 411153, 411154, 411155, 411158, 509076, 541182 AND TWO 411152
411026	THREAD TAKE-UP SPRING REGULATOR WITH 50305
411152	TENSION FELT WASHER (2)
411153	THREAD TAKE-UP SPRING
411154	TENSION THUMB NUT LOCK WASHER
411155	TENSION WHEEL
411158	TENSION STUD
500246-850	THREAD GUIDE SCREW (2)
502665	THREAD GUIDE
502666	THREAD PULL OFF
509076	TENSION RELEASING DISC
541181	PRETENSION ADJUSTING NUT
541182	TENSION THUMB NUT
544303	THREAD REGULATOR SET SCREW



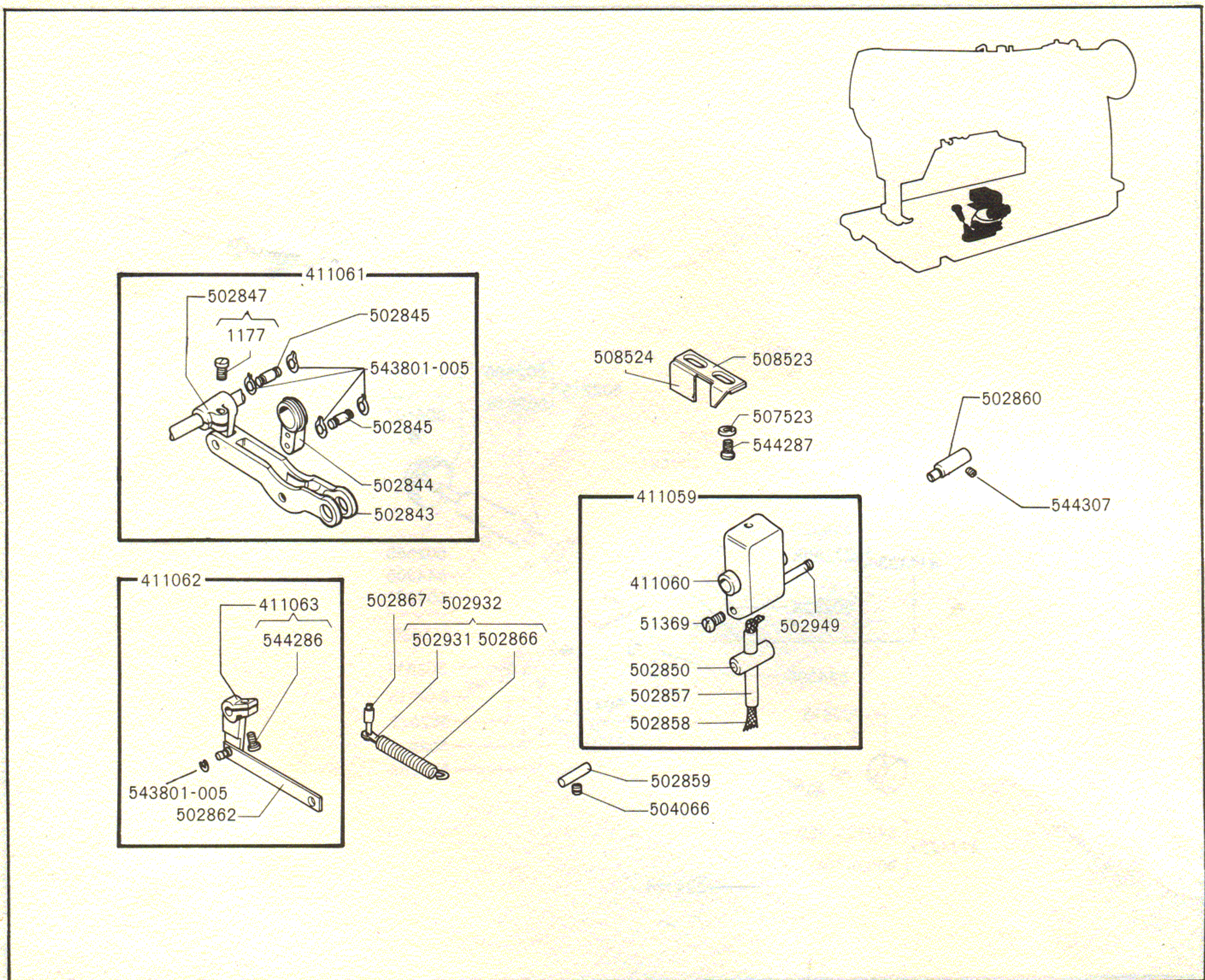
190-850	BOBBIN CASE STOP SCREW
141507-803	HOOK NEEDLE GUARD AND COUNTERBALANCE SCREW
141525-806	HOOK GIB SCREW (3)
200592-803	BOBBIN CASE CAP TENSION SPRING SCREW
200964-803	BOBBIN CASE LATCH STOP SCREW
201016-803	BOBBIN CASE CAP TENSION SPRING REGULATING SCREW
210735	BOBBIN CASE FULCRUM PIN
210736	BOBBIN CASE LATCH SPRING
210913	BOBBIN CASE LATCH
233028	BOBBIN
500306-869	HOOK SET SCREW (2)

502530	BOBBIN CASE CAP WITH 200592, 200964, 201016, 210735, 210736, 210913, 502717 AND 508530
502534	HOOK AND BOBBIN CASE CPL. NOS., 502530 AND 502718
502536	BOBBIN CASE STOP
502717	BOBBIN CASE LATCH LEVER
502718	HOOK WITH 141507, 508537, TWO 500306 AND THREE 141525
508530	BOBBIN CASE CAP TENSION SPRING
508537	HOOK NEEDLE GUARD AND COUNTERBALANCE



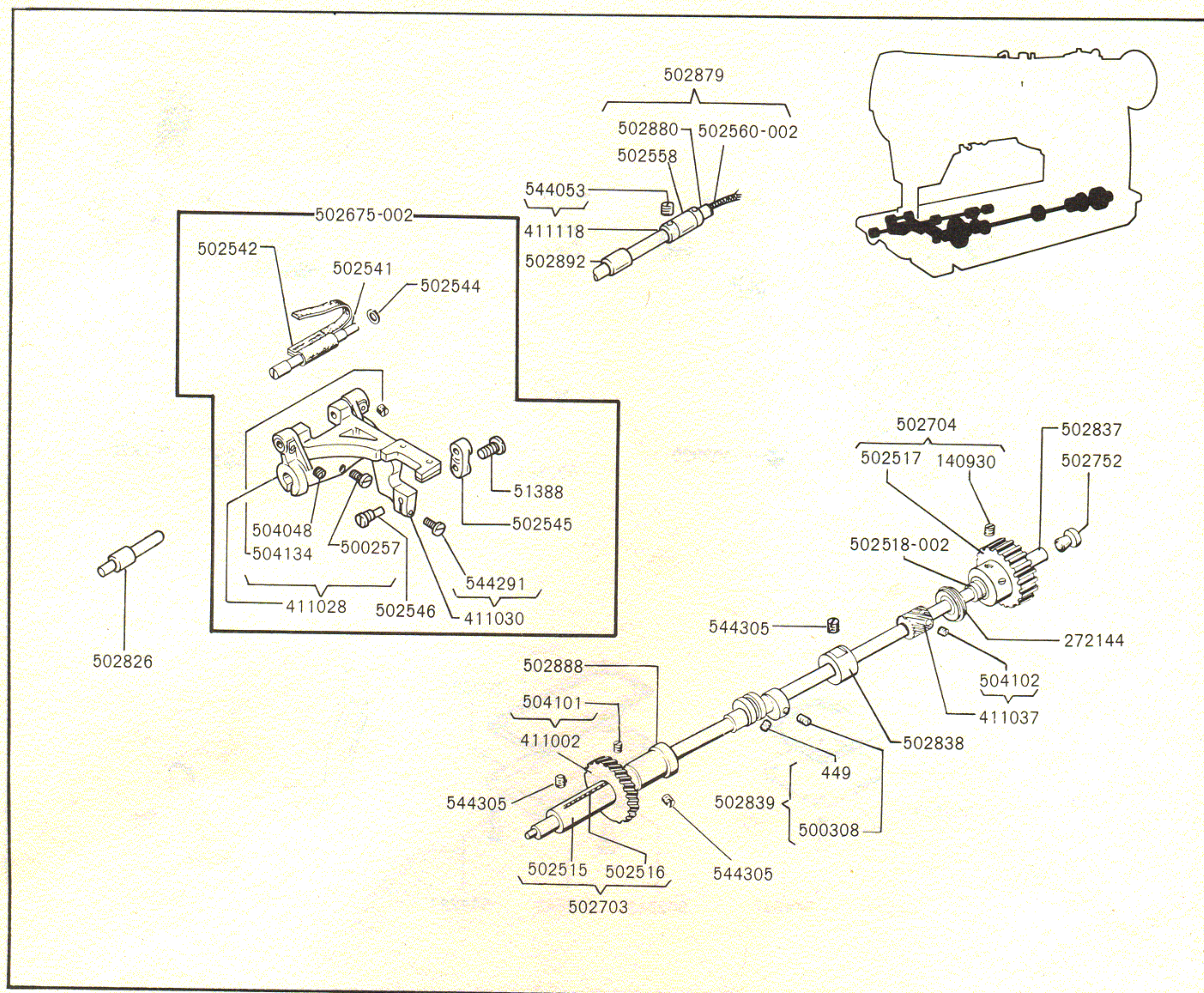
271808	HOOK SHAFT OIL FILTER WICK HOLDER SEAL
411003	HOOK DRIVING SHAFT HELICAL GEAR WITH TWO 504101
411039	HOOK DRIVING SHAFT BEVEL GEAR WITH TWO 504101
411040	HOOK SHAFT BEVEL GEAR WITH TWO 504101
411122	HOOK OIL REGULATING SCREW CPL. NOS., 500247 AND 545425-452
411123	HOOK SHAFT WITH 271808, 502928 AND 544320
500247-833	HOOK OIL REGULATING SCREW
500264-833	HOOK SHAFT BUSHING (FRONT) SET SCREW
502516	HOOK DRIVING SHAFT BUSHING WICK
502565	HOOK DRIVING SHAFT
502566	HOOK DRIVING SHAFT BUSHING
502572	HOOK SHAFT BUSHING CAP GASKET
502577	HOOK SHAFT GEAR BOX PLUG
502581	HOOK SHAFT BUSHING (BACK)
502582	HOOK SHAFT BUSHING (BACK) WICK
502611	HOOK SHAFT BUSHING CAP

502676	HOOK SHAFT BUSHING (BACK) CPL. NOS., 502581 AND 502582
502713	HOOK DRIVING SHAFT BUSHING CPL. NOS., 502516 AND 502566
502818	HOOK SHAFT GEAR BOX VENT CAP
502928	HOOK SHAFT OIL FILTER FELT
504101	HOOK DRIVING SHAFT HELICAL GEAR SET SCREW (2)
504101	HOOK DRIVING SHAFT BEVEL GEAR SET SCREW (2)
504101	HOOK SHAFT BEVEL GEAR SET SCREW (2)
504134	HOOK OIL BYPASS PLUG SCREW
508914	HOOK SHAFT BUSHING (FRONT)
544305	HOOK DRIVING SHAFT BUSHING SET SCREW
544305	HOOK SHAFT BUSHING (FRONT) SET SCREW
544320	HOOK SHAFT OIL FILTER WICK HOLDER
545425-452	HOOK OIL REGULATING SCREW LOCK NUT
549013	HOOK SHAFT BUSHING (FRONT) CAP SCREW (3)



1177-850	FEED DRIVING CONNECTION CRANK PINCH SCREW
51369-850	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD SET SCREW
411059	FEED DRIVING CONNECTION CARRIER FRAME CPL. NOS., 51369, 411060, 502850, 502857, 502858 AND 502949
411060	FEED DRIVING CONNECTION CARRIER FRAME
411061	FEED DRIVING CONNECTION CPL. NOS., 502843 502844, 502847, TWO 502845 AND FOUR 543801-005
411062	FEED REGULATING CONNECTION SHAFT CRANK AND LINK CPL. NOS., 411063, 502862 AND 543801-005
411063	FEED REGULATING CONNECTION SHAFT CRANK WITH 544286
502843	FEED DRIVING CONNECTION LEVER
502844	FEED DRIVING CONNECTION LINK
502845	FEED DRIVING CONNECTION LEVER HINGE PIN (2)
502847	FEED DRIVING CONNECTION CRANK WITH 1177
502850	FEED DRIVING CONNECTION LEVER SLIDE BEARING
502857	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD
502858	FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD OIL WICK
502859	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (LEFT)
502860	FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (RIGHT)

502862	FEED REGULATING CONNECTION SHAFT CRANK LINK
502866	FEED DRIVING CONNECTION CARRIER FRAME SPRING
502867	FEED DRIVING CONNECTION CARRIER FRAME SPRING STUD (BED SIDE)
502931	FEED DRIVING CONNECTION CARRIER FRAME SPRING RETAINER
502932	FEED DRIVING CONNECTION CARRIER FRAME SPRING CPL. NOS., 502866 AND 502931
502949	FEED DRIVING CONNECTION CARRIER FRAME SPRING STUD
504066-452	FEED DRIVING CONNECTION CARRIER FRAME STUD (LEFT) SET SCREW
507523	FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW WASHER (2)
508523	FEED DRIVING CONNECTION CARRIER FRAME STOP (BACK)
508524	FEED DRIVING CONNECTION CARRIER FRAME STOP (FRONT)
543801-005	FEED DRIVING CONNECTION LEVER HINGE PIN RETAINER (4)
543801-005	FEED REGULATING CONNECTION SHAFT CRANK LINK RETAINING RING
544286	FEED REGULATING CONNECTION SHAFT CRANK PINCH SCREW
544287	FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW (2)
544307	FEED DRIVING CONNECTION CARRIER FRAME STUD (RIGHT) SET SCREW

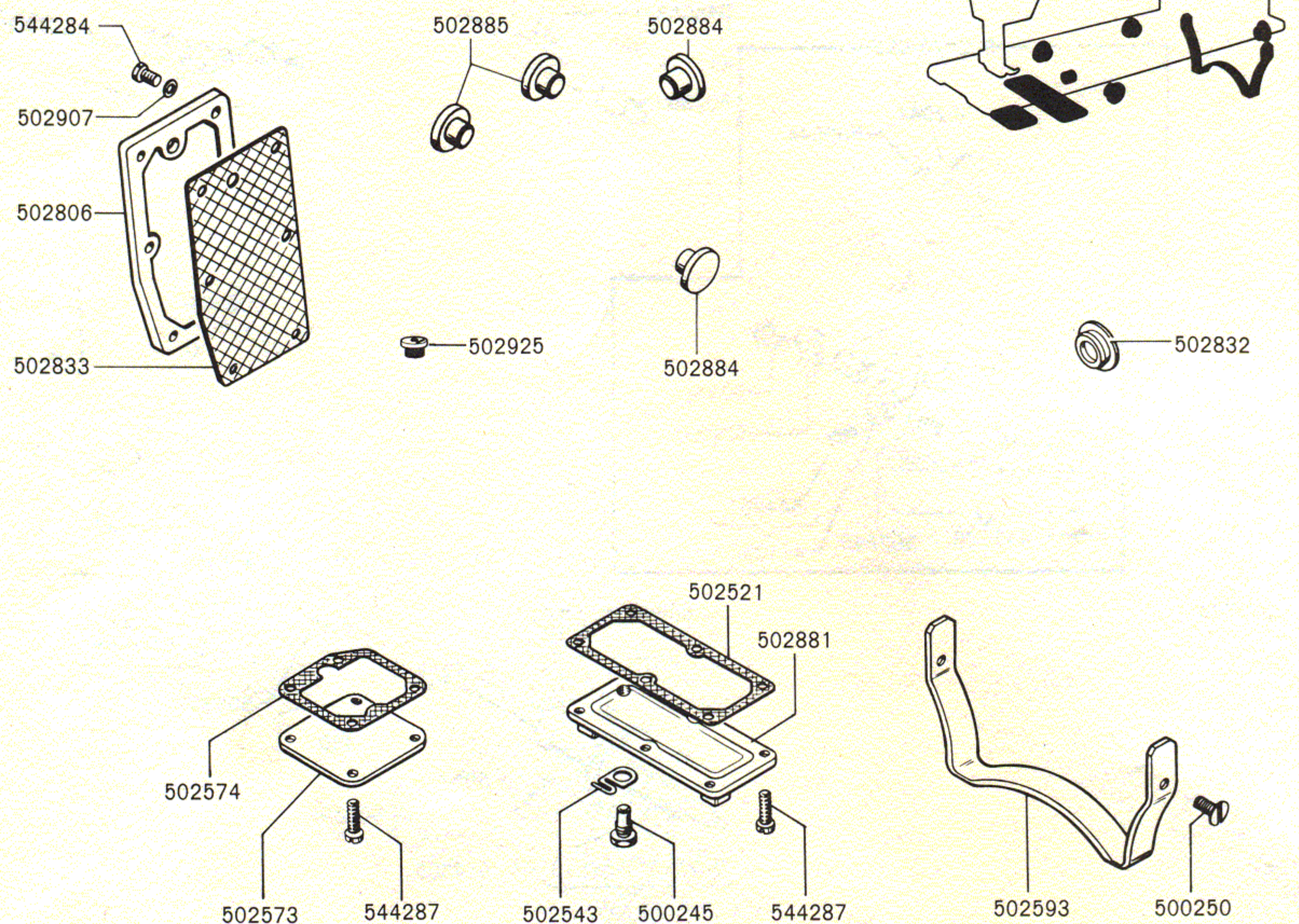


449-833	FEED DRIVING ECCENTRIC SET SCREW
51388-850	FEED BAR LIFTING LINK PIN CAP SCREW
140930-869	BED SHAFT CONNECTION BELT PULLEY SET SCREW (2)
272144	BED SHAFT BALL BEARING
411002	BED SHAFT GEAR WITH TWO 504101
411028	FEED DRIVING ROCK SHAFT CRANK WITH 500257, 504048 AND 504134
411030	FEED BAR WITH 544291
411037	OIL PUMP DRIVING GEAR WITH TWO 504102
411118	FEED DRIVING ROCK SHAFT COLLAR (2) WITH TWO 544053
500257-850	FEED DRIVING ROCK SHAFT CRANK PINCH SCREW
500308-833	FEED DRIVING ECCENTRIC POSITION SCREW
502515	BED SHAFT BUSHING (FRONT)
502516	BED SHAFT BUSHING (FRONT) OIL WICK
502517	BED CONNECTION BELT PULLEY
502518-002	BED CONNECTION BELT PULLEY SPACER
502541	FEED BAR HINGE PIN
502542	FEED BAR HINGE PIN OILING FELT
502544	FEED BAR HINGE PIN THRUST WASHER (2)
502545	FEED BAR LIFTING LINK
502546	FEED BAR LIFTING LINK HINGE PIN
502558	FEED DRIVING ROCK SHAFT BUSHING (BACK)
502560-002	FEED DRIVING ROCK SHAFT OIL WICK

502675-002	FEED DRIVING ROCK SHAFT CRANK CPL. NOS., 51388, 411028, 411030, 502541, 502542, 502545, 502546 AND TWO 502544
502703	BED SHAFT BUSHING (FRONT) CPL. NOS., 502515 AND 502516
502704	BED SHAFT CONNECTION BELT PULLEY CPL. NOS., 502517 AND TWO 140930
502752	BED SHAFT OIL HOLE PLUG
502826	FEED DRIVING ROCK SHAFT BUSHING (FRONT)
502837	BED SHAFT
502838	BED SHAFT BUSHING (BACK)
502839	FEED DRIVING ECCENTRIC WITH 449 AND 500308
502879	FEED DRIVING ROCK SHAFT CPL. NOS., 502560-002 AND 502880
502880	FEED DRIVING ROCK SHAFT
502888	BED SHAFT BUSHING (CENTER)
502892	FEED DRIVING ROCK SHAFT BUSHING (CENTER)
504048	FEED BAR HINGE PIN SET SCREW (SHORT)
504101	BED SHAFT GEAR SET SCREW (2)
504102	OIL PUMP DRIVING GEAR SET SCREW (2)
504134	FEED BAR HINGE PIN SET SCREW (LONG)
544053	FEED DRIVING SHAFT COLLAR SET SCREW (4)
544291	FEED BAR LIFTING LINK HINGE PIN SCREW
544305	BED SHAFT BUSHING SET SCREW (3)

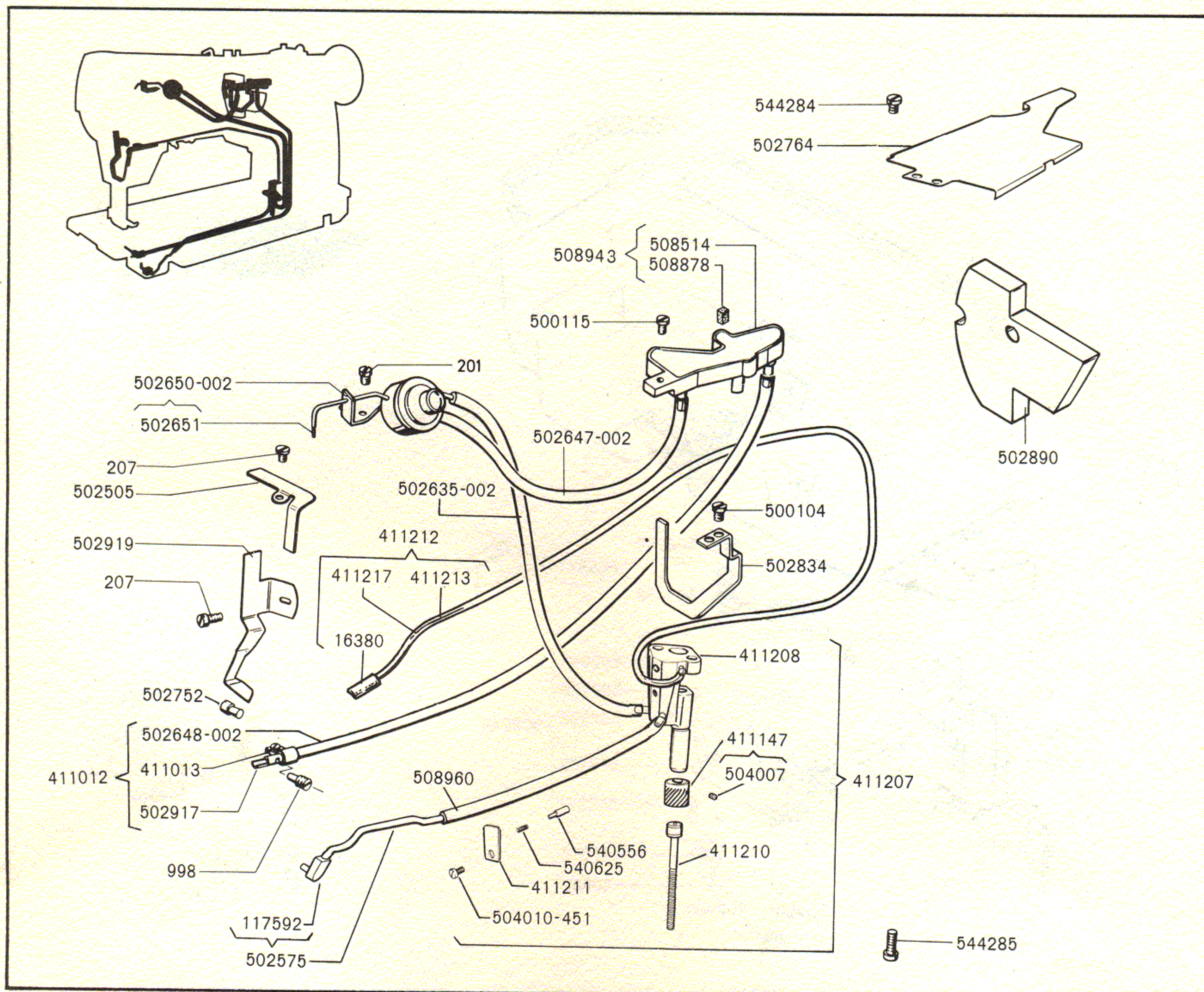
PART NO. DESCRIPTION

PART NO. DESCRIPTION



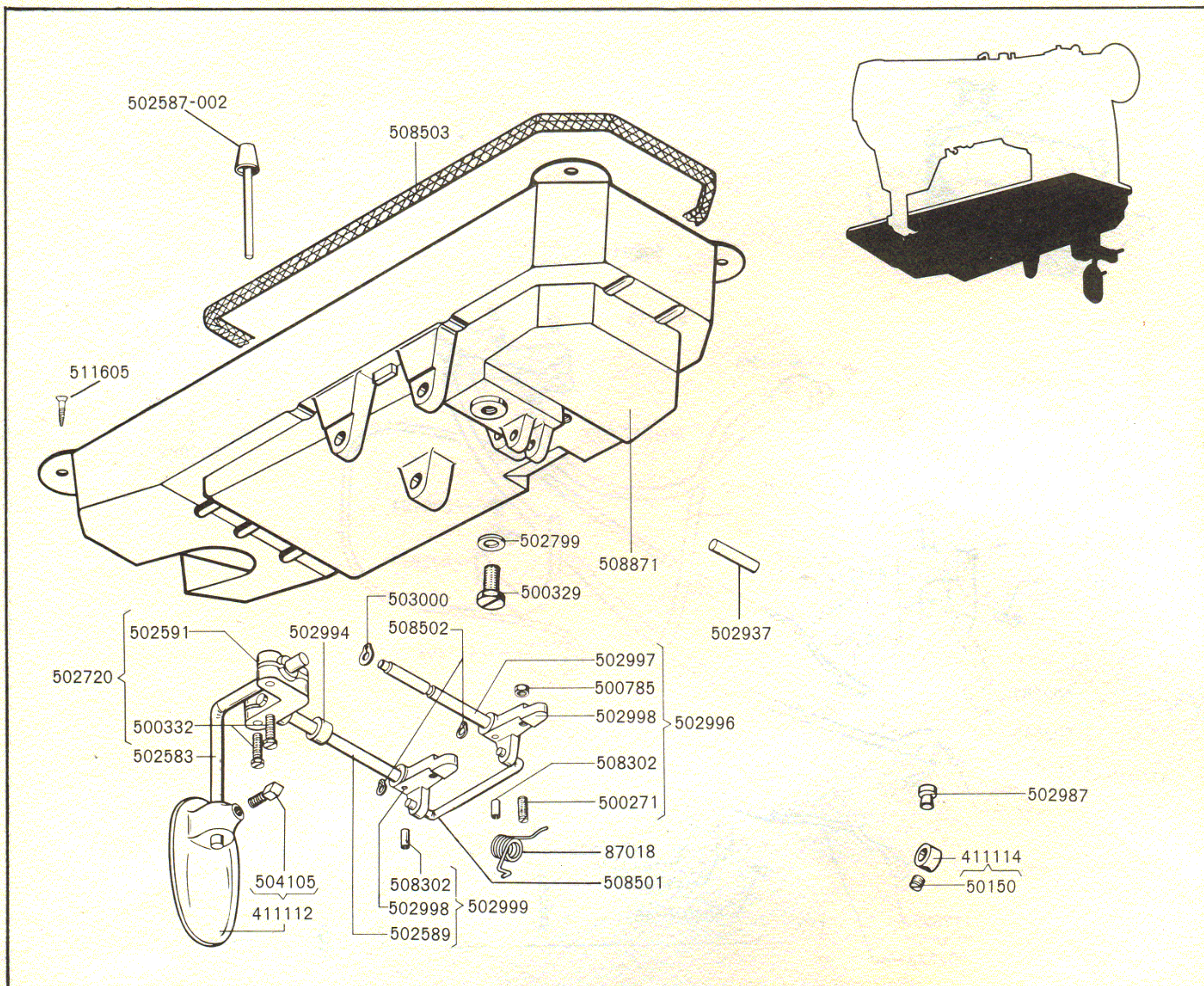
500245-850 BED SHAFT GEAR BOX COVER DRAIN SCREW
 500250 MACHINE LEG SCREW (2)
 502521 BED SHAFT GEAR BOX COVER GASKET
 502543 FEED BAR HINGE PIN OILING FELT CLAMP
 502573 HOOK SHAFT GEAR BOX COVER
 502574 HOOK SHAFT GEAR BOX COVER GASKET
 502593 MACHINE LEG
 502806 ARM COVER (BACK)
 502832 FEED REGULATING SHAFT PLUG

502833 ARM COVER (BACK) GASKET
 502881 BED SHAFT GEAR BOX COVER
 502884 BED PLUG (FRONT AND REAR SIDE) (2)
 502885 BED PLUG (BACK) (2)
 502907 ARM COVER (BACK) SCREW GASKET (6)
 502925 BED PLUG SCREW
 544284 ARM COVER SCREW (6)
 544287 BED SHAFT GEAR BOX COVER SCREW (6)
 544287 HOOK SHAFT GEAR BOX COVER SCREW (4)



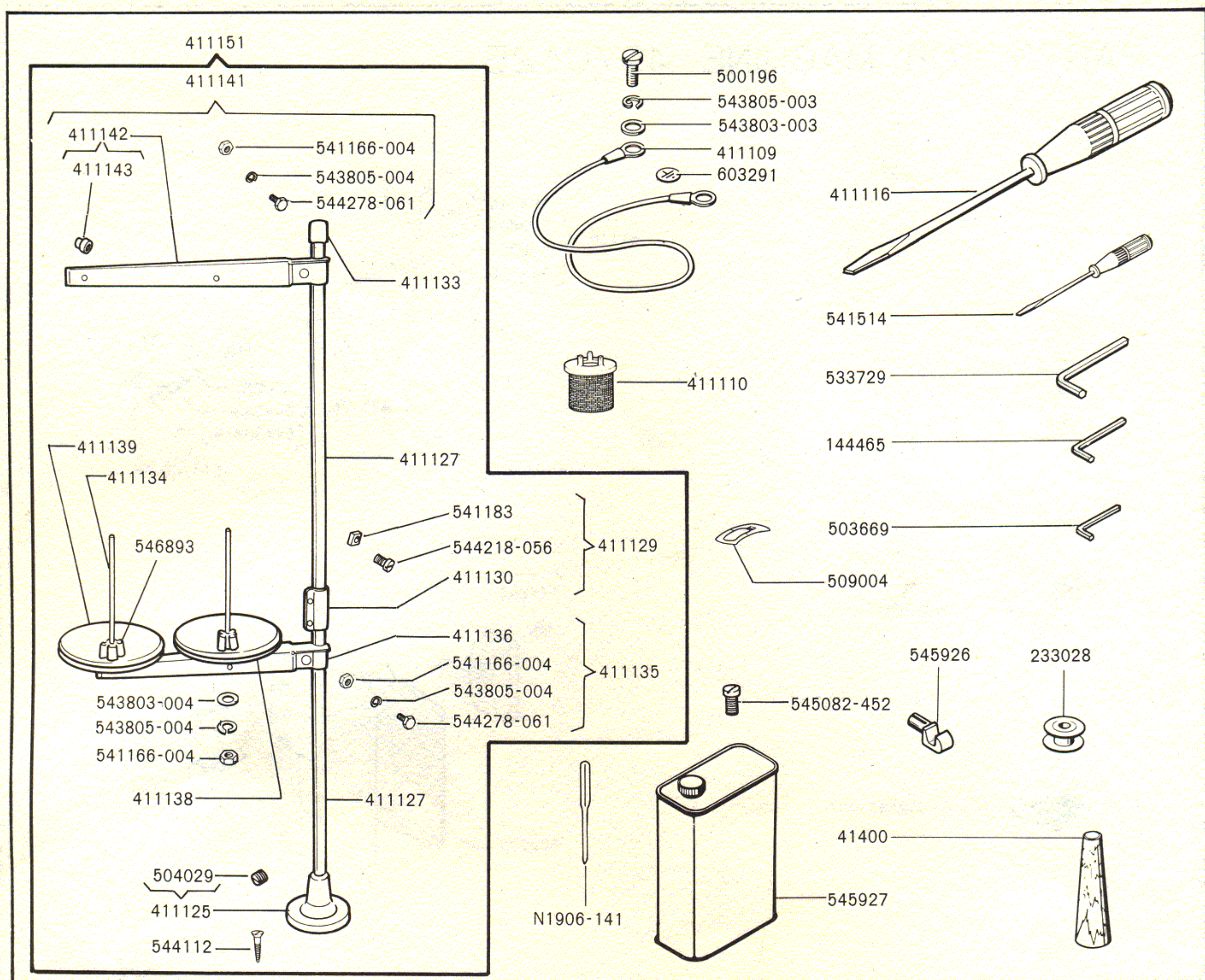
201-850	OIL SIGHT BODY SCREW (2)
207-850	HEAD END OIL DRAIN WICK CLAMP SCREW (2)
998-833	OIL RETURN TUBE SCREW
16380	OIL REMOVING LINT SCREEN
117592	HOOK SHAFT GEAR BOX OIL PIPE CONNECTOR
411012	OIL RETURN TUBE LOWER (LONG) CPL. NOS., 411013, 502648-002 AND 502917
411013	OIL RETURN TUBE LOWER (LONG) CLAMP
411147	OIL PUMP GEAR WITH TWO 504007
411207	OIL PUMP BODY CPL. NOS., 411147, 411208, 411210, 411211, 504010-451, 540556, 540625 AND TWO 504007
411208	OIL PUMP BODY
411210	OIL PUMP SCREW SHAFT
411211	OIL REMOVING PUMP PISTON SPRING BRACKET
411212	OIL REMOVING TUBE, OIL REMOVING LINT SCREEN CPL. NOS., 16380, 411213 AND 411217
411213	OIL REMOVING TUBE
411217	OIL REMOVING TUBE WIRE
500104-850	ARM OIL SHIELD (AERATED PLASTIC) RETAINER SCREW (2)
500115-850	OIL DISTRIBUTOR PLATE SCREW
502505	HEAD END OIL DRAIN WICK CLAMP (FRONT)
502575	HOOK SHAFT GEAR BOX OIL PIPE WITH 117592

502635-002	OIL DELIVERY TUBE
502647-002	OIL RETURN TUBE UPPER (SHORT)
502648-002	OIL RETURN TUBE LOWER (LONG)
502650-002	OIL SIGHT BODY WITH 502651
502651	OIL SIGHT WICK
502752	BED SHAFT BUSHING (CENTER) OIL HOLE PLUG
502764	OIL GUARD
502834	ARM OIL SHIELD (AERATED PLASTIC) RETAINER
502890	ARM OIL SHIELD (AERATED PLASTIC)
502917	OIL RETURN TUBE
502919	HEAD END OIL DRAIN CLAMP (BACK)
504007	OIL PUMP GEAR SET SCREW (2)
504010-451	OIL REMOVING PUMP PISTON SPRING BRACKET SET SCREW
508514	OIL DISTRIBUTOR PLATE
508878	OIL DISTRIBUTOR PLATE FOAM PAD
508943	OIL DISTRIBUTOR PLATE CPL. NOS., 508514 AND 508878
508960	HOOK SHAFT GEAR BOX OIL PIPE
540556	OIL REMOVING PUMP PISTON
540625	OIL REMOVING PUMP PISTON SPRING
544284	OIL GUARD SCREW (2)
544285	OIL PUMP MOUNTING SCREW (2)



50150-833	FEED REVERSING FOOT CONTROL LEVER PIN COLLAR SET SCREW
87018	KNEE LIFTER RETURNING SPRING
411112	KNEE LIFTER KNEE PLATE WITH 504105
411114	FEED REVERSING FOOT CONTROL LEVER PIN COLLAR WITH 50150
500271-833	KNEE LIFTER CONTROL SHAFT CRANK STOP SCREW
500329-850	MACHINE BASE AND OIL RESERVOIR DRAIN PLUG SCREW
500332-850	KNEE LIFTER ROCK SHAFT HUB PINCH SCREW (2)
500785-850	KNEE LIFTER CONTROL SHAFT CRANK STOP SCREW NUT
502583	KNEE LIFTER KNEE PLATE ARM
502587-002	KNEE LIFTER PLUNGER
502589	KNEE LIFTER ROCK SHAFT
502591	KNEE LIFTER ROCK SHAFT HUB
502720	KNEE LIFTER ROCK SHAFT HUB WITH TWO 500332
502799	MACHINE BASE AND OIL RESERVOIR DRAIN PLUG SCREW GASKET
502937	FEED REVERSING FOOT CONTROL LEVER PIN

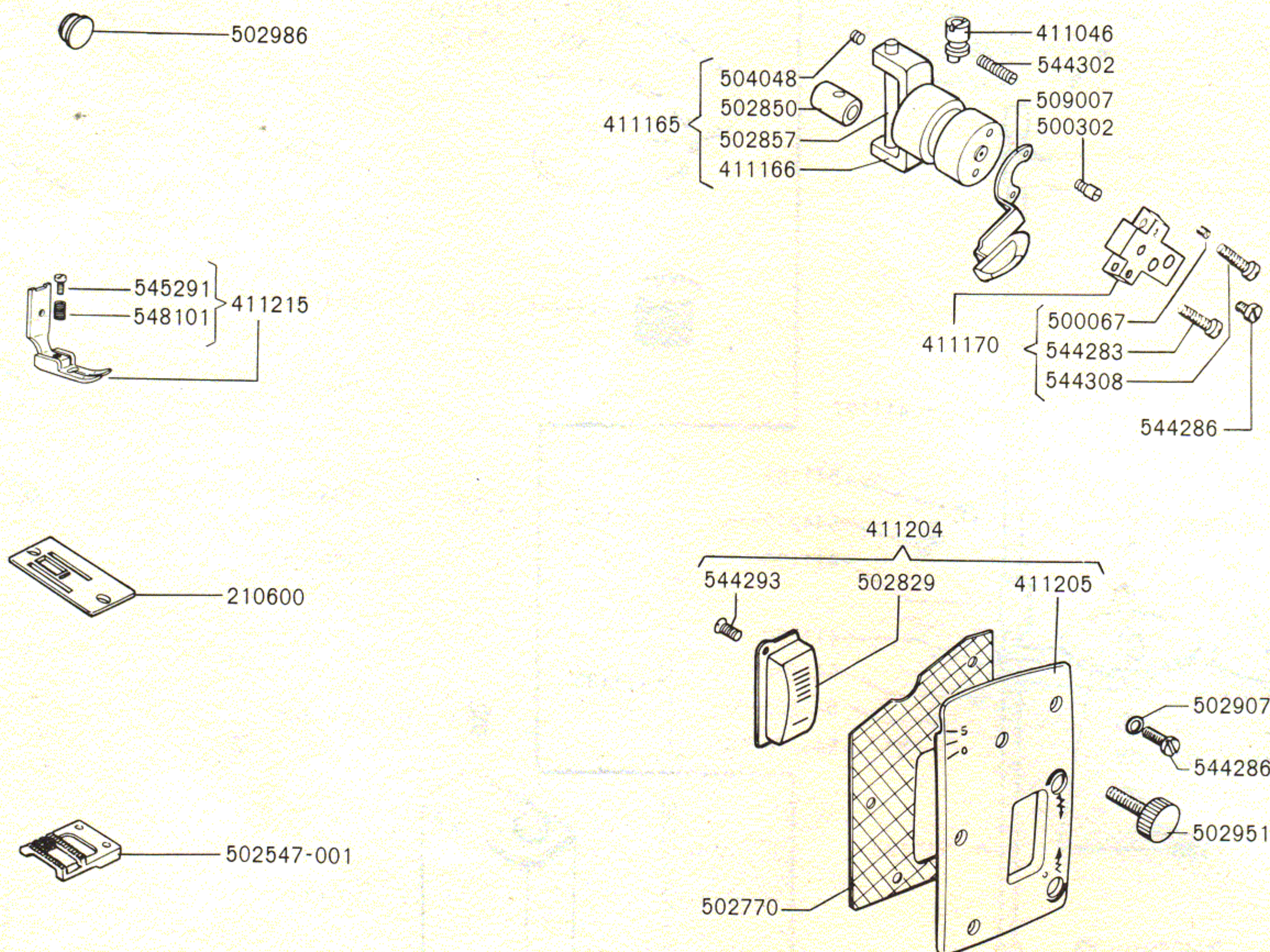
502987	FEED REVERSING PLUNGER HOLE PLUG
502994	KNEE LIFTER ROCK SHAFT SPACER
502996	KNEE LIFTER CONTROL SHAFT CPL. NOS., 500271, 500785, 502997, 502998 AND 508302
502997	KNEE LIFTER CONTROL SHAFT
502998	KNEE LIFTER CONTROL SHAFT CRANK
502998	KNEE LIFTER ROCK SHAFT CRANK
502999	KNEE LIFTER ROCK SHAFT CPL. NOS., 502589, 502998 AND 508302
503000	KNEE LIFTER CONTROL SHAFT GRIP RING
504105	KNEE LIFTER KNEE PLATE SET SCREW
508302	KNEE LIFTER CONTROL SHAFT CRANK PIN
508302	KNEE LIFTER ROCK SHAFT CRANK PIN
508501	KNEE LIFTER ROCK SHAFT CONNECTION
508502	KNEE LIFTER ROCK SHAFT CONNECTION GRIP RING
508503	MACHINE BASE AND OIL RESERVOIR GASKET
508871	MACHINE BASE AND OIL RESERVOIR
511605-805	MACHINE BASE AND OIL RESERVOIR MOUNTING SCREW (WOOD) (4)



N1906-141	NEEDLE (5)
41400	MACHINE REST PIN (WOOD)
144465	WRENCH (1/8 INCH HEXAGON)
233028	BOBBIN (2)
411109	MACHINE GROUNDING WIRE
411110	OIL FILTER
411116	SCREW DRIVER (LARGE)
411125	THREAD UNWINDER FOOT WITH TWO 504029
411127	THREAD UNWINDER ROD (2)
411129	THREAD UNWINDER ROD CONNECTION CPL. NOS., 411130, TWO EACH 541183 AND 544218-056
411130	THREAD UNWINDER ROD CONNECTION
411133	THREAD UNWINDER ROD CAP
411134	THREAD UNWINDER SPOOL (2)
411135	THREAD UNWINDER SPOOL CARRIER ARM CPL. NOS., 411136, 541166-004, 543805-004 AND 544278-061
411136	THREAD UNWINDER SPOOL CARRIER ARM
411138	THREAD UNWINDER SPOOL CARRIER PLATE (2)
411139	THREAD UNWINDER SPOOL CARRIER PLATE CUSHION (2)
411141	THREAD UNWINDER THREAD GUIDE CPL. NOS., 411142, 541166-004, 543805-004 AND 544278-061
411142	THREAD UNWINDER THREAD GUIDE WITH TWO 411143
411143	THREAD UNWINDER THREAD GUIDE EYELET (2)
411151	THREAD UNWINDER (2-SPOOLS) CPL. NOS., 411125, 411129, 411133, 411135, 411141, TWO EACH 411127, 411134, 411138, 411139, 541166-004, 543803-007, 543805-004, 546893 AND THREE 544112

500196	MACHINE GROUNDING WIRE SCREW
503669	WRENCH (5/64 INCH HEXAGON)
504029	THREAD UNWINDER ROD SET SCREW (2)
509004	BOBBIN CASE ANTISPILLAGE SPRING
533729	WRENCH (3mm HEXAGON)
541166-004	THREAD UNWINDER SPOOL CARRIER ARM SCREW NUT
541166-004	THREAD UNWINDER SPOOL LOCK NUT (2)
541166-004	THREAD UNWINDER THREAD GUIDE SCREW NUT
541183	THREAD UNWINDER ROD CONNECTION SCREW NUT (2)
541514	SCREW DRIVER (SMALL)
543803-003	MACHINE GROUNDING WIRE SCREW WASHER
543803-004	THREAD UNWINDER SPOOL LOCK NUT WASHER (2)
543805-003	MACHINE GROUNDING WIRE SCREW SPRING WASHER
543805-004	THREAD UNWINDER SPOOL CARRIER ARM SCREW SPRING WASHER
543805-004	THREAD UNWINDER SPOOL LOCK NUT SPRING WASHER (2)
543805-004	THREAD UNWINDER THREAD GUIDE SCREW SPRING WASHER
544112	THREAD UNWINDER FOOT SCREW (WOOD) (3)
544218-056	THREAD UNWINDER ROD CONNECTION SCREW (2)
544278-061	THREAD UNWINDER SPOOL CARRIER ARM SCREW
544278-061	THREAD UNWINDER THREAD GUIDE SCREW
545082-452	ATTACHMENT SCREW
545926	MACHINE HINGE (2)
545927	OIL CAN (950CC, FILLED WITH SINGER TYPE "C" OIL)
546893	THREAD UNWINDER SPOOL HOLDER (2)
603291	MACHINE GROUNDING WIRE SYMBOL

PARTS FOR MACHINE 457U125

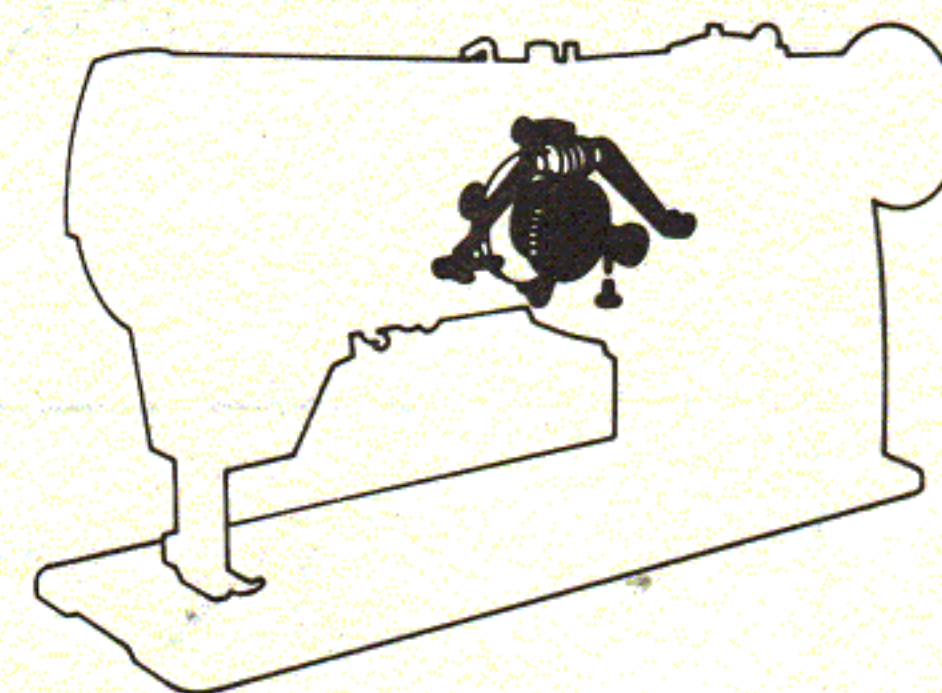
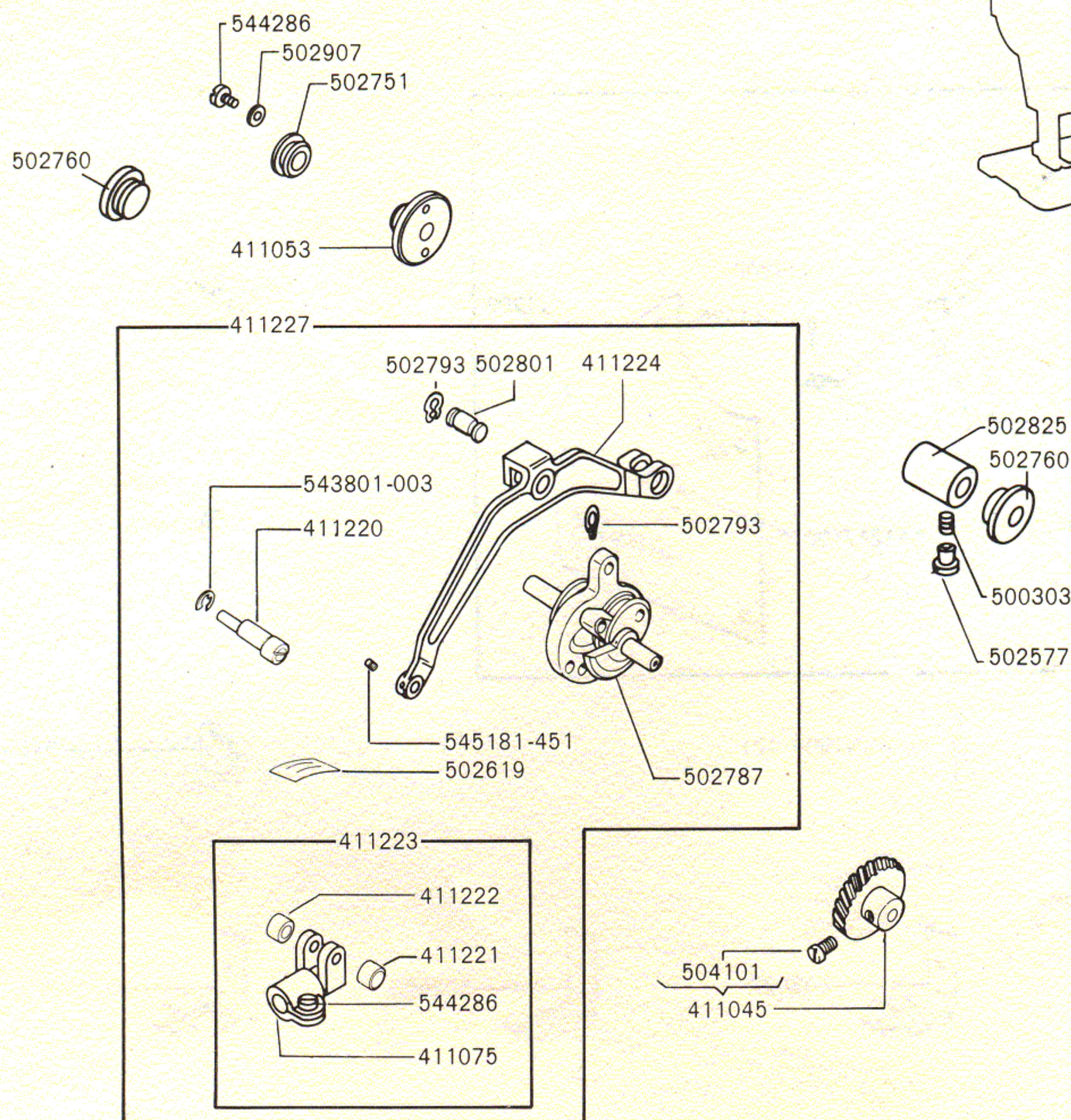


** 210600	THROAT PLATE	502857	NEEDLE BAR YOKE CONNECTING LINK SLIDE STUD
411046	NEEDLE POSITION ADJUSTING CAM REGULATING STUD	502907	ARM COVER (FRONT) SCREW GASKET RING (3)
** 411165	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME AND BLOCK CPL. NOS., 411166, 502850, 502857, AND TWO 504048	** 502951-850	NEEDLE POSITION ADJUSTING CAM SET SCREW
** 411166	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME	** 502986	NEEDLE VIBRATING ADJUSTING CRANK SHAFT HOLE PLUG (2)
** 411170	NEEDLE POSITION ADJUSTING CAM SLIDE BLOCK BRACKET CPL. NOS., 544283, 544308 AND TWO 500067-833	504048	NEEDLE BAR YOKE CONNECTING LINK SLIDE STUD SET SCREW (2)
** 411204	ARM COVER (FRONT) CPL. NOS., 411205, 502829 AND TWO 544293	509007	NEEDLE POSITION ADJUSTING LEVER
** 411205	ARM COVER (FRONT)	** 544283	NEEDLE POSITION ADJUSTING CAM STOP SCREW (UPPER)
** 411215	PRESSER FOOT CPL. NOS., 545291 AND 548101	544286	NEEDLE POSITION ADJUSTING CAM SLIDING BLOCK BRACKET SCREW (2)
500067-833	NEEDLE POSITION ADJUSTING CAM STOP SCREW SET SCREW (2)	544286	ARM COVER (FRONT) SCREW (3)
500302-850	NEEDLE POSITION ADJUSTING ECCENTRIC STOP SCREW (2)	544293	STITCH LENGTH INDICATOR PLATE SCREW (2)
** 502547-001	FEED DOG	544302	NEEDLE POSITION ADJUSTING CAM REGULATING STUD SET SCREW
502770	ARM COVER (FRONT) GASKET	544308	NEEDLE POSITION ADJUSTING CAM STOP SCREW (LOWER)
502829	STITCH LENGTH INDICATOR PLATE	** 545291	PRESSER FOOT PLATE STOP SCREW
502850	NEEDLE BAR YOKE CONNECTING LINK SLIDE BEARING	** 548101	PRESSER FOOT PLATE STOP SCREW SPRING

PART NO. DESCRIPTION

PART NO. DESCRIPTION

PARTS FOR MACHINE 457U125



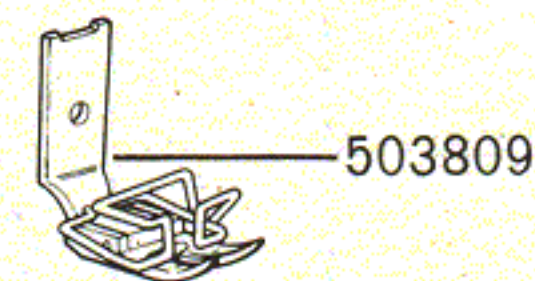
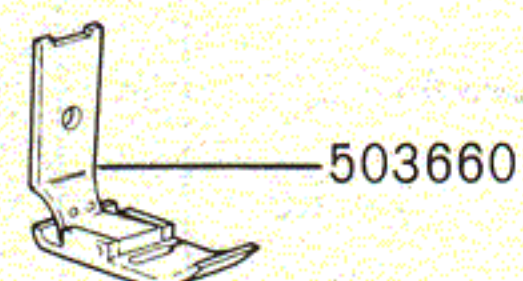
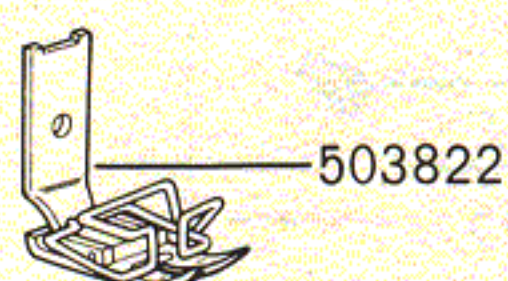
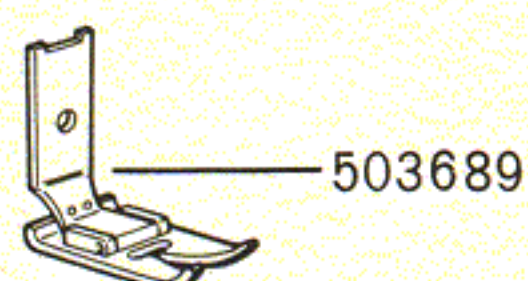
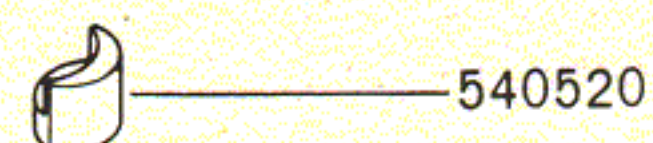
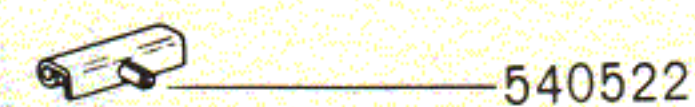
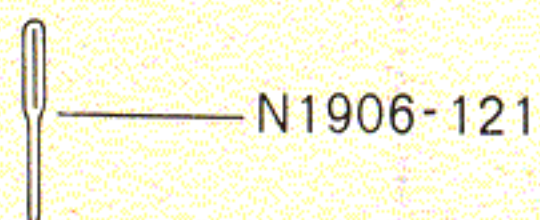
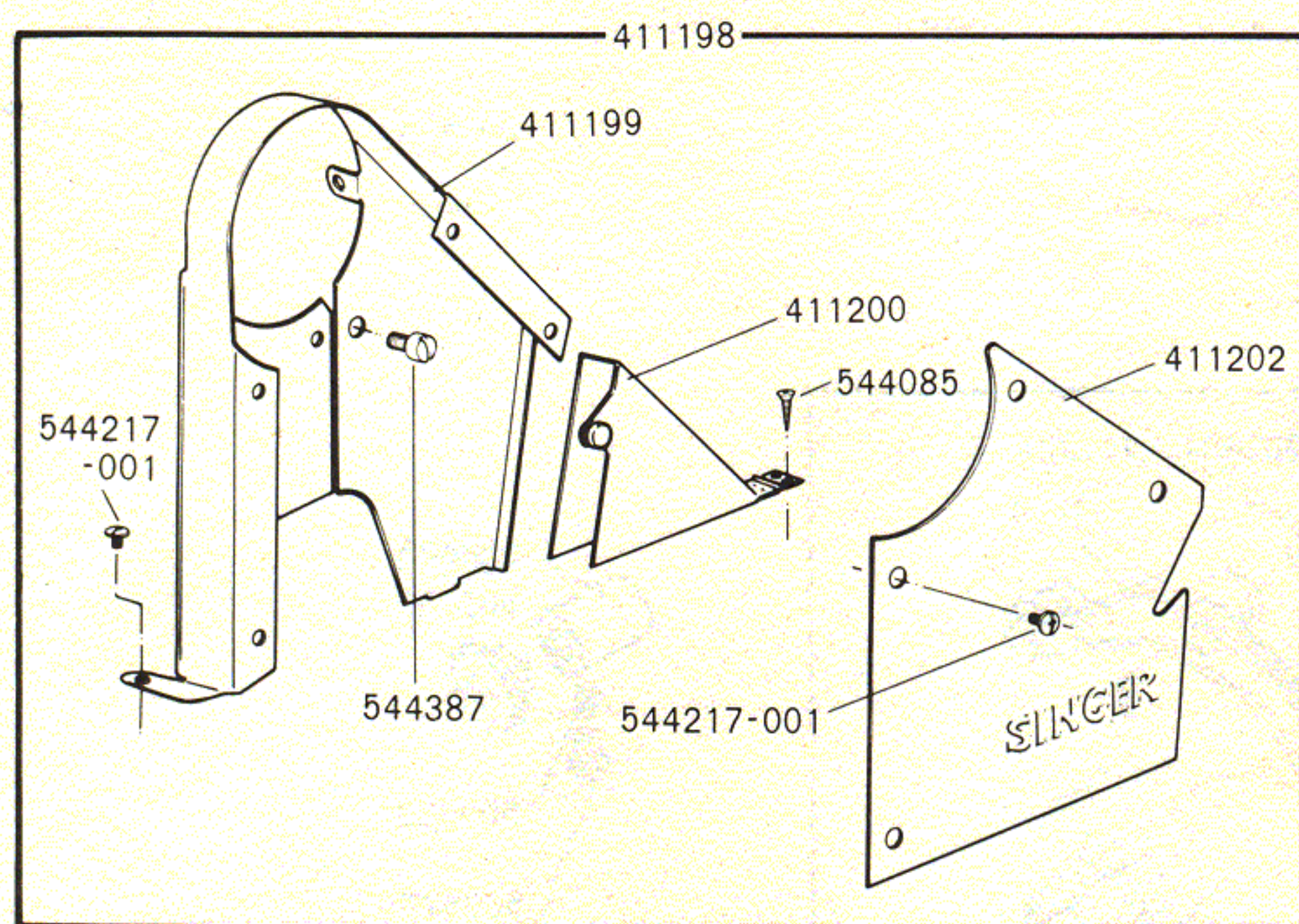
411045	NEEDLE VIBRATING ECCENTRIC SHAFT GEAR WITH TWO 504101
411053	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK)
411075	NEEDLE BAR YOKE CONNECTING HINGE BEARING
** 411220	NEEDLE BAR YOKE CONNECTING LINK HINGE STUD (ECCENTRIC)
** 411221	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (FRONT)
** 411222	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (BACK)
** 411223	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING CPL. NOS., 411075, 411221, 411222 AND 544286
** 411224	NEEDLE BAR YOKE CONNECTING LINK
** 411227	NEEDLE BAR YOKE CONNECTING LINK CPL. NOS., 411220, 411223, 411224, 502619, 502787, 502801, 543801-003, 545181-451 AND TWO 502793
500303-869	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW
502577	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW PLUG
** 502619	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING FELT

502751	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) PLUG
502760	ARM HOLE PLUG
502760	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) PLUG
502787	NEEDLE VIBRATING ECCENTRIC SHAFT
502793	NEEDLE BAR YOKE CONNECTING LINK STUD SNAP RING (2)
502801	NEEDLE BAR YOKE CONNECTING LINK STUD
502825	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT)
502907	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) GASKET RING (2)
504101	NEEDLE VIBRATING ECCENTRIC SHAFT GEAR SET, SCREW (2)
** 543801-003	NEEDLE BAR YOKE CONNECTING LINK HINGE STUD SNAP RING
544286	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING PINCH SCREW
544286	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) SCREW (2)
** 545181-451	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING STUD (ECCENTRIC) SCREW

PART NO. DESCRIPTION

PART NO. DESCRIPTION

457U OPTIONAL PARTS



N1906-121	NEEDLE
411198	BELT GUARD CPL. NOS., 411199, 411200, 411202, 544387, TWO 544085 AND EIGHT 544217-001
411199	BELT GUARD
411200	BELT GUARD (LOWER)
411202	BELT GUARD PLATE
** 503660	PRESSER FOOT
* 503689	PRESSER FOOT
** 503809	PRESSER FOOT
* 503822	PRESSER FOOT

540520	MACHINE BASE AND OIL RESERVOIR CUSHION (FRONT) WITH TWO WIRE NAIL (2)
540521	MACHINE BASE AND OIL RESERVOIR CUSHION (BACK) WITH TWO WIRE NAIL (2)
540522	MACHINE HINGE (2)
540523	MACHINE HINGE CONNECTION CUSHION (2)
544085	BELT GUARD (LOWER) SCREW (WOOD) (2)
544217-001	BELT GUARD SCREW (SMALL) (4)
544217-001	BELT GUARD PLATE SCREW (4)
544387	BELT GUARD SCREW (LARGE)