

ILLUSTRATED

PARTS LIST

FOR

SINGER

MACHINE

457 G140

Cavemac

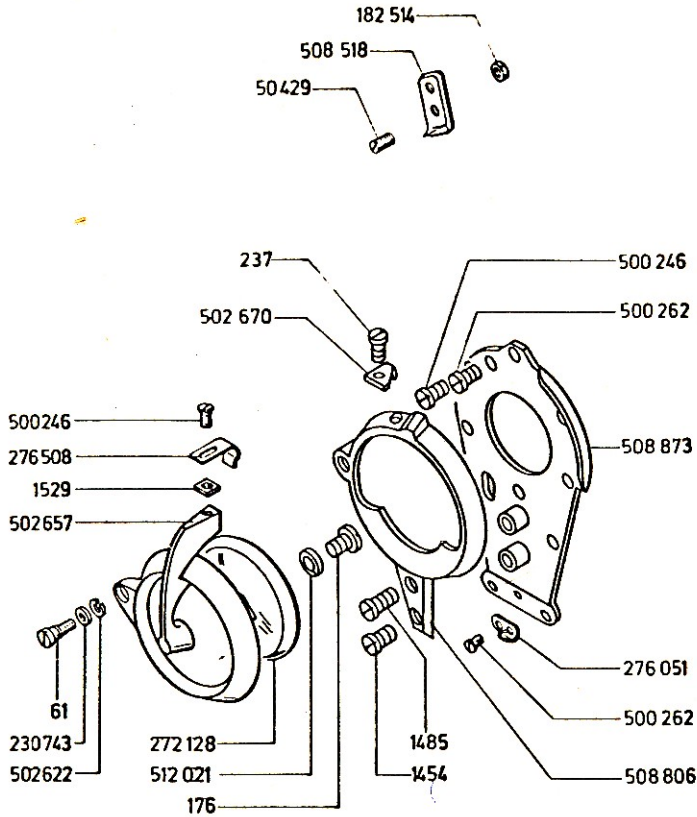
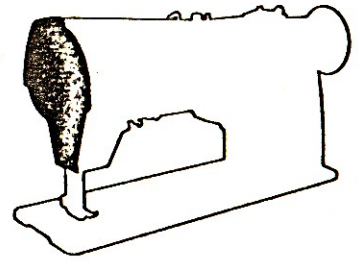
Controle do Acervo de Catálogos

Identificação	889
Edição	ÚNICA
Conteúdo	SINGER 457G140

00000889



FORM 30 -397 G (0770/ -996)

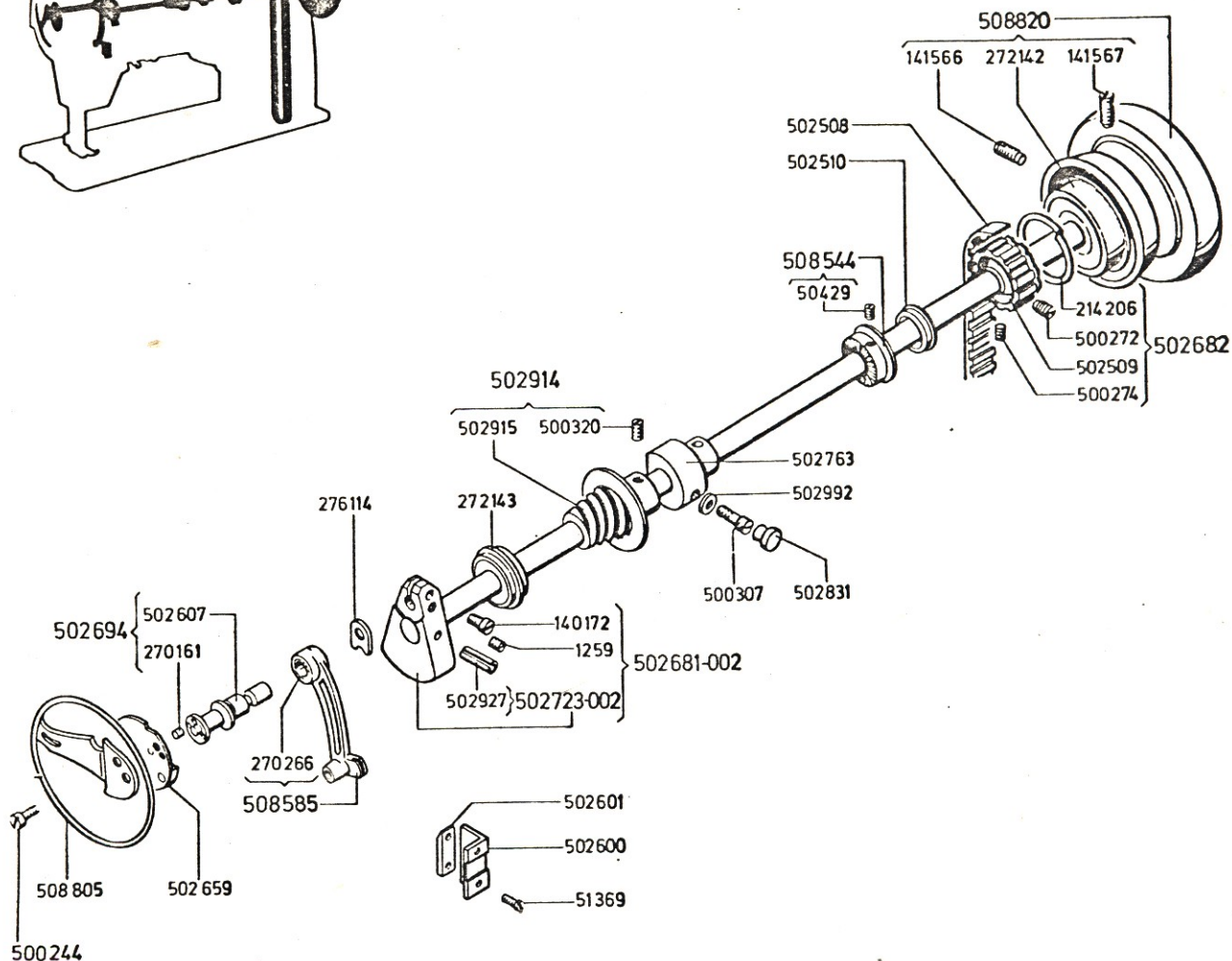
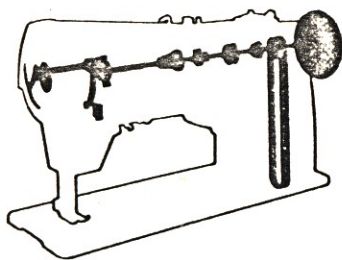


000061-850	ROTARY TAKE-UP GUARD HINGE SCREW
000176-850	ROTARY TAKE-UP GUARD COVER WINDOW SCREW
000237-833	THREAD CUTTER (ON ROTARY TAKE-UP GUARD SCREW)
001454-850	ROTARY TAKE-UP GUARD SCREW (SHORT)
001485-850	ROTARY TAKE-UP GUARD SCREW (LONG)
001529-850	SPRING CATCH SCREW NUT
050429-833	THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW
182514-819	THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW NUT
230743	HINGE SCREW THRUST WASHER
272128	ROTARY TAKE-UP GUARD COVER WINDOW
276051	THREAD GUIDE (ON FACE PLATE)
276508	ROTARY TAKE-UP GUARD SPRING CATCH

500246-850	FACE PLATE SCREW (8)
500246-850	ROTARY TAKE-UP GUARD SPRING CATCH SCREW
500262-833	THREAD GUIDE (ON FACE PLATE) SCREW
500262-833	THREAD CUTTER (ON FACE PLATE) SCREW
502670	THREAD CUTTER (ON ROTARY TAKE-UP GUARD)
508518	THREAD CUTTER (ON FACE PLATE)
508806	ROTARY TAKE-UP GUARD
508873	FACE PLATE
502622	ROTARY TAKE-UP GUARD HINGE SCREW SPRING WASHER
502657	ROTARY TAKE-UP GUARD COVER
512021	ROTARY TAKE-UP COVER WINDOW WASHER

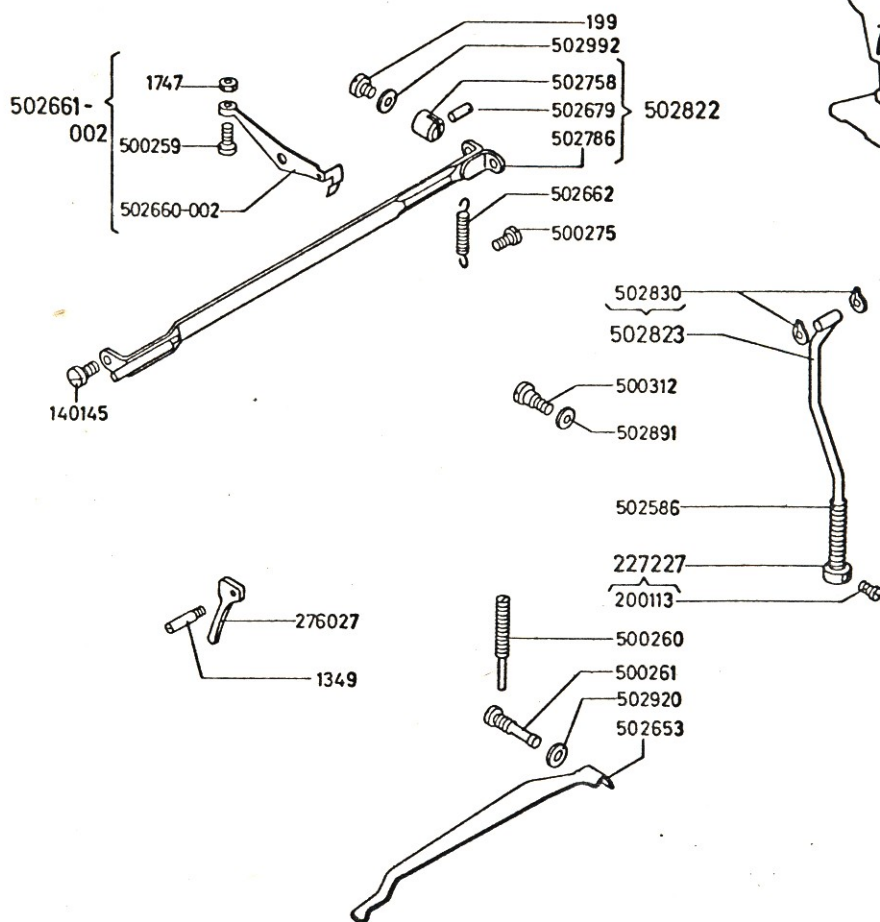
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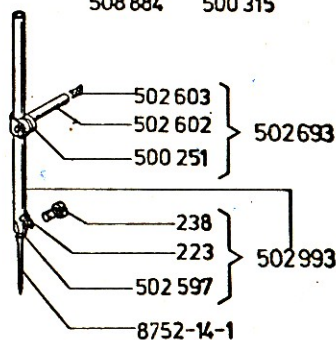
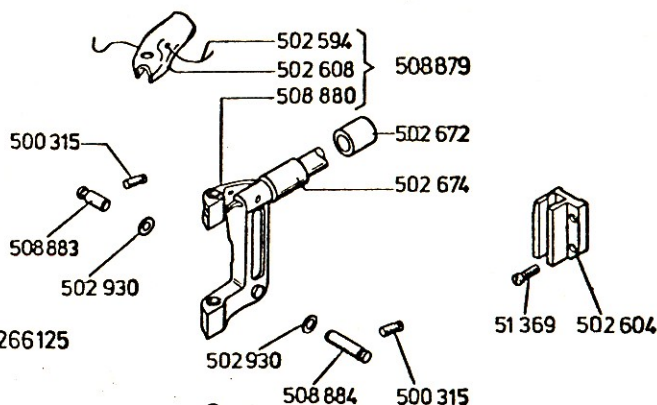
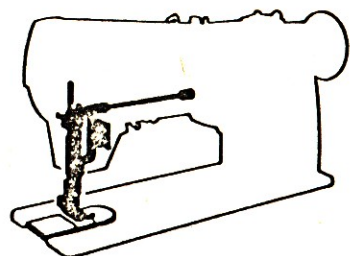
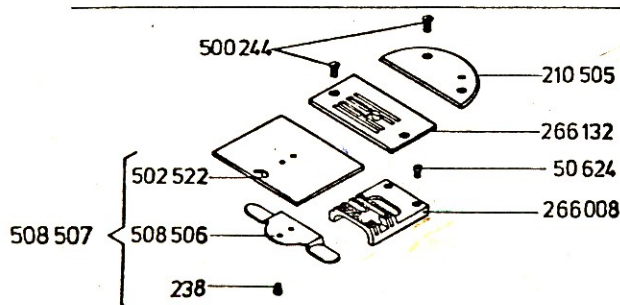
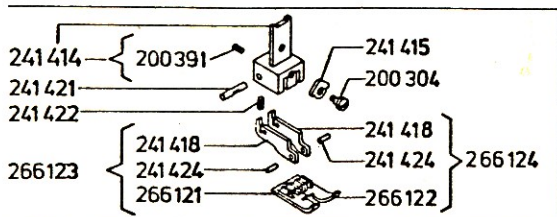
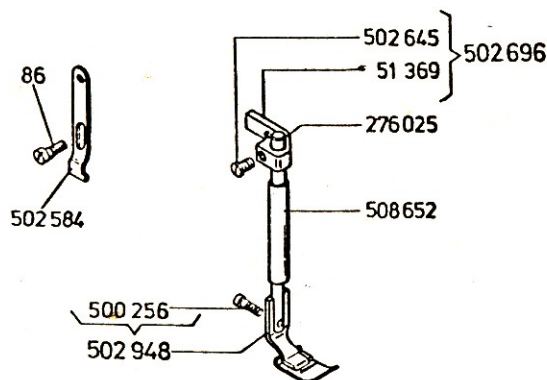
001259-830	NEEDLE BAR CRANK STUD POSITION SCREW
050429-833	BOBBIN WINDER DRIVING WHEEL SCREW
051369-850	NEEDLE BAR CONNECTING LINK CLAMPING PLATE SCREW (2)
140172-833	NEEDLE BAR CRANK STUD PINCH SCREW
141566-833	MACHINE PULLEY POSITION SCREW
141567-833	MACHINE PULLEY SET SCREW
214206	ARM SHAFT CONNECTION BELT PULLEY SPRING FLANGE
270161	NEEDLE BAR CRANK STUD PIN
270266	NEEDLE BAR CONNECTING LINK NEEDLE BEARING
272142	MACHINE PULLEY BALL BEARING
272143	ARM SHAFT BALL BEARING
276114	NEEDLE BAR CONNECTING LINK THRUST WASHER
500244-850	ROTARY TAKE-UP SCREW (2)
500272-830	ARM SHAFT CONNECTION BELT PULLEY SCREW
500274-830	ARM SHAFT CONNECTION BELT PULLEY POSITION SCREW
500307-850	ARM SHAFT BUSHING (CENTER) SCREW
500320-830	ARM HEAD OIL DRAIN WICK SLINGER SET SCREW (2)
502508	ARM SHAFT CONNECTION BELT
502509	ARM SHAFT CONNECTION BELT PULLEY
502510	ARM SHAFT OIL SHIELD

502600	NEEDLE BAR CONNECTING LINK GUIDE BLOCK
502601	NEEDLE BAR CONNECTING LINK CLAMP PLATE
502607	NEEDLE BAR CRANK STUD
502659	ROTARY TAKE-UP MOUNTING DISC
502681-002	ARM SHAFT WITH 1259, 140172 AND 502723-002
502682	ARM SHAFT CONNECTION BELT PULLEY CPL. NOS. 214206, 500272, 500274 AND 502509
502694	NEEDLE BAR CRANK STUD WITH 270161 AND 502607
502723-002	ARM SHAFT AND NEEDLE BAR CRANK WITH 502927
502763	ARM SHAFT BUSHING (CENTER)
502831	ARM SHAFT BUSHING (CENTER) SCREW PLUG
502914	ARM HEAD OIL DRAIN WICK SLINGER CPL. NOS. 502915 AND TWO 500302
502915	ARM HEAD OIL DRAIN WICK SLINGER
502927	ARM SHAFT AND NEEDLE BAR CRANK PIN
502992	ARM SHAFT BUSHING (CENTER) SCREW GASKET SCREW
508544	BOBBIN WINDER DRIVING WHEEL CPL. NOS. TWO 50429
508585	NEEDLE BAR CONNECTING LINK WITH 270266
508805	ROTARY TAKE-UP
508820	MACHINE PULLEY WITH 141566, 141567 AND 272142



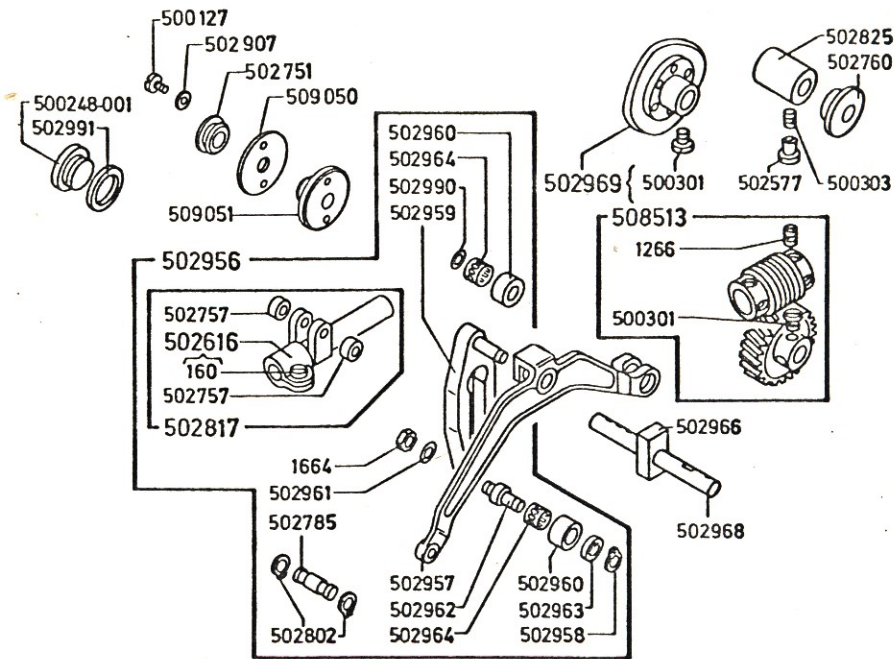
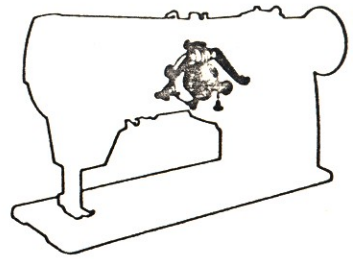
000199-850	KNEE LIFTER ROCK FRAME HINGE STUD LOCK SCREW
001349-850	PRESSER BAR LIFTER HINGE SCREW
001747-850	TENSION RELEASER ADJUSTING SCREW LOCK NUT
140145-803	KNEE LIFTER ROCK FRAME HINGE SCREW
200113-850	KNEE LIFTER LIFTING ROD COLLAR SET SCREW
276027	PRESSER BAR LIFTER
227227	KNEE LIFTER LIFTING ROD COLLAR WITH 200113
500259-803	TENSION RELEASER ADJUSTING SCREW
500260-833	PRESSER BAR SPRING SCREW
500261-850	PRESSER BAR SPRING SCREW STUD
500275-850	TENSION RELEASER HINGE SCREW
500312-850	SINGER LIGHT STUD HOLE SCREW PLUG (FOR UN-USED HOLE)

502586	KNEE LIFTER LIFTING ROD SPRING
502653	PRESSER BAR SPRING
502660-002	TENSION RELEASER
502661-002	TENSION RELEASER CPL. NOS. 1747, 500259 AND 502660-002
502662	TENSION RELEASER SPRING
502679	KNEE LIFTER ROCK FRAME HINGE STUD PIN
502758	KNEE LIFTER ROCK FRAME HINGE STUD
502786	KNEE LIFTER ROCK FRAME
502822	KNEE LIFTER ROCK FRAME WITH 502679, 502758 AND 502786
502823	KNEE LIFTER LIFTING ROD WITH TWO 502830
502830	KNEE LIFTER LIFTING ROD GRIP RING (2)
502891	SINGER LIGHT STUD HOLE SCREW PLUG GASKET
502920	PRESSER BAR SPRING SCREW STUD GASKET
502992	ARM SHAFT BUSHING (CENTER) SCREW GASKET RING



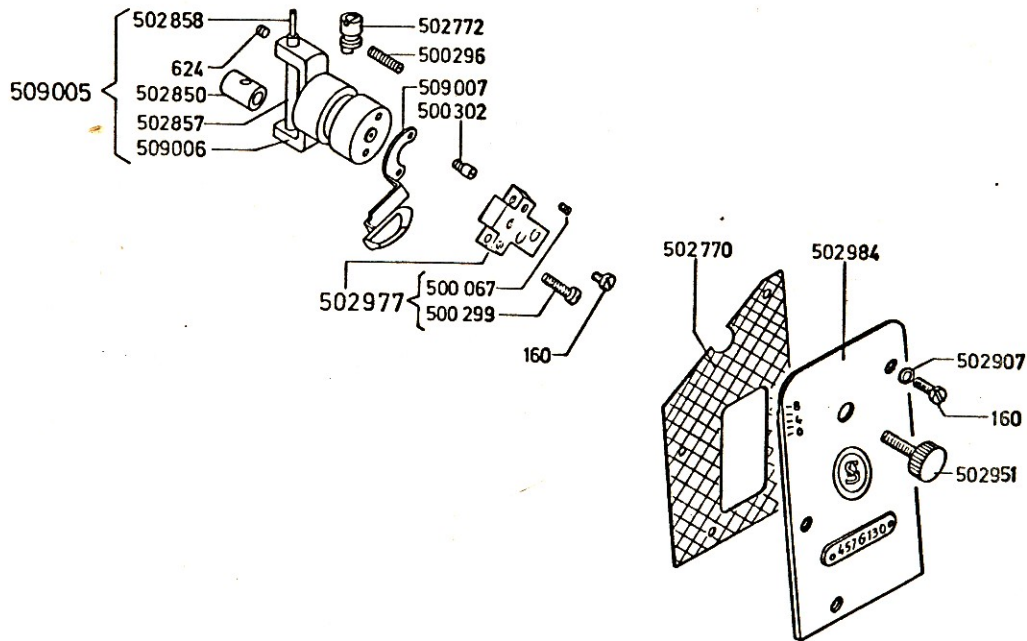
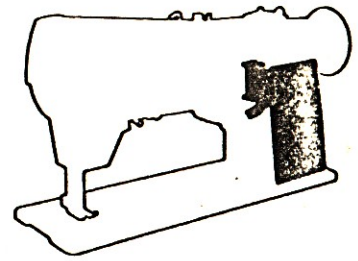
000086-850	KNEE LIFTER LIFTING LINK SCREW
000223-850	NEEDLE SET SCREW
000238-850	NEEDLE BAR THREAD GUIDE SET SCREW
000238-850	BED SLIDE SPRING SCREW (2)
008752-14-1	NEEDLE (142)
050624-830	FEED DOG SCREW (2)
051369-850	NEEDLE BAR CONNECTING STUD GUIDE BLOCK SCREW (2)
051369-850	PRESSER BAR POSITION GUIDE PINCH SCREW
200304-804	PRESSER FOOT COMPENSATING CONNECTION HINGE SCREW
200391-833	PRESSER FOOT BRACKET SET SCREW
210505	BED PLATE (BACK)
241414	PRESSER FOOT BRACKET WITH 200391
241415	PRESSER FOOT CONNECTION LEVER
241418	PRESSER FOOT SHANK (LEFT AND RIGHT) (2)
241421	PRESSER FOOT BRACKET HINGE PIN
241422	PRESSER FOOT SHANK SPRING
241424	PRESSER FOOT SOLE (RIGHT AND LEFT) (2)
266008	FEED DOG
266121	PRESSER FOOT PLATE (LEFT)
266122	PRESSER FOOT PLATE (RIGHT)
266123	PRESSER FOOT COMPENSATING SHANK (LEFT) CPL. NOS. 241418, 241424 AND 266121
266124	PRESSER FOOT COMPENSATING SHANK (RIGHT) CPL. NOS. 241418, 241424 AND 266122
266125	PRESSER FOOT (HINGED) (COMPENSATING) CPL. NOS. 200304, 241414, 241415, 241421, 241422, 266123 AND 266124
266132	THROAT PLATE
276025	PRESSER BAR BALL

500244-850	BED PLATE SCREW (BACK) AND THROAT PLATE SCREW (4)
500251-850	NEEDLE BAR CONNECTING STUD PINCH SCREW
500256-850	PRESSER FOOT SCREW
500315-830	NEEDLE BAR YOKE GUIDE SET SCREW (2)
502522	BED SLIDE
502584	KNEE LIFTER LIFTING LINK
502594	NEEDLE BAR OIL FELT CORD
502597	NEEDLE BAR THREAD GUIDE
502602	NEEDLE BAR CONNECTING STUD
502603	NEEDLE BAR CONNECTING STUD OIL WICK
502604	NEEDLE BAR CONNECTING STUD GUIDE BLOCK
502608	NEEDLE BAR OIL FELT
502645	PRESSER BAR POSITION GUIDE
502672	NEEDLE BAR YOKE BEARING (BACK)
502674	NEEDLE BAR YOKE BEARING (FRONT)
502693	NEEDLE BAR CONNECTING STUD WITH 500251, 502602 AND 502603
502696	PRESSER BAR POSITION GUIDE WITH 51369 AND 502645
502930	NEEDLE BAR YOKE GUIDE SEAL (FRONT AND REAR)
502948	PRESSER BAR WITH PRESSER FOOT SCREW 500256
502993	NEEDLE BAR CPL. NOS. 223, 238 AND 502597
508506	BED SLIDE SPRING
508507	BED SLIDE CPL. NOS. 502522, 508506 AND TWO 238
508652	PRESSER BAR BUSHING
508879	NEEDLE BAR WITH PRESSER FOOT SCREW 500256 AND 508880
508880	NEEDLE BAR YOKE
508883	NEEDLE BAR YOKE GUIDE (REAR)
508884	NEEDLE BAR YOKE GUIDE (FRONT)



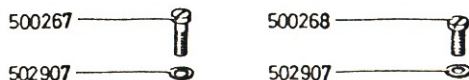
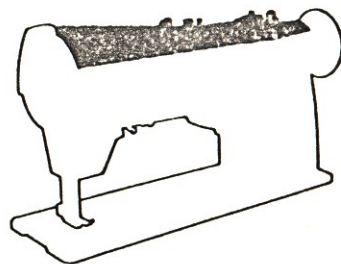
000160-850	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING PINCH SCREW
001266-830	NEEDLE VIBRATING WORM WHEEL SET SCREW (4)
001664-850	NEEDLE VIBRATING CAM ROLLER STUD NUT
500127-850	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) SCREW
500248-001	ARM PLUG SCREW
500301-850	NEEDLE VIBRATING WORM GEAR SCREW (2)
500301-850	NEEDLE VIBRATING CAM SCREW (2)
500303-869	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW
502577	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW PLUG
502616	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING WITH 160
502751	NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) PLUG
502757	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (2)
502760	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) PLUG
502785	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING STUD
502802	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING STUD SNAP RING (2)
502817	NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING WITH 502616 AND TWO 502757

502825	NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT)
502907	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) GASKET RING
502956	NEEDLE BAR YOKE CONNECTING LINK CPL. #664, 502785, 502963, 502817, 502957, 502959, 502961, 502962, 502990, AND TWO EACH 502802, 502958, 502960, 502963 AND 502964
502957	NEEDLE BAR YOKE CONNECTING LINK
502958	NEEDLE BAR YOKE CONNECTING LINK SNAP RING (2)
502959	NEEDLE VIBRATING CAM ROLLER GUIDE
502960	NEEDLE VIBRATING CAM ROLLER (2)
502961	NEEDLE VIBRATING CAM ROLLER STUD SPRING WASHER
502962	NEEDLE VIBRATING CAM ROLLER STUD
502963	NEEDLE VIBRATING CAM ROLLER STUD WASHER
502964	NEEDLE VIBRATING CAM ROLLER NEEDLE BEARING CAGE (2)
502966	NEEDLE VIBRATING CAM SHAFT SLIDE BLOCK
502968	NEEDLE VIBRATING CAM SHAFT
502969	NEEDLE VIBRATING CAM WITH TWO 500301
502990	NEEDLE VIBRATING CAM ROLLER SPRING WASHER
502991	ARM PLUG SCREW GASKET RING
508513	PAIR OF NEEDLE VIBRATING WORM AND NEEDLE VIBRATING WORM WHEEL WITH TWO 500301 AND FOUR 1266
509050	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) SPACER
509051	NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK)

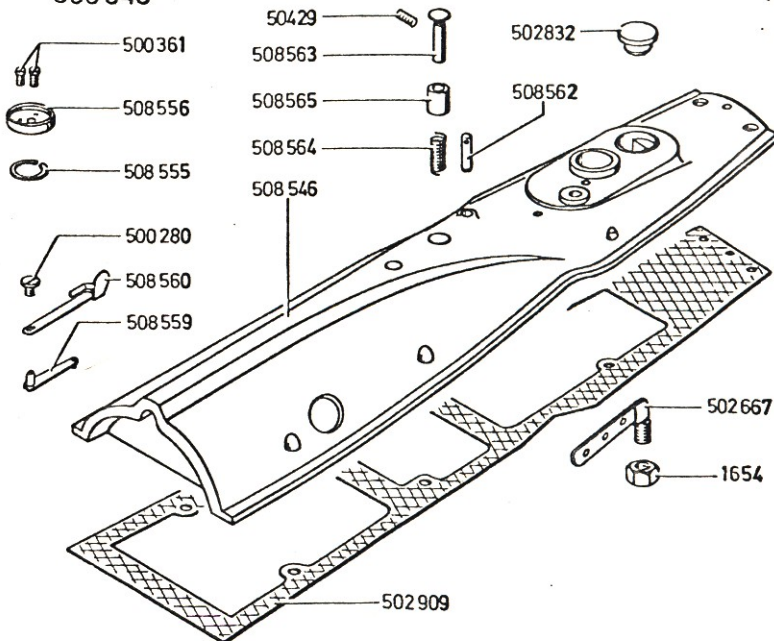
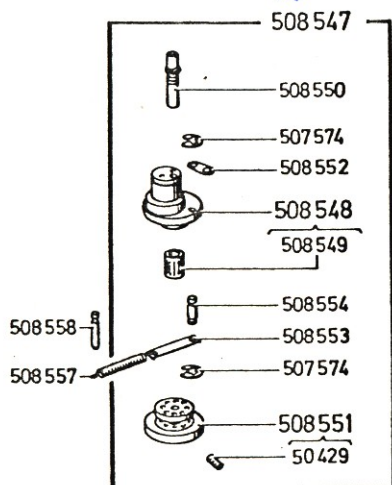


000160-850	NEEDLE POSITION ADJUSTING CAM SLIDING BLOCK
000160-850	BRACKET SCREW (2)
000624-833	ARM COVER (FRONT) SCREW (3)
500067-833	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME
500296-833	SLIDE STUD SET SCREW (2)
500299-805	NEEDLE POSITION ADJUSTING CAM STOP SCREW SET
500302-803	SCREW (2)
502770	NEEDLE POSITION ADJUSTING CAM REGULATING STUD
502772	SET SCREW

502850	NEEDLE BAR YOKE CONNECTING LINK SLIDE BEARING
502857	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME
502858	SLIDE STUD
502907	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME
502951-850	SLIDE STUD OIL WICK
502977	ARM COVER (BACK) SCREW RING (4)
502984	NEEDLE POSITION ADJUSTING CAM SET SCREW
509005	NEEDLE POSITION ADJUSTING CAM SLIDE BLOCK
509006	BRACKET WITH 502974
509007	ARM COVER (FRONT)
	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME
	CPL. NOS. 502850, 502857, 509006 AND TWO 624
	NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME
	NEEDLE POSITION ADJUSTING LEVER



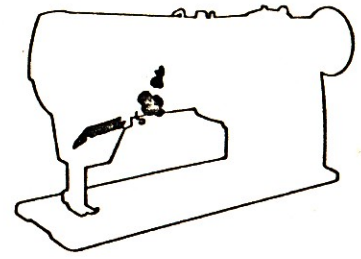
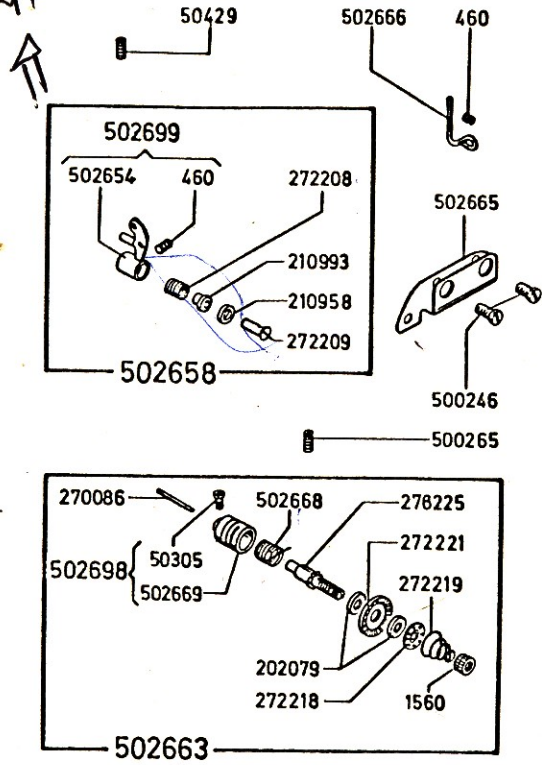
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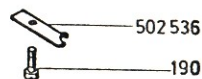
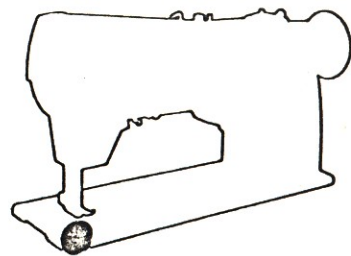
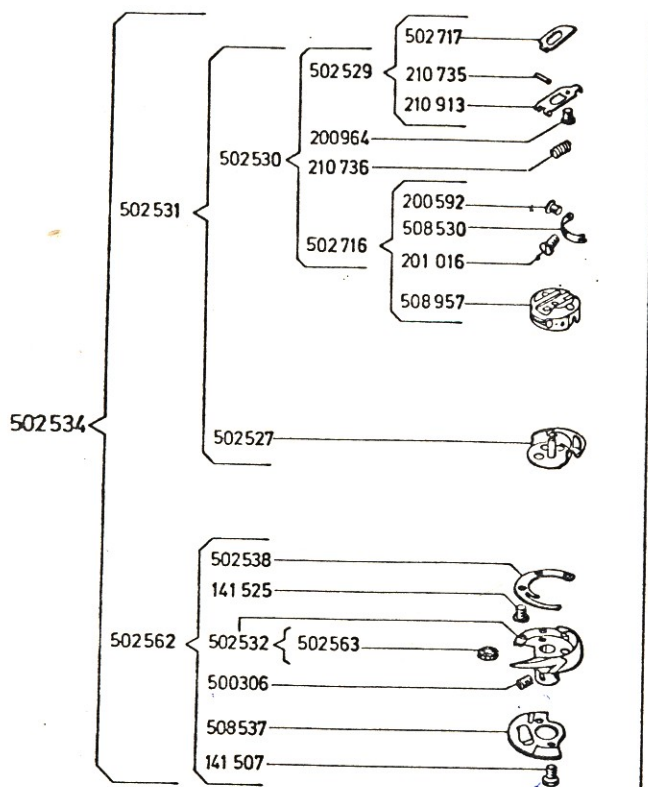
001654-850	THREAD RETAINER LOCK NUT
050429-833	BOBBIN WINDER SHAFT FRICTION WHEEL PIN (2)
050429-833	ARM COVER (TOP) THREAD TENSION STUD PIN
500267-850	ARM COVER (TOP) SCREW (LONG) (2)
500268-850	ARM COVER (TOP) SCREW (SHORT) (2)
500280-850	ARM (TOP) TRIP LEVER FASTENING SCREW
500361-850	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) THREAD GUARD FASTENING SCREW (2)
502667	THREAD RETAINER
502832	ARM COVER (TOP) PLUG
502907	ARM COVER (TOP) SCREW (LONG AND SHORT) (4)
502909	ARM COVER (TOP) GASKET
507574	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) LINK STUD LOCKING WASHER (2)
508545	ARM COVER (TOP) WITH BOBBIN WINDER CPL. NOS. 50429, 500280, 502832, 508546, 508555, TO 508560, 508562 TO 508565 TWO EACH 500361, 508561, 502667, 1654 AND 508547
508546	ARM COVER (TOP)
508547	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) WITH FRICTION WHEEL CPL. NOS. 508548, 508550 TO 508554, TWO 507574

508548	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) WITH 508549
508549	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) ROLLER CLUTCH
508550	BOBBIN WINDER SHAFT
508551	BOBBIN WINDER SHAFT FRICTION WHEEL WITH TWO 50429
508552	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC)
508553	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) SPRING SHACKLE
508554	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) LINK STUD
508555	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) SNAP RING
508556	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) THREAD GUARD
508557	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) COIL SPRING
508558	BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) COIL SPRING STUD
508559	ARM COVER (TOP) ROCKING LEVER
508560	ARM COVER (TOP) TRIP LEVER
508562	ARM COVER (TOP) THREAD GUIDE STUD
508563	ARM COVER (TOP) THREAD TENSION STUD
508564	ARM COVER (TOP) THREAD TENSION STUD SPRING
508565	ARM COVER (TOP) THREAD TENSION STUD DISC

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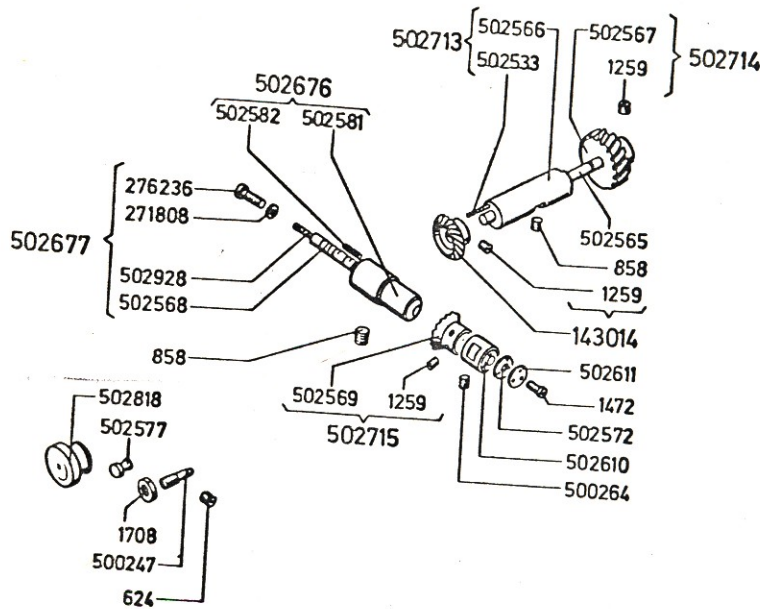
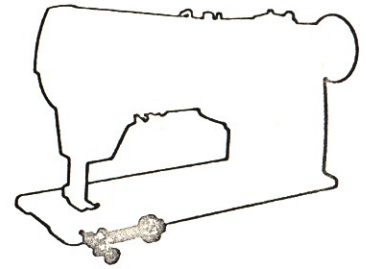


000460-833	THREAD PULL OFF SET SCREW	276225	TENSION STUD
000460-833	PRETENSION BRACKET SCREW	500246-850	THREAD GUIDE SCREW (2)
001560-850	TENSION THUMB NUT	500265-833	THREAD REGULATOR SET SCREW
050305-850	TENSION STUD SET SCREW	502654	PRETENSION BRACKET
050429-833	PRETENSION BRACKET SCREW	502658	PRETENSION BRACKET CPL. NOS. 210958, 210993, 272208, 272209 AND 502699
202079	TENSION FELT WASHER (2)	502663	TENSION CPL. NOS. 1560, 270086, 272218, 272219, 272221, 276225, 502668, 502698 AND TWO 202079
210958	PRETENSION BRACKET COLLAR	502665	THREAD GUIDE
210993	PRETENSION BRACKET SLEEVE	502666	THREAD PULL OFF
270086	TENSION RELEASING PIN	502668	THREAD TAKE-UP SPRING
272208	PRETENSION BRACKET SPRING	502669	THREAD TAKE-UP SPRING REGULATOR
272209	PRETENSION BRACKET STUD	502698	THREAD TAKE-UP SPRING REGULATOR 502669 WITH 50305
272218	TENSION RELEASING DISC	502699	PRETENSION BRACKET WITH 460 AND 502654
272219	TENSION SPRING		
272221	TENSION WHEEL		



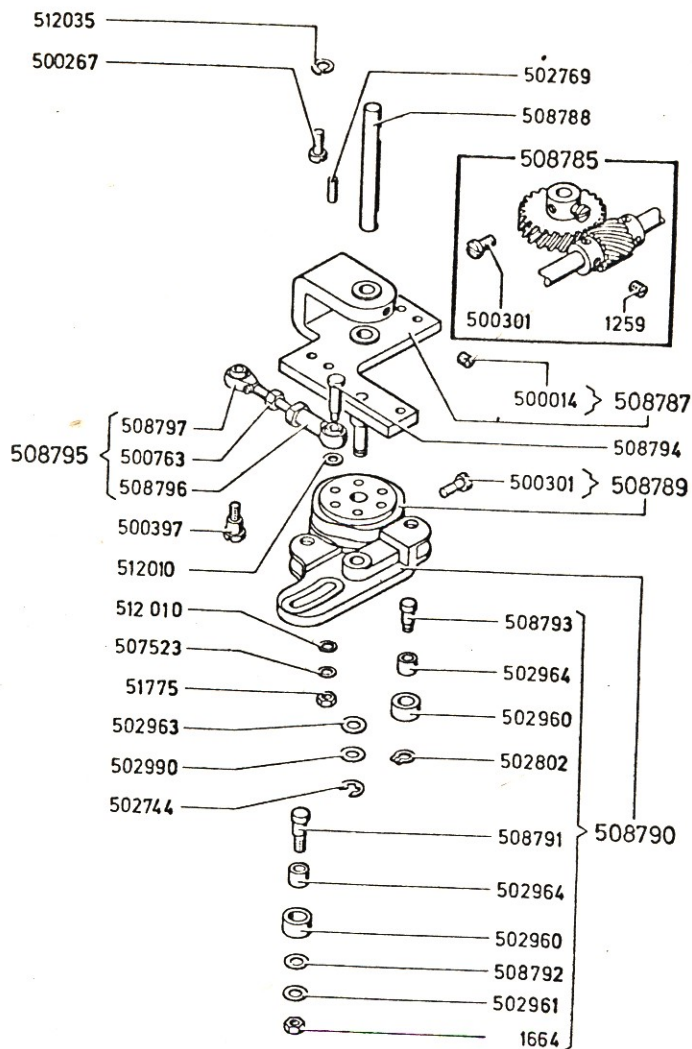
000190-850	BOBBIN CASE STOP SCREW
141507-803	HOOK NEEDLE GUARD AND COUNTERBALANCE SCREW
141525-806	HOOK GIB SCREW (3)
200592-803	BOBBIN CASE CAP TENSION SPRING SCREW
200964-803	BOBBIN CASE LATCH STOP SCREW
201016-803	BOBBIN CASE CAP TENSION SPRING REGULATING SCREW
210735	BOBBIN CASE FULCRUM PIN
210736	BOBBIN CASE LATCH SPRING
210913	BOBBIN CASE LATCH
233028	BOBBIN
500306-869	HOOK SET SCREW (2)
502527	BOBBIN CASE BASE
502529	BOBBIN CASE LATCH CPL. NOS. 210735, 210913 AND 502717

502530	BOBBIN CASE CAP CPL. NOS. 200964, 210736, 502529 AND 502716
502531	BOBBIN CASE CAP CPL. NOS. 502527 AND 502530
502532	HOOK BODY WITH 502563
502534	HOOK AND BOBBIN CASE CPL. NOS. 502531 AND 502562
502536	BOBBIN CASE STOP
502538	HOOK GIB
502562	HOOK CPL. NOS. 141507, 502532, 502538, 508537, TWO 500306 AND THREE 141525
502563	HOOK OIL RETAINING WASHER
502716	BOBBIN CASE CAP CPL. NOS. 508957, 508530, 200592 AND 201016
502717	BOBBIN CASE LATCH LEVER
508530	BOBBIN CASE TENSION SPRING
508537	HOOK NEEDLE GUARD AND COUNTERBALANCE
508957	BOBBIN CASE CAP



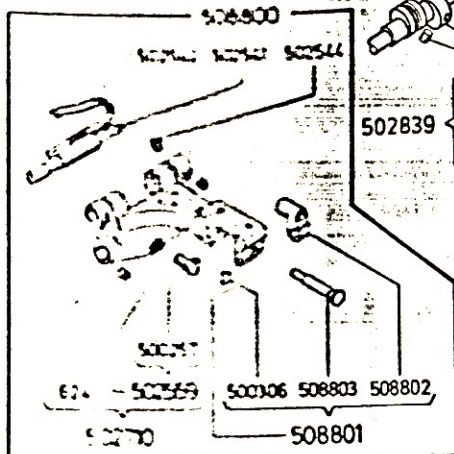
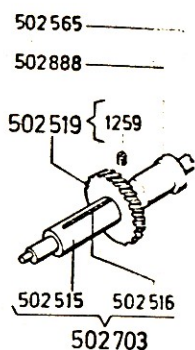
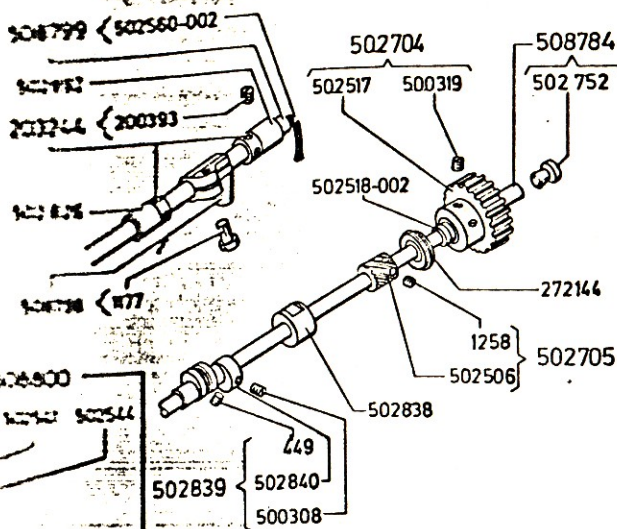
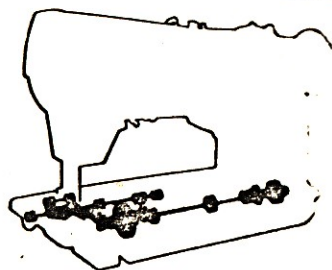
000624-833	HOOK OIL BYPASS PLUG SCREW
000858-833	HOOK DRIVING SHAFT BUSHING SET SCREW
000858-833	HOOK SHAFT PRESSURE BUSHING SET SCREW
001259-830	HOOK DRIVING SHAFT HELICAL GEAR SET SCREW (2)
001259-830	HOOK DRIVING SHAFT BEVEL GEAR SET SCREW (2)
001259-830	HOOK SHAFT BEVEL GEAR SET SCREW (2)
001472-850	HOOK SHAFT BUSHING (FRONT) SET SCREW (3)
001708-850	HOOK OIL BYPASS PLUG SCREW NUT
143014	HOOK DRIVING SHAFT BEVEL GEAR WITH TWO 1259
271808	HOOK SHAFT OIL FILTER WICK HOLDER SEAL
276236-803	HOOK SHAFT OIL WICK HOLDER
500247-833	HOOK OIL REGULATING SCREW
500264-830	HOOK SHAFT FRONT SET SCREW
502533	HOOK DRIVING SHAFT BUSHING OIL WICK
502565	HOOK DRIVING SHAFT
502566	HOOK DRIVING SHAFT BUSHING
502567	HOOK DRIVING SHAFT HELICAL GEAR
502568	HOOK SHAFT

502569	HOOK SHAFT BEVEL GEAR
502572	HOOK SHAFT BUSHING CAP GASKET
502577	HOOK SHAFT GEAR BOX PLUG
502581	HOOK SHAFT PRESSURE BUSHING
502582	HOOK SHAFT PRESSURE BUSHING OIL WICK
502610	HOOK SHAFT BUSHING (FRONT)
502611	HOOK SHAFT BUSHING CAP
502676	HOOK SHAFT PRESSURE BUSHING 502581 WITH 502582
502677	HOOK SHAFT FILTER CPL. NOS. 271808, 276236, 502568, 502928
502713	HOOK DRIVING SHAFT BUSHING WITH 502533 AND 502566
502714	HOOK DRIVING SHAFT HELICAL GEAR 502567 WITH TWO 1259
502715	HOOK SHAFT BEVEL GEAR 502569 WITH TWO 1259
502818	HOOK GEAR BOX VENT CAP
502928	HOOK SHAFT OIL FILTER FELT (WICK)



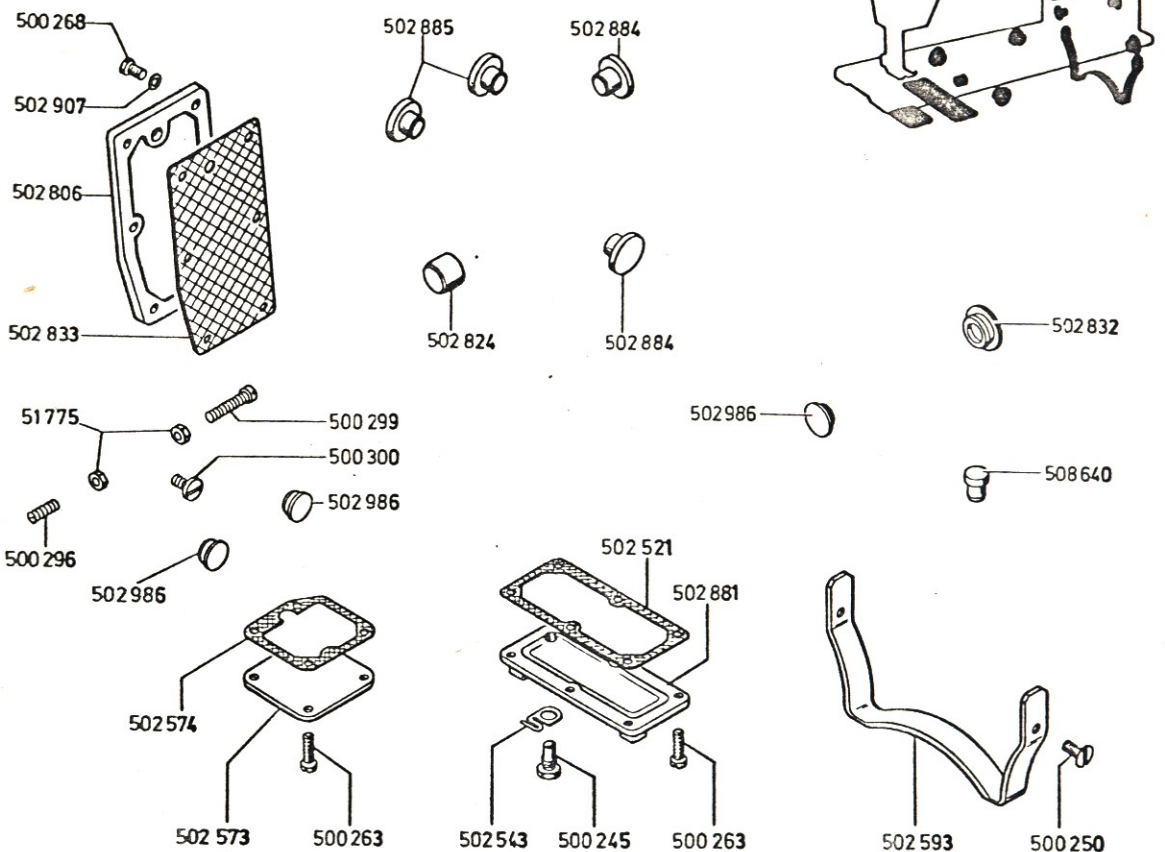
001259-830	FEED CONTROL CAM WHEEL AND WORM GEAR
001664-850	FEED CONTROL CAM FOLLOWER ARM RETAINING NUT
051775-850	FEED CONTROL CONNECTION CRANK ADJUSTING LOCK NUT
500014-850	FEED CONTROL CAM MOUNTING BRACKET BUSHING SET SCREW
500267-850	FEED CONTROL CAM MOUNTING BRACKET SCREW (3)
500301-850	FEED CONTROL CAM SET SCREW (2)
500301-850	FEED CONTROL CAM WORM WHEEL AND WORM GEAR SCREW (2)
500397-805	FEED CONTROL CONNECTION HINGE SCREW
500763-805	FEED CONTROL CONNECTION LOCK NUT
502744	FEED CONTROL CAM FOLLOWER ARM RETAINING RING
502769	FEED CONTROL CAM MOUNTING BRACKET POSITION PIN (2)
502802	FEED CONTROL CAM FOLLOWER ARM HINGE PIN RETAINING RING
502960	FEED CONTROL CAM FOLLOWER (2)
502961	FEED CONTROL CAM FOLLOWER BELLEVILLE WASHER
502963	FEED CONTROL CAM FOLLOWER ARM WASHER
502964	FEED CONTROL CAM FOLLOWER ARM NEEDLE BEARING (2)
502990	FEED CONTROL CAM FOLLOWER ARM BELLEVILLE WASHER

507523	FEED CONTROL CONNECTION ADJUSTING SCREW
508785	BELLEVILLE WASHER
508787	FEED CONTROL CAM WORM WHEEL AND WORM GEAR CPL. NOS. 1259 AND 500301
508788	FEED CONTROL CAM MOUNTING BRACKET WITH 500014
508789	FEED CONTROL CAM SHAFT
508790	FEED CONTROL CAM WITH 500301
508791	FEED CONTROL CAM FOLLOWER CPL. NOS. 1664, 502802, 502960, 502961, 502964, 508791, 508792 AND 508793
508792	FEED CONTROL CAM FOLLOWER ARM HINGE SCREW
508793	FEED CONTROL CAM FOLLOWER ARM HINGE SCREW WASHER
508794	FEED CONTROL CAM FOLLOWER ARM HINGE PIN
508795	FEED CONTROL CONNECTION ADJUSTING SCREW
508796	FEED CONTROL CONNECTION CPL. NOS. 500763, 508796 AND 508797
508797	FEED CONTROL CONNECTION BALL JOINT (FEMALE)
512010	FEED CONTROL CONNECTION BALL JOINT (MALE)
512035	FEED CONTROL CAM FOLLOWER ARM WASHER (2)
	FEED CONTROL CAM MOUNTING BRACKET SCREW LOCK WASHER (3)



000449-830	FEED DRIVING ECCENTRIC SET SCREW
000624-833	FEED BAR HINGE PIN SET SCREW
001177-850	FEED CONTROL CONNECTION CRANK PINCH SCREW
001258-830	OIL PUMP DRIVING GEAR SET SCREW (2)
001259-830	BED SHAFT GEAR SET SCREW (2)
200393-833	FEED DRIVING ROCK SHAFT COLLAR SET SCREW (4)
203244	FEED DRIVING ROCK SHAFT COLLAR (2) WITH TWO EACH 200393
272144	BED SHAFT BALL BEARING
500257-850	FEED DRIVING ROCK SHAFT CRANK PINCH SCREW
500306-869	FEED BAR LIFTING LINK HINGE PIN PINCH SCREW
500308-830	FEED DRIVING ECCENTRIC POSITION SCREW
500319-830	BED CONNECTION BELT PULLEY SET SCREW (2)
502506	OIL PUMP DRIVING GEAR
502515	BED SHAFT BUSHING (FRONT)
502516	BED SHAFT BUSHING OIL WICK
502517	BED CONNECTION BELT PULLEY
502518-002	BED CONNECTION BELT PULLEY SPACER
502519	BED SHAFT GEAR WITH TWO 1259
502541	FEED BAR HINGE PIN
502542	FEED BAR HINGE PIN OILING FELT
502544	FEED BAR HINGE PIN THRUST WASHER (2)

502559	FEED DRIVING ROCK SHAFT CRANK WITH 500257
502560-002	FEED DRIVING ROCK SHAFT OIL WICK
502565	HOOK DRIVING SHAFT
502703	BED SHAFT BUSHING (FRONT) 502515 WITH 502516
502704	BED CONNECTION BELT PULLEY WITH 502517 AND TWO 500319
502705	OIL PUMP DRIVING GEAR WITH 502506 AND TWO 1258
502710	FEED DRIVING ROCK SHAFT CRANK 624 AND 502539
502752	HOOK SHAFT BUSHING CAP GASKET
502826	FEED DRIVING ROCK SHAFT BUSHING (RIGHT)
502838	BED SHAFT BUSHING (BACK)
502839	FEED DRIVING ECCENTRIC WITH 449, 500308 AND 502840
502840	FEED DRIVING ECCENTRIC
502892	FEED DRIVING ROCK SHAFT BUSHING (CENTER)
508779	FEED DRIVING ROCK SHAFT WITH 502560-002
508784	BED SHAFT WITH 502752
508798	FEED CONTROL CONNECTION CRANK WITH 1177
508800	FEED DRIVING ROCK SHAFT CRANK CPL. NOS. 502541, 502542, TWO 502544, 502710 AND 508801
508801	FEED BAR WITH 500306, 508802 AND 508803
508802	FEED BAR LIFTING BLOCK
508803	FEED BAR LIFTING BLOCK ECCENTRIC PIN
502888	BED SHAFT BUSHING (CENTER)

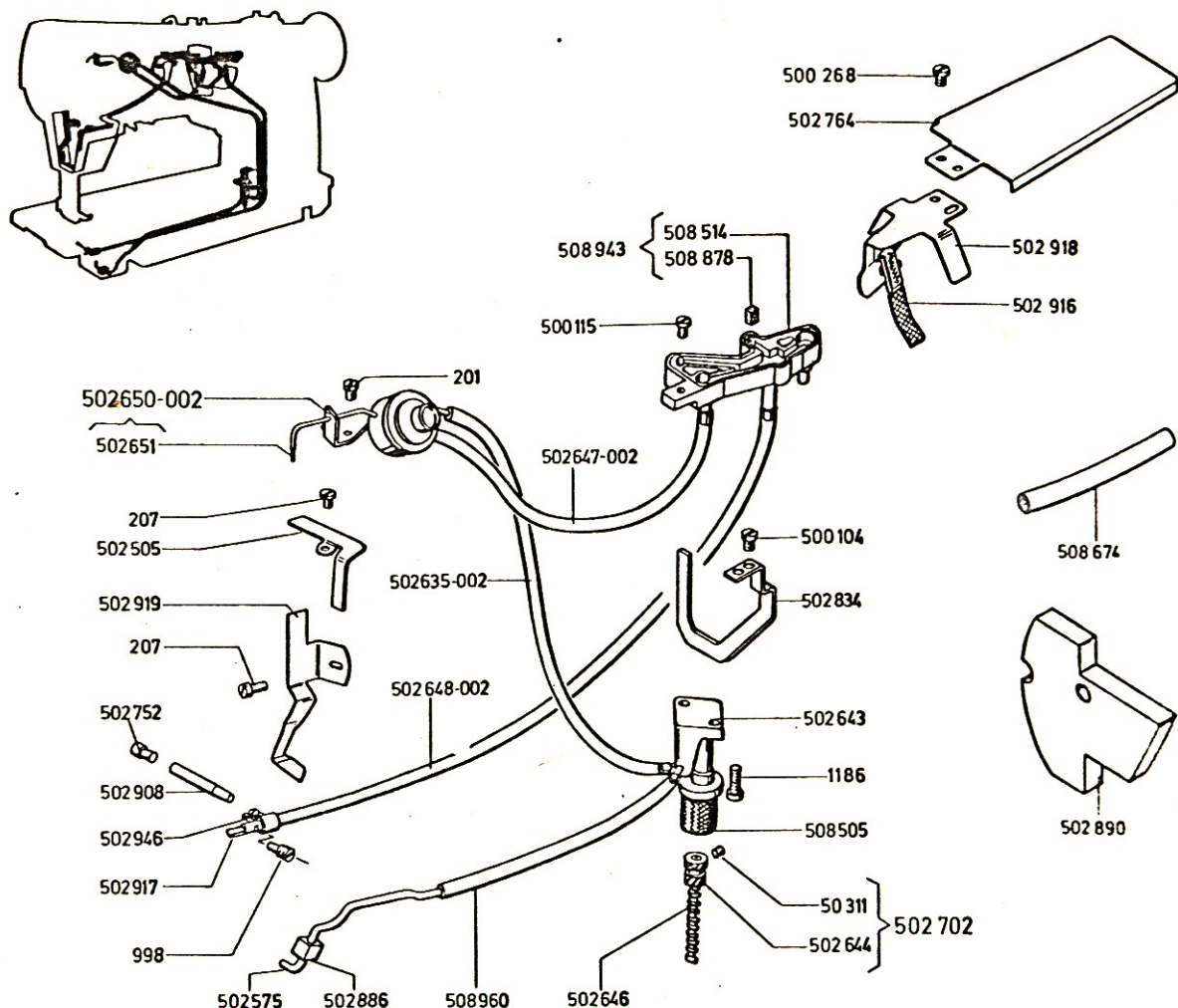


051775-850	ARM OIL SEAL SCREW LOCK NUT (2)
500245-805	BED SHAFT GEAR BOX OVERFLOW AND DRAIN PLUG SCREW
500250-850	MACHINE LEG SCREW (2)
500263-850	HOOK SHAFT GEAR BOX COVER SCREW (4)
500263-850	BED SHAFT GEAR BOX COVER SCREW (6)
500268-850	ARM COVER (BACK) SCREW (6)
500296-833	ARM OIL SEAL SCREW (LEFT)
500299-850	ARM OIL SEAL SCREW (RIGHT)
500300-850	ARM OIL SEAL SCREW (FRONT)
502521	BED SHAFT GEAR BOX GASKET
502543	FEED BAR HINGE PIN OILING FELT CLAMP
502573	HOOK SHAFT GEAR BOX COVER
502574	HOOK SHAFT GEAR BOX COVER GASKET

502593	MACHINE LEG (REAR)
502806	ARM COVER (BACK)
502824	HOOK DRIVING SHAFT PLUG (FOR UN-USED BED HOLE)
502832	FEED REGULATING SHAFT PLUG (FOR UN-USED HOLE)
502833	ARM COVER (BACK) GASKET
502881	BED SHAFT GEAR BOX COVER
502884	BED SPACER (FRONT AND REAR SIDE) (2)
502885	BED SPACER (REAR) (2)
502907	ARM COVER (BACK) SCREW GASKET RING (6)
502986	FEED REGULATING SHAFT PLUG
502986	ARM OIL SEAL PLUG (2)
508640	MACHINE PLUG

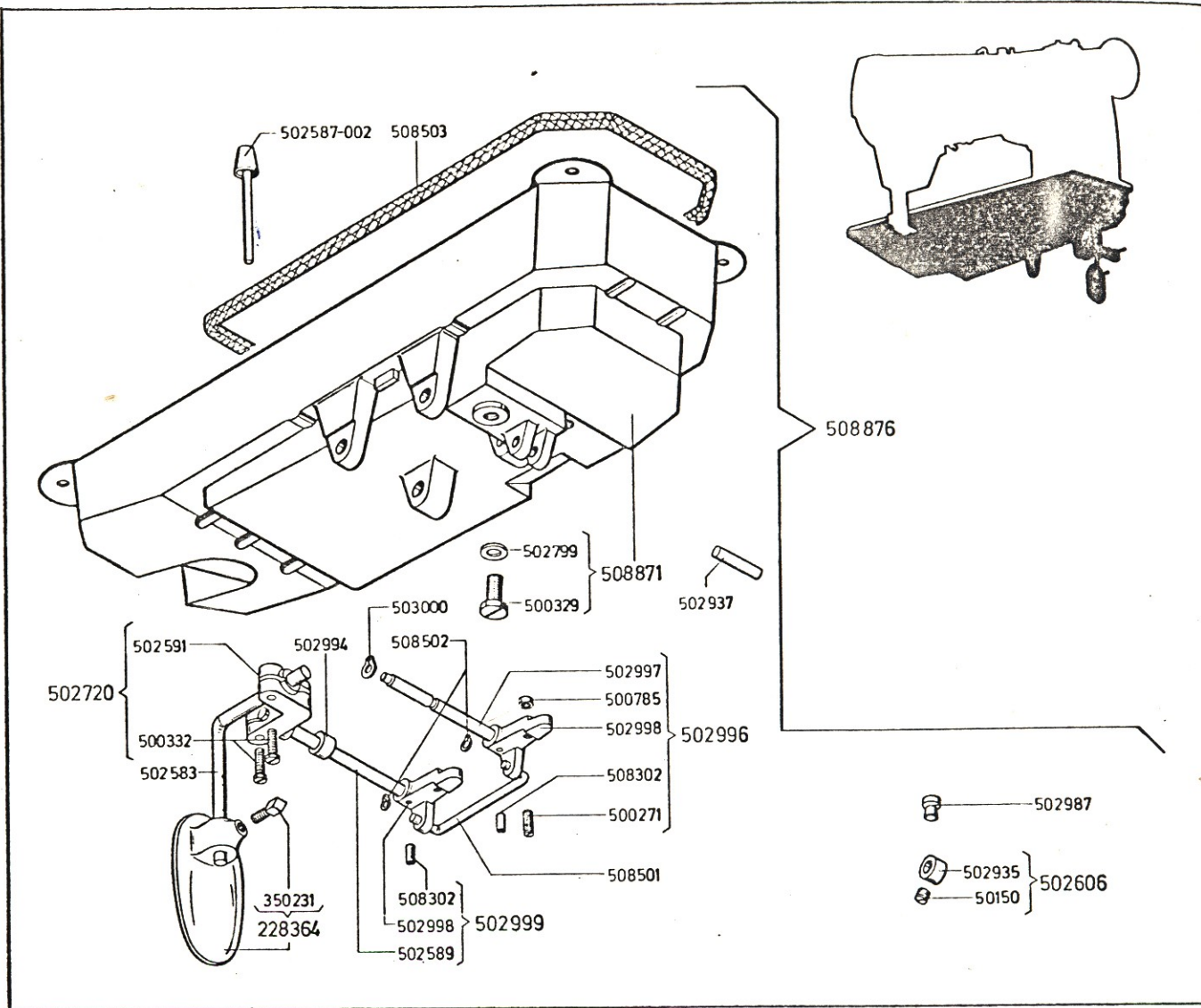
PART NO. DESCRIPTION

PART NO. DESCRIPTION



000201-850	OIL SIGHT BODY SCREW (2)
000207-803	ARM HEAD OIL DRAIN WICK CLAMP SCREW (2)
000998-833	OIL RETURN TUBE SCREW
001186-850	OIL PUMP MOUNTING SCREW (2)
050311-830	OIL PUMP GEAR SET SCREW (2)
500104-850	ARM OIL SHIELD (AERATED PLASTIC) RETAINER SCREW (2)
500115-850	OIL DISTRIBUTOR PLATE SCREW
500268-850	OIL GUARD SCREW (2)
502505	ARM HEAD OIL DRAIN WICK CLAMP (FRONT)
502575	HOOK SHAFT GEAR BOX OIL PIPE
502635-002	OIL DELIVERY TUBE
502643	OIL PUMP BODY
502644	OIL PUMP GEAR
502646	OIL PUMP SCREW SHAFT
502647-002	OIL RETURN TUBE (UPPER) (SHORT)
502648-002	OIL RETURN TUBE (LOWER) (LONG)
502650-002	OIL SIGHT BODY WITH 502651
502651	OIL SIGHT WICK
502702	OIL PUMP GEAR WITH 502644 AND TWO 50311

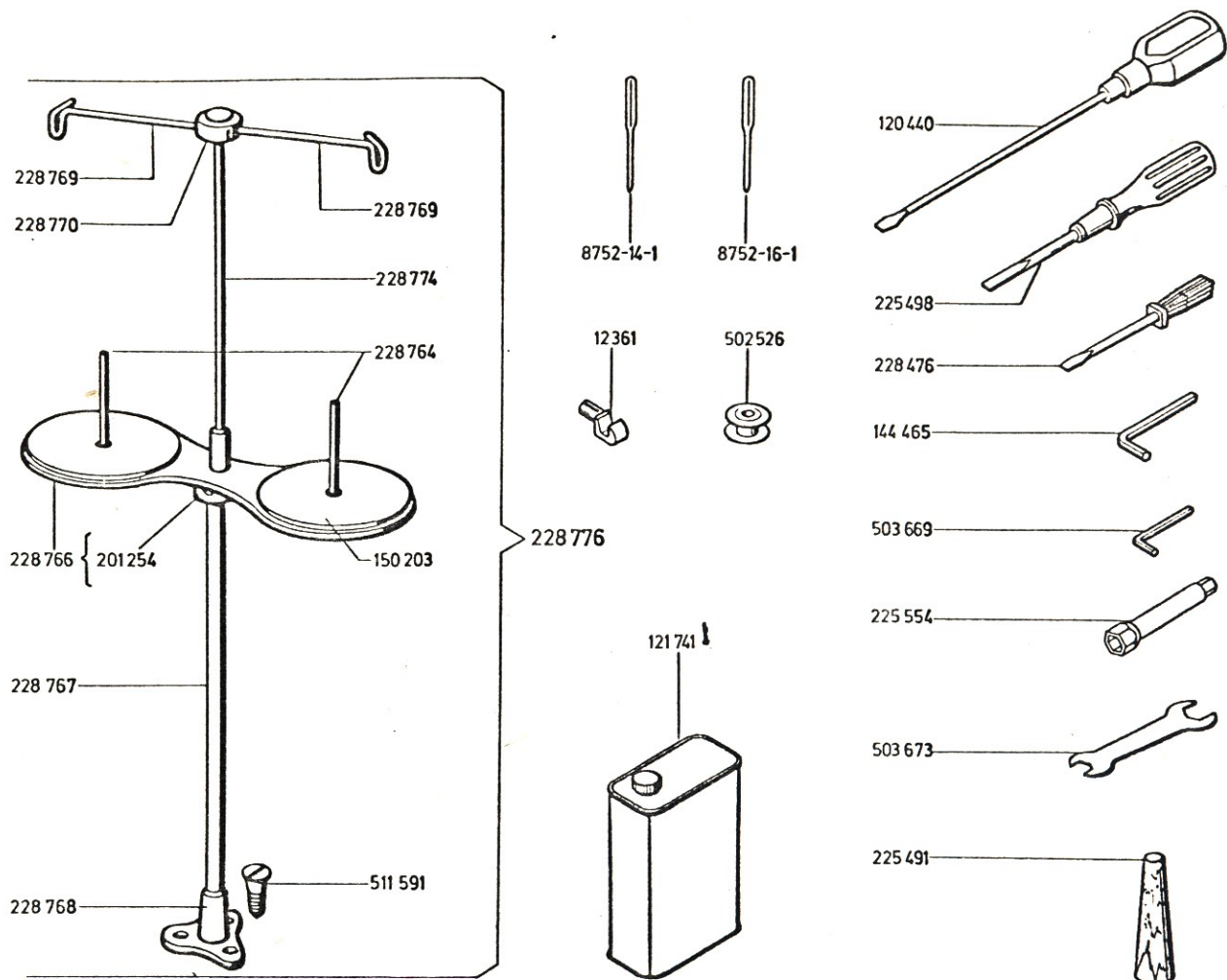
502752	BED SHAFT BUSHING (CENTER) OIL TUBE PLUG
502764	OIL GUARD
502834	ARM OIL SHIELD (AERATED PLASTIC) RETAINER
502886	HOOK SHAFT GEAR BOX OIL PIPE HOLDER
502890	ARM OIL SHIELD (AERATED PLASTIC)
502908	BED SHAFT BUSHING (CENTER) OIL TUBE
502916	ARM HEAD OIL DRAIN WICK
502917	OIL RETURN TUBE
502918	ARM HEAD OIL DRAIN WICK CLAMP (UPPER)
502919	ARM HEAD OIL DRAIN WICK CLAMP (BACK)
502946	OIL RETURN TUBE (LOWER) (LONG) CLAMP
508505	OIL FILTER WITH OIL FILTER MOUNTING SUPPORT
508514	OIL DISTRIBUTOR PLATE
508674	ARM HEAD OIL DRAIN WICK GUARD
508878	FOAM PAD
508943	OIL DISTRIBUTOR PLATE WITH FOAM PAD
508960	HOOK SHAFT GEAR BOX OIL PIPE



Accessories

050150-833	FEED REVERSING FOOT CONTROL LEVER
228364	KNEE LIFTER KNEE PLATE WITH 350251
350231-850	KNEE LIFTER KNEE PLATE SET SCREW
500271-833	KNEE LIFTER CONTROL SHAFT CRANK STOP SCREW
500329-850	MACHINE BASE AND OIL RESERVOIR PLUG SCREW
500332-850	KNEE LIFTER SHAFT HUB PINCH SCREW (2)
500785-850	KNEE LIFTER CONTROL SHAFT CRANK STOP SCREW NUT
502583	KNEE LIFTER KNEE PLATE ARM
502587-002	KNEE LIFTER PLUNGER
502589	KNEE LIFTER ROCK SHAFT
502591	KNEE LIFTER ROCK SHAFT HUB
502606	FEED FOOT CONTROL LEVER PIN COLLAR 502935 WITH 50150
502720	KNEE LIFTER ROCK SHAFT HUB 502591 WITH TWO 500332
502799	MACHINE BASE AND OIL RESERVOIR DRAIN PLUG SCREW GASKET
502935	FEED REVERSING FOOT CONTROL LEVER PIN COLLAR
502937	FEED REVERSING FOOT CONTROL LEVER PIN
502987	FEED REVERSING PLUNGER HOLE PLUG (FOR UN-USED HOLE)

502994	KNEE LIFTER ROCK SHAFT SPACER
502996	KNEE LIFTER CONTROL SHAFT CPL. NOS. 500271, 500785, 502997, 502998 AND 508302
502997	KNEE LIFTER CONTROL SHAFT
502998	KNEE LIFTER ROCK SHAFT CRANK
502998	KNEE LIFTER CONTROL SHAFT CRANK
502999	KNEE LIFTER ROCK SHAFT CPL. NOS. 502589, 502998 AND 508302
503000	KNEE LIFTER CONTROL SHAFT GRIP RING
508302	KNEE LIFTER CONTROL SHAFT CRANK PIN (2)
508501	KNEE LIFTER ROCK SHAFT CONNECTION
508502	KNEE LIFTER ROCK SHAFT CONNECTION GRIP RING (2)
508503	MACHINE BASE AND OIL RESERVOIR GASKET
508871	MACHINE BASE AND OIL RESERVOIR WITH 500329 AND 502799
508876	MACHINE BASE OIL RESERVOIR WITH KNEE LIFTER CPL. NOS. 228364, 502587-002, 502583, 502606, 502720, 508871, 502937, 502994, 502996, 508501, 508503, 502999, 503000, 502987 AND TWO 508502



Accessories

008752-14-1	NEEDLE (2)
008752-16-1	NEEDLE (3)
012361	MACHINE HINGE CONNECTION (2)
120440	SCREW DRIVER
121741	ONE QUART CAN FILLED WITH LIGHT GRADE OIL
144465	WRENCH (1/8 INCH HEXAGON)
150203	THREAD UNWINDER SPOOL REST CUSHION (FELT) (2)
201254-803	THREAD UNWINDER SPOOL REST SET SCREW
225491	MACHINE REST PIN (WOOD)
225498	SCREW DRIVER
225554	WRENCH
228476	SCREW DRIVER (BOBBIN CASE)
228764	THREAD UNWINDER SPOOL PIN (2)

228766	THREAD UNWINDER SPOOL REST WITH 201254
228767	THREAD UNWINDER SPOOL REST ROD
228768	THREAD UNWINDER SPOOL STAND
228769	THREAD UNWINDER THREAD GUIDE (2)
228770	THREAD UNWINDER THREAD GUIDE HOLDER
228774	THREAD UNWINDER THREAD GUIDE ROD
228776	THREAD UNWINDER CPL. NOS. (FOR TWO SPOOLS) 150203, 228764, 228766, 228767, 228769, 228770, 228774 AND THREE 511591
502526	BOBBIN (2)
503669	WRENCH (5/64 INCH HEXAGON)
503673	WRENCH (25/64 INCH HEXAGON)
511591-819	THREAD UNWINDER WOOD SCREW (7/8 INCH) (3)