

Union Special®

LEWIS • COLUMBIA

INDUSTRIAL
SEWING
MACHINES

BEST QUALITY

STYLES

39600FA

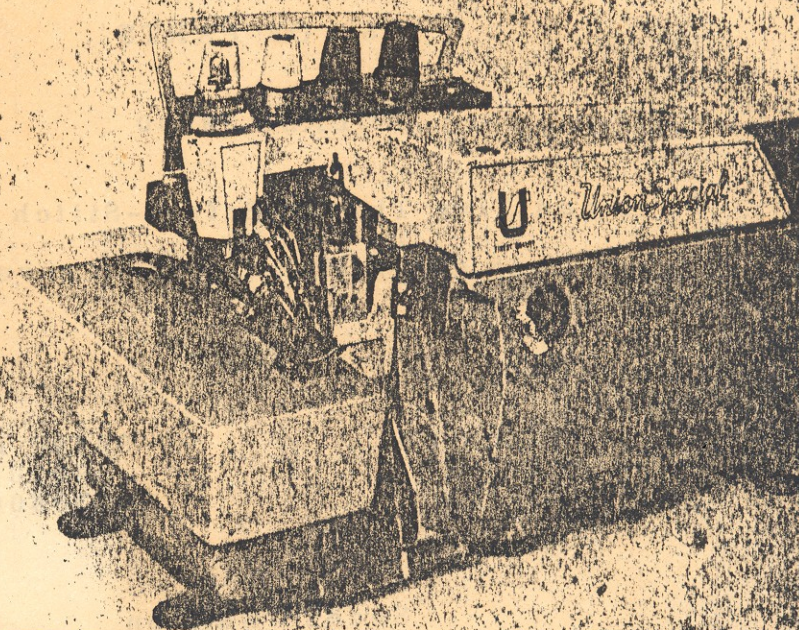
39600FB

39600FP

39600FQ

39600FR

39600FS



REPRESENTANTES EXCLUSIVOS PARA O BRASIL

PANCOSTURA S/A. - Ind. e Com.

ALAMEDA CLEVELAND II, 444 - CX. POSTAL 30

TELS: 220-2311 - END. TELEG. PANCOSTURA

MATRIZ: RIO DE JANEIRO

SÃO PAULO FILIAIS: RECIFE - PORTO ALEGRE

CATALOG

No.

127FA

Second
Edition

CLASS 39600

HI-STYLED HIGH SPEED

FOUR AND FIVE THREAD

SAFETY STITCH MACHINES

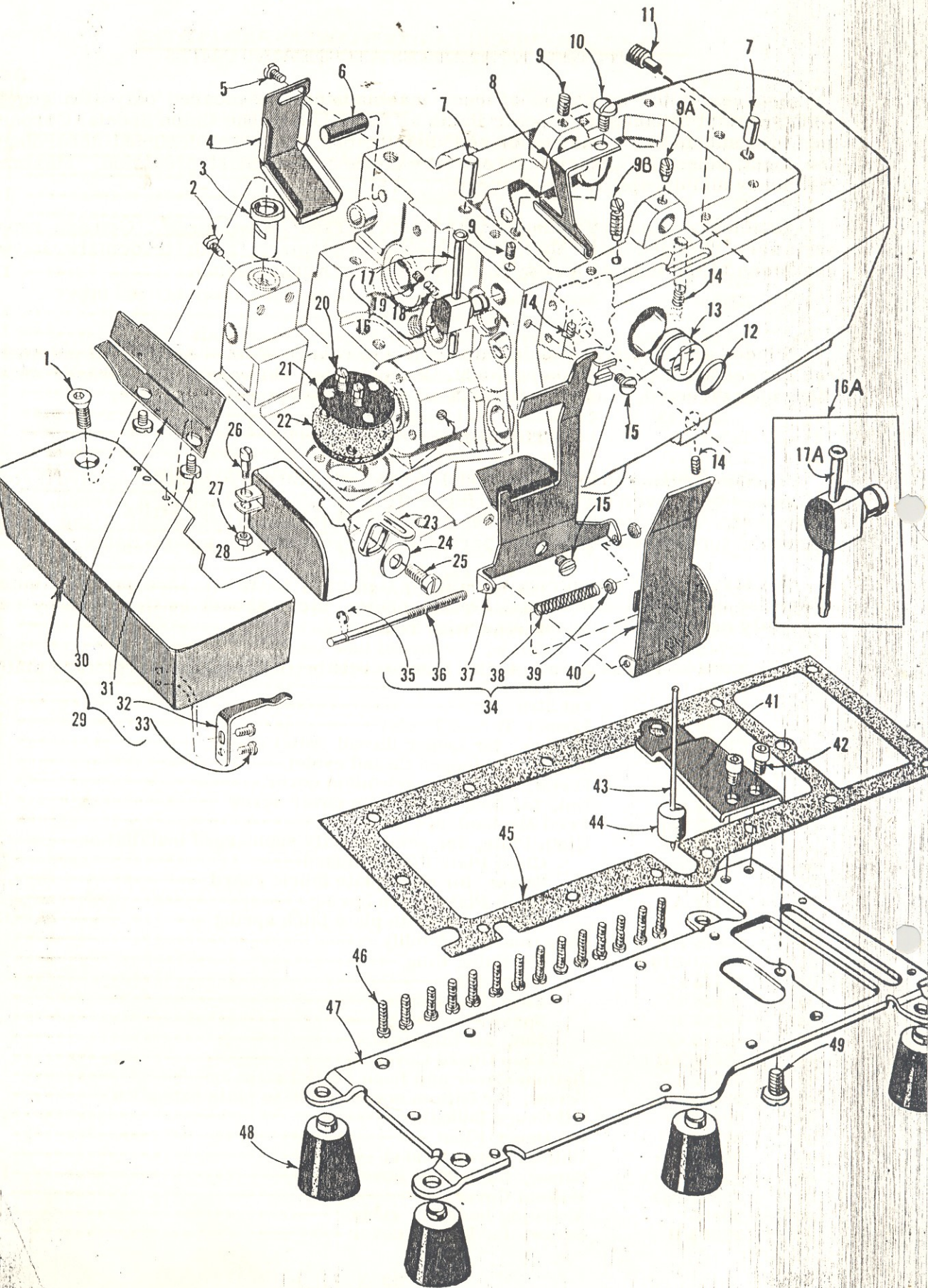
WITH

LONG 401 STITCH LOOPER TRAVEL

Union Special CORPORATION

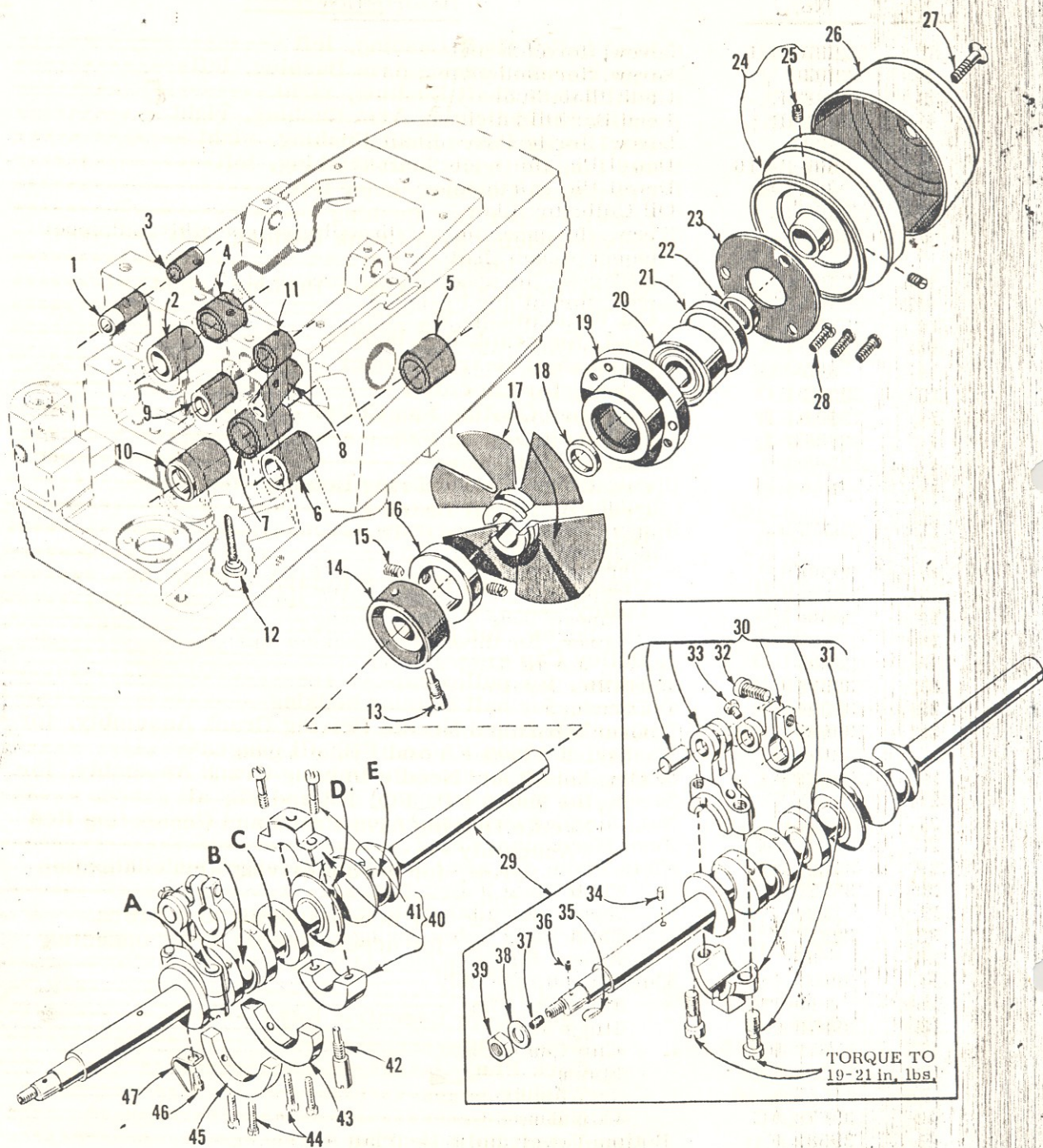
CHICAGO





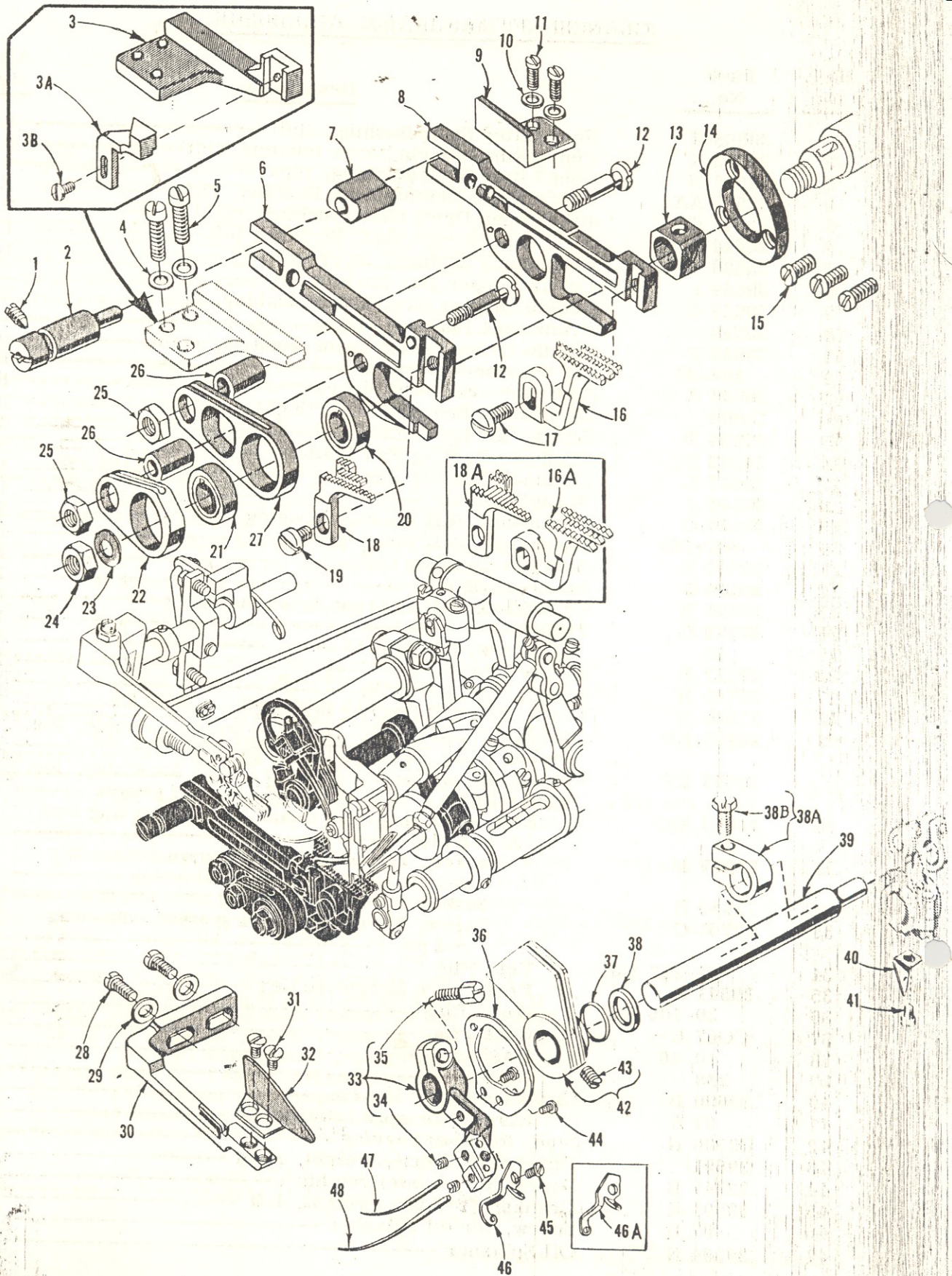
MAIN FRAME, MISCELLANEOUS COVERS AND PLATES

Ref. No.	Part No.	Description	An Re
1	22657 D-12	Screw, for cloth plate-----	1
2	22569	Screw, for cloth plate stud -----	1
3	39501 K	Cloth Plate Stud -----	1
4	39534 R	Feed Bar Oil Shield-----	1
5	90	Screw, for feed bar oil shield -----	1
6	667 H-16	Dowel Pin, for eyelet bracket -----	1
7	667 D-8	Dowel Pin, for top cover -----	2
8	39594 R	Oil Collector Plate -----	1
9	22565	Screw, for upper looper thread tube assembly and upper looper rocker shaft -----	2
9A	22565 S	Spot Screw, for upper looper rocker shaft -----	1
9B	22569 K	Screw, for oil sight gauge -----	1
10	22569 D	Screw, for oil collector plate -----	1
11	22571 E	Magnetic Oil Drain Plug-----	1
12	660-243	Oil Gauge Seal Ring-----	1
13	39593 H	Oil Sight Gauge-----	1
14	22894 AD	Screw, for lower looper drive lever shaft -----	2
	22894 AD	Screw, for lower looper bar driving lever shaft -----	2
15	22569 D	Screw, for chip guard -----	2
16	29477 GW	Upper Looper Thread Tube Assembly, for Styles 39600 FA, FB -----	1
16A	29477 HJ	Upper Looper Thread Tube Assembly, for Styles 39600 FP, FQ, FR, FS -----	1
17	39568 G	Thread Tube, for No. 29477 GW -----	1
17A	39568 P	Thread Tube, for No. 29477 HJ -----	1
18	39568 J	Thread Tube Tension Spring -----	1
19	22743	Screw, for thread tube tension spring-----	1
20	22824	Screw, for oil filter screen -----	2
21	39594 G	Oil Filter Screen-----	1
22	39594 H	Oil Strainer -----	1
23	39668 R	Looper Thread Eyelet-----	1
24	53678 N	Washer, for looper thread eyelet screw -----	1
25	22562 A	Screw, for looper thread eyelet -----	1
26	86 X	Screw, for feed mechanism cover -----	1
27	41071 G	Nut, for feed mechanism cover screw -----	1
28	39582 DA	Feed Mechanism Cover -----	1
29	39501 DF	Cloth Plate, for semi or fully submerged installation-----	1
30	39578 F	Cloth Plate Fabric Guard-----	1
31	138	Screw, for cloth plate fabric guard -----	1
32	39532 A	Cloth Plate Latch Spring -----	1
33	90	Screw, for cloth plate latch spring -----	1
34	39678 AB	Chip Guard Assembly -----	1
35	660-210	Retaining Ring -----	1
36	39878 C	Hinge Pin-----	1
37	39678 U	Chip Guard Base -----	1
38	39158 U	Spring-----	1
39	43443 Q	Nut, for hinge pin -----	1
40	39678 AC	Chip Guard Cover -----	1
41	39582 F	Bottom Cover and Base Plate Extension-----	1
42	22653 D-4	Screw, for bottom cover and base plate extension -----	1
43	39593 D	Oil Gauge Indicator -----	1
44	39593 C	Oil Gauge Float -----	1
45	39582 Y	Bottom Cover Gasket -----	1
46	22569	Screw, for bottom cover -----	1
47	39582 XD	Bottom Cover -----	1
48	39595	Mounting Isolator, rubber -----	1
49	22586 R	Screw, for bottom cover -----	1



CRANKSHAFT MECHANISM AND BUSHINGS

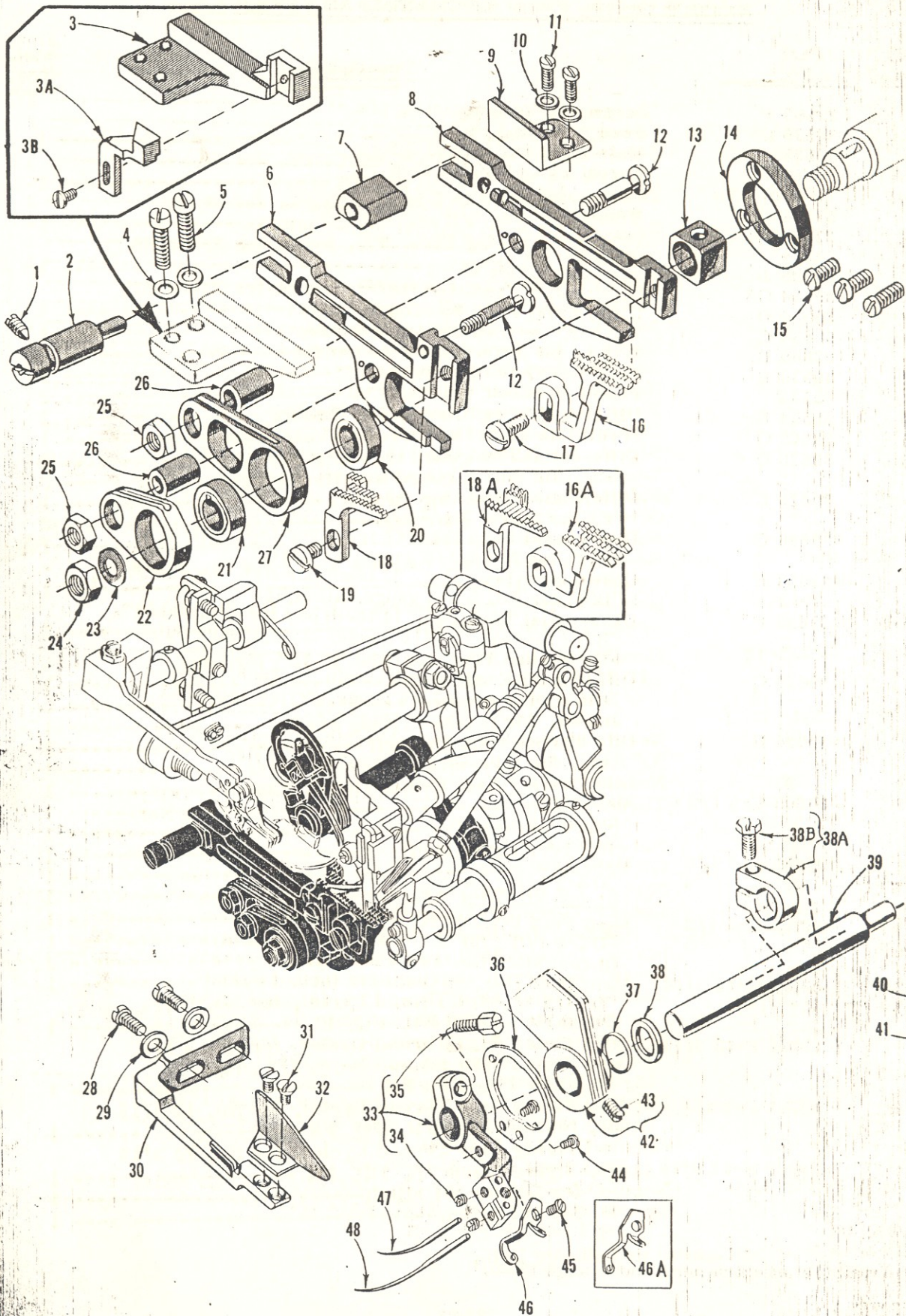
Ref. No.	Part No.	Description	Amt. Req.
1	39555 E	Foot Lifter Shaft Bushing, left -----	1
2	39573 K	Upper Knife Driving Arm Bushing, left-----	1
3	39555 N	Foot Lifter Shaft Bushing, right -----	1
4	39573 AA	Upper Knife Driving Arm Bushing, right -----	1
5	39644 C	401 Looper Drive Shaft Bushing, right ----*	1
6	39644 S	401 Looper Drive Shaft Bushing, left-----	1
7	39590 T	Crankshaft Bushing, inner left -----	1
8	39544 L	Lower Looper Bar Bushing -----	1
9	39552 U	Needle Driving Arm Crank Bushing, left -----	1
10	39590	Crankshaft Bushing, left-----	1
11	39552 P	Needle Driving Arm Crank Bushing, right -----	1
12	666-94	Oil Wick and Spring -----	1
13	39690 A	Stud, for crankshaft bearing-----	1
14	39690	Crankshaft Bearing, inner right -----	1
15	22894 D	Screw, for fan collar-----	2
16	39591 H	Chamber Cooling Fan Collar -----	1
17	39591 L	Chamber Cooling Fan-----	1
18	39590 J	Thrust Washer -----	1
19	39590 G	Crankshaft Ball Bearing Housing-----	1
20	660-268	Crankshaft Ball Bearing -----	1
21	39590 R	Ball Bearing Stop Collar -----	1
22	39590 S	Spacer Collar -----	1
23	39590 H	Crankshaft Ball Bearing Retaining Plate -----	1
24	39521 G	Pulley -----	1
25	95	Screw, for pulley -----	2
26	39521 D	Pulley Cap -----	1
27	22769 B	Screw, for pulley cap-----	1
28	22569 B	Screw, for ball bearing housing-----	3
29	29477 KN	Crankshaft and Needle Driving Crank Assembly, for Styles 39600 FA and FB, all gauges-----	1
	29477 KP	Crankshaft and Needle Driving Crank Assembly, for Styles 39600 FP, FQ, FR and FS, all gauges -----	1
30	29477 MC	Needle Driving Arm Crank and Connecting Rod Assembly -----	1
31	22587 M	Screw, for needle driving arm connecting rod -----	2
32	22569 H	Screw, for needle driving arm crank -----	1
33	22768 C	Screw, for needle driving arm connecting rod pin -----	1
34	51-228 Blk.	Vent Plug -----	1
35	39541 A	Feed Drive Eccentric Key-----	1
36	30-106 Blk.	Wood Plug-----	1
37	CO67 E	Cork Plug -----	1
38	40-46	Washer -----	1
39	238	Nut -----	1
40	39690 B	Crankshaft Split Bearing -----	1
41	97 A	Screw, for split bearing-----	2
42	39590 N	Stud, for split bearing -----	1
43	39691	Crankshaft Counterweight, right -----	1
44	22747 B	Screw, for counterweights -----	4
45	39591 K	Crankshaft Counterweight, left -----	1
46	87 U	Screw, for oil splasher -----	1
47	39594 N	Oil Splasher -----	1



NEEDLE DRIVE, FEED MECHANISM AND FEED DOGS

Ref. No.	Part No.	Description	Amt. Req.
1	22565 F	Screw, for feed adjusting pin -----	1
2	39535 C	Feed Adjusting Pin -----	1
3	39635	Main Feed Bar Guide, left -----	1
3A	39680	Throat Plate Support Stop -----	1
3B	93 A	Screw, for throat plate support stop -----	1
4	53634 C	Washer, for feed bar guide screw -----	2
5	22569 B	Screw, for main feed bar guide, left -----	2
6	39534	Main Feed Bar -----	1
7	39535 J	Feed Bar Guide Block -----	1
8	39534 GA	Differential Feed Bar -----	1
9	39535 D	Differential Feed Bar Guide, right -----	1
10	53634 C	Washer, for feed bar guide screw -----	2
11	22569 B	Screw, for differential feed bar guide, right -----	2
12	39536 B	Feed Bar Driving Stud -----	2
13	39538	Feed Lift Block -----	1
14	39534 H	Differential Feed Bar Thrust Washer -----	1
15	22569 G	Screw, for thrust washer -----	3
16	39626 D	Differential Feed Dog, 16 teeth per inch, marked "BR"; for No. 5 1/8 gauge, all Styles -----	1
-	39626 L	Differential Feed Dog, 16 teeth per inch, marked "EW"; for No. 3 1/8 gauge, Style 39600 FA -----	1
	*39626 C	Differential Feed Dog, 14 teeth per inch, marked "BP"; for No. 5 1/8 gauge, all Styles -----	1
	*39626 E	Differential Feed Dog, 22 teeth per inch, marked "BS"; for No. 5 1/8 gauge, all Styles -----	1
16A	39626 F	Differential Feed Dog, 14 teeth per inch, marked "BT"; for No. 12 3/16 gauge, Styles 39600 FP, FQ, FR and FS -----	1
	39626 G	Differential Feed Dog, 16 teeth per inch, marked "BU"; for No. 12 3/16 gauge, Styles 39600 FA and FB -----	1
	*39626 H	Differential Feed Dog, 22 teeth per inch, marked "BV"; for No. 12 3/16 gauge, all Styles -----	1
17	93	Screw, for differential feed dog -----	1
18	39605 F-5 1/8	Main Feed Dog, 16 teeth per inch, marked "DG"; for No. 5 1/8 gauge, all Styles (throat plate No. 39624 F-5 1/8) -----	1
	*39605 H-5 1/8	Main Feed Dog, 22 teeth per inch, marked "DZ-5 1/8"; for No. 5 1/8 gauge, all Styles (throat plate No. 39624 F-5 1/8) -----	1
	*39605 G-5 1/8	Main Feed Dog, 14 teeth per inch, marked "DY-5 1/8"; for No. 5 1/8 gauge, all Styles (throat plate No. 39624 F-5 1/8) -----	1
18A	39605 G-12 3/16	Main Feed Dog, 16 teeth per inch, marked "DY-12 3/16"; for No. 12 3/16 gauge, Styles 39600 FA and FB (throat plate No. 39624 F-12 3/16) -----	1
	39605 F-12 3/16	Main Feed Dog, 14 teeth per inch, marked "DH"; for No. 12 3/16 gauge, Styles 39600 FP, FQ, FR and FS (throat plate No. 39624 F-12 3/16) -----	1
-	39605 F-3 1/8	Main Feed Dog, 16 teeth per inch, marked "EY"; for No. 3 1/8 gauge, Style 39600 FA (throat plate No. 39624 F-3 1/8) -----	1
	*39605 H-12 3/16	Main Feed Dog, 22 teeth per inch, marked "DZ-12 3/16"; for No. 12 3/16 gauge, all Styles (throat plate No. 39624 F-12 3/16) -----	1
19 to 48		See following page	

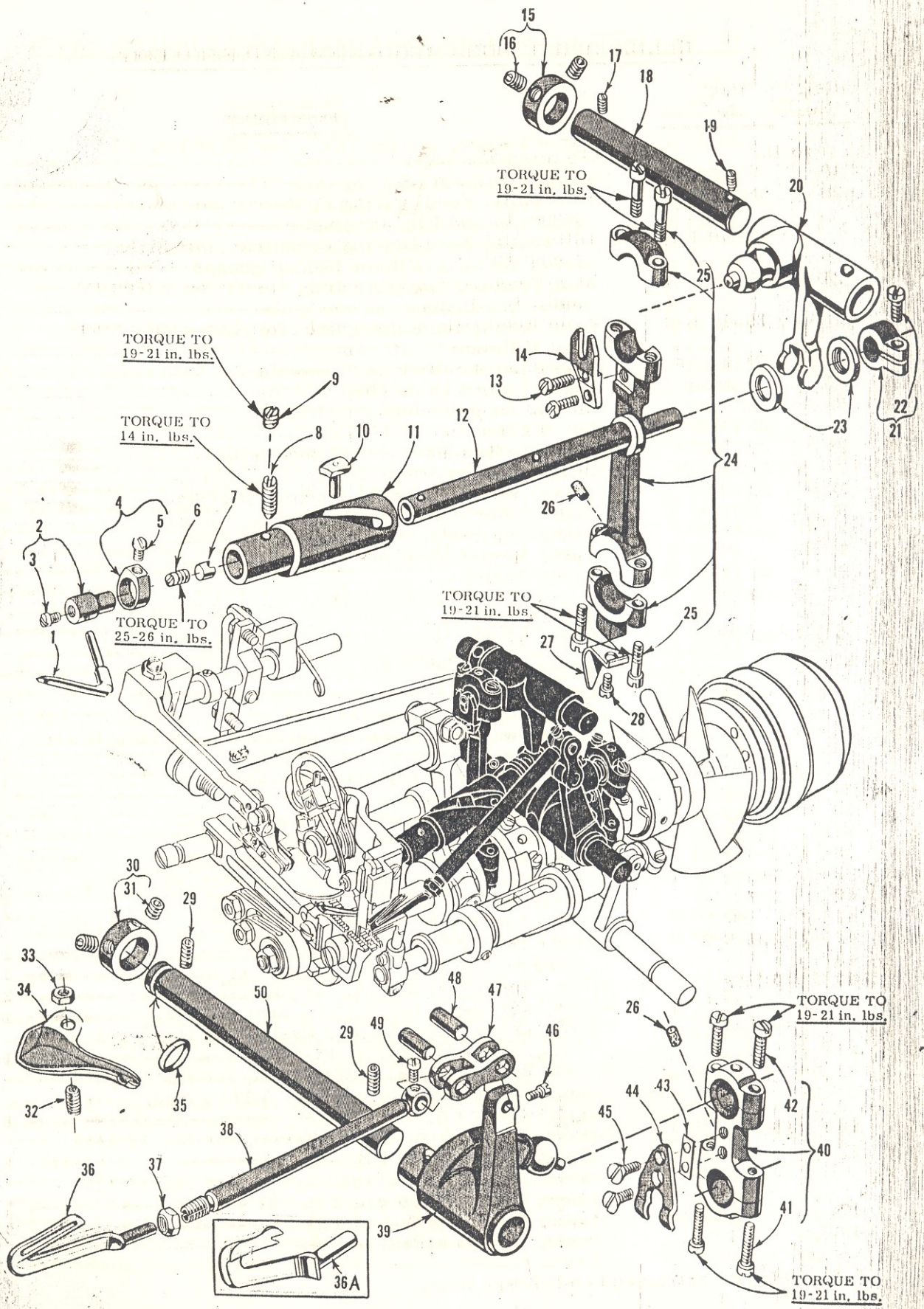
* Available as extra send and charge item.



NEEDLE DRIVE, FEED MECHANISM AND FEED DOGS

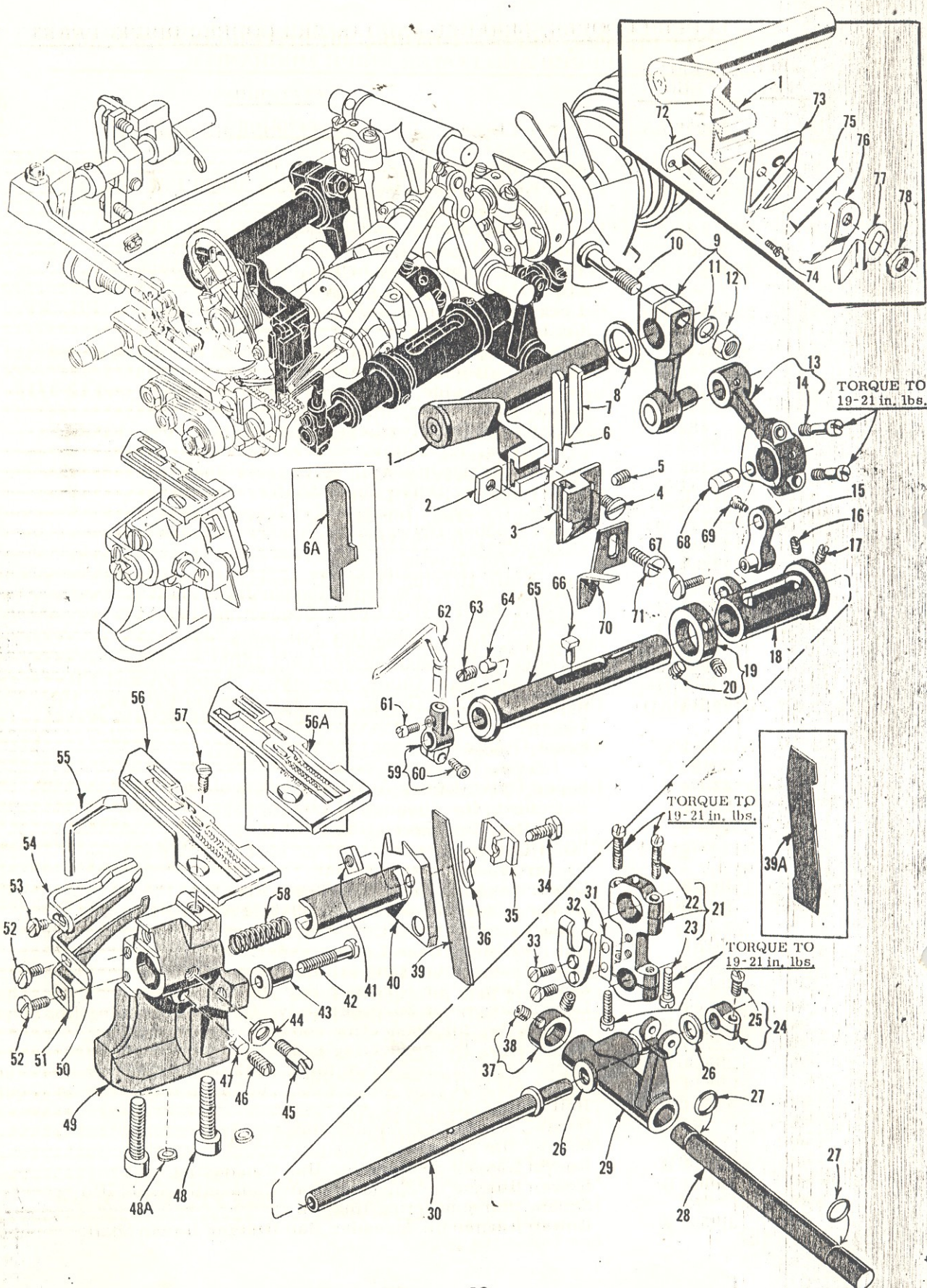
Ref. No.	Part No.	Description	Amt. Req.
1 to 18A		See preceding page	
19	93 A	Screw, for main feed dog -----	1
20	39540 B-11	Differential Feed Driving Eccentric, for Styles 39600 FA and FB, all gauges -----	1
	39540 B-10	Differential Feed Driving Eccentric, for Styles 39600 FP, FQ, FR and FS, all gauges -----	1
21	39540 B-10	Main Feed Driving Eccentric, for Styles 39600 FA and FB, all gauges -----	1
	39540 B-9	Main Feed Driving Eccentric, for Styles 39600 FP, FQ, FR and FS, all gauges -----	1
22	39536 AF	Main Feed Bar Driving Connection -----	1
23	40-46	Washer, for feed driving eccentric -----	1
24	258	Nut, for feed driving eccentric -----	1
25	39536 E	Nut, for feed bar driving stud -----	2
26	39536 C	Feed Bar Driving Connection Bushing -----	2
27	39536 AE	Differential Feed Bar Driving Connection -----	1
28	22569 B	Screw, for fabric guard mounting bracket -----	2
29	8372 A	Washer, for fabric guard mounting bracket -----	2
30	39578 P	Fabric Guard Mounting Bracket -----	1
31	87	Screw, for fabric guard -----	2
32	39578 M	Fabric Guard -----	1
33	39652-5	Needle Driving Arm, marked "E-5"; for No. 5 1/8 gauge, all Styles -----	1
-	39652-3	Needle Driving Arm, marked "E-3"; for No. 3 1/8 gauge, Style 39600 FA -----	1
-	39652-12	Needle Driving Arm, marked "E-12"; for No. 12 3/16 gauge, all Styles -----	1
34	28 B	Screw, for needles -----	2
35	22519 H	Screw, for needle driving arm -----	1
36	39663 L	Needle Thread Cam Pull-off -----	1
37	660-207	"O" Ring, for take-up cam -----	1
38	39552 C	Needle Driving Arm Crank Thrust Washer -----	1
38A	39543 Y	Thrust Collar -----	1
38B	22782 A	Screw -----	1
39	39552 R	Needle Lever Drive Shaft -----	1
40	39594 N	Oil Splasher -----	1
41	87 U	Screw, for oil splasher -----	1
42	39668 P	Looper Thread Take-up Cam -----	1
43	531	Screw, for looper thread take-up cam -----	1
44	22768	Screw, for needle thread cam pull-off -----	2
45	22784 E	Screw, for needle driving arm thread eyelet -----	1
46	39652 B	Needle Driving Arm Thread Eyelet, for No. 5 1/8 gauge, Styles 39600 FB, FQ, FS -----	1
-	39652 D	Needle Driving Arm Thread Eyelet, for No. 3 1/8 gauge, Style 39600 FA and No. 5 1/8 gauge, Styles 39600 FA, FP, FR -----	1
46A	39652 C	Needle Driving Arm Thread Eyelet, for No. 12 3/16 gauge, Styles 39600 FB, FQ, FS -----	1
-	39652 E	Needle Driving Arm Thread Eyelet, for No. 12 3/16 gauge, Styles 39600 FA, FP, FR -----	1
47	154 GAS	Needle, for 503 or 504 stitch -----	1
48	161 GS	Needle, for 401 stitch -----	1

* Available as extra send and charge item.



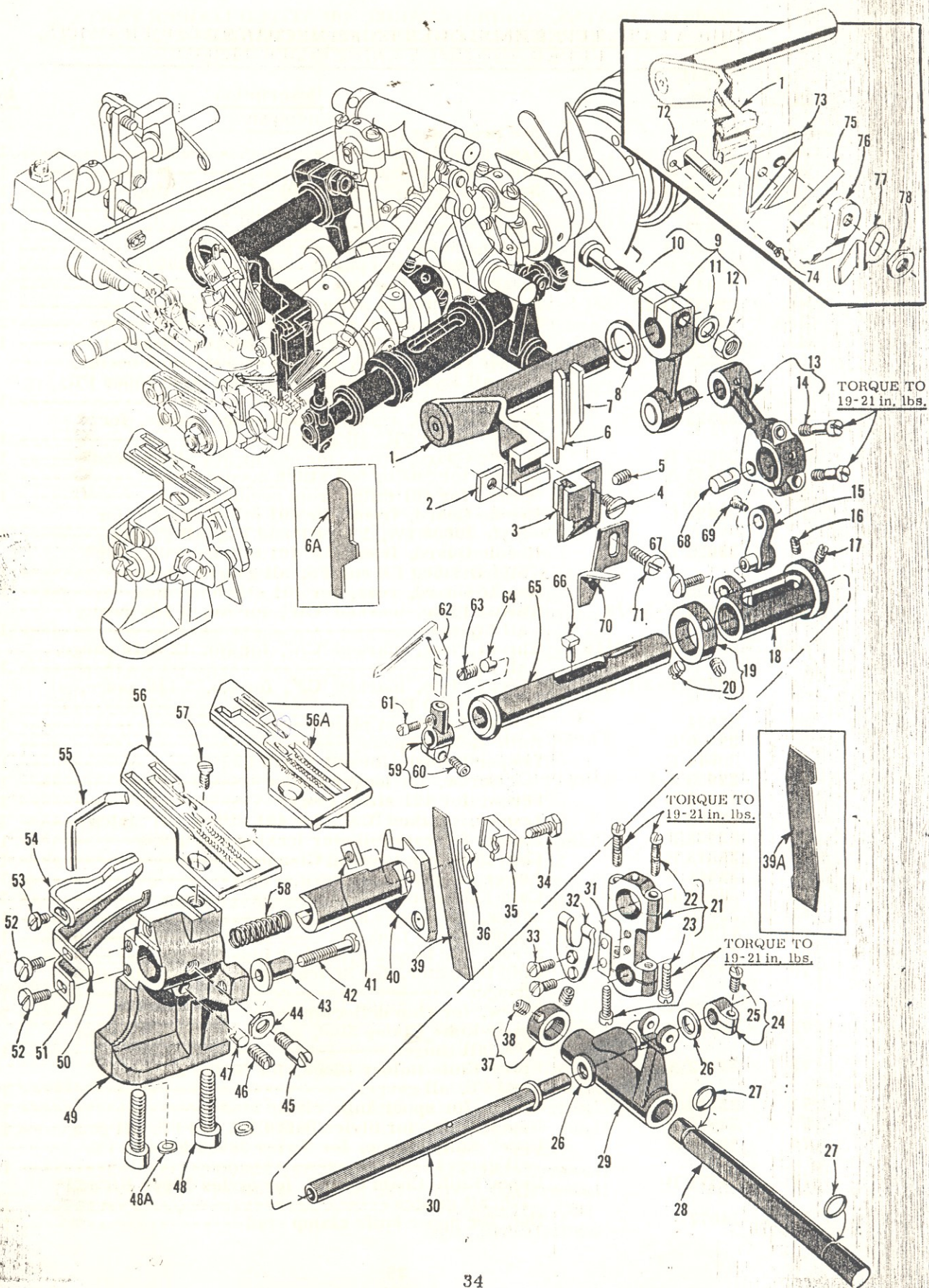
UPPER LOOPER, SPREADER AND LOWER LOOPER DRIVING PARTS

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Amt. Req.</u>
1	39508 A	Upper Looper, marked "CC", for all Styles, all gauges -----	1
2	39543	Upper Looper Holder, marked "J" -----	1
3	22564 G	Screw, for upper looper -----	1
4	39543 A	Upper Looper Holder Collar -----	1
5	22 KH	Screw, for upper looper holder collar -----	1
6	22503 F	Screw, for cam follower locking clamp -----	1
7	39543 E	Cam Follower Locking Clamp -----	1
8	22565 H	Screw, for bushing and cam guide -----	1
9	1025 L	Lock Screw, for bushing and cam guide screw -----	1
10	39543 T	Cam Follower -----	1
11	39543 S	Upper Looper Drive Shaft Bushing and Cam Guide -----	1
12	39543 K	Upper Looper Drive Shaft -----	1
13	97	Screw, for guide fork -----	2
14	39544 J	Guide Fork -----	1
15	482 C	Upper Looper Drive Lever Shaft Collar -----	1
16	22894 C	Screw, for collar -----	2
17	22565	Screw, for upper looper drive lever shaft -----	1
18	39543 X	Upper Looper Drive Lever Shaft -----	1
19	22565 S	Screw, for upper looper drive lever shaft -----	1
20	39543 W	Upper Looper Drive Lever -----	1
21	39543 M	Clamp Collar -----	1
22	22562 A	Screw, for clamp collar -----	1
23	39543 P	Thrust Washer, for upper looper drive shaft -----	2
24	39543 U	Upper Looper Drive Lever Connecting Rod -----	1
25	22729 D	Screw, for connecting rod assembly -----	4
26	666-255	Felt Plug, for Nos. 39543 U and 39644 F -----	2
27	39594 N	Oil Splasher -----	1
28	87 U	Screw, for oil splasher -----	1
29	22894 AD	Screw, for lower looper or spreader bar driving lever shaft -----	2
30	482 C	Lower Looper or Spreader Shaft Collar -----	1
31	22894 C	Screw, for collar -----	2
32	22894 J	Screw, for knife drive oil drip plate -----	1
33	12982	Nut, for knife drive oil drip plate screw -----	1
34	39694	Knife Drive Connecting Rod Oil Drip Plate -----	1
35	660-206	"O" Ring, for lower looper or spreader bar driving lever shaft -----	1
36	39508 B	Lower Looper, for Styles 39600 FB, FQ, FS; all gauges -----	1
36A	39560 B	Lower Spreader, for Styles 39600 FA, FP, FR; all gauges -----	1
37	39151	Nut, for lower looper or spreader bar -----	1
38	39544	Lower Looper or Spreader Bar -----	1
39	39544 U	Lower Looper or Spreader Bar Driving Lever -----	1
40	39644 F	Lower Looper or Spreader Drive Lever Connecting Rod -----	1
41	22729 E	Screw, for connecting rod -----	2
42	22729 D	Screw, for connecting rod -----	2
43	39644 R-2	Shim, for ball joint guide fork, .002 inch thick ----- as required	
	39644 R-5	Shim, for ball joint guide fork, .005 inch thick ----- as required	
44	39644 X	Ball Joint Guide Fork -----	1
45	538	Screw, for ball joint guide fork -----	2
46	77	Screw, for connecting link pin -----	1
47	39544 B	Lower Looper or Spreader Bar Connecting Link -----	1
48	39544 D	Lower Looper or Spreader Bar Connecting Link Pin -----	2
49	77	Screw, for connecting link pin -----	1
50	39544 V	Lower Looper or Spreader Bar Driving Lever Shaft -----	1



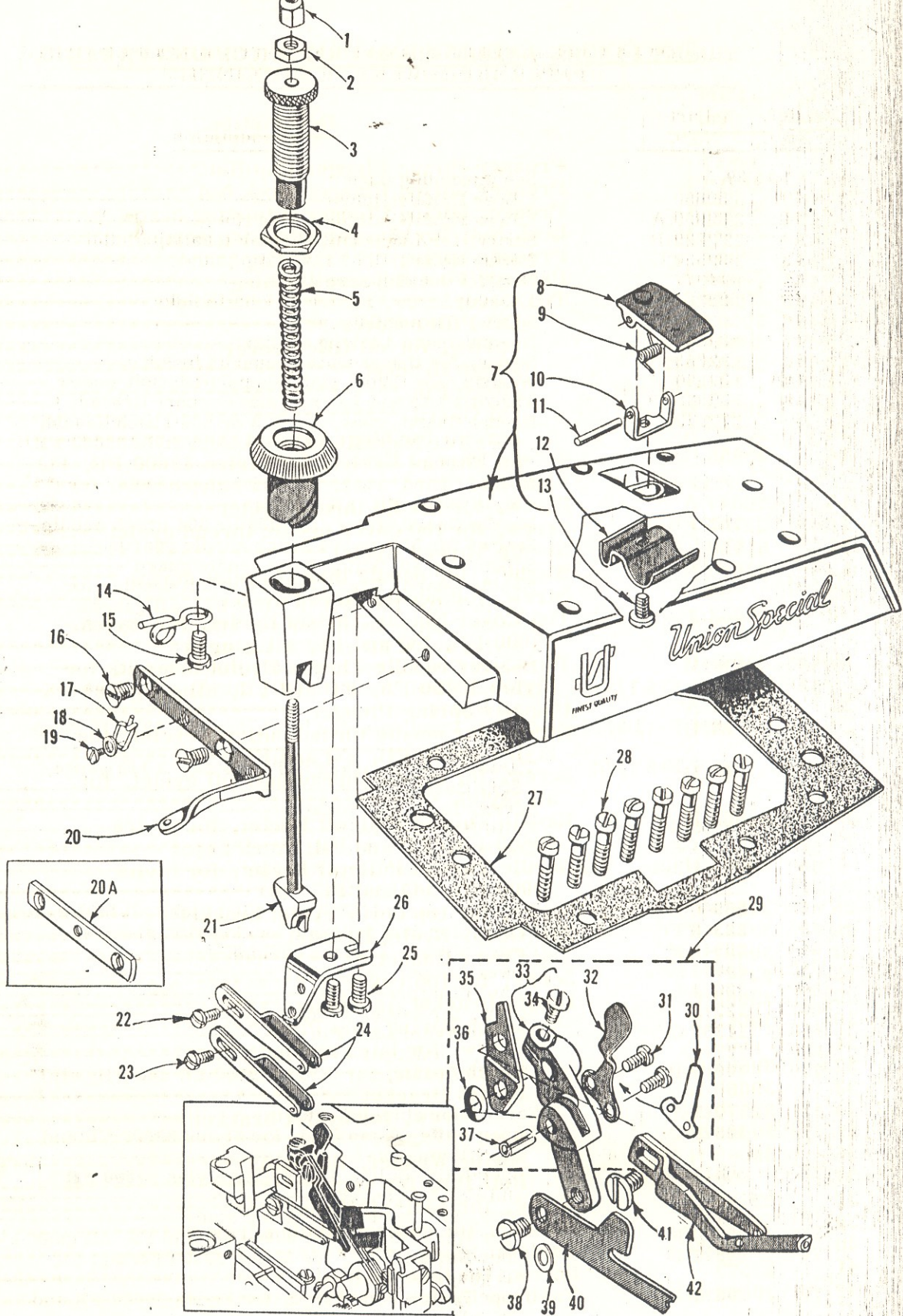
THROAT PLATES, NEEDLE GUARDS, 401 STITCH LOOPER PARTS,
UPPER AND LOWER KNIFE MECHANISM

Ref. No.	Part No.	Description	Amt. Req.
1	39673 A	Upper Knife Driving Arm -----	1
2	39571 A	Upper Knife Clamp Nut, for Styles 39600 FA, FB, FP and FQ, all gauges -----	1
3	39572 B	Upper Knife Holder, for Styles 39600 FA, FB, FP and FQ, all gauges -----	1
4	22829	Screw, for upper knife holder, for Styles 39600 FA, FB, FP and FQ, all gauges -----	1
(5)	22650 CB-4	Set Screw, for upper knife, for Styles 39600 FA, FB, FP and FQ, all gauges -----	1
(6)	39270 D	Upper Knife, narrow, for Styles 39600 FA-3 1/8 gauge and FB, all gauges -----	1
6A	39270 E	Upper Knife, wide, for Styles 39600 FA-5 1/8 and 12 3/16 gauge; FP and FQ, all gauges -----	1
7	39571 E	Upper Knife Clamp, for Styles 39600 FA, FB, FP and FQ, all gauges -----	1
8	39573 A	Upper Knife Driving Arm Washer -----	1
9	39573 E	Upper Knife Driving Lever -----	1
10	55235 D	Locking Stud, for driving lever -----	1
11	6042 A	Washer, for driving lever -----	1
12	55235 E	Nut, for driving lever -----	1
13	39673	Upper Knife Driving Lever Connecting Rod -----	1
14	22587 E	Screw, for connecting rod -----	2
15	39644 M	Looper Avoid Link -----	1
16	22565 C	Set Screw, for bushing and cam guide -----	1
17	22565 L	Spot Screw, for bushing and cam guide -----	1
18	39644 K	Bushing and Cam Guide, for Styles 39600 FA and FB -----	1
-	39644 V	Bushing and Cam Guide, for Styles 39600 FP, FQ, FR, FS -----	1
19	39644 P	Thrust Collar -----	1
20	98	Screw, for thrust collar -----	2
21	39644 U	Looper Drive Lever Auxiliary Connecting Rod -----	1
22	22729 E	Screw, for connecting rod -----	2
23	22729 D	Screw, for connecting rod -----	2
24	39543 M	Clamp Collar -----	1
25	22562 A	Screw, for clamp collar -----	1
26	39543 P	Thrust Washer, for lower looper bar -----	2
27	660-206	"O" Ring, for lower looper drive lever shaft -----	2
28	39644 N	Lower Looper Drive Lever Shaft -----	1
29	39644	Lower Looper Drive Lever -----	1
30	39644 A	Lower Looper Bar (401 stitch) -----	1
31	39644 R-2	Shim, for ball joint guide fork, .002 inch thick ---- as required	
-	39644 R-5	Shim, for ball joint guide fork, .005 inch thick ---- as required	
32	39644 X	Ball Joint Guide Fork -----	1
33	538	Screw, for ball joint guide fork -----	2
34	22588 J	Screw, for lower knife clamp -----	1
35	39550 Z	Lower Knife Clamp -----	1
(36)	39550 M	Lower Knife Clamp Spring -----	1
37	482 C	Lower Looper Drive Lever Shaft Collar -----	1
38	22894 C	Screw, for collar -----	2
39	39549	Lower Knife, narrow, for Styles 39600 FA and FB -----	1
39A	39549 J	Lower Knife, wide, for Styles 39600 FP, FQ, FR and FS, all gauges -----	1
40 to 78		See following page	



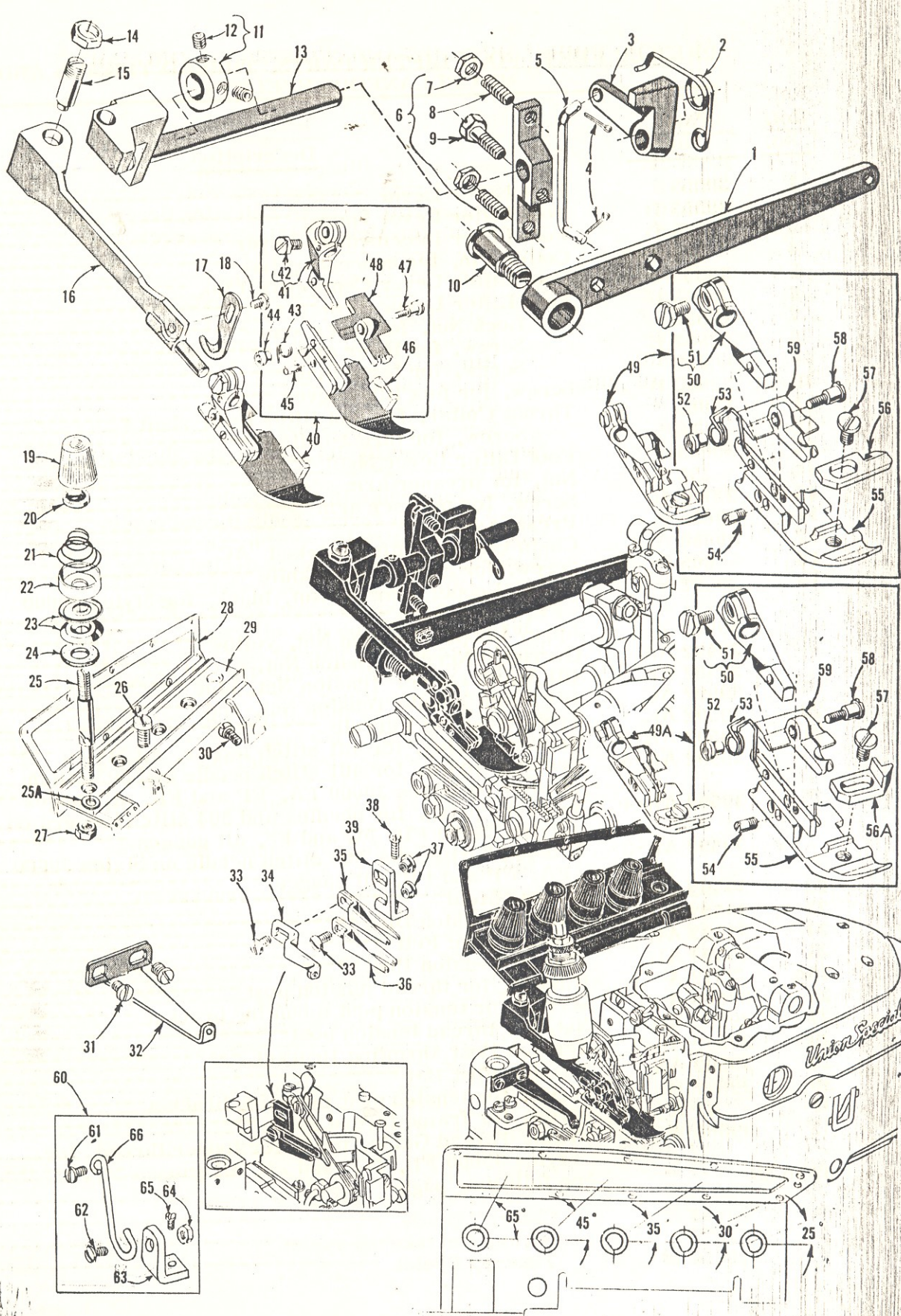
THROAT PLATES, NEEDLE GUARDS, 401 STITCH LOOPER PARTS,
UPPER AND LOWER KNIFE MECHANISM

Ref. No.	Part No.	Description	Amt. Req.
1 to 39	A	See preceding page	
40	39650	Lower Knife Holder-----	1
41	39650 A	Lower Knife Clamp Screw Nut -----	1
42	22729 B	Screw, for lower knife holder locating stud-----	1
43	39550 C	Lower Knife Holder Locating Stud -----	1
44	14077	Nut, for locking screw -----	1
45	22892 B	Locking Screw, for lower knife holder -----	1
46	88 F	Screw, for needle guard -----	1
47	39543 E	Needle Guard Locking Clamp -----	1
48	22653 B-12	Screw, for throat plate support bracket -----	2
48A	39580 F	Washer, for throat plate support bracket screw -----	2
49	39580 AC	Throat Plate and Lower Knife Support Bracket -----	1
50	39525 A	Needle Guard, rear, for 503 or 504 stitch needle, for all Styles, all gauges, except Style 39600 FR, all gauges -----	1
-	39525 J	Needle Guard, rear, for 503 stitch needle, for Style 39600 FR, all gauges -----	1
51	39625 B	Needle Guard, front, for 503 or 504 stitch needle -----	1
52	22585 A	Screw, for 503 or 504 stitch needle guards -----	2
53	90	Screw, for 401 stitch front needle guard -----	1
54	39625 C	Needle Guard, front, for 401 stitch needle, for Style 39600 FA, FB, FP and FQ, all gauges -----	1
-	39625 D	Needle Guard, front, for 401 stitch needle, for Styles 39600 FR and FS, all gauges -----	1
55	39625	Needle Guard, rear, for 401 stitch needle-----	1
56	39624 F-5 1/8	Throat Plate, marked "CB", for No. 5 1/8 gauge, all Styles-----	1
56A	39624 F-12 3/16	Throat Plate, marked "CA", for No. 12 3/16 gauge, all Styles-----	1
-	39624 F-3 1/8	Throat Plate, marked "CJ", for No. 3 1/8 gauge, Style 39600 FA-----	1
57	22524	Screw, for throat plate-----	1
58	39550 E	Knife Holder Spring-----	1
59	39644 E	Looper Holder, for 401 stitch looper -----	1
60	22653 J-4	Screw, for looper holder -----	1
61	22564 D	Screw, for 401 stitch looper -----	1
62	39608 D	Looper, marked "CX", for 401 stitch, all Styles -----	1
63	22503 F	Screw, for cam follower locking clamp -----	1
64	39543 E	Cam Follower Locking Clamp-----	1
65	39644 W	Lower Looper Bar Sleeve -----	1
66	39644 L	Cam Follower-----	1
67	22775	Screw, for looper avoid link -----	1
68	41336 C	Looper Avoid Link Pin -----	1
69	22781	Screw, for looper avoid link pin-----	1
70	39678 P	Chip Deflector, for Styles 39600 FA and FB, all gauges -----	1
71	187 A	Screw, for chip deflector -----	1
72	39571 C	Upper Knife Clamp Stud, for Styles 39600 FR and FS, all gauges -----	1
73	39572 A	Upper Knife Holder Block, for Styles 39600 FR and FS, all gauges -----	1
74	22738	Screw, for upper knife clamp stud-----	1
75	39570 K	Upper Knife, for Styles 39600 FR and FS, all gauges --	1
76	39571 F	Upper Knife Clamp, for Styles 39600 FR and FS, all gauges -----	1
77	39571 B	Upper Knife Chain Guard, for Styles 39600 FR and FS, all gauges -----	1
78	14077	Nut, for upper knife clamp stud-----	1



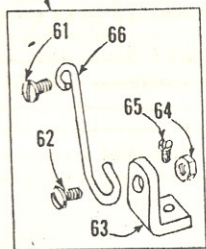
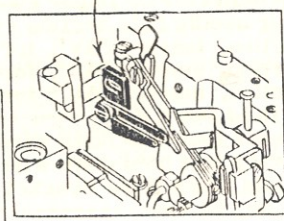
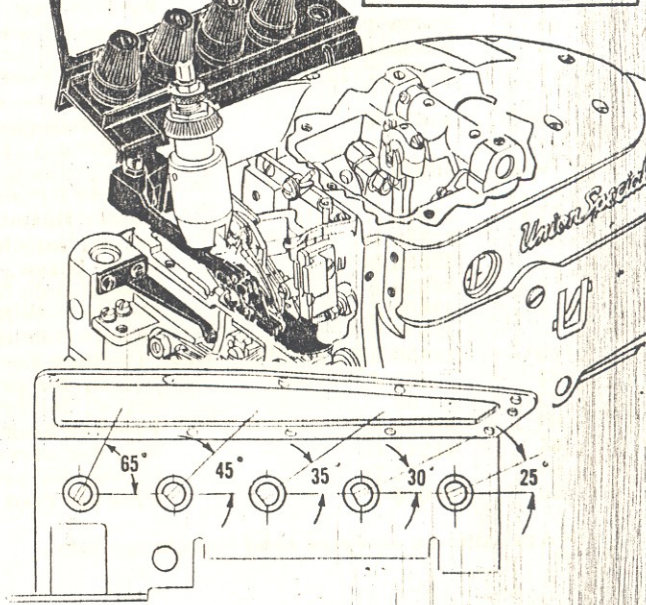
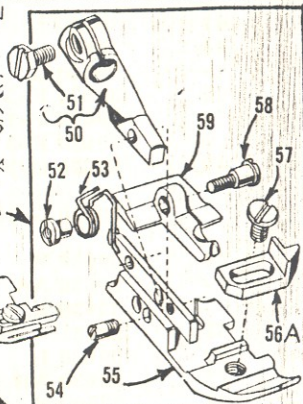
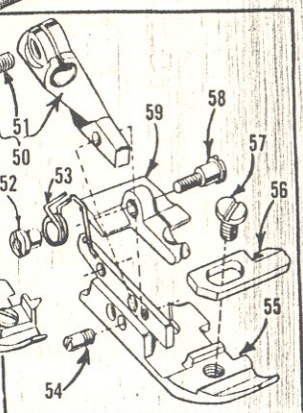
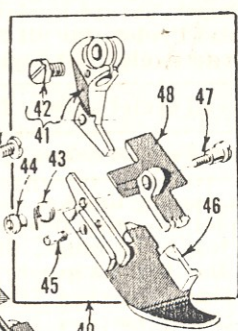
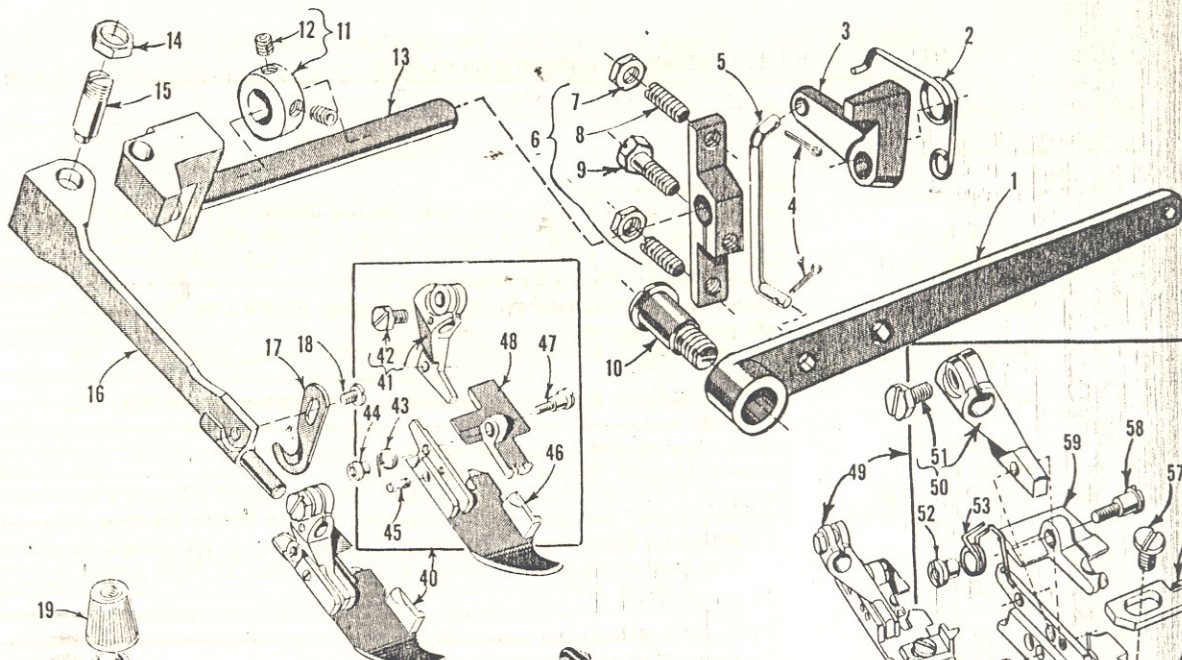
TOP COVER, EYELETS AND PRESSER SPRING PARTS

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Amt. Req.</u>
1	39557 B	Presser Spring Plunger Cap Nut -----	1
2	39557 E	Presser Spring Plunger Lock Nut -----	1
3	39557 C	Presser Spring Plunger Adjusting Screw -----	1
4	39557 F	Lock Nut, for plunger adjusting screw -----	1
5	39557	Presser Spring -----	1
6	39556 A	Presser Foot Release Bushing -----	1
7	39582 AJ	Top Cover -----	1
8	39582 AF	Oil Filler Cover -----	1
9	39582 V	Spring, for oil filler cover -----	1
10	39582 AG	Hinge Bracket -----	1
11	51-103 Blk.	Hinge Pin -----	1
12	39582 W	Oil Guard -----	1
13	22562 A	Screw, for hinge bracket -----	1
14	39658	Needle Thread Eyelet, for Styles 39600 FB, FQ and FS -----	1
15	22849 A	Screw, for needle thread eyelet -----	1
16	22757 E	Screw, for top cover needle thread eyelet -----	2
17	51758	Needle Thread Eyelet -----	1
18	53678 N	Washer, for needle thread eyelet screw -----	1
19	90	Screw, for needle thread eyelet -----	1
20	39663 J	Top Cover Needle Thread Eyelet, for Styles 39600 FB, FQ and FS, all gauges -----	1
20A	39663 R	Top Cover Needle Thread Eyelet bracket, for Styles 39600 FA, FP and FR, all gauges -----	1
21	39557 A	Presser Spring Plunger -----	1
22	87 U	Screw, for needle thread pull-off eyelet, for Styles 39600 FB, FQ and FS -----	1
23	87 U	Screw, for needle thread pull-off eyelet, for all Styles -----	1
24	39663 H	Needle Thread Pull-off Eyelet, for Styles 39600 FA, FP and FR -----	1
	39663 H	Needle Thread Pull-off Eyelet, for Styles 39600 FB, FQ and FS -----	2
25	22569 C	Screw, for top cover eyelet bracket -----	2
26	39663 K	Top Cover Eyelet Bracket -----	1
27	39582 AE	Top Cover Gasket -----	1
28	22541	Screw, for top cover -----	8
29	39668 C	Eyelet Bracket Assembly -----	1
30	39668 K	Latch Spring Stop Plate -----	1
31	605	Screw, for latch spring -----	2
32	39668 G	Latch Spring -----	1
33	39668 L	Eyelet Bracket -----	1
34	22570 A	Screw, for eyelet bracket -----	1
35	39668 F	Arm -----	1
36	39668 H	Spring Washer, for arm -----	1
37	660-219 N	Roll Pin, for arm -----	1
38	22570 B	Screw, for cast-off blade -----	1
39	53634 C	Washer, for cast-off blade screw -----	1
40	39668 N	Cast-off Blade -----	1
41	22829	Screw, for take-up eyelet -----	1
42	39668 M	Take-up Eyelet -----	1



PRESSER FEET, FOOT LIFTER PARTS, THREAD TENSION AND MISCELLANEOUS EYELETS

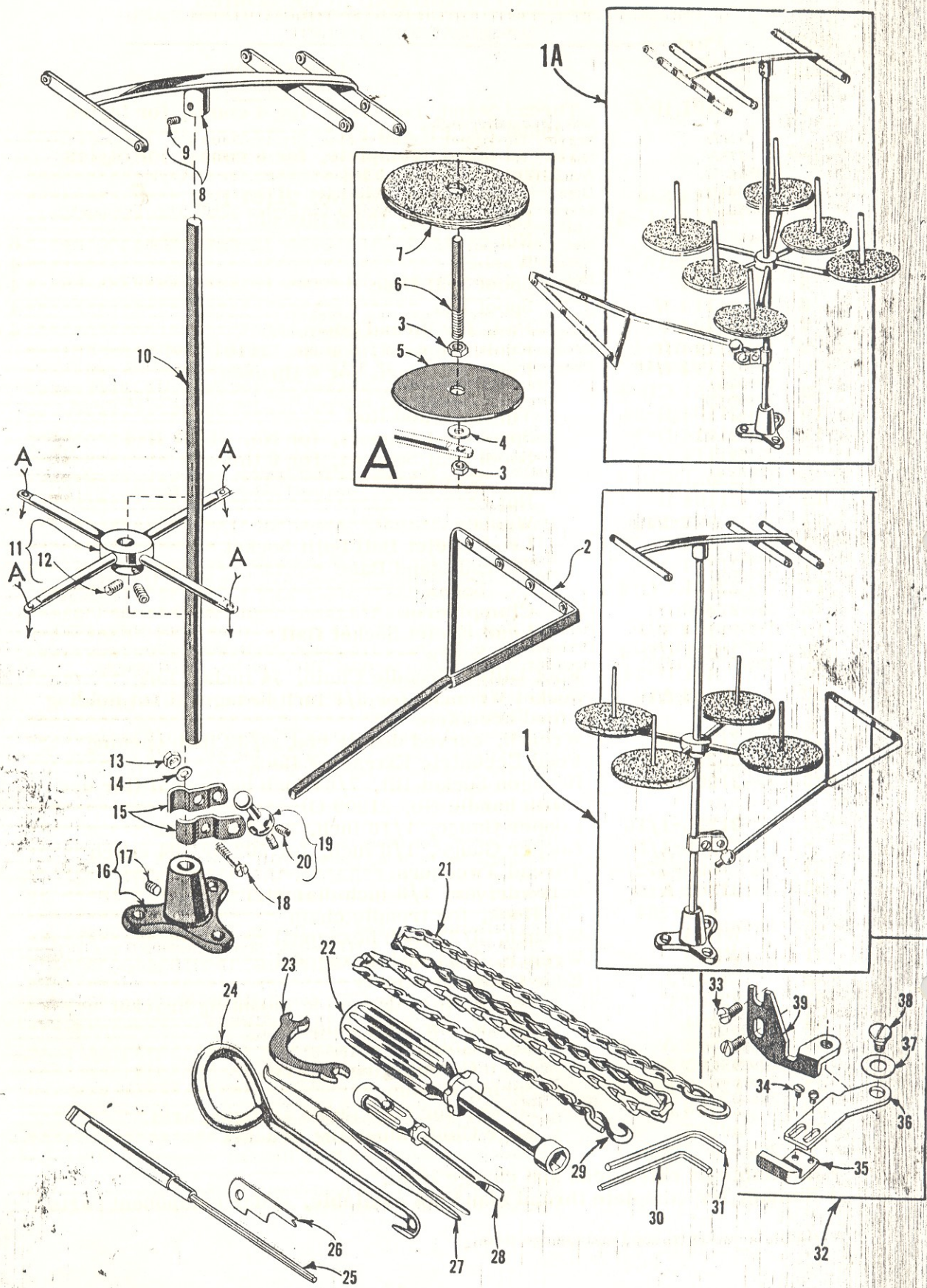
Ref. No.	Part No.	Description	Amt. Req.
1	39855	Foot Lifter Lever -----	1
2	39555 B	Foot Lifter Lever Spring -----	1
3	39555 D	Foot Lifter Intermediate Lever -----	1
4	660-142	Cotter Pin, for connecting link -----	2
5	39555 F	Foot Lifter Lever Connecting Link -----	1
6	39555 C	Foot Lifter Lever Arm -----	1
7	12538	Lock Nut, for lever arm -----	2
8	22597 E	Screw, for lever arm -----	2
9	627	Screw, for lever arm -----	1
10	22566 B	Screw, for foot lifter lever -----	1
11	12865	Thrust Collar, for foot lifter lever shaft -----	1
12	88	Screw, for thrust collar -----	2
13	39655	Foot Lifter Lever Shaft -----	1
14	258 A	Nut, for presser arm screw -----	1
15	22791 H	Screw, for presser arm -----	1
16	39656 B	Presser Arm -----	1
17	39656 A	Chain Cutting Knife, marked "AC" -----	1
18	605	Screw, for chain cutting knife -----	1
19	39592 Y	Lower Looper Tension Nut, black, for Styles 39600 FB, FQ and FS -----	1
	39592 Z	Upper Looper Tension Nut, yellow -----	1
	39592 AA	Overedge Needle Tension Nut, green -----	1
	39592 AB	401 Stitch Looper Tension Nut, blue -----	1
	39592 AC	401 Stitch Needle Tension Nut, red -----	1
20	39592 AK	Tension Spring Ferrule -----	4 or 5
21	39592 AR-2	Tension Spring, for 401 stitch looper, all Styles -----	1
	39592 AR-4	Tension Spring, for 401 stitch needle and 503 stitch looper on Styles 39600 FA, FP and FR, all gauges --	2
	39592 AR-4	Tension Spring, for needles and 504 stitch loopers on Styles 39600 FB, FQ and FS, all gauges -----	4
	39592 AR-8	Tension Spring, for 503 stitch needle on Styles 39600 FA, FP and FR, all gauges -----	1
22	39592 AJ	Spring Shield -----	4 or 5
23	39592 AD	Thread Tension Disc -----	8 or 10
24	39592 AF	Tension Disc Felt -----	4 or 5
25	39592 AL	Thread Tension Post -----	4 or 5
25A	8372 A	Washer, for thread tension post -----	4 or 5
26	22806 A	Screw, for tension post mounting bracket -----	1
27	39592 AH	Nut, for thread tension post -----	4 or 5
28	39592 AG-5	Tension Post Mounting Bracket -----	1
29	39592 AN	Tension Post Bar -----	1
30	22847 B	Screw, for tension post mounting bracket -----	1
31	73 X	Screw, for frame thread guide -----	2
32	39668 W	Frame Thread Guide, for lower looper thread, for Styles 39600 FB, FQ and FS, all gauges -----	1
33 to 59		See following page	



**PRESSER FEET, FOOT LIFTER PARTS, THREAD TENSION AND
MISCELLANEOUS EYELETS**

Ref. No.	Part No.	Description	An Re
1 to 32		See preceding page	
33	376 A	Screw, for looper thread eyelet, Styles 39600 FA, FP and FR-----	1
-	376 A	Screw, for looper thread eyelet, Styles 39600 FB, FQ and FS-----	1
34	39568 E	Auxiliary Upper Looper Thread Eyelet, for all Styles -----	1
35	39568 L	Upper Looper Thread Eyelet, for all Styles -----	1
36	39568 B	Lower Looper Thread Eyelet, for Styles 39600 FB, FQ and FS, all gauges -----	1
37	43139 A	Nut, for looper thread eyelet screw, for Styles 39600 FA, FP and FR -----	1
-	43139 A	Nut, for looper thread eyelet screw, for Styles 39600 FB, FQ and FS -----	2
38	22569 B	Screw, for eyelet mounting bracket -----	1
39	39568 D	Looper Thread Eyelet Mounting Bracket -----	1
40	39620 C-5 1/8	Presser Foot, for No. 5 1/8 gauge, Styles 39600 FA and FB-----	1
-	39620 C-12 3/16	Presser Foot, for No. 12 3/16 gauge, Styles 39600 FA and FB-----	1
41	39630 G	Presser Foot Shank, marked "D", for No. 5 1/8 gauge -----	1
-	39630 J	Presser Foot Shank, marked "E", for No. 12 3/16 gauge -----	1
42	22781	Clamp Screw-----	1
43	39630 AC	Spring-----	1
44	39630 L	Lock Nut -----	1
45	22799 U	Hinge Screw, for presser foot bottom -----	1
46	39630 F-5 1/8	Presser Foot Bottom, marked "AK-5 1/8", for No. 5 1/8 gauge -----	1
-	39630 F-12 3/16	Presser Foot Bottom, marked "AK-12 3/16", for No. 12 3/16 gauge-----	1
47	39630 M	Hinge Screw, for needle hole section -----	1
48	39630 H	Needle Hole Section, marked "AT", for No. 5 1/8 gauge -----	1
-	39630 K	Needle Hole Section, marked "AR", for No. 12 3/16 gauge -----	1
49	39620 F-5 1/8	Presser Foot, for No. 5 1/8 gauge, Styles 39600 FP and FQ-----	1
-	39620 F-12 3/16	Presser Foot, for No. 12 3/16 gauge, Styles 39600 FP and FQ-----	1
-	39620 F-3 1/8	Presser Foot, for No. 3 1/8 gauge, Style 39600 FA -----	1
49A	39620 G-5 1/8	Presser Foot, bottom marked "BL", for No. 5 1/8 gauge, Styles 39600 FR and FS-----	1
-	39620 G-12 3/16	Presser Foot, bottom marked "BK", for No. 12 3/16 gauge, Styles 39600 FR and FS-----	1
50	39630 W	Presser Foot Shank, marked "C", for No. 5 1/8 gauge-----	1
-	39630 AA	Presser Foot Shank, marked "L", for No. 3 1/8 gauge-----	1
-	39630 X	Presser Foot Shank, marked "F", for No. 12 3/16 gauge-----	1
51	22781	Clamp Screw-----	1
52	39630 L	Lock Nut -----	1
53	39630 AB	Spring-----	1
54	22799 Y	Hinge Screw, for presser foot bottom-----	1
55	39630 T-5 1/8	Presser Foot Bottom, marked "BL", for No. 5 1/8 gauge-----	1
-	39630 T-3 1/8	Presser Foot Bottom, marked "BP", for No. 3 1/8 gauge-----	1
-	39630 T-12 3/16	Presser Foot Bottom, marked "BK", for No. 12 3/16 gauge -----	1
56	39678 X	Chip Deflector, marked "A", for No. 3 1/8 gauge, Style 39600 FA, for No. 5 1/8 gauge, Styles 39600 FP and FQ-----	1
-	39678 Y	Chip Deflector, marked "B", for No. 12 3/16 gauge, Styles 39600 FP and FQ-----	1
56A	39678 Z	Finger Guard, marked "C", for Styles 39600 FR and FS-----	1
57	22768 B	Screw, for chip deflector or finger guard -----	1
58	39630 M	Hinge Screw, for needle hole section -----	1
59	39630 U	Needle Hole Section, marked "AV", for No. 5 1/8 gauge -----	1
-	39630 Z	Needle Hole Section, marked "AZ", for No. 3 1/8 gauge -----	1
-	39630 V	Needle Hole Section, marked "AU", for No. 12 3/16 gauge -----	1
*60	29480 LG	Rear Presser Foot Hold Down Kit -----	1
61	J87 J	Screw, for presser foot hold down wire -----	1
62	90	Screw, for presser foot hold down wire -----	1
63	39656 E	Presser Foot Hold Down Wire Bracket -----	1
64	41071 G	Nut, for screw No. 90 -----	1
65	77 B	Screw, for presser foot hold down wire bracket -----	1
66	39656 F	Presser Foot Hold Down Wire -----	1

* Available as an extra send and charge item.



THREAD STAND AND ACCESSORIES

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Amt. Req.</u>
1	21101 H-4	Thread Stand, complete, for 4 cones, for Styles 39600 FA, FP and FR -----	1
†1A		Thread Stand, complete, for 6 cones, for Styles 39600 FB, FQ and FS -----	1
2	21114 S-4	Lead Eyelet, for No. 21101 H-4 -----	1
-	21114 AL-5	Lead Eyelet, for 5 threads -----	1
3	258 A	Nut -----	8 or 10
4	652-16	Washer -----	4 or 5
5	21114	Spool Seat Disc -----	4 or 5
6	21114 W	Spool Pin -----	4 or 5
7	21104 V	Pad, for thread cone -----	4 or 5
8	21114 H-4	Eyelet Support, for No. 21101 H-4 -----	1
-	21114 H-6	Eyelet Support, for 6 threads -----	1
9	22651 CD-4	Screw -----	1
10	21104 B-24	Thread Stand Rod -----	1
11	21114 D-4	Spool Seat Support, for No. 21101 H-4 -----	1
-	21114 D-6	Spool Seat Support, for 6 threads -----	1
12	22651 CD-5	Screw -----	2
13	21104 H	Nut -----	1
14	652-16	Washer -----	1
15	21114 U	Lead Eyelet Ball Split Socket -----	2
16	21114 A	Thread Stand Base -----	1
17	22651 CD-4	Screw -----	1
18	22810	Clamp Screw -----	1
19	21114 T	Lead Eyelet Socket Ball -----	1
20	22651 CD-4	Screw -----	2
21	421 D-34	Foot Lifter Treadle Chain, 34 inches long -----	1
22	21388 AU	Socket Wrench, for 3/8 inch hexagonal nut holding feed eccentric -----	1
23	21388 W	Wrench, curved double end, 9/32 inch opening -----	1
24	21227 BF	Feed Eccentric Extractor Hook -----	1
*25	21209 K	Hexagon Socket Bit, 7/64 inch hexagonal (for use with handle No. 21209 G) -----	1
*26	21225-1/16	Looper Gauge, 1/16 inch, for 401 stitch -----	1
* -	21225-1/8	Looper Gauge, 1/8 inch, for 503 or 504 stitch -----	1
27	660-272	Thread Tweezers -----	1
28	21207 A	Screwdriver, 1/8 inch diameter -----	1
29	660-264	"S" Hook, for treadle chain -----	2
30	WR64	Wrench, 3/32 inch hexagonal -----	1
31	WR70	Wrench, 7/64 inch hexagonal -----	1
*32	29481 J	Edge Guide Assembly -----	1
33	22569 C	Screw, for edge guide mounting bracket -----	2
34	604	Screw, for edge guide -----	2
35	39503 A	Edge Guide -----	1
36	39603 A	Edge Guide Swinging Arm -----	1
37	12957 E	Spring Washer -----	1
38	22758 E	Screw, for edge guide swinging arm -----	1
39	39603	Edge Guide Mounting Bracket -----	1

* Available as extra send and charge item.

† Number for complete thread stand not available, order component parts.

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