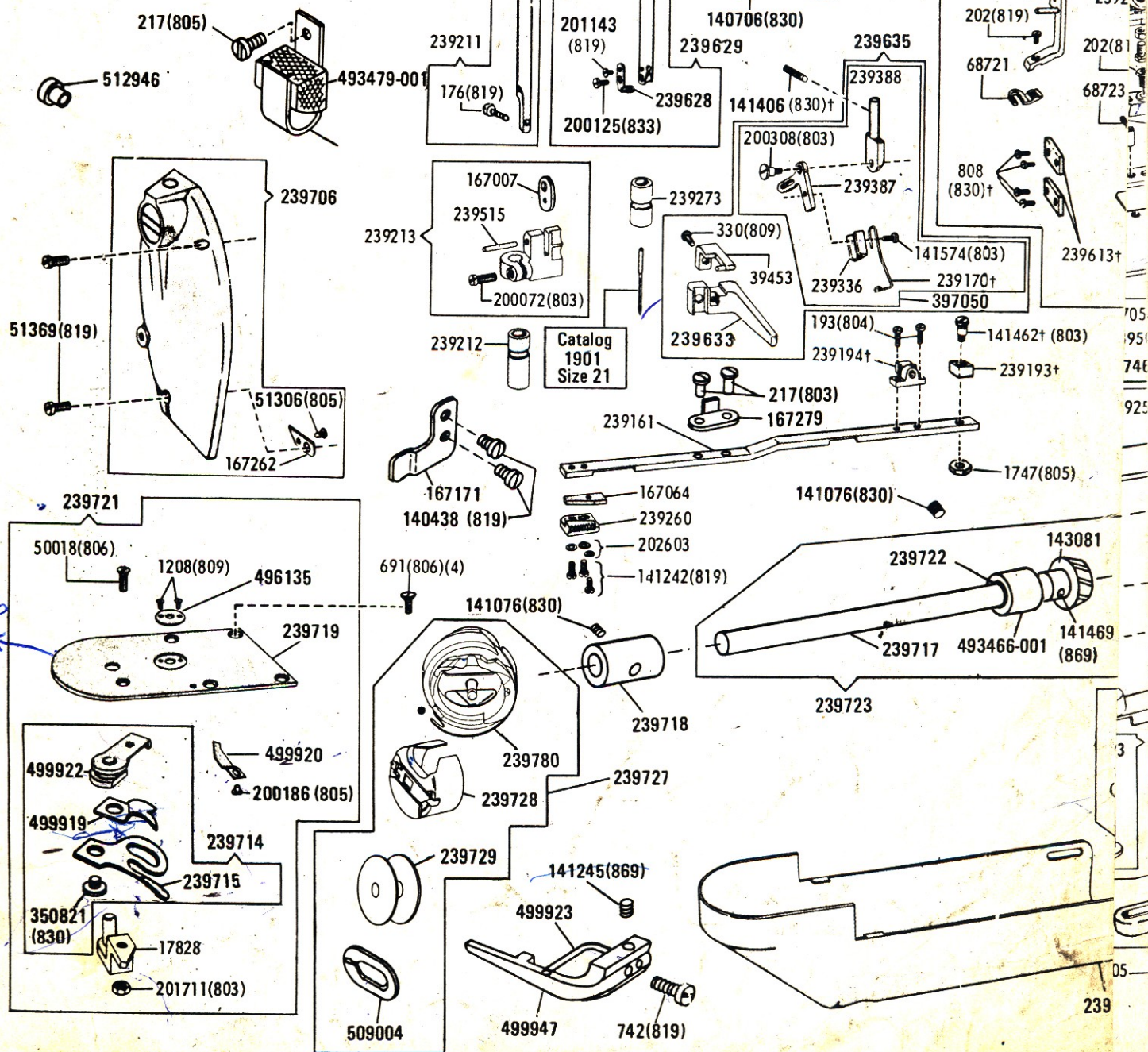
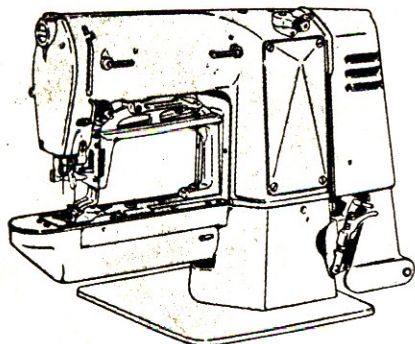


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Part No. 173368
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REV. (580)

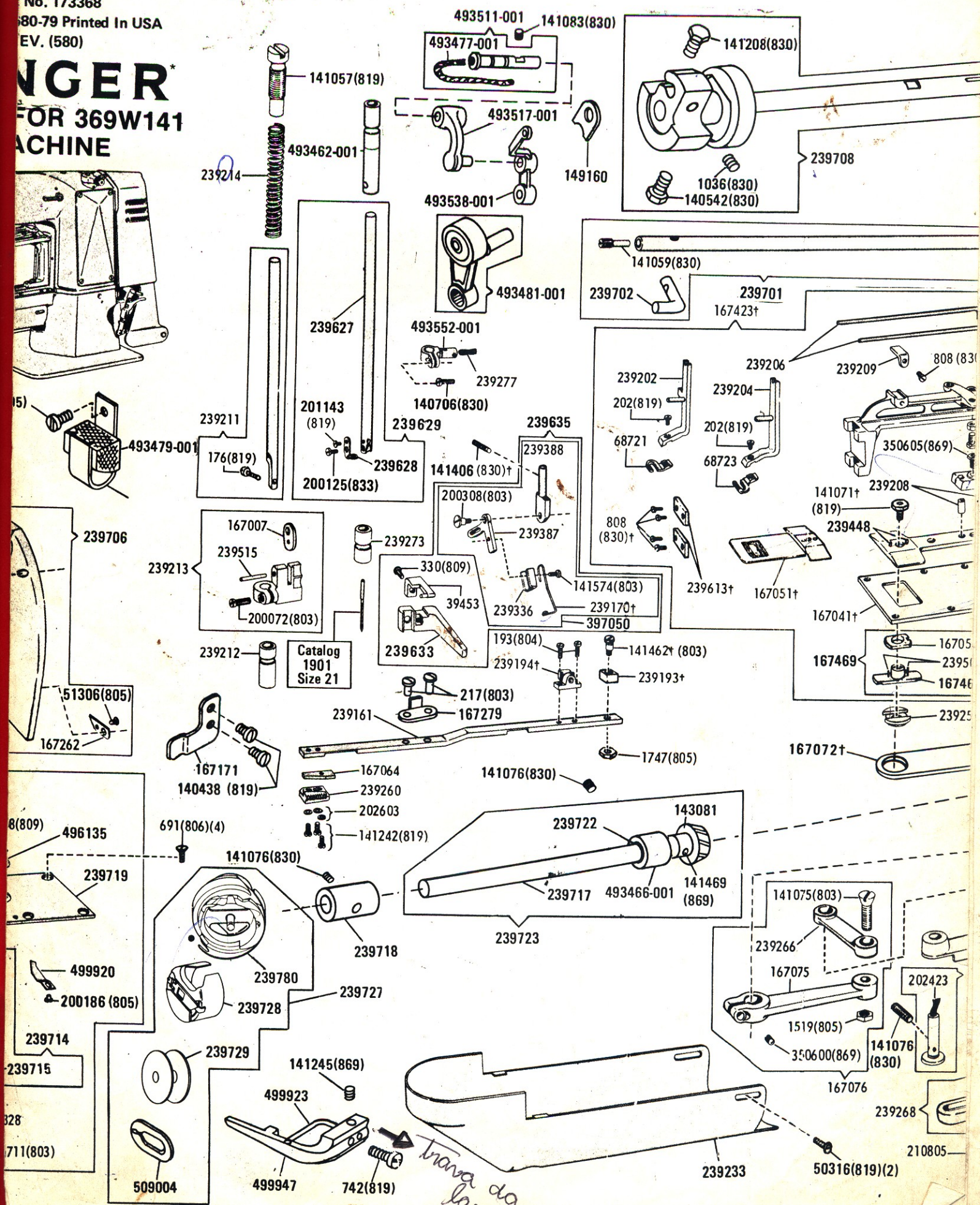
ANGER*
PART 3 FOR 369W141
MACHINE

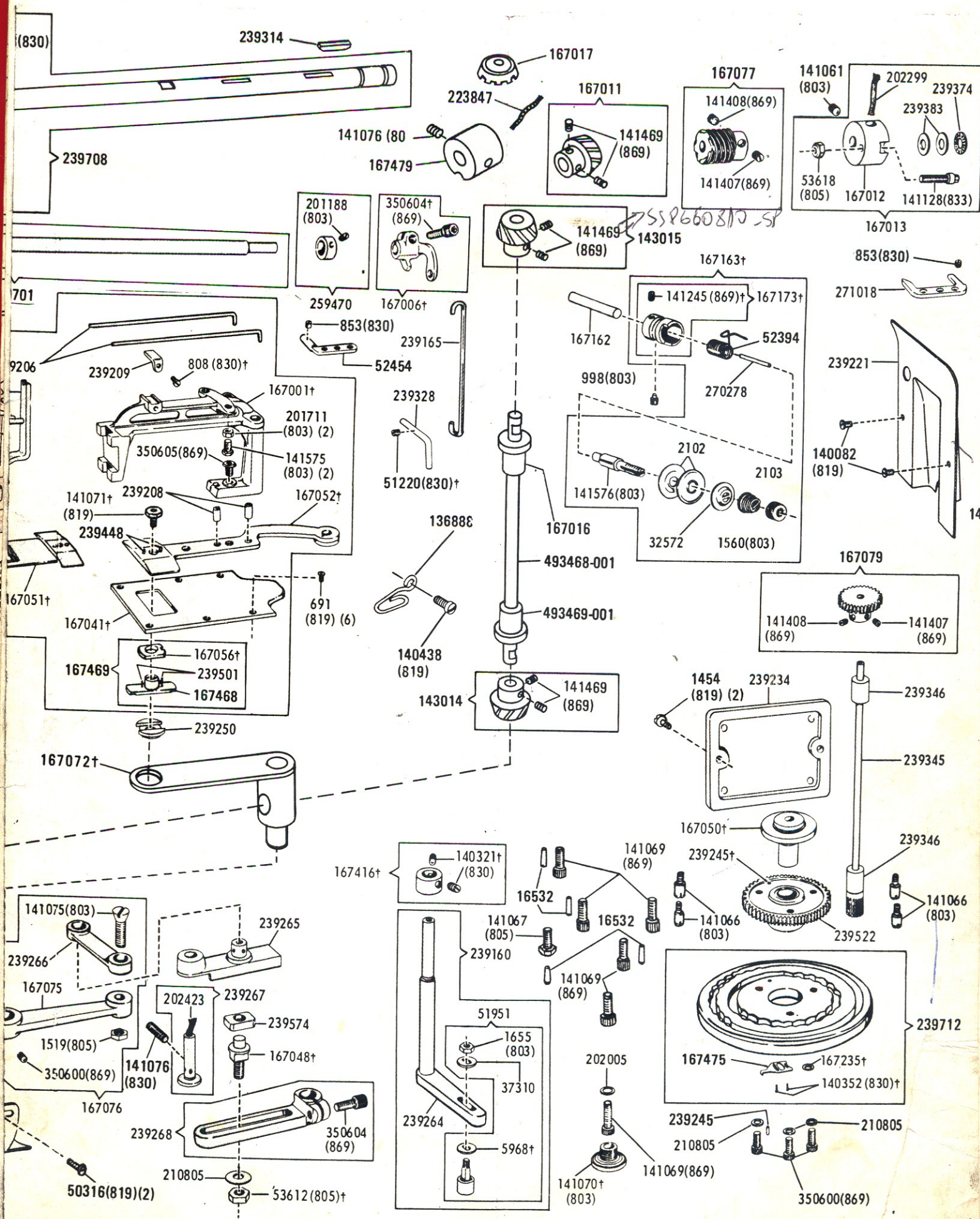


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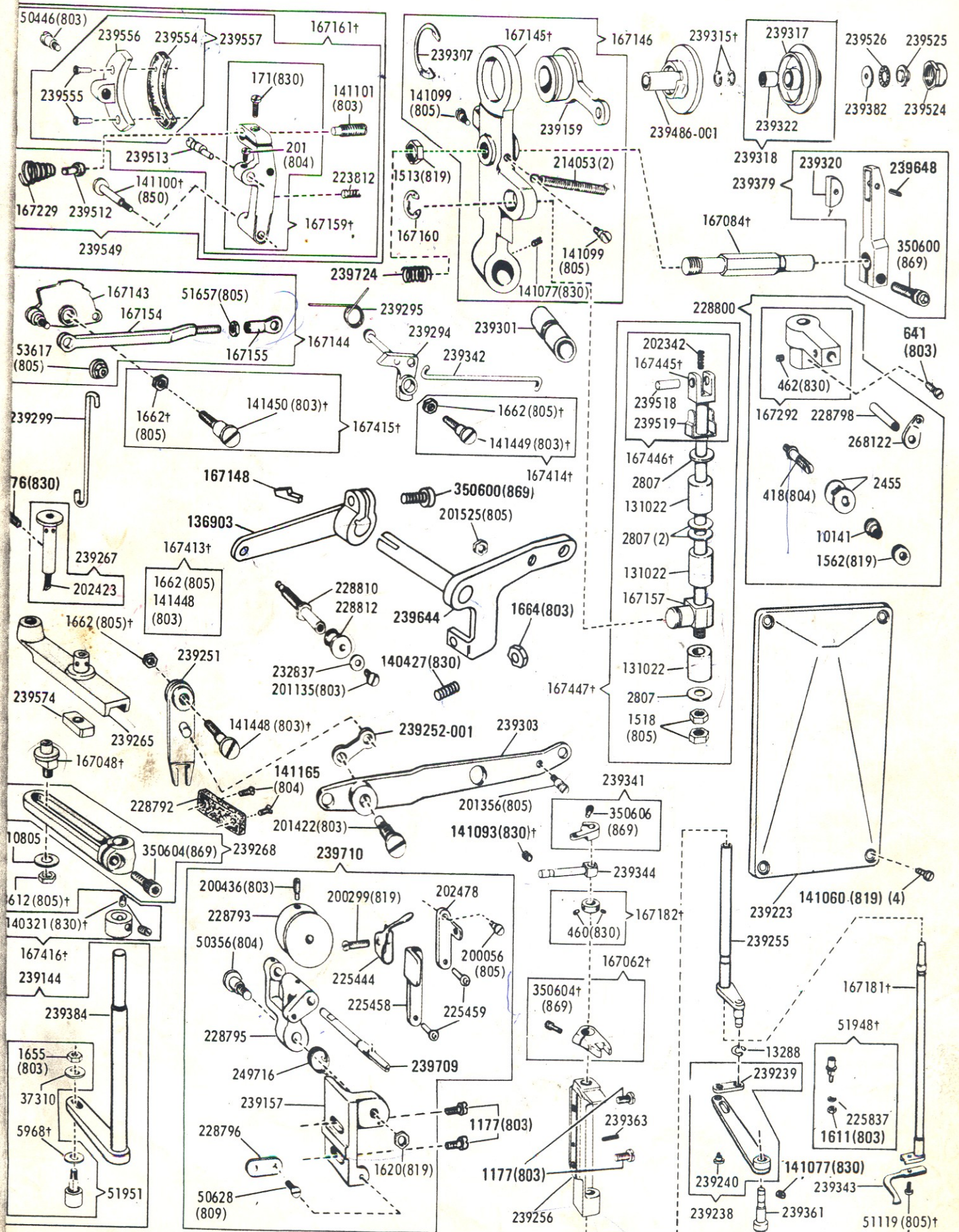
INGER*

FOR 369W141
MACHINE





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NUMBER AL ST P TS
MACHINE 369W141

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
200308(803)	Hinge Screw	239264	Lateral Rock Shaft	239710	Bobbin Winder, Complete, Nos. 1620 (809), 50356(804), 50628(809), 200056(805), 200299(819); 202478
200436(803)	Pulley Set Screw	239265	Rock Shaft Driven Arm (2)		225444, 225458, 228793, 228795, 228796, 239157, 239709, 249716 and two 225459
201135(803)	Pulley Retaining Screw	239266	Driving Link	239712	Feed and Knife Driving Cam with 167235, 167475 and two 140352(830)
201143(819)	Thread Guide Screw	239267	Hinge Stud with 202423 (2)	239714	Knife Holder, Complete 239715, 350821 (830), 499919 and 499922
201188(803)	Collar Set Screw		Driving Arm with 350604(869) (2)	239715	Needle and Bobbin Thread Puller
201356(805)	Screw Stud (lower) Stud Screw	239268	Needle Bar Bushing (lower)	239717	Rotating Hook Shaft
201422(803)	Screw Stud Nut	239273	Oil Packing (wick)	239718	Rotating Hook Shaft Bushing (front)
201525(805)	Adjusting Screw Lock Nut (2)	239277	Starting Bell Crank Pawl	239721	Throat Plate, Complete 200186(805), 239715, 239720, 350821(830), 499919 and 499920
201711(803)	Bracket Screw Nut	239295	Pawl Return Spring	239722	Retaining Ring
202005	Gear Bracket Screw Washer	239299	Lifting Rod	239723	Rotating Hook Shaft, Complete, Nos. 143081, 239717, 239722 and 493466-001
202299	Oil Packing (wick)	239301	Starting Lever Bushing	239724	Starting Lever Spring
202342	Arm Hinge Tension Spring	239303	Operating Lever Arm	239727	Rotating Hook, Complete
202423	Hinge Stud Oil Packing (wick) (2)	239307	Retaining Ring	239728	Bobbin Case
202478	Stop Latch Trip Lever	239314	Pulley (right) Key	239729	Bobbin
202603	Adjusting Block Screw Washer	239315	Retaining Ring (2)	239780	Rotating Hook Body
202603	Adjusting Screw Washer (2)	239317	Machine Pulley (loose)	249716	Housing Spring
210805	Screw Washer (5)	239318	Machine Pulley (loose)	259470	Collar with 201188(803)
214053	Return Spring (2)	239320	Engaging Arm Wear Block	268122	Tension Guide
223812	Brake Shoe Support Spring	239322	Pulley (loose) Needle Bearing	270278	Tension Releasing Pin
223847	Bushing (Center) oil packing (wick)	239328	Tension Thread Guard	271018	Thread Retainer (back)
225444	Bobbin Winder Stop Latch	239336	Clamping Plate	350600(869)	Mounting Screw (3)
225458	Stop Latch Thumb Lever	239341	Connection with 350606(869)	350600(869)	Pinch Screw (3)
225459	Thumb Lever Joining Stud (2)	239342	Connection Rod	350604(869)	Lever Clamping Screw
225837	Roller Screw Stud Washer	239343	Lever Arm	350604(869)	Lifting Arm Pinch Screw
228485	Number Plate Drive Screw (2)	239344	Tripping Rock Shaft Support	350604(869)	Pinch Screw (2)
228792	Bobbin Winder Brake (leather)	239345	Vertical Drive Shaft	350605(869)	Frame Screw
228793	Bobbin Winder Pulley with 200436(803)	239346	Vertical Drive Shaft Bushing (2)	350606(869)	Pinch Screw
228795	Spindle Housing	239361	Hinge Stud	350821(830)	Knife Screw
228796	Thumb Lever Plate	239363	Locating Pin	397050	Thread Wiper Body
228798	Tension Adjusting Stud	239374	Needle Thrust Bearing		Support, Complete, Nos. 141574(803), 200308(803), 239170, 239336, 239387 and 239388
228800	Adjusting Stud Bracket 167292 with 418(804), 1562(819), 10141, 228798, 268122 and two 2455	239382	Engaging Arm with 239320, 239648 and 350600(869)	493462-001	Needle Bar Bushing (upper)
228810	Return Spring Screw Stud	239383	Thrust Plate	493466-001	Rotating Hook Shaft Bushing (back)
228812	Tension Pulley	239384	Needle Thrust Bearing Washer (2)	493468-001	Arm Shaft (upright)
232837	Retaining Screw Washer	239387	Longitudinal Rock Shaft	493469-001	Arm Shaft (upright) Bushing (lower)
239144	Longitudinal Rock Shaft 239384 with 51951	239388	Thread Wiper Body Support	493477-001	Thread Take-up Lever Link Hinge Pin Wick
239157	Bobbin Winder Bracket	239486-001	Machine Pulley (tight)	493479-001	Oil Reservoir Sponge
239159	Stop Cam Interlock Arm	239512	Driving Block Pin (2)	493481-001	Needle Bar Connecting Link and Take-up
239160	Lateral Rock Shaft 239264 with 51951	239513	Pressure Spring Sleeve	493511-001	Thread Take-up Lever Link Hinge Stud Complete
239161	Knife Bar	239515	Bracket Stud (eccentric)	493514-001	Needle Bar and Thread Take-up Link
239165	Lifting Rod	239518	Hinge Pin	493517-001	Oil Reservoir Complete
239170	Wire (adjustable)	239519	Arm Hinge Pin	493538-001	Thread Take-up Lever Link
239193	Slide Block	239522	Arm Hinge Pin Retainer	493552-001	Thread Take-up Lever Complete
239194	Connection with Stud and Block	239524	Supporting Gear with 239245	496135	Needle Bar Connecting Stud
239202	Shank (left)	239525	Starting Cap	499919	Throat Plate Needle
239204	Shank (right)	239526	Thrust Button	499920	Hole Bushing
239206	Spring (medium) (2)	239529	Needle Bearing	499922	Knife (movable)
239208	Dowel Pin (2)	239549	Stop Motion Brake complete, Nos. 141100(850), 167161, 167229 and 239512	499923	Knife (stationary)
239209	Rubbing Block	239554	Brake Shoe (leather)	499927	Knife Holder
239211	Lifting Bar with 176(819)	239555	Rivet (2)	499923	Thread Loop Deflector
239212	Lifting Bar Bushing (lower)	239556	Support	499947	Bobbin Case Position
239213	Position Guide with 167007, 200072(803) and 239515	239557	Support complete, Nos. 239554, 239556 and two 239555	509004	Bobbin Case
239214	Spring	239574	Screw Stud Guide Block (2)	512946	Spring (anti-spill)
239221	Arm Cover (center)	239613	Retaining Plate (2)		Arm Plug
239223	Arm Cover (side)	239627	Needle Bar		
239233	Cylinder Cover (bottom)	239628	Needle Bar Thread Guide		
239234	Cylinder Cover (side)	239629	Needle Bar, Complete		
239238	Follower Arm with 239239 and 239240	239633	Foot Lifter		
239239	Follower Arm Link	239644	Starting Lever Arm		
239240	Link Hinge Stud	239648	Wear Block Pin		
239245	Locating Pin	239701	Lifting Rock Shaft with 141059(830) and 239702		
239250	Oscillating Slide Stud	239702	Lifting Link Connection		
239251	Knife Actuating Lever	239706	Arm Cover (front) with 51306(805) and 167262		
239252-001	Lever Link	239708	Arm Shaft (horizontal)		
239255	Rock Shaft	239709	Bobbin Winder Spindle		
239256	Rock Shaft Bracket				
239260	Knife Bar Rack				

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
171(830)	Adjusting Screw Pinch Screw	140427(830)	Stop Screw	167076	Driving Arm 167075 with 1519(805), 141075(803) and 239266
176(819)	Arch Clamp Foot Lifter Screw	140438(819)	Thread Guide Screw (3)	167077	Vertical Drive Shaft Worm
193(804)	Knife Bar Connection Screw (2)	140452(830)	Crank Position Screw	167079	Vertical Drive Shaft Worm Gear
201(804)	Bracket Stud Screw	140706(830)	Pinch Screw	167084	Machine Pulley (loose)
202(819)	Arch Clamp Foot Screw (2)	141057(819)	Pressure Regulating Screw	167143	Engaging Arm Stud
217(803)	Knife Bar Guard Screw (2)	141059(830)	Lifting Link Connection Screw	167144	Starting Bell Crank
217(805)	Oil Reservoir Screw	141060(819)	Arm Cover (side) Screw (4)	167145	Starting Bell Crank 167143 with 51657(803), 53617(805), 167154 and 167155
330(809)	Thread Wiper Body Finger Screw	141061(803)	Set Screw	167146	Starting Lever with 141077(830)
418(804)	Thread Tension Stud	141066(803)	Locating Screw (4)	167148	Starting Lever 167145 with 239159, 239307 and two each 141099(805) and 214053
460(830)	Collar Set Screw (2)	141067(805)	Locking Screw	167154	Starting Lever Arm Key
462(830)	Adjusting Stud Set Screw	141069(869)	Arm Screw (3)	167155	Starting Lever Starting Rod
641(803)	Bracket Set Screw	141069(869)	Cylinder Screw (2)	167157	Starting Rod Adjuster
691(819)	Cover Plate Screw (6)	141070(803)	Supporting Gear Bracket Screw	167159	Stop Rod Swivel
691(806)	Throat Plate Screw (4)	141071(819)	Supporting Gear Screw	167160	Brake Shoe Support with 171(830) and 201(804)
742(819)	Bobbin Case Position Finger Screw	141075(803)	Driving Block Screw	167161	Swivel Retaining Ring
808(830)	Retaining Plate Screw (4)	141076(830)	Driving Link Screw	167162	Brake Shoe Support Bracket 167159 with 50446(803), 141101(803), 223812, 239513 and 239557
808(830)	Rubbing Block Screw	141077(830)	Set Screw (5)	167163	Tension Release Rod
853(830)	Thread Retainer Screw (2)	141083(830)	Bushing Set Screw	167171	Tension complete, Nos. 1560(803), 2103, 32572, 52394, 141576(803), 167173, 270278 and two 2102
998(830)	Regulator Set Screw	141093(830)	Hinge Stud Set Screw	167173	Thread Retainer (lower)
1036(830)	Crank Position Screw	141099(805)	Set Screw	167181	Thread Guide
1177(803)	Bracket Screw (4)	141100(850)	Screw Stud (upper) (2)	167182	Spring Regulator with two 141245(869)
1208(809)	Bushing Screw (2)	141101(803)	Hinge Screw	167229	Tripping Rock Shaft
1454(819)	Cylinder Cover (side) Screw (2)	141128(833)	Pressure Spring	167235	Tripping Rock Shaft Collar with two 460(830)
1513(819)	Stud Lock Nut	141165(804)	Adjusting Screw	167279	Support Bracket
1518(805)	Arm Stop Rod Nut (2)	141208(830)	Bushing (back)	167292	Pressure Spring Washer
1519(805)	Driving Link Screw Nut	141242(819)	Support Screw	167413	Thread Cutter Knife
1560(803)	Tension Thumb Nut	141242(819)	Bobbin Winder Brake Screw (2)	167414	Knife Bar Guard
1562(819)	Tension Thumb Nut	141245(869)	Crank Set Screw	167415	Adjusting Stud Bracket with 462(830)
1611(803)	Screw Stud Nut	141407(869)	Adjusting Block Screw	167416	Knife Actuating Lever Screw and Nut complete, Nos. 1662(805) and 141448(803)
1620(819)	Housing Screw Nut	141407(869)	Rock Adjusting Screw (2)	167417	Bell Crank Hinge Screw and Nut complete, Nos. 1662(805) and 141449(803)
1655(803)	Screw Stud Nut (2)	141408(869)	Tension Stud Set Screw (2)	167418	Pawl Hinge Screw and Nut complete, Nos. 1662(805) and 141450(803)
1662(805)	Bell Crank Hinge Screw Nut	141408(869)	Loop Deflector Set Screw	167423	Collar with two 140321(830) (2)
1662(805)	Knife Actuating Lever Screw Nut	141448(803)	Support Set Screw	167429	Arch Clamp complete, Nos. 68721, 68723, 141071(819), 167001, 167041, 167051, 167052, 167469, 239202, 239204, 239209, 350605(869), two each 202(819), 141575(803), 201711(803), 239206, 239613 and five 808(830)
1664(803)	Pawl Hinge Screw Nut	141449(803)	Worm Position Screw	167445	Arm Stop Rod
1664(803)	Stop Screw Locknut	141450(803)	Worm Gear Position Screw	167446	Arm Stop Rod complete, Nos. 167445, 202342, 239518 and 239519
1747(805)	Screw Lock Nut	141462(803)	Worm Gear Set Screw	167447	Interlocking Arm Stop Rod 167446 with 167157, two 1518(805), three 131022 and four 2807
2102	Tension Disc (2)	141469(869)	Knife Actuating Lever Screw	167468	Driving Block
2103	Tension Spring	141574(803)	Pawl Hinge Screw	167469	Driving Block Complete
2455	Tension Disc (2)	141575(803)	Bell Crank Hinge Screw	167475	Tripping Point (yielding) Complete
2807	Bumper Separating Washer (4)	141576(803)	Slide Block Screw	167479	Arm Shaft Bushing (center)
5968	Roller Washer (2)	143014	Bevel Gear Set Screw (8)	200056 (805)	Stop Latch Screw
10141	Tension Spring	143015	Clamping Plate Screw	200072 (803)	Pinch Screw
13288	Retaining Ring	143081	Spring Adjusting Screw (2)	200125 (833)	Needle Set Screw
17828	Pinion Stud Bracket	149160	Tension Stud	200186 (805)	Knife (Stationary) Screw
32572	Tension Releasing Disc	167001	Arm Shaft (upright) Bevel Gear (lower)	200299 (819)	Trip Lever Hinge Screw
37310	Roller Screw Stud Washer (2)	167006	Arm Shift (upright) Bevel Gear (upper)		
39453	Thread Wiper Body Finger	167007	Hook Shaft Bevel Gear		
50018(806)	Bracket Screw	167011	Take-up Crank Wearing Plate		
50356(804)	Spindle Housing Screw	167012	Arch Clamp Frame (universal) with two 239208		
50446(803)	Hinge Screw	167013	Lifting Arm with 350604(869)		
50628(809)	Plate Screw	167016	Lifting Link		
51119(805)	Lever Arm Screw	167017	Arm Shaft (horizontal)		
50316(819)	Cylinder Cover (bottom) Screw (2)	167041	Bevel Gear		
51220(830)	Thread Guard Set Screw	167048	Arm Shaft Bushing (back)		
51306(805)	Thread Cutter Knife Screw	167050	Arm Shaft Bushing (back)		
51369(819)	Arm Cover (front) Screw (2)	167051	167012 with 53618(805), 141128(833) 202299, 239374 and two 239383		
51657(805)	Lock Nut	167052	Arm Shaft (upright)		
51948	Follower Arm Roller with 1521(805) and 225837	167064	Bushing (upper)		
51951	Cam Follower Roller and Screw Stud with 1655(803), 5968 and 37310 (2)	167072	Arm Shaft (upright)		
52394	Thread Take-up Spring	167075	Hole Cover		
52454	Thread Retainer (front)		Cylinder Cover Plate (top)		
53612(805)	Screw Stud Nut (2)		Screw Stud (2)		
53617(805)	Swivel Stud Nut		Supporting Gear Bracket		
53618(805)	Support Screw Lock Nut		Feed Plate		
68721	Arch Clamp Foot (left)		Feed Plate Carrier Bar with two 239448		
68723	Arch Clamp Foot (right)		Driving Block Spacer		
131022	Stop Rod Bumper (rubber) (3)		Driving Lever with 350604(869)		
136888	Thread Guide		Adjusting Block		
136903	Starting Lever Arm		Connecting Arm		
140082(819)	Arm Cover Screw (2)		Driving Arm with 350600(869)		
140321(830)	Collar Set Screw (4)				
140352(830)	Tripping Point Screw (2)				

369W108

Same as 369W141, except for the following:

PARTS ADDED	DESCRIPTION	PARTS REMOVED
167183	Vertical Drive Shaft Worm	167077
167184	Vertical Drive Shaft Worm Gear	167079
239731	Feed and Knife Driving Cam with 167235, 167475 and two 140352(830)	239712

369W109

Same as 369W141, except for the following:

PARTS ADDED	DESCRIPTION	PARTS REMOVED
239401	Arch Clamp Foot (left)	68721
239402	Arch Clamp Foot (right)	68723
239732	Feed and Knife Driving Cam with two each 167235, 167475 and four 140352(830)	
167083	Feed Plate	167051
167346	Pre-tension Thread Retainer (adjustable) Complete, Nos. 418(804), 1562(819), 29943, 167238, 167344 and two 2455	52454
239719	Throat Plate	—
239735	Throat Plate 239719 with 17828, 50018(806), 55326, 200186(805), 201711(803), 239715, 350821(830) 400010, 499920, 499922 and two 1208(809)	239721
55326	Throat Plate Needle hole Bushing	496135
167085	Arch Clamp Complete, Nos. 141071(819), 167001, 167041, 167052, 167083, 167469, 239202, 239204, 239209, 239401, 239402, 350605(869), two each 202(819), 141575(803), 201711(803), 239206, 239613 and five 808(803)	
167183	Vertical Drive Shaft Worm	167077
167184	Vertical Drive Shaft Worm Gear	167079

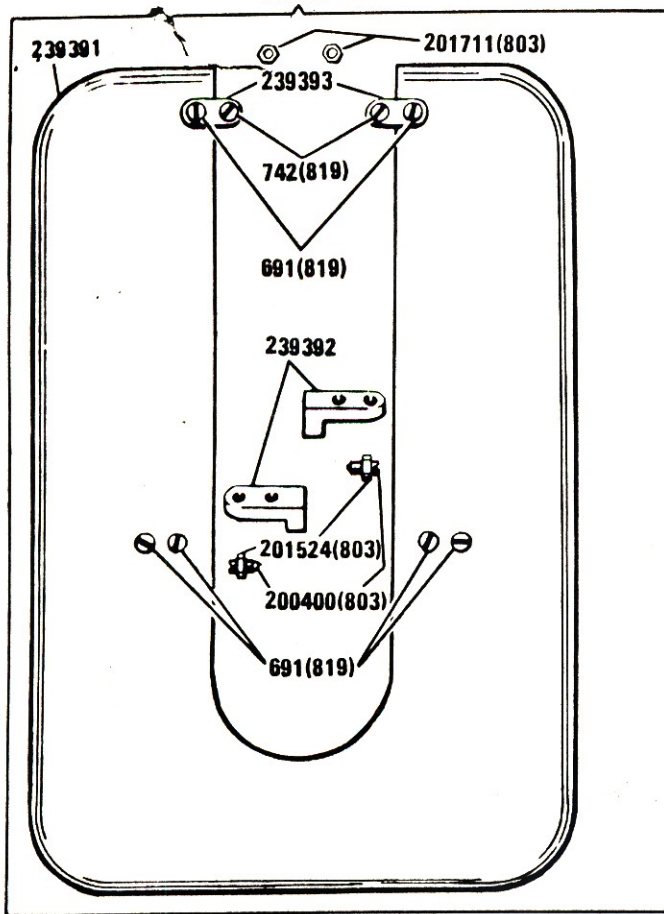
PARTS	ADDED	DESCRIPTION	PARTS
239425	Arch Clamp Foot Retaining Plate		239613(2)
239411	Arch Clamp Foot (solid)		--
167202	Arch Clamp Frame with two 239208		167001
136915	Arch Clamp Foot Lifter		239633
239736	Feed and Knife Driving Cam with 167235, 167475 and two 140352(830)		239712
167205	Feed Plate		167051
239605	Arch Clamp Complete, Nos. 141071(819), 141575(803), 167041, 167052, 167202, 167205, 167469, 201711(803), 239206, 239209, 239411, 239425, 350132(819), 350605(869) and five 808(830)		167423
239719	Throat Plate		--
55325	Throat Plate Needle Hole Bushing		496135
239738	Throat Plate 239719 with 17828, 50018(806), 55325, 200186(805), 201711(803), 239715, 350821(830), 499919, 499920, 499922, and two 1208(809)		239721
167183	Vertical Drive Shaft Worm		167077
167184	Vertical Drive Shaft Worm Gear		167079

Same as 369W141, except for the following:

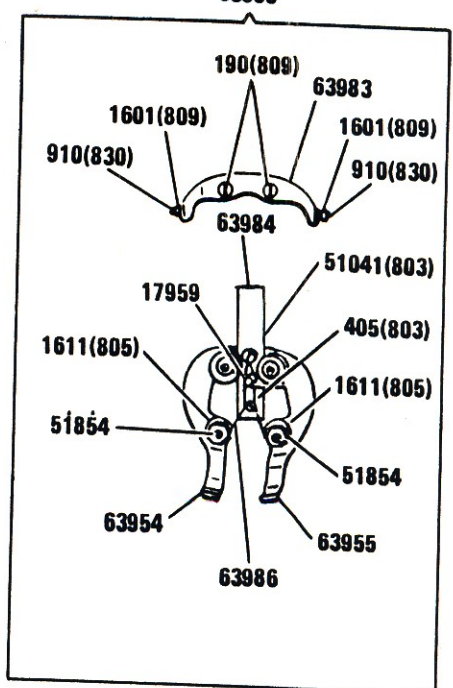
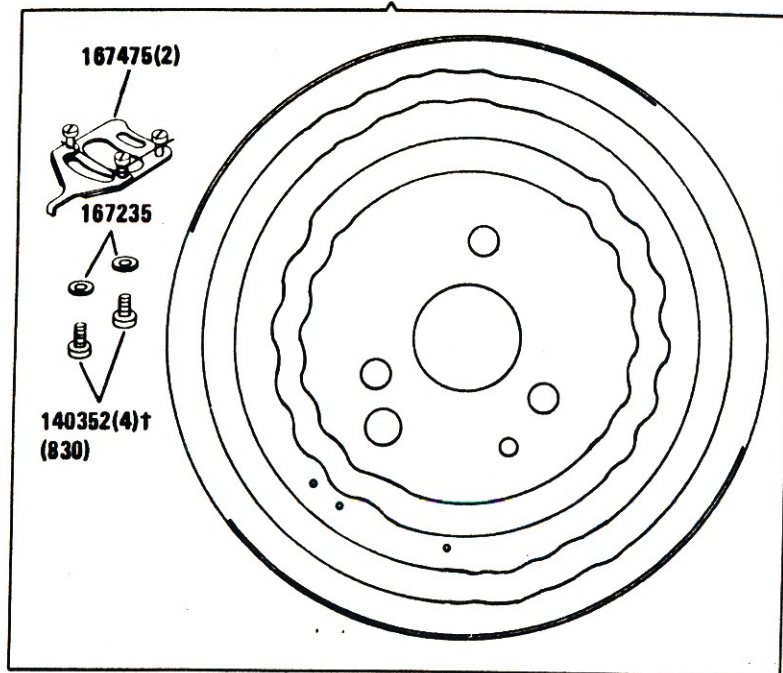
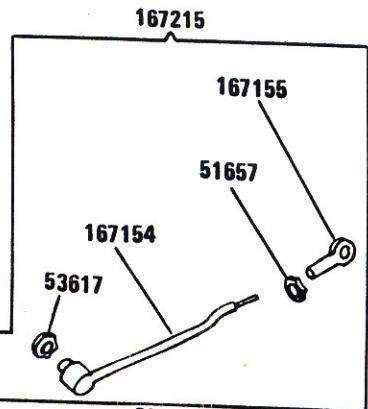
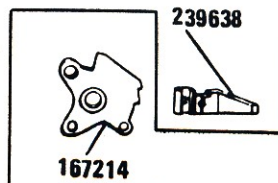
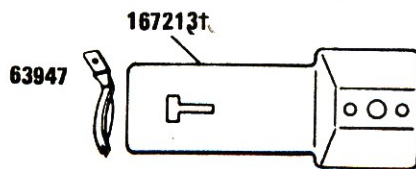
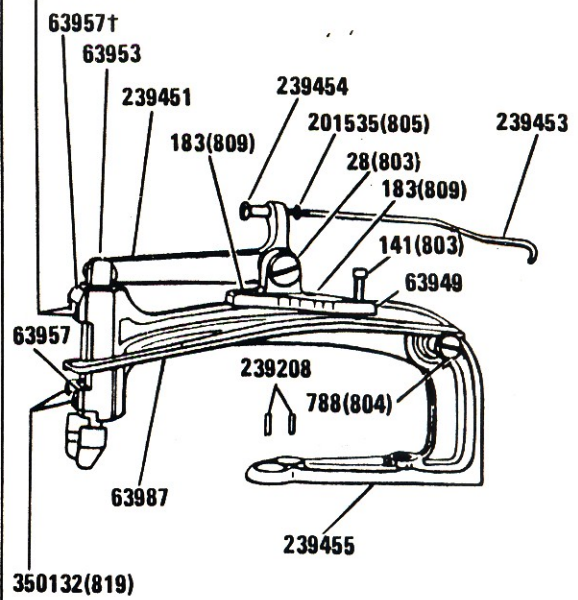
PARTS ADDED	DESCRIPTION	PARTS REMOVED
63947	Arch Clamp Bar Locating Finger with Pointer	--
405(803)	Arch Clamp Bar Locating Finger Screw	--
239451	Arch Clamp Closing Bell Crank with Stud	--
63949	Arch Clamp Closing Bell Crank Bracket	--
183(809)	Arch Clamp Closing Bell Crank Bracket Screw (2)	--
239453	Arch Clamp Closing Bell Crank Connecting Rod	--
239454	Arch Clamp Closing Bell Crank Connecting Rod Stop	--
201535(805)	Arch Clamp Closing Bell Crank Connecting Rod Stop Nut	--
28(803)	Arch Clamp Closing Bell Crank Hinge Screw	--
63953	Arch Clamp Closing Slide	--
63954	Arch Clamp Foot (left) with 51854	239202
63955	Arch Clamp Foot (right) with 51854	239204
910(830)	Arch Clamp Foot Adjusting Screw(2)	--
63983	Arch Clamp Foot Adjusting Screw Bracket	--
190(809)	Arch Clamp Foot Adjusting Screw Bracket Screw(2)	--
1601(809)	Arch Clamp Foot Adjusting Screw Nut(2)	--
239638	Arch Clamp Foot Lifter	239633
63984	Arch Clamp Foot Plate with 17959	--
63957	Arch Clamp Foot Plate Cap(2)	--
51854	Arch Clamp Foot Roller and Screw Stud (eccentric) with 1611(805) (2)	--
1611(805)	Arch Clamp Foot Roller and Screw Stud Nut(2)	--
63986	Arch Clamp Foot Spring	--
51041(803)	Arch Clamp Foot Spring Screw	--
239455	Arch Clamp Frame with two 239208	167001
63987	Arch Clamp Pressure Spring	--
141(803)	Arch Clamp Pressure Spring Regulating Screw	--
788(804)	Arch Clamp Pressure Spring Screw Stud	--
239719	Throat Plate	--
55325	Throat Plate Needle Hole Bushing	496135
239738	Throat Plate 239719 with 17828, 50018(806) 55325, 200186(805), 201711(803), 239715, 350821(830), 499919, 499920, 499922 and two 1208(809)	239721

PARTS	ADDED	DESCRIPTION	PARTS
239606	167213	Feed Plate	167051
	167214	Starting Bell Crank	167143
	167215	Starting Bell Crank 167214 with 51657(803), 53617(805), 167154 and 167155	167144
	167154	Starting Lever Starting Rod	--
	167155	Starting Lever Starting Rod Adjustor	--
51657		Starting Lever Starting Rod Lock Nut	--
53617(805)		Starting Lever Starting Rod Switch Stud Nut	--
239639		Thread Wiper (quick acting) complete, Nos. 330(809), 39453, 141574(803), 200308(803), 239170, 239336, 239387, 239388 and 239638	239635
239391		Work Plate	--
200400(803)		Work Plate Adjusting Screw(2)	--
201524(803)		Work Plate Adjusting Screw Nut(2)	--
239392		Work Plate Bracket(2)	--
691(819)		Work Plate Bracket Screw(4)	--
239393		Work Plate Support Strap(2)	--
742(819)		Work Plate Support Strap Screw(2)	--
201711(803)		Work Plate Support Strap Screw Nut(2)	--
691(819)		Work Plate Support Screw(2)	--
239394		Work Plate complete, Nos. 239391, two each 742(819), 200400(803), 201524(803), 201711(803), 239392, 239393 and six 691(819)	167077
167183		Vertical Drive Shaft Worm	167079
167184		Vertical Drive Shaft Worm Gear	

239394

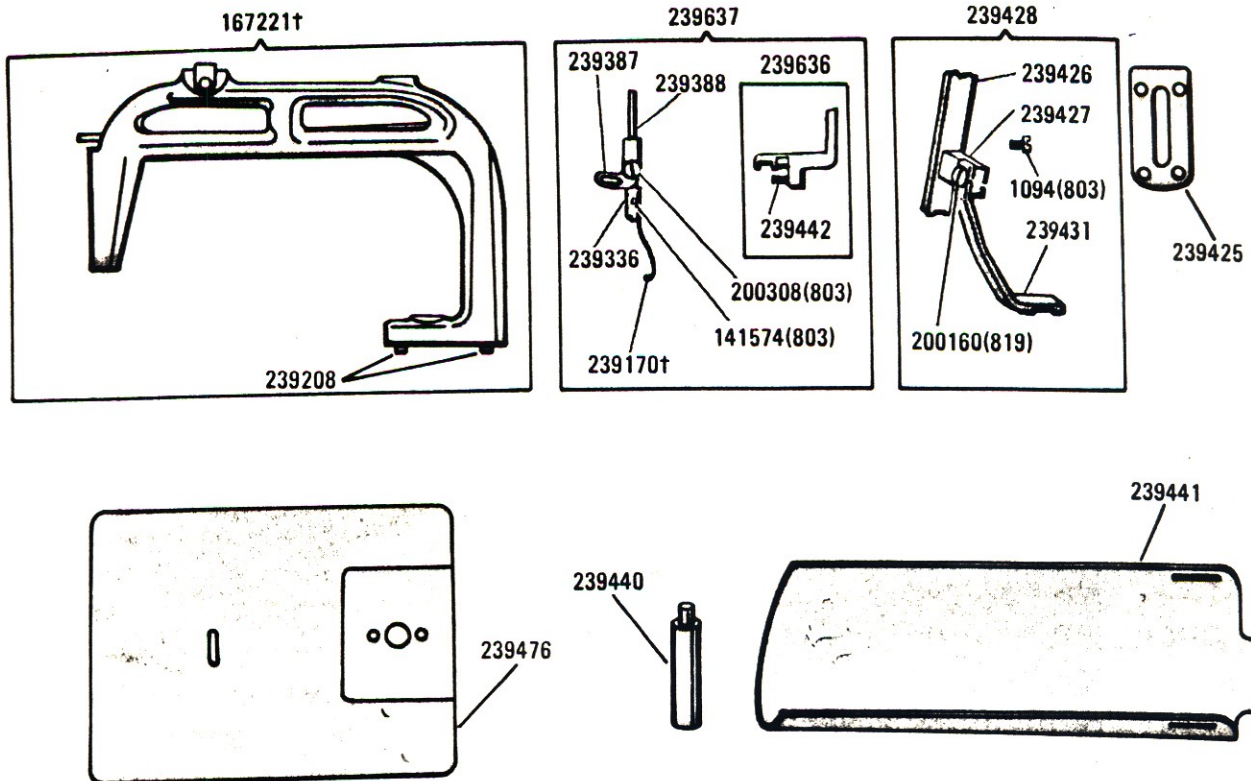


350132(819)



PARTS	DESCRIPTION	PARTS
PARTS ADDED	DESCRIPTION	PARTS REMOVED
239431	Arch Clamp Foot	--
239636	Arch Clamp Foot Lifter with 239442	239633
239425	Arch Clamp Foot Retaining Plate	--
200160(819)	Arch Clamp Foot Screw	--
239426	Arch Clamp Foot Shank	--
239427	Arch Clamp Foot Shank Arm	--
1094(803)	Arch Clamp Foot Shank Arm Screw	--
239428	Arch Clamp Foot Shank complete, Nos. 1094(803), 200160(819), 239426, 239427 and 239431	--
167221	Arch Clamp Frame with two 239208	167001
239430	Arch Clamp complete, Nos. 141071(819), 141575(803), 167041, 167052, 167221, 167469, 201711(803), 239206, 239209, 239425, 239428, 239476, 350605(869) and five 808(830)	167423
239440	Cylinder Base Leg	--
239441	Cylinder Cover (bottom)	239233
239739	Feed and Knife Driving Cam with 167235, 167475 and two 140352(830)	239712
239476	Feed Plate	167051
239394	Work Plate complete (see 369W138)	--
239637	Thread Wiper (quick acting) complete, Nos. 141574(803), 200308(803), 239170, 239336, 239387, 239388 and 239636	--
239719	Throat Plate	--
55325	Throat Plate Needle Hole Bushing	496135
239738	Throat Plate 239719 with 17828, 50018(806), 55325, 200186(805), 201711(803), 239715, 350821(830), 499919, 499920, 499922 and two 1208(809)	239721

PARTS FOR 369W139 MACHINE



PARTS ADDED	DESCRIPTION	PARTS REMOVED
167142	Vertical Drive Shaft Worm	167077
167149	Vertical Drive Shaft Worm Gear	167079
239733	Feed and Knife Driving Cam with 167235, 167475 and two 140352(830)	239712

369W149

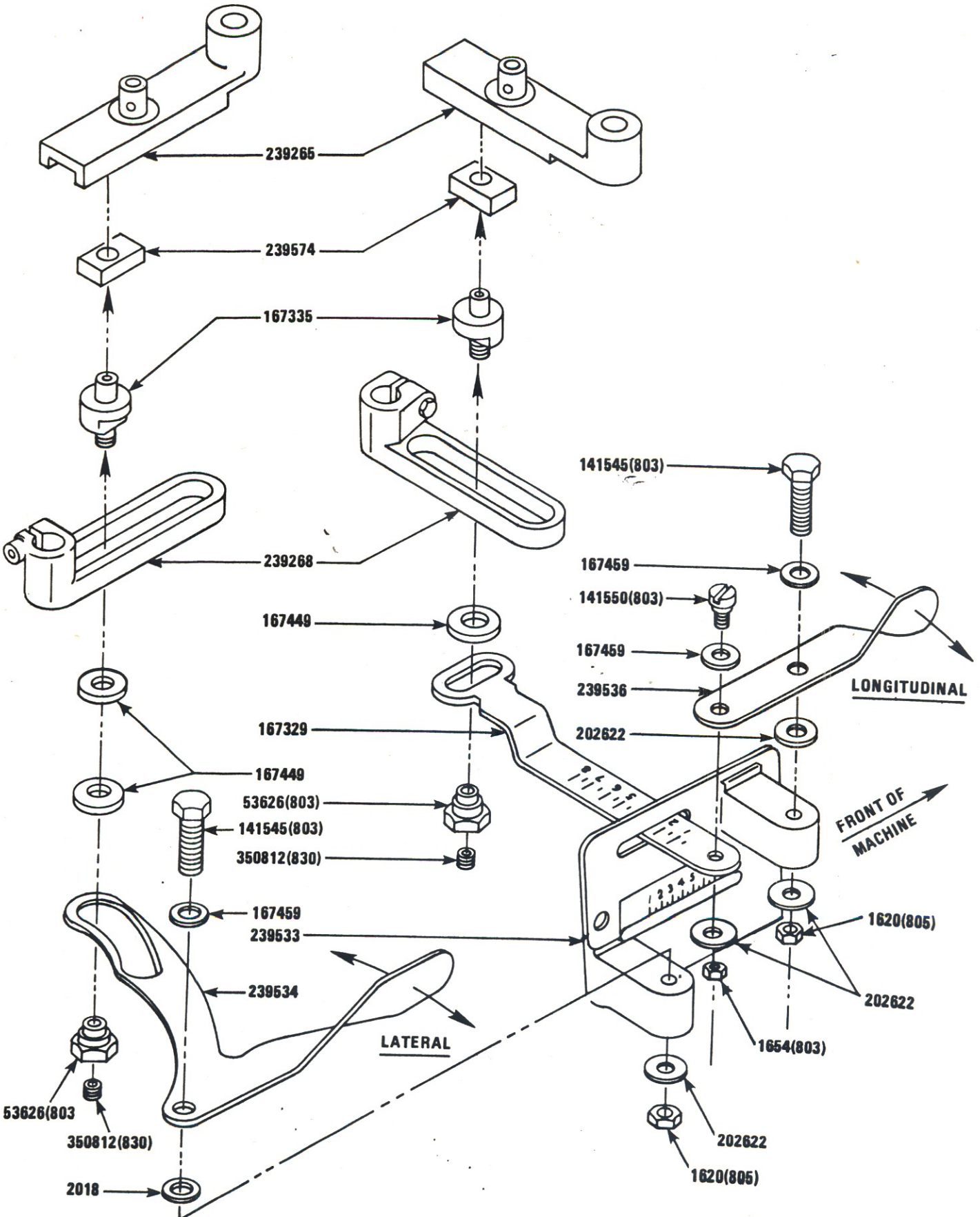
Same as 369W141, except for the following:

PARTS ADDED	DESCRIPTION	PARTS REMOVED
239614	Arch Clamp Foot	--
239636	Arch Clamp Foot Lifter with 239442	239633
239425	Arch Clamp Foot Retaining Plate	--
200160(819)	Arch Clamp Foot Screw	--
239426	Arch Clamp Foot Shank	--
239427	Arch Clamp Foot Shank Arm	--
1094(803)	Arch Clamp Foot Shank Arm Screw	--
239615	Arch Clamp Foot Shank complete, Nos. 1094(803), 200160(819), 239426, 239427, and 239614	--
167221	Arch Clamp Frame with two 239208	167001
239617	Arch Clamp complete, Nos. 141071(819), 141575(803), 167041, 167052, 167221, 167469, 201711(803), 239206, 239209, 239425, 239615, 239619, 350605(869) and five 808(830)	167423
239440	Cylinder Base Leg	--
239441	Cylinder Cover (bottom)	239233
239740	Feed and Knife Driving Cam with 167235, 167475 and two 140352(830)	239712
239619	Feed Plate	167051
239394	Work Plate complete (see 369W138	--
239719	Throat Plate	--
55325	Throat Plate Needle Hole Bushing	496135
239738	Throat Plate with 17828, 50018(806), 55325, 200186(805), 201711(803), 239715, 350821(830), 499919, 499920, 499922 and two 1208(809)	239721

PARTS CHART FOR QUICK CHANGE MECHANISM NO. 167330

LATERAL

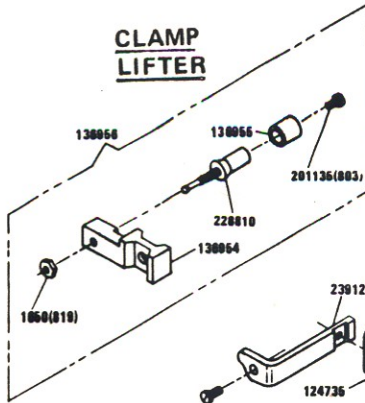
LONGITUDINAL



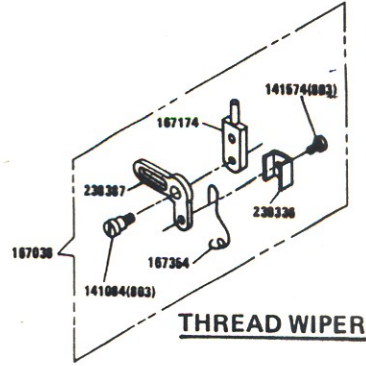
PART NO.	DESCRIPTION
1620(805)	Lateral Adjusting Lever Hinge Screw Nut
1620(805)	Longitudinal Adjusting Lever Handle Hinge Screw Nut
1654(803)	Longitudinal Adjusting Lever Hinge Screw Nut
2018	Lateral Adjusting Lever Spacing Washer
53626(803)	Lateral Rock Shaft Driving Arm Screw Stud Nut
53626(803)	Longitudinal Rock Shaft Driving Screw Stud Nut
141545(803)	Lateral Adjusting Lever Hinge Screw
141545(803)	Longitudinal Adjusting Lever Handle Hinge Screw
141550(803)	Longitudinal Adjusting Lever Hinge Screw
167329	Longitudinal Adjusting Lever (with numbers and graduations)
167335	Lateral Rock Shaft Driving Arm Screw Stud
167335	Longitudinal Rock Shaft Driving Arm Screw Stud
167449	Lateral Rock Shaft Driving Arm Screw Stud Nut Washer (2)
167449	Longitudinal Rock Shaft Driving Arm Screw Stud Nut Washer
167459	Lateral Adjusting Lever Hinge Screw Friction Washer
167459	Longitudinal Adjusting Lever Handle Hinge Screw Friction Washer (2)
202622	Lateral Adjusting Lever Hinge Screw Nut Washer
202622	Longitudinal Adjusting Lever Handle Hinge Screw Nut Washer (2)
202622	Longitudinal Adjusting Lever Handle Spacing Washer
239533	Cylinder Cover (side)
239534	Lateral Adjusting Lever
239536	Longitudinal Adjusting Lever Handle
350812(830)	Lateral Rock Driving Arm Screw Stud Locking Screw
350812(830)	Longitudinal Rock Shaft Driving Arm Screw Stud Locking Screw

PARTS CHART FOR 369W105 AND 369W117

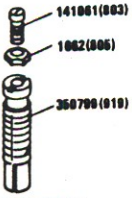
CLAMP LIFTER



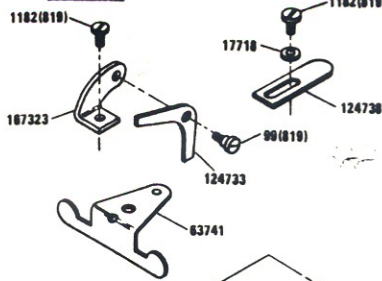
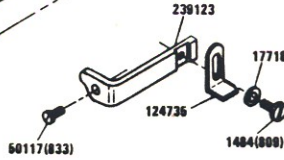
THREAD WIPER



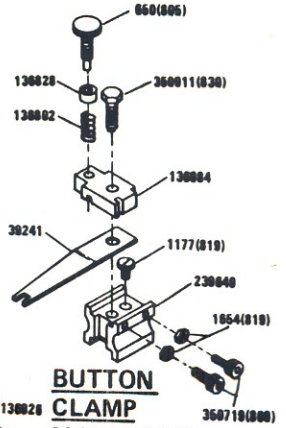
BUTTON
CLAMP
STOP



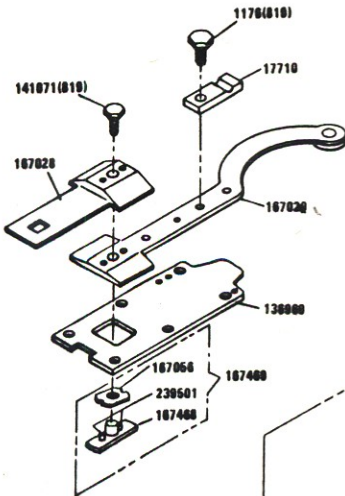
MANUAL OPENER PARTS



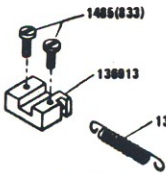
BUTTON CLAMP MOUNTING



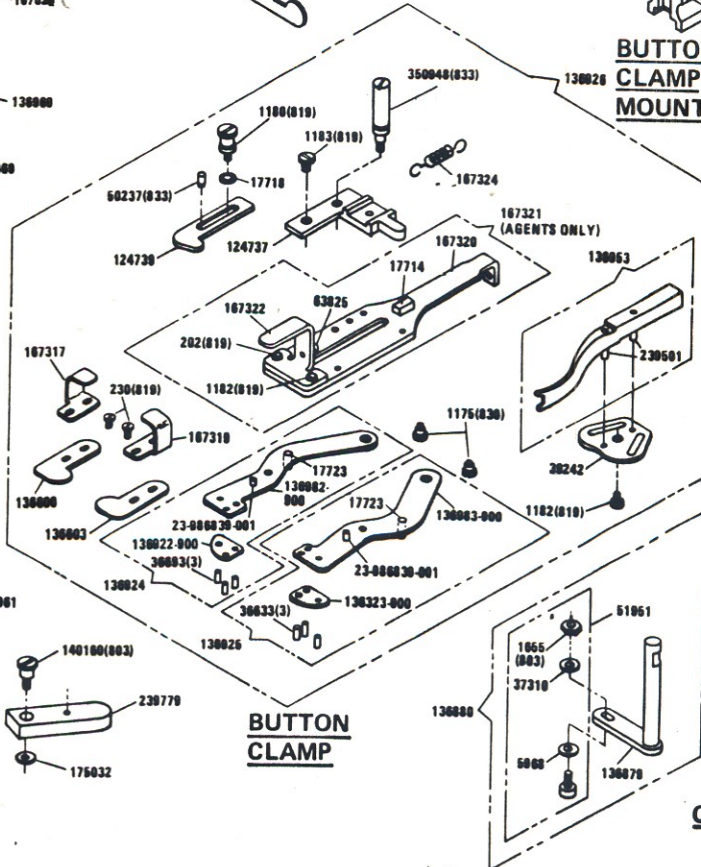
FEED BAR



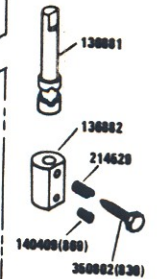
FEED BAR BIASING



**BUTTON
CLAMP**



COUPLING



PARTS ADDED	DESCRIPTION	PARTS REMOVED
17710	Button Clamp Arm Hinge Plate	—
1176(819)	Button Clamp Arm Hinge Plate Screw	—
650(803)	Button Clamp Guiding Screw	—
136828	Button Clamp Guiding Screw Stop	—
136802	Button Clamp Guiding Screw Drag Spring	—
124735	Button Clamp Opening Lever Contact Piece	—
239123	Button Clamp Opening Lever Contact Piece Arm	—
50117(833)	Button Clamp Opening Lever Contact Piece Arm Screw	—
1484(809)	Button Clamp Opening Lever Contact Piece Screw	—
17718	Button Clamp Opening Lever Contact Piece Screw-Washer	—
39241	Button Clamp Pressure Spring	—
239649	Button Clamp Pressure Spring Bracket with two each 1654(819) and 350719(869)	—
350719(869)	Button Clamp Pressure Spring Screw (2)	—
1654(819)	Button Clamp Pressure Spring Screw Nut (2)	—
1177(819)	Button Clamp Pressure Spring Bracket Screw	—
350911(830)	Button Clamp Pressure Spring Screw	—
136984	Button Clamp Guiding Spring Holder	—
136913	Button Clamp Guiding Screw Guide Block	—
1485(833)	Button Clamp Guiding Screw Guide Block Fastening Screw (2)	—
350799(819)	Clamp Lifting Bar Pressure Regulating Screw	141057(819)
141061(803)	Clamp Lifting Bar Stop Screw	—
1662(805)	Clamp Lifting Bar Stop Screw Nut	—
167174	Thread Wiper Body Support	239388
239387	Thread Wiper Body	239387
141084(803)	Thread Wiper Body Hinge Screw	200308(803)
167354	Thread Wiper Wire	239170
239336	Thread Wiper Wire Clamping Plate	239336
141574(803)	Thread Wiper Wire Clamping Plate Screw	141574(803)
167038	Thread Wiper Body Support Complete, Nos. 141084(803), 141574(803), 167174, 167354, 239336 and 239387.	397050
167346	Pre-Tension Thread Retainer (Adjustable) Complete	52454
136954	Button Clamp Foot Lifter Body	—
228810(803)	Button Clamp Foot Lifter Stud	—
136955	Button Clamp Foot Lifter Stud Roller	—
201135(803)	Button Clamp Foot Lifter Stud Roller Screw	—
1650(819)	Button Clamp Foot Lifter Stud Nut	—
136956	Button Clamp Foot Lifter Complete, Nos. 1650(819), 201135(803), 136954, 136955 and 228810(803).	239633
239795	Thread Wiper (Quick Acting) Complete, Nos. 136956 and 167038	—

369W105 AND 369W117 (CONT'D.)

PARTS ADDED	DESCRIPTION	PARTS REMOVED
136881	Longitudinal Rock Shaft (driver)	—
136882	Longitudinal Rock Shaft (driver) Coupling with 140409(869)	167416
140409(869)	Longitudinal Rock Shaft (driver) Coupling Set Screw	—
214529	Longitudinal Feed Throw-out Screw Drag Spring	—
350802(830)	Longitudinal Feed Throw-out Screw	—
136879	Longitudinal Rock Shaft (driving)	239384
136880	Longitudinal Rock Shaft Driving with 51951	239144
239779	Feed Plate Carrier Bar Biasing Lever Arm	—
140160(803)	Feed Plate Carrier Bar Biasing Lever Hinge Screw	—
175032	Feed Plate Carrier Bar Biasing Lever Hinge Screw-Washer	—
136961	Feed Plate Carrier Bar Biasing Lever Spring	—
167469	Feed Plate Carrier Bar Driving Block Complete, Nos. 167056 and 167468	—
136969	Cylinder Cover Plate (top)	167041
167029	Feed Plate Carrier Bar	167052
167028	Feed Plate	167051
141071(819)	Feed Plate Carrier Bar Driving Block Screw	—
239719	Throat Plate	—
55325	Throat Plate Needle Hole Bushing	496135
239738	Throat Plate 239719 with 17828, 50018(806), 55325, 200186(805), 201711(803), 239715, 350821(830), 499919, 499920, 499922 and two 1208(809)	239721

PARTS FOR 369W105 ONLY

PARTS ADDED	DESCRIPTION	PARTS REMOVED
167183	Vertical Drive Shaft Worm	167077
167184	Vertical Drive Shaft Worm Gear	167079
239781	Feed and Knife Driving Cam with two each 167235, 167475 and four 140352(830)	239712

PARTS FOR 369W117 ONLY

PARTS ADDED	DESCRIPTION	PARTS REMOVED
167044	Vertical Drive Shaft Worm	167077
167073	Vertical Drive Shaft Worm Gear	167079
239782	Feed and Knife Driving Cam with two each 167235, 167475 and four 140352(830)	239712

PARTS ADDED	DESCRIPTION	PARTS REMOVED
136924	Button Clamp (left) with 17723	-
136600	Button Clamp (left) Spring	-
167317	Button Clamp (left) Adjusting Spring	-
230(819)	Button Clamp (left) Spring Screw	-
136925	Button Clamp (right) with 17723	-
136603	Button Clamp (right) Spring	-
167319	Button Clamp (right) Adjusting Spring	-
230(819)	Button Clamp (right) Spring Screw	-
167320	Button Clamp Arm with 17714	-
167322	Button Clamp Arm Hook Screw with 63825	-
63825	Button Clamp Arm Hook Stud	-
202(819)	Button Clamp Arm Hook Screw (left)	-
1182(819)	Button Clamp Arm Hook Screw (right)	-
1175(830)	Button Clamp Hinge Screw (2)	-
39242	Button Clamp Spreader	-
124737	Button Clamp Spreader Lever	-
124739	Button Clamp Spreader Lever Stop	-
50237(833)	Button Clamp Spreader Lever Stop Position Screw	-
1180(819)	Button Clamp Spreader Lever Stop Screw	-
17718	Button Clamp Spreader Lever Stop Screw Washer	-
167324	Button Clamp Spreader Spring	-
136953	Button Clamp Stop with Two 239501	-
350948(833)	Button Clamp Spreader Spring Screw Stud	-
1182(819)	Button Clamp Spreader Thumb Plate Screw	-
1183(819)	Button Clamp Stop Screw	-
136926	Button Clamp Complete (AUTOMATIC LOAD), Nos. 202(819), 1180(819), 1183(819), 17718, 39242, 50237(833), 124737, 124739, 136600, 136603, 136924, 136925, 136953, 167317, 167319, 167320, 167322, 167324, 350948(833), and two each 230(819), 1175(830) and 1182(819).	-

369W105 AND 369W117
BUTTON CLAMP CONVERSION: AUTOMATIC LOAD TO MANUAL LOAD

PARTS ADDED	DESCRIPTION	PARTS REMOVED
—	Button Clamp Complete (AUTOMATIC LOAD), Nos. 202(819), 1180(819), 1183(819), 17718, 39242, 50237(833), 124737, 124739, 136600, 136603, 136924, 136925, 136953, 167317, 167319, 167320, 167322, 167324, 350948(833), and two each 230(819), 1175(830) and 1182(819)	—
1181(819)	Button Clamp Spreader Spring Screw Stud	350948(833)
124733	Button Clamp Opening Lever	—
167323	Button Clamp Opening Lever Bracket	—
1182(819)	Button Clamp Opening Lever Bracket Screw	—
99(819)	Button Clamp Opening Lever Hinge Screw	—
124738	Button Clamp Spreader Lever Adjusting Plate	—
1182(819)	Button Clamp Spreader Lever Adjusting Plate Screw	—
17718	Button Clamp Spreader Lever Adjusting Plate Screw-Washer	—
63741	Button Clamp Spreader Thumb Plate	—
167325	Button Clamp Complete (MANUAL LOAD), Nos. 99(819), 202(819), 1180(819), 1181(819), 1183(819), 39242, 50237(833), 63741, 124733, 124737, 124738, 124739, 136600, 136603, 136924, 136925, 136953, 167317, 167319, 167320, 167322, 167323, 167324, two each 230(819), 1175(830), 17718 and four each 1182(819).	—

BUTTON CLAMP CONVERSION: MANUAL LOAD TO AUTOMATIC LOAD

PARTS ADDED	DESCRIPTION	PARTS REMOVED
—	Button Clamp Complete (MANUAL LOAD), Nos. 99(819), 202(819), 1180(819), 1181(819), 1183(819), 39242, 50237(833), 63741, 124733, 124737, 124738, 124739, 136600, 136603, 136924, 136925, 136953, 167317, 167319, 167320, 167322, 167323, 167324, two each 230(819), 1175(830), 17718 and four each 1182(819).	—
350948(833)	Button Clamp Spreader Spring Screw Stud	1181(819)
—	Button Clamp Opening Lever	124733
—	Button Clamp Opening Lever Bracket	167323
—	Button Clamp Opening Lever Bracket Screw	1182(819)
—	Button Clamp Opening Lever Hinge Screw	99(819)
—	Button Clamp Spreader Lever Adjusting Plate	124738
—	Button Clamp Spreader Lever Adjusting Plate Screw	1182(819)
—	Button Clamp Spreader Lever Adjusting Plate Screw-Washer	17718
—	Button Clamp Spreader Thumb Plate	63741
136926	Button Clamp Complete (AUTOMATIC LOAD), Nos. 202(819), 1180(819), 1183(819), 17718, 39242, 50237(833), 124737, 124739, 136600, 136603, 136924, 136925, 136953, 167317, 167319, 167320, 167322, 167324, 350948(833), and two each 230(819), 1175(830) and 1182(819).	—

ACCESSORIES FOR CLASS 369W MACHINES

NUMBER	DESCRIPTION
167189	Belt Guard with 141093(830), 167188, 239356, 239357 and two 141103(850)
167187	Belt Guard with 141093(830)
239355	Belt Guard Base
239444-001	Belt Guard Base 239355 with two wood screws 1-1/4" No. 12 R.H.B.
239356	Belt Guard Hinge Pin
141093(830)	Belt Guard Hinge Pin Set Screw
239357	Belt Guard Lock Spring
167188	Belt Guard Lock Spring Plate
141103(830)	Belt Guard Lock Spring Plate Screw (2)
141577(803)	Belt Guard Lock Spring Screw Stud
239729	Bobbin (2)
228785	Drip Pan (except for 269W139 Machine)
201308(805)	Drip Pan Screw (4)
203637	Drip Pan Screw Washer (4)
52843	Drip Pan Washer (leather) (4)
259832	Eye Guard Complete, Nos. 200273(819), 226467, 259830, 259831 and two 200184(819)
259846	Eye Guard and Extension complete, Nos. 200095(819), 201528(819) 259832 and 259845, for 269W139 Machine
259831	Eye Guard Bracket
200273(819)	Eye Guard Bracket Hinge Screw
200184(819)	Eye Guard Bracket Screw (2)
226467	Eye Guard Bracket Spring Washer
259830	Eye Guard Deflector
259845	Eye Guard Deflector Bracket Extension, for 259846
200095(819)	Eye Guard Deflector Bracket Extension Screw, for 259846
201528(819)	Eye Guard Deflector Bracket Extension Screw Nut, for 259846
167448	Machine Base Oil Drain Jar (plastic)
228444	Machine Cushion (4)
12361-001	Machine Hinge Connection (2)
228809	Machine Support with two wood screws 1-1/4" No. 12 F.H. (2) (left and right)
228787	Machine Tilting Latch Lever
228788	Machine Tilting Latch Lever 228787 with 225459 and 228790
225459	Machine Tilting Latch Lever Joint Stud
200246(803)	Machine Tilting Latch Lever Screw
228789	Machine Tilting Latch Lever Spring
228790	Machine Tilting Latch Lever Stop
120343	Oil Spout
120342	Oiler with 120343
120341	Tweezers
228476	Screw Driver
239371	Wrench (5/16" Hex.)

OPERATING EQUIPMENT	
228807	Operating Equipment complete, Nos. two each 2770, 32134, 167416, 228802, 228811, 228861, and four each 228805 and 228806
167226-001	Operating Equipment Cable (2)
228861	Operating Equipment Cable (adjustable) complete, Nos. 1521(819), 151633, 167226-001 and 228858 (2)
1521(819)	Operating Equipment Cable Lock Nut (2)
228858	Operating Equipment Cable Yoke End (2)
151633	Operating Equipment Cable Yoke End Pin (2)
228910	Operating Equipment Chain (24" long) (2)
228802	Operating Equipment Chain 228910 with two 202784 (2)
202784	Operating Equipment Chain Hook (4)
228811	Operating Equipment Rock Shaft (2)
167416	Operating Equipment Rock Shaft Collar with two 140321(830) (2)
140321(830)	Operating Equipment Rock Shaft Collar Set Screw (4)
228805	Operating Equipment Rock Shaft Lever Arm (4)
228806	Operating Equipment Rock Shaft Lever Arm Bracket with two 356(803) (4)
356(803)	Operating Equipment Rock Shaft Lever Arm Bracket Set Screw (8)
32134	Operating Equipment Rock Shaft Spring (2)
2770	Operating Equipment Rock Shaft Stop Dog with 140219(803) (2)
140219(803)	Operating Equipment Rock Shaft Stop Dog Screw (2)

DRIVING ACCESSORIES FOR HEAD-ON INSTALLATION	
150757	Machine Driving Belt, 57" long, (V-belt)
151223	Motor Mount and Belt Tightener complete, Nos. 51655(813), 150783, 151066, 151219 to 151222, two each 9281, 151068, four each 50807(813) and eight each 1778(816), 9842 and 126150
228822	Treadle complete, Nos. 2718(813), 14372, 14373, 14375, 17881, 50581(813) and two 46709 (2)

239355	Belt Guard Base
239445	Belt Guard Base 239355 with two each 67425, 201752(819) and 350640(819)
239446	Belt Guard Base Spacer
239447	Drip Pan with four 228804
228804	Drip Pan Rock Shaft Bushing
201308(805)	Drip Pan Screw (3)
203637(805)	Drip Pan Screw Washer (3)
52843	Drip Pan Washer (Leather)
263417	Drip Pan Jack Screw
1517(805)	Drip Pan Jack Screw Lock Nut
167448	Machine Base and Oil Drain Jar (plastic)
228444	Machine Cushion (2)
228881	Machine Support Complete, Nos. 228866, 228868, 228870 to 228872, 239445, 239446, two 228444, four each 228873 to 228875 and 350639(819)
228786	Machine Support (rear)
228870	Machine Support (rear) 228786 with two each 51074(813) and 67425
67425	Lock Washer (11)
51074(813)	Machine Support Bolt (3)
228872	Machine Support Bracket (rear)
228873	Machine Support Bracket Jack (4)
350639(819)	Machine Support Bracket Jack Bolt (4)
228874	Machine Support Bracket Jack Bolt Washer (4)
228875	Machine Support Bracket Jack Flange with three wood screw 7/8" No. 12 R.H.B. (4)
228871	Machine Support Bracket (front) with two each 67425, 350640(819) and four 201752(819)
350640(819)	Screw (4)
201752(819)	Nut (10)
228867	Machine Support (front)
228868	Machine Support (front) 228867 with 51074(813), 67425, 200076(819) and 228869
200076(819)	Machine Support (front) Cushion Screw
228869	Machine Support (front) Cushion (nylon)
350641(819)	Screw (4)
228866	Machine Hinge Connection and Belt Guard Mounting Plate with four each 67425, 201752(819) and 350641(819)

OPERATING EQUIPMENT

228879	Operating Equipment Complete, Nos. 228811, 228878, two each 32134, 228802, 228861, 268072, four each 2770, 228805 and 228806
228811	Operating Equipment Rock Shaft
2770	Operating Equipment Rock Shaft Stop Dog with 140219(803) (4)
140219(803)	Operating Equipment Rock Shaft Stop Dog Set Screw
32134	Operating Equipment Rock Shaft Spring (2)
268072	Operating Equipment Rock Shaft Collar with two 200386(803) (2)
200386(803)	Operating Equipment Rock Shaft Collar Set Screw (4)
228806	Operating Equipment Rock Shaft Lever Arm Bracket with two 356(803) (4)
356(803)	Operating Equipment Rock Shaft Lever Arm Bracket Set Screw (8)
228805	Operating Equipment Rock Shaft Lever Arm (4)
228861	Operating Equipment Cable (adjustable) Complete, Nos. 1521(819), 151633, 167226-001 and 228858 (2)
151633	Operating Equipment Cable (adjustable) Yoke End Pin (2)
228858	Operating Equipment Cable (adjustable) Yoke End (2)
1521(819)	Operating Equipment Cable Lock Nut (2)
167226-001	Operating Equipment Cable (2)
228910	Operating Equipment Chain (lower), 24" long (2)
228802	Operating Equipment Chain (lower) 228910 with two 202784 (2)
228878	Starting Rock Shaft

DRIVING ACCESSORIES

228829	Driving Accessories Complete, Nos. 150748, 228880 and two 228877
228876	Foot Lifter Treadle (2)
228877	Foot Lifter Treadle 228876 with 2718(813), 14373 and 50581(813) (2)
14373	Foot Lifter Treadle Extension (2)
50581(813)	Foot Lifter Treadle Extension Screw (2)
2718(813)	Foot Lifter Treadle Extension Screw Washer (2)
151219	Belt Tightener Hinge Plate
150783	Belt Tightener Hinge Plate Adjusting Screw 150701 with 51655(813)
150701	Belt Tightener Hinge Plate Adjusting Screw
51655(813)	Belt Tightener Hinge Plate Adjusting Screw Nut
9281	Belt Tightener Hinge Plate Adjusting Screw Nut Washer
151066	Belt Tightener Hinge Plate Adjusting Screw Hinge Pin
151068	Belt Tightener Hinge Plate Adjusting Screw Hinge Pin Retaining Ring (2)
1062(819)	Belt Tightener Hinge Plate Mounting Screw (4)
1606(819)	Belt Tightener Hinge Plate Mounting Screw Nut (4)
126150	Belt Tightener Hinge Plate Mounting Screw Nut Washer (4)
151220	Belt Tightener Hinge Plate Adjusting Screw Hinge Bracket
151221	Belt Tightener Hinge Plate Hinge Bracket
151222	Belt Tightener Hinge Plate Hinge Bracket Pin
50807(813)	Belt Tightener Hinge Plate Motor Mounting Bolt (4)
1778(813)	Belt Tightener Hinge Plate Motor Mounting Bolt Nut (4)
9842	Belt Tightener Hinge Plate Motor Mounting Bolt Nut Washer (4)
150748	Machine Driving Belt, 48" long (V-belt)
228880	Motor Mount and Belt Tightener Complete, Nos. 51655(813), 150783, 151066, 151219 to 151222, two each 9281, 151068, four each 1062(819), 1606(819), 1778(813) 9842, 50807(813) and eight 126150