

Style

35800BWDR8

Part Number	Description	Minimum Quantity Per 5 Machines	Part Number	Description	Minimum Quantity Per 5 Machines
35830BXW8	Presser Foot	1	35808AY	Left Looper	1
22845A	Screws for attaching Presser Foot	4	35809BY	Middle Looper	1
35805BRW8	Feed Dog	1	35809AY	Right Looper	1
22528	Screw for Feed Dog	1	22564	Looper Set Screw and Needle Bar Clamp Screw	6
35824DQW8	Throat Plate	1	22562A	Clamp Screws for Looper Holders	3
22524	Screws for Throat Plate	6	605	Needle Set Screws	6
130GS	Needles (specify size)	300	35826X	Feed Roller	1
35830K	Spring for Presser Foot	2	21225-9/64	Looper Gauge	1
22599	Screw for Spring	4	29484	Screw Assortment	1
35874B	Presser Foot Fork	1			
22894C	Screw for attaching Fork to Presser Bar	4			

*The parts and quantities listed above are intended to assist you in setting up the initial inventory of spare parts. An efficient inventory can only be established according to actual usage. The nature of the sewing operation will determine actual usage.

Rev. 11/98

7. Wear safety glasses.

8. In case of machine conversions and changes all valid safety rules must be considered. Conversions and changes are made at your own risk.
9. Commissioning of the sewing head is prohibited until such time as the entire sewing unit is found to comply with EC regulations.
10. The warning hints in the instructions are marked with one of these two symbols:



Items require special attention



Danger of injury to operative or service staff

Be sure to observe and adhere to these indications and to the generally applicable regulations.

Special Operating Directions

11. For the following the machine has to be disconnected from the power supply by turning off the main switch or by pulling out the mains plug:
- 11.1 For threading needle(s), looper, spreader etc.
 - 11.2 For replacing sewing tools such as needle, presser foot, throat plate, looper, spreader, feed dog, needle guard, folder, fabric guide etc.
 - 11.3 When leaving the workplace and when the workplace is unattended.
 - 11.4 For maintenance work.
 - 11.5 When using clutch motors without actuation lock, wait until the motor is stopped totally.

General Maintenance Directions

12. Maintenance, repair and conversion work (see item 8) must be done only by trained technicians or special skilled personnel under consideration of the instructions.
13. Any work on the electrical equipment must be done by an electrician or under direction and supervision of special skilled personnel.

Special Maintenance Directions

14. Work on parts and equipment under electrical tension is not permitted.
15. Before doing maintenance and repair work on the pneumatic equipment, the machine has to be disconnected from the compressed air supply. In case of existing residual air pressure after disconnecting from compressed air supply (e.g. pneumatic equipment with air tank), the pressure has to be removed by bleeding.

Exceptions are only allowed for adjusting work and function checks done by special skilled personnel.

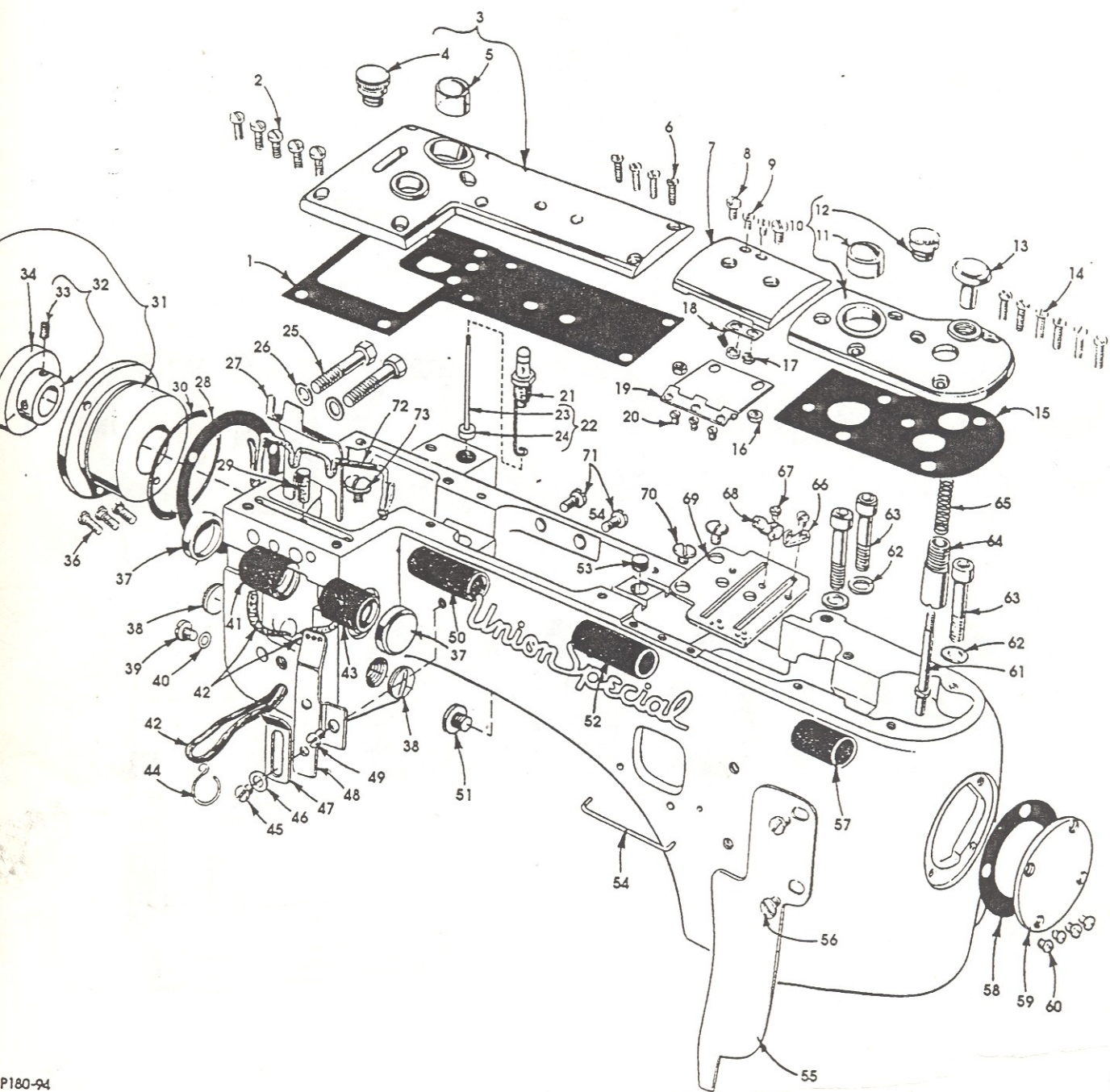
Standards

17. The sewing machines described in this manual are built according to the following standards:

EN292-2 Safety of machinery-basic concepts, general principles for design.

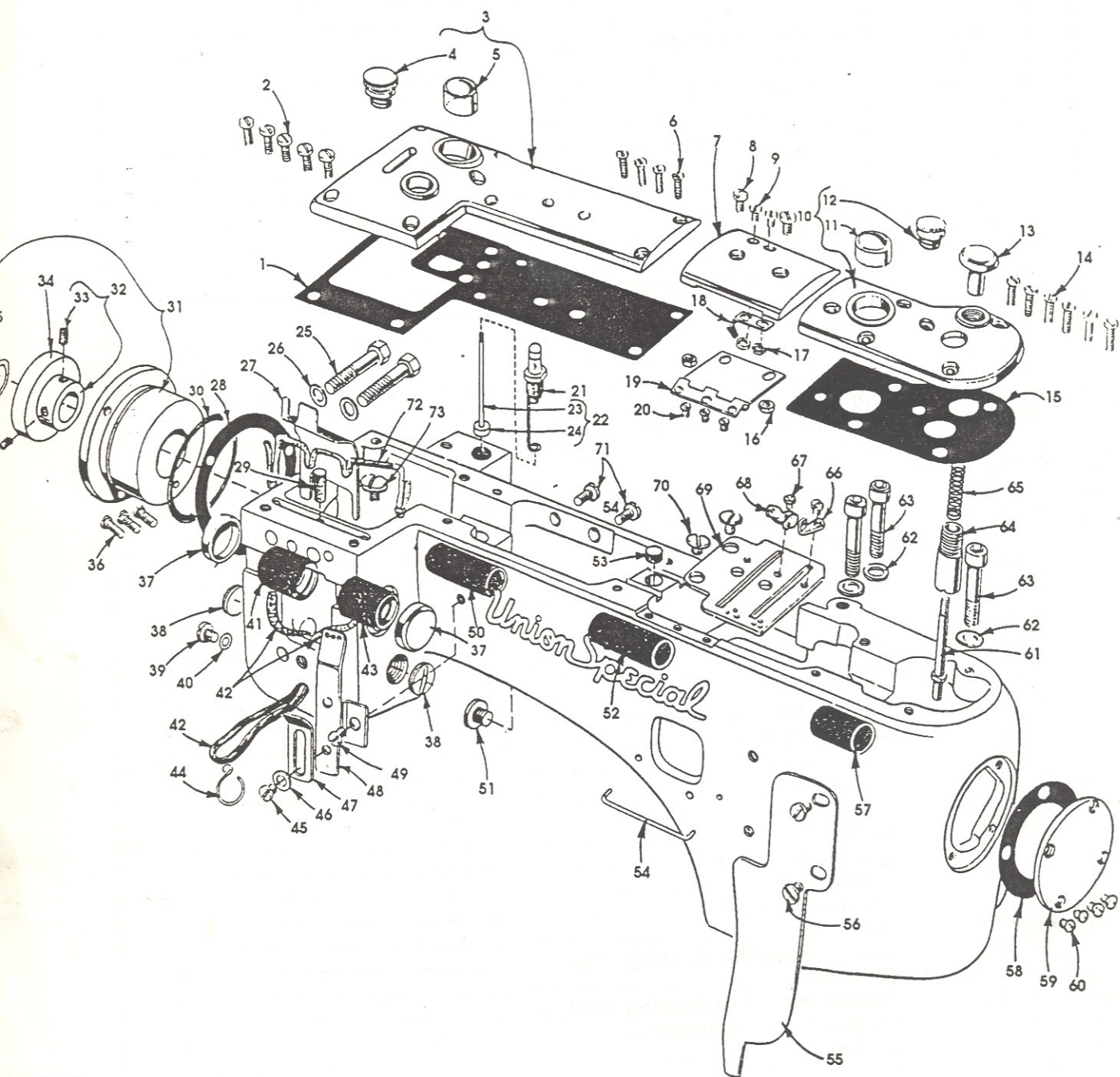
IEC204-3-1/EN60204-3-1 Electrical equipment of industrial machines. Part 3: Particular requirements for sewing machines, units and systems.

35800 DNU9



MAIN FRAME, CAST-OFF PLATE, EYELETS, MISCELLANEOUS COVERS AND BUSHINGS

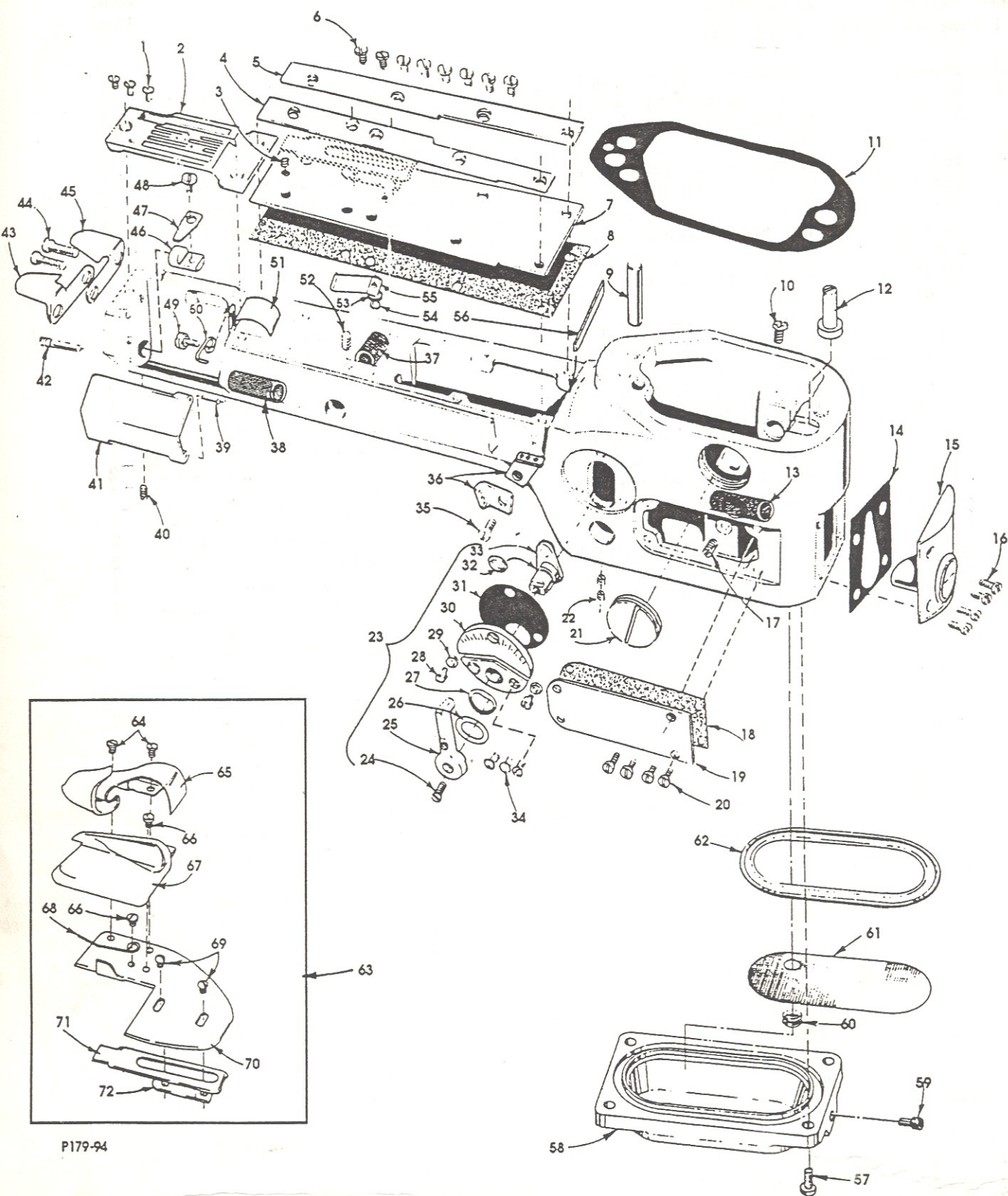
Ref. No.	Part No.	Description	Amt. Req.
1.	35888 P	Gasket	1
2.	93	Screw	5
3.	35888 NR	Crank Chamber Cover	1
4.	18-1426	Screw	1
5.	50-537 BLK	Oil Sight Gauge	1
6.	22516 A	Screw	4
7.	35887 X	Top Cover, middle	1
8.	93 A	Screw	2
9.	90	Screw	2
10.	35887 AE	Top Cover, front	1
11.	50-537 BLK	Oil Sight Gauge	1
12.	18-1426	Screw	1
13.	35853 Z	Looper Throw-Out Plunger Knob	1
14.	22516 A	Screw	6
15.	35887 AD	Gasket	1
16.	12934 A	Nut	2
17.	41071 G	Nut	2
18.	35887 M	Spring	1
19.	35887 R	Middle Top Cover Hinge	1
20.	22564 B	Screw	3
21.	36293 B	Oil Sight Gauge	1
22.	36293 F	Oil Sight Gauge Indicator Assembly	1
23.	36293 E	Oil Sight Indicator	1
24.	39593 C	Oil Gauge Float	1
25.	22759 A	Screw	2
26.	6042 A	Washer	2
27.	35889 H	Oil Shield	1
28.	56390 E	Gasket	1
29.	C 067 E	Cork	1
30.	660-1014	"O" Ring	1
31.	35890 M	Bearing Housing Assembly	1
32.	35890 L	Shaft Coupling	1
33.	22894 F	Screw	2
34.	660-1016	Bearing	1
35.	660-206	"O" Ring	1
36.	22569 B	Screw	3
37.	35761 D	Bushing Cap, plastic	2
38.	22539 T	Plug Screw	2
39.	22733 B	Oil Drain Screw	1
40.	660-935	"O" Ring	1
41.	35760 E	Needle Lever Shaft Bushing, rear	1
42.	CL 21	Oil Wick	2
43.	35760 D	Needle Lever Shaft Bushing, front	1
44.	35897 AW	Oil Wicking Hook, upper	1
45.	22570	Screw	1
46.	8372 A	Washer	1
47.	35871 A	Needle Thread Eyelet, three holes	1
48.	35871 B	Needle Thread Eyelet, three holes	1
49.	22570 A	Screw	1
50. thru 73. See following page			



P180-94

MAIN FRAME, CAST-OFF PLATE, EYELETS, MISCELLANEOUS COVERS AND BUSHINGS (CONT.)

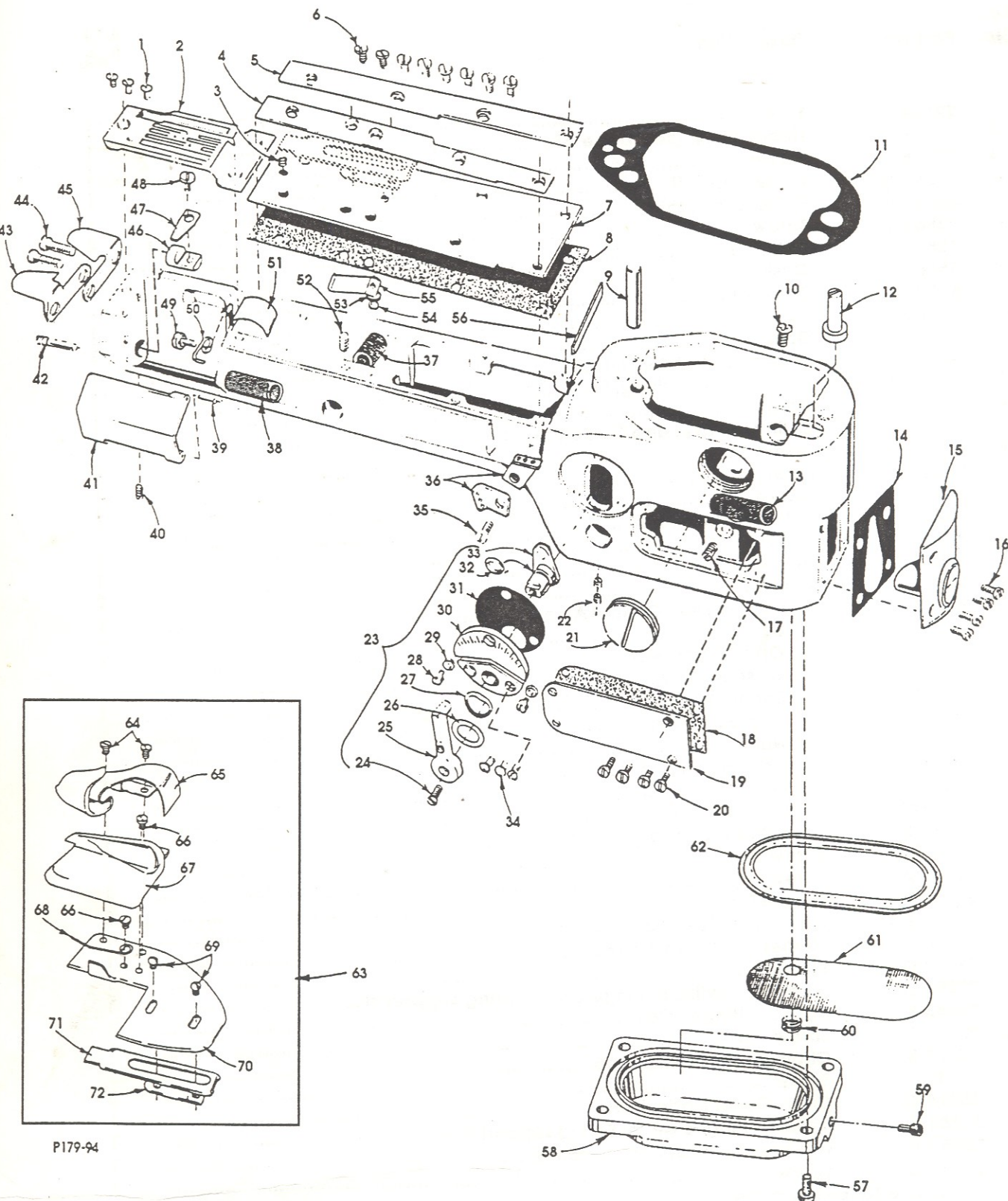
Ref. No.	Part No.	Description	Amt. Req.
	1. thru 49. See preceding page		
50.	35890 E	Crankshaft Bushing, front	1
51.	22733 B	Main Shaft Bushing, rear	1
52.	35890 D	Plug Screw	1
53.	50-539 BLK	Plug	1
54.	35781 D	Looper Thread Guide Wire	1
55.	35856 AA	Looper Thread Shield	1
56.	22829	Screw	2
57.	36290 B	Main Shaft Bushing, front	1
58.	35887 V	Gasket	1
59.	35887 Z	Main Frame End Cover	1
60.	22564 B	Screw	4
61.	35853 W	Looper Throw-Out Plunger	1
62.	35876 U	Washer	3
63.	22653 E-20	Screw	3
64.	35853 AA	Looper Throw-Out Plunger Bushing	1
65.	35853 Y	Looper Throw-Out Plunger Spring	1
66.	35772 T	Cast-Off Plate Eyelet, front	1
67.	28	Screw	2
68.	35772 S	Cast-Off Plate Eyelet, rear	1
69.	35704 C	Cast-Off Plate	1
70.	22730	Screw	2
71.	93	Screw, for rotary pump housing	2
72.	CL 21	Oil Wick	1
73.	22711	Screw, for oil wick	1



P179-94

DIFFERENTIAL FEED CONTROL, CYLINDER COVERS AND BUSHINGS (ALL GAUGES)

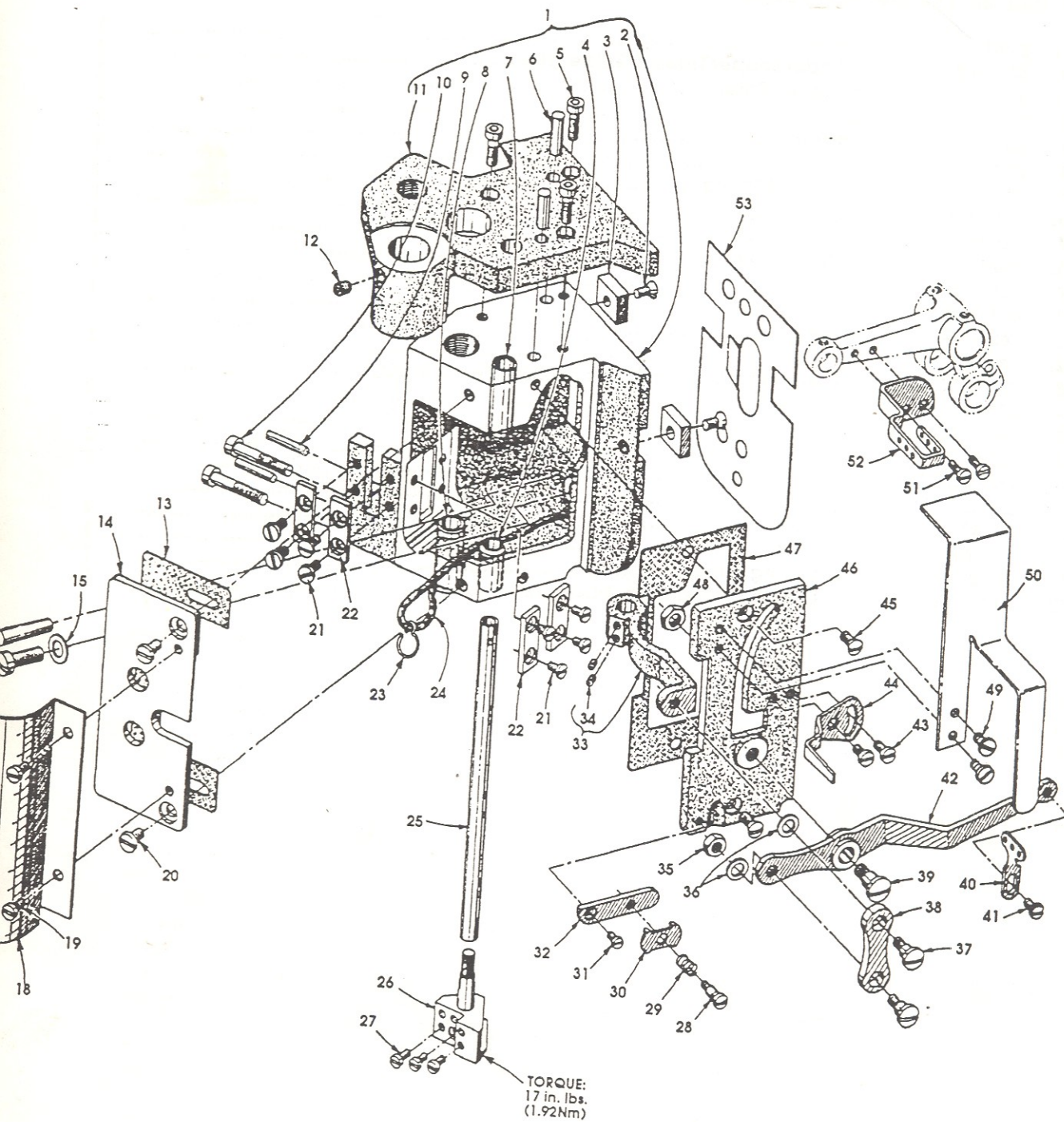
Ref. No.	Part No.	Description	Amt. Req.
1.	22524	Screw	3
2.	-----	Throat Plate (see page 35)	1
3.	22798	Screw	1
4.	35883 N	Folder Gib, left	1
5.	35883 P	Folder Gib, right	1
6.	22564 J	Screw	8
7.	35883 T	Cylinder Cover	1
8.	35883 S	Gasket	1
9.	667 D-16	Dowel Pin, straight	1
10.	22596	Screw	1
11.	36284	Gasket	1
12.	36229 A1	Eccentric Stud, for Styles 35800DWW, 35800DWWL	1
13.	36249 A	Looper Shaft Bushing, front	1
14.	35884 D	Gasket	1
15.	36284 C	Cylinder Cover and Oil Gauge, front	1
16.	J 87 J	Screw	4
17.	22560 A	Screw	1
18.	36286 A	Gasket	1
19.	36286	Cylinder Side Cover	1
20.	22766	Screw	4
21.	22539 S	Plug Screw	1
22.	531	Screw	2
23.	29478 CZ	Differential Feed Control Assembly	1
24.	538	Screw	1
25.	36237 K	Operating Lever	1
26.	652 K-24	Washer, fiber	1
27.	36237 J	Spring Washer	1
28.	36237 H	Stop Screw Pin	2
29.	60078 Z	Nut	2
30.	36238	Adjusting Plate	1
31.	36238 E	Gasket	1
32.	660-220	Oil Seal Ring	1
33.	36237 E	Adjusting Lever	1
34.	87 A	Screw	3
35.	22849 A	Screw	1
36.	35856 Y	Looper Thread Eyelet	2
37.	36237 F	Bushing, for feed bar eccentric stud	1
38.	35850 D	Looper Shaft Bushing, rear	1
39.	35883 G	Pin	1
40.	22894 W	Screw, for cylinder hinge cover spring support stud	1
41.	35883 R	Cylinder Hinged Cover	1
42.	22791 E	Screw Pin	1
43.	35796 B	Chain Cutter Blade, upper	1
44.	22747	Screw	2
45.	35796 C	Chain Cutter Blade, lower	1
46.	36283 C	Cylinder Hinged Cover Spring Support Stud	1
47.	35883 U	Cylinder Cover Spring	1
48.	22585 C	Screw	1
49.	thru 72. See following page		



P179-94

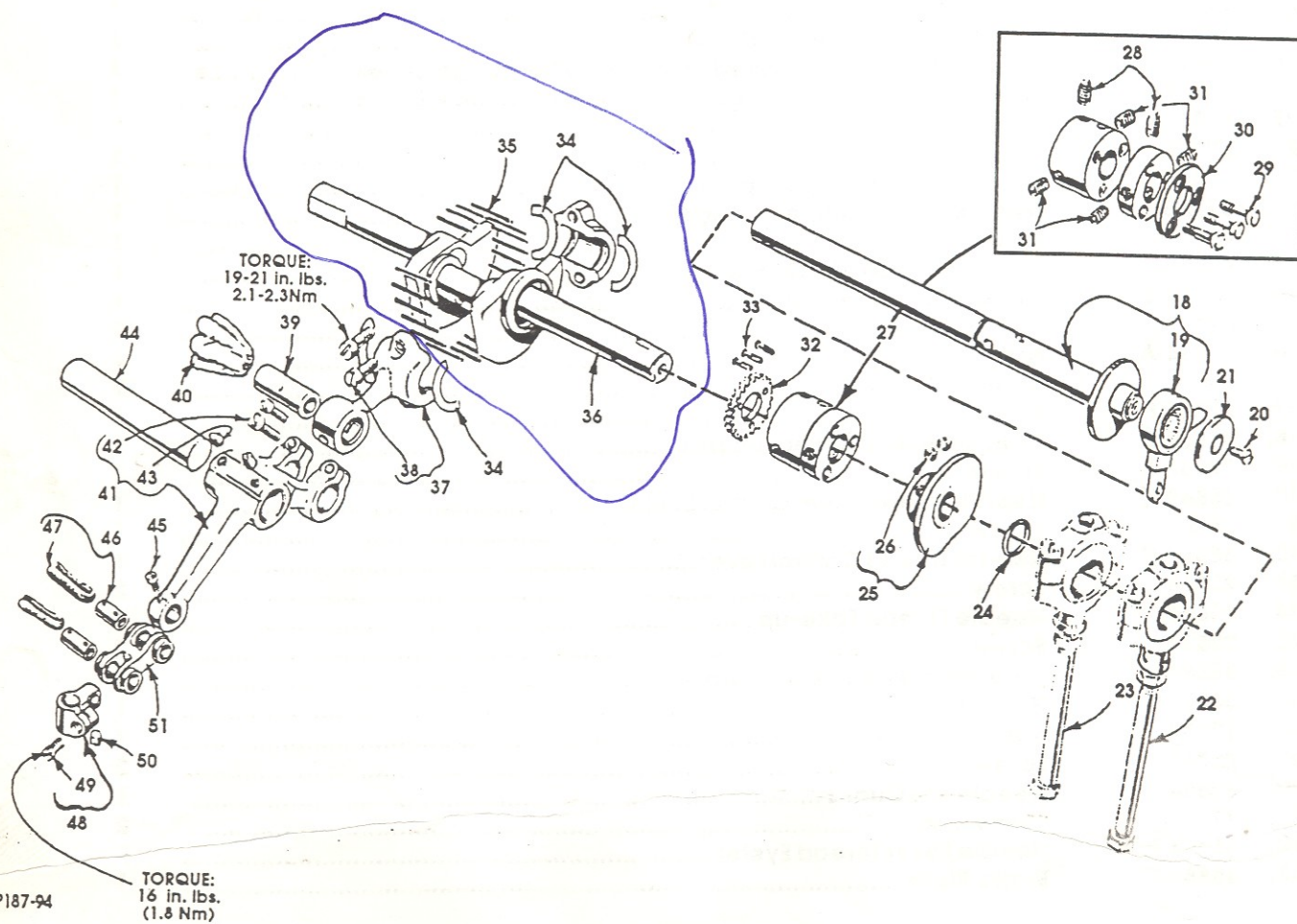
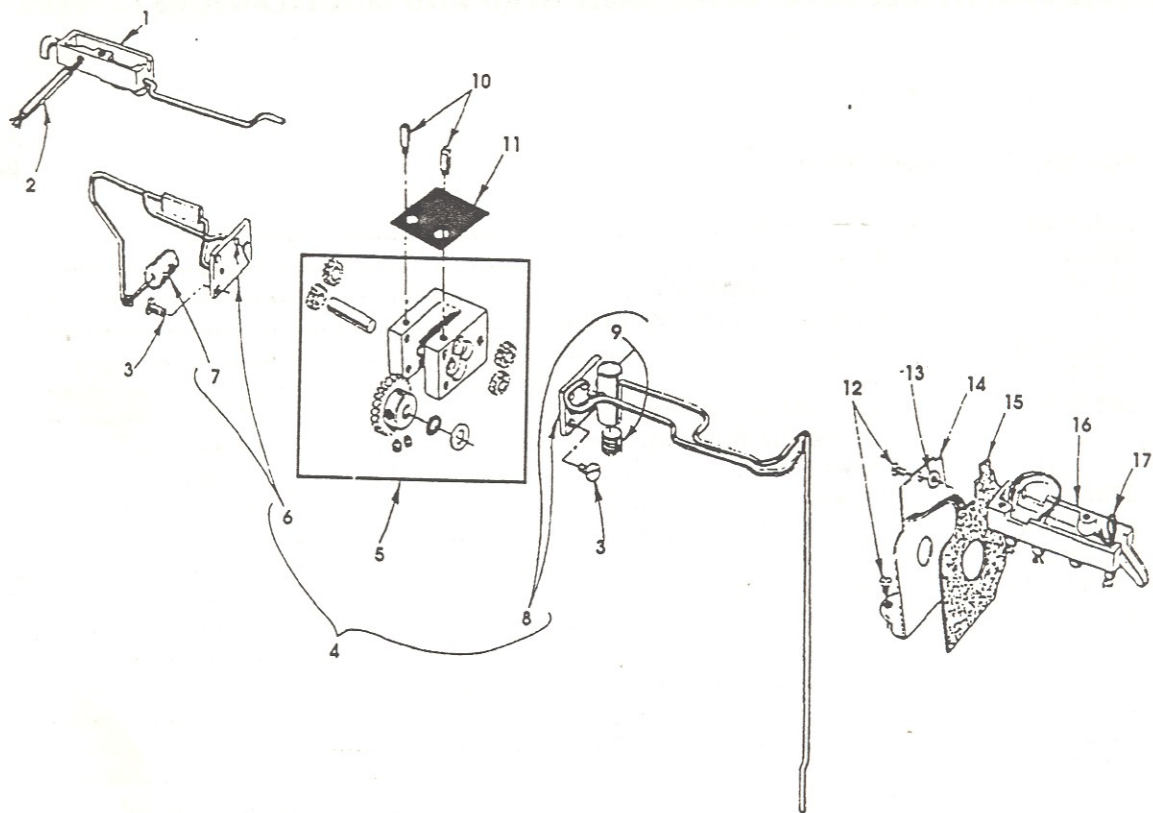
DIFFERENTIAL FEED CONTROL, CYLINDER COVERS AND BUSHINGS (CONT.) (ALL GAUGES)

Ref. No.	Part No.	Description	Amt. Req.
1. thru 48. See preceding page			
49.	22849	Screw	1
50.	36256 B	Cylinder Looper Thread Guide Wire	1
51.	35884 M	Lower Lint Shield	1
52.	531	Screw	1
53.	40-107	Washer	1
54.	22798	Screw	1
55.	36284 E	Upper Lint Shield	1
56.	35883 V	Gasket	1
57.	22596	Screw	4
58.	36282	Bottom Cover	1
59.	22571 E	Screw	1
60.	661-150	"O" Ring	1
61.	36293 G	Screen	1
62.	36284 F	Gasket	1
63.	23420 CC 18-1/8	Folder Assembly, for Styles 35800DWW, 35800DLW	1
64.	22513	Screw	2
65.	23421 CC 18-1/8	Upper Scroll and Base	1
66.	22760 A	Screw	2
67.	23422 CC 18-1/8	Lower Scroll	1
68.	23245	Spring	1
69.	22849 A	Screw	2
70.	642-423 BLK	Base	1
71.	23423 V	Sliding Base	1
72.	23423 W	Clamp, for sliding base	1



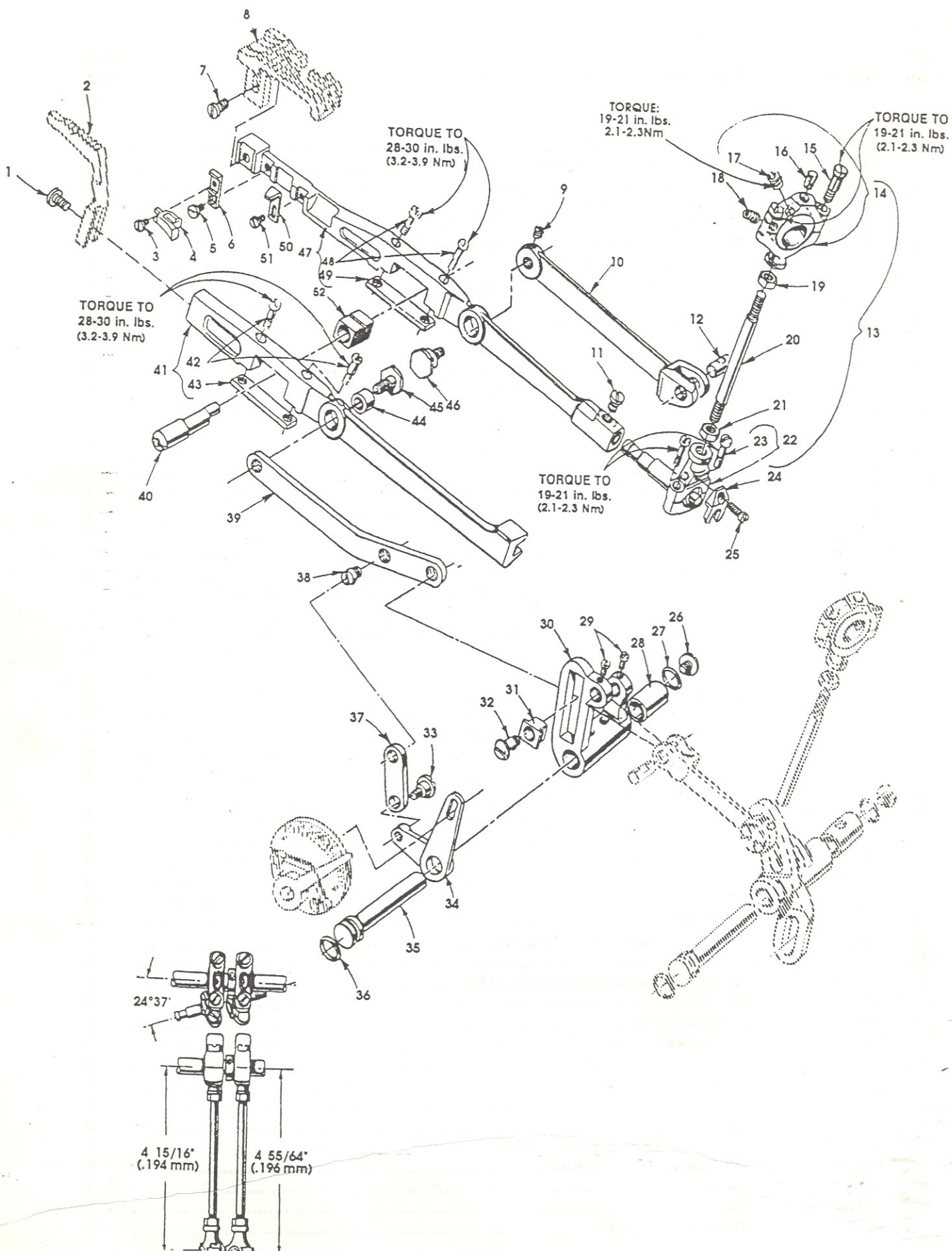
NEEDLE BAR, NEEDLE HEAD, DETACHABLE HEAD AND MISCELLANEOUS COVERS

Ref. No.	Part No.	Description	Amt. Req.
1.	35829 AC	Detachable Head	1
2.	22524	Screw	2
3.	35767	Sewing Head Key	2
4.	35859 L	Needle Bar Bushing, lower	1
5.	22653 B-8	Screw	3
6.	667 C-12	Dowel Pin	2
7.	35859 K	Needle Bar Bushing, upper	1
8.	35831 G	Presser Bar Bushing, lower	1
9.	667 B-20	Dowel Pin	2
10.	22653 B-16	Screw	2
11.	35876 AA	Puller Clutch Bracket	1
12.	22894 C	Screw	1
13.	35889 AA	Gasket	1
14.	35889 Y	Head Cover, left	1
15.	6042 A	Washer	1
16.	664 F-16	Dowel Pin, tapered	1
17.	318	Screw	1
18.	35889 Z	Detachable Head Cover, front	1
19.	22564 B	Screw	2
20.	22829	Screw	2
21.	22513	Screw	8
22.	35731 A	Presser Bar Guide Plate	4
23.	35897 AW	Oil Wicking Hook	1
24.	CL 21	Oil Wick	1
25.	35817 E	Needle Bar, marked "DY"	1
26.	35818 BY-8	Needle Bar Head, marked "V-8", for all 8 gauge Styles	1
-	35818 BY-9	Needle Bar Head, marked "V-9", for all 9 gauge Styles	1
27.	605	Screw	3
28.	57 WD	Screw	1
29.	15438 C	Needle Thread Nipper Spring	1
30.	57 WB	Needle Thread Nipper Spring Plate	1
31.	605	Screw	1
32.	43296	Needle Thread Nipper Base	1
33.	35869 L	Thread Controller Arm	1
34.	89	Screw	2
35.	12934 A	Nut	1
36.	69 H	Washer	2
37.	22758 E	Screw	2
38.	35869 D	Control Lever Connection Link	1
39.	22557 A	Screw	1
40.	35869 K	Needle Thread Lever Control Eyelet	1
41.	25 B	Screw	1
42.	35869 C	Needle Thread Control Lever	1
43.	22768	Screw	2
44.	35870	Needle Thread Take-up	1
45.	22524	Screw	2
46.	35889 X	Detachable Head Cover, front	1
47.	35889 B	Gasket	1
48.	12982	Nut	1
49.	22768	Screw	2
50.	35854	Needle Bar Guard	1
51.	77	Screw	2
52.	35864 F	Needle Lever Thread Eyelet	1
53.	35889 G	Baffle Plate	1



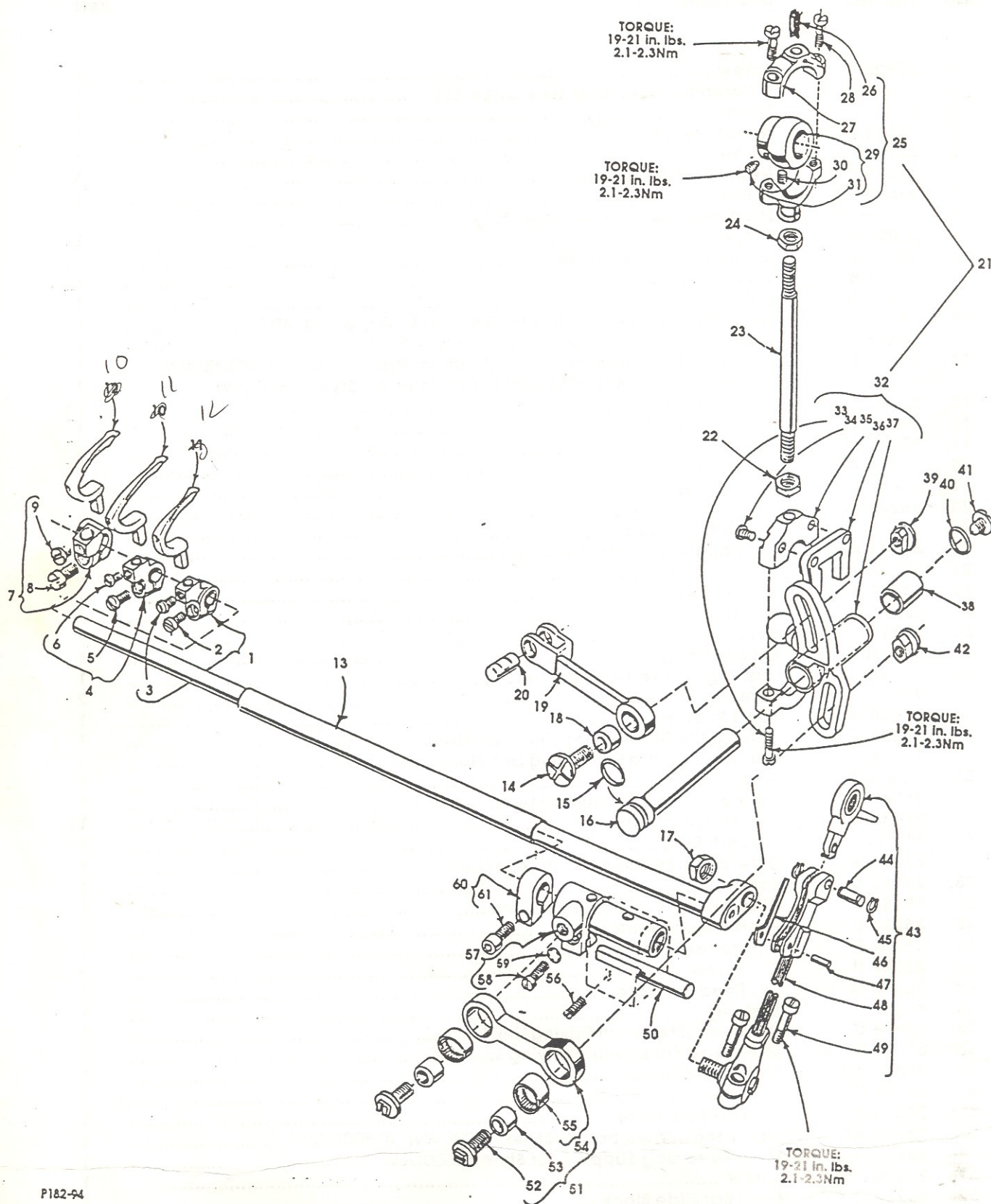
MISCELLANEOUS OILING, NEEDLE LEVER, CRANKSHAFT AND MAIN SHAFT PARTS (ALL GAUGES)

Ref. No.	Part No.	Description	Amt. Req.
1.	35894 V	Oil Reservoir, back	1
2.	35897 BU	Oil Reservoir Outlet Tube	1
3.	22585 A	Screw	6
4.	29472 AD	Oil Pump Assembly	1
5.	29472 AC	Oil Pump	1
6.	35897 CC	Oil Pump Assembly Cover, rear, for oil pump assembly	1
7.	35897 BV	Intake Filter	1
8.	35897 CH	Oil Pump Housing Cover, front	1
9.	22571 B	Plug Scw	1
10.	21756 G	Vent Screw, for oil pump	2
11.	35897 BW	Gasket	1
12.	90	Screw	2
13.	80265	Spacer Washer	1
14.	36261 B	Take-up Shield	1
15.	35861 D	Gasket	1
16.	35894 K	Oil Reservoir, front	1
17.	WO 3	Oil Wick	1
18.	29478 DZ	Looper Drive Connecting Rod Assembly (see page 25, ref. no.43)	1
19.	35853 AJ	Looper Drive Connection	1
20.	22526	Screw	1
21.	35895 V	Washer	1
22.	29478 EC	Feed Drive Eccentric Assembly	1
23.	29478 DV	Feed Lift Eccentric Assembly, for Style 35800DLW (see page 21, ref. no. 13)	1
-	29478 EB	Feed Lift Eccentric Assembly, for Styles 35800DWW, 35800DWWL (see page 21, ref. no. 13).....	1
24.	660-202	Oil Seal Ring.....	1
25.	35723 C	Looper Thread Take-Up	1
26.	22580 D	Screw	2
27.	35895 W	Main Shaft and Crankshaft Coupling	1
28.	22894 K	Spot Screw	2
29.	22519 F	Screw	3
30.	35895 Z	Washer Plate	1
31.	22894 J	Set Screw	4
32.	35897 BY	Oil Pump Driving Gear	1
33.	22797	Screw	3
34.	35763 G	Needle Bearing Retainer	4
35.	35763 F	Needle Bearing	28
36.	35822 W	Crankshaft	1
37.	35862	Needle Lever Connecting Rod	1
38.	22587 B	Screw	2
39.	35763	Needle Lever Connecting Rod Pin	1
40.	WO 3	Oil Wick	1
41.	35815 A	Needle Lever	1
42.	22729	Screw	1
43.	22596 B	Screw	2
44.	35761	Needle Lever Shaft	1
45.	77	Screw	1
46.	51054	Link Pin	1
47.	666-149	Oil Wick	2
48.	51254 J	Needle Bar Connection	1
49.	22562 A	Screw	1
50.	22564	Screw	1
51.	56354 A	Needle Lever Link	1



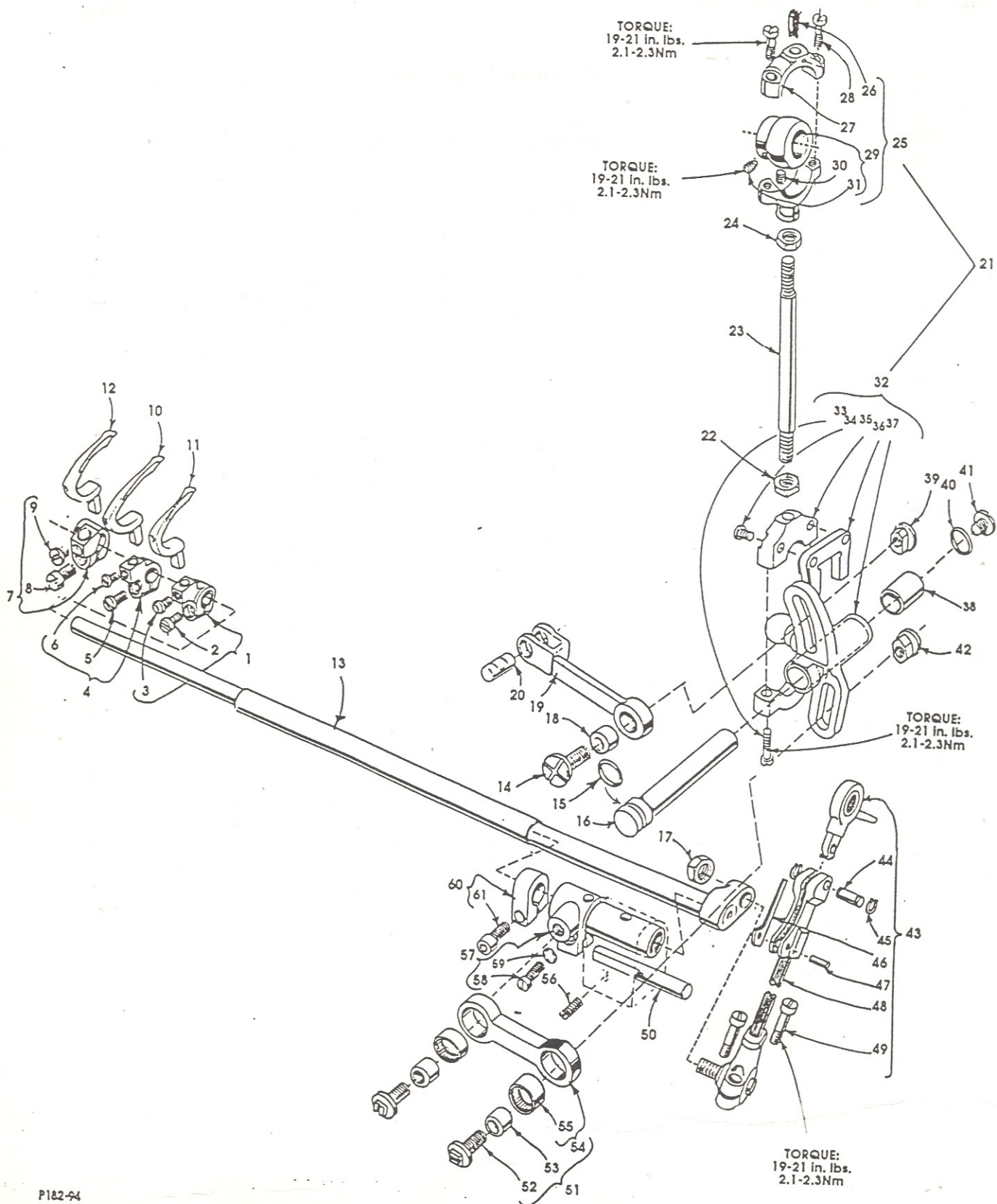
**DIFFERENTIAL FEED BAR, MAIN FEED BAR, FEED LIFT ECCENTRIC ASSEMBLY
(ALL GAUGES)**

Ref. No.	Part No.	Description	Amt. Req.
1.	22528	Screw	1
2.	-----	Differential Feed Dog (see page 35)	1
3.	87 U	Screw	1
4.	35825 AC	Needle Guard	1
5.	22768	Screw	1
6.	35835 B	Needle Guard Holder	1
7.	22528	Screw	1
8.	-----	Main Feed Dog (see page 35)	1
9.	22894 P	Screw	1
10.	35834 W	Main Feed Bar Driving Link	1
11.	33174 B	Screw	1
12.	62238 A	Link Pin	1
13.	29478 EB	Feed Lift Eccentric Assembly, for Styles 35800DWW, 35800DWWL	1
-	29478 DV	Feed Lift Eccentric Assembly, for Style 35800DLW	1
14.	29103 U	Feed Lift Eccentric Assembly Ball Joint, for Styles 35800DWW, 35800DWWL	1
-	29103 T	Feed Lift Eccentric Assembly Ball Joint, for Style 35800DLW	1
15.	22587 E	Screw	2
16.	WO 3	Oil Wick	1
17.	22894 W	Set Screw	2
18.	22894 AA	Spot Screw	1
19.	269	Nut, left thread	1
20.	36244	Connecting Rod	1
21.	18	Nut, right thread	1
22.	36244 A	Ball Joint, complete	1
23.	22729 C	Screw	2
24.	41255 B	Ball Fork	1
25.	22747	Screw	1
26.	22711	Screw	1
27.	660-206	Oil Seal Ring	1
28.	36236 B	Bushing, for feed rocker shaft	1
29.	77	Screw	2
30.	35836 A	Feed Rocker	1
31.	36236 K	Differential Feed Driving Link Slide Block	1
32.	36236 J	Differential Feed Bar Driving Link Stud	1
33.	22504 C	Screw	1
34.	36237	Differential Feed Adjusting Lever	1
35.	36236 A	Feed Rocker Shaft	1
36.	660-207	Oil Seal Ring	1
37.	36237 A	Differential Feed Adjusting Lever Link	1
38.	22845 M	Screw	1
39.	35836 B	Differential Feed Bar Driving Link	1
40.	36234 D	Feed Bar Eccentric Stud	1
41.	36234 F	Differential Feed Bar	1
42.	22587 H	Screw	2
43.	36234 G	Feed Bar Plate	1
44.	36236 H	Bushing	1
45.	36236 G	Differential Feed Bar Driving Link Stud	1
46.	35834 X	Main Feed Bar Eccentric Driving Stud	1
47.	35834 AB	Main Feed Bar	1
48.	22587 H	Screw	2
49.	36234 G	Feed Bar Plate	1
50.	35834 AC	Main Feed Dog Support, for Styles 35800DWW, 35800DWWL	1
-	35834 AA	Main Feed Dog Support, for Style 35800DLW	1
51.	22804	Screw	1
52.	36234 C	Feed Bar Slide Block	1



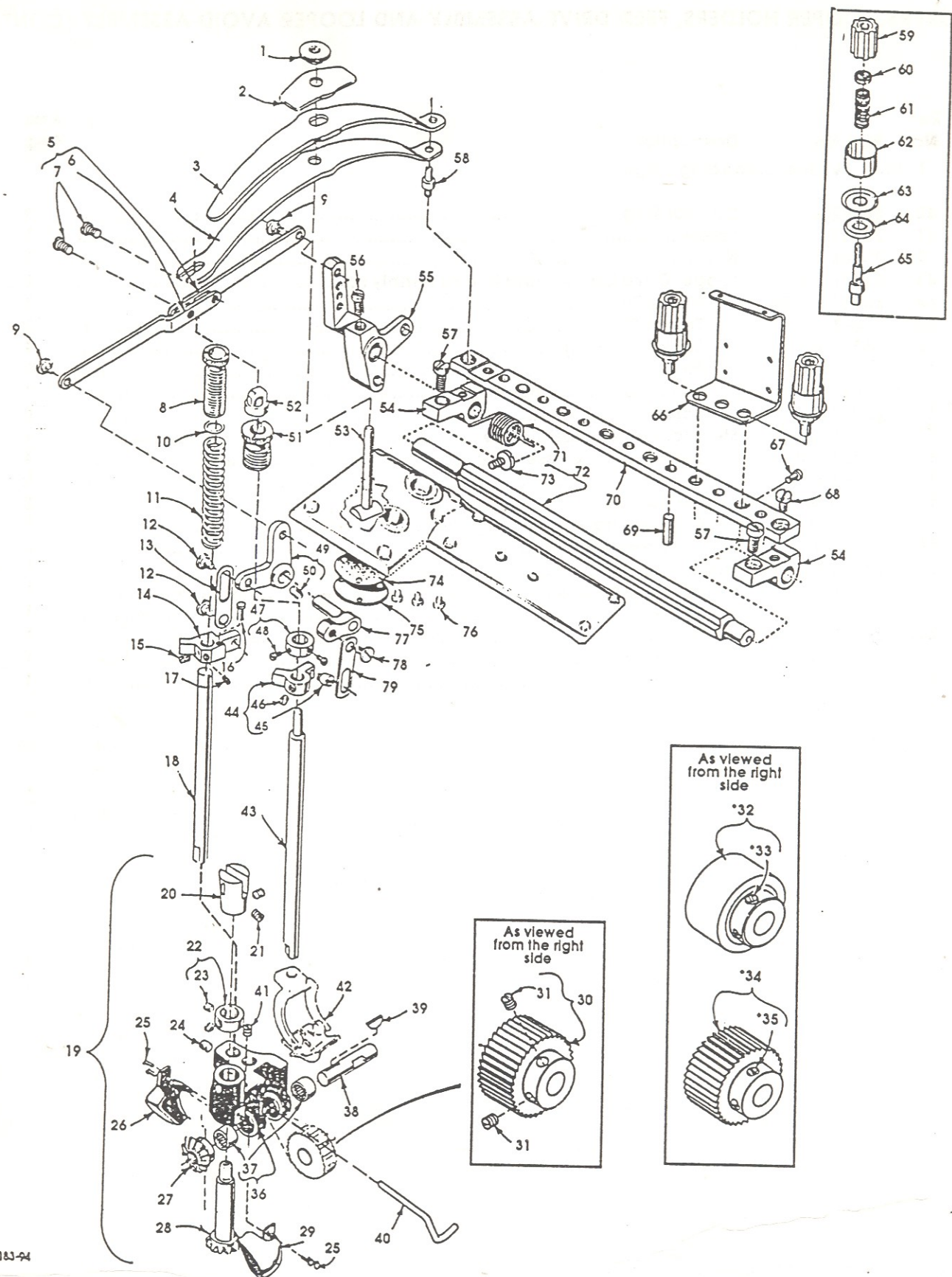
LOOPERS, LOOPER HOLDERS, FEED DRIVE ASSEMBLY AND LOOPER AVOID ASSEMBLY

Ref. No.	Part No.	Description	Amt. Req.
1.	35848 B	Looper Holder, for left needle looper, marked "A"	1
2.	22562 A	Screw	1
3.	22564	Screw	1
4.	35848 E	Looper Holder, for right needle looper, marked "D"	1
5.	22562 A	Screw	1
6.	22564	Screw	1
7.	35848 D	Looper Holder, for middle needle looper, marked "C"	1
8.	22562 A	Screw	1
9.	22564	Screw	1
10.	35809 AY BT	Looper, for middle needle, marked "AV"	1
11.	35808 AY	Looper, for right needle, marked "AU"	1
12.	35809 AY AY	Looper, for left needle, marked "AY"	1
13.	35849 C	Looper Rocker Shaft	1
14.	35836 C	Feed Rocker Driving Link Screw	1
15.	660-207	Oil Seal Ring	1
16.	36236 A	Feed Drive Shaft	1
17.	258 A	Nut	1
18.	36236 H	Bushing, for feed rocker driving link	1
19.	36236 C	Feed Rocker Driving Link	1
20.	62238 A	Link Pin	1
21.	29478 EC	Feed Drive Assembly	1
22.	18	Nut, right hand thread	1
23.	43246	Connecting Rod	1
24.	269	Nut, left hand thread	1
25.	29101 K	Feed Drive Eccentric Assembly	1
26.	WO 3	Oil Wick	1
27.	35840	Eccentric Bearing	1
28.	22587 E	Screw	2
29.	35839 C	Eccentric	1
30.	22894 U	Screw	1
31.	22894 W	Screw	2
32.	35842 L	Feed Drive Rocker Assembly	1
33.	22729 C	Screw	2
34.	22747	Screw	2
35.	35840 A	Shell	1
36.	35846 D	Guide	1
37.	35842 K	Feed Drive Looper Avoid Assembly	1
38.	36236 B	Bushing	1
39.	35866	Nut	1
40. thru 61. See following page			



LOOPERS, LOOPER HOLDERS, FEED DRIVE ASSEMBLY AND LOOPER AVOID ASSEMBLY (CONT.)

Ref.			Amt.
No.	Part No.	Description	Req.
1. thru 39. See preceding page			
40.	660-206	Oil Seal Ring	1
41.	22711	Screw	1
42.	35766 B	Nut	1
43.	29478 DZ	Looper Drive Connecting Rod Assembly	1
44.	35853 V-156	Hinge Pin	1
45.	660-310	Truarc Ring	2
46.	56341 G	Locking Spring	1
47.	50-458 BLK	Pin	1
48.	35853 AK	Looper Drive Connecting Rod	1
49.	22729 D	Screw	2
50.	36278 C	Stud, for looper shaft sleeve	1
51.	29478 DM	Looper Avoid Link Assembly	1
52.	35851 K	Screw	2
53.	P 51-184 BLK	Ferrule	2
54.	35851 M	Connecting Rod Bearing Shell	1
55.	660-311	Needle Bearing	2
56.	22560 A	Screw	1
57.	36249 B	Looper Shaft Sleeve	1
58.	22729 D	Screw	1
59.	652 C-9	Washer	1
60.	35751 G	Looper Shaft Collar	1
61.	22572 B	Screw	1



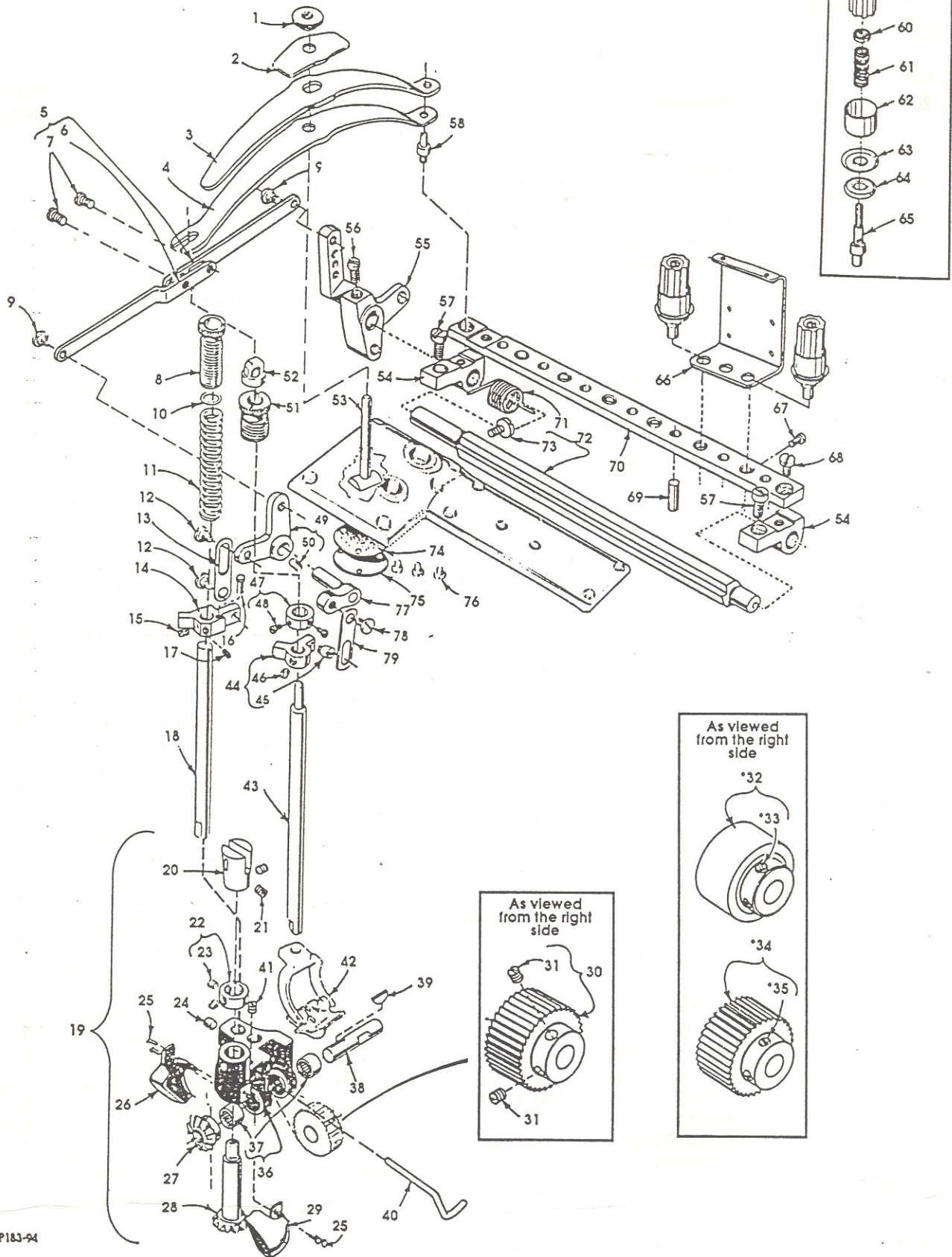
P183-94

UPPER ROLLER FEED, FOOT LIFTER AND THREAD TENSION PARTS

Ref. No.	Part No.	Description	Amt. Req.
1.	35733 B	Presser Regulating Screw	1
2.	35833 C	Presser Spring Plate	1
3.	35833 E	Presser Spring, upper	1
4.	35833 D	Presser Spring, lower	1
5.	36280 V	Lifter Lever Link Assembly	1
6.	36280 U	Lifter Lever Link	1
7.	22585 C	Screw	2
8.	61257 G	Roller Presser Spring Regulator	1
9.	86	Screw	2
10.	61256 G	Roller Presser Spring Washer	1
11.	35873 Z	Roller Presser Spring	1
12.	22758 C	Screw	2
13.	35880 K	Lifter Lever Bell Crank Link	1
14.	35873 AH	Presser Bar Connection	1
15.	89	Screw	1
16.	22764	Screw	1
17.	22764 A	Screw	1
18.	35873 W	Roller Presser Bar	1
19.	29478 ED	Puller Assembly	1
20.	54274 C	Feed Roller Upper Connection	1
21.	22894 W	Screw	2
22.	14649	Drive Gear Collar	1
23.	88	Screw	2
24.	22894 C	Screw	1
25.	22738	Screw	4
26.	35875 AA	Gear Guard, front	1
27.	35875 X	Driven Miter Gear	1
28.	35875 Y	Drive Miter Gear	1
29.	35875 Z	Gear Guard, rear	1
30.	35826 X	Feed Roller	1
31.	22560 B	Screw	2
*32.	35826 DZ	Wide Rubber Roller	1
*33.	22560 B	Screw	2
*34.	35826 CB	Feed Roller, reverse teeth	1
*35.	22560 B	Screw	2
36.	35873 AJ	Feed Roller Frame	1
37.	660-303	Needle Bearing	1
38.	35873 AK	Feed Roller Shaft	1
39.	35877 AA	Woodruff Key	1
40.	21237 ES	Air Blower Tube	1
41.	73 C	Screw	1
42.	-----	Presser Foot (see page 35)	1
43.	35878 S	Presser Bar	1
44.	35831 C	Presser Bar Lifter and Guide	1
45.	402	Screw	
46.	22560 B	Screw	

47. thru 79. See following page

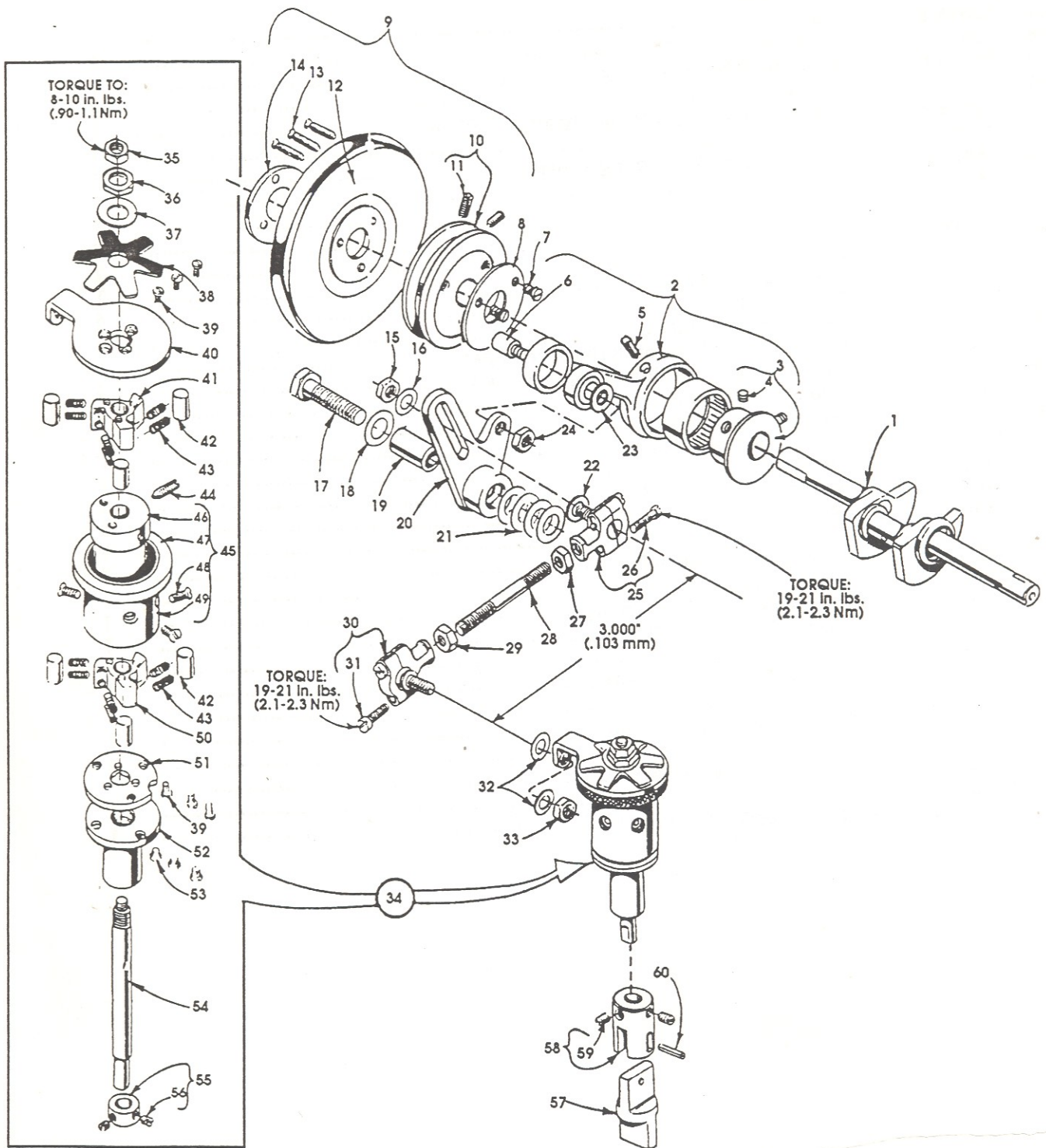
* Items can be purchased as an extra send charge.



P183-94

UPPER ROLLER FEED, FOOT LIFTER AND THREAD TENSION PARTS (CONT.)

Ref. No.	Part No.	Description	Amt. Req.
1. thru 46. See preceding page			
47.	52888 B	Collar	1
48.	22562	Screw	2
49.	35880 P	Lifter Lever Bell Crank	1
50.	22894 J	Screw	1
51.	35878 H	Presser Bar Spring and Spring Regulator	1
52.	55287 L	Presser Spring Rest	1
53.	35878 F	Presser Spring Regulating Screw	1
54.	36292 M	Tension Plate Bracket	2
55.	36280 W	Lifter Lever	1
56.	22839 D	Screw	1
57.	136	Screw	2
58.	35833 F	Presser Spring Rest	1
59.	C 50092 S	Tension Nut	6
60.	39592 AK	Tension Post Ferrule	6
61.	51292 F-4	Looper Thread Tension Spring, for looper	3
-	110-3	Needle Thread Tension Spring, for needle	3
62.	56392 F	Shield, tension spring	6
63.	35792	Tension Disc, large	6
64.	109	Tension Disc, small	6
65.	36292 P	Tension Post	6
66.	36298 G	Tension Thread Eyelet	3
67.	22562 A	Screw	6
68.	94	Screw	1
69.	35792 T	Tension Disc Release Pin	7
70.	36298 F	Tension Support	1
71.	36292 K	Tension Release Shaft Spring	1
72.	36292 N	Tension Release Shaft	1
73.	22784 F	Screw	1
-	660-219 S	Roll Pin, (not shown)	1
74.	35888 M	Gasket	1
75.	35888 L	Cover Plate	1
76.	98 A	Screw	3
77.	35880 N	Presser Bar Lifter Lever	1
78.	22758 C	Screw	1
79.	35880 L	Lifter Lever Connecting Link	1

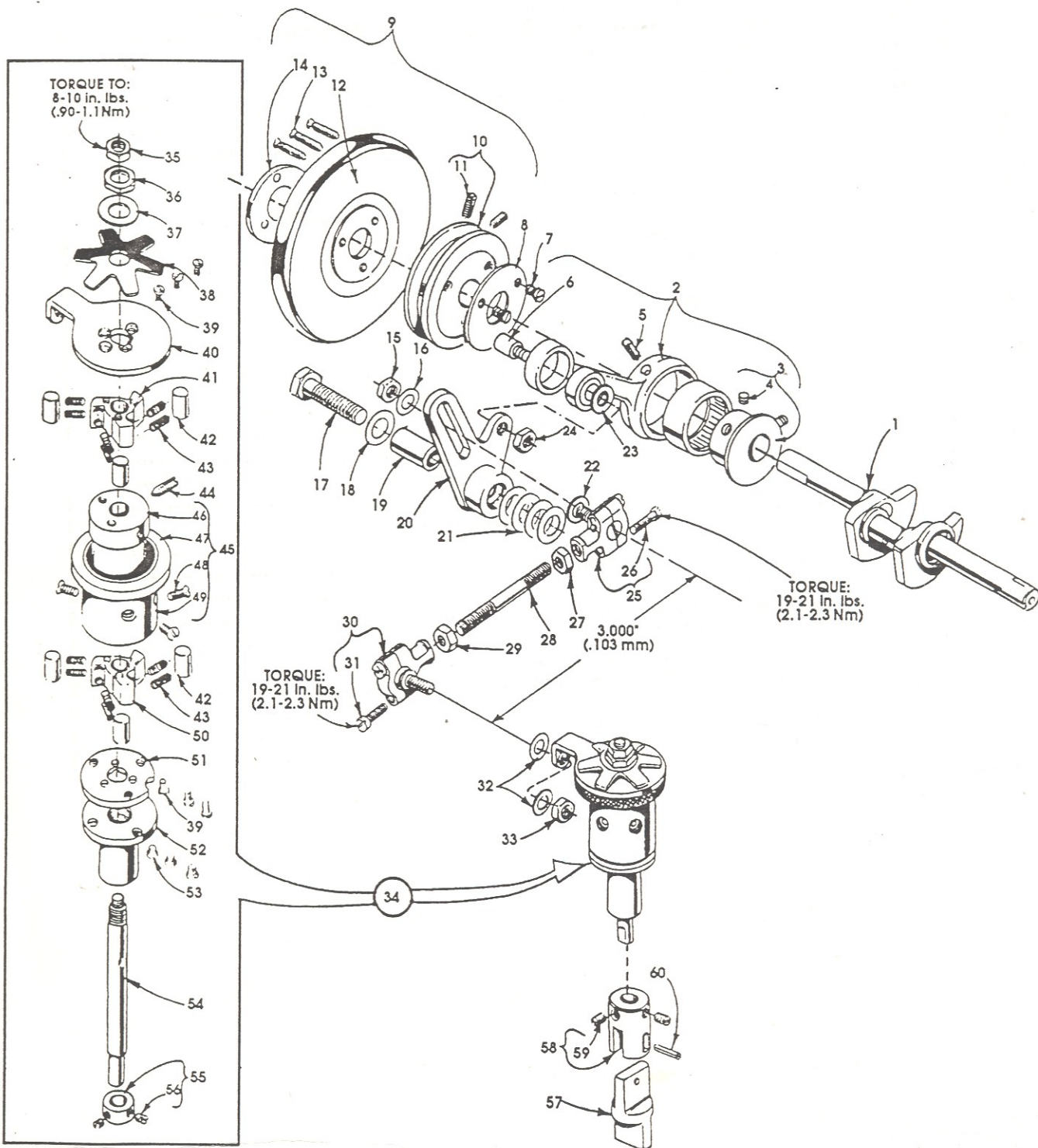


P185-94

PULLEY, CRANKSHAFT, CLUTCH AND CLUTCH DRIVING MECHANISM

Ref. No.	Part No.	Description	Amt. Req.
1.	35822 W	CrankShaft	1
2.	29480 ALY	Connecting Rod and Clutch Driving Eccentric Assembly	1
3.	35877 XA	Eccentric	1
4.	22894 C	Screw	2
5.	666-186	Oil Wick	1
6.	50342 V	Shoulder Screw	1
7.	22589	Screw	3
8.	35821 V	Washer	1
9.	35821 S	Pulley Assembly	1
10.	35821 F	Pulley	1
11.	22894 E	Set Screw	2
12.	61321 J	Handwheel	1
13.	22574	Screw	3
14.	61321 L	Clamp Plate	1
15.	258	Nut	1
16.	20	Washer	1
17.	22644 K-80	Screw	1
18.	61351 C	Washer	1
19.	35877 N	Segment Lever Bushing	1
20.	35877 Z	Clutch Driving Segment Lever	1
21.	61351 C	Washer	4
22.	36 G	Washer	1
23.	6042 A	Washer	1
24.	258	Nut	1
25.	35876 V	Ball Joint Assembly, right	1
26.	22729 C	Screw	2
27.	269	Nut, left hand thread	1
28.	4761	Roller Clutch Connecting Rod	1
29.	18	Nut, right hand thread	1
30.	22894 W	Roller Clutch Ball Joint Assembly, left	2
31.	22729 C	Screw	2
32.	20	Washer	2
33.	18	Nut	1

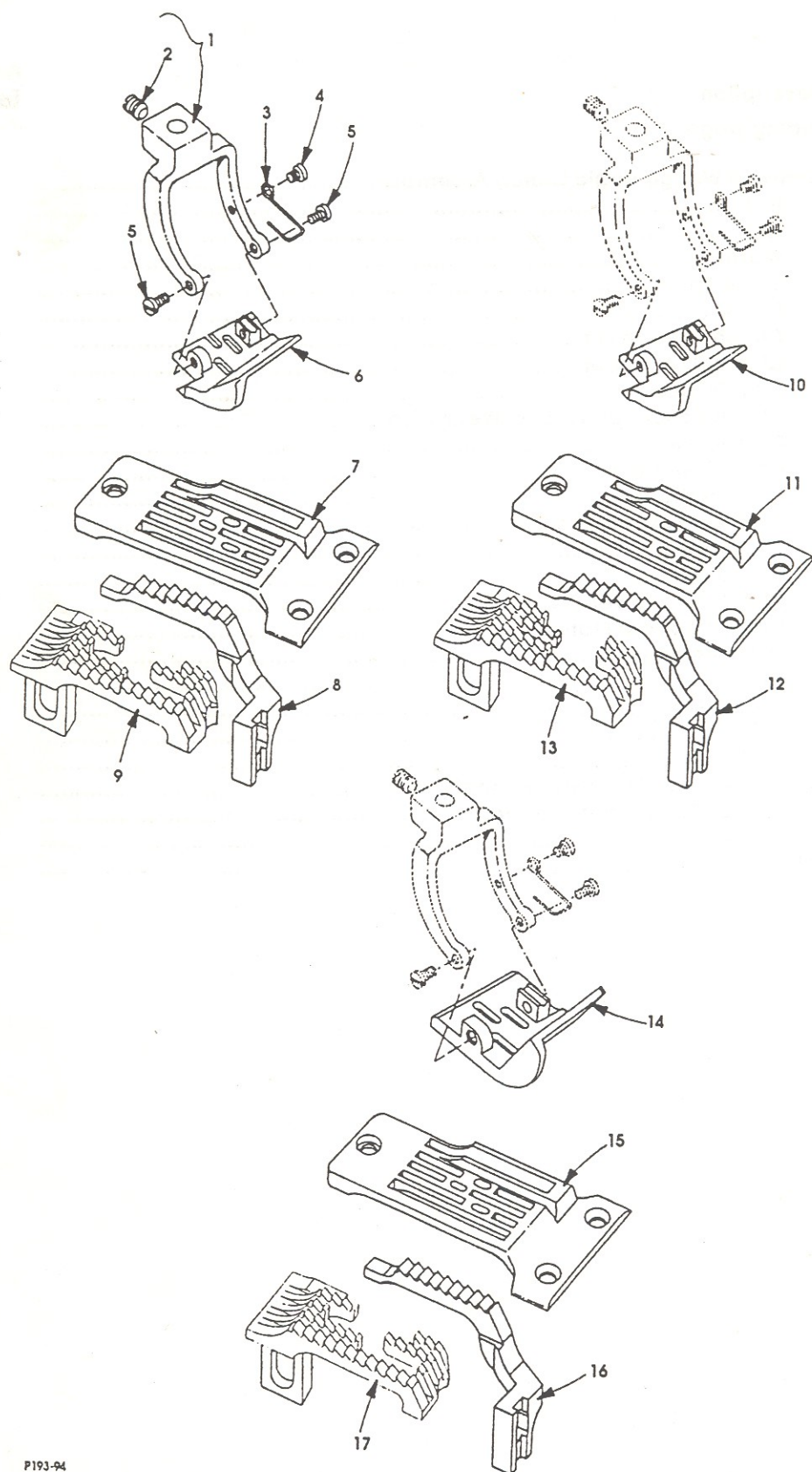
34. thru 60. See following page



P185-94

PULLEY, CRANK SHAFT, CLUTCH AND CLUTCH DRIVING MECHANISM (CONT.)

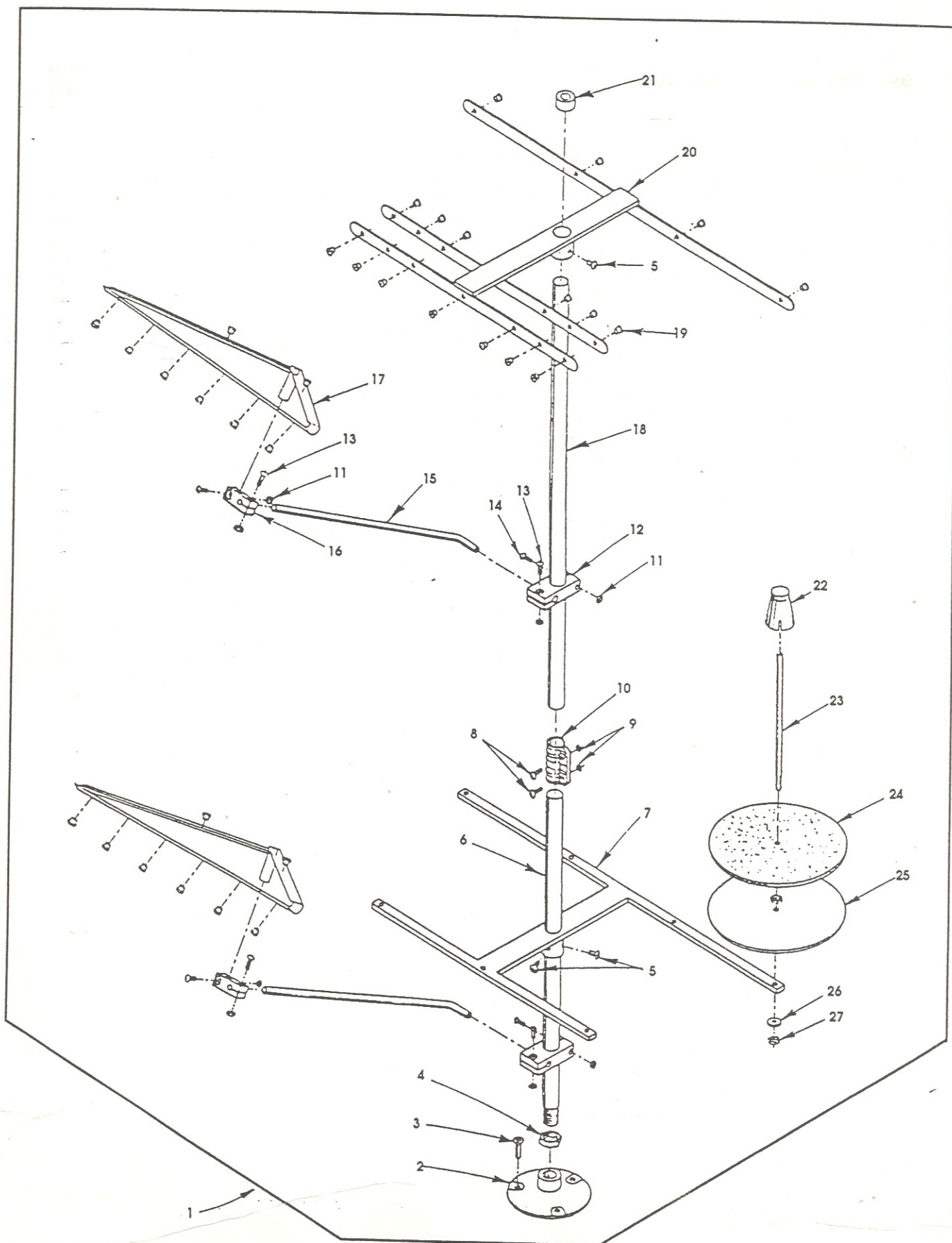
Ref. No.	Part No.	Description	Amt. Req.
1. thru 33. See preceding page			
34.	29478 BY	Constant Wedge Angle Clutch Assembly	1
35.	18	Nut	1
36.	11638 M	Nut	1
37.	61351 C	Washer	1
38.	54274 N	Brake Spring	1
39.	605 A	Screw	6
40.	35876 AC	Clutch Drive Lever	1
41.	54274 H	Clutch Disc, upper	1
42.	54274 L	Clutch Roller	6
43.	54274 Y	Clutch Roller Spring and Wear Cap	12
44.	22894 H	Spot Screw	1
45.	35876 AB	Barrel Assembly	1
46.	50-835 BLK	Barrel Core	1
47.	35876 AD	Drive Lever Brake	1
48.	538	Screw	3
49.	50-834 BLK	Barrel	1
50.	54274 H	Clutch Disc, lower	1
51.	35876 AG	Locking Spacer Plate	1
52.	35876 AF	Lower Bearing	1
53.	22564	Screw	3
54.	35876 AE	Feed Drive Shaft	1
55.	41363 U	Collar	1
56.	22743	Screw	2
57.	54279	Feed Roller Drive Floating Connection	1
58.	35876 AH	Feed Roller Connection, upper	1
59.	22560 B	Screw	2
60.	660-219	Roll Pin	1



P193-94

PRESSER FOOT, THROAT PLATE, FEED DOGS

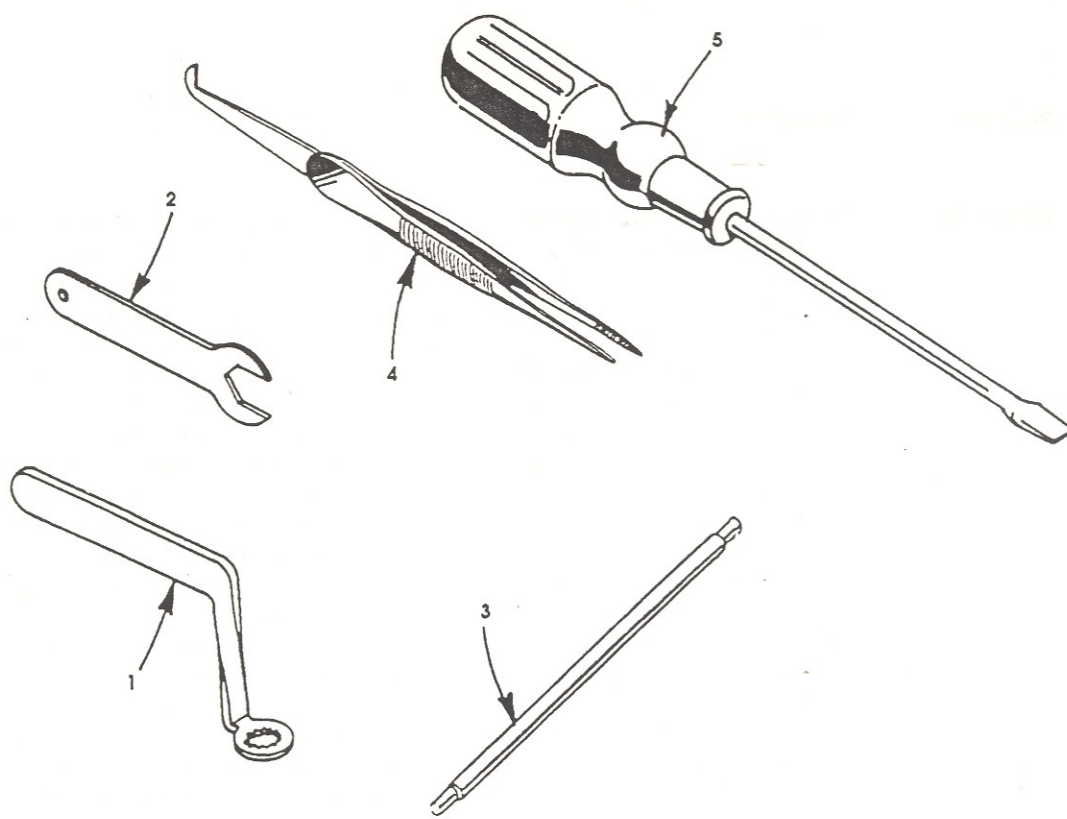
Ref. No.	Part No.	Description	Amt. Req.
1.	35874 B	Presser Foot Fork	1
2.	22894 C	Screw	1
3.	35830 K	Spring	1
4.	22599	Screw	1
5.	22845 A	Screw	1
6.	35830 DWW8	Presser Foot, for Styles 35800DWW8, DWWL8	2
-	35830 DWW9	Presser Foot, for Styles 35800DWW9, DWWL9	1
7.	35824 DX8	Throat Plate, for Styles 35800DWW8, DWWL8	1
-	35824 DX9	Throat Plate, for Styles 35800DWW9, DWWL9	1
8.	35826 DX	Differential Feed Dog, for Styles 35800DWW8, 9, DWWL 8, 9	1
9.	35805 DX	Main Feed Dog, for Styles 35800DWW8, 9, DWWL8, 9 <i>W.F.</i>	1
10.	35830 DWW18	Presser Foot, for Styles 35800DWW18, DWWL18	1
11.	35824 DW18	Throat Plate, for Styles 35800DWW18, DWWL18	1
12.	35826 DX	Differential Feed Dog, for Styles 35800DWW18, DWWL18	1
13.	35805 DW18	Main Feed Dog, for Styles 35800DWW18, DWWL18	1
14.	35820 BQW9	Presser Foot, for Style 35800DLW9	1
15.	35824 BQW9	Throat Plate, for Style 35800DLW9	1
16.	35826 DLW9	Differential Feed Dog, for Style 35800DLW9	1
17.	35805 DLW	Main Feed Dog, for Style 35800DLW9	1



P191-94

THREAD STAND

Ref. No.	Part No.	Description	Amt. Req.
1.	21101 S7	Thread Stand, complete	1
2.		Thread Stand Base	1
3.		Screw	3
4.		Nut	1
5.		Screw	4
6.		Thread Stand Rod, short	1
7.		Base Bracket	1
8.		Screw	2
9.		Nut	2
10.		Joint	1
11.		Nut	8
12.		Holder, large	2
13.		Screw	6
14.		Screw, long	2
15.		Thread Guide Rod	2
16.		Holder, thread guide	2
17.		Thread Guide	2
18.		Thread Stand Rod, long	1
19.		Thread Eyelet	34
20.		Thread Guide	1
21.		Cap	1
22.		Spool Retainer	7
23.		Spool Pin	7
24.		Felt Disc	7
25.		Support Disc	7
26.		Spring Washer	7
27.		Nut	14



P186-94

ACCESSORIES

Ref. No.	Part No.	Description	Amt. Req.
1.	TT 85	Wrench, for looper avoid	1
2.	21388 AZ	Wrench, for feed bar	1
3.	21227 AR	Needle Head Torque Rod	1
4.	660-240	Thread Tweezers	1
5.	21201	Screwdriver	1
-	660-457	Plastic Cover (not shown)	1
-	28604 R	Oil Can (not shown)	1
-	660-1012	Oil Can Nozzle (not shown)	1
-	WR 56	Allen Wrench, size 1/4" (not shown)	1
-	WR 58	Allen Wrench, size 3/8" (not shown)	1
-	WR 60	Allen Wrench, size 1/2" (not shown)	1