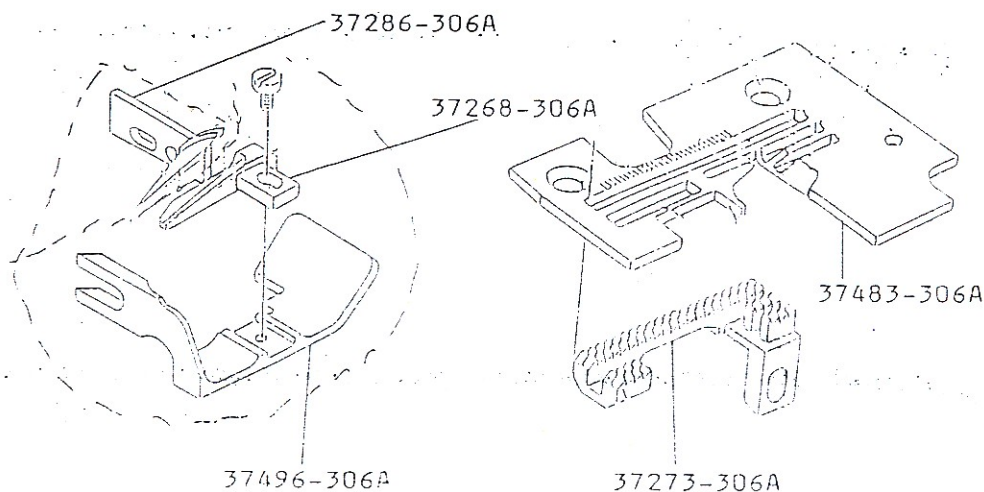


FOR MODEL 306A ONLY

YAMATO

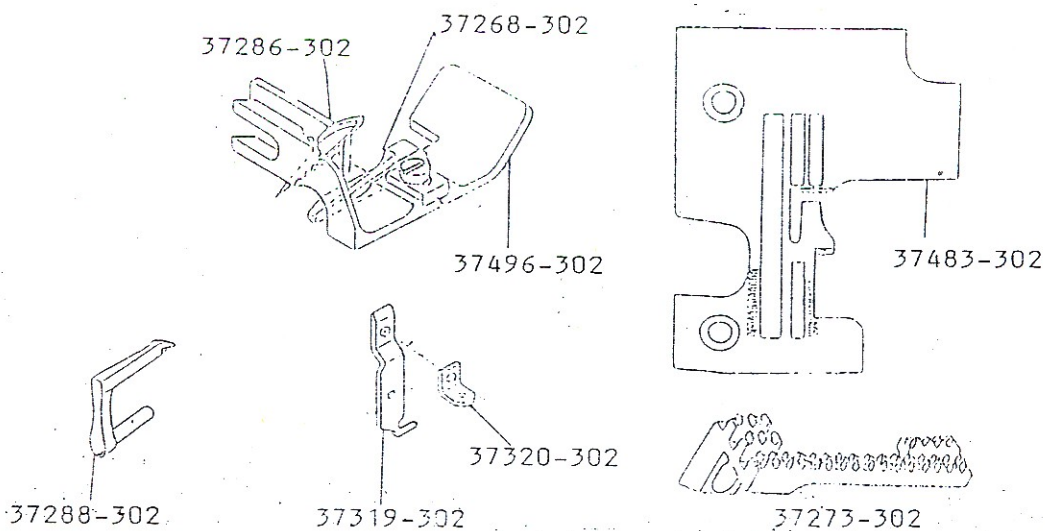
306A

圖式 306A 専用部品



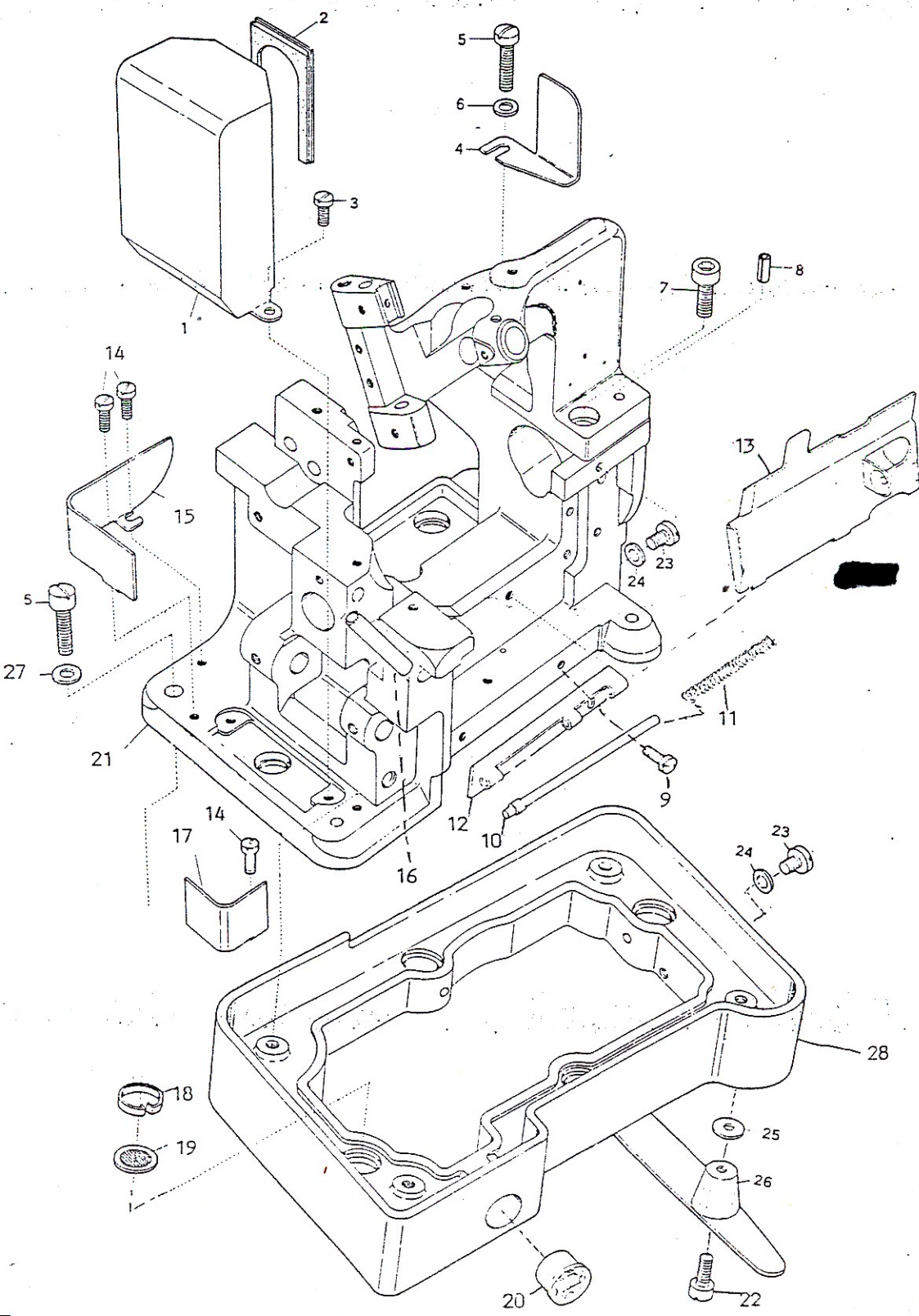
FOR MODEL 302 ONLY

圖式 302 専用部品



 - ORIGINAL

1

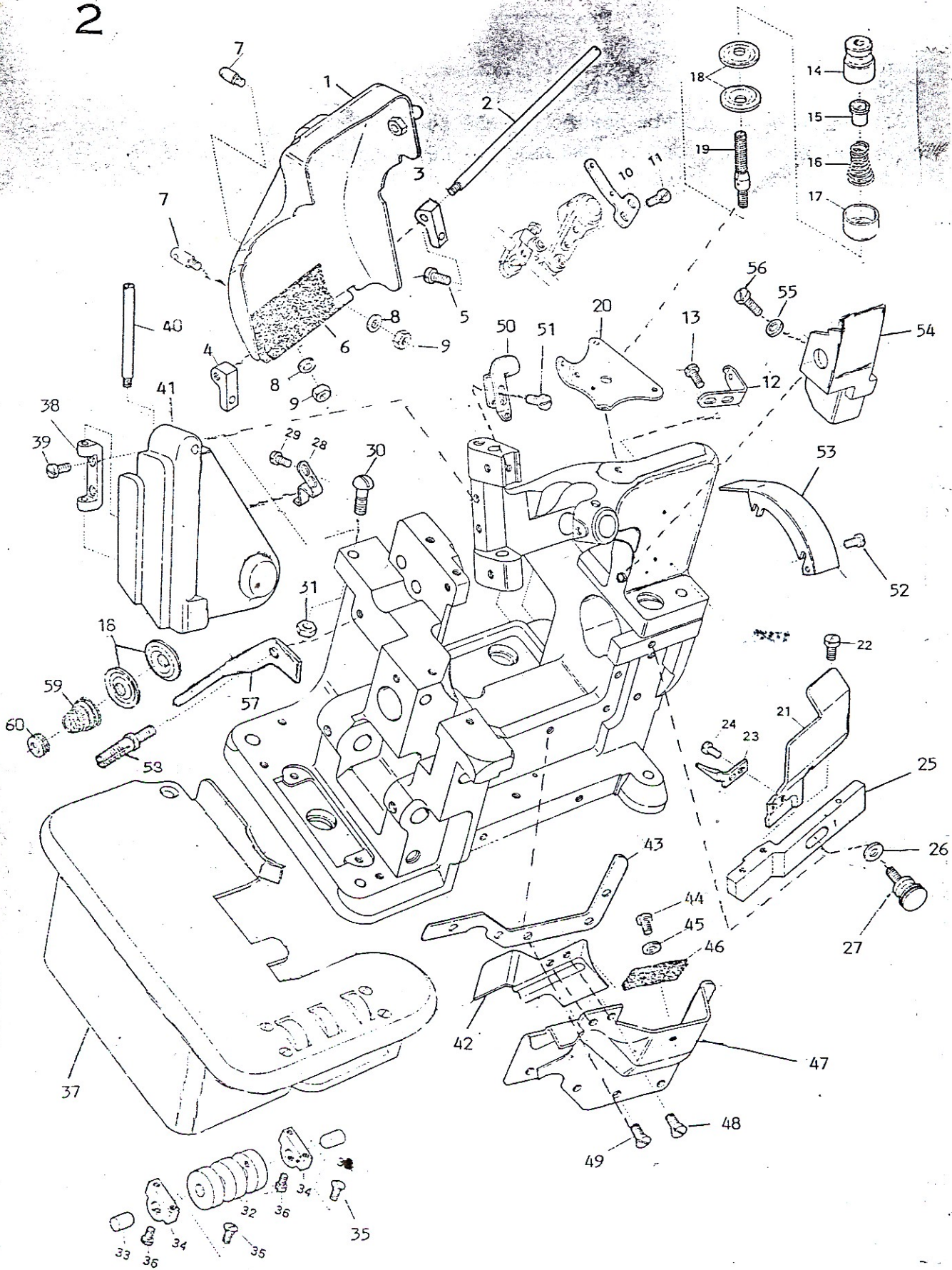


MISCELLANEOUS COVERS(2)

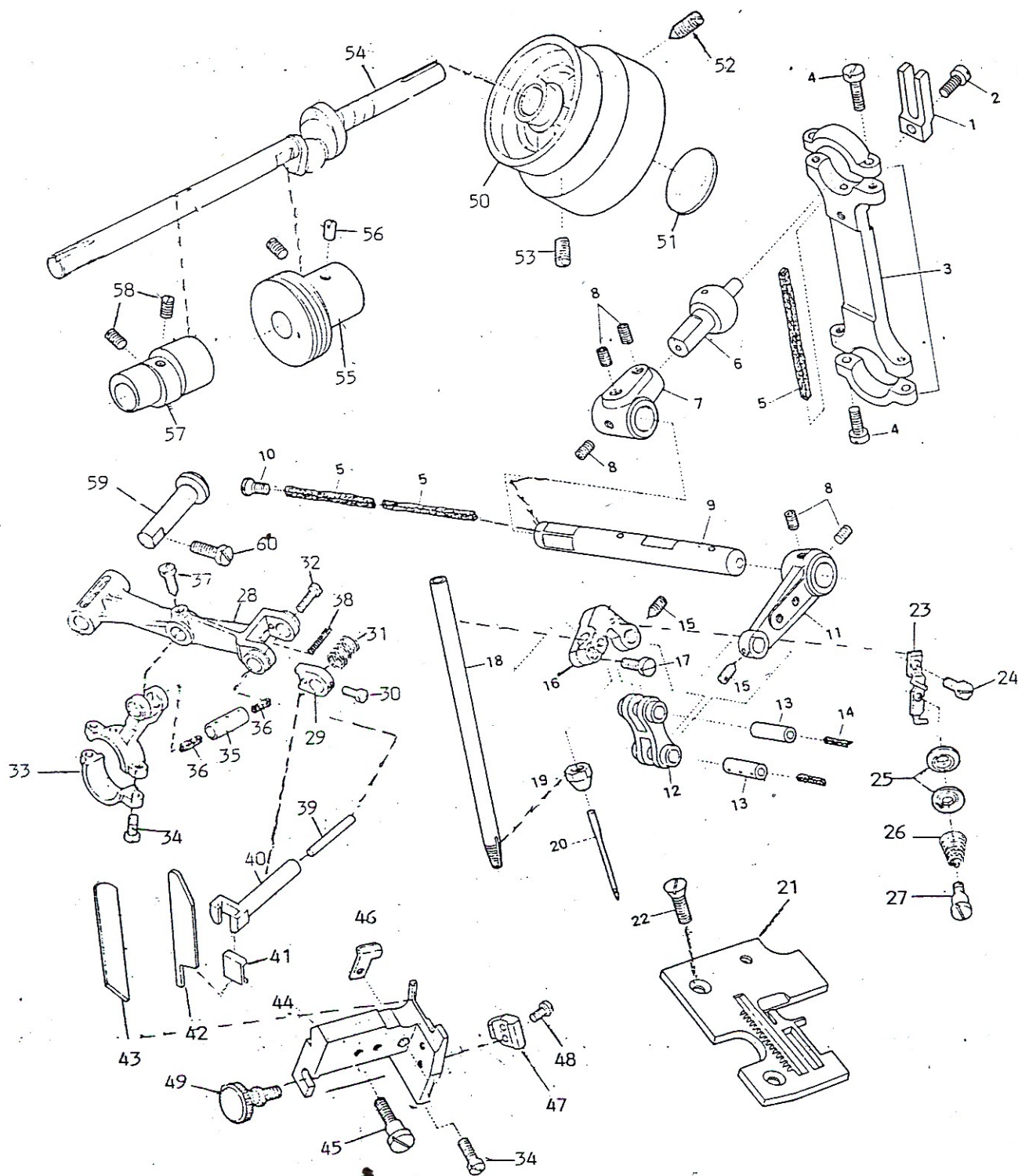
1

<u>REF NO.</u>	<u>PARTS NO.</u>	<u>DESCRIPTION</u>
1	37624	LOOPER CONNECTING ROD COVER.
2	37699	LOOPER CONNECTING ROD COVER GASKET
3	9604	SCREW FOR 37624.
4	37709	DUST PLATE.
5	7763	SCREW FOR 37678.
6	562	WASHER FOR 37709.
7	9091	SCREW FOR 37601.
8	710	PIN FOR 37601.
9	1175	SCREW FOR 37622,37605,38229.
10	37606	FRONT COVER HINGE PIN.
11	37607	FRONT COVER RESTORING SPRING.
12	37605	FRONT COVER HINGE.
13	37604	FRONT COVER.
14	1208	SCREW FOR 37627,37626.
15	37626	ANGLED COVER(LARGE).
16	37103	LOWER LOOPER THREADING TUBE.
17	37627	ANGLED COVER(SMALL).
18	37681	ROUND OIL FILTER SCREEN CLAMP.
19	37680	ROUND OIL FILTER SCREEN.
20	37679	OIL SIGHT GAUGE.
21	37601	MACHINE FRAME,COMPLETE SET.
22	5083	SCREW FOR 37540.
23	5062	SCREW FOR 37678,37601.
24	567	WASHER FOR 37678,37601.
25	568	WASHER FOR 37540.
26	37540	BASE RUBBER CUSHION,COMPLETE SET.
27	500	WASHER FOR 37678.
28	37678	BASE.

2



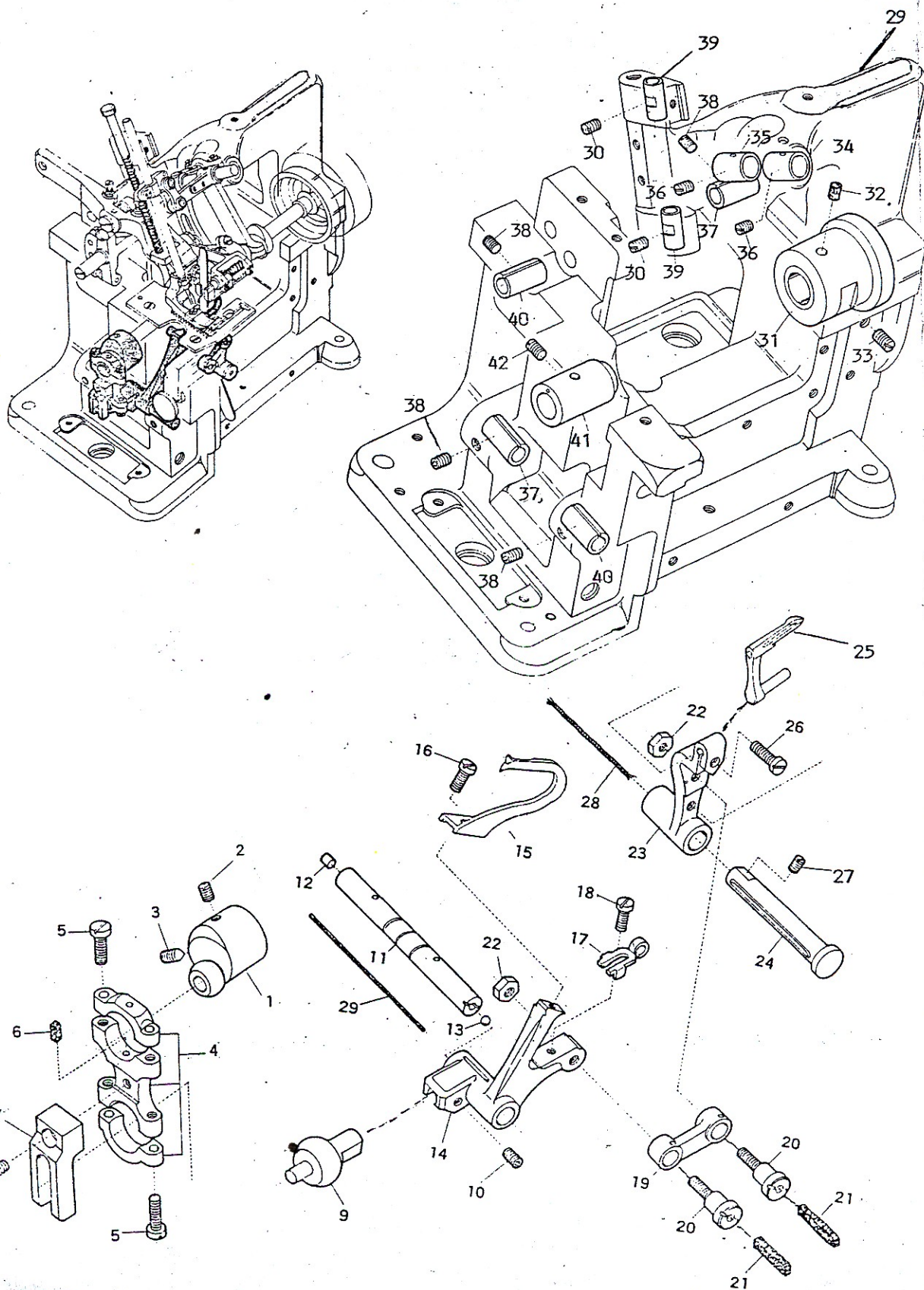
REF	PARTS	
NO.	NO.	DESCRIPTION
1	37841	REAR COVER(OPENABLE),COMPLETE SET.
2	37612	REAR COVER HINGE PIN.
3	37609	REAR COVER HINGE(RIGHT).
4	37610	REAR COVER HINGE(LEFT).
5	7609	SCREW FOR 37690,37610.
6	37569	REAR COVER FELT.
7	38362	REAR COVER THREAD EYELET.
8	444	WASHER FOR 38362.
9	330	NUT FOR 38362.
10	37060	NEEDLE THREAD SWING EYELET.
11	1196	SCREW FOR 37060.
12	37613	REAR COVER SPRING.
13	1196	SCREW FOR 37613.
14	37634	THREAD TENSION SPRING CAP.
15	37170	TENSION SPRING BUSHING, COMPLETE SET.
16	37632	UPPER LOOPER THREAD TENSION SPRING.
17	37635	THREAD TENSION RETAINER.
18	31111	TENSION DISC.
19	7904	TENSION POST.
20	37812	TENSION DISC EYELET FOR NEEDLE THREAD.
21	37487	CHIP GUARD.
22	1175	SCREW FOR 37487.
23	37236	AUXILIARY STITCH TONGUE.
24	4237	SCREW FOR 37286.
25	37466	CHIP GUARD HOLDER.
26	554	WASHER FOR 37637.
27	1218	SCREW FOR 37637.
28	37618	NEEDLE BAR COVER LATCH SPRING.
29	7618	SCREW FOR 37618.
30	2419	SCREW FOR 37696.
31	144	NUT FOR 37696.
32	37452	ROLLER.
33	37453	ROLLER HOLDER.
34	37809	ROLLER HOLDER BRACKET.
35	5345	SCREW FOR 37809.
36	3433	SCREW FOR 37453.
37	37495	CLOTH PLATE,COMPLETE SET.
38	37616	NEEDLE BAR CONNECTING LINK COVER BRACKET.
39	7616	SCREW FOR 37616.
40	37617	NEEDLE BAR CONNECTING LINK COVER PIN.
41	37615	NEEDLE BAR COVER.
42	37621	FRONT OIL SHIELD(UPPER).
43	37620	FRONT OIL SHIELD GASKET.
44	7618	SCREW FOR 37692.
45	531	WASHER FOR 37692.
46	37692	FRONT OIL SHIELD FELT.
47	37619	FRONT OIL SHIELD(LOWER).
48	1613	SCREW FOR 37621.
49	7619	SCREW FOR 37619.
50	37262	NEEDLE THREAD EYELET.
51	4358	SCREW FOR 37262.
52	1208	SCREW FOR 37544.
53	37544	BELT COVER.
54	37622	FRONT COVER(FIXED).
55	541	WASHER FOR 37622.
56	1175	SCREW FOR 37638.
57	37016	SIDE THREAD LATCH.
58	1817	TENSION POST.
59	37115	LOOPER THREAD TENSION SPRING.
60	56	ADJUSTING NUT.



MAIN CRANKSHAFT&TRIMMING DRIVING&NEEDLE BAR DRIVING MECHANISM

3

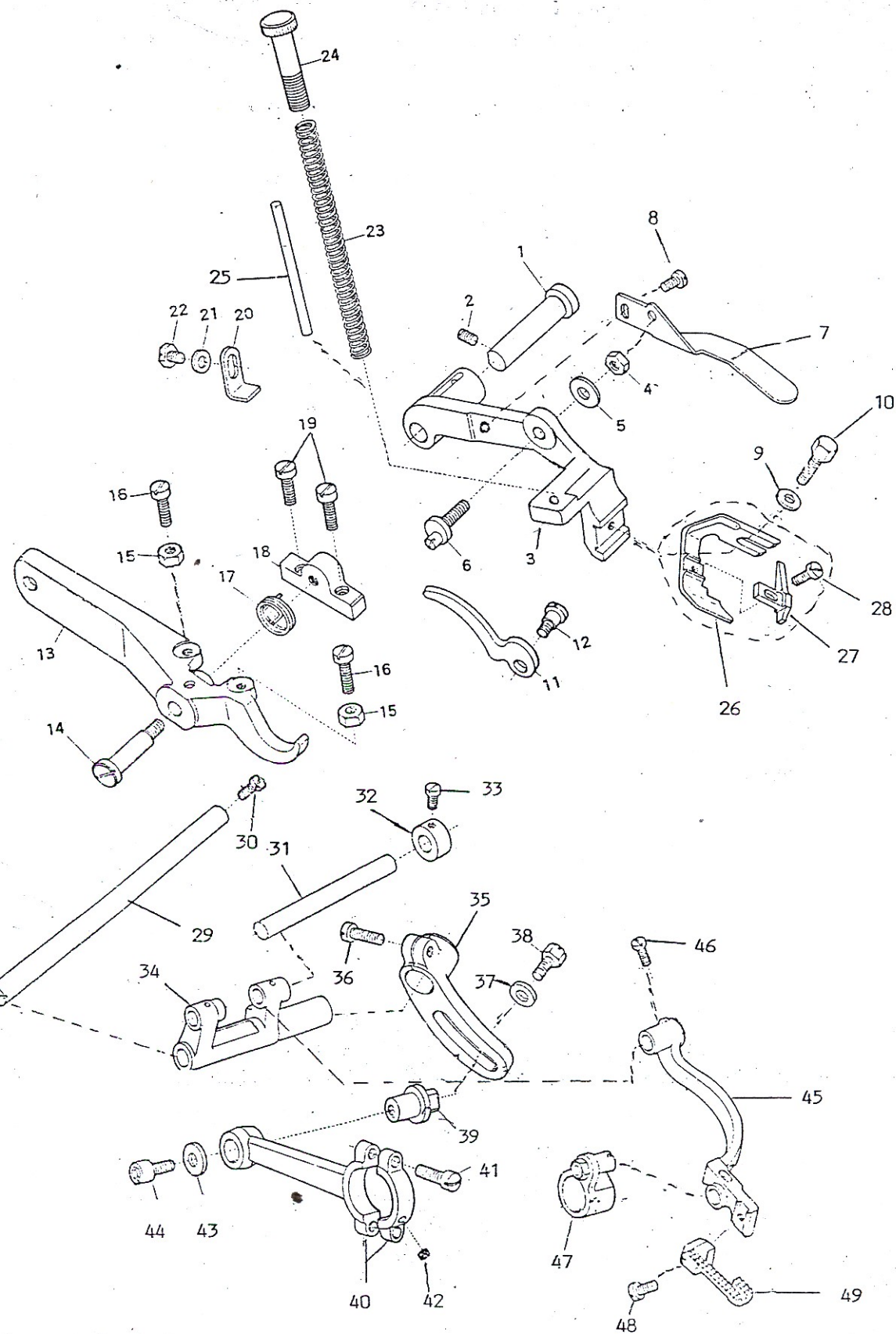
REF NO.	PARTS NO.	DESCRIPTION
1	37130	NEEDLE BAR CONNECTING ROD GUIDE FORK.
2	1170	SCREW FOR 37130.
3	37120	NEEDLE BAR CONNECTING ROD.
4	7311	SCREW FOR 37120.
5	291	FELT FOR 37120,37128.
6	37132	NEEDLE BAR DRIVING CRANK BALL STUD.
7	37127	NEEDLE BAR DRIVING CRANK(REAR).
8	3635	SCREW FOR 37132,37127,37150.
9	37059	NEEDLE BAR DRIVING CRANKSHAFT.
10	9932	SCREW FOR 37128.
11	37150	NEEDLE BAR DRIVING CRANK(FRONT).
12	90321	NEEDLE BAR CONNECTING LINK.
13	90320	NEEDLE BAR CONNECTING LINK PIN.
14	282	FELT FOR 90320.
15	3313	SCREW FOR 90320
16	37818	NEEDLE BAR CONNECTING BRACKET.
17	1186	SCREW FOR 37151.
18	37122	NEEDLE BAR.
19	62	NUT FOR 37122
20		NFFDLE.
21	37483	THROAT PLATE.
22	1732	SCREW FOR 38506,38507,38508.
23	37107	NEEDLE BAR THREAD RETAINER BRACKET.
24	1227	SCREW FOR 37107.
25	37108	NEEDLE BAR THREAD RETAINER DISC.
26	37109	NEEDLE BAR THREAD RETAINER SPRING.
27	1092	SCREW FOR 37109.
28	37467	UPPER KNIFE DRIVING ARM STUD.
29	37478	UPPER KNIFE HOLDER GUIDE.
30	1222	SCREW FOR 37478,37320.
31	30413	UPPER KNIFE HOLDER SPRING(LARGE).
32	1132	SCREW FOR 37469.
33	37883	UPPER KNIFE DRIVING CONNECTING ROD.
34	1174	SCREW FOR 37883.
35	37876	UPPER KNIFE DRIVING CONNECTING ROD PIN.
36	296	FELT FOR 37876.
37	1176	SCREW FOR 37876.
38	30414	UPPER KNIFE HOLDER SPRING(SMALL).
39	37475	UPPER KNIFE CLAMP PIN.
40	37470	UPPER KNIFE HOLDER.
41	37471	UPPER KNIFE CLAMP.
42	37469	UPPER KNIFE.
43	37472	LOWER KNIFE.
44	37473	LOWER KNIFE HOLDER.
45	2086	SCREW FOR 37536.
46	37458	NEEDLE GUARD.
47	37474	LOWER KNIFE CLAMP.
48	7405	SCREW FOR 37474.
49	2369	ADJUSTING SCREW FOR 37536.
50	37703	PULLEY.
51	989	HAND WHEEL MARK.
52	3591	SCREW FOR 37703.
53	3593	SCREW FOR 37703.
54	37799	MAIN CRANKSHAFT.
55	37650	FEED DRIVING ECCENTRIC.
56	7650	SCREW FOR 37650.
57	37462	FEED LIFT AND UPPER KNIFE DRIVING ECCENTRIC.
58	1457	SCREW FOR 37507,37049.
59	37552	UPPER KNIFE DRIVING ARM AND STUD PIN.
60	7311	SCREW FOR 37552.



MISCELLANEOUS BUSHINGS&LOOPER DRIVING MECHANISM

4

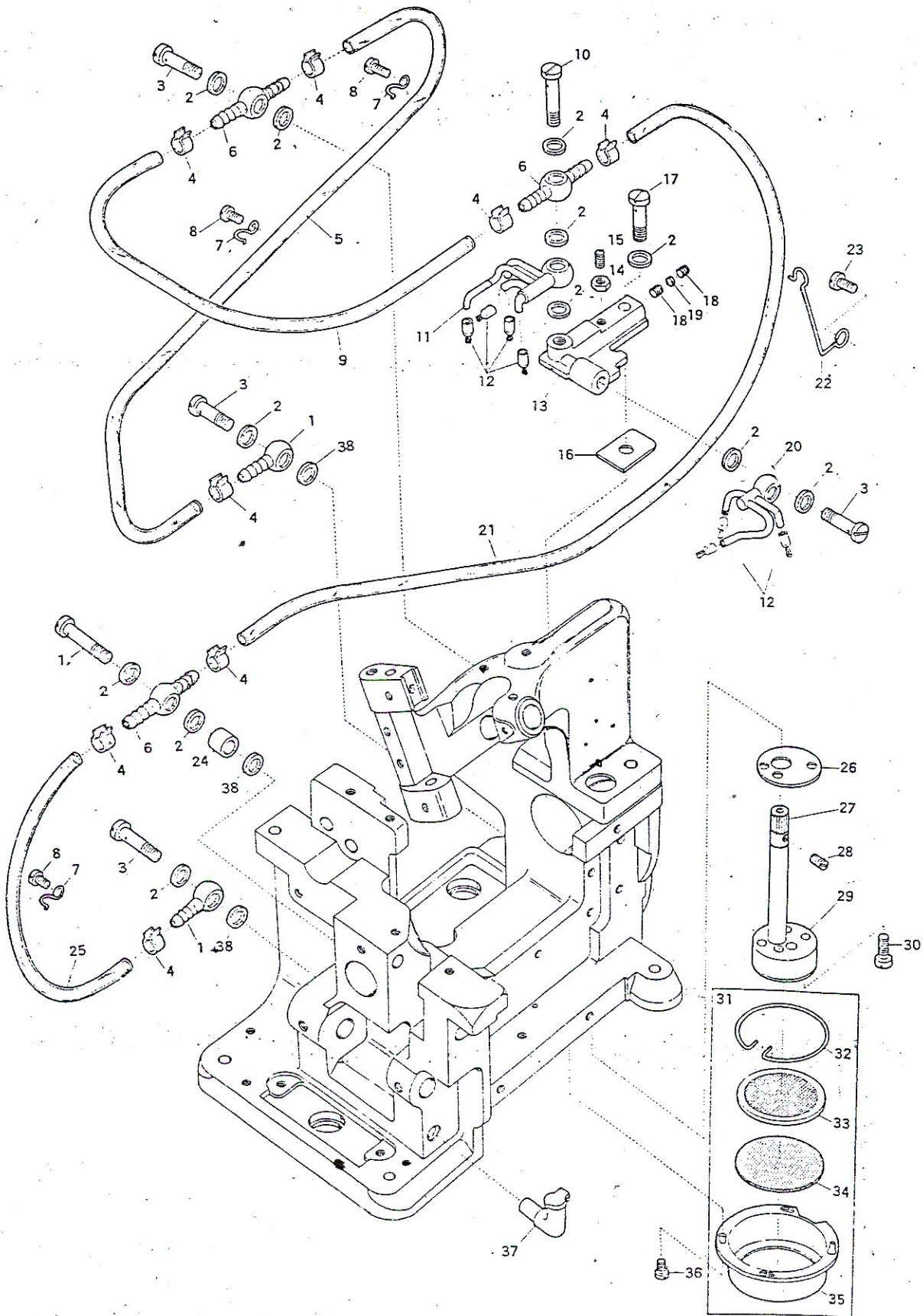
REF.	PARTS	
NO.	NO.	DESCRIPTION
1	37831	LOOPER DRIVING CRANKSHAFT.
2	2022	SCREW FOR 37690,37649.
3	2368	SCREW FOR 37690.
4	37843	LOOPER CONNECTING ROD.
5	7311	SCREW FOR 37311.
6	294	FELT FOR 37311.
7	37130	LOOPER CONNECTING ROD GUIDE FORK.
8	1170	SCREW FOR 37130.
9	37058	DRIVING LEVER BALL STUD.
10	3635	SCREW FOR 37121.
11	37647	UPPER LOOPER SHAFT.
12	730	PLUG FOR 37647.
13	625	PLUG FOR 37647.
14	37304	UPPER LOOPER HOLDING ARM.
15	37271	UPPER LOOPER.
16	1196	SCREW FOR 37301.
17	37307	UPPER LOOPER THREAD PULL-OFF.
18	4237	SCREW FOR 37307.
19	37315	LOWER LOOPER CONNECTION LINK.
20	1335	SCREW FOR 37315.
21	290	FELT FOR 37315.
22	18	NUT FOR 37315.
23	37648	LOWER LOOPER HOLDER ARM.
24	37649	LOWER LOOPER SHAFT.
25	37272	LOWER LOOPER.
26	7302	SCREW FOR 37302.
27	2022	SCREW FOR 37690,37649.
28	----	OIL WICK FOR 37649.
29	37482	MACHINE FRAME.
30	1457	SCREW FOR 37507,37049.
31	37547	CRANK SHAFT BUSHING(RIGHT).
32	294	FELT FOR 37547.
33	3639	SCREW FOR 37547.
34	37133	NEEDLE BAR DRIVING CRANK BUSHING(FRONT).
35	37134	NEEDLE BAR DRIVING CRANK BUSHING(REAR).
36	3434	SCREW FOR 37133,37134.
37	37654	FEED BAR SHAFT&UPPER LOOPER SHAFT BUSHING.
38	3635	SCREW FOR 37654,37409.
39	37049	NEEDLE BAR BUSHING.
40	37409	FEED BAR SHAFT&UPPER LOOPER SHAFT BUSHING.
41	37645	CRANK SHAFT BUSHING(MIDDLE).
42	2022	SCREW FOR 37645.



PRESSER FOOT, FEED DRIVING MECHANISM

REF PARTS

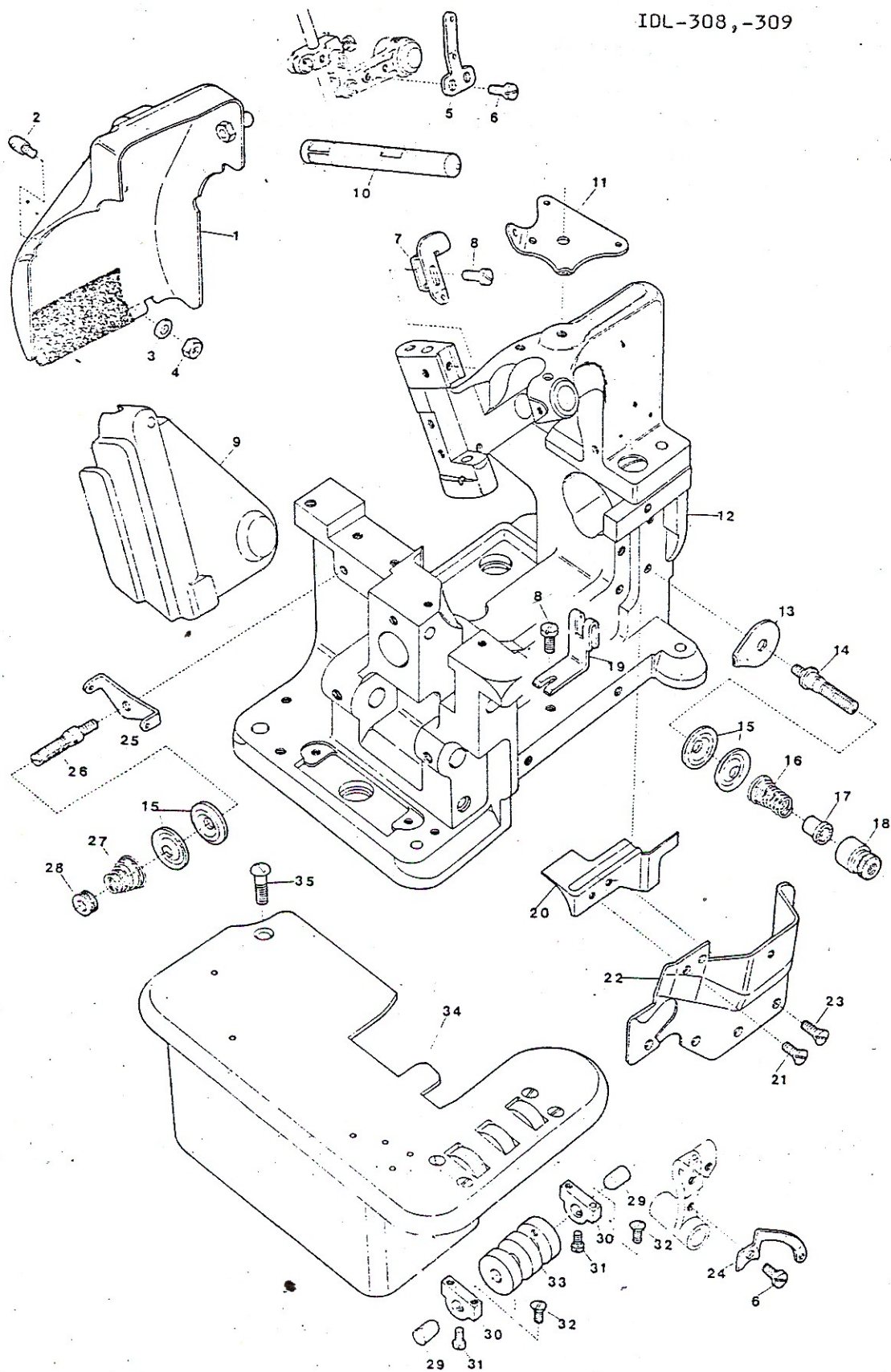
NO.	NO.	DESCRIPTION
1	37552	PRESSER ARM HINGE STUD.
2	3434	SCREW FOR 37552.
3	37064	PRESSER ARM.
4	340	NUT FOR 37140.
5	554	WASHER FOR 3714, 37500, 37533.
6	7143	ECCENTRIC SCREW STUD.
7	37886	AUXILIARY FOOT LIFTER HAND LEVER.
8	4358	SCREW FOR 37886.
9	554	WASHER FOR 3714, 37500, 37533.
10	2308	SCREW FOR 37500, 37533.
11	37144	FOOT LIFTER HAND LEVER.
12	2214	SCREW FOR 37144.
13	37146	FOOT LIFTER LEVER.
14	2285	SCREW FOR 37146.
15	334	NUT FOR 37146.
16	2133	SCREW FOR 37146.
17	37147	FOOT LIFTER LEVER SPRING.
18	37145	FOOT LIFTER LEVER BRACKET.
19	7311	SCREW FOR 37145.
20	37148	PRESSER ARM STOPPER.
21	530	WASHER FOR 37148.
22	5541	SCREW FOR 37148.
23	37141	PRESSER SPRING.
24	2371	SCREW FOR 37141.
25	37048	PRESSER FOOT POSITIONING PIN.
26	37496	PRESSER FOOT, COMPLETE SET.
27	37268	PRESSER FOOT STITCH TONGUE.
28	4236	SCREW FOR 37268.
29	37653	FEED BAR SHAFT.
30	625	PLUG FOR 37653.
31	37442	FEED HOLDER PIN.
32	37443	FEED HOLDER PIN COLLAR.
33	7616	SCREW FOR 37443.
34	37256	DIFFERENTIAL FEED ROCKER.
35	37652	FEED REGULATOR.
36	1156	SCREW FOR 37652.
37	551	WASHER FOR 38064.
38	5540	SCREW FOR 38064.
39	38064	FEED DOG DRIVING CONNECTING ROD PIN.
40	37651	FEED DOG DRIVING CONNECTING ROD.
41	2043	SCREW FOR 37651.
42	281	FELT FOR 37651.
43	555	WASHER FOR 38064.
44	5028	SCREW FOR 38064.
45	27279	PLAIN FEED DOG HOLDER.
46	9604	SCREW FOR 37415.
47	37410	FEED DOG DRIVING LEVER.
48	1175	SCREW FOR 37455, 37249.
49	37273	PLAIN FEED DOG.



OIL LUBRICATING SYSTEM

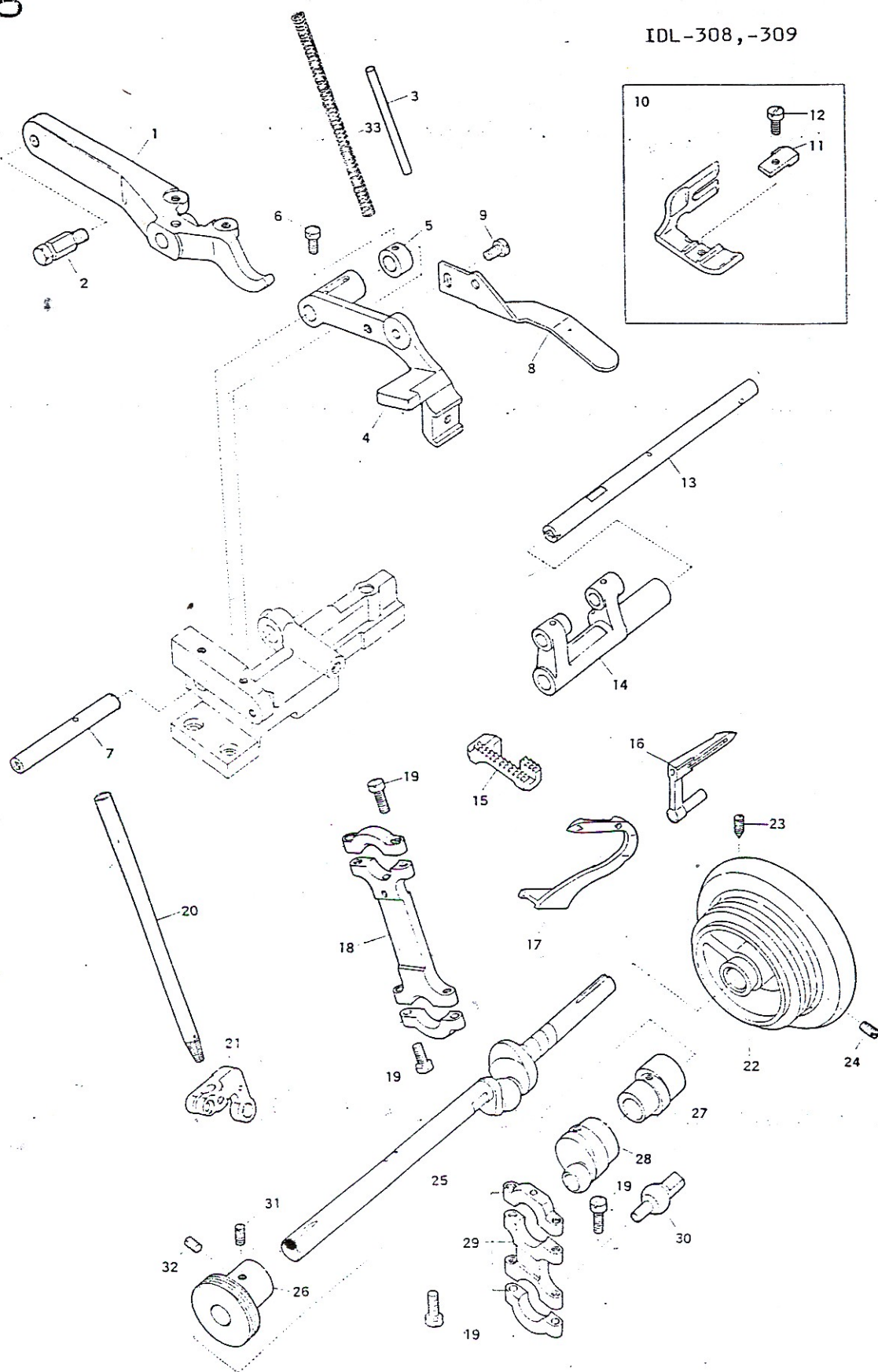
REF PARTS

NO.	NO.	DESCRIPTION
1	37669	OIL TUBE FITTING, ONE WAY END.
2	567	WASHER FOR 37671, 37669, 37691. 37670.
3	7668	OIL TUBE FITTING END BOLT (SHORT).
4	37675	OIL TUBE CLAMP.
5	37433	OIL TUBE (217mm).
6	37668	OIL TUBE FITTING, TWO WAY END.
7	37677	OIL TUBE HOLDER (SMALL).
8	1196	SCREW FOR 37677.
9	37430	OIL TUBE (70mm).
10	7667	OIL TUBE FITTING END BOLT (LONG).
11	37670	OIL FOCAL POINT (LONG).
12	37697	OIL FOCAL POINT CAP.
13	37666	OIL TUBE JOINT HOLDER.
14	340	NUT FOR 37666.
15	9209	SCREW FOR 37666.
16	37667	OIL TUBE JOINT HOLDER GASKET.
17	7666	OIL TUBE FITTING END BOLT (MIDDLE).
18	1457	SCREW FOR 37666.
19	925	RUBBER PLUG FOR 37666.
20	37479	OIL FOCAL POINT (SHORT).
21	37432	OIL TUBE (177mm).
22	37676	OIL TUBE HOLDER (LARGE).
23	4358	SCREW FOR 37676
24	37691	OIL TUBE JOINT RING.
25	37431	OIL TUBE (130mm).
26	37659	OIL PUMP GASKET
26	37659	OIL PUMP GASKET.
27	37660	OIL PUMP DRIVING WORM GEAR.
28	3410	SCREW FOR 37660.
29	37684	OIL PUMP, COMPLETE SET.
30	7658	SCREW FOR 37684.
31	38172	PUMP FILTER SCREEN, COMPLETE SET.
32	38176	PUMP FILTER SCREEN CLAMP.
33	38175	PUMP FILTER SCREEN (FINE MESH).
34	38174	PUMP FILTER SCREEN (COARSE MESH).
35	38173	PUMP FILTER CASE.
36	1208	SCREW FOR 38173.
37	37685	OIL CUP.
38	566	WASHER FOR 37669.



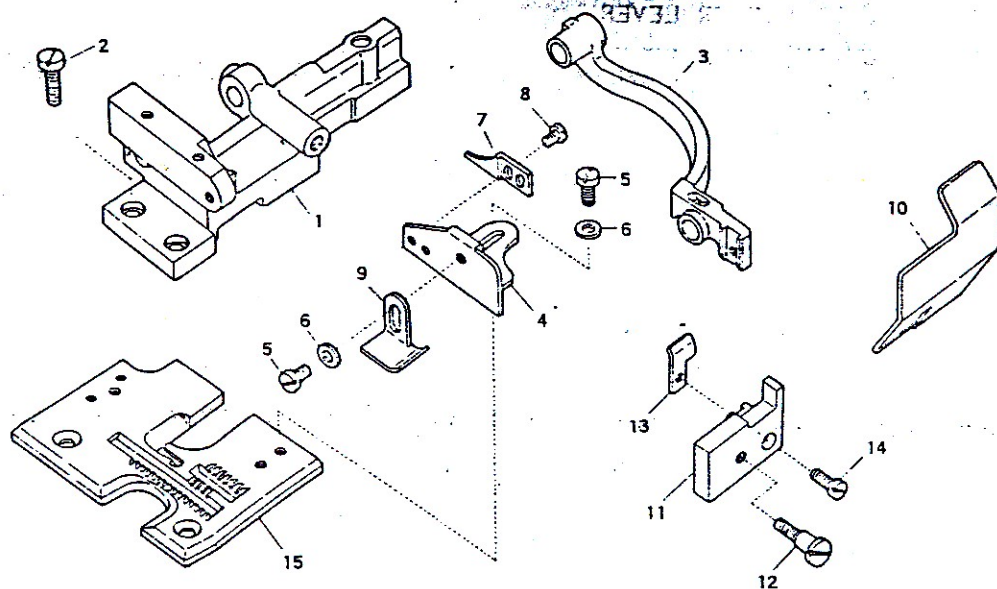
IDL-308,-309 EXCLUSIVE PARTS(1)

REF	PARTS	
NO.	NO.	DESCRIPTION
1	37841	REAR COVER(OPENBLE),COMPLETE SET.
2	38363	REAR COVER THREAD EYELET.
3	444	WASHER FOR 38363.
4	330	NUT FOR 38363.
5	37060	NEEDLE THREAD SWING EYELET.
6	1196	SCREW FOR 37060,37833.
7	37262	NEEDLE THREAD EYELET.
8	4358	SCREW FOR 27262,37814.
9	37804	NEEDLE BAR COVER.
10	37059	NEEDLE BAR DRIVING CRANKSHAFT.
11	37812	TENSION DISC EYELET FOR NEEDLE THREAD.
12	37801	MACHINE FRAME.
13	37813	TENSION DISC EYELET FOR UPPER LOOPER.
14	7817	TENSION POST.
15	31111	TENSION DISC.
16	37632	UPPER LOOPER THREAD TENSION SPRING.
17	37170	TENSION SPRING BUSHING.
18	37636	THREAD TENSION SPRING CAP.
19	37814	FRONT LOOPER THREAD TAKE-UP EYELET.
20	37842	FRONT OIL SHIELD(UPPER).
21	1613	SCREW FOR 37842.
22	37805	FRONT OIL SHIELD(LOWER).
23	7619	SCREW FOR 37805.
24	37833	UPPER LOOPER THREAD PULL-OFF.
25	38074	TENSION DISC EYELET FOR LOOPER THREAD.
26	1817	TENSION POST.
27	37113	LOOPER THREAD TENSION SPRING.
28	56	ADJUSTING NUT.
29	37453	ROLLER HOLDER.
30	37809	ROLLER BRACKET.
31	3433	SCREW FOR 37453.
32	5345	SCREW FOR 37809.
33	37452	ROLLER.
34	37834	CLOTH PLATE,COMPLETE SET.
35	2419	SCREW FOR 37834.

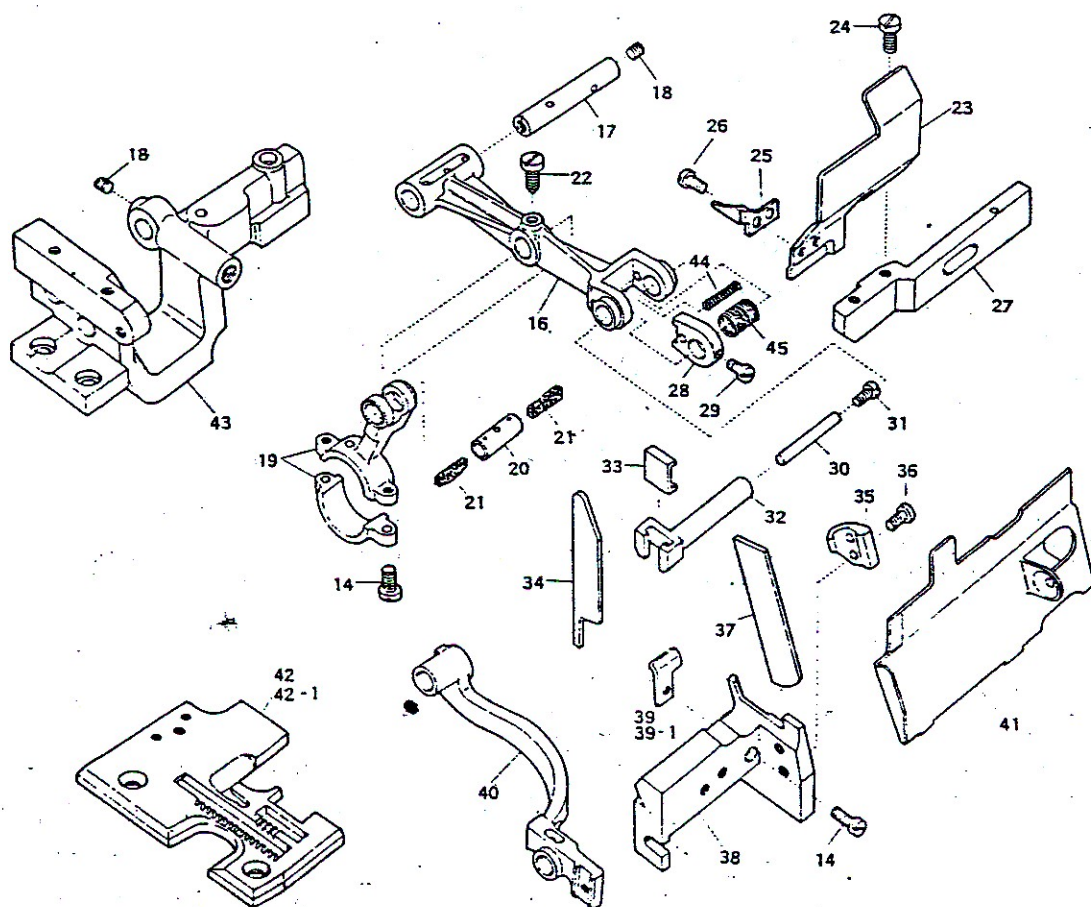


REF	PARTS	
NO.	NO.	DESCRIPTION
1	37755	FOOT LIFTER LEVER.
2	37757	CHAIN LATCH BOLT.
3	37048	PRESSER FOOT POSITIONING PIN.
4	37064	PRESSER ARM.
5	37827	PRESSER ARM HINGE STUD COLLAR.
6	1208	SCREW FOR 37827.
7	37826	PRESSER ARM HINGE STUD.
8	37886	AUXILIARY FOOT LIFTER HAND LEVER.
9	4358	SCREW FOR 37886.
10	37848	PRESSER FOOT, COMPLETE SET.
11	37850	PRESSER FOOT STITCH TONGUE.
12	1228	SCREW FOR 37850.
13	37835	FEED BAR SHAFT.
14	37256	DIFFERENTIAL FEED ROCKER.
15	37439	PLAIN FEED DOG.
16	37076	LOWER LOOPER.
17	37832	UPPER LOOPER.
18	37057	NEEDLE BAR CONNECTING ROD.
19	7311	SCREW FOR 37057, 37843.
20	37062	NEEDLE BAR.
21	37818	NEEDLE BAR CONNECTING BRACKET.
22	37816	PULLEY.
23	2347	SCREW FOR 37816.
24	1419	SCREW FOR 37816.
25	37799	MAIN CRANKSHAFT.
26	37438	FEED DRIVING ECCENTRIC.
27	37437	FEED LIFT AND UPPER KNIFE DRIVING ECCENTRIC.
28	37831	LOOPER DRIVING ECCENTRIC SHAFT.
29	37843	LOOPER CONNECTING ROD.
30	37058	DRIVING LEVER BALL STUD.
31	7650	SCREW FOR 37438.
32	3433	SCREW FOR 37438.
33	37065	PRESSER SPRING.

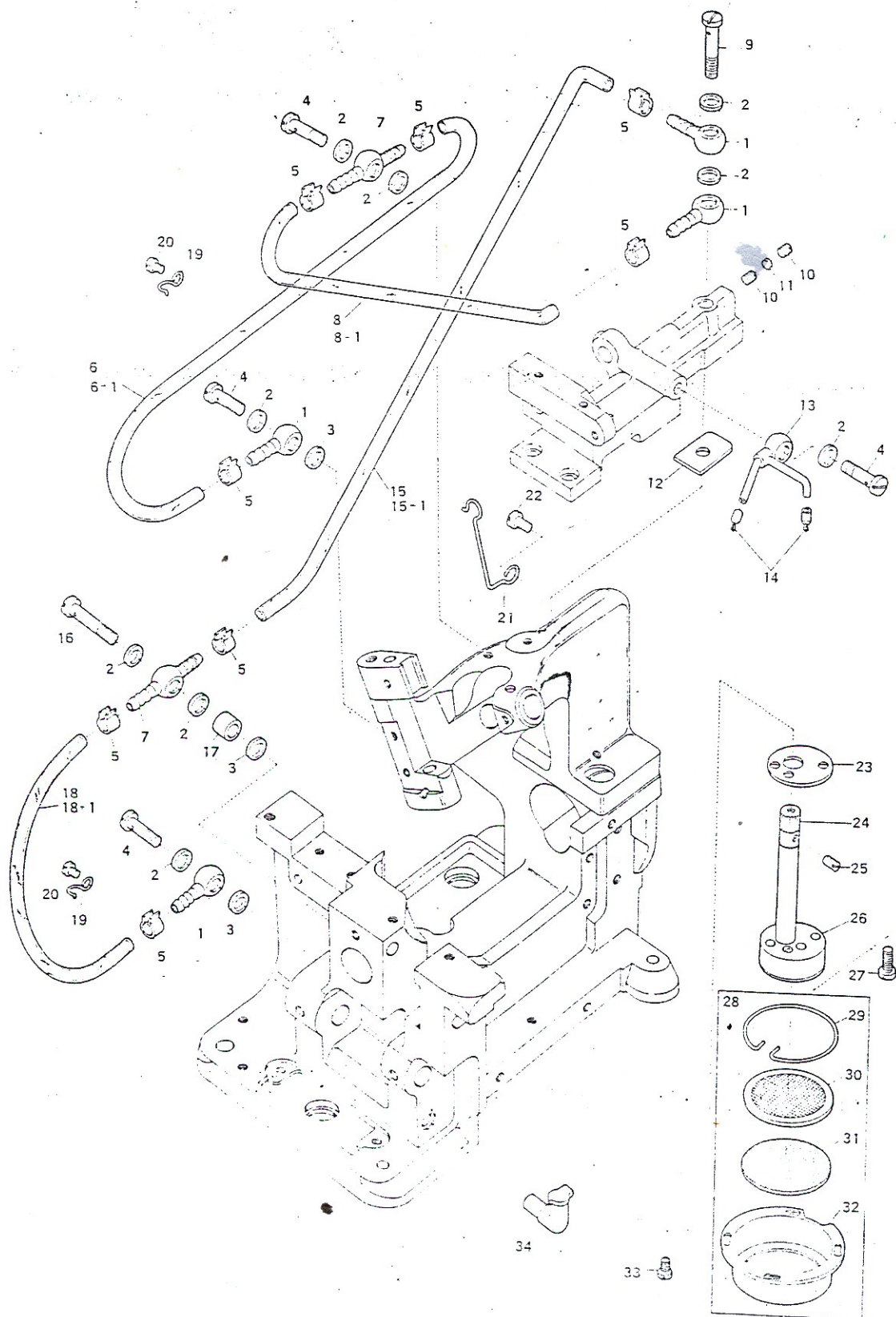
IDL-308



IDL-309



REF NO.	PARTS NO.	DESCRIPTION
1	37825	FOOT LIFTER DEVICE BRACKET.
2	1156	SCREW FOR 37825.
3	37257	FEED DOG HOLDER.
4	37821	EDGE GUIDE.
5	1202	SCREW FOR 37821,37822.
6	532	WASHER FOR 37821,37822.
7	37823	AUXILIARY STITCH TONGUE.
8	1228	SCREW FOR 37823.
9	37822	FABRIC GUIDE.
10	37811	CHIP GUARD.
11	37824	NEEDLE GUARD BRACKET.
12	2086	SCREW FOR 37824.
13	37845	NEEDLE GUARD.
14	1174	SCREW FOR 37845,37883.
15	37800	THROAT PLATE.
16	37467	UPPER KNIFE DRIVING ARM STUD.
17	37468	UPPER KNIFE DRIVING ARM STUD PIN.
18	7650	SCREW FOR 37468.
19	37883	UPPER KNIFE DRIVING CONNECTING ROD.
20	37876	UPPER KNIFE DRIVING CONNECTING ROD PIN.
21	290	FELT FOR 37876.
22	1176	SCREW FOR 37876.
23	37461	CHIP GUARD.
24	1175	SCREW FOR 37461.
25	37464	AUXILIARY STITCH TONGUE.
26	4237	SCREW FOR 37464.
27	37466	CHIP GUARD HOLDER.
28	37478	UPPER KNIFE HOLDER GUARD.
29	1222	SCREW FOR 37478.
30	37475	UPPER KNIFE CLAMP PIN.
31	1132	SCREW FOR 37469.
32	37470	UPPER KNIFE HOLDER.
33	37471	UPPER KNIFE CLAMP.
34	37469	UPPER KNIFE.
35	37474	LOWER KNIFE CLAMP.
36	7405	SCREW FOR 37474.
37	37472	LOWER KNIFE.
38	37473	LOWER KNIFE HOLDER.
39	37458	NEEDLE GUARD(FOR NEEDLE SIZE NO.100).
39-1	37477	NEEDLE GUARD(FOR NEEDLE SIZE NO.170).
40	37279	FEED DOG HOLDER.
41	37460	FRONT COVER.
42	37463	THROAT PLATE(FOR NEEDLE SIZE NO.100).
42-1	37459	THROAT PLATE(FOR NEEDLE SIZE NO.170).
43	37465	FOOT LIFTER DEVICE BRACKET.
44	30414	UPPER KNIFE HOLDER SPRING(SMALL).
45	30413	UPPER KNIFE HOLDER SPRING(LARGE).



IDL-308,-309 OIL LUBRICATING SYSTEM

REF	PARTS	
NO.	NO.	DESCRIPTION
1	37669	OIL TUBE FITTING, ONE WAY END.
2	567	WASHER FOR 37668, 37669, 37691, 37715.
3	566	WASHER FOR 37669, 36691.
4	7668	OIL TUBE FITTING END BOLT (SHORT).
5	37675	OIL TUBE CLAMP.
6	37432	OIL TUBE (177mm) IDL-308.
6-1	37433	OIL TUBE (217mm) IDL-309.
7	37668	OIL TUBE FITTING, TWO WAY END.
8	37431	OIL TUBE (130mm) IDL-308.
8-1	37435	OIL TUBE (120mm) IDL-309.
9	6762	OIL TUBE FITTING END BOLT.
10	1457	SCREW FOR OIL TUBE JOINT HOLDER.
11	925	RUBBER PLUG FOR OIL TUBE JOINT HOLDER.
12	37667	OIL TUBE JOINT HOLDER GASKET.
13	37715	OIL FOCAL POINT (SHORT).
14	37697	OIL FOCAL POINT CAP.
15	37433	OIL TUBE (217mm) IDL-308.
15-1	37481	OIL TUBE (225mm) IDL-309.
16	7666	OIL TUBE FITTING END BOLT (MIDDLE).
17	37691	OIL TUBE JOINT RING.
18	37435	OIL TUBE (120mm) IDL-308.
18-1	37431	OIL TUBE (130mm) IDL-309.
19	37677	OIL TUBE HOLDER (SMALL).
20	1196	SCREW FOR 37677.
21	37880	OIL TUBE HOLDER (LARGE).
22	4358	SCREW FOR 37880.
23	37659	OIL PUMP GASKET.
24	37660	OIL PUMP DRIVING WORM GEAR.
25	3410	SCREW FOR 37660.
26	37684	OIL PUMP, COMPLETE SET.
27	7658	SCREW FOR 37684.
28	38172	PUMP FILTER SCREEN, COMPLETE SET.
29	38176	PUMP FILTER SCREEN CLAMP.
30	38175	PUMP FILTER SCREEN (FINE MESH).
31	38174	PUMP FILTER SCREEN (COARSE MESH).
32	38173	PUMP FILTER CAGE.
33	1208	SCREW FOR 38173.
34	37685	OIL CUP.

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