

Parts List

SINGER
INDUSTRIAL PRODUCTS

300W

VARIETIES—300W101

300W103

300W105

300W201

300W203

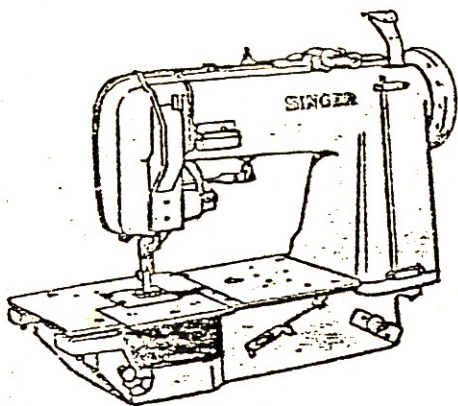
300W205

300W305

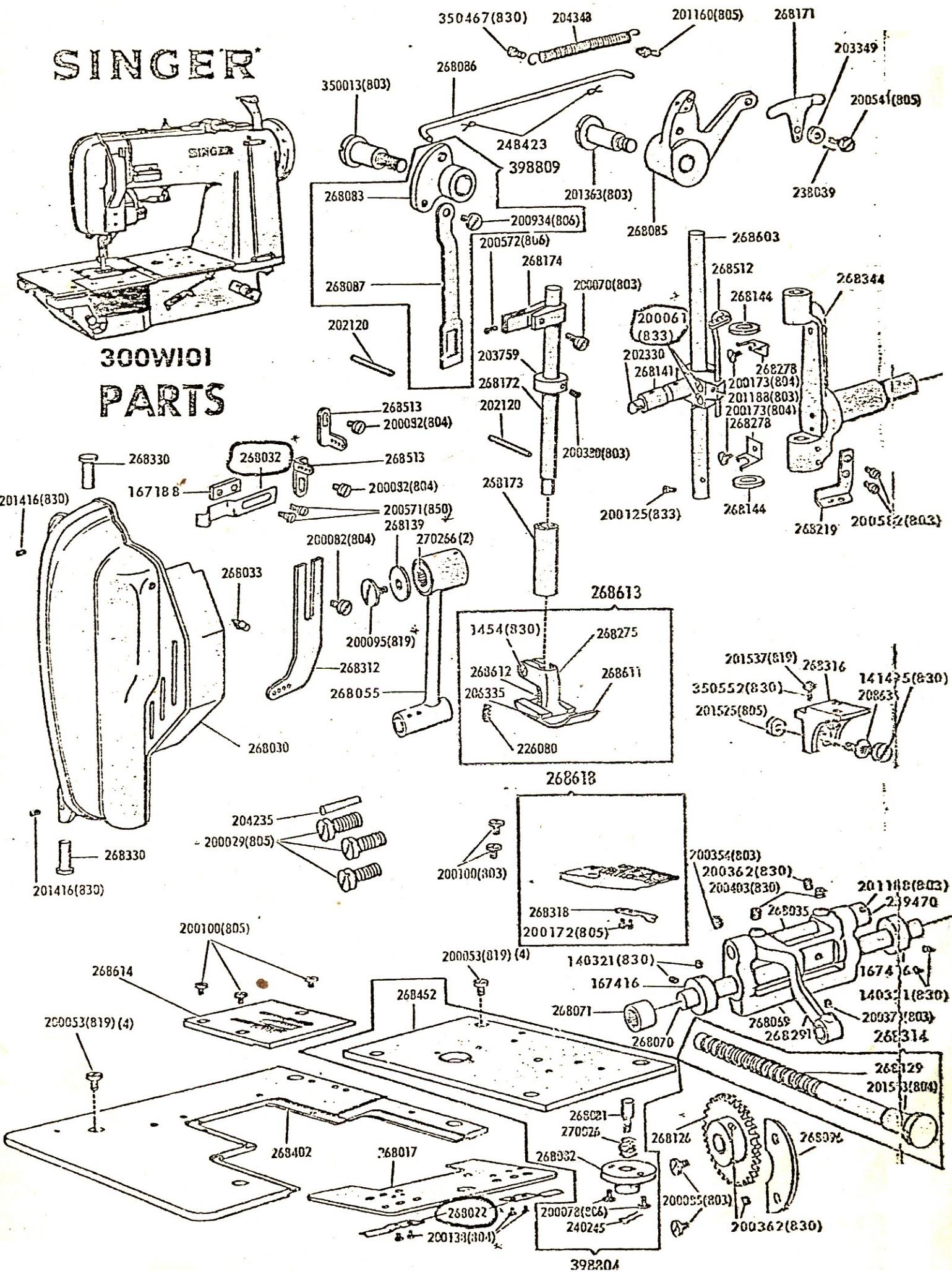
300W401

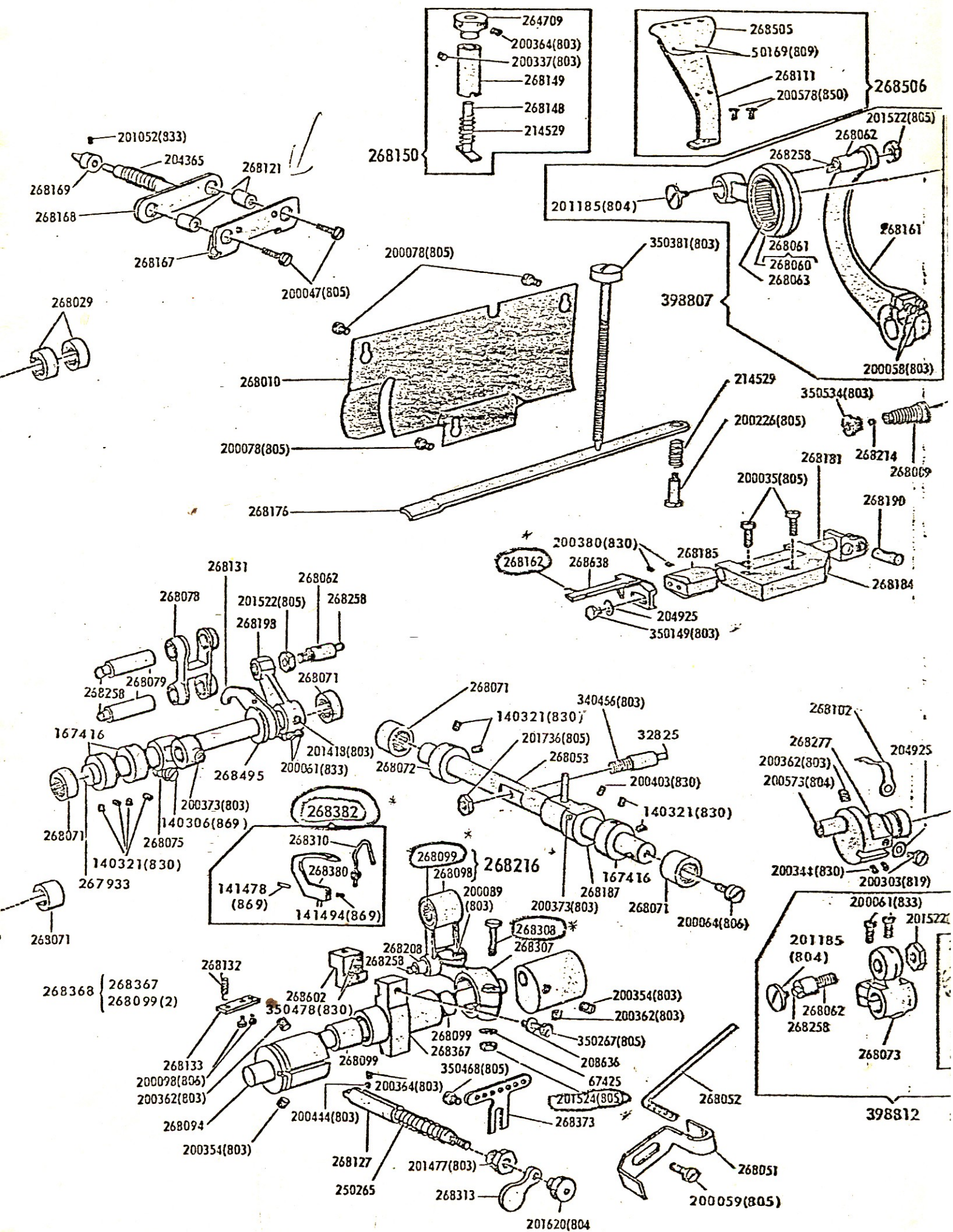
300W405

SINGER



300W101 PARTS





NUMERICAL LIST OF PARTS 300W101 MACHINE

PART NO.	DESCRIPTION	PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
1454(830)	Presser Foot Shank Pinch Screw	167416	Spreader Driving Rock Shaft Collar with two 140321 (830) (2)	200354 (803)	Feed Driving Rock Frame Position Screw
2102	Needle Thread Tension Disc (2)	200004 (805)	Arm Screw (4)	200354 (803)	Looper Carrier Shaft Bushing Position Screw (2)
8582	Arm Position Pin (2)	200029 (805)	Arm Head Screw (3)	200354 (803)	Needle Bar Crank Position Screw
10148	Looper Thread Tension Spring	200035 (805)	Spreader Bar Bearing Screw (2)	200362 (803)	Looper Driving Crank Set Screw
32572	Needle Thread Tension Releasing Disc	200047 (804)	Arm Shaft Ball Bearing (Back) Housing Screw (3)	200362 (830)	Feed Driving Rock Frame Set Screw
32825	Spreader Driving Rock Shaft Screw Stud Oil Packing (Wick)	200047 (805)	Needle Thread Tension Bracket Screw (2)	200362 (830)	Looper Carrier Shaft Bushing Set Screw (2)
32835	Feed Driving Eccentric complete, Nos. 268064, 268065, 268066, 268067 and 268315	200053 (819)	Bed Plate Screw (8)	200362 (830)	Looper Throw-out Gear Set Screw (2)
32835	Needle Bar Rock Frame Driving Eccentric complete, Nos. 268064, 268065, 268066, 268067 and 268315	200054 (803)	Looper Thread Tube Clamp Screw (4)	200364 (803)	Looper Throw-out Gear Locking Plunger Stop Screw Set Screw
32848	Arm Shaft Ball Bearing (Front)	200058 (803)	Needle Bar Rock Frame Driving Arm Pinch Screw (2)	200364 (803)	Needle Bar Rock Frame Regulating Stud Cap Set Screw
50169 (809)	Looper Thread Guide (top of Arm) Bracket Screw (2)	200059 (805)	Looper Thread Guide Screw	200364 (803)	Spreader Driving Eccentric Set Screw (2)
50326 (803)	Needle Thread Tension Stud	200061 (833)	Feed Driving Rock Shaft Crank Pinch Screw (2)	200364 (830)	Spreader Driving Eccentric Counterbalance Set Screw (2)
51570 (830)	Needle Thread Tension Thumb Nut	200061 (833)	Feed Lifting Rock Shaft Crank Pinch Screw (2)	200373 (803)	Feed Lifting Link Hinge Pin Set Screw
54279	Needle Thread Tension Thread Guide (double)	200061 (833)	Needle Bar Connecting Stud Pinch Screw (2)	200373 (803)	Spreader Driving Crank Position Screw
59537	Needle Thread Tension Spring Bushing (Front)	200064 (806)	Looper Thread Take-up Rod Set Screw	200378 (803)	Needle Bar Crank Position Screw Check Screw
59538	Needle Thread Tension Spring Bushing (Back)	200070 (803)	Presser Bar Guide Bracket Pinch Screw	200380 (803)	Presser Bar Stop Collar Set Screw
59539	Needle Thread Tension Stud 50326 (803) with 51570 (830)	200078 (805)	Arm Side Cover Screw (3)	200380 (830)	Spreader Holder Set Screw (2)
67425	Looper Carrier Crank Clamping Stud Washer	200078 (806)	Feed Regulating Stud Socket Screw (2)	200382 (833)	Feed Driving Eccentric Adjusting Disc Spring Collar Set Screw (2)
131741	Needle Thread Tension Spring	200082 (804)	Needle Thread Guide Screw (3)	200382 (833)	Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring Collar Set Screw (2)
140306 (869)	Feed Lifting Crank Pinch Screw	200085 (803)	Looper Carrier Shaft Bushing (Left) Position Plate Screw (2)	200394 (803)	Feed Lifting Eccentric Set Screw (2)
140321 (830)	Feed Driving Rock Shaft Collar Set Screw (4)	200089 (803)	Looper Carrier Crank Hinge Pin Pinch Screw	200403 (830)	Feed Bar Set Screw (2)
140321 (830)	Feed Lifting Rock Shaft Collar Set Screw (4)	200095 (819)	Needle Bar Connecting Link Cap Washer Screw	200403 (830)	Spreader Driving Crank Set Screw
140321 (830)	Spreader Driving Rock Shaft Collar Set Screw (4)	200098 (806)	Looper Throw-out Safety Latch Spring Bracket Screw (2)	200444 (803)	Looper Throw-out Gear Locking Plunger Stop Screw
141432 (819)	Looper Thread Tension Stud	200100 (803)	Feed Dog Screw (2)	200541 (805)	Needle Thread Tension Releasing Plate Screw
141478 (869)	Needle Guard Set Screw (Back)	200100 (805)	Throat Plate Screw (3)	200562 (805)	Looper Thread Tension Bracket Screw (2)
141494 (869)	Needle Guard Set Screw (Front)	200125 (833)	Needle Set Screw	200571 (850)	Face Plate Lock Spring Screw (2)
141495 (830)	Feed Dog Shank Screw	200138 (804)	Bed Plate Slide Spring Screw (4)	200572 (806)	Presser Bar Guide Bracket Adjusting Screw
156695	Spreader Driving Eccentric Pin	200172 (805)	Loop Deflector Screw (2)	200573 (804)	Looper Driving Crank Oil Stop Screw
167188	Face Plate Lock Spring Plate	200173 (804)	Needle Bar Oiling Felt Holder Screw (2)	200578 (850)	Looper Thread Guide (top of Arm) Bracket Screw (2)
167416	Feed Driving Rock Shaft Collar with two 140321 (830) (2)	200226 (805)	Presser Bar Spring Support Screw	200582 (803)	Needle Bar Rock Frame Thread Guide Screw (2)
167416	Feed Lifting Rock Shaft Collar with two 140321 (830) (2)	200303 (819)	Looper Driving Crank Oil Hole Cover Screw		
		200327 (803)	Machine Pulley Set Screw		
		200328 (830)	Machine Pulley Position Screw		
		200337 (803)	Needle Bar Rock Frame Regulating Stud Sleeve Set Screw		
		200344 (830)	Looper Driving Crank Position Screw (2)		
		200346 (803)	Needle Bar Crank Set Screw		

NUMERICAL LIST OF PARTS 300W101 MACHINE

PART NO.	DESCRIPTION	PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
200934 (806)	Foot Lifter Lifting Link	203759	Presser Bar Stop Collar	268024	Bed Shaft Ball Bearing
201020 (805)	Hinge Screw	204235	with 200380 (803)	268028	Bed Shaft Connection Belt
201052 (833)	Spreader Driving	204348	Arm Head Position Pin		Pulley with two
201160 (805)	Connection Cap Screw (2)	204365	Foot Lifter Lever Spring	268029	201254 (830)
	Needle Thread Tension		Needle Thread Tension		Bed Shaft Needle
	Releaser Cap Set Screw	204925	Releaser Spring	268029	Bearing (2)
201185 (804)	Foot Lifter Lever Spring	204925	Looper Driving Crank Oil		Needle Bar Rock Frame
	Screw Eye	206335	Hole Cover Screw Washer	268030	Needle Bearing (2)
201185 (804)	Feed Driving Connection	208636	Spreader Screw Washer		Face Plate with 268033
	Cap Screw		Presser Foot Hinge Pin	268032	and two 201416 (830)
201188 (803)	Needle Bar Rock Frame	208636	Feed Dog Shank Screw	268032	Face Plate Lock Spring
	Driving Connection Cap		Washer	268033	Face Plate Lock Stud
	Screw		Looper Holder Screw	268035	Feed Bar Hinge Pin
201188 (803)	Feed Bar Hinge Pin	214529	Washer	268044	Arm Shaft Oil Stop Ball
	Collar Set Screw	214529	Needle Bar Rock Frame		Spring (Rear)
201188 (803)	Needle Thread Guide (on	226080	Regulating Stud Spring	268044	Bed Shaft Oil Stop Ball
	Needle Bar Connecting	226206	Presser Bar Spring		Spring
	Stud) Set Screw	228448	Cushion Spring	268045	Spreader Driving Eccentric
201254 (830)	Arm Shaft Connection	238089	Presser Foot Plate Spring		with 156695 and two
	Belt Pulley Set Screw (2)		Needle Thread Tension	268046	200364 (803)
201254 (830)	Bed Shaft Connection Belt		Releasing Pin		Spreader Driving Eccentric
	Pulley Set Screw (2)	240245	Machine Locating Stud (4)	268047	Counterbalance with two
201363 (803)	Foot Lifter Lever Hinge	241763	Needle Thread Tension		200364 (830)
	Screw		Releasing Plate Pin	268047	Feed Lifting Eccentric
201416 (830)	Face Plate Hinge Stud		Feed Regulating Stud		with 268077 and two
	Set Screw (2)	241763	Retaining Spring	268048	200394 (803)
201418 (803)	Feed Lifting Rock Shaft		Feed Driving Eccentric		Machine Pulley
	Crank Position Screw	241763	Friction Plate Screw Set		(Aluminum Alloy Casting)
201477 (803)	Looper Throw-out Gear		Screw Packing (Brass) (2)	268049	for "V" Belt (Outside
	Locking Plunger Screw		Needle Bar Rock Frame		Diam. of Belt Groove
	Bushing	244048	Driving Eccentric	268051	2.9 In.) with 200327 (803)
201522 (805)	Feed Driving Connection	248423	Friction Plate Screw Set	268052	and 200328 (830)
	Hinge Stud Nut		Screw Packing (Brass) (2)		Machine Pulley 268048
201522 (805)	Feed Lifting Connection	250265	Looper Thread Tension		with 268024
	Hinge Stud Nut		Disc (2)	268053	Looper Thread Guide
201522 (805)	Needle Bar Rock Frame	259470	Foot Lifter Lever Rod		Looper Thread Take-up
	Driving Connection Hinge	264709	Cotter Pin (2)	268054	Rod
	Stud Nut		Looper Throw-out Gear		Spreader Driving Rock
201524 (805)	Looper Carrier Crank	267623	Locking Plunger Spring		Shaft with 200064 (806)
	Clamping Stud Nut	267623	Feed Bar Hinge Pin Collar	268054	Bed Shaft with 268044,
201525 (805)	Feed Dog Shank Screw		with 201188 (803)		268214, 268265 and
	Lock Nut	267933	Needle Bar Rock Frame	268055	350534 (803)
201537 (819)	Feed Dog Shank	268003	Regulating Stud Cap with		Needle Bar Connecting
	Adjusting Screw Lock Nut		200364 (803)	268060	Link with two 270266
201553 (804)	Looper Throw-out Rock		Feed Driving Eccentric	268060	Feed Driving Connection
	Rod Thumb Nut		Friction Plate		Needle Bar Rock Frame
201572 (819)	Looper Thread Tension		Needle Bar Rock Frame	268061	Driving Connection
	Thumb Nut	267933	Driving Eccentric Friction		Feed Driving Connection
201620 (804)	Looper Throw-out Gear	268003	Plate	268061	268060 with 268063
	Locking Plunger Thumb		Feed Lifting Rock Shaft		Needle Bar Rock Frame
	Nut		Arm Shaft with 268009,	268062	Driving Connection
201736 (805)	Spreader Driving Rock	268004	268044, 268264 two each		268060 with 268063
	Shaft Screw Stud Nut		268214 and 350534 (803)	268062	Feed Driving Connection
202005	Arm Screw Washer (4)	268006	Arm Shaft Ball Bearing		Hinge Stud with 268258
202120	Presser Bar Lever Stop		(Back) Housing	268062	Feed Lifting Connection
	Pin		Arm Shaft Connection Belt		Hinge Stud with 268258
202120	Foot Lifter Lifting Link	268009	Pulley with two each	268062	Needle Bar Rock Frame
	Stop Pin		201254 (830) and 202253		Driving Connection Hinge
202253	Arm Shaft Connection	268010	Arm Shaft Oil Stop Ball		Stud with 268258
	Belt Pulley Spring	268017	Spring (Front)	268063	Feed Driving Connection
	Flange (2)		Arm Side Cover		Needle Bearing
202330	Needle Bar Connecting		Bed Plate Slide with two	268063	Needle Bar Rock Frame
	Stud Oil Packing (Wick)		268022 and four		Driving Connection Needle
203349	Needle Thread Tension	268022	200138 (804)	268063	Bearing
	Releasing Plate Screw	268024	Bed Plate Slide Spring (2)		Spreader Driving
	Washer		Arm Shaft Ball Bearing		Connection Needle Bearing
			(Back)		

NUMERICAL LIST OF PARTS 300W101 MACHINE

PART NO.	DESCRIPTION
268312	Needle Thread Guide (on Arm Head)
268513	Needle Thread Guide (on Side of Arm) (2)
268602	Looper Holder with two 350478 (833)
268603	Needle Bar with 200125 (833)
268611	Presser Foot Plate
268612	Presser Foot Plate Heel Spring
268313	Looper Throw-out Gear
268314	Locking Plunger Handle
268314	Looper Throw-out Rack Rod 268129 with 201553 (804)
268315	Feed Driving Flange with 267623, two each 241763, 350467 (830), 350477 (830) and 350548 (803)
268315	Needle Bar Rock Frame Driving Flange with 267623 two each 241763, 350467 (830), 350477 (830) and 350548 (803)
268316	Feed Dog Shank with 201537 (819) and 350552 (830)
268318	Loop Deflector
268330	Face Plate Hinge Stud (2)
268331	Looper Thread Tension Bracket
268332	Looper Thread Tension complete, Nos. 10148, 141432 (819), 201572 (819) and two 244049
268333	Looper Thread Tension Thread Guide
268344	Needle Bar Rock Frame
268367	Looper Carrier
268368	Looper Carrier 268367 with two 268099
268373	Looper Thread Guide (on Bed at Looper) for all gauges from 3/16 to 2 Inches
268380	Looper with 141478 (869) and 141494 (869)
268382	Looper and Needle Guard complete, Nos. 268310 and 268380
268402	Bed Plate (Left)
268462	Bed Plate (Right)
268495	Looper Throw-out Safety Latch Retaining Ring
268505	Looper Thread Guide (top of Arm)
268505	Looper Thread Guide (top of Arm) Bracket 268111 with 268505 and two 50169 (809)
268512	Needle Thread Guide (on Needle Bar Connecting Stud)

PART NO.	DESCRIPTION
268613	Presser Foot (Spring Hinged) complete, 46 Needle Hole, Nos. 206335, 226080, 268275, 268611 and 268612
268614	Throat Plate
268618	Feed Dog, 46 Needle Hole, for Needle Sizes 20 and 22 (teeth cut 15 to the inch) with 268318 and two 200172 (805) for 268614
268638	Spreader with 268162
270026	Feed Regulating Stud Spring
270266	Needle Bar Connecting Link Needle Bearing (2)
350013 (803)	Foot Lifter Bell Crank Hinge Screw
350149 (803)	Spreader Screw
350267 (805)	Looper Holder Screw
350381 (803)	Presser Bar Spring Adjusting Screw
350446 (803)	Spreader Driving Rock Shaft Screw Stud with 32825
350467 (830)	Feed Driving Flange Set Screw (2)
350467 (830)	Needle Bar Rock Frame Driving Flange Set Screw (2)
350467 (830)	Presser Bar Spring Adjusting Screw Set Screw
350468 (805)	Looper Thread Guide (on Bed at Looper)
350477 (830)	Feed Driving Eccentric Friction Plate Screw Set Screw (2)
350477 (830)	Needle Bar Rock Frame Driving Eccentric Friction Plate Screw Set Screw (2)
350478 (333)	Looper Adjusting Screw
350478 (833)	Looper Set Screw
350534 (803)	Arm Shaft Oil Stop Ball Screw (2)
350534 (803)	Bed Shaft Oil Stop Ball Screw
350548 (803)	Feed Driving Eccentric Friction Plate Screw (2)
360548 (803)	Needle Bar Rock Frame Driving Eccentric Friction Plate Screw (2)
350552 (830)	Feed Dog Shank Adjusting Screw
351876	Spreader Driving Rock Shaft Screw Stud Ball Roller
*398803	Looper Carrier 268368 with 67425, 201524 (805), 268208, 268216, 268307, and 268308

PART NO.	DESCRIPTION
398804	Bed Plate (Right) 268462 with 240245, 268081, 268082, 270026 and two 200078 (806)
398807	Needle Bar Rock Frame Driving Arm 268161 with 201185 (804), 201522 (805), 268061 and 268062
398809	Foot Lifter Bell Crank 268083 with 200394 (806) and 268087
398812	Feed Driving Rock Shaft Crank 268073 with 201185 (804), 201522 (805), 268061 and 268062
*398816	Needle Bar Crank 268143 and 200095 (817), 268003, 268055, 268139 and 268141
*398817	Looper Driving Crank 268277 with 200303 (817), 201522 (805), 204925, 268047, 268062, 268074, 268102 and 268198
*398818	Needle Bar Rock Frame 268344 with 268603 and two each 200173 (804), 268144 and 268278

ACCESSORIES

PART NO.	DESCRIPTION
265307	Bed Hinge Connection (2)
350598	Bed Hinge Connection Screw (4)
228731	Drip Pan
200019 (805)	Drip Pan Screw (4)
232365	Foot Lifter Treadle Chain, 41-1/2 inches long
202784	Foot Lifter Treadle Chain Hook (2)
268340	Looper Threading Wire
167448	Machine Base Oil Drain Jar
228444	Machine Cushion (neoprene) (4)
41400	Machine Rest Pin (Wood)
228733	Machine Rest (Left)
228734	Machine Rest (Right)
Cat. No.	
3260	Needles (62x57) Size 22 (6)
228491	Pressure Oiler
228745	Thread Unwinder complete
120341	Tweezers
21887	Wrench

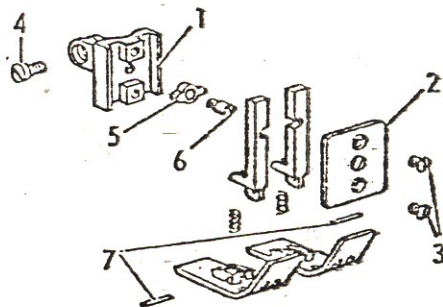
SUPPLEMENTARY PARTS LIST FOR MACHINES 300W201 and 300W401
 (Same as Complete List for MACHINE 300W101 with the following EXCEPTIONS)

CHANGE 300W101 LIST AS INDICATED

300W101 NUMBER	NEW NUMBER	DESCRIPTION
For 300W201 Machine <i>13/8 1 1/2</i>		
268618	267802 (016)	Feed Dog, 46 needle hole, for needle sizes 20 and 22 (teeth cut 15 to the inch) with two 268318 and four 200172 (805) for 267851
268602	268103 (016)	Looper Holder with four 350478 (833)
268603	268136	Needle Bar
398818	398806	Needle Bar Rock Frame 268344 with 268136 and two each 200173 (804), 268144 and 268278
268613	267872 (016)	Presser Foot (spring hinged) complete, 46 needle hole, Nos. 206335, 226080, 267871, 268275 and 268612
268611	267871	Presser Foot Plate
268638	268374 (016)	Spreader with two 268162
228745	228746	Thread Unwinder complete
268614	267851 (016)	Throat Plate
For 300W401 Machine <i>1/4 1" 1/4</i>		
262618	269006 (501)	Feed Dog, 46 needle hole, for needle sizes 20 and 22 (teeth cut 15 to the inch) with four 268318 and eight 200172 (805) for 269379
268602	269065 (501)	Looper Holder with eight 350478 (833)
268603	268136	Needle Bar
398818	398806	Needle Bar Rock Frame 268344 with 268136 and two each 200173 (804), 268144 and 268278
268219	269133 (503)	Needle Bar Rock Frame Thread Guide
268167	268514	Needle Thread Tension Bracket
268163	268515	Needle Thread Tension Releaser
268613	269237 (504)	Presser Foot (hinged compensating) complete, 46 needle holes, Nos. 269234, 269235 (505), 269236 (803), 271115, 271116, 271117, 271119, 350515, two each 26231, 200583 (819) and 213910
206335	Omit Part	Presser Foot Hinge Pin
268612	Omit Part	Presser Foot Plate Heel Spring
1454 (806)	Omit Part	Presser Foot Shank Pinch Screw
268611	269235 (505)	Presser Foot Plate (left)
268611	269236 (505)	Presser Foot Plate (right)
268275	271117	Presser Foot Shank (left)
268275	271119	Presser Foot Shank (right)
226080	26231	Presser Foot Plate Spring (2)
268638	269342 (501)	Spreader with four 268162
228745	228748	Thread Unwinder complete
268614	269379 (501)	Throat Plate

Parts To Be Added

CODE	NUMBER	DESCRIPTION
For 300W201 Machines <i>13/8 1 1/2</i>		
-	268151 (016)	Needle Holder with two 50014 (830)
-	50014 (830)	Needle Set Screw (2)
For 300W401 Machines <i>1/4 1" 1/4</i>		
-	269191 (501)	Needle Holder with four 50014 (830)
-	50014 (830)	Needle Set Screw (4)
1	269234	Presser Foot Bracket with 350089 (803)
2	271115	Presser Foot Bracket Cover Plate
3	200583 (819)	Presser Foot Bracket Cover Plate Screw (2)
4	350089 (803)	Presser Foot Bracket Pinch Screw
5	271116	Presser Foot Connection Lever
6	350515 (803)	Presser Foot Connection Lever Hinge Screw
7	213910	Presser Foot Plate Hinge Pin (2)

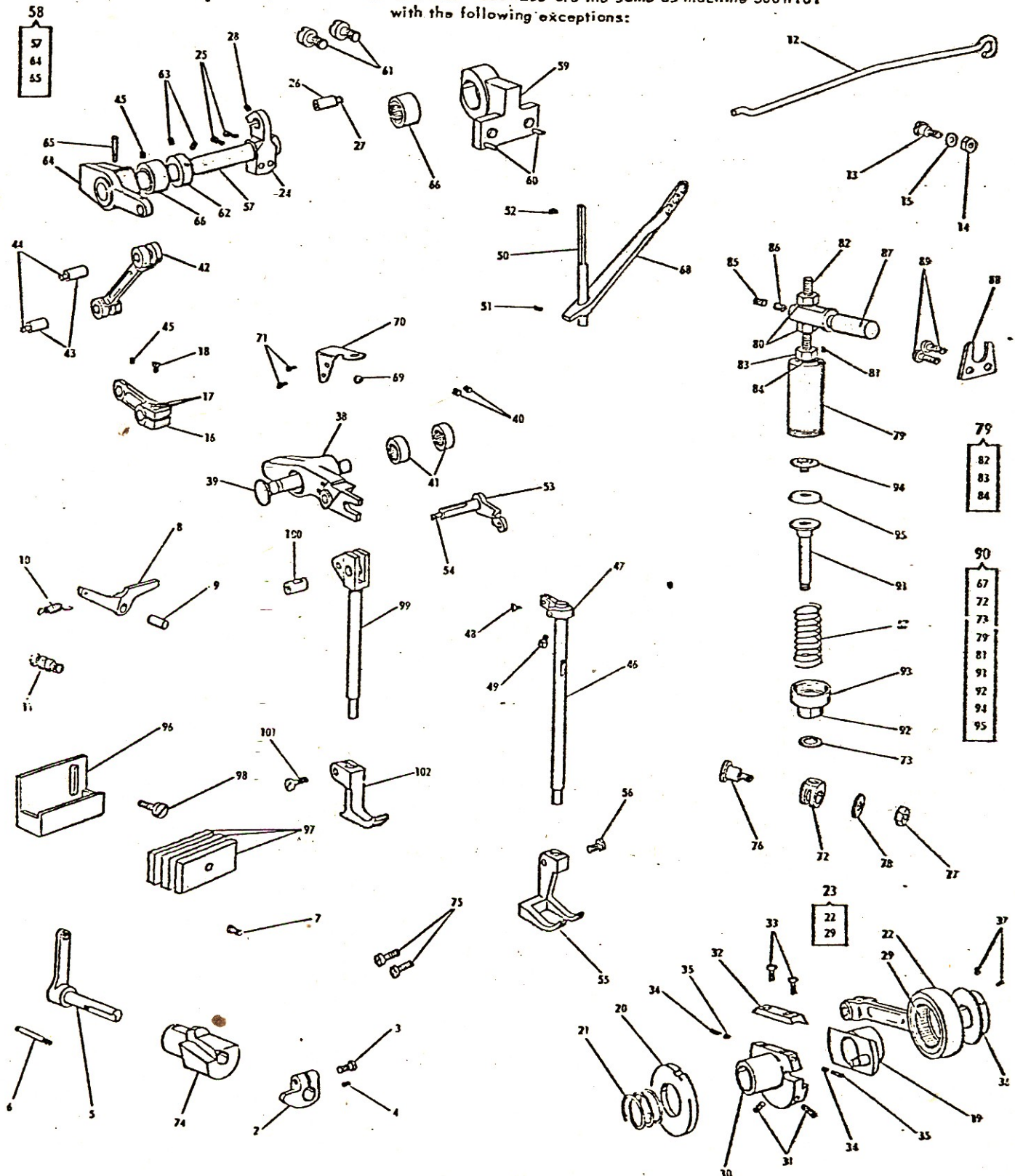


SUPPLEMENTARY PARTS ILLUSTRATIONS FOR

SINGER®

MACHINES 300W103 - 300W203

All Parts for Machines 300W103 - 300W203 are the same as Machine 300W101 with the following exceptions:



SUPPLEMENTARY PARTS LIST FOR MACHINES 300W103 and 300W203
(Same as Complete List for MACHINE.300W101 with the following EXCEPTIONS)

Parts to be Added

CODE	NUMBER	DESCRIPTION
2	267611	Foot Lifter Arm with 200058 (803) and 200373 (803)
3	200058 (803)	Foot Lifter Arm Pinch Screw
4	200373 (803)	Foot Lifter Arm Set Screw
5	267612	Foot Lifter Crank
6	200650 (819)	Foot Lifter Crank Stop Screw Stud
7	350467 (803)	Foot Lifter Lever (back) Spring Screw
8	267613	Foot Lifter Lever (front) with 267614
9	267614	Foot Lifter Lever (front) Hinge Pin
10	203941	Foot Lifter Lever (front) Spring
11	201162 (805)	Foot Lifter Lever (front) Spring Screw Stud
12	267615	Foot Lifter Lever Rod
13	350524 (319)	Foot Lifter Lever Rod Hinge Screw
14	201526 (805)	Foot Lifter Lever Rod Hinge Screw Nut
15	206133	Foot Lifter Lever Rod Hinge Screw Washer
-	398856	Foot Lifter Lever 268085 with 201160 (805), 201526 (805), 206133, 267615, 268171 and 350524 (819)
16	32787	Lifting Crank with 141424 (869), 141493 (869) and two 200061 (833)
17	200061 (833)	Lifting Crank Pinch Screw (2)
18	141493 (869)	Lifting Crank Set Screw
19	268064	Lifting Eccentric
20	268065	Lifting Eccentric Adjusting Disc
21	267618	Lifting Eccentric Adjusting Disc Spring
22	268492	Lifting Eccentric Connection
23	268493	Lifting Eccentric Connection 268492 with 268063
24	267621	Lifting Eccentric Connection Crank with 201063 (805) and two 200058 (803)
25	200058 (803)	Lifting Eccentric Connection Crank Pinch Screw (2)
26	267617	Lifting Eccentric Connection Hinge Pin with 244071
27	244071	Lifting Eccentric Connection Hinge Pin Oil Packing (wick)
28	201063 (805)	Lifting Eccentric Connection Hinge Pin Pinch Screw
29	268063	Lifting Eccentric Connection Needle Bearing

CODE	NUMBER	DESCRIPTION
30	267622	Lifting Eccentric Flange with 267622, two each 241763, 350467 (830) 350477 (830) and 350548 (803)
31	350467 (803)	Lifting Eccentric Flange Set Screw (2)
32	267623	Lifting Eccentric Friction Flate
33	350548 (803)	Lifting Eccentric Friction Plate Screw (2)
34	350477 (830)	Lifting Eccentric Friction Plate Screw Set Screw (2)
35	241763	Lifting Eccentric Friction Plate Screw Set Screw Packing (brass) (2)
36	267624	Lifting Eccentric Spacing Collar with two 200380 (830)
37	200380 (830)	Lifting Eccentric Spacing Collar Set Screw (2)
-	32837	Lifting Eccentric and Needle Bar Rock Frame Driving Eccentric complete, Nos. 267618, 267622, 267639 and two each 268064 and 268065
38	267625	Lifting Lever with two 267093
-	398855	Lifting Lever 267625 with 267631, 267718, 276025 and two 201409 (806)
39	267626	Lifting Lever Hinge Stud
40	200362 (803)	Lifting Lever Hinge Stud Set Screw (2)
41	267093	Lifting Lever Needle Bearing (2)
42	267627	Lifting Link
43	267617	Lifting Link Hinge Pin with 244071 (2)
44	244071	Lifting Link Hinge Pin Oil Packing (wick) (2)
45	141424 (869)	Lifting Link Hinge Pin Set Screw (2)
46	267628	Lifting Presser Bar
47	267629	Lifting Presser Bar Guide Block with 200066 (804) and 200089 (803)
48	200089 (803)	Lifting Presser Bar Guide Block Adjusting Screw
49	200066 (804)	Lifting Presser Bar Guide Block Pinch Screw
50	267907	Lifting Presser Bar Guide Rod
51	200417 (930)	Lifting Presser Bar Guide Rod Set Screw (lower)
52	200351 (830)	Lifting Presser Bar Guide Rod Set Screw (upper)
53	267631	Lifting Presser Bar Lifting Crank with 268258
54	268258	Lifting Presser Bar Lifting Crank Oil Packing (wick)

Parts to be Added (continued)

CODE	NUMBER	DESCRIPTION
55	267632	Lifting Presser Foot with 20 0078 (806) (For 300W103)
-	267676 (016)	Lifting Presser Foot with 200078 (806) (For 300W203)
56	200078 (806)	Lifting Presser Foot Pinch Screw
57	267633	Lifting Rock Shaft
58	32789	Lifting Rock Shaft 267633 with 2022 and 32788
59	267635	Lifting Rock Shaft Bracket
60	8554	Lifting Rock Shaft Bracket Position Pin (2)
61	200030 (819)	Lifting Rock Shaft Bracket Screw (2)
62	167416	Lifting Rock Shaft Collar with two 140321 (830)
63	140321 (830)	Lifting Rock Shaft Collar Set Screw (2)
64	32788	Lifting Rock Shaft Crank with 141424 (869)
65	2022	Lifting Rock Shaft Crank Pin
66	267110	Lifting Rock Shaft Needle Bearing (2)
-	398866	Lifting Rock Shaft 32789 with 32787, 167416, 267621, 267627, 268493 and three 267617
-	268151 (816)	Needle Holder with two 50014 (830) (For 300W203)
67	267641	Presser Bar Spring
68	267738	Presser Bar Spring Arm
69	276025	Presser Bar Spring Arm Ball Bearing
70	267718	Presser Bar Spring Arm Ball Bearing Retainer
71	201409 (806)	Presser Bar Spring Arm Ball Bearing Retainer Screw (2)
72	267644	Presser Bar Spring Arm Fork
73	267645	Presser Bar Spring Arm Fork Lock Washer (nylon)
74	267646	Presser Bar Spring Arm Fulcrum
75	350604 (869)	Presser Bar Spring Arm Fulcrum Set Screw (2)
76	200928 (850)	Presser Bar Spring Arm Hinge Screw
77	201622 (819)	Presser Bar Spring Arm Hinge Screw Nut
78	22748	Presser Bar Spring Arm Hinge Screw Washer
79	267648	Presser Bar Spring Housing with 67425, 201524 (803) and 350561 (805)
80	201524 (805)	Presser Bar Spring Housing Adjusting Nut (2)
81	200186 (819)	Presser Bar Spring Housing Oil Screw

CODE	NUMBER	DESCRIPTION
82	350561 (805)	Presser Bar Spring Housing Screw Stud
83	201524 (803)	Presser Bar Spring Housing Screw Stud Nut
84	67425	Presser Bar Spring Housing Screw Stud Nut Lock Washer
85	200378 (803)	Presser Bar Spring Housing Set Screw
86	244084	Presser Bar Spring Housing Set Screw Packing (fiber)
87	267649	Presser Bar Spring Housing Support with 200378 (803) and 244084
88	267650	Presser Bar Spring Housing Support Retainer
89	200098 (806)	Presser Bar Spring Housing Support Retainer Screw (2)
90	267660	Presser Bar Spring Housing complete, Nos. 200186 (819), 267641, 267644, 267645, 267648, 267651, 267652, 267654 and 267655
91	267651	Presser Bar Spring Plunger
92	267652	Presser Bar Spring Plunger Bearing with 267653
93	267653	Presser Bar Spring Plunger Bearing Bushing (oil retaining)
94	267654	Presser Bar Spring Plunger Cap
95	267655	Presser Bar Spring Plunger Washer (leather)
96	267656	Thread Lubricator with three 236957
97	236957	Thread Lubricator Oil Pad (3)
98	200064 (804)	Thread Lubricator Screw
99	267657	Vibrating Presser Bar
100	267658	Vibrating Presser Bar Hinge Stud
101	200078 (806)	Vibrating Presser Foot Pinch Screw
102	267659	Vibrating Presser Foot with 200078 (806) (For 300W103)
-	267679 (016)	Vibrating Presser Foot with 200078 (806) (For 300W203)

SUPPLEMENTARY PARTS LIST FOR MACHINES 300W103 AND 203

CHANGE 300W101 LIST AS INDICATED

300W101 NUMBER	NEW NUMBER	DESCRIPTION
268003	267603	Arm Shaft with 268009, 268044, 268264, two each 268214 and 350534 (803)
268010	267604	Arm Side Cover
268402	267605	Bed Plate (left)
268017	267606	Bed Plate Slide with two 268022 and four 200164 (819) (For 300W103)
200138 (804)	200164 (819)	Bed Plate Spring Screw (For 300W103)
200138 (804)	200138 (819)	Bed Plate Spring Screw (For 300W203)
268030	267607	Face Plate with 268033 and two 201416 (830)
268618	267664	Feed Dog, 40 needle hole, with 267665 and two 200907 (819) for 34728 (For 300W103)
268618	267802 (016)	Feed Dog, 40 needle hole, with two 267665 and four 200172 (805) for 267851 (For 300W203)
268083	Omit Part	Foot Lifter Bell Crank
398809	Omit Part	Foot Lifter Bell Crank 268083 with 200934 (806) and 268087
350013 (803)	Omit Part	Foot Lifter Bell Crank Hinge Screw
268086	Omit Part	Foot Lifter Lever Rod with two 248423
248423	Omit Part	Foot Lifter Lever Rod Cotter Pin (2)
268087	Omit Part	Foot Lifter Lifting Link
200934 (806)	Omit Part	Foot Lifter Lifting Link Hinge Screw
202120	Omit Part	Foot Lifter Lifting Link Stop Pin
268318	267665	Loop Deflector (For 300W103)
200172 (805)	200907 (819)	Loop Deflector Screw (For 300W103)
268602	263103 (016)	Looper Holder with four 350478 (803) (For 300W203)
268603	268136	Needle Bar (For 300W203)
398816	398829	Needle Bar Crank 268143 with 200095 (819), 267603, 268055, 268139 and 268141
268344	267637	Needle Bar Rock Frame
268161	267638	Needle Bar Rock Frame Driving Arm with two 200043 (803)
200058 (803)	200043 (803)	Needle Bar Rock Frame Driving Arm Pinch Screw
268315	267639	Needle Bar Rock Frame Driving Eccentric Flange with 267623, two each 241763, 350467 (803), 350477 (830) and 350548 (803)
268066	Omit Part	Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring
268067	Omit Part	Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring Collar with two 200382 (883)

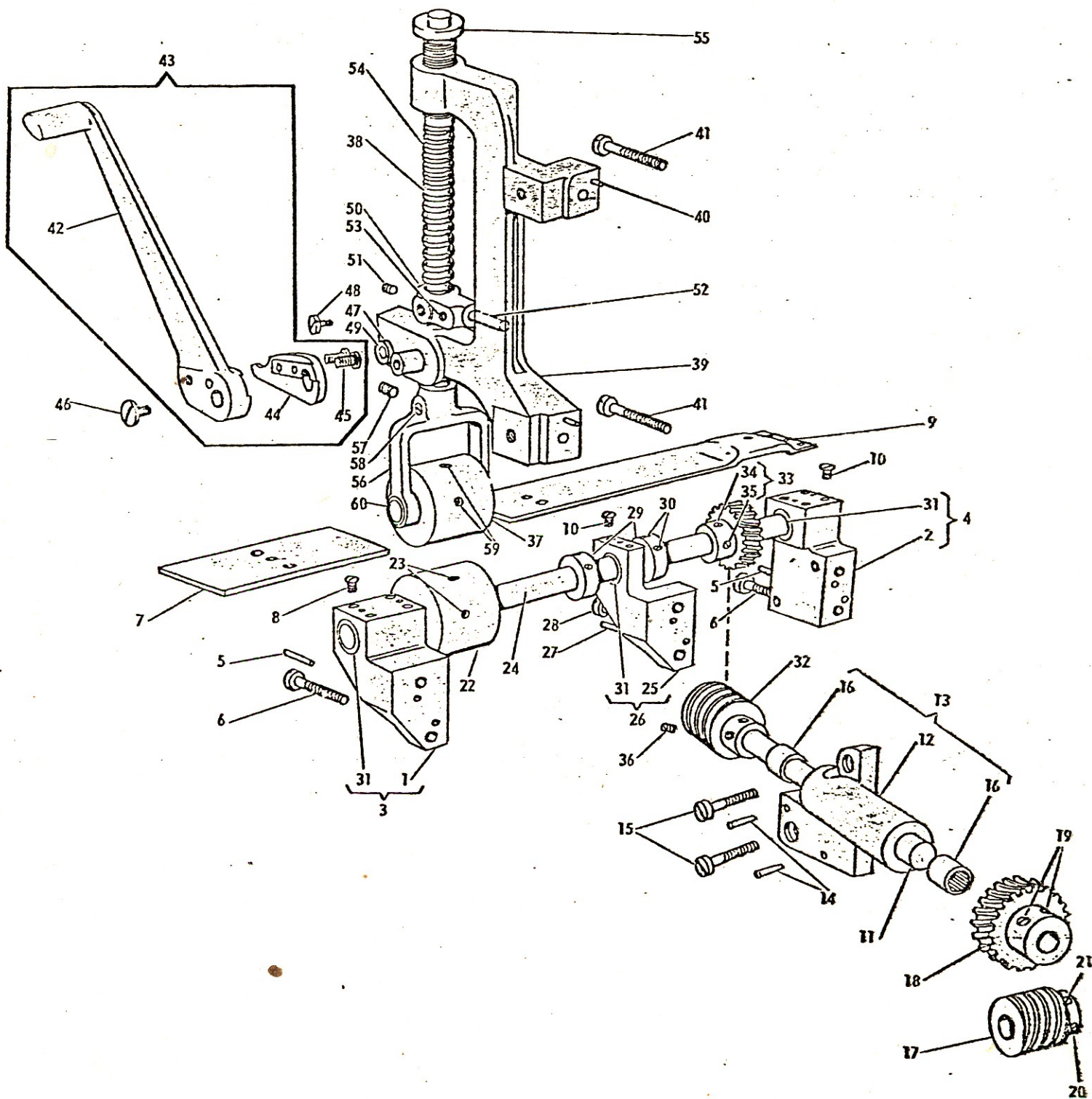
300W101 NUMBER	NEW NUMBER	DESCRIPTION
200382 (833)	Omit Part	Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring Collar Set Screw (2)
398818	398872	Needle Bar Rock Frame 267637 with 267657, 268603 and two each 200173 (804), 268144, and 268278 (For 300W103)
398818	398867	Needle Bar Rock Frame 267637 with 267657, 268136 and two each 200173 (804), 268144, and 268278 (For 300W203)
398807	398828	Needle Bar Rock Frame Driving Arm 267638 with 201185 (804), 201522 (805), 268061 and 268062
200125 (833)	50014 (830)	Needle Set Screw (2) (For 300W203)
200541 (805)	Omit Part	Needle Thread Tension Releasing Plate Screw
203349	Omit Part	Needle Thread Tension Releasing Plate Screw Washer
Cat. 3260	Cat. 4112	Needle
268172	Omit Part	Presser Bar
268173	Omit Part	Presser Bar Bushing
268174	Omit Part	Presser Bar Guide Bracket with 200070 (803) and 200512 (806)
200512 (806)	Omit Part	Presser Bar Guide Bracket Adjusting Screw
200070 (803)	Omit Part	Presser Bar Guide Bracket Pinch Screw
202120	Omit Part	Presser Bar Lever Stop Pin
268176	Omit Part	Presser Bar Spring
350381 (803)	Omit Part	Presser Bar Spring Adjusting Screw
350467 (830)	Omit Part	Presser Bar Spring Adjusting Screw Set Screw
214529	Omit Part	Presser Bar Spring Cushion Spring
200226 (805)	Omit Part	Presser Bar Spring Support Screw
203759	Omit Part	Presser Bar Stop Collar with 200380 (830)
200380 (830)	Omit Part	Presser Bar Stop Collar Set Screw
206335	Omit Part	Presser Foot Hinge Pin
268611	Omit Part	Presser Foot Plate
268612	Omit Part	Presser Foot Plate Heel Spring
226080	Omit Part	Presser Foot Plate Spring
268275	Omit Part	Presser Foot Shank with 1454 (830)
1454 (830)	Omit Part	Presser Foot Shank Pinch Screw
268613	Omit Part	Presser Foot (spring hinged) complete
268638	268374 (016)	Spreader with two 268162 (For 300W203)
228745	228746	Thread Unwinder complete (For 300W203)
268614	37428	Throat Plate (For 300W103)
268614	267751 (016)	Throat Plate (For 300W203)

SUPPLEMENTARY PARTS ILLUSTRATIONS FOR

SINGER*

MACHINES 300W105, 205, 305 and 405

All Parts for Machines 300W105, 205, 305 and 405 are the same as Machine 300W101 with the following exceptions:



SUPPLEMENTARY PARTS LIST FOR MACHINES 300W105, 205, 305 and 405
(Same as Complete List for Machines 300W101 with the following EXCEPTIONS)

Parts to be Added

CODE	NUMBER	DESCRIPTION
1	268752	Bed Hinge Connection Bracket (left)
2	269608	Bed Hinge Connection Bracket (right)
3	268452	Bed Hinge Connection Bracket 268752 with 268425 (Needle Bearing on left)
4	269609	Bed Hinge Connection Bracket 269608 with 268425 (Needle Bearing on left)
5	232866	Bed Hinge Connection Bracket Position Pin (4)
6	200017 (803)	Bed Hinge Connection Bracket Screw (4)
-	268151 (016)	Needle Holder with two 50014 (830) (For 300W205)
-	268896 (501)	Needle Holder with three 50014 (830) (For 300W305)
-	269191 (501)	Needle Holder with four 50014 (830) (For 300W405)
-	269234	Presser Foot Bracket with 350089 (803) (For 300W405)
-	271115	Presser Foot Bracket Cover Plate (For 300W405)
-	200583 (819)	Presser Foot Bracket Cover Plate Screw (2) (For 300W405)
-	350089 (803)	Presser Foot Bracket Pinch Screw (For 300W405)
-	271116	Presser Foot Connection Lever (For 300W405)
-	350515	Presser Foot Connection Lever Hinge Screw (For 300W405)
7	268407	Puller Feed Cover Plate (left) for gauges from 3/16 in. to 1-1/4 in.
8	200571 (804)	Puller Feed Cover Plate (left) Screw (2)
9	268464	Puller Feed Cover Plate (right) for gauges from 3/16 in. to 1-1/4 in.
10	200571 (804)	Puller Feed Cover Plate (right) Screw (2)
11	269621	Puller Feed Cross Shaft
12	269622	Puller Feed Cross Shaft Bracket
13	269623	Puller Feed Cross Shaft Bracket 269622 with two 268425
14	232866	Puller Feed Cross Shaft Bracket Position Pin (2)
15	200017 (803)	Puller Feed Cross Shaft Bracket Screw (2)
16	268425	Puller Feed Cross Shaft Needle Bearing (2)

CODE	NUMBER	DESCRIPTION
17	269624	Puller Feed Cross Shaft Worm with 200382 (833) and 201220 (833)
18	269625	Puller Feed Cross Shaft Worm Gear with two 200362 (803)
19	200362 (803)	Puller Feed Cross Shaft Worm Gear Set Screw (2)
20	201220 (833)	Puller Feed Cross Shaft Worm Position Screw
21	200382 (833)	Puller Feed Cross Shaft Worm Set Screw
22	131979	Puller Feed Roll (lower) and two 140279 (830), for gauges from 3/16 in. to 1-1/4 in.
23	140279 (830)	Puller Feed Roll (lower) Set Screw (2)
24	268465	Puller Feed Roll (lower) Shaft
25	268448	Puller Feed Roll (lower) Shaft Bracket
26	268449	Puller Feed Roll (lower) Shaft Bracket 268448 with 268425
27	232866	Puller Feed Roll (lower) Shaft Bracket Position Pin (2)
28	200017 (803)	Puller Feed Roll (lower) Shaft Bracket Screw (2)
29	268424	Puller Feed Roll (lower) Shaft Collar with two 200378 (803) (2)
30	200378 (803)	Puller Feed Roll (lower) Shaft Collar Set Screw (4)
31	268425	Puller Feed Roll (lower) Shaft Needle Bearing (3)
32	269655	Puller Feed Roll (lower) Shaft Worm with two 200382 (833) (for 5 stitches per inch)
33	269656	Puller Feed Roll (lower) Shaft Worm Gear with 200362 (803) and 201220 (833) (for 5 stitches per inch)
34	201220 (833)	Puller Feed Roll (lower) Shaft Worm Gear Position Screw
35	200362 (803)	Puller Feed Roll (lower) Shaft Worm Gear Set Screw
36	200382 (833)	Puller Feed Roll (lower) Shaft Worm Set Screw (2)
37	131979	Puller Feed Roll (upper) and two 140279 (830), for gauges from 3/16 in. to 1-1/4 in. (For 300W105, 205, 305, 405)

Parts to be Added (continued)

CODE	NUMBER	DESCRIPTION
-	131993	Puller Feed Roll (upper) with two 140279(830), for gauges 1-9/32 in. to 2 in. (For 300W205, 305, 405)
38	268428	Puller Feed Roll (upper) Bar
39	268429	Puller Feed Roll (upper) Bar Bracket with 268433
40	232007	Puller Feed Roll (upper) Bar Bracket Position Pin (2)
41	201308 (805)	Puller Feed Roll (upper) Bar Bracket Screw (2)
42	268430	Puller Feed Roll (upper) Bar Lifter
43	268431	Puller Feed Roll (upper) Bar Lifter 268430 with 268432 and two 200050 (803)
44	268432	Puller Feed Roll (upper) Bar Lifter Cam Plate
45	200050 (803)	Puller Feed Roll (upper) Bar Lifter Cam Plate Screw (2)
46	201011 (819)	Puller Feed Roll (upper) Bar Lifter Cap Screw
47	201892	Puller Feed Roll (upper) Bar Lifter Roller
48	200202 (806)	Puller Feed Roll (upper) Bar Lifter Roller Screw Stud
49	268433	Puller Feed Roll (upper) Bar Lifter Stop Pin
50	268434	Puller Feed Roll (upper) Bar Position Bracket with 268435 and two 200362 (803)
51	200362 (803)	Puller Feed Roll (upper) Bar Position Bracket Set Screw
52	268435	Puller Feed Roll (upper) Bar Position Bracket Stud
53	200362 (803)	Puller Feed Roll (upper) Bar Position Bracket Stud Set Screw
54	268435	Puller Feed Roll (upper) Bar Spring
55	350804 (850)	Puller Feed Roll (upper) Bar Spring Adjusting Thumb Screw
56	268437	Puller Feed Roll (upper) Bracket with 200354 (803) and 200382 (833), for gauges from 3/16 in. to 1-1/4 in. (For 200W105, 205, 305, 405)
-	268456	Puller Feed Roll (upper) Bracket with 200354 (803) and 200382 (833) for gauges 1-9/32 in. to 2 in. (For 300W205, 305, 405)

CODE	NUMBER	DESCRIPTION
57	200354 (803)	Puller Feed Roll (upper) Bracket Position Screw
58	200382 (833)	Puller Feed Roll (upper) Bracket Set Screw
59	140279 (830)	Puller Feed Roll (upper) Set Screw (2)
60	268438	Puller Feed Roll (upper) Shaft, for gauges from 3/16 in. to 1-1/4 in. (For 300W105, 205, 305, 405)
-	268457	Puller Feed Roll (upper) Shaft, for gauges 1-9/32 in. to 2 in. (For 300W205, 305, 405)
-	32843	Puller Feed Roll (upper) Bracket complete, Nos. 131979, 200202 (806), 201011 (819), 201892, 268428, 268429, 268431, 268434, 268436, 268437 and 350804 (850), for gauges 3/16 in. to 1-1/4 in. (For 300W105, 205, 305, 405)
-	267930	Puller Feed Roll (upper) Bracket complete, Nos. 131993, 200202 (806), 201011 (819), 201892, 268428, 268429, 268431, 268434, 268436, 268456, 268457 and 350804 (850), for gauges 1-9/32 in. to 2 in. (For 300W205, 305, 405)

SUPPLEMENTARY PARTS LIST FOR MACHINES 300W105, 205, 305 and 405
(Same as Complete List for MACHINE 300W101 with the following EXCEPTIONS)

CHANGE 300W101 LIST AS INDICATED

300W101 NUMBER	NEW NUMBER	DESCRIPTION
For 300W105 Machine		
268054	268463	Bed Shaft with 268044, 268214, 268265 and 350534 (803)
202120	Omit Part	Presser Bar Lever Stop Pin
For 300W205 Machine		
268054	268463	Bed Shaft with 268044, 268214, 268265 and 350534 (803)
268618	267802 (016)	Feed Dog, 46 needle hole, for needle sizes 20 and 22 (teeth cut 15 to the inch) with two 268318 and four 200172 (804) for 267851
268602	268103 (016)	Looper Holder with four 350478 (833)
41400	41401	Machine Rest Pin (wood)
268603	268136	Needle Bar
200125 (833)	50014 (830)	Needle Set Screw (2)
398818	398806	Needle Bar Rock Frame 268344 with 268136 and two each 200173 (804), 268144 and 268278
202120	Omit Part	Presser Bar Lever Stop Pin
268611	267871	Presser Foot Plate
268613	267872 (016)	Presser Foot (spring hinged) complete, 46 needle hole, Nos. 206335, 226080, 267871, 268275 and 268612
268635	268374	Spreader with two 268162
268614	267851 (016)	Throat Plate
228745	228746	Thread Unwinder, for four spools
For 300W305 Machine		
268054	268463	Bed Shaft with 268044, 268214, 268265 and 350534 (803)
268618	268811 (501)	Feed Dog, 46 needle hole, for needle sizes 20 and 22 (teeth cut 15 to the inch) with three 268318 and six 200172 (804) for 268976
268602	268836 (501)	Looper Holder with six 350478 (833)
41400	41401	Machine Rest Pin (wood)
268603	268136	Needle Bar
398818	398806	Needle Bar Rock Frame 268344 with 268136 and two each 200173 (804), 268144 and 268278
268219 (016)	268876 (501)	Needle Bar Rock Frame Thread Guide
200125 (833)	50014 (830)	Needle Set Screw (3)
268167	268514	Needle Thread Tension Bracket
268168	268515	Needle Thread Tension Releaser
202120	Omit Part	Presser Bar Lever Stop Pin

300W101 NUMBER	NEW NUMBER	DESCRIPTION
206335	230795	Presser Foot Hinge Pin
268611	268920 (501)	Presser Foot Plate
268613	268921 (501)	Presser Foot (spring hinged) complete, 46 needle hole, Nos. 226080, 238795, 268275, 268612 and 268920 (501)
268638	268374 (016)	Spreader with three 268162
268614	268976 (502)	Throat Plate
228745	228747	Thread Unwinder for six spools
For 300W405 Machine		
268054	268463	Bed Shaft 268044, 268214, 268215 and 350534 (803)
268618	269006 (501)	Feed Dog, 46 needle hole, for needle sizes 20 and 22 (teeth cut 15 to the inch) with four 268318 and eight 200172 (804) for 269379
268602	269065 (501)	Looper Holder with eight 350478 (833)
41400	41401	Machine Rest Pin (wood)
268603	268136	Needle Bar
398818	398806	Needle Bar Rock Frame 268344 with 268136 and two each 200173 (804), 268144 and 268278
200125 (833)	50014 (830)	Needle Set Screw (4)
268167	268514	Needle Thread Tension Bracket
268168	268515	Needle Thread Tension Releaser
202120	Omit Part	Presser Bar Lever Stop Pin
268611	269235 (505)	Presser Foot Plate (left)
268611	269236 (505)	Presser Foot Plate (right)
268612	Omit Part	Presser Foot Plate Heel Spring
206335	213910	Presser Foot Plate Hinge Pin (2)
226080	26231	Presser Foot Plate Spring
268275	271117	Presser Foot Shank (left)
268275	271119	Presser Foot Shank (right)
1454 (830)	Omit Part	Presser Foot Shank Pinch Screw
268613	269237 (505)	Presser Foot (hinged compensating) complete, 46 needle hole, Nos. 269244, 269235 (505), 271115, 271116, 271117, 271119, 350515 (803), two each 26231, 200583 (819) and 213910
268638	268374 (016)	Spreader with four 268162
268614	269379 (501)	Throat Plate
228745	228748	Thread Unwinder for eight spools.
	269191	Needle holder with 50014 (830)

**Puller Feed Gears for Various Stitches Per Inch
For Machines 300W105, 205, 305 and 405
(Optional Equipment)**

No. of Stitches Per Inch	Puller Feed Roll (lower) Shaft Worm with two 200382(833) Part Number	Puller Feed Roll (lower) Shaft Worm Gear with 200362(803) and 201220(833) Part Number
4	269653	269654
6	269657	269658
7	268659	269660
8	269661	269662
9	269631	269632
10	269663	269664
11	269665	269666
12	269667	269668