

SINGER

271K

PARTS LISTS
FOR
SINGER
MACHINES OF
CLASS 271_k

NUMERICAL LIST OF PARTS FOR MACHINE 271K1
(illustrated on opposite page)

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
157	Screw	23390	Washer	271665	Spring
161	Screw (2)	23460	Knife Bar	271666	Bracket for 271667
168	Screw (2)	32012	Tension Disc (2)	271667	Thread Check complete, 208, 9544, 9545, 9545-001, 271666 and two 9543 for 271548
190	Screw (2)	32572	Releasing Disc		Spring
191	Screw (2)	20635	Releasing Pin	271601	Thread Guide for 271548
200	Set Screw for 271916	39652	Spring for 271658	271602	Lower Thread Guide (side of arm)
208	Screw for 271667	40043	Collar with 209 (2)	271693	Take-up Spring Regulator 350060, for 271658
209	Screw for 40043 (2)	51570	Thumb Nut	271700	Oil Seal Ring (rubber) for 271658
212	Screw	140050	Screw	271701	Thread Eyelet (double)
237	Screw for 271700	140490	Set Screw for 271428		Arm Top Cover Plate
330	Screw for Face Plate (lower)	141087	Set Screw (2)	271781	Upper Thread Guide (side of arm)
336	Set Screw for 271835	241189	Oil Packing Wick for 271603		Lever Bracket
446	Set Screw	20000	Knife Bar Top	271782	Needle Bar 271596 with 336
460	Set Screw	20045	Retainer Plate	271901	Knife, 1/2"
974	Screw	20067	Tension Release Rod	271915	Connecting Stud with 1319
1019	Set Screw	270200	Oiling Wick for 271603	271916	Tension Releaser with 200
1043	Screw Stud for 271658	271408	Automatic Knife	271949	Knife Holder
1239	Cap Screw	271410	Disengaging Lever	271949	Barring Point
1319	Clamping Screw for 271916	271428	Thread Guide for 271608	271953	Automatic Knife Disengaging Lever
1423	Screw for 271548	271440	Balance Weight with 140490		Oiling Felt
1443	Guide Screw		Needle Bar Frame with	350399	Screw Stud
1517	Nut		241189, 270200, 271610	350713	Socket Screw for 271602
1547	Nut		and 271611	Catalogue	1526 (71x1Y) Needle, Chromium Finish, Size 14
1560	Thumb Nut for 271658	271442	Guide Stud (upper)		
1608	Nut	271443	Guide Stud (lower)		
1664	Lock Nut	271444	Sleeve		
1698	Nut	271445	Collar with two 141087		
2102	Tension Disc for 271658 (2)	271472	Thread Guide for 271953		
8238	Spring for 271658	271494	Spring		
9543	Disc for 271667 (2)	271547	Face Plate for 271548		
9544	Cap for 271667	271548	Face Plate 271547 with 1423, 271667 and 271692		
9545-001	Spring for 271667		Needle Bar for 271835		
		271596	Connecting Stud with 350713		
		271602	Oiling Felt (lower)		
		271606	Oiling Felt (upper)		
		271607	Oiling Felt for 271603		
		271610	Felt Retainer for 271603		
		271611	Tension complete, 1043, 1560, 8238, 39652, 271700, 271701 and two 2102		
		271658			

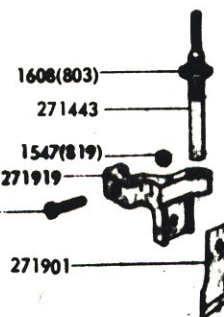
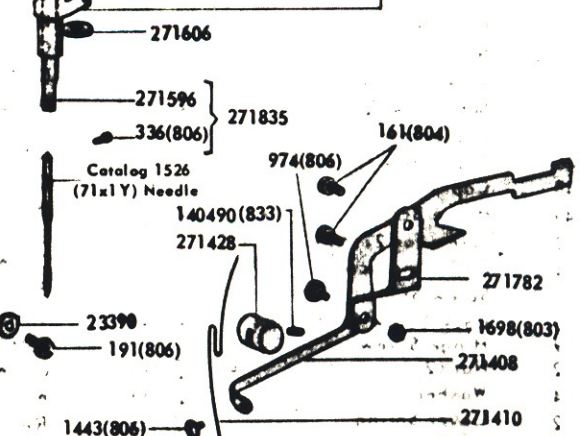
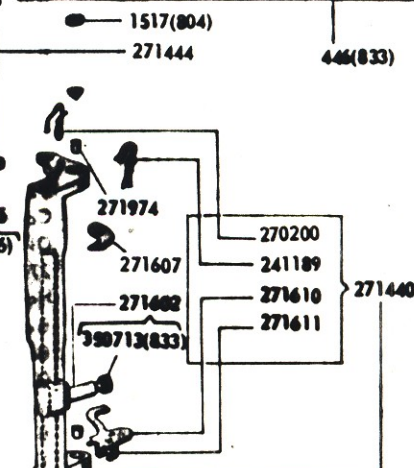
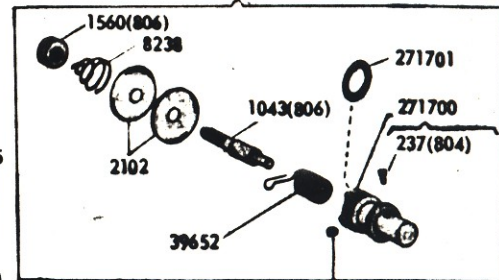
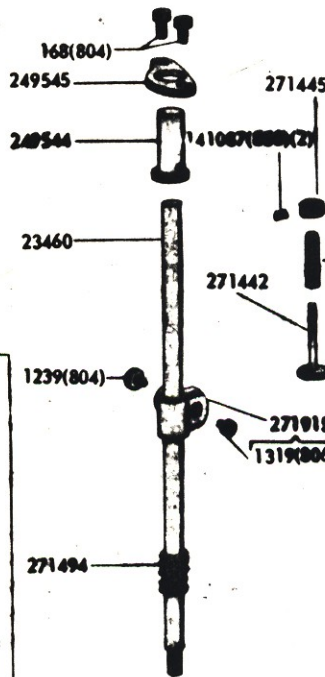
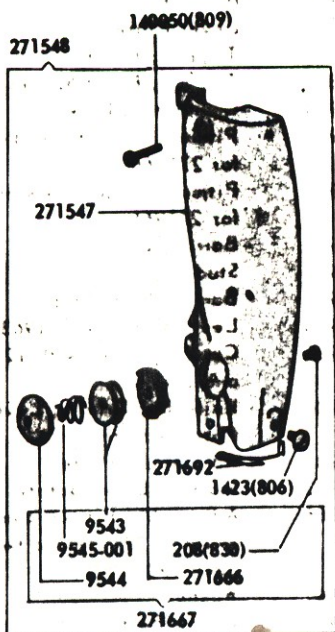
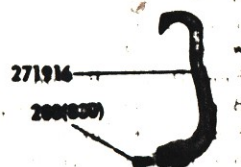
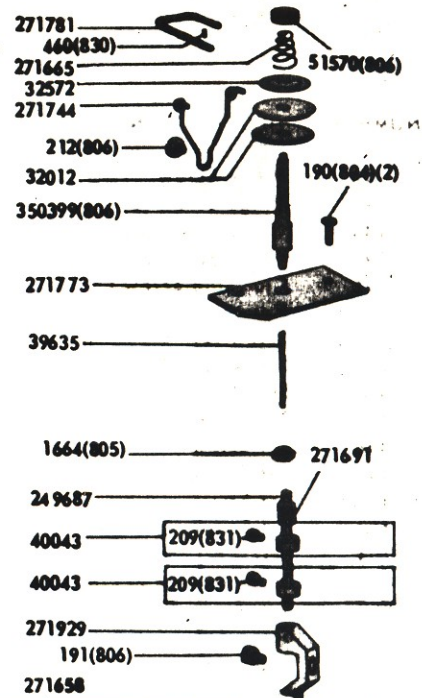
PARTS FOR MACHINE 271K1

(See Numerical List on opposite page)

STYLE OF FINISH:

When ordering screws, nuts and similar parts include new code numbers which follow part numbers on illustrations.

NEW CODE	OLD CODE	FINISH
801	A	Hardened, polished, nickel plated and buffed
802	B	Polished, nickel plated and buffed
803	C	Hardened only
804	D	Polished only
805	E	Soft, not polished
806	F	Hardened and polished
809	J	Nickel plated only
813	R	Phosphate coating formed on surface of iron or steel
819	X	Black oxide for iron and steel
830	A. L.	Heat treated for toughness
831	A. L. D.	Heat treated for toughness and polished
833	A. L. X.	Heat treated for toughness and black oxide
850	X. C.	Hardened and black oxide for iron and steel



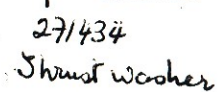
Catalog 1526
(71x1 Y) Needle

NUMERICAL LIST OF PARTS FOR MACHINE 271K1

(illustrated on opposite page)

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
94	Hinge Screw	249607	Lever Spring	271694	Take-up Crank
90	Hinge Screw (2)	249659	Catch Spring	271696	Take-up Lever for 271699
144	Cap Screw	249660	Lever Spring	271698	Oiling Wick
190	Screw (4)	262058	Screw Stud for 262128	271699	Thread Take-up complete, 1521, 141562, 271696 and 271793
196	Clamping Screw (2)	262128	Knife Bar Disengaging Lever with 262058	271731	Washer
216	Retainer Screw	262133	Hinge Stud for 271608	271733	Bushing (back)
223	Screw (2)	262135	Wick Retainer for 271608	271750	Feed Driving Bevel Pinion with two 453
228	Screw (2)	262138	Hinge Pin	271754	Thrust Washer
430	Stud Screw	262171	Connecting Link	271755	Oiling Felt (lower)
435	Screw	263572	Oil Packing Wick	271756	Felt Retainer
446	Set Screw	267093	Needle Bearing for 271580 (2)	271760	Needle Bar Crank with 858, 1036, 1065 and 1258
448	Set Screw	268425	Needle Bearing for 271794	271764	Oiling Felt
452	Set Screw	271409	Eccentric Stud with 271562	271765	Felt Retainer
453	Set Screw (2)	271423	Oiling Wick	271770	Needle Bar Frame Regulator
704	Screw (2)	271426	Stitch Regulating Gear Retainer	271771	Retainer Clamp
858	Set Screw for 271760	271473	Gear Bracket with Feed Driving Bevel Gear and 141546	271774	Bushing (upper)
898	Screw	271502	Oil Wick	271783	Upper Thread Pull-off
940	Screw (connection, front)	271503	Wick Retainer	271790	Oiling Felt
964	Cap Screw	271504	Spring	271793	Link for 271699
971	Screw (4)	271505	Oiling Felt	271794	Connection Belt Pulley with 268425 and two 140409
974	Screw	271506	Arm Shaft	271796	Barring Slide
1021	Cap Screw	271507	Oiling Felt	271801	Screw Stud
1036	Position Screw for 271760	271508	Oil Pack Wick (2)	271831	Washer
1038	Adjusting Screw	271509	Oiling Felt	271881	Feed Driving Pinion
1042	Hinge Screw	271517	Barring Shaft	271883	Barring Slide Operating Plate (stationary)
1065	Position Screw for 271760	271518	Oiling Felt	271886	Barring Trip Lever
1240	Hinge Screw	271519	Barring Slide Operating Rod	271887	Hinge Pin
1241	Screw Stud	271550	Feed Driving Gear, 64 Teeth	271888	Lever Plate
1242	Screw for 271935	271558	Feed Ratchet Gear (lower), 70 teeth	271889	Tripping Point
1258	Set Screw for 271760	271559	Feed Ratchet Gear (upper), 32 teeth	271890	Tripping Point Spacer
1330	Screw Stud	271560	Compression Spring	271914	Connecting Link
1396	Bracket Screw (2)	271562	Oil Packing Wick for 271409	271917	Pitman (regulator end) for 271966
1521	Nut	271578	Hook Driving Connection Belt (neoprene)	271918	Pitman (hinge screw end) for 271966
1547	Nut (2)	271580	Belt Pulley with 267093	271928	Barring Lever
1607	Nut	271583	Oil Packing Wick for 271979	271930	Stud
1651	Nut	271584	Belt Pulley Gear with 141600	271931	Barring Slide Stop
1698	Nut	271595	Knife Bar Driving Lever	271934	Lever Catch with 1963
1963	Roller and Stud for 271934	271597	Connecting Link	271936	Catch Bracket with 1242 and 238089
2070	Screw Sleeve	271599	Oiling Felt Washer	271936	Knife Bar Driving Lever (intermediate)
2071	Washer (2)	271604	Needle Bar Frame Connection	271943	Adjustable Plate
23681	Spring	271605	Needle Bar Frame Driving Gear	271952	Starting Lever Safety
39504	Washer	271608	Hinge Stud 262133 with 262135 and 271609	271966	Adjustable Pitman complete, 271917, 271918 and two each 190 and 7071
39541	Washer	271609	Oil Wick for 271608	271967	Washer
40025	Position Pin (2)	271631	Bushing (lower)	271975	Oiling Felt
50172	Lock Screw	271641	Stitch Regulating Gear, 45 teeth (2)	271976	Oiling Wick
50416	Hinge Screw	271651	Oil Wick (2)	271978	Eccentric Stud with 263572
51000	Screw (2)	271652	Wick Clamp	271979	Eccentric Stud with 271583
51407	Screw	271661	Releasing Lever	350712	Hinge Screw
53561	Lock Nut (2)	271662	Lever Connection		
53570	Nut	271634	Thrust Washer		
140409	Socket Screw for 271794 (2)				
140930	Set Screw (2)				
141504	Cap Screw				
141546	Cap Screw for 271473				
141548	Cap Screw				
141549	Hinge Screw				
141562	Screw for 271699				
141564	Adjusting Screw				
141586	Screw Stud				
141600	Lock Screw for 271584				
141649	Hinge Screw				
201732	Nut (2)				
205634	Washer				
210962	Lever Spring				
235706	Oil Wick				
238089	Position Pin for 271935				

(See Numerical List on opposite page)

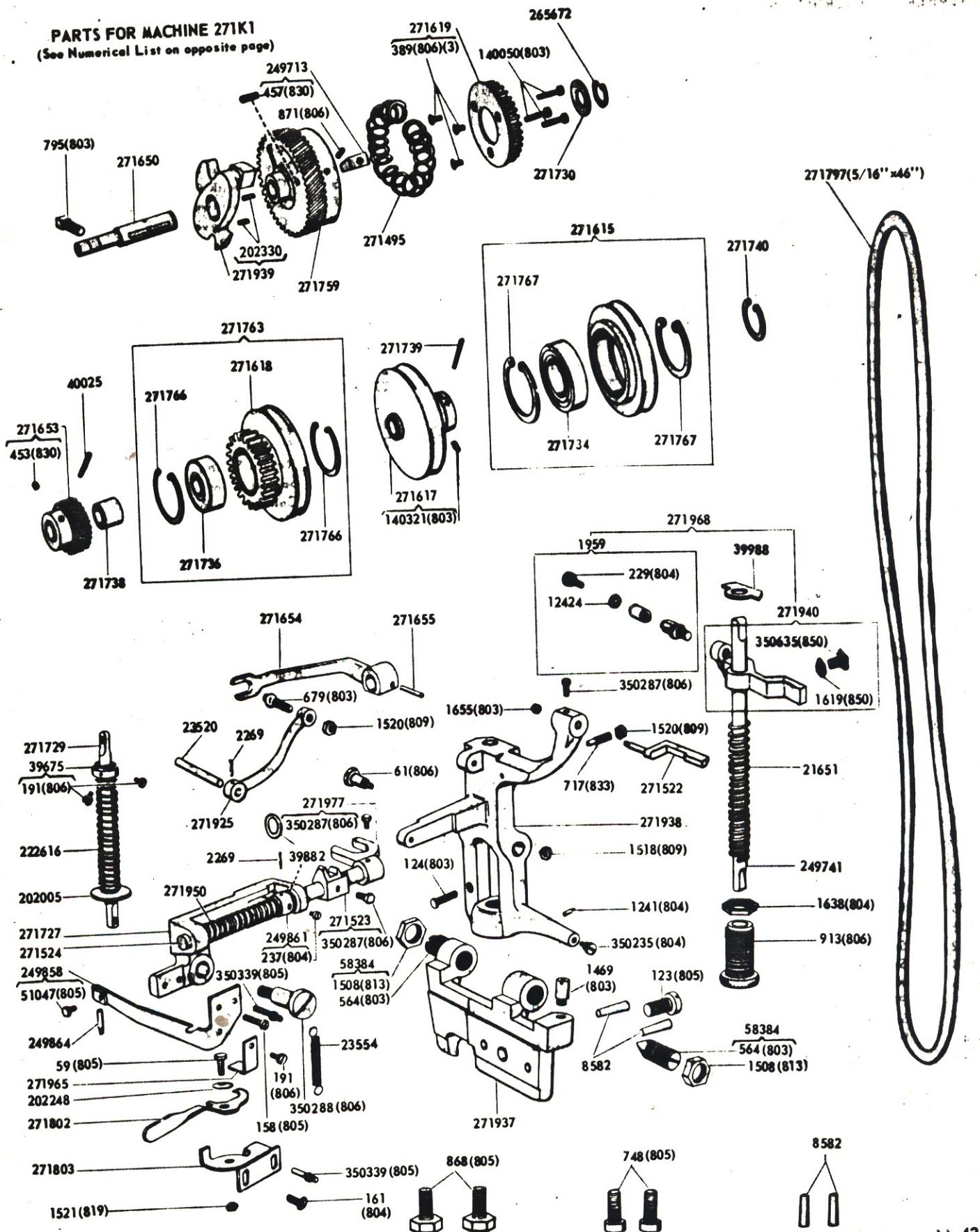


NUMERICAL LIST OF PARTS FOR MACHINE 271K1

(illustrated on opposite page)

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
59	Hinge Screw	39675	Collar with two 191	271727	Belt Shifter Shaft Bracket.
61	Hinge Screw	39882	Washer (nylon)	271729	Starting Lever Rod
123	Screw	39988	Washer (nylon)	271730	Washer
124	Stop Screw	40025	Position Pin	271734	Ball Bearing for 271615
158	Screw	51047	Pinch Screw for 249858	271736	Ball Bearing for 271763
161	Screw	58384	Screw Center 564 with	271738	Spacer
191	Screw (3)		1508 (2)	271739	Spiral Pin
229	Screw	140050	Screw (3)	271740	Retaining Ring
237	Screw	140321	Set Screw	271759	Stop Cam Gear
389	Screw (3)	202005	Washer	271763	Positive Drive Pulley
453	Set Screw	202248	Washer		271618 with 271736 and
457	Set Screw for 249713	202330	Oil Packing Wick for		two 271766
564	Screw Center for 58384 (2)		271939 (2)	271766	Retaining Ring for
679	Screw Stud	222616	Lever Spring		271763 (2)
717	Screw	249713	Stop Screw Block	271767	Retaining Ring for
748	Screw (Arm, back) (2)		with 457		271615 (2)
795	Set Screw	249741	Interlocking Rod	271797	Machine Driving Belt
868	Screw (Arm, front) (2)	249858	Bracket Extension with		(endless) 5/16" diameter,
871	Stop Screw		51047		46" long
913	Thumb Screw	249861	Collar with 237	271802	Slow-speed Adjusting
1241	Screw Stud	249864	Trip Stud		Lever
1469	Screw Stud	265672	Retaining Ring	271803	Lever Bracket
1508	Nut (2)	271495	Spring	271925	Crank
1518	Nut	271522	Belt Shifter Operating	271937	Starting Lever Bracket
1520	Nut (2)		Actuator	271938	Starting Lever
1521	Nut	271523	Actuator Block with 350287	271939	Stop Cam with two 202330
1619	Lock Nut for 271940	271524	Belt Shifter Shaft	271940	Guide with 1619 and
1638	Nut	271615	Loose Pulley with 271734		350635, for 271968
1655	Lock Nut		and two 271767	271950	Spring
1959	Roller and Screw Stud	271617	Tight Pulley with 140321	271965	Bracket Stop
	with 229 and 12424 for	271618	Positive Drive Pulley	271968	Interlocking Rod Guide
	271968		for 271763		271940 with 1959
2269	Pin (2)	271619	Gear with Cam Spring	271977	Belt Shifter with 350287
8582	Dowel Pin (4)		Cover and three 389	350235	Hinge Screw (back)
12424	Washer	271650	Gear Stud	350287	Set Screw (3)
21651	Spring	271653	Stop Cam Pinion with 453	350288	Hinge Screw
23520	Tension Releaser Shaft	271654	Releaser Arm	350339	Screw Stud (2)
23554	Spring	271655	Spiral Pin	350635	Set Screw for 271940

PARTS FOR MACHINE 271K1
(See Numerical List on opposite page)



NUMERICAL LIST OF PARTS FOR MACHINE 271K1 (illustrated on opposite page)

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
32	Hinge Screw	50138	Screw for 271481 (2)	271546	Thumb Screw Rest
52	Hinge Screw	50150	Set Screw for 271792	271678	Cutting Blade Connecting Rod
67	Regulator Screw	50156	Support Screw (2)		
157	Screw	50221	Thumb Screw	271679	Latch with 141575 and 201711
160	Set Screw	50416	Hinge Screw	271680	Latch Spring
184	Stop Screw	140071	Hinge Screw	271684	Adjustable Stop
190	Screw	141554	Screw (2)	271685	Crank with 906, for 271484
203	Screw (2)	141557	Hinge Screw	271687	Cam Follower
212	Screw	141558	Hinge Screw	271688	Cutting Lever
219	Screw for 271484	141575	Releasing Screw for 271679	271689	Adjustable Connection
223	Screw (4)	141597	Regulator Screw Stud	271690	Connection Link
228	Screw (2)		for 249623	271691	Spring
237	Screw	141675	Cap Screw	271702	Thumb Screw Sleeve
240	Screw (3)	201437	Screw Stud for 271532	271749	Lower Thread Pull-off
337	Adjusting Screw (2)	201476	Hinge Screw	271780	Cutting Blade Carrier with 40038
397	Screw (2)	201624	Lock Nut		
404	Screw (6)	201711	Nut for 271679	271792	Collar with 50150
435	Screw	202622	Washer (2)	271799	Oil Supply Tube (brass) for Machine Bed
646	Screw Stud	228026	Washer		
690	Screw (2)	232105	Crank Pin for 271484	271800	Lever
702	Adjusting Screw	232709	Hinge Stud with 263572	271805	Friction Plate
742	Bearing Screw (3)	249534	Lever Spring	271806	Return Spring
756	Screw (2)	249623	Clamp Carrier Regulator with 240, 1960 and 39583	271891	Socket Joint
889	Set Screw for 271543	249749	Friction Plate	271892	Connecting Rod
906	Set Screw for 271685	249753	Clamp Carrier Plate	271893	Slide Guide (left)
934	Screw (2)	249827	Cutting Blade Shaft for 271484	271894	Slide Guide (right)
1094	Screw (4)		Stop Lever	271895	Clamp Carrier Slide Lever Regulator
1230	Screw (Right Guide) (2)	249922	Washer	271896	Bushing
1231	Screw (Plate, back) (2)	250444	Oil Packing Wick	271920	Left Guide for 271921
1234	Regulating Stud	263572	Mat Housing (with 3/32" rubber) for 271484	271921	Clamp Carrier Slide with 1345, 271920 and two 756
1235	Screw (4)	271465	Clamp Check with 271482 and two 50138	271922	Right Guide for Clamp Carrier
1241	Screw Stud (2)		Cutting Plate for 271481	271923	Holder (used with 271481)
1256	Slide Screw (2)	271481	Pressure Spring	271924	Clamp Carrier Block with 40007 and four 404
1296	Screw (3)	271482	Clamp Check complete, for 3/8" to 3/4" buttonholes, 219, 702, 232105, 249827, 271465, 271481, 271483, 271685, 271941, 271942 and two 50093	271926	Lower Thread Cutting Blade
1345	Screw for 271921	271483	Adjusting Plate	271932	Slide Lever with 1960
1520	Nut (3)	271484	Clamp Arm	271933	Tripping Lever
1521	Nut	* 23140	Hinge Block with 201437	271941	Upper Thread Clamping Blade for 271484
1620	Nut		Pin	271942	Upper Thread Cutting Blade for 271484
1623	Sleeve Nut		Bearing	271945	Clamp Carrier with Stay Plate and two 934
1658	Thumb Nut		Clamp Lifting Arm	271947	Needle Plate
1671	Nut		Clamp Plate	271951	Tripping Lever Point
1772	Adjusting Nut		Clamp Plate Block with 889	350234	Plate Screw (2)
1960	Roller and Screw Stud with 1520 (2)	271542	Clamp Plate Block Support	350237	Hinge Screw
2273	Position Pin	271543	Clamp Spring	350265	Hinge Screw (2)
23390	Washer	271544		350459	Screw
23396	Regulator Cap	271545			
23435	Spring	271450			
39532	Stud Sleeve				
39583	Stud Stop for 249623				
39715	Washer				
40007	Plate for 271924				
40038	Stud for 271780				
40045	Washer (nylon)				
50093	Screw for 271484 (2)				

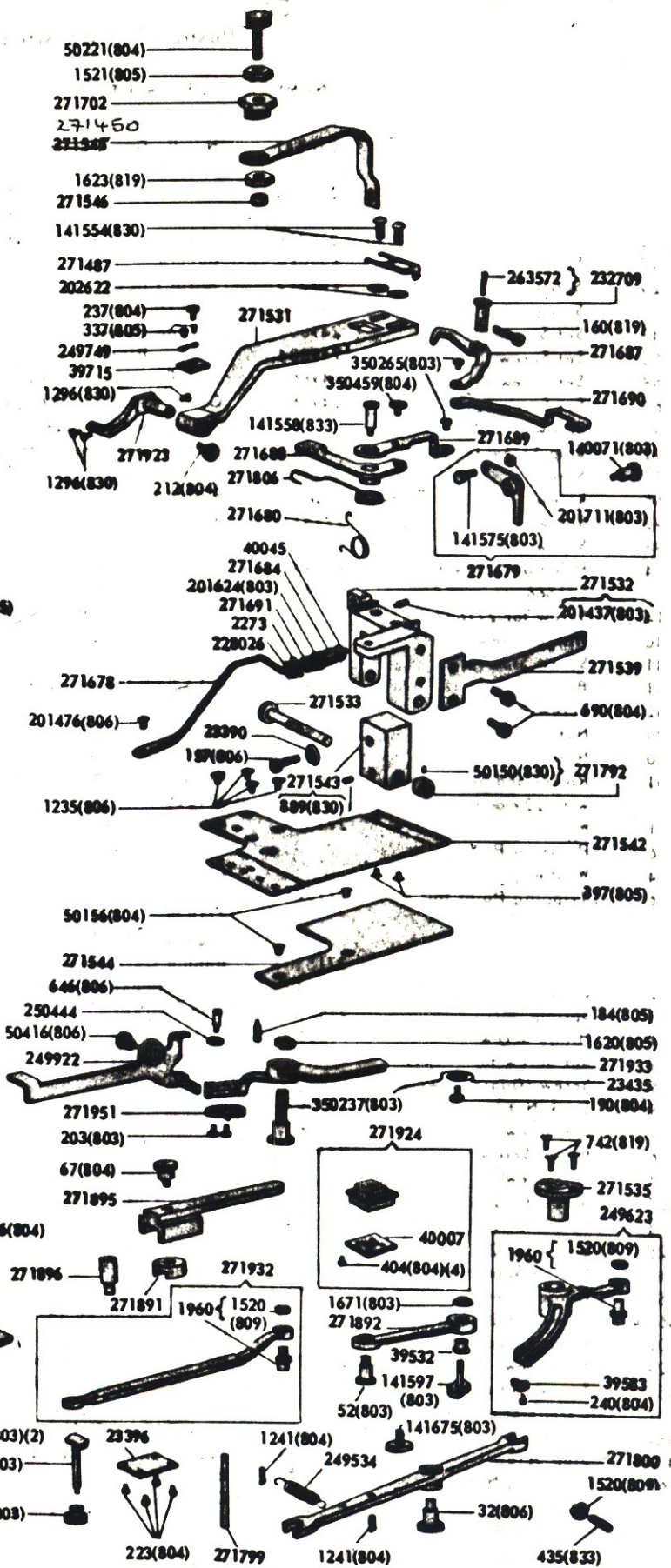
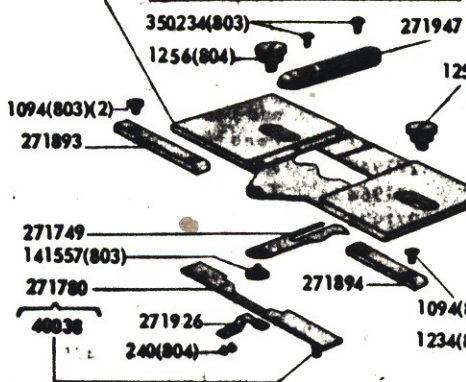
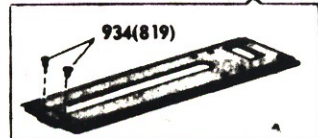
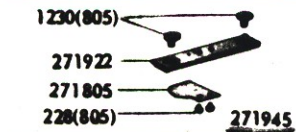
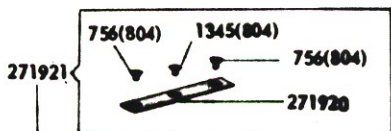
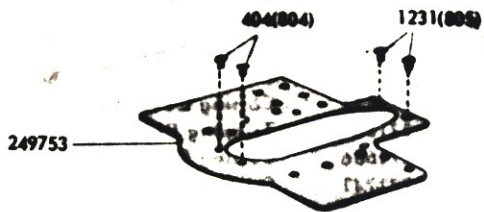
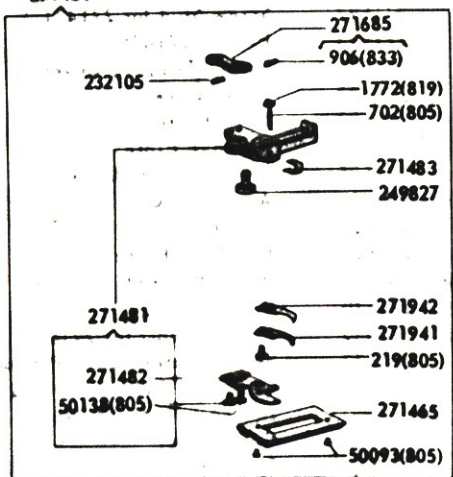
* 23140 - 3/8" to 3/4"
23142 - 3/8" to 1"

Use 23116 For 271K1 & 271K2
to provide clearance for 1" hole

(See Numerical List on opposite page)

NOIT9197337 4324 4

23140

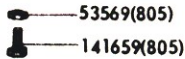


NUMERICAL LIST OF PARTS FOR MACHINE 271K1

(illustrated on opposite page)

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
157	Screw	210541	Needle Guard for	271591	Oil Tube (brass)
175	Screw for 249869	271575	271575	271592	Screw Stud for 271471
181	Screw (2)	210734	Latch Lever for 271787	271593	Pin for 271575
201	Screw	210735	Fulcrum Pin for 271787	271621	Safety Tripping Lever
202	Collar Screw for 271630	210736	Latch Spring for 271785	271622	Lever Lock
217	Screw	233028	Bobbin	271623	Lock Plate
229	Screw	239515	Spiral Pin (2)	271624	Release Plate
401	Screw	244746	Ring (rubber) for 271585	271625	Sewing Safety Lock
448	Set Screw (2)	249801	Barring Plate (1st)	271626	Actuating Cam
453	Set Screw (3)	249804	Barring Plate (2nd)	271627	Cam Plate
458	Set Screw (2)	249863	Trip Point for 249869	271628	Engaging Plate
460	Set Screw (2)	249869	Collar with 175, 756, 23466, 249863 and two 448	271629	Hinge Bracket
591	Screw for 271784	249947	Pitman (front) for 271633	271630	Collar with 202
592	Stop Screw for 271785	251170	Lever Spring	271632	Pitman (rear) for 271633
717	Screw	265672	Retaining Ring	271633	Sewing Safety Lock Pitman complete, 249947, 271632, two each 914 and 39541
756	Screw	271417	Adjusting Collar with 50379	271649	Gear Driver
792	Screw	271456	Adjustable Bushing (front)	271655	Spiral Pin
898	Screw	271471	Hook Oil Control Screw	271656	Releaser Lever with 140321
904	Position Screw for 271566	271474	Stud 271592 with 271808, for 271575	271657	Lever Shaft
914	Screw for 271633 (2)	271475	Oil Chain Guard (lower)	271670	Lower Thread Cutting Lever
980	Hinge Screw (2)	271489	Oil Chain Guard (upper) with two 350595	271671	Cutting Lever Extension
1241	Screw Stud (2)	271515	Spring	271681	Tripping Plate
1351	Ball Screw	271525	Cam with two 453	271686	Cutting Cam with two 458
1352	Screw Bushing	271526	Bobbin Case Base for 271526	271741	Oil Drip Guide
1520	Nut (2)	271527	Bobbin Case complete, 271525 and 271785 for 271576	271757	Hand Ratchet Lever
1620	Nut	271530	Opener Bracket with 271828, 271829 and 271974	271758	Lever Bracket with 1241
1901	Roller and Screw Stud with 229 and 12424	271530	Bobbin Case Stop	271772	Bracket Spring
7071	Washer	271540	Arm Connection	271784	Cap with 591, 141514 and 271964, for 271785
9046	Position Pin	271541	Stud Bracket	271785	Bobbin Case complete, 592, 210736, 271784 and 271787, for 271526
12424	Washer	271545	Driving Shaft	271786	Latch for 271787
23466	Tripping Point for 249869	271546	Driving Shaft Gear with 904	271787	Latch 271786 with 210734 and 210735 for 271785
39541	Washer (5)	271567	Driving Shaft Gear (intermediate)	271788	Oil Packing Wick
40025	Position Pin	271568	Stud	271789	Hook Gib for 271575
40052	Lock Pin	271569	Washer	271795	Tripping Point for 271834
40053	Spring	271573	Collar with two 460	271808	Seal Ring (rubber) for 271471
50057	Hinge Screw	271574	Sewing Hook with 502535, for 271575	271828	Oiling Felt for 271527
50379	Set Screw for 271417	271575	Hook 271574 with 141507, 210541, 271471, 271593, 271789 and three 141525 for 271576	271829	Oiling Felt Pin for 271527
50579	Screw (Guard, lower) (2)	271576	Hook and Bobbin Case complete, 271526 and 271575	271830	Oil Packing Wick
53569	Lock Nut	271585	Hook Driving Shaft with 244746 and two 141547	271832	Hinge Stud
140321	Set Screw	271586	Bushing (back)	271833	Oil Regulating Screw Stud
140566	Hinge Screw	271589	Oil Chain (endless)	271834	Feed Wheel with 271795 and two 141563
141024	Set Screw			271927	Feed Wheel Shaft
141507	Screw for 271575			271949	Spring
141514	Screw for 271784			271964	Tension Spring for 271784
141525	Screw for 271575 (3)			271974	Oiling Felt
141547	Socket Screw (2)			350109	Hinge Screw
141556	Hinge Screw			350114	Lock Screw (2)
141563	Screw for 271834 (2)			350229	Plate Screw (2)
141602	Position Screw			350365	Screw
141629	Set Screw			350595	Set Screw for 271475
141659	Screw (Adjustable Extension)			502535	Oiling Felt
201381	Screw				
201474	Stop Screw				
201668	Clamping Nut				
206482	Washer (2)				

(See Numerical List on opposite page)



NUMERICAL LIST OF PARTS FOR MACHINE 271K1

(illustrated on opposite page)

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
35	Hinge Screw, for 271713	243799	Oil Seal (neoprene) for 271721	271713	Bobbin Winder complete, 35, 1620, 50356, 239241, 249716, 271704, 271706, 271708, 271709, 271712, 271798, two each 161, 171 and 240245 for 271717
161	Screw (2)	249716	Spring for 271713	271714	Guide for 271715
171	Screw for 271713 (2)	249789	Gauge Chain and Ring for 249803	271715	Thread Guide 271714 with 271948, for 271717
176	Screw (2)	249803	Gauge (Buttonhole) with 200137 and 249789	271717	Bobbin Winder with Thread Guide complete, 271713, 271715 and two 792
190	Screw	249820	Wrench for 1352, 1607 and 1772	271718	Belt Guard with 271751, two each 217 and 228661
203	Screw (2)	249883	Oil Tube (brass)	271721	Machine Base with 243798, 243799, 271723, two each 203, 271725, 271778, 271779, four each 50615, 271722, 271762 and two Wood Screws (1-1/2", 12 F. H.) for 271726
217	Screw (2)	249945	Wrench for 1517, 1518, 1520, 1619, 201732 and 350712	271722	Rubber Cushion for 271721 (4)
389	Screw (8)	255513	Tweezers	271723	Oil Reservoir Cover for 271721
418	Screw Stud for 271948	255540	Wrench for 1520, 1620, 1655, 1664, 201624, 201732 and 271684	271725	Bracket for 271721 (2)
792	Screw (2)	255541	Wrench for 1517, 1518, 1619, 271702 and 350712	271726	Machine Base and Belt Guard complete, 271718, 271721, two 271732 and eight 389
934	Screw (8)	259477	Screwdriver (1-3/4" Blade)	271732	Hinge for 271726 (2)
1235	Screw	267242	Wrench (3/32") for 141547	271751	Lock Spring for 271718
1562	Thumb Nut for 271948	271464	Tension Spring	271752	Spring Catch
1620	Nut	271488	Tension Guide	271761	Lock Spring for 271512
2455	Tension Disc for 271948(2)	271510	Side Cover (left) with two 271804	271762	Cushion Cap for 271721 (4)
11831	Screw driver (5" Blade)	271511	Side Cover (right)	271778	Spiral Pin for 271721 (2)
21654	Washer for 1508, 1638 and 53570	271512	Top Cover with 190 and 271761	271779	Pin Sleeve (plastic) for 271721 (2)
23535	Wrench for 1521, 1547, 1671, 1698, 51047, 141575, 201711, 350114 and 350287	271514	Hinge for 271512	271791	Insert Cushion (rubber) (8)
50356	Hinge Screw for 271713	271521	Oil Guard with 249883	271798	Friction Ring (rubber) for 271713
50615	Screw for 271721 (4)	271536	Slide	271804	Position Pin (2)
53564	Lock Nut for 271614	271614	Needle Thread Tension complete, 53564, 141544, 271464 and two 203962	271948	Bobbin Winder complete, 418, 1562, 232515 and two 2455 for 271715
120346	Oiler with 120347	271703	Hinge Connection (2)		1-1/2" Wood Screw No. 12 F. H. (2)
120347	Oiler Spout (8-1/2" long) for 120346	271704	Base for 271713		
141544	Stud for 271614	271705	Frame for 271706		
141572	Cover Screw (3)	271706	Frame 271705 with 225345 and 271711 for 271713		
200137	Screw for 249803	271707	Pulley for 271708		
203962	Tension Disc for 271614 (2)	271708	Pulley 271708 with 271710 for 271713		
225345	Spindle for 271706	271709	Pulley Bracket for 271713		
228476	Screwdriver for Bobbin Case (3" Blade)	271710	Shaft for 271708		
228661	Rubber Cushion (4)	271711	Spindle Pulley for 271706		
232515	Tension Spring for 271948	271712	Stop Latch for 271713		
232935	Wrench for 53561 (2)				
239241	Retaining Ring for 271713				
239353	Wrench (5/32") for 350713				
240245	Retaining Spring for 271713 (2)				
243798	Oil Level Indicator for 271721				

See page 58 for list of Driving Equipment, Special Fittings and other Accessories not illustrated in this Manual.

NUMERICAL LIST OF PARTS FOR MACHINE 271K1

(illustrated on opposite page)

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
35	Hinge Screw, for 271713	243799	Oil Seal (neoprene) for 271721	271713	Bobbin Winder complete, 35, 1620, 50356, 239241, 249716, 271704, 271706, 271708, 271709, 271712, 271798, two each 161, 171 and 240245 for 271717
161	Screw (2)	249716	Spring for 271713	271714	Guide for 271715
171	Screw for 271713 (2)	249789	Gauge Chain and Ring for 249803	271715	Thread Guide 271714 with 271948, for 271717
176	Screw (2)	249803	Gauge (Buttonhole) with 200137 and 249789	271717	Bobbin Winder with Thread Guide complete, 271713, 271715 and two 792
190	Screw	249820	Wrench for 1352, 1607 and 1772	271718	Belt Guard with 271751, two each 217 and 228661
203	Screw (2)	249883	Oil Tube (brass)	271721	Machine Base with 243798, 243799, 271723, two each 203, 271725, 271778, 271779, four each 50615, 271722, 271762 and two Wood Screws (1-1/2", 12 F. H.) for 271726
217	Screw (2)	249945	Wrench for 1517, 1518, 1520, 1619, 201732 and 350712	271722	Rubber Cushion for 271721 (4)
389	Screw (8)	255513	Tweezers	271723	Oil Reservoir Cover for 271721
418	Screw Stud for 271948	255540	Wrench for 1520, 1620, 1655, 1664, 201624, 201732 and 271684	271725	Bracket for 271721 (2)
792	Screw (2)	255541	Wrench for 1517, 1518, 1619, 271702 and 350712	271726	Machine Base and Belt Guard complete, 271718, 271721, two 271732 and eight 389
934	Screw (8)	259477	Screwdriver (1-3/4" Blade)	271732	Hinge for 271726 (2)
1235	Screw	267242	Wrench (3/32") for 141547	271751	Lock Spring for 271718
1562	Thumb Nut for 271948	271464	Tension Spring	271752	Spring Catch
1620	Nut	271488	Tension Guide	271761	Lock Spring for 271512
2455	Tension Disc for 271948(2)	271510	Side Cover (left) with two 271804	271762	Cushion Cap for 271721 (4)
11831	Screw driver (5" Blade)	271511	Side Cover (right)	271778	Spiral Pin for 271721 (2)
21654	Washer for 1508, 1638 and 53570	271512	Top Cover with 190 and 271761	271779	Pin Sleeve (plastic) for 271721 (2)
23535	Wrench for 1521, 1547, 1671, 1698, 51047, 141575, 201711, 350114 and 350287	271514	Hinge for 271512	271791	Insert Cushion (rubber) (8)
50356	Hinge Screw for 271713	271521	Oil Guard with 249883	271798	Friction Ring (rubber) for 271713
50615	Screw for 271721 (4)	271536	Slide	271804	Position Pin (2)
53564	Lock Nut for 271614	271614	Needle Thread Tension complete, 53564, 141544, 271464 and two 203962	271948	Bobbin Winder complete, 418, 1562, 232515 and two 2455 for 271715
120346	Oiler with 120347	271703	Hinge Connection (2)		1-1/2" Wood Screw No. 12 F. H. (2)
120347	Oiler Spout (8-1/2" long) for 120346	271704	Base for 271713		
141544	Stud for 271614	271705	Frame for 271706		
141572	Cover Screw (3)	271706	Frame 271705 with 225345 and 271711 for 271713		
200137	Screw for 249803	271707	Pulley for 271708		
203962	Tension Disc for 271614 (2)	271708	Pulley 271708 with 271710 for 271713		
225345	Spindle for 271706	271709	Pulley Bracket for 271713		
228476	Screwdriver for Bobbin Case (3" Blade)	271710	Shaft for 271708		
228661	Rubber Cushion (4)	271711	Spindle Pulley for 271706		
232515	Tension Spring for 271948	271712	Stop Latch for 271713		
232935	Wrench for 53561 (2)				
239241	Retaining Ring for 271713				
239353	Wrench (5/32") for 350713				
240245	Retaining Spring for 271713 (2)				
243798	Oil Level Indicator for 271721				

See page 58 for list of Driving Equipment, Special Fittings and other Accessories not illustrated in this Manual.

PARTS FOR MACHINE 271K1
(See Numerical List on opposite page)

