

ILLUSTRATED PARTS LIST

FOR
SINGER®
MACHINE

261U 43A

 - ORIGINAL

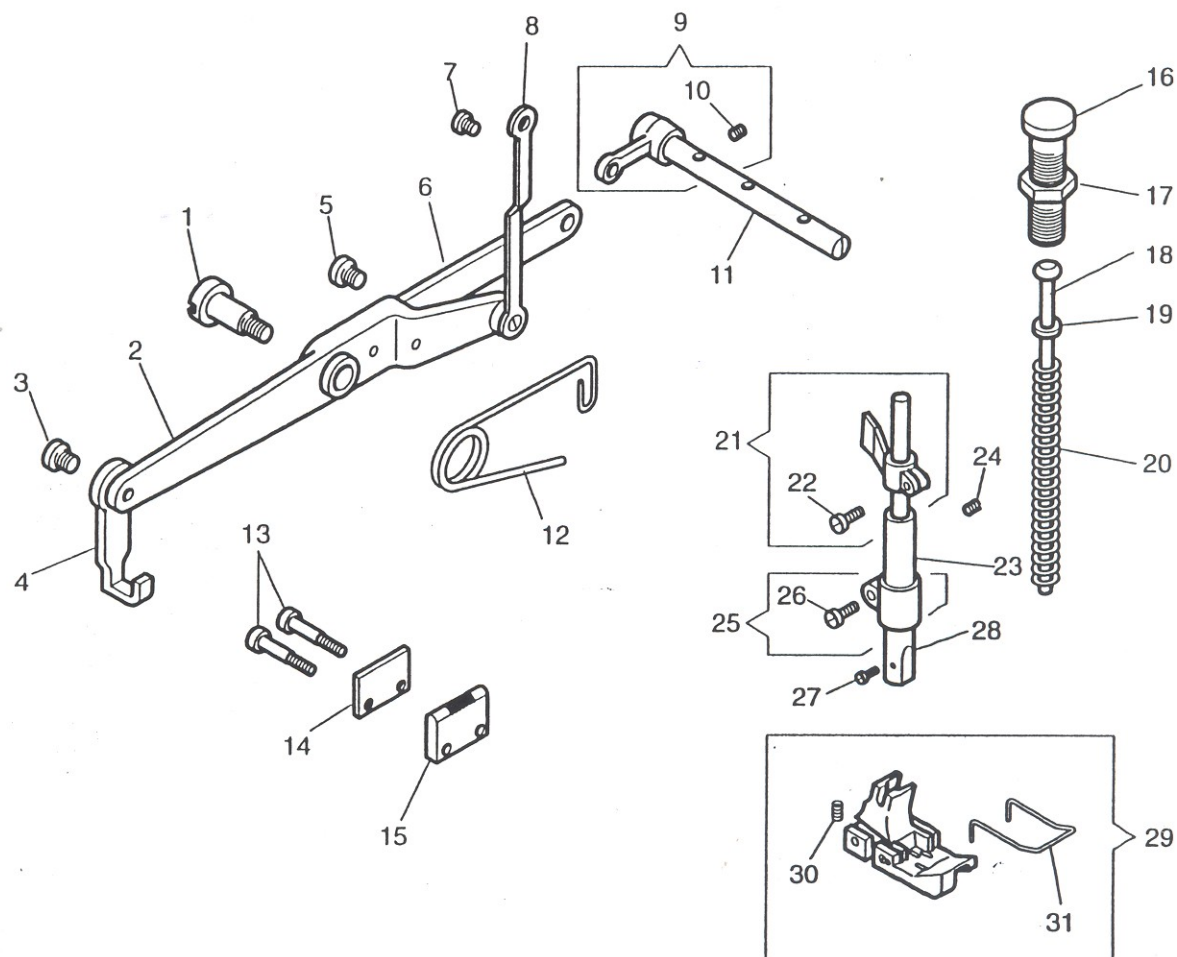
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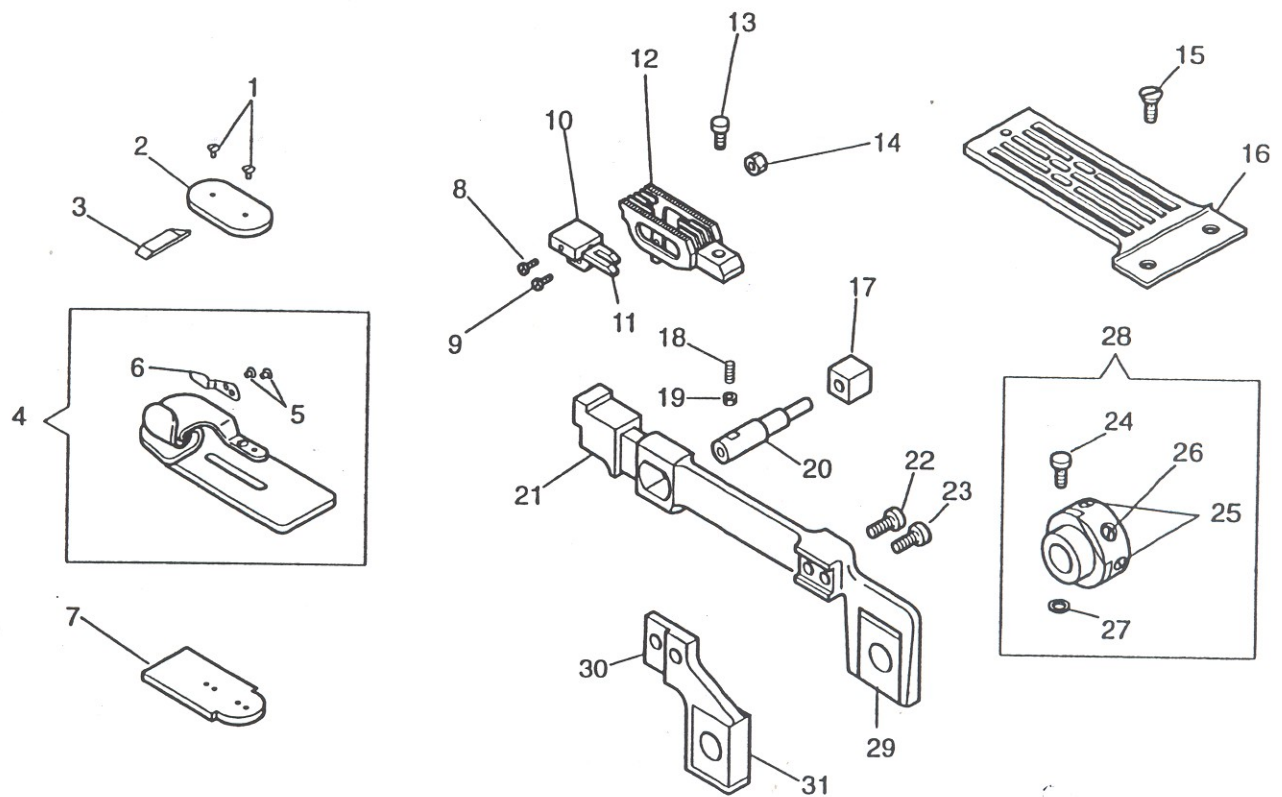
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1. Presser Bar, Presser Foot and Thread Cutter



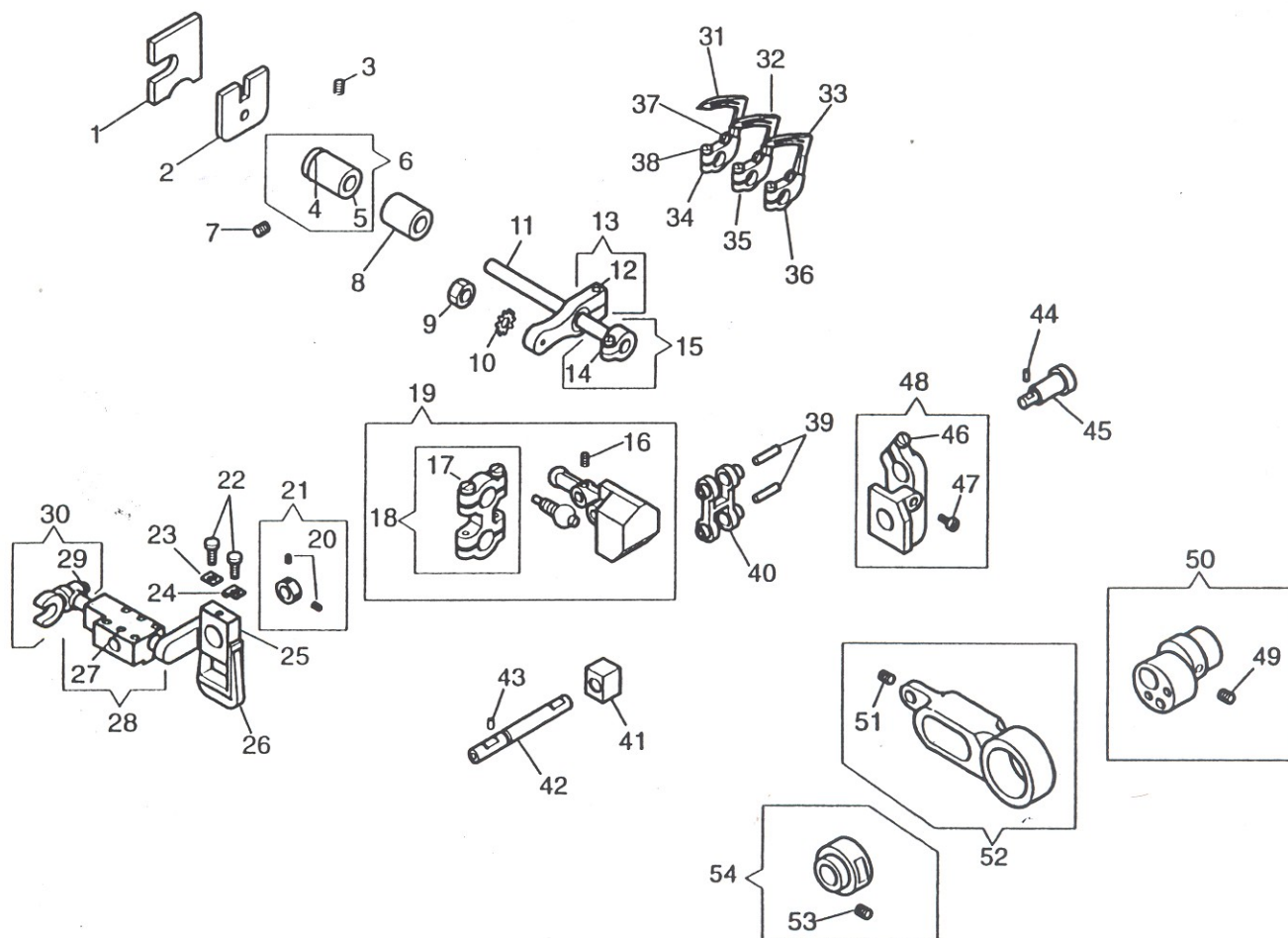
PART NO.	DESCRIPTION			
1 802	Hinge Screw			
2 416081 -469	Presser Bar Lifting Lever			
3 807	Hinge Screw			
4 146676	Presser Bar Lifting Bracket Lifter			
5 504076	Screw (2)			
6 146609	Presser Bar Lifting Lever Extension			
7 416130	Screw (2)			
8 146620	Connecting Link			
9 416024	Tension (needle thread) Releasing Shaft Crank Assembly			
10 504134	Set Screw			
11 68003	Releasing Shaft			
12 143511 -001	Spring			
13 50225	Screw (2)			
14 139181	Thread Cutter (Knife)			
15 143524	Thread Cutter Support and Guide			
16 416052	Thumb Screw			
17 416021	Nut			
18 32833	Guide Pin			
19 175032	Washer			
20 146159	Presser Bar Spring			
21 416115	Presser Bar Lifting Bracket Assembly			
22 416005	Screw			
23 146751	Presser Bar Bushing (lower)			
24 1133	Set Screw			
25 416116	Presser Bar Stop Assembly			
26 416134	Screw			
27 416134	Screw			
28 416041	Presser Bar			
29 372848	Presser Foot (for 1/8"-1/8")			
30 372849	Spring			
31 372212	Finger Guard			

2. Feed Mechanism , Throat Plate and Lap Seem Feller



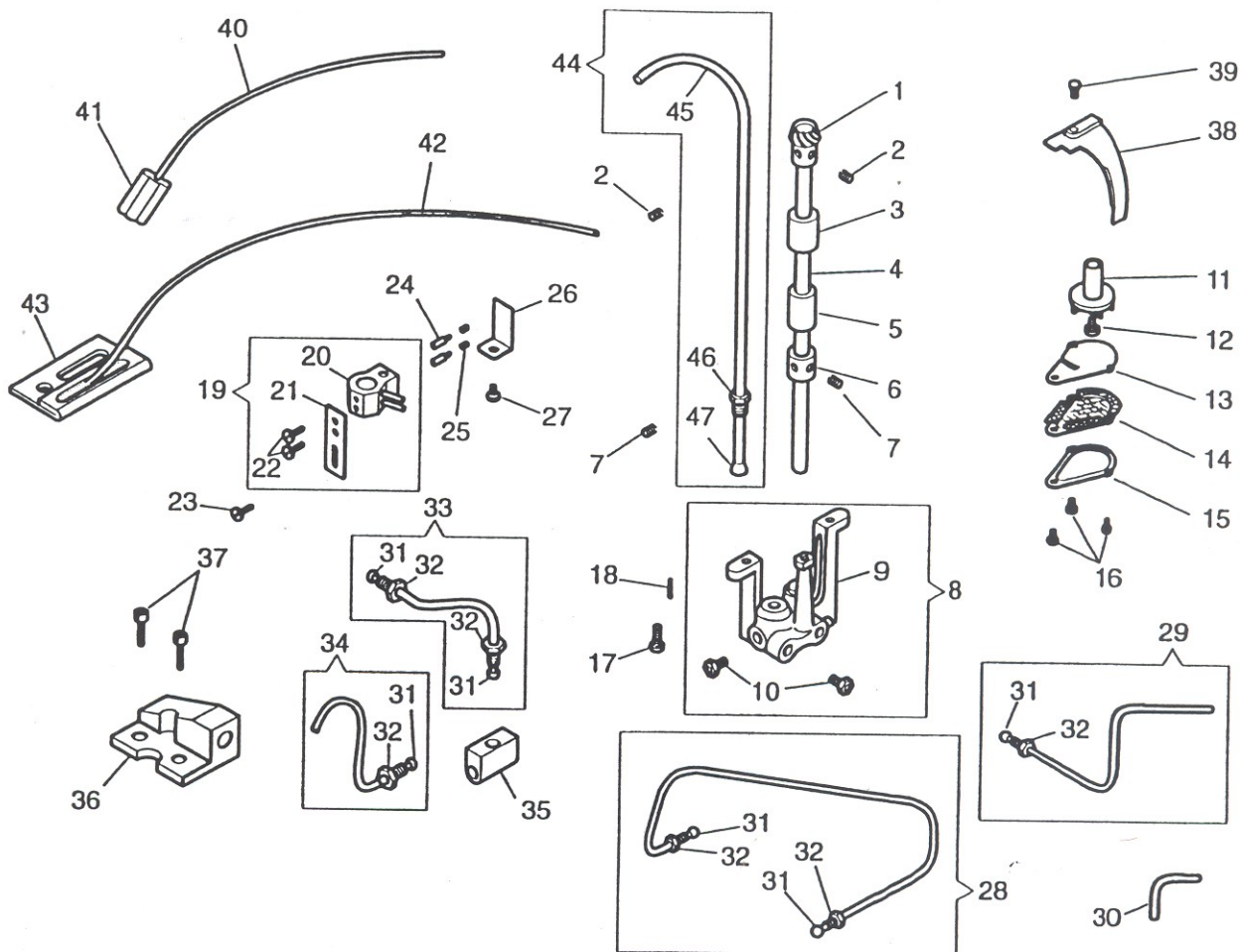
PART NO.	DESCRIPTION			
1 1443	Screw (2)			
2 121449	Clamping Plate			
3 22957	Lap Seem Feller Slide Filler Plate			
4 121629 -505	Lap Seem Feller (1/4"-H) Assembly			
5 662	Screw (2)			
6 230066	Lap Seem Feller Spring			
7 416036	Lap Seem Feller Slide			
8 372846	Screw			
9 372847	Screw			
10 372205	Needle Guard Holder			
11 372204	Needle Guard			
12 372203	Feed Dog (for 1/8"-1/8")			
13 1255	Screw			
14 372206	Nut			
15 691	Screw (3)			
16 372850	Throat Plate (for 1/8"-1/8")			
17 139046	Slide Block			
18 443	Set Screw			
19 545407	Nut			
20 416145	Feed Bar Hinge Pin (eccentric)			
21 143448	Feed Bar			
22 504084	Screw			
23 545385	Screw			
24 416018	Feed Regulating Screw			
25 51061	Set Screw (2)			
26 416139	Screw			
27 7071	Washer			
28 416071	Feed Eccentric (adjustable) Assembly			
29 143450	Slide Block			
30 416040	Feed Lifting Eccentric Forked Connection			
31 143451	Slide Block			

3. Looper Mechanism



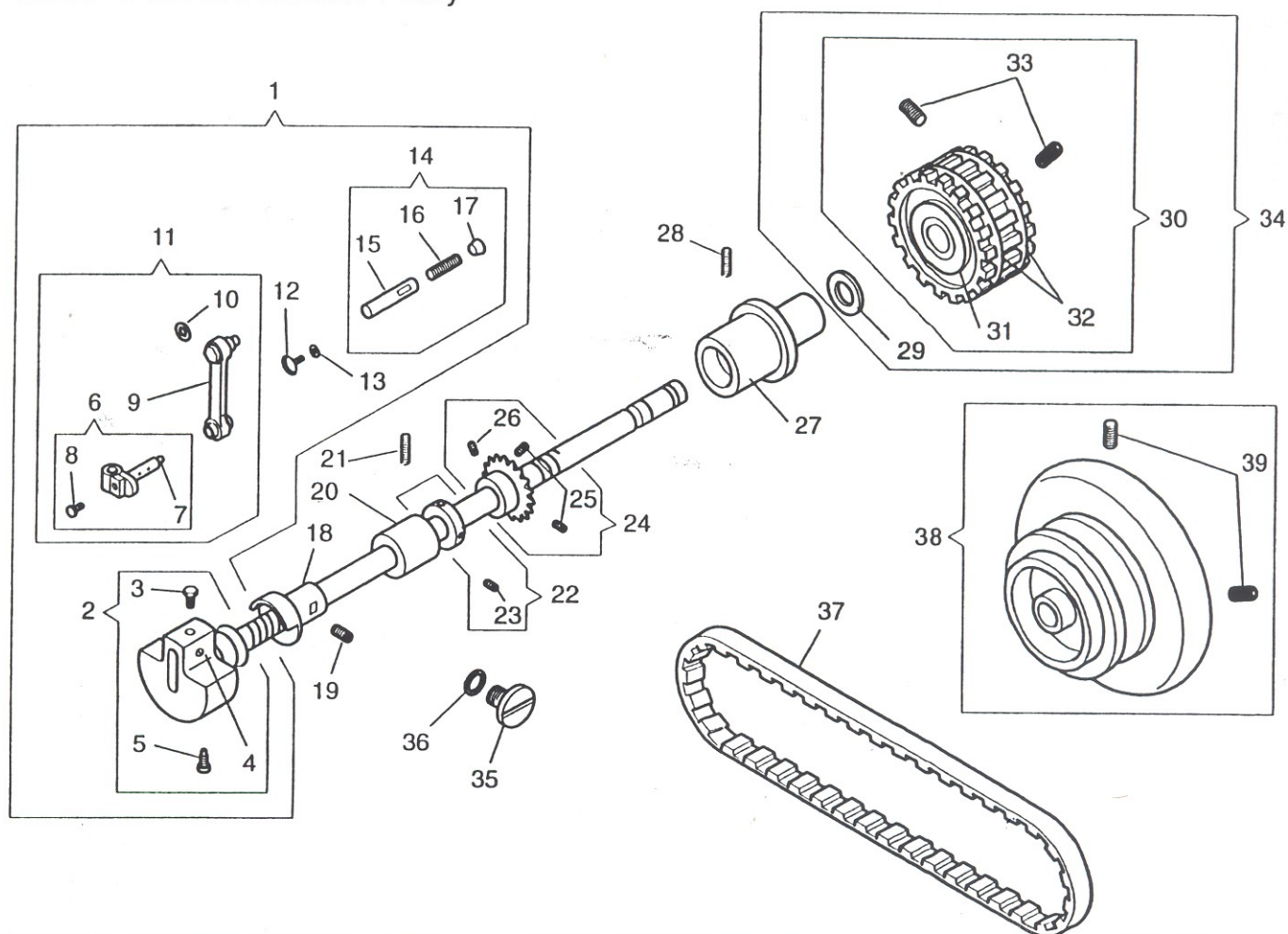
PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
1 143646	Gasket	33 372845	Looper (front)
2 143614	Bed Oil Shield (felt, lower)	34 372840	Looper Holder (back)
3 454	Set Screw	35 372841	Looper Holder (intermediate)
4 143551	Oil Seal (rubber)	36 372842	Looper Holder (front)
5 143485	Bushing (back)	37 372846	Screw (3)
6 143552	Looper Holder Shaft Bushing (back) Assembly	38 372847	Screw (3)
7 443	Set Screw	39 139065	Hinge Pin (2)
8 143486	Bushing (front)	40 139064	Connecting Link
9 545407	Nut	41 139074	Slide Block
10 128551	Washer	42 416148	Slide Block Stud
11 375199	Looper Holder Shaft	43 446	Set Screw
12 416005	Screw	44 446	Set Screw
13 416026	Looper Driving Arm Connection Crank Assembly	45 139534	Hinge Stud
14 416005	Screw	46 416020	Screw
15 416027	Looper Holder Shaft Collar Assembly	47 545390	Screw (2)
16 1047	Set Screw	48 416043	Looper Eccentric Collar and Support Assembly
17 416132	Screw (4)	49 545068	Set Screw (2)
18 416127	Looper Driving Arm Connection Assembly	50 416091	Looper Eccentric and Feed Lifting Eccentric Assembly
19 32355	Looper Driving Arm Assembly	51 1047	Set Screw
20 504048	Set Screw (2)	52 143462	Looper Eccentric Connection Assembly
21 416072	Looper Avoiding Eccentric Assembly	53 416044	Set Screw
22 226	Screw (2)	54 143644	Bed Rotary Shaft Bushing (left)
23 143459	Slide Block Cover (back)		
24 143460	Slide Block Cover (front)		
25 143458	Slide Block		
26 143455	Forked Connection		
27 456	Set Screw		
28 416074	Forked Connection Bracket Assembly		
29 549030	Screw		
30 416075	Forked Connection Crank Assembly		
31 372843	Looper (back)		
32 372844	Looper (intermediate)		

4. Upright Shaft and Lubrication System



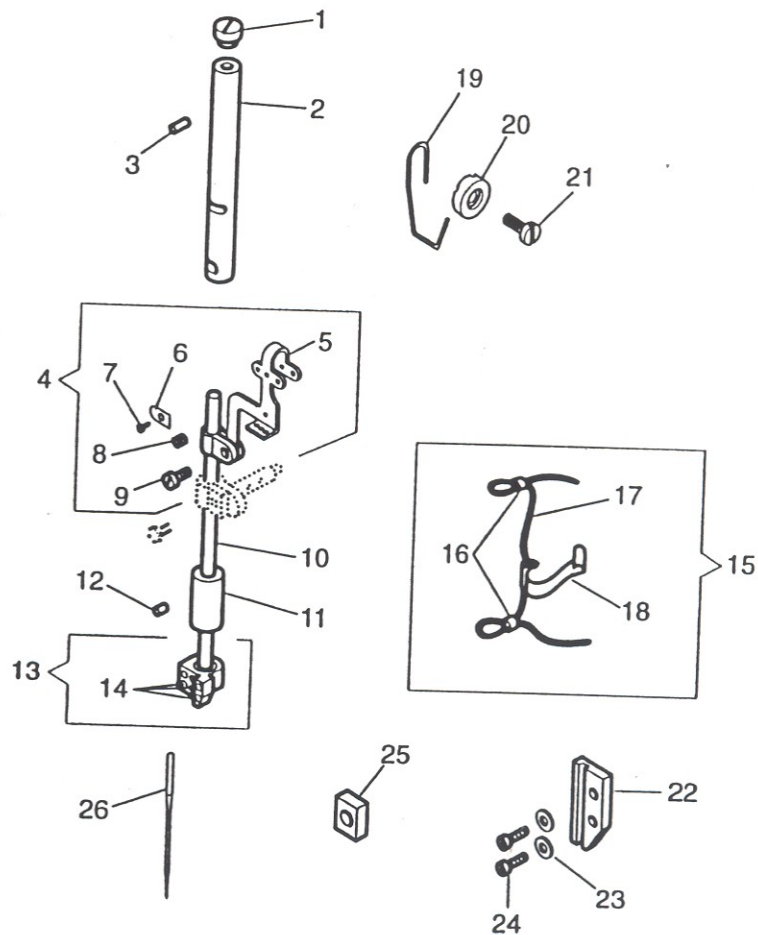
PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
1 416061	Bevel Gear Assembly	33 416102	Oil Pipe Assembly
2 545068	Set Screw (2)	34 416103	Oil Tube Assembly
3 147111 -001	Arm Shaft (upright) Bushing (upper)	35 416101	Oil Tube Connection
4 372829	Arm Shaft (upright)	36 416078	Oil Connection
5 146505	Arm Shaft (upright) Bushing (lower)	37 416001	Screw (2)
6 416067	Arm Shaft (upright) Collar Assembly	38 143370	Oil Lead
7 545068	Set Screw (2)	39 416020	Screw
8 372803	Oil Pump Body Assembly	40 415930	Oil Removing Tube
9 372801	Oil Pump Body	41 16380	Oil Removing Lint Screen
10 416065	Oil Pipe Clamping Sleeve Adapter (2)	42 376425	Oil Removing Tube • Wire Assembly
11 416063	Oil Pump Impeller	43 158240	Oil Removing Tube (head end) Screen
12 545252	Screw	44 416125	Oil Pipe Assembly
13 146600	Oil Pump (centrifugal) Cover	45 143503	Oil Pipe
14 146657	Oil Pump Screen	46 416062	Oil Pipe Clamping Sleeve Nut
15 146658	Oil Pump Screen Frame	47 143065	Oil Pipe Clamping Sleeve
16 545193	Screw (3)		
17 545183	Screw (3)		
18 143071	Position Pin (2)		
19 375065	Oil Removing Pump Assembly		
20 375066	Oil Removing Pump (body)		
21 540555	Oil Removing Pump Bracket		
22 545239	Set Screw (2)		
23 545239	Set Screw		
24 540556	Oil Removing Pump Piston (2)		
25 540625	Piston Spring (2)		
26 375068	Piston Spring Bracket		
27 504010 -451	Screw		
28 416100	Oil Pipe Assembly		
29 416126	Oil Pipe Assembly		
30 143622	Oil Return Tube		
31 143124	Oil Pipe Clamping Sleeve (6)		
32 416064	Oil Pipe Clamping Sleeve Nut (6)		

5. Arm Shaft and Machine Pulley



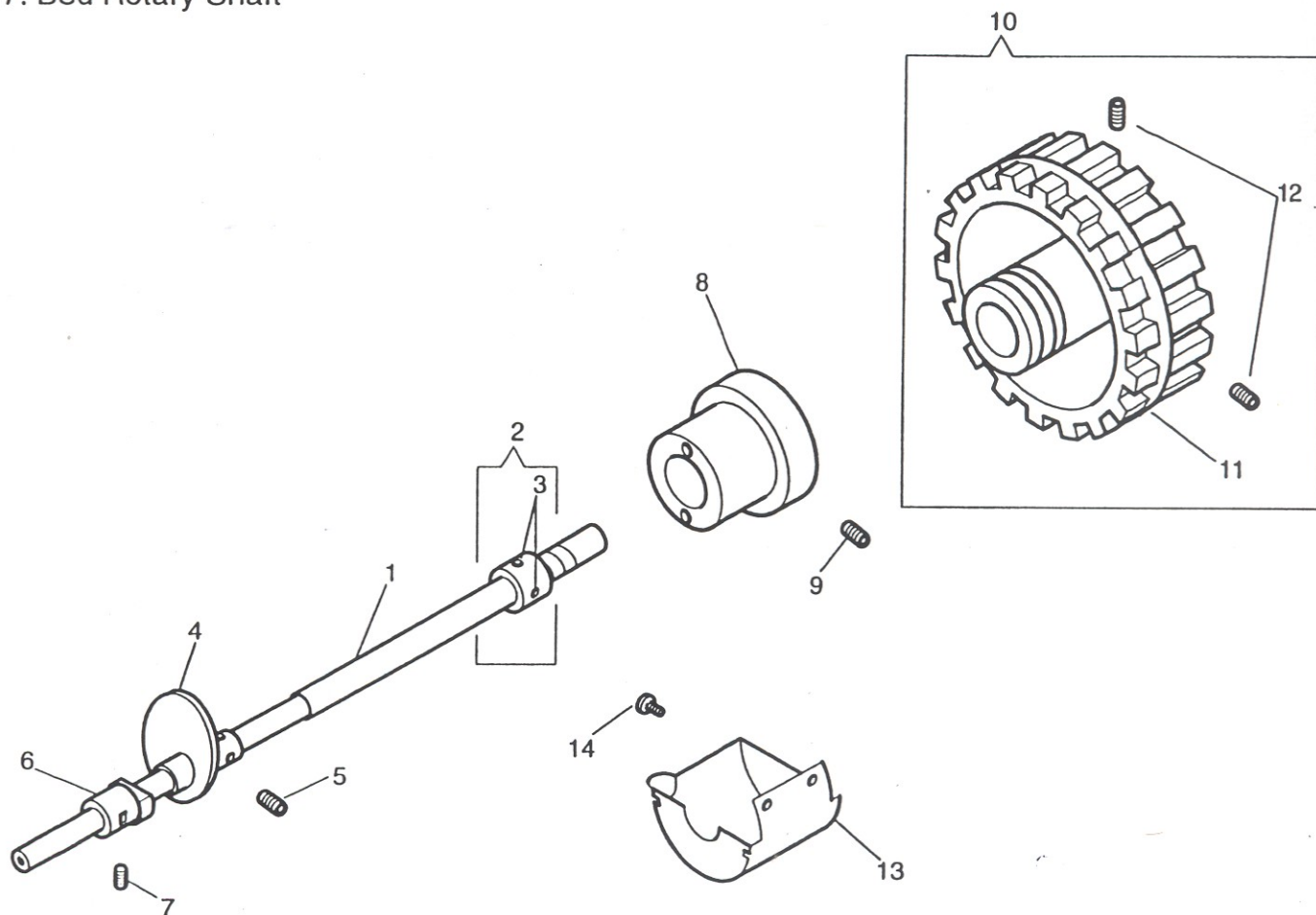
PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
1 143637	Arm Rotary Shaft Assembly	32 202253	Sprocket Wheel Spring Flange (2)
2 416099	Arm Rotary Shaft and Crank	33 416054	Set Screw (2)
3 416048	Screw	34 372213	Arm Rotary Shaft Connection Belt Pulley • Oil
4 504095	Set Screw		Retaining Ring Assembly
5 504120	Position Screw	35 416058	Screw
6 416123	Needle Bar Connecting Stud Assembly	36 147070	Washer
7 143619	Oil Wick	37 267415	Bed Rotary Shaft Belt
8 140061	Screw	38 416039 -467	Machine Pulley Assembly
9 139533	Screw Cap	39 51283	Set Screw (2)
10 14475	Needle Bar Connecting Link Screw Cap Disc		
11 416122	Needle Bar Connecting Link Assembly		
12 416045	Arm Rotary Shaft Screw Plug (front)		
13 143236	Washer		
14 372827	Needle Bar Connecting Link Hinge Stud Assembly		
15 20810	Needle Bar Connecting Link Hinge Stud		
16 372828	Oil Wick		
17 156190	Hinge Stud Plug		
18 146672	Arm Rotary Shaft Flanged Bushing (front)		
	Assembly		
19 416044	Set Screw		
20 152503	Arm Rotary Shaft Bushing (center)		
21 416124	Set Screw		
22 416119	Arm Rotary Shaft Thrust Collar Assembly		
23 504134	Set Screw (2)		
24 416118	Bevel Gear Assembly		
25 545068	Set Screw (2)		
26 549084	Screw		
27 372797	Arm Rotary Shaft Flanged Bushing (back)		
28 416124	Set Screw		
29 543871 -012	Oil Retaining Ring		
30 372214	Arm Rotary Shaft Sprocket Wheel Assembly		
31 372796	Ball Bearing (2)		

6. Needle Bar and Take-up Lever



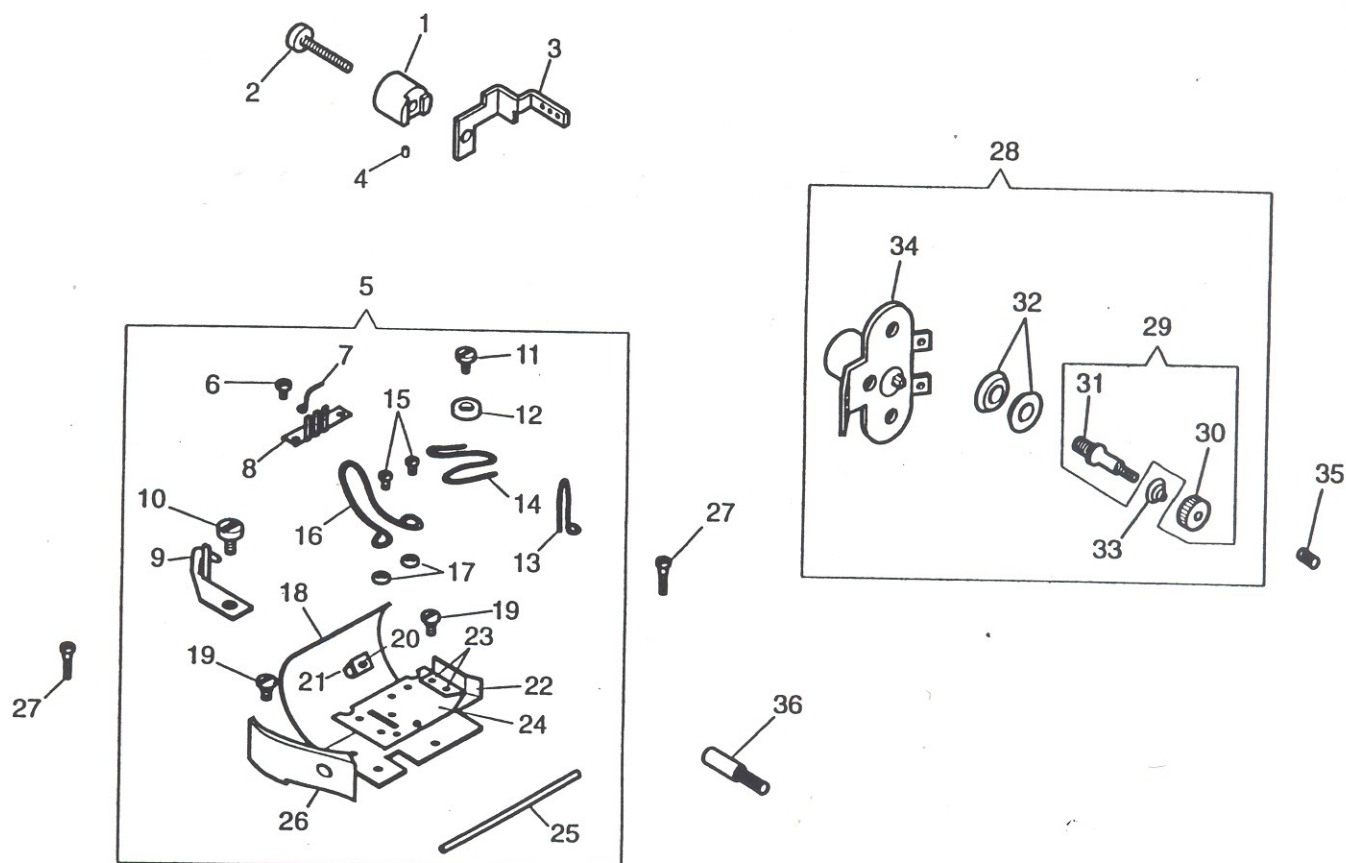
PART NO.	DESCRIPTION			
1 140440	Screw			
2 416112	Needle Bar Bushing (upper)			
3 1133	Set Screw			
4 416038	Thread (needle) Take-up Assembly			
5 416037	Thread (needle) Take-up with 416146			
6 68008	Plate			
7 416007	Screw			
8 68164	Spring			
9 416146	Screw			
10 146573	Needle Bar			
11 372799	Needle Bar Bushing (lower)			
12 1133	Set Screw			
13 372201	Needle Clamp Assembly (for 1/8"-1/8")			
14 372202	Set Screw (3)			
15 146805	Needle Bar Bushing Oil Wick Assembly			
16 146580	Oil Wick Clip (2)			
17 146804	Needle Bar Bushing Oil Wick			
18 146703	Oil Wick Clamp and Retainer			
19 139393	Slack Thread Controller			
20 54242	Slack Thread Controller Clamp			
21 416133	Screw			
22 146908	Slide Block Guide			
23 59456	Washer (2)			
24 416008	Screw (2)			
25 139111	Slide Block			
26 Cat.3651 -05	Needle (3)			

7. Bed Rotary Shaft



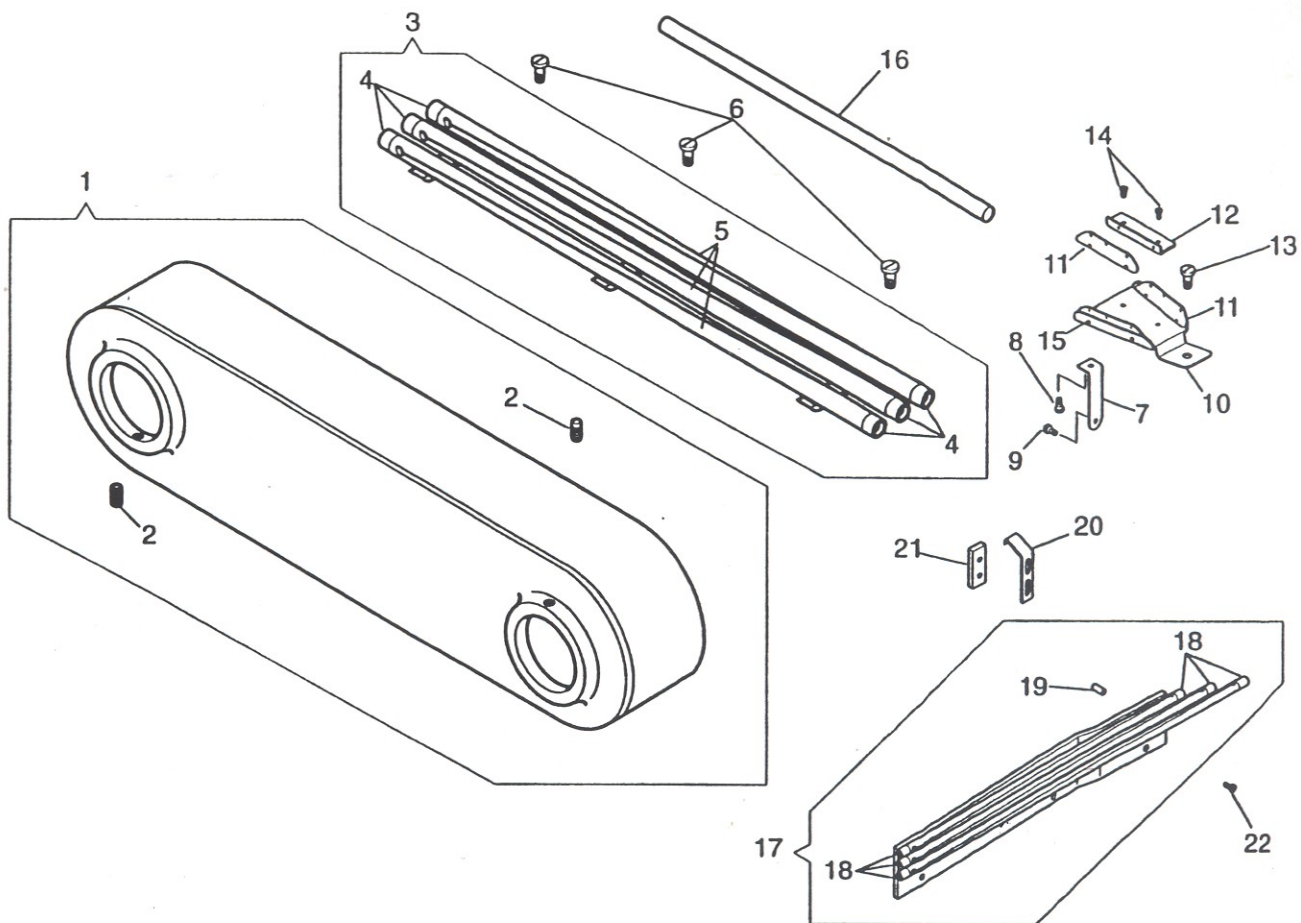
PART NO.	DESCRIPTION			
1 143659	Bed Rotary Shaft			
2 416070	Bed Rotary Shaft Collar Assembly			
3 504048	Set Screw (2)			
4 416028	Thread (looper) Take-up Assembly			
5 544306	Set Screw (2)			
6 143645	Bed Rotary Shaft Bushing (intermediate)			
7 416044	Set Screw			
8 143444	Bed Rotary Shaft Bushing Flanged (right) Assembly			
9 50422	Set Screw			
10 143675	Bed Rotary Shaft Sprocket Wheel Assembly			
11 202253	Sprocket Wheel Spring Flange			
12 416046	Set Screw (2)			
13 143499	Oil and Lint Guard			
14 416136	Screw (2)			

8-1. Looper Thread Guide and Belt Guard



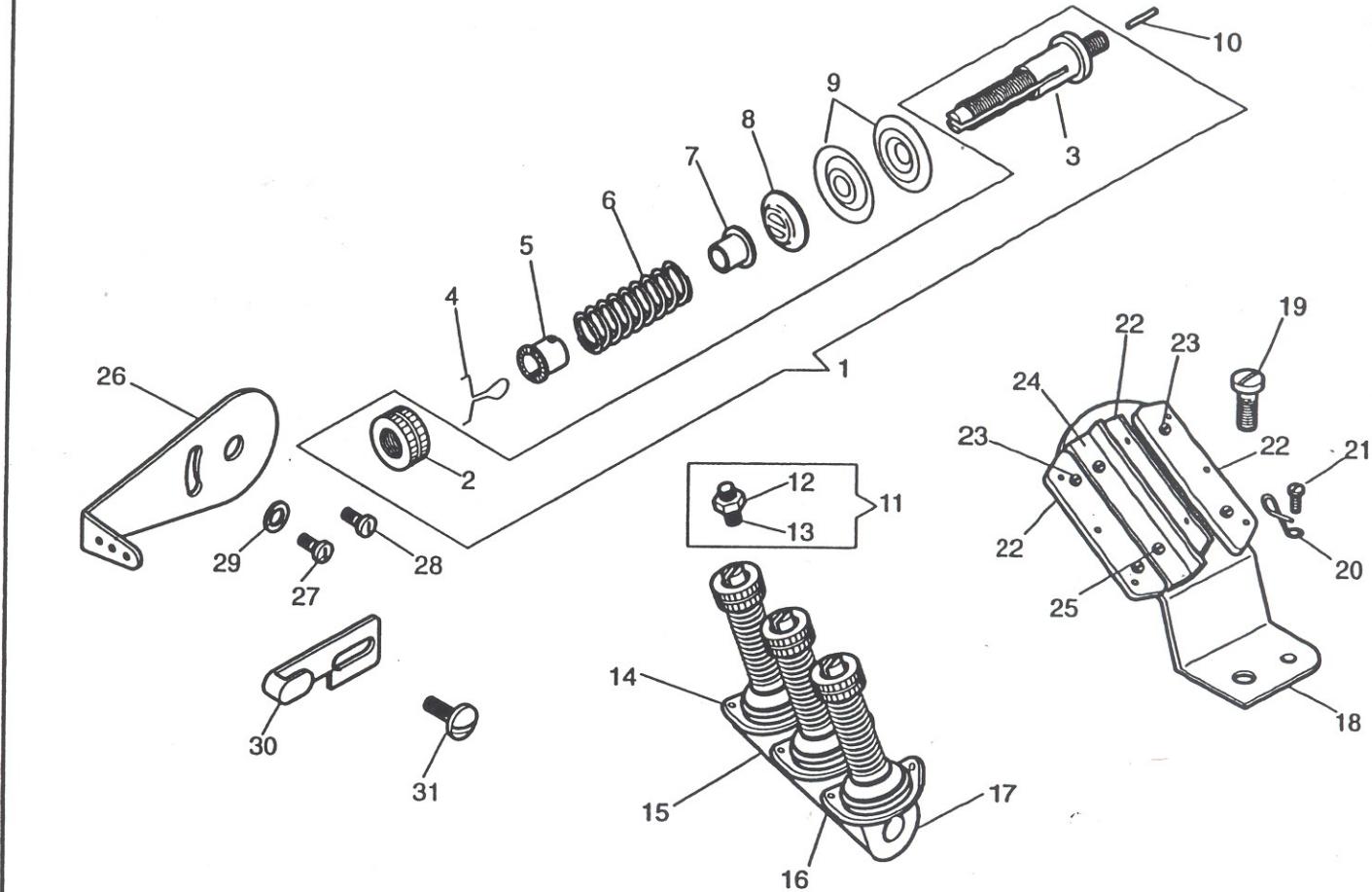
PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
1 372838	Looper Thread Guide Bracket Holder	32 10106	Tension (looper thread) Disc (6)
2 372839	Screw	33 143514	Tension (looper thread) Spring (3)
3 372837	Looper Thread Guide	34 416087	Tension (looper thread) Body
4 456	Set Screw	35 430	Screw
5 416089 -469	Thread (looper) Take-up Stripper Plate Bracket Assembly	36 416006	Position Screw Stud
6 240	Screw		
7 139157	Thread Retainer		
8 139317	Thread Separator		
9 139154	Thread Guide		
10 416142	Screw		
11 416140	Screw		
12 7071	Washer		
13 139316	Thread Guide (for two threads)		
14 139315	Thread Guide (for one thread)		
15 416137	Screw (2)		
16 139148	Thread (looper) Take-up Stripper		
17 17022	Washer (2)		
18 139145 -469	Cover		
19 416138	Screw (2)		
20 51282	Screw		
21 139147	Lock Spring		
22 139152	Thread Guard		
23 665	Screw (2)		
24 143517	Thread (looper) Take-up Stripper Plate		
25 139146	Hinge Pin		
26 416084	Thread (looper) Take-up Stripper Plate Bracket		
27 416132	Screw (2)		
28 416088	Tension (looper thread) Assembly		
29 416082	Tension (looper thread) Screw Stud Assembly (3)		
30 416009	Thumb Nut (3)		
31 416051	Tension (looper thread) Screw Stud (3)		

8-2 . Looper Thread Guide and Belt Guard



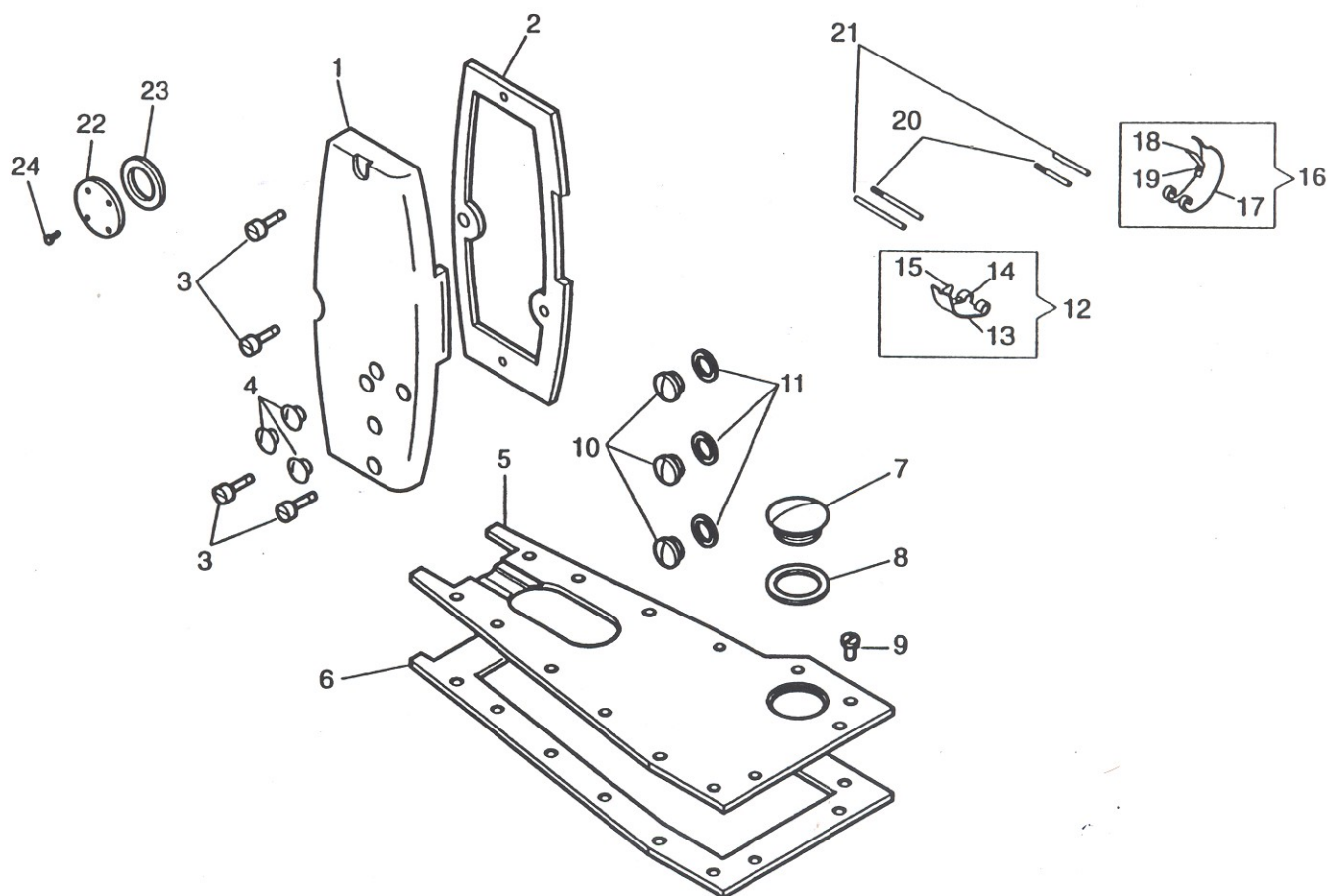
	PART NO.	DESCRIPTION			
1	416069 -469	Belt Guard Assembly			
2	544322	Set Screw (2)			
3	139327 -469	Thread Tube Assembly			
4	139162	Thread Tube Bushing (6)			
5	139161 -469	Thread Tube (3)			
6	416137	Set Screw (3)			
7	139325 -469	Thread Guide Bracket Support			
8	416142	Screw			
9	416136	Screw			
10	416034 -469	Thread (looper) Guide Bracket			
11	139158	Thread Guide (3)			
12	139330	Thread Guide Bracket			
13	416133	Screw			
14	229	Screw (2)			
15	50342	Screw (6)			
16	139281	Thread Tube			
17	373225 -469	Thread (looper) Tube Assembly			
18	139167	Thread (looper) Tube Bushing (6)			
19	373457	Position Pin			
20	373555	Cover Lock Spring			
21	373556	Reinforcing Plate			
22	416136	Screw			

9. Needle Thread Guide and Tension



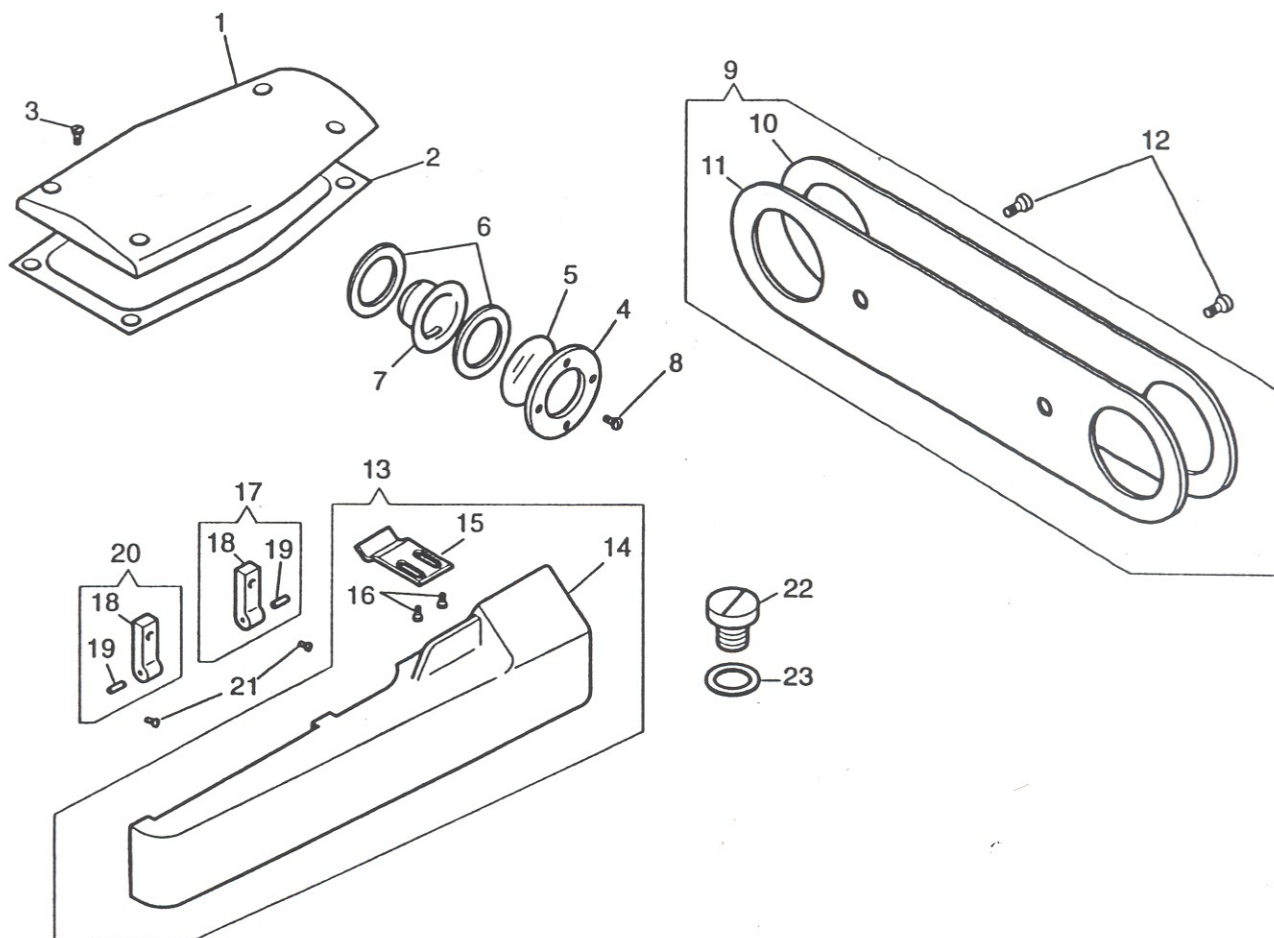
PART NO.		DESCRIPTION			
1	416104	Tension (needle thread) Screw Stud Assembly (3)			
2	416023	Thumb Nut (3)			
3	416017	Tension (needle thread) Screw Stud (3)			
4	143658	Locking Spring (3)			
5	143657	Tension Spring Bushing (large) (3)			
6	131741	Tension (needle thread) Spring (3)			
7	59538	Tension Spring Bushing (small) (3)			
8	32572	Tension (needle thread) Releasing Disc (3)			
9	2102	Tension (needle thread) Disc (6)			
10	54988	Releasing Pin (3)			
11	416010	Screw and Nut			
12	374614	Nut			
13	416003	Screw			
14	49220	Tension (needle thread) Thread Guide (back)			
15	143569	Thread Guide			
16	131696	Thread Guide (front)			
17	416025 -469	Tension (needle thread) Bracket			
18	416035 -467	Thread (needle) Guide Bracket			
19	416047	Screw			
20	139177	Thread (needle) Eyelet			
21	416138	Screw			
22	139158	Thread Guide (3)			
23	229	Screw (6)			
24	139330	Thread Guide Bracket			
25	50342	Screw (2)			
26	143571	Thread (needle) Eyelet			
27	416133	Screw			
28	416004	Screw			
29	7071	Washer			
30	143570	Thread Guide			
31	140180	Screw			

10-1. Covers



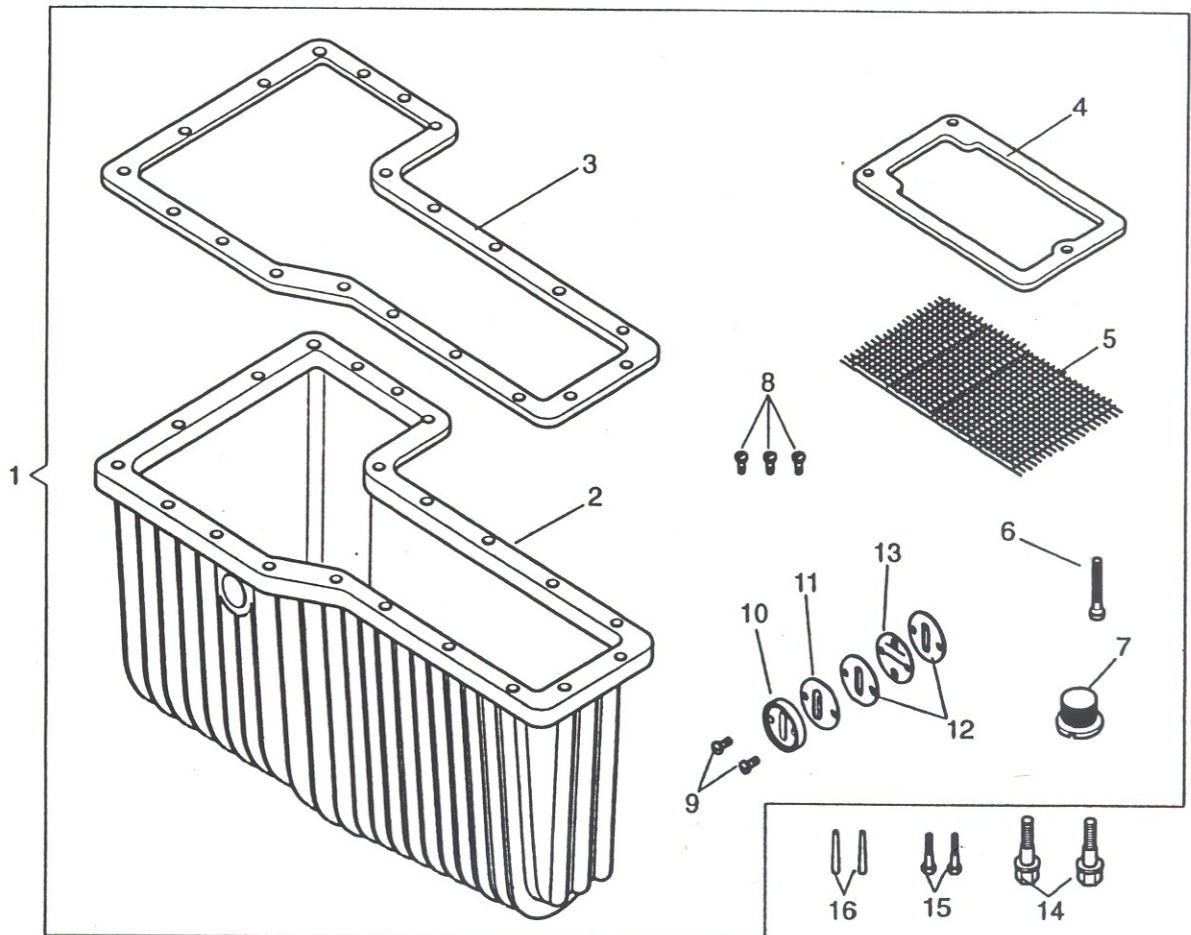
PART NO.	DESCRIPTION			
1 143447 -467	Face Plate			
2 143543	Gasket			
3 140061	Screw (4)			
4 544782	Face Plate Plug (3)			
5 416068 -469	Bed Cover Assembly			
6 143434	Gasket			
7 416049	Screw			
8 143435	Gasket			
9 140295	Screw (14)			
10 416042	Oil Plug			
11 139509	Gasket			
12 143467	Looper Gate (left) Assembly			
13 143466	Looper Gate (left)			
14 51282	Screw			
15 143470	Looper Gate (left) Lock Spring			
16 143474	Looper Gate (right) Assembly			
17 143473	Looper Gate (right)			
18 143477	Looper Gate (right) Lock Spring			
19 51282	Screw			
20 416149	Hinge Screw Stud (2)			
21 143480	Position Pin (2)			
22 139030	Cover			
23 143643	"O" Ring			
24 416136	Screw (4)			

10-2. Covers



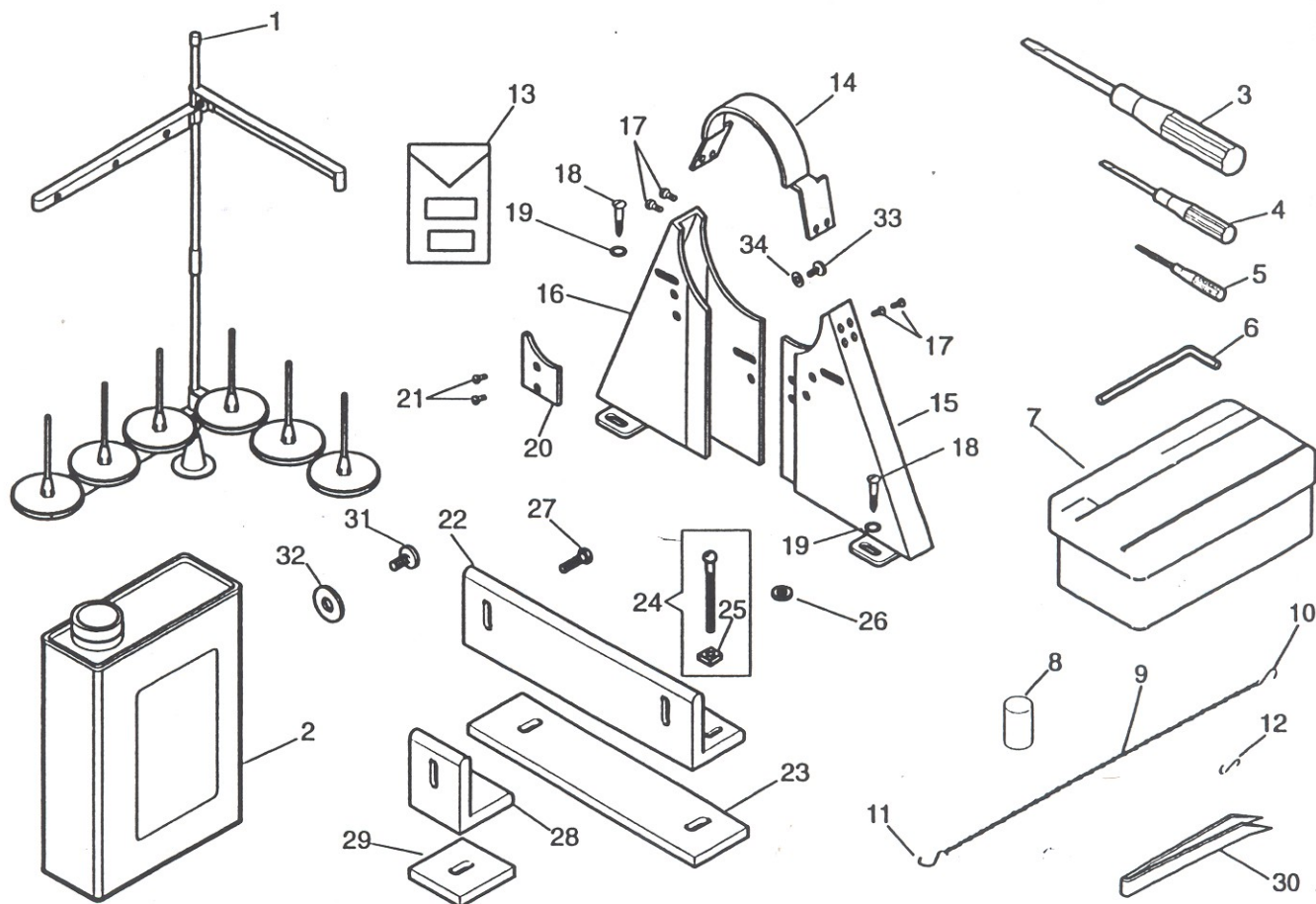
	PART NO.	DESCRIPTION			
1	416117 -469	Arm Top Cover			
2	146508	Gasket			
3	416020	Screw (4)			
4	145408 -469	Oil Flow Window Cap			
5	143062	Oil Flow Window			
6	143061	Gasket (2)			
7	146591	Oil Flow Body			
8	416136	Screw (4)			
9	139036 -469	Belt Guard Cover Assembly			
10	139035 -469	Belt Guard Cover			
11	139037	Gasket			
12	545361	Screw (2)			
13	143522 -469	Thread (looper) Guide Cover Assembly			
14	143521 -469	Thread (looper) Guide Cover			
15	139171	Cover Catch			
16	229	Screw (2)			
17	139520 -469	Hinge Plate (right) Assembly			
18	139172 -469	Hinge Plate (2)			
19	12162	Hinge Pin (2)			
20	139519 -469	Hinge Plate (left) Assembly			
21	140061	Screw (2)			
22	50608	Screw			
23	139017	Washer			

11. Oil Reservoir and Arm Screw .



PART NO.	DESCRIPTION			
1 416093 -467	Oil Reservoir Assembly			
2 416092 -467	Oil Reservoir			
3 143508	Oil Reservoir Gasket			
4 143542	Oil Reservoir Screen Frame			
5 143509	Oil Reservoir Screen			
6 966	Screw (21)			
7 416053	Oil Reservoir Drain Plug			
8 545109	Screw (3)			
9 416008	Screw (2)			
10 164134	Oil Reservoir Sight Gauge Window Retainer			
11 164133	Oil Reservoir Sight Gauge Window			
12 164132	Gasket(2)			
13 143601	Sight Gauge Background Disc			
14 416111	Arm Screw (right) (2)			
15 416019	Arm Screw (left) (2)			
16 16532	Arm Dowel Pin (2)			

12.Others



PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
1	416077 -469 Thread Unwinder Assembly	33	544212 -002 Screw
2	121741 Oil (Singer "C" Type Oil) (2)	34	375122 Washer
3	11831 Screw Driver (large)		
4	225498 Screw Driver (middle)		
5	228476 Screw Driver (small)		
6	167260 Wrench		
7	417035 -901 Accessories Box		
8	139190 Machine Cushion (2)		
9	6439 Foot Lever Chain (107 mm)		
10	56864 Foot Lever Chain Hook		
11	56865 Foot Lever Chain Hook		
12	4879 Chain Connecting Link		
13	Cat3651 -05 Needle (6)		
14	372834 -467 Belt Guard (upper)		
15	372831 -467 Belt Guard (left)		
16	372832 -467 Belt Guard (right)		
17	544211 -003 Screw (4)		
18	375124 Set Screw (4)		
19	375123 Washer (4)		
20	372209 -467 Belt Guard Plate		
21	544212 -002 Screw (2)		
22	22794 -469 Machine Mounting Bracket (long)		
23	22796 Bracket (long) Pad		
24	51069 Bolt (3)		
25	51581 Nut (3)		
26	2807 Washer (3)		
27	416059 Bolt (2)		
28	22795 -469 Machine Mounting Bracket (short)		
29	22797 Bracket (short) Pad		
30	120341 Tweezers		
31	545380 Screw		
32	2807 Washer		