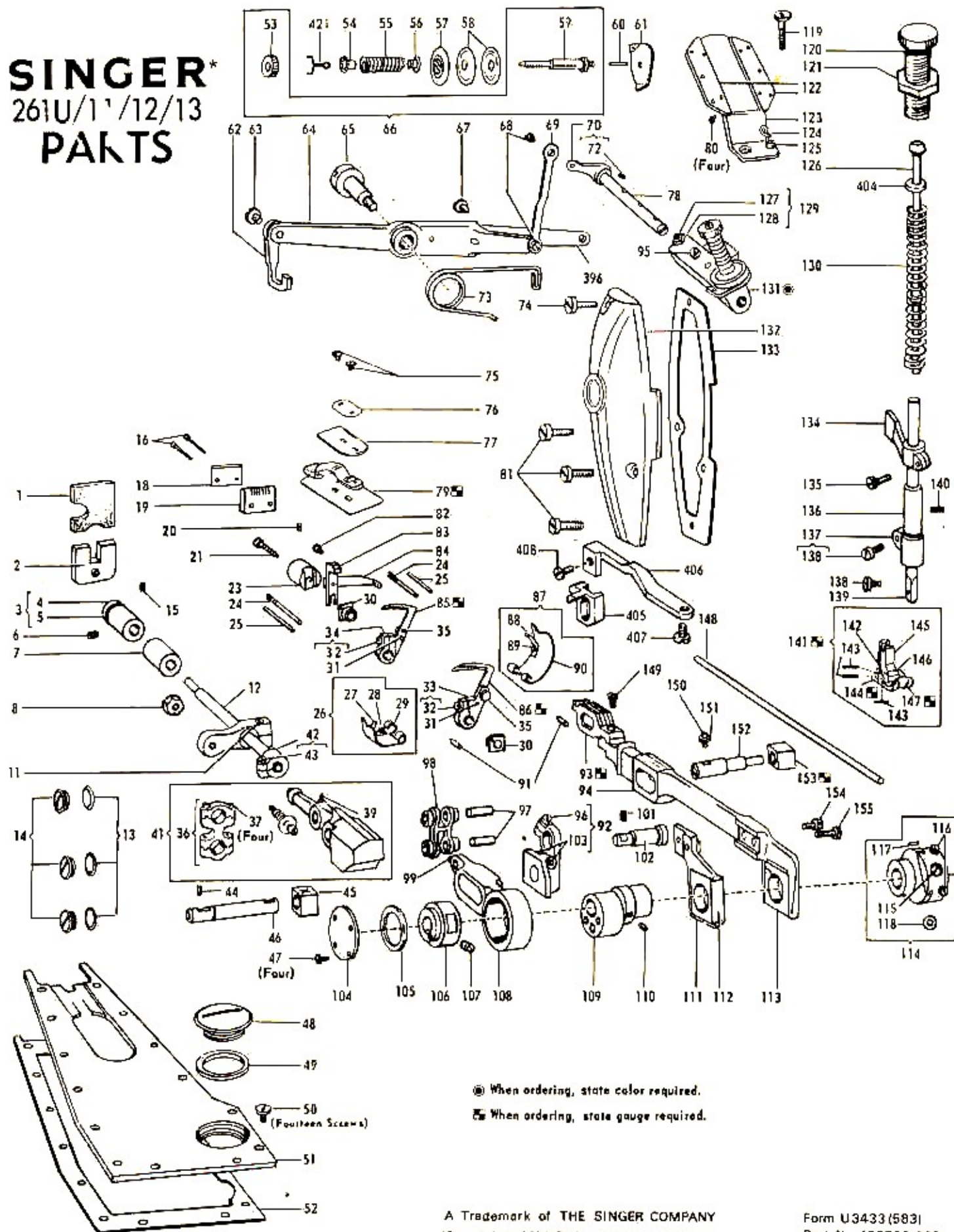


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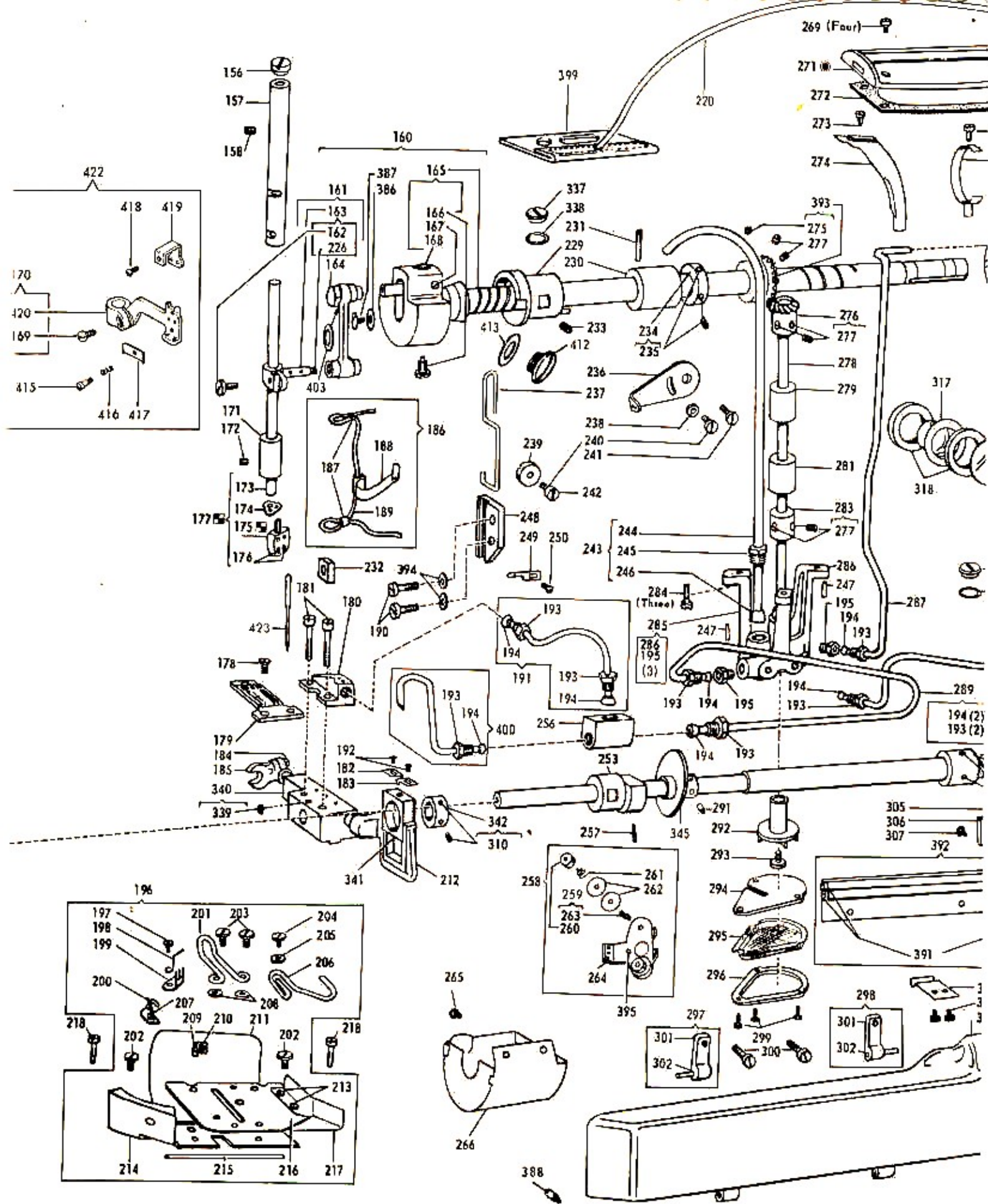


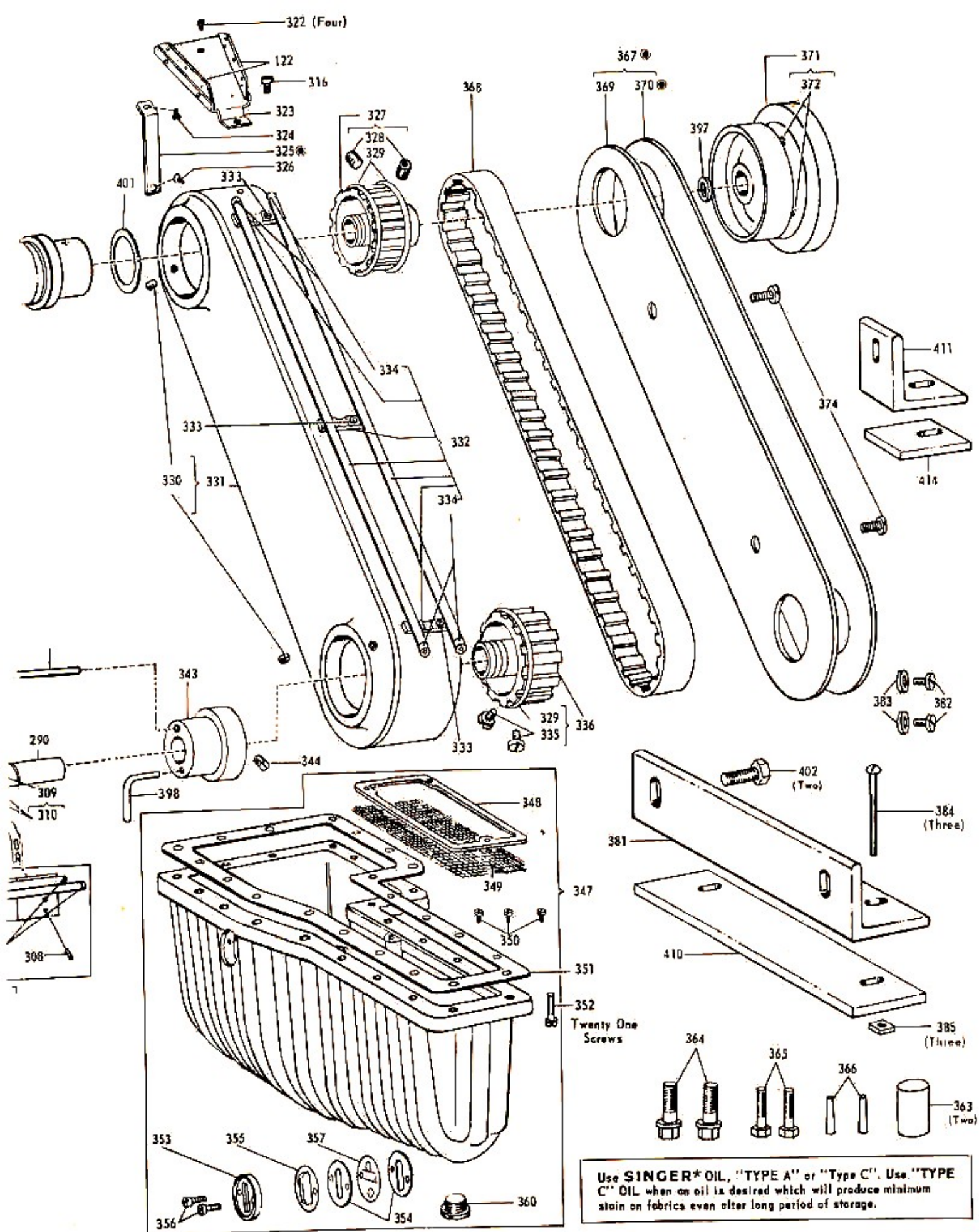
⊗ When ordering, state color required.

⊗ When ordering, state gauge required.

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Form U3433(583)
Part No. 409820-002
Printed in Japan





Use SINGER* OIL, "TYPE A" or "Type C". Use "TYPE C" OIL when an oil is desired which will produce minimum stain on fabrics even after long period of storage.

QTY	PART NO.	DESCRIPTION	QTY
1	143406	Red Cover Reinforming Paste Gasket	201-11, 12, 13
2	143414	Red Oil Shield (Left, Lower)	201-11, 12, 13
3	143415	Running (Back) Complete, 143409 with 143416	201-11, 12, 13
4	143416	Running (Back)	201-11, 12, 13
5	143417	Oil Seal (Rear)	201-11, 12, 13
6	443	Set Screw	201-11, 12, 13
7	143456	Bushing (Front)	201-11, 12, 13
8	143457	Ball Screw Stud Nut	201-11, 12, 13
11	416026	Clamping Screw	201-11, 12, 13
12	143458	Looper Holder Shaft	201-11, 12, 13
13	143459	Gasket (1)	201-11, 12, 13
14	416040	Oil Plug (1)	201-11, 12, 13
15	443(800)	Set Screw	201-11, 12, 13
16	50412(800)	Screw (2)	201-11, 12, 13
18	139181	Thread Cutter	201-11, 12, 13
19	143459	Thread Cutter Support and Guide	201-11, 12, 13
20	443	Set Screw	201-11, 12, 13
21	416144	Adjusting Screw	201-11, 12, 13
23	139181	Looper Thread Guide Bracket Holder	201-11, 12, 13
24	416149	Screw Stud (2)	201-11, 12, 13
25	143460	Clamping Pin (1)	201-11, 12, 13
26	143467	Looper Gate (Left) 143466 with 143470 and 512000181, for Throat Gates 1/8 inch wide	201-11, 12, 13
	143469	Looper Gate (Left) 143468 with 143470 and 512000181, for Throat Gates 1/8 inch wide	201-11, 12, 13
27	143470	Lock Spring	201-11, 12, 13
28	512000181	Lock Spring Screw	201-11, 12, 13
29	143466	Looper Gate (Left), for Throat Gates 1/8 inch wide	201-11, 12, 13
30	143468	Looper Gate (Left), for Throat Gates 1/8 inch wide	201-11, 12, 13
31	20276	Looper Holder Bushing (Front) (1)	201-11, 12, 13
32	416055	Looper Holder Clamping Screw (2)	201-11, 12, 13
33	416060	Looper Holder (Front)	201-11, 12, 13
34	416079	Looper Holder (Back)	201-11, 12, 13
35	143493	Looper Clamping Screw (2)	201-11, 12, 13
36	416187	Driving Arm Connection with four 416188	201-11, 12, 13
37	416188	Cap Screw (4)	201-11, 12, 13
39	104710301	Set Screw	201-11, 12, 13
41	32325	Looper Driving Arm Complete	201-11, 12, 13
42	416087	Looper Holder Shaft Collar with 416088	201-11, 12, 13
43	416088	Clamping Screw	201-11, 12, 13
44	443(800)	Set Screw	201-11, 12, 13
45	139074	Looper Eccentric Connection Slide Block	201-11, 12, 13
46	416148	Looper Eccentric Connection Slide Block Bush	201-11, 12, 13
47	416146	Bushing Cover Screw (4)	201-11, 12, 13
48	416045	Red Cover Hole Plug Screw	201-11, 12, 13
49	143435	Red Cover Hole Plug Screw Gasket	201-11, 12, 13
50	143435	Red Cover Screw (1-1)	201-11, 12, 13
51	416068	Red Cover	201-11, 12, 13
52	143436	Red Cover Gasket (Cork)	201-11, 12, 13
53	416073	Tension Regulating Thumb Nut (2)	201-11, 12, 13
54	143457	Tension Spring Bushing (Large) (2)	201-11, 12, 13
55	131701	Tension Spring (2)	201-11, 12, 13
	143456	Tension Spring (2)	201-11, 12, 13
56	59938	Tension Spring Bushing (Small) (2)	201-11, 12, 13
57	32372	Tension Releasing Pin (2)	201-11, 12, 13
58	2102	Tension Wire (4)	201-11, 12, 13
59	416017	Tension Screw Stud (2)	201-11, 12, 13
60	54982	Tension Releasing Pin (2)	201-11, 12, 13
61	131696	Tension Thread Guide (2)	201-11, 12, 13
62	143476	Pressor Bar Lifting Bracket 15" long	201-11, 12, 13
63	50412(800)	Pressor Bar Lifting Bracket Lifter Hinge Screw	201-11, 12, 13
64	416081	Pressor Bar Lifting Lever	201-11, 12, 13
65	50412(800)	Pressor Bar Lifting Lever Hinge Screw	201-11, 12, 13
66	416124	Tension Screw Stud 416017 (2) with 416022 (2)	201-11, 12, 13
67	504076	Pressor Bar Lifting Lever Extension Screw (2)	201-11, 12, 13
68	416130	Hinge Screw (2)	201-11, 12, 13
69	143460	Tension Releasing Shaft Crank Connection Link	201-11, 12, 13
70	416028	Tension Releasing Shaft Crank with 504134	201-11, 12, 13
71	504134	Tension Releasing Shaft Crank Set Screw	201-11, 12, 13
73	143511-001	Pressor Bar Lifting Lever Spring	201-11, 12, 13
74	140090	Lock Plate Screw (Upper)	201-11, 12, 13
75	1443(800)	Lap Seam Feller Clamping Plate Screw (2)	201-11, 12, 13
76	131445	Lap Seam Feller Clamping Plate	201-11, 12, 13
77	416036	Lap Seam Feller Slide	201-11, 12, 13
78	68003	Tension Releasing Shaft	201-11, 12, 13
79	131586	Lap Seam Feller, Adjustable	201-11, 12, 13
	161427	Lap Seam Feller with Yielding Lower Scroll and Adjustable Top Scroll	201-11, 12, 13
	131609	Lap Seam Feller, Adjustable	201-11, 12, 13
80	229	Screw (4)	201-11, 12, 13
81	140061(800)	Face Plate Screw (Lower) (3)	201-11, 12, 13
82	154795	Looper Thread Guide Screw	201-11, 12, 13
83	416086	Looper Thread Guide Bracket	201-11, 12, 13
84	154797	Looper Thread Guide	201-11, 12, 13
85	13219	Looper (Back) for 1/8 inch gauge	201-11, 12, 13
	32806	Looper (Back) for 5/16 inch and 3/8 inch gauges	201-11, 12, 13
	32821	Looper (Back) for 1/4 inch gauges	201-11, 12, 13
86	32822	Looper (Front) for 1/8 inch gauge	201-11, 12, 13
	32823	Looper (Front) for 5/16 inch and 3/8 inch gauges	201-11, 12, 13

QCT	PART NO.	DESCRIPTION	MACHINE VARIETY
86	29824	Looper (front) for 1/4 inch gauge	261-11, 12, 13
87	143474	Looper Gate (right) 143473 with 1-3/8" and 51282(819), for Throat Plates 3/4 inch wide	261-11, 12, 13
	143475	Looper Gate (right) 143475 with 143477 and 51282(819), for Throat Plates 7/8 inch wide	261-11, 12, 13
88	143477	Looper Gate (right) Lock Spring	261-11, 12, 13
89	51282(519)	Looper Gate (right) Lock Spring Screw	261-11, 12, 13
90	143473	Looper Gate (right) for Throat Plates 3/4 inch wide	261-11, 12, 13
	143475	Looper Gate (right) for Throat Plates 7/8 inch wide	261-11, 12, 13
91	143478	Looper Gate Hinge Pin (2)	261-11, 12, 13
92	416043	Looper Eccentric Collar and Support with 416020 and two 51454s	261-11, 12, 13
93	139537-000	Feed Dog, 21 teeth (10 teeth to the inch), for 1/8 inch and 5/32 inch gauges (NOTE: State gauge required.)	261-11, 12
	225712-007	Feed Dog (16 teeth to the inch), for 3/16 inch gauge, for Dainings-off	261-11
	139540-011	Feed Dog, 19 teeth (14 teeth to the inch), for 1/4 inch gauge (NOTE: State gauge required.)	261-11
	139538-000	Feed Dog, 14 teeth (12 teeth to the inch), for 3/16 inch and 1/4 inch gauges (NOTE: State gauges required.)	261-12
	139544-000	Feed Dog, 11 teeth (8 teeth to the inch), for 3/16 inch to 1/4 inch gauges (NOTE: State gauge required.)	261-13
94	143463	Feed Bar	261-11, 12, 13
95	546091	Clamp Screw	261-11, 12, 13
96	416020	Clamping Screw	261-11, 12, 13
97	139065	Link Hinge Pin (2)	261-11, 12, 13
98	139064	Connecting Link	261-11, 12, 13
99	1047(830)	Set Screw	261-11, 12, 13
101	416132	Set Screw	261-11, 12, 13
102	139534	Looper Drive Arm Hinge Stud	261-11, 12, 13
103	546390	Set Screw (2)	261-11, 12, 13
104	139530	Red Rotary Shaft Bushing (left) Cover	261-11, 12, 13
105	143464	Red Rotary Shaft Bushing (left) "D" Ring	261-11, 12, 13
106	143464	Red Rotary Shaft Bushing (left)	261-11, 12, 13
107	416044	Set Screw	261-11, 12, 13
108	143462	Looper Eccentric Connection with 1047(830)	261-11, 12, 13
109	416091	Looper Eccentric and Feed Lifting Eccentric with two 546095	261-11, 12, 13
110	545068	Looper Eccentric and Feed Lifting Eccentric Set Screw	261-11, 12, 13
111	416040	Feed Lifting Eccentric Locked Connection	261-11, 12, 13
112	143451	Feed Lifting Eccentric Forked Connection Slide Block	261-11, 12, 13
113	143450	Feed Eccentric Slide Block	261-11, 12, 13
114	416071	Feed Eccentric (adjustable) complete, Part 101, 416039 and two 51361(830)	261-11, 12, 13
115	416139	Feed Eccentric Clamping Washer Screw	261-11, 12, 13
116	51061(830)	Set Screw (2)	261-11, 12, 13
117	416018	Feed Regulating Screw	261-11, 12, 13
118	7071	Feed Eccentric Clamping Washer	261-11, 12, 13
119	416047	Tension Bracket Screw	261-11, 12, 13
120	416052	Pressure Regulating Thumb Screw	261-11, 12, 13
121	416031	Pressure Regulating Thumb Screw Nut	261-11, 12, 13
122	119198	Thread (Looper) Thread Guide (2)	261-11, 12, 13
	139198	Thread (needle) Thread Guide (2)	261-11, 12, 13
123	416035	Thread (needle) Thread Guide Bracket	261-11, 12, 13
124	139177	Thread (needle) Eyelet	261-11, 12, 13
125	416138	Thread (needle) Eyelet Screw	261-11, 12, 13
126	32833	Presser Bar Spring Guide Pin	261-11, 12, 13
127	416003	Stop Screw	261-11, 12, 13
128	545454	Stop Screw Nut	261-11, 12, 13
129	416010	Tension (needle thread) Releasing Shaft Stop Screw 416003 with 545454	261-11, 12, 13
130	146159	Presser Bar Spring	261-11, 12, 13
131	416025	Tension (needle thread) Bracket (NOTE: State color required.)	261-11, 12, 13
132	143447	Face Plate	261-11, 12, 13
133	143443	Face Plate Bracket	261-11, 12, 13
134	416115	Presser Bar Lifting Bracket with 416005	261-11, 12, 13
135	416005	Clamping Screw	261-11, 12, 13
136	146751	Presser Bar Bushing (lower)	261-11, 12, 13
137	416116	Presser Bar Stop with 416134	261-11, 12, 13
138	416134	Clamping Screw	261-11, 12, 13
	416134	Presser Foot Screw	261-11, 12, 13
139	416041	Presser Bar	261-11, 12, 13
140	113318531	Presser Bar Bushing (lower) Set Screw	261-12
141	139138-000	Presser Foot (triple hinged) complete, for 1/4 inch and 5/32 inch gauges, Part 37160, 1-4134, 139135, 139137, 146167 and three 26276 (NOTE: State gauge required.)	261-12
	139253-000	Presser Foot (triple hinged) complete, for 3/16 inch and 1/4 inch gauges	261-12
	139424-000	Presser Foot (triple hinged) complete, for 3/16 inch and 1/4 inch gauges	261-12
	21492-008	Presser Foot (triple hinged) complete, for 1/8 inch gauge	261-11
	21492-010	Presser Foot (triple hinged) complete, for 5/32 inch gauge	261-11
	21492-012	Presser Foot (triple hinged) complete, for 3/16 inch gauge	261-11
	21492-016	Presser Foot (triple hinged) complete, for 1/4 inch gauge	261-11
142	37160	Presser Foot Plate Connection Spring	261-12, 13
	21489	Presser Foot Plate and Yielding Foot Connection Spring	261-12
143	26276	Hinge Pin (4)	261-12, 13
	26276-004	Hinge Pin	261-12
144	139134	Presser Foot Plate (back) (NOTE: State gauge required.)	261-12, 13
	21487-008	Presser Foot Plate, for 1/8 inch gauge	261-11
144	21487-010	Presser Foot Plate, for 5/32 inch gauge	261-11
	21487-012	Presser Foot Plate, for 3/16 inch gauge	261-11
	21487-016	Presser Foot Plate, for 1/4 inch gauge	261-11
145	139137	Presser Foot Shank	261-12, 13
	21489	Presser Foot Shank	261-11
146	146167	Presser Foot Plate Connection	261-12, 13

CODE	PART NO.	DESCRIPTION	MACHINE VARIETY
146	141488	Presser Foot Plate and Yielding Reel Connection	201-11
147	139145	Presser Foot Plate (front)	201-12, 13
148	149281	Thread (looper) Thread Tube (side of belt)	201-11, 12, 13
149	1295(809)	Feed Log Screw	201-11, 12, 13
150	416105	Feed Bar Hinge Pin Set Screw	201-11, 12, 13
151	545407	Feed Bar Hinge Pin Set Screw Lock Nut	201-11, 12, 13
152	416145	Feed Bar Hinge Pin (eccentric)	201-11, 12, 13
153	139046	Feed Bar Hinge Pin Slide Block	201-11, 12, 13
154	546084	Connection Screw (short)	201-11, 12, 13
155	545405	Connection Screw (long)	201-11, 12, 13
156	149440(819)	Needle Bar Bushing (upper) Oil Plug Screw	201-11, 12, 13
157	416110	Needle Bar Bushing (upper)	201-11, 12, 13
158	1133(830)	Needle Bar Bushing (upper) Set Screw	201-11, 12, 13
159	416105	Arm Rotary Shaft 416007 with 416045, 149246 and 416122	201-11
160	416106	Arm Rotary Shaft 416008 with 416045, 149246 and 416122	201-12
	416107	Arm Rotary Shaft 416009 with 416045, 149246 and 416122	201-13
161	416122	Needle Bar Connecting Link with 14675, 139513 and 416123	201-11, 12, 13
162	140061	Clamping Screw	201-11, 12, 13
163	416123	Needle Bar Connecting Stud with 140061(809) and 149519	201-11, 12, 13
164	139513	Needle Bar Connecting Link Screw Cap	201-11, 12, 13
165	416097	Arm Rotary Shaft with 504095, 416048 and 504120	201-11
	416098	Arm Rotary Shaft with 504095, 416048 and 504120	201-12
	416099	Arm Rotary Shaft with 504095, 416048 and 504120	201-13
166	504120	Needle Bar Crank Position Screw	201-11, 12, 13
167	504095	Set Screw	201-11, 12, 13
168	416048	Needle Bar Connecting Link Hinge Stud Clamping Screw	201-11, 12, 13
169	51650	Thread (needle) Take-up Clamping Screw	201-11, 12, 13
170	416043	Thread (needle) Take-up with 51650	201-11, 12, 13
171	20799-001	Needle Bar Bushing (lower)	201-11, 12
	20799-002	Needle Bar Bushing (lower)	201-13
172	1133(830)	Needle Bar Bushing (lower) Set Screw	201-11, 12, 13
173	146573	Needle Bar	201-11, 12, 13
174	143497	Needle Clamp Thread Guide	201-11, 12, 13
175	139116	Needle Clamp with two 149218(83), for gauges 1/8 inch to 1/4 inch (NOTE: State gauge required.)	201-11, 12, 13
176	1498(830)	Needle Set Screw (2)	201-11, 12, 13
177	143489	Needle Bar complete, for 3/32 inch to 9/32 inch gauges, Nos. 139116 and 146573 (NOTE: State gauge required.)	201-11, 12, 13
178	692(806)	Throat Plate Screw (1)	201-11, 12, 13
179	139538-000	Throat Plate for 1/8 inch and 5/32 inch gauges (NOTE: State gauge required.)	201-11, 12
	207572-012	Throat Plate for 3/16 inch gauge	201-11
	139541-016	Throat Plate for 1/4 inch gauge (NOTE: State gauge required.)	201-11
	139289-000	Throat Plate for 3/16 inch to 1/4 inch gauges (NOTE: State gauge required.)	201-12
	139385-000	Throat Plate for 1/16 inch and 1/4 inch gauges (NOTE: State gauge required.)	201-13
180	416078	Oil Connection	201-11, 12, 13
181	416001	Oil Connection Screw (2)	201-11, 12, 13
182	143459	Slide Block Cover (back)	201-11, 12, 13
183	143460	Slide Block Cover (front)	201-11, 12, 13
184	549030	Forked Connection Crank Clamping Screw	201-11, 12, 13
185	416075	Looper Avoiding Eccentric Forked Connection Crank with 549030	201-11, 12, 13
186	146005	Needle Bar Bushing (lower and upper) Oil Wick complete, Nos. 146194, 146064 and two 146580	201-11, 12, 13
187	146580	Oil Wick Clip (2)	201-11, 12, 13
188	146703	Oil Wick Clamp and Retainer	201-11, 12, 13
189	146804	Needle Bar Bushing Oil Wick	201-11, 12, 13
190	416008	Needle Bar Connecting Stud Slide Block Guide Screw (2)	201-11, 12, 13
191	416102	Box Rotary Shaft Bushing (left) and looper Avoid Bracket Oil Tube with two each 143124 and 416064	201-11, 12, 13
192	226(809)	Slide Block Cover Screw (2)	201-11, 12, 13
193	416064	Oil Tube Clamping Sleeve Nut (7)	201-11, 12, 13
194	143124	Oil Tube Clamping Sleeve (7)	201-11, 12, 13
195	416065	Oil Tube Clamping Sleeve Adapter (3)	201-11, 12, 13
196	416085	Thread (looper) Take-up Stripper Plate Bracket 416084 with 240(809), 7071, 51682(809), 139145, 139146, 139147, 139148, 139149, 139150, 139151, 139152, 139153, 139154, 139155, 139156, 139157, 143517, 416046, 416142 and two each 416121, 416138, 665(809) and 17032	201-11, 12, 13
197	240(809)	Thread Retainer Screw	201-11, 12, 13
198	139137	Thread Retainer	201-11, 12, 13
199	139138	Thread Separator	201-11, 12, 13
200	139154	Thread Guide (left)	201-11, 12, 13
201	139148	Thread (looper) Take-up Stripper	201-11, 12, 13
202	416138	Thread (looper) Take-up Stripper Plate Screw (2)	201-11, 12, 13
203	416137	Thread (looper) Take-up Stripper Screw (2)	201-11, 12, 13
204	416140	Thread Guide (right) Screw	201-11, 12, 13
205	7071	Thread Guide (right) Screw Washer	201-11, 12, 13
206	139155	Thread Guide (right)	201-11, 12, 13
207	416142	Thread Guide (left) Screw	201-11, 12, 13
208	17032	Stripper Screw Washer (2)	201-11, 12, 13
209	139147	Take-up Cover Lock Spring	201-11, 12, 13
210	14282(809)	Take-up Cover Lock Spring Screw	201-11, 12, 13
211	139145	Thread (looper) Take-up Cover	201-11, 12, 13
212	143455	Looper Avoiding Eccentric Forked Connection	201-11, 12, 13
213	665(809)	Stripper Plate Thread Guard Screw (2)	201-11, 12, 13
214	416084	Stripper Plate Bracket	201-11, 12, 13
215	139146	Take-up Cover Hinge Pin	201-11, 12, 13
216	143517	Stripper Plate	201-11, 12, 13
217	139152	Stripper Plate Thread Guard	201-11, 12, 13
218	416138	Stripper Plate Bracket Screw (2)	201-11, 12, 13
219	156772	Oil Removing Tube (head end)	201-11, 12, 13
220	143619	Stud Oil Wick (tail)	201-11, 12, 13

LIST OF PARTS FOR 261-11, 12 and 13 MACHINES

CODE	PART NO.	DESCRIPTION	MACHINE VARIETY
229	416612	Arm Rotary Shaft Flanged Bushing (front)	261-11, 12, 13
230	416503	Arm Rotary Shaft Bushing (center)	261-11, 12, 13
231	416124	Arm Rotary Shaft Flanged Bushing (center) Set Screw	261-11, 12, 13
232	139111	Needle Bar Connecting Stud Slide Block	261-11, 12, 13
233	416604	Arm Rotary Shaft Flanged Bushing (front) Set Screw	261-11, 12, 13
234	416119	Arm Rotary Shaft Thrust Collar with two 504134	261-11, 12, 13
235	504134	Arm Rotary Shaft Thrust Collar Set Screw (2)	261-11, 12, 13
236	416613	Thread (needle) Eyelet (side of arm)	261-11, 12, 13
237	139126	Thread (needle) Take-up (auxiliary)	261-11, 12, 13
238	7371	Thread (needle) Eyelet (side of arm) Position Screw Washer	261-11, 12, 13
239	54242	Thread (needle) Take-up (auxiliary) Clamp	261-11, 12, 13
240	416113	Thread (needle) Take-up (auxiliary) Clamp Screw	261-11, 12, 13
	416113	Thread (needle) Eyelet (side of arm) Position Screw	261-11, 12, 13
241	416604	Thread (needle) Eyelet (side of arm) Screw	261-11, 12, 13
243	416125	Oil Pipe complete, No. 143503 with 143065 and 416002	261-11, 12, 13
244	143503	Oil Pipe	261-11, 12, 13
245	416062	Oil Pipe Clamping Sleeve Nut	261-11, 12, 13
246	143065	Oil Pipe Clamping Sleeve	261-11, 12, 13
247	143071	Oil Pump Body Position Pin (2)	261-11, 12, 13
248	146905	Needle Bar Connecting Stud Slide Block Guide	261-11, 12, 13
249	143570	Thread Guide (front of arm)	261-11, 12, 13
250	146110(809)	Thread Guide (front of arm) Screw	261-11, 12, 13
251	144645	Bed Rotary Shaft Bushing (intermediate)	261-11, 12, 13
252	416101	Oil Tube Connection	261-11, 12, 13
253	416044	Set Screw	261-11, 12, 13
254	416053	Tension (looper thread) complete, No. 416057 two each 143114, 416058 and four 10108	261-11, 12, 13
255	416082	Tension Screw Stud 416081 with 416082 (2)	261-11, 12, 13
256	416002	Tension Regulating Thumb Nut (2)	261-11, 12, 13
257	143514	Tension Spring (2)	261-11, 12, 13
258	10108	Tension Disc (4)	261-11, 12, 13
259	416051	Tension Screw Stud (2)	261-11, 12, 13
260	416087	Tension (looper thread) Body	261-11, 12, 13
261	416136	Oil and Lint Guard Screw (2)	261-11, 12, 13
262	143499	Oil and Lint Guard	261-11, 12, 13
263	416026	Arm Top Cover Screw (4)	261-11, 12, 13
271	416117	Arm Top Cover	261-11, 12, 13
272	146508	Arm Top Cover Basket	261-11, 12, 13
273	416023	Oil Lead Screw	261-11, 12, 13
274	143373	Oil Lead	261-11, 12, 13
275	549084	Arm Rotary Shaft Bevel Gear Position Screw	261-11, 12, 13
276	416061	Arm Shaft (upright) Bevel Gear (upper), left hand spiral with two 545068	261-11, 12, 13
277	545068	Set Screw (2)	261-11, 12, 13
278	416066	Arm Shaft (upright)	261-11, 12, 13
279	147111-301	Arm Shaft (upright) Bushing (upper)	261-11, 12, 13
281	146505	Arm Shaft (upright) Bushing (lower)	261-11, 12, 13
283	416067	Arm Shaft (upright) Collar with two 545068	261-11, 12, 13
284	545181	Oil Pump Body Screw (3)	261-11, 12, 13
285	416114	Oil Pump Body 416113 with three 416085	261-11, 12, 13
286	416113	Oil Pump Body	261-11, 12, 13
287	416093	Oil Pipe with 143114 and 416064	261-11, 12, 13
288	416126	Oil Pipe with 143124 and 416064	261-11, 12, 13
289	416130	Oil Tube complete with two each 143124 and 416064	261-11, 12, 13
290	143650	Bed Rotary Shaft	261-11, 12, 13
291	544306	Thread (looper) Thread Tube Cover Hinge Plate (left) 139172 with 12169	261-11, 12, 13
292	416063	Oil Pump Impeller	261-11, 12, 13
293	545252	Oil Pump Impeller Locking Screw	261-11, 12, 13
294	146600	Oil Pump Cover	261-11, 12, 13
295	146657	Oil Pump Screen	261-11, 12, 13
296	146658	Oil Pump Screen Frame	261-11, 12, 13
297	139519	Thread (looper) Thread Tube Cover Hinge Plate (right) 139172 with 12169	261-11, 12, 13
298	139520	Thread (looper) Thread Tube Cover Hinge Plate (right) 139172 with 12169	261-11, 12, 13
299	545193	Oil Pump Screen Frame Screw (3)	261-11, 12, 13
300	130051(809)	Cover Hinge Plate Screw (2)	261-11, 12, 13
301	139172	Thread (looper) Thread Tube Cover Hinge Plate (2)	261-11, 12, 13
302	12162	Cover Hinge Pin (2)	261-11, 12, 13
303	139171	Cover Gasket	261-11, 12, 13
304	22916091	Cover Gasket Screw (2)	261-11, 12, 13
305	139173	Cover Lock Spring	261-11, 12, 13
306	416030	Cover Lock Spring Reinforcing Plate	261-11, 12, 13
307	416136	Cover Lock Spring Screw (2)	261-11, 12, 13
308	20995	Cover Lock Spring Position Spring	261-11, 12, 13
309	416079	Bed Rotary Shaft Bushing Flanged (right) Spacing Collar with two 504042	261-11, 12, 13
310	504042	Spacing Collar Set Screw (4)	261-11, 12, 13
311	416142	Arm Rotary Shaft Flanged Bushing (back) Oil Pump Tube Holder Screw	261-11, 12, 13
312	146720	Oil Pump Tube	261-11, 12, 13
313	416124	Arm Rotary Shaft Flanged Bushing (back) Set Screw	261-11, 12, 13
315	143541	Arm Rotary Shaft Flanged Bushing (back)	261-11, 12, 13
316	416133	Thread Guide Bracket Screw	261-11, 12, 13
317	146591	Oil Flow Body	261-11, 12, 13
318	143061	Oil Flow Body Gasket (2)	261-11, 12, 13
319	143062	Oil Flow Window	261-11, 12, 13
320	145408	Oil Flow Window Cap	261-11, 12, 13
321	202	Oil Flow Window Cap Screw (4)	261-11, 12, 13
322	50342(809)	Thread (looper) Thread Guide Screw (4)	261-11, 12, 13
323	416034	Thread (looper) Thread Guide Bracket	261-11, 12, 13
324	416142	Guide Bracket Support Screw (upper)	261-11, 12, 13
325	139325	Guide Bracket Support	261-11, 12, 13
326	416136	Guide Bracket Support (lower)	261-11, 12, 13

CODE	PART NO.	DESCRIPTION	MACHINE VARIETY
327	416672	Arm Rotary Shaft Sprocket Wheel with two each 416054 and 202253	261-11, 12, 13
328	416064	Sprocket Wheel Set Screw (2)	261-11, 12, 13
329	202253	Sprocket Wheel Spring Flange (2)	261-11, 12, 13
330	544322	Bed Rotary Shaft Bolt Guard Set Screw (2)	261-11, 12, 13
331	416069	Bed Rotary Shaft Bolt Guard with two 544322	261-11, 12, 13
332	143544	Thread Tube (belt guard) with four 139162	261-11, 12, 13
333	416137	Thread Tube (belt guard) Set Screw (4)	261-11, 12, 13
334	139162	Thread Tube (belt guard) Bushing (4)	261-11, 12, 13
335	416046	Bed Rotary Shaft Sprocket Wheel Set Screw (2)	261-11, 12, 13
336	143675	Bed Rotary Shaft Sprocket Wheel with 202253 and two 416046	261-11, 12, 13
337	50608(813)	Plug Screw (2)	261-11, 12, 13
338	139017	Plug Screw Washer (2)	261-11, 12, 13
339	456(830)	Slide Block Stud Set Screw (in 416074)	261-11, 12, 13
340	416074	Looper Avoiding Eccentric Forked Connection Bracket with 456(830)	261-11, 12, 13
341	143448	Looper Avoiding Eccentric Forked Connection Slide Block	261-11, 12, 13
342	416075	Looper Avoiding Eccentric with two 504048	261-11, 12, 13
343	143444	Bed Rotary Shaft Bushing, Flanged (right)	261-11, 12, 13
344	50422(803)	Bed Rotary Shaft Bushing, Flanged (right) Set Screw	261-11, 12, 13
345	416074	Thread (Looper) Take-up with two 544306	261-11, 12, 13
347	416003	Oil Reservoir complete, Nos. 143509, 143512, 143513, 164133, 164134, 416053, two each 164137, 416006 and three 545109	261-11, 12, 13
348	143542	Oil Reservoir Screen Frame	261-11, 12, 13
349	143542	Oil Reservoir Screen	261-11, 12, 13
350	545109	Oil Reservoir Screen Frame Screw (3)	261-11, 12, 13
351	143508	Oil Reservoir Gasket	261-11, 12, 13
352	969(819)	Oil Reservoir Screw (2)	261-11, 12, 13
353	164134	Oil Reservoir Sight Gauge Window Retainer	261-11, 12, 13
354	164132	Gasket (2)	261-11, 12, 13
355	164133	Oil Reservoir Sight Gauge Window	261-11, 12, 13
356	416006	Oil Reservoir Sight Gauge Window Retainer Screw (2)	261-11, 12, 13
357	143631	Sight Gauge Background Disc	261-11, 12, 13
360	416053	Oil Reservoir Drain Plug	261-11, 12, 13
363	139130	Machine Mounting Bracket (2)	261-11, 12, 13
364	416111	Arm Screw (right) (2)	261-11, 12, 13
365	416019	Arm Screw (left) (2)	261-11, 12, 13
366	16532	Arm Drive Pin (2)	261-11, 12, 13
367	139036	Bed Rotary Shaft Bolt Guard Cover 135035 with 139037	261-11, 12, 13
368	264715	Bed Rotary Shaft Bolt	261-11, 12, 13
369	139037	Bolt Guard Cover Gasket (cork)	261-11, 12, 13
370	139035	Bolt Guard Cover	261-11, 12, 13
371	416121	Machine Pulley with two 51283(830)	261-11, 12
	416030	Machine Pulley with two 51283(830)	261-13
372	51283(830)	Machine Pulley Set Screw (2)	261-11, 12, 13
374	545361	Belt Guard Cover Screw (2)	261-11, 12, 13
381	22794	Machine Mounting Bracket Long	261-11, 12, 13
382	545380	Machine Mounting Bracket (short) Screw (2)	261-11, 12, 13
383	22797	Machine Mounting Bracket (short) Screw Washer (2)	261-11, 12, 13
385	51066(819)	Mounting Bolt with 51581(819) (3)	261-11, 12, 13
386	51581(819)	Mounting Bolt Nut (3)	261-11, 12, 13
386	143236	Arm Rotary Shaft Screw Plug (front) Washer	261-11, 12, 13
387	416045	Arm Rotary Shaft Screw Plug (front)	261-11, 12, 13
388	416006	Thread (Looper) Take-up Cover Position Screw Stud	261-11, 12, 13
389	143521	Thread (Looper) Thread Tube Cover	261-11, 12, 13
390	143522	Thread (Looper) Thread Tube Cover 143521 with 139171 and two 229(809)	261-11, 12, 13
391	139167	Thread (Looper) Tube Bushing (4)	261-11, 12, 13
392	416030	Thread (Looper) Tube complete with 20995 and four 139167	261-11, 12, 13
393	416118	Arm Rotary Shaft Bevel Gear (right hand spiral) with 549084 and two 545060	261-11, 12, 13
394	59456	Slide Block Guide Screw Washer (2)	261-11, 12, 13
395	430(830)	Tension (Looper Thread) Body Set Screw	261-11, 12, 13
396	146609	Pressor Bar Lifting Lever Extension	261-11, 12, 13
397	143624	Arm Rotary Shaft Sprocket Wheel Oil Retaining Ring	261-11, 12, 13
398	143622	Oil Return Tube	261-11, 12, 13
399	158240	Oil Removing Tube (head end) Screen	261-11, 12, 13
400	416103	Bed Rotary Shaft Bushing (left) Oil Tube, with 143124 and 416064	261-11, 12, 13
401	158045	Arm Shaft Sprocket Wheel Spacing Washer	261-11, 12, 13
402	416059	Machine Mounting Bracket (long) Screw (2)	261-11, 12, 13
403	14475	Needle Bar Connecting Link Screw Cap Disc	261-11, 12, 13
404	175032	Pressor Bar Spring Washer	261-11, 12, 13
405	12920	Needle Guard	261-11, 12, 13
406	416014	Needle Guard Holder	261-11, 12, 13
407	416135	Needle Guard Screw	261-11, 12, 13
408	416141	Needle Guard Screw	261-11, 12, 13
410	22796	Machine Mounting Bracket (long) Pad	261-11, 12, 13
411	22795	Machine Mounting Bracket (short)	261-11, 12, 13
412	416058	Arm Hole Plug Screw	261-11, 12, 13
413	139017	Arm Hole Plug Screw Washer	261-11, 12, 13
414	22797	Machine Mounting Bracket (short) Pad	261-11, 12, 13
415	416007	Thread (needle) Take-up Plate Spring Screw	261-11, 12, 13
416	68164	Thread (upper) Take-up Plate Spring	261-11, 12, 13
417	54095	Thread (upper) Take-up Plate	261-11, 12, 13
418	337	Thread (needle) Take-up Extension Screw	261-11, 12, 13
419	139196	Thread (needle) Take-up Extension	261-11, 12, 13
420	416031	Thread (needle) Take-up	261-11, 12, 13
421	143658	Tension (needle thread) Regulating Thumb Nut Locking Spring	261-11, 12, 13
422	416124	Thread (needle) Take-up complete, Nos. 54095, 68164, 139196, 416007, 416031 and 337	261-11, 12, 13
423	Cat. No. 2793	Needle (149x25)	261-11
	Cat. No. 2793	Needle (149x25)	261-12
	Cat. No. 3651	Needle (149x3)	261-13