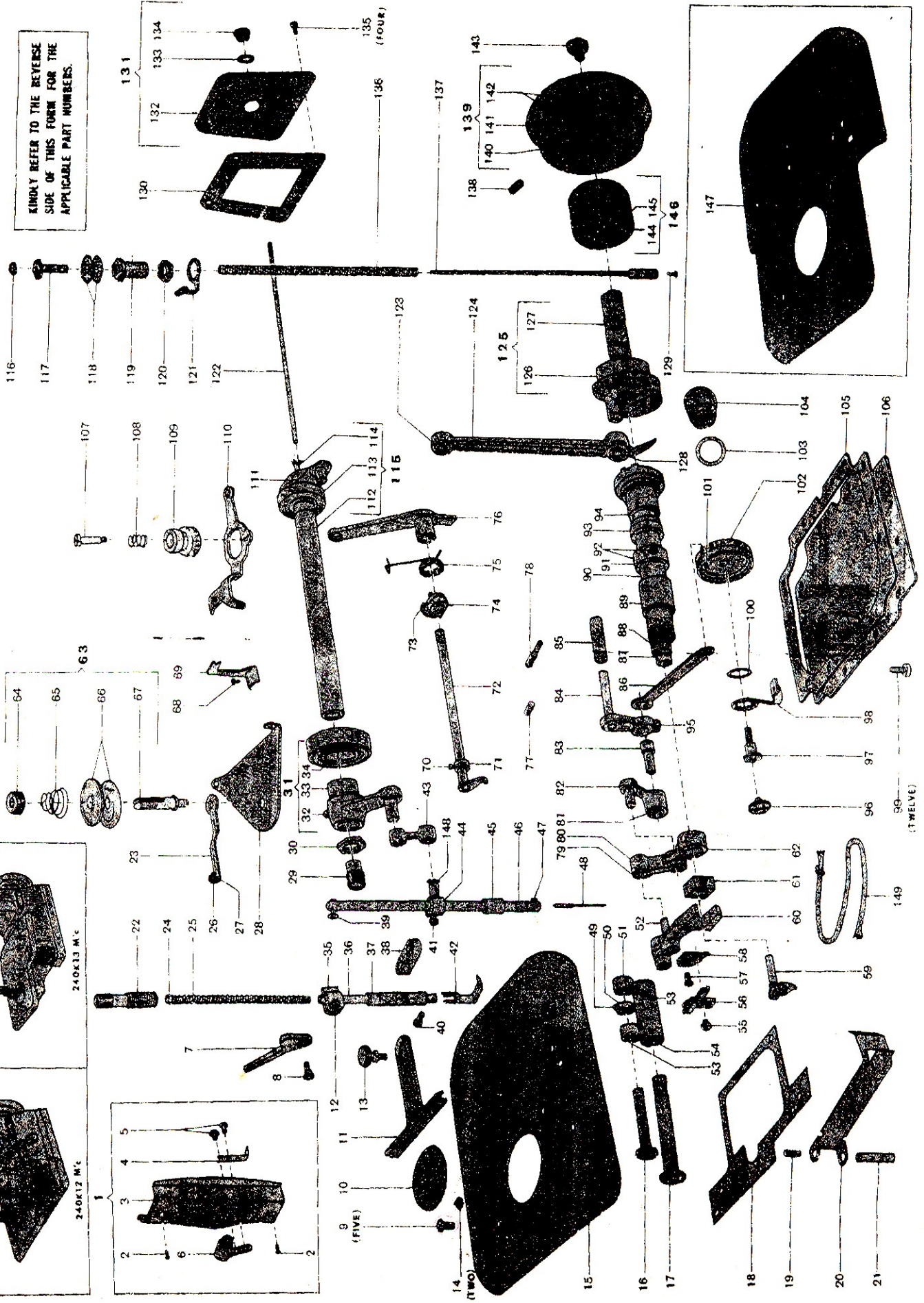


SINGER 240k12 & 240k13

KINDLY REFER TO THE REVERSE
SIDE OF THIS FORM FOR THE
APPLICABLE PART NUMBERS.



LIST OF PARTS FOR 240 K12 & 240K13 MACHINES

Illustration Ref. No.	Part No.	Description	Illustration Ref. No.	Part No.	Description
1	243761	Face Plate Complete	75	243749	Presser Bar Lifting Rock Shaft Crank Spring
2	200166	Face Plate	76	243778	Presser Bar Lifting Rock Shaft Crank
3	243760	Needle Bar Oiling Felt Retainer	77	350559	Feed Regulating Crank Bushing Positioning Screw
4	243773	Thread Retainer Bracket Screw	78	200425	Feed Regulating Crank Bushing Positioning Screw
5	200137	Thread Retainer Bracket Complete	79	243623	Feed Driving Connection Link for 240K12 Machine
6	243712	Presser Bar Lifter	80	243632	Feed Driving Connection Link for 240K13 Machine
7	243673	Presser Bar Lifter Hinge Screw	81	243642	Feed Regulating Crank Link
8	200201	Cloth Plate Screw (41)	82	243641	Feed Regulating Crank Link
9	691	Loop Safety Guard Post	83	243760	Feed Regulating Crank Eccentric Stud
10	243795	Throat Plate for 240K12 Machine	84	243769	Feed Regulating Crank Bushing
11	243797	Throat Plate for 240K13 Machine	85	243640	Feed Regulating Connection for 240K12 Machine
12	25878	Edge Guide	86	243631	Feed Regulating Connection for 240K13 Machine
13	200110	Presser Bar Lifting Bracket Pinch Screw	87	243721	Looper Set Screw (short)
14	51224	Edge Guide Thumb Screw	88	350559	Looper Set Screw (long)
15	244	Throat Plate Screw	89	243653	Looper Shaft Bearing (front)
16	243601	Cloth Plate for 240K12 Machine	90	243740	Looper Shaft Complete
17	243619	Feed Bar Hinge Stud	91	243742	Looper Shaft End Thrust Adjusting Collar
18	243617	Feed Bar Carrier Hinge Stud	92	243742	Looper Shaft End Thrust Adjusting Collar Set Screw
19	243602	Cloth Plate Gasket	93	200392	Looper Shaft End Thrust Bushing
20	243710	Looper Safety Guard Compression Spring	94	243741	Looper Shaft Bearing Back
21	243649	Looper Safety Guard	95	243652	Feed Regulating Crank Pinch Screw
22	243650	Looper Safety Guard Post	96	200049	Feed Regulating Wheel Lock Screw
23	1121	Presser Bar Thumb Screw (pressure regulating)	97	1467	Feed Regulating Wheel Lock Screw
24	243791	Thread Guide	98	350642	Oil Reservoir Cover Screw
25	243781	Presser Bar Spring for 240K12 Machine	99	243752	Oil Reservoir Cover Screw
26	243780	Presser Bar Spring for 240K13 Machine	100	200064	Feed Regulating Wheel Lock Screw Washer
27	243788	Thread Guide Eyelet Bushing	101	243949	Feed Regulating Connection Hinge Pin
28	243792	Thread Guide Eyelet Bushing Retaining Ring	102	243623	Feed Regulating Wheel (indexed) for 240K12 Machine
29	243793	Tension Thread Guide	103	243628	Feed Regulating Wheel (indexed) for 240K13 Machine
30	350643	Needle Bar Driving Shaft Oil Metering Screw	104	243728	Oil Level Indicator Oil Seal
31	201753	Needle Bar Driving Shaft Oil Metering Screw Nut	105	243798	Oil Level Indicator
32	201757	Needle Bar Driving Crank Pinch Screw	106	243799	Oil Reservoir Cover Gasket
33	200058	Needle Bar Driving Crank Pinch Screw	107	243667	Oil Reservoir Cover
34	243776	Needle Bar Driving Crank Pinch Screw	108	243666	Thread Measuring Adjusting Knob Spring
35	243776	Presser Bar Lifting Bracket	109	200241	Thread Measuring Adjusting Knob (indexed)
36	243774	Presser Bar	110	243698	Thread Measuring Thread Guide
37	243775	Needle Bar Bushing	111	243752	Needle Bar Driving Shaft Pin
38	243772	Needle Bar Oiling Felt	112	12569	Needle Bar Driving Shaft
39	9611	Needle Bar Thread Tube	113	243768	Needle Bar Driving Shaft Ball Bearing
40	200110	Presser Foot Screw	114	243606	Needle Bar Driving Shaft Offing Wick
41	200086	Needle Bar Connecting Stud Pinch Screw	115	243771	Needle Bar Driving Shaft Complete
42	243675	Presser Foot for 240K12 Machine	116	243769	Thread Nipper Rod Nut Lock Nut
43	243691	Presser Foot for 240K13 Machine	117	201754	Thread Nipper Rod
44	243656	Needle Bar Connecting Link	118	2455	Thread Nipper Disc
45	243657	Needle Bar Bushing	119	350644	Thread Nipper Screw Bushing Lock Nut
46	243655	Needle Bar	120	18123	Thread Nipper Thread Guide
47	200147	Needle Set Screw	121	243786	Needle Bar Driving Shaft Oil Control Rod
48	200147	Needle, Size 11 (24x1)	122	243770	Needle Bar Driving Connection Bushing (upper)
49	200141	Feed Bar Hinge Stud Collar Set Screw	123	243600	Needle Bar Driving Connection
50	243681	Feed Bar Hinge Stud Collar	124	243658	Machine Pulley Shaft Complete
51	243616	Feed Bar Carrier	125	243609	Machine Pulley Shaft Ball Bearing
52	243634	Feed Driving Connection Link Hinge Stud	126	243607	Machine Pulley Shaft
53	243620	Feed Bar Hinge Stud Bearing	127	243607	Machine Pulley Shaft
54	243618	Feed Bar Carrier Hinge Stud Bearing	128	243659	Needle Bar Driving Connection Bushing (lower)
55	176	Feed Dog Screw	129	243707	Frame End Cover Gasket
56	243794	Feed Dog for 240K12 Machine	130	243647	Frame End Cover Complete
57	243796	Feed Dog for 240K13 Machine	131	243745	Frame End Cover
58	202	Feed Dog Adjusting Plate Screw	132	243646	Frame End Cover Oil Stop Screw Gasket
59	243631	Looper	133	213744	Frame End Cover Oil Stop Screw
60	243613	Feed Bar Slide Block	134	350366	Frame End Cover Screw
61	243621	Feed Driving Link	135	200089	Frame End Cover
62	243762	Tension Complete	136	243785	Thread Nipper Rod
63	243696	Tension Thumb Nut	137	243784	Machine Pulley Shaft Sleeve Set Screw
64	1560	Tension Spring	138	200558	Machine Pulley Complete for 3/8" W/Belt
65	13710	Tension Disc	139	243731	Machine Pulley Complete for 5/16" Belt
66	2102	Tension Stud	140	243732	Machine Pulley Ball Bearing
67	350557	Thread Measuring Pull-off Finger Screw	141	243604	Machine Pulley for 243731
68	200156	Thread Measuring Pull-off Finger	142	243605	Machine Pulley Set Screw
69	243701	Presser Bar Lifting Rock Shaft Collar Set Screw	143	200379	Machine Pulley Adjusting Screw
70	200141	Presser Bar Lifting Rock Shaft Collar	144	350419	Machine Pulley Shaft Sleeve
71	200210	Presser Bar Lifting Rock Shaft	145	243611	Machine Pulley Shaft Sleeve Oil Seal
72	243777	Presser Bar Lifting Rock Shaft	146	243612	Machine Pulley Shaft Sleeve Complete
73	200089	Collar Pinch Screw	147	243725	Cloth Plate for 240K13 Machine
74	243779	Presser Bar Lifting Rock Shaft Crank Clamp Collar	148	243725	Needle Bar Connecting Stud Oil Packing (lower)
			149	243745	Feed Lubricating Wick