

ILLUSTRATED PARTS LIST

for

SINGER

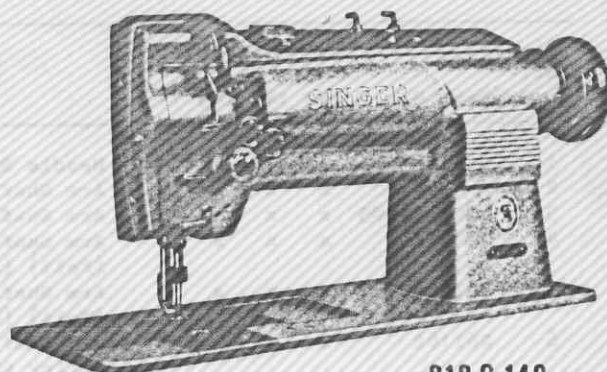
MACHINE

212 G 140

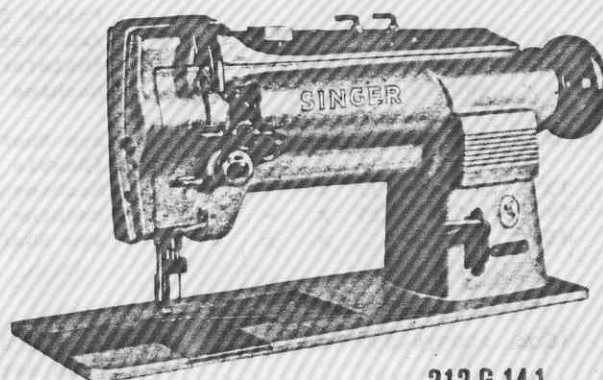
212 G 141

212 G 145

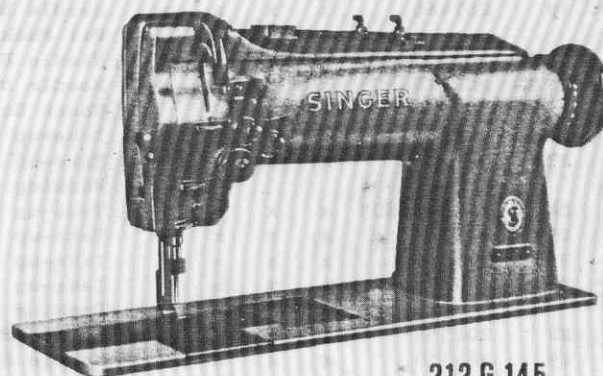
212 G 146



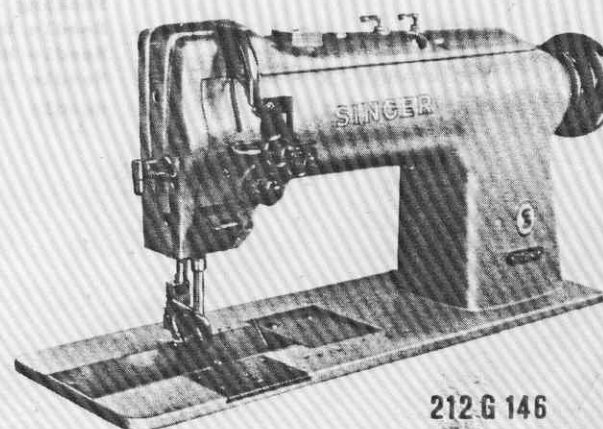
212 G 140



212 G 141



212 G 145



212 G 146

ESCANEIADO

Cavemac

Controle do Acervo de Catálogos

Identificação	854
Edição	ÚNICA
Conteúdo	SINGER 212G140

00000854

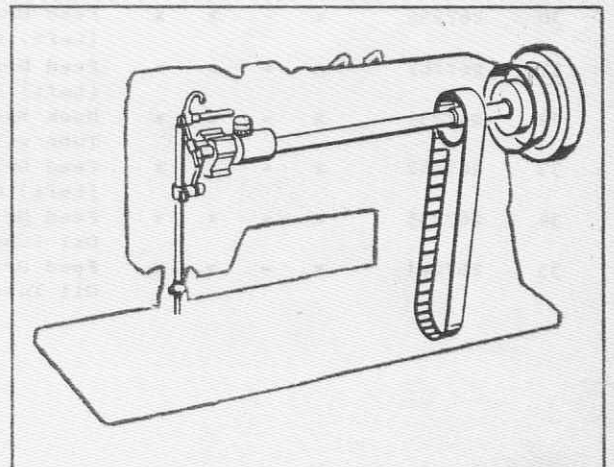
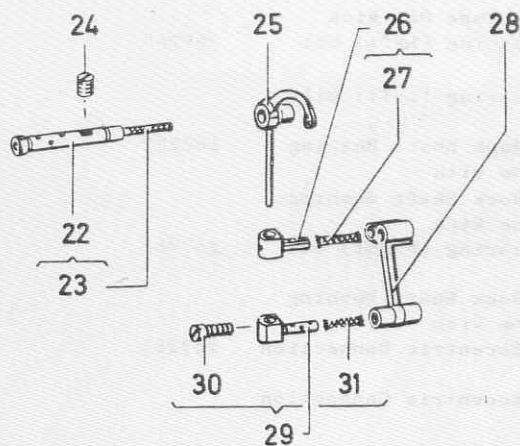
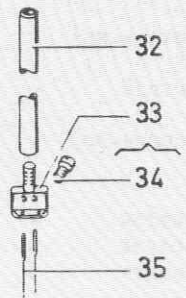
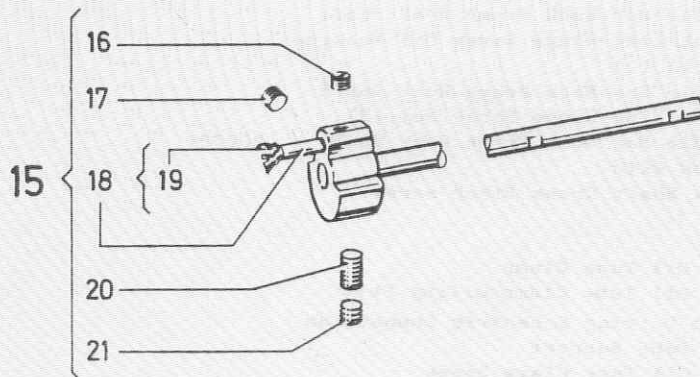
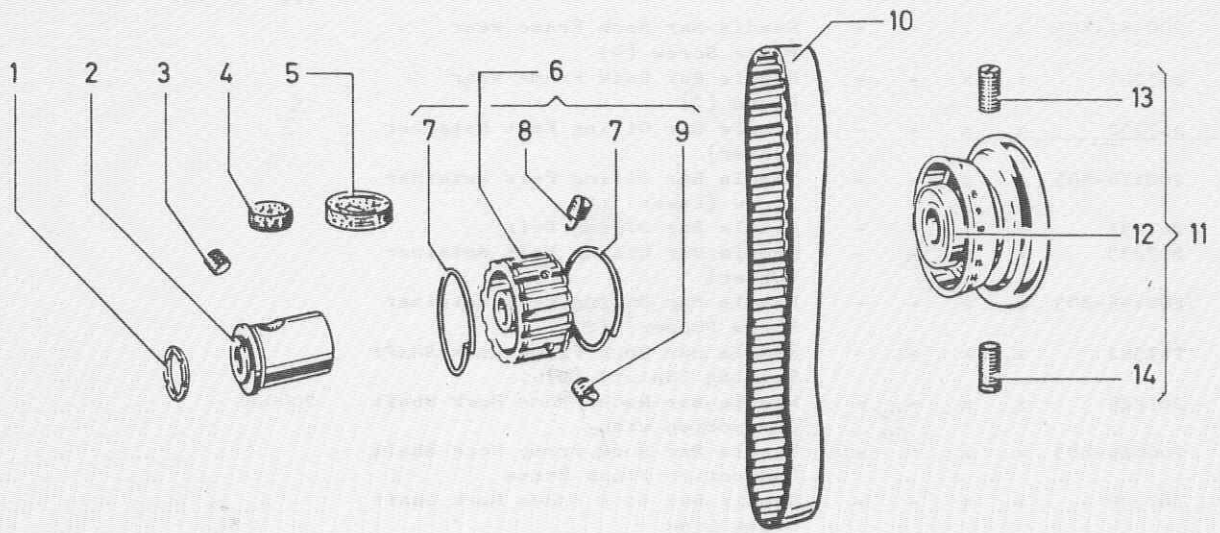


LM - ORIGINAL

Ill. Ref.		For Class 212 G				Name	Components
No.	Part No.	140	141	145	146		
1	267224	x	x	x	x	Needle Bar Crank Friction Washer	
2	244747	x	x	x	x	Arm Shaft Bushing	
3	200341-803	x	x	x	x	Arm Shaft Bushing Set Screw	
4	204329	x	x	x	x	Arm Shaft Bushing Oil Pad (Felt) (Lower)	
5	267160	x	x	x	x	Arm Shaft Bushing Oil Pad (Felt) (Upper)	
6	267162	x	x	x	x	Arm Shaft Connection Belt Pulley with	200363, 350492, Two 202253
7	202253	x	x	x	x	Arm Shaft Connection Belt Pulley Spring Flange (2)	
8	350492-803	x	x	x	x	Arm Shaft Connection Belt Pulley Position Screw	
9	200363-833	x	x	x	x	Arm Shaft Connection Belt Pulley Set Screw	
10	267161	x	x	x	x	Arm Shaft Connection Belt (Reinforced Neoprene)	
11	508315	x	-	-	-	Machine Pulley Cpl.	141566, 141567, 272142
12	272142	-	x	-	-	Arm Shaft Ball Bearing (Back) (Double Shielded Bearing)	
13	141566-833	x	-	-	-	Machine Pulley Position Screw	
14	141567-833	x	-	-	-	Machine Pulley Set Screw	
15	267247	x	x	x	x	Arm Shaft with	200333, 200374, 200378, 200388, 267221
16	200374-830	x	x	x	x	Needle Bar Connecting Link Stud Set Screw	
17	200388-803	x	x	x	x	Needle Bar Connecting Stud Set Screw	
18	267221	x	x	x	x	Needle Bar Connecting Link Stud with	267466
19	267466	x	x	x	x	Needle Bar Connecting Link Stud Oil Packing (Wick)	
20	200333-803	x	x	x	x	Needle Bar Crank Position Screw	
21	200378-803	x	x	x	x	Needle Bar Crank Position Screw Check Screw	
22	267239	x	x	x	x	Take-up Lever Hinge Stud with	235706
23	235706	x	x	x	x	Take-up Lever Hinge Stud Oil Packing (Wick)	
24	200383-803	x	x	x	x	Take-up Lever Hinge Stud Set Screw	
25	267300	x	x	x	-	Take-up Lever	
26	202399	x	x	x	x	Take-up Lever Driving Stud with	244071
27	244071	x	x	x	x	Take-up Lever Driving Stud Oil Packing (Wick)	
28	202552	x	x	x	x	Needle Bar Connecting Link	
29	264714	x	x	x	x	Needle Bar Connecting Stud with	200072, 202330
30	200072	x	x	x	x	Needle Bar Connecting Stud Pinch Screw	
31	202330	x	x	x	x	Needle Bar Connecting Stud Oil Packing (Wick)	
32	267267	x	x	x	x	Needle Bar	
33	267269	x	x	x	-	Needle Holder with	Two 200141
34	200141-833	x	x	x	-	Needle Set Screw (2)	
35	001901-12-2	x	-	-	-	Needle (2)	

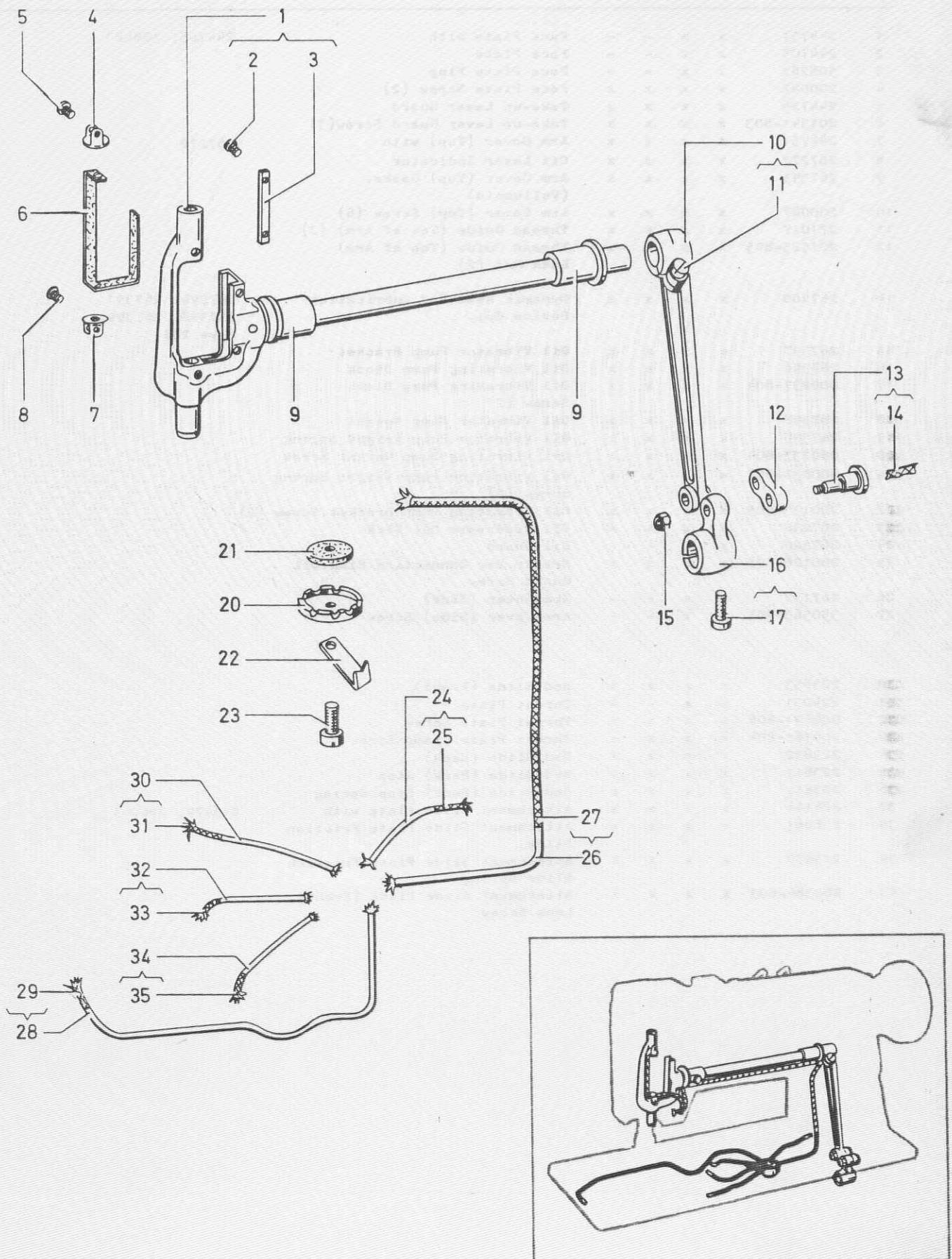
ORIGINAL - [M]

Parts for Machine No. 212 G 140



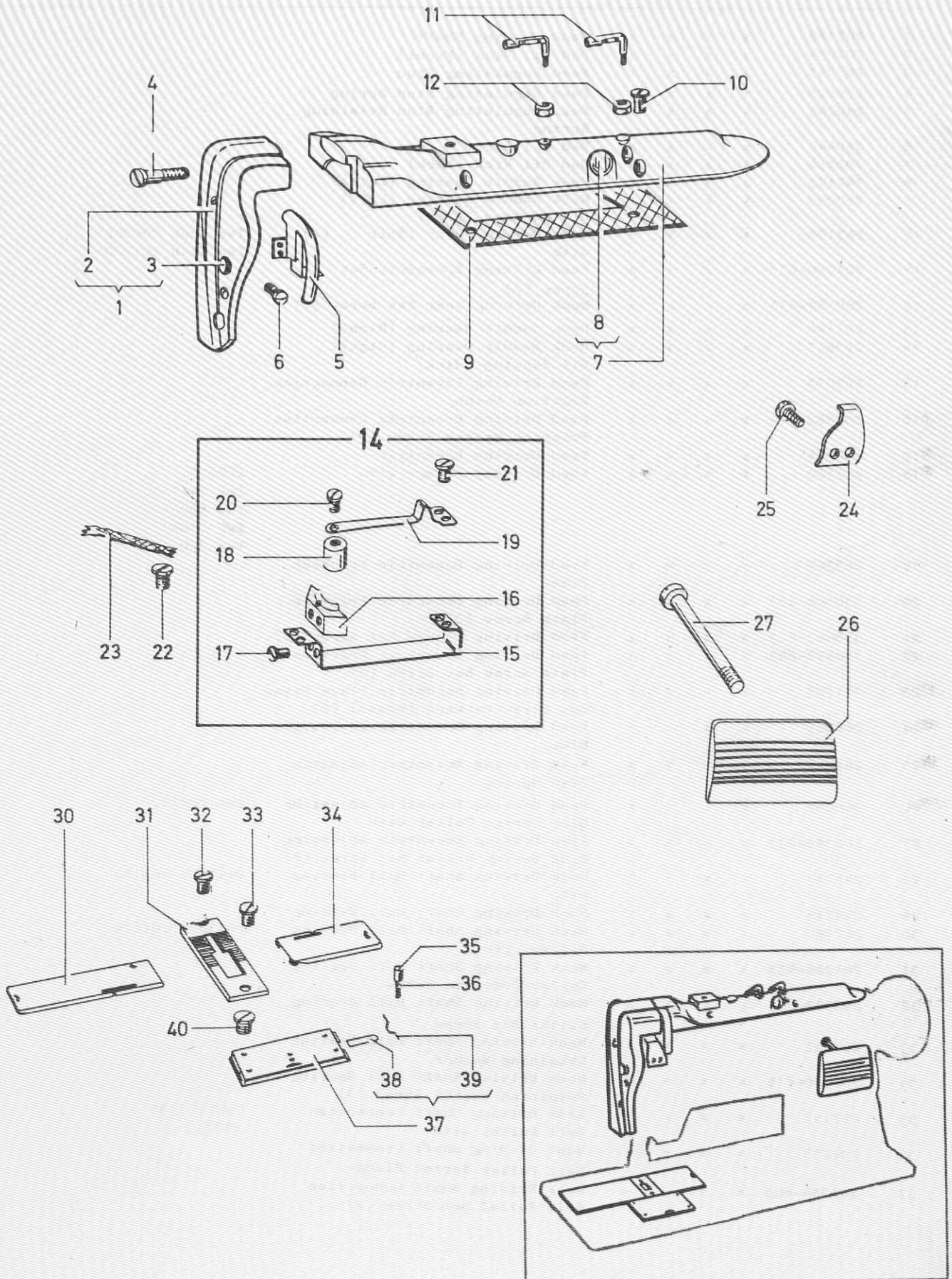
I11. Ref.		For Class 212 G				Name	Components
No.	Part No.	140	141	145	146		
1	267286	x	x	-	-	Needle Bar Rock Frame with	Four 200587, Two 267287
2	200587-803	x	x	-	-	Needle Bar Rock Frame Wear Plate Screw (4)	
3	267287	x	x	-	-	Needle Bar Rock Frame Wear Plate (2)	
4	267232	x	x	-	-	Needle Bar Oiling Felt Retainer (Lower)	
5	200176-805	x	x	-	-	Needle Bar Oiling Felt Retainer Screw (Lower) (2)	
6	267231	x	x	-	-	Needle Bar Oiling Felt	
7	267233	x	x	-	-	Needle Bar Oiling Felt Retainer (Upper)	
8	200176-805	x	x	-	-	Needle Bar Oiling Felt Retainer Screw (Upper) (2)	
9	267362	x	x	-	-	Needle Bar Rock Frame Rock Shaft Bushing (Split) (2)	
10	267229	x	x	-	-	Needle Bar Rock Frame Rock Shaft Connection with	200029
11	200029-803	x	x	-	-	Needle Bar Rock Frame Rock Shaft Connection Pinch Screw	
12	267230	x	x	-	-	Needle Bar Rock Frame Rock Shaft Crank Link	
13	350566-803	x	x	-	-	Needle Bar Rock Frame Rock Shaft Crank Link Hinge Screw (2) with	Each one 202277
14	202277	x	x	-	-	Needle Bar Rock Frame Rock Shaft Crank Link Hinge Screw Oil Packing (Wick) (2)	
15	201517-805	x	x	-	-	Needle Bar Rock Frame Rock Shaft Crank Link Hinge Screw Nut (2)	
16	267228	x	x	-	-	Needle Bar Rock Frame Rock Shaft Crank with	200029
17	200029-803	x	x	-	-	Rock Shaft Crank Pinch Screw	
20	267254	x	-	x	x	Bed Oil Tube Clamp	
21	508282	x	-	x	x	Bed Oil Tube Clamp Oiling Felt	
22	267293	x	-	x	x	Feed Driving Eccentric Connection Oil Tube Support	
23	200034-803	x	-	x	x	Bed Oil Tube Clamp Screw	
24	267257	x	-	x	x	Feed Driving Rock Shaft Bushing (Right) Oil Tube	267263
25	267263	x	-	x	x	Feed Driving Rock Shaft Bushing (Right) Oil Tube Wick	
26	267321	x	-	x	x	Bed Oil Supply Tube with	267322
27	267322	x	-	x	x	Bed Oil Supply Tube Oil Wick	
28	267258	x	-	x	x	Hook Saddle Bearing (Left) Oil Tube with	267264
29	267264	x	-	x	x	Hook Saddle Bearing (Left) Oil Tube Wick	
30	267256	x	-	x	x	Feed Driving Rock Shaft Bushing (Left) Oil Tube with	267262
31	267262	x	-	x	x	Feed Driving Rock Shaft Bushing (Left) Oil Tube Wick	
32	267259	x	-	x	x	Hook Saddle Bearing (Right) Oil Tube with	267262
33	267262	x	-	x	x	Feed Driving Rock Shaft Bushing (Left) Oil Tube Wick	
34	267255	x	-	x	x	Feed Driving Eccentric Connection Oil Tube with	267261
35	267261	x	-	x	x	Feed Driving Eccentric Connection Oil Tube Wick	

Parts for Machine No. 212 G 140



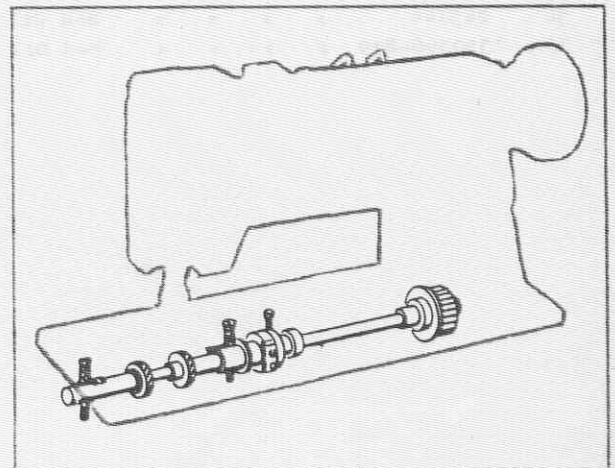
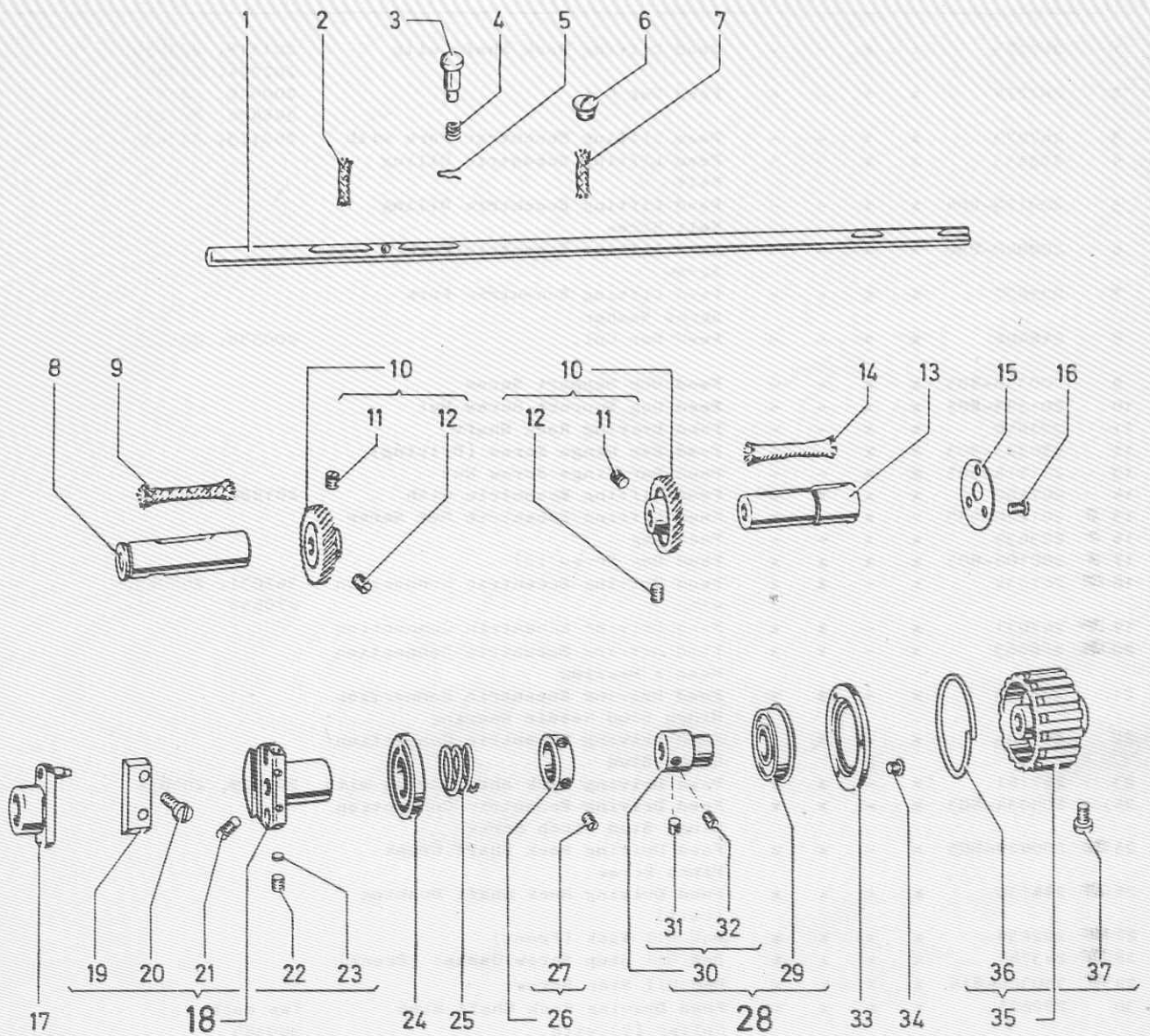
I11. Ref.		For Class 212 G				Name	Components
No.	Part No.	140	141	145	146		
1	244757	x	x	-	-	Face Plate with	244705, 508283
2	244705	x	x	-	-	Face Plate	
3	508283	x	x	-	-	Face Plate Plug	
4	200047	x	x	x	x	Face Plate Screw (2)	267272
5	244726	x	x	x	x	Take-up Lever Guard	
6	201341-803	x	x	x	x	Take-up Lever Guard Screw(3)	
7	244751	x	x	x	x	Arm Cover (Top) with	
8	267272	x	x	x	x	Oil Lever Indicator	
9	267395	x	x	x	x	Arm Cover (Top) Gasket (Vellumoid)	
10	200047	x	x	x	x	Arm Cover (Top) Screw (6)	
11	271017	x	x	x	x	Thread Guide (Top of Arm) (2)	
12	201525-805	x	x	x	x	Thread Guide (Top of Arm) Lock Nut (2)	
14	267400	x	x	x	x	Dynamic Head-End Lubrication Device Cpl.	267396, 267397, 267398, 267399, Five 237
15	267397	x	x	x	x	Oil Vibrator Pump Bracket	
16	267396	x	x	x	x	Oil Vibrating Pump Block	
17	000237-804	x	x	x	x	Oil Vibrating Pump Block Screw (2)	
18	267398	x	x	x	x	Oil Vibrator Pump Weight	
19	267399	x	x	x	x	Oil Vibrator Pump Weight Spring	
20	000237-804	x	x	x	x	Oil Vibrating Pump Weight Screw	
21	000237-804	x	x	x	x	Oil Vibrating Pump Weight Spring Screw (2)	
22	200133-805	x	x	x	x	Oil Vibrating Pump Bracket Screw (2)	
23	267236	x	x	x	x	Oil Reservoir Oil Wick	
24	267220	x	x	-	-	Oil Guard	
25	200126-805	x	x	x	x	Needle Bar Connecting Link Oil Guard Screw	
26	267152	x	x	-	-	Arm Cover (Side)	
27	350563-805	x	x	-	-	Arm Cover (Side) Screw	
30	223853	x	x	x	x	Bed Slide (Front)	
31	224031	x	x	-	-	Throat Plate	
32	000691-806	x	x	x	x	Throat Plate Screw	
33	200161-804	x	x	x	x	Throat Plate Clamp Screw	
34	223852	x	x	x	x	Bed Slide (Back)	
35	223811	x	x	x	x	Bed Slide (Back) Stop	
36	223812	x	x	x	x	Bed Slide (Back) Stop Spring	
37	224144	x	x	x	x	Attachment Slide Plate with	213479, 236061
38	236061	x	x	x	x	Attachment Slide Plate Friction Slide	
39	213479	x	x	x	x	Attachment Slide Plate Friction Slide Spring	
40	200386-803	x	x	x	x	Attachment Slide Plate (Front) Lock Screw	

Parts for Machine No. 212 G 140



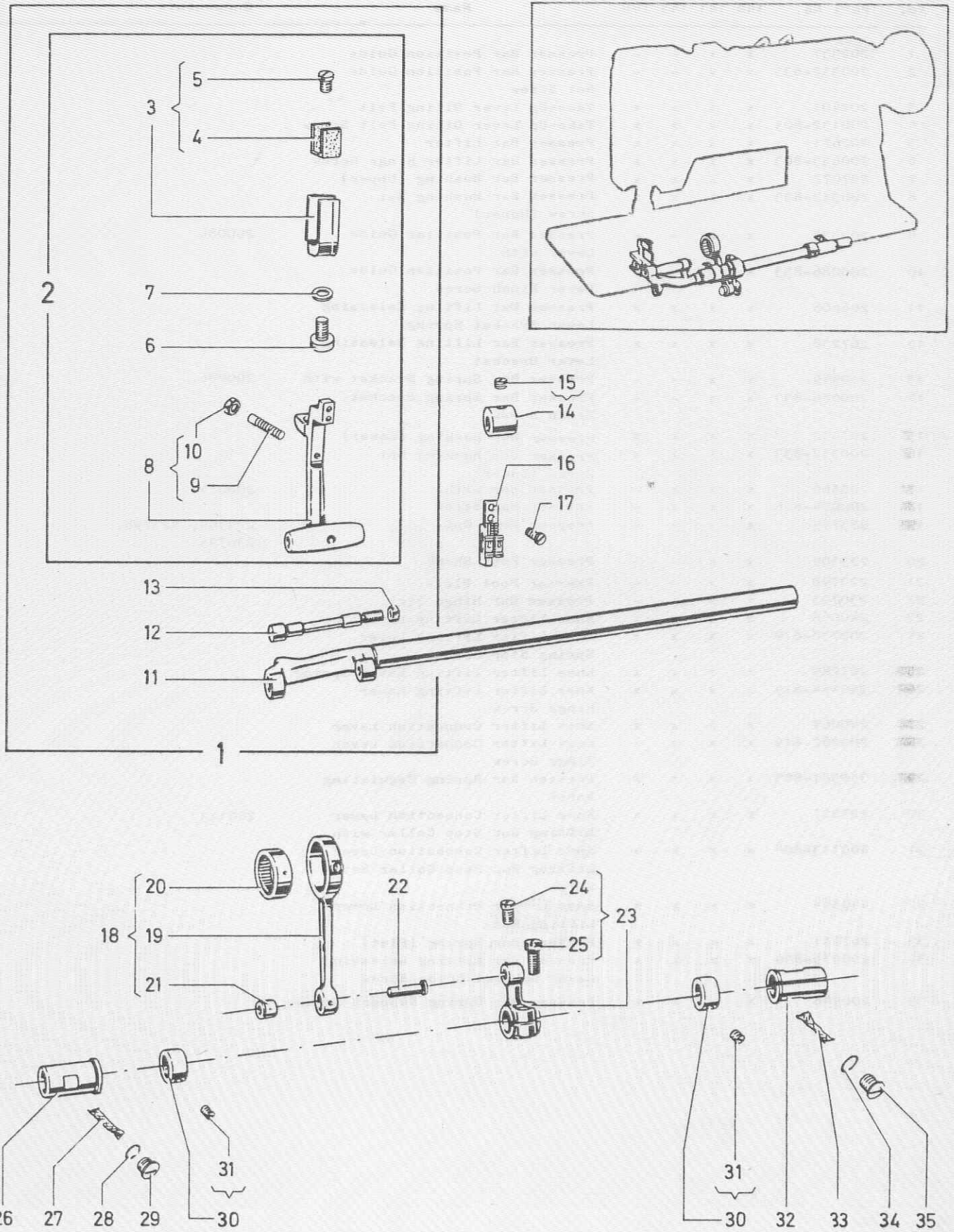
III.		For Class 212 G				Name	Components
Ref.	No.	Part No.	140	141	145	146	
	1	267189	x	x	x	x	Hook Driving Shaft
	2	202254	x	x	x	x	Bed Oil Wick (Front)
	3	267245	x	x	x	x	Feed Regulating Stud
	4	270026	x	x	x	x	Feed Regulating Stud Spring
	5	240245	x	x	x	x	Feed Regulating Stud Retaining Spring
	6	350440	x	x	x	x	Bed Oil Screw
	7	202254	x	x	x	x	Bed Oil Wick (Back)
	8	267195	x	x	x	x	Hook Saddle Bearing (Left)
	9	263093	x	x	x	x	Hook Saddle Bearing (Left)
	10	267188	x	x	x	x	Oil Packing (Wick)
	11	201220-833	x	x	x	x	Hook Driving Gear (Spir (2) with
	12	200382-833	x	x	x	x	Two each 200382 Two each 201220
	13	267196	x	x	x	x	Feed Lifting Eccentric Set Screw (2)
	14	223847	x	x	x	x	Hook Driving Gear Set Screw (2)
	15	267033	x	x	x	x	Hook Saddle Bearing (Right)
	16	200582-819	x	x	x	x	Hook Saddle Bearing (Right)
	17	268064	x	x	x	x	Oil Packing (Wick)
	18	267180	x	x	x	x	Feed Driving Eccentric Connection Friction Washer
	19	263567	x	x	x	x	Feed Driving Eccentric Connection Friction Washer Screw (3)
	20	350548-803	x	x	x	x	Feed Driving Eccentric
	21	350467-803	x	x	x	x	Feed Driving Eccentric Flange with
	22	350477-803	x	x	x	x	267623, Two 241763, Two 350467, Two 350477, Two 350548
	23	241763	x	x	x	x	Feed Driving Eccentric Friction Plate
	24	268065	x	x	x	x	Feed Driving Eccentric Friction Plate Screw (2)
	25	268066	x	x	x	x	Feed Driving Eccentric Friction Plate Screw Set Screw (2)
	26	268067	x	x	x	x	Feed Driving Eccentric Friction Plate Screw Set Screw (2)
	27	200382-833	x	x	x	x	Feed Driving Eccentric Plate Screw Set Screw Packing (Brass) (2)
	28	244714	x	x	x	x	Feed Driving Eccentric Adjusting Disc
	29	244713	x	x	x	x	Feed Driving Eccentric Adjusting Disc Spring
	30	267190	x	x	x	x	Feed Driving Eccentric Adjusting Disc Spring Collar with
	31	201220-833	x	x	x	x	Two 200382
	32	200382-833	x	x	x	x	Feed Driving Eccentric Adjusting Disc Spring Collar Set Screw (2)
	33	267063	x	x	x	x	Hook Driving Shaft Ball Bearing with
	34	200580-819	x	x	x	x	244713, 267190
	35	267192	x	x	-	-	Hook Driving Shaft Ball Bearing Collar with
	36	202253	x	x	-	-	200382, 201220
	37	201254-803	x	x	-	-	Hook Driving Shaft Ball Bearing Collar Position Screw
							Hook Driving Shaft Ball Bearing Collar Set Screw
							Hook Driving Shaft Ball Bearing Retaining Washer
							Hook Driving Shaft Ball Bearing Retaining Washer Screw (3)
							Two 201254 202253
							Hook Driving Shaft Connection Belt Pulley with
							Hook Driving Shaft Connection Belt Pulley Spring Flange
							Hook Driving Shaft Connection Belt Pulley Set Screw (2)

Parts for Machine No. 212 G 140



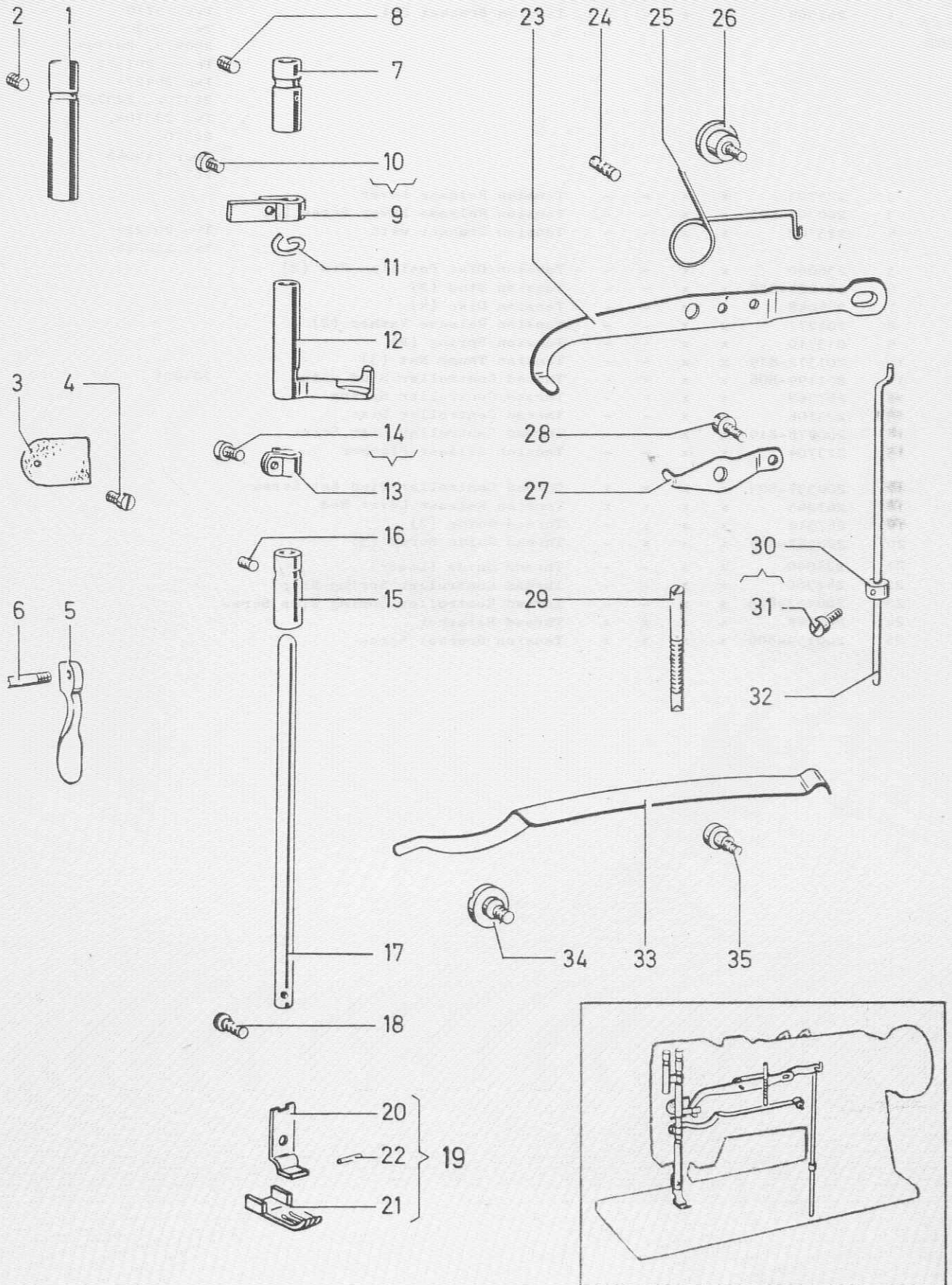
For Class 212 G						
Ill. Ref. No.	Part No.	140	141	145	146	Name Components
1	267275	x	x	-	-	Feed Driving Rock Shaft with 201518, 223650,
2	267274	x	x	-	-	Feed Bar Cpl. 267274, 350393
3	267273	x	x	-	-	Feed Lifting Eccentric Fork with 200040, 225837,
4	223655	x	x	-	-	Feed Lifting Eccentric Oiling 248406, 267273
5	200173-804	x	x	-	-	Felt 200173, 223655
6	200040-830	x	x	-	-	Feed Lifting Eccentric Oiling Felt Screw
7	225837	x	x	-	-	Feed Lifting Eccentric Fork Screw
8	248406	x	x	-	-	Feed Lifting Eccentric Fork Screw Washer 200336, 201535
9	200336-805	x	x	-	-	Feed Bar Cpl.
10	201535-805	x	x	-	-	Feed Dog Support Screw
11	223650	x	x	-	-	Feed Dog Support Screw Nut
12	350393-803	x	x	-	-	Feed Driving Rock Shaft
13	201518-805	x	x	-	-	Feed Bar Hinge Screw (Driving)
14	267182	x	x	x	x	Feed Bar Hinge Screw Nut 201220
15	201220-833	x	x	x	x	Feed Lifting Eccentric with
16	223639	x	x	-	-	Feed Lifting Eccentric Set Screw
17	200106-805	x	x	x	x	Feed Dog
18	267032	x	-	x	x	Feed Dog Screw (2)
19	267031	x	-	x	x	Feed Driving Eccentric Connection 267031, 268063,
20	268063	x	-	x	x	with 270653
21	270653	x	-	x	x	Feed Driving Eccentric Connection
22	267034	x	-	x	x	Feed Driving Eccentric Connection Needle Bearing
23	267181	x	-	x	x	Hinge Stud Needle Bearing
24	200054-803	x	-	x	x	Feed Driving Eccentric Connection Hinge Stud
25	200029-805	x	-	x	x	Feed Driving Eccentric Connection Hinge Stud
26	244730	x	x	x	x	Feed Driving Rock Shaft Crank with 200029, 200054
27	202254	x	x	x	x	Feed Driving Eccentric Connection Hinge Stud Pinch Screw
28	243744	x	x	x	x	Feed Driving Rock Shaft Crank Pinch Screw
29	350366-819	x	x	x	x	Feed Driving Rock Shaft Bushing (Left)
30	202625	x	x	x	x	Bed Oil Wick (Front)
31	200383-803	x	x	x	x	Bed Oil Stop Screw Gasket (Front)
32	244730	x	x	x	x	Bed Oil Stop Screw
33	202254	x	x	x	x	Feed Driving Rock Shaft Stop Collar (2) with Two each 200383
34	243744	x	x	x	x	Feed Driving Rock Shaft Stop Collar Set Screw (4)
35	350366-819	x	x	x	x	Feed Driving Rock Shaft Bushing (Right)
						Bed Oil Wick (Back)
						Bed Oil Stop Screw Gasket (Back)
						Bed Oil Stop Screw

Parts for Machine No. 212 G 140



III.		For Class 212 G				Name	Components
Ref.	No.	Part No.	140	141	145	146	
1	202337	x	x	-	-	Presser Bar Position Guide	
2	200352-833	x	x	-	-	Presser Bar Position Guide Set Screw	
3	202401	x	x	x	x	Take-Up Lever Oiling Felt	
4	200132-805	x	x	x	x	Take-Up Lever Oiling Felt Screw	
5	202671	x	x	x	x	Presser Bar Lifter	
6	200653-803	x	x	x	x	Presser Bar Lifter Hinge Screw	
7	207072	x	x	x	x	Presser Bar Bushing (Upper)	
8	200352-833	x	x	x	x	Presser Bar Bushing Set Screw (Upper)	
9	202338	x	x	-	-	Presser Bar Position Guide Lever with	200086
10	200086-833	x	x	-	-	Presser Bar Position Guide Lever Pinch Screw	
11	206608	x	x	x	x	Presser Bar Lifting Releasing Lever Bracket Spring	
12	267238	x	x	x	x	Presser Bar Lifting Releasing Lever Bracket	
13	210949	x	x	-	-	Presser Bar Spring Bracket with	200086
14	200086-833	x	x	-	-	Presser Bar Spring Bracket Pinch Screw	
15	207072	x	x	x	x	Presser Bar Bushing (Lower)	
16	200352-833	x	x	x	x	Presser Bar Bushing Set Screw (Lower)	
17	208566	x	x	x	-	Presser Bar with	200074
18	200074-806	x	x	x	-	Presser Bar Screw	
19	223799	x	x	-	-	Presser Foot Cpl.	223309, 223798, 230795
20	223309	x	x	-	-	Presser Foot Shank	
21	223798	x	x	-	-	Presser Foot Plate	
22	230795	x	x	-	-	Presser Bar Hinge Pin	
23	240068	x	x	x	x	Knee Lifter Lifting Lever	
24	200738-819	x	x	x	x	Knee Lifter Lifting Lever Spring Stop Screw	
25	267289	x	x	x	x	Knee Lifter Lifting Lever Spring	
26	350464-819	x	x	x	x	Knee Lifter Lifting Lever Hinge Screw	
27	240067	x	x	x	x	Knee Lifter Connection Lever	
28	200262-819	x	x	x	x	Knee Lifter Connection Lever Hinge Screw	
29	350581-803	x	x	x	x	Presser Bar Spring Regulating Screw	
30	227227	x	x	x	x	Knee Lifter Connection Lever Lifting Rod Stop Collar with	200113
31	200113-806	x	x	x	x	Knee Lifter Connection Lever Lifting Rod Stop Collar Set Screw	
32	240564	x	-	x	x	Knee Lifter Connection Lever Lifting Rod	
33	267251	x	x	x	x	Presser Bar Spring (Flat)	
34	200975-806	x	x	x	x	Presser Bar Lifting Releasing Lever Bracket Guide Screw	
35	200948	x	x	x	x	Presser Bar Spring Support Screw	

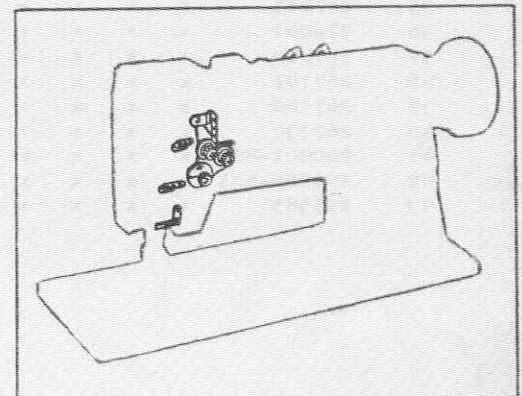
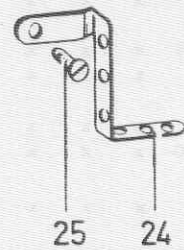
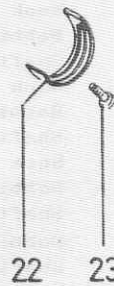
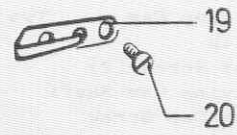
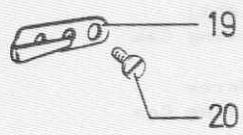
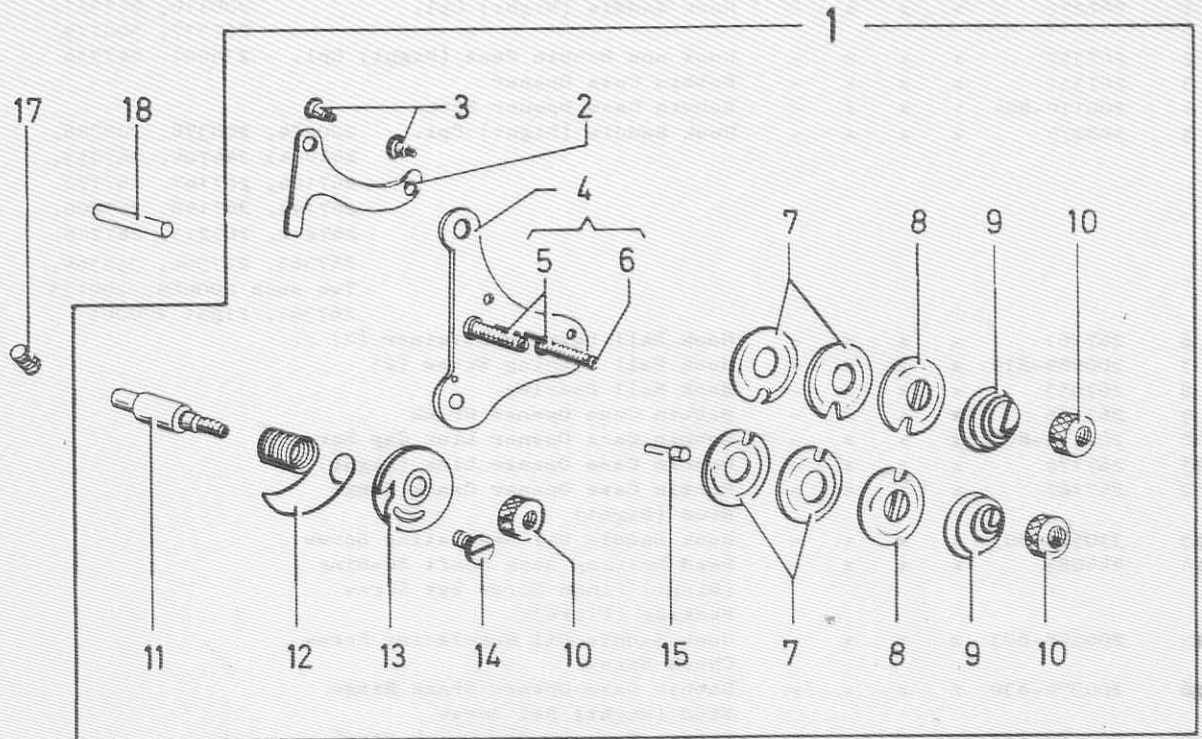
Parts for Machine No. 212 G 140



111. For Class 212 G
Ref.
No. Part No. 140 141 145 146

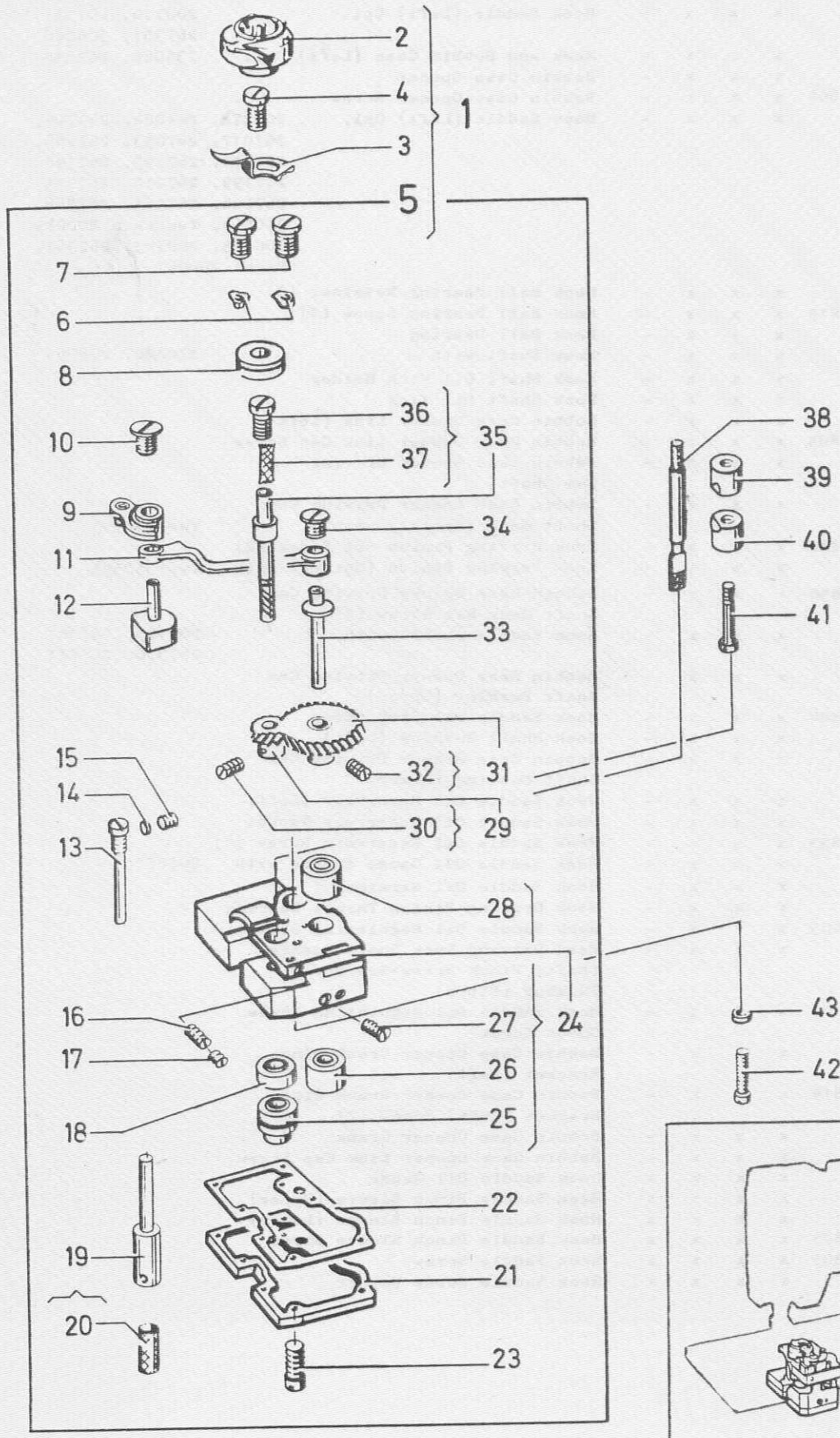
No.	Part No.	140	141	145	146	Name	Components
1	267369	x	x	-	-	Tension Bracket Cpl.	Two 13710, Two 200309 200978, 201199, Three 201572, Two 204271 223702, 223703, Two 223704, 223706, Four 244048 267368
2	223703	x	x	-	-	Tension Release Lever	
3	200309-805	x	x	-	-	Tension Release Lever Screw (2)	
4	223702	x	x	-	-	Tension Bracket with	Two 201224 Two 236060
5	236060	x	x	-	-	Tension Disc Position Pin (2)	
6	201224-850	x	x	-	-	Tension Stud (2)	
7	244048	x	x	-	-	Tension Disc (4)	
8	204271	x	x	-	-	Tension Release Washer (2)	
9	013710	x	x	-	-	Tension Spring (2)	
10	201572-819	x	x	-	-	Tension Thumb Nut (3)	
11	201199-806	x	x	-	-	Thread Controller Stud with	204925
12	267368	x	x	-	-	Thread Controller Spring	
13	223706	x	x	-	-	Thread Controller Disc	
14	200978-819	x	x	-	-	Thread Controller Disc Screw	
15	223704	x	x	-	-	Tension Release Plunger	
17	200337-803	x	x	x	x	Thread Controller Stud Set Screw	
18	267265	x	x	x	x	Tension Release Lever Rod	
19	267316	x	x	x	-	Thread Guide (2)	
20	200582-819	x	x	x	-	Thread Guide Screw (3)	
21	224040	x	x	-	-	Thread Guide (Lower)	
22	241360	x	x	-	-	Thread Controller Spring Stop	
23	200132-805	x	x	-	-	Thread Controller Spring Stop Screw	
24	267288	x	x	x	x	Thread Retainer	
25	200159-806	x	x	x	x	Tension Bracket Screw	

Parts for Machine No. 212G 140



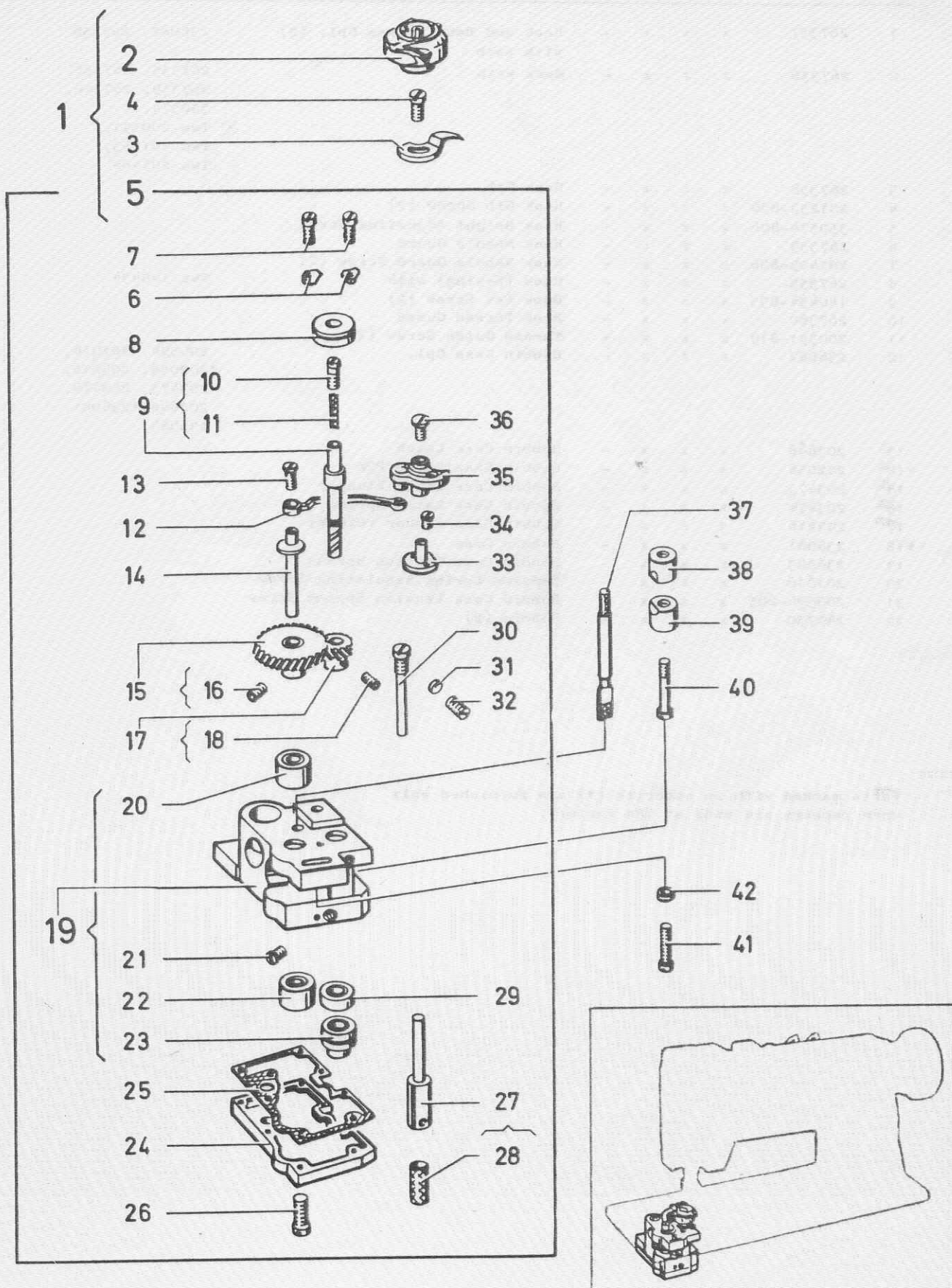
Ill. Ref.		For Class 212 G				Name	Components
No.	Part No.	140	141	145	146		
1	267292	x	x	x	-	Hook Saddle (Right) Cpl.	200110, 267351, 267357, 508279
2	267357	x	x	x	-	Hook and Bobbin Case (Right) Cpl.	236082, 267356
3	267351	x	x	x	-	Bobbin Case Opener	
4	200110-804	x	x	x	-	Bobbin Case Opener Screw	
5	508279	x	x	x	-	Hook Saddle (Right) Cpl.	200374, 200378, 200388, 244084, 244704, 267053, 267166, 267167, 267172, 267194, 267198, 267200, 267212, 267215, 267248, 267365, 267366, 350564, Two each 200089, 200135, 267361, Eight 200061
6	267361	x	x	x	-	Hook Ball Bearing Retainer (2)	
7	200089-819	x	x	x	-	Hook Ball Bearing Screw (2)	
8	267053	x	x	x	-	Hook Ball Bearing	
9	267166	x	x	x	-	Bobbin Case Opener Crank	
10	200135-805	x	x	x	-	Bobbin Case Opener Link Cap Screw	
11	267172	x	x	x	-	Bobbin Case Opener Link (Right)	
12	267167	x	x	x	-	Bobbin Case Opener Crank Hinge Stud (Right)	
13	350564-805	x	x	x	-	Hook Saddle Oil Regulating Screw	
14	244084	x	x	x	-	Feed Driving Rock Shaft Bushing (Right) Pinch Screw Set Screw Packing (Fibre)	
15	200378-803	x	x	x	-	Hook Saddle Oil Regulating Screw Check Screw	
16	200374-830	x	x	x	-	Bobbin Case Opener Crank Hinge Stud (Right) Set Screw	
17	200388-803	x	x	x	-	Bobbin Case Opener Crank Hinge Stud (Right) Set Screw Check Screw	
18	267248	x	x	x	-	Hook Driving Pinion Thrust Bearing	
19	267198	x	x	x	-	Hook Saddle Oil Gauge Sleeve with	267277
20	267277	x	x	x	-	Hook Saddle Oil Strainer	
21	267200	x	x	x	-	Hook Saddle Oil Reservoir (Right)	
22	267212	x	x	x	-	Hook Saddle Oil Reservoir Gasket	
23	200061-833	x	x	x	-	Hook Saddle Oil Reservoir Screw (8)	
24	267194	x	x	x	-	Hook Saddle (Right) with	200185, 267367, 267370, 267371
25	267367	x	x	x	-	Hook Shaft Bushing (Right)	
26	267370	x	x	x	-	Bobbin Case Opener Driving Cam Shaft Bushing (Lower)	
27	200185-804	x	x	x	-	Hook Saddle Oil Stop Screw	
28	267371	x	x	x	-	Bobbin Case Opener Driving Cam Shaft Bushing (Upper)	
29	267366	x	x	x	-	Hook Driving Pinion (Spiral) with	Two 350595
30	350595-850	x	x	x	-	Bobbin Case Opener Driving Cam Shaft Gear Set Screw (2)	
31	267365	x	x	x	-	Bobbin Case Opener Driving Cam Shaft Gear (Spiral) with	Two 350595
32	350595-850	x	x	x	-	Hook Driving Pinion Set Screw (2)	
33	244704	x	x	x	-	Bobbin Case Opener Driving Cam Shaft	
34	200135-805	x	x	x	-	Bobbin Case Opener Link Cap Screw	
35	267215	x	x	x	-	Hook Shaft with	270880, 276061
36	276061	x	x	x	-	Hook Shaft Oil Wick Holder	
37	267880	x	x	x	-	Hook Shaft Oil Wick	
38	267197	x	x	x	x	Hook Saddle Oil Gauge	
39	267140	x	x	x	x	Hook Saddle Pinch Sleeve (Upper)	
40	267139	x	x	x	x	Hook Saddle Pinch Sleeve (Lower)	
41	200001-805	x	x	x	x	Hook Saddle Pinch Sleeve Screw	
42	200006-805	x	x	x	x	Hook Saddle Screw (2)	
43	225585	x	x	x	x	Hook Saddle Screw Washer	

Parts for Machine No. 212 G 140



Ill. Ref.		For Class 212 G				Name	Components
No.	Part No.	140	141	145	146		
1	267291	x	x	x	-	Hook Saddle (Left) Cpl.	200110, 267351, 267357, 508280
2	267357	x	x	x	-	Hook and Bobbin Case (Left) Cpl.	236082, 267356
3	267351	x	x	x	-	Bobbin Case Opener	
4	200110-804	x	x	x	-	Bobbin Case Opener Screw	
5	508280	x	x	x	-	Hook Saddle (Left) Cpl.	200378, 244084, 244704, 267017, 267053, 267166, 267171, 267193, 267198, 267199, 267212, 267215, 267248, 267365, 267366, 350564, Two each 200089, 200135, 200143, 267361, Eight 200061
6	267361	x	x	x	-	Hook Ball Bearing Retainer (2)	
7	200089-819	x	x	x	-	Hook Ball Bearing Screw (2)	
8	267053	x	x	x	-	Hook Ball Bearing	
9	267215	x	x	x	-	Hook Shaft with	270880, 276061
10	276061	x	x	x	-	Hook Shaft Oil Wick Holder	
11	270880	x	x	x	-	Hook Shaft Oil Wick	
12	267171	x	x	x	-	Bobbin Case Opener Link (Left)	
13	200135-805	x	x	x	-	Bobbin Case Opener Link Cap Screw	
14	244704	x	x	x	-	Bobbin Case Opener Driving Cam Shaft	
15	267365	x	x	x	-	Bobbin Case Opener Driving Cam Shaft Gear (Spiral) with	Two 350595
16	350595-850	x	x	x	-	Hook Driving Pinion Set Screw (2)	
17	267366	x	x	x	-	Hook Driving Pinion (Spiral) with	Two 350595
18	350595-850	x	x	x	-	Bobbin Case Opener Driving Cam Shaft Gear Set Screw (2)	
19	267193	x	x	x	-	Hook Saddle (Left) with	200185, 267367, 267370, 267371
20	267371	x	x	x	-	Bobbin Case Opener Driving Cam Shaft Bushing (Upper)	
21	200185-804	x	x	x	-	Hook Saddle Oil Stop Screw	
22	267367	x	x	x	-	Hook Shaft Bushing (Left)	
23	267370	x	x	x	-	Bobbin Case Opener Driving Cam Shaft Bushing (Lower)	
24	267199	x	x	x	-	Hook Saddle Oil Reservoir (Left)	
25	267212	x	x	x	-	Hook Saddle Oil Reservoir Gasket	
26	200061-833	x	x	x	-	Hook Saddle Oil Reservoir Screw (8)	
27	267198	x	x	x	-	Hook Saddle Oil Gauge Sleeve with	267277
28	267277	x	x	x	-	Hook Saddle Oil Strainer	
29	267248	x	x	x	-	Hook Driving Pinion Thrust Bearing	
30	350564-805	x	x	x	-	Hook Saddle Oil Regulating Screw	
31	244084	x	x	x	-	Feed Driving Rock Shaft Bushing (Left) Pinch Screw Set Screw Packing (Fibre)	
32	200378-803	x	x	x	-	Hook Saddle Oil Regulating Screw Check Screw	
33	267017	x	x	x	-	Bobbin Case Opener Crank Hinge Bracket (Left)	
34	200143-819	x	x	x	-	Bobbin Case Opener Crank Hinge Bracket (Left) Screw (2)	
35	267166	x	x	x	-	Bobbin Case Opener Crank	
36	200135	x	x	x	-	Bobbin Case Opener Link Cap Screw	
37	267197	x	x	x	x	Hook Saddle Oil Gauge	
38	267140	x	x	x	x	Hook Saddle Pinch Sleeve (Upper)	
39	267139	x	x	x	x	Hook Saddle Pinch Sleeve (Lower)	
40	200001-805	x	x	x	x	Hook Saddle Pinch Sleeve Screw	
41	200006-805	x	x	x	x	Hook Saddle Screw	
42	225585	x	x	x	x	Hook Saddle Screw Washer	

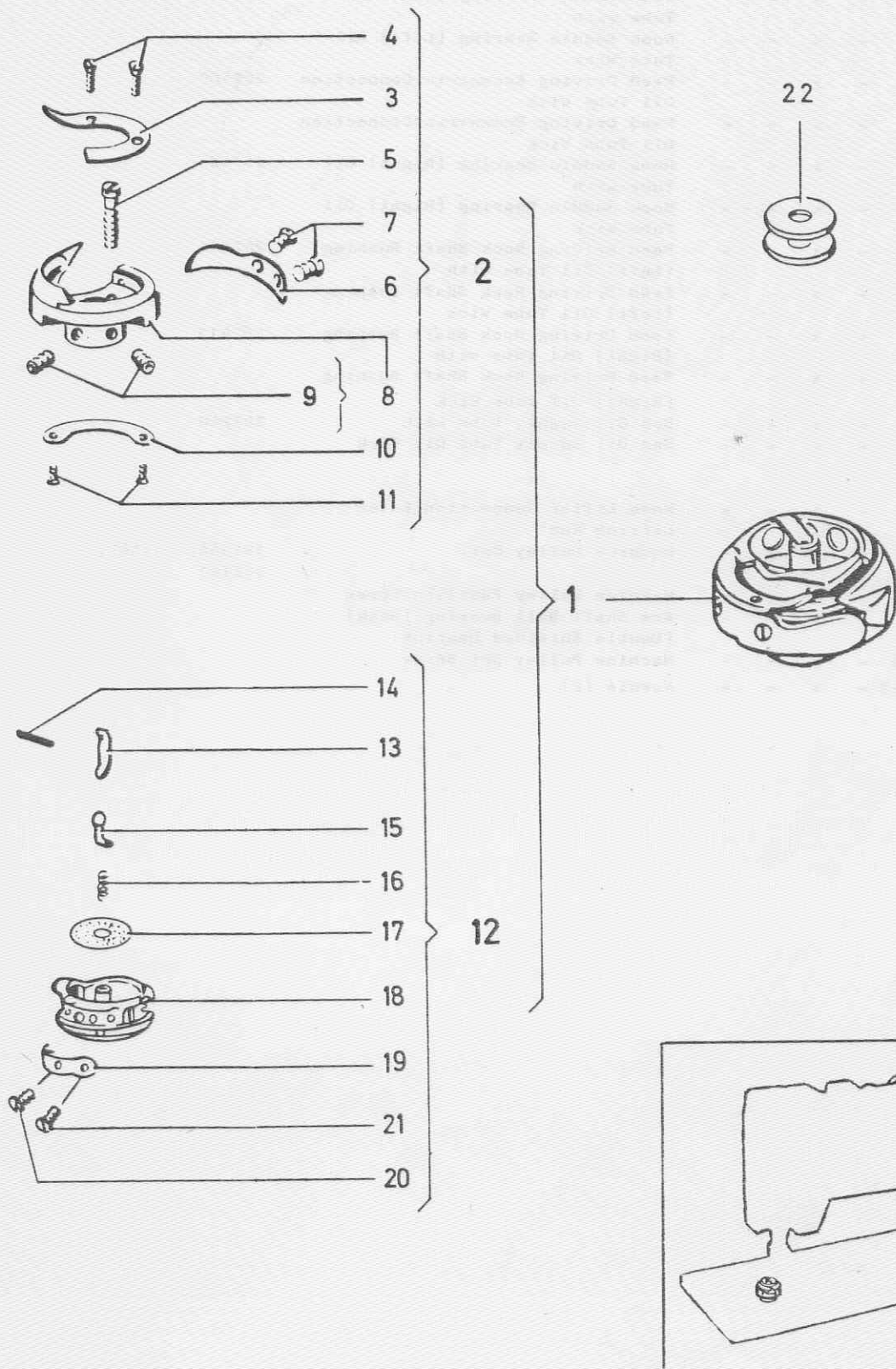
Parts for Machine No. 212 G 140



Ill. Ref.		For Class 212 G				Name	Components
No.	Part No.	140	141	145	146		
1	267357	x	x	x	-	Hook and Bobbin Case Cpl. (2) with each	236082, 267356
2	267356	x	x	x	-	Hook with	267355, 267358, 267359, 267360, 350574, Two 200591, Two 201253, Two 201409
3	267358	x	x	x	-	Hook Gib	
4	201253-806	x	x	x	-	Hook Gib Screw (2)	
5	350574-806	x	x	x	-	Hook Height Adjusting Screw	
6	267359	x	x	x	-	Hook Needle Guard	
7	201409-806	x	x	x	-	Hook Needle Guard Screw (2)	
8	267355	x	x	x	-	Hook (Sewing) with	Two 140434
9	140434-833	x	x	x	-	Hook Set Screw (2)	
10	267360	x	x	x	-	Hook Thread Guard	
11	200591-819	x	x	x	-	Thread Guide Screw (2)	
12	236082	x	x	x	-	Bobbin Case Cpl.	200594, 201016, *202056, 203216, 203473, 203474, 203648, *236081, 236083
13	203648	x	x	x	-	Bobbin Case Latch	
*14	202056	x	x	x	-	Bobbin Case Latch Pin	
15	203473	x	x	x	-	Bobbin Case Latch Plunger	
16	203474	x	x	x	-	Bobbin Case Latch Spring	
17	203216	x	x	x	-	Bobbin Case Washer (Cloth)	
*18	236081	x	x	x	-	Bobbin Case	
19	236083	x	x	x	-	Bobbin Case Tension Spring	
20	201016	x	x	x	-	Tension Spring Regulating Screw	
21	200594-805	x	x	x	-	Bobbin Case Tension Spring Screw	
22	244750	x	x	x	-	Bobbin (2)	

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

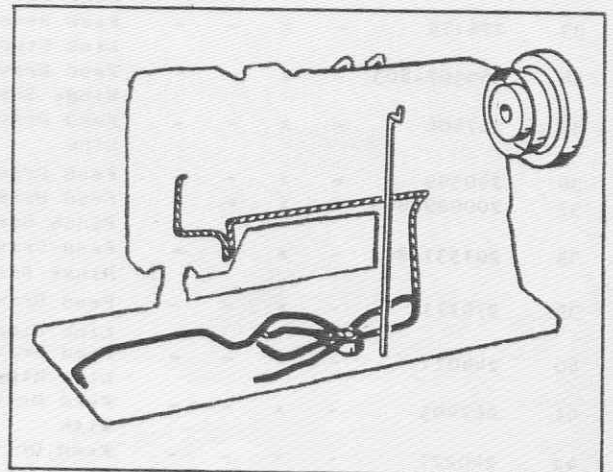
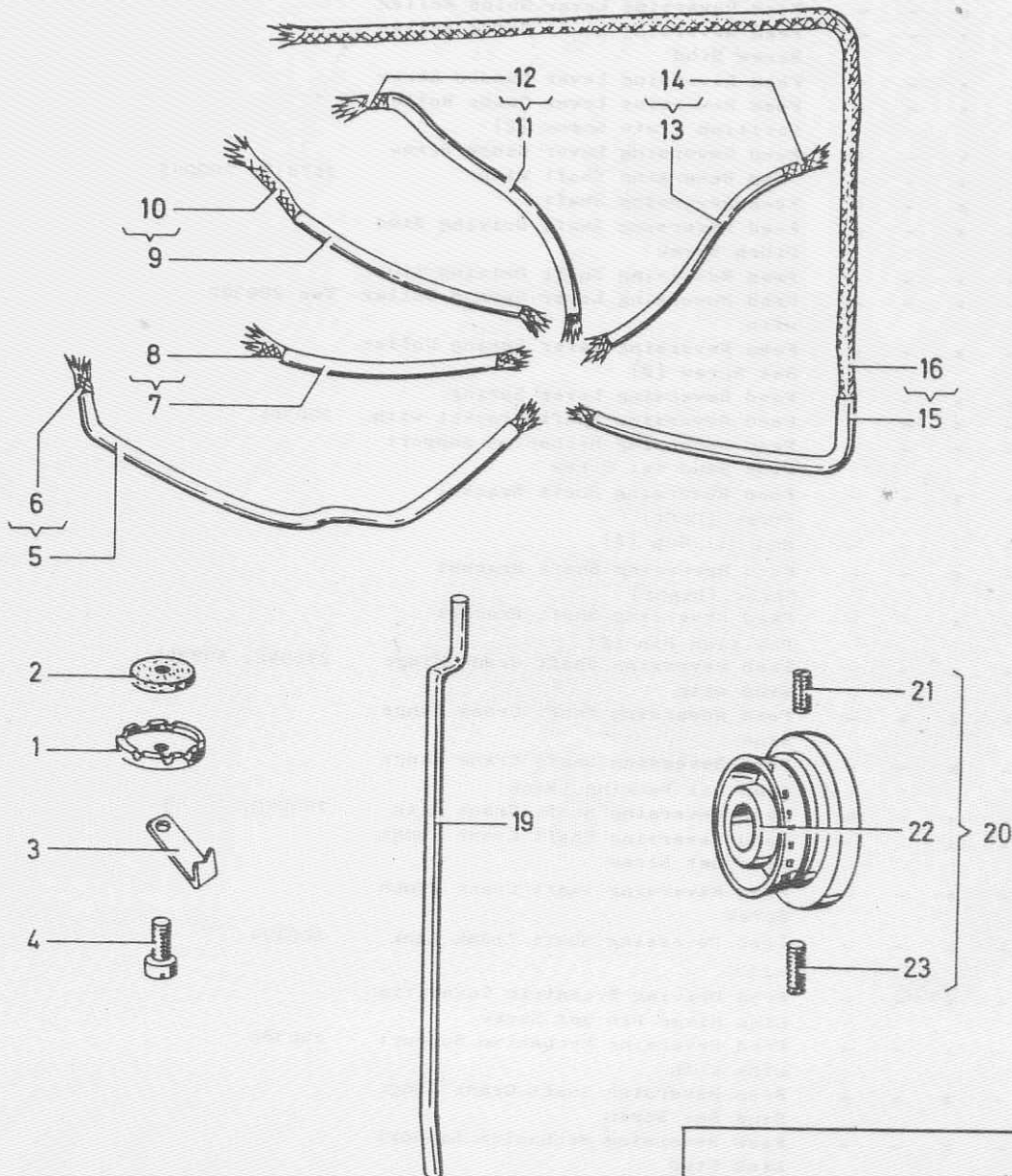
Parts for Machine No. 212 G 140



1111	For Class 212 G							
Ref.	No.	Part No.	140	141	145	146	Name	Components
1		267404	-	x	-	-	Bed Oil Tube Clamp	
2		508282	-	x	-	-	Bed Oil Tube Clamp Oiling Felt	
3		267293	-	x	-	-	Feed Driving Eccentric Connection Oil Tube Support	
4		200025-803	-	x	-	-	Bed Oil Tube Clamp Screw	
5		267421	-	x	-	-	Hook Saddle Bearing (Left) Oil Tube with	267422
6		267422	-	x	-	-	Hook Saddle Bearing (Left) Oil Tube Wick	
7		267408	-	x	-	-	Feed Driving Eccentric Connection Oil Tube with	267409
8		267409	-	x	-	-	Feed Driving Eccentric Connection Oil Tube Wick	
9		267423	-	x	-	-	Hook Saddle Bearing (Right) Oil Tube with	267424
10		267424	-	x	-	-	Hook Saddle Bearing (Right) Oil Tube Wick	
11		267410	-	x	-	-	Feed Driving Rock Shaft Bushing (Left) Oil Tube with	267411
12		267411	-	x	-	-	Feed Driving Rock Shaft Bushing (Left) Oil Tube Wick	
13		267412	-	x	-	-	Feed Driving Rock Shaft Bushing (Right) Oil Tube with	267413
14		267413	-	x	-	-	Feed Driving Rock Shaft Bushing (Right) Oil Tube Wick	
15		267403	-	x	-	-	Bed Oil Supply Tube with	267260
16		267260	-	x	-	-	Bed Oil Supply Tube Oil Wick	
19		240550	-	x	-	-	Knee Lifter Connection Lever Lifting Rod	
20		508314	-	x	-	-	Machine Pulley Cpl.	141566, 141567, 272142
21		141566-833	-	x	-	-	Machine Pulley Position Screw	
22		272142	-	x	-	-	Arm Shaft Ball Bearing (Back) (Double Shielded Bearing)	
23		141567-833	-	x	-	-	Machine Pulley Set Screw	
24		001901-14-2	-	x	-	-	Needle (2)	

Parts for Machine No. 212 G 141

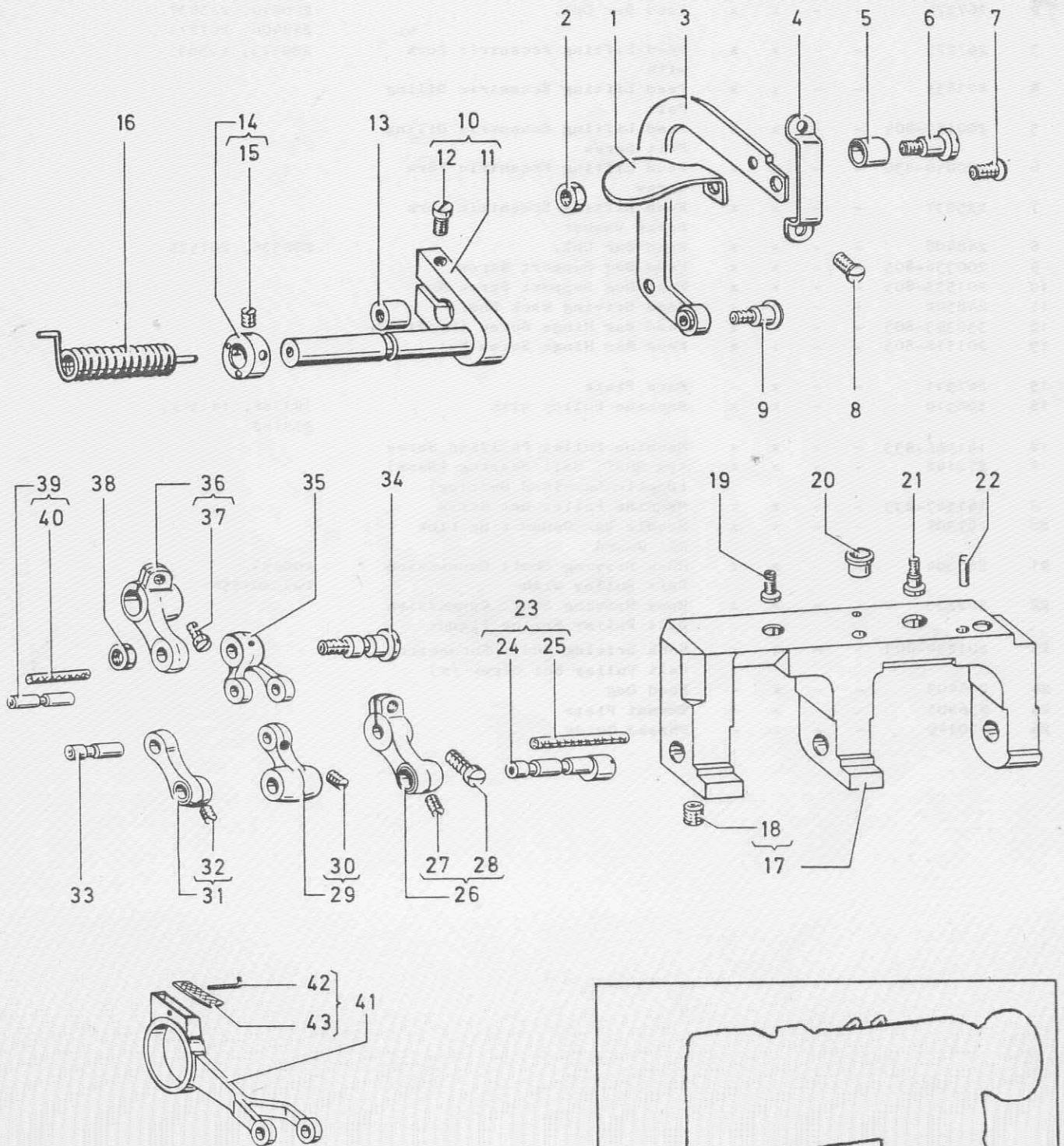
For Parts not illustrated and/or indicated by reference numbers, refer to Machine 212 G 140



III.		For Class 212 G				Name	Components
Ref.	No.	Part No.	140	141	145	146	
	1	276160	-	x	-	-	Feed Reversing Lever Handle
	2	201529-819	-	x	-	-	Feed Reversing Lever Handle Screw Nut
	3	267414	-	x	-	-	Feed Reversing Lever
	4	240574	-	x	-	-	Feed Reversing Lever Guide Roller Position Plate
	5	201829	-	x	-	-	Feed Reversing Lever Guide Roller
	6	200274-803	-	x	-	-	Feed Reversing Lever Guide Roller Screw Stud
	7	200575-819	-	x	-	-	Feed Reversing Lever Handle Screw
	8	000691-806	-	x	-	-	Feed Reversing Lever Guide Roller Position Plate Screw (2)
	9	200247-803	-	x	-	-	Feed Reversing Lever Hinge Screw
	10	508354	-	x	-	-	Feed Reversing Shaft with
	11	267417	-	x	-	-	Feed Reversing Shaft
	12	200047-805	-	x	-	-	Feed Reversing Shaft Driving Stud Pinch Screw
	13	267419	-	x	-	-	Feed Reversing Shaft Driving Stud
	14	267416	-	x	-	-	Feed Reversing Lever Spring Collar
	15	200382-833	-	x	-	-	with Feed Reversing Lever Spring Collar Set Screw (2)
	16	267415	-	x	-	-	Feed Reversing Lever Spring
	17	267418	-	x	-	-	Feed Reversing Shaft Bracket with
	18	200364-803	-	x	-	-	Feed Reversing Mechanism Support Link Stud Set Screw
	19	200029-805	-	x	-	-	Feed Reversing Shaft Bracket Screw (Left)
	20	255168	-	x	-	-	Bed Oil Cup (2)
	21	200019-805	-	x	-	-	Feed Reversing Shaft Bracket Screw (Right)
	22	232244	-	x	-	-	Feed Reversing Shaft Bracket Position Pin (2)
	23	508341	-	x	-	-	Feed Reversing Shaft Crank Hinge Stud with
	24	508342	-	x	-	-	Feed Reversing Shaft Crank Hinge Stud
	25	276046	-	x	-	-	Feed Reversing Shaft Crank Hinge Stud Oil Packing (Wick)
	26	270830-001	-	x	-	-	Feed Reversing Shaft Crank with
	27	200386-803	-	x	-	-	Feed Reversing Shaft Crank Hinge Stud Set Screw
	28	200040-830	-	x	-	-	Feed Reversing Shaft Crank Pinch Screw
	29	276165	-	x	-	-	Feed Reversing Shaft Crank Link with
	30	200394-803	-	x	-	-	Feed Driving Eccentric Connection Link Hinge Pin Set Screw
	31	276173	-	x	-	-	Feed Reversing Mechanism Support Link with
	32	200386-803	-	x	-	-	Feed Reversing Shaft Crank Hinge Stud Set Screw
	33	276174	-	x	-	-	Feed Reversing Mechanism Support Link Stud
	34	350507-803	-	x	-	-	Feed Driving Rock Shaft Crank Hinge Screw
	35	267406	-	x	-	-	Feed Driving Eccentric Connection Link
	36	240589	-	x	-	-	Feed Driving Rock Shaft Crank with
	37	200029-805	-	x	-	-	Feed Driving Rock Shaft Crank Pinch Screw
	38	201531-805	-	x	-	-	Feed Driving Rock Shaft Crank Hinge Screw Nut
	39	276171	-	x	-	-	Feed Driving Eccentric Connection Link Hinge Pin with
	40	244071	-	x	-	-	Feed Driving Eccentric Connection Link Hinge Pin Oil Packing (Wick)
	41	267405	-	x	-	-	Feed Driving Eccentric Connection with
	42	240227	-	x	-	-	Feed Driving Eccentric Connection Oiling Felt Retaining Wire
	43	267407	-	x	-	-	Feed Driving Eccentric Connection Oiling Felt

Parts for Machine No. 212 G 141

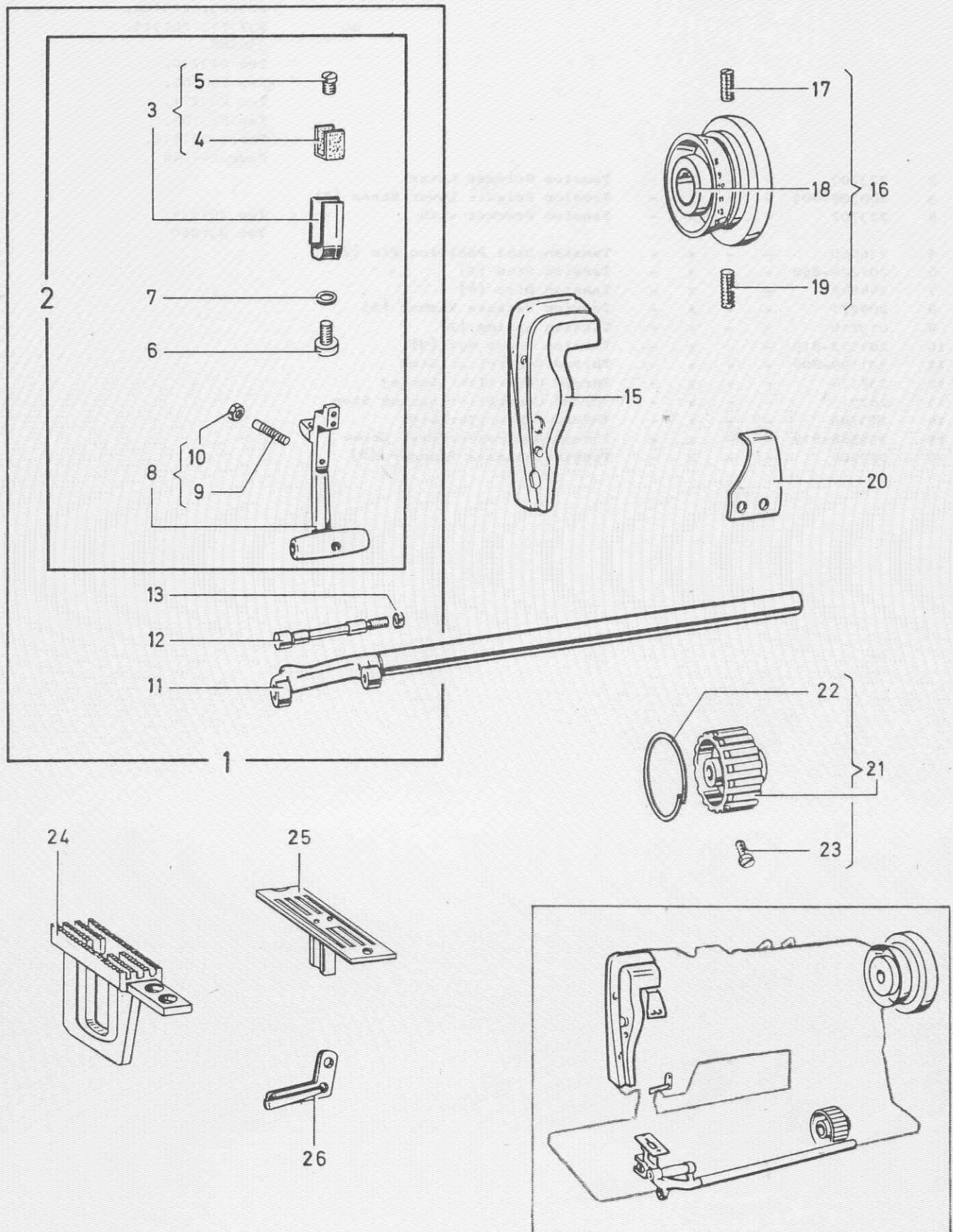
For Parts not illustrated and/or indicated by reference numbers, refer to Machine 212 G 140



111. Ref.		For Class 212 G				Name	Components
No.	Part No.	140	141	145	146		
1	267318	-	-	x	x	Feed Driving Rock Shaft with	201518, 248502,
2	267274	-	-	x	x	Feed Bar Cpl.	267274, 350393,
3	267273	-	-	x	x	Feed Lifting Eccentric Fork	200040, 225837,
4	223655	-	-	x	x	Feed Lifting Eccentric Oiling Felt	248406, 267273
5	200173-804	-	-	x	x	Feed Lifting Eccentric Oiling Felt Screw	200173, 223655
6	200040-830	-	-	x	x	Feed Lifting Eccentric Fork Screw	
7	225837	-	-	x	x	Feed Lifting Eccentric Fork Screw Washer	
8	248406	-	-	x	x	Feed Bar Cpl.	200336, 201535
9	200336-805	-	-	x	x	Feed Dog Support Screw	
10	201535-805	-	-	x	x	Feed Dog Support Screw Nut	
11	248502	-	-	x	x	Feed Driving Rock Shaft	
12	350393-803	-	-	x	x	Feed Bar Hinge Screw (Driving)	
13	201518-805	-	-	x	x	Feed Bar Hinge Screw Nut	
15	267341	-	-	x	-	Face Plate	
16	508310	-	-	x	x	Machine Pulley with	141566, 141567,
17	141566-833	-	-	x	x	Machine Pulley Position Screw	272142
18	272142	-	-	x	x	Arm Shaft Ball Bearing (Back) (Double Shielded Bearing)	
19	141567-833	-	-	x	x	Machine Pulley Set Screw	
20	267308	-	-	x	x	Needle Bar Connecting Link Oil Guard	
21	267304	-	-	x	x	Hook Driving Shaft Connection Belt Pulley with	202253,
22	202253	-	-	x	x	Hook Driving Shaft Connection Belt Pulley Spring Flange	Two 201254
23	201254-803	-	-	x	x	Hook Driving Shaft Connection Belt Pulley Set Screw (2)	
24	236403	-	-	x	-	Feed Dog	
25	236405	-	-	x	-	Throat Plate	
26	270149	-	-	x	-	Thread Guide	

Parts for Machine No. 212 G 145

For Parts not illustrated and/or indicated by reference numbers, refer to Machine to 212 G 140



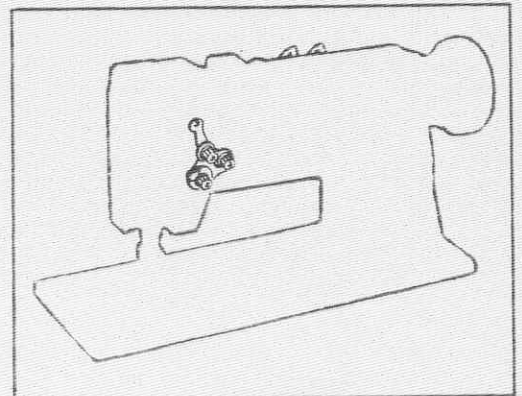
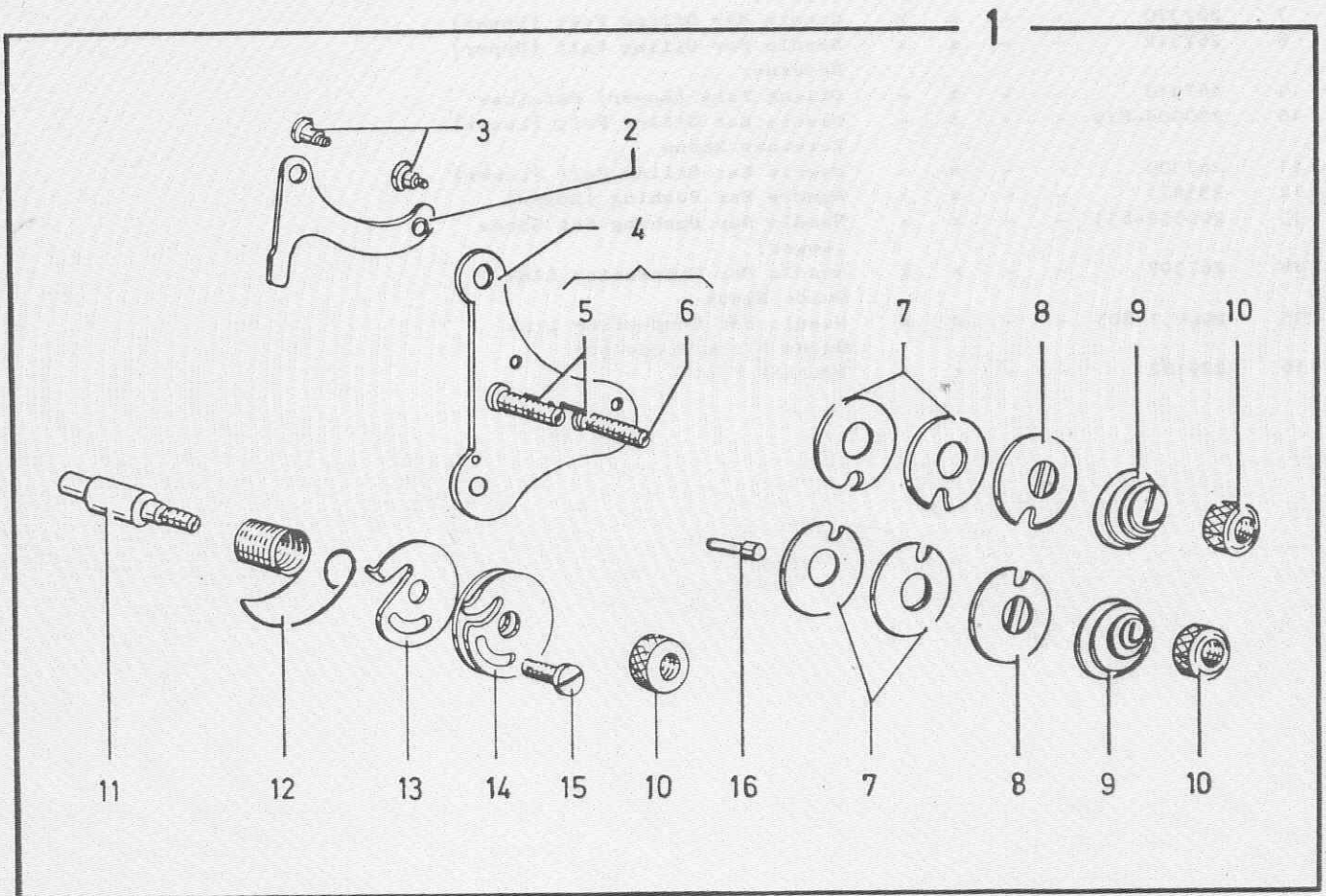
Ill. For Class 212 G

Ref.

No.	Part No.	140	141	145	146	Name	Components
1	267314	-	-	x	-	Tension Cpl.	201199, 223702, 223703, 223706, 237174, 267315, 350588, Two 013710, Two 200309, Two 204271, Two 223704, Three 201572, Four 244048
2	223703	-	-	x	-	Tension Release Lever	
3	200309-805	-	-	x	-	Tension Release Lever Screw (2)	
4	223702	-	-	x	-	Tension Bracket with	Two 201224, Two 236060
5	236060	-	-	x	-	Tension Disc Position Pin (2)	
6	201224-850	-	-	x	-	Tension Stud (2)	
7	244048	-	-	x	-	Tension Disc (4)	
8	204271	-	-	x	-	Tension Release Washer (2)	
9	013710	-	-	x	-	Tension Spring (2)	
10	201572-819	-	-	x	-	Tension Thumb Nut (3)	
11	201199-806	-	-	x	-	Thread Controller Stud	
12	237174	-	-	x	-	Thread Controller Spring	
13	267315	-	-	x	-	Thread Controller Spring Stop	
14	223706	-	-	x	-	Thread Controller Disc	
15	350588-819	-	-	x	-	Thread Controller Disc Screw	
16	223704	-	-	x	-	Tension Release Plunger (2)	

Parts for Machine No. 212 G145

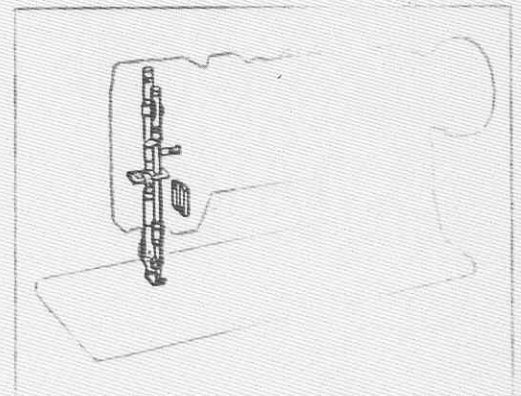
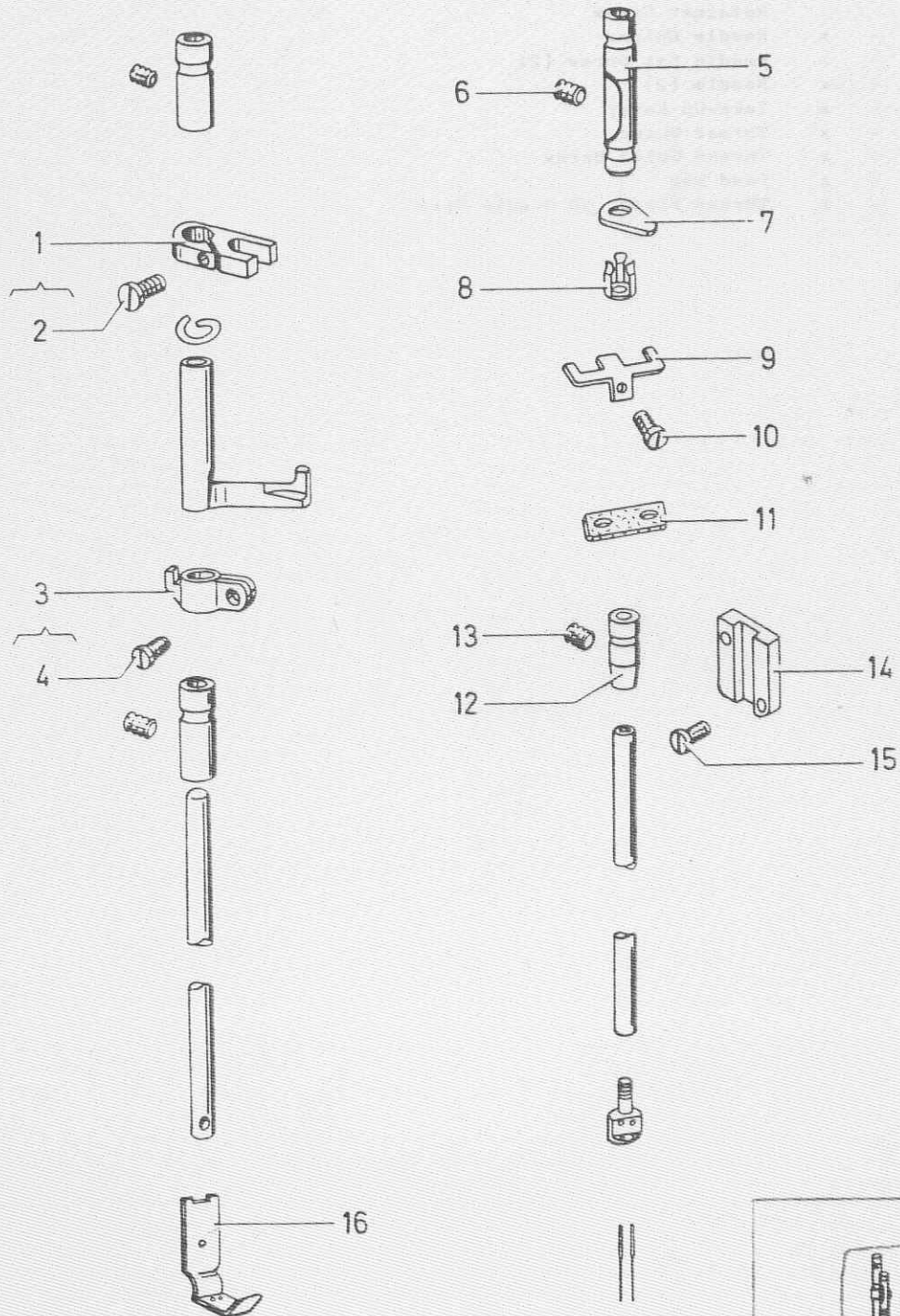
For Parts not illustrated and/or indicated by
reference numbers, refer to Machine 212 G140



Ill. Ref. No.	For Class 212 G					Name	Components
	Part No.	140	141	145	146		
1	235901	-	-	x	x	Presser Bar Position Guide with	200054
2	200054-805	-	-	x	x	Presser Bar Position Guide Pinch Screw	
3	267313	-	-	x	x	Presser Bar Spring Bracket with	200086
4	200086-833	-	-	x	x	Presser Bar Spring Bracket Pinch Screw	
5	267317	-	-	x	x	Needle Bar Bushing (Upper)	
6	200352-833	-	-	x	x	Needle Bar Bushing Set Screw (Upper)	
7	267310	-	-	x	x	Needle Bar Oiling Felt (Upper)	
8	267312	-	-	x	x	Needle Bar Oiling Felt (Upper) Retainer	
9	267310	-	-	x	-	Oiling Felt (Lower) Retainer	
10	200904-819	-	-	x	-	Needle Bar Oiling Felt (Lower) Retainer Screw	
11	267309	-	-	x	x	Needle Bar Oiling Felt (Lower)	
12	235871	-	-	x	x	Needle Bar Bushing (Lower)	
13	200352-833	-	-	x	x	Needle Bar Bushing Set Screw (Lower)	
14	267307	-	-	x	x	Needle Bar Connection Link Guide Block	
15	200051-805	-	-	x	x	Needle Bar Connecting Link Guide Block Screw (2)	
16	229102	-	-	x	-	Presser Foot	

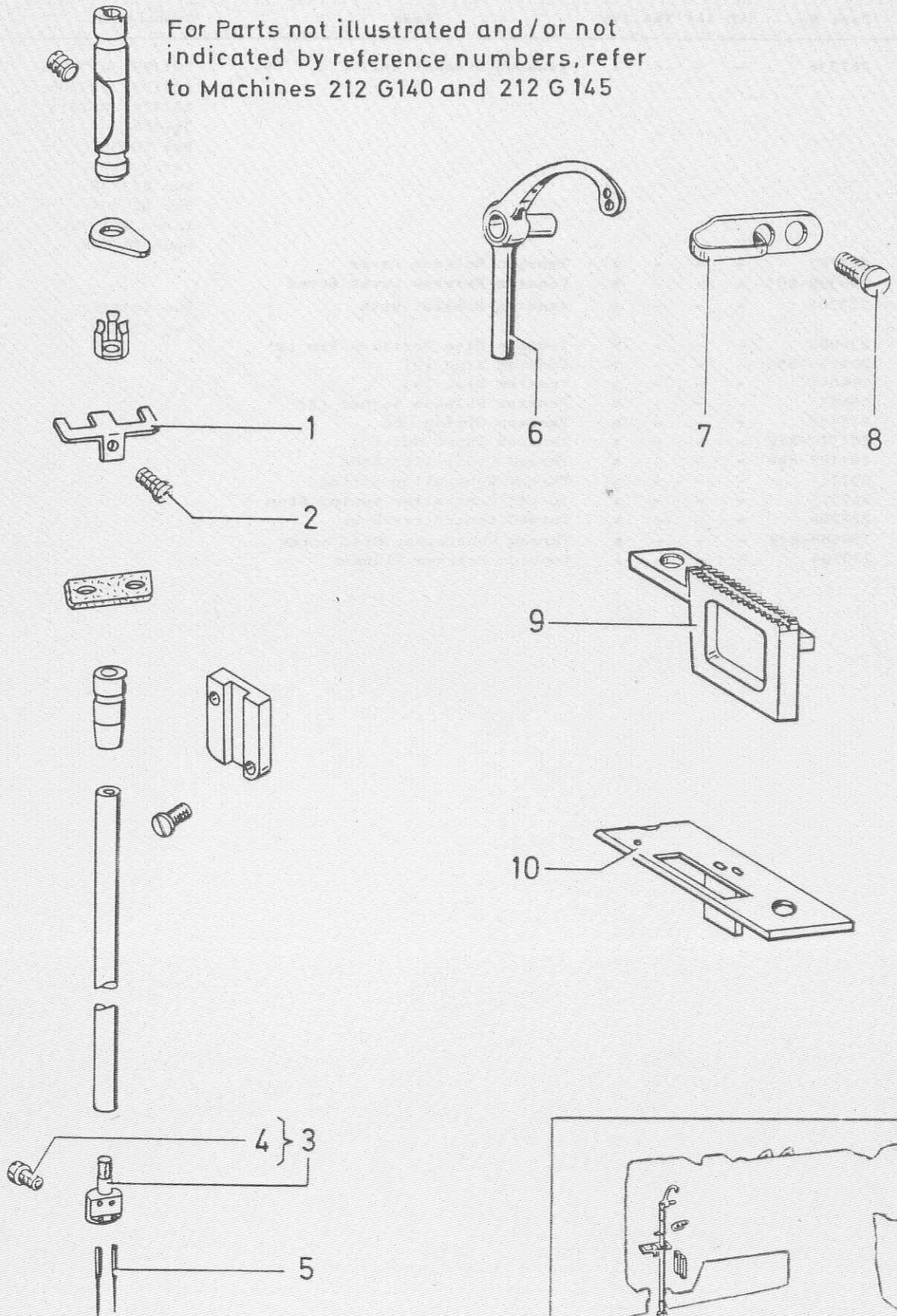
Parts for Machine No. 212 G 145

For Parts not illustrated and/or indicated by reference numbers, refer to Machine 212 G 140



Parts for Machine No. 212 G 146

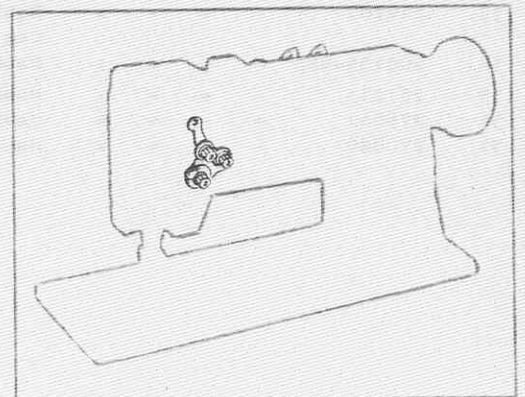
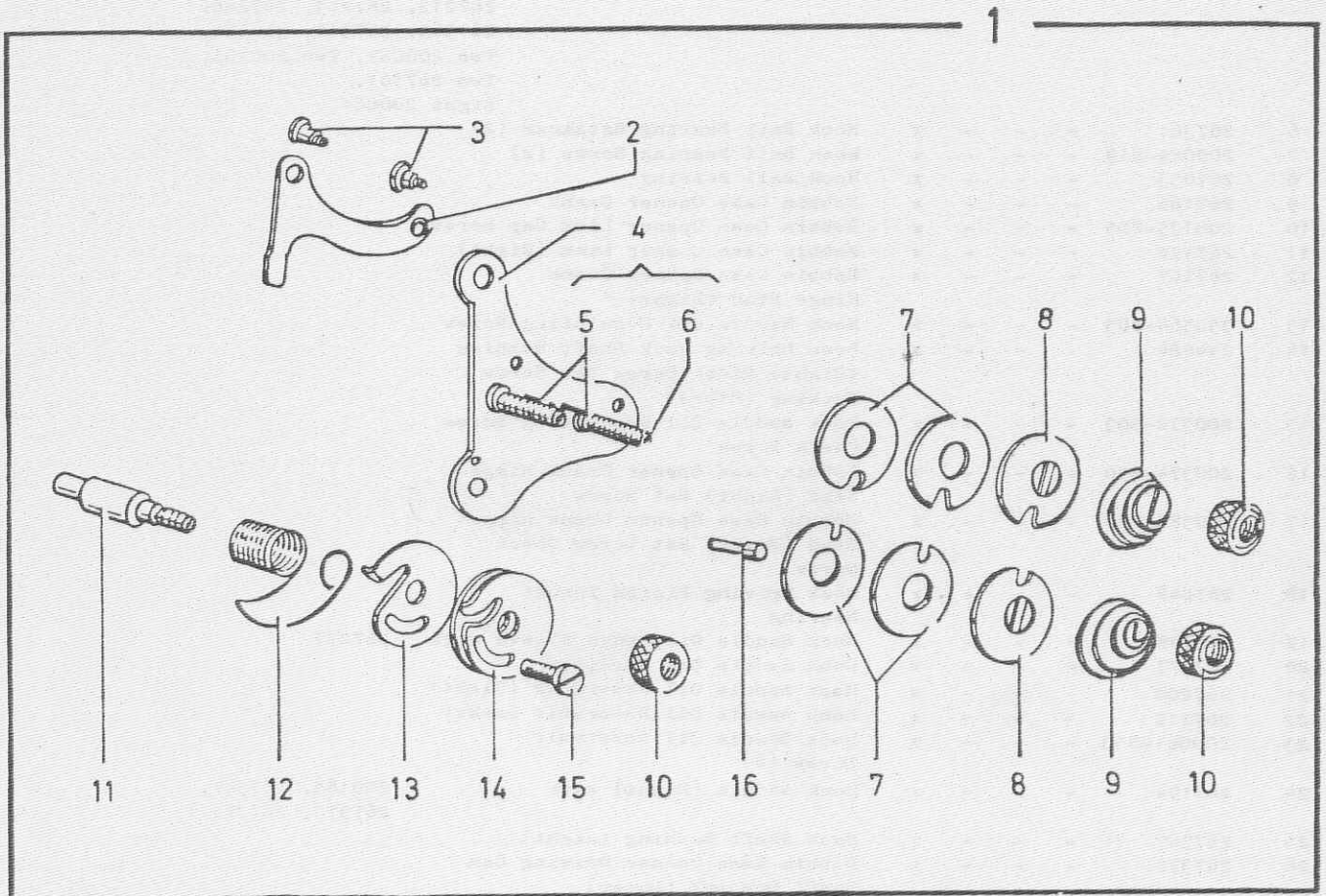
For Parts not illustrated and/or not indicated by reference numbers, refer to Machines 212 G140 and 212 G 145



Ill. Ref.		For Class 212 G				Name	Components
No.	Part No.	140	141	145	146		
1	267336	-	-	-	x	Tension Bracket Cpl.	201199, 223702, 223703, 223706, 237174, 267315, 350588, Two 200309, Two 204271, Two 223438, Two 223704, Three 201572, Four 244048
2	223703	-	-	-	x	Tension Release Lever	
3	200309-805	-	-	-	x	Tension Release Lever Screw	
4	223702	-	-	-	x	Tension Bracket with	Two 201224, Two 236060
5	236060	-	-	-	x	Tension Disc Position Pin (2)	
6	201224-850	-	-	-	x	Tension Stud (2)	
7	244048	-	-	-	x	Tension Disc (4)	
8	204271	-	-	-	x	Tension Release Washer (2)	
9	223438	-	-	-	x	Tension Spring (2)	
10	201572-819	-	-	-	x	Tension Thumb Nut (3)	
11	201199-806	-	-	-	x	Thread Controller Stud	
12	237174	-	-	-	x	Thread Controller Spring	
13	267315	-	-	-	x	Thread Controller Spring Stop	
14	223706	-	-	-	x	Thread Controller Disc	
15	350588-819	-	-	-	x	Thread Controller Disc Screw	
16	223704	-	-	-	x	Tension Release Plunger	

Parts for Machine No. 212 G 146

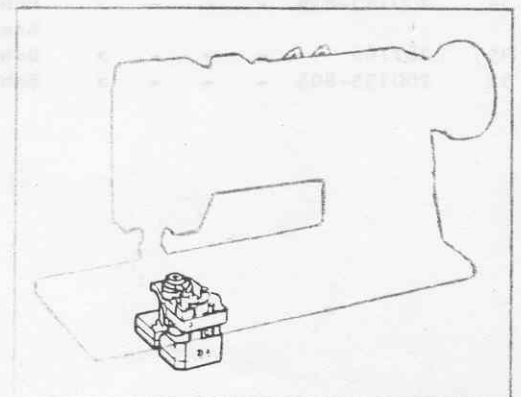
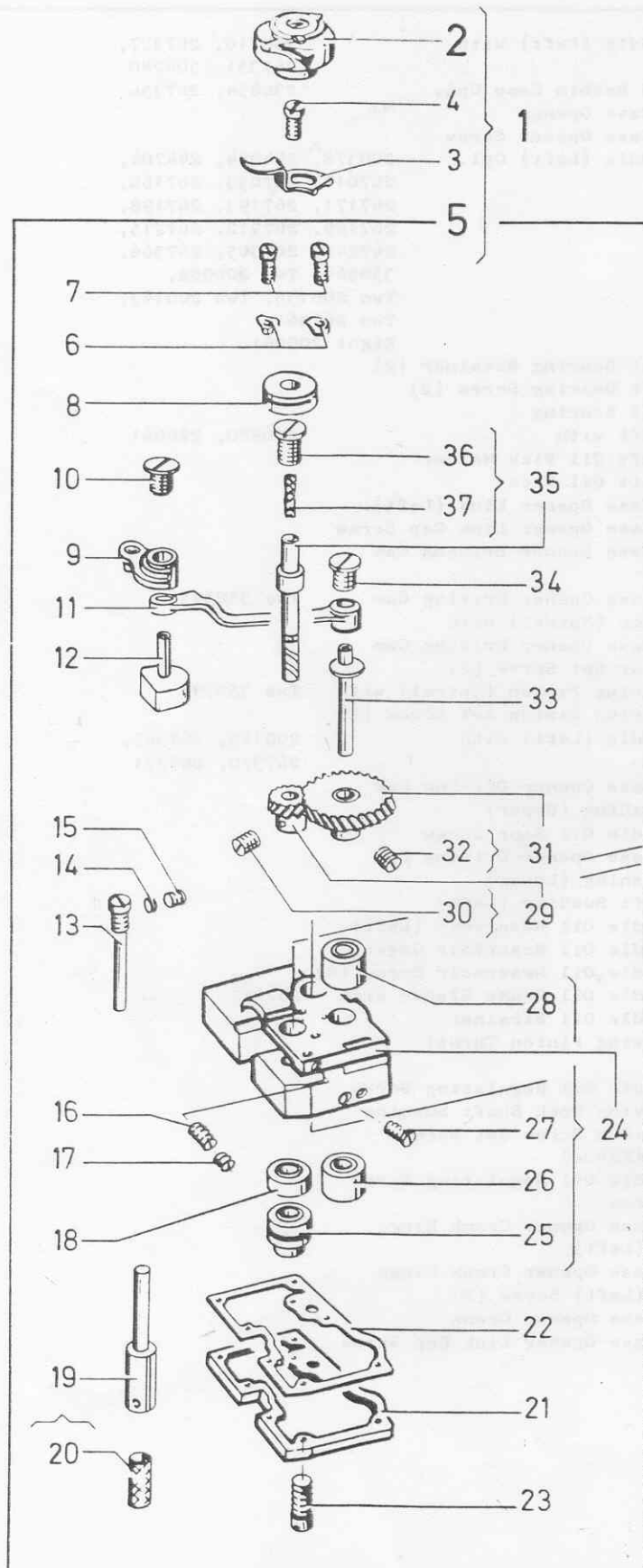
For Parts not illustrated and/or not indicated by reference numbers, refer to Machines 212 G 140 and 212 G 145



III.		For Class 212 G				Name	Components
Ref.	No.	Part No.	140	141	145	146	
	1	267329	-	-	-	x	Hook Saddle (Right) with 200110, 267327, 267351, 508279
	2	267327	-	-	-	x	Hook and Bobbin Case Cpl.
	3	267351	-	-	-	x	Bobbin Case Opener
	4	200110-804	-	-	-	x	Bobbin Case Opener Screw
	5	508279	-	-	-	x	Hook Saddle (Right) Cpl. 200374, 200378, 200388, 244084, 244704, 267053, 267166, 267167, 267172, 267194, 267198, 267200, 267212, 267215, 267248, 267365, 267366, 350564, Two 200089, Two 200135, Two 267361, Eight 200061
	6	267361	-	-	-	x	Hook Ball Bearing Retainer (2)
	7	200089-819	-	-	-	x	Hook Ball Bearing Screw (2)
	8	267053	-	-	-	x	Hook Ball Bearing
	9	267166	-	-	-	x	Bobbin Case Opener Crank
	10	200135-805	-	-	-	x	Bobbin Case Opener Link Cap Screw
	11	267172	-	-	-	x	Bobbin Case Opener Link (Right)
	12	267167	-	-	-	x	Bobbin Case Opener Crank Hinge Stud (Right)
	13	350564-805	-	-	-	x	Hook Saddle Oil Regulating Screw
	14	244084	-	-	-	x	Feed Driving Rock Shaft Bushing (Right) Pinch Screw Set Screw Packing (Fibre)
	15	200378-803	-	-	-	x	Hook Saddle Oil Regulating Screw Check Screw
	16	200374-830	-	-	-	x	Bobbin Case Opener Crank Hinge Stud (Right) Set Screw
	17	200388-803	-	-	-	x	Bobbin Case Opener Crank Hinge Stud (Right) Set Screw Check Screw
	18	267248	-	-	-	x	Hook Driving Pinion Thrust Bearing
	19	267198	-	-	-	x	Hook Saddle Oil Gauge Sleeve with 267277
	20	267277	-	-	-	x	Hook Saddle Oil Strainer
	21	267200	-	-	-	x	Hook Saddle Oil Reservoir (Right)
	22	267212	-	-	-	x	Hook Saddle Oil Reservoir Gasket
	23	200061-833	-	-	-	x	Hook Saddle Oil Reservoir Screw (8)
	24	267194	-	-	-	x	Hook Saddle (Right) with 200185, 267367, 267370, 267371
	25	267367	-	-	-	x	Hook Shaft Bushing (Right)
	26	267370	-	-	-	x	Bobbin Case Opener Driving Cam Shaft Bushing (Lower)
	27	200185-804	-	-	-	x	Hook Saddle Oil Stop Screw
	28	267371	-	-	-	x	Bobbin Case Opener Driving Cam Shaft Bushing (Upper)
	29	267366	-	-	-	x	Hook Driving Pinion (Spiral) with Two 350595
	30	350595-850	-	-	-	x	Hook Driving Pinion Set Screw (2)
	31	267365	-	-	-	x	Bobbin Case Opener Driving Cam Two 350595
	32	350595-850	-	-	-	x	Shaft Gear (Spiral) with Bobbin Case Opener Driving Cam Shaft Gear Set Screw (2)
	33	244704	-	-	-	x	Bobbin Case Opener Driving Cam Shaft
	34	200135-805	-	-	-	x	Bobbin Case Opener Link Cap Screw
	35	267215	-	-	-	x	Hook Shaft with 270880, 276061
	36	276061	-	-	-	x	Hook Shaft Oil Wick Holder
	37	270880	-	-	-	x	Hook Shaft Oil Wick

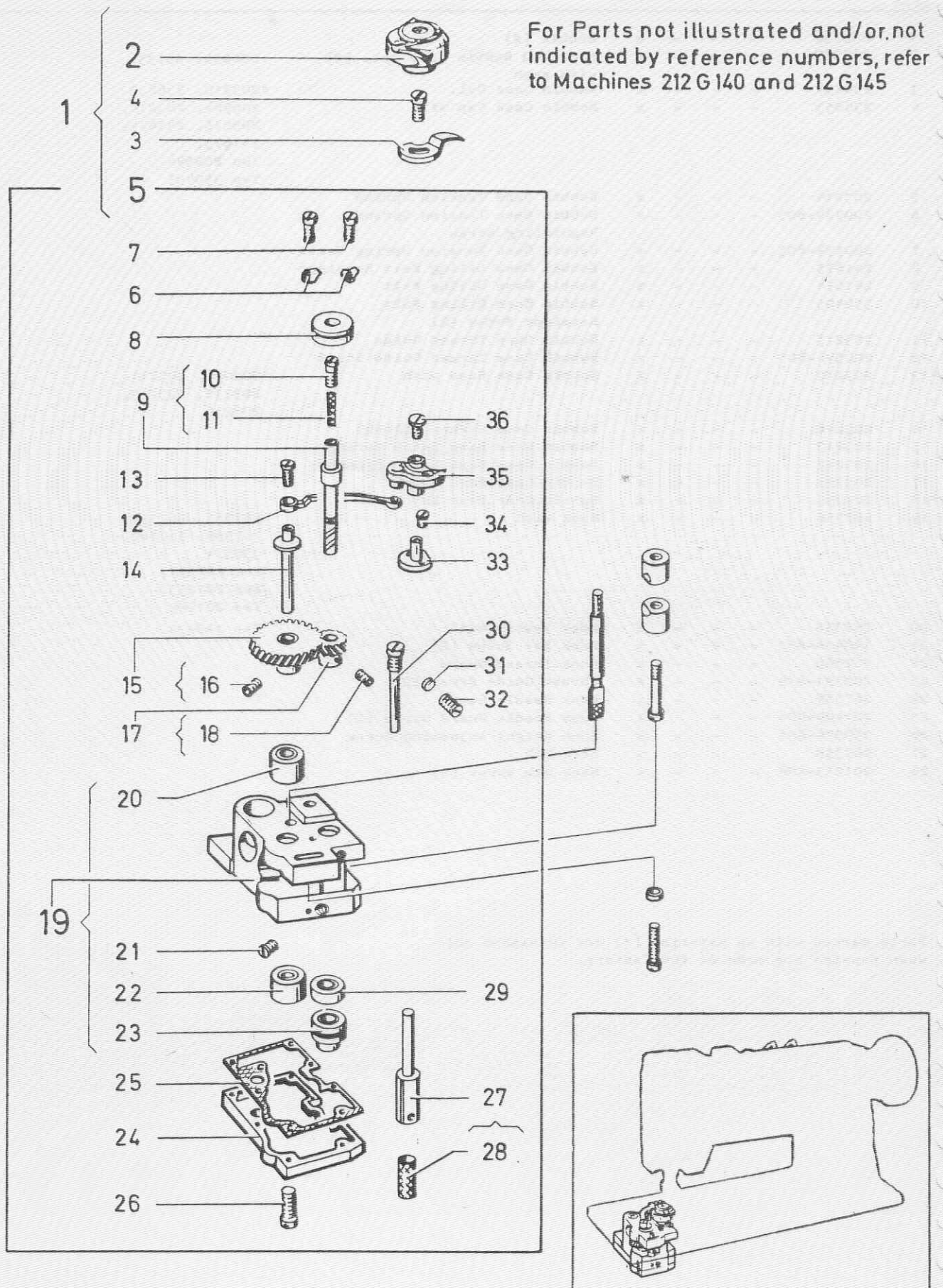
Parts for Machine No. 212 G 146

For Parts not illustrated and/or not indicated by reference numbers, refer to Machines 212 G 140 and 212 G 145



111. Ref.		For Class 212 G				Name	Components
No.	Part No.	140	141	145	146		
1	267328	-	-	-	x	Hook Saddle (Left) with	200110, 267327, 267351, 508280
2	267327	-	-	-	x	Hook and Bobbin Case Cpl.	236854, 267356
3	267351	-	-	-	x	Bobbin Case Opener	
4	200110-804	-	-	-	x	Bobbin Case Opener Screw	
5	508280	-	-	-	x	Hook Saddle (Left) Cpl.	200378, 244084, 244704, 267017, 267053, 267166, 267171, 267193, 267198, 267199, 267212, 267215, 267248, 267365, 267366, 350564, Two 200089, Two 200135, Two 200143, Two 267361, Eight 200061
6	267361	-	-	-	x	Hook Ball Bearing Retainer (2)	
7	200089-819	-	-	-	x	Hook Ball Bearing Screw (2)	
8	267053	-	-	-	x	Hook Ball Bearing	
9	267215	-	-	-	x	Hook Shaft with	270880, 276061
10	276061	-	-	-	x	Hook Shaft Oil Wick Holder	
11	270880	-	-	-	x	Hook Shaft Oil Wick	
12	267171	-	-	-	x	Bobbin Case Opener Link (Left)	
13	200135-805	-	-	-	x	Bobbin Case Opener Link Cap Screw	
14	244704	-	-	-	x	Bobbin Case Opener Driving Cam Shaft	
15	267365	-	-	-	x	Bobbin Case Opener Driving Cam Shaft Gear (Spiral) with	Two 350595
16	350595-850	-	-	-	x	Bobbin Case Opener Driving Cam Shaft Gear Set Screw (2)	
17	267366	-	-	-	x	Hook Driving Pinion (Spiral) with	Two 350595
18	350595-850	-	-	-	x	Hook Driving Pinion Set Screw (2)	
19	267193	-	-	-	x	Hook Saddle (Left) with	200185, 267367, 267370, 267371
20	267371	-	-	-	x	Bobbin Case Opener Driving Cam Shaft Bushing (Upper)	
21	200185-804	-	-	-	x	Hook Saddle Oil Stop Screw	
22	267370	-	-	-	x	Bobbin Case Opener Driving Cam Shaft Bushing (Lower)	
23	267367	-	-	-	x	Hook Shaft Bushing (Left)	
24	267199	-	-	-	x	Hook Saddle Oil Reservoir (Left)	
25	267212	-	-	-	x	Hook Saddle Oil Reservoir Gasket	
26	200061-833	-	-	-	x	Hook Saddle Oil Reservoir Screw (8)	
27	267198	-	-	-	x	Hook Saddle Oil Gauge Sleeve with	267277
28	267277	-	-	-	x	Hook Saddle Oil Strainer	
29	267248	-	-	-	x	Hook Driving Pinion Thrust Bearing	
30	350564-805	-	-	-	x	Hook Saddle Oil Regulating Screw	
31	244084	-	-	-	x	Feed Driving Rock Shaft Bushing (Left) Pinch Screw Set Screw Packing (Fibre)	
32	200378-803	-	-	-	x	Hook Saddle Oil Regulating Screw Check Screw	
33	267017	-	-	-	x	Bobbin Case Opener Crank Hinge Bracket (Left)	
34	200143-819	-	-	-	x	Bobbin Case Opener Crank Hinge Bracket (Left) Screw (2)	
35	267166	-	-	-	x	Bobbin Case Opener Crank	
36	200135-805	-	-	-	x	Bobbin Case Opener Link Cap Screw	

Parts for Machine No. 212 G 146

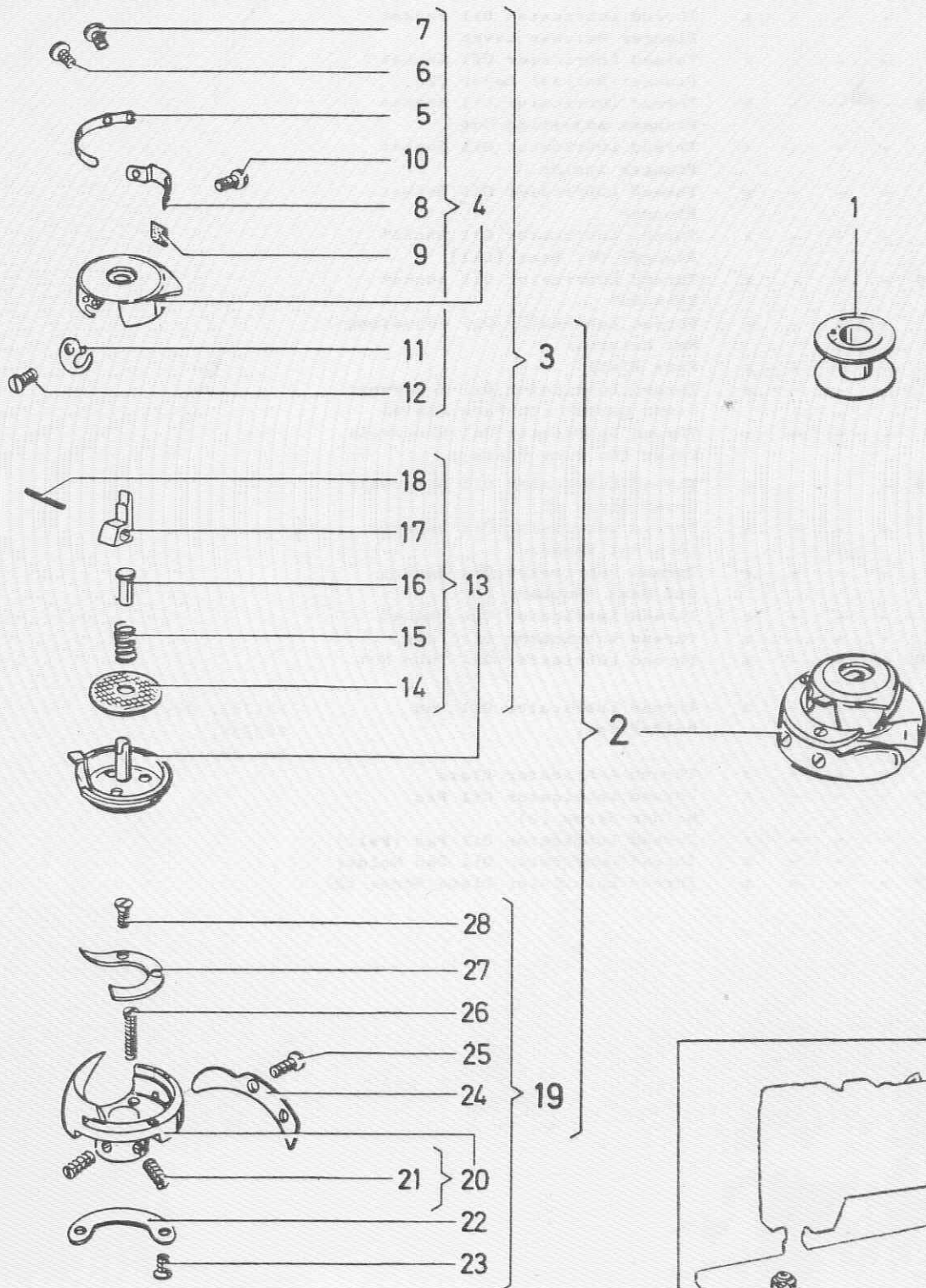


Ill. Ref.		For Class 212 G					Name	Components
No.	Part No.	140	141	145	146			
1	233939	-	-	-	x		Bobbin (2)	
2	267327	-	-	-	x		Hook and Bobbin Case Cpl. (2)	236854, 267356
3	236854	-	-	-	x		with each Bobbin Case Cpl.	*203210, 236853
4	236853	-	-	-	x		Bobbin Case Cap with	200984, 203214, 203215, 241674, 241675, Two 200594, Two 350405
5	203214	-	-	-	x		Bobbin Case Tension Spring	
6	200984-803	-	-	-	x		Bobbin Case Tension Spring Regulating Screw	
7	200594-805	-	-	-	x		Bobbin Case Tension Spring Screw	
8	241675	-	-	-	x		Bobbin Case Oiling Felt Retainer	
9	241674	-	-	-	x		Bobbin Case Oiling Felt	
10	350405	-	-	-	x		Bobbin Case Oiling Felt Retainer Screw (2)	
11	203215	-	-	-	x		Bobbin Case Thread Guide	
12	200594-805	-	-	-	x		Bobbin Case Thread Guide Screw	
*13	203210	-	-	-	x		Bobbin Case Base with	*202056, 203211, 203212, 203213, 203216
14	203216	-	-	-	x		Bobbin Case Washer (Cloth)	
15	203213	-	-	-	x		Bobbin Case Base Latch Spring	
16	203212	-	-	-	x		Bobbin Case Base Latch Plunger	
17	203211	-	-	-	x		Bobbin Case Base Latch	
*18	202056	-	-	-	x		Bobbin Case Base Latch Pin	
19	267356	-	-	-	x		Hook with	267355, 267358, 267359, 267360, 350574, Two 200591, Two 201253, Two 201409, Two 140434
20	267355	-	-	-	x		Hook Sewing with	
21	140434-833	-	-	-	x		Hook Set Screw (2)	
22	267360	-	-	-	x		Hook Thread Guard	
23	200591-819	-	-	-	x		Thread Guide Screw (2)	
24	267359	-	-	-	x		Hook Needle Guard	
25	201409-806	-	-	-	x		Hook Needle Guard Screw (2)	
26	350574-806	-	-	-	x		Hook Height Adjusting Screw	
27	267358	-	-	-	x		Hook Gib	
28	201253-806	-	-	-	x		Hook Gib Screw (2)	

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

Parts for Machine No. 212 G 146

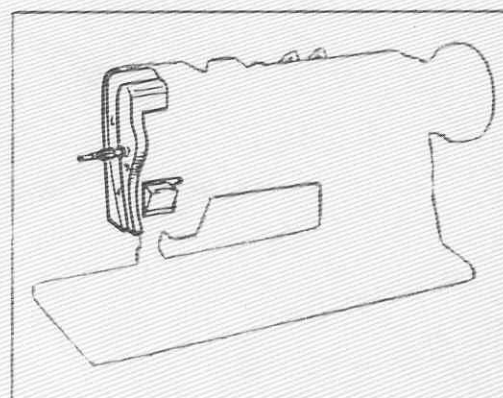
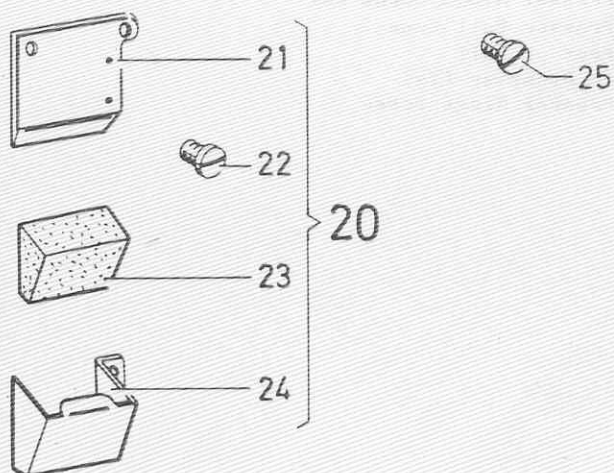
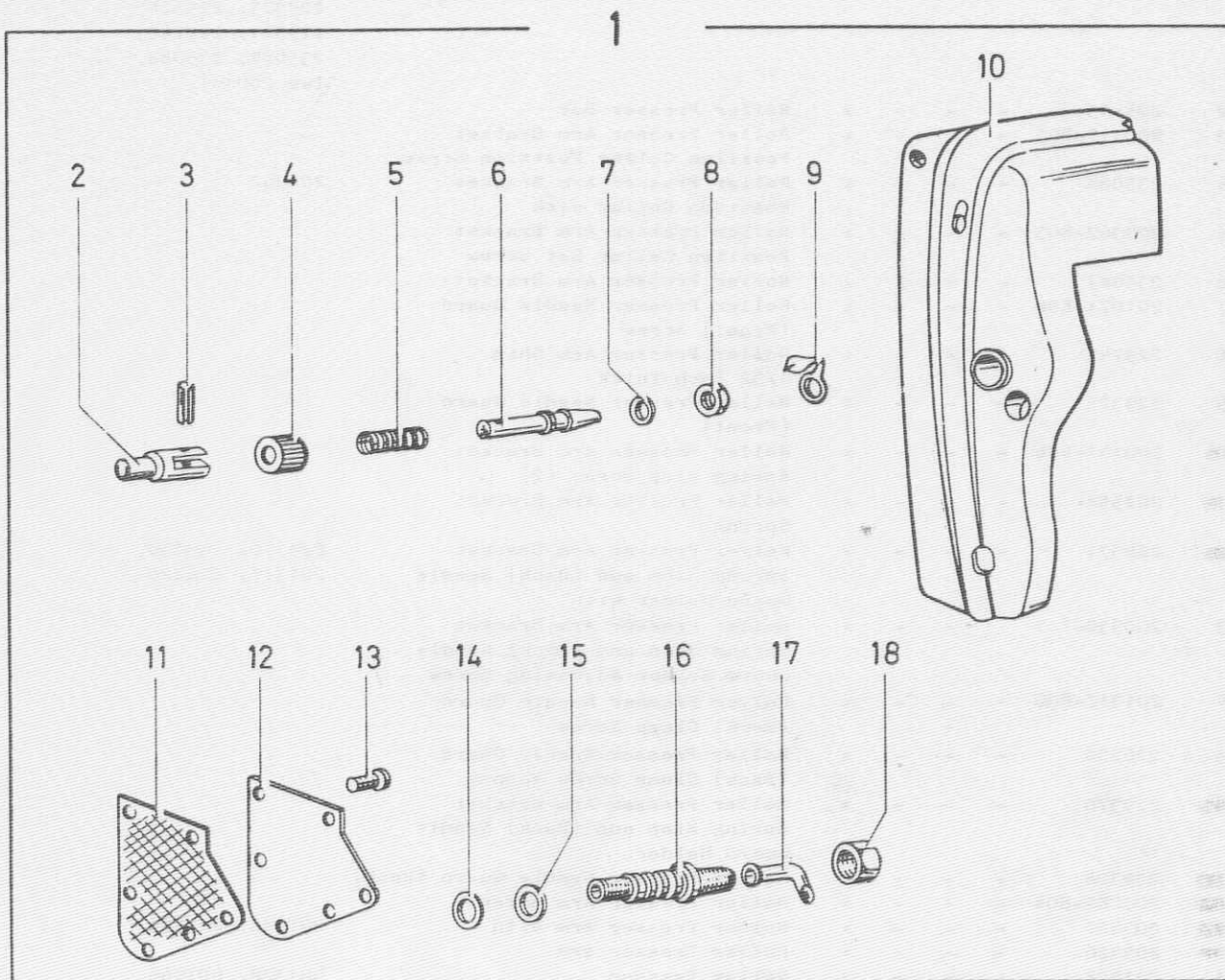
For Parts not illustrated and/or not indicated by reference numbers, refer to Machines 212 G 140 and 212 G 145



III. Ref.		For Class 212 G				Name	Components
No.	Part No.	140	141	145	146		
1	267326	-	-	-	x	Face Plate and Thread Lubricator Cpl.	001623, 201738, 201750, 244735 to 244743, 267323, 267325, Two 244746, Six 201402
2	244741	-	-	-	x	Thread Lubricator Oil Socket Plunger Release Lever	
3	267323	-	-	-	x	Thread Lubricator Oil Socket Plunger Release Lever Pin	
4	201750-819	-	-	-	x	Thread Lubricator Oil Socket Plunger Adjusting Nut	
5	244742	-	-	-	x	Thread Lubricator Oil Socket Plunger Spring	
6	244739	-	-	-	x	Thread Lubricator Oil Socket Plunger	
7	244740	-	-	-	x	Thread Lubricator Oil Socket Plunger Oil Seal (Oil)	
8	001623-819	-	-	-	x	Thread Lubricator Oil Socket Lock Nut	
9	244748	-	-	-	x	Thread Lubricator Oil Adjusting Nut Retainer	
10	267325	-	-	-	x	Face Plate	
11	244736	-	-	-	x	Thread Lubricator Oil Reservoir Cover Gasket (On Face Plate)	
12	244735	-	-	-	x	Thread Lubricator Oil Reservoir Cover (On Face Plate)	
13	201402-819	-	-	-	x	Thread Lubricator Oil Reservoir Cover Screw (6)	
14	244738	-	-	-	x	Thread Lubricator Oil Socket Lock Nut Washer	
15	244746	-	-	-	x	Thread Lubricator Oil Socket Oil Seal (Rubber) (2)	
16	244737	-	-	-	x	Thread Lubricator Oil Socket	
17	244743	-	-	-	x	Thread Lubricator Oil Tube	
18	201738-819	-	-	-	x	Thread Lubricator Oil Tube Nut	
20	244734	-	-	-	x	Thread Lubricator Oil Pad Holder Cpl.	241765, 244744, 263554, Two 200143
21	244744	-	-	-	x	Thread Lubricator Plate	
22	200143-819	-	-	-	x	Thread Lubricator Oil Pad Holder Screw (2)	
23	241765	-	-	-	x	Thread Lubricator Oil Pad (Felt)	
24	263554	-	-	-	x	Thread Lubricator Oil Pad Holder	
25	200582-819	-	-	-	x	Thread Lubricator Plate Screw (2)	

Parts for Machine No. 212 G 146

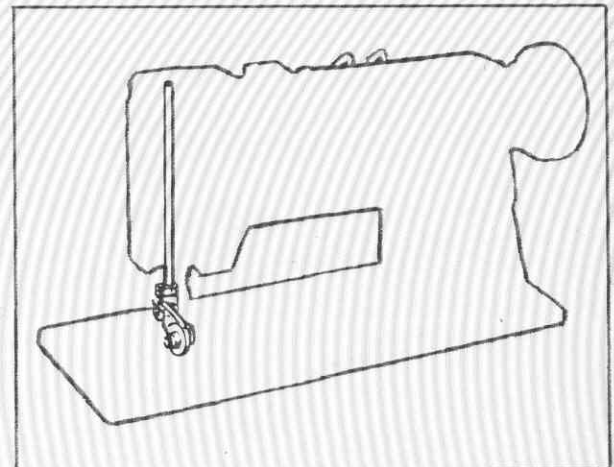
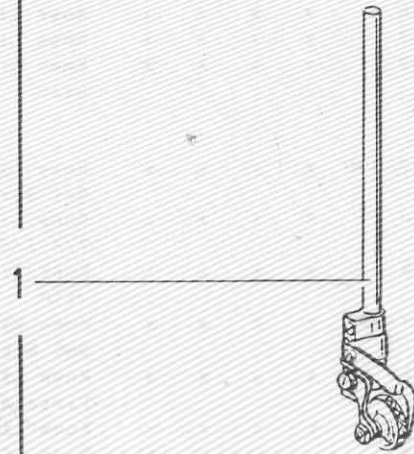
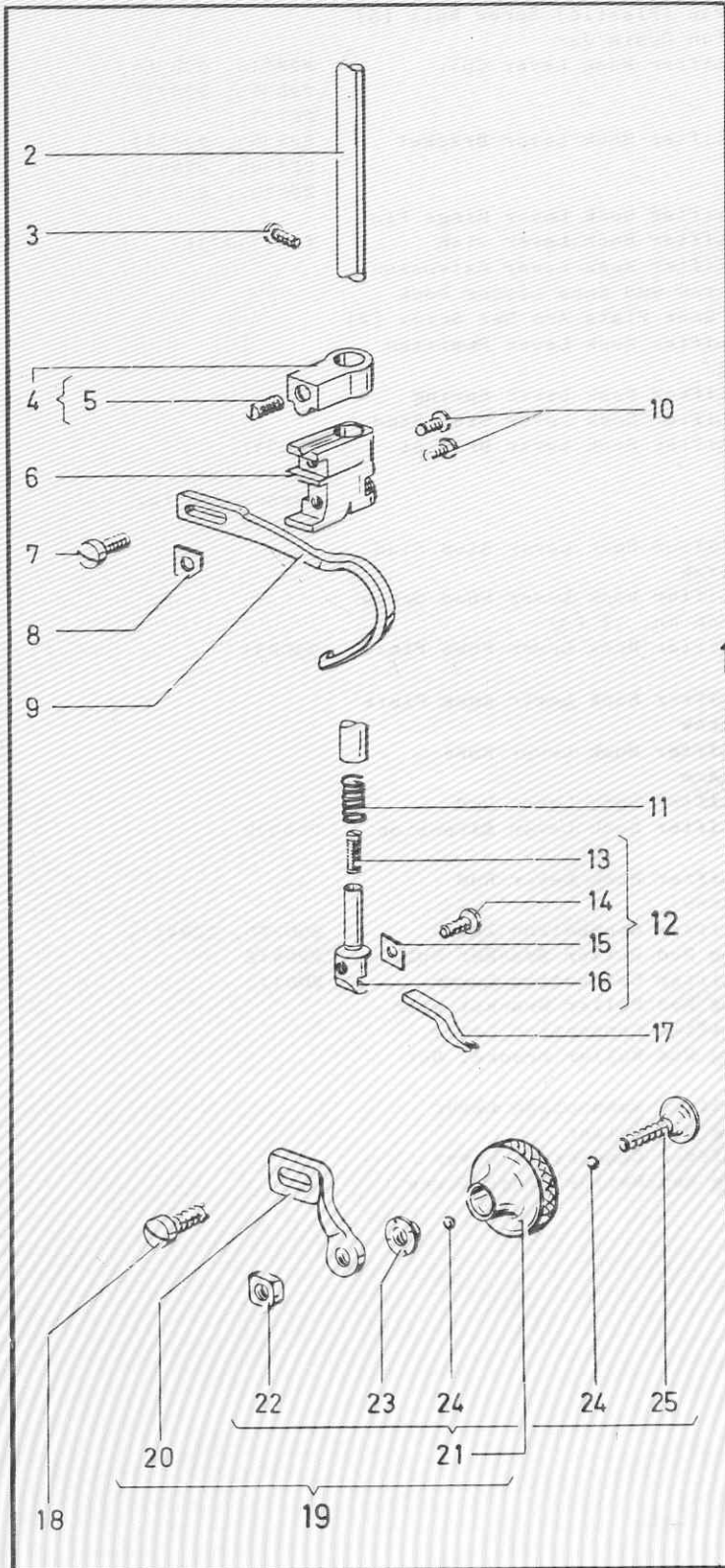
For Parts not illustrated and/or not indicated by reference numbers, refer to Machines 212 G 140 and 212 G 145



111. Ref.		For Class 212 G				Name	Components
No.	Part No.	140	141	145	146		
1	267335	-	-	-	x	Roller Presser and Bar Cpl.	200082, 200117, 201071, 202558, 203427, 204495, 229325, 229328, 229371, 229745, 235087, 235088, Two 200141
2	204495	-	-	-	x	Roller Presser Bar	
3	200117-805	-	-	-	x	Roller Presser Arm Bracket Position Collar Position Screw	
4	235088	-	-	-	x	Roller Presser Arm Bracket Position Collar with	200362
5	200362-803	-	-	-	x	Roller Presser Arm Bracket Position Collar Set Screw	
6	235087	-	-	-	x	Roller Presser Arm Bracket	
7	201071-806	-	-	-	x	Roller Presser Needle Guard (Front) Screw	
8	229745	-	-	-	x	Roller Presser Arm Shim 1/32 Inch Thick	
9	229325	-	-	-	x	Roller Presser Needle Guard (Front)	
10	200141-806	-	-	-	x	Roller Presser Arm Bracket Spring Stop Screw (2)	
11	202558	-	-	-	x	Roller Presser Arm Bracket Spring	
12	229371	-	-	-	x	Roller Presser Arm Bracket Spring Stop and (Back) Needle Guard Holder with	229370, 200350, 201317, 226220
13	200350-819	-	-	-	x	Roller Presser Arm Bracket Spring Stop and (Back) Needle Guard Holder Adjusting Screw	
14	201317-806	-	-	-	x	Roller Presser Needle Guard (Back) Clamp Screw	
15	226220	-	-	-	x	Roller Presser Needle Guard (Back) Clamp Screw Washer	
16	229370	-	-	-	x	Roller Presser Arm Bracket Spring Stop and (Back) Needle Guard Holder	
17	229328	-	-	-	x	Roller Presser Needle Guard (Back)	
18	200082-804	-	-	-	x	Roller Presser Arm Screw	
19	203427	-	-	-	x	Roller Presser Arm with	201928, 203426
20	203426	-	-	-	x	Roller Presser Arm	
21	201928	-	-	-	x	Roller Presser 1 1/4 Inch Diam. with	001528, 001766, 050553, Twenty-four 016232
22	001528-819	-	-	-	x	Roller Presser Hinge Screw Nut	
23	001766-803	-	-	-	x	Roller Presser Ball Cone	
24	016232	-	-	-	x	Roller Presser Ball 3/32 Inch Diameter (24)	
25	050553-803	-	-	-	x	Roller Presser Hinge Screw	

Parts for Machine No. 212 G 146

For Parts not illustrated and/or not indicated by reference numbers, refer to Machines 212 G 140 and 212 G 145



111. For Class 212 G

Ref.

No.

Part No.

140 141 145 146

Name

Components

1	228888	x	x	x	x	Drip Pan (Plastic) Cpl.	228883, 228887 Five 350708
2	228887	x	x	x	x	Drip Pan	
3	350708	x	x	x	x	Drip Pan (Plastic) Screw Nail (5)	
4	228883	x	x	x	x	Drip Pan Drain Jar	
5	228904	x	x	x	x	Knee Lifter Rock Lever Cpl.	228318, 228364, 228365, 228751, 267374
6	228751	x	x	x	x	Knee Lifter Rock Lever Bracket with	228363, 228367, 228386, 228455, 228707, 228752
7	228363	x	x	x	x	Knee Lifter Rock Lever Hinge Pin	
8	228752	x	x	x	x	Knee Lifter Rock Lever with	Two 350231
9	350231-803	x	x	x	x	Knee Lifter Rock Lever Extension Set Screw and Knee Lifter Rock Lever Knee Plate Arm Set Screw (2)	
10	228455	x	x	x	x	Knee Lifter Rock Lever Position Spring	
11	228386	x	x	x	x	Knee Lifter Rock Lever Spring	
12	228367	x	x	x	x	Knee Lifter Rock Lever Stop Stud	
13	228707	x	x	x	x	Knee Lifter Rock Lever Bracket with	200347, Three wood screws 7/8 in. No. 12
14	200347-830	x	x	x	x	Knee Lifter Rock Lever Stop Stud Set Screw	
15	-----	x	x	x	x	Knee Lifter Rock Lever Wood Screw 7/8 Inch No. 12 (3)	
16	228364	x	x	x	x	Knee Lifter Rock Lever Knee Plate with	350231
17	350231-803	x	x	x	x	Knee Lifter Rock Lever Knee Plate Set Screw	
18	228318	x	x	x	x	Knee Lifter Rock Lever Knee Plate Arm	
19	228365	x	x	x	x	Knee Lifter Rock Lever Rod	
20	267374	x	x	x	x	Knee Lifter Rock Lever Extension with	200530
21	200530-803	x	x	x	x	Knee Lifter Rock Lever Rod Set Screw	
22	224413	x	x	x	x	Knee Lifter Connection Lever Lifting Rod Roller Bracket Cpl.	200270, 224411, 224412
23	224412	x	x	x	x	Knee Lifter Connection Lever Lifting Rod Roller Bracket with	200113
24	200113-806	x	x	x	x	Knee Lifter Connection Lever Lifting Rod Roller Bracket Set Screw	
25	224411	x	x	x	x	Knee Lifter Connection Lever Lifting Rod Roller	
26	200270-819	x	x	x	x	Knee Lifter Connection Lever Lifting Rod Roller Hinge Screw	

ACCESSORIES

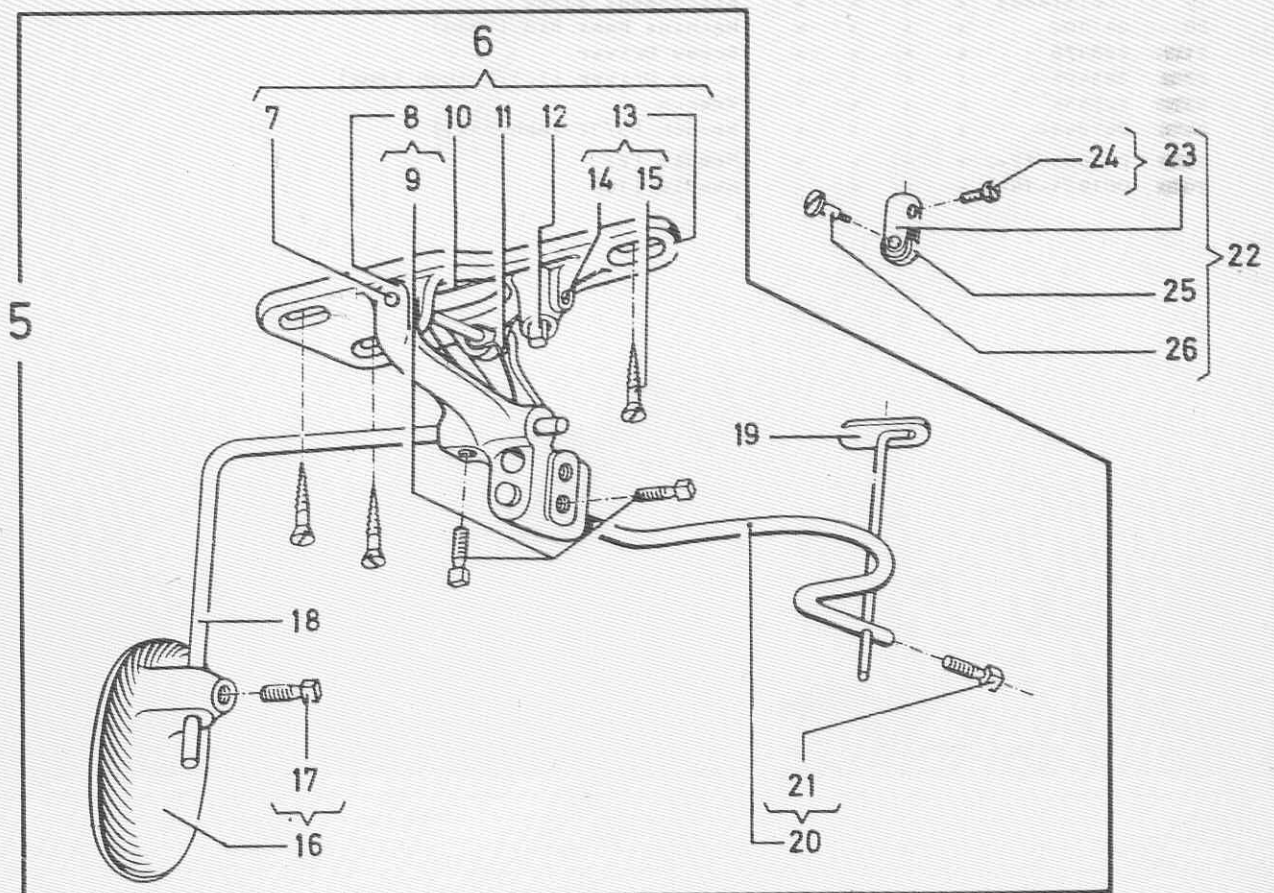
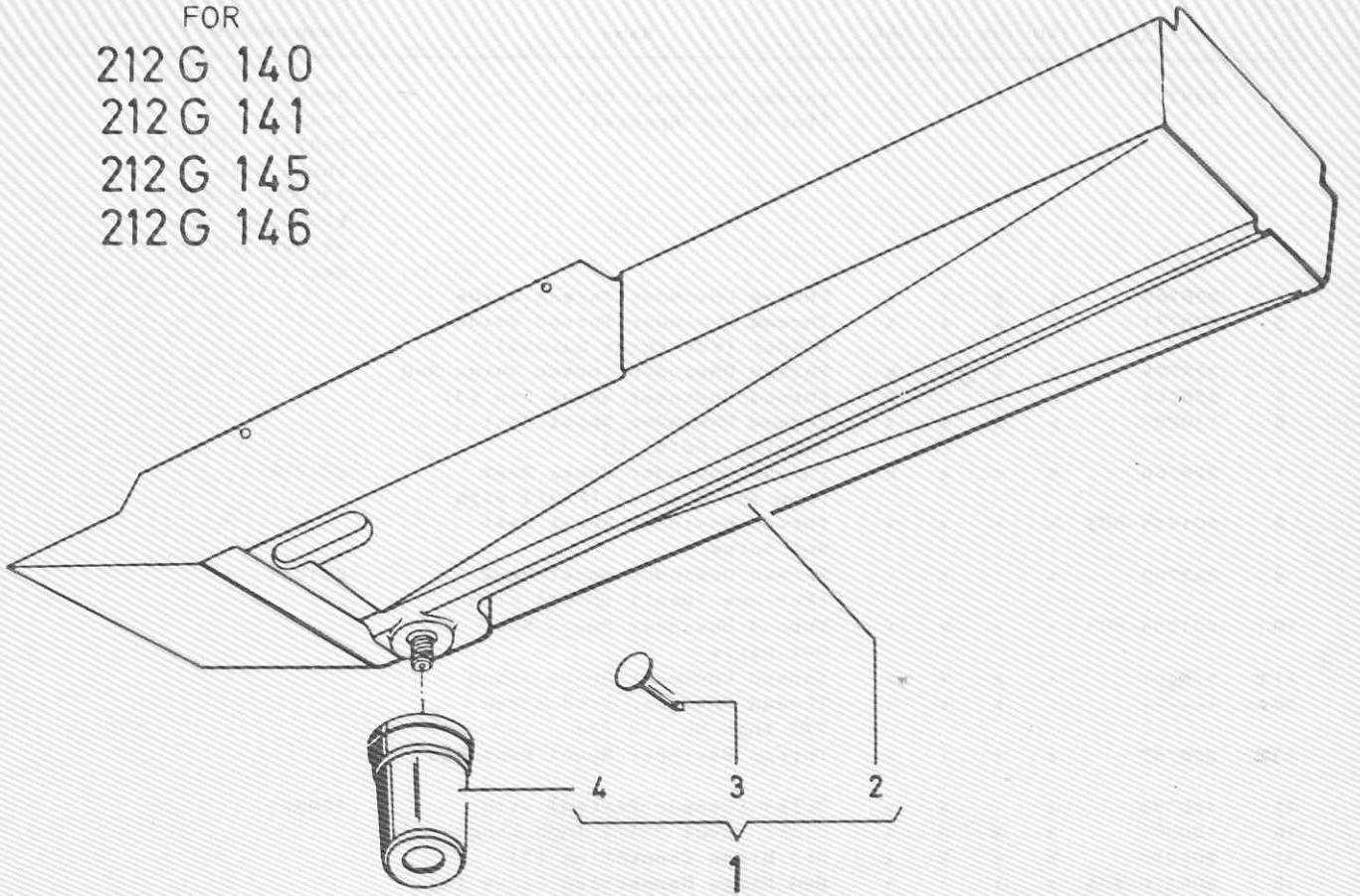
FOR

212 G 140

212 G 141

212 G 145

212 G 146



111. Ref.		For Class 212 G				Name	Components
No.	Part No.	140	141	145	146		
1	228777	x	x	x	x	Thread Unwinder Cpl. (For three Spools)	228765 to 228768, 228771, 228774, Three each 150203, 228764, 228769 and wood screws 7/8 in. No. 12
2	228769	x	x	x	x	Thread Unwinder Thread Guide	
3	228771	x	x	x	x	Thread Unwinder Thread Guide Holder (For three Guides)	
4	228774	x	x	x	x	Thread Unwinder Thread Guide Rod	
5	228764	x	x	x	x	Thread Unwinder Spool Pin (3)	
6	150203	x	x	x	x	Thread Unwinder Spool Rest Cushion (Felt) (3)	
7	228766	x	x	x	x	Thread Unwinder Spool Rest (For two Spools) (Flat) with	201254
8	201254-803	x	x	x	x	Thread Unwinder Spool Rest Set Screw	
9	228765	x	x	x	x	Thread Unwinder Spool Rest (For one Spool) (Flat) with	201254
10	201254-803	x	x	x	x	Thread Unwinder Spool Rest Set Screw	
11	228768	x	x	x	x	Thread Unwinder Spool Stand	
12	-----	x	x	x	x	Thread Unwinder Wood Screw 7/8 Inch No. 12 (3)	
13	228767	x	x	x	x	Thread Unwinder Spool Rest Rod	
15	120342	x	x	x	x	Oiler (Copper Plated) with	120343
16	120343	x	x	x	x	Oiler Spout 3 1/2 Inch Long	
17	202258	x	x	x	x	Bed Hinge Connection (2)	
18	200570-805	x	x	x	x	Bed Hinge Connection Screw (4)	
19	200157-805	x	x	x	x	Attachment Screw	
20	041400	x	x	x	x	Machine Rest Pin (Wood)	
21	228476	x	x	x	x	Screw Driver	
22	225498	x	x	x	x	Screw Driver (7 1/4 Inch Long)	
23	225554	x	x	x	x	Wrench	
24	267242	x	x	x	x	Wrench (3/32 Inch Hex.)	
25	001901-12-2	x	-	-	-	Needle (2)	
26	001901-14-2	-	x	x	-	Needle (10)	

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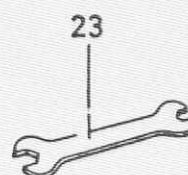
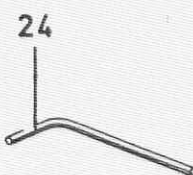
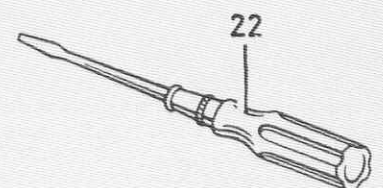
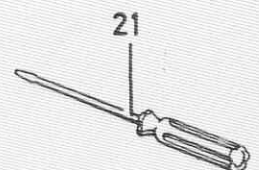
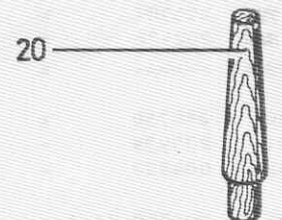
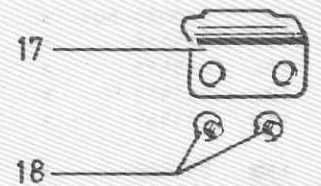
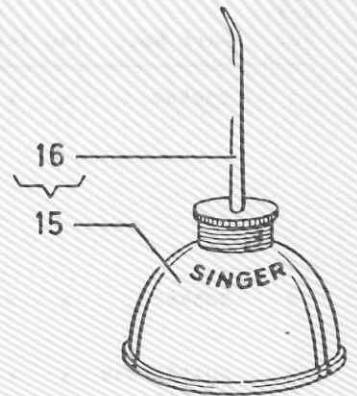
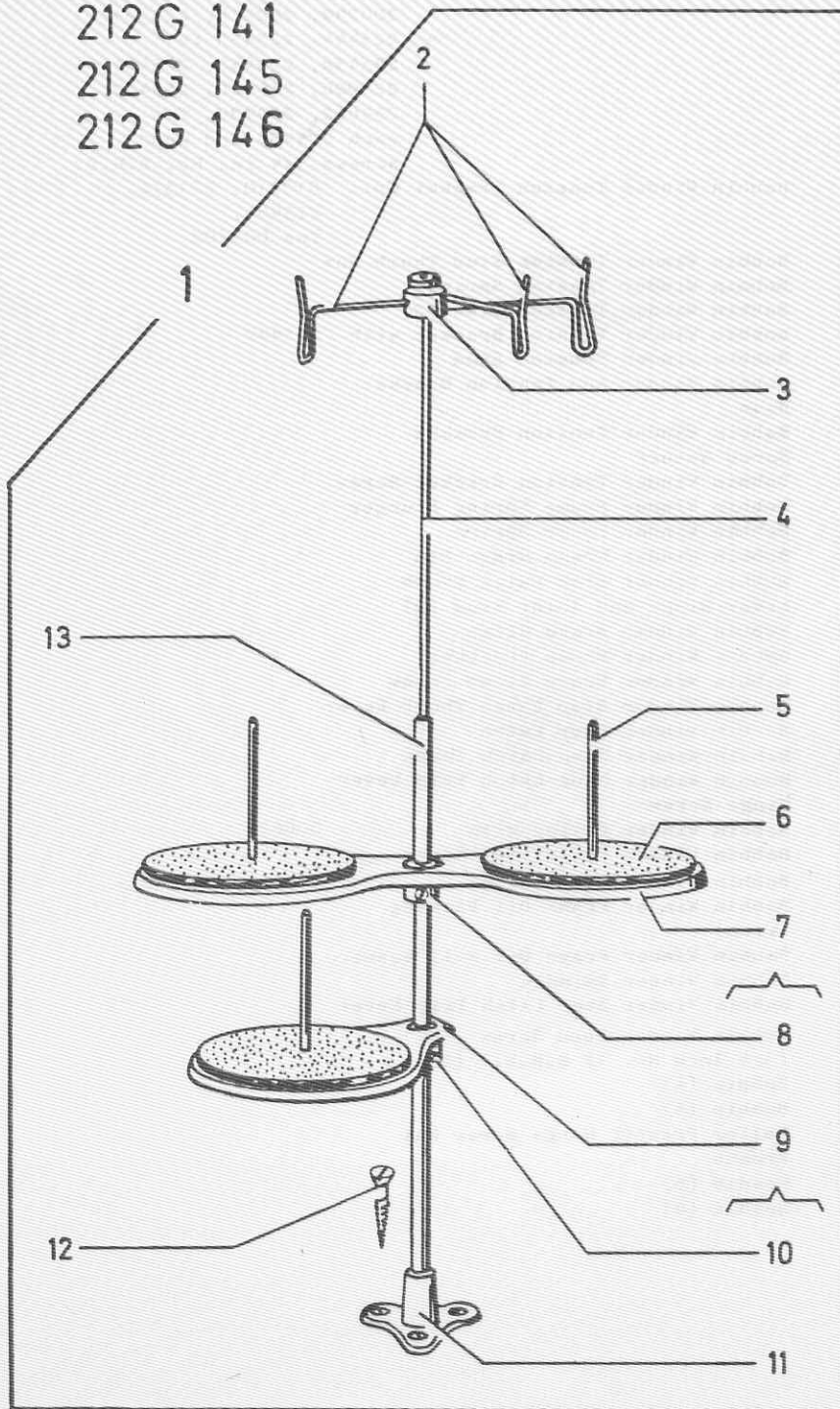
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212 G 146



111. Ref.		For Class 212 G				Name	Components
No.	Part No.	140	141	145	146		
1	259462	x	x	x	x	Universal Bobbin Winder Cpl.	200056, 200082, 200113, 200299, 202478, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428, 259429, 259662, 259930, Two each 225459 and wood screws 3/4 in. No. R.H.B.
2	225462	x	x	x	x	Bobbin Winder Tension Bracket Cpl.	013710, 201572, 225461, Two 002102
3	201572-819	x	x	x	x	Bobbin Winder Tension Stud Thumb Nut	
4	013710	x	x	x	x	Bobbin Winder Tension Spring	
5	002102	x	x	x	x	Bobbin Winder Tension Disc (2)	
6	225461	x	x	x	x	Bobbin Winder Tension Bracket with	201499
7	201499-819	x	x	x	x	Bobbin Winder Tension Stud	
8	259662	x	x	x	x	Bobbin Winder and Tension Bracket Base	
9	228026	x	x	x	x	Bobbin Winder Tension Bracket Screw Washer	
10	200082-804	x	x	x	x	Bobbin Winder Tension Bracket Screw	
11	225456	x	x	x	x	Bobbin Winder Frame Spring Plunger	
12	225455	x	x	x	x	Bobbin Winder Frame Spring	
13	225454	x	x	x	x	Bobbin Winder Frame Hinge Pin	
14	225459	x	x	x	x	Bobbin Winder Stop Latch Thumb Lever Hinge and Joint Stud (2)	
15	259429	x	x	x	x	Bobbin Winder Brake Clamp	
16	259428	x	x	x	x	Bobbin Winder Brake (Leather)	
17	200113-850	x	x	x	x	Bobbin Winder Brake Clamp Screw	
18	225458	x	x	x	x	Bobbin Winder Stop Latch Thumb Lever	
19	225444	x	x	x	x	Bobbin Winder Stop Latch	
20	200056-805	x	x	x	x	Bobbin Winder Stop Latch Screw	
21	200299-819	x	x	x	x	Bobbin Winder Stop Latch Trip Lever Hinge Screw	
22	259930	x	x	x	x	Bobbin Winder Pulley with	000624
23	000624-833	x	x	x	x	Bobbin Winder Pulley Set Screw	
24	225453	x	x	x	x	Bobbin Winder Frame with	244071, 259660
25	244071	x	x	x	x	Bobbin Winder Frame Oil Packing (Wick)	
26	259660	x	x	x	x	Bobbin Winder Frame Oil Well Washer	
27	225381	x	x	x	x	Bobbin Winder Spindle	
28	202478	x	x	x	x	Bobbin Winder Stop Latch Trip Lever	
29	-----	x	x	x	x	Bobbin Winder Wood Screw (3/4 Inch No. 12 R.H.B.) (2)	
30	244750	x	x	x	-	Bobbin (4)	
31	233939	-	-	-	x	Bobbin (4)	
32	004822	-	-	-	x	Roller Presser Hinge Screw Nut Wrench	
33	001740-11-1	-	-	-	x	Needle (6)	
34	001740-13-1	-	-	-	x	Needle (4)	

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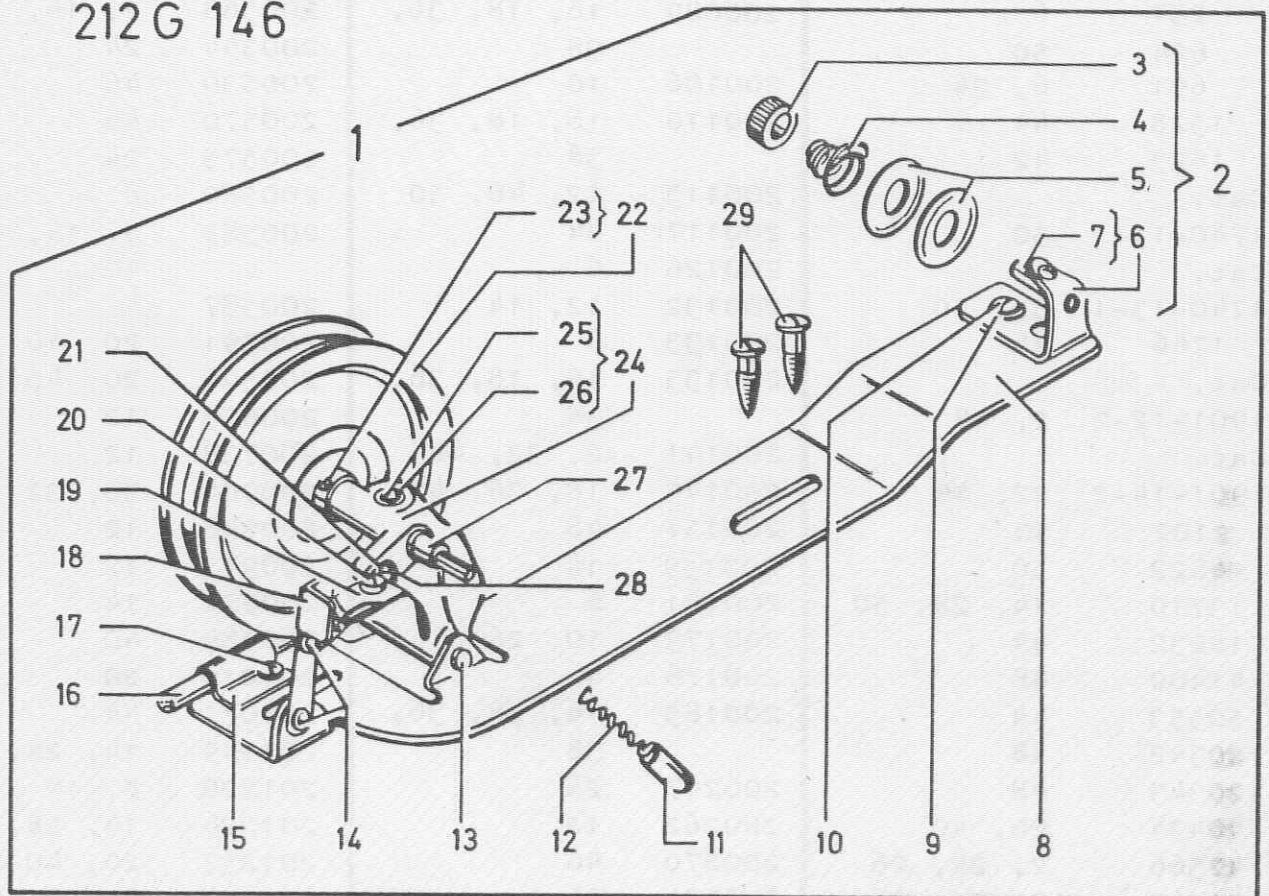
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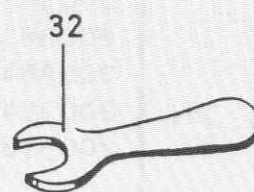
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