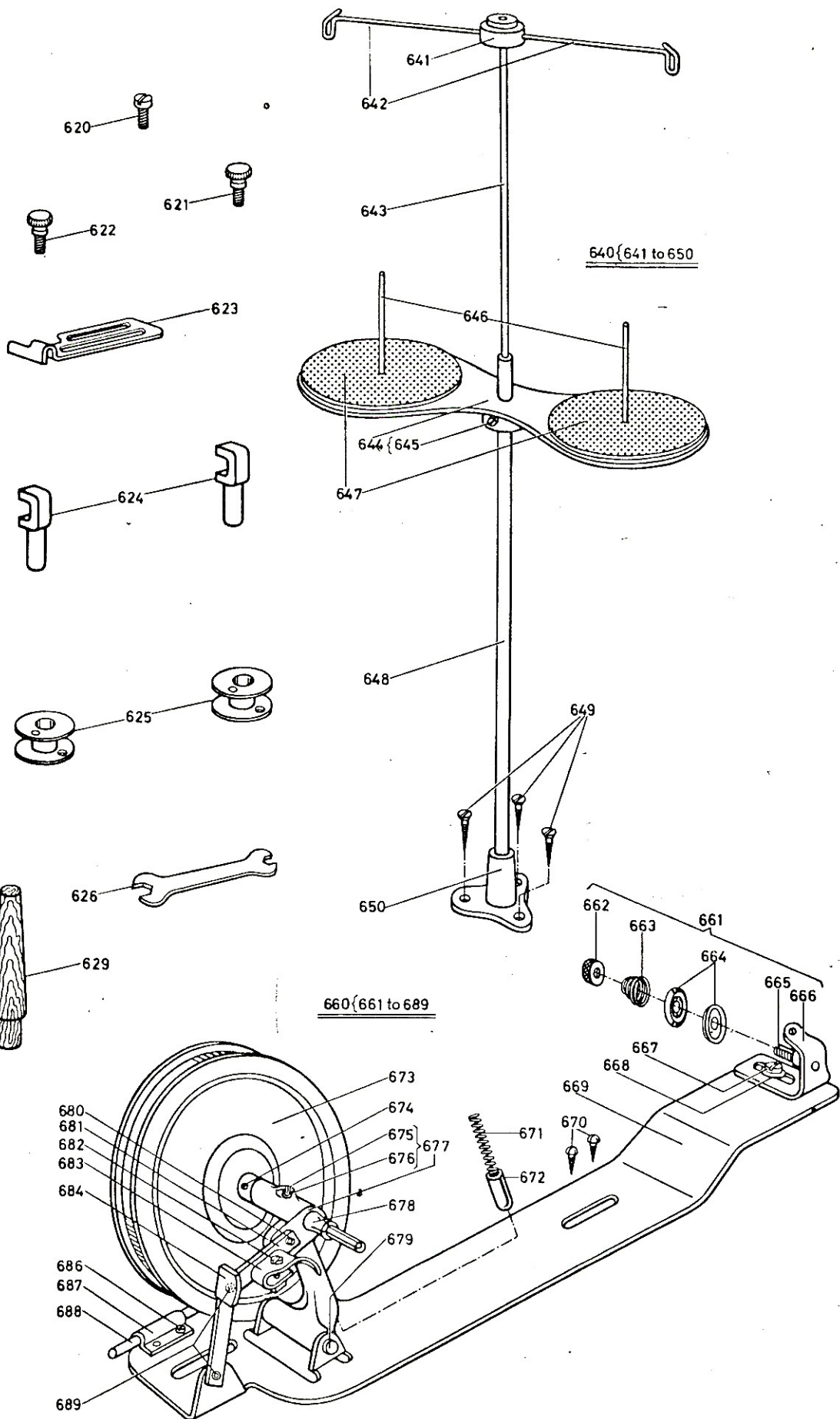
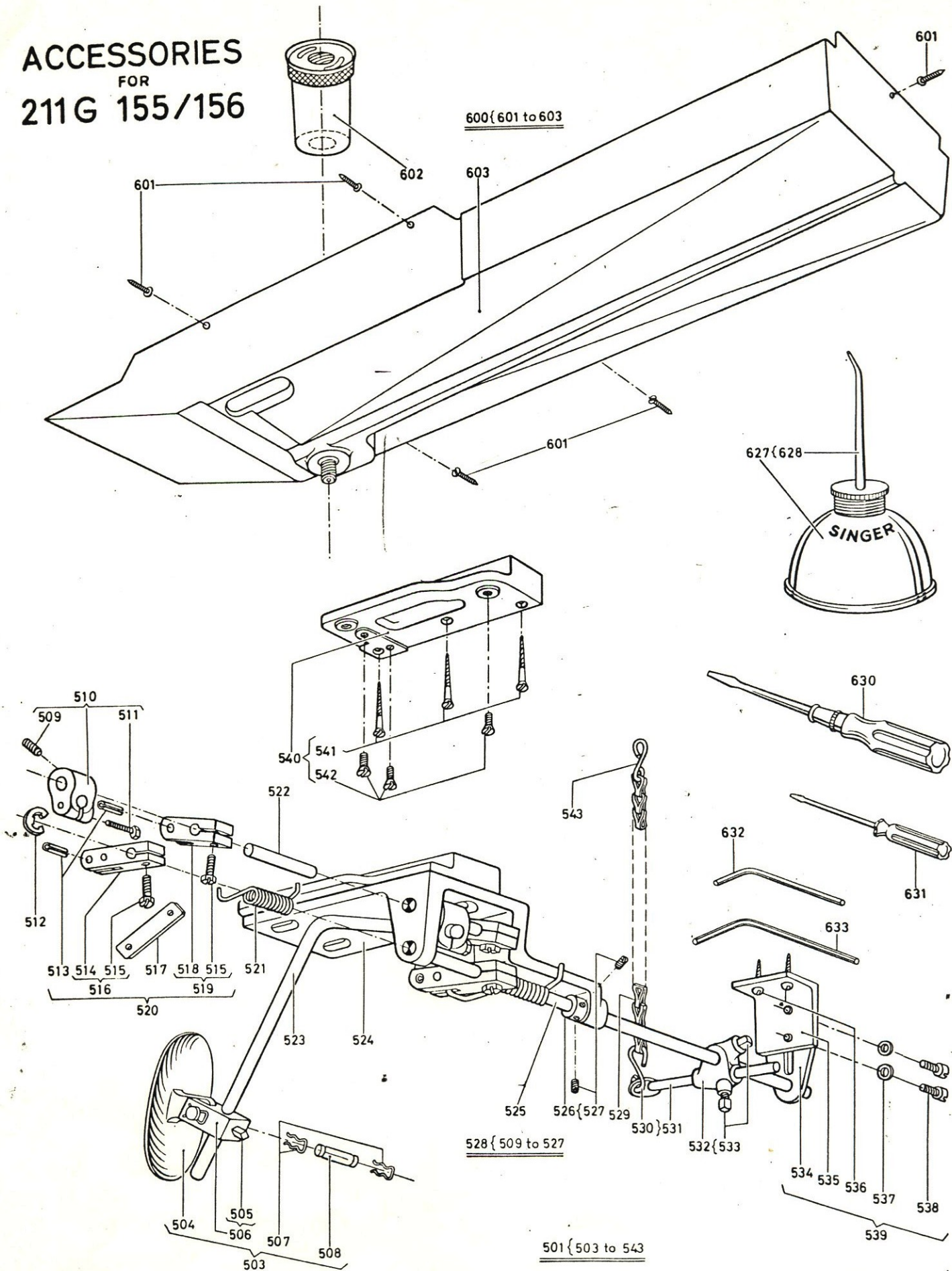


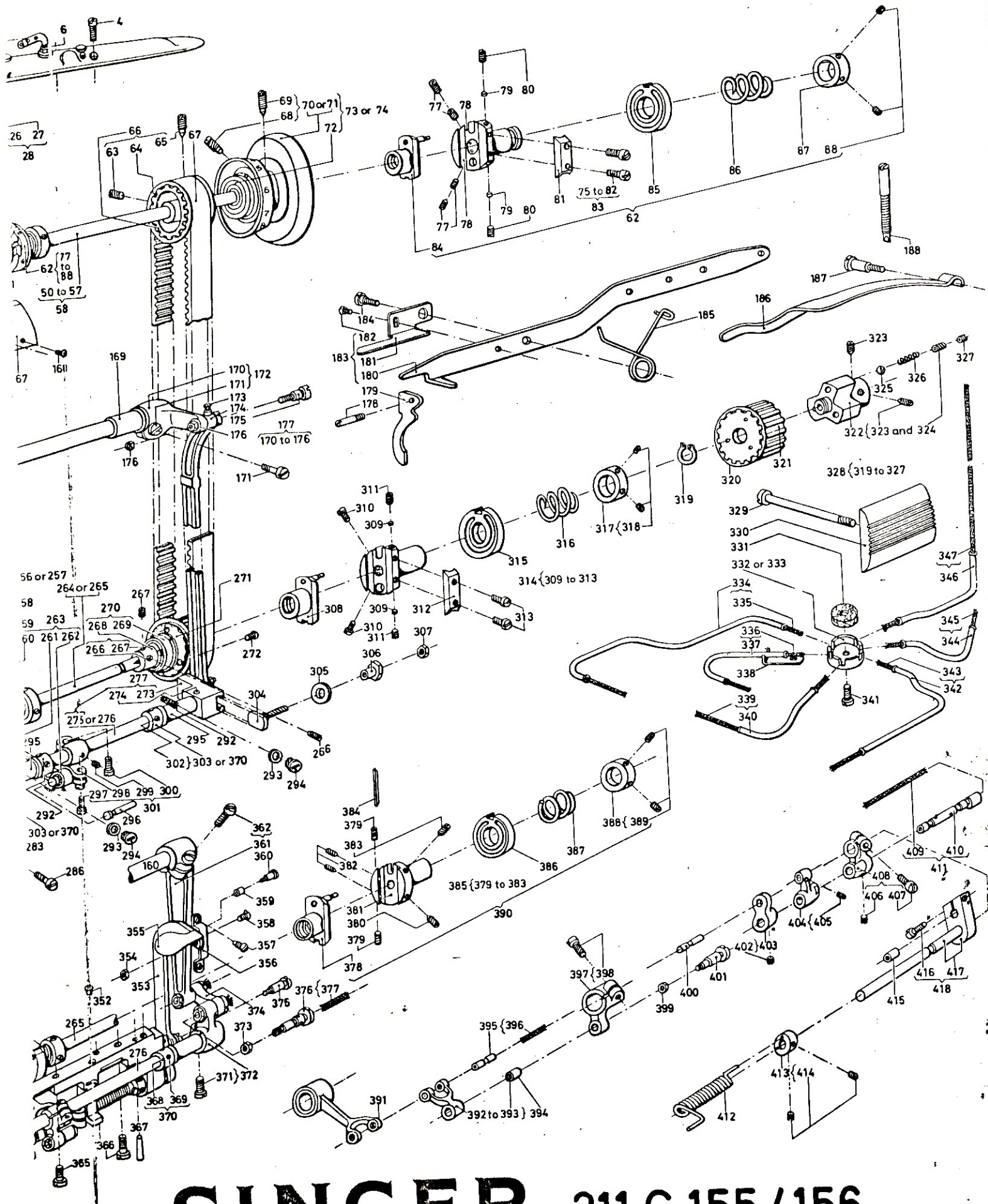
# SINGER

## 211G-155/156



# ACCESSORIES FOR 211G 155/156





# SINGER 211 G 155/156

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| Illustr. |             | for Class |     | Name                                    | Components | Illustr. |             | for Class |     | Name                |
|----------|-------------|-----------|-----|-----------------------------------------|------------|----------|-------------|-----------|-----|---------------------|
| Ref.No.  | Part No.    | 155       | 156 |                                         |            | Ref.No.  | Part No.    | 155       | 156 |                     |
| 1        | 200047X804  | x         | x   | Face Plate Screw (2)                    |            | 64       | 202253V     | x         | x   | Arm Shaft Conne     |
| 2        | 24.705X     | x         | x   | Face Plate                              |            |          |             | x         | x   | Pulley Spring F     |
| 3        | 508271X     | x         | x   | Arm Cover (top)                         |            | 65       | 350492X803  | x         | x   | Arm Shaft Conne     |
| 4        | 200047X819  | x         | x   | Arm Cover (top) Screw (6)               |            |          |             | x         | x   | Pulley Position     |
| 5        | 271017X     | x         | x   | Thread Guide                            |            | 66       | 267162X     | x         | x   | Arm Shaft Conne     |
| 6        | 2015250805  | x         | x   | Thread Guide Lock Nut                   |            |          |             | x         | x   | Pulley              |
| 7        | 244741X     | x         | x   | Thread Lubricator Oil Socket            |            | 67       | 2671610X    | x         | x   | Arm Shaft Conne     |
| 8        | 267323X     | x         | x   | Plunger Release Lever                   |            | 68       | 141567X803  | x         | x   | Machine Pulley S    |
| 9        | 201750X819  | x         | x   | Thread Lubricator Oil Socket            |            | 69       | 141566X803  | x         | x   | Machine Pulley P    |
| 10       | 244742V     | x         | x   | Plunger Adjusting Nut                   |            | 70       | 508257X     | x         | x   | Machine Pulley C    |
| 11       | 244739X     | x         | x   | Thread Lubricator Oil Socket            |            | 71       | 508296X     | x         | x   | Machine Pulley C    |
| 12       | 244740X     | x         | x   | Plunger Spring                          |            | 72       | 272142X     | x         | x   | Arm Shaft Ball D    |
| 13       | 244736X     | x         | x   | Thread Lubricator Oil Socket            |            | 73       | 508256V     | x         | x   | Machine Pulley C    |
| 14       | 244735X     | x         | x   | Plunger Oil Seal (Rubber)               |            | 74       | 508305X     | x         | x   | Machine Pulley C    |
| 15       | 201402X819  | x         | x   | Thread Lubricator Oil Reservoir         |            | 77       | 500321X830  | x         | x   | Lifting Eccentric   |
| 16       | 1623X819    | x         | x   | Cover Gasket                            |            | 78       | 508293X     | x         | x   | Hexagon Socket S    |
| 17       | 244748X     | x         | x   | Thread Lubricator Oil Reservoir         |            | 79       | 241763X     | x         | x   | Lifting Eccentric   |
| 18       | 244738X     | x         | x   | Cover Screw (6)                         |            | 80       | 350477X803  | x         | x   | Lifting Eccentric   |
| 19       | 244746V     | x         | x   | Thread Lubricator Oil Socket            |            | 81       | 2676230X    | x         | x   | Screw Set Screw     |
| 20       | 244737X     | x         | x   | Lock Nut                                |            | 82       | 350548X803  | x         | x   | Plate Screw Set     |
| 21       | 244743X     | x         | x   | Thread Oil Lubricator Adjusting         |            | 83       | 508254X     | x         | x   | Lifting Eccentric   |
| 22       | 201738X819  | x         | x   | Nut Retainer                            |            |          |             | x         | x   | Lifting Eccentric   |
| 23       | 244745X     | x         | x   | Thread Lubricator Oil Socket            |            | 84       | 268064all   | x         | x   | Lifting Eccentric   |
|          |             |           |     | Lock Nut Washer                         |            | 85       | 2680655X    | x         | x   | Lifting Eccentric   |
|          |             |           |     | Thread Lubricator Oil Socket            |            | 86       | 2680660X    | x         | x   | Lifting Eccentric   |
|          |             |           |     | Oil Seal (2)                            |            | 87       | 2680670X    | x         | x   | Spring              |
|          |             |           |     | Thread Lubricator Oil Tube              |            | 88       | 200382X833  | x         | x   | Lifting Eccentric   |
|          |             |           |     | Thread Lubricator Oil Tube Nut          |            | 89       | 1750850     | x         | x   | Spring Collar       |
|          |             |           |     | Thread Lubricator Cpl.                  |            | 90       | 86X850      | x         | x   | Spring Collar Set   |
|          |             |           |     | 1623,201738,                            |            | 91       | 508277X     | x         | x   | Tension Release B   |
|          |             |           |     | 201750,244734 to                        |            | 92       | 508275X     | x         | x   | Tension Release B   |
|          |             |           |     | 244743,244748,                          |            | 93       | 508272X     | x         | x   | Tension Release B   |
|          |             |           |     | 267323,two 244746                       |            | 94       | 2672650X    | x         | x   | Tension Release L   |
|          |             |           |     | and six 201402                          |            | 95       | 2447290X    | x         | x   | Thread Retainer     |
| 24       | 204329X     | x         | x   | Arm Shaft Bushing Oil Pad, lower        |            | 96       | 2001590X806 | x         | x   | Tension Bracket S   |
| 25       | 267160V     | x         | x   | Arm Shaft Bushing Oil Pad, upper        |            | 97       | 200309X805  | x         | x   | Tension Release L   |
| 26       | 508393X     | x         | x   | Oil Tube for Arm Bushing (front)(2)     |            | 98       | 2237030X    | x         | x   | Tension Release L   |
| 27       | 502603X     | x         | x   | Oil Tube Packing (wick) for             |            | 99       | 204925X     | x         | x   | Thread Controller   |
|          |             |           |     | Lifting Eccentric                       |            | 100      | 201199X     | x         | x   | Thread Controller   |
| 28       | 508394X     | x         | x   | Oil Tube for Lifting Eccentric          |            | 101      | 267368X     | x         | x   | Tension Disc Posi   |
|          |             |           |     | Cpl.                                    |            | 102      | 236060X     | x         | x   | Tension Stud        |
| 29       | 500281X     | x         | x   | Lifting Bell Crank Link Screw Stud      |            | 103      | 2012240X    | x         | x   | Tension Bracket w   |
| 30       | 1664X805    | x         | x   | Lifting Bell Crank Link Screw Stud      |            | 104      | 240023X     | x         | x   | Thread Controller   |
|          |             |           |     | Nut                                     |            | 105      | 267315X     | x         | x   | Tension Release P   |
| 31       | 508298X     | x         | x   | Lifting Rock Shaft                      |            | 106      | 2237040X    | x         | x   | Thread Controller   |
| 32       | 508264X     | x         | x   | Lifting Rock Shaft Cpl.                 |            | 107      | 2237060X    | x         | x   | Tension Release P   |
|          |             |           |     | 1664,500281,                            |            | 108      | 2440480X    | x         | x   | Thread Controller   |
|          |             |           |     | 508298                                  |            | 109      | 204271X     | x         | x   | Tension Disc (2)    |
| 33       | 240174X     | x         | x   | Lifting Rock Shaft Bushing (2)          |            | 110      | 201572X819  | x         | x   | Tension Release W   |
| 34       | 240171X     | x         | x   | Lifting Eccentric Connection            |            | 111      | 223438X     | x         | x   | Tension Thumb Nut   |
|          |             |           |     | Crank                                   |            | 112      | 350588X819  | x         | x   | Tension Spring      |
| 35       | 2000290X805 | x         | x   | Lifting Eccentric Connection            |            | 113      | 244727X     | x         | x   | Thread Controller   |
|          |             |           |     | Crank Pinch Screw                       |            |          |             | x         | x   | Pinch Screw         |
| 36       | 248821X     | x         | x   | Lifting Eccentric Connection            |            | 114      | 200337X803  | x         | x   | Thread Controller   |
|          |             |           |     | Crank Oil Wick                          |            | 115      | 2673160X    | x         | x   | Thread Guide        |
| 37       | 267239X     | x         | x   | Take-up Lever Hinge Stud                |            | 116      | 200582X819  | x         | x   | Thread Guide Screw  |
| 38       | 235706X     | x         | x   | Take-up Lever Hinge Stud with 235706    |            | 117      | 200582X819  | x         | x   | Thread Lubricator   |
| 39       | 200383X803  | x         | x   | Take-up Lever Hinge Stud Oil Wick       |            | 118      | 244744X     | x         | x   | Thread Lubricator   |
| 40       | 2415180X    | x         | x   | Take-up Lever Hinge Stud Set Screw      |            | 119      | 200143X819  | x         | x   | Thread Lubricator   |
| 41       | 202399X     | x         | x   | Take-up Lever                           |            | 120      | 241765X     | x         | x   | Holder Screw (2)    |
| 42       | 244071X     | x         | x   | Take-up Lever Driving Stud              |            | 121      | 263554X     | x         | x   | Thread Lubricator   |
| 43       | 202330X     | x         | x   | Take-up Lever Driving Stud with 244071  |            | 122      | 244734X     | x         | x   | Thread Lubricator   |
| 44       | 2000860X833 | x         | x   | Needle Bar Connecting Stud Oil Wick     |            |          |             | x         | x   | Cpl.                |
|          |             |           |     | Needle Bar Connecting Stud              |            | 123      | 2405170X    | x         | x   | Lifting Presser Fou |
| 45       | 2085520X    | x         | x   | Needle Bar Connecting Stud with 200086, |            | 124      | 200074X806  | x         | x   | Lifting Presser Fou |
|          |             |           |     | Pinch Screw                             |            | 125      | 208566X     | x         | x   | Presser Bar         |
| 46       | 2025520X    | x         | x   | Needle Bar Connecting Link              |            | 126      | 241352X002  | x         | x   | Presser Bar Bushing |
| 47       | 244726X     | x         | x   | Take-up Lever Guard                     |            | 127      | 200352X833  | x         | x   | Presser Bar Bushing |
| 48       | 201341X803  | x         | x   | Take-up Lever Guard Screw (3)           |            | 128      | 2109490X    | x         | x   | Presser Bar Spring  |
| 49       | 200341X803  | x         | x   | Arm Shaft Bushing Set Screw             |            | 129      | 200086X833  | x         | x   | Presser Bar Spring  |
| 50       | 267466X     | x         | x   | Needle Bar Connecting Link Stud Wick    |            | 130      | 508357X     | x         | x   | Pinch Screw         |
| 51       | 2672210X    | x         | x   | Needle Bar Connecting Link Stud         |            | 131      | 508358X     | x         | x   | Vibrating Presser B |
|          |             |           |     | with 267466                             |            |          |             | x         | x   | Link Oil Wick Clamp |
| 52       | 200378X803  | x         | x   | Needle Bar Crank Check Screw            |            |          |             | x         | x   | Vibrating Presser B |
| 53       | 200333X803  | x         | x   | Needle Bar Crank Position Screw         |            |          |             | x         | x   | Link Oil Wick       |
| 54       | 2672220X    | x         | x   | Needle Bar Crank                        |            |          |             | x         | x   |                     |
| 55       | 200374X830  | x         | x   | Needle Bar Connecting Link              |            |          |             | x         | x   |                     |
|          |             |           |     | Stud Set Screw                          |            |          |             | x         | x   |                     |
| 56       | 200388X803  | x         | x   | Needle Bar Connecting Link              |            |          |             | x         | x   |                     |
|          |             |           |     | Stud Set Screw                          |            |          |             | x         | x   |                     |
| 57       | 2671580X    | x         | x   | Arm Shaft                               |            |          |             | x         | x   |                     |
| 58       | 2672470X    | x         | x   | Arm Shaft Cpl.                          |            |          |             | x         | x   |                     |
|          |             |           |     | 200333,200374,                          |            |          |             | x         | x   |                     |
|          |             |           |     | 200378,200388,                          |            |          |             | x         | x   |                     |
|          |             |           |     | 267158                                  |            |          |             | x         | x   |                     |
|          |             |           |     | 267221,267222                           |            |          |             | x         | x   |                     |
| 59       | 267224X     | x         | x   | Needle Bar Crank Friction Washer        |            |          |             | x         | x   |                     |
| 60       | 2447470X    | x         | x   | Arm Shaft Bushing (front)               |            |          |             | x         | x   |                     |
| 61       | 508255X     | x         | x   | Lifting Eccentric Connection            |            |          |             | x         | x   |                     |
| 62       | 508273X     | x         | x   | Lifting Eccentric Cpl.                  |            |          |             | x         | x   |                     |
|          |             |           |     | 268064,268065,                          |            |          |             | x         | x   |                     |
|          |             |           |     | 268066,268067,                          |            |          |             | x         | x   |                     |
|          |             |           |     | 508254                                  |            |          |             | x         | x   |                     |
| 63       | 200363X830  | x         | x   | Arm Shaft Connection Belt               |            |          |             | x         | x   |                     |
|          |             |           |     | Pulley Set Screw                        |            |          |             | x         | x   |                     |

# List of Parts 211 G 155/156 Class to SINGER Form 30-259 G (164)

| Name                                  | Components      | Illustr.<br>Ref.No. | Part No     | for Class<br>155 156 | Name                                          | Components | Illustr.<br>Ref.No. | Part No.   |
|---------------------------------------|-----------------|---------------------|-------------|----------------------|-----------------------------------------------|------------|---------------------|------------|
| Left Connection Belt                  |                 | 132                 | 500280X803  | x                    | Lifting Bell Crank Cap Screw                  |            | 196                 | 241674X    |
| Spring Flange                         |                 | 133                 | 240205X4002 | x                    | Lifting Bell Crank                            |            | 197                 | 203216X    |
| Left Connection Belt                  |                 | 134                 | 2023370X    | x                    | Presser Bar Position Guide                    |            | 198                 | 350405X803 |
| Position Screw                        |                 | 135                 | 200086X833  | x                    | Presser Bar Position Guide                    |            |                     |            |
| Left Connection Belt                  |                 |                     |             |                      | Lever Pinch Screw                             |            | 199                 | 241675X    |
| with                                  | 200363, 350492, | 136                 | 2023380X    | x                    | Presser Bar Position Guide                    |            | 200                 | 233764X    |
| two 202253                            |                 |                     |             |                      | Lever with 200086                             |            | 201                 | 203214X    |
| Left Connection Belt                  |                 | 137                 | 207072X     | x                    | Presser Bar Bushing Upper                     |            | 202                 | 200594X805 |
| Pulley Set Screw                      |                 | 138                 | 51369X063   | x                    | Presser Bar Lifter Bracket                    |            | 203                 | 200984X803 |
| Pulley Position Screw                 |                 |                     |             |                      | Pinch Screw                                   |            |                     |            |
| Pulley Cpl. with                      | 141566, 141567, | 139                 | 508300X     | x                    | Presser Bar Lifter Bracket                    |            | 204                 | 203474X    |
| * 508294 (Pulley)                     |                 | 140                 | 5082680X    | x                    | Presser Bar Lifter Bracket Cpl. 508300, 51369 |            | 205                 | 203473X    |
| Pulley Cpl.                           | 141566, 141567, | 141                 | 508260X     | x                    | Lifting Bell Crank Link - active              |            | 206                 | 203648X    |
| * 508289 (Pulley)                     |                 | 142                 | 508261X     | x                    | Vibrating Presser Bar                         |            | 207                 | 202056X    |
| Left Ball Bearing (back)              |                 |                     |             |                      | Extension                                     |            | 208                 | 233765X    |
| Pulley Cpl.                           | 272142, 508257  | 143                 | 508263X     | x                    | Vibrating Presser Bar                         |            |                     |            |
| Pulley Cpl.                           | 272142, 508296  |                     |             |                      | Extension Spring                              |            |                     |            |
|                                       |                 | 144                 | 202277X     | x                    | Vibrating Presser Bar Wick                    |            |                     |            |
| Eccentric Flange                      |                 | 145                 | 240183X     | x                    | Vibrating Presser Bar                         |            |                     |            |
| Socket Screw (4)                      |                 | 146                 | 240184X802  | x                    | Vibrating Presser Bar                         |            |                     |            |
| Eccentric Flange                      |                 |                     |             |                      | Connecting Link                               |            |                     |            |
| Eccentric Friction Plate              |                 | 147                 | 201015X819  | x                    | Vibrating Presser Foot Pinch Screw            |            | 209                 | 240556X    |
| Set Screw Packing (Brass) (2)         |                 | 148                 | 2405180X    | x                    | Vibrating Presser Foot with 201015            |            | 210                 | 240559X    |
| Eccentric Friction                    |                 | 149                 | Cat. 3355   | x                    | Needle No. 22                                 |            | 211                 | 201409X806 |
| Screw Set Screw (2)                   |                 | 150                 | 240499X     | x                    | Needle Bar Thread Guide                       |            | 212                 | 203525X    |
| Eccentric Friction Plate              |                 | 151                 | 200175X804  | x                    | Needle Bar Thread Guide Screw                 |            | 213                 | 201253X806 |
| Eccentric Friction Plate              |                 | 152                 | 201350X806  | x                    | Needle Set Screw                              |            | 214                 | 240557X    |
| 2)                                    |                 | 153                 | 2404980X    | x                    | Needle Bar                                    |            |                     |            |
| Eccentric Flange Cpl. 267623, 500321, |                 |                     |             |                      | with 200175, 201350,                          |            |                     |            |
| 508293, two each                      |                 | 154                 | 508339X     | x                    | 240499                                        |            | 215                 | 240558X    |
| 241763, 350477,                       |                 | 155                 | 508340X     | x                    | Needle Bar Rock Frame Oil Felt                |            | 216                 | 200009X805 |
| 350548                                |                 |                     |             |                      | Cutter Pin (3)                                |            | 217                 | 223850X    |
| Eccentric                             |                 | 156                 | 40025X      | x                    | Needle Bar Rock Frame Position Pin            |            | 218                 | 224020X    |
| Eccentric Adjusting Disc              |                 | 157                 | 200587X804  | x                    | Needle Bar Rock Frame Wear                    |            | 219                 | 224019X    |
| Eccentric Adjusting Disc              |                 |                     |             |                      | Plate Screw (4)                               |            | 220                 | 200446X803 |
|                                       |                 | 158                 | 267287X     | x                    | Needle Bar Rock Frame Wear Plate (2)          |            |                     |            |
| Eccentric Adjusting Disc              |                 | 159                 | 508295X     | x                    | Needle Bar Rock Frame                         |            | 221                 | 200364X803 |
| Collar with two 200382                |                 | 160                 | 267285X     | x                    | Needle Bar Rock Frame Rock Shaft              |            | 222                 | 224024X    |
| Eccentric Adjusting Disc              |                 |                     |             |                      |                                               |            |                     |            |
| Collar Set Screw (2)                  |                 | 161                 | 508259X     | x                    | Needle Bar Rock Frame Cpl. *508295,           |            |                     |            |
| Release Bracket Screw (2)             |                 |                     |             |                      | two 267287,                                   |            | 223                 | 223623X    |
| Release Bell Crank                    |                 |                     |             |                      | four 200587                                   |            | 224                 | 201220X833 |
| Screw                                 |                 |                     |             |                      |                                               |            | 225                 | 200382X833 |
| Release Bell Crank                    |                 |                     |             |                      |                                               |            | 226                 | 240167X    |
| Release Bracket                       |                 | 162                 | 5082580X    | x                    | Needle Bar Rock Frame Cpl. 40025, 267285,     |            |                     |            |
| Release Bracket Cpl.                  | 86, 508275,     |                     |             |                      | 508259                                        |            | 227                 | 224022X    |
| 508277                                |                 | 163                 | 51095X803   | x                    | Vibrating Presser Bar Extension               |            | 228                 | 202277X    |
| Release Lever Rod                     |                 |                     |             |                      | Guide Collar Pinch Screw                      |            |                     |            |
| Retainer                              |                 | 164                 | 508297X     | x                    | Vibrating Presser Bar Extension               |            |                     |            |
| Bracket Screw                         |                 |                     |             |                      | Guide Collar                                  |            | 229                 | 265088X    |
| Release Lever Screw (2)               |                 | 165                 | 508262X     | x                    | Vibrating Presser Bar Extension               |            |                     |            |
| Release Lever                         |                 |                     |             |                      | Guide Collar Cpl. 51095, 508297               |            | 230                 | 224004X    |
| Controller Stud Washer                |                 | 166                 | 268197X     | x                    | Needle Bar Connecting Link                    |            | 231                 | 200118X804 |
| Controller Stud with 204925           |                 |                     |             |                      | Oil Guard Lock Plate                          |            | 232                 | 200364X803 |
| Controller Spring                     |                 | 167                 | 267220X     | x                    | Needle Bar Connecting Link                    |            |                     |            |
| Disc Position Pin                     |                 |                     |             |                      | Oil Guard                                     |            | 233                 | 201542X803 |
| Stud                                  |                 | 168                 | 201313X806  | x                    | Needle Bar Connecting Link                    |            |                     |            |
| Bracket with                          | 201224, 236060  |                     |             |                      | Oil Guard Lock Screw (2)                      |            | 234                 | 201340X803 |
| Controller Spring Top                 |                 | 169                 | 267362X     | x                    | Needle Bar Rock Shaft Bushing (2)             |            |                     |            |
| Release Plunger                       |                 | 170                 | 508299X     | x                    | Needle Bar Rock Shaft                         |            | 235                 | 203101X    |
| Controller Disc                       |                 |                     |             |                      | Connection Link Crank                         |            |                     |            |
| Disc (2)                              |                 | 171                 | 500242X803  | x                    | Needle Bar Rock Shaft                         |            |                     |            |
| Release Washer                        |                 |                     |             |                      | Connection Link Crank Pinch Screw             |            | 236                 | 224005X    |
| Thumb Nut (2)                         |                 | 172                 | 508267X     | x                    | Needle Bar Rock Shaft                         |            |                     |            |
| Spring                                |                 |                     |             |                      | Connection Link Crank Cpl. 500242, 508299     |            | 237                 | 240560X    |
| Controller Disc Screw                 |                 | 173                 | 202277X     | x                    | Needle Bar Rock Frame Rock                    |            |                     |            |
| Bracket Cpl.                          | 201199, 204271, |                     |             |                      | Shaft Crank Connection Oil Wick               |            |                     |            |
|                                       | 223438, 223703, | 174                 | 223693X     | x                    | Needle Bar Rock Frame Rock                    |            |                     |            |
|                                       | 223704, 223706, |                     |             |                      | Shaft Crank Connection with 202277            |            |                     |            |
|                                       | 240023, 267315, | 175                 | 500243X803  | x                    | Needle Bar Rock Shaft                         |            |                     |            |
|                                       | 267368, 350588  |                     |             |                      | Connection Hinge Screw                        |            | 238                 | 200006X805 |
|                                       | two each 200309 | 176                 | 1662X805    | x                    | Needle Bar Rock Shaft                         |            | 239                 | 225585X    |
|                                       | 201572, 244048  |                     |             |                      | Connection Hinge Screw Nut                    |            | 240                 | 244715X    |
| Controller Stud Set Screw             |                 | 177                 | 508266X     | x                    | Needle Bar Rock Shaft                         |            | 241                 | 202254X    |
| Guide                                 |                 |                     |             |                      | Connection Link Crank Cpl. 1662, 223693,      |            | 242                 | 201220X833 |
| Guide Screw                           |                 |                     |             |                      | 500243, 508267                                |            | 243                 | 267182X    |
| Lubricator Plate Screw (2)            |                 | 178                 | 200653X803  | x                    | Presser Bar Lifter Hinge Screw                |            | 244                 | 200106X805 |
| Lubricator Plate                      |                 | 179                 | 508309X     | x                    | Presser Bar Lifter                            |            | 245                 | 264510X    |
| Lubricator Oil Pad                    |                 | 180                 | 508274X     | x                    | Knee Lifter Lifting Lever                     |            | 246                 | 267188X    |
| Screw (2)                             |                 | 181                 | 508270X     | x                    | Tension Release Actuating Spring              |            | 247                 | 200382X833 |
| Lubricator Oil Pad                    |                 | 182                 | 225X850     | x                    | Tension Release Actuating Spring              |            | 248                 | 201220X833 |
| Lubricator Oil Pad Holder             |                 |                     |             |                      | Screw                                         |            | 249                 | 244718X    |
| Lubricator Oil Pad Holder             |                 | 183                 | 508269X     | x                    | Knee Lifter Lifting Lever Cpl. 225, 508270,   |            | 250                 | 508347X    |
|                                       | 241765, 244744, |                     |             |                      | 508274                                        |            | 251                 | 267033X    |
|                                       | 263554, two     | 184                 | 200262X850  | x                    | Knee Lifter Lifting Lever                     |            |                     |            |
|                                       | 200143          |                     |             |                      | Hinge Screw                                   |            | 252                 | 200582X819 |
| Presser Foot                          |                 | 185                 | 2275610X    | x                    | Knee Lifter Lifting Lever                     |            |                     |            |
| Presser Foot Screw                    |                 |                     |             |                      | Return Spring                                 |            | 253                 | 202254X    |
| Bar with 200074                       |                 | 186                 | 508291X     | x                    | Presser Bar Spring (flat)                     |            | 254                 | 350440X819 |
| Bar Bushing Lower                     |                 | 187                 | 200948X806  | x                    | Presser Bar Spring Support Screw              |            | 255                 | 263093X    |
| Bar Bushing + Guide Set Screw (3)     |                 | 188                 | 350581X803  | x                    | Presser Bar Spring Regulating Screw           |            | 256                 | 267245X    |
| Bar Spring Bracket with 200086        |                 | 189                 | 2400030X    | x                    | Bed Slide, (back)                             |            | 257                 | 240244X    |
| Bar Spring Bracket                    |                 | 190                 | 223811X     | x                    | Bed Slide, (back) Stop                        |            | 258                 | 270026X    |
| Screw                                 |                 | 191                 | 691X806     | x                    | Throat Plate Screw (2)                        |            | 259                 | 240245X    |
| ing Presser Bar Connecting            |                 | 192                 | 223812X     | x                    | Bed Slide, (back) Stop Spring                 |            |                     |            |
| Wick Clamp                            |                 | 193                 | 240144X     | x                    | Throat Plate                                  |            | 260                 | 268063X    |
| ing Presser Bar Connecting            |                 | 194                 | 240004X     | x                    | Bed Slide, (front)                            |            |                     |            |
| Wick                                  |                 | 195                 | 203470X     | x                    | Bobbin                                        |            | 261                 | 267031X    |

| for Class<br>155 156 | Name                                                        | Components                                                                                         | Illust.<br>Ref.No. | Part No | for Class<br>155 156 | Name                                                                      | Components                                     |
|----------------------|-------------------------------------------------------------|----------------------------------------------------------------------------------------------------|--------------------|---------|----------------------|---------------------------------------------------------------------------|------------------------------------------------|
| x x                  | Bobbin Case Oiling Felt                                     |                                                                                                    | 262                | 270653X | x                    | Feed Driving Eccentric Connection                                         |                                                |
| x x                  | Bobbin Case Washer                                          |                                                                                                    |                    |         |                      | Hinge Stud Needle Bearing                                                 |                                                |
| x x                  | Bobbin Case Oiling Felt Retainer Screw (2)                  |                                                                                                    | 263                | 267032X | x                    | Feed Driving Eccentric Connection Cpl.                                    | 267031, 268063, 270653                         |
| x x                  | Bobbin Case Oiling Felt Retainer                            |                                                                                                    | 264                | 244712X | x                    | Hook Driving Shaft                                                        |                                                |
| x x                  | Bobbin Case                                                 |                                                                                                    | 265                | 508350X | x                    | Hook Driving Shaft                                                        |                                                |
| x x                  | Bobbin Case Tension Spring                                  |                                                                                                    | 266                | 201220X | x x                  | Hook Driving Shaft Ball Bearing                                           |                                                |
| x x                  | Bobbin Case Tension Spring Screw                            |                                                                                                    |                    |         | x x                  | Collar Position Screw                                                     |                                                |
| x x                  | Bobbin Case Tension Spring Regulating Screw                 |                                                                                                    | 267                | 200382X | x x                  | Hook Driving Shaft Ball Bearing Collar Set Screw                          |                                                |
| x x                  | Bobbin Case Latch Spring                                    |                                                                                                    | 268                | 267190X | x x                  | Hook Driving Shaft Ball Bearing Collar with                               | 200382, 201220                                 |
| x x                  | Bobbin Case Latch Plunger                                   |                                                                                                    | 269                | 244713X | x x                  | Hook Driving Shaft Ball Bearing                                           |                                                |
| x x                  | Bobbin Case Latch                                           |                                                                                                    | 270                | 244714X | x x                  | Hook Driving Shaft Ball Bearing Collar Cpl.                               | 244713, 267190                                 |
| x x                  | Bobbin Case Latch Pin                                       | 200594, 200984, 202056, 203214, 203216, 203473, 203474, 203648, 233764, 241674, 241675, two 350405 | 271                | 267063X | x x                  | Hook Driving Shaft Ball Bearing Retaining Washer                          |                                                |
| x x                  | Bobbin Case Cpl.                                            |                                                                                                    | 272                | 200580X | x x                  | Hook Driving Shaft Ball Bearing Retaining Washer Screw (3)                |                                                |
| x x                  | Hook (Sewing)                                               |                                                                                                    | 273                | 508285X | x                    | Needle Bar Rock Shaft Crank                                               |                                                |
| x x                  | Hook Needle Guard                                           |                                                                                                    | 274                | 508302X | x                    | Needle Bar Rock Shaft Crank Pin                                           |                                                |
| x x                  | Hook Needle Guard Screw (2)                                 |                                                                                                    | 275                | 508308X | x                    | Feed Driving Rock Shaft                                                   |                                                |
| x x                  | Hook Gib                                                    |                                                                                                    | 276                | 508308X | x                    | Feed Driving Rock Shaft                                                   |                                                |
| x x                  | Hook Gib Screw (2)                                          |                                                                                                    | 277                | 508307X | x                    | Feed Driving Rock Shaft Cpl.                                              | 508285, 508302, 508308-001                     |
| x x                  | Hook Cpl.                                                   | 203525, 240556, 240559, two each 201253, 201409, 233765, 240557                                    | 278                | 223655X | x x                  | Feed Lifting Eccentric Fork Oiling Felt                                   |                                                |
| x x                  | Hook and Bobbin Case Cpl.                                   |                                                                                                    | 279                | 200173X | x x                  | Feed Lifting Eccentric Fork Oiling Felt Screw                             |                                                |
| x x                  | Hook Saddle Pinch Screw                                     |                                                                                                    | 280                | 267273X | x x                  | Feed Lifting Eccentric Fork                                               | with 200173, 223655                            |
| x x                  | Hook Saddle                                                 | with 200009                                                                                        | 281                | 240223X | x x                  | Feed Bar                                                                  |                                                |
| x x                  | Hook Bushing (upper)                                        |                                                                                                    | 282                | 225837X | x x                  | Feed Lifting Eccentric Fork Screw Washer                                  |                                                |
| x x                  | Hook Bushing (lower)                                        |                                                                                                    | 283                | 350197X | x x                  | Feed Lifting Eccentric Fork Screw                                         |                                                |
| x x                  | Hook Bushing (upper) Position Screw                         |                                                                                                    | 284                | 240224X | x x                  | Feed Bar Cpl.                                                             | 225837, 240223, 267273, 350197                 |
| x x                  | Hook Bushing (lower) Set Screw                              |                                                                                                    | 285                | 244707X | x x                  | Feed Driving Rock Frame with two 200036                                   |                                                |
| x x                  | Hook Saddle Cpl.                                            | 200364, 200446, 223850, 224019, 224020                                                             | 286                | 200036X | x x                  | Feed Driving Rock Frame Pinch Screw (2)                                   |                                                |
| x x                  | Bobbin Case Opener Lever Link                               |                                                                                                    | 287                | 201518X | x x                  | Feed Bar Hinge Screw Nut                                                  |                                                |
| x x                  | Hook Driving Pinion Position Screw                          |                                                                                                    | 288                | 350393X | x x                  | Feed Bar Hinge Screw                                                      |                                                |
| x x                  | Hook Driving Pinion Set Screw                               |                                                                                                    | 289                | 508306X | x                    | Feed Driving Rock Shaft Cpl.                                              | 201518, 240224, 244707, 350393, 508307         |
| x x                  | Hook Driving Pinion with                                    | 200382, 201220,                                                                                    | 290                | 508306X | x                    | Feed Driving Rock Shaft Cpl.                                              | 201518, 240224, 244707, 350393, 508308-002     |
| x x                  | Hook Driving Pinion Thrust Washer                           |                                                                                                    |                    |         |                      |                                                                           |                                                |
| x x                  | Bobbin Case Opener Lever                                    |                                                                                                    | 291                | 508304X | x x                  | Feed Driving Rock Shaft Bushing, front                                    |                                                |
| x x                  | Hinge Stud Oil Packing Wick                                 |                                                                                                    | 292                | 202254X | x x                  | Bed Oil Wick (3)                                                          |                                                |
| x x                  | Bobbin Case Opener Lever Hinge Stud                         | with 202277                                                                                        | 293                | 243744X | x x                  | Bed Oil Stop Screw Gasket (3)                                             |                                                |
| x x                  | Bobbin Case Opener                                          |                                                                                                    | 294                | 350366X | x x                  | Bed Oil Stop Screw (3)                                                    |                                                |
| x x                  | Bobbin Case Opener Screw                                    |                                                                                                    | 295                | 244730X | x x                  | Feed Driving Rock Shaft                                                   |                                                |
| x x                  | Bobbin Case Opener Lever Hinge Stud Set Screw               |                                                                                                    | 296                | 267034X | x                    | Bushing, center and back (2)                                              |                                                |
| x x                  | Bobbin Case Opener Lever Driving Screw Stud Nut             |                                                                                                    | 297                | 160X    | x                    | Feed Driving Eccentric Connection Hinge Stud                              |                                                |
| x x                  | Bobbin Case Opener Lever Driving Screw Stud                 |                                                                                                    | 298                | 508301X | x                    | Feed Driving Eccentric Connection Hinge Stud Pinch Screw                  |                                                |
| x x                  | Bobbin Case Opener Lever Driving Screw Stud Nut             |                                                                                                    | 299                | 458X    | x                    | Feed Driving Rock Shaft Crank                                             |                                                |
| x x                  | Oil Packing Wick                                            |                                                                                                    | 300                | 500242X | x                    | Feed Driving Rock Shaft Crank Position Screw                              |                                                |
| x x                  | Bobbin Case Opener Lever with                               | 201349, 201542, 203101                                                                             | 301                | 508278X | x                    | Feed Driving Rock Shaft Crank Pinch Screw                                 |                                                |
| x x                  | Hook Saddle Cpl.                                            | 200118, 200364, 223623, 224004, 224005, 224022, 224024, 240167, 240558, 265088                     | 302                | 200383X | x                    | Feed Driving Rock Shaft Cpl.                                              | 160, 458, 500242, 508301,                      |
| x x                  | Hook Saddle Screw                                           |                                                                                                    | 303                | 202625X | x                    | Feed Driving Rock Shaft Stop Collar Set Screw (4)                         |                                                |
| x x                  | Hook Saddle Screw Washer                                    |                                                                                                    | 304                | 500278X | x                    | Feed Driving Rock Shaft Stop Collar (2)                                   | with 200383                                    |
| x x                  | Hook Driving Shaft Bushing, left                            |                                                                                                    | 305                | 508286X | x                    | Needle Bar Rock shaft Crank Slide Screw                                   |                                                |
| x x                  | Bed Oil Wick                                                |                                                                                                    | 306                | 500787X | x                    | Needle Bar Rock Shaft Crank Slide Screw Spacer                            |                                                |
| x x                  | Feed Lifting Eccentric Set Screw                            |                                                                                                    | 307                | 1662X   | x                    | Needle Bar Rock Shaft Crank Slide Screw Lock Nut                          |                                                |
| x x                  | Feed Lifting Eccentric with                                 | 201220                                                                                             | 308                | 268064X | x                    | Feed Driving Eccentric                                                    |                                                |
| x x                  | Feed Dog Screw (2)                                          |                                                                                                    | 309                | 241763X | x                    | Feed Driving Eccentric Friction Plate Screw Set Screw Packing (brass) (2) |                                                |
| x x                  | Feed Dog                                                    |                                                                                                    | 310                | 350467X | x                    | Feed Driving Flange Set Screw (2)                                         |                                                |
| x x                  | Hook Driving Gear with                                      | 201220, 200382                                                                                     | 311                | 350477X | x                    | Feed Driving Eccentric Friction Plate Screw Set Screw (2)                 |                                                |
| x x                  | Hook Driving Gear Set Screw                                 |                                                                                                    | 312                | 267623X | x                    | Feed Driving Eccentric Friction Plate                                     |                                                |
| x x                  | Hook Driving Gear Position Screw                            |                                                                                                    | 313                | 350548X | x                    | Feed Driving Eccentric Friction Plate Screw (2)                           |                                                |
| x x                  | Hook Saddle Bearing, right                                  |                                                                                                    |                    |         |                      |                                                                           |                                                |
| x x                  | Hook Saddle Bearing, right                                  |                                                                                                    |                    |         |                      |                                                                           |                                                |
| x x                  | Feed Driving Eccentric Connection Friction Washer           |                                                                                                    |                    |         |                      |                                                                           |                                                |
| x x                  | Feed Driving Eccentric Connection Friction Washer Screw (3) |                                                                                                    |                    |         |                      |                                                                           |                                                |
| x x                  | Bed Oil Wick                                                |                                                                                                    |                    |         |                      |                                                                           |                                                |
| x x                  | Bed Oil Screw                                               |                                                                                                    |                    |         |                      |                                                                           |                                                |
| x x                  | Hook Saddle Bearing Oil Wick, right                         |                                                                                                    |                    |         |                      |                                                                           |                                                |
| x x                  | Feed Regulating Stud                                        |                                                                                                    |                    |         |                      |                                                                           |                                                |
| x x                  | Feed Regulating Stud Spring                                 |                                                                                                    |                    |         |                      |                                                                           |                                                |
| x x                  | Feed Regulating Stud Retaining Spring                       |                                                                                                    |                    |         |                      |                                                                           |                                                |
| x x                  | Feed Driving Eccentric Connection Needle Bearing            |                                                                                                    | 315                | 268065X | x                    | Feed Driving Eccentric Adjusting Disc                                     | 267623, two each 241763, 350467, 350477 350548 |
| x x                  | Feed Driving Eccentric Connection                           |                                                                                                    | 316                | 268066X | x                    | Feed Driving Eccentric Adjusting Disc Spring                              |                                                |

# List of Parts 211 G 155/156 Class to SINGER Form 31-2

| Illustr.<br>Ref.No. | Part No.     | for Class<br>155 156 | Name                                   | Components                                                       | Illustr.<br>Ref.No. | Part No.     | for Class<br>155 156 | Name             |
|---------------------|--------------|----------------------|----------------------------------------|------------------------------------------------------------------|---------------------|--------------|----------------------|------------------|
| 317                 | 268067OK     | x                    | Feed Driving Eccentric                 |                                                                  | 374                 | 267230X      | x                    | Needle Bar Rock  |
| 318                 | 200382OK     | x                    | Adjusting Disc Spring Collar with two  | 200382                                                           | 375                 | 200247 803OK | x                    | Shaft Crank Link |
| 319                 | 244763X      | x x                  | Collar Set Screw (2)                   |                                                                  | 376                 | 350566X803   | x                    | Feed Reversing L |
| 320                 | 202253X      | x x                  | Safety Clutch Over Load                |                                                                  | 377                 | 202277X      | x                    | Needle Bar Rock  |
| 321                 | 244760X      | x x                  | Pulley Retaining Ring                  |                                                                  | 378                 | 508351X      | x                    | Crank Link Hinge |
| 322                 | 244761X      | x x                  | Safety Clutch Belt                     |                                                                  | 379                 | 350562X850   | x                    | Feed Driving Ecc |
| 323                 | 140197X830   | x x                  | Pulley Spring Flange                   |                                                                  | 380                 | 200346X830   | x                    | Feed Driving Ecc |
| 324                 | 12580830     | x x                  | Safety Clutch Belt Pulley with 202253+ | two 140197<br>three 1258                                         | 381                 | 508353X      | x                    | Gib Adjusting Sc |
| 325                 | 244764X      | x x                  | Safety Clutch Over Load                |                                                                  | 382                 | 350578X850   | x                    | Feed Driving Ecc |
| 326                 | 244762X      | x x                  | Pulley Set Screw (2)                   |                                                                  | 383                 | 200333X830   | x                    | Gib Adjusting Sc |
| 327                 | 1266X830     | x x                  | Safety Clutch Over Load                |                                                                  | 384                 | 240231OIL    | x                    | Feed Driving Ecc |
| 328                 | 244759X      | x x                  | Pulley Adjusting Screw (3)             |                                                                  | 385                 | 508352 X     | x                    | Flange Position  |
| 329                 | 350563X805   | x x                  | Safety Clutch Driving Ball             |                                                                  | 386                 | 240230 X     | x                    | Feed Driving Ecc |
| 330                 | 267152X      | x x                  | 7/32 in. Diameter (3)                  |                                                                  | 387                 | 248415X      | x                    | Adjusting Disc   |
| 331                 | 267276X      | x x                  | Safety Clutch Driving Ball Spring      |                                                                  | 388                 | 248416X      | x                    | Feed Driving Ecc |
| 332                 | 508326X001   | x x                  | Safety Clutch Over Load Pulley         |                                                                  | 389                 | 200382 833OK | x                    | Adjusting Disc S |
| 333                 | 508326X002   | x x                  | Adjusting Screw Lock Screw (3)         |                                                                  | 390                 | 508355OIL    | x                    | Feed Driving Ecc |
| 334                 | 508321X      | x x                  | Safety Clutch Cpl.                     | 244760, 244761,<br>244763, three<br>each 1266,<br>244762, 244764 | 391                 | 508344X      | x                    | Disc Spring Coll |
| 335                 | 508323X      | x x                  | Arm Cover (Side) Screw                 |                                                                  | 392                 | 276169X      | x                    | Disc Spring Coll |
| 336                 | 508335X      | x x                  | Arm Cover, Side                        |                                                                  | 393                 | 270653X      | x                    | Feed Driving Ecc |
| 337                 | 508333X      | x x                  | Bed Oil Tube Clamp Oiling Felt         |                                                                  | 394                 | 276170X      | x                    | Connection Cpl.  |
| 338                 | 267293X      | x x                  | Bed Oil Tube Clamp                     |                                                                  | 395                 | 276171OIL    | x                    | Feed Driving Ecc |
| 339                 | 508332X      | x x                  | Bed Oil Tube Clamp                     |                                                                  | 396                 | 244071X      | x                    | Feed Driving Ecc |
| 340                 | 508324X      | x x                  | Hook Driving Shaft Bearing             | 508322, 508323                                                   | 397                 | 240589X      | x                    | Feed Driving Ecc |
| 341                 | 200034X803   | x x                  | Left Oil Tube Cpl.                     |                                                                  | 398                 | 200029X850   | x                    | Feed Driving Ecc |
| 342                 | 508317X      | x x                  | Hook Driving Shaft Bearing             |                                                                  | 399                 | 201531X805   | x                    | Pinch Screw      |
| 343                 | 267411X      | x x                  | (left) Oil Tube Wick                   |                                                                  | 400                 | 276174X      | x                    | Feed Driving Ecc |
| 344                 | 508319X      | x x                  | Feed Driving Eccentric                 |                                                                  | 401                 | 350507X803   | x                    | Hinge Screw Nut  |
| 345                 | 267262X      | x x                  | Connection Oil Tube Support            |                                                                  | 402                 | 200386 803OK | x                    | Feed Reversing M |
| 346                 | 508330X      | x x                  | Connection Oil Tube Wick               |                                                                  | 403                 | 276173X      | x                    | Link Stud        |
| 347                 | 267322X      | x x                  | Feed Driving Eccentric                 |                                                                  | 404                 | 276165X      | x                    | Feed Driving Ecc |
| 348                 | 350562X850   | x x                  | Connection Oil Tube Cpl.               | * 508334, 508335                                                 | 405                 | 200394 803X  | x                    | Hinge Screw      |
| 349                 | 508349X      | x x                  | Hook Saddle Bearing Oil Tube Wick      |                                                                  | 406                 | 200386 803OK | x                    | Feed Reversing S |
| 350                 | 508348X      | x x                  | Hook Saddle Bearing Oil Tube           |                                                                  | 407                 | 200040 805OK | x                    | Feed Reversing S |
| 351                 | 223847X      | x x                  | Cpl.                                   | 508325, 508332                                                   | 408                 | 270830X      | x                    | Hinge Stud Set S |
| 352                 | 255168X      | x x                  | Bed Oil Tube Clamp Screw               |                                                                  | 409                 | 276046X      | x                    | Feed Reversing S |
| 353                 | 267414OK     | x x                  | Bed Oil Supply Tube Cpl.               | 267411, *508318                                                  | 410                 | 508342X      | x                    | Hinge Stud       |
| 354                 | 201529X810OK | x x                  | Bed Oil Supply Tube Oil Wick           |                                                                  | 411                 | 508341X      | x                    | Feed Reversing S |
| 355                 | 276160X      | x x                  | Bed Oil Slinger Set Screw              |                                                                  | 412                 | 267415X      | x                    | Hinge Stud Cpl.  |
| 356                 | 240574OK     | x x                  | Oil Slinger                            |                                                                  | 413                 | 267416X      | x                    | Feed Reversing L |
| 357                 | 691 806      | x x                  | Oil Slinger Cpl.                       | 350562, 508349                                                   | 414                 | 200382 833OK | x                    | Feed Reversing L |
| 358                 | 200575X819   | x x                  | Hook Saddle Bearing Oil Wick, right    |                                                                  | 415                 | 508329X      | x                    | Collar Set Screw |
| 359                 | 201829OIL    | x x                  | Bed Oil Cup (2)                        |                                                                  | 416                 | 200047 805X  | x                    | Feed Reversing S |
| 360                 | 200274 803OK | x x                  | Feed Reversing Lever                   |                                                                  | 417                 | 267417X      | x                    | Feed Reversing S |
| 361                 | 267229X      | x x                  | Feed Reversing Lever Handle            |                                                                  | 418                 | 508354X      | x                    | Stud Pinch Screw |
| 362                 | 200029X803   | x x                  | Screw Nut                              |                                                                  |                     |              |                      | Feed Reversing S |
| 363                 | 267418X      | x x                  | Feed Reversing Lever Guide             |                                                                  |                     |              |                      |                  |
| 364                 | 200364X803   | x x                  | Roller Position Plate                  |                                                                  |                     |              |                      |                  |
| 365                 | 200029X805   | x x                  | Feed Reversing Lever Guide             |                                                                  |                     |              |                      |                  |
| 366                 | 200019X805   | x x                  | Roller Position Plate Screw (2)        |                                                                  |                     |              |                      |                  |
| 367                 | 232244X      | x x                  | Feed Reversing Lever Handle Screw      |                                                                  |                     |              |                      |                  |
| 368                 | 508328X      | x x                  | Feed Reversing Lever Guide Roller      |                                                                  |                     |              |                      |                  |
| 369                 | 454X803      | x x                  | Feed Reversing Lever Guide Roller      |                                                                  |                     |              |                      |                  |
| 370                 | 508327X      | x x                  | Screw Stud                             |                                                                  |                     |              |                      |                  |
| 371                 | 200029X803   | x x                  | Needle Bar Rock Frame Rock             | 200029                                                           |                     |              |                      |                  |
| 372                 | 267228X      | x x                  | Shaft Connection with                  |                                                                  |                     |              |                      |                  |
| 373                 | 201517X805   | x x                  | Needle Bar Rock Frame Rock             |                                                                  |                     |              |                      |                  |
|                     |              |                      | Shaft Connection Pinch Screw           |                                                                  |                     |              |                      |                  |
|                     |              |                      | Needle Bar Rock Frame Rock             |                                                                  |                     |              |                      |                  |
|                     |              |                      | Shaft Crank with                       | 200029                                                           |                     |              |                      |                  |
|                     |              |                      | Needle Bar Rock Frame Rock             |                                                                  |                     |              |                      |                  |
|                     |              |                      | Shaft Crank Link Hinge Screw Nut (2)   |                                                                  |                     |              |                      |                  |

# Components

ock Frame Rock  
 Link  
 n; Lever Hinge Screw  
 ock Frame Rock  
 Link Hinge Screw with 202277  
  
 ock Frame Rock Shaft  
 inge Screw Oil Wick  
 tcentric  
 tcentric Friction  
 g Screw Set Screw (2)  
 tcentric Flange  
  
 tcentric Flange  
 tcentric Friction  
 t Screw (2)  
  
 tcentric  
 on Screw  
 tcentric  
  
 tcentric  
 200333, 200346,  
 508353, two  
 each 350562,  
 350578  
  
 tcentric  
 tcentric  
 Spring  
 tcentric Adjusting  
 ular with two 200382,  
 tcentric Adjusting  
 ular Set Screw (2)  
 tcentric Cpl. 240230, 240231,  
 248415, 248416,  
 508351, 508352.  
  
 tcentric  
 \*508345, 508346  
 Connection Link  
 Connection Link  
 Connection Link  
 270653, 276169  
 tcentric Con-  
 inge Pin with 244071  
 tcentric Con-  
 inge Pin Oil Packing  
 Connection Crank with 200029  
 Connection Crank  
  
 ock Shaft Crank  
 Mechanism Support  
  
 ock Shaft Crank  
  
 Shaft Crank  
 Screw  
 Mechanism Support  
 with 200386  
 Shaft Crank  
 with 200394  
 tcentric Connection  
 Set Screw  
 Shaft Crank  
 Screw  
 Shaft Crank  
  
 Shaft Crank  
 with 200040,  
 200386  
  
 Shaft Crank  
 Packing  
 Shaft Crank  
  
 Shaft Crank  
 276046, 508342  
 Lever Spring  
 Lever Spring  
 with 267416,  
 two 200382  
  
 Lever Spring  
 w (2)  
 Shaft Driving Stud  
 Shaft Driving  
 w  
 Shaft  
 Shaft Cpl. 200047, 267417

200004-805X x x Arm Position Screw (4)  
 202005X x x Arm Position Screw Washer (4)  
 204235X x x Arm Position Pin (2)  
 228485X x x Variety Plate Drive Screw (2)  
 267388X x x Tension Release Lever Rod Tube  
 for 508252-001 and 508252-002  
  
 \*508252-001X x Arm  
 \*508252-002X x Arm  
 \*508253-001X x Bed  
 \*508253-002X x Bed  
 \*508288X x Arm and Bed bolted  
 \*508289X x Machine Pulley less Screw  
 \*508292X x Arm and Bed bolted  
 \*508294X x Machine Pulley less Screw  
 \*508336-042X x Variety Plate  
 \*508336-053X x Variety Plate  
 \*508345X x Feed Driving Eccentric Connection  
 \*508346X x Feed Driving Eccentric Connection  
 Bushing

Parts marked with an asterisk (\*) are furnished only  
 when repairs are made at the factory.

## Accessories

Knee Lifter for Class 211 G 155, 156

501 503557X Knee Lifter Cpl. 6337, 39811, 147175, 147  
 151149, 202784, 228347,  
 503570, 503571, 503574,  
 147174, 147176, 147177  
 and two 147303  
  
 503 147175X Knee Lifter Rock Shaft Knee Arm  
 Plate Cpl.  
 504 147174X Knee Lifter Rock Shaft Knee Arm Plate  
 505 356-803 Knee Lifter Rock Shaft Knee Arm Plate  
 Hinge Fork Set Screw  
 506 147176X Knee Lifter Rock Shaft Knee Arm Plate  
 Hinge Fork with 356  
 507 147303X Knee Lifter Rock Shaft Knee Arm Plate  
 Hinge Fork Hinge Pin Retainer Clip (2)  
 508 147177X Knee Lifter Rock Shaft Knee Arm Plate  
 Hinge Fork Hinge Pin  
 509 140737-803X Knee Lifter Rock Shaft Knee Arm Hub  
 Screw  
 510 147489X Knee Lifter Rock Shaft Knee Plate Arm  
 Bracket with 140351-830 and 140737-803  
 511 140351-830X Knee Lifter Rock Shaft Knee Plate Arm  
 Bracket Screw  
 512 503560X Knee Lifter Rock Shaft Catch Ring  
 513 503566X Knee Lifter Rock Shaft Lever Link Hinge  
 Pin (2)  
 514 503563X Knee Lifter Rock Shaft Knee Arm Hinge  
 Bracket Lever (long)  
 515 500249-805X Knee Lifter Rock Shaft Knee Arm Hinge  
 Bracket Lever Pinch Screw (2)  
 516 503562X Knee Lifter Rock Shaft Knee Arm Hinge  
 Bracket Lever (long) Cpl. 500249, 503563  
 517 147180X Knee Lifter Rock Shaft Lever Link  
 518 503565X Knee Lifter Rock Shaft Knee Arm Hinge  
 Bracket Lever (short)  
 519 503564X Knee Lifter Rock Shaft Knee Arm Hinge  
 Bracket Lever (short) Cpl. 500249, 503565  
 520 503561X Knee Lifter Rock Shaft Lever Cpl. 147180, 503562, 503564  
 and two 503566  
 521 503567X Knee Lifter Rock Shaft Lever  
 Retaining Spring  
 522 503575X Knee Lifter Rock Shaft (short)  
 523 503570X Knee Lifter Rock Shaft Knee Plate Arm  
 524 503558X Knee Lifter Rock Shaft Bracket  
 525 503559X Knee Lifter Rock Shaft (long)  
 526 268072X Knee Lifter Rock Shaft Stop Collar with two 200386  
 527 200386-803 Knee Lifter Rock Shaft Stop Collar  
 Set Screw (2)  
 528 503574X Knee Lifter Rock Shaft Bracket Cpl. 268072, 503558, 503559,  
 503561, 503567, 503575,  
 and two 503560  
  
 529 228347X Knee Lifter Lifting Lever Pull Chain  
 530 39576X Knee Lifter Rock Shaft Lifting Chain  
 Hook  
 531 39811X Knee Lifter Rock Shaft Lifting Bracket  
 Extension with 39576  
 532 6337X Knee Lifter Rock Shaft Lifting Bracket with two 356  
 533 356-803X Knee Lifter Rock Shaft Lifting Bracket  
 Set Screw (2)  
 534 503573X Knee Lifter Rock Shaft Support Bracket  
 Adjusting Plate  
 535 503572X Knee Lifter Rock Shaft Support Bracket  
 536 500282X Knee Lifter Rock Shaft Support Bracket  
 Adjusting Plate Wood Screw (2)  
  
 537 175184-819X Knee Lifter Rock Shaft Support Bracket  
 Adjusting Plate Screw Washer (2)  
 538 51208-819X Knee Lifter Rock Shaft Support Bracket  
 Adjusting Plate Screw (2)  
 539 503571X Knee Lifter Rock Shaft Support Bracket  
 Cpl. 503572, 503573 two each  
 51208, 175184, 500282  
 with three each 140500  
 and Wood Screw  
  
 540 151149X Knee Lifter Auxiliary Base  
 541 --- Knee Lifter Auxiliary Wood Screw  
 (1-3/4 in. No. 12 FH)(3)  
 542 140500-813X Knee Lifter Auxiliary Base Screw (3)

Drip Pan for Class 211 G 155, 156

|     |          |                                   |                                   |
|-----|----------|-----------------------------------|-----------------------------------|
| 600 | 228886 X | Drip Pan (plastic) Cpl.           | 228883, 228885 and<br>five 350708 |
| 601 | 350708 X | Drip Pan (plastic) Screw Nail (5) |                                   |
| 602 | 228885 X | Drip Pan                          |                                   |
| 603 | 228883 X | Drip Pan Drain Jar                |                                   |

|     |              |                               |             |
|-----|--------------|-------------------------------|-------------|
| 620 | 200157 X 819 | Attachment Screw              |             |
| 621 | 200861 X 819 | Bed Slide Thumb Screw         |             |
| 622 | 200861 X 819 | Cloth Guide Thumb Screw       |             |
| 623 | 231337 X     | Cloth Guide                   |             |
| 624 | 12361 X      | Machine Hinge Connection (2)  |             |
| 625 | 203470 X     | Bobbin                        |             |
| 626 | 225554 X     | Wrench, Steel                 |             |
| 627 | 120342 X     | Oiler (copper plated)         | with 120343 |
| 628 | 120343 X     | Oiler Spout (3-1/2 in. long)  |             |
| 629 | 41400 X      | Machite Rest Pin (wood)       |             |
| 630 | 225498 X     | Screw Driver (7-1/4 in. long) |             |
| 631 | 228476 X     | Screw Driver (Bobbin Case)    |             |
| 632 | 503646 X     | Wrench (3/32 in. Hex.)        |             |
| 633 | 239355 X     | Wrench (5/32 in. Hex.)        |             |

Thread Unwinder

|     |              |                                                 |                                                                                                     |
|-----|--------------|-------------------------------------------------|-----------------------------------------------------------------------------------------------------|
| 640 | 228776 OK    | Thread Unwinder Cpl. (For two Spools)           | 228766 to 228768,<br>228770, 228774, two<br>each 150203, 228764,<br>228769 and three Wood<br>Screws |
| 641 | 228770 X     | Thread Unwinder Thread Guide Holder             |                                                                                                     |
| 642 | 228769 X     | Thread Unwinder Thread Guide (2)                |                                                                                                     |
| 643 | 228774 X     | Thread Unwinder Thread Guide Rod                |                                                                                                     |
| 644 | 228766 X     | Thread Unwinder Spool Rest                      | with 201254                                                                                         |
| 645 | 201254 X 803 | Thread Unwinder Spool Rest Set Screw            |                                                                                                     |
| 646 | 228764 X     | Thread Unwinder Spool Pin (2)                   |                                                                                                     |
| 647 | 150203 X     | Thread Unwinder Spool Rest Cushion (felt) (2)   |                                                                                                     |
| 648 | 228767 X     | Thread Unwinder Spool Rest Rod                  |                                                                                                     |
| 649 | ---          | Thread Unwinder Wood Screw (7/8 in. No. 12) (3) |                                                                                                     |
| 650 | 228768 X     | Thread Unwinder Spool Stand                     |                                                                                                     |

Universal Bobbin Winder

|     |              |                                                        |                                                                                                                                                                                                                                |
|-----|--------------|--------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 660 | 249462 X     | Universal Bobbin Winder Cpl.                           | 200056, 200082, 200113,<br>200299, 202478, 225381,<br>225444, 225453 to<br>225456, 225458, 225462,<br>228026, 259428, 259429,<br>259662, 259930, two<br>each 225459 and Wood<br>Screw<br>13710, 201572, 225461<br>and two 2102 |
| 661 | 225462 Y     | Bobbin Winder Tension Bracket Cpl.                     |                                                                                                                                                                                                                                |
| 662 | 201572 819 X | Bobbin Winder Tension Stud Thumb<br>Nut                |                                                                                                                                                                                                                                |
| 663 | 13710 X      | Bobbin Winder Tension Spring                           |                                                                                                                                                                                                                                |
| 664 | 21020 X      | Bobbin Winder Tension Disc (2)                         |                                                                                                                                                                                                                                |
| 665 | 201499 X 819 | Bobbin Winder Tension Stud                             |                                                                                                                                                                                                                                |
| 666 | 225461 X     | Bobbin Winder Tension Bracket                          | with 201499                                                                                                                                                                                                                    |
| 667 | 200082 X 804 | Bobbin Winder Tension Bracket Screw                    |                                                                                                                                                                                                                                |
| 668 | 228026 X     | Bobbin Winder Tension Bracket Screw<br>Washer          |                                                                                                                                                                                                                                |
| 669 | 259662 X     | Bobbin Winder and Tension Bracket<br>Base              |                                                                                                                                                                                                                                |
| 670 | ---          | Bobbin Winder Wood Screw<br>(3/4 in. No. 12 RHB) (2)   |                                                                                                                                                                                                                                |
| 671 | 225456 X     | Bobbin Winder Frame Spring Plunger                     |                                                                                                                                                                                                                                |
| 672 | 225455 X     | Bobbin Winder Frame Spring                             |                                                                                                                                                                                                                                |
| 673 | 259930 X     | Bobbin Winder Pulley                                   | with 457                                                                                                                                                                                                                       |
| 674 | 457 X 830    | Bobbin Winder Pulley Set Screw                         |                                                                                                                                                                                                                                |
| 675 | 244071 X     | Bobbin Winder Frame Oil Packing<br>(wick)              |                                                                                                                                                                                                                                |
| 676 | 259660 X     | Bobbin Winder Frame Oil Well Washer                    |                                                                                                                                                                                                                                |
| 677 | 225453 X     | Bobbin Winder Frame                                    | with 244071 and 259660                                                                                                                                                                                                         |
| 678 | 225381 X     | Bobbin Winder Spindle                                  |                                                                                                                                                                                                                                |
| 679 | 225454 X     | Bobbin Winder Frame Hinge Pin                          |                                                                                                                                                                                                                                |
| 680 | 200299 819 X | Bobbin Winder Stop Latch Trip Lever<br>Hinge Screw     |                                                                                                                                                                                                                                |
| 681 | 202478 X     | Bobbin Winder Stop Latch Trip Lever                    |                                                                                                                                                                                                                                |
| 682 | 200056 X 805 | Bobbin Winder Stop Latch Screw                         |                                                                                                                                                                                                                                |
| 683 | 225444 X     | Bobbin Winder Stop Latch                               |                                                                                                                                                                                                                                |
| 684 | 225458 X     | Bobbin Winder Stop Latch Thumb Screw                   |                                                                                                                                                                                                                                |
| 686 | 200113 X 806 | Bobbin Winder Brake Clamp Screw                        |                                                                                                                                                                                                                                |
| 687 | 259429 X     | Bobbin Winder Brake Clamp                              |                                                                                                                                                                                                                                |
| 688 | 259428 X     | Bobbin Winder Brake (leather)                          |                                                                                                                                                                                                                                |
| 689 | 225459 X     | Bobbin Winder Stop Latch Thumb Lever<br>Hinge Stud (2) |                                                                                                                                                                                                                                |
| --- | 3355-20-1 X  | Needle (3)                                             |                                                                                                                                                                                                                                |
| --- | 3355-22-1 X  | Needle (2)                                             |                                                                                                                                                                                                                                |