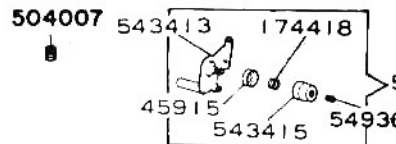
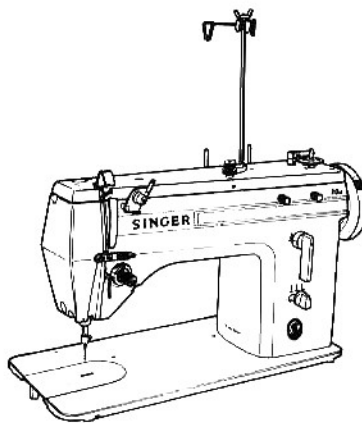


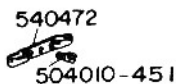
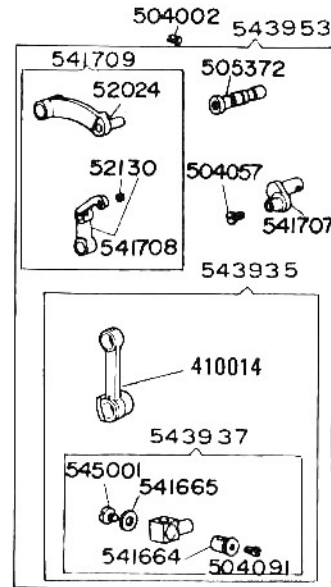
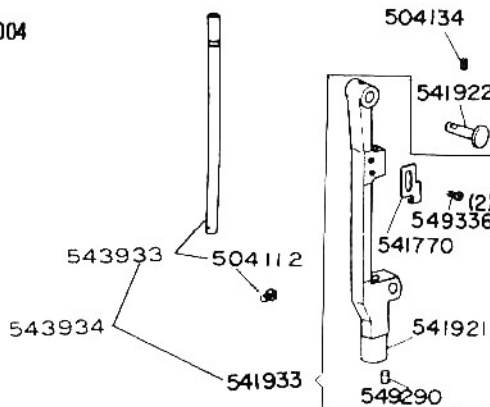
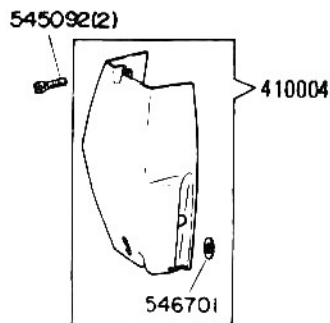
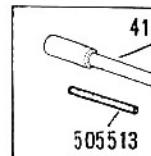
MACHINE PARTS CHART
for
SINGER*
20U42

SINGER*

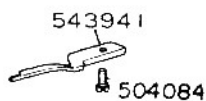
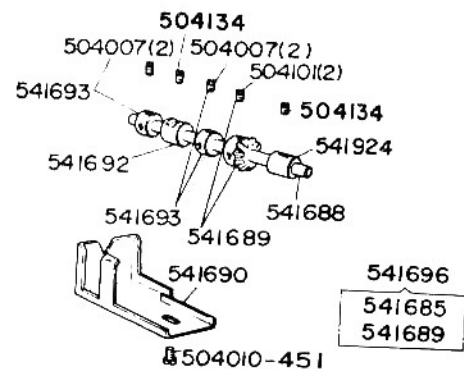
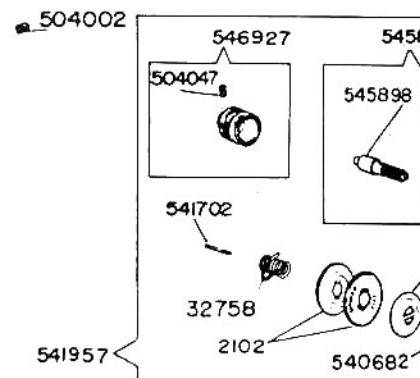
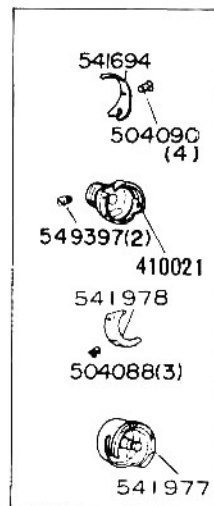
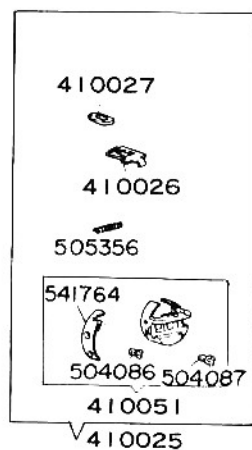
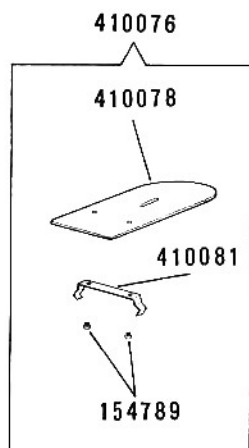
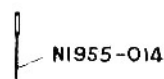
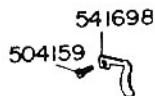
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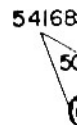
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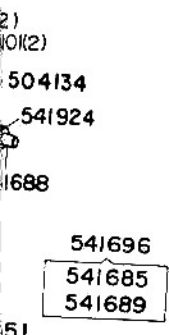
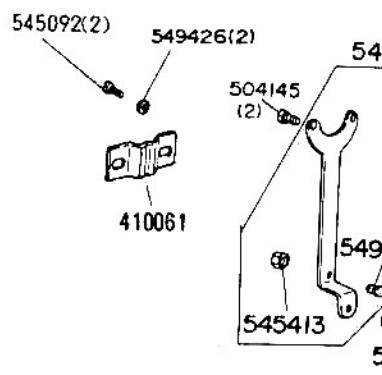
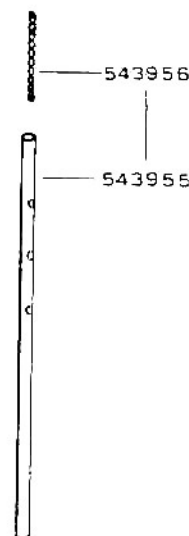
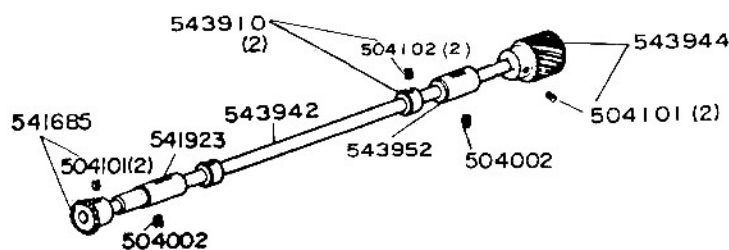
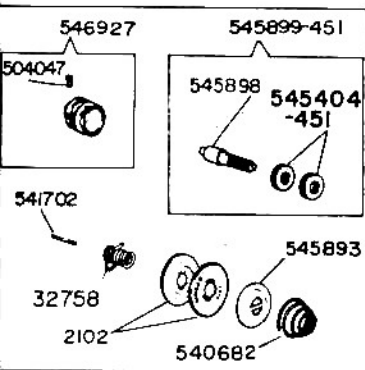
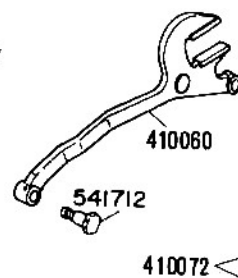
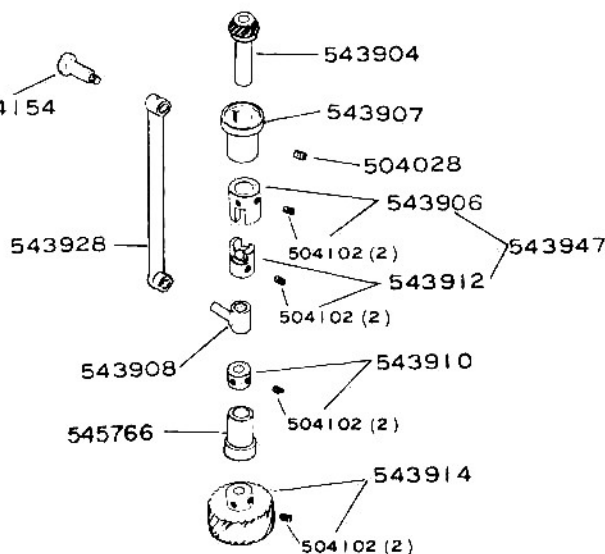
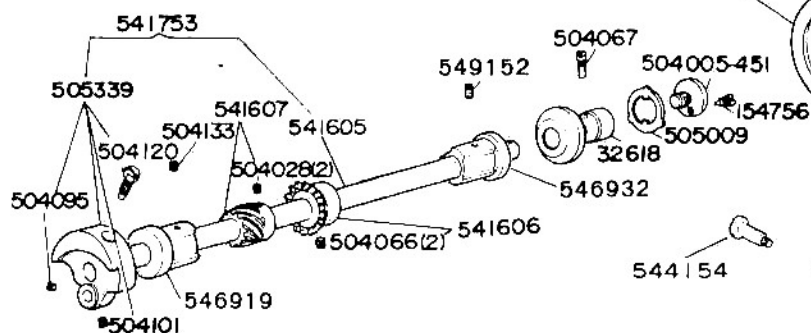
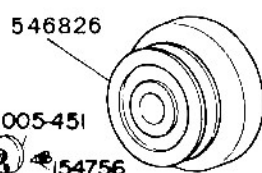
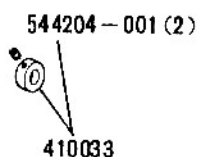
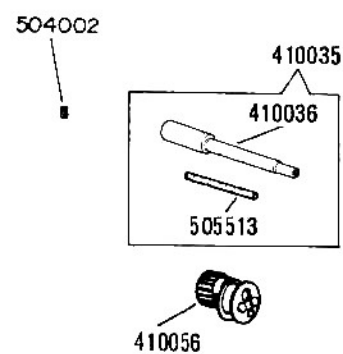
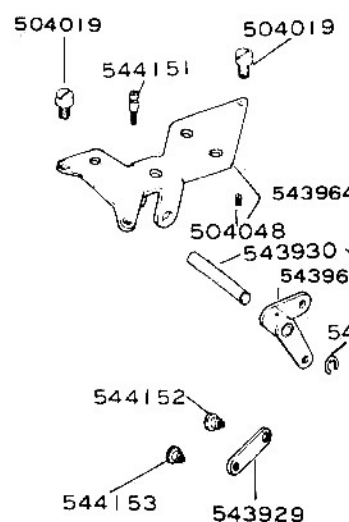
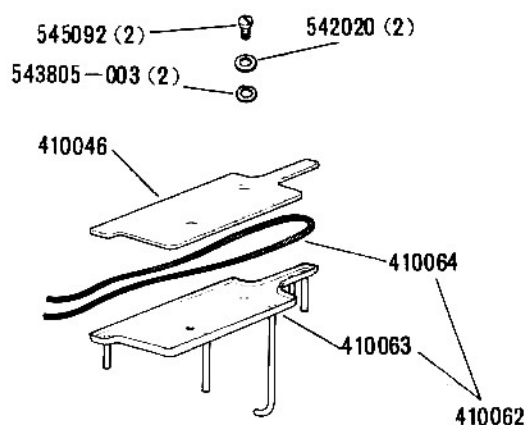
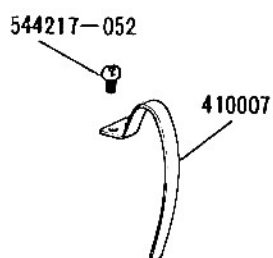
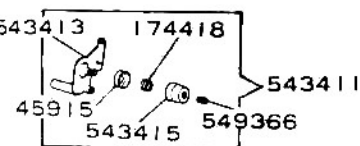


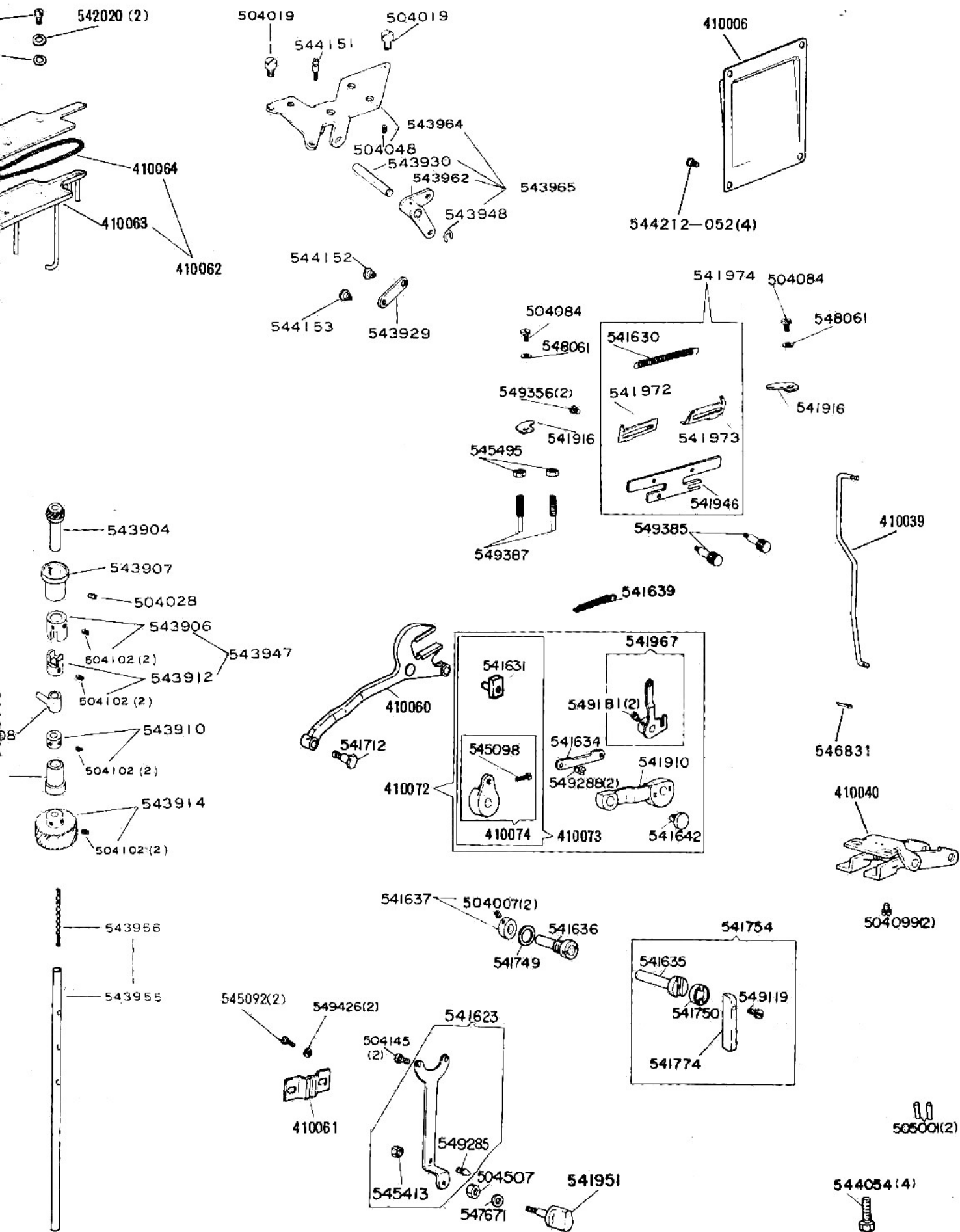
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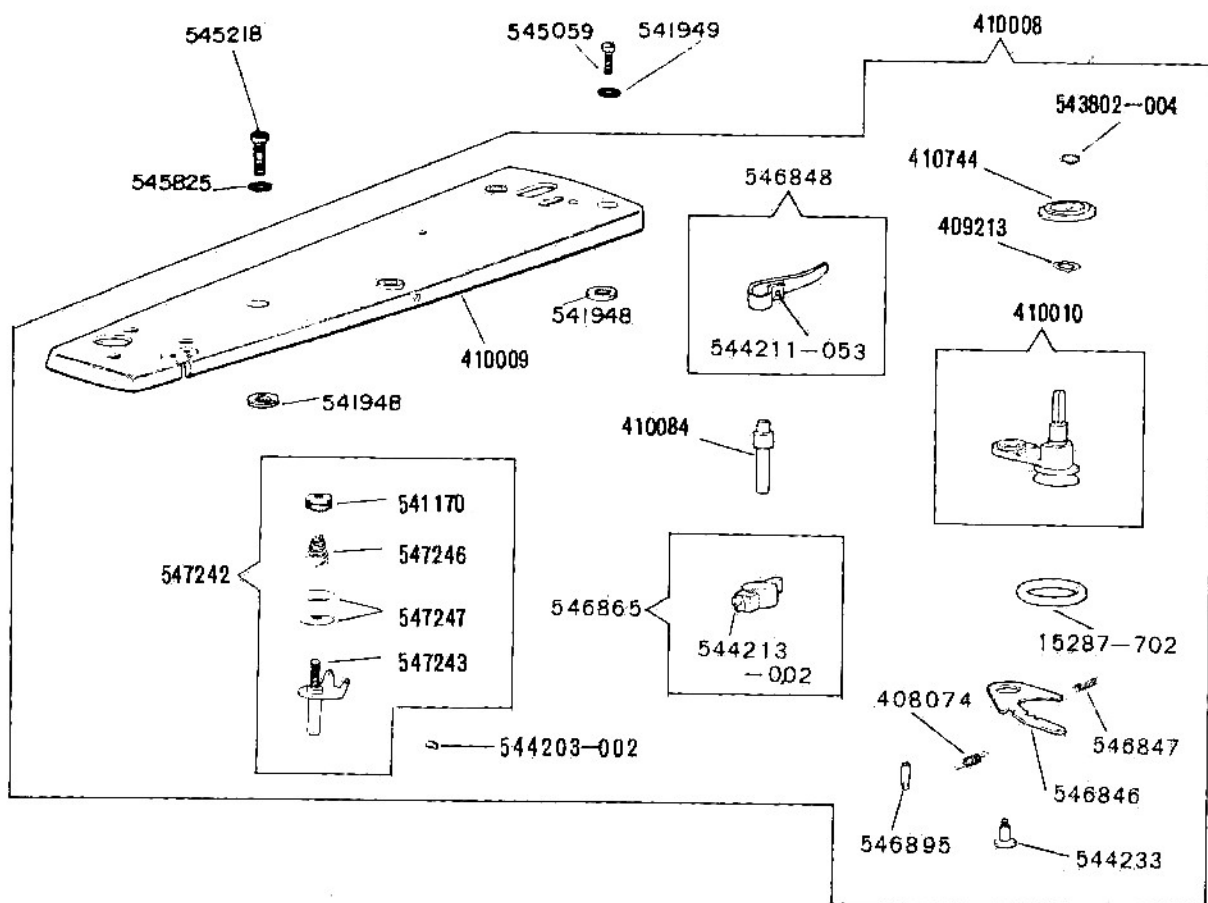


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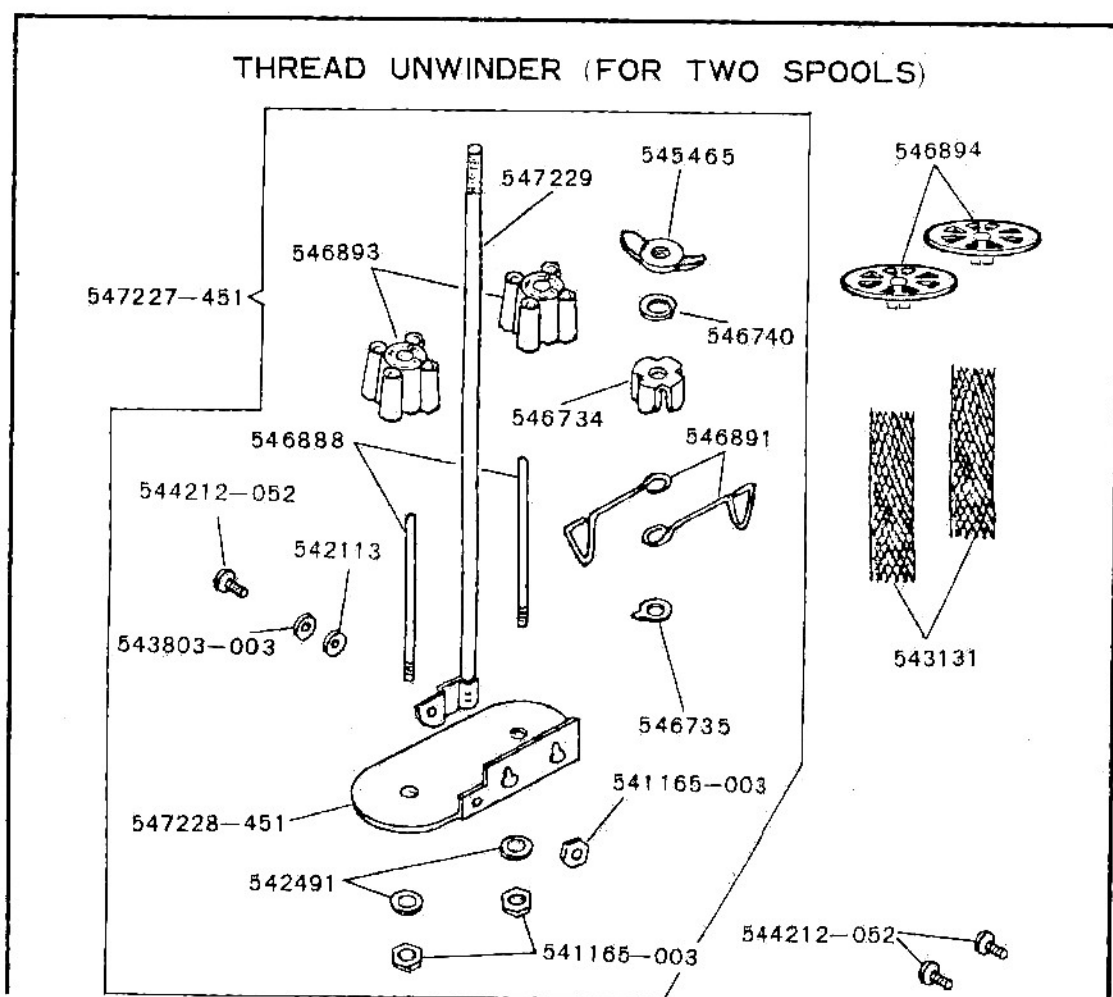








THREAD UNWINDER (FOR TWO SPOOLS)



410008

543802-004

10744

409213

410010

ACCESSORIES AND ATTACHMENTS

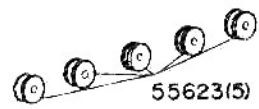
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541558



546923

541514



55623(5)



15287-702

074

546847

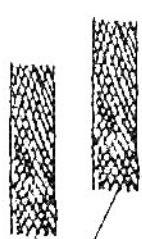
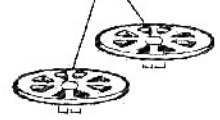
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544233

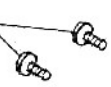
SPPOOLS)

546894



543131

212-052



NUMERICAL LIST OF PARTS FOR 20042 M/C

<u>Part No.</u>	<u>Description</u>	<u>Part No.</u>	<u>Description</u>
2102	Tension Disc (2)	504028	Arm Shaft (horizontal) Worm Gear
15287-702	Bobbin Winder Friction Ring		Set Screw (2)
32618	Clamp Stop Motion Clamp Flanged Bushing	504028	Arm Shaft (upright) Bushing (upper) Set Screw
32758	Thread Take-up Spring	504047	Tension Stud Set Screw
45915	Pre-Tension Disc	504048	Hook Advancing Crank Shaft Set Screw
52024	Thread Take-up Lever Link	504057	Needle Bar Connecting Link Cap Screw
52130	Thread Take-up Lever Thread Eyelet Bushing	504066	Arm Shaft (horizontal) Bevel Gear Set Screw (2)
55623	Rotating Hook Bobbin	504067	Clamp Stop Motion Clamp Flanged Bushing Set Screw
154756	Clamp Stop Motion Clamp Stop Screw	504084	Bight Amplitude Stop Plate (left) (right) Screw (2)
154789	Throat Plate Spring Screw (2)	504084	Rotating Hook Bobbin Case Holder Position
174418	Pre-Tension Spring		Bracket Screw
408074	Bobbin Winder Bracket Regulating	504086	Rotating Hook Bobbin Case Tension Regulating Screw
	Plate Spring	504087	Rotating Hook Bobbin Case Tension Spring Screw
409213	Bobbin Winder Spindle Guard Wave Washer	504088	Rotating Hook Section Screw (3)
410004	Face Plate with 546701	504090	Rotating Hook Thread Guard Screw (4)
410006	Arm Side Cover	504091	Needle Bar Set Screw
410007	Thread Take-up Lever Guard	504095	Thread Take-up Crank Position Screw
410008	Arm Top Cover Complete, Nos. 15287-702, 408074, 409213, 410009, 410010, 410084, 410744, 543802-004, 544203-002, 544233, 546846, 546847, 546848, 546865, 546895, 547242 and two 541948	504099	Bell Crank Bracket Screw (2)
410009	Arm Top Cover	504101	Rotating Hook Drive Shaft Screw Gear (back)
410010	Bobbin Winder Bracket Complete		Set Screw (2)
410014	Needle Bar Connecting Link	504101	Rotating Hook Drive Shaft Bevel Gear (front)
410021	Rotating Hook	504102	Set Screw (2)
410025	Rotating Hook Bobbin Case Complete, Nos. 410026, 410027, 410051 and 505356	504102	Rotating Hook Shaft Bevel Gear Set Screw (2)
410026	Rotating Hook Bobbin Case Latch	504102	Thread Take-up Crank Set Screw
410027	Rotating Hook Bobbin Case Latch Lever	504102	Arm Shaft (upright) Bevel Gear (upper) Joint
410033	Zig-Zag Triangular Cam Shaft Collar with two 544204	504102	Set Screw (2)
410035	Zig-Zag Triangular Cam Shaft Complete, Nos. 410036 and 505513	504112	Arm Shaft (upright) Retainer Collar Set Screw (2)
410036	Zig-Zag Triangular Cam Shaft	504120	Rotating Hook Drive Shaft Retainer Collar
410039	Bight Amplitude Slide Block Crank Knee Operating Connection	504133	Set Screw (4)
410040	Bell Crank Complete	504134	Arm Shaft (upright) Retainer Joint Set Screw (2)
410046	Oil Reservoir Felt	504134	Arm Shaft (upright) Screw Gear Set Screw (2)
410051	Rotating Hook Bobbin Case with 504086, 504087, and 541764	504145	Needle Set Screw
410054	Rotating Hook and Rotating Hook Bobbin Case Holder Complete, Nos. 410021, 541694, 541977, 541978, two 549397, three 504088, and four 504090	504159	Needle Bar Crank Position Screw
410056	Zig-Zag Triangular Cam Gear and Zig-Zag Triangular Cam Complete	504507	Arm Shaft (horizontal) Flanged Bushing (front)
410060	Zig-Zag Stitch Regulator Fork	505001	Set Screw
410061	Bight and L-C-R Position Block	505009	Needle Bar Frame Pin Set Screw
410062	Oil Reservoir 410063 with 410064	505339	Rotating Hook Shaft Bushing (short) Set Screw
410063	Oil Reservoir	505356	Rotating Hook Shaft Bushing (long) Set Screw
410064	Oil Reservoir Oil Wick	505372	Bight and L-C-R Position Lever Set Screw (2)
410072	Bight Amplitude Slide Block Crank 541967 with 410073, 541634, 541642, 541910 and two 549288	505513	Slack Thread Regulator Set Screw
410073	Bight Amplitude Slide Block Guide 410074 with 541631	540472	Bight and L-C-R Position Lever Thumb Stud Nut
410074	Bight Amplitude Slide Block Guide with 545098	540682	Arm Dowel Pin (2)
410076	Throat Plate Complete, Nos. 410078, 410081 and two 154789	541170	Clamp Stop Motion Clamp Washer
410078	Throat Plate Body Complete	541605	Needle Bar Crank with 504095, 504101 and 504120
410081	Throat Plate Spring	541606	Rotating Hook Bobbin Case Latch Spring
410084	Bobbin Winder Latch Stud	541606	Thread Take-up Lever Link Hinge Pin
410744	Bobbin Winder Spindle Guard	541607	Zig-Zag Triangular Cam Shaft Oil Wick
504002	Zig-Zag Triangular Cam Shaft Set Screw	541623	Thread Guard (upper)
504002	Rotating Hook Drive Shaft Bushing (back)		Tension Spring
	Set Screw	541630	Bobbin Winder Tension Nut
504002	Rotating Hook Drive Shaft Bushing (front)	541631	Arm Shaft (horizontal)
	Set Screw	541634	Arm Shaft (horizontal) Bevel Gear with two 504066
504002	Thread Take-up Lever Link Hinge Pin Set Screw	541635	Arm Shaft (horizontal) Worm Gear with two 504028
504002	Thread Take-up Spring Regulator Set Screw	541636	Bight and L-C-R Position Lever Complete, Nos. 545413 and 549285
504005-451	Clamp Stop Motion Clamp Screw	541637	Bight Amplitude Regulating Plate Spring
504007	Bight Amplitude Slide Block Crank Shaft Bushings Collar Set Screw (2)	541639	Bight Amplitude Slide Block
504007	Pre-Tension Set Screw	541642	Bight Amplitude Slide Block Crank Link
504007	Rotating Hook Shaft Retainer Collar Screw (4)	541664	Bight Amplitude Slide Block Crank Shaft
504010-451	Needle Bar Connecting Link Guide Screw (2)	541665	Bight Amplitude Slide Block Crank Shaft Bushing
504010-451	Rotating Hook Shaft Bevel Gear Cover Screw	541685	Bight Amplitude Slide Block Crank Shaft Bushing
504010-451	Thread Guard (upper) Set Screw		Collar with two 504007
504019	Hook Advancing Crank Bracket Screw (left) (right) (2)	541688	Bight Amplitude Slide Block Crank Spring
		541689	Bight Amplitude Slide Block Guide Stud
		541690	Needle Bar Connecting Stud Hinge Pin
		541692	Needle Bar Connecting Stud Hinge Pin Washer
		541693	Rotating Hook Drive Shaft Bevel Gear (front)
			with two 504101
		541694	Rotating Hook Shaft
		541696	Rotating Hook Shaft Bevel Gear with two 504101
		541698	Rotating Hook Shaft Bevel Gear Cover
		541702	Rotating Hook Shaft Bushing (short)
		541707	Rotating Hook Shaft Retainer Collar with two 504007 (2)
		541708	Rotating Hook Thread Guard
		541709	Set of Gears (lower, front) Nos. 541685 and 541689
		541712	Slack Thread Regulator
		541749	Tension Releasing Pin
			Thread Take-up Crank
			Thread Take-up Lever with 52130
			Thread Take-up Lever Complete, Nos. 52024 and 541708
			Zig-Zag Stitch Regulator Fork Eccentric Connection Pin
			Bight Amplitude Slide Block Crank Shaft Bushings Washer

17.

ACCESSORIES AND ATTACHMENTS
(Supplied with Machine)

THREAD UNWINDER (FOR TWO SPOOLS)

(Supplied with Machine)

541165-003	Thread Unwinder	Thread Guide Holder
	Bracket Hinge	Screw Nut
541165-003	Thread Unwinder	Spool Pin Nut (2)
542113	Thread Unwinder	Thread Guide Holder
	Bracket Hinge	Screw Friction Washer
542491	Thread Unwinder	Spool Pin Spring Washer (2)
543131	Thread Unwinder	Spool Nut (2)
543803-003	Thread Unwinder	Thread Guide Holder
	Bracket Hinge	Screw Washer
544212-052	Thread Unwinder	Thread Guide Holder
	Bracket Hinge	Screw
544212-052	Thread Unwinder	Spool Mounting Bracket Screw (2)
545465	Thread Unwinder	Thread Guide Lock Nut
546734	Thread Unwinder	Thread Guide Position Cup
546735	Thread Unwinder	Thread Guide Rod Washer
546740	Thread Unwinder	Thread Guide Lock Nut
		Spring Washer
546888	Thread Unwinder	Spool Pin (2)
546891	Thread Unwinder	Thread Guide (2)
546893	Thread Unwinder	Spool Holder (2)
546894	Thread Unwinder	Spool Cap (2)
547227-451	Thread Unwinder (for two spools) Complete,	
	Nos. 541165-003, 542113, 543803-003,	
	544212-052, 545465, 546734, 546735,	
	546740, 547228-451, 547229, two each	
	541165-003, 542491, 546888, 546891 and 546893	
547228-451	Thread Unwinder	Spool Mounting Bracket
547229	Thread Unwinder	Thread Guide Holder and
		Bracket Complete