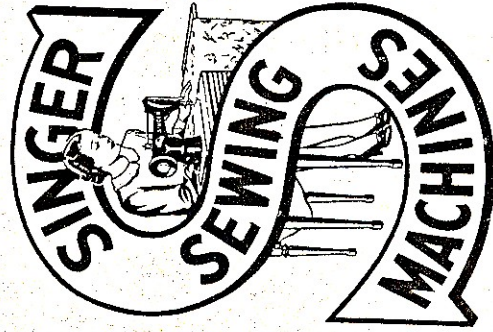
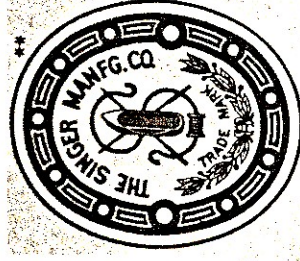




# LIST OF PARTS



## SINGER

MACHINE No. 136wIII

THE SINGER MANUFACTURING COMPANY

# INSTRUCTIONS FOR OILING

To insure easy running and prevent unnecessary wear of the parts which are in movable contact, the machine requires oiling, and when in continuous use, "TYPE B" or "TYPE D" OIL, sold by Singer Sewing Machine Company, should be applied at least twice each day to all oil holes marked "OIL", as instructed in Form 2236w.

"TYPE D" OIL should be used when an oil is desired which will produce a minimum of stain on fabrics, even after a long period of storage.

To insure satisfactory results, "TYPE E" THREAD LUBRICANT, sold by Singer Sewing Machine Company, should be used in the thread lubricator.

The small felt pad on the side of the bobbin case should be kept wet with oil to lubricate the hook race.

Occasionally check the grease in gear cases on the under side of the bed of the machine and fill gear cases, when necessary, with GEAR LUBRICANT, sold by Singer Sewing Machine Company.

Lubricate trimmer motor as instructed in Form 2643w - Supplement to Form 2236w.

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## INSTRUCTIONS FOR ORDERING

In ordering from this list, use **ONLY** the **PART** number in the **FIRST** column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case), must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A—Hardened, Polished, Nickel Plated and Buffed.
- AL—Heat Treated for Toughness.
- ALX—Heat Treated for Toughness and Black Oxide.
- B—Polished, Nickel Plated and Buffed.
- C—Hardened only.
- D—Polished only.
- E—Soft, Not polished.
- F—Hardened and Polished.
- J—Nickel Plated only.
- R—Merlized.
- X—Black Oxide, for Iron and Steel.
- XC—Hardened and Black Oxide, for Iron and Steel.
- Y—Black Nickel Plated only.
- Z—Chromium Plated.

These letters **MUST BE USED** when they appear in the list and **AFTER** the number, as in the list.

In this series

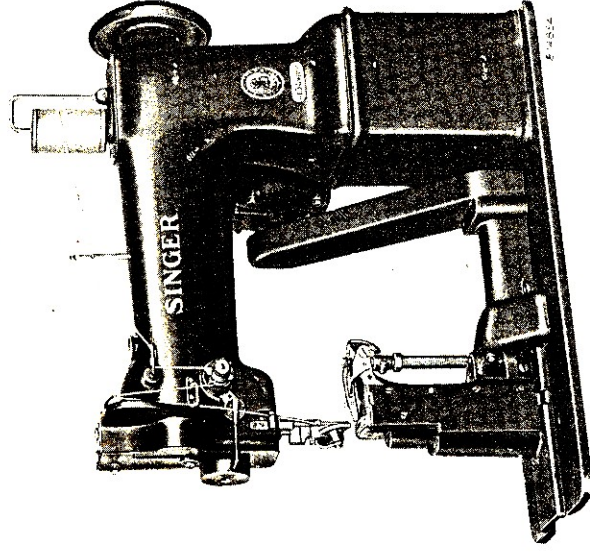
- 1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw Numbers.
- 1501 to 1800, 201501 to 201800 and 351501 to 351800 are Nut Numbers.
- 1801 to 2000, 201801 to 202000 and 351801 to 352000 are Roller Numbers.
- 2001 to 50000 and 202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are **NOT TO BE USED** in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (\*) are furnished only when repairs are made at the factory.

## LIST OF PARTS COMPLETE FOR



## MACHINE No. 136w/III

VERTICAL HOOK. POST BED.

CONTINUOUS WHEEL FEED.

BALL BEARING ROLLER PRESSER.

Horizontal Undertrimmer attached to Hook Post.

Motor attached to machine drives the knife continuously at high speed independent of the speed of the machine.

For Simultaneously Stitching the edges and Undertrimming the linings of Shoes, Sandals, Slippers, etc.

| No.     | Plate | Name                            |
|---------|-------|---------------------------------|
| *249069 | ----  | Arm with 202135                 |
| 249284  | ----  | " Base                          |
| 204235  | 17340 | " " Position Pin (2)            |
| 200004E | 17340 | " " Screw (3)                   |
| 202005  | 17340 | " " " Washer (3)                |
| 203091  | 15775 | " Cap                           |
| 200278X | 15775 | " " Screw                       |
| 202248  | 15775 | " " " Washer                    |
| 203089  | 15775 | " " Spool Holder Base           |
| 203090  | 15775 | " " " " " " " "                 |
|         |       | 20079X and 204296               |
| 200585X | 15775 | Arm Cap Spool Holder Base Screw |

## PARTS FOR MACHINE No. 136w111

## PARTS FOR MACHINE No. 136w111

| No.     | Plate | Name                                  | No.     | Plate | Name                                 |
|---------|-------|---------------------------------------|---------|-------|--------------------------------------|
| 204296  | 15775 | Arm Cap Spool Holder Wire             | 249272  | 17338 | Edge Guide Locking Pin Releasing     |
| 200079X | 15775 | " " " " Hinge Screw                   |         |       | Handle                               |
| 203092  | 15775 | Arm Cap and Spool Holder complete,    | 201537E | 17338 | Edge Guide Locking Pin Releasing     |
|         |       | Arm Position Pin (2)                  |         |       | Handle Lock Nut                      |
| 204235  | 17340 | " " Washer (3)                        | 350488C | 17338 | Edge Guide Locking Pin Screw Bushing |
| 200004E | 17340 | " Shaft with 224392 and 350431E       | 249273  | 17338 | " " " " Spring                       |
| 202005  | 17340 | " " Bushing (back) with 202260        | 249274  | 17338 | Edge Guide Locking Device complete,  |
| 237702  | 15775 | " " " " Oil Packing (wick)            |         |       | Nos. 241684, 249272, 249273, 350488C |
| 237748  | 15775 | " " " " Screw (3)                     | 200173X | 17338 | Edge Guide Locking Device complete,  |
| 202260  | 15775 | " " (front) with 202244               | 237777  | 17338 | Edge Guide Locking Device complete,  |
| 200071E | 15775 | " " " " Oil Packing (wick)            | 202135  | 17338 | Edge Guide Locking Device complete,  |
| 207080  | 15775 | " " " " " Thumb                       | 204073X | 17338 | Edge Guide Locking Device complete,  |
| 202244  | 15775 | " " " " " Thumb                       | 249088  | 17327 | Edge Guide Locking Device complete,  |
| 200502X | 15775 | " " " " " Thumb                       |         |       | Nos. 241684, 249272, 249273, 350488C |
| 350532E | 15775 | Arm-Shaft Bushing (front) Set Screw   | 200173X | 17338 | Edge Guide Locking Device complete,  |
| 201522E | 15775 | " " " " " Lock                        | 237777  | 17338 | Edge Guide Locking Device complete,  |
|         |       | Nut                                   | 202135  | 17338 | Edge Guide Locking Device complete,  |
| 224392  | 15775 | Arm Shaft Oil Packing (wick)          | 204073X | 17338 | Edge Guide Locking Device complete,  |
| 350431E | 15775 | " " " " Stop Screw                    | 249088  | 17327 | Edge Guide Locking Device complete,  |
| 202632  | 15745 | " Side Plate                          |         |       | Nos. 241684, 249272, 249273, 350488C |
| 200462X | 15745 | " " " Thumb Screw                     | 200173X | 17338 | Edge Guide Locking Device complete,  |
| *249285 | ----- | " " " " " Thumb                       | 237777  | 17338 | Edge Guide Locking Device complete,  |
| 202258  | 17340 | " Hinge Connection (2)                | 202135  | 17338 | Edge Guide Locking Device complete,  |
| 200570E | 17340 | " " " " " Screw (4)                   | 204073X | 17338 | Edge Guide Locking Device complete,  |
| 233939  | 17313 | Bobbin                                | 249088  | 17327 | Edge Guide Locking Device complete,  |
| 238304  | 17313 | " Case Base with 202056, 203211 to    |         |       | Nos. 241684, 249272, 249273, 350488C |
| 203211  | 17313 | 203213 and 203216                     | 200173X | 17338 | Edge Guide Locking Device complete,  |
| *202056 | ----- | Bobbin Case Base Latch                | 237777  | 17338 | Edge Guide Locking Device complete,  |
| 203212  | 17313 | " " " " Pin                           | 202135  | 17338 | Edge Guide Locking Device complete,  |
| 203213  | 17313 | " " " " Plunger                       | 204073X | 17338 | Edge Guide Locking Device complete,  |
| 238312  | 17313 | " " " " Spring                        | 249088  | 17327 | Edge Guide Locking Device complete,  |
|         |       | " " Cap with 200984C, 203214,         |         |       | Nos. 241684, 249272, 249273, 350488C |
| 234079  | 17337 | 203215, 241674, 241675, two each      | 200173X | 17338 | Edge Guide Locking Device complete,  |
| 234065  | 17337 | 200594C and 350405C                   | 237777  | 17338 | Edge Guide Locking Device complete,  |
| 200076D | 17337 | Bobbin Case Lever                     | 202135  | 17338 | Edge Guide Locking Device complete,  |
| 201272C | 17337 | " " " " Driving Block                 | 204073X | 17338 | Edge Guide Locking Device complete,  |
| 241674  | 17313 | " " " " " Screw (2)                   | 249088  | 17327 | Edge Guide Locking Device complete,  |
| 241675  | 17313 | " " " " Hinge Screw                   |         |       | Nos. 241684, 249272, 249273, 350488C |
| 350405C | 17313 | " " " " Oiling Felt                   | 200173X | 17338 | Edge Guide Locking Device complete,  |
| 203214  | 17313 | " " " " Retainer                      | 237777  | 17338 | Edge Guide Locking Device complete,  |
| 200984C | 17313 | " " " " Tension Spring                | 202135  | 17338 | Edge Guide Locking Device complete,  |
|         |       | " " " " " Regulating                  | 204073X | 17338 | Edge Guide Locking Device complete,  |
| 200594C | 17313 | Screw                                 | 249088  | 17327 | Edge Guide Locking Device complete,  |
| 203215  | 17313 | Bobbin Case Tension Spring Screw      |         |       | Nos. 241684, 249272, 249273, 350488C |
| 200594C | 17313 | " " Thread Guide                      | 200173X | 17338 | Edge Guide Locking Device complete,  |
| 203216  | 17313 | " " " " " Screw                       | 237777  | 17338 | Edge Guide Locking Device complete,  |
| 238313  | 17313 | " " Washer (cloth)                    | 202135  | 17338 | Edge Guide Locking Device complete,  |
|         |       | Bobbin Case complete, Nos. 238304 and | 204073X | 17338 | Edge Guide Locking Device complete,  |
| 241732  | 17338 | 238312                                | 249088  | 17327 | Edge Guide Locking Device complete,  |
| 241733  | 17338 | Edge Guide                            |         |       | Nos. 241684, 249272, 249273, 350488C |
| 200934X | 17338 | " " Bracket                           | 200173X | 17338 | Edge Guide Locking Device complete,  |
| 200380C | 17337 | " " " " Hinge Screw                   | 237777  | 17338 | Edge Guide Locking Device complete,  |
| 241764  | 17337 | " " " " " Set Screw                   | 202135  | 17338 | Edge Guide Locking Device complete,  |
|         |       | " " " " " " "                         | 204073X | 17338 | Edge Guide Locking Device complete,  |
|         |       | Packing (fibre)                       | 249088  | 17327 | Edge Guide Locking Device complete,  |
| 241684  | 17338 | Edge Guide Locking Pin                |         |       | Nos. 241684, 249272, 249273, 350488C |

## PARTS FOR MACHINE No. 136wIII

| No.      | Plate | Name                                  |
|----------|-------|---------------------------------------|
| 249078   | 17327 | Feed Wheel Bevel Gear Driving Pinion  |
| 249073   | 17327 | Shaft Connection                      |
| 229D     | 17327 | Feed Wheel Bevel Gear Driving Pinion  |
| 249096   | 17327 | Thrust Washer                         |
| 249079   | 17327 | Feed Wheel Bevel Gear Screw           |
| 249266   | 17327 | " " " " Spacing Washer                |
|          |       | " " " " Bracket                       |
|          |       | " " " " 249079 with 248810,           |
|          |       | 249012, 249061, 249073, 249077,       |
|          |       | 249096, 249097, 249267, 350395C,      |
|          |       | 350514AL and three 200585X            |
| 249019   | 17327 | Feed Wheel Bracket Friction Plug      |
| 201052C  | 17327 | " " " " " " Set                       |
|          |       | Screw                                 |
| 200362C  | 17327 | Feed Wheel Bracket Set Screw          |
| 350514AL | 17327 | " " Cap Screw                         |
| 249023   | 15739 | " " Driving Gear (for 15 stitches)    |
| 249024   | 15739 | " " " " (for 16 stitches)             |
| 249026   | 15739 | " " " " (for 18 stitches)             |
| 238613   | 15739 | " " " " Key                           |
| 238614   | 15739 | " " " " " " Shifting                  |
| 201464C  | 15739 | Collar with 201464C                   |
|          |       | Feed Wheel Driving Gear Key Shifting  |
|          |       | Screw Stud                            |
| 238615   | 15739 | Feed Wheel Driving Gear Key Spring    |
| 201202D  | 15739 | " " " " " " "                         |
|          |       | Screw                                 |
| 238616   | 15739 | Feed Wheel Driving Gear Key Stop Pin  |
| 249075   | 15739 | " " " " " " Separating                |
|          |       | Washer (2)                            |
| 249030   | 15739 | Feed Wheel Driving Gear Shaft with    |
|          |       | 238616                                |
| 249032   | 15739 | Feed Wheel Driving Gear Shaft Bracket |
|          |       | with 202299, 238630 and two 200346C   |
| 202299   | 15739 | Feed Wheel Driving Gear Shaft Bracket |
|          |       | Oil Packing (wick)                    |
| 249033   | 15739 | Feed Wheel Driving Gear Shaft Bracket |
|          |       | Plate with two 210983                 |
| 210983   | 15739 | Feed Wheel Driving Gear Shaft Bracket |
|          |       | Plate Position Pin                    |
| 200158X  | 15739 | Feed Wheel Driving Gear Shaft Bracket |
|          |       | Plate Screw (2)                       |
| 201082E  | 15739 | Feed Wheel Driving Gear Shaft Bracket |
|          |       | Screw (long)                          |
| 225532   | 15739 | Feed Wheel Driving Gear Shaft Bracket |
|          |       | Screw (long) Washer                   |
| 201308E  | 15739 | Feed Wheel Driving Gear Shaft Bracket |
|          |       | Screw (short)                         |
| 203637   | 15739 | Feed Wheel Driving Gear Shaft Bracket |
|          |       | Screw (short) Washer                  |
| 238630   | 15739 | Feed Wheel Driving Gear Shaft Bushing |
| 249031   | 15739 | " " " " " " Collar                    |
|          |       | with 200397X                          |
| 200397X  | 15739 | Feed Wheel Driving Gear Shaft Collar  |
|          |       | Set Screw                             |
| 249037   | 15753 | Feed Wheel Driving Pinion (for 15     |
|          |       | stitches)                             |
| 249038   | 15753 | Feed Wheel Driving Pinion (for 16     |
|          |       | stitches)                             |

## PARTS FOR MACHINE No. 136wIII

| No.     | Plate | Name                                     |
|---------|-------|------------------------------------------|
| 249040  | 15753 | Feed Wheel Driving Pinion (for 18        |
|         |       | stitches)                                |
| 231433  | 15753 | Feed Wheel Driving Pinion Key            |
| 249044  | 15753 | " " " " Shaft                            |
| 249045  | 15753 | " " " " " " Bushing (back)               |
| 200362C | 15739 | " " " " " " "                            |
|         |       | Set Screw                                |
| 249046  | 15753 | Feed Wheel Driving Shaft Bushing (front) |
| 200346C | 15739 | " " " " " " "                            |
|         |       | Set Screw                                |
| 249047  | 15753 | Feed Wheel Driving Shaft Collar with     |
|         |       | two 201052C                              |
| 201052C | 15753 | Feed Wheel Driving Shaft Collar Set      |
|         |       | Screw                                    |
| 237724  | 15753 | Feed Wheel Driving Shaft Gear with       |
|         |       | 200378C and 201220C                      |
| 201220C | 15753 | Feed Wheel Driving Shaft Gear Position   |
|         |       | Screw                                    |
| 200378C | 15753 | Feed Wheel Driving Shaft Gear Set        |
|         |       | Screw                                    |
| 201666E | 15753 | Feed Wheel Driving Shaft Nut             |
| 203411  | 15753 | " " " " " " Washer                       |
| *203482 | ----- | Hook (sewing)                            |
| 233853  | 17313 | " " 203482 with 201253F, 201376C and     |
|         |       | 241604                                   |
| 238315  | 17313 | Hook and Bobbin Case complete, Nos.      |
|         |       | 233853 and 238313                        |
| 249049  | 17337 | Hook Bevel Gear Socket, 14 teeth         |
| 234024  | 17337 | " " " " " " Friction Washer              |
| 200555X | 17313 | " " " " " " Screw                        |
| 241551  | 15753 | " " Pinion, 28 teeth, with two           |
|         |       | 200378C                                  |
| 201318E | 15753 | Hook Bevel Pinion Guard Oil Stop Screw   |
| 201082E | 15753 | " " " " " " Screw                        |
| *249050 | ----- | " " " " " " Section (back)               |
| *249051 | ----- | " " " " " " (front)                      |
| 249052  | 15753 | Hook Bevel Pinion Guard complete, Nos.   |
|         |       | 201082E, 201318E, 249050 and 249051      |
| 200378C | 15753 | Hook Bevel Pinion Set Screw              |
| 237728  | 15753 | " " Driving Shaft                        |
| 235957  | 15753 | " " " " Bevel Gear with                  |
|         |       | 200374AL and 200396C                     |
| 237729  | 15739 | Hook Driving Shaft Bevel Gear Housing    |
|         |       | with 200346C and three 200362C           |
| 237730  | 15739 | Hook Driving Shaft Bevel Gear Housing    |
|         |       | Cap (bottom)                             |
| 237731  | 15739 | Hook Driving Shaft Bevel Gear Housing    |
|         |       | Cap (bottom) Gasket                      |
| 237732  | 15739 | Hook Driving Shaft Bevel Gear Housing    |
|         |       | Cap (side)                               |
| 237733  | 15739 | Hook Driving Shaft Bevel Gear Housing    |
|         |       | Cap (side) Gasket                        |
| 200053C | 15739 | Hook Driving Shaft Bevel Gear Housing    |
|         |       | Cap Screw (4)                            |
| 201082E | 15739 | Hook Driving Shaft Bevel Gear Housing    |
|         |       | Screw (long)                             |
| 225532  | 15739 | Hook Driving Shaft Bevel Gear Housing    |
|         |       | Screw (long) Washer                      |

| No.      | Plate | Name                                                                                     |
|----------|-------|------------------------------------------------------------------------------------------|
| 201308E  | 15739 | Hook Driving Shaft Bevel Gear Housing Screw (short)                                      |
| 203637   | 15739 | Hook Driving Shaft Bevel Gear Housing Screw (short) Washer                               |
| 200396C  | 15753 | Hook Driving Shaft Bevel Gear Position Screw                                             |
| 200374AL | 15753 | Hook Driving Shaft Bevel Gear Set Screw                                                  |
| 237734   | 15753 | " " " " Bushing (back)                                                                   |
| 200362C  | 15739 | " " " " " " Set Screw                                                                    |
| 249053   | 15753 | Hook Driving Shaft Bushing (front)                                                       |
| 200338C  | 15753 | " " " " " " Set Screw                                                                    |
| 221743   | 15753 | Hook Driving Shaft Collar with two 200380C                                               |
| 200380C  | 15753 | Hook Driving Shaft Collar Set Screw                                                      |
| 241604   | 17313 | " " " " " " Hinge Screw                                                                  |
| 201376C  | 17313 | " " " " " " Hinge Screw                                                                  |
| 201253F  | 17313 | " " " " " " Post                                                                         |
| 249280   | 17337 | " " " " " " Oil Packing (wick)                                                           |
| 249072   | 17337 | " " " " " " " " Screw (2)                                                                |
| 200959D  | 17337 | " " " " " " " " Washer (2)                                                               |
| 200017C  | 17337 | " " " " " " " " Slide                                                                    |
| 203637   | 17337 | " " " " " " " " Washer                                                                   |
| 221215   | 17337 | " " " " " " " " Washer                                                                   |
| 221222   | 17313 | " " " " " " " " Washer                                                                   |
| 249265   | 17340 | Knee Lifter Lifting Lever                                                                |
| 248923   | 17340 | " " " " " " Extension                                                                    |
| 248924   | 17340 | " " " " " " Bracket                                                                      |
| 200242X  | 17340 | " " " " " " Hinge Screw                                                                  |
| 227561   | 17340 | " " " " " " Spring                                                                       |
| 241683   | 17340 | " " " " " " Stop Finger                                                                  |
| 233390   | 17340 | " " " " " " Washer                                                                       |
| 248921   | 17340 | " " " " " " (auxiliary)                                                                  |
| 202784   | 17340 | Connecting Chain, 6-1/4 in. long, with two 202784                                        |
| 200262X  | 17340 | Knee Lifter Lifting Lever (auxiliary)                                                    |
| 201518E  | 17340 | Knee Lifter Lifting Lever Hook Hinge Screw                                               |
| 248922   | 17340 | Knee Lifter Lifting Lever (auxiliary) Hinge Screw Nut                                    |
| 238508   | 17338 | Knee Lifter Lifting Lever (auxiliary) complete, Nos. 200262X, 201518E, 248923 and 248924 |
| 248751   | 17338 | Knife                                                                                    |
| 200048C  | 17338 | " " Driving Lever (lower) with 200048C and 249288                                        |
| 241738   | 17338 | Knife Driving Lever (lower) Pinch Screw                                                  |
| 248752   | 17338 | " " " " " " Shaft                                                                        |
| 248753   | 17338 | Knife Driving Lever (lower) complete, Nos. 104D, 24173 and 248751                        |
| 241720   | 17338 | Knife Driving Lever (upper) with 200048C                                                 |
| 241721   | 17338 | Knife Driving Lever (upper) Locking Plunger                                              |
|          |       | Plunger Spring                                                                           |

| No.       | Plate | Name                                                                                                                 |
|-----------|-------|----------------------------------------------------------------------------------------------------------------------|
| 201725D   | 17338 | Knife Driving Lever (upper) Locking Plunger Spring Thumb Nut with 200389C                                            |
| 200389C   | 17338 | Knife Driving Lever (upper) Locking Plunger Spring Thumb Nut Set Screw                                               |
| 200048C   | 17338 | Knife Driving Lever (upper) Pinch Screw                                                                              |
| 248754    | 17338 | Knife Driving Lever (upper) complete, Nos. 201725D, 241720, 241721 and 248753                                        |
| *249288   | ----- | Knife Driving Lever Fork                                                                                             |
| 249289    | 17339 | " " " " " " Slide Block                                                                                              |
| 200102C   | 17339 | " " " " " " " "                                                                                                      |
| 249298    | 17339 | Cap Screw                                                                                                            |
| 24173     | 17338 | Knife Driving Lever Fork Slide Block Oiling Wick                                                                     |
| 104D      | 17338 | Knife Driving Lever Fork Swivel                                                                                      |
| 248755    | 17339 | " " " " " " " " Screw                                                                                                |
| 201256E   | 17339 | " " " " " " Guard                                                                                                    |
| 203411    | 17339 | " " " " " " " " Screw (2)                                                                                            |
| 249291    | 17339 | " " " " " " " " Washer (2)                                                                                           |
| 249292    | 17339 | Knife Driving Shaft (eccentric)                                                                                      |
| 200386C   | 17339 | " " " " " " Collar with 200386C                                                                                      |
| 249293    | 17339 | " " " " " " Set Screw                                                                                                |
| 129E      | 17339 | " " " " " " Housing with two 249294                                                                                  |
| 249294    | 17339 | Knife Driving Shaft Housing Screw (2)                                                                                |
| 249295    | 17339 | " " " " " " Needle Bearing                                                                                           |
| 200958C   | 17339 | " " " " " " Pulley, double grooved, for "V" belt, 1-23/32 and 1-13/16 in. diam. belt grooves, with two 200958C       |
| 249275    | 17337 | Knife Driving Shaft Pulley Set Screw                                                                                 |
| 200110D   | 17337 | " " " " " " Guard                                                                                                    |
| 241742    | 17338 | " " " " " " Screw (2)                                                                                                |
| 200168X   | 17338 | " " " " " " Lever                                                                                                    |
| 200169X   | 17338 | " " " " " " Screw (2)                                                                                                |
| 241743    | 17338 | " " " " " " Shaft                                                                                                    |
| 241744    | 17338 | " " " " " " Spring                                                                                                   |
| 214833    | 17338 | " " " " " " Adjusting Collar with 200380C                                                                            |
| 200380C   | 17338 | Knife Shaft Spring Adjusting Collar Set Screw                                                                        |
| 241745    | 17338 | Knife Switch-in Lever with 200061ALX                                                                                 |
| 200061ALX | 17338 | " " " " " " Pinch Screw                                                                                              |
| 248756    | 17338 | " " " " " " Switch-out Lever                                                                                         |
| 200284D   | 17338 | " " " " " " Hinge Screw                                                                                              |
| 241747    | 17338 | " " " " " " Plunger                                                                                                  |
| 237793    | 15775 | Machine Pulley (aluminum alloy casting) for "V" belt (outside diam. of belt groove 2.9 in.) with 350540C and 350541C |
| 350419X   | 15775 | Machine Pulley Adjusting Screw                                                                                       |
| 350540C   | 15775 | " " " " " " Position Screw                                                                                           |
| 350541C   | 15775 | " " " " " " Set Screw                                                                                                |
| RW161     | ----- | Motor                                                                                                                |

| No.      | Plate | Name                                                                                     |
|----------|-------|------------------------------------------------------------------------------------------|
| 249296   | 17339 | Motor Belt (moulded 1/4 x 22-1/2)                                                        |
| 249297   | 17339 | " " Guard                                                                                |
| 51025X   | 17339 | " " " Screw (2)                                                                          |
| 248875   | 17339 | " Bracket                                                                                |
| 200019E  | 17339 | " " " Screw (3)                                                                          |
| 225585   | 17339 | " " " Washer (3)                                                                         |
| 248876   | 17339 | " " " Spacing Collar (3)                                                                 |
| 248877   | 15756 | " Pulley, double grooved, for "V" belt, 1-13/32 and 1-33/64 in. diam.                    |
|          |       | belt grooves, with 200364C                                                               |
| 200364C  | 15756 | Motor Pulley Set Screw                                                                   |
| 350437E  | 17339 | " " " Screw (4)                                                                          |
| 249269   | 17329 | Needle Bar with 200125ALX, 200175D and 249270                                            |
| 238251   | 17329 | Needle Bar Connecting Link                                                               |
| 264718   | 17329 | " " " " Oil Guard                                                                        |
| 201183D  | 17329 | " " " " " " " Screw                                                                      |
| 202333   | 17329 | Needle Bar Connecting Link Stud with 202254                                              |
| 202254   | 17329 | Needle Bar Connecting Link Stud Oil Packing (wick)                                       |
| 200374AL | 17329 | Needle Bar Connecting Link Stud Set Screw                                                |
| 200383C  | 17329 | Needle Bar Connecting Link Stud Set Screw                                                |
| *206891  | ----- | Needle Bar Connecting Stud                                                               |
| 202329   | 17329 | " " " " 206891 with 200086C and 202330                                                   |
| 202330   | 17329 | Needle Bar Connecting Stud Oil Packing (wick)                                            |
| 200086C  | 17329 | Needle Bar Connecting Stud Pinch Screw                                                   |
| 202692   | 17329 | " " Crank with 200335C, 200374AL 200383C, 200428C and 202333                             |
| 237737   | 17329 | Needle Bar Crank 202692 with 202329, 202399, 202400, 237762 and 238251                   |
| 203172   | 17329 | Needle Bar Crank Friction Washer                                                         |
| 200428C  | 17329 | " " " Position Screw                                                                     |
| 200335C  | 17329 | " " " Set Screw                                                                          |
| *237794  | 17329 | " " " Rock Frame                                                                         |
| *240543  | 15775 | " " " " " Driving Eccentric                                                              |
|          | 15775 | " " " " " " "                                                                            |
| 350107C  | 15775 | Body with 443C and 350107C                                                               |
| 443C     | 15775 | Needle Bar Rock Frame Driving Eccentric Body Position Screw                              |
| 1103C    | 15775 | Needle Bar Rock Frame Driving Eccentric Body Set Screw                                   |
| 201129D  | 15775 | Needle Bar Rock Frame Driving Eccentric Regulating Screw                                 |
| 237795   | 15775 | Needle Bar Rock Frame Driving Eccentric Set Screw                                        |
|          | 15775 | Needle Bar Rock Frame Driving Eccentric complete, Nos. 1103C, 201129D, 237794 and 240543 |
| 237739   | 17340 | Needle Bar Rock Frame Driving Fork Lever with 200029E                                    |
| 200029E  | 17340 | Needle Bar Rock Frame Driving Fork Lever Pinch Screw                                     |

| No.       | Plate | Name                                                                                                   |
|-----------|-------|--------------------------------------------------------------------------------------------------------|
| 237740    | 17340 | Needle Bar Rock Frame Driving Fork Lever Slide Block (two pieces)                                      |
| 210910    | 17329 | Needle Bar Rock Frame Hinge Stud with 202277                                                           |
| 202277    | 17329 | Needle Bar Rock Frame Hinge Stud Oil Packing (wick)                                                    |
| 200347AL  | 17329 | Needle Bar Rock Frame Hinge Stud Set Screw                                                             |
| 202666    | 17329 | Needle Bar Rock Frame Hinge Stud Set Screw                                                             |
| 200098F   | 17329 | Needle Bar Rock Frame Position Bracket                                                                 |
| 202667    | 17340 | Needle Bar Rock Frame Position Bracket Screw                                                           |
| 210978    | 17340 | Needle Bar Rock Frame Rock Shaft                                                                       |
| 202668    | 17340 | 202667 with 200387C and 210920                                                                         |
| 210920    | 17340 | Needle Bar Rock Frame Slide Block                                                                      |
| 201141C   | 17340 | " " " " " " " " 202668 with 201141C                                                                    |
| 200387C   | 17340 | Needle Bar Rock Frame Slide Block Screw Stud                                                           |
| 249270    | 17329 | Needle Bar Rock Frame Slide Block Screw Stud Set Screw                                                 |
| 200175D   | 17329 | Needle Bar Thread Guide                                                                                |
| 200125ALX | 17329 | " " " " " " " " Set Screw                                                                              |
| 207072    | 15746 | Presser Bar Bushing (2)                                                                                |
| 200352C   | 15746 | " " " " " " " " Set Screw (2)                                                                          |
| 202671    | 15746 | " " " " " " " " Lifter                                                                                 |
| 200653C   | 15746 | " " " " " " " " Hinge Screw                                                                            |
| 207963    | 15746 | " " " " " " " " Lifting Releasing Lever Bracket                                                        |
| 200975F   | 15746 | Presser Bar Lifting Releasing Lever Bracket Guide Screw                                                |
| 206608    | 15746 | Presser Bar Lifting Releasing Lever Bracket Spring                                                     |
| 202337    | 15746 | Presser Bar Position Guide                                                                             |
| 202338    | 15746 | " " " " " " " " Lever with 200086F                                                                     |
| 200086F   | 15746 | Presser Bar Position Guide Lever Pinch Screw                                                           |
| 200352C   | 15746 | Presser Bar Position Guide Set Screw                                                                   |
| 207965    | 17340 | " " " " " " " " Spring (flat)                                                                          |
| 210949    | 15746 | " " " " " " " " Bracket with 200086C                                                                   |
| 200086C   | 15746 | " " " " " " " " Pinch Screw                                                                            |
| 350346C   | 17340 | " " " " " " " " Regulating Screw                                                                       |
| 200948F   | 17340 | " " " " " " " " Support Screw                                                                          |
| 201997    | 15746 | Roller Presser, 1 in. diam., 5/32 in. face (fine) with 1528J, 201699C, 350104C and twenty-eight 206417 |
| 249056    | 15746 | Roller Presser Arm                                                                                     |
| 249057    | 15746 | " " " " " " " " 249056 with 201997                                                                     |
| 233807    | 15746 | " " " " " " " " Bracket                                                                                |
| 235088    | 15746 | " " " " " " " " Position Collar with 200362C                                                           |
| 200117F   | 15746 | Roller Presser Arm Bracket Position Collar Position Screw                                              |
| 200362C   | 15746 | Roller Presser Arm Bracket Position Collar Set Screw                                                   |

| No.           | Plate | Name                                                                                                                      | No.      | Plate | Name                                                                                                                      |
|---------------|-------|---------------------------------------------------------------------------------------------------------------------------|----------|-------|---------------------------------------------------------------------------------------------------------------------------|
| 202558        | 15746 | Roller Presser Arm Bracket Spring                                                                                         | 223844   | 17341 | Thread Retainer Spring                                                                                                    |
| 202559        | 15746 | " " " " " " Stop                                                                                                          | 210957   | 17341 | " " Stud                                                                                                                  |
| 200141F       | 15746 | " " " " " " " "                                                                                                           | 210958   | 17341 | " " Collar                                                                                                                |
|               |       | Screw                                                                                                                     | 200397X  | 17341 | " " Set Screw                                                                                                             |
| 200096D       | 15746 | Roller Presser Arm Screw                                                                                                  | 210959   | 17341 | Thread Retainer (lower) complete,<br>Nos. 210956 to 210958, 210993 and<br>223844                                          |
| 206417        | 15746 | " " Ball, 1/16 in. diameter                                                                                               | 249179   | 15749 | Throat Plate Body                                                                                                         |
| 201699C       | 15746 | " " Cone                                                                                                                  | 249180   | 15749 | " " Needle Plate, 56 elongated<br>needle hole, for needle sizes 12 and<br>13 (minimum trimming margin<br>.045 in.)        |
| 202557        | 15746 | " " Bar                                                                                                                   | 200587D  | 15749 | Throat Plate complete, 56 elongated<br>needle hole, for needle sizes 12 and<br>13, Nos. 249179, 249180 and two<br>200587D |
| 350104C       | 15746 | " " Hinge Screw                                                                                                           | 200099X  | 15749 | Throat Plate Screw (2)                                                                                                    |
| 1528J         | 15746 | " " " " Nut                                                                                                               | 249066   | 17340 | Vertical Shaft                                                                                                            |
| 249058        | 15746 | Roller Presser and Bar complete, Nos.<br>200096D, 200117F, 202557 to 202559,<br>233807, 235088, 249057 and two<br>200141F | 237745   | 17340 | " " Bevel Gear (lower)                                                                                                    |
|               |       | Take-up Lever                                                                                                             | 205508   | 17340 | Pin                                                                                                                       |
| 237762        | 17329 | " " " " " " Oil Packing<br>(wick)                                                                                         | 235857   | 17340 | Vertical Shaft Bevel Gear (upper) with<br>200374AL and 200396C                                                            |
| 202399        | 17329 | " " " " " " " "                                                                                                           | 200396C  | 17340 | Vertical Shaft Bevel Gear (upper) Posi-<br>tion Screw                                                                     |
| 202277        | 17329 | " " " " " " " "                                                                                                           | 200374AL | 17340 | Vertical Shaft Bevel Gear (upper) Set<br>Screw                                                                            |
| 202400        | 17329 | Take-up Lever Hinge Stud with 202277<br>(wick)                                                                            | 237734   | 17340 | Vertical Shaft Bushing (lower)                                                                                            |
| 202423        | 17329 | " " " " " " " "                                                                                                           | 200346C  | 15739 | " " " " (upper)                                                                                                           |
|               |       | Take-up Lever Hinge Stud Set Screw                                                                                        | 237746   | 17340 | " " " " " Set Screw                                                                                                       |
| 200383C       | 17329 | " " " " " " " "                                                                                                           | 200362C  | 17340 | " " " " " Set Screw                                                                                                       |
| 202401        | 15746 | " " Oiling Felt                                                                                                           | 237747   | 15775 | " " Driving Gear with<br>200374AL and 200396C                                                                             |
| 200132E       | 15746 | " " " " " " Screw                                                                                                         | 200396C  | 15775 | Vertical Shaft Driving Gear Position<br>Screw                                                                             |
| 244048        | 17341 | Tension Disc (back)                                                                                                       | 200374AL | 15775 | Vertical Shaft Driving Gear Set Screw                                                                                     |
| 244049        | 17341 | " " (front)                                                                                                               | 249067   | 17340 | " " Oil Leader (lower) (brass)                                                                                            |
| 202404        | 15746 | " " Release Plunger                                                                                                       | 237755   | 15775 | " " " " (upper) (brass)                                                                                                   |
| 244061        | 17341 | " " Washer                                                                                                                |          |       |                                                                                                                           |
| 223438        | 17341 | " " Spring                                                                                                                |          |       |                                                                                                                           |
| 263106        | 17341 | " " Washer                                                                                                                |          |       |                                                                                                                           |
| 200625F       | 17341 | " " Stud with 204925                                                                                                      |          |       |                                                                                                                           |
| 20061ALX17341 |       | " " Set Screw                                                                                                             |          |       |                                                                                                                           |
| 204925        | 17341 | " " Washer                                                                                                                |          |       |                                                                                                                           |
| 201572X       | 17341 | " " Thumb Nut                                                                                                             |          |       |                                                                                                                           |
| 240358        | 17341 | Tension complete, Nos. 200625F,<br>201572X, 202410, 223438, 244048,<br>244049, 244061 and 263106                          |          |       |                                                                                                                           |
|               |       | Thread Controller Spring                                                                                                  |          |       |                                                                                                                           |
| 202410        | 17341 | " " " " " " Stop                                                                                                          |          |       |                                                                                                                           |
| 241443        | 17341 | " " " " " " " "                                                                                                           |          |       |                                                                                                                           |
| 200132E       | 17341 | " " " " " " " "                                                                                                           |          |       |                                                                                                                           |
| 202412        | 15775 | " " Guide (on top of Arm)                                                                                                 |          |       |                                                                                                                           |
| 267246        | 17341 | " " (upper)                                                                                                               |          |       |                                                                                                                           |
| 200582X       | 17341 | " " Screw                                                                                                                 |          |       |                                                                                                                           |
| 241755        | 15745 | " " Lubricator Oil Pad (felt)                                                                                             |          |       |                                                                                                                           |
| 237779        | 15745 | " " " " " " Holder                                                                                                        |          |       |                                                                                                                           |
| 240439        | 15745 | " " " " " " Retainer                                                                                                      |          |       |                                                                                                                           |
| 241758        | 15745 | " " " " " " Reservoir                                                                                                     |          |       |                                                                                                                           |
| 241759        | 15745 | " " " " " " Wick                                                                                                          |          |       |                                                                                                                           |
| 350432XC      | 15745 | " " " " " " Screw                                                                                                         |          |       |                                                                                                                           |
| 201650X       | 15745 | " " " " " " Nut                                                                                                           |          |       |                                                                                                                           |
| 214838        | 15745 | " " " " " " Washer                                                                                                        |          |       |                                                                                                                           |
| 237780        | 15745 | " " " " " " " "                                                                                                           |          |       |                                                                                                                           |
|               |       | Thread Lubricator complete, Nos.<br>214838, 237779, 240439, 241755,<br>241758 and 241759                                  |          |       |                                                                                                                           |
|               |       | Thread Retainer                                                                                                           |          |       |                                                                                                                           |
| 240034        | 17341 | " " Set Screw                                                                                                             |          |       |                                                                                                                           |
| 200366X       | 17341 | " " Bracket with 200397X                                                                                                  |          |       |                                                                                                                           |
| 210956        | 17341 | " " " " " " Screw (2)                                                                                                     |          |       |                                                                                                                           |
| 200582X       | 17341 | " " " " " " Sleeve                                                                                                        |          |       |                                                                                                                           |
| 210993        | 17341 | " " " " " " " "                                                                                                           |          |       |                                                                                                                           |

## ACCESSORIES

| No.    | Plate | Name                                                                                                                                        |
|--------|-------|---------------------------------------------------------------------------------------------------------------------------------------------|
| 233939 | 17313 | Bobbin (2)                                                                                                                                  |
| 228288 | 15751 | Drip Pan with four 3/4 in. wire nails                                                                                                       |
| 238632 | 15753 | Feed Wheel Driving Pinion Spacing Washer (2) (for use in place of Feed Wheel Driving Pinion when one or two lengths of stitch are required) |
| 238508 | 17338 | Knife                                                                                                                                       |
| 41400  | 15757 | Machine Rest Pin (wood)                                                                                                                     |
| 16 x 4 | ----- | Needles (three each) sizes 12 and 13                                                                                                        |
| 120342 | 15757 | Oilier (copper plated) with 120343                                                                                                          |
| 120343 | 15757 | " Spout (3-1/2 in. long)                                                                                                                    |
| 4822   | 15757 | Roller Presser Hinge Screw Nut Wrench                                                                                                       |
| 225498 | 15757 | Screw Driver (7-1/4 in. long)                                                                                                               |
| 228476 | 15757 | " " (Bobbin Case)                                                                                                                           |
| 225554 | 15757 | Wrench (steel)                                                                                                                              |

## BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

FOR "V" BELT DRIVE

|         |       |                              |
|---------|-------|------------------------------|
| 259428  | 17853 | Brake (leather)              |
| 259429  | 17853 | " Clamp                      |
| 200113F | 17853 | " " Screw                    |
| 225453  | 17853 | Frame with 202277 and 259660 |
| 225454  | 17853 | " Hinge Pin                  |
| 202277  | 17853 | " Oil Packing (wick)         |
| 259660  | 17853 | " " Well Washer              |
| 225455  | 17853 | " Spring                     |
| 225456  | 17853 | " Plunger                    |
| 259461  | 17853 | Pulley with 200380C          |
| 200380C | 17853 | " Set Screw                  |
| 225381  | 17853 | Spindle                      |
| 225444  | 17853 | Stop Latch                   |
| 200056E | 17853 | " " Screw                    |
| 225458  | 17853 | " " Thumb Lever              |
| 225459  | 17853 | " " " Hinge Stud             |
| 225459  | 17853 | " " " Joint Stud             |
| 202478  | 17853 | " " Trip Lever               |
| 200299X | 17853 | " " " Hinge Screw            |
| 225461  | 17853 | Tension Bracket with 201499X |
| 200082D | 17853 | " " Screw                    |
| 228026  | 17853 | " " Washer                   |
| 2102    | 17853 | " Disc                       |
| 13710   | 17853 | " Spring                     |

## ACCESSORIES

| No.                                                                                                         | Plate | Tension Stud | Name                                                                                                                                                                                                                                   |
|-------------------------------------------------------------------------------------------------------------|-------|--------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 201499X                                                                                                     | 17853 | "            | " Thumb Nut                                                                                                                                                                                                                            |
| 201572X                                                                                                     | 17853 |              | Bobbin Winder Tension Bracket complete, Nos. 13710, 201572X, 225461 and two 2102                                                                                                                                                       |
| 259662                                                                                                      | 17853 |              | Bobbin Winder and Tension Bracket Base                                                                                                                                                                                                 |
| 259462                                                                                                      | 17853 |              | Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200113F, 200299X, 202478, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428, 259429, 259461, 259662, two each 225459 and wood screws 3/4 in., No. 12, R. H. B. |
| Note: Bobbin Winder 259462 is furnished with this Machine unless Bobbin Winder 259431 is specified on order |       |              |                                                                                                                                                                                                                                        |

## KNEE LIFTER

|         |       |                                                                                                                            |
|---------|-------|----------------------------------------------------------------------------------------------------------------------------|
| 2763    | 17321 | Rock Shaft                                                                                                                 |
| 7539    | 17321 | " " Hanger with two wood screws 1 in., No. 10                                                                              |
| 228364  | 17321 | Rock Shaft Knee Plate with 350231C                                                                                         |
| 228318  | 17321 | " " " " Arm                                                                                                                |
| 228685  | 17321 | " " " " Bracket with two 356C                                                                                              |
| 356C    | 17321 | Rock Shaft Knee Plate Arm Bracket Set Screw                                                                                |
| 228686  | 17321 | Rock Shaft Knee Plate Arm Counter Balance Spring                                                                           |
| 356C    | 17321 | Rock Shaft Knee Plate Arm Set Screw                                                                                        |
| 150668  | 17321 | " " " Pad (rubber)                                                                                                         |
| 350231C | 17321 | " " " Set Screw                                                                                                            |
| 6337    | 17321 | " " Lifting Bracket with two 356C                                                                                          |
| 39811   | 17321 | Rock Shaft Lifting Bracket Extension with 39576                                                                            |
| 356C    | 17321 | Rock Shaft Lifting Bracket Extension Set Screw                                                                             |
| 356C    | 17321 | Rock Shaft Lifting Bracket Set Screw                                                                                       |
| 227676  | 17321 | " " Chain, 18 in. long, with 202784                                                                                        |
| 39576   | 17321 | Rock Shaft Lifting Chain Hook (lower)                                                                                      |
| 202784  | 17321 | " " " " (upper)                                                                                                            |
| 2770    | 17321 | " " Stop Dog with 140219C                                                                                                  |
| 140219C | 17321 | " " Set Screw                                                                                                              |
| 228687  | 17321 | Knee Lifter Rock Shaft complete, Nos. 2763, 2770, 6337, 39811, 150668, 227676, 228318, 228364, 228685, 228686 and two 7539 |

(Other Knee Lifter Parts are listed with parts of Machine Head)

## FEED GEARS

| No.    | Plate | Name                                        |
|--------|-------|---------------------------------------------|
| 249020 | 15739 | Feed Wheel Driving Gear (for 12 stitches)   |
| 249021 | 15739 | Feed Wheel Driving Gear (for 13 stitches)   |
| 249022 | 15739 | Feed Wheel Driving Gear (for 14 stitches)   |
| 249023 | 15739 | Feed Wheel Driving Gear (for 15 stitches)   |
| 249024 | 15739 | Feed Wheel Driving Gear (for 16 stitches)   |
| 249025 | 15739 | Feed Wheel Driving Gear (for 17 stitches)   |
| 249026 | 15739 | Feed Wheel Driving Gear (for 18 stitches)   |
| 249027 | 15739 | Feed Wheel Driving Gear (for 19 stitches)   |
| 249028 | 15739 | Feed Wheel Driving Gear (for 20 stitches)   |
| 238641 | 15739 | Feed Wheel Driving Gear (for 21 stitches)   |
| 249029 | 15739 | Feed Wheel Driving Gear (for 23 stitches)   |
| 238642 | 15739 | Feed Wheel Driving Gear (for 24 stitches)   |
| 238605 | 15739 | Feed Wheel Driving Gear (for 26 stitches)   |
| 238606 | 15739 | Feed Wheel Driving Gear (for 29 stitches)   |
| 238607 | 15739 | Feed Wheel Driving Gear (for 32 stitches)   |
| 249034 | 15753 | Feed Wheel Driving Pinion (for 12 stitches) |
| 249035 | 15753 | Feed Wheel Driving Pinion (for 13 stitches) |
| 249036 | 15753 | Feed Wheel Driving Pinion (for 14 stitches) |
| 249037 | 15753 | Feed Wheel Driving Pinion (for 15 stitches) |
| 249038 | 15753 | Feed Wheel Driving Pinion (for 16 stitches) |
| 249039 | 15753 | Feed Wheel Driving Pinion (for 17 stitches) |
| 249040 | 15753 | Feed Wheel Driving Pinion (for 18 stitches) |
| 249041 | 15753 | Feed Wheel Driving Pinion (for 19 stitches) |
| 249042 | 15753 | Feed Wheel Driving Pinion (for 20 stitches) |
| 238655 | 15753 | Feed Wheel Driving Pinion (for 21 stitches) |
| 249043 | 15753 | Feed Wheel Driving Pinion (for 23 stitches) |

## HONING DEVICE

|         |       |                                                                                                        |
|---------|-------|--------------------------------------------------------------------------------------------------------|
| 259281  | 17640 | Base with 457AL and two 899D                                                                           |
| 259282  | 17640 | " 259281 with 674D, 721D, 259274 to 259277, 259309, 259310, 350372C and 350373X                        |
| 259266  | 17640 | Knife Holder Clamp                                                                                     |
| 259267  | 17640 | " " " " Base                                                                                           |
| 259268  | 17640 | " " " " " Washer                                                                                       |
|         |       | 1359J, 36006, 41544, 259267 with 771X, and 259284                                                      |
| 899D    | 17640 | Knife Holder Clamp Base Locking Thumb Screw                                                            |
| 1359J   | 17640 | Knife Holder Clamp Hinge Screw                                                                         |
| 36006   | 17640 | " " " " " Washer                                                                                       |
| 259269  | 17640 | " " " " Spring                                                                                         |
| 259284  | 17640 | " " " " Washer                                                                                         |
| 771X    | 17640 | " " Clamping Thumb Screw                                                                               |
| 41544   | 17640 | " " " " " Washer                                                                                       |
| 259270  | 17640 | " Hone                                                                                                 |
| 259271  | 17640 | " " Clamp                                                                                              |
| 215057  | 17640 | " " " Position Pin                                                                                     |
| 200466X | 17640 | " " Thumb Screw                                                                                        |
| 259272  | 17640 | " " Holder with two 215057                                                                             |
| 259273  | 17640 | " " " 259272 with 259270, two each 200466X and 259271                                                  |
| 259274  | 17640 | Knife Hone Holder Guide                                                                                |
| 259275  | 17640 | " " " " Collar                                                                                         |
| 721D    | 17640 | " " " " " Set Screw                                                                                    |
| 259276  | 17640 | " " " " " Yoke                                                                                         |
| 674D    | 17640 | " " " " " Hinge Screw                                                                                  |
| 259277  | 17640 | Knife Hone Holder Guide Collar Yoke                                                                    |
| 350372C | 17640 | Hinge Screw Bushing                                                                                    |
| 350373X | 17640 | Knife Hone Holder Guide Collar Yoke                                                                    |
|         |       | Hinge Screw Bushing Set Screw                                                                          |
|         |       | Knife Hone Holder Guide Thumb Set Screw                                                                |
| 259310  | 17640 | Knife Stop Pin (long)                                                                                  |
| 259309  | 17640 | " " " (short)                                                                                          |
| 457AL   | 17640 | " " " Set Screw                                                                                        |
| 899D    | 17640 | " " " Thumb Screw                                                                                      |
| 259283  | 17640 | Honing Device complete, Nos. 259268, 259273, 259282, Form 2399W and three wood screws 1-1/2 in., No. 8 |

## MOTOR

R W 161

| No.     | Plate | Name                                                                                 |
|---------|-------|--------------------------------------------------------------------------------------|
| 798900  | 15756 | Capacitor                                                                            |
| 942298  | 15756 | " " Box                                                                              |
| 942299  | 15756 | " " " Cover                                                                          |
| 50815R  | 15756 | " " " Screw                                                                          |
| 942297  | 15756 | Capacitor Box complete, Nos. 942298, 942299 and four 50815R                          |
| 740576  | 15756 | Capacitor, Capacitor Box and Switch complete, Nos. 796801, 798900, 876380 and 942297 |
| 930037R | 15756 | Capacitor Box Screw (2)                                                              |
| 740575  | 15756 | End Cover (front end)                                                                |
| 740555  | 15756 | " " " " Cap                                                                          |
| 739151  | 15756 | " " (pulley end)                                                                     |
| 930021R | 15756 | " " Bolt (4)                                                                         |
| 51575R  | 15756 | " " " Nut (4)                                                                        |
| 701606  | 15756 | " " " Lock Washer (4)                                                                |
| 729871  | 15756 | Lead Cord with Plug complete                                                         |
| 931228  | 15756 | " " Insulating Bushing (fibre)                                                       |
| 194814  | 15756 | " " Strain Relief                                                                    |
| 876380  | 15756 | On and Off Switch                                                                    |
| 796801  | 15756 | " " " Indicator Plate                                                                |
| 740561  | 15756 | Rotor complete                                                                       |
| 734702  | 15756 | " " Shaft Ball Bearing                                                               |
| 740556  | 15756 | " " " Grease Fitting (alemite) (2)                                                   |
| 740580  | 15756 | Stator with Housing complete                                                         |
| 740578  | 15756 | " " Lead Insulating Bushing                                                          |
| 743614  | 15756 | " " " Retaining Ring                                                                 |

## THROAT PLATES

|         |       |                                                                                                                     |
|---------|-------|---------------------------------------------------------------------------------------------------------------------|
| 249179  | 15749 | Throat Plate Body                                                                                                   |
| 249187  | 15749 | " " " Body                                                                                                          |
| 249182  | 15749 | " " Needle Plate, 56 elongated needle hole, for needle sizes 12 and 13 (minimum trimming margin .035 inch)          |
| 249180  | 15749 | Throat Plate Needle Plate, 56 elongated needle hole, for needle sizes 12 and 13 (minimum trimming margin .045 inch) |
| 249188  | 15749 | Throat Plate Needle Plate, 56 elongated needle hole, for needle sizes 12 and 13 (minimum trimming margin .045 inch) |
| 200587D | 15749 | Throat Plate Needle Plate Screw                                                                                     |

## THROAT PLATES

| No.    | Plate | Name                                                                                                                               |
|--------|-------|------------------------------------------------------------------------------------------------------------------------------------|
| 249181 | 15749 | Throat Plate complete, 56 elongated needle hole, for needle sizes 12 and 13, Nos. 249179, 249180 and two 200587D                   |
| 249183 | 15749 | Throat Plate complete, 56 elongated needle hole, for needle sizes 12 and 13, Nos. 249179, 249182 and two 200587D                   |
| 249189 | 15749 | Throat Plate complete, 56 elongated needle hole, for needle sizes 12 and 13, Nos. 249187, 249188 and two 200587D (for long stitch) |

WOOD BASE  
(OBLIQUE)

|        |       |                                                                                           |
|--------|-------|-------------------------------------------------------------------------------------------|
| 202259 | ----- | Bed Hinge Plate                                                                           |
| 227493 | 15751 | " " " screws 7/8 in., No. 12H                                                             |
| 225589 | 15751 | Machine Cushion (leather)                                                                 |
| 228357 | 15751 | Base (wood) (oblique) with two 227493, four 225589 and eight wood screws 1-1/2 in., No. 7 |

# NUMERICAL LIST OF PARTS

| No.   | Plate | Name                                                                         |
|-------|-------|------------------------------------------------------------------------------|
| 104D  | 17338 | Knife Driving Lever Fork Swivel Screw, for 248752                            |
| 129E  | 17339 | Knife Driving Shaft Housing Screw                                            |
| 229D  | 17327 | Feed Wheel Bevel Gear Screw, for 249267                                      |
| 356C  | 17321 | Knee Lifter Rock Shaft Knee Plate Arm Bracket Set Screw, for 228685          |
| 356C  | 17321 | Knee Lifter Rock Shaft Knee Plate Arm Set Screw, for 228685                  |
| 356C  | 17321 | Knee Lifter Rock Shaft Lifting Bracket Extension Set Screw, for 6337         |
| 356C  | 17321 | Knee Lifter Rock Shaft Lifting Bracket Set Screw, for 6337                   |
| 443C  | 15775 | Needle Bar Rock Frame Driving Eccentric Body Set Screw, for 240543           |
| 457AL | 17640 | Honing Device Knife Stop Pin Set Screw, for 259281                           |
| 674D  | 17640 | Honing Device Knife Hone Holder Guide Collar Yoke Hinge Screw, for 259282    |
| 721D  | 17640 | Honing Device Knife Hone Holder Guide Collar Set Screw, for 259282           |
| 771X  | 17640 | Honing Device Knife Holder Clamping Thumb Screw, for 259268                  |
| 899D  | 17640 | Honing Device Knife Holder Clamp Base Locking Thumb Screw, for 259281        |
| 899D  | 17640 | Honing Device Knife Stop Pin Thumb Screw, for 259281                         |
| 1103C | 15775 | Needle Bar Rock Frame Driving Eccentric Regulating Screw, for 237795         |
| 1359J | 17640 | Honing Device Knife Holder Clamp Hinge Screw, for 259268                     |
| 1528J | 15746 | Roller Presser Hinge Screw Nut, for 201997                                   |
| 2102  | 17853 | Bobbin Winder Tension Disc, for 225462                                       |
| 2763  | 17321 | Knee Lifter Rock Shaft, for 228687                                           |
| 2770  | 17321 | " " " Stop Dog with 140219C, for 228687                                      |
| 4822  | 15757 | Roller Presser Hinge Screw Nut Wrench                                        |
| 6337  | 17321 | Knee Lifter Rock Shaft Lifting Bracket with two 356C, for 228687             |
| 7539  | 17321 | Knee Lifter Rock Shaft Hanger with two wood screws 1 in., No. 10, for 228687 |
| 13710 | 17853 | Bobbin Winder Tension Spring, for 225462                                     |
| 24173 | 17338 | Knife Driving Lever Fork Swivel, for 248752                                  |
| 36006 | 17640 | Honing Device Knife Holder Clamp                                             |
| 39576 | 17321 | Hinge Screw Washer, for 259268                                               |
| 39811 | 17321 | Knee Lifter Rock Shaft Lifting Chain Hook (lower) for 39811                  |
|       |       | Knee Lifter Rock Shaft Lifting Bracket Extension with 39576, for 228687      |

SINGER Needles should be used  
in SINGER Machines  
These Needles and their Containers  
are marked with the  
Company's Trade Mark "SIMANCO.\*\*" 1

Needles in Containers marked  
"FOR SINGER MACHINES"  
are NOT SINGER made needles. 2

| No.       | Plate | Name                                                                  | No.      | Plate | Name                                                             |
|-----------|-------|-----------------------------------------------------------------------|----------|-------|------------------------------------------------------------------|
| 41400     | 15757 | Machine Rest Pin (wood)                                               | 200137X  | 17327 | Feed Post Cover (side) Screw, for 249268                         |
| 41544     | 17640 | Honing Device Knife Holder Clamping Thumb Screw Washer, for 259268    | 200141F  | 15746 | Roller Presser Arm Bracket Spring Stop Screw, for 249058         |
| 50815R    | 15756 | Motor Capacitor Box Cover Screw, for 942297                           | 200158X  | 15739 | Feed Wheel Driving Gear Shaft Bracket Plate Screw                |
| 51025X    | 17339 | Motor Belt Guard Screw                                                | 200159F  | 17337 | Feed Post Cover (back or front) Clamp Screw                      |
| 51575R    | 15756 | " End Cover Bolt Nut                                                  | 200168X  | 17338 | Knife Lever Screw                                                |
| 120342    | 15757 | Oilier (copper plated) with 120343                                    | 200169X  | 17338 | " Screw                                                          |
| 120343    | 15757 | " Spout (3-1/2 in. long) for 120342                                   | 200173X  | 17338 | Edge Guide Screw                                                 |
| 140219C   | 17321 | Knee Lifter Rock Shaft Stop Dog Set Screw, for 2770                   | 200175D  | 17329 | Needle Bar Thread Guide Screw, for 249269                        |
| 150668    | 17321 | Knee Lifter Rock Shaft Knee Plate Pad (rubber) for 228687             | 200242X  | 17340 | Knee Lifter Lifting Lever Hinge Screw                            |
| 194814    | 15756 | Motor Lead Cord Strain Relief                                         | 200262X  | 17340 | " " " (auxiliary)                                                |
| 200004E   | 17340 | Arm Base Screw                                                        | 200278X  | 15775 | Hinge Screw, for 248922                                          |
| 200004E   | 17340 | " Screw                                                               | 200284D  | 17338 | Arm Cap Screw                                                    |
| 200017C   | 17337 | Hook Post Screw                                                       | 200299X  | 17853 | Knife Switch-out Lever Hinge Screw                               |
| 200019E   | 17339 | Motor Bracket Screw                                                   | 200335C  | 17329 | Bobbin Winder Stop Latch Trip Lever                              |
| 200029E   | 17340 | Needle Bar Rock Frame Driving Fork Lever Pinch Screw, for 237739      | 200338C  | 15753 | Hinge Screw, for 259462                                          |
| 200036E   | 17327 | Feed Post Screw                                                       | 200346C  | 15739 | Needle Bar Crank Set Screw, for 202692                           |
| 200048C   | 17338 | Knife Driving Lever (lower) Pinch Screw, for 248751                   | 200347AL | 17329 | Hook Driving Shaft Bushing (front) Set Screw                     |
| 200048C   | 17338 | Knife Driving Lever (upper) Pinch Screw, for 248753                   | 200346C  | 15739 | Feed Wheel Driving Shaft Bushing (front) Set Screw, for 249032   |
| 200053C   | 15739 | Hook Driving Shaft Bevel Gear Housing Cap Screw                       | 200352C  | 15746 | Vertical Shaft Bushing (lower) Set Screw, for 237729             |
| 200056E   | 17853 | Bobbin Winder Stop Latch Screw, for 259462                            | 200352C  | 15746 | Needle Bar Rock Frame Hinge Stud Set Screw                       |
| 200061ALX | 17338 | Knife Switch-in Lever Pinch Screw, for 241745                         | 200362C  | 17327 | Presser Bar Bushing Set Screw                                    |
| 200061ALX | 17341 | Tension Stud Set Screw                                                | 200362C  | 15739 | " Position Guide Set Screw                                       |
| 200071E   | 15775 | Arm Shaft Bushing (back) Screw                                        | 200362C  | 15739 | Feed Wheel Bracket Set Screw, for 249088                         |
| 200076D   | 17337 | Bobbin Case Lever Driving Block Screw                                 | 200362C  | 15739 | Feed Wheel Driving Shaft Bushing (back) Set Screw, for 237729    |
| 200079X   | 15775 | Arm Cap Spool Holder Wire Hinge Screw, for 203090                     | 200362C  | 15739 | Hook Driving Shaft Bushing (back) Set Screw, for 237729          |
| 200082D   | 17853 | Bobbin Winder Tension Bracket Screw, for 259462                       | 200362C  | 15746 | Roller Presser Arm Bracket Position Collar Set Screw, for 235088 |
| 200086C   | 17329 | Needle Bar Connecting Stud Pinch Screw, for 202329                    | 200362C  | 17340 | Vertical Shaft Bushing (upper) Set Screw                         |
| 200086F   | 15746 | Presser Bar Position Guide Lever Pinch Screw, for 202338              | 200364C  | 15756 | Motor Pulley Set Screw, for 248877                               |
| 200086C   | 15746 | Presser Bar Spring Bracket Pinch Screw, for 210949                    | 200366X  | 17341 | Thread Retainer Set Screw                                        |
| 200096D   | 15746 | Roller Presser Arm Screw, for 249058                                  | 200374AL | 15753 | Hook Driving Shaft Bevel Gear Set Screw, for 235857              |
| 200098F   | 17329 | Needle Bar Rock Frame Position Bracket Screw                          | 200374AL | 17329 | Needle Bar Connecting Link Stud Set Screw, for 202692            |
| 200099X   | 15749 | Throat Plate Screw                                                    | 200374AL | 17340 | Vertical Shaft Bevel Gear (upper) Set Screw, for 235857          |
| 200102C   | 17339 | Knife Driving Lever Fork Slide Block Cap Screw                        | 200374AL | 15775 | Vertical Shaft Driving Gear Set Screw, for 237747                |
| 200110D   | 17337 | Knife Guard Screw                                                     | 200378C  | 15753 | Feed Wheel Driving Shaft Gear Set Screw, for 237724              |
| 200113F   | 17853 | Bobbin Winder Brake Clamp Screw, for 259462                           | 200378C  | 15753 | Hook Bevel Pinion Set Screw, for 241551                          |
| 200117F   | 15746 | Roller Presser Arm Bracket Position Collar Position Screw, for 249058 | 200380C  | 17853 | Bobbin Winder Pulley Set Screw, for 259461                       |
| 200125ALX | 17329 | Needle Set Screw, for 249269                                          | 200380C  | 17337 | Edge Guide Bracket Hinge Screw Set Screw                         |
| 200132E   | 15746 | Take-up Lever Oiling Felt Screw                                       |          |       |                                                                  |
| 200132E   | 17341 | Thread Controller Spring Stop Screw                                   |          |       |                                                                  |

| No.     | Plate | Name                                                                                |
|---------|-------|-------------------------------------------------------------------------------------|
| 200380C | 15753 | Hook Driving Shaft Collar Set Screw, for 221743                                     |
| 200380C | 17338 | Knife Shaft Spring Adjusting Collar Set Screw, for 214833                           |
| 200383C | 17327 | Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Bushing Set Screw, for 249088    |
| 200383C | 17329 | Needle Bar Connecting Link Stud Set Screw, for 202692                               |
| 200383C | 17329 | Take-up Lever Hinge Stud Set Screw                                                  |
| 200386C | 17339 | Knife Driving Shaft Collar Set Screw, for 249292                                    |
| 200387C | 17340 | Needle Bar Rock Frame Slide Block Screw Stud Set Screw, for 210978                  |
| 200389C | 17338 | Knife Driving Lever (upper) Locking Plunger Spring Thumb Nut Set Screw, for 201725D |
| 200393C | 17327 | Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Collar Set Screw, for 249077     |
| 200393C | 17327 | Feed Wheel Bevel Gear Driving Pinion Shaft (upper) Collar Set Screw, for 249077     |
| 200396C | 15753 | Hook Driving Shaft Bevel Gear Position Screw, for 235857                            |
| 200396C | 17340 | Vertical Shaft Bevel Gear (upper) Position Screw, for 235857                        |
| 200396C | 15775 | Vertical Shaft Driving Gear Position Screw, for 237747                              |
| 200397X | 15739 | Feed Wheel Driving Gear Shaft Collar Set Screw, for 249031                          |
| 200397X | 17341 | Thread Retainer Stud Set Screw, for 210956                                          |
| 200428C | 17329 | Needle Bar Crank Position Screw, for 202692                                         |
| 200462X | 15745 | Arm Side Plate Thumb Screw                                                          |
| 200466X | 17640 | Honing Device Knife Hone Clamp Thumb Screw, for 259273                              |
| 200473X | 15745 | Face Plate Thumb Screw                                                              |
| 200502X | 15775 | Arm Shaft Bushing (front) Oil Packing Thumb Screw                                   |
| 200555X | 17313 | Hook Bevel Gear Socket Screw                                                        |
| 200570E | 17340 | Bed Hinge Connection Screw                                                          |
| 200582X | 17341 | Thread Guide Screw                                                                  |
| 200582X | 17341 | " Retainer Bracket Screw                                                            |
| 200583X | 17337 | Feed Post Cover (back or front) Screw                                               |
| 200585X | 15775 | Arm Cap Spool Holder Base Screw, for 203092                                         |
| 200585X | 17327 | Feed Wheel Bearing Screw, for 249266                                                |
| 200587D | 15749 | Throat Plate Needle Plate Screw, for 249181, 249183 and 249189                      |
| 200594C | 17313 | Bobbin Case Tension Spring Screw, for 238312                                        |
| 200594C | 17313 | Bobbin Case Thread Guide Screw, for 238312                                          |
| 200625F | 17341 | Tension Stud with 204925, for 240358                                                |
| 200653C | 15746 | Presser Bar Lifter Hinge Screw                                                      |
| 200934X | 17338 | Edge Guide Bracket Hinge Screw                                                      |

| No.     | Plate | Name                                                              |
|---------|-------|-------------------------------------------------------------------|
| 200948F | 17340 | Presser Bar Spring Support Screw                                  |
| 200958C | 17339 | Knife Driving Shaft Pulley Set Screw, for 249295                  |
| 200959D | 17337 | Hook Post Oil Packing (wick) Screw                                |
| 200975F | 15746 | Presser Bar Lifting Releasing Lever Bracket Guide Screw           |
| 200984C | 17313 | Bobbin Case Tension Spring Regulating Screw, for 238312           |
| 201052C | 17327 | Feed Wheel Adjusting Stud Set Screw, for 249088                   |
| 201052C | 17327 | Feed Wheel Bevel Gear Driving Pinion Set Screw, for 249012        |
| 201052C | 17327 | Feed Wheel Bracket Friction Plug Set Screw, for 249088            |
| 201052C | 15753 | Feed Wheel Driving Shaft Collar Set Screw, for 249047             |
| 201082E | 15739 | Feed Wheel Driving Gear Shaft Bracket Screw (long)                |
| 201082E | 15753 | Hook Bevel Pinion Guard Screw, for 249052                         |
| 201082E | 15739 | Hook Driving Shaft Bevel Gear Housing Screw (long)                |
| 201129D | 15775 | Needle Bar Rock Frame Driving Eccentric Set Screw, for 237795     |
| 201141C | 17340 | Needle Bar Rock Frame Slide Block Screw Stud, for 210920          |
| 201183D | 17329 | Needle Bar Connecting Link Oil Guard Screw                        |
| 201202D | 15739 | Feed Wheel Driving Gear Key Spring Screw                          |
| 201220C | 15753 | Feed Wheel Driving Shaft Gear Position Screw, for 237724          |
| 201253F | 17313 | Hook Gib Screw, for 233853                                        |
| 201256E | 17339 | Knife Driving Lever Guard Screw                                   |
| 201272C | 17337 | Bobbin Case Lever Hinge Screw                                     |
| 201308E | 15739 | Feed Wheel Driving Gear Shaft Bracket Screw (short)               |
| 201308E | 15739 | Hook Driving Shaft Bevel Gear Housing Screw (short)               |
| 201318E | 15753 | Hook Bevel Pinion Guard Oil Stop Screw, for 249052                |
| 201376C | 17313 | Hook Gib Hinge Screw, for 233853                                  |
| 201464C | 15739 | Feed Wheel Driving Gear Key Shifting Screw Stud, for 238614       |
| 201499X | 17853 | Bobbin Winder Tension Stud, for 225461                            |
| 201518E | 17340 | Knee Lifter Lifting Lever (auxiliary) Hinge Screw Nut, for 248922 |
| 201522E | 15775 | Arm Shaft Bushing (front) Set Screw Lock Nut                      |
| 201537E | 17338 | Edge Guide Locking Pin Releasing Handle Lock Nut, for 249274      |
| 201572X | 17853 | Bobbin Winder Tension Stud Thumb Nut, for 225462                  |
| 201572X | 17341 | Tension Thumb Nut, for 240358                                     |
| 201650X | 15745 | Thread Lubricator Screw Nut, for 237777                           |
| 201666E | 15753 | Feed Wheel Driving Shaft Nut                                      |
| 201699C | 15746 | Roller Presser Ball Cone, for 201997                              |

| No.     | Plate | Name                                                                                                                        | No.     | Plate | Name                                                                                   |
|---------|-------|-----------------------------------------------------------------------------------------------------------------------------|---------|-------|----------------------------------------------------------------------------------------|
| 201725D | 17338 | Knife Driving Lever (upper) Locking<br>Plunger Spring Thumb Nut with<br>200389C, for 248754                                 | 202668  | 17340 | Needle Bar Rock Frame Slide Block,<br>for 210920                                       |
| 201997  | 15746 | Roller Presser, 1 in. diam., 5/32 in.<br>face (fine) with 1528J, 201699C,<br>350104C and twenty-eight 206417,<br>for 249057 | 202671  | 15746 | Presser Bar Lifter                                                                     |
|         |       |                                                                                                                             | 202692  | 17329 | Needle Bar Crank with 200335C,<br>200374AL, 200383C, 200428C and<br>202333, for 237737 |
| 202005  | 17340 | Arm Base Screw Washer                                                                                                       | 202784  | 17340 | Knee Lifter Lifting Lever (auxiliary)                                                  |
| 202005  | 17340 | " Screw Washer                                                                                                              |         |       | Connecting Chain Hook, for 248921                                                      |
| *202056 | ----- | Bobbin Case Base Latch Pin, for 238304                                                                                      | 202784  | 17321 | Knee Lifter Rock Shaft Lifting Chain                                                   |
| 202135  | 15745 | Face Plate Position Pin, for 249069                                                                                         |         |       | Hook (upper) for 227676                                                                |
| 202244  | 15775 | Arm Shaft Bushing (front) Oil Packing<br>(wick) for 207080                                                                  | 203089  | 15775 | Arm Cap Spool Holder Base, for 203090                                                  |
| 202248  | 15775 | Arm Cap Screw Washer                                                                                                        | 203090  | 15775 | " " " " " " " " " " " "                                                                |
| 202254  | 17329 | Needle Bar Connecting Link Stud Oil<br>Packing (wick) for 202333                                                            | 203091  | 15775 | 200079X and 204296, for 203092                                                         |
| 202258  | 17340 | Bed Hinge Connection                                                                                                        | 203092  | 15775 | Arm Cap, for 203092                                                                    |
| 202259  | ----- | Wood Base Bed Hinge Plate, for 227493                                                                                       |         |       | Arm Cap and Spool Holder complete,<br>Nos. 203090, 203091 and two 200585X              |
| 202260  | 15775 | Arm Shaft Bushing (back) Oil Packing<br>(wick) for 237748                                                                   | 203172  | 17329 | Needle Bar Crank Friction Washer                                                       |
| 202277  | 17853 | Bobbin Winder Frame Oil Packing<br>(wick) for 225453                                                                        | 203211  | 17313 | Bobbin Case Base Latch                                                                 |
| 202277  | 17329 | Needle Bar Rock Frame Hinge Stud Oil<br>Packing (wick) for 210910                                                           | 203212  | 17313 | " " " " " " " " " " " "                                                                |
| 202277  | 17329 | Take-up Lever Driving Stud Oil Packing<br>(wick) for 202399                                                                 | 203213  | 17313 | " " " " " " " " " " " "                                                                |
| 202299  | 15739 | Feed Wheel Driving Gear Shaft Bracket<br>Oil Packing (wick) for 249032                                                      | 203214  | 17313 | " " " " " " " " " " " "                                                                |
| 202329  | 17329 | Needle Bar Connecting Stud 206891 with<br>200086C and 202330, for 237737                                                    | 203215  | 17313 | " " " " " " " " " " " "                                                                |
| 202330  | 17329 | Needle Bar Connecting Stud Oil Packing<br>(wick) for 202329                                                                 | 203216  | 17313 | " " " " " " " " " " " "                                                                |
| 202333  | 17329 | Needle Bar Connecting Link Stud with<br>202254, for 202692                                                                  | 203411  | 15753 | Feed Wheel Driving Shaft Washer                                                        |
| 202337  | 15746 | Presser Bar Position Guide                                                                                                  | 203411  | 17339 | Knife Driving Lever Guard Screw<br>Washer                                              |
| 202338  | 15746 | " " " " " Lever with<br>200086F                                                                                             | *203482 | ----- | Hook (sewing) for 233853                                                               |
| 202399  | 17329 | Take-up Lever Driving Stud with 202277,<br>for 237737                                                                       | 203637  | 15739 | Feed Wheel Driving Gear Shaft Bracket<br>Screw (short) Washer                          |
| 202400  | 17329 | Take-up Lever Hinge Stud with 202423,<br>for 237737                                                                         | 203637  | 15739 | Hook Driving Shaft Bevel Gear Housing<br>Screw (short) Washer                          |
| 202401  | 15746 | Take-up Lever Oiling Felt                                                                                                   | 203637  | 17337 | Hook Post Screw Washer                                                                 |
| 202404  | 15746 | Tension Release Plunger                                                                                                     | 204235  | 17340 | Arm Base Position Pin                                                                  |
| 202410  | 17341 | Thread Controller Spring, for 240358                                                                                        | 204235  | 17340 | " Position Pin                                                                         |
| 202412  | 15775 | " Guide (on top of Arm)                                                                                                     | 204296  | 15775 | " Cap Spool Holder Wire, for 203090                                                    |
| 202423  | 17329 | Take-up Lever Hinge Stud Oil Packing<br>(wick) for 202400                                                                   | 204925  | 17341 | Tension Stud Washer, for 20625F                                                        |
| 202478  | 17853 | Bobbin Winder Stop Latch Trip Lever,<br>for 259462                                                                          | 205508  | 17340 | Vertical Shaft Bevel Gear (lower) Posi-<br>tion Pin                                    |
|         |       | Nos. 202557 to 202559, for 249058                                                                                           | 206417  | 15746 | Roller Presser Ball, 1/16 in. diameter,<br>for 201997                                  |
| 202557  | 15746 | Roller Presser Bar                                                                                                          |         |       | Presser Bar Lifting Releasing Lever<br>Bracket Spring                                  |
| 202558  | 15746 | " " " " " Arm Bracket Spring                                                                                                | 206608  | 15746 | Needle Bar Connecting Stud, for 202329                                                 |
| 202559  | 15746 | " " " " " " " " " " " "                                                                                                     | *206891 | ----- | Presser Bar Bushing                                                                    |
| 202632  | 15745 | Arm Side Plate                                                                                                              | 207072  | 15746 | Arm Shaft Bushing (front) with 202244                                                  |
| 202634  | 17329 | Needle Bar Rock Frame                                                                                                       | 207080  | 15775 | Presser Bar Lifting Releasing Lever<br>Bracket                                         |
| 202666  | 17329 | " " " " " Position Bracket                                                                                                  | 207963  | 15746 | Presser Bar Spring (flat)                                                              |
| 202667  | 17340 | " " " " " Rock Shaft, for<br>210978                                                                                         | 207965  | 17340 | Needle Bar Rock Frame Hinge Stud<br>with 202277                                        |
|         |       |                                                                                                                             | 210910  | 17329 | Needle Bar Rock Frame Slide Block<br>202668 with 20114C, for 210978                    |
|         |       |                                                                                                                             | 210920  | 17340 | Presser Bar Spring Bracket with<br>200086C                                             |
|         |       |                                                                                                                             | 210949  | 15746 | Nos. 210956 to 210958, for 210959                                                      |
|         |       |                                                                                                                             |         |       | 17341 Thread Retainer Bracket with 200397X                                             |
|         |       |                                                                                                                             | 210956  | 17341 | " " " " " Stud                                                                         |
|         |       |                                                                                                                             | 210957  | 17341 | " " " " " " "                                                                          |

| No.    | Plate                             | Name                                                                                         |
|--------|-----------------------------------|----------------------------------------------------------------------------------------------|
| 210958 | 17341                             | Thread Retainer Stud Collar                                                                  |
| 210959 | 17341                             | Thread Retainer (lower) complete, Nos. 210956 to 210958, 210993 and 223844                   |
| 210978 | 17340                             | Needle Bar Rock Frame Rock Shaft 202667 with 200387C and 210920                              |
| 210983 | 15739                             | Feed Wheel Driving Gear Shaft Bracket Plate Position Pin, for 249033                         |
| 210993 | 17341                             | Thread Retainer Sleeve, for 210959                                                           |
| 214833 | 17338                             | Knife Shaft Spring Adjusting Collar with 200380C                                             |
| 214838 | 15745                             | Thread Lubricator Screw Washer, for 237780                                                   |
| 215057 | 17640                             | Honing Device Knife Hone Clamp Position Pin, for 259272                                      |
| 221215 | 17337                             | Hook Post Slide                                                                              |
| 221222 | 17313                             | " Washer                                                                                     |
| 221743 | 15753                             | " Driving Shaft Collar with two 200380C                                                      |
| 223438 | 17341                             | Tension Spring, for 240358                                                                   |
| 223844 | 17341                             | Thread Retainer Spring, for 210959                                                           |
| 224392 | 15775                             | Arm Shaft Oil Packing (wick) for 237702                                                      |
| 225381 | 17853                             | Bobbin Winder Spindle, for 259462                                                            |
| 225444 | 17853                             | " " Stop Latch, for 259462                                                                   |
| 225453 | Nos. 225453 to 225456, for 259462 | Bobbin Winder Frame with 202277 and 259660                                                   |
| 225454 | 17853                             | Bobbin Winder Frame Hinge Pin                                                                |
| 225455 | 17853                             | " " " Spring                                                                                 |
| 225456 | 17853                             | " " " Plunger                                                                                |
| 225458 | 17853                             | " " " Stop Latch Thumb Lever, for 259462                                                     |
| 225459 | 17853                             | Bobbin Winder Stop Latch Thumb Lever Hinge Stud, for 259462                                  |
| 225459 | 17853                             | Bobbin Winder Stop Latch Thumb Lever Joint Stud, for 259462                                  |
| 225461 | 17853                             | Bobbin Winder Tension Bracket with 201499X, for 225462                                       |
| 225462 | 17853                             | Bobbin Winder Tension Bracket complete, Nos. 13710, 201572X, 225461 and two 2102, for 259462 |
| 225498 | 15757                             | Screw Driver (7-1/4 in. long)                                                                |
| 225532 | 15739                             | Feed Wheel Driving Gear Shaft Bracket Screw (long) Washer                                    |
| 225532 | 15739                             | Hook Driving Shaft Bevel Gear Housing Screw (long) Washer                                    |
| 225554 | 15757                             | Wrench (steel)                                                                               |
| 225585 | 17339                             | Motor Bracket Screw Washer                                                                   |
| 225589 | 15751                             | Wood Base Machine Cushion (leather) for 228357                                               |
| 227493 | 15751                             | Wood Base Bed Hinge Plate 202259 with two wood screws 7/8 in., No. 12H, for 228357           |
| 227561 | 17340                             | Knee Lifter Lifting Lever Spring                                                             |
| 227676 | 17321                             | " " Rock Shaft Lifting Chain, 18 in. long, with 202784, for 228687                           |
| 228026 | 17853                             | Bobbin Winder Tension Bracket Screw Washer, for 259462                                       |
| 228288 | 15751                             | Drip Pan with four 3/4 in. wire nails                                                        |
| 228318 | 17321                             | Knee Lifter Rock Shaft Knee Plate Arm, for 228687                                            |

| No.    | Plate | Name                                                                                                                       |
|--------|-------|----------------------------------------------------------------------------------------------------------------------------|
| 228357 | 15751 | Wood Base (oblique) with two 227493, four 225589 and eight wood screws 1-1/2 in., No. 7                                    |
| 228364 | 17321 | Knee Lifter Rock Shaft Knee Plate with 350231C, for 228687                                                                 |
| 228476 | 15757 | Screw Driver (Bobbin Case)                                                                                                 |
| 228685 | 17321 | Knee Lifter Rock Shaft Knee Plate Arm Bracket with two 356C, for 228687                                                    |
| 228686 | 17321 | Knee Lifter Rock Shaft Knee Plate Arm Counter Balance Spring, for 228687                                                   |
| 228687 | 17321 | Knee Lifter Rock Shaft complete, Nos. 2763, 2770, 6337, 39811, 150668, 227676, 228318, 228364, 228685, 228686 and two 7539 |
| 231433 | 15753 | Feed Wheel Driving Pinion Key                                                                                              |
| 233390 | 17340 | Knee Lifter Lifting Lever Washer                                                                                           |
| 233807 | 15746 | Roller Presser Arm Bracket, for 249058                                                                                     |
| 233853 | 17313 | Hook 203482 with 201253F, 201376C and 241604, for 238315                                                                   |
| 233939 | 17313 | Bobbin                                                                                                                     |
| 234024 | 17337 | Hook Bevel Gear Socket Friction Washer                                                                                     |
| 234065 | 17337 | Bobbin Case Lever Driving Block                                                                                            |
| 234079 | 17337 | " " Lever                                                                                                                  |
| 235088 | 15746 | Roller Presser Arm Bracket Position Collar with 200362C, for 249058                                                        |
| 235857 | 15753 | Hook Driving Shaft Bevel Gear with 200374AL and 200396C                                                                    |
| 235857 | 17340 | Vertical Shaft Bevel Gear (upper) with 200374AL and 200396C                                                                |
| 237702 | 15775 | Arm Shaft with 224392 and 350431E                                                                                          |
| 237724 | 15753 | Feed Wheel Driving Shaft Gear with 200378C and 201220C                                                                     |
| 237728 | 15753 | Hook Driving Shaft                                                                                                         |
| 237729 | 15739 | " " " Bevel Gear Housing with 200346C and three 200362C                                                                    |
| 237730 | 15739 | Hook Driving Shaft Bevel Gear Housing Cap (bottom)                                                                         |
| 237731 | 15739 | Hook Driving Shaft Bevel Gear Housing Cap (bottom) Gasket                                                                  |
| 237732 | 15739 | Hook Driving Shaft Bevel Gear Housing Cap (side)                                                                           |
| 237733 | 15739 | Hook Driving Shaft Bevel Gear Housing Cap (side) Gasket                                                                    |
| 237734 | 15753 | Hook Driving Shaft Bushing (back)                                                                                          |
| 237734 | 17340 | Vertical Shaft Bushing (lower)                                                                                             |
| 237737 | 17329 | Needle Bar Crank 202692 with 202329, 202399, 202400, 237762 and 238251                                                     |
| 237739 | 17340 | Needle Bar Rock Frame Driving Fork Lever with 200029E                                                                      |
| 237740 | 17340 | Needle Bar Rock Frame Driving Fork Lever Slide Block (two pieces)                                                          |
| 237745 | 17340 | Vertical Shaft Bevel Gear (lower)                                                                                          |
| 237746 | 17340 | " " Bushing (upper)                                                                                                        |
| 237747 | 15775 | " " Driving Gear with 200374AL and 200396C                                                                                 |
| 237748 | 15775 | Arm Shaft Bushing (back) with 202260                                                                                       |
| 237755 | 15775 | Vertical Shaft Oil Leader (upper) (brass)                                                                                  |
| 237762 | 17329 | Take-up Lever, for 237737                                                                                                  |

| No.     | Plate | Name                                                                                                                                    |
|---------|-------|-----------------------------------------------------------------------------------------------------------------------------------------|
| 237777  | 15745 | Face Plate with 201650X and 350432XC                                                                                                    |
| 237779  | 15745 | Thread Lubricator Oil Pad Holder, for 237780                                                                                            |
| 237780  | 15745 | Thread Lubricator complete, Nos. 214838, 237779, 240439, 241755, 241758 and 241759                                                      |
| 237793  | 15775 | Machine Pulley (aluminum alloy casting) for "V" belt (outside diam. of belt groove 2.9 in.) with 350540C and 350541C                    |
| *237794 | 15775 | Needle Bar Rock Frame Driving Eccentric, for 237795                                                                                     |
| 237795  | 15775 | Needle Bar Rock Frame Driving Eccentric complete, Nos. 1103C, 201129D, 237794 and 240543                                                |
| 238251  | 17329 | Needle Bar Connecting Link, for 237737                                                                                                  |
| 238304  | 17313 | Bobbin Case Base with 202056, 203211 to 203213 and 203216, for 238313                                                                   |
| 238312  | 17313 | Bobbin Case Cap with 200984C, 203214, 203215, 241674, 241675, two each 200594C and 350405C, for 238313                                  |
| 238313  | 17313 | Bobbin Case complete, Nos. 238304 and 238312, for 238315                                                                                |
| 238315  | 17313 | Hook and Bobbin Case complete, Nos. 238353 and 238313                                                                                   |
| 238508  | 17338 | Knife                                                                                                                                   |
| 238605  | 15739 | Feed Wheel Driving Gear (for 26 stitches)                                                                                               |
| 238606  | 15739 | Feed Wheel Driving Gear (for 29 stitches)                                                                                               |
| 238607  | 15739 | Feed Wheel Driving Gear (for 32 stitches)                                                                                               |
| 238613  | 15739 | Feed Wheel Driving Gear Key                                                                                                             |
| 238614  | 15739 | " " " " Shifting Collar with 201464C                                                                                                    |
| 238615  | 15739 | Feed Wheel Driving Gear Key Spring                                                                                                      |
| 238616  | 15739 | " " " " Stop Pin, for 249030                                                                                                            |
| 238618  | 15753 | Feed Wheel Driving Pinion (for 26 stitches)                                                                                             |
| 238619  | 15753 | Feed Wheel Driving Pinion (for 29 stitches)                                                                                             |
| 238620  | 15753 | Feed Wheel Driving Pinion (for 32 stitches)                                                                                             |
| 238630  | 15739 | Feed Wheel Driving Gear Shaft Bushing, for 249032                                                                                       |
| 238632  | 15753 | Feed Wheel Driving Pinion Spacing Washer (for use in place of Feed Wheel Driving Pinion when one or two lengths of stitch are required) |
| 238641  | 15739 | Feed Wheel Driving Gear (for 21 stitches)                                                                                               |
| 238642  | 15739 | Feed Wheel Driving Gear (for 24 stitches)                                                                                               |
| 238655  | 15753 | Feed Wheel Driving Pinion (for 21 stitches)                                                                                             |
| 238656  | 15753 | Feed Wheel Driving Pinion (for 24 stitches)                                                                                             |

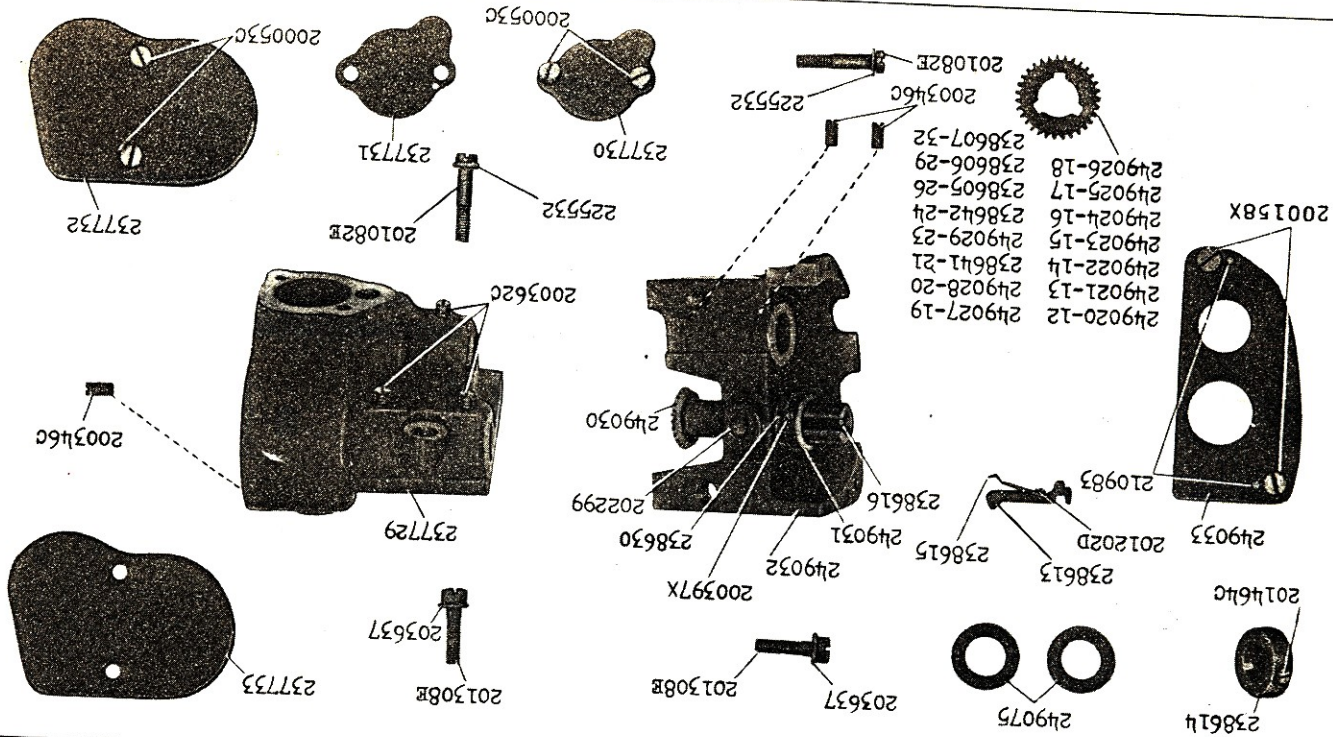
| No.     | Plate | Name                                                                                             |
|---------|-------|--------------------------------------------------------------------------------------------------|
| 240034  | 17341 | Thread Retainer                                                                                  |
| 240358  | 17341 | Tension complete, Nos. 200625F, 201572X, 202410, 223438, 244048, 244049, 244061 and 263106       |
| 240439  | 15745 | Thread Lubricator Oil Pad Retainer, for 237780                                                   |
| *240543 | 15775 | Needle Bar Rock Frame Driving Eccentric Body with 443C and 350107C, for 237795                   |
| 241443  | 17341 | Thread Controller Spring Stop                                                                    |
| 241551  | 15753 | Hook Bevel Pinion, 28 teeth, with two 200378C                                                    |
| 241604  | 17313 | Hook Gb, for 233853                                                                              |
| 241674  | 17313 | Bobbin Case Oiling Felt, for 238312                                                              |
| 241675  | 17313 | " " " Retainer, for 238312                                                                       |
| 241683  | 17340 | Knee Lifter Lifting Lever Stop Finger                                                            |
| 241684  | 17338 | Edge Guide Locking Pin, for 249274                                                               |
| 241720  | 17338 | Knife Driving Lever (upper) Locking Plunger, for 248754                                          |
| 241721  | 17338 | Knife Driving Lever (upper) Locking Plunger Spring, for 248754                                   |
| 241732  | 17338 | Edge Guide                                                                                       |
| 241733  | 17338 | " " Bracket                                                                                      |
| 241738  | 17338 | Knife Driving Lever (lower) Shaft                                                                |
| 241742  | 17338 | " Lever                                                                                          |
| 241743  | 17338 | " Shaft                                                                                          |
| 241744  | 17338 | " Spring                                                                                         |
| 241745  | 17338 | " Switch-in Lever with 200061ALX                                                                 |
| 241747  | 17338 | " Switch-out Plunger                                                                             |
| 241755  | 15745 | Thread Lubricator Oil Pad (felt) for 237780                                                      |
| 241758  | 15745 | Thread Lubricator Oil Reservoir, for 237780                                                      |
| 241759  | 15745 | Thread Lubricator Oil Wick, for 237780                                                           |
| 241764  | 17337 | Edge Guide Bracket Hinge Screw Set Screw Packing (fibre)                                         |
| 244048  | 17341 | Tension Disc (back) for 240358                                                                   |
| 244049  | 17341 | " " (front) for 240358                                                                           |
| 244061  | 17341 | " Release Washer, for 240358                                                                     |
| 248751  | 17338 | Knife Driving Lever (lower) with 200048C and 249288, for 248752                                  |
| 248752  | 17338 | Knife Driving Lever (lower) complete, Nos. 104D, 24173 and 248751                                |
| 248753  | 17338 | Knife Driving Lever (upper) with 200048C, for 248754                                             |
| 248754  | 17338 | Knife Driving Lever (upper) complete, Nos. 201725D, 241720, 241721 and 248753                    |
| 248755  | 17339 | Knife Driving Lever Guard                                                                        |
| 248756  | 17338 | " Switch-out Lever                                                                               |
| 248810  | 17327 | Feed Wheel Bevel Gear Driving Pinion Shaft (upper) for 249266                                    |
| 248875  | 17339 | Motor Bracket                                                                                    |
| 248876  | 17339 | " " Spacing Collar                                                                               |
| 248877  | 15756 | " Pulley, double grooved, for "Y" belt, 1-13/32 and 1-33/64 in. diam. belt grooves, with 200364C |

| No.    | Plate | Name                                                                                           |
|--------|-------|------------------------------------------------------------------------------------------------|
| 248921 | 17340 | Knee Lifter Lifting Lever (auxiliary)<br>Connecting Chain, 6-1/4 in. long,<br>with two 202784  |
| 248922 | 17340 | Knee Lifter Lifting Lever (auxiliary)<br>complete, Nos. 200262X, 201518E,<br>248923 and 248924 |
| 248923 | 17340 | Knee Lifter Lifting Lever Extension,<br>for 248922                                             |
| 248924 | 17340 | Knee Lifter Lifting Lever Extension<br>Bracket, for 248922                                     |
| 249005 | 17337 | Feed Post Cover (back)                                                                         |
| 249007 | 17327 | " " " (side) for 249268                                                                        |
| 249012 | 17327 | " Wheel Bevel Gear Driving Pinion<br>with two 201052C, for 249266                              |
| 249013 | 17327 | Feed Wheel Bevel Gear Driving Pinion<br>Shaft (lower) for 249268                               |
| 249014 | 17327 | Feed Wheel Bevel Gear Driving Pinion<br>Shaft (lower) Bushing, for 249268                      |
| 249019 | 17327 | Feed Wheel Bracket Friction Plug, for<br>249268                                                |
| 249020 | 15739 | Feed Wheel Driving Gear (for 12<br>stitches)                                                   |
| 249021 | 15739 | Feed Wheel Driving Gear (for 13<br>stitches)                                                   |
| 249022 | 15739 | Feed Wheel Driving Gear (for 14<br>stitches)                                                   |
| 249023 | 15739 | Feed Wheel Driving Gear (for 15<br>stitches)                                                   |
| 249024 | 15739 | Feed Wheel Driving Gear (for 16<br>stitches)                                                   |
| 249025 | 15739 | Feed Wheel Driving Gear (for 17<br>stitches)                                                   |
| 249026 | 15739 | Feed Wheel Driving Gear (for 18<br>stitches)                                                   |
| 249027 | 15739 | Feed Wheel Driving Gear (for 19<br>stitches)                                                   |
| 249028 | 15739 | Feed Wheel Driving Gear (for 20<br>stitches)                                                   |
| 249029 | 15739 | Feed Wheel Driving Gear (for 23<br>stitches)                                                   |
| 249030 | 15739 | Feed Wheel Driving Gear Shaft with<br>238616                                                   |
| 249031 | 15739 | Feed Wheel Driving Gear Shaft Collar<br>with 200397X                                           |
| 249032 | 15739 | Feed Wheel Driving Gear Shaft Bracket<br>with 202299, 238630 and two 200346C                   |
| 249033 | 15739 | Feed Wheel Driving Gear Shaft Bracket<br>Plate with two 210983                                 |
| 249034 | 15753 | Feed Wheel Driving Pinion (for 12<br>stitches)                                                 |
| 249035 | 15753 | Feed Wheel Driving Pinion (for 13<br>stitches)                                                 |
| 249036 | 15753 | Feed Wheel Driving Pinion (for 14<br>stitches)                                                 |
| 249037 | 15753 | Feed Wheel Driving Pinion (for 15<br>stitches)                                                 |
| 249038 | 15753 | Feed Wheel Driving Pinion (for 16<br>stitches)                                                 |

| No.     | Plate | Name                                                                                                                      |
|---------|-------|---------------------------------------------------------------------------------------------------------------------------|
| 249039  | 15753 | Feed Wheel Driving Pinion (for 17<br>stitches)                                                                            |
| 249040  | 15753 | Feed Wheel Driving Pinion (for 18<br>stitches)                                                                            |
| 249041  | 15753 | Feed Wheel Driving Pinion (for 19<br>stitches)                                                                            |
| 249042  | 15753 | Feed Wheel Driving Pinion (for 20<br>stitches)                                                                            |
| 249043  | 15753 | Feed Wheel Driving Pinion (for 23<br>stitches)                                                                            |
| 249044  | 15753 | Feed Wheel Driving Shaft                                                                                                  |
| 249045  | 15753 | " " " Bushing (back)                                                                                                      |
| 249046  | 15753 | " " " " (front)                                                                                                           |
| 249047  | 15753 | " " " Collar with<br>two 201052C                                                                                          |
| 249049  | 17337 | Hook Bevel Gear Socket, 14 teeth                                                                                          |
| *249050 | ----- | " Pinion Guard Section (back)<br>for 249052                                                                               |
| *249051 | ----- | Hook Bevel Pinion Guard Section (front)<br>for 249052                                                                     |
| 249052  | 15753 | Hook Bevel Pinion Guard complete, Nos.<br>201082E, 201318E, 249050 and 249051                                             |
| 249053  | 15753 | Hook Driving Shaft Bushing (front)                                                                                        |
| 249056  | 15746 | Roller Presser Arm, for 249057                                                                                            |
| 249057  | 15746 | " " " 249056 with 201997,<br>for 249058                                                                                   |
| 249058  | 15746 | Roller Presser and Bar complete, Nos.<br>200096D, 200117F, 202557 to 202559,<br>233807, 235088, 249057 and two<br>200141F |
| 249061  | 17327 | Feed Wheel Ball Bearing, for 249266                                                                                       |
| 249062  | 17327 | " Bevel Gear, for 249267                                                                                                  |
| 249065  | 17327 | Wheel, for 249267                                                                                                         |
| 249066  | 17340 | Vertical Shaft                                                                                                            |
| 249067  | 17340 | " Oil Leader (lower) (brass)<br>Arm with 202135                                                                           |
| *249069 | ----- | Hook Post Oil Packing (wick)                                                                                              |
| 249072  | 17337 | Feed Wheel Bevel Gear Driving Pinion                                                                                      |
| 249073  | 17327 | Thrust Washer, for 249266                                                                                                 |
| 249075  | 15739 | Feed Wheel Driving Gear Separating<br>Washer                                                                              |
| 249077  | 17327 | Feed Wheel Bevel Gear Driving Pinion<br>Shaft (lower) Collar with two 200393C<br>for 249268                               |
| 249077  | 17327 | Feed Wheel Bevel Gear Driving Pinion<br>Shaft (upper) Collar with two 200393C<br>for 249266                               |
| 249078  | 17327 | Feed Wheel Bevel Gear Driving Pinion<br>Shaft Connection, for 249268                                                      |
| 249079  | 17327 | Feed Wheel Bracket, for 249266                                                                                            |
| 249088  | 17327 | " Post with 200362C, 200383C and<br>two 201052C, for 249268                                                               |
| 249092  | 17327 | Feed Wheel Adjusting Stud (eccentric)<br>for 249268                                                                       |
| 249096  | 17327 | Feed Wheel Bevel Gear Spacing Washer,<br>for 249266                                                                       |
| 249097  | 17327 | Feed Wheel Bearing, for 249266                                                                                            |
| 249179  | 15749 | Throat Plate Body, for 249181 and<br>249183                                                                               |

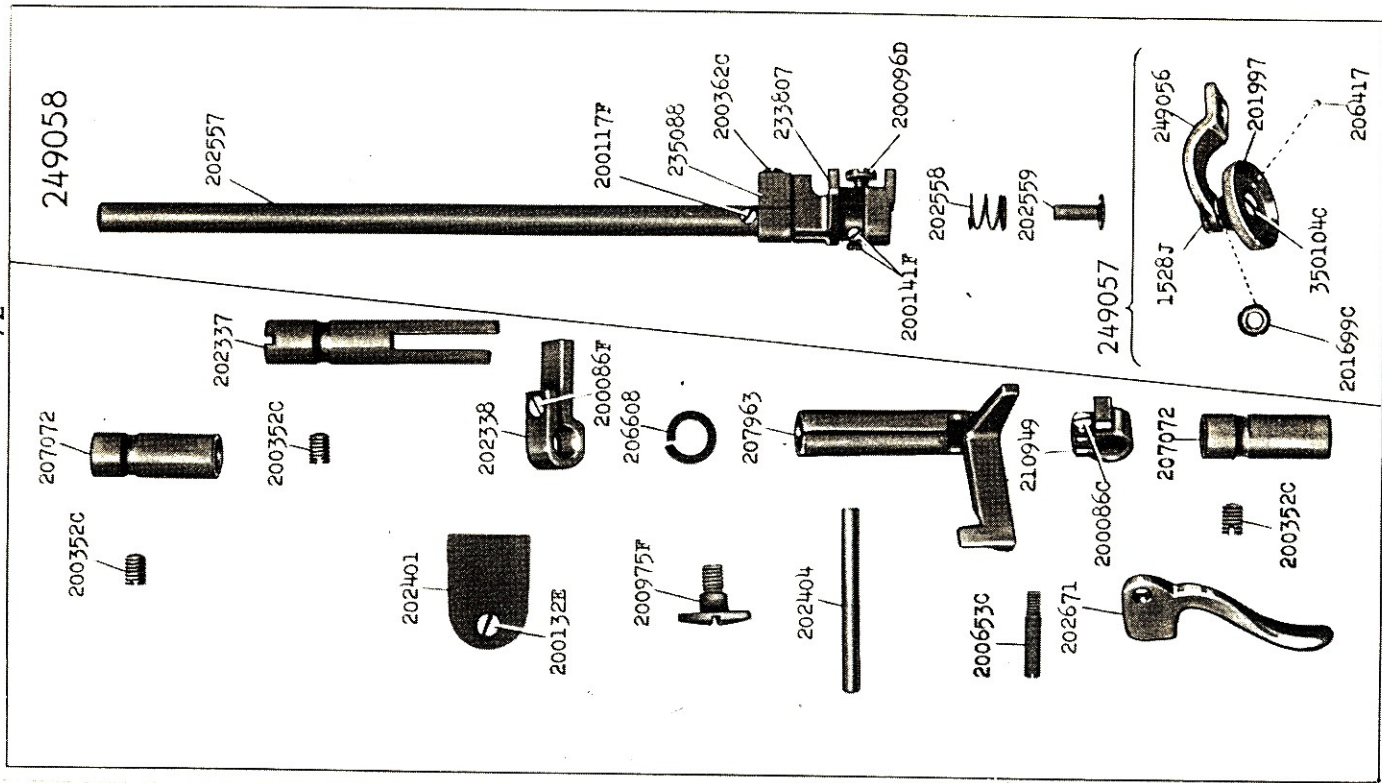
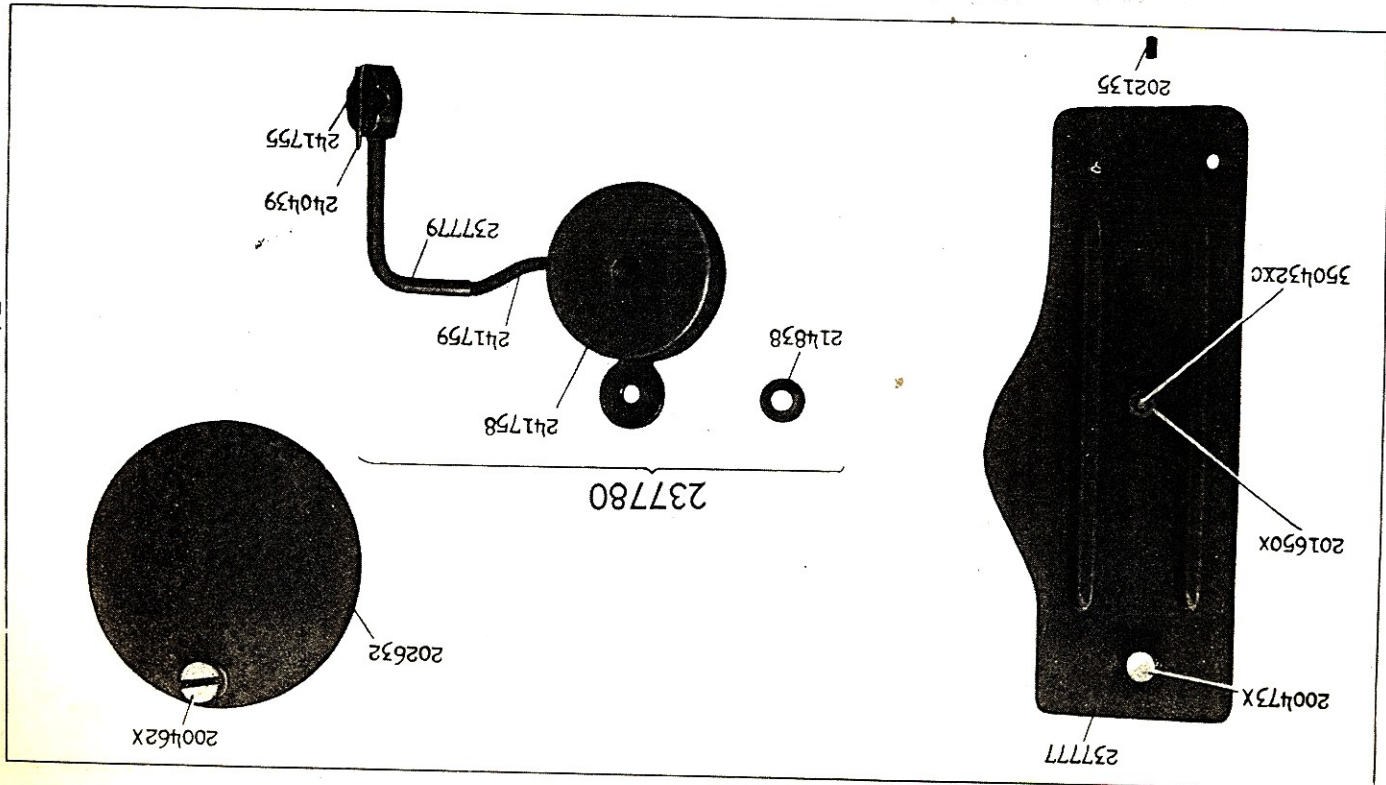
| No.     | Plate | Name                                                                                                                                           | No.                               | Plate                             | Name                                                                                                                                                                                                                                                     |
|---------|-------|------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|-----------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 249180  | 15749 | Throat Plate Needle Plate, 56 elongated needle hole, for needle sizes 12 and 13 (minimum trimming margin .045 inch) for 249181                 | 249295                            | 17339                             | Knife Driving Shaft Pulley, double grooved, for "V" belt, 1-23/32 and 1-13/16 in. diam. belt grooves, with two 200958C                                                                                                                                   |
| 249181  | 15749 | Throat Plate complete, 56 elongated needle hole, for needle sizes 12 and 13, Nos. 249179, 249180 and two 200587D                               | 249296                            | 17339                             | Motor Belt (moulded 1/4 x 22-1/2)                                                                                                                                                                                                                        |
| 249182  | 15749 | Throat Plate Needle Plate, 56 elongated needle hole, for needle sizes 12 and 13 (minimum trimming margin .035 inch) for 249183                 | 249297                            | 17339                             | " " Guard                                                                                                                                                                                                                                                |
| 249183  | 15749 | Throat Plate complete, 56 elongated needle hole, for needle sizes 12 and 13, Nos. 249179, 249182 and two 200587D                               | 249298                            | 17339                             | Knife Driving Lever Fork Slide Block Oiling Wick                                                                                                                                                                                                         |
| 249187  | 15749 | Throat Plate Body, for 249189                                                                                                                  | 259266                            | 17640                             | Honing Device Knife Holder Clamp, for 259268                                                                                                                                                                                                             |
| 249188  | 15749 | " " Needle Plate, 56 elongated needle hole, for needle sizes 12 and 13 (minimum trimming margin .045 inch) for 249189                          | 259267                            | 17640                             | Honing Device Knife Holder Clamp Base, for 259268                                                                                                                                                                                                        |
| 249189  | 15749 | Throat Plate complete, 56 elongated needle hole, for needle sizes 12 and 13, Nos. 249187, 249188 and two 200587D (for long stitch)             | 259268                            | 17640                             | Honing Device Knife Holder Clamp Base 259267 with 771X, 1359J, 36006, 41544, 259266, 259269 and 259284, for 259283                                                                                                                                       |
| 249265  | 17340 | Knee Lifter Lifting Lever                                                                                                                      | 259269                            | 17640                             | Honing Device Knife Holder Clamp Spring, for 259268                                                                                                                                                                                                      |
| 249266  | 17327 | Feed Wheel Bracket 249079 with 248810, 249012, 249061, 249073, 249077, 249096, 249097, 249267, 350395C, 350514AL and three 200585X, for 249268 | Nos. 259270 to 259272, for 259273 | Nos. 259270 to 259272, for 259273 | Honing Device Knife Hone Holder 259272 with 259270, two each 200466X and 259271, for 259283                                                                                                                                                              |
| 249267  | 17327 | Feed Wheel 249065 with 249062 and three 229D, for 249266                                                                                       | 259273                            | 17640                             | Honing Device Knife Hone Holder 259272 with 259270, two each 200466X and 259271, for 259283                                                                                                                                                              |
| 249268  | 17327 | Feed Post 249088 with 249007, 249013, 249014, 249019, 249077, 249078, 249092, 249266 and four 200137X                                          | 259274                            | 17640                             | Honing Device Knife Hone Holder Guide Collar                                                                                                                                                                                                             |
| 249269  | 17329 | Needle Bar with 200125ALX, 200175D and 249270                                                                                                  | 259275                            | 17640                             | Honing Device Knife Hone Holder Guide Collar                                                                                                                                                                                                             |
| 249270  | 17329 | Needle Bar Thread Guide, for 249269                                                                                                            | 259276                            | 17640                             | Honing Device Knife Hone Holder Guide Collar Yoke                                                                                                                                                                                                        |
| 249272  | 17338 | Edge Guide Locking Pin Releasing Handle, for 249274                                                                                            | 259277                            | 17640                             | Honing Device Knife Hone Holder Guide Collar Yoke Hinge Screw Bushing                                                                                                                                                                                    |
| 249273  | 17338 | Edge Guide Locking Pin Spring, for 249274                                                                                                      | 259281                            | 17640                             | Honing Device Base with 457AL and two 899D, for 259282                                                                                                                                                                                                   |
| 249274  | 17338 | Edge Guide Locking Device complete, Nos. 241684, 249272, 249273, 350488C and two 201537E                                                       | 259282                            | 17640                             | Honing Device Base 259281 with 674D, 721D, 259274 to 259277, 259309, 259310, 350372C and 350373X, for 259283                                                                                                                                             |
| 249275  | 17337 | Knife Guard                                                                                                                                    | 259283                            | 17640                             | Honing Device complete, Nos. 259268, 259273, 259282, Form 2399W and three wood screws 1-1/2 in., No. 8                                                                                                                                                   |
| 249278  | 17337 | Feed Post Cover (front)                                                                                                                        | 259284                            | 17640                             | Honing Device Knife Holder Clamp Washer, for 259268                                                                                                                                                                                                      |
| 249280  | 17337 | Hook Post                                                                                                                                      | 259309                            | 17640                             | Honing Device Knife Stop Pin (short) for 259282                                                                                                                                                                                                          |
| 249284  | ----- | Arm Base                                                                                                                                       | 259310                            | 17640                             | Honing Device Knife Stop Pin (long) for 259282                                                                                                                                                                                                           |
| *249285 | ----- | Bed                                                                                                                                            | 259428                            | 17853                             | Bobbin Winder Brake (leather) for 259462                                                                                                                                                                                                                 |
| *249288 | ----- | Knife Driving Lever Fork, for 248751                                                                                                           | 259429                            | 17853                             | " " Clamp, for 259462                                                                                                                                                                                                                                    |
| 249289  | 17339 | " " " Slide Block                                                                                                                              | 259461                            | 17853                             | " " Pulley with 200380C, for 259462                                                                                                                                                                                                                      |
| 249291  | 17339 | " " Shaft (eccentric)                                                                                                                          | 259462                            | 17853                             | Universal Bobbin Winder complete (for "V" belt drives) Nos. 200056E, 200082D, 200113F, 200299X, 202478, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428, 259429, 259461, 259662, two each 225459 and wood screws 3/4 in., No. 12 R.H.B. |
| 249292  | 17339 | " " Collar with 200386C                                                                                                                        |                                   |                                   |                                                                                                                                                                                                                                                          |
| 249293  | 17339 | " " " Housing with two 249294                                                                                                                  |                                   |                                   |                                                                                                                                                                                                                                                          |
| 249294  | 17339 | Knife Driving Shaft Needle Bearing, for 249293                                                                                                 |                                   |                                   |                                                                                                                                                                                                                                                          |

| No.      | Plate | Name                                                                                                                            | No.    | Plate | Name                                                                          |
|----------|-------|---------------------------------------------------------------------------------------------------------------------------------|--------|-------|-------------------------------------------------------------------------------|
| 259660   | 17853 | Bobbin Winder Frame Oil Well Washer, for 225453                                                                                 | 942297 | 15756 | Motor Capacitor Box complete, Nos. 942298, 942299 and four 50815R, for 740576 |
| 259662   | 17853 | Bobbin Winder and Tension Bracket Base, for 259462                                                                              | 942298 | 15756 | Motor Capacitor Box, for 942297                                               |
| 263106   | 17341 | Tension Spring Washer, for 240358                                                                                               | 942299 | 15756 | " " " " Cover, for 942297                                                     |
| 264718   | 17329 | Needle Bar Connecting Link Oil Guard Thread Guide (upper)                                                                       |        |       |                                                                               |
| 267246   | 17341 | Roller Presser Hinge Screw, for 201997                                                                                          |        |       |                                                                               |
| 350104C  | 15746 | Needle Bar Rock Frame Driving Eccentric Body Position Screw, for 240543                                                         |        |       |                                                                               |
| 350107C  | 15775 | Knee Lifter Rock Shaft Knee Plate Set Screw, for 228364                                                                         |        |       |                                                                               |
| 350231C  | 17321 | Presser Bar Spring Regulating Screw Honing Device Knife Hone Holder Guide Collar Yoke Hinge Screw Bushing Set Screw, for 259282 |        |       |                                                                               |
| 350346C  | 17340 | Honing Device Knife Hone Holder Guide Thumb Set Screw, for 259282                                                               |        |       |                                                                               |
| 350372C  | 17640 | Feed Wheel Bevel Gear Driving Pinion Screw Stud, for 249266                                                                     |        |       |                                                                               |
| 350373X  | 17640 | Bobbin Case Oiling Felt Retainer Screw, for 238312                                                                              |        |       |                                                                               |
| 350395C  | 17327 | Machine Pulley Adjusting Screw                                                                                                  |        |       |                                                                               |
| 350405C  | 17313 | Arm Shaft Oil Packing Stop Screw, for 237702                                                                                    |        |       |                                                                               |
| 350419X  | 15775 | Thread Lubricator Screw, for 237777                                                                                             |        |       |                                                                               |
| 350431E  | 15775 | Motor Screw                                                                                                                     |        |       |                                                                               |
| 350432XC | 15745 | Edge Guide Locking Pin Screw Bushing, for 249274                                                                                |        |       |                                                                               |
| 350437E  | 17339 | Feed Wheel Cap Screw, for 249266                                                                                                |        |       |                                                                               |
| 350488C  | 17338 | Arm Shaft Bushing (front) Set Screw Machine Pulley Position Screw, for 237793                                                   |        |       |                                                                               |
| 350514AL | 17327 | Machine Pulley Set Screw, for 237793                                                                                            |        |       |                                                                               |
| 350532E  | 15775 | Motor End Cover Bolt Nut Lock Washer                                                                                            |        |       |                                                                               |
| 350540C  | 15775 | " Lead Cord with Plug complete                                                                                                  |        |       |                                                                               |
|          |       | " Rotor Shaft Ball Bearing                                                                                                      |        |       |                                                                               |
|          |       | " End Cover (pulley end)                                                                                                        |        |       |                                                                               |
|          |       | " " " (front end) Cap                                                                                                           |        |       |                                                                               |
|          |       | " Rotor Shaft Ball Bearing Grease Fitting (allemite)                                                                            |        |       |                                                                               |
| 350541C  | 15775 | Motor Rotor complete                                                                                                            |        |       |                                                                               |
| 701606   | 15756 | " End Cover (front end)                                                                                                         |        |       |                                                                               |
| 729871   | 15756 | Motor Capacitor, Capacitor Box and Switch complete, Nos. 796801, 798900, 876380 and 942297                                      |        |       |                                                                               |
| 734702   | 15756 | Motor Stator Lead Insulating Bushing                                                                                            |        |       |                                                                               |
| 739151   | 15756 | Motor Stator with Housing complete                                                                                              |        |       |                                                                               |
| 740555   | 15756 | " " Lead Insulating Bushing Retaining Ring                                                                                      |        |       |                                                                               |
| 740556   | 15756 | Motor On and Off Switch Indicator Plate, for 740576                                                                             |        |       |                                                                               |
| 740561   | 15756 | Motor Capacitor, for 740576                                                                                                     |        |       |                                                                               |
| 740575   | 15756 | " On and Off Switch, for 740576                                                                                                 |        |       |                                                                               |
| 740576   | 15756 | " End Cover Bolt                                                                                                                |        |       |                                                                               |
|          |       | " Capacitor Box Screw                                                                                                           |        |       |                                                                               |
|          |       | " Lead Cord Insulating Bushing (fibre)                                                                                          |        |       |                                                                               |
| 740578   | 15756 |                                                                                                                                 |        |       |                                                                               |
| 740580   | 15756 |                                                                                                                                 |        |       |                                                                               |
| 743614   | 15756 |                                                                                                                                 |        |       |                                                                               |
| 796801   | 15756 |                                                                                                                                 |        |       |                                                                               |
| 798900   | 15756 |                                                                                                                                 |        |       |                                                                               |
| 876380   | 15756 |                                                                                                                                 |        |       |                                                                               |
| 930021R  | 15756 |                                                                                                                                 |        |       |                                                                               |
| 930037R  | 15756 |                                                                                                                                 |        |       |                                                                               |
| 931228   | 15756 |                                                                                                                                 |        |       |                                                                               |

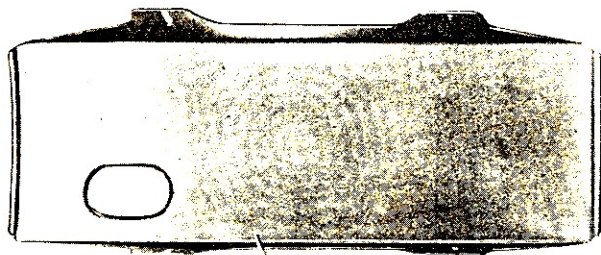


SINGER Needles should be used  
in SINGER Machines  
These Needles and their Containers  
are marked with the  
Company's Trade Mark "SIMANCO."\*\*\* 1

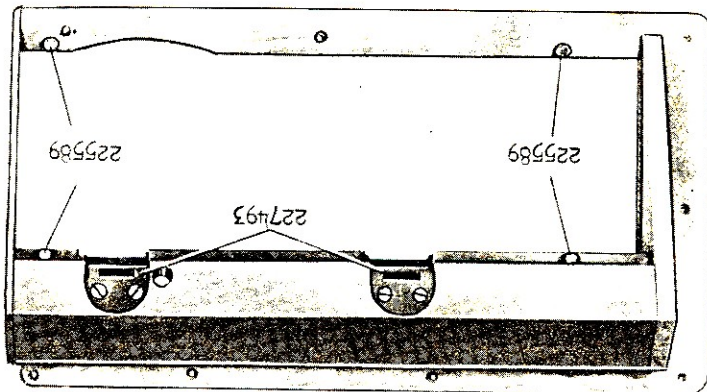
Needles in Containers marked  
"FOR SINGER MACHINES"  
are NOT SINGER made needles. 2



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228288



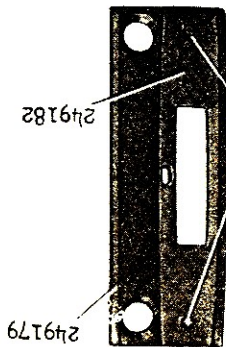
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225589

227493

15749



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249179

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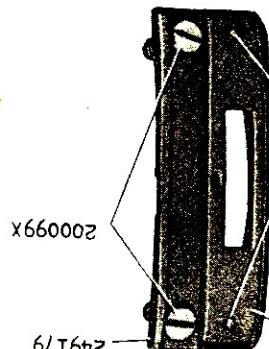


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249181.045

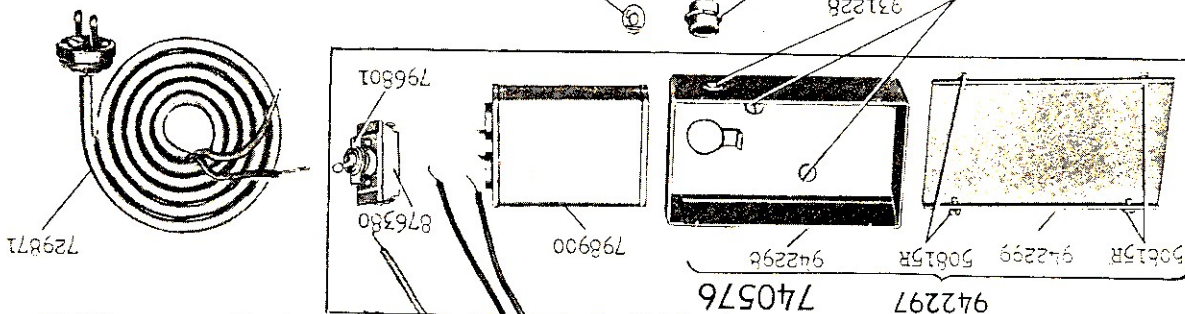
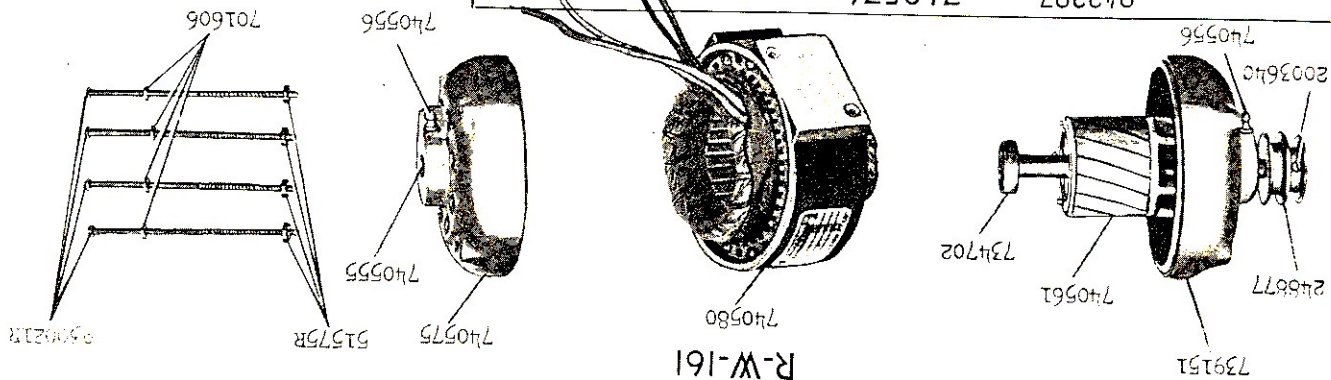
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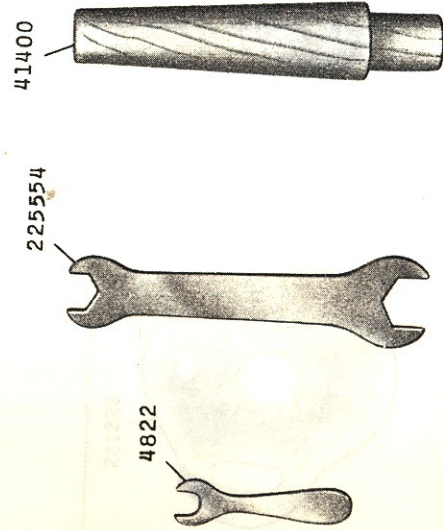
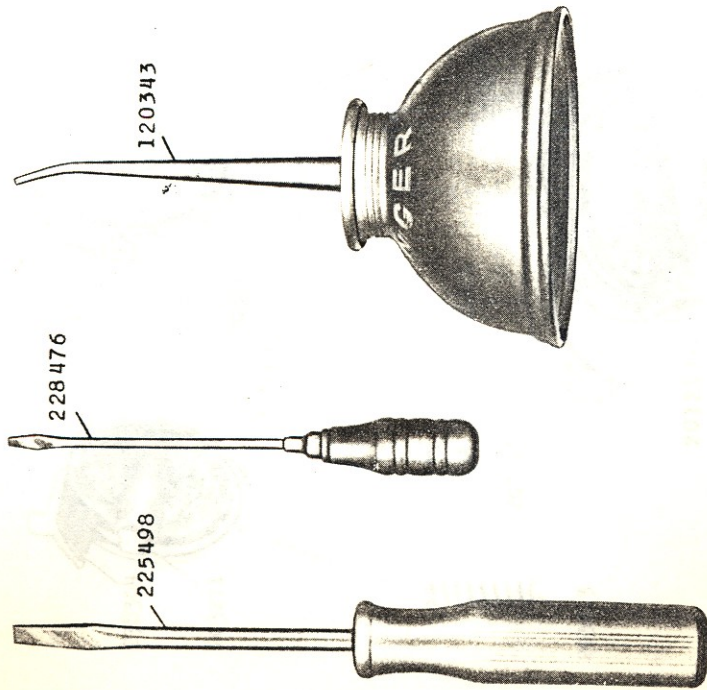
15756 - 1/4



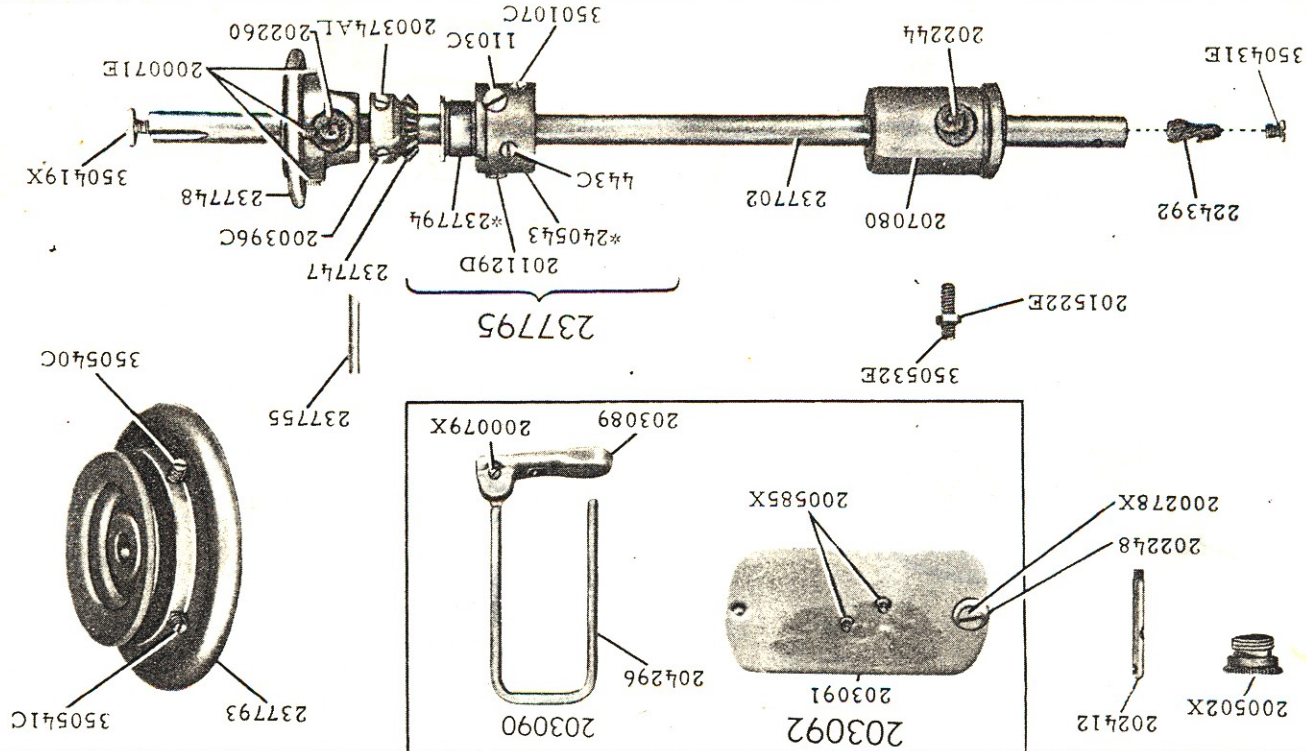
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15757 - 1/2

120342



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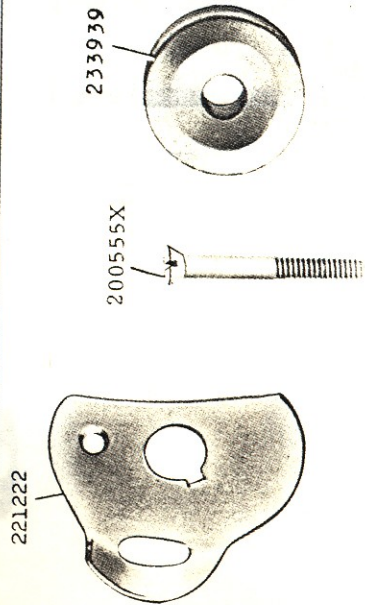
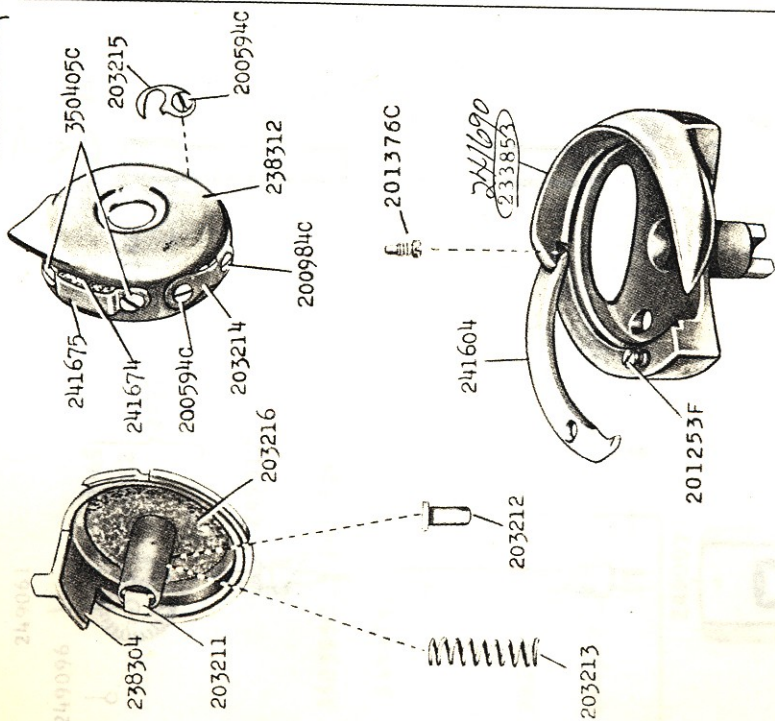


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238315 249118

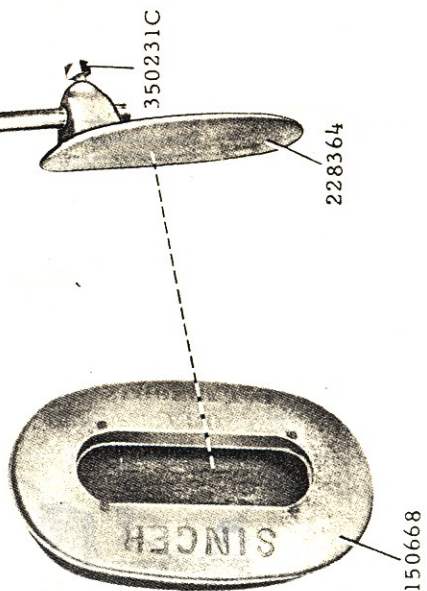
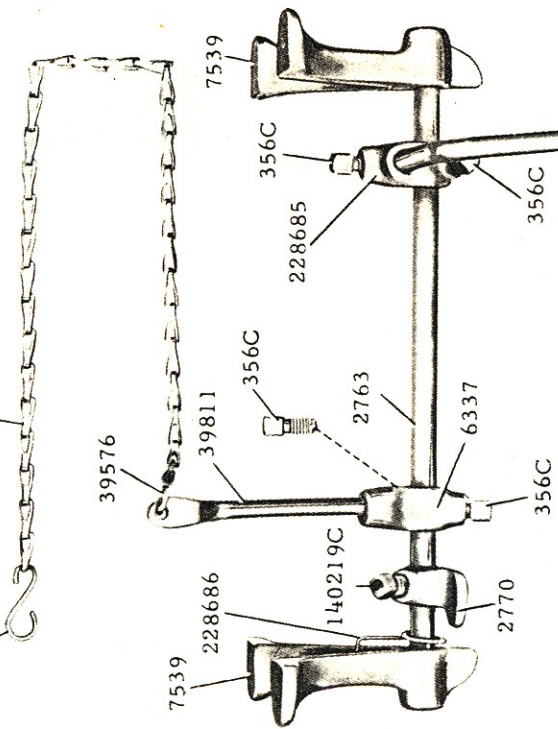


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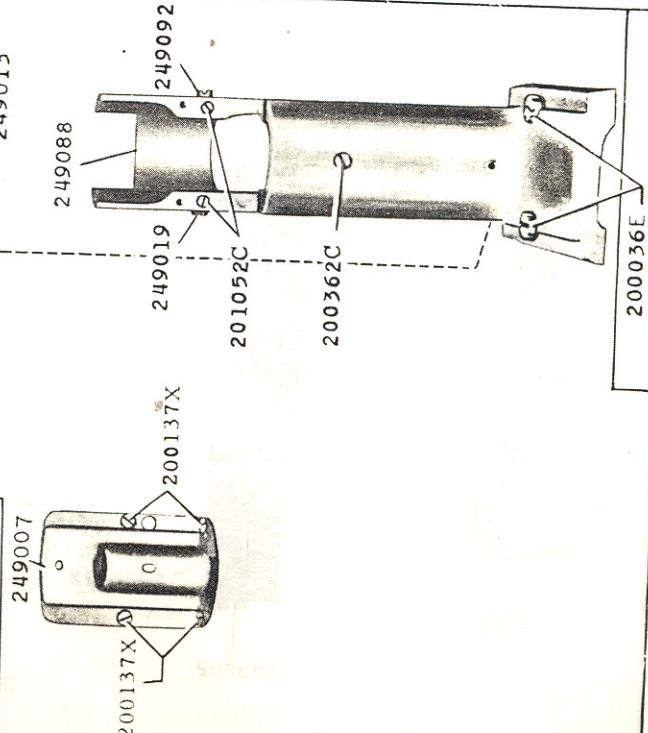
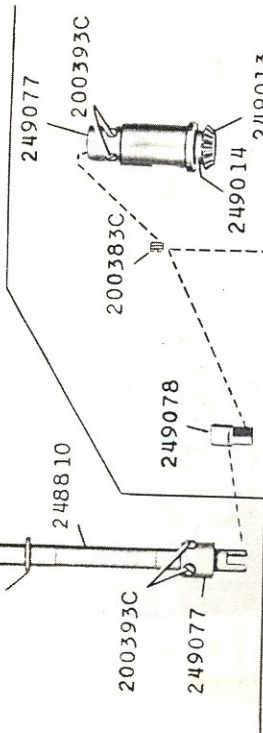
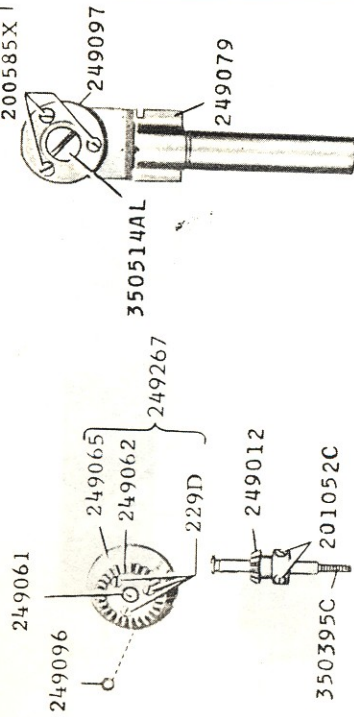
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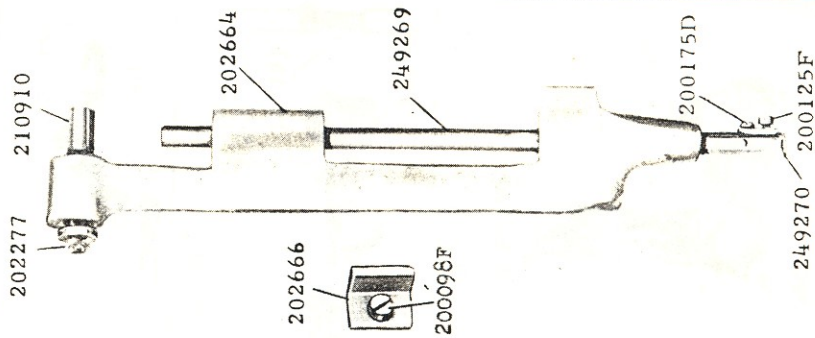
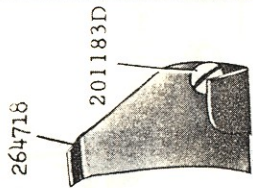
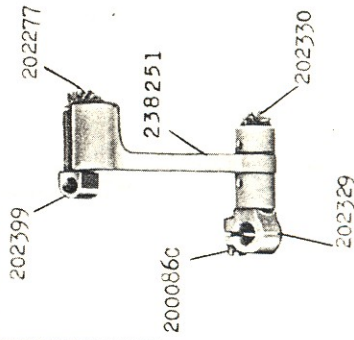
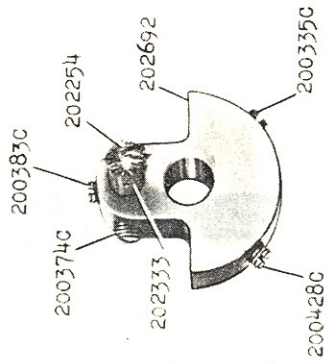
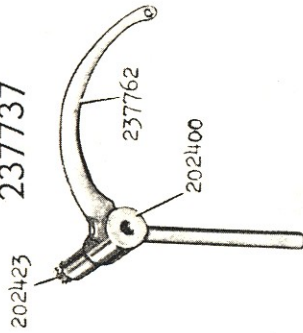


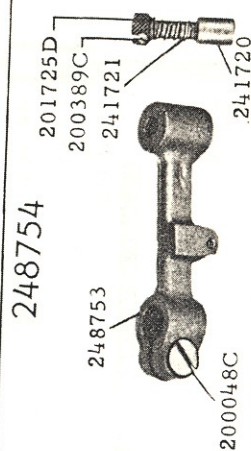
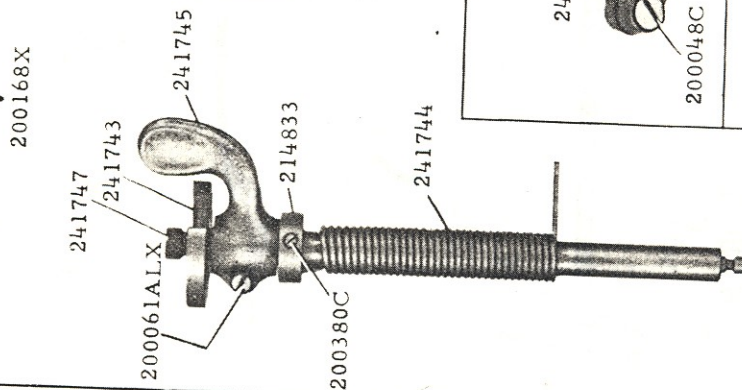
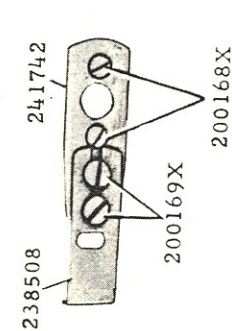
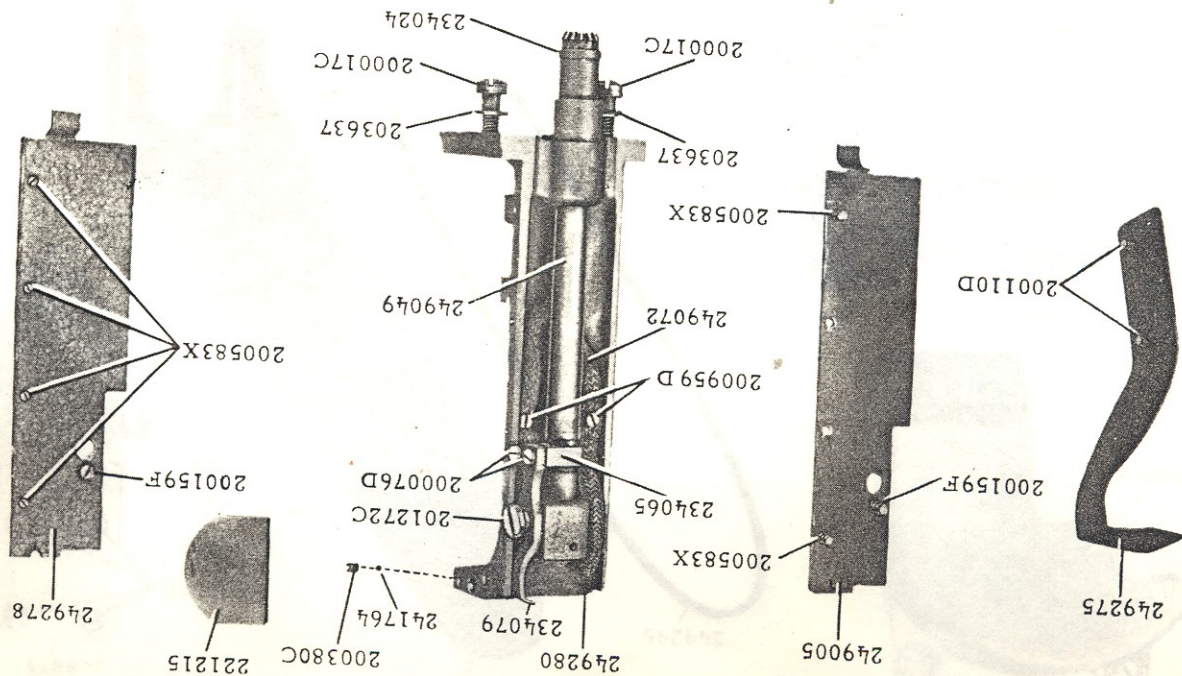
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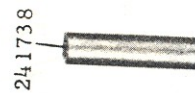
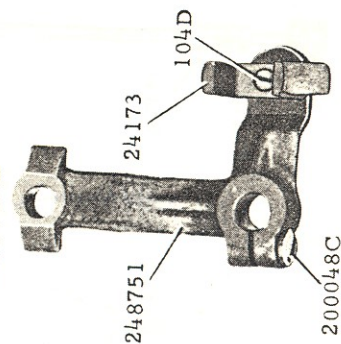
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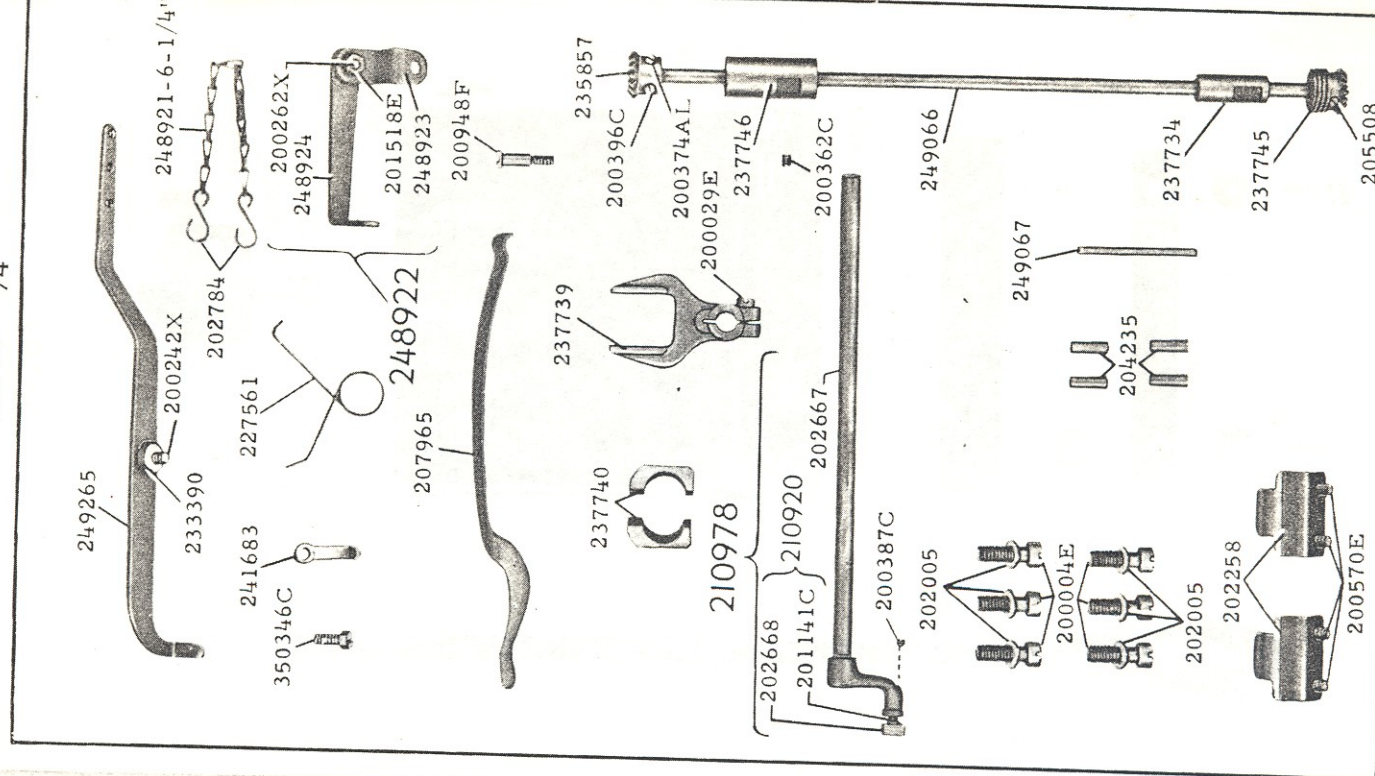




248752



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17853 - 1/2

