

**High Speed Single Needle Lockstitch
Industrial Sewing Machine**

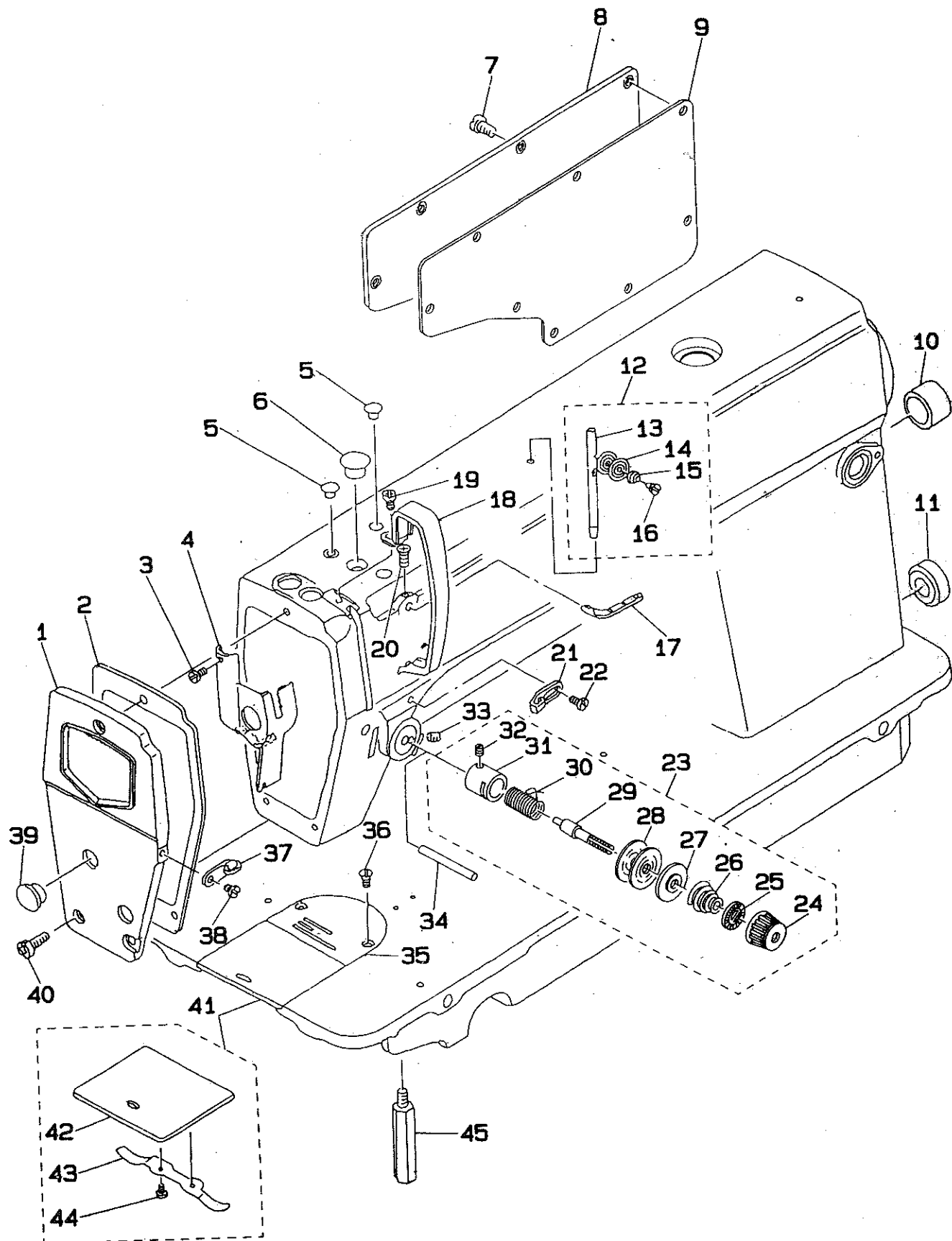
PARTS BOOK

1CL-500M

CONTENTS

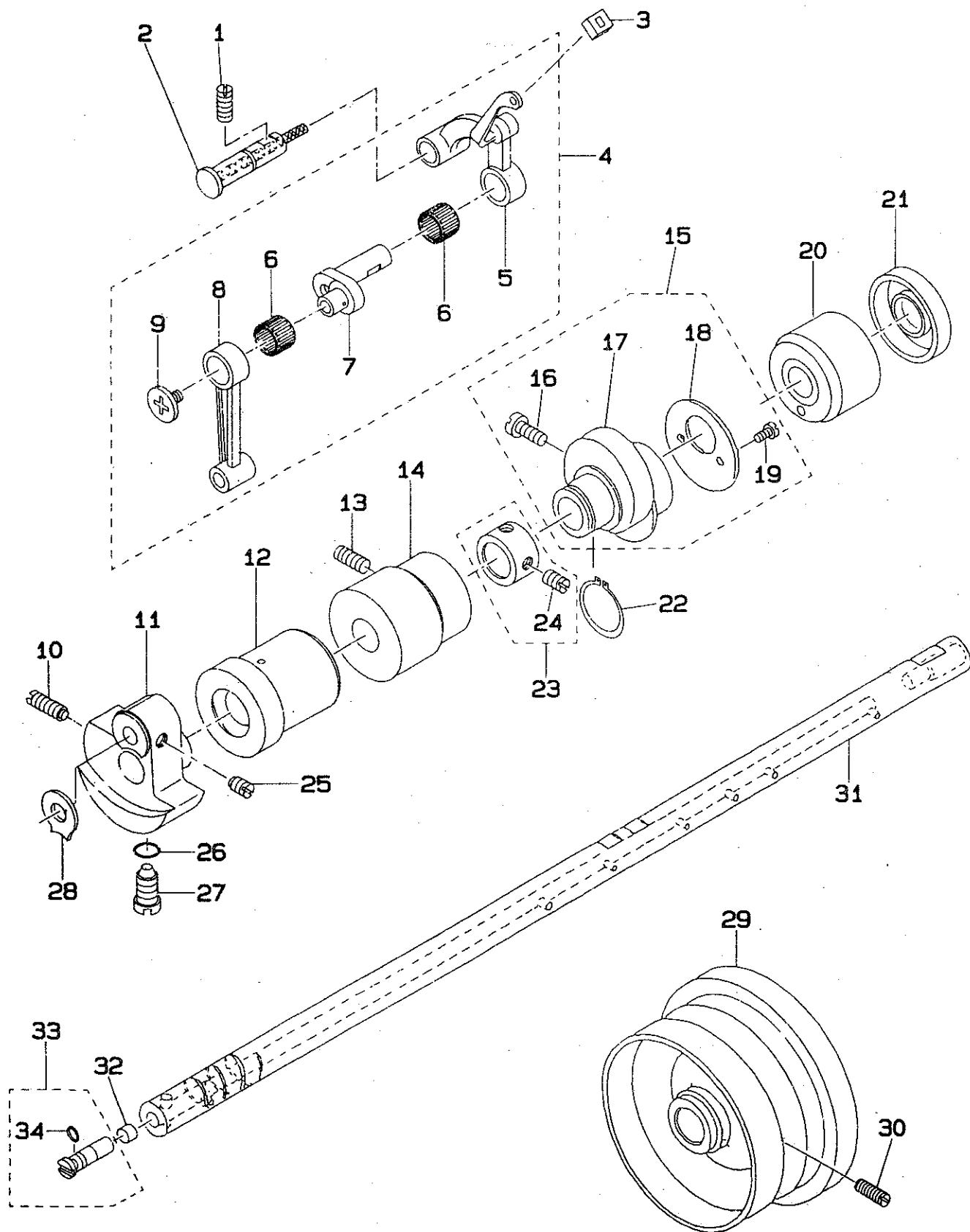
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1. MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS



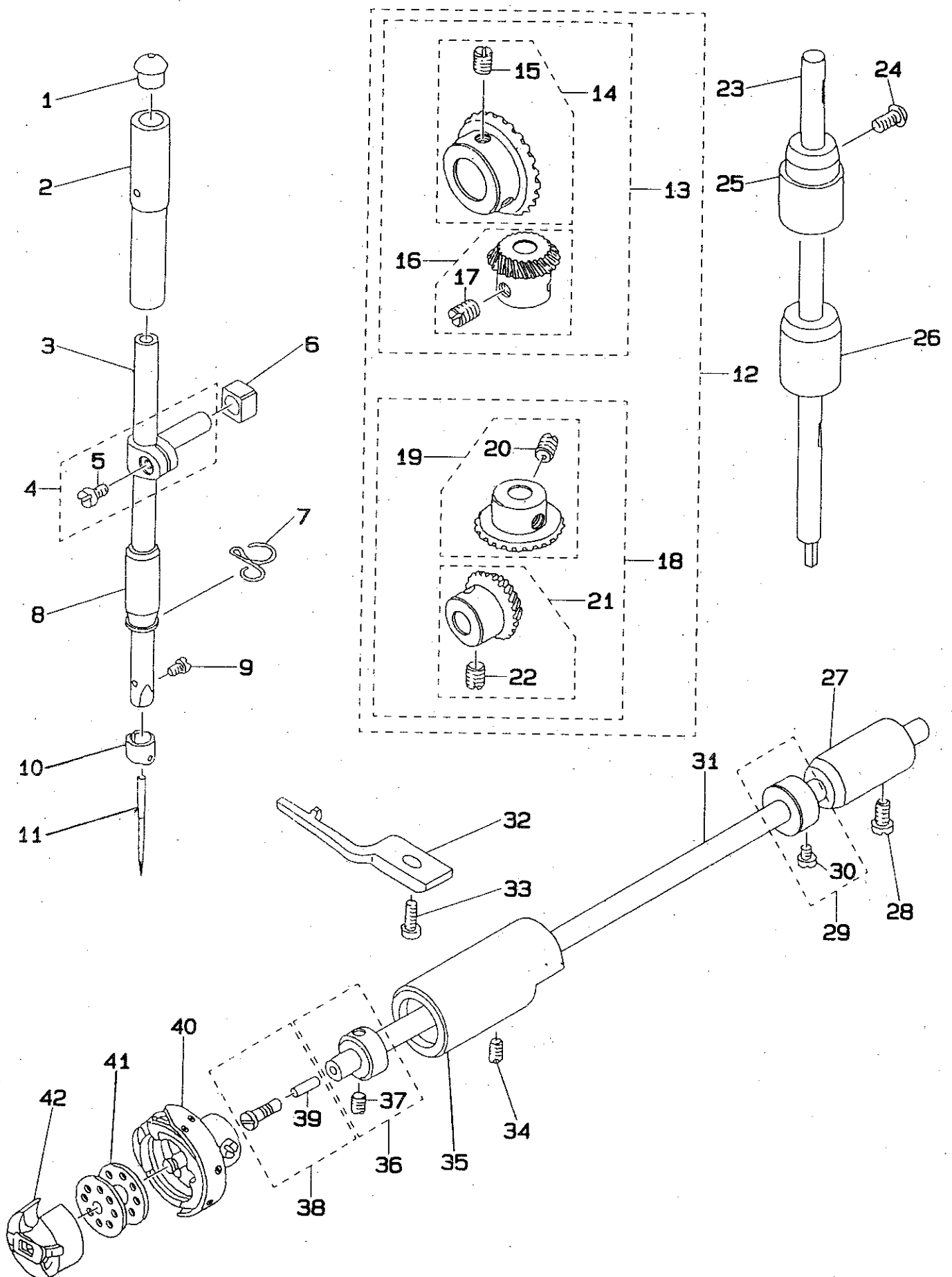
REF.NO.	NOTE	PART NO.	D E S C R I P T I O N	AMT.
1		110-00254	FACE PLATE ASM.	1
2		110-00304	FACE PLATE GASKET	1
3		SS-6080410-SP	SCREW 1/8-44 L=4	1
4		110-00858	ARM OIL SHIELD ASM.	1
5		TA-0850604-R0	RUBBER PLUG	2
6		TA-1250705-R0	RUBBER PLUG	1
7		SS-4120915-SP	SCREW 12/64-28 L=9	8
8		110-00510	SIDE PLATE	1
9		110-00619	GASKET	1
10		TA-2000502-R0	RUBBER PLUG	1
11		TA-2101002-R0	RUBBER PLUG	1
12		B1113-155-0A0	NEEDLE THREAD GUIDE PIN ASM.	1
13		B1113-155-000	NEEDLE THREAD GUIDE PIN	(1)
14		B3148-123-000	TENSION DISC	(2)
15		B3149-123-A00	TENSION SPRING	(1)
16		SD-0380552-SL	HINGE SCREW D=3.8 H=5.5	(1)
17		110-18702	THREE-HOLE THREAD EYELET	1
18		110-00700	THREAD TAKE-UP LEVER COVER	1
19		SS-4120615-SP	SCREW 3/16-28 L=6	1
20		SS-4120615-SP	SCREW 3/16-28 L=6	1
21		110-18405	ARM THREAD GUIDE A	1
22		110-01500	SCREW	1
23		110-18959	THREAD TENSION ASM.	1
24		110-18900	TENSION NUT	(1)
25		B3120-125-000	TENSION DISC STOPPER	(1)
26		B3129-012-A00	TENSION SPRING	(1)
27		B3132-552-000	TENSION DISC HOLDER	(1)
28		B3126-012-000	TENSION DISC	(2)
29		B3115-552-000	TENSION POST	(1)
30		B3128-012-000	TAKE-UP SPRING	(1)
31		B3111-552-B00	TENSION POST SOCKET	(1)
32		SS-8090670-SP	SCREW 9/64-40 L=5.5	(1)
33		SS-8150710-SP	SCREW 15/64-28 L=7	1
34		B3118-552-E00	THREAD RELEASE PIN	1
35		B1109-012-A00	THROAT PLATE(A)	1
36		SS-2110920-TP	SCREW 11/64-40 L=8.5	2
37		110-18603	ARM THREAD GUIDE B	1
38		SS-6110610-TP	SCREW 11/64-40 L=6	1
39		TA-1250406-R0	RUBBER PLUG	2
40		SS-4120915-SP	SCREW 12/64-28 L=9	3
41		110-01658	BED SLIDE ASM.	1
42		B1110-012-000	SLIDE PLATE	(1)
43		110-01609	BRED SLIDE SPRING	(1)
44		SS-6060210-SP	SCREW 3/32-56 L=1.9	(1)
45		110-01104	BED SCREW STUD	4

2. MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS



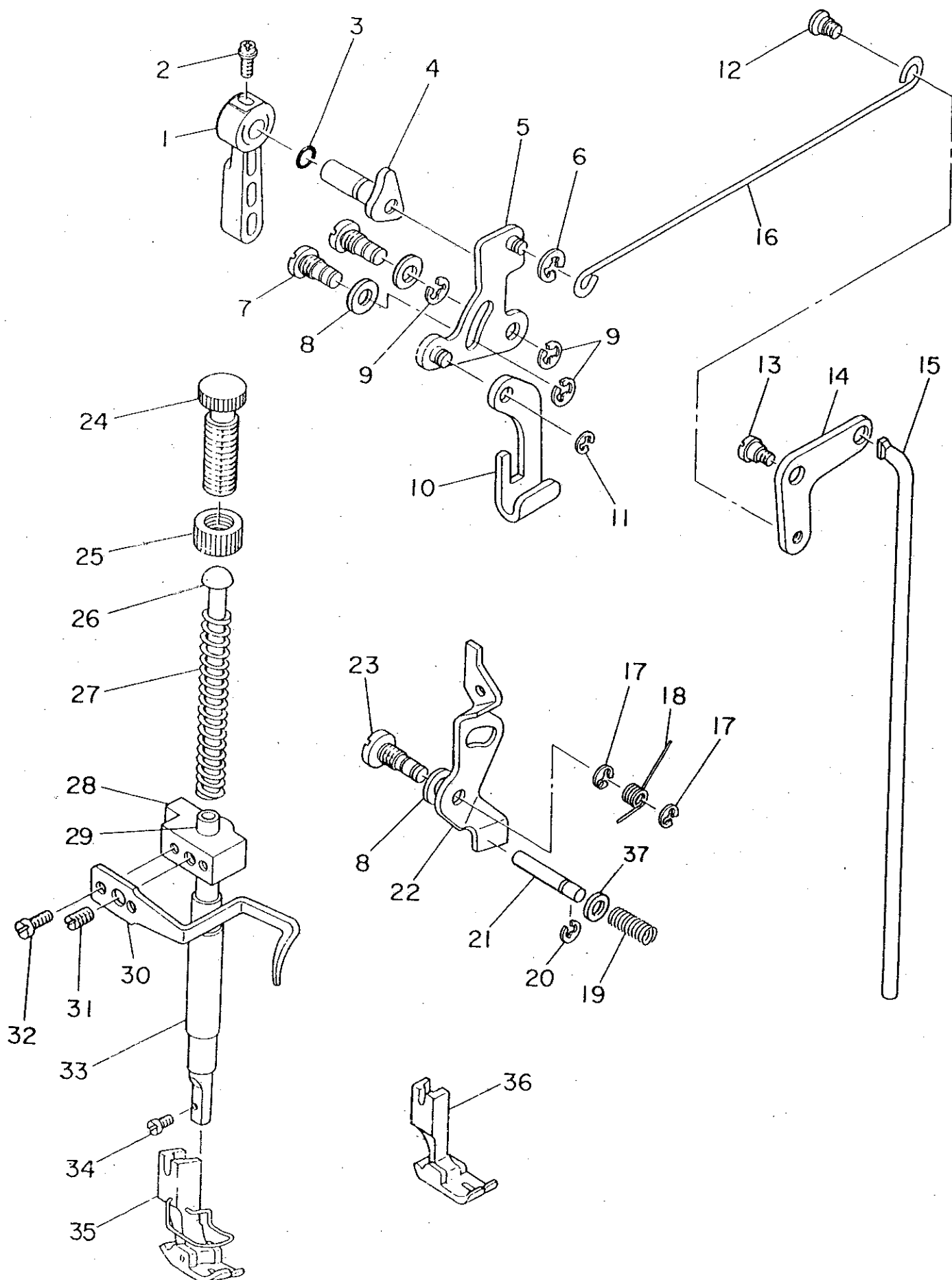
REF.NO.NOTE	PART NO.	D E S C R I P T I O N	AMT.
1	SS-8151150-SP	SCREW 15/64-28 L=10.5	1
2	110-17209	THREAD TAKE-UP CRANK SHAFT	1
3	B1909-505-000	RUBBER	1
4	110-39070	THREAD TAKE-UP LEVER ASM.	1
5	110-39062	THREAD TAKE-UP LEVER ASM	(1)
6	B1905-541-B00	NEEDLE BEAR ING,B	(2)
7	110-05204	NEEDLE BAR CRANK	(1)
8	B1408-552-000	NEEDLE BAR CRANK ROD	(1)
9	B1903-552-000	END SCREW LEFT	(1)
10	SS-8681650-TP	SCREW 9/32-28 L=16	1
11	110-02706	COUNTERWEIGHT	1
12	110-02201	MAIN SHAFT BUSHING,FRONT	1
13	SS-8150912-TH	SCREW	1
14	110-02300	BUSHING,INTERMEDIATE	1
15	110-08059	FEED DRIVE ECCENTRIC CAM ASM.	1
16	SS-6661110-SP	SCREW 1/4-40 L=11	(2)
17	110-08000	FEED ORIVE ECCENTRIC CAM	(1)
18	110-08109	THRUST COLLAR	(1)
19	SS-6090670-TP	SCREW 9/64-40 L=16	(2)
20	110-02805	MAIN SHAFT BUSHING,REAR	1
21	110-02508	OIL SEAL	1
22	RC-1850001-KP	SNAP RING 18.5	1
23	CS-147121A-SH	THRUST COLLAR ASM. D=14.72 W=12	1
24	SS-8660610-TP	SCREW 1/4-40 L=6	(2)
25	SS-8660610-TP	SCREW 1/4-40 L=6	2
26	R0-0442401-00	RUBBER RING	1
27	SS-7681650-TP	SCREW 9/32-28 L=6	1
28	B1212-552-A00	COUNTERWEIGHT PROTECTING PLATE	1
29	110-02607	HAND WHEEL	1
30	SS-8151550-SP	SCREW 15/64-28 L=15	2
31	110-02003	MAIN SHAFT	1
32	110-02904	ROLLER FELT	1
33	B1213-552-0A0-A	OIL AMOUNT ADJUSTING PIN ASM.	1
34	R0-0291801-00	RUBBER RING	(1)

3. NEEDLE BAR & HOOK DRIVING SHAFT COMPONENTS



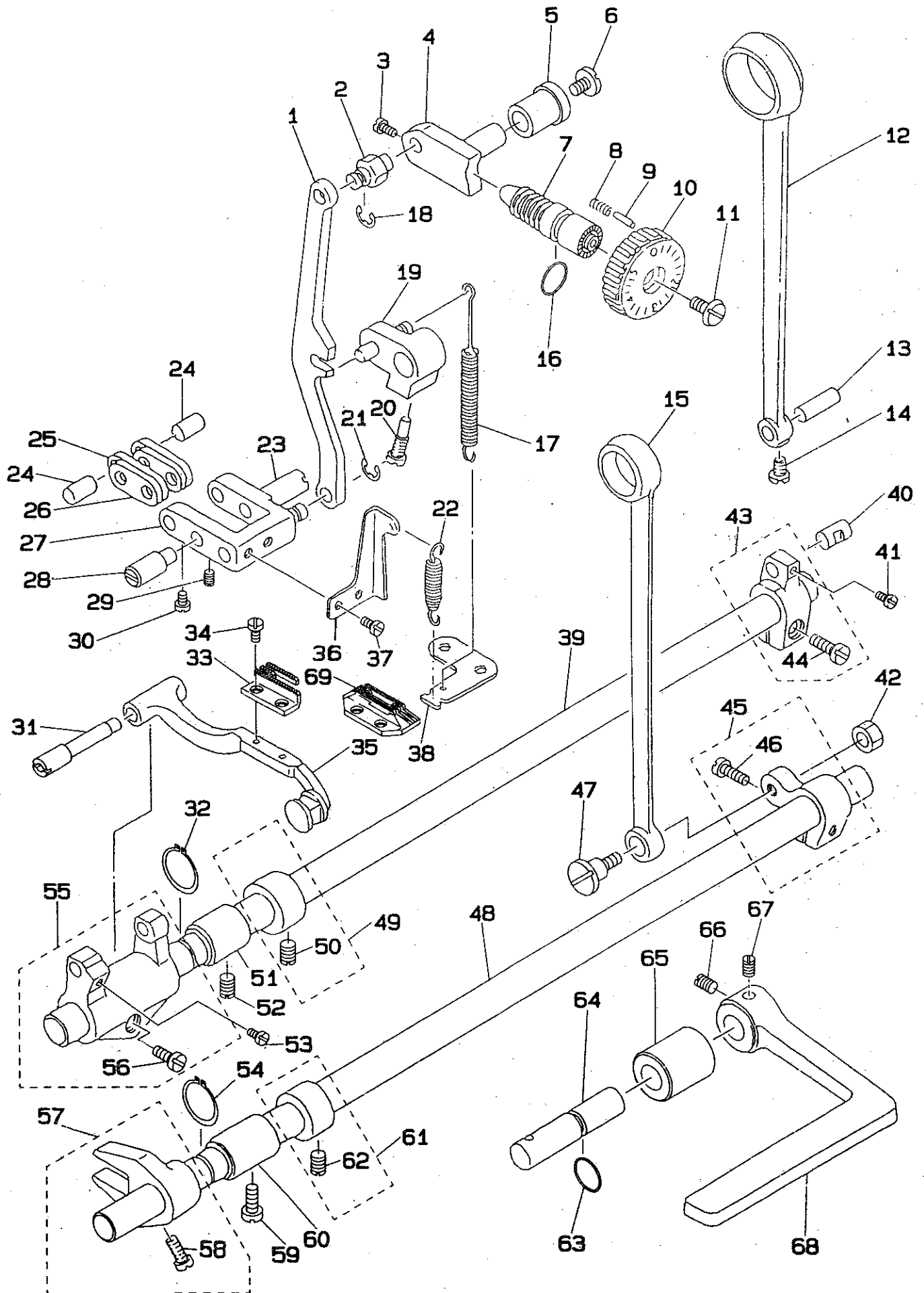
REF.NO.	NOTE	PART NO.	D E S C R I P T I O N	AMT.
1		B1405-012-000	CAP	1
2		B1402-552-000-A	NEEDLE BAR BUSHING.UPPER	1
3		110-05006	NEEDLE BAR	1
4		B1411-552-0A0	NEEDLE BAR CONNECTION ASM.	1
5		SS-6090670-TP	SCREW 9/64-40 L=6	(1)
6		B1414-555-000	SLIDE BLOCK	1
7		110-18801	NEEDLE BAR THREAD GUIDE	1
8		B1403-155-000	NEEDLE BAR BUSHING. LOWER	1
9		SS-7080510-TP	SCREW 1/8-44 L=4.5	1
10		110-05303	NEEDLE BAR THREAD GUIDE	1
11		MDB-100B1400	NEEDLE DBX1*14	1
12		B1306-155-0C0	GEAR & PINION ASM.	1
13		B1306-155-0B0	GEAR & PINION ASM., UPPER	(1)
14		B1305-012-0A0	GEAR ASM.	(1)
15		SS-8660810-TP	SCREW 1/4-40 L=8	(2)
16		B1306-155-0A0	PINION ASM.	(1)
17		SS-8660810-TP	SCREW 1/4-40 L=8	(2)
18		B1307-155-0B0	GEAR & PINION-ASM., LOWER	(1)
19		B1307-155-0A0	GEAR ASM. LARGE	(1)
20		SS-8660810-TP	SCREW 1/4-40 L=8	(2)
21		B1308-155-0A0	PINION ASM.	(1)
22		SS-8660810-TP	SCREW 1/4-40 L=8	(2)
23		110-04009	UPRIGHT SHAFT	1
24		SS-4120915-SP	SCREW 12/64-28 L=9	1
25		110-04108	BUSHING,UPPER	1
26		110-04207	UPRIGHT SHAFT BUSHING,LOWER	1
27		110-15203	BUSHING,REAR	1
28		SS-4120915-SP	SCREW 12/64-28 L=9	1
29		CS-079101A-SH	THRUST COLLAR ASM. D=7.94 W=10	1
30		SS-6110420-TP	SCREW 11/64-40 L=4.8	(2)
31		110-15005	HOOK DRIVING SHAFT	1
32		110-15609	POSITIONING FINGER	1
33		SS-6111010-SP	SCREW 11/64-40 L 9.5	1
34		SS-8150432-TH	SCREW	1
35		110-15104	BUSHING ASM.,FRONT	1
36		CS-079073A-SH	THRUST COLLAR	1
37		SS-8110410-TP	SCREW 11/64-40 L=3.5	(2)
38		B1808-552-0A0	OIL SEAL SCREW ASM.	1
39		B1810-552-000	OIL WICK	(1)
40		B1830-127-0A0	HOOK ASM.	1
41		B9117-012-000	BOBBIN	1
42		B1837-012-0A0	BOBBIN CASE ASM.	1

4. HAND LIFTER COMPONENTS



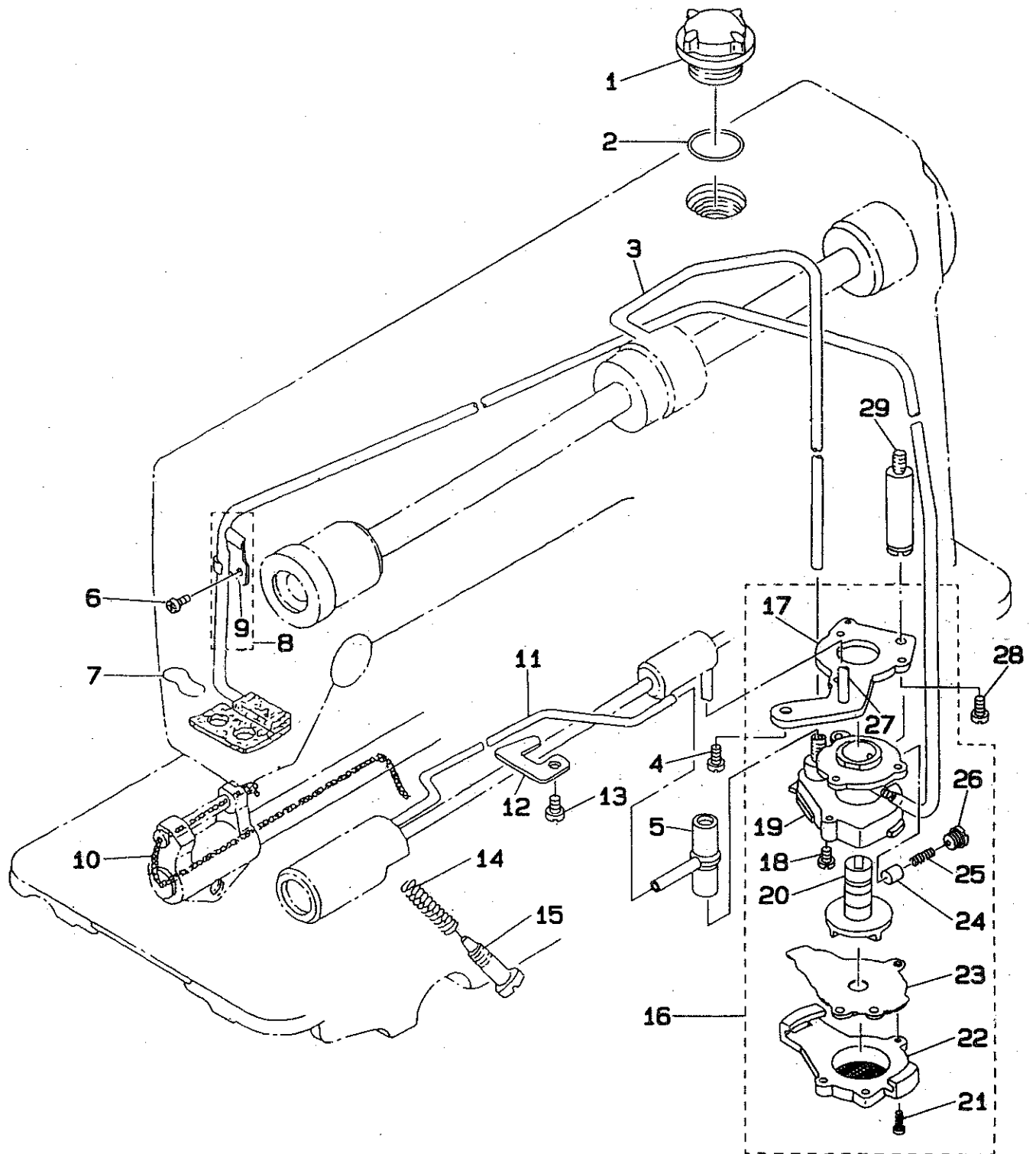
REF.NO.NOTE	PART NO.	D E S C R I P T I O N	AMT.
1	B1520-552-000-A	HAND LIFTER	1
2	B1521-555-000	SCREW	1
3	RO-0371801-00	RUBBER RING	1
4	110-06756	HAND LIFTER CAM ASM.	1
5	110-06350	HAND LIFTER LINK	1
6	RE-0500000-K0	SNAP RING 5	1
7	110-06509	LINK SHAFT	2
8	110-06608	GASKET	1
9	RE-0500000-K0	SNAP RING 5	3
10	110-06202	LIFTING LEVER	1
11	110-07309	LIFTING LEVER RING	1
12	110-07101	HINGE SCREW	1
13	SD-0720332-SP	HINGE SCREW D=7.24 H=3.3	1
14	110-07002	LIFTING LEVER LINK	1
15	110-07200	CONNECTING ROD VERTICAL	1
16	110-06905	LIFTING LEVER CONNECTING ROD	1
17	RE-0500000-K0	SNAP RING 5	2
18	110-18207	TENS ION RELEASE RETURN SPRING	1
19	110-18405	TENS ION RELEASE PIN SPRING	1
20	RE-0400000-K0	SNAP RING 4	1
21	110-18306	TENS ION RELEASE SUPPORTING PIN	1
22	110-18009	TENS ION RELEASE PLATE	1
23	110-18108	TENS ION RELEASE SHAFT	1
24	B1509-555-000	PRESSER SPRING REGULATOR	1
25	B1511-555-000	NUT 1/2-28	1
26	B1510-227-000	PRESSER GUIDE BAR	1
27	B1505-227-000-A	PRESSER SPRING	1
28	110-06004	NEEDLE BAR GUIDE BRACKET	1
29	B1501-127-000	PRESSER BAR	1
30	110-06103	PRESSER BAR THREAD GUIDE	1
31	SS-8660810-TP	SCREW 1/4-40 L=8	1
32	SS-7090910-SP	SCREW 9/64-40 L=8.5	2
33	B1502-541-000	PRESSER BAR BUSHING.LOWER	1
34	SS-7091110-SP	SCREW 9/64-40 L=10.5	1
35	B1524-012-0B0	PRESSER FOOT ASM.	1
36	B1524-012-0A0	PRESSER FOOT ASM.	1
37	110-19007	WASHER PLATE	

5. FEED MECHANISM COMPONENTS



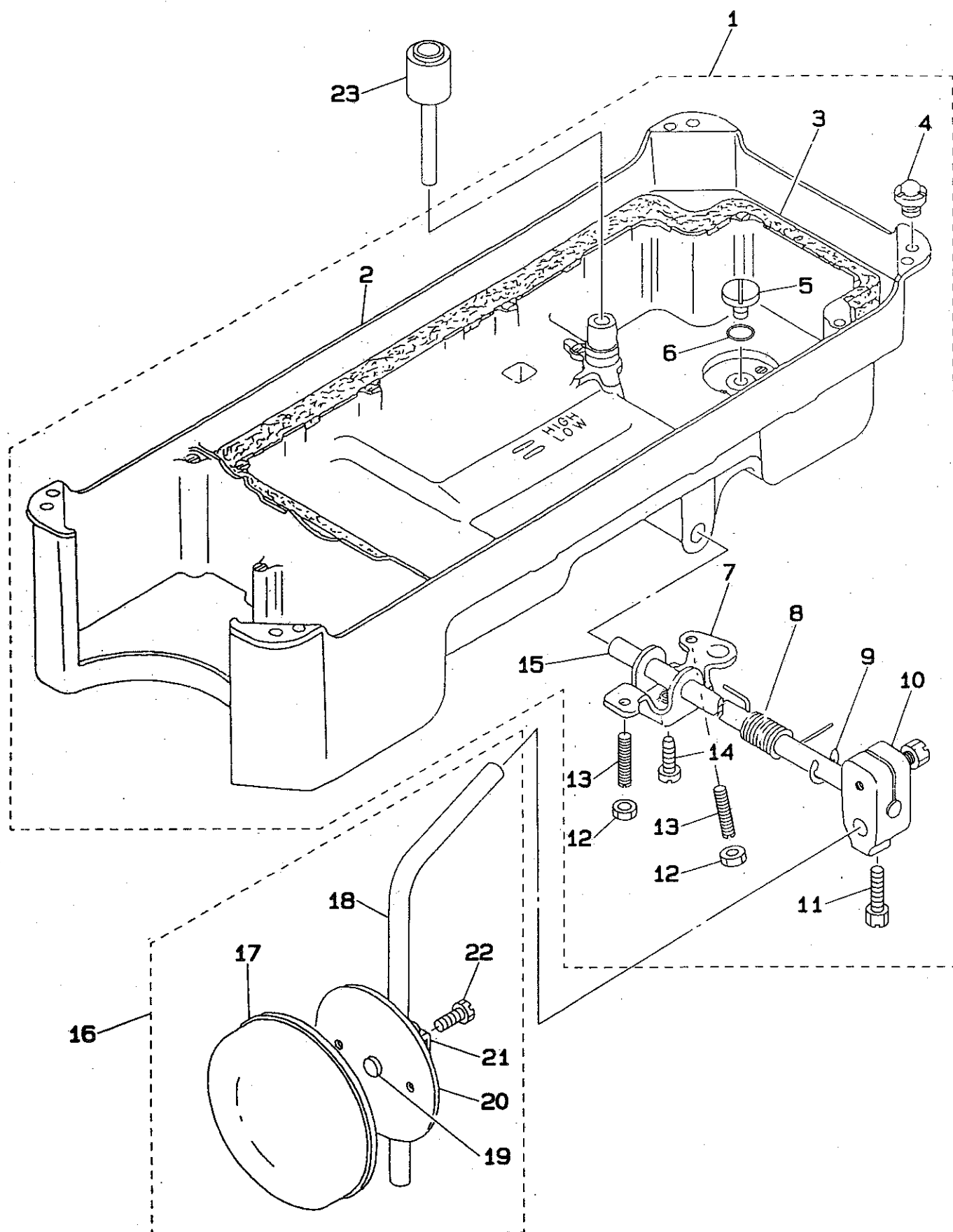
REF.NO.	NOTE	PART NO.	D E S C R I P T I O N	AMT.
1		110-09503	FEED REGULATOR CONNCTING ROD	1
2		110-09602	FEED REGULATOR PIN	1
3		SS-6090670-TP	SCREW 9/64-40 L=6	2
4		110-09701	FEED REGULATOR	1
5		110-09800	FEED REGULATOR BUSHING	1
6		SS-7120770-SH	SCREW	1
7		110-09909	FEED REGULATOR SCREW	1
8		B1148-555-000	SPRING	1
9		110-52701	PIN	1
10		110-10006	FEED DIAL	1
11		SS-6120930-TP	SCREW 3/16-28 L=9.0	1
12		110-08208	ROCKER SHAFT CONNECTING ROD	1
13		110-09206	WALKING FOOT PIN C	1
14		SS-6090620-SP	SCREW 9/64-40 L=6	1
15		110-14008	CONNECTING ROD	1
16		RO-0922702-00	RUBBER RING	1
17		110-10303	FEED REVERSE SPRING	1
18		RE-0500000-K0	SNAP RING 5	1
19		110-10154	FEED REVERSE ARM. ASM.	1
20		110-10402	FEED REVERSE ARM SCREW	1
21		RE-0500000-K0	SNAP RING 5	1
22		110-09404	ADJUSTING LINK SPRING	1
23		110-08901	ADJUSTING LINK FULCRUM SHAFT B	1
24		110-09008	WALKING FOOT PIN A	2
25		110-08703	WALKING FOOT LINK	2
26		110-08604	CONNECTING LINK A	2
27		110-08455	WALKING FOOT ADJUSTING LINK	1
28		110-08802	ADJUSTING LINK FULCRUM SHAFT A	1
29		SS-8150710-SP	SCREW 15/64-28 L=7	2
30		SS-6090620-SP	SCREW 9/64-40 L=6	2
31		110-11103	FEED BAR SHAFT	1
32		RC-1381001-KP	RETAINING RING	1
33		B1613-012-A00	FEED DOG A	1
34		SS-4080620-TP	SCREW 1/8-44 L=6	2
35		110-11251	FEED BAR ASM.	1
36		110-09305	ADJUSTING LINK SPRING GUIDE	1
37		SS-7110510-SP	SCREW 11/64-40 L=5	2
38		110-11301	FEED SPRING HOOK	1
39		110-10808	FEED ROCKER SHAFT	1
40		110-09107	WALKING FOOT PIN B	1
41		SS-6090620-SP	SCREW 9/64-40 L=6	1
42		NS-6680410-SP	NUT 9/32-28	1
43		110-08356	FEED ROCKER SHAFT CRANK ASM.	1
44		SS-7121410-SP	SCREW 3/16-28 L=14	(1)
45		110-14156	REAR CRANK ASM.	1
46		SS-6121210-SP	SCREW 3/16-28 L=12	(1)
47		SD-1000801-SH	HINGE SCREW	1
48		110-14206	FEED DRIVING SHAFT	1
49		CS-147121A-SH	THRUST COLLAR ASM. D=14.72 W=12	1
50		SS-8660610-TP	SCREW 1/4-40 L=6	(2)
51		110-10907	FEED ROCKER SHAFT BUSHING	1
52		SS-8150432-TH	SCREW	1
53		SS-7110740	SCREW 11/64-40 L=7	1
54		RC-1381001-KP	RETAINING RING	1
55		110-11053	FEED ROCKER ASM.	1
56		SS-7121410-SP	SCREW 3/16-28 L=14	(1)
57		110-14354	DRIVING SHAFT CRANK ASM. FRONT	1
58		SS-7111120-SP	SCREW 11/64-40 L=10.5	(1)
59		SS-4120915-SP	SCREW 12/64-28 L=9	1
60		110-10907	FEED ROCKER SHAFT BUSHING	1
61		CS-147121A-SH	THRUST COLLAR ASM. D=14.72 W=12	1
62		SS-8660610-TP	SCREW 1/4-40 L=6	(2)
63		RO-0781901-00	RUBBER PING	1
64		110-10501	FEED REVERSE SHAFT	1
65		110-10709	FEED LEVER METAL	1
66		SS-8660810-TP	SCREW 1/4-40 L=8	1
67		SS-8661040-TP	SCREW 1/4-40 L=10	1
68		110-10600	REVERSE FEED CONTROL LEVER	1
69		B1613-552-000	FEED DOG	1

6. OIL LUBRICATION COMPONENTS



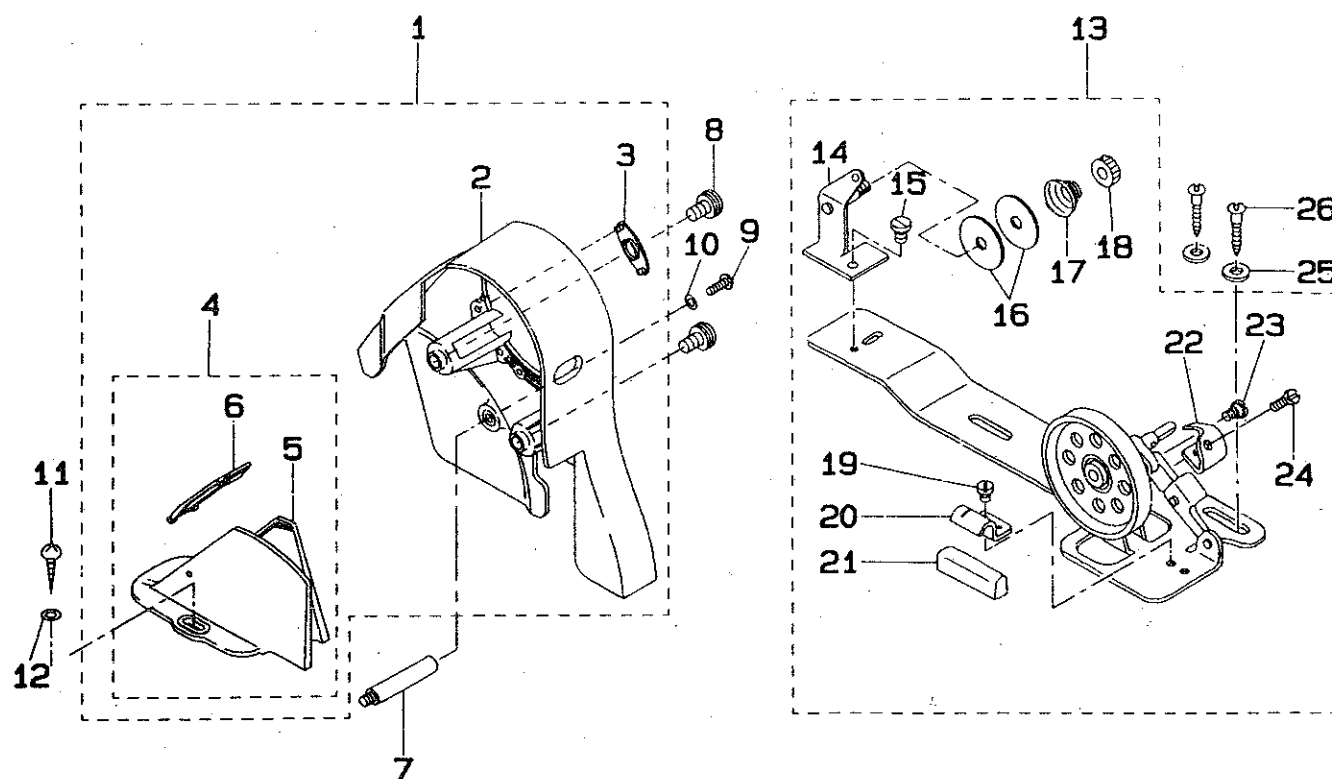
REF.NO.NOTE	PART NO.	D E S C R I P T I O N	AMT.
1	B3530-555-000	OIL SIGHT WINDOW	1
2	RO-1952401-00	RUBBER RING	1
3	110-21201	MAIN SHAFT OIL TUBE	1
4	SS-4150915-SP	SEREW 15/64-28 L=9	1
5	110-21409	RUBBER JOINT	1
6	SS-4120615-SP	SCREW 3/16-28 L=6	1
7	B3529-226-000	OIL FELT PRESSER	1
8	110-21151	OIL RETURN TUBE ASM.	1
9	110-21805	OIL RETURN TUBE HOLDER	(1)
10	CQ-2520000-00	OIL WICK	0.3
11	110-21300	OIL TUBE	1
12	110-21706	TUBE HOLDER (LOWER)	1
13	SS-4150915-SP	SCREW 15/64-28 L=9	1
14	B2616-372-000	SPRING	1
15	B3514-412-000	OIL ADJUSTING SCREW	1
16	110-20054	LUBRICATING OIL PUMP ASM.	1
17	110-20302	OIL PUMP INSTALLING BASE	(1)
18	SL-4030851-SF	SCREW	(3)
19	110-20005	OIL PUMP	(1)
20	110-20708	OIL PUMP IMPELLER	(1)
21	SE-4301041-SR	SCREW	(3)
22	110-20203	LUBRICATING OIL PUMP COVER	(1)
23	110-20807	OIL PUMP IMPELLER COVER	(1)
24	110-20401	PLUNGER	(1)
25	110-20609	PLUNGER SPRING	(1)
26	110-20500	PLUNGER SCREW	(1)
27	110-20906	HOOK DRIVING SHAFT OIL TUBE	(1)
28	SS-6111010-SP	SCREW 11/64-40 L=9.5	1
29	110-21003	OIL PUMP SUPOPRT	1

7. OIL RESERVOIR COMPONENTS



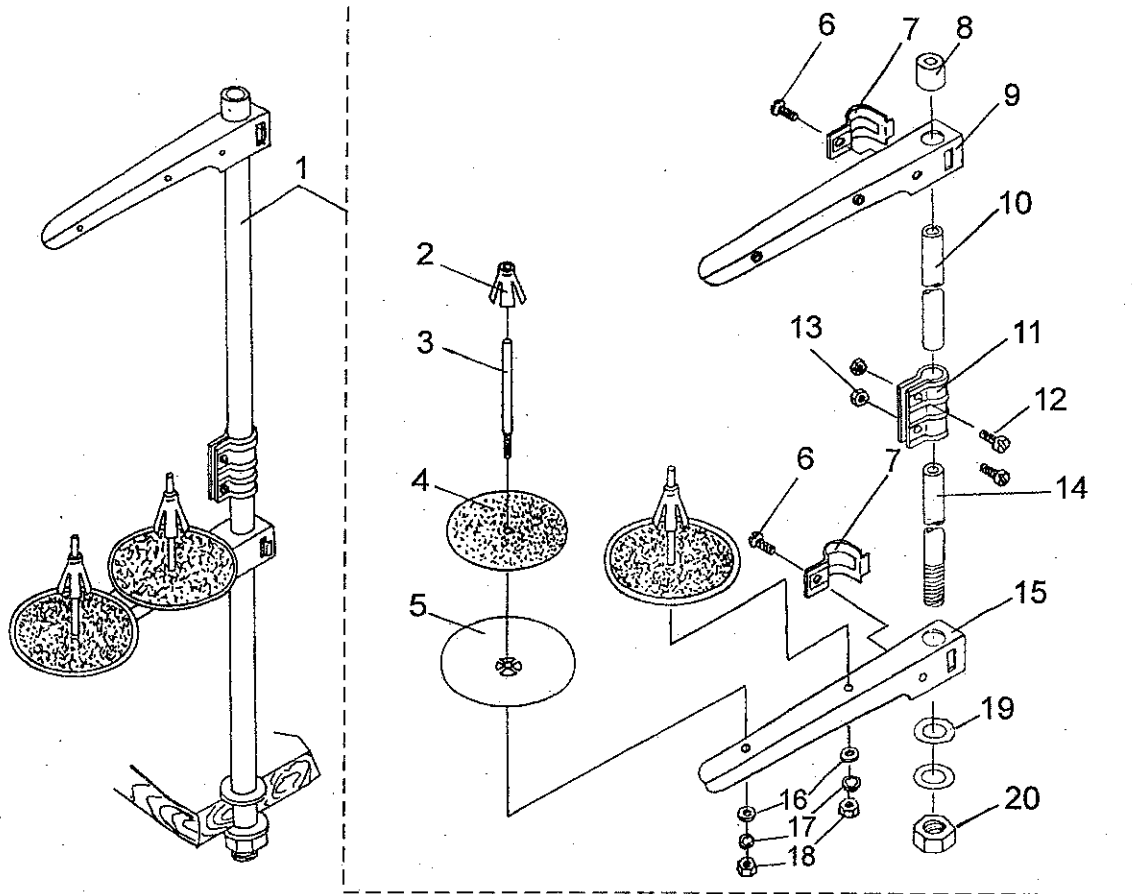
REF.NO.NOTE	PART NO.	D E S C R I P T I O N	AMT.
1	110-23058	OIL RESERVOIR ASM.	1
2	110-23009	OIL RESERVOIR	(1)
3	110-23108	GASKET	(1)
4	110-23207	RUBBER CUSHION	(4)
5	SS-6700710-SH	SCREW	(1)
6	RO-0982401-00	RUBBER RING	(1)
7	110-24007	CONNECTING ROD,VERTICAL	(1)
8	110-24106	SPRING	(1)
9	RE-1000000-K0	SNAP RING 10.0	(1)
10	110-24502	KNEE PRESS LOD BEARING BRACKET	(1)
11	SS-9182010-SN	SCREW 9/32-20 L=20	(2)
12	NS-6150430-SR	NUT 15/64-28	(2)
13	SS-8153010-SR	SCREW 15/64-28 L=30	(2)
14	SS-9151610-SR	SCREW 15/64-28 L=16	(1)
15	110-24205	KNEE PRESS ROD	(1)
16	110-23751	KNEE PRESS PLATE ASM.	1
17	B3431-552-000-A	KNEE PRESS PLATE COVER	(1)
18	B3419-122-000	KNEE LIFTER PLATE ROD	(1)
19	110-24403	RUBBER	(1)
20	110-23702	KNEE PRESS PLATE	(1)
21	110-23801	KNEE PRESS PLATE HOLDER	(1)
22	SS-9151540-SR	SCREW 15/64-28 L=15	(1)
23	110-24304	KNEE PRESS LIFTER ROD	1

8. BELT COVER & BOBBIN WINDER COMPONENTS



REF.NO.	NOTE	PART NO.	DESCRIPTION	AMT.
1		110-76650	BELT COVER ASM.	1
2		110-76601	BELT COVER,A	(1)
3		110-76700	BELT COVER,A CAP	(1)
4		110-76858	BELT COVER,B ASM.	(1)
5		110-76809	BELT COVER,B	(1)
6		110-76957	BELT COVER,B COVER ASM	(1)
7		110-23504	BELT COVER SUPPORT	1
8		110-25202	BELT COVER A SCREW	2
9		SS-4121415-SP	SCREW 3/16-28 L=14	1
10		WP-0501016-SD	WASHER 5X10.5X1	1
11		SK-3412000-SC	WOOD SCREW D=4.1 L=20	2
12		WP-0450826-SC	WASHER 4.5X10X0.8	2
13		110-77567	BOBBIN WINDER ASM.	1
14		110-78250	THREAD TENSION ASM.	(1)
15		SS-7110840-SP	SCREW 11/64-40 L=7.8	(1)
16		B3126-012-000	THREAD TENSION DISK	(2)
17		B3129-012-B00	THREAD TENSION SPRING	(1)
18		110-72204	TENSION NUT	(1)
19		SS-7110350-SP	SCREW 11/64-40 L=3	(1)
20		110-78102	PRESSER PLATE	(1)
21		B3211-555-000	RUBBER BRAKE	(1)
22		110-78003	POSITIONING FINGER	(1)
23		SD-0490261-SP	HINGE SCREW D=4.9 H=2.6	(1)
24		SS-7081310-SP	SCREW 1/8-44 L=12.5	(1)
25		WP-0450826-SC	WASHER 4.5X10X0.8	2
26		SK-3412000-SC	WOOD SCREW D=4.1 L=20	2

9. THREAD STAND COMPONENTS



REF.NO.	NOTE	PART NO.	DESCRIPTION	AMT.
1		101-28650	THREAD STAND ASM.	1
2		111-81906	SPOOL RETAINER	(2)
3		B3320-704-LOO-A	SPOOL PIN	(2)
4		111-81906	SPOOL RETAINER	(2)
5		B3303-704-LOO	SPOOL REST	(2)
6		SM-6061610-SC	SCREW M6 L=18	(2)
7		B3318-704-LOO-A	THREAD GUIDE ARM JOINT	(2)
8		B3311-704-000	SPOOL REST ROD CAP	(1)
9		B3307-704-LAB	THREAD GUIDE ASM	(1)
10		D3313-555-000	SPOOL REST ROD UPPER	(1)
11		B3305-704-000-A	SPOOL REST ROD JOINT	(1)
12		SM-4051405-SE	SCREW M5X0.8 L=14	(2)
13		NM-6050001-SE	NUT M5X0.8	(2)
14		D3301-555-000	SPOOL REST ROD LOWER	(1)
15		B3302-704-LOB	SPOOL REST ARM	(1)
16		WP-0450000-SD	WASHER 4.5X8X0.8	(2)
17		WS-0510002-KN	SPRING WASHER	(2)
18		NM-6050001-SE	NUT M4	(2)
19		WP-1702600-SD	WASHER 17X30X2	(2)
20		D3317-704-000	NUT M16	(1)

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