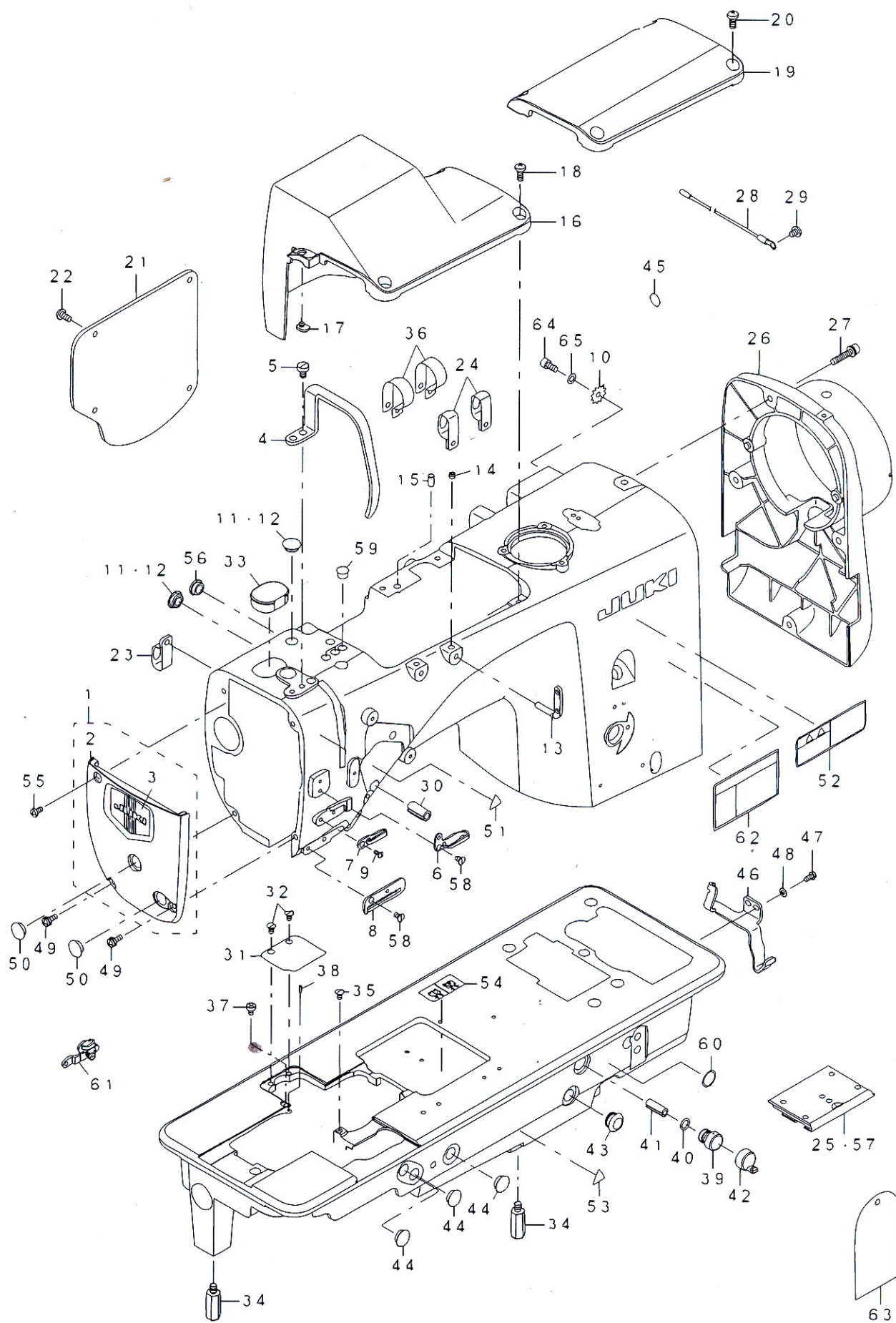


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LH-4128-7

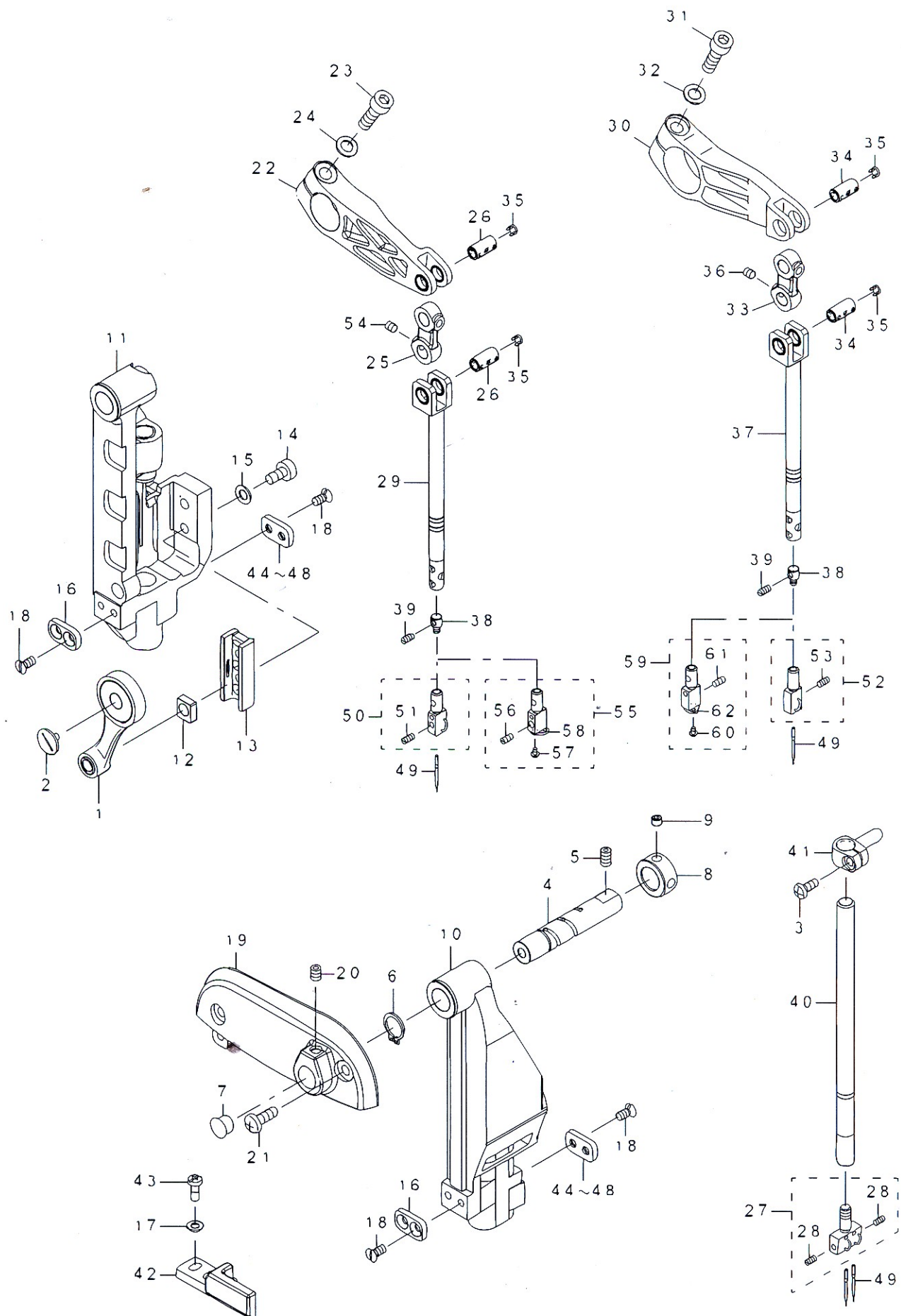
LH-4168-7

LH-4128



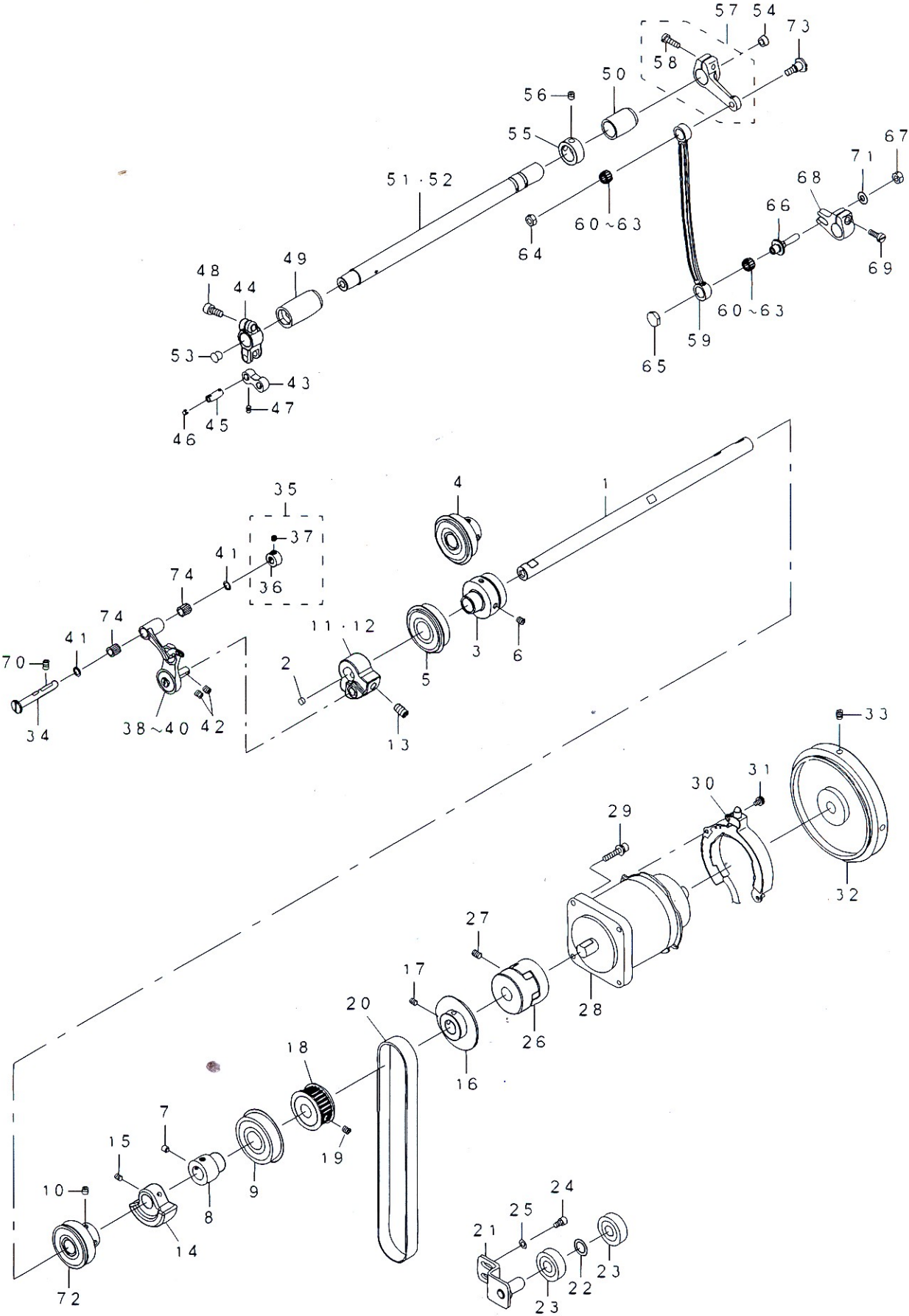
No	note	Parts No.	DESCRIPTION	Qty
1		40022479	FACE COVER ASM.	1
2		40013863	FACE COVER	(1)
3		22902506	FACE PLATE	(1)
4		40034153	THREAD TAKE UP COVER	1
5		SM6050800SP	SCREW M5 L=8	2
6		40029078	THREAD GUIDE UPPER	1
7		22603112	THREAD GUIDE	1
8		40028707	THREAD GUIDE LOWER	1
9		SM2750750TP	SCREW M3.5 L=7	1
10		WT0530002KS	TOOTHED WASHER D=5.3	2
11	#01	TA1250406R0	RUBBER PLUG D=12.5 L=4	6
12	#02	TA1250406R0	RUBBER PLUG D=12.5 L=4	5
13		22920706	TWO EYELET	2
14		SM8050412TP	SCREW M5 L=4	2
15	#01	12219705	PIN	1
16	#01	40013977	TOP COVER A	1
17	#01	40022690	TOP COVER CUSHION	1
18	#01	SM4051255SP	SCREW M5 L=12	3
19	#02	40013968	TOP COVER B	1
20	#02	SM4051255SP	SCREW M5 L=12	4
21		40022477	REAR PLATE	1
22		SM4051055SP	SCREW	4
23	#01	40016749	TUBE HOLDER	2
24	#02	40016749	TUBE HOLDER	2
25	#03	40031358	ASSY SLIDE PLATE-F	1
26		40022478	PULLEY COVER	1
27		SL6052592TN	BOLT	4
28		23601057	EARTH CORD ASM.	1
29		SM4050655SP	SCREW M5 L=6	1
30		PS1000202KP	SPRING PIN 10.3X20	2
31		40028706	AUXILIARY COVER	1
32		SM1040750TP	SCREW M4 L=7	2
33		40022423	ARM CAP	1
34		40016706	OIL TANK STUD B	2
35		SM2040750TP	SCREW M4 L=7.4	1
36	#01	HX00150000L	CABLE CLIP	2
37		SM6040655TP	SCREW M4 L=6	1
38		B1104051000	THROAT PLATE PIN	1
39		23629900	AIR-DISCHARGING	1
40		RO080150200	RUBBER RING	1
41		PS0800202KH	SPRING PIN 8X20	1
42		23601305	AIR-DISCHARGING CAP	1
43		TA1250705R0	RUBBER PLUG	1
44		TA1250406R0	RUBBER PLUG D=12.5 L=4	3
45		22901805	GROUND MARK	1
46		40017200	SAFETY SWITCH PLATE	1
47		SM4040855SP	SCREW	2
48		WP0430800SD	WASHER M4	2
49		SM4041255SP	SCREW M4 L=12	2
50		TA1250406R0	RUBBER PLUG D=12.5 L=4	2
51		CM300200001	ATTENTION SEAL	1
52		CM301300001	SAFETY LABEL	1
53		CM300200003	ATTENTION LABEL	1
54		40026811	THREADING DIAGRAM	1
55		SM4041655SP	SCREW M4 L=16	1
56		TA1330405R0	BUSHING	1
57	#04	40034931	ASSY SLIDE PLATE-F	1
58		SM1040750TP	SCREW M4 L=7	2
59		TA0850604R0	RUBBER PLUG	3
60		CM100100001	OIL INJECTION PROHIBITION LABE	1
61	#05	22651459	THREAD GUIDE ASM. E	1
62		CM200200201	LABEL 02 C	1
63		23640006	SHEET	1
64		SM6051000SP	SCREW	2
65		WP0531000SC	WASHER 5.3X10X1	2

1...#01FOR LH-4168-7 4188-7 / 2...#02FOR LH-4128 4128-7 / 3...#03FOR LH-4128-7 4168-7 4188-7 / 4...#04FOR LH-4128 / 5...#05FOR LH-4188-7 / 6... /



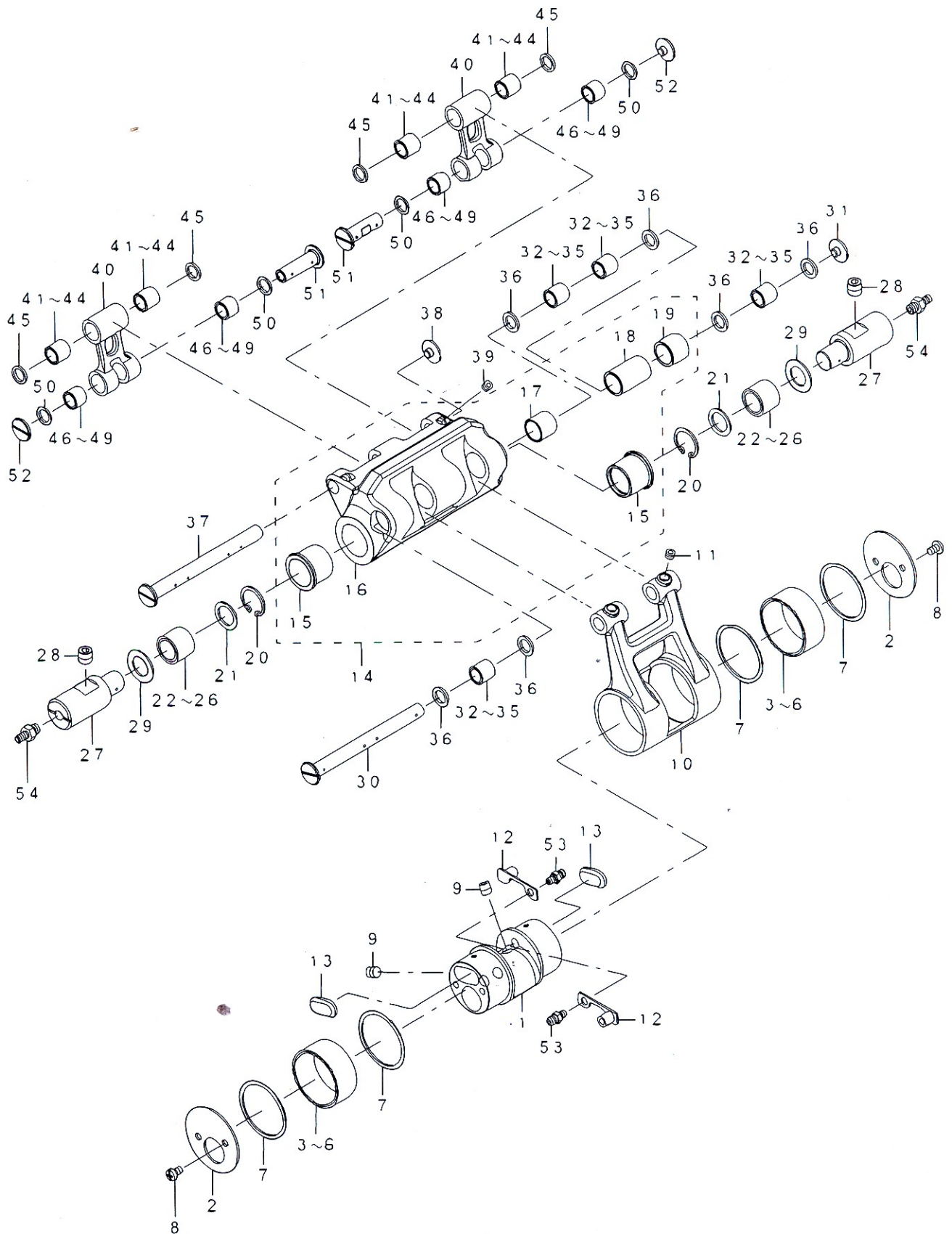
No	note	Parts No.	DESCRIPTION	Qty
1	#02	40017471	ASSY-NB CRANK ROD	1
2	#02	B1903552000	LEFT SCREW	1
3	#02	SM4041055SP	SCREW	1
4		40022111	NEEDLE BAR FRAME SHAFT	1
5		SM8050812TP	SCREW M5X8	1
6		RC1200001KP	C-SHAPED SNAP RING	1
7		TA0850604R0	RUBBER PLUG	1
8		CS1200981TP	THRUST COLLAR D=12 W=9	1
9		SM8050412TP	SCREW M5 L=4	2
10	#01	40020297	ASSY-NB FRAME TYPE68	1
11	#02	40019825	ASSY-NB FRAME TYPE28	1
12	#02	40020023	SLIDE BLOCK	1
13	#02	40020018	CONNECTION GUIDE-B	1
14	#02	SM6051000SP	SCREW	2
15	#02	WP0550800SP	WASHER 5.5X10X0.8	2
16		40025594	P=FRAME GUIDE A	1
17		WP0430800SD	WASHER M4	2
18		SM2040750TP	SCREW M4 L=7.4	4
19		40013922	FRAME SHAFT BASE	1
20		SM8050612TP	SCREW M5X6	1
21		SM4051455SP	SCREW M5 L=14	2
22	#01	40015884	ASSY ND ARM LEFT	1
23	#01	SM6062002TP	SCREW M6 L=20	1
24	#01	WP0651056SH	WASHER 6.5X11X1	1
25	#01	40015889	NEEDLE BAR ROD	1
26	#01	40015890	NEEDLE BAR ROD PIN	2
27	#04	40026035	ASSY NEEDLE CLAMP(1/4)	1
28		SS8080660TP	SCREW 1/8-44 L=5.5	(2)
29	#01	40021058	ASSY-NEEDLE BAR	1
30	#01	40015887	ASSY ND ARM RIGHT	1
31	#01	SM6062502TP	SCREW M6 L=25	1
32	#01	WP0651056SH	WASHER 6.5X11X1	1
33	#01	40015889	NEEDLE BAR ROD	1
34	#01	40015890	NEEDLE BAR ROD PIN	2
35	#01	40028882	PLUG	8
36	#01	SM8040642TP	SCREW	2
37	#01	40021058	ASSY-NEEDLE BAR	1
38	#01	40012064	NEEDLE CLAMP HOLDER	2
39	#01	B1425526000	SCREW 1/8-44 L=6	4
40	#02	40037176	NEEDLE BAR 4128	1
41	#02	40025751	NEEDLE BAR CONNECTION	1
42		40011151	FRAME GUIDE-B	1
43		SM4041055SP	SCREW	2
44	#03	40025033	FRAME GUIDE-A3	1
45	#03	40025032	FRAME GUIDE-A1	1
46	#03	40020032	FRAME GUIDE-A2	1
47	#03	40055372	FRAME GUIDE-A4	1
48	#03	40055495	FRAME GUIDE-A0	1
49		MDP500B1400	NEEDLE DPX5 #14	2
50	#04	40026069	ASSY NEEDLE CLAMP L(1/4)	1
51		SS8080660TP	SCREW 1/8-44 L=5.5	(1)
52	#04	40026090	ASSY NEEDLE CLAMP R(1/4)	1
53		SS8080660TP	SCREW 1/8-44 L=5.5	(1)
54	#01	SM8040642TP	SCREW	2
55		B1402526FALA	NEEDLE CLAMP LEFT ASM. 1/4	1
56		SS8080660TP	SCREW 1/8-44 L=5.5	(1)
57		SS5060310SP	SCREW 3/32-56 L=2.8	(1)
58		B1403526000	THREAD GUIDE	(1)
59		B1402526FARA	NEEDLE CLAMP RIGHT ASM. 1/4	1
60		SS5060310SP	SCREW 3/32-56 L=2.8	(1)
61		SS8080660TP	SCREW 1/8-44 L=5.5	(1)
62		B1403526000	THREAD GUIDE	(1)

1...#01FOR LH-4168-7 4188-7 / 2...#02FOR LH-4128 4128-7 / 3...#03SELECTIVE PARTS / 4...#04EXCHANGING GAUGE PARTS(SEE P.45~57) / 5... /

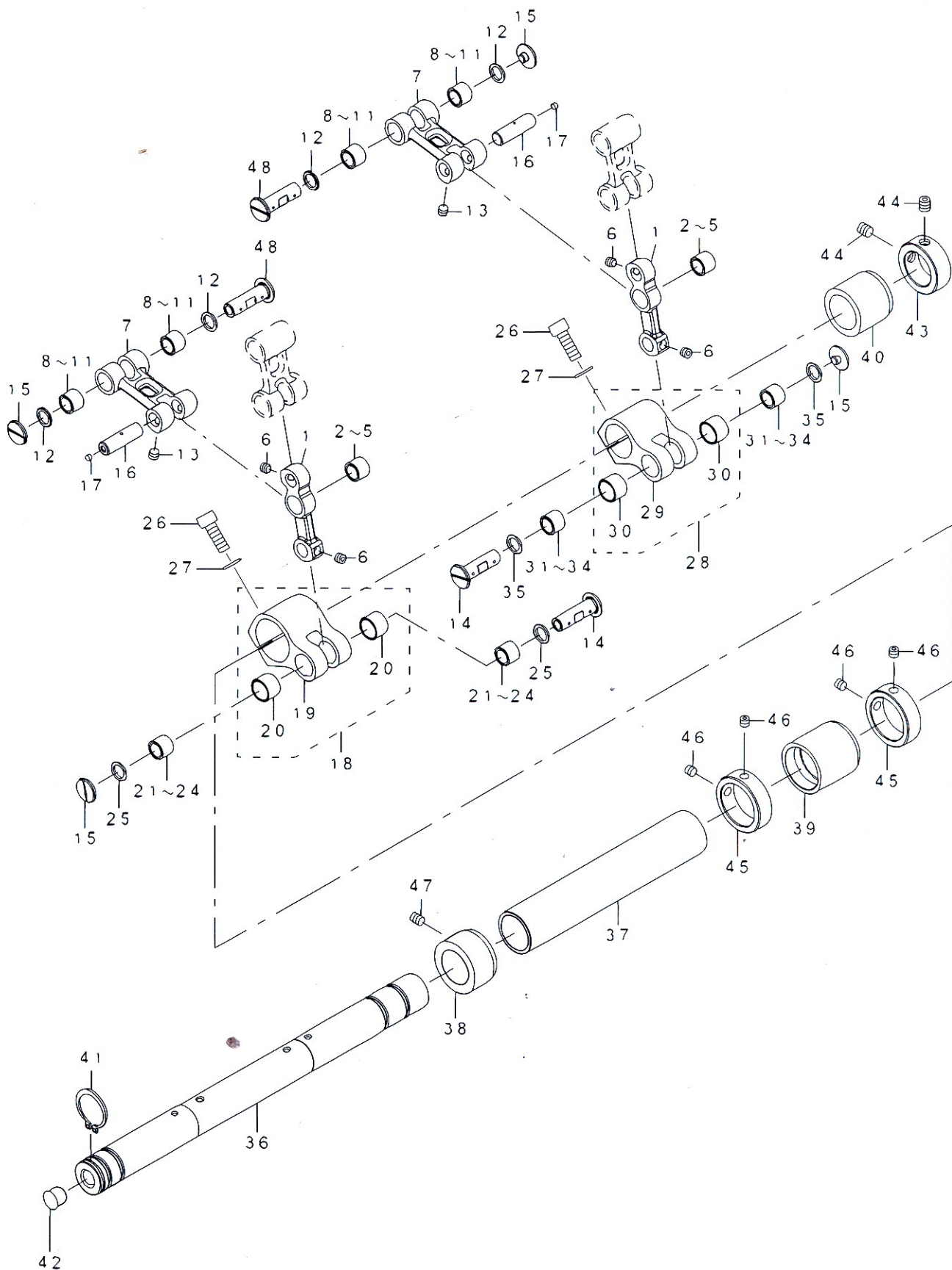


No	note	Parts No.	DESCRIPTION	Qty
1		40012065	MAIN SHAFT	1
2	#01	TA0600401R0	PLUG	1
3	#01	40025192	ASSY MAIN SHAFT BEARING F68	1
4	#02	40025206	ASSY MAIN SHAFT BEARING F28	1
5	#01	SB120002000	BEARING	1
6		SM80606A2TP	SCREW M6 L=6	2
7		SM80606A2TP	SCREW M6 L=6	2
8		SB120000800	BEARING	1
9		23604200	MAIN SHAFT BEARING SUPPORT	1
10		SM80606A2TP	SCREW M6 L=6	2
11	#01	40012067	COUNTERWEIGHT 68	1
12	#02	40012066	COUNTERWEIGHT 28	1
13		SM8081652TP	SCREW M8 L=16	2
14	#01	40012078	BALANCER WEIGHT 68	1
15	#01	SM8050612TP	SCREW M5X6	2
16		40013354	WINDER DRIVING WHEEL	1
17		SM8050612TP	SCREW M5X6	2
18		40017112	ASSY MAIN SHAFT SPROCKET	1
19		SM80606A2TP	SCREW M6 L=6	2
20		40017123	TIMING BELT	1
21		40011226	ASSY IDOLER PLATE	1
22		E3026721000	SLIDER	1
23		B1803019000	BALL BEARING INTERMEDIATE	2
24		SM6050802TP	SCREW M5X0.8 L=8	2
25		WP0531000SD	WASHER M5	1
26		23604309	COUPLING	4
27		SM80608A2TP	SCREW M6 L=8	1
28		40028014	AC SERVO MOTOR	4
29		SL6052592TN	BOLT	1
30		M68014710A0	SYNC ASM	2
31		SL4040881SC	SCREW M4 L=8	1
32		40025237	ASSY HAND WHEEL	2
33		SM80608A2TP	SCREW M6 L=8	1
34		40006300	THREAD TAKE UP CRANK SH	1
35		40010434	THRUST COLLAR ASM	(1)
36		40010435	THRUST COLLAR	(2)
37		40010436	THRUST COLLAR SCREW	1
38	#04	40021062	COMP TAKE UP LEVER 68	1
39	#02	40021061	COMP TAKE UP LEVER 28	1
40	#05	40021223	COMP TAKE UP LEVER 88	1
41		22891204	BEARING SUPPORT	2
42		SM80606A2TP	SCREW M6 L=6	1
43		40021463	NF ARM LINK	1
44		40021462	NF ARM	2
45		40015891	NEEDLE FEED LINK PIN	4
46		40028882	PLUG	2
47		SM8040642TP	SCREW	1
48		SM6061402TP	SCREW M6 L=14	1
49		40012550	NF SHAFT BUSH F	1
50		40010709	NF SHAFT BUSH R	1
51	#01	40012079	NEEDLE FEED SHAFT 68	1
52	#02	40012535	NEEDLE FEED SHAFT 28	1
53		TA0750704R0	RUBBER PLUG	1
54		TA0950806R0	RUBBER PLUG	1
55		CS1701181TP	THRUST COLLAR D=17 W=11	2
56		SM80606A2TP	SCREW M6 L=6	1
57		40026910	ASSY NF REAR ARM	(1)
58		SM6051602TP	SCREW M5X0.8 L=16	1
59		40011435	NEEDLE FEED ROD	2
60	#03	B1905541A00	NEEDLE BEARING A	2
61	#03	B1905541B00	NEEDLE BEARING	2
62	#03	B1905541C00	NEEDLE BEARING	2
63	#03	B1905541D00	NEEDLE BEARING	1
64		NM6060001CP	NUT M6	1
65		40012082	NE ROD SCREW	1
66		40015893	NF ADJUSTING SCREW	1
67		NM6060001CP	NUT M6	1
68		40012081	NF LOWER ARM	1
69		SM6051400SP	SCREW	2
70		SM80608A2TP	SCREW M6 L=8	1
71		WP0621016SD	WASHER 6.2X13X1	1
72		40025194	ASSY MAIN SHAFT BEARING M	1
73		SD0800806TP	SHOULDER SCREW D=8 H=8	1
74		SB307000200	BEARING	2

1...#01FOR LH-4168-7 4188-7 / 2...#02FOR LH-4128 4128-7 / 3...#03SELECTIVE PARTS / 4...#04FOR LH-4168-7 / 5...#05FOR LH-4188-7 / 6... /

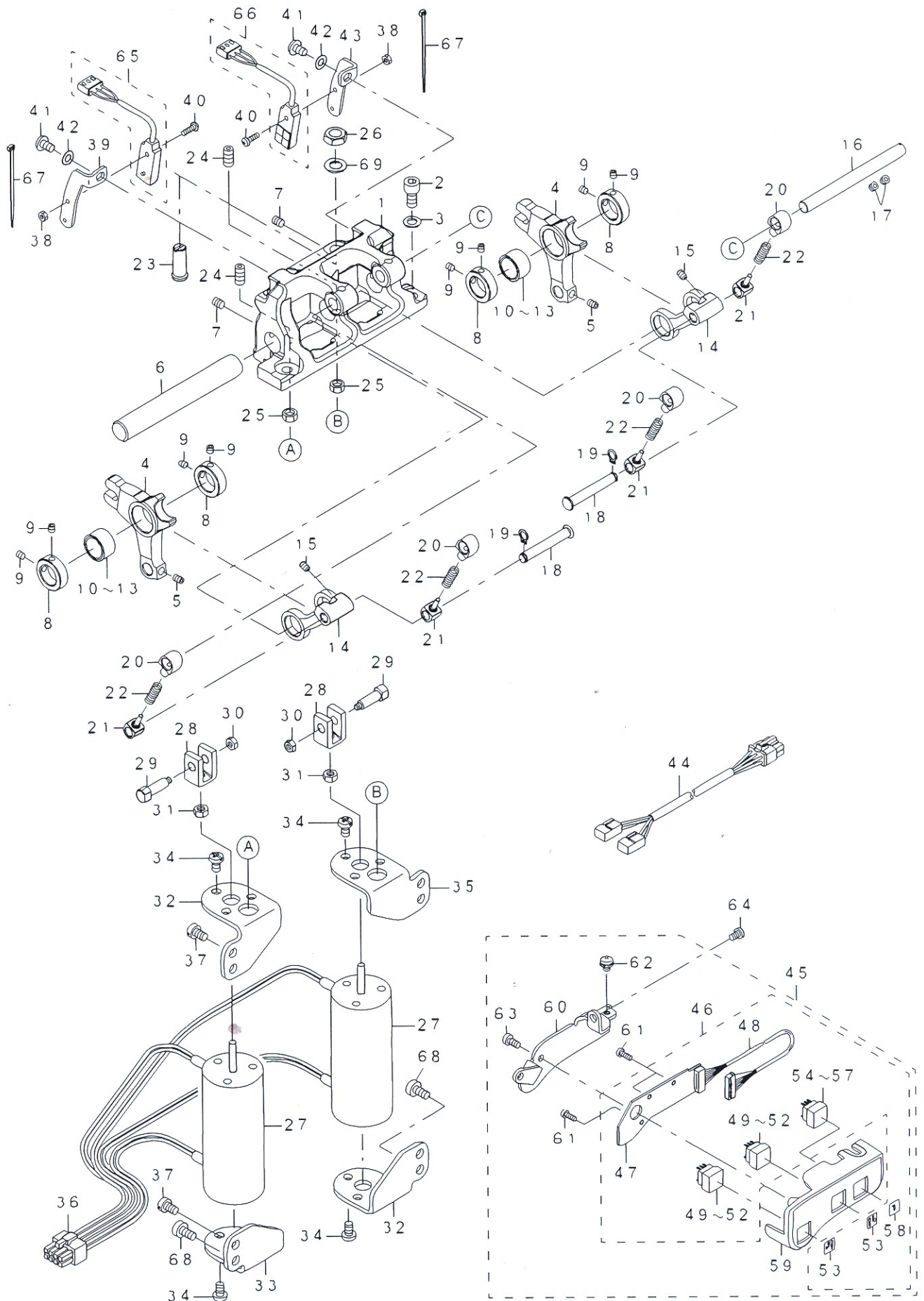


No	note	Parts No.	DESCRIPTION	Qty
1		40015895	ND ECCENTRIC CAM	1
2		40015896	ND CAM LID	2
3	#01	SB33200010A	BEARING	2
4	#01	SB33200010B	BEARING	2
5	#01	SB33200010C	BEARING	2
6	#01	SB33200010D	BEARING	2
7		40015898	ND CAM COVER	4
8		SM4040655SP	SCREW M4 L=6	4
9		SM80606A2TP	SCREW M6 L=6	4
10		40015897	ND CAM ROD	1
11		SM8050412TP	SCREW M5 L=4	2
12		40032668	RUBBER CAP	2
13		40020387	ND CAM GREASE CAP	2
14		40015899	ASSY ND CENTER LINK	1
15		40013269	ND CENTER LINK BUSH A	(2)
16		40015900	ND CENTER LINK	(1)
17		40015901	ND CENTER LINK BUSH B	(1)
18		40015902	ND CENTER LINK BUSH C	(1)
19		40021932	ND CENTER LINK BUSH D	(1)
20		RC1700002KP	RETAINING RING 17	2
21		40015912	ND CENTER PIN COVER	2
22	#01	SB31200050A	BEARING	2
23	#01	SB31200050B	BEARING	2
24	#01	SB31200050C	BEARING	2
25	#01	SB31200050D	BEARING	2
26	#01	SB31200050E	BEARING	1
27		40015903	ND CENTER LINK SHAFT	2
28		SM8080812TP	SCREW M8X8	2
29		40040621	THRUST WASHER	2
30		40015907	ND PIN A	1
31		40015911	ND PIN LID SCREW	1
32	#01	SB30800130A	BEARING	4
33	#01	SB30800130B	BEARING	4
34	#01	SB30800130C	BEARING	4
35	#01	SB30800130D	BEARING	4
36		40015913	ND PIN COVER A	6
37		40015908	ND PIN B	1
38		40015911	ND PIN LID SCREW	1
39		SM8050412TP	SCREW M5 L=4	2
40		40015904	ND ROD A	2
41	#01	SB30800140A	BEARING	4
42	#01	SB30800140B	BEARING	4
43	#01	SB30800140C	BEARING	4
44	#01	SB30800140D	BEARING	4
45		40015914	ND PIN COVER B	4
46	#01	SB30800150A	BEARING	4
47	#01	SB30800150B	BEARING	4
48	#01	SB30800150C	BEARING	4
49	#01	SB30800150D	BEARING	4
50		40015915	ND PIN COVER C	4
51		40040369	ND PIN E	2
52		40015911	ND PIN LID SCREW	2
53		SQ2040501MZ	CONNECTING SCREW	2
54		SQ2060451MZ	CONNECTING SCREW	2

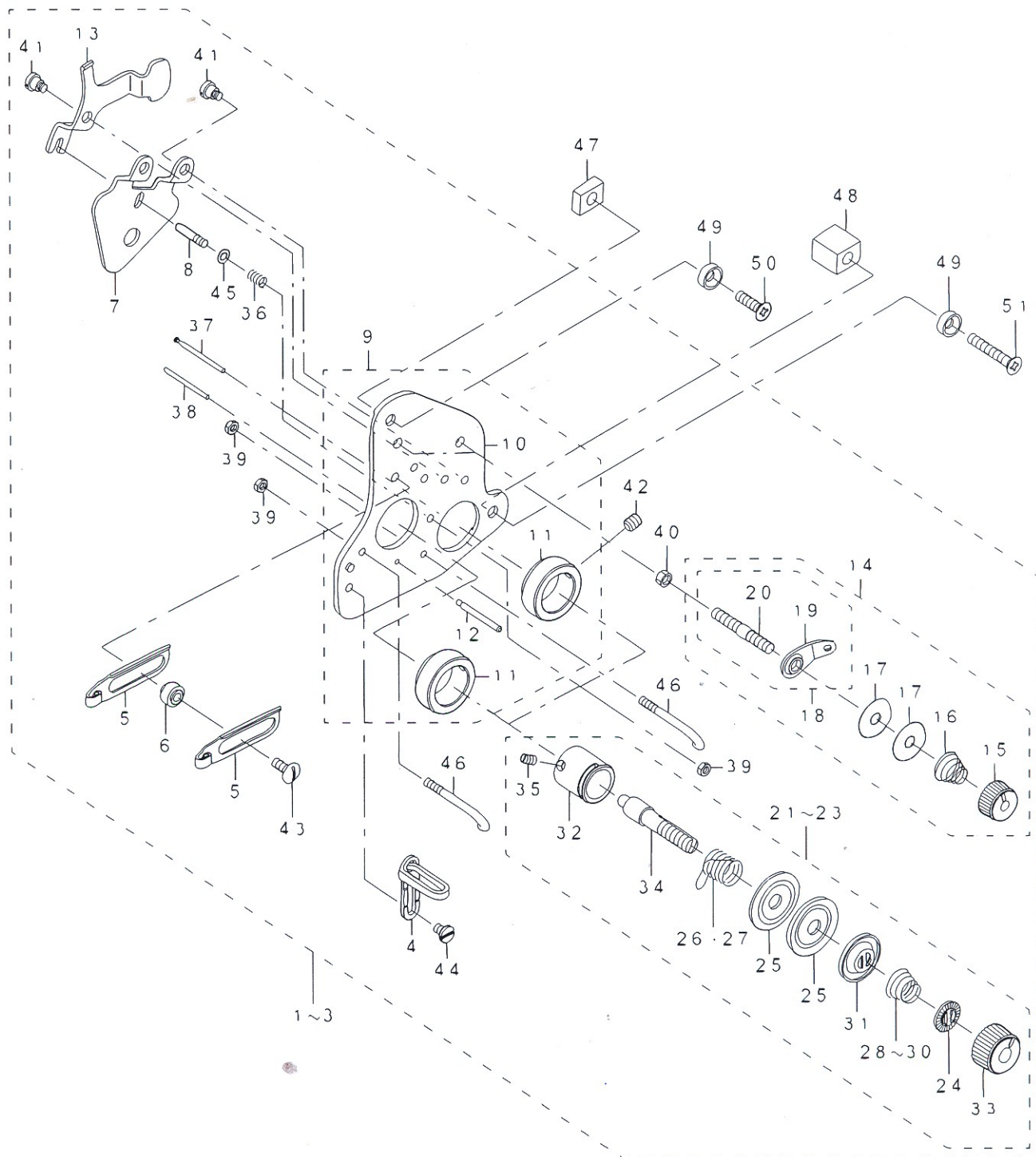


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1		40015905	ND ROD B	2
2	#01	SB30800150A	BEARING	2
3	#01	SB30800150B	BEARING	2
4	#01	SB30800150C	BEARING	2
5	#01	SB30800150D	BEARING	2
6		SM8050412TP	SCREW M5 L=4	4
7		40015906	ND ROD C	2
8	#01	SB30800150A	BEARING	4
9	#01	SB30800150B	BEARING	4
10	#01	SB30800150C	BEARING	4
11	#01	SB30800150D	BEARING	4
12		40015915	ND PIN COVER C	4
13		SM8050412TP	SCREW M5 L=4	4
14		40040369	ND PIN E	2
15		40015911	ND PIN LID SCREW	4
16		40015910	ND PIN D	2
17		11517307	PLUG	2
18		40015916	ASSY ND CRANK R	1
19		40015917	ND CRANK R	(1)
20		40015918	ND CRANK BUSH	(2)
21	#01	SB30800150A	BEARING	2
22	#01	SB30800150B	BEARING	2
23	#01	SB30800150C	BEARING	2
24	#01	SB30800150D	BEARING	2
25		40015915	ND PIN COVER C	2
26		SM6061602TP	SCREW M6 L=16	2
27		WP0651056SH	WASHER 6.5X11X1	2
28		40015919	ASSY ND CRANK L	1
29		40015920	ND CRANK L	(1)
30		40015918	ND CRANK BUSH	(2)
31	#01	SB30800150A	BEARING	2
32	#01	SB30800150B	BEARING	2
33	#01	SB30800150C	BEARING	2
34	#01	SB30800150D	BEARING	2
35		40015915	ND PIN COVER C	2
36		40015921	ND SHAFT L	1
37		40015922	ND SHAFT R	1
38		40015923	ND SHAFT BUSH F	1
39		40015924	ND SHAFT BUSH M	1
40		40015925	ND SHAFT BUSH R	1
41		RC1850001KP	SNAP RING 18.5	1
42		TA0950806R0	RUBBER PLUG	1
43		CS2001181TP	THRUST COLLAR D=20 W=11	1
44		SM80606A2TP	SCREW M6 L=6	2
45		CS2501081TP	THRUST COLLAR D=25 W=10	2
46		SM8050412TP	SCREW M5 L=4	4
47		SM8050612TP	SCREW M5X6	1
48		40015909	ND PIN C	2

1...#01SELECTIVE PARTS / 2... /

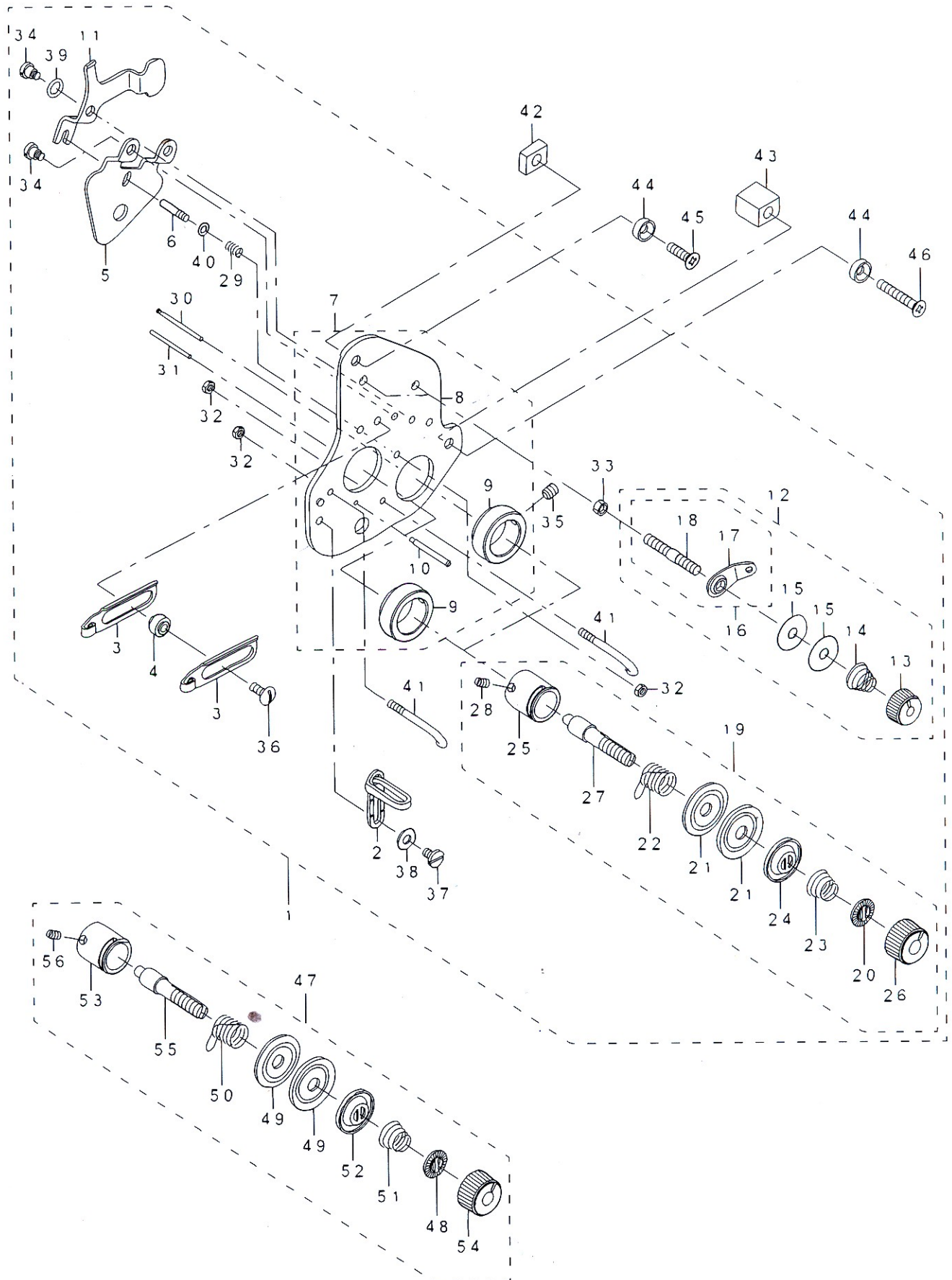


No	note	Parts No.	DESCRIPTION	Qty
1		40015928	NC SHAFT BASE	1
2		SM6061202TP	SCREW M6 L=12	2
3		WP0651056SH	WASHER 6.5X11X1	2
4		40021648	ND CHANGE LEVER COMP	2
5		SM8050612TP	SCREW M5X6	2
6		40015929	NC SHAFT	1
7		SM8050612TP	SCREW M5X6	2
8		CS1400781TP	THRUST COLLAR D=14 W=7	4
9		SM8040412TP	SET SCREW M4 L=4	8
10	#01	SB31400010A	BEARING	2
11	#01	SB31400010B	BEARING	2
12	#01	SB31400010C	BEARING	2
13	#01	SB31400010D	BEARING	2
14		40010892	GUIDE PIN BASE COMP	2
15		SM8040612TP	SCREW M4 L=6	4
16		40015932	SPRING GUIDE SHAFT	1
17		SM8050412TP	SCREW M5 L=4	2
18		40015933	SPRING GUIDE PIN	2
19		RC0560711KP	RETAINING RING	2
20		40015934	SPRING GUIDE A	4
21		40015935	SPRING GUIDE B	4
22		40015936	CHANGE SPRING	4
23		40015937	NC STOPPER	2
24		SS8661222TP	SCREW 1/4-40 L=12	2
25		NS6660430SP	NUT 1/4-40	2
26		NM6510515SP	NUT M8X0.75 H=5	2
27		40015943	NC SOLENOID	2
28		40015938	SOLENOID NAKKLE	2
29		40015939	SOLENOID NAKKLE PIN	2
30		NM6040001SC	NUT M4	2
31		NM6050001SC	NUT M5	2
32		40015940	SOLENOID PLATE A	2
33		40015941	SOLENOID PLATE B	1
34		SM4050855SP	SCREW	12
35		40015942	SOLENOID PLATE C	1
36		HK034610080	HOUSING 8P	1
37		SM6050800SP	SCREW M5 L=8	6
38		NM6030001SC	NUT M3	2
39		40015945	PROXIMITY SWITCH BASE R	1
40		SM4031001SE	SCREW M3X0.5 L=10	2
41		SM4050855SP	SCREW	2
42		WP0520656SA	WASHER 5.2X9.5X0.6	2
43		40015944	PROXIMITY SWITCH BASE L	1
44		40029565	NEEDLE SENSOR CORD	1
45		40039615	ASSY NC SWITCH	1
46		40042814	SW PCB ASM	(1)
47		40042815	SW PCB	(1)
48		40042821	SW RELAY CORD ASM	(1)
49		HA00264001B	SWITCH	(2)
50		HA00264004B	SWITCH	(2)
51		HA002640050	SWITCH	(2)
52		HA002640030	SWITCH	(2)
53		40022638	SHEET N	(2)
54		HA002640010	SWITCH (GREEN)	(1)
55		HA002640040	SWITCH	(1)
56		HA002640050	SWITCH	(1)
57		HA002640030	SWITCH	(1)
58		40022637	SHEET T	(1)
59		40038727	HOLDER COVER	(1)
60		40038743	NC SWITCH HOLDER	(1)
61		ST4030851SN	SCREW	(3)
62		ST4040851SN	TAPPING SCREW M4X8	(1)
63		SL4040691SC	SCREW M4 L=6	(1)
64		SM4040655SP	SCREW M4 L=6	2
65		40005378	FEED SENSOR ASSY	1
66		40005379	CLAMP SENSOR ASSY	1
67		FA9500B0100	CABLE BAND	2
68		SM6051000SP	SCREW	2
69		B255728000A	WASHER FOR DRIVING ARM	2



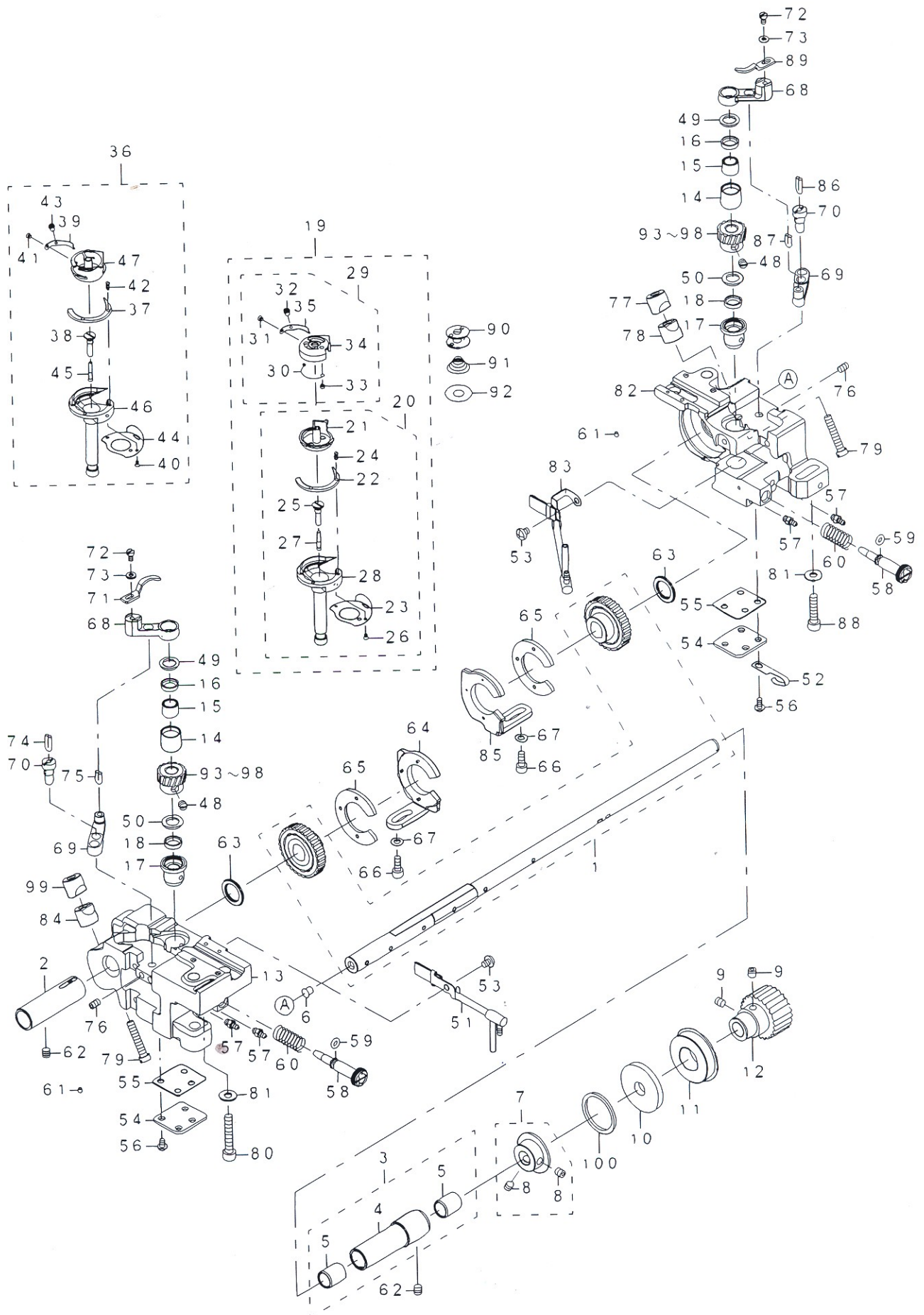
No	note	Parts No.	DESCRIPTION	Qty
1	#01	40025156	COMP. THREAD TENSION	1
2	#02	40025158	COMP. THREAD TENSION G	1
3	#03	40025157	COMP. THREAD TENSION F	1
4		22811301	THREAD GUIDE(UPPER) RIGHT	(1)
5		23203201	TAKE-UP THREAD GUIDE	(2)
6		23203300	THREAD GUIDE COLLAR	(1)
7		40015698	DISK RELEASE PLATE	(1)
8		40015699	SPRING GUIDE	(1)
9		40015701	ASSY TENSION BASE PLATE	(1)
10		40015696	TENSION BASE PLATE	(2)
11		40015697	THREAD TENSION BASE	(1)
12		40022463	THREAD GUIDE PIN	(1)
13		40016008	RELEASE LEVER	(2)
14		40022427	ASSY THREAD TENSION A	(1)
15		22945703	THREAD TENSION NUT	(1)
16		22945505	THREAD TENSION SPRING	(2)
17		B3214047000	BOBBIN WINDER TENSION DISC	(1)
18		22529473	BOBBIN THREAD TENSION ROD ASM.	(1)
19		22529408	BOBBIN THREAD GUIDE	(1)
20		22529515	BOBBIN THREAD TENSION ROD	(2)
21	#01	40025159	ASSY THREAD TENSION	(2)
22	#02	40025161	ASSY THREAD TENSION G	(2)
23	#03	40025160	ASSY THREAD TENSION F	(1)
24		22921407	ROTATION STOPPER	(2)
25		22921506	THREAD TENSION DISK	(1)
26	#04	22921605	THREAD TAKE-UP SPRING	(1)
27	#03	D3128555D00	TAKE-UP SPRING	(1)
28	#01	22921704	THREAD TENSION SPRING A	(1)
29	#02	22962005	THREAD TENSION SPRING	(1)
30	#03	D3129555D00	THREAD TENSION SPRING	(1)
31		22921803	DISK STOPPER	(1)
32		22945307	THREAD TENSION POST BASE	(1)
33		23626005	THREAD TENSION NUT	(1)
34		40025162	THREAD TENSION POST	(1)
35		SS8090670SP	SCREW 9/64-40 L= 5.5	(1)
36		B2428771000	PRESSER PLATE ADJUSTING SPRING	(1)
37		B3118415000	TENSION RELEASE PIN	(1)
38		B3118552C00	TENSION RELEASE PIN C	(3)
39		NS6080210SP	NUT 1/8-44	(2)
40		NS6110310SP	NUT 11/64-40	(3)
41		SD0470316TP	SHOULDER SCREW D=4.7 H=3.1	(2)
42		SM8050612TP	SCREW M5X6	(2)
43		SS5091020SP	SCREW 9/64-40 L= 9.5	(1)
44		SS6090520SP	SCREW 9/64-40 L= 5.0	(1)
45		WP0350516SD	WASHER 3.5X6X0.5	(2)
46		40049219	THREAD GUIDE	1
47		40016349	PLATE SPACER A	1
48		40016350	PLATE SPACER B	2
49		40016351	PLATE SPACER UPPER	1
50		SM1041401SN	SCREW M4X0.7 L=14	1
51		SM1042501SP	SCREW M4X0.7 L=25	1

1...#01TYPE S / 2...#02TYPE G / 3...#03TYPE F / 4...#04TYPE SG / 5... /



No	note	Parts No.	DESCRIPTION	Qty
1	#01	40027867	COMP. THREAD TENSION 88	1
2		22811301	THREAD GUIDE(UPPER) RIGHT	(1)
3		23203201	TAKE-UP THREAD GUIDE	(2)
4		23203300	THREAD GUIDE COLLAR	(2)
5		40015698	DISK RELEASE PLATE	(1)
6		40015699	SPRING GUIDE	(1)
7		40027866	ASSY TENSION BASE 88	(1)
8		40027865	TENSION BASE PLATE 88	(1)
9		40015697	THREAD TENSION BASE	(2)
10		40022463	THREAD GUIDE PIN	(1)
11		40016008	RELEASE LEVER	(1)
12		40022427	ASSY THREAD TENSION A	(2)
13		22945703	THREAD TENSION NUT	(1)
14		22945505	THREAD TENSION SPRING	(1)
15		B3214047000	BOBBIN WINDER TENSION DISC	(2)
16		22529473	BOBBIN THREAD TENSION ROD ASM.	(1)
17		22529408	BOBBIN THREAD GUIDE	(1)
18		22529515	BOBBIN THREAD TENSION ROD	(1)
19		40025161	ASSY THREAD TENSION G	(2)
20		22921407	ROTATION STOPPER	(1)
21		22921506	THREAD TENSION DISK	(2)
22		22921605	THREAD TAKE-UP SPRING	(1)
23		22962005	THREAD TENSION SPRING	(1)
24		22921803	DISK STOPPER	(1)
25		22945307	THREAD TENSION POST BASE	(1)
26		23626005	THREAD TENSION NUT	(1)
27		40025162	THREAD TENSION POST	(1)
28		SS8090670SP	SCREW 9/64-40 L= 5.5	(1)
29		B2428771000	PRESSER PLATE ADJUSTING SPRING	(1)
30		B3118415000	TENSION RELEASE PIN	(1)
31		B3118552C00	TENSION RELEASE PIN C	(1)
32		NS6080210SP	NUT 1/8-44	(3)
33		NS6110310SP	NUT 11/64-40	(2)
34		SD0470316TP	SHOULDER SCREW D=4.7 H=3.1	(3)
35		SM8050612TP	SCREW M5X6	(2)
36		SS5091020SP	SCREW 9/64-40 L= 9.5	(2)
37		SS6090630TP	SCREW 9/64-40 L=6	(1)
38		WP0450801SP	WASHER	(1)
39		RO060150100	RUBBER RING	(1)
40		WP0350516SD	WASHER 3.5X6X0.5	(1)
41		40049219	THREAD GUIDE	(2)
42		40016349	PLATE SPACER A	1
43		40016350	PLATE SPACER B	1
44		40016351	PLATE SPACER UPPER	2
45		SM1041401SN	SCREW M4X0.7 L=14	1
46		SM1042501SP	SCREW M4X0.7 L=25	1
47	#01	40025159	ASSY THREAD TENSION	2
48		22921407	ROTATION STOPPER	(1)
49		22921506	THREAD TENSION DISK	(2)
50		22921605	THREAD TAKE-UP SPRING	(1)
51		22962005	THREAD TENSION SPRING	(1)
52		22921803	DISK STOPPER	(1)
53		22945307	THREAD TENSION POST BASE	(1)
54		23626005	THREAD TENSION NUT	(1)
55		40025162	THREAD TENSION POST	(1)
56		SS8090670SP	SCREW 9/64-40 L= 5.5	(1)

1...#01TYPE S(OPTIONAL PARTS) / 2... /

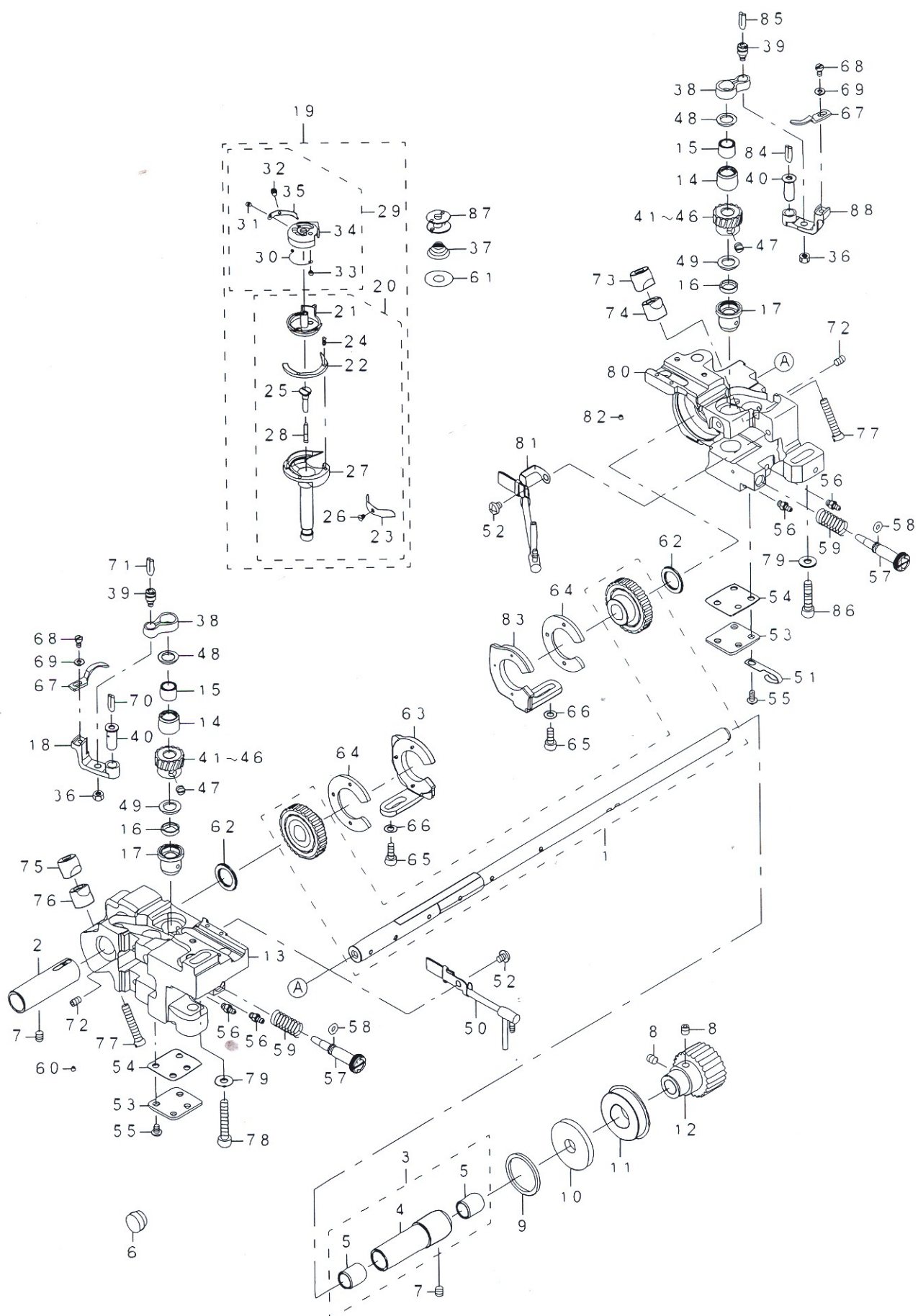


No	note	Parts No.	DESCRIPTION	Qty
1		40062318	ASSY. LOWER SHAFT	1
2		40020547	LOWER SHAFT BUSH-F	1
3		40017576	ASSY-LOWER SHAFT BUSH-M	1
4		40017577	LOWER SHAFT BUSH-M	(1)
5		40017578	INNER BUSH	(2)
6		TA1550902R0	PLUG	1
7		40031351	ASSY LOWER SHAFT COLLAR	1
8		SM80606A2TP	SCREW M6 L=6	(2)
9		SM80606A2TP	SCREW M6 L=6	2
10		23618804	OIL SEAL	1
11		SB120001000	BEARING	1
12		40017115	LOWER SPROCKET	1
13		40021235	HOOK SHAFT BASE-L	1
14		40013039	HOOK UPPER BUSH	2
15		SB30953010A	NEEDLE BEARING 9.525X9.52	2
16		B1631850000	OIL SEAL	2
17		40013040	HOOK LOWER BUSH	2
18		B1631850000	OIL SEAL	2
19	#01	40025164	COMP-CAP HOOK	2
20		40059893	ASSY OUTER HOOK	(1)
21		40013783	CAP INNERHOOK	(1)
22		40013784	HOOK GIB	(1)
23		40021053	NEEDLE POSITIONER	(1)
24		10112803	SCREW	(2)
25		40012085	OIL PLUG	(1)
26		10112902	SCREW	(2)
27		11015906	OIL WICK	(1)
28		40013777	OUTER HOOK(E)	(1)
29		40060555	ASSY BOBBIN CASE	(1)
30		22688204	SPRING	(1)
31		10110500	TENSION SPRING INSTALLING SCRE	(1)
32		22612907	TENSION ADJUSTING SCREW	(1)
33		SS6560150SH	SCREW 3/32-80 L=1.3	(1)
34		40019224	BOBBIN CASE	(1)
35		22688501	TENSION ADJUSTING SPRING	(1)
36	#02	40013786	ASSY-RATCH HOOK	2
37		40013784	HOOK GIB	(1)
38		40012085	OIL PLUG	(1)
39		22612402	BOBBIN CASE TENSION SPRING	(1)
40		10112902	SCREW	(2)
41		10110500	TENSION SPRING INSTALLING SCRE	(1)
42		10112803	SCREW	(2)
43		10110609	TENSION ADJUSTING SCREW	(1)
44		40021053	NEEDLE POSITIONER	(1)
45		11015906	OIL WICK	(1)
46		40013777	OUTER HOOK(E)	(1)
47		40013782	RATCH INNERHOOK	(1)
48		SM8060550TP	SCREW M6 L=4.5	6
49		10111201	THRUST WASHER F	2
50		40054979	GEAR THRUST WASHER	2
51		40062402	ASSY GEAR OIL WICK-L	1
52		26230409	LUBRICATING OIL WICK STOPPER	1
53		SM4050655SP	SCREW M5 L=6	2
54		40022589	BOTTOM COVER	2
55		40022590	BOTTOM COVER GASKET	2
56		SM4050855SP	SCREW	8
57		SO2050453MZ	CONNECTING SCREW	4
58		40016748	OIL ADJUSTING SCREW	2
59		RO044240100	RUBBER RING	2
60		E3029715000	CHUCK SPRING Z	2
61		TA0290301M0	PLUG	12
62		SM80606A2TP	SCREW M6 L=6	2
63		40011009	GEAR SPACER-A	2
64		40025354	ASSY-GEAR HOLDER-L	1
65		40025353	GEAR SPACER-B	2
66		SM6051202TP	SCREW M5X0.8 L=12	4
67		WP0550800SP	WASHER 5.5X10X0.8	4
68		40012301	INNERHOOK GUIDE ARM	2
69		23202104	INNER HOOK GUIDE LINK	2
70		23202302	INNER HOOK GUIDE ARM.SHAFT	2
71		40012302	INNERHOOK GUIDE-L	1
72		SM67506A0TP	SCREW M3.5 L=6	2
73		WP0371016SD	WASHER 3.7X8X1	2
74		CQ303000000	OIL WICK	0.03
75		CQ303000000	OIL WICK	0.02
76		SM8050812TP	SCREW M5X8	2
77		10109908	SADDLE INSTALLING BLOCK UPPER	1
78		10112407	SADDLE INSTALLING BLOCK LOWER	1
79		SS6153040SP	SCREW 15/64-28 L=30	2
80		SM6063502TP	SCREW M6 L=35	1
81		WP0621046SP	WASHER	2
82		40021236	HOOK SHAFT BASE-R	1
83		40062403	ASSY GEAR OIL WICK-R	1
84		40032310	SADDLE INSTALLING BLOCK	1
85		40025355	ASSY-GEAR HOLDER-R	1
86		CQ303000000	OIL WICK	0.03
87		CQ303000000	OIL WICK	0.02
88		SM6062502TP	SCREW M6 L=25	1
89		40012304	INNERHOOK GUIDE-R	1
90		10210805	HARD ALUMITE BOBBIN	2

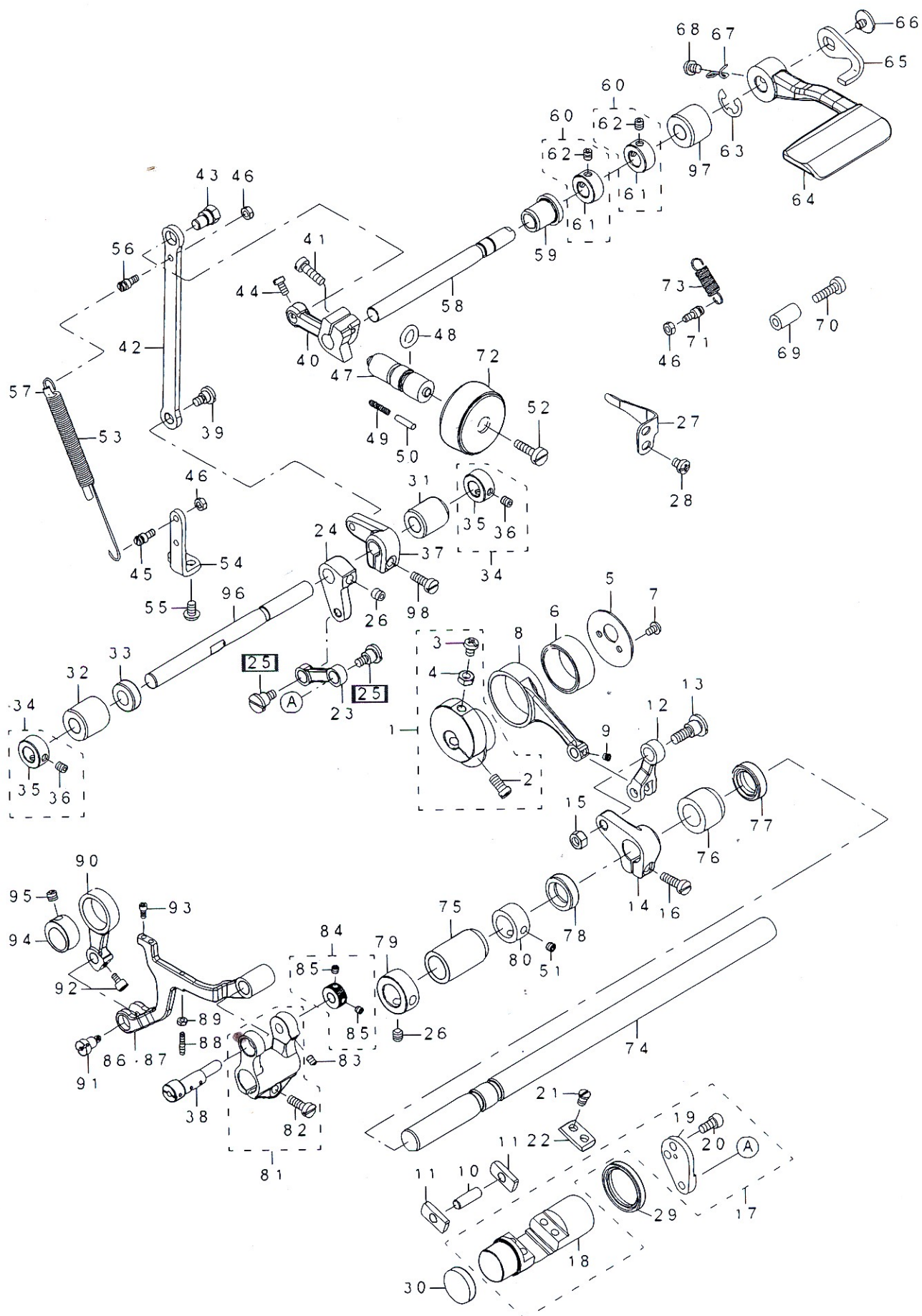


No	note	Parts No.	DESCRIPTION	Qty
91	#03	10111508	SPRING	2
92	#03	22653802	SHEET	2
93	#04	40028560	HOOK SHAFT GEAR-A	1
94	#04	40028561	HOOK SHAFT GEAR-B	1
95	#04	40028562	HOOK SHAFT GEAR-C	1
96	#04	40028563	HOOK SHAFT GEAR-D	1
97	#04	40040549	HOOK SHAFT GEAR-E	1
98	#04	40040550	HOOK SHAFT GEAR-F	1
99		40032309	SADDLE INSTALLING BLOCK	1
100		40013061	THRUST WASHER	1

1...#01FOR LH-4168-7 4188-7 / 2...#02FOR LH-4128 4128-7 / 3...#03FOR LH-4128-7 4168-7 4188-7 / 4...#04FOR LH-4128 / 5...#05FOR LH-4188-7 / 6... / 1...#01TYPE S / 2...#02TYPE G / 3...#03TYPE F / 4...#04TYPE S G / 5... / 1...#01TYPE S(OPTIONAL PARTS) / 2... / 1...#01FOR LH-4168-7 / 2...#02FOR LH-4128 4128-7 / 3...#03FOR LH-4128-7 4168-7 4188-7 / 4...#04SELECTIVE PARTS / 5... /



No	note	Parts No.	DESCRIPTION	Qty
1		40062318	ASSY. LOWER SHAFT	1
2		40020547	LOWER SHAFT BUSH-F	1
3		40017576	ASSY-LOWER SHAFT BUSH-M	1
4		40017577	LOWER SHAFT BUSH-M	(1)
5		40017578	INNER BUSH	(2)
6		TA1550902R0	PLUG	1
7		SM80606A2TP	SCREW M6 L=6	2
8		SM80606A2TP	SCREW M6 L=6	2
9		40013061	THRUST WASHER	1
10		23618804	OIL SEAL	1
11		SB120001000	BEARING	1
12		40017115	LOWER SPROCKET	1
13		40019213	L-HOOKSHAFT BASE L	2
14		40049436	ASSY. HOOK UPPER BUSH 88	2
15		SB30953010A	NEEDLE BEARING 9.525X9.52	2
16		B1631850000	OIL SEAL	2
17		40013040	HOOK LOWER BUSH	2
18		40043311	OPENER LEVER CRANK L	1
19		40018976	ASSY-LARGE HOOK	2
20		40059894	ASSY. OUTER HOOK(L)	(1)
21		40034303	CAP INNERHOOK	(1)
22		40018978	HOOK GIB	(1)
23		22813703	NEEDLE POSITIONER	(1)
24		10112803	SCREW	(2)
25		40012085	OIL PLUG	(1)
26		22814008	SCREW	(1)
27		40018977	OUTER HOOK(L)	(1)
28		11015906	OIL WICK	(1)
29		22827257	BOBBIN CASE ASM	(1)
30		22827307	SPRING	(1)
31		10110500	TENSION SPRING INSTALLING SCRE	(1)
32		10110609	TENSION ADJUSTING SCREW	(1)
33		SS6560150SH	SCREW 3/32-80 L=1.3	(1)
34		22827208	BOBBIN CASE	(1)
35		22827406	SPRING(0.3)	(1)
36		NS6110420SP	NUT 11/64-40	2
37		10111508	SPRING	2
38		22813000	BOBBIN CASE OPENING LEVER LINK	2
39		B1821051000	CRANK SCREW STUD	2
40		B1823051000	OPENING LEVER CRANK PIN	2
41	#01	40028560	HOOK SHAFT GEAR-A	1
42	#01	40028561	HOOK SHAFT GEAR-B	1
43	#01	40028562	HOOK SHAFT GEAR-C	1
44	#01	40028563	HOOK SHAFT GEAR-D	1
45	#01	40040549	HOOK SHAFT GEAR-E	1
46	#01	40040550	HOOK SHAFT GEAR-F	1
47		SM8060550TP	SCREW M6 L=4.5	6
48		10111201	THRUST WASHER F	2
49		40054979	GEAR THRUST WASHER	2
50		40062402	ASSY. GEAR OIL WICK-L	1
51		26230409	LUBRICATING OIL WICK STOPPER	1
52		SM4050655SP	SCREW M5 L=6	2
53		40022589	BOTTOM COVER	2
54		40022590	BOTTOM COVER GASKET	2
55		SM4050855SP	SCREW	8
56		SO2050453MZ	CONNECTING SCREW	4
57		40016748	OIL ADJUSTING SCREW	2
58		RO044240100	RUBBER RING	2
59		E3029715000	CHUCK SPRING Z	2
60		TA0290301M0	PLUG	6
61		22819809	SHEET	2
62		40011009	GEAR SPACER-A	2
63		40025354	ASSY-GEAR HOLDER-L	1
64		40025353	GEAR SPACER-B	2
65		SM6051202TP	SCREW M5X0.8 L=12	4
66		WP0550800SP	WASHER 5.5X10X0.8	4
67		40052837	OPENING LEVER	2
68		SM67506A0TP	SCREW M3.5 L=6	2
69		WP0371016SD	WASHER 3.7X8X1	2
70		CQ303000000	OIL WICK	0.03
71		CQ303000000	OIL WICK	0.02
72		SM8050812TP	SCREW M5X8	2
73		10109908	SADDLE INSTALLING BLOCK UPPER	1
74		10112407	SADDLE INSTALLING BLOCK LOWER	1
75		40032309	SCREW 15/64-28 L=30	1
76		40032310	SCREW M6 L=35	1
77		SS6153040SP	WASHER	2
78		SM6063502TP	SCREW M6 L=35	1
79		WP0621046SP	GEAR COVER-R	2
80		40019214	L-HOOKSHAFT BASE-R	1
81		40062403	ASSY GEAR OIL WICK-R	1
82		TA0290301M0	PLUG	6
83		40025355	ASSY-GEAR HOLDER-R	1
84		CQ303000000	OIL WICK	0.03
85		CQ303000000	OIL WICK	0.02
86		SM6062502TP	SCREW M6 L=25	1
87		10231603	BOBBIN	2
88		40041109	OPENING LEVER CRANK R	1

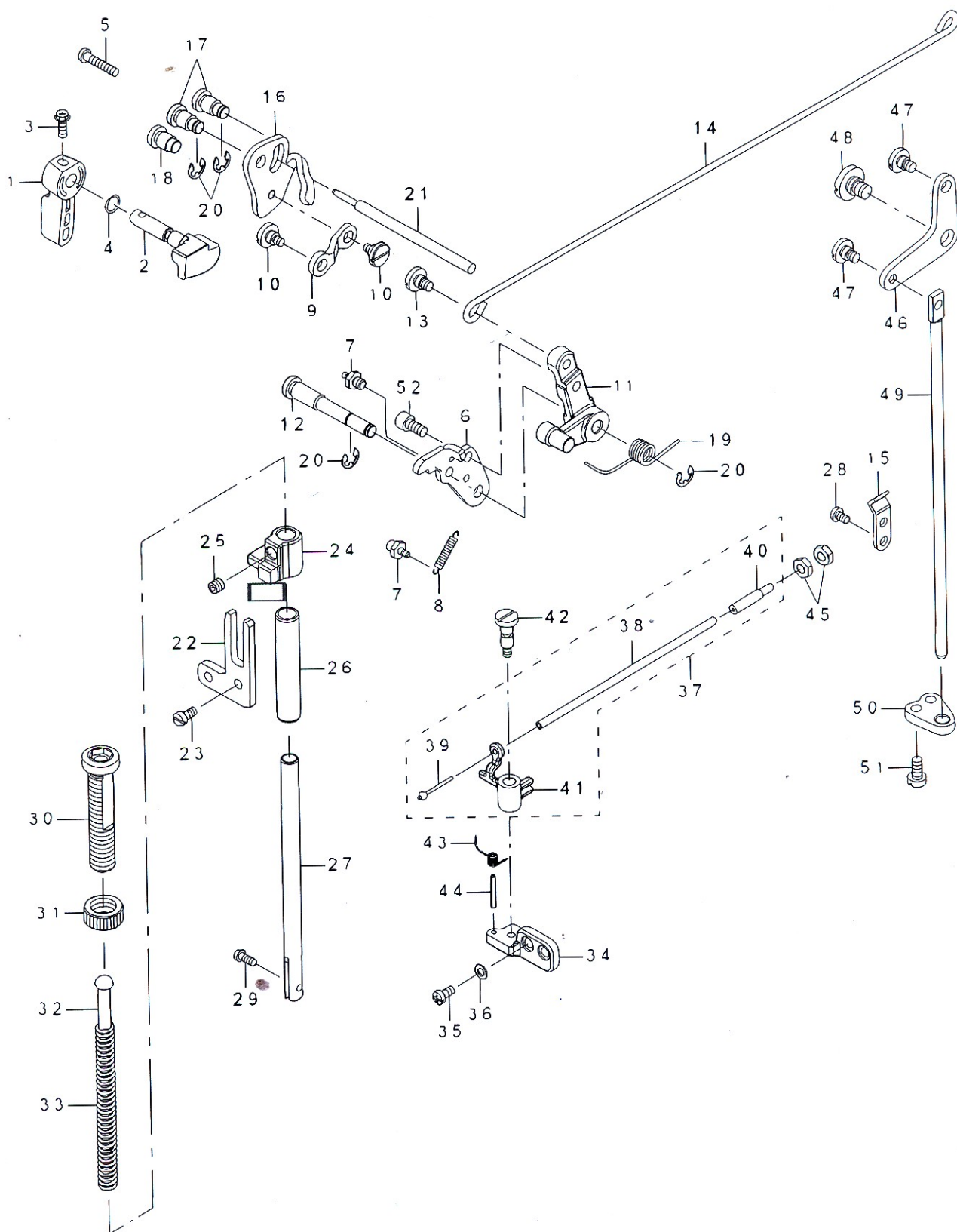


No	note	Parts No.	DESCRIPTION	Qty
1		40031348	ASSY FD ECCENTRIC CAM	1
2		SM6061150TP	SCREW M6 L=11	(2)
3		SM4051255SP	SCREW M5 L=12	(1)
4		NM6050001SP	NUT M5	(1)
5		40011906	FD CAM LID	1
6		B1636581B00	NEEDLE BEARING B	1
7		SM4040655SP	SCREW M4 L=6	2
8		40011908	FD CAM ROD	1
9		SM8040412TP	SFT SCREW M4 L=4	1
10		B1653470000	PIN	1
11		22609606	FEED DRIVING ROCKER BLOCK S	2
12		40011913	FEED ROCKER ARM ROD	1
13		SD0900706TP	SHOULDER SCREW D=9 H=7	1
14		40011914	FEED ROCKER ARM	1
15		NM6060001CP	NUT M6	1
16		SM6051600SP	SCREW M5 L=16	1
17		40025302	ASSY-FEED ADJUSTING	1
18		40011909	FEED ADJUSTING	(1)
19		40011917	FEED ADJUSTING ARM	(1)
20		SM6051002TP	SCREW M5X0.8 L=10	(2)
21		SM7050850TP	SCREW M5 L=8	4
22		40011910	FEED ADJUSTING PLATE	2
23		40011918	FEED ADJUSTING ARM LINK	1
24		40011919	FC SHAFT ARM A	1
25		SD0800616TP	SHOULDER SCREW D=8 H=6.1	2
26		SM80606A2TP	SCREW M6 L=6	3
27		40011912	FEED ADJUSTING STOPPER	1
28		SM4050655SP	SCREW M5 L=6	2
29		40011868	FEED ADJUSTING OIL SEAL	1
30		40026009	FEED ADJUSTING CAP	1
31		23612807	METAL A	1
32		23612906	METAL B	1
33		23612609	FEED CHANGING SHAFT OIL SEAL	1
34		40010464	THRUST COLLAR ASM	2
35		40010467	THRUST COLLAR	(1)
36		40010469	THRUST COLLAR SCREW	(2)
37		40011922	FC SHAFT ARM B	1
38		40011932	FEED BASE SHAFT	1
39		SD0700406TP	SHOULDER SCREW	1
40		40011923	FEED REGULATOR	1
41		SM6051600SP	SCREW M5 L=16	1
42		40011924	FEED REGULATOR ROD	1
43		23613409	FEED ADJUSTING PIN	1
44		SM6040800SP	SCREW	2
45		40011926	SPRING HOOK	1
46		NM6040001SC	NUT M4	3
47		22911804	FEED REGULATOR SCREW	1
48		RO092270200	RUBBER RING	1
49		22912109	FEED REGULATOR PIN SPRING	1
50		22912000	FEED REGULATOR PIN	1
51		SM8050412TP	SCREW M5 L=4	2
52		SS6121860SP	SCREW 3/16-28 L=18	1
53		40025315	FEED ADJUST SPRING	1
54		40015950	SPRING HOOK PLATE	1
55		SM4050855SP	SCREW	2
56		40011926	SPRING HOOK	1
57		23630007	TUBE	0.08
58		40015947	FEED REGULATOR SHAFT	1
59		40013549	RVS FEED SHAFT BUSH F	1
60		40010464	THRUST COLLAR ASM	2
61		40010467	THRUST COLLAR	(1)
62		40010469	THRUST COLLAR SCREW	(2)
63		RE0900000K0	E-RING 9	1
64		40016677	REVERSE FEED LEVER	1
65		40015949	REVERSE FEED LINK	1
66		SM6050650TP	SCREW M5 L=6	1
67		22656003	SPRING SUSPENSION	1
68		SM4050655SP	SCREW M5 L=6	1
69		22952501	BACK LEVER STOPPER	1
70		SM6051850TP	SCREW M5 L=18	1
71		40011926	SPRING HOOK	1
72		22940506	FEED DIAL	1
73		26226209	SPRING	1
74		40011916	FEED ROCKER SHAFT	1
75		40011939	FEED SHAFT BUSH F	1
76		40011940	FEED SHAFT BUSH R	1
77		40013362	FEED SHAFT OIL SEAL A	1
78		40025316	FEED SHAFT OIL SEAL B	1
79		CS1501171TP	THRUST COLLAR D=15 W=11	1
80		CS1501181TP	THRUST COLLAR D=15 W=11	1
81		40031349	ASSY FEED BASE ARM	1
82		SM6051400SP	SCREW	(1)
83		SM8040612TP	SCREW M4 L=6	1
84		40031350	ASSY FEED BASE SHAFT COLLAR	1
85		SM8040412TP	SET SCREW M4 L=4	(2)
86	#02	40011946	FEED BASE	1
87	#01	40011934	FEED BASE TRIM	1
88		SM8031612TP	SET SCREW M3X16	1
89		NM6030001SN	NUT	1
90		40011935	VERTICAL FEED LINK	1



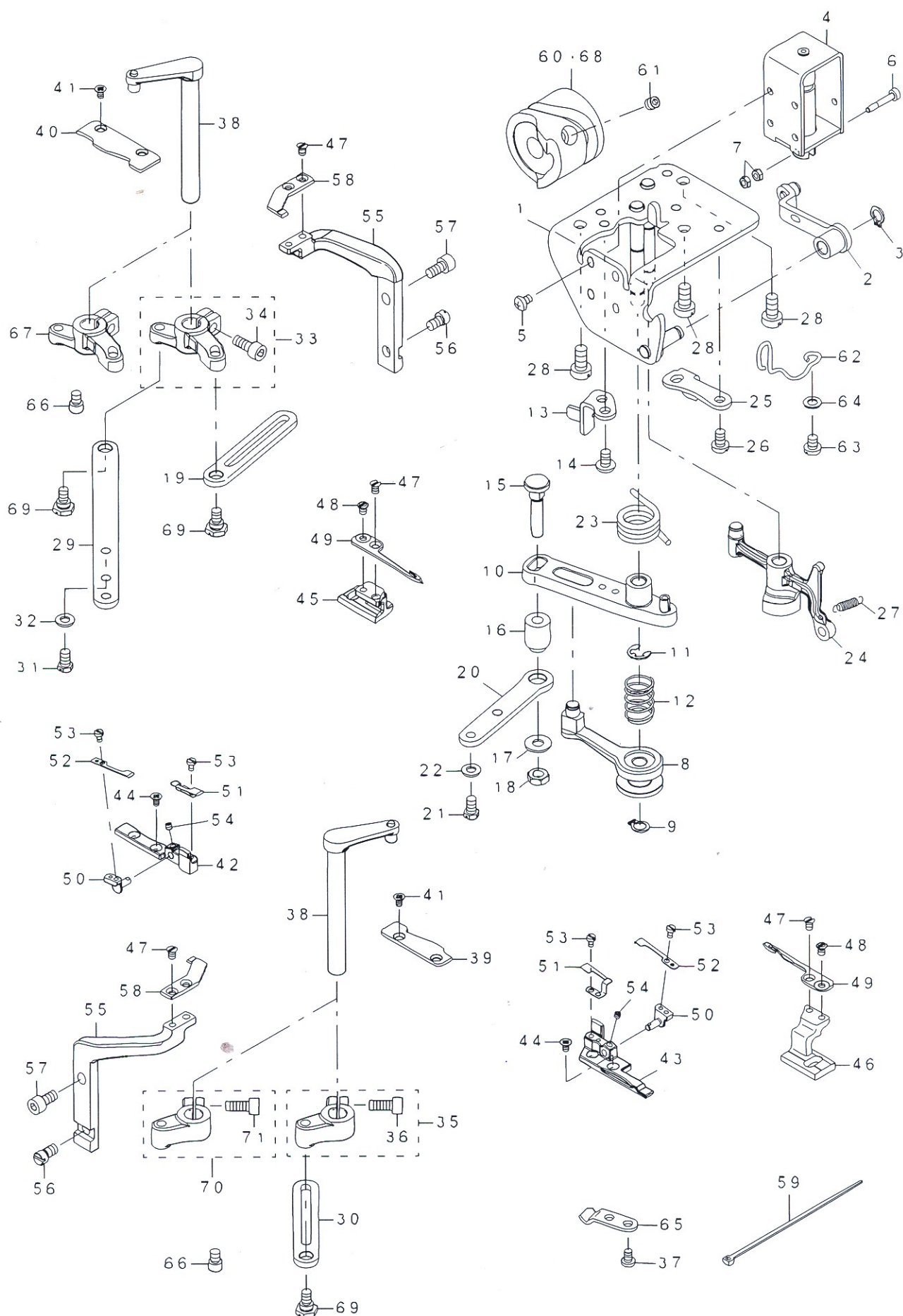
No	note	Parts No.	DESCRIPTION	Qty
91		40011936	VERTICAL F.LINK SHAFT	1
92		SM6750690TP	SCREW M3.5 L=6	1
93		SM6030672TP	SCREW M3 L=6	2
94		40015951	VERTICAL FEED CAM	1
95		SM8060552TP	SCREW M6 L=5	1
96		40011921	FEED CHANGE SHAFT	1
97		40013550	RVS FEED SHAFT BUSH R	1
98		SM6051400SP	SCREW	1

1...#01FOR LH-4168-7 4188-7 / 2...#02FOR LH-4128 4128-7 / 3...#03FOR LH-4128-7 4168-7 4188-7 / 4...#04FOR LH-4128 / 5...#05FOR LH-4188-7 / 6... / 1...#01TYPE S / 2...#02TYPE G / 3...#03TYPE F / 4...#04TYPE S G / 5... / 1...#01TYPE S(OPTIONAL PARTS) / 2... / 1...#01FOR LH-4168-7 / 2...#02FOR LH-4128 4128-7 / 3...#03FOR LH-4128-7 4168-7 4188-7 / 4...#04SELECTIVE PARTS / 5... / 1...#01SELECTIVE PARTS / 2... / 1...#01FOR LH-4128-7 4168-7 / 2...#02FOR LH-4128 / 3... /



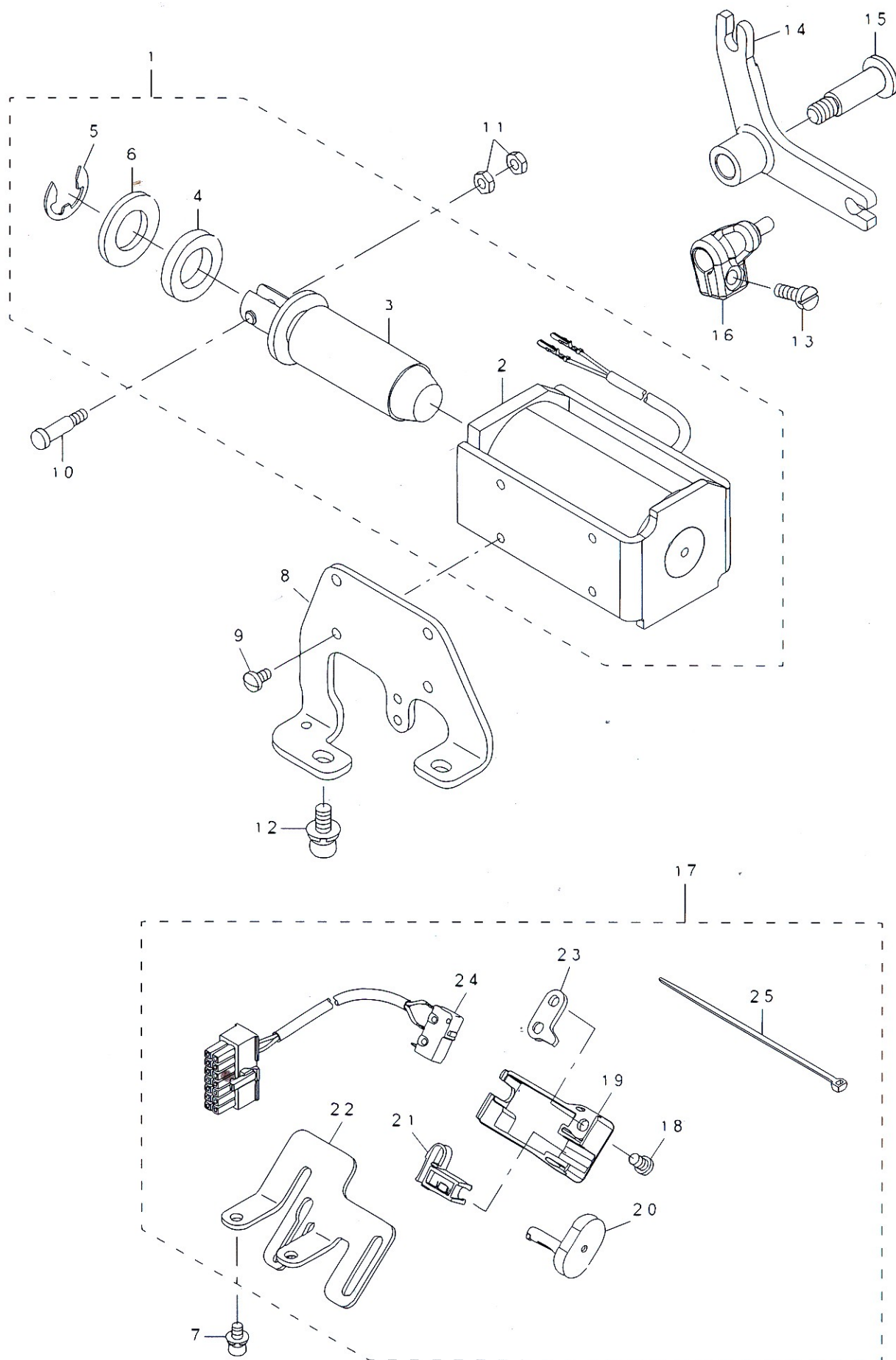
No	note	Parts No.	DESCRIPTION	Qty
1		22907802	HAND LIFTER	1
2		40016258	LIFTER CAM	1
3		B1521555000	SCREW	1
4		RO037180100	RUBBER RING	1
5		SM4042055SP	SCREW	1
6		40016260	LIFTER LEVER PLATE	1
7		40016261	SPRING HOOK	2
8		E1037718000	TENSION PULLEY SPRING	1
9		40014651	CONNECTING ROD-A	1
10		SD0640356TP	SHOULDER SCREW D=6.35 H=3.5	2
11		40015192	LIFTER LEVER-A	1
12		40014663	LIFTER LEVER A SHAFT	1
13		SD0640357TP	SHOULDER SCREW	1
14		40014654	CONNECTING ROD-B	1
15	#01	22944508	WIRE PRESSER A	1
16		40016262	TENSION RELEASE LEVER	1
17		40014669	RELEASE SHAFT	2
18		40014677	RELEASE SUPPORT SHAFT	1
19		40015188	LIFTER RETURN SPRING	1
20		RE0500000K0	E-RING	4
21		40014680	TENSION RELEASE PIN	1
22		40014650	BRACKET GUIDE	1
23		SM6040800SP	SCREW	2
24		40015190	PRESSER BAR GUIDE	1
25		SM80606A2TP	SCREW M6 L=6	1
26		23609001	BUSHING	1
27		B1501581000	PRESSER BAR	1
28	#01	SM4040655SP	SCREW M4 L=6	1
29		SS7090910TP	SCREW 9/64-40 L= 8.5	1
30		23609209	PRESSER SPRING REGULATOR	1
31		22907604	PRESSER SPRING REGULATOR NUT	1
32		23610306	PRESSER GUIDE BAR	1
33		22907406	PRESSER SPRING	1
34	#01	40014660	LEVER BRACKET	1
35	#01	SM4040855SP	SCREW	2
36	#01	WP0450846SP	WASHER	2
37	#01	40022452	ASSY RELEASE WIRE	1
38		40022454	RELEASE WIRE TUBE	(1)
39		23626302	RELEASE WIRE	(1)
40		D3159555B00	SET SCREW	(1)
41		40014658	RELEASE LEVER	(1)
42	#01	SD0601406TP	SHOULDER SCREW D=6 H=14	1
43	#01	40015616	LEVER RETURN SPRING	1
44	#01	PS0250182KH	SPRING PIN 2.8X18	1
45	#01	NS6620310SP	NUT 3/16-32	2
46		40016272	LIFTING LEVER LINK-B	1
47		SD0640357TP	SHOULDER SCREW	2
48		SD0900356TP	SHOULDER SCREW D=9 H=3.5	1
49		40015599	CONNECTING ROD-VERTICAL	1
50		40015600	CONNECTING ROD GUIDE	1
51		SM6051000SP	SCREW	2
52	#02	SM6051002TP	SCREW M5X0.8 L=10	1

1...#01FOR LH-4128-7 4168-7 4188-7 / 2...#02FOR LH-4128 / 3... /

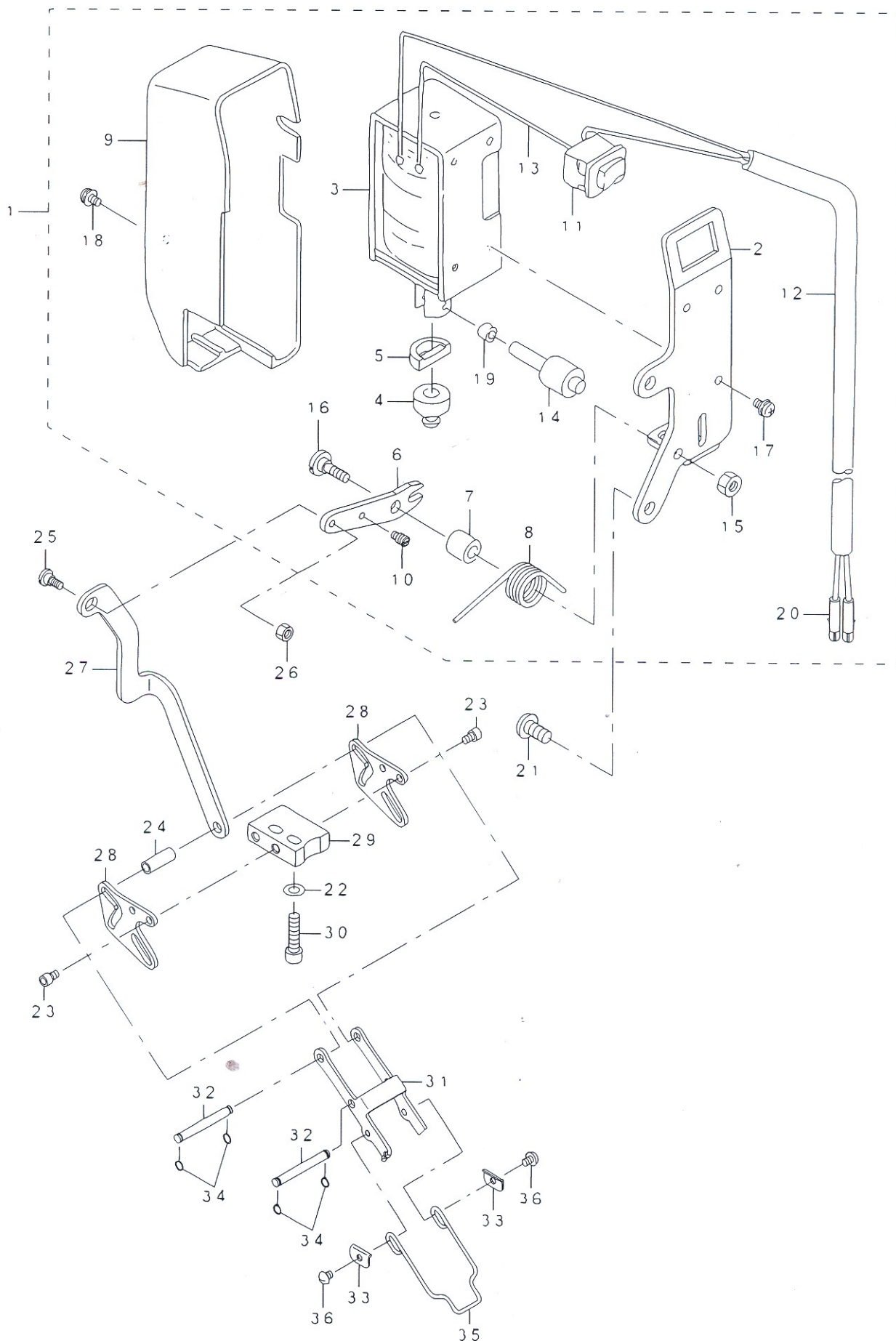


No	note	Parts No.	DESCRIPTION	Qty
1		40017353	ASSY BASE PLATE	1
2		40017394	ASSY TRM PUSH LINK	1
3		RC0650811KP	RETAINING RING	1
4		40060514	THREAD TRIMMER SOLENOID	1
5		SM4040601SC	SCREW M4X0.7 L=6	4
6		23542418	CLUTCH LINK PIN	1
7		NM6030001SC	NUT M3	2
8		40017399	ASSY TRM ROLLER ARM	1
9		RC0650811KP	RETAINING RING	1
10		11040854	KNIFE DRIVING ARM ASM.	1
11		RF0600000K0	E-RING 6	1
12		40017400	ROLLER ARM SPRING	1
13		40017361	TRM DRIVING ARM STOPPER	1
14		SM4050855SP	SCREW	2
15		40017401	TRM DRIVING LINK PIN	1
16		40017402	TRM DRIVING LINK BUSH	1
17		WP0621046SP	WASHER	1
18		NM6060003SC	NUT M6	1
19		40012505	CONNECTING ROD B	1
20		40012506	CONNECTING ROD C	1
21		SM9050850SP	SCREW	2
22		WP0531000SD	WASHER M5	2
23		40017403	TRM DRIVING ARM SPRING	1
24		40015669	ASSY THREAD RELEASE ARM	1
25		40017362	RELEASE ARM STOPPER	1
26		SM4050855SP	SCREW	2
27		11305901	SPRING	1
28		SM6061200SP	SCREW	3
29		40012504	CONNECTING ROD A	1
30		40012505	CONNECTING ROD B	1
31		SM9050850SP	SCREW	2
32		WP0531000SD	WASHER M5	2
33	#01	40031352	ASSY KNIFE DRIVING ARM R	1
34		SM6051202TP	SCREW M5X0.8 L=12	(1)
35	#01	40036446	ASSY KNIFE DRIVING ARM L	1
36		SM6051202TP	SCREW M5X0.8 L=12	(1)
37		SM4040655SP	SCREW M4 L=6	2
38		40012497	ASSY KNIFE BASE SHAFT	2
39		40012492	D KNIFE BASE GUIDE L	1
40		40021883	D KNIFE BASE GUIDE R	1
41		SM1030501SN	SCREW M3 L=5	4
42		40021899	D KNIFE SUPPORT R	1
43		40021898	D KNIFE SUPPORT L	1
44		SM1030501SN	SCREW M3 L=5	4
45		40012488	DRIVING KNIFE BASE R	1
46		40012487	DRIVING KNIFE BASE L	1
47		SS1090520TP	SCREW 9/64-40 L=5	6
48		SS6090580TP	SCREW 9/64-40 L=4.5	2
49		40012403	DRIVING KNIFE	2
50		40012495	CLAMP SPRING BASE	2
51		40044393	CLAMP	2
52		40033160	CLAMP SPRING	2
53		SM6850400SP	SCREW M2.5 L=4	6
54		SM8030312TP	SCREW M3 L=3	2
55		40012489	FIXED KNIFE BASE	2
56		40012496	FIXED KNIFE BASE ADJUST	2
57		SM6051002TP	SCREW M5X0.8 L=10	2
58		40012404	FIXED KNIFE	2
59		FA9500B0100	CABLE BAND	1
60	#01	40042769	THREAD TRIMMER CAM B	1
61		SM80606A2TP	SCREW M6 L=6	2
62		40017199	SPRING HOOK WIRE	1
63		SM4050655SP	SCREW M5 L=6	1
64		WP0520656SA	WASHER 5.2X9.5X0.6	1
65		22944508	WIRE PRESSER A	2
66		40012503	KNIFE DRIVING ARM PIN	2
67	#02	40021726	KNIFE DRIVING ARM R LH	1
68	#02	40031714	THREAD TRIMMER CAM 2	1
69		SD0700346TP	SHOULDER SCREW D=7 H=3.4	3
70	#02	40026909	ASSY KNIFE DRIVING ARM L	1
71		SM6051202TP	SCREW M5X0.8 L=12	(1)

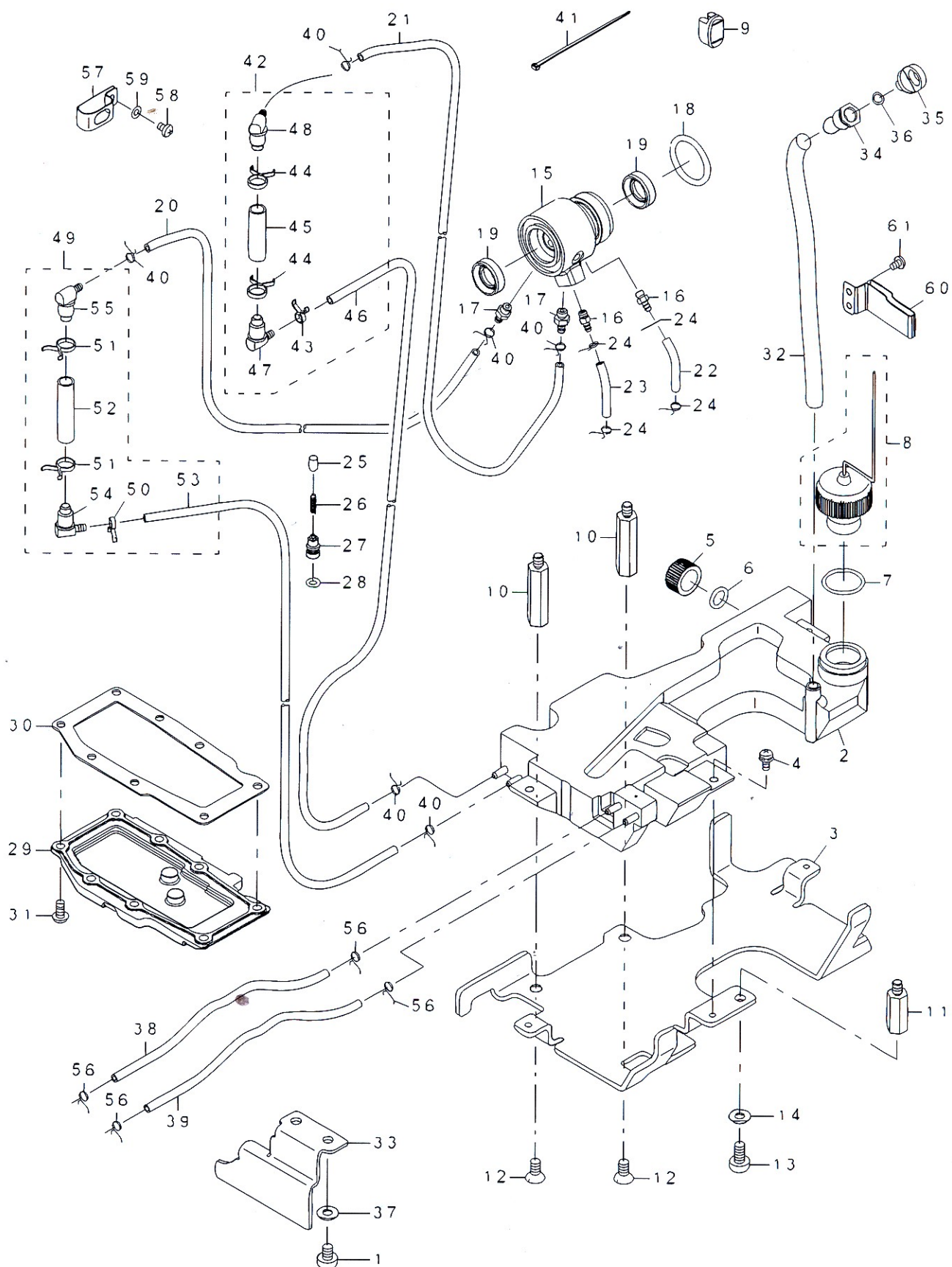
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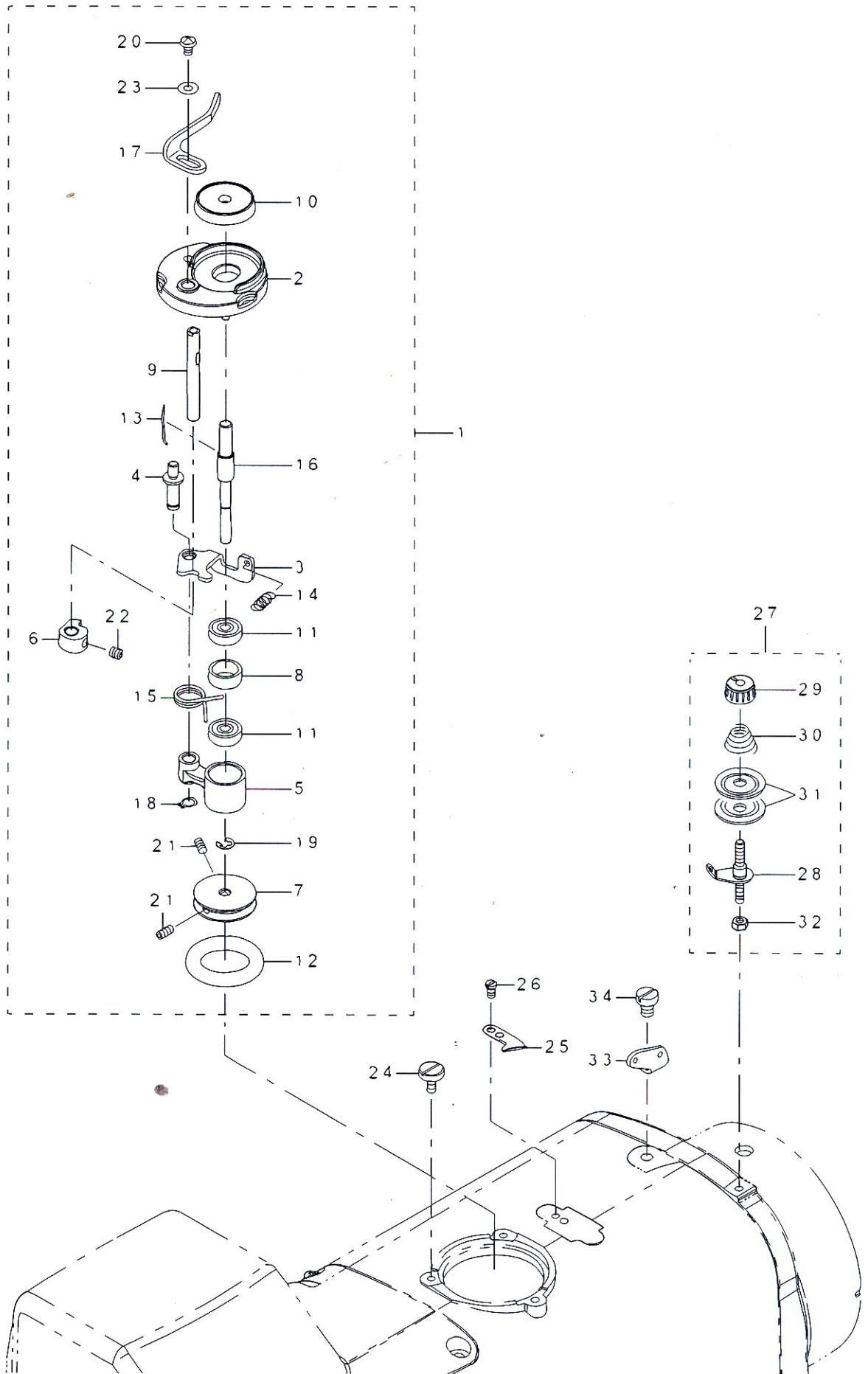
No	note	Parts No.	DESCRIPTION	Qty
1		40028637	ASSY REVERSE FEED SOL	1
2		40025890	REVERSE FEED SOLENOID	(1)
3		23631104	REVERSE FEED SOLENOID PLUNGER	(1)
4		D2468555B00	RUBBER PLUNGER	(1)
5		RE1200000K0	E-RING 12	(1)
6		WP1703001SC	WASHER 17X30X3	(1)
7		SL6040892TN	BOLT	2
8		40011945	RVS FEED SOLENOID BASE	1
9		SS7110740TP	SCREW 11/64-40 L=7	4
10		22962906	PLUNGER ARM PIN	1
11		NS6110350SP	NUT 11/64-40	2
12		SL6061492TN	BOLT	2
13		SM6051400SP	SCREW	1
14		40011943	RVS FEED SOLENOID LEVER	1
15		SD1002306TP	SHOULDER SCREW	1
16		40011942	REVERSE FEED ARM	1
17		40022455	ASSY RVS FEED SWITCH	1
18		SS7110740TP	SCREW 11/64-40 L=7	(1)
19		23631708	REVERSE FEED SWITCH COVER	(1)
20		23631807	REVERSE FEED SWITCH SHAFT	(1)
21		23631906	REVERSE FEED SWITCH SUPPORT	(1)
22		40022456	RVS FEED SWITCH BASE	(1)
23		23632102	REVERSE FEED SWITCH BASE GUIDE	(1)
24		23632359	REVERSE FEED CORD ASM	(1)
25		EA9500B0100	CABLE BAND	(1)



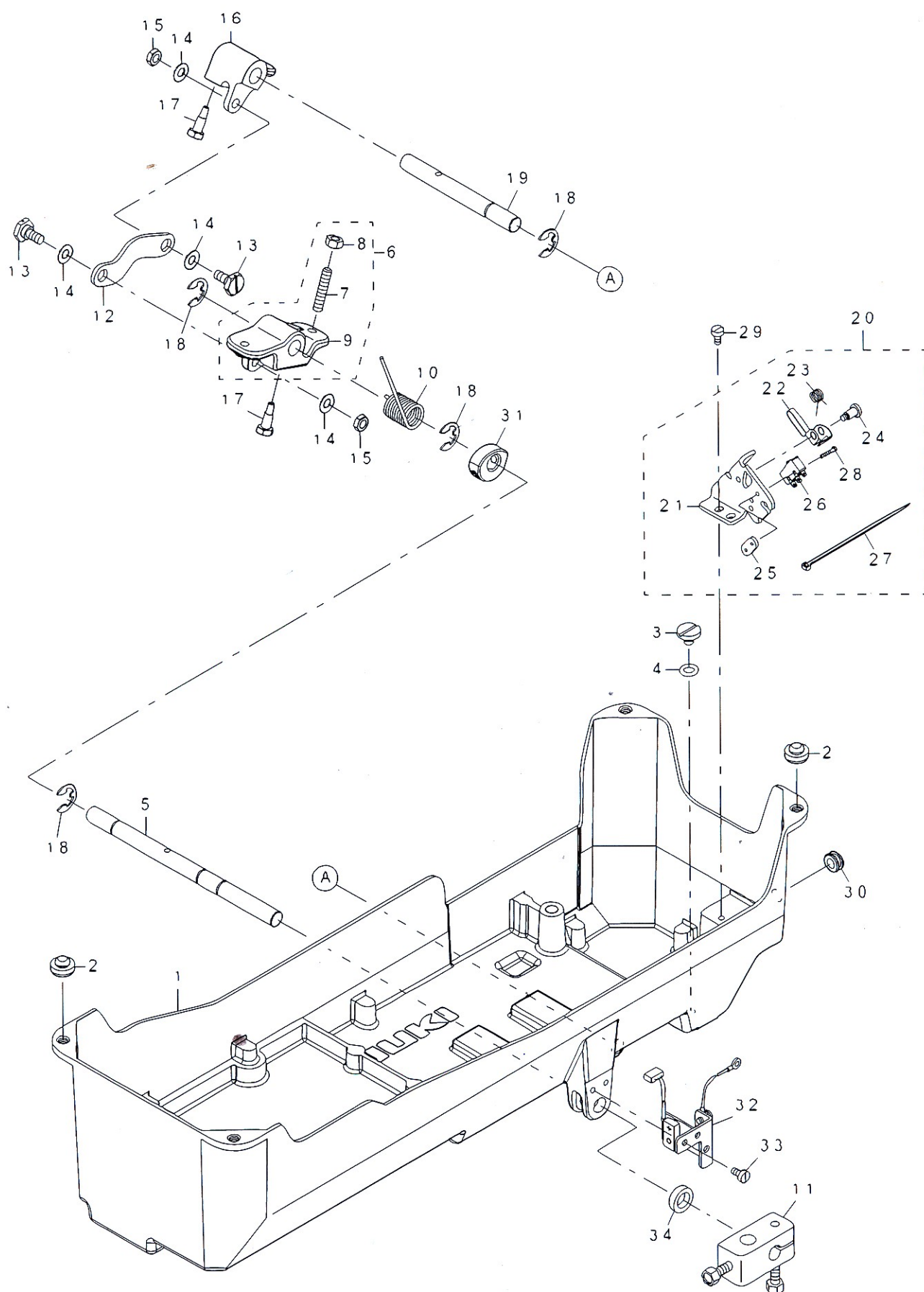
No	note	Parts No.	DESCRIPTION	Qty
1		40022591	ASSY WIPER SOLENOID	1
2		40016817	WIPER SOLENOID PLATE	(1)
3		40030956	WIPER SOLENOID	(1)
4		22955900	WIPER RUBBER A	(1)
5		22956007	WIPER RUBBER B	(1)
6		40016818	WIPER LINK A	(1)
7		22956205	WIPER HINGE SCREW COLLAR	(1)
8		22657308	WIPER SPRING	(1)
9		22955504	WIPER COVER	(1)
10		40009196	SUSPENSION SCREW	(1)
11		HA006000000	SWITCH	(1)
12		HW500070000	2-CORE CABTYRE CORD	(1.1)
13		HW200390000	ELECTRIC WIRE	(0.04)
14		22957104	WIPER SOLENOID SHAFT	(1)
15		NS6110310SP	NUT 11/64-40	(1)
16		SD0650321TP	HINGE SCREW D=6.5 H=3.2	(1)
17		SL4030641SE	SCREW	(3)
18		SL4030631SC	SCREW M3X6	(1)
19		22957203	WIPER LINK COLLAR	(1)
20		HK03464000B	PIN CONTACT	(2)
21		SM4051055SP	SCREW	2
22		WP0430800SD	WASHER M4	2
23		SM6040602TP	SCREW M4 L=6	4
24		40026010	WIPER LINK SHAFT COLLAR	1
25		SD0500301SP	HINGE SCREW D= 5 H= 3	1
26		NS6090310SP	NUT 9/64-40	1
27		40016819	WIPER LINK B	1
28		40030916	WIPER CAM PLATE C	2
29		40016821	WIPER PLATE BASE	1
30		SM6041602TP	SCREW M4X0.7 L=16	2
31		40030275	WIPER LINK D	1
32		40039554	WIPER LINK SHAFT	2
33		40038081	WIPER PLATE	2
34		RC0470611KP	RETAINING RING 4.7	4
35		10209203	WIPER 3/32-3/8	1
36		SS3090520SP	SCREW 9/64-40 L=4.5	2



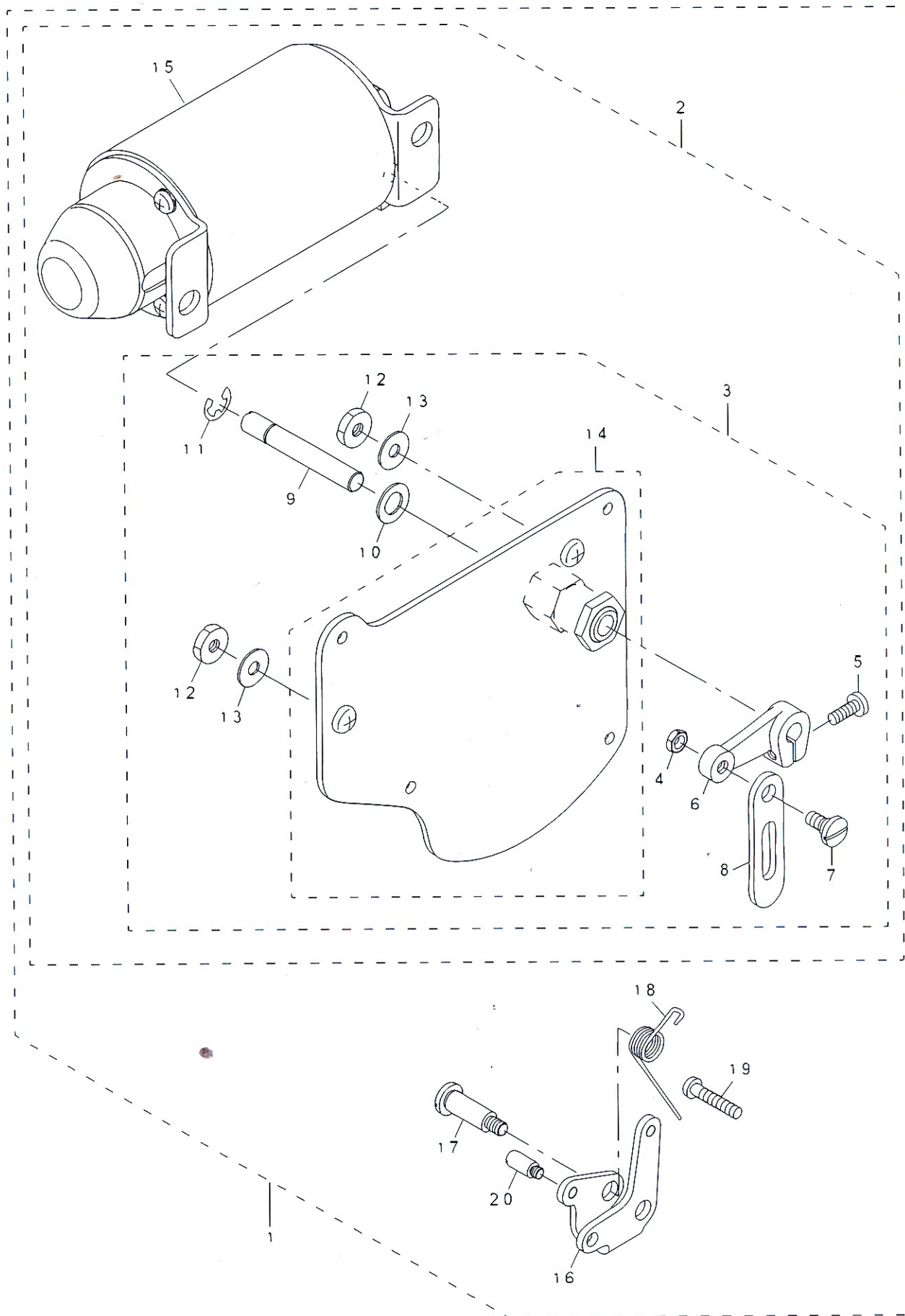
No	note	Parts No.	DESCRIPTION	Qty
1		SM6060800SP	SCREW M6 L=8	2
2		40039383	OIL TANK	1
3		40013610	OIL TANK SUPPORT PLATE	1
4		SL4041091SC	SCREW M4 L=10	3
5		40013595	OIL EXIT CAP	1
6		RO098240100	RUBBER RING	1
7		RO219200100	O-RING	1
8		40022442	ASSY FLOATER	1
9		40017215	OIL SIGHT WINDOW	1
10		40016705	OIL TANK STUD A	2
11		40016706	OIL TANK STUD B	1
12		SM1061201SN	SCREW M6 L=12	2
13		SM6061200SP	SCREW	1
14		WP0621016SD	WASHER 6.2X13X1	1
15		40011947	LOWER PLUNGER BUSH	1
16		SQ2050453MZ	CONNECTING SCREW	2
17		SQ2060451MZ	CONNECTING SCREW	2
18		RO257350100	O-RING	1
19		22888507	OIL SEAL	2
20		23630007	TUBE	0.06
21		23630007	TUBE	0.1
22		23630007	TUBE	0.26
23		23630007	TUBE	0.33
24		23629306	PIPE STOPPER A	4
25		23628803	PLUNGER	2
26		23628902	PLUNGER SPRING	2
27		40013509	PLUNGER SCREW	2
28		RO048190100	RUBBER RING	2
29		40017470	FEED BOX COVER	1
30		40022447	FEED BOX PACKING	1
31		SM4051055SP	SCREW	8
32		23630106	TUBE B	0.2
33		40022153	OIL SHIELD PLATE	1
34		40000343	LUBRICATING INLET	1
35		40000344	LUBRICATING INLET CAP	1
36		RO048190100	RUBBER RING	1
37		WP0621016SD	WASHER 6.2X13X1	2
38		23630007	TUBE	0.2
39		23630007	TUBE	0.25
40		23629306	PIPE STOPPER A	6
41		EA9500B0100	CABLE BAND	1
42		40022449	SUB ASSY OIL FILTER S	1
43		23629306	PIPE STOPPER A	(1)
44		23629405	PIPE STOPPER B	(2)
45		23630106	TUBE B	(0.04)
46		23630007	TUBE	(0.05)
47		23630601	OIL FILTER JOINT	(1)
48		23630650	OIL FILTER JOINT ASM.	(1)
49		40022450	SUB ASSY OIL FILTER L	1
50		23629306	PIPE STOPPER A	(1)
51		23629405	PIPE STOPPER B	(2)
52		23630106	TUBE B	(0.05)
53		23630007	TUBE	(0.06)
54		23630601	OIL FILTER JOINT	(1)
55		23630650	OIL FILTER JOINT ASM.	(1)
56		23629306	PIPE STOPPER A	4
57		40016749	TUBE HOLDER	1
58		SM4040655SP	SCREW M4 L=6	1
59		WP0430800SD	WASHER M4	1
60		40026023	FLOATER BAR GUIDE	1
61		SM4040655SP	SCREW M4 L=6	2



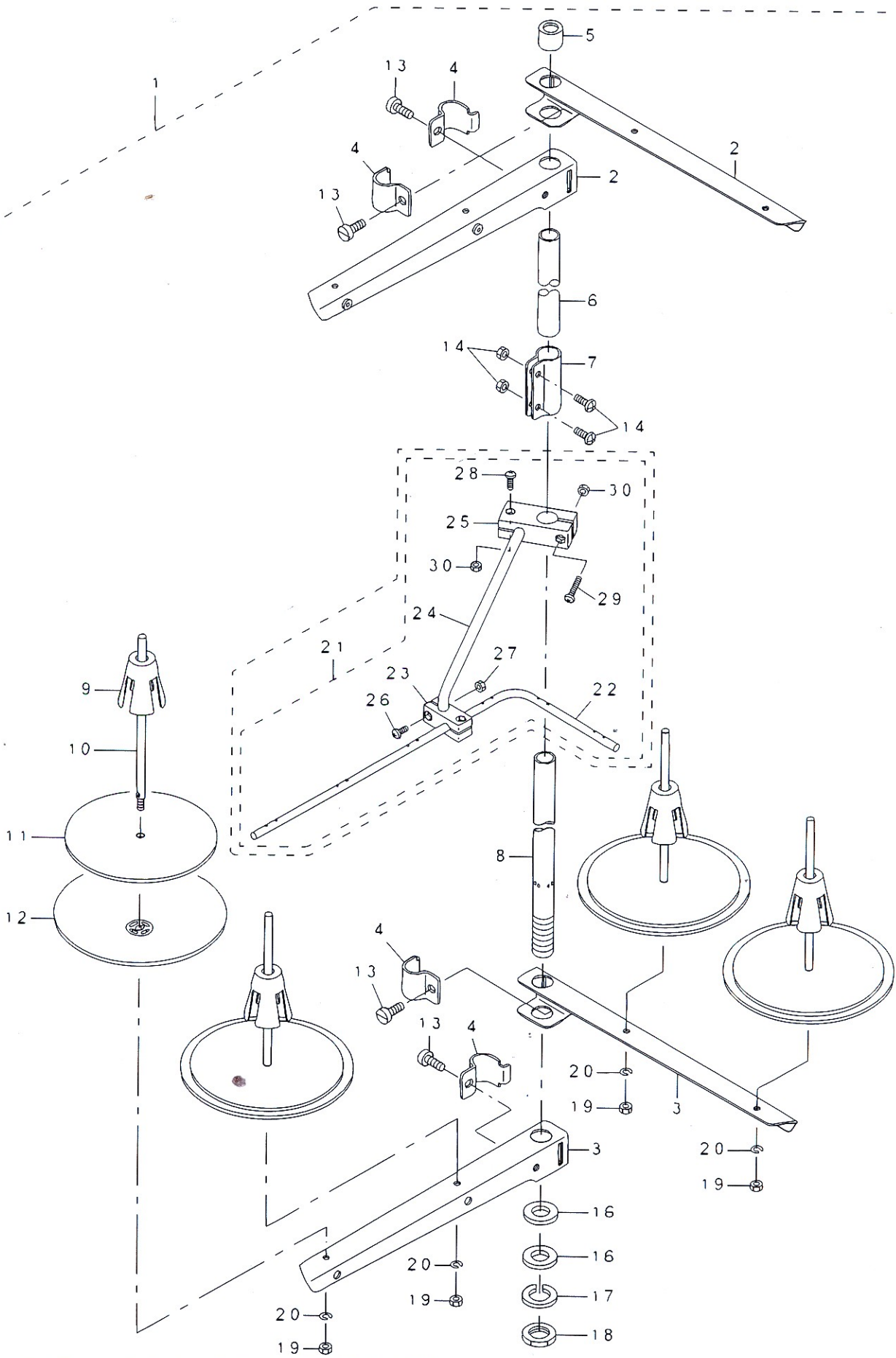
No	note	Parts No.	DESCRIPTION	Qty
1		40023021	BOBBIN WINDER UNIT	1
2		26260109	BTW BASE	(1)
3		26260208	BTW CAM PLATE	(1)
4		26260307	BTW BASE SHAFT	(1)
5		26260406	BTW SHAFT BASE	(1)
6		26260505	BTW CAM LEVER	(1)
7		26260604	BTW WHEEL	(1)
8		26260802	BTW BEARING SPACER	(1)
9		26261008	BTW LEVER SHAFT	(1)
10		26261206	BTW SPACER	(1)
11		26261305	BTW BEARING	(2)
12		26261503	BTW WHEEL RUBBER	(1)
13		26261602	BOBBIN SPRING	(1)
14		26261701	BTW SPRING	(1)
15		40011144	BTW TORSION SPRING	(1)
16		40014837	BTW SHAFT	(1)
17		40023022	BTW LEVER	(1)
18		RC0560711KP	RETAINING RING	(1)
19		RF0400000K0	E-RING 4	(1)
20		SM5040655SN	SCREW	(1)
21		SM8040802TP	SCREW M4X8	(2)
22		SM8050502TP	SCREW M5 L=5	(1)
23		WP0450826SC	WASHER 4.5X10X0.8	(1)
24		SM6041050SN	SCREW M4 L=10	3
25		40025949	THREAD CUTTER	1
26		SM6040660TP	SCREW M4 L=6	2
27		40025950	ASSY BOBBIN TH TENSION	1
28		40025951	ASSY TENSION POST	(1)
29		22945703	THREAD TENSION NUT	(1)
30		D7133555B00	CONNECTING ROD SPRING	(1)
31		22921506	THREAD TENSION DISK	(2)
32		NM6040001SC	NUT M4	(1)
33		40023291	THREAD GUIDE NO.1	1
34		SM6060800SP	SCREW M6 L=8	1



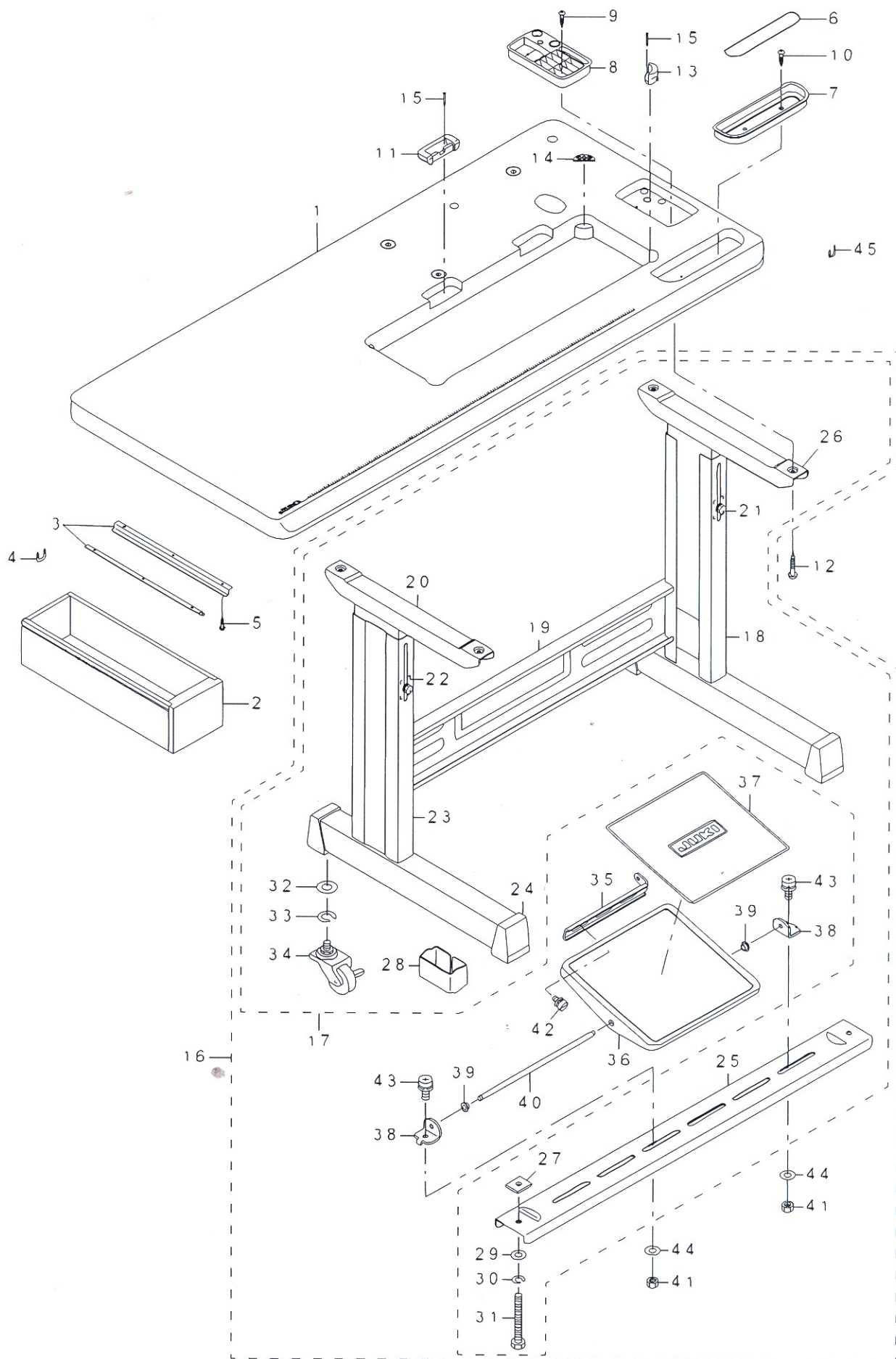
No	note	Parts No.	DESCRIPTION	Qty
1		40016835	BOTTOM COVER	1
2		10162600	RUBBER CUSHION	4
3		SM6060750TP	SCREW M6 L=7	1
4		RO074240100	RUBBER RING	1
5		40013521	KNEE PUSH SHAFT	1
6		40023237	ASSY KNEE ROTATEARM	1
7		NM6060001SE	NUT M6	(2)
8		SM8063012TR	SCREW M6 L=30	(2)
9		40013520	KNEE LIFTER ROTATEARM	(1)
10		23639503	SPRING	1
11		22932453	BRACKET ASM.	1
12		40013525	CONNECTING ROD	1
13		SD0900336TP	SHOULDER SCREW D=9 H=3.3	2
14		WP0650876SD	WASHER 6.5X13X0.8	4
15		NM6060003SC	NUT M6	2
16		40013522	KNEE LIFTER DRIVEARM	1
17		SM9061853SR	SCREW M6 L=17.5	2
18		RE1000000K0	E-RING 10	4
19		40013519	KNEE ROTATE SHAFT	1
20		40022457	ASSY SAFETY SWITCH	1
21		40015022	SAFETY SWITCH BASE	(1)
22		23638109	SAFETY SWITCH ARM	(1)
23		23638208	SAFETY SWITCH SPRING	(1)
24		23638307	SAFETY SWITCH ARM SHAFT	(1)
25		23638406	SAFETY SWITCH NUT	(1)
26		40023231	ASSY SAFETY SWITCH CORD	(1)
27		EA9500B0100	CABLE BAND	(1)
28		SM4021201SC	SCREW M2 L=12	(2)
29		SM6040800SP	SCREW	2
30		HX00055000E	RUBBER BUSHING	1
31	#01	40019013	ASSY KNEE LIFT RTRV	1
32	#01	22796155	SENSOR PLATE ASM.	1
33	#01	SM6040800SP	SCREW	2
34	#01	22798607	SENSING BASE WASHER	1



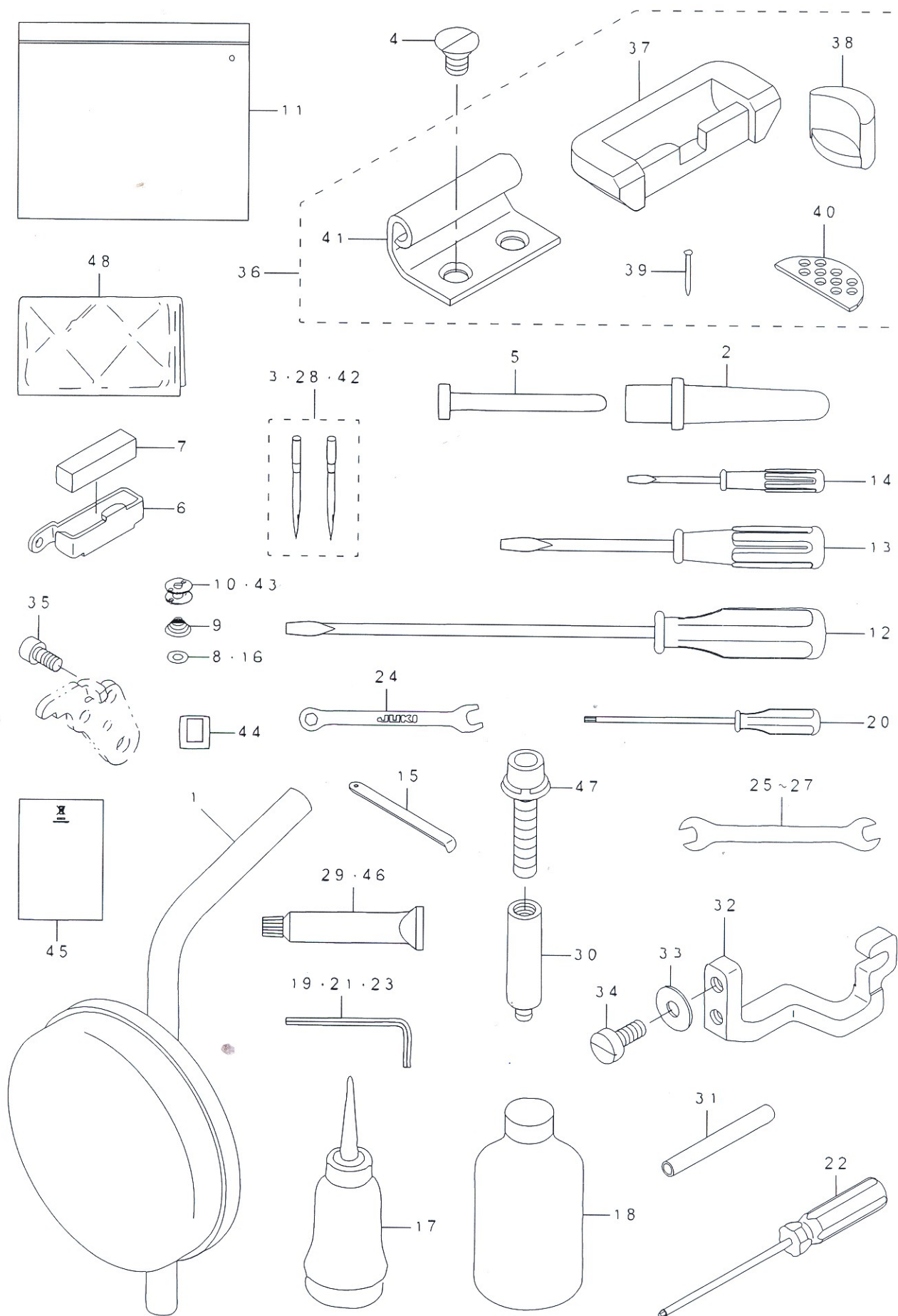
No	note	Parts No.	DESCRIPTION	Qty
1		40053452	AK125	1
2		40026315	ASSY AK DEVICE	(1)
3		40026313	COMP REAR PLATE	(1)
4		NS6150310SP	NUT 15/64-28	(1)
5		SS7121410TP	SCREW 3/16-28 L=14	(1)
6		40018938	AK SOL ARM B	(1)
7		SD0800352SP	HINGE SCREW D= 8 H= 3.5	(1)
8		40018939	AK SOL LINK	(1)
9		22991400	SOLENOID SHAFT	(1)
10		WP1021016SD	WASHER	(1)
11		RE0700000K0	E-RING 7	(1)
12		NS6150440SP	NUT 15/64-28	(2)
13		WP0621036SP	WASHER	(2)
14		40026314	ASSY REAR PLATE	(1)
15		GAKA18300B0	AK SOLENOID ASM.B	(1)
16		40017214	LIFTING LINK	(1)
17		SD0902256TP	SHOULDER SCREW D=9 H=22.5	(1)
18		40018942	LIFTING LINK SPRING	(1)
19		SM4052501SN	SCREW M5X0.8 L=25	(1)
20		40018191	LIFTING LINK PIN	(1)



No	note	Parts No.	DESCRIPTION	Qty
1		26910158	THREAD STANDING DEVICE ASM.	1
2		22930556	SPOOL REST ARM ASM.	(2)
3		22930507	SPOOL REST ARM	(2)
4		22930705	THREAD GUIDE ARM JOINT	(4)
5		22931406	THREAD STANDING ROD RUBBER CAP	(1)
6		22930408	THREAD STANDING ROD UPPER	(1)
7		22931307	THREAD STANDING ROD JOINT	(1)
8		22930309	THREAD STANDING ROD LOWER	(1)
9		22931109	SPOOL RETAINER	(4)
10		22931000	SPOOL PIN	(4)
11		22930903	SPOOL REST CUSHION	(4)
12		22930804	SPOOL REST	(4)
13		SM6061610SC	SCREW M6 L=16	(4)
14		SM4051405SE	SCREW M5 L=14	(2)
15		NM6050001SF	NUT M5	(2)
16		WP1612616SE	WASHER 16X30X2.6	(2)
17		WS1643202KR	SPRING WASHER	(1)
18		NM6160511SE	NUT M16X1.5	(1)
19		NM6050001SE	NUT M5	(4)
20		WS0510002KN	SPRING WASHER	(4)
21		26910059	THREAD GUIDE ARM ASM	1
22		13167903	THREAD STANDING THREAD GUIDE	(1)
23		13168000	THREAD STANDING GUIDE BASE	(1)
24		13168109	THREAD STANDING GUIDE ARM	(1)
25		13168208	THREAD STANDING GUIDE ARM BASE	(1)
26		SM4041001SC	SCREW M4X0.7 L=10	(2)
27		NM6040002SE	NUT M4X0.7	(2)
28		SM4041201SC	SCREW M4 L=12	(1)
29		SM4042001SC	SCREW M4 X 20	(1)
30		NM6040002SE	NUT M4X0.7	(2)



No	note	Parts No.	DESCRIPTION	Qty
1		40026321	TABLE	1
2		11155108	DRAWER	1
3		11155207	DRAWER SUPPORT	2
4		D8204555D00	DRAWER STOPPER	1
5		SK3311600SE	WOOD SCREW D=3.1 L=16	6
6		11155801	CASE MAGNET	1
7		11156007	CASE	1
8		11155751	CASE ASM. B	1
9		SK3382001SC	WOOD SCREW D=3.8 L=20	2
10		SK3382001SC	WOOD SCREW D=3.8 L=20	2
11		40039798	RUBBER CUSHION B	2
12		SK3513200SC	WOOD SCREW D=5.1 L=32	4
13		22958003	FRAME BUBBER CUSHION	2
14		22926505	WASHER	2
15		22926208	NAIL	8
16		11159365	T STAND JUNCTION	1
17		11159357	T-STAND ASM.	(1)
18		11157955	STUD ASM. RIGHT	(1)
19		11158300	STAND SIDE SUPPORT	(1)
20		11157757	STAND UPPER LEFT	(1)
21		SI 9082091SE	WASHER HEXAGONAL BOLT	(10)
22		11158508	PLATE	(2)
23		11158052	STRUT JUNCTION (LEFT)	(1)
24		11158607	RUBBER CAP	(4)
25		11158409	STAND SIDE SUPPORT	(1)
26		11157658	STAND UPPER RIGHT	(1)
27		17007402	NUT	(2)
28		11159506	STRUT AUXILIARY PLATE	(2)
29		WP0871602SE	WASHER 8.7X18X1.6	(2)
30		WS0861410KR	SPRING WASHER 8.6X15X1.4	(2)
31		SM9086523SE	HEXAGONAL BOLT	(2)
32		WP1302501SE	WASHER M12	(4)
33		WS1253010KN	SPRING WASHER 12.5X21.5X3	(4)
34		11159407	CASTER	(4)
35		11158706	PEDAL ADJUSTING PLATE	(1)
36		11158805	PEDAL	(1)
37		11158904	PEDAL MAT	(1)
38		11159001	PEDAL SHAFT BRACKET	(2)
39		D8113555B00	PEDAL BUSHING	(2)
40		D8115555B00	PEDAL SHAFT	(1)
41		NM6080001SE	NUT M8	(2)
42		SI 9061291SE	WASHER HEXAGONAL BOLT M6 L=12	(2)
43		SI 9082091SE	WASHER HEXAGONAL BOLT	(2)
44		WP0871602SE	WASHER 8.7X18X1.6	(2)
45		MAO11532000	CORD STAPLE	3



No	note	Parts No.	DESCRIPTION	Qty
1		22934251	KNEE PAD PLATE ASM.	1
2		22931604	FRAME SUPPORT BAR	1
3	#08	MDP500B1002	NEEDLE DPX5 #10-2	1
4		SM1081250TP	SCREW M8 L=12	4
5		23639701	KNEE LIFTER PRESSER ROD	1
6		40032896	THREAD GUIDE FELT	1
7		22603708	FELT	1
8	#06	22653802	SHEET	1
9	#03	10111508	SPRING	1
10	#04	10210805	HARD ALUMITE BOBBIN	2
11		22932800	ACCESSORIE BAG	1
12		22933006	SCREW DRIVER LARGE	1
13		22933105	SCREW DRIVER MIDDLE	1
14		22933204	SCREW DRIVER SMALL	1
15		B9101490000	DRIVER	1
16	#05	22819809	SHEET	1
17		B91210120A0	OILER ASM.	1
18		MDFRX1600C0	DEFRIX OIL NO.1(600CC)	1
19		12455507	HEXAGONAL WRENCH 1.5	1
20		11851102	SCREW WRENCH	1
21		12455705	HEXAGONAL WRENCH 2.5	1
22		J1080000000	BOLL SCREWDRIVER	1
23	#03	GCT02906000	HEXAGONAL SPANNER	1
24		B9101804000	OPEN ENDED SPANNER (5X6)	1
25		B9143372000	WRENCH (7.1 X 8.1)	1
26		B9113012000	WRENCH (9X10)	1
27		26034702	WRENCH (14X11)	1
28	#07	MDP500B1402	NEEDLE DPX5#14-2	2
29		40006323	JUKI GREASE A TUBE	1
30	#01	40036110	GREASE JOINT B	1
31	#01	BT0600402FA	OIL TUBE	0.05
32	#02	40016282	ROCKING ROD FIXING	1
33	#02	WP0621026SP	WASHER 6.2X9.5X1	2
34	#02	SM6061400SP	SCREW M6 L=14	2
35		SM6051002TP	SCREW M5X0.8 L=10	1
36		40031047	RUBBER HINGE ASM.	1
37		40039798	RUBBER CUSHION B	(2)
38		22958003	FRAME BUBBER CUSHION	(2)
39		22926208	NAIL	(8)
40		22926505	WASHER	(2)
41		40015613	HINGE	(2)
42	#09	MDP500B2102	DPX5#21-2	1
43	#05	10231603	BOBBIN	2
44		CM600100101	WEEE MARK LABEL S	1
45		CM600100201	WEEE INFORMATION SHEET	1
46		40013640	JUKI GREASE B TUBE	1
47		SL6084092TN	BOLT	1
48		22933303	VINYL COVER	1

1...#01FOR LH-4168-7 4188-7 / 2...#02FOR LH-4128 / 3...#03FOR LH-4128-7 4168-7 4188-7 / 4...#04FOR LH-4128 / 5...#05FOR LH-4188-7 / 6...#06FOR LH-4128-7 4168-7 / 7...#07TYPE S / 8...#08TYPE F / 9...#09TYPE G / 10... /

Needle gauge size			Throat plate (Throat feed)		Throat plate (Lower feed)				Feed Dog					
針 幅			針 板 (針送り)		針 板 (下送り)				送 り 歯					
Code コード									 φ1.9		 (Option オプション) φ1.7		 3.2mm 2.2mm	
	inch	mm	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
B	1/8	3.2	1	226-25107	19	228-45200					27	400-33563		
C	5/32	4.0	2	226-25206					78	226-30206	28	400-25784		
D	3/16	4.8	3	226-25305	20	228-45408			79	226-30404	29	400-25785	45	400-25801
E	7/32	5.6	4	226-25404					80	226-30503	30	400-25786	46	400-25802
F	1/4	6.4	5	226-25503	21	228-45606			81	226-30602	31	400-25787	47	400-25803
G	9/32	7.1	6	226-25602					82	226-30800	32	400-25788	48	400-25804
H	5/16	7.9	7	226-25701	22	228-45804			83	226-30909	33	400-25789	49	400-25805
K	3/8	9.5	8	226-25800					84	226-31006	34	400-25790	50	400-25806
W	7/16	11.1	9	226-25909					85	226-31105	35	400-25791	51	400-25807
L	1/2	12.7	10	226-26006			23	400-62254	86	226-31303	36	400-25792	52	400-25808
M	5/8	15.9	11	226-26105					87	226-31402	37	400-25793	53	400-25809
N	3/4	19.1	12	226-26204			24	400-62256	88	226-31501	38	400-25794	54	400-25810
P	7/8	22.2	13	226-26303			25	400-62257	89	226-31709	39	400-25795	55	400-25811
Q	1	25.4	14	226-26402			26	400-62258	90	226-31808	40	400-25796	56	400-25812
R	1-1/8	28.6	15	226-26501					91	226-31907	41	400-25797	57	400-25813
S	1-1/4	31.8	16	226-26600					92	226-32004	42	400-25798	58	400-25814
T	1-3/8	34.9	17	226-26709					93	226-32103	43	400-25799	59	400-25815
U	1-1/2	38.1	18	226-26808					94	226-32202	44	400-25800	60	400-25816
Stitch spec		S	★		★		★		★		★			
		下送り			★		★							
縫 仕 様		G	★										★	

Needle gauge size 針 幅			Feed Dog (Lower feed) ※ リ 歯(下送り)				Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Front) 滑り板(前)組	
Code コード												
	inch	mm	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.		
B	1/8	3.2	61	232-05107			69	226-01058	73	226-00555	77	400-34931
C	5/32	4.0										
D	3/16	4.8	62	232-05305								
E	7/32	5.6										
F	1/4	6.4	63	232-05503								
G	9/32	7.1					70	226-01157	74	226-00654		
H	5/16	7.9	64	228-47800								
K	3/8	9.5										
W	7/16	11.1										
L	1/2	12.7			65	400-62249						
M	5/8	15.9					71	226-01256	75	226-00753		
N	3/4	19.1			66	400-62251						
P	7/8	22.2			67	400-62252						
Q	1	25.4			68	400-62253	72	226-01355	76	226-00852		
R	1-1/8	28.6										
S	1-1/4	31.8										
T	1-3/8	34.9										
U	1-1/2	38.1										
Stitch spec.			S				Spec. common		Spec. common		Spec. common	
			下送り									
縫 仕 様			☆	☆			仕様共通		仕様共通		仕様共通	

No	note	Parts No.	DESCRIPTION	Qty
1		22625107	THROAT PLATE 1/8 (3.2MM)	1
2		22625206	THROAT PLATE 5/32 (4MM)	1
3		22625305	THROAT PLATE 3/16 (4.8MM)	1
4		22625404	THROAT PLATE 7/32 (5.6MM)	1
5		22625503	THROAT PLATE 1/4	1
6		22625602	THROAT PLATE 9/32 (7.1MM)	1
7		22625701	THROAT PLATE 5/16 (7.9MM)	1
8		22625800	THROAT PLATE 3/8 (9.5MM)	1
9		22625909	THROT PLATE 7/16 (11.1M)	1
10		22626006	THROAT PLATE 1/2 (12.7MM)	1
11		22626105	THROAT PLATE 5/8 (15.9MM)	1
12		22626204	THROAT PLATE 3/4 (19.1MM)	1
13		22626303	THROAT PLATE 7/8 (22.2MM)	1
14		22626402	THROAT PLATE 1 (25.4MM)	1
15		22626501	THROAT PLATE 1.1/8 (28.6MM)	1
16		22626600	THROAT PLATE 1.1/4 (31.8MM)	1
17		22626709	THROAT PLATE 1.3/8 (34.9MM)	1
18		22626808	THROAT PLATE 1.1/2 (38.1MM)	1
19		22845200	THROAT PLATE (1/8).	1
20		22845408	THROAT PLATE 3/16.	1
21		22845606	THROAT PLATE (1/4).	1
22		22845804	THROAT PLATE (5/16).	1
23		40062254	THROAT PLATE 1/2	1
24		40062256	THROAT PLATE 3/4	1
25		40062257	THROAT PLATE 7/8	1
26		40062258	THROAT PLATE 1	1
27		40033563	FEED DOG TYPE F 1/8	1
28		40025784	FEED DOG 5/32	1
29		40025785	FEED DOG 3/16	1
30		40025786	FEED DOG 7/32	1
31		40025787	FEED DOG 1/4	1
32		40025788	FEED DOG 9/32	1
33		40025789	FEED DOG 5/16	1
34		40025790	FEED DOG 3/8	1
35		40025791	FEED DOG 7/16	1
36		40025792	FEED DOG 1/2	1
37		40025793	FEED DOG 5/8	1
38		40025794	FEED DOG 3/4	1
39		40025795	FEED DOG 7/8	1
40		40025796	FEED DOG 1	1
41		40025797	FEED DOG 1-1/8	1
42		40025798	FEED DOG 1-1/4	1
43		40025799	FEED DOG 1-3/8	1
44		40025800	FEED DOG 1-1/2	1
45		40025801	FEED DOG 3/16	1
46		40025802	FEED DOG 7/32	1
47		40025803	FEED DOG 1/4	1
48		40025804	FEED DOG 9/32	1
49		40025805	FEED DOG 5/16	1
50		40025806	FEED DOG 3/8	1
51		40025807	FEED DOG 7/16	1
52		40025808	FEED DOG 1/2	1
53		40025809	FEED DOG 5/8	1
54		40025810	FEED DOG 3/4	1
55		40025811	FEED DOG 7/8	1
56		40025812	FEED DOG 1	1
57		40025813	FEED DOG 1-1/8	1
58		40025814	FEED DOG 1-1/4	1
59		40025815	FEED DOG 1-3/8	1
60		40025816	FEED DOG 1-1/2	1
61		23205107	FEED DOG 1/8	1
62		23205305	FEED DOG 3/16	1
63		23205503	FEED DOG 1/4	1
64		22847800	FEED DOG 5/16	1
65		40062249	FEED DOG 1/2	1
66		40062251	FEED DOG 3/4	1
67		40062252	FEED DOG 7/8	1
68		40062253	FEED DOG 1	1
69		22601058	BED SLIDE LEFT ASM. A	1
70		22601157	LEFT SLIDER PLATE B ASM.	1
71		22601256	BED SLIDE LEFT ASM. C	1
72		22601355	BED SLIDE LEFT ASM. C	1
73		22600555	BED SLIDE RIGHT ASM. A	1
74		22600654	RIGHT SLIDER PLATE B ASM.	1
75		22600753	BED SLIDE RIGHT ASM. C	1
76		22600852	BED SLIDE RIGHT ASM. D	1
77		40034931	ASSY SLIDE PLATE-F	1
78		22630206	FEED DOG 5/32 (4.0MM)	1
79		22630404	FEED DOG 3/16 (4.8MM)	1
80		22630503	FEED DOG 7/32 (5.6MM)	1
81		22630602	FEED DOG 1/4	1
82		22630800	FEED DOG 9/32 (7.1MM)	1
83		22630909	FEED DOG 5/16 (7.9MM)	1
84		22631006	FEED DOG 3/8 (9.5MM)	1
85		22631105	FEED DOG 7/16 (11.1MM)	1
86		22631303	FEED DOG 1/2 (12.7MM)	1
87		22631402	FEED DOG 5/8 (15.9MM)	1
88		22631501	FEED DOG 3/4 (19.1MM)	1
89		22631709	FEED DOG 7/8 (2.2MM)	1
90		22631808	FEED DOG 1 (25.4MM)	1



No	note	Parts No.	DESCRIPTION	Qty
91		22631907	FEED DOG 1.1/8 (28.6MM)	1
92		22632004	FEED DOG 1.1/4 (31.4MM)	1
93		22632103	FEED DOG 1.3/8 (34.9MM)	1
94		22632202	FEED DOG 1.1/2 (38.1MM)	1

1...#01FOR LH-4168-7 4188-7 / 2...#02FOR LH-4128 4128-7 / 3...#03FOR LH-4128-7 4168-7 4188-7 / 4...#04FOR LH-4128 / 5...#05FOR LH-4188-7 / 6... / 1...#01FOR LH-4128
4128-7 4168-7 / 2...#02FOR LH-4188-7 / 3... / 1... / 1... / 1... / 1... / 1... / 1...#01FOR LH-4168-7 4188-7 / 2... / 1... / 1... / 1... / 1...#01FOR LH-4168-7 4188-7 /
2...#02FOR LH-4128 / 3...#03FOR LH-4128-7 4168-7 4188-7 / 4...#04FOR LH-4128 / 5...#05FOR LH-4188-7 / 6...#06FOR LH-4128-7 4168-7 / 7...#07TYPE S / 8...#08TYPE F /
9...#09TYPE G / 10... / 1... /

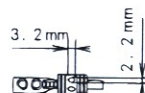
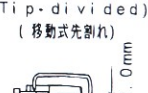
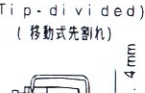
Needle gauge size 針 幅			Needle clamp asm. 針 留 組				Presser foot asm. 押 さ え(組)					
Code コード			 (Wire Type ワイヤータイプ)		 (Hole Type ホルタイプ)		(Tip-divided) (移動式先割れ)  2.0mm		(Tip-divided) (移動式先割れ)  2.4mm		(Lower feed) (下送り) 	
	inch	mm	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.
B	1/8	3.2	1	400-26027	62	101-47650	19	400-35896			53	103-91852
C	5/32	4.0	2	400-26029	63	101-47759	20	400-35897	61	400-71909		
D	3/16	4.8	3	400-26031	64	101-47858	21	226-40353	37	228-16557	54	103-92058
E	7/32	5.6	4	400-26033	65	101-47957	22	226-40452	38	228-16656		
F	1/4	6.4	5	400-26035	66	101-48054	23	226-40551	39	228-16755	55	103-92256
G	9/32	7.1	6	400-26037	67	101-48153	24	226-40759	40	228-16854		
H	5/16	7.9	7	400-26039	68	101-48252	25	226-40858	41	228-16953	56	103-92454
K	3/8	9.5	8	400-26041	69	101-48351	26	226-40957	42	228-17050		
W	7/16	11.1	9	400-26043	70	101-48450	27	226-41054	43	400-33941		
L	1/2	12.7	10	400-26045	71	101-48559	28	226-41252	44	228-17159	57	103-92751
M	5/8	15.9	11	400-26047	72	101-48658	29	226-41351	45	400-33945		
N	3/4	19.1	12	400-26049	73	101-48757	30	226-41450	46	400-33947	58	103-93056
P	7/8	22.2	13	400-26051	74	101-48856	31	226-41658	47	400-33949	59	228-44450
Q	1	25.4	14	400-26053	75	101-48955	32	226-41757	48	400-33951	60	228-44559
R	1-1/8	28.6	15	400-26055	76	101-49052	33	226-41856	49	400-33953		
S	1-1/4	31.8	16	400-26057	77	101-49151	34	226-41955	50	400-33955		
T	1-3/8	34.9	17	400-26059	78	101-49250	35	226-42052	51	400-33957		
U	1-1/2	38.1	18	400-26061	79	101-49359	36	226-42151	52	400-33959		
Stitch spec. 縫 仕 様	S		★				★					
	下送り										★	
	G		★						★			

No	note	Parts No.	DESCRIPTION	Qty
1		40026027	ASSY NEEDLE CLAMP(1/8)	1
2		40026029	ASSY NEEDLE CLAMP(5/32)	1
3		40026031	ASSY NEEDLE CLAMP(3/16)	1
4		40026033	ASSY NEEDLE CLAMP(7/32)	1
5		40026035	ASSY NEEDLE CLAMP(1/4)	1
6		40026037	ASSY NEEDLE CLAMP(9/32)	1
7		40026039	ASSY NEEDLE CLAMP(5/16)	1
8		40026041	ASSY NEEDLE CLAMP(3/8)	1
9		40026043	ASSY NEEDLE CLAMP(7/16)	1
10		40026045	ASSY NEEDLE CLAMP(1/2)	1
11		40026047	ASSY NEEDLE CLAMP(5/8)	1
12		40026049	ASSY NEEDLE CLAMP(3/4)	1
13		40026051	ASSY NEEDLE CLAMP(7/8)	1
14		40026053	ASSY NEEDLE CLAMP(1)	1
15		40026055	ASSY NEEDLE CLAMP(1-1/8)	1
16		40026057	ASSY NEEDLE CLAMP(1-1/4)	1
17		40026059	ASSY NEEDLE CLAMP(1-3/8)	1
18		40026061	ASSY NEEDLE CLAMP(1-1/2)	1
19		40035896	PRESSER FOOT ASM.	1
20		40035897	PRESSER FOOT ASM.	1
21		22640353	PRESSER FOOT ASM.	1
22		22640452	PRESSER FOOT ASM.	1
23		22640551	PRESSER FOOT ASM.	1
24		22640759	PRESSER FOOT ASM.	1
25		22640858	PRESSER FOOT ASM.	1
26		22640957	PRESSER FOOT ASM.	1
27		22641054	PRESSER FOOT ASM. 7/16(11.1MM)	1
28		22641252	PRESSER FOOT ASM.	1
29		22641351	PRESSER FOOT ASM.	1
30		22641450	PRESSER FOOT ASM.	1
31		22641658	PRESSER FOOT ASM.	1
32		22641757	PRESSER FOOT ASM.	1
33		22641856	PRESSER FOOT ASM.	1
34		22641955	PRESSER FOOT ASM.	1
35		22642052	PRESSER FOOT ASM.	1
36		22642151	PRESSER FOOT ASM.	1
37		22816557	TIP-DIVIDED PRESSER ASM. 3/16	1
38		22816656	TIP-DIVIDED PRESSER ASM. 7/32	1
39		22816755	PRESSER FOOT ASM. 1/4	1
40		22816854	TIP-DIVIDED PRESSER ASM. 9/32	1
41		22816953	TIP-DIVIDED PRESSER ASM. 5/16	1
42		22817050	PRESSER FOOT ASM. D=2.4 (3/8)	1
43		40033941	TIP-DIVIDED PRESSER ASM. 7/16	1
44		22817159	PRESSER FOOT ASM. D=2.4 (1/2)	1
45		40033945	TIP-DIVIDED PRESSER ASM. 5/8	1
46		40033947	TIP-DIVIDED PRESSER ASM. 3/4	1
47		40033949	TIP-DIVIDED PRESSER ASM. 7/8	1
48		40033951	TIP-DIVIDED PRESSER ASM. 1	1
49		40033953	TIP-DIVIDED PRESSER ASM. 1-1/8	1
50		40033955	TIP-DIVIDED PRESSER ASM. 1-1/4	1
51		40033957	TIP-DIVIDED PRESSER ASM. 1-3/8	1
52		40033959	TIP-DIVIDED PRESSER ASM. 1-1/2	1
53		10391852	PRESSER FOOT ASM. 1/8	1
54		10392058	PRESSER FOOT ASM. 3/16	1
55		10392256	PRESSER FOOT ASM. 1/4	1
56		10392454	PRESSER FOOT ASM. 5/16	1
57		10392751	PRESSER FOOT ASM. 1/2	1
58		10393056	PRESSER FOOT ASM. 3/4	1
59		22844450	COMPENSATING PRESSER ASM (7/8)	1
60		22844559	BOBBIN CASE ASM. HEAVY FABLIC.	1
61		40071909	TIP-DIVIDED PRESSER ASM. 3/16	1
62		10147650	NEEDLE CLAMP ASM. 1/8	1
63		10147759	NEEDLE CLAMP ASM. 5/32	1
64		10147858	NEEDLE CLAMP ASM. 3/16	1
65		10147957	NEEDLE CLAMP ASM. 7/32	1
66		10148054	NEEDLE CLAMP ASM. 1/4	1
67		10148153	NEEDLE CLAMP ASM. 9/32	1
68		10148252	NEEDLE CLAMP ASM. 5/16	1
69		10148351	NEEDLE CLAMP ASM. 3/8	1
70		10148450	NEEDLE CLAMP ASM. 7/16	1
71		10148559	NEEDLE CLAMP ASM. 1/2	1
72		10148658	NEEDLE CLAMP ASM. 5/8	1
73		10148757	NEEDLE CLAMP ASM. 3/4	1
74		10148856	NEEDLE CLAMP ASM. 7/8	1
75		10148955	NEEDLE CLAMP ASM. 1	1
76		10149052	NEEDLE CLAMP ASM. 1-1/8	1
77		10149151	NEEDLE CLAMP ASM. 1-1/4	1
78		10149250	NEEDLE CLAMP ASM. 1-3/8	1
79		10149359	NEEDLE CLAMP ASM. 1-1/2	1

Needle gauge size 針 幅			Throat plate 針 板		Throat plate for Taping テーブ 付用針板		Feed dog 送り 歯				Presser foot asm. 押 さ え(組)		Swivel guide Presser asm. スイフ'ルガ'イト 押さえ(組)	
Code コード														
	inch	mm	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
B	1/8	3.2	1	226-25107	7	226-28002	13	400-33563	19	400-35883	25	226-27152	31	226-47051
D	3/16	4.8	2	226-25305	8	226-28200	14	400-33564	20	400-35884	26	226-27350	32	226-47150
E	7/32	5.6	3	226-25404	9	226-28309	15	400-33565	21	400-35885	27	226-27459	33	226-47259
F	1/4	6.4	4	226-25503	10	226-28408	16	400-33566	22	400-35886	28	226-27558	34	226-47358
G	9/32	7.1	5	226-25602	11	226-28507	17	400-33567	23	400-35887	29	226-27657	35	226-47457
H	5/16	7.9	6	226-25701	12	226-28606	18	400-33568	24	400-35888	30	226-27756	36	226-47555

Needle gauge size 針 幅			Needle clamp asm. 針 留 組		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Front) 滑り板(前)組		Sliding plate asm. (Front) (with Taping) 滑り板(前)組(テープ付用)	
Code コ-ト												
	inch	mm	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.
B	1/8	3.2	37	400-26027	43	226-01058	44	226-00555	45	400-34931	46	232-06709
D	3/16	4.8	38	400-26031								
E	7/32	5.6	39	400-26033								
F	1/4	6.4	40	400-26035								
G	9/32	7.1	41	400-26037								
H	5/16	7.9	42	400-26039								

No	note	Parts No.	DESCRIPTION	Qty
1		22625107	THROAT PLATE 1/8 (3.2MM)	1
2		22625305	THROAT PLATE 3/16 (4.8MM)	1
3		22625404	THROAT PLATE 7/32 (5.6MM)	1
4		22625503	THROAT PLATE 1/4	1
5		22625602	THROAT PLATE 9/32 (7.1MM)	1
6		22625701	THROAT PLATE 5/16 (7.9MM)	1
7		22628002	THROAT PLATE 1/8	1
8		22628200	THROAT PLATE 3/16	1
9		22628309	THROAT PLATE 7/32	1
10		22628408	THROAT PLATE 1/4	1
11		22628507	THROAT PLATE 9/32	1
12		22628606	TAPING THROT PLATE 5/16	1
13		40033563	FEED DOG TYPE F 1/8	1
14		40033564	FEED DOG TYPE F 3/16	1
15		40033565	FEED DOG TYPE F 7/32	1
16		40033566	FEED DOG TYPE F 1/4	1
17		40033567	FEED DOG TYPE F 9/32	1
18		40033568	FEED DOG TYPE F 5/16	1
19		40035883	FEED DOG TYPE F 1/8	1
20		40035884	FEED DOG TYPE F 3/16	1
21		40035885	FEED DOG TYPE F 7/32	1
22		40035886	FEED DOG TYPE F 1/4	1
23		40035887	FEED DOG TYPE F 9/32	1
24		40035888	FEED DOG TYPE F 5/16	1
25		22627152	PRESSER FOOT F ASM. 1/8	1
26		22627350	F PRESSER FOOT ASM. 3/16	1
27		22627459	PRESSER FOOT ASM. 7/32	1
28		22627558	PRESSER FOOT F ASM. 1/4	1
29		22627657	PRESSER FOOT ASM. F 9/32	1
30		22627756	PRESSER FOOT ASM. F 5/16	1
31		22647051	SWIVEL GUIDE PRESSER 1/8 ASM.	1
32		22647150	GUIDE PRESSER ASM. 3/16	1
33		22647259	GUIDE PRESSER ASM. 7/32	1
34		22647358	GUIDE PRESSER ASM. 1/4	1
35		22647457	GUIDE PRESSER ASM. 9/32	1
36		22647556	SWIVEL GUIDE PRESSER 5/16 ASM	1
37		40026027	ASSY. NEEDLE CLAMP(1/8)	1
38		40026031	ASSY. NEEDLE CLAMP(3/16)	1
39		40026033	ASSY. NEEDLE CLAMP(7/32)	1
40		40026035	ASSY. NEEDLE CLAMP(1/4)	1
41		40026037	ASSY. NEEDLE CLAMP(9/32)	1
42		40026039	ASSY. NEEDLE CLAMP(5/16)	1
43		22601058	BED SLIDE LEFT ASM. A	1
44		22600555	BED SLIDE RIGHT ASM. A	1
45		40034931	ASSY. SLIDE PLATE-F	1
46		23206709	BED SLIDE (FRONT)	1

Needle gauge size 針 幅			Throat plate 針 板		Feed dog 送 り 歯						Presser foot asm. 押 さ え (組)			
Code コード														
	inch	mm	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.		
B	1/8	3.2	1	400-35881	78	400-61270	17	400-35890	33	400-53705	48	400-35896		
C	5/32	4.0	2	400-25485	79	400-61271	18	400-25817			49	400-35897		
D	3/16	4.8	3	400-25490	80	400-61272	19	400-25818	34	400-25831	50	226-40353	64	
E	7/32	5.6	4	400-25491	81	400-61273	20	400-25819	35	400-25832	51	226-40452	65	
F	1/4	6.4	5	400-25492	82	400-61274	21	400-26715	36	400-25833	52	226-40551	66	
G	9/32	7.1	6	400-25493	83	400-61275	22	400-25820	37	400-25834	53	226-40759	67	
H	5/16	7.9	7	400-25494	84	400-61276	23	400-25821	38	400-25835	54	226-40858	68	
K	3/8	9.5	8	400-25495	85	400-61277	24	400-25822	39	400-25836	55	226-40957	69	
W	7/16	11.1	9	400-25496			25	400-25823	40	400-25837	56	226-41054	70	
L	1/2	12.7	10	400-25498	86	400-61278	26	400-25824	41	400-25838	57	226-41252	71	
M	5/8	15.9	11	400-25499	87	400-61279	27	400-25825	42	400-25839	58	226-41351	72	
N	3/4	19.1	12	400-25500	88	400-61280	28	400-25826	43	400-25840	59	226-41450	73	
P	7/8	22.2	13	400-25502	89	400-61281	29	400-25827	44	400-25841	60	226-41658	74	
Q	1	25.4	14	400-25503	90	400-61282	30	400-25828	45	400-25842	61	226-41757	75	
R	1-1/8	28.6	15	400-25504	91	400-61283	31	400-25829	46	400-25843	62	226-41856	76	
S	1-1/4	31.8	16	400-25505	92	400-61284	32	400-25830	47	400-25844	63	226-41955	77	
Stitch spec.		S	Spec. common		★		★		★		★		★	
縫 仕 様		G	仕様共通						★				★	

No	note	Parts No.	DESCRIPTION	Qty
1		40035881	THROAT PLATE TRIM 1/8	
2		40025485	THROAT PLATE TRIM 5/32	1
3		40025490	THROAT PLATE TRIM-3/16	1
4		40025491	THROAT PLATE TRIM-7/32	1
5		40025492	THROAT PLATE TRIM-1/4	1
6		40025493	THROAT PLATE TRIM-9/32	1
7		40025494	THROAT PLATE TRIM-5/16	1
8		40025495	THROAT PLATE TRIM-3/8	1
9		40025496	THROAT PLATE TRIM-7/16	1
10		40025498	THROAT PLATE TRIM-1/2	1
11		40025499	THROAT PLATE TRIM-5/8	1
12		40025500	THROAT PLATE TRIM-3/4	1
13		40025502	THROAT PLATE TRIM-7/8	1
14		40025503	THROAT PLATE TRIM-1	1
15		40025504	THROAT PLATE TRIM-1-1/8	1
16		40025505	THROAT PLATE TRIM-1-1/4	1
17		40035890	FEED DOG TYPE-S 1/8	1
18		40025817	FEED DOG TYPE-S 5/32	1
19		40025818	FEED DOG TYPE-S 3/16	1
20		40025819	FEED DOG TYPE-S 7/32	1
21		40026715	FEED DOG TYPE-S 1/4	1
22		40025820	FEED DOG TYPE-S 9/32	1
23		40025821	FEED DOG TYPE-S 5/16	1
24		40025822	FEED DOG TYPE-S 3/8	1
25		40025823	FEED DOG TYPE-S 7/16	1
26		40025824	FEED DOG TYPE-S 1/2	1
27		40025825	FEED DOG TYPE-S 5/8	1
28		40025826	FEED DOG TYPE-S 3/4	1
29		40025827	FEED DOG TYPE-S 7/8	1
30		40025828	FEED DOG TYPE-S 1	1
31		40025829	FEED DOG TYPE-S 1 1/8	1
32		40025830	FEED DOG TYPE-S 1 1/4	1
33		40053705	FEED DOG TYPE-G 7G 1/8	1
34		40025831	FEED DOG TYPE-G 3/16	1
35		40025832	FEED DOG TYPE-G 7/32	1
36		40025833	FEED DOG TYPE-G 1/4	1
37		40025834	FEED DOG TYPE-G 9/32	1
38		40025835	FEED DOG TYPE-G 5/16	1
39		40025836	FEED DOG TYPE-G 3/8	1
40		40025837	FEED DOG TYPE-G 7/16	1
41		40025838	FEED DOG TYPE-G 1/2	1
42		40025839	FEED DOG TYPE-G 5/8	1
43		40025840	FEED DOG TYPE-G 3/4	1
44		40025841	FEED DOG TYPE-G 7/8	1
45		40025842	FEED DOG TYPE-G 1	1
46		40025843	FEED DOG TYPE-G 1-1/8	1
47		40025844	FEED DOG TYPE-G 1-1/4	1
48		40035896	PRESSER FOOT ASM.	1
49		40035897	PRESSER FOOT ASM.	1
50		22640353	PRESSER FOOT ASM.	1
51		22650452	PRESSER FOOT ASM.	1
52		22640551	PRESSER FOOT ASM.	1
53		22640759	PRESSER FOOT ASM.	1
54		22640858	PRESSER FOOT ASM.	1
55		22640957	PRESSER FOOT ASM.	1
56		22641054	PRESSER FOOT ASM. 7/16(11.1MM)	1
57		22641252	PRESSER FOOT ASM.	1
58		22641351	PRESSER FOOT ASM.	1
59		22641450	PRESSER FOOT ASM.	1
60		22641658	PRESSER FOOT ASM.	1
61		22641757	PRESSER FOOT ASM.	1
62		22641856	PRESSER FOOT ASM.	1
63		22641955	PRESSER FOOT ASM.	1
64		22816557	TIP-DIVIDED PRESSER ASM. 3/16	1
65		22816656	TIP-DIVIDED PRESSER ASM. 7/32	1
66		22816755	PRESSER FOOT ASM. 1/4	1
67		22816854	TIP-DIVIDED PRESSER ASM. 9/32	1
68		22816953	TIP-DIVIDED PRESSER ASM. 5/16	1
69		22817050	PRESSER FOOT ASM. D=2.4 (3/8)	1
70		40033941	TIP-DIVIDED PRESSER ASM 7/16	1
71		22817159	PRESSER FOOT ASM. D=2.4 (1/2)	1
72		40033945	TIP-DIVIDED PRESSER ASM 5/8	1
73		40033947	TIP-DIVIDED PRESSER ASM 3/4	1
74		40033949	TIP-DIVIDED PRESSER ASM 7/8	1
75		40033951	TIP-DIVIDED PRESSER ASM 1	1
76		40033953	TIP-DIVIDED PRESSER ASM 1-1/8	1
77		40033955	TIP-DIVIDED PRESSER ASM 1-1/4	1
78		40061270	FEED DOG TYPE-S 1/8	1
79		40061271	FEED DOG TYPE-S 5/32	1
80		40061272	FEED DOG TYPE-S 3/16	1
81		40061273	FEED DOG TYPE-S 7/32	1
82		40061274	FEED DOG TYPE-S 1/4	1
83		40061275	FEED DOG TYPE-S 9/32	1
84		40061276	FEED DOG TYPE-S 5/16	1
85		40061277	FEED DOG TYPE-S 3/8	1
86		40061278	FEED DOG TYPE-S 1/2	1
87		40061279	FEED DOG TYPE-S 5/8	1
88		40061280	FEED DOG TYPE-S 3/4	1
89		40061281	FEED DOG TYPE-S 7/8	1
90		40061282	FEED DOG TYPE-S 1	1

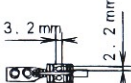


No	note	Parts No.	DESCRIPTION	Qty
91		40061283	FEED DOG TYPE-S 1 1/8	1
92		40061284	FEED DOG TYPE-S 1 1/4	1

1...#01FOR LH-4168-7 4188-7 / 2...#02FOR LH-4128 4128-7 / 3...#03FOR LH-4128-7 4168-7 4188-7 / 4...#04FOR LH-4128 / 5...#05FOR LH-4188-7 / 6... / 1...#01FOR LH-4128
4128-7 4168-7 / 2...#02FOR LH-4188-7 / 3... / 1... / 1... / 1... / 1... / 1... / 1... / 1...#01FOR LH-4168-7 4188-7 / 2... / 1... / 1... / 1... / 1...#01FOR LH-4168-7 4188-7 /
2...#02FOR LH-4128 / 3...#03FOR LH-4128-7 4168-7 4188-7 / 4...#04FOR LH-4128 / 5...#05FOR LH-4188-7 / 6...#06FOR LH-4128-7 4168-7 / 7...#07TYPE S / 8...#08TYPE F /
9...#09TYPE G / 10... / 1... / 1... / 1... / 1... /

Needle gauge size 針 幅			Needle clamp asm. 針 留 組				Sliding plate asm. (Left) 滑り板 (左) 組		Sliding plate asm. (Right) 滑り板 (右) 組		Sliding plate asm. (Front) 滑り板 (前) 組		Wiper ワイパー					
Code コード																		
	inch	mm	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.				
B	1/8	3.2	1	400-26027	30	101-47650	17	400-25247	21	400-25235	25	400-31358	26	102-09203				
C	5/32	4.0	2	400-26029	31	101-47759												
D	3/16	4.8	3	400-26031	32	101-47858												
E	7/32	5.6	4	400-26033	33	101-47957												
F	1/4	6.4	5	400-26035	34	101-48054												
G	9/32	7.1	6	400-26037	35	101-48153												
H	5/16	7.9	7	400-26039	36	101-48252												
K	3/8	9.5	8	400-26041	37	101-48351	18	400-25248	22	400-25236			27	102-09500				
W	7/16	11.1	9	400-26043	38	101-48450												
L	1/2	12.7	10	400-26045	39	101-48559												
M	5/8	15.9	11	400-26047	40	101-48658	19	400-25249	23	400-25239			28	102-09807				
N	3/4	19.1	12	400-26049	41	101-48757												
P	7/8	22.2	13	400-26051	42	101-48856							29	102-09906				
Q	1	25.4	14	400-26053	43	101-48955	20	400-25250	24	400-25240								
R	1-1/8	28.6	15	400-26055	44	101-49052												
S	1-1/4	31.8	16	400-26057	45	101-49151												
Stitch spec. 縫 仕 様		S	★				Spec. common 仕様共通		Spec. common 仕様共通		Spec. common 仕様共通		Spec. common 仕様共通					
		G			★													

No	note	Parts No.	DESCRIPTION	Qty
1		40026027	ASSY NEEDLE CLAMP(1/8)	1
2		40026029	ASSY NEEDLE CLAMP(5/32)	1
3		40026031	ASSY NEEDLE CLAMP(3/16)	1
4		40026033	ASSY NEEDLE CLAMP(7/32)	1
5		40026035	ASSY NEEDLE CLAMP(1/4)	1
6		40026037	ASSY NEEDLE CLAMP(9/32)	1
7		40026039	ASSY NEEDLE CLAMP(5/16)	1
8		40026041	ASSY NEEDLE CLAMP(3/8)	1
9		40026043	ASSY NEEDLE CLAMP(7/16)	1
10		40026045	ASSY NEEDLE CLAMP(1/2)	1
11		40026047	ASSY NEEDLE CLAMP(5/8)	1
12		40026049	ASSY NEEDLE CLAMP(3/4)	1
13		40026051	ASSY NEEDLE CLAMP(7/8)	1
14		40026053	ASSY NEEDLE CLAMP(1)	1
15		40026055	ASSY NEEDLE CLAMP(1-1/8)	1
16		40026057	ASSY NEEDLE CLAMP(1-1/4)	1
17		40025247	ASSY SLIDE PLATE-L-A	1
18		40025248	ASSY SLIDE PLATE-L-B	1
19		40025249	ASSY SLIDE PLATE-L-C	1
20		40025250	ASSY SLIDE PLATE-L-D	1
21		40025235	ASSY SLIDE PLATE-R-A	1
22		40025236	ASSY SLIDE PLATE-R-B	1
23		40025239	ASSY SLIDE PLATE-R-C	1
24		40025240	ASSY SLIDE PLATE-R-D	1
25		40031358	ASSY SLIDE PLATE-F	1
26		10209203	WIPER 3/32-3/8	1
27		10209500	WIPER	1
28		10209807	WIPER	1
29		10209906	WIPER	1
30		10147650	NEEDLE CLAMP ASM. 1/8	1
31		10147759	NEEDLE CLAMP ASM. 5/32	1
32		10147858	NEEDLE CLAMP ASM. 3/16	1
33		10147957	NEEDLE CLAMP ASM. 7/32	1
34		10148054	NEEDLE CLAMP ASM. 1/4	1
35		10148153	NEEDLE CLAMP ASM. 9/32	1
36		10148252	NEEDLE CLAMP ASM. 5/16	1
37		10148351	NEEDLE CLAMP ASM. 3/8	1
38		10148450	NEEDLE CLAMP ASM. 7/16	1
39		10148559	NEEDLE CLAMP ASM. 1/2	1
40		10148658	NEEDLE CLAMP ASM. 5/8	1
41		10148757	NEEDLE CLAMP ASM. 3/4	1
42		10148856	NEEDLE CLAMP ASM. 7/8	1
43		10148955	NEEDLE CLAMP ASM. 1	1
44		10149052	NEEDLE CLAMP ASM. 1-1/8	1
45		10149151	NEEDLE CLAMP ASM. 1-1/4	1

Needle gauge size 針 幅			Throat plate 針 板		Feed dog 送り 歯						Presser foot asm. 押 さ え (組)			
Code コード														
	inch	mm	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.
B	1/8	3.2	1	400-35881	93	400-61270	13	400-35890	25	400-53705	36	400-35896	105	400-35896
C	5/32	4.0	2	400-25485	94	400-61271	14	400-25817			37	400-35897		
D	3/16	4.8	3	400-25490	95	400-61272	15	400-25818	26	400-25831	38	226-40353	48	228-16557
E	7/32	5.6	4	400-25491	96	400-61273	16	400-25819	27	400-25832	39	226-40452	49	228-16656
F	1/4	6.4	5	400-25492	97	400-61274	17	400-26715	28	400-25833	40	226-40551	50	228-16755
G	9/32	7.1	6	400-25493	98	400-61275	18	400-25820	29	400-25834	41	226-40759	51	228-16854
H	5/16	7.9	7	400-25494	99	400-61276	19	400-25821	30	400-25835	42	226-40858	52	228-16953
K	3/8	9.5	8	400-25495	100	400-61277	20	400-25822	31	400-25836	43	226-40957	53	228-17050
L	1/2	12.7	9	400-25498	101	400-61278	21	400-25824	32	400-25838	44	226-41252	54	228-17159
M	5/8	15.9	10	400-25499	102	400-61279	22	400-25825	33	400-25839	45	226-41351	55	400-33945
N	3/4	19.1	11	400-25500	103	400-61280	23	400-25826	34	400-25840	46	226-41450	56	400-33947
Q	1	25.4	12	400-25503	104	400-61282	24	400-25828	35	400-25842	47	226-41757	57	400-33951
Stitch spec. 縫 仕 様	S		Spec. common 仕様共通		★		★		★		★		★	
	G								★				★	

Needle gauge size 針 幅			Needle clamp asm. (Left) 針 留 (左) 組		Needle clamp asm. (Right) 針 留 (右) 組		Needle clamp asm. (Left) 針 留 (左) 組		Needle clamp asm. (Right) 針 留 (右) 組	
Code コード										
	inch	mm	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.
B	1/8	3.2	58	400-35877	70	400-35878	106	B1402-526-BA0-A	118	B1402-526-BA0-A
C	5/32	4.0	59	400-26063	71	400-26084	107	B1402-526-CA0-A	119	B1402-526-CA0-A
D	3/16	4.8	60	400-26065	72	400-26086	108	B1402-526-DAL-A	120	B1402-526-DAR-A
E	7/32	5.6	61	400-26067	73	400-26088	109	102-28559	121	102-28567
F	1/4	6.4	62	400-26069	74	400-26090	110	B1402-526-FAL-A	122	B1402-526-FAR-A
G	9/32	7.1	63	400-26070	75	400-26091	111	B1402-526-GAL-A	123	B1402-526-GAR-A
H	5/16	7.9	64	400-26072	76	400-26093	112	B1402-526-HAL-A	124	B1402-526-HAR-A
K	3/8	9.5	65	400-26074	77	400-26095	113	B1402-526-KAL-A	125	B1402-526-KAR-A
L	1/2	12.7	66	400-26076	78	400-26097	114	B1402-526-LAL-A	126	B1402-526-LAR-A
M	5/8	15.9	67	400-26078	79	400-26099	115	102-28856	127	102-28864
N	3/4	19.1	68	400-26080	80	400-26101	116	102-28955	128	102-28963
Q	1	25.4	69	400-26082	81	400-26103	117	102-29151	129	102-29169
Stitch spec. 縫 仕 様	S		★		★		★		★	
	G									

Needle gauge size 針 幅			Sliding plate asm. (Left) 滑り板 (左) 組		Sliding plate asm. (Right) 滑り板 (右) 組		Sliding plate asm. (Front) 滑り板 (前) 組		Wiper ワイパー	
Code コード										
	inch	mm	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
B	1/8	3.2	82	400-25247	85	400-25235	88	400-31358	89	102-09203
C	5/32	4.0								
D	3/16	4.8								
E	7/32	5.6								
F	1/4	6.4								
G	9/32	7.1								
H	5/16	7.9	83	400-25248	86	400-25236			90	102-09500
K	3/8	9.5								
L	1/2	12.7								
M	5/8	15.9								
N	3/4	19.1								
Q	1	25.4								
Stitch spec. 縫 仕 様	S		Spec. common 仕様共通		Spec. common 仕様共通		Spec. common 仕様共通		Spec. common 仕様共通	
	G									

No	note	Parts No.	DESCRIPTION	Qty
1		40035881	THROAT PLATE TRIM 1/8	1
2		40025485	THROAT PLATE TRIM 5/32	1
3		40025490	THROAT PLATE TRIM-3/16	1
4		40025491	THROAT PLATE TRIM-7/32	1
5		40025492	THROAT PLATE TRIM-1/4	1
6		40025493	THROAT PLATE TRIM-9/32	1
7		40025494	THROAT PLATE TRIM-5/16	1
8		40025495	THROAT PLATE TRIM-3/8	1
9		40025498	THROAT PLATE TRIM-1/2	1
10		40025499	THROAT PLATE TRIM-5/8	1
11		40025500	THROAT PLATE TRIM-3/4	1
12		40025503	THROAT PLATE TRIM-1	1
13		40035890	FEED DOG TYPE-S 1/8	1
14		40025817	FEED DOG TYPE-S 5/32	1
15		40025818	FEED DOG TYPE-S 3/16	1
16		40025819	FEED DOG TYPE-S 7/32	1
17		40026715	FEED DOG TYPE-S 1/4	1
18		40025820	FEED DOG TYPE-S 9/32	1
19		40025821	FEED DOG TYPE-S 5/16	1
20		40025822	FEED DOG TYPE-S 3/8	1
21		40028524	WIRING DIAGRAM 60R	1
22		40025825	FEED DOG TYPE-S 5/8	1
23		40025826	FEED DOG TYPE-S 3/4	1
24		40025828	FEED DOG TYPE-S 1	1
25		40053705	FEED DOG TYPE 7G 1/8	1
26		40025831	FEED DOG TYPE-G 3/16	1
27		40025832	FEED DOG TYPE-G 7/32	1
28		40025833	FEED DOG TYPE-G 1/4	1
29		40025834	FEED DOG TYPE-G 9/32	1
30		40025835	FEED DOG TYPE-G 5/16	1
31		40025836	FEED DOG TYPE-G 3/8	1
32		40025838	FEED DOG TYPE-G 1/2	1
33		40025839	FEED DOG TYPE-G 5/8	1
34		40025840	FEED DOG TYPE-G 3/4	1
35		40025842	FEED DOG TYPE-G 1	1
36		40035896	PRESSER FOOT ASM.	1
37		40035897	PRESSER FOOT ASM.	1
38		22640353	PRESSER FOOT ASM.	1
39		22640452	PRESSER FOOT ASM.	1
40		22640551	PRESSER FOOT ASM.	1
41		22640759	PRESSER FOOT ASM.	1
42		22640858	PRESSER FOOT ASM.	1
43		22640957	PRESSER FOOT ASM.	1
44		22641252	PRESSER FOOT ASM.	1
45		22641351	PRESSER FOOT ASM.	1
46		22641450	PRESSER FOOT ASM.	1
47		22641757	PRESSER FOOT ASM.	1
48		22816557	TIP-DIVIDED PRESSER ASM. 3/16	1
49		22816656	TIP-DIVIDED PRESSER ASM. 7/32	1
50		22816755	PRESSER FOOT ASM. 1/4	1
51		22816854	TIP-DIVIDED PRESSER ASM. 9/32	1
52		22816953	TIP-DIVIDED PRESSER ASM. 5/16	1
53		22817050	PRESSER FOOT ASM. D=2.4 (3/8)	1
54		22817159	PRESSER FOOT ASM. D=2.4 (1/2)	1
55		40033945	TIP-DIVIDED PRESSER ASM. 5/8	1
56		40033947	TIP-DIVIDED PRESSER ASM. 3/4	1
57		40033951	TIP-DIVIDED PRESSER ASM. 1	1
58		40035877	ASSY NEEDLE CLAMP L(1/8)	1
59		40026063	ASSY NEEDLE CLAMP L(5/32)	1
60		40026065	ASSY NEEDLE CLAMP L(3/16)	1
61		40026067	ASSY NEEDLE CLAMP L(7/32)	1
62		40026069	ASSY NEEDLE CLAMP L(1/4)	1
63		40026070	ASSY NEEDLE CLAMP L(9/32)	1
64		40026072	ASSY NEEDLE CLAMP L(5/16)	1
65		40026074	ASSY NEEDLE CLAMP L(3/8)	1
66		40026076	ASSY NEEDLE CLAMP L(1/2)	1
67		40026078	ASSY NEEDLE CLAMP L(5/8)	1
68		40026080	ASSY NEEDLE CLAMP L(3/4)	1
69		40026082	ASSY NEEDLE CLAMP L(1)	1
70		40035878	ASSY NEEDLE CLAMP R(1/8)	1
71		40026084	ASSY NEEDLE CLAMP R(5/32)	1
72		40026086	ASSY NEEDLE CLAMP R(3/16)	1
73		40026088	ASSY NEEDLE CLAMP R(7/32)	1
74		40026090	ASSY NEEDLE CLAMP R(1/4)	1
75		40026091	ASSY NEEDLE CLAMP R(9/32)	1
76		40026093	ASSY NEEDLE CLAMP R(5/16)	1
77		40026095	ASSY NEEDLE CLAMP R(3/8)	1
78		40026097	ASSY NEEDLE CLAMP R(1/2)	1
79		40026099	ASSY NEEDLE CLAMP R(5/8)	1
80		40026101	ASSY NEEDLE CLAMP R(3/4)	1
81		40026103	ASSY NEEDLE CLAMP R(1)	1
82		40025247	ASSY SLIDE PLATE-L-A	1
83		40025248	ASSY SLIDE PLATE-L-B	1
84		40025249	ASSY SLIDE PLATE-L-C	1
85		40025235	ASSY SLIDE PLATE-R-A	1
86		40025236	ASSY SLIDE PLATE-R-B	1
87		40025239	ASSY SLIDE PLATE-R-C	1
88		40031358	ASSY SLIDE PLATE-F	1
89		10209203	WIPER 3/32-3/8	1
90		10209500	WIPER	1

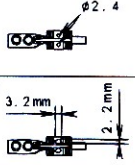
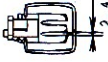


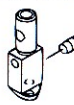
LH-4128-7/LH-4168-7/LH-4128

28.TABLE OF EXCHANGING GAUGE PARTS (6)/(FOR LH-4168-7)

No	note	Parts No.	DESCRIPTION	Qty
91		10209807	WIPER	1
92		10209906	WIPER	1
93		40061270	FEED DOG TYPE-S 1/8	1
94		40061271	FEED DOG TYPE-S 5/32	1
95		40061272	FEED DOG TYPE-S 3/16	1
96		40061273	FEED DOG TYPE-S 7/32	1
97		40061274	FEED DOG TYPE-S 1/4	1
98		40061275	FEED DOG TYPE-S 9/32	1
99		40061276	FEED DOG TYPE-S 5/16	1
100		40061277	FEED DOG TYPE-S 3/8	1
101		40061278	FEED DOG TYPE-S 1/2	1
102		40061279	FEED DOG TYPE-S 5/8	1
103		40061280	FEED DOG TYPE-S 3/4	1
104		40061282	FEED DOG TYPE-S 1	1
105		40035896	PRESSER FOOT ASM.	1
106		B1402526BA0A	NEEDLE CLAMP ASM. 1/8	1
107		B1402526CA0A	NEEDLE CLAMP ASM. 5/32	1
108		B1402526DALA	NEEDLE CLAMP LEFT ASM. 3/16	1
109		10228559	NEEDLE CLAMP ASM. LEFT 7/32	1
110		B1402526FALA	NEEDLE CLAMP LEFT ASM. 1/4	1
111		B1402526GALA	NEEDLE CLAMP LEFT ASM. 9/32	1
112		B1402526HALA	NEEDLE CLAMP LEFT ASM. 5/16	1
113		B1402526KALA	NEEDLE CLAMP LEFT ASM. 3/8	1
114		B1402526LALA	NEEDLE CLAMP LEFT ASM.	1
115		10228856	NEEDLE CLAMP ASM. LEFT 5/8	1
116		10228955	NEEDLE CLAMP ASM. LEFT 3/4	1
117		10229151	NEEDLE CLAMP ASM. LEFT 1	1
118		B1402526BA0A	NEEDLE CLAMP ASM. 1/8	1
119		B1402526CA0A	NEEDLE CLAMP ASM. 5/32	1
120		B1402526DARA	NEEDLE CLAMP RIGHT ASM. 3/16	1
121		10228567	NEEDLE CLAMP ASM. RIGHT 7/32	1
122		B1402526FARA	NEEDLE CLAMP RIGHT ASM. 1/4	1
123		B1402526GARA	NEEDLE CLAMP RIGHT ASM. 9/32	1
124		B1402526HARA	NEEDLE CLAMP RIGHT ASM. 5/16	1
125		B1402526KARA	NEEDLE CLAMP RIGHT ASM. 3/8	1
126		B1402526LARA	NEEDLE CLAMP RIGHT ASM.	1
127		10228864	NEEDLE CLAMP ASM. RIGHT 5/8	1
128		10228963	NEEDLE CLAMP ASM. RIGHT 3/4	1
129		10229169	NEEDLE CLAMP ASM. RIGHT 1	1

1...#01FOR LH-4168-7 4188-7 / 2...#02FOR LH-4128 4128-7 / 3...#03FOR LH-4128-7 4168-7 4188-7 / 4...#04FOR LH-4128 / 5...#05FOR LH-4188-7 / 6... / 1...#01FOR LH-4128 4128-7 4168-7 / 2...#02FOR LH-4188-7 / 3... / 1... / 1... / 1... / 1... / 1... / 1... / 1...#01FOR LH-4168-7 4188-7 / 2... / 1... / 1... / 1... / 1...#01FOR LH-4168-7 4188-7 / 2...#02FOR LH-4128 / 3...#03FOR LH-4128-7 4168-7 4188-7 / 4...#04FOR LH-4128 / 5...#05FOR LH-4188-7 / 6...#06FOR LH-4128-7 4168-7 / 7...#07TYPE S / 8...#08TYPE F / 9...#09TYPE G / 10... / 1... / 1... / 1... / 1... / 1... / 1... / 1...

Needle gauge size 針 幅			Throat plate 針 板		Feed dog 送り 歯			Presser foot asm. 押 さ え (組)				
Code コード												
	inch	mm	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
B	1/8	3.2	1	400-35881	13	400-61270	25	400-53705	33	400-35896		
C	5/32	4.0	2	400-25485	14	400-61271	87	400-71911	34	400-35897		
D	3/16	4.8	3	400-25490	15	400-61272	26	400-35891	35	226-40353	45	228-16557
E	7/32	5.6	4	400-25491	16	400-61273	27	400-50009	36	226-40452	46	228-16656
F	1/4	6.4	5	400-25492	17	400-61274	28	400-35892	37	226-40551	47	228-16755
G	9/32	7.1	6	400-25493	18	400-61275	29	400-50010	38	226-40759	48	228-16854
H	5/16	7.9	7	400-25494	19	400-61276	30	400-50011	39	226-40858	49	228-16953
K	3/8	9.5	8	400-25495	20	400-61277	31	400-35893	40	226-40957	50	228-17050
L	1/2	12.7	9	400-25498	21	400-61278	32	400-35894	41	226-41252	51	228-17159
M	5/8	15.9	10	400-25499	22	400-61279	88	400-71912	42	226-41351		
N	3/4	19.1	11	400-25500	23	400-61280	89	400-35895	43	226-41450		
Q	1	25.4	12	400-25503	24	400-61282	90	400-71914	44	226-41757		
Stitch spec.	S	Spec. common	★		★		★		★		★	
縫 仕 様	G	仕様共通	★		★		★		★		★	

Needle gauge size 針 幅			Needle clamp asm. (Left) 針 留 (左) 組		Needle clamp asm. (Right) 針 留 (右) 組		Needle clamp asm. (Left) 針 留 (左) 組		Needle clamp asm. (Right) 針 留 (右) 組	
Code コード										
	inch	mm	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
B	1/8	3.2	52	BI402-526-BA0-A	64	BI402-526-BA0-A	91	BI402-526-BA0-A	103	BI402-526-BA0-A
C	5/32	4.0	53	BI402-526-CA0-A	65	BI402-526-CA0-A	92	BI402-526-CA0-A	104	BI402-526-CA0-A
D	3/16	4.8	54	BI402-526-DAL-A	66	BI402-526-DAR-A	93	BI402-526-DAL-A	105	BI402-526-DAR-A
E	7/32	5.6	55	102-28559	67	102-28567	94	102-28559	106	102-28567
F	1/4	6.4	56	BI402-526-FAL-A	68	BI402-526-FAR-A	95	BI402-526-FAL-A	107	BI402-526-FAR-A
G	9/32	7.1	57	BI402-526-GAL-A	69	BI402-526-GAR-A	96	BI402-526-GAL-A	108	BI402-526-GAR-A
H	5/16	7.9	58	BI402-526-HAL-A	70	BI402-526-HAR-A	97	BI402-526-HAL-A	109	BI402-526-HAR-A
K	3/8	9.5	59	BI402-526-KAL-A	71	BI402-526-KAR-A	98	BI402-526-KAL-A	110	BI402-526-KAR-A
L	1/2	12.7	60	BI402-526-LAL-A	72	BI402-526-LAR-A	99	BI402-526-LAL-A	111	BI402-526-LAR-A
M	5/8	15.9	61	102-28856	73	102-28864	100	102-28856	112	102-28864
N	3/4	19.1	62	102-28955	74	102-28963	101	102-28955	113	102-28963
Q	1	25.4	63	102-29151	75	102-29169	102	102-29151	114	102-29169
Stitch spec.	S	★	★		★		★		★	
縫 仕 様	G	★	★		★		★		★	

Needle gauge size 針 幅			Sliding plate asm. (Left) 滑り板 (左) 組		Sliding plate asm. (Right) 滑り板 (右) 組		Sliding plate asm. (Front) 滑り板 (前) 組		Wiper ワイパー	
Code コード										
	inch	mm	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
B	1/8	3.2	76	400-25247	79	400-25235	82	400-31358	83	102-09203
C	5/32	4.0								
D	3/16	4.8								
E	7/32	5.6								
F	1/4	6.4								
G	9/32	7.1								
H	5/16	7.9	77	400-25248	80	400-25236			84	102-09500
K	3/8	9.5							85	102-09807
L	1/2	12.7							86	102-09906
M	5/8	15.9	78	400-25249	81	400-25239				
N	3/4	19.1								
Q	1	25.4	78	400-25249	81	400-25239				
Stitch spec. 縫 仕 様		S	Spec. common 仕様共通		Spec. common 仕様共通		Spec. common 仕様共通		Spec. common 仕様共通	
		G	仕様共通		仕様共通		仕様共通		仕様共通	

No	note	Parts No.	DESCRIPTION	Qty
1		40035881	THROAT PLATE TRIM 1/8	1
2		40025485	THROAT PLATE TRIM 5/32	1
3		40025490	THROAT PLATE TRIM-3/16	1
4		40025491	THROAT PLATE TRIM-7/32	1
5		40025492	THROAT PLATE TRIM-1/4	1
6		40025493	THROAT PLATE TRIM-9/32	1
7		40025494	THROAT PLATE TRIM-5/16	1
8		40025495	THROAT PLATE TRIM-3/8	1
9		40025498	THROAT PLATE TRIM-1/2	1
10		40025499	THROAT PLATE TRIM-5/8	1
11		40025500	THROAT PLATE TRIM-3/4	1
12		40025503	THROAT PLATE TRIM-1	1
13		40061270	FEED DOG TYPE-S 1/8	1
14		40061271	FEED DOG TYPE-S 5/32	1
15		40061272	FEED DOG TYPE-S 3/16	1
16		40061273	FEED DOG TYPE-S 7/32	1
17		40061274	FEED DOG TYPE-S 1/4	1
18		40061275	FEED DOG TYPE-S 9/32	1
19		40061276	FEED DOG TYPE-S 5/16	1
20		40061277	FEED DOG TYPE-S 3/8	1
21		40061278	FEED DOG TYPE-S 1/2	1
22		40061279	FEED DOG TYPE-S 5/8	1
23		40061280	FEED DOG TYPE-S 3/4	1
24		40061282	FEED DOG TYPE-S 1	1
25		40053705	FEED DOG TYPE 7G 1/8	1
26		40035891	FEED DOG TYPE 7G 3/16	1
27		40050009	FEED DOG TYPE 7G 7/32	1
28		40035892	FEED DOG TYPE 7G 1/4	1
29		40050010	FEED DOG TYPE 7G 9/32	1
30		40050011	FEED DOG TYPE 7G 5/16	1
31		40035893	FEED DOG TYPE 7G 3/8	1
32		40035894	FEED DOG TYPE 7G 1/2	1
33		40035896	PRESSER FOOT ASM.	1
34		40035897	PRESSER FOOT ASM.	1
35		22640353	PRESSER FOOT ASM.	1
36		22640452	PRESSER FOOT ASM.	1
37		22640551	PRESSER FOOT ASM.	1
38		22640759	PRESSER FOOT ASM.	1
39		22640858	PRESSER FOOT ASM.	1
40		22640957	PRESSER FOOT ASM.	1
41		22641252	PRESSER FOOT ASM.	1
42		22641351	PRESSER FOOT ASM.	1
43		22641450	PRESSER FOOT ASM.	1
44		22641757	PRESSER FOOT ASM.	1
45		22816557	TIP-DIVIDED PRESSER ASM. 3/16	1
46		22816656	TIP-DIVIDED PRESSER ASM. 7/32	1
47		22816755	PRESSER FOOT ASM. 1/4	1
48		22816854	TIP-DIVIDED PRESSER ASM. 9/32	1
49		22816953	TIP-DIVIDED PRESSER ASM. 5/16	1
50		22817050	PRESSER FOOT ASM. D=2.4 (3/8)	1
51		22817159	PRESSER FOOT ASM. D=2.4 (1/2)	1
52		B1402526BA0A	NEEDLE CLAMP ASM. 1/8	1
53		B1402526CA0A	NEEDLE CLAMP ASM. 5/32	1
54		B1402526DALA	NEEDLE CLAMP LEFT ASM. 3/16	1
55		10228559	NEEDLE CLAMP ASM. LEFT 7/32	1
56		B1402526FALA	NEEDLE CLAMP LEFT ASM. 1/4	1
57		B1402526GALA	NEEDLE CLAMP LEFT ASM. 9/32	1
58		B1402526HALA	NEEDLE CLAMP LEFT ASM. 5/16	1
59		B1402526KALA	NEEDLE CLAMP LEFT ASM. 3/8	1
60		B1402526LALA	NEEDLE CLAMP LEFT ASM.	1
61		10228856	NEEDLE CLAMP ASM. LEFT 5/8	1
62		10228955	NEEDLE CLAMP ASM. LEFT 3/4	1
63		10229151	NEEDLE CLAMP ASM. LEFT 1	1
64		B1402526BA0A	NEEDLE CLAMP ASM. 1/8	1
65		B1402526CA0A	NEEDLE CLAMP ASM. 5/32	1
66		B1402526DARA	NEEDLE CLAMP RIGHT ASM. 3/16	1
67		10228567	NEEDLE CLAMP ASM. RIGHT 7/32	1
68		B1402526FARA	NEEDLE CLAMP RIGHT ASM. 1/4	1
69		B1402526GARA	NEEDLE CLAMP RIGHT ASM. 9/32	1
70		B1402526HARA	NEEDLE CLAMP RIGHT ASM. 5/16	1
71		B1402526KARA	NEEDLE CLAMP RIGHT ASM. 3/8	1
72		B1402526LARA	NEEDLE CLAMP RIGHT ASM.	1
73		10228864	NEEDLE CLAMP ASM. RIGHT 5/8	1
74		10228963	NEEDLE CLAMP ASM. RIGHT 3/4	1
75		10229169	NEEDLE CLAMP ASM. RIGHT 1	1
76		40025247	ASSY. SLIDE PLATE-L-A	1
77		40025248	ASSY. SLIDE PLATE-L-B	1
78		40025249	ASSY. SLIDE PLATE-L-C	1
79		40025235	ASSY. SLIDE PLATE-R-A	1
80		40025236	ASSY. SLIDE PLATE-R-B	1
81		40025239	ASSY. SLIDE PLATE-R-C	1
82		40031358	ASSY. SLIDE PLATE-F	1
83		10209203	WIPER 3/32-3/8	1
84		10209500	WIPER	1
85		10209807	WIPER	1
86		10209906	WIPER	1
87		40071911	FEED DOG TYPE 7G 5/32	1
88		40071912	FEED DOG TYPE 7G 5/8	1
89		40035895	FEED DOG TYPE 7G 3/4	1
90		40071914	FEED DOG TYPE 7G 1	1

No	note	Parts No.	DESCRIPTION	Qty
91		B1402526BA0A	NEEDLE CLAMP ASM. 1/8	1
92		B1402526CA0A	NEEDLE CLAMP ASM. 5/32	1
93		B1402526DALA	NEEDLE CLAMP LEFT ASM. 3/16	1
94		10228559	NEEDLE CLAMP ASM. LEFT 7/32	1
95		B1402526FALA	NEEDLE CLAMP LEFT ASM. 1/4	1
96		B1402526GALA	NEEDLE CLAMP LEFT ASM. 9/32	1
97		B1402526HALA	NEEDLE CLAMP LEFT ASM. 5/16	1
98		B1402526KALA	NEEDLE CLAMP LEFT ASM. 3/8	1
99		B1402526LALA	NEEDLE CLAMP LEFT ASM.	1
100		10228856	NEEDLE CLAMP ASM. LEFT 5/8	1
101		10228955	NEEDLE CLAMP ASM. LEFT 3/4	1
102		10229151	NEEDLE CLAMP ASM. LEFT 1	1
103		B1402526BA0A	NEEDLE CLAMP ASM. 1/8	1
104		B1402526CA0A	NEEDLE CLAMP ASM. 5/32	1
105		B1402526DARA	NEEDLE CLAMP RIGHT ASM. 3/16	1
106		10228567	NEEDLE CLAMP ASM. RIGHT 7/32	1
107		B1402526FARA	NEEDLE CLAMP RIGHT ASM. 1/4	1
108		B1402526GARA	NEEDLE CLAMP RIGHT ASM. 9/32	1
109		B1402526HARA	NEEDLE CLAMP RIGHT ASM. 5/16	1
110		B1402526KARA	NEEDLE CLAMP RIGHT ASM. 3/8	1
111		B1402526LARA	NEEDLE CLAMP RIGHT ASM.	1
112		10228864	NEEDLE CLAMP ASM. RIGHT 5/8	1
113		10228963	NEEDLE CLAMP ASM. RIGHT 3/4	1
114		10229169	NEEDLE CLAMP ASM. RIGHT 1	1

1...#01FOR LH-4168-7 4188-7 / 2...#02FOR LH-4128 4128-7 / 3...#03FOR LH-4128-7 4168-7 4188-7 / 4...#04FOR LH-4128 / 5...#05FOR LH-4188-7 / 6... / 1...#01FOR LH-4128 4128-7 4168-7 / 2...#02FOR LH-4188-7 / 3... / 1... / 1... / 1... / 1... / 1... / 1...#01FOR LH-4168-7 4188-7 / 2... / 1... / 1... / 1... / 1...#01FOR LH-4168-7 4188-7 / 2...#02FOR LH-4128 / 3...#03FOR LH-4128-7 4168-7 4188-7 / 4...#04FOR LH-4128 / 5...#05FOR LH-4188-7 / 6...#06FOR LH-4128-7 4168-7 / 7...#07TYPE S / 8...#08TYPE F / 9...#09TYPE G / 10... / 1... / 1... / 1... / 1... / 1... / 1... / 1... /