

PARTS LIST

VW

*V-7002-D**V-7003-D**V-7002-DE**V-7003-DE**V-7002-F**V-7003-F**V-7002-EMK**V-7003-EMK**W-8002-D**W-8003-D**W-8002-DE**W-8003-DE**W-8002-F**W-8003-F**W-8002-EMK**W-8003-EMK***- ORIGINAL***24 folhas***RECAPITULADO****Cavemac**

Controle do Acervo de Catálogos

Identificação	442
Edição	ÚNICA
Conteúdo	KANSAI V7002-D

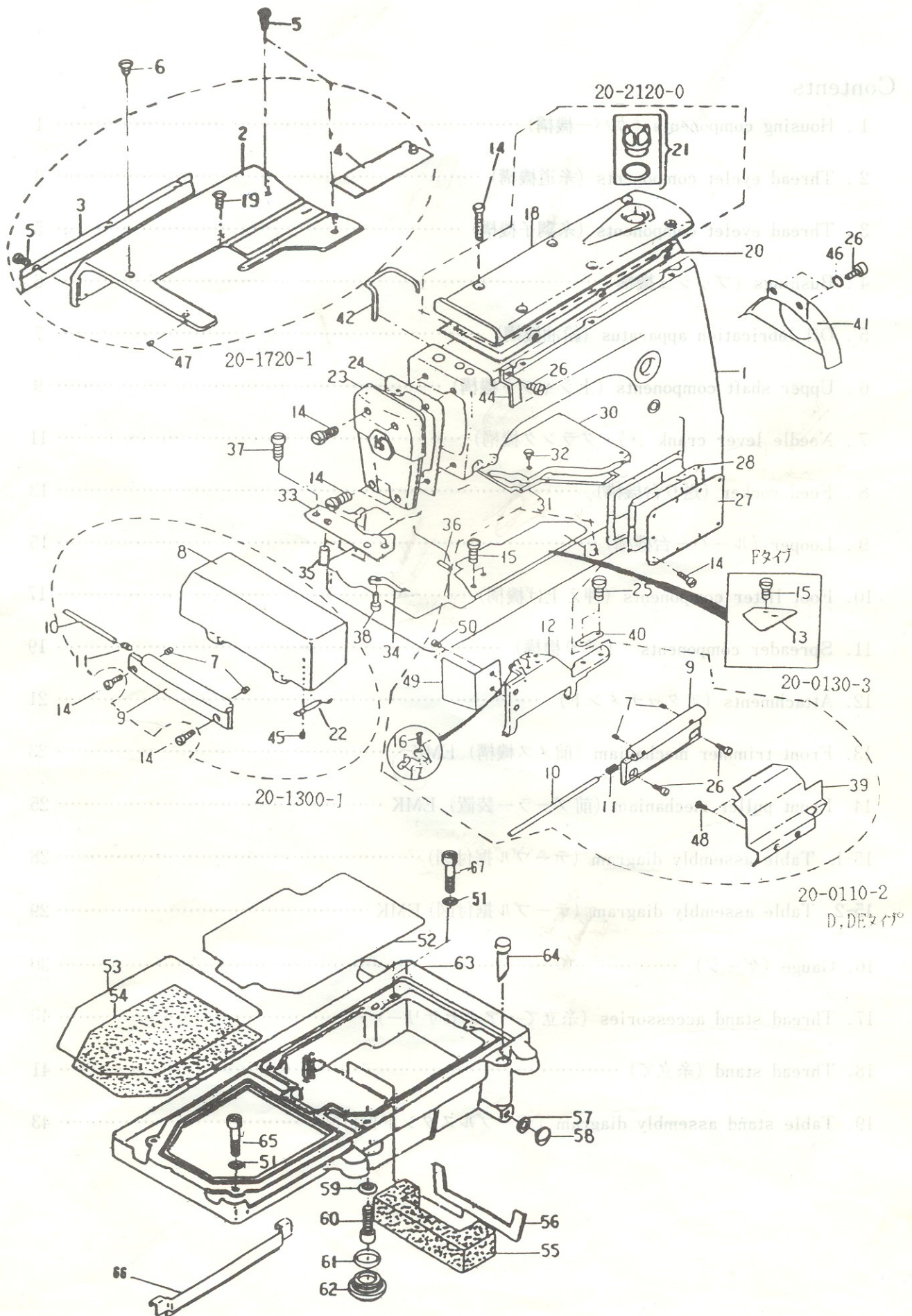
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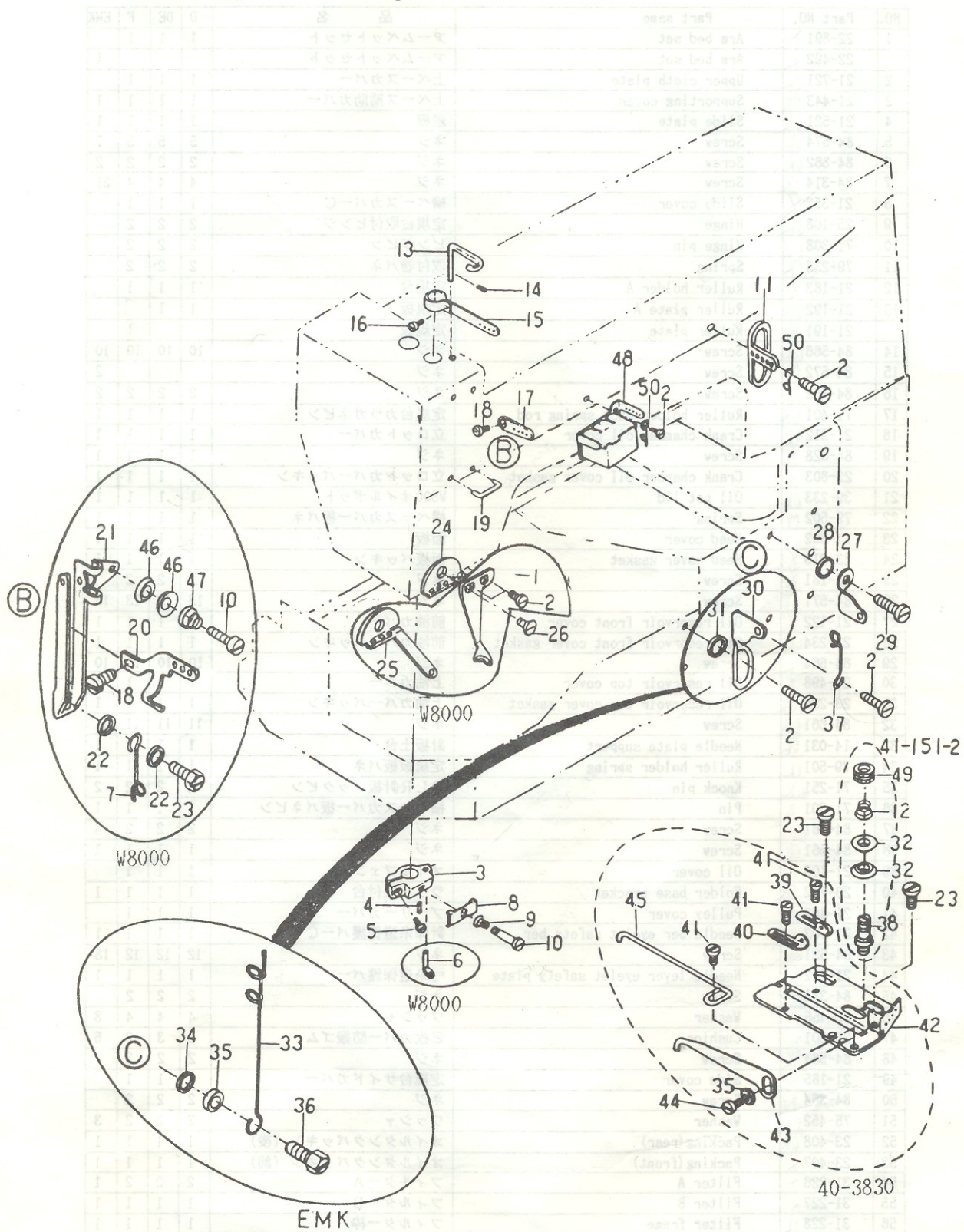
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1. Housing components (カバー関係)

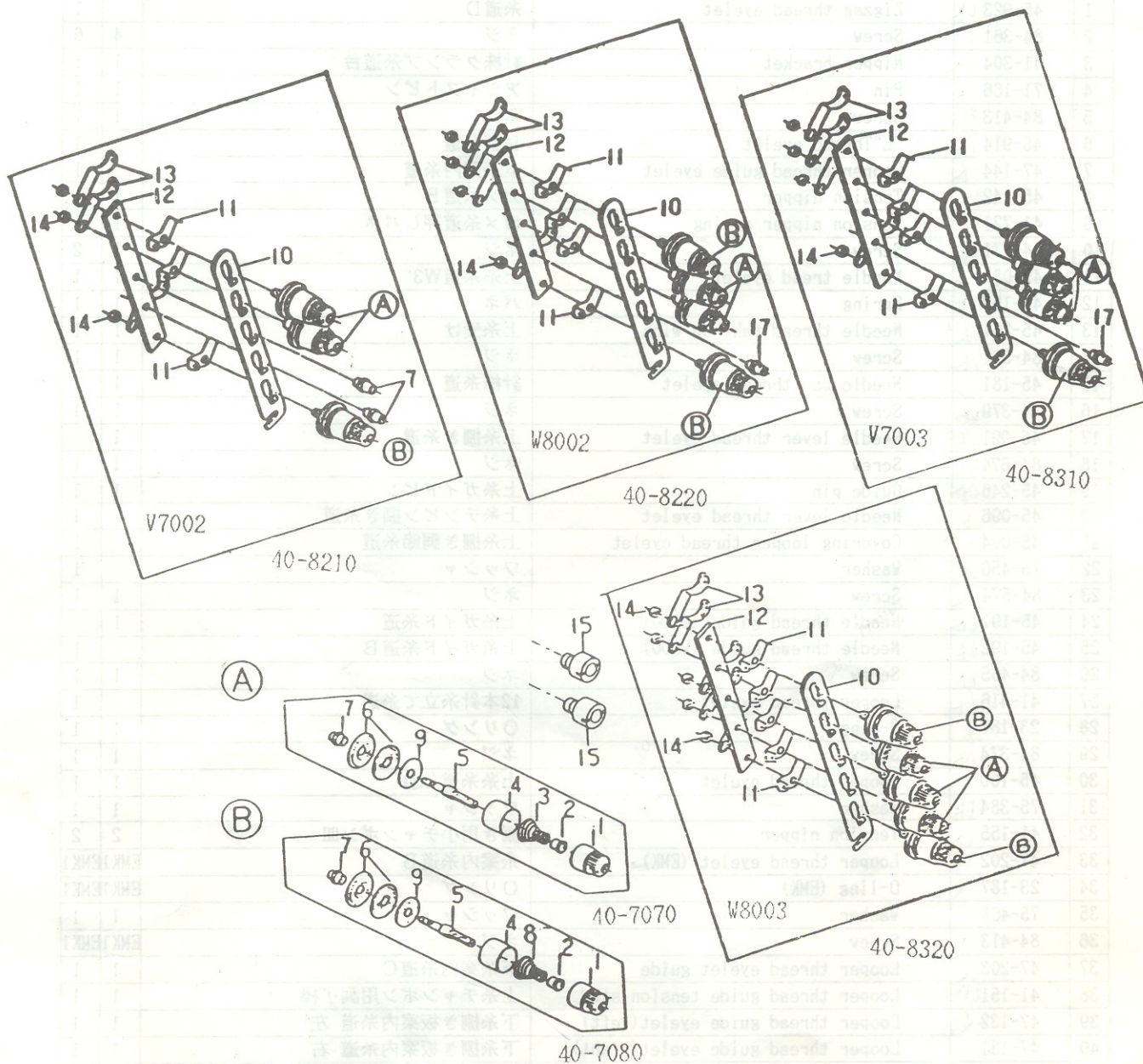


NO.	Part NO.	Part name	品 名	D	DE	F	EMK
1	22-891 X	Arm bed set	アームベットセット	1	1	1	
	22-492 X	Arm bed set	アームベットセット				1
2	21-721 OK	Upper cloth plate	上ベースカバー	1	1	1	
3	21-443 OK	Supporting cover	上ベース補助カバー	1	1	1	1
4	21-521 OK	Slide plate	差板	1	1	1	1
5	84-574 OK	Screw	ネジ	5	5	5	7
6	84-862 OK	Screw	ネジ	2	2	2	2
7	84-314 OK	Screw	ネジ	4	4	4	21
8	21-352 X	Slide cover	横ベースカバーC	1	1	1	
9	25-108 OK	Hinge	定規台取付ヒンジ	2	2	2	
10	71-308 OK	Hinge pin	ヒンジピン	2	2	2	
11	79-233 OK	Spring	取付巻バネ	2	2	2	
12	21-183 X	Ruller holder A	定規台	1	1	1	
13	21-192 OK	Ruller plate A	定規板	1	1		
	21-191 OK	Ruller plate	定規板				1
14	84-566 OK	Screw	ネジ	10	10	10	10
15	84-572 OK	Screw	ネジ				2
16	84-462 OK	Screw	ネジ	2	2	2	2
17	71-401 OK	Ruller holder back spring rod	定規台カラガネピン	1	1	1	1
18	21-212 OK	Crank chamber oil cover	立ロットカバー	1	1	1	1
19	84-628 X	Screw	ネジ	1	1	1	1
20	23-803 X	Crank chanber oil cover gasket	立ロットカバーパッキン	1	1	1	1
21	39-233 OK	Oil pot lid	W800オイルポット	1	1	1	1
22	79-502 OK	Spring	横ベースカバー板バネ	1	1	1	1
23	21-802 OK	Head cover	面板	1	1	1	1
24	23-219 X	Head cover gasket	面板パッキン	1	1	1	1
25	85-181 X	Screw	ネジ	2	2	2	
26	84-571 OK	Screw	ネジ	13	13	13	15
27	21-122 X	Oil reservoir front cover	前油カバー	1	1	1	1
28	23-234 X	Oil reservoir front cover gasket	前油カバーパッキン	1	1	1	1
29	84-664 OK	Screw	ネジ	10	10	10	10
30	21-498 X	Oil reservoir top cover	上油カバー	1	1	1	1
31	23-229 OK	Oil reservoir top cover gasket	上油カバーパッキン	1	1	1	1
32	84-661 OK	Screw	ネジ	11	11	11	11
33	14-031 OK	Needle plate support	針板土台	1	1	1	1
34	79-501 OK	Ruller holder spring	定規板板バネ	1	1	1	1
35	71-251 OK	Knock pin	D L R 針板ノックピン	2	2	2	2
36	71-301 X	Pin	横ベースカバー板バネピン	1	1	1	1
37	84-761 OK	Screw	ネジ	2	2	2	4
38	84-561 OK	Screw	ネジ	1	1	1	1
39	21-100	Oil cover	オイルフェンス	1	1	1	
40	26-712 OK	Folder base bracket	ラッパ取付台	1	1	1	1
41	21-402 OK	Pulley cover	プーリーカバー	1	1	1	
42	21-703 OK	Needle ber eyelet safety ber	針棒糸道保護バーC	1	1	1	1
43	84-521 OK	Screw	ネジ	12	12	12	18
44	21-712 OK	Needle lever eyelet safety plate	弓糸道保護バー	1	1	1	1
45	84-314 OK	Screw	ネジ	2	2	2	
46	75-455 X	Washer	ワッシャ	4	4	4	8
47	25-801 X	Cushion	2枚カバー防振ゴム	3	3	3	5
48	84-564 OK	Screw	ネジ	2	2	2	
49	21-185 X	Side cover	定規台サイドカバー	1	1	1	
50	84-364 X	Screw	ネジ	2	2	2	
51	75-452 OK	Washer	ワッシャ	2	2	2	3
52	23-408 OK	Packing(rear)	オイルタンクパッキン (後)	1	1	1	1
53	23-407 X	Packing(front)	オイルタンクパッキン (前)	1	1	1	1
54	31-226 X	Filter A	フィルターA	2	2	2	1
55	31-227 X	Filter B	フィルターB	1	1	1	1
56	31-228 OK	Filter frame	フィルター枠	1	1	1	1
57	23-304 X	Drain seal	オイルタンクドレンシール	1	1	1	2
58	87-311 OK	Screw	ネジ	1	1	1	1
59	23-911 X	Washer	ワッシャ	4	4	4	4
60	85-627 OK	Screw	ネジ	4	4	4	7
61	23-195 X	O-ring	弓ピン油止めOリング	4	4	4	4
62	87-756 OK	Screw	メートルネジ	4	4	4	4
63	31-209 X	Oil tank set	オイルタンクセット	1	1	1	
	31-208 X	Oil tank set (EMK)	オイルタンクセットEMK				1
64	39-216 OK	Oil gauge E	オイルゲージE	1	1	1	1
65	85-630 X	Screw	ネジ	1	1	1	1
66	39-167 OK	Felt	オイルタンク用フェルト	1	1	1	1
67	85-628 OK	Screw	ネジ	1	1	1	1

2. Thread eyelet components (糸道関係)

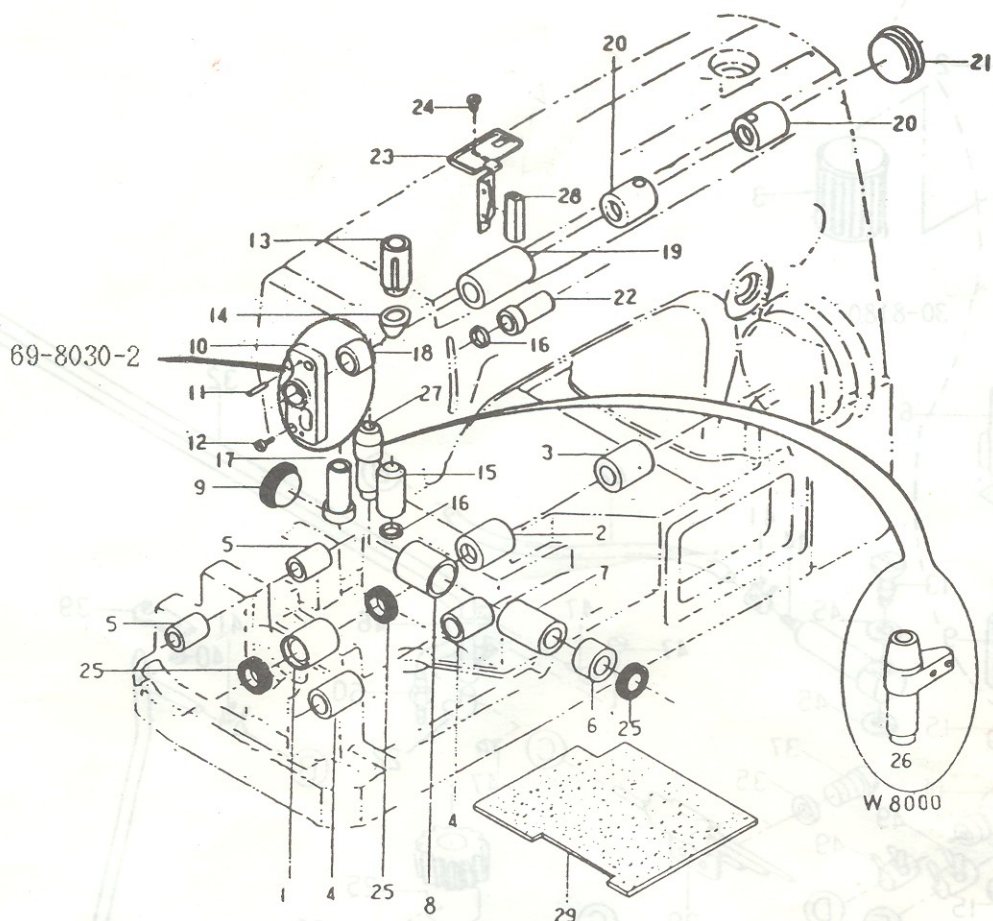


3. Thread eyelet components (糸道関係)



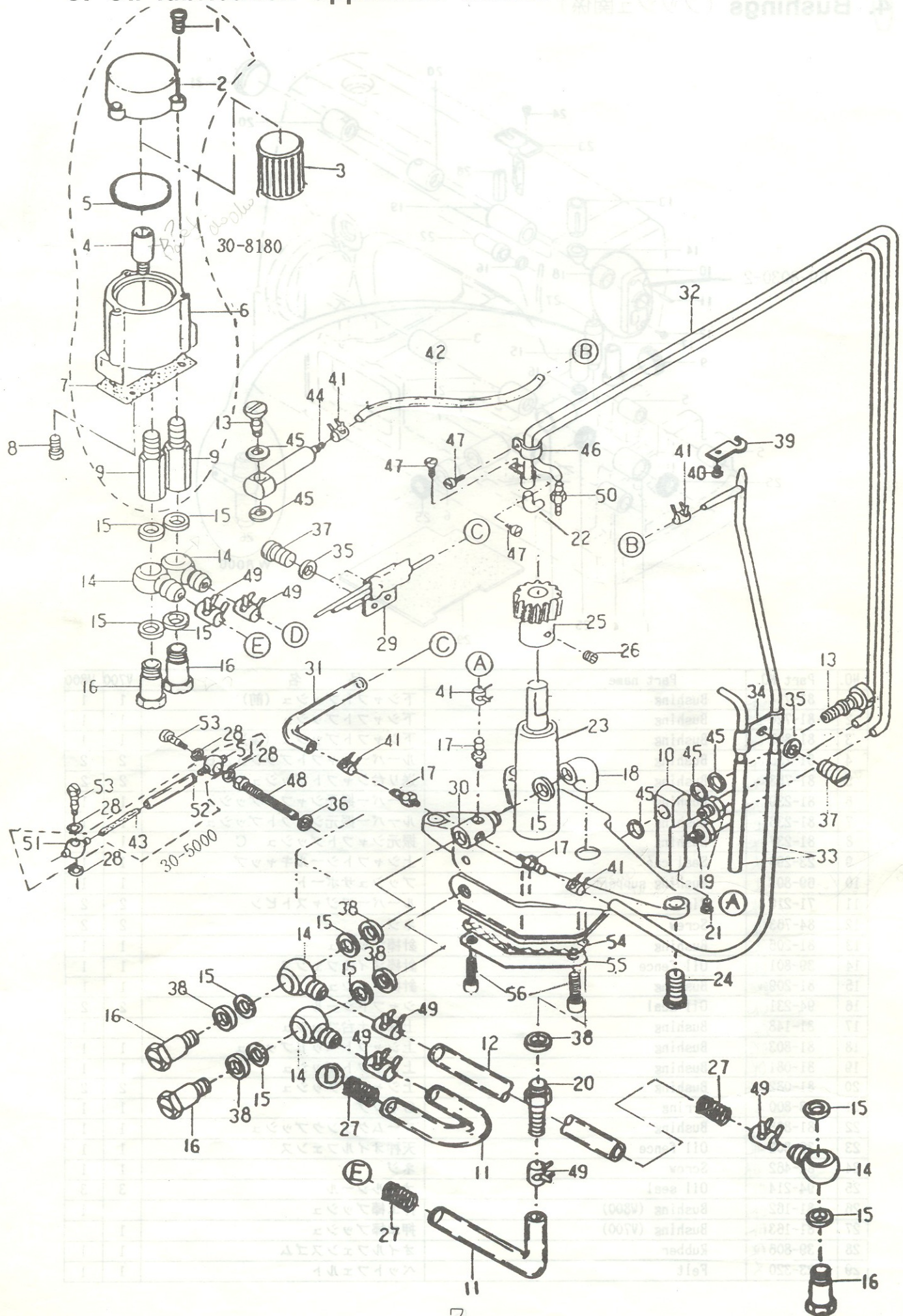
NO.	Part NO.	Part name	品 名	W803	W802	V703	V702
1	41-101OK	Adjusting nut	チャンボン皿小ケース	5	4	4	3
2	41-105X	Adjusting ratchet	チャンボン皿ラチェット	5	4	4	3
3	41-701OK	Spring strong	チャンボン調子バネ強	3	2	3	2
4	41-107OK	Disc cover	チャンボン皿大ケース	5	4	4	3
5	41-172OK	Tension post	調子棒中	5	4	4	3
6	41-111X	Disc	チャンボン皿	10	8	8	6
7	41-131X	Collar	調子棒カラーA	5	4	4	3
8	41-702X	Spring weak	チャンボン調子バネ弱	2	2	1	1
9	23-324X	Felt	取付けフェルト	5	4	4	3
10	41-236OK	Tension post support	チャンボン皿調節板	1	1	1	1
11	41-115OK	Thread eyelet	糸道上	5	4	4	3
12	41-237OK	Tension post holder	チャンボン元板	1	1	1	1
13	41-117OK	Thread eyelet	糸道下	5	4	4	3
14	86-411OK	Nut	ナット	5	4	4	3
15	01-816OK	Screw EMK	チャンボン元板スペースネジ	EMK2	EMK2	EMK2	EMK2

4. Bushings (ブッシュ関係)



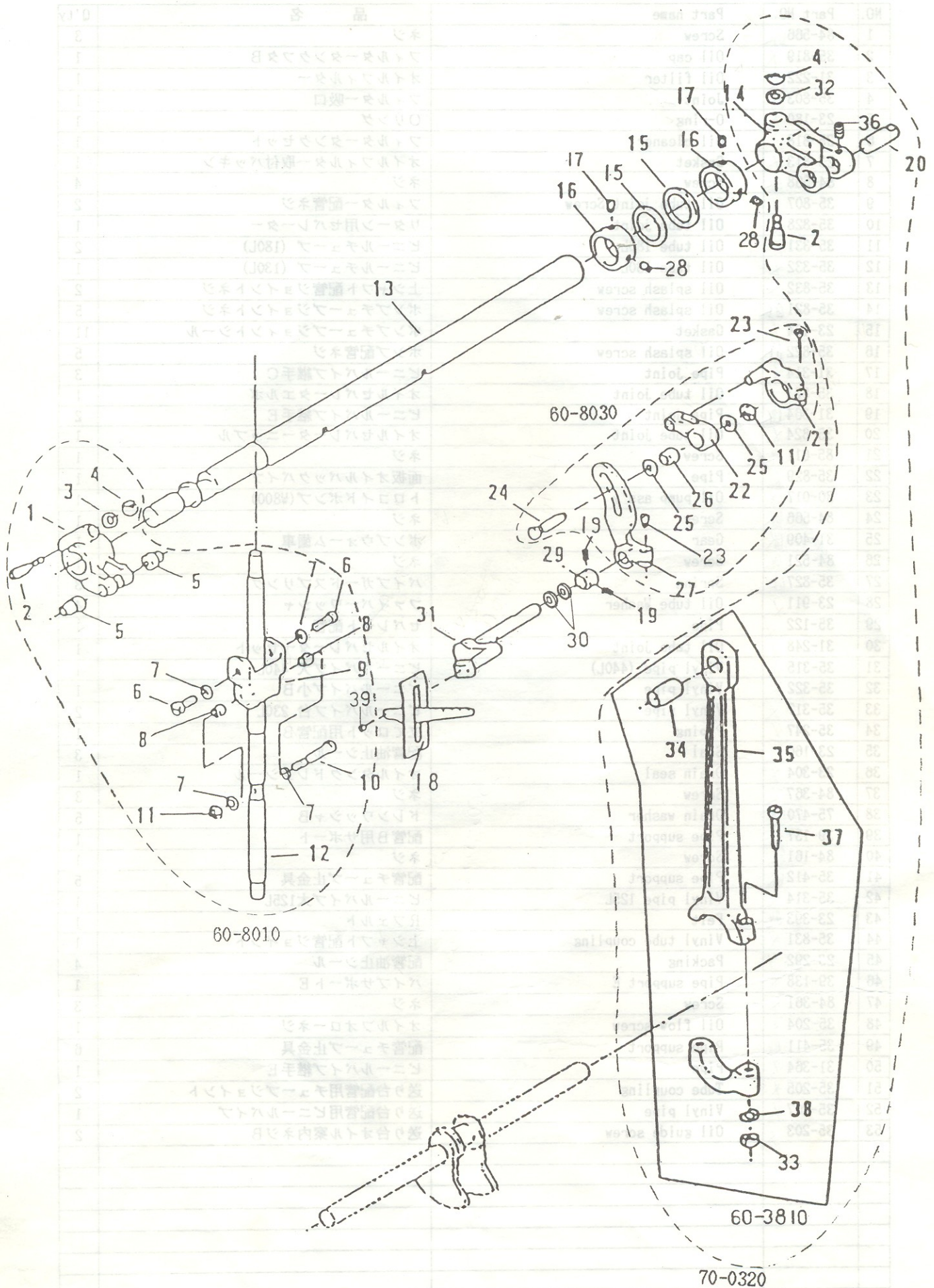
NO.	Part NO.	Part name	品 名	V700	W800
1	81-714 OK	Bushing	下シャフトブッシュ (前)	1	1
2	81-720 OK	Bushing	下シャフトブッシュ	1	1
3	81-807 OK	Bushing	下シャフトブッシュ (後)	1	1
4	81-735 OK	Bushing	ルーパシャフトブッシュ左B	2	2
5	81-753 OK	Bushing	送り台シャフトブッシュ	2	2
6	81-239 OK	Bushing	ルーパ振元シャフトブッシュ	1	1
7	81-236 OK	Bushing	ルーパ振元シャフトブッシュ	1	1
8	81-237 OK	Bushing	振元シャフトブッシュ C	1	1
9	23-296 X	Seal cap	上シャフトシールキャップ	1	1
10	69-803 X	Bushing support	ブッシュサポート	1	1
11	71-216 OK	Pin	ルーパアジャストピン	2	2
12	84-763 OK	Screw	ネジ	2	2
13	81-206 OK	Bushing	針棒ブッシュ	1	1
14	39-801 OK	Oil fence	針棒オイルフェンス	1	1
15	81-209 OK	Bushing	針棒ブッシュ	1	1
16	94-231 OK	Oil seal	シャフトシール	2	2
17	81-148 OK	Bushing	上飾り土台ブッシュ		1
18	81-803 OK	Bushing	上シャフトベッドブッシュ	1	1
19	81-081 OK	Bushing	上シャフトブッシュ	1	1
20	81-082 OK	Bushing	上シャフトブッシュ	2	2
21	23-800 X	O-ring	Oリング	1	1
22	81-808 OK	Bushing	アームクランクブッシュ	1	1
23	39-803 OK	Oil fence	天秤オイルフェンス	1	1
24	84-462 OK	Screw	ネジ	1	1
25	94-214 OK	Oil seal	オイルシール	3	3
26	81-162 OK	Bushing (W800)	押エ棒ブッシュ		1
27	81-163 OK	Bushing (V700)	押エ棒ブッシュ	1	
28	39-806 OK	Rubber	オイルフェンスゴム	1	1
29	23-320 X	Felt	ベツフェルト	1	1

5. Oil lubrication apparatus (給油関係)

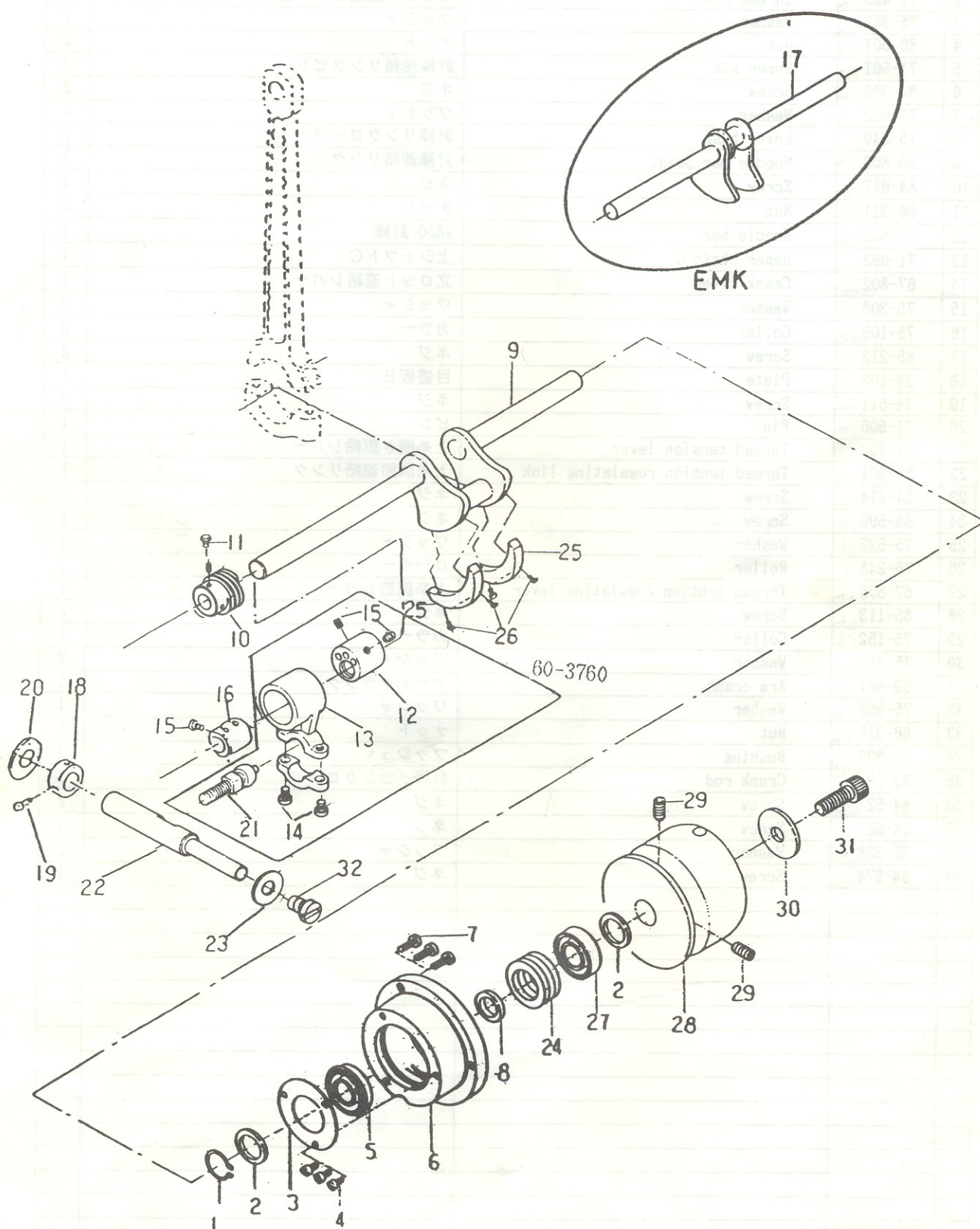


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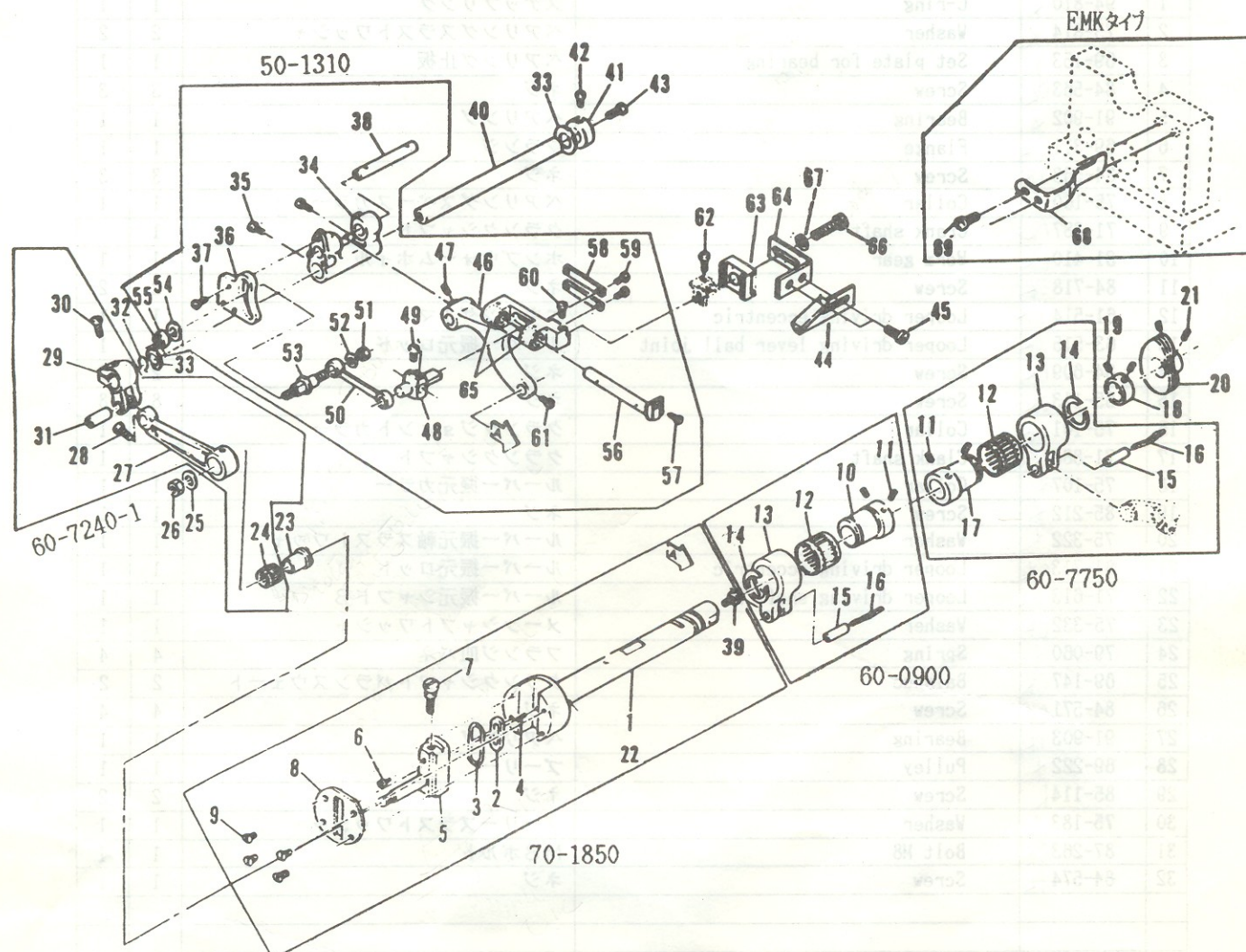
6. Upper shaft components (上シャフト機構)



7. Needle leve rcrank (弓・クランク機構)



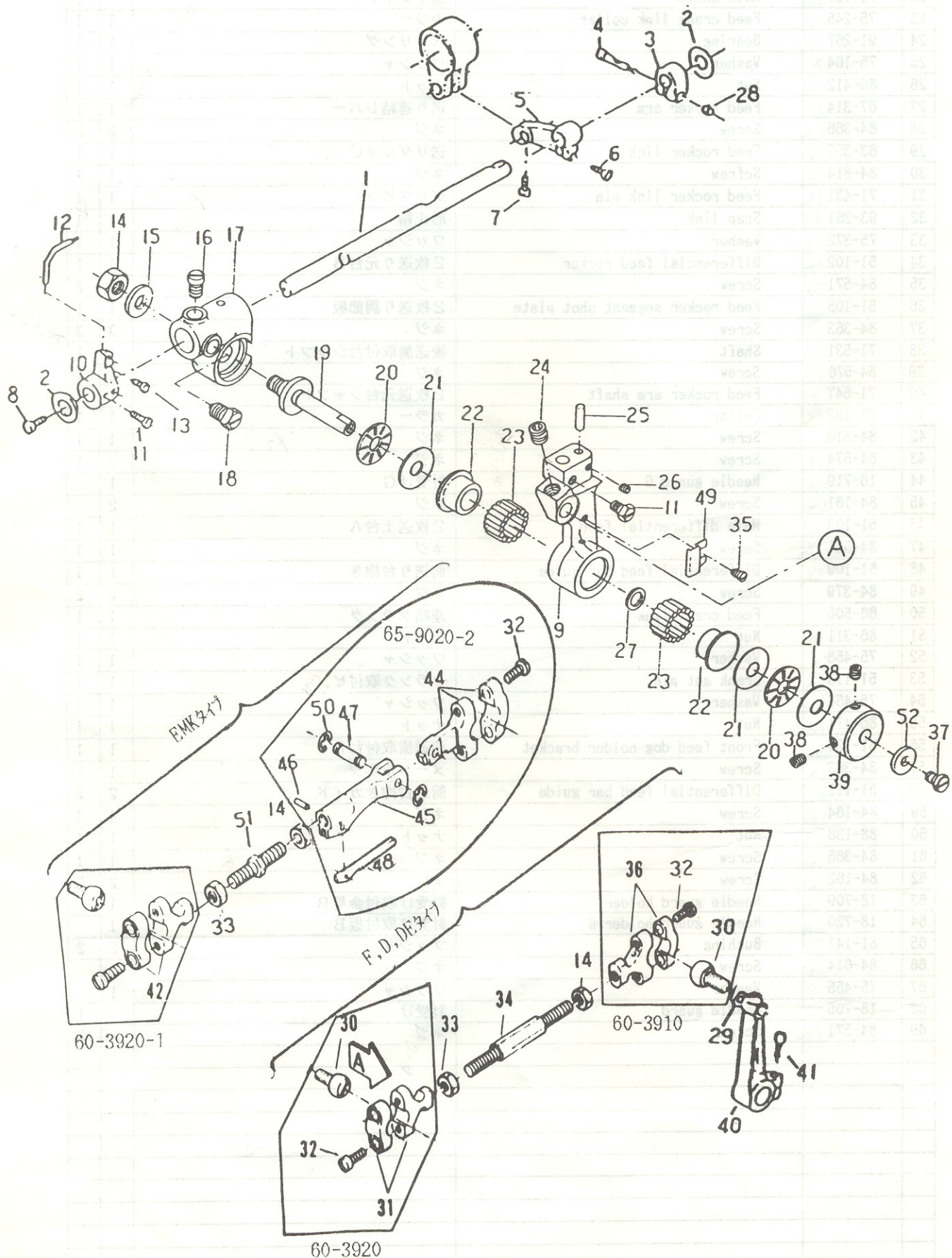
8. Feed rocker (送り台機構)



NO.	Part NO.	Part name	品 名	V	W	EMK
1	71-785 OK	Main shaft 8E	前下シャフト8E	1		
2	51-036 OK	Stitch regulating stud cup	送り調節芯棒オイルガード	1	1	
3	23-197 OK	O-ring	オーリング	1	1	
4	23-393 OK	Felt	フェルト	1	1	
5	51-013 OK	Feed crank adjusting post	送り調節芯棒 C	1	1	
6	85-624 OK	Screw	ネジ	1	1	
7	84-383 OK	Screw	ネジ	1	1	
8	51-031 OK	Main shaft plate	メインシャフトプレート	1	1	
9	84-661 OK	Screw	ネジ	4	4	
10	61-322 OK	Feed eccentric	送りエキセンダルマ C	1	1	
11	84-521 OK	Screw	ネジ	4	4	
12	91-406 OK	Bearing	エキセンダルマ	2	2	
13	63-232 X	Eccentric link	エキセンダルマ	2	2	
14	93-406 OK	Snap ring	サークリップ	2	2	
15	71-431 OK	Eccentric link	ダルマピン	2	2	
16	23-341 X	Felt	フェルト	2	2	
17	61-314 OK	Looper avoid eccentric	針返しエキセンダマ	1	1	
18	75-114 X	Collar	カラー	1	1	
19	84-511 OK	Screw	ネジ	2	2	
20	49-139 K	Looper thread double disk	ハマグリ	1	1	

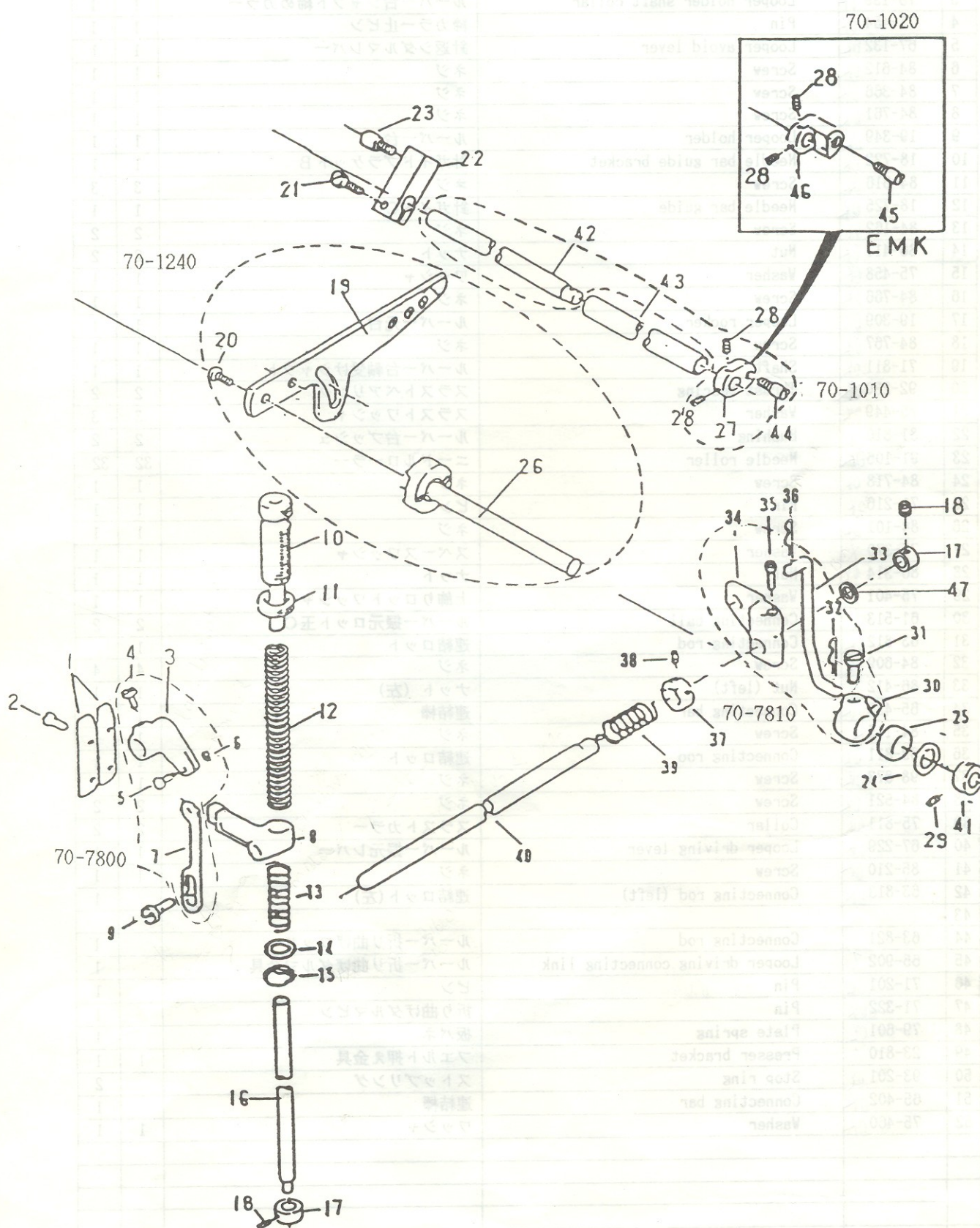
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9. Looper (ルーパー台機構)



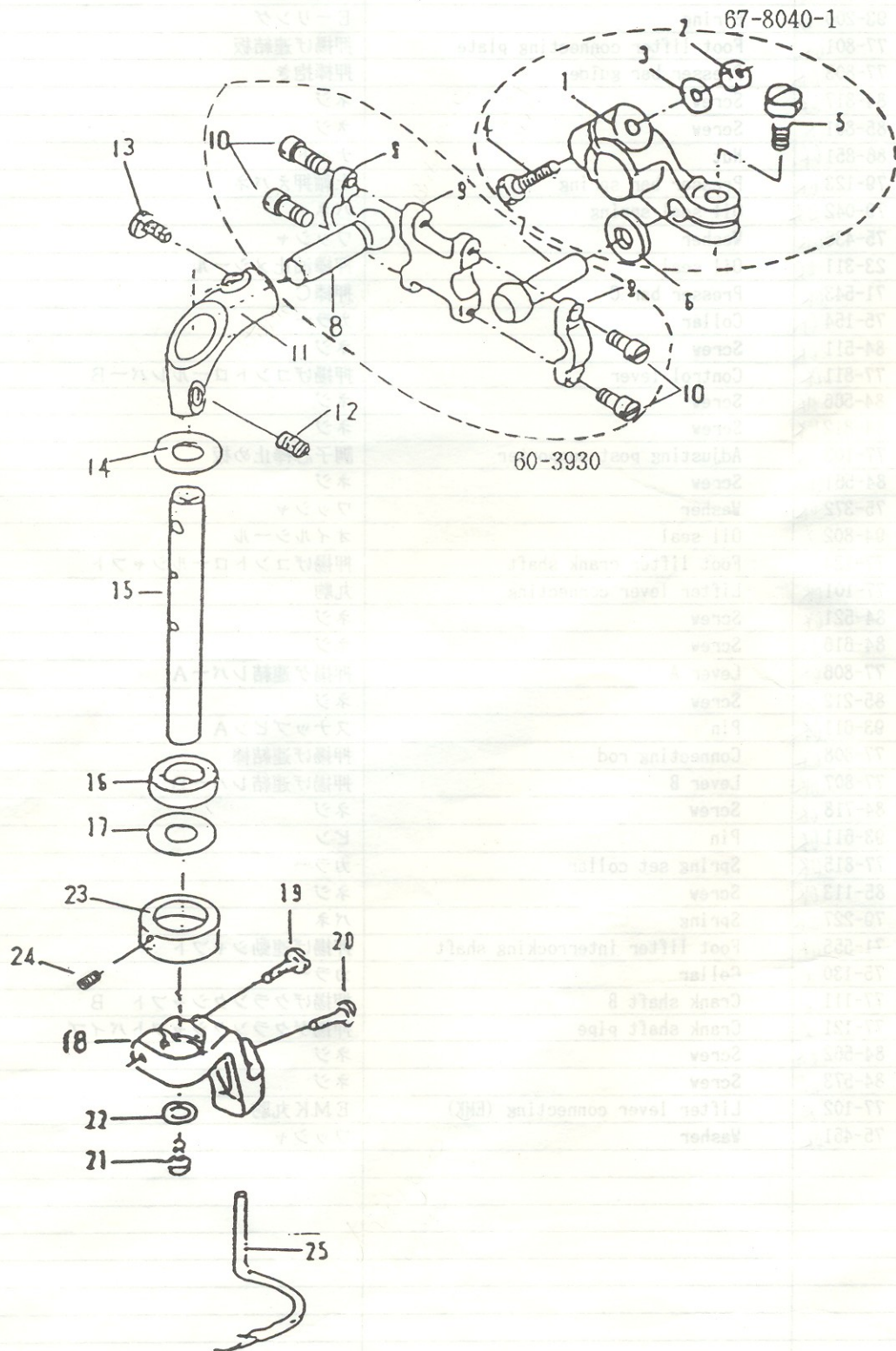
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10. Foot lifter components (押え揚げ機構)



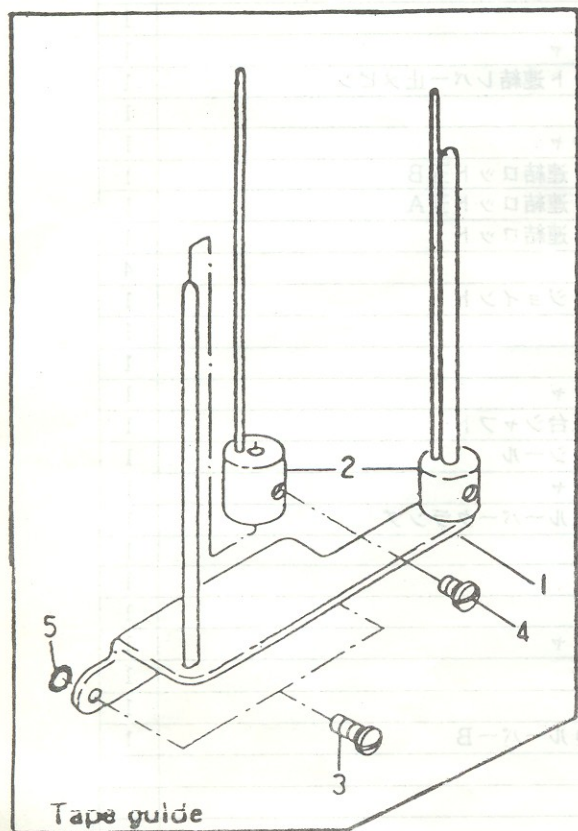
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11. Spreader components (上飾り機構)

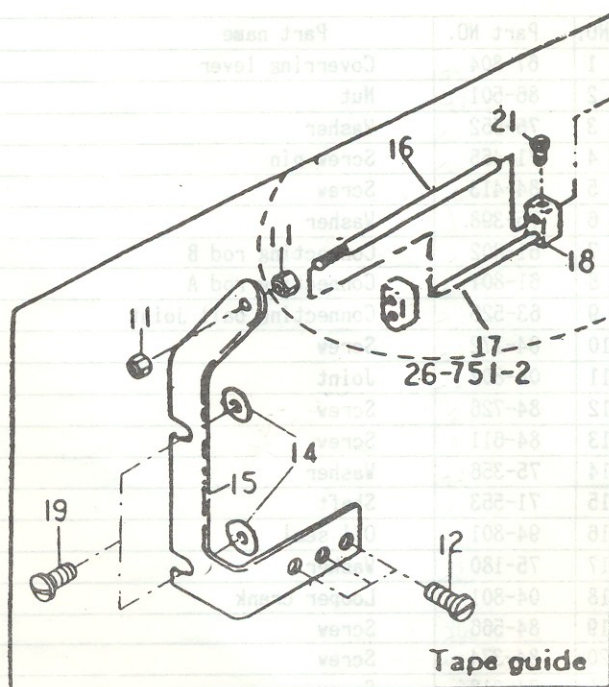


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12. Attachments (アタッチメント)

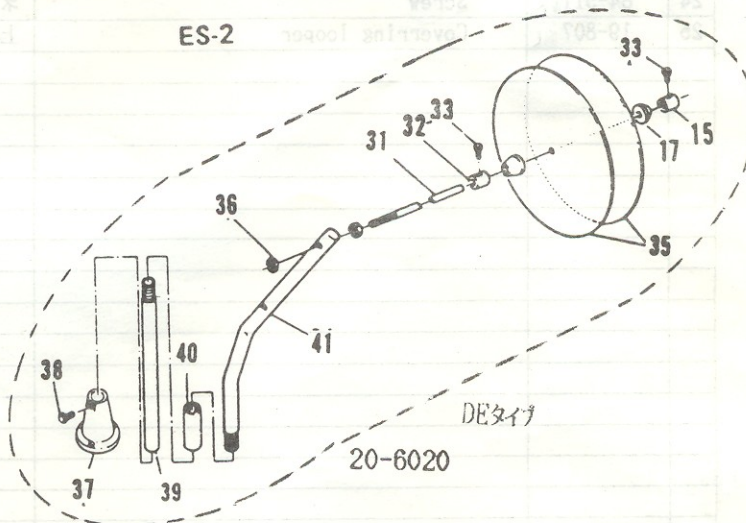


20-6700 Fタイプ

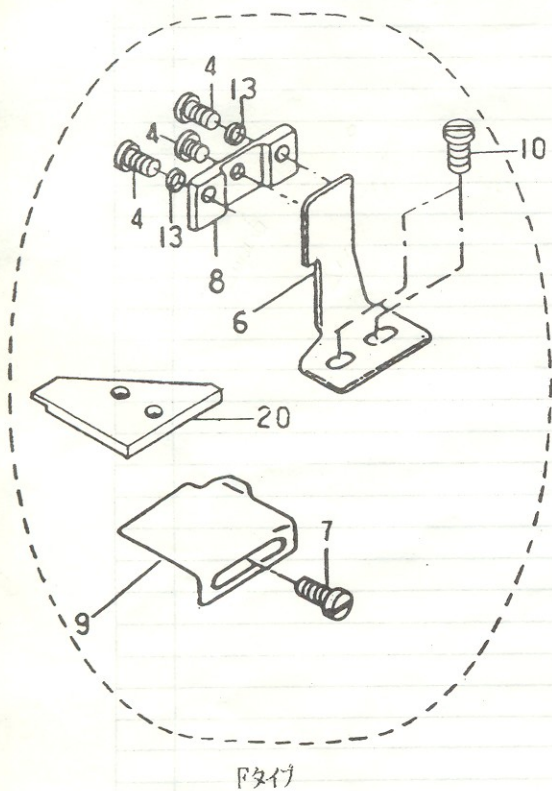


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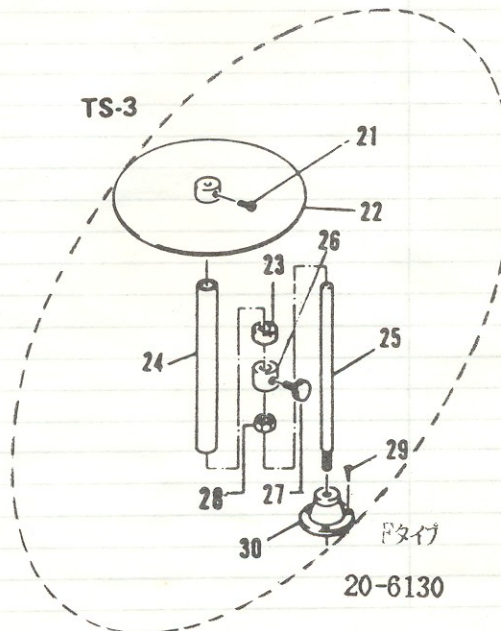
ES-2



20-6020



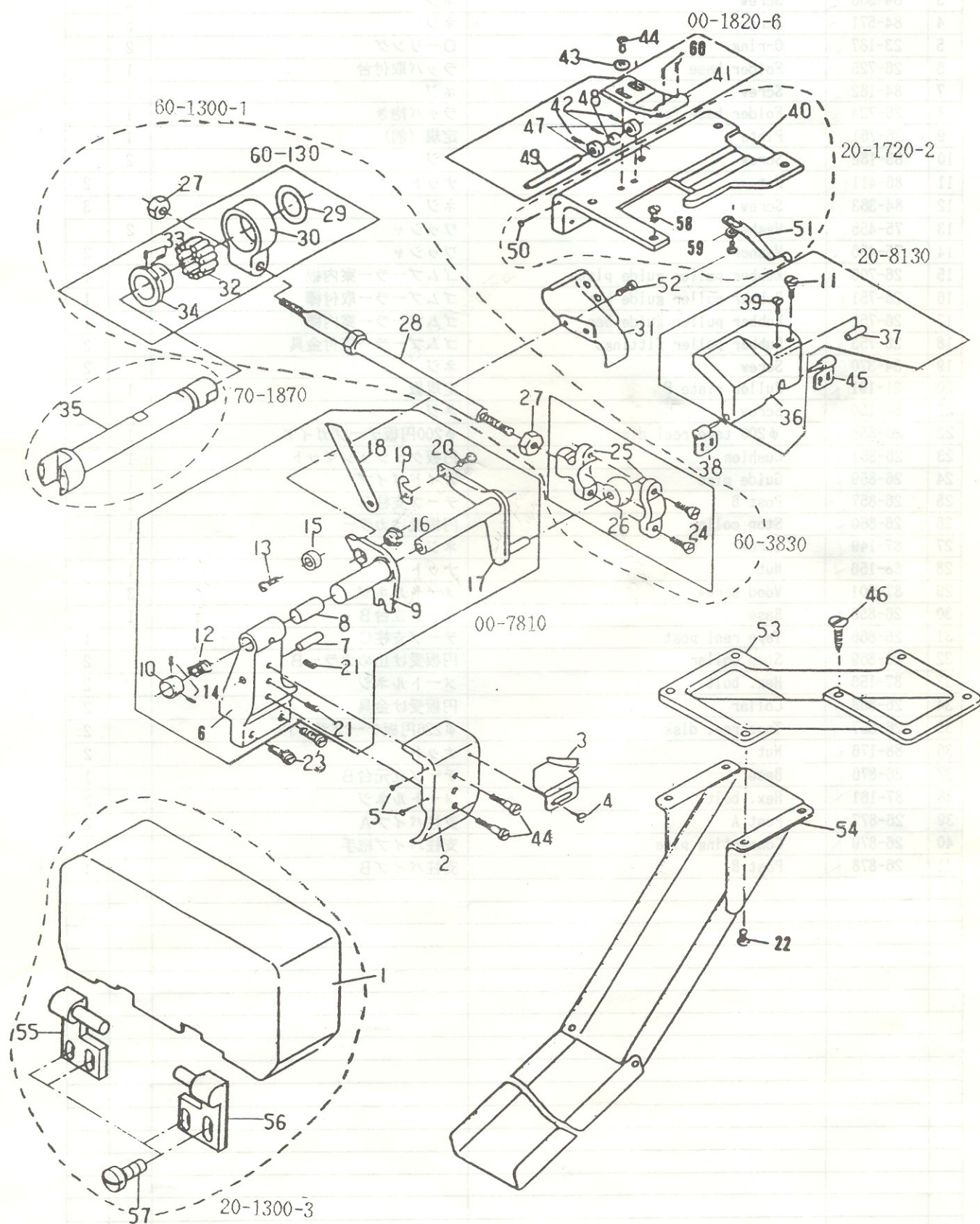
TS-3



20-6130

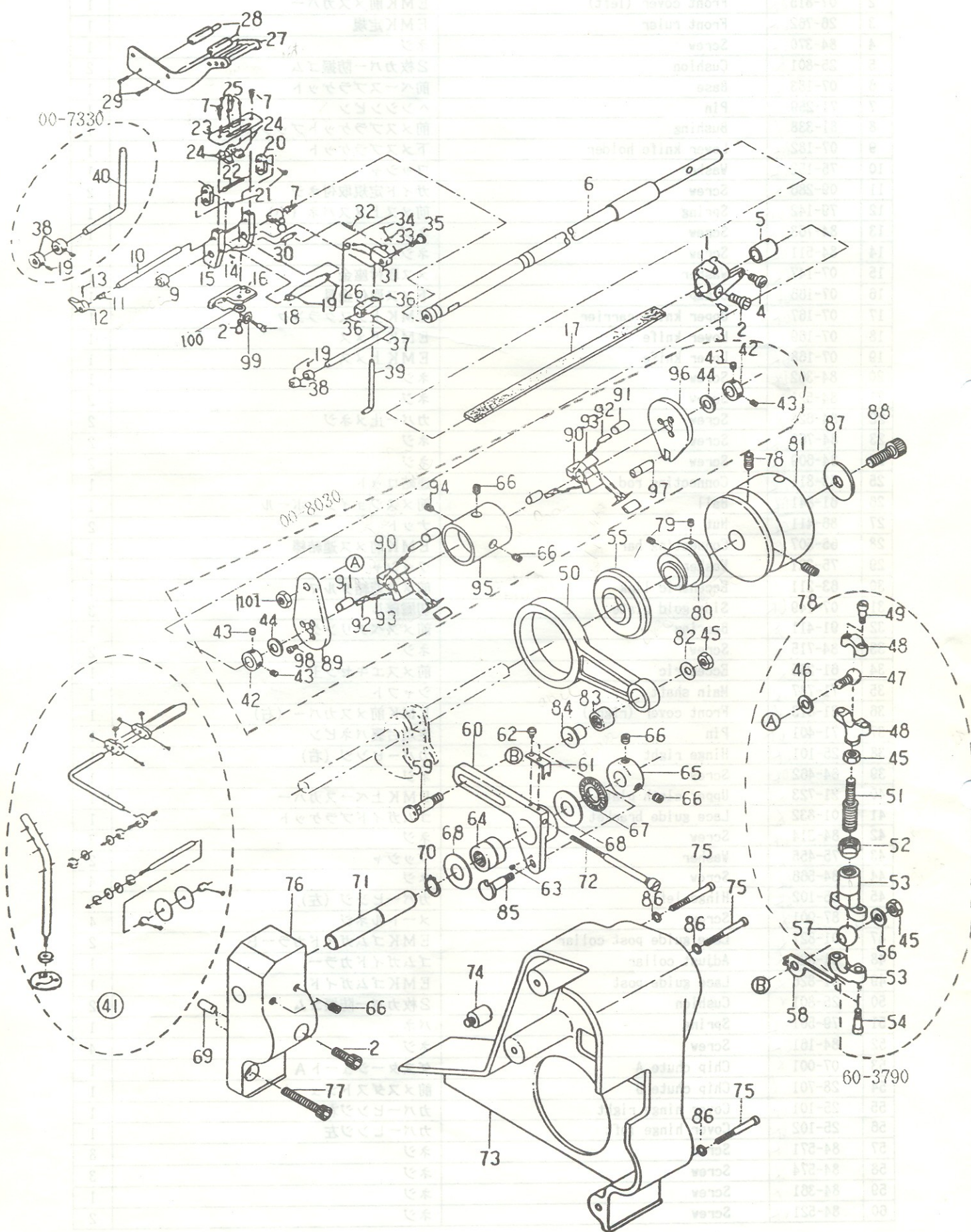
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13. Front trimmer mechanism (前メス機構) EMK



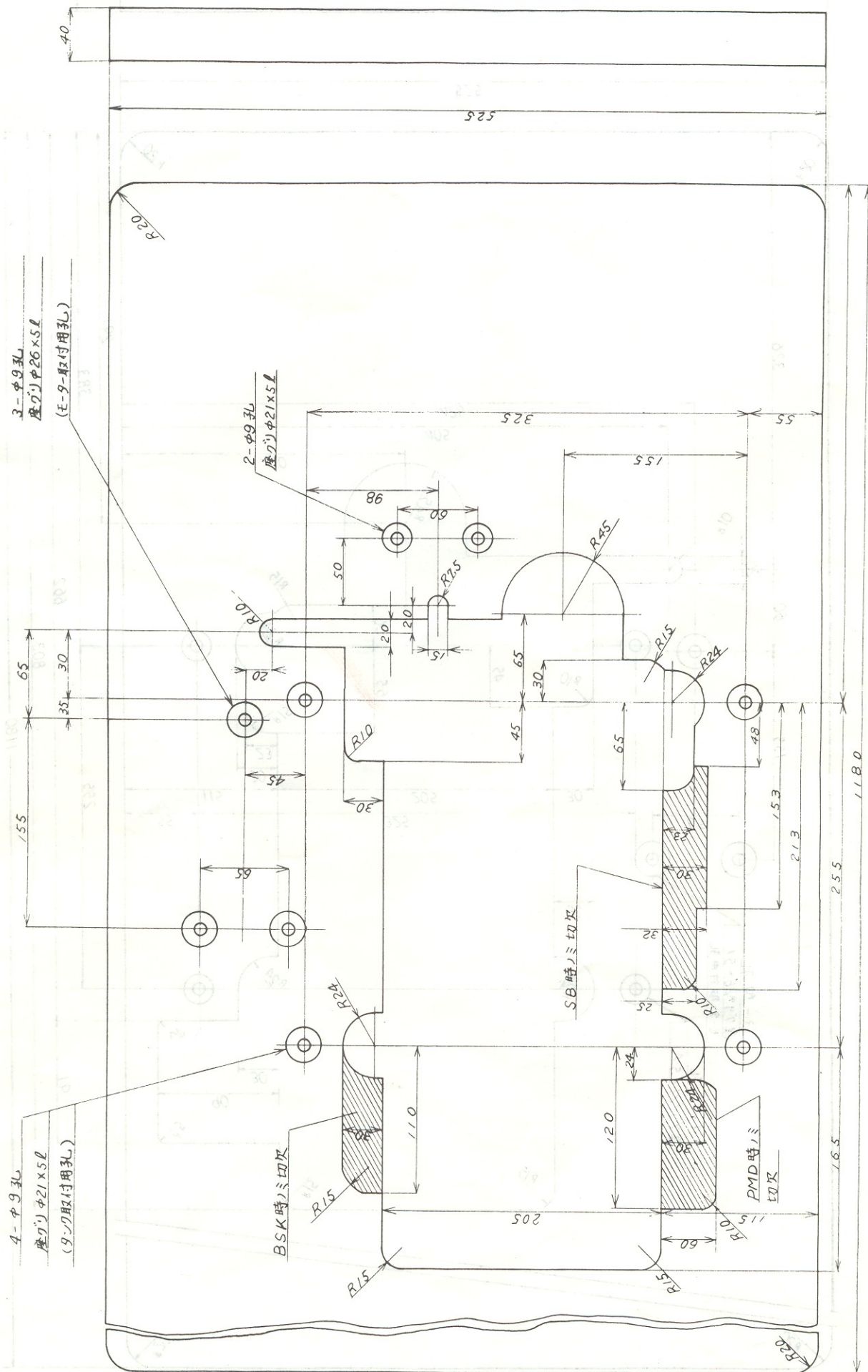
NO.	Part NO.	Part name	品 名	Q'ty
1	21-353 OK	Side cover (EMK)	EMKヨコベースカバー	1
2	07-815 OK	Front cover (left)	EMK前メスカバー	1
3	26-762 OK	Front ruler	EMK定規	1
4	84-370 OK	Screw	ネジ	1
5	25-801 X	Cushion	2枚カバー防振ゴム	2
6	07-183 X	Base	前ベースブラケット	1
7	71-259 X	Pin	ヘンシンピン	1
8	81-338 X	Bushing	前メスブラケットブッシュ	1
9	07-182 OK	Lower knife holder	下メスブラケット	1
10	75-152 OK	Washer	ワッシャ	1
11	09-286 X	Screw	ガイド定規取付ネジ	2
12	79-142 OK	Spring	前メス上メスバネ (小)	1
13	84-763 OK	Screw	ネジ	1
14	84-511 OK	Screw	ネジ	1
15	07-147 OK	Washer	メス取付座金	1
16	07-166 OK	Clamp	下メス取付金具	1
17	07-167 OK	Upper knife carrier	EMK上メスクランク	1
18	07-169 OK	Lower knife	EMK下メス	1
19	07-168 OK	Upper knife	EMK上メス	1
20	84-362 OK	Screw	ネジ	1
21	84-521 OK	Screw	ネジ	2
22	84-628 X	Screw	カバー止メネジ	2
23	84-763 OK	Screw	ネジ	2
24	84-609 OK	Screw	ネジ	2
25	63-811 OK	Connecting rod	連結ロット	1
26	61-841 OK	Ball	前メスジョイントボール	1
27	86-411 OK	Nut	ナット	2
28	65-507 OK	Connecting bar	EMK前メス連結棒	1
29	75-321 X	Washer	ワッシャ	1
30	63-211 X	Eccentric link	前メス連結ダルマ	1
31	07-149 OK	Side gold plate	切屑落し	3
32	91-411 X	Bearing	前メスベアリング	1
33	84-715 X	Screw	ネジ	2
34	61-255 X	Eccentric	前メスエキセン玉	1
35	71-787 OK	Main shaft	シャフト	1
36	21-813 X	Front cover (right)	EMK前メスカバー (右)	1
37	71-401 OK	Pin	定規台裏バネピン	1
38	25-101 OK	Hinge right	カバーヒンジ (右)	1
39	84-462 OK	Screw	ネジ	1
40	21-723 X	Upper cloth plate	EMK上ベースカバー	1
41	01-832 X	Lace guide bracket	ゴムガイドブラケット	1
42	84-314 OK	Screw	ネジ	3
43	75-455 X	Washer	ワッシャ	2
44	84-566 OK	Screw	ネジ	4
45	25-102 OK	Hinge left	カバーヒンジ (左)	1
46	87-901 X	Screw	メートルネジ	4
47	01-827 X	Lace guide post collar	EMKゴムガイドカラーB	2
48	01-828 X	Adjust collar	ゴムガイドカラー	1
49	01-826 X	Lace guide post	EMKゴムガイド	1
50	25-801 X	Cushion	2枚カバー防振ゴム	2
51	79-501 OK	Spring	バネ	1
52	84-161 OK	Screw	ネジ	4
53	07-001 X	Chip chute A	ダスターシュートA	1
54	28-701 X	Chip chute B	前メスダストシュート	1
55	25-101 OK	Cover hinge right	カバーヒンジ右	1
56	25-102 OK	Cover hinge left	カバーヒンジ左	1
57	84-571 OK	Screw	ネジ	8
58	84-574 OK	Screw	ネジ	3
59	84-361 X	Screw	ネジ	1
60	84-521 OK	Screw	ネジ	2

14. Front puller mechanism (前プラー装置) EMK

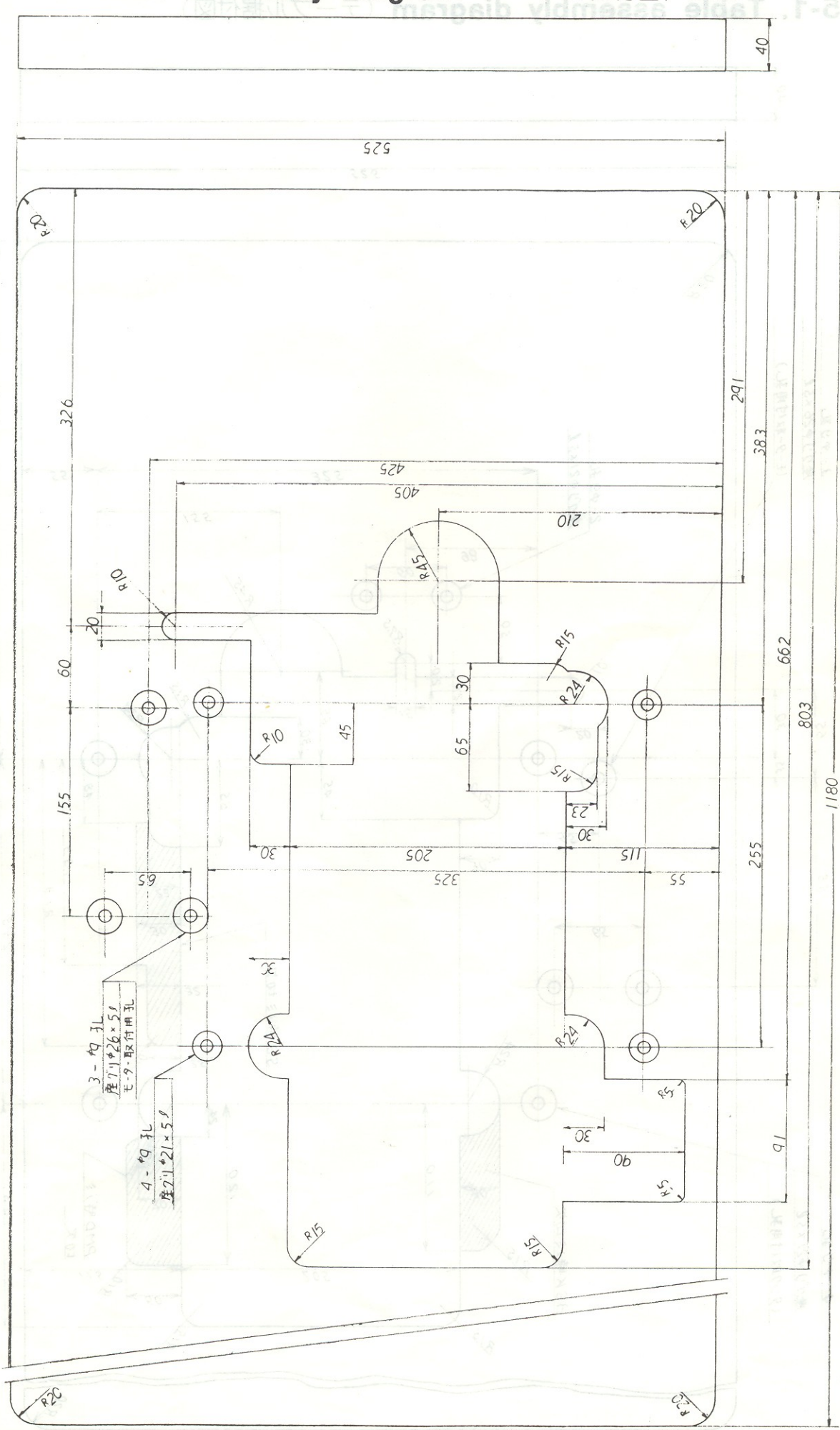


NO.	Part NO.	Part name	品 名	Q'ty
1	01-823 X	Bushing base	前プーラー軸受ケ	1
2	85-629 OK	Screw	ネジ	2
3	71-241 X	Knock pin	ノックピン	1
4	84-571 X	Screw	ネジ	1
5	81-327 X	Bushing	ブッシュ	1
6	71-810 X	Drive shaft	プーラードライブシャフト	1
7	84-574 OK	Screw	ネジ	3
8	81-328 X	Bushing	ブッシュ	1
9	81-329 X	Bushing	ブッシュ	1
10	71-505 X	Shaft	アームシャフト	1
11	79-158 OK	Spring	ゴム調節用巻バネ	1
12	01-806 OK	Pressure lever	ゴム調節レバー	1
13	84-761 OK	Screw	ネジ	1
14	84-521 OK	Screw	ネジ	1
15	01-741 X	Metering roller frame	前プーラーベース	1
16	01-742 X	Metering roller base	前プーラー取付土台	1
17	23-341 X	Felt	フェルト	1
18	01-711 X	Metering roller (large)	送りローラー	1
19	84-314 OK	Screw	ネジ	8
20	01-805 OK	Bracket	ゴム調節小ローラーアーム	2
21	84-164 OK	Screw	ネジ	2
22	01-712 X	Metering roller (small)	ゴム調節小ローラーB	1
23	01-714 OK	Elastic guide plate	ゴムガイドプレート	1
24	01-837 X	Position block	ゴムスライドガイド	4
25	84-361 X	Screw	ネジ	4
26	01-731 X	Elastic guide bar bracket	ゴムガイド金具	1
27	01-720 X	Elastic guide	ゴムガイド	1
28	26-709 X	Screw	ネジ	2
29	84-566 OK	Screw	ネジ	2
30	01-732 OK	Pin	ゴムガイドスプリングピン	1
31	01-734 X	Elastic guide bar holder	ゴムガイドブラケット	1
32	79-701 X	Spring	ゴムガイドフックバネ	1
33	88-136 X	Nut	ナット	1
34	87-143 X	Screw	ネジ	1
35	84-605 X	Screw	ネジ	2
37	01-729 X	Elastic guide bar A	ゴムガイドバーB	1
38	01-728 X	Elastic guide collar	ゴムガイドカラー	4
39	01-730 X	Elastic guide bar B	ゴムガイドバーB	1
40	01-735 X	Elastic guide bar D	ゴムガイドバーD	1
41	20-604 X	Tape stand	テープ立てEMK	1
42	75-152 OK	Collar	カラー	2
43	84-511 OK	Screw	ネジ	4
44	75-451 OK	Washer	ワッシャ	2
45	86-411 OK	Nut	ナット	4
46	75-401 X	Washer	ワッシャ	1
47	61-823 X	Looper driving connecting rod	ロット玉	1
48	63-811 OK	Looper side step connection	連結ロット	1
49	84-609 OK	Screw	ネジ	2
50	63-205 X	Puller crank rod	前プーラークランクロット	1
51	65-404 X	Joint	連結棒	1
52	86-742 OK	Nut	ナット	1
53	63-711 OK	Connecting ball joint	連結ロット	1
54	84-619 X	Screw	ネジ	2
55	91-901 OK	Ball bearing	ボールベアリング	1
56	75-458 X	Washer	ワッシャ	1
57	61-843 X	Looper driving connecting rod	ロット玉	1
58	01-746 X	Pointer	目盛指針	1
59	01-843 X	Pin A	支持ピンA	1
60	67-810 X	Lever	プーラー調節レバー	1
61	02-403 OK	Stopper	プーラー調節ネジストッパー	1

15-1. Table assembly diagram (テーブル据付図)

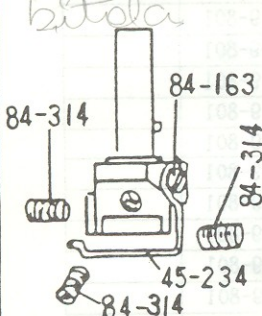
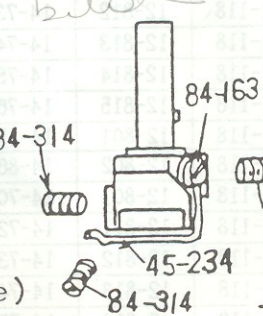
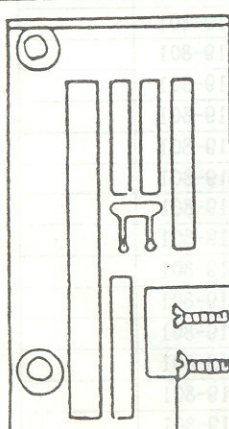
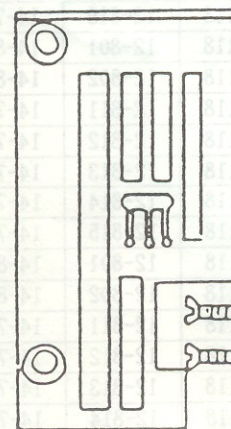
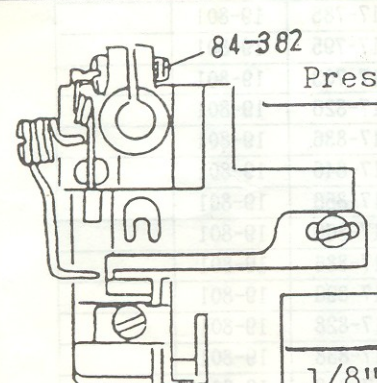
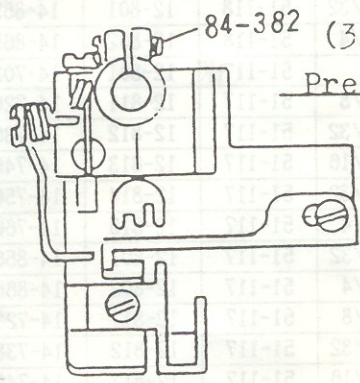
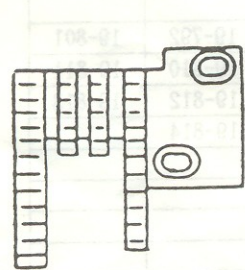
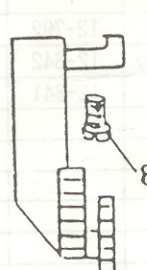
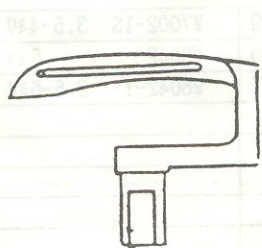


agram (テーブル据付図) EMK



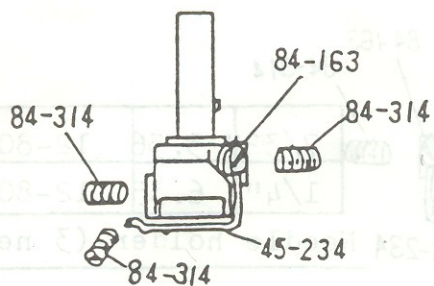
16. Gauge (ゲージ)

NO.	Model		Feed dog holder	Needle holder	Needle plate	Feed dog (front)	Feed dog (rear)	Presser foot	Looper	Looper
1	W8002D	1/8	51-118	12-811	14-724	15-724	15-755	17-824	19-801	
2		5/32	51-118	12-812	14-734	15-724	15-755	17-834	19-801	
3		3/16	51-118	12-813	14-744	15-723	15-753	17-844	19-801	
4		7/32	51-118	12-814	14-754	15-723	15-753	17-854	19-801	
5		1/4	51-118	12-815	14-764	15-723	15-753	17-864	19-801	
6	W8003D	7/32	51-118	12-801	14-854	15-723	15-753	17-884	19-801	
7		1/4	51-118	12-802	14-864	15-723	15-753	17-894	19-801	
8	V7001D		51-118	12-801	14-704	15-724	15-754	17-704	19-801	
9	V7002D	1/8	51-118	12-811	14-724	15-724	15-755	17-724	19-801	
10	2202D	5/32	51-118	12-812	14-734	15-724	15-755	17-734	19-801	
11		3/16	51-118	12-813	14-744	15-723	15-753	17-744	19-801	
12		7/32	51-118	12-814	14-754	15-723	15-753	17-754	19-801	
13		1/4	51-118	12-815	14-764	15-723	15-753	17-764	19-801	
14	V7003D	7/32	51-118	12-801	14-854	15-723	15-753	17-784	19-801	
15	2202D	1/4	51-118	12-802	14-864	15-723	15-753	17-784	19-801	
16	W8002DE	1/8	51-118	12-811	14-725	15-724	15-755	17-825	19-801	
17		5/32	51-118	12-812	14-735	15-724	15-755	17-835	19-801	
18		3/16	51-118	12-813	14-745	15-723	15-753	17-845	19-801	
19		7/32	51-118	12-814	14-755	15-723	15-753	17-855	19-801	
20		1/4	51-118	12-815	14-765	15-723	15-753	17-865	19-801	
21	W8003DE	7/32	51-118	12-801	14-855	15-723	15-753	17-885	19-801	
22		1/4	51-118	12-802	14-865	15-723	15-753	17-895	19-801	
23	V7002DE	1/8	51-118	12-811	14-725	15-724	15-755	17-725	19-801	
24		5/32	51-118	12-812	14-735	15-724	15-755	17-735	19-801	
25		3/16	51-118	12-813	14-745	15-723	15-753	17-745	19-801	
26		7/32	51-118	12-814	14-755	15-723	15-753	17-755	19-801	
27		1/4	51-118	12-815	14-765	15-723	15-753	17-765	19-801	
28	V7003DE	7/32	51-118	12-801	14-855	15-723	15-753	17-785	19-801	
29		1/4	51-118	12-802	14-865	15-723	15-753	17-795	19-801	
30	V7001F		51-117	12-801	14-703	15-726	15-757	17-703	19-801	
31	V7002F	1/8	51-117	12-811	14-726	15-729	15-758	17-826	19-801	
32	W8002F	5/32	51-117	12-812	14-736	15-729	15-758	17-836	19-801	
33		3/16	51-117	12-813	14-746	15-727	15-756	17-846	19-801	
34		7/32	51-117	12-814	14-756	15-727	15-756	17-856	19-801	
35		1/4	51-117	12-815	14-766	15-727	15-756	17-866	19-801	
36	V7003F	7/32	51-117	12-801	14-856	15-727	15-756	17-886	19-801	
37	W8003F	1/4	51-117	12-802	14-866	15-727	15-756	17-896	19-801	
38	V7002EMK	1/8	51-117	12-811	14-728	15-728	15-828	17-828	19-801	
39	W8002EMK	5/32	51-117	12-812	14-738	15-728	15-828	17-838	19-801	
40		3/16	51-117	12-813	14-748	15-728	15-828	17-848	19-801	
41		7/32	51-117	12-814	14-758	15-728	15-828	17-858	19-801	
42		1/4	51-117	12-815	14-768	15-728	15-828	17-868	19-801	
43	V7003EMK	7/32	51-117	12-801	14-858	15-728	15-828	17-888	19-801	
44	W8003EMK	1/4	51-117	12-802	14-868	15-728	15-828	17-898	19-801	
45	V701FL		51-117	12-801	14-708	15-721	15-751	17-707	19-713	
46	L5001MF			12-801	14-506	15-506		17-506	19-504	
47	L5002T	0.7mm		12-598	14-598	15-598		17-598	19-526	19-598
48										
49	V7002-1S	3.5-4mm	51-130	12-792	14-792	15-729	15-792	17-792	19-792	19-801
50	W8042	6mm	51-118	12-842	14-842	15-841	15-842	17-842	19-810	19-811
51	W8042-1	2.5-6mm		12-841	14-841	15-840		17-841	19-812	19-813
									19-814	

W8002EMK (1/8 - 1/4")				V-7002-EMK (1/8 - 1/4")				W8003-EMK (7/32-1/4")				V7003-EMK (7/32 - 1/4")			
<i>bitola</i> 					m/m	Part No.		<i>bitola</i> 					m/m	Part No.	
Needle Holder(2 needle)				1/8"	3.17	12-811	OK	Needle Holder (3 needles)				7/32"	5.56	12-801	OK
				5/32"	3.97	12-812	X					1/4"	6.35	12-802	OK
				3/16"	4.76	12-813	OK								
				7/32"	5.56	12-814	OK								
				1/4"	6.35	12-815	OK								
					m/m	Part No.							m/m	Part No.	
Needle Plate (2 needles)				1/8"	3.17	14-728	OK	Needle plate (3 needles)				7/32"	5.56	14-858	OK
				5/32"	3.97	14-738	X					1/4"	6.35	14-868	OK
				3/16"	4.76	14-748	OK								
				7/32"	5.56	14-758	OK								
				1/4"	6.35	14-768	OK								
				84-382 (3 needles)											
Presser foot <i>Calcedon</i>				Presser foot											
															
Feed dog(rear)				Rear feed dog Holder				Feed dog(Front)				Loooper			
15-828 OK				51-117 OK				15-728 OK				19-801 OK			

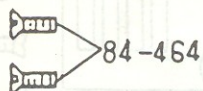
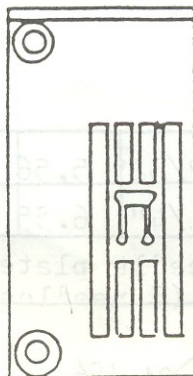
W8002D (5/32", 1/8")

V7002D (5/32", 1/8")



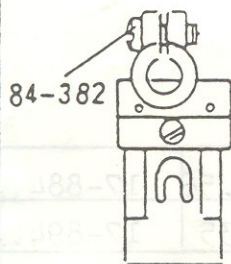
	m/m	Part No.
5/32"	3.97	12-812 X
1/8"	3.17	12-811 OK

Needle holder (2 needles)

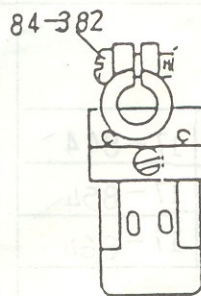


	m/m	Part No.
5/32"	3.97	14-734 OK
1/8"	3.17	14-724 OK

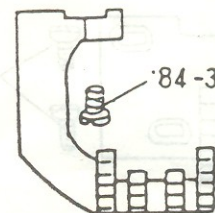
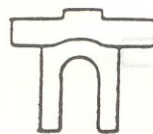
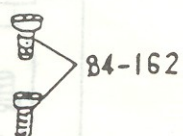
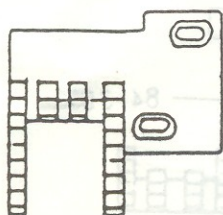
Needle plate (2 needles)



5/32"	3.97	17-834 X
1/8"	3.17	17-824 OK
	m/m	Part No.



	m/m	Part No.
5/32"	3.97	17-734 X
1/8"	3.17	17-724 X



Feed dog (R)

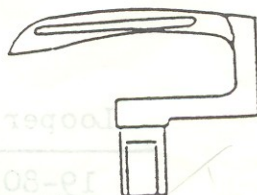
15-755 X

Rear feed dog
Holder

51-118 X

Feed dog (F.)

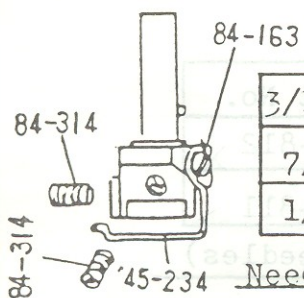
15-724 OK



Looper

19-801 OK

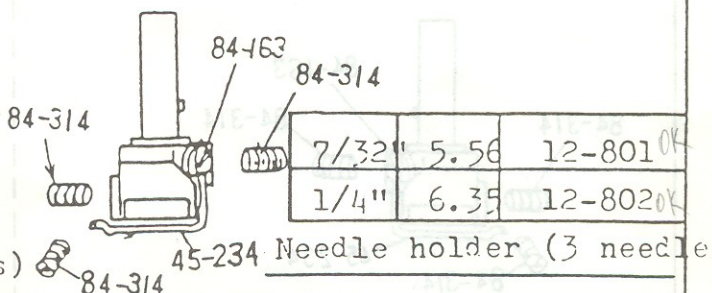
W8002D (3/16" - 1/4")



3/16"	4.76	12-813 OK
7/32"	5.56	12-814 OK
1/4"	6.35	12-815 OK

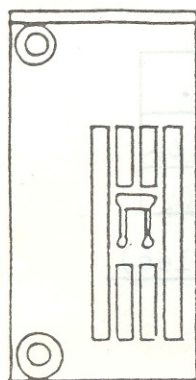
Needle holder (2 needles)

W8003-D (7/32" - 1/4")



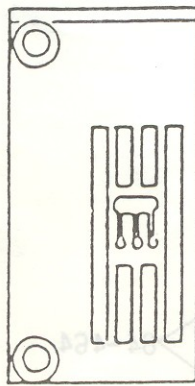
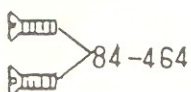
7/32"	5.56	12-801 OK
1/4"	6.35	12-802 OK

Needle holder (3 needles)



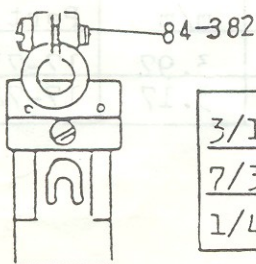
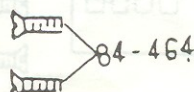
3/16"	4.76	14-744 OK
7/32"	5.56	14-754 OK
1/4"	6.35	14-764 OK

Needle Plate
(2 needles)



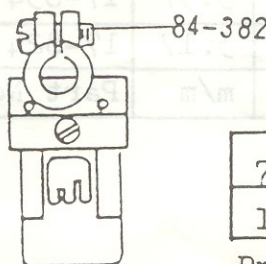
7/32"	5.56	14-854 OK
1/4"	6.35	14-864 OK

Needle plate
(3 needles)



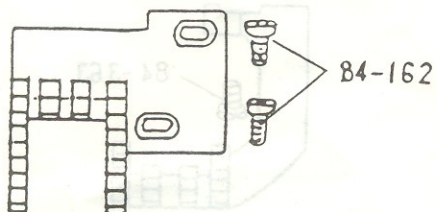
3/16"	4.76	17-844 X
7/32"	5.56	17-854 X
1/4"	6.35	17-864 X

Presser foot



7/32"	5.56	17-884 OK
1/4"	6.35	17-894 OK

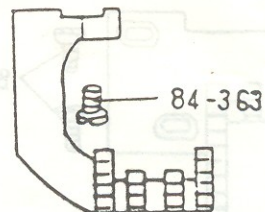
Presser foot
(3 needles)



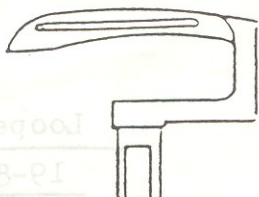
Feed dog (Rear)
15-753 OK



Rear feed dog
holder
51-118 X



Feed dog (front)
15-723 OK

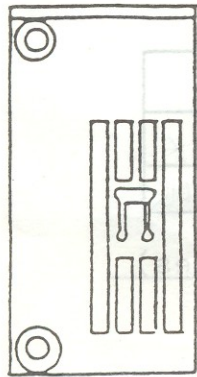
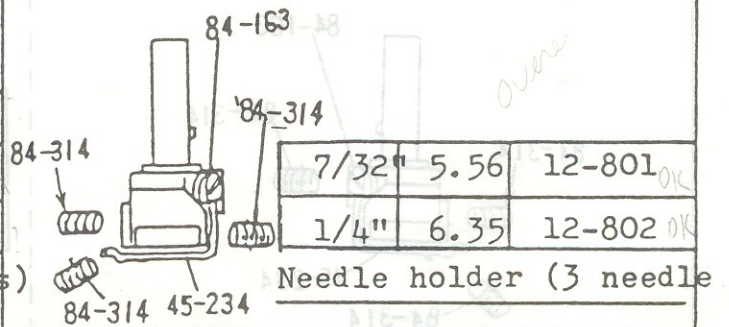
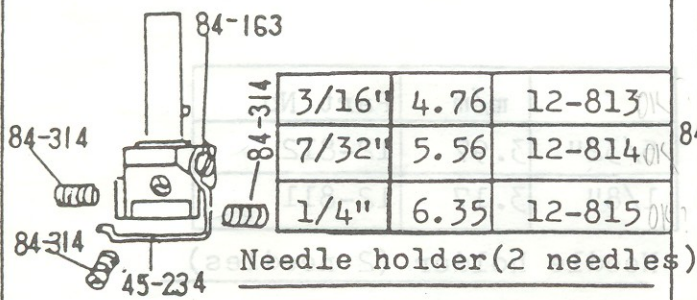


Looper

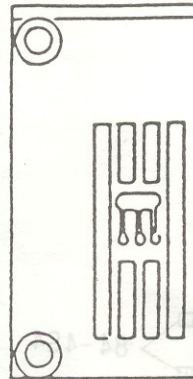
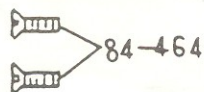
19-801 OK

V7002D (3/16" 1/4")

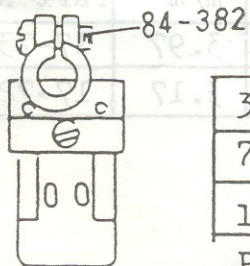
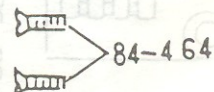
V7003D (7/32" , 1/4")



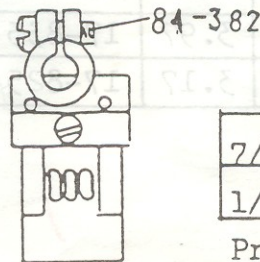
3/16"	4.76	14-744
7/32"	5.56	14-754
1/4"	6.35	14-764

Needle plate
(2 needles)

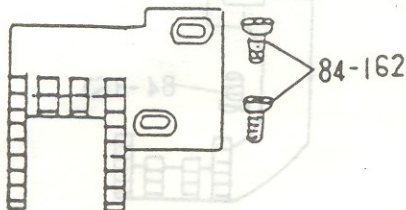
7/32"	5.56	14-854
1/4"	6.35	14-864

Needle plate
(3 needles)

3/16"	4.76	17-744
7/32"	5.56	17-754
1/4"	6.35	17-764

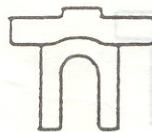
Presser foot
(2 needles)

7/32"	5.56	17-784
1/4"	6.35	17-794

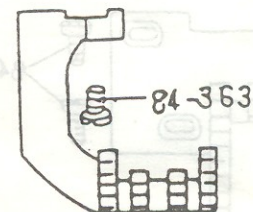
Presser foot
(3 needles)

Feed dog(rear)

15-753

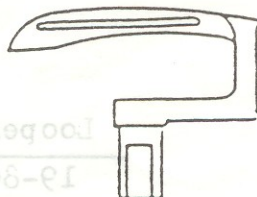
Rear feed dog
holder

51-118



Feed dog(front)

15-723

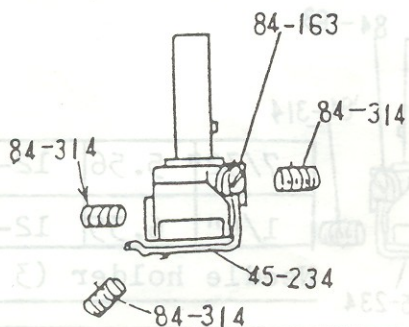


Looper

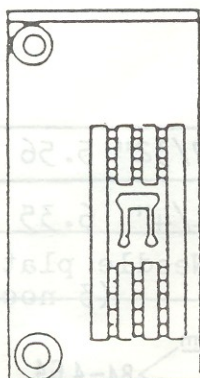
19-801

W8002-DE (1/8", 5/32")

V7002-DE (1/8", 5/32")



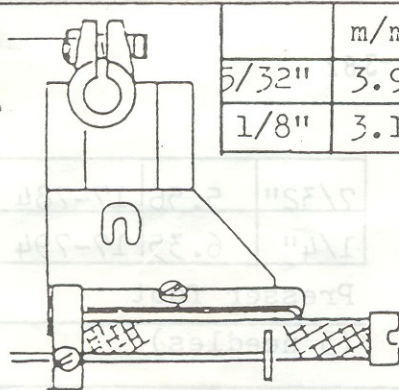
	m/m	Part No.
5/32"	3.97	12-812 X
1/8"	3.17	12-811 OK

Needle holder (2 needles)

	m/m	Part No.
5/32"	3.97	14-735 X
1/8"	3.17	14-725 OK

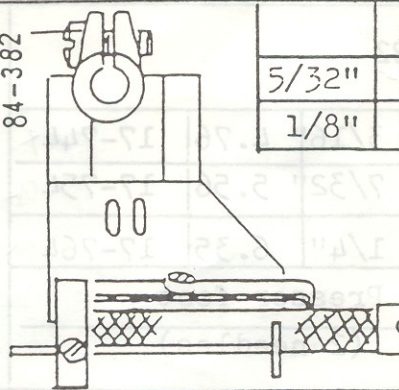
Needle plate (2 needles)

84-382

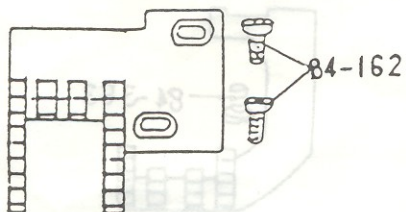
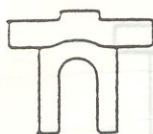
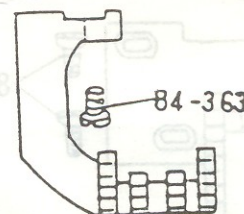
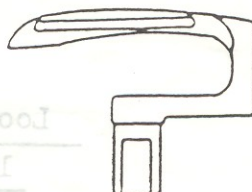


	m/m	Part No.
5/32"	3.97	17-835 X
1/8"	3.17	17-825 X

84-382

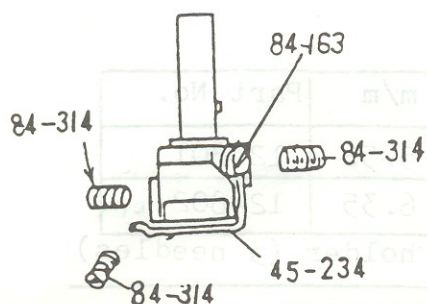


	m/m	Part No.
5/32"	3.97	17-735 X
1/8"	3.17	17-725 OK

Feed dog(R.)15-755 XRear feed dog
Holder51-118 XFeed dog(Front)15-724 OKLooper19-801

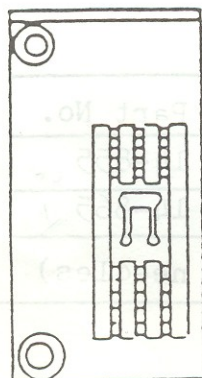
W8002-DE (3/16" - 1/4")

V7002-DE (3/16" - 1/4")



3/16"	4.76	12-813 OK
7/32"	5.56	12-814 OK
1/4"	6.35	12-815 OK

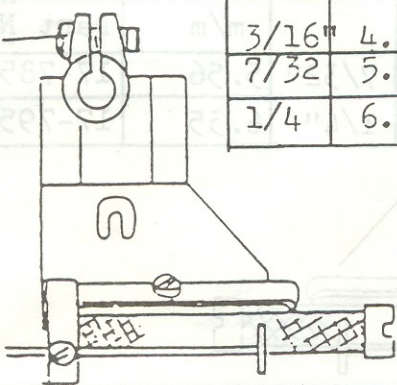
Needle Holder (2 needles)



3/16"	4.76	14-745 OK
7/32"	5.56	14-755 X
1/4"	6.35	14-765 X

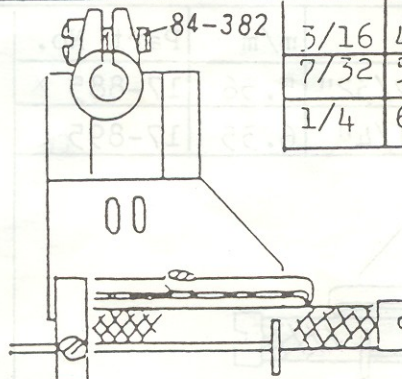
Needle plate (2 needles)

84-382

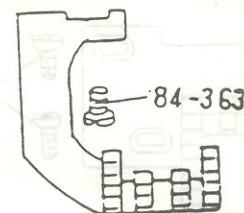
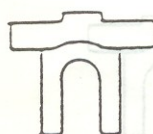
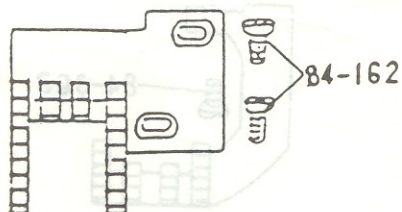


3/16"	4.76	17-845 X
7/32"	5.56	17-855 OK
1/4"	6.35	17-865 OK

84-382



3/16"	4.76	17-745 X
7/32"	5.56	17-755 X
1/4"	6.35	17-765 OK



Feed dog (Rear)

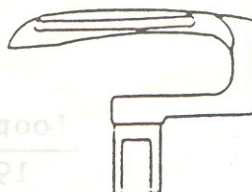
15-753 OK

Rear feed dog holder

51-118 X

Feed dog (Front)

15-723 OK

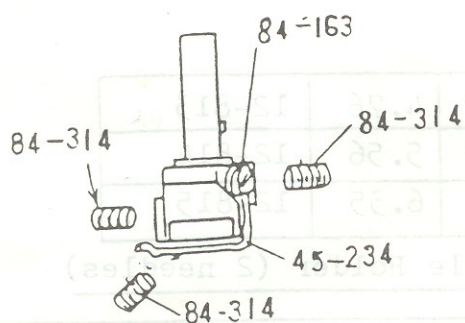


Looper

19-801 OK

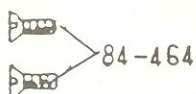
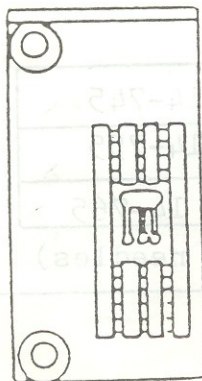
W8003DE (7/32", 1/4")

V7003-DE (7/32", 1/4")



	m/m	Part No.
7/32"	5.56	12-801 OK
1/4"	6.35	12-802 OK

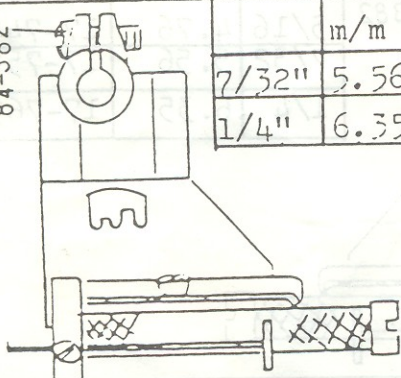
Needle holder (3 needles)



	m/m	Part No.
7/32"	5.56	14-855 OK
1/4"	6.35	14-865 X

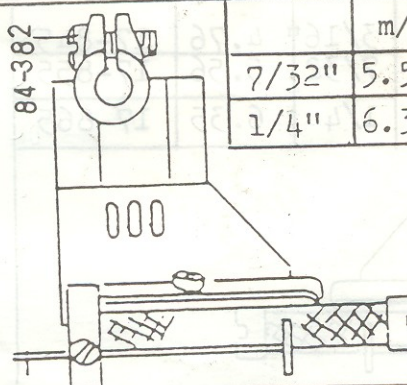
Needle plate (3 needles)

84-382

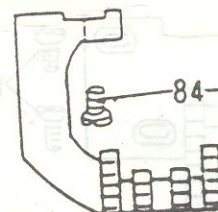
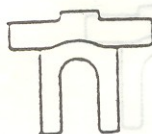
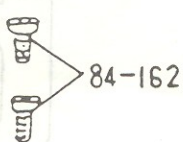
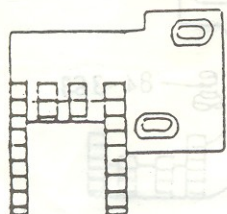


	m/m	Part No.
7/32"	5.56	17-885 X
1/4"	6.35	17-895 OK

84-382



	m/m	Part No.
7/32"	5.56	17-785 X
1/4"	6.35	17-795 X



84-363

Feed dog(Rear)

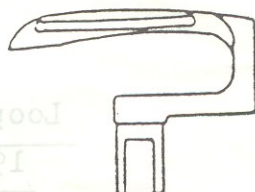
15-753 OK

Rear feed dog
holder

51-118 X

Feed dog(Front)

15-723 OK



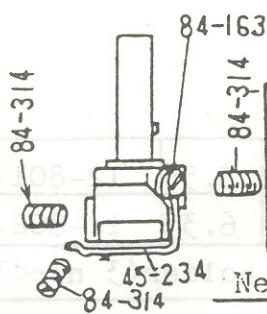
Looper

19-801 OK

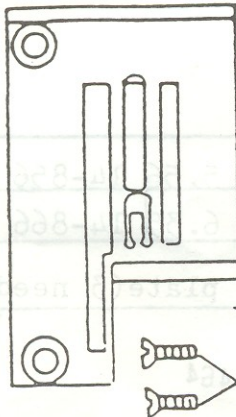
W8002-F

V7002-F

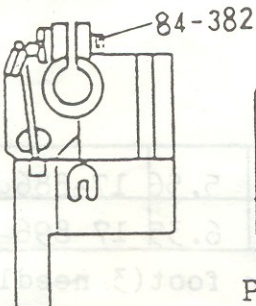
(1/8" 5/32")



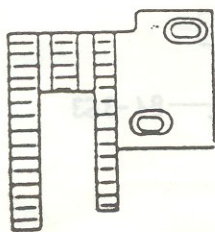
Needle holder(2 Needle)



Needle plate (2 needle)

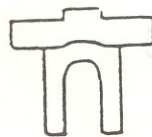
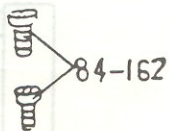


Presser foot (2 needle)



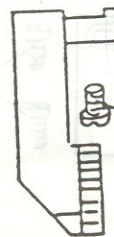
Feed dog (Rear)

15-758



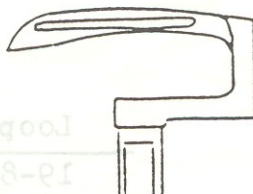
Rear feed dog holder

51-117



Feed dog(front)

15-729



Looper

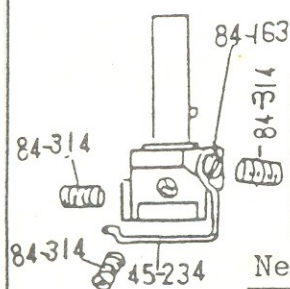
19-301

W8002-F
(3/16, 7/32, 1/4)

V7002-F
(3/16, 7/32, 1/4)

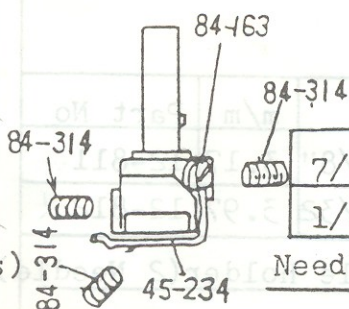
W8003-F
(7/32, 1/4)

V7003-F
(7/32, 1/4)



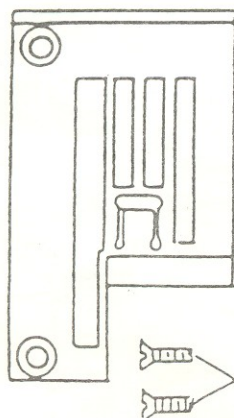
3/16"	4.76	12-813 OK
7/32"	5.56	12-814 OK
1/4"	6.35	12-815 OK

Needle holder (2 needles)



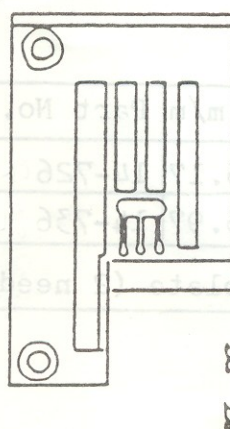
7/32"	5.56	12-801 OK
1/4"	6.35	12-802 OK

Needle holder (3 needles)



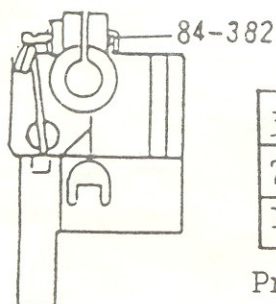
3/16	4.76	14-746 OK
7/32	5.56	14-756 OK
1/4	6.35	14-766 OK

Needle plate (2 needles)



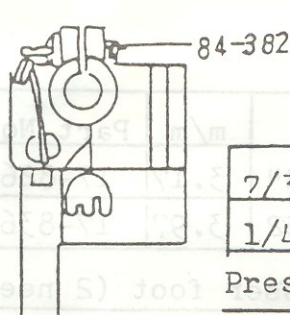
7/32"	5.56	14-856
1/4"	6.35	14-866

Needle plate (3 needles)



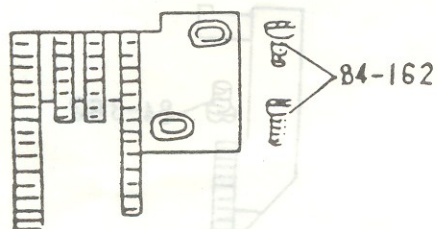
3/16	4.76	17-846 OK
7/32	5.56	17-856 X
1/4	6.35	17-866 OK

Presser foot (2 needles)



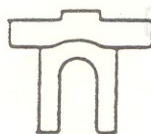
7/32"	5.56	17-886 OK
1/4"	6.35	17-896 OK

Presser foot (3 needles)



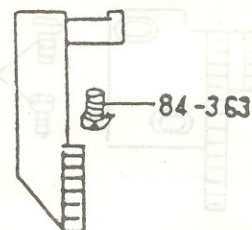
Feed dog (Rear)

15-756 OK



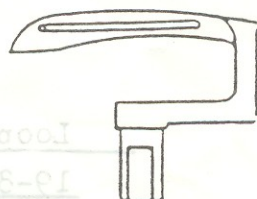
Rear feed dog holder

51-117 OK



Feed dog (Front)

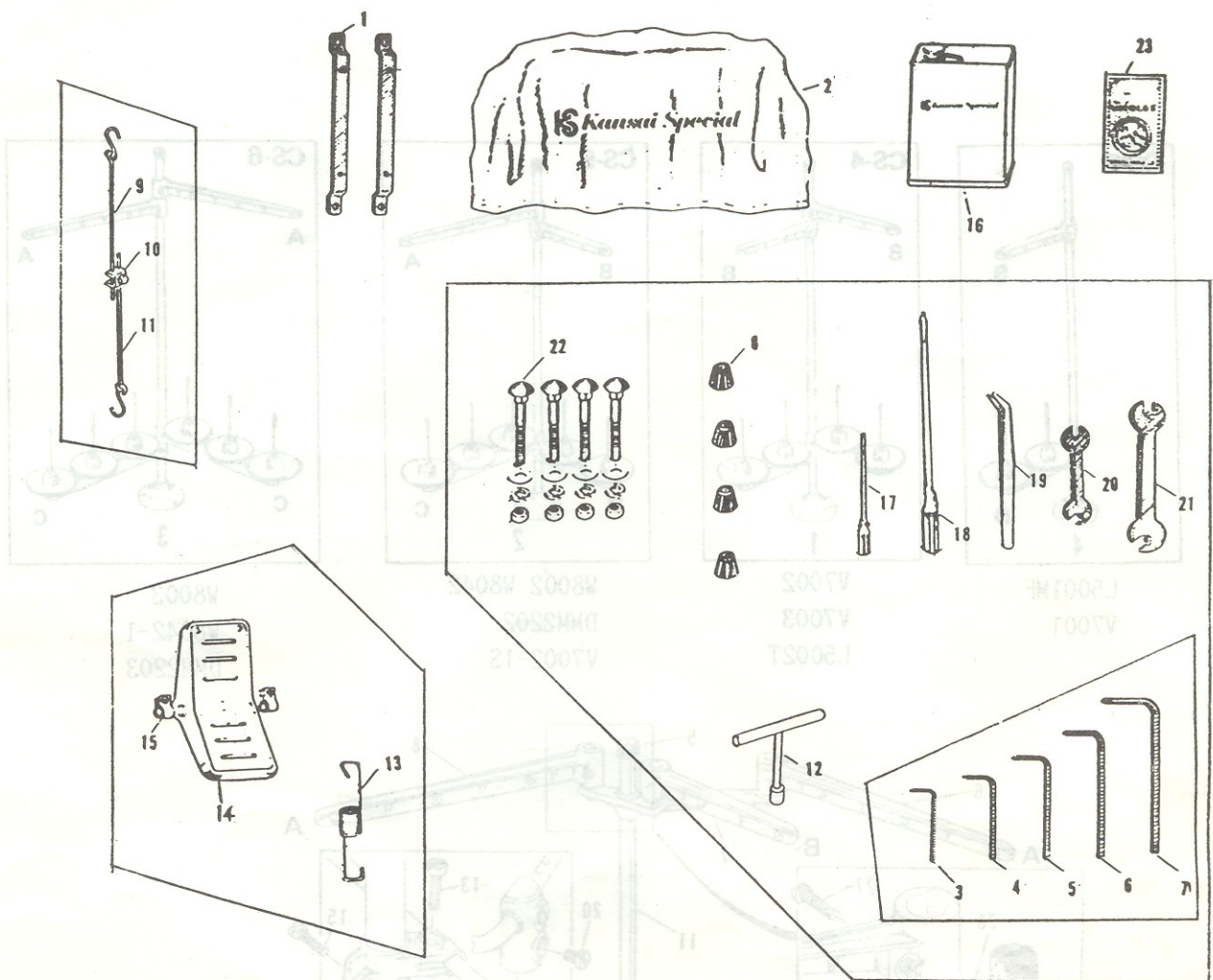
15-727 OK



Looper

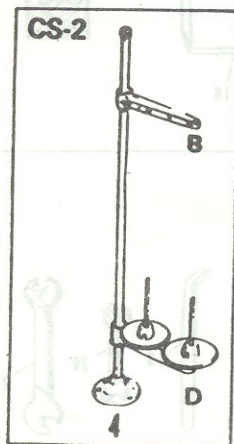
19-801 OK

17. Thread stands, Accessories (糸立て・アクセサリ)

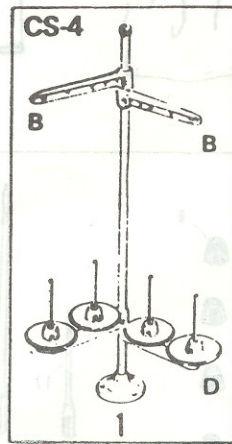


NO.	Part NO.	Part name	品 名	Q'ty
1	25-143	Machine mount bracket	タンク取付金具	2
2	28-021	Machine cover	ミシン頭部ビニールカバー	1
3	28-310	Wrench	6角レンチ 1.5	1
4	28-311	Wrench A	6角レンチ A	1
5	28-312	Wrench B	6角レンチ B	1
6	28-313	Wrench C	6角レンチ C	1
7	28-314	Wrench D	6角レンチ D	1
8	31-163	Cushion rubber	クッションゴム	4
9	77-006	Tie-rod (upper)	連結棒	1
10	77-005	Joint	連結止め金具	1
11	77-007	Tie-rod (lover)	押え揚げ側連結棒	1
12	28-484	Wrench T	T型レンチ 10ミリ	1
13	77-003	Spring	ペタル引張バネ	1
14	77-001	Pedal	押え揚げペタル	1
15	77-002	Pedal stopper	押え揚げペタル止め金具	2
16	28-611	Oil tellesso 33	ミシンオイル 33	1
17	28-451	Screw driver (small)	ドライバー小	1
18	28-452	Screw driver	ドライバー大	1
19	28-011	Tweezers	ピンセット	1
20	28-421	Spanner (small)	スパナ小	1
21	28-422	Spanner (large)	スパナ大	1
22	80-751	Screw	クラッチモーター取付ネジ	4
23	13-114	Needle U0113, UY113, SY7090	針	10

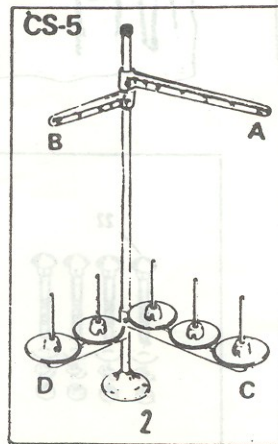
18. Thread stands (糸立て)



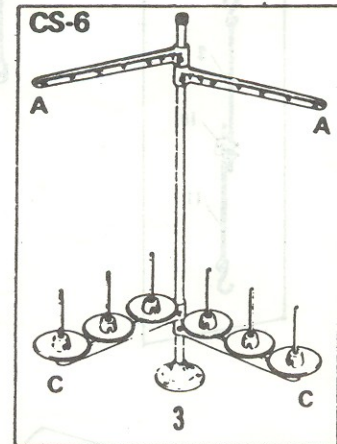
L5001MF
V7001



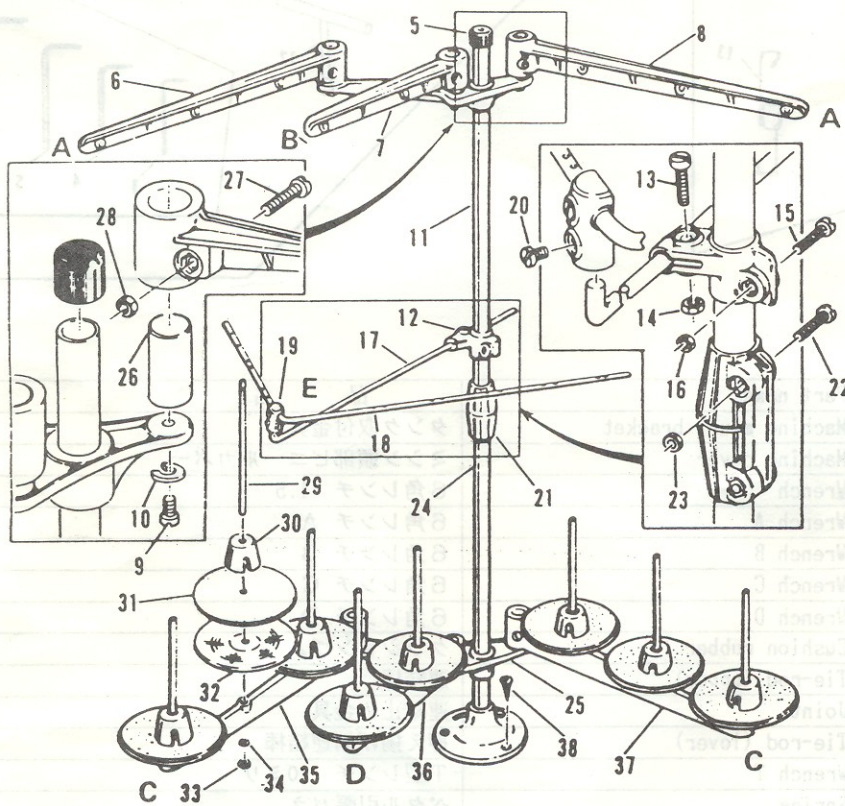
V7002
V7003
L5002T



W8002 W8042
DMM2202
V7002-1S



W8003
W8042-1
DMM2203



[illegible]

19. Table stand assembly diagram (テーブルスタンド据付図)

