

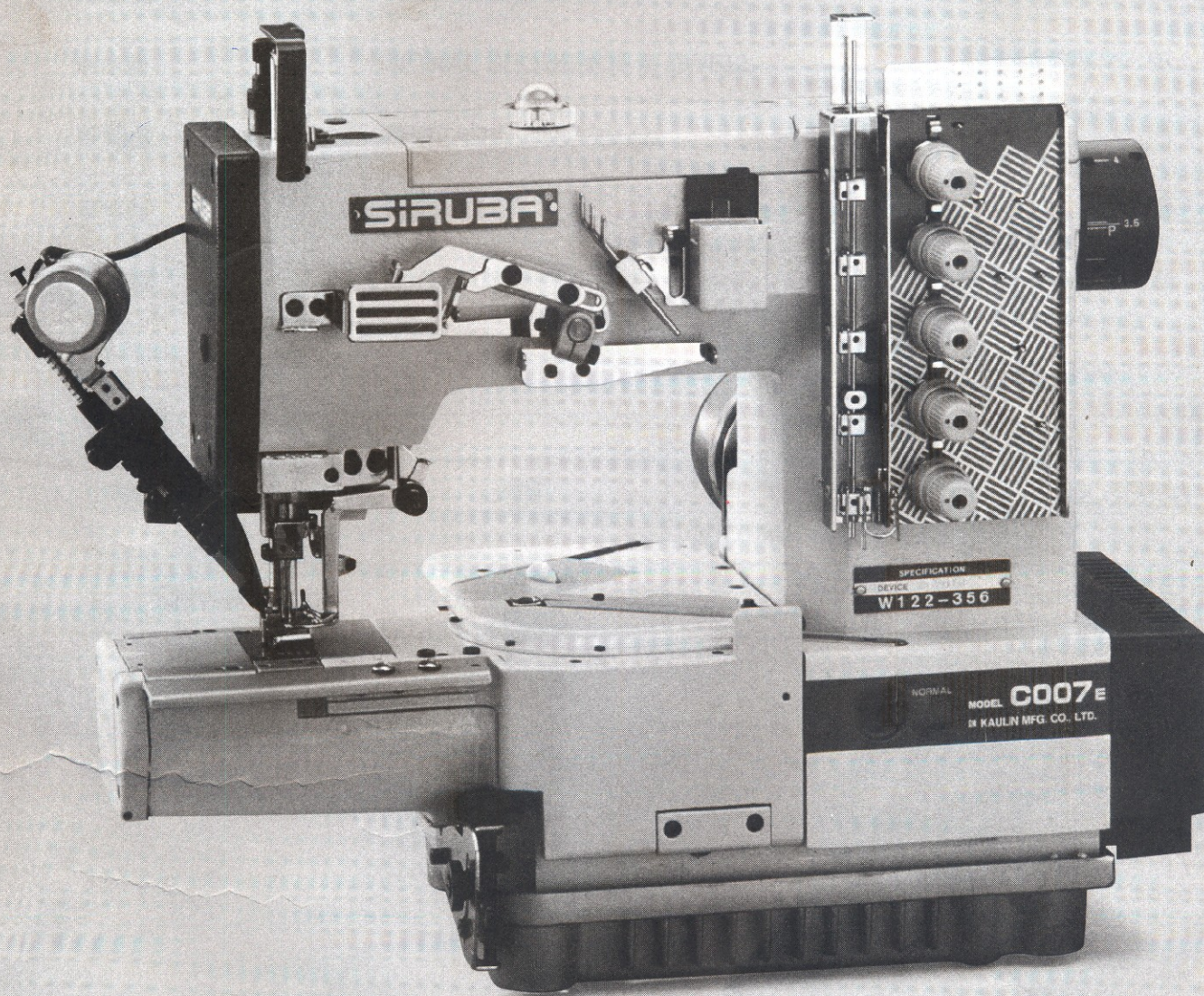
# SIRUBA®

銀箭牌工業用縫紉機  
INDUSTRIAL SEWING MACHINE

# UTR/UTS

## 使用說明書 INSTRUCTION BOOK

*el timbre es  
es la del  
- moderna.*



CE



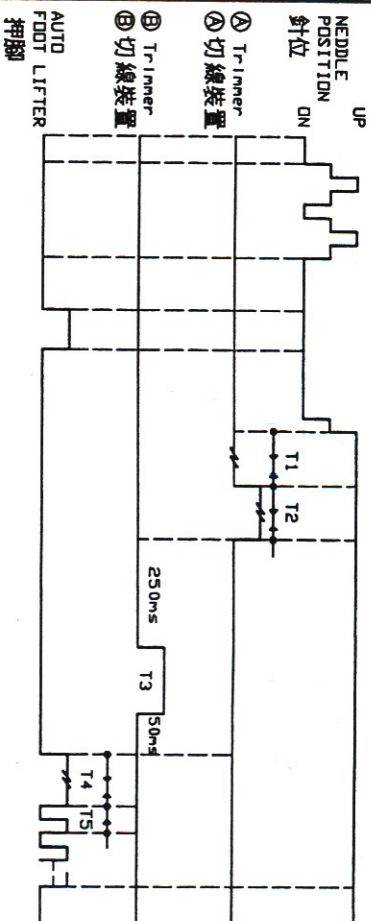
- LOJA



高林股份有限公司  
KAULIN MFG. CO., LTD.

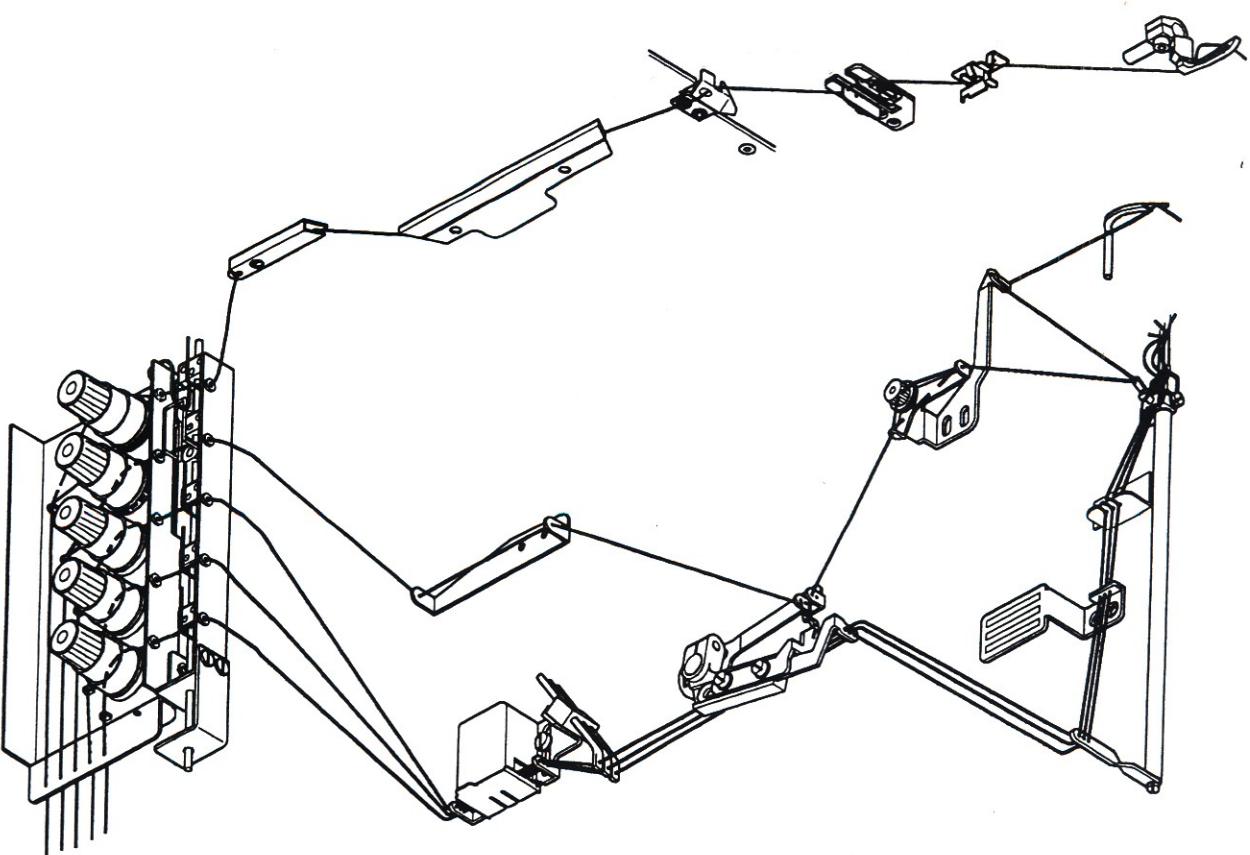
DS1=0  
OR DS1≠0

NEEDLE DOWN



T1: Trimming delay timer (20ms-170ms). Shipping set at 80ms  
切線延遲時間 設定在 80ms  
T2: Trimming on timer(80ms-690ms). Shipping set at 120ms  
切線 ON 時間 設定在 120ms  
T3: 60 to 2520ms  
T4: 2525ms  
T5: 5ms 50% duty cycle

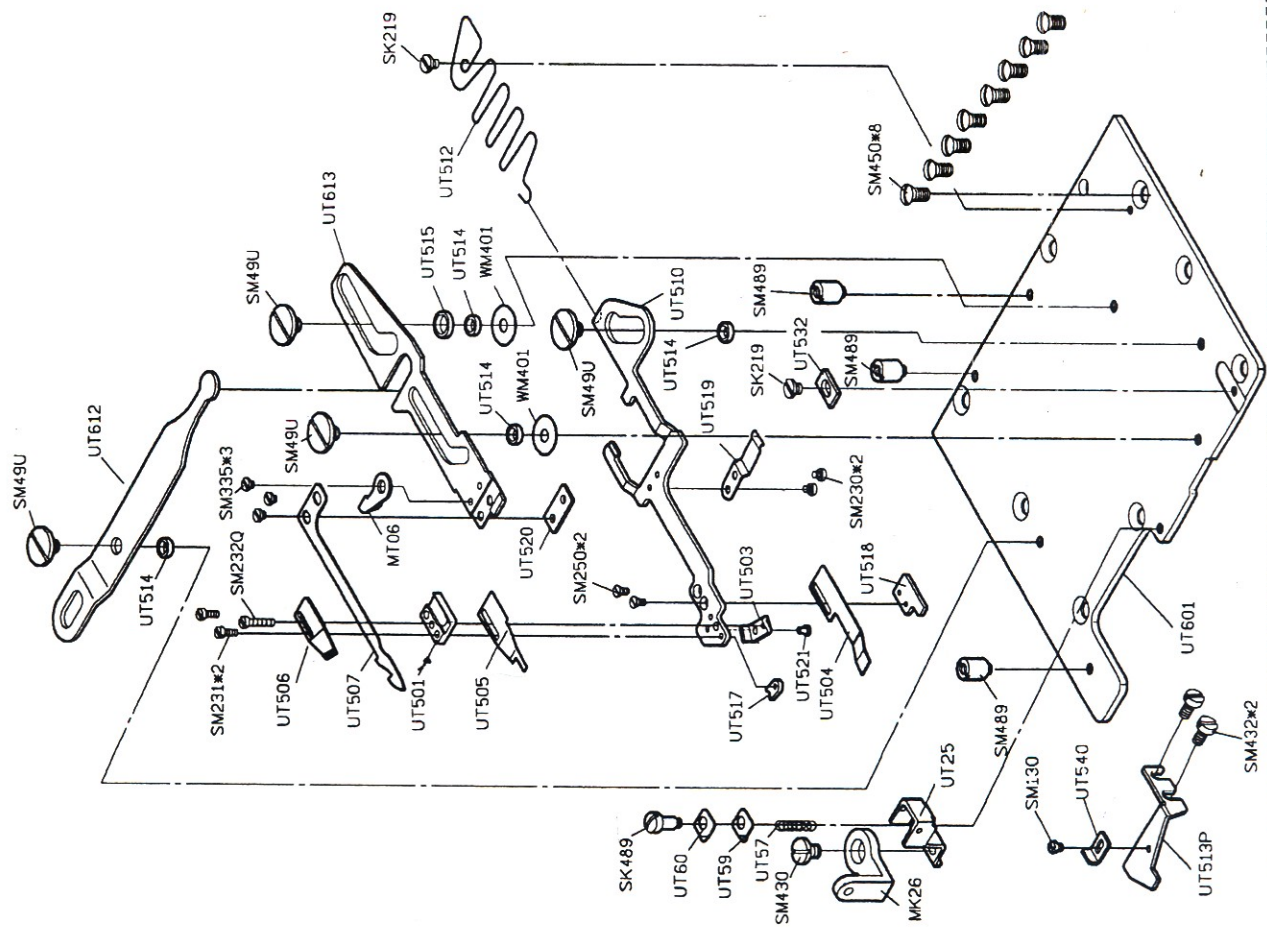
① Trimmer : Needle's Thread and lower Looper's Thread Trimmer  
② 切線裝置 : 針線及勾針線切線裝置  
③ Trimmer : Spreader's Thread Trimmer  
④ 切線裝置 : 上飾線切線裝置



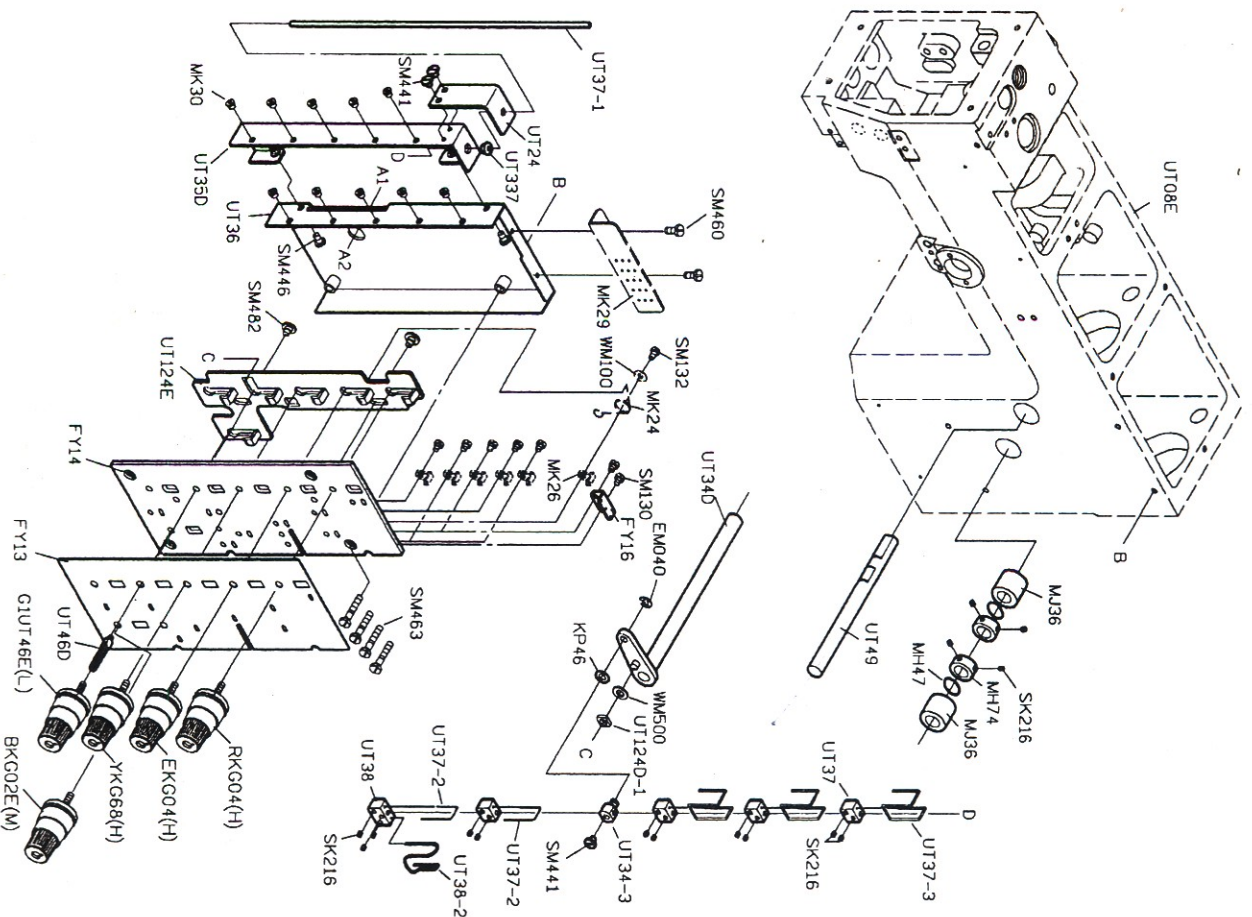
SIGNAL SEQUENCE & DWELL

THREADING DIAGRAM

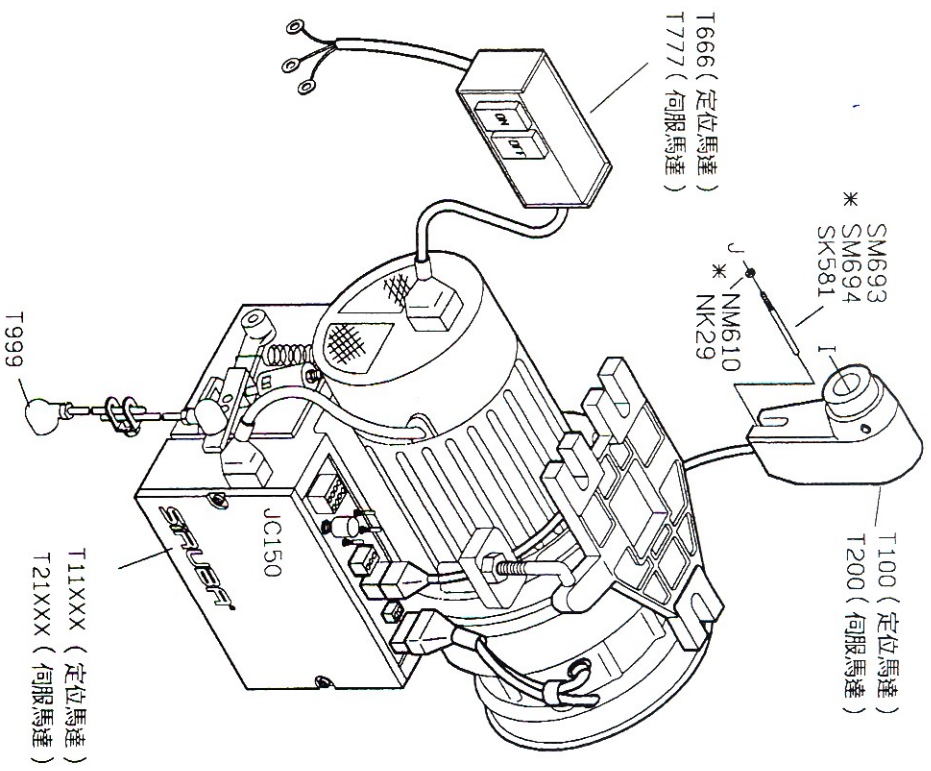
## PARTS LIST FOR UTR1/UTS1 (2) GROUP



## PARTS LIST FOR UTR/UTS (4) GROUP

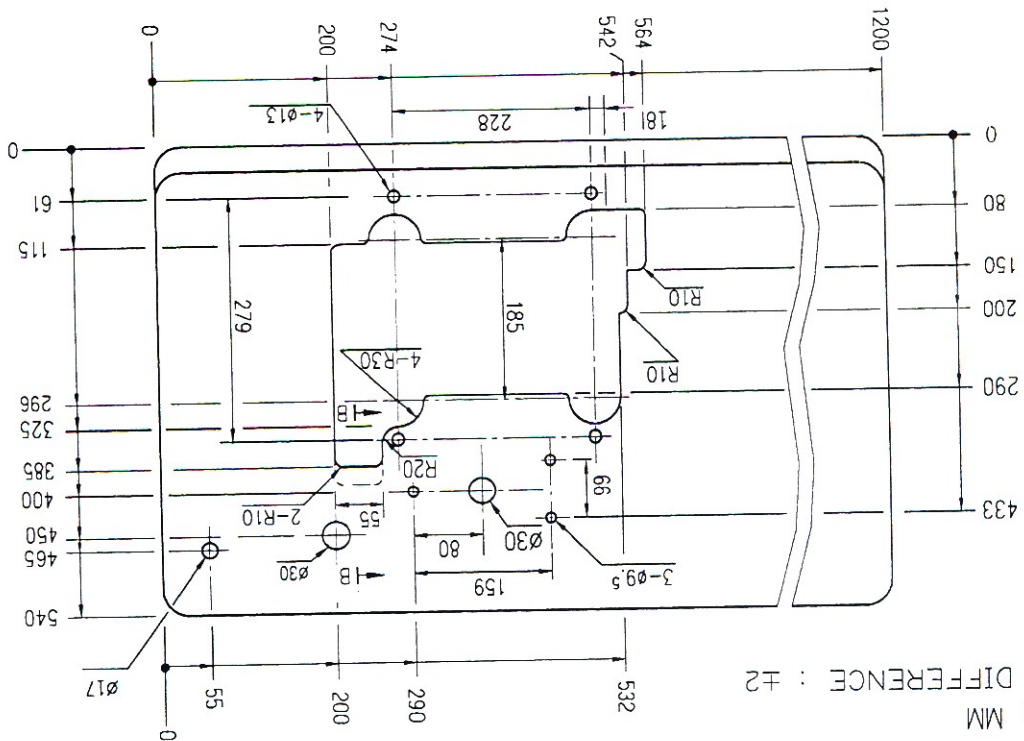
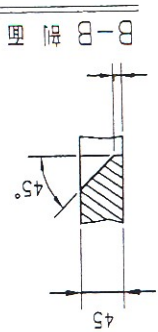






- SM693/NM610 for cylinder and flat bed interlock machine
- SM694/NM610 for 4 / 12 needles chain stitch machine
- SK581/NK29 for overlock machine

## PARTS LIST FOR UTR/UTS GROUP - OPTION



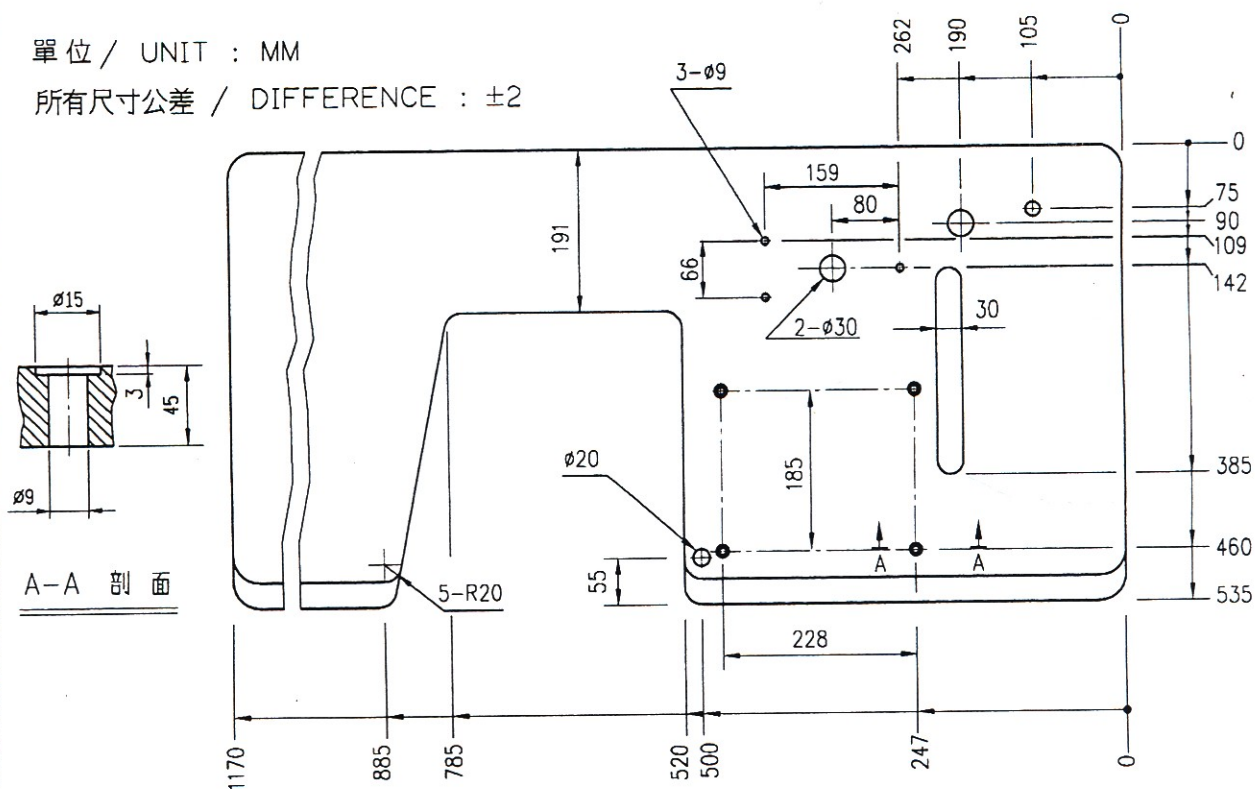
單位 / UNIT : MM  
所有尺寸公差 / DIFFERENCE : ±2

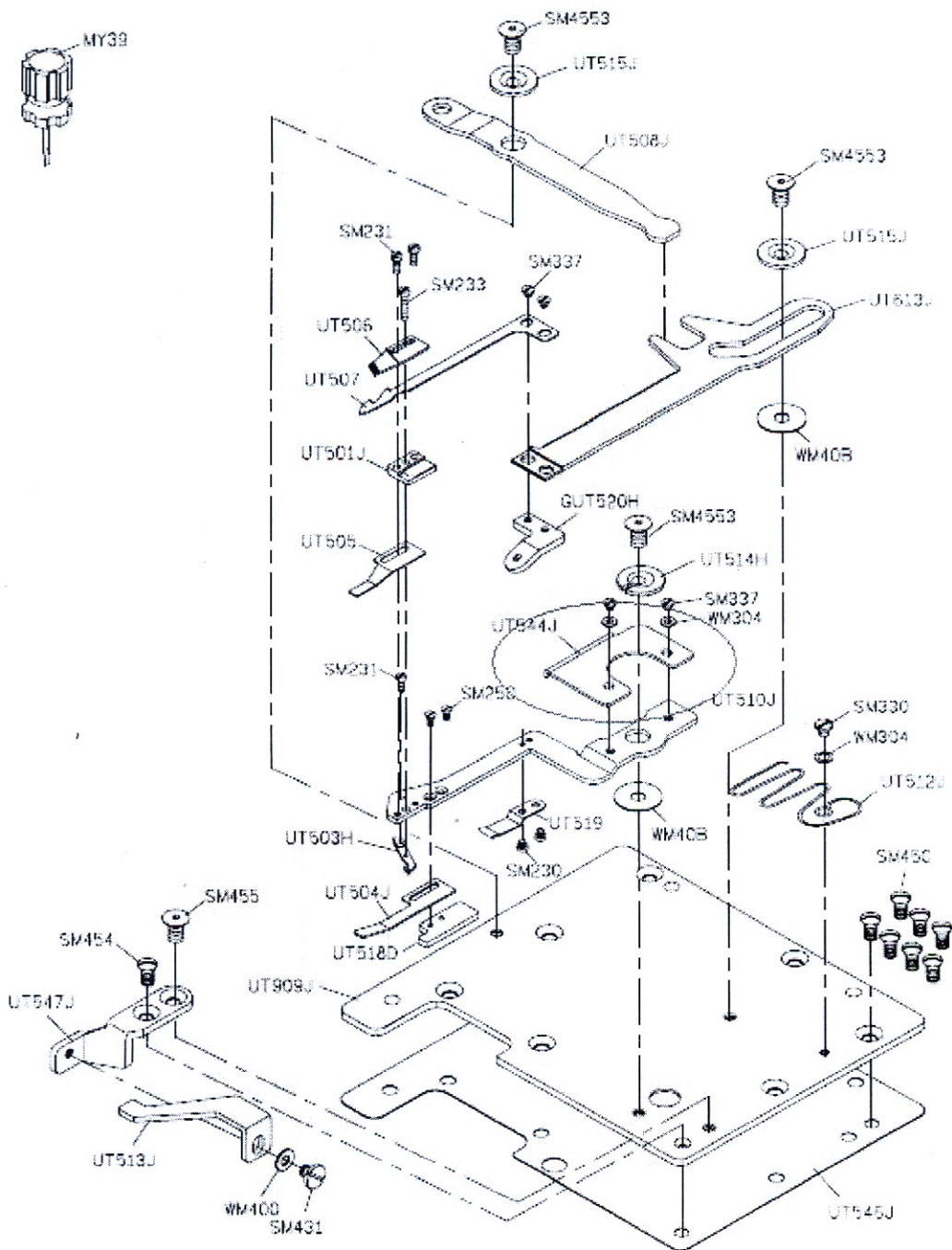
## TABLE CUT OUT - S007-T3

TABLE CUT OUT - S007-T4

單位 / UNIT : MM

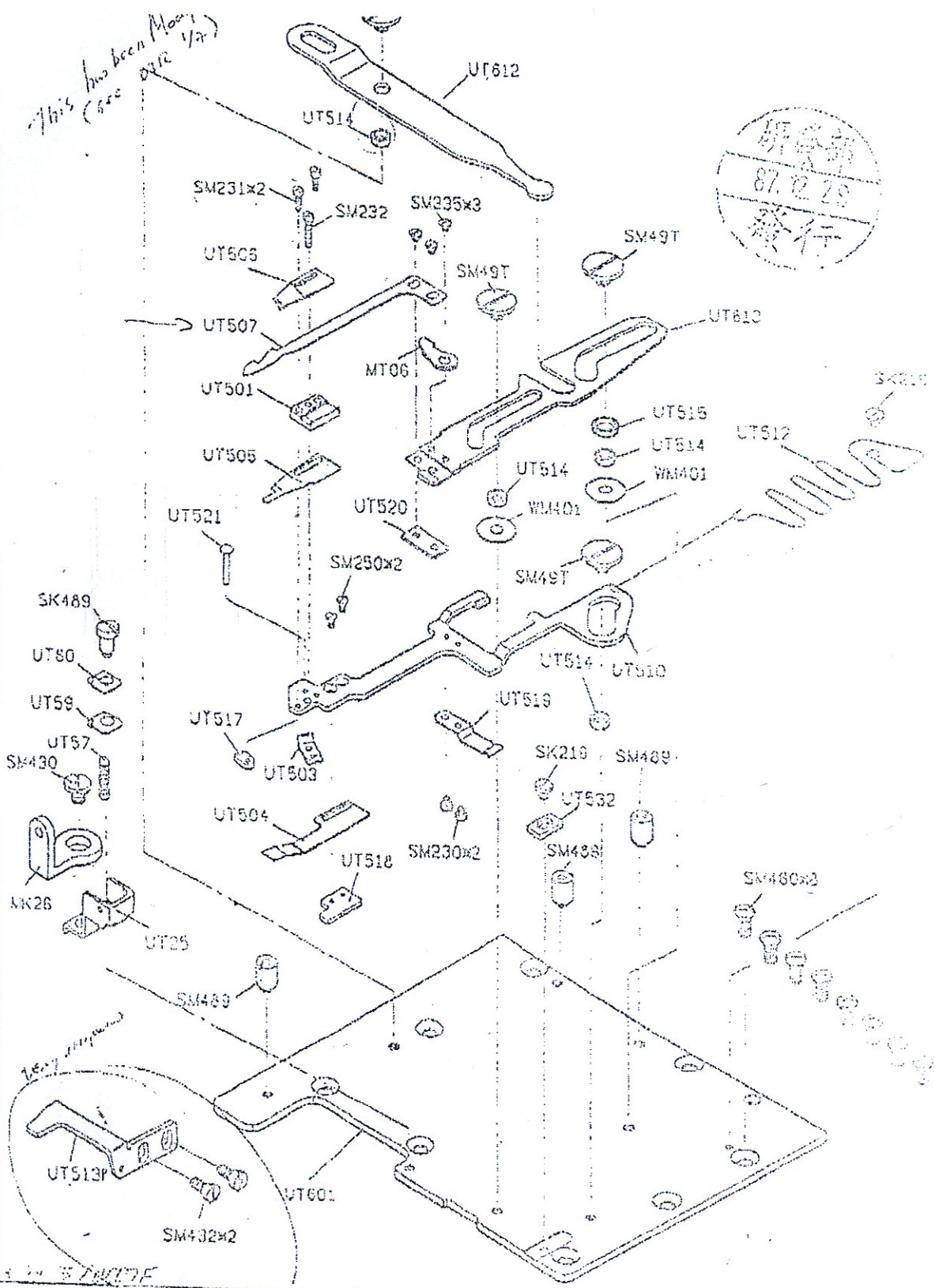
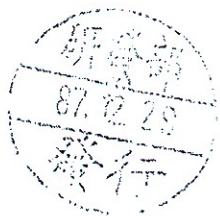
所有尺寸公差 / DIFFERENCE :  $\pm 2$





## PARTS LIST FOR UTP-J (UTQ-J) GROUP

*This has been Modified  
(see page 1/2)*





# UTR/UTS

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