

UH SERIES

寶獅牌工業用縫紉機 INDUSTRIAL SEWING MACHINE

OPTIONAL

AG003~AG006

BD070

BO080

BH003

BL073

BT084

EF006

EG006

EG008

ES003

GC060

GC060(2)

SS033

TB005

TB006

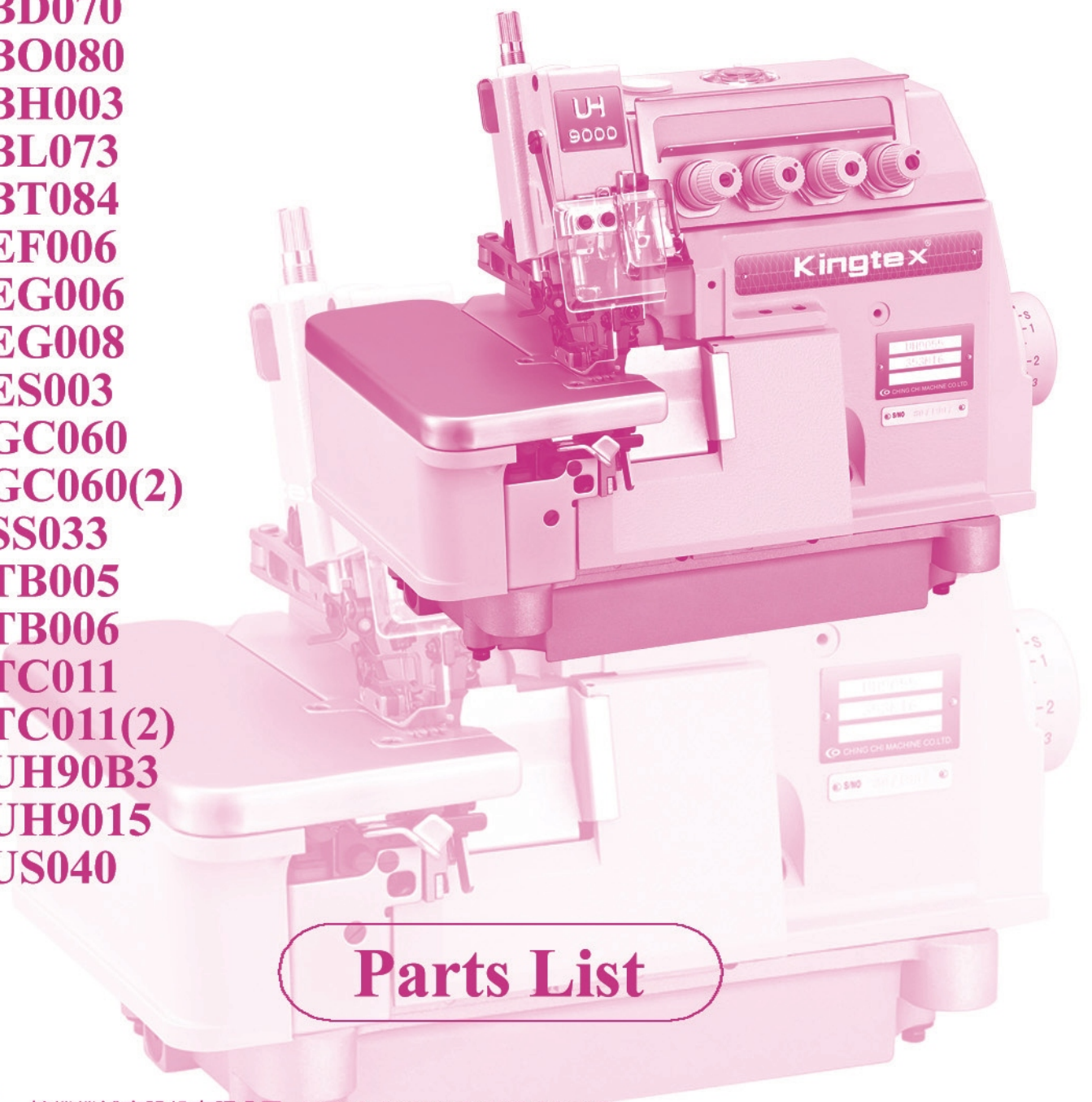
TC011

TC011(2)

UH90B3

UH9015

US040

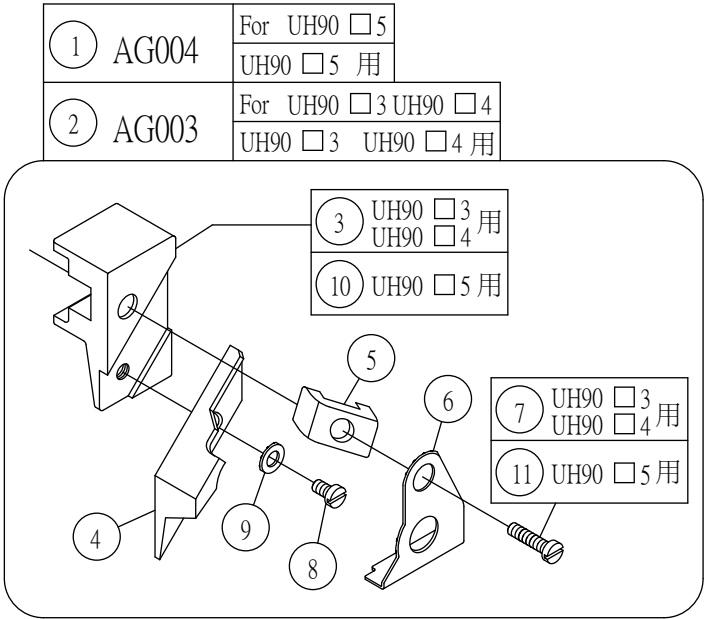


Parts List



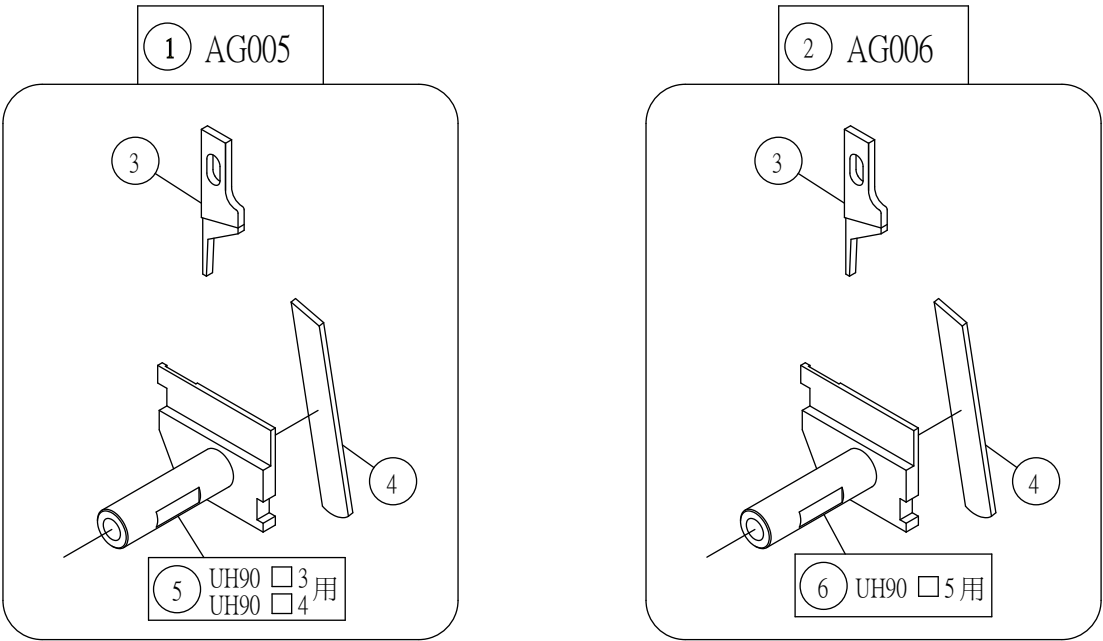
精機機械廠股份有限公司 CHING CHI MACHINE CO., LTD
<http://www.kingtensexwing.com.tw>

角刀 AG003 AG004



- AG003 角刀平口4線
- AG004 角刀平口5線
- AG3A 角寬角刀平口
- AG4A 寬角刀平口

平寬刀 AG005 AG006



- AG005 平寬刀平口
- AG006 平寬刀鋸齒

角刀 AG003 ANGLED KNIFE

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
* * 1	/AG003	角刀組 (UH9003 UH9004用)Angled Knife Set (For UH9003 Uh9004) -----	-----
* * 2	/AG004	角刀組 (UH9005 用)Angled Knife Set (For Uh9005) -----	-----
3	4AG0030103	角刀座 (UH9003 UH9004用)Knife Set (For UH9003 Uh9004) -----	1
4	4AG0030104	角刀Angled Knife -----	1
5	4AG0030105	角刀壓板Presser Plate -----	1
6	4AG0030106	切屑壓板Angle Knife Cover -----	1
7	8MC04281607D	螺絲Screw -----	1
8	8MB03200406A	螺絲Screw -----	1
9	4AG0030109	墊圈Washer -----	1
10	4AG0040110	角刀座 (UH9005用)Knife Set (For Uh9005) -----	-----
11	8MB04282207B	螺絲Screw -----	-----

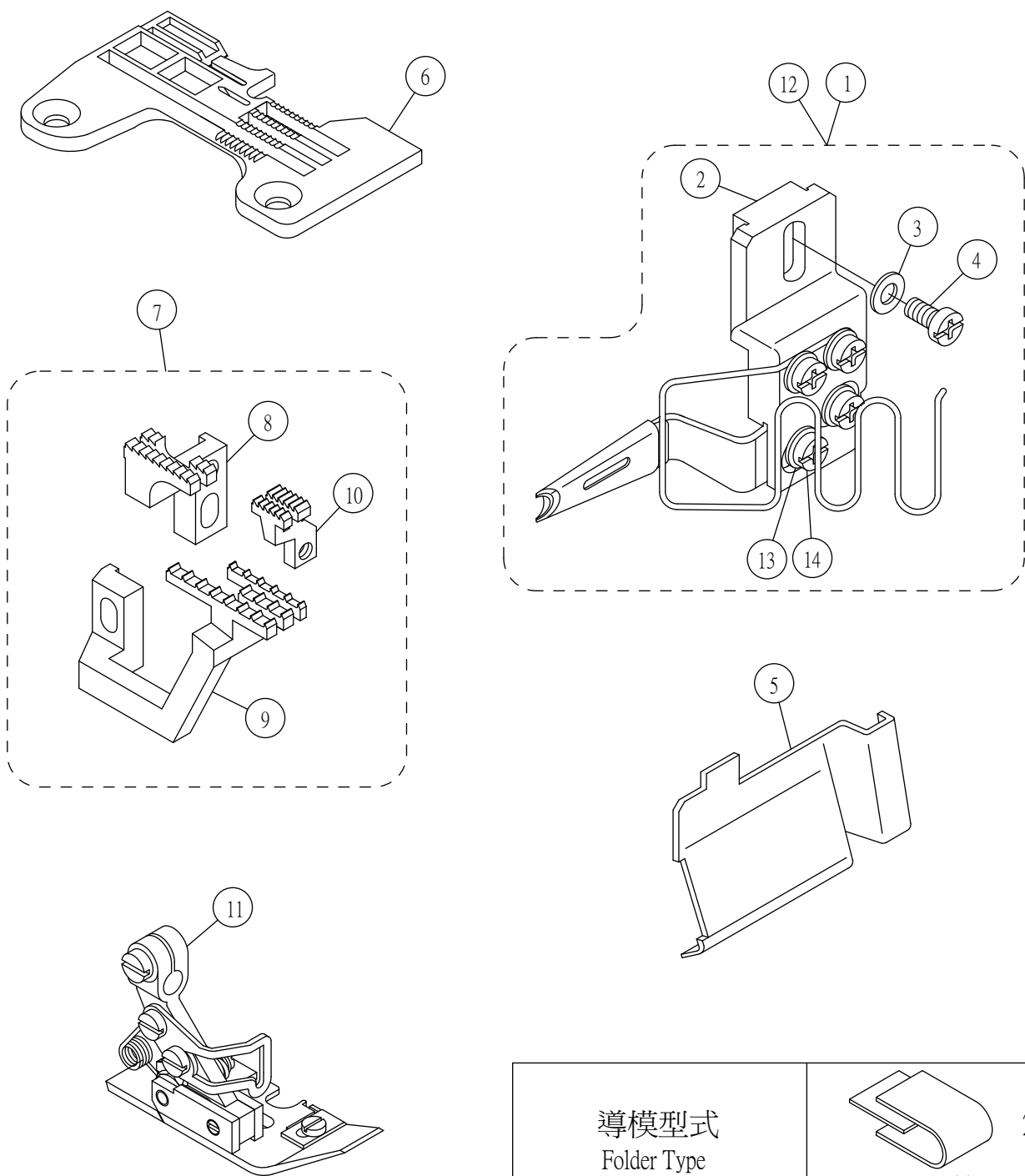
* * 整組套件

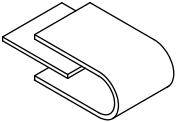
角刀 Ag004 ANGLED KNIFE

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
* * 1	/AG003	角刀組 (UH9003 UH9004用)Angled Knife Set (For UH9003 Uh9004) -----	-----
* * 2	/AG004	角刀組 (UH9005 用)Angled Knife Set (For Uh9005) -----	-----
3	4AG0030103	角刀座 (UH9003 UH9004用)Knife Set (For UH9003 Uh9004) -----	-----
4	4AG0030104	角刀Angled Knife -----	1
5	4AG0030105	角刀壓板Presser Plate -----	1
6	4AG0030106	切屑壓板Angle Knife Cover -----	1
7	8MC04281607D	螺絲Screw -----	-----
8	8MB03200406A	螺絲Screw -----	1
9	4AG0030109	墊圈Washer -----	1
10	4AG0040110	角刀座 (UH9005用)Knife Set (For Uh9005) -----	1
11	8MB04282207B	螺絲Screw -----	1

* * 整組套件

BD070 安全縫滾條導模 STRING FORMING DEVICE



導模型式 Folder Type	 2折 Two Fold	
尺寸	3/8"	1/2"

機型 Models	更換零件 Main parts	針板 Throat plate	壓腳組 Presser foot asm	主送布齒 Main feed dog	差動送布齒 Diffreantial feed dog	輔助送布齒 Auxiliary feed dog
UH9055-353-M16		5212TP0040	5212PF0501	5212FD0011	5212DF0010	5212AF0001

BD070 安全縫滾條導模 STRING FORMING DEVICE

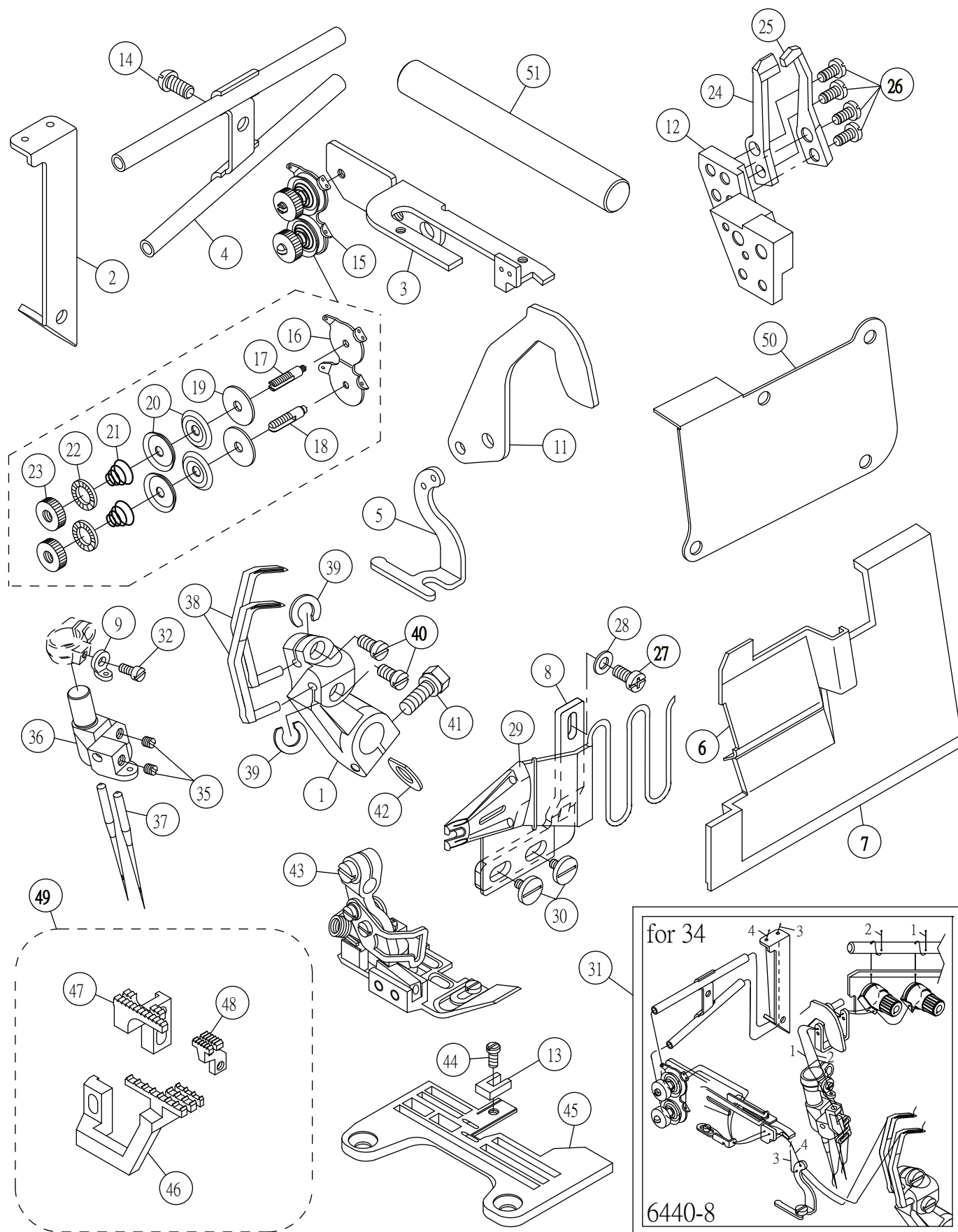
序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
* * 1	212FR5501	滾條導模組Binder Asm. (1/2") -----	1
2	4BD0700109	承座Bracket -----	1
3	2100000223	墊圈Washer -----	1
4	8MC04281207D	螺絲Screw -----	1
5	4BD0700110	導布屑Chip guide -----	1
6	* * * * *	針板Needle plate -----	
7	5212DG0501	送布齒組Feed Dog Asm. -----	1
8	* * * * *	主送布齒Main Feed Dog -----	
9	* * * * *	差動送布齒Diffreantial Feed Dog -----	
10	* * * * *	輔助送布齒Auxiliary Feed Dog -----	
11	* * * * *	壓腳組Presser foot Asm. -----	
* * 12	212FR5502	滾條導模組Binder Asm. (3/8") -----	1
13	2100000223	墊圈Washer -----	4
14	8SB36400505A	螺絲Screw -----	4

* * 整組套件

* * * * * 詳細資料請參照左圖

* * * * * See Left Page

BD080 雙鎖鏈縫 DOUBLE CHAIN STITCH



機型 Models	更換零件 Main parts	針板 Throat plate	壓腳組 Presser foot asm	主送布齒 Main feed dog	差動送布齒 Diffreantial feed dog	輔助送布齒 Auxiliary feed dog	針留 Needle holder
UH9034-503-M45		5212TP3401	5212PF0301	5212FD0018	5212DF0015	5212AF0005	5212NC1001

BD080 雙鎖鏈縫 DOUBLE CHAIN STITCH

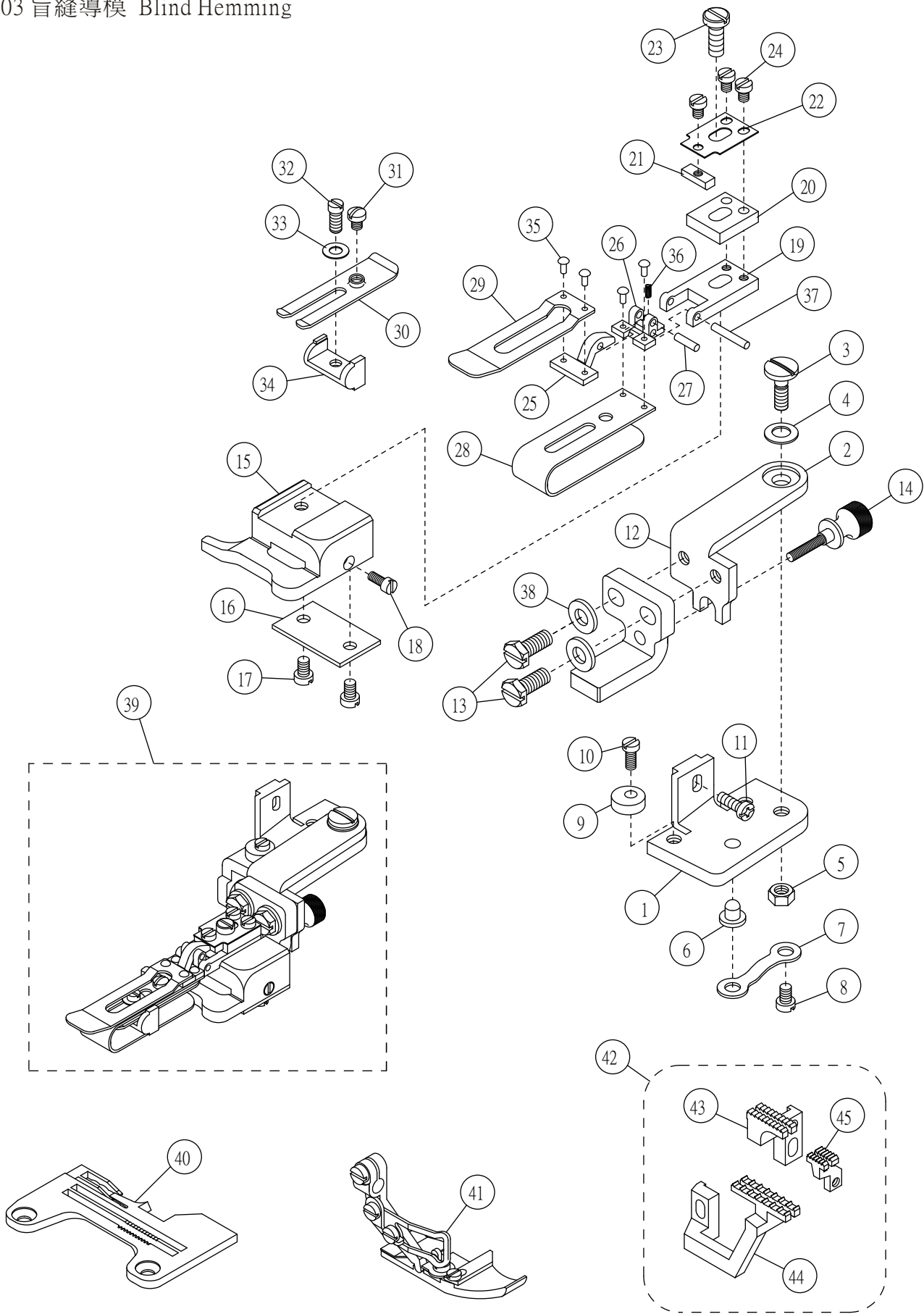
序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4BD0800101	擺動臂Lower looper Arm -----	1
2	4BD0800102	導線Thread Guide -----	1
3	4BD0800103	支架Bracket -----	1
4	4BD0800104	導線管Thread Guide -----	1
5	4BD0800105	導線Thread Guide -----	1
6	4BD0800106	導布屑Chip Guard -----	1
7	4BD0800107	前蓋Front Cover -----	1
8	4BD0800108	支架Bracket -----	1
9	4BD0800109	導線Thread Guide -----	1
10	4BD0800110	-----	停用
11	4BD0800111	導線Thread Guide -----	1
12	4BD0800112	導針器座Bracket -----	1
13	4BD0800113	定規 Curl Guard -----	1
14	8MC04281207D	螺絲Screw -----	1
* * 15	4BD0670134	彈力調整組 Tension Controller Asm. -----	1
16	4BD0670142	導線 Thread Guide -----	1
17	4BD0670140	螺栓 Stud -----	1
18	4BD0670141	螺栓 Stud -----	1
19	2100001127	羊毛氈Felt -----	2
20	2100051126	張力盤 Tension Disc -----	4
21	2100051136	彈簧 Spring -----	2
22	2100051135	止滑墊圈 Stopper -----	2
23	2100051134	螺帽 Nut -----	2
24	5212NG0007	前導針器Needle Guard (Front) -----	1
25	5212NG0006	後導針器Needle Guard (After) -----	1
26	8MB03200606A	螺絲Screw -----	4
27	8MC04281207D	螺絲Screw -----	1
28	2100000223	墊圈Washer -----	1
29	212FR3401	導模 Binder -----	1
30	8MB04280713A	螺絲Screw -----	2
31	66440-8	穿線貼紙Threading Diagram For Uh9034 -----	1
32	8MB02160404A	螺絲Screw -----	1
33	8MB02160304A	-----	停用
34	2121001501	-----	停用
35	8SH32440300A	螺絲Screw -----	2
36	5212NC1001	針留Needle Holder -----	1
37	66732-11	針 Needle -----	2
38	5212CL0003	鏈結線鉤Chainstitch Looper -----	2
39	4BD0800114	墊圈Washer -----	2
40	8MB85240806A	螺絲Screw -----	2
41	8MK05321308C	螺絲Screw -----	1
42	2120000435	墊圈Washer -----	1
43	* * * * *	壓腳組Presser foot Asm. -----	
44	8MB03200806K	螺絲Screw -----	1
45	* * * * *	針板Needle plate -----	
46	* * * * *	主送布齒Main Feed Dog -----	
47	* * * * *	差動送布齒Diffreantial Feed Dog -----	
48	* * * * *	輔助送布齒Auxiliary Feed Dog -----	
49	5212DG0301	送布齒組Feed Dog Asm. -----	1
50	4BD0800116	擋板Spacer -----	1
51	4BD0800115	軸Shaft -----	1

* * 整組套件

* * * * * 詳細資料請參照左圖

* * * * * See Left Page

Bh003 盲縫導模 Blind Hemming



更換零件 Main parts 機型 Models	針板 Throat plate	壓腳組 Presser foot asm	主送布齒 Main feed dog	差動送布齒 Diffreantial feed dog	輔助送布齒 Auxiliary feed dog
UH9013-032-L05	5212TP0013	5212PF0101	5212FD0002	5212DF0003	5212AF0001

Bh003 盲縫導模 Blind Hemming

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4BH0030101	承座Bracket -----	1
2	4BH0020102	活動臂Arm -----	1
3	8SC44401109E	樞銷螺栓Screw -----	1
4	4BH0020104	墊圈Washer -----	1
5	8SA44400307A	螺帽Nut -----	1
6	4BH0020106	定位梢Pin -----	1
7	4BH0020107	簧片Spring -----	1
8	8SC32440406A	螺絲Screw -----	1
9	4BH0020109	定位凸輪Cam -----	1
10	8SB32440705A	螺絲Screw -----	1
11	8MC04281207D	螺絲Screw -----	1
12	4BH0020112	導軌Guide -----	1
13	8SK44400907D	螺絲Screw -----	2
14	4BH0020114	調整螺椿Screw -----	1
15	4BH0030115	捲鋸舌Glota guide -----	1
16	4BH0030116	托底板Plate -----	1
17	8SB32440505A	螺絲Screw -----	2
18	8SB24560504A	固定螺絲Screw -----	1
19	4BH0020119	固定座Hing seat -----	1
20	4BH0020120	墊片Spacer -----	1
21	4BH0020121	鎖扣塊Stopper -----	1
22	4BH0020122	簧片Spring -----	1
23	8SC36401307D	螺絲Screw -----	1
24	8SB24560604B	螺絲Screw -----	3
25	4BH0020125	鎖鉤Hook -----	1
26	4BH0020126	活動座Hing -----	1
27	4BH0020127	樞梢 Pin -----	1
28	4BH0020128	卷板Folder -----	1
29	4BH0020129	活頁Lever -----	1
* 30	4BH0020130	隔片Spacer -----	1
* 31	8SB32440305A	螺絲Screw -----	1
* 32	8SB32440704A	螺絲Screw -----	1
* 33	4BH0020133	墊圈Washer -----	1
* 34	4BH0020134	滑塊Regulator -----	1
35	4BH0020135	鉚釘Rivet -----	4
36	4BH0020136	彈簧Spring -----	1
37	4BH0020137	樞梢Pin -----	1
38	2100001241	墊圈Washer -----	2
* * 39	4BH0030139	捲鋸組合folder Asm. -----	1
40	* * * * *	針板Needl Plate -----	
41	* * * * *	壓腳組Presser Foot Asm. -----	
42	5212DG0001	送布齒組Feed Dog Asm. -----	1
43	* * * * *	主送布齒Main Feed Dog -----	
44	* * * * *	差動送布齒Diffreantial Feed Dog -----	
45	* * * * *	輔助送布齒Auxiliary Feed Dog -----	

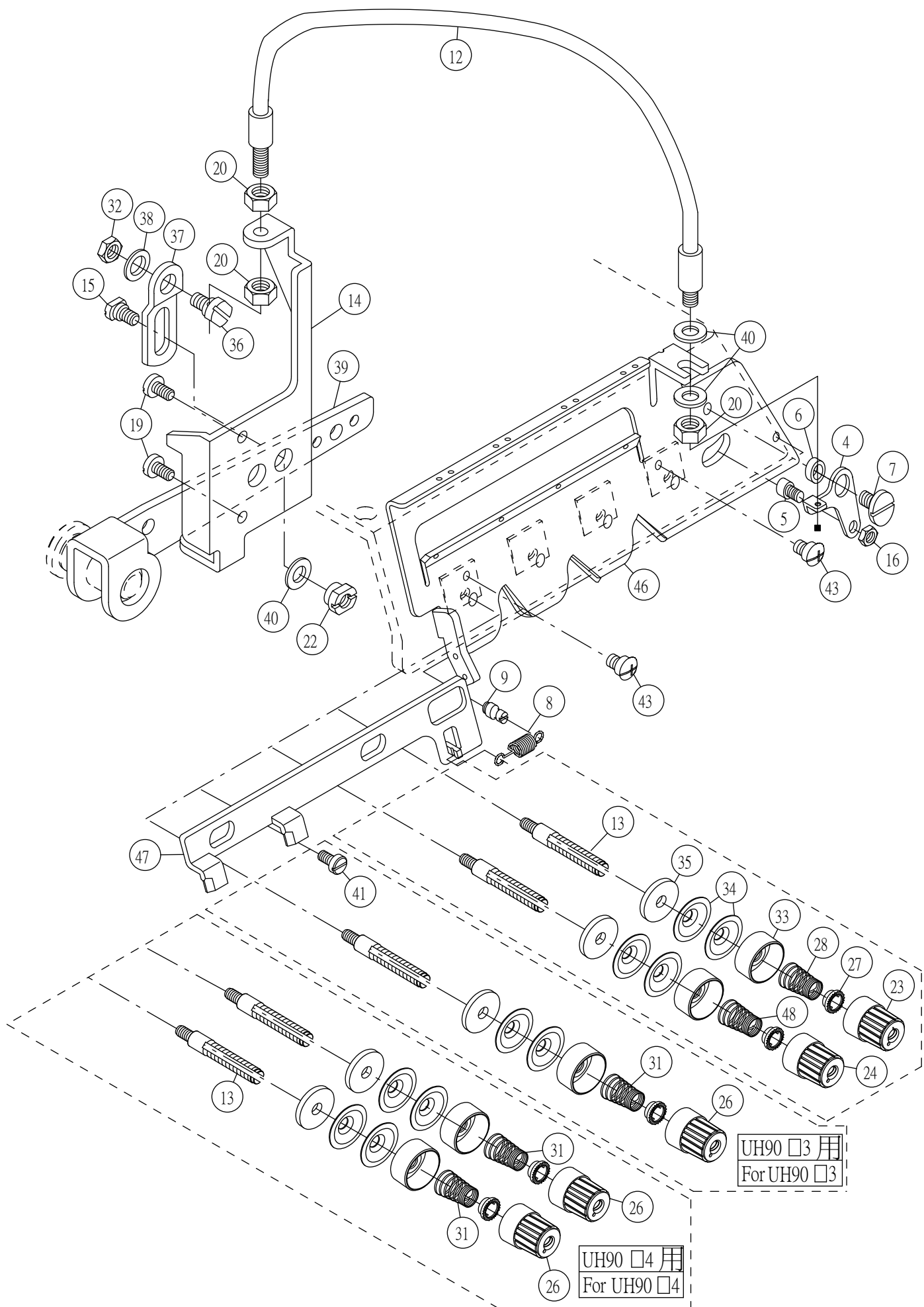
* 薄物用

* * 整組套件

* * * * * 詳細資料請參照左圖

* * * * * See Left Page

BL073 縫線張力控制組 (UH90□ 3 Uh90□ 4用)
Thread Tension Control (For UH90□ 3 Uh90□ 4)

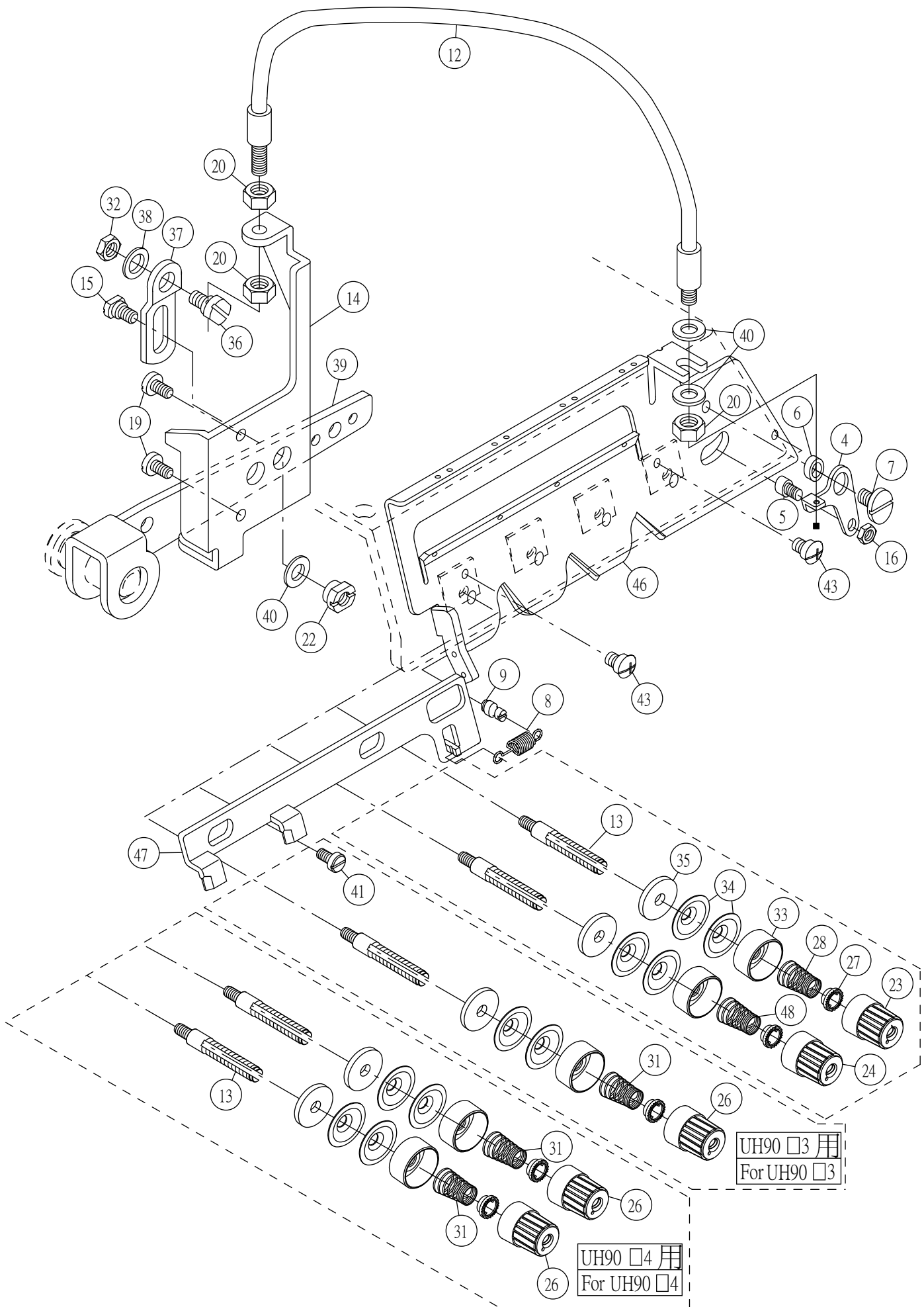


BL073 縫線張力控制組 (UH90□ 3 Uh90□ 4用)

Thread Tension Control (For UH90□ 3 UH90□ 4)

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4BL0530101	-----	停用
2	4BL0530102	-----	停用
3	4BL0530103	-----	停用
4	4BL0530104	擺動臂Arm -----	1
5	4BL0530105	驅動銷Pin -----	1
6	4BL0530106	隔環Ring -----	1
7	4BL0530107	樞銷螺椿 Screw -----	1
8	4BL0530108	拉伸彈簧Sring -----	1
9	4BL0530109	螺椿 Stud -----	1
10	2120001031	-----	停用
11	4BL0530111	-----	停用
12	4BL0530112	絞線組Pipe Asm. -----	1
13	2100001120	螺椿Stud -----	3
14	4BL0530114	支架Guide bracket -----	1
15	4BL0530115	螺椿 Stud -----	1
16	8MA04280307A	螺帽 Nut -----	1
17	2120001030	-----	停用
18	8MC04280507D	-----	停用
19	8MC04281007D	螺絲Screw -----	2
20	8MA05320408A	螺帽Nut -----	3
21	2200001025	-----	停用
22	4BL0530122	螺帽Nut -----	1
23	2100001121	調節螺帽 (藍)Tension Nut(Blue) -----	1
24	2100001121	調節螺帽 (黃)Tension Nut(Yellow) -----	1
25	2100001121	-----	停用
26	2100001121	調節螺帽 (紅)Tension Nut(Red) -----	1
27	2100001122	止滑齒輪Bush -----	3
28	2100001132	錐形彈簧 (藍)Spring(Blue) -----	1
29	2100041131	-----	停用
29-1	2120001137	-----	停用
30	2100001124	-----	停用
31	2100001123	錐形彈簧 (紅)Spring(Red) -----	1
32	8MA06400510A	螺帽Nut -----	1
33	2200000305	彈簧座Tension Spring Retainer -----	3
34	2100001126	張力控制盤Tension Disc -----	6
35	2100001127	羊毛氈Felt -----	3
36	4BL03B0113	螺絲Screw -----	1
37	4BL0530137	連結片Joint -----	1
38	2100000645	墊圈Washer -----	1
39	4BL0530139	拉桿Lever -----	1
40	2200001025	墊圈Washer -----	3
41	8SB44400608K	螺絲Screw -----	1
42	90SP0310	-----	停用
43	8MB04280807B	螺絲Screw -----	2
44	4BL0530144	-----	停用
45	4BL0530145	-----	停用
46	4BL0530146	導線板Thread Guide Plate -----	1
47	4BL0530147	楔板Wedge Seat -----	1
48	2100001131	錐形彈簧 (黃)Spring(Yellow) -----	1

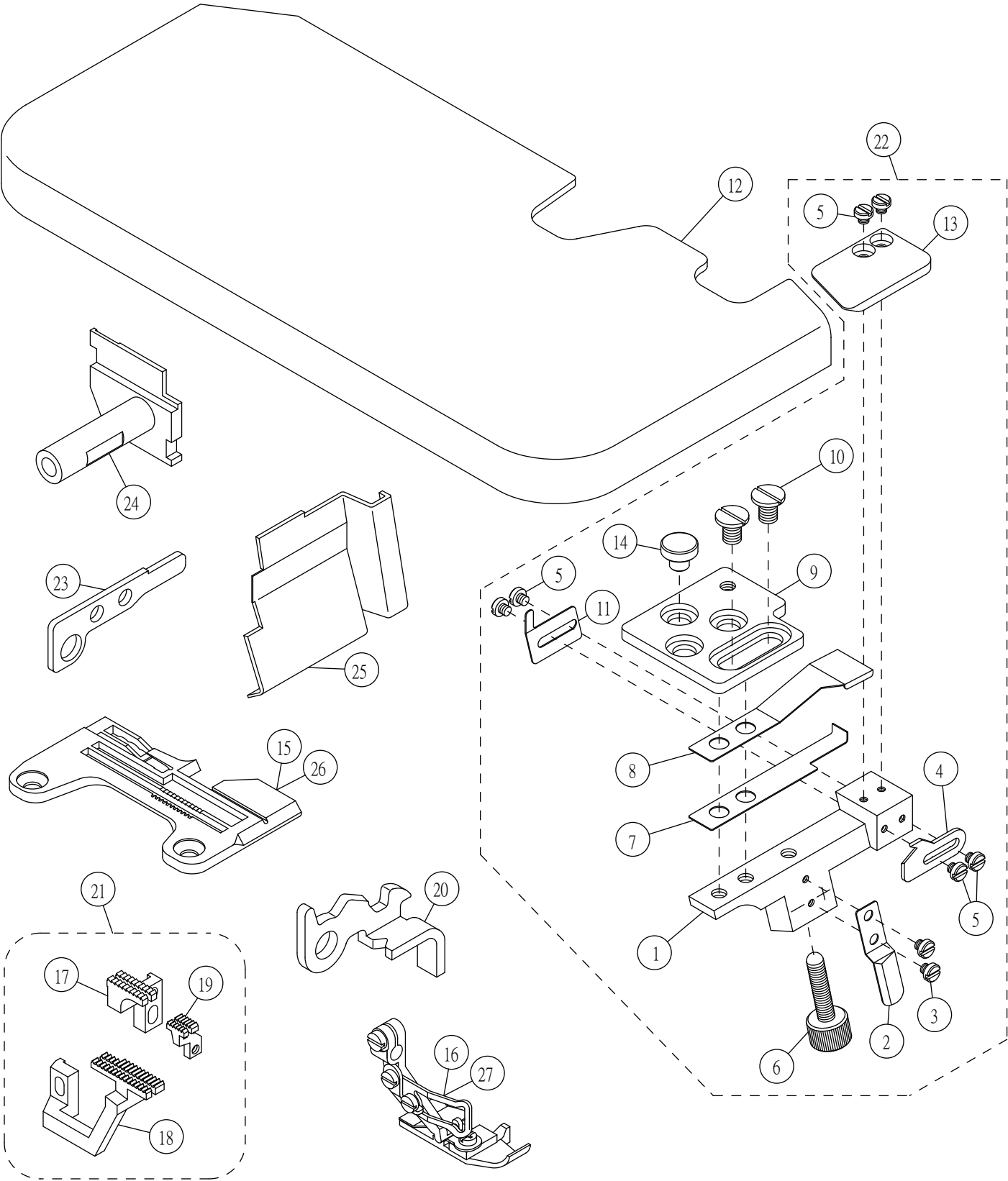
Thread Tension Control (For UH90□ 3 Uh90□ 4)



B1074 縫線張力控制組 (UH90□ 3 Uh90□ 4用)
Thread Tension Control (For UH90□ 3 UH90□ 4)

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4BL0530101	-----	停用
2	4BL0530102	-----	停用
3	4BL0530103	-----	停用
4	4BL0530104	擺動臂Arm -----	1
5	4BL0530105	驅動銷Pin -----	1
6	4BL0530106	隔環Ring -----	1
7	4BL0530107	樞銷螺椿 Screw -----	1
8	4BL0530108	拉伸彈簧Sring -----	1
9	4BL0530109	螺椿 Stud -----	1
10	2120001031	-----	停用
11	4BL0530111	-----	停用
12	4BL0530112	絞線組Pipe Asm. -----	1
13	2100001120	螺椿Stud -----	4
14	4BL0530114	支架Guide bracket -----	1
15	4BL0530115	螺椿 Stud -----	1
16	8MA04280307A	螺帽 Nut -----	1
17	2120001030	-----	停用
18	8MC04280507D	-----	停用
19	8MC04281007D	螺絲Screw -----	2
20	8MA05320408A	螺帽Nut -----	3
21	2200001025	-----	停用
22	4BL0530122	螺帽Nut -----	1
23	2100001121	調節螺帽(藍)Tension Nut(Blue) -----	1
24	2100001121	調節螺帽(黃)Tension Nut(Yellow) -----	1
25	2100001121	-----	停用
26	2100001121	調節螺帽(紅)Tension Nut(Red) -----	2
27	2100001122	止滑齒輪Bush -----	4
28	2100001132	錐形彈簧(藍)Spring(Blue) -----	1
29	2100041131	-----	停用
29-1	2120001137	-----	停用
30	2100001124	-----	停用
31	2100001123	錐形彈簧(紅)Spring(Red) -----	2
32	8MA06400510A	螺帽Nut -----	1
33	2200000305	彈簧座Tension Spring Retainer -----	4
34	2100001126	張力控制盤Tension Disc -----	8
35	2100001127	羊毛氈Felt -----	4
36	4BL03B0113	螺絲Screw -----	1
37	4BL0530137	連結片Joint -----	1
38	2100000645	墊圈Washer -----	1
39	4BL0530139	拉桿Lever -----	1
40	2200001025	墊圈Washer -----	3
41	8SB44400608K	螺絲Screw -----	-----
42	90SP0310	-----	停用
43	8MB04280807B	螺絲Screw -----	2
44	4BL0530144	-----	停用
45	4BL0530145	-----	停用
46	4BL0530146	導線板Thread Guide Plate -----	1
47	4BL0530147	楔板Wedge Seat -----	1
48	2100001131	錐形彈簧(黃)Spring(Yellow) -----	1

BT084 線頭夾持組與專用零件 (For UH9023 UH9024 Only)

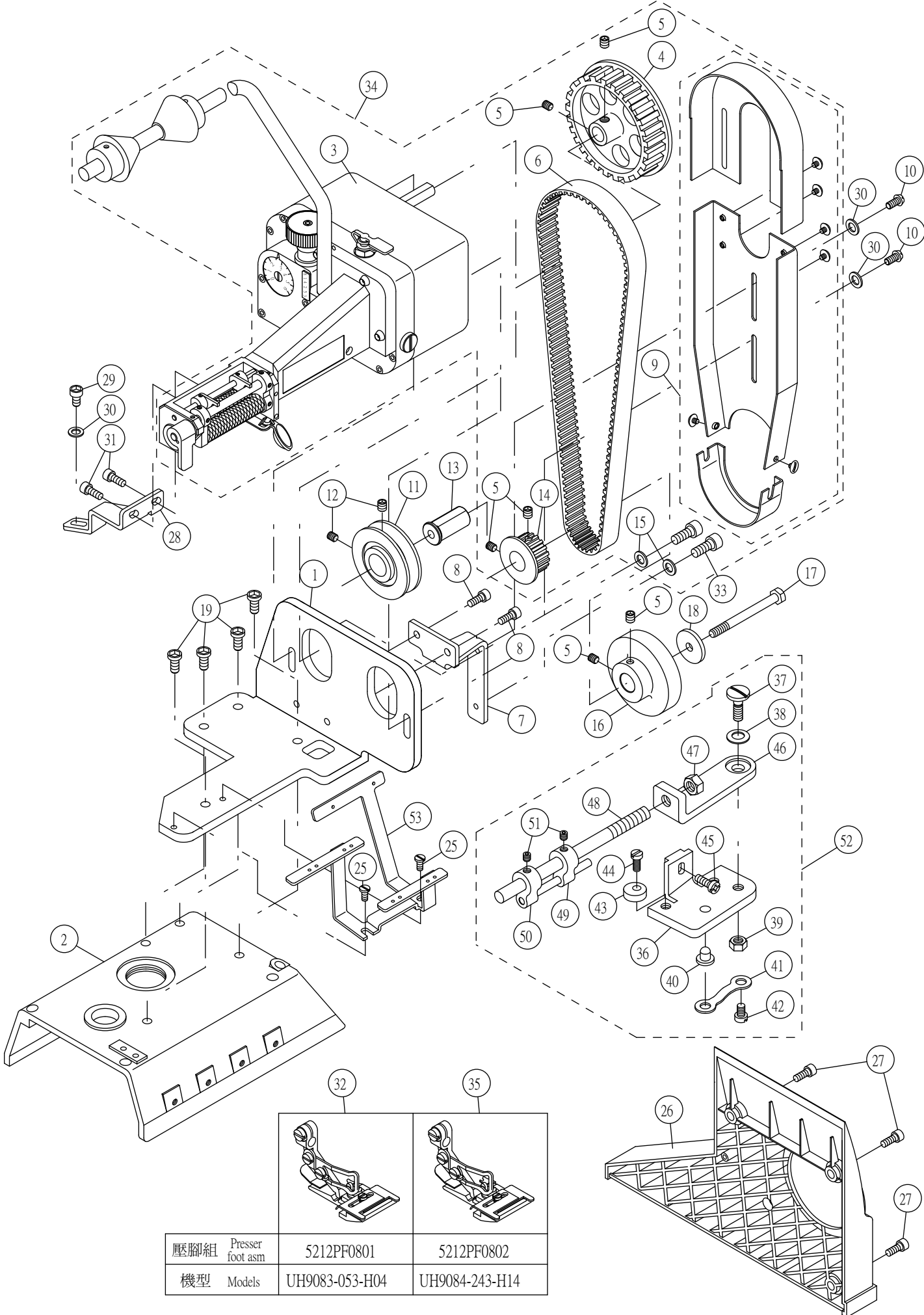


機型 Models	更換零件 Main parts	針板 Throat plate	壓腳組 Presser foot asm	主送布齒 Main feed dog	差動送布齒 Diffrential feed dog	輔助送布齒 Auxiliary feed dog
UH9023-032-M04		5212TP0012	5212PF0201	5212FD0003	5212DF0004	5212AF0001
UH9024-242-M14		5212TP0017	5212PF0202	5212FD0003	5212DF0004	5212AF0001

BT084 線頭夾持組與專用零件 (For UH9023 UH9024 Only)

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4BT0820101	夾簧座 Springbase -----	1
2	4BT0820102	止動壓板 Stopper -----	1
3	8SB24560205A	螺絲 Screw -----	2
4	4BT0820104	切線刀 Cutter -----	1
5	8SB24560205A	螺絲 Screw -----	6
6	4BT0820106	螺絲 Spring -----	1
7	4BT0820107	調整簧片Screw -----	1
8	4BT0820108	夾線簧片 Thread Holder -----	1
9	4BT0840101	針板座Bracket -----	1
10	8SB44400608K	螺絲 Screw -----	2
11	4BT0820111	線頭定位鉤 Stopper -----	1
12	4BT0840102	布板 Cloth Plate -----	1
13	4BT0820113	護蓋 Spring Cover -----	1
14	2120000137	孔塞Cushion Rubber -----	1
15	5212TP0012	針板 Needl Plate -----	1
16	5212PF0201	壓腳組 Presser Foot Asm. -----	1
17	* * * * *	主送布齒 Main Feed Dog -----	
18	* * * * *	差動送布齒 Diffreantial Feed Dog -----	
19	* * * * *	輔助送布齒 Auxiliary Feed Dog -----	
20	4BT0840103	鎖鉤Hook -----	1
21	5212DG0201	送布齒組Feed Dog Asm. -----	1
* * 22	4BL073A0222	線頭夾持組Knife Assembly -----	1
23	4BL0530301	導軌Guide -----	1
24	4BL0530302	下刀座Loewer Knife Hoder -----	1
25	4BT0840104	導布屑Chip guide -----	1
26	5212TP0017	針板 Needl Plate -----	1
27	5212PF0202	壓腳組 Presser Foot Asm. -----	1

EF006鬆緊帶張力調整機構 Elastic Tape Attaching



EF006鬆緊帶張力調整機構 Elastic Tape Attaching

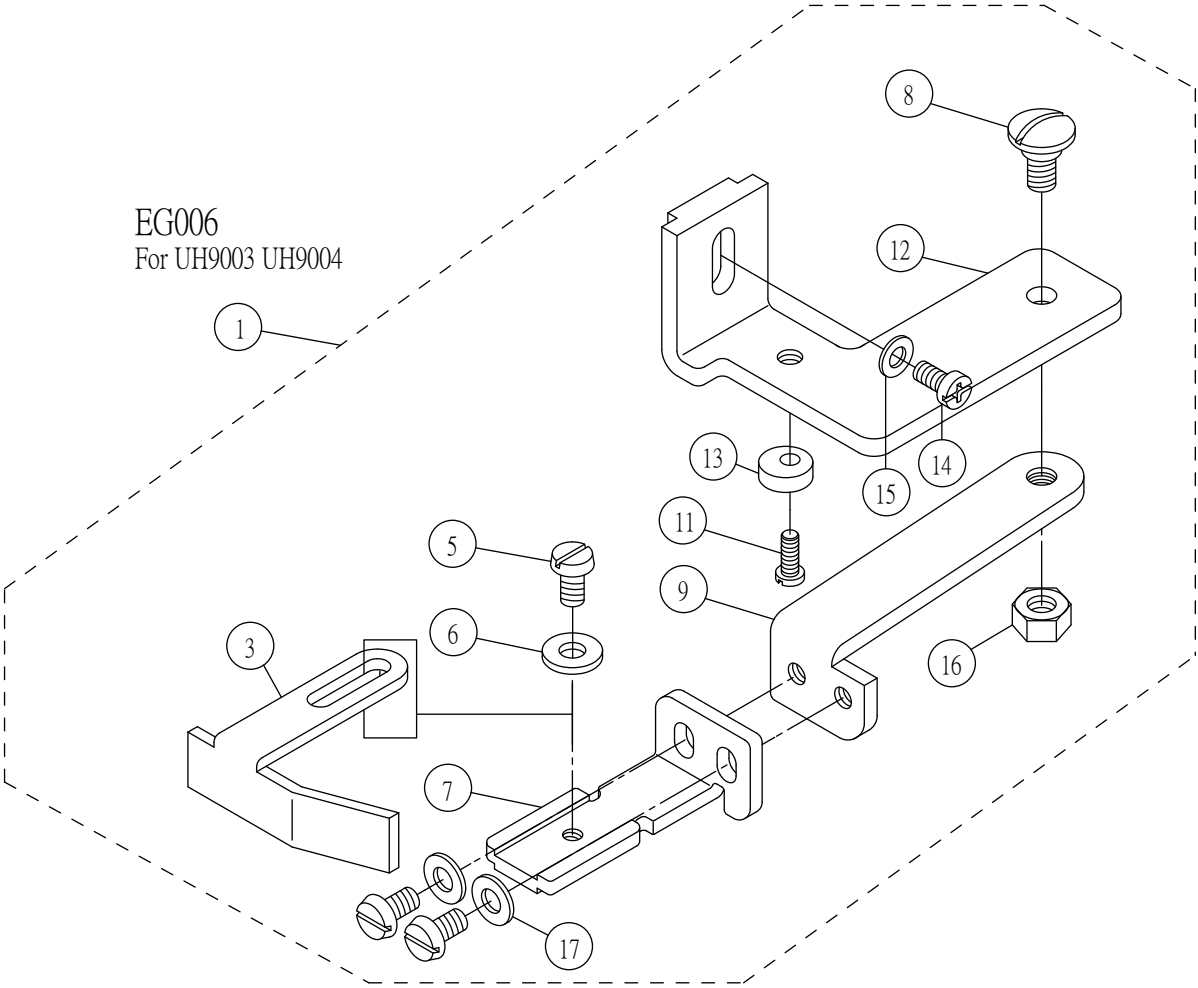
序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4EF0060101	變速機座Transmission -----	1
2	4EF0060102	上蓋Cover -----	1
3	4EF0060103	鬆緊帶傳送滾輪組Elastic Asm. -----	1
4	4EF0060104	齒形皮帶輪Timing Gear -----	1
5	8MN05320500E	螺絲Screw -----	6
6	4EF0060106	齒形皮帶Timing Gear -----	1
7	4EF0060107	支架Bracket -----	1
8	8MM05320809A	螺絲Screw -----	2
9	4EF0060109	皮帶護蓋Belt Cover -----	1
10	8MC04280507D	螺絲Screw -----	2
11	4EF0060111	皮帶輪Pully -----	1
12	8MN06400800C	螺絲Screw -----	2
13	4EF0060113	連結軸Shaft -----	1
14	4EF0060114	齒形皮帶輪Timing Gear -----	1
15	2200001025	墊圈Washer -----	2
16	4EF0060116	手輪Hand Wheel -----	1
17	8MM06404310B	螺絲Screw -----	1
18	4EF0040107	墊圈Washer -----	1
19	8MM06401210A	螺絲Screw -----	4
20	4EF0060120	-----	停用
21	4EF0060121	-----	停用
22	8MN04280600A	-----	停用
23	8MM04283007B	-----	停用
24	4EF0060124	-----	停用
25	8MB04280807K	螺絲Screw -----	2
26	4EF0060126	皮帶蓋Belt Cover -----	1
27	8MB06401409A	螺絲Screw -----	3
28	4EF0060128	撐板Support -----	1
29	8MM04281007A	螺絲Screw -----	1
30	2100000223	墊圈Washer -----	3
31	8CM48240813A	螺絲Screw -----	2
32	* * * * *	壓腳組Presser Foot Asm. -----	1
33	8MM05321609A	螺絲Screw -----	2
34	4EF006A0106	鬆緊帶組Elastic Asm. -----	1
35	* * * * *	壓腳組Presser Foot Asm. -----	1
36	4BH0030101	承座Bracket -----	1
37	8SC44401109E	樞銷螺栓Screw -----	1
38	4BH0020104	墊圈Washer -----	1
39	8SA44400307A	螺帽Nut -----	1
40	4BH0020106	定位梢Pin -----	1
41	4BH0020107	簧片Spring -----	1
42	8SC32440406A	螺絲Screw -----	1
43	4BH0020109	定位凸輪Cam -----	1
44	8SB32440505A	螺絲Screw -----	1
45	8MC04281207D	螺絲Screw -----	1
46	4EF0060146	活動臂Arm -----	1
47	8MA05320408A	螺帽Nut -----	1
48	4EF0060148	連桿Connection -----	1
49	2210090314	右導模Tape Guide (R) -----	1
50	4EF0060150	導模滑桿Tape Guide Bar -----	1
51	8MN03200300A	螺絲Screw -----	2
52	4EF006A0146	導帶組Thread Gear Set -----	1
53	4EF0060153	導線板Thread Guide Plate -----	1

* * * * * 詳細資料請參照左圖

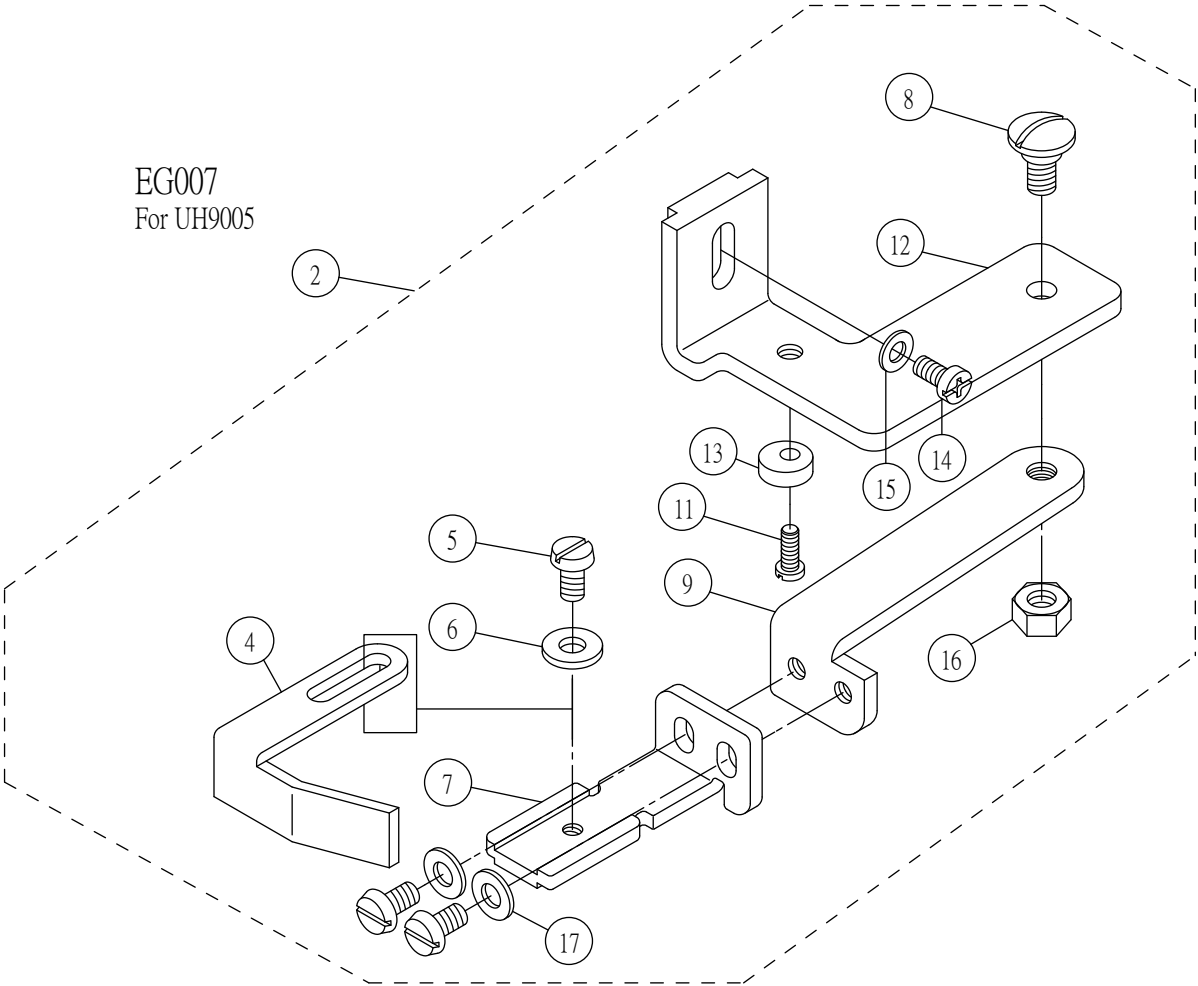
* * * * * See Left Page

EG006 EG007 導邊器 EDGE GUIDE DEVICE

EG006
For UH9003 UH9004

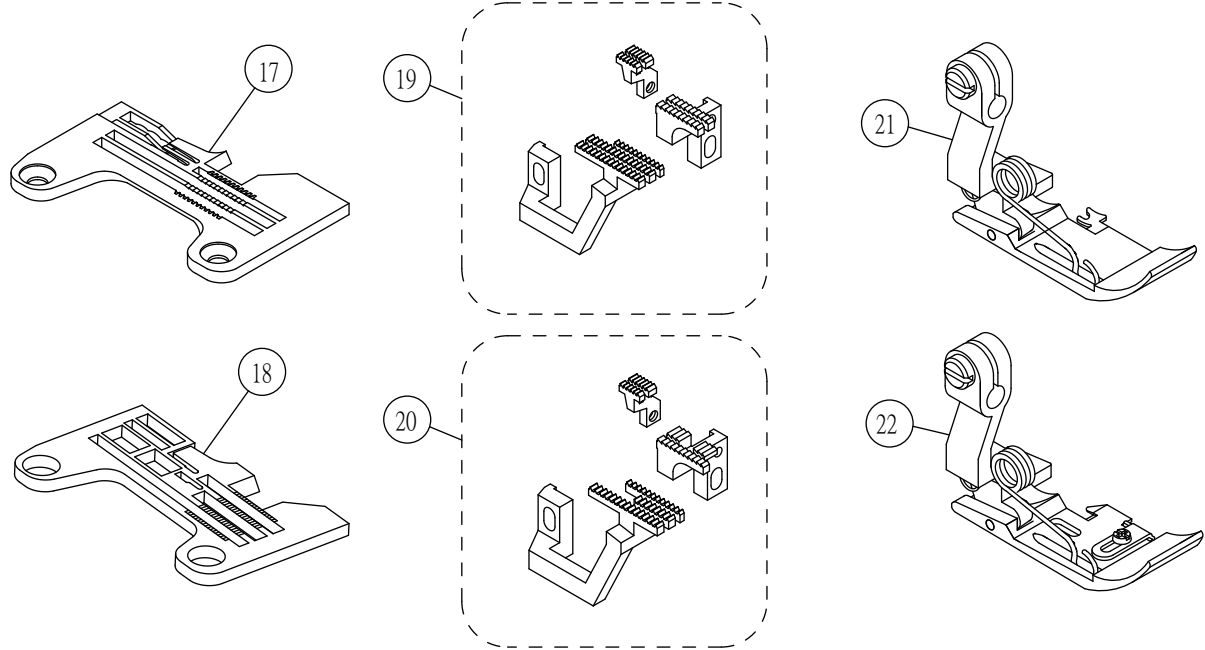
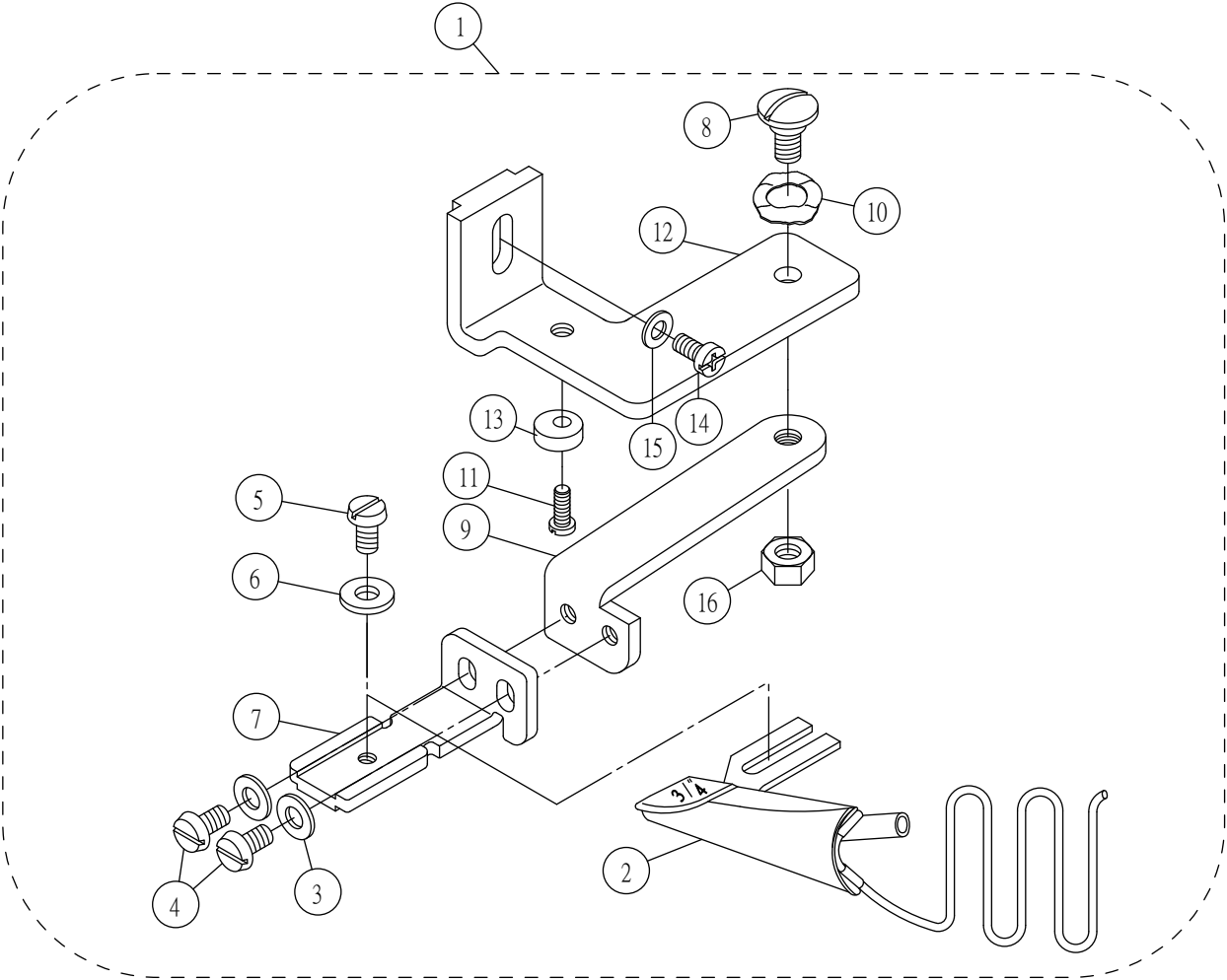


EG007
For UH9005



EG006 EG007 導邊器 EDGE GUIDE DEVICE

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
* * 1	/EG006	導邊器組Edge Guide Set -----	
* * 2	/EG007	導邊器組Edge Guide Set -----	
3	4EG0060103	導邊器Edge guide -----	1
4	4EG0070104	導邊器Edge guide -----	1
5	8SC36400707D	螺絲 Screw -----	3
6	4EG0010107	墊圈Washer -----	1
7	4EG0060108	導邊器座Edge Guide Bracket -----	1
8	8SC44400908E	螺絲 Screw -----	1
9	4EG0060109	活頁 Hinge -----	1
11	8SB32440605K	螺絲 Screw -----	1
12	4EG0060112	支架Bracket -----	1
13	4BH0020109	定位凸輪Cam -----	1
14	8MC04281207D	螺絲Screw -----	1
15	2100000223	墊圈Washer -----	1
16	8SA44400307A	螺帽 Nut -----	1
17	4EG0060117	墊圈 Washer -----	2

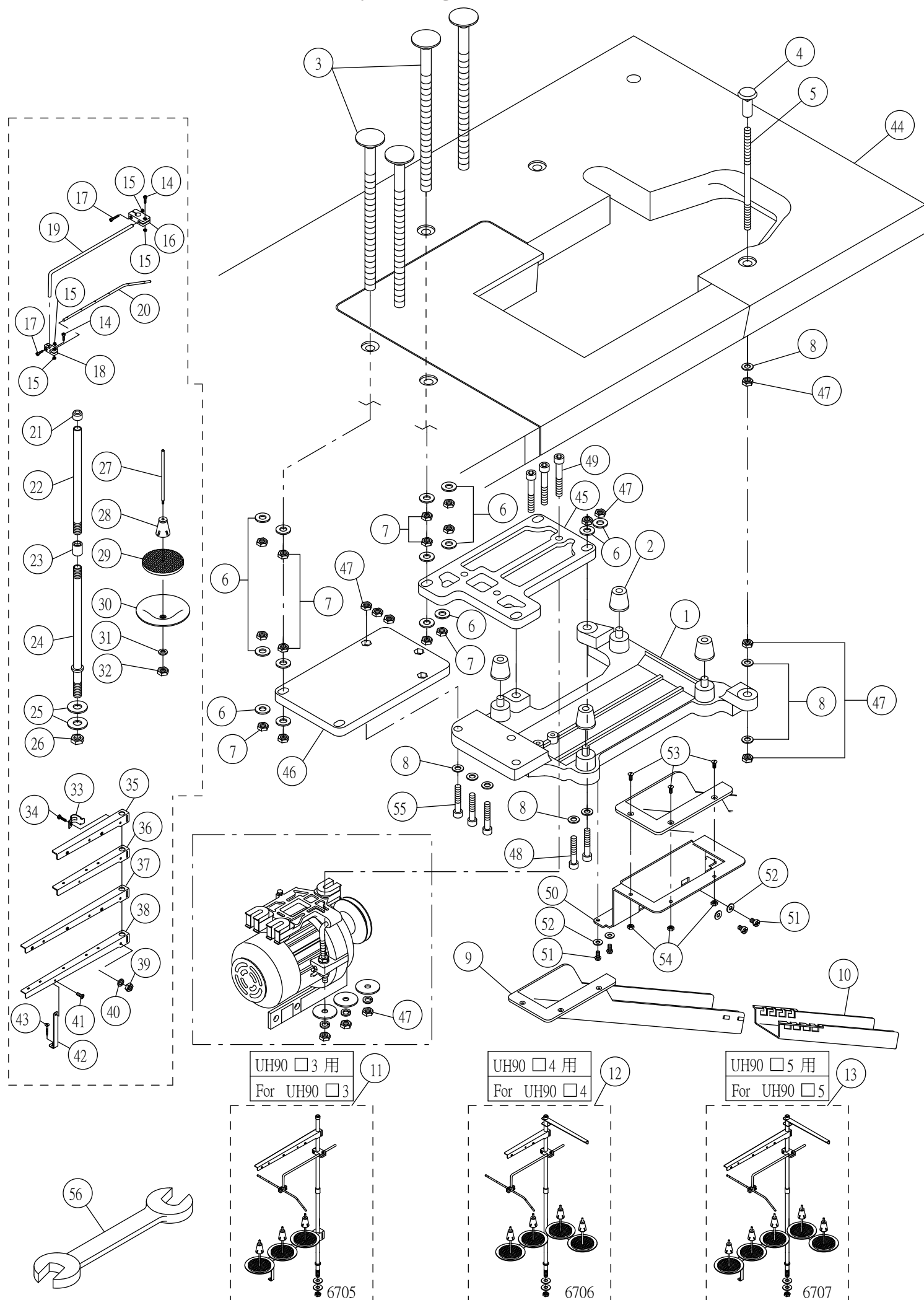


機型 Models	更換零件 Main parts	針板 Throat plate	壓腳組 Presser foot asm	主送布齒 Main feed dog	差動送布齒 Diffreantial feed dog	輔助送布齒 Auxiliary feed dog	針留 Needle holder
UH9064-243-M14		5212TP0015	5212PF0601	5212FD0001	5212DF0001	5212AF0001	5212NC0001
UH9065-353-M16		5212TP0031	5212PF0703	5212FD0011	5212DF0005	5212AF0001	5212NC0004

EG008 滾邊車縫 PIPING SEWING (For UH9064 UH9065)

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
* * 1	/EG008	滾條導模組Binder Asm. -----	
2	212FR6501	滾條導模Binder (3/4") -----	1
3	4EG0060117	墊圈Washer -----	2
4	8SC36400707D	螺絲Screw -----	2
5	8SC36400707D	螺絲Screw -----	1
6	4EG0010107	墊圈Washer -----	1
7	04EG0060108	導邊器座Edge Guide Bracket -----	1
8	8SC44400908E	螺絲Screw -----	1
9	4EG0060109	活頁Hinge -----	1
10	4EG0080101	皿型墊圈Waved Washer -----	1
11	8SB32440605K	螺絲Screw -----	1
12	4EG0060112	支架Bracket -----	1
13	4BH0020109	定位凸輪Cam -----	1
14	8MC04281207D	螺絲Screw -----	1
15	2100000223	墊圈Washer -----	1
16	8SA44400307A	螺帽Nut -----	1
17	5212TP0015	針板Needl Plate -----	1
18	5212TP0031	針板Needl Plate -----	1
19	5212DG0002	送布齒組Feed Dog Asm. -----	1
20	5212DG0004	送布齒組Feed Dog Asm. -----	1
21	5212PF0601	壓腳組Presser Foot Asm. -----	1
22	5212PF0703	壓腳組Presser Foot Asm. -----	1

FS003 全沉式車板裝置 Parts For Fully-Submerged Installation



FS003 全沉式車板裝置 Parts For Fully-Submerged Installation

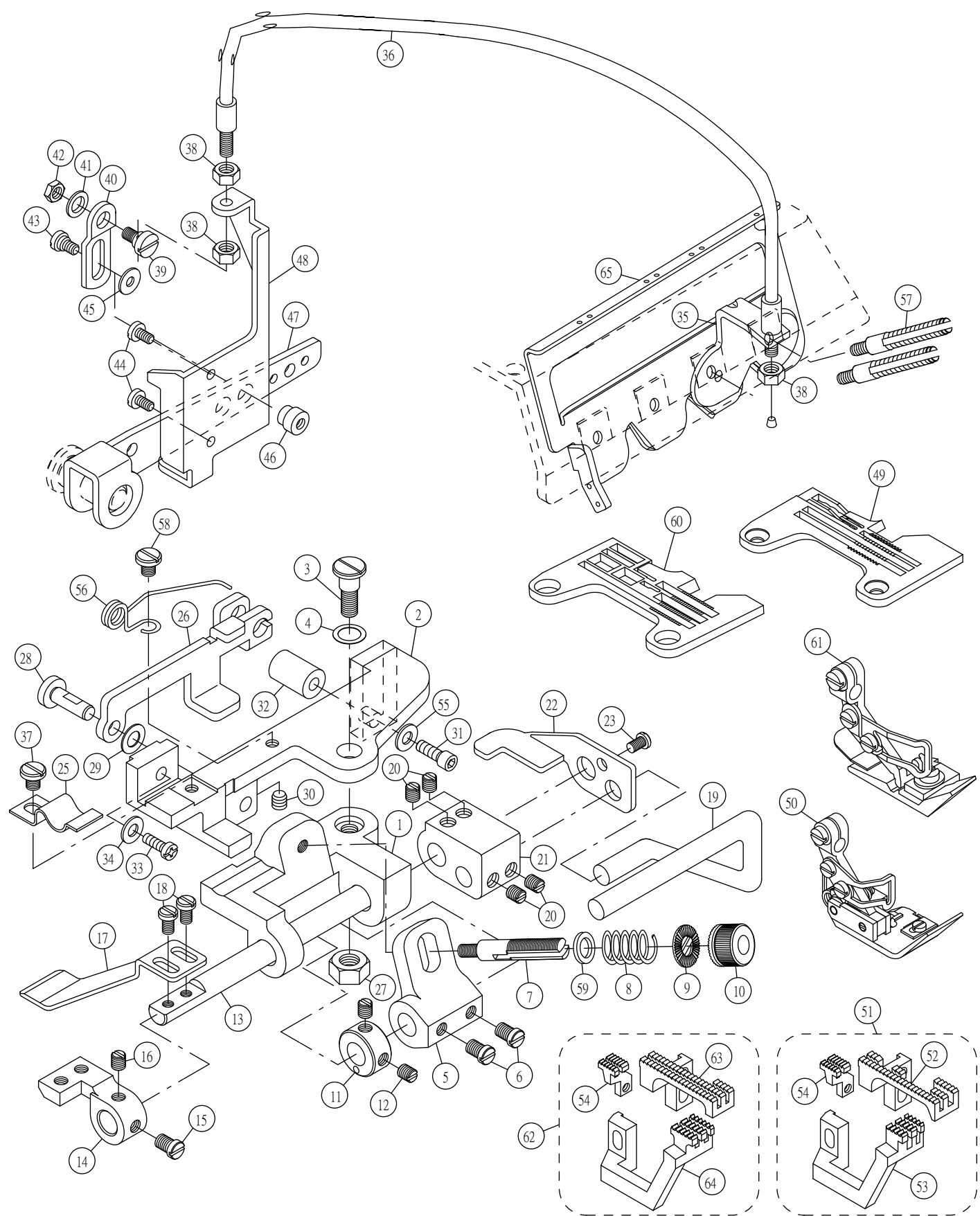
序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	66911	托底板Frame Support Plate -----	1
2	66941	防震墊Rubber -----	4
3	66957	懸吊螺椿Screw -----	4
4	66958-1	螺帽Nut -----	1
5	66958-2	螺椿Stud -----	1
6	90PW1001	墊圈Washer -----	14
7	8SA10160714A	螺帽Nut -----	12
8	90PW083	墊圈Washer -----	8
9	66820-1	上導布屑Waste Chute -----	1
10	66820-2	下導布屑Waste Chute -----	1
11	66705	線架組Thread Stand Asm. -----	1
12	66706	線架組Thread Stand Asm. -----	1
13	66707	線架組Thread Stand Asm. -----	1
14	667058	螺絲Screw -----	2
15	667059	螺帽Nut -----	4
16	667057	接頭Bracket -----	1
17	6670510	螺絲Screw -----	2
18	6670512	接頭Bracket -----	1
19	6670511	旋臂Arm -----	1
20	6670513	導線桿Thread Guide -----	1
21	667051	柱帽Rod Cup -----	1
22	667052	上柱Upper Thread Stand Rod -----	1
23	667053	接頭Joint -----	1
24	667054	下柱Lower Thread Stand Rod -----	1
25	667055	墊圈Washer -----	2
26	667056	螺帽Nut -----	1
27	6670515	線盤軸Spool pin -----	1
28	6670516	定心椎Spool Retaining Fig -----	1
29	6670517	緩衝墊Seat -----	1
30	6670518	線盤Spool Tray -----	1
31	6670519	彈簧墊圈Spring Washer -----	1
32	6670520	螺帽Nut -----	1
*33	6670523	夾板Clamp -----	2
*34	6670524	螺絲Screw -----	2
**35	6670531	導線Thread Guide -----	1
**36	667061	線盤座Spool Set Bracket -----	1
***37	6670521	導線臂Thread Guide -----	1
***38	6670522	線盤座Thread Guide -----	1
39	6670526	螺帽Nut -----	1
40	6670525	彈簧墊圈Spring Washer -----	1
***41	6670528	螺絲Screw -----	1
***42	6670527	撐桿Support Rod -----	1
***43	6670530	木螺絲Wood Screw -----	1
44	66814-2	車板Table -----	1
45	66911-2	連結板(一)Aux Plate(一) -----	1
46	66911-3	連結板(二)Aux Plate(二) -----	1
47	8MA08500613A	螺帽Nut -----	11
48	8MM08504513A	螺絲Screw -----	2
49	8MM08505513A	螺絲Screw -----	3
50	668201	支架Bracket -----	1
51	8MC04280807D	螺絲Screw -----	4
52	2100000223	墊圈Washer -----	4
53	8ME04281008A	螺絲Screw -----	3
54	8MA04280307A	螺帽Nut -----	3
55	8MM08504013A	螺絲Screw -----	3
56	66627	M13開口板手Wrench -----	1

*3線用2個4線用4個

**4線用2個5線用1個

***3線5線用1個

GC060 摺景裝置 GATHERING

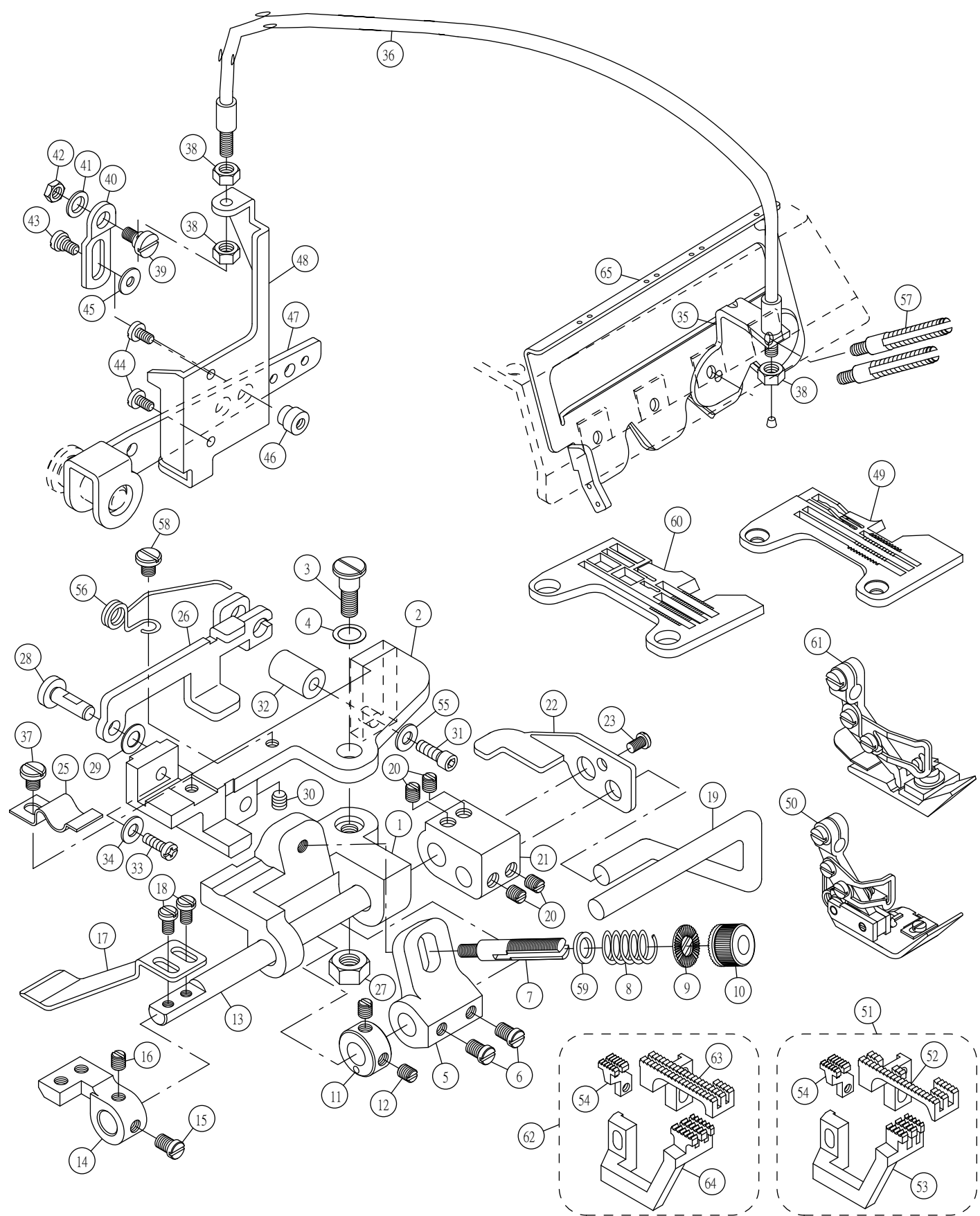


機型 Models	更換零件 Main parts	針板 Throat plate	壓腳組 Presser foot asm	主送布齒 Main feed dog	差動送布齒 Diffreantial feed dog	輔助送布齒 Auxiliary feed dog	送布齒組 Feed dog Asm.
UH9044-243-M14		5212TP0015	5212PF0404	5212FD0019	5212DF0016	5212AF0001	5212DG0404
UH9045-353-M16		5212TP0038	5212PF0402	5212FD0014	5212DF0009	5212AF0001	5212DG0401

GC060 摺景裝置 GATHERING

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4GC0600101	固定座Bracket -----	1
2	4GC0600102	支架Guide bracket -----	1
3	4GC0600103	螺樁Stud -----	1
4	4GC0600104	波形墊圈Waved washer -----	1
5	4GC0600105	承座Bracket -----	1
6	8SB44400706B	螺絲Screw -----	2
7	2100001120	螺樁Stud -----	1
8	4ST0570226	壓縮彈簧Spring -----	1
9	2100051135	止滑墊圈Spring bushing -----	1
10	2100051134	調節螺帽Tension nut -----	1
11	4ST0570229	定位環Collar -----	1
12	8SH44400500A	螺絲Screw -----	2
13	4GC0600113	軸Shaft -----	1
14	4ST0570234	固定座Bracket -----	1
15	8SB44400606A	螺絲Screw -----	1
16	8SH44400500A	螺絲Screw -----	1
17	4GC0600117	隔板Blade -----	1
18	8SB36400708A	螺絲Screw -----	2
19	4GC0600119	扳手 Lever -----	1
20	8MH05320400A	螺絲Screw -----	4
21	4GC0600121	支架Bracket -----	1
22	4GC0600122	連桿Link -----	1
23	8MC04280607D	螺絲 Screw -----	1
24	8MB05320710A	-----	停用
25	4GC0600125	簧片Spring -----	1
26	4GC0600126	拉桿Lever -----	1
27	8SA64240511A	螺帽Nut -----	1
28	4GC0600128	銷Pin -----	1
29	4GC0600129	墊圈Washer -----	1
30	8MN04280400A	螺絲Screw -----	1
31	8MB05323009B	螺絲Screw -----	1
32	4GC0600132	套管Thread guide -----	1
33	8MC04281407D	螺絲Screw -----	1
34	2100000223	墊圈 Washer -----	1
35	4GC0600135	支架Guide bracket -----	1
36	4GC0600136	絞線組 Guide Asm. -----	1
37	8MB04280608A	螺絲Screw -----	1
38	8MA05320408A	螺帽Nut -----	3
39	4BL03B0113	螺絲Screw -----	1
40	4BL0530137	連結片Joint -----	1
41	2100000645	墊圈Washer -----	1
42	8MA06400510A	螺帽Nut -----	1
43	4BL0530115	螺樁Stud -----	1
44	8MC04281007D	螺絲Screw -----	2
45	4BL0530121	墊圈Washer -----	1
46	4BL0530122	螺帽 Nut -----	1
47	4BL0530139	拉桿Lever -----	1
48	4BL0530114	支架Guide bracket -----	1
49	5212TP0038	針板Needl Plate -----	1
50	5212PF0402	壓腳組Presser Foot Asm. -----	1

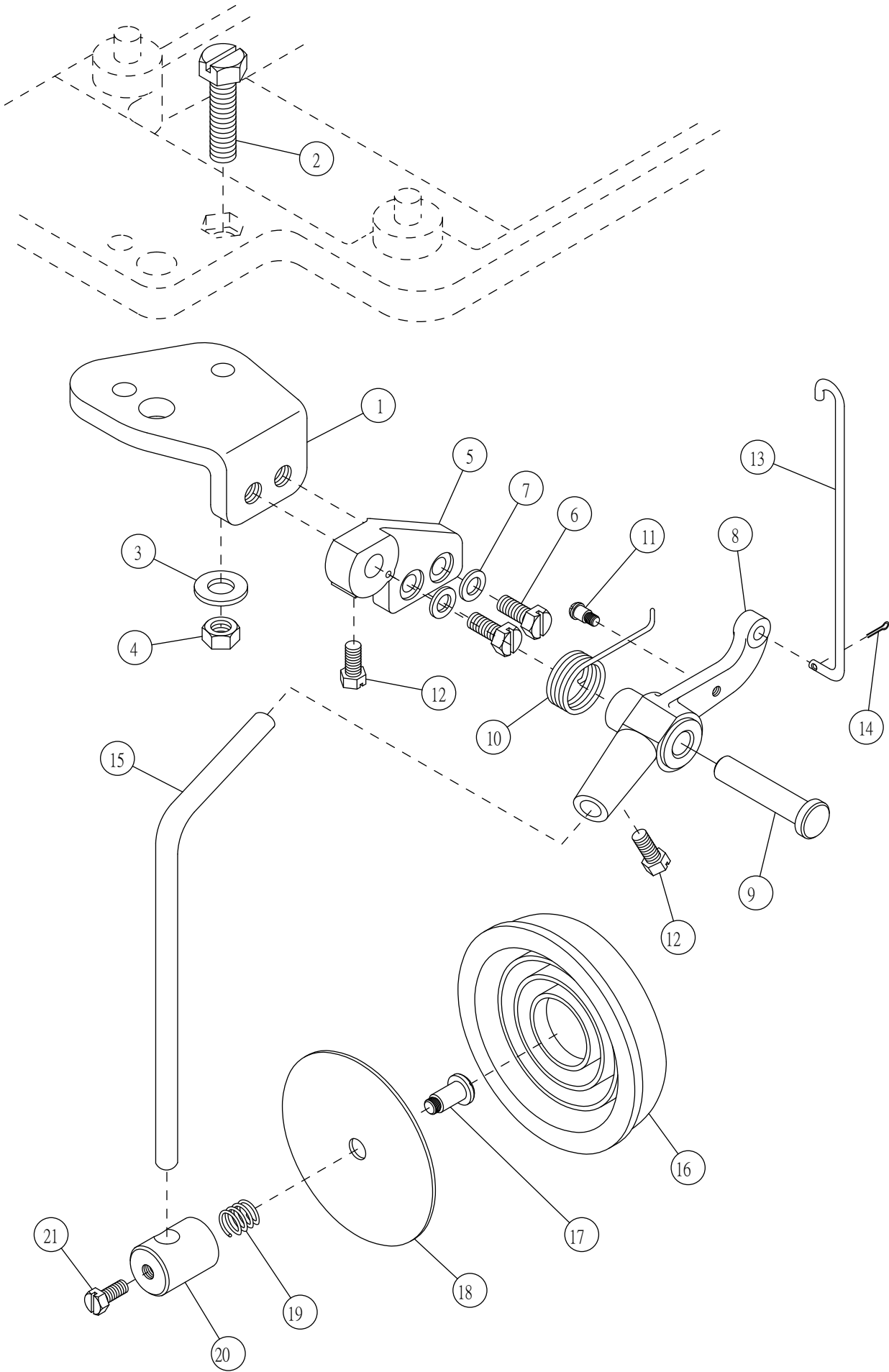
GC060 摺景裝置 GATHERING



機型 Models	更換零件 Main parts	針板 Throat plate	壓腳組 Presser foot asm	主送布齒 Main feed dog	差動送布齒 Diffreantial feed dog	輔助送布齒 Auxiliary feed dog	送布齒組 Feed dog Asm.
UH9044-243-M14		5212TP0015	5212PF0404	5212FD0019	5212DF0016	5212AF0001	5212DG0404
UH9045-353-M16		5212TP0038	5212PF0402	5212FD0014	5212DF0009	5212AF0001	5212DG0401

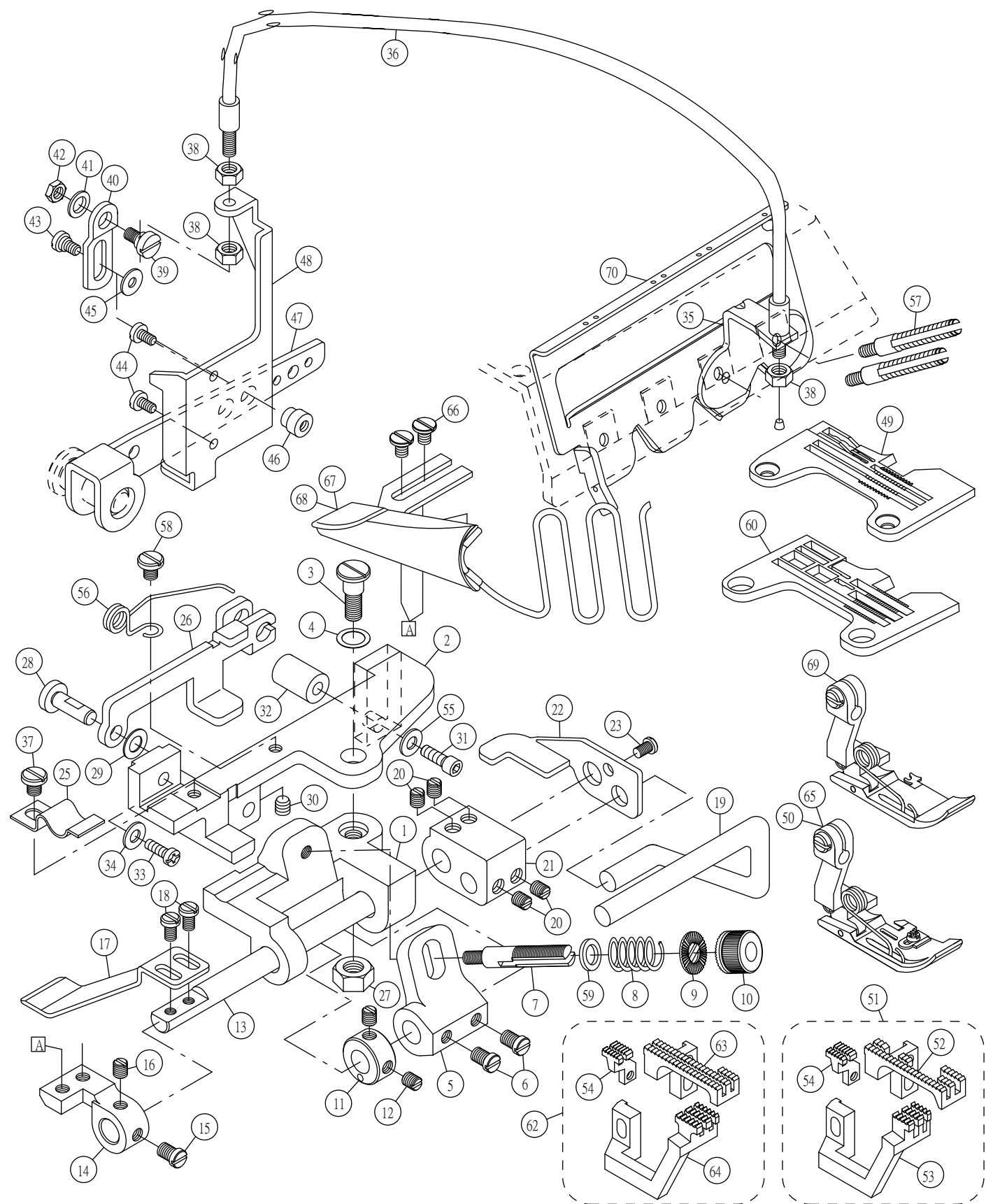
GC060 摺景裝置 GATHERING

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
51	5212DG0401	送布齒組Feed Dog Asm. -----	1
52	5212FD0014	主送布齒Main Feed Dog -----	1
53	5212DF0009	差動送布齒Diffreantial Feed Dog -----	1
54	5212AF0001	輔助送布齒Auxiliary Feed Dog -----	1
55	2200001025	墊圈Washer -----	1
56	4GC0600156	彈簧Spring -----	1
57	4GC0600157	螺樁Stud -----	2
58	8SB44400608K	螺絲Screw -----	1
59	4GC0600159	墊圈Washer -----	1
60	5212TP0015	針板Needl Plate -----	1
61	5212PF0404	壓腳組Presser Foot Asm. -----	1
62	5212DG0404	送布齒組Feed Dog Asm. -----	1
63	5212FD0019	主送布齒Main Feed Dog -----	1
64	5212DF0016	差動送布齒Diffreantial Feed Dog -----	1
65	2120001059	導線板Thread Guide Plate -----	1



GC060 (2) 摺景裝置 GATHERING FOR (UH9044 Uh9045) (Uh9074 UH9075 UH9075/A)

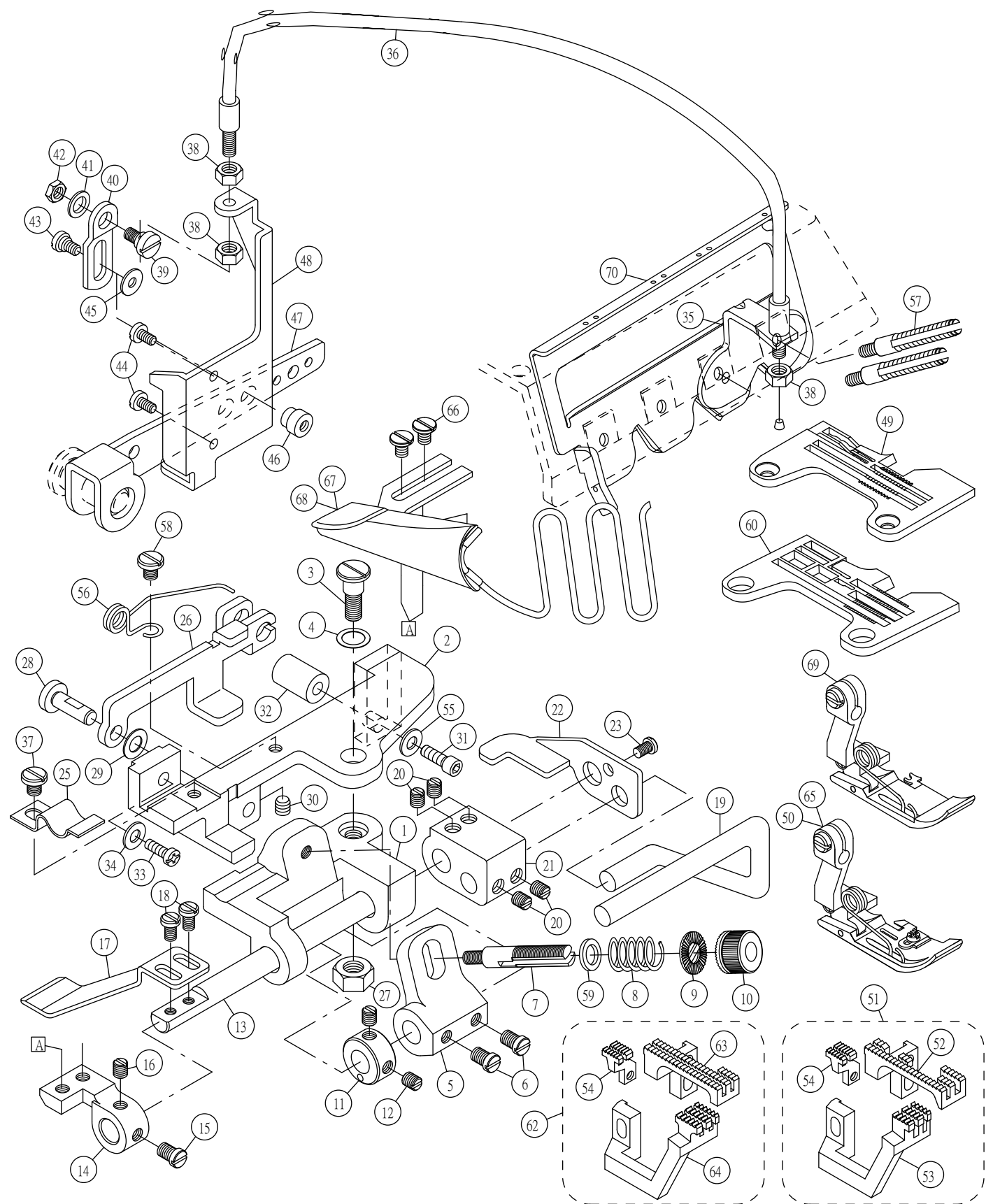
序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4ST0570301	支架Bracket -----	1
2	8SK79181513A	螺絲Screw -----	1
3	4ST0570303	墊圈Washer -----	1
4	8SA79180613A	螺帽 Nut -----	1
5	4ST0570305	支架Bracket -----	1
6	8FK64281510A	螺絲Screw -----	2
7	4ST0570307	墊圈Washer -----	2
8	4ST0570308	擺動臂Lower looper Arm -----	1
9	4ST0570309	樞銷Pin -----	1
10	4ST0570310	彈簧Spring -----	1
11	8SC44401007F	螺絲Screw -----	1
12	8FK64281210A	螺絲Screw -----	1
13	4ST0570313	連動鉤Tierot -----	1
14	90SL0212	開口銷Pin -----	1
15	4ST0570315	曲柄Crank -----	1
16	4ST0570316	橡膠墊Pad -----	1
17	8SC64401713F	螺絲Screw -----	1
18	4ST0570318	座板Disc -----	1
19	4ST0570319	彈簧Spring -----	1
20	4ST0570320	彈簧座Bracket -----	1
21	8SK64401009A	螺絲Screw -----	1



機型 Models	更換零件 Main parts	針板 Throat plate	壓腳組 Presser foot asm	主送布齒 Main feed dog	差動送布齒 Diffrential feed dog	輔助送布齒 Auxiliary feed dog	送布齒組 Feed dog Asm.
UH9074-243-M14		5212TP0015	5212PF0601	5212FD0019	5212DF0016	5212AF0001	5212DG0404
UH9075-353-M16		5212TP0038	5212PF0703	5212FD0014	5212DF0009	5212AF0001	5212DG0401
UH9075/A-353-M16		5212TP0038	5212PF0701	5212FD0014	5212DF0009	5212AF0001	5212DG0401

GC061 滾邊及縮摺 GATHERING & PIPING

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4GC0600101	固定座Bracket -----	1
2	4GC0600102	支架Guide bracket -----	1
3	4GC0600103	螺樁Stud -----	1
4	4GC0600104	波形墊圈Waved washer -----	1
5	4GC0600105	承座Bracket -----	1
6	8SB44400706B	螺絲Screw -----	2
7	2100001120	螺樁Stud -----	1
8	4ST0570226	壓縮彈簧Spring -----	1
9	2100051135	止滑墊圈Spring bushing -----	1
10	2100051134	調節螺帽Tension nut -----	1
11	4ST0570229	定位環Collar -----	1
12	8SH44400500A	螺絲Screw -----	2
13	4GC0600113	軸Shaft -----	1
14	4ST0570234	固定座Bracket -----	1
15	8SB44400606A	螺絲Screw -----	1
16	8SH44400500A	螺絲Screw -----	1
17	4GC0600117	隔板Blade -----	1
18	8SB36400708A	螺絲Screw -----	2
19	4GC0600119	扳手 Lever -----	1
20	8MH05320400A	螺絲Screw -----	4
21	4GC0600121	支架Bracket -----	1
22	4GC0600122	連桿Link -----	1
23	8MC04280607D	螺絲 Screw -----	1
24	8MB05320710A	-----	停用
25	4GC0600125	簧片Spring -----	1
26	4GC0600126	拉桿Lever -----	1
27	8SA64240511A	螺帽Nut -----	1
28	4GC0600128	銷Pin -----	1
29	4GC0600129	墊圈Washer -----	1
30	8MN04280400A	螺絲Screw -----	1
31	8MB05323009B	螺絲Screw -----	1
32	4GC0600132	套管Thread guide -----	1
33	8MC04281407D	螺絲Screw -----	1
34	2100000223	墊圈 Washer -----	1
35	4GC0600135	支架Guide bracket -----	1
36	4GC0600136	絞線組 Guide Asm. -----	1
37	8MB04280608A	螺絲Screw -----	1
38	8MA05320408A	螺帽Nut -----	3
39	4BL03B0113	螺絲Screw -----	1
40	4BL0530137	連結片Joint -----	1
41	2100000645	墊圈Washer -----	1
42	8MA06400510A	螺帽Nut -----	1
43	4BL0530115	螺樁Stud -----	1
44	8MC04281007D	螺絲Screw -----	2
45	4BL0530121	墊圈Washer -----	1
46	4BL0530122	螺帽 Nut -----	1
47	4BL0530139	拉桿Lever -----	1
48	4BL0530114	支架Guide bracket -----	1
49	5212TP0038	針板Needl Plate -----	1
50	5212PF0701	壓腳組Presser Foot Asm. -----	1

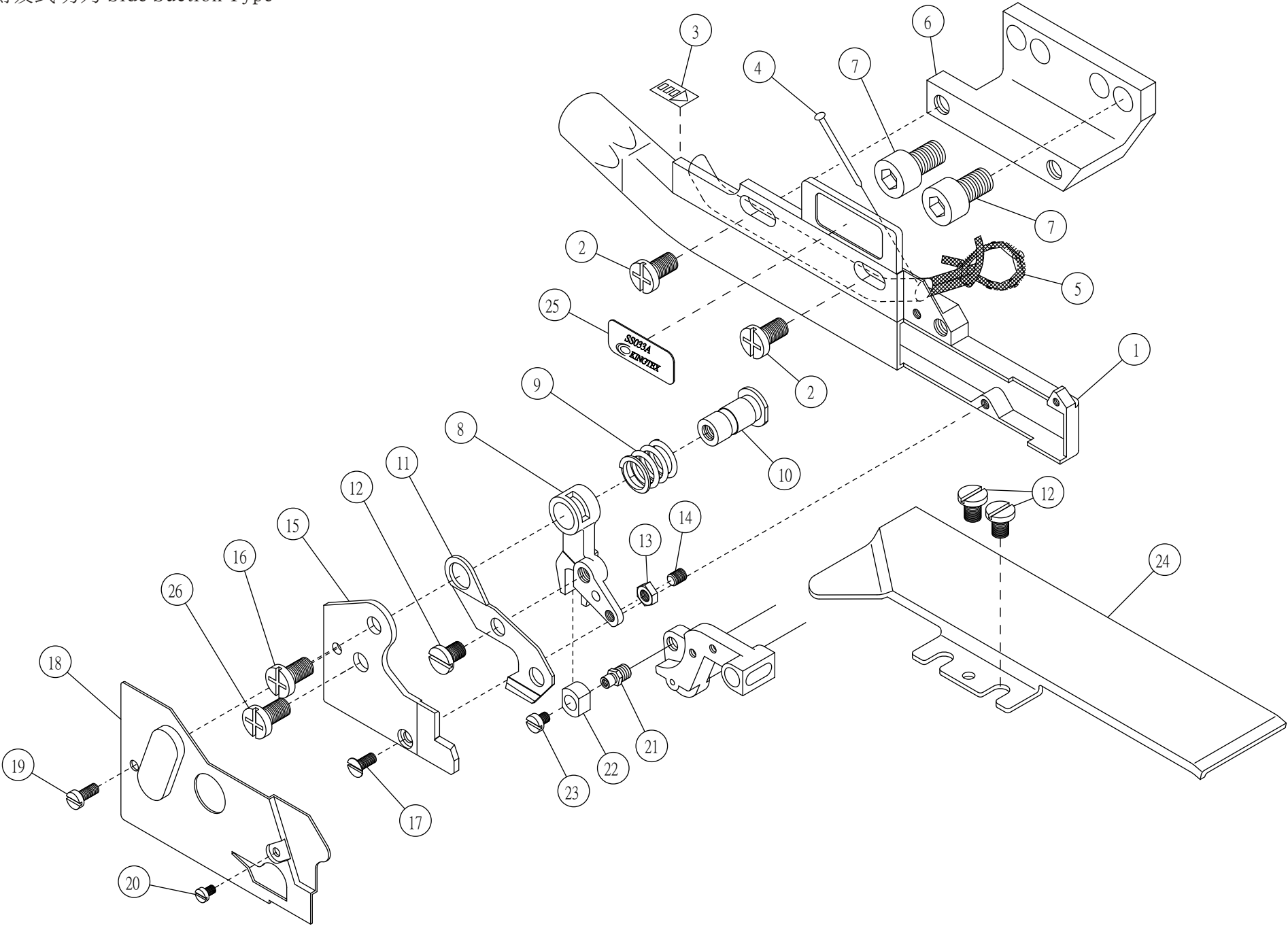


機型 Models	更換零件 Main parts	針板 Throat plate	壓腳組 Presser foot asm	主送布齒 Main feed dog	差動送布齒 Diffrential feed dog	輔助送布齒 Auxiliary feed dog	送布齒組 Feed dog Asm.
UH9074-243-M14		5212TP0015	5212PF0601	5212FD0019	5212DF0016	5212AF0001	5212DG0404
UH9075-353-M16		5212TP0038	5212PF0703	5212FD0014	5212DF0009	5212AF0001	5212DG0401
UH9075/A-353-M16		5212TP0038	5212PF0701	5212FD0014	5212DF0009	5212AF0001	5212DG0401

GC061 滾邊及縮摺 GATHERING & PIPING

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
51	5212DG0401	送布齒組Feed Dog Asm. -----	1
52	5212FD0014	主送布齒Main Feed Dog -----	1
53	5212DF0009	差動送布齒Diffreantial Feed Dog -----	1
54	5212AF0001	輔助送布齒Auxiliary Feed Dog -----	1
55	2200001025	墊圈Washer -----	1
56	4GC0600156	彈簧Spring -----	1
57	4GC0600157	螺樁Stud -----	2
58	8SB44400608K	螺絲Screw -----	1
59	4GC0600159	墊圈Washer -----	1
60	5212TP0015	針板Needl Plate -----	1
62	5212DG0404	送布齒組Feed Dog Asm. -----	1
63	5212FD0019	主送布齒Main Feed Dog -----	1
64	5212DF0016	差動送布齒Diffreantial Feed Dog -----	1
65	5212PF0703	壓腳組Presser Foot Asm. -----	1
66	8SB44400608K	螺絲Screw -----	2
67	212FR0701	滾條導模Binder (1 1/2") -----	1
68	212FR6501	滾條導模Binder (3/4") -----	1
69	5212PF0601	壓腳組Presser Foot Asm. -----	1
70	2120001059	導線板Thread Guide Plate -----	1

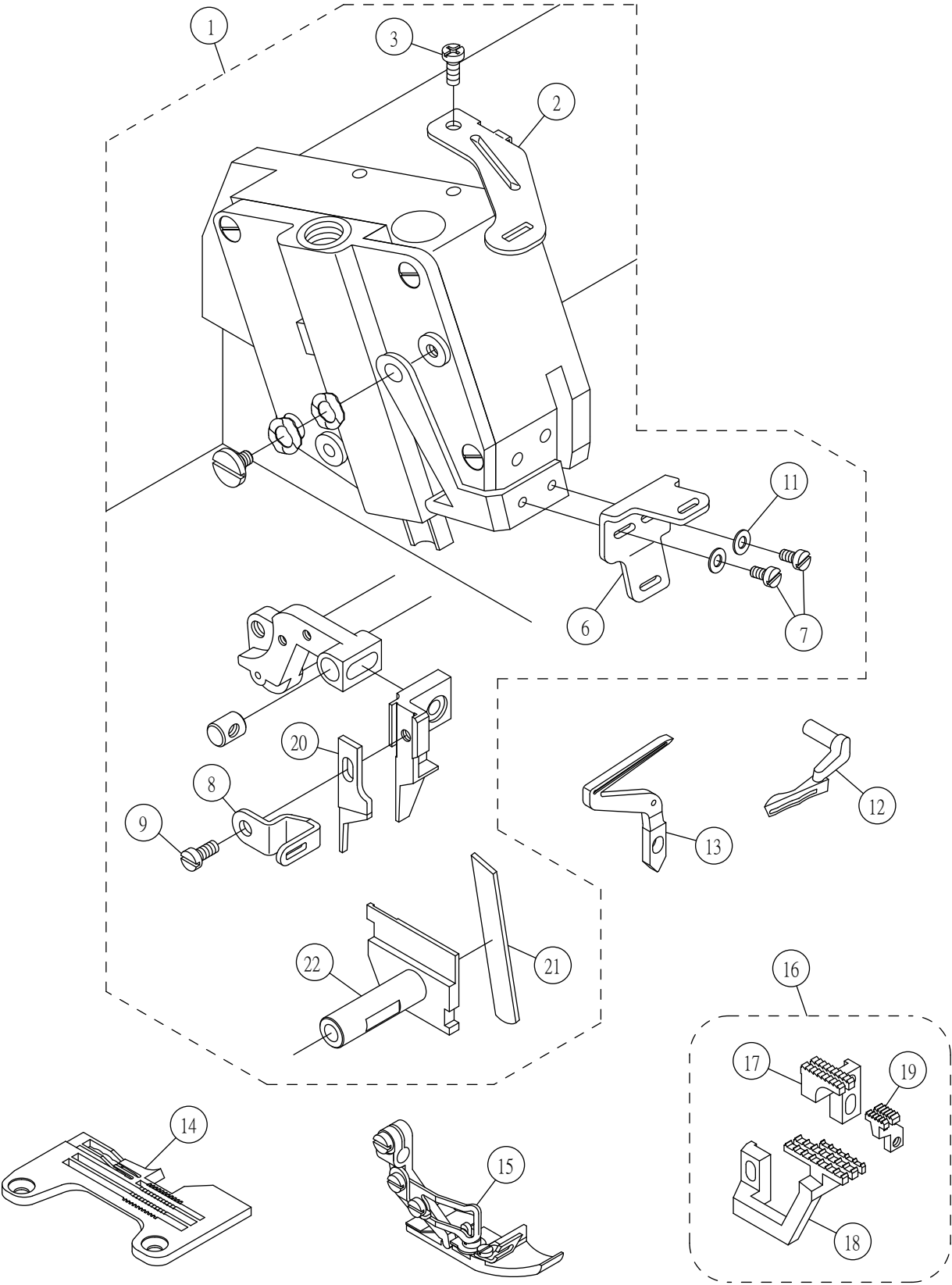
SS033 側吸式切刀 Side Suction Type



SS033 側吸式切刀 Side Suction Type

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4SS0330101	刀座 Knife Mounting Base -----	1
2	8MC95300808E	螺絲Screw -----	2
3	66453-8	指示貼紙Label -----	1
4	4SS0330104	固定梢Pin -----	1
5	4SS0330105	油線Oil Wick -----	1
6	4SS0330106	刀組座 Knife Base -----	1
7	8MM06401210A	螺絲Screw -----	2
8	4SS0330108	驅動叉Driving Lever -----	1
9	4SS0330109	彈簧Spring-----	1
10	4SS0330110	螺絲Screw -----	1
11	4SS0330111	活動刀片Movable Knife -----	1
12	8MB04280507K	螺絲Screw -----	3
13	8MA03200206A	螺帽Nut -----	1
14	8MN03200400A	螺絲Screw -----	1
15	4SS0330115	固定刀片Fixed Knife -----	1
16	8MB95301008A	螺絲Screw -----	1
17	8ME75180504A	螺絲Screw -----	1
18	4SS0330118	護蓋Cover -----	1
19	8MB75180605A	螺絲Screw -----	1
20	8MB02160304A	螺絲Screw -----	1
21	2120000702	驅動銷Screw -----	1
22	4SS0330122	滑塊Slide Block -----	1
23	8MB75180305K	螺絲Screw -----	1
24	4SS0330124	布板側檔Fabric Guard -----	1
25	4SS0330125	型號貼紙Type Label -----	1
26	8MB95401008A	螺絲Screw -----	

TB005 補強帶導模 TAPE GDTDE PARTS LIST



機型 Models	更換零件 Main parts	針板 Throat plate	壓腳組 Presser foot asm	主送布齒 Main feed dog	差動送布齒 Diffreantial feed dog	輔助送布齒 Auxiliary feed dog
UH9094-243-H14		5212TP0019	5212PF0902	5212FD0004	5212DF0011	5212AF0001

TB005 補強帶導模 TAPE GDTDE PARTS LIST

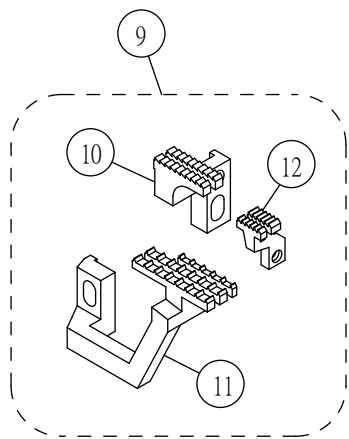
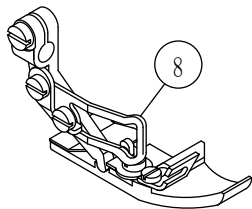
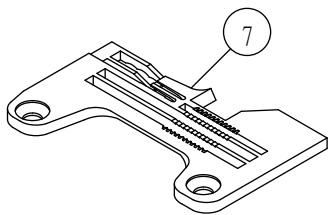
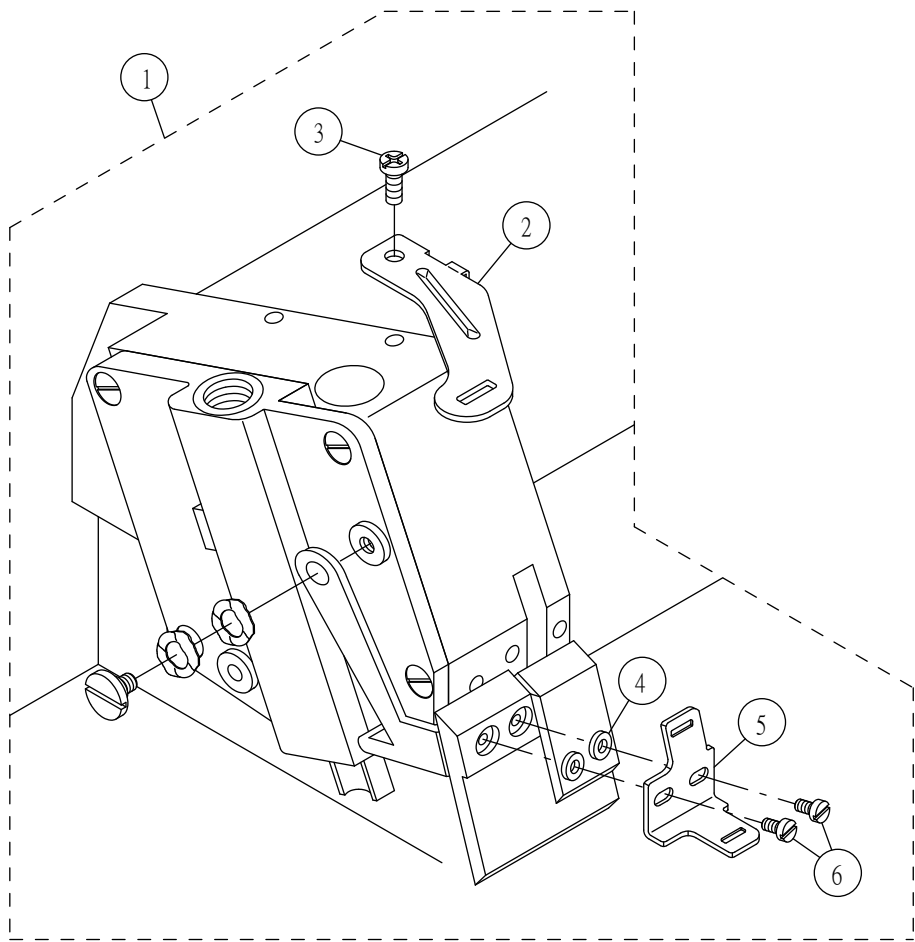
序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
* * 1	/TB005	補強帶導模組Tape Guide Asm. -----	
2	4TB0050102	導帶Tape Guide -----	1
3	8MC04280807D	螺絲Screw -----	1
4	4TB0050104	-----	停用
5	8MB05321008K	-----	停用
6	4TB0050106	導帶Tape Guide -----	1
7	8MB03200606A	螺絲 Screw -----	2
8	4TB0050108	導帶Tape Guide -----	1
9	8MB85240806K	螺絲Screw -----	1
10	2200001025	-----	停用
11	90PW040	墊圈Washer -----	2
12	5212UL0003	上結線鉤Upper Looper -----	1
13	5212LL0002	下結線鉤Lower Looper -----	1
14	* * * * *	針板Needl Plate -----	
15	* * * * *	壓腳組Presser Foot Asm. -----	
16	5212DG0901	送布齒組Feed Dog Asm. -----	1
17	* * * * *	主送布齒Main Feed Dog -----	
18	* * * * *	差動送布齒Diffreantial Feed Dog -----	
19	* * * * *	輔助送布齒Auxiliary Feed Dog -----	
20	4AG0050103	平寬刀 (上)Angled Knife -----	1
21	4AG0050104	平寬刀 (下)Angled Knife -----	1
22	4AG0050105	下刀座(UH9003 Uh9004用) Bracket For (UH9003 UH9004) -----	1
23	66479-5	-----	停用

* * 整組套件

* * * * * 詳細資料請參照左圖

* * * * * See Left Page

TB006 補強帶導模 TAPE GDTDE PARTS LIST



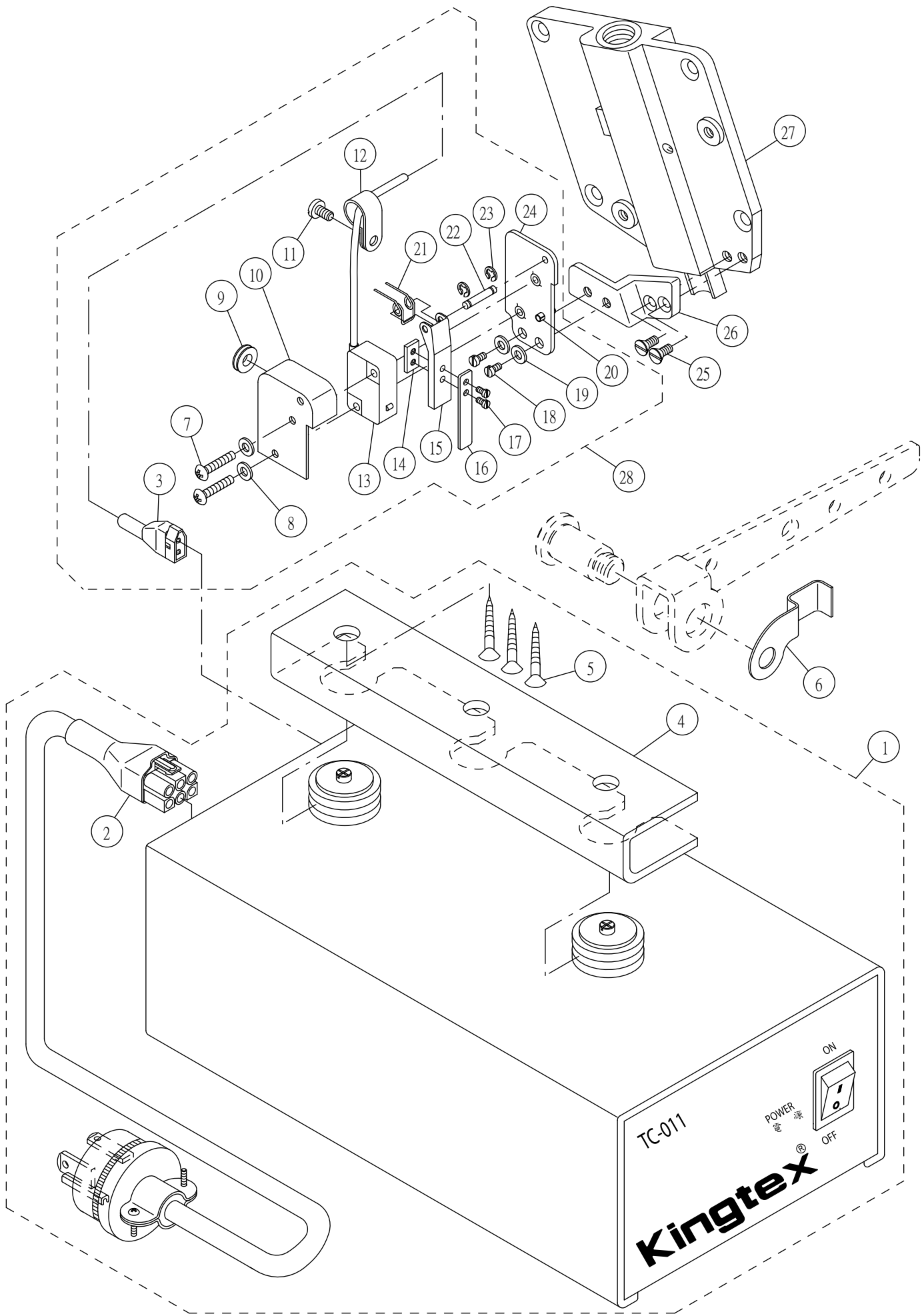
機型 Models	更換零件 Main parts	針板 Throat plate	壓腳組 Presser foot asm	主送布齒 Main feed dog	差動送布齒 Diffreantial feed dog	輔助送布齒 Auxiliary feed dog
UH9004-243E-M14		5212TP0015	5212PF0902	5212FD0001	5212DF0001	5212AF0001

TB006 補強帶導模 TAPE GDTDE PARTS LIST

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
* * 1	/TB006	補強帶導模組Tape Guide Asm. -----	
2	4TB0050102	導帶Tape Guide -----	1
3	8MC04280807D	螺絲Screw -----	1
4	4TB0060104	隔環Bushing -----	2
5	4TB0060105	導帶Tape Guide -----	1
6	8MB03200806K	螺絲Screw -----	2
7	* * * * *	針板Needl Plate -----	
8	* * * * *	壓腳組Presser Foot Asm. -----	
9	5212DG0002	送布齒組Feed Dog Asm. -----	1
10	* * * * *	主送布齒Main Feed Dog -----	
11	* * * * *	差動送布齒Diffreantial Feed Dog -----	
12	* * * * *	輔助送布齒Auxiliary Feed Dog -----	

* * 整組套件
* * * * * 詳細資料請參照左圖
* * * * * See Left Page

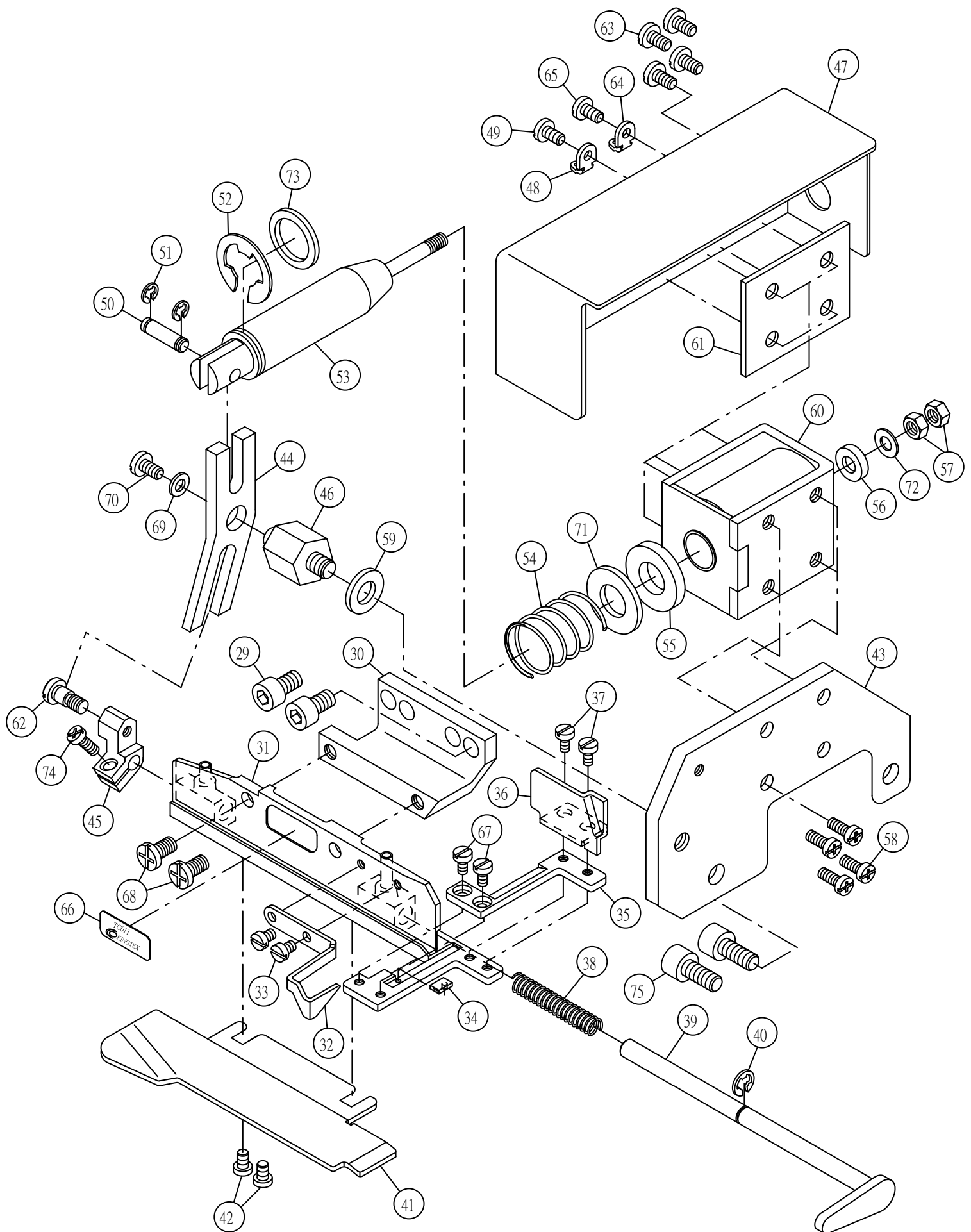
TC011 單觸式自動切線 ELECTRICAL ONE-TOUCH TYPE TAPE CUTTER(1)



TC011 單觸式自動切線 ELECTRICAL ONE-TOUCH TYPE TAPE CUTTER(1)

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4TC0100101	控制箱 Control Box -----	1
2	4TC0070127	電源線 Power Cord -----	1
3	4TC0070128	接頭 2P Conne Ctor -----	1
4	4TC0070123	固定板 Setting Plate -----	1
5	8WE45002100A	螺絲 Screw -----	3
6	4NC0160236	束線夾 Cord Clamp -----	1
7	8MB03201405M	螺絲 Screw -----	2
8	4TC0170117	墊圈 Washer -----	2
9	4NC0160242	孔塞 Plug -----	1
10	4NC0160222	護蓋 Cover -----	1
11	8MC04280607D	螺絲 Screw -----	1
12	4NC0160234	線夾 Cord Clamp -----	1
13	4NC0160223	微動開關 Limit Switch -----	1
14	4NC0160244	固定板 Setting Plate -----	1
15	4NC0160224	壓板 Push Bottom -----	1
16	4NC0160245	延伸壓板 Auxiliary Plate -----	1
17	8MJ25450505A	螺絲 Screw -----	2
18	8SE44400608L	螺絲 Screw -----	2
19	2100001241	墊圈 Washer -----	2
20	90SP0205	定位銷 Pin -----	1
21	4NC0160227	彈簧 Spring -----	1
22	4NC0160228	梢 Pin -----	1
23	90ER020	E形扣環 Ering -----	2
24	4NC0160225	基板 Base Plate -----	1
25	8ME04280708A	螺絲 Screw -----	2
26	4TC0100126	支架 Bracket -----	1
27	4TC0110109	針棒側蓋 Side Cover -----	1
28	4NC016A0223	手動開關組Hand Switch Asm. -----	1

TC011 單觸式自動切線 ELECTRICAL ONE-TOUCH TYPE TAPE CUTTER(2)

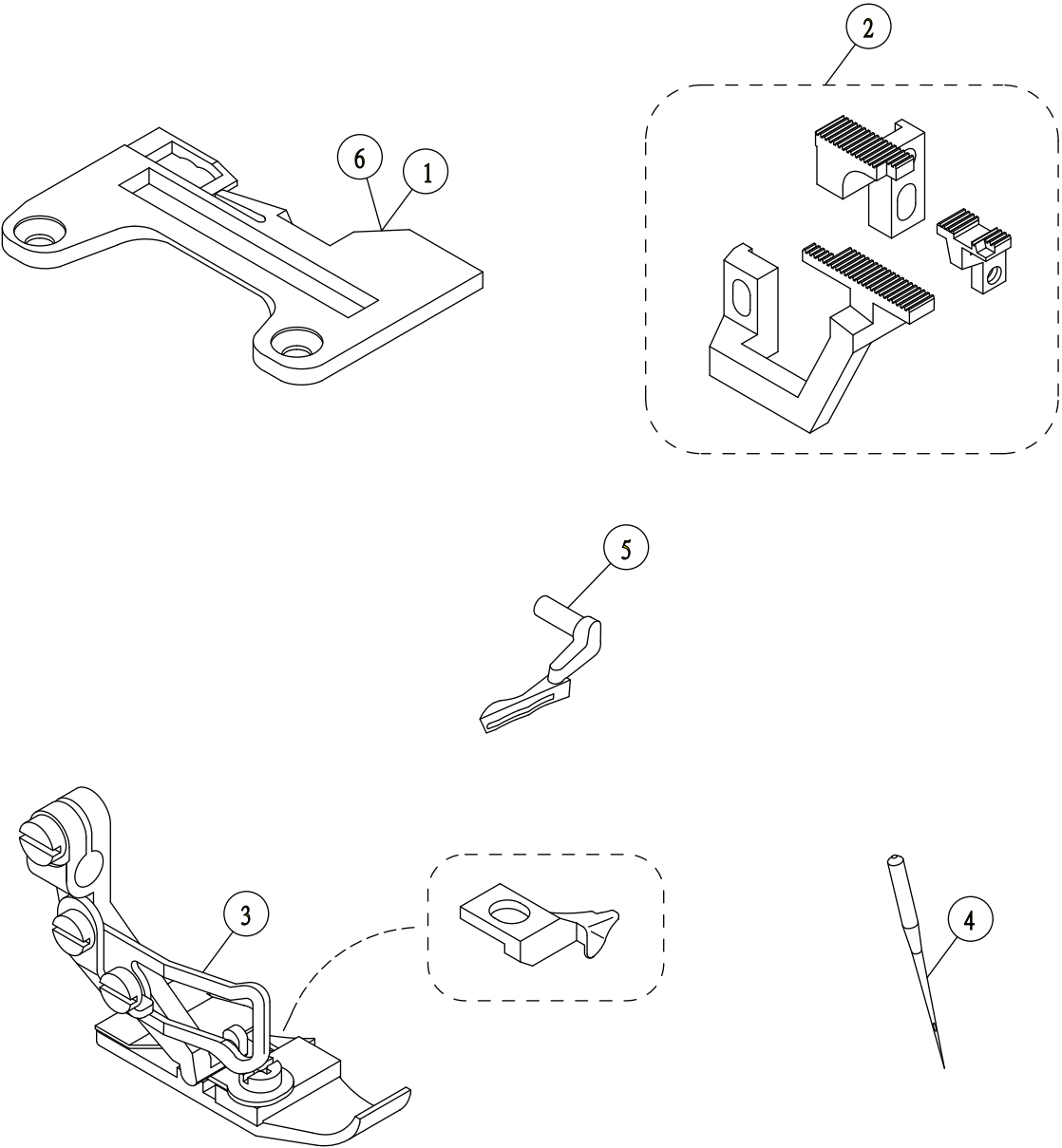


TC011 單觸式自動切線 ELECTRICAL ONE-TOUCH TYPE TAPE CUTTER(2)

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
29	8MM06401210A	螺絲 Screw -----	2
30	4TC0100130	刀組座 Bracket -----	1
31	4TC0100131	刀座Frame -----	1
32	4TC0100132	護指環 Coller -----	1
33	8MB03200406A	螺絲 Screw -----	2
34	4TC0100134	緩衝墊 Knif Stopper -----	1
35	4TC0100135	固定刀片 Upper knief -----	1
36	4TC0100136	布板側檔 Pipe Cover -----	1
37	8MB03200606K	螺絲 Screw -----	2
38	4TC0100138	彈簧 Spring -----	1
39	4TC0100139	活動刀片Lower knief -----	1
40	4TC0100140	E形扣環 Ering -----	1
41	4TC0100141	布板側檔 Pipe Cover -----	1
42	8MB03200305A	螺絲 Screw -----	2
43	4TC0110101	磁力線圈座 Mounting Base -----	1
44	4TC0110102	驅動臂 Arm -----	1
45	4TC0110103	連結臂Level -----	1
46	4TC0110104	套筒 Thead Guide -----	1
47	4TC0110105	護蓋 Magnet Cover -----	1
* 48	2120001102	導線 Thead Guide -----	1
* 49	8MB03200406A	螺絲 Screw -----	1
50	4NC0160129	梢 Pin -----	1
51	90ER030	E形扣環 Ering -----	2
52	90ER150	E形扣環 Ering -----	1
53	4NC0160128	驅動軸 Plunger -----	1
54	4NC0160126	彈簧 Spring -----	1
55	4TC0100155	緩衝墊 Stopper -----	1
56	4NC0160134	防撞墊Stopper -----	1
57	8SA44400307A	螺帽 Nut -----	2
58	8MC04280807D	螺絲 Screw -----	4
59	4TC0110107	墊圈 Washer -----	1
60	4NC0160125	磁力線圈 Solenoid -----	1
61	4TC0110106	橡膠墊 Rubber Cover -----	1
62	4NC0160114	螺椿 Stud -----	1
63	8MC04280807D	螺絲 Screw -----	4
64	2120001102	導線 Thead Guide -----	1
65	8MB03200406A	螺絲 Screw -----	1
66	4TC0110108	商標貼紙 Name plate -----	1
67	8MB03200405A	螺絲 Screw -----	2
68	8MC95300808E	螺絲 Screw -----	2
69	90PW040	墊圈 Washer -----	1
70	8MB85240807K	螺絲 Screw -----	1
71	4TC0100171	墊圈 Washer -----	1
72	2100001241	墊圈 Washer -----	1
73	4TC0100173	墊圈 Washer -----	1
74	8MC04281007D	螺絲 Screw -----	1
75	8MM06401210A	螺絲 Screw -----	2

* FOR Uh9034

下捲鑲邊 FINE EDGING FOR (UH90B3-021-F04) (UH90B3-021-L04)

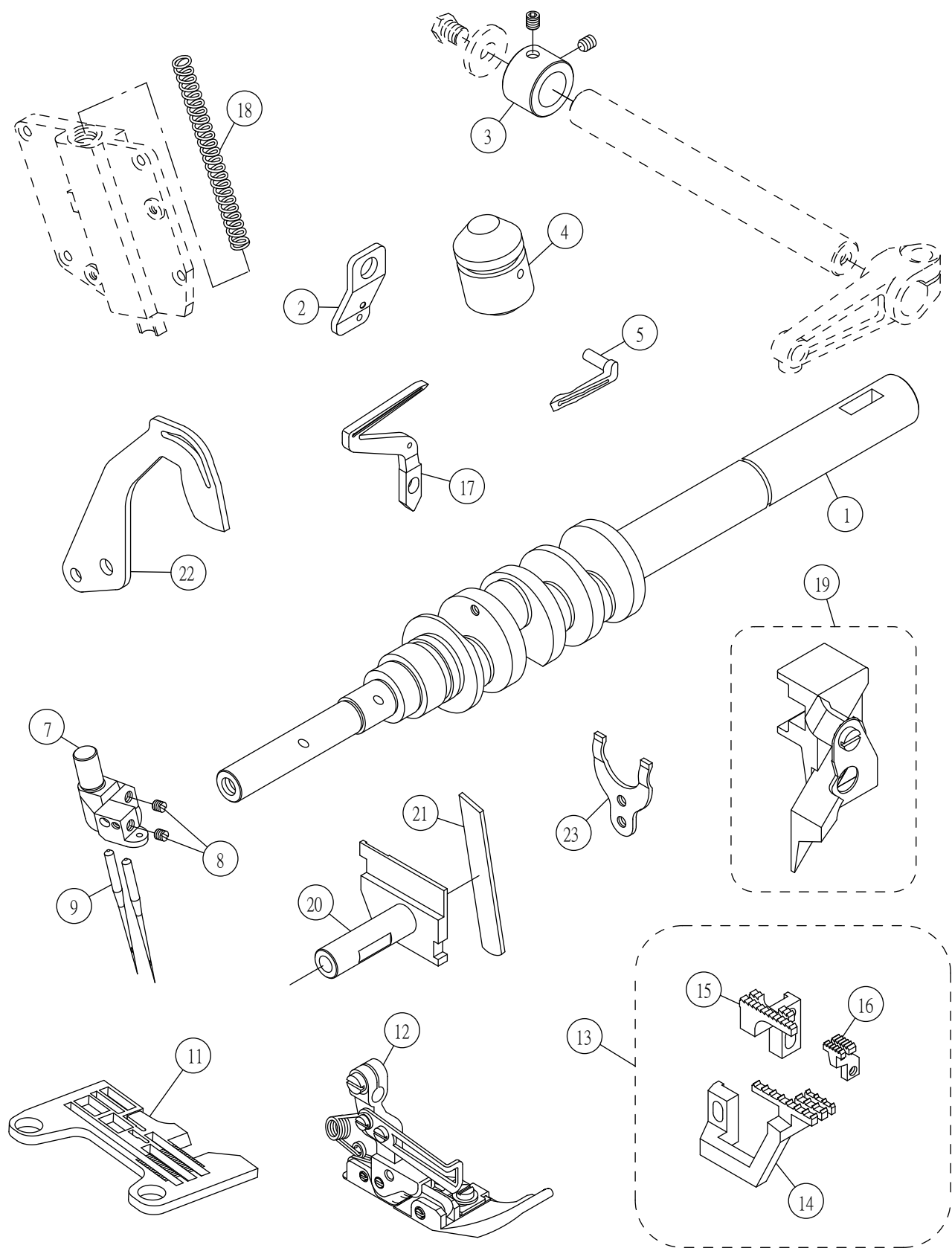


機型 Models	更換零件 Main parts	針板 Throat plate	壓腳組 Presser foot asm	送布齒組 Feed dog asm	上結線鉤 Upper looper	針 Needle
UH90B3-021-F04		5212TP0027	5212PF0B02	5212DG0B01	5212UL0004	DC*27#9
UH90B3-021-L04		5212TP0014	5212PF0B02	5212DG0B01	5212UL0004	DC*27#9

下捲鑲邊 FINE EDGING FOR (UH90B3-021-F04) (UH90B3-021-L04)

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	5212TP0014	針板Needle Plate -----	1
2	5212DG0B01	送布齒組Feed Dog Asm. -----	1
3	5212PF0B02	壓腳組Presser Foot Asm. -----	1
4	66732-9	針Needle -----	1
5	5212UL0004	上結線鉤Upper Looper -----	1
6	5212TP0027	針板Needle Plate -----	1

UH9105 更換零件 UH9105 SPARE PARTS



機型 Models	更換零件 Main parts	針板 Throat plate	壓腳組 Presser foot asm	主送布齒 Main feed dog	差動送布齒 Diffreantial feed dog	輔助送布齒 Auxiliary feed dog	針留 Needle holder
UH9105-553-X16		5212TP0043	5212PF1001	5212FD0017	5212DF0014	5212AF0004	5212NC1001

UH9105 更換零件 UH9105 SPARE PARTS

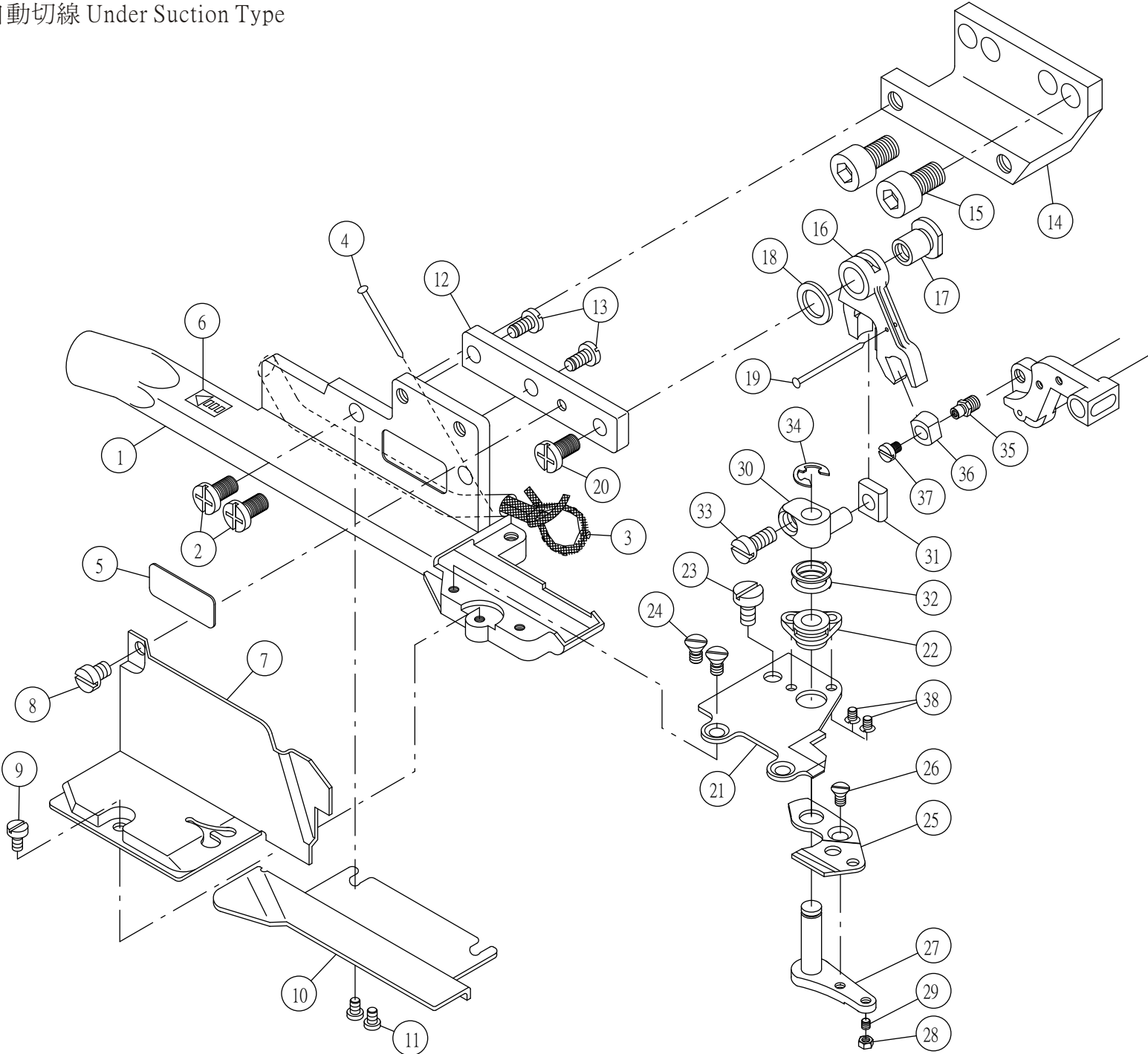
序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2120001501	主軸Crankshafe -----	1
2	2121001502	導線Thread Guide -----	1
3	2121001503	變距隔環Spacer -----	1
4	2121001504	軸襯Bushing -----	1
5	5212UL0006	上結線鉤Upper Looper -----	1
6	8MB02160404A	-----	停用
7	5212NC1001	針留Needle Holder -----	1
8	8SH32440300A	螺絲Screw -----	2
9	66732-19	針Needle (DC*27#19) -----	2
10	2121001501	-----	停用
11	* * * * *	針板Needle plate -----	
12	* * * * *	壓腳組Presser foot Asm. -----	
13	5212DG1001	送布齒組Feed Dog Asm. -----	1
14	* * * * *	主送布齒Main Feed Dog -----	
15	* * * * *	差動送布齒Diffreantial Feed Dog -----	
16	* * * * *	輔助送布齒Auxiliary Feed Dog -----	
17	5212LL0002	下結線鉤Lower Looper -----	1
18	2121001518	彈簧Spring -----	1
* * 19	/AG004	角刀組Angled Knife Set -----	1
20	4AG0060106	下刀座 Bracket -----	1
21	4AG0050104	平寬刀 (下)Angled Knife -----	1
22	2121001522	揚線環Thread Takeup -----	1
23	2121001523	止動叉Guide -----	1

* * 整組套件

* * * * * 詳細資料請參照左圖

* * * * * See Left Page

US040 下吸式自動切線 Under Suction Type



US040 下吸式自動切線 Under Suction Type

序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4US0400101	刀座本體 Frame -----	1
2	8MC95300808E	螺絲Screw -----	2
3	4US0400103	油線Oil Wick -----	1
4	4US0400104	固定梢Pin -----	1
5	4US0400105	型號貼紙Name plate -----	1
6	66453- 8	指示貼紙 Oil mark -----	1
7	4US0400107	護蓋Cover -----	1
8	8MB03200406A	螺絲Screw -----	1
9	8MB03200405A	螺絲Screw -----	1
10	4US0400110	護蓋Cover -----	1
11	8MB03200305A	螺絲Screw -----	2
12	4US0400112	支架Bracket -----	1
13	8MC04280807D	螺絲Screw -----	2
14	4SS0330106	刀組座Bracket -----	1
15	8MM06401210A	螺絲Screw -----	2
16	4US0400116	擺動臂Arm -----	1
17	4US0400117	襯套Bush -----	1
18	2200001025	墊圈Washer -----	1
19	4US0400119	固定梢Pin -----	1
20	8MB95301008A	螺絲Screw -----	1
21	4US0400121	固定刀片Upper knief -----	1
22	4US0400122	導套Bush -----	1
23	8MB04280507K	螺絲Screw -----	1
24	8ME03200406A	螺絲Screw -----	2
25	4US0400125	活動刀片Lower knief -----	1
26	8ME03200406A	螺絲Screw -----	1
27	4US0400127	旋轉臂Level -----	1
28	8MA03200206A	螺帽Nut -----	1
29	8MN03200400A	螺絲Screw -----	1
30	4US0400130	接頭Joint -----	1
31	4US0400131	滑塊Block -----	1
32	4US0400132	壓縮彈簧Spring -----	1
33	8MB85240705A	螺絲Screw -----	1
34	90ER040	扣環E-ring -----	1
35	2120000702	驅動梢Driver pin -----	1
36	4SS0330122	滑塊Block -----	1
37	8MB75180805A	螺絲Screw -----	1
38	8ME02160403A	螺絲Screw -----	2