

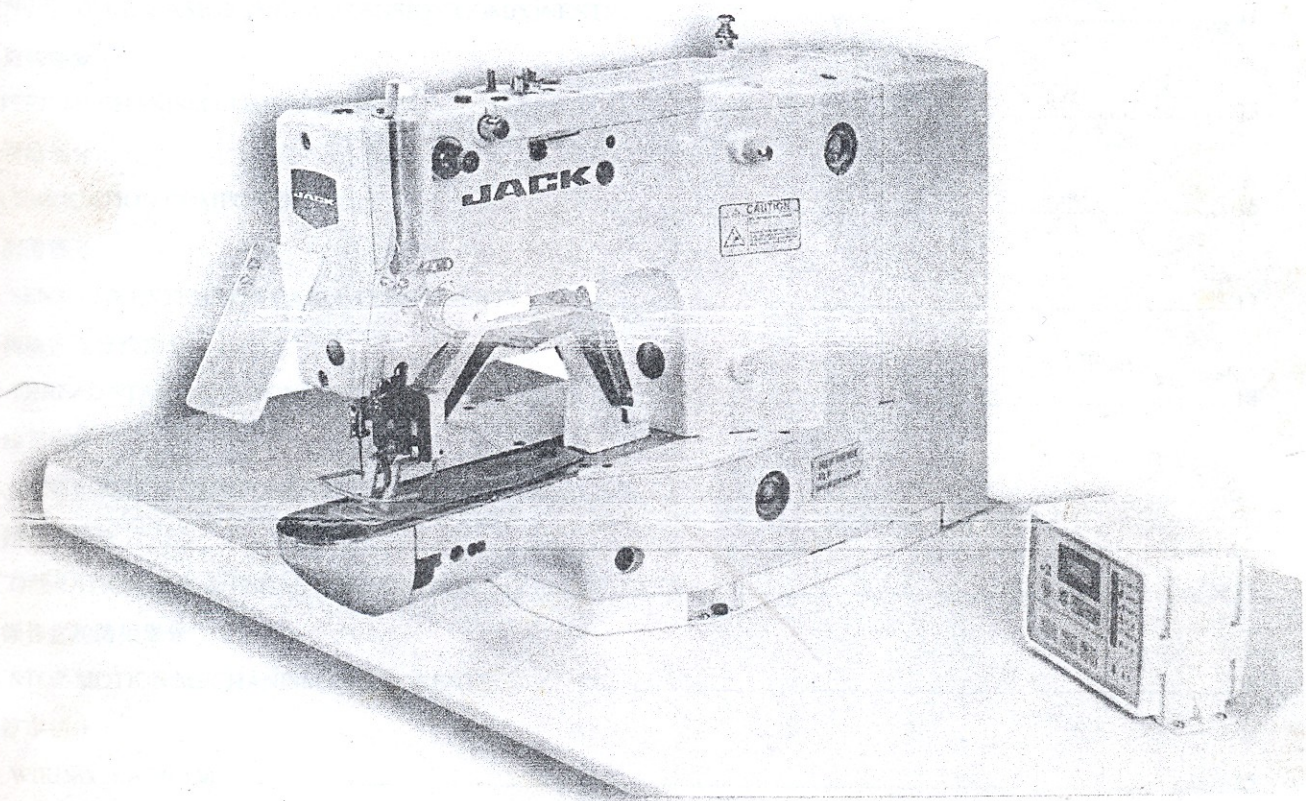
TRAVET - ELETRÔNICO



JACK-T1900 SERIES

Computer-Controlled High Speed
Lockstitch Bar Tacking Machine

parts book



JACK

CONTENTS

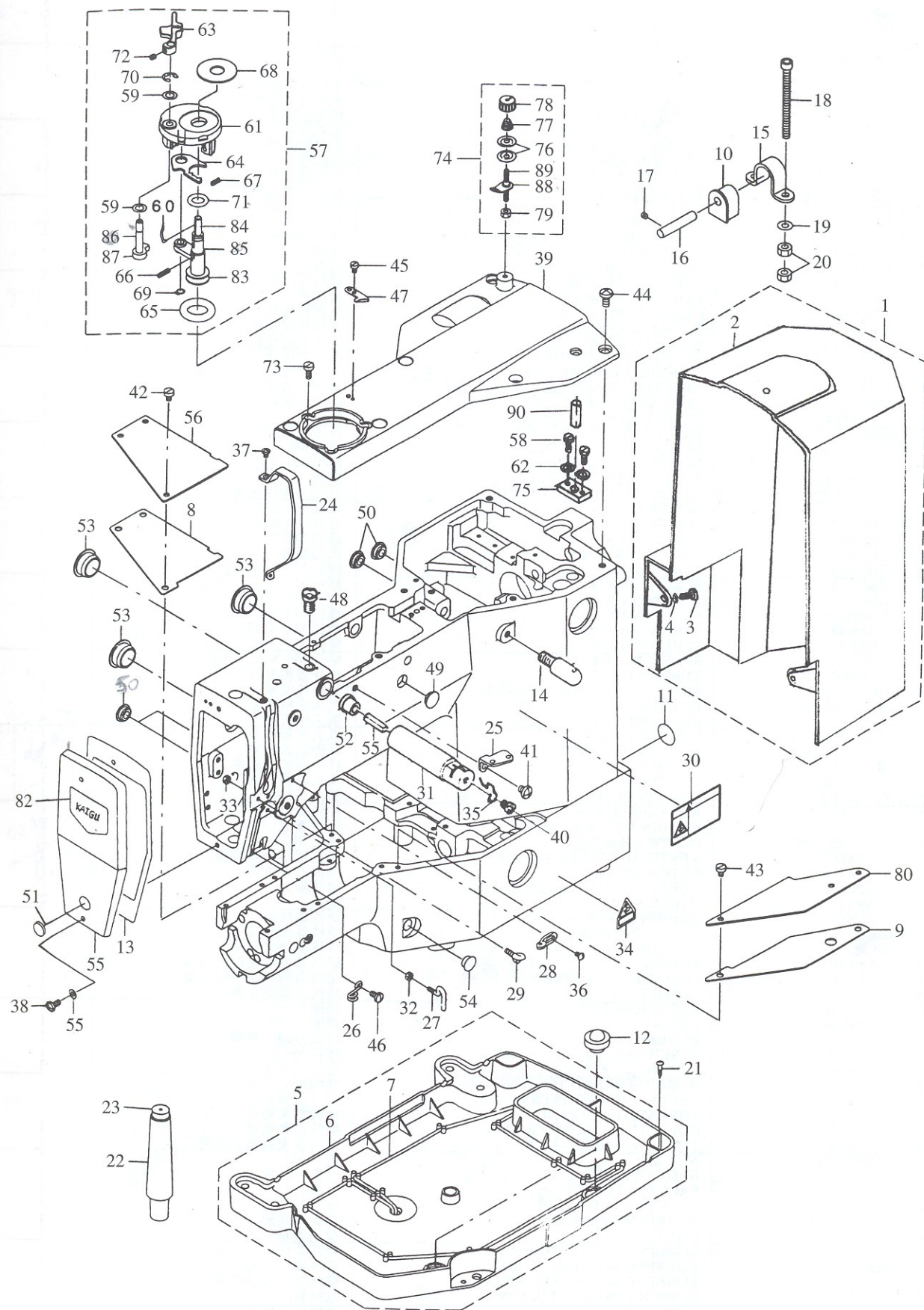
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1. FRAME & MISCELLANEOUS COVER COMPONENTS

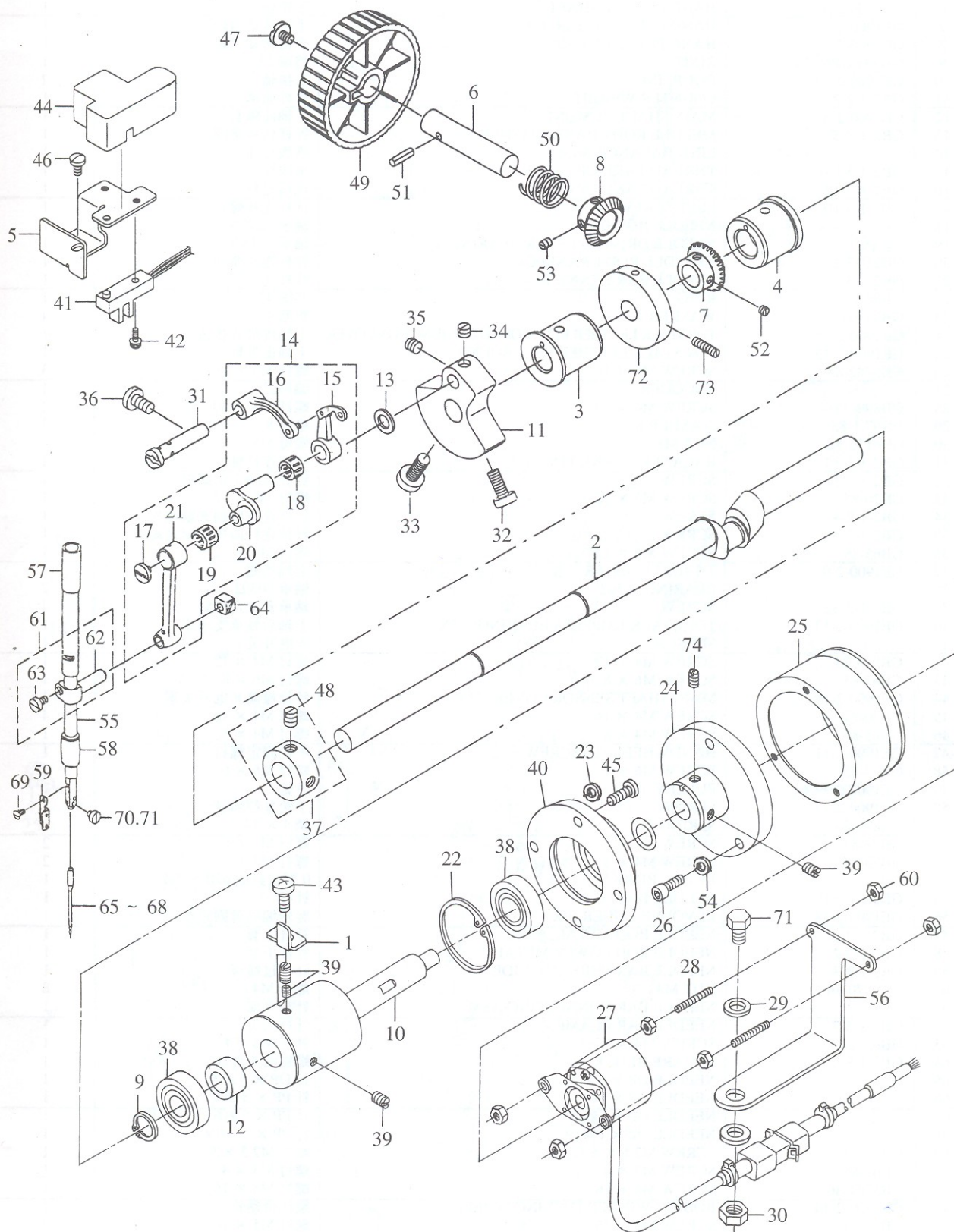
机身和罩壳部分



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1		MOTOR COVER ASM. 141-00457	皮带罩部	1
2	GE1900-1-34	MOTOR COVER	皮带罩	1
3	GB70-85	SCREW M4 X 12 55611140-SP	螺钉 M4 X 12	2
4	GB97.1-85	WASHER 4 M8002-430-000	垫圈 4	2
5		OIL PAN ASM. 141-00754	油盘部	1
6	GE1900-1-3	OIL PAN 141-00905	油盘	1
7		OIL WICK CQ-252200-00	油线	1
8	GE1900-1-8	BER COVER PACKING A 141-00903	左机身盖板垫片	1
9	GE1900-1-6	BER COVER PACKING B 141-01000	右机身盖板垫片	1
10	GE1900-1-9	HINGE RUBBER B1115-210-D00	机身连接套	2
11	GE1900-1-10	GROUND MARK 100-04109	接地标贴	2
12	GE1900-1-11	FRAME SUPPORT RUBBER B1116-210-D00	机身防震垫	2
13	GB2-1-1-5	FACE PACKING 135-02202	面板垫片	1
14	GB2-1-1-29	THREAD GUIDE	机头过线杆	1
15	GB1900-1-12	BED HINGE B1111-210-D00	机身连接座	2
16	GE1900-1-13	HINGE STUD B2707-761-000	机身连接销	2
17	GB77-85	SCREW M5 X 5 558110422-TP	螺钉 M5 X 5	2
18	GB70-85	SCREW M6 X 75 5M6067552-TP	螺钉 M6 X 75	4
19	GB96-85	WASHER 6 WPO81646-SC	垫圈 6	4
20	GB6170-86	NUT M6 NM 6060001-SC	螺母 M6	8
21	GB845-76	SCREW ST2.9 X 19 SK338200J-SE	螺钉 ST2.9 X 19	3
22	GE1900-1-14	FRAME SUPPORT BAR ASM. J12-80856	支撑杆	1
23	GE1900-1-15	FRAME SUPPORT BAR MAT PIECE 135-38152	支撑杆垫块	1
24	GB2-1-1-28	BALANCE COVER 138-16608	过线杆保护架	1
25	GB-1-1-32	THREAD GUIDE B1111-232-000	机头上过线板	1
26	GB2-1-1-34	ARM THREAD GUIDE B 81124-280-000	机头引线钩	1
27	GB2-1-1-31	L-SHAPED THREAD GUIDE A 81125-280-000	机头引线钩	1
28	GB2-1-130	ARM THREAD GUIDE A J10-18504	机头过线环	1
29	GB2-1-1-33	THREAD GUIDE B3114-771-000	机头引线环	1
30	GE1900-1-16	SAFETY LABEL CM 3007001-01	警示牌	1
31	GB2-1-1-23	SILICON OIL FELT CM 3002001-A1	针冷油管	1
32	GB6170-86	NUT M3 NS 6090310-SP	螺母 M3	1
33	GB6170-86	NUT M3 NS 6090310-SP	螺母 M3	1
34	GE1900-1-17	NAMEPLATE CM 3002000-B2	铭牌	1
35	GB2-1-1-25	SILION OIL THREAD GUIDE CM 3002000	针冷油管压线簧 02	1
36	GB65-85	SCREW M4 X 8 556110610-TP	螺钉 M4 X 8	1
37	GB65-85	SCREW M4 X 8 554090515-SP	螺钉 M4 X 8	2
38	GB65-85	SCREW M5 X 12 554111015-SP	螺钉 M5 X 12	2
39	GE1900-1-4	TOP COVER 141-00309	机头盖板	1
40	GB65-85	SCREW M4 X 5 554150715-SP	螺钉 M4 X 5	1
41	GB65-85	SCREW M6 X 8 554150715-SP	螺钉 M6 X 8	1
42	GB819-85	SCREW M4 X 6 556110610-TP	螺钉 M4 X 6	3
43	GB819-85	SCREW M4 X 6 556110610-TP	螺钉 M4 X 6	2
44	GB65-85	SCREW M6 X 12 554151215-SP	螺钉 M6 X 12	6
45	GB67-85	SCREW M3 X 6 5540801215-SP	螺钉 M3 X 6	1
46	GB65-85	SCREW M4 X 6 554110640-SP	螺钉 M4 X 6	1
47	GE1900-1-18	THREAD CUTTER 105-02300	机身盖板过线夹	1
48	GB2-1-1-26	SILICON OIL LUBRICATING HOLE TA0750704-R	针冷注油眼	1
49	GB2-1-10-34	RUBBER PLUG TA1250406-R0	机头面板孔塞	1
50	GB2-1-10-34	RUBBER PLUG TA1250406-R0	机头面板孔塞	4
51	GB2-1-10-34	RUBBER PLUG TA1470704-R0	机头面板孔塞	1
52	GB2-1-1-27	RUBBER PLUG TA1470704-R0	针冷油管油塞	1
53	GB2-1-10-29	RUBBER PLUG TA2100904-R0	针杆曲柄螺孔塞	3
54	GB2-1-10-34	RUBBER PLUG TA1050504-R0	机头面板孔塞	1
55	GB2-1-1-24	SILICON OIL FELT WPO480856-SP	针冷油毡	1
56	GE1900-1-7	BED COVER A 141-00507	左机身盖板	1
57		BOBBIN WINDER ASM.	绕线器部	1
58	GB65-85	SCREW M4 X 10 141-00507	螺钉 M4 X 10	2
59	GE1900-1-22	VERTICAL ROLLER WASHER 135-03504	绕线器压板轴垫圈	2
60	GE1900-1-23	LATCH SPRING B3212-761-000	绕线器夹紧簧	1
61	GE1900-1-1-0	BOBBIN FITTING BASIS COMPL. 225-37658	绕线器架	1
62	GB97.1-85	WASHER 4	垫圈 4	2
63	GE1900-1-26	BOBBIN LEVER 225-30300	绕线器压板	1
64	GE1900-1-27	ADJUSTING PLATE 225-38409	绕线器满线跳板	1
65	GGE1900-1-28	RUBBER RING A3216-001-00A	绕线器轴大垫圈	1
66	GE1900-1-29	SPRING B1148-555-000	绕线器满线跳板长压簧	1
67	GE1900-1-30	PRESSUR FOOT SPRING B1529-890-000-A	绕线器满线跳板短压簧	1
68	GE1900-1-31	CUSHION B3205-210-000	绕线器架尼龙圈	1
69	GB894.1-86	RETAINING RING RC 0560711-KP	挡圈 6	1
70	GB896-86	E-RING KE0500000-K8	挡圈 5	1
71	GE1900-1-32	RUBBER RING RO 0922702-00	绕线器轴小垫圈	1
72	GB73-85	SCREW M4 X 4 558110422-TP	螺钉 M4 X 4	1
73	GE1900-1-33	SCREW 556111140-SP	皮带罩固定螺钉	3
74		BOBBIN THREAD TENSION ASM. 141-13468	绕线器夹线部	1
75	GE1900-1-35	BELT COVER STOPPER PLATE 141-13450	皮带罩固定块	1
76	GB2-1-3-32	THREAD TENSION DISK B3126-012-000	绕线器夹紧板	2
77	GB2-1-3-30	CONNECTING ROD SPRING D9133-555-800	绕线器夹紧簧	1
78	GB2-1-3-31	THREAD TENSION NUT 110-72402	绕线器夹紧簧调节螺母	1
79	GB6170-86	NUT M5 NS 6110310-SP	螺母 M5	1
80	GE1900-1-5	BED COVER B 141-00606	右机身盖板	1
81	GB2-1-1-3	FACE PLATE ASM.	面板	1
82	GB2-1-1-4	FACE PLATE MARK	面板标牌	1
83	GE1900-1-19	BOBBIN WINDER SHART	绕线器靠轮	1
84	GE1900-1-20	COMPL	绕线器轴	1
85	GE1900-1-21	BOBBIN CAM PUT THE POLE	绕线器摆杆	1
86	GE1900-1-24	BOBBIN CAM SHART COMPL	绕线器压板轴	1
87	GE1900-1-25	BOBBIN CAM CONVEX PIECE	绕线器压板轴凸块	1
88	GE12101-1-4-2	BOBBIN THREAD TENSION	过线板	1
89	GB2-1-3-29	ROD ASM.	绕线器夹线柱	1
90	GB119-86	PIN 6 X 25	圆柱销 6 X 25	1

2. MAIN SHAFT & NEEDLE BAR COMPONENTS

主轴和针杆部分



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1	GE1900-2-1	WAIN SHAFT SLIT PLATE	针位检测片	1
2	GE1900-2-2	MAIN SHAFT 141-02107	上轴	1
3	GE1900-2-3	MAIN SHAFT BUSHING FRONT 141-02206	上轴前轴套	1
4	GE1900-2-4	MAIN SHAT BUSHING MIDDLE 141-02305	上轴中轴套	1
5	GE1900-2-5	SENSOR INSTALLNG BASE 141-02503	针位检测光电开关座	1
6	GE1900-2-6	HAND PULLEY SHAFT 141-02602	手轮轴	1
7	GE1900-2-7	HAND PULLEY GEAR 141-02701	手轮传动齿轮	1
8	GE1900-2-7	HAND PULLEY GEAR 141-02800	手轮传动齿轮	1
9	GB894.1-86	RING	挡圈 15	1
10	GE1900-2.1-0	COUPLING	联接轴	2
11	GB2-1-2-2	COUNTER WEIGHT B1202-280-000	针杆曲柄	1
12	GE1900-2-8	MAIN SHAFT BUSGING	上轴间隔套	1
13	GB2-1-2-5	MEEDLE ROD CRANK WASHER B1223-771-000	针杆曲柄垫圈	1
14		LINK BALANCE ASM.	挑线杆部	1
15	GB2-1-3.1-0	THREAD TAKE-UP LEVER B1901-280-000	挑线杆	1
16	GB2-1-3-12	THREAD TAKE-UP CRANK B1903-280-000	挑线连杆	1
17	GB2-1-3-10	LEFT SCREW B1903-552-000	针杆连杆螺栓	1
18	GE1900-2-18	NEEDLE BUSHING B1905-541-000	轴承 9245/8	1
19	GE1900-2-19	NEEDLE DRIVING LEVER BEARING B1411-804-000	轴承 9245/8	1
20	GB2-1-3-11	NEEDLE ROD CRANK B1203-280-000	针杆连杆曲柄	1
21	GB2-1-3-8	NEEDLE BAR CRANK ROD B1404-280-000	针杆连杆	1
22	GB88.1-86	RING	挡圈 42	1
23	GB93-86	WASHER 4	垫圈 4	4
24	GE1900-2-16	TOP STALK LEATHER BELT ROUND CONJUNCTION COVER	上轴皮带连接盖	1
25	GE1900-2-15	TOR STALK LEATHER BELT ROUND	上轴皮带轮	1
26	GB5782-85	SCREW M5 × 16	螺钉 M5 × 16	3
27		ENCODER	编码器	1
28	GB899-88	SCREW M4 × 30	螺钉 M4 × 30	2
29	GB97.1-85	WASHER 8	垫圈 8	2
30	GB6170-86	NUT M8	螺母 M8	1
31	GB2-1-3-13	BALANCE CRANK PIN B1904-280-000	挑线连杆轴	1
32	GB2-1-2-3	SCREW 556151412-TP	针杆曲柄定位螺钉	1
33	GB70-85	SCREW M6 × 12 556681712-TP	螺钉 M6 × 12	1
34	GB2-1-2-4	SCREW 558660530-TP	针杆连杆曲柄夹紧螺栓	1
35	GB2-1-2-6	SCREW 558660610-TP	针杆连杆曲柄轴紧固螺钉	1
36	GB65-85	SCREW M6 × 12 557151120-5P	螺钉 M6 × 12	1
37	GE1900-2-9	THRUST COLLAR CS-147121A-5H	上轴挡圈	1
38		BEARING 80302	轴承 80302	2
39	GB2-1-2-32	SCREW	轴承套紧固螺钉	4
40	GE1900-2-17	TOP STALK EMPRESS BEARINGS FIX	上轴后轴承支承座	1
41	GE1900-2-41	SENSOR	光电开关	1
42	GB818-85	SCREW M4 × 12 56.4041291-SC	螺钉 M4 × 12	1
43	GB67-85	SCREW M6 × 8	螺钉 M6 × 8	1
44	GE1900-2-10	MAIN SHAFT SENSOR COVER 141-14508	针位检测光电开关罩	1
45	GB70-85	SCREW M4 × 16	螺钉 M4 × 16	4
46	GB65-85	SCREW M4 × 8 557110840-5P	螺钉 M4 × 8	1
47	GE1900-2-11	HANDWHEEL SETSCREW H1230-500-000A	手轮固定螺钉	1
48	GB73-85	SCREW M6 × 6	螺钉 M6 × 6	2
49	GE1900-2-12	PULLEY B1212-210-000	手轮	1
50	GE1900-2-13	SPRING GAF-01007000	手轮复位弹簧	1
51	GB879-86	SPRING PIN PS-0400142-KH	销 4 × 14	1
52	GB73-85	SCREW M4 × 5 558110310-5P	螺钉 M4 × 5	2
53	GB73-85	SCREW M4 × 3 558110310-5P	螺钉 M4 × 3	2
54		RUBBR RING	O 型密封圈 φ20 × 2.4	1
55	GB2-1-3.5-0	NEEDLE BAR B1401-280-000	针杆	1
56	GE1900-2-18	REVOLVE CODER FIX	旋转编码器固定座	1
57	GB2-1-3-1	NEEDLE ROD METAL B1402-280-000	针杆上套	1
58	GB2-1-3-2	NEEDLE ROD LOWER METAL B1403-280-000	针杆下套	1
59	GB2-1-3-3	NEEDLE BAR THREAD GUIDE B1405-280-000	针杆过线板	1
60	GB6170-86	NUT M4	螺母 M4	8
61		NEEDLE BAR CONNECTING ASM.	针杆夹部	1
62	GB2-1-3-7	NEEDLE BAR CLAMP B1411-552-000	针杆夹头	1
63	GB65-85	SCREW M4 × 8 556090670-TP	针杆 M4 × 8	1
64	GB2-1-3-9	SQUARE BLOCK	螺钉夹头滑块	1
65		NEEDLE DP × 5 #11	针 DP × 5 #11	1
66		NEEDLE DP × 5 #14	针 PP × 5 #14	1
67		NEEDLE DP × 5 #16	针 PP × 5 #16	1
68		NEEDLE DP × 17 #19	针 PP × 17 #19	1
69	GB69-85	SCREW M2.5 × 5 552060510-5P	螺钉 M2.5 × 5	1
70	GB67-85	SCREW M3 × 4	螺钉 M3 × 4	1
71	GB5781-86	SCREW M8 × 16	螺钉 M8 × 16	1
72	GE1900-2-14	BOBBIN WINDER DRIVING WHEEL B3213-205-000	绕线带动轮	1
73	GB73-85	SCREW M5 × 16 558111610-5P	螺钉 M5 × 16	2
74	GB2-1-2-31	SCREW	轴承定位螺钉	1

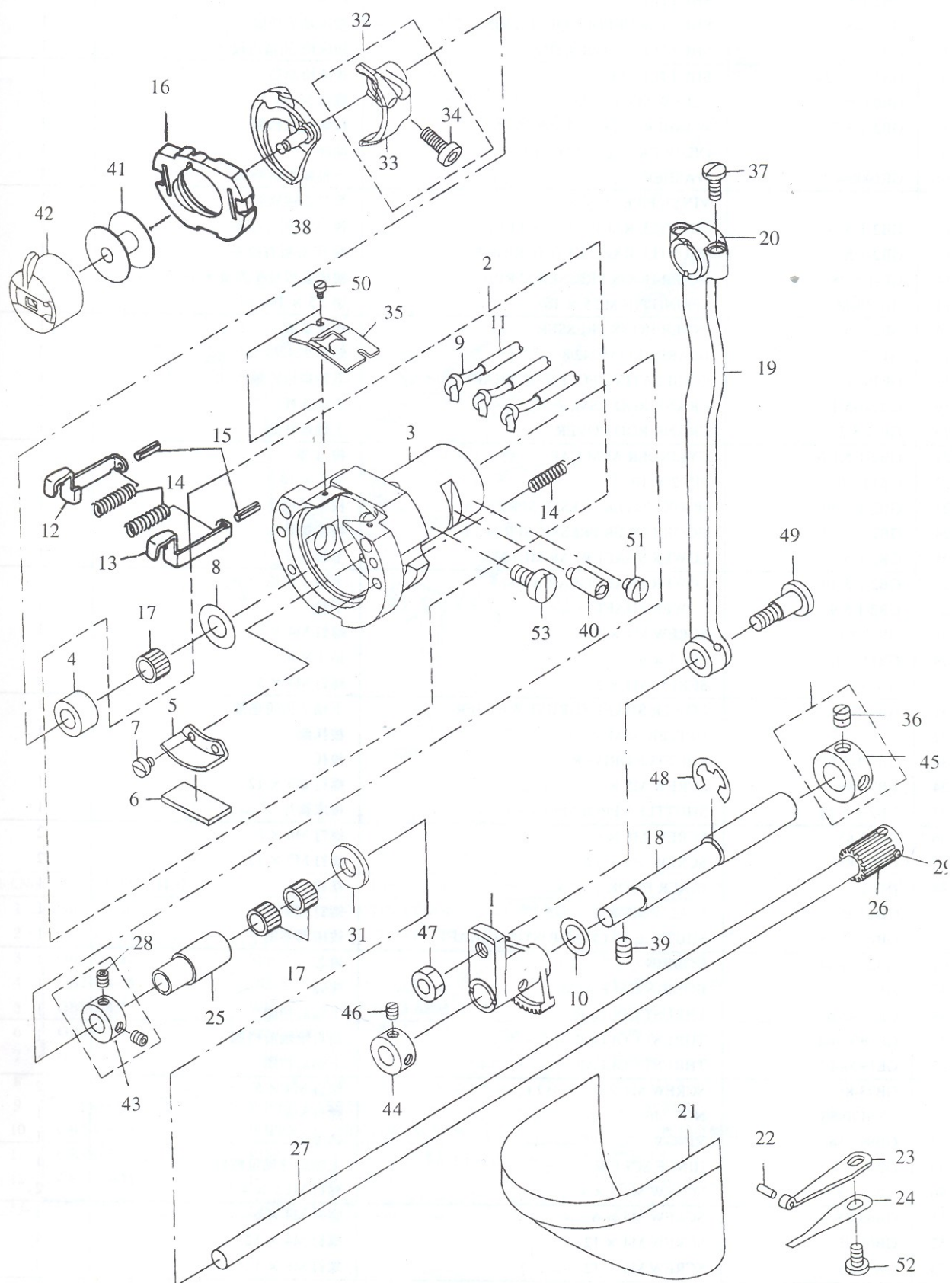
抬压脚部分



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1	GE1900-1	PRESSER LIFTING SOLENOID ASM.	压脚电磁铁 141-0452	1
2	GE1900-3-16	LOWERING FOOT 141-04202	抬压脚杆	1
3	GE1900-3-14	LOWERING ARM 141-04303	抬压脚臂	1
4	GE1900-3-15	CONNECTING LINK 141-04400	抬压脚连杆	1
5	GE1900-3-1	CONNECTING SHAFT 141-04509	松线, 抬压脚臂总轴	1
6	GE1900-3-2	FETURN SPRING HOOK 141-04608	松线, 抬压脚拉簧座	1
7	GE1900-3-3	LINK D 141-05100	松线, 抬压脚受力复位杆	1
8	GE1900-3-4	SOLENOID LINK 141-04707	抬压脚受力复位杆连杆	1
9	GE1900-3-5	LINK B 141-04905	抬压脚受力支点杆	1
10	GE1900-3-6	LINK C 141-05003	抬压脚复位支点连杆	1
11	GE1900-3-7	LINK A 141-04806	松线, 抬压脚总连杆	1
12	GB65-85	SCREW M4 × 8 557110840-SP	螺钉 M4 × 8	1
13	GB97.1-85	WASHER 6 WP0560860-SE	垫圈 6	2
14	GB2-1-1-40	RUBBER BUSH	机身防震套	1
15	GE1900-3-8	PRESSER SENSOR SLIT 141-05209	停车片	1
16	GB65-85	SCREW M4 × 6	螺钉 M4 × 6	1
17	GE1900-3-9	OIL PUMP SUPPORT	缓冲螺钉杆	1
18	GB2-1-4-17	CONNECTING ARM 135-06415	拨线臂	1
19	GB96-85	WASHER 4	垫圈 4	1
20	GE1900-3-10	SPRING 135-44705	松线, 抬压脚复位簧	1
21	GE1900-3-11	MAGNET PIN B1513-210-DOO	抬压脚电磁铁联接销	1
22	GB2-3-6-7	SHAFT BLOCK SHAFT D2502-232-DOO	送料拖板座轴销	1
23	GB6170-86	NUT M6 NS6150310-SP	螺母 M6	2
24	GB91-86	PIN 1.6 × 12 B1515-210-DOO	销 1.6 × 12	2
25	GB2-1-4-18	HINGE SCREW SD0640393-TP	拨线臂轴位螺钉	1
26	GE1900-3-18	HINGE SCREW SD0790601-SP	抬压脚臂轴位螺钉	1
27	GB2-1-5-6,	THRUST COLLAR ASM. CS079101A-SH	下轴挡圈部	2
28	GB73-85	SCREW M4 × 5	螺钉 M4 × 5	4
29	GB2-1-1-47	HINGE SCREW SD0800341-SP	机身撑条锁扣轴位螺钉	4
30	GB2-1-4-30	HINGE SCREW SD1000401-SP	抬压脚连杆轴位螺钉	2
31	GE1900-3-13	PLATE 141-05506	后座盖板	1
32	GB65-85	SCREW M4 × 8 557110840-SP	螺钉 M4 × 8	2
33	GB70-85	SCREW M6 × 20	螺钉 M6 × 20	1
34	GB70-85	SCREW M6 × 20 SM.6061802-TP	螺钉 M6 × 20	1
35	GE1900-3-12	STUD HX-0033900-00	抬压脚受力复位杆销	1
36	GB77-85	SCREW M6 × 8 558150822-TP	螺钉 M6 × 8	2
37	GB65-85	SCREW M6 × 12 554151215-SP	螺钉 M6 × 12	4

4. SHUTTLE DRIVER SHAF COMPONENTS

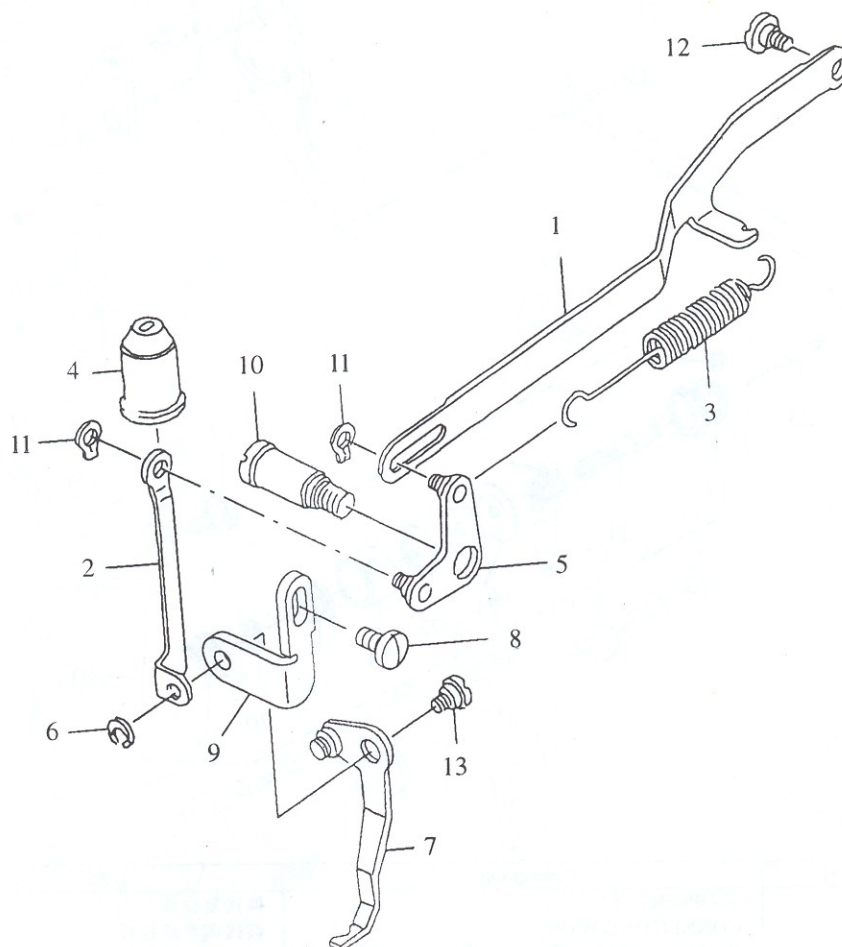
摆梭驱动轴部分



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1	GE1900-4-1	OSCILLATOR 141-03402	下轴扇齿轮	1
2	GE1900-2	SHUTTLE ASM. 141-03454	梭床架部	1
3	GB2-1-5-24	SHUTTLE 141-03105	梭床	1
4	GB2-1-5-31	SHUTTLE NEEDLE OUTER RING B1813-980	梭床轴承外圈	1
5	GB2-1-10-23	SHUTTLE LUBRICATING PLATE	梭床给油毡压板 B3505-280000	1
6	GB2-1-10-24	SHUTTLE FELT B3504-280-000	梭床给油毡	1
7	GB65-85	SCREW M3 x 5 SS6090440-SP	螺钉 M3 x 5	2
8	GB2-1-5-32	WASHER WP-0952616-SD	梭床轴承挡圈	1
9		OIL WICK CR-2522000-00	油绳	1
10	GE1900-4-3	WASHER 105-23504	下轴扇齿轮垫圈	1
11		VINYL PIPE BP-300000-00	聚氯乙烯软管	1
12	GB2-1-5-26	SHUTTLE RACE LATCH, LEFT	梭床盖板左拉手	1
13	GB2-1-5-27	SHUTTLE RACE LATCH, RIGHT	梭床盖板右拉手	1
14	GB-1-5-28	INNER HOOK PRESSER SPRING	梭床盖板拉手弹簧 B1822-215-P00	2
15	GB819-86	SPRING PIN M2.5 x 16	销 2.5 x 16	2
16	GB2-1-5-21	INNER HOOK PRESSER	梭床盖板	1
17	GE1900-924218	BEARING (A) 9242/8 B1411-804-A00	轴承 9242/8 B1411-804.D00	3
18	GE1900-4-2	OSCILLATING ECCENTRIC SHAFT B1836-	下轴扇齿轮轴 210.D00	1
19	GB2-1-5-1	CRANK ROD ASM. B1802-210.D00	上轴连杆	1
20	GB-1-5-2	CRANK ROD COVER	上轴连杆盖	1
21	GB2-1-5-1-0	CYLINDER ARM CAP 138-16855	梭床罩	1
22	GB119-86	PIN 2 x 10 135-08700	销 2 x 10	1
23	GB2-1-5-30	HOOK COVER PRESSR SPRING A 135-08	梭床罩拉还 809	1
24	GB2-1-5-29	HOOK COVER PRESSR SPRING B	梭床罩簧片 135-08908	1
25	GB2-1-5-11	LOWER SHAFT REAR METAL	下轴套	1
26	GB2-1-5-10	LOWER SHAFT GEAR A ASM.	下轴小齿轮	1
27	GB2-1-5-9	LOWER SHAFT 135-09153	下轴	1
28	GB73-85	SCREW M4 x 5	螺钉 M4 x 5	1
29	GB117-86	PIN 3 x 6	销 3 x 6	1
30	GB73-85	SCREW M4 x 5	螺钉 M4 x 5	2
31	GB2-1-5-8	LOWER SHAFT THRUST WASHER	下轴小齿轮垫圈	1
32		DRIVER ASM. B1812-980-0A0	梭托部	1
33	GB2-1-5-33	SHUTTLE DRIVER B1812-980.000	梭托	1
34	GB70-85	SCREW M5 x 12 SS6121212-TP	螺钉 M5 x 12	1
35	GB2-1-5-23	SHUTTLE UPPER SPRING B1816-980.000	梭床簧片 B1815-980.000	1
36	GB73-85	SCREW M6 x 6	螺钉 M6 x 6	2
37	GB65-85	SCREW M4 x 12 SS7111110-TP	螺钉 M4 x 12	2
38	JH1-1	INNER HOOK	摆梭	1
39	GB77-85	SCREW M6 x 8 SS8150022-TP	螺钉 M6 x 8	1
40	GB2-1-5-25	SHUTTLE RACE ADJUSTING SHAFT	梭床调节销 B1819-280.000	1
41	GB2-1-5-34	BOBBIN 138-12102	梭芯	1
42	JH1-1	BOBBIN CASE ASM. B1819-280.000	梭壳	1
43	GB2-1-5-6	THRUST COLLAR	下轴前挡圈	1
44	GE1900-4-4	THRUST COLLAR CS-1000811-SP	扇齿轮轴前挡圈	1
45	GE1900-4-5	THRUST COLLAR CS-1201010-SH	下轴后挡圈	1
46	GB73-85	SCREW M4 x 5 SS8110520-TP	螺钉 M4 x 5	2
47	GB6170-86	NUT M6 NS6660430-SP	螺母 M6	1
48	GB896-86	RING 9 RE-0900000-K0	挡圈 9	1
49	GB2-1-5-3	HINGE SCREW SD0801021-TP	上轴连杆轴位螺钉	1
50	GB67-85	SCREW M2.5 x 4 SS6060410-TP	螺钉 M2.5 x 4	2
51	GB65-85	SCREW M4 x 6 SS6110460-SP	螺钉 M4 x 6	1
52	GB65-85	SCREW M4 x 12 SS7110840-SP	螺钉 M4 x 12	1
53	GB65-85	SCREW M6 x 12 SS6151220-SP	螺钉 M6 x 12	1

5. WIPER MECHANISM COMPONENTS

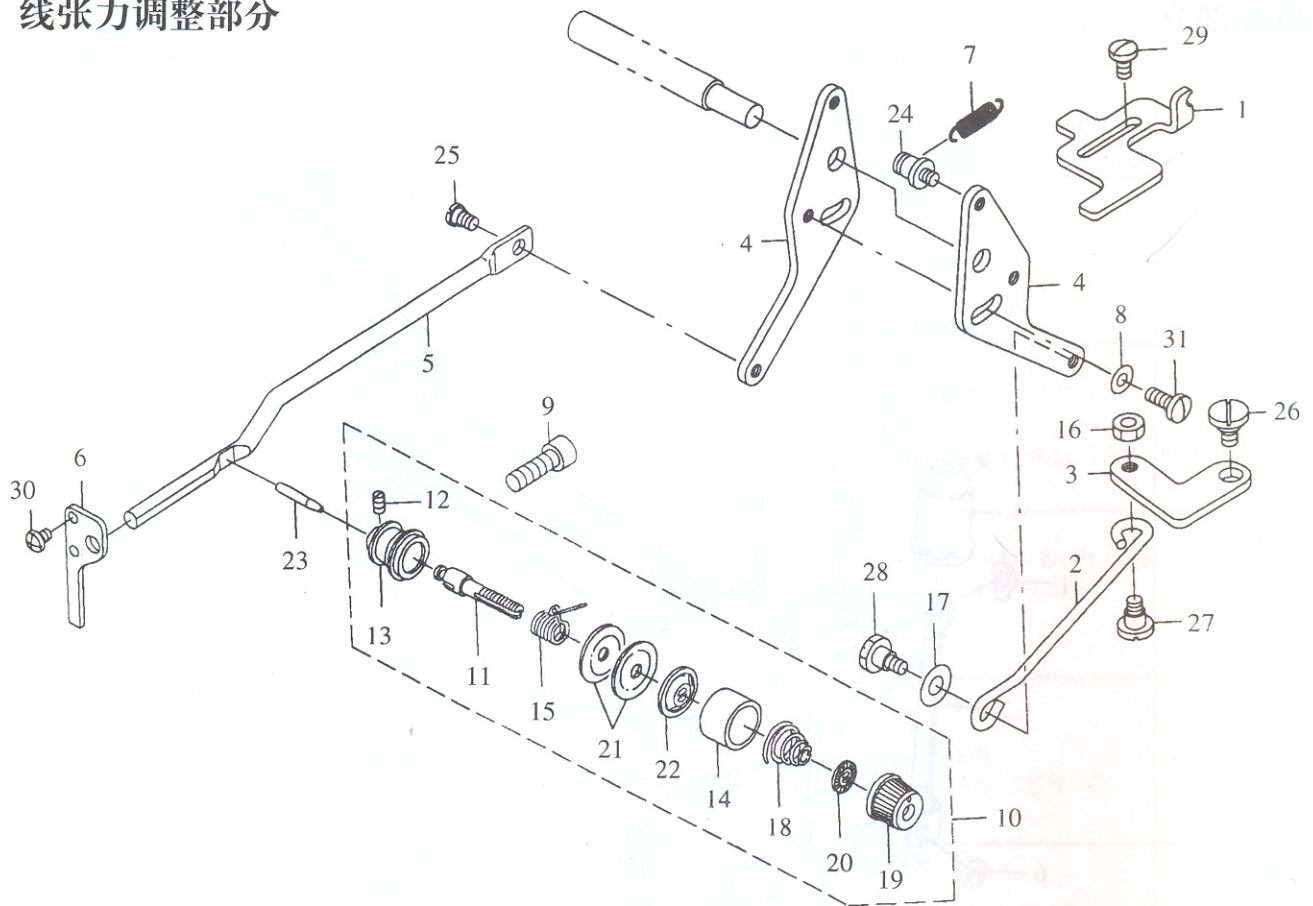
拨线部分



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1	GB2-1-4-20	WIPER CONNECTING LINK 135-09500	拨线连杆	1
2	GB2-1-4-24	WIPER CONNECTING PLATE 135-09609	拨线拉杆	1
3	GB2-1-4-22	SPRING mda-135-09308	拨线连杆拉簧	1
4	GB2-1-4-25	OIL SHIELD CAP 135-09804 Ruvator	拨线拉杆防油帽	1
5	GB2-1-4-2-0	WIPER CONNECTING ARM ASM. 135-09955	拨线杠杆	1
6	GB896-86	RING 3.5 B1229-232.000 and	挡圈 3.5	1
7	GB2-1-4-3-0	WIPER ASM. B2101-280.0A0	拨线杆 limpador	1
8	GB65-85	SCREW M4 x 8 557110840-SP	螺钉 M4 x 8	1
9	GE1900-5-1	WIPER BASE PLATE 135-74009	拨线杆调节板	1
10	GB2-1-4-23	WIPER CONNECTING SCREW B2109.280	拨线杠杆轴位螺钉	1
11	GB896-86	RING 3.5 RC0430633-KP	挡圈 3.5	2
12	GB2-1-4-21	HINGE SCREW 5D0530221-SP	拨线连杆轴位螺钉	1
13	GB2-1-4-21	HINGE SCREW 5D0640211-SP	拨线连杆轴位螺钉	1

6. TENSION RELEASE & THREAD TENSION COMPONENTS

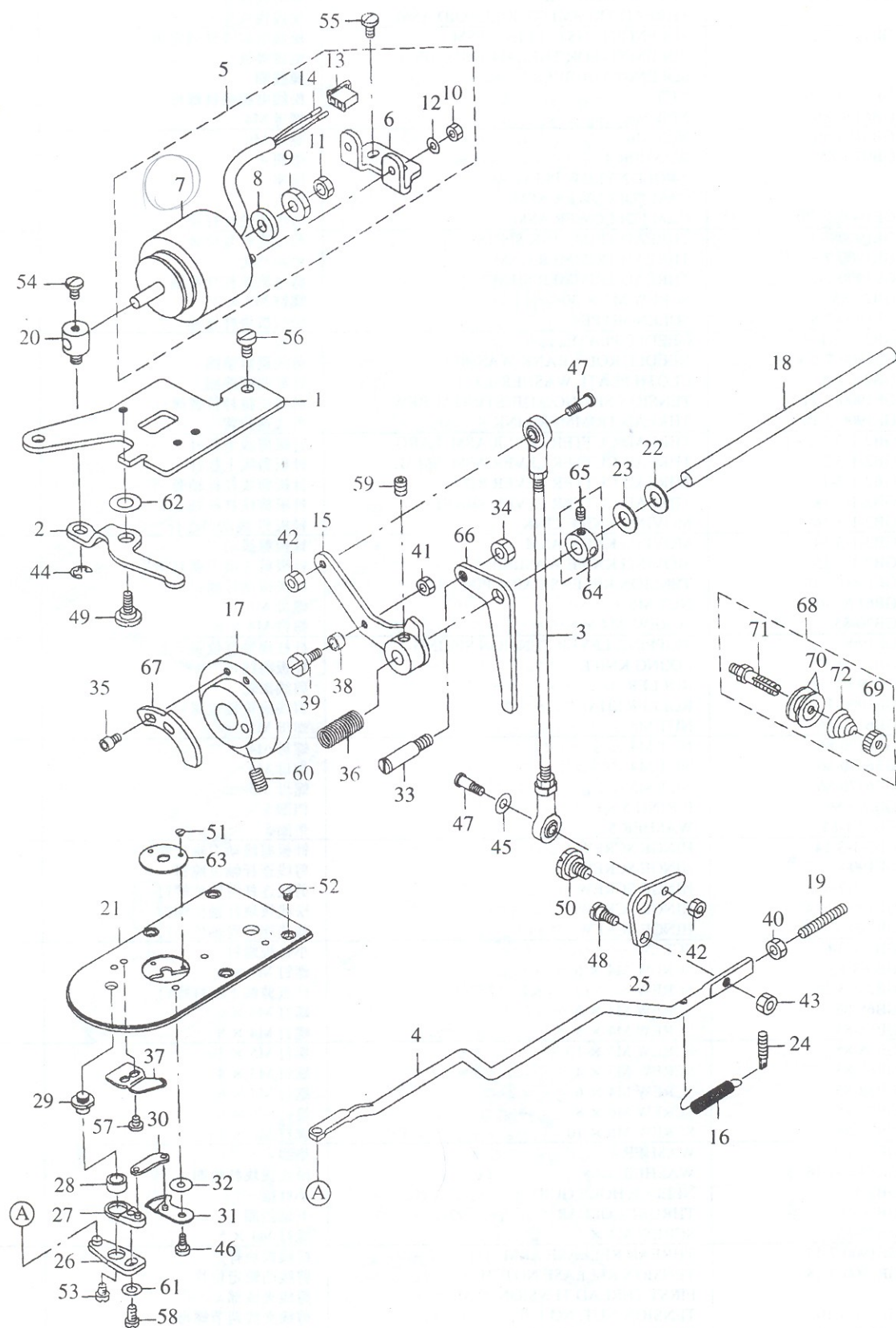
线张力调整部分



序号	Part No. 件号	Description	名称	Amt 数量
1	GE1900-6-1	STOPPER 141.07302	拨线复位座	1
2	GE1900-6-2	CONNECTING BAR 141.07700	拨线调整块拉杆	1
3	GE1900-6-3	TENSION RELEASE LINK B2304-210-000	拨线调整块拉杆座	1
4	GE1900-6-4	TENSION RELEASE ADJUSTING ARM	拨线调整块 B2306-210-000	2
5	GB2-1-4-29	TENSION RELEASE BAR 135-13205	松线杆	1
6	GB2-1-4-27	THREAD TENSION ARM 135-13304	松线杆导杆	1
7	GE1900-6-5	PRESSURE SPRING B2545-280.000	拨线复位簧	1
8	GB96-85	WASHER 4 WPO48 2086-SD	垫圈 4	1
9	GB70-85	SCREW M6 x 20 556151812-TP	螺钉 M6 x 20	1
10	GE1900-6-10	TENSION CONTROLLER ASM. B2302-205	夹线器部 B2302-280.000	1
11	GB2-1-4-2	SECOND THREAD TENSION ROD B2302-280.000	夹线器总螺杆 280.000	1
12	GB73-85	SCREW M3 x 5 558080610-SP	螺钉 M3 x 5	1
13	GB2-1-4-1	THREAD TENSION ROD, LARGE B2313-280	夹线器座 000	1
14	GB2-1-4-6	THREAD TENSION DISK PRESSER B3107-	夹线器夹线簧套 804.000	1
15	GB2-1-4-5	THREAD TAKE-UP SPRING B3112-761	夹线器挑线簧 000	1
16	GB6170-86	NUT M5 NS0651056-SD	螺母 M5	1
17	GB97.1-85	WASHER 6 WPO651056-SD	垫圈 6	1
18	GB2-1-4-7	TENSION SPRING B3114-232.000	夹线器夹线簧 B3129-053.000	1
19	GB2-1-4-4-0	THREAD TENSION NUT B3119-771.000	夹线器调节螺母	1
20	GB2-1-4-8	ROTATING STOPPER B3120-125.000	夹线器垫圈	1
21	GB2-1-4-12	THREAD TENSION DISK B3120-012.000	夹线板	2
22	GB2-1-4-3	THREAD TENSION DISK PRESSER B3132-	夹线器夹线簧座 552.000	1
23	GB2-1-4-4	TENSION RELEASE PIN B2303-280.000	夹线器松线钉	1
24	GB2-1-9-16	SUSPENSION SCREW B3413-552.000	起动拉杆拉簧悬挂螺钉	1
25	GB2-1-4-21	HINGE SCREW SD0530221-SP	拨线连杆轴位螺钉	1
26	GE1900-6-6	HINGE SCREW SD0720321-TP	拨线拉杆座轴位螺钉	1
27	GE1900-6-7	HINGE SCREW SD0640391-TP	拨线拉杆轴位螺钉	1
28	GE1900-6-8	HINGE SCREW SD0640482-SP	拨线调整块轴位螺钉	1
29	GB65-85	SCREW M4 x 8 556110810-TP	螺钉 M4 x 8	2
30	GB65-85	SCREW M4 x 8 554090515-SP	螺钉 M4 x 8	2
31	GB65-85	SCREW M4 x 10 557111120-TP	螺钉 M4 x 10	1

7. TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS

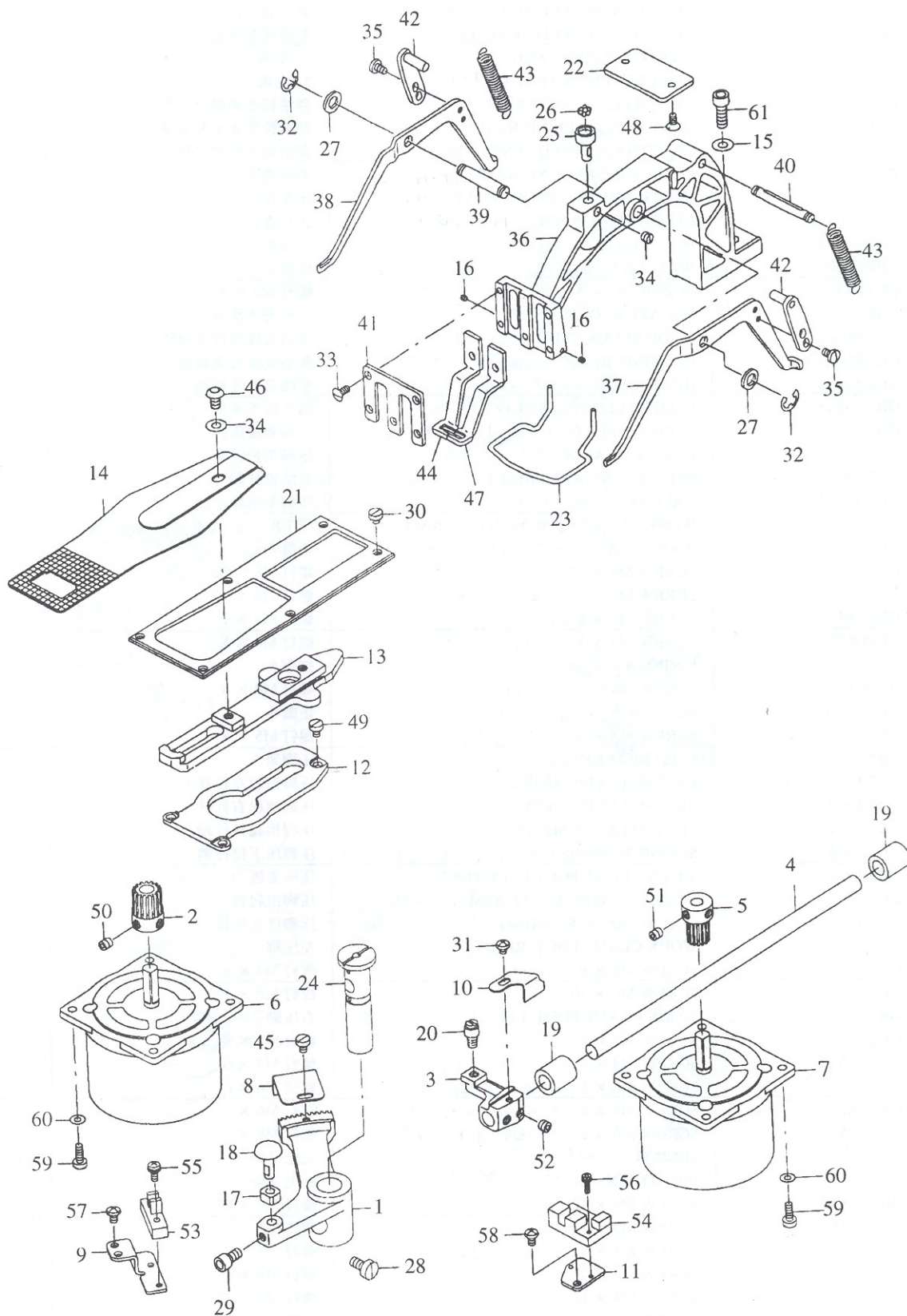
剪线部分



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1	GE1900-7-1	CAM FOLLOWER STOPPER 141-08401	松线拨块座	1
2	GE1900-7-2	SOLENOID ARM 141-08500	松线拨块杆	1
3	GE1900-7-3	CONNECTING ROD 141-08608	剪线连杆	1
4	GE1900-7-4	CONNECTING BAR 141-08708	剪线长连杆	1
5		THREAD TRIMMING SOLENOID ASM.	松线拨块部 141-08955	1
6	GE1900-7-22	SOLENOID THSTALLING ASM.	松线电磁吸铁固定座	1
7		SOLENOID FOR THREAD TRIMMING	电磁吸铁 141-08906	1
8		SOLENOID RUBBER 110-43304 annula	橡胶圈	1
9	GE1900-7-24	NUT N5-6660410-5H	松线电磁吸铁螺母	1
10	GB6170-86	NUT M4 NM 6040000-5N	螺母 M4	2
11	GB6170-86	NUT M6 NS 6660430-5P	螺母 M6	1
12	GB97.1-85	WASHER 4 WPO450000-SD	垫圈 4	2
13		2-POLE NYLOW PLUG HK 0346100-20	插座	1
14		CAM FOLLOWER ASM. HK 0346400-00	插头	2
15	GE1900-7.1-0	CAM FOLLOWER ASM. 141-09250	剪线滚轮杠杆座	1
16	GE1900-7-5	THREAD TRIM LINK SPRING 141-09300	剪线连杆复位簧	1
17	GE1900-7-6	THREAD TRIMMER CAM B2401-210-300	剪线凸轮	1
18	GE1900-7-7	THREAD TRIMMER SHAFT B2408-210-300	剪线滚轮杠杆座轴	1
19	GB73-85	SCREW M5 x 30 SM 8053002-TP	螺钉 M5 x 30	1
20	GE1900-7-8	SOLENOID PIN 110-43007	松线拨块杆连座	1
21	GB2-1-3-4	NEEDLE PLATE 135-15507	针板	1
22	GE1900-7-9	NEEDLE ROD CRANK WASHER B1223-771-000	剪线避震垫圈	1
23	GB2-1-2-5	CLOTH PLATE WASHER B1116-804-000	针杆曲柄垫圈	1
24	GE1900-7-21	TENSION SPRING ADJUSTING SCREW	剪线长拉杆拉簧螺钉	1
25	GE1900-7-10	THREAD TRIMMER LINK B2411-210-000	剪线连杆臂	1
26	GB2-1-3-3-0	THREAD CUTTER LEVER ASM. LARG	针板剪线下杠杆 B2414-280-0A0	1
27	GB2-1-3-2-0	THREAD CUTTER LEVER ASM. SMAL	针板剪线上杠杆 B2415-280-0A0	1
28	GB2-1-3-19	THREAD CUTTER LEVER RING	针板剪线杠杆轴套 B2416-280-000	1
29	GB2-1-3-18	THREAD CUTTER LEVER SHAFT	针板剪线杠杆轴 B2417-280-000	1
30	GB2-1-3-16	MOVING KNIFE LINK	针板剪线动刀连杆 B2418-280-000	1
31	GB2-1-3-4-0	MOVING KNIFE ASM. B2421-280-0A0	针板剪线动刀 B	1
32	GB2-1-3-15	MOVING KNIFE WASHER B2423-280-00A	针板剪线动刀调整垫片	1
33	GE1900-7-19	TENSION RELEASE ARM PIN 141-07809	松线拨动杆螺钉	1
34	GB6170-86	NUT M6 NS 6150310-5P	螺母 M6	1
35	GB70-85	SCREW M4 x 6 SM 6040602-TP	螺钉 M4 x 6	2
36	GE1900-7-20	TRIPPING LEVER TENSION SPRING	杆杠座轴复位簧 B2617-771-000	1
37	GB2-1-3-17	FIXING KNIFE B2424-280-000	针板剪线定刀	1
38	GE1900-7-11	ROLLER D 2587-L8W-300	剪线滚轮	1
39	GE1900-7-12	ROLLER SHAFT D 2588-L8W-300	剪线滚轮轴位螺钉	1
40	GB6170-86	NUT M5 NM 6050001-5P	螺母 M5	1
41	GB6170-86	NUT M4 NS 6110420-5P	螺母 M4	1
42	GB6170-86	NUT M4 NS 6110420-5P	螺母 M4	2
43	GB6170-86	NUT M5 NS 6120310-5P	螺母 M5	1
44	GB896-86	E-RING 5 RE0500000-K0	挡圈 5	1
45	GB97.1-85	WASHER 5	垫圈 5	1
46	GB2-1-3-14	HINGE SCREW SD 0500091-TP	针板剪线动刀轴位螺钉	1
47	GE1900-7-13	HINGE SCREW SD 0500803-TP	剪线连杆轴位螺钉	2
48	GB2-1-7-4	HINGE SCREW SD 0650305-TP	剪线连杆臂轴位螺钉	1
49	GE1900-7-14	HINGE SCREW SD 0790311-TP	松线拨块杆轴位螺钉	1
50	GE1900-7-15	HINGE SCREW SD 1100301-TP	剪线连杆臂轴位螺钉	1
51	GB2-1-3-6	SCREW SS1060210-TP	小针板螺钉	2
52	GB-68-85	SCREW M4 x 6 SS1110640-TP	螺钉 M4 x 6	4
53	GB2-1-3-20	SCREW SS6110430-TP	针板剪线下杠杆螺钉	1
54	GB68-85	SCREW M4 x 6 SS7110740-TP	螺钉 M4 x 6	1
55	GB68-85	SCREW M4 x 8 SS7110840-5P	螺钉 M4 x 8	2
56	GB68-85	SCREW M5 x 10 SS6120930-5P	螺钉 M5 x 10	2
57	GB67-85	SCREW M3 x 4 SS3090410-5P	螺钉 M3 x 4	2
58	GB68-85	SCREW M4 x 6 SS7110740-TP	螺钉 M4 x 6	1
59	GB77-85	SCREW M6 x 8 SS8150822-TP	螺钉 M6 x 8	1
60	GB77-85	SCREW M6 x 10 SS8661012-TP	螺钉 M6 x 10	2
61	GB97.1-85	WASHER 4 WPO450846-5P	垫圈 4	1
62	GE1900-7-16	WASHER WPO553216-SD	松线拨块杆垫圈	1
63	GB2-1-3-5	NEEDLE HOLE GUID B2426-280-000	小针板	1
64	GB2-1-5-6	THRUST COLLAR CS-080081C-5H	下轴挡圈	1
65	GB73-85	SCREW M4 x 5	螺钉 M4 x 5	2
66	GE1900-7-17	THREAD RELEASE ARM 141-07601	松线拨块杆	1
67	GE1900-7-18	TENSION RELEASE NOTCH B2312-210-300	剪线凸轮定位片	1
68		FIRST THREAD TENSION ASM. B1115-732	剪线夹线部 0A0	1
69	GB2-1-4-10	TENSION NUT, NO.1 A3125-002-000	剪线夹线调节螺母	1
70	GB2-1-4-12	THREAD TENSION DISK B3176-012-000	夹线板	2
71	GB2-1-4-11	THREAD TENSION ROD B3123-352-000	剪线夹线螺杆	1
72	GB2-1-4-9	FIRST THREAD TENSION SPRING	剪线夹线簧 B1115-232-000	1

8. FEED MECHANISM COMPONENTS

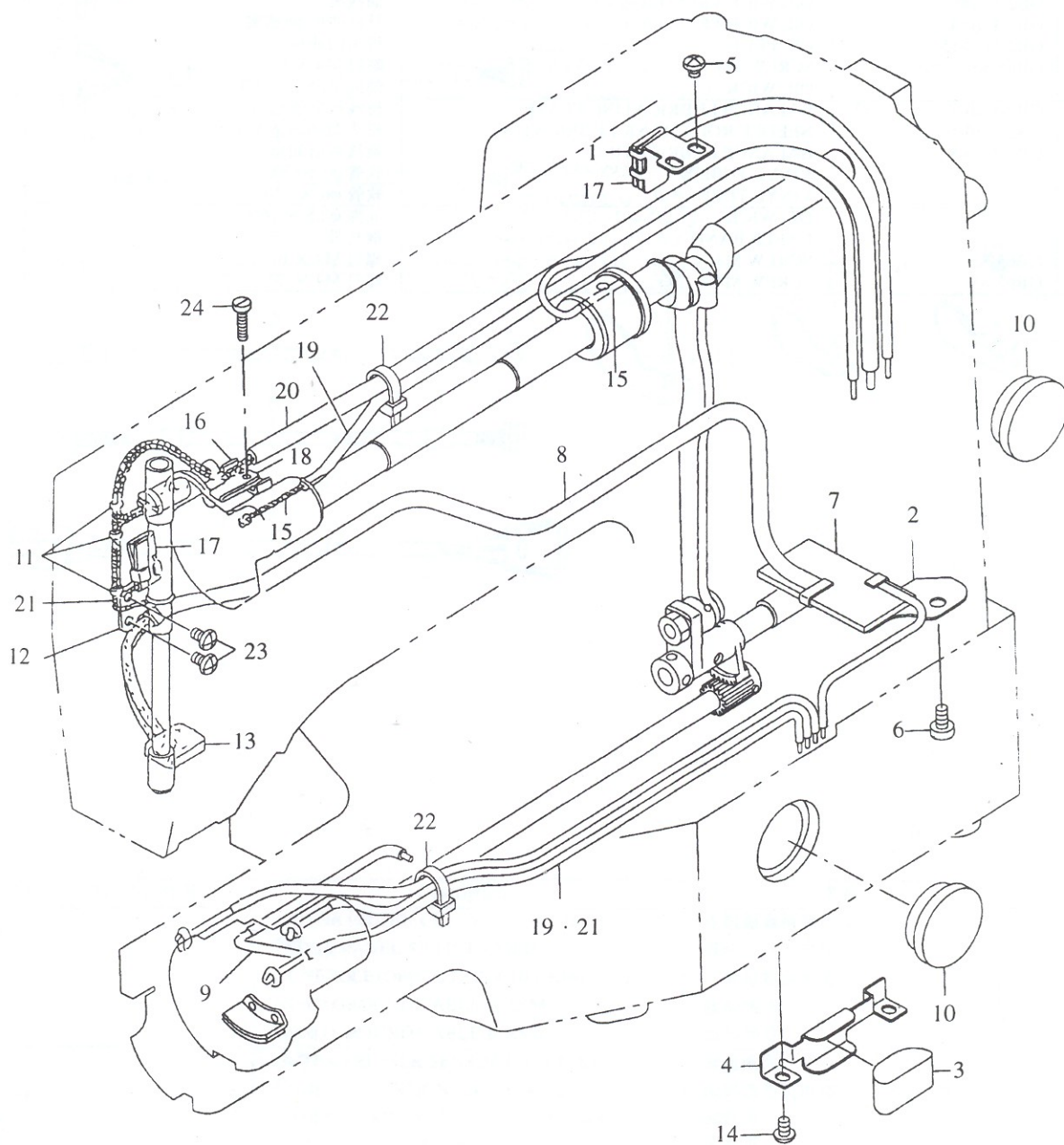
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Ref.No.	Part No. 件号	Description	名称	Amt 数量
1	GE1900-8-1	CROSSFEED ARM 141-10001	套结长度连杆	1
2	GE1900-8-2	DROSSFEED GEAR 141-10308	套结长度齿轮	1
3	GE1900-8-3	LENGTHWISE FEED ARM 141-10100	套结宽度联动块	1
4	GE1900-8-4	LENGTHWISE FEED SHAFT 141-10209	套结宽度齿条	1
5	GE1900-8-5	LENGTHWISE FEED GEAR 141-10407	套结宽度齿轮	1
6		X FEED STEPPING MOTOR	X-电机	1
7		Y FEED STEPPING MOTOR 141-12403	Y-电机	1
8	GE1900-8-6	CROSSFEED SENSOR SLIT 141-11504	套结长度调整定位片	1
9	GE1900-8-7	SENSOR INSTALLING BASE 141-11702	套结长度光电开关座	1
10	GE1900-8-8	LENGTHWISE FEED SENSOR SLIT 141-36402	套结宽度调整定位片	1
11	GE1900-8-9	SENSOR INSTALLING BASE 141-11801	套结宽度光电开关座	1
12	GE1900-8-10	CLOTH FEED SUPPORT PLATE 141-10704	送布连杆支承板	1
13	GE1900-8-11	CLOTH FEED PLATE 141-10811	送布连杆	1
14	GB2-1-6-16	FEED PLATE A 141-16107	送布板	1
15	GB97.1-85	WASHER 6 WP0621016-SD	垫圈 6	1
16	GB73-85	SCREW M3 x 5 558080310-TP	螺钉 M3 x 5	2
17	GB2-1-3-9	SQUARE BLOCK 51414-232-00	针杆夹头滑块	1
18	GE1900-8-12	SLIDE BLOCK STUD 135-17206	套结长度连杆滑块销	1
19	GE1900-8-13	BUSHING, REAR 82509-704-00	套结宽度齿条轴套	2
20	GB2-1-6-24	HINGE STUD 135-17404	套结宽度连杆销	1
21	GB2-1-6-15	CLOTH FEED PRESSER PLATE 135-62400	送布板支承板	1
22	GB2-1-6-12	SUPPORT PLATE 135-18907	压脚架滚珠板	1
23	GB2-1-6-10	FINGER GUARDE 135-33104	压脚架护针框	1
24	GB2-1-6-22	REED RIVING ARM SHAFT 135-16208	套结连杆轴	1
25	GB2-1-6-11	BALL RETAINER 82548-280-00	压脚架钢球座	1
26		WORK CLAMP FOOT MOUTING BASE	球 1/8" 82549-280-00	7
27	GB97.1-85	WASHER A 82557-280-00	垫圈 8	2
28	GB65-85	SCREW M6 x 12 556151220-SP	螺钉 M6 x 12	1
29	GB70-85	SCREW M6 x 10 556151142-TP	螺钉 M6 x 10	1
30	GB68-85	SCREW M4 x 8 556110420-TP	螺钉 M4 x 8	6
31	GB818-85	SCREW M4 x 5 556110480-TP	螺钉 M4 x 5	1
32	GB896-86	E-RING 6 RE-070000-KO-Tu	挡圈 6	2
33	GB68-85	SCREW M4 x 8 552110930-SP	螺钉 M4 x 8	5
34	GB97.1-85	WASHER 6 558150510-TP	垫圈 6	1
35	GB68-85	SCREW M5 x 6 557110740-TP	螺钉 M5 x 6	4
36	GB2-1-6-1	FEED BRACKET 135-17800	压脚架	1
37	GB2-1-6-4	LIFTING LEVER, RIGHT 135-17904	压脚抬起左杠杆	1
38	GB2-1-6-3	LIFTING LEVER, LEFT 135-18006	压脚抬起右杠杆	1
39	GB2-1-6-2	LIFTING LEVER SHAFT 135-18105	压脚抬起杠杆轴	1
40	GB2-1-6-5	SPRING SUSPENSION 135-18501	压脚压下拉挂销	1
41	GB2-1-6-9	WORK CLAMP FOOT FACE PLATE	压脚盖板 135-18808	1
42	GB2-1-6.1-0	LEVER DRIVING PLATE ASM. 135-18352	压脚抬起臂	2
43	GB2-1-6-6	CLOTH PRESSER SPRING 141-05407	压脚压下拉簧	2
44	GB2-1-6-8	WORK CLAMP FOOT, RIGHT 135-18600	左压脚	1
45	GB65-85	SCREW M4 x 6 556110610-TP	螺钉 M4 x 6	1
46	GB70-85	SCREW M6 x 10	螺钉 M6 x 10	1
47	GB2-1-6-7	WORK CLAMP FOOT, LEFT 135-18709	右压脚 col din	1
48	GB68-85	SCREW M4 x 8 552110920-TP	螺钉 M4 x 8	2
49	GB65-85	SCREW M4 x 6 556110610-TP	螺钉 M4 x 6	3
50	GB77-85	SCREW M6 x 6 5M8060612-TP	螺钉 M6 x 6	2
51	GB77-85	SCREW M6 x 6 5M8060612-TP	螺钉 M6 x 6	2
52	GB77-85	SCREW M6 x 5 558660612-TP	螺钉 M6 x 5	2
53		SENSOR HD0013500-00	光电开关	1
54		PHOTO SENSOR HD.0005700-0A	光电开关	1
55	GB818-85	SCREW M4 x 12 SL4041291-SC	螺钉 M4 x 12	1
56	GB818-85	SCREW M3 x 12 SL4031291-SC	螺钉 M3 x 12	1
57	GB818-85	SCREW M4 x 8 554110715-SP	螺钉 M4 x 8	2
58	GB818-85	SCREW M4 x 8 554110715-SP	螺钉 M4 x 8	1
59	GB65-85	SCREW M4 x 12 556111440-SP	螺钉 M4 x 12	8
60	GB97.1-85	WASHER 4	垫圈 4	8
61	GB70-85	SCREW M6 x 20 5M6061802-TP	螺钉 M6 x 20	1

9. LUBRICATION COMPONENTS

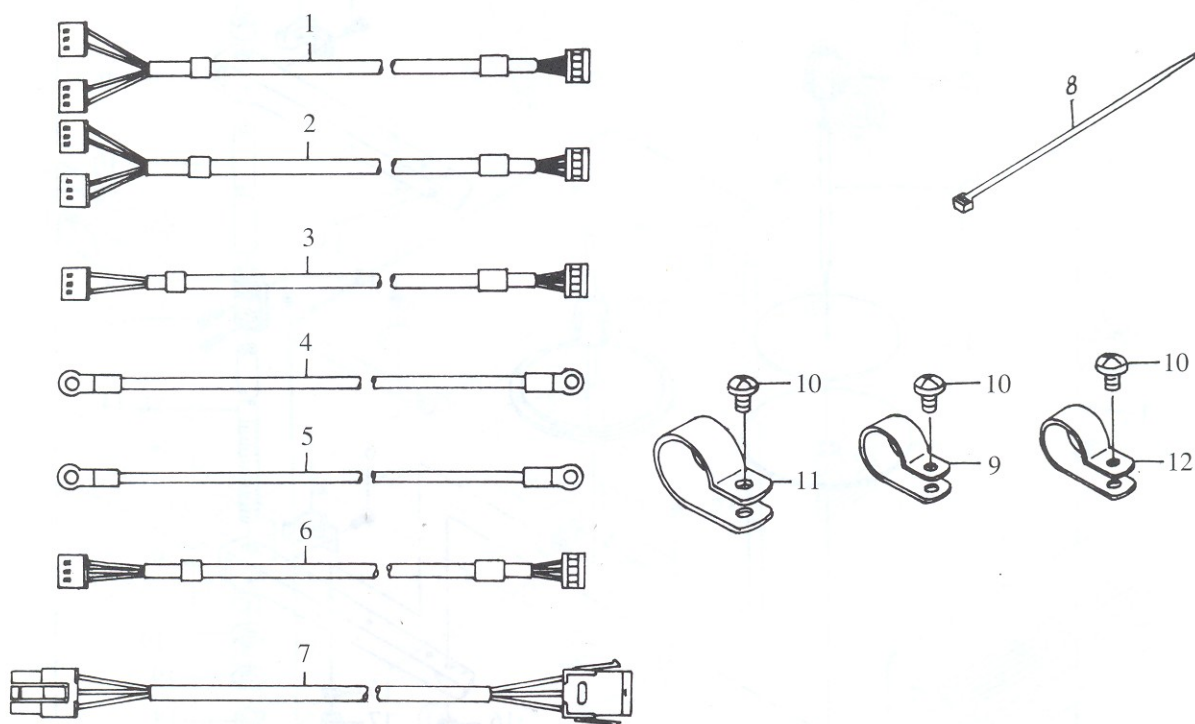
润滑部分



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1	GE1900-9-1	OIL SHIELD 141-14102	曲轴连杆给油毡架	1
2	GE1900-9-2	OIL SHIELD 141-14201	下轴齿轮油毡架	1
3	GE1900-9-3	OIL FELT 141-14300	电机吸油毡	1
4	GE1900-9-4	FELT PRESSER 141-14409	电机吸油毡架	1
5	GB818-85	SCREW M4 x 5 554110515-SP	螺钉 M4 x 5	1
6	GB65-85	SCREW M5 x 10 566120930-SP	螺钉 M5 x 10	1
7	GE1900-9-5	OIL FELT B3509.210-300	下轴齿轮油毡	1
8		ONCE THROUGH OIL FELT 135-29003	软管 $\phi 6 \times 560$	1
9		SHUTTLE ONCE THROUGH OIL FELT	油绳 135-30357	1
10	GB2-1-10-29	OIL GAUGE B3501-210-000	针杆曲柄螺孔塞	2
11	GB2-1-10-6	OIL WICK PRESSER B1419-026-000	油线夹	3
12	GB2-1-10-4	OIL WICK PRESSER B3506-280-000	针杆曲柄油毡架	1
13	GB2-1-10-15	OIL FELT B3507-280-000	机头回油毡	1
14	GB65-85	SCREW M4 x 8 554110715-SP	螺钉 M4 x 8	2
15		OIL WICK CA-2000000-00	油绳 $\phi 2.5 \times 1800$	1
16	GB2-1-10-7	BALANCE LUBRICATING PLATE	挑线板给油毡压板 B3508-280-000	1
17	GB2-1-10-5	NEEDLE ROD CRANK LUBRICATING	机头曲柄油毡架 B3509-280-000	2
18	GB2-1-10-8	BALANCE LUBRICATING	挑线板给油毡	1
19		VINYL TUBE BP-3000001-00	软管 $\phi 3 \times 700$	1
20		VINYL TUBE BP-600000-00	软管 $\phi 6 \times 720$	1
21		OIL WICK CA 2522000-00	油绳 $\phi 2.5 \times 1600$	1
22		CABLE BAND EA-9500301-00	捆扎带	2
23	GB65-85	SCREW M4 x 6 554110715-SP	螺钉 M4 x 6	2
24	GB65-85	SCREW M4 x 20 556092120-SP	螺钉 M4 x 20	1

10. SENSOR & EXTENSION CABLE COMPONENTS

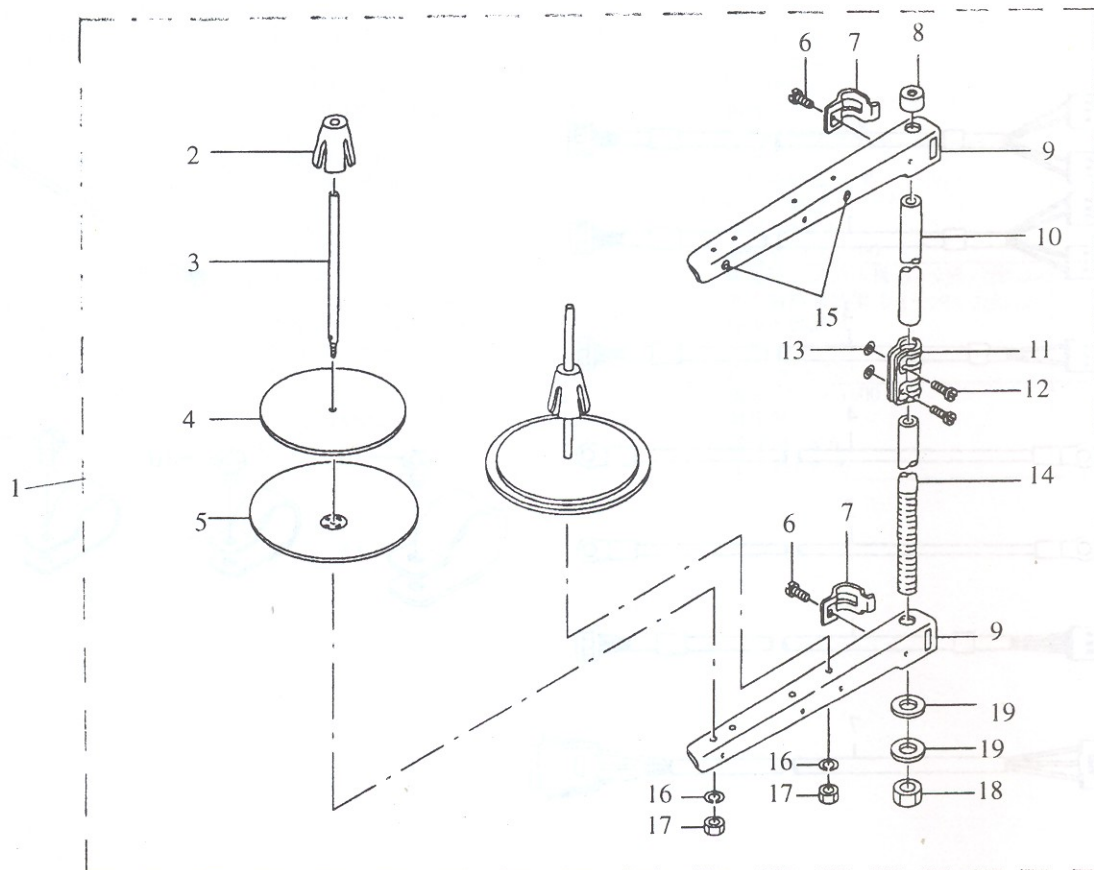
传感器连接线部分



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1		MOTOR ORIGIN CHECKING CORD	电机原点检测电缆	1
2		PEDAL PANEL SWITCH CORD	脚踏板开关电缆	1
3		UP NEEDLE (OPPOSITION) CHECKING CORD	上针位检测电缆	1
4		HEAD GROUND CABLE A ASM.	接地线 A	1
5		HEAD GROUND CABLE B ASM.	接地线 B	1
6		OUTER PRESSER SENSOR CABLE ASM.	键盘电缆 141-15455	1
7		CODER EXTENSION CABLE ASM	编码器延长电缆 M9041-590-0A0	1
8		CABLE BAND EA 95 00301-00	捆扎带	1
9		CABLE CLIP HX 0015000-0G	电缆夹头	1
10		SCREW 554110215-5P	螺钉	1
11		CABLE CLIP HX 0015000-0K	电缆夹头	1
12		CABLE CLIP HX 0015000-0H	电缆夹头	1

11. THREAD STAND COMPONENTS

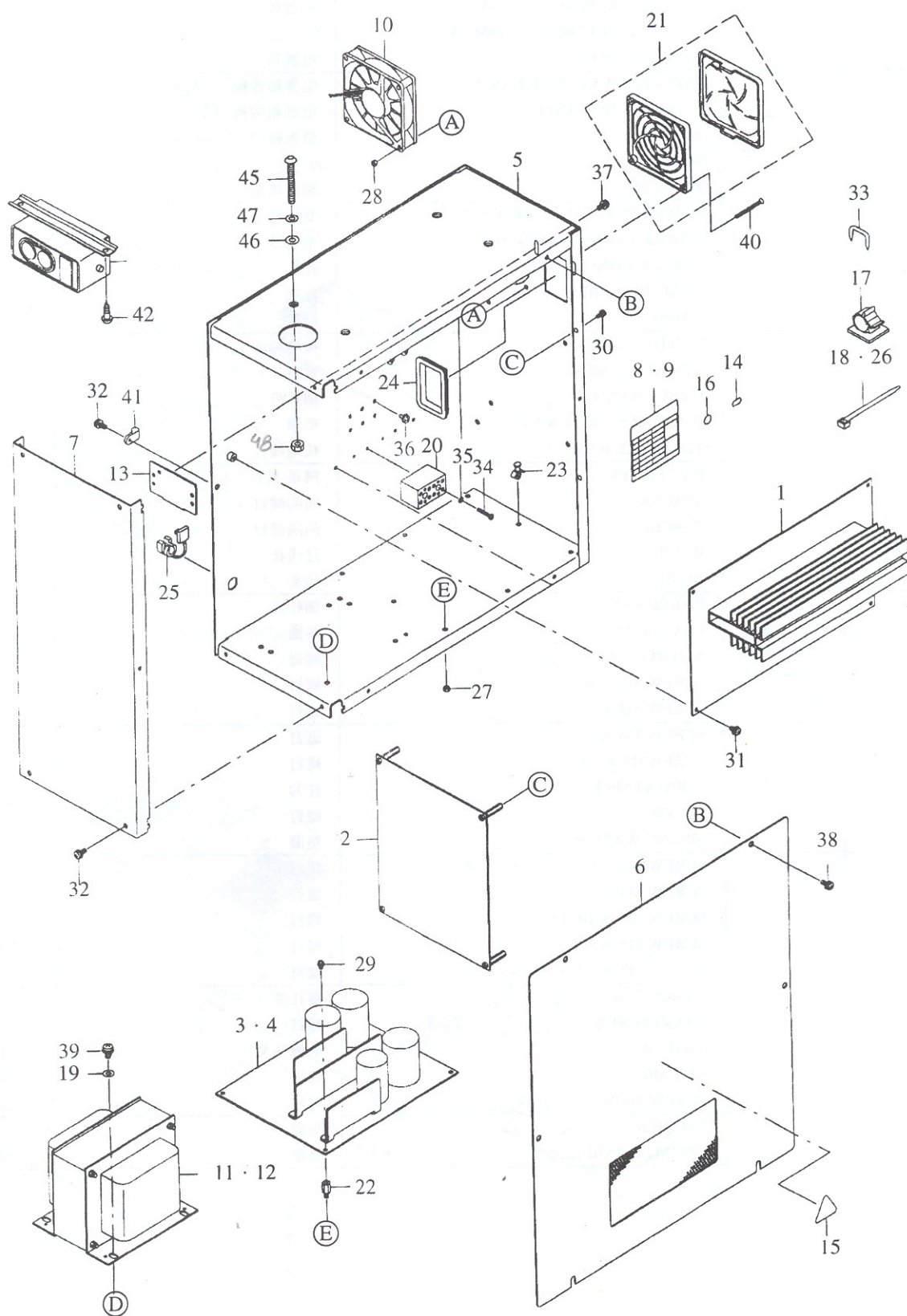
线架部分



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1		THREAD STAND ASM. 229-30358	线架部 <i>Photo</i>	1
2	GB2-1-11-14	SPOOL RETAINER 229-31109	线芯托架	2
3	GB2-1-11-19	SPOOL PIN 229-31020	线盘轴 <i>Pino</i>	2
4	GB2-1-11-25	SPOOL REST CUSHION 229-30903	线盘缓震垫 <i>Keluo</i>	2
5	GB2-1-11-24	SPOOL REST 229-30804	线盘 <i>Photo</i>	2
6	GB65-85	SCREW M6 × 16 SM6001610-5L	螺钉 M6 × 16	2
7	GB2-1-11-18	THREAD GUIDE ARM JOINT 229-30705	线架提线杆固定座	2
8	GB2-1-11-20	SPOOL REST ROD RUBBER CAP	线架立杆帽 229-31406	1
9	GB2-1-11-22	SPOOL REST ARM 229-30507	线架提线杆	2
10	GB2-1-11-15	SPOOL REST ROD, UPPER 229-30408	线架上立杆	1
11	GB2-1-11-16	SPOOL REST ROD, JOINT 229-31307	线架立杆接头座	1
12	GB65-85	SCREW M5 × 14 SM4051405-5E	螺钉 M5 × 14	2
13	GB6170-86	NUT M5 NM6050001-5E	螺母 M5	2
14	GB2-1-11-17	SPOOL REST ROD, LOWER 229-30309	线架下立杆	2
15	GB2-1-11-21	THREAD GUIDE 229-31208	线架提线杆过线器	2
16	GB93-87	WASHER 5 WS0510002-KM	垫圈 5	2
17	GB6170-86	NUT M5 NM6050001-5E	螺母 M5	2
18	GB6170-86	NUT M16 × 1.25 NM6160511-5E	螺母 M16 × 1.25	1
19	GB97.1-86	WASHER 16 WP1702600-50	垫圈 16	2

12. CONTROL BOX COMPONENTS

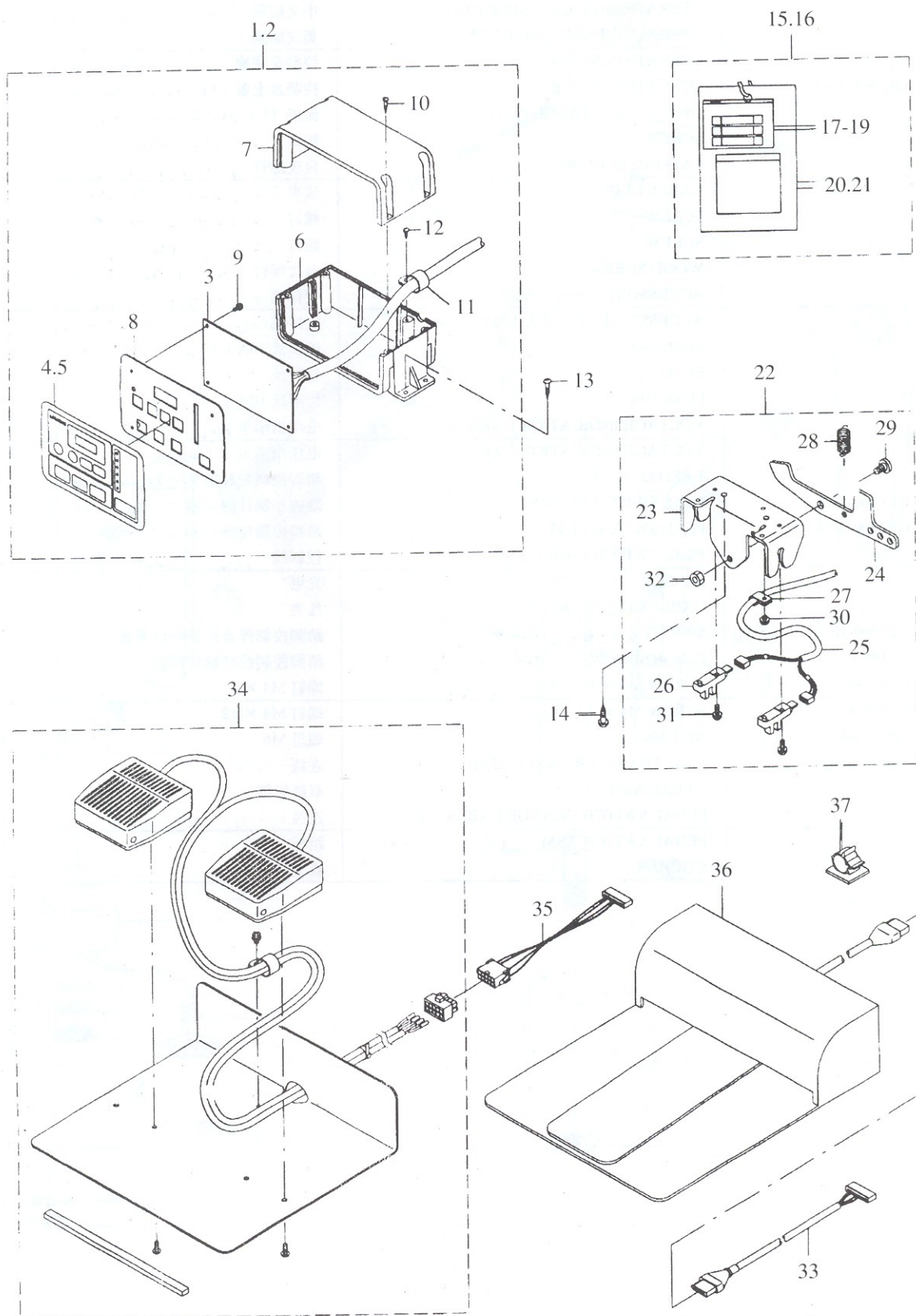
控制箱部分



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1		MAIN CIRCUIT BOARD ASM., A	驱动板 M8601-590-AA	1
2		SERVO CIRCUIT BOARD ASM., A	程序板 M8602-590-AAO	1
3		POWER CIRCUIT BOARD ASM.	电源板 M8604-590-AAO	1
4		POWER CIRCUIT BOARD ASM., A	M8604-590-AAO	1
5		CONTROL BOX	电器箱	1
6		CONTROL BOX COVER ASM.	电器箱盖板 M1002-580-0AO	1
7		CONTROL BO PANEL	电器箱侧板 M1003-590-000	1
8		SEAL A	警告标记 M3003-590-00A	1
9		SEAL B	M3002-580-00B	1
10		FAN ASM.	轴流风扇 M8540-580-0AO	1
11		POWER TRANSFORMER A ASM.	变压器 M8901-590-AAO	1
12		POWER TRANSFORMER B ASM.	变压器 M8901-590-BAO	1
13		CORD FITTING PLATE	挂片 178-45009	1
14		PE MARK LABEL	标志 CM-2001000-01	1
15		LABEL	标签 CM-3001000-01	1
16		EARTH MARK	接地标志 E9567-313-000	1
17		STICKER (LARGE)	定位片 E9609-603-000	2
18		CABLE BAND	捆扎带 EA9500501-00	1
19		WASHER 5.5 x 12 x 0.8	垫圈	4
20		TERMINAL BASE	接地线柱 HK-0542500-40	2
21		FAN FILTER	网罩 HM-0008600-30	1
22		SPACER	间隔螺钉 HX0005600-09	4
23		SPACER	间隔螺钉 HX0014700-0C	4
24		BUSH	过线孔 HX0040700-00	1
25		BUSH	线夹 HX0041000-00	1
26		CABLE BAND 150	捆扎带	2
27		FLANGE NUT	垫圈 NM-3034000-SF	4
28		NUT M3 NM6030003-SC	螺母	2
29		SCREW M3 x 6 SL4030681-SF	螺钉	4
30		SCREW M3 x 8 SL4030891-SC	螺钉	4
31		SCREW M4 x 8	螺钉	4
32		SCREWM4 x 10 SL4041091-SC	螺钉	7
33		CORD STAPLE	挂勾	7
34		SCREW SM4031851-SR	螺钉	4
35		SPRING WASHER WS0310702-KS	垫圈	4
36		SCREW M4 x 8 SL4040881-SF	螺钉	4
37		SCREW M4 x 10	螺钉	2
38		SCREW M4 x 10 SL4041091-SC	螺钉	6
39		SCREW M5 x 10 SL4051091-SF	螺钉	4
40		SCREW M3 x 0.5 x 35 SM1033501-SC	螺钉	2
41		CABLE CLIP HX0012300-0B	捆扎带	1
42		WOOD SCREW SK3482001-SE	螺钉	2
43		SWITCHII	电源开关	1
44		NUT M6	螺母	4
45		SCREW M6 x 50 SM3065052-TC	螺钉	4
46		WASHER WP0651001-SC	垫圈	4
47		SPRING WASHER WS0610002-KN	垫圈	4

13. OPERATION BOX & PEDAL COMPONENTS

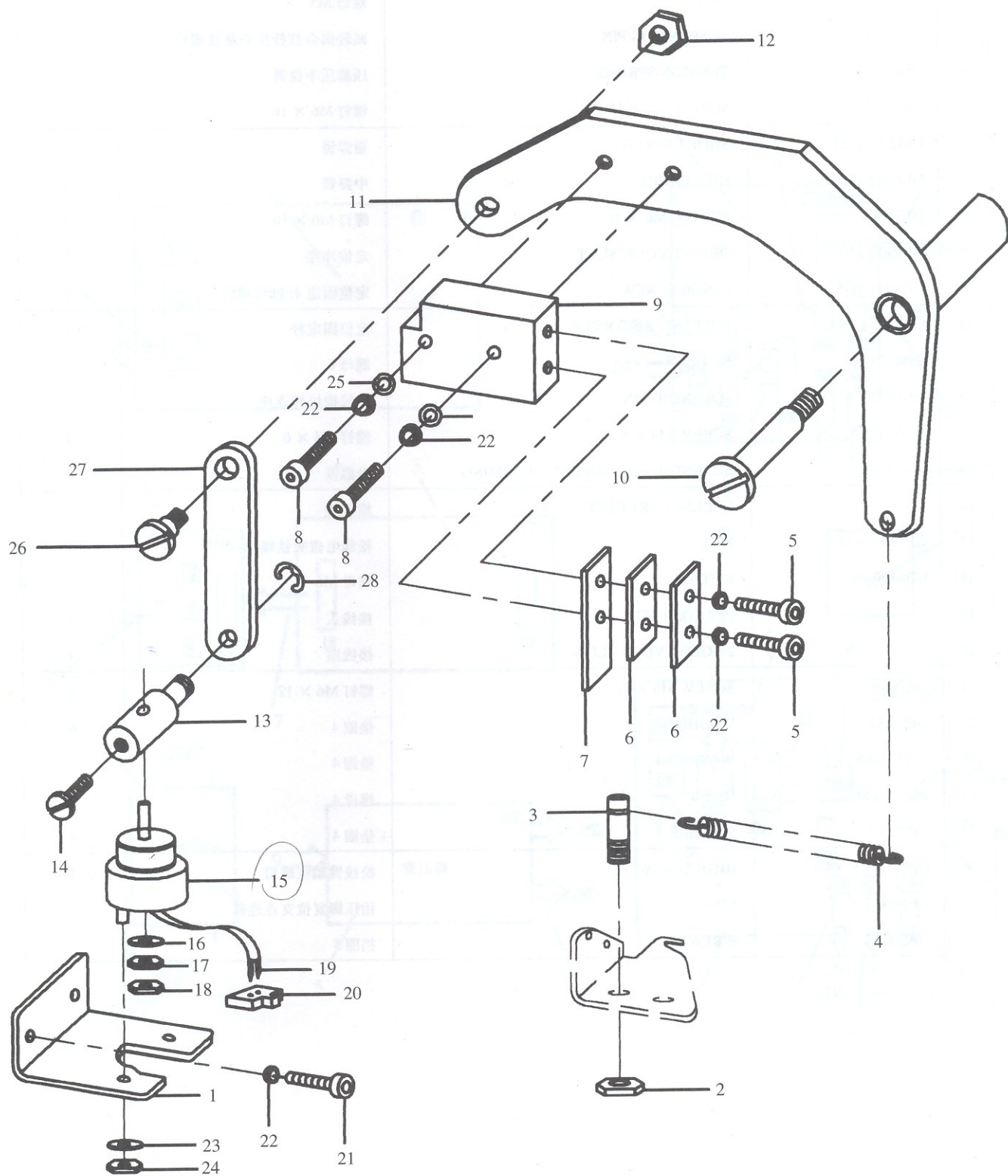
操作盒和踏板部分



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1	# 01	OPERATING BOX A ASM. M8510-590-AA0	中文控制盒部	1
2	# 02	OPERATING BOX B ASM. M8510-590-BA0	英文控制盒部	1
3		OPERATION CIRCUIT BOARD ASM.	集成板 M8606-590-0A0	1
4	# 01	OPERATION PANEL SHEET(CHINA)	中文贴膜 M3002-590-00A	1
5	02	OPERATION PANEL SHEET(ENG)	英文贴膜 M3002-590-00B	1
6	GE1900-10-2	OPERATION BOX A	控制盒底座 M1010-590-000	1
7	GE1900-10-3	OPERATION BOX B	控制盒上盖 M1011-590-000	1
8		OPERATION PANEL PLATE.	面板 M1012-590-000	1
9		SCREW	螺钉 SL4030881-SF	4
10		TAPPING SCREW	自攻螺钉 ST4031611-0R	4
11		CABLE CLIP	线夹 EA9502B05-00	1
12		SCREW	螺钉 SV4031006-SR	1
13		SCREW	螺钉 SK3382001-SE	4
14		WOOD SCREW	自攻螺钉 SK3482001-SE	2
15		ACCESSORIES PART ASM.	配件部 M8599-590-0A0	1
16		ACCESSORIES PART A ASM.	配件部 M8599-590-AA0	1
17		FUSE 10A	熔断丝 10A HF0013010-00	1
18		FUSE	熔断丝	1
19		FUSE 10A	熔断丝 10A E8523-304-000	1
20		VOLTAGE INDICATION CARD, A	电压指示卡 M3004-511-00A	1
21		VOLTAGE INDICATION CARD, B	电压指示卡 M3003-580-000	1
22		1-PEDAL ASM.	踏脚控制拉杆部 M8520-590-0A0	1
23	GE1900-10-4	PEAL SWITCH FRAME	踏脚控制杆固定座 M1030-590-000	1
24	GE1900-10-5	PEAL SWITCH LEVER	踏脚控制拉杆 M1031-590-000	1
25		PEAL SWITCH CABLE ASM.	控制线 M9011-590-0A0	1
26		SENSOR	光电	2
27		CABLE CLIP HX0012300-0B	线夹	1
28	GE1900-10-6	SPRING B2583-210-300	踏脚控制弹簧拉杆轴位弹簧	1
29	GE1900-10-7	HINGE SCREW SD0800331-TH	踏脚控制拉杆轴位螺钉	1
30	GB65-85	SCREW M4 x 6 SM4040601-SC	螺钉 M4 x 6	1
31	GB818-85	SCREW M4 x 12	螺钉 M4 x 12	2
32	GB6170-86	NUT M6	螺母 M6	1
33		RK57 TRANSFER CABLE ASM. M9013-590	连线-0A0	1
34		2-PEAL ASM. M8520-580-0A0	双踏板部	1
35		PEDAL SWITCH CHANGE CABLE ASM.	连线 M9012-590-0A0	1
36		PEDAL SWITCH ASM. GPK57001030	踏板	1
37		STICKER E9607-603-000	线夹	2

14. STOP-MOTION MECHANISM COMPONENTS

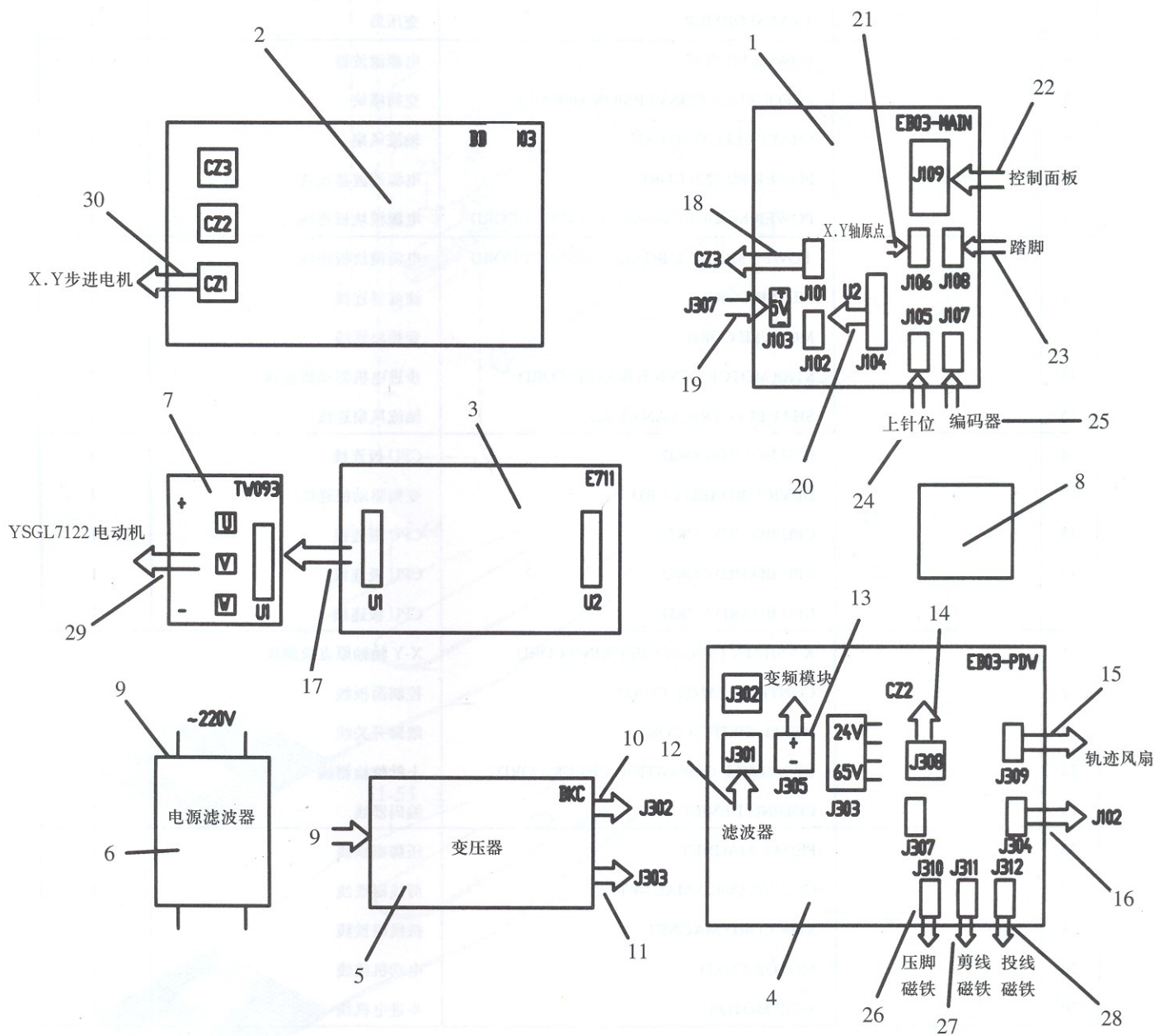
停车装置



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1	GE1900-13-2	ORIENTATIONELECTROMAGNET FIXITY	定位电磁铁固定座	1
2	GB6170-86	NUT 5	螺母 M5	1
3	GB2-1-8-32	SUSPENSION PIN	减轻离合杠杆拉簧悬挂螺钉	1
4	GB2-1-6-6	TENSION SPRING	压脚压下拉簧	1
5	GB70-85	SCREW M6 × 16	螺钉 M6 × 16	2
6	GM2-1-10-21	SHORT SPRING	短弹簧	2
7	GE1900-13-7	HIT SPRING	中弹簧	1
8	GB70-85	SCREW M6 × 16	螺钉 M6 × 16	2
9	GE1900-13-1	ORIENTATION SEAT	定位片座	1
10	GE1900-13-5	HINGE SCREW	定位固定 杆轴位螺钉	1
11	GE1900-13.1-0	FOLLOWER STOPPER	定位固定杆	1
12	GB6170-86	NUT 6	螺母 6	1
13	GE1900-7-8	SOLENOID PIN	松线拨块杆连座	1
14	GB65-85	SCREW M4 × 6	螺钉 M4 × 6	1
15		SOLENOID FOR THREAD TRIMMING	电磁铁	1
16		SOLENOID RUBBER	橡皮垫	1
17	GE1900-7-24	NUT	松线电磁吸铁螺母	1
18	GB6170-86	NUT M6	螺母 M6	1
19		PIN CONTACT	接线头	1
20		2-POLE NYLON PLUG	接线座	1
21	GB70-85	SCREW M6 × 12	螺钉 M6 × 12	2
22	GB93-87	WASHER 4	垫圈 4	6
23	GB97.1-86	WASHER 4	垫圈 4	2
24	GB6170-86	NUT 4	螺母 4	2
25	GB97.1-86	WASHER 4	垫圈 4	4
26	GB2-1-4-18	HIGH SCREW	松线臂轴位螺钉	1
27	GE1900-3-6	LINK	抬压脚复位支点连杆	1
28	GB896-85	E-RING 5	挡圈 5	1

15. WIRING DIAGRAM

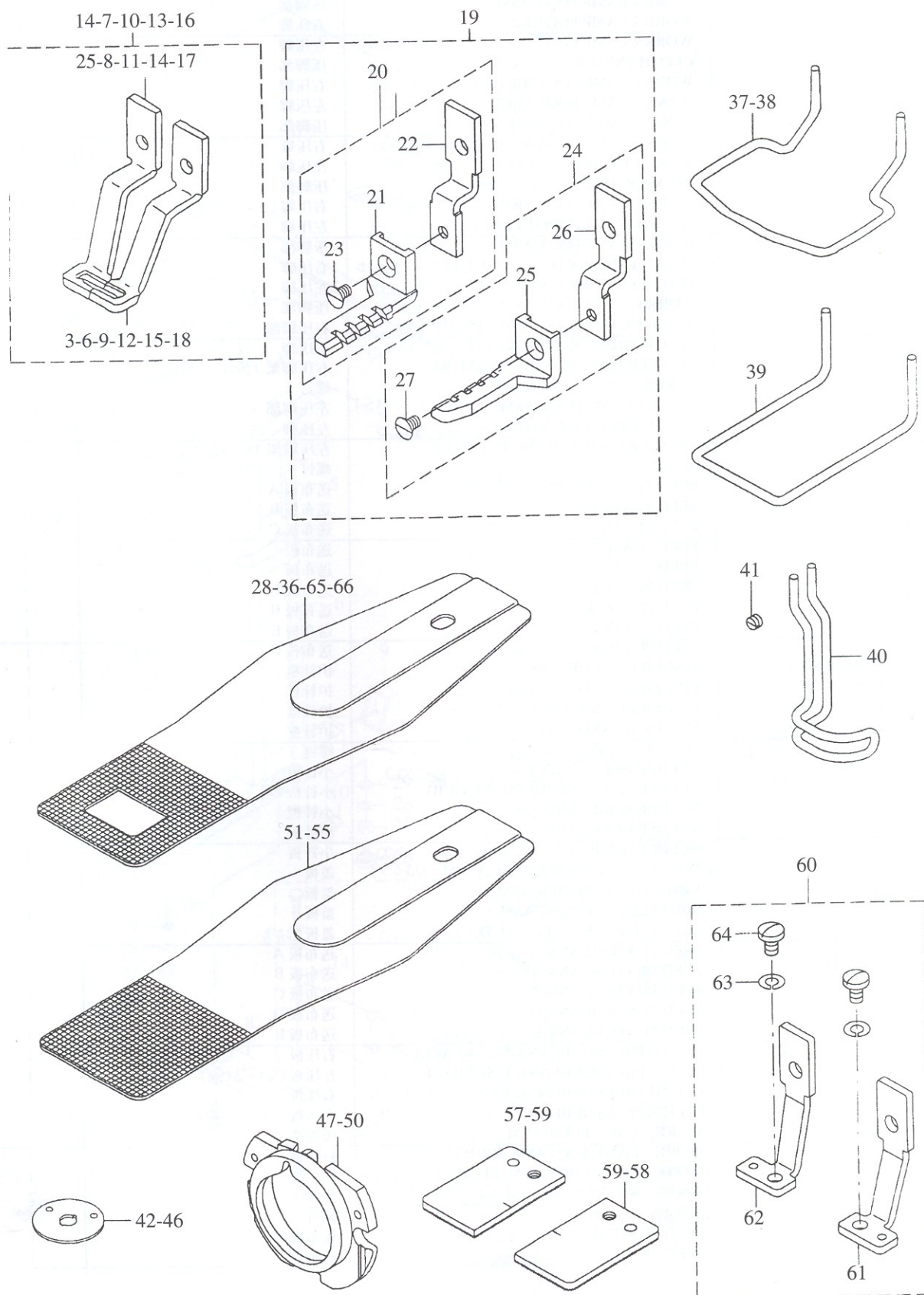
电气接线图



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1		CPU BOARD	CPU 板	1
2		STEP MOTOR DEVICE BOARD	步进电机驱动板	1
3		FREQUENLY CONVERSION DEVICE BOARD	变频驱动板	1
4		POWER MODULE BOARD	电源模块板	1
5		TRANSFORMER	变压器	1
6		POWER FILTER	电源滤波器	1
7		FREQUEULY CONVERSION MODULE	变频模块	1
8		SHAFT ELECTRIC FAN	轴流风扇	1
9		POWER FILTER CORD	电源滤波器连线	1
10		POWER MODULE BOARD CONNECT CORD	电源模块板连线	1
11		POWER MODULE BOARD CONNECT CORD	电源模块板连线	1
12		FILTER CORD	滤波器连线	1
13		MODULE CORD	变频块连线	1
14		STEP MOTOR DEVICE BOARD CORD	步进电机驱动板连线	1
15		SHAF ELECTRIC FAN CORD	轴流风扇连线	1
16		CPU BOARD CORD	CPU 板连线	1
17		DEVICE BOARD CORD	变频驱动板连线	1
18		CPU BOARD CORD	CPU 板连线	1
19		CPU BOARD CORD	CPU 板连线	1
20		CPU BOARD CORD	CPU 板连线	1
21		X.YSHAFT ORIGIN CHECKING CORD	X-Y 轴轴原点检测线	1
22		CONTROL PANEL CORD	控制面板线	1
23		PEDAL SWITCH CORD	踏脚开关线	1
24		UP NEEDLE OPPOSITION CHECK CORD	上针位检测线	1
25		CODING DEVICE	编码器线	1
26		PEDAL MAGNET	压脚磁铁线	1
27		CUTING CORD MAGNET	剪线磁铁线	1
28		STIR CORD MAGNET	拨线磁铁线	1
29		MOTOR CORD	电动机线线	1
30		STEP MOTOR	步进电机线	1

16. OPTION COMPONENTS

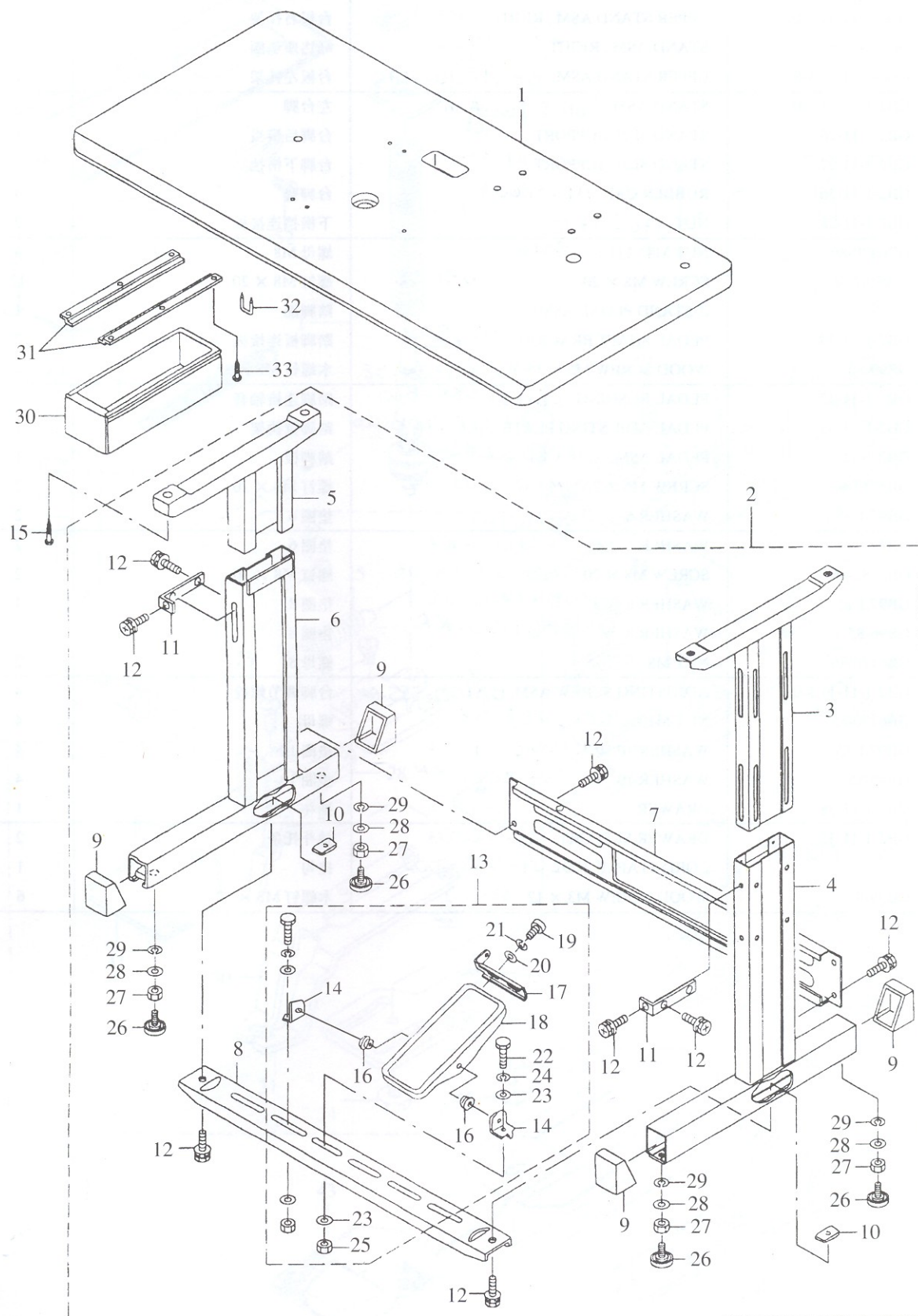
选购件部分



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1		WORK CLAMP FOOT ASM.	压脚部	1
2		WORK CLAMP FOOT.RIGHT	右压脚	1
3		WORK CLAMP FOOT.LEFT 135-18709	左压脚	1
4		WORK CLAMP FOOT ASM.	压脚部	1
5		WORK CLAMP FOOT.RIGHT	右压脚	1
6		WORK CLAMP FOOT.LEFT 135-48607	左压脚	1
7		CLOTH PRESER FOOT ASM. 135-48151	压脚部	1
8		WORK CLAMP FOOT.RIGHT 135-48102	右压脚	1
9		WORK CLAMP FOOT.LEFT 135-48201	左压脚	1
10		WORK CLMP FOOT ASM. 135-42451	压脚部	1
11		WORK CLAMP FOOT.RIGHT 135-42402	右压脚	1
12		WORK CLAMP FOOT.LEFT 135-42501	左压脚	1
13		PRESSER ASM. 135-42964	压脚部	1
14		WORK CLAMP FOOT.RIGHT 135-18659	右压脚 135-48557	1
15		WORK CLAMP FOOT.LEFT 135-43012	左压脚	1
16		WORK CLAMP FOOT ASM. 135-71955	压脚部	1
17		CLOTH PRESSER FOOT(RIGHT) 135-71906	右压脚	1
18		CLOTH PRESSER FOOT(LEFT) 135-72003	左压脚	1
19		WORK CLAMP FOOT ASM. 135-61360	压脚部	1
20		WORK CLAMP FOOT ASM....RIGHT 135-61350	右压脚部	1
21		CLOTH PRESSER FOOT(RIGHT) 135-61303	右压脚	1
22		PRESSER FOOT SLIDING PLATE(R)	右压脚架 135-62509	1
23		SCREW 551110640-TP	螺钉	1
24		WORK CLAMP FOOT ASM....LEFT 135-61451	左压脚部	1
25		CLOTH PRESSER FOOT(LEFT) 135-18600	左压脚 135-48508	1
26		PRESSER FOOT SLIDING PLATE(L)	左压脚架 135-62608	1
27		SCREW 551110640-TP	螺钉	1
28		FEED PLATE A 141-16107	送布板 A	1
29		FEED PLATE D	送布板 B	1
30		FEED PLATE C	送布板 C	1
31		FEED PLATE	送布板	1
32		FEED PLATE	送布板	1
33		FEED PLATE F	送布板 F	1
34		FEED PLATE B	送布板 B	1
35		FEED PLATE E	送布板 E	1
36		FEED PLATE G 141-16501	送布板 G	1
37	GE1900-8-16(A)	FINGER GUARDE 135-33104	护针框	1
38	GE1900-8-16(B)	FINGER GUARD 135-48300	护针框	1
39	GE1900-8-16(C)	FINGER GUARD 135-73407	护针框	1
40	GE1900-8-16(D)	FINGER GUARD 141-20000	护针框	1
41		SCREW 558110310-SP	螺钉	1
42		NEEDLE HOLE GUID 82476-780-000	小针板	1
43		NEEDLE PLATE NEEDLEHOLE GUID	小针板	1
44		NEEDLE HOLE GUID	小针板	1
45		NEEDLE HOLE GUID	小针板	1
46		NEEDLE HOLE GUID 72426-MMC-K00	小针板	1
47		INNER HOOK PRESER ASM..A 141-03253	盖板	1
48		INNER HOOK PRESER ASM..B	盖板	1
49		SHUTTLE PACE RING ASM..C	盖板	1
50		SHUTTLE PACE RING ASM..D 81817-210-	盖板 7AD	1
51		FEED PLATE BLANK A 141-20103	送布板 A	1
52		FEED PLATE BLANK B	送布板 B	1
53		FEED PLATE BLANK C	送布板 C	1
54		FEED PLATE BLANK D	送布板 D	1
55		FEED PLATE BLANK E 141-20406	送布板 E	1
56		CLOTH PRESSER BLANK.R(SURFACE)	右压板	1
57		CLOTH PRESSER BLANK.L(SURFACE)	左压板 141-21800	1
58		CLOTH PRESSER BLANK.RIGHT 141-21909	右压板	1
59		CLOTH PRESSER BLANK.LEFT 141-21701	左压板 141-22006	1
60		WORK CLAMP FOOT ASM. 141-21263	压脚部	1
61		WORK CLAMP FOOT ASM..RIGHT	右压脚	1
62		WORK CLAMP FOOT ASM..LEFT 141-21354	左压脚	1
63		SPRING WASHER W50451040-KP	垫圈	2
64		SCREW 557110710-SP	螺钉	2
65		FEED PLATE H 141-16800	送布板 H	1
66		FEED PLATE I 141-16909	送布板 I	1

17. TABLE COMPONENTS

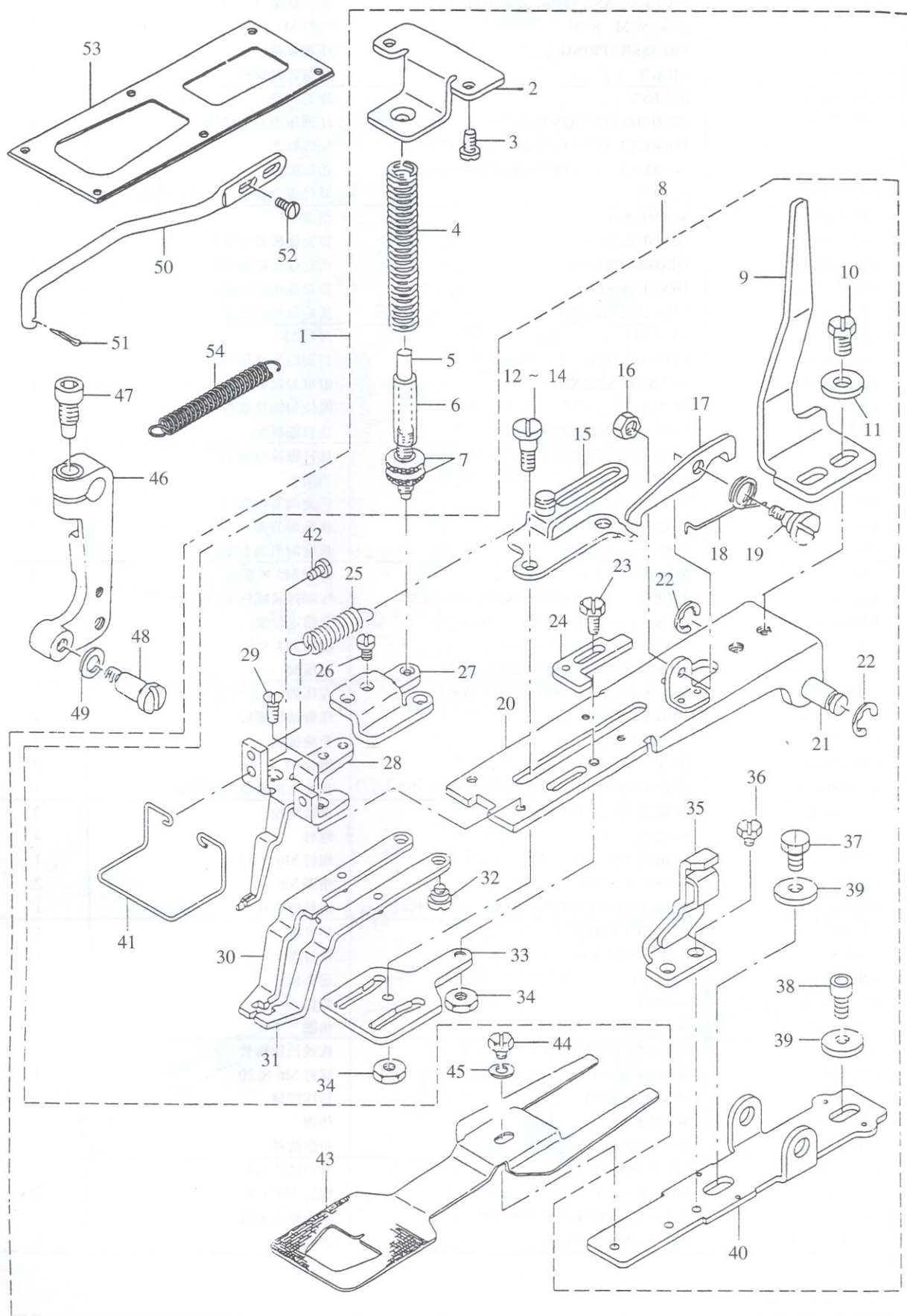
台板机架部分



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1	GE1900-11-1	UPRIGHT TABLE 141-17501	台板	1
2		T-STAND COMPL. 141-18053	车脚部分	1
3	GB2-1-11-11.3-0	UPPER STAND ASM., RIGHT 141-18152	台板右托架	1
4	GB2-1-11-5	STAND ASM., RIGHT 141-18251	马达座垫圈	1
5	GB2-1-11-11.4-0	UPPER STAND ASM. 88101-210-AAB	台板左托架	1
6	GB2-1-11-11.2-0	STAND ASM. 88105-210-AAA	左台脚	1
7	GB2-1-11-26	STAND SIDE SUPPORT	台脚后横挡	1
8	GB2-1-11-27	STAND SIDE SUPPORT 111-58409	台脚下横挡	1
9	GB2-1-11-36	RUBBER CAP 111-58607	台脚套	4
10	GB2-1-11-28	NUT 170-07402	下横挡连接板	2
11	GB6170-86	NUT M8 111-58516	螺母 M8	4
12	GB5782-86	SCREW M8 × 20 SL9082091-SE	螺钉 M8 × 20	12
13		Z-STAND PEDAL ASM.	踏脚部	1
14	GB2-1-11-33	PEDAL SHAFT BRACKET 111-59001	踏脚板连接板	2
15	GB99-86	WOOD SCREW M5 × 35 5K 3513201-SE	木螺钉 M5 × 35	4
16	GB2-1-11-32	PEDAL BUSHING DB113-555-B00	踏脚连接轴套	2
17	GB2-1-11-34	PEDAL ADJUSTING PLATE GPF 06080000	踏脚拉钩架	1
18	GB2-1-11-30	PEDAL ASM. GPF 06060040	踏脚板	1
19	GB5782-86	SCREW M6 × 20 SM 9061203-SE	螺钉 M6 × 20	2
20	GB97.1-85	WASHER 6 WP 0671016-SE	垫圈 6	2
21	GB96-85	WASHER 6 WS 0621210-KR	垫圈 6	2
22	GB5782-86	SCREW M8 × 20 SM 9082023-SE	螺钉 M8 × 20	2
23	GB97.1-85	WASHER 8 WP 0871602-SE	垫圈 8	4
24	GB96-85	WASHER 8 WS 0861410-KR	垫圈 8	2
25	GB6170-86	NUT M8	螺母 8	2
26	GB2-1-11-11.5-0	ADJUSTING SCREW ASM. 88108-555-0A0	台脚调节螺栓	4
27	GB6170-85	NUT M10 NM 612001-SE	螺母	4
28	GB97.1-85	WASHER 10 WP 1302501-SE	垫圈 10	4
29	GB96-85	WASHER 10 WS 1253010-KN	垫圈 10	4
30	GB2-1-11-38	DRAWER	抽斗	1
31	GB2-1-11-37	DRAWER SUPPORT 111-55204	抽斗托条	2
32		CORD STAPLE DB204-555-D00	挂勾	1
33	GB99-86	WOOD SCREW M3 × 12	木螺钉 M3 × 12	6

18. GE1901S WORK CLAMP MECHANISM COMPONENTS

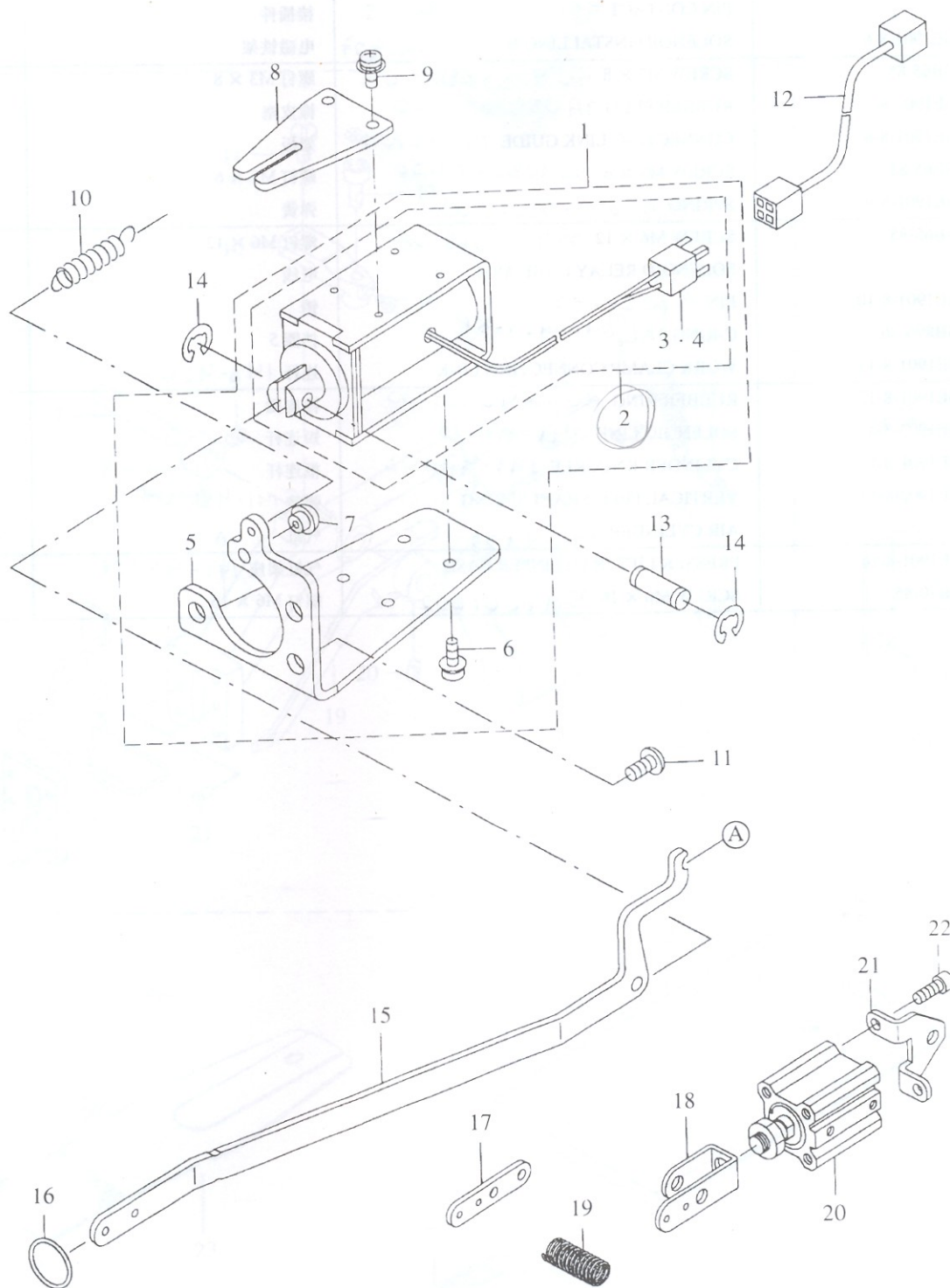
GE1901S 抬压脚部分



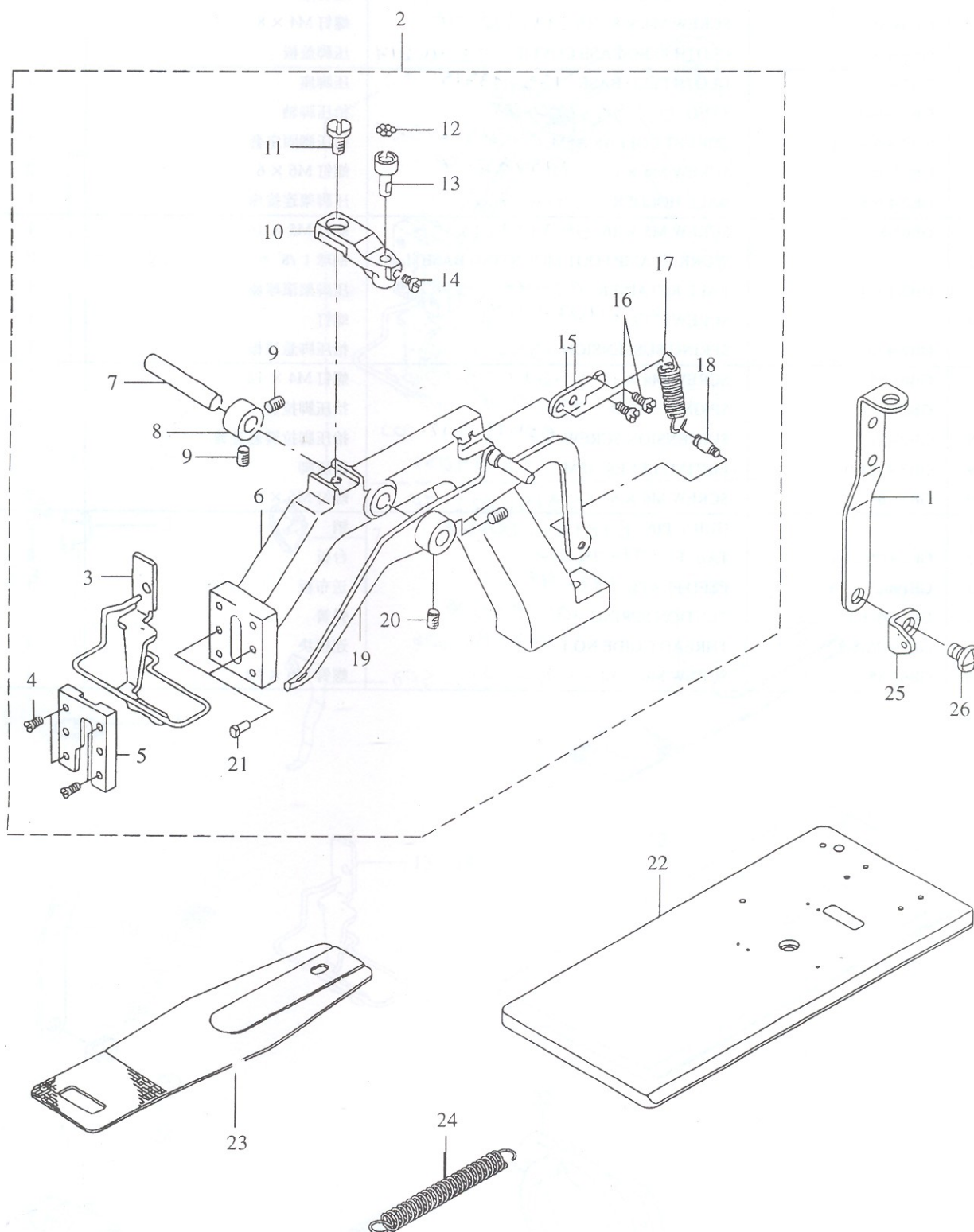
Ref.No.	Part No. 件号	Description	名称	Amt 数量
1		PICK-UP DEVICE 141-40263	压脚架部	1
2	GE1901-8-1	WORK CLAMP FOOT SPRING HOLDER	护针框架 135-41602	1
3	GB65-85	SCREW M5 × 10 557110840-SP	螺钉 M5 × 10	2
4	GB2-3-6-12	PRESSER SPRING D2529-232-D00	压脚弹簧	1
5	GB2-3-6-15	SHAFT D2528-232-D00	压脚弹簧螺栓	1
6	GB2-3-6-13	SLEEVE D2527-232-D00	弹簧套筒	1
7	GB2-3-6-14	THREAD TENSION POST NUT B3117-352-000	压脚压力调节螺母	2
8		WORK CLAMP FOOT BRACKET COMPL.	压脚框部	1
9	GB2-3-6-25	WORK CLAMP FOOT BRACKET COMPL.	抬压脚杆	1
10	GB2-1-8-4	SCREW	减轻离合臂调节销紧定螺钉	2
11	GB97.1-85	WASHER 6	垫圈 6	2
12	GB2-3-6-24	HINGE SCREW A D2545-232-D0A	折旋拖板紧固螺钉	2
13	GB2-3-6-24B	HINGE SCREW B	折旋拖板紧固螺钉	2
14	GB2-3-6-24C	HINGE SCREW C D2545-232-D0C	折旋拖板紧固螺钉	2
15	GB2-3-6-1-0	PULLING PLATE COMPL. 141-41055	折旋拖板调节架	1
16	GB6170-86	NUT M4 NS6110530-SP	螺母 M4	1
17	GB2-3-6-8	FIXING HOOK 141-41105	折旋拖板限位勾	1
18	GB2-3-6-10	TORSION SPRING D2512-232-D00	限位勾弹簧	1
19	GB2-3-6-9	SCREW D2511-232-D00	限位勾轴位螺钉	1
20	GB2-3-6-2-0	INSTALLING BASE COMPL. 141-40354	送料拖板架	1
21	GB2-3-6-7	INSTALLING SHAFT 141-41402	送料拖板座轴销	1
22	GB896-86	E-RING 6 RE 07 00000-K0	挡圈 6	2
23	GB2-3-6-27	SCREW 559110920-CP	折旋调节板螺钉	1
24	GB2-3-6-5-0	ADJUSTING PLATE 141-40909	折旋调节架	1
25	GB2-3-6-11	TORSION SPRING D2515-232-D00	折旋调节架拉簧	1
26	GB65-85	SCREW M5 × 6 557110510-SP	螺钉 M5 × 6	2
27	GB2-3-6-16	WORK CLAMP FOOT SPRING HOLDER	压脚弹簧螺栓架 135-41107	1
28	GE1901-8-2	PICK-UP GUIDE COMPL. 141-40552	套结定位架	1
29	GB65-85	SCREW M4 × 6 551110640-TP	螺钉 M4 × 6	2
30	GB2-3-6-18	WORK CLAMP FOOT (LEFT)ASM.	右压脚 D2570-232-D00	1
31	GB2-3-6-17	WORK CLAMP FOOT (RIGHT)ASM.	左压脚 D2571-232-D00	1
32	GB2-3-6-20	HINGE SCREW 5D0550271-TP	压脚轴位螺钉	2
33	GB2-3-6-21	PLATE CAM	折旋拖板	1
34	GB6170-86	NUT M4. NS6120480-SP	螺母 M 4	2
35	GE1900-8-3	PREVENTING PLATE COMPL. 141-40750	折旋拖板限位勾滑块座	1
36	GB2-3-6-26	SCREW 559110460-CP	拼紧螺栓	2
37	GB2-1-8-4	SCREW 5M 9061403-CP	螺钉	1
38	GB70-65	SCREW M6 × 12 5M 6061202-TP	螺钉 M6 × 12	1
39	GB97.1-85	WASHER 6 WP 0612516-SD	垫圈 M6	2
40	GE1901-8-4	PICK-UP INSTALLING BASE. 141-40206	送料拖板座	1
41	GE1901-8-5	FINGER GUARD 141-41501	护针框	1
42	GB65-85	SCREW M4 × 6 557090610-SP	螺钉 M4 × 6	1
43	GB2-3-6-1	FEED PLATE 135-41503	送布板	1
44	GB2-3-6-26	SCREW	螺钉	1
45	GB97.1-85	WASHER	垫圈	1
46	GB2-3-4-17	CONNECTING ARM 135-41313	拨线抬压脚臂	1
47	GB70-85	SCREW M6 × 20 5M 6061802-TP	螺钉 M6 × 20	1
48	GB2-3-4-30	HINGE SCREW 5D1201501-SP	抬压脚轴	1
49	GB97.1-85	WASHER 7 WP 0651056-SH	垫圈 7	1
50	GB2-3-6-23	DRIVING BAR B 135-40604	折旋拉杆	1
51	GB91-86	SPLIT PIN 2 × 12 PD 0201000-08	开口销 2 × 12	1
52	GB65-85	SCREW M4 × 8 557090850-SP	螺钉 M4 × 8	2
53	GB2-1-6-15	FEED PLATE PRESSER PLATE 135-17602	送布板支承板	1
54	GE1903-3-10	TENTION SPRING 100-87906	弹簧	1

19. GE1901:WORK CLAMP SOLENOID COMPONENTS

GE1901:抬压脚动力部分

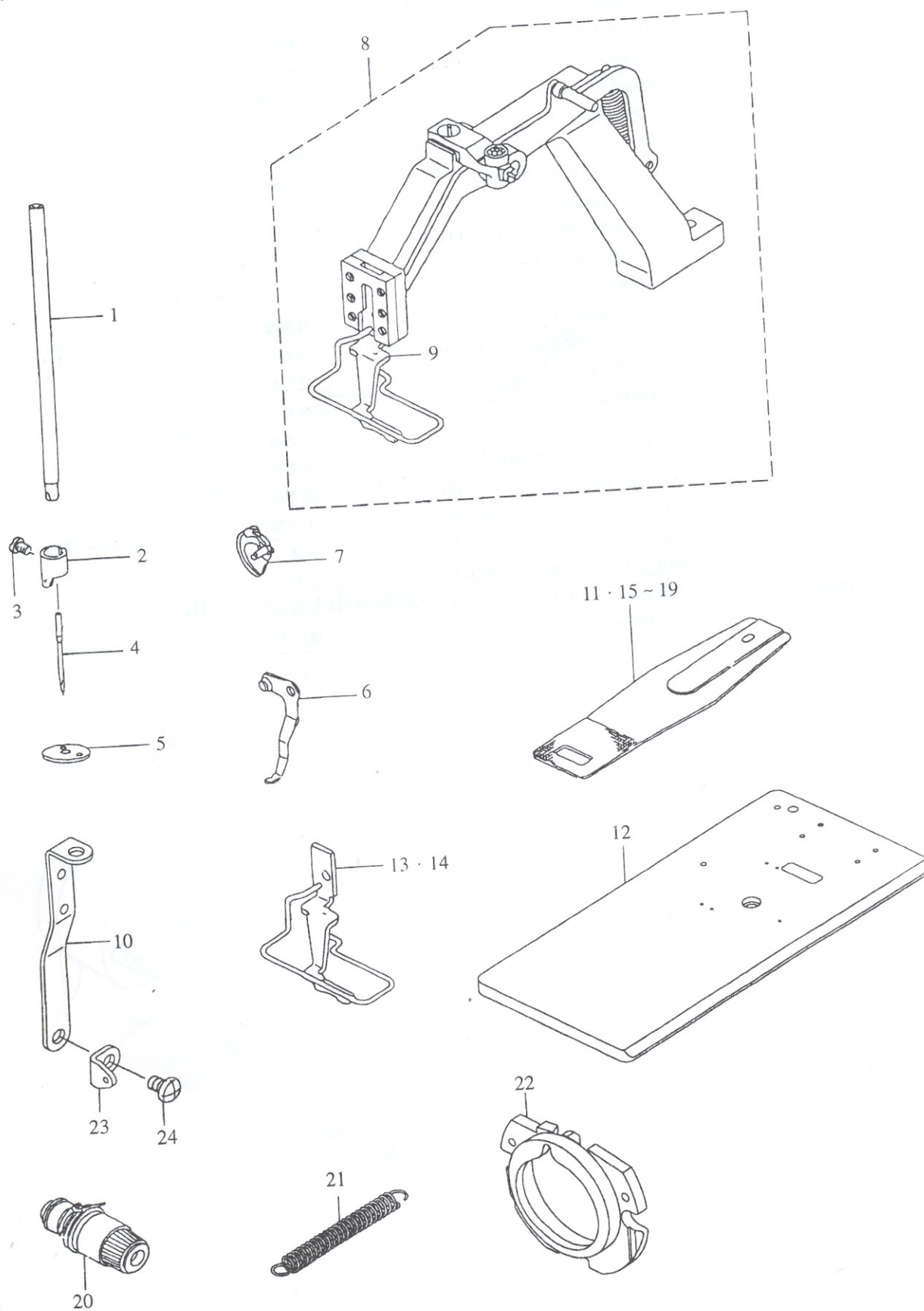


20. GE1902S
GE1902S



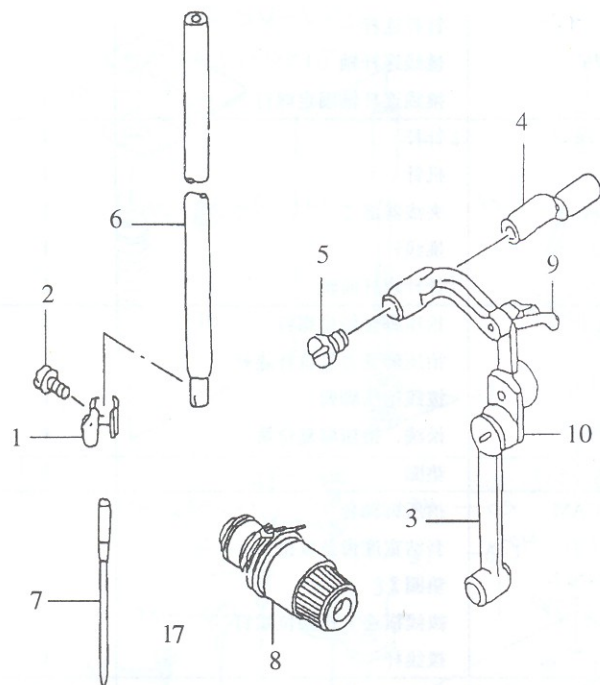
Ref.No.	Part No. 件号	Description	名称	Amt 数量
1	GE1902S-8-1	THREAD GUIDE PATE B1114-581-000	连杆	1
2		CLOTH FEED BASE ASM. 135-43764	压脚部	1
3	GB2-4-6.2-0	CLOTH PRESSER FOOT ASM. 135-44465	压脚架	1
4	GB68-85	SCREW M4 × 8 552110930-SP	螺钉 M4 × 8	4
5	GB2-4-6-5	CLOTH FEED BASE COVER 135-44614	压脚盖板	1
6	GB2-4-6-1	DLOTH FEED BASE 135-43715	压脚座	1
7	GB2-4-6-2	STUD B2539-280-000	抬压脚轴	1
8	GB2-4-6-9	THRUST COLLAR ASM. C50871018-54	抬压脚固定套	1
9	GB77-85	SCREW M6 × 6 558150822-TP	螺钉 M6 × 6	2
10	GE2-4-6-8	BALL HOLDER 135-43806	压脚架连接座	1
11	GB65-85	SCREW M5 × 16 557151210-SP	螺钉 M5 × 16	1
12		WORK CLAMP FOOT MOUNTING BASE 1 / 8"	钢球 1 / 8" B2549-280-000	7
13	GB2-1-6-11	BALL RETAINER B2548-280-000	压脚架滚球座	1
14		SCREW 557110740-TP	螺钉	1
15	GB2-4-6-4	SPRING SUSPENSION 135-43905	抬压脚悬挂板	1
16	GB65-85	SCREW M4 × 12 556120940-SP	螺钉 M4 × 12	2
17	GB2-4-6-6	SPRING 135-44205	抬压脚拉簧	1
18	GB2-4-6-3	SUSPENSION SCREW B3413-552-000	抬压脚拉簧悬挂臂	1
19	GB2-4-6.1-0	LIFTING LEVER ASM. 135-44051	抬压脚	1
20	GB77-85	SCREW M6 × 6 558150822-TP	螺钉 M6 × 6	2
21		GUIDE PIN B1816-280-000	销	2
22	GE1902S-11-1	TABLE 141-44000	台板	1
23	GE1902S-6-16	FEED PLATE 141-43002	送布板	1
24	GE1903-3-10	TENTION SPRING 100-87906	弹簧	1
25	GE1902S-8-2	THREAD GUIDE NO.1 137-86306	连接块	1
26	GB65-85	SCREW M6 × 10 554150915-SP	螺钉 M6 × 10	1

21. GE1902H
GE1902H

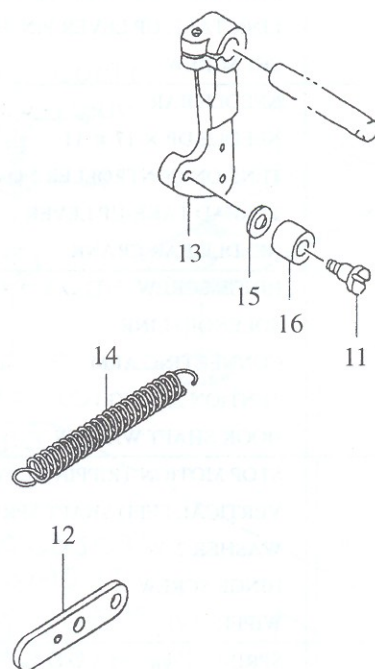


Ref.No.	Part No. 件号	Description	名称	Amt 数量
1	GE1902H-3.5-0	NEEDLE BAR D1401-L7A-V00	针杆	1
2	GE1902H-3-3	NEEDLE BAR THREAD GUIDE D1405-	过线板 L7A.M00	1
3	GB67-85	SCREW M3 x 4 557080510-TP	螺钉 M3 x 4	1
4		NEEDLE DPX17 # 19 MDP-170B1900	机针	1
5	GE1902H-3-5	NEEDLE HOLE GUIDE	小针板	1
6	GE1902H-4.3-0	WIPER ASM. D2101-L7A-MA0	拨线板	1
7		SHUTTLE D1818-282-N00	摆梭	1
8		CLOTH FEED BASE ASM. 135-43764	压脚架部	1
9	GB2-4-6.2-0	CLOTH PRESSER FOOT ASM. 135-44465	压脚架	1
10	GE1902H-8-1	THREAD GUIDE PLATE B1114-581.000	连杆	1
11	GE1902H-6-16	FEED PLATE 141-43002	送布板	1
12	GE1902H-11-1	LATERA INSTALLATION TYPE TABLE	台板 141-44000	1
13		WORK CLAMP FOOT ASM.	压脚架	1
14		WORK CLAMP FOOT ASM.	压脚架	1
15		FEED PLATE 135-45504	送布板	1
16		FEED PLATE 135-45801	送布板	1
17		FEED PLATE 135-47005	送布板	1
18		CLOTH PRESSER PLATE 135-46700	送布板	1
19		CLOTH PRESSER LOWER PLATE 135-48	送布板 706	1
20		TENSION CONTROLLER NO.2 ASM.	夹线器部 B2302-205.0A0	1
21	GE1903-3-10	TENSION SPRING 100-87906	弹簧	1
22		SHUTTLE RACE RING ASM.,C 141-03659	盖板	1
23	GE1902H-8-2	THREAD GUIDE NO.1 137-86306	连接块	1
24	GB65-85	SCREW M6 x 10 554150915-SP	螺钉 M6 x 10	1

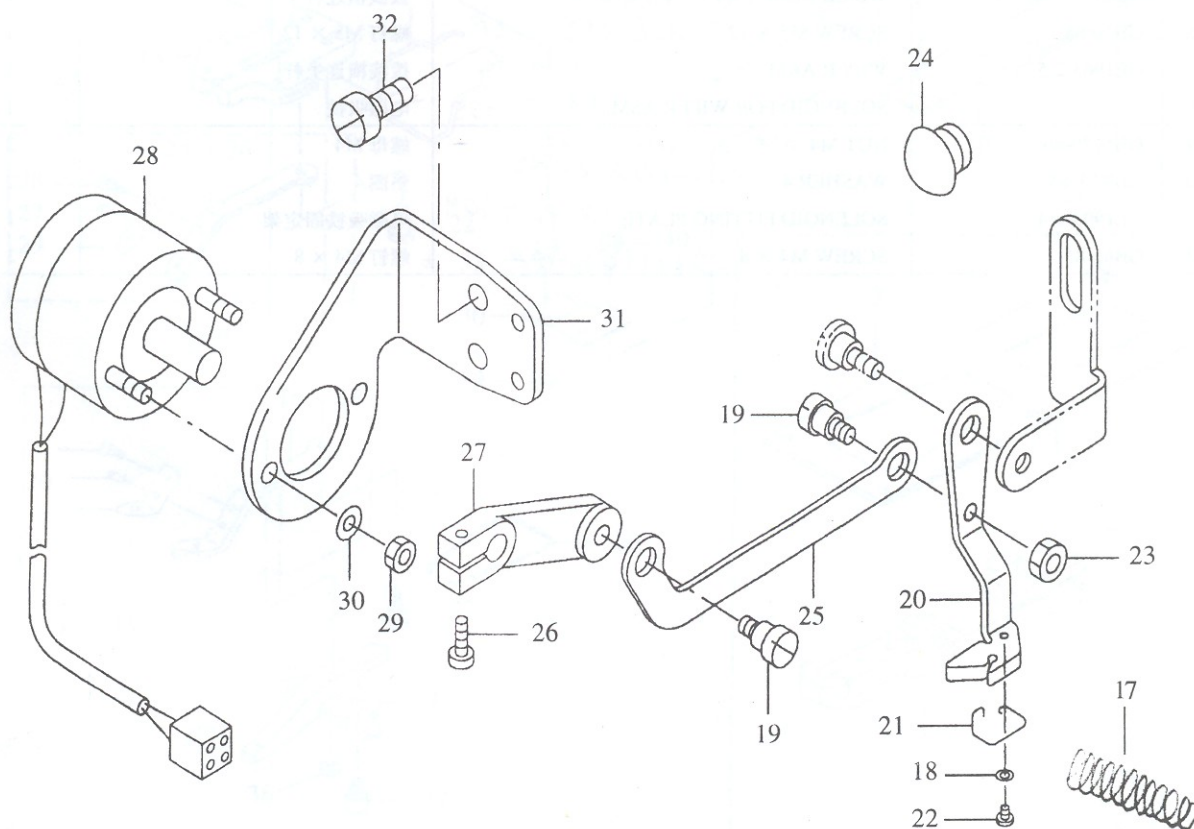
22. GE1903 NEEDLE BAR & THREAD TENSION COMPONENTS
GE1903 针杆部分



23. GE1903 PRESSER LIFTER COMPONENTS
GE1903 抬压脚部分



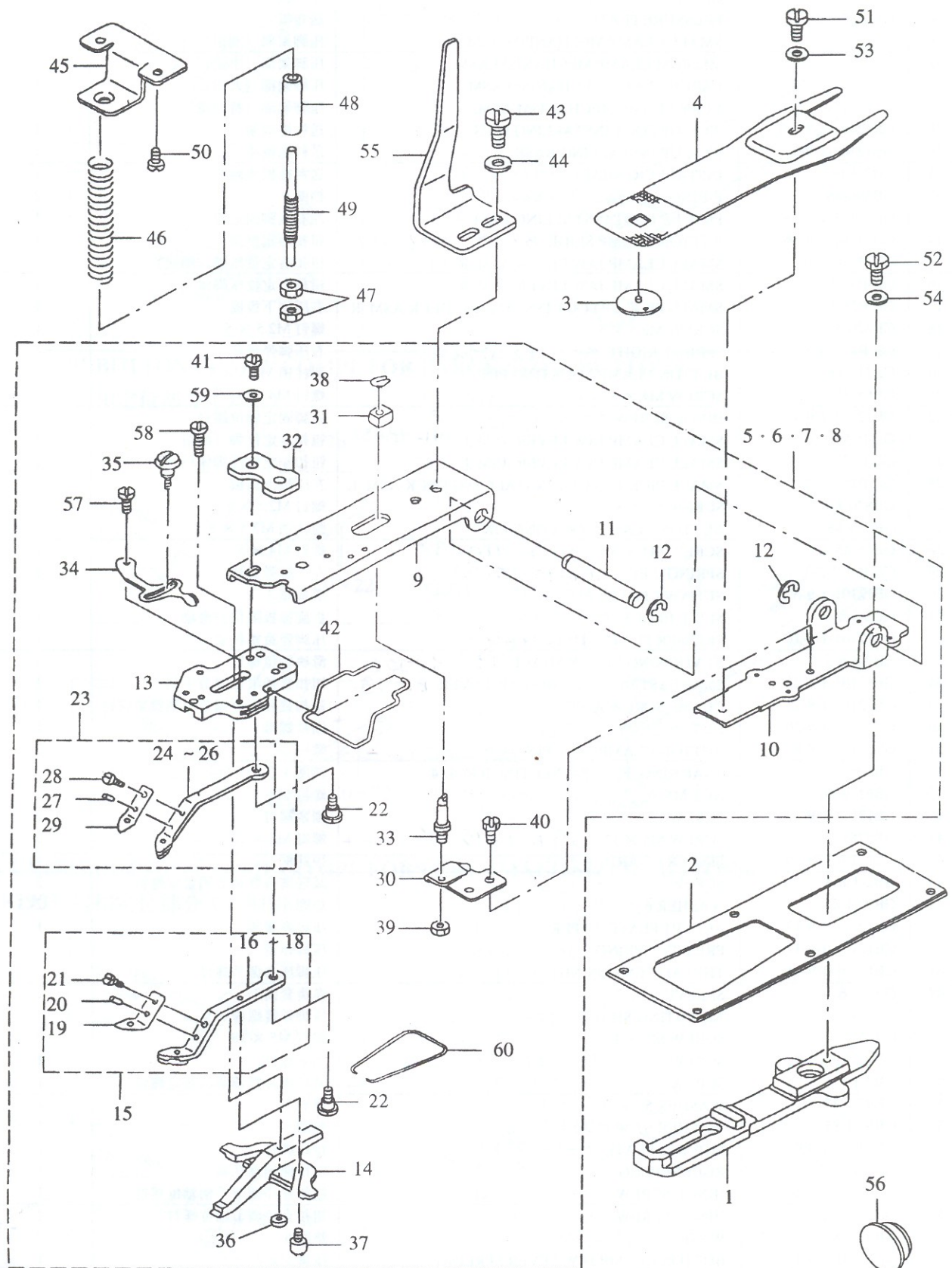
24. GE1903 WIPER MECHANISM COMPONENTS
GE1903 拨线部分



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1	GE12101-1-2-1	NEEDLE BAR THREAD GUIDE	针杆过线板	1
2	GB67-85	SCREW M3 × 4 557080510-TP	螺钉 M3 × 4	1
3	GE12101-1-2-2	THREAD TAKE-UP LEVER ASM. D1901-	针杆连杆 L7V-V80	1
4	GE12101-1-2-3	LINK TAKE-UP LEVER PIN, HEAVY	挑线连杆轴 D1904-L7V-V00	1
5	GE12101-1-2-4	SET SCREW D1906-L7V-V00	挑线连杆轴固定螺钉	1
6	GE12101-1-2.3-0	NEEDLE BAR D1401-L7V-V00	针杆	1
7		NEEDLE DP × 17 # 11	机针	1
8		TENSION CONTROLLER NO.2 ASM.	夹线器部 B2302-205.0AO	1
9	GE12101-1-2-7	THREAD TAKE-UP LEVER	挑线杆	1
10	GE12101-1-2.4-0	NEEDLE BAR CRANK	针杆连杆曲轴	1
11	GE12101-1-3-18	HINGE SCREW SD0791271-SP	抬压脚套轴位螺钉	1
12	GE1903-3-4	SOLENOID LINK	抬压脚受力复位杆连杆	1
13	GB2-3-4-17	CONNECTING ARM 135-41313	拨线抬压脚臂	1
14	GE1903-3-10	TENSION SPRING 100-87906	松线, 抬压脚复位簧	1
15	GE1903-1-1	HOOK SHAFT WASHER B1853-512-00E	垫圈	1
16	GE1903-1-2	STOP MOTION TRIPPING LEVER CAM	抬压脚轴套 B2619-372-000	1
17	GE1900-8-14	VERTICAL FEED SHAFT SPRING 141-484	套结宽度齿条复位簧 07	1
18	GB97.1-85	WASHER 2 WP0280500-SC	垫圈 2	2
19	GE1903-2-1	HINGE SCREW SD0600181-TP	拨线横连上杆轴位螺钉	2
20	GE1903-2-2	WIPER 141-47508	拨线杆	1
21	GE1903-2-3	SPRING 141-47805	拨线杆套线簧	1
22	GB818-85	SCREW M2 × 3 557060310-SP	螺钉 M2 × 3	2
23	GB6170-86	NUT M4 NS6110310-SP	螺母 M4	1
24	GB-2-1-4-25	RUBBER PLUG	拨线拉杆防油帽	1
25	GE1903-2-6	WIPER LINK 141-47607	拨线横连杆	1
26	GB70-85	SCREW M5 × 12 556621220-SP	螺钉 M5 × 12	1
27	GE1903-2-5	WIPER ARM. B2102-205.000	拨线横连上杆	1
28		SOLENOID FOR WIPER ASM. 141-47755	电磁吸铁	1
29	GB6170-86	NUT M4 NM6040003-SC	螺母 M4	2
30	GB97.1-85	WASHER 4 WS0410002-KS	垫圈 4	2
31	GE1903-2-4	SOLENOID FITTING PLATE 138-64509	电磁吸铁固定架	1
32	GB65-85	SCREW M4 × 8 556111010-TP	螺钉 M4 × 8	2

25. GE1903:BUTTON CLAMP COMPL FOR SMALL-BUTTONS

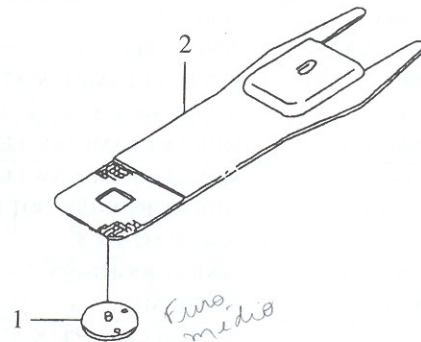
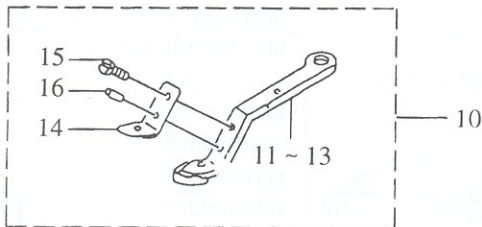
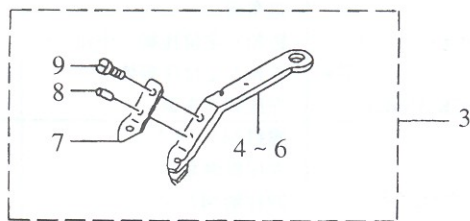
GE1903:钮扣定位部分(细钮)



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1	GE1900-8-11	CLOTH FEED PLATE 141-45106	送布连杆	1
2	GE12101-1-9-1	FEED PLATE PRESSER PLATE 135-17602	送布板支承板	1
3	GE-P35-1-1	GUIDE MAZ-15501000	小针板	1
4	GE-P35-1-2	PRESSURE PLATE MAZ-15502000	送布板	1
5		SMALL CLAMP MECHANISM ASM.	压脚架部 (细钮)	1
6		MEDIUM CLAMP MECHANISM ASM.	压脚架部 (中钮)	1
7		LARGE CLAMP MECHANISM ASM.	压脚架部 (大钮)	1
8		VERY CLAMP MECHANISM ASM.	压脚架部 (特细钮)	1
9	GE12101-1-9-1-0	PICK-UP FOOT INSTALLING BASE 141-46203	送料拖板架	1
10	GE12101-1-9-5	PICK-UP INSTALLING BASE 141-46104	送料拖板座	1
11	GB2-3-6-7	INSTALLING SHAFT 141-41402	送料拖板座轴销	1
12	GB896-86	E-RING 6 RE. 07.00000-KO	挡圈 6	2
13	GE12101-1-9-18	PICK-UP FOOT INSTALLING BASE 141-46302	左右压脚固定架	1
14	GE12101-1-9-16	BUTTON CLAMP SLIDE B2552-372.000	钮扣后定位架	1
15	GE-P35-1.1-0	SMALL CLAMP JAW LEVER ASM.,R 141-48852	钮扣右定位压脚 (细钮)	1
16	GE-P35-1.1-1	SMALL CLAMP JAW LEVER ASM.,R	钮扣右定位压脚体 MAZ-15507000	1
17	GE-P35-1.1-2	SMALL PICK-UP FOOT INSTALLING DECK ASM.,R	右压脚下齿板	1
18	GB820-85	SCREW M2.5 x 5	螺钉 M2.5 x 5	1
19	GE-P35-1.1-3	SPRING, RIGHT MAZ-15509000	右压脚弹簧片	1
20	GB119-86	BUTTON CLAMP LOCATING PIN	圆柱销 M2.5 x 5	1
21	GB65-85	SCREW M4 x 5 557090410-SP	螺钉 M4 x 5	1
22	GE12101-1-9-15	HINGE SCREW 5D0640391-TP	压脚固定轴位螺钉	2
23	GE-P35-1.2-0	SMALL CLAMP JAW LEVER ASM.,L 141-48951	钮扣左定位脚 (细钮)	1
24	GE-P35-1.2-1	SMALL CLAMP JAW LEVER ASM.,L	钮扣左定位压脚体 MAZ-15508000	1
25	GE-P35-1.2-2	SMALL PICK-UP FOOT INSTALLING DECK ASM.,L	左压脚下齿板	1
26	GB820-85	SCREW M2.5 x 5	螺钉 M2.5 x 5	1
27	GB119-86	BUTTON CLAMP LOCATING PIN	圆柱销 M2.5 x 5	1
28	GB65-85	SCREW M4 x 5 557090410-SP	螺钉 M4 x 5	1
29	GE-P35-1.2-3	SPRING, LEFT MAZ-15510000	左压脚弹簧片	1
30	GE12101-1-9-6	SUPPORT PLATE MAZ-15514000	滑块座	1
31	GB2-3-6-6	SLIDE BLOCK MAZ-15515000	折旋拖板限位勾滑块	1
32	GE12101-1-9-10	PRESSER PLATE 141-46401	压脚弹簧螺柱架	1
33	GB2-3-6-5	STATIONING BLOCK SHAFT 135-40901	滑块轴位螺钉	1
34	GE12101-1-9-21	SNAP FASTENER CLAMP STOP LEVER B2548-	钮扣直径限位调节手柄 372.000	1
35	GE12101-1-9-23	CLAMP SCREW A B2549-372.000	钮扣直径限位调节手柄锁紧螺钉	1
36	GE12101-1-9-20	NUT B2553-372.000	锁紧螺母	1
37	GE12101-1-9-8	BUTTON CLAMP STOP PIN B2560-372.000	螺钉	2
38	GB896-86	SNAP RING, FOR CONNECTINGB ROD 4	挡圈 4 D2548-232-D00	2
39	GB6170-86	NUT M5 VS 6150310-SP	螺母 M5	1
40	GE12101-1-9-7	SCREW 559110460-CP	锁紧螺钉	2
41	GB5781-86	SCREW M5 x 12 559621413-SP	螺钉 M5 x 12	2
42	GE12101-1-9-19	FINGER GUARD D3130-M1Y-C00	护针框	1
43	GB2-1-8-4	SCREW 559151120-CP	减轻离合臂调节销紧定螺钉	2
44	GB97.1-85	WASHER 6 WPO612516-SD	垫圈 6	2
45	GE12101-1-9-13	ACCEPT PLATE, UPPER 138-11906	压脚弹簧架	1
46	GE12101-1-9-12	PRESSER SPRING 138-12003	压脚弹簧	1
47	GE12101-1-9-11	THREAD TENSION NUT B3125-012.000	压脚压力调节螺母	2
48	GB2-3-6-13	SLEEVE D2527-232-D00	弹簧套筒	1
49	GB2-3-6-15	ADJUSTING SHAFT 141-46906	压脚弹簧螺栓	1
50	GB65-85	SCREW M5 x 18 557110840-SP	螺钉 M5 x 18	2
51	GE12101-1-9-7	SCREW 559110543-CP	锁紧螺钉	1
52	GB2-1-8-4	SCREW 5M6061202-TP	减轻离合臂调节销紧定螺钉	1
53	GB97.1-85	WASHER 5 WPO501016-SD	垫圈 5	1
54	GB97.1-85	WASHER 6 WPO612516-SD	垫圈 6	1
55	GE12101-1-9-9	MOVING PLATE MAZ-15516000	抬压脚杆	1
56	GB2-1-10-29	RUBBERPLUG TA2100904-R0	针杆曲柄螺孔塞	1
57	GE12101-1-9-14	HINGE SCREW 5D0550181-SP	钮扣直径调节手柄轴位螺钉	1
58	GE12101-1-9-3	HINGE SCREW 5D0550301-SP	钮扣直径调节轴位螺钉	1
59	GB97.1-85	WASHER 5 WPO501016-SD	垫圈 5	2
60	GE12101-1-9-17	BUTTON CLAMP JAW LEVER SPREING	压簧 MAZ-15513000	1

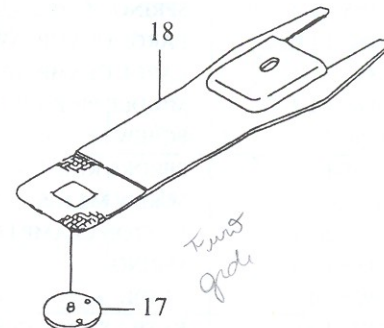
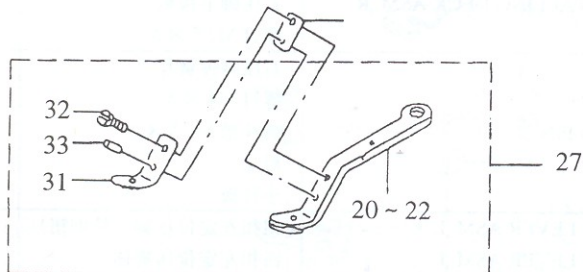
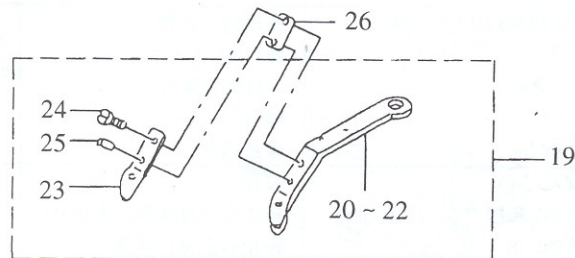
26. GE1903:BUTTON CLAMP COMPL FOR MEDIUM-SIZED BUTTONS

GE1903:钮扣定位部分(中钮)



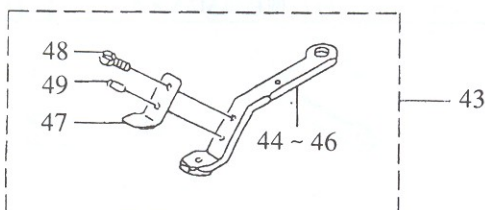
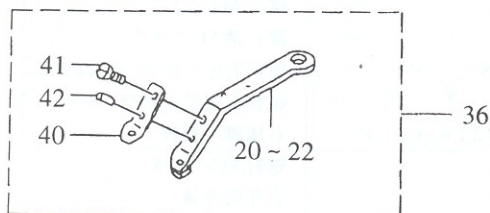
27. GE1903:BUTTON CLAMP COMPL FOR LARGE-SIZED BUTTONS

GE1903:钮扣定位部分(大钮)



28. GE1903:BUTTON CLAMP COMPL FOR VERY SMALL-SIZED BUTTONS

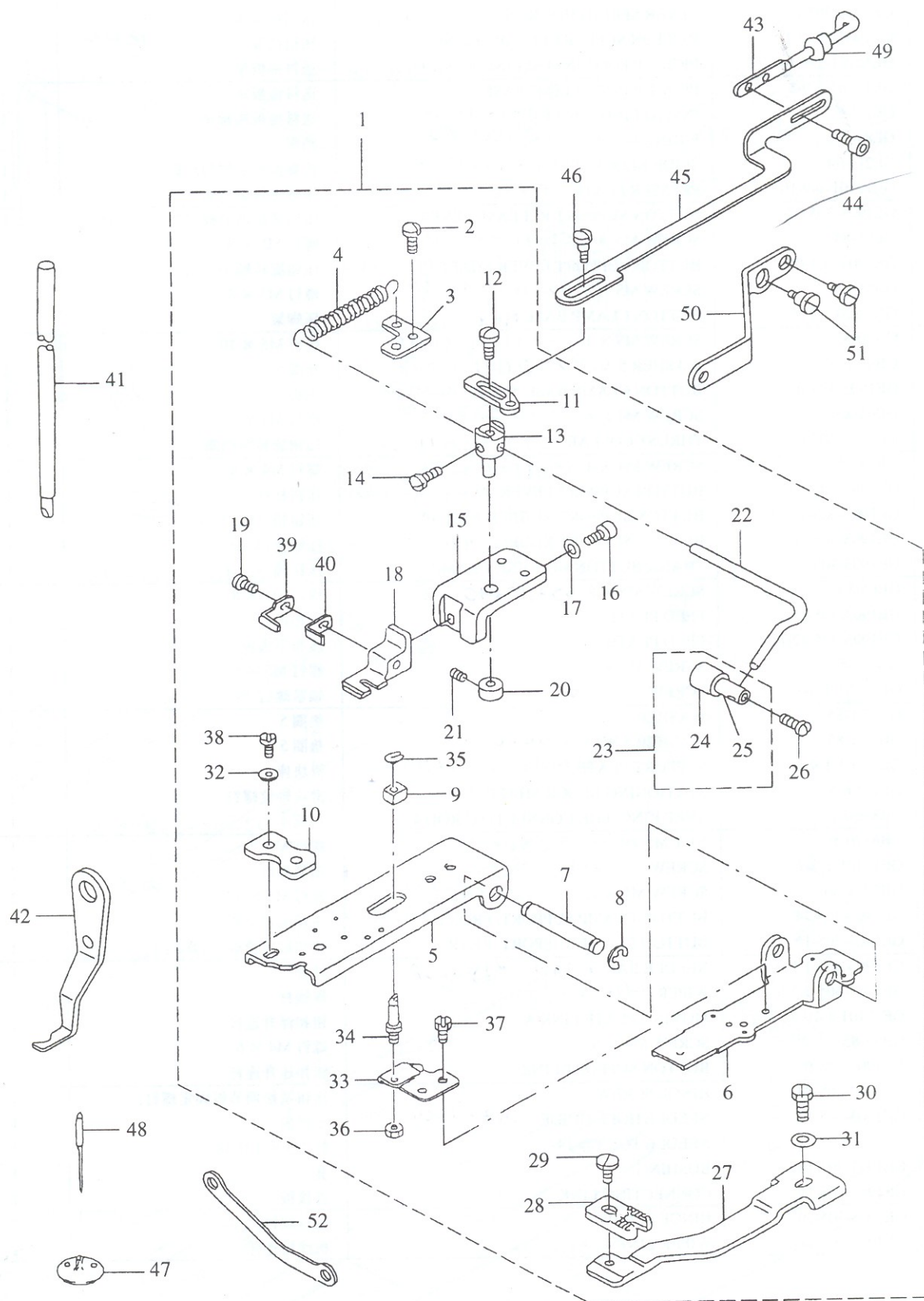
GE1903:钮扣定位部分(特细钮)



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1	GE-P45-1-1	GUIDE MAZ-15601000	小针板	1
2	GE-P45-1-2	PRESSURE PLATE MAZ-15602000	送布板	1
3	GE-P45-1.2-0	MIDDLE CLAMP JAW LEVER ASM.,L MAZ-155080	钮扣左定位压脚 (中钮) BO	1
4	GE-P45-1.2-1	MIDDLE CLAMP JAW LEVER ASM.,L MAZ-155080	钮扣左定位压脚体 AO	1
5	GE-P45-1.2-2	MIDDLE PICK-UP FOOT INSTALLING DECK ASM.,L	左压脚下齿板	1
6	GB820-85	SCREW M2.5 × 5	螺钉 M2.5 × 5	1
7	GE-P45-1.2-3	SPRING, LEFT MAZ-15510000	左压脚弹簧片	1
8	GB119-86	BUTTON CLAMP LOCATING PIN B2559-372-000	圆柱销 M2.5 × 5	1
9	GB65-85	SCREW M4 × 5 557090410-SP	螺钉 M4 × 5	1
10	GE-P45-1.1-0 col	MIDDLE CLAMP JAW LEVER ASM.,R MAZ-155070	钮扣右定位压脚 (中钮) BO	1
11	GE-P45-1.1-1	MIDDLE CLAMP JAW LEVER ASM.,R MAZ-155070	钮扣右定位压脚体 AO	1
12	GE-P45-1.1-2	MIDDLE PICK-UP FOOT INSTALLING DECK ASM.,R	右压脚下齿板	1
13	GB820-85	SCREW M2.5 × 5	螺钉 M2.5 × 5	1
14	GE-P45-1.1-3	SPRING, RIGHT MAZ-15509000	右压脚弹簧片	1
15	GB65-85	SCREW M4 × 5 557090410-SP	螺钉 M4 × 5	1
16	GB119-86	BUTTON CLAMP LOCATING PIN B2559-372-000	圆柱销 M2.5 × 5	1
17	GE-P65-1-1	GUIDE MAZ-15701000	小针板	1
18	GE-P65-1-2	PRESSURE PLATE MAZ-15702000	送布板	1
19	GE-P65-1.2-0	LARGE CLAMP JAW LEVER ASM.,L MAZ-157080	钮扣左定位压脚 (大钮) BA	1
20	GE-P65-1.1-1	LARGE CLAMP JAW LEVER ASM.,L MAZ-157070	钮扣左定位压脚体 AA/MAZ-1581080AA	1
21	GE-P65-1.2-2	MIDDLE PICK-UP FOOT INSTALLING DECK ASM.,L	左压脚下齿板	1
22	GB820-85	SCREW M2.5 × 5 MAZ-157070AB/157080	螺钉 M2.5 × 5 AB	1
23	GE-P65-1.2-3	SPRING, LEFT MAZ-15710000	左压脚弹簧片	1
24	GB65-85	SCREW M4 × 5 557090410-SP	螺钉 M4 × 5	1
25	GB119-86	BUTTON CLAMP LOCATING PIN B2559-372-000	圆柱销 M2.5 × 5	1
26	GE-P65-1.1-4	SPRING MAZ-15715000	衬片	1
27	GE-P65-1.1-0	LARGE CLAMP JAW LEVER ASM.,R MAZ-157070	钮扣右定位压脚 (大钮) BB	1
28	GE-P65-1.1-1	LARGE CLAMP JAW LEVER ASM., R	钮扣右定位压脚体	1
29	GE-P65-1.1-2	MIDDLE PICK-UP FOOT INSTALLING DECK ASM.,R	右压脚下齿板	1
30	GB820-85	SCREW M2.5 × 5	螺钉 M2.5 × 5	1
31	GE-P65-1.1-3	SPRING, RIGHT MAZ-15709000	右压脚弹簧片	1
32	GB65-85	SCREW M4 × 5 557090410-SP	螺钉 M4 × 5	1
33	GB119-86	BUTTON CLAMP LOCATING PIN B2559-372-000	圆柱销 M2.5 × 5	1
34	GE-P65-1.1-4	SPRING	衬片	1
35	GE-P25-1-1	GUIDE MAZ-15801000	小针板	1
36	GE-P25-1.2-0	EXTRA SMALL CLAMP JAW LEVER ASM.,L MAZ-158	钮扣左定位压脚 (特细钮) 0809A1	1
37	GE-P25-1.2-1	EXTRA SMALL CLAMP JAW LEVER ASM.,L	钮扣左定位压脚体	1
38	GE-P25-1.2-2	MIDDLE PICK-UP FOOT INSTALLING DECK ASM.,L	左压脚下齿板	1
39	GB820-85	SCREW M2.5 × 5	螺钉 M2.5 × 5	1
40	GE-P25-1.2-3	SPRING, LEFT MAZ-15810000	左压脚弹簧片	1
41	GB65-85	SCREW M4 × 5 557090410-SP	螺钉 M4 × 5	1
42	GB119-86	BUTTON CLAMP LOCATING PIN B2559-372-000	圆柱销 M2.5 × 5	1
43	GE-P25-1.1-0	EXTRA SMALL CLAMP JAW LEVER ASM.,R MAZ-158	钮扣右定位压脚 (特细钮) 0701BA	1
44	GE-P25-1.1-1	LARGE CLAMP JAW LEVER ASM.,R MAZ-158070	钮扣右定位压脚体 AA	1
45	GE-P25-1.1-2	MIDDLE PICK-UP FOOT INSTALLING DECK ASM.,R	右压脚下齿板	1
46	GB820-85	SCREW M2.5 × 5 MAZ-158070AB	螺钉 M2.5 × 5	1
47	GE-P25-1.1-3	SPRING, RIGHT MAZ-15809000	右压脚弹簧片	1
48	GB65-85	SCREW M4 × 5 557090410-SP	螺钉 M4 × 5	1
49	GB119-86	BUTTON CLAMP LOCATING PIN B2559-372-000	圆柱销 M2.5 × 5	1

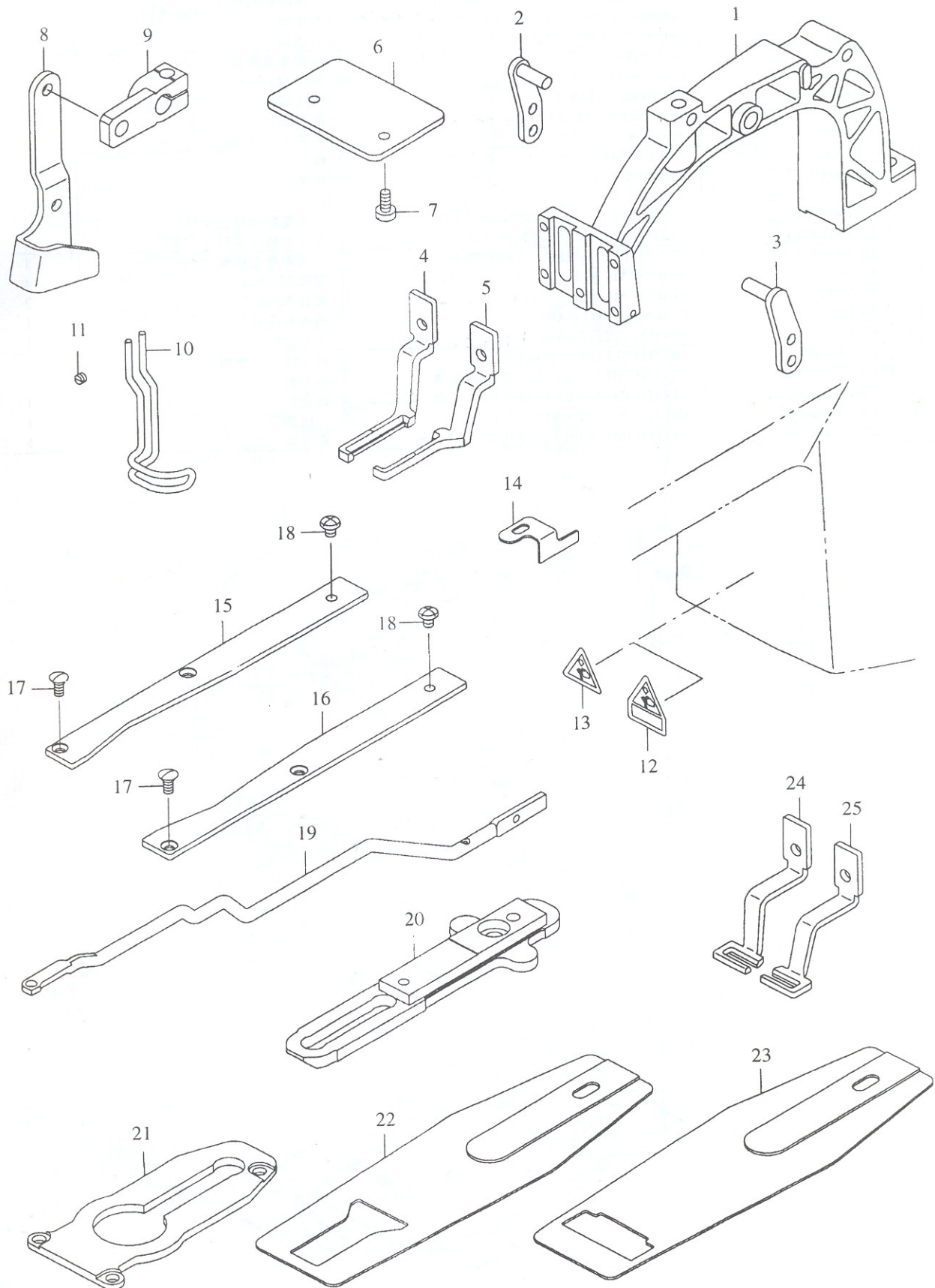
29. GE1903:SHANK BUTTON CLAMP MECHANISM COMPONENTS

GE903:钮扣定位部分(脚钮)



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1		PICK-UP DEVECE COMPL. 141-46054	钮扣定位部	1
2	GB65-85	SCREW M5 × 8 557110740-TP	螺钉 M5 × 8	2
3	GE1903-305-01	LEVER SPRING HOOK MAZ-16012000	压钮拉簧座	1
4	GE1903-305-02	BUTTON SUPPORT LEVER SPRING	压钮拉簧 MAZ-16013000	1
5	GE12101-1-9.1-0	PICK-UP FOOT INSTALLING BASE 141-46	送料拖板架 203	1
6	GE12101-1-9-5	PICK-UP INSTALLING BASE	送料拖板座	1
7	GE2-3-6-7	INSTALLING SHAFT 141-41402	送料拖板座轴销	1
8	GE896-86	E-RING 6 RE 0700000-KO	挡圈 6	2
9	GE2-3-6-6	SLIDE BLOCK MAZ-15515000	折旋拖板限位勾滑板	1
10	GE12101-1-9-10	PRESSER PLATE 141-46401	压脚弹簧螺柱架	1
11	GE1903-305-05	BUTTON SUPPORT RELEASE LEVER	压钮紧松调节板 MAZ-16014000	1
12	GB65-85	SCREW M5 × 8 557110740-TP	螺钉 M5 × 8	1
13	GE1903-305-06	BUTTON SUPPORT LEVER SHAFT MAZ-160	压钮旋转轴 11000	1
14	GB65-85	SCREW M5 × 8 557110740-TP	螺钉 M5 × 8	1
15	GE20-1-7	BUTTON CLAMP BASE MAZ-16004000	压脚架	1
16	GB70-85	SCREW M5 × 10 556111052-TP	螺钉 M5 × 10	1
17	GB97.1-85	WASHER 5 WPO482086-SD	垫圈 5	1
18	GE1903-305-08	BUTTON CLAMP BASE MAZ-16005000	压脚	1
19	GB65-85	SCREW M4 × 6 557090510-TP	螺钉 M4 × 6	1
20	GE1903-305-09	THRUST COLLAR CS0640811-SP	压钮旋转轴挡圈	1
21	GB73-85	SCREW M4 × 4 558110410-TP	螺钉 M4 × 4	1
22	GE1903-305-10	BUTTON SUPPORT LEVER MAZ-16010000	压钮杠杆	1
23	GE1903-305-1.3-0	BUTTON SUPPORT RUBBER ASM. MAZ-160	压钮销 090A0	1
24	GE1903-305-16	BUTTON SUPPORT RUBBER MAZ-16009	压钮套 000	1
25	GE1903-305-7	SHANK BUTTON HOLDING CLAMP	压钮轴 B2406-372-000	1
26	GB65-85	SCREW M5 × 8 557110740-TP	螺钉 M5 × 8	1
27	GE1903-305-11	FEED PLATE	送布板	1
28	GE1903-305-12(A)	FEED PLATE	压布下齿板	1
29	GB65-85	SCREW M5 × 6	螺钉 M5 × 6	1
30	GE12101-1-9-7	SCREW	锁紧螺钉	1
31	GB97.1-85	WASHER 5	垫圈 5	1
32	GB97.1-85	WASHER 5 WPO501016-SD	垫圈 5	2
33	GE12101-1-9-6	SUPPORT PLATE MAZ-15514000	滑块座	1
34	GB2-3-6-5	STATIONING BLOCK SHAFT 135-40901	滑块轴位螺钉	1
35	GB896-86	SNAP RING, FOR CONNECTING ROD 4	挡圈 4 D2548-232-000	1
36	GB6170-86	NUT M5 N56150310-SP	螺母 M5	1
37	GE12101-1-9-7	SCREW 559110460-CP	锁紧螺钉	2
38	GB5781-86	SCREW M5 × 12 559621413-SP	螺钉 M5 × 12	2
39	GE1903-305-14	BUTTON CLAMP SUPPORT, FRONT MAZ-160	钮扣前定位板 22000	1
40	GE1903-305-15	BUTTON CLAMP SUPPORT, REAR	钮扣后定位板 MAZ-16073000	1
41	GE1903-305-1.1-0	NEEDLE BAR D1401-M1Y-COA	针杆	1
42	GE1903-305-1.2-0	WIPER 141-47904	拨线杆	1
43	GE12101-1-10-7	MOVING PLATE LINK A	钮扣浮升连杆	1
44	GB65-85	SCREW M4 × 6	螺钉 M4 × 6	2
45	GE1903-305-03	BUTTON SUPPORT LINK	钮扣压升连杆	1
46	GE1903-305-04	HINGE SCREW	压钮紧松调节板固定螺钉	1
47	GE1903-305-13	NEEDLE HOLE GUIDE MAZ-16021000	小针板	1
48		NEEDLE TQX3 # 14	针 TQ × 3 # 14	1
49	GE1903-305-18	BUSHING	套	1
50	GE1903-305-19	CONNECTING LINK	连接板	1
51	GE1903-305-20	HINGE SCREW	轴位螺钉	2
52	GE1903-305-21	WIPER LINK 138-64400	拨线横连杆	1

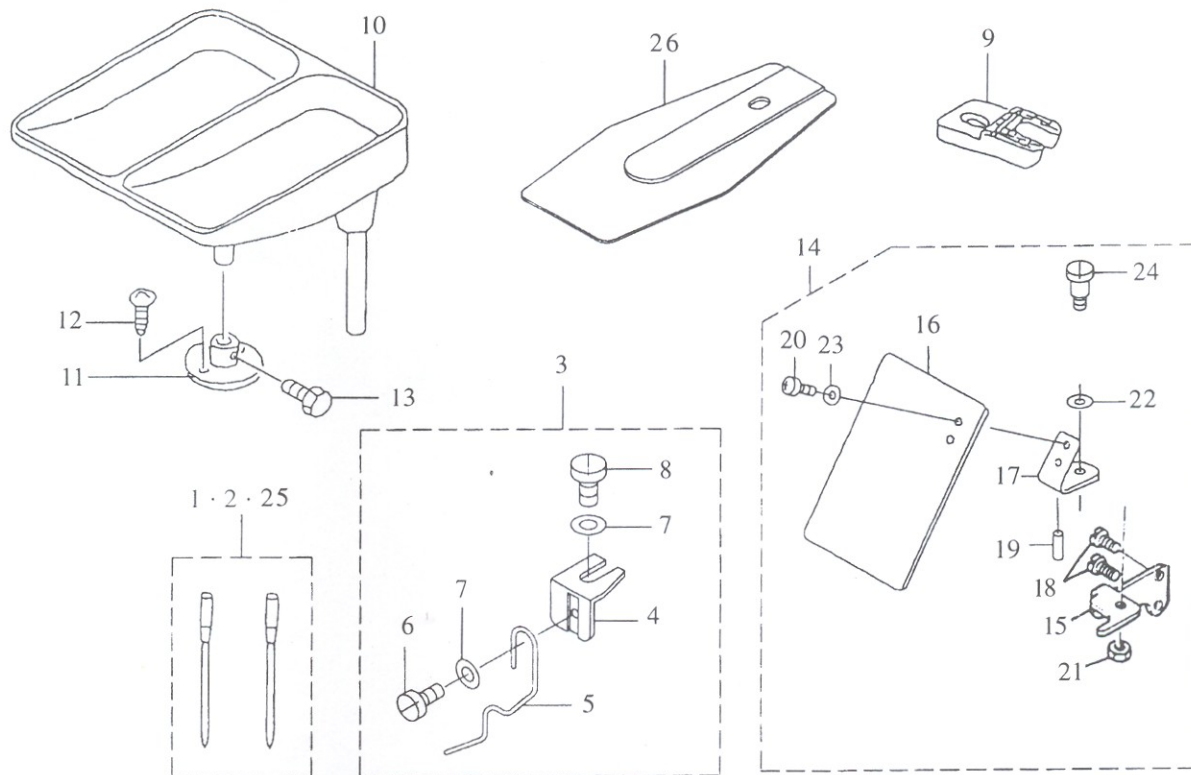
30. GE1904
GE1904



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1	GE1904-6-1 <i>Sup</i>	CLOTH FEED BASE 141-36709	压脚架	1
2	GE1904-6.1-0	LEVER DRIVING PLATE COMPL.,L	左压脚抬起臂 141-37053	1
3	GE1904-6.2-0	LEVER DRIVING PLATE COMPL.,R	右压脚抬起臂 141-36956	1
4	GE1904-6-8(A) <i>col</i>	WORK CLAMP FOOT A,LEFT 141-37608	左压脚	1
5	GE1904-6-7(A) <i>col</i>	WORK CLAMP FOOT A, RIGHT 141-37509	右压脚	1
6	GE1904-6-12	SUPPORT PLATE 141-36808	压脚架滚珠板	1
7	GB65-85	SCREW M4 × 8 55611010-TP	螺钉 M4 × 8	2
8	GE1904-3-16	LOWERING FOOT	抬压脚杆 141-35503	1
9	GE1904-3-14 <i>box</i>	LOWERING ARM 141-35602	抬压脚臂	1
10	GE1904-6-10 <i>Protector</i>	FINGER GUARDE	压脚架护针框 141-35305	1
11	GB73-85	SCREW M4 × 3 558110422-TP	螺钉 M4 × 3	1
12	GE1904-1-17	NAMEPLATE CM 3002000-B2	铭牌	1
13		LABEL CM-3002000-02	标记	1
14	GE1904-8-8	LENGTHWISE FEED SENSOR SLIT	套结宽度调整定位片	1
15	GE1904-6-15(L)	CLOTH FEED PRESSER PLATE,L 141-36	左送布板支撑板 303	1
16	GE1904-6-15(R)	CLOTH FEED PRESSER PLATE,R	右送布板支撑板 141-36204	1
17	GB68-85	SCREW M4 × 8 552110920-TP	螺钉 M4 × 8	4
18	GB65-85	SCREW M4 × 6 554110615-SP	螺钉 M4 × 6	2
19	GE1904-7-4 <i>Tinsant</i>	CONNECTING BAR	剪线长连杆 141-35701	1
20	GE1904-8-11 <i>Sup</i>	CLOTH FEED PLATE 141-36113	送布连杆	1
21	GE1904-8-10	CLOTH FEED SUPPORT PLATE	送布连杆支撑板 141-36006	1
22	GE1904-6-16(A) <i>chap</i>	CLOTH PRESSER LOWER PLATE A	送布板 141-37707	1
23	GE1904-6-16(B) <i>chap</i>	CLOTH PRESSER LOWER PLATE B 141-38002	送布板	1
24	GE1904-6-8(B) <i>col</i>	CLOTH PRESSER FOOT B,LEFT	左压脚 141-37905	1
25	GE1904-6-7(B) <i>col</i>	CLOTH PRESSER FOOT B, BIGHT 141-37	右压脚 806	1

31. ACCESSORIES PARTS FOR GE1900 SUB CLASSES

GE1900 附件部分



Ref.No.	Part No. 件号	Description	名称	Amt 数量
1		NEEDLE DPX17 # 14-2	机针	1
2		TQX3 # 14-2	机针	1
3		BUTTON RISING BAR ASM. 141-46757	浮升部件	1
4	GE12101-1-10-4	INSTALLING BASE 141-46807	浮升座	1
5	GE12101-1-10-5	BUTTON RISING BAR 141-46708	浮升钢丝	1
6	GB65-85	SCREW M4 x 5 556080340-SP	螺钉 M4 x 5	1
7	GB97.1-85	WASHER 4 WP0370316-SD	垫圈 4	2
8	GB65-85	SCREW M5 x 8 553030813-TP	螺钉 M5 x 8	1
9	GE-S20-1-12B	FEED PLATE, B MA 2-1600300B	压布下齿板	1
10	GE12101-1-10-1	BUTTON TRAY ASM. 178-48458	钮盒	1
11	GE12101-1-10-2	BUTTON TRAY BASE 178-48508	钮盒座	1
12		WOOD SCREW 4 x 20 SK 3412001-SE	自攻螺钉 4 x 20	2
13	GB65-85	SCREW M6 x 10 559151210-TP	螺钉 M6 x 10	1
14		SHAFT PLATE COMPL. 138-63758	安全镜部	1
15	GB-1-1-15	SAFETY PLATE MOUNTING	安全镜固定板	1
16	GB-1-1-13	SAFETY PLATE 138-89407	安全镜	1
17	GB-1-1-14	SAFETY PLATE INSTALLING PLATE	安全镜固定板 B 3121-980-000	1
18	GB65-85	SCREW M4 x 8	螺钉 M4 x 8	2
19	GB897-86	SPRING PIN 2X6	销 2 x 6	1
20	GB65-85	SCREW M4 x 6 554110715-SP	螺钉 M4 x 6	2
21	GB6170-85	NUT M5	螺母 M5	1
22	GB860-85	WASHER 6 WP0740516-SP	垫圈 6	1
23	GB97.1-85	WASHER 4 WP0450801-SD	垫圈 4	2
24	GB-1-1-16	HINGE SCREW SD 0601021-SP	安全镜固定板轴位螺钉	1
25		NEEDLE DPX17 # 19-2	机针	1
26		PRESSER PLATE COVER 141-38101	送布板	